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- (71) **Applicant:** CREE, INC. [US/US]; 4600 Silicon Drive, Durham, NC 27703-8475 (US).
- (72) **Inventor:** WILCOX, Kurt; 140 Sunnyside Place, Libertyville, IL 60048 (US).
- (74) **Agent:** WILSON, Jeffrey, L.; Jenkins, Wilson, Taylor & Hunt, P.A., Suite 1200, University Tower, 3100 Tower Boulevard, Durham, NC 27707 (US).
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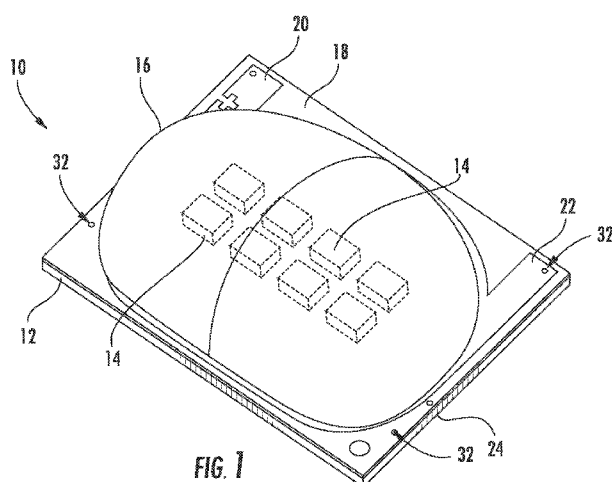
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- (54) **Title:** MULTIPLE VOLTAGE LIGHT EMITTER PACKAGES, SYSTEMS, AND RELATED METHODS



(57) **Abstract:** Light emitter packages (10, 30, 50, 120), systems (90, 100, 110), and methods having multiple light emitter chips and operable at multiple voltages are provided. In some aspects, light emitter packages described herein include a submount (12) having a plurality of contact pads (26', 26'', 28', 28'', 132A, 132B, 132C, and 132D) and a plurality of light emitting diode (LED) chips (14, 40, 62) disposed over one or more surfaces thereof. The plurality of contact pads (26', 26'', 28', 28'', 132A, 132B, 132C, and 132D) are configured to pass electrical current into the plurality of LED chips (14, 40, 62) for allowing the package (10, 30, 50, 120) to be operable in at least two different voltages. The package (10, 30, 50, 120) can be operable at approximately 3 volts (V) or more, approximately 6V or more, approximately 9 V or more, approximately 12V or more, approximately 18 V or more, or approximately 36 V or more.

MULTIPLE VOLTAGE LIGHT EMITTER PACKAGES, SYSTEMS, AND RELATED METHODS

CROSS REFERENCE TO RELATED APPLICATION

5 This application relates to and claims priority to U.S. Provisional
Patent Application Serial No. 61/969,601, filed March 24, 2014, the
disclosure of which is incorporated by reference herein in the entirety.

TECHNICAL FIELD

10 This present subject matter relates to packages and systems for light emitters such as light emitting diode (LED) chips. More particularly, the present subject matter relates to LED packages and systems operable at multiple voltages and related methods.

15 BACKGROUND

Light emitter chips, such as light emitting diode (LED) chips are solid state devices that convert electric energy to light, and generally include one or more active layers of semiconductor material sandwiched between oppositely doped layers. When an electrical current or bias is applied across the doped layers, holes and electrons are injected into the active layer where they recombine to generate light. Light is emitted from the active layer and from all surfaces of the LED chip.

In order to use an LED chip in a circuit or other arrangement, it is known to enclose the LED chip in an LED package to provide environmental and/or mechanical protection, color selection, focusing and the like. The LED package can include electrical leads, contacts, and/or traces for electrically connecting package to an external circuit, in some aspects via solder pads. When a bias is applied across the external circuit, the LED packages electrically connected thereto (e.g., via solder pads) emit light. Conventional LED packages and external circuitry are limited to a single anode-cathode channel and, therefore, are only operable at a single voltage. Multiple voltages are often needed of the same package, due to constraints at the electrical and system level in different light fixture configurations.

Despite availability of various LED packages and methods in the marketplace, a need remains for improved packages operable across a range of voltages and/or at multiple, specific voltages, for use in both low and high voltage applications. LED packages, systems, and methods described herein can advantageously be used for various low and high voltage applications.

SUMMARY

In accordance with this disclosure, multiple voltage light emitting diode (LED) packages and related methods are provided and described herein. The packages and systems are operable at low and high voltages. In some aspects, a multiple voltage LED package comprises a submount and a plurality of LED chips disposed over the submount. The submount comprises a pair of traces disposed on a first surface thereof and at least two pairs of contact pads disposed on a second surface thereof. The pair of traces and each pair of the contact pads includes an anode and a cathode. The plurality of LED chips are provided over the first surface of the submount and serially connected between the pair of traces. The anode and cathode of only one pair or both pairs of the at least two pairs of contact pads are configured to electrically communicate with each other for providing a package operable at multiple different voltages.

Multiple voltage LED systems are also provided. A system comprises a multiple voltage LED package and an external circuit. A portion of the external circuit comprises a solder pad configured to physically and electrically communicate with the package. The solder pad is configured to apply electrical signal across only one pair or both pairs of the at least two pairs of contact pads for providing a package operable at multiple different voltages.

A method of providing multiple voltage LED packages and systems includes providing a submount, depositing a pair of traces on a first surface of the submount and at least two pairs of contact pads disposed on a second surface of the submount. The pair of traces and each pair of contact pads includes an anode and a cathode. The method further includes serially

connecting at least one string of LED chips between the pair of traces. The method further includes passing electrical current either the anode and cathode of only one pair or both for providing a package operable at multiple different voltages.

- 5 These and other objects of the present disclosure as can become apparent from the disclosure herein are achieved, at least in whole or in part, by the subject matter disclosed herein.

BRIEF DESCRIPTION OF THE DRAWINGS

- 10 A full and enabling disclosure of the present subject matter including the best mode thereof to one of ordinary skill in the art is set forth more particularly in the remainder of the specification, including reference to the accompanying figures, in which:

- Figures 1 and 2 are top and bottom perspective views illustrating a multiple voltage light emitter package according to embodiments of the present subject matter;

 Figures 3A and 3B are top views illustrating portions of a multiple voltage light emitter package according to embodiments of the present subject matter;

- 20 Figure 3C is a schematic circuit diagram illustrating the electrical connectivity of the light emitters of the package of Figures 3B;

 Figures 4A and 4B are top views illustrating portions of multiple voltage light emitter packages according to embodiments of the present subject matter;

- 25 Figure 4C is a schematic circuit diagram illustrating the electrical connectivity of the light emitters of the package of Figure 4B;

 Figures 5A and 5B are views illustrating a system of light emitter packages and solder pads according to embodiments of the present subject matter;

- 30 Figures 6A to 6C are schematic circuit diagrams illustrating the electrical connectivity of the light emitters of the system of Figures 5A and 5B according to embodiments of the present subject matter;

Figures 7 and 8 are top and bottom views illustrating multiple voltage light emitter packages according to embodiments of the present subject matter; and

Figures 9A to 9C are schematic circuit diagrams illustrating the electrical connectivity of a system comprised of multiple voltage light emitter packages and solder pads according to embodiments of the present subject matter.

DETAILED DESCRIPTION

The subject matter disclosed herein is directed to packages and methods for use with light emitters, such as light emitting diodes (LEDs). Packages and methods described herein exhibit improved performance, for example, improved efficiency, color rendering, brightness, and/or light extraction at a lower cost than conventional packages. Notably, packages and systems described herein can be selectively operable in both low and high voltage applications. In some aspects, packages, systems, and methods described herein comprise passing electrical current through one or more anode-cathode channels of the package. In some aspects, an electrical circuit includes a solder pad footprint configured to pass electrical current through certain anode-cathode channels of the LED package.

Multiple voltage packages can comprise a submount and a plurality of LED chips disposed over the submount. The submount comprises a pair of traces disposed on a first surface thereof and at least two pairs of contact pads disposed on a second surface thereof. The pair of traces and each pair of the contact pads comprises an anode and a cathode. The plurality of LED chips are provided over the first surface of the submount and serially connected between the pair of traces. The anode and cathode of only one pair or both pairs of the at least two pairs of contact pads are configured to electrically communicate with each other for providing a package operable at multiple different voltages.

In some aspects, light emitter packages described herein comprise a submount having a plurality of contact pads and a plurality of light emitting diode (LED) chips disposed over one or more surfaces thereof. The plurality

of contact pads are configured to pass electrical current into the plurality of LED chips for allowing the package to be operable in at least two different voltages. The package can be operable at approximately 3 volts (V) or more, 6V or more, 9 V or more, 12V or more, 18 V or more, or 36 V or more.

5 Multiple voltage LED systems are also provided. In one embodiment, a system comprises a multiple voltage LED package and an external circuit. A portion of the external circuit comprises at least one or more solder pad configured to physically and electrically communicate with the package. The solder pad is selectively configurable to apply electrical signal across only
10 one pair or both pairs of the at least two pairs of contact pads for providing a package operable at multiple different voltages. More than two pairs of contact pads, each comprising an anode and a cathode, can be provided per package.

Methods of providing multiple voltage packages and/or systems
15 includes providing a submount, and depositing a pair of traces on a first surface of the submount and at least two pairs of contact pads disposed on a second surface of the submount. The pair of traces and each pair of contact pads comprise an anode and a cathode. The method further includes serially connecting at least one string of LED chips between the pair
20 of traces. The method further comprises passing electrical current into either the anode and cathode of only one pair of contact pads or both pairs of pads for providing a package operable at multiple different voltages.

Each example and/or embodiment described herein is provided to explain the subject matter and not as a limitation. In fact, features illustrated
25 or described as part of one embodiment can be used in another embodiment to yield still a further embodiment. It is intended that the subject matter disclosed and envisioned herein covers such modifications and variations.

As illustrated in the various figures, some sizes of structures or portions may be exaggerated relative to other structures or portions for
30 illustrative purposes and, thus, are provided to illustrate the general structures of the present subject matter and may or may not be drawn to scale. Furthermore, various aspects of the present subject matter are described with reference to a structure or a portion being formed on other

structures, portions, or both. As will be appreciated by those of skill in the art, references to a structure being formed "on" or "above" another structure or portion contemplates that additional structure, portion, or both may intervene. References to a structure or a portion being formed "on" another structure or portion without an intervening structure or portion are described herein as being formed "directly on" the structure or portion. Similarly, it will be understood that when an element is referred to as being "connected", "attached", or "coupled" to another element, it can be directly connected, attached, or coupled to the other element, or intervening elements may be present. In contrast, when an element is referred to as being "directly connected", "directly attached", or "directly coupled" to another element, no intervening elements are present.

Furthermore, relative terms such as "on", "above", "upper", "top", "lower", or "bottom" are used herein to describe one structure's or portion's relationship to another structure or portion as illustrated in the figures. It will be understood that relative terms such as "on", "above", "upper", "top", "lower" or "bottom" are intended to encompass different orientations of the package or component in addition to the orientation depicted in the figures. For example, if the package or component in the figures is turned over, structure or portion described as "above" other structures or portions would now be oriented "below" the other structures or portions. Likewise, if the package or component in the figures are rotated along an axis, structure or portion described as "above", other structures or portions would be oriented "next to" or "left of" the other structures or portions. Like numbers refer to like elements throughout.

Unless the absence of one or more elements is specifically recited, the terms "comprising", "including", and "having" as used herein should be interpreted as open-ended terms that do not preclude the presence of one or more elements.

As used herein a "ceramic based material" or the term "ceramic based" includes a material that consists primarily of a ceramic material, such as an inorganic, non-metallic material made from compounds of a metal or metalloid and a non-metal (e.g., aluminum nitride, aluminum oxide, beryllium

oxide, silicon carbide). A “non-ceramic based material” consists primarily a metallic material, a primarily organic (e.g., polymeric) material, and/or a primarily synthetic or semi-synthetic organic solid that can be dispensed or molded (e.g., plastic).

5 In some embodiments, the light emitter package can be configured to refract LED chip emitted light toward a preferential direction. For example, the LED chip array can define an emitter axis, and the lens can have an outer surface and a centerline which can be offset from the emitter axis toward the preferential direction. Further, the lens can be shaped for
10 refraction of LED chip emitted light toward the preferential direction. In some aspects, the light emitter package can comprise an asymmetric overmolded lens.

As used herein with respect to lenses, the term “asymmetric”, when unmodified by any further limiting description, refers to a lens shape which is
15 not rotationally symmetric about any axis perpendicular to its base plane. Types of asymmetric lenses can comprise, without limitation, bilaterally symmetric lenses.

Light emitter or LED packages according to embodiments described herein can comprise group III-V nitride (e.g., gallium nitride (GaN)) based
20 LED chips or lasers. Fabrication of LED chips and lasers is generally known and only briefly described herein. LED chips or lasers can be fabricated on a growth substrate, for example, a silicon carbide (SiC) substrate, such as those chips or devices manufactured and sold by Cree, Inc. of Durham, North Carolina. Other growth substrates are also contemplated herein, for
25 example and not limited to sapphire, silicon (Si), and GaN. In one aspect, SiC substrates/layers can be 4H polytype silicon carbide substrates/layers. Other SiC candidate polytypes, such as 3C, 6H, and 15R polytypes, however, can be used. Appropriate SiC substrates are available from Cree, Inc., of Durham, N.C., the assignee of the present subject matter, and the
30 methods for producing such substrates are set forth in the scientific literature as well as in a number of commonly assigned U.S. patents, including but not limited to U.S. Patent No. Re. 34,861, U.S. Patent No. 4,946,547, and U.S. Patent No. 5,200,022, the disclosures of which are incorporated by

reference herein in their entireties. Any other suitable growth substrates are contemplated herein.

As used herein, the term "Group III nitride" refers to those semiconducting compounds formed between nitrogen and one or more elements in Group III of the periodic table, usually aluminum (Al), gallium (Ga), and indium (In). The term also refers to binary, ternary, and quaternary compounds such as GaN, AlGa_N and AlInGa_N. The Group III elements can combine with nitrogen to form binary (e.g., GaN), ternary (e.g., AlGa_N), and quaternary (e.g., AlInGa_N) compounds. These compounds may have empirical formulas in which one mole of nitrogen is combined with a total of one mole of the Group III elements. Accordingly, formulas such as Al_xGa_(1-x)N where 1>x>0 are often used to describe these compounds. Techniques for epitaxial growth of Group III nitrides have become reasonably well developed and reported in the appropriate scientific literature.

Although various embodiments of LED chips disclosed herein can comprise a growth substrate, it will be understood by those skilled in the art that the crystalline epitaxial growth substrate on which the epitaxial layers comprising an LED chip are grown can be removed, and the freestanding epitaxial layers can be mounted on a substitute carrier substrate or substrate which can have different thermal, electrical, structural and/or optical characteristics than the original substrate. The subject matter described herein is not limited to structures having crystalline epitaxial growth substrates and can be used in connection with structures in which the epitaxial layers have been removed from their original growth substrates and bonded to substitute carrier substrates.

Group III nitride based LED chips according to some embodiments of the present subject matter, for example, can be fabricated on growth substrates (e.g., Si, SiC, or sapphire substrates) to provide horizontal chips or devices (with at least two electrical contacts on a same side of the LED chip) or vertical chips or devices (with electrical contacts on opposing sides of the LED chip). Moreover, the growth substrate can be maintained on the LED chip after fabrication or removed (e.g., by etching, grinding, polishing,

etc.). The growth substrate can be removed, for example, to reduce a thickness of the resulting LED chip and/or to reduce a forward voltage through a vertical LED chip. A horizontal chip (with or without the growth substrate), for example, can be flip chip bonded (e.g., using solder) to a carrier substrate or printed circuit board (PCB), or wire bonded. In one aspect, horizontal chips are provided such that they are of a bond-pad-down design which eliminates the need for wire bonds. A vertical chip (with or without the growth substrate) can have a first terminal (e.g., anode or cathode) solder bonded to a carrier substrate, mounting pad, or PCB and a second terminal (e.g., the opposing anode or cathode) wire bonded to the carrier substrate, electrical element, or PCB. Examples of vertical and horizontal LED chip structures are discussed by way of example in U.S. Publication No. 2008/0258130 to Bergmann et al. and in U.S. Patent No. 7,791,061 to Edmond et al. which issued on September 7, 2010, the disclosures of which are hereby incorporated by reference herein in their entireties.

One or more LED chips and/or portions of light emitter packages described herein such as portions of the submount, lens, electrical or electrically conductive traces, and/or wire bonds can be at least partially coated with one or more phosphors. The phosphors absorb a portion of light from the LED chip and emit a different wavelength of light such that the light emitter package emits a combination of light from each of the LED chip(s) and the phosphor(s). In one embodiment, the light emitter package emits what is perceived as white light resulting from a combination of light emission from the LED chip and the phosphor. In one embodiment according to the present subject matter, a white emitting package can consist of an LED chip that emits light in the blue wavelength spectrum and a phosphor that absorbs some of the blue light and re-emits light in the yellow wavelength spectrum. The package can therefore emit a white light combination of blue and yellow light. In other embodiments, the LED chips emit a non-white light combination of blue and yellow light as described in U.S. Patent No. 7,213,940. LED chips emitting red light or LED chips covered by a phosphor that absorbs LED light and emits a red light are also

contemplated herein. Emitter packages described herein can comprise any suitable color temperature such as warm white or cool white color temperatures.

LED chips can be coated with a phosphor using many different
5 methods, with one suitable method being described in U.S. Patent Application Serial Nos. 11/656,759 and 11/899,790, both entitled "Wafer Level Phosphor Coating Method and Devices Fabricated Utilizing Method", and both of which are incorporated herein by reference in their entireties. Other suitable methods for coating one or more LED chips are described in
10 U.S. Patent No. 8,058,088 entitled "Phosphor Coating Systems and Methods for Light Emitting Structures and Packaged Light Emitting Diodes Including Phosphor Coating" which issued on November 15, 2011, and the continuation-in-part application U.S. Patent Application Serial No. 12/717,048 entitled "Systems and Methods for Application of Optical
15 Materials to Optical Elements", the disclosures of which are hereby incorporated by reference herein in their entireties. LED chips can also be coated using other methods such as electrophoretic deposition (EPD), with a suitable EPD method described in U.S. patent Application Serial No. 11/473,089 entitled "Close Loop Electrophoretic Deposition of
20 Semiconductor Devices", which is also incorporated herein by reference in its entirety. It is understood that light emitter packages and methods according to the present subject matter can also have multiple LED chips of different colors, one or more of which can be white emitting.

Referring now to Figures 1 to 9C, Figures 1 and 2 illustrate top and
25 bottom perspective views, respectively, of one embodiment of a light emitter package, or an LED package generally designated **10**. The top and bottom views of package **10** are generic to some of the other packages described herein, for example, other packages described herein (Figures 3A, 3B, 4A, 4B) can illustrate features in more detail regarding LED chip arrangement
30 and/or conductive trace patterns.

LED package **10** can comprise a substrate or a submount **12** and one or more light emitters disposed over a first surface submount **12**. Figure 1 illustrates light emitters or LED chips **14** in broken lines, as each chip may or

may not be visible below an optical element of package **10**, such as below a lens **16**. In some aspects, a plurality of LED chips **14** and/or an array of LED chips can be provided over submount **12**. In some aspects, LED chips are arranged in one or more strings of LEDs (e.g., Figures 6A to 6C).

5 Lens **16** can be a symmetric or an asymmetric lens having a symmetric or an asymmetric dome which is not centered over submount, but rather, offset or positioned closer to one edge of submount **12** for refracting light toward a preferential direction. An example of asymmetric lenses is discussed in commonly assigned U.S. Patent Application Serial No.
10 13/796,045, filed March 12, 2013, which is entirely incorporated herein by reference. Lens **16** can be molded (e.g., overmolded) over a portion of submount **12** and LED chips **14**. Lens **16** can comprise a kidney bean shaped (e.g., non-circular or non-domed shaped) lens provided over portions of the array, strings, or multiple LED chips **14**. In some aspects,
15 LED chips **14** are centrally disposed below a center of lens **16**. In other aspects, LED chips **14** are non-centrally disposed with respect to a center of lens **16**.

Notably, LED package **10** is operable at multiple different voltages and/or can be provided within applications requiring several different
20 voltages, as LED chips **14** are selectively, electrically configurable in multiple different arrangements between two or more anode-cathode pairs or anode-cathode "channels". Thus, LED chips **14** within package can be selectively configured to operate at multiple different voltages without having to add new chips, delete chips (e.g., increase or decrease a number of chips which
25 would negatively affect brightness), or manually re-configure the LED chips **14** into different arrangements. Rather, a voltage of LED package **10** can be manipulated and/or varied as desired via routing electrical current differently through the LED chips, in some aspects, using one or more pairs of contact pads (Figure 2) disposed on a second surface of submount **12** and/or via
30 solder pads (e.g., Figures 5A and 5B) of an external circuit.

Submount **12** can comprise any suitable material, and in some aspects comprises a material having a high thermal resistance, low thermal conductivity, and/or be electrically insulating. Suitable materials can include,

but are not limited to, ceramic based and/or organic materials, for example, plastics, polymeric materials, aluminum oxide (Al_2O_3), aluminum nitride (AlN), polyimide (PI), polyphthalamide (PPA), combinations thereof, and/or any other suitable material having a high thermal resistance.

5 Submount **12** can also comprise any suitable size and/or shape. In some aspects, submount **12** can be approximately 0.5 millimeters (mm) thick. In other aspects, submount **12** can be between approximately 0.1 and 1.0 mm thick, such as approximately 0.25 mm thick or approximately 0.75 mm thick. Submount **12** can also comprise any desired shape such as a
10 substantially squared, rectangular, non-squared, non-rectangular, circular, symmetrical, and/or asymmetrical shape. Where submount is substantially rectangular, it can comprise a length of approximately 11 mm and a width of approximately 8 mm, such as, for example 11.25 x 8.22 mm. In other aspects submount **12** can comprise at least one side that is greater than
15 approximately 3.5 mm, 5 mm, 9 mm, or 11 mm.

Submount **12** can comprise a first, top surface **18** and a second, bottom surface **24**, where each surface comprises electrically conductive features. The electrically conductive features of top surface **18** (e.g., referred to as traces) can electrically communicate with electrically conductive
20 features of bottom surface **24** (e.g., referred to as surface mount pads or contact pads) using through-holes or "vias" **32** as discussed hereinbelow.

In some aspects, a first electrically conductive trace **20** and a second electrically conductive trace **22** can be provided over portions of top surface **18**. First and second traces **20** and **22** can be plated, sputtered, or otherwise
25 deposited using any suitable deposition technique. In some aspects, one of first and second traces **20** and **22**, respectively, comprises an anode or anode terminal and the other a cathode or cathode terminal (e.g., forming an anode-cathode pair) across which an electrical bias can be applied for supplying electrical current to multiple LED chips **14**. For example and in
30 some aspects, at least one string of LED chips **14** can be mounted between portions of first and second traces **20** and **22**, respectively, and electrically connected thereto such that when an electrical bias is applied across the first and second traces **20** and **22**, respectively, the LED chips **14** illuminate.

LED chips **14** can be provided over a mounting or attach pad as described hereinbelow with regards to Figures 3B and 4B.

Referring to Figures 1 and 2, a plurality of electrically conductive through-holes or vias **32** can be provided at least partially internally and/or within portions of submount **12**, for example, extending internally between portions of first trace **20** and one or more contact pads provided over one end **26** (e.g., a first end) of submount **12**. Vias **32** can also extend internally between portions of second trace **22** and one or more contact pads provided over another end **28** (e.g., a second end) of submount **12**. In some aspects, vias **32** comprise any suitable material(s) deposited and/or plated over submount **12**. In some aspects, vias **32** can comprise Ag or a Ag-alloy, Cu or a Cu-alloy, Sn or a Sn-alloy, Au or a Au-alloy, Al or an Al-alloy, or any combination thereof deposited or plated during fabrication of a large submount panels from which individual submounts **12** can be singulated.

Vias **32** can allow electrical signal or current to be communicated from a portion of an external circuit (e.g., a solder pad as illustrated Figures 5A and 5B) into package **10** and LED chips **14** via contact pads provided over each end **26** and **28**. That is, contact pads can comprise surface mount pads by which package **10** can physically and electrically connect with a circuit (e.g., a PCB, a metal core printed circuit board (MCPCB), flexible circuitry, etc.) or portions thereof (e.g., solder pads of Figures 5A and 5B). In some aspects, the multiple contact pads provided over submount **12** can advantageously multiple channels through which electrical signal or current can enter and leave package **10** (e.g., and how electrical current is communicated to one or more LED chips). Such channels can be manipulated, changed, or varied for allowing operability of package **10** at multiple voltages.

Referring to Figure 2 and in some aspects, multiple contacts pads can be provided at and/or over each of first and second ends **26** and **28** of submount **12**. Each contact pad can comprise an electrically conductive material, such as a metal or metal alloy. In some aspects, multiple contact pads designated **26'**, **26''**, **28'**, **28''** can be provided over each respective first and second ends **26** and **28** of submount. Although only two pads are

illustrated at each end (e.g., **26'**, **26''** at first end **26** and **28'**, **28''** at second end **28**) more than two pads can be provided at each end. In some aspects, each contact pad **26'**, **26''**, **28'**, and **28''** can be physically separated or spaced apart over submount **12**. Notably, a bias can be applied across at least one contact pad provided over first end **26** (e.g., **26'** or **26''**) and one or more contact pads provided over second end **28** (e.g., **28'** or **28''**) for formation of one or more anode-cathode channels. Each channel can electrically communicate with LED chips **14** on top surface **18** of package **10** for illuminating the LED chips **14**.

As Figure 2 illustrates, package **10** can comprise multiple anode-cathode channels comprising anode-cathode pairs. Contact pads **26'** and **26''** at first end **26** can each either comprise an anode or a cathode terminal. Similarly, contact pads **28'** and **28''** at second end **28** can each either comprise an anode or a cathode terminal. Contact pads at first and second ends **26** and **28**, respectively, can pass electrical current into first and second traces **20** and **22**, respectively, using electrically conductive vias **32**. Any size, number, shape, and/or configuration of contact pads over bottom surface **24** can be provided. Similarly, any size, number, shape, and/or configuration of traces over top surface **18** can also be provided.

In some aspects, at least one contact pad (e.g., **26'**, **26''**) at first end **26** pairs up with at least one contact pad (e.g., **28'**, **28''**) or both contact pads at second end **28** for formation of at least one anode-cathode pair (i.e., anode-cathode channel) configured to pass electrical current through package **10**. In some aspects, anode-cathode pairs can form or "pair up" by specifying channels using a footprint of an external circuit (e.g., solder pads **5A**, **5B**), which can facilitate electrical communication and/or drive current between specific contact pads.

In some aspects, a first channel **C1** can form between one contact pad **26'** at first end **26** and one contact pad **28'** at second end **28**. An optional second anode-cathode channel **C2** can form between one contact pad **26'** at first end **26** and a different contact pad **28''** at second end **28**. Each channel can optionally connect through an isolated conductor or portion **27** of package **10**, which can be any suitable configuration and

structure. For example and without limitation, portion **27** can be a mounting portion or a thermal pad or component that once mounted can act as a thermal pad and as a connector for the channels. Portion **27** can be physically, electrically, and/or thermally isolated or separated from contact pads at respective ends **26** and **28**. An optional third channel **C3** is also possible and can form between the other contact pad **26''** at first end **26** and one contact pad **28'** at second end **28**. An optional fourth channel **C4** can form between the other contact pad **26''** at first end **26** and a different contact pad **28''** at second end **28**.

Each channel (e.g., **C1**, **C2**, **C3**, and **C4**) comprises parallel circuits of equal voltage within package **10**. Provision of multiple channels allows connection of LED chips **14** in series or parallel to adjust a current/voltage profile of package **10**, thereby allowing package to be operable at multiple different voltages. It is understood that contact pads (e.g., **26'**, **26''**, **28'**, and **28''**) as well as vias **32** can be arranged in many different ways and can have many different shapes and/or sizes. It is also understood that instead of vias, one or more electrically conductive traces can be provided along internal and/or external surfaces of submount **12** between portions of traces (e.g., **20** and **22**) and contact pads (e.g., **26'**, **26''**, **28'**, and **28''**) can be provided.

In some aspects, package **10** can comprise one or more strings of LED chips **14**, where each string is configured to emit a different color than at least one other string of LED chips **14**. For example, a first string of LED chips **14** can be configured to emit a substantially blue color and another string of LED chips **14** can be configured to emit a substantially red color. Any color(s) of LED chips **14** can be provided within packages and systems described herein, including LEDs chips **14** having a combined light that is substantially white. In some aspects, one channel, such as first channel **C1** can be configured to drive one string of LED chips **14** of a same color, and another channel (e.g., **C2**, **C3**, or **C4**) can be configured to drive another string of LED chips **14** having a different color than the one string. This is advantageous as each string can be independent and mutually exclusive

from other strings, which can allow for improved color tuning and improved color rendering.

Figure 3A is a top plan view of a portion of an LED package **30**, which, for clarity purposes, is devoid of LED chips and/or an optical element, such as a lens. Figure 3B illustrates package **30** having one or more LED chips **14** mounted thereto. Package **30** illustrates more detail regarding constructive traces and/or LED chips, but can comprise a generic top side corresponding to Figure 1 and a generic back side corresponding to and/or including the features of Figure 2.

Referring to Figures 3A and 3B and in some aspects, conductive features including first trace **20** and second trace **22** can be can be patterned over submount **12** of package **30** using known methods. Electrical current can pass into and out of one or more LED chips when a bias is applied across first and second traces **20** and **22**, thereby illuminating one or more horizontally structured LED chips **40** (Figure 3B). Horizontally structured LED chips **40** may not require wirebonds for connection to electrical traces, but can directly attach to traces via bond pads disposed on a bottom surface thereof. In some aspects, the positive and negative contacts of LED chip **40** (e.g., LED chip anode and cathode) are each disposed on a bottom surface of LED chip **40**.

One of first trace **20** and second trace **22** comprises a positive terminal and the other a negative terminal (e.g., anode-cathode pair). LED chips **40** can be mounted to a central portion of traces defining a mounting pad **35**. In some aspects, LED chips **40** are directly attached to mounting pad **35** via known methods and/or materials such as a solder material that may or may not contain a flux material, silicone, epoxy, and/or dispensed polymeric materials that may be thermally and electrically conductive. In some aspects, the positive and negative terminals (e.g., anode and cathode) of LED chips **40** directly (e.g., physically and electrically) attach to portions of mounting pad **35**, such that the package **30** is devoid of wirebonds, or any other wired connectors, for electrically and/or physically attaching LED chips **40** within package **30**.

An intermediate trace **34** can be provided between first and second traces **20** and **22** over which LED chips can also attach. Mounting pad **35** and traces (e.g., first, second, and intermediate traces **20**, **22**, and **34**, respectively) can each comprise an electrically conductive material such as a metal, metal-alloy, and/or any other electrically conductive material(s). In one aspect, mounting pad **35** and traces comprise copper that is plated (e.g., electroplated, immersion, immersion-less plating), sputtered, or otherwise deposited (e.g., physically or chemically). In other aspects, a Ti adhesion layer and a copper seed layer can be sequentially sputtered onto submount **12**. In yet further aspects, mounting pad **35** and traces can comprise one or more layers of deposited or plated Ti, Cu (electrolytic Cu), and/or Ag (e.g., electrolytic Ag).

One or more gaps **36** can be provided between portions of first trace **20**, second trace **22**, and intermediate trace **34** for physical and/or electrical separation thereof. In some aspects, an etchant can physically or chemically remove portions of an integral conductive and/or metallic layer of material thereby forming the one or more gaps **36** for physically dividing the integral layer into the plurality of traces and/or the plurality of portions of material denoted I, II, and III. Each portion I, II, and III of material can be configured to pass electrical current into and out of LED chips **40**, for illumination thereof. In other aspects, each trace (e.g., **20**, **22**, and **34**) and/or each portion of material I, II, and III can be separately formed and attached or mounted to submount **12** via adhesive, glue, etc. In further aspects, each trace (e.g., **20**, **22**, and **34**) and/or each portion of material I, II, and III can be molded into a portion of submount **12**, or produced in any other suitable fashion.

One or more alignment marks **38** can be provided over submount **12** for providing alignment during fabrication of package **30**. Alignment marks **38** can and also allow for alignment when mounted in place by an end user.

Referring now to Figure 3B and in some aspects, LED chips **40** can be serially connected in one or more strings between first and second traces **20** and **22**. In some aspects, multiple strings of serially connected LED chips **40** can be provided, where each string is connected in parallel between first

and second traces **20** and **22**, respectively. Each LED chip **40** can be configured to emit the same color of light and/or multiple LED chips can be configured to emit multiple different colors of light. As noted above, LED chips **40** can comprise horizontally structured chips, however, vertically structured chips can also be provided. Vertically structured chips comprise electrical contacts/bond pads on opposing sides/surfaces wherein horizontally structured chips can comprise electrical contacts or bond pads on a same side/surface. Vertically and/or horizontally structured chips can be configured to attach to electrical components (e.g. traces **20**, **22**, and **34**) within package **30** either directly or via one or more wire bonds (e.g., not shown).

In some aspects, horizontally structured LED chips **40** can be provided where two electrical contacts or two bond pads of opposing electrical polarity (e.g., an anode and a cathode) are disposed on a top surface of the chip. Each bond pad can be wire bonded to an electrically conductive trace of package **10**. In other aspects, a horizontally structured LED chip **40** can be provided where two electrical contacts or two bond pads of opposing polarity (e.g., an anode and a cathode) are disposed on a bottom surface of the chip. In this regard, wire bonds can be obviated as each bond pad can directly attach to an underlying electrically conductive trace via a die attach process using flux, flux-eutectic, solder, reflow, epoxy, silicone, combinations thereof, or any suitable die attach material and/or method. Any materials and/or processes capable of attaching LED chips **40** to electrical components (e.g., traces **20**, **22**, and **34**) of package **30** are contemplated herein.

LED chips **40** can be provided over each portion **I**, **II**, and **III** of material comprising electrically conductive traces. In some aspects, eight LED chips **40** can be provided within package **30**. The eight LED chips **40** can be configured in different arrangements of serially connected LED chips for operability at different voltages via passing current through different anode-cathode channels comprised of multiple contact pads (Figure 2). For example, LED chips **40** can be configured into two strings of four serially connected LED chips or a different arrangement, such as four strings of two

serially connected LED chips, where each string is connected in parallel. The LED chips 40 can be electrically connected depending upon the desired voltage, which can be changed via routing current differently through multiple sets of contact pads (e.g., channels, Figure 2).

5 As Figure 3B further illustrates, package 30 can further comprise one or more elements for protecting against damage from electrostatic discharge (ESD). In the embodiment shown, an ESD protection device 42 can be mounted such that it is reversed biased with respect to LED chips 40. ESD protection device 42 can comprise a vertical silicon (Si) Zener diode, a
10 different LED chip arranged in parallel and reverse biased to LED chips 40, a surface mount varistor, and/or a lateral Si diode. ESD protection device 42 can be mounted using any known material and/or technique. ESD protection device 42 can also be smaller than LED chips 40 so that it does not cover an excessive area on the surface of the submount 12, and so that
15 it does not block and/or absorb a significant amount of light. ESD protection device 42 allows excessive voltage and/or current passing through LED package 30 from an ESD event to pass through device 42 instead of LED chips 40. ESD protection device 42 can be wire bonded via wire bond 44 to a portion of trace 20. Wire bonds 44 can comprise any suitable electrically
20 conductive material such as Au or a Au-alloy. It is understood that in other embodiments of an LED package according to the present subject matter can be provided without an ESD protection device 42 or with an ESD protection device 42 that is external to LED package 30.

 Figure 3C is a schematic circuit diagram illustrating the electrical
25 connectivity of the LED chips 40 of package 30 of Figures 3B, having a back side illustrated in Figure 2. Notably, the electrical connectivity of LED chips 40 can be changed depending upon how electrical current flows through the package 30, for example, by choosing one of multiple anode-cathode channels (Figure 2) using multiple contact pads on a back side of package
30 30. Referring to Figure 3C, electrical signal from an external power source (not shown) can be applied across anode and cathode terminals (e.g., traces 20 and 22) upon transfer of the electrical current to from or more contact

pads (e.g., 26', 26'', 28', 28'') to traces 20 and 22 by way of electrical vias (32, Figure 3B).

As Figure 3C illustrates, the application of electrical bias between anode and cathode terminals (e.g., traces 20 and 22) allows LED chips 40 to
5 emit light. LED chips 40 can be arranged in at least one string of serially connected chips between terminals. As Figure 3C illustrates, At least two LED chips 40 can be serially connected in at least four strings. Each string can be electrically connected in parallel between first and second traces 20 and 22. In this arrangement, LED package 30 can be operable at
10 approximately 3 volts (V). As described hereinbelow with respect to Figures 6A to 6C, LED package 30 can be electrically connected to a solder pad (Figures 5A, 5B) which can pass current through package using one or more channels of package, such that package can be operable at a different voltage. In some aspects, packages described herein can be operable at
15 approximately 3V, approximately 6V, approximately 9V, approximately 12V, approximately 18V, approximately 36V, approximately 72V, or any range therebetween.

Figure 4A and 4B illustrate a top plan view of a portion of an LED package 50, which, for illustration purposes, is devoid of LED chips and/or
20 an optical element, such as a lens. Figure 4B illustrates package 50 having one or more LED chips 62 mounted thereto. Package 50 illustrates more detail regarding conductive traces and/or LED chips, but can comprise a generic top side corresponding to and/or including at least some of the features of Figure 1 and a generic back side corresponding to and/or
25 including at least some of the features of Figure 2.

Referring to Figures 4A and 4B and in some aspects, conductive features including a first trace 56 and second trace 58 can be can be patterned over a top surface of submount 12 of package 50 using known methods. Electrical current can pass into and out of one or more LED chips
30 62 when a bias is applied across first and second traces 56 and 58, thereby illuminating one or more horizontally structured LED chips 62 (Figure 4B).

One of first trace 56 and second trace 58 comprises a positive terminal and the other a negative terminal (e.g., anode-cathode pair). LED

chips **62** (Figure 4B) can be mounted to one or more central portion of traces collectively referred to as a mounting pad. In some aspects, LED chips **40** are directly attached to mounting pad via known methods and/or materials such as a solder material that may or may not contain a flux material,
5 silicone, epoxy, and/or dispensed polymeric materials that may be thermally and electrically conductive.

One or more intermediate traces **54** can be provided between first and second traces **56** and **58**, over which LED chips can also attach, and can collectively define the mounting pad. Traces (e.g., first, second, and
10 intermediate traces **56**, **58**, and **54**, respectively) can each comprise an electrically conductive material such as a metal, metal-alloy, and/or any other electrically conductive material(s). In one aspect, traces **56**, **58**, and **54** comprise copper that is plated (e.g., electroplated, immersion, immersion-less plating), sputtered, or otherwise deposited (e.g., physically or
15 chemically) using known techniques. In other aspects, a Ti adhesion layer and a copper seed layer can be sequentially sputtered onto submount **12**. In yet further aspects, traces **56**, **58**, and **54** can comprise one or more layers of deposited or plated Ti, Cu (electrolytic Cu), and/or Ag (e.g., electrolytic Ag).

20 One or more gaps **55** can be provided between portions of first trace **56**, second trace **58**, and intermediate traces **54** for physical and/or electrical separation thereof. In some aspects, an etchant can physically or chemically remove portions of an integral conductive and/or metallic layer of material thereby forming the one or more gaps **55** for physically dividing the
25 integral layer into a plurality of traces and/or a plurality of portions of material denoted **I**, **II**, **III**, **IV** and **V**. Each physically separated portion **I**, **II**, **III**, **IV** and **V** of material can be configured to pass electrical current into and out of LED chips **62** (Figure 4B, for illumination thereof. In other aspects, each trace (e.g., **56**, **58**, and **54**) and/or each portion of material **I**, **II**, **III**, **IV** and **V** can be
30 separately formed and attached or mounted to submount **12** via adhesive, glue, etc. In further aspects, each trace (e.g., **20**, **22**, and **34**) and/or each portion of material **I**, **II**, **III**, **IV** and **V** can be molded into a portion of submount **12**, or produced in any other suitable fashion.

One or more alignment marks **60** can be provided over submount **12** for providing alignment during fabrication of package **50**. Alignment marks **60** can and also allow for alignment when mounted in place by an end user.

Referring now to Figure 4B and in some aspects, LED chips **62** can be serially connected in one or more strings between first and second traces **56** and **58**. In some aspects, multiple strings of serially connected LED chips **62** can be provided, where each string is connected in parallel between first and second traces **56** and **58**, respectively. Each LED chip **62** can be configured to emit the same color of light and/or multiple LED chips can be configured to emit multiple different colors of light. As noted above, LED chips **62** can comprise horizontally structured chips, however, vertically structured chips can also be provided. Vertically and/or horizontally structured chips can be configured to attach to electrical components (e.g. traces **56**, **58**, and **54**) within package **50** either directly or via one or more wire bonds (e.g., not shown).

In some aspects, a horizontally structured LED chip **62** can be provided where two electrical contacts or two bond pads of opposing polarity (e.g., an anode and a cathode) are disposed on a bottom surface of the chip. In this regard, wire bonds can be obviated as each bond pad can directly attach to an underlying electrically conductive trace via a die attach process using flux, flux-eutectic, solder, reflow, epoxy, silicone, combinations thereof, or any suitable die attach material and/or method. Any materials and/or processes capable of attaching LED chips **62** to electrical components (e.g., traces **56**, **58**, and **54**) of package **50** are contemplated herein.

Portions of at least some LEDs chip **62** can be provided over each portion **I**, **II**, **III**, **IV** and **V** of material comprising electrically conductive traces. In some aspects, eight LED chips **62** can be provided within package **50**. The eight LED chips **62** can be configured in different arrangements of serially connected LEDs for operability at different voltages via passing current through different anode-cathode channels comprised of multiple contact pads (Figure 2). For example, LED chips **62** can be configured into two strings of four serially connected LED chips or a different arrangement, such as four strings of two serially connected LED chips, where each string

is connected in parallel. The electrical connection of LED chips 62 can be changed depending upon the desired voltage, and can be changed via routing current differently through multiple sets of contact pads (e.g., and/or channels, Figure 2) as desired.

5 As Figure 4B further illustrates, package 50 can further comprise one or more elements for protecting against damage from electrostatic discharge (ESD). In the embodiment shown, an ESD protection device 64 can be mounted such that it is reversed biased to LED chips 62. ESD protection device 64 can comprise a vertical silicon (Si) Zener diode, a different LED
10 chip arranged in parallel and reverse biased to LED chips 62, a surface mount varistor, and/or a lateral Si diode. ESD protection device 64 can be mounted using any known material and/or technique, such as with a wired connector 66. It is understood that in other embodiments of an LED package according to the present subject matter can be provided without an ESD
15 protection device 64 or with an ESD protection device 64 that is external to LED package 50.

As described hereinbelow with respect to Figures 6A to 6C, LED package 50 can be electrically connected to a solder pad (Figures 5A, 5B) which can apply current through package via one or more channels of
20 package, such that package 50 can be operable at different voltages. In some aspects, packages described herein can be operable at approximately 12V. However, package 50 can also be operable at approximately 6V, or any voltage or voltage range between approximately 6 and 12V by altering the flow of current between one or more contact pads (e.g., Figure 2) which
25 send/receive current from traces (e.g., 56, 58) by way of vias 32.

The LED chip arrangements illustrated herein can advantageously allow the plurality of LED chips 62 to be spaced close together (i.e., closely packed) having a relatively small footprint while maintaining a high efficiency, brightness and light output. LED chips 62 can comprise a same
30 color and/or differently colored chips can be combined in various color combinations to achieve a desired CRI, color temperature, aggregate wavelength, and/or other color-related characteristic.

In one aspect, LED chips **62** can be selected from various light color or wavelength bins for providing a combined light output with a high color rendering index (CRI). LED packages described herein can be configured to emit cool white light, warm white light, natural white light, or a true white light. The desired color mixing may be achieved, for example, by using blue, blue-shifted-yellow (BSY), green, cyan, amber, red and/or red-orange LED chips **62**. An optional phosphor can be locally applied over each LED chip **62** and/or portions of package **50** (e.g., over traces and/or portions of an optical element or lens (Figure 1)). An example of selecting chips from various color bins to produce desired color characteristics is described in commonly assigned U.S. Patent Application 2010/0140633, filed April 17, 2009, which is entirely incorporated herein by reference. A detailed example of using groups of LED chips emitting light of different wavelengths to produce substantially white light can also be found in commonly assigned U.S. Patent No. 7,213,940, which issued on May 8, 2007 and which is entirely incorporated herein by reference.

LED chips **62** can comprise square chips that are approximately 700 microns (μ or μm) in size, meaning that chips can be approximately 700 microns wide per side. LED chips **62** could also be less than or approximately equal to 1000 μm in size, such as approximately 500 microns in size; approximately 300 μm in size; or less than approximately 300 μm . LED chips **62** can be substantially rectangular or square in shape, and can comprise any suitable dimension. Packages described herein can comprise a surface mount design (SMD) type of package adapted to incorporate various sizes, structures, build, colors, design, and/or types of LED chips. Direct-attach chips, flip-chips, and chips with substrates made of sapphire, silicon carbide, silicon or other materials are contemplated herein.

Packages described herein can further comprise a symbol or indicator for designating electrical polarity of a given side of LED package **50** (e.g., a "+" or "-" sign). This can ensure accurate mounting of LED chips **62** within LED package **50** as well as accurate mounting of LED package **50** to an external circuit (e.g., PCB, MCPCB) or other component, whether by machine or by hand. In the embodiment shown the symbols comprise a plus

(+) sign over first trace **56**, indicating that package **50** should be mounted with the positive side of electrical signal coupled to first trace **56**. It is understood that many different symbol types can be used and that a symbol can also be included over the second trace **58** such as a minus sign (-) indicating that package **50** should be mounted with the negative side of electrical signal coupled to second trace **58**. It is also understood that different symbols can be used, and that the symbols can be placed in other locations.

Figure 4C is a schematic circuit diagram of the LED package in Figure 4B. The circuit can comprise eight LED chips **62**, where four LED chips **62** are serially connected between the anode and cathode (e.g., first and second traces **56** and **58**). Each serially connected string of LED chips **62** is connected in parallel between the first and second trace **56** and **58**, respectively. Electrical signal or current for illuminating LED chips **14** can be supplied by a power source (not shown). ESD protection device **64** can be connected in parallel to and reverse biased with respect to each string of LED chips **62**.

Figures 5A and 5B illustrate systems **70** and **80**, respectively, comprising LED packages **10/30/50** and portions of an external power source (e.g., a PCB, MCPCB, flex circuit, etc.), such as a solder pad **72** and **82**, respectively. Solder pads **72** and **82** can comprise a footprint of exposed electrically conductive material or portions of an external power source (e.g., PCB, MCPCB, flex circuit, etc.) over which LED packages **10/30/50** can physically attach to in some aspects via soldering, welding, reflowing, etc. In some aspects, solder pads **72** and **82** comprise areas of raised metal, such as Au, Ag, Cu, Al, Sn, alloys thereof, any metal or metal alloy, or any other electrically conductive material. Notably, solder pads can present multiple anode-cathode channels for LED packages **10/30/50** such that a user can connect the LED chips thereof in series, parallel, or combination thereof for adjusting the current/voltage profile as needed.

Referring to Figure 5A, solder pad **72** can comprise a pattern having a central portion **74** disposed between one or more electrically isolated outer portions **76** and **78**. In some aspects, central portion **74** is physically

separated and electrically isolated from each outer portion **76** and **78**, and can comprise a heat sink to which LED packages **10/30/50** can offload and/or transfer heat to upon connection of LED packages **10/30/50** to solder pad **70**. For example, portion **27** of packages **10/30/50** can be configured to
5 physically and thermally connect with central portion **74** of solder pad **72** via soldering the package thereto. Heat generated within LED package **10/30/50** can dissipate into central portion **74** and advantageously allow the packages to run cooler.

Solder pad **72** can comprise a single channel solder pad where LED
10 packages **10/30/50** can be connected in parallel over an external source (e.g., a PCB, MCPCB, circuit, flex circuit, etc.). Connecting LED packages in parallel can allow adjustments to the component current/voltage profile allowing operability at multiple voltages. Outer portions **76** and **78** can each comprise a positive or a negative terminals (e.g., an anode or a cathode) for
15 supplying current through LED package **10/30/50**. In some aspects, outer portions **76** and **78** are backwards compatible with other existing solder pad footprints to realize a parallel configuration (e.g., multiple packages **10/30/50** electrically connected in parallel) over an external source or circuit.

In some aspects, one of outer portions **76** and **78** comprises a
20 positive terminal and the other a negative terminal (e.g., forming an anode-cathode pair) adapted to apply electrical current through LED packages **10/30/50** upon connection thereto. Contact pads **26'**, **26''** at first end **26** and contact pads **28'** and **28''** at second end of packages **10/30/50** are each configured to physically and electrically connect to one of the outer portions
25 of solder pad **72**. For example, contact pads **26'** and **26''** can each physically and electrically connect with outer portion **76** and contact pads **28'** and **28''** can each physically and electrically connect with the other, second outer portion **78**. Thus, the anode-cathode pairs of package **10/30/50** comprise contact portions **26'-28'** and **26''-28''**. Each anode-cathode pair
30 can be directly aligned and in parallel. Solder pad **72** comprises a single channel solder pad. LED chips within package **10/30/50** are operable at approximately 6V, 12V, or more than 12V. The package current/voltage profile can be changed allowing for a multiple voltage package and system

where a solder pads exchange current between different anode-cathode channels of a multiple voltage LED package **10/30/50**.

Referring to Figure 5B, solder pad **82** can comprise a single or multiple channel solder pad where LED packages **10/30/50** can be
5 connected in series over an external source (e.g., a PCB, MCPCB, circuit, flex circuit, etc.). Connecting LED packages as connected series can also allow adjustments to the component current/voltage profile allowing operability at multiple voltages. Solder pad **82** can comprise central portion **84** provided between outer portions. Notably, when connecting LED
10 packages in series, anode-cathode pairs or "channels" can connect through the isolated heat sink or portion **27** of packages **10/30/50** via connection to central portion **84**, for allowing a series configuration without having to take up any more room on the circuit board and/or without requiring complex multi-layer circuit construction.

Each outer portion of solder pad **82** can comprise at least two
15 electrically isolated portions **86** and **88** or footprints. The electrical isolated portions **86** and **88** at one end (e.g., the top) of the solder pad **82** can comprise a same polarity that opposes the polarity of portions **86** and **88** at the other end (e.g., at the bottom of solder pad **82**). Notably however, some
20 of the outer portions **88** can electrically connect through central portion **84**, where desired, for connecting LED packages **10/30/50** in series and for allowing the packages to be operable at different voltages. In other aspects, outer portions **88** may not be connect to central portion **84**, where outer portions **88** are isolated from central portion **84** along the broken lines. That
25 is, outer portions **88** of solder pad **82** could be severed, via etching or otherwise, from central portion **84** to provide multiple anode-cathode channels.

In some aspects, outer portions **86** and **88** are configured for
connecting to pairs of contact pads of opposing polarity (e.g., **26'** and **26''**
30 oppose the polarity of **28'** and **28''**) for formation of different anode-cathode pairs or channels (e.g., Figure 2). The number of channels can be changed, increased, or decreased based upon the connection of LED package **10/30/50** to solder pad **82** footprints. Notably, solder pad **82** can allow

packages **10/30/50** to run at multiple voltages depending upon the connection to contact pads (e.g., **26'**, **26''**, **28'** and **28''**). In some aspects, system **80** comprised of LED package **10/30/50** and solder pad **82** can be operable at less than approximately 6V (e.g., 3V), approximately 6V, 5 approximately 12V, or more than approximately 12V where desired and depending upon how the end user connects LED packages **10/30/50** to solder pad **82** and to each other over a circuit board.

One set of outer portions **86** and **88** can comprise a positive terminal and the other set of outer portions **86** and **88** can comprise a negative 10 terminal (e.g., an anode or a cathode) for supplying current through LED package **10/30/50**. In some aspects, contact pads **26'** and **26''** can each physically and electrically connect with one set of outer portions **86** and **88** (e.g., the lower or upper set as seen in Figure 5A) and contact pads **28'** and **28''** can each physically and electrically connect with the other remaining set 15 of outer portions **86** and **88**. Thus, the anode-cathode pairs of package **10/30/50** comprise contact portions **26'-28'** and **26''-28''**.

As Figures 5A and 5B collectively illustrate and in some aspects, package portion **27** comprises a thermal component that is selectively configurable for electrically communicating with an external circuit thereby 20 allowing the package to be operable in at least two different voltages. That is, portion **27** is selectively configurable to either remain electrically isolated from an external circuit comprised of solder pad **72** (Figure 5A) or electrically communicate with an external circuit comprised of solder pad **82** (Figure 5B). Configuring portion **27** to be electrically connectable to and/or 25 electrically isolated from an external circuit can provide for a multiple voltage packages and systems described herein. For example, portion **27** is configurable in both electrically active and inactive arrangements with respect to solder pads for providing variable voltage LED packages and/or systems. Packages and systems described herein are configurable in at 30 least two different voltages by passing electrical current differently via contact pads, portion **27**, solder pads (e.g., **72**, **82**), and/or combinations thereof.

Figures 6A to 6C are schematic circuit diagrams illustrating some examples of the electrical connectivity of the light emitters within systems such as those depicted in Figures 5A and 5B according to embodiments of the present subject matter. As Figure 6A to 6C illustrate, systems **90**, **100**,
5 and **110**, respectively, can include a package comprising at least one string of light emitters, generally designed **E**, and a portion of an external circuit such as a solder pad. Electrical signal received via or more anode-cathode channels can provide a multiple voltage system. Each light emitter can comprise an LED chip such as those available from Cree, Inc. located in
10 Durham, North Carolina.

The electrical connectivity, and therefore the voltage at which light emitter packages and systems operate can be changed or varied depending upon how the emitters **E** are connected between one or more anode-cathode channels (Figure 2). In some aspects, electrical signal or current
15 can be routed between different and/or multiple anode-cathode channels using the package contact pads (e.g., **26'**, **26''**, **28'**, **28''**, Figure 2), solder pads (e.g., **72**, **82**, Figures 5A and 5B), or a combination thereof.

In Figure 6A, any number of light emitters **E**, for example eight emitters **E**, can be provided in a first string **S1** and a second string **S2**
20 between an anode and cathode. Each string **S1** and **S2** can be electrically connected in parallel between the anode and the cathode, and each string can comprise a same quantity of emitters **E** or different quantities of emitters. Each string **S1** and **S2** can comprise emitters **E** configured to emit approximately a same color of light, or different colors of light. Emitters **E**
25 can be configured to receive current from an external source, for example, via outer portions of solder pads **76** and **78** of an external circuit (see also, Figure 5A). Central portion **74** of solder pad can remain electrically isolated from outer portions **76** and **78** for dissipating heat from emitters **E**. In some aspects, Figure 6A illustrates a single anode-cathode channel system
30 operable at approximately 12V.

In Figure 6B, light emitters **E** can be provided in a first string **S1**, a second string **S2**, a third string **S3**, and a fourth string **S4** between an anode and cathode (e.g., traces). In some aspects, eight emitters **E** can be

provided (e.g., the same quantity as Figure 6A). However, by varying the electrical connectivity of emitters **E**, the package voltage can be changed. In some aspects, string **S1**, **S2**, **S3**, and **S4** can be electrically connected in parallel, and can comprise a same quantity of emitters **E** or different quantities of emitters. In some aspects, each string comprises four emitters **E**. Each string **S1**, **S2**, **S3**, and **S4** can comprise emitters **E** configured to emit approximately a same color of light, or different colors of light. Emitters **E** can be configured to receive current from an external source, for example, via outer portions of solder pads **76** and **78** of an external circuit (see also, Figure 5A). Central portion **74** of solder pad can remain electrically isolated from outer portions **76** and **78** for dissipating heat from emitters **E**. In some aspects, Figure 6B also illustrates a single anode-cathode channel system. The package and/or system are operable at approximately 6V.

In Figure 6C, eight light emitters **E** can be provided in first and second strings **S1** and **S2**, respectively, between a first anode-cathode channel. Each anode-cathode channel can be independent and mutually exclusive. System **110** can further comprise a third string **S3** and a fourth string **S4** of emitters **E** provided between an additional, second anode-cathode channel. The first anode-cathode channel (e.g., on the left between outer portions **86** and **88**) is configured to flow electrical current or signal through first and second strings **S1** and **S2** of emitters **E**. The second anode-cathode channel (e.g., on the right between outer portions **86** and **88**) is configured to flow electrical signal through third and fourth strings **S3** and **S4**. First and second strings **S1** and **S2** can be independently driven and mutually exclusive with respect to third and fourth strings **S3** and **S4**, respectively. This is advantageous, as separately driven strings and/or emitters receiving current from different anode-cathode channels can allow for string balancing requirements and/or color tuning. For example, strings of emitters **E** can comprise different colors such as red and/or blue (e.g., BSY), yellow, green, cyan, amber, orange, etc.) emitters **E**, where one anode-cathode channel supplies current to one color of emitters and the other anode-cathode channel supplies current to the other color. This can improve color rendering and allow for improved color tuning options.

Notably, in some aspects outer portions **88** and **86** of solder pad (**82**, Figure 5B) can electrically connect through central portion **84** where the portions are connected at areas **A1** indicated in broken lines and as seen in Figure 5B. That is, in some aspects solder pad **82** (Figure 5B) can be
5 configured as a single channel solder pad (Figure 5B) or as a multiple channel solder pad (Figure 6C) configured to supply current to multiple independent strings of LED chips or emitters **E**.

Figures 6A, 6B, and 6C can each include eight LED chips or emitters **E**, however, the voltage of each package and/or system can differ either
10 based upon the connectivity of the chips, or by using one or more (e.g., multiple) anode-cathode channels. Multiple anode-cathode channels can be provided via routing current between multiple contact pads (Figure 2), multiple solder pad portions (Figures 5A and 5B), and/or combinations thereof. Multiple anode-cathode channels provided on the emitter package
15 and/or solder pad can provide devices and systems operable at multiple voltages, including a range of voltages between approximately 6V and 72V.

Figures 7 and 8 are top and bottom views illustrating another embodiment of a multiple voltage light emitter package, generally designated **120**. Figures 9A to 9C are schematic circuit diagrams illustrating the
20 electrical connectivity of a system comprising package **120** and a solder pad (e.g., a portion of an external power source or circuit to which package **120** can electrically connect).

Package **120** can comprise a submount **122** having first and second surfaces over which conductive features and light emitter chips can be
25 provided. For example, submount **122** can comprise a bottom surface **124** and a top surface **126**. An optical element or lens **128** and an optional protective layer **130** can be provided over top surface **126** of package **120**.

Multiple light emitters **E** can be provided over top surface **126** of package **120**. In some aspects, emitters **E** comprise LED chips provided in
30 an array. In some aspects, light emitters **E** can be provided in at least one string of serially connected chips, in other aspects multiple strings of serially connected emitters **E** or chips can be provided, where each string is electrically connected in parallel between a positive terminal and a negative

terminal (e.g., an anode and a cathode) provided on top surface **126** of package **120**. The anode and the cathode on top surface **126** to which light emitters **E** electrically connect, can electrically communicate with one or more contact pads on bottom surface **124** of package **120** using internal
5 conductive through-holes or vias (not shown).

The terms "optical element" and the "lens" as used in this disclosure are intended to be construed in the broadest sense of the terms. Such an element may affect light by bending and/or concentrating light rays, influencing the light beam and resultant beam pattern, by color mixing, or by
10 a combination of these effects. A phosphor can also be used over individual light emitters **E** and/or lens **128** for providing wavelength conversion. Lenses described herein can for example comprise glass or plastic, may be molded in place or elsewhere, or otherwise formed or attached to the package as desired. For example, lens **128** may comprise a molded silicone
15 lens. In some embodiments, a clearance is again maintained between the edge of any of the plurality of light emitters **E** and the edge of the lens.

In one aspect, lens **128** can be provided over a portion of light emitters **E**. Lens **128** can provide both environmental and/or mechanical protection. Lens **52** can be in any location over top surface **126** of submount
20 **122**, and either centered over submount **122** and emitters **E**, or non-centered with respect to submount **122** and/or emitters **E**. As Figure 7 illustrates, lens **128** can comprise a substantially circular lens base. However, as Figure 1 illustrates and as described above, lenses can comprise a non-circular base and/or an asymmetrical three-dimensional
25 shape. Any size and/or shape of lens can be provided. In some embodiments lens **128** can be formed in direct contact with emitters **E** and top surface **126** of submount **122**. In other embodiments there may be an intervening material or layer disposed between emitters **E** and top surface **126**. Direct contact to emitters **E** may provide certain advantages such as
30 improved light extraction and ease of fabrication.

Protective layer **130** can provide additional protection to emitters **E** and package **120** components, for example, components (e.g., traces) disposed on top surface **126** to reduce damage and contamination during

subsequent processing steps and use. Protective layer **130** can be formed during formation of lens **128** and can comprise the same material as the lens **128**. It is understood, however, that LED package **120** can also be provided without the protective layer and/or lens.

5 Lenses described herein can also be easily adapted for use with secondary lenses or optics that can be included over a respective lens **128** by an end user to facilitate beam shaping. Such secondary lenses are generally known in the art, with many of them being commercially available.

Referring to Figure 8 and in some aspects, package **120** can
10 comprise a surface mount package for mounting over and physically/electrically connecting with an external power source or circuit (e.g., a PCB, flex circuit, MCPCB, etc.), using surface mount technology. Package **120** can comprise a first end **132** and a second end **134**. Multiple surface mount pads referred to as contact pads can be provided at each
15 end. For example, first end **132** can comprise four contact pads **132A**, **132B**, **132C**, and **132D** for contacting an external power source or circuitry. Second end **134** can likewise comprise four contact pads **134A**, **134B**, **134C**, and **134D** for contacting (e.g., and electrically/physically communicating with) an external power source or circuitry. Although four
20 contact pads are shown at each end, more or less than four contact pads can be provided.

Contact pads **132A**, **132B**, **132C**, and **132D** at one end **132** of bottom surface **126** can at least partially align with portions of one terminal (e.g., the anode or cathode traces, not shown) on top surface **124** of package **120** and
25 electrically connect thereto using vias or through holes. Similarly, contact pads **134A**, **134B**, **134C**, and **134D** at other end **134** of bottom surface **124** can at least partially align with portions of other terminal (e.g., the anode or cathode traces) on top surface **124** of package **120**. Contact pads **132A**, **132B**, **132C**, and **132D** electrically connect to one terminal (e.g.,
30 anode/cathode) of an external power source and contact pads **134A**, **134B**, **134C**, and **134D** connect to the other terminal of an external power source for passing electrical current through package **120**. For example, in some aspects, contact pads **132A**, **132B**, **132C**, **132D**, **134A**, **134B**, **134C**, and

134D can enable surface mounting of package **120** such that electrical signal applied across contact pads at each end (e.g., **132** and **134**) can pass into and illuminate light emitters

Notably, package **120** is operable at multiple different voltages for use in both high and low voltage applications. In some aspects, package **120** can comprise multiple anode-cathode channels, between and/or through which electrical current can become channeled differently through multiple emitters **E**. The multiple channels can comprise one or more anode-cathode channels established as current passes between one or more contact pads at first end **132** (e.g., **132A**, **132B**, **132C**, **132D**) and one or more contact pads at second end **134** (e.g., **134A**, **134B**, **134C**, **134D**). In some aspects, current passes between all four contact pads at first end **132** and all four contact pads second end **134**. In other aspects, current only passes between certain specific pairs of contact pads comprising at least one pad at first end **132** and at least one pad at second end **134** (e.g., channels can comprise **132A-134A**, **132A-134B**, **132A-134C**, **132A-134D**, etc.). Thus, package **120** can comprise a single anode-cathode channel component or a multiple anode-cathode channel component for operation at multiple different voltages.

Package **120** can further comprise a metallized area or thermal pad **136** on bottom surface **124** of submount **122**. Thermal pad **136** can optionally be disposed between contact pads at first end **132** and contact pads at second end **134**. Thermal pad **136** can comprise an area of thermally conductive material and can be at least partially vertical aligned below light emitters **E** for dissipating heat from package **120**. In some embodiments, thermal pad **136** is not in electrical contact with any of the other conductive features (e.g., traces, contact pads) on bottom or top surfaces **124** and **136**, respectively, of submount **122**. However, in some embodiments, contact pads can electrically communicate with each other via thermal pad **136** (e.g., in instances where a solder pad is configured to electrically connect certain pairs of contact pads, Figure 5B).

Figures 9A to 9C are schematic circuit diagrams illustrating for example the electrical connectivity of a system comprised of light emitter

package **120** and solder pads according to embodiments of the present subject matter. Figures 9A to 9C illustrate multiple anode-cathode channels capable of illuminating emitters **E**. In some aspects, systems depicted in Figure 9A to 9C can be operable between approximately 18V and 72V, thereby useful in multiple applications at both low and high voltages.

Figures 9A to 9C illustrate electrical connectivity between the contact pads of Figure 8 and exposed portions (e.g., solder pads) of an external power source such as an electrical circuit, flexible circuit, PCB, MCPCB, etc. In Figures 9A to 9C, contact pads **132A**, **132B**, **132C**, **132D**, **134A**, **134B**, **134C**, and **134D** (Figure 8) are schematically illustrated in broken lines, whereas solder pads of an external circuit are illustrated in solid lines. As Figures 9A to 9C illustrate, multiple strings **S** of emitters **E** can be provided per package **120**, and by changing the current flow through package **120** (e.g., via routing current through one or more anode-cathode channels) the voltage of the package and/or system can be varied. In some aspects, 72 light emitters **E** are provided per package, however, more or less emitters **E** can also be provided.

As Figure 9A illustrates, a solder pad can comprise a first outer portion **140**, a central portion **142**, and a second outer portion **144**, similar to that shown in Figure 5A. Figure 9A illustrates a single anode-cathode channel system, as current flows into emitters **E** by flowing between each of the four anodes (e.g., **132A**, **132B**, **132C**, and **132D**) and the four cathodes (**134A**, **134B**, **134C**, and **134D**) via outer portions **140** and **144** of solder pad. Central portion **142** remains electrically isolated (e.g., physically and electrically separated) from outer portions **140** and **144**. In some aspects, the system of Figure 9A is operable at approximately 18V. In some aspects, the voltage can be increased by adding and/or activating additional anode-cathode channels. In some aspects, multiple packages **120** can be electrically connected in parallel over the external power source or circuitry.

As Figure 9B illustrates, a solder pad can comprise a first outer portion **150**, a central portion **152**, and a second outer portion **154**, similar to that shown in Figure 5B. Figure 9B illustrates a system having multiple anode-cathode channels, as current flows into emitters **E** by flowing between

two pair of anodes and cathodes. For example, current can flow between two of the four anodes (e.g., **132A** and **132B**) and two of the four cathodes (**134C** and **134D**). Notably, current can flow at least partially over central portion **152** of solder pad. Another anode-cathode channel between anodic contact pads **132C** and **132D** and cathodic contact pads **134A** and **134B** can be activated. Central portion **142** can remain electrically isolated (e.g., physically and electrically separated) from outer portions **140** and **144**. The solder pads illustrated in Figure 9B also allows multiple packages **120** to be electrically connected in series. In some aspects, increasing the number of anode-cathode channels increases the package and/or system voltage. For example, the system and package **120** of Figure 9B can be operable at approximately 36V.

As Figure 9C illustrates, a solder pad can comprise four anode-cathode channels. Any number of channels can be provided. For example, the solder pad comprises a first portion **160**, a second portion **162**, a third portion **164**, a fourth portion **166**, and a fifth portion **168**. Each portion can comprise an anode-cathode channel configured to direct current across or between certain anode-cathode pads. For example, second portion **162** electrically connects contact pad **132A** with contact pad **134B** for passing current therebetween. Each other portion (e.g., **164**, **166**, etc.) can electrically connect specific anodic contact pads (one, two, three, etc.) with other specific cathodic contact pads. The solder pads illustrated in Figure 9C also allow multiple packages **120** to be electrically connected in series. In some aspects, increasing the number of anode-cathode channels increases the voltage. For example, the system and package **120** of Figure 9C can be operable at approximately 72V. In some aspects, an end user can utilize packages described herein and choose from multiple anode-cathode channels. Such channels represent parallel circuits of equal voltage in the package. The user can then connect the packages in series or parallel to adjust the system current/voltage profile.

Embodiments as disclosed herein may provide one or more of the following beneficial technical effects: reduced cost of providing light emitter packages; multiple anode-cathode channels for operability at selectable

voltages including both high and low voltage applications; flexibility in high/low voltage applications; improved product yields; decreasing inventory; improved ease of manufacture; improved ease of installation; high brightness; improved color rendering; improved reliability; improved
5 brightness; improved thermal properties and/or thermal management; and/or improved color mixing.

While the light emitter packages, systems, and methods have been described herein in reference to specific aspects, features, and illustrative embodiments, it will be appreciated that the utility of the subject matter is not
10 thus limited, but rather extends to and encompasses numerous other variations, modifications and alternative embodiments, as will suggest themselves to those of ordinary skill in the field of the present subject matter, based on the disclosure herein. Various combinations and sub-combinations of the structures and features described herein are
15 contemplated and will be apparent to a skilled person having knowledge of this disclosure. Any of the various features and elements as disclosed herein may be combined with one or more other disclosed features and elements unless indicated to the contrary herein. Correspondingly, the subject matter as hereinafter claimed is intended to be broadly construed
20 and interpreted, as including all such variations, modifications and alternative embodiments, within its scope and including equivalents of the claims.

CLAIMS

1. A light emitter package comprising:
a submount having a plurality of contact pads and a plurality of light
5 emitting diode (LED) chips disposed over one or more surfaces thereof;
wherein the plurality of contact pads are selectively configurable to
pass electrical current into the LED chips wherein the package is
configurable in at least two different voltages.
- 10 2. The light emitter package of claim 1, wherein at least one voltage is
approximately 3 Volts (V).
3. The light emitter package of claim 1, wherein at least one voltage is
approximately 6 Volts (V).
- 15 4. The light emitter package of claim 1, wherein at least one voltage is
approximately 9 Volts (V).
5. The light emitter package of claim 1, wherein at least one voltage is
20 approximately 12 Volts (V).
6. The light emitter package of claim 1, wherein at least one voltage is
approximately 36 Volts (V).
- 25 7. A light emitter system comprising:
a light emitter package comprising a submount having a plurality of
light emitting diode (LED) chips and a thermal component provided over one
or more surfaces thereof; and
an external circuit configured to physically and electrically
30 communicate with portions of the package;
wherein the thermal component of the package is selectively
configurable for electrical communication with respect to portions of the

external circuit thereby providing a system that is operable in at least two different voltages.

8. The system of claim 7, wherein at least one voltage is approximately
5 3 Volts (V).

9. The system of claim 7, wherein at least one voltage is approximately
6 Volts (V).

10 10. The system of claim 7, wherein at least one voltage is approximately
9 Volts (V).

11. The system of claim 7, wherein at least one voltage is approximately
12 Volts (V).

15

12. The system of claim 7, wherein at least one voltage is approximately
36 Volts (V).

13. A multiple voltage light emitter package comprising:
20 a submount comprising a pair of traces disposed on a first surface
thereof and at least two pairs of contact pads disposed on a second surface
thereof, wherein the pair of traces and each pair of the contact pads
comprise an anode and a cathode;

a plurality of light emitting diode (LED) chips disposed over the first
25 surface of the submount and serially connected between the pair of traces;
and

wherein the pairs of contact pads are configured to electrically
communicate with the plurality of LED chips via one or more anode-cathode
channels whereby the package is operable at multiple different voltages.

30

14. The light emitter package of claim 13, wherein the anode and cathode
of only one pair or both pairs of the at least two pairs of contact pads are

configured to electrically communicate with each other for providing a package operable at multiple different voltages.

15. The light emitter package of claim 13, wherein more than two pairs of
5 contact pads are disposed on the second surface of the submount.

16. The light emitter package of claim 13, wherein the plurality of LED
chips are serially connected in a plurality of strings, and wherein each string
of serially connected LED chips is connected in parallel between the pair of
10 traces with each other string of LED chips.

17. The light emitter package of claim 16, wherein each string of LED
chips is configured to emit a same color of light.

15 18. The light emitter package of claim 16, wherein each string of LED
chips is configured to emit a different color of light.

19. The light emitter package of claim 18, wherein at least one string of
LED chips is configured to emit blue light and wherein at least one other
20 string of LED chips is configured to emit red light.

20. The light emitter package of claim 13, wherein each anode of the at
least two pairs of contact pads electrically communicates with each cathode
of the at least two pairs of contact pads forming a single anode-cathode
25 channel.

21. The light emitter package of claim 13, wherein one anode of the at
least two pairs of contact pads electrically communicates with one other
cathode of the at least two pairs of contact pads forming multiple anode-
30 cathode channels.

22. The light emitter package of claim 13, wherein the package is
operable at approximately 6 Volts (V) or more.

23. The light emitter package of claim 13, wherein the package is operable at 12 Volts (V) or more.

5 24. The light emitter package of claim 13, wherein the package is operable at 18 Volts (V) or more.

25. The light emitter package of claim 13, wherein the package is operable at 36 Volts (V) or more.

10

26. The light emitter package of claim 13, wherein the package is operable at 72 Volts (V) or more.

15 27. The light emitter package of claim 13, wherein the package further comprises a lens.

28. The light emitter package of claim 27, wherein the lens comprises a circular lens base.

20 29. The light emitter package of claim 27, wherein the lens comprise a non-circular lens base.

30. The light emitter package of claim 27, wherein the lens comprises an asymmetrical dome.

25

31. A multiple voltage light emitter system comprising:
a light emitter package comprising:

30 a submount comprising a pair of traces disposed on a first surface thereof and at least two pairs of contact pads disposed on a second surface thereof, wherein the pair of traces and each pair of contact pads comprises an anode and a cathode; and

a plurality of strings comprising a plurality of serially connected (LED) chips disposed over the first surface of the submount, wherein

each string of LED chips is electrically connected in parallel between the pair of traces; and

an external circuit comprising a solder pad configured to physically and electrically communicate with the package, wherein the solder pad is
5 configured to apply electrical signal across only one pair or both pairs of the at least two pairs of contact pads whereby the package is operable at multiple different voltages.

32. The light emitter system of claim 31, wherein a thermal component of
10 the package is selectively configurable for electrical communication with respect to portions of the external circuit thereby providing a system that is operable in at least two different voltages.

33. The light emitter system of claim 31, wherein more than two pairs of
15 contact pads are disposed on the second surface of the submount.

34. The light emitter system of claim 31, wherein each string of LED chips is configured to emit a same color of light.

20 35. The light emitter system of claim 31, wherein each string of LED chips is configured to emit a different color of light.

36. The light emitter system of claim 31, wherein the solder pad comprises a single anode-cathode channel configured to electrically
25 communicate with at least some of the contact pads of the light emitter package.

37. The light emitter system of claim 31, wherein the solder pad comprises multiple anode-cathode channels configured to electrically
30 communicate with at least some of the contact pads of the emitter package.

38. The light emitter system of claim 31, wherein the system is operable at 6 Volts (V) or more.

39. The light emitter system of claim 31, wherein the system is operable at 12 Volts (V) or more.

5 40. The light emitter system of claim 31, wherein the system is operable at 18 Volts (V) or more.

41. The light emitter system of claim 31, wherein the system is operable at 36 Volts (V) or more.

10

42. The light emitter system of claim 31, wherein the system is operable at 72 Volts (V) or more.

43. The light emitter system of claim 31, wherein the package further
15 comprises a lens.

44. The light emitter system of claim 43, wherein the lens comprises a circular lens base.

20 45. The light emitter system of claim 43, wherein the lens comprise a non-circular lens base.

46. A method of providing a multiple voltage light emitter package, the method comprising:

25

providing a submount;

depositing a pair of traces on a first surface of the submount and at least two pairs of contact pads disposed on a second surface of the submount, wherein the pair of traces and each pair of contact pads comprises an anode and a cathode; and

30

serially connecting at least one string of light emitting diode (LED) chips between the pair of traces;

wherein the at least two pairs of contact pads are configured to electrically communicate with the at least one string of LED chips via one or

more anode-cathode channels whereby the package is operable at multiple different voltages.

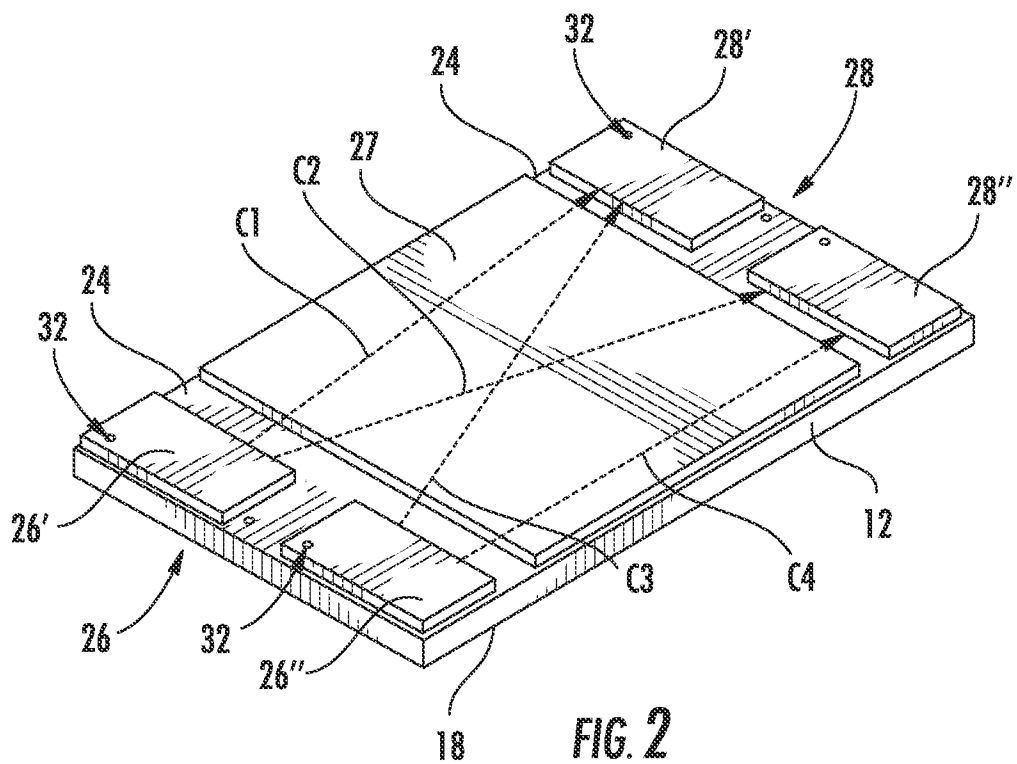
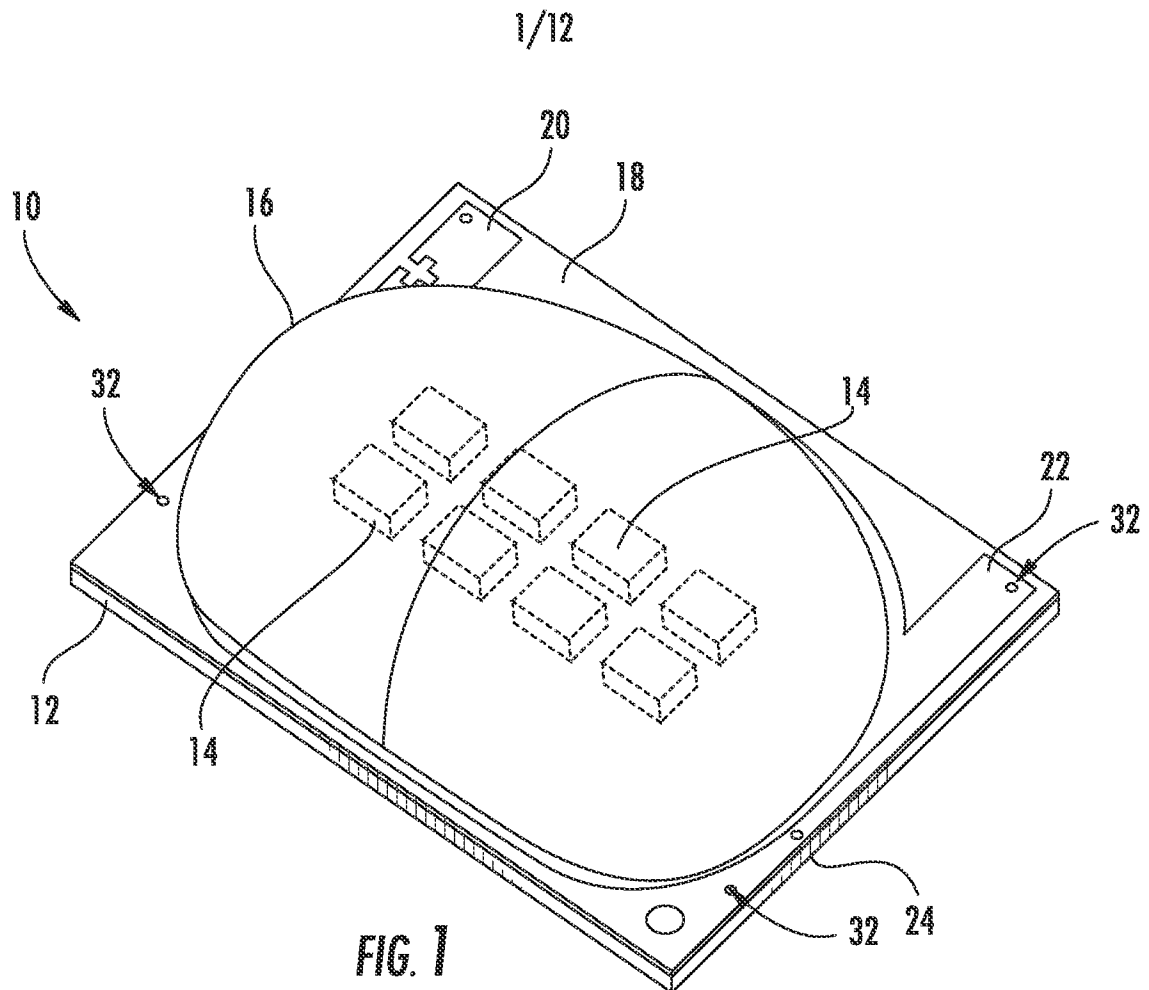
47. The method of claim 46, wherein providing a submount comprises
5 providing a ceramic submount.

48. The method of claim 46, wherein depositing a pair of traces and at least two pairs of contact pads comprises plating, sputtering, physically depositing, or chemically depositing the traces and the at least two pairs of
10 contact pads.

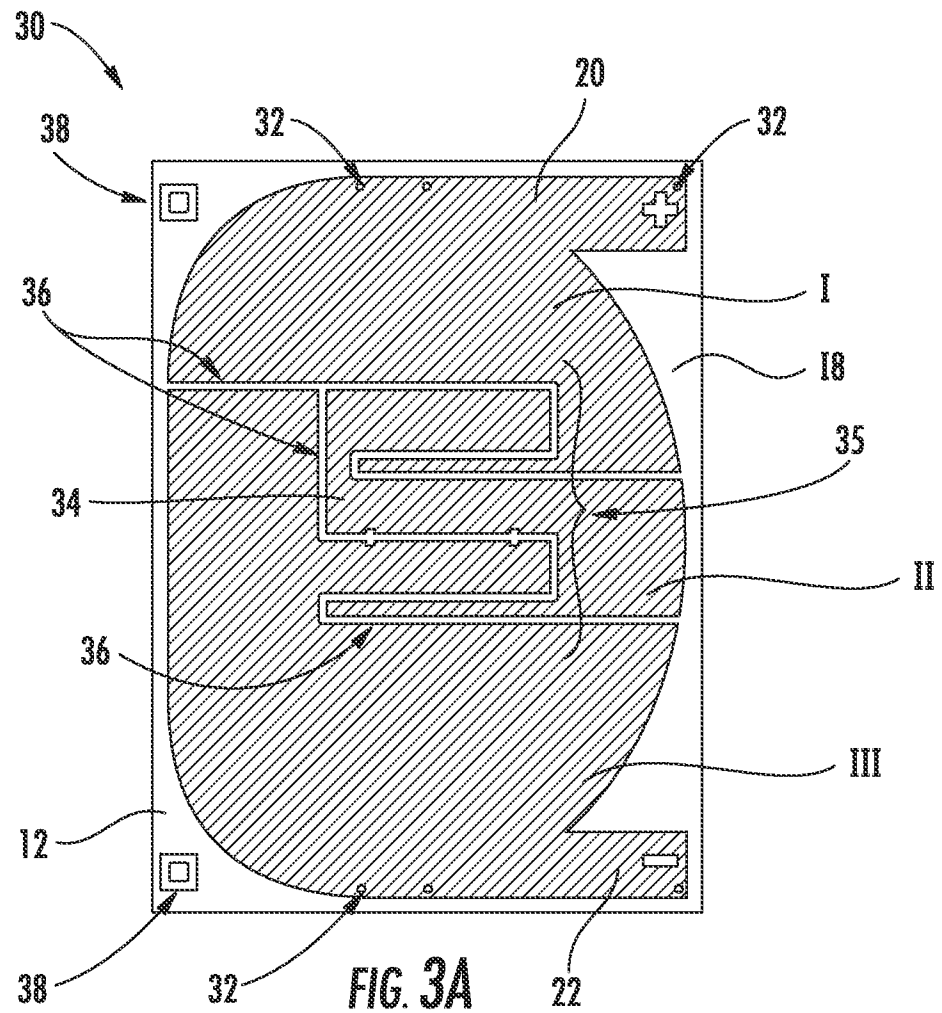
49. The method of claim 46, wherein the serially connected string of LEDs chips is devoid of wirebonds.

15 50. The method of claim 46, further comprising passing electrical current only thorough a single channel comprising one anode and one cathode of the at least two pairs of contact pads.

51. The method of claim 46, further comprising electrically connecting
20 multiple channels, each channel comprising one anode and one cathode of the at least two pairs of contact pads.



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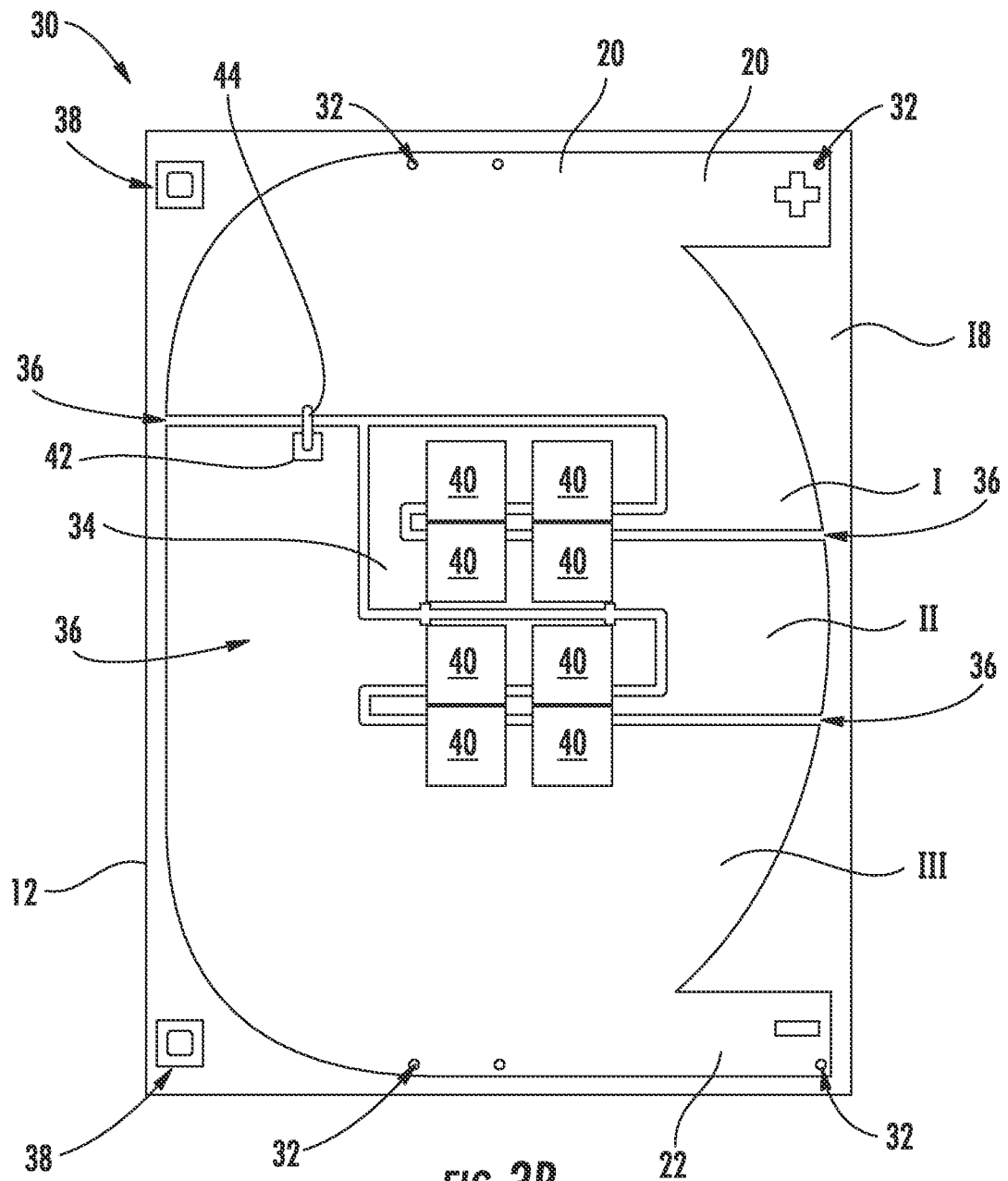


FIG. 3B

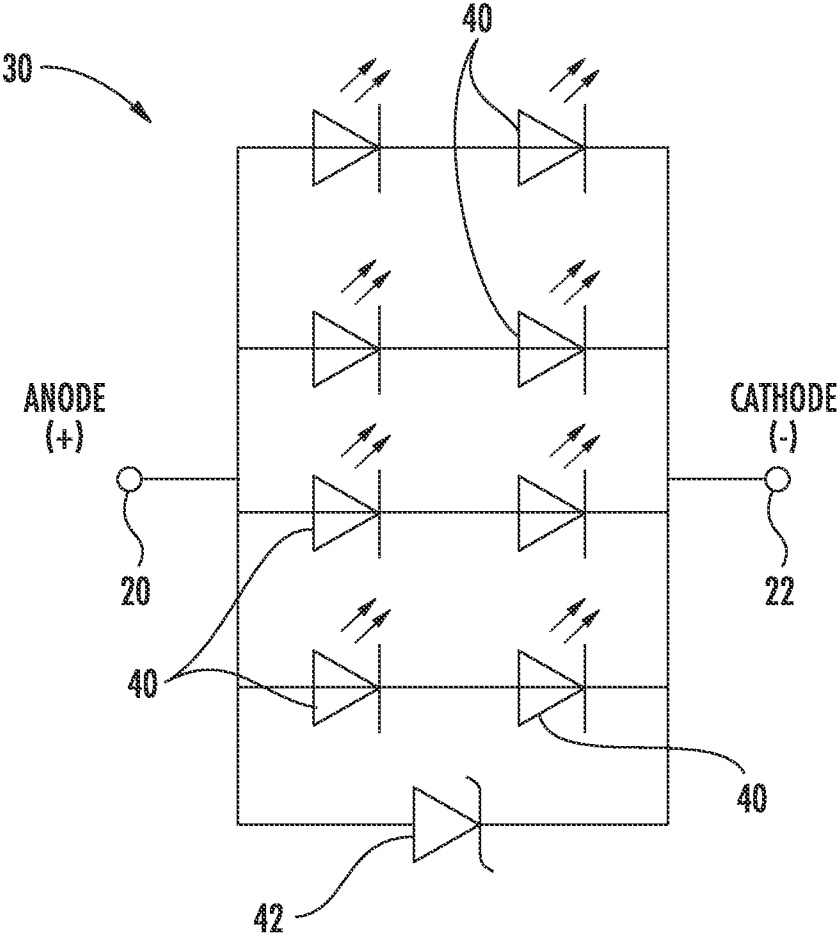


FIG. 3C

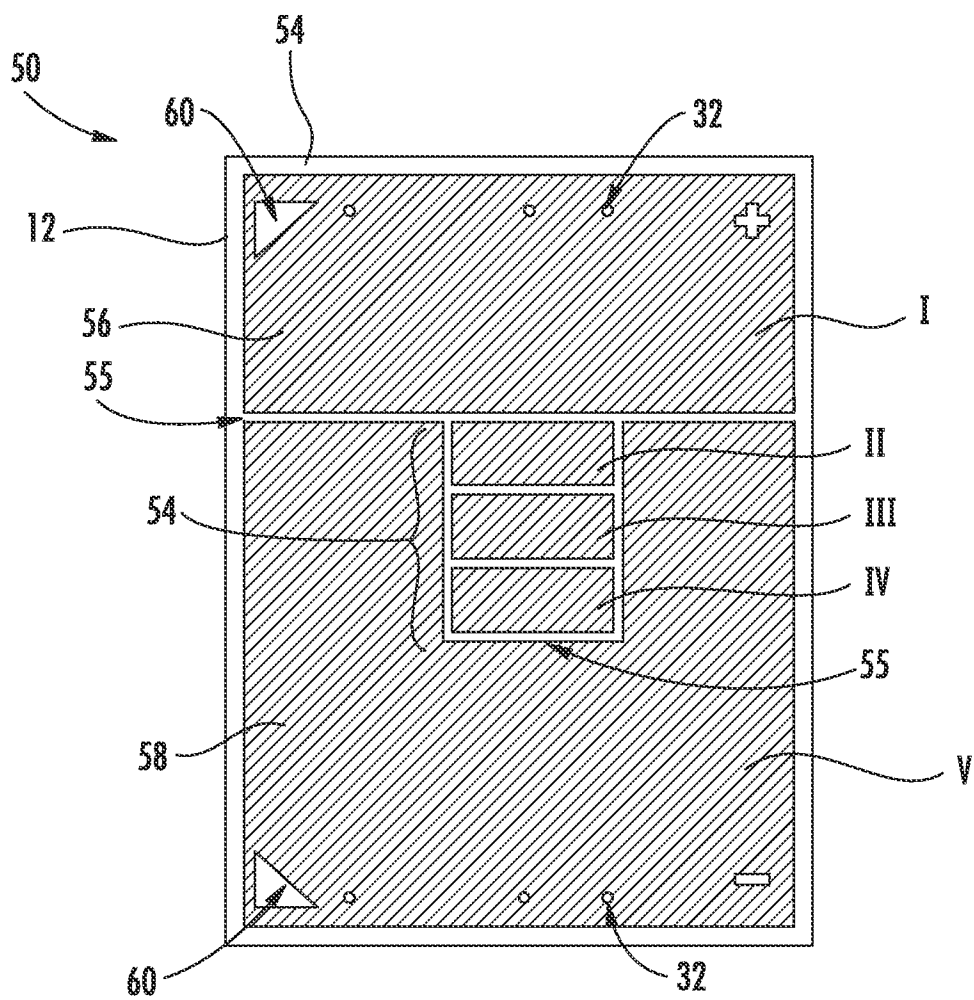


FIG. 4A

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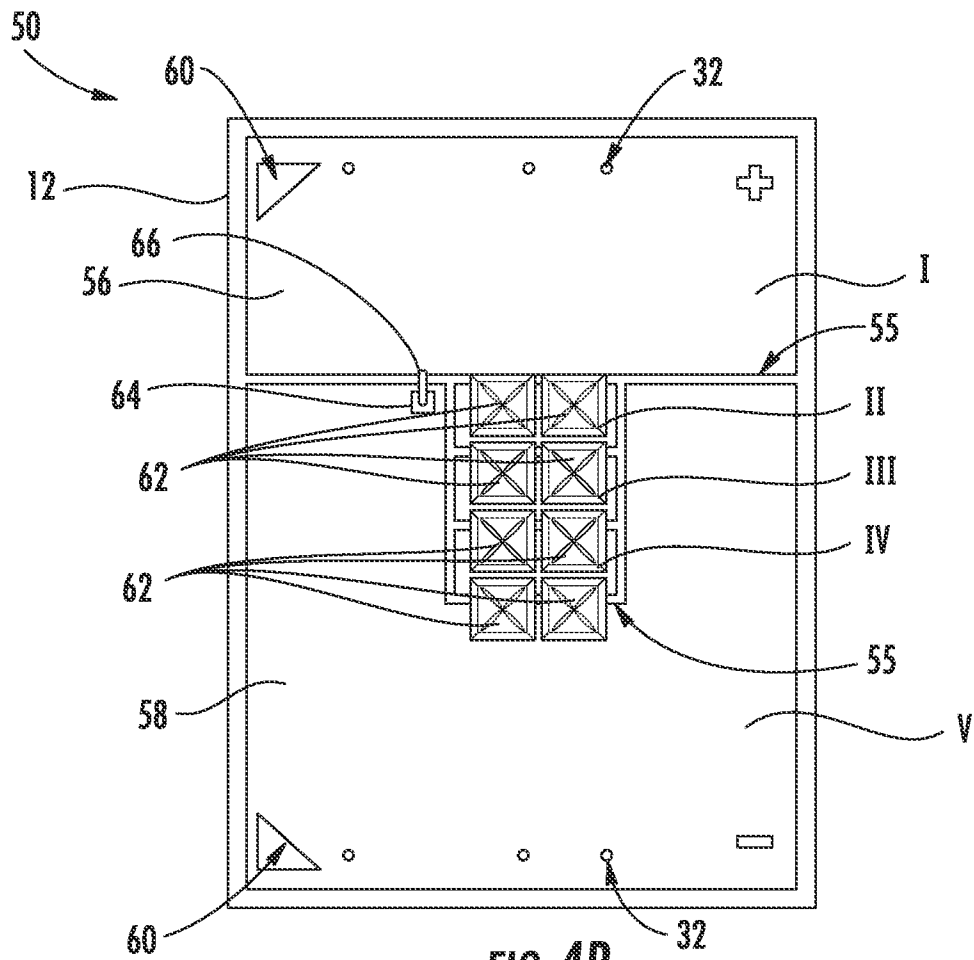


FIG. 4B

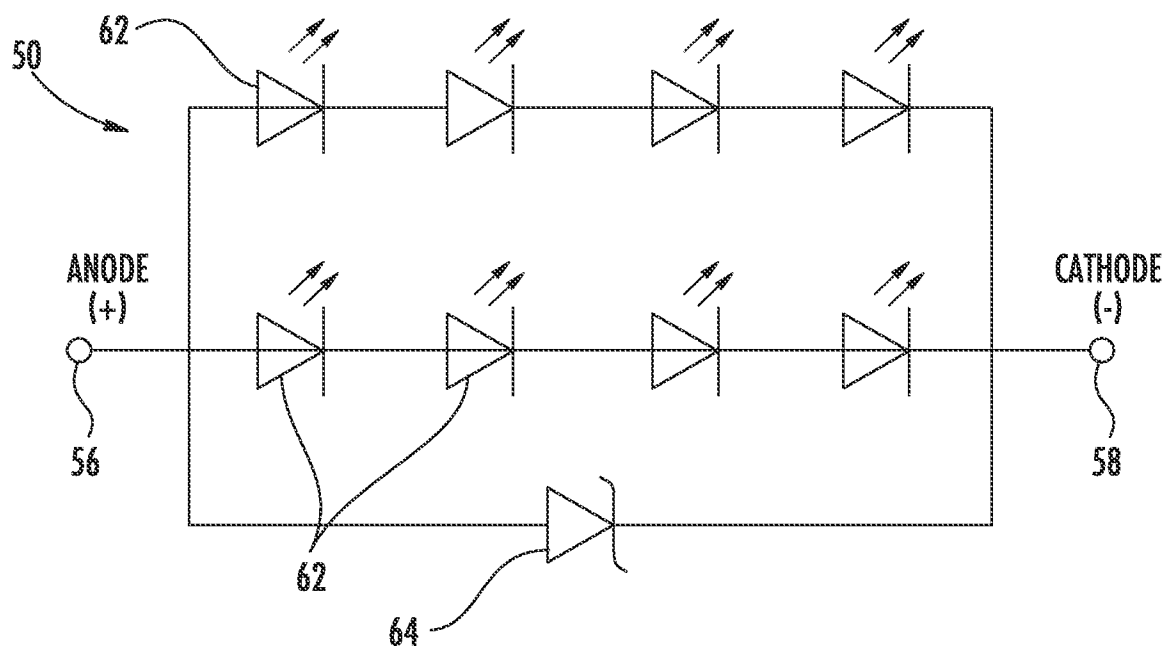
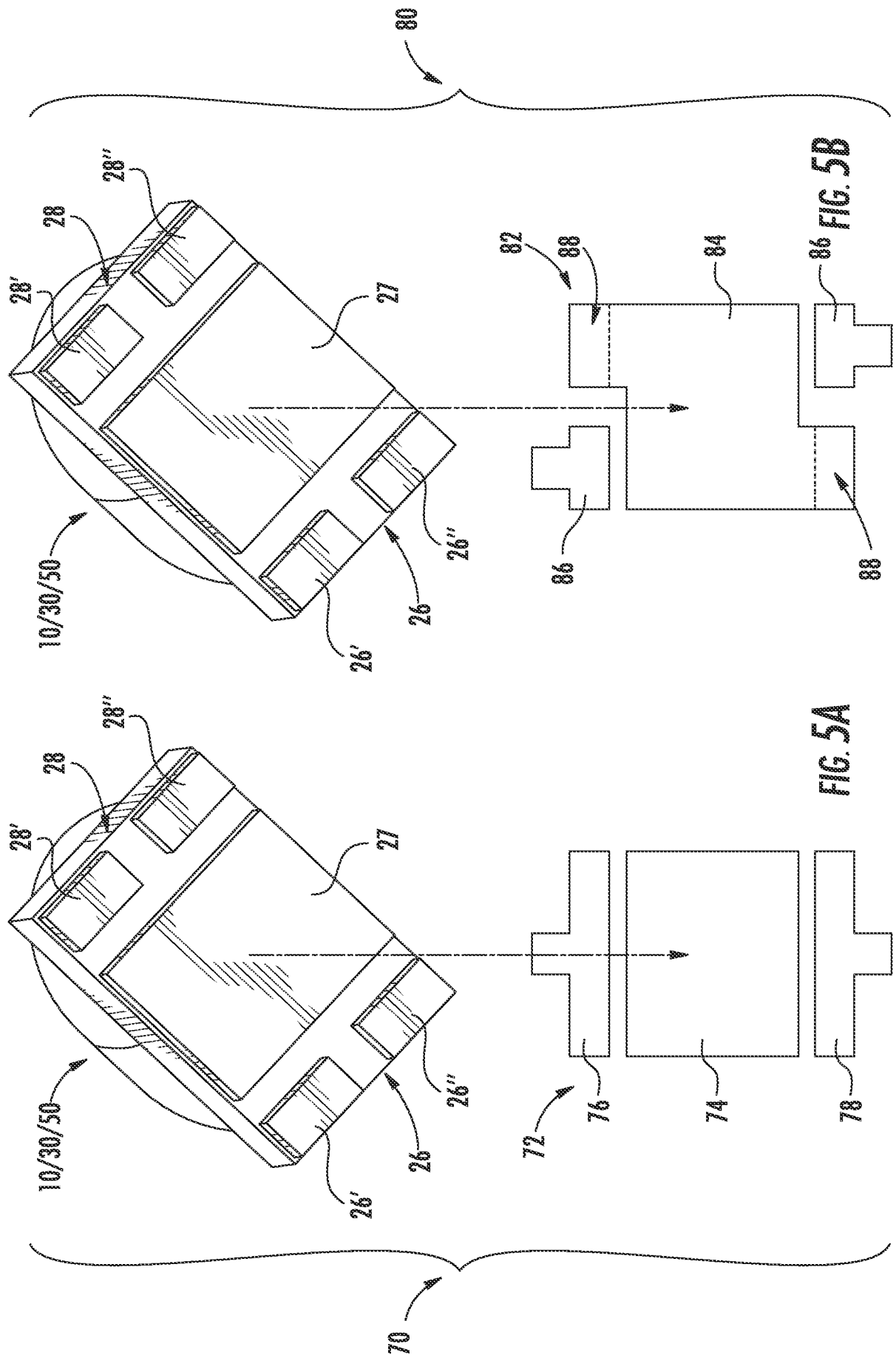


FIG. 4C

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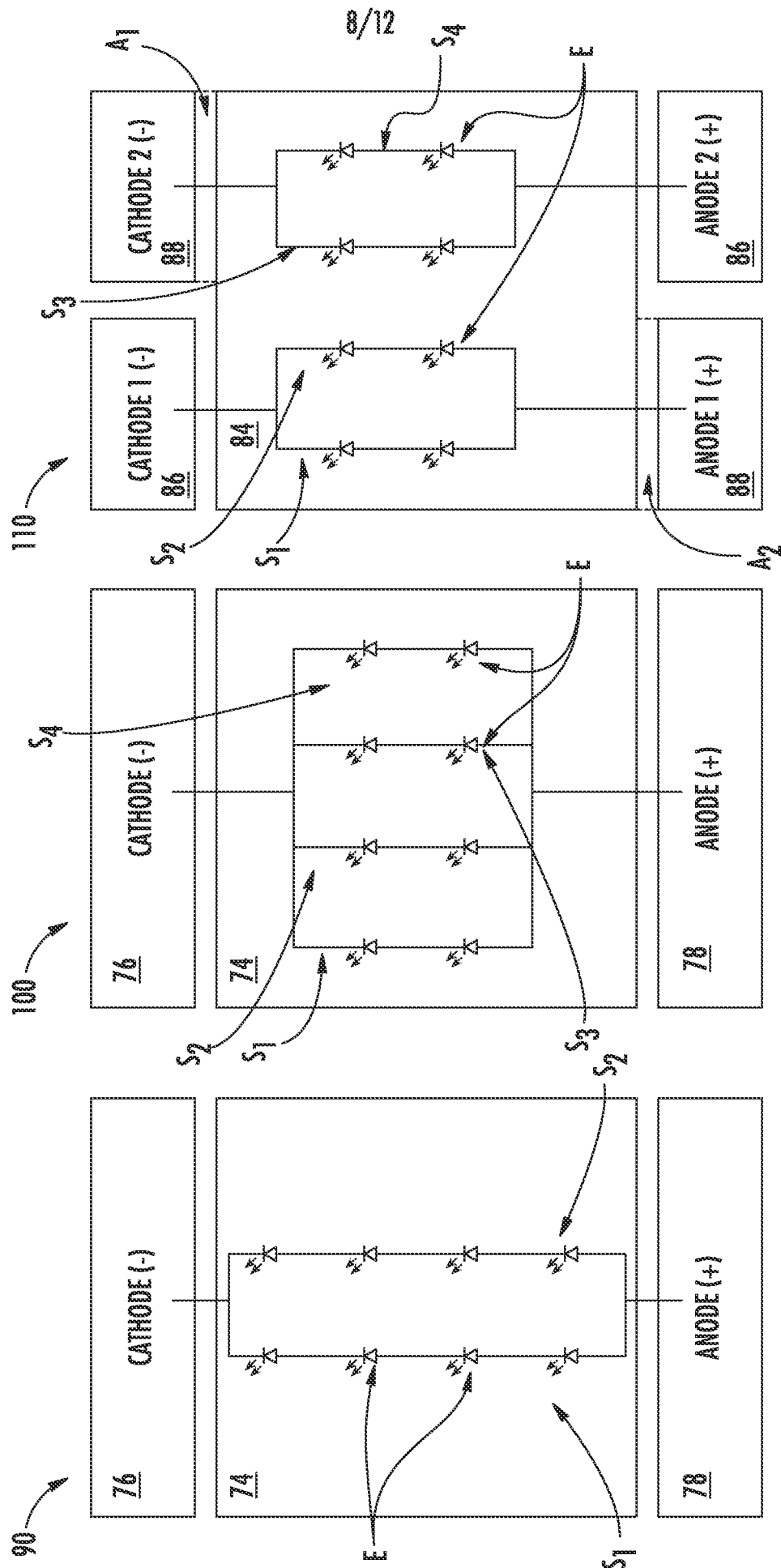
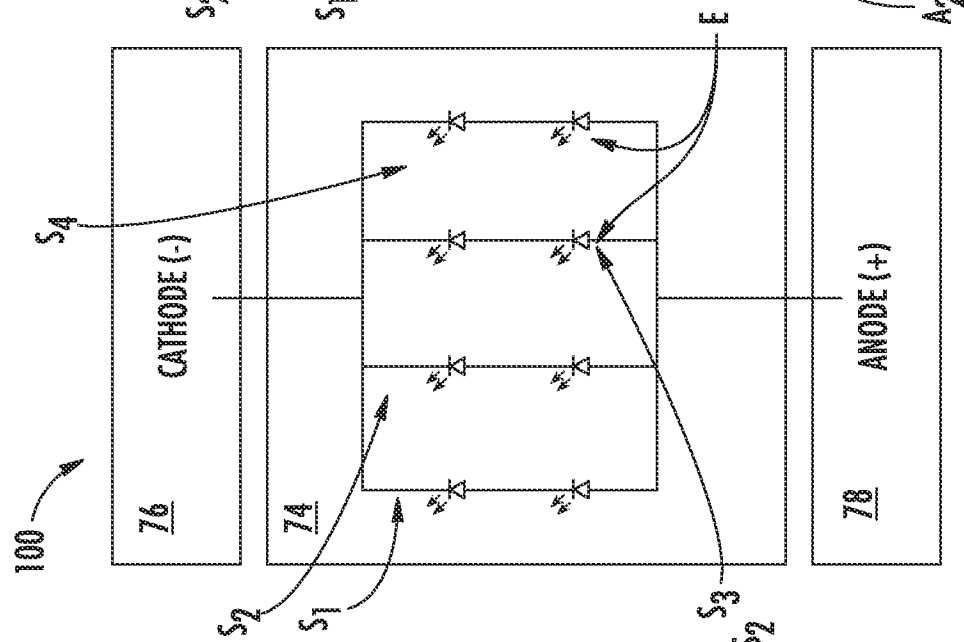


FIG. 6A



69B

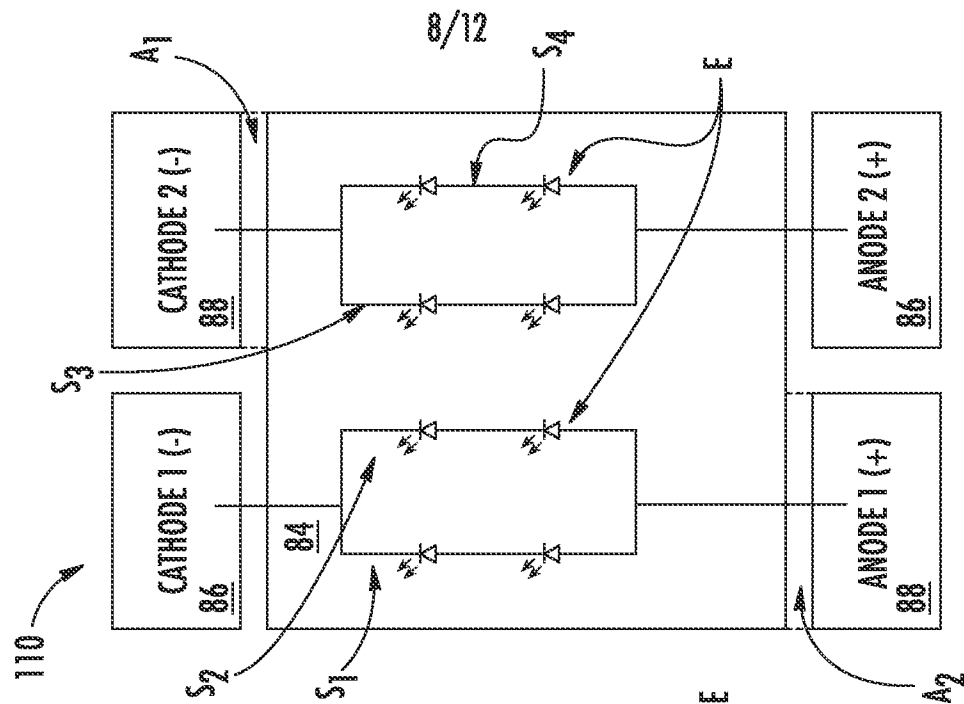


FIG. 6C

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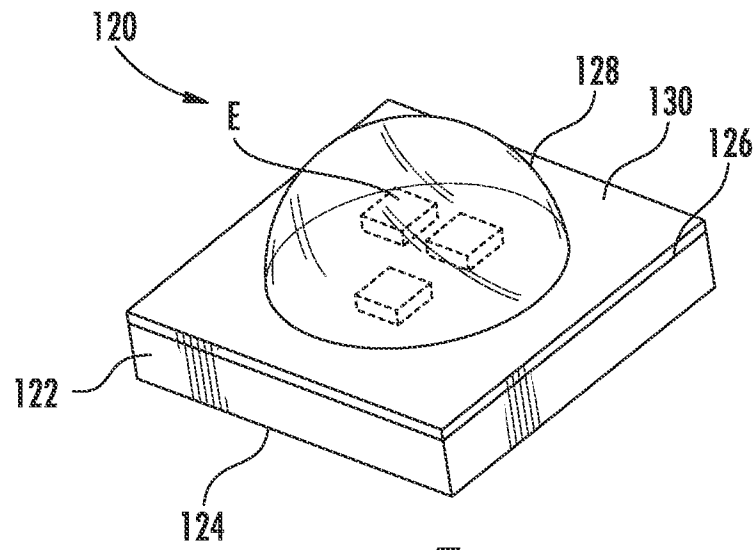


FIG. 7

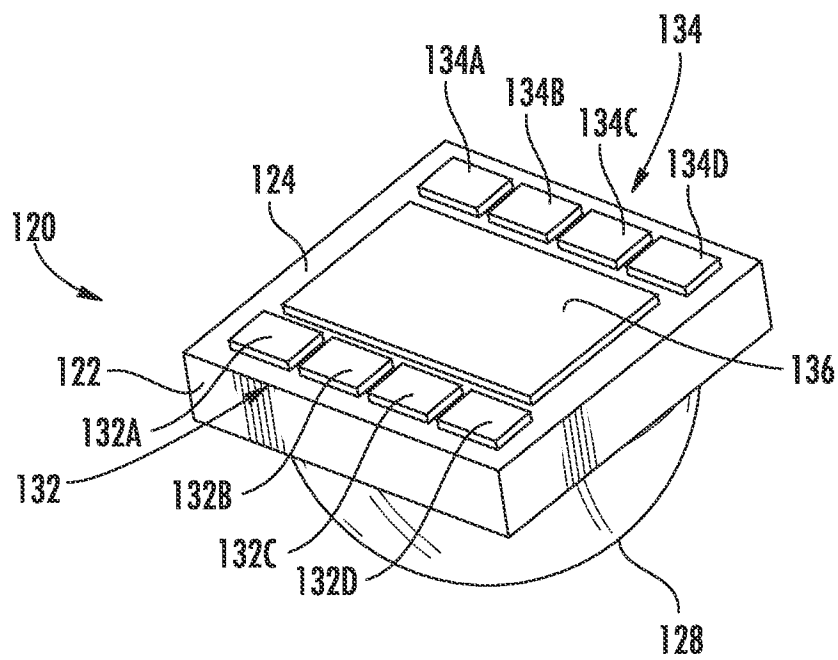


FIG. 8

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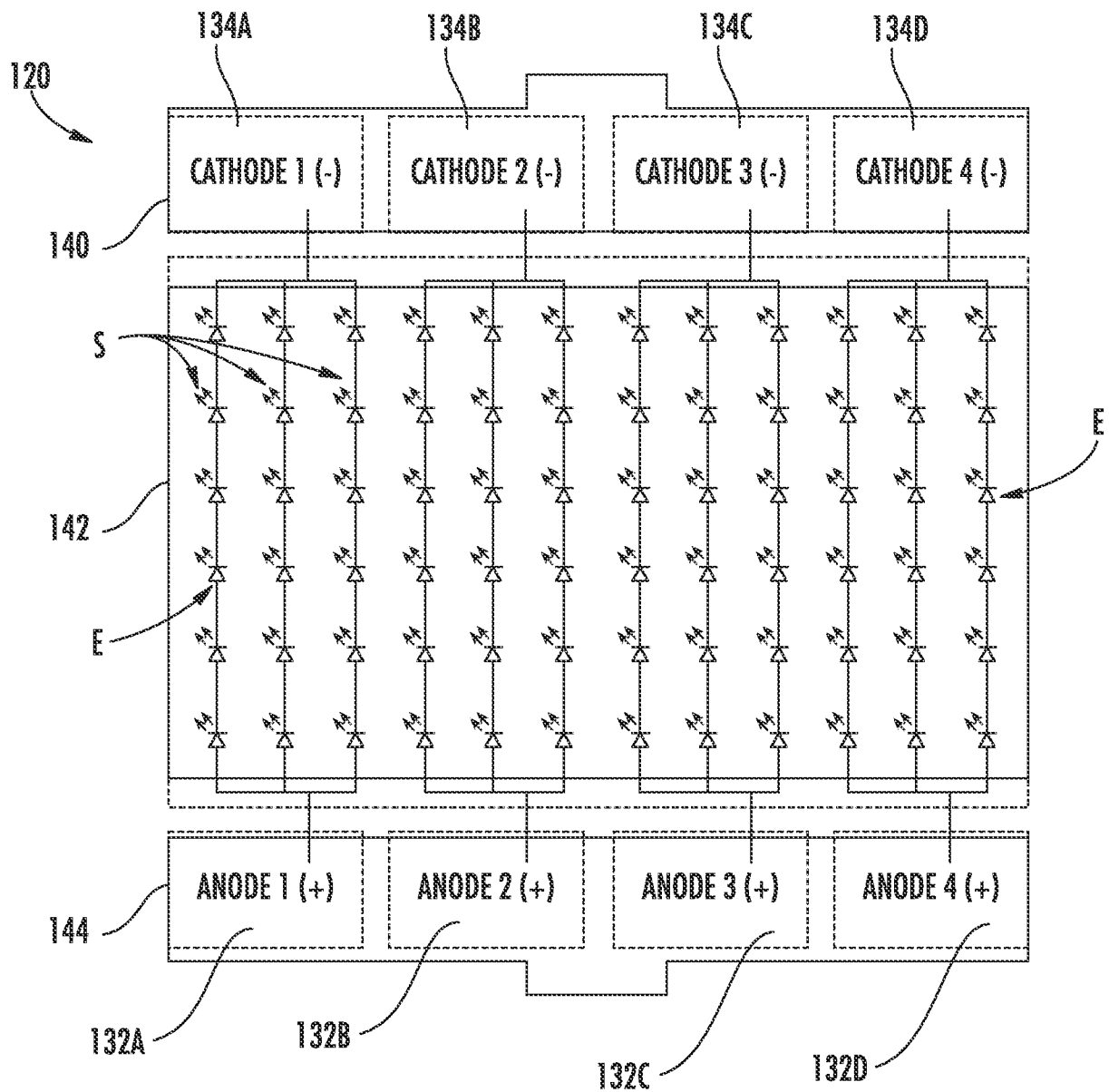


FIG. 9A

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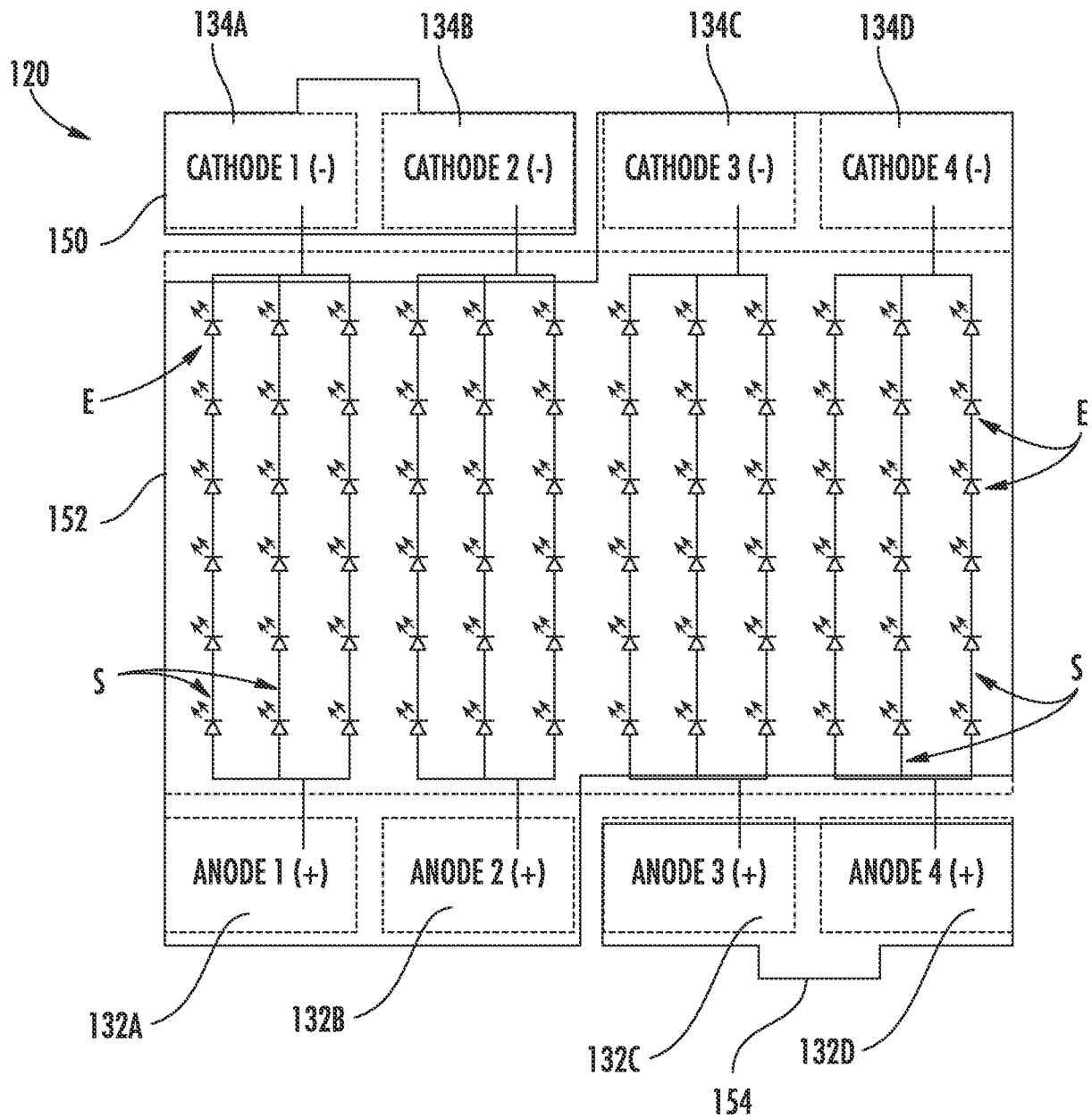


FIG. 9B

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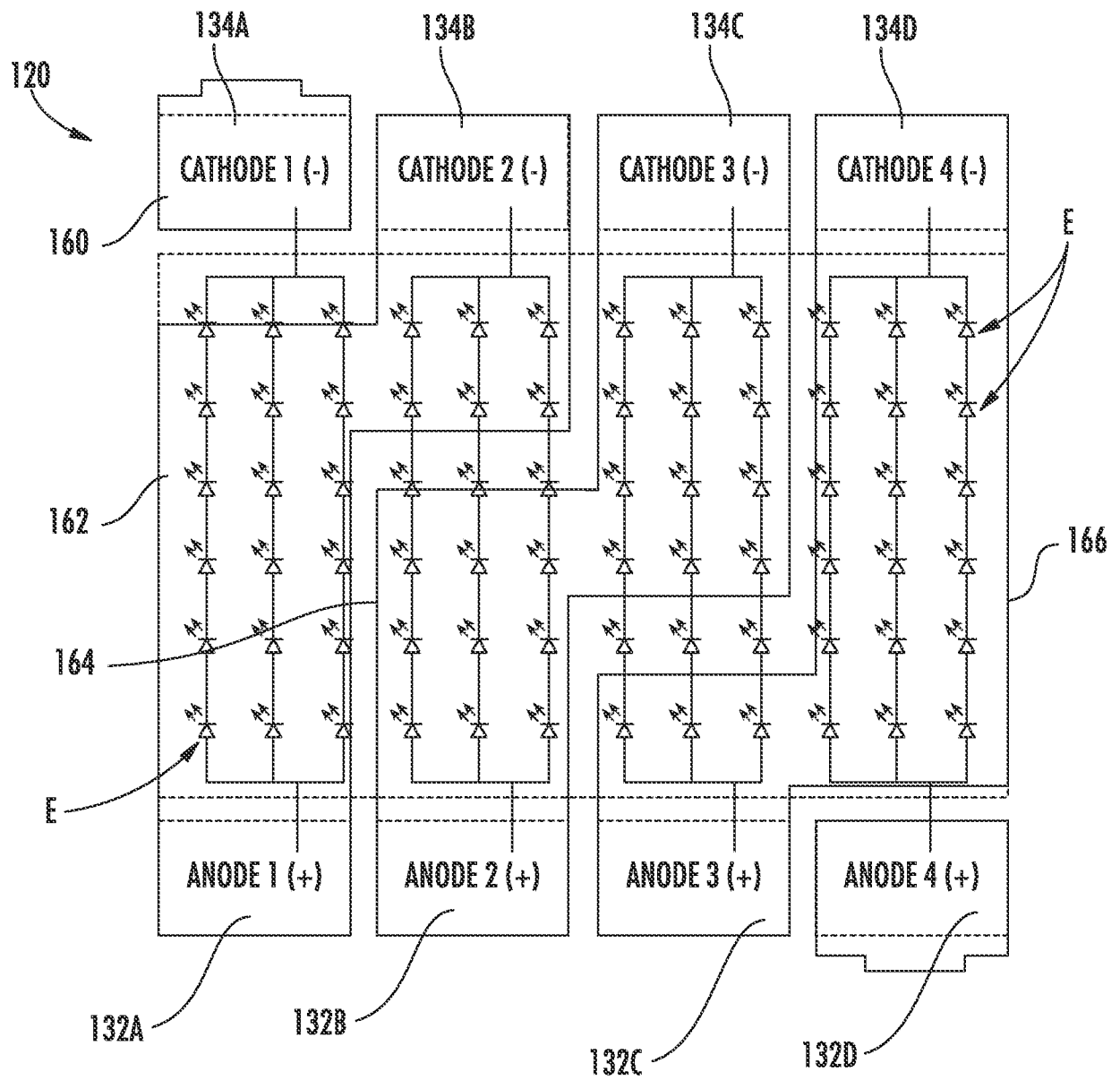


FIG. 9C

INTERNATIONAL SEARCH REPORT

International application No
PCT/US2015/022147

A. CLASSIFICATION OF SUBJECT MATTER
INV. H01L25/075 H01L33/62
ADD.

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
H01L

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

EPO-Internal, WPI Data

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X Y	US 2013/256710 A1 (ANDREWS PETER S [US] ET AL) 3 October 2013 (2013-10-03) paragraphs [0085], [0086] figure 6	1-6, 13-51 7-12
X	----- US 2011/058372 A1 (LERMAN LOUIS [US] ET AL) 10 March 2011 (2011-03-10) paragraph [0132] figure 2	1-6, 13-51
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Further documents are listed in the continuation of Box C.



See patent family annex.

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Date of the actual completion of the international search

9 June 2015

Date of mailing of the international search report

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Name and mailing address of the ISA/

European Patent Office, P.B. 5818 Patentlaan 2
NL - 2280 HV Rijswijk
Tel. (+31-70) 340-2040,
Fax: (+31-70) 340-3016

Authorized officer

Gijsbertsen, Hans

INTERNATIONAL SEARCH REPORT

International application No

PCT/US2015/022147

C(Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT

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Information on patent family members

International application No

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