Title: DRUG DELIVERY SYSTEM FOR POORLY WATER SOLUBLE DRUGS

Abstract: The present invention relates to a method for modifying the solubilization rates of poorly water soluble drugs, using a chitosan-xanthan hydrogel. In addition, the present invention relates to a process for the preparation of chitosan-xanthane hydrogels as well as for the preparation of hydrogels comprising a poorly water soluble drug.
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TITLE OF THE INVENTION
DRUG DELIVERY SYSTEM FOR POORLY WATER SOLUBLE DRUGS

FIELD OF THE INVENTION
5 The present invention relates to a method for modifying the solubilization rates of poorly water soluble drugs, using a chitosan-xanthan hydrogel. In addition, the present invention relates to a process for the preparation of chitosan-xanthane hydrogels as well as for the preparation of hydrogels comprising a poorly water soluble drug.

BACKGROUND OF THE INVENTION
Drug solubility has been a common limitation in the development of new drug formulations. This may not be surprising given that more than a third of the drugs listed in the United States Pharmacopoeia are either poorly soluble or insoluble in water.\(^1\) Additionally, it is well known that for many drugs the rate-limiting step for the absorption within the gastrointestinal tract, is its dissolution.\(^2\)

In order to enhance the dissolution rate of poorly soluble drugs and increase their bioavailability, several techniques have been developed. A common option is the improvement of the solubility through specific formulation approaches.\(^3\) One such approach is to prepare the drug in an amorphous form, \(i.e.,\) grinding the drug in the presence of certain additives such as porous powders.\(^4\) Amorphous materials, however, are thermodynamically unstable and tend to revert to the crystalline form on storage.\(^5\) Other techniques are based on particle size reduction, which is intended to increase the contact surface between the drug and the solvent.\(^6\) An inadequate control of the particle size can produce variations in the solubilization rate due to agglomeration. In a few cases, a broad distribution of the particle size may have side effects such as gastric bleeding and nausea. Yet another approach for increasing drug dissolution rates involves
the incorporation of surfactants and wetting agents or the formation of solid drug dispersions in water-soluble carriers.  

Hydrogels are three-dimensional structures capable of retaining large amounts of water. They can be formed by the interaction of oppositely-charged ionic polymers. Some natural poly-ions such as chitosan, carboxymethylcellulose, alginic acid, pectin and xanthane have been used to prepare hydrogels, within which bio-active materials and enzymes have been introduced.  

There remains a need to develop a method capable of improving the solubilization rates of poorly water soluble drugs.

OBJECTS OF THE INVENTION
An object of the present invention is therefore to provide a chitosan-xanthane hydrogel for use as a system capable of modifying the solubilization rates of poorly water soluble drugs. A further object of the present invention is to disclose a process for the preparation of such a chitosan-xanthane hydrogel as well as a process for the preparation of a such a chitosan-xanthane hydrogel comprising a poorly water soluble drug.

SUMMARY OF THE INVENTION
Generally, in accordance with the present invention, there is provided a method to modify the solubilization rates of poorly water soluble drugs. This modification is achieved by the inclusion of the drug in a hydrophilic matrix provided by the xanthane-chitosan hydrogel. The amount of drug incorporated in the hydrogel may attain a proportion of up to 50% (w/w), depending on the amount of drug added during the preparation. The average efficiency of drug inclusion ranges typically from 60 to 90%. The dissolution behavior of the drug included in the hydrogel is dependent on the hydrogel structure and is mainly a function of the
chitosan characteristics, that is, the molecular weight (MW) and the degree of acetylation (DA).

In accordance with the present invention, there is provided a method for preparing a novel polymeric matrix or hydrogel containing a poorly water soluble drug, capable of modifying the dissolution behavior of poorly water soluble drugs, this method comprising the steps of dispersing a drug and forming a gel.

More specifically, in accordance with the present invention, there is provided a system behaving independently of the pH of the dissolution medium as well as providing for pH-sensitive matrices that can be prepared by selecting the proper characteristics of the xanthane and chitosan raw materials used to prepare the hydrogel.

Compositions comprising a poorly water soluble drug, chitosan and xanthane are further objects of the present invention.

Four drugs, that is, fenofibrate, ursodeoxycholic acid, nifedipine and indomethacin, are used as models of poorly water soluble drugs to be incorporated into the xanthane-chitosan hydrogel in an effort to improve their solubilization rate.

In accordance with the present invention, there is provided a drug delivery system comprising a chitosan-xanthane hydrogel which includes in its matrix a poorly water soluble drug which upon swelling of the hydrogel in an aqueous medium becomes at least partially solubilized and releasable therefrom.

In accordance with the present invention, there is provided a method for preparing a poorly water soluble drug delivery system comprising dissolving the poorly water soluble drug in an appropriate solvent to form a solution, adding the
solution to a xanthane solution to form a dispersion, adding this dispersion to a chitosane solution and recuperating the resulting hydrogel.

In accordance with the present invention, there is also provided a method for modifying the solubilization rate of a poorly water soluble drug, comprising the step of including the poorly water soluble drug in a hydrogel composed of a chitosan-xanthane microstructure governing the solubilization rate.

As used herein, the terminology "poorly water soluble drug" refers to a drug requiring more than 10 000 mL to dissolve 1 g of the drug.

As used herein, the terminology "about" refers to a +/- 5% variation from the nominal value. Although not mentioned everywhere, it is to be understood that such a variation is always included in any given value herein below.

As used herein, the terminology "slow-release", well known in the art, refers to a release of <50% of a drug content in 15 minutes.

As used herein, the terminology "fast-release", well known in the art, refers to a release of greater or equal to 50% of a drug content in 15 minutes.

Other objects, advantages and features of the present invention will become more apparent upon reading of the following non-restrictive description of preferred embodiments thereof, given by way of example only with reference to the accompanying drawings.

Those specialized in the area covered by this invention will certainly be able to apply modifications or adaptations to the details described in the preferred
embodiments while being constrained within the framework of the current invention.

**BRIEF DESCRIPTION OF THE DRAWINGS**

5 In the appended drawings:

Figure 1 Scanning electron microscopy images of the (a) external surface (40 000X) and (b) internal surface (60 000X) of typical hydrogels.

Figure 2 Dissolution profiles of slow-release rate fenofibrate system and of free pure fenofibrate. Fenofibrate content: 40%; Chitosan (MW: 1100000 Da; DA: 23%). Dissolution medium: 800 mL; Rotating speed: 55-60 rpm.

Figure 3 Scanning electron microscopy images of the hydrogel and the hydrogel containing 35% fenofibrate:
(a) hydrogel (2 500X)
(b) hydrogel containing fenofibrate (2 500X)
(c) hydrogel (5 000X)
(d) hydrogel containing fenofibrate (5 000X)

Figure 4 Dissolution profile of a rapid release fenofibrate system and of free pure fenofibrate. Fenofibrate content: 40%; Chitosan (MW: 800 000 Da; DA: 25%). Dissolution medium: 800 mL; Rotating speed: 55-60 rpm.

Figure 5 Dissolution profile of an instant-release fenofibrate system and of free pure fenofibrate. Fenofibrate content: 28%; Chitosan (MW: 540 000 Da; DA: 23%). Dissolution medium: 800 mL; Rotating speed: 55-60 rpm.
Figure 6  Dissolution profiles of a pH-sensitive fenofibrate system and of free pure fenofibrate. Fenofibrate content: 28%; Chitosan (MW: 800 000 Da; DA: 18%). Dissolution medium: 800 mL; Rotating speed: 55-60 rpm.

Figure 7  Dissolution profiles of systems with various fenofibrate contents and of free fenofibrate. Chitosan (MW: 540 000 Da; DA: 23%). Dissolution medium: 800 mL of sodium lauryl sulfate 0.025N; Rotating speed: 55-60 rpm.

Figure 8  Dissolution profiles of ursodeoxycholic acid systems and of free pure ursodeoxycholic acid. Dissolution medium: pH 6.2 potassium phosphate buffer solution; Rotating speed: 55-60 rpm.

Figure 9  Dissolution profiles of a slow-release nifedipine system and of free pure nifedipine. Nifedipine content: 35%; Chitosan (MW: 1 100 000 Da; DA: 23%); Dissolution medium: 800 ml; Rotating speed: 53-55 rpm.

Figure 10  Dissolution profiles of a rapid-release nifedipine system and of free pure nifedipine. Nifedipine content: 30%; Chitosan (MW: 800 000 Da; DA: 25%); Dissolution medium: 800 ml; Rotating speed: 53-55 rpm.

Figure 11  Dissolution profiles of nifedipine systems and of free pure nifedipine in a continuous flow cell apparatus. Dissolution medium: 800 mL of sodium lauryl sulfate 0.01N; Flow rate: 6.19 mL/min.
Figure 12  Dissolution profiles of indomethacin systems and of free pure indomethacin. Dissolution medium: pH 6.2 potassium phosphate buffer solution; Rotating speed: 73-75 rpm.

5 DETAILED DESCRIPTION OF THE INVENTION

The present invention describes a method for preparing "intelligent" hydrogels, having the ability to modify and adapt the dissolution rate of poorly water soluble drugs to specific media. The method has been shown to be effective in enhancing the dissolution rate of poorly water soluble drugs.

10 One of the most important advantages of modifying the dissolution rates of poorly water soluble drugs via the use of hydrogels, is the ability to modify the particle size of the drug, the ability to modify its amorphous vs crystalline state and the ability to modify its dispersion in the hydrogel matrix without any chemical or mechanical manipulation ensuring that no modification to the chemical structure of the drug is introduced.

The hydrogel of the present invention is composed of two natural polymers, chitosan and xanthane. These two natural polymers comprise the raw materials for the matrix preparation. Scanning electron microscopy of the freeze-dried hydrogel revealed the presence of a porous and fibrillar structure, with pore sizes ranging from $10^{-7}$ to $10^{-6}$ m. The fibrils were shown to have a dimension of approximately $10^{-7}$m. Scanning electron microscopy images of the external surface and of the internal section are shown in Figure 1.

25 In the present invention, four drugs, fenofibrate, ursodeoxycholic acid, nifedipine and indomethacin have been used as poorly water soluble drug models.
Brief description of the poorly water soluble drugs used in the present study.

**Fenofibrate**

Fenofibrate, an ester derived from fibric acid, is a sparingly soluble drug used to reduce the plasma concentrations of cholesterol and of triglycerides.\(^1\) Its solubility is not affected by the pH of the dissolution medium. Several studies have reported methods whose aim is the increase of the dissolution characteristics of finofibrate. Some of the reported methods involve dispersing the drug in polyethylene glycol (PEG) and polyvinylpyrrolidone (PVP), with the aim of forming essentially molecular dispersions.\(^12,13\) Other methods disclose inclusion/complexation systems with cyclodextrins and yet other methods involve micronization using supercritical carbon dioxide.\(^14,15\)

As is disclosed in the present invention, the incorporation of fenofibrate into a hydrogel has allowed for the modification of its solubility behavior. This modification is facilitated by the fact that the hydrogel delivers the drug via a process involving swelling-diffusion through the hydrogel matrix. Changes in the swelling-diffusion patterns account for the behavior of the different hydrogel formulations.

**Ursodeoxycholic acid**

A drug used for the dissolution of cholesterol gallstones. The compound has a low water solubility at pH values below 7.0. In order to improve the dissolution rates of ursodeoxycholic acid, a variety of techniques for preparing solid dispersions such as mixing, milling and solvent evaporation using water-soluble carriers such as polyethylene glycol, urea, mannitol as well as cellulose and starch derivatives, have been reported.\(^16-18\)
Nifedipine
A poorly water soluble drug, used in the treatment of angina pectoris and hypertension. Due to its poor water solubility, its absorption is limited by its dissolution rate. Several methods aimed at enhancing the solubility of nifedipine have been investigated. Such methods include the formation of solid dispersions with polymers and the preparation of inclusion complexes with cyclodextrins.\textsuperscript{19-23}

Indomethacin
An effective poorly water soluble non-steroidal antiinflammatory drug. Due to its poor water solubility, oral administration often results in gastric irritation. The enhancement and control of indomethacin solubility may avoid or decrease adverse side effects. Systems aimed at improving the solubility of indomethacin, such as the use of polystyrene microparticles, the use of new chitosan based excipients for tablets, the use of co-solvents and cyclodextrins, have recently been investigated.\textsuperscript{24-27}

Analytical methods used to quantify the drug concentration and characterize the hydrogel

Fenofibrate, nifedipine and indomethacin spectroscopic quantification

The quantification of the drug content in the different hydrogel preparations or in \textit{in vitro} dissolution tests is determined spectrophotomerically (UV-Vis Spectrophotometer). The fenofibrate concentration is determined at 289 nm, the nifedipine concentration at 340 nm and the indomethacin concentration at 320 nm. The observed absorbance data are transformed into concentration values, using a standard calibration curve which is obtained experimentally ($R^2=0.999$) in the corresponding medium.
HPLC quantification of Ursodeoxycholic acid
The quantification of the drug content in the different hydrogel preparations or in
in vitro dissolution tests is determined by high performance liquid chromatography (HPLC). The separation is performed in a 5 μm Luna C-18(2)
column (250 x 4.6 mm i.d.) eluted under isocratic conditions with a mobile phase composed of methanol-water-phosphoric acid (77:22.4:0.6 v/v/v). Analyses are performed at room temperature at a flow rate of 1.0 ml/min. and with an injection volume of 20 μL. Ursodeoxycholic acid is detected by a refractive index detector.

Drug content determination
The following method is also used to determine the fenofibrate, ursodeoxycholic acid, nifedipine and indomethacin content in the hydrogels. An accurately weighed quantity of hydrogel is introduced in a centrifuge tube, and extracted with a specific solvent over a 1 hour period under stirring. Following the extraction period, the sample is centrifuged, filtered, suitably diluted and analyzed. Each determination is carried-out in duplicate.

Evaluation of the water uptake capacity of the hydrogel
100 mg of accurately weighed hydrogel are placed in a centrifuge tube containing
30 mL of water at room temperature. The tube is repeatedly turned upside down to thoroughly wet the hydrogel. After 2 hours the hydrogel is removed from the tube by centrifugation and decantation. The hydrogel is allowed to drain and is re-weighed. The increase in weight represents the weight of water taken-up by the hydrogel. The water uptake capacity (α) is calculated as the ratio of the weight of absorbed water to the weight of dry hydrogel, as represented by Equation 1.
Water uptake capacity \( [g/g] = \alpha = \frac{W_{\text{wet}} - W_{\text{dry}}}{W_{\text{dry}}} \times 100 \)

Equation 1

5

**Determination of the drug dissolution rate from hydrogels**

a) *In Vitro Dissolution Test: Rotating Paddle Apparatus*

The dissolution tests are conducted in a rotating paddle apparatus at 37°C, and the rotating speed is set depending on drug tested. The dissolution tests are performed in different media, using volumes of 800 mL: a) potassium phosphate buffer (pH 7.4) containing 0.5% of Tween 80; b) hydrochloric acid buffer (pH 1.2) containing 0.5% of Tween 80; c) sodium lauryl sulfate solution (0.025 N); d) potassium phosphate buffer (pH 7.4); e) potassium phosphate buffer (pH 6.2). At specific time intervals following the test initiation (i.e., insertion of the sample into the apparatus), aliquots (2 mL) are withdrawn from the test medium and immediately replaced with fresh medium in order to maintain the volume. The withdrawn samples, following suitable dilution, are either analyzed spectrophotometrically or by high performance liquid chromatography (HPLC), depending on the drug tested. Dissolution results are reported as the cumulative percentage of drug dissolved versus time.

b) *In Vitro Dissolution Test: Continuous Flow Cell Apparatus*

The dissolution tests are conducted in a continuous flow cell apparatus at 37°C, and the flow rate depends on drug tested. The dissolution tests are performed in volumes of 800 mL of a sodium lauryl sulfate solution (0.01N). At indicated times, aliquots (2 mL) are withdrawn and analyzed spectrophotometrically. The dissolution results are reported as cumulative amounts (mg) of drug dissolved versus time.
Scanning Electron Microscopy (SEM)
Sample surfaces are examined with a scanning electron microscope. For analyses, freeze-dried hydrogels are fixed on a SEM holder and coated with Au-Pd.

These drugs and methods of monitoring thereof, have been used to demonstrate that a chitosane-xanthane based hydrogel may be combined with a poorly water soluble drug in order to increase the solubility of the poorly water soluble drug. The kinetics of drug release may be modified by selecting the proper characteristics of chitosan (MW and DA) which govern the drug retention and release speed.

EXAMPLES
Example 1: Fenofibrate slow-release rate dissolution system
A process for the preparation of a fenofibrate slow-release rate dissolution hydrogel is illustrated. The product is characterized by: a) fenofibrate content, b) water uptake capacity, c) in vitro dissolution tests and d) scanning electron microscopy.

In order to prepare a slow-release rate system, a chitosan with a high molecular weight is selected (MW: 1 100 000 Da; DA: 23%). The hydrogel is prepared following a two-step process. In a first step fenofibrate (2g) is dissolved in ethanol (100 mL), which is then added under vigorous stirring to an aqueous xanthane solution (300mL of a 0.65% (w/v)). At this point, a homogeneous dispersion of the drug is formed. The second step involves the hydrogel formation, which is achieved by adding the drug-xanthane dispersion to a high molecular weight aqueous chitosan solution (250mL of a 0.65% (w/v)). The mixture is stirred for 2h and then thoroughly washed with water. The final product, the dried gel, is obtained after freeze-drying.
A fenofibrate content in the hydrogel of about 40% (w/w) was determined, following the procedure previously described and using ethanol as the extraction solvent. The water uptake capacity \( \alpha \) was ascertained as being 2700. Dissolution tests were performed in different dissolution media at 37°C, using samples comprising an equivalent of 20mg of fenofibrate. As shown in Figure 2, the results demonstrate a slow-release dissolution rate for fenofibrate, independent of pH.

While fenofibrate is a crystalline drug, the freeze-dried hydrogel containing fenofibrate is a non-elastic powder displaying a white color. Surface analysis by scanning electron microscopy illustrated that incorporating the drug into the hydrogel, promotes the formation of drug microstructures with sizes in the order of microns. Images of the hydrogel and of the hydrogel containing fenofibrate, are presented in Figure 3.

**Example 2: Fenofibrate rapid-release rate dissolution system**

A process for the preparation of a fenofibrate rapid-release rate dissolution system is illustrated. The hydrogel is prepared in the same manner as described in Example 1, with the exception of the use of a medium to high molecular weight chitosan (MW: 800 000 Da; DA: 25%).

The fenofibrate content is about 40% (w/w) and the water uptake capacity (\( \alpha \)) is 2000. Dissolution tests were performed in different dissolution media at 37°C, with samples comprising an equivalent of 20mg of fenofibrate. As shown in Figure 4, the results demonstrate a rapid-release rate for fenofibrate, independent of pH.
Example 3: Fenofibrate instant-release system
A process for the preparation of an instant-release fenofibrate dissolution system is illustrated. The hydrogel is prepared in the same manner as described in Example 1, with the exception of the use of a medium molecular weight chitosan (MW: 540 000 Da; DA: 23%).

The fenofibrate content is about 28% (w/w) and the water uptake capacity ($\alpha$) is 1600. Dissolution tests were performed in different dissolution media at 37°C, with samples comprising an equivalent of 20mg of fenofibrate. As illustrated in Figure 5, the results demonstrate an essentially instant release of fenofibrate, independent of pH.

Example 4: Fenofibrate pH-sensitive dissolution system
A process for the preparation of a pH-sensitive fenofibrate dissolution system is illustrated. The hydrogel is prepared in the same manner as described in Example 1, with the exception of the use of a medium-high molecular weight chitosan having a low degree of acetylation (MW: 800 000 Da; DA: 18%) and with an agitation time that is reduced to 45 minutes.

The fenofibrate content is about 28% (w/w) and the water uptake capacity ($\alpha$) is 2000. Dissolution tests were performed in different dissolution media at 37°C, with samples comprising an equivalent of 20mg of fenofibrate. As illustrated in Figure 6, the results demonstrate that the system has a low dissolution rate at pH 7.4 while becoming a rapid-dissolution rate system at pH 1.2.

Example 5: Varying drug content
A process for the preparation of hydrogels with various fenofibrate contents is illustrated. The hydrogels are prepared in the same manner as described in Example 1, with the exception that the amount of fenofibrate added during the
preparations is altered depending on the required composition. A medium molecular weight chitosan (MW: 540 000 Da; DA: 23%) is used in the preparation of the hydrogels. The fenofibrate content incorporated in the different samples is summarized in Table 1.

Table 1: Fenofibrate content for different samples

<table>
<thead>
<tr>
<th>Sample</th>
<th>Fenofibrate (g)</th>
<th>Drug content % (w/w)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>1.0</td>
<td>21.2</td>
</tr>
<tr>
<td>2</td>
<td>1.5</td>
<td>30.6</td>
</tr>
<tr>
<td>3</td>
<td>2.0</td>
<td>40.2</td>
</tr>
</tbody>
</table>

The drug content in the samples is varied between 20 and 40% (w/w). Dissolution tests were performed in a sodium lauryl sulfate solution (0.025N), with samples comprising an equivalent of 20mg of fenofibrate. As illustrated in Figure 7, the results demonstrate that the dissolution rate is independent of the drug content.

Example 6: Ursodeoxycholic acid slow-release rate dissolution system

A process for the preparation of an ursodeoxycholic acid slow-release rate dissolution system is illustrated. The hydrogels are prepared in the same manner as described in Example 1, with the exception of the use of ursodeoxycholic acid as the drug.

The ursodeoxycholic acid content is about 30% (w/w) and the water uptake capacity (α) is 2800. Dissolution tests were performed in a phosphate buffer solution (pH 6.2) at 37°C, with samples comprising an equivalent of 150mg of ursodeoxycholic acid. As shown in Figure 8 the results demonstrate a slow-release dissolution rate for ursodeoxycholic acid.
Example 7: Ursodeoxycholic acid rapid-release rate dissolution system
A process for the preparation of an ursodeoxycholic acid rapid-release rate dissolution system is illustrated. The hydrogel is prepared in the same manner as described in Example 2, with the exception of the use of ursodeoxycholic acid as the drug.

The ursodeoxycholic acid content is about 20% (w/w) and the water uptake capacity (\(\alpha\)) is 2000. Dissolution tests were performed in a phosphate buffer solution (pH 6.2) at 37°C, with samples comprising an equivalent of 150mg of ursodeoxycholic acid. As shown in Figure 8 the results demonstrate a rapid-release dissolution rate for ursodeoxycholic acid.

Example 8: Nifedipine slow-release rate dissolution system*
A process for the preparation of a nifedipine slow-release rate dissolution system is illustrated. The hydrogels are prepared in the same manner as described in Example 1, with the exception of the use of nifedipine as the drug.

The nifedipine content is about 35% (w/w) and the water uptake capacity (\(\alpha\)) is 2800. Dissolution tests were performed in two different dissolution media at 37°C, with samples comprising an equivalent of 30mg of nifedipine. As shown in Figure 9, the results demonstrate a slow-release dissolution rate for nifedipine.

*Preparation and tests with nifedipine were carried out under light-protected conditions to prevent the photodecomposition of nifedipine.

Example 9: Nifedipine rapid-release rate dissolution system*
A process for the preparation of a nifedipine rapid-release rate dissolution system is illustrated. The hydrogel is prepared in the same manner as described in Example 2, with the exception of the use of nifedipine as the drug.
The nifedipine content is about 30% (w/w) and the water uptake capacity (\( \alpha \)) is 2000. Dissolution tests were performed in two different dissolution media at 37°C, with samples comprising an equivalent of 30mg of nifedipine. As shown in Figure 10, the results demonstrate a rapid-release dissolution rate for nifedipine.

*Preparation and tests with nifedipine were carried out under light-protected conditions to prevent the photodecomposition of nifedipine.

**Example 10:** Nifedipine hydrogels tested in a continuous flow cell apparatus

Dissolution tests of nifedipine hydrogels in a continuous flow cell apparatus are illustrated. The nifedipine content in the tested samples varied between 24 to 40% (w/w).

Dissolution tests were performed in a sodium lauryl sulfate solution (0.01N) at 37°C with a flow-rate of 6.19 mL/min, with samples comprising an equivalent of 40mg of nifedipine. As illustrated in Figure 11, the dissolution results are reported as the cumulative amount (mg) of drug dissolved versus time.

*Preparation and tests with nifedipine were carried out under light-protected conditions to prevent the photodecomposition of nifedipine.

**Example 11:** Indomethacin slow-release rate dissolution system

A process for the preparation of an indomethacin slow-release rate dissolution system is illustrated. The hydrogel is prepared in the same manner as described in Example 1, with the exception of the use of indomethacin as the drug.

The indomethacin content is about 45% (w/w) and the water uptake capacity (\( \alpha \)) is 2800. Dissolution tests were performed in a phosphate buffer solution (pH 6.2) at 37°C, with samples comprising an equivalent of 30mg of indomethacin. As shown in Figure 12 the results demonstrate a slow-release dissolution rate for indomethacin.
Example 12: Indomethacin rapid-release rate dissolution system

A process for the preparation of an indomethacin rapid-release rate dissolution system is illustrated. The hydrogel is prepared in the same manner as described in Example 2, with the exception of the use of indomethacin as the drug.

The indomethacin content is about 35% (w/w) and the water uptake capacity ($\alpha$) is 2000. Dissolution tests were performed in a phosphate buffer solution (pH 6.2) at 37°C, with samples comprising an equivalent of 30mg of indomethacin. As shown in Figure 12 the results demonstrate a rapid-release dissolution rate for indomethacin.

The upper and lower limits as to the make-up of the hydrogels, prepared in accordance to the present invention, are reported in Table 2.

### Table 2: Upper and lower limits of the hydrogel compositions.

<table>
<thead>
<tr>
<th></th>
<th>Lower Limit</th>
<th>Upper Limit</th>
</tr>
</thead>
<tbody>
<tr>
<td>Chitosan (%)</td>
<td>18</td>
<td>35</td>
</tr>
<tr>
<td>Xanthane (%)</td>
<td>32</td>
<td>55</td>
</tr>
<tr>
<td>Poorly water soluble drug (%)</td>
<td>10</td>
<td>50</td>
</tr>
</tbody>
</table>

In a preferred embodiment, the hydrogels of the present invention will contain approximately about 18 to 35% by weight of chitosane, about 32 to 55% by weight of xanthane and about 10 to 50% by weight of a poorly water soluble drug. The degree of acetylation (DA) of chitosan typically ranges from about 10 to about 30%.

A high molecular weight chitosan is typically selected from a field ranging from about 900 000 Da to about 1 200 000 Da; a medium high molecular weight
chitosan is typically selected from a field ranging from about 700,000 Da to about 900,000 Da; and a medium molecular weight chitosan is typically selected from a field ranging from about 400,000 Da to about 700,000 Da.

5 The terms and descriptions used herein are preferred embodiments set forth by way of illustration only, and are not intended as limitations on the many variations which those of skill in the art will recognize to be possible in practicing the present invention. It is the intention that all possible variants whether presently known or unknown, that do not have a direct and material effects upon the way the invention works, are to be covered by the following claims.
REFERENCES


CLAIMS

1. A drug delivery system comprising a chitosan-xanthane hydrogel, said hydrogel including in its matrix a poorly water soluble drug which upon swelling of said hydrogel in an aqueous medium becomes at least partially solubilized and releasable therefrom.

2. A drug delivery system as defined in claim 1, wherein said hydrogel comprises:
   (a) about 18-35% (w/w) of chitosan;
   (b) about 32-55% (w/w) of xanthane; and
   (c) about 10-55% (w/w) of a poorly water soluble drug.

3. A drug delivery system as defined in claim 1, wherein said chitosane possesses a degree of acetylation ranging from about 10% to about 30%.

4. A drug delivery system as defined in claim 1, wherein the amount of said poorly water soluble drug included in said hydrogel is varied between about 10 to 50% (w/w).

5. A drug delivery system as defined in claim 1, wherein said poorly water soluble drug is selected from the group consisting of fenofibrate, ursodeoxycholic acid, nifedipine and indomethacin.

6. A drug delivery system as defined in claim 1, comprising about 20-40% chitosan and about 80-60% xanthane.
7. A method for preparing said drug delivery system of claim 1, comprising the following steps:
   a) dissolving said poorly water soluble drug in an appropriate solvent so as to form a first solution;
   b) adding said first solution to a xanthane solution, so as to form a dispersion;
   c) adding said dispersion to a chitosan solution, and
   d) recuperating the hydrogel thus formed.

8. A method as defined in claim 7, further comprising the step of freeze-drying said recuperated hydrogel.

9. A method for modifying the solubilization rate of a poorly water soluble drug which comprises the step of including said poorly water soluble drug in a hydrogel composed of a chitosan-xanthane microstructure, said microstructure governing said solubilization rate.

10. A method as defined in claim 9, wherein said chitosane-xanthane microstructure and drug retention strength can be altered by selecting a chitosane of proper molecular weight or of proper degree of acetylation or both.

11. A method as defined in claim 10, wherein said chitosan-xanthane microstructure provides a high retention strength and thus a slow release rate of said poorly water soluble drug, said chitosane-xanthane microstructure being formed with chitosan of a molecular weight ranging from about 900 000 Da to about 1 200 000 Da and wherein said chitosan possesses a degree of acetylation ranging from about 10% to about 30%.
12. A method as defined in claim 11, wherein said chitosan has a molecular weight of about 1,100,000 Da.

13. A method as defined in claim 10, wherein said chitosan-xanthane microstructure provides a low retention strength, and thus a rapid release rate of said poorly water soluble drug, said chitosan-xanthane microstructure being formed with chitosan of a molecular weight ranging from about 500,000 Da to about 900,000 Da and wherein said chitosan possesses a degree of acetylation ranging from about 10% to about 30%.

14. A method as defined in claim 13, wherein said chitosan has a molecular weight of about 800,000 Da.

15. A method as defined in claim 13, wherein said chitosan has a molecular weight of about 540,000 Da.

16. A method as defined in claim 7, wherein said appropriate solvent is ethanol.

17. A method as defined in claim 7, wherein said xanthan solution is 0.65% w/v.
Figure 2
Figure 4
Figure 5
Figure 6
Figure 7
Figure 8
Figure 9

- • pH 7.4 Phosphate buffer - tween 80 (0.5%)
- ○ pH 1.2 Hydrochloric acid buffer - tween 80 (0.5%)
- —— Pure nifedipine - pH 7.4 tween 80 (0.5%)
Figure 10

- ● pH 7.4 Phosphate buffer - tween 80 (0.5%)
- ○ pH 1.2 Hydrochloric acid buffer - tween 80 (0.5%)
- — Pure nifedipine - pH 7.4 buffer tween (0.5)
Figure 11
Figure 12