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(71) **Applicant:** **CHEVRON U.S.A. INC.** [US/US]; 6001 Bollinger Canyon Road, San Ramon, California 94583 (US).

(72) **Inventors:** **CRITSINELIS, Antonio Carlos Falcao**; 6001 Bollinger Canyon Road, San Ramon, California 94583 (US). **THOMPSON, Hugh Miller**; 6001 Bollinger Canyon Road, San Ramon, California 94583 (US). **MEBARKIA, Sid Ahmed**; 6001 Bollinger Canyon Road, San Ramon, California 94583 (US). **NAKAJIMA, Edward Shintaro**; 6001 Bollinger Canyon Road, San Ramon, California 94583 (US). **GONZALEZ, Estela**; 6001 Bollinger Canyon Road, San Ramon, California 94583 (US).

(74) **Agents:** **DIDOMENICIS, Karen R.** et al.; Chevron Services Company, Post Office Box 6006, San Ramon, California 94583-0806 (US).

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- (54) Title:** SYSTEMS AND METHODS FOR PROTECTING SUBSEA PIPELINE FROM EXCESSIVE STRESS OR FATIGUE LOADING

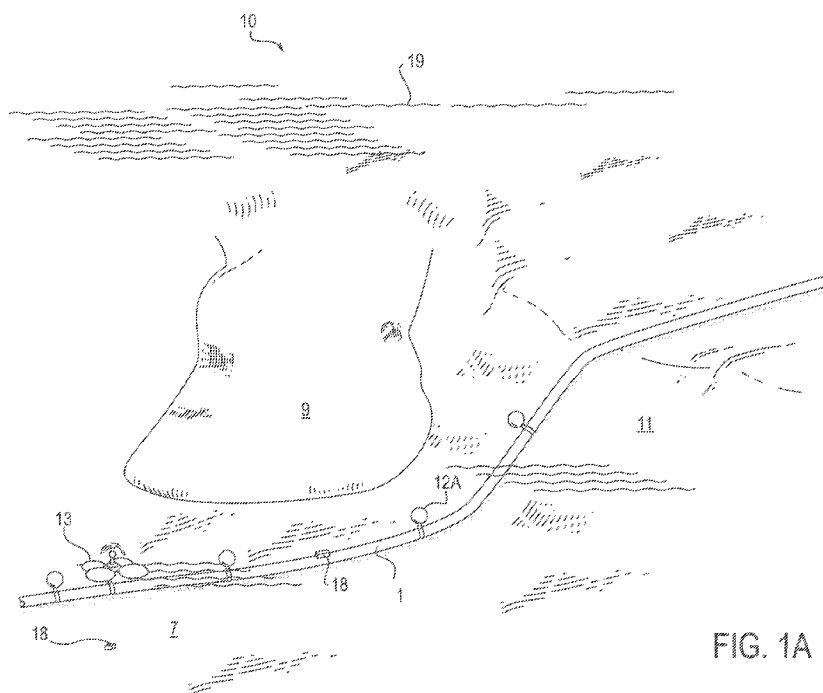


FIG. 1A

- (57) Abstract:** Disclosed are systems and methods for protecting subsea pipeline from damage caused by excessive stress or fatigue loading caused by geo-hazards, and environmental and operating loads. The systems and methods utilize lifting buoyancy modules capable of being attached to a section of subsea pipeline to lift the subsea pipeline off the seabed to a predetermined height over a predetermined length upon being activated by a planned or unplanned triggering event.

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SYSTEMS AND METHODS FOR PROTECTING SUBSEA PIPELINE FROM EXCESSIVE STRESS OR FATIGUE LOADING

FIELD

5 The present disclosure relates to systems and methods for protecting subsea pipeline and risers from damage caused by excessive stress or fatigue loading, and more particularly systems and methods utilizing buoyancy modules capable of being attached to a subsea pipeline or riser and lifting the subsea pipeline or riser off the seabed.

10 **BACKGROUND**

As subsea hydrocarbon production systems have evolved over time, certain challenges have become more problematic. One challenge is that subsea pipeline systems now traverse greater distances often at great depths. Another challenge is that certain subsea production fields necessitate installing subsea pipeline across difficult geographical formations along the seabed, including canyons, scarps and rough terrain, or in areas of high risk for geo-hazards such as mudflows, earthquakes, soil liquefaction and soil instability. Locating a pipeline in relation to such areas is of concern because it may be damaged by an impact generated by a geo-hazard, such as a mudslide or mudflow across the pipeline. A pipeline can also be damaged by fatigue due to vortex induced vibration or cyclic pipe movements due to slugging of the fluid flowing therein. Dynamic structures such as marine risers connected to platforms are susceptible to fatigue damage, as are pipeline scarp crossings with long unsupported spans. Very often these dynamic structures tend to have certain locations in which fatigue loading is more concentrated, such as sections near the touchdown point regions in steel catenary risers,.

Conventionally, pipeline systems are designed to resist or withstand the forces associated with such geo-hazards. Detailed geo-hazards surveys and analyses are conducted to estimate the likelihood and severity of a geo-hazard event and associated loads on the pipeline. Current design processes, which involve multiple complex uncertainties, aim to assess the behavior of the pipeline when subject to extreme loading conditions and pursue a pipeline design that will sustain the impact forces and limit the risk of catastrophic failure. Current design mitigations include pipeline routing selection, engineered terrain excavation, horizontal directional drilling, stringent pipeline manufacturing standards, installation procedures and qualification testing, and the use of special materials, flexible elements, anchoring, and the like. These mitigations are very expensive and may have limited effectiveness to address the risks. Once there is damage to a producing pipeline leading to failure such as a rupture, current

methods for containment of spills and repair solutions are limited. Pipelines, risers and scarp crossings are also often subject to operating and environmental loading, which can lead to cyclic stress in the pipe structure. This requires designing pipeline with high quality standards of fabrication to endure fatigue loads, such as tight tolerances, stringent welding standards and
5 weld flaw acceptance criteria, limitations during installation and operation, qualification testing, etc.

It would be desirable to have an economical, reliable means for protecting subsea pipeline and riser systems from excessive loads associated with geo-hazards, environmental loading and operating loading and a response intervention method which could prevent
10 significant production disruption. In addition it would be desirable to have a means to alleviate fatigue damage in critical regions of the pipeline and riser systems in a planned or contingency situation.

SUMMARY

15 In one aspect, a system is provided for protecting subsea pipeline or risers from excessive stress and/or fatigue loading associated with geo-hazards, environmental loading and operating loading. The system includes a plurality of lifting buoyancy modules capable of being attached to a subsea pipeline or riser wherein each of the plurality of lifting buoyancy modules has an activation mechanism associated there with and wherein the plurality of lifting buoyancy
20 modules has sufficient buoyancy when at least a portion of the plurality of lifting buoyancy modules is activated to lift the subsea pipeline or riser off the seabed to a predetermined height over a predetermined length.

In another aspect, a method is provided for protecting subsea pipeline or risers from excessive stress and/or fatigue loading associated with geo-hazards, environmental loading and
25 operating loading, in which the plurality of lifting buoyancy modules is attached to a subsea pipeline or riser.

DESCRIPTION OF THE DRAWINGS

These and other objects, features and advantages of the present invention will become
30 better understood with reference to the following description, appended claims and accompanying drawings where:

FIGS. 1A and 1B are views of a pipeline system fitted with lifting buoyancy modules according to one exemplary embodiment.

FIGS. 2A-2E are views of a pipeline system fitted with inflatable lifting buoyancy modules according to one exemplary embodiment.

5 FIGS. 3A and 3B are views of a pipeline system fitted with lifting buoyancy modules according to another exemplary embodiment.

FIGS. 4A-4D are views of a pipeline system fitted with lifting buoyancy modules according to another exemplary embodiment.

10 FIGS. 5A and 5B are views of a riser system fitted with lifting buoyancy modules according to another exemplary embodiment.

FIG. 6 is a flowchart describing methods according to other exemplary embodiments.

DETAILED DESCRIPTION

15 The systems and methods disclosed herein are particularly useful for protecting subsea pipeline and risers from excessive stresses or fatigue loading associated with a variety of geo-hazards, environmental loading and operating loading. Throughout the present disclosure, it should be understood that systems and methods applicable to pipeline are also applicable to risers, pipelines crossing irregular features such as scarps, spans, or unstable areas subjected to potential geo-hazards. The geo-hazards can include sudden, one-time events or gradual long-term processes that can result in damage to the subsea pipeline over time. Examples of sudden events include mudflows or mudslides, earthquakes and earthquake induced soil liquefaction and sudden instability in free spans caused by sudden shifting in the seabed. Examples of gradual processes that can result in damage to the subsea pipeline include seabed settling over time and other known gradual geo-hazards. The systems and methods disclosed herein can be employed to respond or react to a triggering event. The triggering event can be a geo-hazard, a predictive event leading to a geo-hazard (such as increase in current magnitude) or a change in design conditions that requires some mitigation. The deployment of the mitigation can be sudden, almost immediately after the triggering event, or the deployment can be planned in such a way that the project team has a period of time to implement the mitigation after the triggering event or after a warning sign has been identified and communicated. Alternatively, the systems and methods disclosed herein can be employed on a proactive, planned basis to avoid stresses or fatigue loading associated with geo-hazards, environmental loading and operating loading. The systems and methods disclosed herein can be employed either temporarily or permanently.

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One embodiment of a system 10 implemented on a subsea pipeline located on a seabed 7 is illustrated in FIGS. 1A and 1B. FIGS. 1A and 1B further include a scarp 11 in the seabed 7 over which the pipeline 1 crosses. A plurality of buoyancy modules 12A having engineered lifting capabilities, also referred to herein as "lifting buoyancy modules," is provided which are capable of being attached to a subsea pipeline 1. By a plurality is meant two or more. The lifting buoyancy modules 12A are spaced at an engineered frequency. As illustrated in FIG. 1A, the lifting buoyancy modules 12A are normally in a non-activated state in which they either do not apply buoyancy force to the pipeline or apply insufficient buoyancy force to lift the pipeline off the seabed 7. This is also referred to herein as the "normal, non-activated state" of the lifting buoyancy modules. The lifting buoyancy modules can be activated by one of a number of activation mechanisms to be described herein. In some embodiments, the activation mechanisms are in communication with at least one sensor 18. As shown, the sensor 18 can be located on the pipeline 1 (or riser) or on the seabed 7. In one embodiment, the sensor can be located in the path of an anticipated geo-hazard.

When in the activated state, the lifting buoyancy modules have sufficient buoyancy force acting on the pipeline (or riser) to lift the subsea pipeline off the seabed. The activation of the lifting buoyancy modules causes the buoyancy force to exceed the pipeline submerged pipeline weight. The lifting buoyancy modules lift the pipeline off the seabed to a predetermined height H over a length of the pipeline. The predetermined height and length are advantageously sufficient to avoid the impact of a geo-hazard, to alleviate the fatigue damage or to reduce stress levels. Alternatively, the height can be variable as determined based on a sensor and processor system that detects leading geo-hazard events and calculates the required height to avoid geo-hazards, e.g., mudflows. The variable height lifting buoyancy module can be achieved by controlling the final volume of the buoyancy or by controlled activation of the sequence and number of deployed buoyancies.

Unlike existing pipeline systems in which the pipeline remains in place on the seabed and is subject to significant loads generated by a geo-hazard, e.g., a mudflow, the systems and methods disclosed herein allow the pipeline to escape such loads by lifting the pipeline above the mudflow height to protect the pipeline from displacing laterally so that the pipeline retains its integrity. Additionally, unlike existing dynamic pipeline, riser and scarp crossing structures in which the system is subject to continuous loading, the systems and methods disclosed herein

alleviate the stresses, reduce the stress cycles and/or distribute the concentrated stresses imposed on the structures for improved structural protection, endurance and integrity.

In some embodiments, the system can be designed so that the pipeline is lifted in a controlled or progressive manner. This can be advantageous to avoid inadvertent damage to the pipeline caused by large buoyancy force suddenly applied to the pipeline. This can be accomplished by providing different levels of buoyancy force on the pipeline to lift the pipeline off the seabed at different rates. The system can be designed so that one or more lifting buoyancy modules of a given system are activated separately, simultaneously or in a timed sequence in accordance with sensor inputs or in accordance with a preprogrammed, planned sequence.

The activation mechanism for activating the lifting buoyancy modules can be activated or triggered by a signal sent to the activation mechanism from one or more sensors 18. In one embodiment, a sensor 18 is included in the system in communication with the activation mechanism of each of the plurality of lifting buoyancy modules for sensing the onset of a triggering event. The triggering event can be indicated by a predetermined ocean current magnitude ahead of sliding mudflows, turbidity caused by an approaching mudflow, pipe movement, pipe vibration, predetermined amount of time or a combination thereof. These can be detected by any of various types of sensors, including, but not limited to accelerometers, magnetometers, gyroscopes, current meters, sound detectors, vibration detectors and combinations thereof. Upon sensing the onset of a triggering event, the sensor sends a signal to an activation mechanism (to be described hereinafter) to activate the lifting buoyancy module. The sensor can be located in the system in any convenient location. For instance, the sensor can be attached to the subsea pipeline or to at least one of the lifting buoyancy modules. Alternatively, the sensor can be located remotely and separately from the subsea pipeline. For instance, the sensor can be located on the seabed near the pipeline.

The activation mechanism for activating the lifting buoyancy modules can be any of a number of mechanisms contemplated by the inventors. In some embodiments 10, as shown in FIGS. 1A and 1B and FIGS. 2A through 2E, the lifting buoyancy modules 12A are inflatable. In such embodiments, each buoyancy module 12A includes as the activation mechanism an inflator 16 in communication with the sensor 18. The inflator 16 is capable of inflating or increasing the internal volume of the buoyancy module 12A, thus activating the buoyancy module 12A as shown in FIG. 2B. The inflator can utilize any of several suitable technologies. For instance, the

lifting buoyancy modules can be collapsible and expandable buoyancy element which can be inflated from a source of gas. The collapsible and expandable buoyancy module 12A can be folded compactly to occupy a minimum volume when in its non-activated state as shown in FIG. 2A and FIG. 2C. Once activated, in response to a signal from the sensor 18, the buoyancy module 12A is inflated resulting in a maximum volume. The increase in volume in turn increases the buoyancy force or lift force applied to the pipeline section. The buoyancy module 12A can be deflated, refolded and repacked back to the non-activated state as required.

The inflation of the lifting buoyancy module 12A can be activated either manually (e.g., by divers, AUV or ROV), mechanically or chemically. In one embodiment, an ignition causes a chemical reaction of two or more components that can quickly generate gases. These gases inflate the bag and as a result generate buoyancy loads that lift the pipeline. Suitable gas generators or inflators 16 for use in the lifting buoyancy module have been described in references with respect to airbag inflators, e.g., for use in vehicles. For example, US Patent No. 6,572,143 describes a gas generator for an air bag including an outer shell vessel, an ignition unit disposed within the vessel, pressurized gas stored in the vessel, and a pressurized gas accommodation chamber for accommodating the pressurized gas. The outer shell vessel has openings in both ends thereof. One end is attached to a cylindrical diffuser nozzle having a gas discharge outlet communicating with the air bag in the outer peripheral wall thereof and a sleeve member inside. The ignition unit is disposed inside the sleeve member. The pressurized gas can be an inert gas, for example, argon, nitrogen, helium, or the like. The gas generator can have a gas discharge chamber within which is located a gas discharge unit. The gas discharge unit can be made of a pyrotechnic vessel for accommodating a pyrotechnic therein and a nichrome wire disposed in the pyrotechnic vessel and heated by electrification. The top of the pyrotechnic vessel can be positioned close to the brittle weak portion of a gas sealing plate within the gas generator so that the explosion force is concentrated on the brittle weak portion. The gas discharge unit operates upon receiving a signal so that it ruptures the brittle weak portion of the gas sealing plate to discharge the gas, thus activating the lifting buoyancy module 12A. In the gas generator 16, a sensor supplies a detection signal to a control unit which arithmetically calculates the detection signal to generate an output signal representative of the arithmetic operation result, and the output signal is supplied to the ignition unit. In this operation, a heating body within the igniter vessel is heated, thereby burning the ignition unit to generate a gas. The pressure of the generated gas moves the ignition body to rupture the gas tight-sealing wall. In this situation, the pressurized gas of the pressurized gas accommodation chamber is injected into the lifting buoyancy module 12A. The inflator or gas generator 16 can adjust the amount of

supply gas by controlling the operation of the gas discharge unit. For example, when the subsea pressure is high, the lifting buoyancy module is inflated with an excessive internal pressure. In such a case, the gas discharge unit of the gas generator is operated in response to the operating signal from the control unit. When the nichrome wire is heated in accordance with the operating
5 signal, then the pyrotechnic within the pyrotechnic vessel is ignited to produce an explosion force that ruptures the brittle weak portion of the gas sealing plate. As a result, the pressurized gas accommodation chamber communicates with the gas discharge chamber so that the gas within the pressurized gas accommodation chamber enters the gas discharge chamber through the ruptured opening and then discharges from the discharge port of the gas discharge chamber
10 to the surrounding subsea environment. As a result, the lifting buoyancy module 12A is inflated with an appropriate internal pressure. Other references describing suitable gas generators or inflators 16 for use in the lifting buoyancy module 12A include, for example, US Patent Nos. 7,002,262, 5,466,420, and 6,447,007. The system can allow the replenishment of consumables such as gas, chemicals, etc. used in the process, which can be done by divers, AUV or ROV to
15 enable multiple uses of the system.

FIG. 2C illustrates a clamp on device for attaching to a pipeline having an inflatable lifting buoyancy module 12A. A sensor 18 is in communication with a detonator or igniter 16A, which detonates in response to a signal from the sensor. Upon detonation or ignition, solid propellant material 16B is ignited quickly generating gas to inflate the buoyancy module 12A.
20 The propellant material can be, for example, sodium azide.

In an alternative embodiment, a mechanical activation mechanism can use a system of ribs (not shown) which act as energized springs that when activated would be released, changing their physical configuration to result in an expanded buoyancy module reinforced by the ribs. In one embodiment, the inflation of the lifting buoyancy module 12A can be activated by a
25 pressure accumulator (not shown) in fluid communication with the lifting buoyancy module 12A. A signal can be sent from the sensor 18 to open a valve in the pressure accumulator to inflate the buoyancy module 12A. A gas is stored under high pressure in the accumulator near the collapsed lifting buoyancy module in its non-activated state. Once the signal is sent from the sensor to open and inflate the buoyancy module, the gas will begin filling the buoyancy module at a
30 pressure lower than the pressure in the accumulator.

Regardless of the mechanism for inflating the lifting buoyancy module, the system is designed to operate and perform under subsea and marine conditions, especially in terms of hydrostatic pressure and environmental loading caused by environmental factors including local currents. The system is designed with high strength materials to provide the required robustness

to sustain the internal and external loads and to safely and reliably exert the lifting load to raise the pipeline to the desired height.

In one embodiment, as shown in FIGS. 2D (non-activated state) and 2E (activated state), the inflatable lifting buoyancy modules 12A can be radially disposed about the pipeline so that they surround the pipeline and inflate in the radial direction. In another embodiment, as shown in FIGS. 1A and 1B and FIGS. 2A and 2B, the inflatable buoyancy modules 12A can be in the form of balloons attachable to the pipeline either directly, by tethers or by any other suitable attachment means as will be apparent to one skilled in the art. The inflatable buoyancy modules can be normally (i.e., in their non-activated state) folded into compact capsules. The capsule can be installed on the pipeline with a clamp by an ROV during the pipelay operation or during a retrofitting operation.

In the case of inflatable buoyancy modules 12A, once activated and used to avoid damage from a geo-hazard, the inflatable buoyancy modules can be removed from the pipeline, e.g., by ROV, in order to return the pipeline to the seabed if desired.

In some embodiments 10', for example that illustrated in FIGS. 3A and 3B, the lifting buoyancy modules 12B do not require inflating to become buoyant, and in their normal, non-activated state are attached to the pipeline by a plurality of lifting tethers 4. The lifting buoyancy modules 12B are further attached reversibly to anchors 2 in the seabed 7 by plurality of anchoring tethers 3. The anchors 2 can be anchor piles or clamp weights in the seabed. While the anchoring tethers 3 are attached, in the non-activated state, the lifting buoyancy modules 12B are constrained from lifting the subsea pipeline 1. In such embodiments, the activation mechanism is detaching at least a portion of the anchoring tethers 3 such that the buoyancy force is transferred to the distributed lifting tethers 4 along the pipeline section of interest. In one embodiment, the activation mechanism can be a link 20 within the anchoring tether 3 that can be disconnected in response to a signal from the sensor 18. The activated lifting buoyancy modules 12B have sufficient buoyancy force acting on the pipeline to lift the subsea pipeline off the seabed to the design, predetermined height and length by way of the lifting tethers. In such embodiments, once activated and used to avoid damage from a geo-hazard, the lifting buoyancy modules can be reattached to the anchors, e.g., by ROV, in order to return the pipeline to the seabed if desired.

In some embodiments 10'', for example, that illustrated in FIGS. 4A through 4D, the lifting buoyancy modules 12C do not require inflating to become buoyant, and in their normal, non-activated state are attached to the subsea pipeline 1 and reversibly attached to non-buoyant

weights 22 such that when the lifting buoyancy modules 12C and the non-buoyant weights 22 are attached, the combination of the lifting buoyancy module 12C and the non-buoyant weight 22 provides no more than neutral buoyancy force applied to the pipeline. In one embodiment, the lifting buoyancy modules 12C attach to the non-buoyant weights 22 around the subsea
5 pipeline 1 in pairs of half-shell clamps. The lifting buoyancy modules 12C and the non-buoyant weights 22 can also be reversibly attached by means of straps, bolts or the like. Alternatively, the non-buoyant weights 22 can be reversibly attached to the pipeline 1 and the lifting buoyancy modules 12C can be fixedly attached to the pipeline. The non-buoyant weights 22 can be made of steel covered with a layer of polymeric material. The lifting buoyancy modules 12C and the
10 non-buoyant weights 22 are detached from one another in order to activate the lifting buoyancy modules 12C. When the lifting buoyancy modules 12C and non-buoyant weights 22 are detached from one another, the lifting buoyancy modules 12C remain attached to the subsea pipeline 1. In such embodiments, the activation mechanism is detaching at least a portion of the lifting buoyancy modules from the associated non-buoyant weights such that the subsea pipeline is
15 lifted off the seabed. In one embodiment, the activation mechanism 23 is any convenient means for detaching the lifting buoyancy modules 12C from the non-buoyant weights 22 in response to a signal from the sensor 18. In one embodiment, not shown, the non-buoyant weights 22 are each articulated, i.e., formed of discrete segments joined together. Once detached, the articulated non-buoyant weights 22 will lie flat on the seabed 7. Once activated and used to avoid damage
20 from a geo-hazard, the non-buoyant weights 22 can be reattached to the pipeline, e.g., by divers, AUV or ROV, in order to return the pipeline to the seabed 7 if desired.

The systems described herein also provide a way to manage dynamic fatigue-sensitive regions of structures such as sections near the touchdown point of risers and pipeline over steep scarp crossings to alleviate damage or fatigue effects in anticipation of any change in original
25 design basis, excessive environmental or operating loading, or geo-hazard that can lead to the accumulation or exacerbation of fatigue or that can lead to over-stress. In the system 400 illustrated in FIGS. 5A and 5B, this can be accomplished through selective activation of the lifting buoyancy modules 12A to relocate the touchdown point of a riser 122 and thereby redistribute stress and fatigue loads. A larger radius can be provided in the riser 122 by
30 relocating the touchdown point. In one embodiment, the stresses within the riser are managed over time by periodically changing the number of buoyancy modules 12A attached to the riser and/or moving the regions along the riser in which lifting buoyancy modules are activated. Although FIGS. 5A and 5B illustrate a system utilizing inflatable lifting buoyancy modules 12A, any of the other lifting buoyancy modules described herein could also be utilized.

The lifting buoyancy modules can also be activated in the following cases: significant change in original design basis, operating conditions (planned or unplanned) such as excessive shut down and start up, changes in flow regime that can induce higher cyclical stress due to, for example, slugging, thermally induced loads or vibration, higher levels of corrosive fluids such as H₂S than originally planned, and higher amount of motion in the system than originally planned. The lifting buoyancy modules can be selectively activated to change the pipeline configuration either temporarily or permanently.

In one embodiment, again referring to FIGS. 1A and 1B, the system further includes at least one buoy 13 having a global positioning system (GPS) transmitting device therein capable of being releasably attached to the subsea pipeline, as shown in FIG. 1A. Upon activation of any or all of the lifting buoyancy modules, regardless of the embodiment of the lifting buoyancy modules used, the buoy can be released from the subsea pipeline, as shown in FIG. 1B, and the GPS transmitting device can communicate with a satellite 21 and/or a receiving or monitoring device 17 at a remote location. This functionality is especially advantageous to alert operators of the occurrence of a triggering event. This functionality is also advantageous for tracking and recording planned activations of lifting buoyancy modules in a record-keeping database. In one embodiment, upon activation of at least a portion of the lifting buoyancy modules 12A, the GPS buoy will be released, float to the surface and transmit a signal 15 to inform personnel that the buoyancy modules 12A have been activated, and the location of the buoyancy modules activated. Furthermore, once the GPS buoy 13 is activated, text messages and emails can be sent to inform the operations team via cellular antenna. This buoy system allows for communication to a vessel or an onshore location via radio antennae. The GPS buoy 13 can be powered via battery (not shown) which will have rechargeable capabilities via an AUV. Alternatively, the upward movement of the buoy may be leveraged to recharge the battery. Although FIGS. 1A and 1B illustrate a system utilizing inflatable lifting buoyancy modules 12A, any of the other lifting buoyancy modules described herein could also be utilized.

In an alternative embodiment, the system can include at least one subsea acoustic transmitting device (not shown). Upon activation of any or all of the lifting buoyancy modules, the subsea acoustic transmitting device can communicate an acoustic signal to a receiving or monitoring device at a remote location. In one embodiment, warning data can be transmitted to a control station.

The flowchart 600 of FIG. 6 illustrates methods according to some embodiments. In a first step 602, lifting buoyancy modules according to embodiments disclosed herein are attached

to a pipeline or riser. Decision point 604 in the design of the system asks whether the system is responsively activated (reactive) or not (planned or proactive). If yes, then the lifting buoyancy modules are sensor activated (610) and the lifting buoyancy modules are set to a listening state (612) to detect a sense disturbance or a leading event (614) detected by the sensor. Such
5 disturbances or leading events have been described herein. Upon detection of the disturbance or leading event, the lifting buoyancy modules will be activated (616). Upon activation in step 616, the activated state of the lifting buoyancy modules will be communicated to a monitoring location or a database (618).

Still referring to the flowchart 600 of FIG. 6, when the system is not designed to be
10 responsively activated, but rather proactively activated, then the lifting buoyancy modules are control system activated (605) and the lifting buoyancy modules are set to a primed state in which they can receive signals from the control system (606). Upon a signal being sent from the control system (608), the lifting buoyancy modules are activated (616), and the activated state of the lifting buoyancy modules will be communicated to a monitoring location or a database
15 (618).

An existing subsea pipeline can be retrofitted with any of the systems disclosed herein. The method for retrofitting includes attaching a plurality of lifting buoyancy modules to a subsea pipeline, wherein the buoyancy module are activated according to any of the various embodiments of systems described herein. The lifting buoyancy modules and associated sensors
20 can be installed with the assistance of an ROV, AUV or manually by divers.

EXAMPLE

A software package for the design and analysis of offshore marine systems, OrcaFlex (commercially available from Orcina Ltd., Cumbria, UK), was used to simulate the effects of the lifting buoyancy modules on a pipeline. The pipeline grade was assumed to be DNV-OS-F101
25 (DNV code assigned by Det Norske Veritas, Oslo, Norway).

The following table lists the inputs and the outputs when the simulation was run.

Table

<u>Inputs</u>	
Stress (MPa)	450
Allowable stress (MPa)	360
Elastic modulus (MPa)	212,000
Pipe outer diameter (mm)	762
Wall thickness (mm)	36.6
Content density (kg/m ³)	250
Depth (m)	740
<u>Results</u>	
Uplift force per buoy (te)	3.1
Number of buoys	30
Average lift height (m)	1.38
Maximum lift height (m)	2.13
Length of pipeline at a height greater than 1.3 m (m)	200
Maximum stress (kPa)	78,000
% Maximum allowable stress	22
% Maximum strain	0.037

Unless otherwise specified, the recitation of a genus of elements, materials or other components, from which an individual component or mixture of components can be selected, is intended to include all possible sub-generic combinations of the listed components and mixtures thereof. Also, “comprise,” “include” and its variants, are intended to be non-limiting, such that recitation of items in a list is not to the exclusion of other like items that may also be useful in the materials, compositions, methods and systems of this invention.

From the above description, those skilled in the art will perceive improvements, changes and modifications, which are intended to be covered by the appended claims.

WHAT IS CLAIMED IS:

1. A system for protecting subsea pipeline from excessive stress and/or fatigue loading, comprising:

5 a plurality of lifting buoyancy modules capable of being attached to a subsea pipeline in a normally non-activated state and having an activation mechanism associated there with;

wherein the plurality of lifting buoyancy modules has sufficient buoyancy when at least a portion of the plurality of lifting buoyancy modules is activated to lift the subsea pipeline off the seabed to a predetermined height over a predetermined length.

2. The system of claim 1, further comprising:

10 at least one sensor in communication with at least one of the activation mechanisms of the plurality of lifting buoyancy modules for detecting the onset of a triggering event and upon detecting the onset of a triggering event, sending a signal to the at least one activation mechanism to activate the associated lifting buoyancy module to lift the pipeline.

3. The system of claim 2, wherein the sensor is selected from the group consisting of an accelerometer, a magnetometer, a gyroscope, a current meter, a sound detector, a vibration detector and combinations thereof.

4. The system of claim 2, wherein the sensor is attached to the subsea pipeline or at least one of the plurality of lifting buoyancy modules.

5. The system of claim 2, wherein the sensor is located on the seabed remote from the subsea pipeline.

6. The system of claim 1, further comprising:

at least one signaling buoy having a global positioning system transmitting device therein capable of being releasably attached to the subsea pipeline;

25 wherein upon activation of any or all of the lifting buoyancy modules, the signaling buoy is detached from the subsea pipeline and rises to the sea surface whereupon the global positioning system transmitting device in the signaling buoy communicates with a receiving device at a remote location.

7. The system of claim 1, further comprising:

at least one subsea acoustic transmitting device;

wherein upon activation of any or all of the lifting buoyancy modules, the subsea acoustic transmitting device communicates with a receiving device at a remote location.

5 8. The system of claim 1, wherein the plurality of lifting buoyancy modules comprises a plurality of inflatable buoyancy modules; and

wherein the activation mechanism associated with each of the plurality of inflatable buoyancy modules comprises an inflator located within each of the plurality of inflatable buoyancy modules capable of increasing the volume of the inflatable buoyancy module thereby
10 activating the inflatable buoyancy module to lift the pipeline.

9. The system of claim 8, wherein the inflator comprises a module in which a chemical reaction of two components occurs thereby releasing gas or a pressure accumulator.

15 10. The system of claim 8, wherein the inflatable buoyancy modules surround the subsea pipeline and are inflatable in the radial direction.

11. The system of claim 8, wherein each of the inflatable buoyancy modules comprises a balloon capable of being attached to the subsea pipeline via a flexible connector.

12. The system of claim 1, wherein each of the plurality of lifting buoyancy modules is
20 further capable of being reversibly attached to an anchor in the seabed by an anchoring tether such that the lifting buoyancy modules are constrained from lifting the subsea pipeline; and
wherein the activation mechanism associated with the plurality of lifting buoyancy modules comprises detaching at least a portion of the anchoring tethers such that at least a portion of the lifting buoyancy modules are unconstrained and thereby lift the subsea pipeline.

25

13. The system of claim 12, wherein each of the plurality of lifting buoyancy modules is further capable of being attached to the subsea pipeline by a lifting tether such that when the at least a portion of the anchoring tethers is detached the subsea pipeline is lifted by the at least a portion of the lifting buoyancy modules by way of the lifting tethers.

30

14. The system of claim 1, wherein each of the plurality of lifting buoyancy modules is capable of being attached to the subsea pipeline and further reversibly attached to a non-buoyant weight around the subsea pipeline such that when the lifting buoyancy module and the non-buoyant weight are attached around the subsea pipeline, the lifting buoyancy module provides
5 no more than neutral buoyancy and when the lifting buoyancy module and the non-buoyant weight are detached from one another, the lifting buoyancy module remains attached to the subsea pipeline; and

wherein the activation mechanism associated with the plurality of lifting buoyancy modules comprises detaching at least a portion of the lifting buoyancy modules from the non-
10 buoyant weights attached thereto such that the subsea pipeline is lifted off the seabed.

15. The system of claim 1, further comprising a plurality of non-buoyant weights reversibly attached to the subsea pipeline such that when the non-buoyant weights are attached to the subsea pipeline, the lifting buoyancy module provides no more than neutral buoyancy and when
15 the non-buoyant weights are detached from the subsea pipeline, the lifting buoyancy module remains attached to the subsea pipeline; and

wherein the activation mechanism associated with the plurality of lifting buoyancy modules comprises detaching at least a portion of the non-buoyant weights attached from the subsea pipeline such that the subsea pipeline is lifted off the seabed.

20 16. A method for protecting subsea pipeline from excessive stress and/or fatigue loading, comprising:

attaching a plurality of lifting buoyancy modules having an activation mechanism associated therewith to a subsea pipeline;

wherein the plurality of lifting buoyancy modules has sufficient buoyancy when at least a
25 portion of the plurality of lifting buoyancy modules is activated to lift the subsea pipeline off the seabed to a predetermined height over a predetermined length.

17. The method of claim 16, further comprising:

providing at least one sensor in communication with at least one of the activation mechanisms of the plurality of lifting buoyancy modules;

30 using the at least one sensor to detect the onset of a triggering event; and

upon detecting the onset of a triggering event, sending a signal from the at least one sensor to the activation mechanism of at least one of the plurality of lifting buoyancy modules to activate the lifting buoyancy module.

18. The method of claim 17, wherein the sensor is selected from the group consisting of an accelerometer, a magnetometer, a gyroscope, a current meter, a sound detector, a vibration
5 detector and combinations thereof.

19. The method of claim 17, wherein the sensor is attached to the subsea pipeline or at least one of the plurality of lifting buoyancy modules.

20. The method of claim 17, wherein the sensor is located on the seabed remote from the
10 subsea pipeline.

21. The method of claim 16, further comprising releasably attaching to the subsea pipeline at least one signaling buoy having a global positioning system transmitting device therein, wherein upon activation of any or all of the lifting buoyancy modules, the signaling buoy is released from the subsea pipeline and the global positioning system transmitting device communicates
15 with a receiving device at a remote location.

22. The method of claim 16, wherein at least one subsea acoustic transmitting device is attached to the subsea pipeline at a predetermined location, wherein upon activation of any or all of the lifting buoyancy modules, the subsea acoustic transmitting device communicates with a receiving device at a remote location.

20 23. The method of claim 16, wherein the plurality of lifting buoyancy modules comprises a plurality of inflatable buoyancy modules having an inflator located within each of the plurality of inflatable buoyancy modules capable of increasing the volume of the inflatable buoyancy module thereby activating the inflatable buoyancy module.

24. The method of claim 23, wherein the inflator comprises a module in which a chemical
25 reaction of two components occurs thereby releasing gas or a pressure accumulator.

25. The method of claim 23, wherein the inflatable buoyancy modules surround the subsea pipeline and are inflatable in the radial direction.

26. The method of claim 23, wherein each of the inflatable buoyancy modules comprises a balloon capable of being attached to the subsea pipeline via a flexible connector.

27. The method of claim 16, further comprising reversibly attaching each of the plurality of lifting buoyancy modules to an anchor in the seabed by an anchoring tether such that the lifting
5 buoyancy modules are constrained from lifting the subsea pipeline;

wherein the activation mechanism associated with the plurality of lifting buoyancy modules comprises detaching at least a portion of the anchoring tethers from the lifting buoyancy modules such that at least a portion of the lifting buoyancy modules are unconstrained and thereby lift the subsea pipeline.

10 28. The method of claim 27, wherein each of the plurality of lifting buoyancy modules is further attached to the subsea pipeline by a lifting tether such that when the at least a portion of the anchoring tethers is detached the subsea pipeline is lifted by a portion of the lifting buoyancy modules by way of the lifting tethers.

29. The method of claim 16, further comprising reversibly attaching each of the plurality of
15 lifting buoyancy modules to a non-buoyant weight around the subsea pipeline such that when the lifting buoyancy modules and the non-buoyant weights are attached around the subsea pipeline, the lifting buoyancy modules provides no more than neutral buoyancy and when the lifting buoyancy modules and the non-buoyant weights are detached from one another, the lifting buoyancy modules remain attached to the subsea pipeline;

20 wherein the activation mechanism associated with the plurality of lifting buoyancy modules comprises detaching the at least a portion of the lifting buoyancy modules from the non-buoyant weights attached thereto such that the subsea pipeline is lifted off the seabed.

30. The method of claim 16, further comprising reversibly attaching a plurality of non-buoyant weights to the subsea pipeline such that when the non-buoyant weights are attached to
25 the subsea pipeline, the lifting buoyancy module provides no more than neutral buoyancy and when the non-buoyant weights are detached from the subsea pipeline, the lifting buoyancy module remains attached to the subsea pipeline;

wherein the activation mechanism associated with the plurality of lifting buoyancy modules comprises detaching at least a portion of the non-buoyant weights attached from the
30 subsea pipeline such that the subsea pipeline is lifted off the seabed.

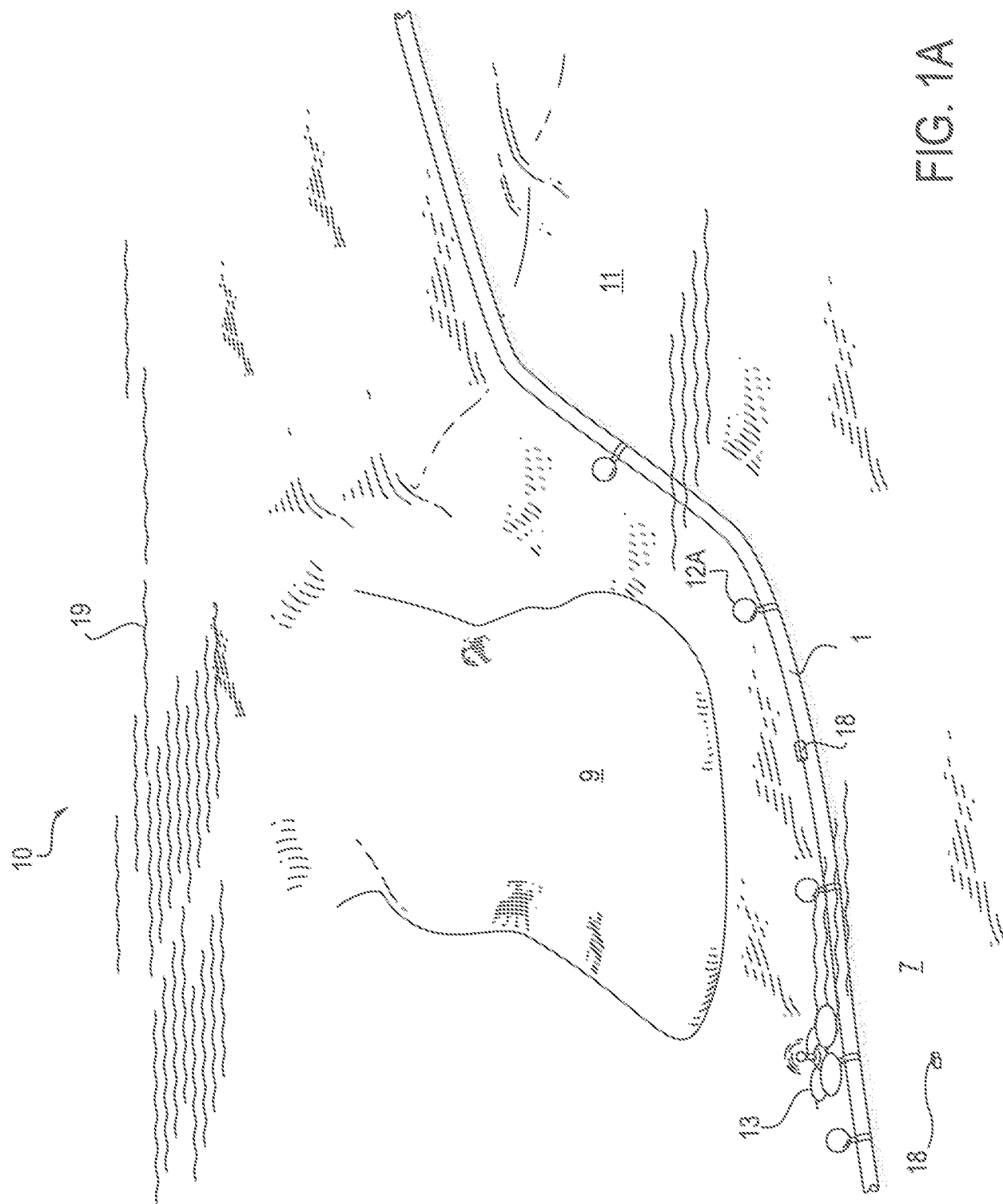


FIG. 1A

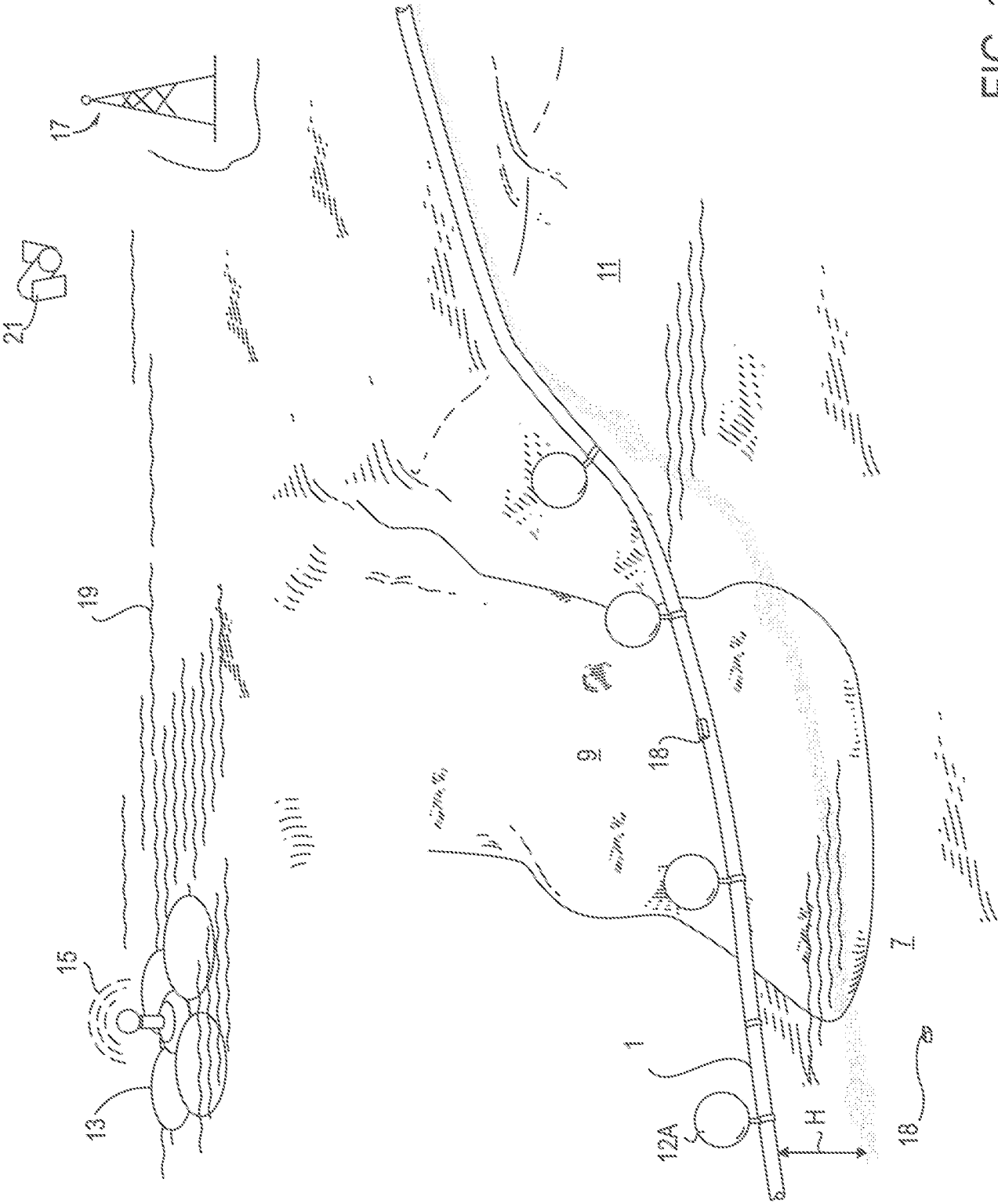


FIG. 1B

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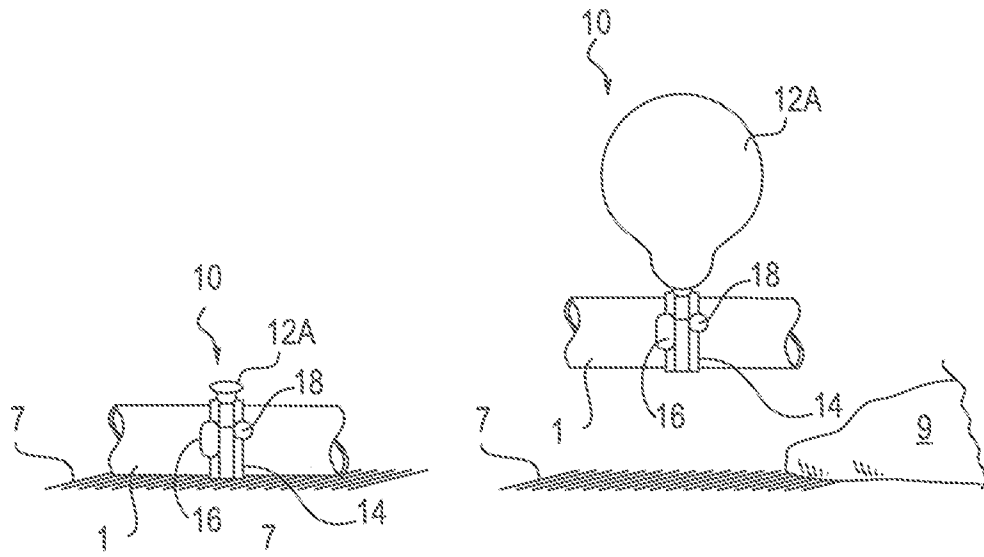


FIG. 2A

FIG. 2B

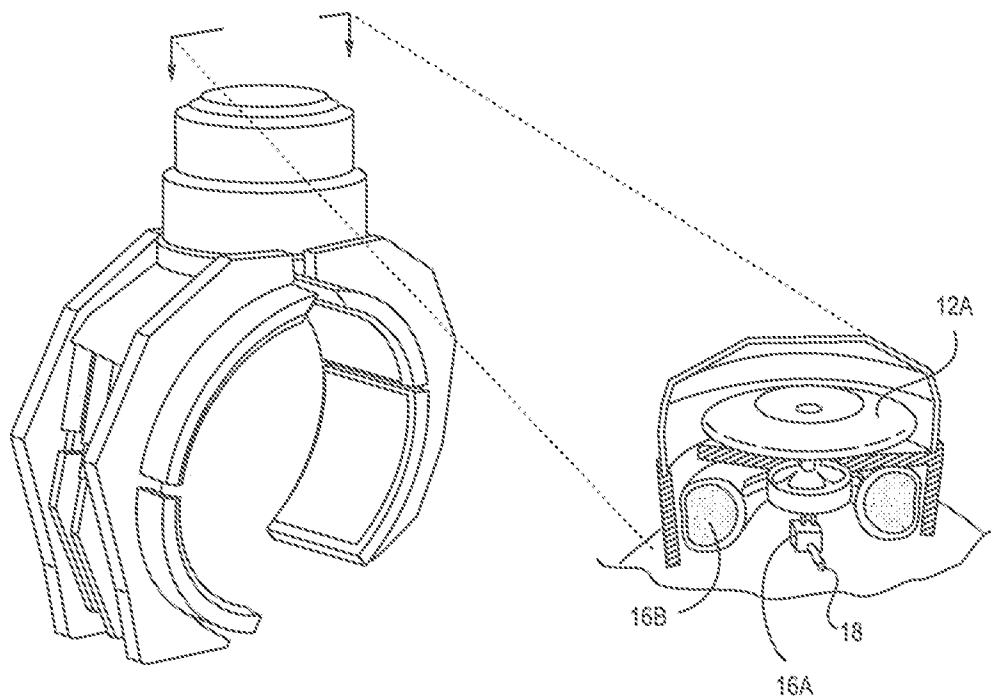


FIG. 2C

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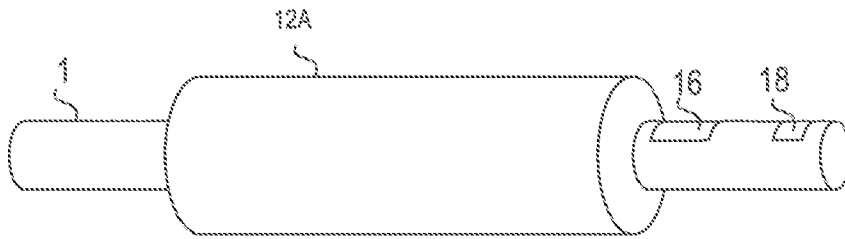


FIG. 2D

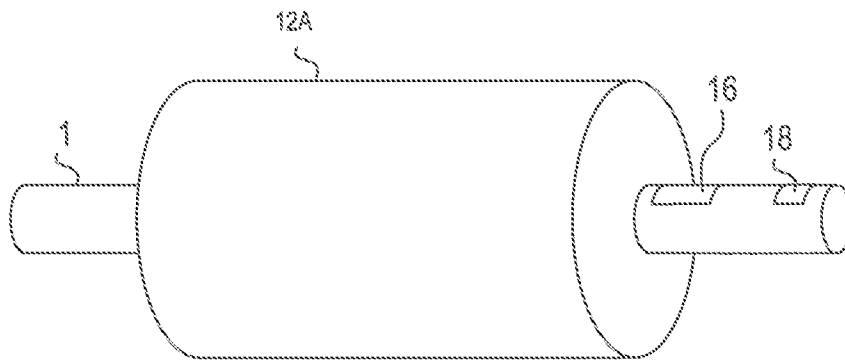


FIG. 2E

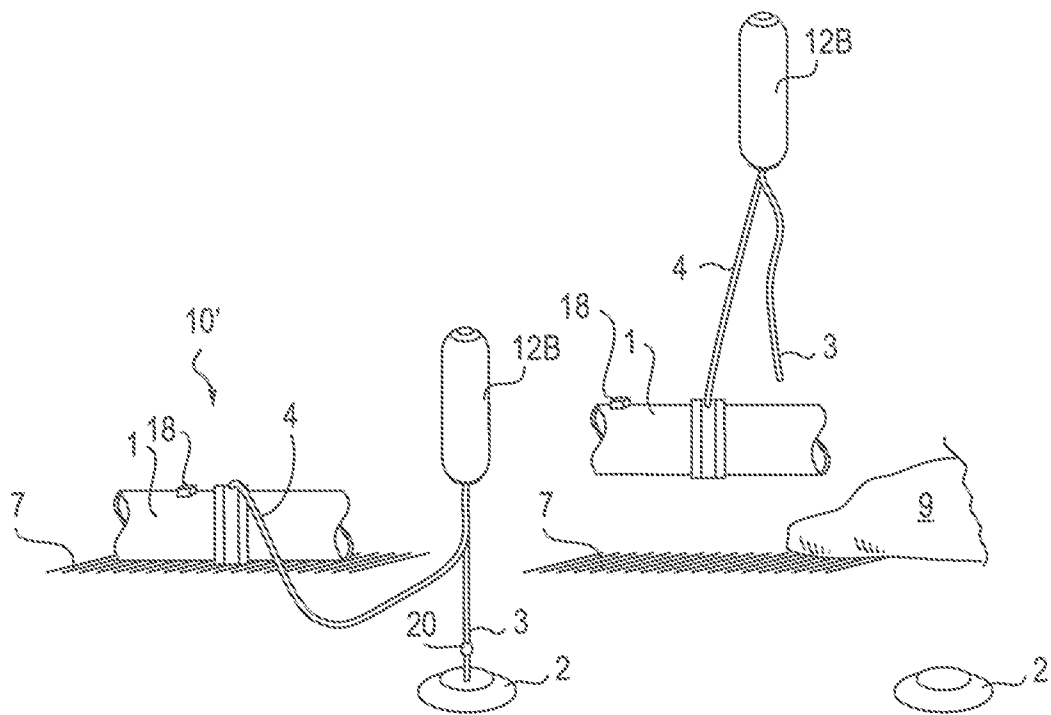


FIG. 3A

FIG. 3B

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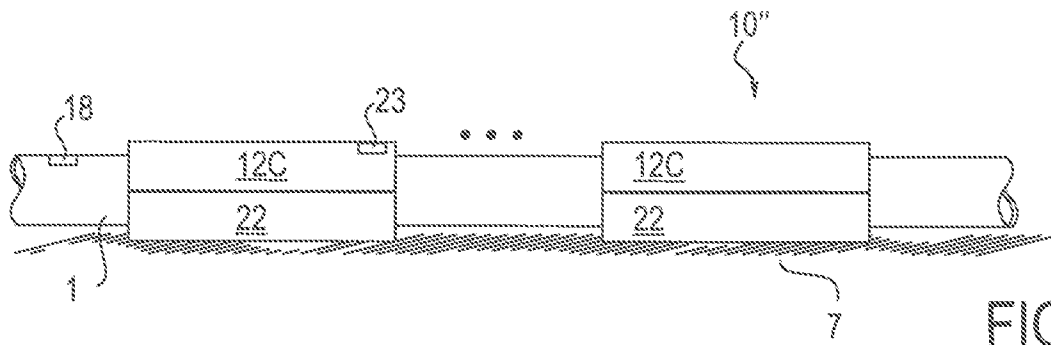


FIG. 4A

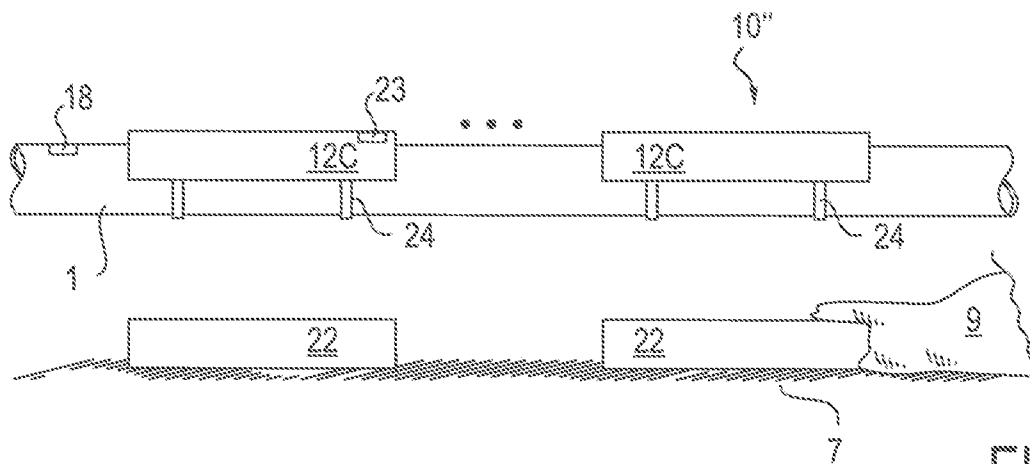


FIG. 4B

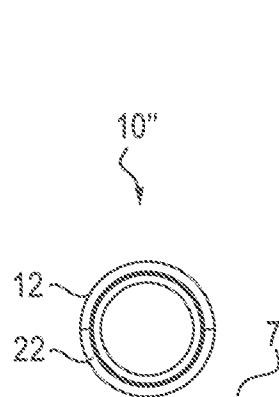


FIG. 4C

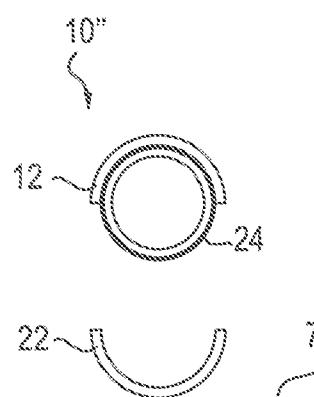


FIG. 4D

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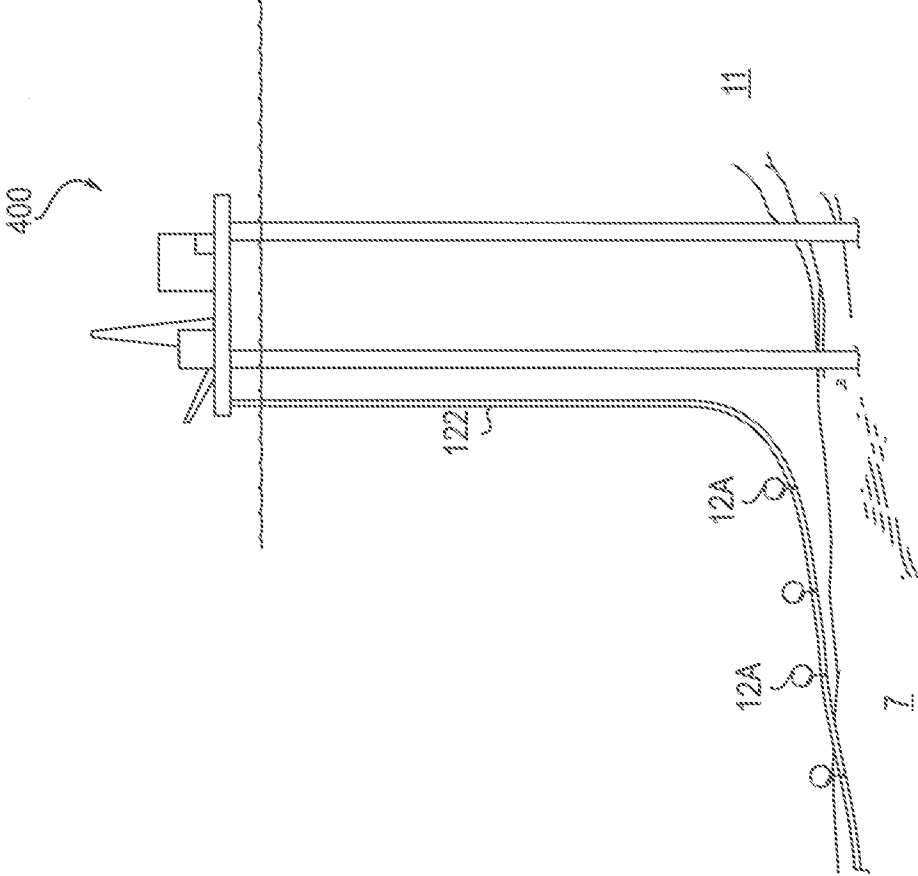


FIG. 5B

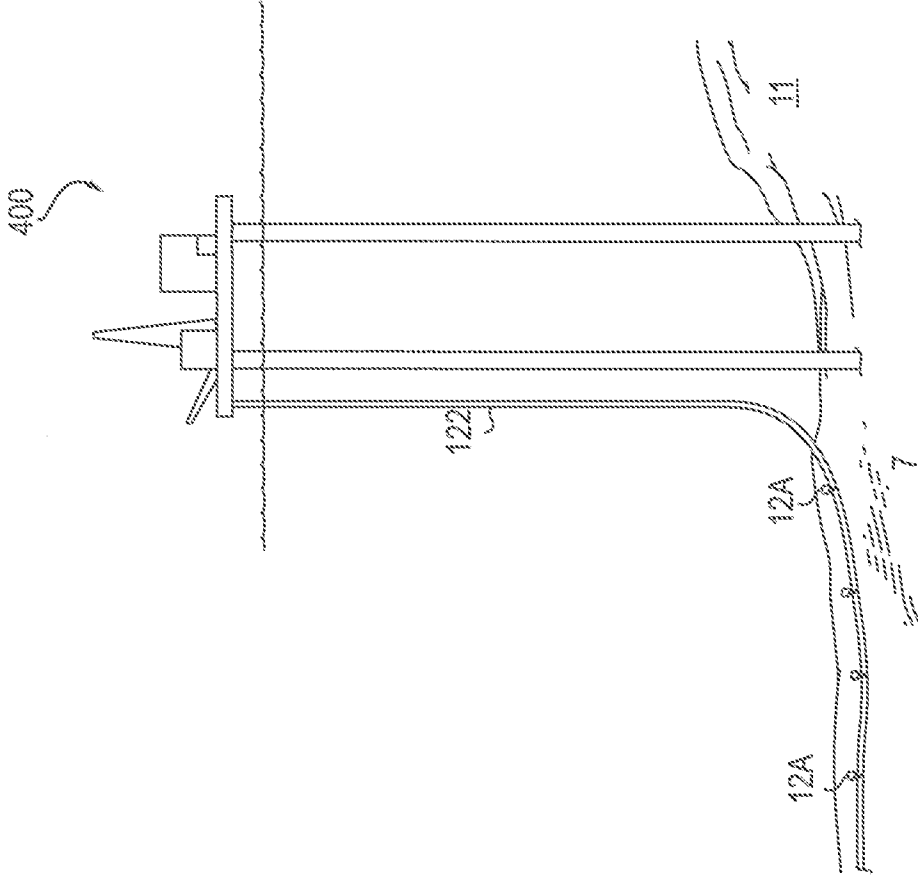


FIG. 5A

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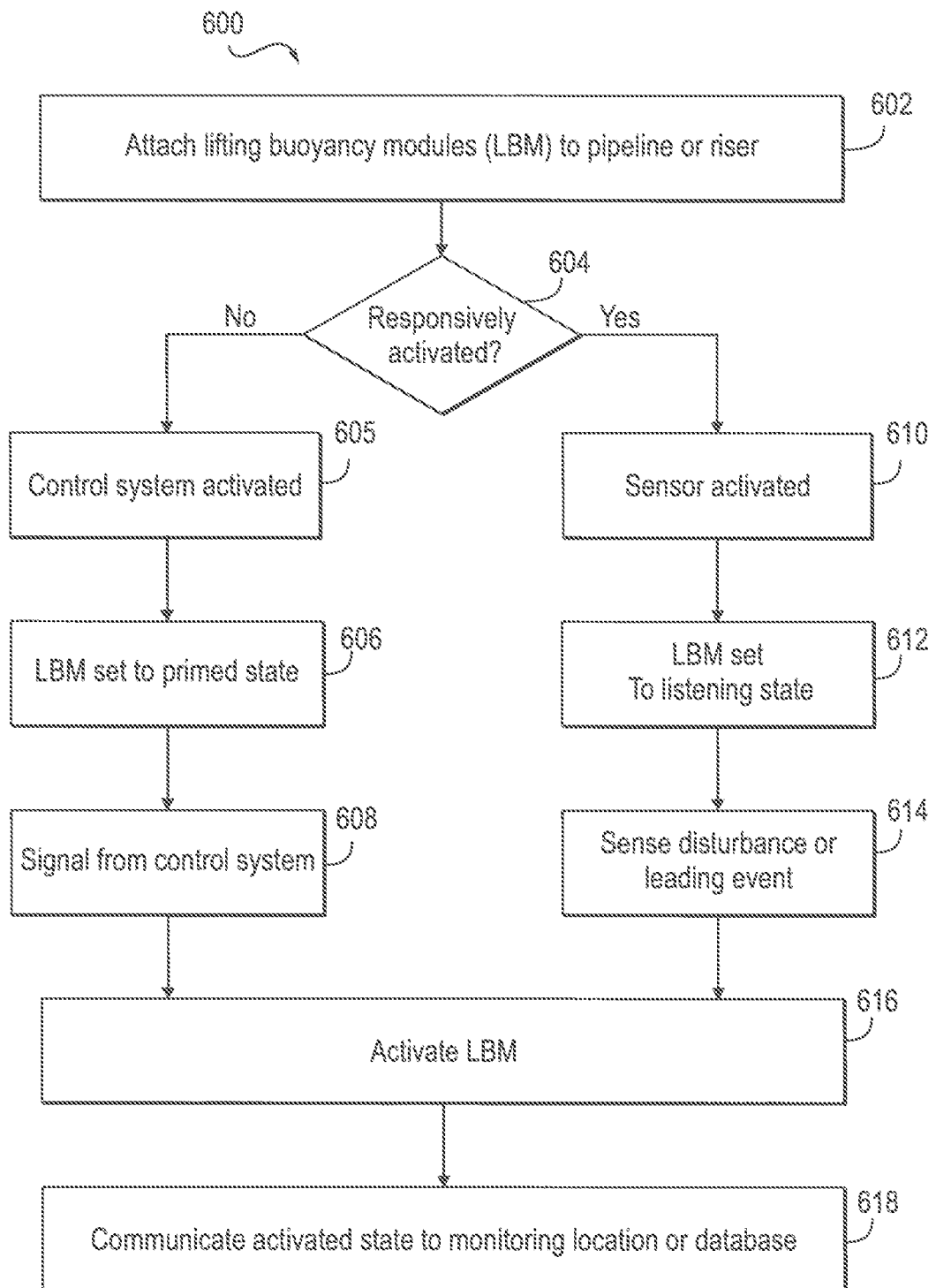


FIG. 6

INTERNATIONAL SEARCH REPORT

International application No
PCT/US2014/016396

A. CLASSIFICATION OF SUBJECT MATTER
INV. F16L57/02 F17D5/00
ADD.

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
F16L F17D

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

EP0-Internal, WPI Data

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	GB 2 435 316 A (POSE JEAN-BAPTISTE [GB]) 22 August 2007 (2007-08-22) page 5, line 24 - page 9, line 37 -----	1-30
A	US 2006/067792 A1 (JOSHI KHAMIR G [US] ET AL JOSHI KHAMIR GIRISH [US] ET AL) 30 March 2006 (2006-03-30) paragraph [0028] - paragraph [0056] -----	1-30
A	US 2006/062635 A1 (MUNGALL JOHN C H [US] ET AL MUNGALL JOHN CHRISTIAN HARTLEY [US] ET AL) 23 March 2006 (2006-03-23) paragraph [0020] - paragraph [0049] -----	1-30
A	GB 2 435 083 A (POSE JEAN-BAPTISTE [GB]) 15 August 2007 (2007-08-15) page 7, line 24 - page 9, line 21 ----- -/--	1-30



Further documents are listed in the continuation of Box C.



See patent family annex.

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"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

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Date of the actual completion of the international search

10 June 2014

Date of mailing of the international search report

17/06/2014

Name and mailing address of the ISA/

European Patent Office, P.B. 5818 Patentlaan 2
NL - 2280 HV Rijswijk
Tel. (+31-70) 340-2040,
Fax: (+31-70) 340-3016

Authorized officer

Stängl, Gerhard

INTERNATIONAL SEARCH REPORT

International application No
PCT/US2014/016396

C(Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	GB 2 438 473 A (ZARISFI KASRA [GB]) 28 November 2007 (2007-11-28) claim 1	1-30

A	GB 2 148 798 A (COCHRANE SUBSEA ACOUSTICS INC) 5 June 1985 (1985-06-05) abstract	1-30

INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No

PCT/US2014/016396

Patent document cited in search report		Publication date	Patent family member(s)	Publication date
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			US 2008056825 A1	06-03-2008

US 2006062635	A1	23-03-2006	NONE	

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