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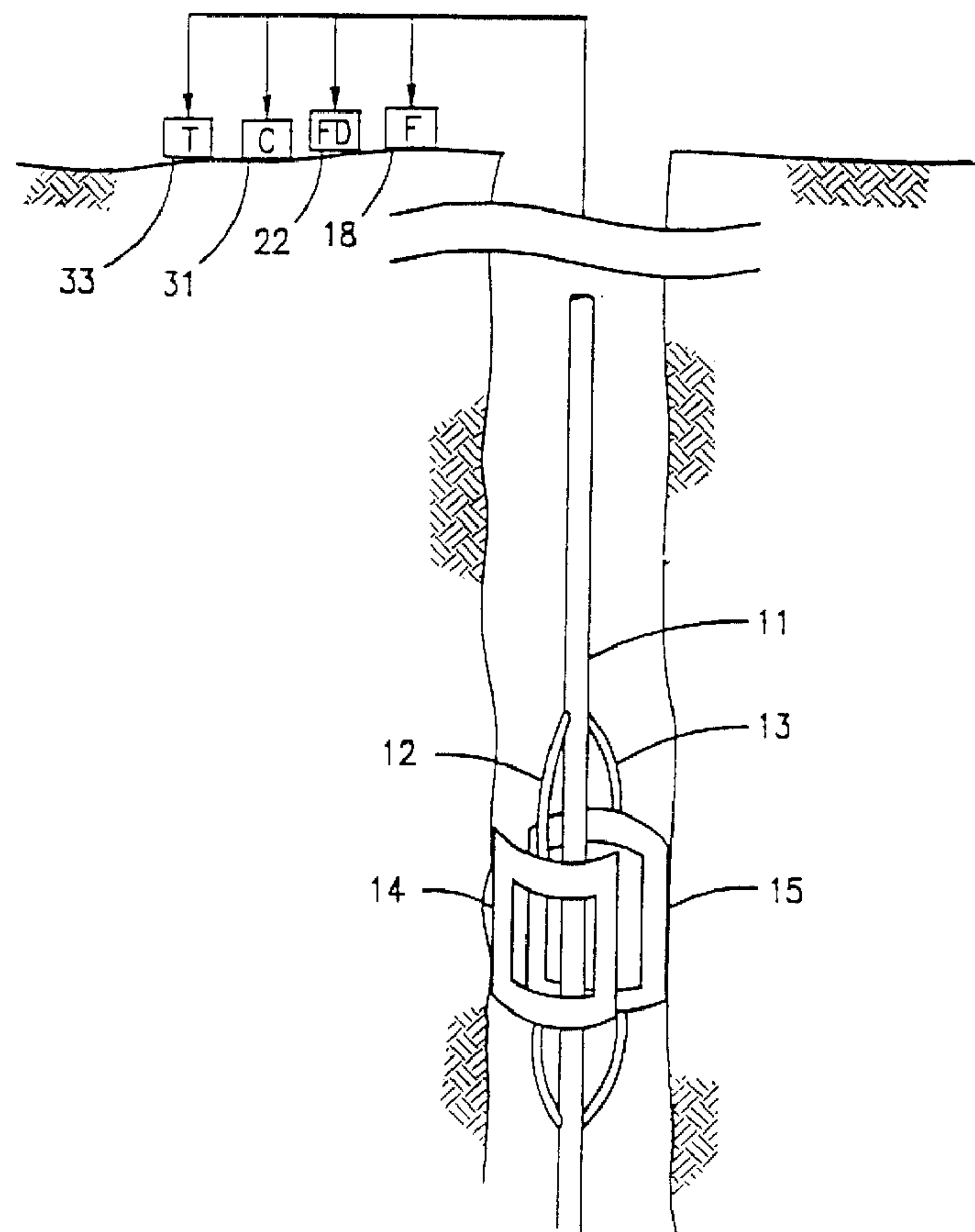
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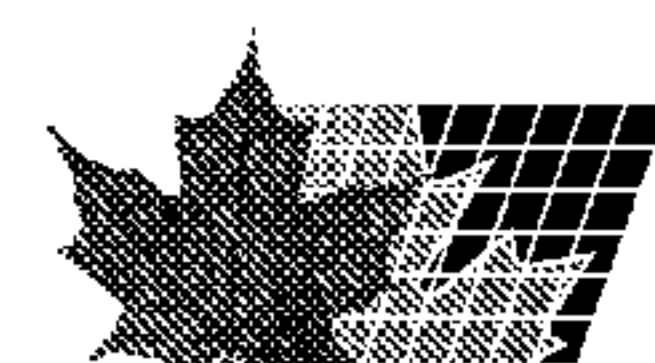
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(54) Title: METHOD OF MONITORING FLUIDS ENTERING A WELLBORE



(57) Abrégé/Abstract:

In a borehole logging tool, a hot wire anemometer measures fluid flow entering or exiting the borehole (16) at the wall of the borehole. The logging tool has open aperture sensing pads (14, 15) mounted onto arms (12, 13) placed in mechanical contact





(57) **Abrégé(suite)/Abstract(continued):**

with the wall that place the sensor pads at the wall surface. The sensor pads have an open aperture across their central area to permit fluid flow therethrough in such a manner that provides minimum disruption of flow between the borehole and the surrounding earth formations about the borehole being logged. Other sensors mounted on the sensor pad measure parameters such as fluid type, flowrate or fluid flow direction, as well as fluid properties including capacitance, dielectric constant and temperature of the passing fluid; or contain a shield attached at the end of the sensor pad upstream of the fluid flowing in the borehole center so as to minimize effects from fluids flowing in the center of the borehole.



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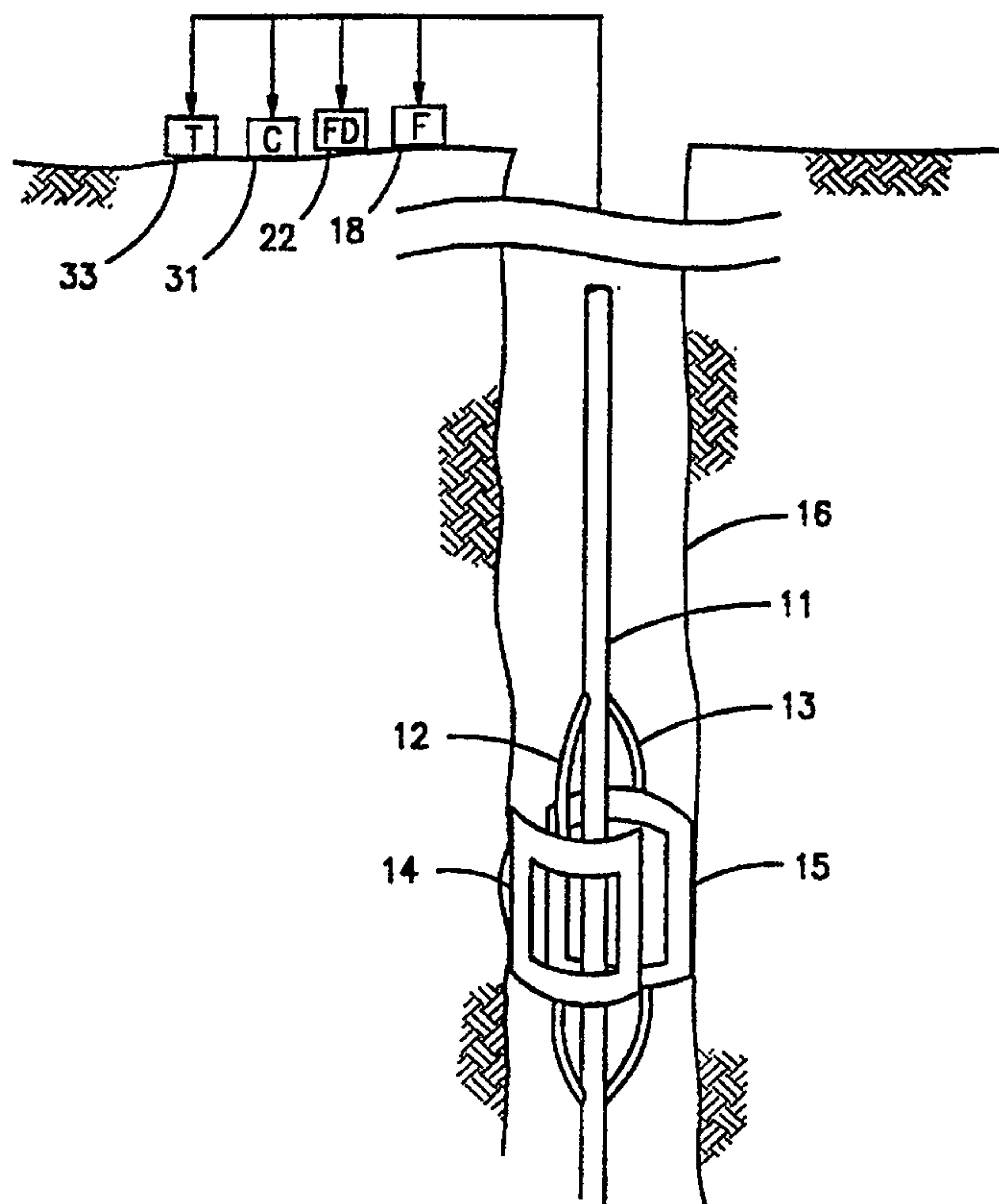
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(54) Title: METHOD OF MONITORING FLUIDS ENTERING A WELLBORE

## (57) Abstract

In a borehole logging tool, a hot wire anemometer measures fluid flow entering or exiting the borehole (16) at the wall of the borehole. The logging tool has open aperture sensing pads (14, 15) mounted onto arms (12, 13) placed in mechanical contact with the wall that place the sensor pads at the wall surface. The sensor pads have an open aperture across their central area to permit fluid flow therethrough in such a manner that provides minimum disruption of flow between the borehole and the surrounding earth formations about the borehole being logged. Other sensors mounted on the sensor pad measure parameters such as fluid type, flowrate or fluid flow direction, as well as fluid properties including capacitance, dielectric constant and temperature of the passing fluid; or contain a shield attached at the end of the sensor pad upstream of the fluid flowing in the borehole center so as to minimize effects from fluids flowing in the center of the borehole.





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**METHOD OF MONITORING FLUIDS  
ENTERING A WELLBORE**

This invention relates to measuring the location, fluid type, and flow rate of fluids entering a wellbore.

In current practice, measurements are made in the central portion of the wellbore cross-section, such as of spinner rotation rate, fluid density and dielectric constant. These data are then interpreted in an attempt to determine the flow rate at any point along the borehole. Influx (or exit) rate over any interval is then determined by subtracting the flowrates at the two ends of the interval. However, in deviated and horizontal wells with multiphase flow, and also in some vertical wells such methods frequently give erroneous results due to the complex flow patterns within the wellbore giving non-representative readings. All prior production logging measurements are made in these complex flow regimes in the central area of the borehole and yield non-representative results, or have other severe limitations.

The problem of measuring multi-phase flow in conventional production logging is well documented in the literature. Hill, A.D., Oolman, T., 1982, "Production Logging Tool Behavior in Two-Phase Inclined Flow", JPT, October, p. 2432-40 first described the problems using conventional tools in multiphase wells which are deviated more than two degrees from the vertical. They also describe the four main types of tools which are in use. These are referred to as spinner tools, percent-water tools, density tools and flow concentrating flowmeters. Branagan, P., Knight, B.L., Aslakson, J., Middlebrook, M.L., 1994, "Tests Show Production Logging Problems in Horizontal Gas Wells", Oil & Gas Journal, Jan. 10, p. 41-45; Kalman, J.S., 1993, "Biphasic Fluid Studies for Production Logging in Large-Diameter Deviated Wells", The Log Analyst, Nov.-Dec., p. 6-10; DING, Z. X. Ullah, K. Huang, Y., 1994, "A Companion of Predictive Oil/Water



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Holdup Models for Production Log Interpretation in Vertical and Deviated Wellbores", SPWLA 35th Annual Logging Symposium Transactions, June paper; and Nice, S.B., 1993, "Production Logging in Horizontal Wellbores", 5th World Oil  
5 et al., Horizontal Well Technol. Int. Conf. (Houston) Proc., sect. 11, November, particularly discuss the problems of measuring multiple phase flow in horizontal or deviated wells. Zhu, D. Hill, A.D., 1988, "The Effect of Flow From Perforation on Two-Phase Flow: Implications for  
10 Production Logging"; Proceedings SPE Annual Technical Conference and Exhibition, SPE 18207, October, p. 267-275 show that under some conditions conventional production logs give misleading results even in vertical wells.

It is an object of the present invention to provide  
15 apparatus for, and a method of, measuring the flow at the borehole wall as it enters the wellbore and before it becomes mixed with another phase in a complex flow pattern. The invention can also be used to measure outflow (injection) rates and depths.

20 The present invention relates to measuring the location, fluid type and flowrate of fluids entering a wellbore at the wall of the borehole. A sensor pad is mounted on a logging tool such that the pad is adjacent to the borehole wall. Preferably, the sensor pad is mounted  
25 on an arm such as a centralizing arm that places the sensor in contact with the borehole wall. The sensor pad is open so that it has minimal resistance to flow to provide minimum disruption to the influx of fluids into the wellbore. The invention can also be used to measure the  
30 outflow of fluids, such as determining injection profiles of injection wells, or pressuring up inside casing and determining outflow location(s) to determine the depth of leaks.

A plurality of sensor pads are arranged azimuthally  
35 around the tool so that the entire borehole circumference, or a sizable fraction thereof, is covered by measurements.



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The sensor pads sense the influx of fluid while it is still in one phase as it flows into the wellbore before it combines with the existing fluids and possibly other phases in the borehole to form complex flow patterns.

5        Other configurations of sensors could be used, such as a single pad being rotated azimuthally around the borehole wall, or a single large sensor that senses the entire circumference of the borehole.

10       Another advantage is that the location of the pad measuring the flux is known and with a tool orientation package would indicate the azimuthal location of flux, which is useful in various applications.

15       In accordance with other aspects of the invention, sensors to measure the location, fluid type, flow rate, and flow direction of fluids entering the wellbore are provided.

20       The invention obviates problems in the prior art by measuring the flow at the borehole wall as fluid enters the wellbore and before it becomes mixed with another phase into a complex flow pattern. Virtually all influx into the wellbore is one phase at the point of entry. Generally, if different fluids are produced in a borehole, they are produced at different depths. Very seldom in practice will the fluids passing into the borehole be two different  
25       fluids mixed together at the same exact depth. By measuring flow entering at the borehole wall, the problems of measuring multiple phase flow are minimized.

30       The foregoing and other objects, features and advantages of the invention will be better understood from the following more detailed description and appended claims.

Fig. 1 shows the sensor pads of the present invention mounted on a logging tool;

Fig. 1A shows a different view of the logging tool;

35       Fig. 2 shows the sensor pad in more detail;



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Fig. 2A show a modification of Fig. 2:

Fig. 3 depicts a typical hot wire anemometer measuring circuit;

Fig. 4 depicts a heated thermopile measuring circuit;

5 Fig. 5 shows the sensor pads displaced longitudinally along the logging tool;

Fig. 5A is an end view of the logging tool with the sensors displaced azimuthally around the borehole; and

10 Fig. 6 depicts the casing showing fluid influxing the casing in a single phase.

Referring to Fig. 1, a logging tool has a tool body 11 and a plurality of centralizing arms, or bow springs or the like, with the arms 12 and 13 being shown. Sensor pads, including pads 14 and 15, are positioned on each of the  
15 arms. By providing a plurality of sensor pads arranged azimuthally around the borehole, the entire borehole circumference is covered by the sensors. The sensor pads are small enough to allow passage of the tool through the tubing at the top of the well before the tool enters the  
20 production zone where the arms 12 and 13 push the sensor pads into contact with the wall of the borehole.

Each of the sensor pads 14, 15 is open, thereby permitting free flow of borehole fluid through the sensors.

Fig. 2 shows one embodiment of the sensor pad. It  
25 includes an end shield plate 16 which is of the same radius as the interior of the casing. The flow sensor includes a hot wire anemometer, which includes a resistance wire probe 17. Alternatively, a thin film anemometer or a thermopile or similar device can be used for flow measurement. The  
30 anemometer measuring circuitry 18 (Figs. 1 and 3) measures the cooling effect of the fluid entering the borehole on the resistance wire probe 17. Consequently, the current passing through the probe 17 is a measure of the fluid velocity of the borehole liquid at the wall of the  
35 borehole. The heat loss from the wire probe 17 depends



upon the mass velocity and the specific heat of the fluid which are taken into account when calibrating the instrument 18.

5 The center section of the sensor pad is open for easy flow of fluid therethrough with only the small diameter of the hot wire anemometer probe 17 and some pad edge effects, offering flow resistance. There is no significant disruption to the flow rate by the measurement sensor probe 17.

10 Capacitor plates 23 - 32 are also open to influxing fluid. This allows measurement of the dielectric constant of the influxing fluid to distinguish water from hydrocarbon, and possibly oil from gas. The measurement of capacitance is indicated by capacitance indicator 31 (Fig. 15 1).

As shown in Fig. 2A, a flow direction sensor may be included, and in this embodiment (other embodiments could be used) includes two hot wire anemometer probes 18 and 19 with a small plate 20 separating them. The plate 20 is 20 perpendicular to the influxing fluid flow to prevent the downstream anemometer probe from being cooled as much as the upstream probe. The difference in cooling indicates flow direction at the indicator 22.

25 A thermocouple 32 is mounted on the sensor pad to provide an indication of temperature in the indicator 33 (Fig. 1). The temperature helps distinguish gas from oil influx.

The flow detector probe 17 presents no significant disruption to the flowrate. The other sensors also offer 30 minimal disturbance to the flowrate though they are not sensitive to flowrate, so any reasonable disruption is insignificant. A backpad 34 minimizes any effects from existing flowing fluids in the borehole on the measurements. Also, matching the radii of the casing and 35 the sensor pads minimizes any rideover on the outer side of the sensor pad of existing fluids in the wellbore. Also,



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because fluid is generally influxing, the external pressure is greater than that in the wellbore, or the fluid would not enter. Because of this, the influxing fluid forces out most or all of the existing borehole fluid from the pad's  
5 sensing volume.

Fig. 3 shows a typical hot wire flow measuring circuit. Hot-wire and hot-film anemometers are normally operated in the constant temperature (CTA) mode as shown in Fig. 3. The resistance of the probe and, therefore, its  
10 temperature is maintained constant. The output bridge voltage is related to the heat transfer from the probe and this in turn is related to the fluid parameter under consideration (usually the velocity). The bridge is maintained in balance by a voltage from the servo-amplifier  
15 33. Any change in the resistance of the probe 17 due to a change in the heat transfer will cause an unbalance in the bridge 34 and simultaneously introduce an error voltage at the input to the servo-amplifier. This error voltage is highly amplified and fed back into the bridge to maintain  
20 balance via adjusted bridge voltage and sensor current. The probe temperature is thereby kept essentially constant and the thermal inertia of the probe is minimized. Due to the very high gain in the amplifier and the small mass of the sensor the system is capable of responding to very  
25 rapid fluctuations in velocity.

Other circuits may also be used. The circuit of Fig. 3 is operated in the constant temperature mode, as normally used with hot-wire and hot-film anemometers. The resistance of the hot-wire (or hot-film) which varies with  
30 its temperature, is maintained constant. The basic circuit is a Wheatstone bridge, with the hot-wire (film) being one arm. As fluid flows over the hot-wire cooling it and reducing its temperature and resistance, a servo-amplifier increases bridge voltage and current through the hot-wire  
35 heating the wire back to its set temperature. The bridge voltage is then related to the fluid velocity. As an



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alternative, the thermopile measuring circuit of Fig. 4 can be used. Thermocouples 36 and 37 are heated by alternating current. The changing DC output of the thermopile due to cooling by fluid flow is indicated by the meter 38. To  
5 compensate for changes in ambient temperature, an unheated thermocouple 39 is in the DC measuring circuit. A change in ambient temperature develops voltage changes in all thermocouples with the voltage in thermocouple 39 being equal and opposite to that in thermocouples 36 and 37.  
10 Other flow measuring sensors may also be used, as well as other circuitry.

In some applications, it is important to determine the azimuthal positions of flux of the fluid entering or flowing out of the borehole. Figs. 5 and 5A show a  
15 plurality of sensor pads 40-47 arranged azimuthally around the borehole. The entire borehole circumference is covered by sensor pads and the pads are spaced longitudinally from one another to detect flow in different segments of the borehole.

20 Alternatively, a single pad may be used which is rotated azimuthally around the borehole by a motor. In some boreholes it may possible to use a single sensor pad covering the entire circumference of the borehole.

Fig. 6 depicts the casing in the borehole with  
25 perforations such as at 48, 49 and 50. Fluid entering the borehole through one of the perforations is in a single phase which can be accurately measured by the logging tool of the present invention.

Other embodiments are within the true spirit and scope  
30 of the invention. The appended claims are, therefore, intended to cover all such embodiments.

While a particular embodiment of the invention has been shown and described, various modifications are within the true spirit and scope of the invention. The appended  
35 claims are, therefore, intended to cover all such modifications.



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**The embodiments of the invention in which an exclusive property or privilege is claimed are defined as follows:**

1. A borehole logging tool comprising:

a tool body;

a sensor pad, mounted on said tool body to be near said borehole wall said sensor pad being open with an opening for allowing fluid flow therethrough said sensor pad from a surrounding earth formation into said borehole for measuring a parameter of the fluid at the wall of said borehole.

2. The logging tool according to claim 1 in which the sensor pad includes a hot element anemometer for measuring a parameter of fluid entering or exiting the borehole at the wall of the borehole.

3. The logging tool according to claim 1 in which the sensor pad includes a heated thermopile for measuring fluid flow velocity entering or exiting the borehole at the wall of the borehole.

4. The logging tool according to claim 1 in which the sensor pad includes a capacitor open to entering or exiting fluid for measuring the dielectric constant of the fluid.

5. The logging tool according to claim 1 in which the sensor pad includes a temperature sensor positioned to measure local ambient temperature.

6. The logging tool according to any of claims 1 to 5 in which the sensor pad includes a flow direction sensor to indicate whether flow is entering or exiting the borehole.

7. The logging tool according to claim 6 in which the direction sensor includes two hot wire anemometers,



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and a plate separating the anemometers, the plate being perpendicular to the entering flow to prevent the downstream anemometer from being cooled as much as the upstream anemometer, the difference in the signals from the anemometers indicating the direction of fluid flow.

8. The logging tool according to any of claims 1 to 7 in which the center section of the sensor pad is open for fluid flow therethrough.

9. The logging tool according to any of claims 1 to 8 further comprising a shield on the end of the sensor pad that is upstream of the fluid flowing in the center of the borehole to minimize effects from fluids flowing in the center of the borehole.

10. The logging tool according to any of claims 1 to 9 which includes a plurality of sensor pads mounted azimuthally around the circumference of the tool.

11. A method of measuring fluid flow in a borehole comprising:

traversing said borehole with a tool body; and measuring a parameter of said fluid at the wall of said borehole, said step of measuring being performed with a sensor pad having an open center to allow fluid flow therethrough which provides minimal disruption to fluid flow passing from a surrounding earth formation into said borehole.

12. The method according to claim 11 in which the parameter is flowrate.

13. The method according to claim 11 in which the parameter is fluid type entering or leaving the borehole.



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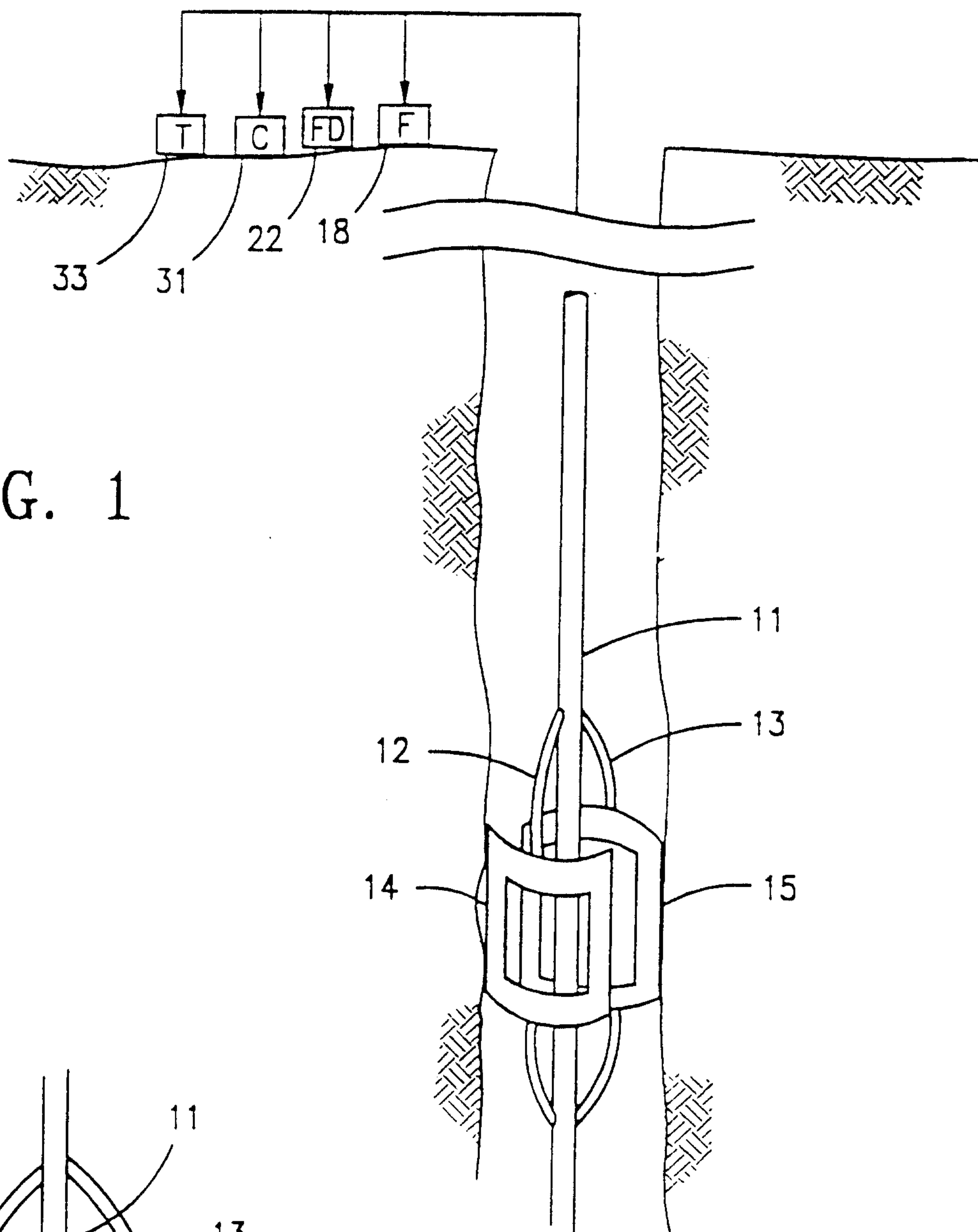


FIG. 1

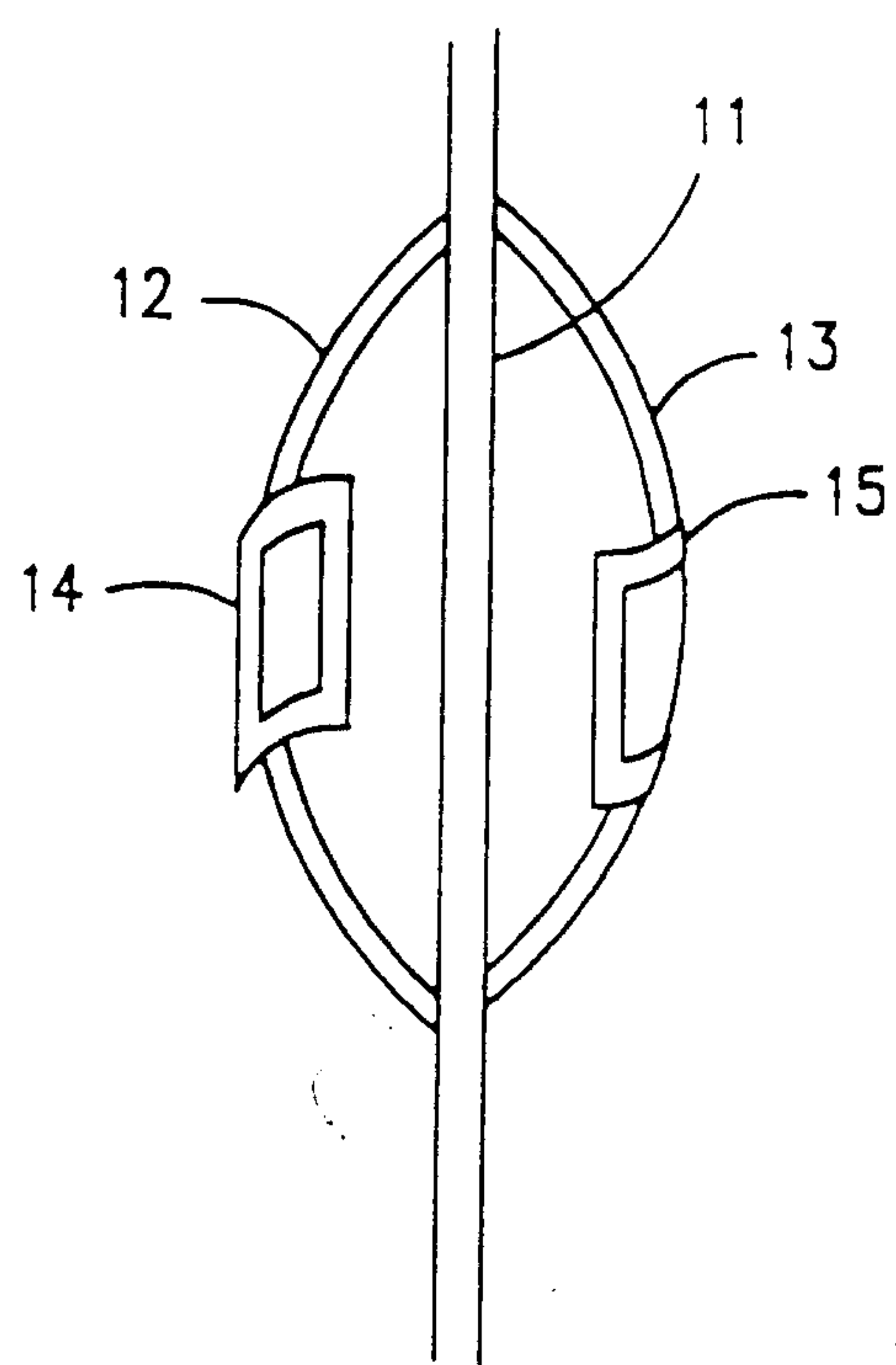


FIG. 1A



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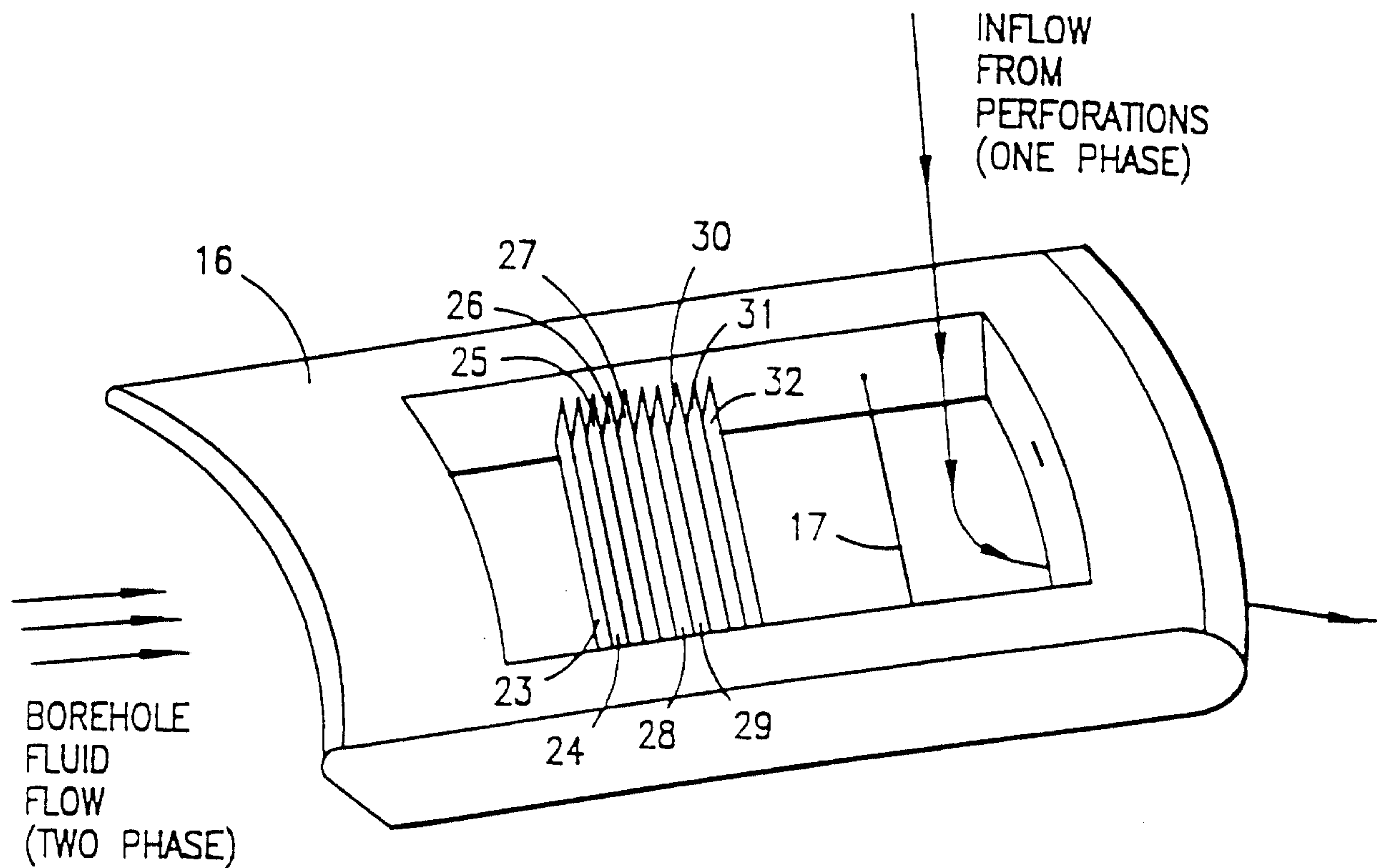


FIG. 2

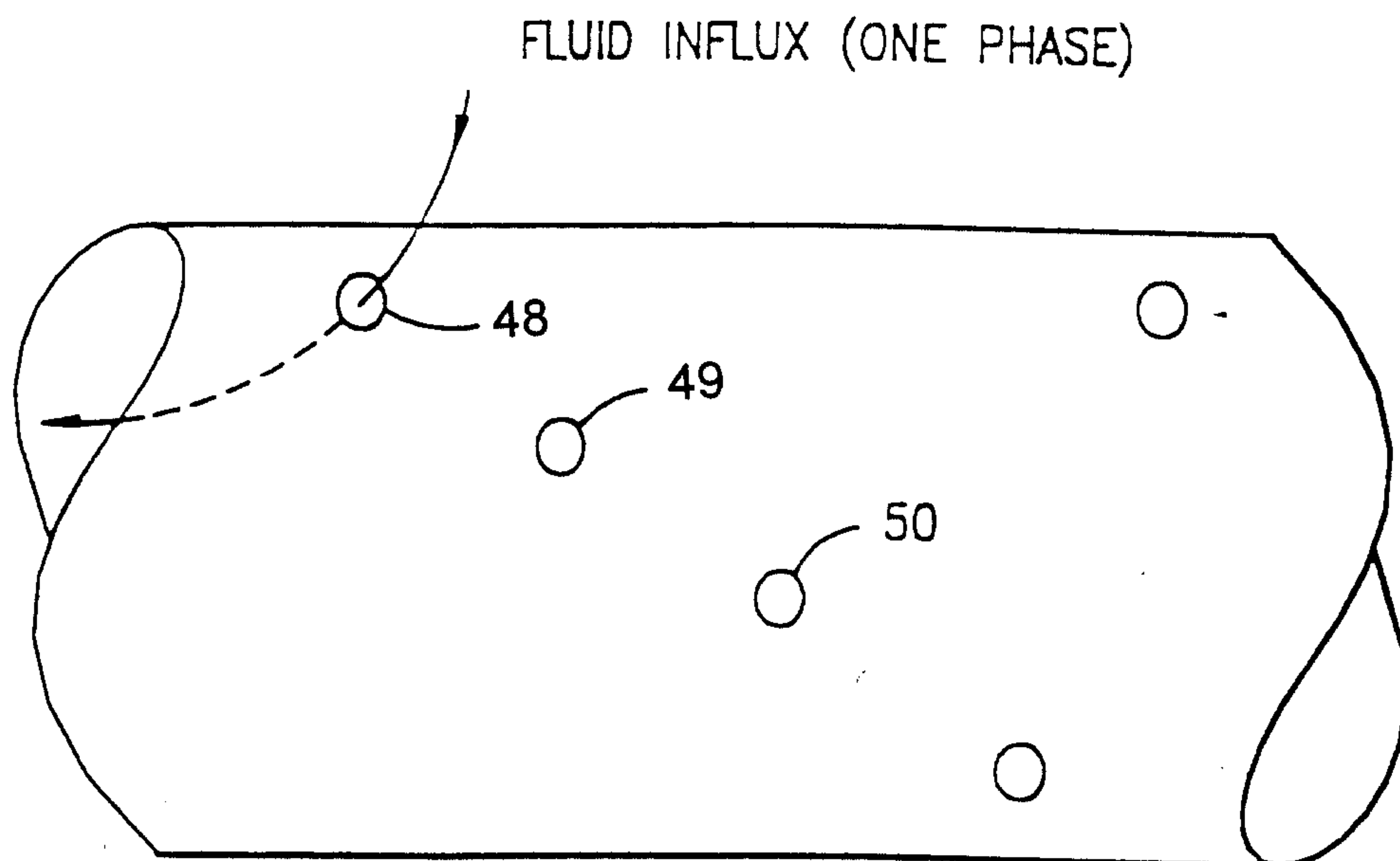
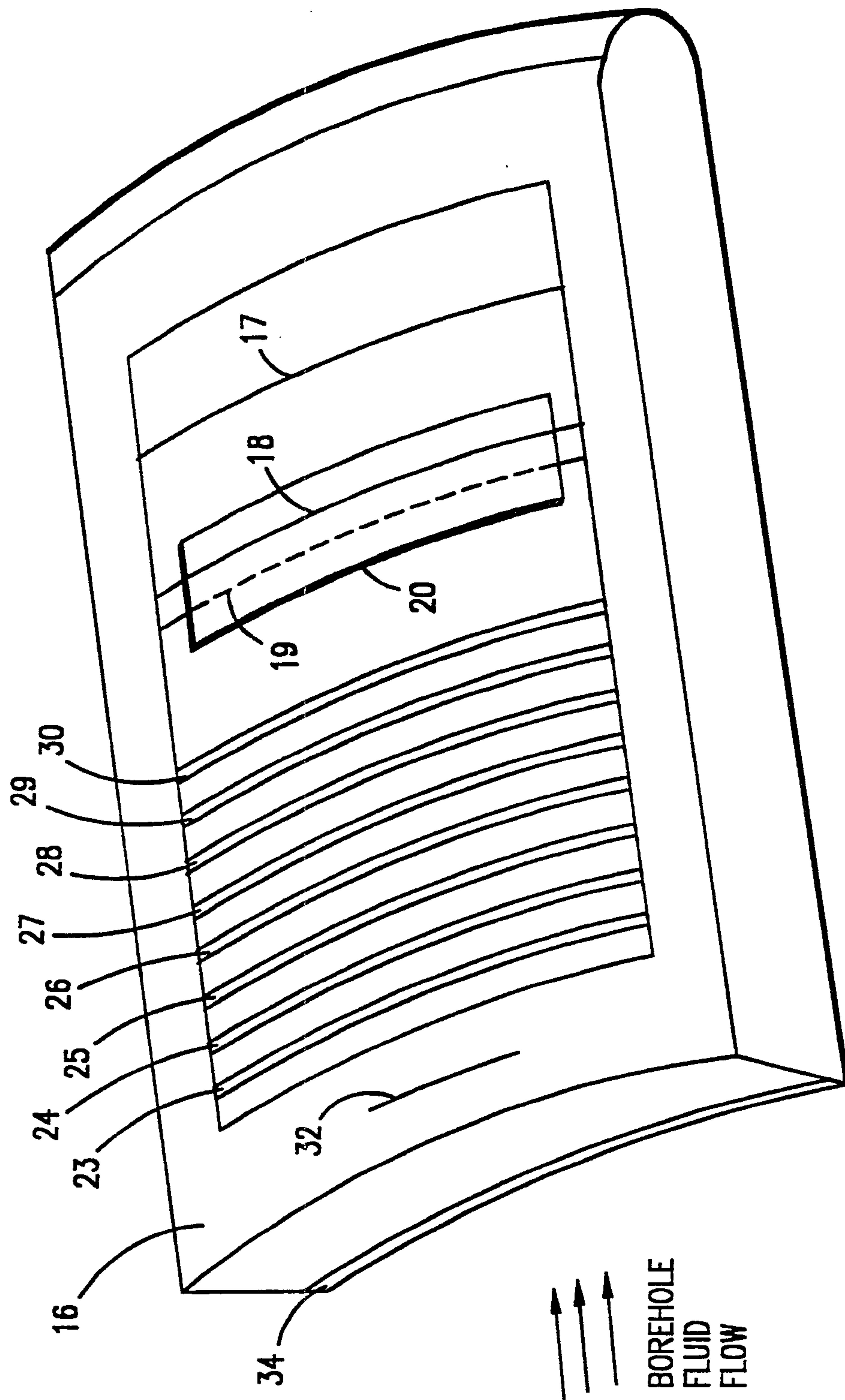


FIG. 6





**FIG. 2A**



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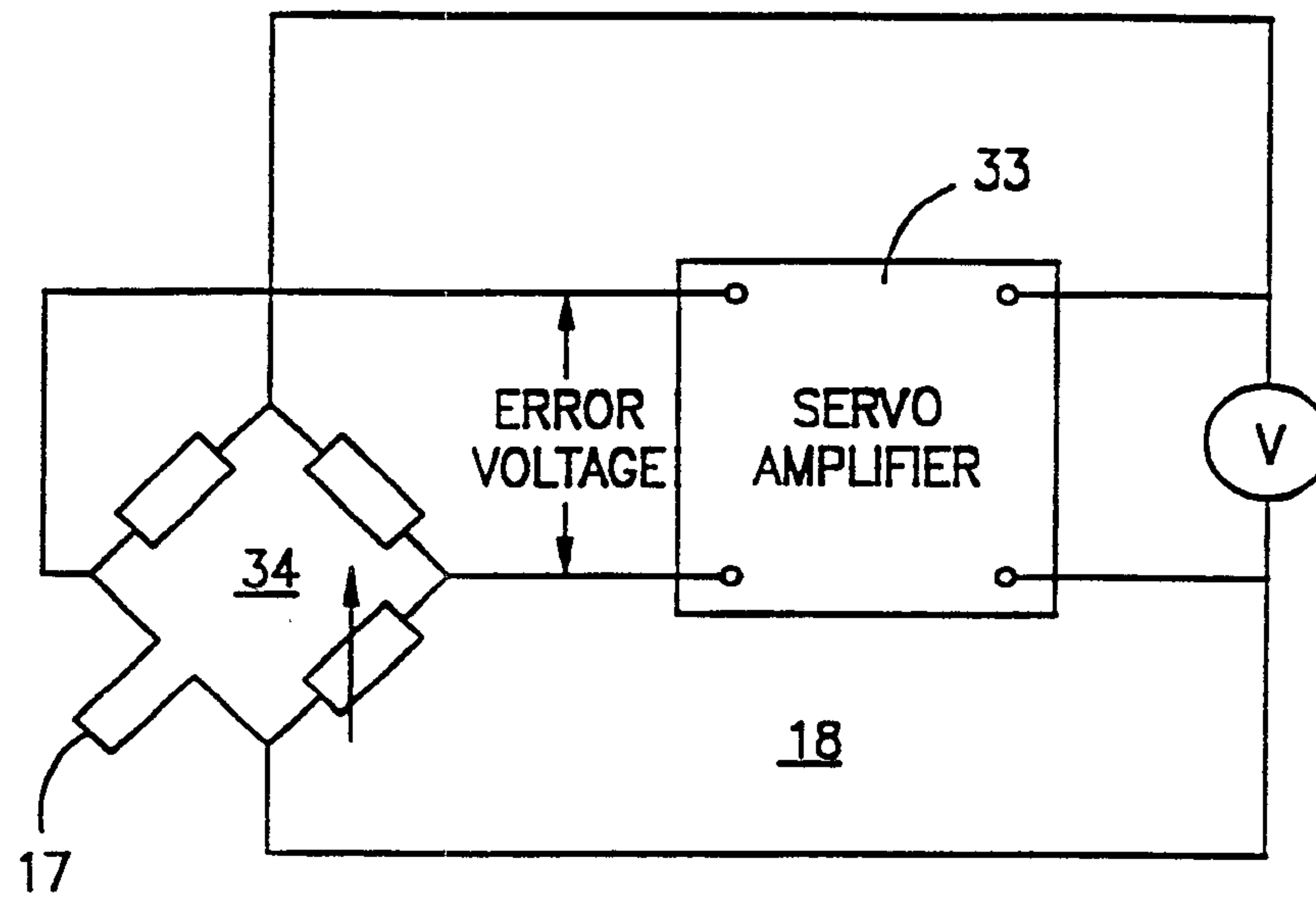


FIG. 3

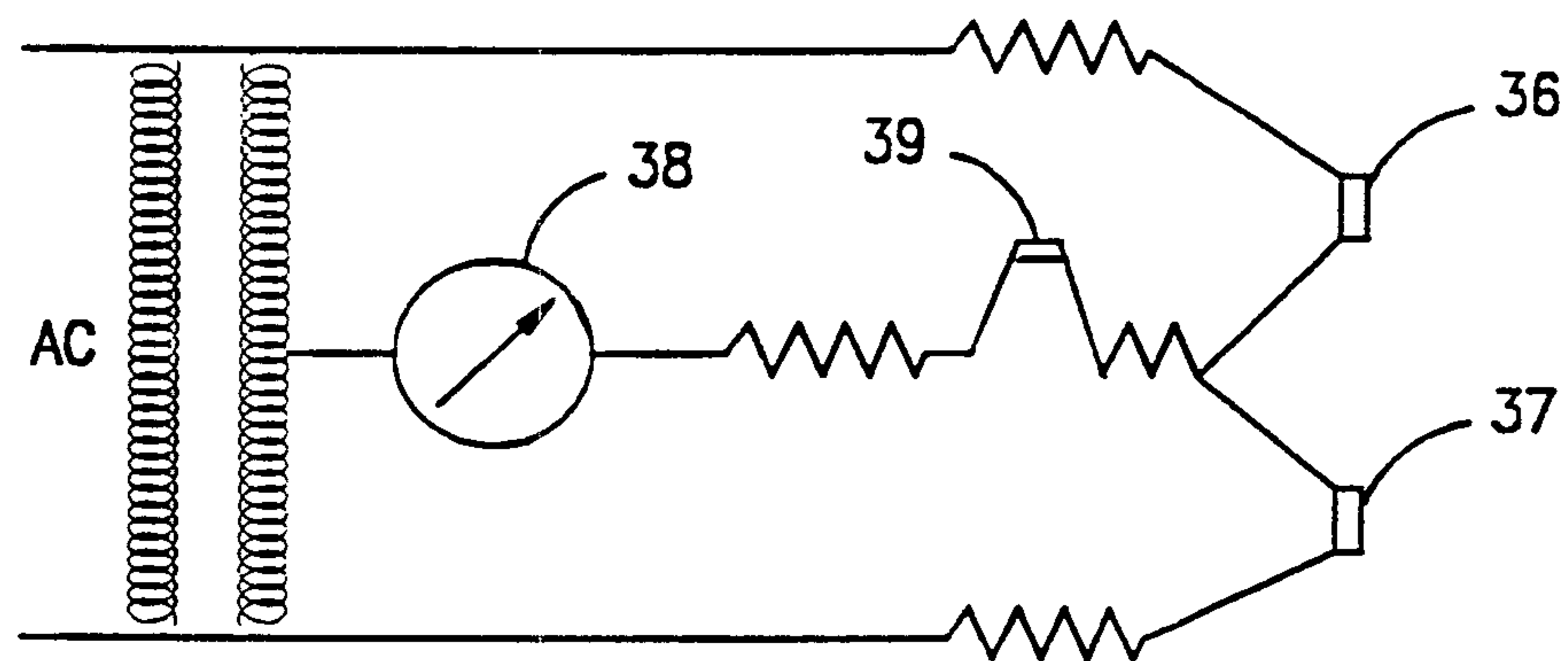


FIG. 4



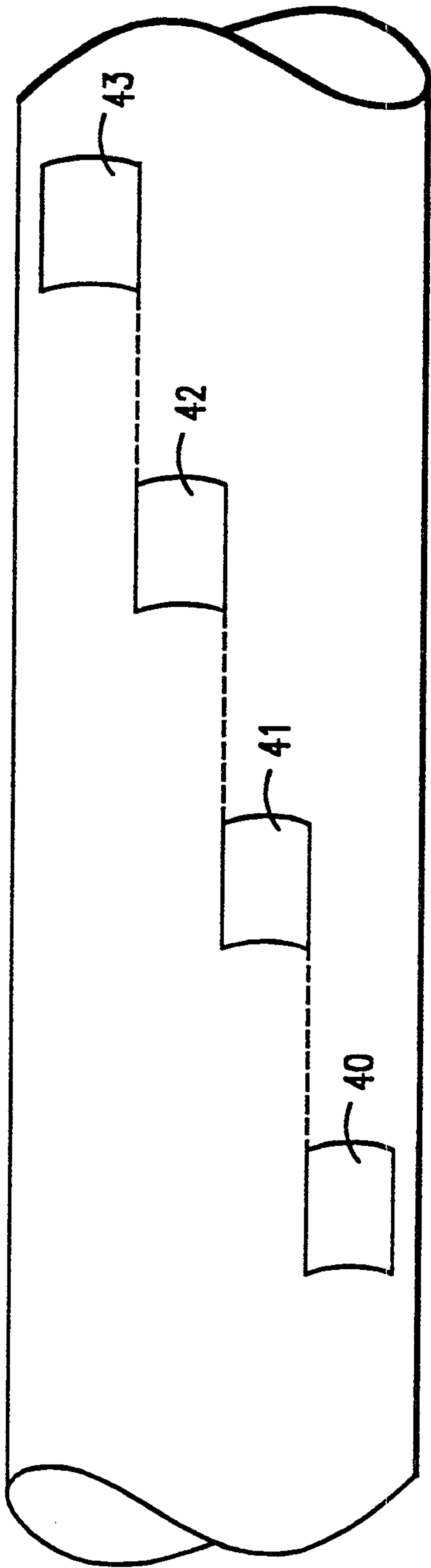


FIG. 5

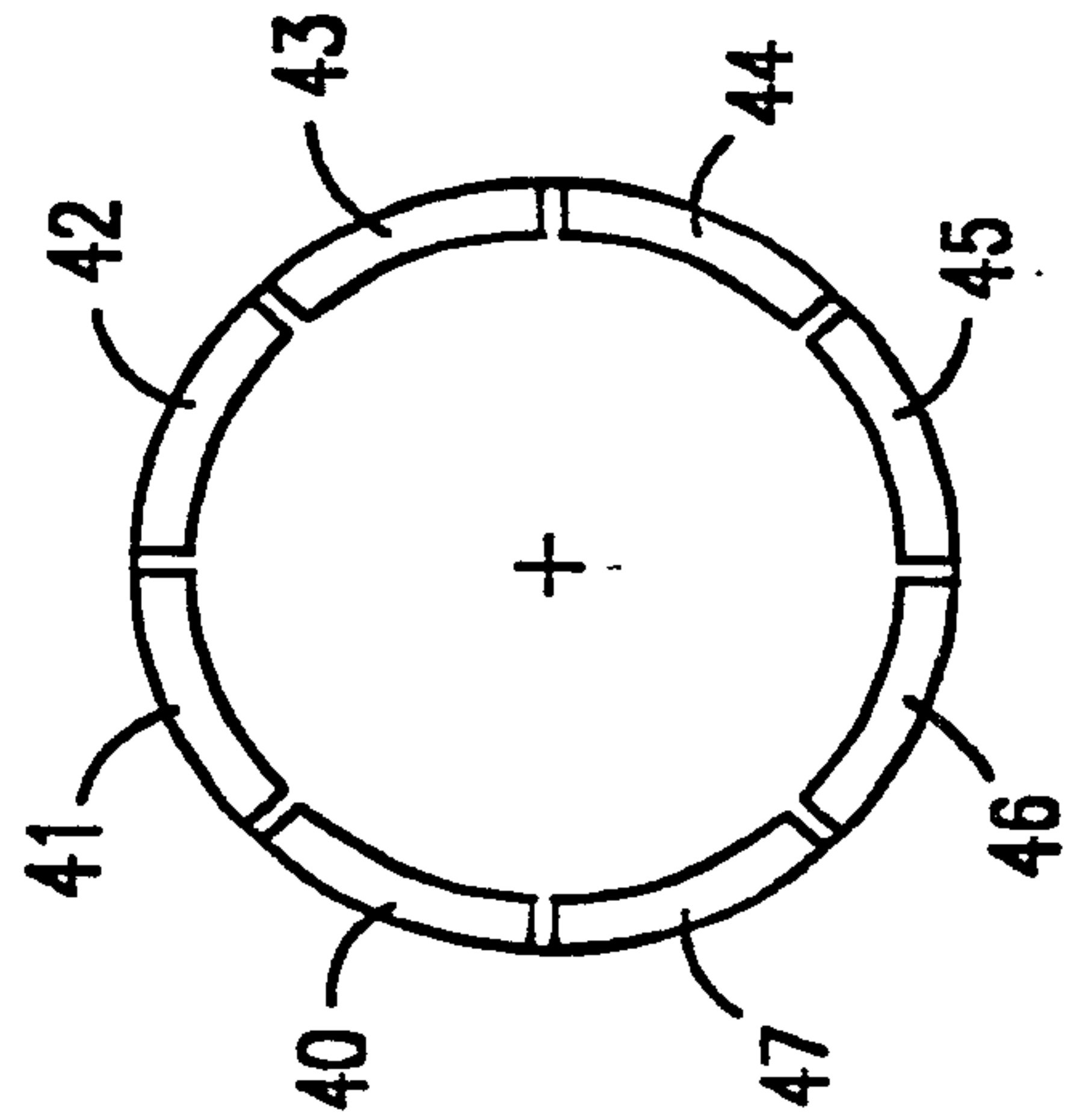


FIG. 5A



