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62/191,134 10 July 2015 (10.07.2015) US (71) Applicant: AXONICS MODULATION TECHNOLOGY INC.

GIES, INC. [US/US]; 7575 Irvine Center Drive, Suite 200, Irvine, California 92618 (US).

(72) **Inventor:** NASSIF, Rabin, 7575 Irvine Center Drive, Suite 200, Irvine, California 92618 (US).

(74) **Agents:** CHRISTIANSEN, Richard B. et al., Kilpatrick Townsend & Stockton LLP, Mailstop: IP Docketing - 22, 1100 Peachtree Street, Suite 2800, Atlanta, Georgia 30309 (US).

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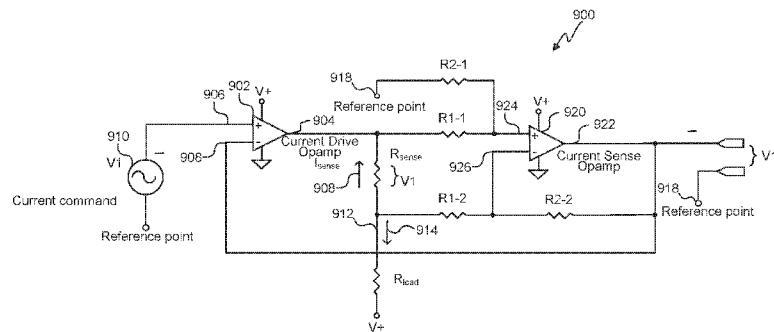


FIG. 9

(57) Abstract: An implantable pulse generator that includes a current source/sink generator is disclosed herein. The current source/sink generator includes a current drive differential amplifier. The current driver differential amplifier is configured to selectively source current to, or sink current from a target tissue. The current drive differential amplifier includes an inverting input and a non-inverting input. One of the inputs of the current drive differential amplifier is connected to a virtual ground, and the other is connected to a current command. A stimulation controller can supply a voltage to the other of the inputs of the current drive differential amplifier to select either current sourcing or current sinking.

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5 **IMPLANTABLE NERVE STIMULATOR HAVING INTERNAL
ELECTRONICS WITHOUT ASIC AND METHODS OF USE**

CROSS-REFERENCES TO RELATED APPLICATIONS

[0001] This application claims the benefit of U.S. Provisional Application No. 62/191,134, filed July 10, 2015, and entitled “IMPLANTABLE NERVE STIMULATOR HAVING INTERNAL ELECTRONICS WITHOUT ASIC AND METHODS OF USE,” the entirety of which is hereby incorporated by reference herein. The present application is related to U.S. Provisional Patent Application Nos. 62/038,122 [Attorney Docket No. 97672-001000US] filed on August 15, 2014 and entitled “Devices and Methods for Anchoring of Neurostimulation Leads”; 62/038,131 [Attorney Docket No. 97672-001100US], filed on August 15, 2014 and entitled “External Pulse Generator Device and Associated Methods for Trial Nerve Stimulation”; 62/041,611 [Attorney Docket No. 97672-001200US], filed on August 25, 2014 and entitled “Electromyographic Lead Positioning and Stimulation Titration in a Nerve Stimulation System for Treatment of Overactive Bladder, Pain and Other Indicators”; 62/110,274 [Attorney Docket No. 97672-001010US], filed on January 30, 2015 and entitled “Implantable Lead Affixation Structure for Nerve Stimulation to Alleviate Bladder Dysfunction and Other Indications”; and U.S. Provisional Patent Application Nos. 62/101,888 [Attorney Docket No. 97672-001210US], entitled “Electromyographic Lead Positioning and Stimulation Titration in a Nerve Stimulation System for Treatment of Overactive Bladder” 62,101,899, [Attorney Docket No. 97672-001220US], entitled “Integrated Electromyographic Clinician Programmer For Use With an Implantable Neurostimulator;” 62/101,897, [Attorney Docket No. 97672-001230US], entitled “Systems and Methods for Neurostimulation Electrode Configurations Based on Neural Localization;” 62/101,666, [Attorney Docket No. 97672-001400US], entitled “Patient Remote and Associated Methods of Use With a Nerve Stimulation System;” 62/101,884, [Attorney Docket No. 97672-001500US], entitled “Attachment Devices and Associated Methods of Use With a Nerve Stimulation Charging Device; 62/101,782, [Attorney Docket No. 97672-001600US], entitled “Improved Antenna and Methods of Use For an Implantable Nerve

Stimulator," all filed on January 9, 2015; each of which is assigned to the same assignee and incorporated herein by reference in its entirety for all purposes.

BACKGROUND

5 [0002] The present disclosure relates to neurostimulation treatment systems and associated devices, as well as methods of treatment, implantation and configuration of such treatment systems.

[0003] Treatments with implantable neurostimulation systems have become increasingly common in recent years. While such systems have shown promise in treating a number of 10 conditions, effectiveness of treatment may vary considerably between patients. A number of factors may lead to the very different outcomes that patients experience and viability of treatment can be difficult to determine before implantation. For example, stimulation systems often make use of an array of electrodes to treat one or more target nerve structures. The electrodes are often mounted together on a multi-electrode lead, and the lead implanted 15 in tissue of the patient at a position that is intended to result in electrical coupling of the electrode to the target nerve structure, typically with at least a portion of the coupling being provided via intermediate tissues. Other approaches may also be employed, for example, with one or more electrodes attached to the skin overlying the target nerve structures, implanted in cuffs around a target nerve, or the like. Regardless, the physician will typically 20 seek to establish an appropriate treatment protocol by varying the electrical stimulation that is applied to the electrodes.

[0004] Current stimulation electrode placement/implantation techniques and known treatment setting techniques suffer from significant disadvantages. The nerve tissue structures of different patients can be quite different, with the locations and branching of 25 nerves that perform specific functions and/or enervate specific organs being challenging to accurately predict or identify. The electrical properties of the tissue structures surrounding a target nerve structure may also be quite different among different patients, and the neural response to stimulation may be markedly dissimilar, with an electrical stimulation pulse pattern, frequency, and/or voltage that is effective to affect a body function for one patient 30 may impose significant pain on, or have limited effect for, another patient. Even in patients where implantation of a neurostimulation system provides effective treatment, frequent adjustments and changes to the stimulation protocol are often required before a suitable treatment program can be determined, often involving repeated office visits and significant

discomfort for the patient before efficacy is achieved. While a number of complex and sophisticated lead structures and stimulation setting protocols have been implemented to seek to overcome these challenges, the variability in lead placement results, the clinician time to establish suitable stimulation signals, and the discomfort (and in cases of significant pain) 5 that is imposed on the patient remain less than ideal. In addition, the lifetime and battery life of such devices is relatively short, such that implanted systems are routinely replaced every few years, which requires additional surgeries, patient discomfort, and significant costs to healthcare systems.

10 [0005] Furthermore, current stimulation systems rely on elaborate circuit designs to manage the sourcing and sinking of current to the electrodes. In many instances, the complexity of these circuits is such that they are placed in an application-specific integrated circuit (ASIC). Such an ASIC provides benefits in that an ASIC allows compact packaging of circuits which compact packaging is beneficial in the field of implantable devices. However, 15 ASICs are expensive to design and manufacture and have lengthy turn-around times when a new ASIC design is desired.

20 [0006] The tremendous benefits of these neural stimulation therapies have not yet been fully realized. Therefore, it is desirable to provide improved neurostimulation methods, systems and devices, as well as methods for implanting and configuring such neurostimulation systems for a particular patient or condition being treated. It would be particularly helpful to provide such systems and methods so as to improve ease of use by the physician in implanting and configuring the system, as well as to improve patient comfort and alleviation of symptoms for the patient, and/or to provide a redesigned circuit for current sourcing and sinking to improve the manufacturability and controllability of the implantable device.

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BRIEF SUMMARY

30 [0007] The present disclosure relates to implantable neurostimulators, and, more specifically, to an implantable pulse generator (IPG). The IPG can include current source/sinks that are configured to selectively source current to, and sink current from, target tissue. This ability of the current source/sinks to selectively source current to and sink current from target tissue decreases the number of components within the IPG and thus enables smaller and more compact IPGs. Additionally, such selectable current source/sinks provide the benefit of being able to be made with off-the-shelf components while still maintaining a

small size. Accordingly, IPGs with such current source/sinks can eliminate an ASIC that had been used for current sourcing/sinking. The elimination of this ASIC decreases the design and manufacturing costs of the IPG, and enables quicker and easier design changes.

[0008] The current source/sinks can be configured to selectively source current to and sink current from target tissue via a current drive differential amplifier. The current driver differential amplifier selectively sources or sinks current based on the voltage supplied to its inverting and non-inverting inputs. In some embodiments, the inverting input of the current driver differential amplifier can be supplied with a voltage that is intermediate between a maximum and minimum voltage supplyable to the non-inverting input of the current drive differential amplifier. In such an embodiment, the voltage provided to the non-inverting input of the current drive differential amplifier can be selected to cause the current drive differential amplifier to either source current to, or sink current from, the target tissue.

[0009] One aspect of the present disclosure relates to an implantable neurostimulator system for delivering one or more electrical pulses to a target region within a patient's body. The implantable neurostimulator system includes an implantable lead having a plurality of electrodes located on a distal end of the lead, which electrodes are positionable proximate to a target region within a patient's body to provide electrical stimulation to the target region, and an implantable pulse generator electrically coupled to a proximal end of the lead. In some embodiments, the implantable pulse generator includes: a bio-compatible housing defining a hermetically sealed internal volume; a rechargeable power supply disposed within the hermetically sealed internal volume of the bio-compatible housing; and circuitry disposed within the hermetically sealed internal volume of the bio-compatible housing. In some embodiments, this circuitry is electrically coupled to the rechargeable power supply and configured to generate one or more electrical pulses. In some embodiments, the circuitry includes a first differential amplifier that can selectively source current to the lead and can selectively sink current from the lead.

[0010] In some embodiments, the circuitry further includes a second differential amplifier that can selectively source current to the lead and selectively sink current from the lead. In some embodiments, the second differential amplifier can be selected to sink current from at least one of the plurality of electrodes located on the lead when the first differential amplifier is selected to source current to at least another one of the plurality of electrodes located on the lead. In some embodiments, the second differential amplifier can be selected to source

current to the at least one of the plurality of electrodes located on the lead when the first differential amplifier is selected to sink current from the at least another one of the plurality of electrodes located on the lead.

[0011] In some embodiments, the first differential amplifier includes a non-inverting input coupled to a current command configured to supply a voltage within a first range to the non-inverting input, and in some embodiments, the first differential amplifier includes an inverting input coupled to a virtual ground. In some embodiments, the first range of supplied voltage has a maximum voltage and a minimum voltage, and the difference in voltage between the maximum voltage and the minimum voltage of the first range is at least 5 volts.

10 In some embodiments, the virtual ground has a ground voltage between the maximum voltage and the minimum voltage of the supplied voltage.

[0012] In some embodiments, the virtual ground coupled to the inverting input of the first differential amplifier has a voltage at the inverting input that is equal to the ground voltage of the virtual ground when the circuitry is operating at a steady state. In some embodiments, the first differential amplifier can source current when the supplied voltage applied to the non-inverting input of the first differential amplifier is greater than the ground voltage of the virtual ground. In some embodiments, the first differential amplifier can sink current when the supplied voltage applied to the non-inverting input of the first differential amplifier is less than the ground voltage of the virtual ground.

20 [0013] One aspect of the present disclosure relates to an implantable neurostimulator for delivering one or more electrical pulses to a target region within a patient's body with an implantable lead comprising a plurality of electrodes positionable proximate to the target region and electrically coupleable thereto. The implantable neurostimulator includes a bio-compatible housing defining a hermetically sealed internal volume that can be implanted within a body of a patient, a rechargeable battery disposed within the hermetically sealed internal volume of the bio-compatible housing, and circuitry disposed within the hermetically sealed internal volume of the bio-compatible housing. This circuitry can be electrically coupled to the rechargeable power supply and can generate one or more electrical pulses. The circuitry includes a first current control module and a second current control module. In some embodiments, each of the first and the second current control modules include a current drive differential amplifier having a non-inverting input, an inverting input, and an output, a current control coupled to the non-inverting input, which current control can supply a voltage within

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a first range to the non-inverting input, which first range is between a minimum voltage and a maximum voltage, a virtual ground coupled to the inverting input, which virtual ground has a ground voltage between the minimum voltage and the maximum voltage, and a load path selectively coupling the output of the current drive differential amplifier to the lead, wherein

5 the load path comprises a sensing resistor located between the output of the current drive differential amplifier and the lead.

[0014] In some embodiments, at least one of the first and second current control modules includes a current sense differential amplifier having a sense non-inverting input, a sense inverting input, and a sense output. In some embodiments, the sense non-inverting input is

10 connected via a first resistor having a first resistance to the load path between the sensing resistor and the output of the current drive differential amplifier. In some embodiments, the sense inverting input is connected via a second resistor having the first resistance to the load path between the sensing resistor and the lead. In some embodiments, the sense non-inverting input is connected to the virtual ground via a third resistor having a second resistance, and the

15 sense inverting input is connected to the sense output via a fourth resistor having the second resistance. In some embodiments, the second resistance is at least twice the first resistance, and in some embodiments, the second resistance is at least ten times the first resistance.

[0015] In some embodiments, the implantable neurostimulator can include a voltage sensor that can measure a voltage drop across the sensing resistor. In some embodiments, the voltage

20 drop across the sensing resistor is measured by determining a difference between the ground voltage and the output of the current sense differential amplifier. In some embodiments, the first control module can selectively source current to the lead and to selectively sink current from the lead. In some embodiments, the second control module can selectively source current to the lead and to selectively sink current from the lead.

25 [0016] In some embodiments, the virtual ground coupled to the inverting input of the current drive differential amplifier has a voltage at the inverting input that is equal to the ground voltage of the virtual ground when at least one of the first control module and the second control module is operating at a steady state. In some embodiments, the current drive differential amplifier can source current when the supplied voltage applied to the non-

30 inverting input of the current drive differential amplifier is greater than the ground voltage of the virtual ground. In some embodiments, the current drive differential amplifier can sink

current when the supplied voltage applied to the non-inverting input of the current drive differential amplifier is less than the ground voltage of the virtual ground.

[0017] One aspect of the present disclosure relates to a method of controlling circuitry of an implantable neurostimulator to selectively source or sink current to an implantable lead 5 electrically coupled thereto having a plurality of electrodes positionable proximate to a target region within a patient's body for delivering electrical stimulation to the target region. The method includes identifying a desired operation of a first differential amplifier, which first differential amplifier is located within a hermetically sealed internal volume of a bio-compatible housing, and which first differential amplifier can selectively source current to a 10 lead and to selectively sink current from the lead, generating a first control signal to cause the first differential amplifier to either source current to the lead or sink current from the lead, and providing the first control signal to the first differential amplifier.

[0018] In some embodiments of the method, generating the first control signal can include 15 determining whether the desired operation of the first differential amplifier is: sourcing current to the lead; or sinking current from the lead. In some embodiments of the method, generating the first control signal can include determining whether to source current from the first differential amplifier or to selectively sink current to the first differential amplifier. In some embodiments of the method, generating the first control signal can include generating the first control signal to have a voltage greater than virtual ground voltage if it is determined 20 to source current from the first differential amplifier. In some embodiments, generating the control signal further includes generating the first control signal to have a voltage less than virtual ground voltage if it is determined to sink current to the first differential amplifier.

[0019] In some embodiments, the method includes identifying a desired operation of a second differential amplifier, which second differential amplifier is located within a 25 hermetically sealed internal volume of a bio-compatible housing, and which second differential amplifier can selectively source current to the lead and to selectively sink current from the lead. In some embodiments, the method can include generating a second control signal to cause the second differential amplifier to either source current to the lead or sink current from the lead, and in some embodiments, the method can include providing the second control signal to the second differential amplifier.

[0020] In some embodiments, when the first control signal causes the first differential amplifier to source current to the lead, the second signal is generated to cause the second

differential amplifier to sink current from the lead. In some embodiments, when the first control signal causes the first differential amplifier to sink current from the lead, the second signal is generated to cause the second differential amplifier to source current to the lead. In some embodiments, the first differential amplifier can selectively source current to a first at least one of the plurality of electrodes of the lead and to selectively sink current from the first at least one of the plurality of electrodes of the lead, and the second differential amplifier can selectively source current to a second at least one of the plurality of electrodes of the lead and to selectively sink current from the second at least one of the plurality of electrodes of the lead.

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10 [0021] In some embodiments, the first at least one of the plurality of electrodes of the lead and the second at least one of the plurality of electrodes of the lead are selected to complete a circuit through the target region within the patient's body. In some embodiments, the target region of the patient's body includes sacral tissue. In some embodiments, the first differential amplifier and the second differential amplifier can source current or sink current to generate one or several electrical pulses. In some embodiments, the one or several electrical pulses are generated according to a pulse program specifying a parameter of the electrical pulse. In some embodiments, the one or several electrical pulses can be monopolar, and in some embodiments, the one or several electrical pulses can be bipolar.

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20 [0022] One aspect of the present disclosure relates to an implantable neurostimulator for delivering one or more electrical pulses to a target region within a patient's body with an implantable lead comprising a plurality of electrodes positionable proximate to the target region and electrically coupleable thereto. The implantable neurostimulator includes an ASIC-less current source/sink generator that can include a first differential amplifier that can selectively source current to the lead and to sink current from the lead, and a second

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30 [0023] In some embodiments, the first differential amplifier includes an inverting input connected to a virtual ground and a non-inverting input connected to a first current command. In some embodiments, the second differential amplifier includes an inverting input connected

to the virtual ground and a non-inverting input connected to a second current command. In some embodiments, the virtual ground supplies a first voltage to the inverting input of the first differential amplifier and supplies the first voltage to the inverting input of the second differential amplifier.

5 [0024] In some embodiments, the first current command supplies a second voltage greater than the supplied first voltage when selecting the first differential amplifier for current sourcing, and the first current command supplies a second voltage less than the supplied first voltage when selecting the first differential amplifier for current sinking. In some 10 embodiments, the second current command supplies a third voltage greater than the supplied first voltage when selecting the second differential amplifier for current sourcing, and the second current command supplies a third voltage less than the supplied first voltage when selecting the second differential amplifier for current sinking.

15 [0025] Further areas of applicability of the present disclosure will become apparent from the detailed description provided hereinafter. It should be understood that the detailed description and specific examples, while indicating various embodiments, are intended for purposes of illustration only and are not intended to necessarily limit the scope of the disclosure.

BRIEF DESCRIPTION OF THE DRAWINGS

20 [0026] FIG. 1 schematically illustrates a nerve stimulation system, which includes a clinician programmer and a patient remote used in positioning and/or programming of both a trial neurostimulation system and a permanently implanted neurostimulation system, in accordance with aspects of the invention.

25 [0027] FIGS. 2A-2C show diagrams of the nerve structures along the spine, the lower back and sacrum region, which may be stimulated in accordance with aspects of the invention.

[0028] FIG. 3A shows an example of a fully implanted neurostimulation system in accordance with aspects of the invention.

30 [0029] FIG. 3B shows an example of a neurostimulation system having a partly implanted stimulation lead and an external pulse generator adhered to the skin of the patient for use in a trial stimulation, in accordance with aspects of the invention.

[0030] FIG. 4 shows an example of a neurostimulation system having an implantable stimulation lead, an implantable pulse generator, and an external charging device, in accordance with aspects of the invention.

[0031] FIG. 5A-5C show detail views of an implantable pulse generator and associated components for use in a neurostimulation system, in accordance with aspects of the invention.

[0032] FIG. 6 shows a schematic illustration of one embodiment of the architecture of the IPG.

[0033] FIGS. 7 shows a schematic illustration of one embodiment of the pulse control module.

[0034] FIG. 8 shows a schematic illustration of embodiments of circuits created through target tissue with the IPG.

[0035] FIG. 9 a schematic illustration of one embodiment of a circuit creating a current source/sink.

[0036] FIG. 10 is a flowchart illustrating one embodiment of a process for controlling current generation via one or several current sources/sinks.

DETAILED DESCRIPTION OF THE INVENTION

[0037] The present invention relates to neurostimulation treatment systems and associated devices, as well as methods of treatment, implantation/placement and configuration of such treatment systems. In one particular embodiment, the invention relates to sacral nerve stimulation treatment systems configured to treat overactive bladder ("OAB") and relieve symptoms of bladder related dysfunction. It will be appreciated however that the present invention may also be utilized for any variety of neuromodulation uses, such as fecal dysfunction, the treatment of pain or other indications, such as movement or affective disorders, as will be appreciated by one of skill in the art.

I. Neurostimulation Indications

[0038] Neurostimulation (or neuromodulation as may be used interchangeably hereunder) treatment systems, such as any of those described herein, can be used to treat a variety of ailments and associated symptoms, such as acute pain disorders, movement disorders,

affective disorders, as well as bladder related dysfunction. Examples of pain disorders that may be treated by neurostimulation include failed back surgery syndrome, reflex sympathetic dystrophy or complex regional pain syndrome, causalgia, arachnoiditis, and peripheral neuropathy. Movement disorders include muscle paralysis, tremor, dystonia and Parkinson's disease. Affective disorders include depressions, obsessive-compulsive disorder, cluster headache, Tourette syndrome and certain types of chronic pain. Bladder related dysfunctions include, but are not limited to, OAB, urge incontinence, urgency-frequency, and urinary retention. OAB can include urge incontinence and urgency- frequency alone or in combination. Urge incontinence is the involuntary loss of urine associated with a sudden, strong desire to void (urgency). Urgency-frequency is the frequent, often uncontrollable urges to urinate (urgency) that often result in voiding in very small amounts (frequency). Urinary retention is the inability to empty the bladder. Neurostimulation treatments can be configured to address a particular condition by effecting neurostimulation of targeted nerve tissues relating to the sensory and/or motor control associated with that condition or associated symptom.

[0039] In one aspect, the methods and systems described herein are particularly suited for treatment of urinary and fecal dysfunctions. These conditions have been historically under-recognized and significantly underserved by the medical community. OAB is one of the most common urinary dysfunctions. It is a complex condition characterized by the presence of bothersome urinary symptoms, including urgency, frequency, nocturia and urge incontinence. It is estimated that about 33 million Americans suffer from OAB. Of the adult population, about 30% of all men and 40% of all women live with OAB symptoms.

[0040] OAB symptoms can have a significant negative impact on the psychosocial functioning and the quality of life of patients. People with OAB often restrict activities and/or develop coping strategies. Furthermore, OAB imposes a significant financial burden on individuals, their families, and healthcare organizations. The prevalence of co-morbid conditions is also significantly higher for patients with OAB than in the general population. Co-morbidities may include falls and fractures, urinary tract infections, skin infections, vulvovaginitis, cardiovascular, and central nervous system pathologies. Chronic constipation, fecal incontinence, and overlapping chronic constipation occur more frequently in patients with OAB.

[0041] Conventional treatments of OAB generally include lifestyle modifications as a first

course of action. Lifestyle modifications include eliminating bladder irritants (such as caffeine) from the diet, managing fluid intake, reducing weight, stopping smoking, and managing bowel regularity. Behavioral modifications include changing voiding habits (such as bladder training and delayed voiding), training pelvic floor muscles to improve strength and control of urethral sphincter, biofeedback and techniques for urge suppression.

5 Medications are considered a second-line treatment for OAB. These include anti-cholinergic medications (oral, transdermal patch, and gel) and oral beta-3 adrenergic agonists. However, anti-cholinergics are frequently associated with bothersome, systemic side effects including dry mouth, constipation, urinary retention, blurred vision, somnolence, and confusion.

10 Studies have found that more than 50% of patients stop using anti-cholinergic medications within 90 days due to a lack of benefit, adverse events, or cost.

[0042] When these approaches are unsuccessful, third-line treatment options suggested by the American Urological Association include intradetrusor (bladder smooth muscle) injections of Botulinum Toxin (BoNT-A), Percutaneous Tibial Nerve Stimulation (PTNS) 15 and Sacral Nerve Stimulation (SNM). BoNT-A (Botox®) is administered via a series of intradetrusor injections under cystoscopic guidance, but repeat injections of Botox are generally required every 4 to 12 months to maintain effect and Botox may undesirably result in urinary retention. A number of randomized controlled studies have shown some efficacy of BoNT-A in OAB patients, but long-term safety and effectiveness of BoNT-A for OAB is 20 largely unknown.

[0043] Alternative treatment methods, typically considered when the above approaches prove ineffective, is neurostimulation of nerves relating to the urinary system. Such neurostimulation methods include PTNS and SNM. PTNS therapy consists of weekly, 30-minute sessions over a period of 12 weeks, each session using electrical stimulation that is 25 delivered from a hand-held stimulator to the sacral plexus via the tibial nerve. For patients who respond well and continue treatment, ongoing sessions, typically every 3-4 weeks, are needed to maintain symptom reduction. There is potential for declining efficacy if patients fail to adhere to the treatment schedule. Efficacy of PTNS has been demonstrated in a few randomized-controlled studies, however, long-term safety and effectiveness of PTNS is 30 relatively unknown at this time.

II. Sacral Neuromodulation

[0044] SNM is an established therapy that provides a safe, effective, reversible, and long-

lasting treatment option for the management of urge incontinence, urgency-frequency, and non-obstructive urinary retention. SNM therapy involves the use of mild electrical pulses to stimulate the sacral nerves located in the lower back. Electrodes are placed next to a sacral nerve, usually at the S3 level, by inserting the electrode leads into the corresponding foramen of the sacrum. The electrodes are inserted subcutaneously and are subsequently attached to an implantable pulse generator (IPG), also referred to herein as an “implantable neurostimulator” or a “neurostimulator.” The safety and effectiveness of SNM for the treatment of OAB, including durability at five years for both urge incontinence and urgency-frequency patients, is supported by multiple studies and is well-documented. SNM has also been approved to treat chronic fecal incontinence in patients who have failed or are not candidates for more conservative treatments.

A. Implantation of Sacral Neuromodulation System

[0045] Currently, SNM qualification has a trial phase and is followed, if successful, by a permanent implant. The trial phase is a test stimulation period where the patient is allowed to evaluate whether the therapy is effective. Typically, there are two techniques that are utilized to perform the test stimulation. The first is an office-based procedure termed the Percutaneous Nerve Evaluation (PNE) and the other is a staged trial.

[0046] In the PNE, a foramen needle is typically used first to identify the optimal stimulation location, usually at the S3 level, and to evaluate the integrity of the sacral nerves. Motor and sensory responses are used to verify correct needle placement as described in Table 1 below. A temporary stimulation lead (a unipolar electrode) is then placed near the sacral nerve under local anesthesia. This procedure can be performed in an office setting without fluoroscopy. The temporary lead is then connected to an external pulse generator (EPG) taped onto the skin of the patient during the trial phase. The stimulation level can be adjusted to provide an optimal comfort level for the particular patient. The patient will monitor his or her voiding for 3 to 7 days to see if there is any symptom improvement. The advantage of the PNE is that it is an incision free procedure that can be performed in the physician’s office using local anesthesia. The disadvantage is that the temporary lead is not securely anchored in place and has the propensity to migrate away from the nerve with physical activity and thereby cause failure of the therapy. If a patient fails this trial test, the physician may still recommend the staged trial as described below. If the PNE trial is positive, the temporary trial lead is removed and a permanent quadri-polar tined lead is

implanted along with an IPG under general anesthesia.

[0047] A staged trial involves the implantation of the permanent quadri-polar tined stimulation lead into the patient from the start. It also requires the use of a foramen needle to identify the nerve and optimal stimulation location. The lead is implanted near the S3 sacral nerve and is connected to an EPG via a lead extension. This procedure is performed under fluoroscopic guidance in an operating room and under local or general anesthesia. The EPG is adjusted to provide an optimal comfort level for the patient and the patient monitors his or her voiding for up to two weeks. If the patient obtains meaningful symptom improvement, he or she is considered a suitable candidate for permanent implantation of the IPG under general anesthesia, typically in the upper buttock area, as shown in FIGS. 1 and 3A.

[0048] **Table 1: Motor and Sensory Responses of SNM at Different Sacral Nerve Roots**

Nerve Innervation	Response		Sensation
	Pelvic Floor	Foot/calf/leg	
S2 Primary somatic contributor of pudendal nerve for external sphincter, leg, foot	"clamp" [*] of anal sphincter	Leg/hip rotation, plantar flexion of entire foot, contraction of calf	Contraction of base of penis, vagina'
S3 Virtually all pelvic autonomic functions and striated muscle (levator ani)	"bellows" ^{**} of perineum	Plantar flexion of great toe, occasionally other toes	Pulling in rectum, extending forward to scrotum or labia
S4 Pelvic autonomic and somatic No leg or foot	"bellows" ^{**}	No lower extremity motor stimulation	Pulling in rectum only
[*] Clamp: contraction of anal sphincter and, in males, retraction of base of penis. Move buttocks aside and look for anterior/posterior shortening of the perineal structures. ^{**} Bellows: lifting and dropping of pelvic floor. Look for deepening and flattening of buttock groove.			

[0049] In regard to measuring outcomes for SNM treatment of voiding dysfunction, the voiding dysfunction indications (e.g., urge incontinence, urgency-frequency, and non-obstructive urinary retention) are evaluated by unique primary voiding diary variables. The therapy outcomes are measured using these same variables. SNM therapy is considered successful if a minimum of 50% improvement occurs in any of primary voiding diary variables compared with the baseline. For urge incontinence patients, these voiding diary

variables may include: number of leaking episodes per day, number of heavy leaking episodes per day, and number of pads used per day. For patients with urgency-frequency, primary voiding diary variables may include: number of voids per day, volume voided per void and degree of urgency experienced before each void. For patients with retention, 5 primary voiding diary variables may include: catheterized volume per catheterization and number of catheterizations per day.

[0050] The mechanism of action of SNM is multifactorial and impacts the neuro-axis at several different levels. In patients with OAB, it is believed that pudendal afferents can activate the inhibitory reflexes that promote bladder storage by inhibiting the afferent limb of 10 an abnormal voiding reflex. This blocks input to the pontine micturition center, thereby restricting involuntary detrusor contractions without interfering with normal voiding patterns. For patients with urinary retention, SNM is believed to activate the pudendal nerve afferents originating from the pelvic organs into the spinal cord. At the level of the spinal cord, pudendal afferents may turn on voiding reflexes by suppressing exaggerated guarding 15 reflexes, thus relieving symptoms of patients with urinary retention so normal voiding can be facilitated. In patients with fecal incontinence, it is hypothesized that SNM stimulates pudendal afferent somatic fibers that inhibit colonic propulsive activity and activates the internal anal sphincter, which in turn improves the symptoms of fecal incontinence patients. The present invention relates to a system adapted to deliver neurostimulation to targeted 20 nerve tissues in a manner that disrupt, inhibit, or prevent neural activity in the targeted nerve tissues so as to provide therapeutic effect in treatment of OAB or bladder related dysfunction. In one aspect, the system is adapted to provide therapeutic effect by neurostimulation without inducing motor control of the muscles associated with OAB or bladder related dysfunction by 25 the delivered neurostimulation. In another aspect, the system is adapted to provide such therapeutic effect by delivery of sub-threshold neurostimulation below a threshold that induces paresthesia and/or neuromuscular response or to allow adjustment of neurostimulation to delivery therapy at sub-threshold levels.

B. Positioning Neurostimulation Leads with EMG

[0051] While conventional approaches have shown efficacy in treatment of bladder related 30 dysfunction, there exists a need to improve positioning of the neurostimulation leads and consistency between the trial and permanent implantation positions of the lead. Neurostimulation relies on consistently delivering therapeutic stimulation from a pulse

generator, via one or more neurostimulation electrodes, to particular nerves or targeted regions. The neurostimulation electrodes are provided on a distal end of an implantable lead that can be advanced through a tunnel formed in patient tissue. Implantable neurostimulation systems provide patients with great freedom and mobility, but it may be easier to adjust the 5 neurostimulation electrodes of such systems before they are surgically implanted. It is desirable for the physician to confirm that the patient has desired motor and/or sensory responses before implanting an IPG. For at least some treatments (including treatments of at least some forms of urinary and/or fecal dysfunction), demonstrating appropriate motor responses may be highly beneficial for accurate and objective lead placement while the 10 sensory response may not be required or not available (e.g., patient is under general anesthesia).

[0052] Placement and calibration of the neurostimulation electrodes and implantable leads sufficiently close to specific nerves can be beneficial for the efficacy of treatment. Accordingly, aspects and embodiments of the present disclosure are directed to aiding and 15 refining the accuracy and precision of neurostimulation electrode placement. Further, aspects and embodiments of the present disclosure are directed to aiding and refining protocols for setting therapeutic treatment signal parameters for a stimulation program implemented through implanted neurostimulation electrodes.

[0053] Prior to implantation of the permanent device, patients may undergo an initial 20 testing phase to estimate potential response to treatment. As discussed above, PNE may be done under local anesthesia, using a test needle to identify the appropriate sacral nerve(s) according to a subjective sensory response by the patient. Other testing procedures can involve a two-stage surgical procedure, where a quadri-polar tined lead is implanted for a testing phase to determine if patients show a sufficient reduction in symptom frequency, and 25 if appropriate, proceeding to the permanent surgical implantation of a neuromodulation device. For testing phases and permanent implantation, determining the location of lead placement can be dependent on subjective qualitative analysis by either or both of a patient or a physician.

[0054] In exemplary embodiments, determination of whether or not an implantable lead 30 and neurostimulation electrode is located in a desired or correct location can be accomplished through use of electromyography ("EMG"), also known as surface electromyography. EMG, is a technique that uses an EMG system or module to evaluate and record electrical activity

produced by muscles, producing a record called an electromyogram. EMG detects the electrical potential generated by muscle cells when those cells are electrically or neurologically activated. The signals can be analyzed to detect activation level or recruitment order. EMG can be performed through the skin surface of a patient, intramuscularly or 5 through electrodes disposed within a patient near target muscles, or using a combination of external and internal structures. When a muscle or nerve is stimulated by an electrode, EMG can be used to determine if the related muscle is activated, (i.e. whether the muscle fully contracts, partially contracts, or does not contract) in response to the stimulus. Accordingly, the degree of activation of a muscle can indicate whether an implantable lead or 10 neurostimulation electrode is located in the desired or correct location on a patient. Further, the degree of activation of a muscle can indicate whether a neurostimulation electrode is providing a stimulus of sufficient strength, amplitude, frequency, or duration to affect a treatment regimen on a patient. Thus, use of EMG provides an objective and quantitative means by which to standardize placement of implantable leads and neurostimulation 15 electrodes, reducing the subjective assessment of patient sensory responses.

[0055] In some approaches, positional titration procedures may optionally be based in part on a paresthesia or pain-based subjective response from a patient. In contrast, EMG triggers a measureable and discrete muscular reaction. As the efficacy of treatment often relies on precise placement of the neurostimulation electrodes at target tissue locations and the 20 consistent, repeatable delivery of neurostimulation therapy, using an objective EMG measurement can substantially improve the utility and success of SNM treatment. The measureable muscular reaction can be a partial or a complete muscular contraction, including a response below the triggering of an observable motor response, such as those shown in Table 1, depending on the stimulation of the target muscle. In addition, by utilizing a trial 25 system that allows the neurostimulation lead to remain implanted for use in the permanently implanted system, the efficacy and outcome of the permanently implanted system is more consistent with the results of the trial period, which moreover leads to improved patient outcomes.

C. Example Embodiments

30 [0056] FIG. 1 schematically illustrates an exemplary nerve stimulation system, which includes both a trial neurostimulation system 200 and a permanently implanted neurostimulation system 100, in accordance with aspects of the invention. The EPG 80 and

IPG 10 are each compatible with and wirelessly communicate with a clinician programmer 60 and a patient remote 70, which are used in positioning and/or programming the trial neurostimulation system 200 and/or permanently implanted system 100 after a successful trial. As discussed above, the clinician programmer can include specialized software, 5 specialized hardware, and/or both, to aid in lead placement, programming, re-programming, stimulation control, and/or parameter setting. In addition, each of the IPG and the EPG allows the patient at least some control over stimulation (e.g., initiating a pre-set program, increasing or decreasing stimulation), and/or to monitor battery status with the patient remote. This approach also allows for an almost seamless transition between the trial system and the 10 permanent system.

[0057] In one aspect, the clinician programmer 60 is used by a physician to adjust the settings of the EPG and/or IPG while the lead is implanted within the patient. The clinician programmer can be a tablet computer used by the clinician to program the IPG, or to control the EPG during the trial period. The clinician programmer can also include capability to 15 record stimulation-induced electromyograms to facilitate lead placement and programming. The patient remote 70 can allow the patient to turn the stimulation on or off, or to vary stimulation from the IPG while implanted, or from the EPG during the trial phase.

[0058] In another aspect, the clinician programmer 60 has a control unit which can include a microprocessor and specialized computer-code instructions for implementing methods and 20 systems for use by a physician in deploying the treatment system and setting up treatment parameters. The clinician programmer generally includes a user interface which can be a graphical user interface, an EMG module, electrical contacts such as an EMG input that can couple to an EMG output stimulation cable, an EMG stimulation signal generator, and a stimulation power source. The stimulation cable can further be configured to couple to any 25 or all of an access device (e.g., a foramen needle), a treatment lead of the system, or the like. The EMG input may be configured to be coupled with one or more sensory patch electrode(s) for attachment to the skin of the patient adjacent to a muscle (e.g., a muscle enervated by a target nerve). Other connectors of the clinician programmer may be configured for coupling with an electrical ground or ground patch, an electrical pulse generator (e.g., an EPG or an 30 IPG), or the like. As noted above, the clinician programmer can include a module with hardware and computer-code to execute EMG analysis, where the module can be a component of the control unit microprocessor, a pre-processing unit coupled to or in-line with the stimulation and/or sensory cables, or the like.

[0059] In some aspects, the clinician programmer is configured to operate in combination with an EPG when placing leads in a patient body. The clinician programmer can be electronically coupled to the EPG during test simulation through a specialized cable set. The test simulation cable set can connect the clinician programmer device to the EPG and allow 5 the clinician programmer to configure, modify, or otherwise program the electrodes on the leads connected to the EPG.

[0060] The electrical pulses generated by the EPG and IPG are delivered to one or more targeted nerves via one or more neurostimulation electrodes at or near a distal end of each of one or more leads. The leads can have a variety of shapes, can be a variety of sizes, and can 10 be made from a variety of materials, which size, shape, and materials can be tailored to the specific treatment application. While in this embodiment, the lead is of a suitable size and length to extend from the IPG and through one of the foramen of the sacrum to a targeted sacral nerve, in various other applications, the leads may be, for example, implanted in a peripheral portion of the patient's body, such as in the arms or legs, and can be configured to 15 deliver electrical pulses to the peripheral nerve such as may be used to relieve chronic pain. It is appreciated that the leads and/or the stimulation programs may vary according to the nerves being targeted.

[0061] FIGS. 2A-2C show diagrams of various nerve structures of a patient, which may be used in neurostimulation treatments, in accordance with aspects of the invention. FIG. 2A 20 shows the different sections of the spinal cord and the corresponding nerves within each section. The spinal cord is a long, thin bundle of nerves and support cells that extend from the brainstem along the cervical cord, through the thoracic cord and to the space between the first and second lumbar vertebra in the lumbar cord. Upon exiting the spinal cord, the nerve fibers split into multiple branches that innervate various muscles and organs transmitting 25 impulses of sensation and control between the brain and the organs and muscles. Since certain nerves may include branches that innervate certain organs, such as the bladder, and branches that innervate certain muscles of the leg and foot, stimulation of the nerve at or near the nerve root near the spinal cord can stimulate the nerve branch that innervate the targeted organ, which may also result in muscle responses associated with the stimulation of the other 30 nerve branch. Thus, by monitoring for certain muscle responses, such as those in Table 1, either visually, through the use of EMG as described herein or both, the physician can determine whether the targeted nerve is being stimulated. While stimulation at a certain threshold may trigger the noted muscle responses, stimulation at a sub-threshold level may

still provide stimulation to the nerve associated with the targeted organ without causing the corresponding muscle response, and in some embodiments, without causing any paresthesia. This is advantageous as it allows for treatment of the condition by neurostimulation without otherwise causing patient discomfort, pain or undesired muscle responses.

5 [0062] FIG. 2B shows the nerves associated with the lower back section, in the lower lumbar cord region where the nerve bundles exit the spinal cord and travel through the sacral foramen of the sacrum. In some embodiments, the neurostimulation lead is advanced through the foramen until the neurostimulation electrodes are positioned at the anterior sacral nerve root, while the anchoring portion of the lead proximal of the stimulation electrodes are 10 generally disposed dorsal of the sacral foramen through which the lead passes, so as to anchor the lead in position. FIG. 2C shows detail views of the nerves of the lumbosacral trunk and the sacral plexus, in particular, the S1-S5 nerves of the lower sacrum. The S3 sacral nerve is of particular interest for treatment of bladder related dysfunction, and in particular OAB.

[0063] FIG. 3A schematically illustrates an example of a fully implanted neurostimulation system 100 adapted for sacral nerve stimulation. Neurostimulation system 100 includes an IPG implanted in a lower back region and connected to a neurostimulation lead extending through the S3 foramen for stimulation of the S3 sacral nerve. The lead is anchored by a tined anchor portion 30 that maintains a position of a set of neurostimulation electrodes 40 along the targeted nerve, which in this example, is the anterior sacral nerve root S3 which 20 enervates the bladder so as to provide therapy for various bladder related dysfunctions. While this embodiment is adapted for sacral nerve stimulation, it is appreciated that similar systems can be used in treating patients with, for example, chronic, severe, refractory neuropathic pain originating from peripheral nerves or various urinary dysfunctions or still further other indications. Implantable neurostimulation systems can be used to either 25 stimulate a target peripheral nerve or the posterior epidural space of the spine.

[0064] Properties of the electrical pulses can be controlled via a controller of the implanted pulse generator. In some embodiments, these properties can include, for example, the frequency, strength, pattern, duration, or other aspects of the electrical pulses. These properties can include, for example, a voltage, a current, or the like. This control of the 30 electrical pulses can include the creation of one or more electrical pulse programs, plans, or patterns, and in some embodiments, this can include the selection of one or more pre-existing electrical pulse programs, plans, or patterns. In the embodiment depicted in FIG. 3A, the

implantable neurostimulation system 100 includes a controller in the IPG having one or more pulse programs, plans, or patterns that may be pre-programmed or created as discussed above. In some embodiments, these same properties associated with the IPG may be used in an EPG of a partly implanted trial system used before implantation of the permanent 5 neurostimulation system 100.

[0065] FIG. 3B shows a schematic illustration of a trial neurostimulation system 200 utilizing an EPG patch 81 adhered to the skin of a patient, particularly to the abdomen of a patient, the EPG 80 being encased within the patch. In one aspect, the lead is hardwired to the EPG, while in another the lead is removably coupled to the EPG through a port or 10 aperture in the top surface of the flexible patch 81. Excess lead can be secured by an additional adherent patch. In one aspect, the EPG patch is disposable such that the lead can be disconnected and used in a permanently implanted system without removing the distal end of the lead from the target location. Alternatively, the entire system can be disposable and 15 replaced with a permanent lead and IPG. When the lead of the trial system is implanted, an EMG obtained via the clinician programmer using one or more sensor patches can be used to ensure that the leads are placed at a location proximate to the target nerve or muscle, as 20 discussed previously.

[0066] In some embodiments, the trial neurostimulation system utilizes an EPG 80 within 25 an EPG patch 81 that is adhered to the skin of a patient and is coupled to the implanted neurostimulation lead 20 through a lead extension 22, which is coupled with the lead 20 through a connector 21. This extension and connector structure allows the lead to be extended so that the EPG patch can be placed on the abdomen and allows use of a lead having a length suitable for permanent implantation should the trial prove successful. This approach may utilize two percutaneous incisions, the connector provided in the first incision 25 and the lead extensions extending through the second percutaneous incision, there being a short tunneling distance (e.g., about 10 cm) there between. This technique may also minimize movement of an implanted lead during conversion of the trial system to a permanently implanted system.

[0067] In one aspect, the EPG unit is wirelessly controlled by a patient remote and/or the 30 clinician programmer in a similar or identical manner as the IPG of a permanently implanted system. The physician or patient may alter treatment provided by the EPG through use of such portable remotes or programmers and the treatments delivered are recorded on a

memory of the programmer for use in determining a treatment suitable for use in a permanently implanted system. The clinician programmer can be used in lead placement, programming and/or stimulation control in each of the trial and permanent nerve stimulation systems. In addition, each nerve stimulation system allows the patient to control stimulation 5 or monitor battery status with the patient remote. This configuration is advantageous as it allows for an almost seamless transition between the trial system and the permanent system. From the patient's viewpoint, the systems will operate in the same manner and be controlled in the same manner, such that the patient's subjective experience in using the trial system more closely matches what would be experienced in using the permanently implanted system. 10 Thus, this configuration reduces any uncertainties the patient may have as to how the system will operate and be controlled such that the patient will be more likely to convert a trial system to a permanent system.

[0068] As shown in the detailed view of FIG. 3B, the EPG 80 is encased within a flexible laminated patch 81, which includes an aperture or port through which the EPG 80 is 15 connected to the lead extension 22. The patch may further an "on/off" button 83 with a molded tactile detail to allow the patient to turn the EPG on and/or off through the outside surface of the adherent patch 81. The underside of the patch 81 is covered with a skin-compatible adhesive 82 for continuous adhesion to a patient for the duration of the trial period. For example, a breathable strip having skin-compatible adhesive 82 would allow the 20 EPG 80 to remain attached to the patient continuously during the trial, which may last over a week, typically two weeks to four weeks, or even longer.

[0069] FIG. 4 illustrates an example neurostimulation system 100 that is fully implantable and adapted for sacral nerve stimulation treatment. The implantable system 100 includes an IPG 10 that is coupled to a neurostimulation lead 20 that includes a group of neurostimulation 25 electrodes 40 at a distal end of the lead. The lead includes a lead anchor portion 30 with a series of tines extending radially outward so as to anchor the lead and maintain a position of the neurostimulation lead 20 after implantation. The lead 20 may further include one or more radiopaque markers 25 to assist in locating and positioning the lead using visualization techniques such as fluoroscopy. In some embodiments, the IPG provides monopolar or 30 bipolar electrical pulses that are delivered to the targeted nerves through one or more neurostimulation electrodes, typically four electrodes. In sacral nerve stimulation, the lead is typically implanted through the S3 foramen as described herein.

[0070] In one aspect, the IPG is rechargeable wirelessly through conductive coupling by use of a charging device 50 (CD), which is a portable device powered by a rechargeable battery to allow patient mobility while charging. The CD is used for transcutaneous charging of the IPG through RF induction. The CD can either be either patched to the patient's skin using an adhesive or can be held in place using a belt 53 or by an adhesive patch 52. The CD may be charged by plugging the CD directly into an outlet or by placing the CD in a charging dock or station 51 that connects to an AC wall outlet or other power source.

[0071] The system may further include a patient remote 70 and clinician programmer 60, each configured to wirelessly communicate with the implanted IPG, or with the EPG during a trial. The clinician programmer 60 may be a tablet computer used by the clinician to program the IPG and the EPG. The device also has the capability to record stimulation-induced electromyograms (EMGs) to facilitate lead placement, programming, and/or re-programming. The patient remote may be a battery-operated, portable device that utilizes radio-frequency (RF) signals to communicate with the EPG and IPG and allows the patient to adjust the stimulation levels, check the status of the IPG battery level, and/or to turn the stimulation on or off.

[0072] FIG. 5A-5C show detail views of the IPG and its internal components. In some embodiments, the pulse generator can generate one or more non-ablative electrical pulses that are delivered to a nerve to control pain or cause some other desired effect, for example to inhibit, prevent, or disrupt neural activity for the treatment of OAB or bladder related dysfunction. In some applications, the pulses having a pulse amplitude in a range between 0 mA to 1,000 mA, 0 mA to 100 mA, 0 mA to 50 mA, 0 mA to 25 mA, and/or any other or intermediate range of amplitudes may be used. One or more of the pulse generators can include a processor and/or memory adapted to provide instructions to and receive information from the other components of the implantable neurostimulation system. The processor can include a microprocessor, such as a commercially available microprocessor from Intel® or Advanced Micro Devices, Inc.®, or the like. An IPG may include an energy storage feature, such as one or more capacitors, and typically includes a wireless charging unit.

[0073] One or more properties of the electrical pulses can be controlled via a controller of the IPG or EPG. In some embodiments, these properties can include, for example, the frequency, strength, pattern, duration, or other aspects of the timing and magnitude of the electrical pulses. These properties can further include, for example, a voltage, a current, or

the like. This control of the electrical pulses can include the creation of one or more electrical pulse programs, plans, or patterns, and in some embodiments, this can include the selection of one or more pre-existing electrical pulse programs, plans, or patterns. In one aspect, the IPG 100 includes a controller having one or more pulse programs, plans, or 5 patterns that may be created and/or pre-programmed. In some embodiments, the IPG can be programmed to vary stimulation parameters including pulse amplitude in a range from 0 mA to 10 mA, pulse width in a range from 50 μ s to 500 μ s, pulse frequency in a range from 5 Hz to 250 Hz, stimulation modes (e.g., continuous or cycling), and electrode configuration (e.g., anode, cathode, or off), to achieve the optimal therapeutic outcome specific to the patient. In 10 particular, this allows for an optimal setting to be determined for each patient even though each parameter may vary from person to person.

[0074] As shown in FIGS. 5A-5B, the IPG may include a header portion 11 at one end and a ceramic portion 14 at the opposite end. The header portion 11 houses a feed through assembly 12 and connector stack 13, while the ceramic case portion 14 houses an antennae assembly 16 to facilitate wireless communication with the clinician program, the patient 15 remote, and/or a charging coil to facilitate wireless charging with the CD. The remainder of the IPG is covered with a titanium case portion 17, which encases the printed circuit board, memory and controller components that facilitate the electrical pulse programs described above. In the example shown in FIG. 5C, the header portion of the IPG includes a four-pin 20 feed-through assembly 12 that couples with the connector stack 13 in which the proximal end of the lead is coupled. The four pins correspond to the four electrodes of the neurostimulation lead. In some embodiments, a Balseal® connector block is electrically connected to four platinum / iridium alloy feed-through pins which are brazed to an alumina ceramic insulator plate along with a titanium alloy flange. This feed-through assembly is 25 laser seam welded to a titanium-ceramic brazed case to form a complete hermetic housing for the electronics, which complete hermetic housing can define a sealed internal volume. In some embodiments, some or all of the pieces of the IPG 10 forming the hermetic housing can be biocompatible, and specifically, can have external surfaces made of biocompatible materials.

30 [0075] In some embodiment, such as that shown in FIG. 5A, the ceramic and titanium brazed case is utilized on one end of the IPG where the ferrite coil and PCB antenna assemblies are positioned. A reliable hermetic seal is provided via a ceramic-to-metal brazing technique. The zirconia ceramic may comprise a 3Y-TZP (3 mol percent Yttria-

stabilized tetragonal Zirconia Polycrystals) ceramic, which has a high flexural strength and impact resistance and has been commercially utilized in a number of implantable medical technologies. It will be appreciated, however, that other ceramics or other suitable materials may be used for construction of the IPG, and that ceramic may be used to form additional 5 portions of the case.

[0076] In one aspect, utilization of ceramic material provides an efficient, radio-frequency-transparent window for wireless communication with the external patient remote and clinician's programmer as the communication antenna is housed inside the hermetic ceramic case. This ceramic window has further facilitated miniaturization of the implant while 10 maintaining an efficient, radio-frequency-transparent window for long term and reliable wireless communication between the IPG and external controllers, such as the patient remote and clinician programmer. The IPG's wireless communication is generally stable over the lifetime of the device, unlike prior art products where the communication antenna is placed in the header outside the hermetic case. The communication reliability of such prior art devices 15 tends to degrade due to the change in dielectric constant of the header material in the human body over time.

[0077] In another aspect, the ferrite core is part of the charging coil assembly 15, shown in FIG. 5B, which is positioned inside the ceramic case 14. The ferrite core concentrates the magnetic field flux through the ceramic case as opposed to the metallic case portion 17. This 20 configuration maximizes coupling efficiency, which reduces the required magnetic field and in turn reduces device heating during charging. In particular, because the magnetic field flux is oriented in a direction perpendicular to the smallest metallic cross section area, heating during charging is minimized. This configuration also allows the IPG to be effectively charged at depth of 3 cm with the CD, when positioned on a skin surface of the patient near 25 the IPG and reduces re-charging time.

[0078] FIG. 6 shows a schematic illustration of one embodiment of the architecture of the IPG 10 is shown. The components forming the architecture of the IPG 10 can be embodied in hardware or software, and some or all of which components can be located within the hermetically sealed internal volume of the housing of the IPG 10. In some embodiments, each 30 of the components of the architecture of the IPG 10 can be implemented using the processor, memory, and/or other hardware component of the IPG 10. In some embodiments, the

components of the architecture of the IPG 10 can include software that interacts with the hardware of the IPG 10 to achieve a desired outcome.

[0079] In some embodiments, the IPG 10 can include, for example, a communication module 600. The communication module 600 can be configured to send data to and receive data from other components and/or devices of the exemplary nerve stimulation system including, for example, the clinician programmer 60 and/or the patient remote 70. In some embodiments, the communication module 600 can include one or several antennas and software configured to control the one or several antennas to send information to and receive information from one or several of the other components of the IPG 10.

10 [0080] The IPG 10 can further include a data module 602. The data module 602 can be configured to manage data relating to the identity and properties of the IPG 10. In some embodiments, the data module can include one or several database that can, for example, include information relating to the IPG 10 such as, for example, the identification of the IPG 10, one or several properties of the IPG 10, or the like. In one embodiment, the data identifying the IPG 10 can include, for example, a serial number of the IPG 10 and/or other identifier of the IPG 10 including, for example, a unique identifier of the IPG 10. In some embodiments, the information associated with the property of the IPG 10 can include, for example, data identifying the function of the IPG 10, data identifying the power consumption of the IPG 10, data identifying the charge capacity of the IPG 10 and/or power storage capacity of the IPG 10, data identifying potential and/or maximum rates of charging of the IPG 10, and/or the like.

[0081] The IPG 10 can include a pulse control 604. In some embodiments, the pulse control 604 can be configured to control the generation of one or several pulses by the IPG 10. In some embodiments, for example, this can be performed based on information that identifies one or several pulse patterns, programs, or the like. This information can further specify, for example, the frequency of pulses generated by the IPG 10, the duration of pulses generated by the IPG 10, the strength and/or magnitude of pulses generated by the IPG 10, or any other details relating to the creation of one or several pulses by the IPG 10. In some embodiments, this information can specify aspects of a pulse pattern and/or pulse program, such as, for example, the duration of the pulse pattern and/or pulse program, and/or the like. In some embodiments, information relating to and/or for controlling the pulse generation of the IPG 10 can be stored within the memory.

[0082] The IPG 10 can include a charging module 606. In some embodiments, the charging module 606 can be configured to control and/or monitor the charging/recharging of the IPG 10. In some embodiments, for example, the charging module 606 can include one or several features configured to receive energy for recharging the IPG 10 such as, for example, 5 one or several inductive coils/features that can interact with one or several inductive coils/features of the charger 116 to create an inductive coupling to thereby recharge the IPG 10. In some embodiments, the charging module 606 can include hardware and/or software configured to monitor the charging of the IPG 10 including, for example, the charging coil assembly 15.

10 [0083] The IPG 10 can include an energy storage device 608. The energy storage device 608, which can include the energy storage features, can be any device configured to store energy and can include, for example, one or several batteries, capacitors, fuel cells, or the like. In some embodiments, the energy storage device 608 can be configured to receive charging energy from the charging module 606.

15 [0084] FIG. 7 shows a schematic illustration of one embodiment of components of the pulse control module 604 having an ASICless current source/sink generator. The pulse control module 604 includes a stimulation controller 702, a digital to analog converter DAC 706, a current source/sink generator 708, an anodic switch array 710, a cathodic switch array 712, and switch controls 714. Although a single box depicting the current source sink 20 generator 708 is shown, the current source sink generator 708 can comprises multiple circuits and/or components configured to selectively connect the current source/sink generator 708 to at least one of the leads to thereby allow the sourcing/sinking of current to or from the at least one of the leads. In some embodiments, the current source/sink generator 708 can comprise a plurality of current source/sinks including, for example, a first current source/sink and a 25 second current source/sink, and in some embodiments, each of the anodic switch array 710 and the cathodic switch array 712 can comprise a plurality of switches.

[0085] The pulse control module 604 provides for the sourcing and sinking of current to one or several leads, and/or one or several electrodes on the leads. In some embodiments, this can include sourcing current to at least one lead and/or at least one electrode on at least one 30 lead, and completing a circuit through the target tissue by sinking current from at least one lead and/or at least one electrode on at least one lead. In some embodiments, multiple currents can be sourced to one or several leads and/or electrodes, and similarly, in some

embodiments, multiple currents can be sunk from one or several leads and/or electrodes. In some embodiments, the amount of sunk current can match the amount of sourced current.

[0086] The pulse control module 604 includes both an anodic switch array 710 and a cathodic switch array 712. The pulse control module 604 provides for selecting one or several 5 electrodes for stimulation based upon tissue stimulation requirements determined by a clinician. This selection is made by a combination of the switch arrays 710, 712 and the switch controls 714. The outputs of the switch arrays 710, 712 are selected by setting the corresponding “bits” in switch controls 714. Switch controls 714 generate digital control signals DCS, which control the switching of switch arrays 710, 712 to select one or several 10 electrodes for delivery of stimulation.

[0087] In some embodiments, the switch controls 714 can store information regarding stimulation pulse duration, amplitude and profile as well as other operational parameters. Based upon information stored in switch controls 714 and the CLOCK signal 704, stimulation controller 702 generates the desired stimulation pulse amplitude and triggers 15 digital to analog converter DAC 706 to generate an output. Based upon the DAC 706 output, the current source/sink generator 708 provides a sink for I_{sink} current and provides a source current I_{source} .

[0088] FIG. 8 shows a schematic illustration of a first circuit 800 and a second circuit 802 that can be created by a first current source/sink 804, tissue 806, and a second current 20 source/sink 808. As seen in the first circuit 800, the first current source/sink 804 is configured for sourcing current, which sourced current passes through tissue 806, which tissue 806 can include the target tissue, as indicated by arrow 810 to the second current source/sink 808 which second current source/sink 808 is configured for current sinking in the first circuit 800.

[0089] In some embodiments, each of current source/sinks 804/808 can include circuitry 25 configured for selectively sourcing or sinking current. Thus, the first current source/sink 804 can include first circuitry configured for selectable sourcing/sinking, and the second current source/sink can include second circuitry configured for selectable sourcing/sinking. In some embodiments, this circuitry can include a plurality of differential amplifiers, and in one embodiment, the first circuitry configured for selectable sourcing/sinking can include a first 30 differential amplifier configured to selectively source/sink current, and the second circuitry configured for selectable sourcing/sinking can include a second differential amplifier configured to selectively source/sink current. Further, in some embodiments, each of the first

and second circuitry configured for selectable sourcing/sinking can include a differential amplifier configured to generate an output related to the current provided to the target tissue. Thus, in some embodiments, the first circuitry configured for selectable sourcing/sinking can include a first sensing differential amplifier, and the second circuitry configured for selectable sourcing/sinking can include a second sensing differential amplifier.

5 [0090] As further seen in FIG. 8, in the second circuit 802, the second current source/sink 808 is configured for sourcing current, which sourced current passes through tissue 806 as indicated by arrow 812 to the first current source/sink 804, which first current source/sink 804 is configured for current sinking in the second circuit 802. Because the first and second 10 source/sinks 804, 808 can each be selected to source current or to sink current, each of these components replaces both a current source and a current sink with a single component. This saves space and allows creation of smaller IPGs 10, and simplifies some aspects of circuit design.

15 [0091] FIG. 9 shows a schematic illustration of one embodiment of a current source/sink 900 which can be the same current source/sink used in one or both of the first current source/sink 804 and the second current source/sink 808. The current source/sink 900 depicted in FIG. 9 includes a current driver differential amplifier 902 that can be controlled to either source or sink current. This control can be accomplished by controlling one or both of the voltages at the inverting and non-inverting inputs of the current driver differential amplifier 20 902 such that the voltage applied to the non-inverting input is either greater than, equal to, or less than the voltage applied to the inverting input. In some embodiments, for example, the current source/sink 900 can be configured for current sourcing when the voltage applied to the non-inverting input of the current source/sink 900 is greater than the voltage applied to the inverting input of the current source/sink. Further, the current source/sink 900 can be 25 configured for current sinking when the voltage applied to the non-inverting input of the current source/sink 900 is less than the voltage applied to the inverting input of the current source/sink 900. Additionally, the current source/sink can be configured for neither current sourcing nor sinking if the voltage applied to the non-inverting input of the current source/sink 900 is equal to the voltage applied to the inverting input.

30 [0092] In some embodiments, the current driver differential amplifier 902 can be configured to selectively source current or sink current by connecting one or of the inputs of the current driver differential amplifier 902 to a feature that can controllably apply a voltage

within a range of voltages to that input. In one particular embodiment, one of the inputs of the current driver differential amplifier 902 is connected to a variable voltage supply, also referred to herein as a current command or a voltage command, and the other of the inputs is connected to a constant voltage supply referred to herein as a virtual ground. In such an 5 embodiment, the current command can supply a voltage within a range of voltages to the input with which it is connected. Further, the voltage of the virtual ground can be selected to be between a maximum voltage and a minimum voltage defining the range of voltages supplyable to the input with which the current command is connected. In such a configuration, the current command can supply a voltage to the input to which it is connected 10 that is less than, equal to, or greater than the voltage of the virtual ground applied to the other of the inputs of the current driver differential amplifier 902. Thus, by controlling the voltage supplied by the current command, the difference between the voltages applied to the inputs of the current driver differential amplifier 902 can be controlled, and the current driver differential amplifier 902 can be selected for sourcing, sinking, or non-operation.

15 [0093] In the embodiment of the current source/sink 900 of FIG. 9, the current source/sink 900 can include the current drive differential amplifier 902 configured to selectively source or sink current. The current drive differential amplifier 902 can include an output 904, a non-inverting input 906, and an inverting input 908. As depicted in FIG. 9, the non-inverting input 906 of the current drive differential amplifier 902 is connected to a current command 910. In some embodiments, current command 910 can be a component of the DAC 606, or 20 alternatively can be the DAC 606.

25 [0094] The current command 910 can be configured to supply one or several voltages within a range of voltages to the non-inverting input 906 of the current drive differential amplifier 902. In some embodiments, the range of voltages can span from a minimum voltage to a maximum voltage. This range of voltages can be, for example, approximately 1V, 2V, 2.5V, 5V, 10V, 20V, 30V between 1V and 5V, between 5V and 10V, and/or any other or intermediate voltage. In some embodiments, the minimum voltage can be approximately 0V, 1V, 2V, 2.5V, 5V, 10V, 20V, and/or any other or intermediate voltage, and in some embodiments, the maximum voltage can be approximately 1V, 2V, 2.5V, 5V, 10V, 20V, 30V, and/or any other or intermediate voltage. As used herein, “approximately” or “substantially” refers to 1%, 5%, 10%, 15%, 20%, or 25% of the therewith associated value or range.

[0095] The output 904 of the current driver differential amplifier 902 is connected to an output path 912 which can be connected with the target tissue, represented by resistor R_{load} , via one of the switch arrays 710, 712. Current can flow through the output path in either a first direction as indicated by arrow 914 when the current drive differential amplifier 902 is selected for current sourcing, or in a second direction as indicated by arrow 916 when the current drive differential amplifier 902 is selected for current sinking.

[0096] As further indicated in FIG. 9, the inverting input 908 of the current driver differential amplifier 902 can be connected to the virtual ground 918. The virtual ground 918 can have a voltage that is within the range of voltages supplyable by the current command 910, and specifically can have a voltage that is between the minimum and the maximum voltages supplyable by the current command 910. The voltage of the virtual ground 918 can be, for example, approximately 1V, 2V, 2.5V, 5V, 10V, 20V, 30V, between 0V and 5V, between 5V and 10V, between 10V and 20V, and/or any other or intermediate value. In one particular embodiment, the current command 910 can supply a minimum voltage of approximately 0V and a maximum voltage of approximately 5V. In such an embodiment, the voltage of the virtual ground can be approximately 2.5V.

[0097] The connection of the inverting input 908 of the current driver differential amplifier 902 to the virtual ground 918 can be direct in that no components are located between the inverting input 908 of the current driver differential amplifier 902 and the virtual ground 918. Alternatively, the connection of the inverting input 908 of the current driver differential amplifier 902 to the virtual ground can be indirect in that components are located between the inverting input 908 of the current driver differential amplifier 902 and the virtual ground 918. The inverting input 908 of the current driver differential amplifier 902 can be indirectly connected to the virtual ground 918 such that the voltage supplied to the inverting input 908 is substantially equal to the voltage of the virtual ground 918. In some embodiments, the voltage supplied to the inverting input 908 is substantially equal to the voltage of the virtual ground 918 when the current source/sink 900 is operating at a steady-state.

[0098] The current, I_{load} flowing through the target tissue, and being output by the current drive differential amplifier 902 can be monitored via high-side current sensing/monitoring. The high side current sensing/monitoring can be achieved via resistor R_{sense} located in the output path 912 and a current sense differential amplifier 920 that generates an output voltage based on the voltage drop across R_{sense} . This output voltage from the current sense differential

amplifier 920 can be compared to the virtual ground to determine the voltage drop across R_{sense} by, for example, the stimulation controller. Based on the output voltage from the current sense differential amplifier 920, the current I_{sense} passing through R_{sense} of the output path 912 can be determined, which current I_{sense} can be equal to, or approximately equal to 5 current I_{load} .

[0099] The resistor R_{sense} can have a resistance of approximately 1Ω , 2Ω , 5Ω , 7.5Ω , 10Ω , 12Ω , 15Ω , 20Ω , $30M\Omega$, between 7.5Ω and 17.5Ω , between 9.5Ω and 14.5Ω , between 11Ω and 13Ω , and/or any other or intermediate resistance.

[00100] The current sense differential amplifier 920 has an output 922, a non-inverting input 924, and an inverting input 926. Both the non-inverting input 924 of the current sense differential amplifier 920 and the inverting input 926 of the current sense differential amplifier 920 connect to the output path 912. Specifically, the non-inverting input 924 of the current sense differential amplifier 920 connects to the output path 912 via resistor R1-1 before R_{sense} , and thus between the current drive differential amplifier 902 and R_{sense} , and the inverting input of the current sense differential amplifier 920 connects to the output path 912 via resistor R1-2 after R_{sense} . In some embodiments, the resistance of resistors R1-1 and R1-2 10 can be the same, and in some embodiments, these resistances can be different. In one embodiment the resistance of one or both of resistors R1-1 and R1-2 can be approximately $10k\Omega$, $20k\Omega$, $30k\Omega$, $50k\Omega$, $75k\Omega$, $100k\Omega$, $150k\Omega$, $200k\Omega$, between $50k\Omega$ and $150k\Omega$, 15 between $75k\Omega$ and $125k\Omega$, between $90k\Omega$ and $110k\Omega$, and/or any other or intermediate resistance. In some embodiments, the resistance of R1-1 and R1-2 can be selected to be significantly larger than the resistance of R_{sense} so that an only insignificant amount of current 20 flows through R1-1 and R1-2. In some particular embodiments, the resistances of R1-1 and R1-2 can be selected to be 2 times, 3 times, 4 times, 5 times, 10 times, 20 times, 50 times, 25 100 times, and/or any other or intermediate number of times larger than the resistance of R_{sense} .

[00101] As further seen in FIG. 9, the non-inverting input 924 of the current sense differential amplifier 920 is connected to the virtual ground 918 via resistor R2-1, and the inverting input 926 of the current sense differential amplifier 920 is connected to the output 30 922 of the current sense differential amplifier 920 via a resistor R2-2. In some embodiments, the resistance of resistors R2-1 and R2-2 can be the same, and in some embodiments, these resistances can be different. In one embodiment the resistance of one or both of resistors R2-1 and R2-2 can be approximately $10k\Omega$, $20k\Omega$, $30k\Omega$, $50k\Omega$, $75k\Omega$, $100k\Omega$, $150k\Omega$, $200k\Omega$, between $50k\Omega$ and $150k\Omega$, between $75k\Omega$ and $125k\Omega$, between $90k\Omega$ and $110k\Omega$, and/or any other or intermediate resistance.

and R2-2 can be approximately 100k Ω , 200k Ω , 500k Ω , 750k Ω , 1.0M Ω , 1.2M Ω , 1.5M Ω , 2.0M Ω , 3.0M Ω , between 500k Ω and 1.5M Ω , between 750k Ω and 1.25M Ω , between 900k Ω and 1.1M Ω , and/or any other or intermediate resistance.

[00102] As further seen in FIG. 9, the output 922 of the current sense differential amplifier 920 is also connected to the inverting input 928 of the current sense differential amplifier 920 to create a feedback loop, and connected to the inverting input 908 of the current drive differential amplifier 902. Due to this feedback loop, the voltage output by the current sense differential amplifier 920 is equal to the voltage of the virtual ground 918 under at least some operating conditions such as, for example, steady-state operation. Accordingly, the voltage supplied to the inverting input 908 of the current driver differential amplifier 902 is equal to the voltage of the virtual ground 918 under at least some operating conditions.

[00103] FIG. 10 shows a flowchart illustrating one embodiment of a process 1000 for controlling the operation of an IPG 10, and specifically for generating one or several electrical pulses. The process 1000 can be performed with the IPG 10 disclosed herein, and can be specifically performed by the components disclosed in FIGS. 6-9. The process 1000 begins at block 1002, wherein a stimulation command is received. In some embodiments, the stimulation command can be received by the stimulation controller. The receipt of this command can, in some embodiments comprise the receipt of the CLOCK signal 904 by the stimulation controller 902.

[00104] After the stimulation command has been received, the process 1000 proceeds to block 1004, wherein a circuit is selected. In some embodiments, the selected circuit can be one or more of the current source/sinks 804, 808. In some embodiments, this step can include identifying some or all of the current source/sinks 804, 808 of the IPG 10, and selecting at least one of them. In some embodiments, this one of the current source/sinks 804, 808 can be selected to determine whether to designate this one of the current source/sinks 804, 808 for current sourcing or for current sinking.

[00105] After the circuit has been selected, the process 1000 proceeds to decision state 1006, wherein it is determined whether to source current from the selected one of the current source/sinks 804, 808. In some embodiments, this can include determining a desired direction of current flow through the target tissue and determining whether the selected circuit is best suited for sourcing or sinking to create this desired direction of current flow.

[00106] If it is determined that the selected circuit will source current, then the process 1000 proceeds to block 1008, wherein the desired current is determined. In some embodiments, this can include determining the desired amount of current sourced by the selected one of the current source/sinks 804, 808 and/or the amount of current desired to flow through the target tissue from the selected one of the current source/sinks 804, 808. In some embodiments, in which the selected one of the current source/sinks 804, 808 is desired for neither current sourcing nor sinking, this current amount can be zero. Alternatively, in some embodiments in which the selected one of the current source/sinks 804, 808 is selected for sourcing, the desired amount of current will be non-zero. In some embodiments, this determination can be made by, for example, the processor or the stimulation controller 902 according to the one or several pulse patterns, programs, or the like stored in the memory.

[00107] After the desired current has been determined, the process 1000 proceeds to block 1010, wherein the source command signal is generated. In some embodiments, the source command signal can be the signal provided to the selected one of the current source/sinks 804, 808, and specifically, can be the signal provided to the current sourcing differential amplifier 902, and more specifically to the non-inverting input 906 of the selected one of the current source/sinks 804, 808. This source command signal can be selected to supply a voltage to the selected one of the current source/sinks 804, 808, and specifically to the current sourcing differential amplifier 902 to select current sourcing. Thus, in some embodiments, this command signal can supply a voltage to the non-inverting input 906 of the current drive differential amplifier 902 that is greater than the voltage supplied to the inverting input 908 of the current drive differential amplifier 902.

[00108] Returning again to decision state 1006, if it is determined not to source current at the selected one of the current source/sinks 804, 808, then the process 1000 proceeds to block 1012, wherein the desired current is determined. In some embodiments, this can include determining the desired amount of current sunk by the selected one of current source/sinks 804, 808 and/or the amount of current desired to flow through the target tissue. In some embodiments, in which the selected one of the current source/sinks 804, 808 is desired for neither current sourcing nor sinking, this current amount can be zero. Alternatively, in some embodiments in which the selected one of the current source/sinks 804, 808 is selected for sinking, the desired amount of current will be non-zero. In some embodiments, this determination can be made by, for example, the processor or the stimulation controller 902 according to the one or several pulse patterns, programs, or the like stored in the memory.

[00109] After the desired current has been determined, the process 1000 proceeds to block 1014, wherein the sink command signal is generated. In some embodiments, the sink command signal can be the signal provided to the selected one of the current source/sinks 804, 808, and specifically, can be the signal provided to the current drive differential amplifier 902, and more specifically to the non-inverting input 906 of the selected one of the current source/sinks 804, 808. This sink command signal can be selected to supply a voltage to the selected one of the current source/sinks 804, 808, and specifically to the current sourcing differential amplifier 902 to select current sinking. Thus, in some embodiments, this command signal can supply a voltage to the non-inverting input 906 of the current drive differential amplifier 902 that is less than the voltage supplied to the inverting input 908 of the current drive differential amplifier 902.

[00110] After the sink command signal has been generated, or returning again to block 1010, after the source command signal has been generated, the process 1000 proceeds to decision state 1016, wherein it is determined if the stimulation circuit is complete. In some 15 embodiments, this can include determining whether at least one of the current source/sinks 804, 808 has been selected for current sourcing and whether at least one of the current source/sinks 804, 808 has been selected for sinking. This can also include determining whether the desired number of the current source/sinks 804, 808 have been selected for sourcing and sinking. In one particular embodiment, for example, multiples of the current 20 source/sinks 804, 808 can be used for current sources and/or for current sinks. In such an embodiment, the determination of decision state 1016 can include determining whether the desired number of current source/sinks 804, 808 have been designated for each of sourcing and sinking, and if command signals have been generated for the same.

[00111] If it is determined that the stimulation circuit is not complete, then the process 1000 25 returns to block 1004. If it is determined that the stimulation circuit is complete, then the process 1000 proceeds to block 1018, wherein the command signals are provided to their associated current source/sinks 804, 808. After the command signals have been provided, the process 1000 proceeds to block 1020, wherein current feedback data is received. In some embodiments, this current feedback data can be based on the voltage drop across R_{sense} , and 30 can indicate the amount of current passing through the target tissue, and specifically through each of the current source/sinks 804, 808 to the target tissue, or from the target tissue.

[00112] After the current feedback data has been received, the process 1000 proceeds to decision state 1022, wherein it is determined whether to adjust the current. In some embodiments, this can include the comparison of the current sourced or sunked by some or all of the current source/sinks 804, 808 to the desired amount of current. If no discrepancy between the desired current and the actual current is identified, then the process 1000 proceeds to block 1024 and ends, or alternatively, can return to block 1002 and continue with the receipt of a new stimulation command.

[00113] Returning again to decision state 1022, if a discrepancy between the desired current and the actual current is identified, then the process 1000 proceeds to block 1026, wherein one or several adjusted command signals are generated. In some embodiments, these can be command signals configured to bring the amount of actual current into closer alignment with the desired current. After these one or several adjusted command signals have been generated, the process 1000 returns to block 1018, and proceeds as outlined above.

[00114] In the foregoing specification, the invention is described with reference to specific embodiments thereof, but those skilled in the art will recognize that the invention is not limited thereto. Various features and aspects of the above-described invention can be used individually or jointly. Further, the invention can be utilized in any number of environments and applications beyond those described herein without departing from the broader spirit and scope of the specification. The specification and drawings are, accordingly, to be regarded as illustrative rather than restrictive. It will be recognized that the terms "comprising," "including," and "having," as used herein, are specifically intended to be read as open-ended terms of art.

WHAT IS CLAIMED IS:

1 1. An implantable neurostimulator system for delivering one or more
2 electrical pulses to a target region within a patient's body, the implantable neurostimulator
3 system comprising:

4 an implantable lead comprising a plurality of electrodes located on a distal end
5 of the lead, wherein the electrodes are positionable proximate to a target region within a
6 patient's body to provide electrical stimulation to the target region;

7 an implantable pulse generator electrically coupled to a proximal end of the
8 lead, wherein the implantable pulse generator comprises:

9 a bio-compatible housing defining a hermetically sealed internal
10 volume;

11 a rechargeable power supply disposed within the hermetically sealed
12 internal volume of the bio-compatible housing; and

13 circuitry disposed within the hermetically sealed internal volume of the
14 bio-compatible housing, wherein the circuitry is electrically coupled to the
15 rechargeable power supply and configured to generate one or more electrical pulses,
16 wherein the circuitry comprises a first differential amplifier configured to selectively
17 source current to the lead and to selectively sink current from the lead.

1 2. The implantable neurostimulator system of claim 1, wherein the
2 circuitry further comprises a second differential amplifier configured to selectively source
3 current to the lead and to selectively sink current from the lead.

1 3. The implantable neurostimulator system of claim 2, wherein the
2 second differential amplifier is selected to sink current from at least one of the plurality of
3 electrodes located on the lead when the first differential amplifier is selected to source current
4 to at least another one of the plurality of electrodes located on the lead.

1 4. The implantable neurostimulator system of claim 3, wherein the
2 second differential amplifier is selected to source current to the at least one of the plurality of
3 electrodes located on the lead when the first differential amplifier is selected to sink current
4 from the at least another one of the plurality of electrodes located on the lead.

1 5. The implantable neurostimulator system of claim 4, wherein the first
2 differential amplifier includes a non-inverting input coupled to a current command

3 configured to supply a voltage within a first range to the non-inverting input, and wherein the
4 first differential amplifier includes an inverting input coupled to a virtual ground.

1 6. The implantable neurostimulator system of claim 5, wherein the first
2 range of supplied voltage has a maximum voltage and a minimum voltage, and wherein
3 difference in voltage between the maximum voltage and the minimum voltage of the first
4 range is at least 5 volts.

1 7. The implantable neurostimulator system of claim 6, wherein the virtual
2 ground comprises a ground voltage between the maximum voltage and the minimum voltage
3 of the supplied voltage.

1 8. The implantable neurostimulator system of claim 7, wherein the virtual
2 ground coupled to the inverting input of the first differential amplifier has a voltage at the
3 inverting input that is equal to the ground voltage of the virtual ground when the circuitry is
4 operating at a steady state.

1 9. The implantable neurostimulator system of claim 8, wherein the first
2 differential amplifier is configurable for current sourcing when the supplied voltage applied
3 to the non-inverting input of the first differential amplifier is greater than the ground voltage
4 of the virtual ground.

1 10. The implantable neurostimulator system of claim 9, wherein the first
2 differential amplifier is configurable for current sinking when the supplied voltage applied to
3 the non-inverting input of the first differential amplifier is less than the ground voltage of the
4 virtual ground.

1 11. An implantable neurostimulator for delivering one or more electrical
2 pulses to a target region within a patient's body with an implantable lead comprising a
3 plurality of electrodes positionable proximate to the target region and electrically coupleable
4 thereto, the implantable neurostimulator comprising:

5 a bio-compatible housing defining a hermetically sealed internal volume that
6 is configured to be implanted within a body of a patient;

7 a rechargeable battery disposed within the hermetically sealed internal volume
8 of the bio-compatible housing; and

circuitry disposed within the hermetically sealed internal volume of the biocompatible housing, wherein the circuitry is electrically coupled to the rechargeable power supply and configured to generate one or more electrical pulses, and wherein the circuitry comprises:

a first current control module; and

a second current control module, wherein each of the first and the second current control modules comprise:

a current drive differential amplifier having a non-inverting input, an inverting input, and an output;

a current control coupled to the non-inverting input, wherein the current control is configured to supply a voltage within a first range to the non-inverting input, wherein the first range is between a minimum voltage and a maximum voltage;

a virtual ground coupled to the inverting input, wherein the virtual ground has a ground voltage between the minimum voltage and the maximum voltage; and

a load path selectively coupling the output of the current drive differential amplifier to the lead, wherein the load path comprises a sensing resistor located between the output of the current drive differential amplifier and the lead.

1 12. The implantable neurostimulator of claim 11, wherein at least one of
2 the first and second current control modules comprises a current sense differential amplifier
3 comprising a sense non-inverting input, a sense inverting input, and a sense output.

1 13. The implantable neurostimulator of claim 12, wherein the sense non-
2 inverting input is connected via a first resistor having a first resistance to the load path
3 between the sensing resistor and the output of the current drive differential amplifier, and
4 wherein the sense inverting input is connected via a second resistor having the first resistance
5 to the load path between the sensing resistor and the lead.

1 14. The implantable neurostimulator of claim 13, wherein the sense non-
2 inverting input is connected to the virtual ground via a third resistor having a second
3 resistance, and wherein the sense inverting input is connected to the sense output via a fourth
4 resistor having the second resistance.

1 15. The implantable neurostimulator of claim 14, wherein the second
2 resistance is at least twice the first resistance.

1 16. The implantable neurostimulator of claim 15, wherein the second
2 resistance is at least ten times the first resistance.

1 17. The implantable neurostimulator of claim 14, further comprising a
2 voltage sensor configured to measure a voltage drop across the sensing resistor.

1 18. The implantable neurostimulator of claim 17, wherein the voltage drop
2 across the sensing resistor is measured by determining a difference between the ground
3 voltage and the output of the current sense differential amplifier.

1 19. The implantable neurostimulator of claim 18, wherein the first control
2 module is configured to selectively source current to the lead and to selectively sink current
3 from the lead.

1 20. The implantable neurostimulator of claim 19, wherein the second
2 control module is configured to selectively source current to the lead and to selectively sink
3 current from the lead.

1 21. The implantable neurostimulator of claim 20, wherein the virtual
2 ground coupled to the inverting input of the current drive differential amplifier has a voltage
3 at the inverting input that is equal to the ground voltage of the virtual ground when at least
4 one of the first control module and the second control module is operating at a steady state.

1 22. The implantable neurostimulator of claim 21, wherein the current drive
2 differential amplifier is configurable for current sourcing when the supplied voltage applied
3 to the non-inverting input of the current drive differential amplifier is greater than the ground
4 voltage of the virtual ground.

1 23. The implantable neurostimulator of claim 22, wherein the current drive
2 differential amplifier is configurable for current sinking when the supplied voltage applied to
3 the non-inverting input of the current drive differential amplifier is less than the ground
4 voltage of the virtual ground.

1 24. A method of controlling circuitry of an implantable neurostimulator to
2 selectively source or sink current to an implantable lead electrically coupled thereto
3 comprising a plurality of electrodes positionable proximate to a target region within a
4 patient's body for delivering electrical stimulation to the target region, the method
5 comprising:

6 identifying a desired operation of a first differential amplifier, wherein the first
7 differential amplifier is located within a hermetically sealed internal volume of a bio-
8 compatible housing, and wherein the first differential amplifier is configured to selectively
9 source current to a lead and to selectively sink current from the lead;

10 generating a first control signal configured to cause the first differential
11 amplifier to either source current to the lead or sink current from the lead; and

12 providing the first control signal to the first differential amplifier.

1 25. The method of claim 24, wherein generating the first control signal
2 comprises determining whether the desired operation of the first differential amplifier is:
3 sourcing current to the lead; or sinking current from the lead.

1 26. The method of claim 25, wherein generating the first control signal
2 comprises determining whether to source current from the first differential amplifier or to
3 selectively sink current to the first differential amplifier.

1 27. The method of claim 26, wherein generating the first control signal
2 further comprises generating the first control signal to have a voltage greater than virtual
3 ground voltage if it is determined to source current from the first differential amplifier.

1 28. The method of claim 26, wherein generating the control signal further
2 comprises generating the first control signal to have a voltage less than virtual ground voltage
3 if it is determined to sink current to the first differential amplifier.

1 29. The method of claim 24, further comprising:

2 identifying a desired operation of a second differential amplifier, wherein the
3 second differential amplifier is located within a hermetically sealed internal volume of a bio-
4 compatible housing, and wherein the second differential amplifier is configured to selectively
5 source current to the lead and to selectively sink current from the lead;

6 generating a second control signal configured to cause the second differential
7 amplifier to either source current to the lead or sink current from the lead; and
8 providing the second control signal to the second differential amplifier.

1 30. The method of claim 29, wherein when the first control signal causes
2 the first differential amplifier to source current to the lead, the second signal is generated to
3 cause the second differential amplifier to sink current from the lead.

1 31. The method of claim 29, wherein when the first control signal causes
2 the first differential amplifier to sink current from the lead, the second signal is generated to
3 cause the second differential amplifier to source current to the lead.

1 32. The method of claim 29, wherein the first differential amplifier is
2 configured to selectively source current to a first at least one of the plurality of electrodes of
3 the lead and to selectively sink current from the first at least one of the plurality of electrodes
4 of the lead, and wherein the second differential amplifier is configured to selectively source
5 current to a second at least one of the plurality of electrodes of the lead and to selectively sink
6 current from the second at least one of the plurality of electrodes of the lead.

1 33. The method of claim 32, wherein the first at least one of the plurality
2 of electrodes of the lead and the second at least one of the plurality of electrodes of the lead
3 are selected to complete a circuit through the target region within the patient's body.

1 34. The method of claim 33, wherein the target region of the patient's
2 body comprises sacral tissue.

1 35. The method of claim 29, wherein the first differential amplifier and the
2 second differential amplifier are configured to source current or sink current to generate one
3 or several electrical pulses.

1 36. The method of claim 35, wherein the one or several electrical pulses
2 are generated according to a pulse program specifying a parameter of the electrical pulse.

1 37. The method of claim 36, wherein the one or several electrical pulses
2 can be monopolar.

1 38. The method of claim 36, wherein the one or several electrical pulses
2 can be bipolar.

1 39. An implantable neurostimulator for delivering one or more electrical
2 pulses to a target region within a patient's body with an implantable lead comprising a
3 plurality of electrodes positionable proximate to the target region and electrically coupleable
4 thereto, the implantable neurostimulator comprising:

5 an ASIC-less current source/sink generator comprising;

6 a first differential amplifier configured to selectively source current to
7 the lead and to sink current from the lead; and

8 a second differential amplifier configured to selectively source current
9 to the lead and to sink current from the lead; and

10 a stimulation controller, wherein the stimulation controller is configured to
11 generate a first electrical signal to select one of current sourcing or sinking for the first
12 differential amplifier and a second electrical signal to select the other of current sourcing or
13 sinking for the second differential amplifier.

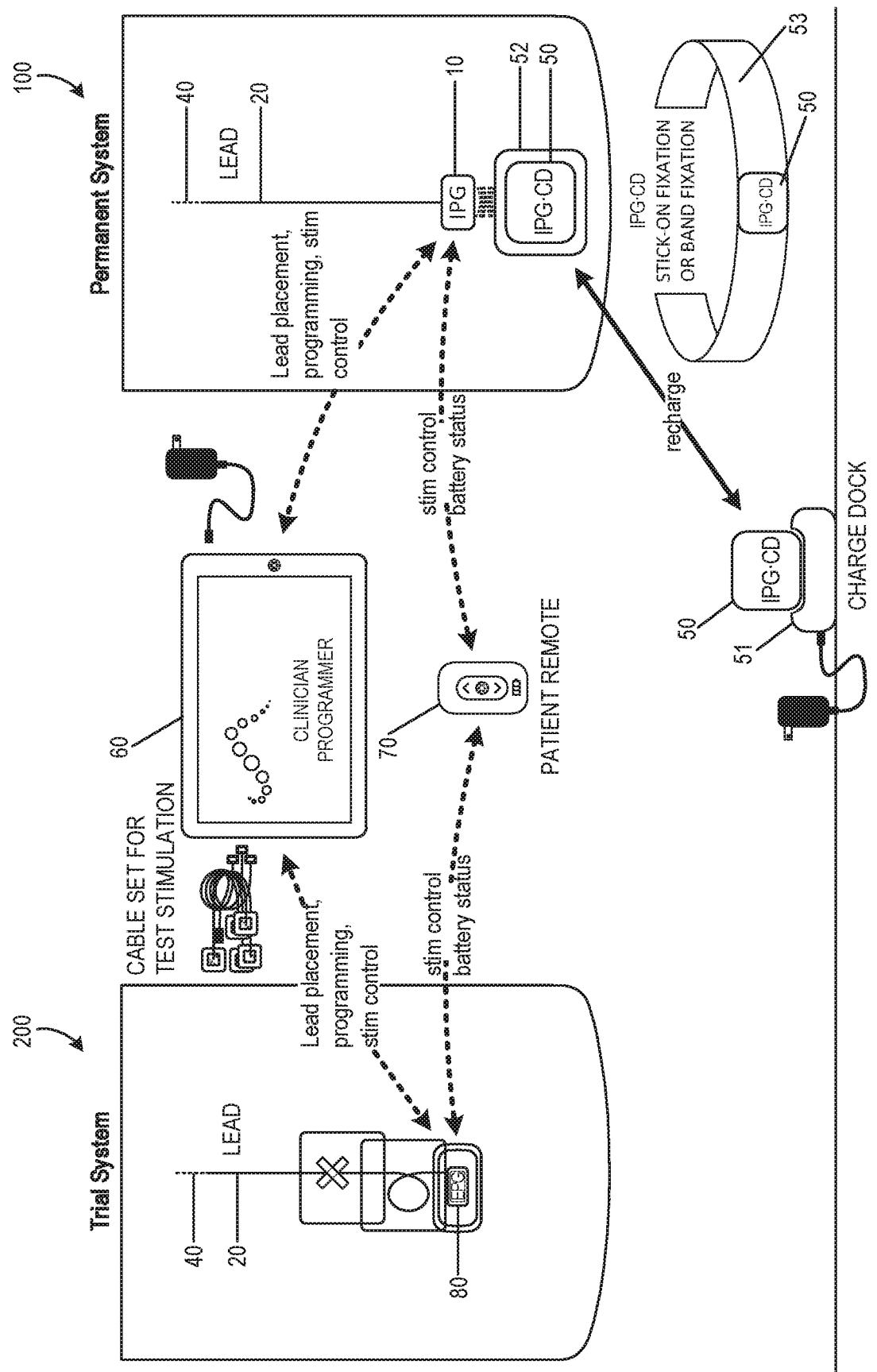
1 40. The implantable neurostimulator of claim 39, wherein the first
2 differential amplifier comprises an inverting input connected to a virtual ground and a non-
3 inverting input connected to a first current command; and wherein the second differential
4 amplifier comprises an inverting input connected to the virtual ground and a non-inverting
5 input connected to a second current command.

1 41. The implantable neurostimulator of claim 40, wherein the virtual
2 ground supplies a first voltage to the inverting input of the first differential amplifier and
3 supplies the first voltage to the inverting input of the second differential amplifier.

1 42. The implantable neurostimulator of claim 41, wherein the first current
2 command supplies a second voltage greater than the supplied first voltage when selecting the
3 first differential amplifier for current sourcing, and wherein the first current command
4 supplies a second voltage less than the supplied first voltage when selecting the first
5 differential amplifier for current sinking.

1 43. The implantable neurostimulator of claim 42, wherein the second
2 current command supplies a third voltage greater than the supplied first voltage when

- 3 selecting the second differential amplifier for current sourcing, and wherein the second
- 4 current command supplies a third voltage less than the supplied first voltage when selecting
- 5 the second differential amplifier for current sinking.



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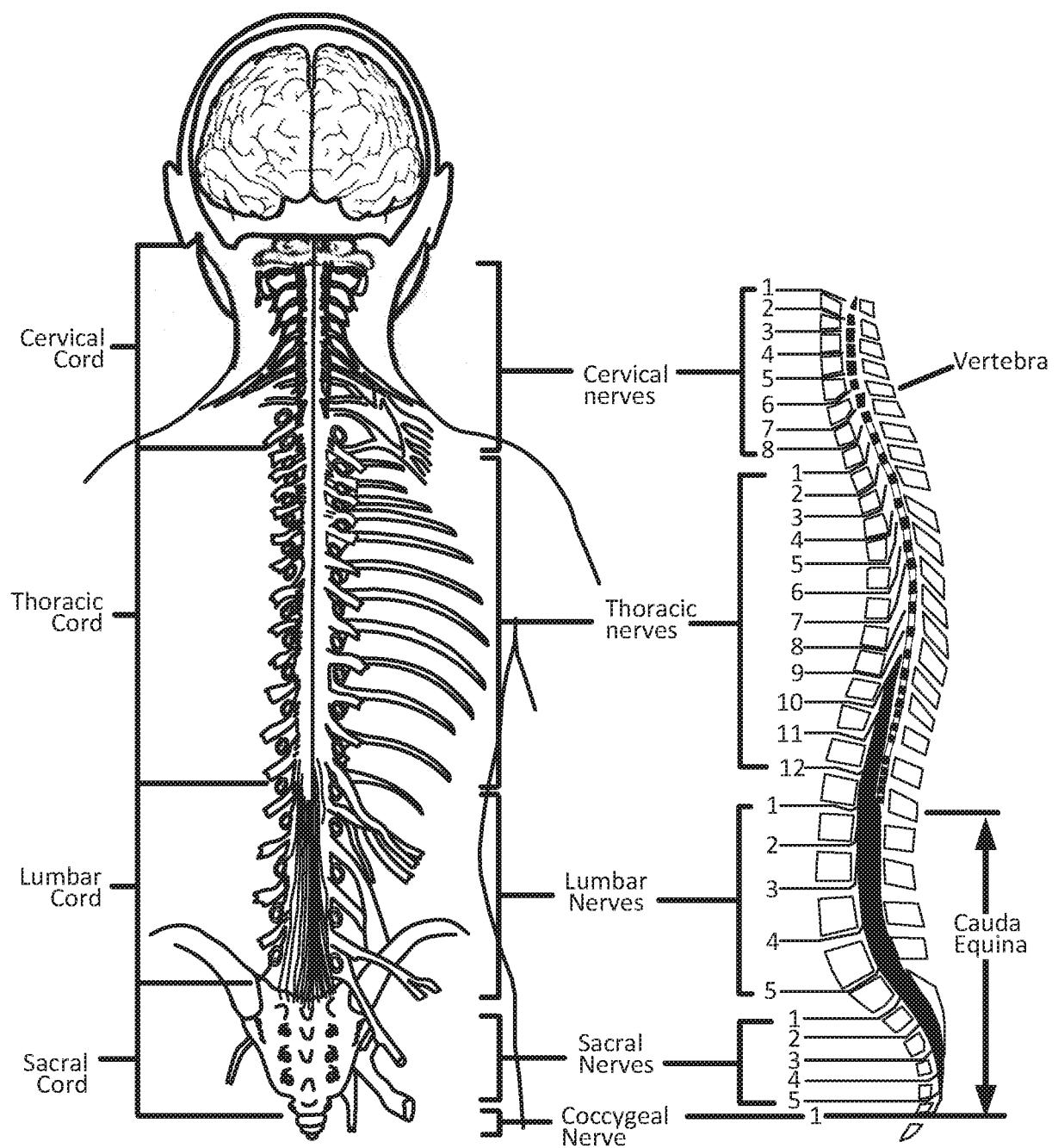


FIG. 2A

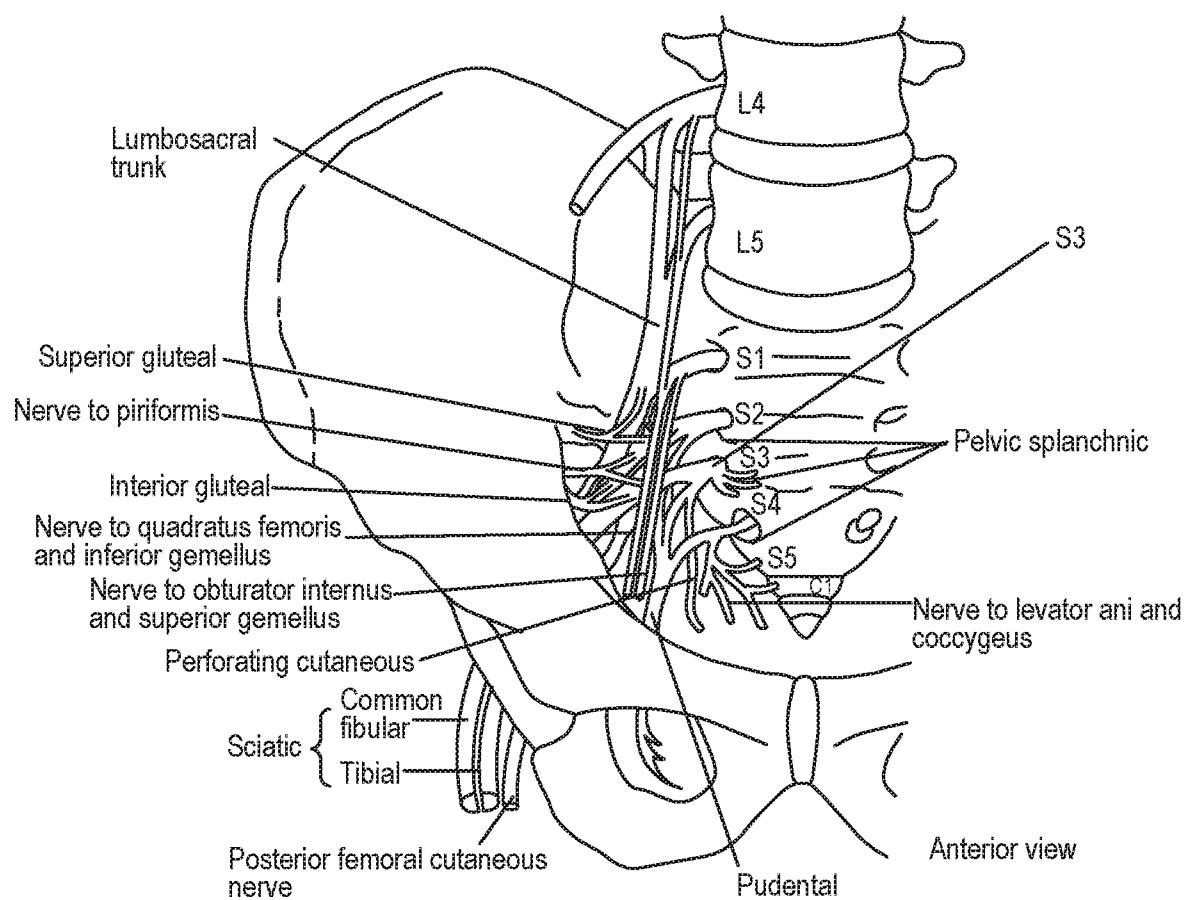


FIG. 2B

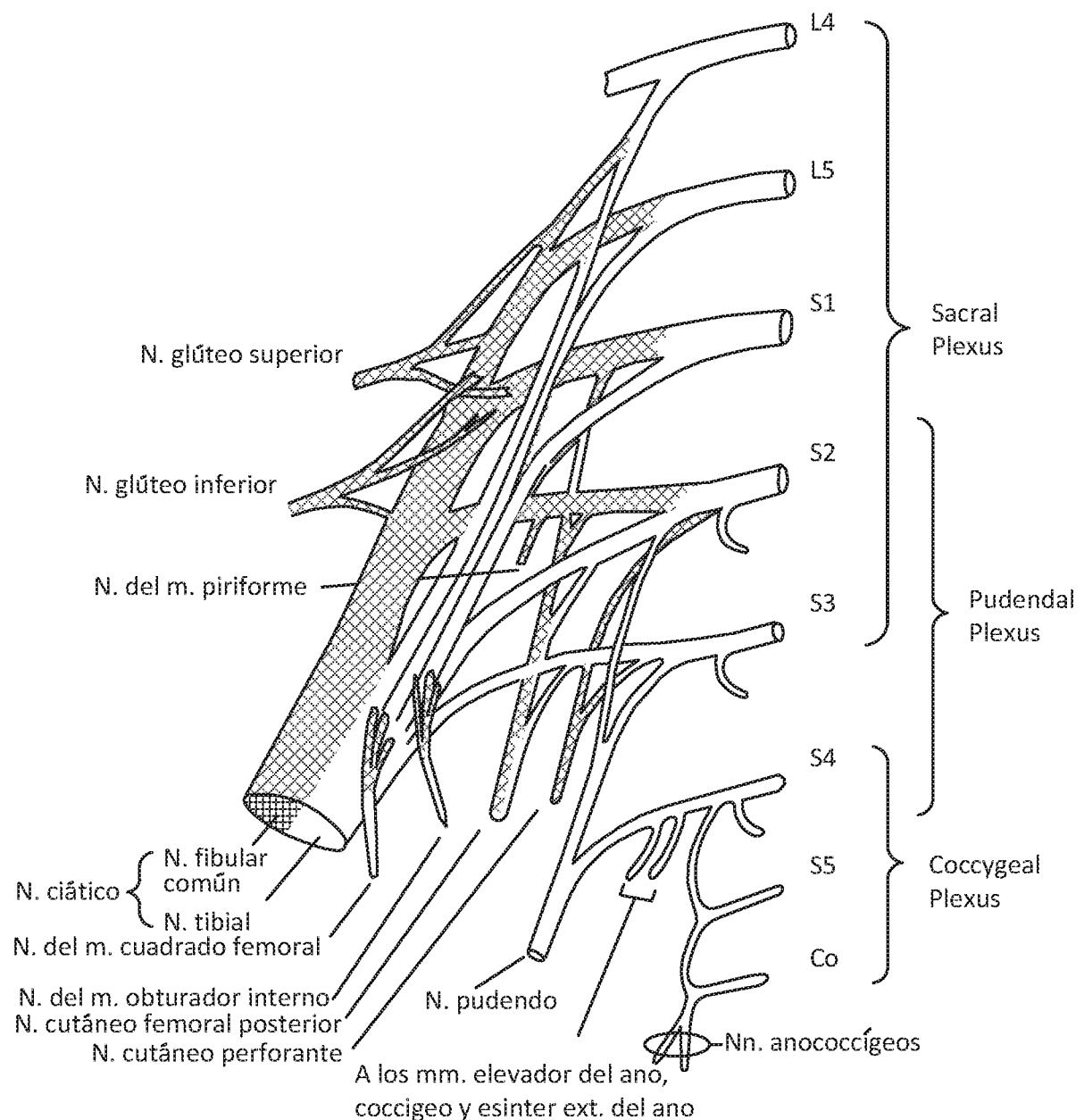


FIG. 2C

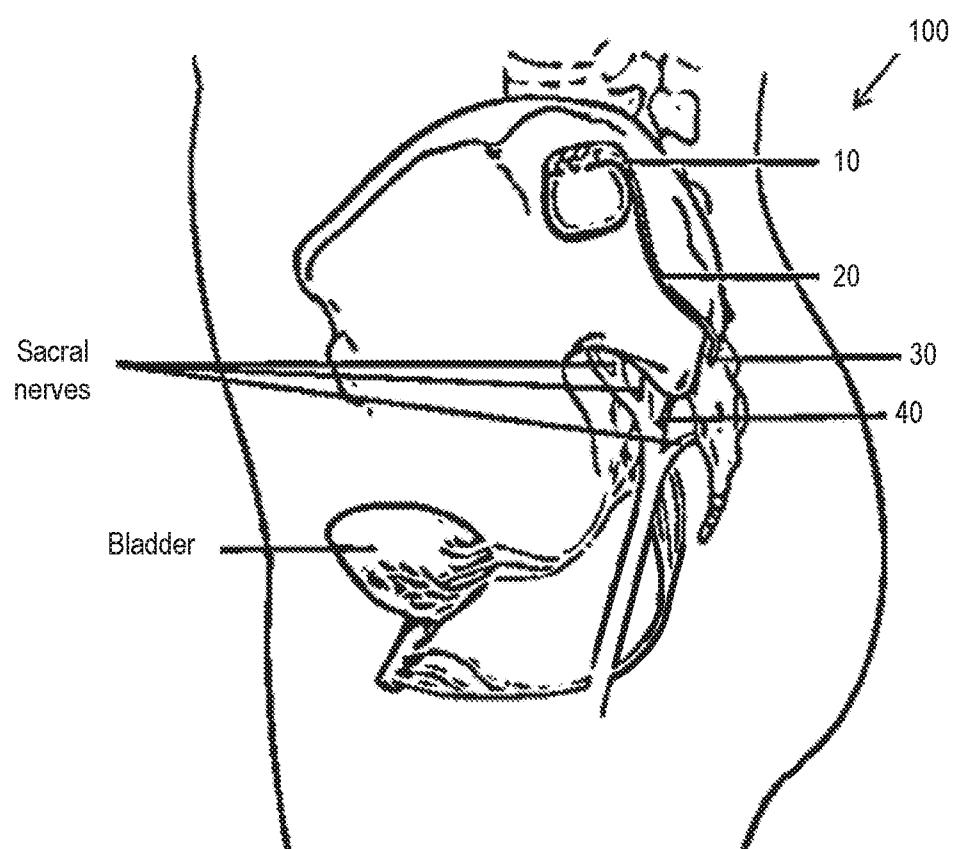


FIG. 3A

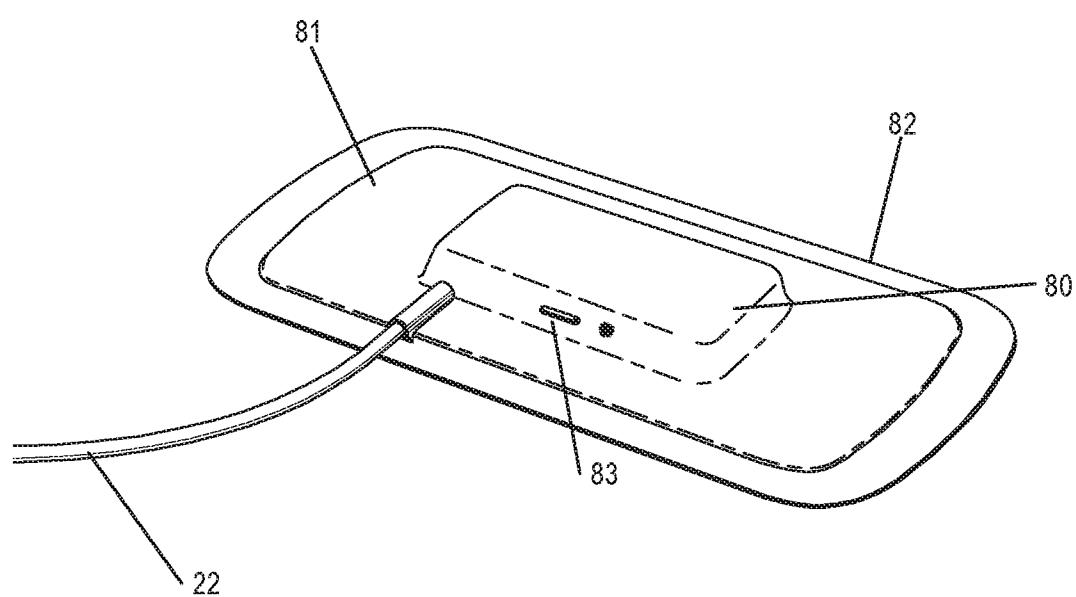
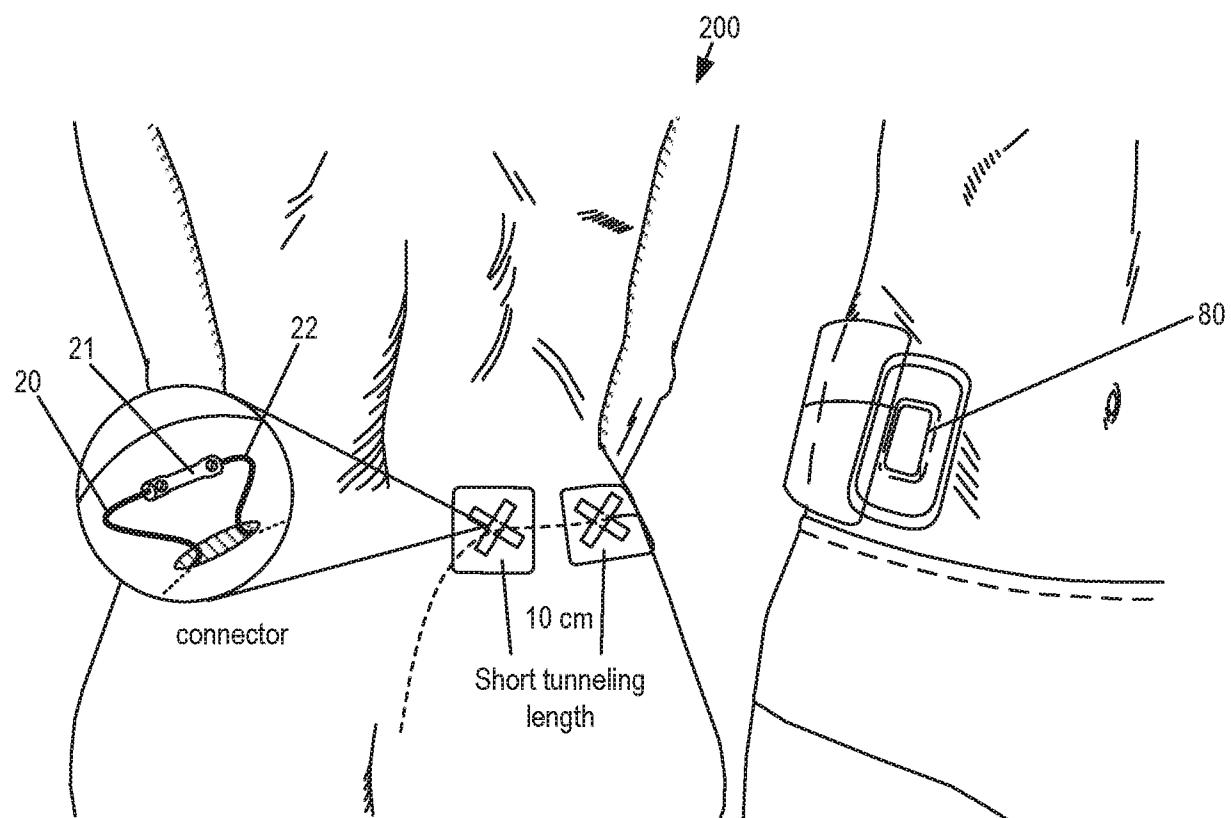


FIG. 3B

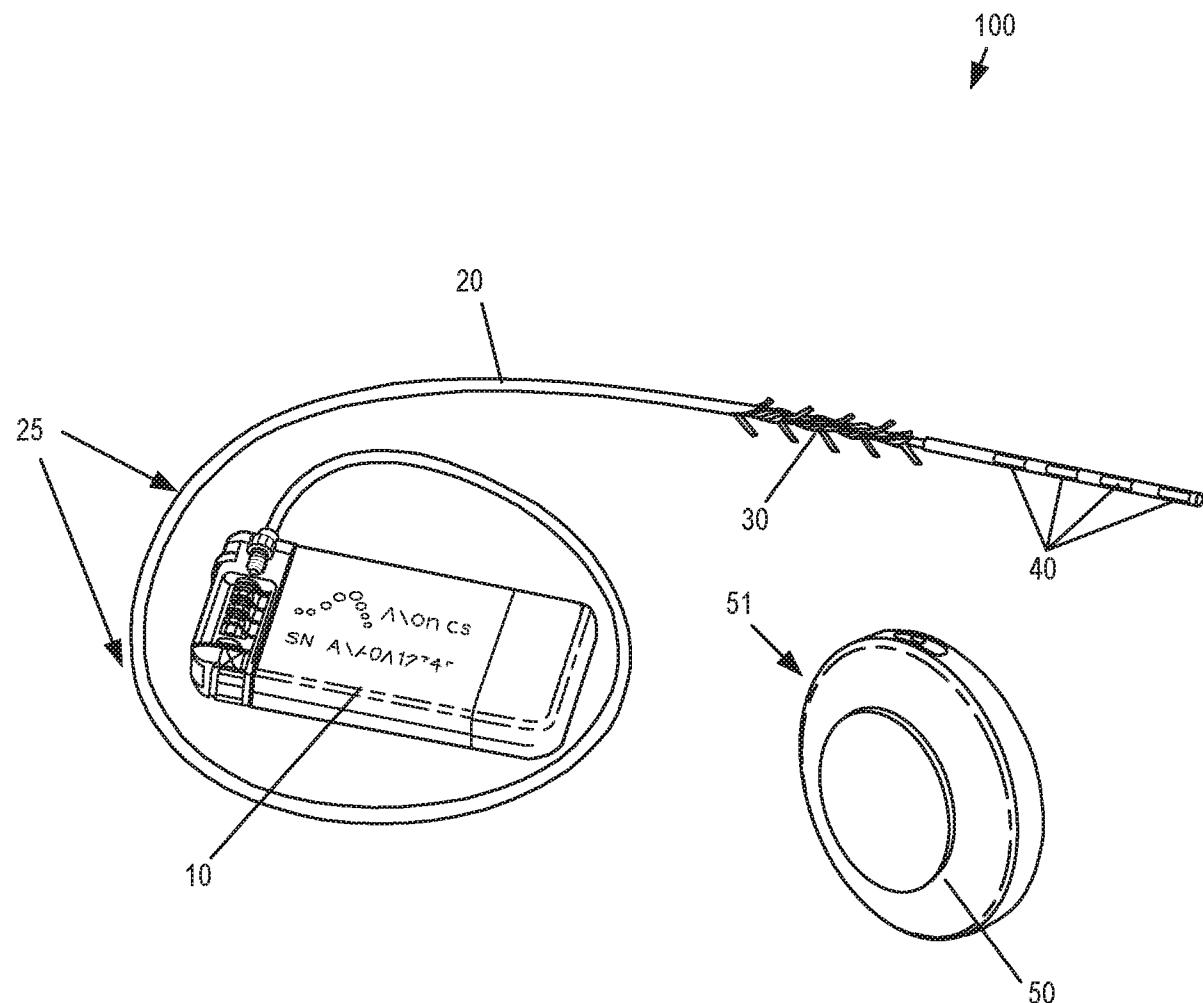


FIG. 4

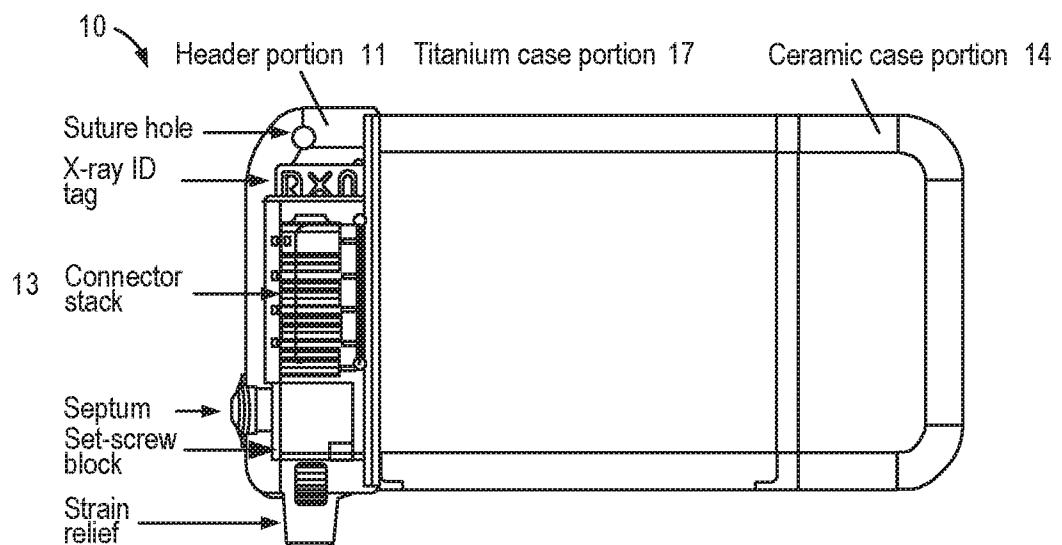


FIG. 5A

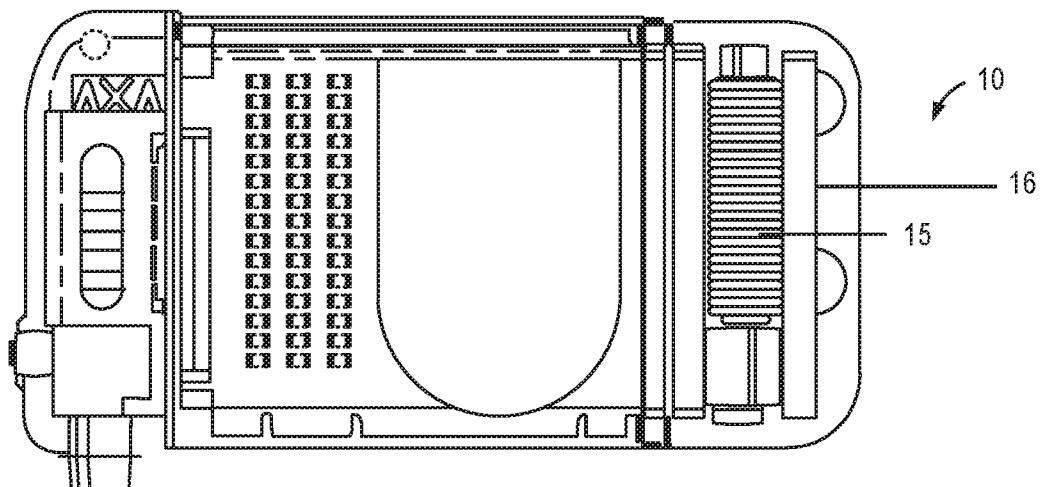


FIG. 5B

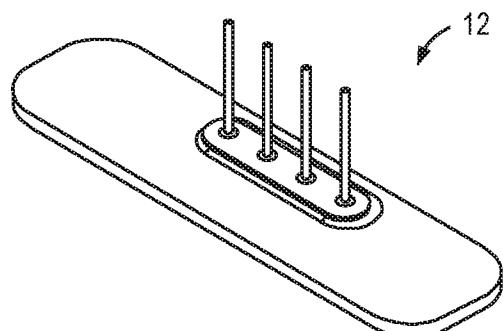


FIG. 5C

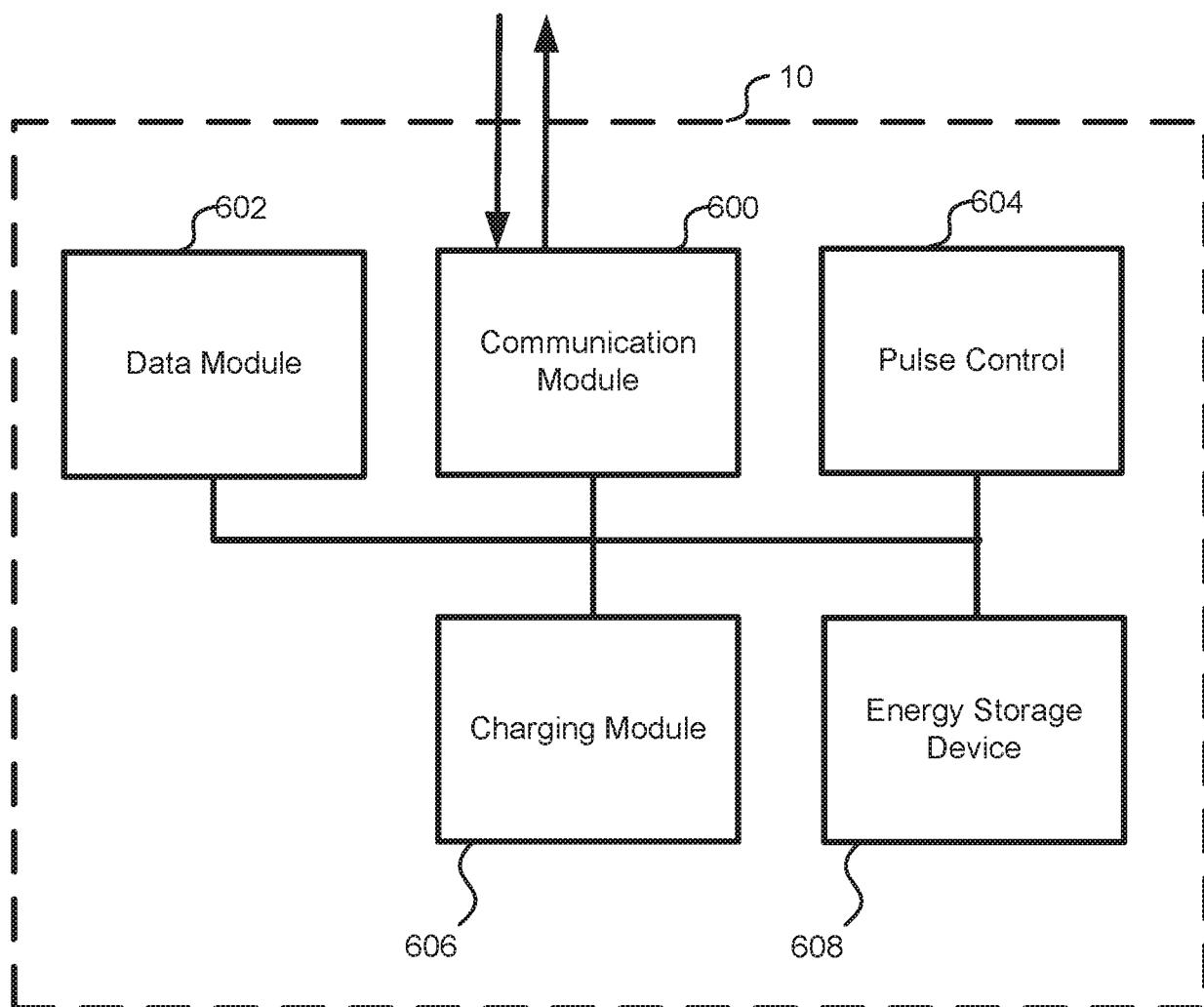


FIG. 6

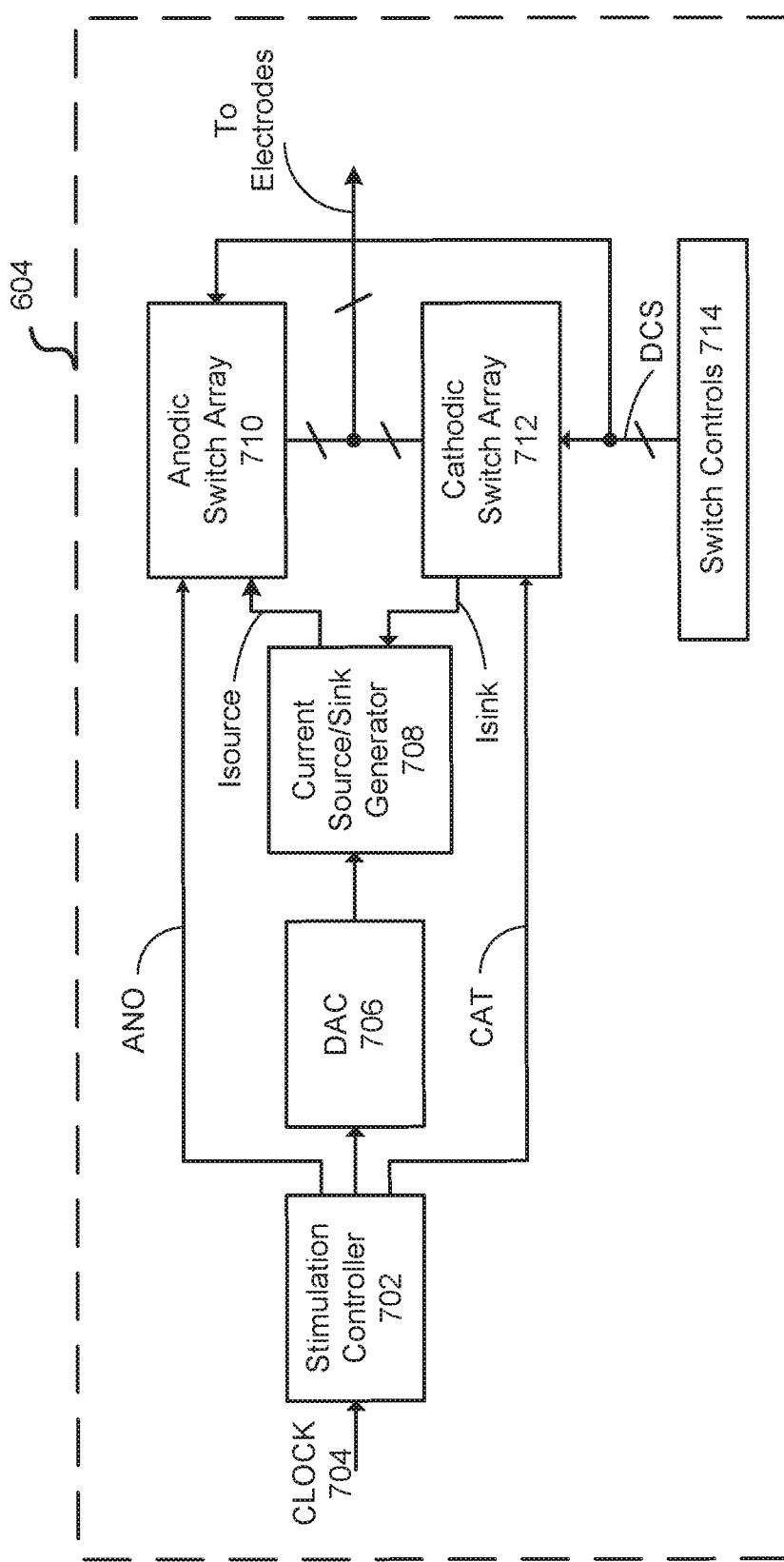


FIG. 7

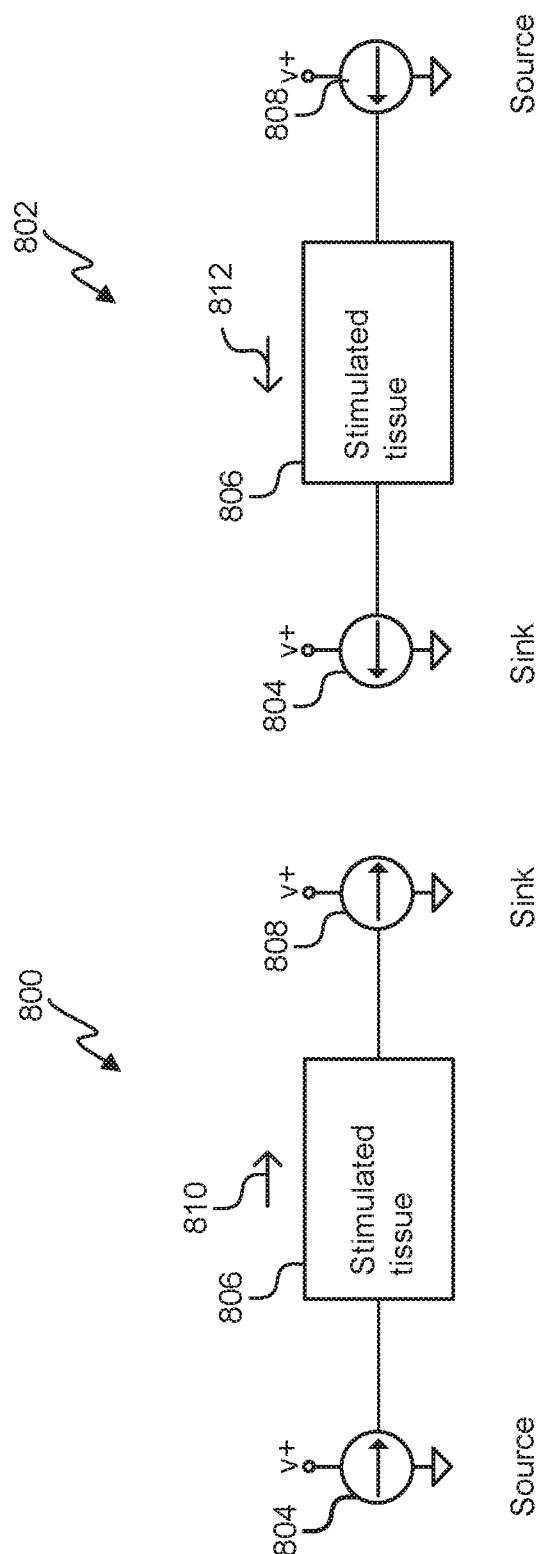


FIG. 8

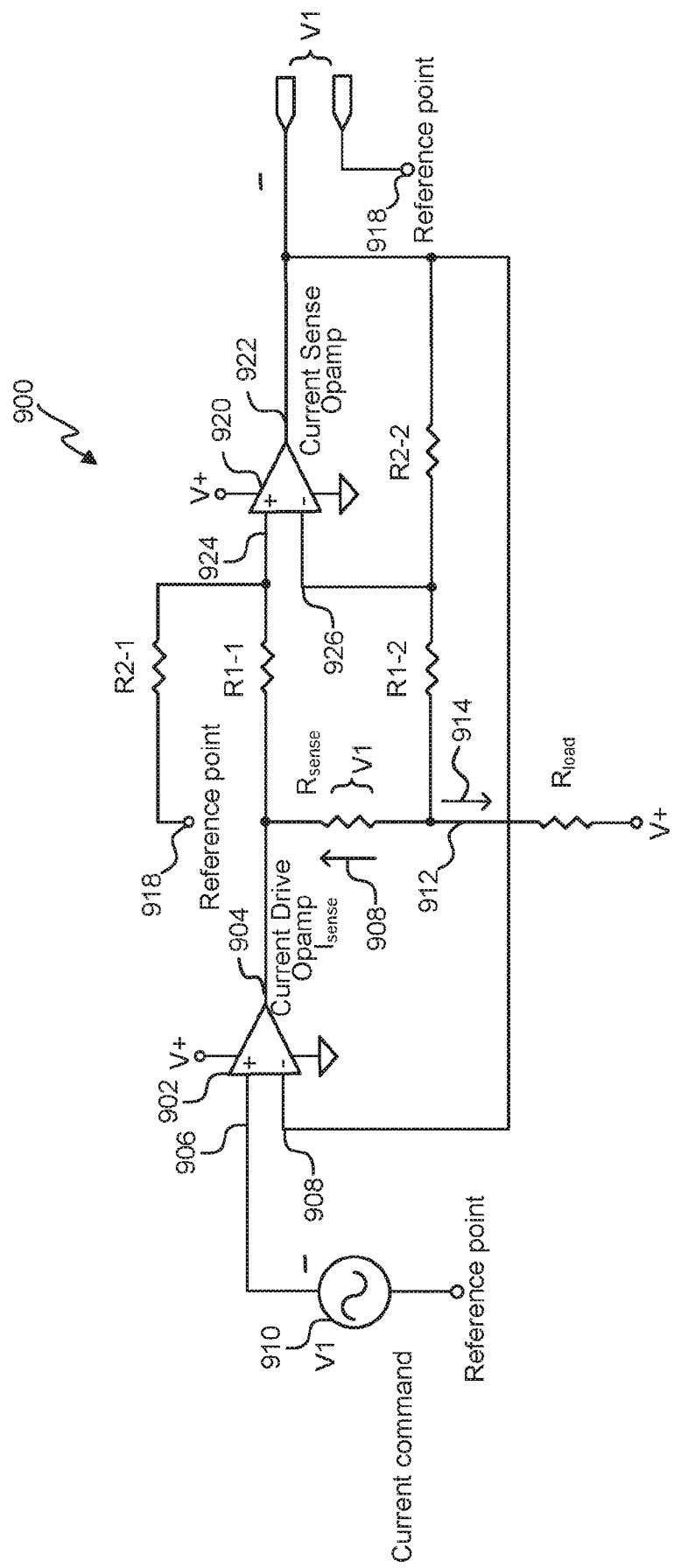


FIG. 9

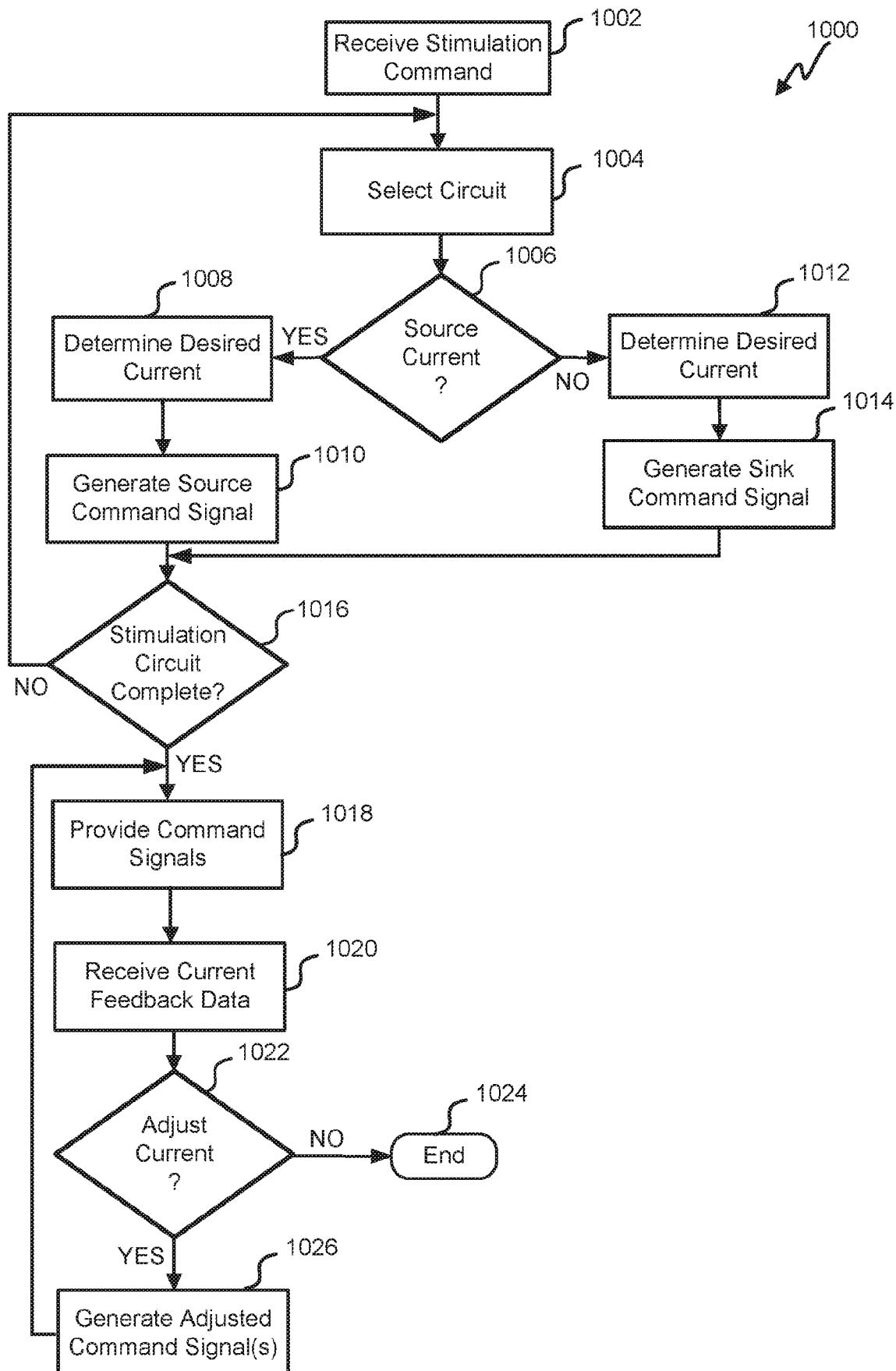


FIG. 10

INTERNATIONAL SEARCH REPORT

International application No.

PCT/US2016/041508

A. CLASSIFICATION OF SUBJECT MATTER

IPC(8) - A61N 1/04; A61N 1/05; A61N 1/36 (2016.01)

CPC - A61N 1/014; A61N 1/0456; A61N 1/0504; A61N 1/18; A61N 1/32; A61N 1/36007 (2016.08)

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC - A61N 1/04; A61N 1/05; A61N 1/36

CPC - A61N 1/014; A61N 1/0456; A61N 1/0504; A61N 1/18; A61N 1/32; A61N 1/36007; A61N 1/36017

A61N 1/36021; A61N 1/3605; A61N 1/36125; A61N 1/36128; A61N 1/36146; A61N 1/36153

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched
607/40; 607/41; 607/57; 607/59; 607/65; 607/66; 607/70; 607/72; 607/74 (keyword delimited)

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

Orbit, Google Patents , Google

Search terms used: neurostimulator, electrodes, leads, differential amplifier, operational amplifier, op amp, comparator, virtual ground, floating, common drain, nerves, implant, subcutaneous, implantable, urinary, incontinence

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 8,588,927 B2 (ROY et al) 19 November 2013 (19.11.2013) entire document	39
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Y	US 2012/0095529 A1 (PARRAMON et al) 19 April 2012 (19.04.2012) entire document	1-4, 24-26, 29-38
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A		11-23
Y	US 2012/0095529 A1 (PARRAMON et al) 19 April 2012 (19.04.2012) entire document	1-4, 24-26, 29-38
A	US 2014/0257121 A1 (FELDMAN et al) 11 September 2014 (11.09.2014) Fig. 23	5-23
A	US 9,031,658 B2 (CHIAO et al) 12 May 2015 (12.05.2015) entire document	11-23
A	US 8,340,786 B2 (GROSS et al) 25 December 2012 (25.12.2012) entire document	11-23

 Further documents are listed in the continuation of Box C. See patent family annex.

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"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

"&" document member of the same patent family

Date of the actual completion of the international search

12 September 2016

Date of mailing of the international search report

04 OCT 2016

Name and mailing address of the ISA/

Mail Stop PCT, Attn: ISA/US, Commissioner for Patents
P.O. Box 1450, Alexandria, VA 22313-1450
Facsimile No. 571-273-8300

Authorized officer

Blaine R. Copenheaver

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