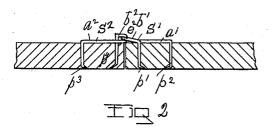
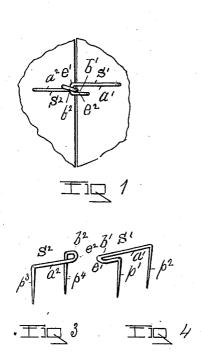
(No Model.)

C. E. VANDERCOOK. WIRE HINGE.

No. 540,704.

Patented June 11, 1895.





WITNESSES
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Uharler & Brintwall

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United States Patent Office.

CHARLES E. VANDERCOOK, OF TROY, NEW YORK.

WIRE HINGE.

SPECIFICATION forming part of Letters Patent No. 540,704, dated June 11, 1895.

Application filed October 15, 1894. Serial No. 525,868. (No model.)

To all whom it may concern:

Be it known that I, CHARLES E. VANDER-COOK, of the city of Troy, Rensselaer county, State of New York, have invented new and 5 useful Improvements in Wire Hinges, of which the following is a specification.

My invention relates to wire hinges, and an improved construction by which their production is simplified, and the cost of making them 10 much reduced, the attainment of these conditions constituting the object of my invention.

My invention consists (as will be more fully detailed hereinafter in the claim) of two staple parts made of wire, one of them at its hing-15 ing end having formed therein beyond its prong a U-form bend which is in parallel alignment with the body-part and at its other end having a staple-prong with both of the prongs at right angles to the body-part; and 20 the other staple-part made with a loop on its hinging end which is projected outwardly and upwardly from the body-part beyond its adjacent prong, with the loop having a rounded outer end, and upon its inner end where pro-25 jected from the loop to be so projected at right angles to the body-part, to form the prong and so as to form on the inner end of the loop a flat top surface to the latter to facilitate its being driven into the wood; with 30 the two staple-parts thus made adapted to interlock and to be connected to the parts whereon it is desired to make the hinged connection by the prongs.

Accompanying this specification to form a 35 part of it there is a plate of drawings containing four figures illustrating my invention with the same designation of parts by letter refer-

ence used in all of them.

Of these illustrations, Figure 1 shows a plan 40 view of my improved wire hinge with the parts connected and applied to form a hinged connection between two boards. Fig. 2 shows a section taken through the wood to which the hinge is shown as attached, with the latter 45 shown in side elevation. Figs. 3 and 4 show perspectives of the hinged parts as disconnected and detached.

The several parts of the staples thus illustrated are designated by letter reference and 50 the function of the parts is described as fol-

The letters S', and S2, designate the staple-

The staple part S', has two prongs p', and 55 p^2 , the latter being arranged on the outer end 1

of the body-part a', and at right-angles to the latter with the other prong p^2 , formed on the inturned end of the bend b'. The latter is of a U-form. It has a rounded outer end e', and is projected laterally from the side of the 6c body-part α' , so as to be in horizontal alignment therewith. Where the end of the loop connects with the prong-part p', it forms a right-angle with a flat top to facilitate driving in the prong for attachment.

The staple-part S^2 , has a body-part a^2 , and prongs p^3 and p^4 , and it has formed on its hinging end the bend b^2 , which is outwardly projected from the body-part a^2 , and at its inner end this loop has formed on its end the 70 prong p^4 . This bend is rounded at its end e^2 , and the wire forming this bend b^2 , where bent downwardly to produce the prong p^4 , is bent at right-angles so that at the top of the prong the surface will be straight and adapted for 75 the driving into the wood of the prong.

The two staple parts when used are connected as shown at Fig. 1, and the hinged part a are folded back on themselves the projecting bend b^2 , passes in between the sides 80 of the bend b', in consequence of the **U**-form given to the latter. With the staple parts interlocked the prongs are driven into the wood and the hinged connection is made. As thus formed a very serviceable hinge is obtained 85 for cheap work, and one that is very easily

Having thus described my invention, what I claim, and desire to secure by Letters Pat-

A hinge made from wire having the two staple-parts S' and S², the latter having the straight body-part a', and provided with a prong p^2 , on its outer end, and the **U**-form bend b', and prong p', on its hinging end; and 95 the staple-part S^2 , having the body-part a^2 , made with the prong p^3 , at its outer end, and the loop-form bend b^2 , having the prong p^4 , with said hinge parts adopted with said hinge-parts adapted to connect and be attached substantially in the manner 100 shown and described.

Signed at the city of Troy, New York, this 12th day of October, 1894, and in the presence of the two witnesses whose names are hereto written.

CHARLES E. VANDERCOOK.

 $\mathbf{Witnesses}:$

CHARLES S. BRINTNALL, W. E. HAGAN.