

(19) World Intellectual Property Organization
International Bureau



(43) International Publication Date
6 March 2003 (06.03.2003)

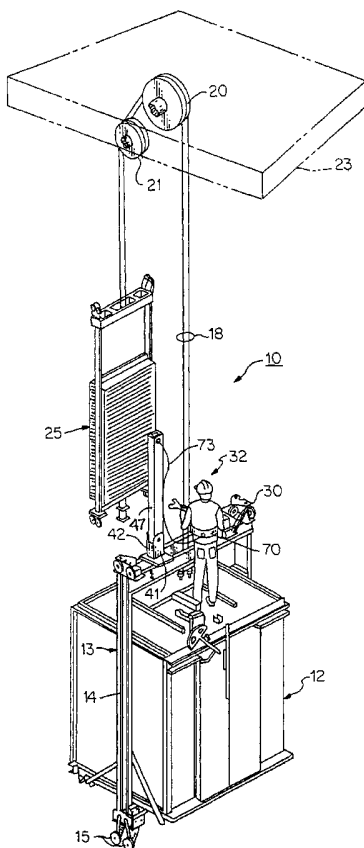
PCT

(10) International Publication Number
WO 03/018459 A1

- (51) International Patent Classification⁷: **B66B 5/28**
- (21) International Application Number: PCT/US02/26656
- (22) International Filing Date: 20 August 2002 (20.08.2002)
- (25) Filing Language: English
- (26) Publication Language: English
- (30) Priority Data:
09/940,119 27 August 2001 (27.08.2001) US
09/940,118 27 August 2001 (27.08.2001) US
- (71) Applicant: **OTIS ELEVATOR COMPANY** [US/US]; Intellectual Property Department, Ten Farm Springs, Farmington, CT 06032 (US).
- (72) Inventors: **MALONE, Thomas, F., Jr.**; 48 Carriage Drive, Avon, CT 06001 (US). **ISAMAN, Robert**; Hong Kong Parkview, Apt. 597 Tower 18, 88 Tai Tam Reservoir Road, Hong Kong (CN).
- (74) Agent: **O'BRIEN, Sean, W.**; Deputy Intellectual Property Counsel, Otis Elevator Company, Ten Farm Springs, Farmington, CT 06032 (US).
- (81) Designated States (*national*): CN, DE, JP.
- Published:**
— with international search report
- For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.*

(54) Title: SAFETY APPARATUS FOR MAINTENANCE OF ELEVATOR SYSTEMS FROM TOP OF THE CAR

(57) Abstract: Apparatus for protecting a workman mounted upon the roof of a traction elevator car. A vertical column is secured to the rooftop area of the car. In one embodiment, the column is capable of withstanding a compressive load that is greater than the disengagement load of the drive mechanism of the car. In another embodiment, a harness is attached near the top of the column by a lanyard.



WO 03/018459 A1

SAFETY APPARATUS FOR MAINTENANCE OF ELEVATOR SYSTEMS FROM THE TOP OF THE CAR

Field of the Invention

This invention relates generally to a traction elevator system, and specifically to an apparatus for protecting maintenance personnel working on the roof of an elevator car.

5

Background of the Invention

As is well known in the art, much of the maintenance work on elevators is conducted from the roof of the elevator car. To this end, an inspection box is mounted upon the roof of the car which has controls allowing a maintenance worker stationed upon the car roof to operate the elevator at low speed. More and more traction elevator systems are being built in which most of the mechanical components that were traditionally housed in the machine room are now being located in the hoistway. The top of the hoistway is closed by a ceiling that leaves little headroom between the elevator car roof and the ceiling when the car is stationed at the top floor landing. Accordingly, a maintenance worker located on the roof of the car can run the car extremely close to the top of the hoistway using the inspection box controls. Accordingly, a maintenance worker on the roof of the car may become entrapped between the car roof and the structure located in the top section of the hoistway.

Also, because there exists a constant danger that a person working on the roof might fall off the car into the hoistway, maintenance workers are sometimes required to wear safety harnesses while working on the roof of the car in instances where effective car-top guard rails are not available. Each harness is equipped with a lanyard that allows the worker to move freely about the rooftop area. These lanyards are relatively long and are typically tethered to the crosshead of the lifting frame that extends across the roof of the car at a slightly higher elevation than the roof top. In any event, a good deal of slack is afforded the lanyard which can get in the way of the worker, and will permit the worker to fall some distance before the lanyard catches the worker's fall. Accordingly,

there is a need to reduce the slack of the lanyard without restricting the worker's ability to move about the car rooftop area.

Summary of the Invention

5 It is therefore an object of the present invention to improve the safety of elevators.

 It is a further object of the present invention to better protect maintenance workers while working on the roof top of an elevator car.

 These and other objects of the present invention are attained by an apparatus for protecting a worker while performing maintenance work on the roof top of an elevator
10 that is mounted within a hoistway. A beam, column or other brace is mounted to the elevator car and preferably is positionable to extend vertically a given distance above the car.

 A feature of an embodiment of the present invention is to maintain adequate overhead space for a worker while he or she is situated upon the rooftop of an elevator
15 car.

 A preferred feature of this embodiment of the invention is to disable the up function of the elevator's inspection box control circuitry until such time as preventative measures have been carried out to prevent a worker on top of the elevator car from becoming entrapped between the car and the structure located in the top of the hoistway.

20 These and other objects and features of the present invention are attained in an embodiment in which an elevator system includes a drive mechanism that is arranged to disengage at a predetermined load. The brace is capable of withstanding a compressive load that is higher than the disengagement load of the drive mechanism, whereupon the drive mechanism will disengage in the event an upwardly moving car raises the brace
25 into contact with an overhead structure of the hoistway.

 In another embodiment, a body harness worn by the worker can be secured to an elevated section of the beam or column by means of a lanyard. Preferably, the lanyard provides sufficient slack to permit the worker to move freely about the roof top, yet is

short enough to limit the distance the worker will travel in the event the worker falls off the roof top into the hoistway.

Brief Description of the Drawing

5 For a better understanding of these and other objects and features of the invention, reference will be made to the following detailed description of the invention which is to be read in connection with the accompanying drawing, wherein:

Fig. 1 is a perspective view showing a traction elevator system embodying the teachings of the present invention; and

10 Fig. 2 is a partial enlarged front view illustrating an embodiment of the safety apparatus of the present invention;

Fig. 3 is a view similar to Fig. 2 illustrating a further embodiment of the invention.

15 Detailed Description of Preferred Embodiments of the Invention

Turning initially to Fig. 1, there is illustrated a traction type elevator system generally referenced 10 that embodies the teachings of a preferred embodiment of the present invention. Although the present invention will be described with specific reference to a traction type elevator system, it should become evident from the disclosure
20 below that the invention can be used in association with any type of elevator system. The system 10 includes an elevator car 12 of well known construction that is supported inside a lifting frame 13. Side members 14 of the frame contain guide mechanisms equipped with rollers 15 that are arranged to ride along opposed guide rails (not shown) that extend vertically along the length of the hoistway.

25 The lifting frame includes a crosshead 17 that passes horizontally across the top of the car between the side members of the frame. Lifting ropes 18 are attached to the crosshead and the ropes trained over a drive sheave 20 and a deflection sheave 21 both of which are mounted in the hoistway close to the hoistway ceiling 23. The opposite ends of the lifting ropes are secured to a counterweight assembly 25 which, like the car lifting

frame, is arranged to ride along vertically disposed guide rails (not shown) located within the hoistway. The term lifting rope, as herein used, refers to any suitable flexible cable or belt, as known and used in the art, that is suitable for lifting an elevator within the hoistway.

5 The motion of the car is obtained through friction between the lifting ropes and the traction drive sheave 20. The lifting ropes are passed over the drive sheave and one end of each rope is secured to the counterweight assembly. Accordingly, the ropes are tensioned on both sides of the drive sheave to develop the necessary drive friction to lift the elevator cab. As can be seen, the counterweight assembly assures that sufficient
10 tension is developed on one side of the sheave. The weight of the car provides the needed opposing tension. An inherent safety feature is that traction is lost in the event the tension differential on the rope exceeds a given limit.

 An inspection box 30 is mounted upon the crosshead 17 of the lifting frame. The box is connected to the car controller and permits a mechanic 32 situated upon the roof
15 of the car to control the operation of the car from the roof. The inspection box allows the mechanic to move the elevator at very slow speed while he or she inspects the operation of various elevator system components. Accordingly, there presently exists the possibility, in the event of an inspection box failure or safety device override, of the car over-traveling past the uppermost landing and approaching or contacting structure in the
20 top of the hoistway while a worker is situated upon the car roof. It should be further noted that more and more equipment is being located in the upper part of the hoistway in order to save space, further reducing the space available over the car.

 With further reference to Fig. 2, the present embodiment is provided with a square shaped hollow sleeve 40 that is welded or otherwise connected to the crosshead
25 17 in a vertical or upright position. The sleeve includes a pair of opposed side walls 41 and a pair of opposed end walls 42. As illustrated in Fig. 1, the side walls extend to a higher elevation than the two end walls to establish a cutout in the upper part of the sleeve. A horizontally disposed pivot pin 44 extends across the cutout region and is secured in the upper section of each side wall.

An elongated square shaped hollow column 47 is rotatably mounted upon the pivot pin. In this assembly, the pin is arranged to pass through opposed elongated slotted holes 50 formed in the side walls 48 of the column so that the column can rotate between a lowered position as shown in phantom outline in Fig. 2, into an upright position in axial alignment with the sleeve. The column, when placed in a vertical upright position can be slidably received within the sleeve. The column and the sleeve are sized to provide a close sliding fit between walls of the column within the sleeve. The axial length of the slotted holes 50 is sufficiently long to permit the column to bottom within the sleeve. Preferably, the axial length of the column when erected is sufficient that it extends upwardly to a height that is at least slightly higher than the shoulder height of an average worker when standing upon the roof of the car (about five feet (about 1.5 meters) or more), and preferably slightly higher the height of most workers that will stand upon the roof of the car. When maintenance is not being performed on the car, the column is moved out of the way into the lowered position.

The column and the sleeve are sized so that the erected column can withstand a compressive load without buckling that is substantially greater than the slip load of the hoist system, that is, the load at which the rope slips upon the drive sheave. In that event, as the car approaches the ceiling structure of the hoistway with a maintenance worker situated upon the roof of the car, the raised column will strike the hoistway ceiling structure and halt the upward movement of the car. The load on the car-side hoist rope will rapidly exceed a point where the rope slips with respect to the drive sheave and thus prevents the rope or drive machine (not shown) from enduring undue stress.

The column 47 and sleeve 40 are preferably formed of low-carbon structural steel. Other ferrous alloys, such as other types of steel, and other materials, such as light alloys, polymers and composites, having sufficient compressive strength characteristics, may be used. Further, although the column 47 and sleeve 40 have been shown as square in cross-section, any suitable shapes may used, so long as the sleeve 40 can maintain the column 47 upright, and the column 47 can withstand a sufficient compressive load

without buckling. For example, the column 47 can be a structural tube or an I-beam without substantially modifying the shape of the sleeve 40.

5 A sensing switch 57 may be mounted to the base of the sleeve where it is cycled by the column as it is bottomed in the sleeve. The switch can be wired into the inspection box circuitry and arranged to prevent inspection operation in an upward direction (or in either direction, if desired) until such time as the column is fully seated within the sleeve. The switch can also be used to disable normal elevator operations when the column is upright, especially if the column could otherwise be lifted into overhead structures during normal operation of the car.

10 With reference to Fig. 3, there is illustrated a further embodiment of the invention. Here, the column is an I-beam 60 that is connected to a generous base plate 61 that is secured to the crosshead 17 by welds, bolts, screws, or other suitable fastener. The I-beam is preferably connected to the base plate by a hinge 62 that enables the beam to be rotated between a vertical position as illustrated and a stored horizontal position. A latch mechanism 65 can be used to secure the beam in an upright position. The latch
15 mechanism can include a hasp 66 that is arranged to pass over a U-shaped staple 67 that is secured in the base plate when the beam is brought to an upright position. A pin 68 is passed through the staple 67 to lock the beam in an upright position.

In this embodiment, it is preferred that the column is an I-beam 60 formed of
20 steel. As in the previous embodiment, other suitable shapes and materials can be employed.

A switch 70 can be mounted upon the crosshead 17 that senses when the beam is in a stored position. The switch can be wired into the inspection box control circuitry and serves to disable the up (or up and down) function control any time the beam is in a
25 stored position, and/or disables normal operation when the beam is not stored.

Turning once again to Fig. 2, the column is illustrated in a vertical or upright position seated within the sleeve. A harness 70 of the type worn by a worker operating in high places may be attached to an elevated section of the column by a lanyard 73. An eye bolt 74 is provided at the desired elevation, held securely to the column by a nut 75.

The distal end of the lanyard can be coupled to the eye bolt 74. Although a single eye bolt is illustrated in this embodiment of the invention, any suitable connecting device as known and used in the art (such as, for example an eyelet near an edge of the column, or a U-bolt, shackle or clevis) may be employed to attach the lanyard to the upper part of the column. Further, multiple attachment points may be provided to accommodate different height workers. It should be further evident to one skilled in the art that a full body harness may also be employed without departing from the teachings of the invention.

In practice, a column having a length of about five to about six feet (about 1.5 to about 1.8 meters) is preferably utilized in the practice of the present invention. When erected in the sleeve, the distal end of the lanyard is located at an elevation that is slightly above the average worker's shoulder. The length of the lanyard is such that the lanyard is held aloft allowing the worker to move freely about the rooftop of the car while providing little slack in the event the worker falls off the roof into the hoistway.

It should be noted that the column may serve either as a brace to prevent upward overrun of the car into the hoistway ceiling or to provide an elevated attachment point for a safety harness, or both. If the column only acts as to provide the elevated attachment point, then the column and sleeve assembly need not necessarily be strong enough to halt the upward motion of the car, but should be able to withstand the expected load of a falling worker, and preferably should be sized to comply with regulatory requirements regarding structural strength of fall protection anchorages (for example, current OSHA regulations require sustaining a 5000 lb. (1866.2 kg) static load).

While the present invention has been particularly shown and described with reference to the preferred mode as illustrated in the drawing, it will be understood by one skilled in the art that various changes in detail may be effected therein without departing from the scope of the invention, which is defined by the claims. For example, as noted, design variations on the column can include cross-sectional shape (structural tubing, open-section beams, etc.). Further, alternate crosshead mounting methods may be used. Alternately, the column may be mounted elsewhere on the lifting frame. Also, a contact plate (not shown) may be provided at the top of the hoistway at a location that the

-8-

column would impact, or a resilient mount or device may be used to absorb the initial shock load of the column contacting the hoistway overhead structure. Since inspection speed is limited to 0.75 m/s or less per A17 code in the U.S., the stroke of an energy accumulating device, if used in the U.S., would only need to be about 65 mm. Further, other upright brace structures, such as an A-frame or the like, may be employed instead of a vertical column.

The subject invention has been discussed in the context of traction elevator systems, for which car-top maintenance and/or inspection are common. However, it should be noted that the subject invention can be employed in other systems such as, for example, a hydraulic elevator system having a pressure relief valve on the main lifting piston. In such a system, a brace mechanism would withstand sufficient compressive loading to trigger the pressure relief valve and halt upward movement of the car. Although most useful in a low-overhead elevator system, if sufficient overhead space is available in the elevator system, then the column need not be moveable into a lowered position.

I Claim:

1 1. An apparatus for protecting a worker that is performing maintenance work
2 from a roof of an elevator car within a hoistway, comprising:
3 an upright brace mounted to the elevator car, extending above the roof of the
4 elevator car.

1 2. The apparatus of claim 1 further comprising a car drive mechanism that
2 disengages at a predetermined load, wherein said brace is capable of withstanding a
3 compressive load that is greater than the predetermined load, whereby when upward
4 movement of the elevator car moves said brace into contact with an overhead structure in
5 the hoistway the brace prevents further upward movement of the elevator car and causes
6 the drive mechanism to disengage.

1 3. The apparatus of claim 2 wherein said drive mechanism includes a lifting
2 rope by which the elevator car is suspended, and a traction sheave for engaging and
3 driving said rope, wherein said rope slips on said sheave at the predetermined load.

1 4. The apparatus of claim 1 wherein said brace is a structural column.

1 5. The apparatus according to any of claims 1-4, wherein said brace is
2 movable between an upright position and a lowered position.

1 6. The apparatus of claim 5 further comprising a vertically disposed sleeve
2 mounted atop the car for slidably retaining said column in an upright position.

1 7. The apparatus of claim 6 wherein the car is mounted inside a movable
2 lifting frame, the lifting frame has a crosshead disposed above the roof of the car, and
3 said sleeve is secured to the crosshead.

1 8. The apparatus of claim 6 wherein said sleeve and said column are
2 rectangular tubes having opposed side walls and end walls.

1 9. The apparatus of claim 8 wherein the opposed side walls of the sleeve
2 extend upwardly above the opposed end walls to establish two opposed cutouts in the top
3 section of the column.

1 10. The apparatus of claim 9 further including a horizontally disposed pivot
2 pin extending between the upwardly extended sections of the sleeve side walls, said pin
3 passing through elongated slotted holes formed in the column side walls, said slotted
4 holes extending axially along the lower section of the column wherein the column can be
5 raised vertically within said sleeve and rotated into a horizontal stored position.

1 11. The apparatus of claim 5 that further includes
2 an inspection box mounted above the roof of the elevator car and containing
3 circuit means for controlling the elevator car during inspection; and
4 a switch that is actuated when said brace is in the upright position, enabling said
5 circuit means to permit upward movement of the car during inspection only when said
6 brace is in the upright position.

1 12. The apparatus of claim 11, wherein the switch disables normal elevator
2 operation when said brace is in the upright position

1 13. The apparatus of claim 5 that further includes hinge means for permitting
2 rotation of said brace between the upright position and the lowered position.

1 14. The apparatus of claim 13 further including a latching mechanism for
2 locking said brace in the upright position.

1 15. The apparatus of claim 1, further comprising a coupling provided on said
2 brace for removable attachment of the lanyard to said brace.

1 16. The apparatus of claim 15 wherein said coupling is removably
2 secured to an uppermost section of said brace.

1 17. The apparatus of claim 14 wherein said coupling is located at least
2 approximately five feet (approximately 1.5 meters) above the roof top of the car.

1 18. The apparatus of any of claims 15-17, wherein said brace is movable
2 between an upright position and a lowered position.

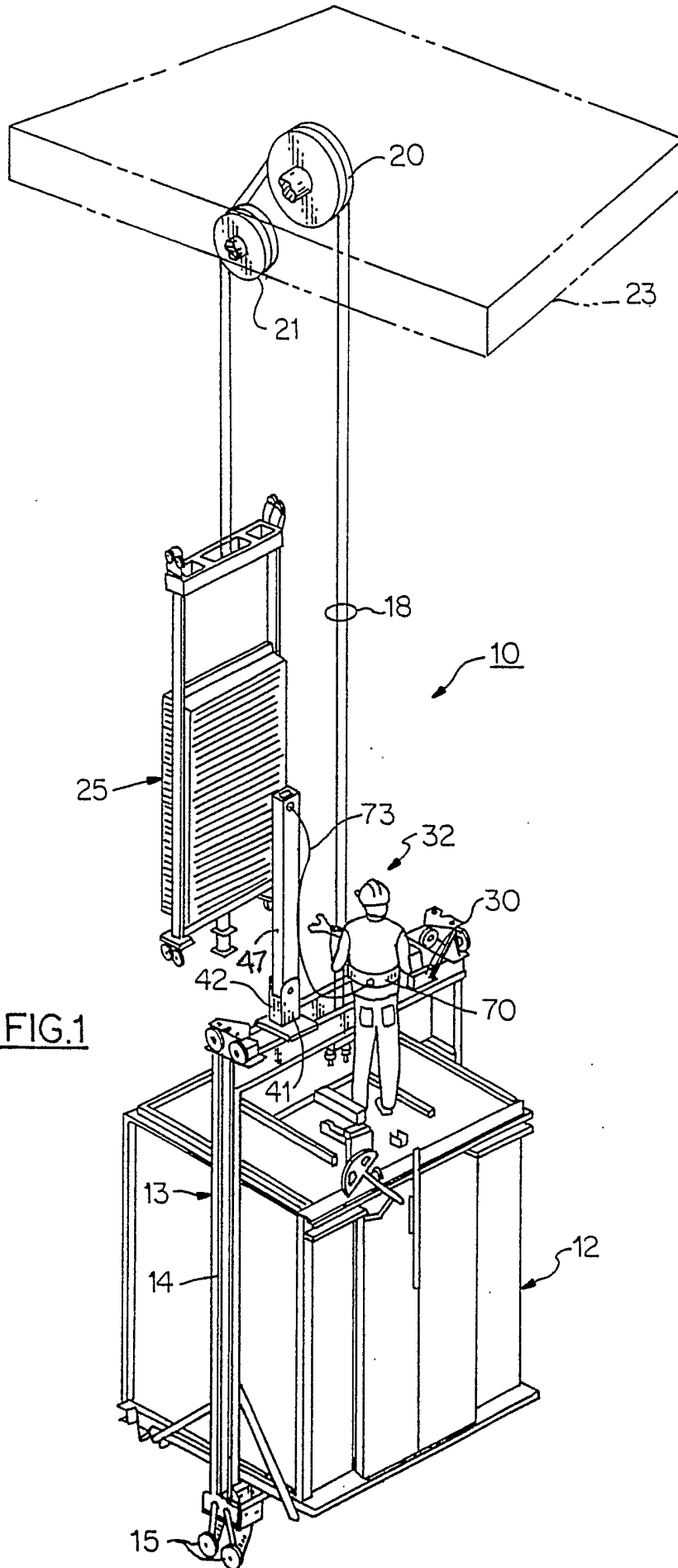


FIG.1

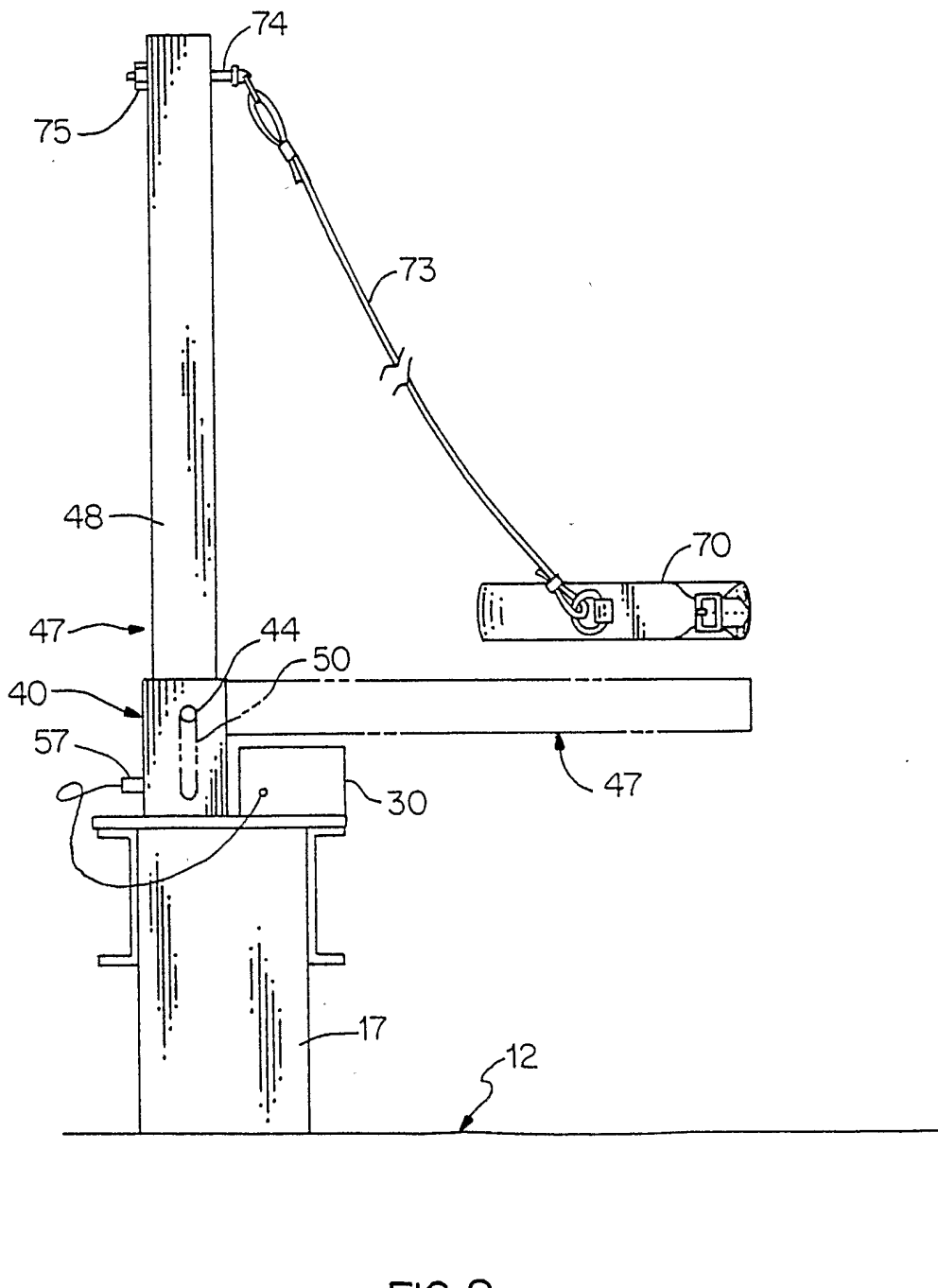
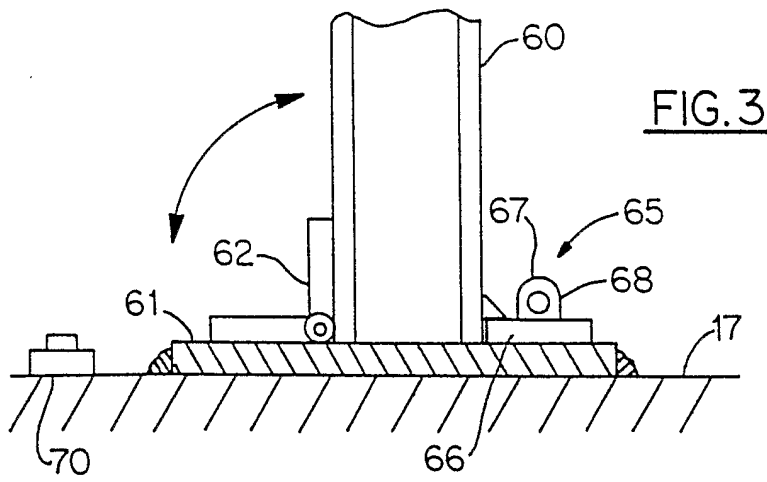


FIG. 2



INTERNATIONAL SEARCH REPORT

International Application No
PCT/US 02/26656

<p>A. CLASSIFICATION OF SUBJECT MATTER IPC 7 B66B5/28</p> <p>According to International Patent Classification (IPC) or to both national classification and IPC</p>																	
<p>B. FIELDS SEARCHED</p> <p>Minimum documentation searched (classification system followed by classification symbols) IPC 7 B66B</p> <p>Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched</p> <p>Electronic data base consulted during the international search (name of data base and, where practical, search terms used) EPO-Internal, PAJ, WPI Data</p>																	
<p>C. DOCUMENTS CONSIDERED TO BE RELEVANT</p> <table border="1"> <thead> <tr> <th>Category *</th> <th>Citation of document, with indication, where appropriate, of the relevant passages</th> <th>Relevant to claim No.</th> </tr> </thead> <tbody> <tr> <td>X</td> <td>FR 2 795 060 A (ANTRAS GILLES) 22 December 2000 (2000-12-22) page 3, line 27 -page 4, line 13; figures 2,3</td> <td>1-18</td> </tr> <tr> <td>X</td> <td>PATENT ABSTRACTS OF JAPAN vol. 1997, no. 07, 31 July 1997 (1997-07-31) & JP 09 058942 A (MITSUBISHI DENKI BILL TECHNO SERVICE KK), 4 March 1997 (1997-03-04) abstract</td> <td>1-18</td> </tr> <tr> <td>A</td> <td>US 6 138 798 A (MACUGA HENRY J) 31 October 2000 (2000-10-31) abstract; figures 2-4</td> <td>1,5,6, 8-18</td> </tr> <tr> <td colspan="2" style="text-align: center;">-/--</td> <td></td> </tr> </tbody> </table>			Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.	X	FR 2 795 060 A (ANTRAS GILLES) 22 December 2000 (2000-12-22) page 3, line 27 -page 4, line 13; figures 2,3	1-18	X	PATENT ABSTRACTS OF JAPAN vol. 1997, no. 07, 31 July 1997 (1997-07-31) & JP 09 058942 A (MITSUBISHI DENKI BILL TECHNO SERVICE KK), 4 March 1997 (1997-03-04) abstract	1-18	A	US 6 138 798 A (MACUGA HENRY J) 31 October 2000 (2000-10-31) abstract; figures 2-4	1,5,6, 8-18	-/--		
Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.															
X	FR 2 795 060 A (ANTRAS GILLES) 22 December 2000 (2000-12-22) page 3, line 27 -page 4, line 13; figures 2,3	1-18															
X	PATENT ABSTRACTS OF JAPAN vol. 1997, no. 07, 31 July 1997 (1997-07-31) & JP 09 058942 A (MITSUBISHI DENKI BILL TECHNO SERVICE KK), 4 March 1997 (1997-03-04) abstract	1-18															
A	US 6 138 798 A (MACUGA HENRY J) 31 October 2000 (2000-10-31) abstract; figures 2-4	1,5,6, 8-18															
-/--																	
<p><input checked="" type="checkbox"/> Further documents are listed in the continuation of box C. <input checked="" type="checkbox"/> Patent family members are listed in annex.</p>																	
<p>* Special categories of cited documents:</p> <table border="0"> <tr> <td style="vertical-align: top;"> <p>'A' document defining the general state of the art which is not considered to be of particular relevance</p> <p>'E' earlier document but published on or after the international filing date</p> <p>'L' document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)</p> <p>'O' document referring to an oral disclosure, use, exhibition or other means</p> <p>'P' document published prior to the international filing date but later than the priority date claimed</p> </td> <td style="vertical-align: top;"> <p>'T' later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</p> <p>'X' document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone</p> <p>'Y' document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.</p> <p>'&' document member of the same patent family</p> </td> </tr> </table>			<p>'A' document defining the general state of the art which is not considered to be of particular relevance</p> <p>'E' earlier document but published on or after the international filing date</p> <p>'L' document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)</p> <p>'O' document referring to an oral disclosure, use, exhibition or other means</p> <p>'P' document published prior to the international filing date but later than the priority date claimed</p>	<p>'T' later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</p> <p>'X' document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone</p> <p>'Y' document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.</p> <p>'&' document member of the same patent family</p>													
<p>'A' document defining the general state of the art which is not considered to be of particular relevance</p> <p>'E' earlier document but published on or after the international filing date</p> <p>'L' document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)</p> <p>'O' document referring to an oral disclosure, use, exhibition or other means</p> <p>'P' document published prior to the international filing date but later than the priority date claimed</p>	<p>'T' later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</p> <p>'X' document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone</p> <p>'Y' document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.</p> <p>'&' document member of the same patent family</p>																
<p>Date of the actual completion of the international search</p> <p style="text-align: center;">7 November 2002</p>		<p>Date of mailing of the international search report</p> <p style="text-align: center;">28/11/2002</p>															
<p>Name and mailing address of the ISA</p> <p style="text-align: center;">European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016</p>		<p>Authorized officer</p> <p style="text-align: center;">Nelis, Y</p>															

INTERNATIONAL SEARCH REPORT

International Application No

PCT/US 02/26656

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category °	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	WO 99 47447 A (KONE CORP ;SYRMAN TIMO (FI); HAEGG JORI (FI); KETOVIITA SEppo (FI)) 23 September 1999 (1999-09-23) abstract; figures 1,2 -----	1,5, 11-14,17
A	EP 0 985 628 A (TOKYO SHIBAURA ELECTRIC CO) 15 March 2000 (2000-03-15) abstract; figures 5,6,10,11 -----	1-18

INTERNATIONAL SEARCH REPORT

information on patent family members

International Application No

PCT/US 02/26656

Patent document cited in search report		Publication date	Patent family member(s)	Publication date
FR 2795060	A	22-12-2000	FR 2795060 A1	22-12-2000
JP 09058942	A	04-03-1997	NONE	
US 6138798	A	31-10-2000	US 5806633 A AU 2240397 A WO 9723399 A2	15-09-1998 17-07-1997 03-07-1997
WO 9947447	A	23-09-1999	FI 980594 A AU 2838699 A WO 9947447 A1	19-09-1999 11-10-1999 23-09-1999
EP 0985628	A	15-03-2000	JP 2000143125 A CN 1246437 A EP 0985628 A2 TW 446680 B	23-05-2000 08-03-2000 15-03-2000 21-07-2001