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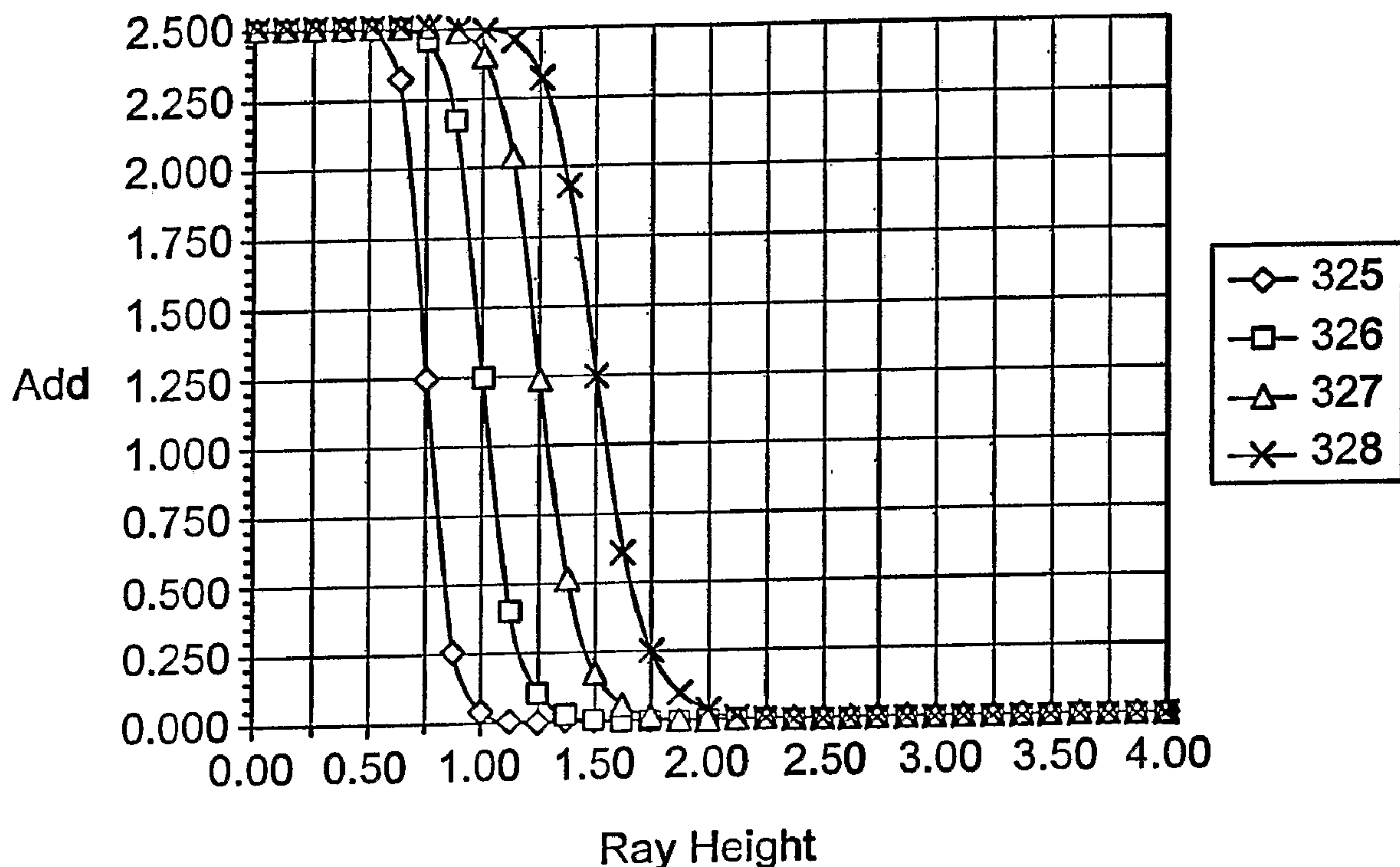
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(57) Abrégé/Abstract:

The invention provides methods for designing lenses useful for correcting presbyopia that permits variation of the speed of the power change from distance to near vision power or near to distance vision power. The rate of change may be symmetrical around the midpoint or faster or slower on either side of the midpoint.

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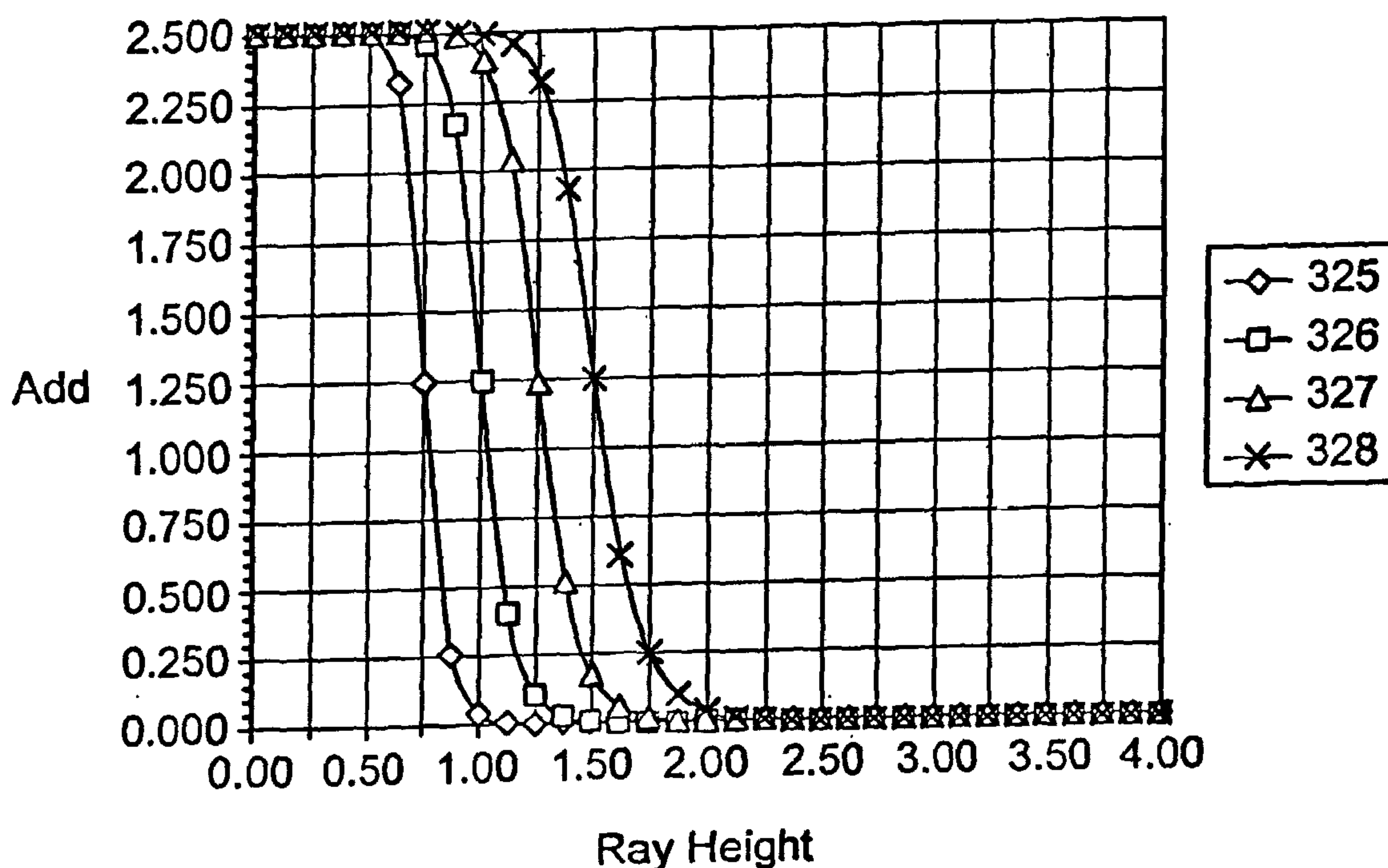
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(54) Title: METHODS FOR DESIGNING MULTIFOCAL OPHTHALMIC LENSES



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METHODS FOR DESIGNING MULTIFOCAL OPHTHALMIC LENSES

5. Field of the Invention

The invention relates to ophthalmic lenses. In particular, the invention provides lenses that use more than one optical power, or focal length, and are useful in the correction of presbyopia.

10 Background of the Invention

As an individual ages, the eye is less able to accommodate, or bend the natural lens, to focus on objects that are relatively near to the observer. This condition is known as presbyopia. Additionally, for persons who have had their natural lens removed and an intraocular lens inserted as a replacement, the ability to
15 accommodate is totally absent.

Among the methods used to correct for the eye's failure to accommodate is the mono-vision system in which a person is fitted with one contact lens for distance vision and one lens for near vision. The mono-vision system permits the lens wearer
20 to distinguish both distance and near objects, but is disadvantageous in that a substantial loss in depth perception results.

In another type of multifocal contact lenses, the optic zone of each lens is provided with more than one power. For example, the optic zone may have both
25 distance and near power, which the eye uses simultaneously.

Neither of these methods provides good results in terms of visual acuity and lens wearer satisfaction. Thus, a need exists for lenses that both provide correction for the wearer's inability to accommodate and that overcome some or all of the
30 disadvantages of known lenses.

Brief Description of the Drawings

FIG. 1 is a graphic depiction of the power maps for progressive lens designs resulting from Equation I.

5 FIG. 2 is a graphic depiction of the power maps for progressive lens designs resulting from Equation I.

Detailed Description of the Invention and Preferred Embodiments

The invention provides methods for designing lenses useful for correcting
 10 presbyopia, lenses incorporating such designs, and methods for producing these lenses. In one embodiment, the method of the invention permits variation of the speed, or contour, of the power change from distance to near vision power or near to distance vision power. The result of this variation is that there is a better distribution of the distance and near vision powers within the multifocal zone and, thus,
 15 improved visual acuity and wearer satisfaction.

In one embodiment, the invention provides a multifocal ophthalmic lens comprising, consisting essentially of, and consisting of an optic zone having one or more multifocal power zones wherein a speed and a contour for the zone is
 20 determined by the following equation:

$$Add_{(x)} = Add_{peak} * (1/(a * (1 + (x/x_c)^{2n})))$$

(I)

wherein:

- 25 Add_(x) is actual instantaneous add power at any point x on a surface of the lens;
- x is a point on the lens surface at a distance x from the center;
- a is a constant and preferably is 1;
- Add_{peak} is the full peak dioptric add power, or add power required for near vision correction;
- 30 x_c is the cutoff semi-diameter or the midpoint in the power transition from distance to near power, or near to distance power;

n is a variable between 1 and 40, preferably between 1 and 20; and

Add is a value that is equal to the difference in power between the near vision power and distance vision power of the lens.

5

In Equation I, n is the variable that controls the slope of the progression from near to distance vision power and distance to near vision power in the lens. The less the value of n, the more gradual the progression will be.

10

In a second embodiment, the invention provides a multifocal ophthalmic lens comprising, consisting essentially of, and consisting of an optic zone having one or more multifocal power zones wherein a speed and a contour for the zone is determined by the following equation:

15

$$Add_{(x)} = Add_{peak} * (1/(a * (1 + (x/x_c)^2) * n)$$

(II)

wherein:

Add_(x) is actual instantaneous add power at any point x on a surface of the lens;

x is a point on the lens surface at a distance x from the center;

20 a is a constant and preferably is 1:

Add_{peak} is the full peak dioptric add power;

x_c is the cutoff semi-diameter;

n is a variable between 1 and 40, preferably between 1 and 20; and

25 Add is a value that is equal to the difference in power between the near vision power and distance vision power of the lens.

In a third embodiment, the invention provides a multifocal ophthalmic lens comprising, consisting essentially of, and consisting of an optic zone having one or more multifocal power zones wherein a speed and a contour for the zone is
30 determined by the following equation:

$$Add_{(x)} = Add_{peak} * (1/(a * (1 + (x/x_c)^d) * n))$$

(III)

wherein:

- 5 $Add_{(x)}$ is actual instantaneous add power at any point x on a surface of the lens;
 x is a point on the lens surface at a distance x from the center;
 a is a constant and preferably is 1;
 d is an arbitrary value between 1 and 40;
 Add_{peak} is the full peak dioptric add power;
 10 x_c is the cutoff semi-diameter;;
 n is between 1 and 40, preferably between 1 and 20; and
 Add is a value that is equal to the difference in power between the near vision power
 and distance vision power of the lens.
- 15 For purposes of the invention, by "ophthalmic lens" is meant a spectacle
 lens, contact lens, intraocular lens, or the like. Preferably, the lenses of the invention
 are contact lenses. By "speed" or "contour" is meant the slope of the power change
 from near to distance power. By "distance vision power" is meant the amount of
 refractive power required to correct the wearer's distance vision acuity to the desired
 20 degree. By "near vision power" is meant the amount of refractive power required to
 correct the wearer's near vision acuity to the desired degree.

25 In the lenses of the invention, the multifocal power zones may be on the
 object-side, or front, surface, the eye-side, or rear, surface, or both surfaces. The
 multifocal power zones have at least two regions of differing power alternating
 between distance and near vision power. Intermediate power is provided as a
 consequence of the power progression between the peak of the power of the near
 and distance vision regions. In the lenses of the invention, the distance, near, and
 intermediate optical powers are spherical or toric powers.

In Figure 1 is graphically depicted the power progression in four different multifocal power zone designs resulting from Equation I. In each design, the near vision power is at the center of the zone and the distance vision power is at or towards the periphery of the zone. By periphery is meant the region or area farthest from the center of the zone. The values used in Equation I for each of the designs is set forth in the following Table 1.

Table 1

	Design A	Design B	Design C	Design D
a	1	1	1	1
x_c	0.625	0.875	1.125	1.375
n	7	7	7	7

10 In Figure 2 is graphically depicted the power progression for three different multifocal power zone designs resulting from Equation I. The values used in Equation I for each of the designs is set forth in the following Table 1.

Table 2

	Design E	Design F	Design G	Design H
a	1	1	1	1
x_c	1.00	1.00	1.00	1.00
n	2.0	4.0	6.0	8.0

15

In each of Figures 1 and 2 is depicted the add power change as the power departs from the optic center of the lens. The design of the invention provides for a smooth, continuous variation in power from the optical center of the lens to the periphery of the optic zone. Additionally, the design permits a controllable rate of change and position of the power variation.

20

Equations I through III each have a value of n that is the same on either side of x_c . As an alternative, the value of n can be a first value when $x < x_c$ and

second value for $x > x_c$. In this embodiment, $x = x_c$, n may be the first or second value.

5 The lenses of the invention may be made from any suitable lens forming materials. Illustrative materials for formation of soft contact lenses include, without limitation silicone elastomers, silicone-containing macromers including, without limitation, those disclosed in United States Patent Nos. 5,371,147, 5,314,960, and 5,057,578 incorporated in their entireties herein by reference, hydrogels, silicone-
10 containing hydrogels, and the like and combinations thereof. More preferably, the surface is a siloxane, or contains a siloxane functionality, including, without limitation, polydimethyl siloxane macromers, methacryloxypropyl polyalkyl siloxanes, and mixtures thereof, silicone hydrogel or a hydrogel, such as etafilcon A.

15 A preferred contact lens material is a poly 2-hydroxyethyl methacrylate polymers, meaning, having a peak molecular weight between about 25,000 and about 80,000 and a polydispersity of less than about 1.5 to less than about 3.5 respectively and covalently bonded thereon, at least one cross-linkable functional group. This material is described in Attorney Docket Number VTN 588, United
20 States Serial No. 60/363,630 incorporated herein in its entirety by reference.

 As yet another alternative, the lens material may be any material suitable for forming ophthalmic lens other than contact lenses. For example, spectacle lens materials may be used including, without limitation, polycarbonates, such as
25 bisphenol A polycarbonates, allyl diglycol carbonates, such as diethylene glycol bisallyl carbonate (CR-39™), allylic esters, such as triallyl cyanurate, triallyl phosphate and triallyl citrate, acrylic esters, acrylates, methacrylates, such as

meth- ethyl- and butyl methacrylates and acrylates, styrenics, polyesters, and the like and combinations thereof. Additionally, materials for forming intraocular lenses include, without limitation, polymethyl methacrylate, hydroxyethyl
5 methacrylate, inert clear plastics, silicone-based polymers, and the like and combinations thereof.

Curing of the lens material may be carried out by any convenient method. For example, the material may be deposited within a mold and cured by thermal,
10 irradiation, chemical, electromagnetic radiation curing and the like and combinations thereof. Preferably, for contact lens embodiments, molding is carried out using ultraviolet light or using the full spectrum of visible light. More specifically, the precise conditions suitable for curing the lens material will depend on the material selected and the lens to be formed. Suitable processes are disclosed in U.S. Patent
15 No. 5,540,410.

What is claimed is:

1. A multifocal ophthalmic lens, comprising an optic zone comprising one or more multifocal power zones having a distance vision power and a near vision power and wherein a speed for the optic zone is determined by the following equation:

$$Add_{(x)} = Add_{peak} * (1/(a * (1 + (x/x_c)^{2n})))$$

10

(I)

wherein:

Add_(x) is an instantaneous add power at any point x on a surface of the lens;

x is a point on the lens surface at a distance x from the center of the lens;

a is a constant;

15 Add_{peak} is a full peak dioptric add power;

x_c is a cutoff semi-diameter;

n is a variable between 1 and 40; and

Add is a value that is equal to the difference in power between the near vision power and distance vision power of the lens.

20

2. The lens of claim 1, wherein a is 1 and n is between 1 and 20.

3. The lens of claim 1 or 2, wherein the lens is a contact lens.

- 25 4. A multifocal ophthalmic lens, comprising of an optic zone comprising one or more multifocal power zones having a distance vision power and a near vision power wherein a speed for the optic zone is determined by the following equation:

$$Add_{(x)} = Add_{peak} * (1/(a * (1 + (x/x_c)^2) * n)$$

30

(II)

wherein:

Add_(x) is an instantaneous add power at any point x on a surface of the lens;

x is a point on the lens surface at a distance x from the center of the lens;

5 a is a constant;

Add_{peak} is a full peak dioptric add power;

x_c is a cutoff semi-diameter;

n is a variable between 1 and 40; and

Add is a value that is equal to or less than the difference in power between the near
10 vision power and distance vision power of the lens.

5. The lens of claim 4, wherein a is 1 and n is between 1 and 20.

6. The lens of claim 4 or 5, wherein the lens is a contact lens.

15

7. A multifocal ophthalmic lens, comprising of an optic zone comprising one or more multifocal power zones having a distance vision power and a near vision power wherein a speed for the optic zone is determined by the following equation:

20

$$Add_{(x)} = Add_{peak} * (1/(a * (1 + (x/x_c)^d) * n))$$

(III)

wherein:

Add_(x) is an instantaneous add power at any point x on a surface of the lens;

25 x is a point on the lens surface at a distance x from the center of the lens;

a is a constant;

d is an arbitrary value between 1 and 40;

Add_{peak} is a full peak dioptric add power;

x_c is a cutoff semi-diameter;

30 n is between 1 and 20; and

Add is a value that is equal to or less than the difference in power between the near vision power and distance vision power of the lens.

- 5 8. The lens of claim 7, wherein a is 1 and n is between 1 and 20.
9. The lens of claim 7 or 8, wherein the lens is a contact lens.
- 10 10. The lens of claim 1, wherein n is a first value for $x < x_c$, is a second value for $x > x_c$ and is the first value or the second value for $x = x_c$.
11. The lens of claim 4, wherein n is a first value for $x < x_c$, is a second value for $x > x_c$ and is the first value or the second value for $x = x_c$.
- 15 12. The lens of claim 7, wherein n is a first value for $x < x_c$, is a second value for $x > x_c$ and is the first value or the second value for $x = x_c$.

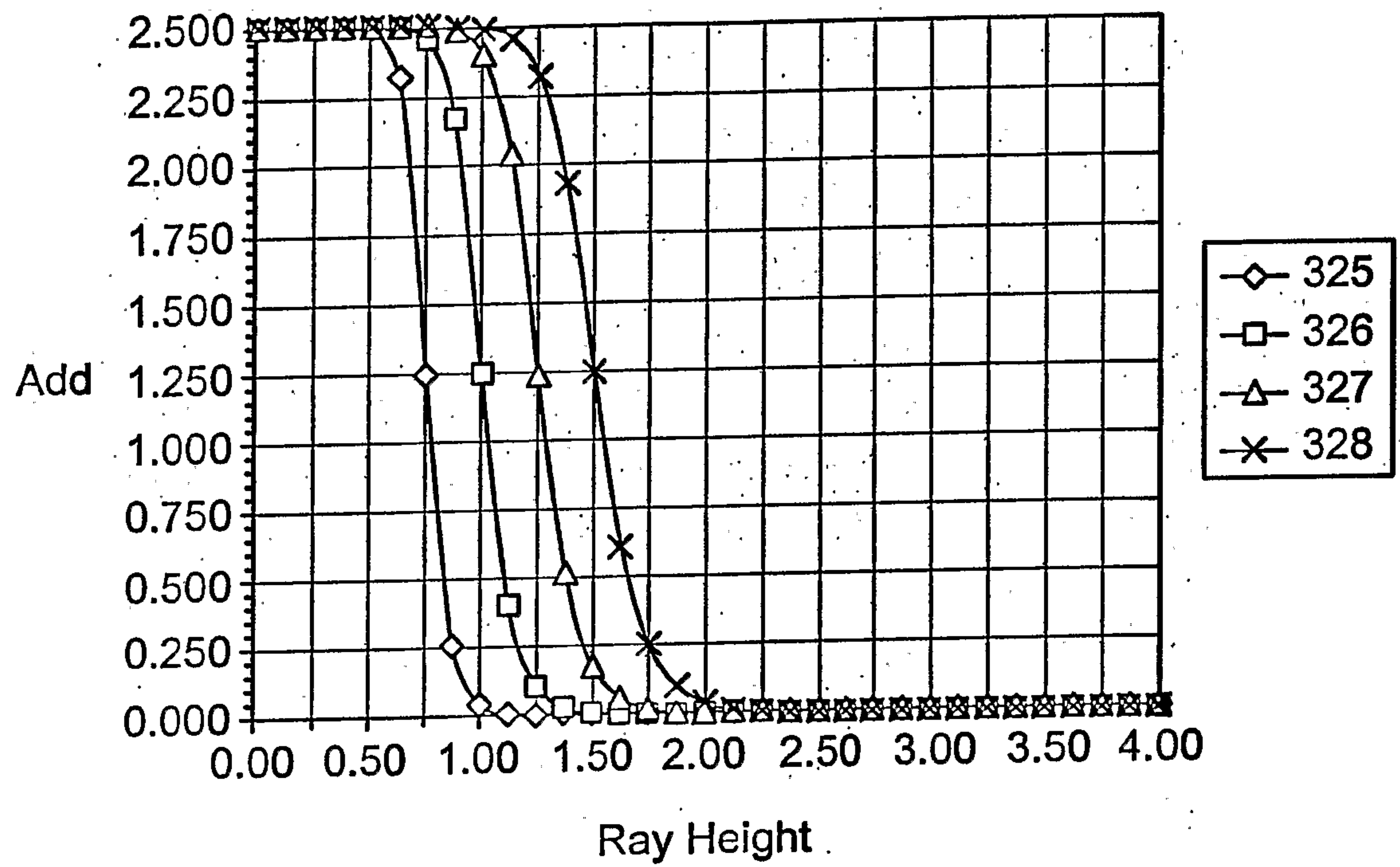
FIG. 1

FIG. 2