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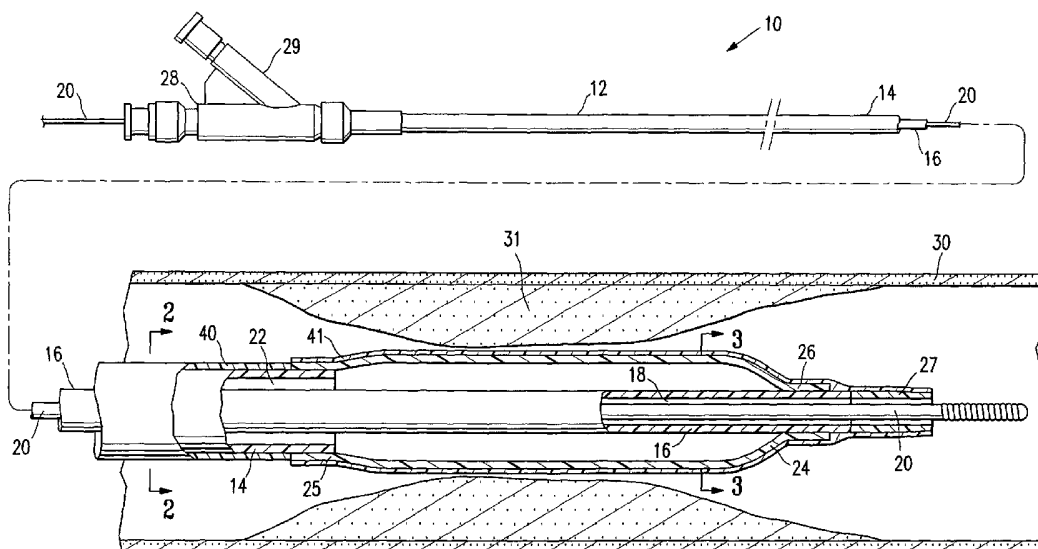
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(54) Title: REDUCED SLIPPAGE BALLOON CATHETER



(57) Abstract: A balloon catheter having a balloon with a reduced slippage lubricious coating. The second coating (i.e., the balloon coating) is lubricious to facilitate movement of the patient's body lumen, yet has sufficiently low lubricity such that the slippage of the inflated balloon from a desired site within the blood vessel is reduced compared to a balloon coated with the first lubricious coating.



For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

REDUCED SLIPPAGE BALLOON CATHETER

BACKGROUND OF THE INVENTION

This invention generally relates to catheters, and particularly protective
5 sheaths for intravascular catheters for such as balloon catheters used in
percutaneous transluminal coronary angioplasty (PTCA) or for the delivery of
stents.

In percutaneous transluminal coronary angioplasty (PTCA) procedures a
guiding catheter is advanced in the patient's vasculature until the distal tip of the
10 guiding catheter is seated in the ostium of a desired coronary artery. A guidewire is
first advanced out of the distal end of the guiding catheter into the patient's
coronary artery until the distal end of the guidewire crosses a lesion to be dilated.
A dilatation catheter, having an inflatable balloon on the distal portion thereof, is
advanced into the patient's coronary anatomy over the previously introduced
15 guidewire until the balloon of the dilatation catheter is properly positioned across
the lesion. Once properly positioned, the dilatation balloon is inflated with inflation
fluid one or more times to a predetermined size at relatively high pressures so that
the lesion is compressed against the arterial wall and the wall expanded to open up
the vascular passageway. Generally, the inflated diameter of the balloon is
20 approximately the same diameter as the native diameter of the body lumen being
dilated so as to complete the dilatation but not overexpand the artery wall. After the
balloon is finally deflated, blood flow resumes through the dilated artery and the
dilatation catheter and the guidewire can be removed therefrom.

In such angioplasty procedures, there may be restenosis of the artery, i.e.
25 reformation of the arterial blockage, which necessitates either another angioplasty
procedure, or some other method of repairing or strengthening the dilated area. To
reduce the restenosis rate of angioplasty alone and to strengthen the dilated area,
physicians now normally implant an intravascular prosthesis, generally called a
stent, inside the artery at the site of the lesion. Stents may also be used to repair

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vessels having an intimal flap or dissection or to generally strengthen a weakened section of a vessel or to maintain its patency. A tubular cover formed of synthetic or natural material may be present on an outer or inner surface of the stent. Stents are usually delivered to a desired location within a coronary artery in a contracted condition on a balloon of a catheter which is similar in many respects to a balloon angioplasty catheter, and expanded within the patient's artery to a larger diameter by expansion of the balloon. The balloon is deflated to remove the catheter and the stent left in place within the artery at the site of the dilated lesion. See for example, U.S. Pat. No. 5,507,768 (Lau *et al.*) and U.S. Pat. No. 5,458,615 (Klemm *et al.*), which are incorporated herein by reference.

An essential step in effectively performing a PTCA procedure is properly positioning the balloon catheter at a desired location within the coronary artery. To facilitate advancement of the catheter within the tortuous vasculature, conventional balloon catheters for angioplasty and stent delivery frequently have a lubricious coating on at least a portion of an outer surface of the catheter. However, one difficulty has been the tendency of the balloon having a lubricious coating thereon to slip out of position during inflation of the balloon. Accordingly, it would be a significant advance to provide a catheter balloon having improved balloon retention, and without inhibiting movement of the catheter within the vasculature.

SUMMARY OF THE INVENTION

This invention is directed to a balloon catheter having a balloon with a reduced slippage lubricious coating, and a method of performing a medical procedure such as a balloon dilatation procedure in a patient's blood vessel.

The balloon catheter of the invention generally includes an elongated shaft having a proximal end, a distal end, an inflation lumen, and a first lubricious coating with a first amount per unit area of lubricious material on at least a portion of the shaft, and a balloon on a distal shaft section having an interior in fluid communication with the inflation lumen, and a second lubricious coating on at least a portion of the balloon, the second lubricious coating having a second amount per

unit area of lubricious material which is less than the first amount per unit area of lubricious material. In a presently preferred embodiment, the shaft includes a distal tip section, which in one embodiment is formed of a separate distal tip member, having at least a portion distal to the balloon and coated with the second lubricious
5 coating. In one embodiment, the shaft comprises an outer tubular member defining the inflation lumen, and an inner tubular member defining a guidewire receiving lumen extending in at least a distal portion of the outer tubular member, and the first lubricious coating is on an outer surface of a proximal and a distal section of the outer tubular member defining an outer surface of the catheter. The second
10 lubricious coating on the balloon preferably extends along the entire length of an outer surface of the balloon, although in alternative embodiments, the second lubricious coating may be on less than the entire outer surface of the balloon, and for example may be on intermittent portions of the balloon outer surface.

In one embodiment, the lubricious material of the first and second coating is
15 a hydrophilic material, and in a presently preferred embodiment, is a polyethylene oxide based lubricious coating. However, a variety of suitable lubricious materials can be used including hydrophobic materials. In a presently preferred embodiment, the lubricious material of the first and second coatings is the same lubricious material, but, in accordance with the invention, is applied so that the balloon is
20 coated with a smaller amount per unit area of the lubricious material, and thus a less lubricious coating, than at least the part of the shaft proximal thereto. The second coating (i.e., the balloon coating) is lubricious to facilitate movement of the catheter in the patient's body lumen, yet has sufficiently low lubricity such that the slippage of the inflated balloon from a desired site within the blood vessel is reduced
25 compared to a balloon coated with the first lubricious coating. The coated balloon inflates into contact with, and remains at least partially in contact with a stenosed section of the blood vessel. Thus, the balloon catheter provides for improved dilatation of the desired region of the blood vessel by reducing the tendency of the lubriciously coated balloon to slip proximally or distally from the stenosed section

of the blood vessel. The first lubricious coating on the balloon is relatively highly lubricious and thus facilitates movement of the catheter in the body lumen.

The second coating has a relatively small amount of lubricious material, to thereby provide a balloon surface which is more lubricious than a bare (non-coated) balloon, yet which has an insubstantial amount of slippage when inflated into contact with the blood vessel. Preferably, the second amount of lubricious material per unit area is not more than about 2.5% to about 3% of the first amount per unit area, and is most preferably about 1% to about 2.5% of the first amount per unit area. The coatings can be applied using a variety of suitable methods including wiping, spraying, and dipping solutions of the lubricious material onto the outer surface of at least a portion of the shaft and at least a portion of the balloon. The solutions on the catheter are typically cured to produce the lubricious coatings on the catheter. The cured lubricious coatings typically consist of the lubricious material and a matrix material. In a presently preferred embodiment, the first and second solutions which are applied to the catheter to form the first and second coatings, respectively, have an amount of lubricious material in the same proportion as in the cured coatings (i.e., the concentration of lubricious material in the second solution is not more than about 2.5% to about 3% of the concentration of lubricious material in the first solution). In a presently preferred embodiment, the second solution is prepared by diluting the first solution with additional solvent, with the absolute amount of lubricious material being about the same in the two solutions. As a result, after removal of the solvents during curing of the coatings on the balloon and shaft, the concentration of lubricious material (grams of lubricious material per gram of cured coating) of the second cured coating on the balloon is the about the same as the concentration of lubricious material of the first cured coating on the shaft. However, in a presently, preferred embodiment, approximately the same amount of solution is applied to the shaft as to the balloon, so that the resulting cured coatings on the shaft and the balloon have an amount (mass) of lubricious material per unit area (gm/in^2) in the same proportion as the amount of lubricious material in the two solutions (i.e., the solution of lubricious

material applied to the balloon has a concentration of lubricious material which is not more than about 2.5% to about 3% of the concentration of lubricious material in the solution of lubricious material applied to the shaft, and the resulting mass of lubricious material per unit area in the cured second lubricious coating on the
5 balloon is not more than about 2.5% to about 3% of the mass of lubricious material per unit area in the cured first lubricious coating on the shaft. However, it should be understood that there are a variety of ways of forming the coatings on the shaft and balloon with the desired relative amounts of lubricious material, including applying different amounts of lubricious solution, and applying lubricious solutions
10 which do not have an amount of lubricious material in the same proportion as the amount of lubricious material in the resulting cured coatings on the shaft and the balloon.

The balloon coated with the second lubricious coating has a slip angle which is less than a slip angle of a bare (non-coated) balloon and greater than a slip angle
15 of a balloon coated with the first lubricious coating. The slip angle is the critical angle at which the coated work piece will slip out of position. A less lubricious surface has a higher slip angle than a more lubricious surface. A fixture for measuring the slip angle generally comprises a polymeric tube, and specifically a polyvinyl alcohol and dimethyl sulfoxide tube, which simulates a blood vessel, and
20 a pusher with a weight which is on an outer surface of the tube and which can be oriented at different angles relative to the polymeric tube. The balloon is placed in the tube, with the angle at which the pusher contacts the tube simulating the angle of a lesion in a blood vessel, and the angle of the pusher is increased until the balloon slips longitudinally out of position during inflation of the balloon in the
25 tube. Thus, the pusher squeezing on the balloon causes the balloon to slip longitudinally, and the higher the angle at which this slipping first occurs, the less likely the balloon is to slip out of position during inflation of the balloon in a patient's blood vessel (i.e., the relatively less lubricious the balloon outer surface). In a presently preferred embodiment, two measurements are made, namely, one
30 with the pusher aligned at the balloon distal marker at the distal end of the balloon

central working length, and another with the pusher aligned 1 mm proximal to the distal marker. Using this procedure the slip angle can be measured for various coatings to compare the effect of the relative lubricity of the various coatings on balloon slippage. The slip angle of the balloon coated with the second lubricious coating (i.e., the minimum angle of the pusher at which the balloon begins to slip in the polymeric tube) is about 4 to about 10 degrees, preferably about 8 to about 10 degrees, and the slip angle of a bare balloon is about 10 to about 15 degrees, preferably about 12 to about 15 degrees, and the slip angle of a balloon coated with the first lubricious coating is about 1 to about 7 degrees, preferably about 2 to about 6 degrees. It should be noted that at a relatively high angle of about 20 degrees the pusher begins to pinch the balloon and prevent the balloon from slipping longitudinally in the polymeric tube, so that a slip angle above 20 degrees cannot be measured with the slip angle fixture described above.

In a method of performing a medical procedure, a balloon catheter is advanced within a patient's blood vessel to a desired position at a stenosed section, the balloon catheter having a first lubricious coating with a first amount per unit area of lubricious material on at least a portion of the shaft and a second lubricious coating with a second smaller amount per unit area of lubricious material on at least a portion of the balloon, and the balloon is inflated so that the balloon working length contacts and dilates the stenosed section of the blood vessel. The coated surface of the balloon inflates into direct contact with the blood vessel wall/lesion, and the second coating limits or prevents the balloon from slipping longitudinally out of position. Preferably, the balloon catheter of the invention has a balloon which is at least about 40% less likely to slip out of position in a patient's body lumen during dilatation of a lesion than a balloon catheter having a balloon with the same lubricious coating as the shaft. In one embodiment, due to the limited amount of slippage of the balloon, a substantial portion of the inflated balloon working length remains in contact with the stenosed section of the blood vessel during the dilation. After the dilation, the balloon is deflated, and the catheter is repositioned or withdrawn from the blood vessel. The lubricious coatings on the catheter

facilitate repositioning or withdrawing the deflated balloon catheter from the blood vessel.

The balloon catheter can be used for a variety of procedures including coronary or peripheral dilatation, drug delivery, intravascular prosthesis delivery
5 and the like. The balloon catheter can have a variety of convention configurations including an over-the-wire type design, or a rapid exchange type design. Rapid exchange catheters generally comprise a distal guidewire port in a distal end of the catheter, a proximal guidewire port in a distal shaft section distal of the proximal
10 end of the shaft and typically spaced a substantial distance from the proximal end of the catheter, and a short guidewire lumen extending between the proximal and distal guidewire ports in the distal section of the catheter.

The balloon catheter of the invention provides for improved dilatation of a patient's blood vessel, due to the first and second lubricious coatings on the shaft and balloon, respectively. The coated balloon surface has a sufficiently low
15 lubricity to minimize the slippage of the inflated balloon out of position at the lesion during the dilatation, yet sufficiently high lubricity to facilitate movement of the catheter within the blood vessel. These and other advantages of the invention will become more apparent from the following detailed description of the invention and the accompanying exemplary drawings.

20 BRIEF DESCRIPTION OF THE DRAWINGS

FIGURE 1 is an elevational view, partially in section, of a balloon catheter embodying features of the invention, in a patient's body lumen.

Figs. 2 and 3 are transverse cross sectional views of the balloon catheter shown in Fig. 1, taken along lines 2-2 and 3-3, respectively.

25 Fig. 4 is an enlarged, partially in section, view of the distal end of the balloon catheter shown in Fig. 1, with the balloon inflated during dilatation of the body lumen.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

Fig. 1 illustrates an over-the-wire type balloon catheter 10 embodying features of the invention. Catheter 10 generally comprises an elongated catheter shaft 12 having an outer tubular member 14 and an inner tubular member 16. Inner tubular member 16 defines a guidewire lumen 18 configured to slidably receive a guidewire 20, and the coaxial relationship between outer tubular member 14 and inner tubular member 16 defines annular inflation lumen 22, as best shown in Fig. 2 illustrating a transverse cross section view of the distal end of the catheter shown in Fig. 1, taken along line 2-2. An inflatable balloon 24 disposed on a distal section of catheter shaft 12 has an elongated cylindrical expandable working section, a proximal skirt section 25 sealingly secured to the distal end of outer tubular member 14 and a distal skirt section 26 sealingly secured to the distal end of inner tubular member 16, so that its interior is in fluid communication with inflation lumen 22. A distal tip 27 defining the distal end of the guidewire lumen 18 is located distal to the balloon 24. In the embodiment of Fig. 1, the distal tip 27 is a separate member butt joined to the distal end of the inner tubular member 16, with the butt joint located at the distal end of the balloon distal skirt section 26. However, in an alternative embodiment (not shown), the distal tip 27 and inner tubular member 16 are an integral, one-piece unit, so that the distal tip 27 is defined by the exposed outer surface of the distal end of the inner tubular member 16 distal to the distal end of the balloon 24. A variety of suitable distal tip configurations can be used as are conventionally known, including a distal tip having a proximal end surrounded by and bonded to another component of the catheter. An adapter 28 at the proximal end of catheter shaft 12 is configured to provide access to guidewire lumen 18, and to direct inflation fluid through arm 29 into inflation lumen 22. Fig. 1 illustrates the balloon 24 in a low profile tubular configuration prior to complete inflation. The distal end of catheter 10 may be advanced to a desired region of the patient's blood vessel 30 in a conventional manner, and balloon 24 inflated to expand the balloon 24 into contact with the lesion to dilate the stenosed section 31 of the blood vessel, and the balloon deflated and the catheter repositioned in the

blood vessel or withdrawn therefrom. Fig. 3 illustrates a transverse cross section view of the distal end of the catheter shown in Fig. 1, taken along line 3-3.

The outer surface of the outer tubular member 14 has a first lubricious coating 40, and the outer surface of the balloon 24 has a second lubricious coating 41. In the embodiment of Fig. 1, the first lubricious coating 40 extends the entire length of the exposed outer surface of the outer tubular member 14 defining an outer surface of the catheter, and the second lubricious coating 41 extends the entire length of the balloon 24 and over the exposed outer surface of the distal tip 27. Thus, the portion of the outer tubular member 14 covered by and bonded to the proximal skirt section 25 of the balloon is not coated with the lubricious coating 40. The thickness of the coatings 40, 41 are exaggerated in the figures for ease of representation. In the embodiment of Fig. 1, the thicknesses of the cured coating 40 on the outer tubular member 14 is thicker than the thickness of the cured coating 41 on the balloon 24.

The second lubricious 41 coating has an amount per unit area of lubricious material which is less than the amount per unit area of lubricious material in the first lubricious coating 40, so that the first lubricious coating 40 on the outer tubular member 14 is more highly lubricious than the second lubricious coating 41 on the balloon 24. In a presently preferred embodiment, the first coating 40 is applied by applying a first solution of the lubricious material on the exposed outer surface of the outer tubular member 14 after the catheter has been assembled (i.e., the balloon secured to the inner and outer tubular members). Similarly, the second coating 41 is provided on the balloon by applying a second solution the lubricious material on the outer surface of the balloon 24 and the tip 27. Preferably, the concentration of lubricious material in the second solution is not more than about 2.5% to about 3% of the concentration in the first solution. In a presently preferred embodiment, the concentration of the first solution is about 1.0 to about 1.3 wt. % lubricious material, and the concentration of the second solution is about 0.01 to about 0.03 wt. % lubricious material. The solutions are cured, as for example by drying and/or ultraviolet (UV) curing, to form the coatings 40, 41 on the catheter. In one

embodiment, the lubricious solutions comprise polyethylene oxide and trimethoylol propane triacrylate in benzophenone, hydrophenyl ketone and 1-hydroxycyclohexyl phenyl ketone.

The second lubricious coating is less lubricious than the first lubricious coating (i.e., it is less lubricious than a coating having 100% of the first amount of lubricious material), and is preferably less lubricious than a coating having as little as about 5% to about 10% of the first amount of lubricious material). Thus, the second lubricious coating has a slip angle which is greater than a slip angle of a lubricious coating having an amount of lubricious material which is about 5% to about 100% of the first amount. Surprisingly, a lubricious coating having about 5% to about 10% of the first amount of lubricious material had a slip angle about equal to the slip angle of the first lubricious coating, and thus was not significantly less lubricious than the first lubricious coating. For example, a 3.0 mm outer diameter balloon coated with a lubricious coating having about 5% of the first amount of lubricious material (i.e., coated with a solution of about 5 wt% of the first lubricious coating 40 solution) had a slip angle of about 6 to about 9 degrees, compared to a slip angle of about 4 to about 7 degrees for a similar 3.0 mm outer diameter balloon coated with the first lubricious coating 40.

While illustrated on the entire outer surface of the balloon 24, the second lubricious coating 41 may alternatively be on less than the entire outer surface of the balloon. Similarly, none or only part of the exposed outer surface of the tip 27 may be coated with the second lubricious coating 41, and may alternatively be coated in whole or in part with the first lubricious coating 40 or a different coating. In Fig. 1, the first lubricious coating 40 is on the entire exposed outer surface of the outer tubular member 14 (i.e., from the end of the adapter/strain relief member at the proximal end of the catheter, to the proximal shaft section 25 of the balloon 24). However, the first lubricious coating 40 may be on only part of the exposed outer surface of the outer tubular member, and is preferably on at least a distal section of the exposed outer surface of the outer tubular member (e.g., a distal section equal to about 18 to about 22% of the length of the outer tubular member 14). In a presently

preferred embodiment, the proximal end of the coating 40 on the shaft is located distal to the proximal adapter 28. In the embodiment in which the balloon catheter is a rapid exchange type catheter having a guidewire proximal port located distal to the proximal end of the catheter, the first lubricious coating preferably extends
5 along at least the exposed outer surface of the shaft distal to the guidewire proximal port, although it may alternatively also extend along the exposed outer surface of the tubular member forming the proximal shaft section proximal to the guidewire proximal port.

Although the coatings 40, 41 are illustrated with aligned ends at the proximal
10 end of the balloon in the embodiment of Fig. 1 (i.e., the distal end of the coating 40 is at the proximal end of the coating 41), so that the coatings may abut one another, it should be understood that the coatings may alternatively overlap one another. For example, the first coating 40 may extend in part onto an outer surface of the balloon, or the second coating 41 may extend in part onto an outer surface of the
15 outer tubular member, due to the manufacturing tolerances of the coating procedure. Thus, in one embodiment (not shown) a distal portion of the first coating 40 extends along at least a proximal section of the balloon and is subsequently covered by a proximal portion of the second coating 41, so that the proximal portion of the second coating 41 overlaps the distal portion of the first
20 coating 40. However, in a presently preferred embodiment, the interface between the exposed outer surface of the first coating 40 and the exposed outer surface of the second coating 41 is located at (i.e., radially aligned with) the proximal end of the balloon, irrespective of whether the coatings are in an abutting or overlapping relation. Alternatively, the interface between the exposed outer surface of the first
25 coating 40 and the exposed outer surface of the second coating 41 may be proximal or distal to the proximal end of the balloon.

In a method of dilating the stenosed section 31, the balloon catheter 10 is advanced within the blood vessel 30 to position the balloon 24 at a desired position at the stenosed section 31. The balloon 24 is inflated so that the balloon working
30 length contacts and dilates the stenosed section 31 of the blood vessel 30. Fig. 4

illustrates the inflated balloon in contact with and dilating the stenosed section 31. The inflated balloon in contact with the blood vessel/lesion preferably does not longitudinally slip, or at least has an insubstantial amount of slippage proximally or distally from the desired position at the stenosed section 31 during the dilatation.

5 After the balloon is inflated one or more times to dilate the stenosed section 31 as is conventionally known, and the balloon is deflated a final time, to allow for repositioning or withdrawing the balloon catheter from the blood vessel. The lubricious coatings 40 and 41 remain on the catheter outer surface to facilitate removal or repositioning of the balloon catheter in the blood vessel.

10 To the extent not previously discussed herein, the various catheter components may be formed and joined by conventional materials and methods. For example, the outer and inner tubular members 14, 16 can be formed by conventional techniques, such as by extruding and necking materials found useful in intravascular catheters such as polyethylene, polyvinyl chloride, polyesters, 15 polyamides, polyimides, polyurethanes, and composite materials. The length of the balloon catheter 10 is generally about 108 to about 200 centimeters, preferably about 137 to about 145 centimeters, and typically about 140 centimeters for PTCA. The outer tubular member 14 has an outer diameter (OD) of about 0.017 to about 0.036 inch (0.43-0.91 mm), and an inner diameter (ID) of about 0.012 to about 20 0.035 inch (0.30-0.89 mm). The inner tubular member 14 has an OD of about 0.017 to about 0.026 inch (0.43-0.66 mm), and an ID of about 0.015 to about 0.018 inch (0.38-0.46 mm) depending on the diameter of the guidewire to be used with the catheter. The balloon 24 is has a length of about 14 mm to about 46 mm, typically about 8 mm to about 40 mm, an inflated working diameter of about 1.5 25 mm to about 5.0 mm.

While the present invention has been described herein in terms of certain preferred embodiments, those skilled in the art will recognize that modifications and improvements may be made without departing from the scope of the invention. For example, although the embodiment illustrated in Fig. 1 has an outer and inner 30 tubular member defining the inflation and guidewire lumens, respectively, the shaft

may alternatively comprise a dual-lumen design as is conventionally known. Moreover, while individual features of one embodiment of the invention may be discussed or shown in the drawings of the one embodiment and not in other embodiments, it should be apparent that individual features of one embodiment may
5 be combined with one or more features of another embodiment or features from a plurality of embodiments.

WHAT IS CLAIMED:

1. A balloon catheter, comprising:
 - a) an elongated shaft having a proximal end, a distal end, and an inflation lumen, and having a first lubricious coating with a first amount per unit
5 area of lubricious material on at least a portion of the shaft; and
 - b) a balloon on a distal shaft section having an interior in fluid communication with the inflation lumen, and having a second lubricious coating with a second amount per unit area of lubricious material on at least a portion of the
10 balloon, the second amount per unit area being not more than about 2.5% to about 3% of the first amount per unit area.
2. The balloon catheter of claim 1 wherein the shaft includes a distal tip section having at least a portion distal to the balloon and coated with the second lubricious coating.
3. The balloon catheter of claim 2 wherein the distal tip section is
15 formed by a distal tip member secured to a distal end of a section of the shaft proximal thereto.
4. The balloon catheter of claim 1 wherein the shaft comprises an outer tubular member defining the inflation lumen and an inner tubular member defining a guidewire receiving lumen, and the first lubricious coating is on an outer surface
20 of a proximal and a distal section of the outer tubular member.
5. The balloon catheter of claim 1 wherein the second lubricious coating extends along the entire length of an outer surface of the balloon.
6. The balloon catheter of claim 1 wherein the lubricious material of the first and second coating is the same.

7. The balloon catheter of claim 1 wherein the lubricious material of the first and second coating is polyethylene oxide.

8. The balloon catheter of claim 1 wherein the second amount per unit area of lubricious material is about 1% to about 2.5% of the first amount per unit
5 area.

9. The balloon catheter of claim 1 wherein the balloon coated with the second lubricious coating has a slip angle which is less than a slip angle of a bare balloon and greater than a slip angle of a balloon coated with the first lubricious coating.

10 10. The balloon catheter of claim 1 wherein the balloon coated with the second lubricious coating has a slip angle which is greater than a slip angle of a balloon coated with a lubricious coating having an amount per unit area of the lubricious material which is about 5% to about 100% of the first amount per unit area.

15 11. A method of performing a balloon dilatation procedure in a patient's blood vessel, comprising:

a) advancing a balloon catheter within a patient's blood vessel to a desired position of a stenosed section, the balloon catheter comprising a shaft having a first lubricious coating with a first amount per unit area of lubricious
20 material on at least a portion of the shaft, and a balloon on a distal shaft section having an inflatable working length and a second lubricious coating with a second amount per unit area of lubricious material, the second amount per unit area being less than the first amount per unit area; and

b) inflating the balloon so that the balloon working length
25 contacts and dilates the stenosed section of the blood vessel.

12. The method of claim 11 wherein the second amount per unit area is not more than about 2.5% of the first amount per unit area, and including deflating the balloon and withdrawing the balloon catheter from the blood vessel, with the lubricious coatings facilitating movement of the catheter within the blood vessel.

5 13. The method of claim 11 wherein a majority of the length of the balloon working length remains in contact with the stenosed section of the blood vessel during inflation of the balloon and dilatation of the stenosed section.

14. The method of claim 11 wherein the balloon inflates into contact with the blood vessel with an insubstantial amount of longitudinal slippage proximally or
10 distally from the desired position in the blood vessel.

15. The method of claim 14 wherein the balloon coated with the second lubricious coating has a slip angle which is greater than a slip angle of a balloon coated with a lubricious coating having an amount per unit area of the lubricious material which is about 5% to about 100% of the first amount per unit area, so that
15 the balloon inflates with less slippage than a balloon coated with the lubricious coating having about 5% to about 100% of the first amount per unit area of lubricious material.

16. The method of claim 11 wherein the balloon inflates without slipping proximally or distally from the desired position in the blood vessel.

20 17. A method of making a balloon catheter, comprising:

- a) providing a shaft of a balloon catheter with a first lubricious coating by applying a first solution having a first concentration of a lubricious material on at least a portion of the shaft;
- b) providing a balloon of the balloon catheter with a second
25 lubricious coating by applying a second solution having a second concentration of

the lubricious material on at least a portion of the balloon, the second concentration being not more than about 2.5% of the first amount; and

- 5 c) curing the solutions, to form a balloon catheter having a lubriciously coated balloon having a higher slip angle than the lubriciously coated shaft.

18. The method of claim 17 wherein the concentration of the first solution is about 1.0 to about 1.3 wt. % lubricious material and the concentration of the second solution is about 0.01 to about 0.03 wt. % lubricious material, and the solutions are applied by a method selected from the group consisting of wiping,
10 spraying, and dipping.

19. The method of claim 17 including applying the second solution to an entire length of an outer surface of the balloon and to at least a portion of an outer surface of a distal tip section of the shaft distal to the balloon.

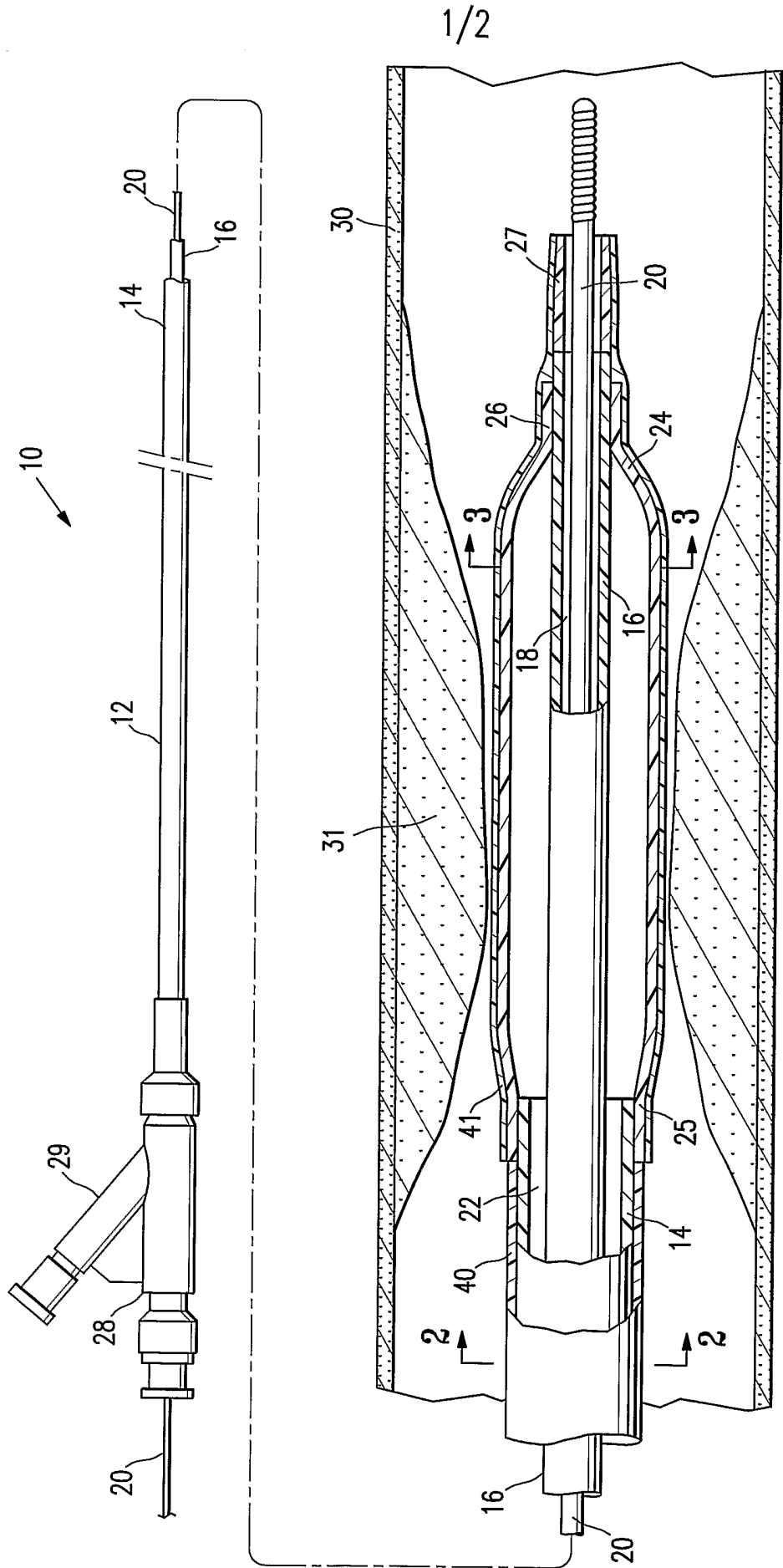


FIG. 1

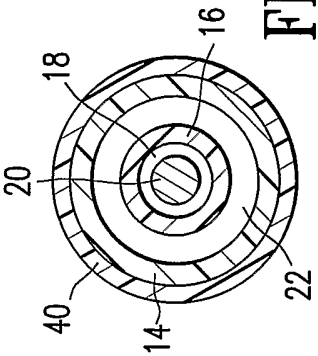


FIG. 2

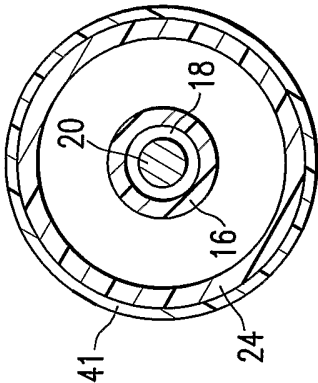


FIG. 3

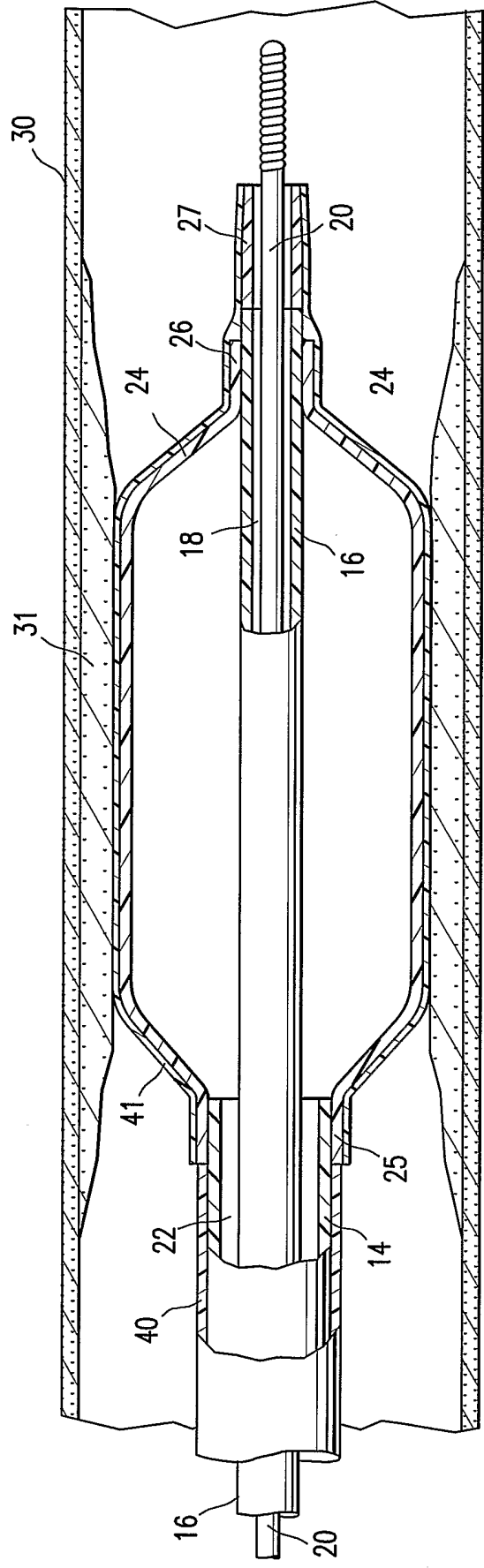


FIG. 4

INTERNATIONAL SEARCH REPORT

International Application No
PCT/US 03/34409

A. CLASSIFICATION OF SUBJECT MATTER

IPC 7 A61M25/10 A61M25/00 A61M29/02 A61L29/00 A61F2/06

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 A61M A61L A61F

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, WPI Data

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category °	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 2002/022849 A1 (SEIBER RUSS ET AL) 21 February 2002 (2002-02-21)	1-7, 9
A	page 2, paragraph 23 -page 3, paragraph 34; figures 1-4 column 2, paragraph 11 - paragraph 16 ---	17, 19
X	WO 94/27665 A (SCIMED LIFE SYSTEMS INC) 8 December 1994 (1994-12-08)	1-7
A	the whole document ---	17-19
A	WO 00/67828 A (SCIMED LIFE SYSTEMS INC) 16 November 2000 (2000-11-16)	1, 17
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A	WO 97/31674 A (BOSTON SCIENT CORP) 4 September 1997 (1997-09-04)	1, 17
	page 9, line 10 -page 10, line 25; figures 1-4 ---	
	--- -/--	

☒ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

° Special categories of cited documents :

A document defining the general state of the art which is not considered to be of particular relevance

E earlier document but published on or after the international filing date

L document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

O document referring to an oral disclosure, use, exhibition or other means

P document published prior to the international filing date but later than the priority date claimed

T later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

X document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

Y document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.

G document member of the same patent family

Date of the actual completion of the international search

26 April 2004

Date of mailing of the international search report

06/05/2004

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Jameson, P

INTERNATIONAL SEARCH REPORT

International Application No

PCT/US 03/34409

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	EP 0 778 012 A (ETHICON INC) 11 June 1997 (1997-06-11) column 6, line 5 -column 7, line 44; figures 1-3 -----	1,18
A	US 4 459 317 A (LAMBERT HANS R) 10 July 1984 (1984-07-10) abstract -----	17

INTERNATIONAL SEARCH REPORT

International application No.
PCT/US 03/34409

Box I Observations where certain claims were found unsearchable (Continuation of item 1 of first sheet)

This International Search Report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1. ☒ Claims Nos.: 11-16
because they relate to subject matter not required to be searched by this Authority, namely:
Rule 39.1(iv) PCT - Method for treatment of the human or animal body by surgery
2. ☐ Claims Nos.:
because they relate to parts of the International Application that do not comply with the prescribed requirements to such an extent that no meaningful International Search can be carried out, specifically:
3. ☐ Claims Nos.:
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

Box II Observations where unity of invention is lacking (Continuation of item 2 of first sheet)

This International Searching Authority found multiple inventions in this international application, as follows:

1. ☐ As all required additional search fees were timely paid by the applicant, this International Search Report covers all searchable claims.
2. ☐ As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
3. ☐ As only some of the required additional search fees were timely paid by the applicant, this International Search Report covers only those claims for which fees were paid, specifically claims Nos.:
4. ☐ No required additional search fees were timely paid by the applicant. Consequently, this International Search Report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:

Remark on Protest

- ☐ The additional search fees were accompanied by the applicant's protest.
- ☐ No protest accompanied the payment of additional search fees.

INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

PCT/US 03/34409

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