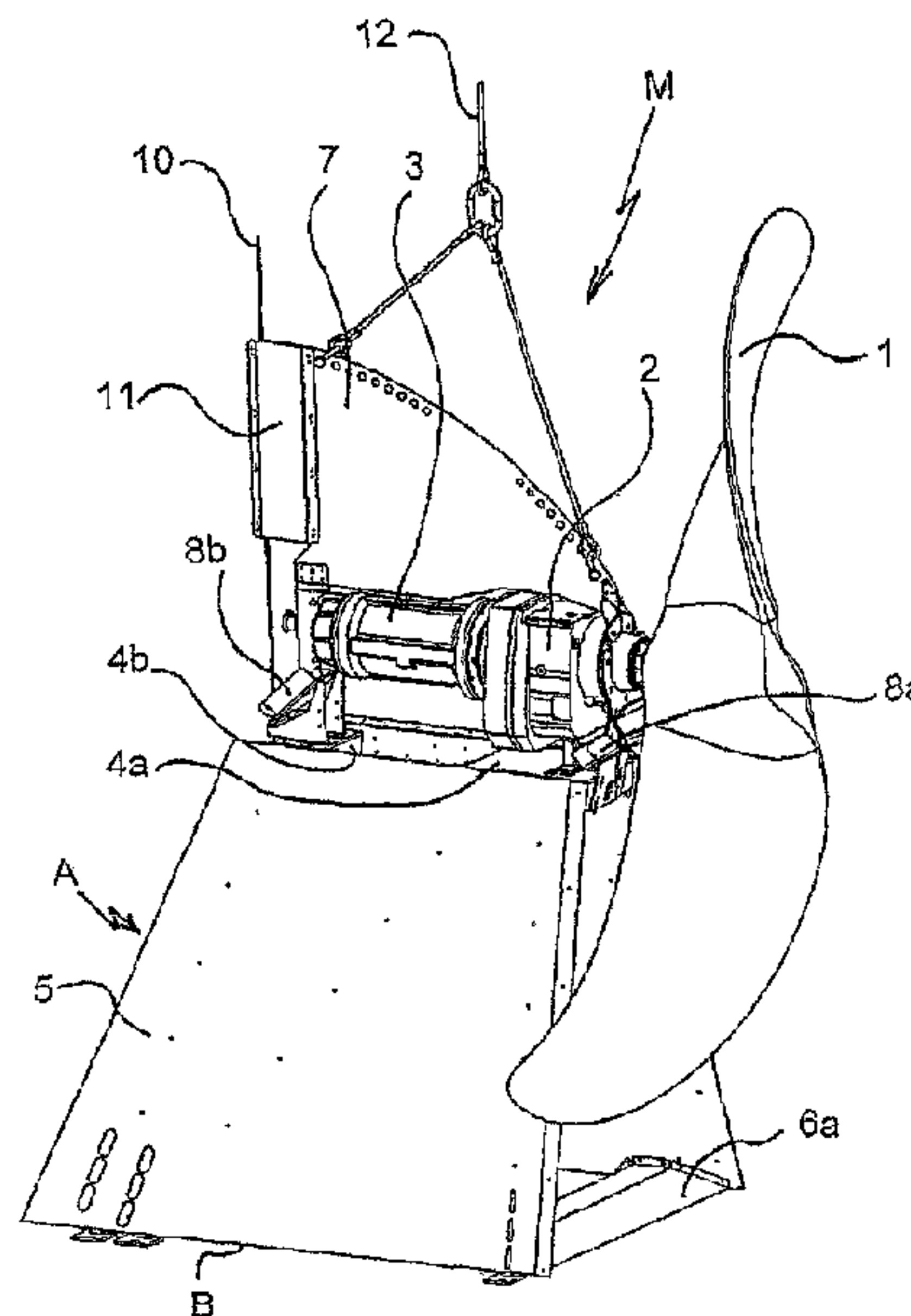




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(57) **Abrégé/Abstract:**

The invention relates to a horizontal agitator for producing a flow in a clarifier, a propeller (1) being connected to a submersible motor (3) which is axially offset in relation thereto, wherein the propeller (1) and the submersible motor (3) are designed such that a flow in a direction from the propeller (1) towards the submersible motor (3) is produced when the submersible motor (3) is operated, and wherein plate-shaped flow guide elements (7) are provided downstream of the propeller (1) and extend in at least an axial plane that runs substantially parallel to the propeller axis. In order to improve the efficiency of the horizontal agitator, it is proposed in accordance with the invention to support the submersible motor (3) on a bottom (B) of the clarifier via at least two first flow guide elements (5).

Abstract

The invention relates to a horizontal agitator for producing a flow in a clarifier, a propeller (1) being connected to a submersible motor (3) which is axially offset in relation thereto, wherein the propeller (1) and the submersible motor (3) are designed such that a flow in a direction from the propeller (1) towards the submersible motor (3) is produced when the submersible motor (3) is operated, and wherein plate-shaped flow guide elements (7) are provided downstream of the propeller (1) and extend in at least an axial plane that runs substantially parallel to the propeller axis. In order to improve the efficiency of the horizontal agitator, it is proposed in accordance with the invention to support the submersible motor (3) on a bottom (B) of the clarifier via at least two first flow guide elements (5).

Fig. 1

Horizontal agitator

The invention relates to a horizontal agitator for producing a
5 flow in a clarifier.

Such a horizontal agitator is known from WO 2008/101633 A1. The
known horizontal agitator is received on a slide, which is
movable vertically along a pillar-like frame. With the known
10 horizontal agitator it is possible to produce a horizontal flow
directed in the direction of the frame with a good level of
efficiency. Nevertheless, there is the need to further improve
the efficiency of the production of the horizontal flow.

15 The object of the invention is to overcome the disadvantages
according to the prior art. In particular, a horizontal
agitator is to be specified that enables the production of a
horizontal flow with further improved efficiency.

20 In accordance with the invention it is proposed for the
submersible motor to be supported on a bottom of the clarifier
via at least two first flow guide elements. Since two first
flow guide elements are now used to support the submersible
motor, it is possible to dispense with the frame known in
25 accordance with the prior art for supporting the submersible
motor.

As a result, the flow resistance caused by the frame is
omitted. The proposed horizontal agitator enables a
30 particularly efficient production of a horizontal flow. In

addition, it can be produced easily and cost-effectively. The term "axial plane" is understood to mean a plane that contains the substantially horizontally running axis of the propeller.

5 In accordance with some embodiments disclosed herein, there is provided a horizontal agitator for producing a flow in a clarifier, comprising: a propeller connected to a submersible motor which is axially offset in relation thereto; and plate-shaped flow guide elements provided in downstream of the
10 propeller, each of the plate-shaped flow guide elements extending in an axial plane thereof running substantially parallel to a propeller axis, wherein the propeller and the submersible motor are designed such that a flow in a direction from the propeller towards the submersible motor and through
15 the plate-shaped flow guide elements is produced when the submersible motor is operated, the submersible motor is supported on a bottom of the clarifier via at least two first flow guide elements, the first flow guide elements are interconnected via at least one carrier plate receiving the
20 submersible motor, the first flow guide elements extend from the carrier plate such that the first flow guide elements point away from each other at an angle of more than 90° , and the carrier plate with the first flow guide elements installed thereon forms a mount, on which an assembly unit formed from
25 the submersible motor and the propeller is detachably fastened by a coupling device.

In accordance with an advantageous embodiment, the first flow guide elements are interconnected via at least one carrier
30 plate receiving the submersible motor. The first flow guide

elements each extend from the carrier plate at an angle from 90° to 140°, preferably 100° to 120°. In particular if the flow guide elements extend such that they point away from one another at an angle of more than 90° from the carrier plate, a particularly stable support of the submersible motor can be achieved.

In accordance with a further advantageous embodiment, the first flow guide elements and/or the at least one carrier plate is/are produced from folded sheet metal. In particular, it has proven to be advantageous to form the first flow guide elements and/or the at least one carrier plate in a double-walled manner from folded sheet metal. In the case of a double-walled design, apertures for avoiding air pockets within the double wall are provided in at least one of the walls of the double wall.

In accordance with a further embodiment, the first flow guide elements are interconnected on the bottom side via at least one connection element. The at least one carrier plate, the first flow guide elements extending therefrom and the at

least one connection element thus form a tunnel-like structure, which is particularly stable.

In accordance with a further embodiment, a second flow guide
5 element is provided, which extends in a direction pointing away from the bottom of the clarifier from a supporting structure installed on the carrier plate or from the submersible motor. The provision of the second flow guide
10 element contributes to an improved orientation of the horizontal flow.

In accordance with a particularly advantageous embodiment, the carrier plate with the first flow guide element installed thereon forms a mount, on which an assembly unit formed from
15 the submersible motor and the propeller is detachably fastened by means of a coupling device. The assembly unit expediently also comprises the second flow guide element. The detachable fastening of the assembly unit on the mount enables a particularly simple maintenance and/or repair of
20 the assembly unit. The assembly unit can be detached from the mount for example by means of a cable winch and can then be raised into a position above a level of wastewater received in the clarifier.

25 An exemplary embodiment of the invention will be explained in greater detail hereinafter on the basis of the drawings, in which:

30 Fig. 1 shows a perspective view of the horizontal agitator,

Fig. 2 shows a sectional view according to Fig. 1,

- Fig. 3 shows a front view according to Fig. 1,
Fig. 4 shows a side view according to Fig. 1,
5 Fig. 5 shows a plan view according to Fig. 1 and
Fig. 6 shows a rear view according to Fig. 1.

With the horizontal agitator shown in the figures, a
10 propeller 1 is connected via a gearing 2 to a submersible
motor 3. The submersible motor 3 is operated in such a way
that a flow directed from the propeller 1 to the submersible
motor 3 is produced.

15 The propeller 1, together with the submersible motor 3 and
any provided gearing 2, forms an assembly unit that is
supported on a front carrier plate 4a and a rear carrier
plate 4b. First flow guide elements 5 extend from both the
front carrier plate 4a and rear carrier plate 4b at an angle
20 from approximately 100° to 120° . The first flow guide
elements 5 are formed in a plate-like manner. The planes
thereof run approximately parallel to an axis of the
propeller 1.

25 The front carrier plate 4a and the rear carrier plate 4b and
the first flow guide elements 5 are advantageously produced
from folded sheet metals. To improve the stability, the
carrier plates 4a, 4b and/or the flow guide elements 5 are
double-walled. Here, the folded sheet metals are expediently
30 connected by means of rivets. A mount A produced in this way
has excellent stability.

In the region of the bottom B of the clarifier, the first flow guide elements 5 are expediently connected to a front connection element 6a and a rear connection element 6b. The front connection element 6a and the rear connection element 6b each have a flat incident-flow face and downstream a steeply sloping flow-off face.

The assembly unit denoted by reference sign M has a second flow guide element 7, which extends vertically above the submersible motor 3 and has a curved incident-flow edge.

The assembly unit M is detachably connected to a mount A, which comprises the carrier plates 4a, 4b, the first flow guide elements 5 extending therefrom and the connection elements 6a, 6b. To detachably connect the assembly unit M to the mount A, a first coupling element 8a and a second coupling element 8b are installed on the front carrier plate 4a and on the rear carrier plate 4b. A third coupling element 9a corresponding to the first coupling element 8a and a fourth coupling element 9b corresponding to the second coupling element 8b are installed on the mounting element M.

Reference sign 10 denotes a cable. A guide 11, preferably a slotted guide, by means of which the assembly element M is guided along the cable 10, extends from the second flow guide element 7.

To lift the assembly unit M, a further cable 12 can be fixed at the assembly unit M. By exerting a tensile stress by means of the further cable 12, a coupling between the mount A and the assembly element M caused by the coupling elements 8a, 8b, 9a, 9b can be detached, and the assembly element M can be guided along the cable 10 and lifted from the clarifier.

As can be seen from Fig. 2, one end of the cable 10 can be guided through the rear carrier plate 4b and the front carrier plate 4a and fastened to the assembly unit M in the region of the third coupling element 9a. The other end of the cable 10 can be guided via a pulley (not shown here) fixed above the clarifier and fastened at the fastening point. The cable 10 can thus form a cable winch together with the further cable 12, by means of which the assembly unit M is guided when lowered in the direction of the mount A and can be coupled there by cooperation of the coupling elements 8a, 8b, 9a, 9b.

List of reference signs

	1	propeller
	2	gearing
5	3	submersible motor
	4a	first carrier plate
	4b	second carrier plate
	5	first flow guide element
	6a	first connection element
10	6b	second connection element
	7	second flow guide element
	8a	first coupling element
	8b	second coupling element
	9a	third coupling element
15	9b	fourth coupling element
	10	cable
	11	guide element
	12	further cable
20	A	mount
	B	bottom
	M	assembly unit

CLAIMS:

1. A horizontal agitator for producing a flow in a clarifier, comprising:

5 a propeller connected to a submersible motor which is axially offset in relation thereto; and

plate-shaped flow guide elements provided in downstream of the propeller, each of the plate-shaped flow guide elements extending in an axial plane thereof running substantially parallel to a propeller axis,

10 wherein the propeller and the submersible motor are designed such that a flow in a direction from the propeller towards the submersible motor and through the plate-shaped flow guide elements is produced when the submersible motor is operated,

15 the submersible motor is supported on a bottom of the clarifier via at least two first flow guide elements,

the first flow guide elements are interconnected via at least one carrier plate receiving the submersible motor,

20 the first flow guide elements extend from the carrier plate such that the first flow guide elements point away from each other at an angle of more than 90° , and

25 the carrier plate with the first flow guide elements installed thereon forms a mount, on which an assembly unit formed from the submersible motor and the propeller is detachably fastened by a coupling device.

2. The horizontal agitator according to Claim 1, wherein the first flow guide elements each extend from the carrier plate such that the first flow guide elements point away from each other at the angle from 100° to 120° .

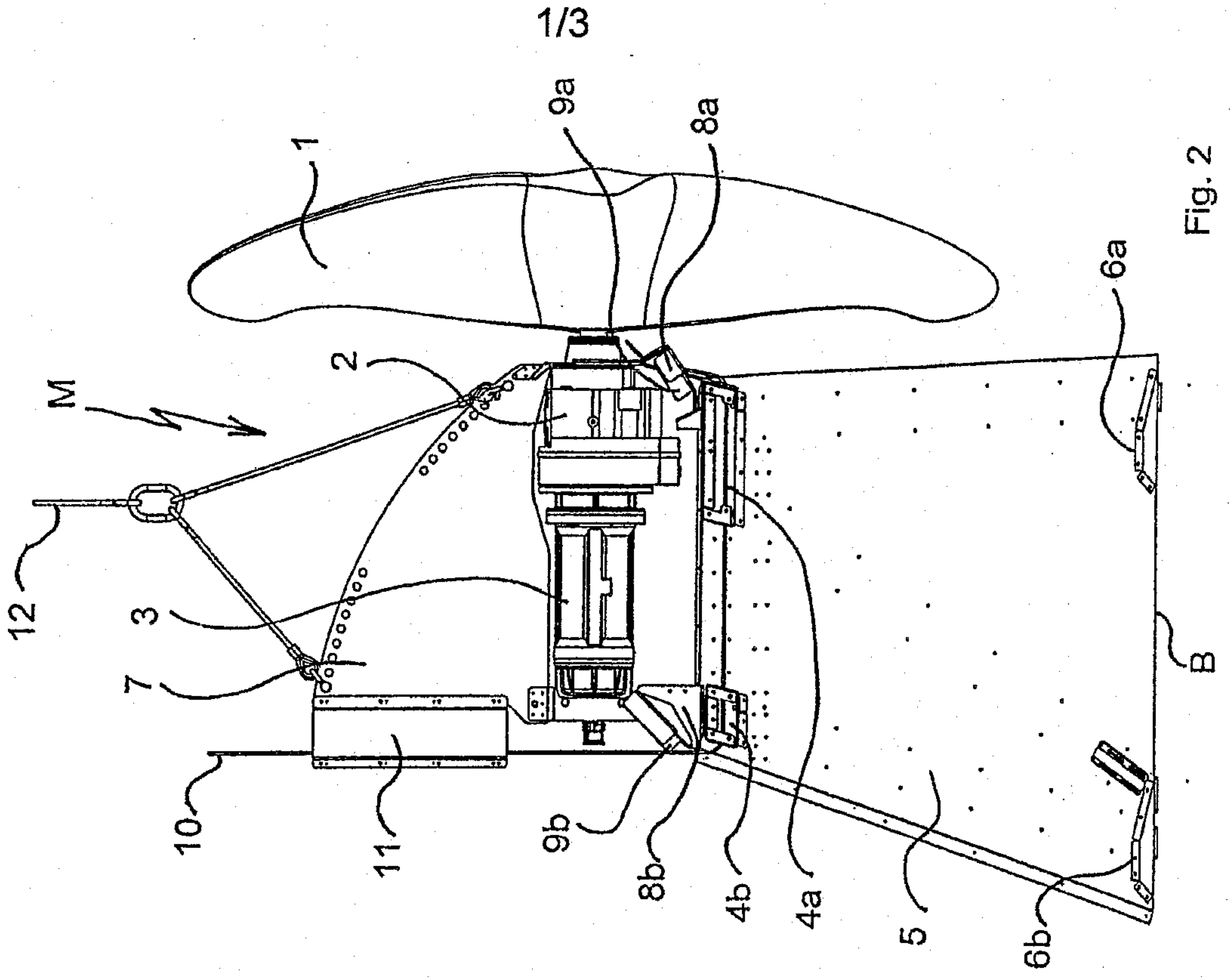
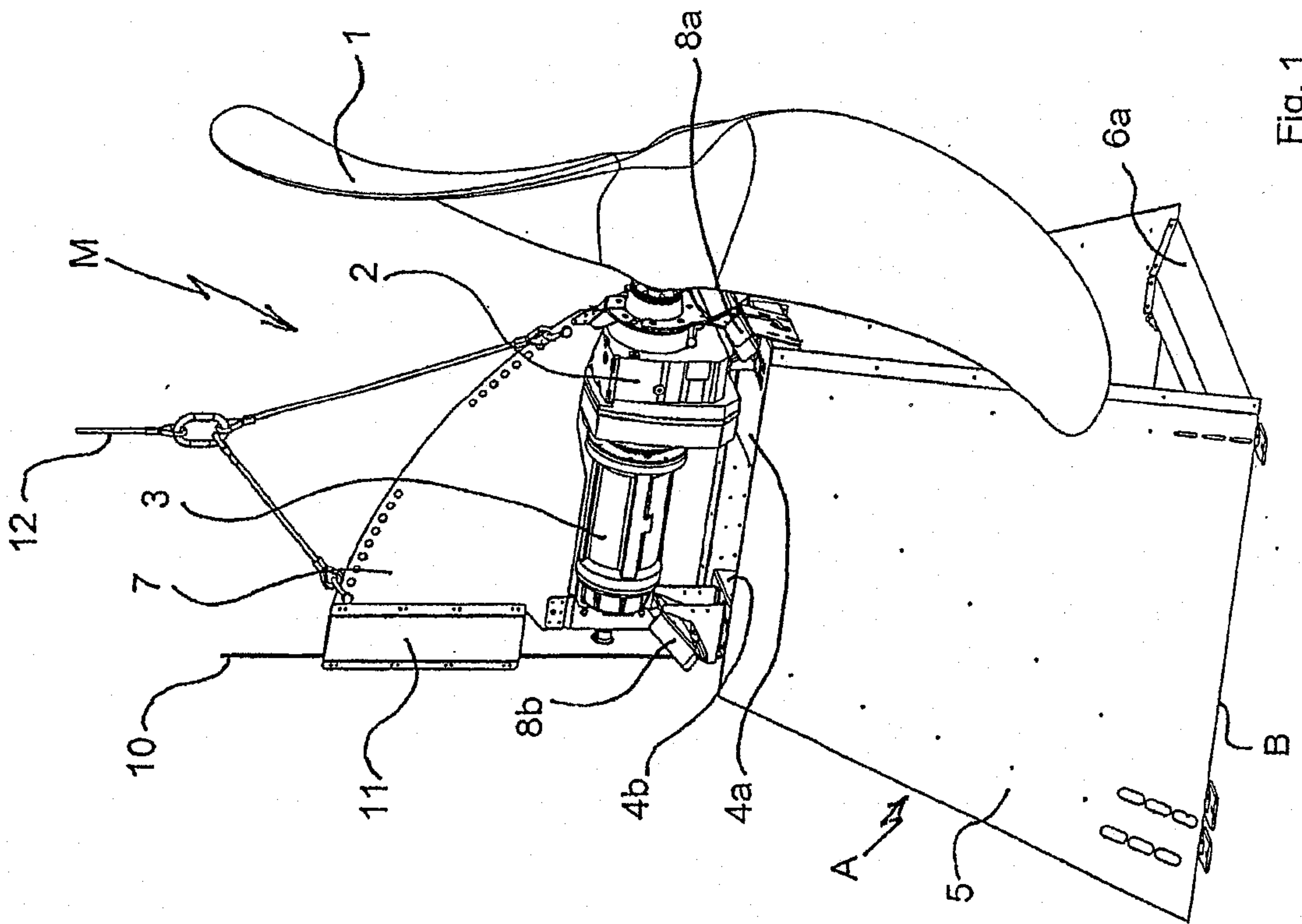
5 3. The horizontal agitator according to Claim 1, wherein at least one of the first flow guide elements and the at least one carrier plate are produced from edged sheet metal.

4. The horizontal agitator according to Claim 1, wherein the first flow guide elements are interconnected on a bottom
10 side via at least one connection element.

5. The horizontal agitator according to Claim 1, wherein a second flow guide element is provided, which extends in a direction pointing away from the bottom of the clarifier from a support structure installed on the carrier
15 plate or from the submersible motor.

6. The horizontal agitator according to Claim 5, wherein the submersible motor is located between the first flow guide elements and the second flow guide element.

7. The horizontal agitator according to Claim 1, wherein
20 a water flow from the propeller towards the submersible motor and a water flow from the propeller through the plate-shaped flow guide elements are parallel to each other.



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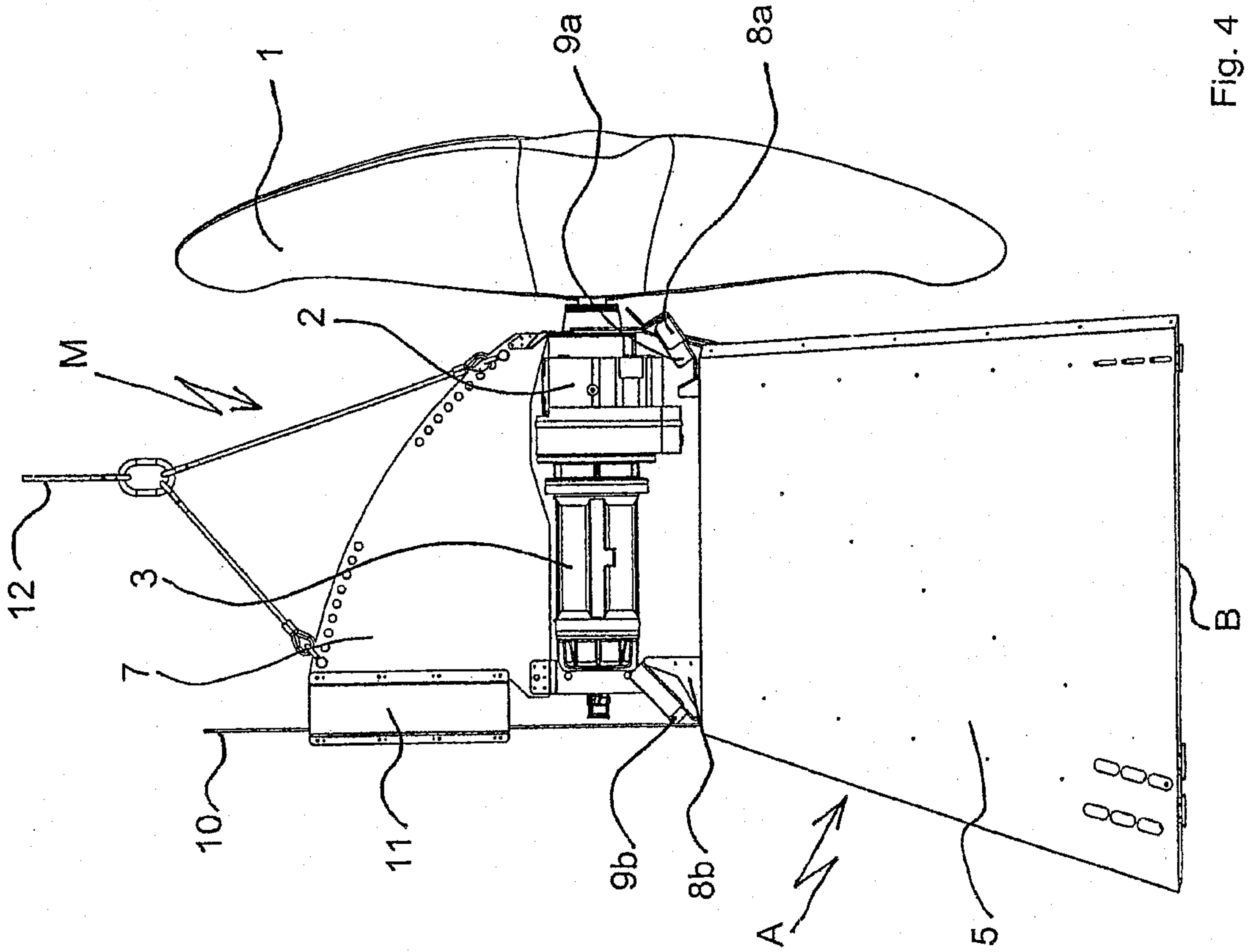


Fig. 4

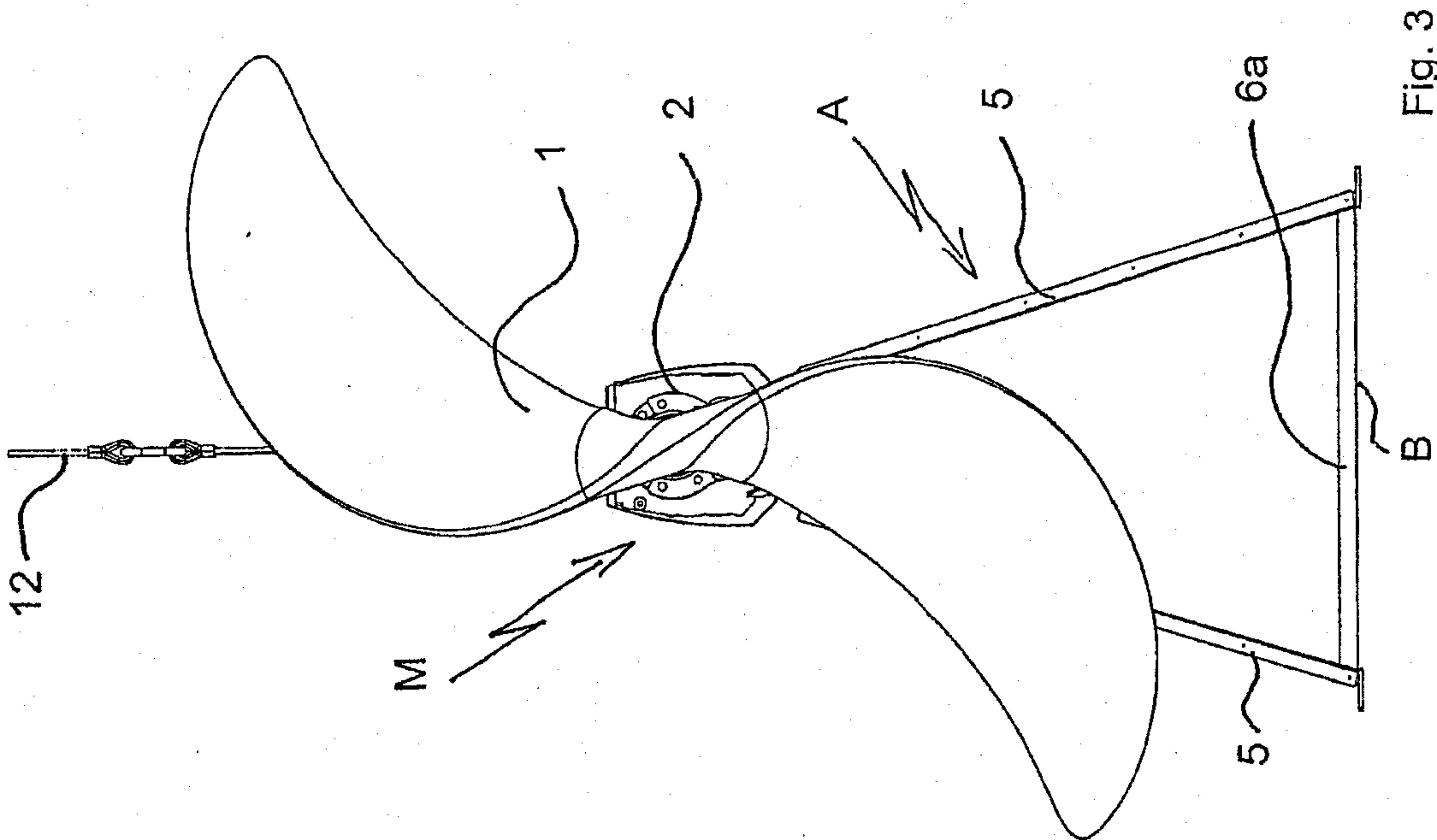


Fig. 3

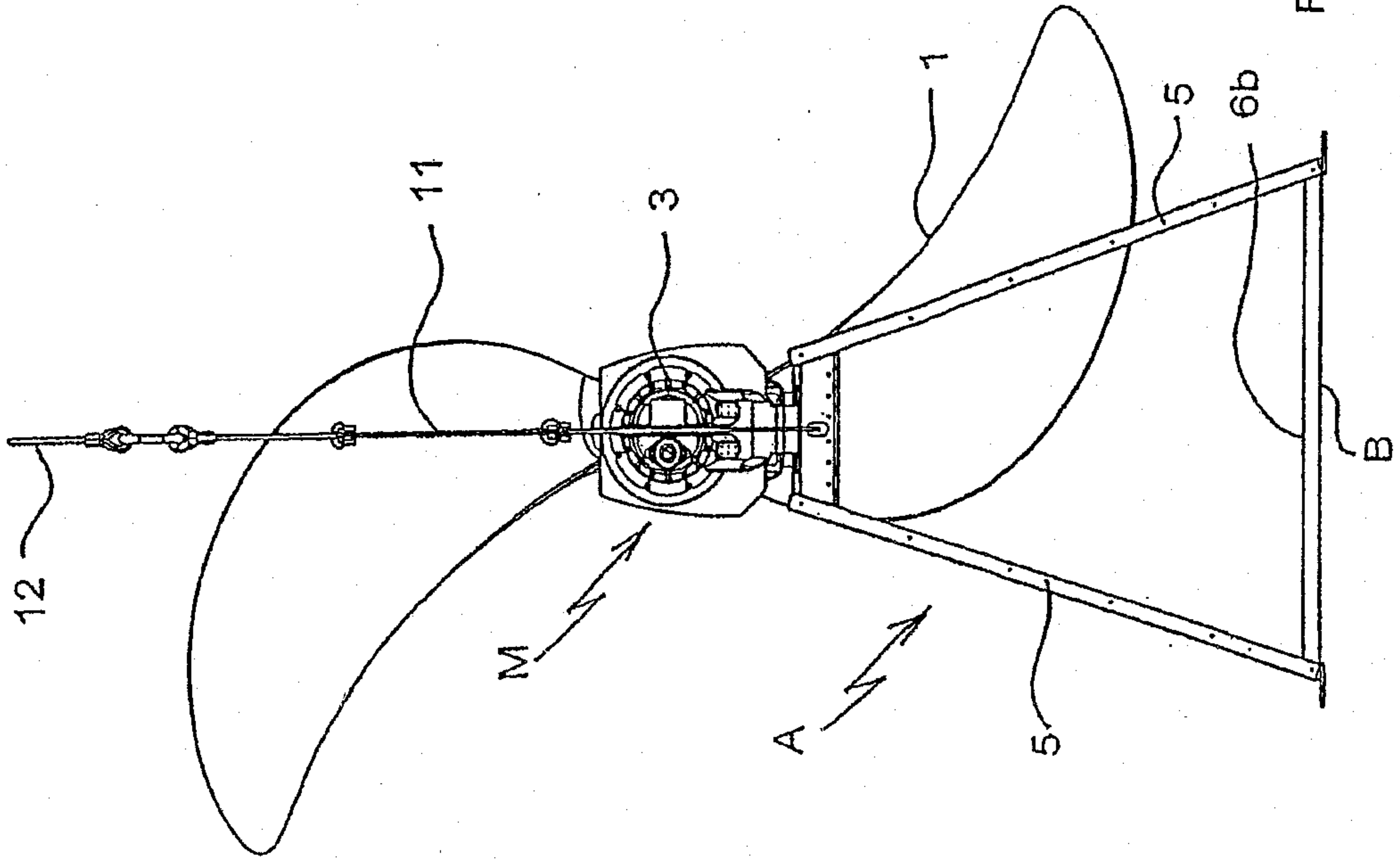


Fig. 6

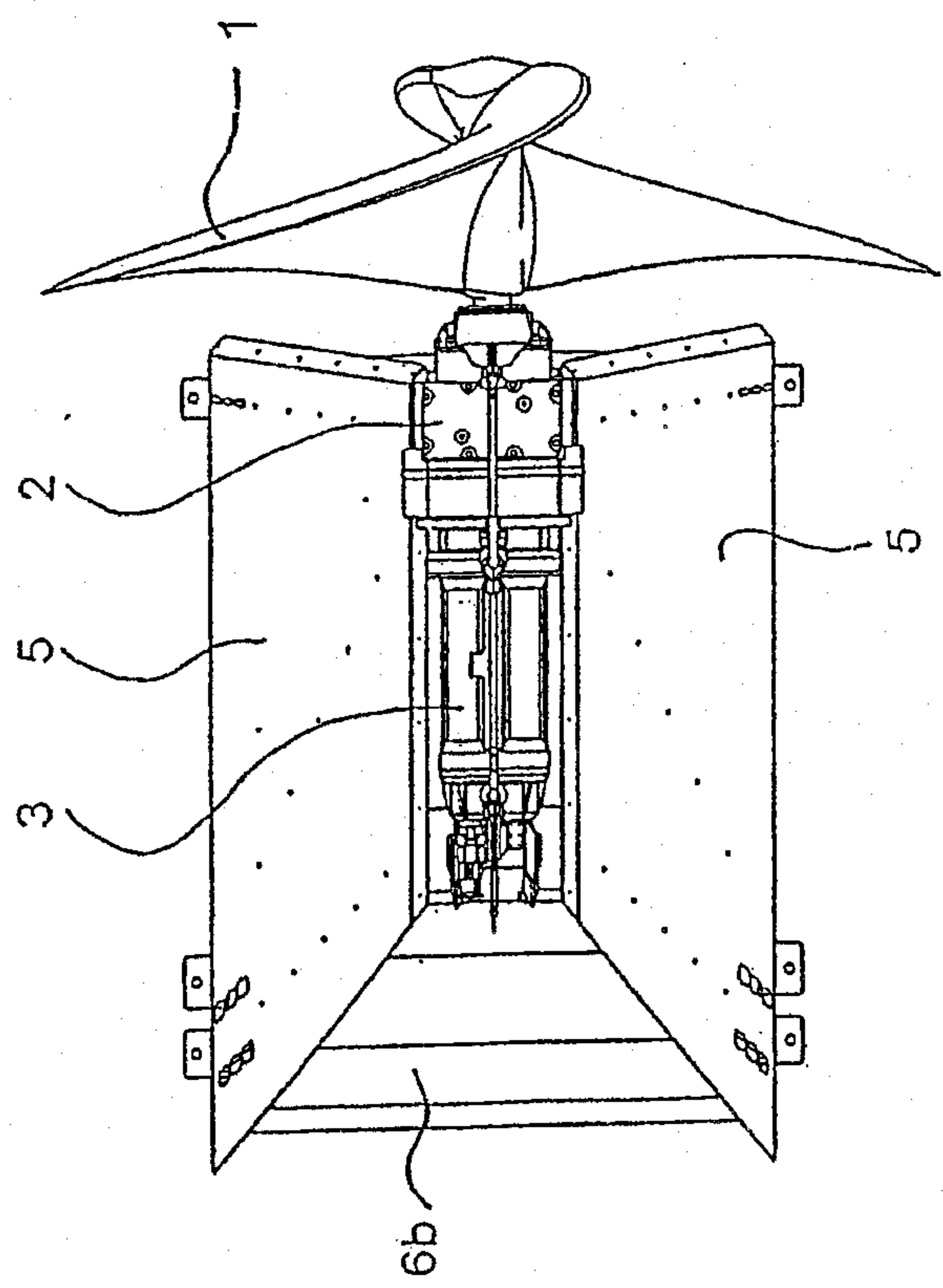


Fig. 5

