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(54) **Method for obtaining tiles for removable floors**

(57) The procedure consists in laying a series of small pieces (3) over the cavity (2) established inside a supporting structure (1), where said cavity has a quadrangular or four-sides contour and its shape matches the master template of the piece to be obtained. The dimensions of the small pieces (3) must be submultiples of the corresponding quadrangular side of the cavity (2) and therefore of the master template. After the small pieces

(3) have been laid in the aforementioned manner a layer of glue (4) is applied on their visible face that is then fixed by superimposing a support plate (5) over them which causes all the pieces to come together forming a single block. After said block has been extracted from the cavity (2) grooves (6) are grinded on the visible face of the small pieces (3) in a crisscross pattern forming a square grid and thus obtaining the definitive tile that can then be used in removable floor applications.

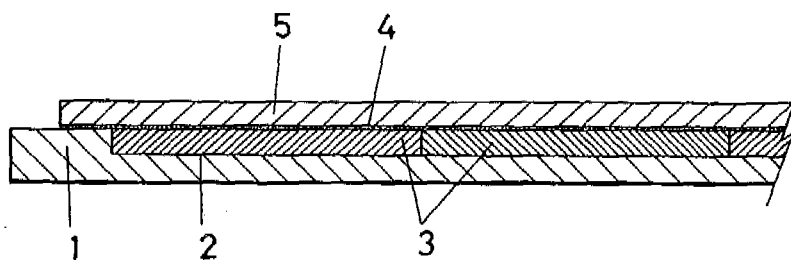


FIG. 2

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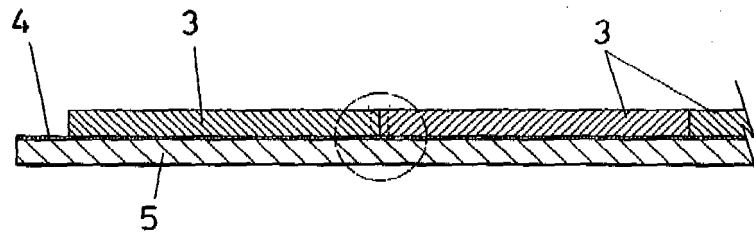


FIG.3

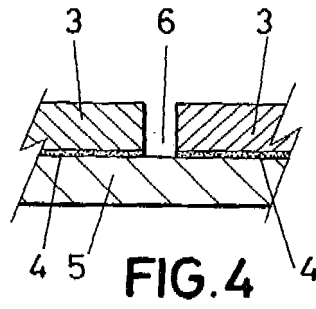


FIG.4



EUROPEAN SEARCH REPORT

 Application Number
 EP 08 38 0253

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Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (IPC)
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The present search report has been drawn up for all claims			TECHNICAL FIELDS SEARCHED (IPC) E04F E03F B44C
Place of search Munich		Date of completion of the search 2 December 2011	Examiner Bastian, Almut
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	

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**ANNEX TO THE EUROPEAN SEARCH REPORT
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02-12-2011

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