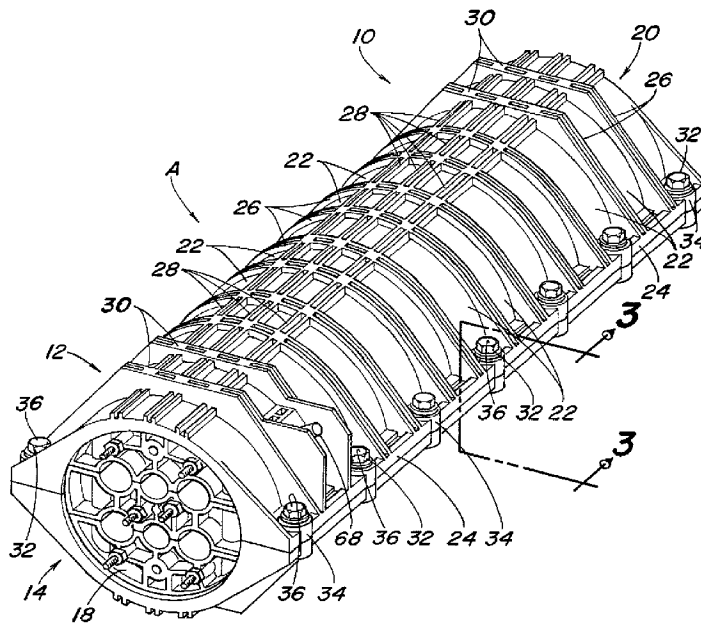




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(51) Int.Cl.<sup>6</sup> G02B 6/255, G02B 6/36  
(30) 1995/04/20 (08/426,624) US  
(54) **GAINÉ D'ÉPISURE DE FIBRES OPTIQUES**  
(54) **OPTICAL FIBER SPLICE CASE**



(57) Ensemble gaine (10) pour encadrer et stocker des épissures de câbles, comprenant des plaques d'extrémité (18, 20) espacées axialement, définissant un espace de stockage (16) et reliées par une paire de barres de torsion rigides (63, 65). Une paire d'éléments de gaine (12, 14) opposés, profilés pour encadrer les plaques d'extrémité (18, 20) et l'espace de stockage (16), sont fixés (24) l'un à l'autre et aux plaques d'extrémité (18, 20) de manière amovible et hermétique. Une paire de tiges espacées supportant une pluralité de plateaux de stockage d'épissures (69) empilés est supportée par l'une des barres (63, 65) à certains endroits espacés axialement.

(57) A housing assembly (10) for enclosing and storing cables splices comprises axially spaced end plates (18, 20) defining a storage space (16) and joined by a pair of rigid torque bars (63, 65). A pair of opposed housing members (12, 14) contoured to enclose the end plates (18, 20) and the storage space (16) are releasably and sealingly clamped (24) to each other and to end plates (18, 20). Carried by one of the bars (63, 65) at axially spaced locations are a pair of spaced rods which support a plurality of splice storage trays (69) in stacked relationship.



PCT

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International Bureau

## INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification<sup>6</sup> :  
G02B 6/36

A1

(11) International Publication Number: WO 96/33431

(43) International Publication Date: 24 October 1996 (24.10.96)

(21) International Application Number: PCT/US96/05153

(22) International Filing Date: 8 April 1996 (08.04.96)

(30) Priority Data:  
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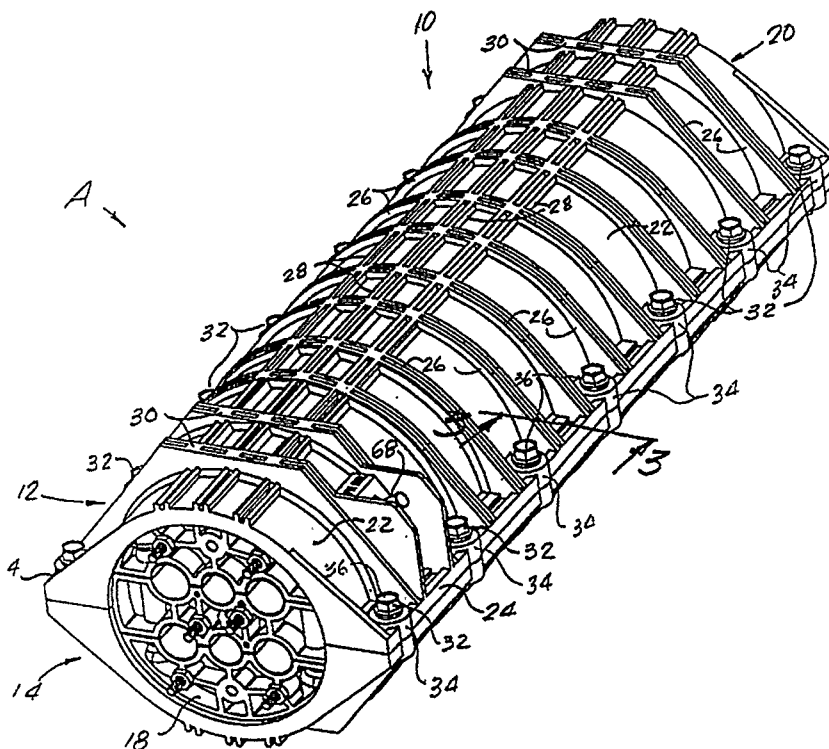
(81) Designated States: AU, BR, CA, CN, CZ, HU, JP, KR, MX, NZ, PL, European patent (AT, BE, CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE).

Published  
With international search report.

(54) Title: OPTICAL FIBER SPLICE CASE

## (57) Abstract

A housing assembly (10) for enclosing and storing cables splices comprises axially spaced end plates (18, 20) defining a storage space (16) and joined by a pair of rigid torque bars (63, 65). A pair of opposed housing members (12, 14) contoured to enclose the end plates (18, 20) and the storage space (16) are releasably and sealingly clamped (24) to each other and to end plates (18, 20). Carried by one of the bars (63, 65) at axially spaced locations are a pair of spaced rods which support a plurality of splice storage trays (69) in stacked relationship.



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**OPTICAL FIBER SPLICE CASE****Background of the Invention**

The subject invention is directed to a waterproof cable splice enclosure assembly. Assemblies of the type under consideration are particularly suited for enclosing and housing fiber optic cables, and the invention will be described with particular reference thereto; however, the apparatus could equally well be used with other types of cables.

Many different types of fiber optic cable enclosures are known in the prior art. These prior enclosures are satisfactory to a greater or lesser degree but often have certain defects which make them inconvenient to use or prevent them from being readily adaptable to changing environments and conditions. It is, accordingly, a primary object of the subject invention to provide a cable enclosure assembly that is easy to assemble and use and which can be rapidly modified or adapted for differing uses and can be formed in a variety of different sizes with trays and/or internal supports that allow the size and number of splices to vary widely. In addition, the subject invention provides an enclosure that allows ready access for changing or adding to the number of splices in the enclosure. Enclosures according to the invention can be increased in effective size to accommodate system size increases without disturbing the previously stored splices.

**Summary of the Invention**

In accordance with one aspect of the invention, there is provided a housing assembly for enclosing cable

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splices generally comprising a pair of housing members having main body portions with peripheral clamping flanges extending outwardly therefrom and cooperatively positioned in opposed relationship to be clamped together. The  
5 clamping flanges have inner end portions adjacent the main body portions and free outer end portions. A resilient sealing gasket is positioned between the inner end portions, and a rigid rib means is located at the free outer end portions. The total thickness of the rib means  
10 between opposed clamping flanges is greater than the normal uncompressed thickness of the sealing gasket such that when the clamping flanges are brought together, engagement takes place first on the rigid rib means and subsequent sealing engagement with the gasket requires application of  
15 sufficient clamping forces to produce deflection and torquing of the flanges about the rigid rib means.

The arrangement described above allows the gasket to be more uniformly compressed and provides improved gasket engagement.

20 In accordance with a more limited aspect, the rib means can be a rigid protrusion formed integrally on the outer free end of one or both of the flanges and the gasket can be one or more separate gasket elements located between the flanges.

25 In addition, and in accordance with a more limited aspect, the flanges are preferably clamped together through the use of a plurality of uniformly and closely spaced threaded connectors passing through the flanges between the rib means and the gasket means.

30 In accordance with a still further aspect of the invention, a housing assembly for enclosing and storing cable splices generally comprises first and second end plates axially spaced from one another and defining a storage space therebetween. A rigid torsion bar member  
35 extends through the storage space and has its ends rigidly joined to the end plates. A pair of opposed housing members are contoured to enclose the end plates and the

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storage space. The housing members are releasably and sealingly clamped to each other and to the end plates. Carried by the torsion bar at axially spaced locations are a pair of outwardly extending rods. A plurality of splice storage trays are arranged in stacked relationship to extend between the pair of rods. The trays have axially open end slots which receive the rods and are guided on the rods. Suitable connecting means on the rods are arranged for releasably clamping the stack of trays together and to the rigid torsion bar.

Preferably, and in accordance with a more limited aspect, the rods that extend from the torsion bar are threaded and the connecting means comprise a strap member releasably joined thereon. By the use of this particular arrangement for supporting the splice trays relative to the interior of the housing assembly, it is possible to merely release the connecting means slightly and pivot one end of the stack of trays upwardly to remove their slotted ends from engagement with the rod at that end. Individual trays can then be pivoted out of position from the stack for access to the splices therein. This produces an extremely desirable arrangement since individual trays of the stack can be quickly removed without removing the entire stack of trays. Thus, replacing or adding additional splices or cables within any tray is possible.

In accordance with yet another aspect of the invention, the preferred form of splice tray includes a molded plastic tray having a generally flat rectangular bottom wall and spaced upwardly extending side walls joined by transversely extending end walls. A plurality of capture tabs are releasably joined to the tray to extend inwardly from at least the side walls at a first distance spaced from the bottom wall to overlie fiber optic cable when such cable is placed in the tray. The end walls carry outwardly opening slots generally centrally thereof for allowing the tray to be mounted between a pair of spaced

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parallel rods. Preferably, the tray has an overlying cover pivotally connected at one end wall.

In a more limited aspect of the invention, the capture tabs are releasably joined to the tray by having a downwardly extending portions resiliently gripped in retainer slots associated with the side walls. In addition, the side walls include means for allowing the capture tabs to be placed such that they extend outwardly over the bottom wall at different selected distances therefrom.

A still further object of the invention is the provision of a housing assembly that includes first and second end plates axially spaced from one another and defining a storage space therebetween. A pair of rigid torsion bar members extend in spaced apart relationship through the storage space and have their ends joined to the end plates. Splice trays are supported in stacked relationship between the torsion bar members by supports extending from one of the torsion bars. The space between the end plates is enclosed by a pair of removable main housing members that extend about and seal with the end plates. The size of the space enclosed and the number of end trays supported can be increased by changing the housing members and one of the torsion bar members. This can be done without disturbing the end plates or the stack of trays since the other torsion bar member holds the trays and the end plates.

In the preferred form, the trays are supported in stacked relationship by parallel rods extending from a torsion bar member with the ends of the stack of trays engaged with the rods. The changing of the housing and the associated torsion bar allows a greater number of trays to be carried by the rods by merely adding trays to the top of the stack.

Still other advantages and benefits of the invention will become apparent to those skilled in the art

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upon a reading and understanding of the following detailed description.

Brief Description of the Drawings

5 The invention may take physical form in certain parts and arrangements of parts, a preferred embodiment and method of which will be described in detail in this specification and illustrated in the accompanying drawings which form a part hereof, and wherein:

10 FIGURE 1 is an isometric view of a preferred embodiment of a housing assembly intended for use in storing fiber optic cable splices;

FIGURE 2 is an exploded isometric view of the housing assembly of FIGURE 1;

15 FIGURE 2a is an isometric view showing the sealing gasket used between the main housing assembly components;

FIGURE 2b is an isometric view of the modified form of upper torque bar that is used when the total storage space is being increased to its largest size;

20 FIGURE 3 is a cross-sectional view, somewhat enlarged, showing a detail of construction (the view is taken on line 3-3 of FIGURE 1);

FIGURE 4 is a cross-sectional view, somewhat enlarged, taken on line 4-4 of FIGURE 2;

25 FIGURE 5 is a greatly enlarged isometric view showing a first form of splice tray useful in the housing assembly illustrated in FIGURES 1 and 2;

FIGURE 5a is an enlarged cross-sectional view taken on line 5a-5a of FIGURE 5;

30 FIGURE 5b is an enlarged cross-sectional view taken on line 5b-5b of FIGURE 5;

FIGURE 6 is a view similar to FIGURE 5 but showing the splice tray having a modified cover and a different arrangement of retaining tabs;

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FIGURE 7 is an enlarged plan view of the circled areas of FIGURES 5 and 6 to show the latch mechanism used in retaining the cover members in a closed position on the splice trays;

5           FIGURE 8 is an exploded isometric view of the storage tray and support assembly used in the housing assembly of FIGURES 1 and 2;

10           FIGURE 8A is an isometric view of an alternative form of the storage area wherein the storage tray is eliminated and a cable storage area provided by using bracket members joined to the lower support bar; and,

            FIGURE 9 is a pictorial view showing a typical "in-use" arrangement of a splice case of the invention with the shell-like, main housing members removed.

15           Detailed Description of the Preferred Embodiment

            Referring now to the drawings wherein the showings are for the purposes of illustrating the preferred embodiment of the invention only and not for purposes of limiting same, the overall arrangement of the preferred construction of the splice case A can best be understood by  
20           reference to FIGURES 1 and 2. As illustrated therein, the main outer housing of splice case A comprises housing assembly 10 that houses and encloses a splice tray support assembly 11. The housing assembly 10 is generally formed  
25           by a pair of closely similar, opposed main housing or body members 12 and 14 which are joined together in sealed clamping relationship to define an axially elongated central storage chamber 16. The opposite ends of the storage chamber 16 are closed by cylindrical end plate  
30           members 18 and 20 that are releasably and sealingly engaged with the main housing members 12 and 14 in a manner subsequently to be described.

            Although the housing body components and the end plates could be formed from a variety of different  
35           materials using different manufacturing techniques, in the



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subject embodiment, they are preferably injection molded from a suitable plastic containing fibers for reinforcement. For example, fiber glass filled and reinforced polypropylene is preferred.

5           The two main housing members 12, 14 are closely similar in overall shape and construction. Accordingly, a description of the body housing 12 is to be considered as equally applicable to body member 14 unless otherwise  
10 noted. In the embodiment under consideration, main housing member 12 has an elongated, semi-cylindrical configuration to define a somewhat shell-like body with a main outer semi-cylindrical wall 22 that has laterally extending clamping flanges 24 extending along each longitudinal side. The flanges 24 are in diametrical alignment relative to the  
15 wall 22 and define flat sealing and clamping surfaces that are continuous along each side. The main wall 22 is reinforced by radially extending, axially spaced ribs 26 formed integrally with the wall 22. Each of the ribs 26 extends circumferentially about the wall 22 and joins at  
20 its ends with the clamping flanges 24 as shown. In addition to the reinforcing ribs 26, there are preferably longitudinally extending ribs 28 which extend between the axial ends of wall 22 at the locations shown.

In order to facilitate assembly, disassembly, and  
25 use of the subject splice storage housing assembly 10, at least some of the ribs 26 are provided with a radially outer contour that allows the main body components 12, 14 to rest stably on a planar work surface. Referring to FIGURES 1 and 2, it will be seen that the last two  
30 reinforcing ribs 26 at each end of the housing are each provided with a planar top surface 30 that is preferably in a plane parallel with the plane of the clamping surfaces of the clamping flanges 24. As can be appreciated, this allows the housings or body portions 12, 14 to rest on a  
35 planar work surface while the assembly is being assembled or while fiber optic cable splicing is being carried out and installed in the housing.

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The clamping together of the main body components 12, 14 could be accomplished with a variety of different releasable fasteners or clamping means. In the subject embodiment, however, the preferred form comprises a plurality of threaded stud bolt members 32 carried in the housing body portion 12 and having their lower threaded ends extending downwardly through the associated clamping flange 24. In the form shown, the stud bolts 32 are uniformly spaced along the respective clamping flange 24 in molded bosses 34. Preferably, the heads 36 of the stud bolts 34 are retained in the bosses by capture rings that allow the studs to be rotated but do not allow them to be readily removed from their functional position in the associated bosses 34.

Referring in particular to body portion 14, it will be seen that the clamping flanges 24 of body portion 14 include openings 38 that extend perpendicularly through the associated flange at locations corresponding to the stud bolts 32 carried by body member 12. Associated with each of the openings 38 is a propeller nut member (not shown) that is captured in the bosses 40 formed on the clamping flanges 24 of member 14. The two halves 12 and 14 can thus be clamped together by the stud bolts 32. The actual clamping and sealing arrangement will subsequently be described. For the present, however, it is noted that the longitudinally spaced axial ends of each of the body members 12 and 14 are provided with an inwardly extending end flange section 42 that is provided with a central groove 44 configured and sized so as to receive the outer peripheral edge of the associated end plate 18 or 20.

Associated with each of the recesses 44 and the longitudinally extending clamping surfaces of the clamping flanges 24 on each of the housing members 12 and 14 is a resilient sealing gasket member 46 best seen in FIGURE 2A. One of the gaskets 46 is bonded into position in each of the main body members 12 and 14. As illustrated, the gasket members used in the subject embodiment generally

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comprise semi-cylindrical end portions 46a spaced and contoured to fit within the spaced recesses 44. The arcuate semi-cylindrical end portions 46a are joined by relatively narrow longitudinally extending strips 46b. The positioning and arrangement of portions 46a and 46b can be seen in FIGURES 2, 3, and 4. Note that the sections 46b run closely adjacent the inner periphery of the wall 22 and the arcuate end portions 46a extend downwardly into the associated recess 44. Preferably, the recess 44 and the associated gasket portion 46a are provided with cooperating ribs and grooves 47 (shown in FIGURE 4) to provide increased bonding surface and improve the retention and sealing ability of the gasket 46. In this regard, when the gaskets 46 are installed, a combination of mastic and adhesive is preferably used. For example, a mastic sealant is applied in the center grooves 47a and a suitable adhesive is installed in each of the outer grooves 47b.

Referring again to the end plates 18, 20, it should be understood that the ends plates are sized and shaped so as to be closely and tightly received within the recesses 46 so as to be sealingly engaged about their outer periphery by the associated gasket portions 46a in the bottom of recesses 44. The end plates 18, 20 are preferably molded from the same material as the main body sections 12 and 14. Referring first to end plate 20 (see FIGURES 2 and 9), it will be noted that the plate 20 has a circular outer periphery of an axial width to be closely received in the recesses 44. The plate 20 is a single, unitary molding and is provided with a continuous outer periphery having a plurality of outwardly extending sealing ribs 50 formed thereabout. Ribs 50 are arranged to sealingly engage with the gasket portion 46a located in the bottom of recess 44. Suitable cable openings 52 are formed centrally of the end plate and any desired number could be provided. In the subject embodiment, there are four cable openings 52. Preferably, the openings 52 are normally sealed by molded-in knockout elements that can be driven

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from within the openings 52 when it is desired to use them. Suitable cross bracing and ribs extend between the outer circular periphery and the openings 52 and join integrally with the main disk wall 54. Spaced metal angle brackets 56  
5 are shown bolted in position to the internal surface of the end plate 20. The purpose and functioning of the brackets 56 will subsequently be described.

Also formed in the end plate 20 are additional small openings 52a with one such opening associated with  
10 each cable opening 52. These openings provide a means for bolting cable strength member connecting brackets to the end plates in the manner and for the purpose to be described with reference to end plate 18.

The end plate 18 is closely similar in  
15 construction to end plate 20, but it is a three-part structure comprising a central section 58 and duplicate outer sections 60. The components are molded in the configuration shown and are arranged to define six cable through openings 62. The openings 62 can be of any desired  
20 size, either all of the same size or a variety of different sizes. In the subject embodiment, however, the four outer openings are of equal size and the two inner openings are smaller but equal in size to each other.

The components 58 and 60 are joined in the shape  
25 and configuration shown by a pair of tie bolts 64 extending through vertically aligned openings. The exterior sealing surfaces of the sections 58, 60 are provided with radially extending rib portions in the manner of ribs 50 previously described with respect to end plate 20. The use of the  
30 three-part end plate is, in some respects, preferred because it allows the cables to be placed in position prior to joining the end plate members if desired. Those openings 62 which are not to be used can, of course, be sealed with suitable plugs clamped in position or otherwise  
35 plugged. Preferably, the unit is provided with plugs having opposite ends of different sizes to correspond to

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the two different sized openings. This permits each plug to be used for plugging either sized opening.

As best seen in FIGURE 9, it should be noted that each opening 62 has a cable strength member bracket 61 and a connecting opening 62a associated therewith. To explain the function of the strength member brackets, each fiber optic cable generally carries an elongated wire-like strength member intended to add strength to the cables or, more accurately, to the fiber transport tube within the cable. These strength members are cut away from the transport tubes after the cables pass into the enclosure. In order to anchor the cables to the closure, it is necessary to affix the strength members to the strength member brackets. Further, because the strength members expand and contract at a different rate than the fibers themselves, it is important that the movements of the strength member not be transmitted to the splices or the fibers. The strength member connecting brackets thus serve not only to firmly anchor the cables to the closures, but also to isolate the splices and fibers from movements caused by expansion and contraction of the strength member.

The end plates 18 and 20 are rigidly joined in proper alignment and spaced apart relationship by metal torque or torsion bar members in the nature of tie rods 63, 65 that extend between the brackets 56 on each end plate. The lower bar member 63 is, of course, bolted to the lowermost bracket 56 on each end plate and the upper bar member 65 is releasably bolted parallel thereto between the upper pair of brackets 56. This arrangement makes the end plates and the tray support assembly into an independent, rigid, and unitary sub-assembly that does not depend on the outer housing members for its structural strength and integrity. The importance of this arrangement will subsequently become apparent.

Referring more particularly to FIGURE 3, the arrangement of the clamping flanges will be described in greater detail to show the arrangement whereby an improved

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sealing is obtained. In particular, as shown in FIGURE 3, the flanges 24 on member 12 are provided at their outer free end with a rib-like protrusion 24a that extends downwardly from the associated flange surface toward the  
5 opposed flange portion 24a of member 14. The total height of the rigid ribs 24a is such that, in the normal engaged position, the gasket portions 46b are spaced apart as shown in FIGURE 3. As the stud bolts 36 are tightened, however, the flanges 24 pivot toward one another about the rigid  
10 ribs 24a and the opposed gasket portions 46b carried on the respective halves 12 and 14 are driven toward one another and brought into sealing engagement. This arrangement of pivoting the flanges and deflecting them about the rigid ribs 24a provides an improved torquing and sealing of the  
15 gaskets.

After the halves have been sealed and brought together, testing is possible to determine if a full fluid seal has been achieved. For this reason, the main body section 12 is provided with a pressurizing valve 68 as seen  
20 in FIGURES 1 and 2. A suitable pressurized testing fluid or gas can be fed to the interior chamber 16 through this valve to determine the quality of the seal.

As previously mentioned, mounted within the chamber 16 is tray support assembly 11 that carries one or  
25 more splice trays and also makes provision for storage of excess cable. The preferred form is shown in FIGURES 2 and 8 and a modified form is shown in FIGURE 8A. The FIGURES 2 and 8 form is intended for use with Unitube type fiber optic cable and includes a storage tray 69. The form of  
30 FIGURE 8A is intended for use with buffered cable and relies on brackets that provide an open space under the splice trays for storage of excess lengths of cable.

In the FIGURES 2 and 8 form, the storage tray 69, as well as the superposed splice trays, are supported from  
35 the lower tie rod member 63 which connects between the bottom brackets 56 and is suitably connected thereto by releasable bolts. As previously mentioned, an upper tie

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rod member also connects between the upper brackets 56 so that the two tie rods extend generally in parallel and serve to position and properly space the end plates as well as to hold them in suitable alignment and add substantial strength to the entire assembly. In this form, the storage tray 69 is, as previously mentioned, directly supported from and connected to the lower tie rod 63. Note that a pair of parallel spaced threaded rods or bolts 70 extend upwardly from and through suitable openings in the lower tie rod. The rods 70 have suitable spacers 72 received thereon to maintain the storage tray 69 at a desired elevation above the tie rod. In this arrangement, as mentioned above, the storage tray 69 is intended to maintain and provide a place where extra lengths of Unitube type optical cable can be coiled and retained as may subsequently be needed for changing or adding splices.

Although the storage tray could take a variety of different configurations, it is shown as a generally U-shaped, rectangular box having a bottom wall 74 and upwardly extending side walls 76. The opposite ends of the rectangular box structure are open so as to allow ready access and free receipt of the cable which is intended to be coiled and stored in the storage tray. Adjacent the ends of both the bottom 74 and the side walls 76 are a plurality of through openings 78 which extend across the width of both the bottom and the side walls in the locations shown. These openings 78 provide means by which the cables can be firmly affixed to the storage tray through the use of conventional cable ties or the like. At the upper end of the side walls 76, there are provided removable L-shaped retainers 80 generally referred to as capture tabs. These L-shaped retainers 80 are releasably retained in suitable downwardly extending grooves formed in the side walls 76. The retainers each have a downwardly extending leg portion 82 that extends into an associated side wall recess for resilient retention therein. The retainers 80 can be removed during use of the assembly to

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allow positioning of cable coils in the tray. After positioning of the stored cable section within the storage tray, the retaining or capture tabs can be moved into position to hold the stored cable down properly relative to the bottom wall 74 and also, in a manner subsequently to be described, support the superjacent splice trays.

Referring more particularly to FIGURE 8 and the opposite end portions of the base 74 of the storage tray, it will be seen that there are integrally formed thereon upwardly extending mounting post portions 84 which have an outwardly extending triangular section 86 carrying a central opening 88 for receipt of the associated threaded rod 70. When the tray is moved to the position shown in FIGURE 2, a nut member 89 is threaded onto each of the rods and acts to rigidly lock the storage tray into position on the tie rod member 70. Additional stability and rigidity for the tray relative to the housing is provided, if desired, by suitable bent metal leg elements 90 joined to the undersurface of the bottom wall 74 and shaped, sized, and positioned so as to engage the curved inner surface of wall 22 of the main body 14. In addition, it should also be noted that the posts 84 preferably have a suitable slot formed in their upper surface for receiving one of the capture tabs as previously described with respect to the side walls 76.

If desired, a suitable cover 77 with end openings 77a sized and located to receive posts 78 can be positioned over the storage tray 69 to provide additional protection for the cable stored therein.

As mentioned earlier, the invention contemplates the use of brackets to support the superposed splice trays when the assembly is used with buffered cable. FIGURE 8A shows the preferred form for the brackets 109 and their relationship to the lower bar member 63. In particular, each bracket 109 has a general U-shaped configuration with inwardly extending horizontal support portions 109a at the upper ends of the legs. The brackets are joined to the



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lower bar member 63 by suitable bolts as shown. Downwardly bent tabs 109b are arranged to engage on the lateral sides of member 63. These tabs center and locate the brackets and prevent their rotation relative to the member 63. The space within the brackets and beneath the support ports provides space for coiling and storing excess lengths of optic cable.

As previously mentioned, one or more of the splice trays 91 are positioned in stacked relationship above the storage tray 69 or the brackets 109 and function to hold in an organized manner the splice connectors in the associated fiber cables. Although the splice trays could have a variety of configurations, the typical and preferred form for the trays in the subject embodiment is shown in FIGURES 5, 5A, and 5B. As illustrated therein, the splice tray 91 generally comprises a rectangular molded plastic tray member having an outer peripheral size and shape which is rectangular and generally corresponds to the size and shape of the subjacent storage tray. As illustrated in FIGURE 5, the tray includes a flat bottom wall 90 and an upwardly extending side walls 92. The end walls are generally formed by upwardly extending integral formations with the upper end (as viewed in FIGURE 5) being formed so as to provide a cable entrance area 94 which opens to the interior of the tray and includes a plurality of spaced vertically extending walls 96 which define a group of separate passages through which groups of fiber optic cable can be directed to the interior of the tray. The lower end of the tray of FIGURE 5 has a contoured circular interior wall surface 98 which facilitates the bending of the cable and its positioning as coiled loops within the tray. Associated with the upper interior end of the tray is a raised arcuate wall 100 which also serves to direct the cable and allow it to be suitably coiled neatly about the interior of the tray.

Like the arrangement used in the storage tray, the splice tray shown in FIGURE 5 is also provided with

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retainers or capture tabs 80 that are releasably retained in position by the side and end walls. FIGURE 5A illustrates the manner in which the capture tabs are held in position in the side walls 92. In particular, the  
5 downwardly extending leg 82 of each capture tab 80 is releasably received in a longitudinally extending groove 102 formed along each wall 92. Similar grooves are provided for the capture tabs carried in the end walls and in the inner end wall 100.

10 Referring to FIGURE 5B, it will be seen that an inner wall portion 92a on the interior side of the groove 102 is provided with sections varying in height by having its upper surface provided with notches 104 that extend downwardly from the top edge of the inner wall portion 92a.  
15 The notches 104 are of a length equal to the width of the capture tabs 80 so that they can be received therein. This allows the tabs to be shifted from the upper level illustrated in FIGURES 5 and 5A to a lower level as defined by the notch 104. The tabs, of course, must be shifted  
20 axially in so moving them. This shifting will become more apparent with the description of the tray form of FIGURE 6. This shifting allows use of different types of cover members on the trays and also allows the retaining tabs to have different elevations relative to the bottom 90 of the  
25 associated tray to compensate for different quantities of fibers within the trays.

Associated with the bottom wall 90 of the tray are a plurality of upwardly extending resilient webs 108 that extend generally perpendicular to the sides and are  
30 preferably formed integrally with the bottom wall to define a multiplicity of upwardly open, transversely extending slots. The spacing between the webs 108 and thus the width of the slots is selected so as to allow the connectors used in forming the splices to be retained therein. These  
35 widths can vary at different points along the row of webs 108 so that various commercially available and commonly used connectors can be held in an organized and convenient

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manner. Preferably, there are slots (not shown) through the bottom 90 of the tray at locations between webs 108 to facilitate removal of the splice connectors held between the webs. That is, the slots allow a screw driver or the like to be inserted upwardly through the bottom of the tray to push the connectors out of the spaces between the webs. The subject embodiment also provides for the option of retaining the connectors and their associated fiber cables in their position through the use of strips of double-sided pressure sensitive adhesive tape 112 positioned in the bottom of the tray adjacent the opposite ends of the slots 110.

The tray of FIGURE 5 is provided with a flat top 114 which is preferably molded from a clear plastic so as to allow viewing of the interior of the tray when the cover is in a closed position. FIGURE 5 shows the cover 114 pivoted to an open position. Many different types of hinge arrangements could be used to allow the cover 114 to be hinged to the tray, but in the subject embodiment, suitable pivot pins 116 extend laterally outwardly from the side walls 92 and are engaged by integral hook members 118 extending downwardly from the cover 114. Preferably, the hook members 118 have the back side open so that when the cover is moved to its upper position shown, it can be simply pulled off of the pivot pins 116.

The covers are also arranged so as to latch to the tray when they are in their closed position. As best shown in FIGURE 7, the end of the tray is provided at each outer corner with a latch arrangement that comprises a resilient L-shaped latch member 120 separated from the remainder of the tray by an open area 122 and an inwardly extending slot 124. A small protrusion 126 extends into the space 122 from the side of leg 120a of the L-shaped latch 120. As shown dotted, the latch 120 can be deflected to a dotted line position by application of a pushing force in the direction of arrow 128. This then moves the latch element 126 to the left as viewed in FIGURE 7. Cooperating

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with the latch element 127 and engageable under the protrusion 126 is a hook 130 carried on the underside of cover 114 (see FIGURE 5) and arranged to enter into the space 122 adjacent the protrusion 126 to hook thereunder and retain the cover in the closed position. By forcing against the latch element 120 in the direction of arrow 128, the protrusion 126 can be moved laterally to release the hook 130 and allow the cover to be moved to its open position. Although only one of the latch end hook elements 130 has been described, it should be noted that a second duplicate set of opposite hand is provided at the other corner of the tray and the cover.

FIGURE 6 shows a second, slightly modified form of splice tray and further illustrates the previously-mentioned multiple positioning possible with the capture tabs 80. In the FIGURE 6 embodiment, the capture tabs 80 are shown moved to the most elevated position. In this elevated position, greater space is available in the tray for housing fiber optic cable. Also, in this elevated position, the cover element 140 is preferably provided with recesses 142 along its edge located to allow the side tabs to be received therein. Moreover, the center of the cover is preferably domed as shown at 144 so that larger connectors can be housed in the slots 108.

The manner in which the splice trays 91 are engaged with and maintained in stacked relationship on tie rod 63 is best understood by reference to FIGURES 2 and 5. In particular, the trays 91 are each provided with end formations that define outwardly open slots 150. Slots 150 are sized and spaced to receive the spaced, threaded posts 70. A stack of two or more trays 91 can thus be positioned above the storage tray 69 and held in aligned stacked relationship thereon by posts 70. A suitable resilient plastic strap 152 is arranged for connection between the upper end of posts 70 and functions to clamp the stack of trays down in its located relationship relative to the tie rod 63 and the storage tray 69 or brackets 109. As

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illustrated, the strap 152 includes end openings 154 having resilient tabs 156 arranged to extend into engagement with the threaded posts 70 and releasable lock the strap thereto. However, merely by lifting the tabs, the strap  
5 can be removed.

An important advantage flowing from the described mounting of trays 91 relative to the posts 70 is that lower ones of the trays in the stored stack can be accessed without total removal of superposed trays. Merely by  
10 releasing the strap 152, one end of the stack can be lifted upwardly until the slots on that end are free of the associated post 70. Individual selected lower trays can than be pivoted outwardly from between the others in the stack while the other end of the tray remains engaged with  
15 the other post. After work within that tray is completed, it can be returned to its located position in the stack merely by reversing the procedure.

A primary advantage flowing from the housing construction of the preferred embodiment is the ability to  
20 increase the effective size of the storage chamber without disturbing or disassembling the previously assembled splice trays 91 and the overall tray support assembly 11. To understand this aspect of the invention, it should be noted that, as previously discussed, the outer housing members 12  
25 and 14 can be removed from their clamped engagement with the end plates 18 and 20 without affecting the structural integrity of the remaining structure, i.e., the end plates 18, 20, tie rods 63, 65, and the storage and splice trays. Thus, it is possible to reinstall main housing members  
30 having larger internal dimensions (so long as their end flange sections 42 correspond to the sizes of end plates 18 and 20). All this can take place without disturbing the previously made-up trays.

In addition to the above, it is possible to  
35 further increase the space available for increasing the height of the storage tray stack to thus allow more trays to be installed beyond what was the maximum available

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originally. This can be accomplished by removing the upper tie rod 63 and replacing it with a modified tie rod 160 as illustrated in FIGURE 2b. Note that removal and replacement of the upper tie rod does not really affect or alter the end plate and storage tray subassembly's structural integrity. The modified tie rod does, however, provide additional space for increasing the height of the storage tray stack because of its bowed or upwardly bent center section. Also, if desired or necessary, the height of the rods 70 can be increased by suitable extensions added to their upper ends.

The invention has been described with reference to the preferred embodiment. Obviously, modifications and alterations will occur to others upon a reading and understanding of this specification. It is intended to include all such modifications and alterations insofar as they come within the scope of the appended claims or the equivalents thereof.

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Having thus described the invention, it is claimed:

1. A housing assembly for enclosing fiber optic cable splices comprising:

5 a pair of housing members having main body portions with peripheral clamping flanges extending outwardly therefrom and cooperatively positioned in opposed relationship to be clamped together;

10 said clamping flanges having inner end portions adjacent said main body portions and having free outer end portions;

a resilient sealing gasket positioned between the flanges inner end portions; and,

15 there being rigid rib means at the free outer end portions of the flanges, the total thickness of the rigid rib means between the opposed clamping flanges being greater than the normal uncompressed thickness of the sealing gasket such that when the clamping flanges are clamped together, engagement takes place first on the rigid  
20 rib means and subsequent sealing engagement with the gasket requires application of sufficient clamping force to produce deflection of the flanges about the rigid rib means.

2. The housing assembly as defined in claim 1  
25 wherein the pair of housing members each have a generally semi-cylindrical configuration and the peripheral flanges extend generally radially therefrom.

3. The housing assembly as defined in claim 1  
30 wherein each housing member has its respective flanges in a common plane.

4. The housing assembly as defined in claim 2 wherein there are a spaced pair of circular disks received

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between the pair of housing members to define longitudinal ends of the housing assembly.

5           5.    The housing assembly as defined in claim 4 wherein there are portions of the said sealing gasket sealingly engaged between the circular disks and at least one of the pair of housing members.

          6.    The housing assembly as defined in claim 5 wherein the clamping flanges of the pair of housing members are releasably clamped by threaded connectors.

10           7.    The housing assembly as defined in claim 6 including a support bar extending longitudinally between the circular disks and splice trays supported from the support bar.

15           8.    The housing assembly as defined in claim 1 wherein the housing members each have a generally semi-cylindrical configuration and are provided on their external surfaces with circumferentially extending stiffening ribs.

20           9.    The housing assembly as defined in claim 8 wherein the stiffening ribs extend between the clamping flanges.

25           10.   The housing assembly as defined in claim 8 wherein at least some of the stiffening flanges have an outer surface contoured to allow the housing to stably rest on a planar surface.

          11.   A housing assembly for enclosing and storing cable splices comprising:

                  first and second end plates axially spaced from one another and defining a storage space therebetween;



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a pair of rigid bars extending in spaced apart parallel relationship through the storage space and having their ends rigidly joined to the end plates;

5 a pair of opposed housing members contoured to enclose the end plates and the storage space, said housing members being releasably and sealingly clamped to each other and to said end plates;

a pair of rods carried by one of the rigid bars at axially spaced locations; and,

10 a plurality of splice storage trays in stacked relationship and extending between the pair of rods, the trays having end slots which receive and are guided on the rods and connecting means on the rods for releasably clamping the stack of trays together.

15 12. The housing assembly as set forth in claim 11 wherein the rods are threaded and the connecting means a releasable strap member extending between the rods.

20 13. The housing assembly as set forth in claim 11 wherein the housing members have external stiffening ribs extending outwardly of the exterior thereof.

14. The housing assembly as set forth in claim 13 wherein at least some of the stiffening ribs are contoured to allow the housing assembly to stably rest on a planar surface.

25 15. The housing assembly as set forth in claim 11 wherein the end plates have a generally circular configuration and said housing members have a generally semi-cylindrical configuration with peripheral clamping flanges extending generally radially therefrom.

30 16. The housing assembly as set forth in claim 15 wherein said housing members are releasably and

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sealingly clamped to each other and to said end plates by bolts extending through the clamping flanges.

17. The housing assembly as defined in claim 16 wherein said housing members are molded of a fiber reinforced resinous material.

18. The housing assembly as defined in claim 16 wherein said end plates are molded of a fiber reinforced resinous material.

19. A tray for supporting fiber optic cable splices in a splice housing comprising:

a molded plastic tray having a generally flat rectangular bottom wall, spaced upwardly extending side walls, and transversely extending end walls;

a plurality of capture tabs releasably joined to the tray to extend inwardly from at least the side walls at a first distance spaced from the bottom to overlie fiber optic cable when such cable is placed in the tray; and,

said end walls carrying openings generally centrally thereof for allowing the tray to be mounted between spaced parallel rods.

20. The tray as defined in claim 19 having a cover pivotally connected to one end wall and connected to the other end wall by releasable connecting means.

21. The tray as defined in claim 19 wherein means are provided for allowing the said capture tabs to be connected to the tray to overlie the bottom of the tray at different selected distances therefrom.

22. The tray as defined in claim 21 wherein means are carried on the bottom wall for defining a

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multiplicity of retaining slots for retaining splice connectors.

23. The tray as defined in claim 19 wherein the openings carried on the end walls comprise open ended slots.

24. The tray as defined in claim 20 wherein the capture tabs are releasably joined to the tray by having downwardly extending portions resiliently gripped by retainers associated with said walls.

25. For use in a housing for enclosing cable splices and comprising a storage chamber defined by side walls and spaced end walls, an improved splice tray and tray support assembly comprising:

a rigid bar member for extending between the end walls of the chamber and being joined thereto, a pair of spaced parallel posts extending perpendicularly from the bar member, a stack of splice trays supported on the bar member and extending between the posts;

each of the trays having their ends adjacent the posts and carrying means for defining outwardly open end slots that receive the posts; and,

adjustable means axially movable on the posts for clamping the stack of trays to each other and to the tie rod.

26. The improved splice tray and support assembly as defined in claim 25 including a storage tray located between said stack of splice trays and having a bottom wall with upwardly extending sidewalls, said side walls carrying removable tabs for supporting the splice trays above the bar member.

27. The improved splice tray and support assembly as defined in claim 26 including openings in the

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storage tray through which the parallel posts extend and nut members on the posts for clamping the storage tray to the bar member.

28. The improved splice tray and support  
5 assembly as defined in claim 25 including cover members on the splice trays.

29. A housing assembly for enclosing and storing cable splices comprising:

10 first and second end plates of generally circular configuration axially aligned and spaced from one another;

a first rigid bar member having opposite terminal ends joined to the first and second end plates to hold them in their axially aligned and spaced relationship;

15 a pair of rod members carried by the first rigid bar member and extending generally parallel to the first and second end plates at locations therebetween and adjacent thereto;

20 an aligned stack of splice storage trays extending between the pair of rod members and carried thereby; and,

a set of housing members releasably clamped to the first and second end plates to sealingly enclose the stack of trays.

25 30. The assembly as defined in claim 29 wherein the housing members comprise a pair of semi-cylindrical, shell-like members which extend about the end plates and are connected to each other by releasable fastener means.

30 31. The assembly as defined in claim 29 including a second rigid bar member extending between the first and second end plates, said second rigid bar member having first and second terminal ends respectively joined

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to the first and second end plates by releasable connecting means.

32. The assembly as defined in claim 31 wherein said second rigid bar extends parallel to the first rigid bar member, said first and second rigid bar member located diametrically from each other relative to the end plates.

33. The assembly as defined in claim 30 wherein said housing members include connecting flanges that extend axially thereof.

34. The assembly as defined in claim 33 wherein the connecting flanges are connected by threaded fasteners.

35. A splice case comprising:  
a rigid elongated support bar;  
a pair of support rods extending in parallel from the bar at spaced locations;  
elongated splice trays extending between the support rods at a location spaced outwardly of the support bar, said splice trays including alignment means for engaging the support rods and preventing movement of the splice trays in directions transverse to the support rods; and,

retaining means releasably engageable with the support rods for preventing undesired movement of the splice trays on the support rods in directions away from the elongated support bar.

36. The splice case as defined in claim 35 wherein the retaining means includes a flexible strap-like member extending between the support rods.

37. The splice case as defined in claim 35 wherein the elongated support bar carries bracket members which maintain the splice trays a predetermined distance

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from the support bar and provide a storage space between the splice trays and the support bar.

38. The splice case as defined in claim 35 wherein the elongated support bar has terminal ends joined  
5 to housing end plates.

39. The splice case as defined in claim 38 including shell-like housing defining members releasably connected to the end plates and enclosing the support bar and the splice trays.

10 40. The splice case as defined in claim 39 wherein the end plates are generally circular in shape and further wherein the shell-like housing defining members are generally of semi-cylindrical shape.

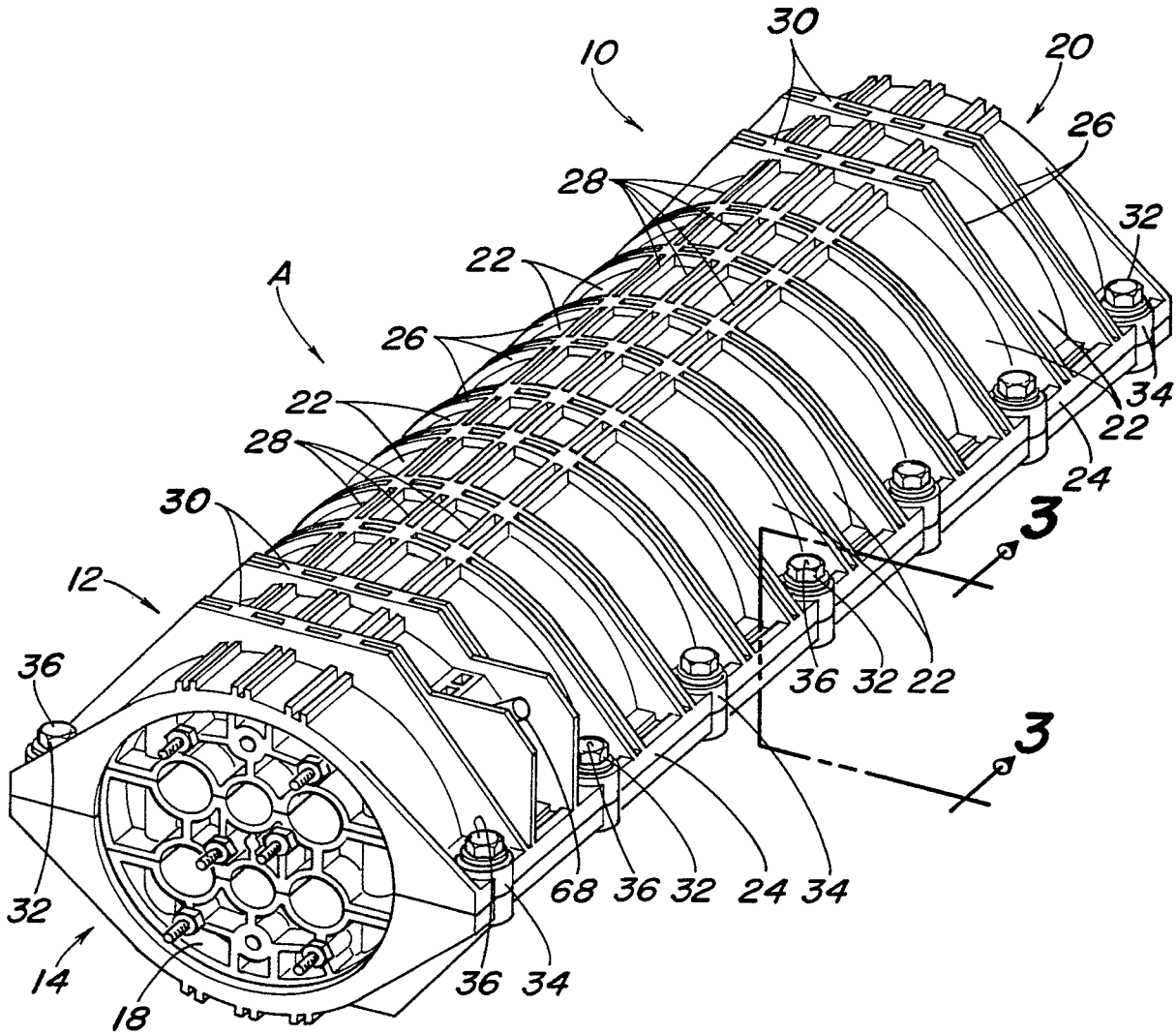


Fig. 1

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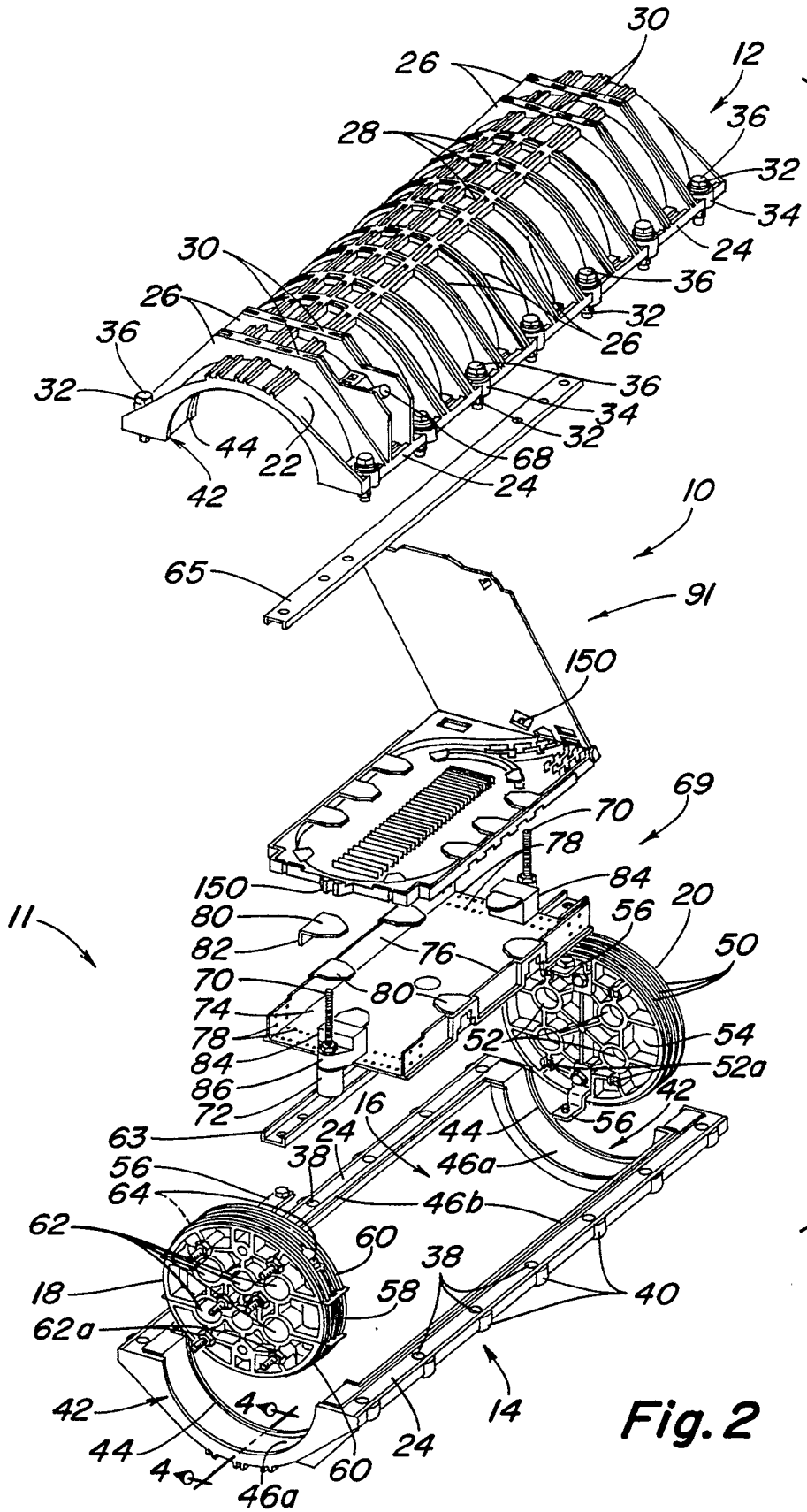
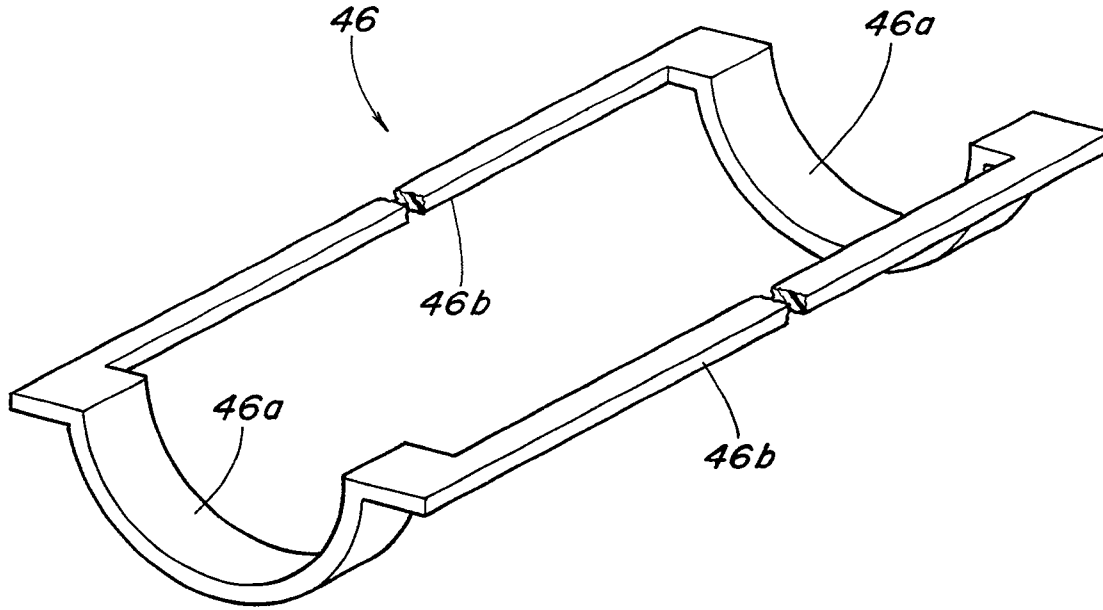


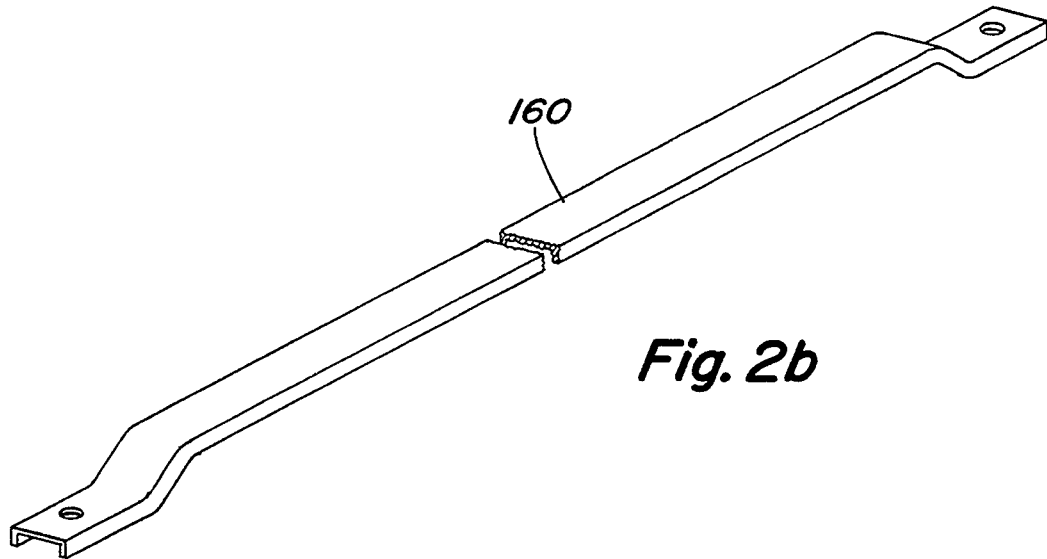
Fig. 2



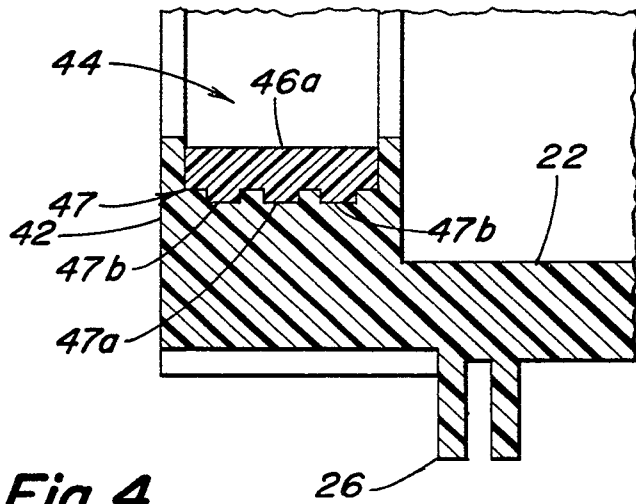
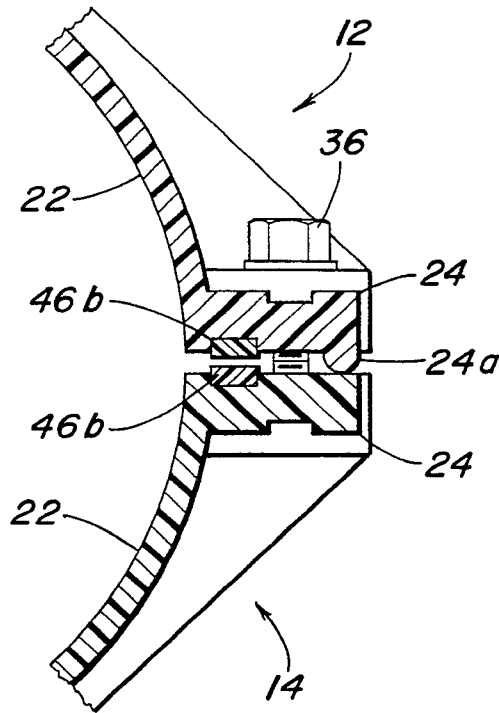
**Fig. 2a**



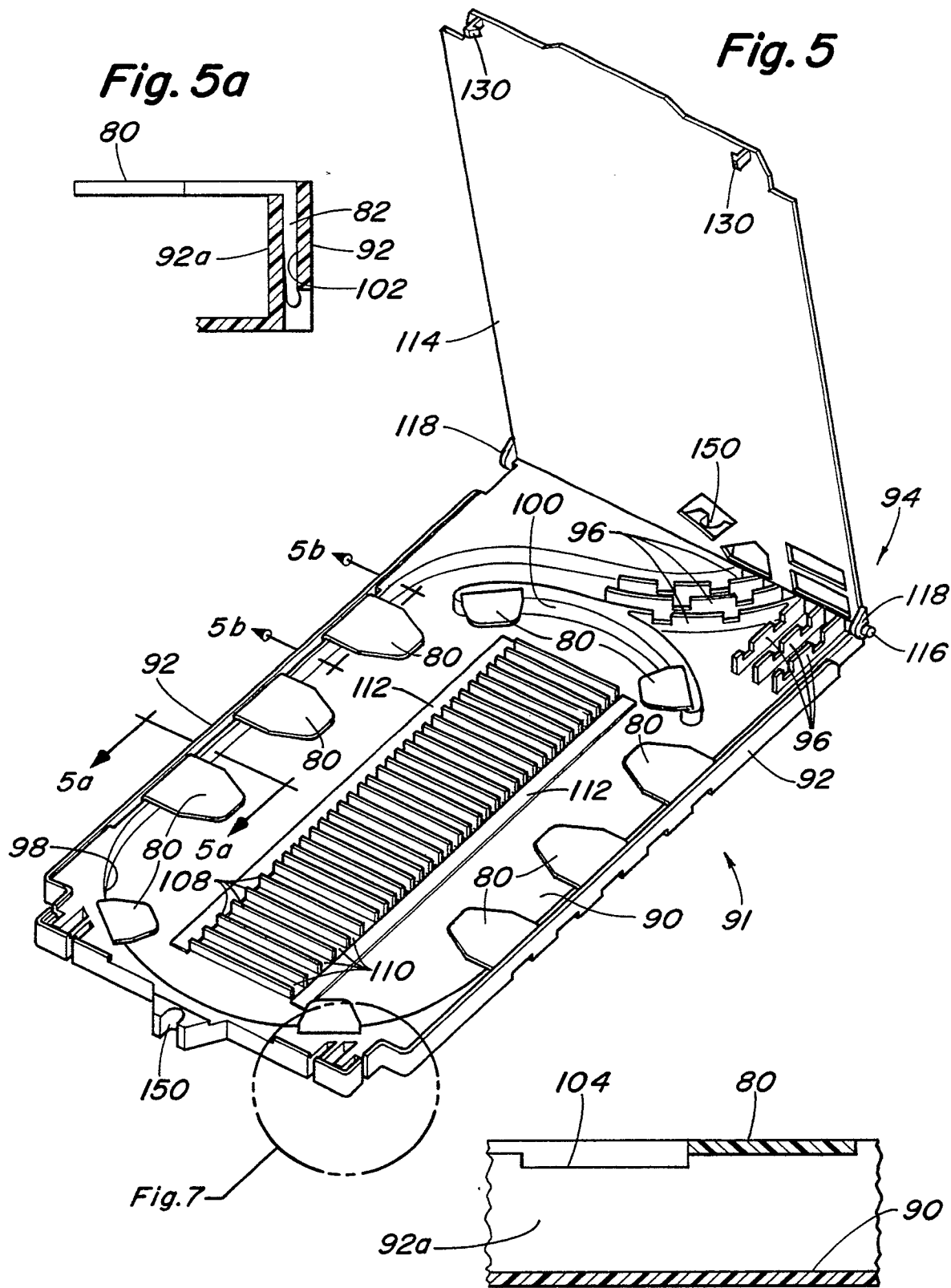
**Fig. 2b**



**Fig. 3**



**Fig. 4**



**Fig. 5b**

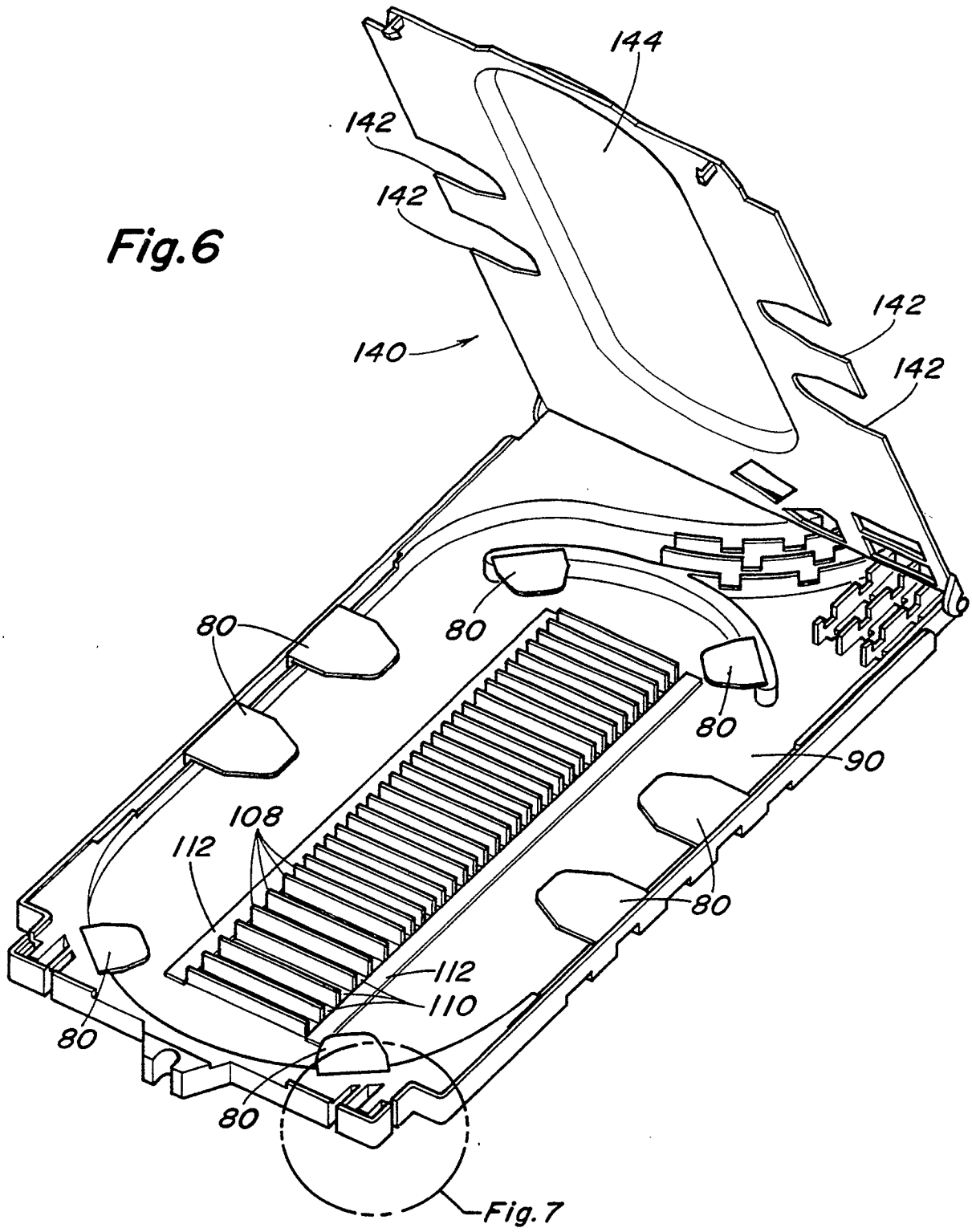


Fig. 7

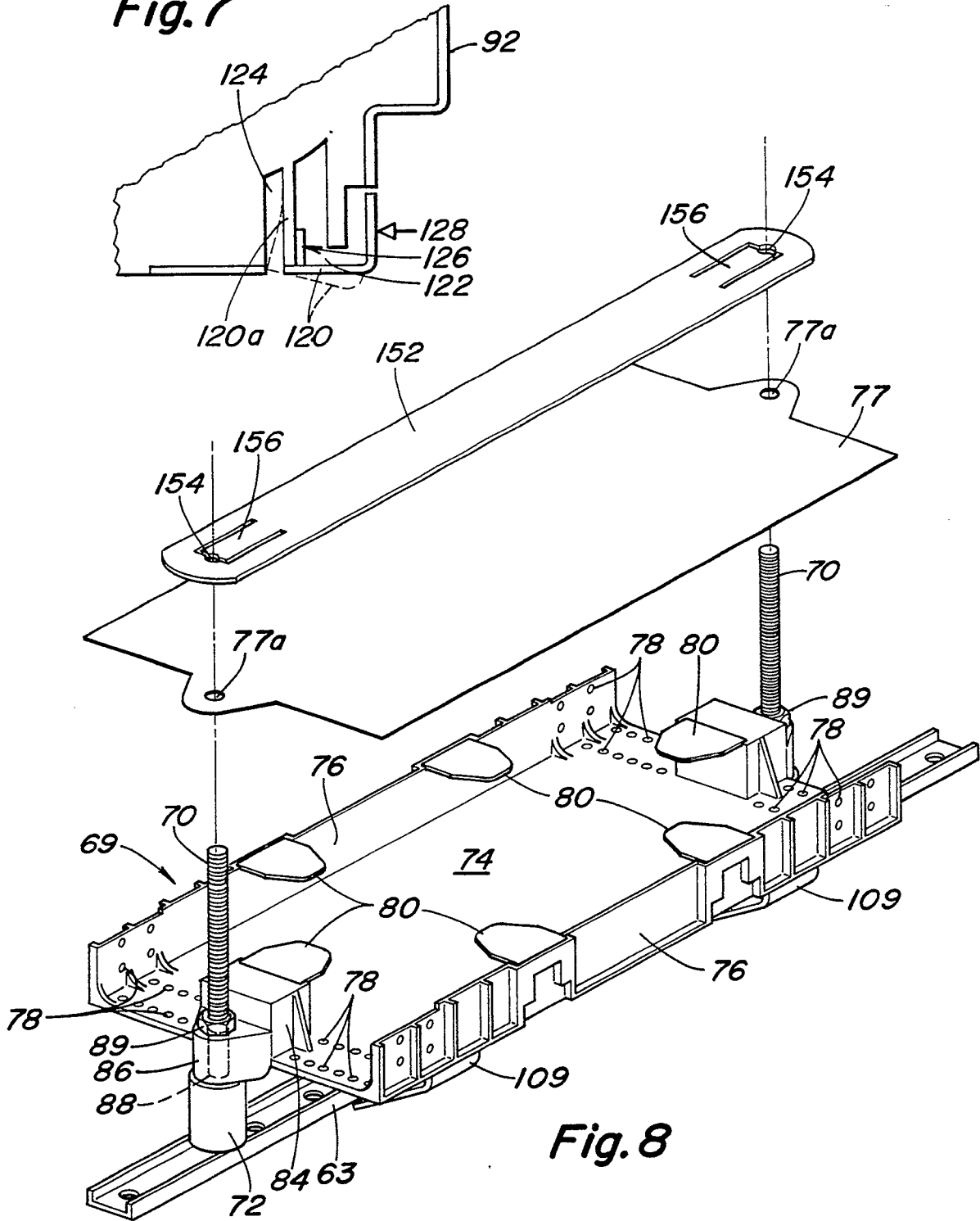


Fig. 8

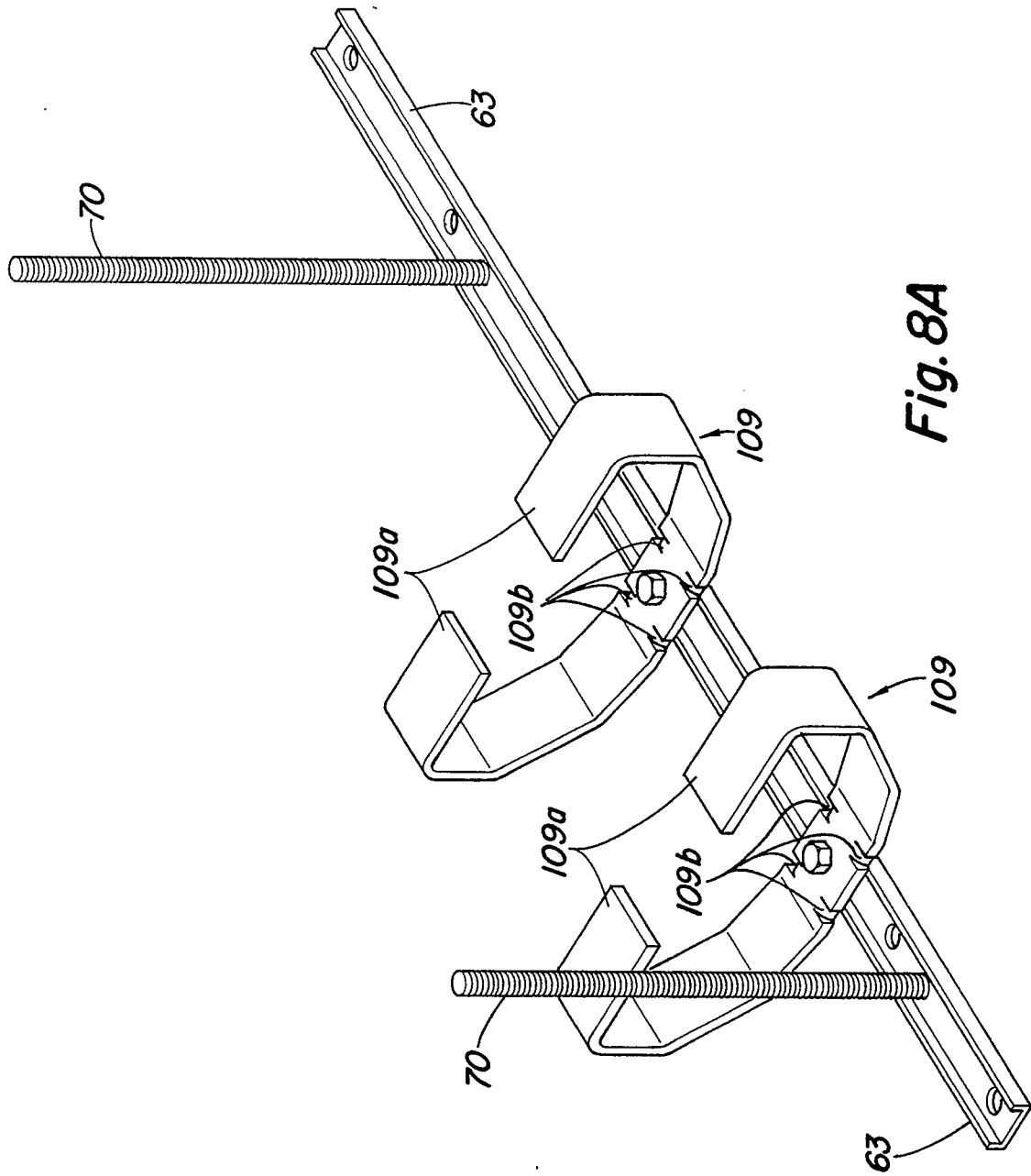


Fig. 8A

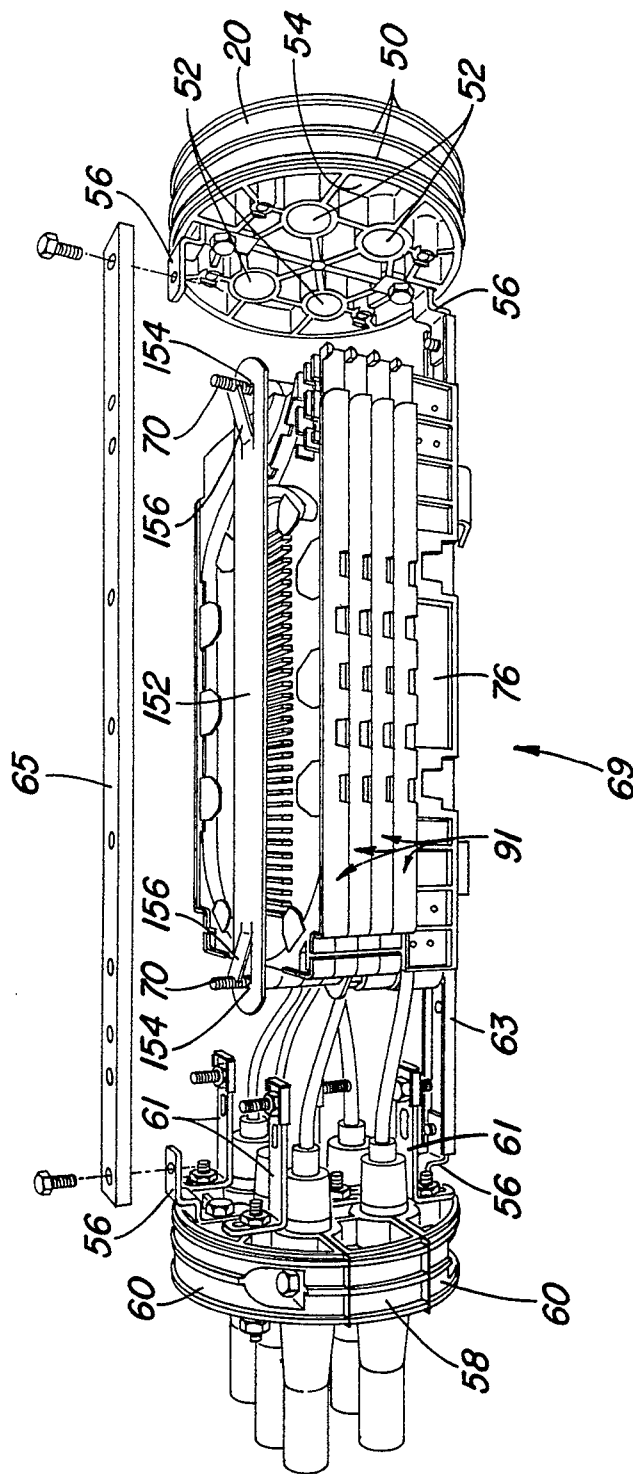


Fig. 9

