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(54) Titre : PROTEINES DE LIAISON A L'ANTIGENE TNF-ALPHA
(54) Title: TNF-ALPHA ANTIGEN-BINDING PROTEINS

(57) **Abrégé/Abstract:**

The present invention provides liquid formulations comprising antigen binding proteins which bind specifically to TNF-alpha and histidine buffer. For example novel variants of anti-TNF antibodies such as adalimumab which show increased binding to the FcRn receptor or increased half life compared to adalimumab. Also provided are compositions comprising the antigen binding proteins and uses of such compositions in treatment of disorders and disease.



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(54) Title: TNF-ALPHA ANTIGEN-BINDING PROTEINS

(57) Abstract: The present invention provides liquid formulations comprising antigen binding proteins which bind specifically to TNF-alpha and histidine buffer. For example novel variants of anti-TNF antibodies such as adalimumab which show increased binding to the FcRn receptor or increased half life compared to adalimumab. Also provided are compositions comprising the antigen binding proteins and uses of such compositions in treatment of disorders and disease.



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TNF-ALPHA ANTIGEN-BINDING PROTEINS

Field

The invention relates to novel variants of anti-TNF antibodies and formulations of such antigen binding proteins

Background

In adult mammals, FcRn, also known as the neonatal Fc receptor, plays a key role in maintaining serum antibody levels by acting as a protective receptor that binds and salvages antibodies of the IgG isotype from degradation. IgG molecules are endocytosed by endothelial cells, and if they bind to FcRn, are recycled out into circulation. In contrast, IgG molecules that do not bind to FcRn enter the cells and are targeted to the lysosomal pathway where they are degraded.

The neonatal FcRn receptor is believed to be involved in both antibody clearance and the transcytosis across tissues (see Junghans R.P (1997) *Immunol.Res* 16. 29-57 and Ghetie et al (2000) *Annu.Rev.Immunol.* 18, 739-766).

WO 9734631 discloses a composition comprising a mutant IgG molecule having increased serum half-life and at least one amino acid substitution in the Fc-hinge region. Amino acid substitution at one or more of the amino acids selected from number 252, 254, 256, 309, 311 or 315 in the CH2 domain or 433 or 434 in the CH3 domain is disclosed.

WO 00/42072 discloses a polypeptide comprising a variant Fc region with altered FcRn binding affinity, which polypeptide comprises an amino acid modification at any one or more of amino acid positions 238, 252, 253, 254, 255, 256, 265, 272, 286, 288, 303, 305, 307, 309, 311, 312, 317, 340, 356, 360, 362, 376, 378, 380, 386, 388, 400, 413, 415, 424, 433, 434, 435, 436, 439, and 447 of the Fc region.

WO 02/060919 discloses a modified IgG comprising an IgG constant domain comprising amino acid modifications at one or more of positions 251, 253, 255, 285-290, 308-314, 385-389, and 428-435.

WO 2004035752 discloses a modified antibody of class IgG wherein at least one amino acid residue from the heavy chain constant region selected from the group consisting of amino acid residues 250, 314, and 428 is different from that present in an unmodified class IgG antibody.

Shields et al. (2001, *J Biol Chem* ; 276:6591-604) used alanine scanning mutagenesis to alter residues in the Fc region of a human IgG1 antibody and then assessed the binding to human FcRn. Positions that effectively abrogated binding to FcRn when changed to alanine include I253, S254, H435, and Y436. Other positions showed a less pronounced reduction in binding as follows: E233-G236, R255, K288, L309, S415, and H433. Several amino acid positions exhibited an improvement in FcRn binding when changed to alanine.

Dall'Acqua et al. (2002, *J Immunol.*;169:5171-80) described random mutagenesis and screening of human IgG1 hinge-Fc fragment phage display libraries against mouse FcRn. They disclosed

random mutagenesis of positions 251, 252, 254-256, 308, 309, 311, 312, 314, 385-387, 389, 428, 433, 434, and 436.

WO2006130834 discloses modified IgG comprising an IgG comprising an IgG constant domain comprising amino acid modifications at one or more positions of 252, 254, 256, 433, 434 and 436. Therefore, modification of Fc domains of IgG antibodies has been discussed as a means of increasing the serum half-life of therapeutic antibodies. However, numerous such modifications have been suggested with varying and sometimes contradictory results in different antibodies.

The administration of antigen binding proteins as therapeutics requires injections with a prescribed frequency relating to the clearance and half-life characteristics of the protein.

Adalimumab is a monoclonal antibody against TNF-alpha which is used for treatment of rheumatoid arthritis, psoriatic arthritis, ankylosing spondylitis, and Crohn's disease. It is produced by recombinant DNA technology using a mammalian cell expression system. It consists of 330 amino acids and has a molecular weight of approximately 148 kilodaltons. See United States Patent 6090382. At doses of 0.5 mg/kg (~40 mg), clearance for adalimumab is said to range from 11 to 15 ml/hour, the distribution volume (V_{ss}) ranges from 5 to 6 litres and the mean terminal phase half-life was approximately two weeks (Summary of Product Characteristics available from www.medicines.org.uk). These half life and clearance properties mean that currently adalimumab needs to be administered once every two weeks. In some patients depending on disease it may be necessary to administer a loading dose such as for example in psoriasis patients. This dosage may differ from the maintenance dose.

Adalimumab was difficult to formulate and required the use of a citrate based buffer. The inventors have now found that antibodies of the invention can be formulated more easily into non citrate based buffers and thus may decrease the adverse effects profile of injection site reaction and pain on injection.

Summary of invention

In one aspect the invention relates to a liquid formulation comprising a TNF-alpha antigen binding protein and a histidine buffer. In a further aspect, the formulation does not comprise a salt. and yet further the buffer may comprise one or more, a combination, or all of: a surfactant; a chelator; a polyol; an antioxidant and an amino acid.

In one aspect, the invention relates to an antigen binding protein which specifically binds to TNF-alpha comprising CDRH1 (SEQ ID NO: 27), CDRH2 (SEQ ID NO: 28), CDRH3 (SEQ ID No: 29), CDRL1 (SEQ ID NO: 30), CDRL2 (SEQ ID NO: 31), and CDRL3 (SEQ ID NO: 32) or variants thereof wherein said variants may contain 1, 2, 3 or 4 amino acid substitutions, insertions or deletions as compared to CDRH1, CDRH2, CDRH3, CDRL1, CDRL2, or CDRL3; and a neonatal Fc receptor (FcRn) binding portion of a human IgG1 constant domain comprising one or more amino acid substitutions relative to the human IgG1 constant domain.

In a further aspect the antigen binding protein has an increased FcRn binding affinity at pH 6 and/or increased half-life as compared to an IgG comprising the light chain sequence of SEQ ID No. 2 and the heavy chain sequence of SEQ ID No.12.

Throughout the specification the term “human IgG1 constant domain” encompasses all allotypes and variants thereof known to a person skilled in the art.

In one aspect, the invention relates to an antigen binding protein which specifically binds to TNF-alpha comprising CDRH1 (SEQ ID NO: 27), CDRH2 (SEQ ID NO: 28), CDRH3 (SEQ ID No: 29), CDRL1 (SEQ ID NO: 30), CDRL2 (SEQ ID NO: 31), and CDRL3 (SEQ ID NO: 32); or variants thereof wherein said variants may contain 1, 2, 3 or 4 amino acid substitutions, insertions or deletions as compared to CDRH1, CDRH2, CDRH3, CDRL1, CDRL2, or CDRL3; and a neonatal Fc receptor (FcRn) binding portion of a human IgG1 constant domain comprising one of more amino acid substitutions relative to the human IgG1 constant domain, wherein the antigen binding protein has an increased half life as compared to an IgG comprising the light chain sequence of SEQ ID No. 2 and heavy chain sequence of SEQ ID No.12 and the antigen binding protein can be administered no more than once every four weeks to achieve comparable mean steady-state trough concentration as that achieved by the same dose of IgG comprising the light chain sequence of SEQ ID No. 2 and the heavy chain sequence of SEQ ID No.12 administered once every two weeks.

In one aspect, the invention relates to an antigen binding protein which specifically binds to TNF-alpha comprising CDRH1 (SEQ ID NO: 27), CDRH2 (SEQ ID NO: 28), CDRH3 (SEQ ID No: 29), CDRL1 (SEQ ID NO: 30), CDRL2 (SEQ ID NO: 31), and CDRL3 (SEQ ID NO: 32) or variants thereof wherein said variants may contain 1, 2, 3 or 4 amino acid substitutions, insertions or deletions as compared to CDRH1, CDRH2, CDRH3, CDRL1, CDRL2, or CDRL3; and an FcRn binding portion of a human IgG1 constant domain comprising one of more amino acid substitutions relative to the human IgG1 constant domain, wherein the antigen binding protein has an affinity for FcRn of 2 fold, or 3 fold, or 4 fold or 5 fold, or 6 fold or 8 fold or greater than an anti-TNF antigen binding protein with the same CDR's without such modifications at pH 6 as assessed by ProteOn XPR36 protein interaction array system at 25°C, the array system having antigen binding proteins immobilised on the chip.

In one aspect, the invention relates to an antigen binding protein which is a variant of an IgG comprising the light chain sequence of SEQ ID No. 2 and the heavy chain sequence of SEQ ID No.12, wherein the antigen binding protein variant comprises one or more substitutions in the neonatal Fc receptor (FcRn) binding portion of the IgG constant domain to increase the half-life of the antigen binding protein variant compared with the IgG without such substitutions, wherein when the variant is administered to patients at a single dose of 40 mg at a four to eight weekly interval, the mean steady-state trough concentration in the patient population does not fall below 4µg/ml or does not fall below 5 µg /ml between dosing intervals. Preferably, the mean serum

trough antibody concentration in the patient population does not fall below 6 µg /ml between dosing intervals. Preferably, the mean serum trough antibody concentration in the patient population does not fall below 5 µg /ml between dosing intervals when the variant is administered to patients at a single dose of 40 mg at an eight weekly interval. Preferably, the mean serum trough antibody concentration in the patient population does not fall below 4 µg /ml between dosing intervals whilst still providing the optimal efficacy when the variant is administered to patients at a single dose of 40 mg at an eight weekly interval. Preferably, the mean serum trough antibody concentration in the patient population does not fall below 3 µg /ml between dosing intervals whilst still providing the optimal efficacy when the variant is administered to patients at a single dose of 40 mg at an eight weekly interval.

In one aspect, the invention relates to an antigen binding protein as disclosed herein for treatment of a disease wherein the antigen binding protein can be administered to patients no more than once every four weeks to achieve comparable mean steady-state trough concentration as that achieved by the same dose of an IgG comprising light chain sequence of SEQ ID No. 2 and heavy chain sequence of SEQ ID No.12 administered once every two weeks.

In one aspect, the invention relates to a method of treating a patient with a disease, the method comprising administering an antigen binding protein according to the invention.

In one aspect, the invention relates to a nucleic acid sequence encoding the antigen binding protein according to the invention, or a part thereof such as a heavy or light chain. In one aspect, the invention relates to an expression vector encoding the antigen binding protein according to the invention, or a part thereof such as a heavy or light chain.

In one aspect, the invention relates to a host cell comprising the nucleic acid sequence encoding the antigen binding protein according to the invention. In one aspect, the invention relates to an antigen binding protein according to the invention for use in the treatment of Psoriasis or rheumatoid arthritis.

In one aspect, the invention relates to a kit comprising the antigen binding protein according to the invention, and optionally comprising methotrexate for concomitant delivery of antigen binding protein according to the invention and methotrexate.

In one aspect, the invention relates to an antigen binding protein as disclosed herein for treatment of Rheumatoid arthritis in an individual who is already being treated with methotrexate, and to an antigen binding protein in combination with methotrexate for treatment of Rheumatoid arthritis, wherein the combination is delivered simultaneously, substantially simultaneously, or sequentially.

In one aspect, the invention relates to an antigen binding protein as disclosed herein for treatment of Psoriasis in an individual who is already being treated with methotrexate, and to an antigen binding protein in combination with methotrexate for treatment of Psoriasis, wherein the combination is delivered simultaneously, substantially simultaneously, or sequentially.

Brief Description of Figures

Figure 1 - Binding of anti-TNF α antibodies to human TNF α

Figure 2 – Analysis of binding activity of anti-TNF α antibodies to human TNF α following an accelerated stressor study

Figure 3 – Binding of anti-TNF α antibodies to human TNF α following incubation in 25% human serum for 2 weeks

Figure 4 – Binding of anti-TNF α antibodies to human TNF α following freeze-thaw

Figure 5 – Analysis of anti-TNF α antibodies to Fc γ RIIIa receptors **(a)** Binding to human Fc γ RIIIa (valine 158 variant) **(b)** Binding to human Fc γ RIIIA (phenylalanine 158 variant)

Figure 6 - Average dose normalised plasma concentrations of BPC2604 in female cynomolgus monkeys and pascolizumab in male cynomolgus monkeys following a single intravenous (1 hr infusion)

Figure 7 – Main peak stability study.

Figure 8 – T_m destabilisation.

Figure 9 – T_m stability studies

Figure 10 (A) Physical stability [cIEF]: Non-linear correlation with thermal stability.

Figure 10 (B) Chemical stability [SEC]:

Figure 10 (C) Thermodynamic/conformational stability [DSC]:

Figure 11 - Stability landscape with NaCl

Detailed Description of Invention

In one aspect the invention relates to a liquid formulation comprising a TNF-alpha antigen binding protein and a histidine buffer.

In one aspect of the present the invention the liquid formulation comprises TNF-alpha antigen binding proteins as herein described.

In a further aspect the invention relates to novel antigen binding proteins binding specifically to TNF-alpha. In particular, the invention relates to novel variants of anti-TNF antibodies such as adalimumab which show increased binding to the FcRn receptor and/ or increased half life as compared to adalimumab. Adalimumab is an IgG monoclonal antibody comprising the light chain sequence of SEQ ID No. 2 and heavy chain sequence of SEQ ID No.12.

The inventors have found that specific modifications to adalimumab as described herein show particular improvements in FcRn binding as shown in the examples below. Affinity matured variants of adalimumab also show improvement in anti-TNF-alpha binding and/or neutralisation activity.

The novel antigen binding proteins of the invention have an increased binding to the FcRn receptor and/ or increased half life and/ or increased Mean Residence Time and/ or decreased Clearance. It is considered that binding to FcRn results in longer serum retention *in vivo*. In order to increase the retention of the Fc proteins *in vivo*, the increase in binding affinity is observed around pH 6. In one aspect, the present invention therefore provides an antigen binding protein with optimised binding to FcRn.

In one embodiment, the half-life of the antigen binding protein of the present invention is increased 2 to 6 fold, such as 2 fold, 3 fold, 4 fold, 5 fold or 6 fold as compared to an IgG comprising the light chain sequence of SEQ ID No. 2 and heavy chain sequence of SEQ ID No.12. Preferably, the half-life of the antigen binding protein of the invention is increased 3 fold, 4 fold, or more compared to an IgG comprising the light chain sequence of SEQ ID No. 2 and heavy chain sequence of SEQ ID No.12. For example, if the IgG is adalimumab having a half life of 10 days or in the range of 10 to 20 days then in one embodiment an antigen binding protein of the present invention shows a half life of about 40 to 80 days. For example an antigen binding protein comprising a heavy chain sequence selected from SEQ ID NO:5 or SEQ ID NO:9 or SEQ ID NO:15 or SEQ ID NO:18. or SEQ ID NO:21. or SEQ ID NO:24 or SEQ ID NO:163, or SEQ ID NO:165, or SEQ ID NO:167, or SEQ ID NO:169.

In one embodiment, the antigen binding protein of the invention administered no more than once every four weeks in patients, achieves mean steady-state trough concentrations between about 2 µg/ml to about 7 µg/ml. Preferably, the mean steady-state trough concentrations are between about 4 µg/ml to about 7 µg/ml and more preferably between about 5 µg/ml to about 6 µg/ml.

In one embodiment, the antigen binding protein of the invention administered no more than once every 28 days in patients, achieves mean steady-state trough concentrations between about 2 µg/ml to about 7 µg/ml. Preferably, the mean steady-state trough concentrations are between about 4 µg/ml to about 7 µg/ml and more preferably between about 5 µg/ml to about 6 µg/ml.

In one embodiment of the invention, the antigen binding protein of the invention can be administered once every 4, 5, 6, 7 or 8 weeks to achieve comparable mean steady-state trough concentrations as those achieved by adalimumab, when administered once every two weeks at the same dose.

In a preferred embodiment of all aspects of the invention, the antigen binding protein of the invention can be administered once every 7 or 8 weeks.

In one embodiment of the invention, the antigen binding protein of the invention can be administered once every 25-80 days for example once every 40-60 days, or for example once

every 28, 35, 42, 49 or 56 days to achieve comparable mean steady-state trough concentrations as those achieved by adalimumab, when administered once every 14 days at the same dose.

In one embodiment of the invention, the antigen binding protein can be administered once every 49 to 60 day, for example every 56 days.

In an embodiment of all aspects of the invention, the antigen binding protein has a 2 fold, or 4 fold, or 6 fold, or 8 fold or greater affinity for human FcRn at pH 6 as assessed by ProteOn XPR36 protein interaction array system at 25°C wherein the antibodies are immobilised on the chip. Preferably, the antigen binding protein has an affinity for human FcRn between about 100 to about 500 KD(nM), such as between about 130 to about 360 KD(nM) or between about 140 to about 250KD(nM) or between about 140 to about 210KD(nM).

In one embodiment, the clearance of the antigen binding protein is about 2 to about 10 ml/hr, preferably about 2 to about 5ml/hr or 2 to 4ml/hr or 2 to 3ml/hr, such as about 2, about 2.5, 3, 4 or 5 ml/hr. In one embodiment the antigen binding protein of the invention shows a clearance rate which is 2 fold, 3 fold, 4 fold or 5 fold lower than adalimumab. In one embodiment, clearance for an antigen binding protein according to the invention is in the ranges specified above or 2 fold, 3 fold, 4 fold or 5 fold lower than adalimumab at a human dose of about 40 mg.

In one aspect, the antigen binding protein of the invention is a variant of adalimumab (IgG comprising the light chain sequence of SEQ ID No. 2 and the heavy chain sequence of SEQ ID No.12), the variant comprising one or more substitutions in the FcRn binding portion of the IgG constant domain to increase the half-life of the variant compared with adalimumab, wherein when the variant is administered to patients at a single dose of 40 mg at a four to eight weekly interval, preferably eight weekly interval, the mean steady-state trough antibody concentration in the patient population does not fall below 5 µg /ml. In one embodiment the mean steady-state trough antibody concentration in the patient population does not fall below 6 µg /ml, between dosing intervals.

In a further embodiment, the antigen binding protein comprises at least one amino acid modification in the Fc region of said antigen binding protein, wherein said modification is at one or more of positions 250, 252, 254, 256, 257, 259, 308, 428 or 434 of the Fc region as compared to same position in the adalimumab sequence, wherein the numbering of the amino acids in the Fc region is that of the EU index in Kabat.

The wild type human IgG1 has amino acid residues Val-Leu-His-Gln-Asp-Trp-Leu at positions 308-314, amino acid residues Leu-Met- Ile-Ser-Arg-Thr at positions 251-256, amino acid residues Met-His-Glu-Ala-Leu-His-Asn-HisTyr at positions 428-436, and amino acid residues Gly-Gln-Pro-Glu-Asn at positions 385-389. Residue numbering may differ for IgG2-4.

In one embodiment, the antigen binding protein of the invention comprises one or more amino acid substitution relative to the human IgG1 constant domain comprising the sequence of SEQ ID No. 13.

In one embodiment, the one or more amino acid substitution in the FcRn binding portion of the human IgG1 heavy chain constant domain is at amino acid residues 252, 254 and 256 numbered according to EU index of Kabat and the aa substitution at residue 252 is a substitution of met with tyr, phe, tryp or thr; the aa substitution at residue 254 is a substitution of ser with thr; and the aa substitution at residue 256 is a substitution of thr with ser, arg, glu, asp or thr. Preferably, the aa substitution at residue 252 is a substitution with tyr; the aa substitution at residue 254 is a substitution with thr and the substitution at residue 256 is a substitution with glu. Preferably, the IgG1 constant domain is as shown in SEQ ID No: 7.

In one embodiment, the one or more amino acid substitutions in the FcRn binding portion of the human IgG1 constant domain is at amino acid residues 250 and 428 numbered according to EU index of Kabat and the aa substitution at residue 250 is a substitution of thr with glu or gln; the aa substitution at residue 428 is a substitution of met with leu or phe. Preferably, the aa substitution at residue 250 is a substitution with glu and the aa substitution at residue 428 is a substitution with leu. Preferably, the IgG1 constant domain is as shown in SEQ ID No: 16.

In one embodiment, the one or more amino acid substitution in the FcRn binding portion of the human IgG1 constant domain is at amino acid residues 428 and/ or 434 numbered according to EU index of Kabat. Preferably, the aa substitution at residue 428 is a substitution of met with leu and the aa substitution at residue 434 is a substitution of asn with ser. Preferably, the IgG1 constant domain is as shown in SEQ ID No: 10.

In one embodiment, the one or more amino acid substitution in the FcRn binding portion of the human IgG1 constant domain is at amino acid residues 259 or 308 numbered according to EU index of Kabat. Preferably, the substitution at residue 259 is a substitution of val with ile and the aa substitution at residue 308 is a substitution of val with phe. Preferably, the IgG1 constant domain is as shown in SEQ ID No: 19 or SEQ ID No: 22.

In one embodiment, the one or more amino acid substitution in the FcRn binding portion of the human IgG1 heavy chain constant domain is at amino acid residues 257 and 434 numbered according to EU index of Kabat as shown in SEQ ID No: 25.

In one embodiment, the one or more amino acid substitution in the FcRn binding portion of the human IgG1 heavy chain constant domain is at amino acid residues 433 and 434 numbered according to EU index of Kabat for example the residues are H433K and N434F. Preferably, the IgG1 constant domain is as shown in SEQ ID No: 165 or SEQ ID No: 167.

In one embodiment, the antigen binding protein comprises any of the IgG1 constant domain modifications listed in Table A.

In one embodiment, the antigen binding protein is an antibody.

In one embodiment, the antigen binding protein comprises a variable domain of SEQ ID NO: 6 and/or SEQ ID NO: 3 or a variant thereof which contains 1, 2, 3, 4, 5, 6, 7, 8, 9 or 10 amino acid substitutions, insertions or deletions and/or shares at least 90% identity across the length of SEQ ID NO: 6 or SEQ ID NO: 3.

In one embodiment, the antigen binding protein comprises the heavy chain sequence as shown in SEQ ID No 5, 9 or 15 optionally with a light chain sequence as shown in SEQ ID No: 2.

In one embodiment, the antigen binding protein comprises a variable heavy domain sequence as shown in SEQ ID NO: 78 or 80.

In one embodiment, the antigen binding protein comprises a heavy chain sequence as shown in SEQ ID NO: 145 or SEQ ID NO: 146 optionally with a light chain variant as shown in SEQ ID Nos. 148, 150 or 152.

In one embodiment, the antigen binding protein comprises the heavy chain sequence as as shown in SEQ ID No 18 or 21 optionally with a light chain sequence as shown in SEQ ID No: 2.

In one embodiment the antigen binding protein according to the invention comprises any of the variable domains specified in Table A. In one embodiment, the antigen binding protein according to the invention comprises the variable heavy domain having the sequence of cb1-3-VH, cb2-44-VH, cb1-39-VH, cb1-31-VH, cb2-11-VH, cb2-40-VH, cb2-35-VH, cb2-28-VH, cb2-38-VH, cb2-20-VH, cb1-8-VL or cb1-43-VL as shown in Table A.

In one embodiment, the antigen binding protein according to the invention comprises the variable light domain having the sequence of cb1-45-VL, cb1-4-VL, cb1-41-VL, cb1-37-VL, cb1-39-VL, cb1-33-VL, cb1-35-VL, cb1-31-VL, cb1-29-VL, cb1-22-VL, cb1-23-VL, cb1-12-VL, cb1-10-VL, cb2-1-VL, cb2-11-VL, cb2-40-VL, cb2-35-VL, cb2-28-VL, cb2-20-VL, cb1-3-VL, cb2-6-VL or cb2-44-VL as shown in Table A.

For example, the antigen binding protein according to the invention comprises a variable domain having the sequence of cb1-3VH, cb2-44VH or cb2-6VL as shown in Table A.

In one embodiment the antigen binding protein according to the invention comprises any of the variable domains specified in Table A. In one embodiment, the antigen binding protein according to the invention comprises the variable heavy domain having a sequence selected from SEQ ID NO: 170 or SEQ ID NO: 174 or SEQ ID NO:178

In one embodiment, the antigen binding protein according to the invention comprises the variable light domain having a sequence selected from SEQ ID NO: 171 or SEQ ID NO: 175 or SEQ ID NO:179

In a further embodiment the antigen binding protein comprises any of the IgG1 constant domain modifications listed in Table A.

Variants of all the above mentioned variable domains or heavy chain sequences or light chain sequences which contain 1, 2, 3, 4, 5, 6, 7, 8, 9 or 10 amino acid substitutions, insertions or deletions and/or share at least 90% identity across the length of any of these sequences are also within the scope of the invention.

In one embodiment, the antigen binding protein of the invention comprises a variant of CDRH3 (SEQ ID No: 29) which variant has 1, 2, 3 or 4 amino acid substitutions as compared to SEQ ID No: 29. In one embodiment, the variant CDRH3 may have the sequence as shown in any one of SEQ ID Nos. 40 to 49.

In one embodiment, the antigen binding protein of the invention comprises a variant of CDRH1 (SEQ ID No: 27) which variant has 1 or 2 amino acid substitutions as compared to SEQ ID No: 27. In one embodiment, the variant CDRH1 may have the sequence as shown in any one of SEQ ID Nos. 33 to 38.

In one embodiment, the antigen binding protein of the invention comprises a variant of CDRL1 (SEQ ID No: 30) which variant has 1, 2 or 3 amino acid substitutions as compared to SEQ ID No: 30. In one embodiment, the variant CDRL1 may have the sequence as shown in any one of SEQ ID Nos. 50 to 61.

In one embodiment, the antigen binding protein of the invention comprises a variant of CDRL2 (SEQ ID No: 31) which variant has 1, 2 or 3 amino acid substitutions as compared to SEQ ID No: 31. In one embodiment, the variant CDRL2 may have the sequence as shown in any one of SEQ ID Nos. 62 to 72.

In one embodiment, the antigen binding protein of the invention comprises a variant of CDRL3 (SEQ ID No: 32) which variant has 1, 2 or 3 amino acid substitutions as compared to SEQ ID No: 32. In one embodiment, the variant CDRL3 may have the sequence as shown in any one of SEQ ID Nos. 73 to 76.

In one embodiment, the invention relates to an antigen binding protein which specifically binds to TNF-alpha comprising one or more or all CDRs selected from: CDRH1 (SEQ ID NO: 27), CDRH2 (SEQ ID NO: 28), CDRH3 (SEQ ID No: 29), CDRL1 (SEQ ID NO: 30), CDRL2 (SEQ ID NO: 31), and CDRL3 (SEQ ID NO: 32); wherein any of the CDRs could be a variant CDR which contains 1, 2, 3 or 4 amino acid substitutions, insertions or deletions as compared to CDRH1, CDRH2, CDRH3, CDRL1, CDRL2, or CDRL3. In one aspect, the antigen binding protein of the invention comprises CDRH1, CDRH3, CDRL1, CDRL2 and CDRL3 wherein any of the CDRs could be a

variant CDR which contains 1, 2, 3 or 4 amino acid substitutions, insertions or deletions compared to CDRH1, CDRH3, CDRL1, CDRL2, or CDRL3. In one aspect, the antigen binding protein of the invention comprises CDRH1, CDRH2, CDRH3, CDRL1, CDRL2 and CDRL3 wherein any of the CDRs could be a variant CDR which contains 1, 2, 3 or 4 amino acid substitutions, insertions or deletions compared to CDRH1, CDRH2, CDRH3, CDRL1, CDRL2, or CDRL3

In one aspect, the invention relates to a method of treating a human patient with a disease, the method comprising administering an antigen binding protein according to the invention.

The invention also relates to an antigen binding protein as disclosed herein for the treatment of disease in a human.

The invention also relates to use of an antigen binding protein as disclosed herein in the manufacture of a medicament for the treatment of disease, and an antigen binding protein as disclosed herein for use in treatment of disease.

In one embodiment, the disease to be treated by the antigen binding protein of the invention is rheumatoid arthritis, polyarticular juvenile idiopathic arthritis, psoriatic arthritis, ankylosing spondylitis, Ulcerative colitis, spondyloarthropathy, Crohn's disease or Psoriasis.

In one embodiment, the antigen binding protein of the invention is to be administered with methotrexate. The methotrexate can be delivered before, after or at the same time, or substantially the same time, as the antigen binding protein. In a preferred embodiment the antigen binding protein of the invention is to be administered with methotrexate to a patient suffering from rheumatoid arthritis. In one embodiment, methotrexate is administered to patients receiving an antigen binding protein of the invention to reduce the immunogenic effect of the antigen binding protein. In one embodiment, the antigen binding protein of the invention is administered to patients already receiving methotrexate. Methotrexate may be substituted by another acceptable compound which reduced the immune response to the antigen binding protein, for example corticosteroids.

In one aspect, the invention relates to a method of treating a patient with a disease, the method comprising administering an antigen binding protein of the invention. In one embodiment, the method comprises administering an antigen binding protein to the patient as a single 20, 30, 35, 40, 45, 50, 55, 60, 65, 70, 75 or 80 mg dose no more than once every four weeks, preferably once every 5, 6, 7, or 8 weeks and most preferably once every 8 weeks. Preferably, the dose is 40 to 80 mg, for example 40mg.

The invention also provides a polynucleotide sequence encoding any amino acid sequence disclosed herein, including a heavy chain of any of the antigen binding constructs described herein, and a polynucleotide encoding a light chain of any of the antigen binding constructs described herein. Such polynucleotides represent the coding sequence which corresponds to the

equivalent polypeptide sequences, however it will be understood that such polynucleotide sequences could be cloned into an expression vector along with a start codon, an appropriate signal sequence and a stop codon. The polynucleotide may be DNA or RNA.

The invention also provides a host cell, for example a recombinant, transformed or transfected cell, comprising one or more polynucleotides encoding a heavy chain and/or a light chain of any of the antigen binding constructs described herein.

The invention further provides a pharmaceutical composition comprising an antigen binding construct as described herein a pharmaceutically acceptable carrier.

The invention further provides a method for the production of any of the antigen binding constructs described herein which method comprises the step of culturing a host cell comprising a first and second vector, said first vector comprising a polynucleotide encoding a heavy chain of any of the antigen binding constructs described herein and said second vector comprising a polynucleotide encoding a light chain of any of the antigen binding constructs described herein, in a serum- free / chemically defined / animal derived component free culture media. Alternatively a method may comprise culturing a host cell comprising a vector comprising a polynucleotide encoding a heavy chain of any of the antigen binding constructs described herein and a polynucleotide encoding a light chain of any of the antigen binding constructs described herein, suitably in a serum- free / chemically defined / animal derived component free culture media.

In another embodiment, the invention includes a method of increasing the half-life of an antibody by modifying an Fc according to the modifications described herein.

In another embodiment, the invention includes an antigen binding protein as described herein with enhanced FcRn binding and having one or more additional substitutions, deletions or insertions that modulate another property of the effector function.

Once expressed by the desired method, the antigen binding protein of the invention is then examined for in vitro activity by use of an appropriate assay. Presently conventional ELISA and Biacore assay formats are employed to assess qualitative and quantitative binding of the antigen binding construct to its target. Additionally, other in vitro assays may also be used to verify neutralizing efficacy prior to subsequent human clinical studies performed to evaluate the persistence of the antigen binding protein in the body despite the usual clearance mechanisms.

The dose and duration of treatment relates to the relative duration of the molecules of the present invention in the human circulation, and can be adjusted by one of skill in the art depending upon the condition being treated and the general health of the patient based on the information provided herein. It is envisaged that repeated dosing (e.g. once every 4 weeks, 5 weeks, 6 weeks, 7 weeks or 8 weeks) over an extended time period (e.g. four to six months) maybe required to achieve maximal therapeutic efficacy.

The mode of administration of the therapeutic agent of the invention may be any suitable route which delivers the agent to the host. The antigen binding proteins, and pharmaceutical compositions of the invention are particularly useful for parenteral administration, i.e., subcutaneously (s.c.), intrathecally, intraperitoneally, intramuscularly (i.m.), intravenously (i.v.), or intranasally. In one embodiment the antigen binding proteins and pharmaceutical compositions of the invention are administered via a subcutaneous auto injector pen or a subcutaneous pre-filled syringe.

Antigen binding proteins of the invention may be prepared as pharmaceutical compositions containing an effective amount of the antigen binding protein of the invention as an active ingredient in a pharmaceutically acceptable carrier. In the prophylactic agent of the invention, an aqueous suspension or solution containing the antigen binding construct, preferably buffered at physiological pH, in a form ready for injection is preferred. The compositions for parenteral administration will commonly comprise a solution of the antigen binding construct of the invention or a cocktail thereof dissolved in a pharmaceutically acceptable carrier, preferably an aqueous carrier. A variety of aqueous carriers may be employed, e.g., 0.9% saline, 0.3% glycine, and the like. These solutions may be made sterile and generally free of particulate matter. These solutions may be sterilized by conventional, well known sterilization techniques (e.g., filtration). The compositions may contain pharmaceutically acceptable auxiliary substances as required to approximate physiological conditions such as pH adjusting and buffering agents, etc. The concentration of the antigen binding protein of the invention in such pharmaceutical formulation can vary widely, i.e., from less than about 0.5%, usually at or at least about 1% to as much as 15 or 20% by weight and will be selected primarily based on fluid volumes, viscosities, etc., according to the particular mode of administration selected.

It has been reported that adalimumab is difficult to formulate at high concentrations. WO2004016286 describes an adalimumab formulation comprising a citrate-phosphate buffer and other components including a polyol and a detergent. The oral presentation "Humira® - from Development to Commercial Scale Production" presented on 25 October 2005 at the PDA Conference reports formulations comprising (i) citrate-phosphate buffer; (ii) acetate-phosphate buffer; and (iii) phosphate buffer. The acetate-phosphate buffer tested displayed the worst stabilising effect upon adalimumab. Curtis et al. (2008) Current Medical Research and Opinion, Volume 27, p71-78, report the incidence of injection-site burning and stinging in patients with rheumatoid arthritis using injectable adalimumab. The burning and stinging has been partly attributed to citrate buffer-based formulations (Basic and Clinical Pharmacology & Toxicology, Volume 98, p218-221, 2006; and Journal of Pharmaceutical Sciences, Volume 97, p3051-3066, 2008). However, WO20100129469 describes a high adalimumab concentration formulation that still comprises a citrate-phosphate buffer and other components including a polyol with no sodium chloride. The more recent WO2012065072 describes an adalimumab formulation comprising a

surfactant and a polyol with no buffer, thus potentially avoiding any citrate buffer effects upon injection.

In one embodiment there is provided a liquid formulation comprising a TNF-alpha antigen binding protein and a histidine buffer.

In a further embodiment the TNF-alpha binding protein comprises a CDRH1 selected from SEQ ID NO:27 or SEQ ID NO:'s 33-38 and/or a CDRH2 of SEQ ID NO:28 and/or a CDRH3 selected from SEQ ID NO:29 or SEQ ID NO:'s 40-49 and/or a CDRL1 selected from SEQ ID NO:30 or SEQ ID NO:'s 50-61 and/or a CDRL2 selected from SEQ ID NO:31 or SEQ ID NO:'s 62-72 and/or a CDRL3 of SEQ ID NO:32 or SEQ ID NO:'s 73-76. For example the TNF-alpha antigen binding protein comprises CDRH1 of SEQ ID NO:27 and CDRH2 of SEQ ID NO:28 and CDRH3 of SEQ ID NO:29 and CDRL1 of SEQ ID NO:30 and CDRL2 selected from SEQ ID NO:31 and a CDRL3 of SEQ ID NO:32 or variants thereof.

The TNF-alpha antigen binding protein may be adalimumab. The TNF-alpha antigen binding protein may be BPC1494. The TNF-alpha antigen binding protein may be BPC 1496.

The TNF-alpha antigen binding proteins described herein are formulated in a histidine buffer. The formulation may be in liquid form. The formulation may further comprise one or more, a combination, or all of: a surfactant; a chelator; a polyol an antioxidant; and an amino acid. The TNF-alpha antigen binding proteins are formulated at high concentrations, for example at 50 mg/ml. In one embodiment, the formulation does not comprise a salt. In another embodiment, the formulation does not comprise a further buffer component, for example citrate, and/or phosphate, and/or acetate. Therefore, the formulations described herein solve the problem of providing TNF-alpha antigen binding proteins, in particular the TNF-alpha antigen binding proteins as described in Table A, at high concentrations in a stable formulation, and avoid the burning and stinging effects of citrate-based buffers, and furthermore are more stable than formulations so far described.

In one embodiment, the histidine buffer formulation further comprises a surfactant and a chelator. In another embodiment, the histidine buffer formulation further comprises a surfactant and a polyol. In another embodiment, the histidine buffer formulation further comprises a surfactant and an amino acid. In another embodiment, the histidine buffer formulation further comprises a surfactant and an antioxidant. In another embodiment, the histidine buffer formulation further comprises a chelator and a surfactant. In another embodiment, the histidine buffer formulation further comprises a chelator and a polyol. In another embodiment, the histidine buffer formulation further comprises a chelator and an amino acid. In another embodiment, the histidine buffer formulation further comprises a polyol and an amino acid. In another embodiment, the histidine buffer formulation further comprises an antioxidant and a polyol. In another embodiment, the histidine buffer formulation further comprises an antioxidant and a chelator. In another

embodiment, the histidine buffer formulation further comprises an antioxidant and an amino acid. In another embodiment, the histidine buffer formulation further comprises a polyol and an amino acid.

In one embodiment, the histidine buffer formulation further comprises a surfactant, a chelator, and a polyol. In another embodiment, the histidine buffer formulation further comprises a surfactant, a chelator, and an amino acid. In another embodiment, the histidine buffer formulation further comprises a surfactant, a polyol, and an amino acid. In another embodiment, the histidine buffer formulation further comprises a chelator, a polyol, and an amino acid. In another embodiment, the histidine buffer formulation further comprises a chelator, a polyol, and an antioxidant. In another embodiment, the histidine buffer formulation further comprises an amino acid, a polyol, and an antioxidant. In another embodiment, the histidine buffer formulation further comprises a surfactant, a polyol, and an antioxidant. In another embodiment, the histidine buffer formulation further comprises a surfactant, a polyol, and an antioxidant. In another embodiment, the histidine buffer formulation further comprises a surfactant, a chelator, and an antioxidant. In another embodiment, the histidine buffer formulation further comprises a surfactant, an amino acid, and an antioxidant.

In one embodiment, the histidine buffer formulation further comprises a surfactant, a chelator, a polyol, an amino acid and an antioxidant.

In one embodiment, the buffer is histidine. This may be at a concentration of 5 to 100 mM histidine. Histidine may be present in an amount of 10 to 80 mM, 10 to 50 mM, 20 to 40 mM, or about 20mM, about 25mM, about 30mM, about 35mM, or about 40mM. In one embodiment, histidine is at a concentration of about 30mM.

The histidine buffer may be the sole buffer. In other words, the formulation may not comprise another buffer component, such as phosphate and/or citrate and/or acetate buffer. Citrate buffer may be detrimental to the formulation for a number of reasons: (i) it may not be a good buffer because the values of the three dissociation constants are too close to permit distinction of the three proton receptor phases; (ii) citrate may act as a metal chelator and thus influence metal ion balance; (iii) citrate is a metabolite of the citric acid cycle and has the potential to influence cellular metabolism.

Suitable surfactants (also known as detergents) may include, e.g., polysorbates (for example, polysorbate 20 or 80), polyoxyethylene alkyl ethers such as Brij 35.RTM., poloxamers (for example poloxamer 188, Poloxamer 407), Tween 20, Tween 80, Cremophor A25, Sympatens ALM/230, and Mirj. In one embodiment, the surfactant is polysorbate 80. The formulation may comprise a concentration of 0 to 0.1% polysorbate 80. Alternatively, the formulation may comprise a concentration of 0.01 to 0.1 % polysorbate 80 (0.1 to 1mg/mL). Polysorbate 80 may be present in an amount of 0 to 0.04%, 0.01 to 0.05%, or 0.01 to 0.03%; or about 0.015%, about

0.02%, about 0.025%, about 0.03%, or about 0.04%. In one embodiment, polysorbate 80 is at a concentration of about 0.02%. A high concentration of polysorbate 80, for example more than 0.1%, may be detrimental to the formulation because this surfactant may contain high levels of oxidants which may increase levels of oxidation upon storage of the formulation and therefore reduce shelf life.

Suitable chelating agents may include EDTA and metal complexes (e.g. Zn-protein complexes). In one embodiment, the chelating agent is EDTA. The formulation may comprise a concentration of 0 to 0.2 mM EDTA. Alternatively, the formulation may comprise a concentration of 0.02 to 0.2 mM EDTA (0.00748 to 0.0748mg/mL). EDTA may be present in an amount of 0.02 to 0.15 mM, 0.02 to 0.1 mM, 0.03 to 0.08 mM, or 0.04 to 0.06 mM; or about 0.03 mM, about 0.04 mM, about 0.05 mM, or about 0.06 mM. In one embodiment, EDTA is at a concentration of about 0.05mM (0.018mg/mL).

In one embodiment, the formulation does not comprise a salt. However, if a salt is to be added, then suitable salts may include any salt-forming counterions, such as sodium. For example, sodium chloride may be used, or anionic acetate instead of chloride as a counterion in a sodium salt may be used. In one embodiment, the salt is sodium chloride. The formulation may comprise a concentration of 0 to 150 mM sodium chloride. Alternatively, the formulation may comprise a concentration of 25 to 150 mM sodium chloride (1.461 to 5.84mg/mL). Sodium chloride may be present in an amount of 35 to 150 mM, 45 to 80 mM, 25 to 70 mM, or 45 to 60mM; or 45mM, 46mM, 47mM, 48mM, 49mM, 50mM, 51mM, 52mM, 53mM, 54mM, 55mM. In one embodiment, sodium chloride is at a concentration of about 51mM (2.98mg/mL).

Suitable amino acids may include arginine and/or glycine. The formulation may comprise a concentration of 0.5 to 5% arginine free base (5 to 50mg/mL). In other embodiments, the arginine free base may be between 0.5 to 4.0%, 0.5 to 3.5%, 0.5 to 3.0%, 0.5 to 2.5%, or about 0.5%, about 0.75%, about 1%, about 1.5%, about 2%, or about 3%. In one embodiment, arginine is at a concentration of about 1% (10mg/mL). 1% arginine is approximately 57mM. In another embodiment, arginine may be present in an amount of 0 to 100mM. Arginine may be present in an amount of 25 to 75mM, 40 to 80mM, or 50 to 75mM; about 50mM, or about 75mM. In one embodiment, arginine is at a concentration of 50mM. In another embodiment, arginine is at a concentration of 75mM. Alternatively, or in addition to arginine, glycine may be comprised in the formulation. If glycine is used as an alternative to arginine, then the above described concentration ranges can equally be applied to glycine. If glycine is to be used in addition to arginine, then the above described concentration ranges should be the additive amount of arginine plus glycine, at varying ratios as required.

Suitable polyols may include substances with multiple hydroxyl groups, and includes sugars (reducing and non-reducing sugars), sugar alcohols and sugar acids. Examples of polyols include fructose, mannose, maltose, lactose, arabinose, xylose, ribose, rhamnose, galactose, glucose,

sucrose, trehalose, sorbose, melezitose, raffinose, mannitol, xylitol, erythritol, threitol, sorbitol, glycerol, L-gluconate and metallic salts thereof. In one embodiment, the formulation of the invention comprises trehalose. The formulation may comprise a concentration of 0 to 300mM trehalose. Trehalose may be present in an amount of 50 to 250mM, 100 to 250mM, or 150 to 225mM; about 150mM, or about 225mM. In one embodiment, trehalose is at a concentration of 150mM. In another embodiment, trehalose is at a concentration of 225mM.

Suitable antioxidants may include methionine, histidine, EDTA, sodium thiosulfate, catalase, or platinum. Suitable concentrations of histidine and EDTA are described above. The formulation may comprise a concentration of 0 to 30mM methionine. Methionine may be present in an amount of 1 to 20mM, or 5 to 15mM, about 5mM, about 10mM, or about 15mM. In one embodiment, methionine is at a concentration of 10mM.

In one embodiment, the histidine buffer formulation further comprises one or more, a combination, or all of: trehalose, methionine, polysorbate 80, EDTA, and arginine free base. For example, the histidine buffer formulation further comprises trehalose, methionine, and arginine.

The pH of the formulation may be adjusted to pH 5.0 to 7.0. In one embodiment, the formulation is at pH 5.0 to 6.5. In other embodiments, the pH may be pH 5.0, 5.5, 6.0, 6.5 or 7.0. NaOH or HCl may be used to adjust the pH to 5.0, 5.5, 6.0, 6.5 or 7.0. In one embodiment, the pH is about 6.0.

The TNF-alpha antigen binding proteins described herein may be formulated in the concentration range of 20 to 300 mg/mL. For example, the antigen binding protein is present in a concentration of 20-200 mg/mL or 50-100 mg/mL; or about 40 mg/mL or about 45 mg/mL or about 50 mg/mL or about 55 mg/mL or about 60 mg/mL or about 70 mg/mL or about 80 mg/mL or about 90 mg/mL, or about 100mg/mL. In one embodiment, the TNF-alpha antigen binding protein is at a concentration of about 50 mg/mL.

The TNF-alpha antigen binding protein may be adalimumab. The TNF-alpha antigen binding protein may be BPC1494. The TNF-alpha antigen binding protein may be BPC 1496.

In one embodiment, the formulation is stable for at least 1 year, at least 18 months, or at least 2 years, or at least 3 years. For example, the formulation is stable at a temperature of about 5°C for at least 1 year, at least 18 months, or at least 2 years. In another embodiment, the formulation is stable at room temperature (about 25°C). For example, the formulation is stable at a temperature of about 25°C for at least 14 weeks, at least 12 weeks, at least 8 weeks, at least 2 weeks, at least 1 week, at least 6 days, at least 5 days, at least 4 days, at least 3 days, at least 2 days or at least 1 day. In another embodiment, the formulation is stable at a temperature of about 40°C. For example, the formulation is stable at a temperature of about 40°C for at least 9 weeks or at least 4 weeks.

Therefore, there is minimal risk of aggregates or low molecular weight fragments forming in pre-filled devices for injection that may be left at room temperature for more than the recommended time. Aggregates are potentially immunogenic (see The AAPS Journal 2006; 8 (3) Article 59 Themed Issue: Proceedings of the 2005 AAPS Biotec Open Forum on Aggregation of Protein Therapeutics, Guest Editor - Steve Shire, Effects of Protein Aggregates: An Immunologic Perspective) and low molecular weight fragments may illicit pre-existing autoantibodies (see J Immunol 2008; 181:3183-3192; Human Anti-IgG1 Hinge Autoantibodies Reconstitute the Effector Functions of Proteolytically Inactivated IgGs1).

The stability of a TNF-alpha antigen binding protein in a liquid formulation may be assessed by any one or a combination of: appearance by visual observation, protein concentration (A280nm), size exclusion chromatography (SEC), Capillary Iso-Electric Focussing (c-IEF), and by a functional binding assay (ELISA). For example, the percentage of monomer, aggregate, or fragment, or combinations thereof, can be used to determine stability. In one embodiment, a stable liquid formulation is a formulation having less than about 10%, or less than about 5% of the TNF-alpha antigen binding protein being present as aggregate in the formulation. The formulation may have a monomer content of at least 90%, at least 91%, at least 92%, at least 93%, at least 94%, at least 95%, or at least 96%, or at least 97%, or at least 98%, or at least 99%. The formulation may have the above monomer content at room temperature (about 25°C) after about 2 weeks. The formulation may have the above monomer content at room temperature (about 25°C) after about 1 week. The formulation may have the above monomer content at room temperature (about 25°C) after about 1 day. It is to be understood that the final monomer content will vary depending on the purity of the starting material. In one embodiment therefore the annual increase in % aggregate is no more than 1%.

The BPC1494 antigen binding protein is rare in that it shows multiple degradation pathways. These include aggregation, fragmentation, deamidation and oxidation.

Use of a histidine based buffer is therefore shown to be highly favourable.

In one aspect of the present invention there is provided a liquid formulation comprising a TNF-alpha antigen binding protein wherein the TNF-alpha antigen binding protein comprises a heavy chain according to SEQ ID No: 5 and a light chain according to SEQ ID No: 2, and wherein the formulation contains: Histidine at a concentration of 30 mM; Trehalose at a concentration of 150 mM; Arginine at a concentration of 50 mM; Methionine at a concentration of 10 mM; EDTA at a concentration of 0.05 mM; PS80 at a concentration of 0.02%; and wherein the pH is adjusted to about pH 6.0

In another aspect of the present invention there is provided a liquid formulation comprising a TNF-alpha antigen binding protein wherein the TNF-alpha antigen binding protein comprises a heavy chain according to SEQ ID No: 5 and a light chain according to SEQ ID No: 2, and

wherein the formulation contains: Histidine at a concentration of 30 mM; Trehalose at a concentration of 225 mM; Arginine at a concentration of 75 mM; Methionine at a concentration of 10 mM; EDTA at a concentration of 0.05 mM; PS80 at a concentration of 0.02%; and wherein the pH is adjusted to about pH 6.0

Thus, a pharmaceutical composition of the invention for injection could be prepared to contain 1 mL sterile buffered water, and between about 1 mg to about 100 mg, e.g. about 30 mg to about 100 mg or more preferably, about 35 mg to about 80mg, such as 40, 50, 80 or 90 mg of an antigen binding construct of the invention. Actual methods for preparing parenterally administrable compositions are well known or will be apparent to those skilled in the art and are described in more detail in, for example, Remington's Pharmaceutical Science, 15th ed., Mack Publishing Company, Easton, Pennsylvania. For the preparation of intravenously administrable antigen binding construct formulations of the invention see Lasmar U and Parkins D "The formulation of Biopharmaceutical products", Pharma. Sci.Tech.today, page 129-137, Vol.3 (3rd April 2000), Wang, W "Instability, stabilisation and formulation of liquid protein pharmaceuticals", Int. J. Pharm 185 (1999) 129-188, Stability of Protein Pharmaceuticals Part A and B ed Ahern T.J., Manning M.C., New York, NY: Plenum Press (1992), Akers,M.J. "Excipient-Drug interactions in Parenteral Formulations", J.Pharm Sci 91 (2002) 2283-2300, Imamura, K et al "Effects of types of sugar on stabilization of Protein in the dried state", J Pharm Sci 92 (2003) 266-274, Izutsu, Kkojima, S. "Excipient crystallinity and its protein-structure-stabilizing effect during freeze-drying", J Pharm. Pharmacol, 54 (2002) 1033-1039, Johnson, R, "Mannitol-sucrose mixtures-versatile formulations for protein lyophilization", J. Pharm. Sci, 91 (2002) 914-922.

Preferably, the antigen binding protein of the invention is provided or administered at a dose of about 40 mg. Preferably the antigen binding protein is suitable for subcutaneous delivery and is delivered subcutaneously. Other dosing or administration routes may also be used, as disclosed herein.

In one embodiment the antigen binding proteins according to any aspect of the invention shows increased Mean Residence Time as compared to an IgG comprising the light chain sequence of SEQ ID No. 2 and heavy chain sequence of SEQ ID No.12.

The binding ability of modified IgGs and molecules comprising an IgG constant domain or FcRn binding portion thereof can be characterized by various *in vitro* assays. PCT publication WO 97/34631 by Ward discloses various methods in detail. For example, in order to compare the ability of the modified IgG or fragments thereof to bind to FcRn with that of the wild type IgG, the modified IgG or fragments thereof and the wild type IgG can be radio-labeled and reacted with FcRn-expressing cells *in vitro*. The radioactivity of the cell-bound fractions can be then counted and compared. The cells expressing FcRn to be used for this assay are may be endothelial cell lines including mouse pulmonary capillary endothelial cells (B10, D2.PCE) derived from lungs of B10.DBA/2 mice and SV40 transformed endothelial cells (SVEC) (Kim et al., J Immunol., 40: 457-

465,1994) derived from C3H/HeJ mice. However, other types of cells which express sufficient number of FcRn, including mammalian cells which express recombinant FcRn of a species of choice, can be also used. Alternatively, after counting the radioactivity of the bound fraction of modified IgG or that of unmodified IgG, the bound molecules can be then extracted with the detergent, and the percent release per unit number of cells can be calculated and compared.

Affinity of antigen binding proteins of the inventions for FcRn can be measured by surface plasmon resonance (SPR) measurement using, for example, a BIAcore 2000 (BIAcore Inc.) as described previously (Popov et al., Mol. Immunol., 33: 493-502,1996; Karlsson et al., J Immunol. Methods, 145: 229-240,1991, both of which are incorporated by reference in their entireties). In this method, FcRn molecules are coupled to a BIAcore sensor chip (e. g., CM5 chip by Pharmacia) and the binding of modified IgG to the immobilized FcRn is measured at a certain flow rate to obtain sensorgrams using BIA evaluation 2.1 software, based on which on-and off-rates of the modified IgG, constant domains, or fragments thereof, to FcRn can be calculated. Relative affinities of antigen binding proteins of the invention and unmodified IgG for FcRn can be also measured by a simple competition binding assay. Furthermore, affinities of modified IgGs or fragments thereof, and the wild type IgG for FcRn can be also measured by a saturation study and the Scatchard analysis.

Transfer of modified IgG or fragments thereof across the cell by FcRn can be measured by in vitro transfer assay using radiolabeled IgG or fragments thereof and FcRn- expressing cells and comparing the radioactivity of the one side of the cell monolayer with that of the other side. Alternatively, such transfer can be measured *in vivo* by feeding 10-to 14-day old suckling mice with radiolabeled, modified IgG and periodically counting the radioactivity in blood samples which indicates the transfer of the IgG through the intestine to the circulation (or any other target tissue, e. g., the lungs). To test the dose-dependent inhibition of the IgG transfer through the gut, a mixture of radiolabeled and unlabeled IgG at certain ratio is given to the mice and the radioactivity of the plasma can be periodically measured (Kim et al., Eur. R Immunol., 24: 2429-2434,1994).

The half-life of antigen binding proteins can be measured by pharmacokinetic studies according to the method described by Kim et al. (Eur. J. of Immuno. 24: 542,1994), which is incorporated by reference herein in its entirety. According to this method, radiolabeled antigen binding protein is injected intravenously into mice and its plasma concentration is periodically measured as a function of time, for example, at 3 minutes to 72 hours after the injection. The clearance curve thus obtained should be biphasic. For the determination of the in vivo half-life of the modified IgGs or fragments thereof, the clearance rate in β -phase is calculated and compared with that of the unmodified IgG.

Antigen binding proteins of the invention may be assayed for the ability to immunospecifically bind to an antigen. Such an assay may be performed in solution (e. g., Houghten, BiolTechniques, 13: 412-421,1992), on beads (Lam, Nature, 354: 82-84,1991, on chips (Fodor,

Nature, 364: 555-556,1993), on bacteria (U. S. Patent No. 5,223,409), on spores (U. S. Patent Nos. 5,571,698; 5,403,484; and 5,223,409), on plasmids (Cull et al., Proc. Natl. Acad. Sci. USA, 89: 1865-1869,1992) or on phage (Scott and Smith, Science, 249: 386-390,1990; Devlin, Science, 249: 404-406,1990; Cwirla et al., Proc. Natl. Acad. Sci. USA, 87: 6378-6382, 1990; and Felici, J : Mol. Biol., 222: 301-310, 1991) (each of these references is incorporated herein in its entirety by reference). Antibodies that have been identified to immunospecifically bind to an antigen or a fragment thereof can then be assayed for their specificity affinity for the antigen.

The antigen binding proteins of the invention may be assayed for immunospecific binding to an antigen and cross-reactivity with other antigens by any method known in the art. Immunoassays which can be used to analyze immunospecific binding and cross-reactivity include, but are not limited to, competitive and non-competitive assay systems using techniques such as western blots, radioimmunoassays, ELISA (enzyme linked immunosorbent assay),"sandwich" immunoassays, immunoprecipitation assays, precipitin reactions, gel diffusion precipitin reactions, immunodiffusion assays, agglutination assays, complement-fixation assays, immunoradiometric assays, fluorescent immunoassays, protein A immunoassays, to name but a few. Such assays are routine and well known in the art (see, e. g., Ausubel et al, eds, 1994, Current Protocols in Molecular Biology, Vol. 1, John Wiley & Sons, Inc., New York, which is incorporated by reference herein in its entirety). Exemplary immunoassays are described briefly below (but are not intended by way of limitation).

In a preferred embodiment, BIAcore kinetic analysis is used to determine the binding on and off rates of antibodies to an antigen. BIAcore kinetic analysis comprises analyzing the binding and dissociation of an antigen from chips with immobilized antibodies on their surface.

Antigen binding protein: The term "antigen binding protein" as used herein includes reference to antibodies, antibody fragments and other protein constructs, which are capable of binding to TNF-alpha.

Antibody: The term "antibody" is used herein in the broadest sense and includes reference to molecules with an immunoglobulin-like domain and includes monoclonal, recombinant, polyclonal, chimeric, humanised, bispecific and heteroconjugate antibodies.

Human IgG1 heavy chain constant domain: refers to human amino acid sequence for the IgG1 heavy chain constant domain that is found in nature, including allelic variations.

"Half-life ($t_{1/2}$)" refers to the time required for the concentration of the antigen binding polypeptide to reach half of its original value. The serum half-life of proteins can be measured by pharmacokinetic studies according to the method described by Kim et al. (Eur. J. of Immuno. 24: 542, 1994). According to this method, radiolabeled protein is injected intravenously into mice and its plasma concentration is periodically measured as a function of time, for example, at about 3

minutes to about 72 hours after the injection. Other methods for pharmacokinetic analysis and determination of the half-life of a molecule will be familiar to those skilled in the art. Details may be found in Kenneth, A et al: Chemical Stability of Pharmaceuticals: A Handbook for Pharmacists and in Peters et al, Pharmacokinetic analysis: A Practical Approach (1996). Reference is also made to "Pharmacokinetics", M Gibaldi & D Perron, published by Marcel Dekker, 2nd Rev. ex edition (1982), which describes pharmacokinetic parameters such as t_{α} and t_{β} half lives and area under the curve (AUC), and "Clinical Pharmacokinetics: Concepts and Applications", Rowland and Tozer, Third Edition (1995).

"Clearance (CL)" refers to the volume of plasma irreversibly cleared of a protein per unit time. Clearance is calculated as the Dose/AUC (AUC : is the Area Under Curve or Area under the plasma drug concentration time curve). Clearance can also be calculated by the rate of drug elimination divided by the plasma concentration of the drug (rate of elimination = $CL \times \text{concentration}$)

"Mean Residence Time (MRT)" is the average time that the antigen binding polypeptides reside in the body before being irreversibly eliminated. Calculated as $MRT = AUMC/AUC$.

"Steady state concentration" (C_{ss}) is the concentration reached when the drug elimination rate becomes equal to drug administration rate as a result of continued drug administration. C_{ss} fluctuates between peak and trough levels and is measured in microgram/ml. "Mean steady-state trough concentration" refers to the mean of the trough level across the patient population at a given time.

"Comparable mean steady-state trough concentration" refers to mean steady-state trough concentration which is the same or within about 10% to 30% of the stated value. Comparable mean steady-state trough concentration for the antigen binding polypeptides of the invention may be considered to be those mean steady-state trough concentrations that are 0.8 to 1.25 times the mean steady-state trough concentration achieved with an IgG comprising the light chain sequence of SEQ ID No. 2 and the heavy chain sequence of SEQ ID No. 12.

Half lives and AUC can be determined from a curve of serum concentration of drug (for example the antigen binding polypeptide of the present invention) against time. Half life may be determined through compartmental or non-compartmental analysis. The WINNONLIN™ analysis package (available from Pharsight Corp., Mountain View, CA94040, USA) can be used, for example, to model the curve. In one embodiment, "half life" refers to the terminal half life.

Specifically binds: The term "specifically binds" as used throughout the present specification in relation to antigen binding proteins means that the antigen binding protein binds to TNF-alpha with no or insignificant binding to other unrelated proteins. The term however does not exclude the fact that the antigen binding proteins may also be cross-reactive with closely related

molecules. The antigen binding proteins described herein may bind to TNF-alpha with at least 2, at least 5, at least 10, at least 50, at least 100, or at least 1000 fold greater affinity than they bind to closely related molecules.

CDRs:

"CDRs" are defined as the complementarity determining region amino acid sequences of an antigen binding protein. These are the hypervariable regions of immunoglobulin heavy and light chains. There are three heavy chain and three light chain CDRs (or CDR regions) in the variable portion of an immunoglobulin. Thus, "CDRs" as used herein refers to all three heavy chain CDRs, all three light chain CDRs, all heavy and light chain CDRs, or at least two CDRs.

Throughout this specification, amino acid residues in variable domain sequences and full length antibody sequences are numbered according to the Kabat numbering convention. Similarly, the terms "CDR", "CDRL1", "CDRL2", "CDRL3", "CDRH1", "CDRH2", "CDRH3" used in the Examples follow the Kabat numbering convention. For further information, see Kabat et al., Sequences of Proteins of Immunological Interest, 4th Ed., U.S. Department of Health and Human Services, National Institutes of Health (1987).

% identity of variants : The term "identical" or "sequence identity" indicates the degree of identity between two nucleic acid or two amino acid sequences when optimally aligned and compared with appropriate insertions or deletions. The variants described herein may have 90, 91, 92, 93, 94, 95, 96, 97, 98, or 99% identity to the native CDR or variable domain sequences at the amino acid level.

It will be understood that particular embodiments described herein are shown by way of illustration and not as limitations of the invention. The principal features of this invention can be employed in various embodiments without departing from the scope of the invention. Those skilled in the art will recognize, or be able to ascertain using no more than routine study, numerous equivalents to the specific procedures described herein. Such equivalents are considered to be within the scope of this invention and are covered by the claims. All publications and patent applications mentioned in the specification are indicative of the level of skill of those skilled in the art to which this invention pertains. All publications and patent applications are herein incorporated by reference to the same extent as if each individual publication or patent application was specifically and individually indicated to be incorporated by reference. The use of the word "a" or "an" when used in conjunction with the term "comprising" in the claims and/or the specification may mean "one," but it is also consistent with the meaning of "one or more," "at least one," and "one or more than one." The use of the term "or" in the claims is used to mean "and/or" unless explicitly indicated to refer to alternatives only or the alternatives are mutually exclusive, although the disclosure supports a definition that refers to only alternatives and "and/or." Throughout this application, the term "about" is used to indicate that a value includes the inherent variation of error for the device, the method being employed to determine the value, or the variation that exists among the study subjects.

As used in this specification and claim(s), the words "comprising" (and any form of comprising, such as "comprise" and "comprises"), "having" (and any form of having, such as "have" and "has"), "including" (and any form of including, such as "includes" and "include") or "containing" (and any form of containing, such as "contains" and "contain") are inclusive or open-ended and do not exclude additional, unrecited elements or method steps. In one aspect such open ended terms also comprise within their scope a restricted or closed definition, for example such as "consisting essentially of", or "consisting of".

The term "or combinations thereof" as used herein refers to all permutations and combinations of the listed items preceding the term. For example, "A, B, C, or combinations thereof" is intended to include at least one of: A, B, C, AB, AC, BC, or ABC, and if order is important in a particular context, also BA, CA, CB, CBA, BCA, ACB, BAC, or CAB. Continuing with this example, expressly included are combinations that contain repeats of one or more item or term, such as BB, AAA, AB, BBC, AAABCCCC, CBBAAA, CABABB, and so forth. The skilled artisan will understand that typically there is no limit on the number of items or terms in any combination, unless otherwise apparent from the context.

All of the compositions and/or methods disclosed and claimed herein can be made and executed without undue experimentation in light of the present disclosure. While the compositions and methods of this invention have been described in terms of preferred embodiments, it will be apparent to those of skill in the art that variations may be applied to the compositions and/or methods and in the steps or in the sequence of steps of the method described herein without departing from the concept, spirit and scope of the invention. All such similar substitutes and modifications apparent to those skilled in the art are deemed to be within the spirit, scope and concept of the invention as defined by the appended claims.

All documents referred to herein are incorporated by reference to the fullest extent permissible.

Any element of a disclosure is explicitly contemplated in combination with any other element of a disclosure, unless otherwise apparent from the context of the application.

The present invention is further described by reference to the following examples, not limiting upon the present invention.

Examples

Example 1: Cloning of antibody expression vectors

The DNA expression constructs encoding the variable heavy (VH) and variable light (VL) domains of an anti-TNF α antibody were previously prepared de novo and included restriction sites for cloning into mammalian expression vectors. Both heavy and light chain variable domain sequences were sequence optimised for expression in mammalian cells (for methodology see WO2009024567 and Kotsopoulou et al, *J Biotechnol* (2010) 146: 186-193). Information describing the heavy and light chain variable region sequences can be found in US patent

US6090382. To generate the constructs used in this study, the variable heavy domain (VH) sequences were amplified using PCR. The PCR primers contained *HindIII* and *SpeI* restriction sites to frame the VH domain containing the signal sequence for cloning into a pTT mammalian expression vectors containing the human $\gamma 1$ constant region. Similarly the VL domain sequence was amplified by PCR using primers containing *HindIII* and *BsiWI* restriction sites to facilitate cloning into a pTT mammalian expression vector containing the human kappa constant region. The heavy chain expression plasmid was given the code SJC322 and the light chain expression plasmid was given the plasmid code SJC321.

DNA expression constructs encoding alternative variable heavy and light chain regions of anti-TNF α antibodies with modifications in the CDR regions (as described in Rajpal et al. PNAS (2005) 102(24): pg 8466-8471) were prepared de novo by build up of overlapping oligonucleotides and similar molecular biology techniques to those described above. The resulting plasmids encoding the heavy and light chains of variants cb1-3, cb2-6 and cb2-44 are described in Table 1.

Example 2: Engineering of the Fc region

Forward and reverse priming primers were used to introduce modifications (M252Y/S254T/T256E and T250Q/M428L) into the human $\gamma 1$ constant region of the plasmid encoding the heavy chain of pascolizumab (anti-IL-4 antibody) using the Quikchange protocol (Promega).

As described in Example 1 above, a PCR fragment encoding the VH domain of an anti-TNF α antibody was generated using a previously constructed, codon optimised vector as a template. The resulting fragment was cloned using *HindIII* and *SpeI* into a pTT expression vector containing the modified human $\gamma 1$ constant region described in the preceding paragraph. The plasmid encoding the heavy chain of the anti-TNF α antibody with the M252Y/S254T/T256E modification was designated SJC324. The plasmid encoding the heavy chain with the T250Q/M428L modification was designated SJC323.

Forward and reverse priming primers were used to introduce modifications into the human $\gamma 1$ constant region of anti-TNF α heavy chain expression plasmid SJC322 using the Quikchange protocol (Promega). Plasmid SJC326 encodes the anti-TNF α heavy chain containing the M428L/N434S modification in the human $\gamma 1$ constant region. Plasmid SJC328 encodes the anti-TNF α heavy chain containing the V308F modification in the human $\gamma 1$ constant region.

Example 3: Expression of antibodies in HEK2936E cells using pTT5 episomal vectors

Expression plasmids encoding the heavy and light chains described above were transiently co-transfected into HEK 293 6E cells. Expressed antibody was purified from the supernatant by affinity chromatography using a 1ml HiTrap Protein A column (GE Healthcare). Table 1 below shows the list of antibodies produced.

Some antibodies were also expressed in CHO cells using a different set of expression vectors. See Examples 13, 14 and 15 for a description of the molecular biology, expression and purification.

Table 1: List of expressed antibodies

BPC code	CDR variant	Fc modifications	Heavy chain expression vector	SEQ ID of heavy chain	Light chain expression vector	SEQ ID of light chain
BPC1492	None	Wild-type	SJC322	12	SJC321	2
BPC1494	None	M252Y/S254T/T256E	SJC324	5	SJC321	2
BPC1496	None	M428L/N434S	SJC326	9	SJC321	2
BPC1493	None	T250Q/M428L	SJC323	15	SJC321	2
BPC1498	None	V308F	SJC328	18	SJC321	2
BPC1499	cb1-3	Wild-type	SJC336	150	SJC339	147
BPC1500	cb2-44	Wild-type	SJC337	151	SJC340	148
BPC1501	cb2-6	Wild-type	SJC336	150	SJC338	149

Example 4: Binding of antibodies to tumour necrosis factor alpha in a direct binding ELISA

A binding ELISA was carried out to test the binding of the expressed antibodies purified using protein A to recombinant tumour necrosis factor alpha (TNF α). ELISA plates were coated with recombinant human TNF α at 0.1 μ g/ml and blocked with blocking solution (4% BSA. Various dilutions of the purified antibody were added (diluted in 4% BSA in T Tris-buffered saline at pH8.0 containing 0.05% Tween 20) and the plate was incubated for 1 hour at room temperature before washing in deionised water. Binding was detected by the addition of a peroxidase labelled anti human kappa light chain antibody (Sigma A7164) in blocking solution. The plate was incubated for 1 hour at room temperature before washing in deionised water. The plate was developed by addition of OPD substrate (Sigma P9187) and colour development stopped by addition of 2M HCl. Absorbance was measured at 490nm with a plate reader and the mean absorbance plotted against concentration. The results are shown in Figure 1 and confirm that all the antibodies have a similar profile.

Example 5: Analysis of antibodies in an L929 *in vitro* neutralisation assay

This assay was used to test the neutralising ability of the antibodies to neutralise TNF- α and inhibit cell death. Briefly, L929 cells were seeded in a 96-well flat-bottomed plate at 10,000/well in 100 μ l RPMI 1640 (w/o phenol red) and incubated overnight at 37°C, 5% CO₂. Cells were

sensitised with 1.25µg/ml actinomycin D for 1 hour. For the neutralising study, 0.001-60µg/ml (0.0067- 400 nM) anti-TNF-α mAb was pre-incubated with approx. 2ng/ml (approximately 0.05nM) TNF-α in a 1:1 ratio for 1 hour at room temperature. For control group, RPMI was used in place of the antibody. Following the 1 h pre-incubation with actinomycin D, 20 µl of antibody-antigen complex was added per well. 10ul media alone was added to wells as a negative control. Plates were incubated at 18 hour at 37°C, 5% CO₂. Following this treatment period, cell viability was determined by a cell titer-Glo Luminescent assay kit according to manufacturer's instructions (Promega, Madison USA). For L929 assay, the percentage cell viability of the unknowns was expressed as a percentage of the untreated group (taken as a 100%) and IC₅₀ values were determined by Graphpad prism. Differences in IC₅₀ values of antibodies was assessed by one-way ANOVA (Newman-Keuls post hoc test) and considered significant at P-values of less than 0.05. Data is represented as mean ± SEM, of n=4 experiments measured in duplicate. IC₅₀ values for each antibody were determined and are listed in Table 2 below. The results show that the potency of all the antibodies tested are comparable.

Table 2: IC₅₀ values for various anti-TNF_α antibodies in an L929 neutralisation assay

Antibody	IC ₅₀ value (µg/ml)
BPC1492	1.19 ± 0.10
BPC1494	1.20 ± 0.13
BPC1496	1.18 ± 0.10
Adalimumab	1.09 ± 0.07

Table 3 shows the IC₅₀ values derived from the experiment. The results indicate that the improved anti-TNF α antibodies (BPC1499, BPC1500, BPC1501) show increased potency in this assay compared to BPC1492 and adalimumab.

Table 3: IC₅₀ values for improved anti-TNF α antibodies in an L929 neutralisation assay

Antibody	IC ₅₀ value (μ g/ml)
BPC1492	1.19 $\pm$ 0.1
BPC1499	0.21 $\pm$ 0.04
BPC1500	0.13 $\pm$ 0.02
BPC1501	0.21 $\pm$ 0.03
Adalimumab	1.09 $\pm$ 0.07

Example 6: Effect of antibodies on *in vitro* IL-6 release

The neutralising ability of antibodies was determined by measuring their effect on inhibiting TNF- α mediated IL-6 release from whole blood cells. Briefly, 130 μ L of whole blood was added to each well and plates were incubated at 37°C in a humidified 5% CO₂ incubator for 1 hour. For the neutralising study, 0.001-30 μ g/ml (0.0067- 200 nM) TNF- α mAb was pre-incubated with 10ng/ml (approx. 0.4 nM) TNF-alpha in a 1:1 ratio for 1 hour at 4°C. For control group, RPMI was used in place of the antibody. Following this pre-treatment, 20 μ L of antigen-antibody complex or RPMI (negative control) was added per well and plates were incubated for 24 hour at 37°C, 5% CO₂. 100 μ L PBS (w/o MgCl₂ or CaCl₂) added to each well and placed on plate shaker for 10 mins at 500 rpm. Plates were then spun at 2000 rpm for 5 mins. 120 μ L supernatant was carefully removed and transferred to fresh 96-well round bottomed plate and IL-6 release was determined using an MSD based assay kit (Meso Scale Diagnostics, Maryland USA). For the whole blood assay, the MSD signal for each sample was read using a MSD SECTOR® Imager 2400 and IL-6 release from the cells was quantified using a standard data analysis package in PRISM 4.00 software (GraphPad. San Diego, USA). The percentage of IL-6 inhibition by each antibody was expressed as a percentage of the TNF- α alone treated group. Hence, dose response curves were obtained for each antibody and IC₅₀ values were determined. Using the log of the IC₅₀ values, the difference in potency of the antibodies was determined by one-way ANOVA (Newman-Keuls post hoc test) and considered significant at P-values of less than 0.05 for each donor (n=3). Data is represented as mean $\pm$ SEM of three donors, measured in duplicate.

Table 4 below shows the IC₅₀ values derived from these data. These results suggest that there is no significant difference in potency between the antibodies tested.

Table 4: IC₅₀ values for various anti-TNF antibodies in a TNF α -induced IL-6 release assay

Antibody	IC ₅₀ value (nM)
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BPC1492	0.72 ± 0.32
BPC1494	0.62 ± 0.11
BPC1496	0.64 ± 0.13
Adalimumab	0.47 ± 0.09

The IC₅₀ values are shown in Table 5. The results indicate that the improved anti-TNF α antibodies (BPC1499, BPC1500, BPC1501) show increased potency in this assay.

Table 5: IC₅₀ values for various improved anti-TNF antibodies in a TNF α -induced IL-6 release assay

Antibody	IC ₅₀ value (nM)
BPC1492	0.72 ± 0.32
BPC1494	0.62 ± 0.12
BPC1499	0.14 ± 0.02
BPC1500	0.11 ± 0.05
BPC1501	0.15 ± 0.03
Adalimumab	0.47 ± 0.09

Example 7: Accelerated stressor studies

Prior to the study, antibodies to be tested were quantified on a spectrophotometer at OD280nm and diluted to 1.1mg/ml in PBS (pH7.4). An aliquot was removed and 10%v/v of 500mM sodium acetate was added to give a final concentration of 1mg/ml at pH5.5 and the sample inspected for precipitation. The remaining sample in PBS had 10% PBS v/v added to a final concentration of 1mg/ml at pH7.4 and an aliquot of this sample was removed to provide a baseline aggregation level (as monitored by size exclusion chromatography). The samples were then incubated at 37°C for two weeks in an incubator, after which the samples were re-quantified on a spectrophotometer at OD280nm and assessed (by size exclusion chromatography) for aggregation. The samples were tested for human TNF α binding in a direct binding ELISA. The results are shown in Figure 2 and confirm that the binding activity of all antibodies tested is comparable following the accelerated stressor study.

Example 8: Stability study in 25% human serum

Prior to the study, antibodies to be tested were quantified on a spectrophotometer at OD280nm and diluted to 1.25 mg/ml in PBS (pH7.4). An aliquot was removed and 25%v/v of human serum was added to give a final concentration of 1mg/ml. The remaining sample in PBS had 25% PBS v/v added to a final concentration of 1mg/ml and an aliquot of this sample was removed to provide a baseline level. The samples were then incubated at 37°C for two weeks in an incubator, after which the samples were tested for human TNF α binding in a direct binding ELISA.

The results are shown in Figure 3 and confirm that the binding activity of all antibodies tested is comparable following incubation in 25% human serum for two weeks.

Example 9: Analysis of binding to human TNF α following freeze-thaw

Antibody samples were diluted to 1mg/ml in a buffer containing 50mM Acetate and 150mM NaCl (pH6.0), snap-frozen in dry ice and then thawed at 4°C overnight. Binding of the antibodies to human TNF α was tested in comparison to an antibody which had not been snap-frozen. To assess the binding activity following freeze-thaw, ELISA plates were coated with recombinant human TNF α at 1 μ g/ml and blocked with blocking solution (4% BSA in Tris buffered saline). Various concentrations were added to the coated plates and incubated for 1 hour at room temperature before washing in deionised water. Binding was detected by the addition of a peroxidase labelled anti human kappa light chain antibody (Sigma A7164) in blocking solution. The plate was incubated for 1 hour at room temperature before washing in deionised water. The plate was developed by addition of OPD substrate (Sigma P9187) and colour development stopped by addition of 2M HCL. Absorbance was measured at 490nm with a plate reader and the mean absorbance plotted against concentration. The results are shown in Figure 4 and confirm that the binding activity of all antibodies tested is comparable following freeze-thaw.

Example 10: Analysis of binding of anti-TNF α antibodies to Fc γ RIIIa

ELISA plates were coated with recombinant human Fc γ RIIIa (V158 and F158 variants) at 1 μ g/ml and blocked with blocking solution (4% BSA in Tris buffered saline). Various concentrations were added to the coated plates and incubated for 1 hour at room temperature before washing in deionised water. Binding was detected by the addition of a peroxidase labelled anti human kappa light chain antibody (Sigma A7164) in blocking solution. The plate was incubated for 1 hour at room temperature before washing in deionised water. The plate was developed by addition of OPD substrate (Sigma P9187) and colour development stopped by addition of 2M HCL. Absorbance was measured at 490nm with a plate reader and the mean absorbance plotted against concentration. The results are shown in Figure 5a and 5b and confirms that BPC1494 has reduced capacity to bind Fc γ RIIIa (V158 and F158 variants) compared to BPC1492 and BPC1496.

Example 11: ProteOn Analysis: FcRn Binding

Antibodies for testing were immobilised to similar levels on a GLC biosensor chip (BioRad 176-5011) by primary amine coupling. Recombinant human and cynomolgus FcRn were used as analytes at 2048nM, 512nM, 128nM, 32nM, and 8nM, an injection of buffer alone (i.e. 0nM) was used to double reference the binding curves. Regeneration of the antibody surface following FcRn injection used HBS-N at pH9.0, the assay was run on the ProteOn XPR36 Protein

Interaction Array System at 25°C and run in HBS-N pH7.4 and HBS-N pH6.0 with the FcRn diluted in appropriate buffer. Affinities were calculated using Equilibrium model, inherent to the ProteOn analysis software, using a “Global R-max” for binding at pH6.0 and the R-max from binding at pH6.0 for affinity calculation at pH7.4. Since the binding curves did not reach saturation at pH7.4, the values obtained are unlikely to be true affinities however they can be used to rank constructs. The results are shown in Table 6 and confirm that BPC1494 and BPC1496 have an improved affinity for human and cyno FcRn at pH6.0 when compared to BPC1492.

Table 6 Affinities of Anti-TNF alpha constructs binding to Human and Cyno FcRn

BPC Number	Human pH6.0 KD(nM)	Human pH7.4 KD(nM)	Cyno pH6.0 KD(nM)	Cyno pH7.4 KD(nM)
BPC1492	554	21200	579	29700
BPC1494	204	2320	239	2640
BPC1496	144	1910	154	2100
BPC1497	428	15500	464	20800
BPC1498	357	5910	402	6280
BPC1493	264	4390	295	4690

Example 12: PK studies in human FcRn transgenic mice.

In a single dose pharmacokinetic study BPC1494 and BPC1492, were administered intravenously (IV) at 1 mg/kg to two different strains of FcRn humanised mice and one strain deficient in FcRn (Petkova et al. *Int. Immunol* (2010) 18(12): 1759-1769). Plasma samples were analyzed for BPC1494 or BPC1492, as appropriate, using a validated Gyrolab fluorescent immunoassay.

The methods used biotinylated human TNF alpha as the capture antigen and an Alexa labelled anti-human IgG (Fc specific) antibody as the detection antibody. Using an aliquot of mouse plasma diluted 1:10 with assay buffer, the lower limit of quantification (LLQ) was 100 ng/mL and the higher limit of quantification (HLQ) was 100,000 ng/mL. Plasma concentrations below the lowest standards were considered to be not quantifiable. QC samples prepared at three different concentrations and stored with the study samples, were analysed with each batch of samples against separately prepared calibration standards. For the analyses to be acceptable, at least one QC at each concentration must not deviate from nominal concentration by more than 20%. The QC results from this study met these acceptance criteria.

PK analysis was performed by non-compartmental pharmacokinetic analysis using WinNonLin, version 6.1. All computations utilised the nominal blood sampling times. The systemic exposure

to BPC1494 and BPC1492 was determined by calculating the area under the plasma concentration time curve (AUC) from the start of dosing until the last quantifiable time point (AUC_{0-t}) using the linear log trapezoidal calculation method. Further PK parameters could not be derived from the data due to discrepancies in sample labelling.

Table 7 - Summary pharmacokinetic parameters for BPC1494 and BPC1492 following a single intravenous administration (bolus) at a target dose of 1 mg/kg to transgenic mice

Compound	Strain	C _{max} (ug/mL)	AUC (hr*ug/mL)
BPC1494	1	13.8	2240
BPC1492		14.8	1730
BPC1494	2	12.0	1320
BPC1492		13.2	1060
BPC1494	3	13.6	214
BPC1492		12.2	250

Strain 1 = mFcRn^{-/-} hFcRn (32) Tg/Tg

Strain 2 = mFcRn^{-/-} hFcRn (276) Tg/Tg Rag1^{-/-}

Strain 3 = mFcRn^{-/-}/Rag1^{-/-}

Similar C_{max} concentrations were obtained for all groups. In both human FcRn knock-in mouse strains BPC1494 had a higher exposure (AUC_{0-t}) than BPC1492, although this difference was not notable (1.3 fold). In the absence of both human and mouse FcRn BPC1492 had a higher exposure than BPC1494.

Example 13: Cloning of antibody expression vectors into pEF vectors

In some cases, the DNA encoding the expression cassettes for the heavy and light chains were excised from the vectors described in Example 3 using *HindIII* and *EcoRI* and cloned into pEF vectors, where expression occurs from the hEF1a promoter, using standard molecular biology techniques (for description of vectors see Kotsopoulou et al *J. Biotechnol* (2010) 146: 186-193).

Table 8

BPC code	Fc modification	Heavy chain expression vectors	Light chain expression vector	Heavy chain SEQ ID No.	Light chain SED ID No.
BPC1492	None	SJC330	SJC329	12	2
BPC1494	M252Y/S254T/T256E	SJC331	SJC329	5	2
BPC1496	M428L/N434S	SJC332	SJC329	9	2

Example 14: Expression of antibodies in CHO cells using pEF expression vectors

Expression plasmids encoding heavy and light chains were co-transfected into CHO DG44 cells and expressed at scale to produce antibody. For the generation of BPC1492 plasmids SJC329 and SJC330 were used. For the expression of BPC1494 plasmids SJC329 and SJC331 were used. For BPC1496 plasmids SJC329 and SJC332 were used.

Briefly, 30µg DNA (15µg heavy chain and 15µg light chain) was linearised overnight with *NotI* restriction enzyme. The resultant restricted DNA was then ethanol precipitated and re-dissolved in TE buffer. From culture, 6×10^6 CHO DG44 cells were obtained and washed in 10ml of PBS. The cell pellet was then re-suspended in 300µl of Amaxa solution V. 100µl of the aforementioned cell suspension was then added into to each of three Amaxa cuvettes, which also contained 3µg of the linearised DNA. The cuvettes were inserted into an Amaxa nucleofector II device and electroporated with pre-set programme U-023. The contents of the three cuvettes (300µl) of electroporated cells were added to 10ml of warmed MR14 medium (including nucleosides and BSA) and incubated in a T75 flask for 48 hours. Following this period, the medium was changed to nucleoside-free-MR14 (MR14 containing only BSA)). Every 3-4 days, conditioned medium was removed and replaced with fresh selection medium. Once cells had undergone recovery, the medium was substituted to 2X MR14 and IgG expression was confirmed by nephelometry. 2L shake-flasks were seeded with 1L of the IgG-expressing cells at 0.6×10^6 /ml and grown for 7 days. Cells were separated from supernatant by centrifugation and the supernatant was used for protein purification.

1 litre cell culture supernatants were purified using a 2-step automated process on an AKTA Xpress system. The antibody was captured on a 5ml MabSelectSure column and then washed prior to elution. The eluted antibody was then loaded onto a 440ml Superdex 200 gel filtration column and 2ml fractions collected in a 96-well block. Fractions of purified antibody were pooled and 0.2µm filtered and then concentrated to ~5mg/ml using Amicon spin concentrators. The final material was again 0.2µm filtered and then dispensed into sterile tubes for delivery. The final material was subject to analytical SEC to determine aggregation, an endotoxin assay, LC-MS for accurate mass determination (included PNGaseF and untreated material to determine glycosylation), SDS PAGE electrophoresis, PMF for sequence confirmation and A280 for concentration determination.

Example 15: Alternative method for expression of antibodies in CHO cells using pEF expression vectors

DHFR-null CHO DG44 cells were obtained from Dr. Chasin of Columbia University. These cells were subsequently adapted to a chemically defined medium. These adapted host cells were designated DG44-c and are cultured in proprietary chemically defined medium supplemented with Glutamax and HT-supplement.

Generation of the polyclonal pool: For more details on protocols see WO2009024567 and Kotsopoulou et al, J. Biotechnol (2010) 164(4): 186-193. Briefly, DG44-c cells were transfected with plasmids encoding the heavy and light chains and DHFR and neoR respectively by electroporation (using the Amaxa nucleofector system). At 48 hours post transfection, selection was initiated by addition of G418 (at a final concentration of 400µg/ml) and removal of HT. When viability and cell counts increased sufficiently (in this case 2 months post transfection) methotrexate (MTX) was added at a final concentration of 5nM. Cells were scaled up and production curves were initiated 9-16 days after addition of MTX. For these production curves cells were seeded at $0.6-0.8 \times 10^6$ cells/ml in chemically defined media and were fed on days 6, 9 or 10, 12 or 13 and/or 16. Supernatant was collected when viability dropped to approximately 50% and the cells were removed by centrifugation at 4000g for 30 mins followed by filtration through a sartobran capsule.

Antibodies were purified at room temperature using a two step chromatographic procedure: Initial capture was performed using a 50ml MabSelect SuRe column (GE Healthcare) followed by Size Exclusion Chromatography (SEC) with a 1.5L Superdex 200 pg SEC (GE Healthcare). The conditioned media was loaded onto a pre-equilibrated MabSelect SuRe column at a flow rate of 9cm/h. Following washing to base line with equilibration buffer (50mM Tris pH 8.0, 2M NaCl) the column was washed with a low salt buffer buffer (50mM NaCl Tris pH 8.0, 150mM NaCl) until conductivity was stable. The column was then eluted with elution buffer (25mM Citrate pH 2.5). Fractions corresponding to peak protein elution were immediately neutralized with 1/10 vol. 1.0M Tris pH 8.0 which were then pooled and filtered through a 0.2µm bottle top filter. The recovered sample was loaded at 21cm/h onto the SEC column pre-equilibrated with SEC buffer (50mM Na Acetate, 150mM NaCl). The fractions containing the main (monomeric) protein peak were pooled and filter sterilized.

Antibodies prepared by this method were used for analytical comparability studies summarised in the following example.

Examples 16: Analytical comparability on stressed and control samples

Size exclusion chromatography was carried out to determine the aggregation levels of the protein. The optimised method involved injection of the sample onto a TOSOH TSK G3000SWXL column which had been equilibrated in 100 mM sodium phosphate, 400 mM NaCl, pH 6.8. Absorbance was measured at both 280nm and 214nm. Reverse-phase HPLC separates proteins and their isoforms based on hydrophobicity. Protein was injected onto a PLRP-S 1000 Å 8µm column and eluted using a gradient produced by 50%Formic acid, and 95% Acetonitrile. Absorbance was measured at 280nm. The purity of the molecule is reported as a percentage of the main peak area relative to the total peak area. Different isoforms of the mAb were separated on the basis of their pI values using capillary isoelectric focussing (cIEF). IEF separation was performed on a 10cm, UV280 transparent cartridge capillary. The optimised method involved a solution containing 5% pH 3-10 ampholytes, 10mM NaOH, protein of interest and internal pI markers (7.05 and 9.5) which was loaded into the capillary by pressure injection.

The specific activity of antibodies (adalimumab, BPC1494, BPC1496) was determined using MSD. In brief, 96-well plates were coated with 50µL per well TNF α diluted to 1 µg/mL in PBS. The plate was incubated on the bench top at ambient temperature without shaking for 2 hours. The coating solution was removed and the plate was blocked with 50µL per well of 1% BSA in PBS, with 0.05% Polysorbate 20. The plate was incubated for 1 hour at 24°C with shaking at 400 rpm and then washed 4 times with wash buffer. The antibodies were diluted in 0.1% BSA in PBS with 0.05% Polysorbate 20 and 30µl of each sample was added to the plate. The plate was incubated for 1 hour at 24°C with shaking at 400 rpm. The plate was then washed 4 times with wash buffer. Anti-human IgG sulfotag was diluted 1 in 5000 in assay buffer. 30µL was added to each well of the plate and then incubated for 1.5 hour at 24°C, with shaking at 400 rpm. The plate was then washed 4 times with wash buffer. The 4x MSD Read Buffer concentrate was diluted to 1x using deionised water. 100µL was then added per well of the plate. The plate was then read using the MSD Sector Imager instrument. From the signals obtained from the assay, specific activities of the molecules were calculated.

Deamidation analysis

Deamidation is a common post-translational modification that can occur to asparagine and glutamine residues, but is most commonly observed with asparagine residues, particularly when adjacent to a glycine residue. In order to examine how susceptible these residues are and to determine the effects of deamidation on potency, adalimumab, BPC1494 and BPC1496 were exposed to a stress study. The stress was carried out by incubation in 1% ammonium bicarbonate at pH 9.0, for 48 hrs, conditions which have previously been shown to cause deamidation. The stressed samples were incubated alongside a control (in PBS) and were compared to this as well as an unstressed reference and analysed using c-IEF, SEC and Binding ELISA. Forced deamidation was also done on all samples in the presence and absence of EDTA. It has been shown previously that forced deamidation conditions cause fragmentation in addition to deamidation. EDTA prevents and or minimizes the fragmentation.

Oxidation analysis

Oxidation of various residues can occur throughout the processing and storage of proteins; however the most commonly oxidised residue is methionine, which was the focus of this screen. Oxidation susceptibility of these residues was examined through exposure to stress conditions by incubation in 5mM and 50 mM H₂O₂ for 30minutes and evaluated using RP-HPLC, SEC and ELISA.

Summary of results

Both BPC1494 and BPC1496 behave very favourably compared to adalimumab as shown by analytical comparability on both stressed and control samples. For all antibodies tested, no significant degradation was observed under forced oxidation conditions as shown by all analytical techniques employed. Significant deamidation as measured by c-IEF was observed at pH 9.0 as expected for all antibodies tested. In addition we saw significant fragmentation for all antibodies tested as shown by SEC at pH 9.0 in samples without EDTA, this is also as expected. There is a reduction in the pI value, (approximately 0.2) of BPC1494 when compared to adalimumab. This is attributed to the presence of an additional glutamic acid residue in the heavy chain sequence of the BPC1494 thus making it more acidic. Forced deamidation and oxidation had minimal impact on binding and this was observed for BPC1494, BPC1496 and adalimumab.

Example 17: Analysis of binding of improved antibodies by ELISA

Antibodies BPC1499, 1500 and 1501 were assessed for binding activity by ELISA as described in Example 4. Using two different antigen coating concentrations (0.1 and 1.0 µg/ml), the antibodies did not show any difference in their binding profile when compared with BPC1492. Under the conditions tested, it appears that the ELISA does not discriminate between antibodies with different reported binding activities. The same antibodies were assessed using methodologies described in Examples 18, 5 and 6 which are considered more sensitive assays. In these assays, antibodies BPC1499, 1500 and 1501 show improved binding affinity and improved potency when compared with BPC1492.

Example 18: Biacore Analysis of TNF alpha binding using a Capture surface

Protein A and anti-human IgG (GE Healthcare BR-1008-39) were coupled on separate flow cells on a CM3 biosensor chip. These surfaces were used to capture the antibodies for binding analysis. Recombinant human and cynomolgus TNF alpha were used as analytes at 64nM, 21.33nM, 7.11nM, 2.37nM, 0.79nM, an injection of buffer alone (i.e. 0nM) used to double reference the binding curves. Regeneration of the capture surface was carried out using 100mM phosphoric acid and 3M MgCl₂. The run was carried out on the Biacore T100 machine at 37°C using HBS-EP as running buffer. The constructs BPC1494 and BPC1496 showed reduced binding to Protein A and the anti-human IgG surface making these surfaces unsuitable for generating kinetics for those molecules.

Table 9 Kinetic Analysis of Human and Cyno TNF alpha Binding to Captured Anti-TNF alpha Antibodies.

Construct	Analyte	Capture Surface	ka(1/Ms)	kd(1/s)	KD(nM)
BPC1492	human TNF α	Protein A	2.12E+06	1.10E-04	0.05196
BPC1494	human TNF α	Protein A	Data	not	Analysable

BPC1496	human TNF α	Protein A	Data	not	Analysable
BPC1500	human TNF α	Protein A	2.68E+06	4.19E-05	0.01561
BPC1492	human TNF α	anti-human IgG	6.78E+06	1.73E-04	0.02554
BPC1494	human TNF α	anti-human IgG	Data	not	Analysable
BPC1496	human TNF α	anti-human IgG	Data	not	Analysable
BPC1500	human TNF α	anti-human IgG	4.51E+06	7.07E-05	0.01568
BPC1492	Cyno TNF α	Protein A	1.10E+06	1.11E-04	0.101
BPC1494	Cyno TNF α	Protein A	Data	not	Analysable
BPC1496	Cyno TNF α	Protein A	Data	not	Analysable
BPC1500	Cyno TNF α	Protein A	2.34E+06	3.51E-05	0.01503
BPC1492	Cyno TNF α	anti-human IgG	1.96E+06	3.75E-04	0.1911
BPC1494	Cyno TNF α	anti-human IgG	Data	not	Analysable
BPC1496	Cyno TNF α	anti-human IgG	Data	not	analysable
BPC1500	Cyno TNF α	anti-human IgG	4.48E+06	2.09E-04	0.04667

Example 19: ProteOn Reverse Assay Binding Analysis

Biotinylated TNF alpha was mixed with biotinylated BSA at a 1:49 ratio, at a final total protein concentration of 20 μ g/ml (i.e. 0.4 μ g biotinylated TNF alpha and 19.6 μ g biotinylated BSA). This mixture was captured on a NLC biosensor chip (a single flowcell) (Biorad 176-5021). The chip surface was conditioned with 10mM glycine pH3.0 till a stable signal was achieved. The antibodies to be tested were used as analytes at 256nM, 64nM, 16nM, 4nM and 1nM and 0nM. The binding curves were referenced against a flowcell coated with biotinylated BSA alone. Regeneration was achieved using 10mM glycine pH3.0. Data was fitted to the 1:1 model inherent to the ProteOn analysis software.

Table 10 Apparent Kinetics of Anti-TNF alpha antibodies binding to Neutravidin Captured TNF alpha

BPC Number	ka (1/Ms)	kd (1/s)	KD (nM)
BPC1499	2.27E+06	1.72E-05	0.008
BPC1500	2.06E+06	3.00E-05	0.015
BPC1501	1.17E+06	6.97E-05	0.06
BPC1496	6.33E+05	4.04E-04	0.639
BPC1494	7.23E+05	3.50E-04	0.484

BPC1492	7.89E+05	3.21E-04	0.407
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This data is one set of two experiments which were carried out (second set not shown). The KD ranking of the data is representative of both data sets.

Example 20: Construction of alternative antibodies which bind to human TNF α

The DNA expression constructs encoding additional variable heavy regions with modifications in the CDR regions (as described in Rajpal et al. PNAS (2005) 102(24): pg 8466-8471) were prepared de novo by build up of overlapping oligonucleotides and similar molecular biology techniques to those described in Example 1. Examples of DNA sequences encoding the variable heavy domains of these variant antibodies are given in SED IQ NO: 81, 83, 85, 87, 89, 91, 93 and 95. The DNA expression constructs encoding additional variable light domain regions with modifications in the CDR regions (as described in Rajpal et al. PNAS (2005) 102(24): pg 8466-8471) were prepared de novo by build up of overlapping oligonucleotides and similar molecular biology techniques to those described in Example 1. Examples of DNA sequences encoding the variable light domains of these variant antibodies are given in SED IQ NO: 97, 99, 101, 103, 105, 107, 109, 111, 113, 115, 117, 119, 121, 123, 125, 127, 129, 131, 133, 135 and 137. Once constructed, the expression plasmids encoding the heavy and light chains were transiently co-transfected into HEK 293 6E cells. Expressed antibody were purified from the supernatant and assessed for activity using the methods similar to those described in Example 6..

Example 21: Construction of expression vectors for BPC2604 (Pascolizumab-YTE)

The pTT-based DNA expression constructs encoding the heavy chain of pascolizumab was engineered to include the following changes M252Y/S254T/T256E (EU index numbering) using the Quikchange protocol (Promega).

Example 22: Expression/purification of Pasco and Pasco-YTE vectors

Expression plasmids encoding the heavy and light chains of BPC2604 were transiently co-transfected into HEK 293 6E cells. Expressed antibody was purified from the bulk supernatant using a two step purification carried out by affinity chromatography and SEC using a 5ml MabSelectSure column and Superdex 200 column on an AKTA Xpress.

Example 23: BIAcore analysis of Pasco vs. Pasco YTE for FcRn binding

Antibodies were immobilised on a GLM chip (20 μ g/ml in acetate pH4.5) by primary amine coupling. Human, cynomolgus, rat and mouse FcRn receptors used at 2048, 512, 128, 32 and 8nM. 0nM used for double referencing. Assay were carried out in HBS-EP pH7.4 and HBS-EP

pH6.0 (FcRn receptor diluted in appropriate running buffer for each pH. The surface was regenerated for FcRn binding with 200mM Tris pH9.0. Data was fitted to an equilibrium model, with R-max set to highest R-max obtained of any construct. The results are shown in Table 11 below and confirm that the YTE-modified pascolizumab (BPC2604) shows improved binding to FcRn at pH6.0 compared to pascolizumab.

Table 11: Affinities of anti-IL-4 antibody constructs for Human and Cyno FcRn (n.a.b. is no analysable binding)

Antibody	Fc modification	KD (nM) at pH6.0: R-max = 1020				KD (nM) at pH7.4: R-max = 1020			
		Human FcRn	Cyno FcRn	Mouse FcRn	Rat FcRn	Human FcRn	Cyno FcRn	Mouse FcRn	Rat FcRn
BPC2604	M252Y/S254T/T256E	98	92.1	53.4	66.0	11600	11100	2160	4330
Pascolizumab	None	541	505	205	228	n.a.b	n.a.b	n.a.b	n.a.b

Example 24: PK studies with Pasco vs. Pasco-YTE

Figure 6 shows the average dose normalised plasma concentrations of pascolizumab-YTE (BPC2604) in female cynomolgus monkeys and pascolizumab in male cynomolgus monkeys following a single intravenous (1 hr infusion) administration at a target dose of 1 mg/kg. The data for BPC2604 and pascolizumab were generated in separate studies. Plasma antibody concentrations for pascolizumab and BPC2604 were assessed by chemi-luminescence ELISA using IL-4 as the capture reagent and anti-human IgG (Fc specific)-HRP conjugate as the detection reagent. The validated range for the assay was 50-5000 ng/mL. The results are shown in Figure 6. Both compounds had similar C_{max} but BPC2604 had a 3-fold lower plasma clearance resulting in 3-fold increase in AUC and 2-fold increase in half-life (T_{1/2}).

Example 25: Plasma concentrations of BPC1494 following subcutaneous administration in the male cynomolgus monkey

In a repeat dose pharmacokinetic study BPC1494 was administered sub-cutaneously weekly or biweekly for 4 weeks at 30 or 100 mg/kg to male cynomolgus monkeys. For group 2 (n=3), the animals were administered 2x 30mg/kg doses on day 1 (approximately 1 hour apart) followed by a single 30 mg/kg dose on days 8, 15 and 22. For group 3 (n=3), the animals were administered with 2x 30mg/kg doses on day 1 (approximately 1 hour apart) followed by a single 30 mg/kg dose on day 15. For group 4 (n=3), the animals were administered with 2x 100mg/kg doses on day 1

(approximately 1 hour apart) followed by a single 100 mg/kg dose on day 15. Plasma samples were taken at intervals throughout the dosing and recovery phases of the study.

Plasma samples were analyzed for BPC1494 using a qualified analytical method based on sample dilution followed by immunoassay analysis. Plasma samples were analyzed for BPC1494 or BPC1492. The method used 10 µg/ml biotinylated recombinant human TNF-alpha as the capture antigen and a 1:100 dilution of AlexaFluor 647-labelled anti-human IgG (Fc specific) antibody as the detection antibody (G18-145). The lower limit of quantification (LLQ) for BPC1494 was 1 µg/mL using a 50 µL aliquot of 100-fold diluted monkey plasma with a higher limit of quantification (HLQ) of 100 µg/mL. The computer systems that were used on this study to acquire and quantify data included Gyrolab Workstation Version 5.2.0, Gyrolab Companion version 1.0 and SMS2000 version 2.3. PK analysis was performed by non-compartmental pharmacokinetic analysis using WinNonlin Enterprise Pheonix version 6.1.

Pharmacokinetic data is presented in Table 12 with parameters determined from last dose received on Week 4 to the time point (t) 840 hours post dosing for 30 mg/kg/week dose group (2) and last dose received on Week 3 to the time point (t)1008 hours post dosing for 30 & 100 mg/kg/biweekly dose groups (3 and 4).

Table 12: Individual and Mean Pharmacokinetic Parameters for BPC1494 in the Male Cynomolgus Monkey Following Subcutaneous Dosing of BPC1494 at 30 mg/kg/week or 30 and 100 mg/kg/biweekly over a 4-Week Investigative Study

Dose (mg/kg/biweekly)	Animal Number	Pharmacokinetic Parameters b						
		AUC0-t (mg.h/mL)	Cmax (mg/mL)	Median Tmax (h)	t½ (h)	MRT (h)	Estimated c CL_F (mL/h/kg)	Estimated c Vz_F (mL/kg)
30a	P12M-272	923	1.51	168	616	367	0.125	111
	P12M-273	758	1.29	168	604	368	0.141	123
	P12M-274d	21.3	0.135	24	226	142	3.01	978
	Mean	841 (568)	1.40 (0.977)	168	610 (482)	367 (292)	0.133 (1.09)	117 (404)
30	P12M-275	743	1.08	24	420	419	0.115	69.5
	P12M-276	538	2.31	48	197	307	0.141	40.2
	P12M-277d	239	1.09	24	123	189	0.217	38.6
	Mean	641 (507)	1.70 (1.49)	36 (24)	309 (247)	363 (305)	0.128 (0.158)	54.9 (49.4)
100	P12M-278	2760	5.89	24	398	374	0.0998	57.3
	P12M-279	2480	5.21	72	332	362	0.131	62.9
	P12M-280	2080	4.10	72	331	364	0.123	58.8
	Mean	2440	5.07	72	354	367	0.118	59.7

a) Group 2 animals received 30 mg/kg weekly for 4 weeks

b) Pharmacokinetic parameters determined from last dose received on Week 4 to the time point (t) 840 hours post dosing for 30 mg/kg/week and last dose received on Week 3 to the time point (t)1008 hours post dosing for 30 & 100 mg/kg/biweekly

c) CL_F and Vz_F are estimates due to elimination phase following multiple doses and steady state not yet achieved. Parameter estimates have been calculated from i) using AUC0-168 or 336, ii) extrapolation of data from week 1 based on half-life and iii) using total dose over the defined sampling with AUC0-inf

d) Animal 274 and 277 excluded from mean pharmacokinetic calculations based on scientific judgment that these animals are likely to be exhibiting an anti-drug antibody response. Mean data shown in parentheses are inclusive of these animals.

Example 26: SPR binding analysis of FcRn to Protein L captured anti-TNF α mAbs

The study was carried out using the ProteOn™ XPR36 (BioRad™) biosensor machine, a surface plasmon based machine designed for label free kinetic/affinity measurements. Protein L was immobilised on a GLM chip (BioRad, Cat No: 176-5012) by primary amine coupling. This surface was then used to capture the humanised antibodies, human and cyno FcRn (both in-house materials) was then used as analytes at 2048nM, 512nM, 128nM, 32nM, and 8nM, an injection of buffer alone (i.e. 0nM) used to double reference the binding curves. Regeneration of the protein L surface was carried out using Glycine-HCl pH1.5. The assay was run at 25°C and run in HBS-EP pH7.4 and HBS-EP pH6.0 with human or cynomolgus FcRn diluted in appropriate buffer. Affinities were calculated using the Equilibrium model, inherent to the ProteOn analysis software, using a "Global R-max" for binding at pH6.0 and the R-max from binding at pH6.0 for affinity calculation at pH7.4. Since the binding curves did not reach saturation at pH7.4, the values obtained are unlikely to be true affinities however were used to rank the binding of the antibodies tested.

The binding affinity of different batches of BPC1492, BPC1494 and BPC1496 for human FcRn was compared using antibodies captures by Protein L. Table 17 shows the results from a series of experiments using this format. The data confirms that BPC1494 and BPC1496 have an improved affinity for recombinant human FcRn compared to BPC1492 at both pH6.0 and pH7.4. The fold improvement in binding affinity of BPC1494 for FcRn compared to BPC1492 differs from experiment to experiment due to changes in the Protein L activity on the capture. However, in the experiments shown in Table 13, the fold improvement in binding affinity at pH6.0 ranges between 3.5-fold and 16.3-fold. It was not possible to determine the fold improvement in binding affinity at pH7.4 due to the weak binding activity of human IgG for FcRn at neutral pH.

The binding affinity of different batches of BPC1492, BPC1494 and BPC1496 for cynomolgus FcRn was also compared using antibodies captured with Protein L. Table 14 shows the results from the experiment using this format. The data confirms that BPC1494 has an improved affinity for recombinant cynomolgus FcRn compared to BPC1492 at both pH6.0 and pH7.4. The fold improvement in binding affinity of BPC1494 (range 41.8-46.8nM) for cynomolgus FcRn compared to BPC1492 (range 394-398nM) is approximately 9-fold at pH6. It was not possible to determine the fold improvement in binding affinity at pH7.4 due to the weak binding activity of BPC1492 for FcRn.

Table 13 **Recombinant human FcRn binding affinities using the Protein L capture method**

		Affinity KD (nM)								
		BPC1492			BPC1494			BPC1496		
		Batch			Batch			Batch		
Expt.	pH	HEK 1406	HEK 1348	CHO clinical grade	HEK 1407	HEK 1350	GRITS 42954	HEK 1352	HEK 1408	GRITS 42955
5	6	320.0	325.0	315.0	6.08* *	24.9	26.2	14.3	16.9	15.4
	7.4	NAB	NAB	NAB	2020**	12600	11700	8980	9830	9670
4	6	50.9	54.8	55.5	1.33	4.05	4.50	2.35	3.60	2.33
	7.4	NAB	NAB	NAB	303	5270	4740	6820	7550	7550
3	6	16.0	16.8	17.3	0.701	1.960	2.430	2.200	4.140	1.810
	7.4	NAB	NAB	NAB	1760	10500	10900	7830	8050	8460
2	6	13.1	12.9	13.9	##	0.359	0.979	0.978	2.440	0.546
	7.4	NAB	NAB	NAB	2010	9190	9330	10900	9480	9550
1	6	ND	234	ND	ND	66	ND	ND	85	ND
	7.4	ND	NAB	ND	ND	NAB	ND	ND	2010	ND

** - although data points have been reported, the values should be treated with caution because these data are not consistent with the data obtained for the other batches of the same molecule during this experiment

NAB = no analysable binding

ND = not tested in this experiment

= high affinity binding – beyond the sensitivity of the machine

Table 14 **Recombinant cynomolgus FcRn binding affinities using the Protein L capture method**

Batch number	Construct	pH6 KD (nM)	pH7.4 KD (nM)
GRITS44463	BPC1494	46.8	14800
MCB16Marc2012	BPC1494	41.8	13300
GRITS42954	BPC1494	43.2	13700
Clinical grade	BPC1492	394	No binding
GRITS44348	BPC1492	398	No binding

Example 27

During the development, prosecution, and selection of the final production cell line to be employed in the commercial manufacture of BPC1494, cell line platform-to-platform variations were observed. Product quality varied depending on the cell line platform that was utilized to express the product. For example, in the initial platform used to generate material the levels of % main isoform (analysed by cIEF) was 60% while in a second platform used to select the final production cell line, the % main peak isoform, depending on the clone, varied from 49 %to 36%. Furthermore clones generated in the second platform secreted more consistent profiles over extended cell culture periods. This time dependent consistency of the second platform (see Figure 7) is an important characteristic in obtaining batch-to-batch product profile robustness and reproducibility required of a manufacturing process capable of meeting target specifications in a consistent manner. Consequently the variation observed between cell line platforms used to develop this product allowed us to identify a more preferable clone capable of generating a consistent and robust product profile for clinical manufacturing campaigns.

Example 28

The formulation challenge for BPC1494 is at least two dimensional: (i) firstly, to identify a formulation able to support and maintain the target 30-45% main isoform product profile in a commercial presentation and (ii) secondly, to identify such a formulation with a pH that affords an agreeable patient experience for the sub-cut delivery of this class of anti-TNF antibodies. In particular this second point is important to ensure full patient compliance in a non-clinical, home environment.

In trying to find such a formulation, of yet further interest to us was the observation that BPC1494 exhibits a lower than typical Ch2 melting profile. When compared to other mAbs in a generic formulation, BPC1494 appears thermodynamically destabilized.

Table 15**1 mg/ml mAb in
PlatForm**

	T onset	Tm1	Tm2	Tm3	Total area
<i>at 60C/h</i>	°C	°C	°C	°C	<i>kcal/mol</i>
BPC1494	51	60.8	71.5 74.8	82.9	1020
mAbA	58	68.0	73.2	83.0	999
mAbB	58	68.3	74.5	82.2	1098
mAbC	58	68.9	76.2	83.0	962
mAbD	59	67.8	83.7	86.7	1429
mAbE	60	68.1	73.7	82.7	1032
mAbF	63	73.4	82.2	84.5	922

For BPC1494, the YTE triple mutation appears to destabilize the CH2 domain to a low Tonset and Tm1, which may correlate with low stability. See Figure 8A. Aggregation seems to be associated with significant structural changes in the CH2 domain.

Consequently a third dimension was then also added to the formulation challenge - to identify a formulation that would increase the Tm of the CH2 domain and thereby afford us a more stable product profile and extended shelf-life.

For these reasons we explored a significant number of avenues and ideas which ultimately, and surprisingly, resulted in the discovery of a formulation recipe that could indeed deliver all three demands; namely a formulation capable of stably maintaining our target and desired % main product peak profile, a formulation of an agreeable pH for patient self-administration in a non-clinical environment, and a formulation able to increase and stabilise the lower than typical Ch2 unfolding properties observed.

Multiple degradation pathways appear to be present for BPC1494: For example potential combinations of all or some of the following.

- Aggregation

- Fragmentation: Cu cleavage sites (LT) = 7; Hydrolysis sites (NP, NY) = 2; Sites prone to acid-catalyzed cleavage (DG, DP, DY) = 8 [one Asp-Pro site]
- Deamidation: Possible deamidation sites (NG, NN, NS, NT, or NP) = 10; Likely deamidation sites (SNG, LNG, LNN, ENN) = 3; Total number of aspartyl isomerization sites (GD) = 1
- Oxidation: CH₂ destabilization is predictive of increased propensity to oxidation {note 4 Met residues}

Example 29 - pH – buffer study: Materials and Methods

The study was performed at a mAb concentration of 50 mg/mL. The DOE design was a 3×5 full factorial. Samples were stressed for 1 month at 40°C in glass vials filled at 1 mL per vial. The testing included DSC (initial, i), SEC, and cIEF (stressed). The tested factors are presented in Table 16 and all tested samples are in Table 17

Table 16

Factor 1 Buffer type (3 levels), 50 mM	Factor 2 pH (5 levels)
	5.0
Acetate (pKa 4.76)	5.5
Histidine [His] (pKa 6.04)	6.0
Succinate (pKa 4.21, 5.64)	6.5
	7.0

Table 17

Pattern	Buffer type	pH
11	acetate	5.0
12	acetate	5.5
13	acetate	6.0
14	acetate	6.5
15	acetate	7.0
21	histidine	5.0
22	histidine	5.5
23	histidine	6.0
24	histidine	6.5
25	histidine	7.0
31	succinate	5.0
32	succinate	5.5
33	succinate	6.0
34	succinate	6.5
35	succinate	7.0

As shown in Figures 9A and 9B, T_{m1} and T_{m2} increase with pH. This DSC experiment predicts increased thermodynamic / conformational stability at pH ≤ 6.

Example 30 - Reversed thermal and physical/chemical stability trends:

Conformational stability decreases with decreasing pH, while the resistance against aggregation improves. pH 5.25 – 6.25 may be identified as a stable & robust pH range. Histidine pH 6.0 appears both stable and robust (a compromise between conformational stability and the tendency for oligomerization); this His buffer system is proposed with the understanding that T_m may be improved later by excipient addition.

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Figure 10 (A) Physical stability [cIEF]: Non-linear correlation with thermal stability. Best physical stability is observed in histidine pH 5.0 – 6.5

Figure 10 (B) Chemical stability [SEC]: Appears robust & comparable in histidine buffer at pH 5.5 – 6.5. Increased physical stability & formulation robustness observed in Histidine pH 6.0

Figure 10 (C) Thermodynamic/conformational stability [DSC]: Stability is pH dependent, as predicted. Increases with increasing pH regardless of buffer. Significant dependence on buffer type observed at lower pH range.

Overall: Histidine pH 6.0 appears both stable and robust.

Example 31

HTF (High Throughput Formulation) approach to excipient screening study: Materials and Methods. The study was performed at a mAb concentration of 50 mg/mL. The DOE design was a Central Composite Design (CCD). Samples were stressed for 1 month at 40°C in 96-well polypropylene plates. The testing included pH, and absorbance measurements at 280nm, 360nm, 50nm, SEC and cIEF. The tested factors are presented in Table 18.

Table 18

Factor	Type	Testing range	Units
Histidine (His) pH	Numeric	5.0 – 6.5	
Histidine strength	Numeric	10 – 50	mM
Salt: sodium chloride (NaCl)	Numeric	0 – 150	mM
Sugar: trehalose	Numeric	0 – 300	mM
Amino acid type	Categoric	Arginine (Arg), Glycine (Gly)	
Amino acid strength	Numeric	0 – 100	mM
Antioxidant: Methionine (Met)	Numeric	0 – 10	mM

Surfactant: Polysorbate 80 (PS80)	Numeric	0 – 0.04	%
<i>8 factors, 176 runs, 2 plates</i> <i>Study type: response surface; Initial design : central composite design (CCD) model: quadratic; No blocks, Hidden replicates</i>			

The statistical solutions for maximizing desirability indicated the following composition a His-based buffer incorporating Trehalose, Arginine, and Methionine. HTF statistical solutions for BPC1494 product formulation were based on four responses (same importance), as follows: %SEC-Monomer, %SEC-HMW, %SEC-LMW, %cIEF-Main. These three excipients provide both increased stability and widening of stability space. HTF statistical solutions for [- NaCl] show a shift in stability landscape with NaCl, with a narrowing of the robustness range. See Figure 11:

- Figure 11A: Trehalose at 0 and 300mM;
- Figure 11B: Arginine at 100mM;
- Figure 11C: NaCl at 0 and 50mM.

Data not shown for Methionine

Example 32 - Optimization of PS80 levels via shake studies

50 mg/mL BPC1494 formulated in 30 mM His pH 6.0 + 150 mM Trehalose, 50 mM Arg, 10 mM Met, 0.05 mM EDTA and containing different concentrations of surfactant (0, 0.01%, 0.02%, 0.04% PS80). Was shaken in both glass high-silicone PFS (0.8 mL fill) and glass vials (1 mL fill) for 72 h at 250 rpm and 25°C. The shaken samples were tested via various analytical methods. No significant shake-induced changes were detected in product quality by GA, pH, A280, SEC, and cIEF. However, sub-visible particle testing via MFI supported a PS80-containing formulation. See Table 19

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Table 19

Formulation		T, C		MFI					
				# particle	mean particle size, um	particle size range, um	< 10 um	> 10 um	> 25 um
50 mg/mL GSK2800528 in 30 mM His pH 6.0 + 150 mM Trehalose, 50 mM Arg, 10 mM Met, 0.05 mM EDTA		initial	shake - vial	17771	2.98	2.00-88.00	17421	350	30
				39707	2.85	2.00-96.00	39063	644	82
50 mg/mL GSK2800528 in 30 mM His pH 6.0 + 150 mM Trehalose, 50 mM Arg, 10 mM Met, 0.05 mM EDTA, 0.01% PS80		initial	shake - vial	9187	2.70	2.00-49.00	9088	99	11
				2035	2.94	2.00-32.00	1988	47	10
50 mg/mL GSK2800528 in 30 mM His pH 6.0 + 150 mM Trehalose, 50 mM Arg, 10 mM Met, 0.05 mM EDTA, 0.02% PS80		initial	shake - vial	953	3.33	2.00-34.00	932	21	2
				1340	2.96	2.00-49.00	1312	28	2
50 mg/mL GSK2800528 in 30 mM His pH 6.0 + 150 mM Trehalose, 50 mM Arg, 10 mM Met, 0.05 mM EDTA, 0.04% PS80		initial	shake - vial	1881	3.21	2.0.0-71.00	1817	64	5
				1587	2.74	2.00-48.00	1566	21	2
30 mM His pH 6.0 + 150 mM Trehalose, 50 mM Arg, 10 mM Met, 0.05 mM EDTA, 0.02% PS80		Initial	Shake – vial shake - PFS (pour) shake - PFS (inject)	1266	4.06	2.00-31.00	1166	100	9
				287	3.99	2.00-42.00	269	18	2
				16687	3.52	2.00-93.00	16225	462	5
				114530	3.00	2.00-79.00	112635	1895	6

Example 33 – Formulation stability study in Pre-filled Syringes (PFS)

A study was carried out to assess the stability of BPC1494 in a 50 mg/mL formulation. The formulations used are summarised in Table 20:

Table 20 summarizes the formulation compositions that were evaluated in this study.

Table 20: Formulations compositions tested to assess stability		
Code	Formulation	Composition
A	Isotonic In high silicone PFS	50 mg/mL BPC1494 in 30 mM His pH 6.0 + 150 mM Trehalose, 50 mM Arg, 10 mM Met, 0.05 mM EDTA, 0.02% PS80
B	Medium hypertonic In high silicone PFS	50 mg/mL BPC1494 in 30 mM His pH 6.0 + 225 mM Trehalose, 75 mM Arg, 10 mM Met, 0.05 mM EDTA, 0.02% PS80
C	No Arg In high silicone PFS	50 mg/mL BPC1494 in 30 mM His pH 6.0 + 150 mM Trehalose, 10 mM Met, 0.05 mM EDTA, 0.02% PS80
D	No Met In high silicone PFS	50 mg/mL BPC1494 in 30 mM His pH 6.0 + 150 mM Trehalose, 50 mM Arg, 0.05 mM EDTA, 0.02% PS80
E	Isotonic In no silicone PFS	50 mg/mL BPC1494 in 30 mM His pH 6.0 + 150 mM Trehalose, 50 mM Arg, 10 mM Met, 0.05 mM EDTA, 0.02% PS80

The first 4 formulations above were stored in high silicone pre-filled syringes (PFS). A control using a PFS with no silicone was included as a control formulation E.

The samples were stored at -20°C, 2-8°C, 25°C and 40°C. The PFS are stored in a horizontal position in trays at each of the temperature conditions.

The results of this study (see Table 21) confirm the long term stability of the product in all tested formulations. Additionally, it was observed that arginine and methionine provide protection from aggregation at increased temperatures when the target formulation was compared to samples with the arginine and methionine removed from the sample buffer (See SEC results in Table 21). Additional, data was generated using Caliper method and the results are consistent with the SEC data. Mass spectrometry data (see Table 22) also shows 2 fold decrease in oxidation with the addition of the free methionine to the formulation compared to the formulation without methionine. The data also shows that silicone did not affect the stability of BPC1494.

TABLE 21: BPC1494 STABILITY STUDY RESULTS OF TESTED FORMULATIONS

Formulation	Condition	Time Point	General Appearance	pH	Osmolality	Protein concentration	SEC-HPLC			cIEF	Blacore
				units	(mOsm/kg)	(mg/mL)	% Monomer	% Aggregate	% LMWF	% Main	Specific binding activity
A	Initial	Initial	Clear, BY4-BY5, no visible particles	6.0	340	51.6	94.7	3.8	1.5	38.8	0.92
	-20°C	6MN	Clear, BY6-BY5, essentially free from visible particles			52.1	94.9	3.8	1.4	37.5	0.95
	5°C	12MN	Opalescent, BY4, essentially free from visible particles			51.3	94.7	3.8	1.5	NT	0.91
	25°C	6MN	Clear, BY5-BY4, essentially free from visible particles			51.4	93.4	3.7	3.0	32.6	0.91
		12MN	Opalescent, BY4, essentially free from visible particles			51.2	91.8	3.9	4.3	NT	0.83
	40°C	1MN	Clear, BY4-BY5, no visible particles			51.0	93.3	3.6	3.2	32.7	0.83
		3MN	Clear, BY3-BY4, free from visible particles			51.1	89.7	4.0	6.3	21.9	0.88
	Initial	Initial	Clear, BY4-BY5, no visible particles	6.1	500	51.2	94.7	3.8	1.6	38.6	0.93
B	-20°C	6MN	Clear, BY5-BY4, essentially free from visible particles			50.9	94.9	3.7	1.4	37.6	1.01
	5°C	6MN	Clear, BY4, essentially free from visible particles.			50.6	95.0	3.6	1.5	37.6	1.03
	25°C	6MN	Clear, BY5-BY4, essentially free from visible particles			51.5	93.7	3.4	2.9	32.9	0.95
	40°C	1MN	Clear, BY4-5, no visible particles			51.6	93.6	3.3	3.1	33.2	0.83
		3MN	Clear, BY3-BY4, free from visible particles			50.9	90.0	3.7	6.3	22.6	0.87
	Initial	Initial	Clear, BY4-BY5, no visible particles	5.8	237	50.4	94.5	3.9	1.6	39.5	0.93
	-20°C	6MN	Clear, BY4, essentially free from visible particles			50.9	94.8	3.8	1.4	38.5	0.92
	5°C	12MN	Opalescent, BY4, essentially free from visible particles			50.9	94.2	4.3	1.5	NT	0.92
C	25°C	6MN	Clear, BY4-BY3, essentially free from visible particles			52.2	92.6	4.3	3.1	32.5	0.97
		12MN	Opalescent, BY4-BY3, essentially free from visible particles			51.2	90.5	4.8	4.6	NT	0.89
	40°C	1MN	Clear, BY4-5, no visible particles			50.9	92.8	4.0	3.2	31.9	0.87
		3MN	Clear, BY3-BY4, free from visible particles			50.3	88.7	4.8	6.6	21.1	0.86

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D	Initial	Initial	Clear, BY4-BY5, no visible particles	6.0	319	51.4	94.6	3.9	1.5	38.6	0.92
	-20°C	6MN	Clear, BY5-BY4, essentially free from visible particles			50.4	94.8	3.8	1.4	38.4	0.97
	5°C	12MN	Opalescent, BY4, essentially free from visible particles			50.8	94.5	4.0	1.5	NT	0.94
	25°C	6MN	Clear, BY4, essentially free from visible particles			50.9	92.8	4.1	3.1	31.7	0.92
		12MN	Opalescent, BY4-BY3, essentially free from visible particles			50.8	90.7	4.8	4.5	NT	0.82
	40°C	1MN	Clear, BY4-5, no visible particles			51.0	92.9	3.9	3.2	32.2	0.80
		3MN	Clear, BY3-BY4, free from visible particles			51.3	89.0	4.9	6.1	20.6	0.82
	Initial	Initial	Clear, BY4-BY5, no visible particles	6.0	342	51.8	94.8	3.8	1.5	38.6	0.91
	-20°C	6MN	Clear, BY4, essentially free from visible particles			51.0	94.8	3.8	1.5	39.2	1.00
	5°C	12MN	Opalescent, BY4, essentially free from visible particles			50.6	94.6	3.8	1.6	NT	0.89
E	25°C	6MN	Clear, BY4-BY3, essentially free from visible particles			51.1	93.1	3.7	3.2	33.7	0.92
		12MN	Opalescent, BY4-BY3, essentially free from visible particles			51.2	91.3	3.9	4.8	NT	0.89
	40°C	1MN	Clear, BY4-5, no visible particles			51.0	93.2	3.6	3.3	32.4	0.83
		3MN	Clear, BY3-BY4, free from visible particles			51.1	89.3	4.2	6.6	21.7	0.90
	NT = Not Tested										

TABLE 22: MASS SPECTROMETRY RESULTS FOR BPC1494 STABILITY STUDY

Formulation	Condition	Time Point	Peptide Map						
			% Oxidation				% Deamidation		
			HC 20-38	HC 77-87	HC 421-443	LC 1-18	HC 44-67	HC 306-321	HC 375-396
A	5°C	1MN	0.6	0.6	1.3	1.5	ND	<0.1	3.8
		6MN	0.2	0.2	1.5	0.3	<0.1	0.2	3.9
	25°C	1MN	0.2	0.1	0.9	0.3	ND	<0.1	3.7
		3MN	0.2	0.2	0.9	0.1	ND	<0.1	4.1
		6MN	0.4	0.4	2.0	0.6	<0.1	0.2	7.8
	40°C	1MN	0.2	0.1	1.4	0.4	ND	<0.1	7.1
3MN		0.2	0.1	1.3	0.2	<0.1	0.2	10.8	
B	25°C	3MN	0.3	0.3	1.0	0.4	ND	<0.1	4.1
	40°C	3MN	0.3	0.2	1.5	0.4	0.2	0.2	11.5
C	25°C	3MN	0.3	0.2	1.1	0.3	ND	<0.1	4.0
	40°C	3MN	0.2	0.2	1.3	0.2	0.3	0.1	9.5
D	5°C	6MN	0.3	0.2	2.2	0.3	<0.1	0.2	3.9
		1MN	0.4	0.4	0.9	0.8	ND	<0.1	4.4
	25°C	3MN	0.4	0.4	2.4	1.3	ND	<0.1	4.1
		6MN	0.6	0.2	5.2	0.4	<0.1	0.4	7.4
	40°C	1MN	0.5	0.3	3.1	0.8	ND	<0.1	7.3
		3MN	0.6	0.4	5.1	0.5	0.2	0.2	11.1
E	25°C	3MN	0.4	0.5	1.3	0.7	<0.1	<0.1	4.1
	40°C	3MN	0.3	0.3	1.5	0.4	0.3	0.2	10.9

ND = Not Determined

Example 34 - Formulation Robustness study in PFS

The primary objective of this study was to evaluate the robustness of the BPC1494 isotonic formulation (detailed in example 33).

The design of the study was based on a partial factorial Design of Experiments (DOE). The study evaluated and monitored the stability of the mAb within the selected ranges to support the robustness of this formulation composition.

Table 23 summarizes the ranges tested for mAb concentration, pH, and excipient concentrations as compared to the target formulation.

Table 23 - Range of factors tested to assess robustness of the formulation

Factors	unit	range	low	target	high
mAb	mg/mL	+/-10%	45	50	55
pH	units	+/- 0.2 units	5.8	6	6.2
Arg	mM	+/-20%	40	50	60
Met	mM	+/-50%	4	8	12
trehalose	mM	+/-20%	120	150	180
EDTA	mM	+/-50%	0.025	0.05	0.075
PS80	%	+/-50%	0.01	0.02	0.03

As shown below in Table 24, 9 formulations and three controls were included.

Controls used were Buffer control (formulation 1), Target formulation (formulation 2) and Acetate buffer (formulation 12). Buffer control is included to serve as a control for particulates testing by using Micro Flow Imaging (MFI) where any discoloration observed upon light exposure indicates excipient degradation, and finally Acetate buffer control is included for relative comparison purpose only.

Table 24: Sample summary

Formulation	Condition	Formulation
1	Buffer Control	30 mM His pH 6.0 + 150 mM Trehalose, 50 mM Arg, 10 mM Met, 0.05 mM EDTA, 0.02% PS80
2	Target	50 mg/mL BPC1494 in 30 mM His pH 6.0 + 150 mM Trehalose, 50 mM Arg, 10 mM Met, 0.05 mM EDTA, 0.02% PS80
3	low mAb	45 mg/mL BPC1494 in 30 mM His pH 6.2 + 180 mM Trehalose, 40 mM Arg, 4 mM Met, 0.025 mM EDTA, 0.03% PS80
4	low mAb	45 mg/mL BPC1494 in 30 mM His pH 5.8 + 180 mM Trehalose, 40 mM Arg, 12 mM Met, 0.075 mM EDTA, 0.01% PS80
5	low mAb	45 mg/mL BPC1494 in 30 mM His pH 6.2 + 120 mM Trehalose, 60 mM Arg, 4 mM Met, 0.075 mM EDTA, 0.01% PS80
6	low mAb	45 mg/mL BPC1494 in 30 mM His pH 5.8 + 120 mM Trehalose, 60 mM Arg, 12 mM Met, 0.025 mM EDTA, 0.03% PS80
7	center point	50 mg/mL BPC1494 in 30 mM His pH 6.0 + 150 mM Trehalose, 50 mM Arg, 8 mM Met, 0.05 mM EDTA, 0.02% PS80
8	high mAb	55 mg/mL BPC1494 in 30 mM His pH 5.8 + 180 mM Trehalose, 60 mM Arg, 4 mM Met, 0.025 mM EDTA, 0.01% PS80
9	high mAb	55 mg/mL BPC1494 in 30 mM His pH 6.2 + 120 mM Trehalose, 40 mM Arg, 12 mM Met, 0.025 mM EDTA, 0.01% PS80
10	high mAb	55 mg/mL BPC1494 in 30 mM His pH 6.2 + 180 mM Trehalose, 60 mM Arg, 12 mM Met, 0.075 mM EDTA, 0.03% PS80
11	high mAb	55 mg/mL BPC1494 in 30 mM His pH 5.8 + 120 mM Trehalose, 40 mM Arg, 4 mM Met, 0.075 mM EDTA, 0.03% PS80
12	Acetate control	50 mg/mL BPC1494 in 50 mM Sodium Acetate pH 5.5, 51 mM Sodium Chloride, 57 mM Arg, 0.05 mM EDTA, 0.02% PS80

All samples were stored at -20°C, 2-8°C, 25°C, 25°C+ 800 lux/hr (LIGHT) and 40°C. The study was performed in 1 mL BD Hypak pre-filled syringes (PFS) containing normal silicone levels which is 0.4 mg per syringe with a +/- 0.3 units specs set around the syringes based on the information obtained from BD. The product stability was evaluated at a 0.8 mL fill in PFS. The samples were stored horizontally for stability so that all components (needle, stopper, and syringe walls) would be contacted by the formulation.

The results from the study confirm the long term stability of the BPC1494 mAb within the tested ranges. The results demonstrated stability of the mAb within +/-10% range of its target concentration of 50 mg/mL, and +/- 0.2 pH units of the target pH. The long term stability of this formulations was also confirmed when within +/-20% of Arginine and Trehalose concentrations, and +/-50% of Methionine, EDTA and PS80 concentrations.

Example 36 – 100mg/ml Freeze-Thaw and Long Term stability study

The purpose of this study was to evaluate the robustness and stability of the 100 mg/mL BPC1494 antibody when formulated in the histidine buffer (formulation 2 in previous table) in 5 mL Flexboy (EVA) bags. Two factors were incorporated into the study: mAb concentration (+/- 20% from 100 mg/mL target) and pH range (+/-0.2 units from pH 6.0 target). The study also subjected the 100 mg/mL mAb to 5 cycles of freeze-thaw stress from $\leq -60^{\circ}\text{C}$ (herein -70°C) to $2-8^{\circ}\text{C}$.

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TABLE 21: BPC1494 STABILITY STUDY RESULTS OF TESTED FORMULATIONS

Formulation	Condition	Time Point	General Appearance	pH	Osmolality (mOsm/kg)	Protein concentration (mg/mL)	SEC-HPLC			cIEF	Biacore
							% Monomer	% Aggregate	% LMWF		
A	Initial	Initial	Clear, BY4-BY5, no visible particles	6.0	340	51.6	94.7	3.8	1.5	38.8	0.92
	-20°C	6MN	Clear, BY6-BY5, essentially free from visible particles			52.1	94.9	3.8	1.4	37.5	0.95
	5°C	12MN	Opalescent, BY4, essentially free from visible particles			51.3	94.7	3.8	1.5	NT	0.91
	25°C	6MN	Clear, BY5-BY4, essentially free from visible particles			51.4	93.4	3.7	3.0	32.6	0.91
		12MN	Opalescent, BY4, essentially free from visible particles			51.2	91.8	3.9	4.3	NT	0.83
	40°C	1MN	Clear, BY4-BY5, no visible particles			51.0	93.3	3.6	3.2	32.7	0.83
		3MN	Clear, BY3-BY4, free from visible particles			51.1	89.7	4.0	6.3	21.9	0.88
	Initial	Initial	Clear, BY4-BY5, no visible particles	6.1	500	51.2	94.7	3.8	1.6	38.6	0.93
	-20°C	6MN	Clear, BY5-BY4, essentially free from visible particles			50.9	94.9	3.7	1.4	37.6	1.01
	5°C	6MN	Clear, BY4, essentially free from visible particles.			50.6	95.0	3.6	1.5	37.6	1.03
B	25°C	6MN	Clear, BY5-BY4, essentially free from visible particles			51.5	93.7	3.4	2.9	32.9	0.95
	40°C	1MN	Clear, BY4-5, no visible particles			51.6	93.6	3.3	3.1	33.2	0.83
		3MN	Clear, BY3-BY4, free from visible particles			50.9	90.0	3.7	6.3	22.6	0.87
	Initial	Initial	Clear, BY4-BY5, no visible particles	5.8	237	50.4	94.5	3.9	1.6	39.5	0.93
	-20°C	6MN	Clear, BY4, essentially free from visible particles			50.9	94.8	3.8	1.4	38.5	0.92
	5°C	12MN	Opalescent, BY4, essentially free from visible particles			50.9	94.2	4.3	1.5	NT	0.92
	25°C	6MN	Clear, BY4-BY3, essentially free from visible particles			52.2	92.6	4.3	3.1	32.5	0.97
		12MN	Opalescent, BY4-BY3, essentially free from visible particles			51.2	90.5	4.8	4.6	NT	0.89
	40°C	1MN	Clear, BY4-5, no visible particles			50.9	92.8	4.0	3.2	31.9	0.87
		3MN	Clear, BY3-BY4, free from visible particles			50.3	88.7	4.8	6.6	21.1	0.86

The 5 mL EVA bags were filled and set down on stability at -70°C, -40°C, -20°C, 2-8°C, 25°C and 25°C + 800 lux/hr for 1, 3, and 6 months. The bags were subjected to 5 freeze thaw cycles from -70°C to 2-8°C.

The results from the study confirm the long term stability of the mAb product within the tested ranges. The results demonstrated stability of the mAb within +/-10% range of its target concentration of 100 mg/mL, and +/- 0.2 pH units of the target pH.

Table A

Description	Sequence identifier (SEQ ID NO)	
	Polynucleotide	Amino acid
Anti-TNF antibody light chain	1	2
Anti-TNF antibody variable domain (VL)	-	3
anti-TNF antibody heavy chain plus M252Y/S254T/T256E modification	4	5
Anti-TNF antibody heavy variable domain (VH)	-	6
IgG1 constant domain plus M252Y/S254T/T256E modification	-	7
Anti-TNF antibody heavy chain plus M428L/N434S modification	8	9
IgG1 constant domain plus M428L/N434S modification	-	10
Anti-TNF antibody heavy chain (wild-type IgG1)	11	12
IgG1 constant domain (wild-type)	-	13
Anti-TNF antibody heavy chain plus T250Q/M428L modification	14	15
IgG1 constant domain plus T250Q/M428L modification	-	16
Anti-TNF antibody heavy chain plus V308F modification	17	18
IgG1 constant domain plus V308F modification	-	19
Anti-TNF antibody heavy chain plus V259I modification	20	21
IgG1 constant domain plus V259I modification	-	22
Anti-TNF antibody heavy chain plus P257L and N434Y variant	23	24
IgG1 constant domain plus P257L and N434Y modification	-	25
Signal peptide sequence	-	26
Anti-TNF antibody CDRH1	-	27
Anti-TNF antibody CDRH2	-	28
Anti-TNF antibody CDRH3	-	29
Anti-TNF antibody CDRL1	-	30
Anti-TNF antibody CDRL2	-	31
Anti-TNF antibody CDRL3	-	32
Anti-TNF antibody CDRH1 variant	-	33-38

Cimzia (certolizumab) LC (VL + Ck		39
Anti-TNF antibody CDRH3 variant	-	40-49
Anti-TNF antibody CDRL1 variant	-	50-61
Anti-TNF antibody CDRL2 variant	-	62-72
Anti-TNF antibody CDRL3 variant	-	73-76
cb1-3-VH	77	78
cb2-44-VH	79	80
cb1-39-VH	81	82
cb1-31-VH	83	84
cb2-11-VH	85	86
cb2-40-VH	87	88
cb2-35-VH	89	90
cb2-28-VH	91	92
cb2-38-VH	93	94
cb2-20-VH	95	96
cb1-8-VL	97	98
cb1-43-VL	99	100
cb1-45-VL	101	102
cb1-4-VL	103	104
cb1-41-VL	105	106
cb1-37-VL	107	108
cb1-39-VL	109	110
cb1-33-VL	111	112
cb1-35-VL	113	114
cb1-31-VL	115	116
cb1-29-VL	117	118
cb1-22-VL	119	120
cb1-23-VL	121	122
cb1-12-VL	123	124
cb1-10-VL	125	126
cb2-1-VL	127	128
cb2-11-VL	129	130
cb2-40-VL	131	132
cb2-35-VL	133	134
cb2-28-VL	135	136
cb2-20-VL	137	138
cb1-3-VL	139	140
cb2-6-VL	141	142
cb2-44-VL	143	144

Anti-TNF antibody heavy chain variant cb1-3-VH plus M252Y/S254T/T256E modification	-	145
Anti-TNF antibody heavy chain variant cb2-44-VH plus M252Y/S254T/T256E modification	-	146
Anti-TNF antibody light chain variant cb1-3-VL	147	148
Anti-TNF antibody light chain variant cb2-6-VL	149	150
Anti-TNF antibody light chain variant cb2-44-VL	151	152
Anti-TNF antibody heavy chain variant cb1-3-VH	153	154
Anti-TNF antibody heavy chain variant cb2-44-VH	155	156
Pascolizumab heavy chain containing the M252Y/S254T/T256E modifications	157	158
Pascolizumab light chain	159	160
Pascolizumab heavy chain	-	161
Alternative anti-TNF antibody heavy chain plus M428L/N434S modification		162
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Sequence listing

SEQ ID NO: 1 Polynucleotide sequence of the anti-TNF antibody light chain

GATATCCAGATGACCCAGAGCCCCAGCAGCCTGAGCGCCTCTGTGGGCGATAGAGTGACCA
 TCACCTGCCGGGCCAGCCAGGGCATCAGAACTACCTGGCCTGGTATCAGCAGAAGCCTG
 GCAAGGCCCCTAAGCTGCTGATCTACGCCGCCAGCACCCCTGCAGAGCGGCGTGCCCAGCA
 GATTCAGCGGCAGCGGCTCCGGCACCGACTTCACCCTGACCATCAGCAGCCTGCAGCCCG
 AGGACGTGGCCACCTACTACTGCCAGCGGTACAACAGAGCCCCCTTACACCTTCGGCCAGGG
 CACCAAGGTGGAGATCAAGCGTACGGTGGCCGCCCCCAGCGTGTTTCATCTTCCCCCCCCAGC
 GATGAGCAGCTCAAGAGCGGCACCGCCAGCGTGGTGTGTCTGCTGAACAACCTTCTACCCCC
 GGGAGGCCAAAGTGCAGTGGAAAGTGGACAACGCCCTGCAGAGCGGCAACAGCCAGGAGA
 GCGTGACCGAGCAGGACAGCAAGGACTCCACCTACAGCCTGAGCAGCACCCCTGACCCTGA
 GCAAGGCCGACTACGAGAAGCACAAAGTGTACGCCTGCGAAGTGACCCACCAGGGCCTGT
 CCAGCCCCCGTGACCAAGAGCTTCAACCGGGGGCGAGTGC

SEQ ID NO: 2 Protein sequence of the anti-TNF antibody light chain

DIQMTQSPSSLSASVGDRVITICRASQGIRNYLAWYQQKPGKAPKLLIYAASLTQSGVPSRFSGS
 GSGTDFTLTISSLQPEDVATYYCQRYNRAPYTFGQGKVEIKRTVAAPSVFIFPPSDEQLKSGTA
 SVVCLLNNFYPREAKVQWKVDNALQSGNSQESVTEQDSKDSSTLSSTLTLSKADYEKHKVYA
 CEVTHQGLSSPVTKSFNRGEC

SEQ ID NO: 3 Protein sequence of the anti-TNF antibody variable domain (VL)

DIQMTQSPSSLSASVGDRVITICRASQGIRNYLAWYQQKPGKAPKLLIYAASLTQSGVPSRFSGS
 GSGTDFTLTISSLQPEDVATYYCQRYNRAPYTFGQGKVEIKRT

SEQ ID NO: 4 Polynucleotide sequence of the anti-TNF antibody heavy chain plus
 M252Y/S254T/T256E modification

GAGGTGCAGCTGGTGGAGTCTGGCGGCGGACTGGTGCAGCCCCGGCAGAAGCCTGAGACT
 GAGCTGTGCCGCCAGCGGCTTCACCTTCGACGACTACGCCATGCACTGGGTGAGGCAGGC
 CCCTGGCAAGGGCCTGGAGTGGGTGTCCGCCATCACCTGGAATAGCGGCCACATCGACTA
 CGCCGACAGCGTGGAGGGCAGATTCACCATCAGCCGGGACAACGCCAAGAAGCAGCCTGTA
 CCTGCAGATGAACAGCCTGAGAGCCGAGGACACCGCCGTGTACTACTGTGCCAAGGTGTCC
 TACCTGAGCACCGCCAGCAGCCTGGACTACTGGGGCCAGGGCACACTAGTGACCGTGTCC
 AGCGCCAGCACCAAGGGCCCCAGCGTGTTCCCCCTGGCCCCCAGCAGCAAGAGCACCCAGC
 GGCGGCACAGCCGCCCTGGGCTGCCTGGTGAAGGACTACTTCCCCGAACCGGTGACCGTG
 TCCTGGAACAGCGGAGCCCTGACCAGCGGCGTGCACACCTTCCCCGCCGTGCTGCAGAGC
 AGCGGCCTGTACAGCCTGAGCAGCGTGGTGAACCGTGCCCAGCAGCAGCCTGGGCACCCAG
 ACCTACATCTGTAACGTGAACCACAAGCCCAGCAACACCAAGGTGGACAAGAAGGTGGAGC
 CCAAGAGCTGTGACAAGACCCACACCTGCCCCCCCCTGCCCTGCCCCCGAGCTGCTGGGAG
 GCCCCAGCGTGTTCTGTTCCTGTTCCCCCCCCAAGCCTAAGGACACCCTGTACATCACCAGAGAGCC
 CGAGGTGACCTGTGTGGTGGTGGATGTGAGCCACGAGGACCCTGAGGTGAAGTTCAACTG

GTACGTGGACGGCGTGGAGGTGCACAATGCCAAGACCAAGCCCAGGGAGGAGCAGTACAA
 CAGCACCTACCGGGTGGTGTCCGTGCTGACCGTGCTGCACCAGGATTGGCTGAACGGCAA
 GGAGTACAAGTGTAAGGTGTCCAACAAGGCCCTGCCTGCCCCCTATCGAGAAAACCATCAGC
 AAGGCCAAGGGCCAGCCCAGAGAGCCCCAGGTGTACACCCTGCCCCCTAGCAGAGATGAG
 CTGACCAAGAACCAGGTGTCCCTGACCTGCCTGGTGAAGGGCTTCTACCCCAGCGACATCG
 CCGTGGAGTGGGAGAGCAACGGCCAGCCCGAGAACAACACTACAAGACCACCCCCCTGTGC
 TGGACAGCGATGGCAGCTTCTTCCTGTACAGCAAGCTGACCGTGGACAAGAGCAGATGGCA
 GCAGGGCAACGTGTTTCAGCTGCTCCGTGATGCACGAGGCCCTGCACAATCACTACACCCAG
 AAGAGCCTGAGCCTGTCCCCTGGCAAG

SEQ ID NO: 5 Protein sequence of the anti-TNF antibody heavy chain plus M252Y/S254T/T256E modification

EVQLVESGGGLVQPGRSLRLSCAASGFTFDDYAMHWVRQAPGKGLEWVSAITWNSGHIDYAD
 SVEGRFTISRDNANKNSLYLQMNSLRAEDTAVYYCAKVSYLSTASSLDYWQQGTLTVSSASTKG
 PSVFPLAPSSKSTSGGTAALGCLVKDYFPEPVTVSWNSGALTSGVHTFPAVLQSSGLYSLSSVV
 TVPSSSLGTQTYICNVNHKPSNTKVDKKVEPKSCDKTHTCPPCPAPELLGGPSVFLFPPKPKDTL
 YITREPEVTCVVVDVSHEDPEVKFNWYVDGVEVHNAKTKPREEQYNSTYRVVSVLTVLHQDWL
 NGKEYKCKVSNKALPAPIEKTISKAKGQPREPQVYTLPPSRDELTKNQVSLTCLVKGFYPSDIAVE
 WESNGQPENNYKTTTPVLDSDGSFFLYSKLTVDKSRWQQGNVFCFSVMHEALHNHYTQKSLSL
 SPGK

SEQ ID NO: 6 Protein sequence of the anti-TNF antibody heavy variable domain (VH)

EVQLVESGGGLVQPGRSLRLSCAASGFTFDDYAMHWVRQAPGKGLEWVSAITWNSGHIDYAD
 SVEGRFTISRDNANKNSLYLQMNSLRAEDTAVYYCAKVSYLSTASSLDYWQQGTLTVSS

SEQ ID NO: 7 Protein sequence of the IgG1 constant domain plus M252Y/S254T/T256E modification

ASTKGPSVFPLAPSSKSTSGGTAALGCLVKDYFPEPVTVSWNSGALTSGVHTFPAVLQSSGLYS
 LSSVVTVPSSSLGTQTYICNVNHKPSNTKVDKKVEPKSCDKTHTCPPCPAPELLGGPSVFLFPPK
 PKDTLYITREPEVTCVVVDVSHEDPEVKFNWYVDGVEVHNAKTKPREEQYNSTYRVVSVLTVLH
 QDWLNGKEYKCKVSNKALPAPIEKTISKAKGQPREPQVYTLPPSRDELTKNQVSLTCLVKGFYPS
 DIAVEWESNGQPENNYKTTTPVLDSDGSFFLYSKLTVDKSRWQQGNVFCFSVMHEALHNHYTQ
 KLSLSLSPGK

SEQ ID NO: 8 Polynucleotide sequence of the anti-TNF antibody heavy chain plus M428L/N434S modification

GAGGTGCAGCTGGTGGAGTCTGGCGGCGGACTGGTGCAGCCCGGCAGAAGCCTGAGACT
 GAGCTGTGCCGCCAGCGGCTTCACCTTCGACGACTACGCCATGCACTGGGTGAGGCAGGC
 CCCTGGCAAGGGCCTGGAGTGGGTGTCCGCCATCACCTGGAATAGCGGCCACATCGACTA
 CGCCGACAGCGTGGAGGGCAGATTCACCATCAGCCGGGACAACGCCAAGAAGCAGCCTGTA
 CCTGCAGATGAACAGCCTGAGAGCCGAGGACACCGCCGTGTACTACTGTGCCAAGGTGTCC

TACCTGAGCACCGCCAGCAGCCTGGACTACTGGGGCCAGGGGCACACTAGTGACCGTGTCC
 AGCGCCAGCACCAAGGGCCCCAGCGTGTTCCCCCTGGCCCCCAGCAGCAAGAGCACACAGC
 GGCGGCACAGCCGCCCTGGGCTGCCTGGTGAAGGACTACTTCCCCGAACCGGTGACCGTG
 TCCTGGAACAGCGGAGCCCTGACCAGCGGCGTGACACACCTTCCCCGCCGTGCTGCAGAGC
 AGCGGCCTGTACAGCCTGAGCAGCGTGGTGACCGTGCCCAGCAGCAGCCTGGGACACCCAG
 ACCTACATCTGTAACGTGAACCACAAGCCCAGCAACACCAAGGTGGACAAGAAGGTGGAGC
 CCAAGAGCTGTGACAAGACCCACACCTGCCCCCCCCTGCCCTGCCCCCGAGCTGCTGGGAG
 GCCCCAGCGTGTTCTGTTCCCCCCCCAAGCCTAAGGACACCCTGATGATCAGCAGAACCCC
 CGAGGTGACCTGTGTGGTGGTGGATGTGAGCCACGAGGACCCTGAGGTGAAGTTCAACTG
 GTACGTGGACGGCGTGGAGGTGCACAATGCCAAGACCAAGCCCAGGGAGGAGCAGTACAA
 CAGCACCTACCGGGTGGTGTCCGTGCTGACCGTGCTGCACCAGGATTGGCTGAACGGCAA
 GGAGTACAAGTGTAAGGTGTCCAACAAGGCCCTGCCTGCCCCCTATCGAGAAAACCATCAGC
 AAGGCCAAGGGCCAGCCCAGAGAGCCCCAGGTGTACACCCTGCCCCCTAGCAGAGATGAG
 CTGACCAAGAACCAGGTGTCCCTGACCTGCCTGGTGAAGGGCTTCTACCCCAGCGACATCG
 CCGTGGAGTGGGAGAGCAACGGCCAGCCCGAGAACAACACTACAAGACCACCCCCCCTGTGC
 TGGACAGCGATGGCAGCTTCTTCCTGTACAGCAAGCTGACCGTGGACAAGAGCAGATGGCA
 GCAGGGCAACGTGTTTCAGCTGCTCCGTGCTGCACGAGGCCCTGCACAGCCACTACACCCA
 GAAGAGCCTGAGCCTGTCCCCTGGCAAG

SEQ ID NO: 9 Protein sequence of the anti-TNF antibody heavy chain plus M428L/N434S modification

EVQLVESGGGLVQPGRSLRLSCAASGFTFDDYAMHWVRQAPGKGLEWVSAITWNSGHIDYAD
 SVEGRFTISRDNANKNSLYLQMNSLRAEDTAVYYCAKVSYLSTASSLDYWQGGLTVTVSSASTKG
 PSVFPLAPSSKSTSGGTAALGCLVKDYFPEPVTVSWNSGALTSGVHTFPAVLQSSGLYSLSSVV
 TVPSSSLGTQTYICNVNHKPSNTKVDKKVEPKSCDKTHTCPPCPAPELLGGPSVFLFPPKPKDTL
 MISRTPEVTCVVDVSHEDPEVKFNWYVDGVEVHNAKTKPREEQYNSTYRVVSVLTVLHQDWL
 NGKEYKCKVSNKALPAPIEKTISKAKGQPREPQVYTLPPSRDELTKNQVSLTCLVKGFYPSDIAVE
 WESNGQPENNYKTTTPVLDSDGSFFLYSKLTVDKSRWQQGNVFCSSVLHEALHSHYTQKSLSL
 SPGK

SEQ ID NO: 10 Protein sequence of the IgG1 constant domain plus M428L/N434S modification

ASTKGPSVFPLAPSSKSTSGGTAALGCLVKDYFPEPVTVSWNSGALTSGVHTFPAVLQSSGLYS
 LSSVVTVPSSSLGTQTYICNVNHKPSNTKVDKKVEPKSCDKTHTCPPCPAPELLGGPSVFLFPPK
 PKDTLMISRTPEVTCVVDVSHEDPEVKFNWYVDGVEVHNAKTKPREEQYNSTYRVVSVLTVLH
 QDWLNGKEYKCKVSNKALPAPIEKTISKAKGQPREPQVYTLPPSRDELTKNQVSLTCLVKGFYPS
 DIAVEWESNGQPENNYKTTTPVLDSDGSFFLYSKLTVDKSRWQQGNVFCSSVLHEALHSHYTQ
 KSLSLSPGK

SEQ ID NO: 11 Polynucleotide sequence of the anti-TNF antibody heavy chain (wild-type IgG1)

GAGGTGCAGCTGGTGGAGTCTGGCGGCGGACTGGTGCAGCCCGGCAGAAGCCTGAGACT
 GAGCTGTGCCGCCAGCGGCTTCACCTTCGACGACTACGCCATGCACTGGGTGAGGCAGGC

CCCTGGCAAGGGCCTGGAGTGGGTGTCCGCCATCACCTGGAATAGCGGCCACATCGACTA
CGCCGACAGCGTGGAGGGCAGATTCACCATCAGCCGGGACAACGCCAAGAACAGCCTGTA
CCTGCAGATGAACAGCCTGAGAGCCGAGGACACCGCCGTGTACTACTGTGCCAAGGTGTCC
TACCTGAGCACCGCCAGCAGCCTGGACTACTGGGGCCAGGGGCACACTAGTGACCGTGTCC
AGCGCCAGCACCAAGGGCCCCAGCGTGTTCCCCCTGGCCCCCAGCAGCAAGAGCACCCAGC
GGCGGCACAGCCGCCCTGGGCTGCCTGGTGAAGGACTACTTCCCCGAACCGGTGACCGTG
TCCTGGAACAGCGGAGCCCTGACCAGCGGCGTGCACACCTTCCCCGCCGTGCTGCAGAGC
AGCGGCCTGTACAGCCTGAGCAGCGTGGTGACCGTGCCCAGCAGCAGCCTGGGCACCCAG
ACCTACATCTGTAACGTGAACCACAAGCCCAGCAACACCAAGGTGGACAAGAAGGTGGAGC
CCAAGAGCTGTGACAAGACCCACACCTGCCCCCCCCTGCCCTGCCCCCGAGCTGCTGGGAG
GCCCCAGCGTGTTCTGTTCCCCCCAAGCCTAAGGACACCCTGATGATCAGCAGAACCCC
CGAGGTGACCTGTGTGGTGGTGGATGTGAGCCACGAGGACCCTGAGGTGAAGTTCAACTG
GTACGTGGACGGCGTGGAGGTGCACAATGCCAAGACCAAGCCCAGGGAGGAGCAGTACAA
CAGCACCTACCGGGTGGTGTCCGTGCTGACCGTGCTGCACCAGGATTGGCTGAACGGCAA
GGAGTACAAGTGTAAGGTGTCCAACAAGGCCCTGCCTGCCCCTATCGAGAAAACCATCAGC
AAGGCCAAGGGCCAGCCCAGAGAGCCCCAGGTGTACACCCTGCCCCCTAGCAGAGATGAG
CTGACCAAGAACCAGGTGTCCCTGACCTGCCTGGTGAAGGGCTTCTACCCCAGCGACATCG
CCGTGGAGTGGGAGAGCAACGGCCAGCCCGAGAACAACACTACAAGACCACCCCCCCTGTGC
TGGACAGCGATGGCAGCTTCTTCCTGTACAGCAAGCTGACCGTGGACAAGAGCAGATGGCA
GCAGGGCAACGTGTTCACTGCTCCGTGATGCACGAGGCCCTGCACAATCACTACACCCAG
AAGAGCCTGAGCCTGTCCCCTGGCAAG

SEQ ID NO: 12 Protein sequence of the anti-TNF antibody heavy chain (wild-type IgG1)

EVQLVESGGGLVQPGRSLRLSCAASGFTFDDYAMHWVRQAPGKGLEWVSAITWNSGHIDYAD
SVEGRFTISRDNANKNSLYLQMNSLRAEDTAVYYCAKVSYLSTASSLDYWGGGTLTVVSSASTKG
PSVFPLAPSSKSTSGGTAALGCLVKDYFPEPVTVSWNSGALTSGVHTFPAVLQSSGLYSLSSV
TVPSSSLGTQTYICNVNHKPSNTKVDKKVEPKSCDKTHTCPPCPAPELLGGPSVFLFPPKPKDTL
MISRTPEVTCVVVDVSHEDPEVKFNWYVDGVEVHNAKTKPREEQYNSTYRVVSVLTVLHQDWL
NGKEYKCKVSNKALPAPIEKTISKAKGQPREPQVYTLPPSRDELTKNQVSLTCLVKGFYPSDIAVE
WESNGQPENNYKTTTPVLDSDGSFFLYSKLTVDKSRWQQGNVFSCSVMHEALHNHYTQKSLSL
SPGK

SEQ ID NO: 13 Protein sequence of the IgG1 constant domain (wild-type)

ASTKGPSVFPLAPSSKSTSGGTAALGCLVKDYFPEPVTVSWNSGALTSGVHTFPAVLQSSGLYS
LSSVVTVPSSSLGTQTYICNVNHKPSNTKVDKKVEPKSCDKTHTCPPCPAPELLGGPSVFLFPPK
PKDTLMISRTPEVTCVVDVSHEDPEVKFNWYVDGVEVHNAKTKPREEQYNSTYRVVSVLTVLH
QDWLNGKEYKCKVSNKALPAPIEKTISKAKGQPREPQVYTLPPSRDELTKNQVSLTCLVKGFYPS
DIAVEWESNGQPENNYKTTTPVLDSDGSFFLYSKLTVDKSRWQQGNVFSCSVMHEALHNHYTQ
KSLSLSPGK

QDWLNGKEYKCKVSNKALPAPIEKTISKAKGQPREPQVYTLPPSRDELTKNQVSLTCLVKGFYPS
 DIAVEWESNGQPENNYKTTTPVLDSGSFFLYSKLTVDKSRWQQGNVFSQSVLHEALHNHYTQ
 KSLSLSPGK

SEQ ID NO: 17 Polynucleotide sequence of the anti-TNF antibody heavy chain plus V308F
 modification

GAGGTGCAGCTGGTGGAGTCTGGCGGCGGACTGGTGCAGCCCCGGCAGAAGCCTGAGACT
 GAGCTGTGCCGCCAGCGGCTTCACCTTCGACGACTACGCCATGCACTGGGTGAGGCAGGC
 CCCTGGCAAGGGCCTGGAGTGGGTGTCCGCCATCACCTGGAATAGCGGCCACATCGACTA
 CGCCGACAGCGTGGAGGGCAGATTCACCATCAGCCGGGACAACGCCAAGAAGCAGCCTGTA
 CCTGCAGATGAACAGCCTGAGAGCCGAGGACACCGCCGTGTACTACTGTGCCAAGGTGTCC
 TACCTGAGCACCGCCAGCAGCCTGGACTACTGGGGCCAGGGCACACTAGTGACCGTGTCC
 AGCGCCAGCACCAAGGGCCCCAGCGTGTTCCCCCTGGCCCCCAGCAGCAAGAGCACACAGC
 GGCGGCACAGCCGCCCTGGGCTGCCTGGTGAAGGACTACTTCCCCGAACCGGTGACCGTG
 TCCTGGAACAGCGGAGCCCTGACCAGCGGCGTGCACACCTTCCCCGCCGTGCTGCAGAGC
 AGCGGCCTGTACAGCCTGAGCAGCGTGGTGACCGTGCCCAGCAGCAGCCTGGGCACCCAG
 ACCTACATCTGTAACGTGAACCACAAGCCCAGCAACACCAAGGTGGACAAGAAGGTGGAGC
 CCAAGAGCTGTGACAAGACCCACACCTGCCCCCCCCTGCCCTGCCCCCGAGCTGCTGGGAG
 GCCCCAGCGTGTTCTGTTCCCCCCCCAAGCCTAAGGACACCCTGATGATCAGCAGAACCCC
 CGAGGTGACCTGTGTGGTGGTGGATGTGAGCCACGAGGACCCTGAGGTGAAGTTCAACTG
 GTACGTGGACGGCGTGGAGGTGCACAATGCCAAGACCAAGCCCAGGGAGGAGCAGTACAA
 CAGCACCTACCGGGTGGTGTCCGTGCTGACCTcCTGCACCAGGATTGGCTGAACGGCAAG
 GAGTACAAGTGTAAGGTGTCCAACAAGGCCCTGCCTGCCCCTATCGAGAAAACCATCAGCA
 AGGCCAAGGGCCAGCCCAGAGAGCCCCAGGTGTACACCCTGCCCCCTAGCAGAGATGAGC
 TGACCAAGAACCAGGTGTCCCTGACCTGCCTGGTGAAGGGCTTCTACCCCAGCGACATCGC
 CGTGGAGTGGGAGAGCAACGGCCAGCCCGAGAACAATAAGACCACCCCCCTGTGCT
 GGACAGCGATGGCAGCTTCTTCCTGTACAGCAAGCTGACCGTGGACAAGAGCAGATGGCAG
 CAGGGCAACGTGTTTCAGCTGCTCCGTGATGCACGAGGCCCTGCACAATCACTACACCCAGA
 AGAGCCTGAGCCTGTCCCCTGGCAAG

SEQ ID NO: 18 Protein sequence of the anti-TNF antibody heavy chain plus V308F modification
 EVQLVESGGGLVQPGRSLRLSCAASGFTFDDYAMHWVRQAPGKGLEWVSAITWNSGHIDYAD
 SVEGRFTISRDNKNSLYLQMNSLRAEDTAVYYCAKVSYLSTASSLDYWGGTLVTVSSASTKG
 PSVFPLAPSSKSTSGGTAALGCLVKDYFPEPVTVSWNSGALTSGVHTFPAVLQSSGLYSLSSVV
 TVPSSSLGTQTYICNVNHKPSNTKVDKKVEPKSCDKHTHTCPPCPAPELLGGPSVFLFPPKPKDTL
 MISRTPEVTCVVVDVSHEDPEVKFNWYVDGVEVHNAKTKPREEQYNSTYRVVSVLTFLHQDWL
 NGKEYKCKVSNKALPAPIEKTISKAKGQPREPQVYTLPPSRDELTKNQVSLTCLVKGFYPSDIAVE
 WESNGQPENNYKTTTPVLDSGSFFLYSKLTVDKSRWQQGNVFSQSVLHEALHNHYTQKSLSL
 SPGK

SEQ ID NO: 19 Protein sequence of the IgG1 constant domains plus V308F modification

ASTKGPSVFPLAPSSKSTSGGTAALGCLVKDYFPEPVTVSWNSGALTSGVHTFPAVLQSSGLYS
LSSVVTVPSSSLGTQTYICNVNHKPSNTKVDKKVEPKSCDKHTHTCPPCPAPELLGGPSVFLFPPK
PKDTLMISRTPEVTCVVDVSHEDPEVKFNWYVDGVEVHNAKTKPREEQYNSTYRVVSVLTLFLH
QDWLNGKEYKCKVSNKALPAPIEKTISKAKGQPREPQVYTLPPSRDELTKNQVSLTCLVKGFYPS
DIAVEWESNGQPENNYKTTPPVLDSDGSFFLYSKLTVDKSRWQQGNVFSQSVMHENHHTQ
KSLSLSPGK

SEQ ID NO: 20 Polynucleotide sequence of the anti-TNF antibody heavy chain plus V259I
modification

GAGGTGCAGCTGGTGGAGTCTGGCGGCGGACTGGTGCAGCCCCGGCAGAAGCCTGAGACT
GAGCTGTGCCGCCAGCGGCTTCACCTTCGACGACTACGCCATGCACTGGGTGAGGCAGGC
CCCTGGCAAGGGCCTGGAGTGGGTGTCCGCCATCACCTGGAATAGCGGCCACATCGACTA
CGCCGACAGCGTGGAGGGCAGATTCACCATCAGCCGGGACAACGCCAAGAAGCAGCCTGTA
CCTGCAGATGAACAGCCTGAGAGCCGAGGACACCGCCGTGTACTACTGTGCCAAGGTGTCC
TACCTGAGCACCGCCAGCAGCCTGGACTACTGGGGCCAGGGCACAAGTAGTGACCGTGTCC
AGCGCCAGCACCAAGGGCCCCAGCGTGTTCCCCCTGGCCCCCAGCAGCAAGAGCACCGC
GGCGGCACAGCCGCCCTGGGCTGCCTGGTGAAGGACTACTTCCCCGAACCGGTGACCGTG
TCCTGGAACAGCGGAGCCCTGACCAGCGGCGTGCACACCTTCCCCGCCGTGCTGCAGAGC
AGCGGCCTGTACAGCCTGAGCAGCGTGGTGACCGTGCCCAGCAGCAGCCTGGGCACCCAG
ACCTACATCTGTAACGTGAACCACAAGCCCAGCAACACCAAGGTGGACAAGAAGGTGGAGC
CCAAGAGCTGTGACAAGACCCACACCTGCCCCCCCCTGCCCTGCCCCCGAGCTGCTGGGAG
GCCCCAGCGTGTTCTGTTCCCCCCCCAAGCCTAAGGACACCCTGATGATCAGCAGAACCCC
CGAGATCACCTGTGTGGTGGTGGATGTGAGCCACGAGGACCCTGAAGTGAAGTTCAACTGG
TACGTGGACGGCGTGGAGGTGCACAATGCCAAGACCAAGCCCAGGGAGGAGCAGTACAAC
AGCACCTACCGGGTGGTGTCCGTGCTGACCGTGCTGCACCAGGATTGGCTGAACGGCAAG
GAGTACAAGTGTAAGGTGTCCAACAAGGCCCTGCCTGCCCCCTATCGAGAAAACCATCAGCA
AGGCCAAGGGCCAGCCCAGAGAGCCCCAGGTGTACACCCTGCCCCCTAGCAGAGATGAGC
TGACCAAGAACCAGGTGTCCCTGACCTGCCTGGTGAAGGGCTTCTACCCCAGCGACATCGC
CGTGGAGTGGGAGAGCAACGGCCAGCCCGAGAACAACACTACAAGACCACCCCCCTGTGCT
GGACAGCGATGGCAGCTTCTTCTGTACAGCAAGCTGACCGTGGACAAGAGCAGATGGCAG
CAGGGCAACGTGTTCACTGCTCCGTGATGCACGAGGCCCTGCACAATCACTACACCCAGA
AGAGCCTGAGCCTGTCCCCTGGCAAG

SEQ ID NO: 21 Protein sequence of the anti-TNF antibody heavy chain plus V259I modification
EVQLVESGGGLVQPGRSLRLSCAASGFTFDDYAMHWVRQAPGKGLEWVSAITWNSGHIDYAD
SVEGRFTISRDAKNSLYLQMNSLRAEDTAVYYCAKVSYLSTASSLDYWGGTTLTVSSASTKG
PSVFPLAPSSKSTSGGTAALGCLVKDYFPEPVTVSWNSGALTSGVHTFPAVLQSSGLYSLSSVV
TVPSSSLGTQTYICNVNHKPSNTKVDKKVEPKSCDKHTHTCPPCPAPELLGGPSVFLFPPKPKDTL
MISRTPEITCVVDVSHEDPEVKFNWYVDGVEVHNAKTKPREEQYNSTYRVVSVLTVLHQDWLN
GKEYKCKVSNKALPAPIEKTISKAKGQPREPQVYTLPPSRDELTKNQVSLTCLVKGFYPSDIAVE

WESNGQPENNYKTTTPVLDSDFSFFLYSKLTVDKSRWQQGNVFSCSVMHEALHNHYTQKSLSLSPGK

SEQ ID NO: 22 Protein sequence of the IgG1 constant domains plus V259I modification

ASTKGPSVFPLAPSSKSTSGGTAALGCLVKDYFPEPVTVSWNSGALTSGVHTFPAVLQSSGLYS
LSSVVTVPSSSLGTQTYICNVNHKPSNTKVDKKVEPKSCDKTHTCPPCPAPELLGGPSVFLFPPK
PKDTLMISRTPEITCVVVDVSHEDPEVKFNWYVDGVEVHNAKTKPREEQYNSTYRVVSVLTVLH
QDWLNGKEYKCKVSNKALPAPIEKTISKAKGQPREPQVYTLPPSRDELTKNQVSLTCLVKGFYPS
DIAVEWESNGQPENNYKTTTPVLDSDFSFFLYSKLTVDKSRWQQGNVFSCSVMHEALHNHYTQ
KSLSLSPGK

SEQ ID NO: 23 Polynucleotide sequence of the anti-TNF antibody heavy chain plus P257L and N434Y variant

GAGGTGCAGCTGGTGGAGTCTGGCGGCGGACTGGTGCAGCCCCGGCAGAAGCCTGAGACT
GAGCTGTGCCGCCAGCGGCTTCACCTTCGACGACTACGCCATGCACTGGGTGAGGCAGGC
CCCTGGCAAGGGCCTGGAGTGGGTGTCCGCCATCACCTGGAATAGCGGCCACATCGACTA
CGCCGACAGCGTGGAGGGCAGATTCACCATCAGCCGGGACAACGCCAAGAAGCAGCCTGTA
CCTGCAGATGAACAGCCTGAGAGCCGAGGACACCGCCGTGTACTACTGTGCCAAGGTGTCC
TACCTGAGCACCGCCAGCAGCCTGGACTACTGGGGCCAGGGCACAAGTAGTGACCGTGTCC
AGCGCCAGCACCAAGGGCCCCAGCGTGTTCCCCCTGGCCCCCAGCAGCAAGAGCACCGAGC
GGCGGCACAGCCGCCCTGGGCTGCCTGGTGAAGGACTACTTCCCCGAACCGGTGACCGTG
TCCTGGAACAGCGGAGCCCTGACCAGCGGCGTGCACACCTTCCCCGCCGTGCTGCAGAGC
AGCGGCCTGTACAGCCTGAGCAGCGTGGTGACCGTGCCCAGCAGCAGCCTGGGCACCCAG
ACCTACATCTGTAACGTGAACCACAAGCCCAGCAACACCAAGGTGGACAAGAAGGTGGAGC
CCAAGAGCTGTGACAAGACCCACACCTGCCCCCCCCTGCCCTGCCCCCGAGCTGCTGGGAG
GCCCCAGCGTGTTCTGTTCCTGTTCCTGTTCCTGTTCCTGTTCCTGTTCCTGTTCCTGTTCCT
GGAGGTGACCTGTGTGGTGGTGGATGTGAGCCACGAGGACCCTGAGGTGAAGTTCAACTG
GTACGTGGACGGCGTGGAGGTGCACAATGCCAAGACCAAGCCCAGGGAGGAGCAGTACAA
CAGCACCTACCGGGTGGTGTCCGTGCTGACCGTGCTGCACCAGGATTGGCTGAACGGCAA
GGAGTACAAGTGTAAGGTGTCCAACAAGGCCCTGCCTGCCCCCTATCGAGAAAACCATCAGC
AAGGCCAAGGGCCAGCCCAGAGAGCCCCAGGTGTACACCCTGCCCCCTAGCAGAGATGAG
CTGACCAAGAACCAGGTGTCCCTGACCTGCCTGGTGAAGGGCTTCTACCCCAGCGACATCG
CCGTGGAGTGGGAGAGCAACGGCCAGCCCGAGAACAACACTACAAGACCACCCCCCTGTGC
TGGACAGCGATGGCAGCTTCTTCCTGTACAGCAAGCTGACCGTGGACAAGAGCAGATGGCA
GCAGGGCAACGTGTTTCAGCTGCTCCGTGATGCACGAGGCCCTGCACTATCACTACACCCAG
AAGAGCCTGAGCCTGTCCCCTGGCAAG

SEQ ID NO: 24 Protein sequence of the anti-TNF antibody heavy chain plus P257L and N434Y modification

EVQLVESGGGLVQPGRSLRLSCAASGFTFDDYAMHWVRQAPGKGLEWVSAITWNSGHIDYAD
 SVEGRFTISRDNANKNSLYLQMNSLRAEDTAVYYCAKVSYLSTASSLDYWGGGTLTVSSASTKG
 PSVFPLAPSSKSTSGGTAALGCLVKDYFPEPVTVSWNSGALTSGVHTFPAVLQSSGLYSLSSVV
 TVPSSSLGTQTYICNVNHKPSNTKVDKKVEPKSCDKTHTCPPCPAPELLGGPSVFLFPPKPKDTL
 MISRTLEVTCVVVDVSHEDPEVKFNWYVDGVEVHNAKTKPREEQYNSTYRVVSVLTVLHQDWL
 NGKEYKCKVSNKALPAPIEKTISKAKGQPREPQVYTLPPSRDELTKNQVSLTCLVKGFYPSDIAVE
 WESNGQPENNYKTTTPVLDSDGSFFLYSKLTVDKSRWQQGNVFCSSVMHEALHYHYTQKSLSL
 SPGK

SEQ ID NO: 25 Protein sequence of the IgG1 constant domains plus P257L and N434Y
 modification

ASTKGPSVFPLAPSSKSTSGGTAALGCLVKDYFPEPVTVSWNSGALTSGVHTFPAVLQSSGLYS
 LSSVVTVPSSSLGTQTYICNVNHKPSNTKVDKKVEPKSCDKTHTCPPCPAPELLGGPSVFLFPPK
 PKDTLMISRTLEVTCVVVDVSHEDPEVKFNWYVDGVEVHNAKTKPREEQYNSTYRVVSVLTVLH
 QDWLNGKEYKCKVSNKALPAPIEKTISKAKGQPREPQVYTLPPSRDELTKNQVSLTCLVKGFYPS
 DIAVEWESNGQPENNYKTTTPVLDSDGSFFLYSKLTVDKSRWQQGNVFCSSVMHEALHYHYTQ
 KSLSLSPGK

SEQ ID NO: 26 Signal peptide sequence

MGWSCIIILFVATATGVHS

SEQ ID NO: 27 anti-TNF antibody CDRH1

DYAMH

SEQ ID NO: 28 anti-TNF antibody CDRH2

AITWNSGHIDYADSVEG

SEQ ID NO: 29 anti-TNF antibody CDRH3

VSYLSTASSLDY

SEQ ID NO: 30 anti-TNF antibody CDRL1

RASQGIRNYLA

SEQ ID NO: 31 anti-TNF antibody CDRL2

AASTLQS

SEQ ID NO: 32 anti-TNF antibody CDRL3

QRYNRAPYT

SEQ ID NO: 33 anti-TNF antibody CDRH1 variant

QYAMH

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SEQ ID NO: 34 anti-TNF antibody CDRH1 variant
HYALH

SEQ ID NO: 35 anti-TNF antibody CDRH1 variant
HYAMH

SEQ ID NO: 36 anti-TNF antibody CDRH1 variant
QHALH

SEQ ID NO: 37 anti-TNF antibody CDRH1 variant
QHAMH

SEQ ID NO: 38 anti-TNF antibody CDRH1 variant
DHALH

SEQ ID NO: 39 Cimzia (certolizumab) LC (VL + Ck)
DIQMTQSPSSLSASVGDRVTITCKASQNVGTNVAWYQQKPGKAPKALIYSASFLYSGVPYRFSG
SGSGTDFTLTISSLQPEDFATYYCQQYNIYPLTFGQGTKVEIKRTVAAPSVFIFPPSDEQLKSGTA
SVVCLLNNFYPREAKVQWKVDNALQSGNSQESVTEQDSKDSTYSLSSSTLTLSKADYEKHKVYA
CEVTHQGLSSPVTKSFNRGEC

SEQ ID NO: 40 anti-TNF antibody CDRH3 variant
VHYLSTASQLHH

SEQ ID NO: 41 anti-TNF antibody CDRH3 variant
VQYLSTASSLQS

SEQ ID NO: 42 anti-TNF antibody CDRH3 variant
VKYLSTASSLHY

SEQ ID NO: 43 anti-TNF antibody CDRH3 variant
VKYLSTASNLES

SEQ ID NO: 44 anti-TNF antibody CDRH3 variant
VHYLSTASSLDY

SEQ ID NO: 45 anti-TNF antibody CDRH3 variant
VSYLSTASSLQS

SEQ ID NO: 46 anti-TNF antibody CDRH3 variant

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VRYLSTASNLQH

SEQ ID NO: 47 anti-TNF antibody CDRH3 variant
VQYLSTASQLHS

SEQ ID NO: 48 anti-TNF antibody CDRH3 variant
VRYLSTASQLDY

SEQ ID NO: 49 anti-TNF antibody CDRH3 variant
VRYLSTASSLDY

SEQ ID NO: 50 anti-TNF antibody CDRL1 variant
HASKKIRNYLA

SEQ ID NO: 51 anti-TNF antibody CDRL1 variant
HASRKLRNYLA

SEQ ID NO: 52 anti-TNF antibody CDRL1 variant
HASRRLRNYLA

SEQ ID NO: 53 anti-TNF antibody CDRL1 variant
HASKRIRNYLA

SEQ ID NO: 54 anti-TNF antibody CDRL1 variant
HASRKIRNYLA

SEQ ID NO: 55 anti-TNF antibody CDRL1 variant
HASRRIRNYLA

SEQ ID NO: 56 anti-TNF antibody CDRL1 variant
HASREIRNYLA

SEQ ID NO: 57 anti-TNF antibody CDRL1 variant
HASQGIRNYLA

SEQ ID NO: 58 anti-TNF antibody CDRL1 variant
HASQKIRNYLA

SEQ ID NO: 59 anti-TNF antibody CDRL1 variant
RASRGLRNYLA

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SEQ ID NO: 60 anti-TNF antibody CDRL1 variant
HASQRIRNYLA

SEQ ID NO: 61 anti-TNF antibody CDRL1 variant
RASRRIRNYLA

SEQ ID NO: 62 anti-TNF antibody CDRL2 variant
AASSLLR

SEQ ID NO: 63 anti-TNF antibody CDRL2 variant
AASSLLK

SEQ ID NO: 64 anti-TNF antibody CDRL2 variant
AASSLLP

SEQ ID NO: 65 anti-TNF antibody CDRL2 variant
AASSLQP

SEQ ID NO: 66 anti-TNF antibody CDRL2 variant
AASSLLH

SEQ ID NO: 67 anti-TNF antibody CDRL2 variant
AASSFLP

SEQ ID NO: 68 anti-TNF antibody CDRL2 variant
AASSLLQ

SEQ ID NO: 69 anti-TNF antibody CDRL2 variant
AASSLQQ

SEQ ID NO: 70 anti-TNF antibody CDRL2 variant
AASTLLK

SEQ ID NO: 71 anti-TNF antibody CDRL2 variant
AASSLQN

SEQ ID NO: 72 anti-TNF antibody CDRL2 variant
AASSLQK

SEQ ID NO: 73 anti-TNF antibody CDRL3 variant
QRYDRPPYT

SEQ ID NO: 74 anti-TNF antibody CDRL3 variant
QRYDKPPYT

SEQ ID NO: 75 anti-TNF antibody CDRL3 variant
QRYNRPPYT

SEQ ID NO: 76 anti-TNF antibody CDRL3 variant
QRYNKPPYT

SEQ ID NO: 77 Polynucleotide sequence of anti-TNF antibody variable heavy domain variant
cb1-3-VH (aka cb2-6-VH)

GAGGTGCAGCTGGTGGAGTCTGGCGGCGGACTGGTGCAGCCCCGGCAGAAGCCTGAGACT
GAGCTGTGCCGCCAGCGGCTTCACCTTCGACCAGTACGCCATGCACTGGGTGAGGCAGGC
CCCTGGCAAGGGCCTGGAGTGGGTGTCCGCCATCACCTGGAATAGCGGCCACATCGACTA
CGCCGACAGCGTGGAGGGCAGATTCACCATCAGCCGGGACAACGCCAAGAAGCAGCCTGTA
CCTGCAGATGAACAGCCTGAGAGCCGAGGACACCGCCGTGTACTACTGTGCCAAGGTGTCC
TACCTGAGCACCGCCAGCAGCCTGGACTACTGGGGCCAGGGCACACTAGTGACCGTGTCC
AGC

SEQ ID NO: 78 Protein sequence of anti-TNF antibody variable heavy domain variant cb1-3-VH
(aka cb2-6-VH)

EVQLVESGGGLVQPGRSLRLSCAASGFTFDQYAMHWVRQAPGKGLEWVSAITWNSGHIDYAD
SVEGRFTISRDNKNSLYLQMNSLRAEDTAVYYCAKVSYLSTASSLDYWGGQTLVTVSS

SEQ ID NO: 79 Polynucleotide sequence of anti-TNF antibody variable heavy domain variant
cb2-44-VH

GAGGTGCAGCTGGTGGAGTCTGGCGGCGGACTGGTGCAGCCCCGGCAGAAGCCTGAGACT
GAGCTGTGCCGCCAGCGGCTTCACCTTCGACGACCACGCCCTGCACTGGGTGAGGCAGGC
CCCTGGCAAGGGCCTGGAGTGGGTGTCCGCCATCACCTGGAATAGCGGCCACATCGACTA
CGCCGACAGCGTGGAGGGCAGATTCACCATCAGCCGGGACAACGCCAAGAAGCAGCCTGTA
CCTGCAGATGAACAGCCTGAGAGCCGAGGACACCGCCGTGTACTACTGTGCCAAGGTGAG
GTACCTGAGCACCGCCAGCAGCCTGGACTACTGGGGCCAGGGCACACTAGTGACCGTGTCC
CAGC

SEQ ID NO: 80 Protein sequence of anti-TNF antibody variable heavy domain variant cb2-44-VH
EVQLVESGGGLVQPGRSLRLSCAASGFTFDHALHWVRQAPGKGLEWVSAITWNSGHIDYADS
VEGRFTISRDNKNSLYLQMNSLRAEDTAVYYCAKVRYLSTASSLDYWGGQTLVTVSS

SEQ ID NO: 81 Polynucleotide sequence of anti-TNF antibody variable heavy domain variant
cb1-39-VH

GAGGTGCAGCTGGTGGAGTCTGGCGGCGGACTGGTGCAGCCCGGCAGAAAGCCTGAGACT
 GAGCTGTGCCGCCAGCGGCTTCACCTTCGACCACTACGCCCTGCACTGGGTGAGGCAGGC
 CCCTGGCAAGGGCCTGGAGTGGGTGTCCGCCATCACCTGGAATAGCGGCCACATCGACTA
 CGCCGACAGCGTGGAGGGCAGATTCACCATCAGCCGGGACAACGCCAAGAAGAGCCTGTA
 CCTGCAGATGAACAGCCTGAGAGCCGAGGACACCGCCGTGTACTACTGTGCCAAGGTGTCC
 TACCTGAGCACCGCCAGCAGCCTGGACTACTGGGGCCAGGGCACACTAGTGACCGTGTCC
 AGC

SEQ ID NO: 82 Protein sequence of anti-TNF antibody variable heavy domain variant cb1-39-VH
 EVQLVESGGGLVQPGRSLRLSCAASGFTFDHYALHWVRQAPGKGLEWVSAITWNSGHIDYADS
 VEGRFTISRDNKNSLYLQMNSLRAEDTAVYYCAKVSYLSTASSLDYWGQGTLVTVSS

SEQ ID NO: 83 Polynucleotide sequence of anti-TNF antibody variable heavy domain variant
 cb1-31-VH

GAGGTGCAGCTGGTGGAGTCTGGCGGCGGACTGGTGCAGCCCGGCAGAAAGCCTGAGACT
 GAGCTGTGCCGCCAGCGGCTTCACCTTCGACGACTACGCCATGCACTGGGTGAGGCAGGC
 CCCTGGCAAGGGCCTGGAGTGGGTGTCCGCCATCACCTGGAATAGCGGCCACATCGACTA
 CGCCGACAGCGTGGAGGGCAGATTCACCATCAGCCGGGACAACGCCAAGAAGAGCCTGTA
 CCTGCAGATGAACAGCCTGAGAGCCGAGGACACCGCCGTGTACTACTGTGCCAAGGTGCAC
 TACCTGAGCACCGCCAGCCAACTGCACCACTGGGGCCAGGGCACACTAGTGACCGTGTCC
 AGC

SEQ ID NO: 84 Protein sequence of anti-TNF antibody variable heavy domain variant cb1-31-VH
 EVQLVESGGGLVQPGRSLRLSCAASGFTFDDYAMHWVRQAPGKGLEWVSAITWNSGHIDYAD
 SVEGRFTISRDNKNSLYLQMNSLRAEDTAVYYCAKVHYLSTASQLHHWGQGTLVTVSS

SEQ ID NO: 85 Polynucleotide sequence of anti-TNF antibody variable heavy domain variant
 cb2-11-VH

GAGGTGCAGCTGGTGGAGTCTGGCGGCGGACTGGTGCAGCCCGGCAGAAAGCCTGAGACT
 GAGCTGTGCCGCCAGCGGCTTCACCTTCGACCACTACGCCATGCACTGGGTGAGGCAGGC
 CCCTGGCAAGGGCCTGGAGTGGGTGTCCGCCATCACCTGGAATAGCGGCCACATCGACTA
 CGCCGACAGCGTGGAGGGCAGATTCACCATCAGCCGGGACAACGCCAAGAAGAGCCTGTA
 CCTGCAGATGAACAGCCTGAGAGCCGAGGACACCGCCGTGTACTACTGTGCCAAGGTGCA
 GTACCTGAGCACCGCCAGCAGCCTGCAGAGCTGGGGCCAGGGCACACTAGTGACCGTGTCC
 CAGC

SEQ ID NO: 86 Protein sequence of anti-TNF antibody variable heavy domain variant cb2-11-VH
 EVQLVESGGGLVQPGRSLRLSCAASGFTFDHYAMHWVRQAPGKGLEWVSAITWNSGHIDYAD
 SVEGRFTISRDNKNSLYLQMNSLRAEDTAVYYCAKVQYLSTASSLQSWGQGTLVTVSS

SEQ ID NO: 87 Polynucleotide sequence of anti-TNF antibody variable heavy domain variant cb2-40-VH

GAGGTGCAGCTGGTGGAGTCTGGCGGCGGACTGGTGCAGCCCCGGCAGAAGCCTGAGACT
GAGCTGTGCCGCCAGCGGCTTCACCTTCGACCAGTACGCCATGCACTGGGTGAGGCAGGC
CCCTGGCAAGGGCCTGGAGTGGGTGTCCGCCATCACCTGGAATAGCGGCCACATCGACTA
CGCCGACAGCGTGGAGGGCAGATTCACCATCAGCCGGGACAACGCCAAGAAGAGCCTGTA
CCTGCAGATGAACAGCCTGAGAGCCGAGGACACCGCCGTGTACTACTGTGCCAAGGTGAAG
TACCTGAGCACCGCCAGCAGCCTGCACTACTGGGGCCAGGGCACACTAGTGACCGTGTCC
AGC

SEQ ID NO: 88 Protein sequence of anti-TNF antibody variable heavy domain variant cb2-40-VH
EVQLVESGGGLVQPGRSLRLSCAASGFTFDQYAMHWVRQAPGKGLEWVSAITWNSGHIDYAD
SVEGRFTISRDNANKNSLYLQMNSLRAEDTAVYYCAKVLYLSTASSLHYWGQGTLVTVSS

SEQ ID NO: 89 Polynucleotide sequence of anti-TNF antibody variable heavy domain variant cb2-35-VH

GAGGTGCAGCTGGTGGAGTCTGGCGGCGGACTGGTGCAGCCCCGGCAGAAGCCTGAGACT
GAGCTGTGCCGCCAGCGGCTTCACCTTCGACCAGCACGCCCTGCACTGGGTGAGGCAGGC
CCCTGGCAAGGGCCTGGAGTGGGTGTCCGCCATCACCTGGAATAGCGGCCACATCGACTA
CGCCGACAGCGTGGAGGGCAGATTCACCATCAGCCGGGACAACGCCAAGAAGAGCCTGTA
CCTGCAGATGAACAGCCTGAGAGCCGAGGACACCGCCGTGTACTACTGTGCCAAGGTGCAC
TACCTGAGCACCGCCAGCAGCCTGGACTACTGGGGCCAGGGCACACTAGTGACCGTGTCC
AGC

SEQ ID NO: 90 Protein sequence of anti-TNF antibody variable heavy domain variant cb2-35-VH
EVQLVESGGGLVQPGRSLRLSCAASGFTFDQHALHWVRQAPGKGLEWVSAITWNSGHIDYADS
VEGRFTISRDNANKNSLYLQMNSLRAEDTAVYYCAKVHYLSTASSLDYWGQGTLVTVSS

SEQ ID NO: 91 Polynucleotide sequence of anti-TNF antibody variable heavy domain variant cb2-28-VH

GAGGTGCAGCTGGTGGAGTCTGGCGGCGGACTGGTGCAGCCCCGGCAGAAGCCTGAGACT
GAGCTGTGCCGCCAGCGGCTTCACCTTCGACCAGTACGCCATGCACTGGGTGAGGCAGGC
CCCTGGCAAGGGCCTGGAGTGGGTGTCCGCCATCACCTGGAATAGCGGCCACATCGACTA
CGCCGACAGCGTGGAGGGCAGATTCACCATCAGCCGGGACAACGCCAAGAAGAGCCTGTA
CCTGCAGATGAACAGCCTGAGAGCCGAGGACACCGCCGTGTACTACTGTGCCAAGGTGCAC
TACCTGAGCACCGCCAGCCAGCTGCACCACTGGGGCCAGGGCACACTAGTGACCGTGTCC
AGC

SEQ ID NO: 92 Protein sequence of anti-TNF antibody variable heavy domain variant cb2-28-VH
EVQLVESGGGLVQPGRSLRLSCAASGFTFDQYAMHWVRQAPGKGLEWVSAITWNSGHIDYAD
SVEGRFTISRDNANKNSLYLQMNSLRAEDTAVYYCAKVHYLSTASQLHHWGQGTLVTVSS

SEQ ID NO: 93 Polynucleotide sequence of anti-TNF antibody variable heavy domain variant cb2-38-VH

GAGGTGCAGCTGGTGGAGTCTGGCGGCGGACTGGTGCAGCCCCGGCAGAAGCCTGAGACT
GAGCTGTGCCGCCAGCGGCTTCACCTTCGACCAGCACGCCATGCACTGGGTGAGGCAGGC
CCCTGGCAAGGGCCTGGAGTGGGTGTCCGCCATCACCTGGAATAGCGGCCACATCGACTA
CGCCGACAGCGTGGAGGGCAGATTCACCATCAGCCGGGACAACGCCAAGAAGCAGCCTGTA
CCTGCAGATGAACAGCCTGAGAGCCGAGGACACCGCCGTGTACTACTGTGCCAAGGTGTCC
TACCTGAGCACCGCCAGCAGCCTGGACTACTGGGGCCAGGGCACAAGTAGTGACCGTGTCC
AGC

SEQ ID NO: 94 Protein sequence of anti-TNF antibody variable heavy domain variant cb2-38-VH
EVQLVESGGGLVQPGRSLRLSCAASGFTFDQHAMHWVRQAPGKGLEWVSAITWNSGHIDYAD
SVEGRFTISRDNANKNSLYLQMNSLRAEDTAVYYCAKVSYLSTASSLDYWGGQTLVTVSS

SEQ ID NO: 95 Polynucleotide sequence of anti-TNF antibody variable heavy domain variant cb2-20-VH

GAGGTGCAGCTGGTGGAGTCTGGCGGCGGACTGGTGCAGCCCCGGCAGAAGCCTGAGACT
GAGCTGTGCCGCCAGCGGCTTCACCTTCGACCAGTACGCCATGCACTGGGTGAGGCAGGC
CCCTGGCAAGGGCCTGGAGTGGGTGTCCGCCATCACCTGGAATAGCGGCCACATCGACTA
CGCCGACAGCGTGGAGGGCAGATTCACCATCAGCCGGGACAACGCCAAGAAGCAGCCTGTA
CCTGCAGATGAACAGCCTGAGAGCCGAGGACACCGCCGTGTACTACTGTGCCAAGGTGAAG
TACCTGAGCACCGCCAGCAACCTGGAGAGCTGGGGCCAGGGCACAAGTAGTGACCGTGTCC
AGC

SEQ ID NO: 96 Protein sequence of anti-TNF antibody variable heavy domain variant cb2-20-VH
EVQLVESGGGLVQPGRSLRLSCAASGFTFDQYAMHWVRQAPGKGLEWVSAITWNSGHIDYAD
SVEGRFTISRDNANKNSLYLQMNSLRAEDTAVYYCAKVLYLSTASNLESWGGQTLVTVSS

SEQ ID NO: 97 Polynucleotide sequence of anti-TNF antibody variable light domain variant cb1-8-VL

GATATCCAGATGACCCAGAGCCCCAGCAGCCTGAGCGCCTCTGTGGGCGATAGAGTGACCA
TCACCTGCCACGCCAGCAAGAAGATCAGAACTACCTGGCCTGGTATCAGCAGAAGCCTGG
CAAGGCCCCTAAGCTGCTGATCTACGCCGCCAGCAGCCTGCTGAGGGGCGTGCCCAGCAG
ATTCAGCGGCAGCGGCTCCGGCACCGACTTCACCCTGACCATCAGCAGCCTGCAGCCCGA
GGACGTGGCCACCTACTACTGCCAGCGGTACGACAGACCCCCTTACACCTTCGGCCAGGG
CACCAAGGTGGAGATCAAGCGTACG

SEQ ID NO: 98 Protein sequence of anti-TNF antibody variable light domain variant cb1-8-VL
DIQMTQSPSSLSASVGDRVTITCHASKKIRNYLAWYQQKPGKAPKLLIYAASSLLRGVPSRFSGS
GSGTDFTLTISSLQPEDVATYYCQRYDRPPYTFGQGKVEIKRT

SEQ ID NO: 99 Polynucleotide sequence of anti-TNF antibody variable light domain variant cb1-43-VL

GATATCCAGATGACCCAGAGCCCCAGCAGCCTGAGCGCCTCTGTGGGCGATAGAGTGACCA
TCACCTGCCACGCCAGCAGGAAGCTGAGAACTACCTGGCCTGGTATCAGCAGAAGCCTGG
CAAGGCCCCTAAGCTGCTGATCTACGCCGCCAGCAGCCTGCTGAAGGGCGTGCCCAGCAG
ATTCAGCGGCAGCGGCTCCGGCACCGACTTCACCCTGACCATCAGCAGCCTGCAGCCCCGA
GGACGTGGCCACCTACTACTGCCAGCGGTACGACAGACCCCCTTACACCTTCGGCCAGGG
CACCAAGGTGGAGATCAAGCGTACG

SEQ ID NO: 100 Protein sequence of anti-TNF antibody variable light domain variant cb1-43-VL
DIQMTQSPSSLSASVGDRVTITCHASRKLRNYLAWYQQKPGKAPKLLIYAASSLLKGVPSRFSGS
GSGTDFTLTISLQPEDVATYYCQRYDRPPYTFGQGGTKVEIKRT

SEQ ID NO: 101 Polynucleotide sequence of anti-TNF antibody variable light domain variant cb1-45-VL

GATATCCAGATGACCCAGAGCCCCAGCAGCCTGAGCGCCTCTGTGGGCGATAGAGTGACCA
TCACCTGCCACGCCAGCAGGAGGCTGAGAACTACCTGGCCTGGTATCAGCAGAAGCCTGG
CAAGGCCCCTAAGCTGCTGATCTACGCCGCCAGCAGCCTGCTGCCCCGGCGTGCCCAGCAG
ATTCAGCGGCAGCGGCTCCGGCACCGACTTCACCCTGACCATCAGCAGCCTGCAGCCCCGA
GGACGTGGCCACCTACTACTGCCAGCGGTACGACAGACCCCCTTACACCTTCGGCCAGGG
CACCAAGGTGGAGATCAAGCGTACG

SEQ ID NO: 102 Protein sequence of anti-TNF antibody variable light domain variant cb1-45-VL
DIQMTQSPSSLSASVGDRVTITCHASRRLRNYLAWYQQKPGKAPKLLIYAASSLLPGVPSRFSGS
GSGTDFTLTISLQPEDVATYYCQRYDRPPYTFGQGGTKVEIKRT

SEQ ID NO: 103 Polynucleotide sequence of anti-TNF antibody variable light domain variant cb1-4-VL

GATATCCAGATGACCCAGAGCCCCAGCAGCCTGAGCGCCTCTGTGGGCGATAGAGTGACCA
TCACCTGCCACGCCAGCAGGAAGCTGAGAACTACCTGGCCTGGTATCAGCAGAAGCCTGG
CAAGGCCCCTAAGCTGCTGATCTACGCCGCCAGCAGCCTGCTGAGGGGCGTGCCCAGCAG
ATTCAGCGGCAGCGGCTCCGGCACCGACTTCACCCTGACCATCAGCAGCCTGCAGCCCCGA
GGACGTGGCCACCTACTACTGCCAGCGGTACGACAGACCCCCTTACACCTTCGGCCAGGG
CACCAAGGTGGAGATCAAGCGTACG

SEQ ID NO: 104 Protein sequence of anti-TNF antibody variable light domain variant cb1-4-VL
DIQMTQSPSSLSASVGDRVTITCHASRKLRNYLAWYQQKPGKAPKLLIYAASSLLRGVPSRFSGS
GSGTDFTLTISLQPEDVATYYCQRYDRPPYTFGQGGTKVEIKRT

SEQ ID NO: 105 Polynucleotide sequence of anti-TNF antibody variable light domain variant cb1-41-VL

GATATCCAGATGACCCAGAGCCCCAGCAGCCTGAGCGCCTCTGTGGGCGATAGAGTGACCA
TCACCTGCCACGCCAGCAAGAGGATCAGAACTACCTGGCCTGGTATCAGCAGAAGCCTGG
CAAGGCCCCCTAAGCTGCTGATCTACGCCGCCAGCAGCCTGCTGAAGGGCGTGCCCAGCAG
ATTCAGCGGCAGCGGCTCCGGCACCGACTTCACCCTGACCATCAGCAGCCTGCAGCCCCGA
GGACGTGGCCACCTACTACTGCCAGCGGTACGACAAGCCCCCTTACACCTTCGGCCAGGG
CACCAAGGTGGAGATCAAGCGTACG

SEQ ID NO: 106 Protein sequence of anti-TNF antibody variable light domain variant cb1-41-VL
DIQMTQSPSSLSASVGDRVITICHASKRIRNYLAWYQQKPGKAPKLLIYAASSLLKGVPSRFSGS
GSGTDFTLTISLQPEDVATYYCQRYDKPPYTFGQGGTKVEIKRT

SEQ ID NO: 107 Polynucleotide sequence of anti-TNF antibody variable light domain variant cb1-37-VL

GATATCCAGATGACCCAGAGCCCCAGCAGCCTGAGCGCCTCTGTGGGCGATAGAGTGACCA
TCACCTGCCACGCCAGCAGGAAGCTGAGAACTACCTGGCCTGGTATCAGCAGAAGCCTGG
CAAGGCCCCCTAAGCTGCTGATCTACGCCGCCAGCAGCCTGCTGAGGGGCGTGCCCAGCAG
ATTCAGCGGCAGCGGCTCCGGCACCGACTTCACCCTGACCATCAGCAGCCTGCAGCCCCGA
GGACGTGGCCACCTACTACTGCCAGCGGTACAACAGACCCCCCTTACACCTTCGGCCAGGGC
ACCAAGGTGGAGATCAAGCGTACG

SEQ ID NO: 108 Protein sequence of anti-TNF antibody variable light domain variant cb1-37-VL
DIQMTQSPSSLSASVGDRVITICHASRKLRNYLAWYQQKPGKAPKLLIYAASSLLRGVPSRFSGS
GSGTDFTLTISLQPEDVATYYCQRYNRPPYTFGQGGTKVEIKRT

SEQ ID NO: 109 Polynucleotide sequence of anti-TNF antibody variable light domain variant cb1-39-VL

GATATCCAGATGACCCAGAGCCCCAGCAGCCTGAGCGCCTCTGTGGGCGATAGAGTGACCA
TCACCTGCCACGCCAGCAGGAAGATCAGAACTACCTGGCCTGGTATCAGCAGAAGCCTGG
CAAGGCCCCCTAAGCTGCTGATCTACGCCGCCAGCAGCCTGCAGCCCGGCGTGCCCAGCAG
ATTCAGCGGCAGCGGCTCCGGCACCGACTTCACCCTGACCATCAGCAGCCTGCAGCCCCGA
GGACGTGGCCACCTACTACTGCCAGCGGTACGACAGACCCCCCTTACACCTTCGGCCAGGG
CACCAAGGTGGAGATCAAGCGTACG

SEQ ID NO: 110 Protein sequence of anti-TNF antibody variable light domain variant cb1-39-VL
DIQMTQSPSSLSASVGDRVITICHASRKIRNYLAWYQQKPGKAPKLLIYAASSLQPGVPSRFSGS
GSGTDFTLTISLQPEDVATYYCQRYDRPPYTFGQGGTKVEIKRT

SEQ ID NO: 111 Polynucleotide sequence of anti-TNF antibody variable light domain variant cb1-33-VL

GATATCCAGATGACCCAGAGCCCCAGCAGCCTGAGCGCCTCTGTGGGCGATAGAGTGACCA
 TCACCTGCCACGCCAGCAGGAGGATCAGAACTACCTGGCCTGGTATCAGCAGAAGCCTGG
 CAAGGCCCCCTAAGCTGCTGATCTACGCCGCCAGCAGCCTGCTGCACGGCGTGCCCAGCAG
 ATTCAGCGGCAGCGGCTCCGGCACCGACTTCACCCTGACCATCAGCAGCCTGCAGCCCCGA
 GGACGTGGCCACCTACTACTGCCAGCGGTACGACAGACCCCCCTTACACCTTCGGCCAGGG
 CACCAAGGTGGAGATCAAGCGTACG

SEQ ID NO: 112 Protein sequence of anti-TNF antibody variable light domain variant cb1-33-VL
 DIQMTQSPSSLSASVGDRVTITCHASRRIRNYLAWYQQKPGKAPKLLIYAASSLLHGVPSRFSGS
 GSGTDFTLTISLQPEDVATYYCQRYDRPPYTFGQGGTKVEIKRT

SEQ ID NO: 113 Polynucleotide sequence of anti-TNF antibody variable light domain variant cb1-35-VL

GATATCCAGATGACCCAGAGCCCCAGCAGCCTGAGCGCCTCTGTGGGCGATAGAGTGACCA
 TCACCTGCCACGCCAGCAGGAGGCTGAGAACTACCTGGCCTGGTATCAGCAGAAGCCTGG
 CAAGGCCCCCTAAGCTGCTGATCTACGCCGCCAGCAGCCTGCAGCCCGGCGTGCCCAGCAG
 ATTCAGCGGCAGCGGCTCCGGCACCGACTTCACCCTGACCATCAGCAGCCTGCAGCCCCGA
 GGACGTGGCCACCTACTACTGCCAGCGGTACGACAGACCCCCCTTACACCTTCGGCCAGGG
 CACCAAGGTGGAGATCAAGCGTACG

SEQ ID NO: 114 Protein sequence of anti-TNF antibody variable light domain variant cb1-35-VL
 DIQMTQSPSSLSASVGDRVTITCHASRRLRNYLAWYQQKPGKAPKLLIYAASSLQPGVPSRFSG
 SSGTDFTLTISLQPEDVATYYCQRYDRPPYTFGQGGTKVEIKRT

SEQ ID NO: 115 Polynucleotide sequence of anti-TNF antibody variable light domain variant cb1-31-VL

GATATCCAGATGACCCAGAGCCCCAGCAGCCTGAGCGCCTCTGTGGGCGATAGAGTGACCA
 TCACCTGCCACGCCAGCAGGAGGCTGAGAACTACCTGGCCTGGTATCAGCAGAAGCCTGG
 CAAGGCCCCCTAAGCTGCTGATCTACGCCGCCAGCAGCCTGCTGAAGGGCGTGCCCAGCAG
 ATTCAGCGGCAGCGGCTCCGGCACCGACTTCACCCTGACCATCAGCAGCCTGCAGCCCCGA
 GGACGTGGCCACCTACTACTGCCAGCGGTACAACAAGCCCCCTTACACCTTCGGCCAGGGC
 ACCAAGGTGGAGATCAAGCGTACG

SEQ ID NO: 116 Protein sequence of anti-TNF antibody variable light domain variant cb1-31-VL
 DIQMTQSPSSLSASVGDRVTITCHASRRLRNYLAWYQQKPGKAPKLLIYAASSLLKGVPSRFSGS
 GSGTDFTLTISLQPEDVATYYCQRYNKPPYTFGQGGTKVEIKRT

SEQ ID NO: 117 Polynucleotide sequence of anti-TNF antibody variable light domain variant cb1-29-VL

GATATCCAGATGACCCAGAGCCCCAGCAGCCTGAGCGCCTCTGTGGGCGATAGAGTGACCA
 TCACCTGCCACGCCAGCAGGAAGATCAGAACTACCTGGCCTGGTATCAGCAGAAGCCTGG
 CAAGGCCCCCTAAGCTGCTGATCTACGCCGCCAGCAGCTTCCTGCCCGGCGTGCCCAGCAG
 ATTCAGCGGCAGCGGCTCCGGCACCGACTTCACCCTGACCATCAGCAGCCTGCAGCCCCGA
 GGACGTGGCCACCTACTACTGCCAGCGGTACGACAGACCCCCCTTACACCTTCGGCCAGGG
 CACCAAGGTGGAGATCAAGCGTACG

SEQ ID NO: 118 Protein sequence of anti-TNF antibody variable light domain variant cb1-29-VL
 DIQMTQSPSSLSASVGDRVTITCHASRKIRNYLAWYQQKPGKAPKLLIYAASSFLPGVPSRFSGS
 GSGTDFTLTISLQPEDVATYYCQRYDRPPYTFGQGGTKVEIKRT

SEQ ID NO: 119 Polynucleotide sequence of anti-TNF antibody variable light domain variant cb1-22-VL

GATATCCAGATGACCCAGAGCCCCAGCAGCCTGAGCGCCTCTGTGGGCGATAGAGTGACCA
 TCACCTGCCACGCCAGCAAGAAGATCAGAACTACCTGGCCTGGTATCAGCAGAAGCCTGG
 CAAGGCCCCCTAAGCTGCTGATCTACGCCGCCAGCAGCCTGCAGCCCCGGCGTGCCCAGCAG
 ATTCAGCGGCAGCGGCTCCGGCACCGACTTCACCCTGACCATCAGCAGCCTGCAGCCCCGA
 GGACGTGGCCACCTACTACTGCCAGCGGTACGACAGACCCCCCTTACACCTTCGGCCAGGG
 CACCAAGGTGGAGATCAAGCGTACG

SEQ ID NO: 120 Protein sequence of anti-TNF antibody variable light domain variant cb1-22-VL
 DIQMTQSPSSLSASVGDRVTITCHASKKIRNYLAWYQQKPGKAPKLLIYAASSLQPGVPSRFSGS
 GSGTDFTLTISLQPEDVATYYCQRYDRPPYTFGQGGTKVEIKRT

SEQ ID NO: 121 Polynucleotide sequence of anti-TNF antibody variable light domain variant cb1-23-VL

GATATCCAGATGACCCAGAGCCCCAGCAGCCTGAGCGCCTCTGTGGGCGATAGAGTGACCA
 TCACCTGCCACGCCAGCAGGAGGATCAGAACTACCTGGCCTGGTATCAGCAGAAGCCTGG
 CAAGGCCCCCTAAGCTGCTGATCTACGCCGCCAGCAGCCTGCTGCAGGGCGTGCCCAGCAG
 ATTCAGCGGCAGCGGCTCCGGCACCGACTTCACCCTGACCATCAGCAGCCTGCAGCCCCGA
 GGACGTGGCCACCTACTACTGCCAGCGGTACGACAGACCCCCCTTACACCTTCGGCCAGGG
 CACCAAGGTGGAGATCAAGCGTACG

SEQ ID NO: 122 Protein sequence of anti-TNF antibody variable light domain variant cb1-23-VL
 DIQMTQSPSSLSASVGDRVTITCHASRRIRNYLAWYQQKPGKAPKLLIYAASSLLQGVPSRFSGS
 GSGTDFTLTISLQPEDVATYYCQRYDRPPYTFGQGGTKVEIKRT

SEQ ID NO: 123 Polynucleotide sequence of anti-TNF antibody variable light domain variant cb1-12-VL

GATATCCAGATGACCCAGAGCCCCAGCAGCCTGAGCGCCTCTGTGGGCGATAGAGTGACCA
 TCACCTGCCACGCCAGCAGGAAGCTGAGAACTACCTGGCCTGGTATCAGCAGAAGCCTGG

CAAGGCCCCTAAGCTGCTGATCTACGCCGCCAGCAGCCTGCAGCAGGGCGTGCCCAGCAG
 ATTCAGCGGCAGCGGCTCCGGCACCGACTTCACCCTGACCATCAGCAGCCTGCAGCCCCGA
 GGACGTGGCCACCTACTACTGCCAGCGGTACGACAGACCCCCTTACACCTTCGGGCCAGGG
 CACCAAGGTGGAGATCAAGCGTACG

SEQ ID NO: 124 Protein sequence of anti-TNF antibody variable light domain variant cb1-12-VL
 DIQMTQSPSSLSASVGDRVITICHASRKLRNYLAWYQQKPGKAPKLLIYAASSLQQGVPSRFSG
 SGSGTDFTLTISLQPEDVATYYCQRYDRPPYTFGQGGTKVEIKRT

SEQ ID NO: 125 Polynucleotide sequence of anti-TNF antibody variable light domain variant cb1-10-VL

GATATCCAGATGACCCAGAGCCCCAGCAGCCTGAGCGCCTCTGTGGGCGATAGAGTGACCA
 TCACCTGCCACGCCAGCAGGAAGCTGAGAACTACCTGGCCTGGTATCAGCAGAAGCCTGG
 CAAGGCCCCTAAGCTGCTGATCTACGCCGCCAGCAGCCTGCTGCCCCGGCGTGCCCAGCAG
 ATTCAGCGGCAGCGGCTCCGGCACCGACTTCACCCTGACCATCAGCAGCCTGCAGCCCCGA
 GGACGTGGCCACCTACTACTGCCAGCGGTACGACAGACCCCCTTACACCTTCGGGCCAGGG
 CACCAAGGTGGAGATCAAGCGTACG

SEQ ID NO: 126 Protein sequence of anti-TNF antibody variable light domain variant cb1-10-VL
 DIQMTQSPSSLSASVGDRVITICHASRKLRNYLAWYQQKPGKAPKLLIYAASSLLPGVPSRFSGS
 GSGTDFTLTISLQPEDVATYYCQRYDRPPYTFGQGGTKVEIKRT

SEQ ID NO: 127 Polynucleotide sequence of anti-TNF antibody variable light domain variant cb2-1-VL

GATATCCAGATGACCCAGAGCCCCAGCAGCCTGAGCGCCTCTGTGGGCGATAGAGTGACCA
 TCACCTGCCACGCCAGCAGGGAGATCAGAACTACCTGGCCTGGTATCAGCAGAAGCCTGG
 CAAGGCCCCTAAGCTGCTGATCTACGCCGCCAGCAGCCTGCTGCCCCGGCGTGCCCAGCAG
 ATTCAGCGGCAGCGGCTCCGGCACCGACTTCACCCTGACCATCAGCAGCCTGCAGCCCCGA
 GGACGTGGCCACCTACTACTGCCAGCGGTACGACAGACCCCCTTACACCTTCGGGCCAGGG
 CACCAAGGTGGAGATCAAGCGTACG

SEQ ID NO: 128 Protein sequence of anti-TNF antibody variable light domain variant cb2-1-VL
 DIQMTQSPSSLSASVGDRVITICHASREIRNYLAWYQQKPGKAPKLLIYAASSLLPGVPSRFSGS
 GSGTDFTLTISLQPEDVATYYCQRYDRPPYTFGQGGTKVEIKRT

SEQ ID NO: 129 Polynucleotide sequence of anti-TNF antibody variable light domain variant cb2-11-VL

GATATCCAGATGACCCAGAGCCCCAGCAGCCTGAGCGCCTCTGTGGGCGATAGAGTGACCA
 TCACCTGCCACGCCAGCCAGGGCATCAGAACTACCTGGCCTGGTATCAGCAGAAGCCTGG
 CAAGGCCCCTAAGCTGCTGATCTACGCCGCCAGCACCTGCTGAAGGGCGTGCCCAGCAG

ATTCAGCGGCAGCGGCTCCGGCACCGACTTCACCCTGACCATCAGCAGCCTGCAGCCCCGA
GGACGTGGCCACCTACTACTGCCAGCGGTACGACAGACCCCCTTACACCTTCGGCCAGGG
CACCAAGGTGGAGATCAAGCGTACG

SEQ ID NO: 130 Protein sequence of anti-TNF antibody variable light domain variant cb2-11-VL
DIQMTQSPSSLSASVGDRVTITCHASQGIRNYLAWYQQKPGKAPKLLIYAASSTLLKGVPSRFSGS
GSGTDFTLTISLQPEDVATYYCQRYDRPPYTFGQGGTKVEIKRT

SEQ ID NO: 131 Polynucleotide sequence of anti-TNF antibody variable light domain variant cb2-40-VL

GATATCCAGATGACCCAGAGCCCCAGCAGCCTGAGCGCCTCTGTGGGCGATAGAGTGACCA
TCACCTGCCACGCCAGCCAGAAGATCAGAACTACCTGGCCTGGTATCAGCAGAAGCCTGG
CAAGGCCCCTAAGCTGCTGATCTACGCCGCCAGCAGCCTGCAGCAGGGCGTGCCCAGCAG
ATTCAGCGGCAGCGGCTCCGGCACCGACTTCACCCTGACCATCAGCAGCCTGCAGCCCCGA
GGACGTGGCCACCTACTACTGCCAGCGGTACGACAGACCCCCTTACACCTTCGGCCAGGG
CACCAAGGTGGAGATCAAGCGTACG

SEQ ID NO: 132 Protein sequence of anti-TNF antibody variable light domain variant cb2-40-VL
DIQMTQSPSSLSASVGDRVTITCHASQKIRNYLAWYQQKPGKAPKLLIYAASSLQQGVPSRFSGS
GSGTDFTLTISLQPEDVATYYCQRYDRPPYTFGQGGTKVEIKRT

SEQ ID NO: 133 Polynucleotide sequence of anti-TNF antibody variable light domain variant cb2-35-VL

GATATCCAGATGACCCAGAGCCCCAGCAGCCTGAGCGCCTCTGTGGGCGATAGAGTGACCA
TCACCTGCCACGCCAGCAGGAGGCTGAGAACTACCTGGCCTGGTATCAGCAGAAGCCTGG
CAAGGCCCCTAAGCTGCTGATCTACGCCGCCAGCAGCCTGCTGCACGGCGTGCCCAGCAG
ATTCAGCGGCAGCGGCTCCGGCACCGACTTCACCCTGACCATCAGCAGCCTGCAGCCCCGA
GGACGTGGCCACCTACTACTGCCAGCGGTACGACAGACCCCCTTACACCTTCGGCCAGGG
CACCAAGGTGGAGATCAAGCGTACG

SEQ ID NO: 134 Protein sequence of anti-TNF antibody variable light domain variant cb2-35-VL
DIQMTQSPSSLSASVGDRVTITCHASRRLRNYLAWYQQKPGKAPKLLIYAASSLLHGVPSRFSGS
GSGTDFTLTISLQPEDVATYYCQRYDRPPYTFGQGGTKVEIKRT

SEQ ID NO: 135 Polynucleotide sequence of anti-TNF antibody variable light domain variant cb2-28-VL

GATATCCAGATGACCCAGAGCCCCAGCAGCCTGAGCGCCTCTGTGGGCGATAGAGTGACCA
TCACCTGCCACGCCAGCAGGAGGCTGAGAACTACCTGGCCTGGTATCAGCAGAAGCCTGG
CAAGGCCCCTAAGCTGCTGATCTACGCCGCCAGCAGCCTGCTGAAGGGCGTGCCCAGCAG
ATTCAGCGGCAGCGGCTCCGGCACCGACTTCACCCTGACCATCAGCAGCCTGCAGCCCCGA

GGACGTGGCCACCTACTACTGCCAGCGGTACGACAGACCCCCTTACACCTTCGGCCAGGG
CACCAAGGTGGAGATCAAGCGTACG

SEQ ID NO: 136 Protein sequence of anti-TNF antibody variable light domain variant cb2-28-VL
DIQMTQSPSSLSASVGDRVTITCHASRRLRNYLAWYQQKPGKAPKLLIYAASSLLKGVPSRFSGS
GSGTDFTLTISLQPEDVATYYCQRYDRPPYTFGQGKVEIKRT

SEQ ID NO: 137 Polynucleotide sequence of anti-TNF antibody variable light domain variant cb2-20-VL

GATATCCAGATGACCCAGAGCCCCAGCAGCCTGAGCGCCTCTGTGGGCGATAGAGTGACCA
TCACCTGCCACGCCAGCAAGAGGATCAGAACTACCTGGCCTGGTATCAGCAGAAGCCTGG
CAAGGCCCCTAAGCTGCTGATCTACGCCGCCAGCAGCCTGCTGAGGGGCGTGCCCAGCAG
ATTCAGCGGCAGCGGCTCCGGCACCGACTTCACCCTGACCATCAGCAGCCTGCAGCCCGA
GGACGTGGCCACCTACTACTGCCAGCGGTACAACAAGCCCCCTTACACCTTCGGCCAGGGC
ACCAAGGTGGAGATCAAGCGTACG

SEQ ID NO: 138 Protein sequence of anti-TNF antibody variable light domain variant cb2-20-VL
DIQMTQSPSSLSASVGDRVTITCHASKRIRNYLAWYQQKPGKAPKLLIYAASSLLRGVPSRFSGS
GSGTDFTLTISLQPEDVATYYCQRYNKPPYTFGQGKVEIKRT

SEQ ID NO: 139 Polynucleotide sequence of anti-TNF antibody variable light domain variant cb1-3-VL

GATATCCAGATGACCCAGAGCCCCAGCAGCCTGAGCGCCTCTGTGGGCGATAGAGTGACCA
TCACCTGCCACGCCAGCAGGAAGATCAGAACTACCTGGCCTGGTATCAGCAGAAGCCTGG
CAAGGCCCCTAAGCTGCTGATCTACGCCGCCAGCAGCCTGCTGAGGGGCGTGCCCAGCAG
ATTCAGCGGCAGCGGCTCCGGCACCGACTTCACCCTGACCATCAGCAGCCTGCAGCCCGA
GGACGTGGCCACCTACTACTGCCAGCGGTACGACAAGCCCCCTTACACCTTCGGCCAGGG
CACCAAGGTGGAGATCAAGCGTACG

SEQ ID NO: 140 Protein sequence of anti-TNF antibody variable light domain variant cb1-3-VL
DIQMTQSPSSLSASVGDRVTITCHASRKIRNYLAWYQQKPGKAPKLLIYAASSLLRGVPSRFSGS
GSGTDFTLTISLQPEDVATYYCQRYDKPPYTFGQGKVEIKRT

SEQ ID NO: 141 Polynucleotide sequence of anti-TNF antibody variable light domain variant cb2-6-VL

GATATCCAGATGACCCAGAGCCCCAGCAGCCTGAGCGCCTCTGTGGGCGATAGAGTGACCA
TCACCTGCCACGCCAGCAAGAGGATCAGAACTACCTGGCCTGGTATCAGCAGAAGCCTGG
CAAGGCCCCTAAGCTGCTGATCTACGCCGCCAGCAGCCTGCTGAAGGGGCGTGCCCAGCAG
ATTCAGCGGCAGCGGCTCCGGCACCGACTTCACCCTGACCATCAGCAGCCTGCAGCCCGA
GGACGTGGCCACCTACTACTGCCAGCGGTACAACAAGCCCCCTTACACCTTCGGCCAGGGC
ACCAAGGTGGAGATCAAGCGTACG

SEQ ID NO: 142 Protein sequence of anti-TNF antibody variable light domain variant cb2-6-VL
 DIQMTQSPSSLSASVGDRVITICHASKRIRNYLAWYQQKPGKAPKLLIYAASSLLKGVPSRFSGS
 GSGTDFTLTISLQPEDVATYYCQRYNKPPYTFGQGGTKVEIKRT

SEQ ID NO: 143 Polynucleotide sequence of anti-TNF antibody variable light domain variant cb2-44-VL

GATATCCAGATGACCCAGAGCCCCAGCAGCCTGAGCGCCTCTGTGGGCGATAGAGTGACCA
 TCACCTGCCACGCCAGCAGGAAGATCAGAACTACCTGGCCTGGTATCAGCAGAAGCCTGG
 CAAGGCCCCTAAGCTGCTGATCTACGCCGCCAGCAGCCTGCTGCCCCGGCGTGCCCAGCAG
 ATTCAGCGGCAGCGGCTCCGGCACCGACTTCACCCTGACCATCAGCAGCCTGCAGCCCCGA
 GGACGTGGCCACCTACTACTGCCAGCGGTACGACAGACCCCCTTACACCTTCGGCCAGGG
 CACCAAGGTGGAGATCAAGCGTACG

SEQ ID NO: 144 Protein sequence of anti-TNF antibody variable light domain variant cb2-44-VL
 DIQMTQSPSSLSASVGDRVITICHASRKIRNYLAWYQQKPGKAPKLLIYAASSLLPGVPSRFSGS
 GSGTDFTLTISLQPEDVATYYCQRYDRPPYTFGQGGTKVEIKRT

SEQ ID NO: 145 Protein sequence of anti-TNF antibody heavy chain variant cb1-3-VH plus
 M252Y/S254T/T256E modification

EVQLVESGGGLVQPGRSLRLSCAASGFTFDQYAMHWVRQAPGKGLEWVSAITWNSGHIDYAD
 SVEGRFTISRDNKNSLYLQMNSLRAEDTAVYYCAKVSYLSTASSLDYWGGGTLVTVSSASTKG
 PSVFPLAPSSKSTSGGTAALGCLVKDYFPEPVTVSWNSGALTSGVHTFPAVLQSSGLYSLSSVV
 TVPSSSLGTQTYICNVNHKPSNTKVDKKVEPKSCDKTHTCPPCPAPELLGGPSVFLFPPKPKDTL
 YITREPEVTCVVVDVSHEDPEVKFNWYVDGVEVHNAKTKPREEQYNSTYRVVSVLTVLHQDWL
 NGKEYKCKVSNKALPAPIEKTISKAKGQPREPQVYTLPPSRDELTKNQVSLTCLVKGFYPSDIAVE
 WESNGQPENNYKTTTPVLDSGDSFFLYSKLTVDKSRWQQGNVFSVMSVMHEALHNHYTQKSLSL
 SPGK

SEQ ID NO: 146 Protein sequence of anti-TNF antibody heavy chain variant cb2-44-VH plus
 M252Y/S254T/T256E modification

EVQLVESGGGLVQPGRSLRLSCAASGFTFDDHALHWVRQAPGKGLEWVSAITWNSGHIDYADS
 VEGRFTISRDNKNSLYLQMNSLRAEDTAVYYCAKVRYLSTASSLDYWGGGTLVTVSSASTKGP
 SVFPLAPSSKSTSGGTAALGCLVKDYFPEPVTVSWNSGALTSGVHTFPAVLQSSGLYSLSSVVT
 VPSSSLGTQTYICNVNHKPSNTKVDKKVEPKSCDKTHTCPPCPAPELLGGPSVFLFPPKPKDTLY
 ITREPEVTCVVVDVSHEDPEVKFNWYVDGVEVHNAKTKPREEQYNSTYRVVSVLTVLHQDWLN
 GKEYKCKVSNKALPAPIEKTISKAKGQPREPQVYTLPPSRDELTKNQVSLTCLVKGFYPSDIAVE
 WESNGQPENNYKTTTPVLDSGDSFFLYSKLTVDKSRWQQGNVFSVMSVMHEALHNHYTQKSLSL
 SPGK

SEQ ID NO: 147 Polynucleotide sequence of anti-TNF antibody light chain variant cb1-3-VL

GATATCCAGATGACCCAGAGCCCCAGCAGCCTGAGCGCCTCTGTGGGCGATAGAGTGACCA
 TCACCTGCCACGCCAGCAGGAAGATCAGAACTACCTGGCCTGGTATCAGCAGAAGCCTGG
 CAAGGCCCCCTAAGCTGCTGATCTACGCCGCCAGCAGCCTGCTGAGGGGCGTGCCCAGCAG
 ATTCAGCGGCAGCGGCTCCGGCACCGACTTCACCCTGACCATCAGCAGCCTGCAGCCCCGA
 GGACGTGGCCACCTACTACTGCCAGCGGTACGACAAGCCCCCTTACACCTTCGGCCAGGG
 CACCAAGGTGGAGATCAAGCGTACGGTGGCCGCCCCCAGCGTGTTTCATCTTCCCCCCCCAGC
 GATGAGCAGCTGAAGAGCGGCACCGCCAGCGTGGTGTGTCTGCTGAACAACCTTCTACCCCC
 GGGAGGCCAAGGTGCAGTGGAAGGTGGACAATGCCCTGCAGAGCGGCAACAGCCAGGAGA
 GCGTGACCGAGCAGGACAGCAAGGACTCCACCTACAGCCTGAGCAGCACCTGACCCTGA
 GCAAGGCCGACTACGAGAAGCACAAGGTGTACGCCTGTGAGGTGACCCACCAGGGCCTGT
 CCAGCCCCCGTGACCAAGAGCTTCAACCGGGGCGAGTGC

SEQ ID NO: 148 Protein sequence of anti-TNF antibody light chain variant cb1-3-VL

DIQMTQSPSSLSASVGDRVITICHASRKIRNYLAWYQQKPGKAPKLLIYAASSLLRGVPSRFSGS
 GSGTDFLTITSLQPEDVATYYCQRYDKPPYTFGQGKVEIKRTVAAPSVFIFPPSDEQLKSGTA
 SVVCLLNFFYPREAKVQWKVDNALQSGNSQESVTEQDSKDYSLSTLTLSKADYEKHKVYA
 CEVTHQGLSSPVTKSFNRGEC

SEQ ID NO: 149 Polynucleotide sequence of anti-TNF antibody light chain variant cb2-6-VL

GATATCCAGATGACCCAGAGCCCCAGCAGCCTGAGCGCCTCTGTGGGCGATAGAGTGACCA
 TCACCTGCCACGCCAGCAAGAGGATCAGAACTACCTGGCCTGGTATCAGCAGAAGCCTGG
 CAAGGCCCCCTAAGCTGCTGATCTACGCCGCCAGCAGCCTGCTGAAGGGCGTGCCCAGCAG
 ATTCAGCGGCAGCGGCTCCGGCACCGACTTCACCCTGACCATCAGCAGCCTGCAGCCCCGA
 GGACGTGGCCACCTACTACTGCCAGCGGTACAACAAGCCCCCTTACACCTTCGGCCAGGGC
 ACCAAGGTGGAGATCAAGCGTACGGTGGCCGCCCCCAGCGTGTTTCATCTTCCCCCCCCAGC
 GATGAGCAGCTGAAGAGCGGCACCGCCAGCGTGGTGTGTCTGCTGAACAACCTTCTACCCCC
 GGGAGGCCAAGGTGCAGTGGAAGGTGGACAATGCCCTGCAGAGCGGCAACAGCCAGGAGA
 GCGTGACCGAGCAGGACAGCAAGGACTCCACCTACAGCCTGAGCAGCACCTGACCCTGA
 GCAAGGCCGACTACGAGAAGCACAAGGTGTACGCCTGTGAGGTGACCCACCAGGGCCTGT
 CCAGCCCCCGTGACCAAGAGCTTCAACCGGGGCGAGTGC

SEQ ID NO: 150 Protein sequence of anti-TNF antibody light chain variant cb2-6-VL

DIQMTQSPSSLSASVGDRVITICHASKRIRNYLAWYQQKPGKAPKLLIYAASSLLKGVPSRFSGS
 GSGTDFLTITSLQPEDVATYYCQRYNKPPYTFGQGKVEIKRTVAAPSVFIFPPSDEQLKSGTA
 SVVCLLNFFYPREAKVQWKVDNALQSGNSQESVTEQDSKDYSLSTLTLSKADYEKHKVYA
 CEVTHQGLSSPVTKSFNRGEC

SEQ ID NO: 151 Polynucleotide sequence of anti-TNF antibody light chain variant cb2-44-VL

GATATCCAGATGACCCAGAGCCCCAGCAGCCTGAGCGCCTCTGTGGGCGATAGAGTGACCA
 TCACCTGCCACGCCAGCAGGAAGATCAGAACTACCTGGCCTGGTATCAGCAGAAGCCTGG

CAAGGCCCTAAGCTGCTGATCTACGCCGCCAGCAGCCTGCTGCCCCGGCGTGCCCAGCAG
 ATTCAGCGGCAGCGGCTCCGGCACCGACTTCACCCTGACCATCAGCAGCCTGCAGCCCCGA
 GGACGTGGCCACCTACTACTGCCAGCGGTACGACAGACCCCCCTTACACCTTCGGGCCAGGG
 CACCAAGGTGGAGATCAAGCGTACGGTGGCCGCCCCCAGCGTGTTTCATCTTCCCCCCCCAGC
 GATGAGCAGCTGAAGAGCGGCACCGCCAGCGTGGTGTGTCTGCTGAACAACCTTCTACCCCC
 GGGAGGCCAAGGTGCAGTGGAAGGTGGACAATGCCCTGCAGAGCGGCAACAGCCAGGAGA
 GCGTGACCGAGCAGGACAGCAAGGACTCCACCTACAGCCTGAGCAGCACCTGACCCTGA
 GCAAGGCCGACTACGAGAAGCACAAAGGTGTACGCCTGTGAGGTGACCCACCAGGGCCTGT
 CCAGCCCCGTGACCAAGAGCTTCAACCGGGGCGAGTGC

SEQ ID NO: 152 Protein sequence of anti-TNF antibody light chain variant cb2-44-VL
 DIQMTQSPSSLSASVGDRVITICHASRKIRNYLAWYQQKPGKAPKLLIYAASSLLPGVPSRFSGS
 GSGTDFTLTISSLQPEDVATYYCQRYDRPPYTFGQGTKVEIKRTVAAPSVFIFPPSDEQLKSGTA
 SVVCLLNFPYPREAKVQWKVDNALQSGNSQESVTEQDSKSTYLSSTLTLSKADYEKHKVYA
 CEVTHQGLSSPVTKSFNRGEC

SEQ ID NO: 153 Polynucleotide sequence of anti-TNF antibody heavy chain variant cb1-3-VH

GAGGTGCAGCTGGTGGAGTCTGGCGGCGGACTGGTGCAGCCCCGGCAGAAGCCTGAGACT
 GAGCTGTGCCGCCAGCGGCTTCACCTTCGACCAGTACGCCATGCACTGGGTGAGGCAGGC
 CCCTGGCAAGGGCCTGGAGTGGGTGTCCGCCATCACCTGGAATAGCGGCCACATCGACTA
 CGCCGACAGCGTGGAGGGCAGATTCACCATCAGCCGGGACAACGCCAAGAAGCAGCCTGTA
 CCTGCAGATGAACAGCCTGAGAGCCGAGGACACCGCCGTGTACTACTGTGCCAAGGTGTCC
 TACCTGAGCACCGCCAGCAGCCTGGACTACTGGGGCCAGGGCACACTAGTGACCGTGTCC
 AGCGCCAGCACCAAGGGCCCCAGCGTGTTCCCCCTGGCCCCCAGCAGCAAGAGCACCGAGC
 GGCGGCACAGCCGCCCTGGGCTGCCTGGTGAAGGACTACTTCCCCGAACCGGTGACCGTG
 TCCTGGAACAGCGGAGCCCTGACCAGCGGCGTGCACACCTTCCCCGCCGTGCTGCAGAGC
 AGCGGCCTGTACAGCCTGAGCAGCGTGGTGACCGTGCCCAGCAGCAGCCTGGGCACCCAG
 ACCTACATCTGTAACGTGAACCACAAGCCCAGCAACACCAAGGTGGACAAGAAGGTGGAGC
 CCAAGAGCTGTGACAAGACCCACACCTGCCCCCCCCTGCCCTGCCCCCGAGCTGCTGGGAG
 GCCCCAGCGTGTTCTGTTCCTGTTCCTGTTCCTGTTCCTGTTCCTGTTCCTGTTCCTGTTCCT
 CGAGGTGACCTGTGTGGTGGTGGATGTGAGCCACGAGGACCCTGAGGTGAAGTTCAACTG
 GTACGTGGACGGCGTGGAGGTGCACAATGCCAAGACCAAGCCCAGGGAGGAGCAGTACAA
 CAGCACCTACCGGGTGGTGTCCGTGCTGACCGTGCTGCACCAGGATTGGCTGAACGGCAA
 GGAGTACAAGTGTAAGGTGTCCAACAAGGCCCTGCCTGCCCCCTATCGAGAAAACCATCAGC
 AAGGCCAAGGGCCAGCCCAGAGAGCCCCAGGTGTACACCCTGCCCCCTAGCAGAGATGAG
 CTGACCAAGAACCAGGTGTCCCTGACCTGCCTGGTGAAGGGCTTCTACCCCAGCGACATCG
 CCGTGGAGTGGGAGAGCAACGGCCAGCCCCGAGAACAACACTACAAGACCACCCCCCTGTGC
 TGGACAGCGATGGCAGCTTCTTCCTGTACAGCAAGCTGACCGTGGACAAGAGCAGATGGCA
 GCAGGGCAACGTGTTTCAGCTGCTCCGTGATGCACGAGGCCCTGCACAATCACTACACCCAG
 AAGAGCCTGAGCCTGTCCCCTGGCAAG

SEQ ID NO: 154 Protein sequence of anti-TNF antibody heavy chain variant cb1-3-VH

EVQLVESGGGLVQPGRSLRLSCAASGFTFDQYAMHWVRQAPGKGLEWVSAITWNSGHIDYAD
SVEGRFTISRDNKNSLYLQMNSLRAEDTAVYYCAKVSYLSTASSLDYWGGQTLTVSSASTKG
PSVFPLAPSSKSTSGGTAALGCLVKDYFPEPVTVSWNSGALTSGVHTFPAVLQSSGLYSLSSVV
TVPSSSLGTQTYICNVNHKPSNTKVDKKVEPKSCDKTHTCPPCPAPELLGGPSVFLFPPKPKDTL
MISRTPEVTCVVDVSHEDPEVKFNWYVDGVEVHNAKTKPREEQYNSTYRVVSVLTVLHQDWL
NGKEYKCKVSNKALPAPIEKTISKAKGQPREPQVYTLPPSRDELTKNQVSLTCLVKGFYPSDIAVE
WESNGQPENNYKTTTPVLDSDGSFFLYSKLTVDKSRWQQGNVFCSSVMHEALHNHYTQKSLSL
SPGK

SEQ ID NO: 155 Polynucleotide sequence of anti-TNF antibody heavy chain variant cb2-44-VH

GAGGTGCAGCTGGTGGAGTCTGGCGGCGGACTGGTGCAGCCCCGGCAGAAGCCTGAGACT
GAGCTGTGCCGCCAGCGGCTTCACCTTCGACGACCACGCCCTGCACTGGGTGAGGCAGGC
CCCTGGCAAGGGCCTGGAGTGGGTGTCCGCCATCACCTGGAATAGCGGCCACATCGACTA
CGCCGACAGCGTGGAGGGCAGATTCACCATCAGCCGGGACAACGCCAAGAAGCAGCCTGTA
CCTGCAGATGAACAGCCTGAGAGCCGAGGACACCGCCGTGTACTACTGTGCCAAGGTGAG
GTACCTGAGCACCGCCAGCAGCCTGGACTACTGGGGCCAGGGCACAAGTAGTGACCGTGTC
CAGCGCCAGCACCAAGGGCCCCAGCGTGTTCCCCCTGGCCCCCAGCAGCAAGAGCACCAAG
CGGCGGCACAGCCGCCCTGGGCTGCCTGGTGAAGGACTACTTCCCCGAACCGGTGACCGT
GTCCTGGAACAGCGGAGCCCTGACCAGCGGCGTGCACACCTTCCCCGCCGTGCTGCAGAG
CAGCGGCCTGTACAGCCTGAGCAGCGTGGTGACCGTGCCCAGCAGCAGCCTGGGCACCCA
GACCTACATCTGTAACGTGAACCACAAGCCCAGCAACACCAAGGTGGACAAGAAGGTGGAG
CCCAAGAGCTGTGACAAGACCCACACCTGCCCCCCCCTGCCCTGCCCCCGAGCTGCTGGGA
GGCCCCAGCGTGTTCCCTGTTCCCCCCCCAAGCCTAAGGACACCCTGATGATCAGCAGAACCC
CCGAGGTGACCTGTGTGGTGGTGGATGTGAGCCACGAGGACCCTGAGGTGAAGTTCAACT
GGTACGTGGACGGCGTGGAGGTGCACAATGCCAAGACCAAGCCCAGGGAGGAGCAGTACA
ACAGCACCTACCGGGTGGTGTCCGTGCTGACCGTGCTGCACCAGGATTGGCTGAACGGCA
AGGAGTACAAGTGTAAGGTGTCCAACAAGGCCCTGCCTGCCCCCTATCGAGAAAACCATCAG
CAAGGCCAAGGGCCAGCCCAGAGAGCCCCAGGTGTACACCCTGCCCCCTAGCAGAGATGA
GCTGACCAAGAACCAGGTGTCCCTGACCTGCCTGGTGAAGGGCTTCTACCCCAGCGACATC
GCCGTGGAGTGGGAGAGCAACGGCCAGCCCGAGAACAACACTACAAGACCACCCCCCCTGTG
CTGGACAGCGATGGCAGCTTCTTCCTGTACAGCAAGCTGACCGTGGACAAGAGCAGATGGC
AGCAGGGCAACGTGTTTCAGCTGCTCCGTGATGCACGAGGCCCTGCACAATCACTACACCCA
GAAGAGCCTGAGCCTGTCCCCTGGCAAG

SEQ ID NO: 156 Protein sequence of anti-TNF antibody heavy chain variant cb2-44-VH

EVQLVESGGGLVQPGRSLRLSCAASGFTFDHALHWVRQAPGKGLEWVSAITWNSGHIDYADS
VEGRFTISRDNKNSLYLQMNSLRAEDTAVYYCAKVRYLSTASSLDYWGGQTLTVSSASTKGP
SVFPLAPSSKSTSGGTAALGCLVKDYFPEPVTVSWNSGALTSGVHTFPAVLQSSGLYSLSSVVT

VPSSSLGTQTYICNVNHHKPSNTKVDKKVEPKSCDKTHTCPPCPAPELLGGPSVFLFPPKPKDTL
 MISRTPEVTCVVVDVSHEDPEVKFNWYVDGVEVHNAKTKPREEQYNSTYRVVSVLTVLHQDWL
 NGKEYKCKVSNKALPAPIEKTISKAKGQPREPQVYTLPPSRDELTKNQVSLTCLVKGFYPSDIAVE
 WESNGQPENNYKTTTPVLDSDGSFFLYSKLTVDKSRWQQGNVFSQSVMEALHNHYTQKSLSL
 SPGK

SEQ ID NO: 157 Polynucleotide sequence of pascolizumab heavy chain containing the
 M252Y/S254T/T256E modifications

CAGGTGACCCTGAGGGAGAGCGGCCCCGCCCTGGTGAAGCCCACCCAGACCCTGACCCTG
 ACCTGCACCTTCAGCGGCTTTAGCCTCAGCACCTCCGGCATGGGCGTGAGCTGGATCAGGC
 AGCCACCCGGCAAAGGCCTGGAGTGGCTGGCCCACATCTACTGGGACGACGACAAGAGGT
 ACAACCCCAGCCTGAAGAGCCGGCTGACCATCAGCAAGGATACCAGCAGGAACCAGGTGG
 TGCTGACCATGACCAACATGGACCCCGTGGACACCGCTACCTACTACTGCGCCAGGAGGGA
 GACCGTCTTCTACTGGTACTTCGACGTGTGGGGAAGGGGCACACTAGTGACCGTGTCCAGC
 GCCAGCACCAAGGGCCCCAGCGTGTTCCCCCTGGCCCCCAGCAGCAAGAGCACCAGCGGC
 GGCACAGCCGCCCTGGGCTGCCTGGTGAAGGACTACTTCCCCGAACCGGTGACCGTGTCC
 TGGAACAGCGGAGCCCTGACCAGCGGCGTGACACCTTCCCCGCCGTGCTGCAGAGCAGC
 GGCCTGTACAGCCTGAGCAGCGTGGTGACCGTGCCCAGCAGCAGCCTGGGCACCCAGACC
 TACATCTGTAACGTGAACCACAAGCCCAGCAACACCAAGGTGGACAAGAAGGTGGAGCCCA
 AGAGCTGTGACAAGACCCACACCTGCCCCCCCCTGCCCTGCCCCCGAGCTGCTGGGAGGCC
 CCAGCGTGTTCCCTGTTCCCCCCCCAAGCCTAAGGACACCCTGtacATCacCAGAgagCCCGAGG
 TGACCTGTGTGGTGGTGGATGTGAGCCACGAGGACCCTGAGGTGAAGTTCAACTGGTACGT
 GGACGGCGTGAGGTGCACAATGCCAAGACCAAGCCCAGGGAGGAGCAGTACAACAGCAC
 CTACCGGGTGGTGTCCGTGCTGACCGTGCTGCACCAGGATTGGCTGAACGGCAAGGAGTA
 CAAGTGTAAGGTGTCCAACAAGGCCCTGCCTGCCCCCTATCGAGAAAACCATCAGCAAGGCC
 AAGGGCCAGCCCAGAGAGCCCCAGGTGTACACCCTGCCCCCTAGCAGAGATGAGCTGACC
 AAGAACCAGGTGTCCCTGACCTGCCTGGTGAAGGGCTTCTACCCCAGCGACATCGCCGTGG
 AGTGGGAGAGCAACGGCCAGCCCGAGAACAACACTACAAGACCACCCCCCCTGTGCTGGACA
 GCGATGGCAGCTTCTTCCTGTACAGCAAGCTGACCGTGGACAAGAGCAGATGGCAGCAGG
 GCAACGTGTTGAGCTGCTCCGTGATGCACGAGGCCCTGCACAATCACTACACCCAGAAGAG
 CCTGAGCCTGTCCCCTGGCAAG

SEQ ID NO: 158 Protein sequence of pascolizumab heavy chain containing the
 M252Y/S254T/T256E modifications

QVTLRESGPALVKPTQTLTLTCTFSGFSLSTSGMGVSWIRQPPGKGLEWLAHIYWDDDKRYNPS
 LKSRLTISKDTSRNQVVLMTNMDPVDATYYCARRETVFYWYFDVWGRGTLTVSSASTKGPS
 VFPLAPSSKSTSGGTAALGCLVKDYFPEPVTVSWNSGALTSGVHTFPAVLQSSGLYSLSSVTV
 PSSSLGTQTYICNVNHHKPSNTKVDKKVEPKSCDKTHTCPPCPAPELLGGPSVFLFPPKPKDTLYI
 TREPEVTCVVVDVSHEDPEVKFNWYVDGVEVHNAKTKPREEQYNSTYRVVSVLTVLHQDWLNG
 KEYKCKVSNKALPAPIEKTISKAKGQPREPQVYTLPPSRDELTKNQVSLTCLVKGFYPSDIAVEW

ESNGQPENNYKTTTPVLDSGDSFFLYSKLTVDKSRWQQGNVFSCSVMHEALHNHYTQKSLSLS
PGK

SEQ ID NO: 159 Polynucleotide sequence of pascolizumab light chain

GACATCGTGCTGACCCAGAGCCCCTCTTCCCTGAGCGCAAGCGTGGGCGATAGGGTGACC
ATCACCTGCAAGGCCAGCCAGAGCGTGGACTACGACGGCGACAGCTACATGAACTGGTACC
AGCAGAAGCCCGGCAAGGCCCCCAAAGTCTGATCTACGCCGCCAGCAACCTCGAGTCAG
GCATTCCCAGCAGGTTTAGCGGCAGCGGCAGCGGCACCGACTTCACCTTCACAATCAGCAG
CCTGCAGCCCGAGGACATCGCCACCTACTACTGCCAGCAGAGCAACGAGGACCCTCCCAC
CTTCGGACAGGGCACCAAGGTGAGATCAAGCGTACGGTGGCCGCCCCCAGCGTGTTTCAT
CTTCCCCCCCAGCGATGAGCAGCTGAAGAGCGGCACCGCCAGCGTGGTGTGTCTGCTGAA
CAACTTCTACCCCCGGGAGGCCAAGGTGCAGTGGAAGGTGGACAATGCCCTGCAGAGCGG
CAACAGCCAGGAGAGCGTGACCGAGCAGGACAGCAAGGACTCCACCTACAGCCTGAGCAG
CACCTGACCCTGAGCAAGGCCGACTACGAGAAGCACAAGGTGTACGCCTGTGAGGTGAC
CCACCAGGGCCTGTCCAGCCCCGTGACCAAGAGCTTCAACCGGGGCGAGTGC

SEQ ID NO: 160 Protein sequence of pascolizumab light chain

DIVLTQSPSSLSASVGDRVITCKASQSDYDGD SYMNWYQQKPGKAPKLLIYAASNLESGIPSR
FSGSGSGTDFTFTISLQPEDATYYCQQSNEDPPTFGQGTKVEIKRTVAAPSVFIFPPSDEQLKS
GTASVVCLLNNFYPREAKVQWKVDNALQSGNSQESVTEQDSKDSTYLSSTLTLSKADYEKHK
VYACEVTHQGLSSPVTKSFNRGEC

SEQ ID NO: 161 Protein sequence of pascolizumab heavy chain

QVTLRESGPALVKPTQTLTLCTFSGFSLSTSGMGVSWIRQPPGKGLEWLAHIYWDDDKRYNPS
LKSRLTISKDTSRNQVVLMTNMDPVDATYYCARRETVFYWYFDVWGRGTLTVSSASTKGPS
VFPLAPSSKSTSGGTAALGCLVKDYFPEPVTVSWNSGALTSGVHTFPAVLQSSGLYSLSSVTV
PSSSLGTQTYICNVNHKPSNTKVDKKVEPKSCDKTHTCPPCPAPELLGGPSVFLFPPKPKDTLMI
SRTPEVTCVVVDVSHEDPEVKFNWYVDGVEVHNAKTKPREEQYNSTYRVVSVLTVLHQDWLNG
KEYKCKVSNKALPAPIEKTISKAKGQPREPQVYTLPPSRDELTKNQVSLTCLVKGFYPSDIAVEW
ESNGQPENNYKTTTPVLDSGDSFFLYSKLTVDKSRWQQGNVFSCSVMHEALHNHYTQKSLSLS
PGK

SEQ ID NO: 162 Alternative protein sequence of the anti-TNF antibody heavy chain plus
M428L/N434S modification

EVQLVESGGGLVQPGRSLRLSCAASGFTFDDYAMHWVRQAPGKGLEWVSAITWNSGHIDYAD
SVEGRFTISRDNKNSLYLQMNSLRAEDTAVYYCAKVSYLSTASSLDYWGQGTLVTVSSASTKG
PSVFPLAPSSKSTSGGTAALGCLVKDYFPEPVTVSWNSGALTSGVHTFPAVLQSSGLYSLSSVV
TVPSSSLGTQTYICNVNHKPSNTKVDKKVEPKSCDKTHTCPPCPAPELLGGPSVFLFPPKPKDTL
MISRTPEVTCVVVDVSHEDPEVKFNWYVDGVEVHNAKTKPREEQYNSTYRVVSVLTVLHQDWL
NGKEYKCKVSNKALPAPIEKTISKAKGQPREPQVYTLPPSREEMTKNQVSLTCLVKGFYPSDIAV

EWESNGQPENNYKTTTPVLDSGDSFFLYSKLTVDKSRWQQGNVFSCSVLHEALHSHYTQKSLS
LSPGK

SEQ ID NO: 163 Alternative protein sequence of the IgG1 constant domain plus
M428L/N434S modification

ASTKGPSVFPLAPSSKSTSGGTAALGCLVKDYFPEPVTVSWNSGALTSGVHTFPAVLQSSGLYS
LSSVVTVPSSSLGTQTYICNVNHKPSNTKVDKKVEPKSCDKTHTCPPCPAPELLGGPSVFLFPPK
PKDTLMISRTPEVTCVVVDVSHEDPEVKFNWYVDGVEVHNAKTKPREEQYNSTYRVVSVLTVLH
QDWLNGKEYKCKVSNKALPAPIEKTISKAKGQPREPQVYTLPPSREEMTKNQVSLTCLVKGFYP
SDIAVEWESNGQPENNYKTTTPVLDSGDSFFLYSKLTVDKSRWQQGNVFSCSVLHEALHSHYT
QKSLSLSPGK

SEQ ID NO: 164 Protein sequence of the anti-TNF antibody heavy chain plus
H433K/N434F modification

EVQLVESGGGLVQPGRSLRLSCAASGFTFDDYAMHWVRQAPGKGLEWVSATWNSGHIDYAD
SVEGRFTISRDNKNSLYLQMNSLRAEDTAVYYCAKVSYLSTASSLDYWGQGTLVTVSSASTKG
PSVFPLAPSSKSTSGGTAALGCLVKDYFPEPVTVSWNSGALTSGVHTFPAVLQSSGLYSLSSVV
TVPSSSLGTQTYICNVNHKPSNTKVDKKVEPKSCDKTHTCPPCPAPELLGGPSVFLFPPKPKDTL
MISRTPEVTCVVVDVSHEDPEVKFNWYVDGVEVHNAKTKPREEQYNSTYRVVSVLTVLHQDWL
NGKEYKCKVSNKALPAPIEKTISKAKGQPREPQVYTLPPSRDELTKNQVSLTCLVKGFYP
SDIAVEWESNGQPENNYKTTTPVLDSGDSFFLYSKLTVDKSRWQQGNVFSCSVMHEALKFHYTQKSLSL
SPGK

SEQ ID NO: 165 Protein sequence of the IgG1 constant domain plus H433K/N434F
modification

ASTKGPSVFPLAPSSKSTSGGTAALGCLVKDYFPEPVTVSWNSGALTSGVHTFPAVLQSSGLYS
LSSVVTVPSSSLGTQTYICNVNHKPSNTKVDKKVEPKSCDKTHTCPPCPAPELLGGPSVFLFPPK
PKDTLMISRTPEVTCVVVDVSHEDPEVKFNWYVDGVEVHNAKTKPREEQYNSTYRVVSVLTVLH
QDWLNGKEYKCKVSNKALPAPIEKTISKAKGQPREPQVYTLPPSRDELTKNQVSLTCLVKGFYPS
DIAVEWESNGQPENNYKTTTPVLDSGDSFFLYSKLTVDKSRWQQGNVFSCSVMHEALKFHYTQ
KSLSLSPGK

SEQ ID NO: 166 Alternative protein sequence of the anti-TNF antibody heavy chain plus
H433K/N434F modification

EVQLVESGGGLVQPGRSLRLSCAASGFTFDDYAMHWVRQAPGKGLEWVSATWNSGHIDYAD
SVEGRFTISRDNKNSLYLQMNSLRAEDTAVYYCAKVSYLSTASSLDYWGQGTLVTVSSASTKG
PSVFPLAPSSKSTSGGTAALGCLVKDYFPEPVTVSWNSGALTSGVHTFPAVLQSSGLYSLSSVV
TVPSSSLGTQTYICNVNHKPSNTKVDKKVEPKSCDKTHTCPPCPAPELLGGPSVFLFPPKPKDTL
MISRTPEVTCVVVDVSHEDPEVKFNWYVDGVEVHNAKTKPREEQYNSTYRVVSVLTVLHQDWL
NGKEYKCKVSNKALPAPIEKTISKAKGQPREPQVYTLPPSREEMTKNQVSLTCLVKGFYP
SDIAV

EWESNGQPENNYKTTTPVLDSGDSFFLYSKLTVDKSRWQQGNVFSCSVMHEALKFHYTQKSLS
LSPGK

SEQ ID NO: 167 Alternative protein sequence of the IgG1 constant domain plus
H433K/N434F modification

ASTKGPSVFPLAPSSKSTSGGTAALGCLVKDYFPEPVTVSWNSGALTSGVHTFPAVLQSSGLYS
LSSVVTVPSSSLGTQTYICNVNHKPSNTKVDKKVEPKSCDKTHTCPPCPAPELLGGPSVFLFPPK
PKDTLMISRTPEVTCVVVDVSHEDPEVKFNWYVDGVEVHNAKTKPREEQYNSTYRVVSVLTVLH
QDWLNGKEYKCKVSNKALPAPIEKTISKAKGQPREPQVYTLPPSREEMTKNQVSLTCLVKGFYP
SDIAVEWESNGQPENNYKTTTPVLDSGDSFFLYSKLTVDKSRWQQGNVFSCSVMHEALKFHYT
QKSLSLSPGK

SEQ ID NO: 168 Alternative protein sequence of the anti-TNF antibody heavy chain plus
M428L/N434S modification

EVQLVESGGGLVQPGRSLRLSCAASGFTFDDYAMHWVRQAPGKGLEWVSATWNSGHIDYAD
SVEGRFTISRDNKNSLYLQMNSLRAEDTAVYYCAKVSYLSTASSLDYWGQGTLVTVSSASTKG
PSVFPLAPSSKSTSGGTAALGCLVKDYFPEPVTVSWNSGALTSGVHTFPAVLQSSGLYSLSSVV
TVPSSSLGTQTYICNVNHKPSNTKVDKKVEPKSCDKTHTCPPCPAPPVAGPSVFLFPPKPKDTL
MISRTPEVTCVVVDVSHEDPEVQFNWYVDGVEVHNAKTKPREEQFNSTFRVSVLTVVHQDWL
NGKEYKCKVSNKGLPAPIEKTISKTKGQPREPQVYTLPPSREEMTKNQVSLTCLVKGFYP
SDIAVEWESNGQPENNYKTTTPMLDSGDSFFLYSKLTVDKSRWQQGNVFSCSVLHEALHSHYTQKSLS
LSPGK

SEQ ID NO: 169 Alternative protein sequence of the IgG1/2 constant domain plus
M428L/N434S modification

ASTKGPSVFPLAPSSKSTSGGTAALGCLVKDYFPEPVTVSWNSGALTSGVHTFPAVLQSSGLYS
LSSVVTVPSSSLGTQTYICNVNHKPSNTKVDKKVEPKSCDKTHTCPPCPAPPVAGPSVFLFPPKP
KDTLMISRTPEVTCVVVDVSHEDPEVQFNWYVDGVEVHNAKTKPREEQFNSTFRVSVLTVVHQ
DWLNGKEYKCKVSNKGLPAPIEKTISKTKGQPREPQVYTLPPSREEMTKNQVSLTCLVKGFYPS
DIAVEWESNGQPENNYKTTTPMLDSGDSFFLYSKLTVDKSRWQQGNVFSCSVLHEALHSHYTQ
KSLSLSPGK

SEQ ID NO: 170 Golimumab_VH

QVQLVESGGGVVQPGRSLRLSCAASGFIFSSYAMHWVRQAPGNGLEWVAFMSYDGSNKKYAD
SVKGRFTISRDNKNTLYLQMNSLRAEDTAVYYCARDRGIAAGGNYYYYGMDVWGQGTTVTVS
S

SEQ ID NO: 171 Golimumab_VL

EIVLTQSPATLSLSPGERATLSCRASQSVYSYLAWYQQKPGQAPRLLIYDASNRATGIPARFSGS
GSGTDFTLTISSELEPEDFAVYYCQQRSNWPPFTFGPGTKVDIKRT

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SEQ ID NO: 172 Golimumab_HC

QVQLVESGGGVVQPGRSLRLSCAASGFISSYAMHWVRQAPGNGLEWVAFMSYDGSNKKYAD
SVKGRFTISRDN SKNTLYLQMNSLRAEDTAVYYCARDRGIAAGGNYYYYGMDVWGQGTTVTVS
SASTKGPSVFPLAPSSKSTSGGTAALGCLVKDYFPEPVTVSWNSGALTSGVHTFPAVLQSSGLY
SLSSVVTVPSSSLGTQTYICNVNHKPSNTKVDKKVEPKSCDKTHTCPPCPAPELLGGPSVFLFPP
KPKDTLYITREPEVTCVVVDVSHEDPEVKFNWYVDGVEVHNAKTKPREEQYNSTYRVVSVLTVL
HQDWLNGKEYKCKVSNKALPAPIEKTISKAKGQPREPQVYTLPPSRDELTKNQVSLTCLVKGFY
PSDIAVEWESNGQPENNYKTTPVLDSGGSFFLYSKLTVDKSRWQQGNVFSVCSVMHEALHNHY
TQKSLSLSPGK

SEQ ID NO: 173 Golimumab_LC

EIVLTQSPATLSLSPGERATLSCRASQSVYSYLA WYQQKPGQAPRLLIYDASNRATGIPARFSGS
SGGTDFTLTISSELEPEDFAVYYCQQRSNWPPFTFGPGTKVDIKRTVAAPSVFIFPPSDEQLKSGT
ASVVCLLNNFYPREAKVQWKVDNALQSGNSQESVTEQDSKDSTYSLSSTLTLSKADYEKHKVYA
CEVTHQGLSSPVTKSFNRGEC

SEQ ID NO: 174 Remicade_VH

EVKLEESGGGLVQPGGSMKLSCVASGFIFSNHWMNWVRQSPEKGLEWVAEIRSKSINSATHYA
ESVKGRFTISRDDSKSAVYLQMTDLRTEDTG VYYCSRNYYGSTYDYWGQGTTTLTVSS

SEQ ID NO: 175 Remicade_VL

DILLTQSPAILSVSPGERVSFSCRASQFVGSSIH WYQQRTNGSPRLLIKYASEMSGIPSRFSGS
SGGTDFTLSINTVESEDIADYYCQQSHSWPFTFGSGTNLEV KRT

SEQ ID NO: 176 Remicade_HC

EVKLEESGGGLVQPGGSMKLSCVASGFIFSNHWMNWVRQSPEKGLEWVAEIRSKSINSATHYA
ESVKGRFTISRDDSKSAVYLQMTDLRTEDTG VYYCSRNYYGSTYDYWGQGTTTLTVSSASTKGP
SVFPLAPSSKSTSGGTAALGCLVKDYFPEPVTVSWNSGALTSGVHTFPAVLQSSGLYSLSSVVT
VPSSSLGTQTYICNVNHKPSNTKVDKKVEPKSCDKTHTCPPCPAPELLGGPSVFLFPPKPKDTLY
ITREPEVTCVVVDVSHEDPEVKFNWYVDGVEVHNAKTKPREEQYNSTYRVVSVLTVLHQDWLN
GKEYKCKVSNKALPAPIEKTISKAKGQPREPQVYTLPPSRDELTKNQVSLTCLVKGFYPSDIAVE
WESNGQPENNYKTTPVLDSGGSFFLYSKLTVDKSRWQQGNVFSVCSVMHEALHNHYTQKSLSL
SPGK

SEQ ID NO: 177 Remicade_LC

DILLTQSPAILSVSPGERVSFSCRASQFVGSSIH WYQQRTNGSPRLLIKYASEMSGIPSRFSGS
SGGTDFTLSINTVESEDIADYYCQQSHSWPFTFGSGTNLEV KRTVAAPSVFIFPPSDEQLKSGTA
SVVCLLNNFYPREAKVQWKVDNALQSGNSQESVTEQDSKDSTYSLSSTLTLSKADYEKHKVYA
CEVTHQGLSSPVTKSFNRGEC

SEQ ID NO: 178 Cimzia (certolizumab) VH

EVQLVESGGGLVQPGGSLRLSCAASGYVFTDYGMNWVRQAPGKGLEWMGWINTYIGETPIYAD
SVKGRFTFSLDTSKSTAYLQMNSLRAEDTAVYYCARGYRSYAMDYWGQGTLVTVSS

SEQ ID NO: 179 Cimzia (certolizumab) VL

DIQMTQSPSSLSASVGDRVTITCKASQNVGTNVAWYQQKPGKAPKALIYSASFLYSGVPYRFSG
SGSGTDFTLTISSLQPEDFATYYCQQYNIYPLTFGQGGTKVEIKRT

SEQ ID NO: 180 Cimzia (certolizumab) HC (VH+CH1)

EVQLVESGGGLVQPGGSLRLSCAASGYVFTDYGMNWVRQAPGKGLEWMGWINTYIGETPIYAD
SVKGRFTFSLDTSKSTAYLQMNSLRAEDTAVYYCARGYRSYAMDYWGQGTLVTVSSASTKGPS
VFPLAPSSKSTSGGTAALGCLVKDYFPEPVTVSWNSGALTSGVHTFPAVLQSSGLYSLSSVTV
PSSSLGTQTYICNVNHKPSNTKVDKKVEPKSCDKTHTCAA

Claims

1. A liquid formulation comprising a TNF-alpha antigen binding protein and a histidine buffer.
2. The formulation of claim 1, wherein the formulation does not comprise a salt.
3. The formulation of any one of claims 1 or 2, wherein the buffer further comprises one or more, a combination, or all of: a surfactant; a chelator; a polyol; an antioxidant and an amino acid.
4. The formulation of any one of claims 1 to 3, wherein the TNF-alpha antigen binding protein is at a concentration of 20 to 300 mg/mL.
5. The formulation of any one of claims 1 to 4, wherein the formulation comprises:
 - (a) 5 to 100 mM histidine; and/or
 - (b) 0 to 150 mM sodium chloride; and/or
 - (c) 0 to 100 mM arginine free base; and/or
 - (d) 0 to 0.2 mM EDTA; and/or
 - (e) 0 to 0.1 % polysorbate 80, and/or
 - (f) 0 to 300 mM trehalose; and/or
 - (g) 0 to 30 mM methionine,and is adjusted to pH 5.0 to 7.0.
6. The formulation of claim 5, wherein:
 - (a) histidine is at a concentration of about 30mM; and/or
 - (b) trehalose is at a concentration of 150mM to 225mM; and/or
 - (c) arginine free base is at a concentration of 50 mM to 75mM; and/or
 - (d) EDTA is at a concentration of about 0.05 mM; and/or
 - (e) polysorbate 80 is at a concentration of about 0.02%, and/or
 - (f) methionine is at a concentration of about 10mM.
7. The formulation of any one of claims 1 to 6, wherein the formulation is pH adjusted to about pH 6.0.
8. The formulation of any one of claims 1 to 7, wherein the TNF-alpha antigen binding protein is at a concentration of 50 mg/mL.
9. The formulation of any one of claims 1 to 8, wherein the formulation has a monomer content of at least 95%, or at least 96%, or at least 97%, or at least 98%, or at least 99% at room temperature (about 25°C) after about 1 week.

10. The formulation of one of claims 1 to 9, wherein the formulation contains:

- (a) Histidine at a concentration of 30 mM;
- (b) Trehalose at a concentration of 150 mM;
- (c) Arginine at a concentration of 50 mM;
- (d) Methionine at a concentration of 10 mM;
- (e) EDTA at a concentration of 0.05 mM;
- (f) PS80 at a concentration of 0.02%;

and wherein the pH is adjusted to about pH 6.0.

11. The formulation of one of claims 1 to 9, wherein the formulation contains:

- (a) Histidine at a concentration of 30 mM;
- (b) Trehalose at a concentration of 225 mM;
- (c) Arginine at a concentration of 75 mM;
- (d) Methionine at a concentration of 10 mM;
- (e) EDTA at a concentration of 0.05 mM;
- (f) PS80 at a concentration of 0.02%;

and wherein the pH is adjusted to about pH 6.0.

12. The formulation according to any one of claims 1 to 11 wherein the TNF-alpha antigen binding protein comprises:

- (i) CDRH1 (SEQ ID NO: 27), CDRH2 (SEQ ID NO: 28), CDRH3 (SEQ ID No: 29), CDRL1 (SEQ ID NO: 30), CDRL2 (SEQ ID NO: 31), and CDRL3 (SEQ ID NO: 32); or a CDR variant thereof which contains 1, 2, 3 or 4 amino acid substitutions, insertions or deletions as compared to CDRH1, CDRH2, CDRH3, CDRL1, CDRL2, or CDRL3; and
- (ii) a neonatal Fc receptor (FcRn) binding portion of a human IgG1 constant domain comprising one of more amino acid substitutions relative to the human IgG1 constant domain;

13. The formulation according to claim 12 wherein the TNF-alpha antigen binding protein comprises:

- (j) CDRH1 (SEQ ID NO: 27), CDRH2 (SEQ ID NO: 28), CDRH3 (SEQ ID No: 29), CDRL1 (SEQ ID NO: 30), CDRL2 (SEQ ID NO: 31), and CDRL3 (SEQ ID NO: 32); and
- (ii) a neonatal Fc receptor (FcRn) binding portion of a human IgG1 constant domain comprising one of more amino acid substitutions relative to the human IgG1 constant domain;

14. The formulation according to claim 12 or 13 wherein the antigen binding protein has an increased FcRn binding affinity at pH 6 and/ or increased half-life as compared to an IgG

comprising the light chain sequence of SEQ ID No. 2 and the heavy chain sequence of SEQ ID No.12.

15. The formulation according to any one of claims 12 to 14 wherein the TNF-alpha antigen binding protein can be administered no more than once every four weeks to achieve comparable mean steady-state trough concentration as that achieved by the same dose of the IgG comprising light chain sequence of SEQ ID No. 2 and heavy chain sequence of SEQ ID No.12 administered once every two weeks.
16. The formulation according to any preceding claim wherein the TNF-alpha antigen binding protein has an affinity for FcRn of 4 fold greater than an anti-TNF antigen binding protein with the same CDR's without such modifications at pH 6 as assessed by ProteOn XPR36 protein interaction array system at 25°C, the array system having antigen binding proteins immobilised on the chip.
17. The formulation according to any one of claims 1 to 11 wherein the TNF-alpha antigen binding protein is a variant of an IgG comprising the light chain sequence of SEQ ID No. 2 and the heavy chain sequence of SEQ ID No.12, wherein the antigen binding protein variant comprises one or more substitutions in the neonatal Fc receptor (FcRn) binding portion of the IgG constant domain to increase the half-life of the antigen binding protein variant compared with the IgG, wherein when the variant is administered to patients at a single dose of 40 mg at a four to eight weekly interval, the mean steady-state trough antibody concentration in the patient population does not fall below 5 µg /ml, preferably below 6 µg /ml, between dosing intervals.
18. The formulation according to any preceding claim wherein the human IgG1 constant domain of the TNF-alpha antigen binding protein has the sequence of SEQ ID No. 13 before amino acid substitutions are introduced.
19. The formulation according to any preceding claim for use as a medicament for treating disease wherein the antigen binding protein can be administered to patients no more than once every four weeks to achieve comparable mean steady-state trough concentration as that achieved by the same dose of an IgG comprising the light chain sequence of SEQ ID No. 2 and the heavy chain sequence of SEQ ID No.12 administered once every two weeks.
20. The formulation according to any preceding claim for treatment of a disease wherein the formulation is administered to patients at a single dose between about 35 to about 45 mg at a four to eight weekly interval.

21. The formulation according to any preceding claim wherein the formulation is administered to patients subcutaneously as a single 40 mg dose no more than once every four weeks.
22. The formulation according to any preceding claim wherein administration of the formulation no more than once every four weeks in patients achieves the mean steady-state trough concentration in the patient population of between about 4 µg/ml to about 7 µg/ml.
23. The formulation as claimed in claim 22 wherein the mean steady-state trough concentration is between about 5 µg/ml to about 6 µg/ml.
24. The formulation as claimed in claim 21 to 23 wherein the formulation is administered to patients subcutaneously as a single 40 mg dose no more than once every eight weeks.
25. The formulation according to any preceding claim wherein the half-life of the TNF-alpha antigen binding protein is increased 2 fold, 3 fold, 4 fold or 5 fold as compared to the native IgG.
26. The formulation as claimed in any preceding claim wherein the clearance of the TNF-alpha antigen binding protein is about 2.ml/ hr to about 4ml/hr
27. The formulation according to any preceding claim wherein the TNF-alpha antigen binding protein comprises amino acid substitutions relative to the human IgG1 constant domain at one or more of positions 250, 252, 254, 256, 257, 259, 308, 428 or 434 numbered according to EU index of Kabat.
28. The formulation as claimed in any one of claims 12 to 27 wherein the one or more amino acid substitution of the TNF-alpha antigen binding protein is at amino acid residues 252, 254 and 256 numbered according to EU index of Kabat and the substitution at residue 252 is a substitution with tyr, phe, trp or thr; the substitution at residue 254 is a substitution with thr; and the substitution at residue 256 is a substitution with ser, arg, glu, asp or thr.
29. The formulation as claimed in claim 28 wherein the substitution at residue 252 is a substitution of met with tyr; the substitution at residue 254 is a substitution of ser with thr and the substitution at residue 256 is a substitution of thr with glu.
30. The formulation according to any preceding claims wherein the TNF-alpha antigen binding protein comprises a constant domain as shown in SEQ ID No: 7

31. The formulation according to any one of claims 12 to 27 wherein the one or more amino acid substitution is at amino acid residues 250 and 428 numbered according to EU index of Kabat and the substitution at residue 250 is a substitution with glu or gln; the substitution at residue 428 is a substitution with leu or phe.
32. The formulation according to claim 31 wherein the substitution at residue 250 is a substitution of thr with glu and the substitution at residue 428 is a substitution of met with leu.
33. The formulation according to claim 32, wherein the the TNF-alpha binding protein comprises a constant domain as shown in SEQ ID No: 16
34. The formulation according to any one of claims 12 to 27 wherein the one or more amino acid substitution of the TNF-alpha binding protein is at amino acid residues 428 and 434 numbered according to EU index of Kabat and the aa substitution at residue 428 is a substitution of met with leu and the aa substitution at residue 434 is a substitution of asn with ser.
35. The formulation according to claim 34 wherein the TNF-alpha binding protein comprises a constant domain as shown in SEQ ID No: 10
36. The formulation according to any preceding claim wherein the antigen binding protein is an antibody.
37. The formulation according to any preceding claim wherein the TNF-alpha binding protein is to be administered with methotrexate, preferably wherein the antigen binding protein is administered for the treatment of rheumatoid arthritis.
38. The formulation according to any the preceding claim wherein the TNF-alpha binding protein comprises a variable domain of SEQ ID NO: 6 and/or SEQ ID NO: 3 or a variant thereof which contains 1, 2, 3, 4, 5, 6, 7, 8, 9 or 10 amino acid substitutions, insertions or deletions or shares at least 90% identity across the length of SEQ ID NO: 6 or SEQ ID NO: 3 .
39. The formulation according to any preceding claim wherein the TNF-alpha binding protein comprising the heavy chain sequence as as shown in SEQ ID No 5, 9 or 15 optionally with a light chain sequence as shown in SEQ ID No: 2.
40. The formulation according to any one of claims 1 to 37 wherein the TNF-alpha binding protein comprises a variable heavy domain sequence as shown in SEQ ID NO: 78 or 80.

41. The formulation as claimed in any one of claims 1 to 37 wherein the TNF-alpha binding protein comprises a heavy chain sequence as shown in SEQ ID NO: 145 or SEQ ID NO: 146.
42. A method of treating a patient with a disease, the method comprising administering a formulation as claimed in any preceding claim.
43. A method of treating a patient with a disease, the method comprising administering a formulation as claimed in any one of claims 1 to 42 to the patient subcutaneously as a single of dose about 35 to about 45 mg at a four to eight weekly interval.
44. A method according to claim 42 or 43 wherein the disease is rheumatoid arthritis, polyarticular juvenile idiopathic arthritis, psoriatic arthritis, ankylosing spondylitis, Crohn's disease or Psoriasis.
45. Use of a formulation as claimed in any one of claims 1 to 41 for use in the manufacture of a medicament for the treatment of rheumatoid arthritis, polyarticular juvenile idiopathic arthritis, psoriatic arthritis, ankylosing spondylitis, Crohn's disease or Psoriasis.
46. A kit comprising a formulation of any preceding claims, and optionally comprising methotrexate for concomitant delivery of the TNF-alpha binding protein and methotrexate.
47. A liquid formulation comprising a TNF-alpha antigen binding protein wherein the TNF-alpha antigen binding protein comprises a heavy chain according to SEQ ID No: 5 and a light chain according to SEQ ID No: 2, and wherein the formulation contains:
 - (a) Histidine at a concentration of 30 mM;
 - (b) Trehalose at a concentration of 150 mM;
 - (c) Arginine at a concentration of 50 mM;
 - (d) Methionine at a concentration of 10 mM;
 - (e) EDTA at a concentration of 0.05 mM;
 - (f) PS80 at a concentration of 0.02%;
 and wherein the pH is adjusted to about pH 6.0.