



(43) International Publication Date
24 January 2013 (24.01.2013)

- (51) International Patent Classification:
F04B 35/04 (2006.01) *F16F 1/32* (2006.01)
F04B 39/10 (2006.01)
- (21) International Application Number:
PCT/BR2012/000209
- (22) International Filing Date:
21 June 2012 (21.06.2012)
- (25) Filing Language: English
- (26) Publication Language: English
- (30) Priority Data:
PI1103447-5 19 July 2011 (19.07.2011) BR
- (71) Applicant (for all designated States except US): **WHIR-
POOL S.A.** [BR/BR]; Avenida das Nações Unidas, N°
12.995, 32° andar, Brooklin Novo, 4578-000, São Paulo,
SP (BR).
- (72) Inventors; and
- (75) Inventors/Applicants (for US only): **ROMAN, Alisson
Luiz** [BR/BR]; Rua Higino Aguiar, 225, Apto. 101, Costa

e Silva, 89219-320 Joinville, SC (BR). **TAKEMORI, Cel-
so Kenzo** [BR/BR]; Rua Oscar A. Schneider, 140, Apto.
302, Atiradores, 89203-040 Joinville - SC (BR).
VOLLRATH, Ingwald [BR/BR]; Rua Olavo Bilac, 85,
Pirabeiraba, 89239-100 Joinville - SC (BR). **COUTO,
Paulo Rogerio Carrara** [BR/BR]; Rua Des. Tavares
Sobrinho, 326, Boa Vista, 89206-500 Joinville, SC (BR).

(74) Agent: **RODRIGUES, Carina S.**; Daniel Advogados, Rua
Joaquim Floriano, 413, 13° andar, Itaim Bibi, 04534-011
São Paulo, SP (BR).

(81) Designated States (unless otherwise indicated, for every
kind of national protection available): AE, AG, AL, AM,
AO, AT, AU, AZ, BA, BB, BG, BH, BR, BW, BY, BZ,
CA, CH, CL, CN, CO, CR, CU, CZ, DE, DK, DM, DO,
DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN,
HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KN, KP, KR,
KZ, LA, LC, LK, LR, LS, LT, LU, LY, MA, MD, ME,
MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ,
OM, PE, PG, PH, PL, PT, QA, RO, RS, RU, RW, SC, SD,
SE, SG, SK, SL, SM, ST, SV, SY, TH, TJ, TM, TN, TR,
TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.

[Continued on next page]

(54) Title: LEAF SPRING AND COMPRESSOR WITH LEAF SPRING

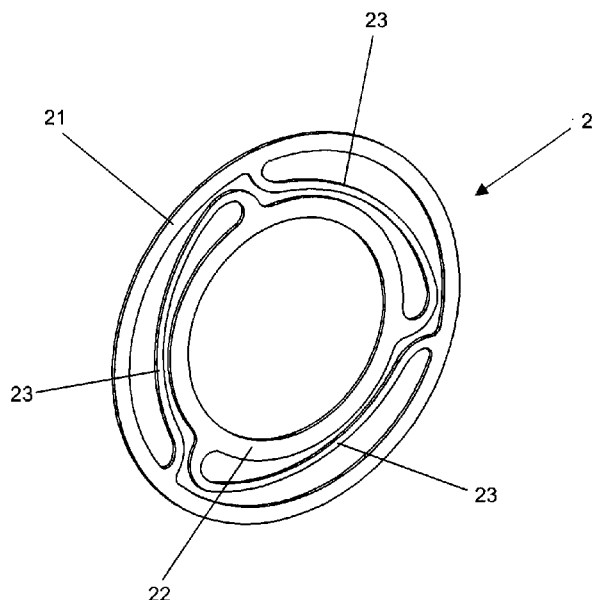


FIG. 1

(57) Abstract: The present invention relates to compressor leaf
springs, in particular, linear compressor leaf springs; the leaf
springs comprising at least one spacer (3) disposed between at
least a pair of flat springs (2), each flat spring (2) being com-
prised by at least one outer ring (21), at least one inner ring (22)
and at least one connection extension (23) which connects an
outer rim (21) to an inner ring (22); According to the present in-
vention, it is defined at least one section of physical contact
between at least a pair of outer rims (21) defined by at least one
spacer (3), at least one section of physical contact between at
least a pair of inner rims (22) defined by at least one spacer (3),
and at least one free section of physical contact between at least
two connection extensions (23) adjacently arranged.



(84) Designated States (*unless otherwise indicated, for every kind of regional protection available*): ARIPO (BW, GH, GM, KE, LR, LS, MW, MZ, NA, RW, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, RU, TJ, TM), European (AL, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV, MC, MK, MT, NL, NO, PL, PT, RO, RS, SE, SI, SK,

SM, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Published:

— *with international search report (Art. 21(3))*

LEAF SPRING AND COMPRESSOR WITH LEAF SPRINGField of the Invention

The present invention relates to compressor leaf springs, in particular, linear
5 compressor leaf springs, and a compressor provided with leaf springs, in particular, a linear
compressor that is provided with at least two leaf springs cooperatively disposed at least one
of the linear compressor mechanisms.

Background of the Invention

As it is well known to those skilled in the art, a compressor comprises a mechanical
10 (or electromechanical) device capable of raising the pressure of a particular working fluid, so
that said working fluid, once "pressurized", can be used in different applications.

Among the types of compressor belonging to the current state of the art, it is known
the reciprocating compressors. Such compressors are capable of raising the pressure of a
working fluid by changing volume of a "chamber" where the mentioned working fluid is
15 temporarily disposed. In this sense, reciprocating compressors uses a cylinder-piston
assembly for promoting the volumetric change of the "chamber" where said working fluid is
temporarily disposed, the inner portion of the cylinder defining itself such chamber, whose
inner volume is changed as the piston is displaced, which moves axially within said cylinder.
The piston movement is normally imposed by a driving source, which is normally defined by
20 an electric motor.

In general, the type of electric motor to be used in a reciprocating compressor ends
up defining the compressor nomenclature. In this regard, linear compressors are known
which are based on linear electric motors (motor composed of a static stator and an axially
dynamic cursor).

25 It is further known to those skilled in the art that linear compressors can also be
based on resonant oscillatory mechanisms (resonant spring-mass assembly). A linear
compressor based on resonant oscillating mechanisms, as defined in specialized literature
and patent documents (for example, document PI 0601645-6) includes a linear motor and a
piston, both functionally interconnected to each other through a resonant spring.

30 In this sense, the state of the art also provides working examples of linear
compressor based on resonant oscillating mechanisms. One of those examples is described
in a Brazilian document (in a present secrecy stage) No. 018100049527 (protocol number),
of 12/27/2010. This document discloses a compressor comprising a resonant oscillating
assembly (functional arrangement consisting of linear motor, resonant spring and piston)
35 arranged within an intermediate body (capable of providing axial flexibility to the resonant
oscillating assembly). Further according to this document, the resonant oscillating assembly
is fastened to the intermediate body by means of a fastening element. It was further noticed

that the resonant oscillating assembly has its radial positioning (within the intermediate body) defined by at least one positioner element (flat spring) aligned with the said oscillating resonant assembly and the intermediate body. The positioner element (flat spring) as defined in this document comprises a body consisting of two rings (having different diameters) concentrically arranged and interconnected to each other by at least one connection extension. In this case, the "outer" ring is fastened to the intermediate body and the 'inner' ring is fastened to the resonant spring.

Of course, this type of flat spring comprises is just an exemplification, that is, the present state of the art further provides other models and constructions of flat springs.

The current state of the art also provides flat leaf springs, which may or may not be used together or as substitution for flat springs and in similar applications (in order to ensure the radial positioning / alignment between a resonant oscillating assembly and an intermediate body (or shell) of a linear compressor.

An example of a leaf spring (not necessarily used in linear compressors) is described in document US 3,786,834. This document provides a leaf spring comprised of flat springs and spacers arranged between the flat springs. In this case, the spacers comprise a shape that is basically analogous to the shape of flat springs, and have the function of transmitting movement from one spring to another, acting as a sort of physical connector therebetween.

Another example of beam spring (not necessarily used in linear compressors) is described in document US 5,475,587. This document provides a leaf spring also comprised of flexible disks and spacers arranged between the flexible disks. In this case, said spacers have only the function of attenuating vibration between flexible disks, and therefore, they are likely to present oscillatory movements relative to the flexible disks.

The current state of the art also comprises different types of flat leaf springs; however (and as well as the two examples recited above), most of those types of leaf springs is not able to replace the flat springs used in linear compressors. This impossibility is due mainly to two reasons, namely:

Such exemplifications of leaf springs are unable to ensure the radial rigidity that is necessary for the correct functioning of the resonant oscillatory assembly, that is, they are unable to ensure the radial positioning between resonant oscillating assembly and an intermediate body (or shell) of a linear compressor.

Such leaf springs have configurations that allow to integrally (or semi-integrally) contact resilient regions of a spring with the other resilient regions of other spring. Thus, those settings allow the flat springs, when in a state of maximum compression, to be capable of blocking (condition where the "links" of a spring (or a leaf springs) are physically contacted to each other, substantially changing the resilient characteristics of the assembly), this

characteristic being highly undesirable in applications related to oscillatory movements, such as the linear compressors.

Therefore, the current state of the art does not provide leaf springs that may be used in linear compressors, in particular, in linear compressors based on resonant oscillatory mechanisms.

Objects of the Invention

Thus, it is one of the objects of the present invention to provide a leaf springs that may be applied in linear compressors based on resonant oscillatory mechanisms.

Therefore, it is another object of the present invention to provide a leaf springs capable of ensuring the radial positioning of the resonant oscillatory assembly of a linear compressor relative to the shell (or intermediate body) thereof.

It is further another object of the present invention to provide a leaf spring whose spacers mechanically isolate resilient portions of two adjacently arranged flat springs (and, naturally, spaced from each other by one of those spacers).

It is also another object of this invention to disclose a leaf spring that may enable size reduction of a linear compressor, in particular, the overall diameter of the linear compressor.

Summary of the Invention

These and other objects of the invention disclosed herein are fully achieved by means of leaf springs for compressor disclosed herein.

Said compressor leaf springs comprises at least a spacer arranged between at least a pair of flat springs, each flat spring being comprised of at least one outer ring, at least one inner ring and at least one connection extension capable of connecting a an outer ring to an inner ring.

According to the present invention, the leaf springs reported herein comprises at least one section of physical contact between at least a pair of outer rings defined by at least one spacer, at least one section of physical contact between at least one pair of inner rings defined by at least one spacer and at least one section free of physical contact between at least two adjacently arranged connection extensions. Preferably, two adjacently arranged connection extensions are entirely free of physical contact with each other. Still preferably, the connection extensions of a pair of flat springs adjacently arranged are parallel, and a flat spring comprises, essentially, three connection extensions.

Further according to the present invention, the spacer comprises a body that is essentially annular. At least one spacer has dimensions that are analogous to the dimensions of the outer ring of the flat spring, and at least one spacer has dimensions that are analogous to the dimensions of the inner ring of the flat spring.

The present invention also comprises a compressor provided with the flat leaf

springs (recited above), which relates to a compressor preferably based on a resonant oscillating mechanism comprising at least two leaf springs arranged on at least one of distal ends of the shell. Preferably, it is provided at least one leaf spring arranged on each of the distal ends of the shell.

5 Optionally, it is provided a compressor provided with the flat leaf springs (recited above), which relates to a compressor preferably based on a resonant oscillating mechanism comprising at least two leaf springs arranged on at least one of distal ends of its intermediate body. Preferably, it is provided at least one leaf spring arranged on each of the distal ends of its intermediate body.

10 Brief Description of the Figures

The present invention will be described in details based on the figures listed herein below, wherein:

Figure 1 illustrates a flat spring (according to the invention), in a perspective view;

15 Figure 2 illustrates the leaf springs (according to the invention), in a perspective view;

Figure 3 illustrates the flat leaf springs (according to the invention), in a exploded view;

Figure 4 illustrates a schematic cut view of flat leaf springs (according to the invention); and

20 Figure 5 illustrates, in schematic cut view, an example of a compressor provided with leaf springs (according to the invention).

Detailed Description of the Invention

25 According to the concepts and objects of the present invention, the present invention discloses a leaf springs 1 capable of incorporating a compressor - based on a resonant oscillating mechanism - mainly comprised of flat springs adjacently arranged and spaced from each other by spacers, each pair of flat spring providing a spacer between at least two springs that integrate the pair.

30 Also according to the present invention, each of the flat springs defines two supporting regions and an axially resilient region, only the supporting regions of the flat springs being "interconnected" to each other. Thus, axially resilient regions of a flat spring (when the same are associated with each other, conforming the leaf springs itself) will not exhibit any type of physical contact with axially resilient regions of other flat springs adjacently disposed.

35 This concept avoids that, at full load deformation, the leaf springs is subject to blocking, since the axially resilient regions are free.

Figures 1, 2, 3 and 4 illustrate a preferred construction of the leaf springs 1.

According to those figures, it is ascertained that said leaf springs 1 comprises a

second plurality of flat springs, which are spaced from each other by spacers 3.

Still according to this preferred construction, each flat spring 2 comprises an outer ring 21, an inner ring 22 and three connection extensions 23. In this context, both the outer ring 21 and the inner ring 22 comprise simplified annular bodies, which are interconnected by three extensions 23. Each of the 23 extensions - which are equidistantly arranged - comprises a type of projection of an essentially semi-circular perimeter having arched distal ends. Preferably, each of the flat springs 2 integrating the leaf spring 1 is made of a metal alloy.

This construction enables a single flat spring 2 to be capable of axial flexibility, that is, the rings 21 and 22 can move axially (relative to one another), this movement resulting from resilient deformation (in an axial direction) of the extension structures 23.

Also according to the preferable construction of the present invention, each of the spacers 3 comprises a simplified and essentially annular body. Spacers are provided in two different dimensions (perimeters). Therefore, it is provided spacers 3 having dimensions that are analogous to the dimensions of the outer ring 21 of the flat spring 2, and it is provided 3 spacers having dimensions that are analogous to the dimensions of the inner ring 22 of the flat spring 2. Also preferably, the spacers 3 are made of metal alloy.

Due to this construct, at least two flat springs 2 are interconnected to each other in parallel by means of two spacers 3.

One of those two spacers 3 ("outer" spacer) is arranged between two outer rings 21 of flat springs 2 arranged in parallel. Thus, this spacer 3 ends up defining the physical contact between (at least a section) of a pair of outer rings 21.

The other spacer 3 ("inner" spacer) is arranged between two inner rings 22 of flat springs 2 arranged in parallel. Thus, this spacer 3 ends up defining the physical contact between (at least a section) of a pair of inner rings 22.

Therefore, the spacers 3 ends up defining contact sections or areas (between two parallel and / or adjacent flat springs 2) only where it is important to have contact sections or areas, since the connection extensions 23 of the flat springs 2 are free from each other, that is, the connection extensions 23 do not provide physical contact with the adjacent connection extensions 23, therefore avoiding any "blocking".

Preferably, the spacers 3 (located between the inner rings 22) are fastened by pressure between the flat springs 2, in particular during some assembling steps of the other elements integrating the linear compressor (during the process of inserting the elements that will accomplish joying connecting - rod and magnet to the resonant spring).

Also preferably, the spacers 3 (located between the outer rings 21) are fastened by pressure between the flat springs 2, in particular during some steps of assembling the other elements integrating the linear compressor (when the resonant assembly is positioned within

the shell and the whole mechanism is pressed).

The present invention further comprises preferable constructs of linear compressors based on oscillating resonant mechanisms that are provided with leaf springs 1.

In general, a leaf spring 1- when properly associated with a compressor of this type - has as a main goal to keep the radial alignment of the resonant mechanism (resonant spring, linear motor, and cylinder-piston assembly) within the compressor shell, or, further, within an intermediate element (element described in the Brazilian document (in current secrecy stage) No. 018100049527 (protocol number), of 12/27/2010).

According to the concepts of the present invention, the flat spring 2 of one of the distal ends of the leaf spring 1 has its inner ring 22 physically coupled to one end of the resonant spring of the oscillating resonant assembly of the compressor. The outer ring 21 of this same flat spring 2 is physically coupled to one of the distal ends of the compressor shell, or further, to one of the distal ends of the intermediate element of the compressor (if applicable).

Preferably, another leaf springs 1 is also associated with the distal ends that are opposing the compressor (of the resonant spring and the shell - or intermediate element -).

As the inner rings 22 are capable of axially moving relative to the external rings 21, the leaf springs 1 allow the compressor resonant spring to "expand" and "shrink" without difficulty, while the compressor shell (or intermediate element) remains static.

Figure 5 illustrates an example of a linear compressor 4 provided with a leaf springs 1, which connect the ends of the resonant spring to the ends of the intermediate element 5.

Having described examples of embodiments of the subject matter of the present invention, it is clear that the scope thereof encompasses other possible variations (especially configurative variations of flat springs integrating the herein treated leaf springs), which are limited only by the content of the set of claims, being further included therein the possible equivalent means.

CLAIMS

1. Compressor leaf springs, comprising at least one spacer (3) disposed between at least a pair of flat springs (2), each flat spring (2) being comprised by at least one outer ring (21), at least one inner ring (22) and at least one connection extension (23) capable of
5 connecting an outer rim (21) to an inner ring (22); the leaf springs being especially CHARACTERIZED in that it comprises:

at least one section of physical contact between at least a pair of inner rims (21) defined by at least one spacer (3);

10 at least one section of physical contact between at least a pair of inner rims (22) defined by at least one spacer (3);

and at least one free section of physical contact between at least two connection extensions (23) adjacently arranged.

2. Compressor leaf springs, according to claim 1, CHARACTERIZED in that two connection extensions (23) adjacently arranged are fully free of physical contact between
15 each other.

3. Compressor leaf springs, according to claim 1, CHARACTERIZED in that the spacer (3) comprises an essentially annular body.

4. Compressor leaf springs, according to claim 1, CHARACTERIZED in that connection extensions (23) of a pair of flat springs (2) adjacently arranged are parallel.

20 5. Compressor leaf springs, according to claim 1, CHARACTERIZED in that the flat spring (2) essentially comprises three connection extensions (23).

6. Compressor leaf springs according to claim 1, CHARACTERIZED in that the spacer (3) has dimensions analogous to the dimensions of the outer ring (21) of the flat spring (2);

25 7. Compressor leaf springs according to claim 1, CHARACTERIZED in that the spacer (3) has dimensions analogous to the dimensions of the inner ring (22) of the flat spring (2);

8. Compressor provided with the flat leaf springs defined in claims 1 to 7, comprising a compressor preferably based on a resonant oscillating mechanism, CHARACTERIZED in
30 that it comprises at least one leaf springs (1) arranged on at least one distal end of the compressor shell (4).

9. Compressor, according to claim 8, CHARACTERIZED in that it comprises at least one leaf springs (1) arranged at each one of distal ends of the compressor shell (4).

35 10. Compressor provided with the flat leaf springs defined in claims 1 to 7, comprising a compressor preferably based on a resonant oscillating mechanism, CHARACTERIZED in that it comprises at least one leaf springs (1) arranged on at least one distal end of the intermediate body (5) of the compressor (4).

11. Compressor, according to claim 8, CHARACTERIZED in that it comprises at least one leaf springs (1) arranged at each one of distal ends of the intermediate body (5) of the compressor (4).

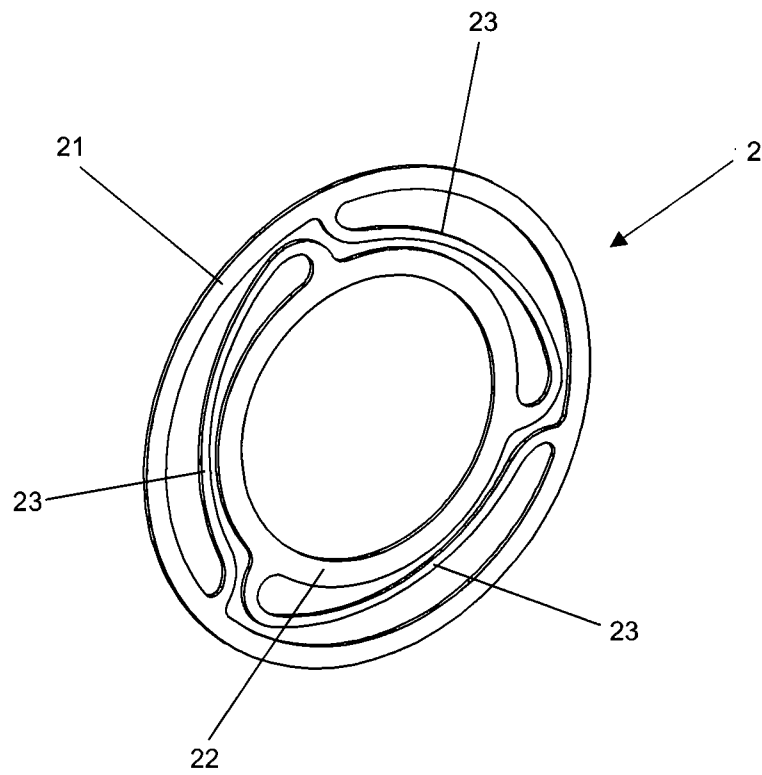


FIG. 1

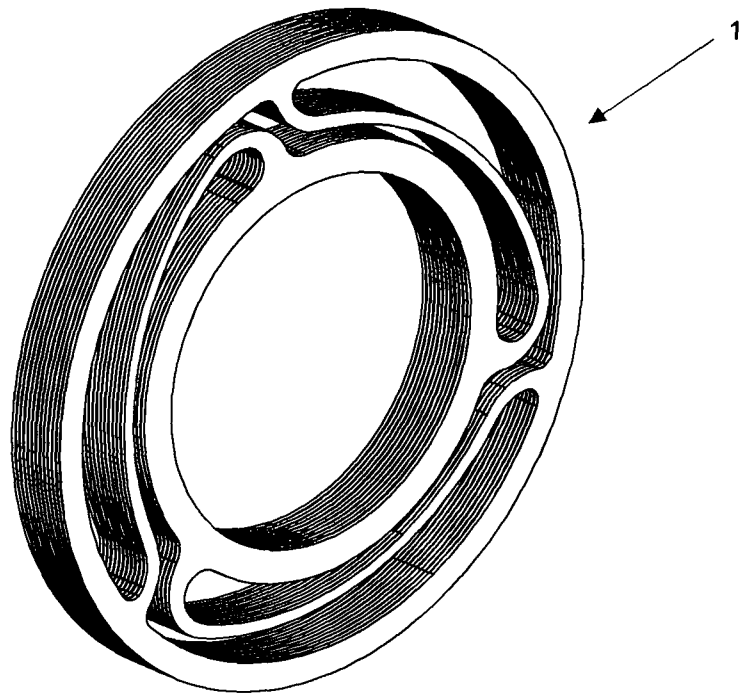


FIG. 2

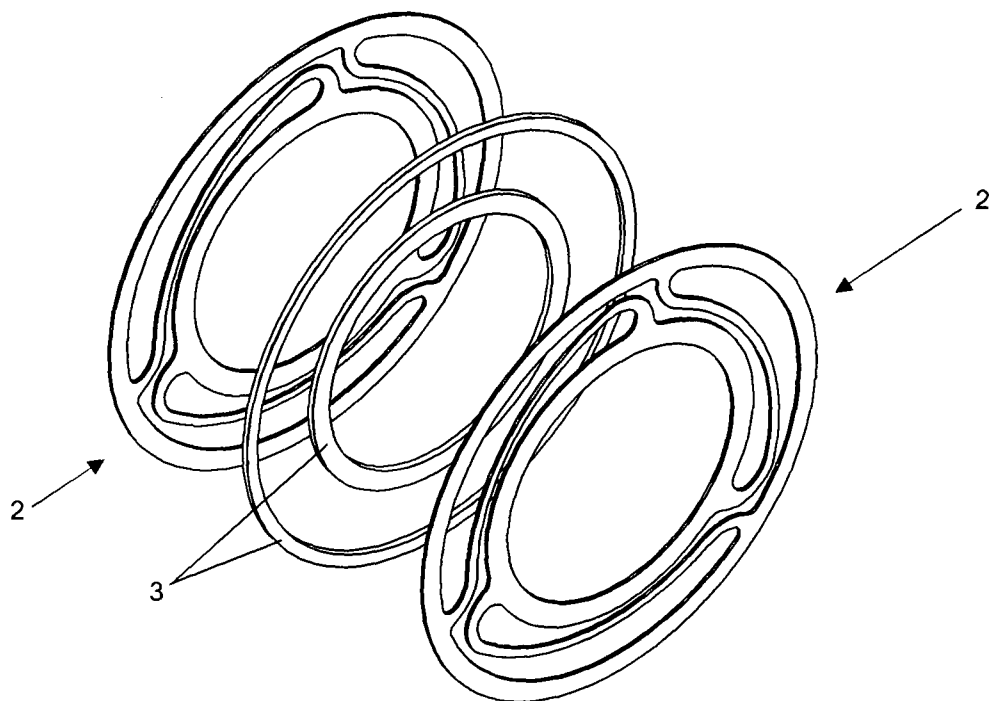


FIG. 3

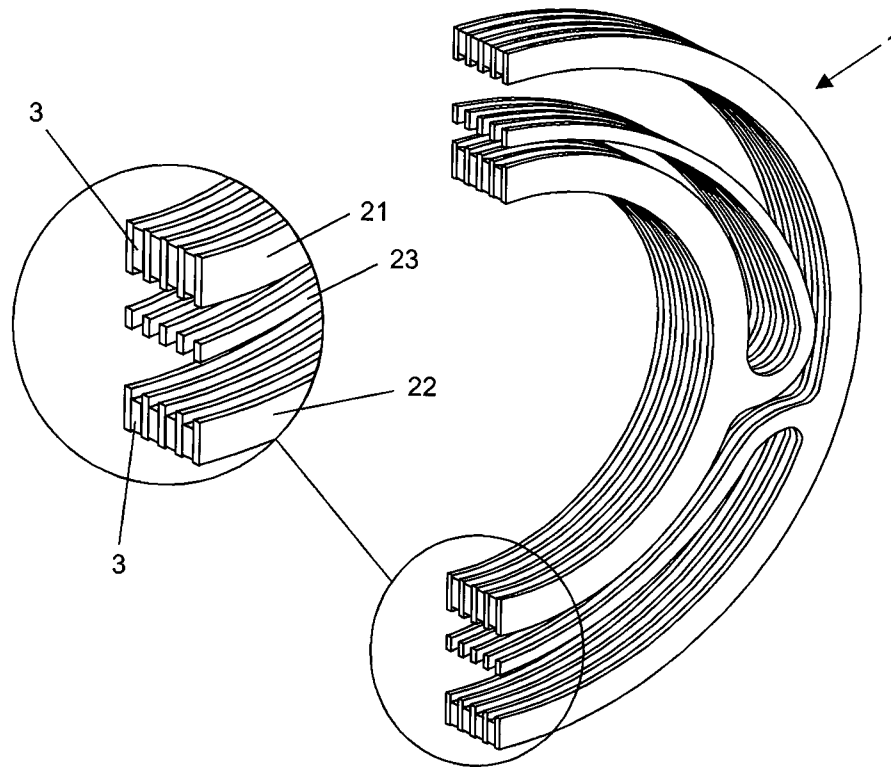


FIG. 4

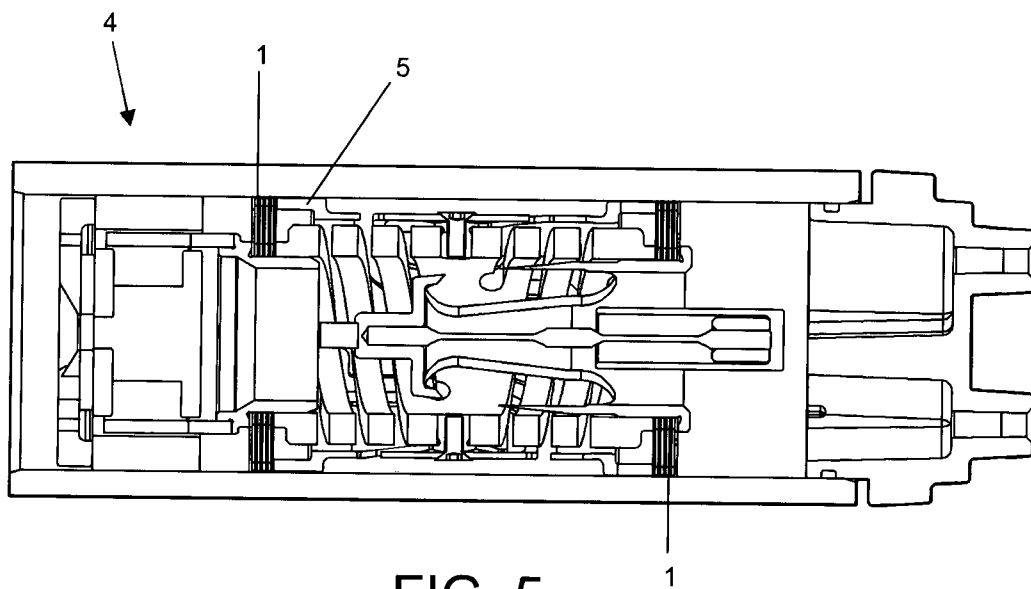


FIG. 5

INTERNATIONAL SEARCH REPORT

International application No
PCT/BR2012/000209

A. CLASSIFICATION OF SUBJECT MATTER

INV. F04B35/04 F04B39/10 F16F1/32
ADD.

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

F04B F16F

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

EPO-Internal

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 3 462 136 A (RUMSEY ROLLIN DOUGLAS) 19 August 1969 (1969-08-19)	1
Y	column 5, line 28 - column 10, line 23; figures 5-13	2-11
Y	----- US 3 786 834 A (GARLAND M) 22 January 1974 (1974-01-22) column 2, line 14 - column 4, line 34	2-11
A	----- WO 02/066854 A1 (TNO [NL]; BERKHOFF ARTHUR PERRY [NL]; LEMMEN RENE LOUIS CHRISTIAAN [NL] 29 August 2002 (2002-08-29) abstract	1
A	----- DE 10 2005 038783 A1 (DANFOSS COMPRESSORS GMBH [DE]) 22 February 2007 (2007-02-22) abstract	1,8
	----- -/-	



Further documents are listed in the continuation of Box C.



See patent family annex.

* Special categories of cited documents :

"A" document defining the general state of the art which is not considered to be of particular relevance

"E" earlier application or patent but published on or after the international filing date

"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

"&" document member of the same patent family

Date of the actual completion of the international search

5 October 2012

Date of mailing of the international search report

19/10/2012

Name and mailing address of the ISA/

European Patent Office, P.B. 5818 Patentlaan 2
NL - 2280 HV Rijswijk
Tel. (+31-70) 340-2040,
Fax: (+31-70) 340-3016

Authorized officer

Fistas, Nikolaos

INTERNATIONAL SEARCH REPORT

International application No

PCT/BR2012/000209

C(Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT		
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	DE 195 34 818 A1 (HASSE & WREDE GMBH [DE]) 27 March 1997 (1997-03-27) claim 1 -----	1
A	US 4 044 628 A (JACKS ROY T) 30 August 1977 (1977-08-30) column 1, line 39 - column 2, line 19 -----	1

INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No

PCT/BR2012/000209

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
US 3462136	A	19-08-1969	DE 1775049 A1 03-06-1971
			DE 6609934 U 30-11-1972
			FR 1575959 A 25-07-1969
			GB 1239450 A 14-07-1971
			US 3462136 A 19-08-1969

US 3786834	A	22-01-1974	NONE

WO 02066854	A1	29-08-2002	NL 1017427 C2 23-08-2002
			WO 02066854 A1 29-08-2002

DE 102005038783	A1	22-02-2007	CN 1952392 A 25-04-2007
			DE 102005038783 A1 22-02-2007
			US 2007041856 A1 22-02-2007

DE 19534818	A1	27-03-1997	NONE

US 4044628	A	30-08-1977	NONE
