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(54) Title: CONTAINER WITH RECLOSABLE POUR SPOUT

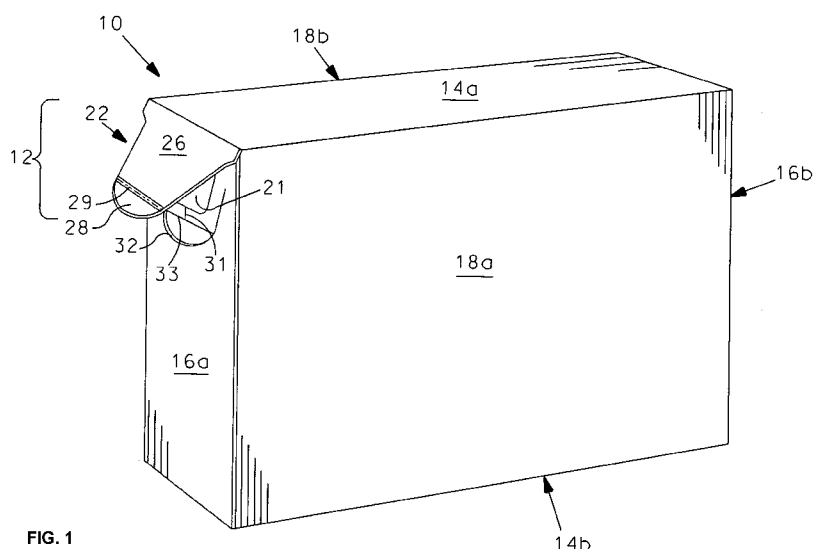


FIG. 1

(57) Abstract: The present invention relates to a container (10) comprising opposing top and bottom walls (14a, 14b,) and four side walls (16a, 16b, 18a, 18b) each having an upper and lower ends, the opposing top and bottom walls and the four side walls bridging the opposing top and bottom walls. The top wall (14a) comprises a pivotable tab (22) integrally extending from one transverse end of the top wall. A generally U-shaped indentation (32) is formed on one of the four side walls to receive the pivotable tab (22) therein. A dispensing opening (21) is configured on the upper end of one of the four side walls. The dispensing opening and the pivotable tab cooperate with one another to define a pour spout (12). The pivotable tab is seated in the U-shaped indentation to cover the dispensing opening when the pour spout is in a closed position and the pivotable tab is detached from the dispensing opening when the pour spout is an open position.

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CONTAINER WITH RECLOSABLE POUR SPOUT

FIELD OF THE INVENTION

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The present invention relates generally to containers or cartons and more particularly, to a paperboard container or cartons including an integrally formed paperboard pour spout.

BACKGROUND OF THE INVENTION

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Conventional foldable cartons are well known and are used in a variety of applications. For example, the packaging industry utilizes a vast number of cartons in which numerous products are packaged for subsequent shipment. Current cartons used for packaging flowable substance require forming machinery that has expensive tooling that must be changed for each size package. Also, a variety of cartons includes one or more metal or plastic pour spouts to aid in dispensing, draining or straining liquid contained in the carton or container. The usage of metal or plastic pour spouts in cartons is costly for the pour spout requires special and expensive application equipment and cause decreased assembly line efficiencies. The present invention eliminates the expensive tooling that is needed to form conventional packaging and also provides a pour spout that is integrally formed with the cartons.

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SUMMARY OF THE INVENTION

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The present invention relates to a container comprising a pour spout to aid in dispensing, draining or straining flowable substance contained in the carton or container.

Accordingly, one aspect of the present invention relates to The present invention relates to a container comprising opposing top and bottom walls and four side walls each having an upper and lower ends, the opposing top and bottom walls and the four side walls bridging the opposing top and bottom walls. The top wall comprises a pivotable tab
5 integrally extending from one transverse end of the top wall. A generally U-shaped indentation is formed on one of the four side walls to receive the pivotable tab therein. A dispensing opening is configured on the upper end of one of the four side walls. The dispensing opening and the pivotable tab cooperate with one another to define a pour spout. The pivotable tab is seated in the U-shaped indentation to cover the dispensing
10 opening when the pour spout is in a closed position and the pivotable tab is detached from the dispensing opening when the pour spout is an open position.

Another aspect of the present invention relates a container comprising opposing top and bottom walls, opposing end walls, and opposing side walls. The opposing top and bottom walls are spaced apart from one another by the opposing end walls and the
15 opposing side walls. The opposing top and bottom walls are foldably joined to longitudinal opposing edges of the side walls and the opposing end walls are foldably joined to transverse opposing edges of the side walls. The opposing top and bottom walls, opposing end walls, and opposing side walls all cooperate with one another to form the container. One of the opposing end walls comprises at least one pour spout that is defined
20 by a dispensing opening and a tab that is integrally formed on one of the opposing end wall, and a generally U-shaped indentation is formed on one of the opposing end walls to receive the tab therein. The tab is adapted to be moved between an open position and a closed position.

One more aspect of the present invention relates to a paperboard blank for making a container having opposing top and bottom walls, opposing end walls, and opposing side walls. The blank comprises two side panels spaced apart from one another by a top wall. A bottom panel is extended from a longitudinal side of one of the two side panels. A glue flap being is extended from a longitudinal side of the bottom panel, the glue flap is glued to the longitudinal side of one of the side panels when the blank is in the folded position. The top wall has a tab at one end and a flap on another end. Each of the side panels has a pair of transverse end panels which one of the pair of the transverse end panels comprises a generally U-shaped cut lines, a straight cut line, and a generally U-shaped indentation. Another one of the pair of the transverse end panels comprises a generally V-shaped cut out and a slot wherein the V-shaped cut out and a slot are configured to cooperate with the U-shaped cut lines, the straight cut line, the generally U-shaped indentation, and the tab to form a pour spout when the blank is constructed to make the container.

BRIEF DISCRIPTION OF THE DRAWINGS

A full understanding of the invention can be gained from the following description of the preferred embodiments when read in conjunction with the accompanying drawings in which:

Figure 1 is a perspective view of a container having an integrally formed pour spout in an open position in accordance to a preferred embodiment of the present invention;

Figure 2 is a perspective view of the container shown in Fig. 1, illustrating the container in a closed position;

Figure 3 is a top view of a blank used to construct the container shown in Fig. 1;

Figure 4 is a perspective view of the container shown in Fig. 1, illustrating the detail of the pour spout in an unfolded manner;

Figure 5 is a portion of the perspective view of the container shown in Fig. 1,

5 illustrating the detail of the pour spout in the open position; and

Figure 6 is a portion of the perspective view of the container shown in Fig. 2, illustrating the pour spout from inside of the container.

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DETAIL DISCRIPTION OF THE PREFERRED EMBODIMENTS

5 Figure 1 is a perspective view of a container 10 having an integrally formed pour spout 12, illustrating the pour spout 12 in an open position in accordance to a preferred embodiment of the present invention. The container 10 comprises opposing top and bottom walls 14a, 14b, opposite end walls 16a, 16b, and opposite side walls 18a, 18b. The opposing top and bottom walls 14a, 14b are spaced apart from one another by the
10 opposite end walls 16a, 16b and the opposite side walls 18a, 18b. The opposing top and bottom walls 14a, 14b are foldably joint to longitudinal opposite edges of the side walls 18a, 18b, and the end walls 16a, 16b are foldably joint to transverse opposite edges of the side walls 18a, 18b. The opposing top and bottom walls 14a, 14b, the opposite end walls 16a, 16b, and the opposite side walls 18a, 18b are all cooperating with one another to
15 form the container 10. The pour spout 12 comprises a dispensing opening 21 and a tab 22 that is configured to enclose the dispensing opening 21 when the pour spout 12 is in the closed position as depicted in Fig. 2. The tab 22 is formed on the top wall 14a for movement between an open dispensing position and a closed position as depicted in respective Figs. 1 and 2. The tab 22 is integrally extended from the edge of the top wall
20 14a and pivots with respect to the top wall 14a. The tab 22 includes a door segment 26 and a locking flap 28 that are defined by a score line 29. The locking flap 28 is inserted into the cut line 33 to hold the door segment 26 of the tab 22 against the opening 21. A generally U-shaped indentation 32 is formed on the end wall 16a to receive the tab 22 therein. The tab 22 and the generally U-shaped indentation 32 are substantially the same
25 size and shape and thus, the tab 22 sits in the generally U-shaped indentation 32 so that

the tab 22 and surface of the end wall 16a are leveled. It should be noted that the depth of the U-shaped indentation 32 corresponds to the thickness of the tab 22. In the open position, the pour spout 12 permits the container 10 to dispense the flowable substance, such as cosmetic or detergent powder or granular material such as sugar or salt contained therein. In the closed position, the pour spout 12 protects the flowable substance of the container 10 from surrounding as best shown in Fig. 2. Depending on the design, the container 10 may have more than one pour spout 12. The container 10 is generally rectangular in shape; however, other geometrical shapes may be used accordingly. The container 10 is preferably made from a flat sheet of heat-resistant laminated linerboard or corrugated paperboard having a laminated linerboard, although any foldable material may be used. The container 10 is constructed from a blank 30 (shown in Fig. 3) which is scored and cut to define a series of foldably interconnected walls and panels as hereinafter described. It is well within the scope of this invention to use any suitable material well known or later developed in the art such as, for example, plastic, foil or the like.

Figure 3 is a top view of the blank 30 used to construct the container 10. The blank 30 is divided into two side panels 34, 36 by two substantially parallel longitudinal fold lines 38, 39 and further divided into four end panels 42, 44, 46, and 48 by two substantially parallel transverse fold lines 52, 54. Top panel 40 is formed by the intersection of the respective two transverse fold lines 52, 54 and respective longitudinal fold lines 38, 39. A bottom panel 56 is extended from the longitudinal edge of the side panel 34 and is defined by intersection of the two substantially parallel longitudinal fold lines 38, 39 and the two substantially parallel transverse fold lines 52, 54 with one

another. The bottom panel 56 includes a pair of flaps 64a, 64b that are defined by intersection of the fold lines 52, 54, and 58. The flaps 64a, 64b are extended from the transverse end of the bottom wall 14b. The bottom panel 56 includes a glue flap 62 that is defined by a fold line 60. The glue flap 62 projects outwardly from the bottom panel 56
5 and is provided with a quantity of adhesive 61 thereon for properly securing the two side panels 34, 36, and top panel 40 to the bottom wall 14b. Alternative forms of securing two side panels 34, 36, and top panel 40 to the bottom wall 14b may be used such as by staple, slots and tabs, etc. Opposite transverse ends of the top panel 40 includes a flap 66 and the tab 22. End panels 42, 46 are formed by fold line 52 and extended outwardly
10 from respective panels 34 and 36. Similarly, End panels 44, 48 are formed by fold line 54 and extended outwardly from respective panels 34 and 36.

End panel 42 includes the U-shaped de-embossed or indentation 32 formed therein. Within the area of the U-shaped indentation 32, there are two cut lines 33 and 31. As noted above, the cut line 33 is formed so that the locking flap 28 is inserted therein
15 when the pour spout 12 is in the closed position. The cut line 31 is formed to facilitate the inserting of the locking flap 28 into the cut line 31. The end panel 42 also includes a generally U-shaped cut line 70 formed therein. One end of the U-shaped cut line 70 is in proximity of the cut line 31 and the other end is at one edge of the end panel 42. It should be noted that the U-shaped cut line 70 is penetrated nearly half of the total depth of the
20 thickness of the end panel 42. Another cut line 72 is also formed on the back side of the end panel 42 in a manner that is penetrated nearly half through the thickness of the end panel 42. The formation of the U-shaped cut line 70 and the cut line 72 are advantageous because these cut lines forms a plug 74 used to seal the opening 21 when the blank 30 is

constructed to form the container 10. As will be described in greater detail a layer 76 of the end panel is adhered to the plug 74, such that the layer 76 and the plug 74 moves in tandem with each other.

End panel 46 includes a V-shaped cut out 74 formed therein. The V-shaped cut
5 out 74 will form into the dispensing opening 21 when the blank 30 is constructed to form the container 10. The end panel 46 also includes a slot 77 that is used to receive the locking flap 28 therein. As best depicted in Fig. 4, when the blank 30 is in the folded position, the cut line 33 lay over the slot 77 and the locking flap 28 is inserted therein so that the container 10 is in the closed position.

10 Manual set-up of the container 10 is easily accomplished. First, the blank 30 is folded along the fold lines 38, 39, and 58 and then the glue flap 62 is preferably glued to the longitudinal side of the panel 36. Next, the flaps 64b and 66 are folded inwardly with respect to fold line 54 and the end panels 44 and 48 are folded with respect to fold line 54 onto one another to form the bottom wall 14b as shown in Figs. 1, 2, 4. Then flap 64a is
15 tucked in first and second, the panel 46 is folded onto the flap 64a with respect to the fold line 52 and third, the panel 42 is folded over the panel 46 and glued thereto. Finally, the tab 22 is preferably hot melted to the panel 42. It should be noted that the tab 22 is hot melted to the U-shaped cut line 70.

Referring to Figs. 5 and 6, to initially open the pour spout 12, a user pulls
20 outwardly the locking tab 28 and in response to the application of a sufficient amount of opening force, the tab 22 and the layer 76 are forced open. Since the inner surface of the layer 76 is adhered to the plug 74, the layer 76 and the plug 74 move in tandem with each other. During this opening process, the layer 74 breaks free from the surrounding portions

of the cut line 70 and, at the same time, the plug 74 breaks free from the panel 42 as best depicted in Fig. 5. After the user dispenses the desired amount of contents from the container 10, the pour spout 12 is enclosed to the closed position shown in Figs. 2 and 6 by pushing inwardly on the locking tab 28 into the cut line 33.

5 While the invention has been described with reference to a preferred embodiment, it will be understood by those skilled in the art that various changes may be made and equivalents may be substituted without departing from the scope of the invention. In addition, many modifications may be made to adapt a particular situation or material to the teachings of the invention without departing from its scope. Therefore, it is intended
10 that the invention not be limited to the particular embodiment disclosed, but that the invention will include all embodiments falling within the scope of the appended claims.

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What is claimed is:

1. A container comprising:

5 opposing top and bottom walls, opposing end walls, and opposing side walls; the
opposing top and bottom walls being spaced apart from one another by the opposing end
walls and the opposing side walls, the opposing top and bottom walls being foldably
joined to longitudinal opposing edges of the side walls, the end walls are foldably joined
to transverse opposing edges of the side walls and the opposing top and bottom walls,
10 opposing end walls, and opposing side walls all cooperate with one another to form the
container, one of the opposing end walls comprising at least one pour spout being defined
by a dispensing opening and a tab, the tab integrally extended from the top wall, and a
generally U-shaped indentation formed on said one of the opposing end walls to receive
the tab therein, the tab having a plug adapted to seal the dispensing opening and wherein
15 the tab adapted to be moved between an open position and a closed position.

2. The container of claim 1 wherein the plug is defined by a generally U-shaped cut
lines penetrated nearly half through a thickness of the end wall and wherein the plug is
formed by detaching the tab from the end wall.

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3. The container of claim 1 wherein the tab is defined by a door segment and a
locking flap.

4. A container comprising:

opposing top and bottom walls and four side walls each having an upper and lower ends, the opposing top and bottom walls and the four side walls bridging the opposing top and bottom walls, the top wall comprises a pivotable tab integrally

5 extending from one transverse end of the top wall, a generally U-shaped indentation being formed on one of the four side walls to receive the pivotable tab therein, a dispensing opening configured on the upper end of said one of the four side walls, the pivotable tab having a plug adapted to seal the dispensing opening and wherein the dispensing opening and the pivotable tab cooperate with one another to define a pour

10 spout and wherein the pivotable tab seated in the generally U-shaped indentation to cover the dispensing opening when the pour spout is in a closed position and wherein the pivotable tab being detached from the dispensing opening when the pour spout is an open position.

15 5. A paperboard blank for making a container having opposing top and bottom walls, opposing end walls, and opposing side walls, the blank comprising:

two side panels spaced apart from one another by a top wall, a bottom panel being extended from a longitudinal side of one of the two side panels, a glue flap being extended from a longitudinal side of the bottom panel, the glue flap being glued to the longitudinal side of one of the side panels when the blank is in the folded position, the top wall having a tab at one end and a flap on another end, each of the side panels having a pair of transverse end panels, one of the pair of the transverse end panels comprises a generally U-shaped cut lines, a straight cut line, and a generally U-shaped indentation,

another one of the pair of the transverse end panels comprises a generally V-shaped cut out and a slot wherein the V-shaped cut out and the slot configured to cooperate with the generally U-shaped cut lines, the straight cut line, the generally U-shaped indentation, and the tab to form a pour spout when the blank is constructed to make the container.

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Fi. 1

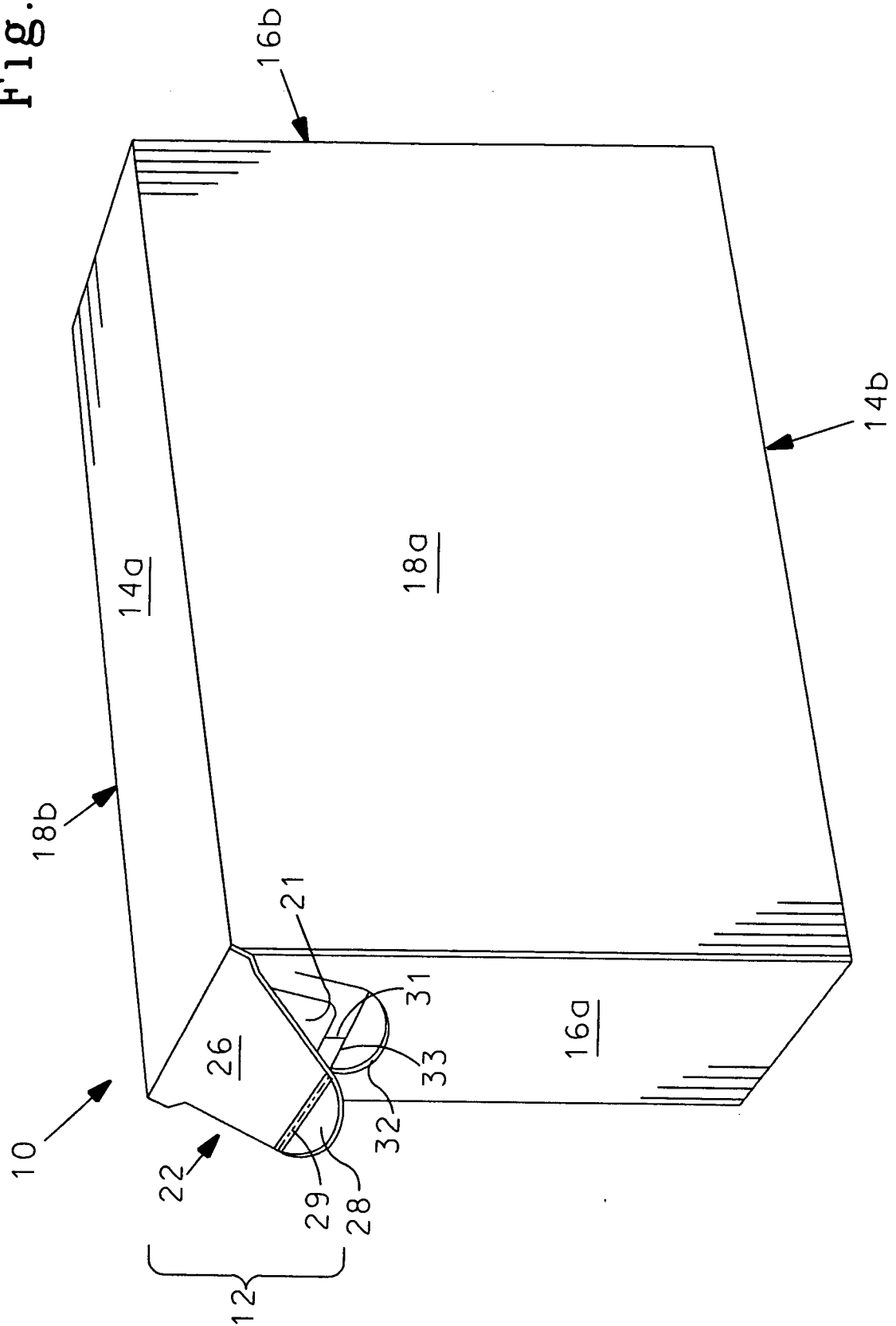
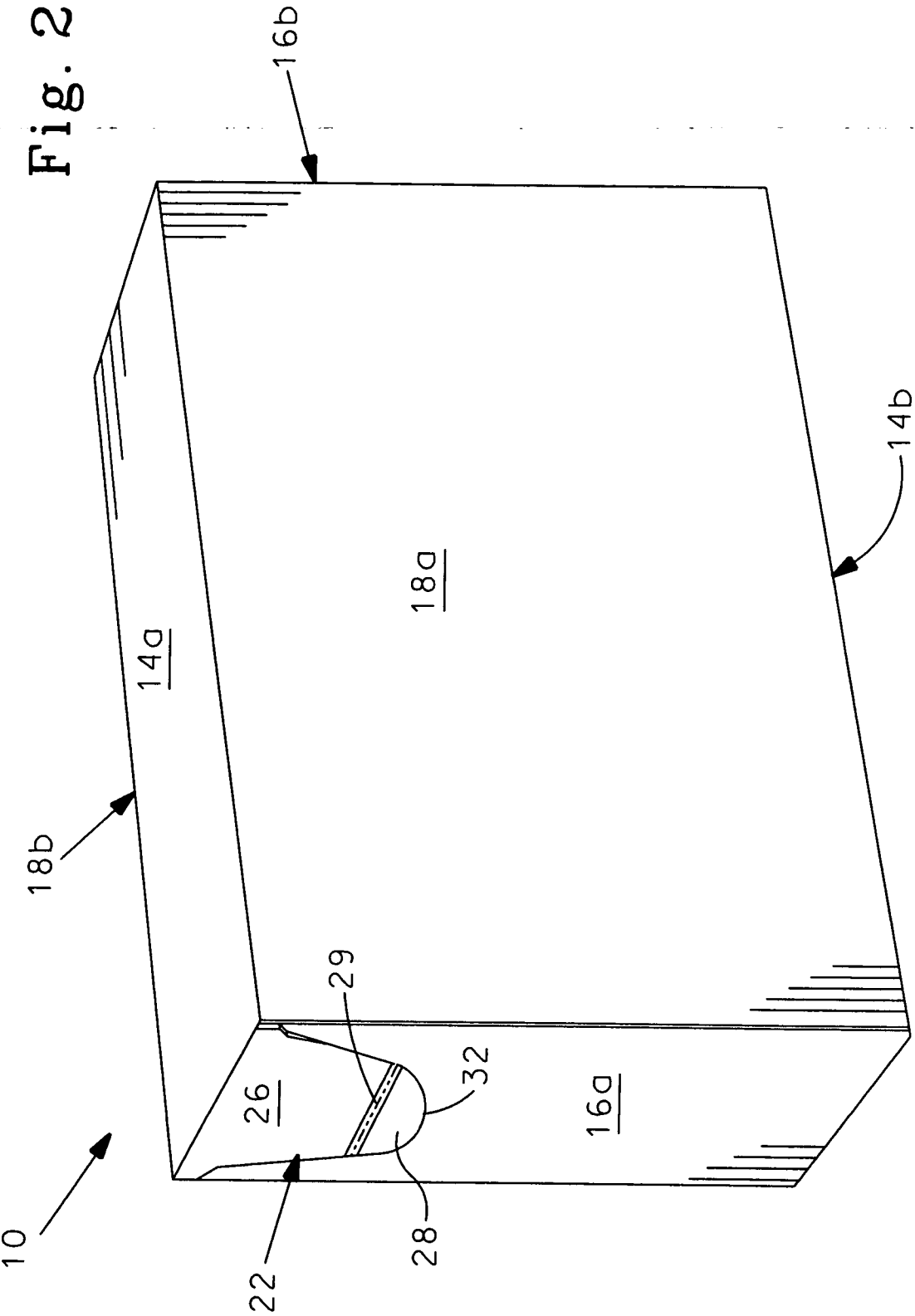


Fig. 2



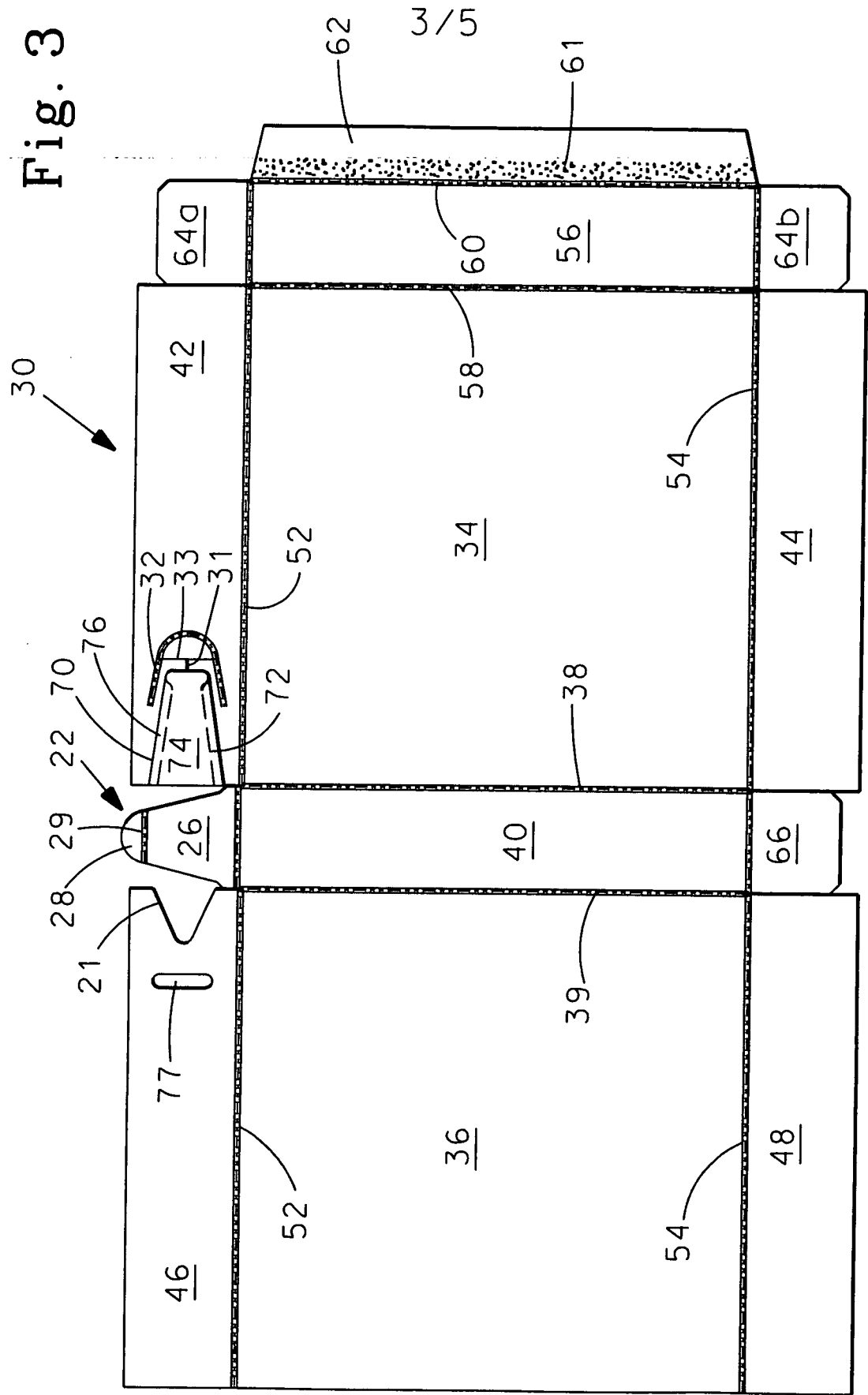


Fig. 4

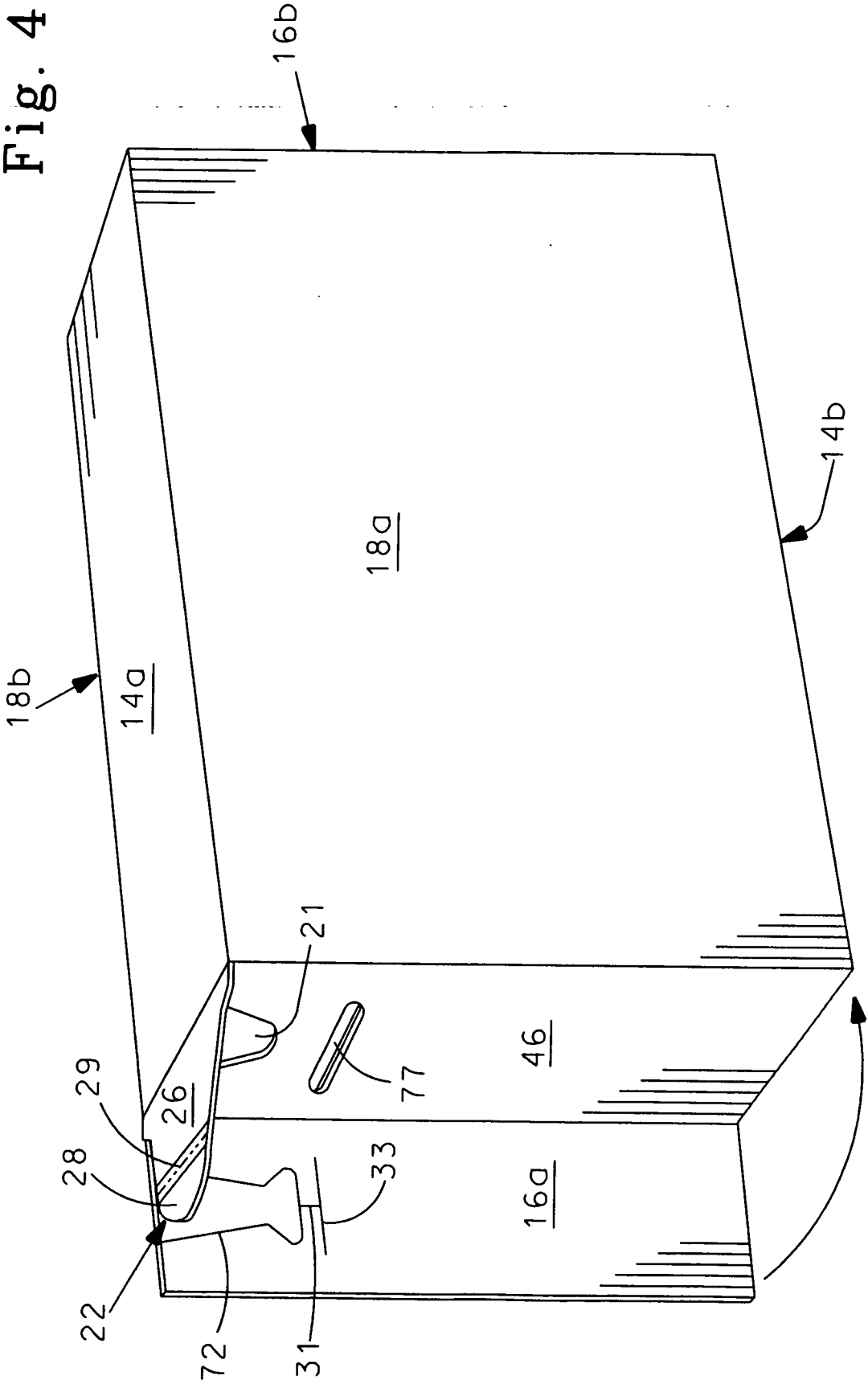


Fig. 5

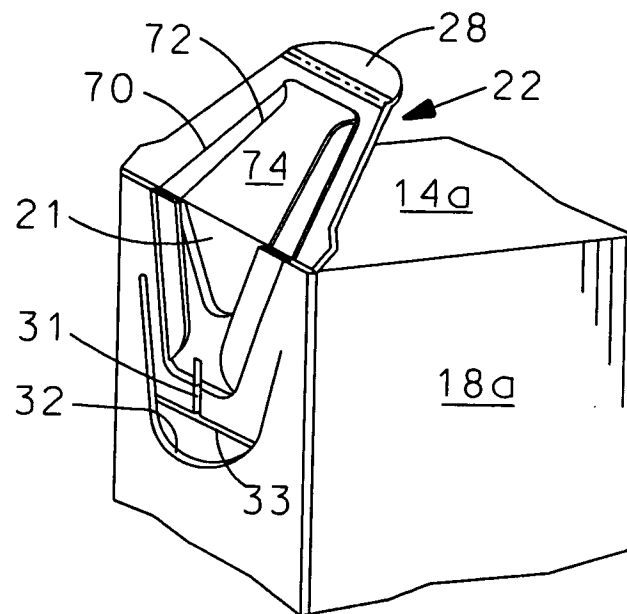
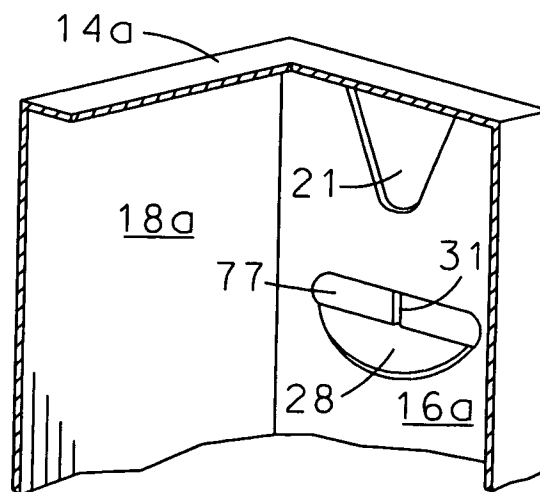


Fig. 6



INTERNATIONAL SEARCH REPORT

International application No

PCT/US2008/008936

A. CLASSIFICATION OF SUBJECT MATTER

INV. B65D5/70

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

B65D

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EP0-Internal

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 5 036 983 A (THYKESON EVERETT [US]) 6 August 1991 (1991-08-06) the whole document	1-5
A	US 2 819 831 A (POLAREK RICHARD G ET AL) 14 January 1958 (1958-01-14) the whole document	1-5
A	US 5 000 320 A (KUCHENBECKER MORRIS W [US]) 19 March 1991 (1991-03-19) the whole document	1-5
A	US 5 810 250 A (STONE JAMES L [US] ET AL) 22 September 1998 (1998-09-22) the whole document	1-5
A	US 5 114 013 A (BROWN ARNOLD [US] ET AL) 19 May 1992 (1992-05-19) the whole document	1-5



Further documents are listed in the continuation of Box C.



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INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No

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Patent document cited in search report		Publication date	Patent family member(s)	Publication date
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