

(19) World Intellectual Property Organization
International Bureau



(43) International Publication Date
19 February 2009 (19.02.2009)

PCT

(10) International Publication Number
WO 2009/021749 A2

(51) International Patent Classification:
C07D 263/57 (2006.01)

(74) Agents: **RITTER, Thomas, Ph.D.** et al.; Jones Day,
Rechtsanwälte Attorneys-at-Law Patentanwälte, Prinzre-
gentenstrasse 11, 80538 Munich (DE).

(21) International Application Number:
PCT/EP2008/006719

(22) International Filing Date: 14 August 2008 (14.08.2008)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:
0715937.9 15 August 2007 (15.08.2007) GB

(71) Applicant (for all designated States except US): **SUMMIT
CORPORATION PLC** [GB/GB]; 91 Milton Park, Abing-
don, Oxon OX14 4RY (GB).

(72) Inventors; and

(75) Inventors/Applicants (for US only): **AHMED, Shabana**
[GB/GB]; 91 Milton Park, Abingdon, Oxon OX14 4RY
(GB). **HOOPER, Mark, William** [—/GB]; 91 Milton
Park, Abingdon, Oxon OX14 4RY (GB). **ETHERING-
TON, Karen, June** [GB/GB]; 91 Milton Park, Abingdon,
Oxon OX14 4RY (GB). **WEYMOUTH-WILSON,
Alexander, Charles** [GB/GB]; 91 Milton Park, Abingdon,
Oxon OX14 4RY (GB).

(81) Designated States (unless otherwise indicated, for every
kind of national protection available): AE, AG, AL, AM,
AO, AT, AU, AZ, BA, BB, BG, BH, BR, BW, BY, BZ, CA,
CH, CN, CO, CR, CU, CZ, DE, DK, DM, DO, DZ, EC, EE,
EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID,
IL, IN, IS, JP, KE, KG, KM, KN, KP, KR, KZ, LA, LC, LK,
LR, LS, LT, LU, LY, MA, MD, ME, MG, MK, MN, MW,
MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PG, PH, PL, PT,
RO, RS, RU, SC, SD, SE, SG, SK, SL, SM, ST, SV, SY, TJ,
TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM,
ZW.

(84) Designated States (unless otherwise indicated, for every
kind of regional protection available): ARIPO (BW, GH,
GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM,
ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM),
European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI,
FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV, MC, MT, NL,
NO, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG,
CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Published:

— without international search report and to be republished
upon receipt of that report

(54) Title: TREATMENT OF DUCHENNE MUSCULAR DYSTROPHY

(57) Abstract: Provided is a process for the preparation of a compound useful in the treatment of Duchenne muscular dystrophy.



WO 2009/021749 A2

TREATMENT OF DUCHENNE MUSCULAR DYSTROPHY

RELATED APPLICATION

Priority is claimed herein to British application GB0715937.9, filed August 15, 2007,
5 entitled "TREATMENT OF DUCHENNE MUSCULAR DYSTROPHY." The above-referenced application is incorporated by reference herein in its entirety.

FIELD

Provided herein is a process for the preparation of a compound for the treatment of Duchenne muscular dystrophy.

10 BACKGROUND

Duchenne muscular dystrophy (DMD) is a common, genetic neuromuscular disease associated with the progressive deterioration of muscle function, first described over 150 years ago by the French neurologist, Duchenne de Boulogne, after whom the disease is named. DMD has been characterized as an X-linked recessive disorder that affects 1 in 3,500
15 males caused by mutations in the dystrophin gene. The gene is the largest in the human genome, encompassing 2.6 million base pairs of DNA and containing 79 exons. Approximately 60% of dystrophin mutations are large insertion or deletions that lead to frameshift errors downstream, whereas approximately 40% are point mutations or small frameshift rearrangements. The vast majority of DMD patients lack the dystrophin protein.
20 Becker muscular dystrophy is a much milder form of DMD caused by reduction in the amount, or alteration in the size, of the dystrophin protein. The high incidence of DMD (1 in 10,000 sperm or eggs) means that genetic screening will never eliminate the disease, so an effective therapy is highly desirable.

A number of natural and engineered animal models of DMD exist, and provide a
25 mainstay for preclinical studies (Allamand, V. & Campbell, K. P. Animal models for muscular dystrophy: valuable tools for the development of therapies. *Hum. Mol. Genet.* **9**, 2459-2467 (2000). Although the mouse, cat and dog models all have mutations in the *DMD* gene and exhibit a biochemical dystrophinopathy similar to that seen in humans, they show surprising and considerable variation in terms of their phenotype. Like humans, the canine
30 (Golden retriever muscular dystrophy and German short-haired pointer) models have a severe phenotype; these dogs typically die of cardiac failure. Dogs offer the best phenocopy for

human disease, and are considered a high benchmark for preclinical studies. Unfortunately, breeding these animals is expensive and difficult, and the clinical time course can be variable among litters.

The *mdx* mouse is the most widely used model due to availability, short gestation
5 time, time to mature and relatively low cost (Bulfield, G., Siller, W. G., Wight, P. A. & Moore, K. J. X chromosome-linked muscular dystrophy (*mdx*) in the mouse. *Proc. Natl Acad. Sci. USA* **81**, 1189-1192 (1984)).

Since the discovery of the DMD gene about 20 years ago, varying degrees of success
10 in the treatment of DMD have been achieved in preclinical animal studies, some of which are being followed up in humans. Present therapeutic strategies can be broadly divided into three groups: first, gene therapy approaches; second, cell therapy; and last, pharmacological therapy. Gene- and cell-based therapies offer the fundamental advantage of obviating the need to separately correct secondary defects/ pathology (for example, contractures), especially if initiated early in the course of the disease. Unfortunately, these approaches face
15 a number of technical hurdles. Immunological responses against viral vectors, myoblasts and newly synthesized dystrophin have been reported, in addition to toxicity, lack of stable expression and difficulty in delivery.

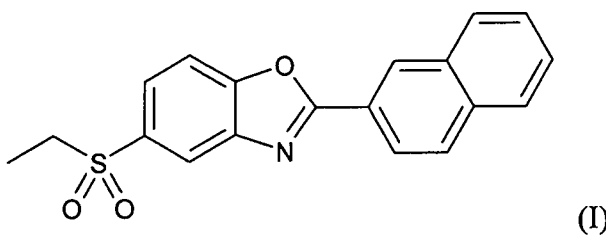
Pharmacological approaches for the treatment of muscular dystrophy differ from
gene- and cell-based approaches in not being designed to deliver either the missing gene
20 and/or protein. In general, the pharmacological strategies use drugs/molecules in an attempt to improve the phenotype by means such as decreasing inflammation, improving calcium homeostasis and increasing muscle progenitor proliferation or commitment. These strategies offer the advantage that they are easy to deliver systemically and can circumvent many of the immunological and/or toxicity issues that are related to vectors and cell-based therapies.
25 Although investigations with corticosteroids and sodium cromoglycate, to reduce inflammation, dantrolene to maintain calcium homeostasis and clenbuterol to increase muscle strength, have produced promising results none of these potential therapies has yet been shown to be effective in treating DMD.

An alternative pharmacological approach is upregulation therapy. Upregulation
30 therapy is based on increasing the expression of alternative genes to replace a defective gene and is particularly beneficial when an immune response is mounted against a previously absent protein. Upregulation of utrophin, an autosomal paralogue of dystrophin has been

proposed as a potential therapy for DMD (Perkins & Davies, Neuromuscul Disord, S1: S78-S89 (2002), Khurana & Davies, Nat Rev Drug Discov 2:379-390 (2003)). When utrophin is overexpressed in transgenic *mdx* mice it localizes to the sarcolemma of muscle cells and restores the components of the dystrophin-associated protein complex (DAPC), which prevents the dystrophic development and in turn leads to functional improvement of skeletal muscle. Adenoviral delivery of utrophin in the dog has been shown to prevent pathology. Commencement of increased utrophin expression shortly after birth in the mouse model can be effective and no toxicity is observed when utrophin is ubiquitously expressed, which is promising for the translation of this therapy to humans. Upregulation of endogenous utrophin to sufficient levels to decrease pathology might be achieved by the delivery of small diffusible compounds.

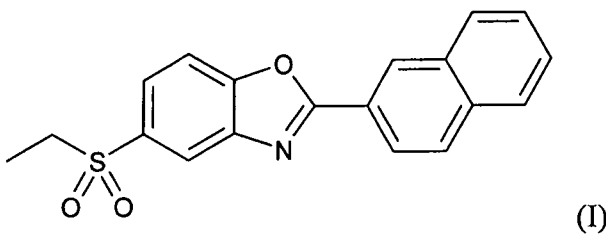
DESCRIPTION

It has been discovered that the compound of formula 1 has excellent properties for the treatment of Duchenne muscular dystrophy.

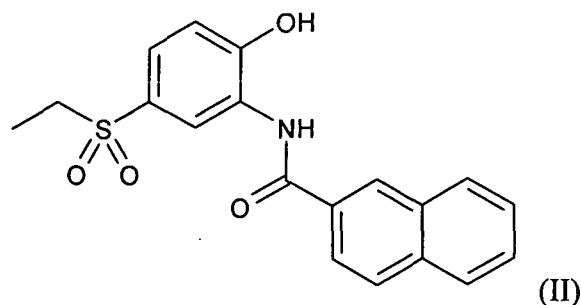


Accordingly, there is need for an efficient synthesis of the compound of formula (I): 5-(ethylsulfonyl)-2-(naphthalen-2-yl)benzo[d]oxazole.

Provided herein is a process for the preparation of the compound of formula (I)



comprising a cyclisation of a compound of formula (II)



in the presence of an acid catalyst.

The instant disclosure will now be described with reference to the accompanying drawings in detail:

5 Figure 1 shows a luciferase reporter assay (murine H2K cells).

Figure 2 shows a dose dependent luciferase induction.

Figure 3 shows an example of TA muscle sections stained with antibody specific for mouse utrophin.

10 Figure 4 shows that mice exposed to CPD-A (V2 and V3) showed increased levels of utrophin expression compared to control.

There is broad scope for manipulation of the precise conditions of the reaction. All such manipulations are within the scope of the invention. Resources that would be of help to the skilled person when performing the invention include Vogel's Textbook of Practical Organic Chemistry, Fifth Edition, B. S. Furniss et al, Pearson Education Limited, 1988, 15 which discusses general practical procedure. In addition, methods of synthesis are discussed in Comprehensive Heterocyclic Chemistry, Vol. 1 (Eds.: AR Katritzky, CW Rees), Pergamon Press, Oxford, 1984 and Comprehensive Heterocyclic Chemistry II: A Review of the Literature 1982-1995 The Structure, Reactions, Synthesis, and Uses of Heterocyclic Compounds, Alan R. Katritzky (Editor), Charles W. Rees (Editor), E.F.V. Scriven (Editor), 20 Pergamon Pr, June 1996. Other general resources which would aid the skilled person include March's Advanced Organic Chemistry: Reactions, Mechanisms, and Structure, Wiley-Interscience; 5th edition (January 15, 2001).

The reaction may be carried out at a temperature of from -10°C to +170°C. Generally the reaction may be carried on at the reflux temperature of the solvent at normal pressure. It 25 has been found that the reagents may be mixed whilst cold, without their being prior heated

and before addition of solvent. Preparation in this manner did not adversely affect the reaction. This makes the physical processing easier and safer.

The reaction may be carried out in any suitable solvent that does not interfere with the reaction. Solvents that may be used include protic solvents such as acetic acid, formic acid, 1- and 2-propanol, 1- and 2-butanol, 3-Me-1-butanol, isobutanol, 1-pentanol, and aprotic solvents such as toluene, xylene (mixed), dioxane, 4-Me-2-pentanone, isobutyl acetate, n-propyl acetate and butyl acetate. In one embodiment, the solvent is xylenes (mixed).

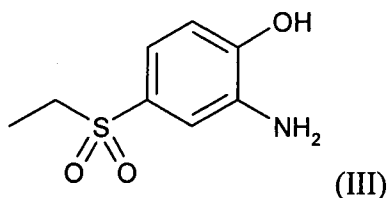
In one embodiment, water produced as a by-product of the cyclisation is removed.

Methods of removing water from reactions are well known to the person skilled in the art. In one embodiment the water is removed by use of Dean-Stark apparatus. In the embodiment of the process when Dean-Stark apparatus is used it is preferred that the solvent has a boiling point greater than 100°C. It has been found that removal of water in this manner is beneficial to reaction rate and yield.

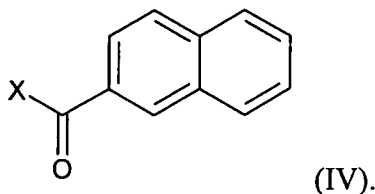
Any suitable acid catalyst may be used to catalyse the cyclisation, and many are known to the skilled person. Suitable catalysts include, but are not limited to p-toluenesulfonic acid and methanesulfonic acid.

In certain embodiments, rapid stirring is not essential. On a medium to large scale overhead stirring is sufficient, but it is not necessary to create a vortex.

The compound of formula (II) may be synthesised in any way. In one embodiment the compound of formula (II) is prepared by the reaction of an aminoalcohol of formula (III)



with an acyl derivative of formula (IV) wherein X represents a leaving group



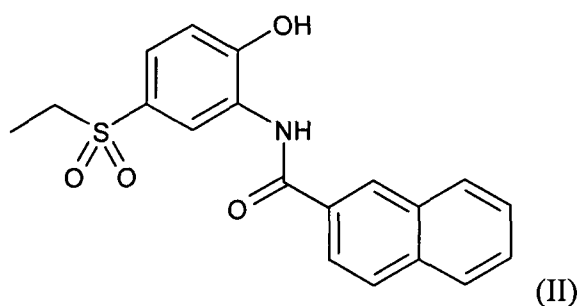
X represents any suitable leaving group. The skilled person is well aware of the range of suitable acyl derivatives available. However, in one embodiment, X represents halogen, wherein by halogen is meant F, Cl, Br or I. In another embodiment, X represents Cl.

The synthesis for the preparation of the compound of formula (II) may be carried out in any suitable solvent that does not interfere with the reaction. Solvents that may be used include protic solvents such as acetic acid, formic acid, 1- and 2-propanol, 1- and 2-butanol, 3-Me-1-butanol, isobutanol and 1-pentanol, and aprotic solvents such as toluene, xylene (mixed), dioxane, 4-Me-2-pentanone, isobutyl acetate, n-propyl acetate and butyl acetate. In one embodiment, the solvent is xylenes (mixed).

In one embodiment of the invention the compound of formula (II) is synthesised and purified in a separate step to the cyclisation step.

In another embodiment, a one-pot procedure is used, wherein the compound of formula (II) is synthesised and subsequently cyclised without intermediate purification of the compound of formula (II) or removal of solvent.

In one embodiment, an aminoalcohol of formula (III) and an acyl derivative of formula (IV) wherein X represents Cl are reacted in a solvent to give the compound of formula (II)



which is used in the process provided herein without intermediate purification or removal of the solvent.

During the reaction of the aminoalcohol and the acid chloride, HCl gas is liberated, which may be neutralised by a base. In one embodiment, the base is in an external trap. By external trap is meant the base is not present in the reaction mixture, and also that the HCl-base adduct is not produced in the reaction mixture. Use of an external trap simplifies purification, and minimises the risk of side-reactions catalysed by or involving the base. In one embodiment the liberated HCl gas may be neutralised by passing the exhaust gases from

the reaction mixture through an alkali scrub, for example NaOH (aq). The skilled person is well aware of other scrubs that may be used to neutralise acidic exhaust gases from reactions.

In certain embodiments, the reaction of the amine with the acid chloride can be very quick and prolonged heating at this stage is not necessary. On a large scale (for example greater than one kilogram) gas evolution is quite rapid, and careful temperature control is necessary. For example, use can be made of jacketed reactors – the temperature can be increased slowly to a suitable level and then maintained at this temperature once HCl evolution begins. Once the HCl evolution is complete careful control need not be continued – the reaction may be monitored to observe completion by any suitable method, for example GCMS or TLC.

In another embodiment, X represents Cl, the reaction takes place in xylenes (mixed) under reflux, and the compound of formula (II) is used in the process provided herein without intermediate purification or removal of solvent, and in the cyclisation step methanesulfonic acid is used as the acid catalyst.

The product is isolated using conventional techniques. See for example Vogel's Textbook of Practical Organic Chemistry, Fifth Edition, B. S. Furniss et al, Pearson Education Limited, 1988, which discusses general purification techniques.

In one embodiment when the solvent is xylenes (mixed) the solution comprising the product is allowed to cool to about 90°C and is then filtered. In certain embodiments, the temperature of the solution in the filtration step affects the yield and purity: the higher the temperature of the solution during filtration the greater the yield product and the lower the purity of the product.

Following filtration, the xylene (mixed) solution can be cooled causing the product to crystallise. The time taken for the product to crystallise is dependent on several factors – for example the concentration of the solution and the solvent used. However, in one embodiment, the reaction mixture is left for several hours.

After separation of the product by filtration optionally the product may be further purified by washing with a suitable solvent. Suitable solvents include, but are not limited to, MTBE, acetone and ethanol. In one embodiment, the solvent is methyl tert-butyl ether. Washing in this manner increases the purity of the product but may decrease the yield.

Further, the product may be recrystallised if necessary. Recrystallisation solvents that may be used include a mixed solvent comprising one of acetone, ethyl acetate,

tetrahydrofuran and heptane in addition to an alcohol (for example ethanol). Recrystallization may also be performed in acetone alone.

The potential activity of the compound of formula I for use in the treatment of DMD may be demonstrated in the following predictive assay and screens.

5 1. Luciferase reporter assay (murine H2K cells)

The cell line used for the screen is an immortalized *mdx* mouse H2K cell line that has been stably transfected with a plasmid containing ≈5kb fragment of the Utrophin A promoter including the first untranslated exon linked to a luciferase reporter gene (see Figure 1).

10 Under conditions of low temperature and interferon containing media, the cells remain as myoblasts. These are plated into 96 well plates and cultured in the presence of compound for three days. The level of luciferase is then determined by cell lysis and reading of the light output from the expressed luciferase gene utilising a plate luminometer.

Example of pharmacological dose response of compounds in the assay is shown in
15 Figure 2.

2. *mdx* mouse

Data obtained from the ADMET data was prioritised and the compounds with the best in vitro luciferase activity and reasonable ADMET data were prioritised for testing in the *mdx* proof of concept study where the outcome was to identify whether any of the compounds had
20 the ability to increase the levels of utrophin protein in dystrophin deficient muscle when compared to vehicle only dosed control animals.

There were two animals injected with 10mg/kg of compound administered ip daily for 28 days plus age matched controls. Muscle samples were taken and processed for sectioning (to identify increases in sarcolemmal staining of utrophin) and Western blotting (to identify
25 overall increases in utrophin levels).

Figure 3 shows an example of TA muscle sections stained with antibody specific for mouse utrophin. Comparison to the *mdx* muscle only injected with vehicle shows an increase in the amount of sarcolemmal bound utrophin.

Muscles from the above treated mice were also excised and processed for Western
30 blotting and stained with specific antibodies (see Figure 4). Again using muscle dosed with

CPD-A shows a significant increase in the overall levels of utrophin present in both the TA leg muscle and the diaphragm. Both mice exposed to CPD-A (V2 and V3) showed increased levels of utrophin expression compared to control.

5 Positive upregulation data from the first 28 day study were then repeated in a further two mouse 28 day study. A total of three different compounds have shown in duplicate the ability to increase the level of utrophin expression in the *mdx* mouse when delivered daily by ip for 28 days. This data demonstrates the ability of the compound when delivered ip causes a significant increase in the levels of utrophin found in the *mdx* muscle and therefore gives us the confidence that this approach will ameliorate the disease as all the published data to date
10 demonstrates that any increase of utrophin levels over three fold has significant functional effects on dystrophin deficient muscle.

The H2K/mdx/Utro A reporter cell line maintenance

The H2K/mdx/Utro A reporter cell line was passaged twice a week until $\leq 30\%$ confluent. The cells were grown at 33°C in the presence of $10\% \text{CO}_2$.

15 To remove the myoblasts for plating, they were incubated with Trypsin / EDTA until the monolayer started to detach.

Growth Medium

DMEM Gibco 41966

20% FCS

20 1% Pen/Strep

1% glutamine

10mls Chick embryo extract

Interferon(1276 905 Roche) Add fresh $10\mu\text{l}$ / 50mls medium

Luciferase Assay for 96 Well Plates

25 The H2K/mdx/Utro A reporter cell line cells were plated out into 96 well plates (Falcon 353296, white opaque) at a density of approximately 5000 cells/well in $190\mu\text{l}$ normal growth medium. The plates were then incubated at 33°C in the presence of $10\% \text{CO}_2$ for 24 hrs.

Compounds were dosed by adding 10µl of diluted compound to each well giving a final concentration of 10µM. The plates were then incubated for a further 48hrs.

Cells were then lysed in situ following the manufacture's protocols(Promega Steady-Glo Luciferase Assay System(E2520), then counted for 10 seconds using a plate luminometer
5 (Victor1420).

Compound Storage

Compounds for screening were stored at -20°C as 10mM stocks in 100% DMSO until required.

Injection of *mdx* mice with compounds

10 Mdx from a breeding colony were selected for testing. Mice were injected daily with either vehicle or 10mg/kg of compound using the intraperitoneal route (ip). Mice were weighed and compounds diluted in 5% DMSO, 0.1% tween in PBS.

Mice were sacrificed by cervical dislocation at desired time points, and muscles excised for analysis.

15

Muscle Analysis

Immunohistochemistry

Tissues for sectioning were dissected, immersed in OCT (Bright Cryo-M-Bed) and frozen on liquid nitrogen cooled isopentane. Unfixed 8µM cryosections were cut on a Bright
20 Cryostat, and stored at -80°C.

In readiness for staining, sections were blocked in 5% fetal calf serum in PBS for 30 mins. The primary antibodies were diluted in blocking reagent and incubated on sections for 1.5 hrs in a humid chamber then washed three times for 5mins in PBS. Secondary antibodies were also diluted in blocking reagent, and incubated for 1 hr in the dark in a humid chamber.
25 Finally sections were washed three times 5mins in PBS and coverslips were mounted with hydromount. Slides were analysed using a Leica fluorescent microscope.

Results

Biological activity was assessed using the luciferase reporter assay in murine H2K cells, and is classified as follows:

- + Up to 200% relative to control
- ++ Between 201% and 300% relative to control
- +++ Between 301% and 400% relative to control
- ++++ Above 401% relative to control

5

5-(ethylsulfonyl)-2-(naphthalen-2-yl)benzo[d]oxazole	+++
--	-----

The invention will now be described in relation to the following example, which is intended to illustrate the invention and should not be construed as limiting.

Example

10 The following materials were used:

Material	Grade	Moles	Quantity
2-Amino-4-(ethylsulfonyl)phenol	97 %	4.72 mol	948 g
2-Naphthoyl chloride	98 %	4.72 mol	900 g
Methanesulfonic acid	98 %	2.36 mol	153 mL
Xylenes mixed	96 %	n/a	6 L
Sodium hydroxide	-	9.44 mol	378 g
tert-Butyl methyl ether	99 %	-	1.0 L

Procedure:

A vessel was equipped with a retreat blade stirrer and downward pumping turbine, a five necked flange lid, seal and clamp, stirrer gland and overhead stirrer, thermometer pocket,
 15 Dean-Stark trap, dropping funnel and condenser. The water to the condenser was then switched on.

The sodium hydroxide and 0.80 L of water were then mixed (whilst cooling in an ice bath until all the sodium hydroxide has dissolved - caution exothermic). The resulting solution was then transferred to a scrubber appropriately attached to the vessel.

The 2-amino-4-(ethylsulfonyl)phenol and 2.00 L of xylenes (mixed) were then transferred to the vessel, and the reagents and solvent were stirred at 100 rpm.

Then, the 2-naphtholyl chloride was dissolved in 2.00 L of xylenes (mixed) and transferred into the vessel. The stirring rate was increased to 150 rpm.

5 The temperature of the solution was gradually increased to 100°C over a period of not less than 30 mins, and then maintained at that level for 10 mins. (Caution: HCl gas is evolved during this process through the gas scrubber). The stirrer speed was then increased to 315 rpm and the temperature gradually increased over a period of 30 minutes until reflux (155°C) at which level it was maintained for 90 mins. (Caution: HCl gas is evolved during this
10 process through the gas scrubber).

The methanesulfonic acid was then added drop-wise over a period of 30 mins and reflux was maintained until no further water was being collected in the Dean-Stark apparatus (approx 15 mins).

15 The heat was then removed and the pipe adapter from the Dean-Stark apparatus disconnected. The resulting solution was allowed to cool to 90°C, and then filtered using Whatman 1 filter paper.

The resulting solution was then left at ambient temperature for 18h, after which time the product crystallised, and the product was separated by filtration using Whatman 1 filter paper. The product was then washed with 1× 1.0 L of tert-butyl methyl ether (TBME)

20 The product was then dried in a vacuum oven at 65°C at a pressure of 10mbar until constant weight was achieved (less than 0.5 g difference between consecutive measurements of mass which must be at least 1 h apart).

The product was obtained as a sandy-beige powder in a yield of 80%.

25 The product may be recrystallized by dissolving in refluxing acetone, cooling to -10 °C to -15 °C, and filtering while cold.

Characterisation:

5-(Ethylsulfonyl)-2-(naphthalen-2-yl)benzo[d]oxazole

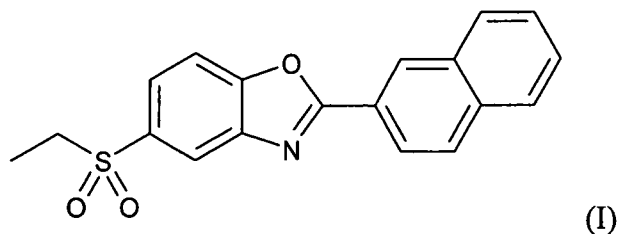
LCMS RT= 6.94min, MH⁺ 338.1;

¹H NMR (DMSO): 8.90 (1H, br), 8.34 (1H, d, *J* 1.4 Hz), 8.30 (1H, dd, *J* 8.6 1.7 Hz), 8.24-8.05 (4H, m), 7.99 (1H, dd, *J* 8.5 1.8 Hz), 7.73-7.64 (2H, m), 3.41 (2H, q, *J* 7.3 Hz), 1.15 (3H, t, *J* 7.3 Hz);

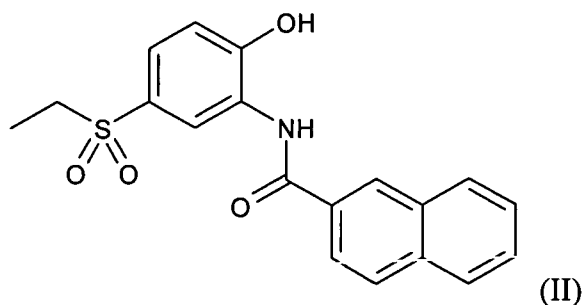
MP = 160-161°C.

WHAT IS CLAIMED IS:

1. A process for the preparation of a compound of formula (I)



comprising a cyclisation of a compound of formula (II)



in the presence of an acid catalyst.

2. The process according to claim 1, wherein the acid catalyst is methanesulfonic acid or p-toluenesulfonic acid.

3. The process according to any preceding claim, wherein the process takes place in a solvent which is heated under reflux.

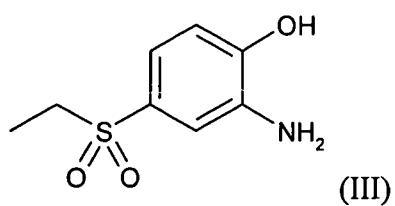
4. The process according to claim 3, wherein the solvent is xylenes (mixed).

5. The process according to any preceding claim wherein water produced as a by-product of the cyclisation is removed.

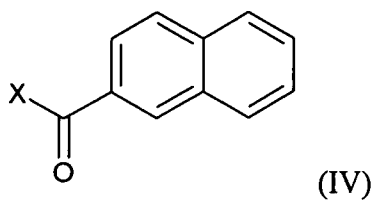
6. The process according to claim 5 wherein the water is removed by use of Dean-Stark apparatus.

7. The process according to any preceding claim, wherein the compound of formula (II) is synthesised in a solvent and subsequently cyclised without intermediate purification of the compound of formula (II) or removal of the solvent.

8. The process according to any preceding claim, wherein the compound of formula (II) is prepared by the reaction of an aminoalcohol of formula (III)



with an acyl derivative of formula (IV) wherein X represents a leaving group



- 5 9. The process according to claim 8, wherein X represents halogen.
10. The process according to claim 8, wherein X represents Cl.

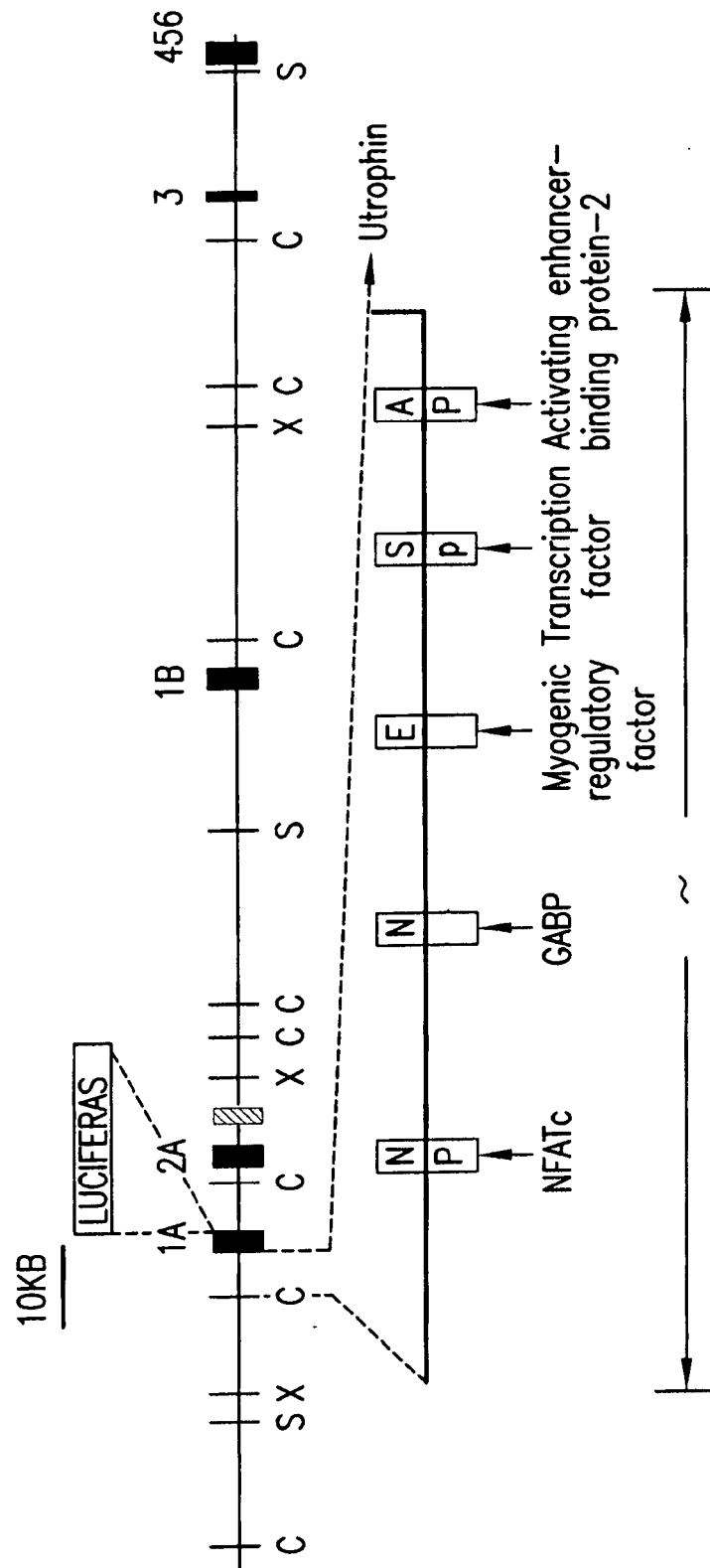
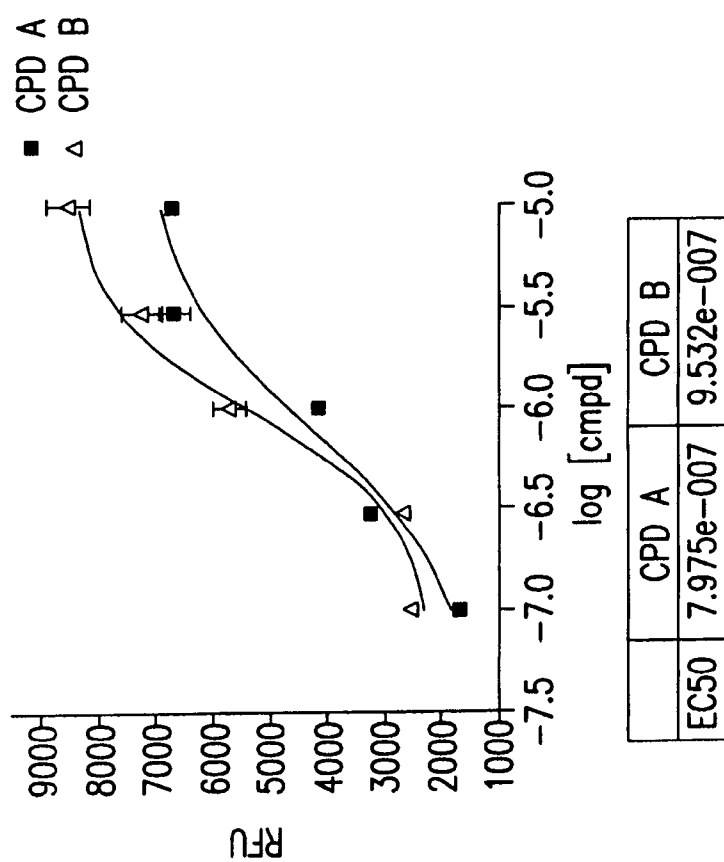


FIG. 1

2/3



CPD A - 5-amino-2-(5,6-dimethylbenzo[d]oxazol-2-yl)phenol
 CPD B - 2-(4-(diethylamino)phenyl)-6-methyl-2H-benzo[d][1,2,3]triazol-5-amine

FIG.2

3/3

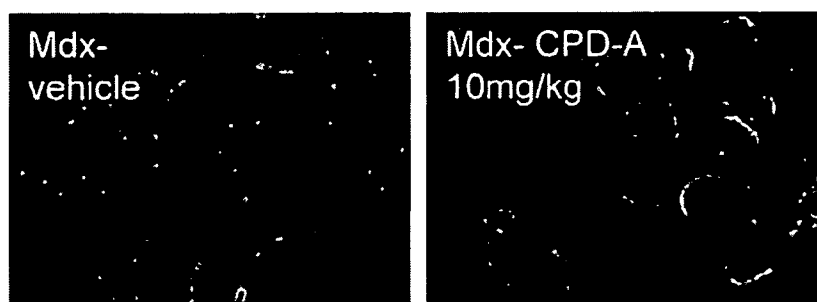


FIG.3

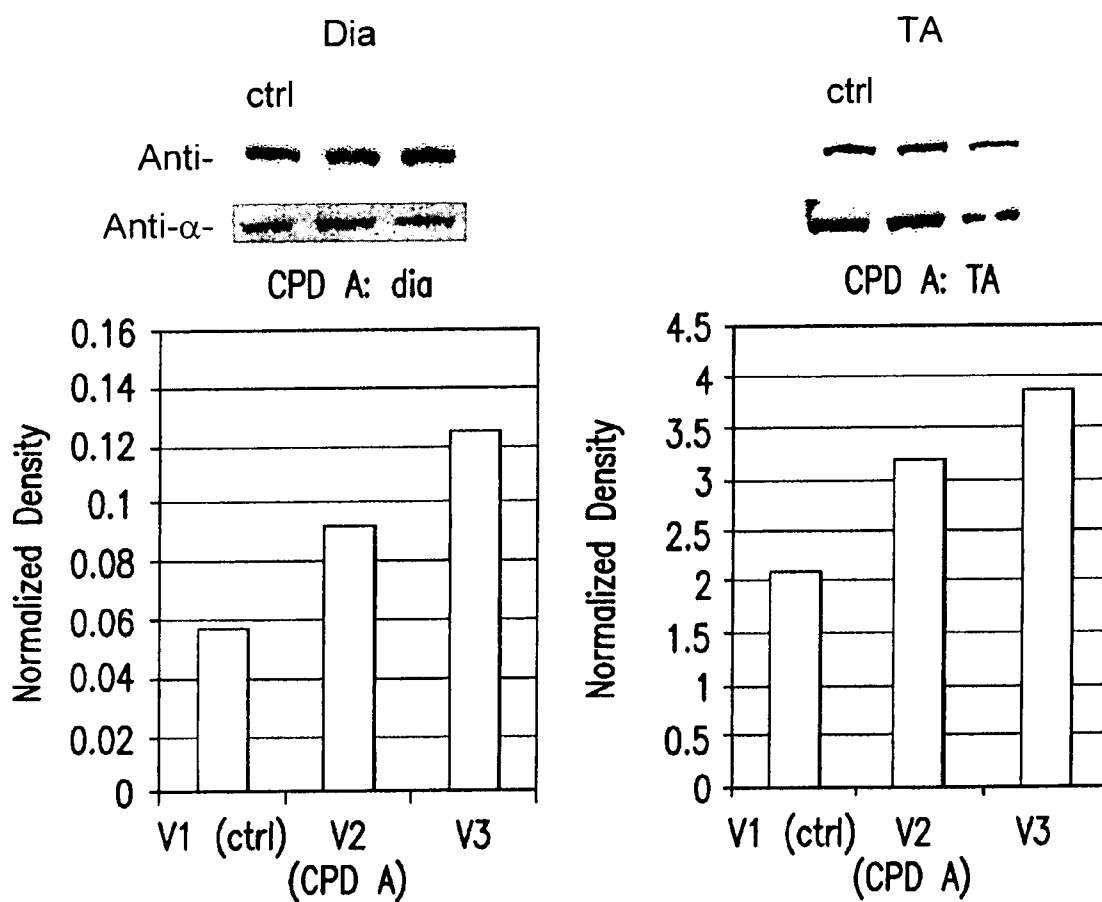


FIG.4