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Salts of isophosphoramidate mustard and analogs thereof as anti-tumor agents

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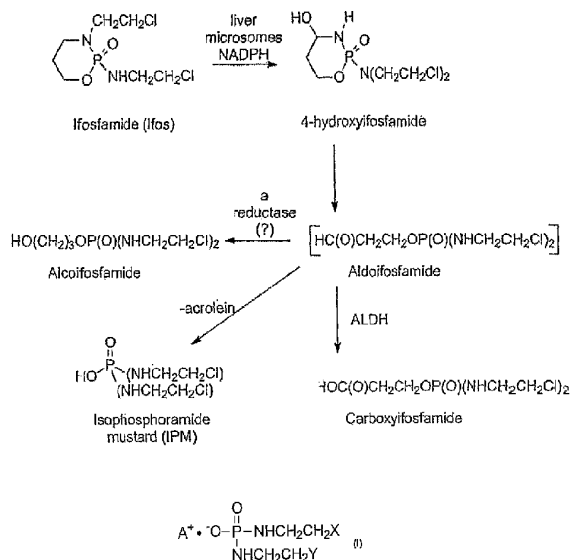
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(54) Title: SALTS OF ISOPHOSPHORAMIDE MUSTARD AND ANALOGS THEREOF AS ANTI-TUMOR AGENTS



(57) Abstract: The present disclosure relates to salts and compositions of isophosphoramidate mustard and isophosphoramidate mustard analogs. In one embodiment the salts can be represented by the formula I: (I) wherein A<sup>+</sup> represents an ammonium species selected from the protonated (conjugate acid) or quaternary forms of aliphatic amines and aromatic amines, including basic amino acids, heterocyclic amines, substituted and unsubstituted pyridines, guanidines and amidines; and X and Y independently represent leaving groups. Also disclosed herein are methods for making such compounds and formulating pharmaceutical compositions thereof. Methods for administering the disclosed compounds to subjects, particularly to treat hyperproliferative disorders, also are disclosed.

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**SALTS OF ISOPHOSPHORAMIDE MUSTARD AND ANALOGS THEREOF AS  
ANTI-TUMOR AGENTS**

***STATEMENT OF GOVERNMENT RIGHTS***

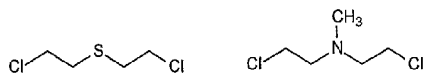
5           This invention was made with government support under Grant No.  
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certain rights in the invention.

***FIELD***

10           This disclosure concerns salts of isophosphoramidate mustard and analogs thereof.  
Also disclosed are pharmaceutical compositions and methods for using such  
compositions to treat hyper-proliferative disorders.

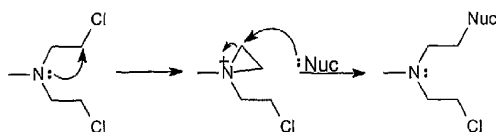
***BACKGROUND***

15           Autopsies of soldiers killed by mustard gas in World War I indicated that sulfur  
mustard has a disproportionate effect on rapidly dividing cells and suggested that sulfur  
mustard compounds might have antitumor effects. Indeed, early researchers attempted to  
treat cancer by direct injection of sulfur mustard into tumors. This research was limited  
by the extreme toxicity of sulfur mustard compounds and nitrogen mustard analogs, such  
20           as mechlorethamine, were investigated as less toxic alternatives.



sulfur mustard

          In general mustard compounds exert their cytotoxic effects by alkylating DNA,  
such as at the *N*-7 position of a guanine residue. The mechanism of alkylation by  
25           mustard compounds is illustrated in Scheme 1. With reference to Scheme 1, mustard  
compounds have an internal nucleophile that assists in chloride displacement, by as  
shown for the case of mechlorethamine, forming an aziridinium intermediate. Because  
mechlorethamine has two leaving groups, the nucleophilic substitution mechanism  
depicted in Scheme 1 can be repeated resulting in a DNA or protein–DNA crosslink.

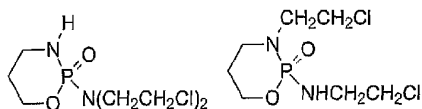


Scheme 1

Mechlorethamine is extremely reactive and as a result is non-selective.

Thousands of alkylating agents have been designed and prepared using mechlorethamine as a model. However, few of these compounds have demonstrated sufficient therapeutic superiority to mechlorethamine to warrant clinical trials.

Because of the lack of selectivity of most mechlorethamine analogs, prodrugs, such as phosphoramidate compounds, which can be activated by the high concentration of phosphoramidases present in neoplastic cells, have been investigated. Two phosphoramidate alkylating agents, cyclophosphamide (CPA) and the isomeric compound Ifosfamide (Ifos) have proved to be particularly effective.



Cyclophosphamide (CPA)    Ifosfamide (Ifos)

The metabolic pathway of CPA is similar to that of Ifos (the metabolism of Ifos is illustrated in FIG. 1) and thus the two compounds share common drawbacks. Perhaps most important is their dose limiting toxicity due to hemorrhagic cystitis. The hemorrhagic cystitis is believed to be induced by the production of acrolein during the activation of both CPA and Ifos. Acrolein is an active electrophile that reacts with thiols under physiological conditions, which may be responsible for its liver toxicity in the form of glutathione depletion. Finally, acrolein has been demonstrated to be a teratogen and a potent mutagen, and this may be responsible for the link between CPA treatment and serious side effects, such as bladder carcinoma and other malignancies.

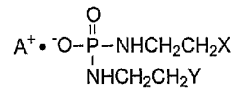
With reference to FIG. 1, isophosphoramidate mustard (IPM) is a common metabolite of CPA and Ifos. IPM is thought to be responsible for at least a portion of the anti-tumor activity exhibited by CPA and Ifos. Efforts to use IPM as an anticancer agent directly have been unsuccessful due in part to the compound's instability. IPM has been

synthesized and preliminary biological evaluations of the compound have been conducted, but unfortunately IPM is too unstable to be isolated and used for human treatment.

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**SUMMARY OF THE DISCLOSURE**

Disclosed herein are compounds of the formula

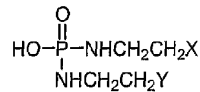


wherein A<sup>+</sup> represents an ammonium species selected from the protonated (conjugate acid) or quaternary forms of aliphatic amines and aromatic amines, including basic amino acids, heterocyclic amines, substituted and unsubstituted pyridines, guanidines and amidines; and X and Y independently represent leaving groups.

In one embodiment, pharmaceutical compositions are disclosed that include one or more of the compounds described above. In one aspect of this embodiment, the compositions can include one or more therapeutic agents other than those described by the formula above for use in combination therapy.

In another embodiment, methods for treating mammalian subjects, such as human subjects, having hyperproliferative disorders are disclosed. Such methods can employ one or more of the compounds and compositions described above.

In another aspect, disclosed herein are sterile pharmaceutical compositions of compounds of the formula



wherein X and Y independently represent leaving groups, or a pharmaceutically acceptable salt thereof. Methods of preparing such compositions, including rendering the composition sterile by using a sterile antimicrobial filter, are also described. In certain embodiments, such filtration may be performed with less than 10% decomposition of the active ingredient, preferably less than 5%, 2%, or even less than 1% decomposition.

Also disclosed herein is a method for producing a lyophilisate comprising a compound of the formula above. In one embodiment the method comprises contacting

isophosphoramidate mustard or an analog thereof with an amine base in the presence of water and lyophilizing the resulting mixture.

#### **BRIEF DESCRIPTION OF THE DRAWINGS**

- 5        FIG. 1 is a scheme illustrating the metabolism of ifosfamide including the production of acrolein and isophosphoramidate mustard.  
      FIG. 2 is a <sup>1</sup>H NMR spectrum of IPM•(LYS)<sub>2</sub> in D<sub>2</sub>O recorded at 500 MHz.  
      FIG. 3 is an expanded section of the spectrum in FIG. 2.  
      FIG. 4 is <sup>13</sup>C NMR spectrum of IPM•(LYS)<sub>2</sub>.

10

#### **DETAILED DESCRIPTION**

- The following explanations of terms and examples are provided to better describe the present compounds, compositions and methods, and to guide those of ordinary skill in the art in the practice of the present disclosure. It is also to be understood that the terminology used in the disclosure is for the purpose of describing particular  
15        embodiments and examples only and is not intended to be limiting.

- Ranges can be expressed herein as from "about" one particular value, and/or to "about" another particular value. When such a range is expressed, another embodiment includes from the one particular value and/or to the other particular value. Similarly,  
20        when values are expressed as approximations, by use of the antecedent "about," it will be understood that the particular value forms another embodiment. It will be further understood that the endpoints of each of the ranges are significant both in relation to the other endpoint, and independently of the other endpoint.

- In this specification and in the claims which follow, reference will be made to a  
25        number of terms which shall be understood to have the following meanings:

"Optional" or "optionally" means that the subsequently described event or circumstance can but need not occur, and that the description includes instances where said event or circumstance occurs and instances where it does not.

- The term "amino acid" refers to both natural and unnatural amino acids, including  
30        α-amino acids, in their D and L stereoisomers for chiral amino acids. Examples of basic amino acid residues include those having a basic side chain, such as an amino or guanidino group. Basic amino acid residues include, without limitation, arginine, histidine, homoarginine, lysine, homolysine and ornithine.

The term "antibody" means an immunoglobulin, whether natural or wholly or partially synthetically produced. All derivatives thereof which maintain specific binding ability are also included in the term. The term also covers any protein having a binding domain which is homologous or largely homologous to an immunoglobulin binding domain. These proteins may be derived from natural sources, or partly or wholly synthetically produced. Antibodies used herein may be monoclonal or polyclonal.

As used herein, "aliphatic amine" refers to a compound of the formula  $NR^1R^2R^3$ , wherein at least one of  $R^{1-3}$  is an aliphatic group.

The term "acyclic aliphatic amine" refers to an aliphatic amine as above, wherein at least one of the aliphatic groups is acyclic.

The term "heterocyclic amine" refers to a compound of the formula  $NR^1R^2R^3$ , wherein at least one of  $R^{1-3}$  is a heterocyclic group or  $R^1$ ,  $R^2$  and/or  $R^3$  taken together with their common nitrogen atom form a ring.

#### I. Salts of IPM and IPM Analogs

The compounds and compositions disclosed herein include IPM and IPM analogs that are formulated with one or more equivalents of a base. Because IPM and its analogs are acid labile and are acidic, the presently disclosed compounds offer greater stability as well as other advantages. The advantages of the disclosed formulations in terms of synthesis, stability and bioavailability will be apparent to those of ordinary skill in the art upon consideration of the present disclosure.

In one embodiment, the disclosed compounds are salts of isophosphoramidate mustard or isophosphoramidate mustard analogs including one or more cations. In one embodiment, the cations can be a conjugate acid of an amine base or can be a quaternary ammonium cation. Suitable counterions for isophosphoramidate mustard and its analogs include the conjugate acids (as used herein terms that refer to amines should be understood to include their conjugate acids unless the context clearly indicates that the free amine is intended) of bases including basic amino acids, aliphatic amines, heterocyclic amines, aromatic amines, pyridines, guanidines and amidines. Of the aliphatic amines, the acyclic aliphatic amines, and cyclic and acyclic di- and tri- alkyl amines are particularly suitable for use in the disclosed compounds. In addition, quaternary ammonium counterions are examples of suitable counterions that can be used.

Particular examples of suitable amine bases (and their corresponding ammonium ions) for use in the present compounds include, without limitation, pyridine, *N,N*-dimethylaminopyridine, diazabicyclononane, diazabicycloundecene, *N*-methyl-*N*-ethylamine, diethylamine, triethylamine, diisopropylethylamine, mono-, bis- or tris- (2-  
5 hydroxyethyl)amine, 2-hydroxy-tert-butylamine, tris(hydroxymethyl)methylamine, *N,N*-dimethyl-*N*-(2-hydroxyethyl)amine, tri-(2-hydroxyethyl)amine and *N*-methyl-D-glucamine.

In a further embodiment, the salts described above can include a second amine or ammonium group. In one embodiment the compounds disclosed herein include more  
10 than one equivalent of an amine for each equivalent of isophosphoramidate mustard or isophosphoramidate mustard analog. Such embodiments include those having non-integer ratios of amine to isophosphoramidate mustard or isophosphoramidate mustard analogs. In certain embodiments, the compounds have a two to one or three to one ratio of amine to isophosphoramidate mustard or an isophosphoramidate mustard analog. In working  
15 embodiments salts were produced containing two equivalents of amine base per equivalent of isophosphoramidate mustard. In one embodiment, an amine base used to form isophosphoramidate mustard and isophosphoramidate mustard analog salts includes more than one amino group; such bases can be termed "multibasic." More specifically, certain examples of multibasic bases that can be used have two amino groups; such  
20 compounds can be referred to as "dibasic." For example, one suitable dibasic molecule is *N,N*-dimethylaminopyridine, which includes two basic amino groups. In a particular embodiment of a compound disclosed herein a compound includes isophosphoramidate mustard or an isophosphoramidate mustard analog and one equivalent of a dibasic amine.

In one embodiment, the disclosed compounds include one or more zwitterionic  
25 bases. Examples of such bases include basic amino acids, which are zwitterionic at physiological pH.

In one embodiment the presently disclosed salts are more stable than isophosphoramidate mustard and isophosphoramidate mustard analogs. For example, isophosphoramidate mustard, following lyophilization of the pure compound, decomposes  
30 by nearly 40% during storage at -20 °C for three months. In contrast, the lysine salt of IPM does not exhibit any measurable decomposition, even after ten months under similar storage conditions.

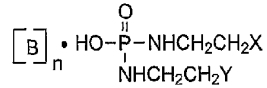
In certain embodiments, the disclosed compounds are stabilized isophosphoramidate mustard salts or stabilized isophosphoramidate salt analogs, wherein the salt has a half-life at room temperature (e.g., about 23 °C) in the presence of water that is greater than a half-life of isophosphoramidate mustard in the presence of water under the same conditions. In certain preferred such embodiments, an isophosphoramidate mustard salt has a half-life that is equal to or greater than twice as long as isophosphoramidate mustard in the presence of water, more preferably, equal to or greater than five times.

In certain embodiments, lyophilisates of disclosed compounds are more stable than a lyophilized preparation of isophosphoramidate mustard. In certain preferred such embodiments, the lyophilisate of the disclosed compounds have a longer shelf life than a lyophilized preparation of isophosphoramidate mustard itself, preferably at least twice as long, more preferably at least five times as long.

In certain embodiments, pharmaceutical compositions of pharmaceutically acceptable salts of IPM or its analogs (such as the compounds of the above formula) are more stable than an otherwise identical composition of isophosphoramidate mustard itself (i.e., not in a salt form) under identical conditions. In certain preferred such embodiments, the disclosed compositions have a longer shelf life than the lyophilized preparation of isophosphoramidate mustard, preferably at least twice as long, more preferably at least five times as long.

Certain isophosphoramidate mustard and isophosphoramidate mustard analog compounds disclosed herein include two leaving groups. Without limitation to theory, it is believed that the two leaving groups are displaced *in vivo* by biomolecular nucleophiles, such as nucleic acids and proteins, thereby cross-linking the biomolecules. The term "leaving group" refers to a group that can be displaced by a nucleophile. With reference to the presently disclosed compounds, leaving group refers to a group that can be displaced to form an aziridinium intermediate, or can be directly displaced by a biomolecular nucleophile, such as a nucleic acid nucleophile, to form, for example, a 7-alkylated guanidinium species. Examples of suitable leaving groups include the halogens and the sulfonates (-SO<sub>2</sub>R). In one embodiment of the disclosed isophosphoramidate analog salts, the compound is a "mixed" leaving group compound, including two different types of leaving groups, for example a halogen and a sulfonate or two different halogens, such as a bromide and a chloride. U.S. Patent No. 6,197,760 to Struck teaches methods for making such mixed leaving group compounds.

One embodiment of the present disclosure concerns anti-hyperproliferative agents of the formula

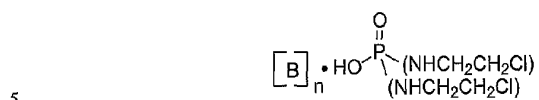


- 5 With reference to the formula, B can be, for each n, an independently selected basic molecule. In one embodiment of the formula, B can be selected from the basic amino acids, acyclic aliphatic amines, di- and tri alkyl amines, heterocyclic aliphatic amines, aromatic amines, substituted and unsubstituted pyridines, cyclic and acyclic guanidines, and cyclic and acyclic amidines. Typically, n is from 1 to about 3 such that the formula
- 10 can include different basic molecules. With continued reference to the formula, X and Y are leaving groups. A person of ordinary skill in the art will understand that the illustrated isophosphoramidate mustard structure includes an acidic proton, and as such exists predominantly as its conjugate base at physiological pH and in the presence of a base such as B. Likewise, B, being a basic group exists predominantly as its conjugate
- 15 acid at physiological pH and in the presence of isophosphoramidate mustard and isophosphoramidate mustard analogs. Exemplary embodiments of the disclosed compounds are depicted in Table 1.

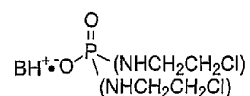
Table 1

$\left[ \text{B} \right]_n \cdot \text{HO}-\overset{\text{O}}{\underset{\text{I}}{\text{P}}}-\text{NHCH}_2\text{CH}_2\text{X}$ $\text{NHCH}_2\text{CH}_2\text{Y}$			
B	n	X	Y
lysine	2	Cl	Cl
NH <sub>3</sub>	2	Cl	Cl
cyclohexylamine	2	Cl	Cl
N-methyl-D-glucamine	2	Cl	Cl
N,N-dimethylaminopyridine	1	Cl	Cl
arginine	2	Cl	Cl
lysine	2	Cl	-SO <sub>2</sub> CH <sub>3</sub>
lysine	2	Br	-SO <sub>2</sub> CH <sub>3</sub>

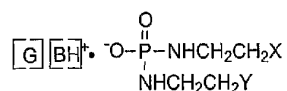
In a further embodiment, the disclosed compounds include salts of isophosphoramidate mustard. Certain examples of such isophosphoramidate mustard salts can be represented by the formula



With reference to the formula above, B can be any basic group, particularly an amine. It should be recognized that the formula above will exist predominantly as the corresponding salt and thus can include compounds that are represented by the formula

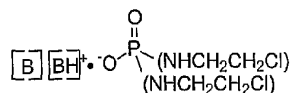


With reference to the formula above, such compounds also can include one or more additional equivalents of an amine or ammonium species. Such compounds can be represented by the formula



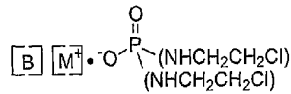
wherein G represents a second ammonium or amine species. In particular examples, G is a basic amino acid and  $BH^+$  represents the conjugate acid of the same or a different basic amino acid.

In one embodiment  $BH^+$  is the conjugate acid of G. In this embodiment, the disclosed isophosphoramidate mustard salts can be represented by the formula



wherein B is an amine and  $BH^+$  is its conjugate acid.

In one embodiment, the compounds disclosed herein include a metal cation, such as an alkali metal cation. Examples of such cations include  $Li^+$ ,  $Na^+$ ,  $K^+$  and  $Rb^+$  and  $Cs^+$ . In one aspect, such examples can be represented by the formula



wherein  $M^+$  represents an alkali metal cation and B is as defined above.

## II. Compositions and Methods

5 Another aspect of the disclosure includes pharmaceutical compositions, preferably sterile pharmaceutical compositions, prepared for administration to a subject and which include a therapeutically effective amount of one or more of the currently disclosed compounds. Such sterile compositions may be prepared by passing a solution of the salt of IPM or an analog thereof through a sterile antimicrobial filter. Such sterile  
10 compositions preferably comprise the active ingredient of the invention with less than 10% degradation, preferably less than 5%, 2%, or even less than 1% decomposition as measured by assaying for the presence of decomposition by-products such as phosphoric acid and its salts and substituted ethylamines.

The compounds disclosed herein may be administered orally, topically,  
15 transdermally, parenterally, via inhalation or spray and may be administered in dosage unit formulations containing conventional non-toxic pharmaceutically acceptable carriers, adjuvants and vehicles.

Typically, parenteral administration of the disclosed isophosphoramidate mustard salts and analogs thereof via injection is preferred. The inhibitors may be provided in a  
20 single dosage or chronically, dependent upon the particular disease, condition of patient, toxicity of compound and other factors as will be recognized by a person of ordinary skill in the art.

The therapeutically effective amount of the compound or compounds administered can vary depending upon the desired effects and the factors noted above.

25 Pharmaceutical compositions for administration to a subject can include carriers, thickeners, diluents, buffers, preservatives, surface active agents and the like in addition to the molecule of choice. Pharmaceutical compositions can also include one or more additional active ingredients such as antimicrobial agents, anti-inflammatory agents, anesthetics, and the like. Pharmaceutical formulations can include additional  
30 components, such as carriers. The pharmaceutically acceptable carriers useful for these formulations are conventional. *Remington's Pharmaceutical Sciences*, by E. W. Martin,

Mack Publishing Co., Easton, PA, 19th Edition (1995), describes compositions and formulations suitable for pharmaceutical delivery of the compounds herein disclosed.

In general, the nature of the carrier will depend on the particular mode of administration being employed. For instance, parenteral formulations usually contain injectable fluids that include pharmaceutically and physiologically acceptable fluids such as water, physiological saline, balanced salt solutions, aqueous dextrose, glycerol or the like as a vehicle. For solid compositions (for example, powder, pill, tablet, or capsule forms), conventional non-toxic solid carriers can include, for example, pharmaceutical grades of mannitol, lactose, starch, or magnesium stearate. In addition to biologically-neutral carriers, pharmaceutical compositions to be administered can contain minor amounts of non-toxic auxiliary substances, such as wetting or emulsifying agents, preservatives, and pH buffering agents and the like, for example sodium acetate or sorbitan monolaurate.

In one embodiment, a disclosed compound is formulated for administration to a human subject. In aspect of this embodiment the pharmaceutical composition includes from about 0.1 mg/mL to about 250 mg/mL, such as from about 20 to about 100 mg/mL of the compound of an isophosphoramidate mustard salt or analog thereof.

In one aspect, certain embodiments of pharmaceutical compositions are formulated into unit dosage forms. For example such unit dosage forms can contain from about 100 mg to about 1500 mg, such as from about 200 mg to about 1500 mg of a disclosed isophosphoramidate mustard salt or analog thereof per dosage unit.

It is specifically contemplated in some embodiments that the present compounds are delivered via an injected and/or implanted drug depot, for instance comprising multi-vesicular liposomes such as in DepoFoam (SkyePharma, Inc, San Diego, CA) (see, for instance, Chamberlain et al. *Arch. Neuro.* **1993**, *50*, 261-264; Katri et al. *J. Pharm. Sci.* **1998**, *87*, 1341-1346; Ye et al., *J. Control Release* **2000**, *64*, 155-166; and Howell, *Cancer J.* **2001**, *7*, 219-227).

Methods are disclosed herein for treating conditions characterized by abnormal or pathological proliferative activity or neoplasia by administering one or more of the disclosed compounds and compositions to a subject. "Neoplasia" refers to the process of abnormal and uncontrolled cell growth. Neoplasia is one example of a proliferative disorder. The product of neoplasia is a neoplasm (a tumor), which is an abnormal growth of tissue that results from excessive cell division. A tumor that does not metastasize is

referred to as "benign." A tumor that invades the surrounding tissue and/or can metastasize is referred to as "malignant."

Conditions that can be treated according to the disclosed method include those characterized by abnormal cell growth and/or differentiation, such as cancers and other  
5 neoplastic conditions. Typical examples of proliferative disorders that can be treated using the disclosed compounds and compositions are listed below.

Examples of hematological tumors that can be treated using the compounds and compositions disclosed herein include leukemias, including acute leukemias (such as acute lymphocytic leukemia, acute myelocytic leukemia, acute myelogenous leukemia  
10 and myeloblastic, promyelocytic, myelomonocytic, monocytic and erythroleukemia), chronic leukemias (such as chronic myelocytic (granulocytic) leukemia, chronic myelogenous leukemia, and chronic lymphocytic leukemia), polycythemia vera, lymphoma, Hodgkin's disease, non-Hodgkin's lymphoma (indolent and high grade forms), multiple myeloma, Waldenstrom's macroglobulinemia, heavy chain disease,  
15 myelodysplastic syndrome, hairy cell leukemia and myelodysplasia.

Additional examples of conditions that can be treated using the disclosed compounds and compositions include solid tumors, such as sarcomas and carcinomas, include fibrosarcoma, myxosarcoma, liposarcoma, chondrosarcoma, osteogenic sarcoma, and other sarcomas, synovioma, mesothelioma, Ewing's tumor, leiomyosarcoma,  
20 rhabdomyosarcoma, colon carcinoma, lymphoid malignancy, pancreatic cancer, breast cancer, lung cancers, ovarian cancer, prostate cancer, hepatocellular carcinoma, squamous cell carcinoma, basal cell carcinoma, adenocarcinoma, sweat gland carcinoma, sebaceous gland carcinoma, papillary carcinoma, papillary adenocarcinomas, medullary carcinoma, bronchogenic carcinoma, renal cell carcinoma, hepatoma, bile duct  
25 carcinoma, choriocarcinoma, Wilms' tumor, cervical cancer, testicular tumor, bladder carcinoma, and CNS tumors (such as a glioma, astrocytoma, medulloblastoma, craniopharyngioma, ependymoma, pinealoma, hemangioblastoma, acoustic neuroma, oligodendroglioma, meningioma, melanoma, neuroblastoma and retinoblastoma).

In one embodiment the compounds disclosed herein superior to CPA or Ifos alone  
30 against CPA resistant tumor growth. Therefore one aspect of a method disclosed herein includes treating a subject having a CPA resistant neoplastic condition with an isophosphoramidate mustard salt or analog thereof disclosed herein.

In one embodiment of the method a subject is administered from about 0.2 mg/kg/day to about 20 mg/kg/day of a disclosed isophosphoramidate mustard salt or analog thereof. For example, from about 0.5 to about 10 mg/kg/day, such as from about 1 to about 7.5 mg/kg/day of a disclosed compound can be administered to a subject.

5 In another embodiment of the method a subject is administered from about 10 to about 700 mg/m<sup>2</sup>/day, such as from about 20 to about 400 mg/m<sup>2</sup>/day or from about 100 to about 500 mg/m<sup>2</sup>/day. For example, from about 30 to about 100 mg/m<sup>2</sup>/day, such as from about 40 to about 90 mg/m<sup>2</sup>/day of a compound disclosed herein.

10 In one embodiment of the method for treating hyper-proliferative disorders disclosed herein, a disclosed compound is administered to a subject on a multiple daily dosing schedule. In such embodiments the compound is administered on at least two days and on as many as five different days. In one aspect of multiple daily dosing schedules, the compound is administered to the subject on consecutive days, such as from two to five consecutive days.

15 In one embodiment of the method one or more additional therapeutic agents is administered to a subject in addition to the presently disclosed compounds and compositions. For example, additional therapeutic agents that can be used include microtubule binding agents, DNA intercalators or cross-linkers, DNA synthesis inhibitors, DNA and/or RNA transcription inhibitors, antibodies, enzymes, enzyme  
20 inhibitors, gene regulators, and/or angiogenesis inhibitors.

"Microtubule binding agent" refers to an agent that interacts with tubulin to stabilize or destabilize microtubule formation thereby inhibiting cell division. Examples of microtubule binding agents that can be used in conjunction with the presently disclosed isophosphoramidate mustard salts and analogs thereof include, without  
25 limitation, paclitaxel, docetaxel, vinblastine, vindesine, vinorelbine (navelbine), the epothilones, colchicine, dolastatin 15, nocodazole, podophyllotoxin and rhizoxin. Analogs and derivatives of such compounds also can be used and will be known to those of ordinary skill in the art. For example, suitable epothilones and epothilone analogs for incorporation into the present compounds are described in International Publication No.  
30 WO 2004/018478, which is incorporated herein by reference. Taxoids, such as paclitaxel and docetaxel are currently believed to be particularly useful as therapeutic agents in the presently disclosed compounds. Examples of additional useful taxoids, including analogs of paclitaxel are taught by U.S. Patent Nos. 6,610,860 to Holton, 5,530,020 to Gurram et

a1. and 5,912,264 to Wittman et al. Each of these patents is incorporated herein by reference.

Suitable DNA and/or RNA transcription regulators, including, without limitation, actinomycin D, daunorubicin, doxorubicin and derivatives and analogs thereof also are suitable for use in combination with the presently disclosed compounds.

DNA intercalators and cross-linking agents that can be incorporated into the disclosed compounds include, without limitation, cisplatin, carboplatin, oxaliplatin, mitomycins, such as mitomycin C, bleomycin, chlorambucil, cyclophosphamide and derivatives and analogs thereof.

DNA synthesis inhibitors suitable for use as therapeutic agents include, without limitation, methotrexate, 5-fluoro-5'-deoxyuridine, 5-fluorouracil and analogs thereof.

Examples of suitable enzyme inhibitors for use in combination with the presently disclosed compounds include, without limitation, camptothecin, etoposide, formestane, trichostatin and derivatives and analogs thereof.

Suitable therapeutics for use with the presently disclosed compounds that affect gene regulation include agents that result in increased or decreased expression of one or more genes, such as, without limitation, raloxifene, 5-azacytidine, 5-aza-2'-deoxycytidine, tamoxifen, 4-hydroxytamoxifen, mifepristone and derivatives and analogs thereof.

The term "angiogenesis inhibitor" is used herein, to mean a molecule including, but not limited to, biomolecules, such as peptides, proteins, enzymes, polysaccharides, oligonucleotides, DNA, RNA, recombinant vectors, and small molecules that function to inhibit blood vessel growth. Angiogenesis is implicated in certain pathological processes, such as those involved in disorders such as diabetic retinopathy, chronic inflammatory diseases, rheumatoid arthritis, dermatitis, psoriasis, stomach ulcers, and most types of human solid tumors.

Angiogenesis inhibitors are known in the art and examples of suitable angiogenesis inhibitors include, without limitation, angiostatin K1-3, staurosporine, genistein, fumagillin, medroxyprogesterone, suramin, interferon-alpha, metalloproteinase inhibitors, platelet factor 4, somatostatin, thrombospondin, endostatin, thalidomide, and derivatives and analogs thereof.

Other therapeutic agents, particularly anti-tumor agents, that may or may not fall under one or more of the classifications above, also are suitable for administration in

combination with the presently disclosed compounds. By way of example, such agents include adriamycin, apigenin, rapamycin, zebularine, cimetidine, and derivatives and analogs thereof.

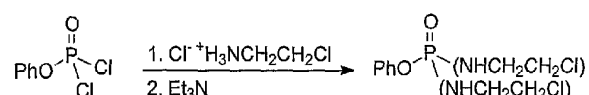
### III. Examples

The foregoing disclosure is further explained by the following non-limiting examples.

5

#### Example 1

This example describes the synthesis of the phenyl ester of IPM according to the scheme.

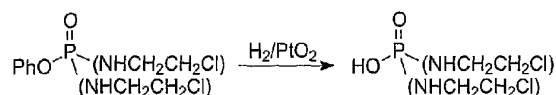


To a 5 L 3 neck round bottom flask equipped with a mechanical stirrer, a 500 mL drip  
 10 funnel and a calcium chloride drying tube 2-chloroethylamine hydrochloride (116g; 1.0  
 mol) is suspended in 1200 mL methylene chloride and stirred in an ice water bath. When  
 the temperature fell to 5 °C, phenyldichlorophosphonate (105.5 g; 0.5 mol)  
 (commercially available from Aldrich, Milwaukee, WI) was added. Triethylamine (202  
 g, 2 mol) was dripped in slowly at 1 drop per second; the temperature did not exceed 5  
 15 °C. The mixture is allowed to stir overnight. The following day, 200 mL concentrated  
 hydrochloric acid (12 M) was mixed with 1800 mL water. To the reaction mixture was  
 slowly added 200 mL of the acid solution. The mixture became clear and was transferred  
 to a 2 L separatory funnel and the organic and aqueous layers separated. The organic  
 layer was extracted with the acid solution 9 x 200 mL followed by water 1 x 200 mL.  
 20 The organic layer was then separated and dried over sodium sulfate and filtered. The  
 methylene chloride was then evaporated under reduced pressure and the oil residue was  
 dissolved in 40 mL ethyl acetate and 60 mL hexane was slowly added with stirring; it  
 was then covered with Parafilm and kept at 5 °C in a freezer overnight. The following  
 day the white crystals were suction filtered and washed with 100 mL cold hexane and  
 25 then allowed to air dry. The mother liquor was kept in the freezer for 9 hours and a  
 second crop of crystals formed and these were allowed to air dry. A third crop of crystals  
 formed on freezing the mother liquor from the second crop overnight and these were air-  
 dried. The combined crops had a yield of 117.3 grams; 0.39 mol. The yield was 82%;  
 m.p. 53–55; Anal. Calcd for C<sub>10</sub>H<sub>15</sub>Cl<sub>2</sub>N<sub>2</sub>O<sub>2</sub>P (F.W. 297.13) C, 40.44%; H, 5.09%; N,

9.43%; Found C, 39.7%; H4.97%; N, 9.00%.

### Example 2

This example describes the synthesis of IPM (*N,N'*-di(2-chloroethyl)phosphorodiamidic acid) from the IPM phenyl ester described in example 1.



The white solid ester from example 1 (0.39 mol) was dissolved in 100 mL of 95% ethanol and added to a Parr flask and 2.5 g PtO<sub>2</sub> was added. The suspension was hydrogenated at 50 PSI; two hours later the hydrogenation was stopped and 2.5 g PtO<sub>2</sub> was cautiously added with stirring. Hydrogenation was resumed at 50 PSI for two hours. It was then stopped, brought to ambient pressure and heated on a hot plate with magnetic stirring. When the suspension was boiling it was suction filtered immediately through a 5.5 cm suction funnel with two filter papers and the supernatant stored at 5°C for two hours; the catalyst is saved and added to the Parr flask and stored in a freezer overnight.

The white solid that formed was suction filtered through a 9 cm suction funnel and saved in a pesticide free jar; the mother liquor was added to the Parr flask and 1.25 grams PtO<sub>2</sub> was added it was hydrogenated at 50 PSI for two hours. It was stopped, heated and filtered as before and the mother liquor kept in the freezer overnight. The white crystals that formed were suctioned filtered and combined with the first crop. The mother liquor is collected in the Parr flask with the used catalyst and an additional 1.25 grams of PtO<sub>2</sub> is added and hydrogenation is resumed at 50 PSI for 2 hours. It was then stopped, heated and filtered to produce a third crop, which was combined with crops 1 and 2. The combined crops were stirred in 150 mL of acetone for 30 minutes then stored at 5 °C for two hours and then filtered and stored in a vacuum desiccator for two hours. The yield was 38 g; 0.17 mol; 44% yield; mp(corr) 112–114. Anal. Calcd for C<sub>4</sub>H<sub>11</sub>N<sub>2</sub>O<sub>2</sub>PCl<sub>2</sub> (F.W. 221.11) C, 21.73%; H, 5.01%; N, 12.67%; Found C, 22.12%; H 5.02%; N, 12.23%.

### Example 3

This example describes the preparation of IPM lysine salt from IPM produced according to example 2. The L-lysine was weighed (26.4 g) and the water measured (6 L). The L-lysine is added to the water with stirring @ 2-8 °C. The bulk drug substance, IPM, is weighed (20 g) and added slowly with stirring @ 2-8 °C to the lysine solution.

- 5 Once dissolved at 2-8 °C, the solution is passed through a sterile antimicrobial filter (0.22 microns). The solution is maintained at 2-8 °C and dispersed into vials under sterile conditions.

The dissolved product is then lyophilized under the following conditions.

Time (Hours)	Action	Temperature (°C)
0-1	Loading	0 - 45
1-7	Hold	- 45
7-34	Primary Dry	- 25
34-55	Secondary Dry	- 10
55-76	Secondary Dry	0
76 +	Nitrogen purge	0

10

Alternatively, the dissolved product may be lyophilized under the following conditions.

Time (Hours)	Action	Temperature (°C)
0-0.5	Loading	0 - 45
0.5-6.5	Hold	- 45
6.5-33	Primary Dry	- 25
33-54	Primary Dry	- 10
54-95	Secondary Dry	0
95 +	Nitrogen purge	0

15

The vials are capped under sterile conditions according to standard operating procedure. The lyophilized IPM lysine salt is packaged in unprinted glass vials with crimped rubber sealed caps. This container/closure system does not include a liner. Negative ion electrospray mass spectrometry revealed characteristic peaks for IPM•(LYS)<sub>2</sub> at M = 219.0, 441.0 (dimer) and 662.7 mass units (trimer). The <sup>1</sup>H NMR and <sup>13</sup>C NMR spectra of IPM•(LYS)<sub>2</sub> in D<sub>2</sub>O are provided as FIGS. 2-4.

20

The cyclohexyl amine and ammonium salts of IPM were prepared as described above for the lysine salt. Each of these salts was isolated having a 2:1 stoichiometry of amine:IPM.

5

*Example 4*

This example describes the evaluation of IPM against several different cancer cell lines implanted in mice. The mice tolerated intraperitoneal (IP) and intravenous (IV) treatment with IPM well in each study; the only toxicities are organ pathologies observed at autopsy that were associated with the induced tumors.

10

First, IPM was evaluated against two L1210 variants, L1210/0 and L1210/CPA cell lines implanted in mice, as compared with Ifos. The dosages for IPM were 50% of the dose for Ifos. ILS was observed for all three agents in the L1210/0 treated groups. However, for the L1210/CPA model, the IPM treatment demonstrated superiority over the other two arms (Ifos vs CPA). In the CPA resistant tumor line, the IPM treated

15

animals had a two-fold increase in survival with a tumor burden reduction of 7. For the L1210/0 tumor model, IPM was equally active to CPA and Ifos, but at a lower dose. This demonstrates that CPA resistant cells are not cross-resistant to IPM. The results of this study are recorded below in Table 2.

**Table 2**

Activity of isophosphoramidate mustard against L1210/0 and L1210/CPA leukaemias (Optimal response at #LD<sub>10</sub> dose, from dose-response study)

Agent	Dosage* (mg kg <sup>-1</sup> )	L1210/0†			L1210/CPA†		
		Day 60 Survivors /total	% ILS (dying mice only)	Net log <sub>10</sub> Reduction in tumor burden after therapy‡	Day 60 survivors/ total	% ILS (dying mice only)	Net log <sub>10</sub> Reduction in tumor burden after therapy‡
Cyclophosphamide	200	0/10	+ 107	7	0/10	+ 57	4
Ifosfamide	431	0/10	+ 185	8	0/10	+ 85	5
Isophosphoramidate mustard	289	0/9	+ 114	8	0/10	+ 57	4
Isophosphoramidate mustard	100	0/10	+ 128	8	1/10	+ 114	7

\* Treatment: IP; day 2 only; highest non-toxic dose (LD<sub>10</sub> or less) in a range of doses.  
 † IP; 10<sup>6</sup> cells, in male CDF<sub>1</sub> mice.

5           A second study demonstrates the inhibition of Lewis lung carcinoma by IPM in mice implanted with Lewis lung carcinoma tumors. Single second day IP dosings with CPA, Ifos, PM and IPM to mice bearing Lewis Lung carcinoma revealed that IPM yielded 6/10 tumor free survivors, as compared to 7/10 for Ifos and 5/10 for CPA at equitoxic, equal doses. The single dose schedule was used for each agent and the activities noted (T-C) were the same between all four agents.

10           The results of this study, recorded in Table 3, demonstrate that IPM is effective against Lewis lung carcinoma.

**Table 3**

Response of Lewis Lung Carcinoma to Isophosphoramide Mustard  
 Implant Size: 20-30 mg; Implant Site: s.c.; Drug Treatment: IP

Agent	Schedule	Highest non-toxic dosage (mg kg <sup>-1</sup> /dose)	Tumor-free survivors	T-C*†	% ILS ‡	Log kill total§
Cylophosphamide	Day 2 Single dose	200	5/10	27	68	>6.8
Ifosfamide	Day 2 Single dose	300	7/10	18	55	>4.5
Phosphoramide mustard	Day 2 Single dose	200	0/10	4.9	15	1.2
Isophosphoramide mustard	Day 2 Q5 min x 7	30	0/10	6.1	17	1.5
	Day 2 Single dose	100	6/10	8.4	34	>2.1

- \* Tumor growth delay (T-C), where T = median time (days) required for the treatment-group tumors and C, the control group tumors (median of 120 each) to reach a predetermined weight (750 mg). Tumor-free survivors were excluded from these calculations.
- 5 † Control: Median day of death = 29; time for median tumor to reach 750 mg = 10.4 days; there were no tumor-free survivors among the 30 control mice.
- ‡ Increase in life span, excluding survivors.
- § The Log<sub>10</sub> cell kill (total) was calculated from the following formula: Log kill = T-C value/(3.32 T<sub>4</sub>). Where T<sub>4</sub> is the tumor volume-doubling time measured from a best fit straight line of the control-group tumors in exponential growth (100-400 mg range). T<sub>4</sub> = 1.2 for Lewis tumor in this experiment.

A third study evaluated the efficacy of IPM in the inhibition of B16 melanoma growth. Single dose administrations of IPM at 150 mg revealed that IPM was slightly inferior to CPA but better than Ifos in this resistant animal model. There were no statistical differences between % ILS responses between the three therapeutic agents. The results of this study, recorded in Table 4, demonstrate the efficacy of IPM against melanoma.

**Table 4**

A Comparison of the Response of s.c. B16 Melanoma to Cyclophosphamide, Isophosphoramidate Mustard, Phosphoramidate Mustard, and Ifosfamide

<u>Agent</u>	<u>Rx Schedule</u>	<u>Dosage (mg mg<sup>-1</sup>)</u>	<u>Tumor-free survivors</u>	<u>T-C* (days)</u>	<u>% ILS</u>
Cyclophosphamide	Day 2 Single dose	200	5/10	27	68
Ifosfamide	Day 2 Single dose	300	7/10	18	55
Phosphoramidate mustard	Day 2 Single dose	200	0/10	4.9	15
Isophosphoramidate mustard	Day 2 Q5 min x 7	30	0/10	6.1	17
	Day 2 Single dose	100	6/10	8.4	34

\* See footnote with Table 3, above. Predetermined weight was 750 mg.

5 A fourth study evaluated IPM in the inhibition of P388 Leukemia in mice. In this animal model, IPM was comparably effective to CPA and Ifos against IP implanted P388 leukemia as indicated by  $> \log_{10}$  cell kill, although it produced fewer tumor-free survivors. However, with the P388/CPA tumor model, there was significantly improved cell kill as well as %ILS for IPM as compared to CPA and Ifos. The results of this study are recorded in Table 5. All data is statistically significant and demonstrates that IPM  
10 can be used against CPA resistant or treated tumors as well as for patients pretreated with other agents.

**Table 5**

Activity of isophosphoramide mustard against P388/0 and P388/CPA leukaemias (Optimal response at #LD<sub>10</sub> dose, from dose-response study)

Agent	Dosage* (mg kg <sup>-1</sup> )	P388/0†			P388/CPA†		
		Day 60 survivors /total	% ILS (dying mice only)	Net log <sub>10</sub> reduction in tumor burden after therapy†	Day 60 survivors /total	% ILS (dying mice only)	Net log <sub>10</sub> Reduction in tumor burden after therapy†
CPA	265	7/10	+280	7	0/10	+35	3
	175	4/10	+130	7	0/10	+35	3
Ifos	538	7/10	+210	7	0/10	+42	4
	431	7/10	+130	7	0/10	+39	4
IPM	125	0/9	+100	6	0/10	+71	7
	100	1/10	+140	7	0/10	+85	7

\* Treatment: IP, day 1 only; highest non-toxic dose (LD<sub>10</sub> or less) in a range of doses.

† Implant: IP; 10<sup>6</sup> cells, in female CDF<sub>1</sub> mice.

5 A fifth study evaluated the inhibition of implanted M5076 sarcoma with IPM in mice. IPM in doses of 18–40 mg/kg were injected IP to growing tumors daily for five days (the compound was injected IP daily on days 11–15). T-C was 6.1 days at 40 mg/kg. The doses were tolerated well with significant improvement in response. The mice tolerated the IP treatments well; the only toxicities are organ pathologies observed at autopsy that were associated with the induced tumors. The results of this study, recorded in Table 6, demonstrate that IPM is effective against sarcoma in a dose-dependent fashion.

**Table 6**

Response of SC Implanted M5076 Sarcoma to Treatment with IPM

Agent	Dose (mg/kg)	Days To 2 doublings	Days Delay (T-C)
IPM	40	15.4	6.1
IPM	27	12.6	3.3
IPM	18	10.3	1

15 A sixth study evaluated the inhibition of implanted 16/C mammary tumors in mice. Mice were implanted with the 16/C mammary tumor, and when the tumors were palpable/measurable, were treated with CPA, Ifos and IPM, as individual agents. CPA and Ifos were used as controls for IPM. The drugs were administered IP in doses of 30–60 mg/kg/per day for 4 days, starting on day 7 after tumor implantation. There was statistical improvement in activity for IPM as compared to CPA and Ifos, at all doses for

- the three agents. IPM was superior in 'days to 2 doublings' and 'days delay (T-C)' when compared to Ifos and CPA at the same dosage/day against this aggressive murine mammary tumor. All ratios were within confidence limits. These data (recorded in Table 7) demonstrate the efficacy of IPM against mammary tumors and the four day dosings further support the superiority of multiple dosings for IPM.

**Table 7**

Response of SC 16/C Mammary Tumor to Treatment with CPA, IFOS, and IPM						
Agent	Dose (mg/kg)	Route	Schedule		Days to 2 Doublings	Days Delay (T-C)
Control		IP	Q 1dx 4 day 7	CONTROL	3.2	
CPA	60	IP	Q 1dx 4 day 7	CPA	7.7	4.5
CPA	50	IP	Q 1dx 4 day 7		7.2	4.0
CPA	40	IP	Q 1dx 4 day 7		4.4	1.2
CPA	30	IP	Q 1dx 4 day 7		3.6	0.4
IFOS	60	IP	Q 1dx 4 day 7	IFOS	4.6	1.4
IFOS	50	IP	Q 1dx 4 day 7		4.9	1.7
IFOS	40	IP	Q 1dx 4 day 7		3.8	0.6
IFOS	30	IP	Q 1dx 4 day 7		4.0	0.8
IPM	50	IP	Q 1dx 4 day 7	IPM	9.5	6.3
IPM	40	IP	Q 1dx 4 day 7		8.5	5.2
IPM	30	IP	Q 1dx 4 day 7		7.4	4.2

- A seventh study evaluated IPM against IP implanted human lox-IMVI melanoma.
- 10 Nude mice were implanted IP with the human Lox melanoma and treated for five days with either CPA or IPM. Doses for both were 40 mg/kg daily IV x 5 days. %ILS was +121 for CPA and +52 IPM. However, excellent responses were seen and doses were well tolerated. Responses were within confidence levels. The results of this study (recorded in Table 8) demonstrate the efficacy of IV administration of IPM and further
- 15 demonstrates the efficacy of IPM against human melanoma.

**Table 8**

Treatment: IV; Q1DX5 (1)		Therapeutic Response	
Agent	Dosage (mg/kg/dose)	Median Day of Death	% ILS
Control	-	19.0	--
CPA	40	42.0	+121
IPM	40	29.0	+52

An eighth study evaluated the inhibition of human MX-1 mammary tumors with IPM. Daily IP administration of CPA, Ifos or IPM was compared in 40–60 mg/kg dosing on a schedule of daily x 5 days beginning with day 12 (after implantation). The data recorded in Table 9 demonstrate that IPM is active against human mammary tumors. All ratios were in competence limits.

**Table 9**

Response of SC MX-1 Mammary Tumor to Treatment with CPA, IFOS, and IPM

Agent	Dose (mg/kg)	Route	Schedule	Days to 2 doublings	Days Delay (T-C)
CPA	60	IP	Q 1dx 5 day 12	>48.0	>40.5
IFOS	60	IP	Q 1dx 5 day 12	39.4	31.9
IFOS	40	IP	Q 1dx 5 day 12	16.1	8.6
IPM	60	IP	Q 1dx 5 day 12	26.5	19.0
IPM	40	IP	Q 1dx 5 day 12	14.2	6.7

*Example 5*

10 This example compares the efficacy of IPM and that of IPM•(LYS)<sub>2</sub> and IPM•(NH<sub>4</sub>)<sub>2</sub> salt against various hyperproliferative cell lines.

The efficacy of IPM and IPM•(LYS)<sub>2</sub> salt and IPM•(NH<sub>4</sub>)<sub>2</sub> salt against Lewis lung murine tumor was compared when the compounds were administered by IP routes daily for 5-days in doses of 20–125 mg/kg daily x 5 days, beginning with day 6 (after implantation). IPM and its lysine salt possessed equivalent activities at doses that reflected a 2-fold increase for the MTD (mg/kg/dose) of the salt over parent drug. All ratios were within confidence limits. The mice tolerated IP administration of the salt well; the only toxicities are organ pathologies observed at autopsy that were associated with the induced tumors. The results of this study (recorded in Table 10) demonstrate that IPM•(LYS)<sub>2</sub> exhibits equivalent efficacy to IPM against Lewis lung murine tumor, and that the IPM•(NH<sub>4</sub>)<sub>2</sub> salt is effective against Lewis lung murine tumor.

**Table 10**

Lewis Lung Murine Tumors

Agent	MTD Dosage (mg/kg/dose)	T-C (days)
IPM lysine salt	93.2	8.3*
IPM ammonium salt	42.8	9.1
IPM	40.0	12.5*

Implant: 20-30 mg tumor fragments  
 Treatment Route: Intraperitoneal  
 Schedule: q1d x 5 starting day 6

5 \*Although the T-C values are statistically different (P = 0.004), the antitumor activities are comparable.

A second comparison of the efficacy of IPM, IPM•(LYS)<sub>2</sub> salt and IPM•(NH<sub>4</sub>)<sub>2</sub> salt was conducted with respect to inhibition of MX-1 mammary tumors. In this study, the effects of IPM and IPM•(LYS)<sub>2</sub> salt were compared when administered IP, in doses of 20-100 mg/kg daily x 5 days, beginning with day 12 following implantation of MX-1 mammary tumors in mice. IPM•(LYS)<sub>2</sub> salt was 8-fold superior to IPM at comparable dosing. The MTD was also higher for the lysine salt. All ratios were within confidence limits. The mice tolerated the IP treatment with IPM•(LYS)<sub>2</sub> and IPM•(NH<sub>4</sub>)<sub>2</sub> salts well; the only toxicities are organ pathologies observed at autopsy that were associated with the induced tumors. This data (recorded in Table 11) demonstrates that both IPM•(LYS)<sub>2</sub> salt and IPM•(NH<sub>4</sub>)<sub>2</sub> salt are significantly superior to IPM against human breast tumor cells.

20

**Table 11**

MX-1 Human Breast Tumor

Agent	MTD Dosage (mg/kg/dose)	T-C (days)
IPM lysine salt	93.2	10.2*
IPM ammonium salt	28.6	4.6
IPM	40.0	2.1*

Implant: 20-30 mg tumor fragments subcutaneously in the mammary fat pad  
 Treatment Route: Intraperitoneally  
 Schedule: q1d x 5 starting day 12

25

\*P-value = 0.041

*Example 6*

This example describes the evaluation the acute toxicity of isophosphoramidate mustard lysine salt, following three days of daily intravenous (bolus) injection in mice. This study consisted of two phases.

5 First, the dose range-finding phase consisted of four treatment groups (one mouse/sex/group) that received the test article as a single daily dose for three consecutive days at respective dose levels of 100, 200, 400, and 600 mg/kg. The vehicle was 0.9% sodium chloride for injection, USP and all doses were at a constant volume of 15 mL/kg. The animals were observed for seven days following dosing. On Day 10, following the seven-day observation period, all surviving dose range-finding phase are presented in  
10 Appendix F of this report. Based on the deaths noted in the dose range-finding phase at 200, 400, and 600 mg/kg, the dose levels chosen for the main study phase were 50, 75, 100, 200, 300, 500, and 600 mg/kg (see below).

The second, main study phase consisted of eight treatment groups (five mice/sex/group) that received the test article as a single daily dose for three consecutive  
15 days at respective dose levels of 50, 75, 100, 200, 300, 400, 500, and 600 mg/kg. An additional group (5 mice/sex) served as a parent compound control and received the isophosphoramidate mustard parent compound in the same manner, at a dose level of 150 mg/kg. The vehicle was 0.9% sodium chloride for injection, USP and all doses were at a constant volume of 15 mL/kg. The animals were observed for 11 days following the  
20 three-day dosing period.

Observations for mortality, morbidity, and the availability of food and water were conducted twice daily for all animals. Observations for clinical signs were conducted daily during the study (approximately one and four hours postdose on Days 1, 2, and 3, and once daily on non-dosing days). Body weights for all surviving animals were  
25 measured and recorded the second day after receipt, prior to randomization, and on Days -1 and 7. Body weights also were measured on all surviving main study phase animals on Day 14. Macroscopic evaluations were performed on each main study animal at necropsy (Day 15).

*Animal Acquisition and Acclimation:*

30 A total of 62 male and 61 female Crl: CD-1(ICR) BR mice (approximately six weeks old) were received from Charles River Laboratories, Portage, Michigan, on April 21, 2003. During the seven- to 16-day acclimation period, the sex of the animals was verified, the animals were weighed and observed twice daily with respect to general

health and any signs of disease. At receipt, the animals were housed three to four mice/cage in order to acclimate to the automatic watering system. Three days after receipt, the animals were housed individually. All animals were given a detailed clinical observation prior to selection for study.

5            *Randomization, Assignment to Study, and Maintenance:*

Prior to assignment to study, the mice were weighed and examined for evidence of disease and other physical abnormalities. Animals assigned to the study had body weights within 20% of the mean body weight for each sex. Using a simple randomization procedure, the animals were placed into the treatment groups. Extra animals obtained for this study were euthanized via carbon dioxide inhalation and discarded.

10            Forty-nine male and 49 female mice (weighing 24.8 to 29.1 g and 21.5 to 24.2 g, respectively, at randomization) were assigned to the treatment groups identified in Table 12.

15            Each animal was assigned an animal number to be used in Provantis™ and was implanted with a microchip bearing a unique identification number. The individual animal number, implant number, and study number comprised a unique identification for each animal. The cage was identified by the animal number, study number, group number, and sex. Animal identification was verified during the course of the study as documented in the data.

20            The animals were individually housed in suspended, stainless steel, wire-mesh type cages. Fluorescent lighting was provided for approximately 12 hours per day and controlled via an automatic timer. Temperature and humidity were monitored and recorded daily, and maintained between 68 to 74 °F and 30 to 68%, respectively.

25            The dose levels for the dose range-finding phase were selected on the basis of available data from previous studies. The dose levels for the main study phase were set following a review of the results from the dose range-finding phase, with the exception of the 150 mg/kg parent compound control group, whose dose level was selected on the basis of available data from previous studies.

30

Table 12

Group Assignments			
Group Number	Dose Level (mg/kg)	Number of Animals	
		Male	Female
Dose Range-finding Phase <sup>a</sup>			
1	100	1	1
2	200	1	1
3	400	1	1
4	600	1	1
Main Study Phase <sup>b</sup>			
5 <sup>c</sup>	150	5	5
6	50	5	5
7	75	5	5
8	100	5	5
9	200	5	5
10	300	5	5
11	400	5	5
12	500	5	5
13	600	5	5

<sup>a</sup> Animals were dosed for three days, followed by a seven-day observation period.  
<sup>b</sup> Animals were dosed for three days, followed by a 11-day observation period.  
<sup>c</sup> This group was dosed with Isophosphoramidate Mustard Parent Compound (Parent Compound Control).

*Administration:*

- 5 Four range-finding treatment groups (one mouse/sex/group) received the test article as a single daily dose for three consecutive days via intravenous (bolus) injection at respective dose levels of 100, 200, 400, and 600 mg/kg. All doses were at a volume of 15 mL/kg and based on the most recent body weights.
- 10 Eight main study treatment groups received the test article as a single daily dose for three consecutive days via intravenous (bolus) injection at respective dose levels of 50, 75, 100, 200, 300, 400, 500, and 600 mg/kg. An additional group (five mice/sex) served as a parent compound control and received the Isophosphoramidate Mustard Parent Compound in the same manner at a dose level of 150 mg/kg. All doses were at a volume of 15 mL/kg and based on the most recent body weight.
- 15 While the animal was restrained, the dosing formulation was administered through a needle that was inserted into the tail vein and the hub of the needle was

observed for the presence of blood to ensure the proper placement of the needle in the vein. The dose was then administered at the absolute dose volume for each animal.

*Observation and Examination:*

5 All mice were observed for morbidity, mortality, injury, and the availability of food and water twice daily throughout the duration of the study.

A detailed clinical examination of each animal was performed at one and four hours postdose on Days 1, 2, and 3, and once daily on non-dosing days. The observations included, but were not limited to, evaluation of the skin, fur, eyes, ears, nose, oral cavity, thorax, abdomen, external genitalia, limbs and feet, respiratory and  
10 circulatory effects, autonomic effects such as salivation, and nervous system effects including tremors, convulsions, reactivity to handling, and bizarre behavior.

Body weights for all surviving animals were measured and recorded the second day after receipt, prior to randomization, and on Days -1 and 7. Body weights also were measured on all surviving main study phase animals on Day 14. The body weights  
15 recorded after receipt and prior to randomization are not reported, but are maintained in the study file.

On Day 10, all surviving dose range-finding phase animals were euthanized and discarded. No necropsies were conducted on any dose range-finding animals. All main study animals received a complete necropsy examination under procedures approved by a  
20 veterinary pathologist. At the termination of the study, all surviving main study phase animals were euthanized by carbon dioxide inhalation and exsanguination via abdominal vena cava.

Each animal was examined carefully for external abnormalities including masses. The skin was reflected from a ventral midline incision and any subcutaneous  
25 abnormalities were identified and correlated with antemortem findings. The abdominal, thoracic, and cranial cavities were examined for abnormalities and the organs were removed and examined. All abnormalities were recorded. No tissues were saved and the carcasses were discarded.

*Statistics:*

30 When appropriate, the LD<sub>50</sub> and the LD<sub>10</sub> and their 95% confidence limits were calculated using the Probit Procedure (SAS Institute, Inc. SAS/STAT<sup>®</sup> User's Guide, Version 6, Fourth Edition, Volume 2. Cary NC: SAS Institute; 1989) in SAS<sup>®</sup> (main study treated groups).

The computer systems used during the conduct of this study are presented in Table 13.

Table 13

Computer Systems	
In-life System:	Provantis™
Randomization:	Provantis™
Pathology:	Provantis™
Statistical Analyses:	SAS
Reporting:	SAS and Microsoft Office Professional

5 *Results:*

The following data are the results of the definitive main study phase.

A summary of mortality results is presented in the Table 14 below. The mortality results generally exhibit a typical dose-response effect, with IPM Lysine Salt being slightly more toxic in females than in males. The IPM parent compound control group exhibited the expected mortality, as well as greater toxicity in females than males, correlating with available data from previous studies.

Table 14

Mortality by Day of Study and Cumulatively																				
Dose Level (mg/kg)	Study Day (Male/Female)														Cumulative Mortality					
	1 to 5		6	7		8		9		10		11		12 to 14						
	M	F	M	F	M	F	M	F	M	F	M	F	M	F	M	F	Total			
150 <sup>a</sup>	0	0	0	1	0	1	0	2	0	0	0	0	1	0	0	0	1/5	4/5	5/10	
50	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0/5	0/5	0/10	
75	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0/5	0/5	0/10	
100	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	1/5	0/5	1/10	
200	0	0	0	0	0	0	0	0	0	0	0	0	2	0	0	0	1 <sup>b</sup>	0/5	3/5	3/10
300	0	0	0	1	1	3	1	0	0	0	1	1	1	0	0	0	4/5	5/5	9/10	
400	0	0	0	4	3	1	1	0	0	0	0	1	0	0	0	0	5/5	5/5	10/10	
500	0	0	4	2	1	3	0	0	0	0	0	0	0	0	0	0	5/5	5/5	10/10	
600	0	0	3	5	2	0	0	0	0	0	0	0	0	0	0	0	5/5	5/5	10/10	

<sup>a</sup> Parent Compound Control  
<sup>b</sup> Death occurred on Day 12  
M - Male F - Female

The intravenous LD<sub>10</sub> of IPM Lysine Salt was calculated to be 133 mg/kg (95% confidence limits of 65 to 172) in mice (combined sexes), while the intravenous LD<sub>50</sub> was calculated to be 220 mg/kg (95% confidence limits of 184 to 265 mg/kg).

The LD<sub>10</sub> values for males and females separately were 140 and 179 mg/kg, respectively (95% confidence limits of 12 to 199 mg/kg for males; could not be calculated for females), while the LD<sub>50</sub> values for males and females were 247 and 197 mg/kg, respectively (95% confidence limits of 187 to 330 for males; could not be calculated for females).

No treatment-related macroscopic findings were noted in either sex in postmortem observations.

*Conclusions:*

Mortality results generally displayed a typical dose-response effect, with IPM Lysine Salt being slightly more toxic in females than in males. No animals died at 50 or 75 mg/kg, 1 of 10 animals died at 100 mg/kg, 3 of 10 animals died at 200 mg/kg, 9 of 10 animals died at 300 mg/kg, and all animals died at 400, 500, and 600 mg/kg. The IPM parent compound control group exhibited the expected mortality (5 of 10 animals died), as well as greater toxicity in females than males, correlating with available data from previous studies. The onset of death on study was slightly delayed, with the first mortalities occurring on Day 6 and the last on Day 12. Clinical signs generally reflecting the deteriorating state of mice prior to death were observed in both sexes. These clinical signs included moribundity, decreased activity, increased activity, swelling (tail, nose/muzzle, and/or face), breathing rapid/slow/shallow/difficult/audible, tremors, skin cold to touch, unkempt appearance, posture hunched, limb function impaired, hair discoloration in the dorsal and/or anogenital regions, feces few/absent, and urination decreased. Treatment-related decreases in mean body weight gain, or in may cases body weight loss, were noted in surviving animals by Day 7, with at least partial recovery by Day 14 in those animals surviving to study termination. No treatment-related macroscopic findings were noted at necropsy.

Based on the condition and findings of this study, the intravenous LD<sub>10</sub> of IPM 2Lys was calculated to be 133 mg/kg (95% confidence limits of 65 to 172) in mice (combined sexes), while the intravenous LD<sub>50</sub> was calculated to be 220 mg/kg (95% confidence limits of 184 to 265 mg/kg).

*Example 7*

This example summarizes the results of extensive pre-clinical data for the toxicity of IPM and its lysine salt. This data is used to design dosage regimens for human clinical trials.

5 The toxicity of IPM and its lysine salt have been investigated through pre-clinical acute and sub-acute studies using mice, rats and dogs. Single dose oral, intravenous (IV) and intraperitoneal (IP) routes of administration for IPM have been studied in mice and rats. Multiple daily dose administrations – IV and IP – have been studied in mice and dogs. Sub-acute intravenous (3-day) dosing in the mouse and dog has provided the  
10 toxicology/pharmacokinetic information regarding toxicities and drug disturbances that were utilized in designing the administration and dose schedules in humans. Sub-acute IV (3-day) dosing with the IPM lysine salt was conducted in the mouse.

Based upon the results of the dose range finding study, higher doses of IPM were required to produce mortality than anticipated. For rats, the oral LD<sub>50</sub> values were  
15 calculated to be 4443 mg/kg for males, 2786 mg/kg for females and 3560 mg/kg for both sexes combined. In each case, the 95% confidence limits could be calculated.

For mice, oral LD<sub>50</sub> values were calculated to be 1014 mg/kg for males (95% confidence limits), 1962 mg/kg for females (95% confidence limits of 1523–2983 mg/kg) and 1432 mg/kg for both sexes combined (95% limits of 1128–1742 mg/kg).

20 For rats, single dose intravenous LD<sub>50</sub> values were calculated to be 567 mg/kg for males, 400 mg/kg for females and 428 mg/kg for both sexes combined. In each case, the 95% confidence limits could not be calculated. For mice, intravenous LD<sub>50</sub> values were calculated to be 929 mg/kg for males (95% confidence limits), 484 mg/kg for females (95% confidence limits of 72–1364 mg/kg) and 688 mg/kg for both sexes combined  
25 (95% confidence limits of 398–1366 mg/kg).

Administration of IPM by IV and IP routes did result in acute deaths for mice, rats and dogs. Oral administration to mice and rats was also evaluated and LD<sub>50</sub> values were determined in the 1.4–3.5 g/kg range for these rodent species. Acute intravenous toxicity symptoms in mice, rats and dogs, included less appetite, diarrhea, decreased  
30 activity and death.

The acceptable doses from the three (3) day dosing studies were significantly different from the single dose schedule. The effects of the drug on bone marrow, spleen

and renal tubular functions were evaluated. The impact of IPM on these organs appears to contribute to the cause of death in these two species. A summary is presented below.

A sub-acute IV study of IPM in mice provided information as to LD<sub>10</sub> values and toxicity that could occur in humans. The mortality results displayed a typical dose-response effect, with IPM being slightly more toxic in females than in males.

5 The intravenous LD<sub>10</sub> of IPM was calculated to be 119 mg/kg (with 95% confidence limits of 87–134 mg/kg) in mice (combined sexes), while the intravenous LD<sub>50</sub> was calculated to be 149 mg/kg (with 95% confidence limits of 132–169 mg/kg). The LD<sub>10</sub> values for males and females separately were 168 and 125 mg/kg, respectively, 10 while the LD<sub>50</sub> values for males and females were 176 and 132, respectively. In each case, the 95% confidence limits could not be calculated.

The sub-acute IPM lysine salt study included a total of 40 male and 40 female mice (CrI: CD-1(ICR)BR) weighing 24.8 to 29.1 g and 21.5 and 24.2 g, respectively, at randomization) were treated with doses of 50 to 600 mg/kg IV daily x 3 days (Table 8.8).

15 For IPM LYS salt, the intravenous LD<sub>10</sub> for the 3-day mouse study was calculated to be – 133 mg/kg (95% confidence limits 65 to 172 mg/kg (combined sexes)), while the intravenous LD<sub>50</sub> was 220 mg/kg (with 95% confidence limits of 184 to 265 mg/kg (for combined sexes)). The LD<sub>10</sub> values for males and females separately were 140 and 179 mg/kg, respectively (95% confidence limits of 12 to 199 mg/kg for males; could not be 20 calculated for females). The LD<sub>50</sub> values for males and females were 247 and 197 mg/kg, respectively (95% confidence limits of 187 to 330 for males; could not be calculated for females).

The IPM lysine salt generally displayed a typical dose-response effect, with slightly more toxicity seen in females. No mice died at 50, 75 or 200 mg/kg, 1 of 10 25 animals died at 100 mg/kg, 9 out of 10 animals died at 300 mg/kg, and all mice died at 400, 500, and 600, mg/kg. The parent IPM control group exhibited the expected mortality, as well as greater toxicity in females than males, correlating with available data from previous studies. The onset of death on study was slightly delayed, with the first mortalities occurring on Day 6 and the last on Day 12. Clinical signs generally 30 reflecting the deteriorating state of mice prior to death were observed in both sexes.

Based on the findings of microscopic examination, IPM administered alone or as the lysine salt IV daily for three days produced treatment-related bone marrow depletion, kidney tubular necrosis, or a combination of both and were considered the cause of death.

For IPM, severe bone marrow depletion was present in males at 178 mg/kg and higher, and in females at 133 mg/kg and higher. Kidney tubular necrosis occurred in males at 237 mg/kg and higher, and in females at 133 mg/kg and higher. In addition, splenic lymphoid depletion was noted in most males and in all females that died during the study.

- 5 No obvious treatment-related microscopic findings were noted in either sex at 75 mg/kg. Clinical signs generally secondary to the deteriorating state of the mice prior to death were observed but no clear evidence of body weight effects were seen in mice surviving to study termination.

- 10 The intravenous  $LD_{10}$  for isophosphoramidate mustard (IPM) and its lysine salt administered daily for three days were calculated to be 119 mg/kg vs. 133 mg/kg, respectively, with  $LD_{50}$  calculated as 149 mg/kg vs. 220 mg/kg, respectively.

- 15 Acute and sub-acute toxicity studies in rodents and dogs have been performed with IPM and its lysine salt. These studies also have been used to develop acceptable starting doses human investigations. A summary of the rodent and dog toxicity data for IV administration of IPM is recorded in Table 15 and a summary of the mouse toxicity data for IV administration of IPM•(LYS)<sub>2</sub> is recorded in Table 16.

Table 15

Summary of Intravenous Treatment Experience - IPM					
# and Specie	Dose, Regimen and Duration	Total Dose of IPM (mg)	Plasma IPM	Efficacy	Safety LD <sub>50</sub> (mg/kg)
47 Rats	400-2,000 mg/kg; Iv x 1d	81.6-650	Not Tested	Not Tested	428
40 Mice	100-1,200 mg/kg; Iv x 1d	3.2-36	Not Tested	Not Tested	688
80 Mice	75-562 mg/kg; iv daily x 3 days	5.7-60.6	Not Tested	Not Tested	149
14 Dogs	1-100 mg/kg/d; iv daily x 3 days	22.5-2130	100 mg/kg/day x 3 days (C <sub>max</sub> 25-78 mcg/ml)	Not Tested	1-5 mg/kg/day x 3 days (100% survival)

**Table 16**  
**Intravenous IPM Lysine Salt**

# and Specie	Dose, Regimen and Duration	Total Dose of IPM (mg)	Plasma IPM	Efficacy	Safety LD <sub>50</sub> (mg/kg)
80 Mice	50-600 mg/kg/d; iv daily x 3 days	4.3-80	Not Tested	Not Tested	220

The IPM MTD for dogs was 5 mg/kg/day x 3 days and a correspondence starting dose in humans of 100 mg/m<sup>2</sup> per day for three (3) days should be a safe starting point.

- 5 For IPM•(LYS)<sub>2</sub>, the LD<sub>10</sub> for the intravenous three (3) day dose schedule in the mouse was calculated to be – 133 mg/kg/day x 3 days. IPM•(LYS)<sub>2</sub> is considered to be a minimally toxic alkylating agent with a steep therapeutic range. On mg/kg basis, the mean toxic dose (MTD) in humans for the lysine salt is estimated as 1/10 the LD<sub>10</sub> in mice or 40 mg/m<sup>2</sup>/d.
- 10 Estimated comparable human IV dosages are recorded in Table 17.

**Table 17**  
**Estimated Comparable Human Intravenous Dosages**

Drug	Species	Sub-acute IV LD <sub>10</sub>	Comparable Human IV Dosage
IPM	Mouse	119 mg/kg/d	30 mg/m <sup>2</sup> /d
IPM	Dog	5 mg/kg/d	100 mg/m <sup>2</sup> /d
IPM Lysine Salt	Mouse	133 mg/kg/d	40 mg/m <sup>2</sup> /d

*Example 8*

- 15 This example describes the treatment of cancer in human subjects having metastatic ovarian cancer.

The subject is treated with IPM 500 mg/m<sup>2</sup> daily for three consecutive days via intravenous infusion. Her serum electrolytes, such as phosphorus and chloride are

corrected with supplemental electrolytes, which are discontinued after seven days. BUN and creatinine are monitored normal limits.

*Example 9*

- 5 This example describes the results of treating human subjects with IPM•(LYS)<sub>2</sub>. To date four (4) patients with advanced cancer have been treated with IPM•(LYS)<sub>2</sub>. The initial dose of IPM lysine salt was 30 mg/m<sup>2</sup> was administrated intravenously daily for three (3) days. One patient (cohort) was treated per dose escalation every 21–28 days to allow for toxicity presentation. Doses were escalated by 40% if there were no serious toxic events. Four patients have been treated – one at each dosage – 30, 42, 59  
10 and 83 mg/m<sup>2</sup> via daily IV administration for 3 days without serious toxicity. One patient with rectal cancer had stabilization of his disease following administration of 83 mg/m<sup>2</sup> of IPM•(LYS)<sub>2</sub> via daily IV administration for 3 days.

*Example 10*

- 15 This example describes the treatment of cancer non-small cell lung cancer which has progressed to metastatic infiltrating moderately differentiated adenocarcinoma. The status of the disease can be confirmed by CAT scan. Isophosphoramidate mustard lysine salt is administered at 350 mg/m<sup>2</sup> daily for  
20 three consecutive days intravenously. After a 21-day rest period, the three-day treatment protocol is repeated once. Daily blood fluid chemistry and hematological studies are monitored during treatments. The status of the cancer is monitored by CAT scan.

*Example 11*

- 25 This example demonstrates the effect of formation of an amine salt on compound stability. Samples of lyophilized isophosphoramidate mustard and its lysine salt were stored under varying conditions and assayed for purity. Results are presented in the table below:

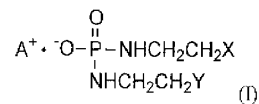
Compound	0 months	1 months	3 months	1 year
IPM, -23 °C	97%	88%	70%	
IPM-LYS, -23 °C	98%		98%	100%
IPM-LYS, ambient	98%	98%	65%	

Throughout this specification and the claims, unless the context requires otherwise, the word "comprise" and its variations, such as "comprises" and "comprising", will be understood to imply the inclusion of a stated integer or step or group of integers but not the exclusion of any other integer or step or group of integers or steps.

5 The reference to any prior art in this specification is not, and should not be taken as an acknowledgement or any form of suggestion that prior art forms part of the common general knowledge in Australia.

I claim:

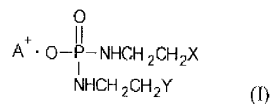
1. A compound of the formula



wherein A<sup>+</sup> represents an ammonium species selected from quaternary ammonium, the conjugate acid of a basic amino acid, acyclic aliphatic ammonium, heterocyclic ammonium, aromatic ammonium, substituted and unsubstituted pyridinium, guanidinium, and amidinium; and

X and Y independently represent leaving groups.

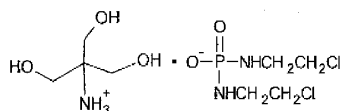
2. A compound of claim 1, wherein A<sup>+</sup> represents BH<sup>+</sup> and B is an amine selected from the basic amino acids, pyridine, *N,N*-dimethylaminopyridine, diazabicyclononane, diazabicycloundecene, *N*-methyl-*N*-ethylamine, diethylamine, triethylamine, diisopropylethylamine, mono-, bis- or tris- (2-hydroxyethyl)amine, 2-hydroxy-tert-butylamine, tris(hydroxymethyl)methylamine, *N,N*-dimethyl-*N*-(2-hydroxyethyl)amine, tri-(2-hydroxyethyl)amine and *N*-methyl-D-glucamine.
3. A compound of claim 2, wherein B is selected from lysine, homolysine, arginine, homoarginine, histidine, ornithine and combinations thereof.
4. A compound of claim 2, wherein B is lysine.
5. A compound of claim 2, wherein B is tris(hydroxymethyl)methylamine.
6. A compound of the formula:



- wherein A<sup>+</sup> represents an acyclic aliphatic ammonium that includes one or more substitutions with a hydroxyl group; and X and Y independently are selected from halogen and sulfonate.
7. A compound of claim 6, wherein the acyclic aliphatic ammonium is selected from basic amino acids mono-(2-hydroxyethyl)amine, bis-(2-hydroxyethyl)amine, tris-(2-hydroxyethyl)amine, 2-hydroxy-tert-butylamine, tris(hydroxymethyl)methylamine, N,N-dimethyl-N-(2-hydroxyethyl)amine, tri-(2-hydroxyethyl)amine and N-methyl-D-glucamine.
8. A compound of claim 6, wherein the acyclic aliphatic ammonium is tris(hydroxymethyl)methylamine.
9. A compound of any preceding claim, wherein X and Y independently are selected from the halogens and the sulfonates.
10. A compound of any preceding claim, wherein X and Y are halogen.
11. A compound of any preceding claim, wherein X and Y are chlorine.
12. A compound of any preceding claim, wherein the compound is an anti-hyperproliferative compound.
13. A compound of any preceding claim, wherein the compound has an intravenous LD<sub>50</sub> in mice that is greater than the intravenous LD<sub>50</sub> of isophosphoramidate mustard.
14. A compound of any preceding claim, wherein the compound has an intravenous LD<sub>10</sub> in mice that is greater than the intravenous LD<sub>10</sub> of isophosphoramidate mustard.
15. A compound of any preceding claim, wherein the compound has an intravenous LD<sub>50</sub> in mice of from about 184 to about 265 mg/kg.
16. A compound of any preceding claim, wherein the compound has an intravenous LD<sub>10</sub> in mice of from about 65 to about 172 mg/kg.
17. A compound of any preceding claim, wherein the compound has an intravenous LD<sub>50</sub> in rats of from about 400 to about 570 mg/kg.

18. A compound of any preceding claim, wherein the compound is more effective against CPA-resistant tumor growth than CPA, Ifos, or both.

19. A compound of claim 1, wherein the compound has the formula:



20. A pharmaceutical composition comprising a compound of any one of claims 1-19 and a pharmaceutically acceptable carrier.
21. A pharmaceutical composition of claim 20, wherein the composition comprises a solution formulated for administration to a human subject.
22. A pharmaceutical composition of claim 21, wherein the composition comprises a sterile aqueous solution of the compound dissolved therein.
23. A pharmaceutical composition of claim 21, wherein the solution comprises from about 0.1 mg/mL to about 250 mg/mL of the compound.
24. A pharmaceutical composition of claim 23, wherein the solution comprises from about 20 to about 100 mg/mL of the compound.
25. A pharmaceutical composition of claim 20, wherein the composition comprises from about 200 mg to about 1500 mg of the compound per dosage unit.
26. A pharmaceutical composition of claim 25, wherein the composition is a lyophilisate.
27. A method for treating a subject having a hyperproliferative disorder, comprising administering to the subject a compound of any one of claims 1-19.
28. A method of claim 27, comprising administering from about 10 mg/m<sup>2</sup>/day to about 700 mg/m<sup>2</sup>/day of the compound to the subject.

29. A method of claim 27, comprising administering from about 100 mg/m<sup>2</sup>/day to about 500 mg/m<sup>2</sup>/day of the compound to the subject.
30. A method of claim 27, further comprising administering a second compound to the subject.
- 5 31. A method of claim 30, wherein the second compound is selected from the microtubule binding agents, DNA intercalators or cross-linkers, DNA synthesis inhibitors, DNA and/or RNA transcription inhibitors, enzyme inhibitors, gene regulators, enzymes, antibodies and angiogenesis inhibitors.
- 10 32. A method of claim 30, wherein the second compound is selected from paclitaxel, docetaxel, daunorubicin, cisplatin, carboplatin, oxaliplatin, colchicine, dolastatin 15, nocodazole podophyllotoxin, rhizoxin, vinblastine, vindesine, vinorelbine (navelbine), the epothilones, the mitomycins, bleomycin, chlorambucil, carmustine, melphalan, mitoxantrone, 5-fluoro-5'-deoxyuridine, camptothecin, topotecan, irinotecanetoposide, tenoposide, geldanamycin, methotrexate, adriamycin, actinomycin D, mifepristone, raloxifene, 5-15 azacytidine, 5-aza-2'-deoxycytidine, zebularine, tamoxifen, 4-hydroxytamoxifen, apigenin, rapamycin, angiostatin K1-3, L-asparaginase, staurosporine, genistein, fumagillin, endostatin, thalidomide and analogs thereof.
33. A method of claim 30, further comprising administering a third compound to the subject, wherein the third compound is selected from the microtubule binding agents, DNA 20 intercalators or cross-linkers, DNA synthesis inhibitors, DNA and/or RNA transcription inhibitors, enzyme inhibitors, gene regulators, enzymes, antibodies and angiogenesis inhibitors.
- 25 34. A method of claim 27, wherein the hyperproliferative disorder comprises breast cancer, bladder cancer, bone cancer, cervical cancer, colon cancer, central nervous system cancer, esophageal cancer, gall bladder cancer, gastrointestinal cancer, head and neck cancer, Hodgkin's Disease, non-Hodgkin's lymphomas, laryngeal cancer, leukemia, lung cancer, melanoma, neuroblastoma, ovarian cancer, pancreatic cancer, prostate cancer, rectal cancer, renal cancer, retinoblastoma, stomach cancer, testicular cancer or Wilms tumor.

35. A method of claim 27, wherein the hyperproliferative disorder comprises an adenocarcinoma, sarcoma, leukemia or lymphoma.
36. A method of claim 27, wherein the hyperproliferative disorder comprises a cutaneous tumor.
- 5 37. A method of claim 36, wherein the tumor is metastatic.
38. A method of claim 36, wherein the hyperproliferative disorder comprises melanoma, sarcoma, or both.
39. A method of claim 38, wherein the hyperproliferative disorder comprises melanoma.
40. A method of claim 27, wherein the hyperproliferative disorder comprises an ovarian,  
10 breast, lung, prostate or rectal cancer.
41. A method of claim 40, wherein the lung tumor is a non-small cell or small cell lung cancer tumor.
42. A method of claim 41, wherein the lung tumor is a non-small cell lung cancer tumor.
43. A method of claim 30, wherein the second compound is selected from microtubule  
15 binding agents, DNA intercalators or cross-linkers and enzyme inhibitors.
44. A method of claim 30, wherein the second compound is selected from carboplatin, etoposide, doxorubicin and docetaxel.
45. A method for producing a lyophilisate comprising a compound of any one of claims 1-19, comprising contacting a compound of the formula



wherein X and Y independently represent leaving groups.

with at least one equivalent of an amine base selected from the basic amino acids, aliphatic amines, heterocyclic amines, aromatic amines, substituted and unsubstituted pyridines, guanidines, and amidines; in the presence of water; and

lyophilizing the resulting mixture, thereby forming the lyophilisate.

- 5 46. A method of claim 45, wherein contacting the compound comprises contacting the compound with at least two equivalents of the amine base.
47. A lyophilisate produced by the method of claim 45.
48. A lyophilisate of claim 47, wherein the compound is more stable than a lyophilized preparation of isophosphoramidate mustard.
- 10 49. A lyophilisate of claim 47, wherein the compound in the lyophilisate does not substantially undergo decomposition during storage of the lyophilisate for ten months at -20 °C.

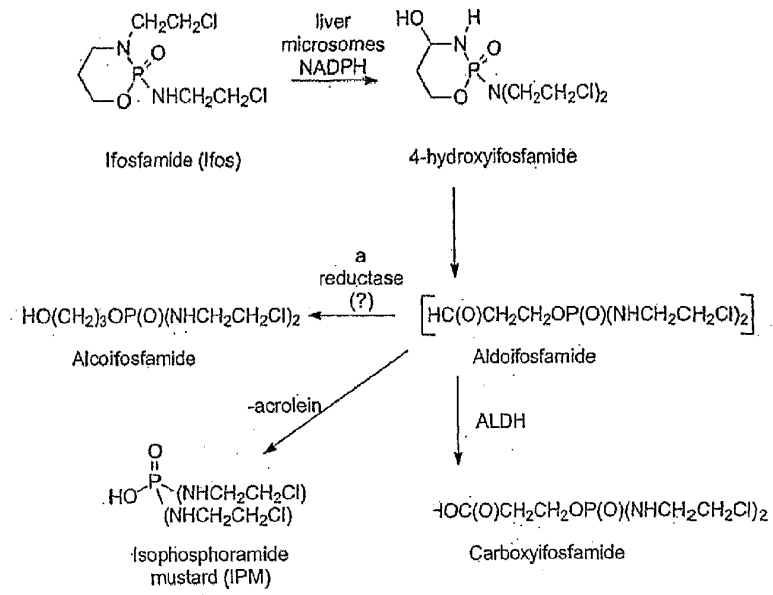


FIG. 1

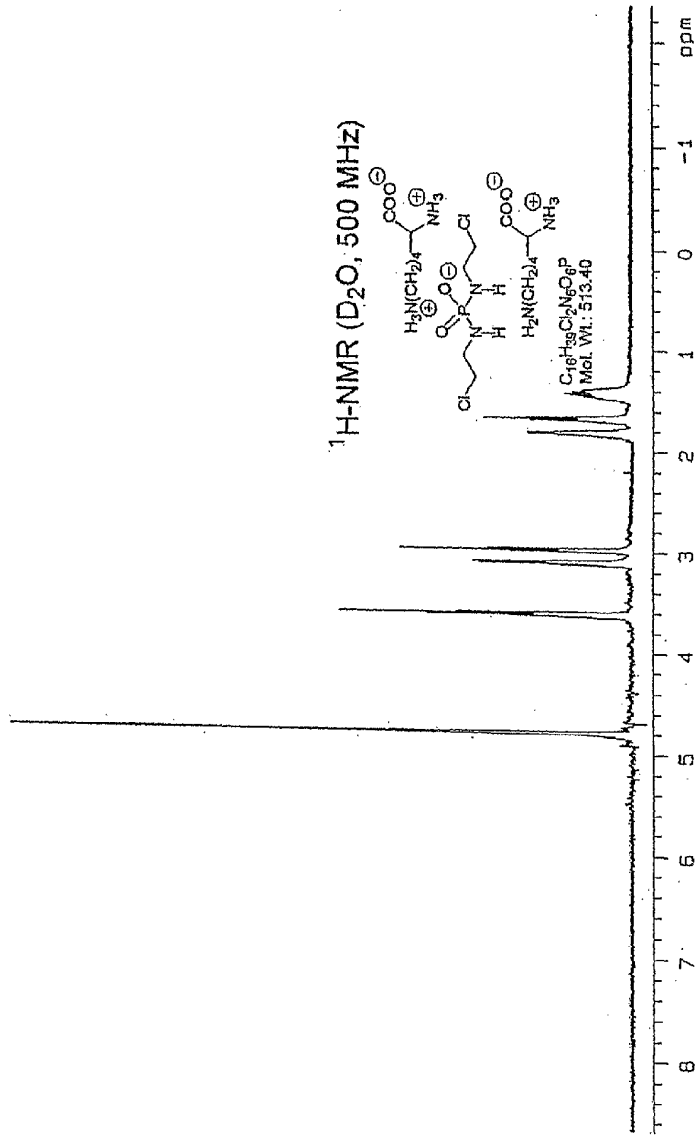


FIG. 2

