# United States Patent [19]

## Chaumont

#### [54] SNOWMOBILE SLIDE RAIL SUSPENSION

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- [58] Field of Search ......180/5; 305/17, 18, 24, 25

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Primary Examiner-Richard J. Johnson Attorney-Cushman, Darby & Cushman

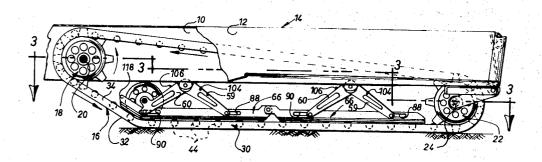
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#### ABSTRACT

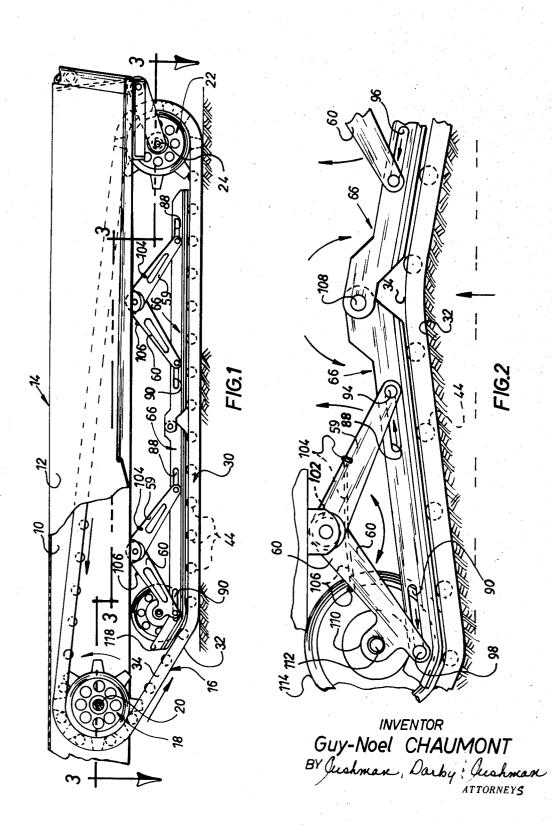
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The disclosure herein describes a slide rail for use in a snowmobile-type suspension assembly; the rail consists of an elongated member with a bottom wall and two side walls. Each side wall is provided with a pair of longitudinally spaced slots, one slot of one side wall being transversely aligned with a slot of the other side wall. The elongated member is mounted to a bearing shaft transversely extending beneath the vehicle, by means of separate link members with one end pivotally mounted on the shaft and with the other end adjacent the slots, of fastening members extending through the slots and securing the lower ends of the link members, and of torsion spring means which are supported on the bearing shaft and include end portions in yielding engagement with link members disposed fore and aft relative to the bearing shaft and urging the link members in a downward direction to thereby cause the rail to maintain contact pressure on the lower run of the track.

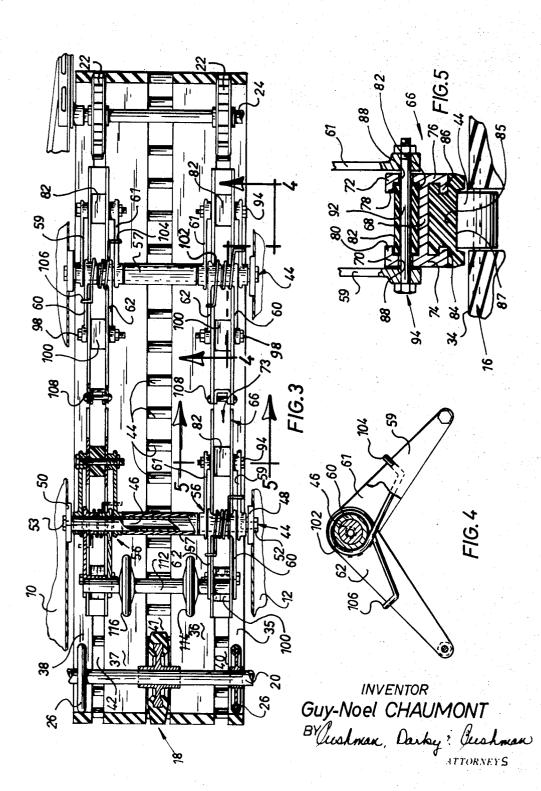
#### 12 Claims, 5 Drawing Figures



SHEET 1 OF 2



SHEET 2 OF 2



### SNOWMOBILE SLIDE RAIL SUSPENSION

This invention relates generally to a suspension assembly for use in a lightweight vehicle of the type driven by an endless flexible track. More particularly, 5 this invention relates to an improvement in the construction of a suspension assembly for a snowmobile or the like using slide bars or rails to apply contact pressure on the inner surface of the lower run of the track.

Most present-day snowmobile suspension assemblies 10 normally consist of an arrangement of a plurality of bogey wheels which are downwardly spring biased so as to be in constant rolling contact with the inner surface of the ground-engaging run of the track. More recently, 15 a further suspension assembly (see, for examples, U.S. Pat. No. 3,527,505 and U.S. Pat. No. 3,527,506, both issued on Sept. 8, 1970 to A. E. Hetteen and A. R. Erickson, respectively) has been devised wherein one or more longitudinally extending rails slide on the inner surface of the track; this type of slide rail suspension, however, is normally combined with a bogey wheel type of suspension to provide maximum traction to the driving track.

It has been found that the manner in which slide rails are mounted to the body structure of the vehicle in order to maintain the lower run of the track in full driving engagement with the snow or ice is quite complex and requires a considerable number of parts thereby increasing the occurrence of breakdown due to com- 30 ponent failure.

It is an object of this invention to provide an improved suspension assembly for track-propelled vehicles using longitudinally extending slide rails, the mounting of which to the body structure of the vehicle 35 is simple and effective while providing to the upper part of the vehicle the necessary resilient action.

According to the present invention, there is provided an improved slide rail for use in a snowmobile-type suspension assembly comprising an elongated member 40 having a bottom wall and two opposite upwardly extending side walls; each side wall is provided with a pair of longitudinally spaced slots, one slot of one side wall being transversely aligned with a slot of the other side wall. The elongated member is mounted to a bearing 45 aligned sprocket-teeth-receiving openings 40, 41 and shaft transversely extending beneath the vehicle by means of separate link members which have one end mounted on the bearing shaft and the other end adjacent the slots, of fastening members which extend through the slots and secure the lower end of the link 50 ple of such a track is described in applicant's co-pendmembers to the rail, and of torsion spring means which are supported on the bearing shaft and include end portions in yielding engagement with link members disposed fore and aft the bearing shaft and urging the link members in a downward direction thereby causing said rail to maintain contact pressure on the lower run of the track.

In a particularly advantageous embodiment of the present invention, the fastening members are supported by nylon sliding members resting on the bottom wall of the rail; these sliding members maintain the fastening members transversely to the slots and also prevents the fastening members from wearing the edges of the slots.

In another preferred embodiment of the invention, two slide rails are positioned in longitudinal alignment on the lower run of the track and are interconnected at one of their ends in an articulated relationship to provide optimum contact pressure by the rails on the lower run of the track and to enable the track to more closely follow the conformation of the terrain over which the vehicle travels.

In order that the invention may be readily understood, a preferred embodiment thereof will now be described, by way of example, with reference to the accompanying drawings in which:

FIG. 1 is a side elevational view of the lower portion of a vehicle embodying the present invention with the body of the vehicle partly cut away;

FIG. 2 is a fragmentary enlarged side elevational view showing two slide rails in an articulated relationship;

FIG. 3 is a longitudinal top plan view taken along lines 3-3 of FIG. 1;

FIG. 4 is a cross-sectional view taken along lines 4-20 4 of FIG. 3; and

FIG. 5 is a transverse cross-sectional view taken along lines 5-5 of FIG. 3.

Referring generally to the drawings, there is shown the lower portion of a snowmobile-type vehicle consist-25 ing of the two lateral side walls 10 and 12 of an inverted U-shaped body structure 14. The vehicle is driven by means of an endless flexible track 16 which is looped around a drive sprocket wheel 18, journalled on the front axle 20, and around one or more idler sprocket wheels 22, mounted on the rear axle 24. Also mounted on the front axle 20 are a pair of track support wheels 26 disposed on opposite sides of the drive sprocket wheel 18. In the present case, only one track is shown mounted underneath the vehicle but it is well known in the snowmobile art that some vehicles are equipped with a pair of laterally spaced drive tracks. The loop divides the track into an upper run 28 and a lower run 30, vertically spaced from one another; the lower run has a ground-engaging corrugated outer surface 32 and an inner generally flat surface 34. The track 16 shown consists of four elongated strips of elastomeric material 35, 36, 37 and 38 longitudinally extending of the vehicle; the strips are laterally spaced by three rows of 42. The strips are, however, held in spaced relation by means of a plurality of transversely extending reinforcing members (not shown) which may be partially or entirely embedded in the elastomeric material. An examing Canadian application Ser. No. 104,072 filed Jan. 29, 1971. At the level of the rows of openings, the reinforcing members support for rotation thereabout rollers 44; the typical construction and operation of such 55 track is disclosed in applicant's co-pending Canadian application Ser. No. 104,073 filed Jan. 29, 1971. Some other tracks are provided with a wearing metal clip crimped around the rubber material between adjacent openings.

60 Referring to FIGS. 1, 2 and 3, an example of a suspension assembly made in accordance with the present invention is shown mounted on a plurality of transversely extending and longitudinally spaced support members 44 disposed between the lateral side 65 walls 10 and 12 of the body structure 14. Each support member 44 consists of a bearing shaft 46 which is secured at its opposite ends to side plates 48 and 50,

respectively fixed to side walls 10 and 12 by means of bolts 52 and 53. Each bearing shaft carries two sets 56 of separate link members; the sets are equidistantly disposed on each side of the longitudinal central axis of the vehicle and are separated from one another by a 5sleeve 57 coaxially mounted on the shaft 46. Each set 56 consists of four link members 59, 60, 61 and 62 which have their upper ends pivotally mounted on shaft 46 and their lower end disposed adjacent an elongated rail 66 longitudinally extending beneath the bearing shaft and contacting the lower run 30 of the track 16. The slide rail 66 is formed of any suitable rigid material, preferably extruded aluminum and consists of a bottom wall 68, a first pair of opposite upwardly extending side walls 70 and 72, and a second pair of opposite downwardly extending side walls 74 and 76 thereby forming a substantially H-shaped frame member (see FIG. 5). Side walls 70 and 72 have inwardly bent upper wall 68 a first lengthwise channel 73 (see FIG. 3) which receives a pair of slide members 82 and 100 of any suitable wear-resistant material, such as nylon. Side walls 74 and 76 have inwardly bent lower flange portions 84 and 86 and define with the bottom wall 68 a 25 second lengthwise channel in which is fixedly received a longitudinal runner 85 of any suitable wear-resistant material, such as nylon. The runner 85 extends beyond the flange portions 84 and 86 and has an underside with a recess 87 in which are received for rotation the rollers 3044 of the track 16; this type of rail-and-roller construction greatly diminishes the wear of the track due to frictional contact or the occurrence of clip de-crimping.

Side walls 70 and 72 are each provided with a pair of 35 longitudinally spaced slots 88 and 90 disposed fore and aft relative to the bearing shaft 46, one slot of one side wall being transversely aligned with a like numbered slot of the other side wall. Slide members 82 and 100 are respectively received in channel 73 adjacent a pair 40 of transversely aligned slots 88 and 90 and respectively support fastening members, such as bolts 94 and 98. Referring to FIG. 5, bolt 94 has a shank portion 92 which extends through the slide member 82; bolt 94 secures the lower end of link members 59 and 61 to the 45 rail 66. In order to ensure that the shank portion of the bolt will not unduly wear the edges of slots 88, the slide member 82 is constructed to receive bolt 94 so as to leave a clearance between the bolt and the edges of the slots. Furthermore, the function of the slide members 50 82 and 100 is to maintain the transverse bolt 94 perpendicular to the longitudinal axis of the rail thereby preventing the jamming of the bolt in the slots.

In order to yieldingly urge the link members in a downward direction to thereby cause the rails to main- 55 tain contact pressure on the lower run of the track, torsion spring means 102 are supported by the bearing shaft 46 and include end portions 104 and 106 in engagement with one link member disposed fore the bearing shaft and with one link member disposed aft the  $^{60}$ bearing shaft. The link members are mounted in pairs; however, since the link members of each pair are interconnected by the fastening members, the torsion springs 102 need only have one end in contacting en-65 gagement with each side of the bearing shaft.

The invention has been described above in relation to a suspension assembly mounted on one bearing shaft sion assembly may be adapted to be mounted on vehicles having a different number of shafts or having a different track construction. In another advantageous embodiment of the present

10 invention, as shown in FIG. 3, the slide rail suspension assembly mounted on one bearing shaft is disposed in longitudinal alignment with the slide rail suspension assembly mounted on the next longitudinally spaced bearing shaft. The two aligned rails 66 are intercon-15 nected in an articulated manner by having one of their ends pivotally connected by means of a pin or bolt 108; thus each rail may individually and independently pivot about its bearing shaft and the track may more closely flange portions 78 and 80 and define with the bottom 20 follow the conformation of the terrain over which the vehicle runs.

> Referring to FIGS. 1-3, the foremost slide rails 66 have an upturned inclined front portion 118 and the foremost link members (60 and 62) on these foremost slide rails support a shaft 112 carrying wheels 114 and 116. This arrangement of upturned front portions and of wheels assists the track in sliding under the rails.

> Although the invention above has been described in relation to one specific form of the invention, it is evident that, as mentioned above, it can be refined and modified in various ways. It is therefore wished to have it understood that this invention is not limited in interpretation except by the terms of the following claims.

What I claim is:

1. A slide rail suspension assembly for mounting on a bearing shaft transversely extending beneath a snowmobile-type vehicle driven by an endless track having upper and lower vertically spaced runs comprising, in combination:

a. an elongated rail member longitudinally extending beneath the bearing shaft and contacting the lower run of the track, said rail having a bottom wall and two opposite upwardly extending side walls, each of said side walls provided with a pair of longitudinally spaced slots disposed fore and aft relative to the bearing shaft, one slot of one side wall being transversely aligned with a slot of the other side wall;

b. separate link members each having one end pivotally mounted on the bearing shaft and the other end disposed adjacent said slots;

c. fastening members extending through transversely aligned slots and securing the lower end of said. link members to said rail;

d. torsion spring means supported on said bearing shaft and including end portions in yielding engagement with link members disposed fore and aft the bearing shaft and urging the link members in a downward direction thereby causing said rail to maintain contact pressure on the lower run of the track.

2. A slide rail suspension assembly as defined in claim 1 wherein said bottom wall and said side walls define a first lengthwise channel; further comprising a pair of wear-resistant slide members, each slide

member being received in said channel adjacent a pair of transversely aligned slots; each slide member supporting one of said fastening members so as to prevent said fastening members to contact the edges of said slots and to prevent said fastening members to become 5 jammed transversely in said slots.

3. A slide rail suspension assembly as defined in claim 2 wherein the side walls of said channel further include inwardly bent flange portions extending at least partially over said slide members thereby confining said 10 slide members in said channel.

4. A slide rail suspension as defined in claim 3 wherein said rail further includes two downwardly extending side walls defining with said bottom wall a second lengthwise channel, and a longitudinal wear-re- 15 sistant runner tightly received in said second channel and having an underside adapted to contact the lower run of the track.

5. A slide rail suspension assembly as defined in claim 4 wherein the separate link members are 20 mounted in pairs fore and aft relative to the bearing shaft and wherein the end portions of said torsion spring means engage one link member of each pair of link members.

wherein said slide members and said longitudinal wearresistant runner are made of nylon.

7. In a snowmobile-type vehicle having a body structure and being driven by an endless track having upper and lower vertically-spaced runs, in combination:

- I. two or more longitudinally spaced bearing shafts transversely extending beneath the vehicle and having their opposite ends secured to the body structure:
- II. one or more slide rail suspension assemblies 35 mounted on each of said bearing shafts, each assembly comprising:
  - a. an elongated rail member longitudinally extending beneath the bearing shaft and contacting the lower run of the track, said rail having a bottom 40 wall and two opposite upwardly extending side walls, each of said side walls provided with a pair of longitudinally spaced slots disposed fore and aft relative to the bearing shaft, one slot of one side wall being transversely aligned with a slot of 45 the other side wall;
  - b. separate link members each having one end pivotally mounted on the bearing shaft and the

other end disposed adjacent said slots;

- c. fastening members extending through transversely aligned slots and securing the lower end of said link members to said rail;
- d. torsion spring means supported on said bearing shaft and including end portions in yielding engagement with link members disposed fore and aft the bearing shaft and urging the link members in a downward direction thereby causing said rail to maintain contact pressure on the lower run of the track.

8. In a snowmobile-type vehicle as defined in claim 7, wherein two slide rail suspension assemblies are mounted on each bearing shaft in laterally spaced relationship, the slide rail suspension assembly on one bearing shaft being in longitudinal alignment with the slide rail suspension assembly on a longitudinally spaced bearing shaft, said suspension assemblies in alignment being interconnected at one of their ends in an articulated relationship whereby each rail may individually and independently pivot about its bearing shaft.

9. In a snowmobile-type vehicle as defined in claim 8, wherein the foremost slide rails have an upturned 6. A slide rail suspension as defined in claim 4 25 inclined front portion and wherein the foremost link members on said foremost slide rails support a wheel carrying shaft.

10. A slide rail for use in a snowmobile-type suspension assembly comprising an elongated member having 30 a bottom wall and two opposite upwardly extending side walls, each of said side walls provided with a pair of longitudinally spaced slots, one slot of one side wall being transversely aligned with a slot of the other side wall, said elongated member further including two downwardly extending side walls defining with said bottom wall a lengthwise channel, a longitudinal wear-resistant runner being secured in said channel and having an underside extending beyond the downwardly extending side walls.

11. A slide rail as defined in claim 10 wherein each of said upwardly and downwardly side walls include inwardly bent flange portions at their upper and lower edges, respectively.

12. A slide rail as defined in claim 11 wherein one end of said member has an upturned inclined portion and wherein the other end is adapted to be connected to another like elongated member.

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