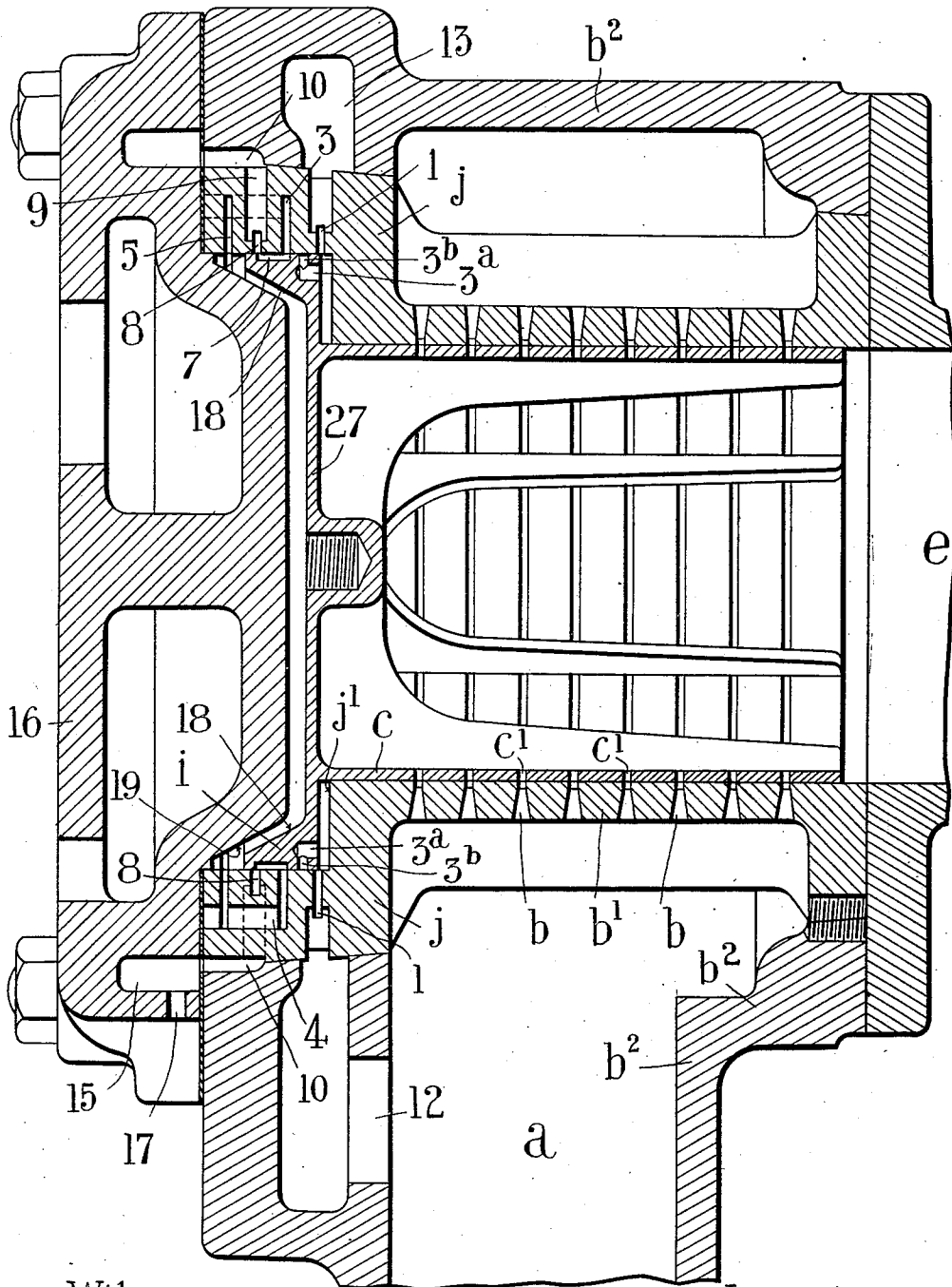


J. P. NORTHEY.
SOUND PRODUCING DEVICE.
APPLICATION FILED MAY 15, 1909.

1,016,087.

Patented Jan. 30, 1912.



Witnesses.

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UNITED STATES PATENT OFFICE.

JOHN PELL NORTHEY, OF TORONTO, ONTARIO, CANADA.

SOUND-PRODUCING DEVICE.

1,016,087.

Specification of Letters Patent.

Patented Jan. 30, 1912.

Application filed May 15, 1909. Serial No. 496,175.

To all whom it may concern:

Be it known that I, JOHN PELL NORTHEY, a subject of His Majesty the King of Great Britain, residing at the city of Toronto, Province of Ontario, Canada, have invented a new and useful Improvement in Sound-Producing Devices, of which the following is a specification.

This invention relates to sound producing devices of a character suitable for fog signaling, position locating or the like of the type in which a slotted part is moved within a slotted fixed part or cylinder, the exterior of which is supplied with steam or air, such movable part being reciprocated by a piston or piston head combined with it and working in a separate cylinder hereinafter referred to as a chambered head and preferably separately supplied with steam or air, the exhaust of which has in some instances been discharged into the sound producing steam or air and sometimes through the head or piston into the atmosphere. According to the present invention the exhaust of this operating portion of the sound producing part is discharged entirely free of the piston so that it neither passes to the note producing air which (except with special devices) is harmful to the note, nor passes into or through the piston, as heretofore, which causes the latter as one objection to be difficult to construct. The invention does not include broadly this arrangement in all kinds of pistons but only of course in connection with a piston or piston head carried by a reciprocating sound producing part in an apparatus of the type referred to as it enables such apparatus to be both more easily constructed and better worked.

In the accompanying drawing there is shown an example of the apparatus of the type referred to constructed according to the present invention, the view being a sectional elevation with the horn or resonator broken away.

In the form shown *a* is the passage for the sound producing air or steam which passes through slots *b* in a wall or cylinder *b'* suitably held in a casing *b²*. After passing through the slots *b* the air passes through slots *c'* in a movable part *c* the open end of which terminates in a resonator *e* through which the air vibrations are discharged. The movable part *c* has a piston head or piston *i* which works in a chambered head *j* of the slotted cylinder *b'* and forms the op-

erating means for the part *c*. It is desirable in the case of large instruments to have a separate air or steam supply to this piston *i* but in the form shown the air or steam supply used is the same as that employed for producing the note, the fluid passing through an opening 12 from the passage *a* into an annular chamber 13 in the casing *b²*. This chamber 13 communicates by a series of openings 1, with the front of the piston *i* and between it and a shoulder *j'* forming the rear wall of the chambered head *j*. In the piston *i* are a number of horizontal ports or holes 3^a communicating with radial ports or passages 3^b, and there is also an annular space or passage 7, while in the head *j* are inlet ports 3 and 5 communicating with each other by horizontal passages 4. There is also a series of exhaust ports 8 communicating with a series of exhaust passages 9 which in turn communicate with an annular exhaust passage 10, the latter in the form shown communicating with an annular passage 15 in a cover or head 16, which passage 15 has a series of exhaust openings 17 out of same.

It will be seen that one end of the movable part *c* is closed by a wall 27 which forms the outer working face of the enlarged piston *i* the rest of same being made up of a peripheral wall or flange 18 which carries the ports referred to, so that the piston *i* is cup-shaped or open ended, the closing wall 27 of the movable part forming the pressure receiving wall of the piston.

The peripheral wall or flange 18 is preferably frusto-conical and the cover or head 16 has a portion 19 formed as a frustum of a cone, which enters the open ended piston *i*, a space for the fluid being left between the two.

In the operation of the instrument a portion of the fluid passes from passage *a* into the chamber 13 thence by way of opening 1 in front of the piston and between it and the shoulder *j'* which is opposite to it. This forces the piston back until the radial passages 3^b are opposite to the ports 3 through which the fluid passes by way of horizontal passages 4 and ports 5 to the rear of the piston which is thus, owing to the larger area of its end closing wall 27 forced back until the radial passage 3^b is removed from the port 3 and the latter is put in communication with the space 7, formed peripherally of the piston, which is then opposite to port

8 so that the fluid can exhaust from the back
of the piston through ports 5, passages 4,
ports 3, ports 8, passages 9, 10 and 15 to the
exhaust openings 17 so that the exhaust is
5 taken free of the piston. The piston is
cushioned in front and back by the fluid in
the spaces in front and at the back of the
ports 3 and 5 respectively, but this, and the
general operation of the apparatus has been
10 before described by me.

The construction of the piston described
is particularly advantageous for this type
of instrument owing to the ease with which
it can be cast and the passages formed there-
15 in it being essential owing to its high rate of
reciprocation that it and the part *c* it moves
should be formed in one piece.

What I claim is:—

1. A sound producing device comprising
20 a fixed part having orifices and a cylindri-
cally chambered head, adjacent said fixed
part, having a double series of ports, con-
nected by horizontal passages, and an inter-
mediate series of exhaust ports for conduct-
25 ing an operating fluid, a cover for said
chambered head, a movable part having ori-
fices coacting with said first-mentioned ori-
fices and having a piston operating in said
chambered head for reciprocating said mov-
30 able part, said piston having a peripherally
formed annular passage opposite to the cy-
lindrical wall of said chambered head and
being provided with communicating radial
and horizontal ports, said radial ports open-
35 ing on the peripheral face of said piston and
said horizontal ports opening on the face of
said piston adjacent said fixed part, and ex-
haust passages in said chambered head com-
municating at one end with said exhaust
40 ports and at their other end with the atmo-
sphere, and means including openings for in-
troducing the operating fluid into said
chambered head on the side of the piston
having said horizontal ports, whereby the
45 operating pressure fluid for said piston is
introduced on one side of said piston, thence
conducted to the other side of said piston
and finally passes exteriorly of the piston
and exhausting to the atmosphere.

2. A sound producing device comprising
a fixed part having orifices and a cylindri-
cally chambered head adjacent said fixed
part, and having a double series of ports,
connected by horizontal passages, and an in-
55 termediate series of exhaust ports for con-
ducting a fluid under pressure, a movable
tubular part having orifices coacting with
said first-mentioned orifices, said tubular
part being open at one end and at its
60 other end closed by a wall extending in its
own plane beyond said tubular part and ter-
minating in a flanged extension, said wall
and flanged extension forming a cup-shaped

piston operating in said chambered head
and having a peripherally formed annular 65
fluid conducting passage and communicat-
ing horizontal and radial ports, said radial
ports adapted to communicate with one se-
ries of said double series of inlet ports and
said horizontal ports being in communica- 70
tion with said chambered head on one side
of said piston head, a cover for said cham-
bered head, exhaust passages through the
wall of said chambered head communicating
with said exhaust ports at one end and with 75
the atmosphere at the other end, and means
including openings for introducing the op-
erating fluid into said chambered head on
the side of the piston having said horizontal
ports. 80

3. A sound producing device comprising
a fixed cylindrical part having surrounding
orifices, said fixed cylindrical part being
open at one end and at its other end being
provided with an annular chambered head 85
of greater diameter than the interior diam-
eter of said cylindrical part, a movable tu-
bular member in said fixed member and
having orifices coacting with said first-men-
tioned orifices, said movable member being 90
open at one end and at its other end pro-
vided with a closed wall extending beyond
the tubular portion thereof in its own plane
and terminating in flanged extensions form-
ing a cup-shaped piston head, the annular 95
wall of said chambered head having a dou-
ble series of ports, connected by horizontal
passages, and intermediate outlet ports
therein, and the flanged extension of said
piston head having communicating radial and 100
horizontal ports communicating at one end
with the interior of said chambered head
and at the other end adapted to communi-
cate with one series of said double series of
ports, said piston head also having a periph- 105
eral passage coacting with said outlet ports
and one series of said double series of ports
in the wall of said chambered head, means
including openings for introducing the op-
erating fluid into said chambered head on 110
the side of the piston having said horizon-
tal ports, and a removable head having a
projecting portion entering said cup-shaped
piston, the walls of said chambered head
and said removable head being provided 115
with exhaust passages leading from said ex-
haust ports, exteriorly of said piston, to the
atmosphere.

In testimony whereof I have hereunto set
my hand in the presence of two subscribing 120
witnesses.

JOHN PELL NORTHEY.

Witnesses:

ALLEN PARRY JONES,
EDWARD T. FOSTER.