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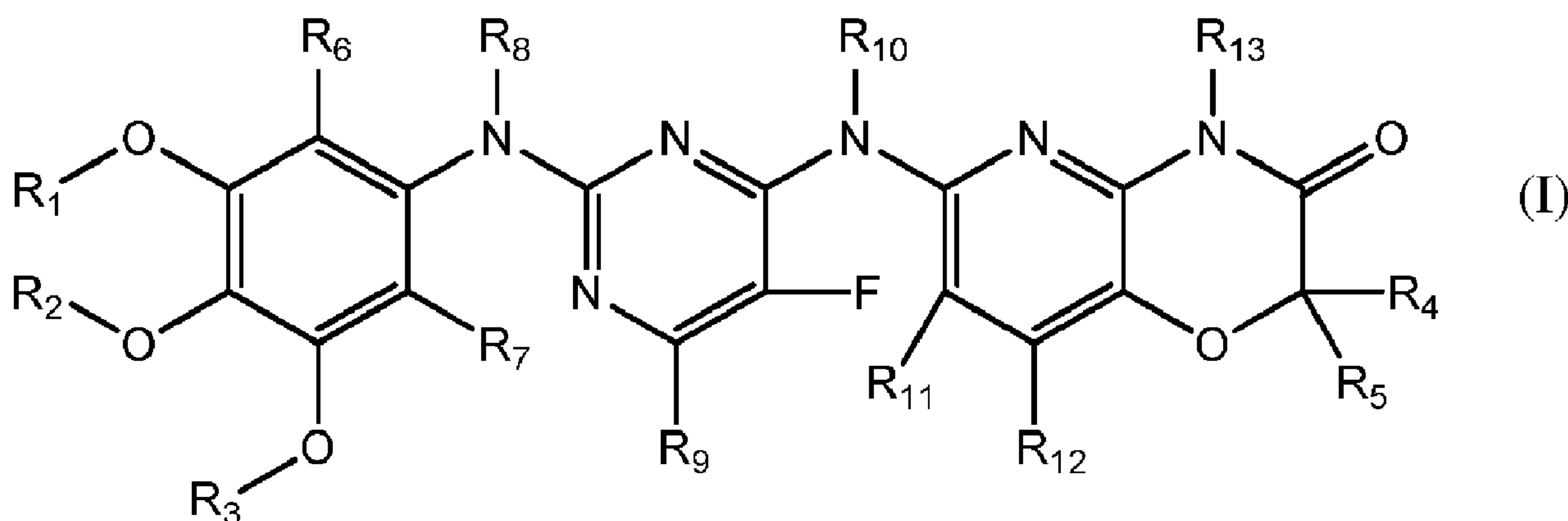
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(54) Titre : INHIBITEURS TRIMETHOXYPHENYLES DE LA TYROSINE KINASE

(54) Title: TRIMETHOXYPHENYL INHIBITORS OF TYROSINE KINASE



(57) Abrégé/Abstract:

The present invention relates to new trimethoxyphenyl inhibitors of tyrosine kinase, pharmaceutical compositions thereof, and methods of use thereof. (I)



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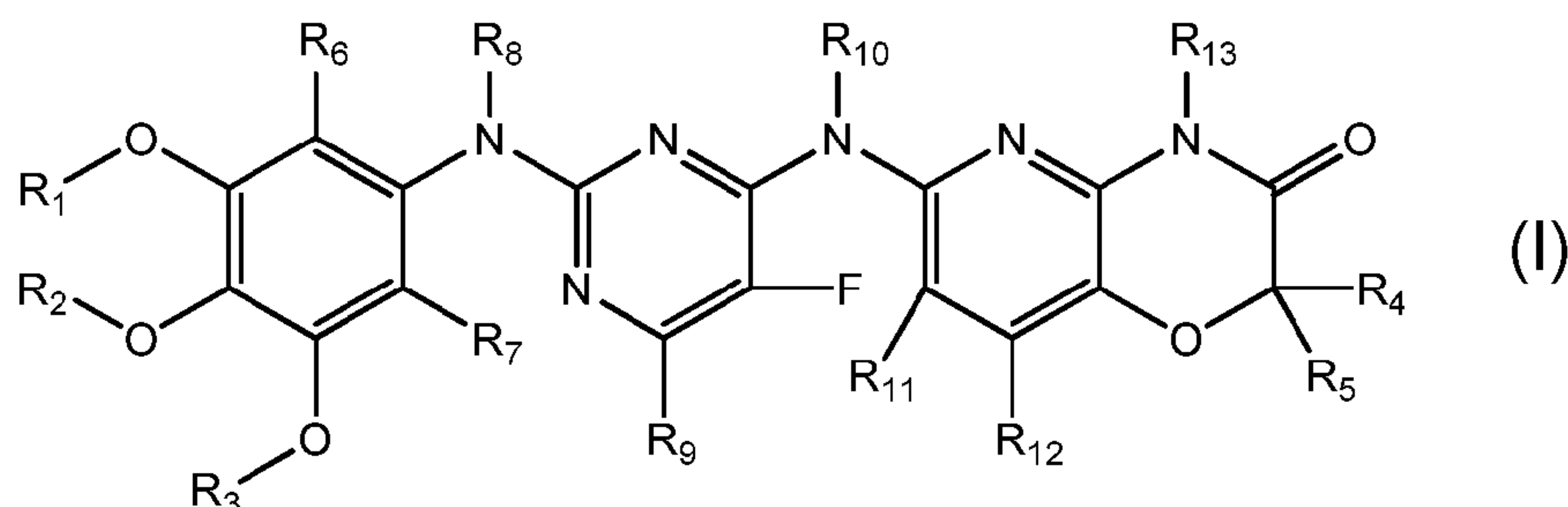
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(57) Abstract: The present invention relates to new trimethoxyphenyl inhibitors of tyrosine kinase, pharmaceutical compositions thereof, and methods of use thereof. (I)

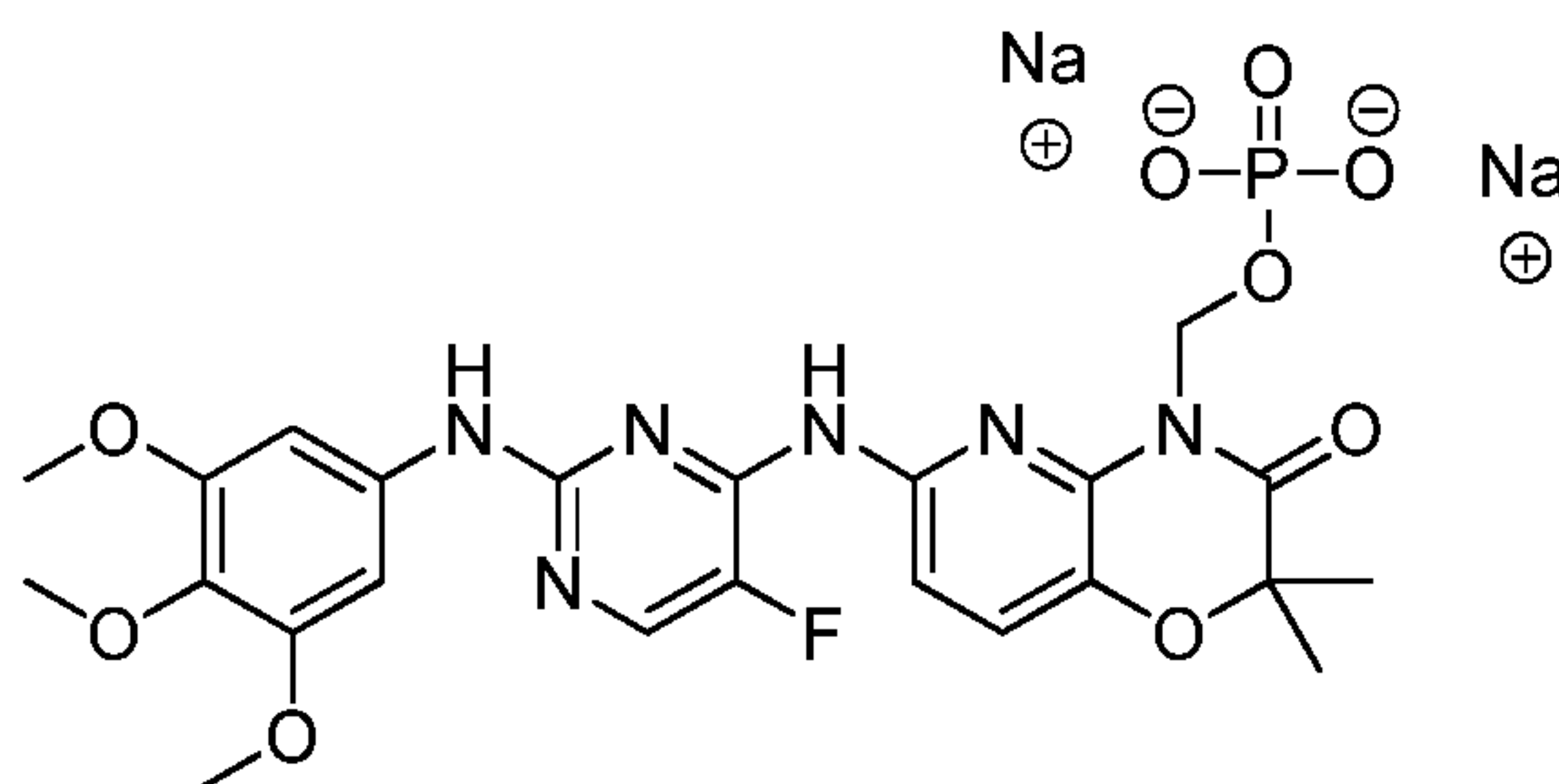
TRIMETHOXYPHENYL INHIBITORS OF TYROSINE KINASE

[0001] This application claims the benefit of priority of United States provisional application No. 61/307,742, filed February 24, 2010, the disclosure of which is hereby incorporated by reference as if written herein in its entirety.

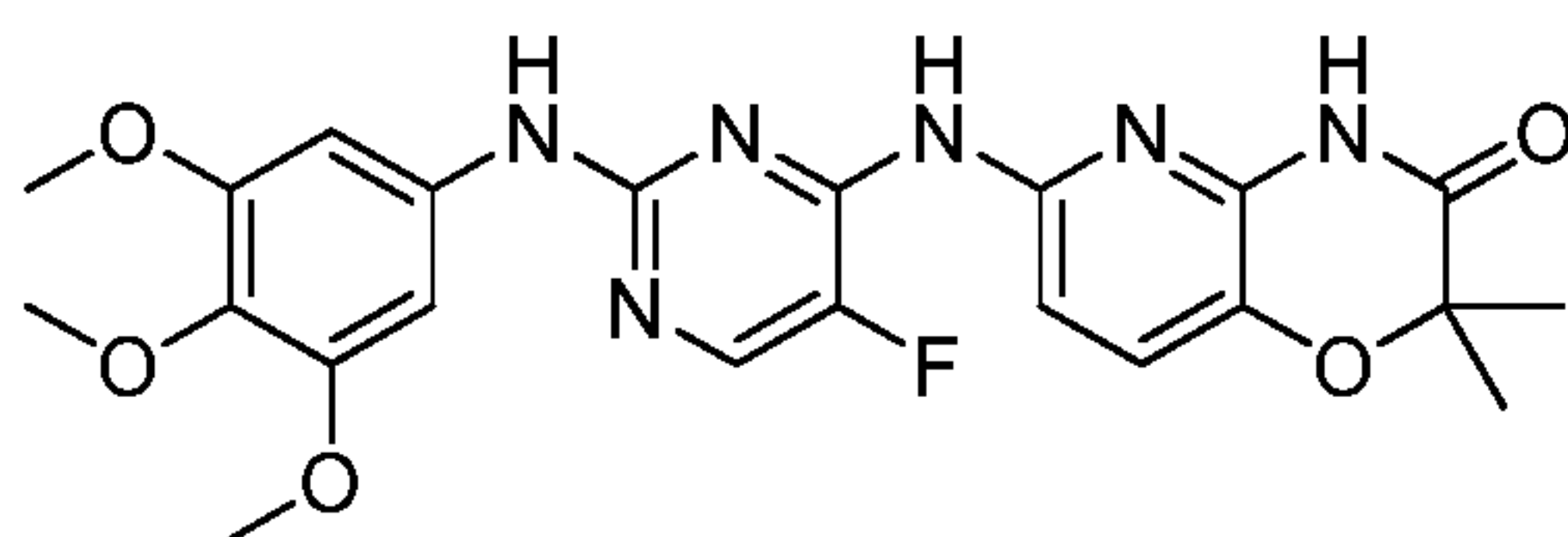
[0002] Disclosed herein are new trimethoxyphenyl compounds and compositions and their application as pharmaceuticals for the treatment of disorders. Methods of inhibition of tyrosine kinase activity in a subject are also provided for the treatment of disorders such as rheumatoid arthritis, idiopathic thrombocytopenic purpura, solid tumors, B-cell lymphomas, T-cell lymphomas, glomerulonephritis, hemolytic anemia, acute myeloid leukemia, colorectal cancer, non-small cell lung cancer, head and neck cancer, liver cancer, kidney cancer, pheochromocytoma, thyroid cancer, hepatocellular cancer, and renal cell cancer.

[0003] Fostamatinib (NSC-745942, R-788, R-935788, Tamatinib fosdium, CAS # 901119-35-5), 6-[[5-fluoro-2-[(3,4,5-trimethoxyphenyl)amino]-4-pyrimidinyl]amino]-2,2-dimethyl-4-[(phosphonooxy)methyl]-2H-pyrido[3,2-b]-1,4-oxazin-3(4H)-one, is a prodrug of the tyrosine kinase inhibitor R-406 (CAS # 841290-80-0), 6-[[5-fluoro-2-[(3,4,5-trimethoxyphenyl)amino]-4-pyrimidinyl]amino]-2,2-dimethyl-2H-pyrido[3,2-b]-1,4-oxazin-3(4H)-one. Fostamatinib is currently under investigation for the treatment of rheumatoid arthritis, idiopathic thrombocytopenic purpura, solid tumors, B-cell lymphomas, T-cell lymphomas, glomerulonephritis, hemolytic anemia, acute myeloid leukemia, colorectal cancer, non-small cell lung cancer, head and neck cancer, liver cancer, kidney cancer, pheochromocytoma, thyroid cancer, hepatocellular cancer, and renal cell cancer. WO 2005/012294; WO 2008/064274; WO 2006/078846; Weinblatt et al., *Arthritis Rheum.*, **2008**, 58(11), 3309-3318; Cha et al., *J. Pharmacol. Exp. Ther.*, **2006**, 317(2), 571-578; Bajhat et al., *Arthritis & Rheumatism*, **2008**, 58(5), 1433-1444; and Brasselmann et al., *J. Pharmacol. Exp. Ther.*, **2006**, 319(3), 998-1008. Fostamatinib has also shown promise in treating lymphoma, anaphylactic reactions, anaphylactoid reactions, hay fever, allergic conjunctivitis, allergic rhinitis, allergic asthma, atopic dermatitis, eczema, urticaria, mucosal disorders, tissue disorders, osteoarthritis, inflammatory bowel disease, ulcerative colitis, Crohn's disease, idiopathic inflammatory bowel disease, irritable

bowel syndrome, spastic colon, low grade scarring, scleroderma, fibrosis, keloids, post-surgical scars, pulmonary fibrosis, vascular spasms, migraine, reperfusion injury, post myocardial infarction, sicca complex or syndrome, pulmonary muscle changes or remodeling, chronic obstructive pulmonary disease, Hashimoto's thyroiditis, autoimmune hemolytic anemia, autoimmune atrophic gastritis of pernicious anemia, autoimmune encephalomyelitis, autoimmune orchitis, Goodpasture's disease, autoimmune thrombocytopenia, sympathetic ophthalmia, myasthenia gravis, Graves' disease, primary biliary cirrhosis, chronic aggressive hepatitis, ulcerative colitis and membranous glomerulopathy, lupus erythematosus, Sjogren's syndrome, Reiter's syndrome, polymyositis-dermatomyositis, systemic sclerosis, polyarteritis nodosa, multiple sclerosis, bullous pemphigoid, autoimmune alopecia, Type I diabetes, and thyroiditis. WO 2005/012294; WO 2008/064274; and WO 2006/078846.



Fostamatinib



R-406

[0004] Fostamatinib is rapidly converted to R-406 by phosphatases and only small amounts of fostamatinib were observed in human plasma after oral administration, with R-406 being the major drug-related compound observed in plasma. Sweeny et al., *Drug Metab. Disp.*, **2010**, 38(7), 1166-1176. R-406 is subject to oxidative demethylation at the para-methoxy group by hepatic

cytochrome P450s, as well as conjugation with glucuronic acid or inorganic sulfate. Sweeny et al., *Drug Metab. Disp.*, **2010**, 38(7), 1166-1176 and Sweeny et al., *Xenobiotica*, **2010**, 40(6), 415-423. A 3,5-benzene diol metabolite was isolated from feces, and is believed to result from demethylation and de-hydroxylation by anaerobic bacteria in the gut. Sweeny et al., *Drug Metab. Disp.*, **2010**, 38(7), 1166-1176 and Sweeny et al., *Xenobiotica*, **2010**, 40(6), 415-423. Adverse effects associated with fostamatinib include gastrointestinal disturbances, diarrhea, elevated blood pressure, neutropenia, increased transaminases, and increase in infections.

Deuterium Kinetic Isotope Effect

[0005] In order to eliminate foreign substances such as therapeutic agents, the animal body expresses various enzymes, such as the cytochrome P₄₅₀ enzymes (CYPs), esterases, proteases, reductases, dehydrogenases, and monoamine oxidases, to react with and convert these foreign substances to more polar intermediates or metabolites for renal excretion. Such metabolic reactions frequently involve the oxidation of a carbon-hydrogen (C-H) bond to either a carbon-oxygen (C-O) or a carbon-carbon (C-C) π -bond. The resultant metabolites may be stable or unstable under physiological conditions, and can have substantially different pharmacokinetic, pharmacodynamic, and acute and long-term toxicity profiles relative to the parent compounds. For most drugs, such oxidations are generally rapid and ultimately lead to administration of multiple or high daily doses.

[0006] The relationship between the activation energy and the rate of reaction may be quantified by the Arrhenius equation, $k = Ae^{-E_{act}/RT}$. The Arrhenius equation states that, at a given temperature, the rate of a chemical reaction depends exponentially on the activation energy (E_{act}).

[0007] The transition state in a reaction is a short lived state along the reaction pathway during which the original bonds have stretched to their limit. By definition, the activation energy E_{act} for a reaction is the energy required to reach the transition state of that reaction. Once the transition state is reached, the molecules can either revert to the original reactants, or form new bonds giving rise to reaction products. A catalyst facilitates a reaction process by lowering the activation energy leading to a transition state. Enzymes are examples of biological catalysts.

[0008] Carbon-hydrogen bond strength is directly proportional to the absolute value of the ground-state vibrational energy of the bond. This vibrational energy depends on the mass of the atoms that form the bond, and increases as the mass of one or both of the atoms making the bond increases. Since deuterium (D) has twice the mass of protium (^1H), a C-D bond is stronger than the corresponding C- ^1H bond. If a C- ^1H bond is broken during a rate-determining step in a chemical reaction (i.e. the step with the highest transition state energy), then substituting a deuterium for that protium will cause a decrease in the reaction rate. This phenomenon is known as the Deuterium Kinetic Isotope Effect (DKIE). The magnitude of the DKIE can be expressed as the ratio between the rates of a given reaction in which a C- ^1H bond is broken, and the same reaction where deuterium is substituted for protium. The DKIE can range from about 1 (no isotope effect) to very large numbers, such as 50 or more. Substitution of tritium for hydrogen results in yet a stronger bond than deuterium and gives numerically larger isotope effects

[0009] Deuterium (^2H or D) is a stable and non-radioactive isotope of hydrogen which has approximately twice the mass of protium (^1H), the most common isotope of hydrogen. Deuterium oxide (D_2O or “heavy water”) looks and tastes like H_2O , but has different physical properties.

[0010] When pure D_2O is given to rodents, it is readily absorbed. The quantity of deuterium required to induce toxicity is extremely high. When about 0-15% of the body water has been replaced by D_2O , animals are healthy but are unable to gain weight as fast as the control (untreated) group. When about 15-20% of the body water has been replaced with D_2O , the animals become excitable. When about 20-25% of the body water has been replaced with D_2O , the animals become so excitable that they go into frequent convulsions when stimulated. Skin lesions, ulcers on the paws and muzzles, and necrosis of the tails appear. The animals also become very aggressive. When about 30% of the body water has been replaced with D_2O , the animals refuse to eat and become comatose. Their body weight drops sharply and their metabolic rates drop far below normal, with death occurring at about 30 to about 35% replacement with D_2O . The effects are reversible unless more than thirty percent of the previous body weight has been lost due to D_2O . Studies have also shown that the use of D_2O can delay the growth of cancer cells and enhance the cytotoxicity of certain antineoplastic agents.

[0011] Deuteration of pharmaceuticals to improve pharmacokinetics (PK), pharmacodynamics (PD), and toxicity profiles has been demonstrated previously with some classes of drugs. For example, the DKIE was used to decrease the hepatotoxicity of halothane, presumably by limiting the production of reactive species such as trifluoroacetyl chloride. However, this method may not be applicable to all drug classes. For example, deuterium incorporation can lead to metabolic switching. Metabolic switching occurs when xenogens, sequestered by Phase I enzymes, bind transiently and re-bind in a variety of conformations prior to the chemical reaction (e.g., oxidation). Metabolic switching is enabled by the relatively vast size of binding pockets in many Phase I enzymes and the promiscuous nature of many metabolic reactions. Metabolic switching can lead to different proportions of known metabolites as well as altogether new metabolites. This new metabolic profile may impart more or less toxicity. Such pitfalls are non-obvious and are not predictable *a priori* for any drug class.

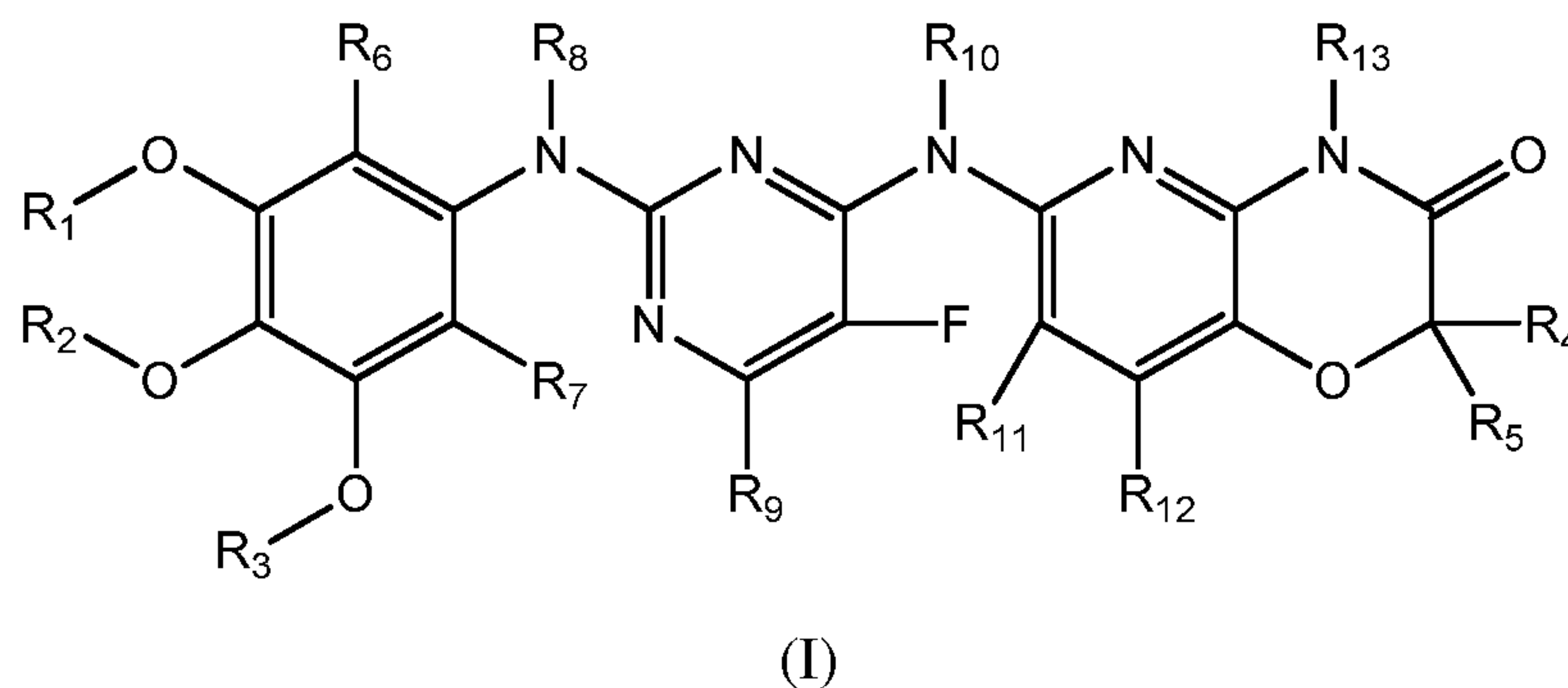
[0012] Fostamatinib is a tyrosine kinase inhibitor. The carbon-hydrogen bonds of fostamatinib contain a naturally occurring distribution of hydrogen isotopes, namely ^1H or protium (about 99.9844%), ^2H or deuterium (about 0.0156%), and ^3H or tritium (in the range between about 0.5 and 67 tritium atoms per 10^{18} protium atoms). Increased levels of deuterium incorporation may produce a detectable Deuterium Kinetic Isotope Effect (DKIE) that could effect the pharmacokinetic, pharmacologic and/or toxicologic profiles of such fostamatinib in comparison with the compound having naturally occurring levels of deuterium.

[0013] Based on discoveries made in our laboratory, as well as considering the literature, fostamatinib is likely metabolized in humans at the O-methyl groups and the geminal ring methyl groups. The current approach has the potential to prevent metabolism at these sites. Other sites on the molecule may also undergo transformations leading to metabolites with as-yet-unknown pharmacology/toxicology. Limiting the production of these metabolites has the potential to decrease the danger of the administration of such drugs and may even allow increased dosage and/or increased efficacy. All of these transformations can occur through polymorphically-expressed enzymes, exacerbating interpatient variability. Further, some disorders are best treated when the subject is medicated around the clock or for an extended period of time. For all of the foregoing reasons, a medicine with a longer half-life may result in greater efficacy and cost savings.

Various deuteration patterns can be used to (a) reduce or eliminate unwanted metabolites, (b) increase the half-life of the parent drug, (c) decrease the number of doses needed to achieve a desired effect, (d) decrease the amount of a dose needed to achieve a desired effect, (e) increase the formation of active metabolites, if any are formed, (f) decrease the production of deleterious metabolites in specific tissues, and/or (g) create a more effective drug and/or a safer drug for polypharmacy, whether the polypharmacy be intentional or not. The deuteration approach has the strong potential to slow the metabolism of fostamatinib and attenuate interpatient variability.

[0014] Novel compounds and pharmaceutical compositions, certain of which have been found to inhibit tyrosine kinase have been discovered, together with methods of synthesizing and using the compounds, including methods for the treatment of tyrosine kinase-mediated disorders in a patient by administering the compounds.

[0015] In certain embodiments of the present invention, compounds have structural Formula I:



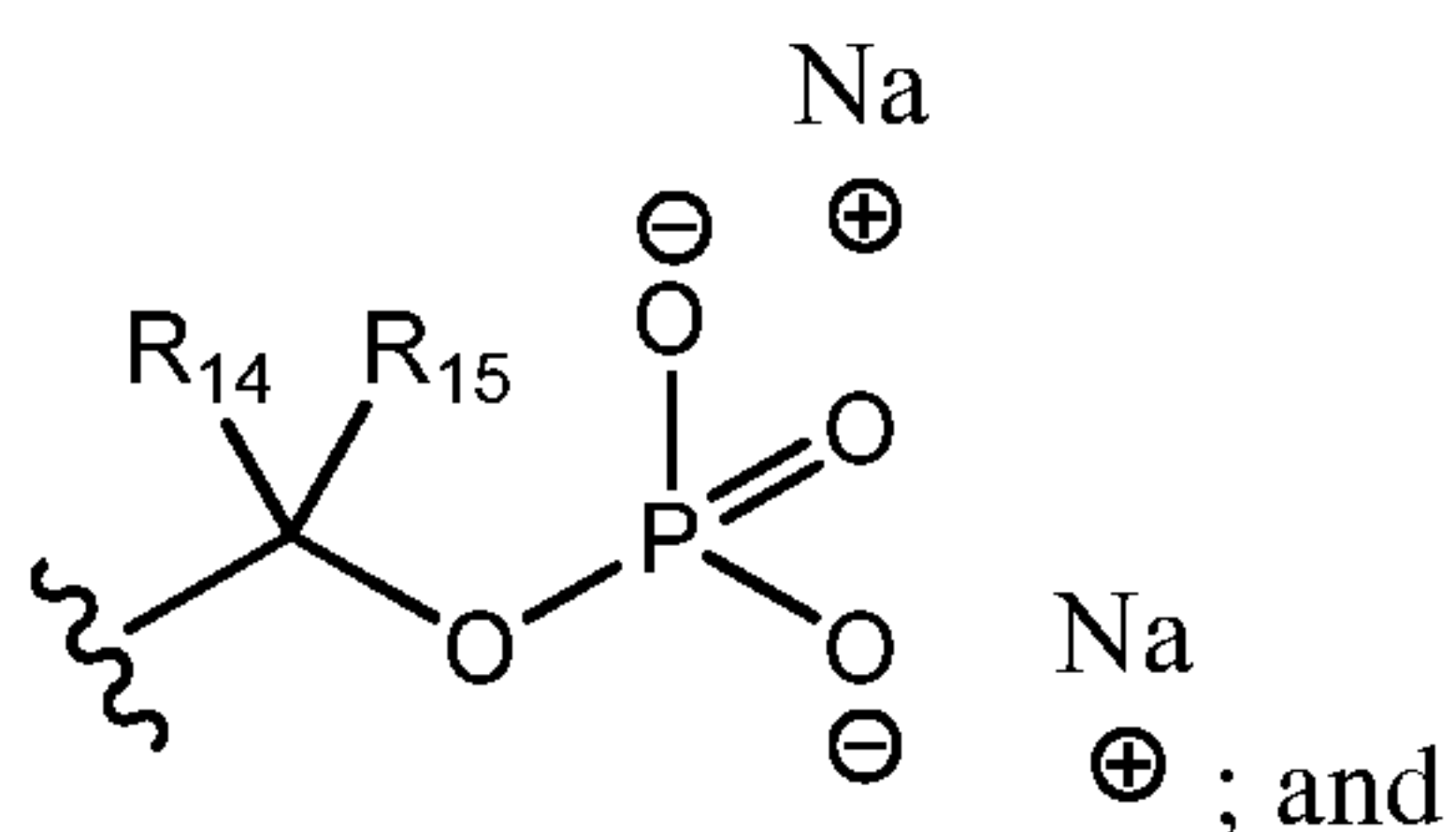
or a salt thereof, wherein:

R_1 - R_3 are independently selected from the group consisting of hydrogen, deuterium, $-CH_3$, $-CH_2D$, $-CD_2H$, and $-CD_3$;

R_4 - R_5 are independently selected from the group consisting of $-CH_3$, $-CH_2D$, $-CD_2H$, and $-CD_3$;

R_6 - R_{12} and R_{14} - R_{15} are independently selected from the group consisting of hydrogen and deuterium;

R_{13} is selected from the group consisting of hydrogen, deuterium, and



at least one of R_1 - R_{15} is deuterium or contains deuterium.

[0016] Certain compounds disclosed herein may possess useful tyrosine kinase inhibiting activity, and may be used in the treatment or prophylaxis of a disorder in which tyrosine kinase plays an active role. Thus, certain embodiments also provide pharmaceutical compositions comprising one or more compounds disclosed herein together with a pharmaceutically acceptable carrier, as well as methods of making and using the compounds and compositions. Certain embodiments provide methods for inhibiting tyrosine kinase. Other embodiments provide methods for treating a tyrosine kinase-mediated disorder in a patient in need of such treatment, comprising administering to said patient a therapeutically effective amount of a compound or composition according to the present invention. Also provided is the use of certain compounds disclosed herein for use in the manufacture of a medicament for the prevention or treatment of a disorder ameliorated by the inhibition of tyrosine kinase.

[0017] The compounds as disclosed herein may also contain less prevalent isotopes for other elements, including, but not limited to, ^{13}C or ^{14}C for carbon, ^{33}S , ^{34}S , or ^{36}S for sulfur, ^{15}N for nitrogen, and ^{17}O or ^{18}O for oxygen.

[0018] In certain embodiments, the compound disclosed herein may expose a patient to a maximum of about 0.000005% D_2O or about 0.00001% DHO, assuming that all of the C-D bonds in the compound as disclosed herein are metabolized and released as D_2O or DHO. In certain embodiments, the levels of D_2O shown to cause toxicity in animals is much greater than even the maximum limit of exposure caused by administration of the deuterium enriched compound as disclosed herein. Thus, in certain embodiments, the deuterium-enriched compound disclosed herein should not cause any additional toxicity due to the formation of D_2O or DHO upon drug metabolism.

[0019] In certain embodiments, the deuterated compounds disclosed herein maintain the beneficial aspects of the corresponding non-isotopically enriched

molecules while substantially increasing the maximum tolerated dose, decreasing toxicity, increasing the half-life ($T_{1/2}$), lowering the maximum plasma concentration ($C_{\max}$) of the minimum efficacious dose (MED), lowering the efficacious dose and thus decreasing the non-mechanism-related toxicity, and/or lowering the probability of drug-drug interactions.

[0020] In certain embodiments, if R_1 is $-CD_3$, then at least one of R_4 - R_{15} is deuterium or contains deuterium.

[0021] In certain embodiments, if R_1 is $-CD_3$ and R_2 is $-CH_3$, then at least one of R_3 - R_{15} is deuterium or contains deuterium.

[0022] In certain embodiments, if R_1 - R_3 are each $-CD_3$, then at least one of R_4 - R_{15} is deuterium or contains deuterium.

[0023] In certain embodiments, if R_2 is $-CD_3$, then at least one of R_4 - R_{15} is deuterium or contains deuterium.

[0024] In certain embodiments, if R_{14} - R_{15} are each deuterium, then at least one of R_1 - R_{12} is deuterium or contains deuterium.

[0025] In certain embodiments, if R_9 is deuterium, then at least one of R_1 - R_8 or R_{10} - R_{15} is deuterium or contains deuterium.

[0026] In certain embodiments, if R_4 and R_5 are each $-CD_3$, then at least one of R_1 - R_3 or R_6 - R_{15} is deuterium or contains deuterium.

[0027] In certain embodiments, if R_4 is $-CD_3$, then at least one of R_1 - R_3 or R_6 - R_{15} is deuterium or contains deuterium.

[0028] All publications and references cited herein are expressly incorporated herein by reference in their entirety. However, with respect to any similar or identical terms found in both the incorporated publications or references and those explicitly put forth or defined in this document, then those terms definitions or meanings explicitly put forth in this document shall control in all respects.

[0029] As used herein, the terms below have the meanings indicated.

[0030] The singular forms “a,” “an,” and “the” may refer to plural articles unless specifically stated otherwise.

[0031] The term “about,” as used herein, is intended to qualify the numerical values which it modifies, denoting such a value as variable within a margin of error. When no particular margin of error, such as a standard deviation to a mean value given in a chart or table of data, is recited, the term “about” should be understood to mean that range which would encompass the recited value and the range which

would be included by rounding up or down to that figure as well, taking into account significant figures.

[0032] When ranges of values are disclosed, and the notation “from n_1 ... to n_2 ” or “ n_1 - n_2 ” is used, where n_1 and n_2 are the numbers, then unless otherwise specified, this notation is intended to include the numbers themselves and the range between them. This range may be integral or continuous between and including the end values.

[0033] The term “deuterium enrichment” refers to the percentage of incorporation of deuterium at a given position in a molecule in the place of hydrogen. For example, deuterium enrichment of 1% at a given position means that 1% of molecules in a given sample contain deuterium at the specified position. Because the naturally occurring distribution of deuterium is about 0.0156%, deuterium enrichment at any position in a compound synthesized using non-enriched starting materials is about 0.0156%. The deuterium enrichment can be determined using conventional analytical methods known to one of ordinary skill in the art, including mass spectrometry and nuclear magnetic resonance spectroscopy.

[0034] The term “is/are deuterium,” when used to describe a given position in a molecule such as R_1 - R_{15} or the symbol “D”, when used to represent a given position in a drawing of a molecular structure, means that the specified position is enriched with deuterium above the naturally occurring distribution of deuterium. In one embodiment deuterium enrichment is no less than about 1%, in another no less than about 5%, in another no less than about 10%, in another no less than about 20%, in another no less than about 50%, in another no less than about 70%, in another no less than about 80%, in another no less than about 90%, or in another no less than about 98% of deuterium at the specified position.

[0035] The term “isotopic enrichment” refers to the percentage of incorporation of a less prevalent isotope of an element at a given position in a molecule in the place of the more prevalent isotope of the element.

[0036] The term “non-isotopically enriched” refers to a molecule in which the percentages of the various isotopes are substantially the same as the naturally occurring percentages.

[0037] Asymmetric centers exist in the compounds disclosed herein. These centers are designated by the symbols “R” or “S,” depending on the configuration of substituents around the chiral carbon atom. It should be understood that the

invention encompasses all stereochemical isomeric forms, including diastereomeric, enantiomeric, and epimeric forms, as well as d-isomers and l-isomers, and mixtures thereof. Individual stereoisomers of compounds can be prepared synthetically from commercially available starting materials which contain chiral centers or by preparation of mixtures of enantiomeric products followed by separation such as conversion to a mixture of diastereomers followed by separation or recrystallization, chromatographic techniques, direct separation of enantiomers on chiral chromatographic columns, or any other appropriate method known in the art. Starting compounds of particular stereochemistry are either commercially available or can be made and resolved by techniques known in the art. Additionally, the compounds disclosed herein may exist as geometric isomers. The present invention includes all cis, trans, syn, anti, entgegen (E), and zusammen (Z) isomers as well as the appropriate mixtures thereof. Additionally, compounds may exist as tautomers; all tautomeric isomers are provided by this invention. Additionally, the compounds disclosed herein can exist in unsolvated as well as solvated forms with pharmaceutically acceptable solvents such as water, ethanol, and the like. In general, the solvated forms are considered equivalent to the unsolvated forms.

[0038] The term “bond” refers to a covalent linkage between two atoms, or two moieties when the atoms joined by the bond are considered to be part of larger substructure. A bond may be single, double, or triple unless otherwise specified. A dashed line between two atoms in a drawing of a molecule indicates that an additional bond may be present or absent at that position.

[0039] The term “disorder” as used herein is intended to be generally synonymous, and is used interchangeably with, the terms “disease” and “condition” (as in medical condition), in that all reflect an abnormal condition of the human or animal body or of one of its parts that impairs normal functioning, is typically manifested by distinguishing signs and symptoms.

[0040] The terms “treat,” “treating,” and “treatment” are meant to include alleviating or abrogating a disorder or one or more of the symptoms associated with a disorder; or alleviating or eradicating the cause(s) of the disorder itself. As used herein, reference to “treatment” of a disorder is intended to include prevention. The terms “prevent,” “preventing,” and “prevention” refer to a method of delaying or precluding the onset of a disorder; and/or its attendant symptoms, barring a subject from acquiring a disorder or reducing a subject’s risk of acquiring a disorder.

[0041] The term “therapeutically effective amount” refers to the amount of a compound that, when administered, is sufficient to prevent development of, or alleviate to some extent, one or more of the symptoms of the disorder being treated. The term “therapeutically effective amount” also refers to the amount of a compound that is sufficient to elicit the biological or medical response of a cell, tissue, system, animal, or human that is being sought by a researcher, veterinarian, medical doctor, or clinician.

[0042] The term “subject” refers to an animal, including, but not limited to, a primate (e.g., human, monkey, chimpanzee, gorilla, and the like), rodents (e.g., rats, mice, gerbils, hamsters, ferrets, and the like), lagomorphs, swine (e.g., pig, miniature pig), equine, canine, feline, and the like. The terms “subject” and “patient” are used interchangeably herein in reference, for example, to a mammalian subject, such as a human patient.

[0043] The term "combination therapy" means the administration of two or more therapeutic agents to treat a therapeutic disorder described in the present disclosure. Such administration encompasses co-administration of these therapeutic agents in a substantially simultaneous manner, such as in a single capsule having a fixed ratio of active ingredients or in multiple, separate capsules for each active ingredient. In addition, such administration also encompasses use of each type of therapeutic agent in a sequential manner. In either case, the treatment regimen will provide beneficial effects of the drug combination in treating the disorders described herein.

[0044] The term “tyrosine kinase” refers to enzymes which are capable of transferring a phosphate group from ATP to a tyrosine residue in a protein. Phosphorylation of proteins by tyrosine kinases is an important mechanism in signal transduction for regulation of enzyme activity and cellular events such as cell survival or proliferation. Specific tyrosine kinases inhibited by the compounds disclosed herein include SYK Kinase and FLT3. FMS-like tyrosine kinase 3 (FLT3) is a receptor tyrosine kinase expressed by immature hematopoietic cells and is important for the normal development of stem cells and the immune system. SYK is primarily expressed in hematopoietic tissues, and abnormal function of Syk has been implicated in several instances of hematopoietic malignancies and various allergic and autoimmune disorders.

[0045] The term “tyrosine kinase-mediated disorder,” refers to a disorder that is characterized by abnormal tyrosine kinase activity or tyrosine kinase activity that, when modulated, leads to the amelioration of other abnormal biological processes. A tyrosine kinase-mediated disorder may be completely or partially mediated by modulating tyrosine kinase. In particular, a tyrosine kinase-mediated disorder is one in which inhibition of tyrosine kinase results in some effect on the underlying disorder e.g., administration of a tyrosine kinase inhibitor results in some improvement in at least some of the patients being treated.

[0046] The term “tyrosine kinase inhibitor,” refers to the ability of a compound disclosed herein to alter the function of tyrosine kinases. An inhibitor may block or reduce the activity of tyrosine kinases by forming a reversible or irreversible covalent bond between the inhibitor and a tyrosine kinase or through formation of a noncovalently bound complex. Such inhibition may be manifest only in particular cell types or may be contingent on a particular biological event. The term “inhibit” or “inhibition” also refers to altering the function of tyrosine kinases by decreasing the probability that a complex forms between a tyrosine kinase and a natural substrate. In some embodiments, inhibition of tyrosine kinases may be assessed using the methods described in WO 2005/012294; WO 2008/064274; WO 2006/078846; Weinblatt et al., *Arthritis Rheum.*, **2008**, 58(11), 3309-3318; Cha et al., *J. Pharmacol. Exp. Ther.*, **2006**, 317(2), 571-578; Bajhat et al., *Arthritis & Rheumatism*, **2008**, 58(5), 1433-1444; and Brasselmann et al., *J. Pharmacol. Exp. Ther.*, **2006**, 319(3), 998-1008.

[0047] The term “therapeutically acceptable” refers to those compounds (or salts, prodrugs, tautomers, zwitterionic forms, etc.) which are suitable for use in contact with the tissues of patients without excessive toxicity, irritation, allergic response, immunogenicity, are commensurate with a reasonable benefit/risk ratio, and are effective for their intended use.

[0048] The term “pharmaceutically acceptable carrier,” “pharmaceutically acceptable excipient,” “physiologically acceptable carrier,” or “physiologically acceptable excipient” refers to a pharmaceutically-acceptable material, composition, or vehicle, such as a liquid or solid filler, diluent, excipient, solvent, or encapsulating material. Each component must be “pharmaceutically acceptable” in the sense of being compatible with the other ingredients of a pharmaceutical formulation. It must also be suitable for use in contact with the tissue or organ of

humans and animals without excessive toxicity, irritation, allergic response, immunogenicity, or other problems or complications, commensurate with a reasonable benefit/risk ratio. *See, Remington: The Science and Practice of Pharmacy*, 21st Edition; Lippincott Williams & Wilkins: Philadelphia, PA, 2005; *Handbook of Pharmaceutical Excipients*, 5th Edition; Rowe et al., Eds., The Pharmaceutical Press and the American Pharmaceutical Association: 2005; and *Handbook of Pharmaceutical Additives*, 3rd Edition; Ash and Ash Eds., Gower Publishing Company: 2007; *Pharmaceutical Preformulation and Formulation*, Gibson Ed., CRC Press LLC: Boca Raton, FL, 2004).

[0049] The terms “active ingredient,” “active compound,” and “active substance” refer to a compound, which is administered, alone or in combination with one or more pharmaceutically acceptable excipients or carriers, to a subject for treating, preventing, or ameliorating one or more symptoms of a disorder.

[0050] The terms “drug,” “therapeutic agent,” and “chemotherapeutic agent” refer to a compound, or a pharmaceutical composition thereof, which is administered to a subject for treating, preventing, or ameliorating one or more symptoms of a disorder.

[0051] The term “release controlling excipient” refers to an excipient whose primary function is to modify the duration or place of release of the active substance from a dosage form as compared with a conventional immediate release dosage form.

[0052] The term “nonrelease controlling excipient” refers to an excipient whose primary function do not include modifying the duration or place of release of the active substance from a dosage form as compared with a conventional immediate release dosage form.

[0053] The term “prodrug” refers to a compound functional derivative of the compound as disclosed herein and is readily convertible into the parent compound in vivo. Prodrugs are often useful because, in some situations, they may be easier to administer than the parent compound. They may, for instance, be bioavailable by oral administration whereas the parent compound is not. The prodrug may also have enhanced solubility in pharmaceutical compositions over the parent compound. A prodrug may be converted into the parent drug by various mechanisms, including enzymatic processes and metabolic hydrolysis. *See Harper, Progress in Drug Research* **1962**, 4, 221-294; Morozowich et al. in “Design of

Biopharmaceutical Properties through Prodrugs and Analogs,” Roche Ed., APHA Acad. Pharm. Sci. 1977; “Bioreversible Carriers in Drug in Drug Design, Theory and Application,” Roche Ed., APHA Acad. Pharm. Sci. 1987; “Design of Prodrugs,” Bundgaard, Elsevier, 1985; Wang et al., *Curr. Pharm. Design* 1999, 5, 265-287; Pauletti et al., *Adv. Drug. Delivery Rev.* **1997**, 27, 235-256; Mizen et al., *Pharm. Biotech.* **1998**, 11, 345-365; Gagnault et al., *Pract. Med. Chem.* **1996**, 671-696; Asgharnejad in “Transport Processes in Pharmaceutical Systems,” Amidon et al., Ed., Marcell Dekker, 185-218, 2000; Balant et al., *Eur. J. Drug Metab. Pharmacokinet.* **1990**, 15, 143-53; Balimane and Sinko, *Adv. Drug Delivery Rev.* **1999**, 39, 183-209; Browne, *Clin. Neuropharmacol.* **1997**, 20, 1-12; Bundgaard, *Arch. Pharm. Chem.* **1979**, 86, 1-39; Bundgaard, *Controlled Drug Delivery* **1987**, 17, 179-96; Bundgaard, *Adv. Drug Delivery Rev.* **1992**, 8, 1-38; Fleisher et al., *Adv. Drug Delivery Rev.* **1996**, 19, 115-130; Fleisher et al., *Methods Enzymol.* **1985**, 112, 360-381; Farquhar et al., *J. Pharm. Sci.* **1983**, 72, 324-325; Freeman et al., *J. Chem. Soc., Chem. Commun.* **1991**, 875-877; Friis and Bundgaard, *Eur. J. Pharm. Sci.* **1996**, 4, 49-59; Gangwar et al., *Des. Biopharm. Prop. Prodrugs Analogs*, **1977**, 409-421; Nathwani and Wood, *Drugs* **1993**, 45, 866-94; Sinhababu and Thakker, *Adv. Drug Delivery Rev.* **1996**, 19, 241-273; Stella et al., *Drugs* **1985**, 29, 455-73; Tan et al., *Adv. Drug Delivery Rev.* **1999**, 39, 117-151; Taylor, *Adv. Drug Delivery Rev.* **1996**, 19, 131-148; Valentino and Borchardt, *Drug Discovery Today* **1997**, 2, 148-155; Wiebe and Knaus, *Adv. Drug Delivery Rev.* **1999**, 39, 63-80; Waller et al., *Br. J. Clin. Pharmac.* **1989**, 28, 497-507.

[0054] The compounds disclosed herein can exist as therapeutically acceptable salts. The term “therapeutically acceptable salt,” as used herein, represents salts or zwitterionic forms of the compounds disclosed herein which are therapeutically acceptable as defined herein. The salts can be prepared during the final isolation and purification of the compounds or separately by reacting the appropriate compound with a suitable acid or base. Therapeutically acceptable salts include acid and basic addition salts. For a more complete discussion of the preparation and selection of salts, refer to “Handbook of Pharmaceutical Salts, Properties, and Use,” Stah and Wermuth, Ed.; (Wiley-VCH and VHCA, Zurich, 2002) and Berge et al., *J. Pharm. Sci.* **1977**, 66, 1-19.

[0055] Suitable acids for use in the preparation of pharmaceutically acceptable salts include, but are not limited to, acetic acid, 2,2-dichloroacetic acid, acylated

amino acids, adipic acid, alginic acid, ascorbic acid, L-aspartic acid, benzenesulfonic acid, benzoic acid, 4-acetamidobenzoic acid, boric acid, (+)-camphoric acid, camphorsulfonic acid, (+)-(1S)-camphor-10-sulfonic acid, capric acid, caproic acid, caprylic acid, cinnamic acid, citric acid, cyclamic acid, cyclohexanesulfamic acid, dodecylsulfuric acid, ethane-1,2-disulfonic acid, ethanesulfonic acid, 2-hydroxy-ethanesulfonic acid, formic acid, fumaric acid, galactaric acid, gentisic acid, glucoheptonic acid, D-gluconic acid, D-glucuronic acid, L-glutamic acid, α -oxo-glutaric acid, glycolic acid, hippuric acid, hydrobromic acid, hydrochloric acid, hydroiodic acid, (+)-L-lactic acid, ($\pm$)-DL-lactic acid, lactobionic acid, lauric acid, maleic acid, (-)-L-malic acid, malonic acid, ($\pm$)-DL-mandelic acid, methanesulfonic acid, naphthalene-2-sulfonic acid, naphthalene-1,5-disulfonic acid, 1-hydroxy-2-naphthoic acid, nicotinic acid, nitric acid, oleic acid, orotic acid, oxalic acid, palmitic acid, pamoic acid, perchloric acid, phosphoric acid, L-pyroglutamic acid, saccharic acid, salicylic acid, 4-amino-salicylic acid, sebacic acid, stearic acid, succinic acid, sulfuric acid, tannic acid, (+)-L-tartaric acid, thiocyanic acid, p-toluenesulfonic acid, undecylenic acid, and valeric acid.

[0056] Suitable bases for use in the preparation of pharmaceutically acceptable salts, including, but not limited to, inorganic bases, such as magnesium hydroxide, calcium hydroxide, potassium hydroxide, zinc hydroxide, or sodium hydroxide; and organic bases, such as primary, secondary, tertiary, and quaternary, aliphatic and aromatic amines, including L-arginine, benethamine, benzathine, choline, deanol, diethanolamine, diethylamine, dimethylamine, dipropylamine, diisopropylamine, 2-(diethylamino)-ethanol, ethanolamine, ethylamine, ethylenediamine, isopropylamine, N-methyl-glucamine, hydrabamine, 1H-imidazole, L-lysine, morpholine, 4-(2-hydroxyethyl)-morpholine, methylamine, piperidine, piperazine, propylamine, pyrrolidine, 1-(2-hydroxyethyl)-pyrrolidine, pyridine, quinuclidine, quinoline, isoquinoline, secondary amines, triethanolamine, trimethylamine, triethylamine, N-methyl-D-glucamine, 2-amino-2-(hydroxymethyl)-1,3-propanediol, and tromethamine.

[0057] While it may be possible for the compounds of the subject invention to be administered as the raw chemical, it is also possible to present them as a pharmaceutical composition. Accordingly, provided herein are pharmaceutical compositions which comprise one or more of certain compounds disclosed herein,

or one or more pharmaceutically acceptable salts, prodrugs, or solvates thereof, together with one or more pharmaceutically acceptable carriers thereof and optionally one or more other therapeutic ingredients. Proper formulation is dependent upon the route of administration chosen. Any of the well-known techniques, carriers, and excipients may be used as suitable and as understood in the art; *e.g.*, in Remington's Pharmaceutical Sciences. The pharmaceutical compositions disclosed herein may be manufactured in any manner known in the art, *e.g.*, by means of conventional mixing, dissolving, granulating, dragee-making, levigating, emulsifying, encapsulating, entrapping or compression processes. The pharmaceutical compositions may also be formulated as a modified release dosage form, including delayed-, extended-, prolonged-, sustained-, pulsatile-, controlled-, accelerated- and fast-, targeted-, programmed-release, and gastric retention dosage forms. These dosage forms can be prepared according to conventional methods and techniques known to those skilled in the art (*see, Remington: The Science and Practice of Pharmacy, supra; Modified-Release Drug Deliver Technology, Rathbone et al., Eds., Drugs and the Pharmaceutical Science, Marcel Dekker, Inc.: New York, NY, 2002; Vol. 126*).

[0058] The compositions include those suitable for oral, parenteral (including subcutaneous, intradermal, intramuscular, intravenous, intraarticular, and intramedullary), intraperitoneal, transmucosal, transdermal, rectal and topical (including dermal, buccal, sublingual and intraocular) administration although the most suitable route may depend upon for example the condition and disorder of the recipient. The compositions may conveniently be presented in unit dosage form and may be prepared by any of the methods well known in the art of pharmacy.

Typically, these methods include the step of bringing into association a compound of the subject invention or a pharmaceutically salt, prodrug, or solvate thereof ("active ingredient") with the carrier which constitutes one or more accessory ingredients. In general, the compositions are prepared by uniformly and intimately bringing into association the active ingredient with liquid carriers or finely divided solid carriers or both and then, if necessary, shaping the product into the desired formulation.

[0059] Formulations of the compounds disclosed herein suitable for oral administration may be presented as discrete units such as capsules, cachets or tablets each containing a predetermined amount of the active ingredient; as a

powder or granules; as a solution or a suspension in an aqueous liquid or a non-aqueous liquid; or as an oil-in-water liquid emulsion or a water-in-oil liquid emulsion. The active ingredient may also be presented as a bolus, electuary or paste.

[0060] Pharmaceutical preparations which can be used orally include tablets, push-fit capsules made of gelatin, as well as soft, sealed capsules made of gelatin and a plasticizer, such as glycerol or sorbitol. Tablets may be made by compression or molding, optionally with one or more accessory ingredients. Compressed tablets may be prepared by compressing in a suitable machine the active ingredient in a free-flowing form such as a powder or granules, optionally mixed with binders, inert diluents, or lubricating, surface active or dispersing agents. Molded tablets may be made by molding in a suitable machine a mixture of the powdered compound moistened with an inert liquid diluent. The tablets may optionally be coated or scored and may be formulated so as to provide slow or controlled release of the active ingredient therein. All formulations for oral administration should be in dosages suitable for such administration. The push-fit capsules can contain the active ingredients in admixture with filler such as lactose, binders such as starches, and/or lubricants such as talc or magnesium stearate and, optionally, stabilizers. In soft capsules, the active compounds may be dissolved or suspended in suitable liquids, such as fatty oils, liquid paraffin, or liquid polyethylene glycols. In addition, stabilizers may be added. Dragee cores are provided with suitable coatings. For this purpose, concentrated sugar solutions may be used, which may optionally contain gum arabic, talc, polyvinyl pyrrolidone, carbopol gel, polyethylene glycol, and/or titanium dioxide, lacquer solutions, and suitable organic solvents or solvent mixtures. Dyestuffs or pigments may be added to the tablets or dragee coatings for identification or to characterize different combinations of active compound doses.

[0061] The compounds may be formulated for parenteral administration by injection, *e.g.*, by bolus injection or continuous infusion. Formulations for injection may be presented in unit dosage form, *e.g.*, in ampoules or in multi-dose containers, with an added preservative. The compositions may take such forms as suspensions, solutions or emulsions in oily or aqueous vehicles, and may contain formulatory agents such as suspending, stabilizing and/or dispersing agents. The formulations may be presented in unit-dose or multi-dose containers, for example sealed

ampoules and vials, and may be stored in powder form or in a freeze-dried (lyophilized) condition requiring only the addition of the sterile liquid carrier, for example, saline or sterile pyrogen-free water, immediately prior to use.

Extemporaneous injection solutions and suspensions may be prepared from sterile powders, granules and tablets of the kind previously described.

[0062] Formulations for parenteral administration include aqueous and non-aqueous (oily) sterile injection solutions of the active compounds which may contain antioxidants, buffers, bacteriostats and solutes which render the formulation isotonic with the blood of the intended recipient; and aqueous and non-aqueous sterile suspensions which may include suspending agents and thickening agents. Suitable lipophilic solvents or vehicles include fatty oils such as sesame oil, or synthetic fatty acid esters, such as ethyl oleate or triglycerides, or liposomes. Aqueous injection suspensions may contain substances which increase the viscosity of the suspension, such as sodium carboxymethyl cellulose, sorbitol, or dextran. Optionally, the suspension may also contain suitable stabilizers or agents which increase the solubility of the compounds to allow for the preparation of highly concentrated solutions.

[0063] In addition to the formulations described previously, the compounds may also be formulated as a depot preparation. Such long acting formulations may be administered by implantation (for example subcutaneously or intramuscularly) or by intramuscular injection. Thus, for example, the compounds may be formulated with suitable polymeric or hydrophobic materials (for example as an emulsion in an acceptable oil) or ion exchange resins, or as sparingly soluble derivatives, for example, as a sparingly soluble salt.

[0064] For buccal or sublingual administration, the compositions may take the form of tablets, lozenges, pastilles, or gels formulated in conventional manner. Such compositions may comprise the active ingredient in a flavored basis such as sucrose and acacia or tragacanth.

[0065] The compounds may also be formulated in rectal compositions such as suppositories or retention enemas, *e.g.*, containing conventional suppository bases such as cocoa butter, polyethylene glycol, or other glycerides.

[0066] Certain compounds disclosed herein may be administered topically, that is by non-systemic administration. This includes the application of a compound disclosed herein externally to the epidermis or the buccal cavity and the instillation

of such a compound into the ear, eye and nose, such that the compound does not significantly enter the blood stream. In contrast, systemic administration refers to oral, intravenous, intraperitoneal and intramuscular administration.

[0067] Formulations suitable for topical administration include liquid or semi-liquid preparations suitable for penetration through the skin to the site of inflammation such as gels, liniments, lotions, creams, ointments or pastes, and drops suitable for administration to the eye, ear or nose.

[0068] For administration by inhalation, compounds may be delivered from an insufflator, nebulizer pressurized packs or other convenient means of delivering an aerosol spray. Pressurized packs may comprise a suitable propellant such as dichlorodifluoromethane, trichlorofluoromethane, dichlorotetrafluoroethane, carbon dioxide or other suitable gas. In the case of a pressurized aerosol, the dosage unit may be determined by providing a valve to deliver a metered amount.

Alternatively, for administration by inhalation or insufflation, the compounds according to the invention may take the form of a dry powder composition, for example a powder mix of the compound and a suitable powder base such as lactose or starch. The powder composition may be presented in unit dosage form, in for example, capsules, cartridges, gelatin or blister packs from which the powder may be administered with the aid of an inhalator or insufflator.

[0069] Preferred unit dosage formulations are those containing an effective dose, as herein below recited, or an appropriate fraction thereof, of the active ingredient.

[0070] Compounds may be administered orally or via injection at a dose of from 0.1 to 500 mg/kg per day. The dose range for adult humans is generally from 5 mg to 2 g/day. Tablets or other forms of presentation provided in discrete units may conveniently contain an amount of one or more compounds which is effective at such dosage or as a multiple of the same, for instance, units containing 5 mg to 500 mg, usually around 10 mg to 200 mg.

[0071] The amount of active ingredient that may be combined with the carrier materials to produce a single dosage form will vary depending upon the host treated and the particular mode of administration.

[0072] The compounds can be administered in various modes, *e.g.* orally, topically, or by injection. The precise amount of compound administered to a patient will be the responsibility of the attendant physician. The specific dose level

for any particular patient will depend upon a variety of factors including the activity of the specific compound employed, the age, body weight, general health, sex, diets, time of administration, route of administration, rate of excretion, drug combination, the precise disorder being treated, and the severity of the disorder being treated. Also, the route of administration may vary depending on the disorder and its severity.

[0073] In the case wherein the patient's condition does not improve, upon the doctor's discretion the administration of the compounds may be administered chronically, that is, for an extended period of time, including throughout the duration of the patient's life in order to ameliorate or otherwise control or limit the symptoms of the patient's disorder.

[0074] In the case wherein the patient's status does improve, upon the doctor's discretion the administration of the compounds may be given continuously or temporarily suspended for a certain length of time (i.e., a "drug holiday").

[0075] Once improvement of the patient's conditions has occurred, a maintenance dose is administered if necessary. Subsequently, the dosage or the frequency of administration, or both, can be reduced, as a function of the symptoms, to a level at which the improved disorder is retained. Patients can, however, require intermittent treatment on a long-term basis upon any recurrence of symptoms.

[0076] Disclosed herein are methods of treating a tyrosine kinase-mediated disorder comprising administering to a subject having or suspected to have such a disorder, a therapeutically effective amount of a compound as disclosed herein or a pharmaceutically acceptable salt, solvate, or prodrug thereof.

[0077] Tyrosine kinase-mediated disorders, include, but are not limited to, rheumatoid arthritis, idiopathic thrombocytopenic purpura, solid tumors, B-cell lymphomas, T-cell lymphomas, glomerulonephritis, hemolytic anemia, acute myeloid leukemia, colorectal cancer, non-small cell lung cancer, head and neck cancer, liver cancer, kidney cancer, pheochromocytoma, thyroid cancer, hepatocellular cancer, renal cell cancer, lymphoma, anaphylactic reactions, anaphylactoid reactions, hay fever, allergic conjunctivitis, allergic rhinitis, allergic asthma, atopic dermatitis, eczema, urticaria, mucosal disorders, tissue disorders, osteoarthritis, inflammatory bowel disease, ulcerative colitis, Crohn's disease, idiopathic inflammatory bowel disease, irritable bowel syndrome, spastic colon,

low grade scarring, scleroderma, fibrosis, keloids, post-surgical scars, pulmonary fibrosis, vascular spasms, migraine, reperfusion injury, post myocardial infarction, sicca complex or syndrome, pulmonary muscle changes or remodeling, chronic obstructive pulmonary disease, Hashimoto's thyroiditis, autoimmune hemolytic anemia, autoimmune atrophic gastritis of pernicious anemia, autoimmune encephalomyelitis, autoimmune orchitis, Goodpasture's disease, autoimmune thrombocytopenia, sympathetic ophthalmia, myasthenia gravis, Graves' disease, primary biliary cirrhosis, chronic aggressive hepatitis, ulcerative colitis and membranous glomerulopathy, lupus erythematosus, Sjogren's syndrome, Reiter's syndrome, polymyositis-dermatomyositis, systemic sclerosis, polyarteritis nodosa, multiple sclerosis, bullous pemphigoid, autoimmune alopecia, Type I diabetes, thyroiditis, and/or any disorder which can be lessened, alleviated, or prevented by administering a tyrosine kinase inhibitor.

[0078] In certain embodiments, a method of treating a tyrosine kinase-mediated disorder comprises administering to the subject a therapeutically effective amount of a compound of as disclosed herein, or a pharmaceutically acceptable salt, solvate, or prodrug thereof, so as to affect: (1) decreased inter-individual variation in plasma levels of the compound or a metabolite thereof; (2) increased average plasma levels of the compound or decreased average plasma levels of at least one metabolite of the compound per dosage unit; (3) decreased inhibition of, and/or metabolism by at least one cytochrome P₄₅₀ or monoamine oxidase isoform in the subject; (4) decreased metabolism via at least one polymorphically-expressed cytochrome P₄₅₀ isoform in the subject; (5) at least one statistically-significantly improved disorder-control and/or disorder-eradication endpoint; (6) an improved clinical effect during the treatment of the disorder, (7) prevention of recurrence, or delay of decline or appearance, of abnormal alimentary or hepatic parameters as the primary clinical benefit, or (8) reduction or elimination of deleterious changes in any diagnostic hepatobiliary function endpoints, as compared to the corresponding non-isotopically enriched compound.

[0079] In certain embodiments, inter-individual variation in plasma levels of the compounds as disclosed herein, or metabolites thereof, is decreased; average plasma levels of the compound as disclosed herein are increased; average plasma levels of a metabolite of the compound as disclosed herein are decreased; inhibition of a cytochrome P₄₅₀ or monoamine oxidase isoform by a compound as disclosed

herein is decreased; or metabolism of the compound as disclosed herein by at least one polymorphically-expressed cytochrome P₄₅₀ isoform is decreased; by greater than about 5%, greater than about 10%, greater than about 20%, greater than about 30%, greater than about 40%, or by greater than about 50% as compared to the corresponding non-isotopically enriched compound.

[0080] Plasma levels of the compound as disclosed herein, or metabolites thereof, may be measured using the methods described by Li et al. *Rapid Communications in Mass Spectrometry* **2005**, 19, 1943-1950, Sweeny et al., *Drug Metab. Disp.*, **2010**, 38(7), 1166-1176, and Sweeny et al., *Xenobiotica*, **2010**, 40(6), 415-423..

[0081] Examples of cytochrome P₄₅₀ isoforms in a mammalian subject include, but are not limited to, CYP1A1, CYP1A2, CYP1B1, CYP2A6, CYP2A13, CYP2B6, CYP2C8, CYP2C9, CYP2C18, CYP2C19, CYP2D6, CYP2E1, CYP2G1, CYP2J2, CYP2R1, CYP2S1, CYP3A4, CYP3A5, CYP3A5P1, CYP3A5P2, CYP3A7, CYP4A11, CYP4B1, CYP4F2, CYP4F3, CYP4F8, CYP4F11, CYP4F12, CYP4X1, CYP4Z1, CYP5A1, CYP7A1, CYP7B1, CYP8A1, CYP8B1, CYP11A1, CYP11B1, CYP11B2, CYP17, CYP19, CYP21, CYP24, CYP26A1, CYP26B1, CYP27A1, CYP27B1, CYP39, CYP46, and CYP51.

[0082] Examples of monoamine oxidase isoforms in a mammalian subject include, but are not limited to, MAO_A, and MAO_B.

[0083] The inhibition of the cytochrome P₄₅₀ isoform is measured by the method of Ko et al. (*British Journal of Clinical Pharmacology*, **2000**, 49, 343-351). The inhibition of the MAO_A isoform is measured by the method of Weyler et al. (*J. Biol Chem.* **1985**, 260, 13199-13207). The inhibition of the MAO_B isoform is measured by the method of Uebelhack et al. (*Pharmacopsychiatry*, **1998**, 31, 187-192).

[0084] Examples of polymorphically-expressed cytochrome P₄₅₀ isoforms in a mammalian subject include, but are not limited to, CYP2C8, CYP2C9, CYP2C19, and CYP2D6.

[0085] The metabolic activities of liver microsomes, cytochrome P₄₅₀ isoforms, and monoamine oxidase isoforms are measured by the methods described herein.

[0086] Examples of improved disorder-control and/or disorder-eradication endpoints, or improved clinical effects include, but are not limited to, American College of Rheumatology 20, 50, or 70 (ACR20, ACR50, or ACR70 [ACR criteria

for 20%, 50%, or 70% clinical improvement]), which requires a 20%, 50%, or 70% improvement in the tender and swollen joint count, as well as a 20%, 50%, or 70% improvement in 3 of the following 5 parameters: patient's global assessment, physician's global assessment, patient's assessment of pain, degree of disability, and level of acute phase reactant; Paulu's criteria; radiographic progression; Sharp score; pain; CRP level; modified Health Assessment Questionnaire [M-HAQ] score; patient and physician global assessment; improvements in individual ACR criteria components; Disease Activity Score in 28 joints (DAS28); overall response rate; clinical benefit rate; improvement in SELENA-SLEDAI score; and physician global assessment scores. WO 2008/064274; Weinblatt et al., *Arthritis Rheum.*, **2008**, 58(11), 3309-3318; and www.clinicaltrials.gov.

[0087] Examples of diagnostic hepatobiliary function endpoints include, but are not limited to, alanine aminotransferase (“ALT”), serum glutamic-pyruvic transaminase (“SGPT”), aspartate aminotransferase (“AST” or “SGOT”), ALT/AST ratios, serum aldolase, alkaline phosphatase (“ALP”), ammonia levels, bilirubin, gamma-glutamyl transpeptidase (“GGTP,” “ γ -GTP,” or “GGT”), leucine aminopeptidase (“LAP”), liver biopsy, liver ultrasonography, liver nuclear scan, 5'-nucleotidase, and blood protein. Hepatobiliary endpoints are compared to the stated normal levels as given in “Diagnostic and Laboratory Test Reference”, 4th edition, Mosby, 1999. These assays are run by accredited laboratories according to standard protocol.

[0088] Besides being useful for human treatment, certain compounds and formulations disclosed herein may also be useful for veterinary treatment of companion animals, exotic animals and farm animals, including mammals, rodents, and the like. More preferred animals include horses, dogs, and cats.

Combination Therapy

[0089] The compounds disclosed herein may also be combined or used in combination with other agents useful in the treatment of tyrosine kinase-mediated disorders. Or, by way of example only, the therapeutic effectiveness of one of the compounds described herein may be enhanced by administration of an adjuvant (i.e., by itself the adjuvant may only have minimal therapeutic benefit, but in combination with another therapeutic agent, the overall therapeutic benefit to the patient is enhanced).

[0090] Such other agents, adjuvants, or drugs, may be administered, by a route and in an amount commonly used therefor, simultaneously or sequentially with a compound as disclosed herein. When a compound as disclosed herein is used contemporaneously with one or more other drugs, a pharmaceutical composition containing such other drugs in addition to the compound disclosed herein may be utilized, but is not required.

[0091] In certain embodiments, the compounds disclosed herein can be combined with one or more alkylating agents, anti-metabolite agents, mitotic inhibitors, tyrosine kinase inhibitors, topoisomerase inhibitors, cancer immunotherapy monoclonal antibodies, anti-tumor antibiotic agents, anti-cancer agents, non-steroidal anti-inflammatory agents, anilide analgesics, disease-modifying anti-rheumatic agents, glucocorticoids, and immunosuppressants.

[0092] In certain embodiments, the compounds disclosed herein can be combined with an alkylating agent selected from the group consisting of chlorambucil, chlormethine, cyclophosphamide, ifosfamide, melphalan, carmustine, fotemustine, lomustine, streptozocin, carboplatin, cisplatin, oxaliplatin, BBR3464, busulfan, dacarbazine, procarbazine, temozolomide, thioTEPA, and uramustine.

[0093] In certain embodiments, the compounds disclosed herein can be combined with an anti-metabolite agent selected from the group consisting of aminopterin, methotrexate, pemetrexed, raltitrexed, cladribine, clofarabine, fludarabine, mercaptopurine, pentostatin, tioguanine, cytarabine, fluorouracil, floxuridine, tegafur, carmofur, capecitabine and gemcitabine.

[0094] In certain embodiments, the compounds disclosed herein can be combined with a mitotic inhibitor selected from the group consisting of docetaxel, paclitaxel, vinblastine, vincristine, vindesine, and vinorelbine.

[0095] In certain embodiments, the compounds disclosed herein can be combined with a tyrosine kinase inhibitor selected from the group consisting of imatinib, BIBW-2992, BIBF-1120, dasatinib, erlotinib, gefitinib, lapatinib, pelitinib, nilotinib, sorafenib, and sunitinib.

[0096] In certain embodiments, the compounds disclosed herein can be combined with a topoisomerase inhibitor selected from the group consisting of etoposide, etoposide phosphate, teniposide, camptothecin, topotecan, and irinotecan.

[0097] In certain embodiments, the compounds disclosed herein can be combined with a cancer immunotherapy monoclonal antibody selected from the group consisting of rituximab, alemtuzumab, bevacizumab, cetuximab, gemtuzumab, panitumumab, tositumomab, and trastuzumab.

[0098] In certain embodiments, the compounds disclosed herein can be combined with an anti-tumor antibiotic agent selected from the group consisting of daunorubicin, doxorubicin, epirubicin, idarubicin, mitoxantrone, valrubicin, actinomycin, bleomycin, mitomycin, plicamycin, and hydroxyurea.

[0099] In certain embodiments, the compounds disclosed herein can be combined with an anti-cancer agent selected from the group consisting of amsacrine, asparaginase, altretamine, hydroxycarbamide, lonidamine, pentostatin, miltefosine, masoprocol, estramustine, tretinoin, mitoguazone, topotecan, tiazofurine, irinotecan, alitretinoin, mitotane, pegaspargase, bexarotene, arsenic trioxide, imatinib, denileukin diftitox, bortezomib, celecoxib, and anagrelide.

[00100] In certain embodiments, the compounds disclosed herein can be combined with a non-steroidal anti-inflammatory agent selected from the group consisting of aceclofenac, acetaminophen, amoxicillin, aspirin, azapropazone, benorilate, bromfenac, carprofen, celecoxib, choline magnesium salicylate, diclofenac, diflunisal, etodolac, etoracoxib, fentanyl, fenbuten, fenoprofen, flurbiprofen, ibuprofen, indometacin, ketoprofen, ketorolac, lornoxicam, loxoprofen, lumiracoxib, meloxicam, meclofenamic acid, mefenamic acid, meloxicam, metamizole, methyl salicylate, magnesium salicylate, nabumetone, naproxen, nimesulide, oxyphenbutazone, parecoxib, phenylbutazone, piroxicam, salicyl salicylate, sulindac, sulfinpyrazone, suprofen, tenoxicam, tiaprofenic acid, and tolmetin.

[00101] In certain embodiments, the compounds disclosed herein can be combined with an anilide analgesic selected from the group consisting of acetaminophen and phenacetin.

[00102] In certain embodiments, the compounds disclosed herein can be combined with a disease-modifying anti-rheumatic agent selected from the group consisting of azathioprine, cyclosporine A, D-penicillamine, gold salts, hydroxychloroquine, leflunomide, methotrexate, minocycline, sulfasalazine, cyclophosphamide, etanercept, infliximab, adalimumab, anakinra, rituximab, and abatacept.

[00103] In certain embodiments, the compounds disclosed herein can be combined with a glucocorticoid selected from the group consisting of beclometasone, budesonide, flunisolide, betamethasone, fluticasone, triamcinolone, mometasone, ciclesonide, hydrocortisone, cortisone acetate, prednisone, prednisolone, methylprednisolone, and dexamethasone.

[00104] In certain embodiments, the compounds disclosed herein can be combined with an immunosuppressant selected from the group consisting of fingolimod, cyclosporine A, Azathioprine, dexamethasone, tacrolimus, sirolimus, pimecrolimus, mycophenolate salts, everolimus, basiliximab, daclizumab, anti-thymocyte globulin, anti-lymphocyte globulin, CTLA4IgG, and CP-690550.

[00105] The compounds disclosed herein can also be administered in combination with other classes of compounds, including, but not limited to, norepinephrine reuptake inhibitors (NRIs) such as atomoxetine; dopamine reuptake inhibitors (DARIs), such as methylphenidate; serotonin-norepinephrine reuptake inhibitors (SNRIs), such as milnacipran; sedatives, such as diazepam; norepinephrine-dopamine reuptake inhibitor (NDRIs), such as bupropion; serotonin-norepinephrine-dopamine-reuptake-inhibitors (SNDRI), such as venlafaxine; monoamine oxidase inhibitors, such as selegiline; hypothalamic phospholipids; endothelin converting enzyme (ECE) inhibitors, such as phosphoramidon; opioids, such as tramadol; thromboxane receptor antagonists, such as ifetroban; potassium channel openers; thrombin inhibitors, such as hirudin; hypothalamic phospholipids; growth factor inhibitors, such as modulators of PDGF activity; platelet activating factor (PAF) antagonists; anti-platelet agents, such as GPIIb/IIIa blockers (e.g., abcdximab, eptifibatide, and tirofiban), P2Y(AC) antagonists (e.g., clopidogrel, ticlopidine and CS-747), and aspirin; anticoagulants, such as warfarin; low molecular weight heparins, such as enoxaparin; Factor VIIa Inhibitors and Factor Xa Inhibitors; renin inhibitors; neutral endopeptidase (NEP) inhibitors; vasopepsidase inhibitors (dual NEP-ACE inhibitors), such as omapatrilat and gemopatrilat; HMG CoA reductase inhibitors, such as pravastatin, lovastatin, atorvastatin, simvastatin, NK-104 (a.k.a. itavastatin, nisvastatin, or nisbastatin), and ZD-4522 (also known as rosuvastatin, or atavastatin or visastatin); squalene synthetase inhibitors; fibrates; bile acid sequestrants, such as questran; niacin; anti-atherosclerotic agents, such as ACAT inhibitors; MTP Inhibitors; calcium channel blockers, such as amlodipine besylate; potassium channel activators; alpha-

muscarinic agents; beta-muscarinic agents, such as carvedilol and metoprolol; antiarrhythmic agents; diuretics, such as chlorothiazide, hydrochlorothiazide, flumethiazide, hydroflumethiazide, bendroflumethiazide, methylchlorothiazide, trichloromethiazide, polythiazide, benzothiazide, ethacrynic acid, tricrynafene, chlorthalidone, furosemide, bumetanide, triamterene, amiloride, and spironolactone; thrombolytic agents, such as tissue plasminogen activator (tPA), recombinant tPA, streptokinase, urokinase, prourokinase, and anisoylated plasminogen streptokinase activator complex (APSAC); anti-diabetic agents, such as biguanides (e.g. metformin), glucosidase inhibitors (e.g., acarbose), insulins, meglitinides (e.g., repaglinide), sulfonylureas (e.g., glimepiride, glyburide, and glipizide), thiozolidinediones (e.g. troglitazone, rosiglitazone and pioglitazone), and PPAR-gamma agonists; mineralocorticoid receptor antagonists, such as spironolactone and eplerenone; growth hormone secretagogues; α_2 inhibitors; phosphodiesterase inhibitors, such as PDE III inhibitors (e.g., cilostazol) and PDE V inhibitors (e.g., sildenafil, tadalafil, vardenafil); protein tyrosine kinase inhibitors; antiinflammatories; antiproliferatives, such as methotrexate, FK506 (tacrolimus, Prograf), mycophenolate mofetil; chemotherapeutic agents; immunosuppressants; anticancer agents and cytotoxic agents (e.g., alkylating agents, such as nitrogen mustards, alkyl sulfonates, nitrosoureas, ethylenimines, and triazenes); antimetabolites, such as folate antagonists, purine analogues, and pyridine analogues; antibiotics, such as anthracyclines, bleomycins, mitomycin, dactinomycin, and plicamycin; enzymes, such as L-asparaginase; farnesyl-protein transferase inhibitors; hormonal agents, such as glucocorticoids (e.g., cortisone), estrogens/antiestrogens, androgens/antiandrogens, progestins, and luteinizing hormone-releasing hormone antagonists, and octreotide acetate; microtubule-disruptor agents, such as ecteinascidins; microtubule-stabilizing agents, such as paclitaxel, docetaxel, and epothilones A-F; plant-derived products, such as vinca alkaloids, epipodophyllotoxins, and taxanes; and topoisomerase inhibitors; prenyl-protein transferase inhibitors; and cyclosporins; steroids, such as prednisone and dexamethasone; cytotoxic drugs, such as azathioprine and cyclophosphamide; TNF- α inhibitors, such as etanercept; anti-TNF antibodies or soluble TNF receptor, such as etanercept, rapamycin, and leflunomide; and cyclooxygenase-2 (COX-2) inhibitors, such as celecoxib and rofecoxib; and miscellaneous agents such as,

hydroxyurea, procarbazine, mitotane, hexamethylmelamine, gold compounds, platinum coordination complexes, such as cisplatin, satraplatin, and carboplatin.

[00106] Thus, in another aspect, certain embodiments provide methods for treating tyrosine kinase-mediated disorders in a human or animal subject in need of such treatment comprising administering to said subject an amount of a compound disclosed herein effective to reduce or prevent said disorder in the subject, in combination with at least one additional agent for the treatment of said disorder that is known in the art. In a related aspect, certain embodiments provide therapeutic compositions comprising at least one compound disclosed herein in combination with one or more additional agents for the treatment of tyrosine kinase-mediated disorders.

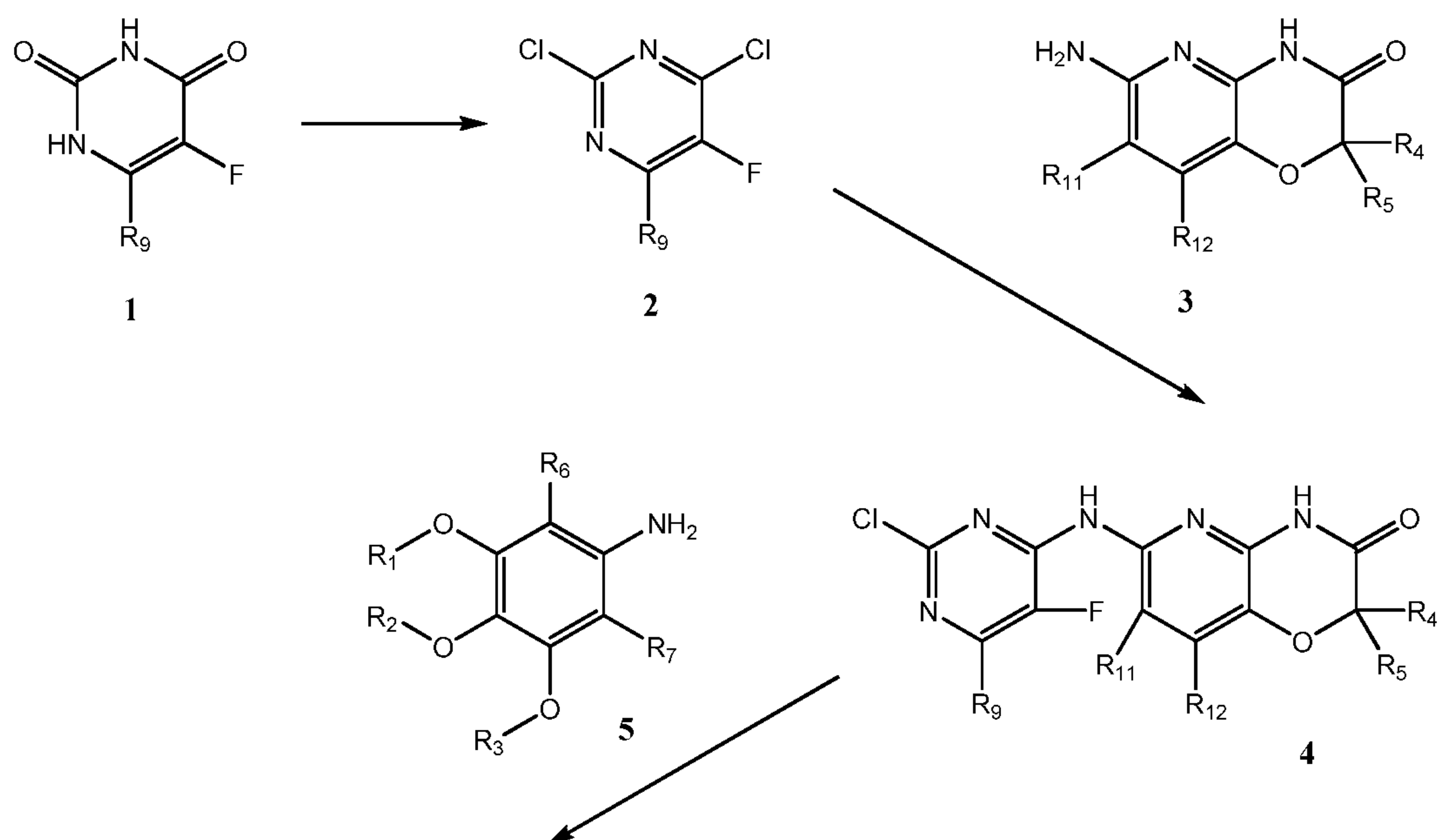
General Synthetic Methods for Preparing Compounds

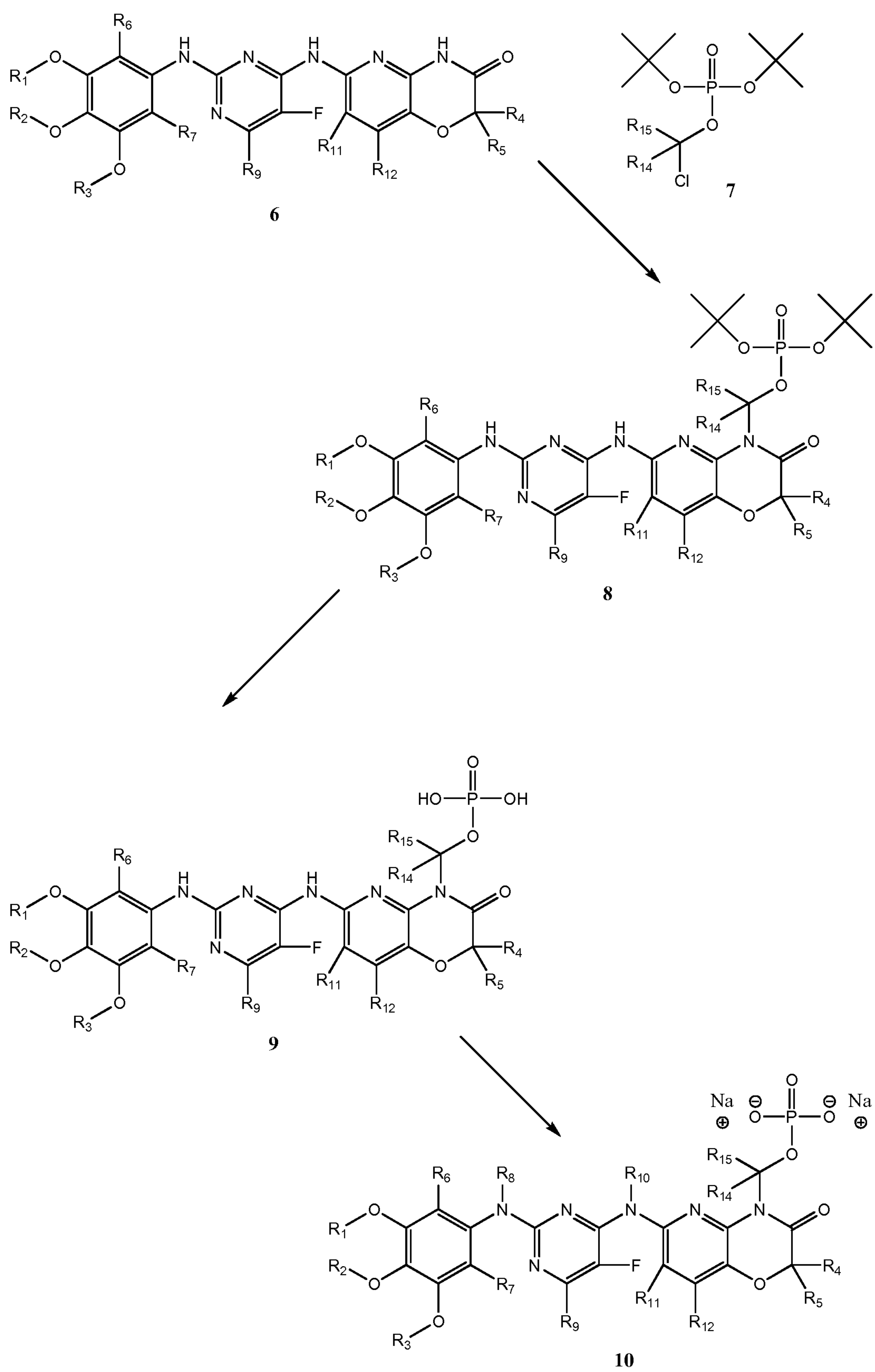
[00107] Isotopic hydrogen can be introduced into a compound as disclosed herein by synthetic techniques that employ deuterated reagents, whereby incorporation rates are pre-determined; and/or by exchange techniques, wherein incorporation rates are determined by equilibrium conditions, and may be highly variable depending on the reaction conditions. Synthetic techniques, where tritium or deuterium is directly and specifically inserted by tritiated or deuterated reagents of known isotopic content, may yield high tritium or deuterium abundance, but can be limited by the chemistry required. Exchange techniques, on the other hand, may yield lower tritium or deuterium incorporation, often with the isotope being distributed over many sites on the molecule.

[00108] The compounds as disclosed herein can be prepared by methods known to one of skill in the art and routine modifications thereof, and/or following procedures similar to those described in the Example section herein and routine modifications thereof, and/or procedures found in WO 2004/014382; WO 2005/012294; WO 2008/064274; WO 2006/078846; Gong et al., *Bioorg. Med. Chem.*, **2009**, 17, 3414-3425; Clauson-Hass et al., *Acta Chem. Scand.*, **1969**, 23, 2322-2324, which are hereby incorporated in their entirety, and references cited therein and routine modifications thereof. Compounds as disclosed herein can also be prepared as shown in any of the following schemes and routine modifications thereof.

[00109] The following schemes can be used to practice the present invention.
Any position shown as hydrogen may optionally be replaced with deuterium.

Scheme I

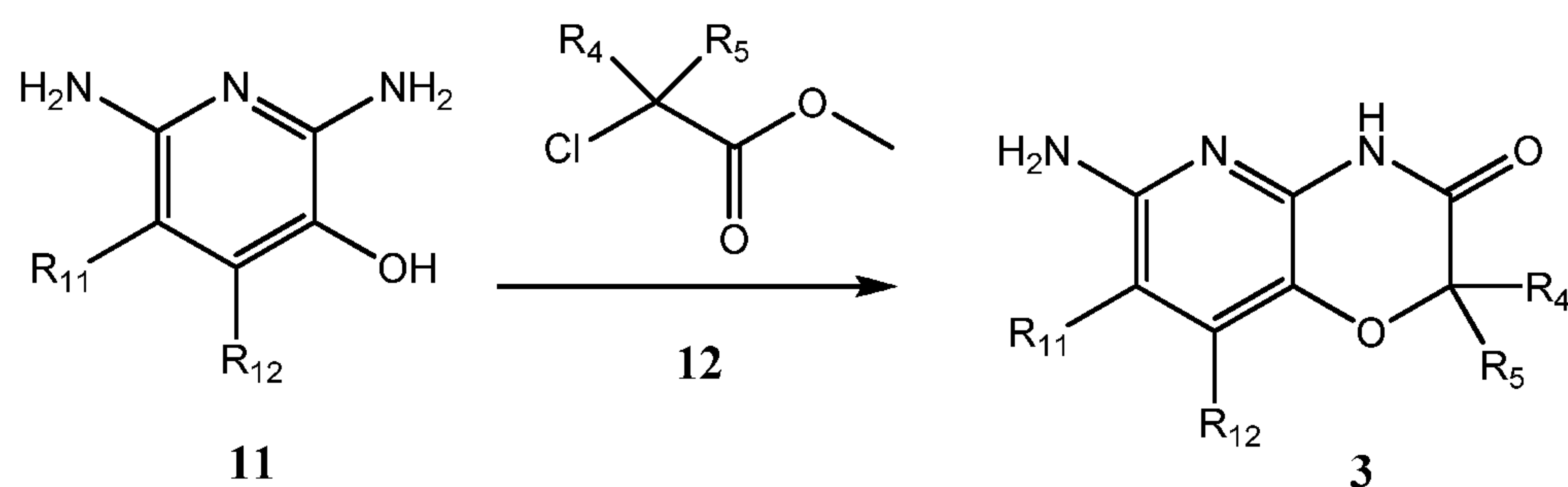




[00110] Compound **1** is treated with an appropriate chlorinating agent, such as a combination of phosphorous oxychloride and phosphorous pentachloride, at elevated temperature, to give compound **2**. Compound **2** is reacted with compound **3** in an appropriate solvent, such as a mixture of water and methanol, to give compound **4**. Compound **4** is reacted with compound **5** in an appropriate solvent, such as a mixture of water and methanol, at an elevated temperature, to give compound **6** of formula I. Compound **6** is reacted with compound **7** in the presence of an appropriate base, such as cesium carbonate, in an appropriate solvent, such as dimethylformamide, to give compound **8**. Compound **8** is treated with an appropriate deprotecting reagent, such as a mixture of acetic acid and water, at an elevated temperature, to give compound **9**. Compound **9** is treated with an appropriate base, such as sodium hydroxide, in an appropriate solvent, such as water, to give compound **10** of formula I.

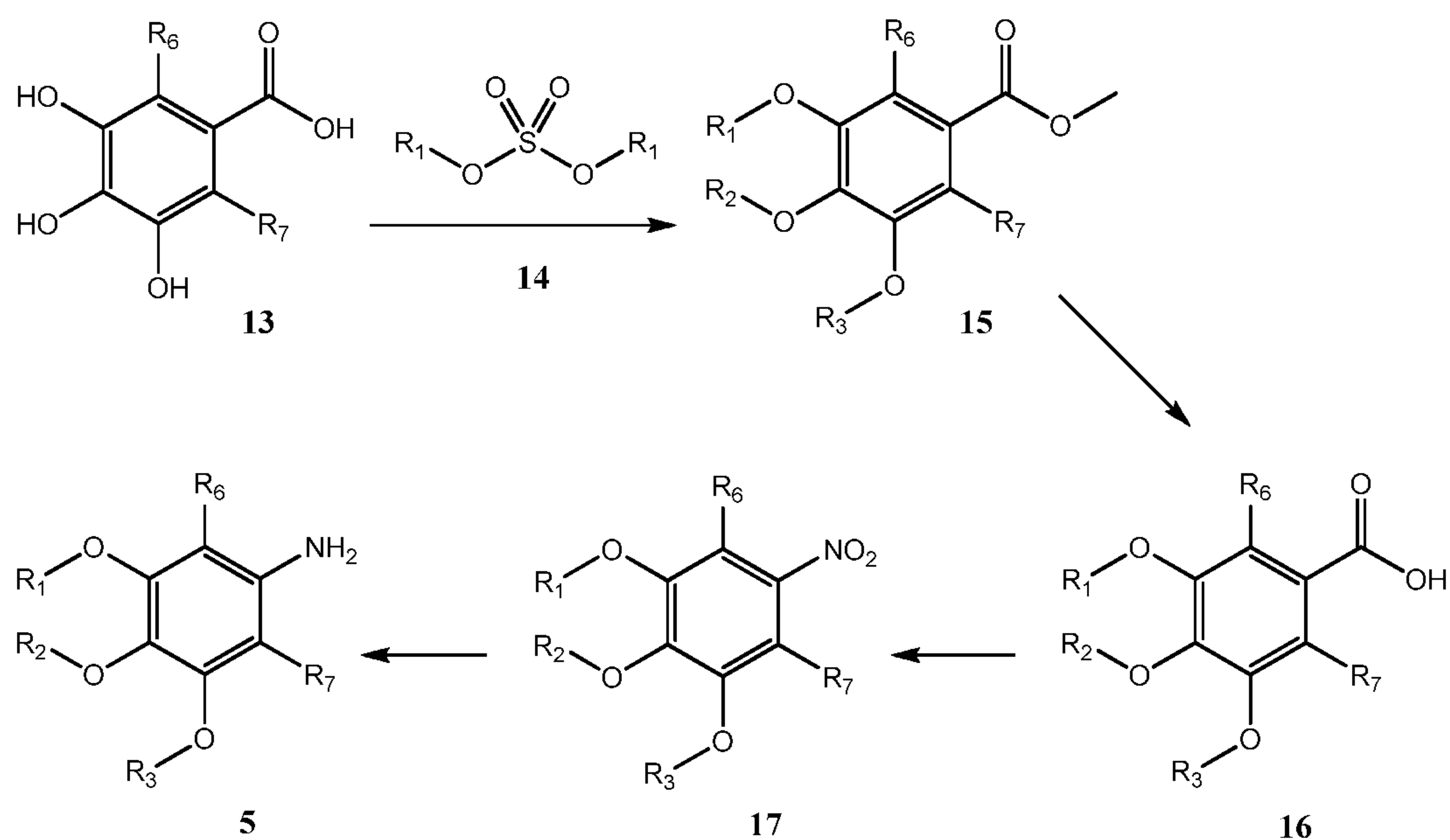
[00111] Deuterium can be incorporated to different positions synthetically, according to the synthetic procedures as shown in Scheme I, by using appropriate deuterated intermediates. For example, to introduce deuterium at R₉, compound **1** with the corresponding deuterium substitutions can be used. To introduce deuterium at one or more positions of R₄-R₅ and R₁₁-R₁₂, compound **3** with the corresponding deuterium substitutions can be used. To introduce deuterium at one or more positions of R₁-R₃ and R₆-R₇, compound **5** with the corresponding deuterium substitutions can be used. To introduce deuterium at one or more positions of R₁₄-R₁₅, compound **7** with the corresponding deuterium substitutions can be used.

[00112] Deuterium can be incorporated to various positions having an exchangeable proton, such as the amine N-Hs, via proton-deuterium equilibrium exchange. For example, to introduce deuterium at R₈, R₁₀, and R₁₃, these protons may be replaced with deuterium selectively or non-selectively through a proton-deuterium exchange method known in the art.

Scheme II

[00113] Compound **11** is reacted with compound **12** in the presence of an appropriate base, such as sodium hydride, in an appropriate solvent, such as dimethyl sulfoxide, to give compound **3**.

[00114] Deuterium can be incorporated to different positions synthetically, according to the synthetic procedures as shown in Scheme II, by using appropriate deuterated intermediates. For example, to introduce deuterium at R_{11} - R_{12} , compound **11** with the corresponding deuterium substitutions can be used. To introduce deuterium at one or more positions of R_4 - R_5 , compound **12** with the corresponding deuterium substitutions can be used.

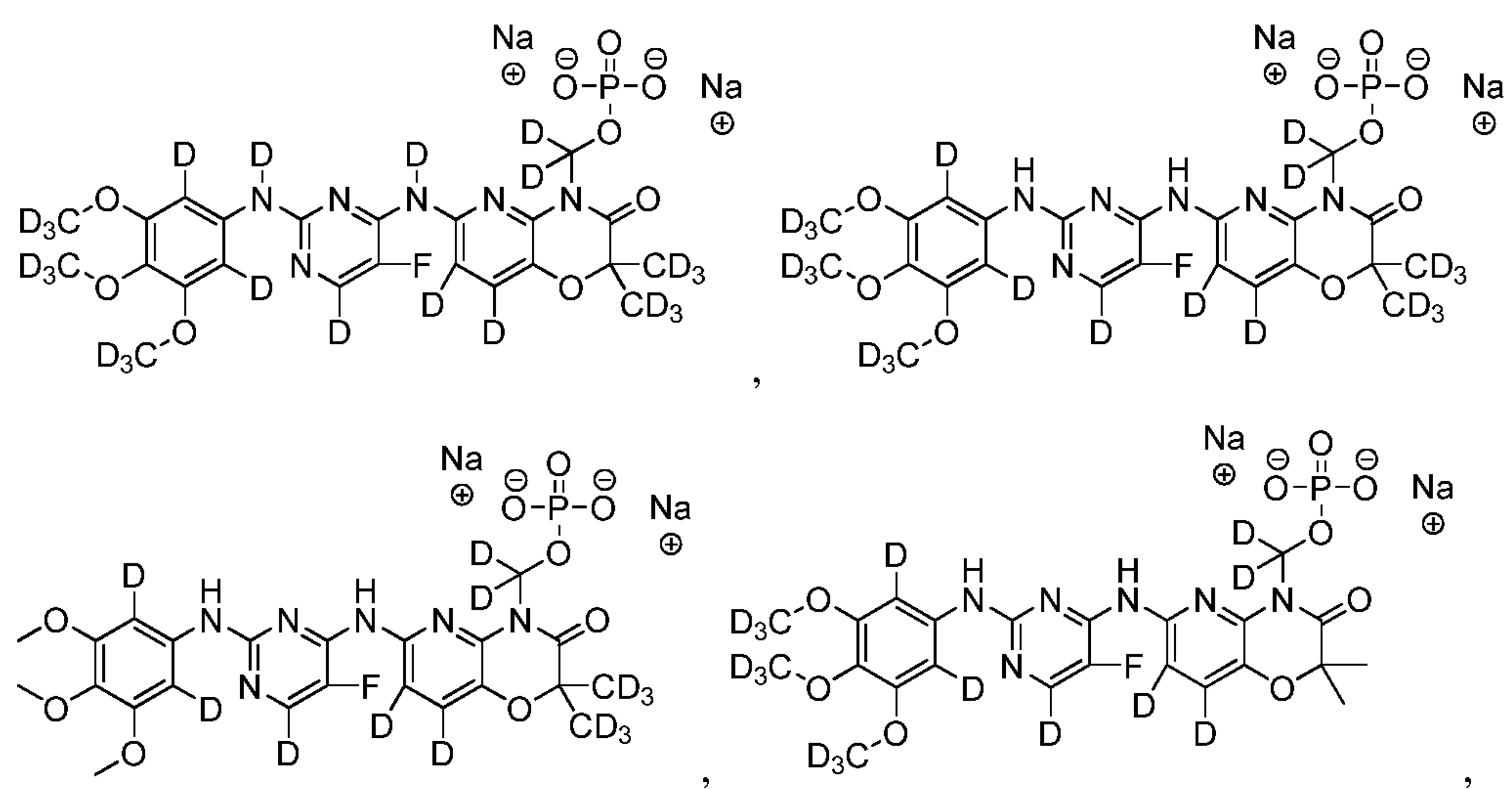
Scheme III

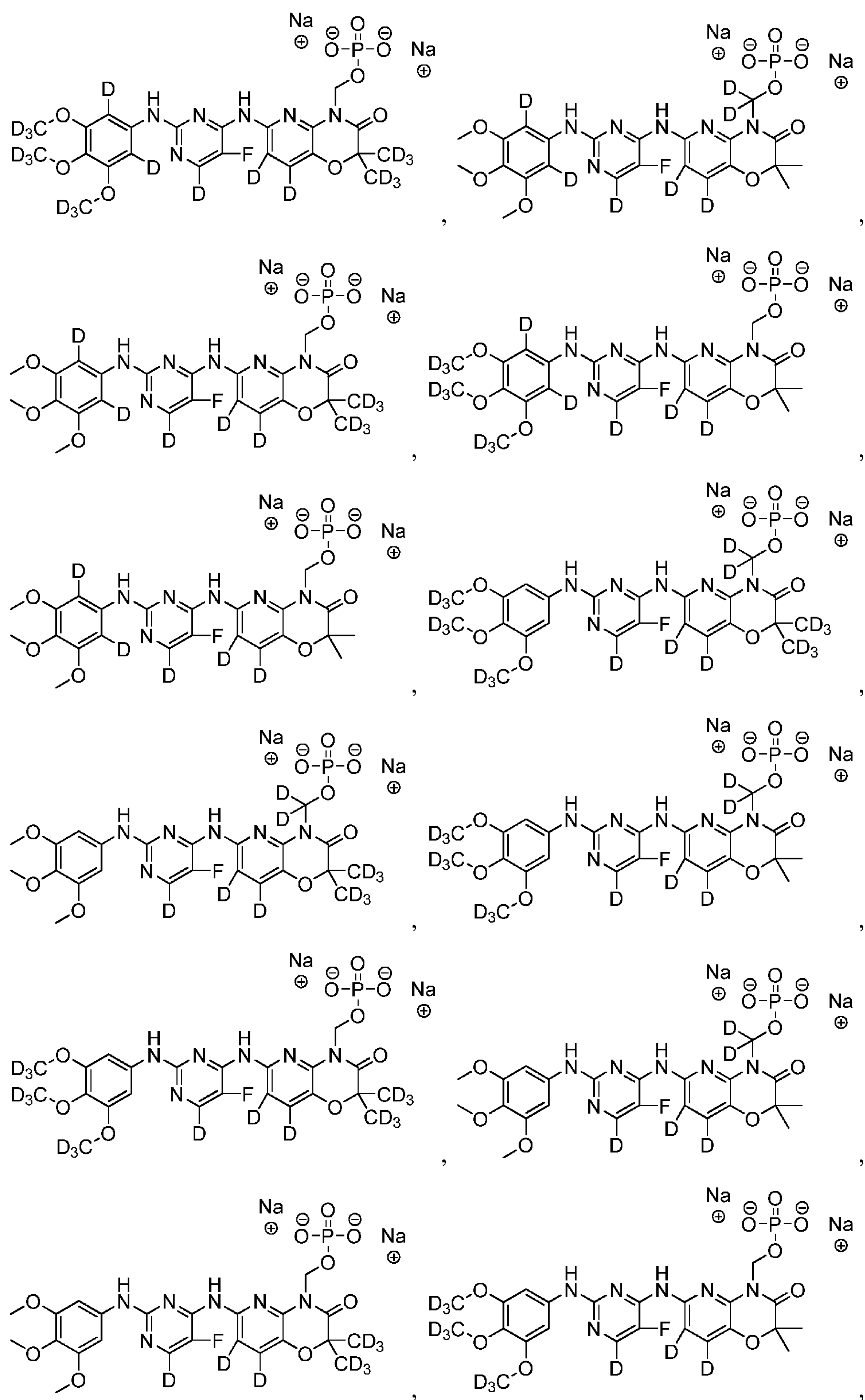
[00115] Compound **13** is reacted with compound **14** in the presence of an appropriate base, such as potassium carbonate, in an appropriate solvent, such as acetone, to give compound **15**. Compound **15** is treated with an appropriate base, such as sodium hydroxide, in an appropriate solvent, such as a mixture of ethanol and water, to give compound **16**. Compound **16** is treated with an appropriate nitrating agent, such as nitric acid, in an appropriate solvent, such as acetic acid, to give compound **17**. Compound **17** is treated with an appropriate reducing agent, such as a combination of hydrazine hydrate and an appropriate catalyst, such as palladium on carbon, in an appropriate solvent, such as ethanol, to give compound **5**.

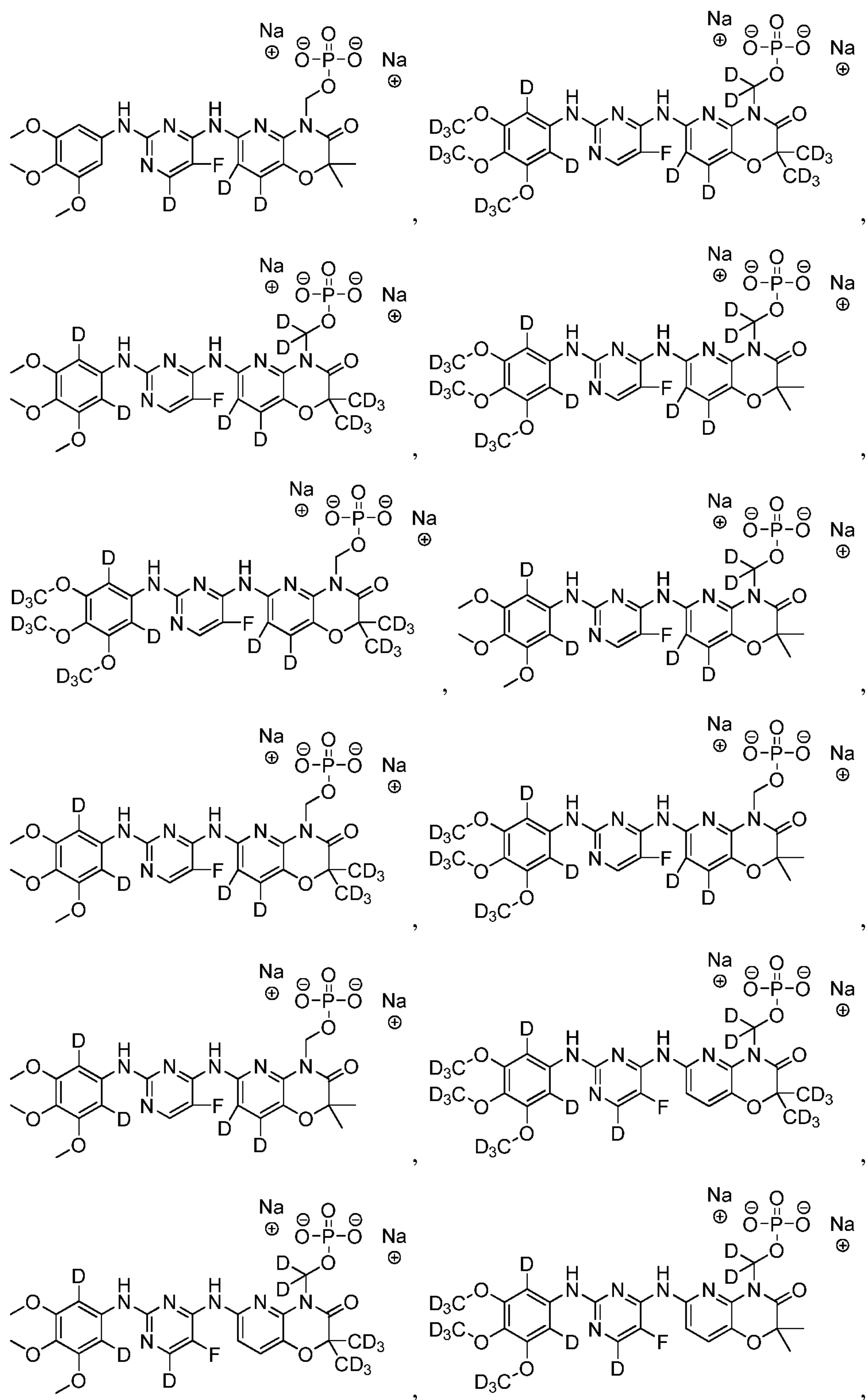
[00116] Deuterium can be incorporated to different positions synthetically, according to the synthetic procedures as shown in Scheme III, by using appropriate deuterated intermediates. For example, to introduce deuterium at R₆-R₇, compound **13** with the corresponding deuterium substitutions can be used. To introduce deuterium at one or more positions of R₁-R₃, compound **14** with the corresponding deuterium substitutions can be used.

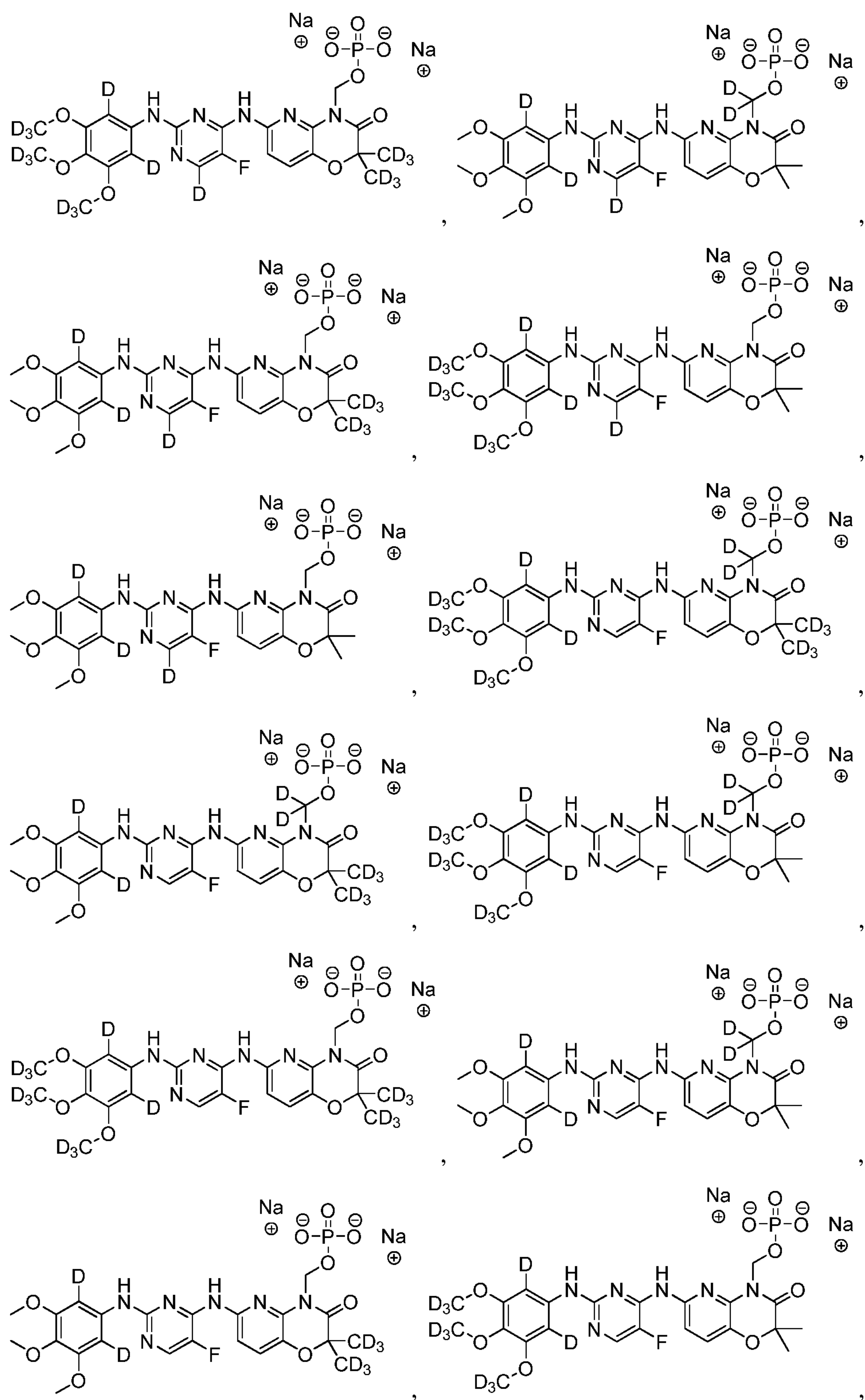
[00117] The invention is further illustrated by the following examples. All IUPAC names were generated using CambridgeSoft's ChemDraw 10.0.

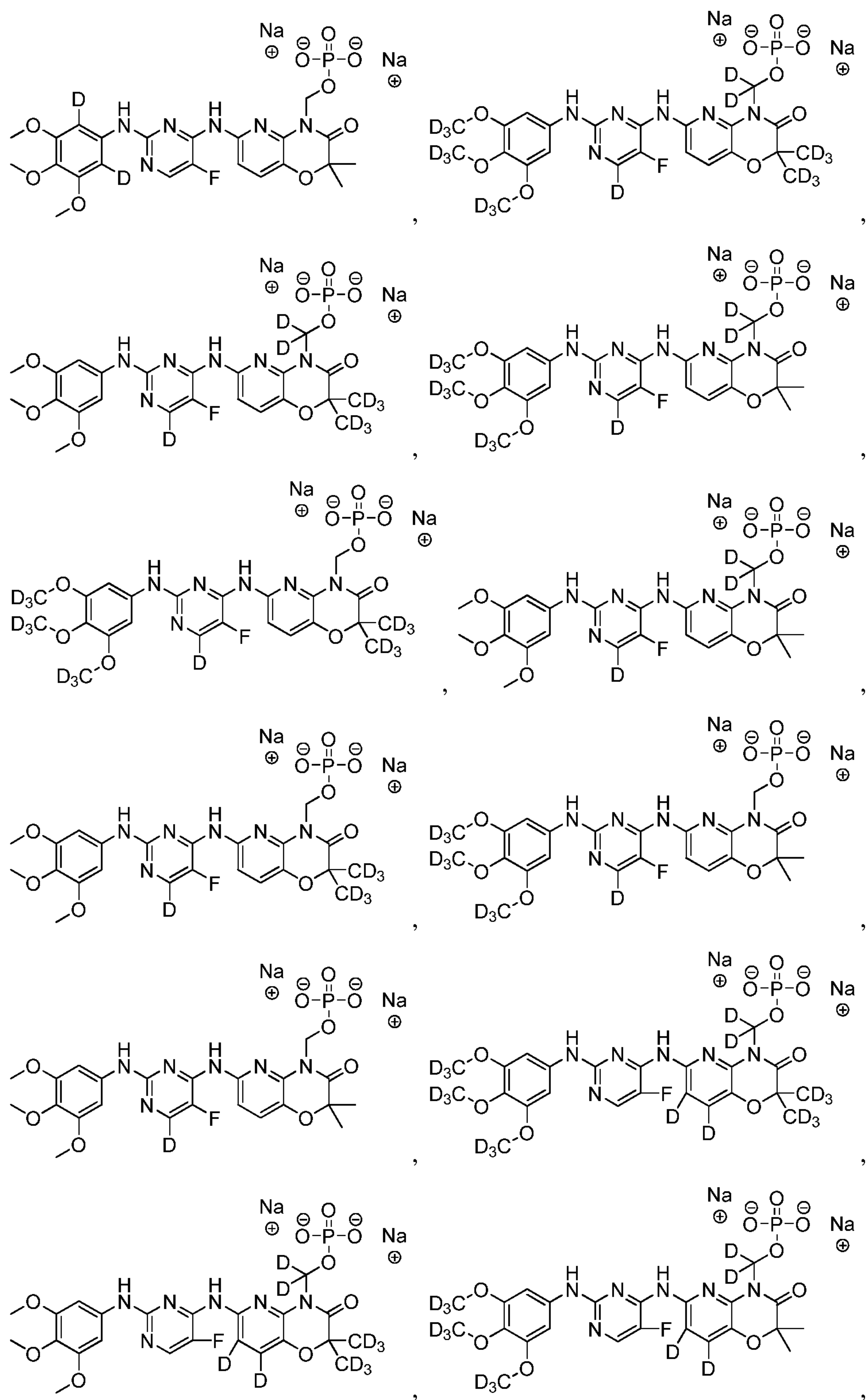
[00118] The following compounds can generally be made using the methods described above. It is expected that these compounds when made will have activity similar to those described in the examples above.

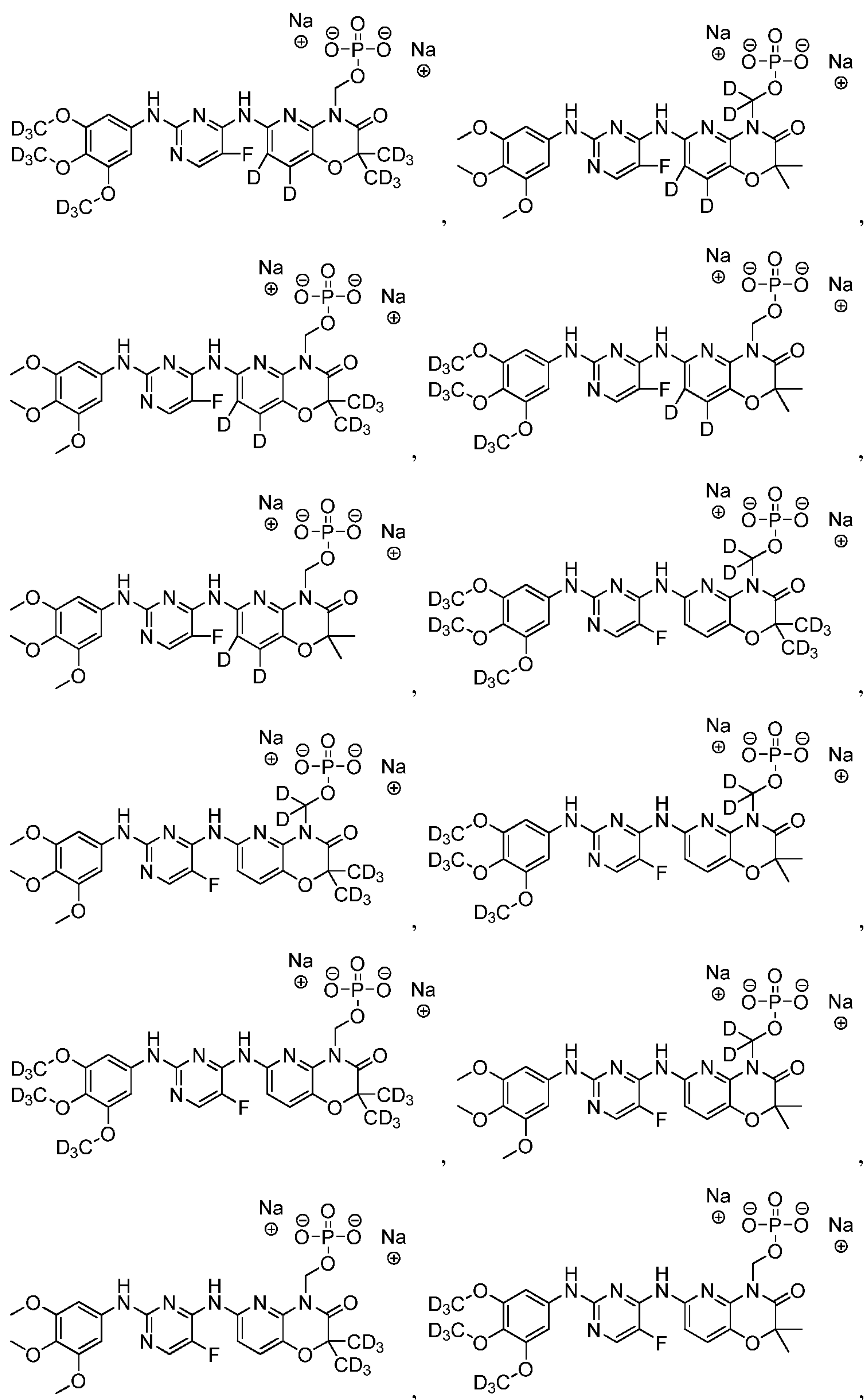


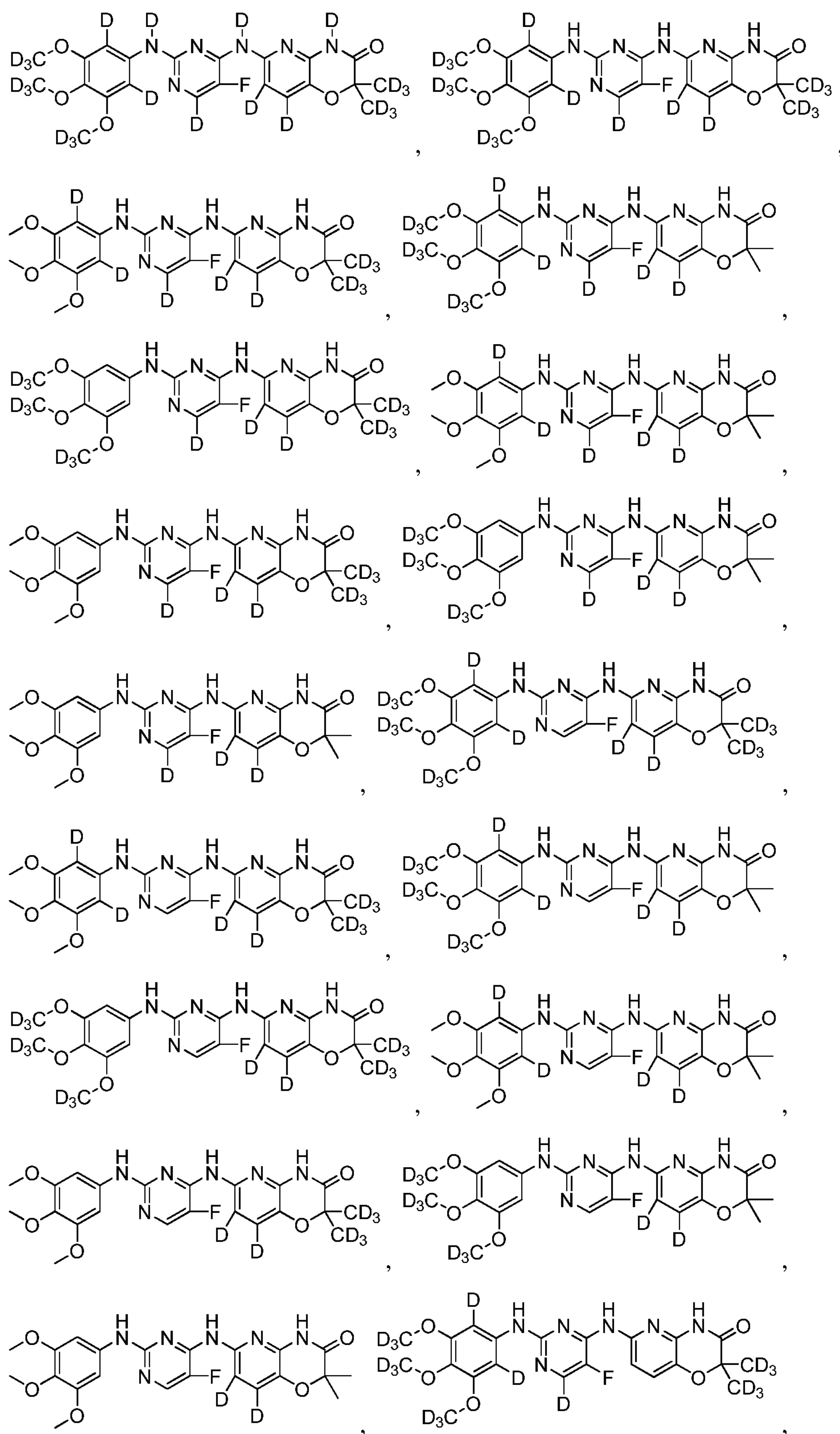


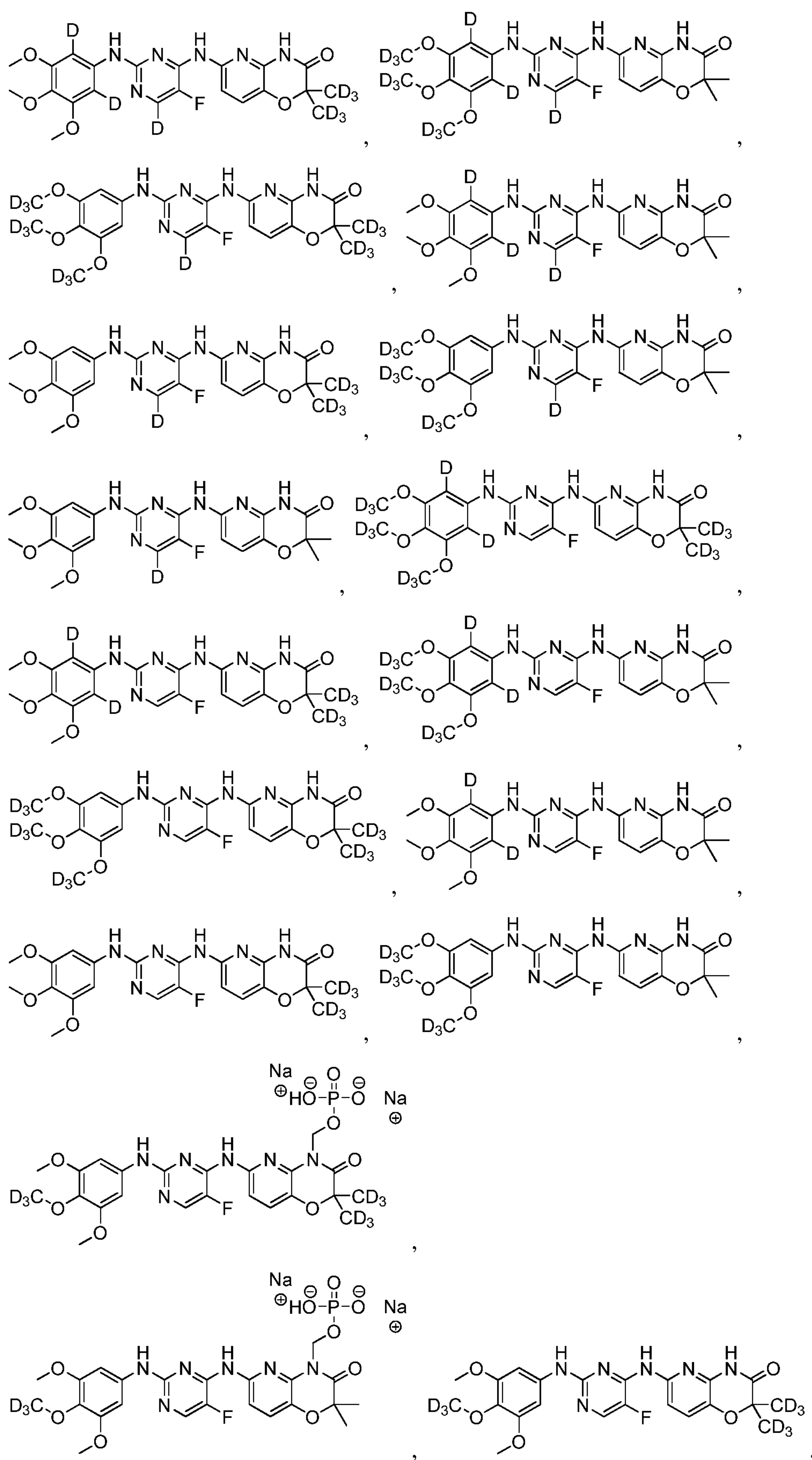


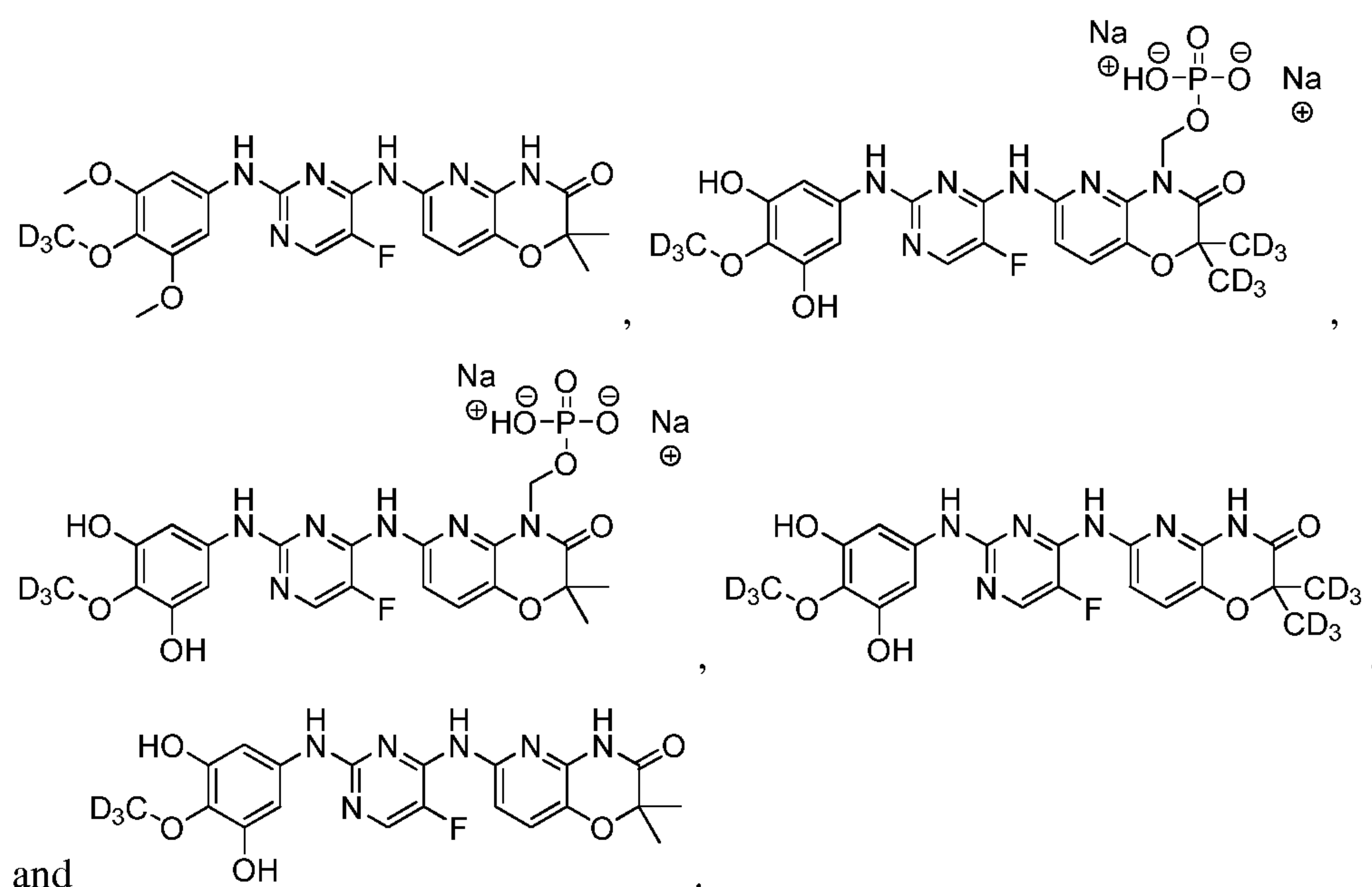












[00119] Changes in the metabolic properties of the compounds disclosed herein as compared to their non-isotopically enriched analogs can be shown using the following assays. Compounds listed above which have not yet been made and/or tested are predicted to have changed metabolic properties as shown by one or more of these assays as well.

Biological Activity Assays

In vitro Liver Microsomal Stability Assay

[00120] Liver microsomal stability assays are conducted at 1 mg per mL liver microsome protein with an NADPH-generating system in 2% NaHCO₃ (2.2 mM NADPH, 25.6 mM glucose 6-phosphate, 6 units per mL glucose 6-phosphate dehydrogenase and 3.3 mM MgCl₂). Test compounds are prepared as solutions in 20% acetonitrile-water and added to the assay mixture (final assay concentration 5 microgram per mL) and incubated at 37 °C. Final concentration of acetonitrile in the assay should be <1%. Aliquots (50μL) are taken out at times 0, 15, 30, 45, and 60 min, and diluted with ice cold acetonitrile (200 μL) to stop the reactions. Samples are centrifuged at 12,000 RPM for 10 min to precipitate proteins.

Supernatants are transferred to microcentrifuge tubes and stored for LC/MS/MS analysis of the degradation half-life of the test compounds.

In vitro metabolism using human cytochrome P₄₅₀ enzymes

[00121] The cytochrome P₄₅₀ enzymes are expressed from the corresponding human cDNA using a baculovirus expression system (BD Biosciences, San Jose, CA). A 0.25 milliliter reaction mixture containing 0.8 milligrams per milliliter protein, 1.3 millimolar NADP⁺, 3.3 millimolar glucose-6-phosphate, 0.4 U/mL glucose-6-phosphate dehydrogenase, 3.3 millimolar magnesium chloride and 0.2 millimolar of a compound of Formula I, the corresponding non-isotopically enriched compound or standard or control in 100 millimolar potassium phosphate (pH 7.4) is incubated at 37 °C for 20 min. After incubation, the reaction is stopped by the addition of an appropriate solvent (e.g., acetonitrile, 20% trichloroacetic acid, 94% acetonitrile/6% glacial acetic acid, 70% perchloric acid, 94% acetonitrile/6% glacial acetic acid) and centrifuged (10,000 g) for 3 min. The supernatant is analyzed by HPLC/MS/MS.

Cytochrome P₄₅₀	Standard
CYP1A2	Phenacetin
CYP2A6	Coumarin
CYP2B6	[¹³ C]-(S)-mephenytoin
CYP2C8	Paclitaxel
CYP2C9	Diclofenac
CYP2C19	[¹³ C]-(S)-mephenytoin
CYP2D6	(+/-)-Bufuralol
CYP2E1	Chlorzoxazone
CYP3A4	Testosterone
CYP4A	[¹³ C]-Lauric acid

Monoamine Oxidase A Inhibition and Oxidative Turnover

[00122] The procedure is carried out using the methods described by Weyler, *Journal of Biological Chemistry* **1985**, 260, 13199-13207, which is hereby incorporated by reference in its entirety. Monoamine oxidase A activity is measured spectrophotometrically by monitoring the increase in absorbance at 314 nm on oxidation of kynuramine with formation of 4-hydroxyquinoline. The measurements are carried out, at 30 °C, in 50mM NaP_i buffer, pH 7.2, containing 0.2% Triton X-100 (monoamine oxidase assay buffer), plus 1 mM kynuramine, and the desired amount of enzyme in 1 mL total volume.

Monooamine Oxidase B Inhibition and Oxidative Turnover

[00123] The procedure is carried out as described in Uebelhack, *Pharmacopsychiatry* **1998**, 31(5), 187-192, which is hereby incorporated by reference in its entirety.

Reverse Passive Arthus Reaction Model

[00124] The procedure is carried out as described in WO 2005/012294, WO 2008/064274, and 2006/078846, which is hereby incorporated by reference in its entirety.

Animal Toxicity Assays

[00125] The procedure is carried out as described in WO 2008/064274 and 2006/078846, which is hereby incorporated by reference in its entirety.

FcεRI-dependent Mast Cell Activation

[00126] The procedure is carried out as described in WO 2008/064274 and 2006/078846, which is hereby incorporated by reference in its entirety.

Reverse Passive Arthus Reaction Model

[00127] The procedure is carried out as described in WO 2008/064274 and 2006/078846, which is hereby incorporated by reference in its entirety.

Collagen Antibody-Induced Arthritis Model

[00128] The procedure is carried out as described in WO 2008/064274 and 2006/078846, which is hereby incorporated by reference in its entirety.

Collagen-Induced Arthritis Model

[00129] The procedure is carried out as described in WO 2008/064274 and 2006/078846, which is hereby incorporated by reference in its entirety.

Oral Bioavailability Assay

[00130] The procedure is carried out as described in WO 2008/064274 and 2006/078846, which is hereby incorporated by reference in its entirety.

Human Rheumatoid Arthritis Trial

[00131] The procedure is carried out as described in Weinblatt et al., *Arthritis Rheum.*, **2008**, 58(11), 3309-3318, which is hereby incorporated by reference in its entirety.

Murine Lupus Model

[00132] The procedure is carried out as described in Bajhat et al., *Arthritis & Rheumatism*, **2008**, 58(5), 1433-1444, which is hereby incorporated by reference in its entirety.

Syk Kinase Inhibition Study

[00133] The procedure is carried out as described in Brasselmann et al., *J. Pharmacol. Exp. Ther.*, **2006**, 319(3), 998-1008, which is hereby incorporated by reference in its entirety.

Human Pharmacokinetic Study of Fostamatinib and R-406

[00134] The procedure is carried out as described in Sweeny et al., *Drug Metab. Disp.*, **2010**, 38(7), 1166-1176, which is hereby incorporated by reference in its entirety.

Pharmacokinetic Study of Fostamatinib and R-406 in Cynomolgus Monkey

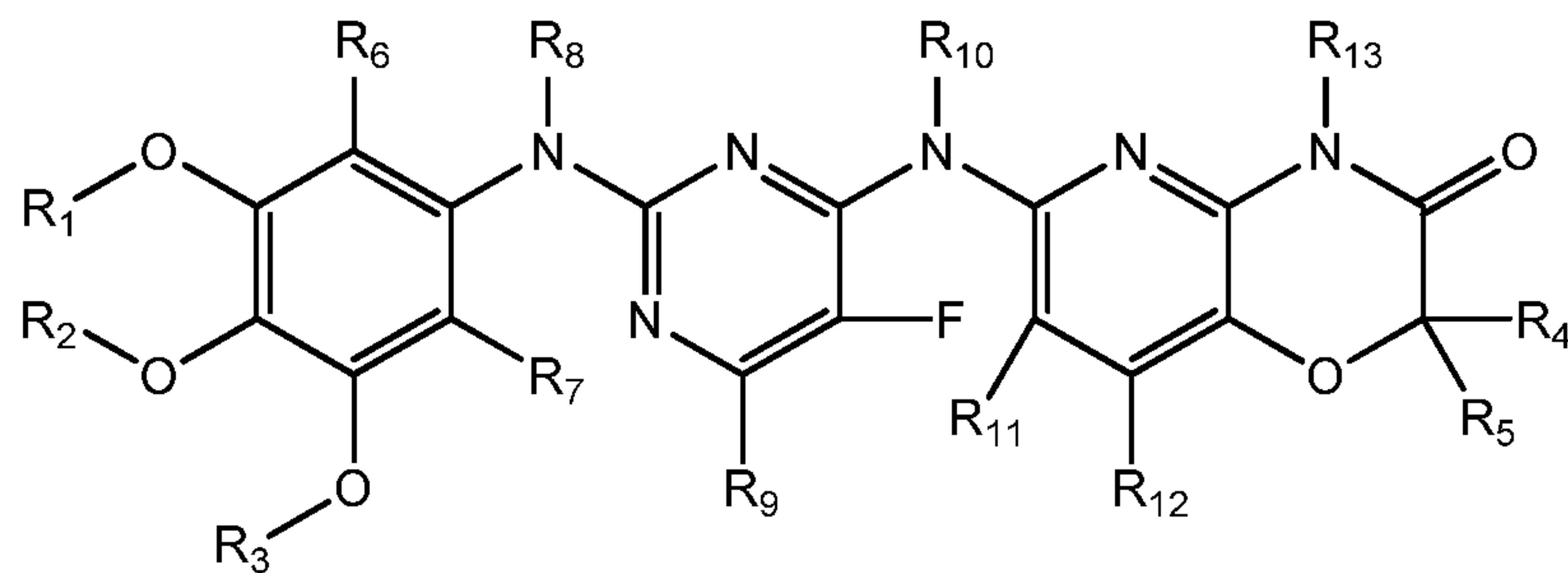
[00135] The procedure is carried out as described in Sweeny et al., *Xenobiotica*, **2010**, 40(6), 415-423, which is hereby incorporated by reference in its entirety.

[00136] From the foregoing description, one skilled in the art can easily ascertain the essential characteristics of this invention, and without departing from the spirit and scope thereof, can make various changes and modifications of the invention to adapt it to various usages and conditions.

CLAIMS

What is claimed is:

1. A compound of structural Formula I



(I)

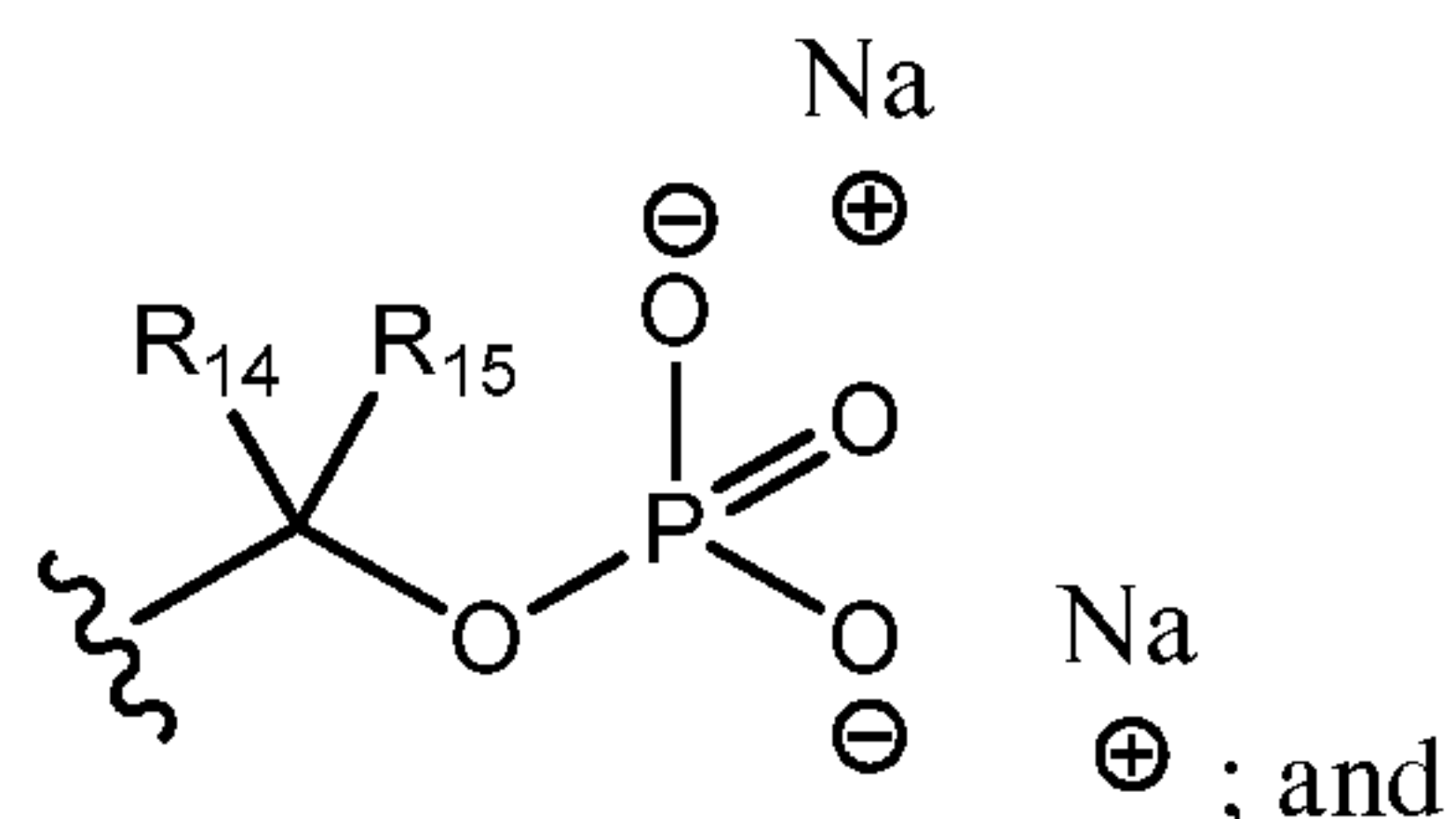
or a salt thereof, wherein:

R_1 - R_3 are independently selected from the group consisting of hydrogen, deuterium, $-CH_3$, $-CH_2D$, $-CD_2H$, and $-CD_3$;

R_4 - R_5 are independently selected from the group consisting of $-CH_3$, $-CH_2D$, $-CD_2H$, and $-CD_3$;

R_6 - R_{12} and R_{14} - R_{15} are independently selected from the group consisting of hydrogen and deuterium;

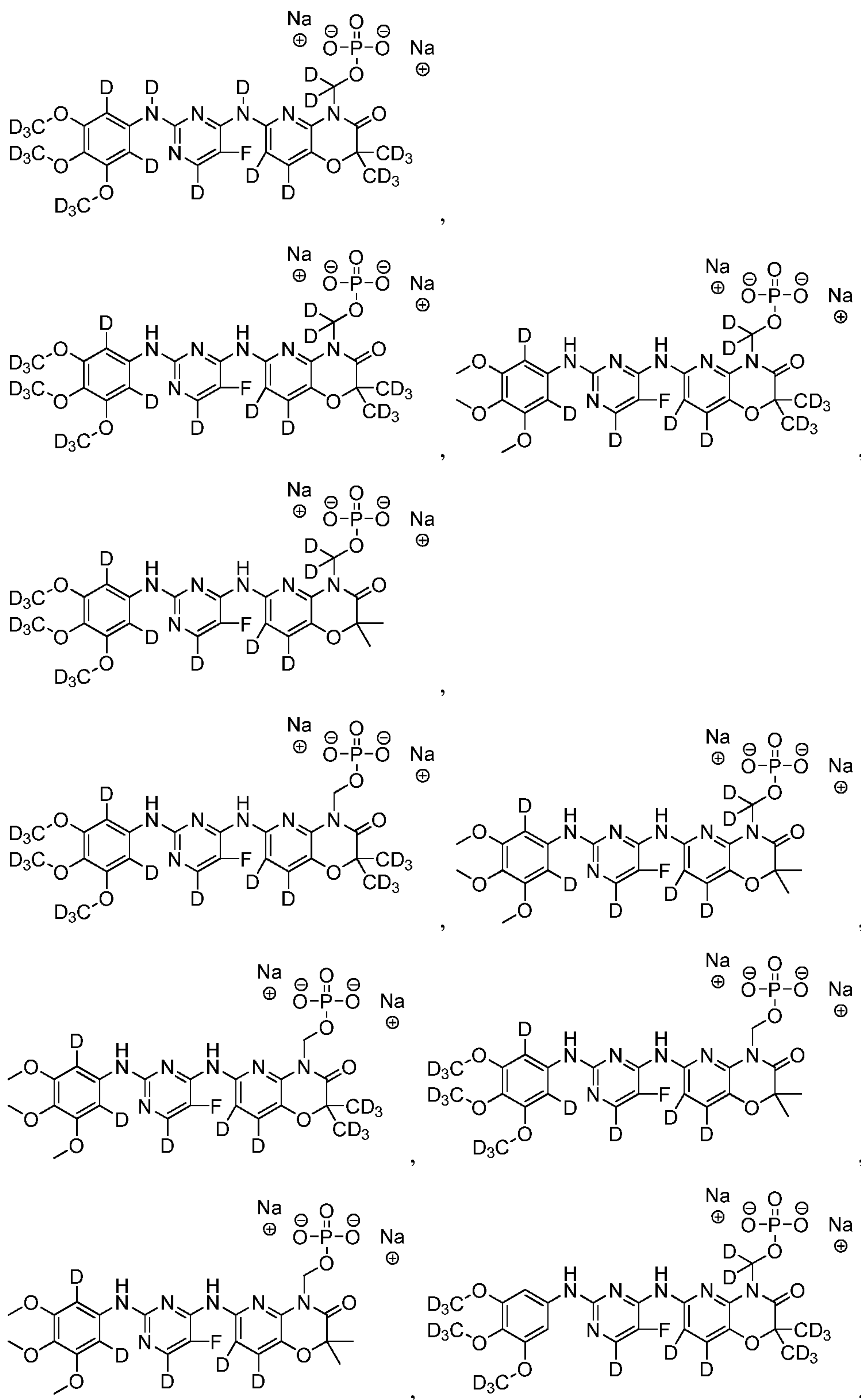
R_{13} is selected from the group consisting of hydrogen, deuterium, and

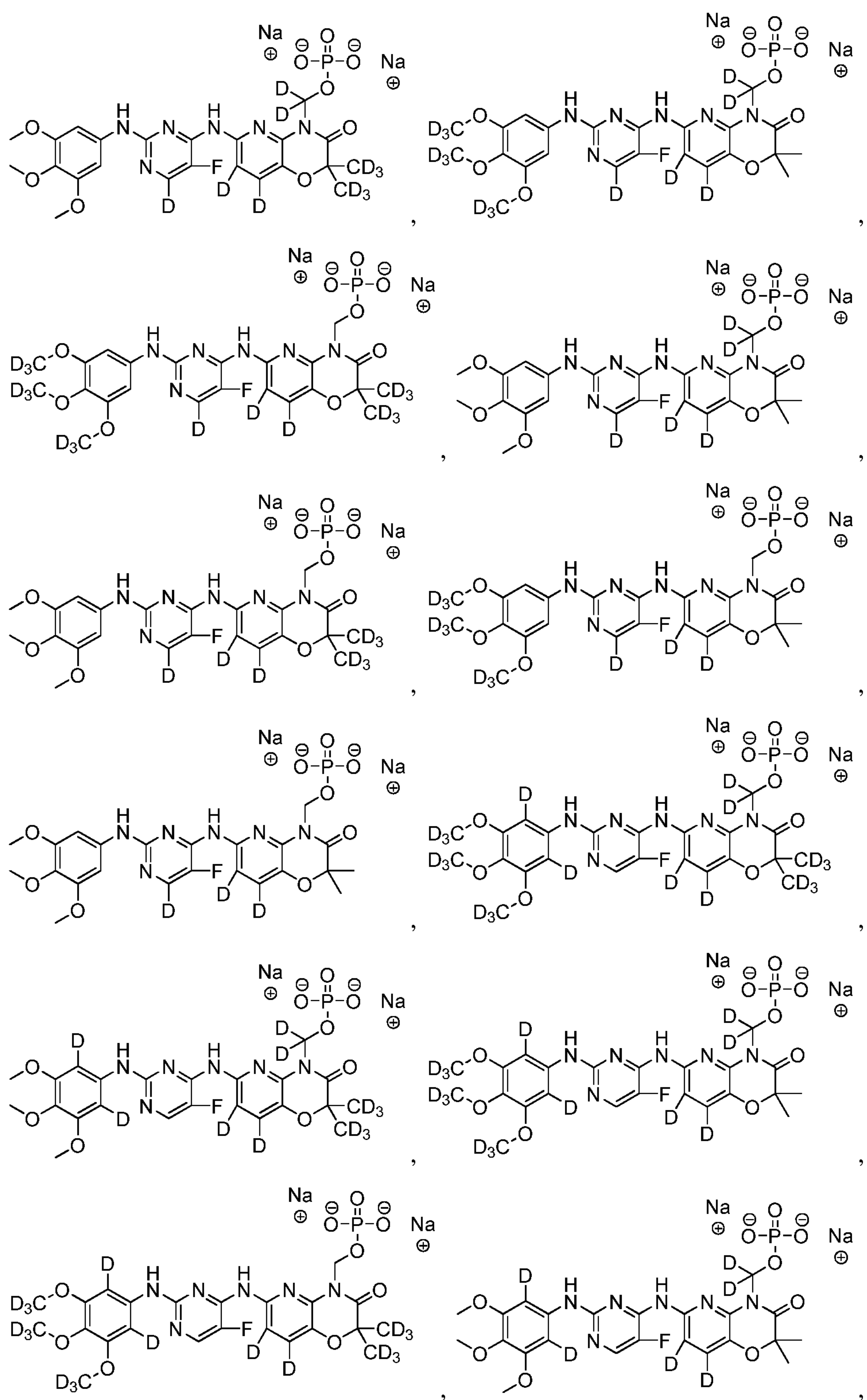


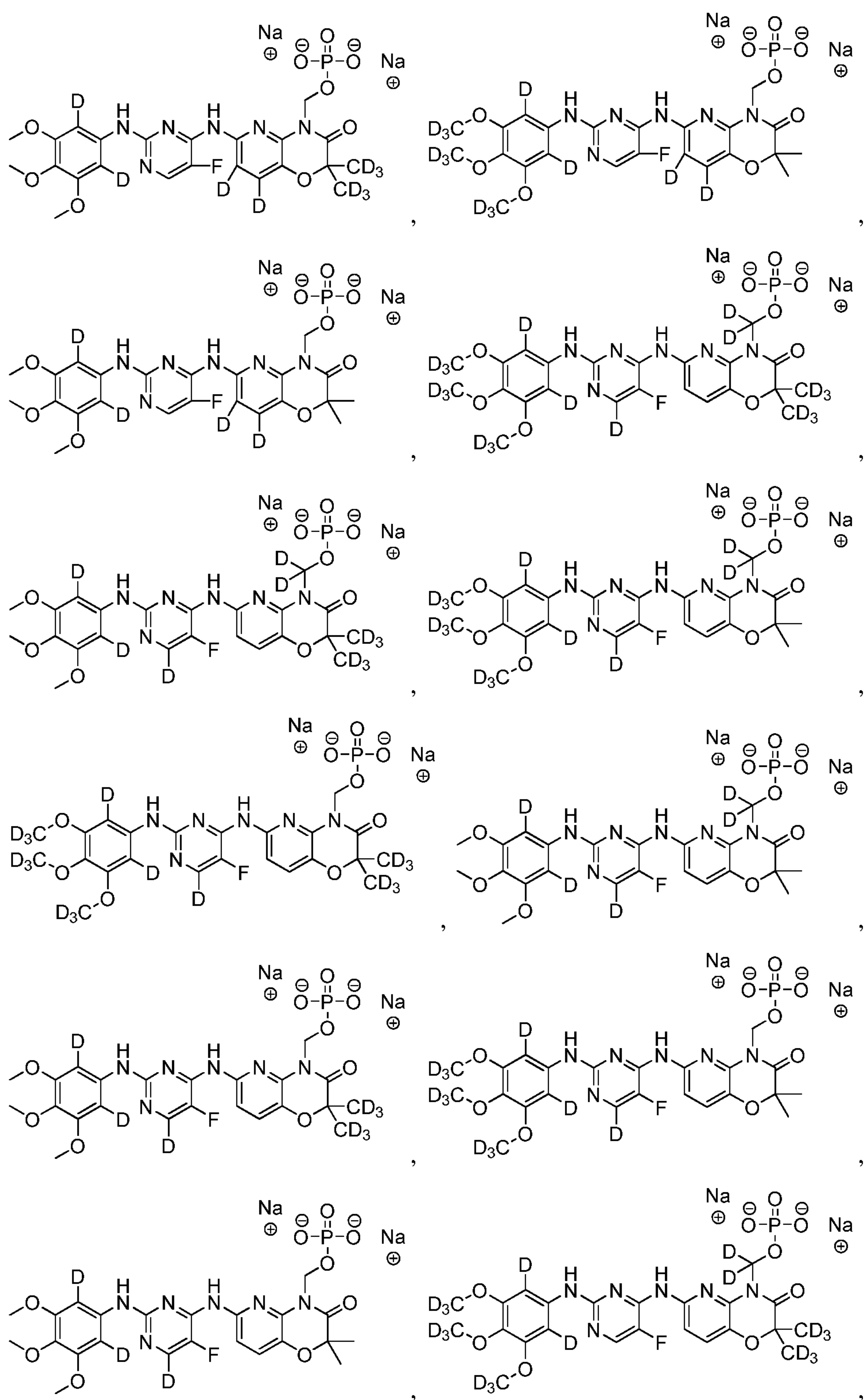
at least one of R_1 - R_{15} is deuterium or contains deuterium.

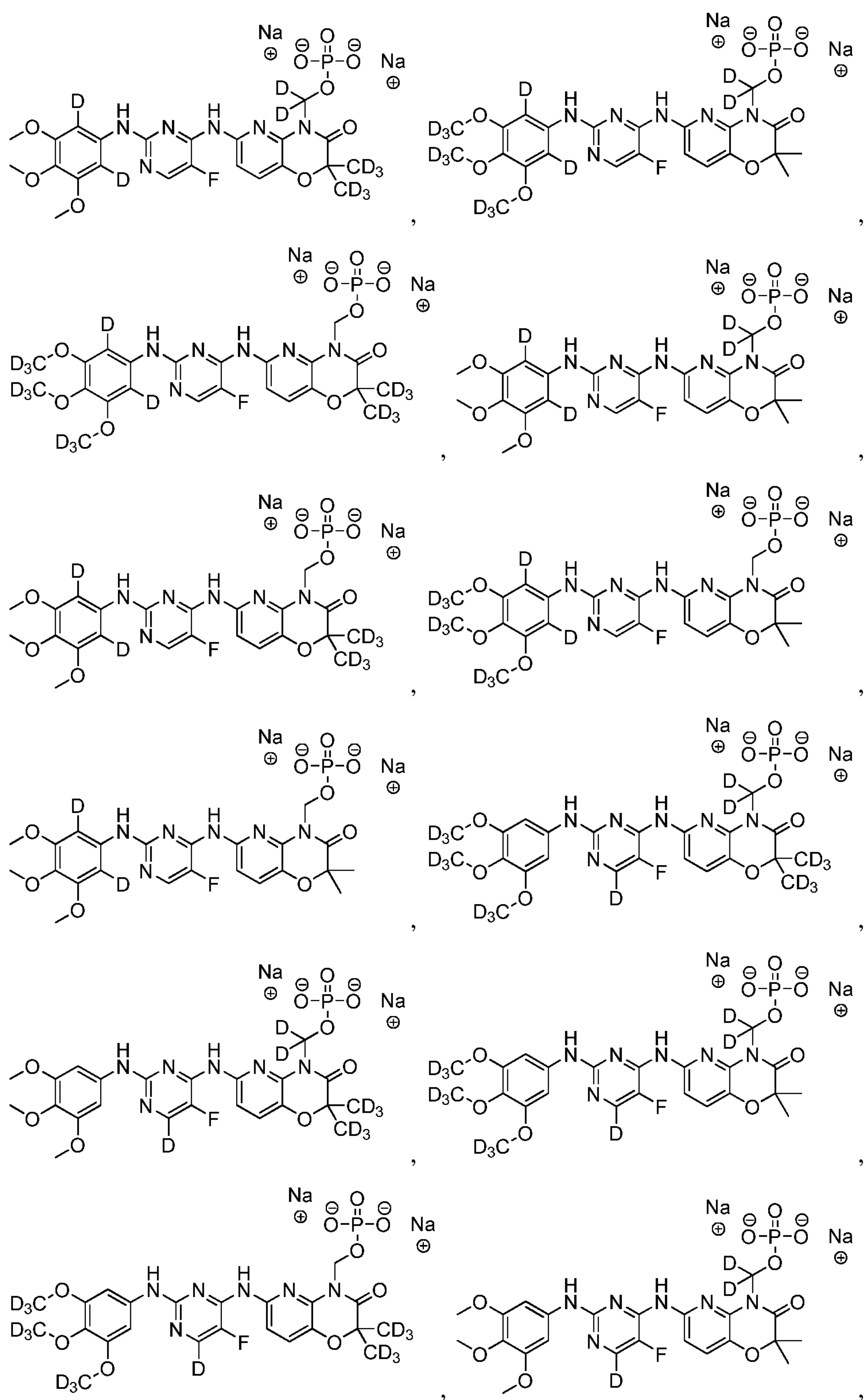
2. The compound as recited in Claim 1 wherein at least one of R_1 - R_{15} independently has deuterium enrichment of no less than about 10%.
3. The compound as recited in Claim 1 wherein at least one of R_1 - R_{15} independently has deuterium enrichment of no less than about 50%.
4. The compound as recited in Claim 1 wherein at least one of R_1 - R_{15} independently has deuterium enrichment of no less than about 90%.
5. The compound as recited in Claim 1 wherein at least one of R_1 - R_{15} independently has deuterium enrichment of no less than about 98%.

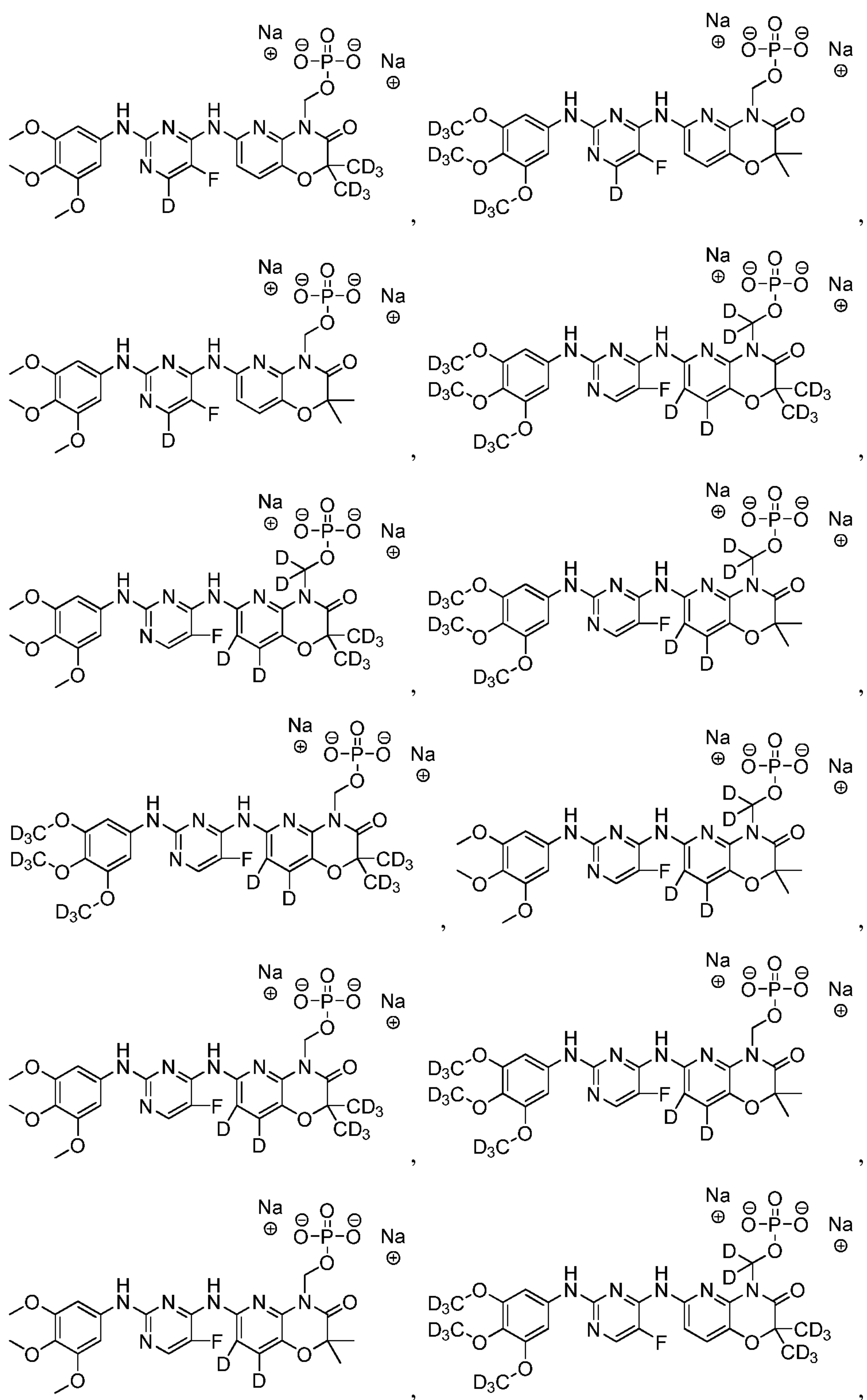
6. The compound as recited in Claim 1 wherein said compound has a structural formula selected from the group consisting of

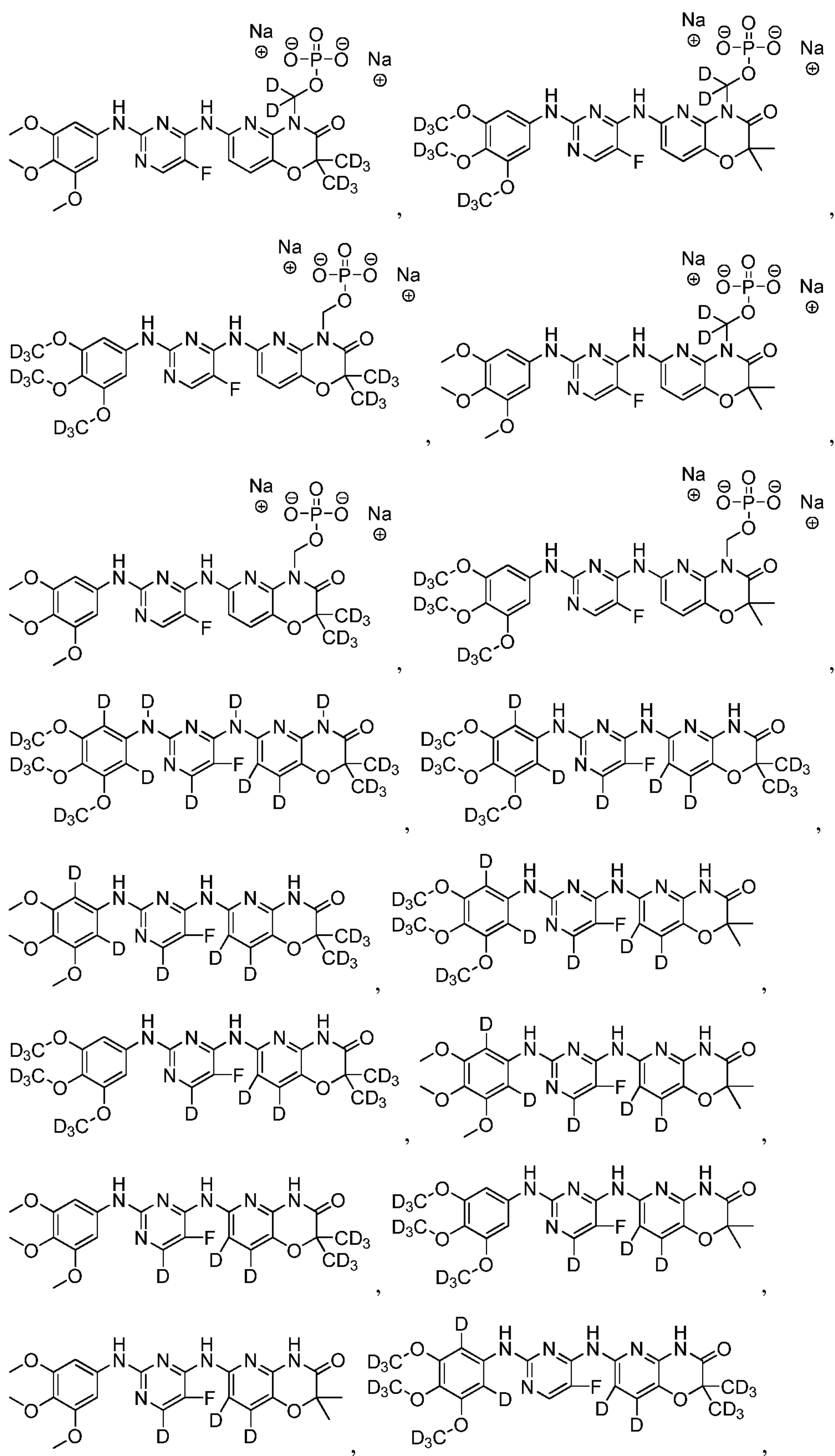


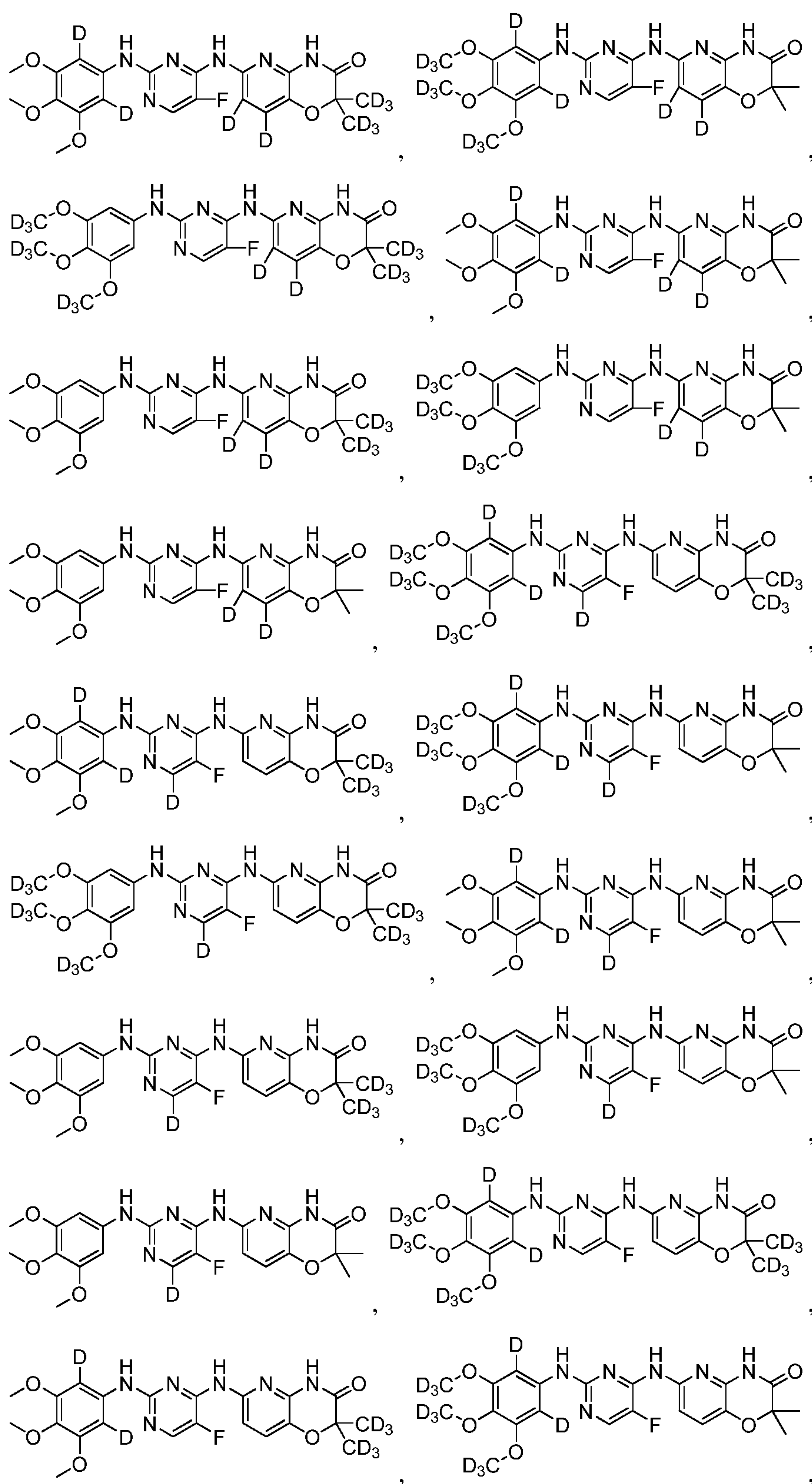


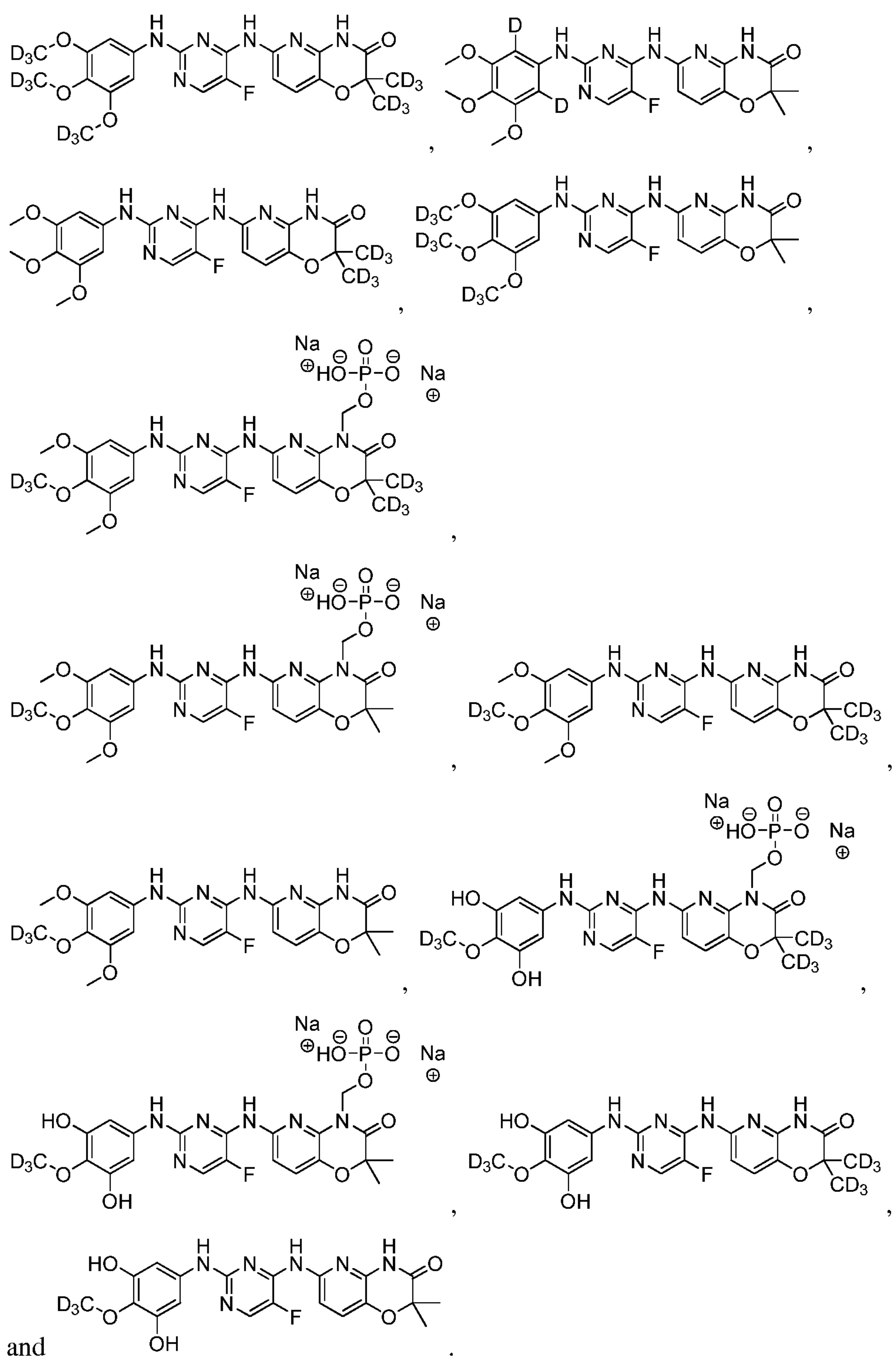




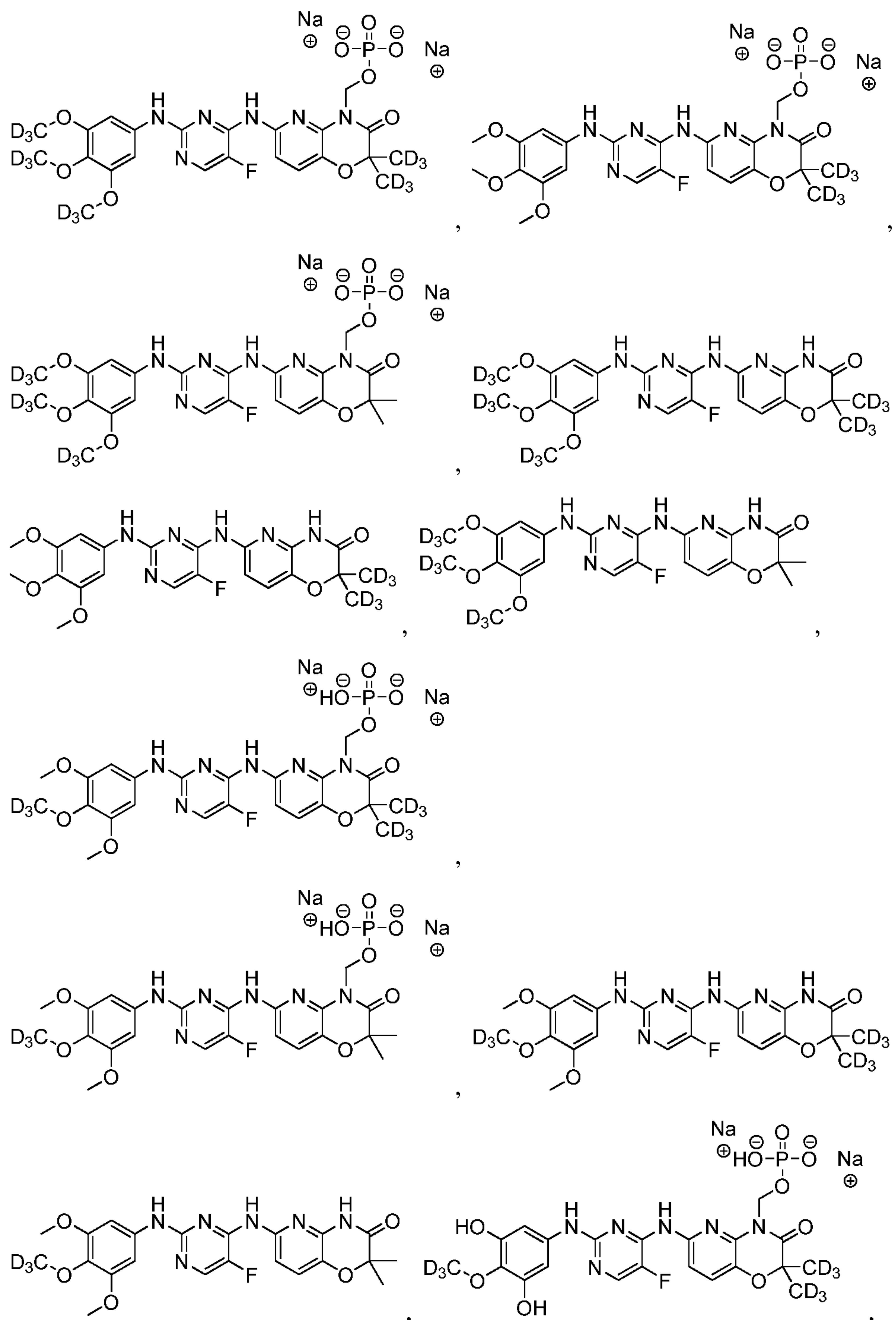


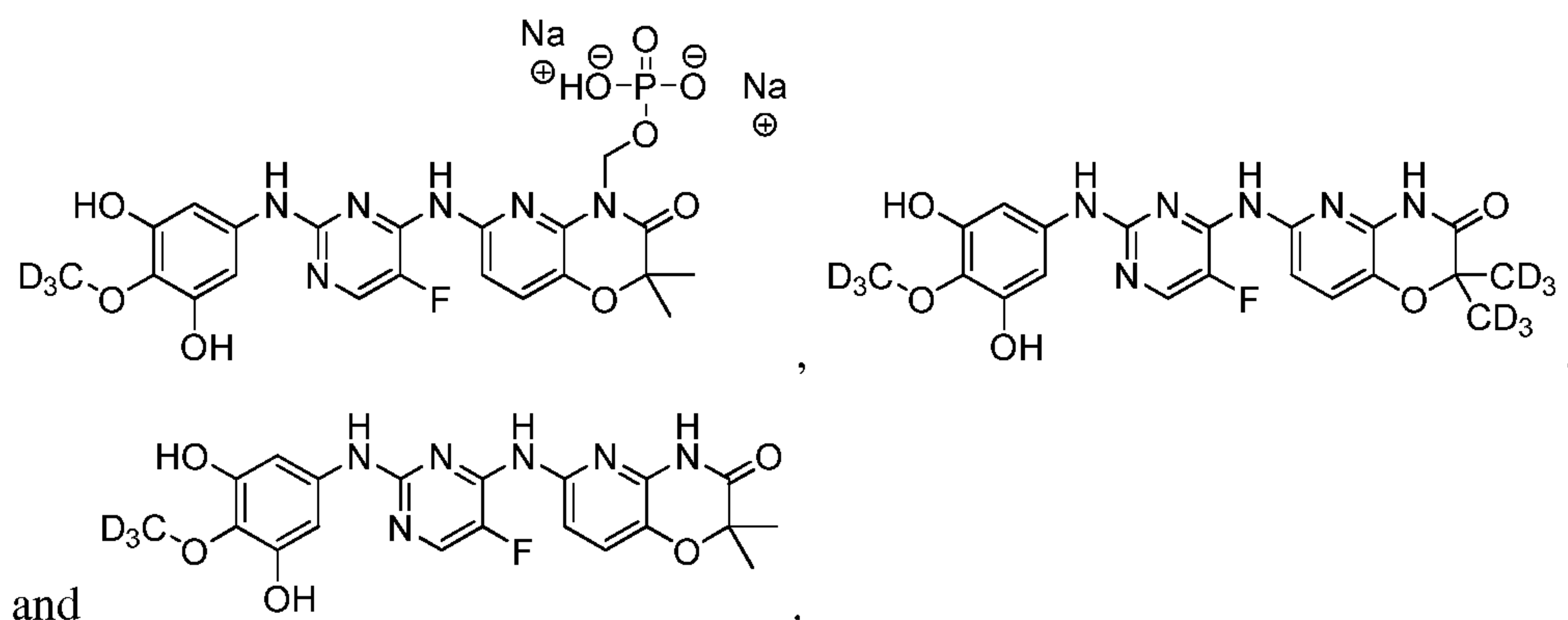




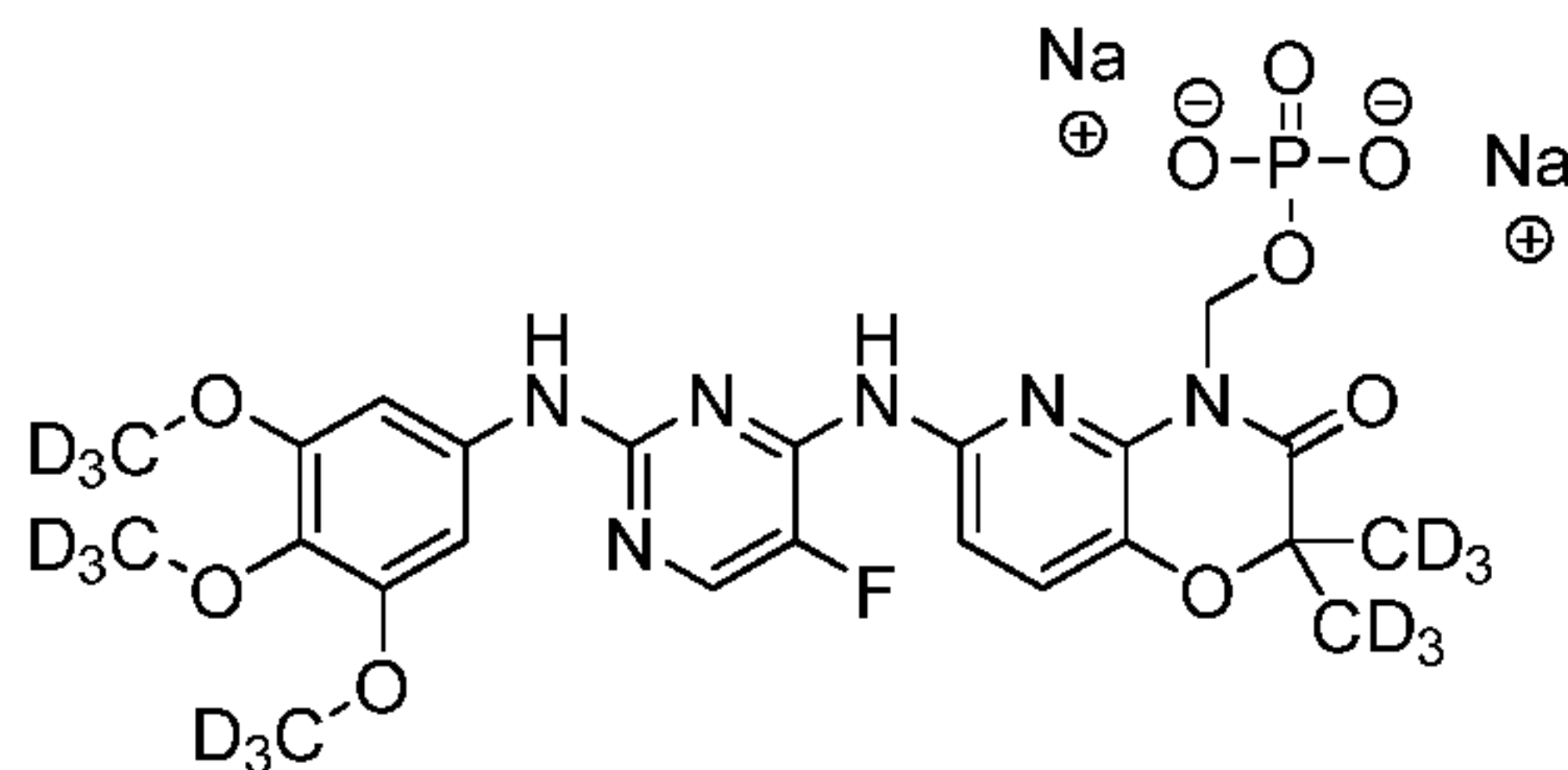


7. The compound as recited in Claim 1 wherein said compound has a structural formula selected from the group consisting of

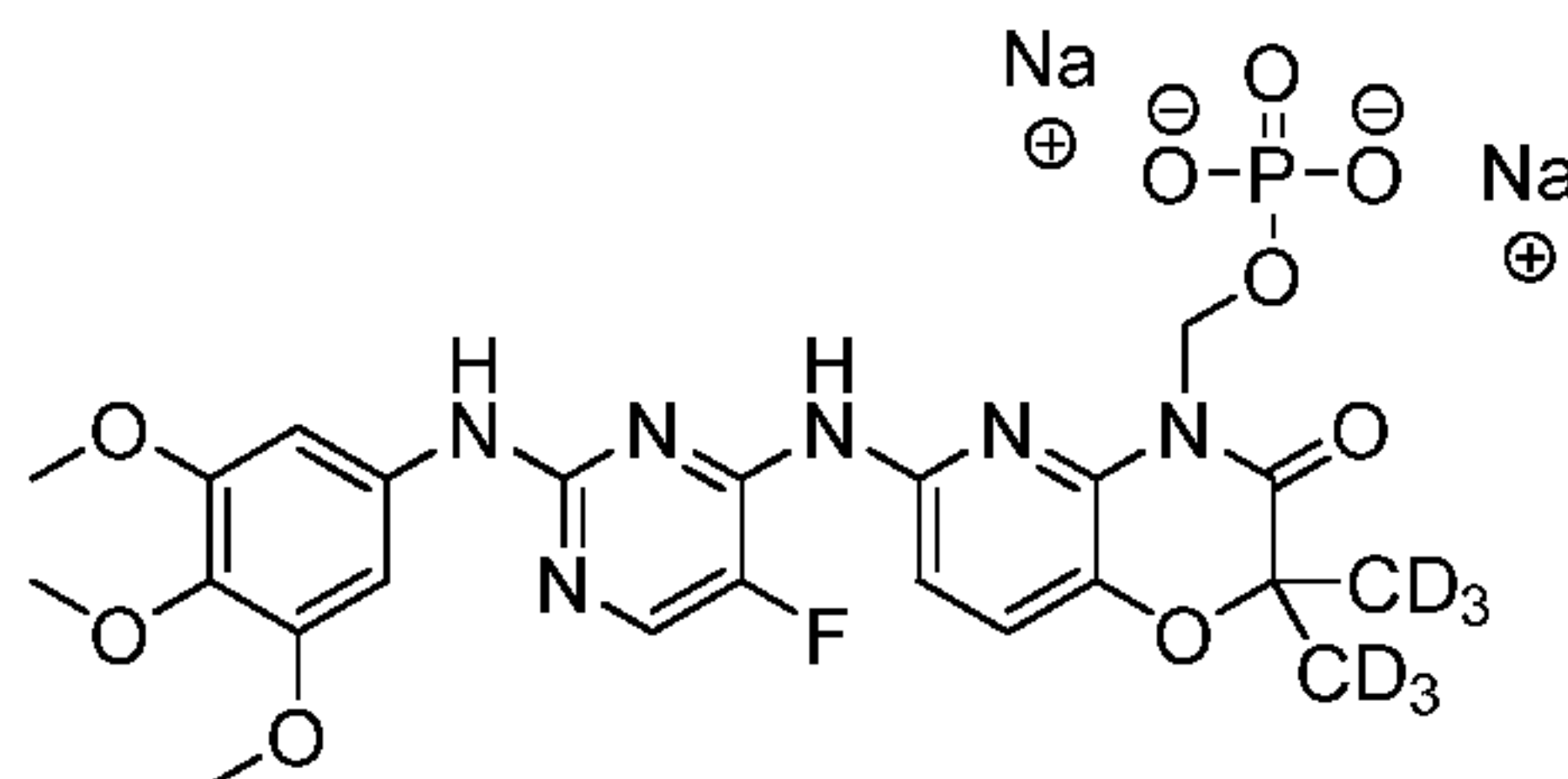




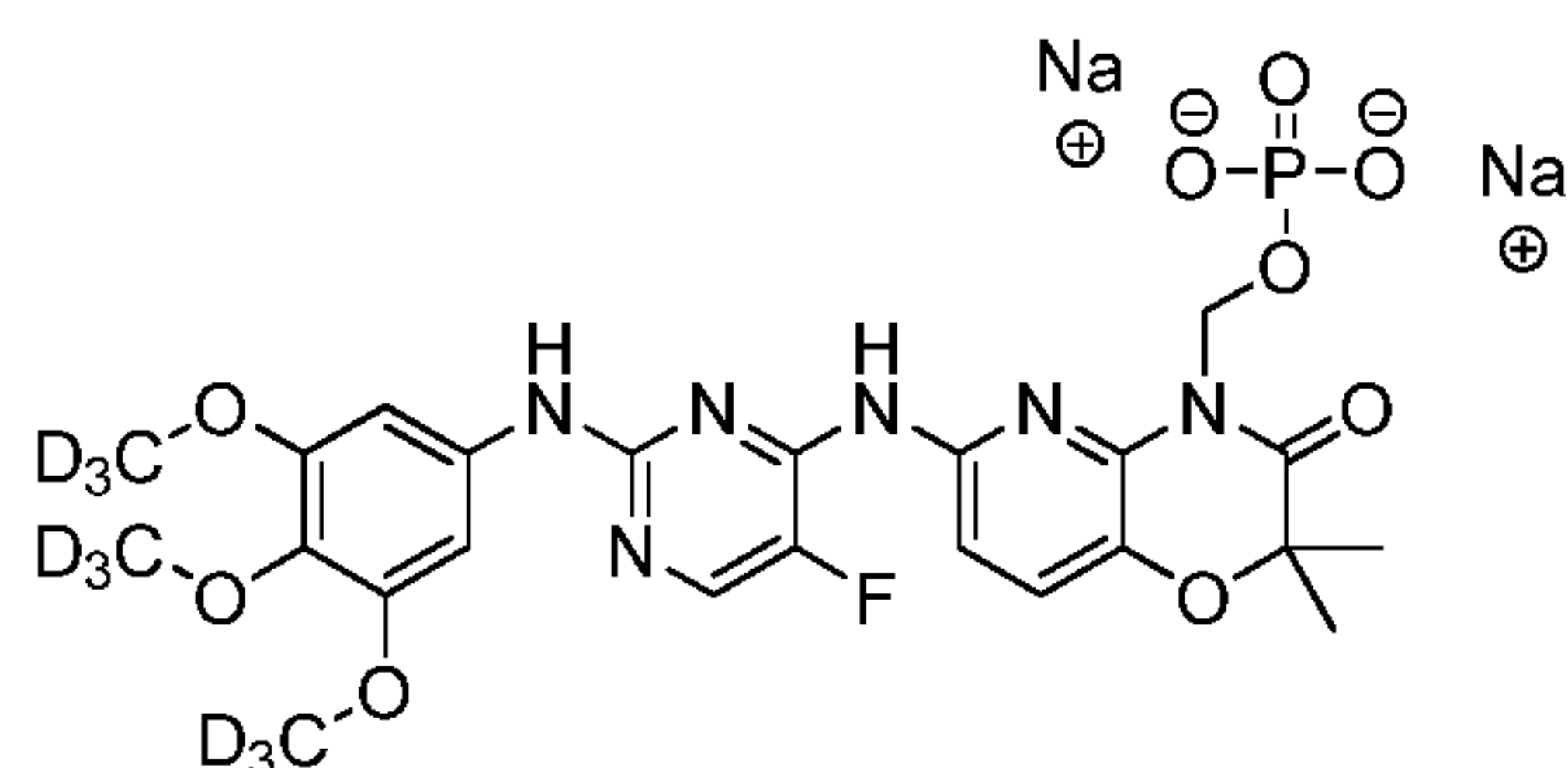
8. The compound as recited in Claim 7 wherein each position represented as D has deuterium enrichment of no less than about 10%.
9. The compound as recited in Claim 7 wherein each position represented as D has deuterium enrichment of no less than about 50%.
10. The compound as recited in Claim 7 wherein each position represented as D has deuterium enrichment of no less than about 90%.
11. The compound as recited in Claim 7 wherein each position represented as D has deuterium enrichment of no less than about 98%.
12. The compound as recited in Claim 7 wherein said compound has the structural formula:



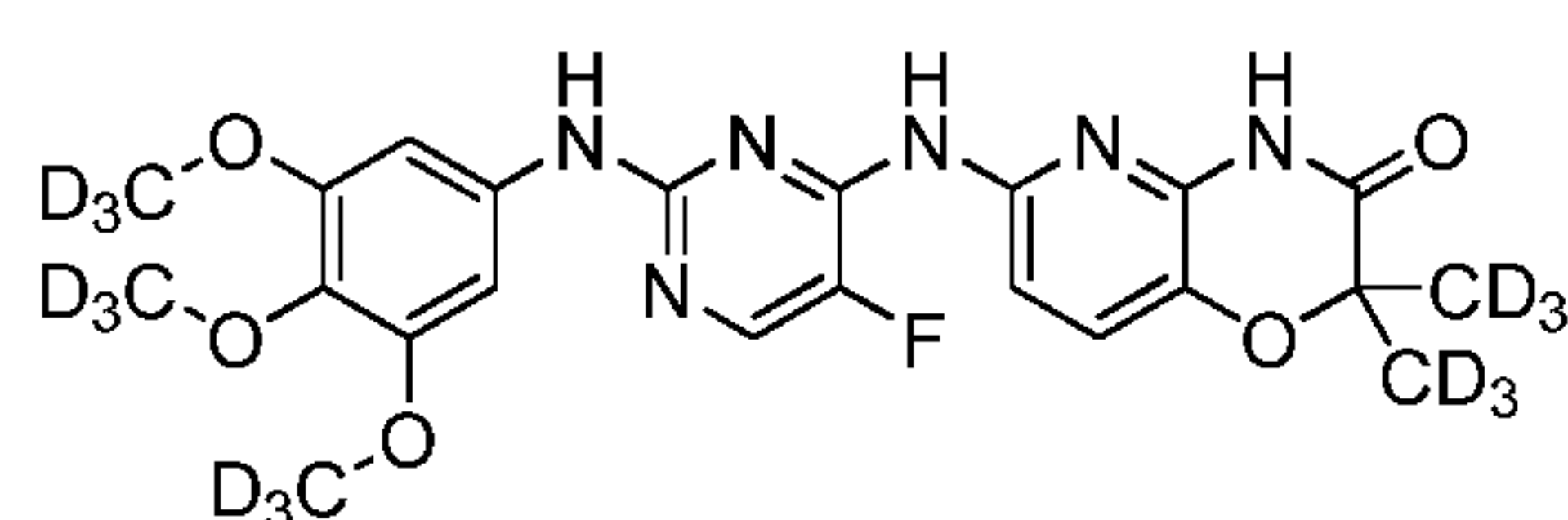
13. The compound as recited in Claim 7 wherein said compound has the structural formula:



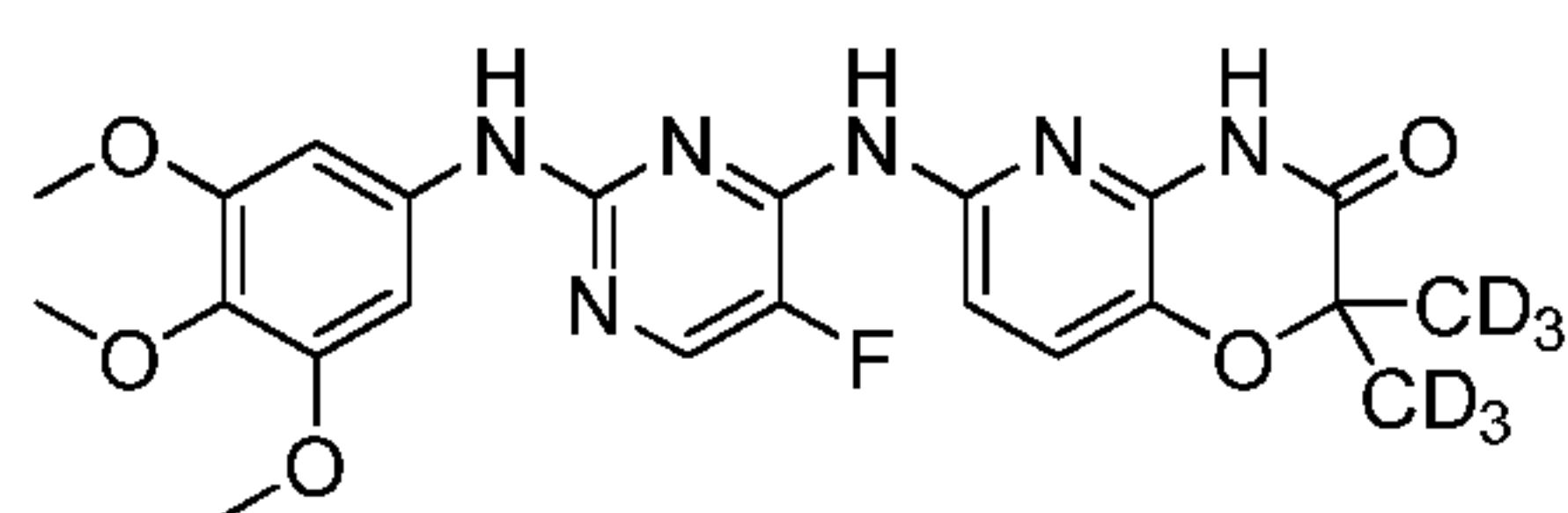
14. The compound as recited in Claim 7 wherein said compound has the structural formula:



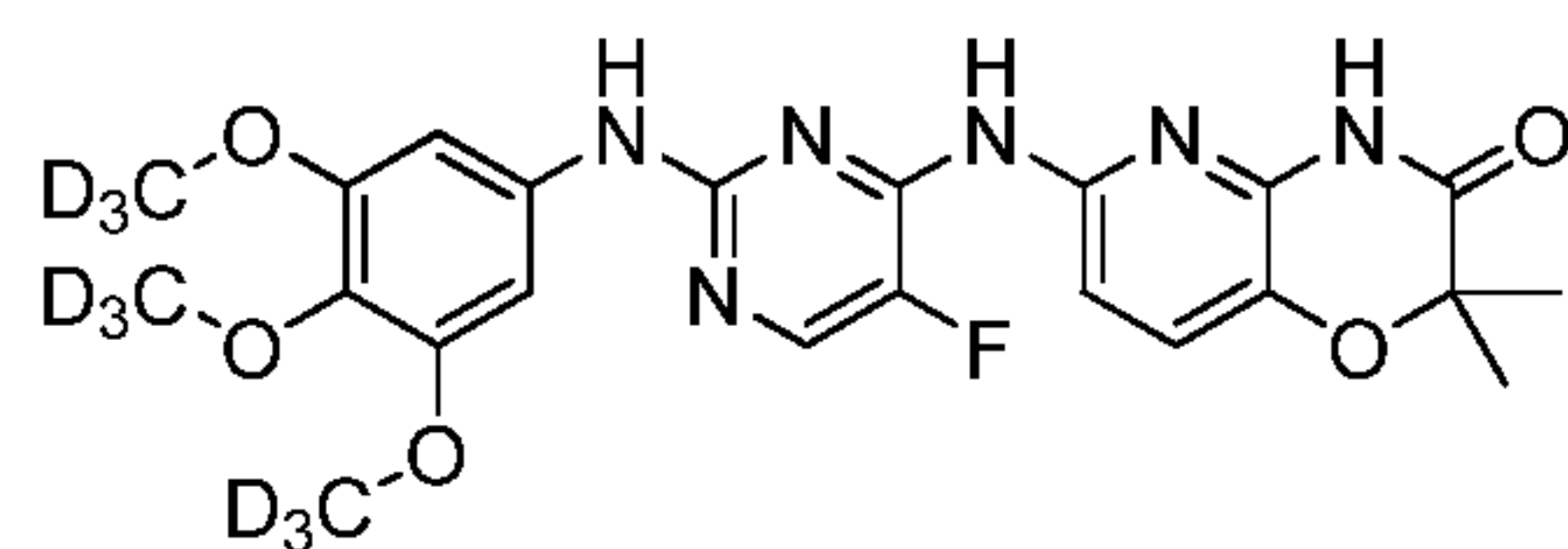
15. The compound as recited in Claim 7 wherein said compound has the structural formula:



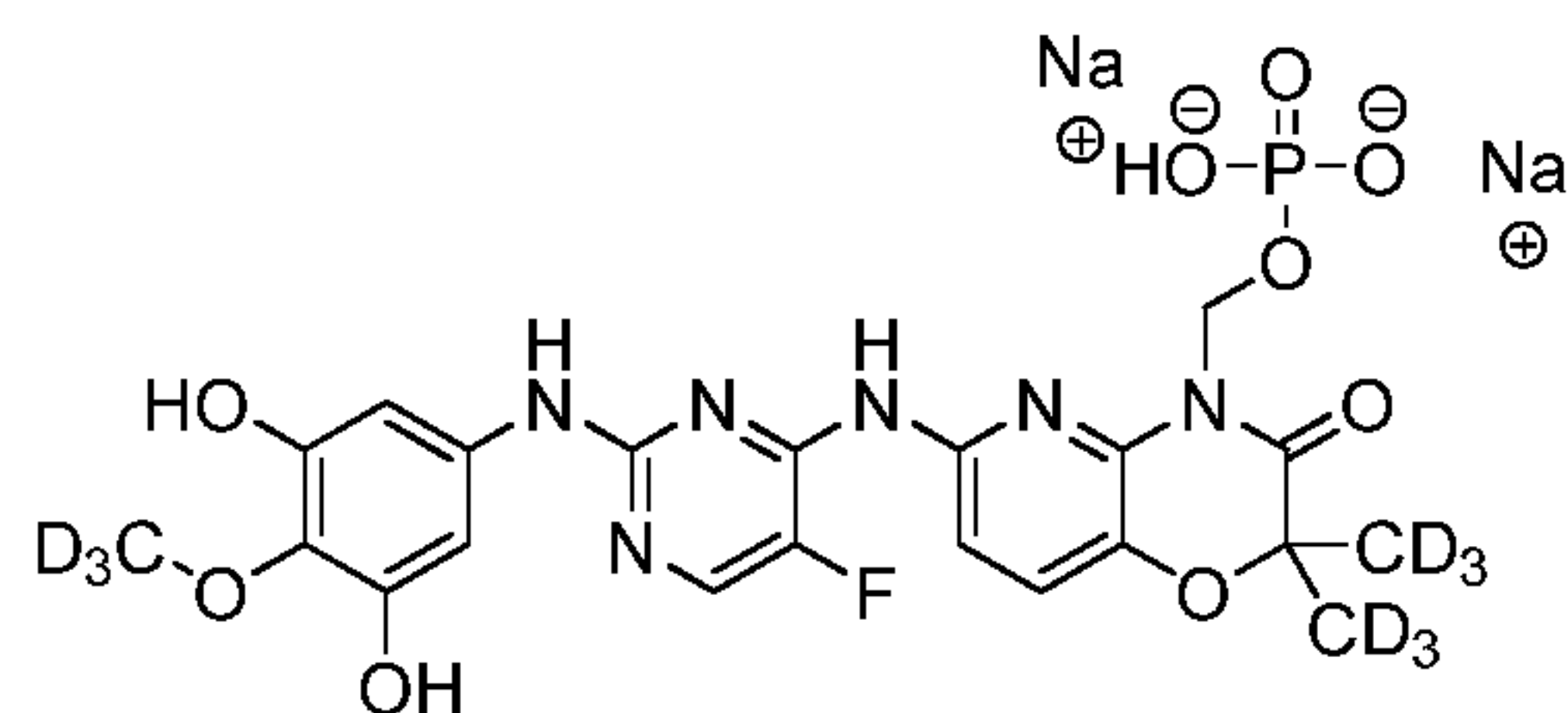
16. The compound as recited in Claim 7 wherein said compound has the structural formula:



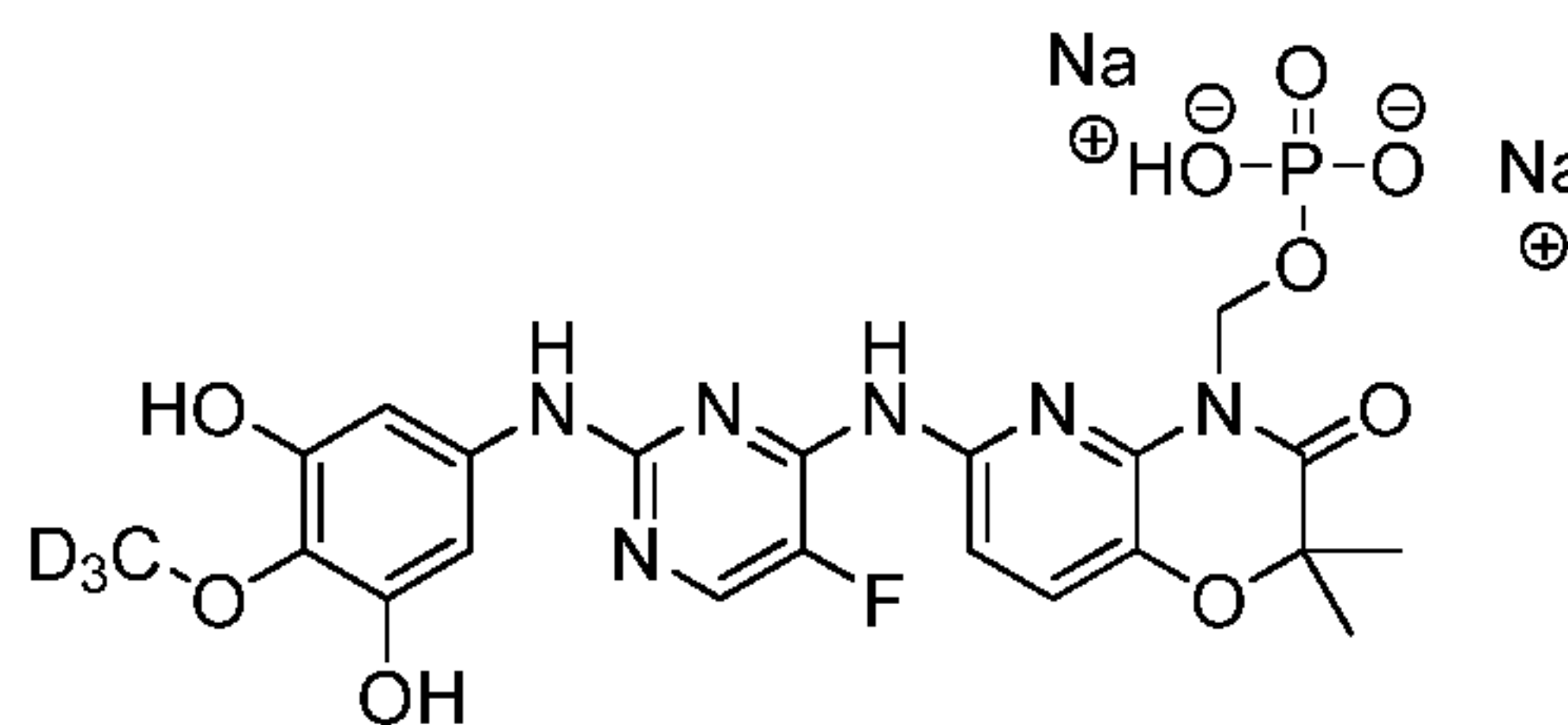
17. The compound as recited in Claim 7 wherein said compound has the structural formula:



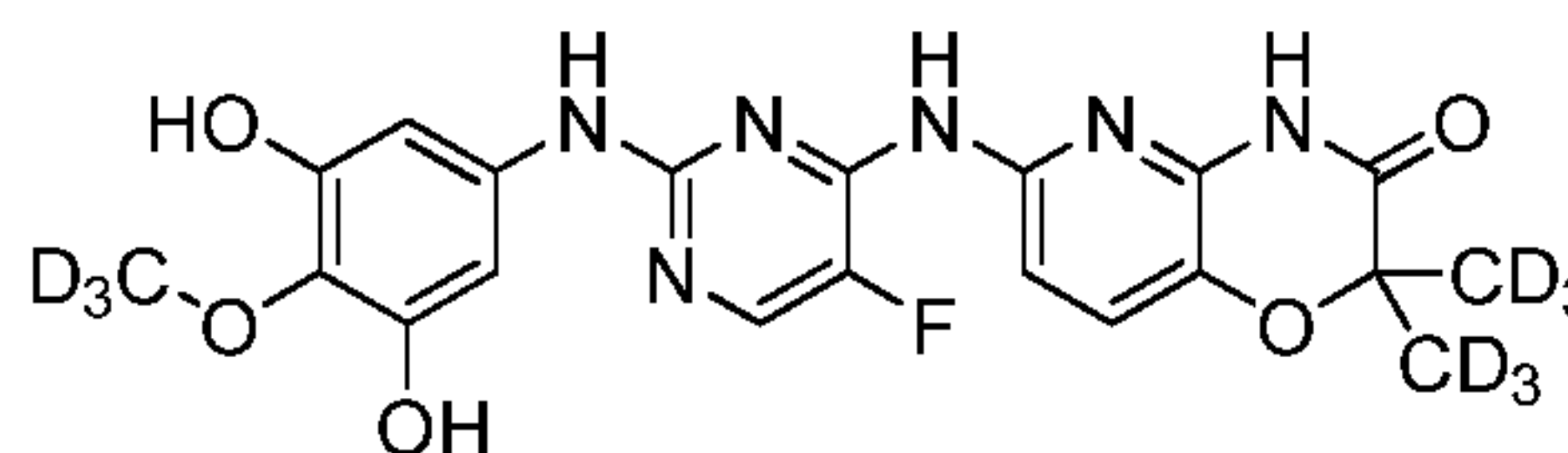
18. The compound as recited in Claim 7 wherein said compound has the structural formula:



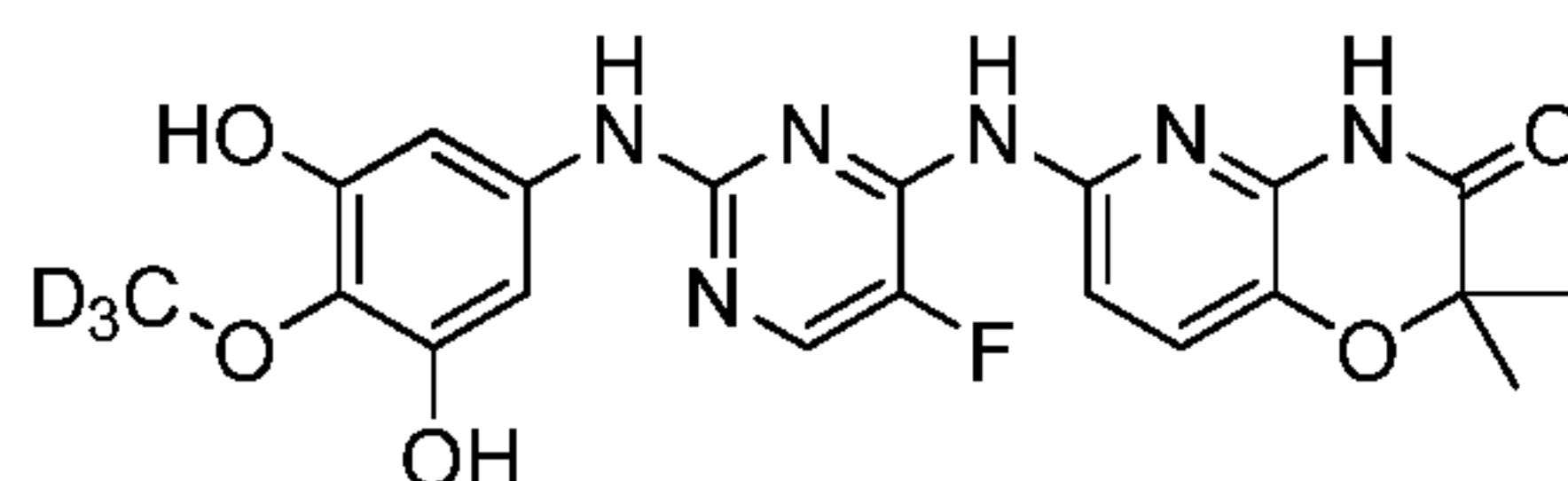
19. The compound as recited in Claim 7 wherein said compound has the structural formula:



20. The compound as recited in Claim 7 wherein said compound has the structural formula:



21. The compound as recited in Claim 7 wherein said compound has the structural formula:



22. A pharmaceutical composition comprising a compound as recited in Claim 1 together with a pharmaceutically acceptable carrier.
23. A method of treatment of a tyrosine kinase-mediated disorder comprising the administration of a therapeutically effective amount of a compound as recited in Claim 1 to a patient in need thereof.
24. The method as recited in Claim 19 wherein said disorder is selected from the group consisting of rheumatoid arthritis, idiopathic thrombocytopenic purpura, solid tumors, B-cell lymphomas, T-cell lymphomas, glomerulonephritis, hemolytic anemia, acute myeloid leukemia, colorectal cancer, non-small cell lung cancer, head and neck cancer, liver cancer, kidney cancer, pheochromocytoma, thyroid cancer, hepatocellular cancer, and renal cell cancer.
25. The method as recited in Claim 19 further comprising the administration of an additional therapeutic agent.

26. The method as recited in Claim 21 wherein said additional therapeutic agent is selected from the group consisting of alkylating agents, anti-metabolite agents, mitotic inhibitors, tyrosine kinase inhibitors, topoisomerase inhibitors, cancer immunotherapy monoclonal antibodies, anti-tumor antibiotic agents, anti-cancer agents, non-steroidal anti-inflammatory agents, anilide analgesics, disease-modifying anti-rheumatic agents, glucocorticoids, and immunosuppressants.
27. The method as recited in Claim 22 wherein said alkylating agent is selected from the group consisting of chlorambucil, chlormethine, cyclophosphamide, ifosfamide, melphalan, carmustine, fotemustine, lomustine, streptozocin, carboplatin, cisplatin, oxaliplatin, BBR3464, busulfan, dacarbazine, procarbazine, temozolomide, thioTEPA, and uramustine.
28. The method as recited in Claim 22 wherein said anti-metabolite agent is selected from the group consisting of aminopterin, methotrexate, pemetrexed, raltitrexed, cladribine, clofarabine, fludarabine, mercaptopurine, pentostatin, tioguanine, cytarabine, fluorouracil, floxuridine, tegafur, carmofur, capecitabine and gemcitabine.
29. The method as recited in Claim 22 wherein said mitotic inhibitor is selected from the group consisting of docetaxel, paclitaxel, vinblastine, vincristine, vindesine, and vinorelbine.
30. The method as recited in Claim 22 wherein said tyrosine kinase inhibitor is selected from the group consisting of imatinib, BIBW-2992, BIBF-1120, dasatinib, erlotinib, gefitinib, lapatinib, pelitinib, nilotinib, sorafenib, and sunitinib.
31. The method as recited in Claim 22 wherein said topoisomerase inhibitor is selected from the group consisting of etoposide, etoposide phosphate, teniposide, camptothecin, topotecan, and irinotecan.
32. The method as recited in Claim 22 wherein said cancer immunotherapy monoclonal antibody is selected from the group consisting of rituximab, alemtuzumab, bevacizumab, cetuximab, gemtuzumab, panitumumab, tositumomab, and trastuzumab.
33. The method as recited in Claim 22 wherein said anti-tumor antibiotic agent is selected from the group consisting of daunorubicin, doxorubicin, epirubicin, idarubicin, mitoxantrone, valrubicin, actinomycin, bleomycin, mitomycin, plicamycin, and hydroxyurea.

34. The method as recited in Claim 22 wherein said anti-cancer agent is selected from the group consisting of amsacrine, asparaginase, altretamine, hydroxycarbamide, lonidamine, pentostatin, miltefosine, masoprocol, estramustine, tretinoin, mitoguazone, topotecan, tiazofurine, irinotecan, alitretinoin, mitotane, pegaspargase, bexarotene, arsenic trioxide, imatinib, denileukin diftitox, bortezomib, celecoxib, and anagrelide.
35. The method as recited in Claim 22 wherein said non-steroidal anti-inflammatory agent is selected from the group consisting of aceclofenac, acetaminophen, amoxicillin, aspirin, azapropazone, benorilate, bromfenac, carprofen, celecoxib, choline magnesium salicylate, diclofenac, diflunisal, etodolac, etoracoxib, fentanyl, fenbuten, fenoprofen, flurbiprofen, ibuprofen, indometacin, ketoprofen, ketorolac, lornoxicam, loxoprofen, lumiracoxib, meloxicam, meclofenamic acid, mefenamic acid, meloxicam, metamizole, methyl salicylate, magnesium salicylate, nabumetone, naproxen, nimesulide, oxyphenbutazone, parecoxib, phenylbutazone, piroxicam, salicylic acid, salicylate, sulindac, sulfinpyrazone, suprofen, tenoxicam, tiaprofenic acid, and tolmetin.
36. The method as recited in Claim 22 wherein said anilide analgesic is selected from the group consisting of acetaminophen and phenacetin.
37. The method as recited in Claim 22 wherein said disease-modifying anti-rheumatic agent is selected from the group consisting of azathioprine, cyclosporine A, D-penicillamine, gold salts, hydroxychloroquine, leflunomide, methotrexate, minocycline, sulfasalazine, cyclophosphamide, etanercept, infliximab, adalimumab, anakinra, rituximab, and abatacept.
38. The method as recited in Claim 22 wherein said glucocorticoid is selected from the group consisting of beclomethasone, budesonide, flunisolide, betamethasone, fluticasone, triamcinolone, mometasone, ciclesonide, hydrocortisone, cortisone acetate, prednisone, prednisolone, methylprednisolone, and dexamethasone.
39. The method as recited in Claim 22 wherein said immunosuppressant is selected from the group consisting of fingolimod, cyclosporine A, Azathioprine, dexamethasone, tacrolimus, sirolimus, pimecrolimus, mycophenolate salts, everolimus, basiliximab, daclizumab, anti-thymocyte globulin, anti-lymphocyte globulin, CTLA4IgG, and CP-690550.

40. The method as recited in Claim 19, further resulting in at least one effect selected from the group consisting of:
- decreased inter-individual variation in plasma levels of said compound or a metabolite thereof as compared to the non-isotopically enriched compound;
 - increased average plasma levels of said compound per dosage unit thereof as compared to the non-isotopically enriched compound;
 - decreased average plasma levels of at least one metabolite of said compound per dosage unit thereof as compared to the non-isotopically enriched compound;
 - increased average plasma levels of at least one metabolite of said compound per dosage unit thereof as compared to the non-isotopically enriched compound; and
 - an improved clinical effect during the treatment in said subject per dosage unit thereof as compared to the non-isotopically enriched compound.
41. The method as recited in Claim 19, further resulting in at least two effects selected from the group consisting of:
- decreased inter-individual variation in plasma levels of said compound or a metabolite thereof as compared to the non-isotopically enriched compound;
 - increased average plasma levels of said compound per dosage unit thereof as compared to the non-isotopically enriched compound;
 - decreased average plasma levels of at least one metabolite of said compound per dosage unit thereof as compared to the non-isotopically enriched compound;
 - increased average plasma levels of at least one metabolite of said compound per dosage unit thereof as compared to the non-isotopically enriched compound; and
 - an improved clinical effect during the treatment in said subject per dosage unit thereof as compared to the non-isotopically enriched compound.
42. The method as recited in Claim 19, wherein the method effects a decreased metabolism of the compound per dosage unit thereof by at least one

- polymorphically-expressed cytochrome P₄₅₀ isoform in the subject, as compared to the corresponding non-isotopically enriched compound.
43. The method as recited in Claim 38, wherein the cytochrome P₄₅₀ isoform is selected from the group consisting of CYP2C8, CYP2C9, CYP2C19, and CYP2D6.
44. The method as recited Claim 19, wherein said compound is characterized by decreased inhibition of at least one cytochrome P₄₅₀ or monoamine oxidase isoform in said subject per dosage unit thereof as compared to the non-isotopically enriched compound.
45. The method as recited in Claim 40, wherein said cytochrome P₄₅₀ or monoamine oxidase isoform is selected from the group consisting of CYP1A1, CYP1A2, CYP1B1, CYP2A6, CYP2A13, CYP2B6, CYP2C8, CYP2C9, CYP2C18, CYP2C19, CYP2D6, CYP2E1, CYP2G1, CYP2J2, CYP2R1, CYP2S1, CYP3A4, CYP3A5, CYP3A5P1, CYP3A5P2, CYP3A7, CYP4A11, CYP4B1, CYP4F2, CYP4F3, CYP4F8, CYP4F11, CYP4F12, CYP4X1, CYP4Z1, CYP5A1, CYP7A1, CYP7B1, CYP8A1, CYP8B1, CYP11A1, CYP11B1, CYP11B2, CYP17, CYP19, CYP21, CYP24, CYP26A1, CYP26B1, CYP27A1, CYP27B1, CYP39, CYP46, CYP51, MAO_A, and MAO_B.
46. The method as recited in Claim 19, wherein the method reduces a deleterious change in a diagnostic hepatobiliary function endpoint, as compared to the corresponding non-isotopically enriched compound.
47. The method as recited in Claim 42, wherein the diagnostic hepatobiliary function endpoint is selected from the group consisting of alanine aminotransferase (“ALT”), serum glutamic-pyruvic transaminase (“SGPT”), aspartate aminotransferase (“AST,” “SGOT”), ALT/AST ratios, serum aldolase, alkaline phosphatase (“ALP”), ammonia levels, bilirubin, gamma-glutamyl transpeptidase (“GGTP,” “ γ -GTP,” “GGT”), leucine aminopeptidase (“LAP”), liver biopsy, liver ultrasonography, liver nuclear scan, 5'-nucleotidase, and blood protein.
48. A compound as recited in Claim 1 for use as a medicament.
49. A compound as recited in Claim 1 for use in the manufacture of a medicament for the prevention or treatment of a disorder ameliorated by the inhibition of tyrosine kinase.

