



(86) **Date de dépôt PCT/PCT Filing Date:** 2013/03/07
(87) **Date publication PCT/PCT Publication Date:** 2013/09/12
(45) **Date de délivrance/Issue Date:** 2018/10/16
(85) **Entrée phase nationale/National Entry:** 2014/09/04
(86) **N° demande PCT/PCT Application No.:** US 2013/029724
(87) **N° publication PCT/PCT Publication No.:** 2013/134570
(30) **Priorités/Priorities:** 2012/03/09 (US61/609,142);
2013/01/30 (US13/754,773)

(51) **Cl.Int./Int.Cl. B65D 43/02** (2006.01)

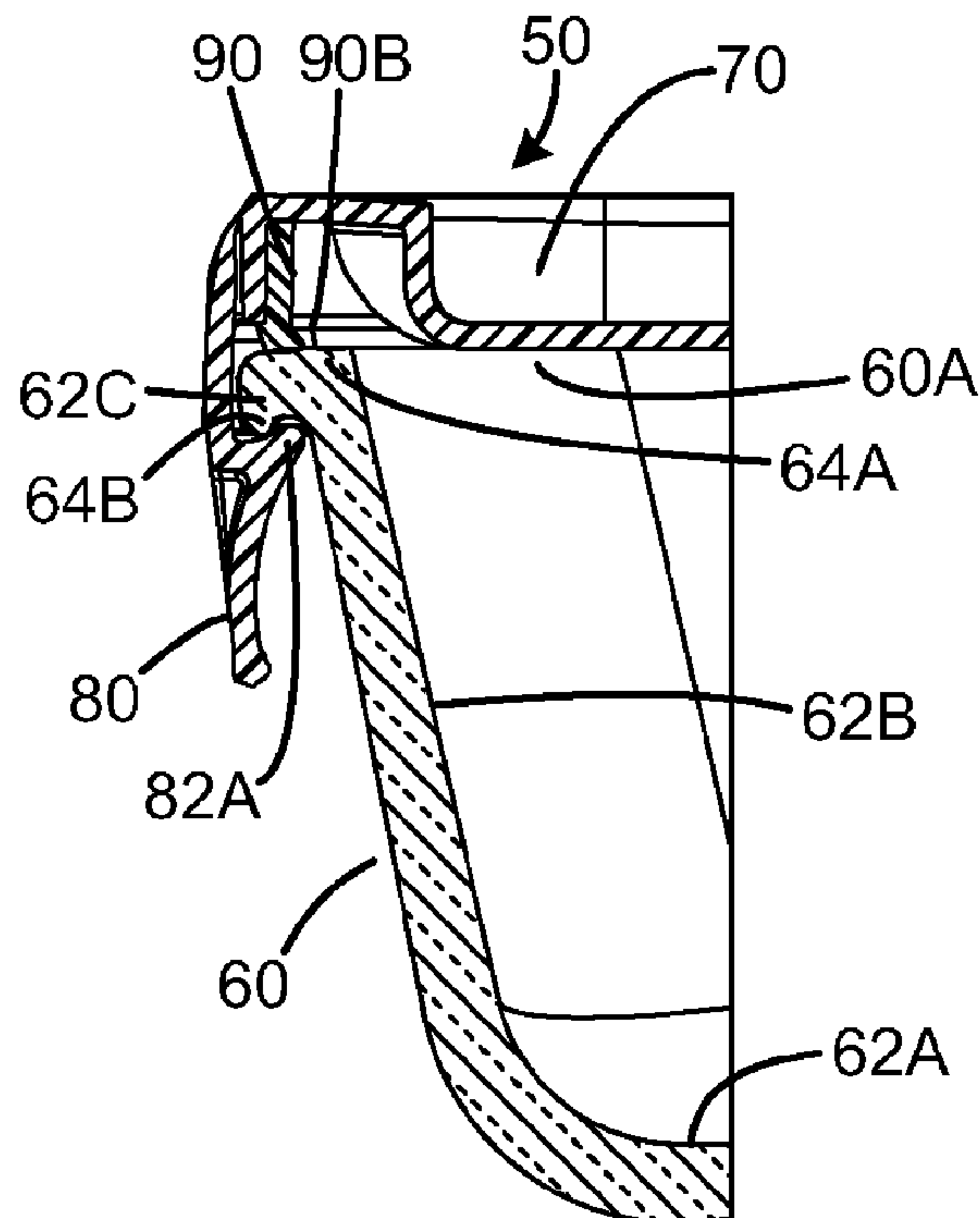
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(54) **Titre : COUVERCLE, ET SYSTEME DE RECIPIENT ET COUVERCLE**

(54) **Title: LID, AND CONTAINER SYSTEM AND LID**



(57) **Abrégé/Abstract:**

In one embodiment, a lid structure (70) with latches (80) is configured for sealing use with container vessels (60) of different materials having differing manufacturing dimensional tolerances, such plastic vessels and glass vessels. Another feature of a lid and vessel combination is the provision of a lid receptacle feature, configured to capture the base of a vessel in a stacking arrangement, without utilization of special features on the vessel base. Another feature of an embodiment of a lid is the capability of lid nesting of multiple lids with interference fit between adjacent lids to lock the lids together.

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property
Organization
International Bureau



(43) International Publication Date
12 September 2013 (12.09.2013)

WIPO | PCT

(10) International Publication Number
WO 2013/134570 A3

(51) International Patent Classification:
B65D 43/02 (2006.01)

(21) International Application Number:
PCT/US2013/029724

(22) International Filing Date:
7 March 2013 (07.03.2013)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:
61/609,142 9 March 2012 (09.03.2012) US
13/754,773 30 January 2013 (30.01.2013) US

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(81) Designated States (unless otherwise indicated, for every
kind of national protection available): AE, AG, AL, AM,
AO, AT, AU, AZ, BA, BB, BG, BH, BN, BR, BW, BY,
BZ, CA, CH, CL, CN, CO, CR, CU, CZ, DE, DK, DM,
DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT,

HN, HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KN, KP,
KR, KZ, LA, LC, LK, LR, LS, LT, LU, LY, MA, MD,
ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI,
NO, NZ, OM, PA, PE, PG, PH, PL, PT, QA, RO, RS, RU,
RW, SC, SD, SE, SG, SK, SL, SM, ST, SV, SY, TH, TJ,
TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA,
ZM, ZW.

(84) Designated States (unless otherwise indicated, for every
kind of regional protection available): ARIPO (BW, GH,
GM, KE, LR, LS, MW, MZ, NA, RW, SD, SL, SZ, TZ,
UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, RU, TJ,
TM), European (AL, AT, BE, BG, CH, CY, CZ, DE, DK,
EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV,
MC, MK, MT, NL, NO, PL, PT, RO, RS, SE, SI, SK, SM,
TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW,
ML, MR, NE, SN, TD, TG).

Declarations under Rule 4.17:

- as to applicant's entitlement to apply for and be granted a patent (Rule 4.17(ii))
- as to the applicant's entitlement to claim the priority of the earlier application (Rule 4.17(iii))

Published:

- with international search report (Art. 21(3))
- before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments (Rule 48.2(h))

(88) Date of publication of the international search report:
14 November 2013

(54) Title: LID, VESSEL AND LID COMBINATON, AND METHOD FOR MERCHANDISING LIDS AND VESSELS

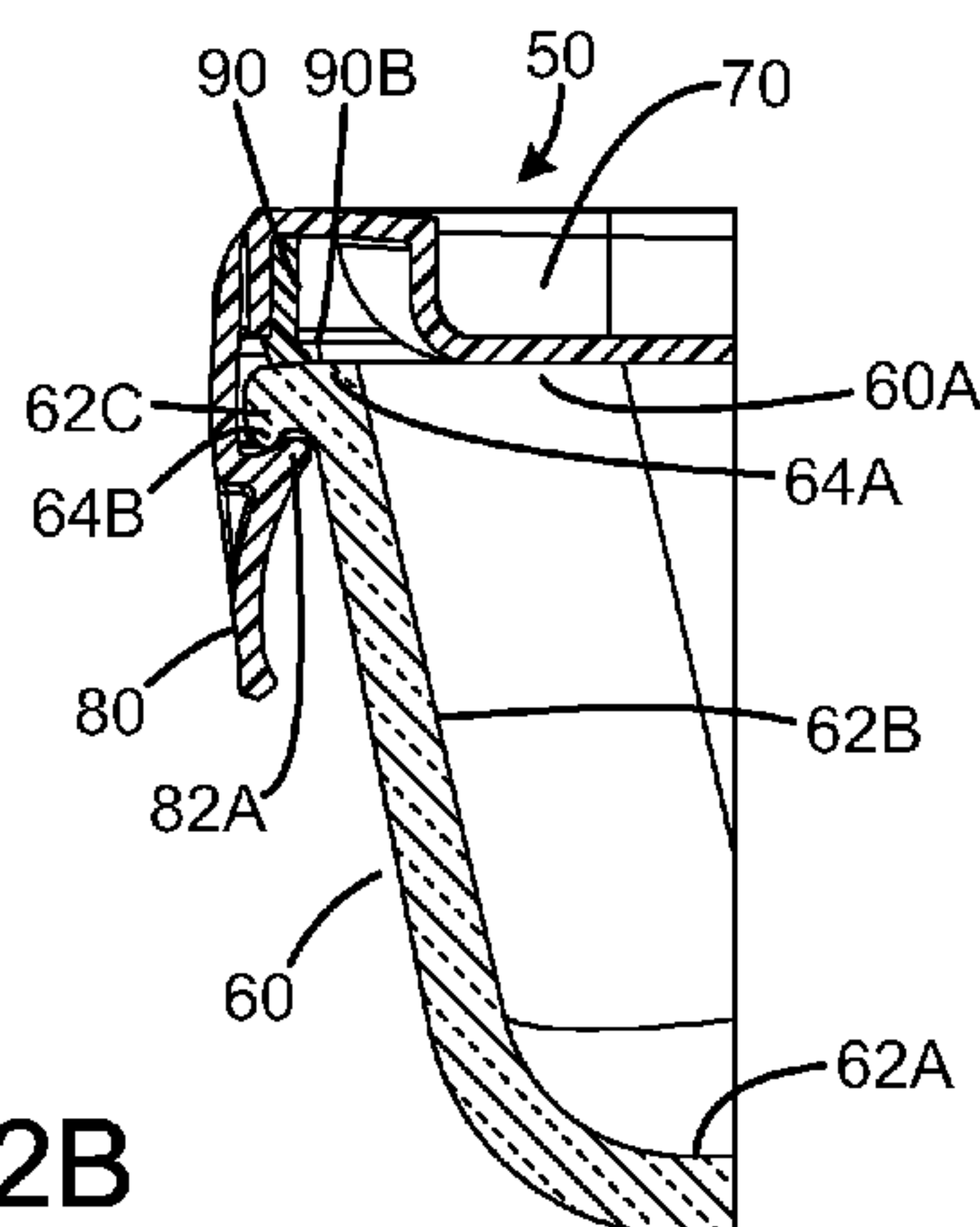


FIG. 2B

(57) Abstract: In one embodiment, a lid structure (70) with latches (80) is configured for sealing use with container vessels (60) of different materials having differing manufacturing dimensional tolerances, such plastic vessels and glass vessels. Another feature of a lid and vessel combination is the provision of a lid receptacle feature, configured to capture the base of a vessel in a stacking arrangement, without utilization of special features on the vessel base. Another feature of an embodiment of a lid is the capability of lid nesting of multiple lids with interference fit between adjacent lids to lock the lids together.



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LID, AND CONTAINER SYSTEM AND LID

BACKGROUND

[0001] Vessels for holding food items may include a separate lid, but are often not provided with an air-tight seal. This is particularly the case for glass vessels for example. Air-tight container-lid systems are typically fabricated from a rigid plastic material, and typically utilize a separate seal member disposed between the lid and container.

SUMMARY

[0002] In accordance with an aspect of the disclosure there is provided a lid for attachment to a vessel having an open top surrounded by a peripheral edge portion, the lid comprising: a lid portion fabricated of a plastic material, and a peripheral seal structure portion formed of an elastomeric material different from said plastic material of the lid portion, the seal structure portion integrated with the lid portion to form a unitary one-piece lid-seal structure, wherein the seal structure portion is permanently attached to the lid portion; a set of latches integrated with the lid portion; the seal structure portion comprising a main body portion attached to the lid portion, a second seal portion comprising a protruding spring portion, and a third seal portion comprising a compression portion at a distal end of the seal structure portion, the spring portion of the seal structure when viewed in cross-section comprising a finger-like protrusion protruding from the compression portion at said distal end, wherein the spring seal portion is angled inwardly toward an interior portion of the lid or outwardly away from the interior portion of the lid and angularly away from the distal end with the lid in an unattached position relative to the vessel, wherein the seal structure portion extends about an entire outer periphery of a peripheral channel portion of the lid portion, the spring portion configured to flex as it is brought into contact with and to maintain sealing contact with a vessel sealing surface portion to absorb flatness variability of the vessel sealing surface portion, while the compression portion is configured to contact the vessel sealing surface portion and compress in response to latch closure and to provide adequate latch retention force to hold the set of latches in a closed position, and wherein the seal structure is configured to provide an air-tight seal between the lid portion and the sealing surface portion of the peripheral edge of the vessel when the lid is attached to the vessel.

[0002a] In accordance with another aspect of the disclosure there is provided a vessel and lid combination comprising: a first vessel having an open top surrounded by a peripheral edge, wherein the vessel is a unitary structure, having an open top region, a bottom portion, a sidewall portion including a peripheral rim portion defining a top seal surface portion and a latch engagement lip portion at or adjacent the open top region; a lid for covering the open region and including: a lid portion fabricated of a plastic material, and a peripheral seal structure portion formed of an elastomeric material different from said plastic material of the lid portion, the seal structure portion integrated with the lid portion to form a unitary one-piece lid-seal structure, wherein the seal structure portion is permanently attached to the lid portion; a set of latches integrated with the lid portion; the seal structure portion comprising a main body portion attached to the lid portion, a second seal portion comprising a protruding spring portion, and a third seal portion comprising a compression portion at a distal end of the seal structure portion, and wherein the seal structure is configured to absorb flatness variability in the seal surface portion of the vessel, the spring portion of the seal structure protruding from the compression portion at the distal end, the spring portion comprising a flexible flap extending toward an interior portion of the lid or outwardly away from the interior portion of the lid with the lid in an unattached position relative to the vessel, wherein the seal structure portion extends about an entire outer periphery of a peripheral channel portion of the lid portion, the flap configured to flex as it is brought into contact with and to maintain sealing contact with the top seal surface portion to absorb variability of the top seal surface portion, while the compression portion is configured to provide adequate latch retention force to hold the set of latches in a closed position, and wherein the seal structure is configured to provide an air-tight seal between the lid portion and the top seal surface portion of the peripheral edge of the first vessel when the lid is attached to the first vessel.

BRIEF DESCRIPTION OF THE DRAWINGS

[0003] Features and advantages of the disclosure will readily be appreciated by persons skilled in the art from the following detailed description when read in conjunction with the drawing wherein:

[0004] FIG. 1A is an isometric view of an exemplary embodiment of a container

and lid system, in which the container is fabricated of a glass material. FIGS. 1B and 1C are respective bottom and end views of the container and lid system of FIG. 1A.

[0005] FIG. 2A is a top view of the container and lid system of FIG. 1A. FIGS 2B and 2C are respective cross-sectional views taken through lines B-B and C-C of FIG. 2A. FIG. 2D is a top view of an exemplary embodiment of a glass vessel as in the system of FIG. 1A. FIG. 2E is a cross-sectional view taken along line A-A of FIG. 2D.

[0006] FIG. 3A is a top view of an exemplary embodiment of a first shot structure of a lid structure of the system of FIG. 1A. FIGS. 3B, 3C and 3D are respective cross-sectional views taken through lines B-B, C-C and D-D of FIG. 3A.

[0007] FIG. 4 is an isometric view of an exemplary embodiment of a second shot structure, a seal structure portion, of the lid structure of FIG. 1A.

[0008] FIG. 5A is a top view of the second shot portion of FIG. 4. FIGS. 5B and 5C are respective cross-sectional views of the second shot structure of FIG. 5A.

[0009] FIG. 6A is a top view of the lid structure of the system of FIG. 1A. FIGS. 6B, 6C and 6D are respective cross-sectional views taken along lines B-B, C-C and D-D of FIG. 6A.

[0010] FIG. 7A is a side view of a container/lid system as in FIG. 1A, in which a container is in a stacking relationship to a lower lid. FIG. 7B is a cross-sectional view taken along line D-D of FIG. 7A.

[0011] FIG. 8A is an isometric view of an exemplary embodiment of a container and lid system, in which the container is fabricated of a plastic material, and the lid is as described above regarding FIGS. 2A-7B. FIGS. 8B and 8C are respective bottom and front views of the container and lid system of FIG. 8A.

[0012] FIG. 9A is a top view of the container and lid system of FIG. 8A. FIGS. 9B and 9C are respective cross-sectional views taken through lines B-B and C-C of

FIG. 9A.

[0013] FIG. 10A is a side view illustrating a stacking arrangement of a container lid system as in FIG. 8A, with the container in a stacking arrangement on a lower lid. FIG. 10B is a cross-sectional view taken along line 10B-10B of FIG. 10A.

[0014] FIG. 11A is an isometric view of an exemplary embodiment of a set of lids as in the system of FIG. 1A, in which the lids are in a lid stacking arrangement. FIG. 11B is an end view of the stacked lids of FIG. 11A. FIG. 11C is a cross-section view taken along line 11C-11C of FIG. 11B.

[0015] FIG. 12A is an isometric view of an exemplary embodiment of a set of lids for a circular container configuration, arranged in stacking relation. FIG. 12B is a side view of the stacked lids of FIG. 12A. FIG. 12C is a cross-section view of the stacked configuration of FIG. 12B, taken along line 12C-12C.

[0016] FIG. 13 is a top view of a plastic vessel. FIG. 13A is a cross-sectional view of the vessel of FIG. 13, taken along line 13A-13A.

DETAILED DESCRIPTION

[0017] In the following detailed description and in the several figures of the drawing, like elements are identified with like reference numerals. The figures may not be to scale, and relative feature sizes may be exaggerated for illustrative purposes.

[0018] In accordance with one aspect, a lid structure with latches is configured for sealing use with container vessels of different materials having differing manufacturing dimensional tolerances, e.g. plastic, metal, glass and ceramic vessels. Plastic vessels can typically be manufactured to tighter tolerances than vessels of other materials such as glass and ceramic. For example, a glass or ceramic vessel may have a flat circumferential seal surface, whose flatness has a certain dimensional tolerance. Plastic or metal vessels can be manufactured with

tighter tolerances, so that a similar flat circumferential seal surface can be expected to seal to a lid with greater seal effectiveness than can the glass or ceramic vessel. A lid with capability for use on a plurality of vessel types, i.e. a universal lid, provides significant advantages. For example, the lid may be sold to consumers separately from the vessel, allowing the user to purchase a separately sold vessel to be used with the lid. This provides the consumers with the capability to choose the vessel which best meets his or her needs, while still being able to use the same lid. Another advantage is that the number of types of lids which must be held in inventory by a merchandiser is reduced, since the same lid can be used with multiple types of vessels. Costs of production may be reduced, due to increased scale of production.

[0019] In accordance with another aspect, a lid configuration is provided with capability of stacking multiple lids together and with interference fitting of the adjacent lids, for maintaining the lid stack in place.

[0020] Another aspect is a lid and vessel configured to provide the capability of stacking the vessel on top of the lid, with an interference fit of lid features to the base of the vessel.

[0021] An exemplary embodiment of a vessel-lid combination includes a glass, ceramic, metal or plastic vessel having an open top surrounded by a peripheral edge, a lid fabricated of a plastic material, and a seal structure integrated with the lid to form a unitary structure. The lid is configured to attach to the open top by means of a latch or set of latches integrated with the lid, and the seal structure is configured to provide a substantially air-tight seal between the lid and the peripheral edge of the vessel when the lid is attached to the vessel. In one exemplary embodiment, the vessel is a container fabricated of a glass suitable for baking or oven heating applications. In another embodiment, the vessel is fabricated of a plastic material such as polypropylene. In a general sense the vessel could be any container with a suitable locking lip to engage the lid latches, including plastic, ceramic, metal, glass or other containers. In an exemplary embodiment, a lid is configured for use on different vessels fabricated from

dissimilar materials and with different manufacturing tolerances.

[0022] FIGS. 1A-7B illustrate an exemplary embodiment of a vessel and lid system 50, which includes a vessel 60 and a lid 70 with an integral seal structure and latches 80. The vessel 60 in one embodiment is a glass container, which may be suitable for heating or baking food items in a hot oven. In this embodiment, the vessel 60 is made from a material which can withstand oven temperatures and cooling stresses. Other types of glass, metal, ceramic or plastic vessels can be configured for use with the lid 70, such that the vessels are formed with a sealing edge and latch engagement lip, as described more fully below.

[0023] The cross-sectional views of FIGS. 2B and 2C illustrate the construction of the exemplary vessel 60 in further detail. The vessel 60 is a unitary structure, having an open top region 60A, defined by a bottom portion 62A, a sidewall portion 62B and a peripheral rim portion 64. A sealing edge portion 62C is defined by the sidewall portion at or adjacent the open top region. In this example, the sidewall portion 62B is angled outwardly from the bottom region, defining a 13.5 degree angle relative to the bottom portion. This particular angular arrangement is but one example, other configurations of the sidewall and bottom portions of the vessel may alternately be employed. The rim portion 64 includes a generally flat top edge portion 64A and a latch engagement lip portion 64B.

[0024] The lid 70 is attached to the vessel 60 and latched in place to cover the open vessel top, using latches 80 connected by living hinges to the lid proper on opposite sides of the lid. The latches have latch hook features 82A which engage the latch engagement lip portion 64B of the vessel when the lid is placed on the vessel and the latches rotated about the hinges to the latched position shown in FIGS. 1A and 2B, for example. A seal structure 90, discussed more fully below, engages a seal surface on the vessel, the top edge portion 64A, as the lid is latched in place.

[0025] The lid 70 in an exemplary embodiment is fabricated by injection molding using a two shot molding technique, in which a first shot structure is fabricated of a first plastic material, and then the lid structure is completed in a second shot in

which a second plastic material is overmolded to a portion of the first shot structure to form the seal structure 90. The second plastic material is bonded to surfaces of the first shot material as a result of the molding process. FIGS. 3A-3D illustrate an exemplary embodiment of the first shot structure 70-1 of the lid 70. In an exemplary embodiment, the primary, first shot lid structure is formed from a polymer such as polypropylene or similar structurally rigid polymer material. FIG. 3D also illustrates that the latch 80 in the downward, latched condition, is recessed relative to the lid outer skirt, so that the latch and hinge do not protrude outwardly from the lid skirt, thus offering some protection against damage to the latch.

[0026] FIGS. 4 and 5A-5C illustrate an exemplary embodiment of the second shot structure, the seal structure 90, in isolation. An exemplary over-mold material used in the second shot is a thermoplastic elastomer (TPE) material. By fabricating the seal structure in this manner using an overmold, second shot process, several advantages are obtained, including lower cost relative to a separate, removable seal, cleanliness (by avoiding space between a removable seal and the lid structure), and ease of use since the seal structure is permanently attached to the first shot structure.

[0027] FIGS. 6A-6D illustrate an exemplary embodiment of the lid 70 in a completed form, i.e. after the overmolding process is completed to form the second plastic material to the first shot structure and define the seal structure 90. In an exemplary embodiment, the first shot lid structure defines a peripheral channel 72-1 between a peripheral downwardly extending skirt portion 72-3 and an inner peripheral wall structure 72-2, connected by a web portion 72-4. The second shot material of the seal structure 90 in this embodiment is molded to the interior side wall 72-3A (FIG. 3B) of the skirt portion and to the web portion. In an exemplary embodiment, the second shot material does not fill the channel, but in other embodiments, the second shot material may fill a larger part or all the channel if desired for a particular application.

[0028] The seal structure 90 in this embodiment comprises several portions. A main body portion 90C is attached to the inner wall of the skirt and to the web

portion. Another seal portion is a protruding spring portion 90B. Another seal portion is compression portion 90A. For use with glass vessels, a feature is that the seal structure is configured to absorb the greater flatness variability in the sealing area or surface of the glass vessel. The spring portion 90B of the seal structure is configured to flex easily to absorb the variability of the vessel seal surface, while the compression portion 90A extends below the skirt portion by a sufficient distance to compress in response to latch closure and provide adequate latch retention force to hold the lid latches in the closed position. The flexing of the spring portion is illustrated in FIGS. 2B and 2C, in the case of a glass vessel 60 with the lid 70. FIGS. 9B and 9C illustrate a plastic vessel with the lid 70.

[0029] In an exemplary embodiment, the spring seal portion 90B is a finger-like protrusion, angled inwardly toward the interior portion of the lid. In other embodiments, the spring seal portion may be angled outwardly, away from the lid interior. Other suitable configurations for the spring portion may be employed, such as a rib downwardly extending from the compression portion, or an elbow-shaped cross-section configuration. Exemplary dimensions of the spring portion for one embodiment are a height dimension on the order of .04 to .05 inch, and a thickness of .025 to .040 inch. Exemplary dimensions for the compression portion are a thickness of about .10 inch and a height varying from about .085 to .15 inch, depending on the location around the perimeter. An exemplary overall height dimension for the seal structure is .35 inch, for an exemplary embodiment.

[0030] FIGS. 8A-10B illustrate another vessel and lid system 50-1, in which the lid 70 is used in combination with a plastic vessel 60-1. The vessel 60-1 is a unitary structure, having an open top region 60-1-1A, defined by a bottom portion 60-1-2A, a sidewall portion 60-1-2B and a peripheral rim portion 60-1-4. In this example, the sidewall portion 60-1-2B is angled outwardly from the bottom region, defining an 8 degree angle relative to the bottom portion, which is typically variable for different vessel sizes and configurations. This particular angular arrangement is but one example, other configurations of the sidewall and bottom portions of the vessel may alternately be employed. The rim portion 60-1-4 includes a generally flat top edge portion 60-1-4A and a latch engagement lip portion 60-1-4B.

[0031] The lid latching and sealing structures interact with the vessel 60-1 in a manner similar to that described above regarding the glass vessel 60. The flat top edge portion 60-1-4A of the plastic vessel may be flatter than the corresponding seal surface of the glass vessel.

[0032] Another feature of a lid and vessel combination is the provision of a lid receptacle feature, configured to capture the base of a vessel in a stacking arrangement, without utilization of special features on the vessel base. The stacking is illustrated in FIGS. 7A and 7B for a glass vessel 60, and in FIGS. 10A-10B for a plastic vessel 60-1.

[0033] The receptacle feature of the lid 70 is illustrated, for example, in FIGS. 3A-3C. The inner wall 72-2 and lid web portion 72-5 connected to the inner wall define a recess or receptacle region 76. The receptacle region has a depth D3. The top edge 72-2A of the inner wall 72-2 defines a closed generally rectangular periphery P (FIG. 3A). However, the periphery P in the areas intermediate the lid corners is defined by length dimension D1 and width dimension D2 which are somewhat smaller than the same length dimension measured at the corners of the lid. The inner wall 72-2 may be vertical or inclined inwardly at the intermediate regions. The dimensions D1 and D2 are selected in combination with the dimensions of the base of vessels such as 60 and 60-1. In the case of glass or ceramic vessels, the lid is designed with enough clearance to allow the glass vessel (such as vessel 60) to enter and sit in the receptacle without interference. In the case of a plastic vessel, such as vessel 60-1, the lid is designed to create an interference fit between the periphery P and the side walls of the vessel when the vessel is placed over the receptacle 76 and pressed down into the receptacle. In the case of a plastic vessel, both the vessel base and the lid wall may flex sufficiently to allow the vessel base to be seated in the receptacle 76.

[0034] This lid-vessel stacking may be employed to stack two or more of the vessel-lid systems while securely preventing lateral movement of an upper system relative to a lower system. Moreover, this can be achieved without special features in the base of the vessel. The vessel walls adjacent the base may be vertical or

closer to vertical in the areas of interference with the lid, and with the angle relative to vertical increasing above the areas of interference.

[0035] Another feature of an embodiment of the lid 70 is the capability of lid nesting of multiple lids with interference fit between adjacent lids to lock the lids together. FIGS. 11A-11C illustrate two lids 70 stacked together. The outer skirt 72-3 of the lid 70 in the lid corners has a step or shoulder 72-3A, such that the lower portion 72-3B below the shoulder can be fitted over the outer skirt of another lid 70 and rest on the shoulder 72-3A of a lower lid in the stack. FIGS. 3C and 6C show the construction of the lid skirt in the corner regions. The skirt dimensions are selected such that there is an interference fit between the interior wall surface of skirt portion 72-3B and the outer wall surface of the skirt above the shoulder of a nested lid 70, to provide a frictional engagement between the respective lids. The interference dimension may be on the order of .010 inch for one exemplary embodiment, but the interference dimension may be different for other embodiments and applications. The interference may secure the lids in the nested configuration, thereby enhancing storage and shipping of lids.

[0036] While the exemplary embodiments of the lids and vessels have heretofore been described with respect to rectangular configurations, the features and aspects may be utilized with other configurations. For example, FIGS. 12A-12C illustrate two nested lids designed to fit vessels having a circular footprint configuration.

[0037] The lid 70 is designed for sealing attachment to vessels with a range of dimensional tolerances. The vessel rim as noted above includes a generally flat top rim surface, for example 64 (FIG. 2E). The top rim surface may be designed with a downward sloping outer edge portion 64A2. The inner edge portion 64A1 is preferably flat. Thus, moving away from the center of the lid, there is a downward slope of the surface 64A. This downward slope accommodates some misalignment of the lid to the vessel, and also some vessel tolerances, in regard to latching force. The latching force is determined by how much the seal compresses when the latches are closed. If the position of the latch hinge on the lid moves

outwardly relative to the vessel rim, this would tend to increase the distance from the hinge to the vessel latch surface, and hence the latching force. However, the slope of the rim surface on the outer part of the rim allows the lid to move downwardly, so that the distance from the hinge to the vessel latch surface remains the same, or at least reducing an increase in this distance. The slope or curvature thus tends to reduce variations in the latching force due to vessel dimensional tolerances.

[0038] In another embodiment, the sealing surface at the rim of the vessel may be designed with a slight slope downwardly from the center of the sealing surface toward the center of the lid, as well as a slight slope downwardly in a direction away from the lid center. This embodiment can accomplish the same benefit in reducing variations in latching force whether the lid periphery is shifted inwardly or outwardly, either as a result of misalignment or manufacturing tolerances. FIGS. 13 and 13A illustrate this feature, in relation to a plastic vessel 60-1' with top rim 60-1-4' and sealing surface 60-1-4'. Here, the midpoint of the sealing surface is the highest point of the surface relative to the vessel base, and the sealing surface slopes downwardly in either direction from the midpoint.

[0039] Although the foregoing has been a description and illustration of specific embodiments, various modifications and changes thereto can be made by persons skilled in the art without departing from the scope and spirit of the invention.

What is claimed is:

1. A lid for attachment to a vessel having an open top surrounded by a peripheral edge portion, the lid comprising:

a lid portion fabricated of a plastic material, and a peripheral seal structure portion formed of an elastomeric material different from said plastic material of the lid portion, the seal structure portion integrated with the lid portion to form a unitary one-piece lid-seal structure, wherein the seal structure portion is permanently attached to the lid portion;

a set of latches integrated with the lid portion;

the seal structure portion comprising a main body portion attached to the lid portion, a second seal portion comprising a protruding spring portion, and a third seal portion comprising a compression portion at a distal end of the seal structure portion, the spring portion of the seal structure when viewed in cross-section comprising a finger-like protrusion protruding from the compression portion at said distal end,

wherein the spring seal portion is angled inwardly toward an interior portion of the lid or outwardly away from the interior portion of the lid and angularly away from the distal end with the lid in an unattached position relative to the vessel,

wherein the seal structure portion extends about an entire outer periphery of a peripheral channel portion of the lid portion, the spring portion configured to flex as it is brought into contact with and to maintain sealing contact with a vessel sealing surface portion to absorb flatness variability of the vessel sealing surface portion, while the compression portion is configured to contact the vessel sealing surface portion and compress in response to latch closure and to provide adequate latch retention force to hold the set of latches in a closed position, and

wherein the seal structure is configured to provide an air-tight seal between the lid portion and the sealing surface portion of the peripheral edge of the vessel when the lid is attached to the vessel.

2. The lid of claim 1, wherein the plastic material is polypropylene, and the elastomer material is a thermoplastic elastomer material.

3. The lid of claim 1, wherein the seal structure material is a material adherent to the lid portion plastic material, and wherein the seal structure portion is fabricated as an injection molded second shot onto the lid portion.
4. The lid of any one of claims 1 to 3, wherein the protruding spring portion defines a flexible peripheral flap which bends as the lid is placed in position on the vessel and the flexible flap comes into contact with the sealing surface portion of the vessel, and is bent upwardly as the lid is latched.
5. The lid of any one of claims 1 to 3, wherein the peripheral channel portion is defined by a peripheral outer skirt portion of the lid portion and an inner peripheral wall structure connected by a web portion, and wherein the compression portion of the third seal portion extends below the outer skirt portion by a sufficient distance to compress in response to latch closure and provide adequate latch retention force to hold the lid latches in latched positions.
6. The lid of any one of claims 1 to 5, wherein the lid is configured to attach to different vessels of different constituent materials to provide an air-tight seal, and wherein the different constituent materials include glass, ceramic, metal and plastic, whereby the lid attaches to a glass vessel to provide a first air-tight container system, to a plastic vessel to provide a second air-tight container system, to a ceramic vessel to provide a third air-tight container system, and to a metal vessel to provide a fourth container system.
7. The lid of any one of claims 1 to 3, wherein each of the set of latches is connected by a living hinge to a peripheral outer skirt portion of the lid and has latch hook features which engage a latch engagement lip portion of the vessel when the lid is placed on the vessel and the latch is rotated about the hinge to a latched position.
8. The lid of claim 7, wherein each of the set of latches is recessed relative to adjacent areas of the peripheral outer skirt portion of the lid so that the latch and hinge do not protrude outwardly from the adjacent areas to provide protection against damage to the latch.

9. The lid of claim 8, wherein the lid has a rectilinear configuration with four linear sides, the set of latches includes four latches, one latch along each linear side, and wherein the adjacent areas of the peripheral outer skirt portion are at corners of the lid.

10. The lid of any one of claims 1 to 3, wherein the lid has a rectilinear configuration with four linear sides, and the set of latches includes four latches, one latch along each linear side.

11. A vessel and lid combination comprising:

a first vessel having an open top surrounded by a peripheral edge, wherein the vessel is a unitary structure, having an open top region, a bottom portion, a sidewall portion including a peripheral rim portion defining a top seal surface portion and a latch engagement lip portion at or adjacent the open top region;

a lid for covering the open region and including:

a lid portion fabricated of a plastic material, and a peripheral seal structure portion formed of an elastomeric material different from said plastic material of the lid portion, the seal structure portion integrated with the lid portion to form a unitary one-piece lid-seal structure, wherein the seal structure portion is permanently attached to the lid portion;

a set of latches integrated with the lid portion;

the seal structure portion comprising a main body portion attached to the lid portion, a second seal portion comprising a protruding spring portion, and a third seal portion comprising a compression portion at a distal end of the seal structure portion, and wherein the seal structure is configured to absorb flatness variability in the seal surface portion of the vessel, the spring portion of the seal structure protruding from the compression portion at the distal end, the spring portion comprising a flexible flap extending toward an interior portion of the lid or outwardly away from the interior portion of the lid with the lid in an unattached position relative to the vessel,

wherein the seal structure portion extends about an entire outer periphery of a peripheral channel portion of the lid portion, the flap configured to flex as it is brought into contact with and to maintain sealing contact with the top seal surface portion to absorb variability of the top seal surface portion, while the compression

portion is configured to provide adequate latch retention force to hold the set of latches in a closed position, and

wherein the seal structure is configured to provide an air-tight seal between the lid portion and the top seal surface portion of the peripheral edge of the first vessel when the lid is attached to the first vessel.

12. The combination of claim 11, wherein the seal structure of the lid is configured to compensate for sealing surface variability of a plurality of different vessels each fabricated of a material different from materials of others of the different vessels, so that the lid is attachable to each of the vessels of the different materials to provide an air-tight seal.

13. The combination of claim 12, wherein the plurality of different vessels includes a glass vessel, a plastic vessel, a ceramic vessel and a metal vessel.

14. The combination of any one of claims 11 to 13, wherein the peripheral rim portion includes a downward sloping outer edge portion extending outwardly from a central region of the peripheral rim portion to accommodate effects of some misalignment of the lid to the vessel and reduce variations in latching force.

15. The combination of claim 14, wherein the peripheral rim portion includes a downward sloping portion extending inwardly from a central region of the peripheral rim portion to accommodate misalignment of the lid to the vessel.

16. The combination of claim 11, further comprising a second vessel, the second vessel formed of a second material different from a material of said first vessel, and said lid is configured to attach to each of said first vessel and said second vessel with an air-tight seal, the seal structure configured to accommodate flatness variability in the sealing area or surface of each of said first vessel and said second vessel.

17. The combination of claim 16, wherein said material of said first vessel is glass and said second material is a polymeric material.

18. The combination of claim 11, wherein the lid include a lid receptacle configured to capture a base of the first vessel in a stacking arrangement, without

utilization of special features on the base, wherein the sidewall portion of the first vessel is substantially vertical at interference areas adjacent the bottom portion of the first vessel, wherein the receptacle is defined by an inner wall and a lid web portion, and wherein a top edge of the inner wall defines a closed periphery, said closed periphery in selected areas defined by dimensions selected in combination with corresponding dimensions of the base of the first vessel to create an interference fit between the closed periphery and said interference areas of the sidewall portion of the first vessel when the first vessel is placed over the receptacle and pressed down into the receptacle.

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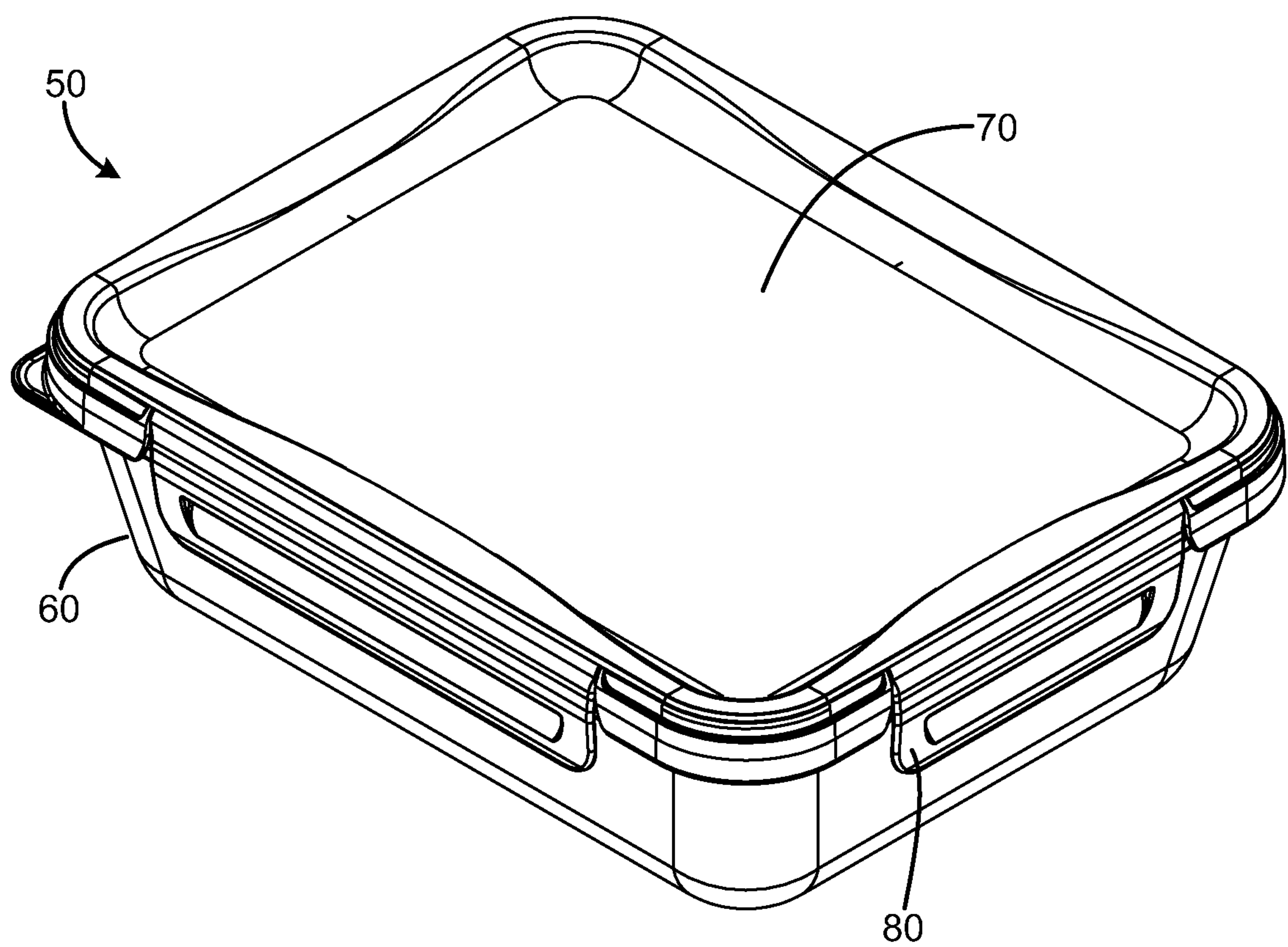


FIG. 1A

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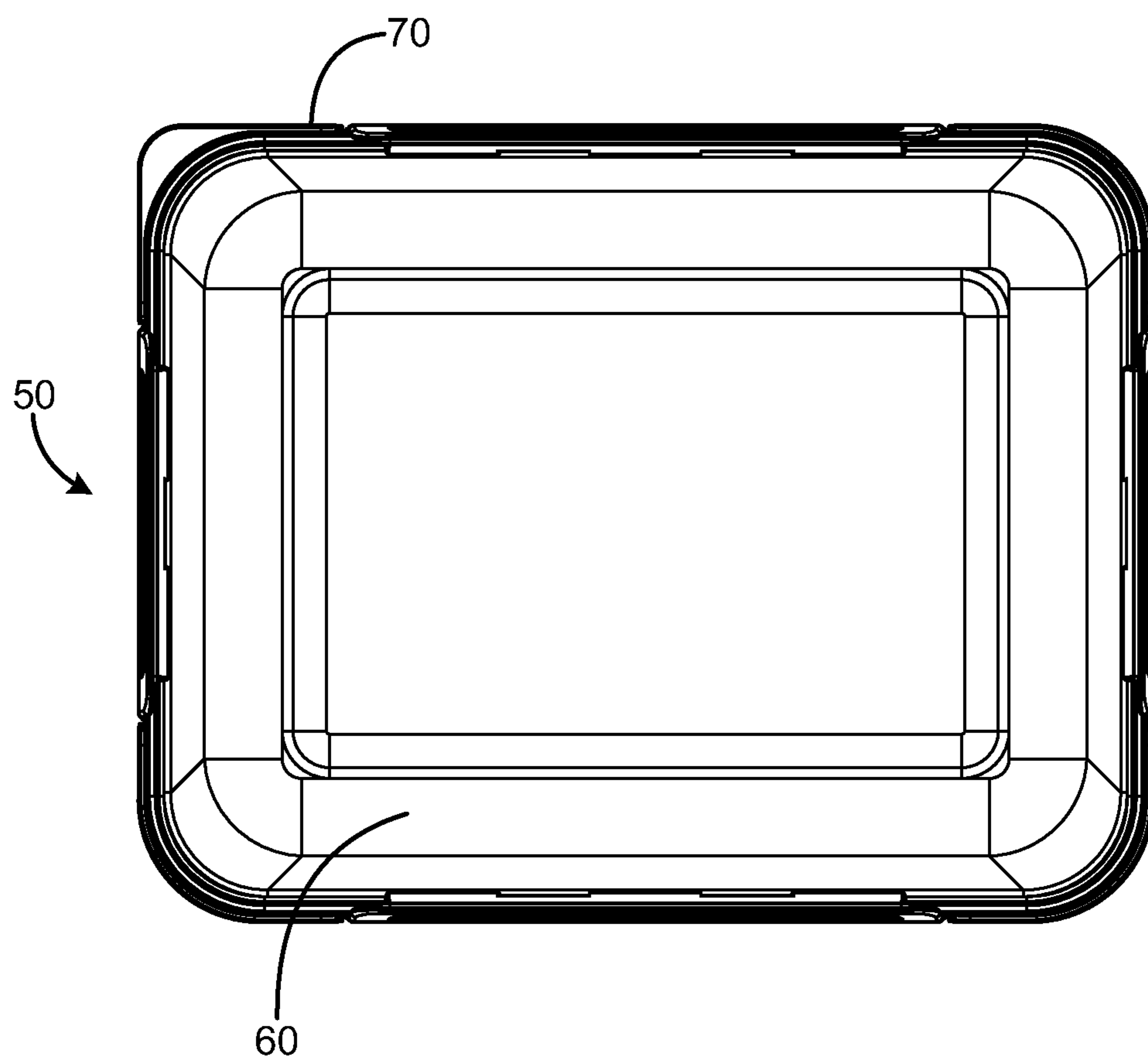


FIG. 1B

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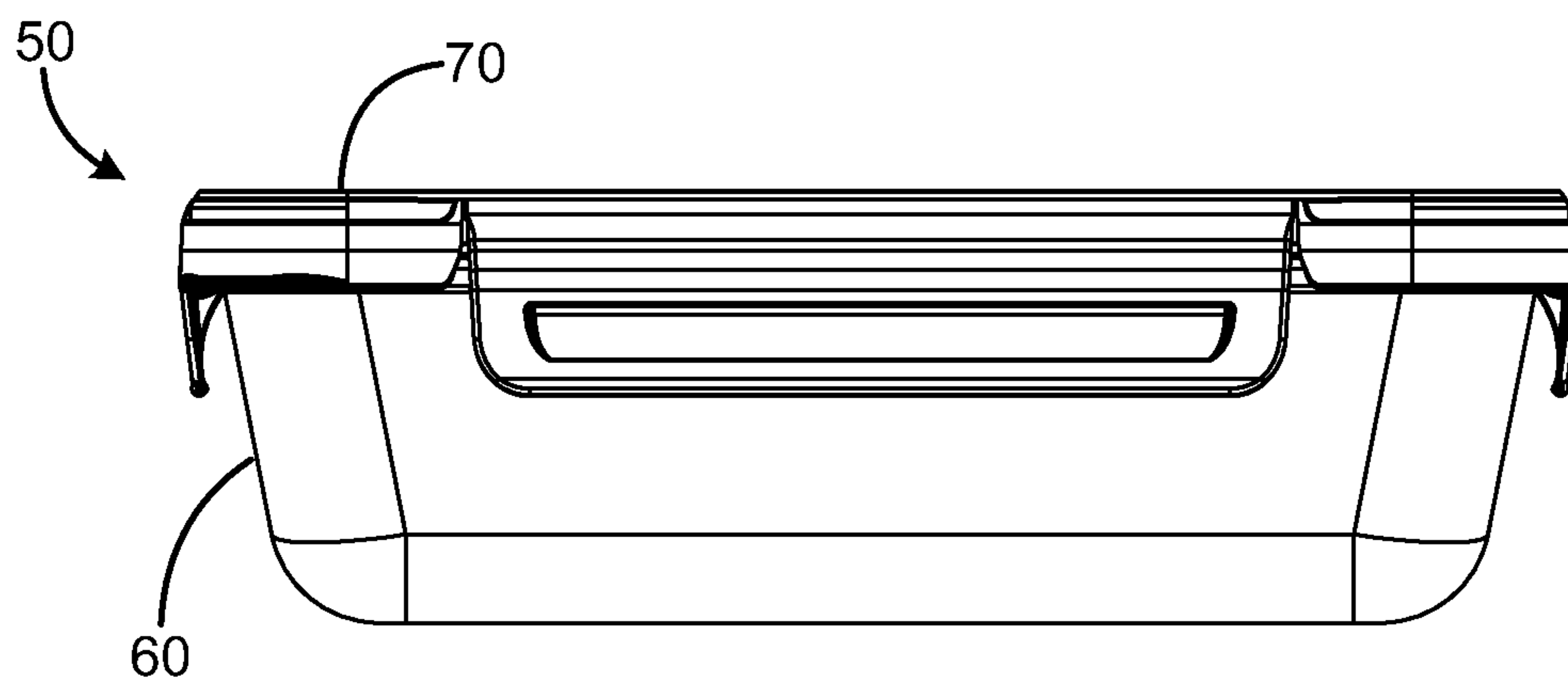


FIG. 1C

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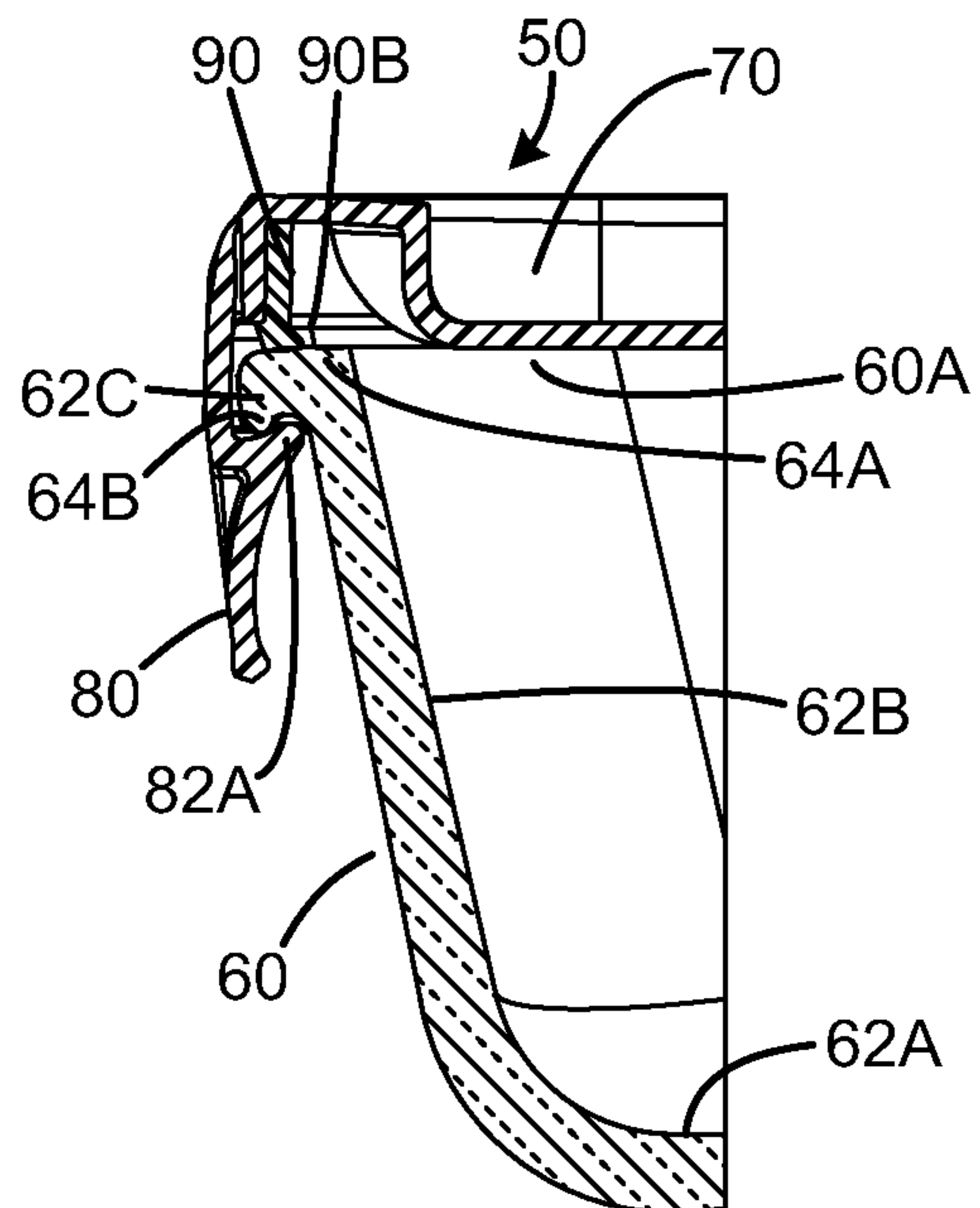


FIG. 2B

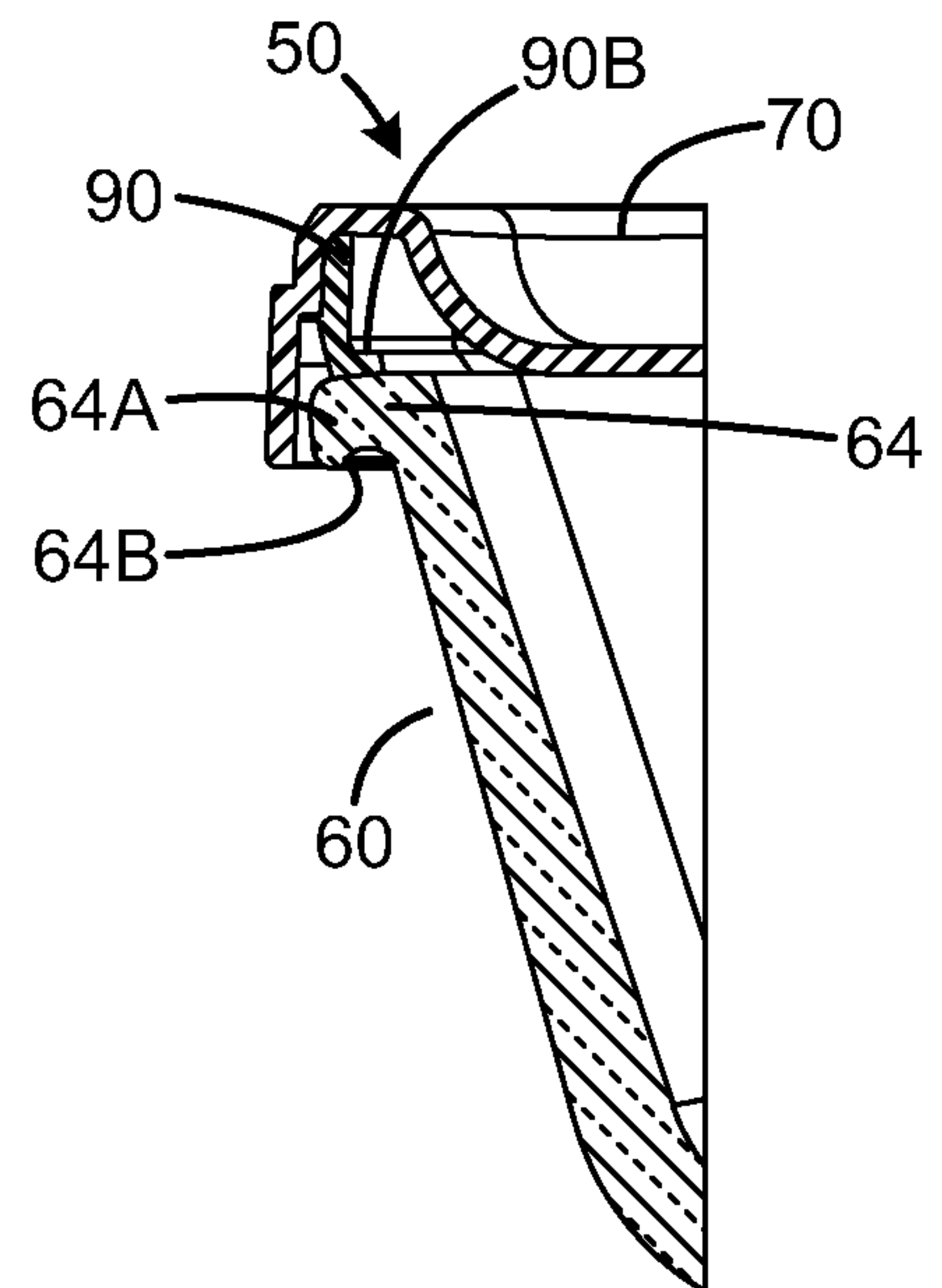


FIG. 2C

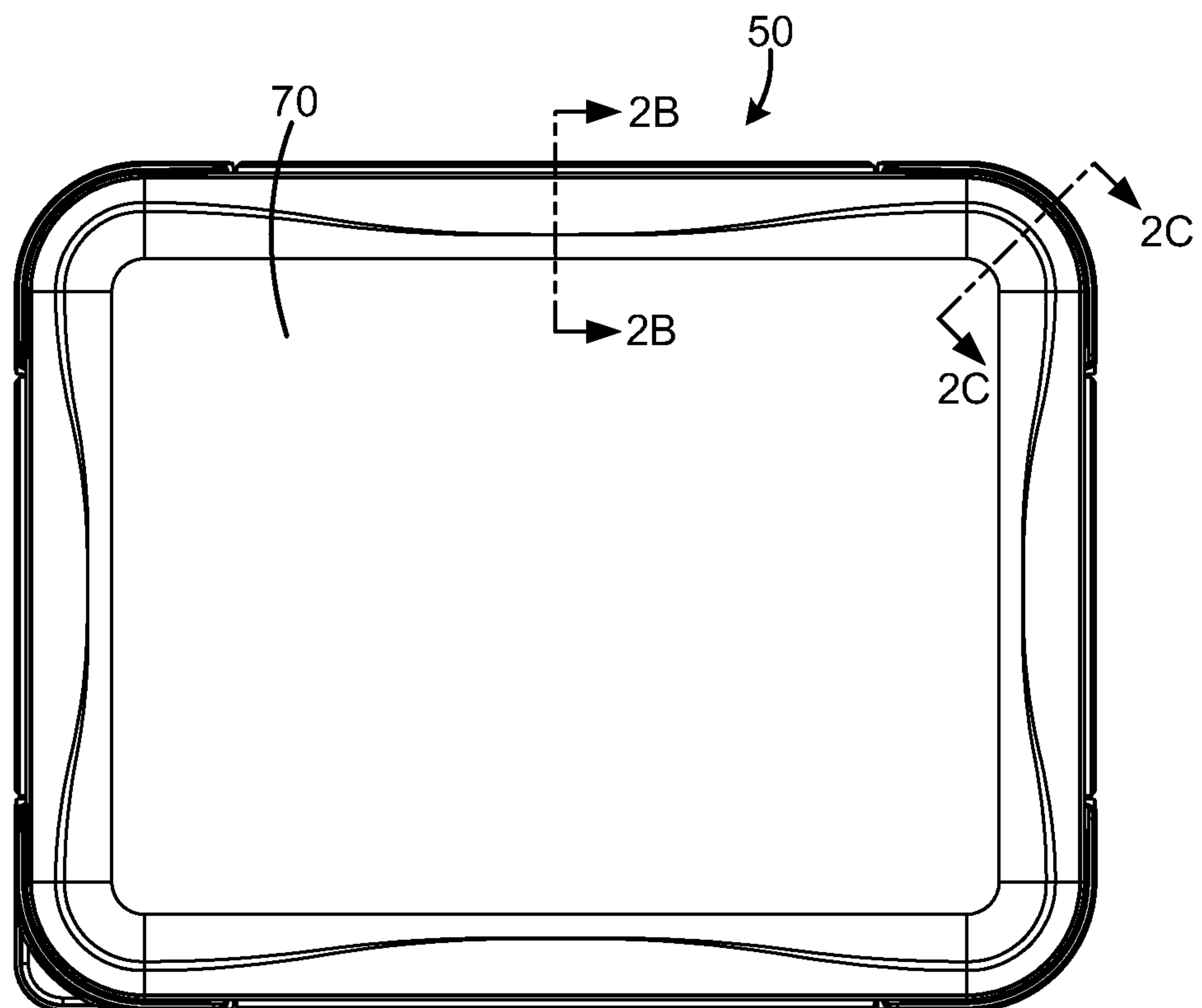


FIG. 2A

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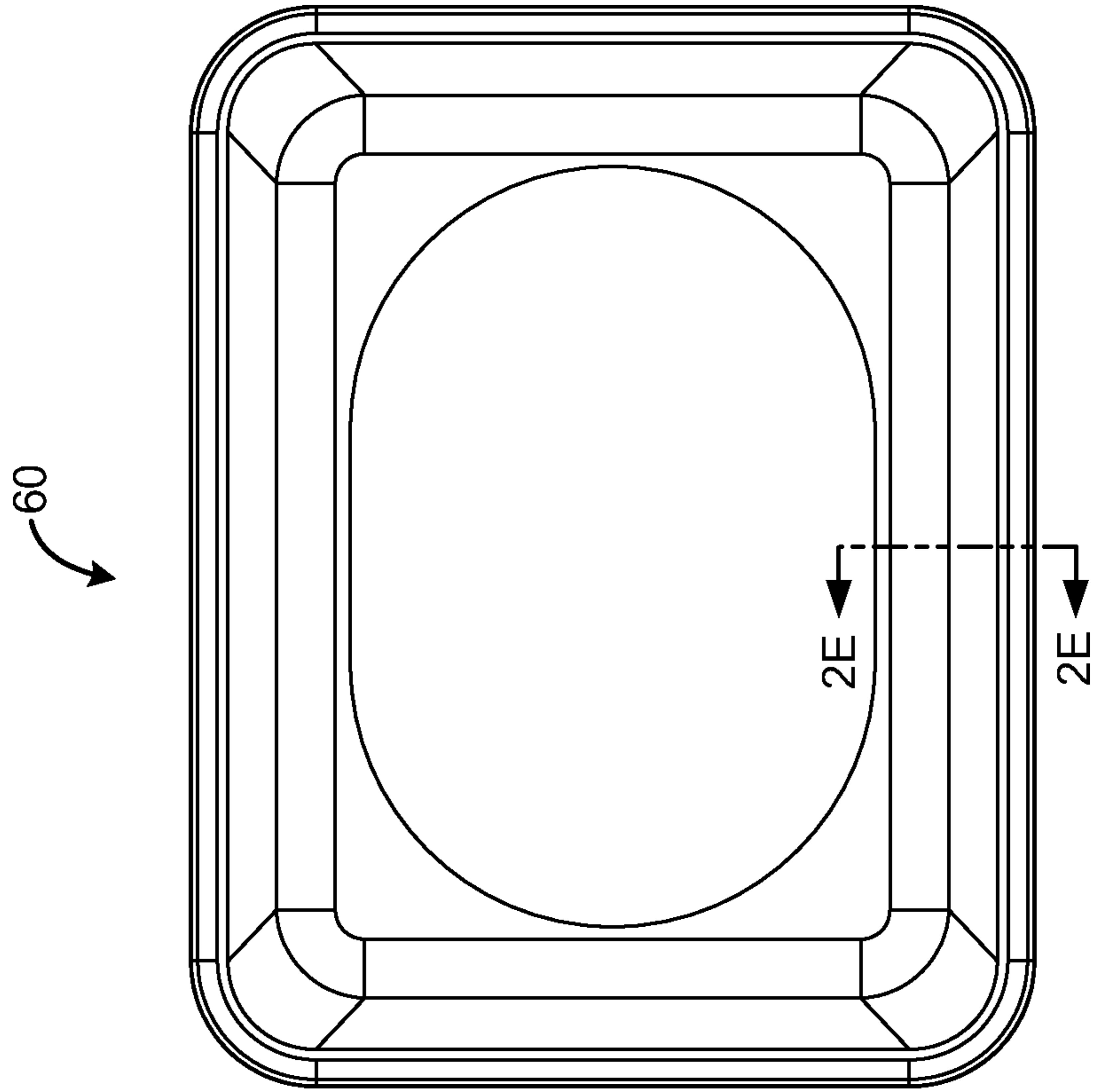


FIG. 2D

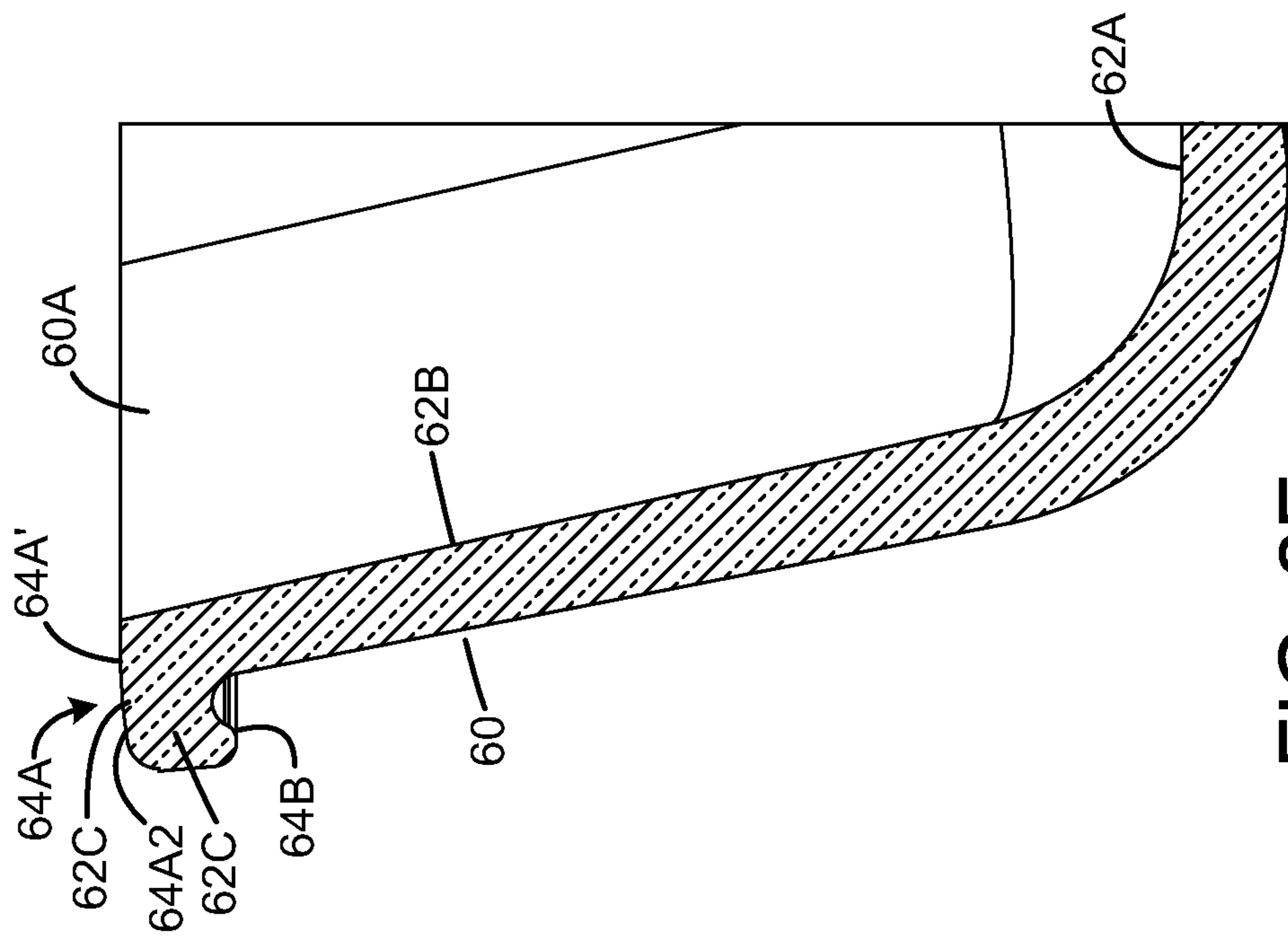
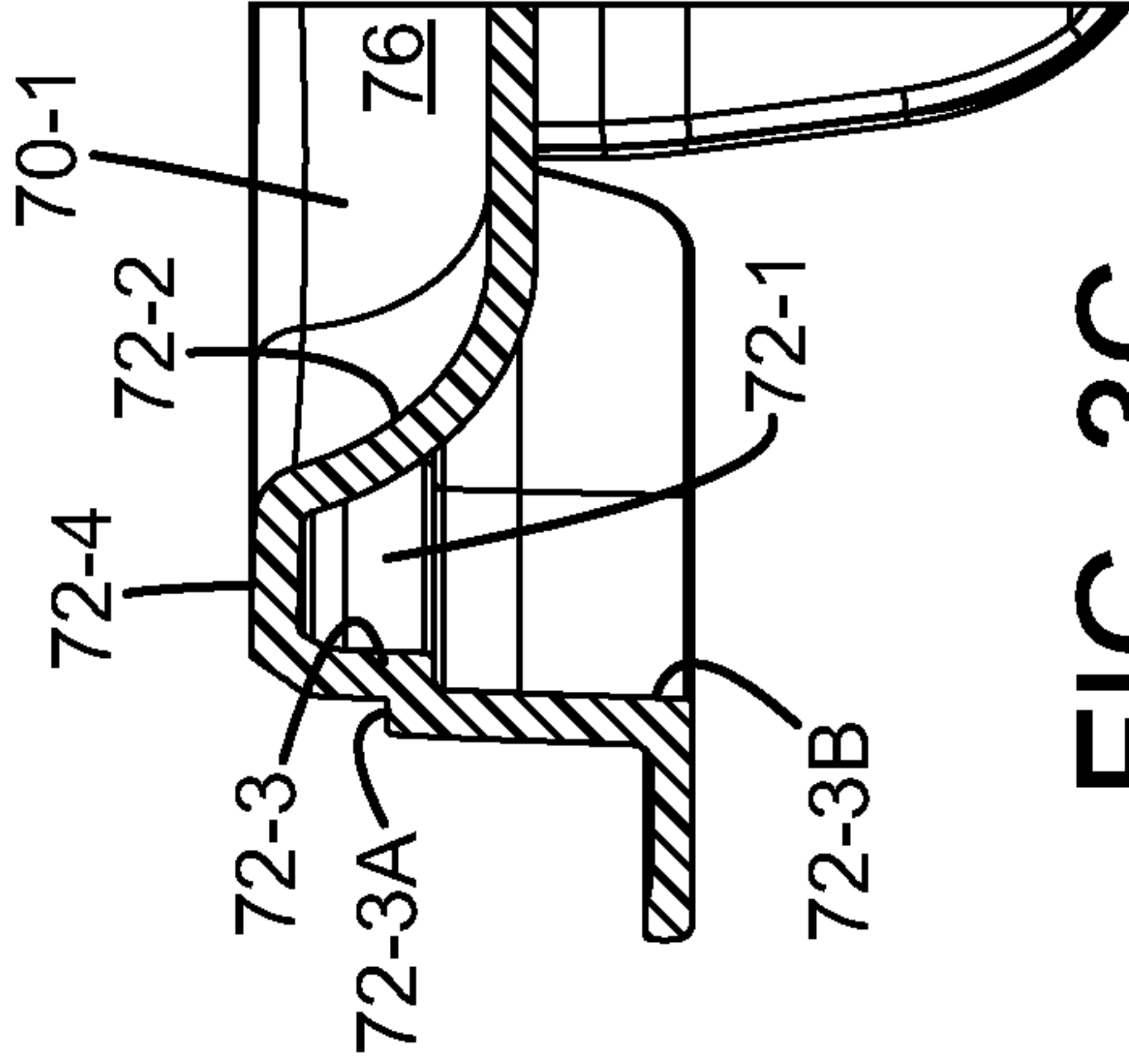
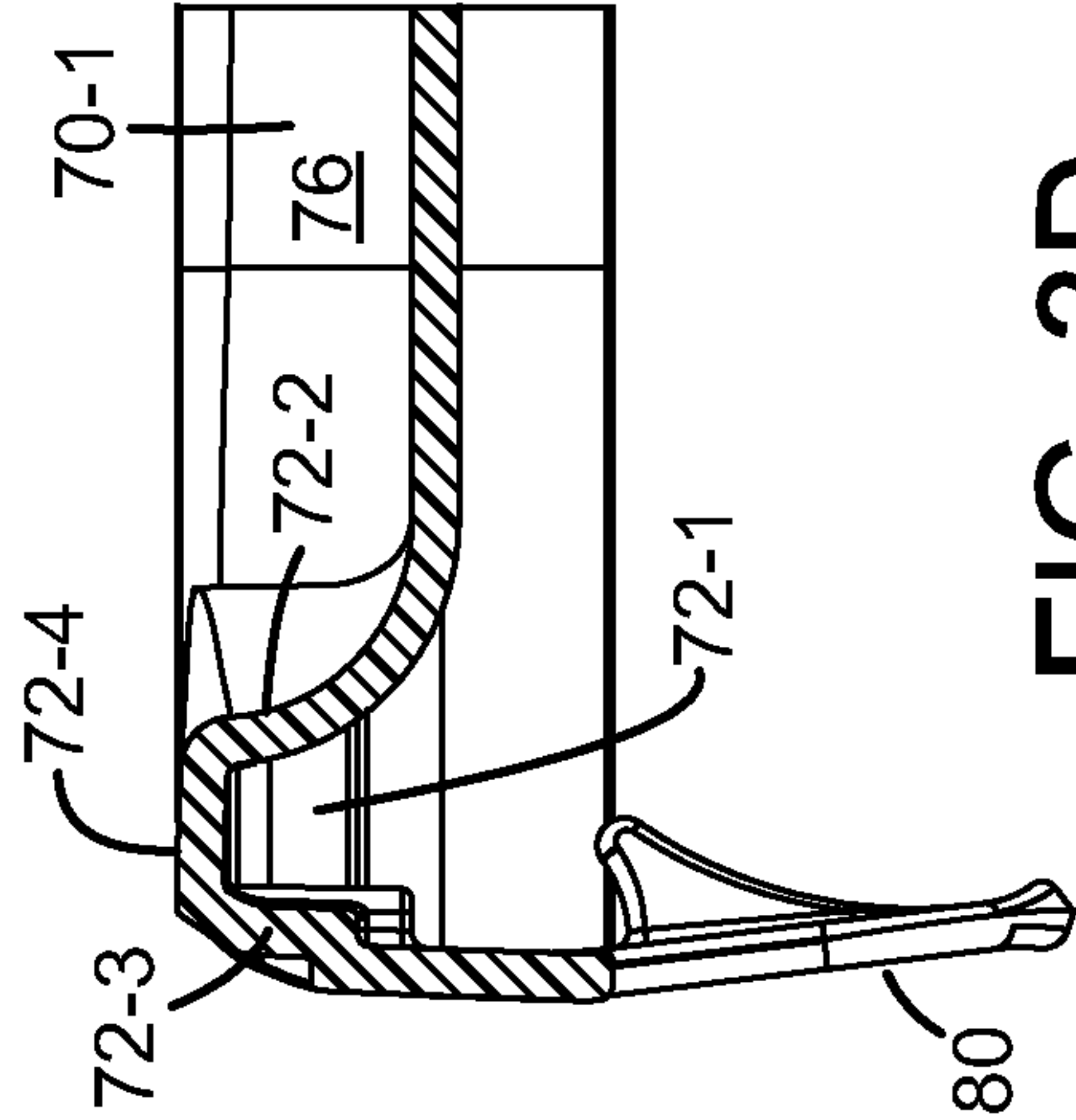
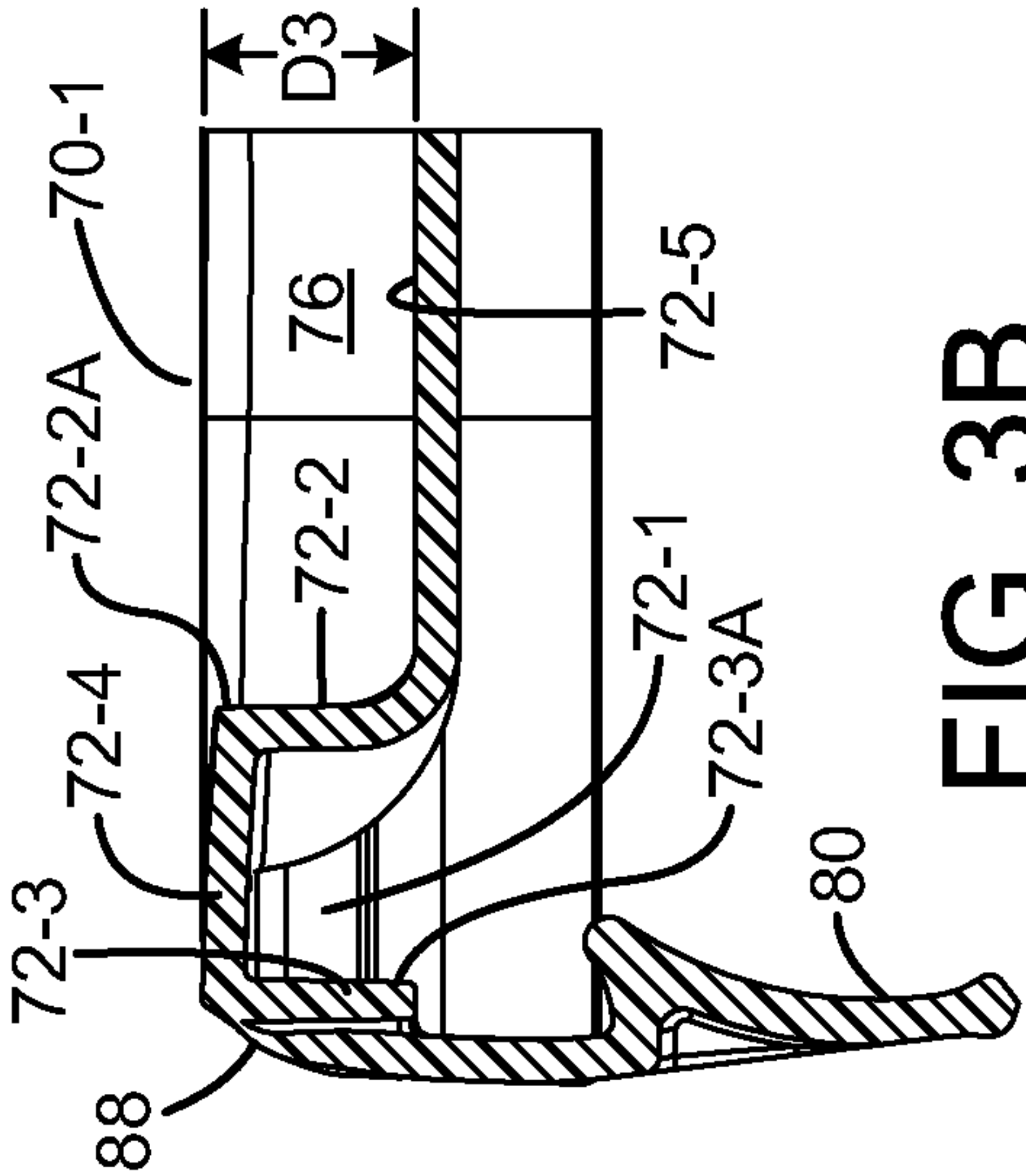
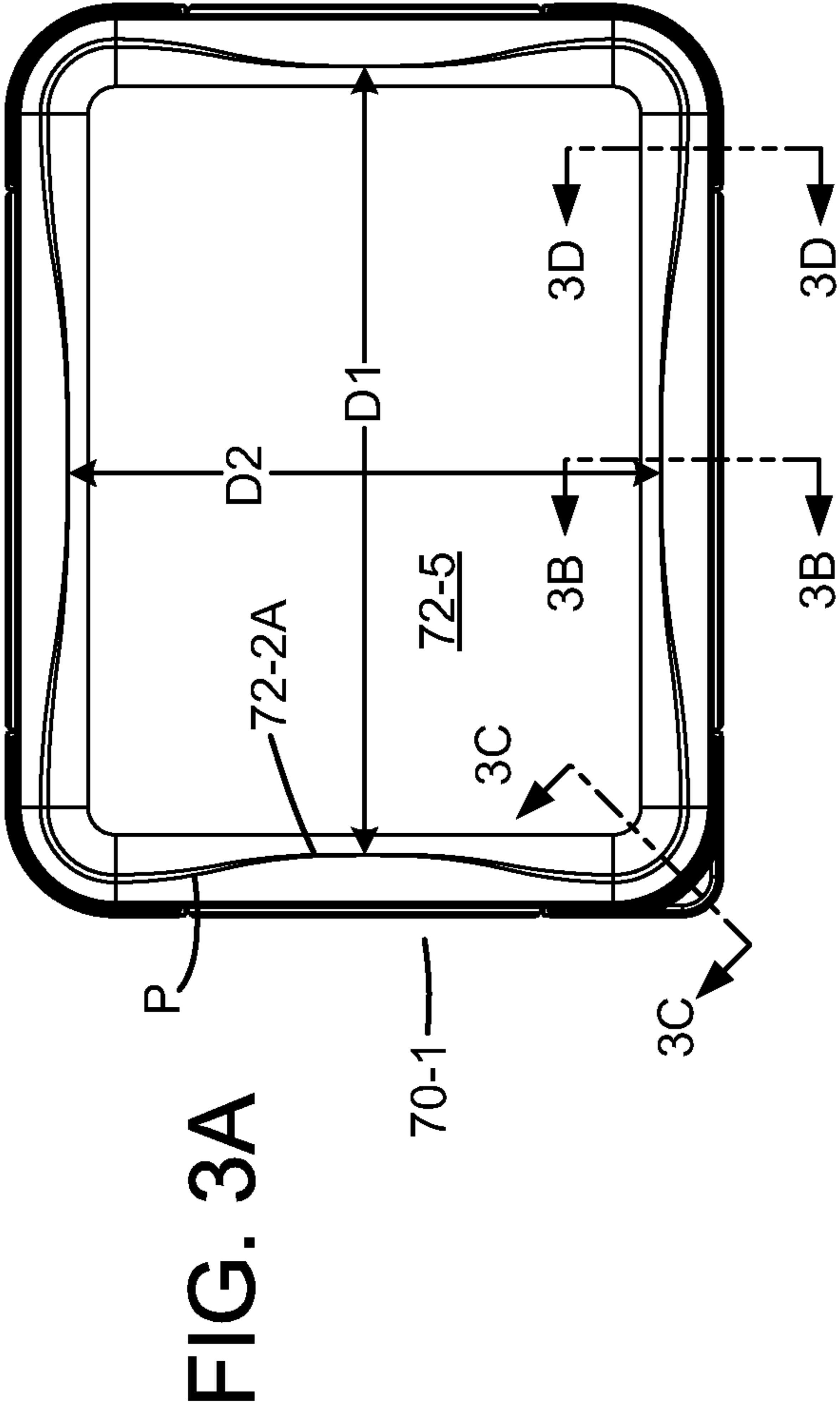


FIG. 2E



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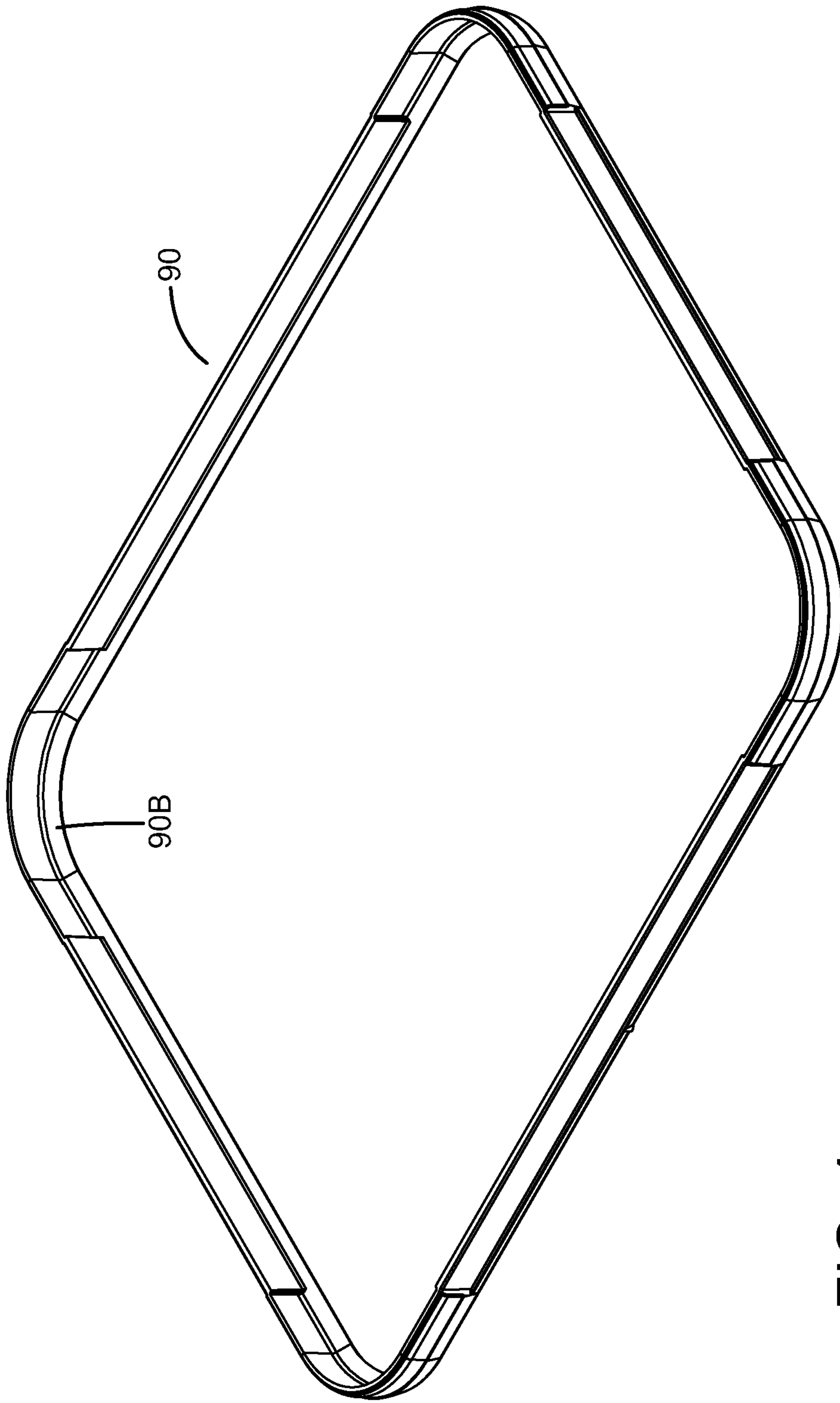


FIG. 4

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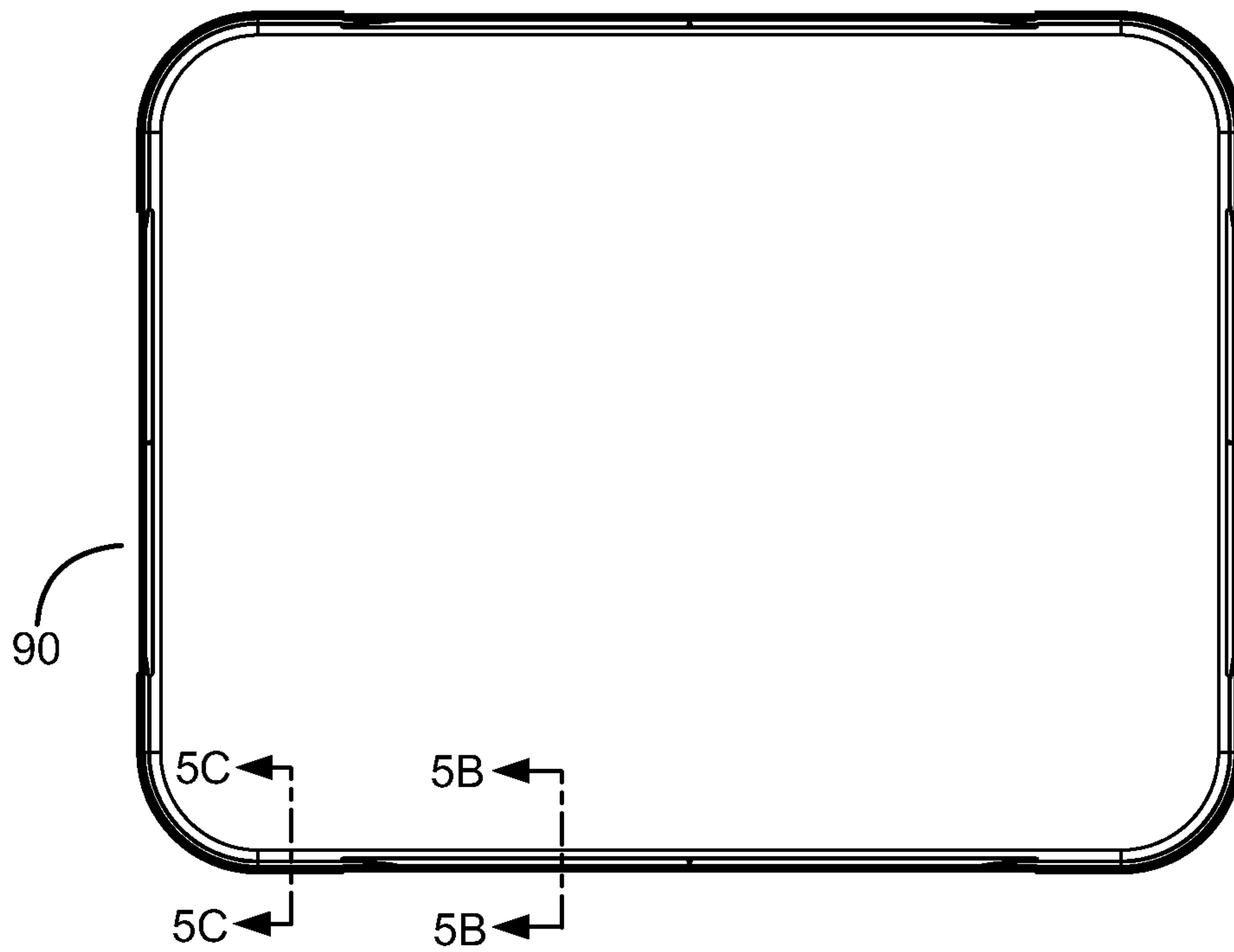


FIG. 5A

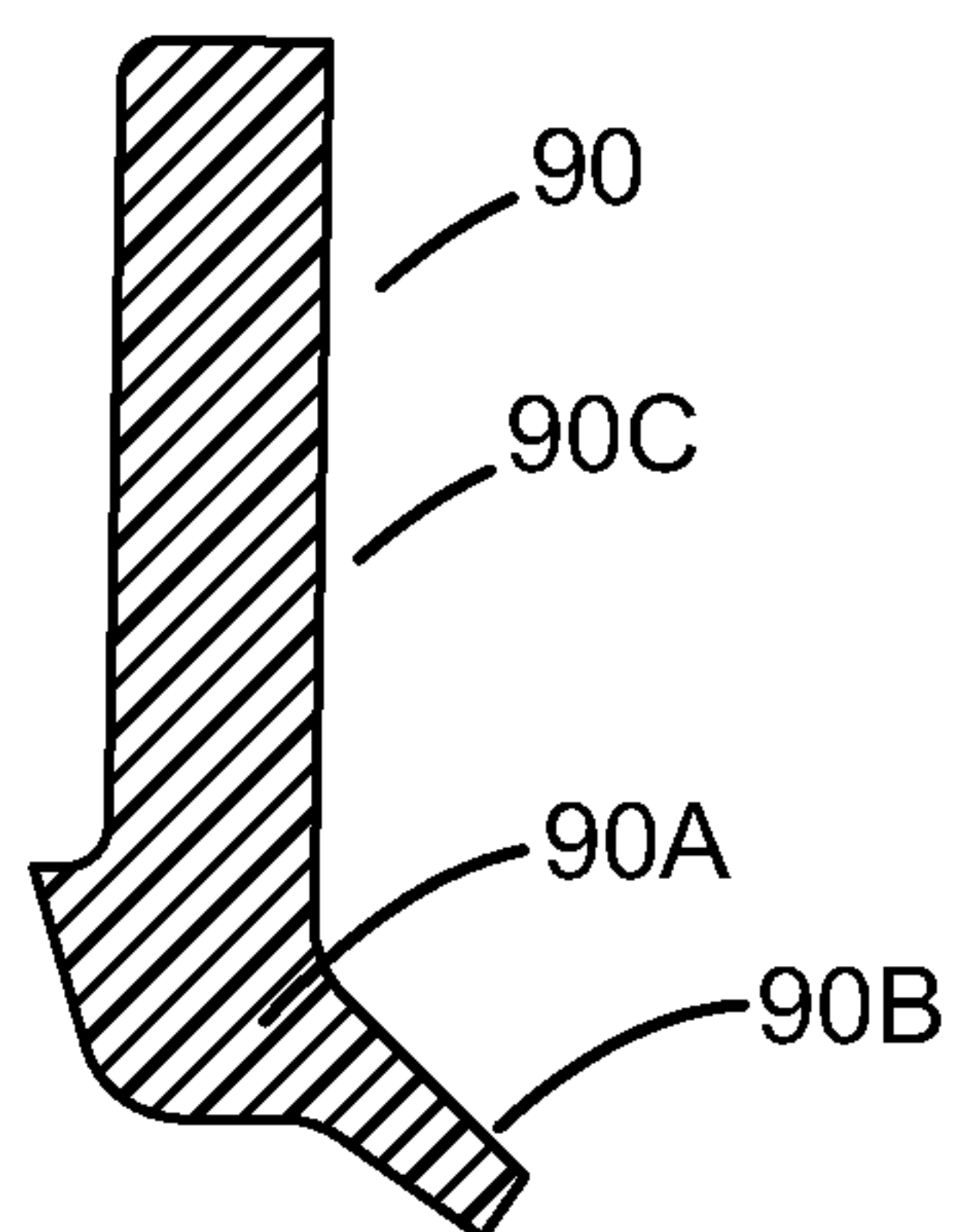


FIG. 5B

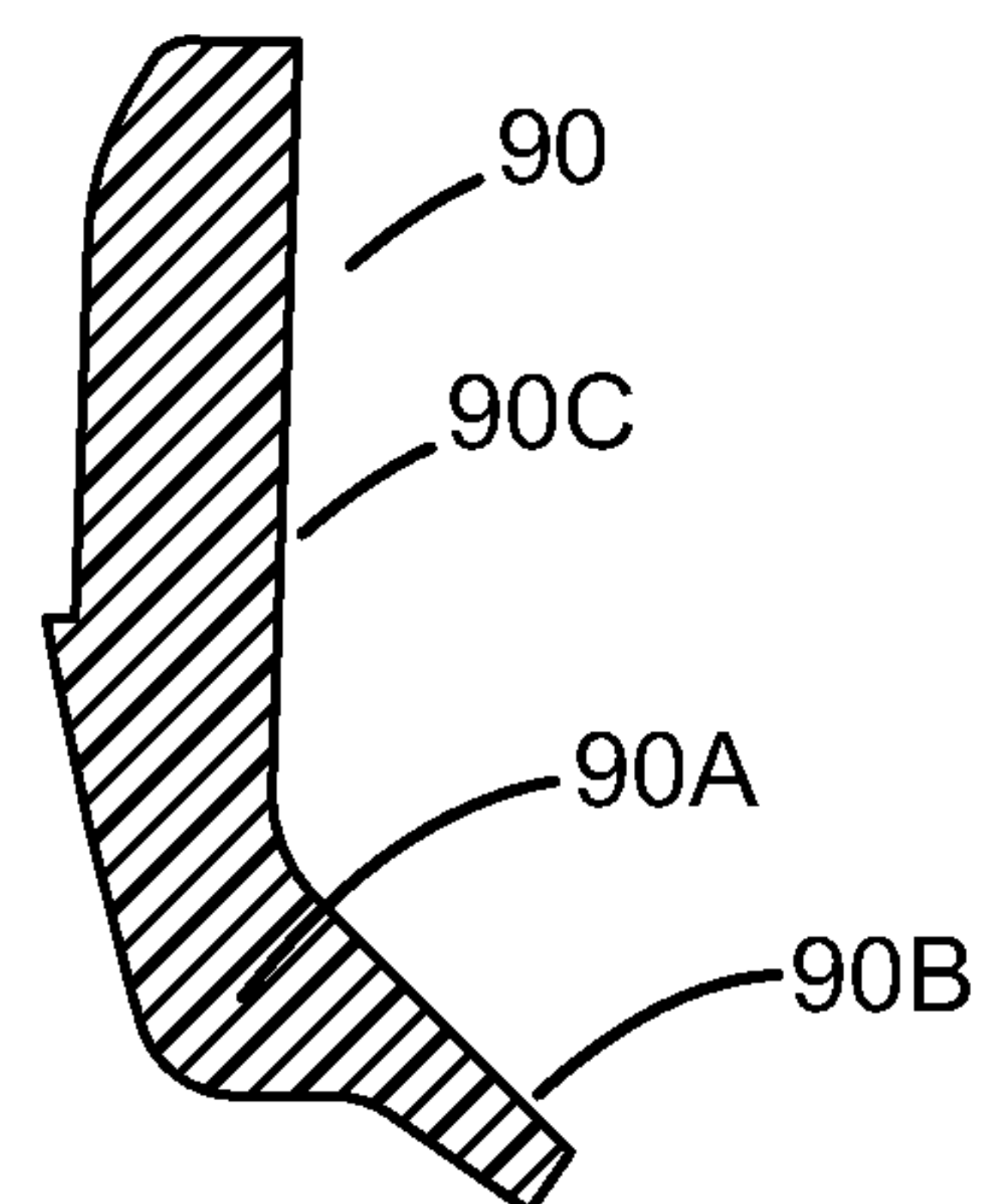


FIG. 5C

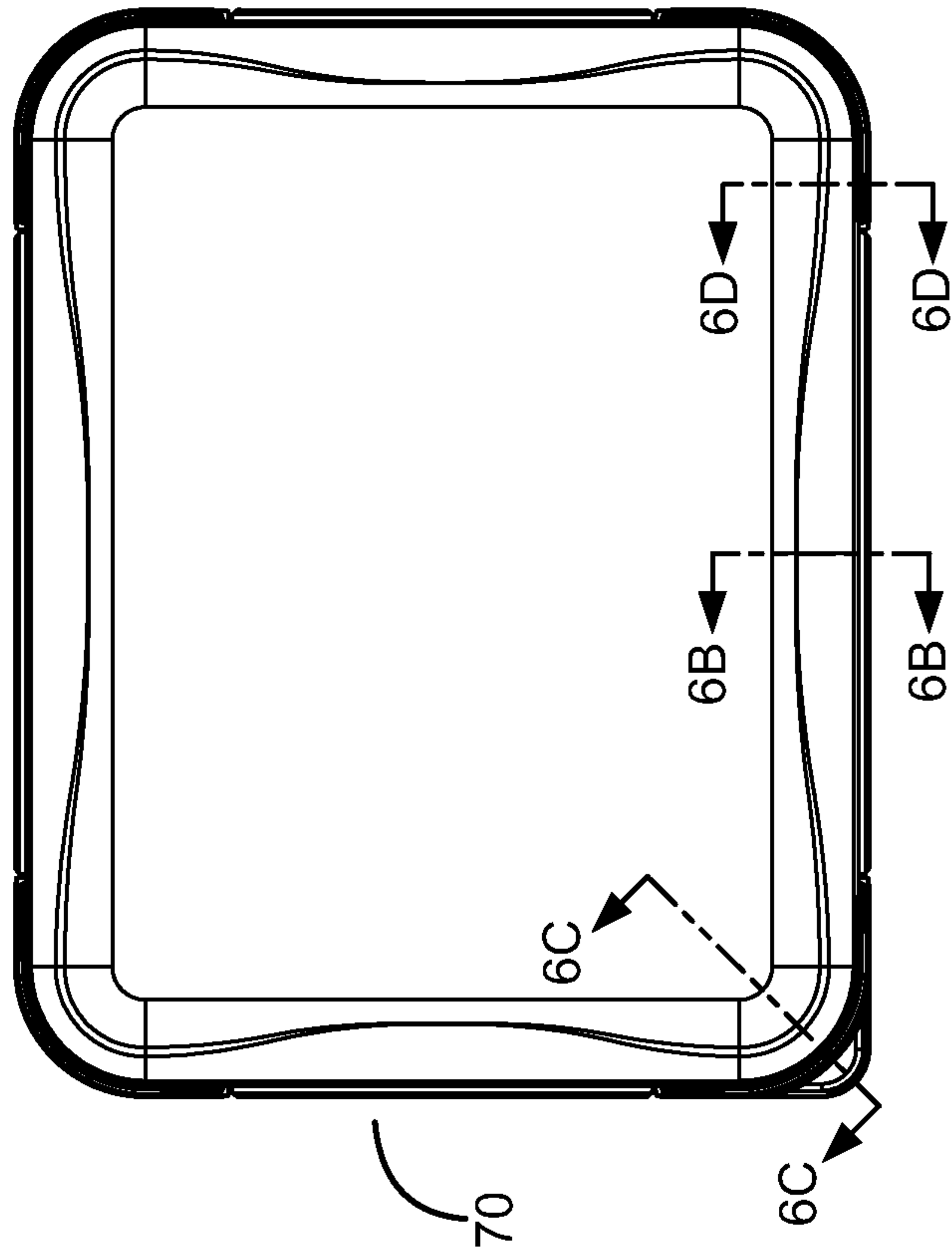


FIG. 6A

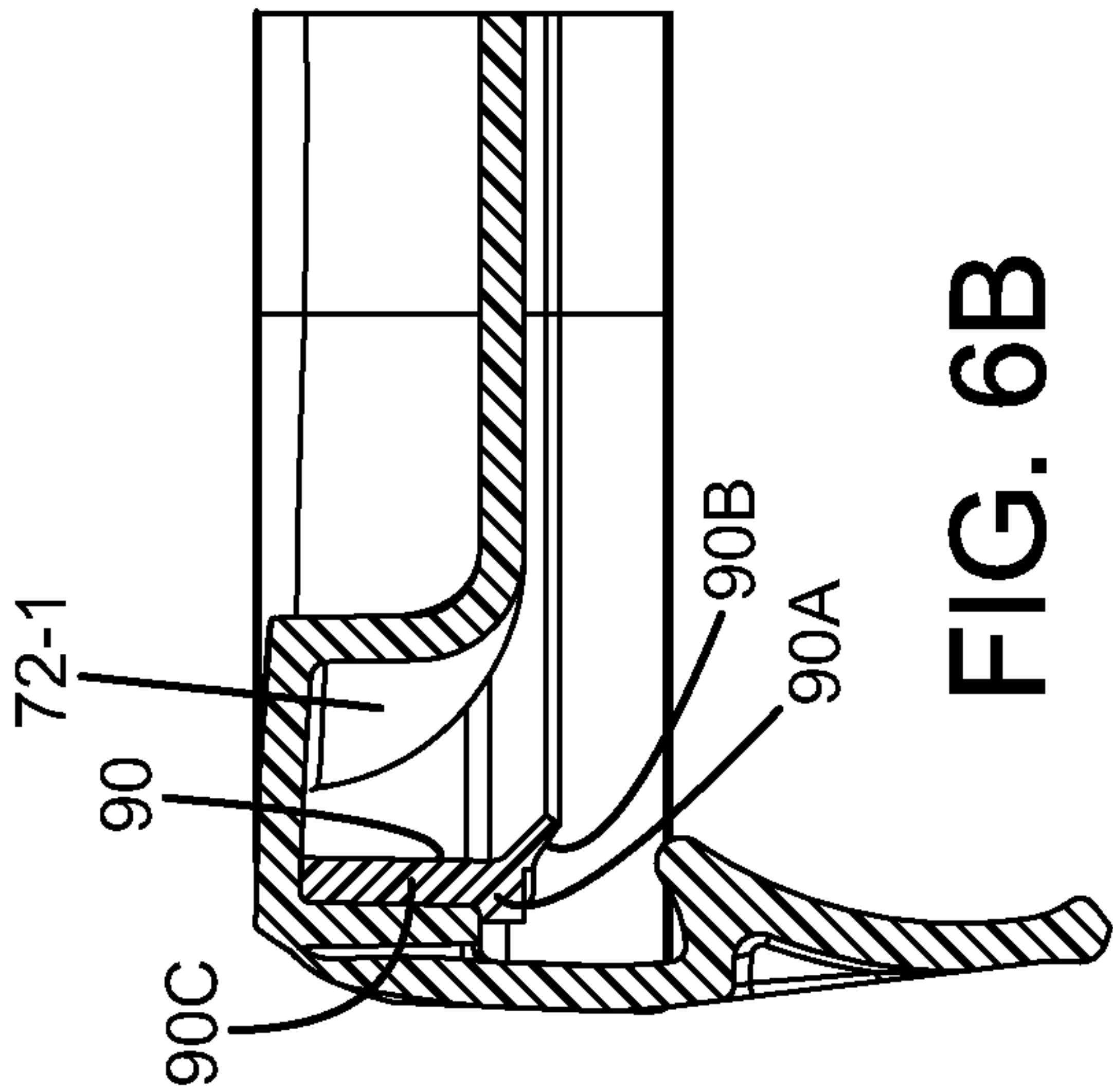


FIG. 6B

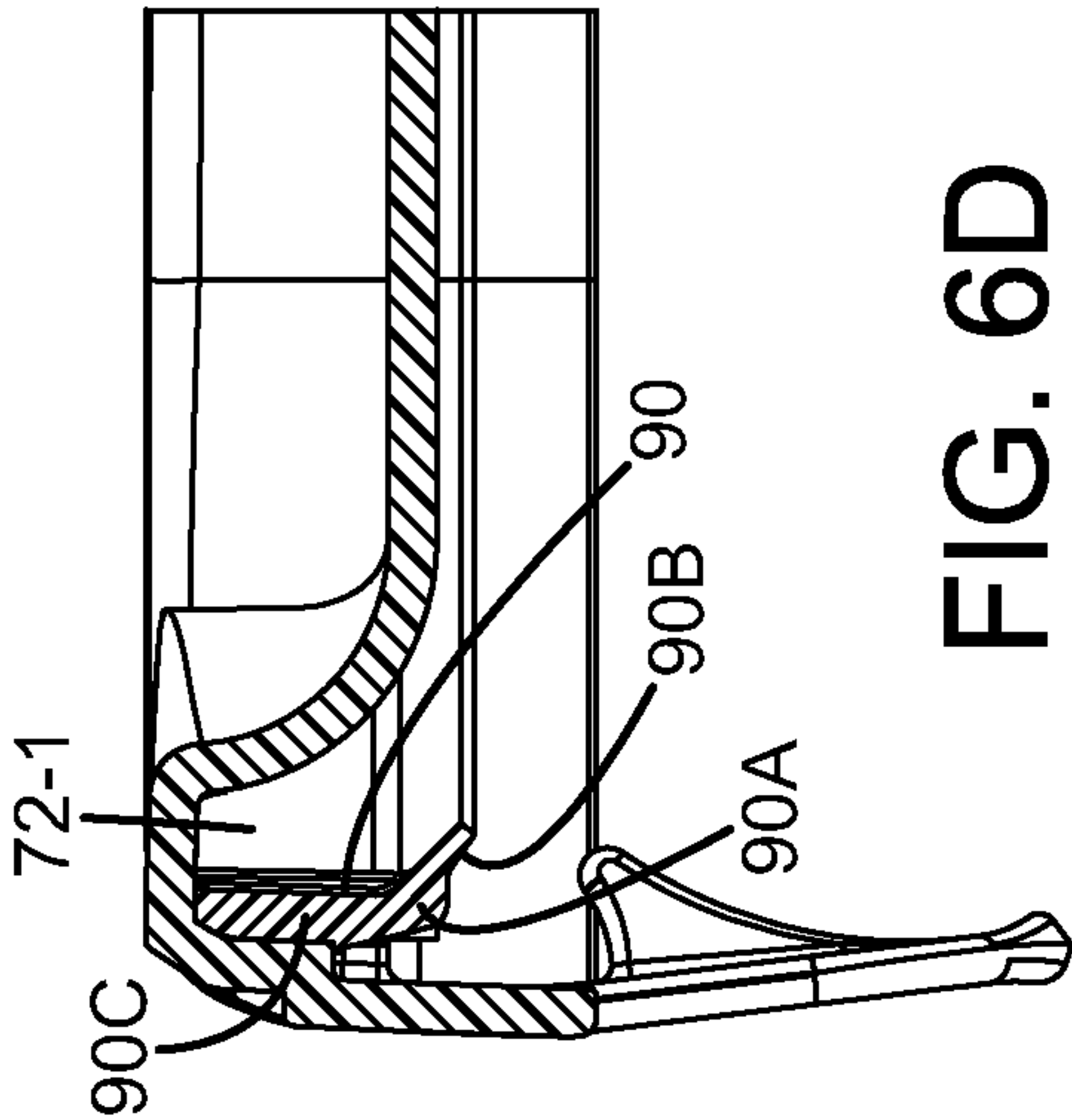


FIG. 6D

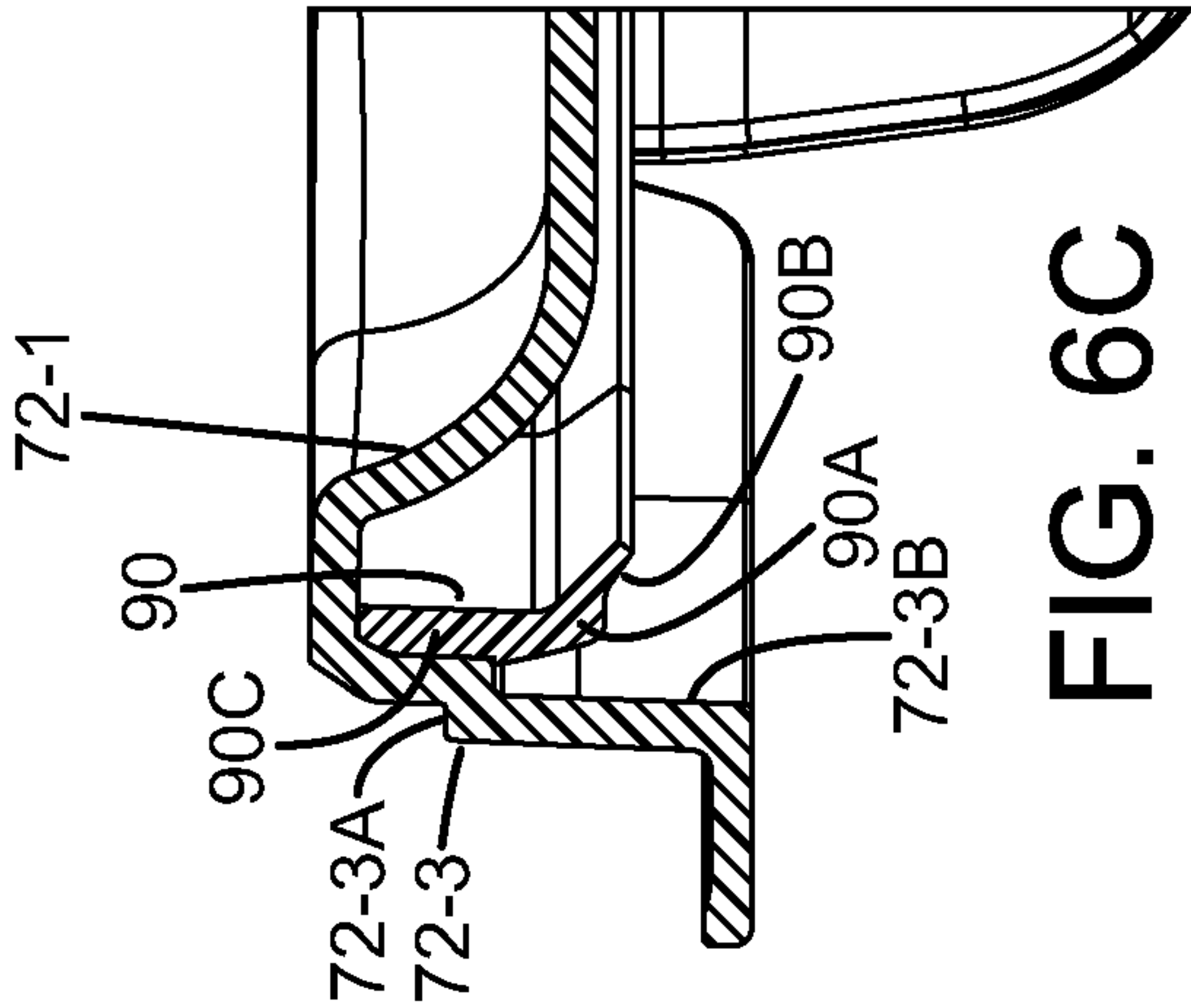


FIG. 6C

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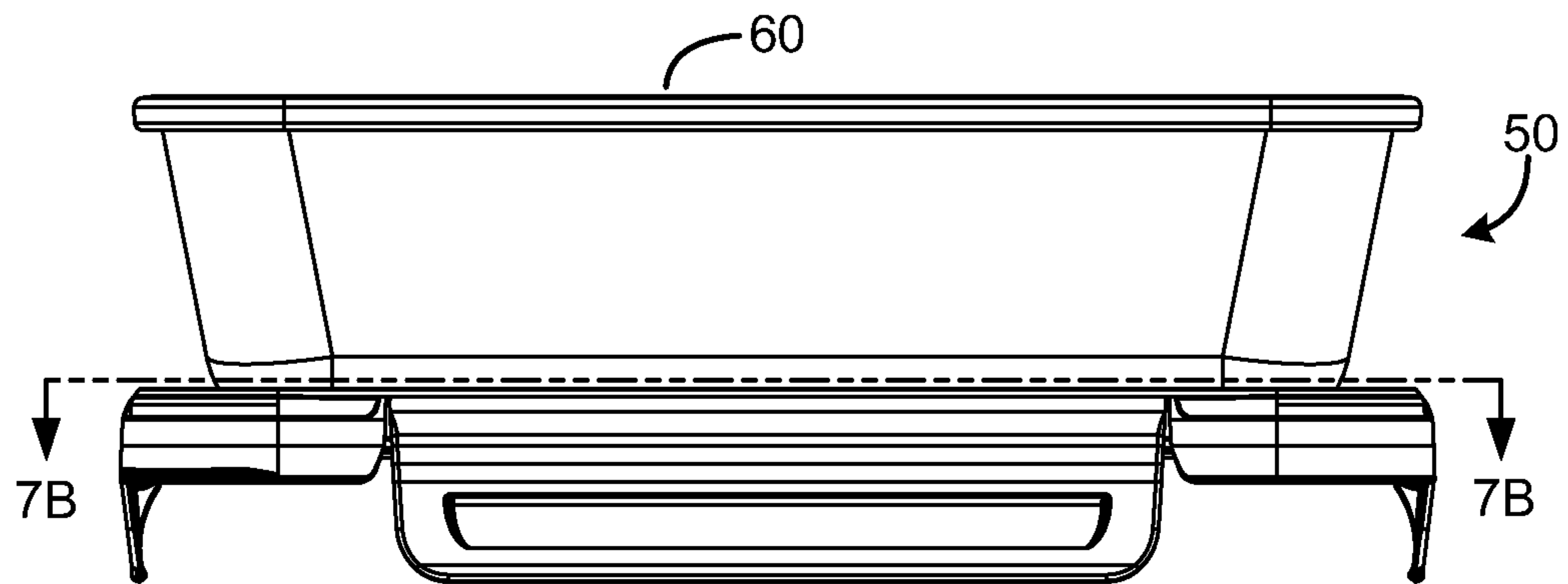


FIG. 7A

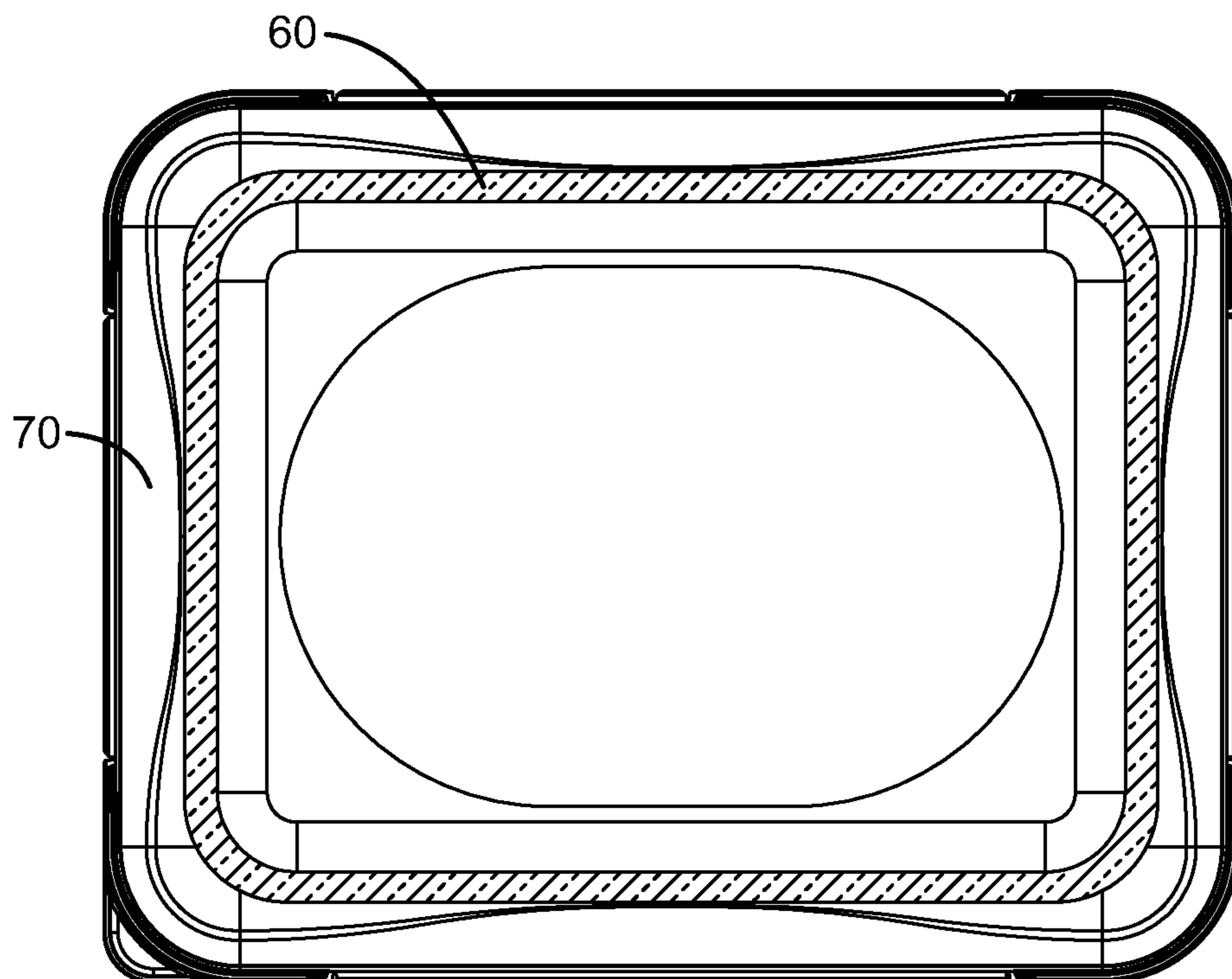


FIG. 7B

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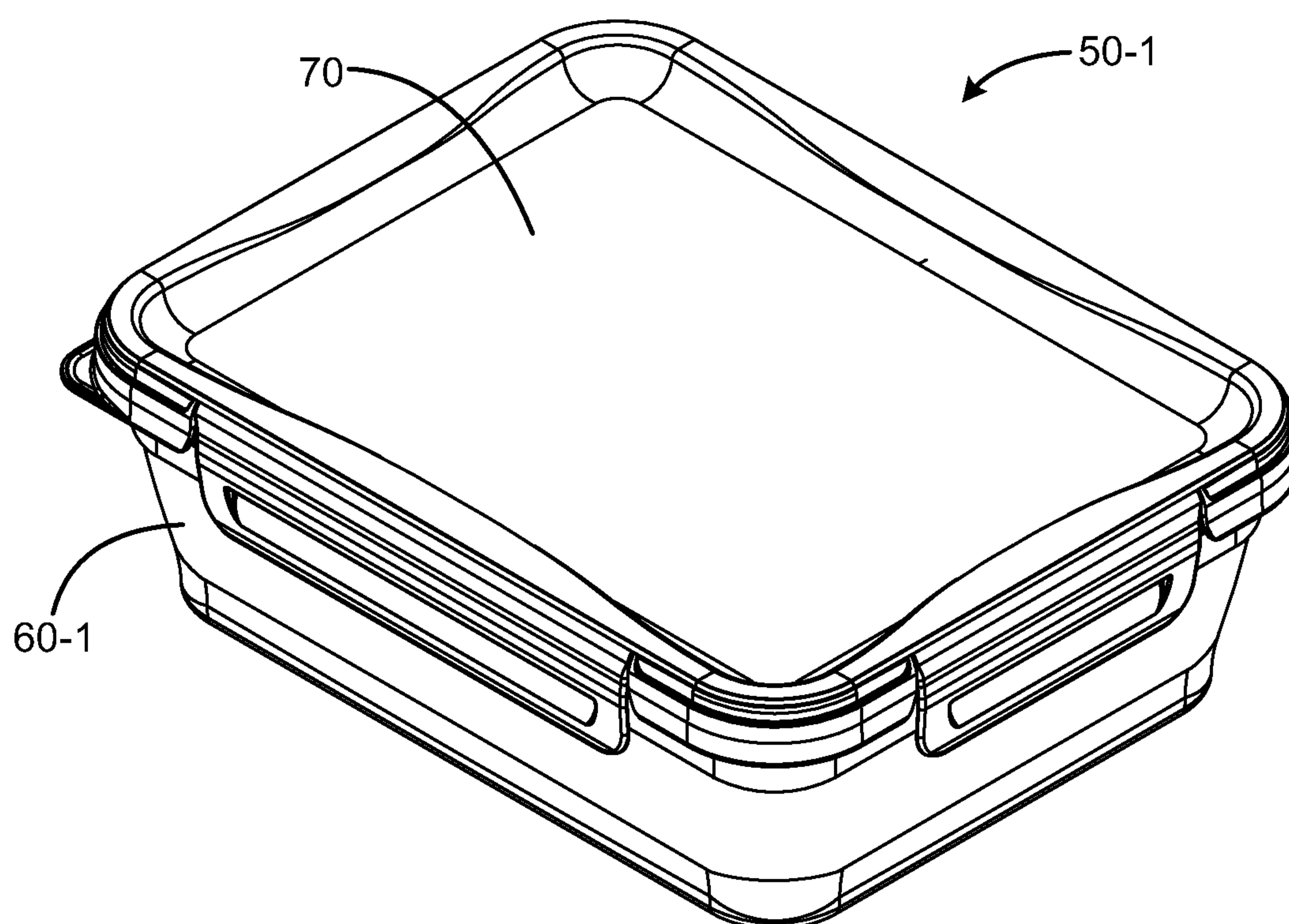


FIG. 8A

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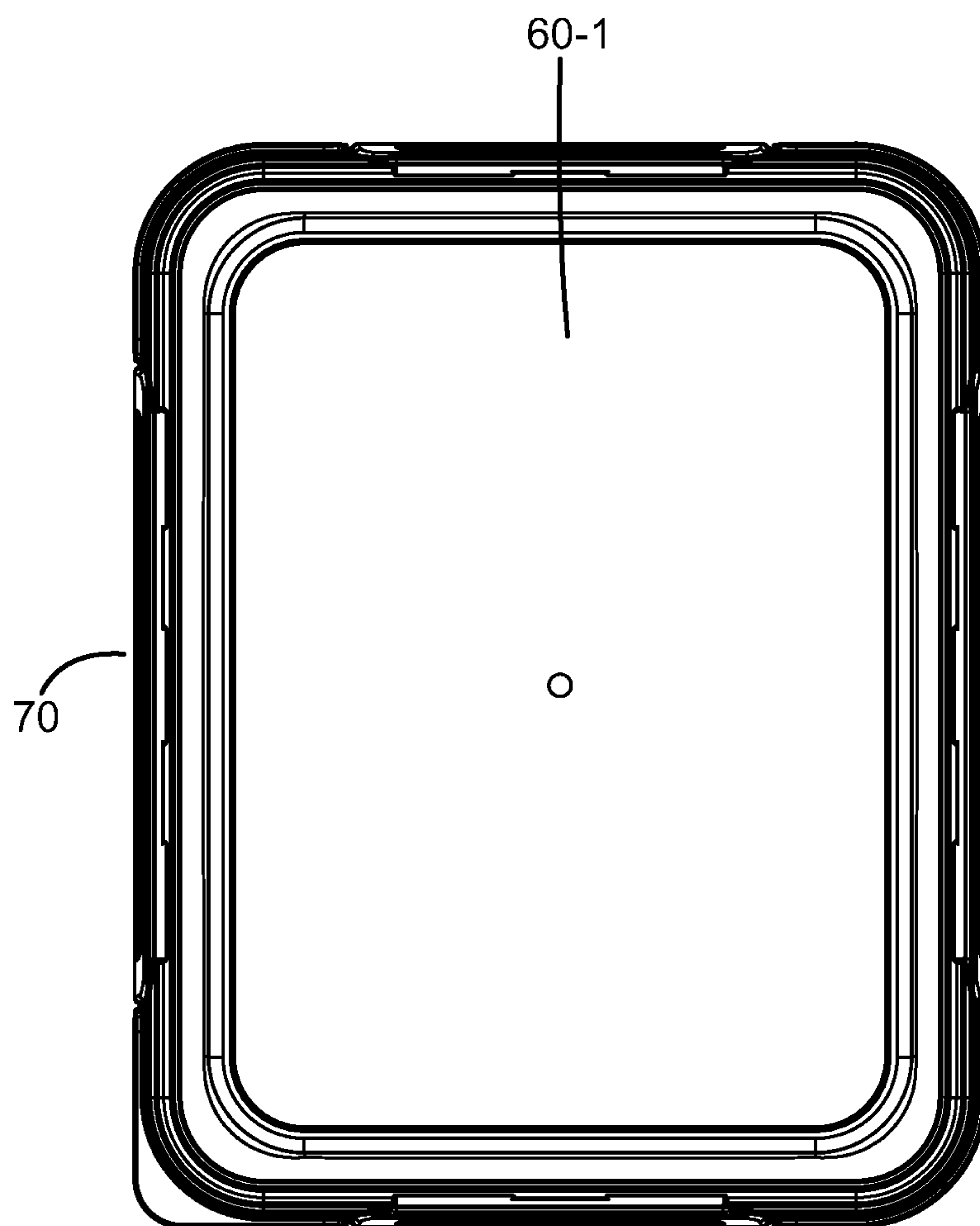


FIG. 8B

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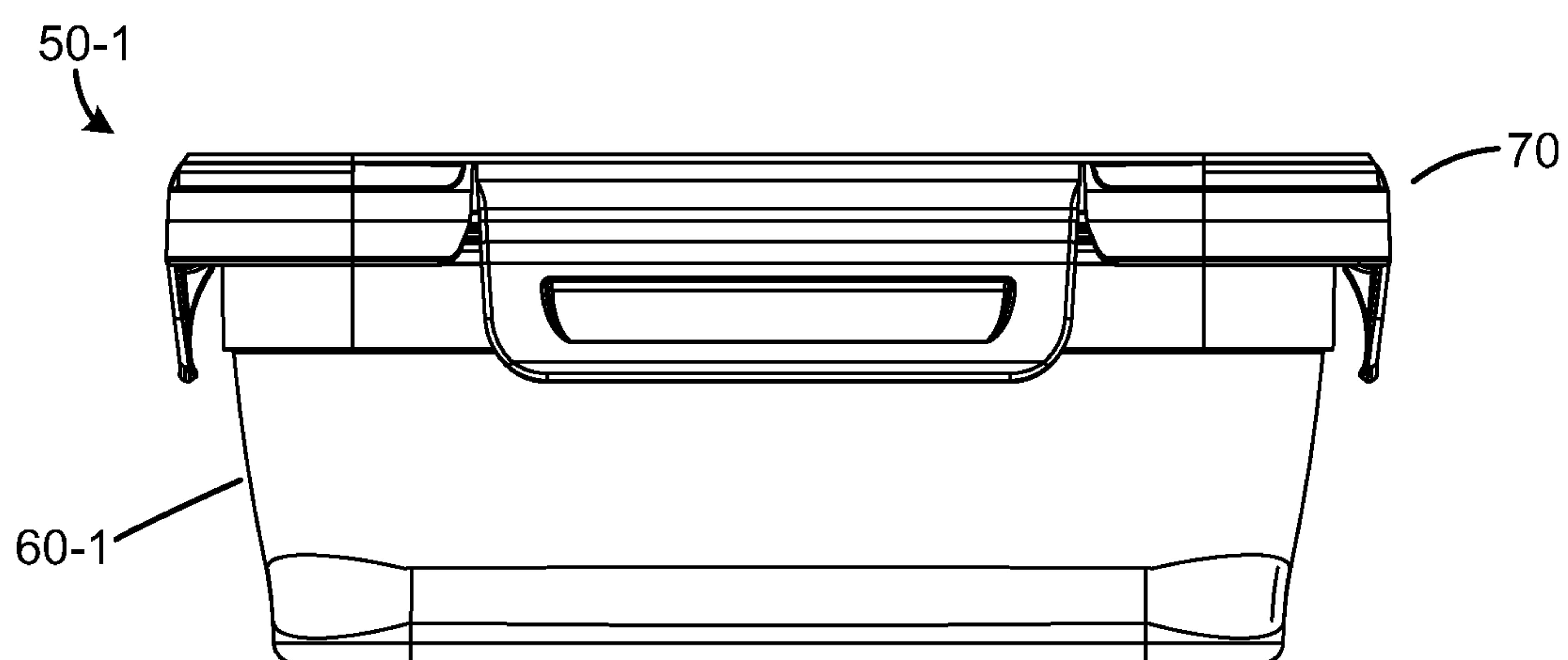


FIG. 8C

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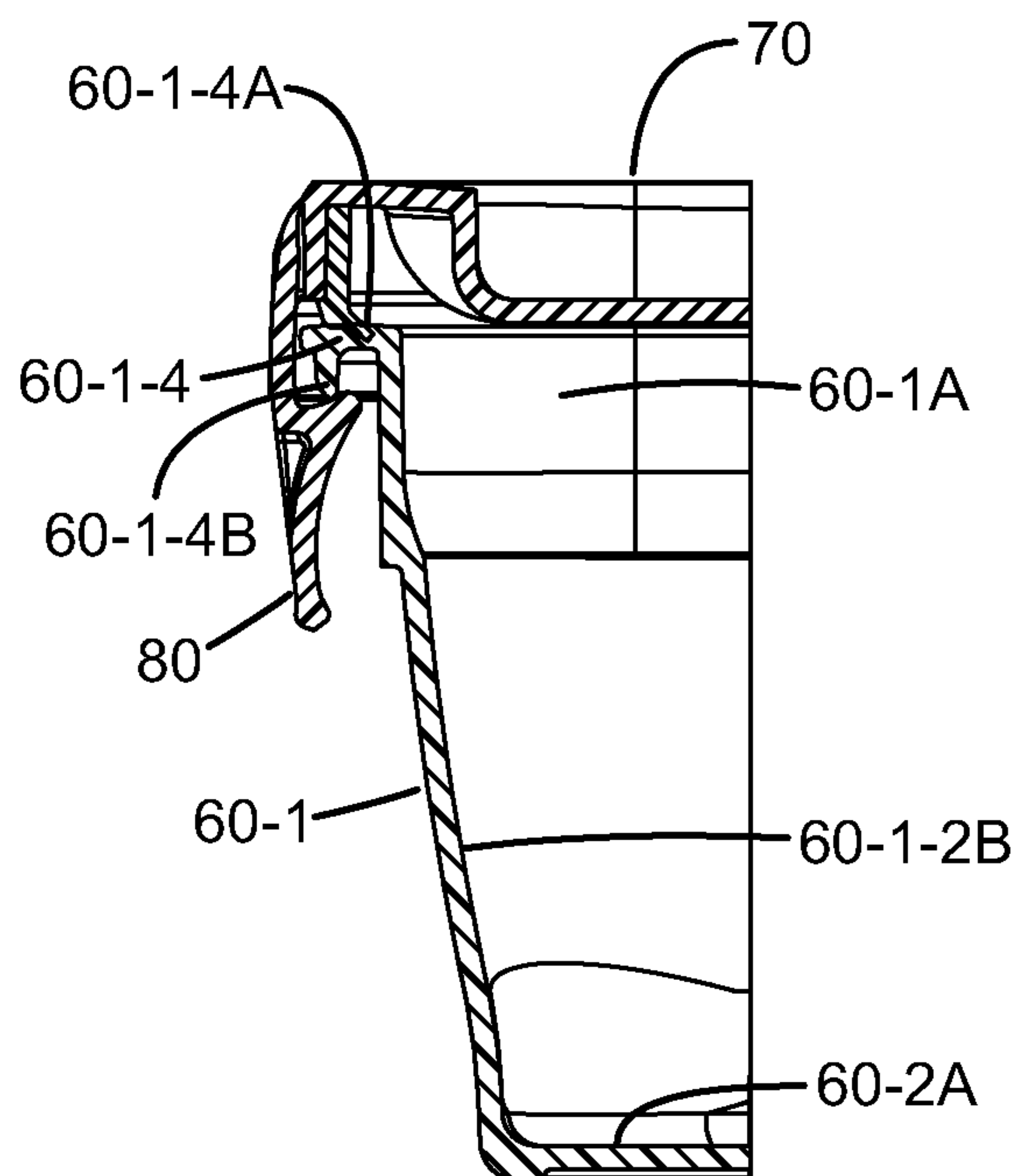


FIG. 9B

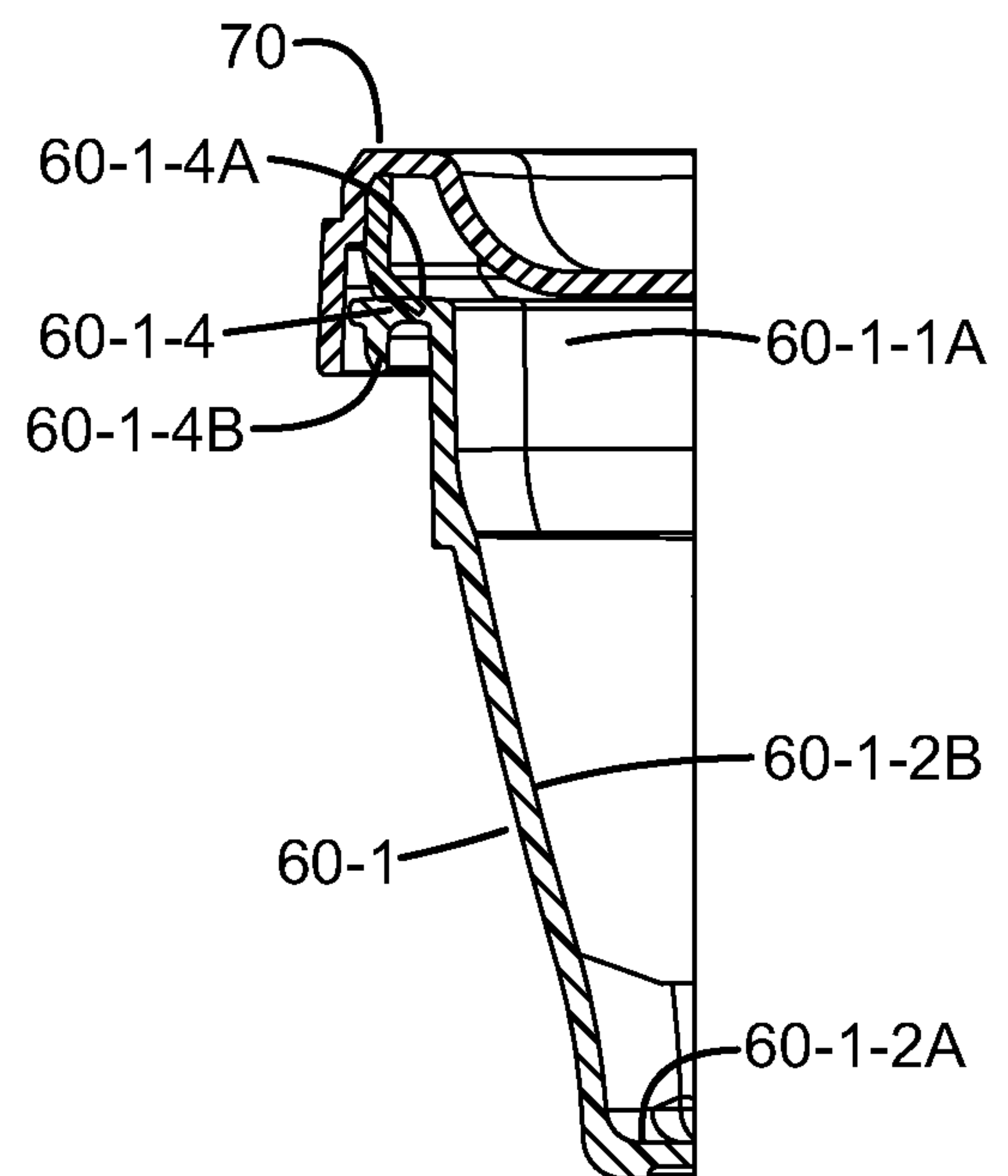


FIG. 9C

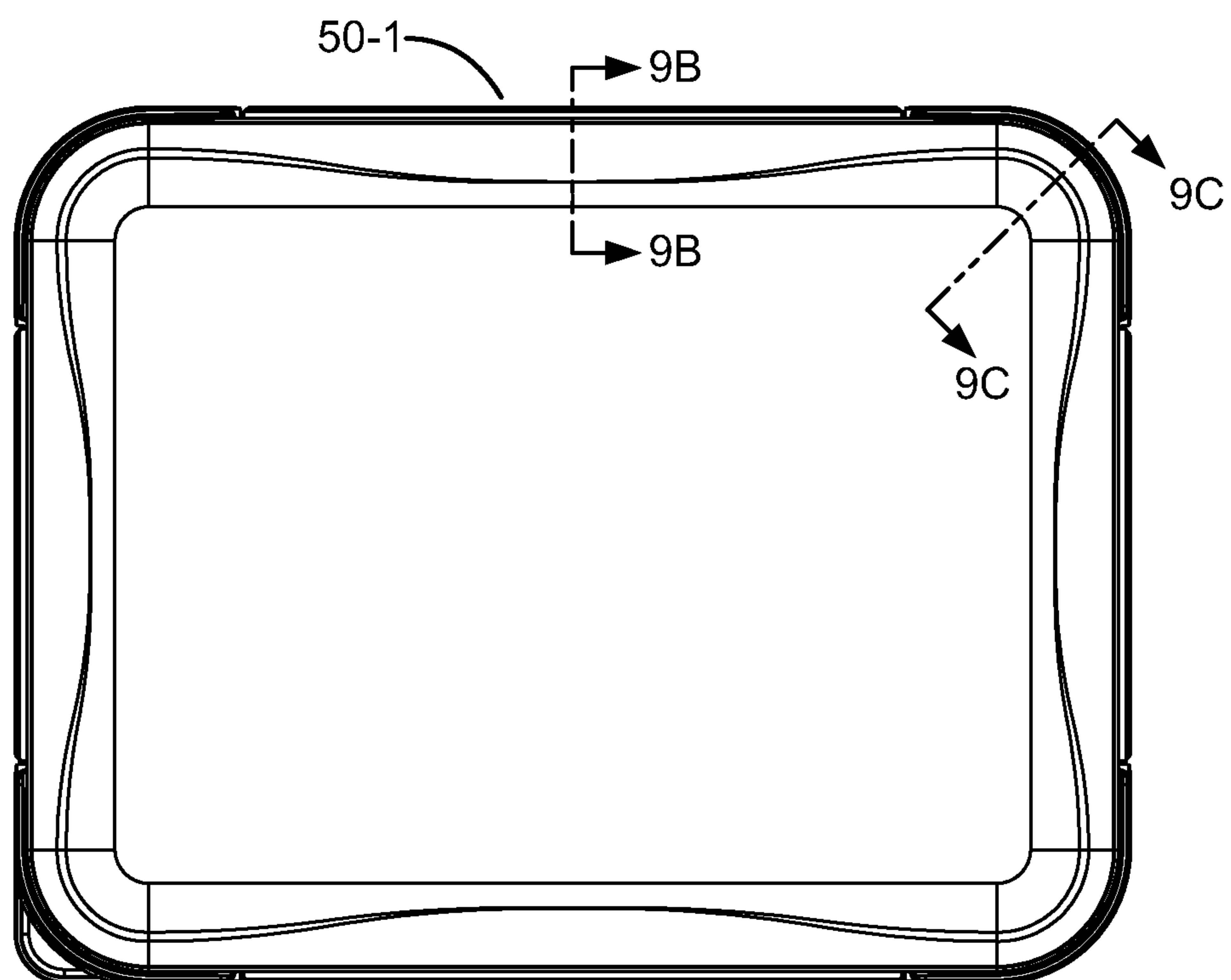


FIG. 9A

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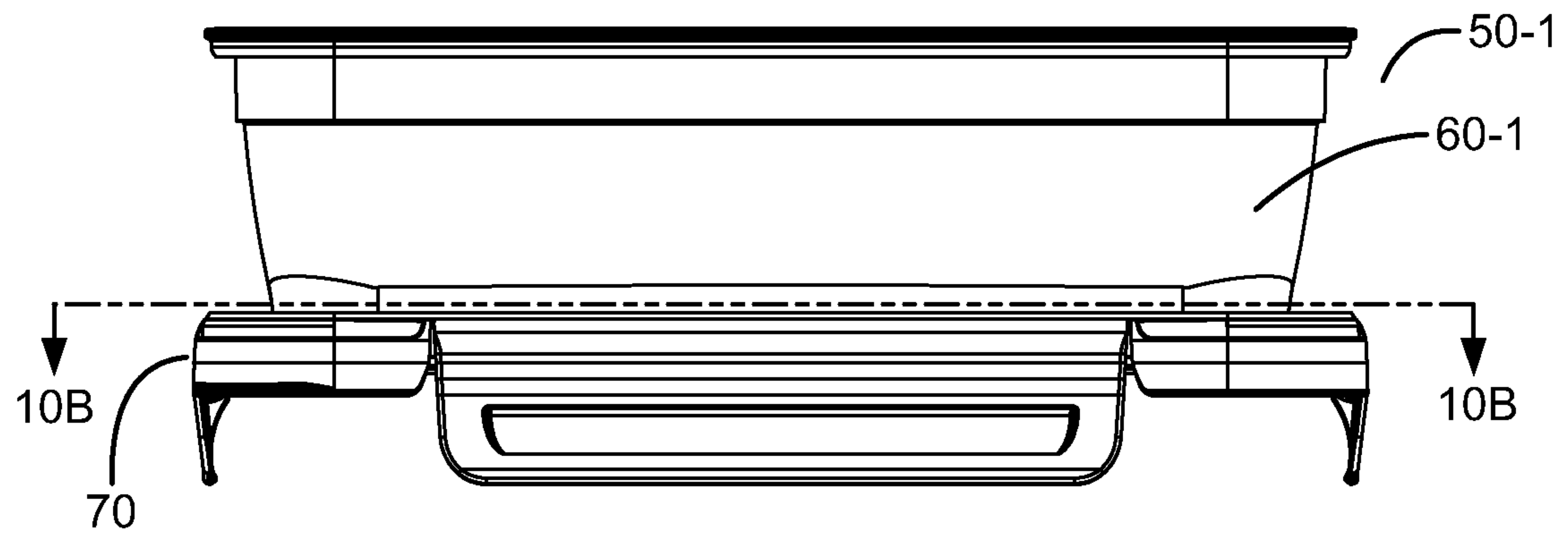


FIG. 10A

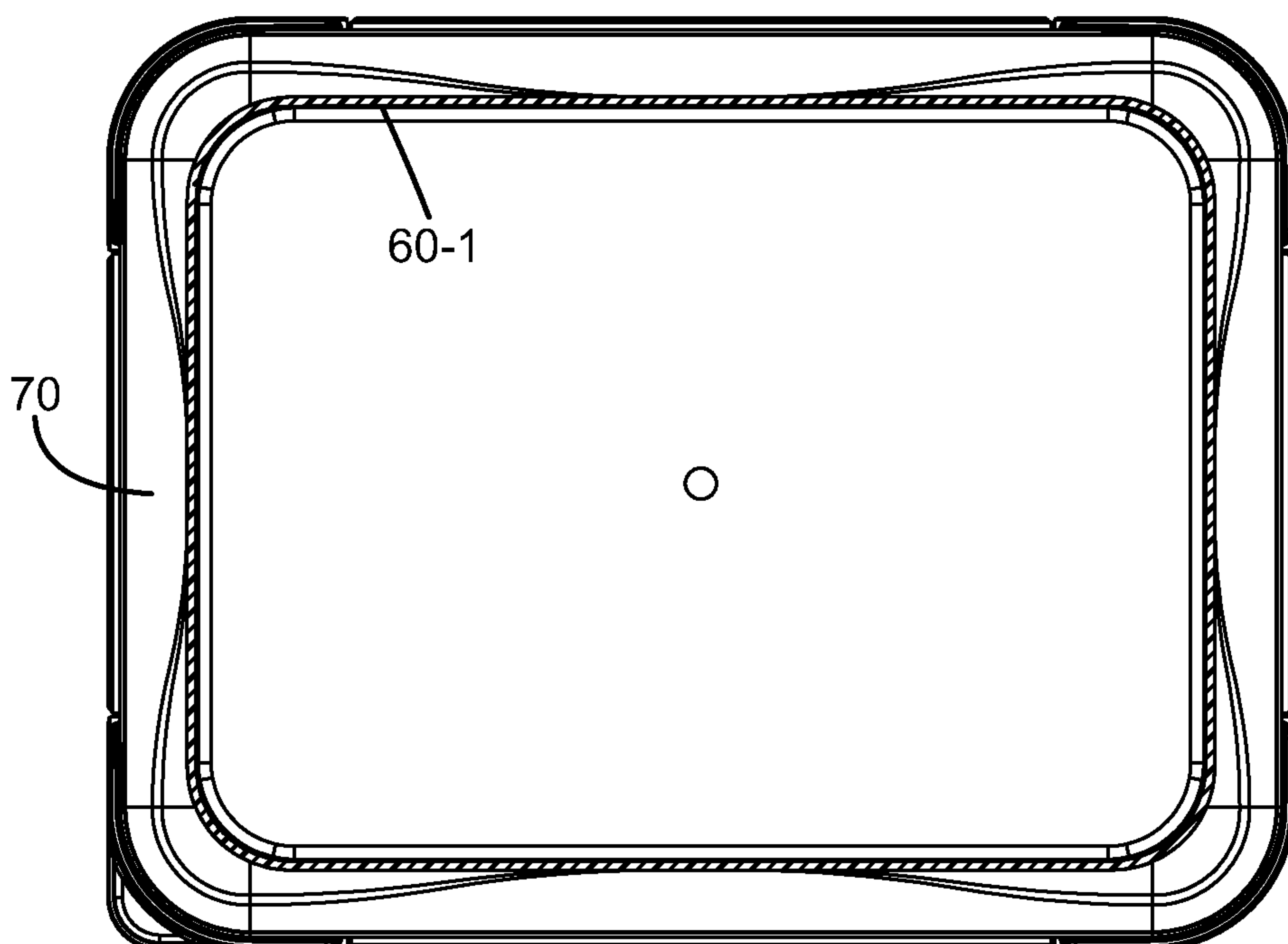


FIG. 10B

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FIG. 11A

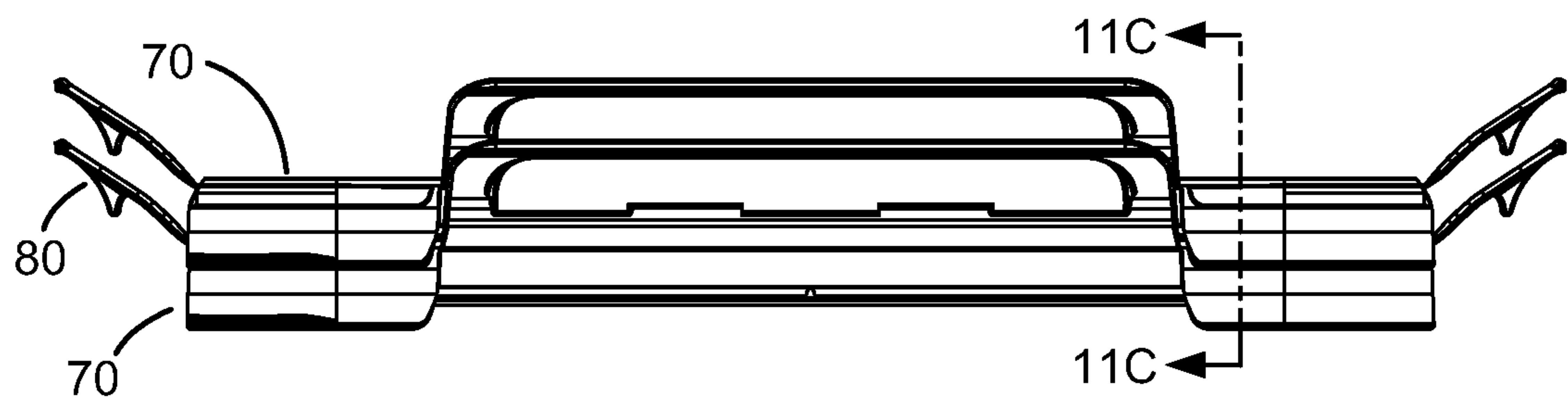
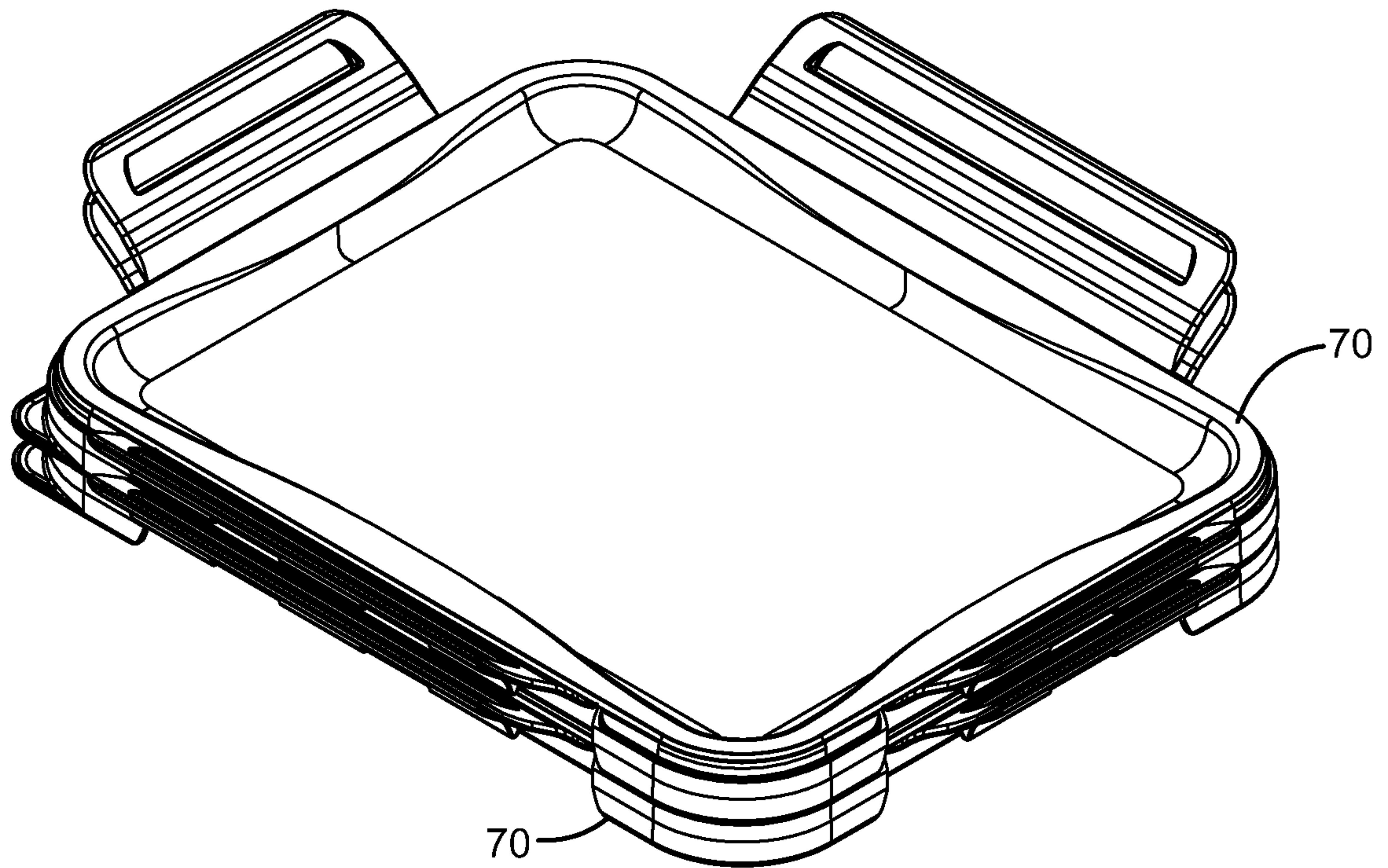


FIG. 11B

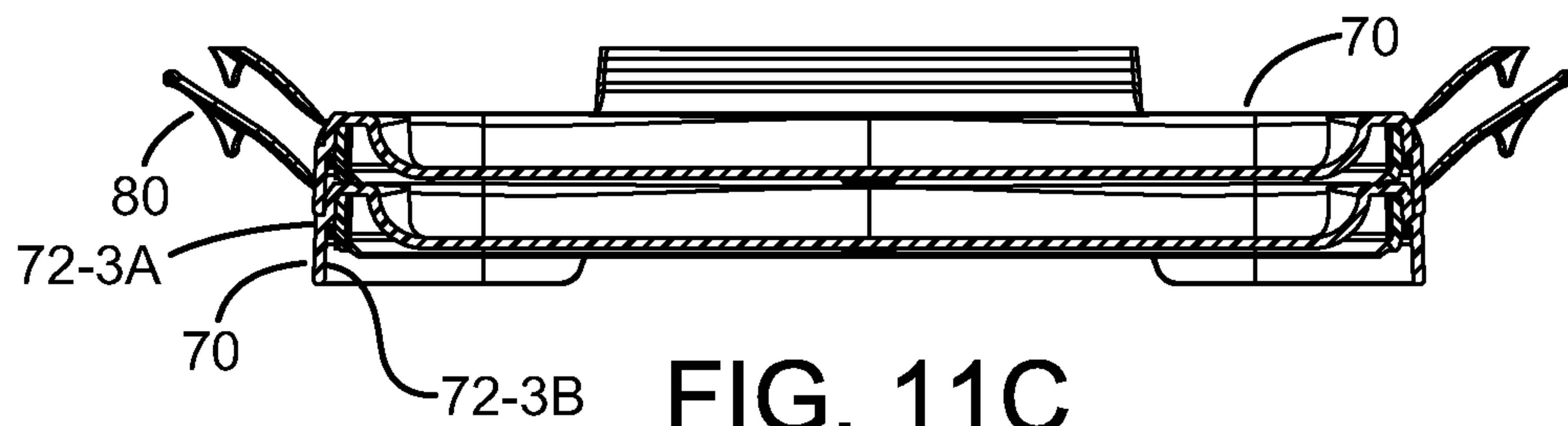


FIG. 11C

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FIG. 12A

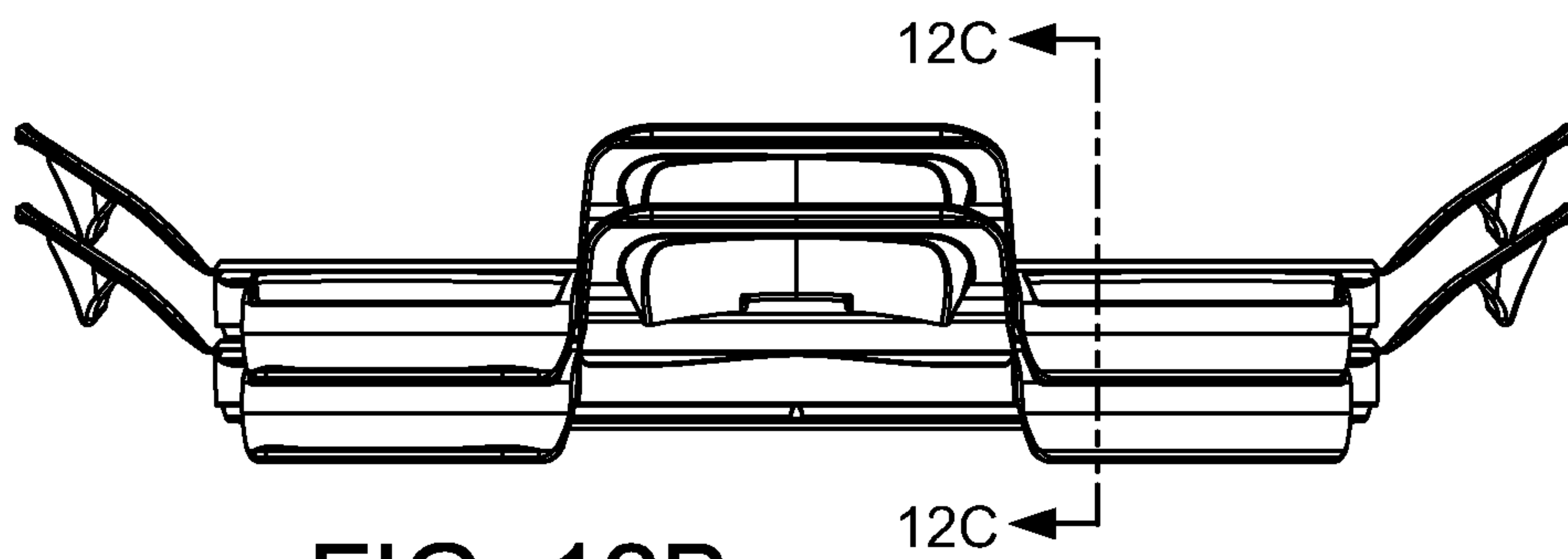
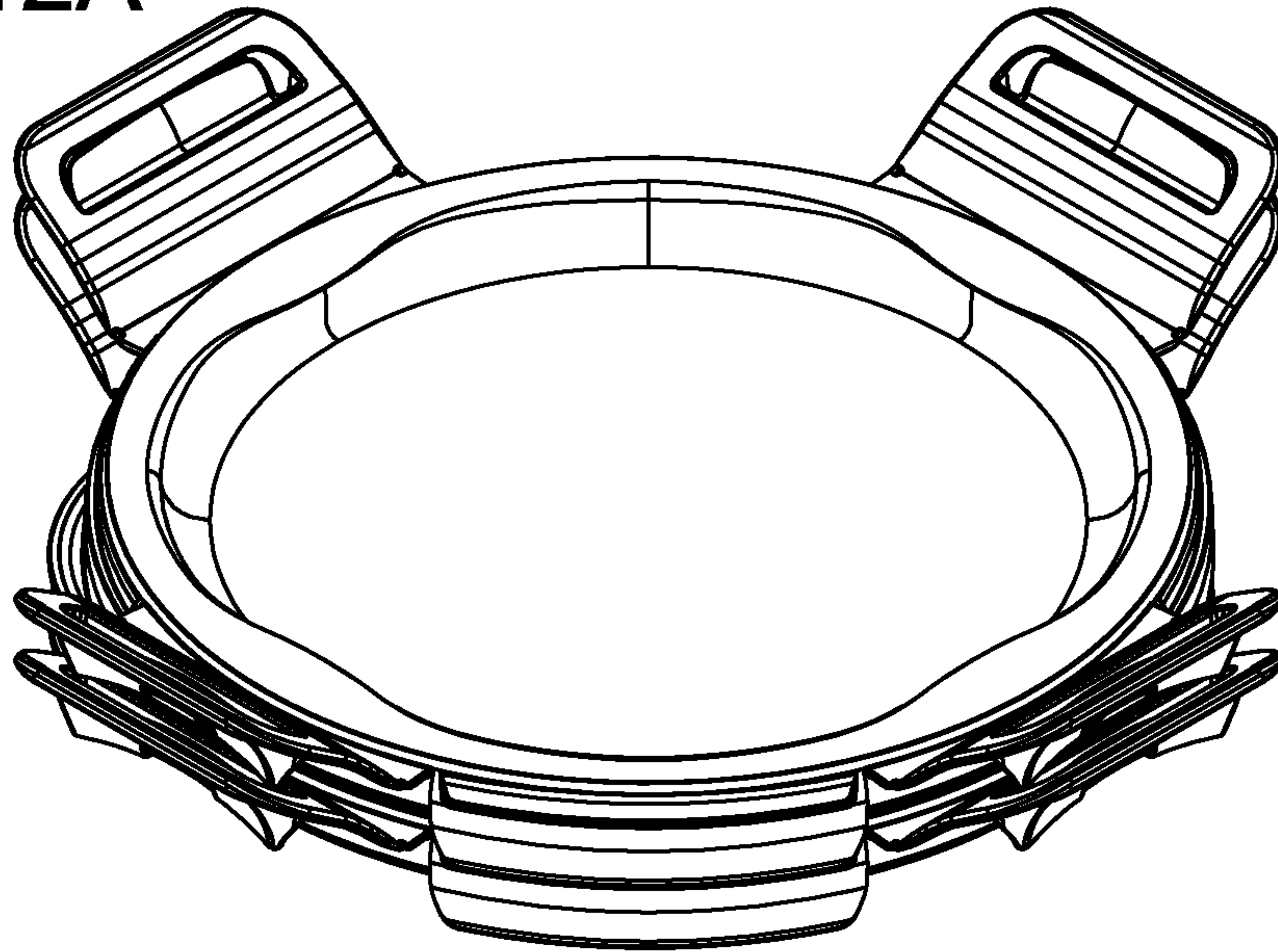


FIG. 12B

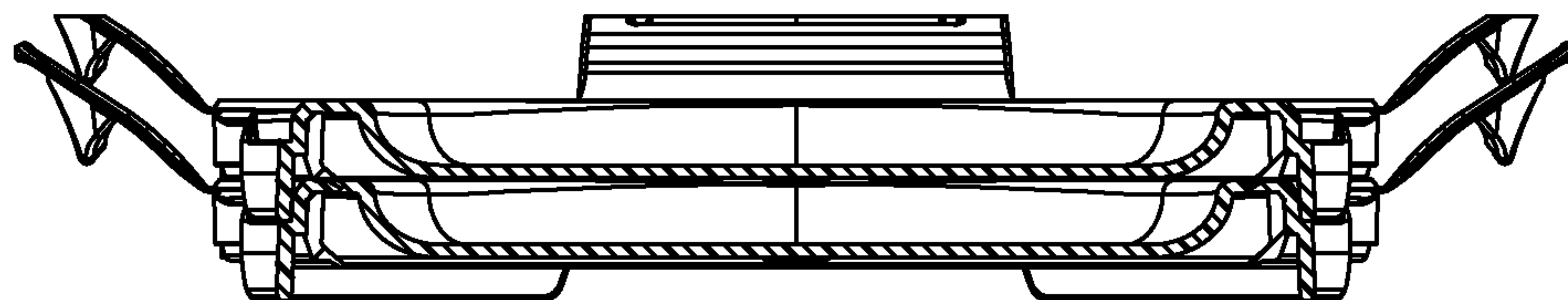


FIG. 12C

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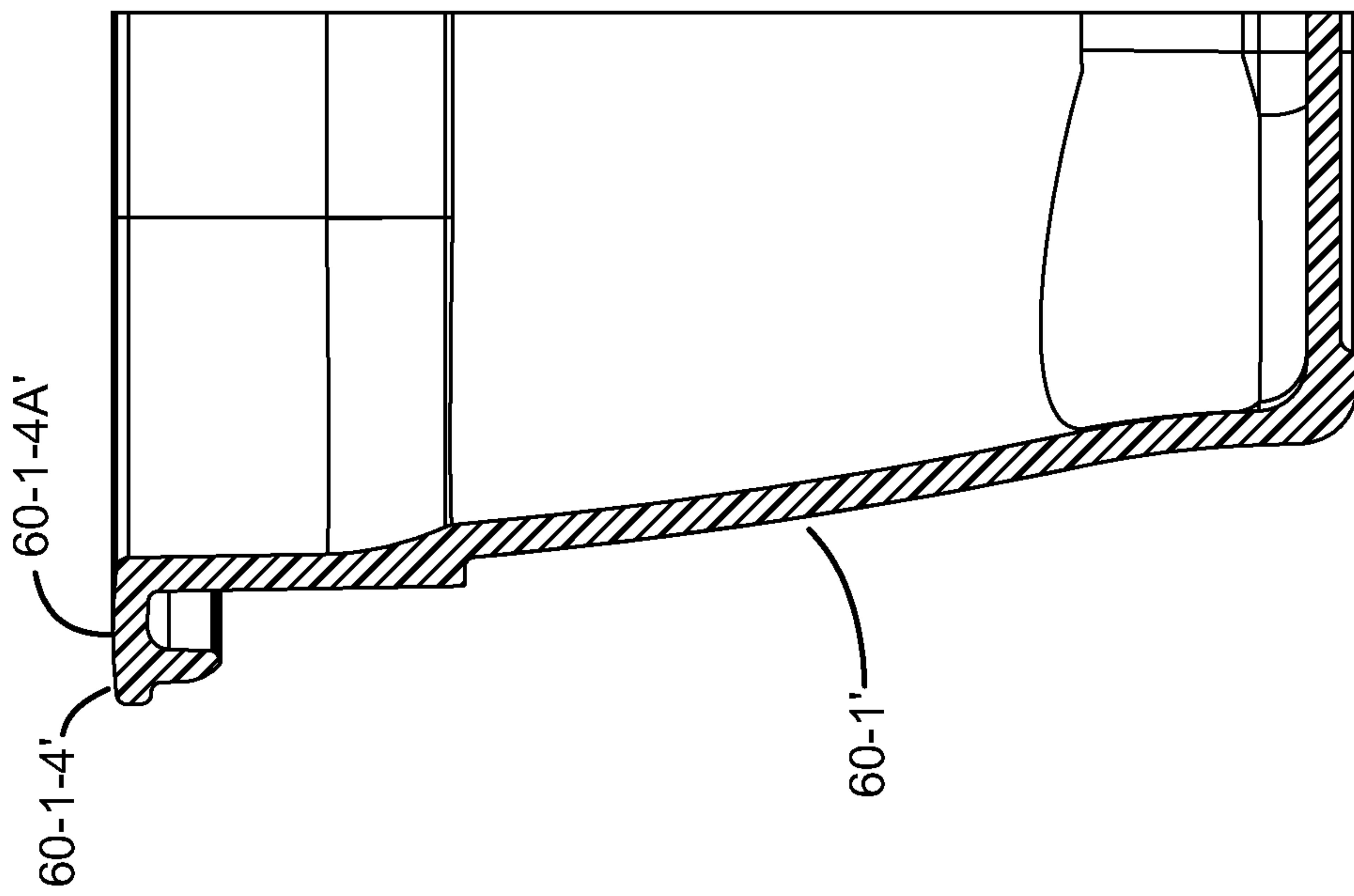


FIG. 13A

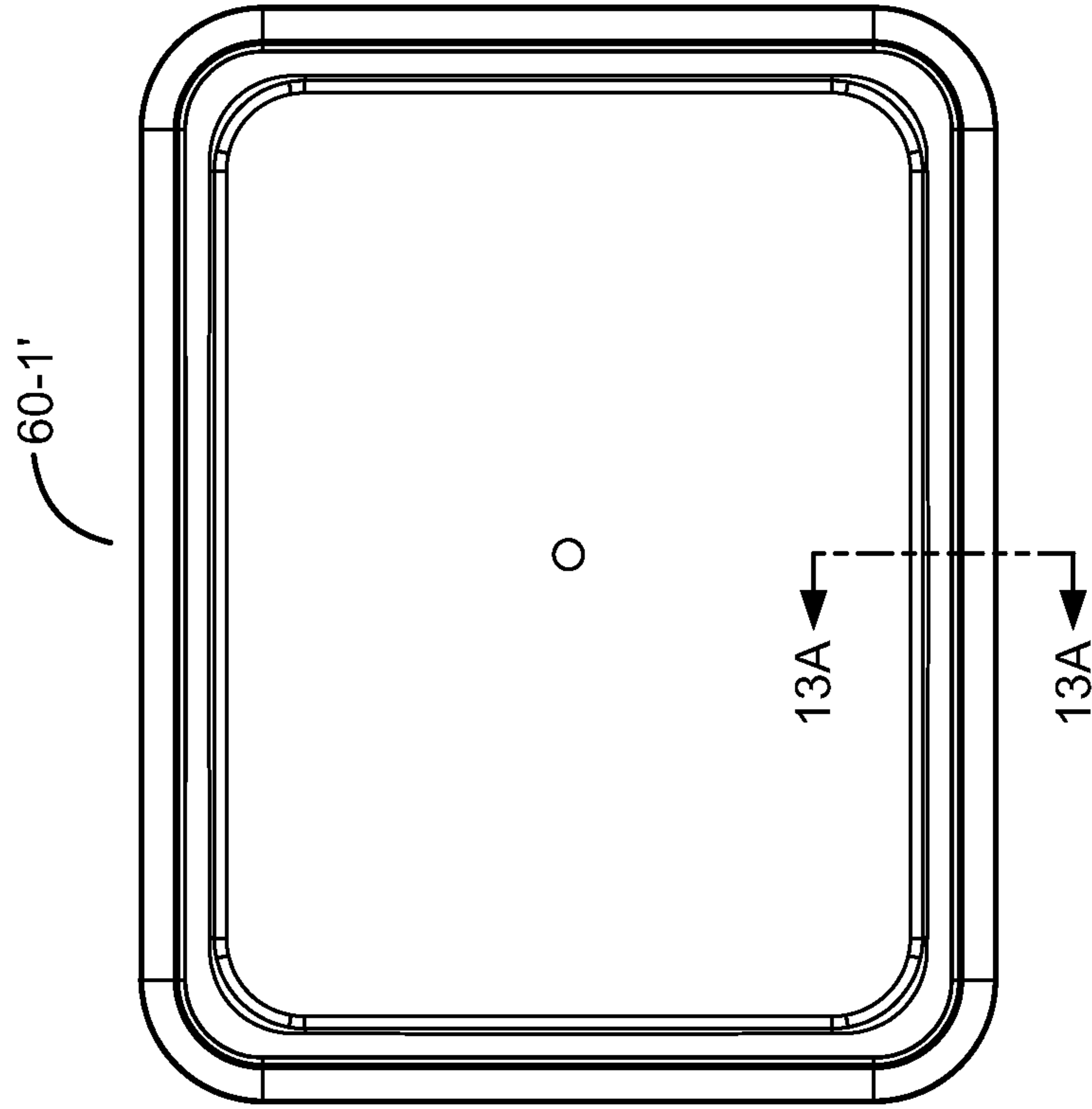


FIG. 13

