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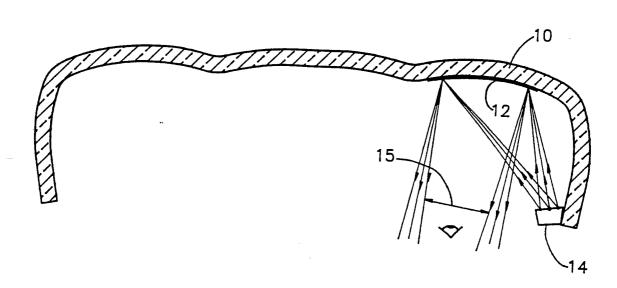
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(54) Title: VISUAL DISPLAY APPARATUS



(57) Abstract

Display apparatus comprising a generally transparent injection moldable plastic substrate, a dichroic coating associated with the substrate, a solid state image generator operatively associated with the substrate and the dichroic coating, such that the image generated by the solid state image generator in a given wavelength range is reflected from the substrate to an observer while light of wavelengths outside of the given wavelength range passes through the substrate to the observer.

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1	VISUAL DISPLAY APPARATUS
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4	FIELD OF THE INVENTION
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7	The present invention relates to visual
8	display apparatus and more particularly to displays
9	which are superimposed on a transparent surface.
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12	BACKGROUND OF THE INVENTION
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14	Various types of displays exist wherein
15	information is superimposed on the user's view of the
16	outside world. Generally, such displays are known as
17	Head-Up Displays or HUDs and are commonly employed in
	aircraft to enable a pilot to obtain necessary
	information without removing his eyes from the outside
20	and needing to refocus his eyes in doing so.
21	Conventional head up displays are relatively
22	complex and expensive. These typically include high
23	brightness CRTs and may employ a holographic combiner
24	for providing relatively high optical quality and
	contrast with respect to background. The cost and
	complexity of conventional head up displays renders
27	them unsuitable for most civilian applications and
28	impracticable for mass market consumer applications.
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	SUMMARY OF THE INVENTION
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3	The present invention seeks to provide a
4	relatively inexpensive and simple superimposed display
5	which, due to its simplicity and cost effectiveness is
6	suitable for a wide range of applications.
7	
8	There is thus provided in accordance
9	with a preferred embodiment of the present invention
10	display apparatus comprising a generally transparent
11	injection moldable plastic substrate, a dichroic
12	coating associated with the substrate, a solid state
13	image generator operatively associated with the
14	substrate and the dichroic coating, such that the image
15	generated by the solid state image generator in a given
16	wavelength range is reflected from the substrate to an
17	observer while light of wavelengths outside of the
18	given wavelength range passes through the substrate to
19	the observer.
20	
21	In accordance with a preferred embodiment of
22	the invention, the substrate has optical power for
23	reflection and the image generator is disposed in the
24	focal plane of the substrate.
25	
26	Further in accordance with a preferred
27	embodiment of the invention, the dichroic coating is
28	formed directly on the substrate. According to an
29	alternative embodiment of the invention, the dichroic
30	coating is formed on a coating substrate which is in
31	turn associated with the substrate.
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1	BRIEF DESCRIPTION OF THE DRAWINGS
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3	The present invention will be understood and
4	appreciated more fully from the following detailed
5	description taken in conjunction with the drawings in
6	which:
7	Fig. 1 is a schematic illustration of display
8	apparatus constructed and operative in accordance with
9	a preferred embodiment of the present invention;
10	Fig. 2A is a graph illustrating
11	transparency/reflection of a dichroic coating formed on
12	a polycarbonate visor for red illumination at an angle
13	of incidence of 15 degrees;
14	Fig. 2B is a graph illustrating
15	transparency/reflection of a dichroic coating formed on
16	a polycarbonate visor for green illumination at an
17	angle of incidence of 15 degrees;
18	Fig. 3 is a schematic illustration of display
19	apparatus for an automobile windshield constructed and
20	operative in accordance with a preferred embodiment of
21	the invention; and
22	Fig. 4 is a schematic illustration of display
23	apparatus for an automobile windshield constructed and
24	operative in accordance with a preferred embodiment of
25	the invention.
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DETAILED DESCRIPTION OF PREFERRED EMBODIMENTS

1 2

Reference is now made to Fig. 1 which illustrates schematically imaging apparatus constructed and operative in accordance with a preferred embodiment. A substrate 10, typically formed of a plastic material such as polycarbonate, defines goggles or a visor, which is shown in section in Fig. 1. A dichroic coating 12 is formed on the substrate 10, preferably on an inner surface thereof, either by direct vacuum deposition using a technique available from Denton Vacuum of Cherry Hill, New Jersey, U.S.A. or alternatively by means of a dichroic coated substrate, such as a film of polycarbonate which is adhered as by transparent adhesive to substrate 10.

16

According to a preferred embodiment of the 18 invention the substrate 10 is configured to have 19 optical power for reflection but no optical power for 20 transmission and may be formed with spheric or aspheric 21 curvature as appropriate.

22

An image generator 14 is arranged out of the 14 line of sight between the user's eye or eyes and the 25 substrate and so as to display an image which is 26 reflected by the dichroic coating 12 back to the user's 27 eye or eyes. A preferred image generator 14 may be a 28 solid state high brightness green or red 5 x 7 dot 29 matrix such as model numbers HDSP2002 or HDSP2003 30 manufactured by Hewlett Packard. The image generator 21 preferably provides a peak luminous intensity per LED 32 of approximately 1000 microcandle, with a duty cycle of 33 20 % for a LED area of 5.8 x 10⁻⁷ square feet, 34 providing an average brightness of 1000Ft Lm.

35

The transmission/reflection curves of two 37 suitable dichroic coatings are set forth in Figs. 2A 38 and 2B.

This average brightness is low compared with an average brightness of 5000FtLm which can be realized from a cathode ray tube. It is a particular feature of the present invention that by use of the dichroic coating on the substrate 10 and by avoiding any attenuation through elimination of optics between the coating 12 and the image generator 14, acceptable contrast is provided even against clear sky.

9

It is a particular feature of the present invention that due to the fact that no optics are required or provided between coating 12 and the image generator 14, an extremely wide exit pupil 15 is provided, whose size is limited only by the size of the substrate area covered by coating 12. As a result, the user is free to move his head within a relatively large volume, while still obtaining a good image of the displayed information.

19

The configuration and arrangement of the substrate 10 with respect to the eye or eyes of the user are such that the image reflected from the image generator 14 by the dichroic coating 12 to the eye or eyes of the user arrives at the user's eyes in generally parallel rays, as if coming from infinity and thus does not require constant refocusing of the user's eyes to see the reflected images.

28

29 Reference is now made to Fig. 3, 30 illustrates display apparatus for an automobile 31 windshield constructed and operative in accordance with 32 a preferred embodiment of the invention and comprising 33 a windshield 30 typically formed of polycarbonate 34 optical plastic having a spherical or35 curvature, such as an off-axis parabolic curvature. A 36 dichroic coating 32 is formed on the windshield 30. An image generator 34, which may be identical to the image 37 38 generator 14 described hereinabove, is

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1 preferably in the focal plane of the windshield, such
 2 that the images generated thereby are reflected by
 3 dichroic coating 32 to the eyes of a driver in parallel
 4 rays so as to appear to come from infinity.
 5
 6
             Reference is now made to Fig. 4
                                                   which
 7 illustrates an alternative arrangement of
                                                 display
 8 apparatus wherein the dichroic coating is not formed
 9 directly on the window or windshield but rather on a
10 second substrate 40 which is adhered by any suitable
11 means onto the windshield.
12
13
             The arrangement of Fig. 4 is particularly
14 useful for retrofit applications and for applications
15 where coating of a large substrate is impractical or
16 unacceptably costly.
17
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             It will be appreciated by persons skilled in
19 the art that the present invention is not limited by
20 what
          has been particularly shown
                                         and
                                               described
21 hereinabove. Rather the scope of the present invention
22 is defined only by the claims which follow:
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1 CLAIMS 2 3 1. Display apparatus comprising: 4 a generally transparent injection moldable 5 plastic substrate; 6 a dichroic coating associated with said 7 substrate; and 8 a solid state image generator operatively 9 associated with the substrate and the dichroic coating, 10 such that the image generated by the solid state image 11 generator in a given wavelength range is reflected from 12 the substrate to an observer while light of wavelengths 13 outside of the given wavelength range passes through 14 the substrate to the observer. 15 Apparatus according to claim 1 and wherein 17 said substrate has optical power in reflection and the 18 image generator is disposed in the focal plane of the 19 substrate. 20 21 3. Apparatus according to claim 1 and wherein 22 said dichroic coating is formed directly on 23 substrate. 24 4. Apparatus according to claim 2 and wherein 25 said dichroic coating is formed directly on the 26 substrate. 27 28 5. Apparatus according to claim 1 and wherein 29 said dichroic coating is formed on a coating substrate 30 which is in turn associated with the substrate. 31 32 6. Apparatus according to claim 2 and wherein 33 said dichroic coating is formed on a coating substrate 34 which is in turn associated with the substrate. 35 36 7. automobile comprising: An 37 a windshield; 38

a dichroic coating associated with said

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1 windshield; and
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a solid state image generator operatively
associated with the windshield and the dichroic
coating, such that the image generated by the solid
state image generator in a given wavelength range is
reflected from the windshield to an observer while
light of wavelengths outside of the given wavelength

9

Apparatus according to claim 1 and wherein no 11 optical elements are interposed between said image 12 generator and said coating, thereby providing a wide 13 exit pupil.

8 range passes through the windshield to the observer.

14

Apparatus according to claim 2 and wherein no optical elements are interposed between said image generator and said coating, thereby providing a wide exit pupil.

19

20 10. Apparatus according to claim 7 and wherein no 21 optical elements are interposed between said image 22 generator and said coating, thereby providing a wide 23 exit pupil.

24

Apparatus according to claim 1 and wherein the arrangement of the image generator and the coating is such that the resulting exit pupil is effectively limited only by the area of the substrate that is coated by said coating.

30

Apparatus according to claim 2 and wherein the arrangement of the image generator and the coating is such that the resulting exit pupil is effectively limited only by the area of the substrate that is coated by said coating.

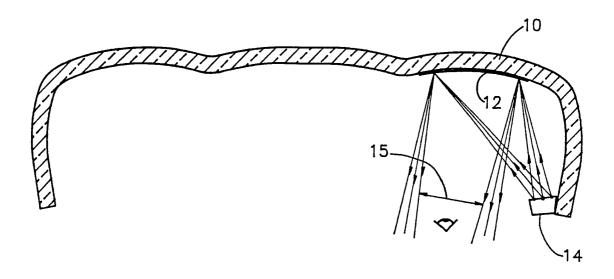
36

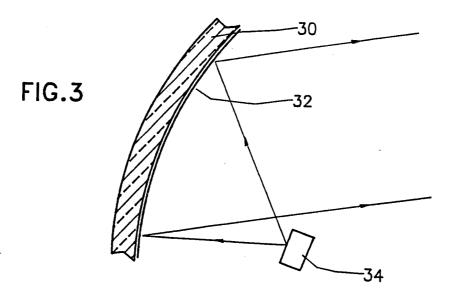
37 13. Apparatus according to claim 7 and wherein 38 the arrangement of the image generator and the coating

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1 is such that the resulting exit pupil is effectively
 2 limited only by the area of the substrate that is
 3 coated by said coating.
 4
 5 14.
              Apparatus according to claim 1 and wherein
 6 the displayed image appears to an observer as being
 7 located at infinity.
 8
 9 15.
              Apparatus according to claim 2 and wherein
10 the displayed image appears to an observer as being
11 located at infinity.
12
13 16.
              Apparatus according to claim 7 and wherein
14 the displayed image appears to an observer as being
15 located at infinity.
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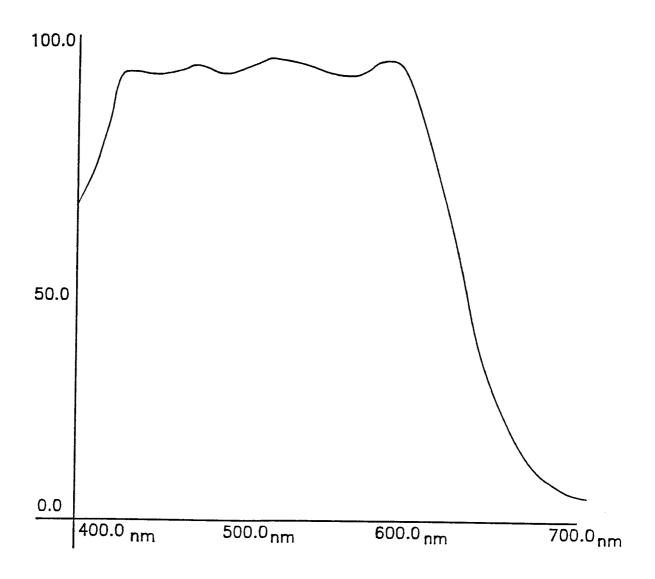
1/4

FIG.1





2/4

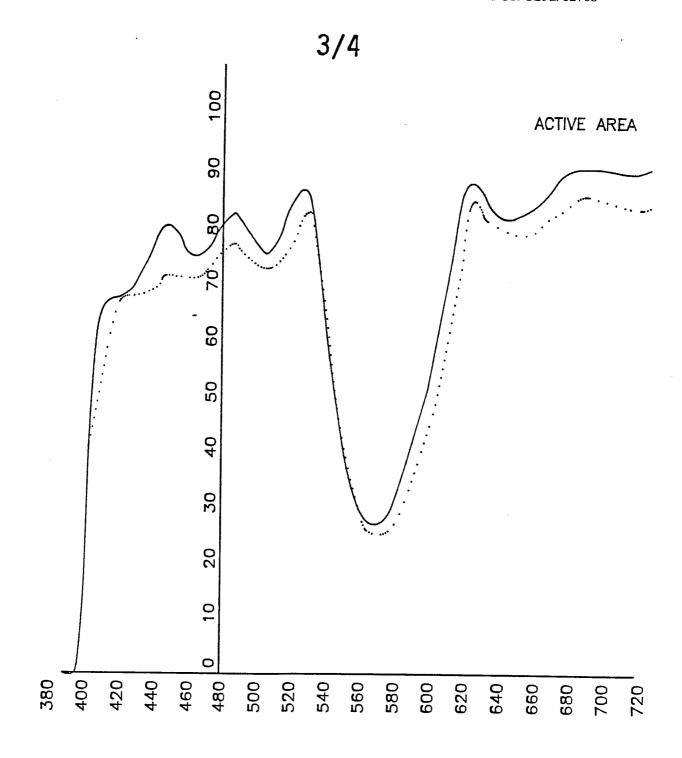


: (1) %T : 0.50nm DATA MODE BAND WIDTH

λ SET : 700.0 ~ 400.0nm

λ SCALE :20nm/cm %T ABS SCALE : 0.0 100.0 %T

FIG.2A



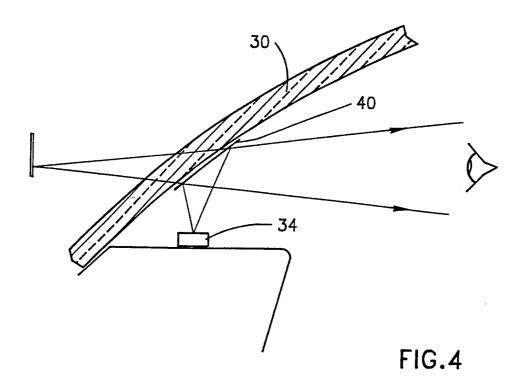
MATERIAL : POLYCARBONATE INSTRUMENT: PERKIN ELMER 330

: 0 \(\sigma 100 \% T \) : 20nm/cm SCALE Y

SCALE X

FIG.2B

4/4



INTERNATIONAL SEARCH REPORT

International application No. PCT/US92/02708

1 05 1000							
A. CLASSIFICATION OF SUBJECT MATTER							
IPC(5) :G02B 27/14, 5/26, 1/10 US CL :359/631,630,634							
	cional Patent Classification (IPC) or to both	n national classification and IPC					
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Minimum documenta	tion searched (classification system followe	ed by classification symbols)					
	530,634 359/629,633	•	-				
Documentation search	ned other than minimum documentation to th	ne extent that such documents are included	in the fields searched				
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Category* Citat	ion of document, with indication, where a	ppropriate, of the relevant passages	Relevant to claim No.				
$\frac{X}{Y}$ EP,A,	329,110 Roberts 23 August 1989 (See E	intire Document)	1,3-8,10,11,13 2,9,12,14-16				
Y US,A,	3,887,273 Griffiths 03 June 1975 (See E	Entire Document)	2,9,12,14-16				
X US,A,	US,A, 4,990,899 Gerlitz et al 05 February 1991 (See Entire Document)						
A US,A,	US,A, 5,066,102 Hirano 19 November 1991 (See Entire Document)						
A US,A,	3,899,241 Malobicky, Jr. et al 12 Augu	st 1975 (See Entire Document)	1-16				
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Further docume	ents are listed in the continuation of Box C	See patent family annex.					
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