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DESCRIPTION

Description

CROSS REFERENCE TO RELATED APPLICATIONS

[0001] This application claims priority to and the benefit of U.S. Provisional Application Number 62/427,044 filed November 28, 2016, U.S. Provisional Application Number 62/458,306 filed February 13, 2017, and U.S. Provisional Application Number 62/552,073 filed August 30, 2017.

BACKGROUND

[0002] Sodium ion (Na⁺) channels primarily open in a transient manner and are quickly inactivated, thereby generating a fast Na⁺ current to initiate the action potential. The late or persistent sodium current (I_{NaL}) is a sustained component of the fast Na⁺ current of cardiac myocytes and neurons. Many common neurological and cardiac conditions are associated with abnormal I_{NaL} enhancement, which contributes to the pathogenesis of both electrical and contractile dysfunction in mammals (see, e.g., Pharmacol Ther (2008) 119:326-339). Accordingly, pharmaceutical compounds that selectively modulate sodium channel activity, e.g., abnormal I_{NaL}, are useful in treating such disease states.

Cited documents

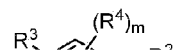
[0003] US2011/021521 describes fused heterocyclic compounds as ion channel modulators.

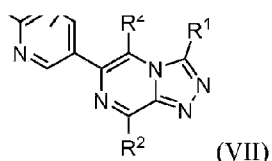
SUMMARY OF THE INVENTION

[0004] Described herein are fused heteroaryl compounds and compositions useful for preventing and/or treating a disease, disorder, or condition, e.g., a disease, disorder, or condition relating to aberrant function of a sodium ion channel, e.g., abnormal late sodium current (I_{NaL}).

[0005] The present invention is defined in the appended claims.

[0006] The present invention provides a compound of Formula (VII):





or a pharmaceutically acceptable salt thereof, wherein:

R¹ is hydrogen, C₁ alkyl, C₁₋₆haloalkyl, C₃₋₈carbocyclyl, phenyl, O-phenyl, wherein C₁ alkyl, C₁₋₆haloalkyl, C₃₋₈carbocyclyl, phenyl, or O-phenyl is optionally substituted by one or more halo, 3-8 membered heterocyclyl, or -OR^c;

R² is independently hydrogen, C₁₋₆alkyl, or halo;

R³ is -OR⁷, C₁₋₆alkyl, halo, cyano, nitro, C₃₋₈carbocyclyl, 3-8 membered heterocyclyl, - N(R^d)₂, -C(O)R^c, -C(O)OR^c, or -C(O)N(R^d)₂, wherein C₁₋₆alkyl, C₃₋₈carbocyclyl, or 3-8 membered heterocyclyl is optionally substituted with one or more R⁵;

R⁴ is halo, C₁₋₆alkyl, cyano, nitro, C₃₋₈carbocyclyl, 3-8 membered heterocyclyl, -OR^c, - N(R^d)₂, -C(O)R^c, -C(O)OR^c, or -C(O)N(R^d)₂, wherein C₁₋₆alkyl, C₃₋₈carbocyclyl, or 3-8 membered heterocyclyl are optionally substituted with one or more R⁵;

m is 1, 0, or 2;

each R⁵ is independently halo, cyano, nitro, C₁₋₆alkyl, C₃₋₈carbocyclyl, 3-8 membered heterocyclyl, -OR^c, -C(O)N(R^d)₂, -SO₂R^c, -SO₂OR^c, -SO₂N(R^d)₂, -NR^dC(O)(R^c), or -N(R^d)₂;

each R^c is independently hydrogen or C₁₋₆alkyl, wherein each C₁₋₆alkyl is optionally substituted with one or more R⁶;

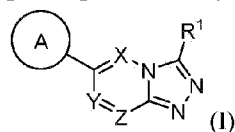
each R^d is independently hydrogen or C₁₋₆alkyl;

each R⁶ is independently halogen, cyano, C₃₋₈carbocyclyl, or 3-8 membered heterocyclyl; wherein the C₃₋₈carbocyclyl is optionally substituted with one or more halogens or cyano; and

R⁷ is C₁₋₆alkyl or C₃₋₈carbocyclyl wherein C₁₋₆alkyl or C₃₋₈carbocyclyl is optionally substituted with one or more R⁶.

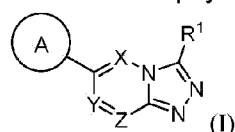
[0007] The technical information below set out below may in some respects go beyond the scope of the present invention, which is defined by the appended claims. The additional technical information is provided to place the present invention in a broader technical context and to illustrate possible related technical developments.

[0008] In one aspect, the present disclosure features compounds of Formula (I):



or a pharmaceutically acceptable salt thereof, wherein each of X, Y, and Z is independently N or CR², wherein at least one of X, Y, and Z is independently N; A is aryl or heteroaryl (e.g., monocyclic 6-membered aryl or heteroaryl), each of which is optionally substituted by one or more R³; R² is hydrogen, alkyl, or halo; R¹ is hydrogen, alkyl, alkenyl, alkynyl, -OR^b, carbocyclyl, heterocyclyl, aryl, heteroaryl, wherein alkyl, alkenyl, alkynyl, carbocyclyl, heterocyclyl, aryl, and heteroaryl are optionally substituted with one or more R⁴; each R³ is independently alkyl, carbocyclyl, heterocyclyl, halo, cyano, nitro, -OR^c, -N(R^d)₂, -C(O)R^c, -C(O)OR^c, or -C(O)N(R^d)₂, wherein alkyl, carbocyclyl, and heterocyclyl are optionally substituted with one or more R⁵; each of R⁴ and R⁵ is independently alkyl, carbocyclyl, heterocyclyl, aryl, heteroaryl, halo, cyano, nitro, -OR^c, -C(O)N(R^d)₂, -SO₂R^c, -SO₂OR^c, -SO₂N(R^d)₂, -NR^dC(O)(R^c), or -N(R^d)₂, wherein alkyl, carbocyclyl, heterocyclyl, aryl, and heteroaryl are optionally substituted by one or more R⁷; each R^b is hydrogen; each R^c is independently hydrogen, alkyl, carbocyclyl, heterocyclyl, aryl, or heteroaryl, wherein alkyl, aryl, and heteroaryl is optionally substituted by one or more R⁶; each R^d is independently hydrogen or alkyl, wherein each alkyl is optionally substituted by one or more R⁶; each R⁶ is independently alkyl, carbocyclyl, heterocyclyl, halo, cyano, nitro, or -OH; and each R⁷ is independently alkyl, halo, or oxo.

[0009] In one aspect, the present disclosure provides a compound of Formula (I), or a pharmaceutically acceptable salt thereof, for use in a method of treating a neurological disorder or a psychiatric disorder in a subject in need thereof :



wherein:

each of X, Y, and Z is independently N or CR², wherein at least one of X, Y, and Z is independently N;

A is aryl or heteroaryl ring, each of which is optionally substituted by one or more R³;

R¹ is hydrogen, alkyl, alkenyl, alkynyl, -OR^b, carbocyclyl, heterocyclyl, aryl, or heteroaryl, wherein alkyl, alkenyl, alkynyl, carbocyclyl, heterocyclyl, aryl, and heteroaryl are optionally substituted with one or more R⁴;

R² is hydrogen, alkyl, or halo;

each R^3 is independently alkyl, carbocyclyl, heterocyclyl, halo, cyano, nitro, $-OR^c$, $-N(R^d)_2$, $-C(O)R^c$, $-C(O)OR^c$, or $-C(O)N(R^d)_2$, wherein alkyl, carbocyclyl, and heterocyclyl are optionally substituted with one or more R^5 ;

each of R^4 and R^5 is independently alkyl, carbocyclyl, heterocyclyl, aryl, heteroaryl, halo, cyano, nitro, $-OR^c$, $-C(O)N(R^d)_2$, $-SO_2R^c$, $-SO_2OR^c$, $-SO_2N(R^d)_2$, $-NR^dC(O)(R^c)$, or $-N(R^d)_2$, wherein alkyl, carbocyclyl, heterocyclyl, aryl, and heteroaryl are optionally substituted by one or more R^7 ;

each R^b is hydrogen;

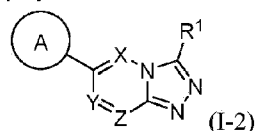
each R^c is independently hydrogen, alkyl, aryl, or heteroaryl, wherein alkyl, aryl, or heteroaryl is optionally substituted by one or more R^6 ;

R^d is independently hydrogen or alkyl, wherein each alkyl is optionally substituted by one or more R^6 ;

each R^6 is independently alkyl, carbocyclyl, heterocyclyl, halo, cyano, nitro, or $-OH$; and

and each R^7 is independently alkyl, halo, or oxo.

[0010] In another aspect, the present disclosure provides a compound of Formula (I-2), or a pharmaceutically acceptable salt thereof, a method of treating a neurological disorder or a psychiatric disorder in a subject in need thereof:



wherein:

each of X, Y, and Z is independently N or CR^2 , wherein at least one of X, Y, and Z is independently N;

A is aryl or heteroaryl ring, each of which is optionally substituted by one or more R^3 ;

R^1 is hydrogen, alkyl, alkenyl, alkynyl, $-OR^b$, $-N(R^d)_2$, carbocyclyl, heterocyclyl, aryl, or heteroaryl, wherein alkyl, alkenyl, alkynyl, carbocyclyl, heterocyclyl, aryl, and heteroaryl are optionally substituted with one or more R^4 ;

R^2 is hydrogen, alkyl, halo, $N(R^d)_2$, $-C(O)OR^c$, $-NR^dC(O)(R^c)$, or $-C(O)N(R^d)_2$, wherein the alkyl is optionally substituted with $-OH$ or $-O$ -alkyl;

each R^3 is independently alkyl, carbocyclyl, heterocyclyl, halo, cyano, nitro, $-OR^c$, $-N(R^d)_2$, $-C(O)R^c$, $-C(O)OR^c$, or $-C(O)N(R^d)_2$, wherein alkyl, carbocyclyl, and heterocyclyl are optionally substituted with one or more R^5 ;

each of R^4 and R^5 is independently alkyl, carbocyclyl, heterocyclyl, aryl, heteroaryl, halo, cyano, nitro, $-OR^c$, $-C(O)N(R^d)_2$, $-SO_2R^c$, $-SO_2OR^c$, $-SO_2N(R^d)_2$, $-NR^dC(O)(R^c)$, or $-N(R^d)_2$, wherein alkyl, carbocyclyl, heterocyclyl, aryl, and heteroaryl are optionally substituted by one or more R^7 ;

each R^b is hydrogen, alkyl, heteroaryl, or aryl, wherein the alkyl or aryl is optionally substituted by one or more halogens;

each R^c is independently hydrogen, alkyl, aryl, or heteroaryl, wherein alkyl, aryl, or heteroaryl is optionally substituted by one or more R^6 ;

R^d is independently hydrogen or alkyl, wherein each alkyl is optionally substituted by one or more R^6 ; wherein two R^d can be taken together with the nitrogen atom to which they are attached to form a heterocyclyl;

each R^6 is independently alkyl, carbocyclyl, heterocyclyl, halo, cyano, nitro, or $-OH$; and

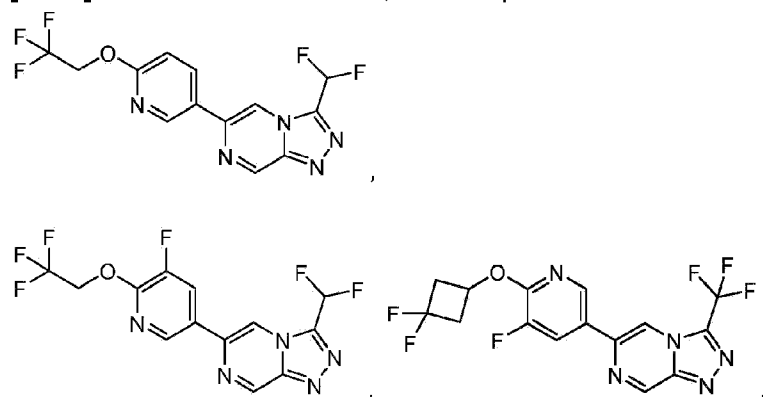
and each R^7 is independently alkyl, halo, or oxo.

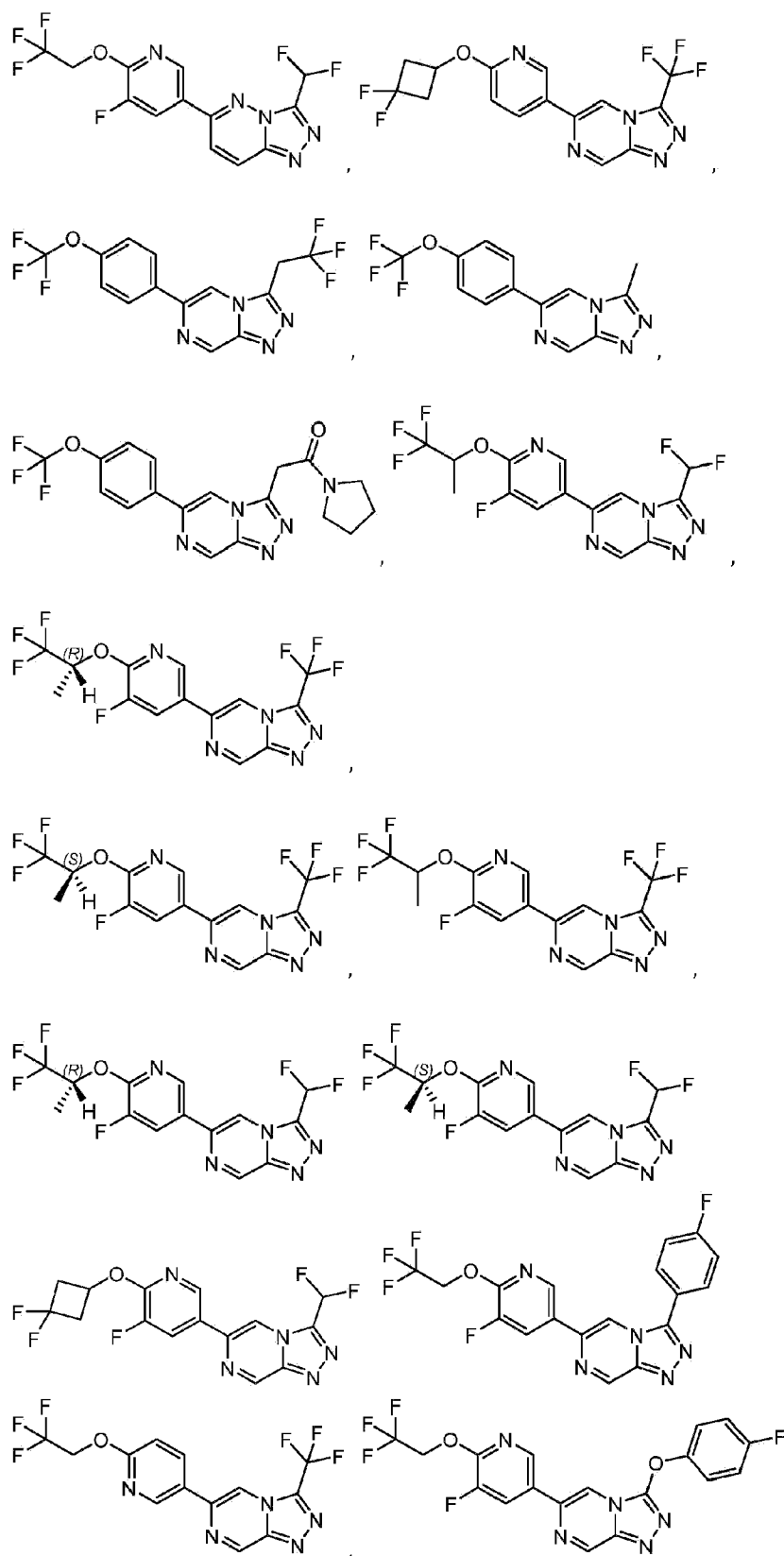
[0011] In some embodiments, the neurological disorder is epilepsy.

[0012] In some embodiments, the neurological disorder is an epileptic encephalopathy.

[0013] In some embodiments, the epileptic encephalopathy comprises Dravet syndrome, infantile spasms, or Lennox-Gastaut syndrome.

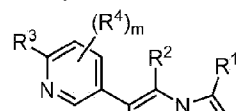
[0014] In some embodiments, the compound is selected from:

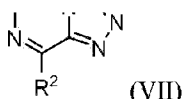




..., or a

pharmaceutically acceptable salt thereof. In another aspect, the present invention provides a compound of Formula (VII):





or a pharmaceutically acceptable salt thereof, wherein:

R¹ is hydrogen, C₁ alkyl, C₁₋₆haloalkyl, C₃₋₈carbocyclyl, phenyl, O-phenyl, wherein C₁ alkyl, C₁₋₆haloalkyl, C₃₋₈carbocyclyl, phenyl, or O-phenyl is optionally substituted by one or more halo, 3-8 membered heterocyclyl, or -OR^c;

R² is independently hydrogen, C₁₋₆alkyl, or halo;

R³ is C₁₋₆alkyl, halo, cyano, nitro, C₃₋₈carbocyclyl, 3-8 membered heterocyclyl, -OR⁷, - N(R^d)₂, -C(O)R^c, -C(O)OR^c, or -C(O)N(R^d)₂, wherein C₁₋₆alkyl, C₃₋₈carbocyclyl, or 3-8 membered heterocyclyl is optionally substituted with one or more R⁵;

R⁴ is C₁₋₆alkyl, halo, cyano, nitro, C₃₋₈carbocyclyl, 3-8 membered heterocyclyl, -OR^c, - N(R^d)₂, -C(O)R^c, -C(O)OR^c, or -C(O)N(R^d)₂, wherein C₁₋₆alkyl, C₃₋₈carbocyclyl, or 3-8 membered heterocyclyl are optionally substituted with one or more R⁵;

m is 0, 1 or 2;

each R⁵ is independently halo, cyano, nitro, C₁₋₆alkyl, C₃₋₈carbocyclyl, 3-8 membered heterocyclyl, -OR^c, -C(O)N(R^d)₂, -SO₂R^c, -SO₂OR^c, -SO₂N(R^d)₂, -NR^dC(O)(R^c), or -N(R^d)₂;

each R^c is independently hydrogen or C₁₋₆alkyl, wherein each C₁₋₆alkyl is optionally substituted with one or more R⁶;

each R^d is independently hydrogen or C₁₋₆alkyl;

each R⁶ is independently halogen, cyano, C₃₋₈carbocyclyl, or 3-8 membered heterocyclyl; wherein the C₃₋₈carbocyclyl is optionally substituted with one or more halogens or cyano; and

R⁷ is C₁₋₆alkyl or C₃₋₈carbocyclyl wherein C₁₋₆alkyl or C₃₋₈carbocyclyl is optionally substituted with one or more R⁶.

[0015] In some embodiments, R¹ is hydrogen, C₁ alkyl, C₁₋₆haloalkyl, or C₃₋₈carbocyclyl, wherein C₁ alkyl, C₁₋₆haloalkyl, or C₃₋₈carbocyclyl is optionally substituted by one or more halo, 3-8 membered heterocyclyl, or -OR^c.

[0016] In some embodiments, R¹ is CF₃ or CHF₂.

[0017] In some embodiments, R¹ is hydrogen.

[0018] In some embodiments, R³ is -OR⁷.

[0019] In some embodiments, R⁷ is C₁₋₆alkyl optionally substituted with 1, 2, or 3 substituents selected from halogen or cyano; C₁₋₆alkyl substituted with C₃₋₈carbocyclyl optionally substituted with 1, 2, or 3 substituents selected from halogen or cyano; or C₃₋₈carbocyclyl optionally substituted with 1, 2, or 3 substituents selected from halogen or cyano.

[0020] In some embodiments, R⁷ is C₁₋₆alkyl optionally substituted with 1, 2, or 3 halogens.

[0021] In some embodiments, R³ is -OCF₃ or -O-CH₂CF₃.

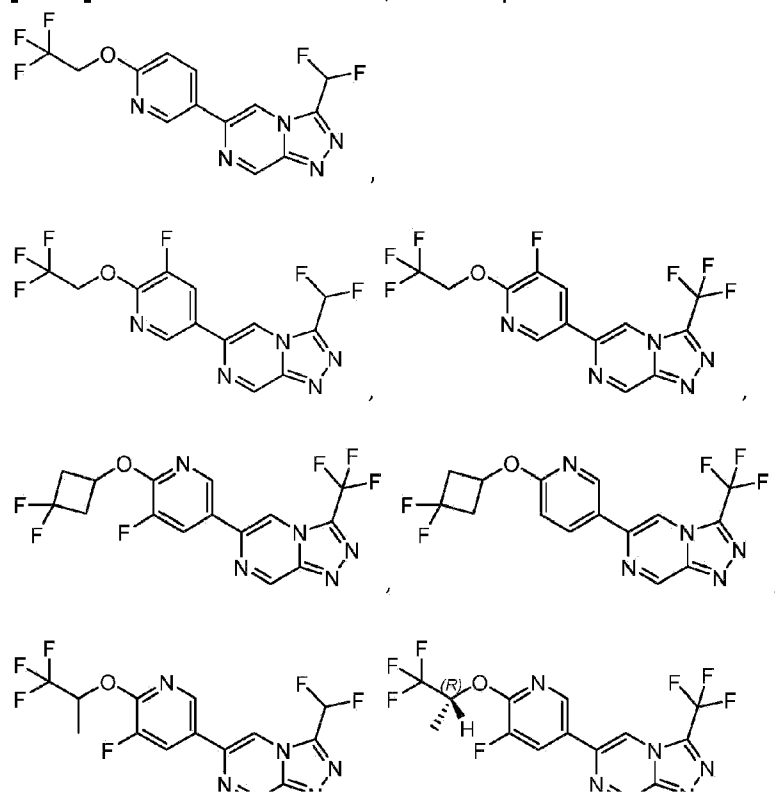
[0022] In some embodiments, R⁴ is independently C₁₋₆ alkyl, -OR^c, or halogen.

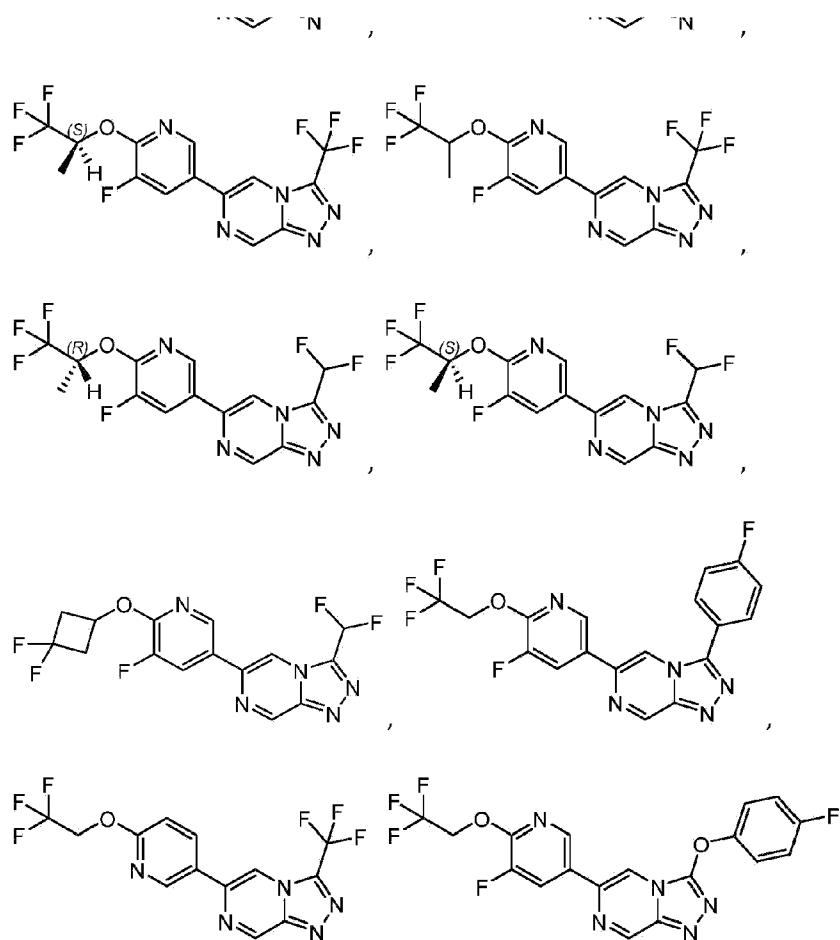
[0023] In some embodiments, R⁴ is methyl or fluoride.

[0024] In some embodiments, m is 1 or 2.

[0025] In some embodiments, m is 1.

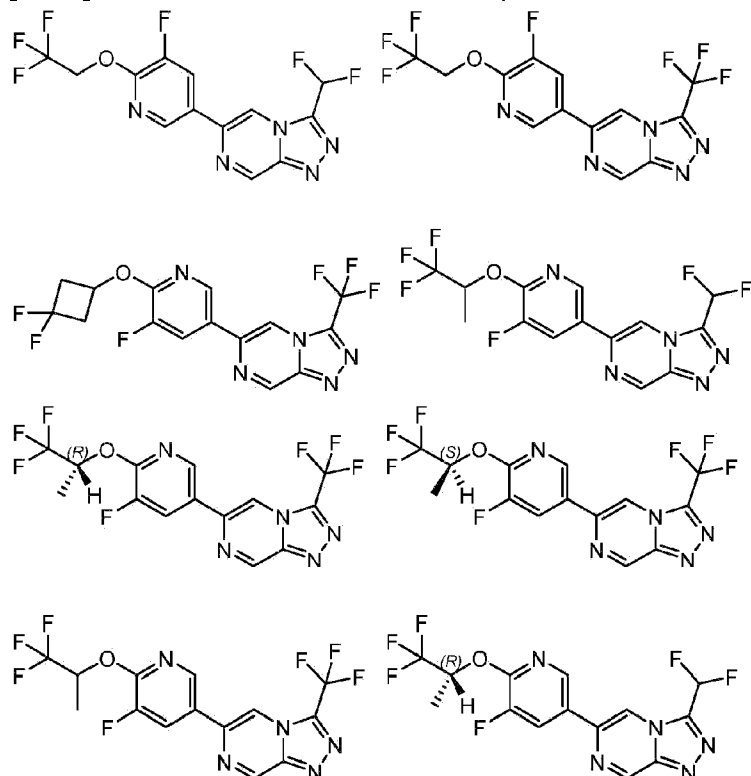
[0026] In some embodiments, the compound is selected from:

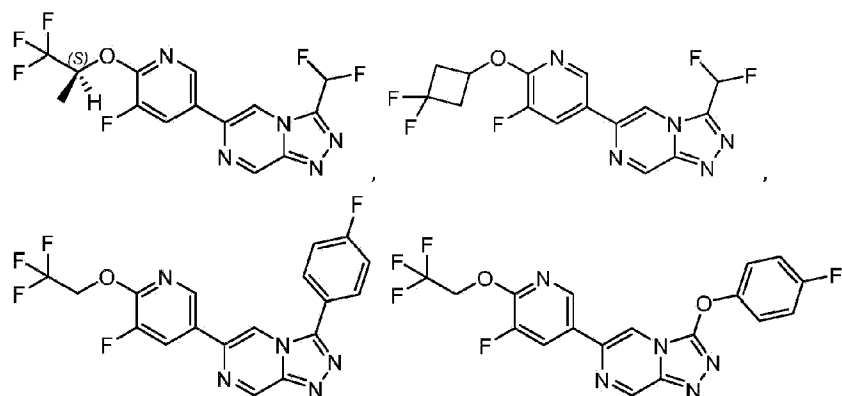




or a pharmaceutically acceptable salt thereof.

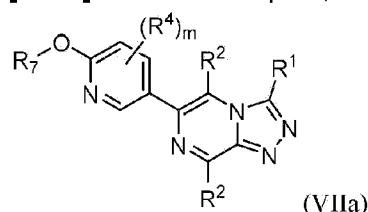
[0027] In some embodiments, the compound is selected from:





or a pharmaceutically acceptable salt thereof.

[0028] In another aspect, the present invention provides a compound of Formula (VIIa):



or a pharmaceutically acceptable salt thereof, wherein:

R^1 is hydrogen, C_1 alkyl, C_{1-6} haloalkyl, or C_{3-8} carbocyclyl, wherein C_1 alkyl, C_{1-6} haloalkyl, or C_{3-8} carbocyclyl is optionally substituted by one or more halo, 3-8 membered heterocyclyl, or - OR^c ;

R^2 is independently hydrogen, C_{1-6} alkyl, or halo;

R^4 is C_{1-6} alkyl, halo, cyano, nitro, C_{3-8} carbocyclyl, 3-8 membered heterocyclyl, - OR^c , - $N(R^d)_2$, - $C(O)R^c$, - $C(O)OR^c$, or - $C(O)N(R^d)_2$, wherein C_{1-6} alkyl, C_{3-8} carbocyclyl, or 3-8 membered heterocyclyl are optionally substituted with one or more R^5 ;

m is 0, 1 or 2;

each R^5 is independently halo, cyano, nitro, C_{1-6} alkyl, C_{3-8} carbocyclyl, 3-8 membered heterocyclyl, - OR^c , - $C(O)N(R^d)_2$, - SO_2R^c , - SO_2OR^c , - $SO_2N(R^d)_2$, - $NR^dC(O)(R^c)$, or - $N(R^d)_2$;

each R^c is independently hydrogen or C_{1-6} alkyl, wherein each C_{1-6} alkyl is optionally substituted with one or more R^6 ;

each R^d is independently hydrogen or C_{1-6} alkyl;

each R^6 is independently halogen, cyano, C_{3-8} carbocyclyl, or 3-8 membered heterocyclyl; wherein the C_{3-8} carbocyclyl is optionally substituted with one or more halogens or cyano; and

R^7 is C_{1-6} alkyl or C_{3-8} carbocyclyl wherein C_{1-6} alkyl or C_{3-8} carbocyclyl is optionally substituted with one or more R^6 .

[0029] In some embodiments, R^1 is C_{1-6} haloalkyl optionally substituted with $-OR^c$ or C_{3-4} carbocyclyl optionally substituted with one or two halogens.

[0030] In some embodiments, R^1 is CF_3 or CHF_2 .

[0031] In some embodiments, R^2 is hydrogen.

[0032] In some embodiments, R^7 is C_{1-6} alkyl optionally substituted with 1, 2, or 3 substituents selected from halogen or cyano; C_{1-6} alkyl substituted with C_{3-8} carbocyclyl optionally substituted with 1, 2, or 3 substituents selected from halogen or cyano; or C_{3-8} carbocyclyl optionally substituted with 1, 2, or 3 substituents selected from halogen or cyano.

[0033] In some embodiments, R^7 is C_{1-6} alkyl optionally substituted with 1, 2, or 3 halogens.

[0034] In some embodiments, $-OR^7$ is $-OCF_3$ or $-O-CH_2CF_3$.

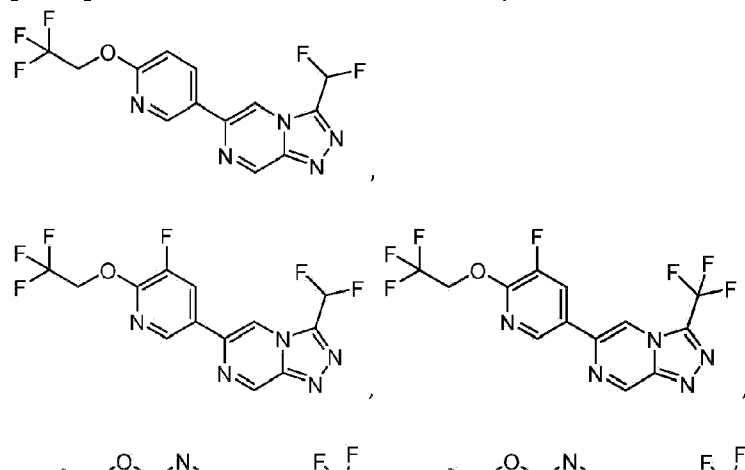
[0035] In some embodiments, R^4 is independently C_{1-6} alkyl, $-OR^c$, or halogen.

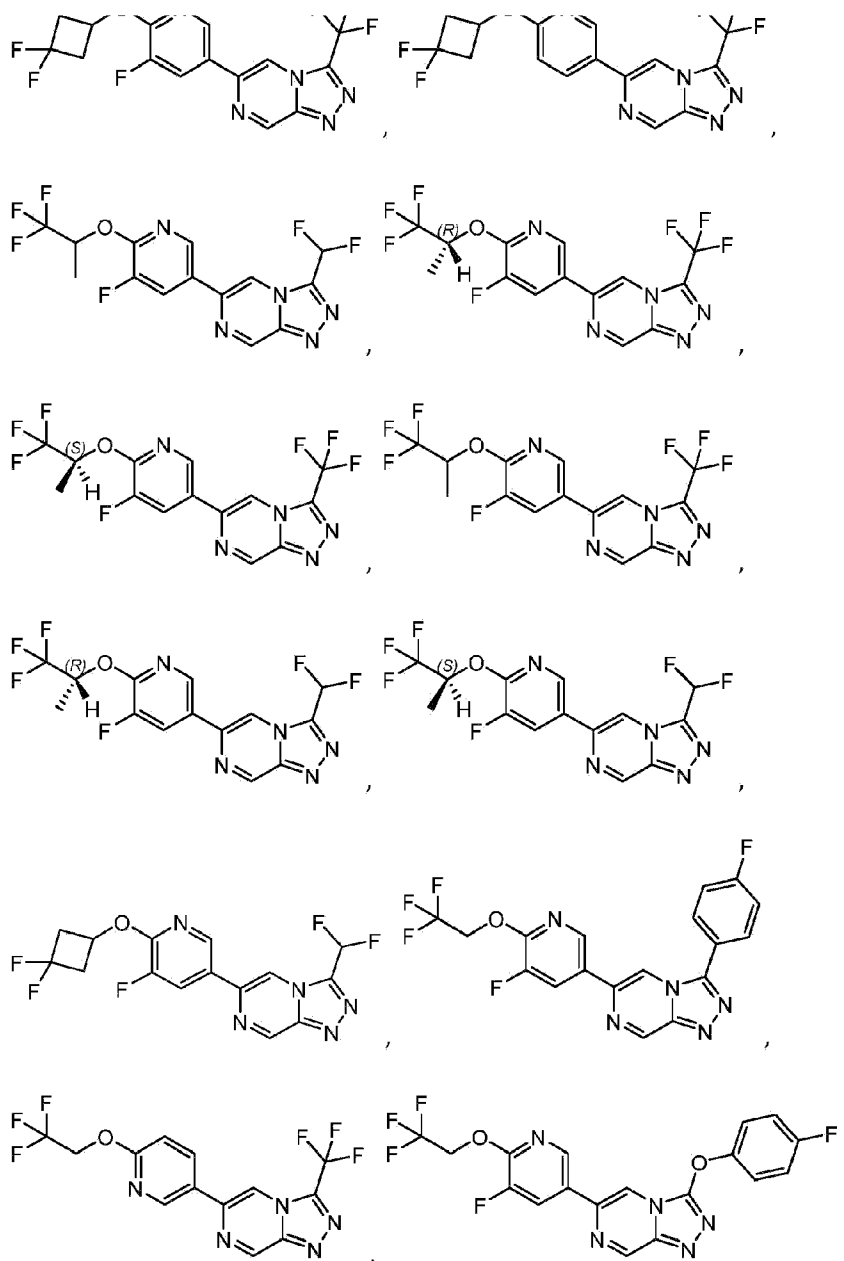
[0036] In some embodiments, R^4 is methyl or fluoride.

[0037] In some embodiments, m is 1 or 2.

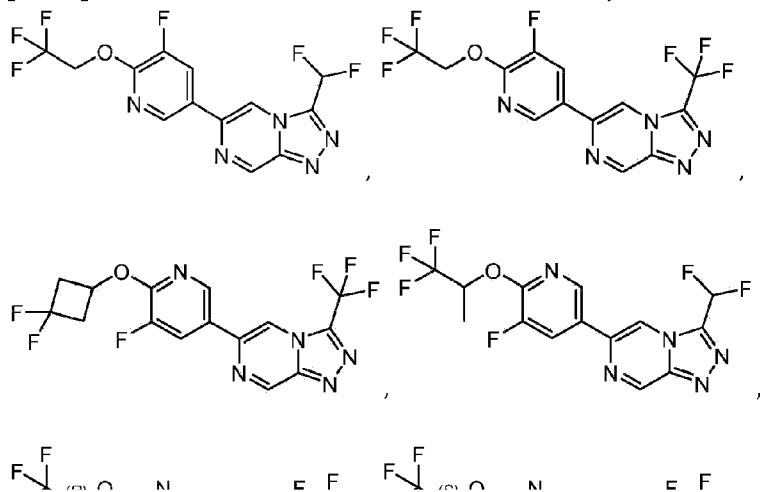
[0038] In some embodiments, m is 1.

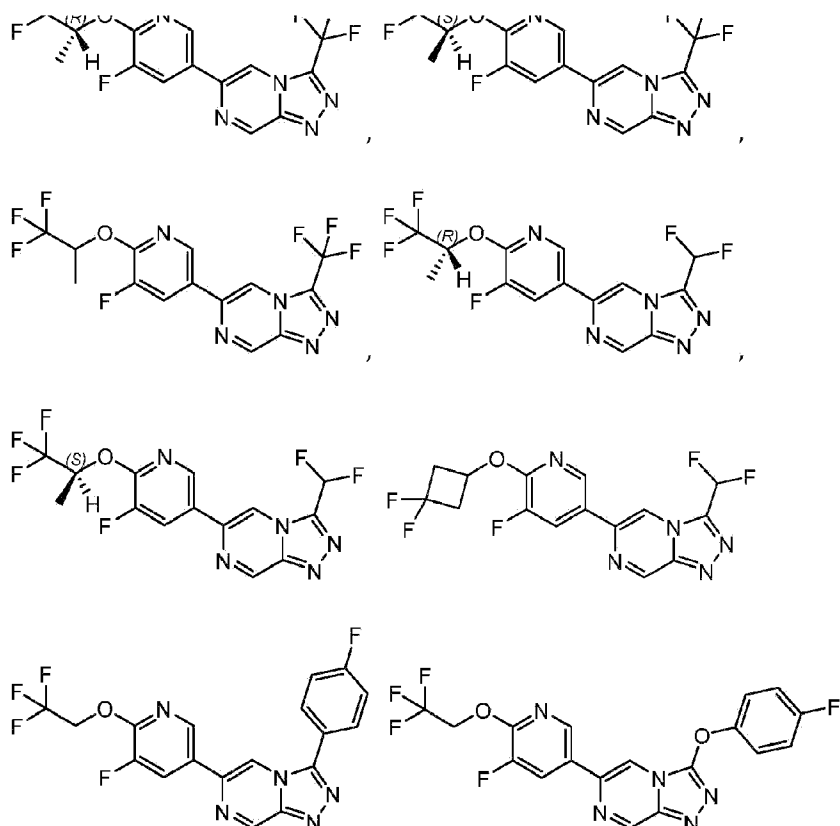
[0039] In some embodiments, the compound is selected from:





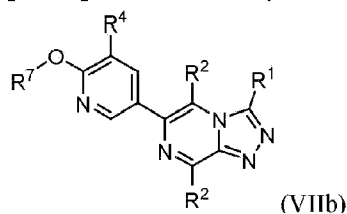
[0040] In some embodiments, wherein the compound is selected from:





or a pharmaceutically acceptable salt thereof.

[0041] In another aspect, the present invention provides a compound of Formula (VIIb):



or a pharmaceutically acceptable salt thereof, wherein:

R¹ is hydrogen, C₁ alkyl, C₁₋₆haloalkyl, or C₃₋₈carbocyclyl, wherein C₁ alkyl, C₁₋₆haloalkyl, or C₃₋₈carbocyclyl is optionally substituted by one or more halo, 3-8 membered heterocyclyl, or -OR^c;

R² is independently hydrogen, C₁₋₆alkyl, or halo;

R⁴ is halogen;

each R⁵ is independently halo, cyano, nitro, C₁₋₆alkyl, C₃₋₈carbocyclyl, 3-8 membered heterocyclyl, -OR^c, -C(O)N(R^d)₂, -SO₂R^c, -SO₂OR^c, -SO₂N(R^d)₂, -NR^dC(O)(R^c), or -N(R^d)₂;

each R^c is independently hydrogen or C₁₋₆alkyl, wherein each C₁₋₆alkyl is optionally substituted with one or more R⁶;

each R^d is independently hydrogen or C_{1-6} alkyl;

each R^6 is independently halogen, cyano, C_{3-8} carbocyclyl, or 3-8 membered heterocyclyl; wherein the C_{3-8} carbocyclyl is optionally substituted with one or more halogens or cyano; and

R^7 is C_{1-6} alkyl or C_{3-8} carbocyclyl wherein C_{1-6} alkyl or C_{3-8} carbocyclyl is optionally substituted with one or more R^6 .

[0042] In some embodiments, R^1 is C_{1-6} haloalkyl optionally substituted with $-OR^c$ or C_{3-4} carbocyclyl optionally substituted with one or two halogens.

[0043] In some embodiments, R^1 is CF_3 or CHF_2 .

[0044] In some embodiments, R^2 is hydrogen.

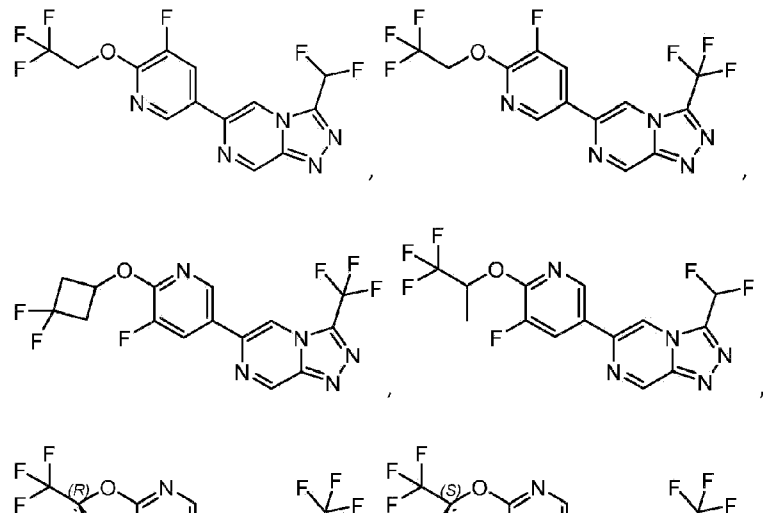
[0045] In some embodiments, R^7 is C_{1-6} alkyl optionally substituted with 1, 2, or 3 substituents selected from halogen or cyano; C_{1-6} alkyl substituted with C_{3-8} carbocyclyl optionally substituted with 1, 2, or 3 substituents selected from halogen or cyano; or C_{3-8} carbocyclyl optionally substituted with 1, 2, or 3 substituents selected from halogen or cyano.

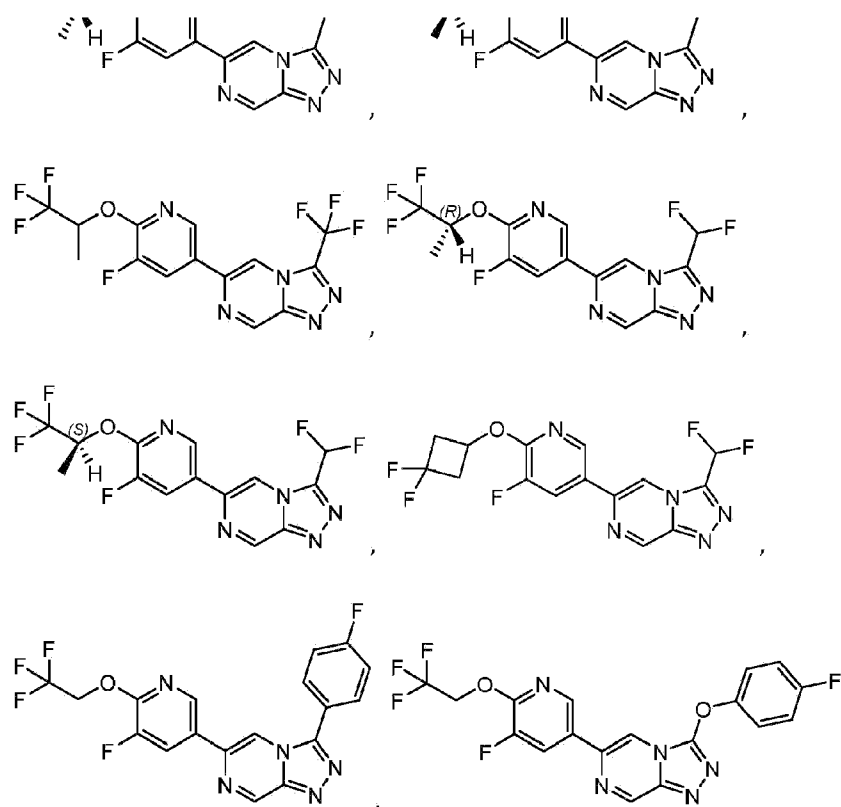
[0046] In some embodiments, R^7 is C_{1-6} alkyl optionally substituted with 1, 2, or 3 halogens.

[0047] In some embodiments, $-OR^7$ is $-OCF_3$ or $-O-CH_2CF_3$.

[0048] In some embodiments, R^4 is fluoride.

[0049] In some embodiments, the compound is selected from:





or a pharmaceutically acceptable salt thereof.

[0050] In another aspect, the present disclosure provides a pharmaceutical composition comprising a disclosed compound or pharmaceutically acceptable salt thereof, and a pharmaceutically acceptable carrier.

[0051] In another aspect, the present disclosure provides a disclosed compound or a pharmaceutically acceptable salt thereof or a disclosed pharmaceutical composition for use in a method of treating a neurological disorder or a psychiatric disorder in a subject in need thereof.

[0052] Other objects and advantages will become apparent to those skilled in the art from a consideration of the ensuing **Detailed Description**, **Examples**, and **Claims**.

DETAILED DESCRIPTION OF THE INVENTION

[0053] As generally described herein, the present invention provides compounds and compositions useful for preventing and/or treating a disease, disorder, or condition described herein, e.g., a disease, disorder, or condition relating to aberrant function of a sodium ion channel, such as abnormal late sodium current (INaL). Exemplary diseases, disorders, or conditions include epilepsy or an epilepsy syndrome.

Definitions

Chemical definitions

[0054] Definitions of specific functional groups and chemical terms are described in more detail below. The chemical elements are identified in accordance with the Periodic Table of the Elements, CAS version, Handbook of Chemistry and Physics, 75th Ed., inside cover, and specific functional groups are generally defined as described therein. Additionally, general principles of organic chemistry, as well as specific functional moieties and reactivity, are described in Thomas Sorrell, Organic Chemistry, University Science Books, Sausalito, 1999; Smith and March, March's Advanced Organic Chemistry, 5th Edition, John Wiley & Sons, Inc., New York, 2001; Larock, Comprehensive Organic Transformations, VCH Publishers, Inc., New York, 1989; and Carruthers, Some Modern Methods of Organic Synthesis, 3rd Edition, Cambridge University Press, Cambridge, 1987.

[0055] Compounds described herein can comprise one or more asymmetric centers, and thus can exist in various isomeric forms, e.g., enantiomers and/or diastereomers. For example, the compounds described herein can be in the form of an individual enantiomer, diastereomer or geometric isomer, or can be in the form of a mixture of stereoisomers, including racemic mixtures and mixtures enriched in one or more stereoisomer. Isomers can be isolated from mixtures by methods known to those skilled in the art, including chiral high pressure liquid chromatography (HPLC) and the formation and crystallization of chiral salts; or preferred isomers can be prepared by asymmetric syntheses. See, for example, Jacques et al., Enantiomers, Racemates and Resolutions (Wiley Interscience, New York, 1981); Wilen et al., Tetrahedron 33:2725 (1977); Eliel, Stereochemistry of Carbon Compounds (McGraw-Hill, NY, 1962); and Wilen, Tables of Resolving Agents and Optical Resolutions p. 268 (E.L. Eliel, Ed., Univ. of Notre Dame Press, Notre Dame, IN 1972).

[0056] As used herein a pure enantiomeric compound is substantially free from other enantiomers or stereoisomers of the compound (*i.e.*, in enantiomeric excess). In other words, an "S" form of the compound is substantially free from the "R" form of the compound and is, thus, in enantiomeric excess of the "R" form. The term "enantiomerically pure" or "pure enantiomer" denotes that the compound comprises more than 75% by weight, more than 80% by weight, more than 85% by weight, more than 90% by weight, more than 91% by weight, more than 92% by weight, more than 93% by weight, more than 94% by weight, more than 95% by weight, more than 96% by weight, more than 97% by weight, more than 98% by weight, more than 98.5% by weight, more than 99% by weight, more than 99.2% by weight, more than 99.5% by weight, more than 99.6% by weight, more than 99.7% by weight, more than 99.8% by weight or more than 99.9% by weight, of the enantiomer. In certain embodiments, the weights are based upon total weight of all enantiomers or stereoisomers of the compound.

[0057] In the compositions provided herein, an enantiomerically pure compound can be

present with other active or inactive ingredients. For example, a pharmaceutical composition comprising enantiomerically pure R-compound can comprise, for example, about 90% excipient and about 10% enantiomerically pure R-compound. In certain embodiments, the enantiomerically pure R-compound in such compositions can, for example, comprise, at least about 95% by weight R-compound and at most about 5% by weight S-compound, by total weight of the compound. For example, a pharmaceutical composition comprising enantiomerically pure S-compound can comprise, for example, about 90% excipient and about 10% enantiomerically pure S-compound. In certain embodiments, the enantiomerically pure S-compound in such compositions can, for example, comprise, at least about 95% by weight S-compound and at most about 5% by weight R-compound, by total weight of the compound. In certain embodiments, the active ingredient can be formulated with little or no excipient or carrier.

[0058] Compound described herein may also comprise one or more isotopic substitutions. For example, H may be in any isotopic form, including ^1H , ^2H (D or deuterium), and ^3H (T or tritium); C may be in any isotopic form, including ^{12}C , ^{13}C , and ^{14}C ; O may be in any isotopic form, including ^{16}O and ^{18}O ; and the like.

[0059] The following terms are intended to have the meanings presented therewith below and are useful in understanding the description and intended scope of the present invention. When describing the invention, which may include compounds, pharmaceutical compositions containing such compounds and methods of using such compounds and compositions, the following terms, if present, have the following meanings unless otherwise indicated. It should also be understood that when described herein any of the moieties defined forth below may be substituted with a variety of substituents, and that the respective definitions are intended to include such substituted moieties within their scope as set out below. Unless otherwise stated, the term "substituted" is to be defined as set out below. It should be further understood that the terms "groups" and "radicals" can be considered interchangeable when used herein. The articles "a" and "an" may be used herein to refer to one or to more than one (*i.e.* at least one) of the grammatical objects of the article. By way of example "an analogue" means one analogue or more than one analogue.

[0060] When a range of values is listed, it is intended to encompass each value and sub-range within the range. For example " C_{1-6} alkyl" is intended to encompass, C_1 , C_2 , C_3 , C_4 , C_5 , C_6 , C_{1-5} , C_{1-4} , C_{1-3} , C_{1-2} , C_{2-6} , C_{2-5} , C_{2-4} , C_{2-3} , C_{3-6} , C_{3-5} , C_{3-4} , C_{4-6} , C_{4-5} , and C_{5-6} alkyl.

[0061] As used herein, "alkyl" refers to a radical of a straight-chain or branched saturated hydrocarbon group, e.g., having 1 to 20 carbon atoms (" C_{1-20} alkyl"). In some embodiments, an alkyl group has 1 to 10 carbon atoms (" C_{1-10} alkyl"). In some embodiments, an alkyl group has 1 to 9 carbon atoms (" C_{1-9} alkyl"). In some embodiments, an alkyl group has 1 to 8 carbon atoms (" C_{1-8} alkyl"). In some embodiments, an alkyl group has 1 to 7 carbon atoms (" C_{1-7} alkyl"). In some embodiments, an alkyl group has 1 to 6 carbon atoms (" C_{1-6} alkyl"). In some

embodiments, an alkyl group has 1 to 5 carbon atoms ("C₁₋₅ alkyl"). In some embodiments, an alkyl group has 1 to 4 carbon atoms ("C₁₋₄ alkyl"). In some embodiments, an alkyl group has 1 to 3 carbon atoms ("C₁₋₃ alkyl"). In some embodiments, an alkyl group has 1 to 2 carbon atoms ("C₁₋₂ alkyl"). In some embodiments, an alkyl group has 1 carbon atom ("C₁ alkyl"). Examples of C₁₋₆ alkyl groups include methyl, ethyl, propyl, isopropyl, butyl, isobutyl, pentyl, hexyl, and the like.

[0062] As used herein, "alkenyl" refers to a radical of a straight-chain or branched hydrocarbon group having from 2 to 20 carbon atoms, one or more carbon-carbon double bonds (e.g., 1, 2, 3, or 4 carbon-carbon double bonds), and optionally one or more carbon-carbon triple bonds (e.g., 1, 2, 3, or 4 carbon-carbon triple bonds) ("C₂₋₂₀ alkenyl"). In certain embodiments, alkenyl does not contain any triple bonds. In some embodiments, an alkenyl group has 2 to 10 carbon atoms ("C₂₋₁₀ alkenyl"). In some embodiments, an alkenyl group has 2 to 9 carbon atoms ("C₂₋₉ alkenyl"). In some embodiments, an alkenyl group has 2 to 8 carbon atoms ("C₂₋₈ alkenyl"). In some embodiments, an alkenyl group has 2 to 7 carbon atoms ("C₂₋₇ alkenyl"). In some embodiments, an alkenyl group has 2 to 6 carbon atoms ("C₂₋₆ alkenyl"). In some embodiments, an alkenyl group has 2 to 5 carbon atoms ("C₂₋₅ alkenyl"). In some embodiments, an alkenyl group has 2 to 4 carbon atoms ("C₂₋₄ alkenyl"). In some embodiments, an alkenyl group has 2 to 3 carbon atoms ("C₂₋₃ alkenyl"). In some embodiments, an alkenyl group has 2 carbon atoms ("C₂ alkenyl"). The one or more carbon-carbon double bonds can be internal (such as in 2-butenyl) or terminal (such as in 1-butenyl). Examples of C₂₋₄ alkenyl groups include ethenyl (C₂), 1-propenyl (C₃), 2-propenyl (C₃), 1-butenyl (C₄), 2-butenyl (C₄), butadienyl (C₄), and the like. Examples of C₂₋₆ alkenyl groups include the aforementioned C₂₋₄ alkenyl groups as well as pentenyl (C₅), pentadienyl (C₅), hexenyl (C₆), and the like. Additional examples of alkenyl include heptenyl (C₇), octenyl (C₈), octatrienyl (C₈), and the like.

[0063] As used herein, "alkynyl" refers to a radical of a straight-chain or branched hydrocarbon group having from 2 to 20 carbon atoms, one or more carbon-carbon triple bonds (e.g., 1, 2, 3, or 4 carbon-carbon triple bonds), and optionally one or more carbon-carbon double bonds (e.g., 1, 2, 3, or 4 carbon-carbon double bonds) ("C₂₋₂₀ alkynyl"). In certain embodiments, alkynyl does not contain any double bonds. In some embodiments, an alkynyl group has 2 to 10 carbon atoms ("C₂₋₁₀ alkynyl"). In some embodiments, an alkynyl group has 2 to 9 carbon atoms ("C₂₋₉ alkynyl"). In some embodiments, an alkynyl group has 2 to 8 carbon atoms ("C₂₋₈ alkynyl"). In some embodiments, an alkynyl group has 2 to 7 carbon atoms ("C₂₋₇ alkynyl"). In some embodiments, an alkynyl group has 2 to 6 carbon atoms ("C₂₋₆ alkynyl"). In some embodiments, an alkynyl group has 2 to 5 carbon atoms ("C₂₋₅ alkynyl"). In some embodiments, an alkynyl group has 2 to 4 carbon atoms ("C₂₋₄ alkynyl"). In some embodiments, an alkynyl group has 2 to 3 carbon atoms ("C₂₋₃ alkynyl"). In some embodiments, an alkynyl group has 2 carbon atoms ("C₂ alkynyl"). The one or more carbon-

carbon triple bonds can be internal (such as in 2-butyne) or terminal (such as in 1-butyne). Examples of C_{2-4} alkynyl groups include, without limitation, ethynyl (C_2), 1-propynyl (C_3), 2-propynyl (C_3), 1-butyne (C_4), 2-butyne (C_4), and the like. Examples of C_{2-6} alkenyl groups include the aforementioned C_{2-4} alkynyl groups as well as pentynyl (C_5), hexynyl (C_6), and the like. Additional examples of alkynyl include heptynyl (C_7), octynyl (C_8), and the like.

[0064] As used herein, "alkylene," "alkenylene," and "alkynylene," refer to a divalent radical of an alkyl, alkenyl, and alkynyl group respectively. When a range or number of carbons is provided for a particular "alkylene," "alkenylene," or "alkynylene," group, it is understood that the range or number refers to the range or number of carbons in the linear carbon divalent chain. "Alkylene," "alkenylene," and "alkynylene," groups may be substituted or unsubstituted with one or more substituents as described herein.

[0065] As used herein, "aryl" refers to a radical of a monocyclic or polycyclic (e.g., bicyclic or tricyclic) $4n+2$ aromatic ring system (e.g., having 6, 10, or 14 π electrons shared in a cyclic array) having 6-14 ring carbon atoms and zero heteroatoms provided in the aromatic ring system (" C_{6-14} aryl"). In some embodiments, an aryl group has six ring carbon atoms (" C_6 aryl"; e.g., phenyl). In some embodiments, an aryl group has ten ring carbon atoms (" C_{10} aryl"; e.g., naphthyl such as 1-naphthyl and 2-naphthyl). In some embodiments, an aryl group has fourteen ring carbon atoms (" C_{14} aryl"; e.g., anthracyl). "Aryl" also includes ring systems wherein the aryl ring, as defined above, is fused with one or more carbocyclyl or heterocyclyl groups wherein the radical or point of attachment is on the aryl ring, and in such instances, the number of carbon atoms continue to designate the number of carbon atoms in the aryl ring system. Typical aryl groups include, but are not limited to, groups derived from aceanthrylene, acenaphthylene, acephenanthrylene, anthracene, azulene, benzene, chrysene, coronene, fluoranthene, fluorene, hexacene, hexaphene, hexalene, as-indacene, s-indacene, indane, indene, naphthalene, octacene, octaphene, octalene, ovalene, penta-2,4-diene, pentacene, pentalene, pentaphene, perylene, phenalene, phenanthrene, picene, pleiadene, pyrene, pyranthrene, rubicene, triphenylene, and trinaphthalene. Particularly aryl groups include phenyl, naphthyl, indenyl, and tetrahydronaphthyl.

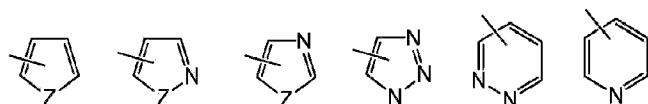
[0066] As used herein, "heteroaryl" refers to a radical of a 5-10 membered monocyclic or bicyclic $4n+2$ aromatic ring system (e.g., having 6 or 10 π electrons shared in a cyclic array) having ring carbon atoms and 1-4 ring heteroatoms provided in the aromatic ring system, wherein each heteroatom is independently selected from nitrogen, oxygen and sulfur (" $5-10$ membered heteroaryl"). In heteroaryl groups that contain one or more nitrogen atoms, the point of attachment can be a carbon or nitrogen atom, as valency permits. Heteroaryl bicyclic ring systems can include one or more heteroatoms in one or both rings. "Heteroaryl" includes ring systems wherein the heteroaryl ring, as defined above, is fused with one or more carbocyclyl or heterocyclyl groups wherein the point of attachment is on the heteroaryl ring, and in such instances, the number of ring members continue to designate the number of ring members in the heteroaryl ring system. "Heteroaryl" also includes ring systems wherein the heteroaryl ring, as defined above, is fused with one or more aryl groups wherein the point of

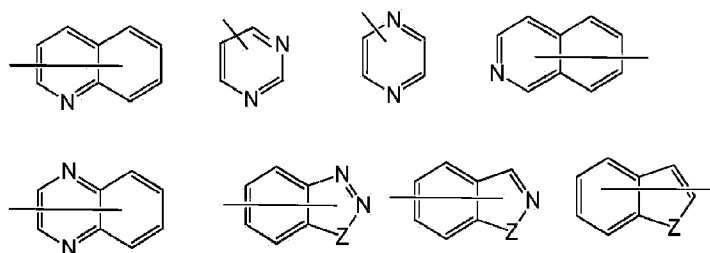
attachment is either on the aryl or heteroaryl ring, and in such instances, the number of ring members designates the number of ring members in the fused (aryl/heteroaryl) ring system. Bicyclic heteroaryl groups wherein one ring does not contain a heteroatom (e.g., indolyl, quinoliny, carbazolyl, and the like) the point of attachment can be on either ring, *i.e.*, either the ring bearing a heteroatom (e.g., 2-indolyl) or the ring that does not contain a heteroatom (e.g., 5-indolyl).

[0067] In some embodiments, a heteroaryl group is a 5-10 membered aromatic ring system having ring carbon atoms and 1-4 ring heteroatoms provided in the aromatic ring system, wherein each heteroatom is independently selected from nitrogen, oxygen, and sulfur ("5-10 membered heteroaryl"). In some embodiments, a heteroaryl group is a 5-8 membered aromatic ring system having ring carbon atoms and 1-4 ring heteroatoms provided in the aromatic ring system, wherein each heteroatom is independently selected from nitrogen, oxygen, and sulfur ("5-8 membered heteroaryl"). In some embodiments, a heteroaryl group is a 5-6 membered aromatic ring system having ring carbon atoms and 1-4 ring heteroatoms provided in the aromatic ring system, wherein each heteroatom is independently selected from nitrogen, oxygen, and sulfur ("5-6 membered heteroaryl"). In some embodiments, the 5-6 membered heteroaryl has 1-3 ring heteroatoms selected from nitrogen, oxygen, and sulfur. In some embodiments, the 5-6 membered heteroaryl has 1-2 ring heteroatoms selected from nitrogen, oxygen, and sulfur. In some embodiments, the 5-6 membered heteroaryl has 1 ring heteroatom selected from nitrogen, oxygen, and sulfur.

[0068] Exemplary 5-membered heteroaryl groups containing one heteroatom include, without limitation, pyrrolyl, furanyl and thiophenyl. Exemplary 5-membered heteroaryl groups containing two heteroatoms include, without limitation, imidazolyl, pyrazolyl, oxazolyl, isoxazolyl, thiazolyl, and isothiazolyl. Exemplary 5-membered heteroaryl groups containing three heteroatoms include, without limitation, triazolyl, oxadiazolyl, and thiadiazolyl. Exemplary 5-membered heteroaryl groups containing four heteroatoms include, without limitation, tetrazolyl. Exemplary 6-membered heteroaryl groups containing one heteroatom include, without limitation, pyridinyl. Exemplary 6-membered heteroaryl groups containing two heteroatoms include, without limitation, pyridazinyl, pyrimidinyl, and pyrazinyl. Exemplary 6-membered heteroaryl groups containing three or four heteroatoms include, without limitation, triazinyl and tetrazinyl, respectively. Exemplary 7-membered heteroaryl groups containing one heteroatom include, without limitation, azepinyl, oxepinyl, and thiepinyl. Exemplary 5,6-bicyclic heteroaryl groups include, without limitation, indolyl, isoindolyl, indazolyl, benzotriazolyl, benzothiophenyl, isobenzothiophenyl, benzofuranyl, benzoisofuranyl, benzimidazolyl, benzoxazolyl, benzisoxazolyl, benzoxadiazolyl, benzthiazolyl, benzisothiazolyl, benzthiadiazolyl, indoliziny, and purinyl. Exemplary 6,6-bicyclic heteroaryl groups include, without limitation, naphthyridinyl, pteridinyl, quinoliny, isoquinoliny, cinnoliny, quinoxaliny, phthalazinyl, and quinazolinyl.

[0069] Examples of representative heteroaryls include the following:





wherein each Z is selected from carbonyl, N, NR⁶⁵, O, and S; and R⁶⁵ is independently hydrogen, C₁-C₈ alkyl, C₃-C₁₀ carbocyclyl, 4-10 membered heterocyclyl, C₆-C₁₀ aryl, and 5-10 membered heteroaryl.

[0070] As used herein, "carbocyclyl" or "carbocyclic" refers to a radical of a non-aromatic cyclic hydrocarbon group having from 3 to 10 ring carbon atoms ("C₃₋₁₀ carbocyclyl") and zero heteroatoms in the non-aromatic ring system. In some embodiments, a carbocyclyl group has 3 to 8 ring carbon atoms ("C₃₋₈ carbocyclyl"). In some embodiments, a carbocyclyl group has 3 to 6 ring carbon atoms ("C₃₋₆ carbocyclyl"). In some embodiments, a carbocyclyl group has 3 to 6 ring carbon atoms ("C₃₋₆ carbocyclyl"). In some embodiments, a carbocyclyl group has 5 to 10 ring carbon atoms ("C₅₋₁₀ carbocyclyl"). Exemplary C₃₋₆ carbocyclyl groups include, without limitation, cyclopropyl (C₃), cyclopropenyl (C₃), cyclobutyl (C₄), cyclobutenyl (C₄), cyclopentyl (C₅), cyclopentenyl (C₅), cyclohexyl (C₆), cyclohexenyl (C₆), cyclohexadienyl (C₆), and the like. Exemplary C₃₋₈ carbocyclyl groups include, without limitation, the aforementioned C₃₋₆ carbocyclyl groups as well as cycloheptyl (C₇), cycloheptenyl (C₇), cycloheptadienyl (C₇), cycloheptatrienyl (C₇), cyclooctyl (C₈), cyclooctenyl (C₈), bicyclo[2.2.1]heptanyl (C₇), bicyclo[2.2.2]octanyl (C₈), and the like. Exemplary C₃₋₁₀ carbocyclyl groups include, without limitation, the aforementioned C₃₋₈ carbocyclyl groups as well as cyclononyl (C₉), cyclononenyl (C₉), cyclodecyl (C₁₀), cyclodecenyl (C₁₀), octahydro-1*H*-indenyl (C₉), decahydronaphthalenyl (C₁₀), spiro[4.5]decanyl (C₁₀), and the like. As the foregoing examples illustrate, in certain embodiments, the carbocyclyl group is either monocyclic ("monocyclic carbocyclyl") or contain a fused, bridged or spiro ring system such as a bicyclic system ("bicyclic carbocyclyl") and can be saturated or can be partially unsaturated. "Carbocyclyl" also includes ring systems wherein the carbocyclyl ring, as defined above, is fused with one or more aryl or heteroaryl groups wherein the point of attachment is on the carbocyclyl ring, and in such instances, the number of carbons continue to designate the number of carbons in the carbocyclic ring system.

[0071] The term "cycloalkyl," as used herein, refers to a monocyclic saturated or partially unsaturated hydrocarbon ring system, for example, having 3-8 or 3-6 carbon atoms in its ring system, referred to herein as C₃₋₈ cycloalkyl or C₃₋₆ cycloalkyl, respectively. Exemplary cycloalkyl groups include, but are not limited to, cyclohexyl, cyclohexenyl, cyclopentyl, cyclopentenyl, cyclobutyl, and cyclopropyl.

[0072] As used herein, "heterocyclyl" or "heterocyclic" refers to a radical of a 3- to 10-

membered non-aromatic ring system having ring carbon atoms and 1 to 4 ring heteroatoms, wherein each heteroatom is independently selected from nitrogen, oxygen, sulfur, boron, phosphorus, and silicon ("3-10 membered heterocyclyl"). In heterocyclyl groups that contain one or more nitrogen atoms, the point of attachment can be a carbon or nitrogen atom, as valency permits. A heterocyclyl group can either be monocyclic ("monocyclic heterocyclyl") or a fused, bridged or spiro ring system such as a bicyclic system ("bicyclic heterocyclyl"), and can be saturated or can be partially unsaturated. Heterocyclyl bicyclic ring systems can include one or more heteroatoms in one or both rings. "Heterocyclyl" also includes ring systems wherein the heterocyclyl ring, as defined above, is fused with one or more carbocyclyl groups wherein the point of attachment is either on the carbocyclyl or heterocyclyl ring, or ring systems wherein the heterocyclyl ring, as defined above, is fused with one or more aryl or heteroaryl groups, wherein the point of attachment is on the heterocyclyl ring, and in such instances, the number of ring members continue to designate the number of ring members in the heterocyclyl ring system.

[0073] In some embodiments, a heterocyclyl group is a 5-10 membered non-aromatic ring system having ring carbon atoms and 1-4 ring heteroatoms, wherein each heteroatom is independently selected from nitrogen, oxygen, sulfur, boron, phosphorus, and silicon ("5-10 membered heterocyclyl"). In some embodiments, a heterocyclyl group is a 5-8 membered non-aromatic ring system having ring carbon atoms and 1-4 ring heteroatoms, wherein each heteroatom is independently selected from nitrogen, oxygen, and sulfur ("5-8 membered heterocyclyl"). In some embodiments, a heterocyclyl group is a 5-6 membered non-aromatic ring system having ring carbon atoms and 1-4 ring heteroatoms, wherein each heteroatom is independently selected from nitrogen, oxygen, and sulfur ("5-6 membered heterocyclyl"). In some embodiments, the 5-6 membered heterocyclyl has 1-3 ring heteroatoms selected from nitrogen, oxygen, and sulfur. In some embodiments, the 5-6 membered heterocyclyl has 1-2 ring heteroatoms selected from nitrogen, oxygen, and sulfur. In some embodiments, the 5-6 membered heterocyclyl has one ring heteroatom selected from nitrogen, oxygen, and sulfur.

[0074] Exemplary 3-membered heterocyclyl groups containing one heteroatom include, without limitation, azirdinyl, oxiranyl, thioenyl. Exemplary 4-membered heterocyclyl groups containing one heteroatom include, without limitation, azetidyl, oxetanyl and thietanyl. Exemplary 5-membered heterocyclyl groups containing one heteroatom include, without limitation, tetrahydrofuranyl, dihydrofuranyl, tetrahydrothiophenyl, dihydrothiophenyl, pyrrolidinyl, dihydropyrrolyl and pyrrolyl-2,5-dione. Exemplary 5-membered heterocyclyl groups containing two heteroatoms include, without limitation, dioxolanyl, oxasulfuranyl, disulfuranyl, and oxazolidin-2-one. Exemplary 5-membered heterocyclyl groups containing three heteroatoms include, without limitation, triazolyl, oxadiazolyl, and thiadiazolyl. Exemplary 6-membered heterocyclyl groups containing one heteroatom include, without limitation, piperidinyl, tetrahydropyranyl, dihydropyridyl, and thianyl. Exemplary 6-membered heterocyclyl groups containing two heteroatoms include, without limitation, piperazinyl, morpholinyl, dithianyl, dioxanyl. Exemplary 6-membered heterocyclyl groups containing two heteroatoms include, without limitation, triazinanyl. Exemplary 7-membered heterocyclyl groups containing one heteroatom include, without limitation, azepanyl, oxepanyl and

thiepanyl. Exemplary 8-membered heterocyclyl groups containing one heteroatom include, without limitation, azocanyl, oxecanyl and thiocanyl. Exemplary 5-membered heterocyclyl groups fused to a C₆ aryl ring (also referred to herein as a 5,6-bicyclic heterocyclic ring) include, without limitation, indoliny, isoindoliny, dihydrobenzofuranyl, dihydrobenzothieryl, benzoxazolinonyl, and the like. Exemplary 6-membered heterocyclyl groups fused to an aryl ring (also referred to herein as a 6,6-bicyclic heterocyclic ring) include, without limitation, tetrahydroquinoliny, tetrahydroisoquinoliny, and the like.

[0075] As used herein, "hetero" when used to describe a compound or a group present on a compound means that one or more carbon atoms in the compound or group have been replaced by a nitrogen, oxygen, or sulfur heteroatom. Hetero may be applied to any of the hydrocarbonyl groups described above such as alkyl, *e.g.*, heteroalkyl; carbocyclyl, *e.g.*, heterocyclyl; aryl, *e.g.*, heteroaryl; and the like having from 1 to 5, and particularly from 1 to 3 heteroatoms.

[0076] As used herein, "cyano" refers to -CN.

[0077] As used herein, "halo" or "halogen" refers to fluoro (F), chloro (Cl), bromo (Br), and iodo (I). In certain embodiments, the halo group is either fluoro or chloro.

[0078] As used herein, "haloalkyl" refers to an alkyl group substituted with one or more halogen atoms.

[0079] As used herein, "nitro" refers to -NO₂.

[0080] As used herein, "oxo" refers to -C=O.

[0081] In general, the term "substituted", whether preceded by the term "optionally" or not, means that at least one hydrogen present on a group (*e.g.*, a carbon or nitrogen atom) is replaced with a permissible substituent, *e.g.*, a substituent which upon substitution results in a stable compound, *e.g.*, a compound which does not spontaneously undergo transformation such as by rearrangement, cyclization, elimination, or other reaction. Unless otherwise indicated, a "substituted" group has a substituent at one or more substitutable positions of the group, and when more than one position in any given structure is substituted, the substituent is either the same or different at each position.

[0082] As used herein, a "counterion" or "anionic counterion" is a negatively charged group associated with a cationic quaternary amino group in order to maintain electronic neutrality. Exemplary counterions include halide ions (*e.g.*, F⁻, Cl⁻, Br⁻, I⁻), NO₃⁻, ClO₄⁻, OH⁻, H₂PO₄⁻, HSO₄⁻, SO₄⁻²sulfonate ions (*e.g.*, methanesulfonate, trifluoromethanesulfonate, p-toluenesulfonate, benzenesulfonate, 10-camphor sulfonate, naphthalene-2-sulfonate, naphthalene-1-sulfonic acid-5-sulfonate, ethan-1-sulfonic acid-2-sulfonate, and the like), and carboxylate ions (*e.g.*, acetate, ethanoate, propanoate, benzoate, glycerate, lactate, tartrate,

glycolate, and the like).

[0083] Nitrogen atoms can be substituted or unsubstituted as valency permits, and include primary, secondary, tertiary, and quarternary nitrogen atoms. Exemplary nitrogen atom substituents include, but are not limited to, hydrogen, -OH, -OR^{aa}, -N(R^{cc})₂, -CN, -C(=O)R^{aa}, -C(=O)N(R^{cc})₂, -CO₂R^{aa}, -SO₂R^{aa}, -C(=NR^{bb})R^{aa}, -C(=NR^{cc})OR^{aa}, -C(=NR^{cc})N(R^{cc})₂, -SO₂N(R^{cc})₂, -SO₂R^{cc}, -SO₂OR^{cc}, -SOR^{aa}, -C(=S)N(R^{cc})₂, -C(=O)SR^{cc}, -C(=S)SR^{cc}, -P(=O)₂R^{aa}, -P(=O)(R^{aa})₂, -P(=O)₂N(R^{cc})₂, -P(=O)(NR^{cc})₂, C₁₋₁₀ alkyl, C₁₋₁₀ perhaloalkyl, C₂₋₁₀ alkenyl, C₂₋₁₀ alkynyl, C₃₋₁₀ carbocyclyl, 3-14 membered heterocyclyl, C₆₋₁₄ aryl, and 5-14 membered heteroaryl, or two R^{cc} groups attached to a nitrogen atom are joined to form a 3-14 membered heterocyclyl or 5-14 membered heteroaryl ring, wherein each alkyl, alkenyl, alkynyl, carbocyclyl, heterocyclyl, aryl, and heteroaryl is independently substituted with 0, 1, 2, 3, 4, or 5 R^{dd} groups, and wherein R^{aa}, R^{bb}, R^{cc} and R^{dd} are as defined above.

[0084] These and other exemplary substituents are described in more detail in the **Detailed Description, Examples, and Claims**. The invention is not intended to be limited in any manner by the above exemplary listing of substituents.

Other definitions

[0085] As used herein, the term "pharmaceutically acceptable salt" refers to those salts which are, within the scope of sound medical judgment, suitable for use in contact with the tissues of humans and lower animals without undue toxicity, irritation, allergic response and the like, and are commensurate with a reasonable benefit/risk ratio. Pharmaceutically acceptable salts are well known in the art. For example, Berge *et al.*, describes pharmaceutically acceptable salts in detail in J. Pharmaceutical Sciences (1977) 66:1-19. Pharmaceutically acceptable salts of the compounds of this invention include those derived from suitable inorganic and organic acids and bases. Examples of pharmaceutically acceptable, nontoxic acid addition salts are salts of an amino group formed with inorganic acids such as hydrochloric acid, hydrobromic acid, phosphoric acid, sulfuric acid and perchloric acid or with organic acids such as acetic acid, oxalic acid, maleic acid, tartaric acid, citric acid, succinic acid or malonic acid or by using other methods used in the art such as ion exchange. Other pharmaceutically acceptable salts include adipate, alginate, ascorbate, aspartate, benzenesulfonate, benzoate, bisulfate, borate, butyrate, camphorate, camphorsulfonate, citrate, cyclopentanepropionate, digluconate, dodecylsulfate, ethanesulfonate, formate, fumarate, glucoheptonate, glycerophosphate, gluconate, hemisulfate, heptanoate, hexanoate, hydroiodide, 2-hydroxy-ethanesulfonate, lactobionate, lactate, laurate, lauryl sulfate, malate, maleate, malonate, methanesulfonate, 2-naphthalenesulfonate, nicotinate, nitrate, oleate, oxalate, palmitate, pamoate, pectinate, persulfate, 3-phenylpropionate, phosphate, picrate, pivalate, propionate, stearate, succinate, sulfate, tartrate, thiocyanate, p-toluenesulfonate, undecanoate, valerate salts, and the like. Pharmaceutically acceptable salts derived from appropriate bases include alkali metal, alkaline

earth metal, ammonium and $N^+(C_{1-4}alkyl)_4$ salts. Representative alkali or alkaline earth metal salts include sodium, lithium, potassium, calcium, magnesium, and the like. Further pharmaceutically acceptable salts include, when appropriate, nontoxic ammonium, quaternary ammonium, and amine cations formed using counterions such as halide, hydroxide, carboxylate, sulfate, phosphate, nitrate, lower alkyl sulfonate, and aryl sulfonate.

[0086] As used herein, a "subject" to which administration is contemplated includes, but is not limited to, humans (*i.e.*, a male or female of any age group, *e.g.*, a pediatric subject (*e.g.*, infant, child, adolescent) or adult subject (*e.g.*, young adult, middle-aged adult or senior adult)) and/or a non-human animal, *e.g.*, a mammal such as primates (*e.g.*, cynomolgus monkeys, rhesus monkeys), cattle, pigs, horses, sheep, goats, rodents, cats, and/or dogs. In certain embodiments, the subject is a human. In certain embodiments, the subject is a non-human animal. The terms "human," "patient," and "subject" are used interchangeably herein.

[0087] Disease, disorder, and condition are used interchangeably herein.

[0088] As used herein, and unless otherwise specified, the terms "treat," "treating" and "treatment" contemplate an action that occurs while a subject is suffering from the specified disease, disorder or condition, which reduces the severity of the disease, disorder or condition, or retards or slows the progression of the disease, disorder or condition ("therapeutic treatment"), and also contemplates an action that occurs before a subject begins to suffer from the specified disease, disorder or condition ("prophylactic treatment").

[0089] As used herein, the "effective amount" of a compound refers to an amount sufficient to elicit the desired biological response. As will be appreciated by those of ordinary skill in this art, the effective amount of a compound of the invention may vary depending on such factors as the desired biological endpoint, the pharmacokinetics of the compound, the disease being treated, the mode of administration, and the age, health, and condition of the subject. An effective amount encompasses therapeutic and prophylactic treatment.

[0090] As used herein, and unless otherwise specified, a "therapeutically effective amount" of a compound is an amount sufficient to provide a therapeutic benefit in the treatment of a disease, disorder or condition, or to delay or minimize one or more symptoms associated with the disease, disorder or condition. A therapeutically effective amount of a compound means an amount of therapeutic agent, alone or in combination with other therapies, which provides a therapeutic benefit in the treatment of the disease, disorder or condition. The term "therapeutically effective amount" can encompass an amount that improves overall therapy, reduces or avoids symptoms or causes of disease or condition, or enhances the therapeutic efficacy of another therapeutic agent.

Methods of Treatment

[0091] Described herein are compounds and compositions thereof and their use to treat a disease, disorder, or condition relating to aberrant function of a sodium channel ion channel, e.g., abnormal late sodium (INaL) current. In some embodiments, a compound provided by the present invention is effective in the treatment of epilepsy or an epilepsy syndrome, a neurodevelopmental disorder, pain, or a neuromuscular disorder. Compounds of the invention may also modulate all sodium ion channels, or may be specific to only one or a plurality of sodium ion channels, e.g., Nav 1.1, 1.2, 1.5, 1.6, 1.7, 1.8, and/or 1.9.

[0092] In typical embodiments, the present invention is intended to encompass the compounds disclosed herein, and the pharmaceutically acceptable salts of such compounds.

[0093] The references to methods of treatment in the subsequent paragraphs of this description are to be interpreted as references to the compounds, pharmaceutical compositions and medicaments for use in a method for treatment of the human (or animal) body by therapy.

Epilepsy and Epilepsy Syndromes

[0094] The compounds described herein are useful in the treatment of epilepsy and epilepsy syndromes. Epilepsy is a CNS disorder in which nerve cell activity in the brain becomes disrupted, causing seizures or periods of unusual behavior, sensations and sometimes loss of consciousness. Seizure symptoms will vary widely, from a simple blank stare for a few seconds to repeated twitching of their arms or legs during a seizure.

[0095] Epilepsy may involve a generalized seizure or a partial or focal seizure. All areas of the brain are involved in a generalized seizure. A person experiencing a generalized seizure may cry out or make some sound, stiffen for several seconds to a minute and then have rhythmic movements of the arms and legs. The eyes are generally open, the person may appear not to be breathing and actually turn blue. The return to consciousness is gradual and the person maybe confused from minutes to hours. There are six main types of generalized seizures: tonic-clonic, tonic, clonic, myoclonic, absence, and atonic seizures. In a partial or focal seizure, only part of the brain is involved, so only part of the body is affected. Depending on the part of the brain having abnormal electrical activity, symptoms may vary.

[0096] Epilepsy, as described herein, includes a generalized, partial, complex partial, tonic clonic, clonic, tonic, refractory seizures, status epilepticus, absence seizures, febrile seizures, or temporal lobe epilepsy.

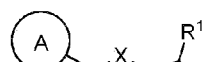
[0097] The compounds described herein may also be useful in the treatment of epilepsy syndromes. Severe syndromes with diffuse brain dysfunction caused, at least partly, by some aspect of epilepsy, are also referred to as epileptic encephalopathies. These are associated with frequent seizures that are resistant to treatment and severe cognitive dysfunction, for instance West syndrome.

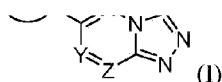
[0098] In some embodiments, the epilepsy syndrome comprises an epileptic encephalopathy, such as Dravet syndrome, Angelman syndrome, CDKL5 disorder, frontal lobe epilepsy, infantile spasms, West's syndrome, Juvenile Myoclonic Epilepsy, Landau-Kleffner syndrome, Lennox-Gastaut syndrome, Ohtahara syndrome, PCDH19 epilepsy, or Glut1 deficiency.

[0099] In some embodiments, the epilepsy or epilepsy syndrome is a genetic epilepsy or a genetic epilepsy syndrome. In some embodiments, epilepsy or an epilepsy syndrome comprises epileptic encephalopathy, epileptic encephalopathy with SCN1A, SCN2A, SCN8A mutations, early infantile epileptic encephalopathy, Dravet syndrome, Dravet syndrome with SCN1A mutation, generalized epilepsy with febrile seizures, intractable childhood epilepsy with generalized tonic-clonic seizures, infantile spasms, benign familial neonatal-infantile seizures, SCN2A epileptic encephalopathy, focal epilepsy with SCN3A mutation, cryptogenic pediatric partial epilepsy with SCN3A mutation, SCN8A epileptic encephalopathy, sudden unexpected death in epilepsy, Rasmussen encephalitis, malignant migrating partial seizures of infancy, autosomal dominant nocturnal frontal lobe epilepsy, sudden expected death in epilepsy (SUDEP), KCNQ2 epileptic encephalopathy, or KCNT1 epileptic encephalopathy.

[0100] In some embodiments, the methods described herein further comprise identifying a subject having epilepsy or an epilepsy syndrome (e.g., epileptic encephalopathy, epileptic encephalopathy with SCN1A, SCN2A, SCN8A mutations, early infantile epileptic encephalopathy, Dravet syndrome, Dravet syndrome with SCN1A mutation, generalized Epilepsy with febrile seizures, intractable childhood epilepsy with generalized tonic-clonic seizures, infantile spasms, benign familial neonatal-infantile seizures, SCN2A epileptic encephalopathy, focal epilepsy with SCN3A mutation, cryptogenic pediatric partial epilepsy with SCN3A mutation, SCN8A epileptic encephalopathy, sudden unexpected death in epilepsy, Rasmussen encephalitis, malignant migrating partial seizures of infancy, autosomal dominant nocturnal frontal lobe epilepsy, sudden expected death in epilepsy (SUDEP), KCNQ2 epileptic encephalopathy, or KCNT1 epileptic encephalopathy) prior to administration of a compound described herein (e.g., a compound of Formula (I)).

[0101] In one aspect, the present disclosure features a compound of Formula (I) a method of treating epilepsy or an epilepsy syndrome (e.g., epileptic encephalopathy, epileptic encephalopathy with SCN1A, SCN2A, SCN8A mutations, early infantile epileptic encephalopathy, Dravet syndrome, Dravet syndrome with SCN1A mutation, generalized Epilepsy with febrile seizures, intractable childhood epilepsy with generalized tonic-clonic seizures, infantile spasms, benign familial neonatal-infantile seizures, SCN2A epileptic encephalopathy, focal epilepsy with SCN3A mutation, cryptogenic pediatric partial epilepsy with SCN3A mutation, SCN8A epileptic encephalopathy, sudden unexpected death in epilepsy, Rasmussen encephalitis, malignant migrating partial seizures of infancy, autosomal dominant nocturnal frontal lobe epilepsy, sudden expected death in epilepsy (SUDEP), KCNQ2 epileptic encephalopathy, or KCNT1 epileptic encephalopathy) comprising administering to a subject in need thereof a compound of Formula (I):





or a pharmaceutically acceptable salt thereof, wherein each of X, Y, and Z is independently N or CR², wherein at least one of X, Y, and Z is independently N; A is aryl or heteroaryl (e.g., monocyclic 6-membered aryl or heteroaryl), each of which is optionally substituted by one or more R³; R² is hydrogen, alkyl, or halo; R¹ is hydrogen, alkyl, alkenyl, alkynyl, -OR^b, carbocyclyl, heterocyclyl, aryl, heteroaryl, wherein alkyl, alkenyl, alkynyl, carbocyclyl, heterocyclyl, aryl, and heteroaryl are optionally substituted with one or more R⁴; each R³ is independently alkyl, carbocyclyl, heterocyclyl, halo, cyano, nitro, -OR^c, -N(R^d)₂, -C(O)R^c, -C(O)OR^c, or -C(O)N(R^d)₂, wherein alkyl, carbocyclyl, and heterocyclyl are optionally substituted with one or more R⁵; each of R⁴ and R⁵ is independently alkyl, carbocyclyl, heterocyclyl, aryl, heteroaryl, halo, cyano, nitro, -OR^c, -C(O)N(R^d)₂, -SO₂R^c, -SO₂OR^c, -SO₂N(R^d)₂, -NR^dC(O)(R^c), or -N(R^d)₂, wherein alkyl, carbocyclyl, heterocyclyl, aryl, and heteroaryl are optionally substituted by one or more R⁷; each R^b is hydrogen; each R^c is independently hydrogen, alkyl, carbocyclyl, heterocyclyl, aryl, or heteroaryl, wherein alkyl, aryl, and heteroaryl is optionally substituted by one or more R⁶; each R^d is independently hydrogen or alkyl, wherein each alkyl is optionally substituted by one or more R⁶; each R⁶ is independently alkyl, carbocyclyl, heterocyclyl, halo, cyano, nitro, or -OH; and each R⁷ is independently alkyl, halo, or oxo.

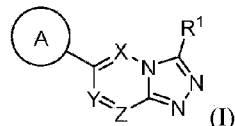
[0102] A compound of the present disclosure (e.g., a compound of Formula (I)) may also be used to treat an epileptic encephalopathy, wherein the subject has a mutation in one or more of ALDH7A1, ALG13, ARHGEF9, ARX, ASAH1, CDKL5, CHD2, CHRNA2, CHRNA4, CHRNB2, CLN8, CNTNAP2, CPA6, CSTB, DEPDC5, DNMT1, EEF1A2, EPM2A, EPM2B, GABRA1, GABRB3, GABRG2, GNAO1, GOSR2, GRIN1, GRIN2A, GRIN2B, HCN1, IER3IP1, KCNA2, KCNB1, KCNC1, KCNMA1, KCNQ2, KCNQ3, KCNT1, KCTD7, LGI1, MEF2C, NHLRC1, PCDH19, PLCB1, PNKP, PNPO, PRICKLE1, PRICKLE2, PRRT2, RELN, SCARB2, SCN1A, SCN1B, SCN2A, SCN8A, SCN9A, SIAT9, SIK1, SLC13A5, SLC25A22, SLC2A1, SLC35A2, SLC6A1, SNIP1, SPTAN1, SRPX2, ST3GAL3, STRADA, STX1B, STXBP1, SYN1, SYNGAP1, SZT2, TBC1D24, and WWOX.

[0103] In some embodiments, the methods described herein further comprise identifying a subject having a mutation in one or more of ALDH7A1, ALG13, ARHGEF9, ARX, ASAH1, CDKL5, CHD2, CHRNA2, CHRNA4, CHRNB2, CLN8, CNTNAP2, CPA6, CSTB, DEPDC5, DNMT1, EEF1A2, EPM2A, EPM2B, GABRA1, GABRB3, GABRG2, GNAO1, GOSR2, GRIN1, GRIN2A, GRIN2B, HCN1, IER3IP1, KCNA2, KCNB1, KCNC1, KCNMA1, KCNQ2, KCNQ3, KCNT1, KCTD7, LGI1, MEF2C, NHLRC1, PCDH19, PLCB1, PNKP, PNPO, PRICKLE1, PRICKLE2, PRRT2, RELN, SCARB2, SCN1A, SCN1B, SCN2A, SCN8A, SCN9A, SIAT9, SIK1, SLC13A5, SLC25A22, SLC2A1, SLC35A2, SLC6A1, SNIP1, SPTAN1, SRPX2, ST3GAL3, STRADA, STX1B, STXBP1, SYN1, SYNGAP1, SZT2, TBC1D24, and WWOX prior to administration of a compound described herein (e.g., a compound of Formula (I)).

Neurodevelopmental Disorders

[0104] The compounds described herein may be useful in the treatment of a neurodevelopmental disorder. In some embodiments, the neurodevelopmental disorder comprises autism, autism with epilepsy, tuberous sclerosis, Fragile X syndrome, Rett syndrome, Angelman syndrome, Dup15q syndrome, 22q13.3 Deletion syndrome, Prader-Willi syndrome, velocardiofacial syndrome, Smith-Lemli-Opitz syndrome, or a neurodevelopmental disorder with epilepsy. In some embodiments, the methods described herein further comprise identifying a subject having a neurodevelopmental disorder (e.g., autism, autism with epilepsy, tuberous sclerosis, Fragile X syndrome, Rett syndrome, Angelman syndrome, Dup15q syndrome, 22q13.3 Deletion syndrome, Prader-Willi syndrome, velocardiofacial syndrome, Smith-Lemli-Opitz syndrome, or a neurodevelopmental disorder with epilepsy) prior to administration of a compound described herein (e.g., a compound of Formula (I)).

[0105] In one aspect, the present disclosure features a method of treating a neurodevelopmental disorder (e.g., autism, autism with epilepsy, tuberous sclerosis, Fragile X syndrome, Rett syndrome, Angelman syndrome, Dup15q syndrome, 22q13.3 Deletion syndrome, Prader-Willi syndrome, velocardiofacial syndrome, Smith-Lemli-Opitz syndrome, or a neurodevelopmental disorder with epilepsy) comprising administering to a subject in need thereof a compound of Formula (I):



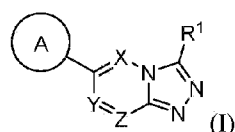
or a pharmaceutically acceptable salt thereof, wherein each of X, Y, and Z is independently N or CR², wherein at least one of X, Y, and Z is independently N; A is aryl or heteroaryl (e.g., monocyclic 6-membered aryl or heteroaryl), each of which is optionally substituted by one or more R³; R² is hydrogen, alkyl, or halo; R¹ is hydrogen, alkyl, alkenyl, alkynyl, -OR^b, carbocyclyl, heterocyclyl, aryl, heteroaryl, wherein alkyl, alkenyl, alkynyl, carbocyclyl, heterocyclyl, aryl, and heteroaryl are optionally substituted with one or more R⁴; each R³ is independently alkyl, carbocyclyl, heterocyclyl, halo, cyano, nitro, -OR^c, -N(R^d)₂, -C(O)R^c, -C(O)OR^c, or -C(O)N(R^d)₂, wherein alkyl, carbocyclyl, and heterocyclyl are optionally substituted with one or more R⁵; each of R⁴ and R⁵ is independently alkyl, carbocyclyl, heterocyclyl, aryl, heteroaryl, halo, cyano, nitro, -OR^c, -C(O)N(R^d)₂, -SO₂R^c, -SO₂OR^c, -SO₂N(R^d)₂, -NR^dC(O)(R^c), or -N(R^d)₂, wherein alkyl, carbocyclyl, heterocyclyl, aryl, and heteroaryl are optionally substituted by one or more R⁷; each R^b is hydrogen; each R^c is independently hydrogen, alkyl, carbocyclyl, heterocyclyl, aryl, or heteroaryl, wherein alkyl, aryl, and heteroaryl is optionally substituted by one or more R⁶; each R^d is independently hydrogen or alkyl, wherein each alkyl is optionally substituted by one or more R⁶; each R⁶ is

independently alkyl, carbocyclyl, heterocyclyl, halo, cyano, nitro, or -OH; and each R^7 is independently alkyl, halo, or oxo.

Pain

[0106] The compounds described herein may be useful in the treatment of pain. In some embodiments, the pain comprises neuropathic pain, trigeminal neuralgia, migraine, hemiplegic migraine, familial hemiplegic migraine, familial hemiplegic migraine type 3, cluster headache, trigeminal neuralgia, cerebellar ataxia, or a related headache disorder. In some embodiments, the methods described herein further comprise identifying a subject having pain (e.g., neuropathic pain, trigeminal neuralgia, migraine, hemiplegic migraine, familial hemiplegic migraine, familial hemiplegic migraine type 3, cluster headache, trigeminal neuralgia, cerebellar ataxia, or a related headache disorder) prior to administration of a compound described herein (e.g., a compound of Formula (I)).

[0107] In one aspect, the present disclosure features a method of treating pain (e.g., neuropathic pain, trigeminal neuralgia, migraine, hemiplegic migraine, familial hemiplegic migraine, familial hemiplegic migraine type 3, cluster headache, trigeminal neuralgia, cerebellar ataxia, or a related headache disorder) comprising administering to a subject in need thereof a compound of Formula (I):



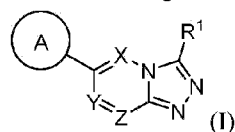
or a pharmaceutically acceptable salt thereof, wherein each of X, Y, and Z is independently N or CR^2 , wherein at least one of X, Y, and Z is independently N; A is aryl or heteroaryl (e.g., monocyclic 6-membered aryl or heteroaryl), each of which is optionally substituted by one or more R^3 ; R^2 is hydrogen, alkyl, or halo; R^1 is hydrogen, alkyl, alkenyl, alkynyl, $-OR^b$, carbocyclyl, heterocyclyl, aryl, heteroaryl, wherein alkyl, alkenyl, alkynyl, carbocyclyl, heterocyclyl, aryl, and heteroaryl are optionally substituted with one or more R^4 ; each R^3 is independently alkyl, carbocyclyl, heterocyclyl, halo, cyano, nitro, $-OR^c$, $-N(R^d)_2$, $-C(O)R^c$, $-C(O)OR^c$, or $-C(O)N(R^d)_2$, wherein alkyl, carbocyclyl, and heterocyclyl are optionally substituted with one or more R^5 ; each of R^4 and R^5 is independently alkyl, carbocyclyl, heterocyclyl, aryl, heteroaryl, halo, cyano, nitro, $-OR^c$, $-C(O)N(R^d)_2$, $-SO_2R^c$, $-SO_2OR^c$, $-SO_2N(R^d)_2$, $-NR^dC(O)(R^c)$, or $-N(R^d)_2$, wherein alkyl, carbocyclyl, heterocyclyl, aryl, and heteroaryl are optionally substituted by one or more R^7 ; each R^b is hydrogen; each R^c is independently hydrogen, alkyl, carbocyclyl, heterocyclyl, aryl, or heteroaryl, wherein alkyl, aryl, and heteroaryl is optionally substituted by one or more R^6 ; each R^d is independently hydrogen or alkyl, wherein each alkyl is optionally substituted by one or more R^6 ; each R^6 is independently alkyl, carbocyclyl, heterocyclyl, halo, cyano, nitro, or -OH; and each R^7 is

independently alkyl, halo, or oxo.

Neuromuscular Disorders

[0108] The compounds described herein may be useful in the treatment of a neuromuscular disorder. In some embodiments, the neuromuscular disorder comprises amyotrophic lateral sclerosis, multiple sclerosis, myotonia, paramyotonia congenita, potassium-aggravated myotonia, periodic paralysis, hyperkalemic periodic paralysis, hypokalemic periodic paralysis, or laryngospasm with SCN4A mutation. In some embodiments, the methods described herein further comprise identifying a subject having a neuromuscular disorder (e.g., amyotrophic lateral sclerosis, multiple sclerosis, myotonia, paramyotonia congenita, potassium-aggravated myotonia, periodic paralysis, hyperkalemic periodic paralysis, hypokalemic periodic paralysis, or laryngospasm with SCN4A mutation) prior to administration of a compound described herein (e.g., a compound of Formula (I)).

[0109] In one aspect, the present disclosure features a method of treating a neuromuscular disorder (e.g., amyotrophic lateral sclerosis, multiple sclerosis, myotonia, paramyotonia congenita, potassium-aggravated myotonia, periodic paralysis, hyperkalemic periodic paralysis, hypokalemic periodic paralysis, or laryngospasm with SCN4A mutation) comprising administering to a subject in need thereof a compound of Formula (I):



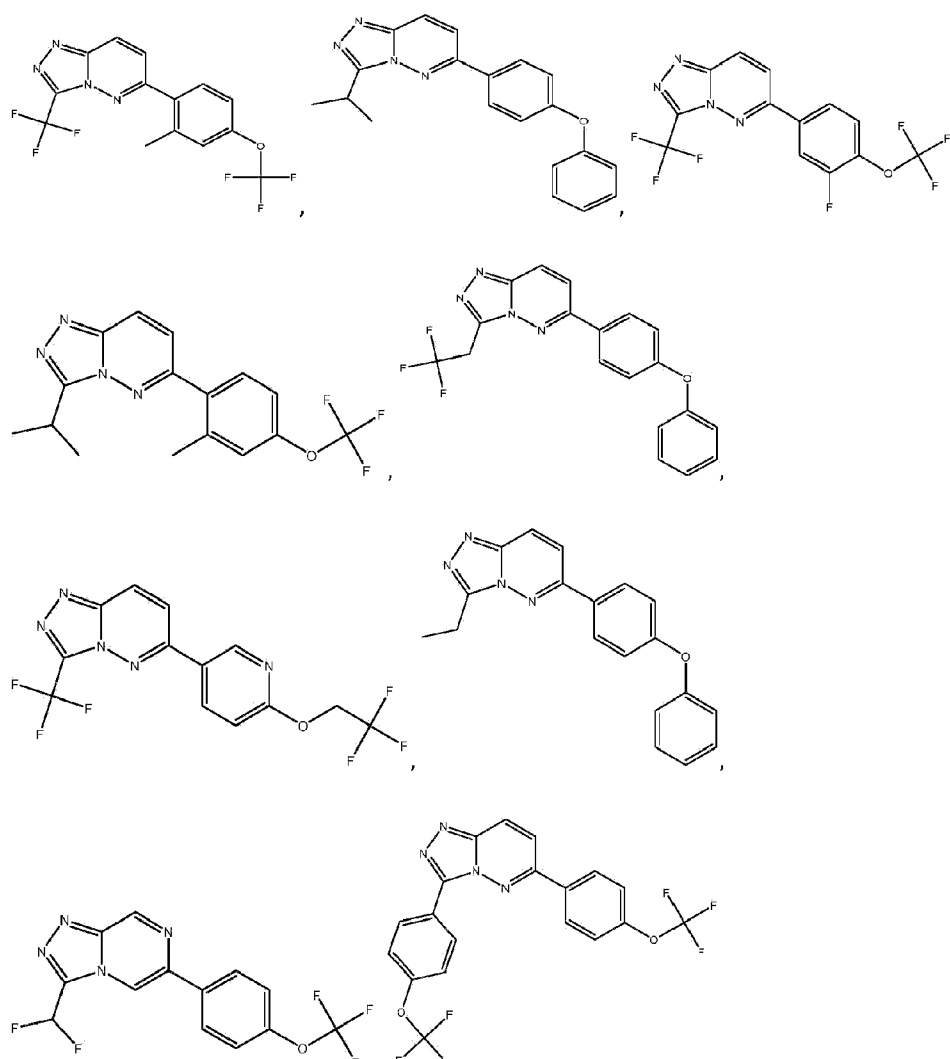
or a pharmaceutically acceptable salt thereof, wherein each of X, Y, and Z is independently N or CR², wherein at least one of X, Y, and Z is independently N; A is aryl or heteroaryl (e.g., monocyclic 6-membered aryl or heteroaryl), each of which is optionally substituted by one or more R³; R² is hydrogen, alkyl, or halo; R¹ is hydrogen, alkyl, alkenyl, alkynyl, -OR^b, carbocyclyl, heterocyclyl, aryl, heteroaryl, wherein alkyl, alkenyl, alkynyl, carbocyclyl, heterocyclyl, aryl, and heteroaryl are optionally substituted with one or more R⁴; each R³ is independently alkyl, carbocyclyl, heterocyclyl, halo, cyano, nitro, -OR^c, -N(R^d)₂, -C(O)R^c, -C(O)OR^c, or -C(O)N(R^d)₂, wherein alkyl, carbocyclyl, and heterocyclyl are optionally substituted with one or more R⁵; each of R⁴ and R⁵ is independently alkyl, carbocyclyl, heterocyclyl, aryl, heteroaryl, halo, cyano, nitro, -OR^c, -C(O)N(R^d)₂, -SO₂R^c, -SO₂OR^c, -SO₂N(R^d)₂, -NR^dC(O)(R^c), or -N(R^d)₂, wherein alkyl, carbocyclyl, heterocyclyl, aryl, and heteroaryl are optionally substituted by one or more R⁷; each R^b is hydrogen; each R^c is independently hydrogen, alkyl, carbocyclyl, heterocyclyl, aryl, or heteroaryl, wherein alkyl, aryl, and heteroaryl is optionally substituted by one or more R⁶; each R^d is independently hydrogen or alkyl, wherein each alkyl is optionally substituted by one or more R⁶; each R⁶ is independently alkyl, carbocyclyl, heterocyclyl, halo, cyano, nitro, or -OH; and each R⁷ is

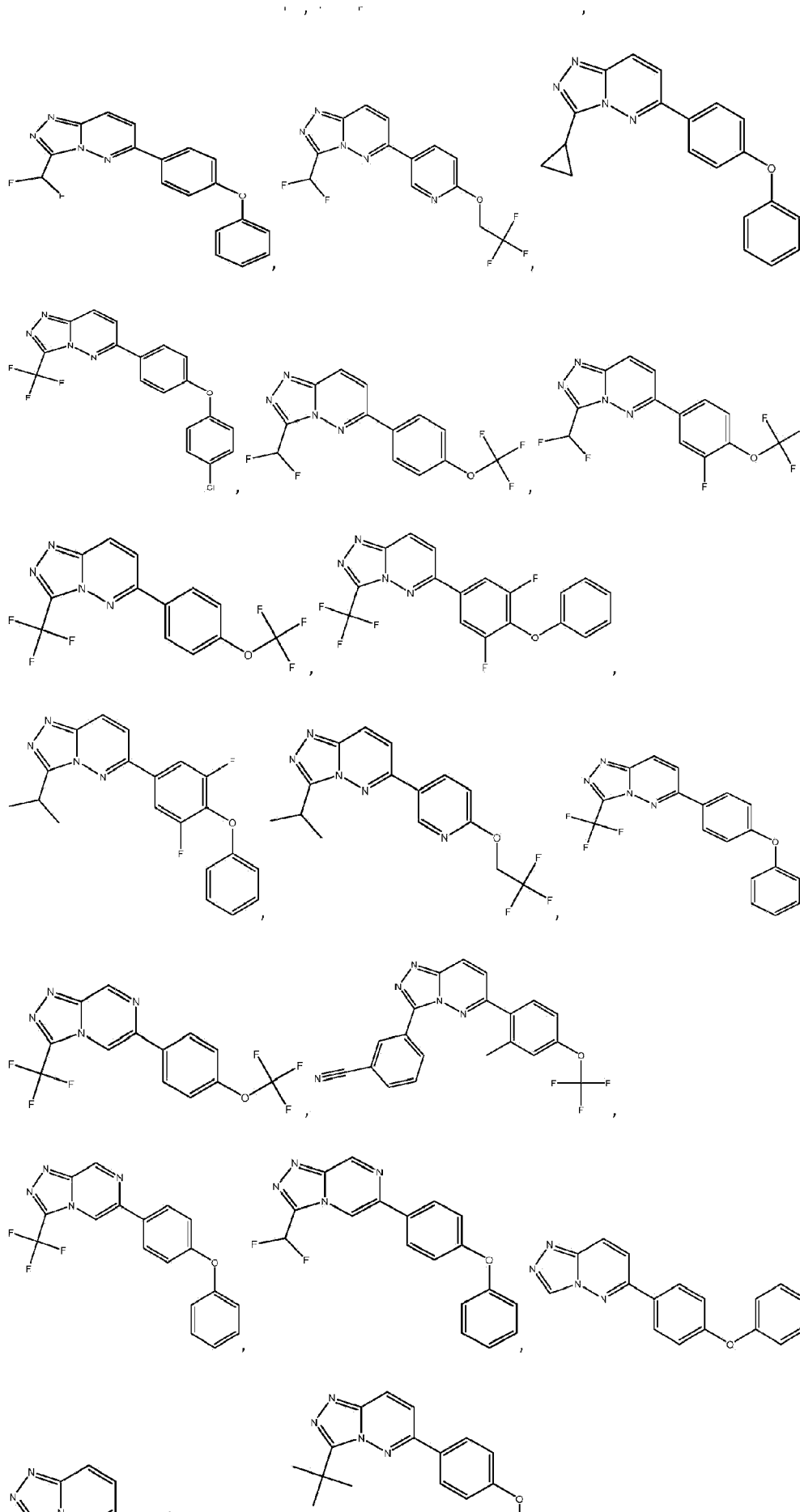
independently alkyl, halo, or oxo.

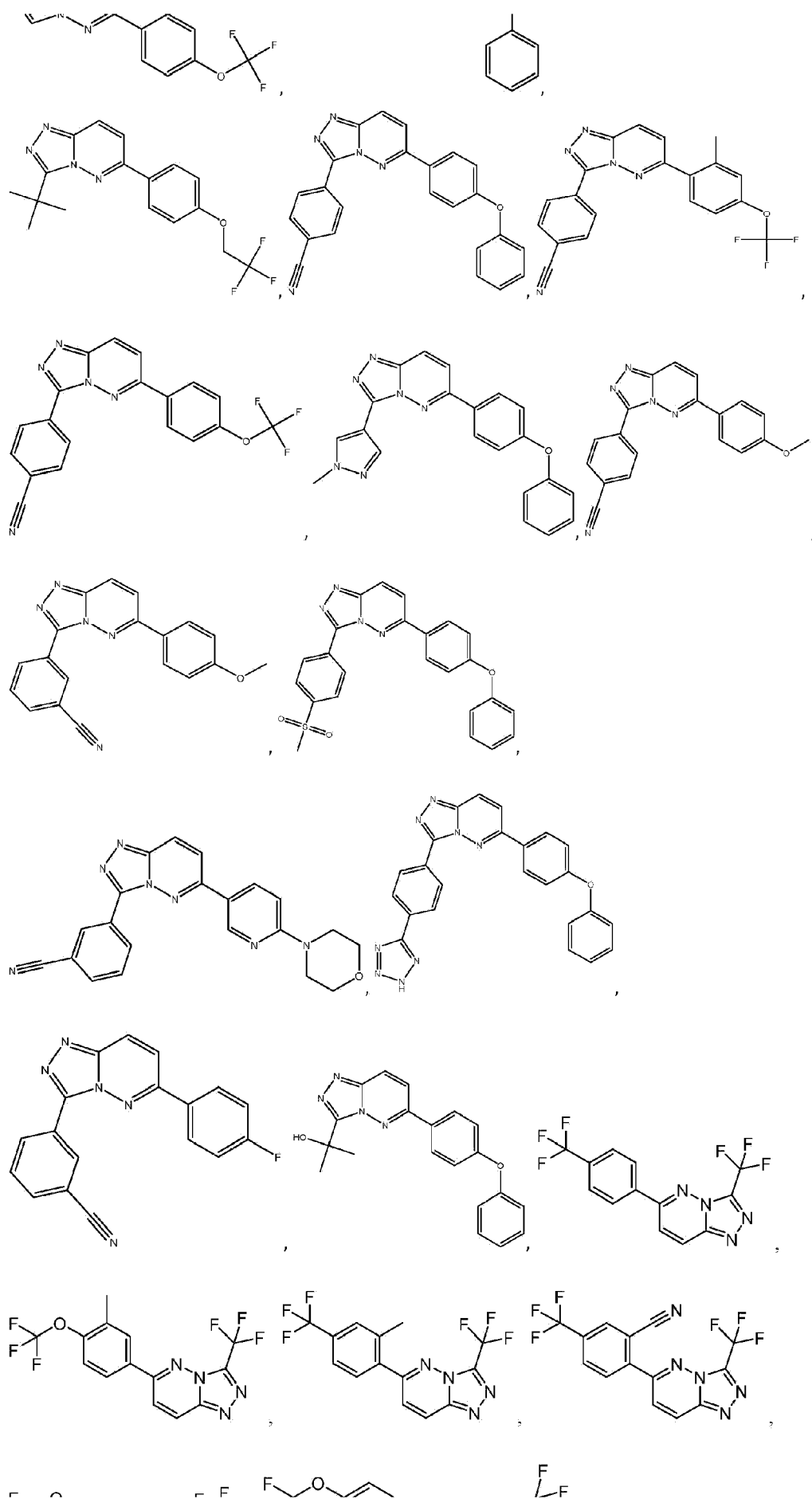
Other Disorders

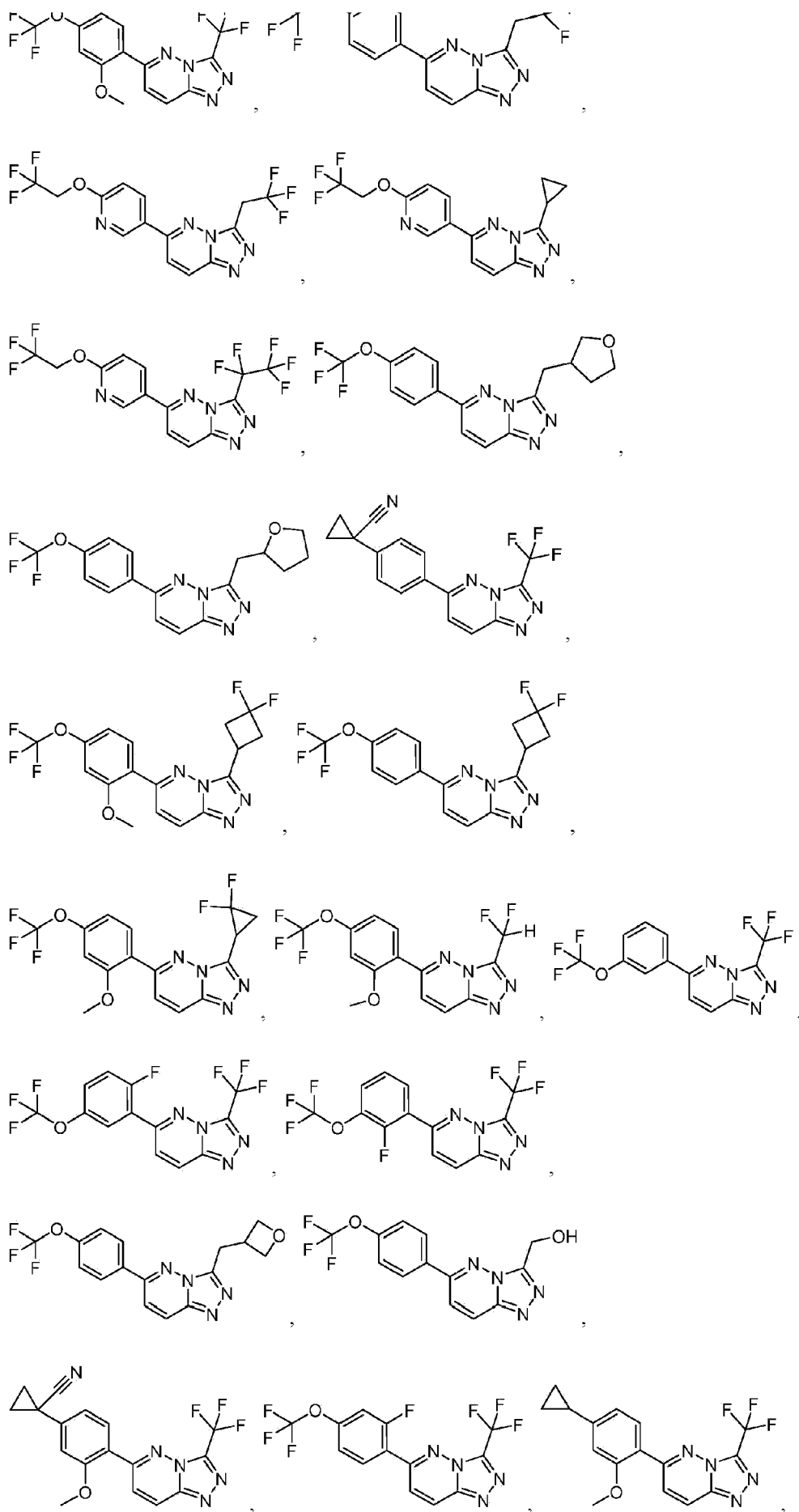
[0110] In some embodiments, a compound of the present disclosure (e.g., a compound of Formula (I)) may have appropriate pharmacokinetic properties such that they may active with regard to the central and/or peripheral nervous system. In some embodiments, the compounds provided herein are used to treat a cardiovascular disease such as atrial and ventricular arrhythmias, including atrial fibrillation, Prinzmetal's (variant) angina, stable angina, unstable angina, ischemia and reperfusion injury in cardiac, kidney, liver and the brain, exercise induced angina, pulmonary hypertension, congestive heart disease including diastolic and systolic heart failure, and myocardial infarction. In some embodiments, the compounds provided herein may be used in the treatment of diseases affecting the neuromuscular system resulting in itching, seizures, or paralysis, or in the treatment of diabetes or reduced insulin sensitivity, and disease states related to diabetes, such as diabetic peripheral neuropathy.

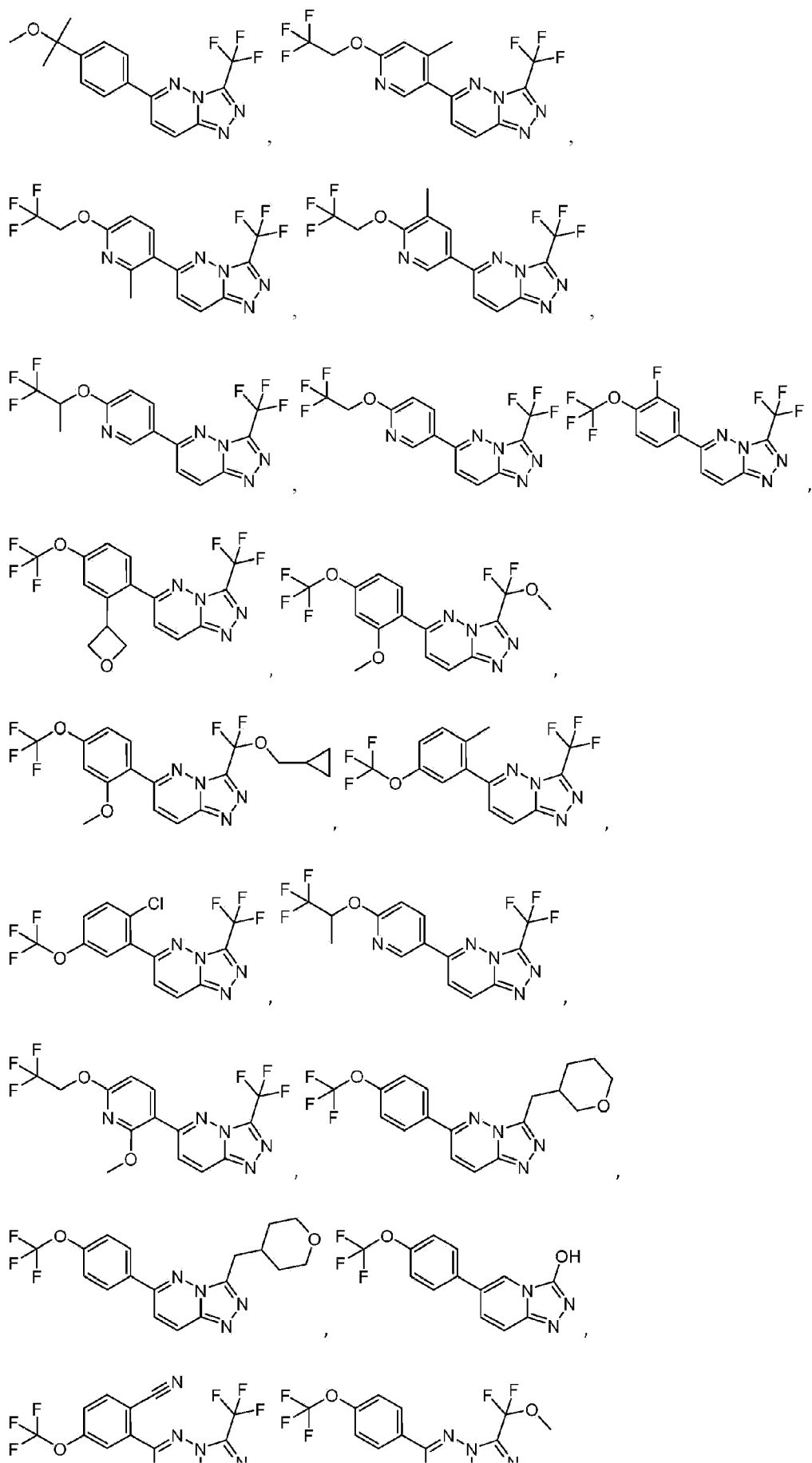
[0111] In any and all aspects, in some embodiments, the compound of Formula (I) is selected from:

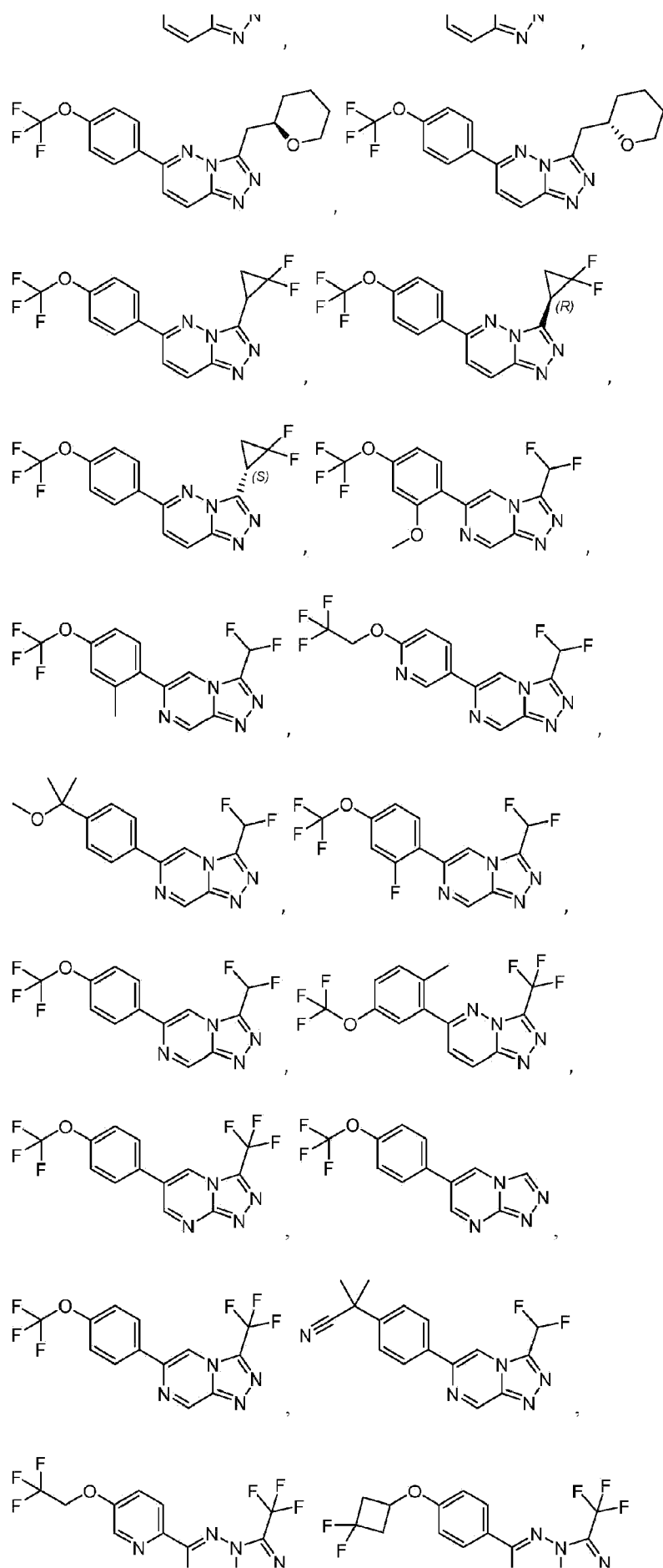


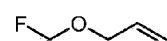
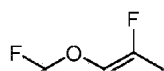
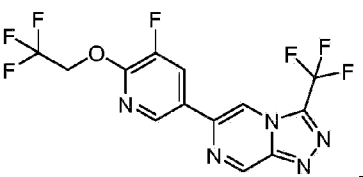
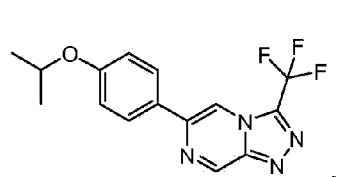
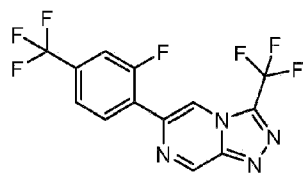
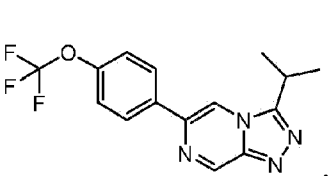
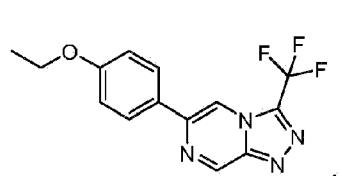
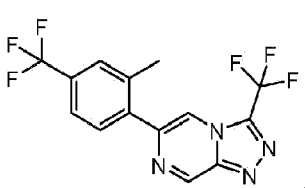
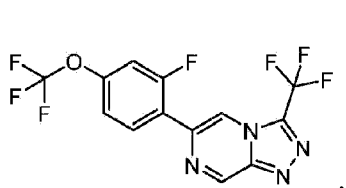
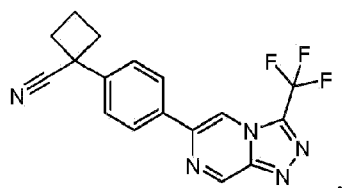
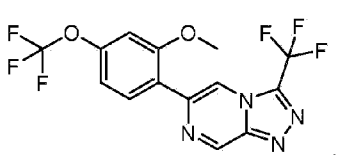
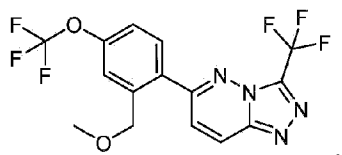
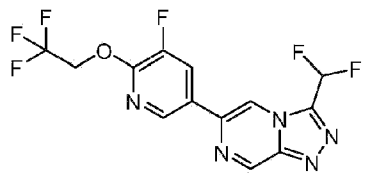
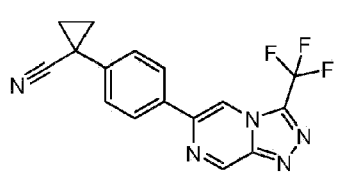
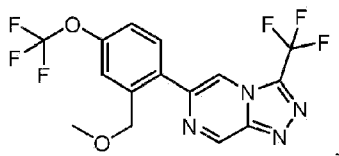
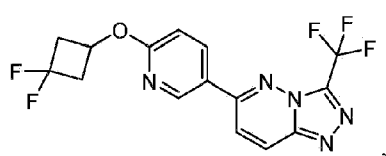
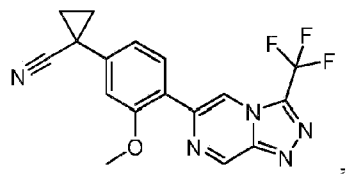
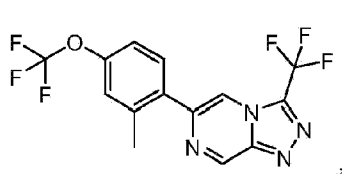
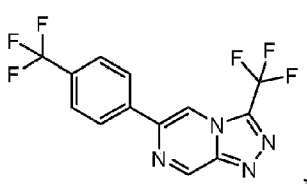
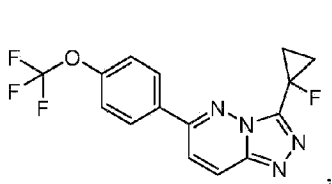
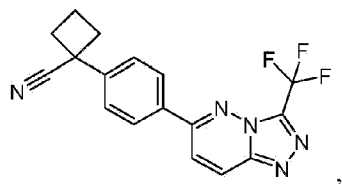
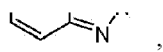
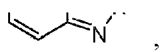


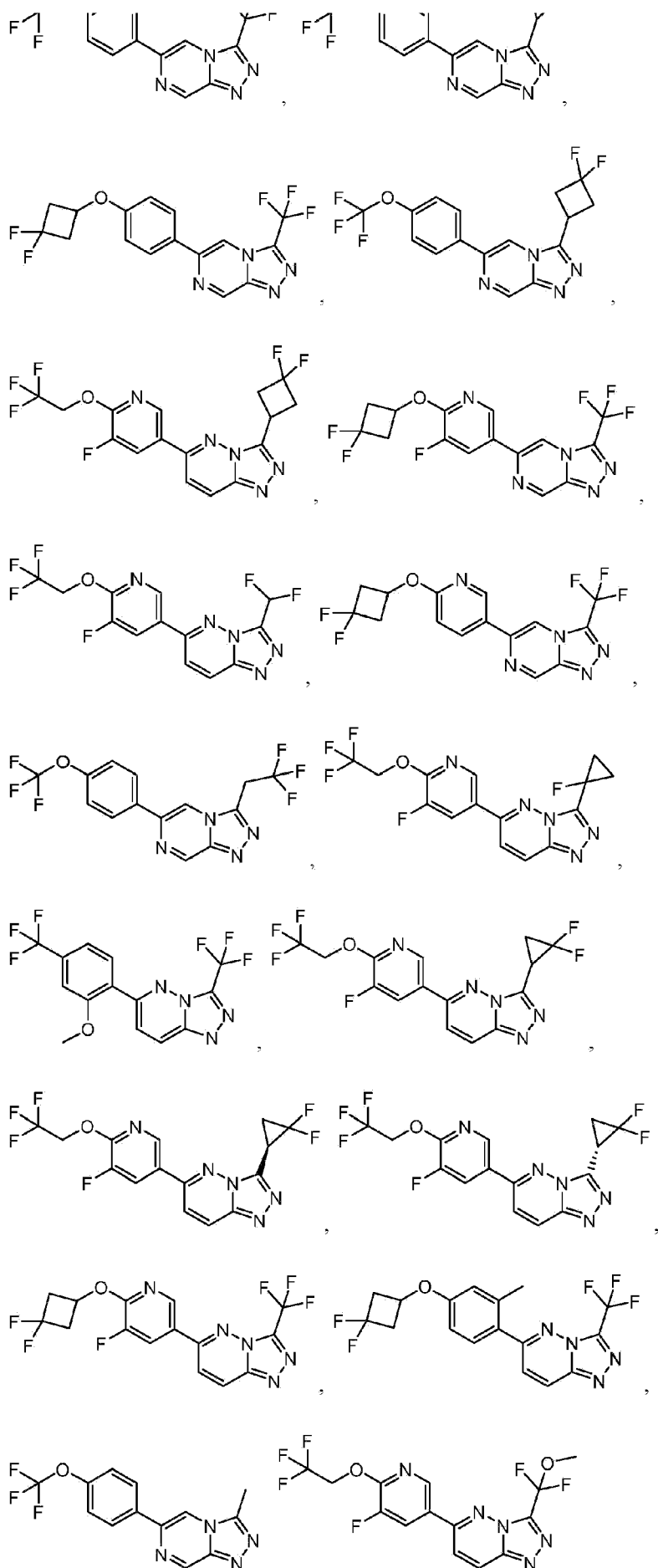


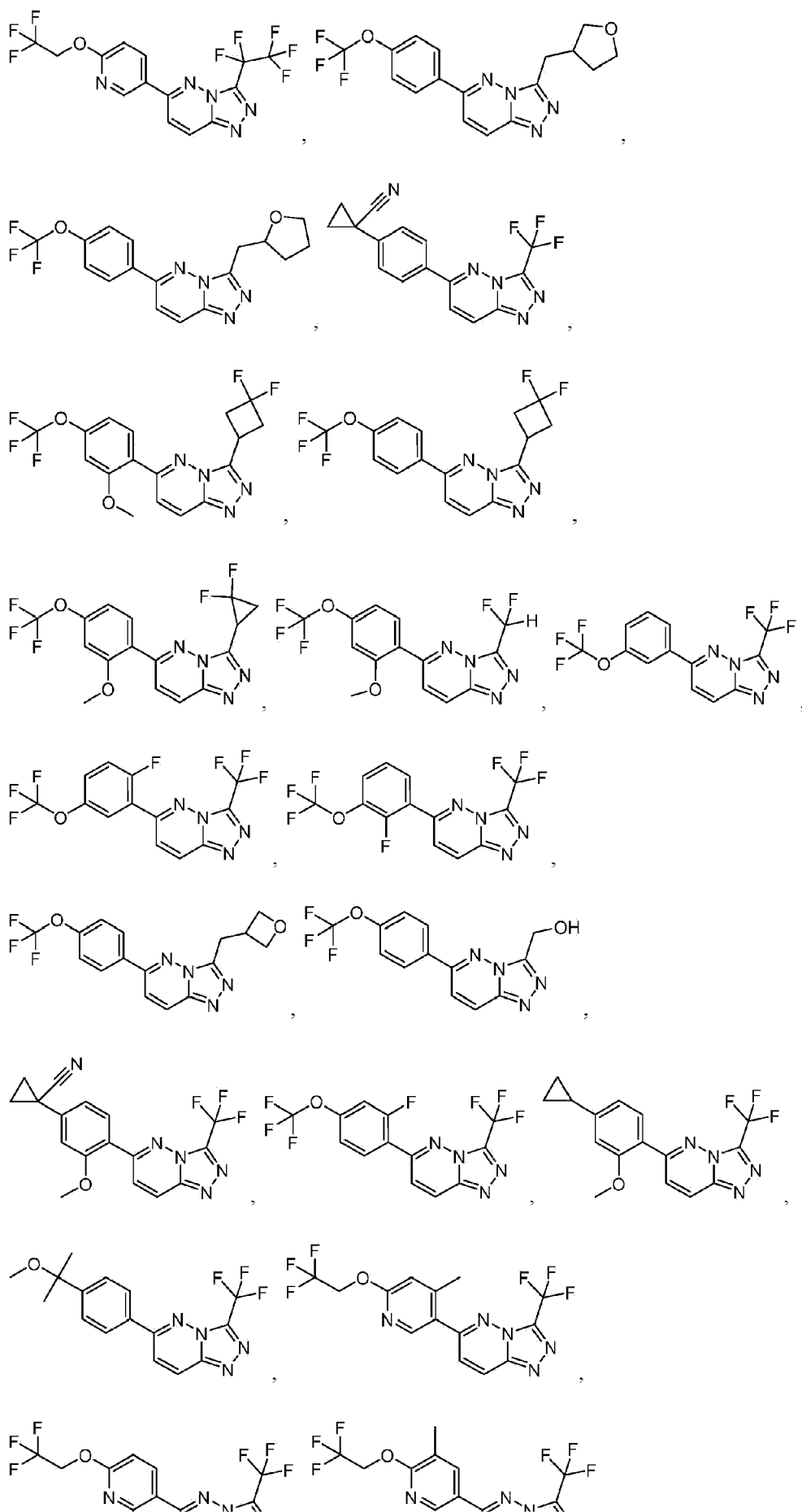


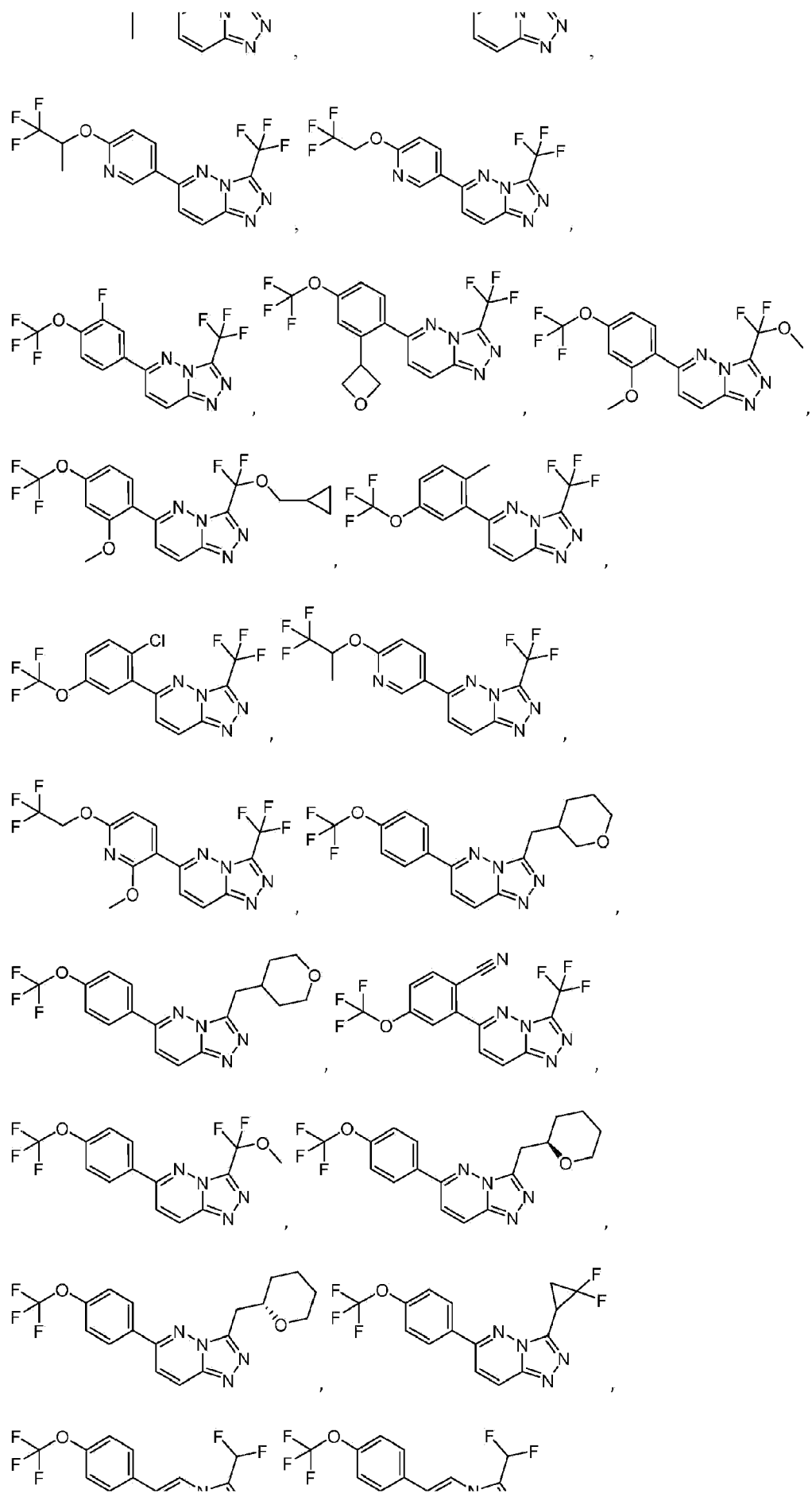


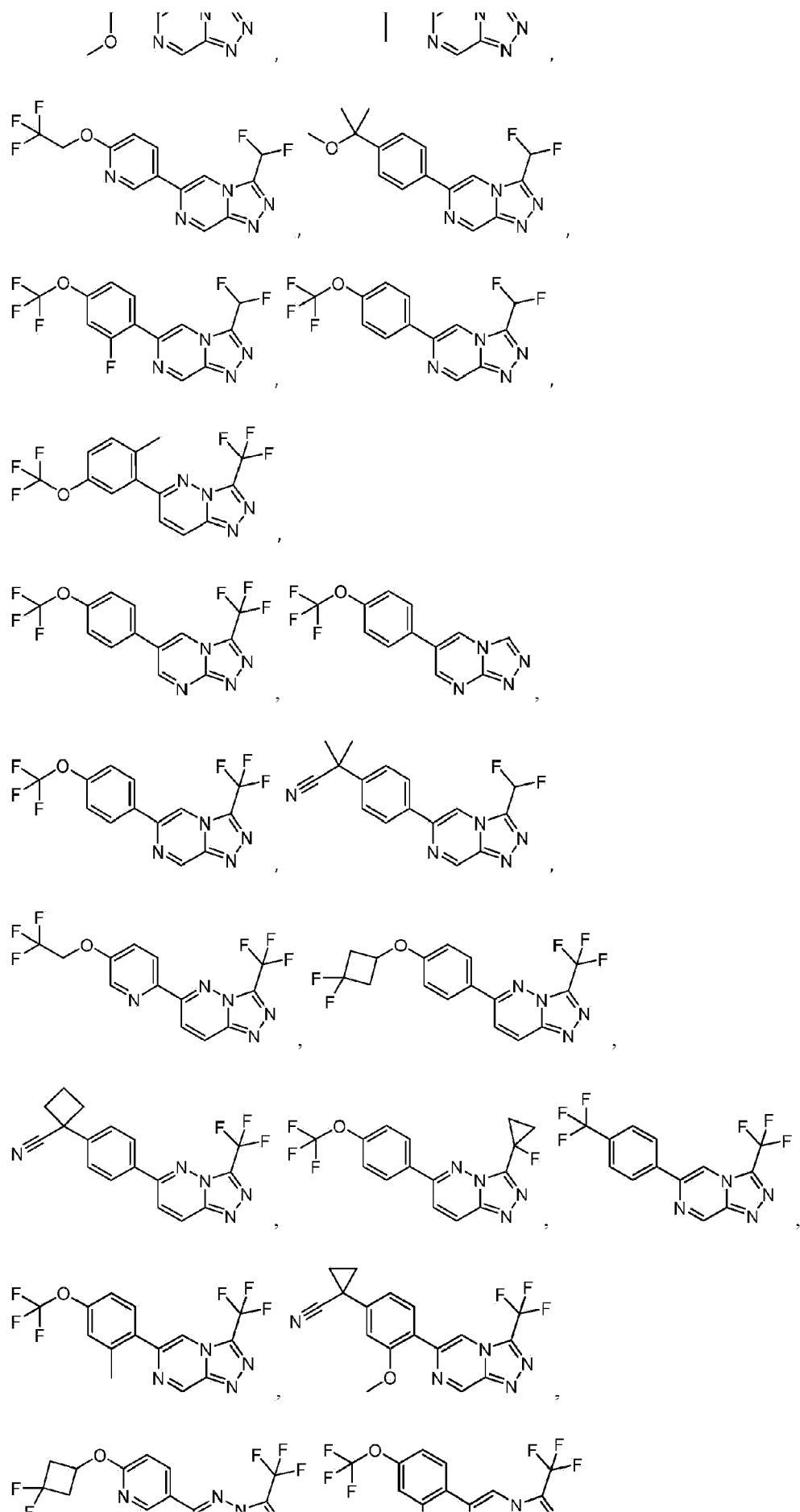


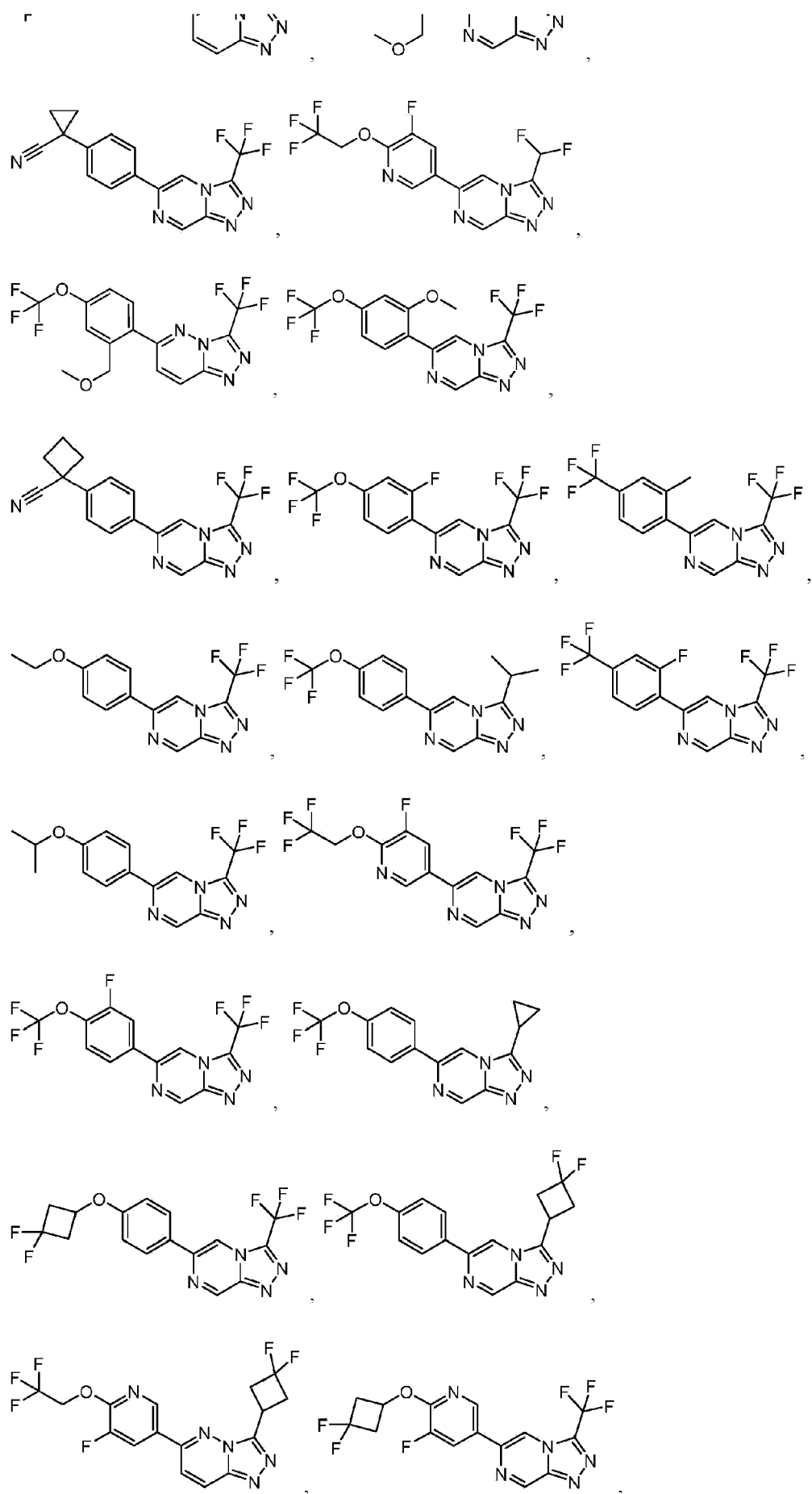


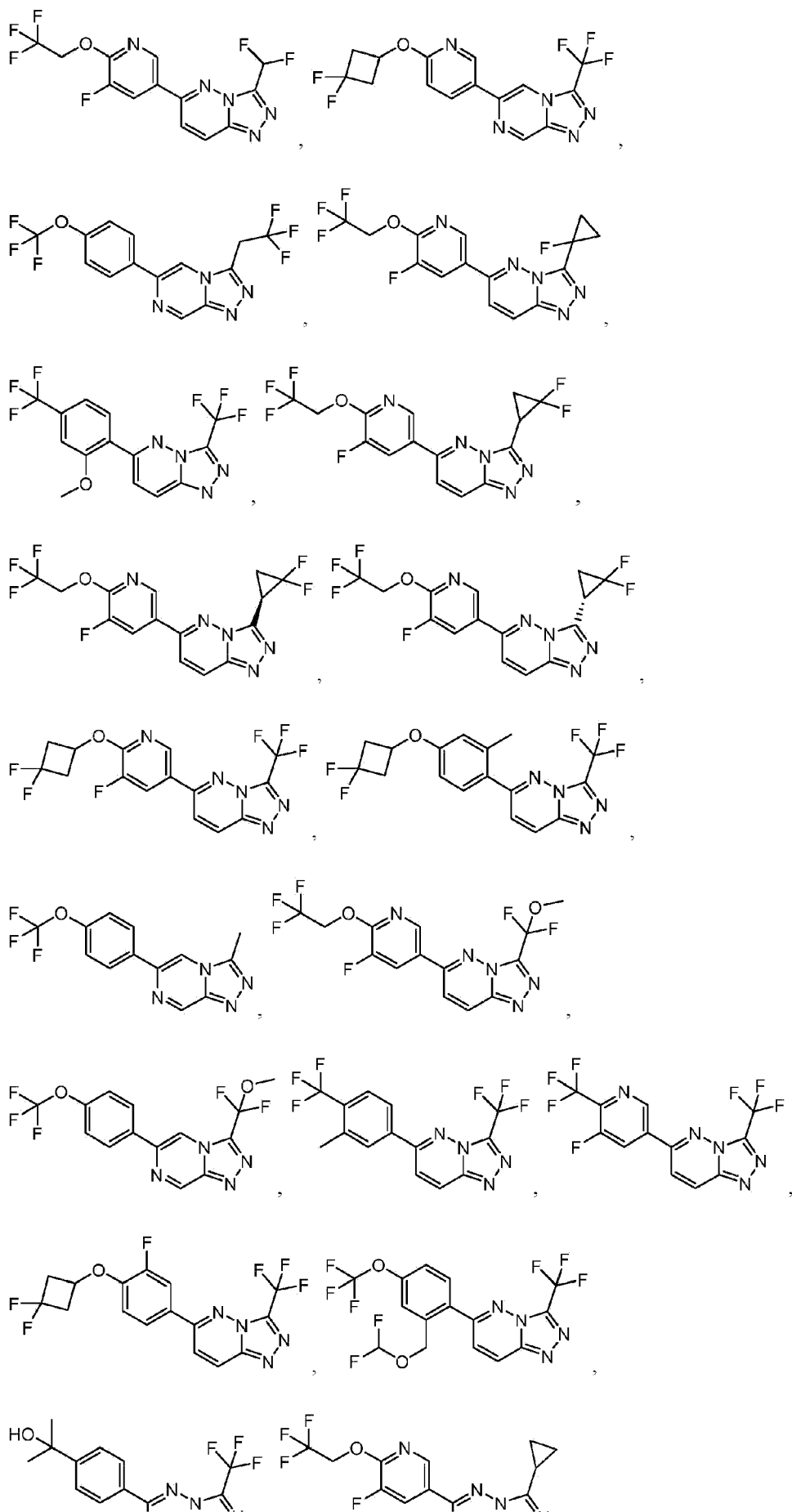












cyclodextrin derivatives, and vegetable oils may also be employed. The proper fluidity can be maintained, for example, by the use of a coating, such as lecithin, by the maintenance of the required particle size in the case of dispersion and by the use of surfactants. The prevention of the action of microorganisms can be brought about by various antibacterial and antifungal agents, for example, parabens, chlorobutanol, phenol, sorbic acid, thimerosal, and the like.

[0116] Sterile injectable solutions are prepared by incorporating a compound according to the present invention in the required amount in the appropriate solvent with various other ingredients as enumerated above, as required, followed by filtered sterilization. Generally, dispersions are prepared by incorporating the various sterilized active ingredients into a sterile vehicle which contains the basic dispersion medium and the required other ingredients from those enumerated above. In the case of sterile powders for the preparation of sterile injectable solutions, the preferred methods of preparation are vacuum-drying and freeze-drying techniques which yield a powder of the active ingredient plus any additional desired ingredient from a previously sterile-filtered solution thereof.

[0117] Oral administration is another route for administration of compounds in accordance with the invention. Administration may be via capsule or enteric coated tablets, or the like. In making the pharmaceutical compositions that include at least one compound described herein, the active ingredient is usually diluted by an excipient and/or enclosed within such a carrier that can be in the form of a capsule, sachet, paper or other container. When the excipient serves as a diluent, it can be in the form of a solid, semi-solid, or liquid material (as above), which acts as a vehicle, carrier or medium for the active ingredient. Thus, the compositions can be in the form of tablets, pills, powders, lozenges, sachets, cachets, elixirs, suspensions, emulsions, solutions, syrups, aerosols (as a solid or in a liquid medium), ointments containing, for example, up to 10% by weight of the active compound, soft and hard gelatin capsules, sterile injectable solutions, and sterile packaged powders.

[0118] Some examples of suitable excipients include lactose, dextrose, sucrose, sorbitol, mannitol, starches, gum acacia, calcium phosphate, alginates, tragacanth, gelatin, calcium silicate, microcrystalline cellulose, polyvinylpyrrolidone, cellulose, sterile water, syrup, and methyl cellulose. The formulations can additionally include: lubricating agents such as talc, magnesium stearate, and mineral oil; wetting agents; emulsifying and suspending agents; preserving agents such as methyl and propylhydroxy-benzoates; sweetening agents; and flavoring agents.

[0119] The compositions of the invention can be Formulated so as to provide quick, sustained or delayed release of the active ingredient after administration to the patient by employing procedures known in the art. Controlled release drug delivery systems for oral administration include osmotic pump systems and dissolutional systems containing polymer-coated reservoirs or drug-polymer matrix formulations. Examples of controlled release systems are given in U.S. Pat. Nos. 3,845,770; 4,326,525; 4,902,514; and 5,616,345. Another formulation for use in the methods of the present invention employs transdermal delivery devices ("patches"). Such transdermal patches may be used to provide continuous or discontinuous infusion of the

compounds of the present invention in controlled amounts. The construction and use of transdermal patches for the delivery of pharmaceutical agents is well known in the art. See, e.g., U.S. Pat. Nos. 5,023,252, 4,992,445 and 5,001,139. Such patches may be constructed for continuous, pulsatile, or on demand delivery of pharmaceutical agents.

[0120] The compositions are preferably Formulated in a unit dosage form. The term "unit dosage forms" refers to physically discrete units suitable as unitary dosages for human subjects and other mammals, each unit containing a predetermined quantity of active material calculated to produce the desired therapeutic effect, in association with a suitable pharmaceutical excipient (e.g., a tablet, capsule, ampoule). The compounds are generally administered in a pharmaceutically effective amount. Preferably, for oral administration, each dosage unit contains from 1 mg to 2 g of a compound described herein, and for parenteral administration, preferably from 0.1 to 700 mg of a compound a compound described herein. It will be understood, however, that the amount of the compound actually administered usually will be determined by a physician, in the light of the relevant circumstances, including the condition to be treated, the chosen route of administration, the actual compound administered and its relative activity, the age, weight, and response of the individual patient, the severity of the patient's symptoms, and the like.

[0121] For preparing solid compositions such as tablets, the principal active ingredient is mixed with a pharmaceutical excipient to form a solid preformulation composition containing a homogeneous mixture of a compound of the present invention. When referring to these preformulation compositions as homogeneous, it is meant that the active ingredient is dispersed evenly throughout the composition so that the composition may be readily subdivided into equally effective unit dosage forms such as tablets, pills and capsules.

[0122] The tablets or pills of the present invention may be coated or otherwise compounded to provide a dosage form affording the advantage of prolonged action, or to protect from the acid conditions of the stomach. For example, the tablet or pill can comprise an inner dosage and an outer dosage component, the latter being in the form of an envelope over the former. The two components can be separated by an enteric layer that serves to resist disintegration in the stomach and permit the inner component to pass intact into the duodenum or to be delayed in release. A variety of materials can be used for such enteric layers or coatings, such materials including a number of polymeric acids and mixtures of polymeric acids with such materials as shellac, cetyl alcohol, and cellulose acetate.

[0123] Compositions for inhalation or insufflation include solutions and suspensions in pharmaceutically acceptable, aqueous or organic solvents, or mixtures thereof, and powders. The liquid or solid compositions may contain suitable pharmaceutically acceptable excipients as described supra. Preferably, the compositions are administered by the oral or nasal respiratory route for local or systemic effect. Compositions in preferably pharmaceutically acceptable solvents may be nebulized by use of inert gases. Nebulized solutions may be inhaled directly from the nebulizing device or the nebulizing device may be attached to a facemask tent, or intermittent positive pressure breathing machine. Solution, suspension, or

powder compositions may be administered, preferably orally or nasally, from devices that deliver the formulation in an appropriate manner.

Combination Therapy

[0124] A compound or composition described herein (e.g., for use in modulating a sodium ion channel, e.g., the late sodium (INaL) current) may be administered in combination with another agent or therapy. A subject to be administered a compound disclosed herein may have a disease, disorder, or condition, or a symptom thereof, that would benefit from treatment with another agent or therapy. These diseases or conditions can relate to epilepsy or an epilepsy syndrome, a neurodevelopmental disorder, pain, or a neuromuscular disorder.

Antiepilepsy Agents

[0125] Anti-epilepsy agents include brivaracetam, carbamazepine, clobazam, clonazepam, diazepam, divalproex, eslicarbazepine, ethosuximide, ezogabine, felbamate, gabapentin, lacosamide, lamotrigine, levetiracetam, lorazepam, oxcarbazepine, permpanel, phenobarbital, phenytoin, pregabalin, primidone, rufinamide, tigabine, topiramate, valproic acid, vigabatrin, zonisamide.

Cardiovascular Agent Combination Therapy

[0126] Cardiovascular related diseases or conditions that can benefit from a combination treatment of the sodium channel blockers of the invention with other therapeutic agents include, without limitation, angina including stable angina, unstable angina (UA), exercised-induced angina, variant angina, arrhythmias, intermittent claudication, myocardial infarction including non-STE myocardial infarction (NSTEMI), pulmonary hypertension including pulmonary arterial hypertension, heart failure including congestive (or chronic) heart failure and diastolic heart failure and heart failure with preserved ejection fraction (diastolic dysfunction), acute heart failure, or recurrent ischemia.

[0127] Therapeutic agents suitable for treating cardiovascular related diseases or conditions include anti-anginals, heart failure agents, antithrombotic agents, antiarrhythmic agents, antihypertensive agents, and lipid lowering agents.

[0128] The co-administration of the sodium channel blockers of the invention with therapeutic agents suitable for treating cardiovascular related conditions allows enhancement in the standard of care therapy the patient is currently receiving.

Anti-Anginals

[0129] Anti-anginals include beta-blockers, calcium channel blockers, and nitrates. Beta blockers reduce the heart's need for oxygen by reducing its workload resulting in a decreased heart rate and less vigorous heart contraction. Examples of beta-blockers include acebutolol (Sectral), atenolol (Tenormin), betaxolol (Kerlone), bisoprolol/hydrochlorothiazide (Ziac), bisoprolol (Zebeta), carteolol (Cartrol), esmolol (Brevibloc), labetalol (Normodyne, Trandate), metoprolol (Lopressor, Toprol XL), nadolol (Corgard), propranolol (Inderal), sotalol (Betapace), and timolol (Blocadren).

[0130] Nitrates dilate the arteries and veins thereby increasing coronary blood flow and decreasing blood pressure. Examples of nitrates include nitroglycerin, nitrate patches, isosorbide dinitrate, and isosorbide-5-mononitrate.

[0131] Calcium channel blockers prevent the normal flow of calcium into the cells of the heart and blood vessels causing the blood vessels to relax thereby increasing the supply of blood and oxygen to the heart. Examples of calcium channel blockers include amlodipine (Norvasc, Lotrel), bepridil (Vascor), diltiazem (Cardizem, Tiazac), felodipine (Plendil), nifedipine (Adalat, Procardia), nimodipine (Nimotop), nisoldipine (Sular), verapamil (Calan, Isoptin, Verelan), and nicardipine.

Heart Failure Agents

[0132] Agents used to treat heart failure include diuretics, ACE inhibitors, vasodilators, and cardiac glycosides. Diuretics eliminate excess fluids in the tissues and circulation thereby relieving many of the symptoms of heart failure. Examples of diuretics include hydrochlorothiazide, metolazone (Zaroxolyn), furosemide (Lasix), bumetanide (Bumex), spironolactone (Aldactone), and eplerenone (Inspra).

[0133] Angiotensin converting enzyme (ACE) inhibitors reduce the workload on the heart by expanding the blood vessels and decreasing resistance to blood flow. Examples of ACE inhibitors include benazepril (Lotensin), captopril (Capoten), enalapril (Vasotec), fosinopril (Monopril), lisinopril (Prinivil, Zestril), moexipril (Univasc), perindopril (Aceon), quinapril (Accupril), ramipril (Altace), and trandolapril (Mavik).

[0134] Vasodilators reduce pressure on the blood vessels by making them relax and expand. Examples of vasodilators include hydralazine, diazoxide, prazosin, clonidine, and methyldopa. ACE inhibitors, nitrates, potassium channel activators, and calcium channel blockers also act as vasodilators.

[0135] Cardiac glycosides are compounds that increase the force of the heart's contractions. These compounds strengthen the pumping capacity of the heart and improve irregular heartbeat activity. Examples of cardiac glycosides include digitalis, digoxin, and digitoxin.

Antithrombotic Agents

[0136] Antithrombotics inhibit the clotting ability of the blood. There are three main types of antithrombotics--platelet inhibitors, anticoagulants, and thrombolytic agents.

[0137] Platelet inhibitors inhibit the clotting activity of platelets, thereby reducing clotting in the arteries. Examples of platelet inhibitors include acetylsalicylic acid (aspirin), ticlopidine, clopidogrel (plavix), dipyridamole, cilostazol, persantine sulfinpyrazone, dipyridamole, indomethacin, and glycoprotein IIb/IIIa inhibitors, such as abciximab, tirofiban, and eptifibatide (Integrelin). Beta blockers and calcium channel blockers also have a platelet-inhibiting effect.

[0138] Anticoagulants prevent blood clots from growing larger and prevent the formation of new clots. Examples of anticoagulants include bivalirudin (Angiomax), warfarin (Coumadin), unfractionated heparin, low molecular weight heparin, danaparoid, lepirudin, and argatroban.

[0139] Thrombolytic agents act to break down an existing blood clot. Examples of thrombolytic agents include streptokinase, urokinase, and tenecteplase (TNK), and tissue plasminogen activator (t-PA).

Antiarrhythmic Agents

[0140] Antiarrhythmic agents are used to treat disorders of the heart rate and rhythm. Examples of antiarrhythmic agents include amiodarone, dronedarone, quinidine, procainamide, lidocaine, and propafenone. Cardiac glycosides and beta blockers are also used as antiarrhythmic agents.

[0141] Combinations with amiodarone and dronedarone are of particular interest given the recently discovered synergistic effects of the sodium channel blocker ranolazine and amiodarone and dronedarone.

Antihypertensive Agents

[0142] Antihypertensive agents are used to treat hypertension, a condition in which the blood pressure is consistently higher than normal. Hypertension is associated with many aspects of cardiovascular disease, including congestive heart failure, atherosclerosis, and clot formation. Examples of antihypertensive agents include alpha-1-adrenergic antagonists, such as prazosin (Minipress), doxazosin mesylate (Cardura), prazosin hydrochloride (Minipress), prazosin, polythiazide (Minizide), and terazosin hydrochloride (Hytrin); beta-adrenergic antagonists, such as propranolol (Inderal), nadolol (Corgard), timolol (Blocadren), metoprolol (Lopressor), and

pindolol (Visken); central alpha-adrenoceptor agonists, such as clonidine hydrochloride (Catapres), clonidine hydrochloride and chlorthalidone (Clorpres, Combipres), guanabenz Acetate (Wytensin), guanfacine hydrochloride (Tenex), methyldopa (Aldomet), methyldopa and chlorothiazide (Aldoclor), methyldopa and hydrochlorothiazide (Aldoril); combined alpha/beta-adrenergic antagonists, such as labetalol (Normodyne, Trandate), Carvedilol (Coreg); adrenergic neuron blocking agents, such as guanethidine (ismelin), reserpine (Serpasil); central nervous system-acting antihypertensives, such as clonidine (Catapres), methyldopa (Aldomet), guanabenz (Wytensin); anti-angiotensin II agents; ACE inhibitors, such as perindopril (Aceon) captopril (Capoten), enalapril (Vasotec), lisinopril (Prinivil, Zestril); angiotensin-II receptor antagonists, such as Candesartan (Atacand), Eprosartan (Teveten), Irbesartan (Avapro), Losartan (Cozaar), Telmisartan (Micardis), Valsartan (Diovan); calcium channel blockers, such as verapamil (Calan, Isoptin), diltiazem (Cardizem), nifedipine (Adalat, Procardia); diuretics; direct vasodilators, such as nitroprusside (Nipride), diazoxide (Hyperstat IV), hydralazine (Apresoline), minoxidil (Loniten), verapamil; and potassium channel activators, such as aprikalim, bimakalim, cromakalim, emakalim, nicorandil, and pinacidil.

Lipid Lowering Agents

[0143] Lipid lowering agents are used to lower the amounts of cholesterol or fatty sugars present in the blood. Examples of lipid lowering agents include bezafibrate (Bezalip), ciprofibrate (Modalim), and statins, such as atorvastatin (Lipitor), fluvastatin (Lescol), lovastatin (Mevacor, Altocor), mevastatin, pitavastatin (Livalo, Pitava) pravastatin (Lipostat), rosuvastatin (Crestor), and simvastatin (Zocor).

[0144] In this invention, the patient presenting with an acute coronary disease event often suffers from secondary medical conditions such as one or more of a metabolic disorder, a pulmonary disorder, a peripheral vascular disorder, or a gastrointestinal disorder. Such patients can benefit from treatment of a combination therapy comprising administering to the patient ranolazine in combination with at least one therapeutic agent.

Pulmonary Disorders Combination Therapy

[0145] Pulmonary disorder refers to any disease or condition related to the lungs. Examples of pulmonary disorders include, without limitation, asthma, chronic obstructive pulmonary disease (COPD), bronchitis, and emphysema.

[0146] Examples of therapeutics agents used to treat pulmonary disorders include bronchodilators including beta2 agonists and anticholinergics, corticosteroids, and electrolyte supplements. Specific examples of therapeutic agents used to treat pulmonary disorders include epinephrine, terbutaline (Brethaire, Bricanyl), albuterol (Proventil), salmeterol (Serevent, Serevent Diskus), theophylline, ipratropium bromide (Atrovent), tiotropium (Spiriva),

methylprednisolone (Solu-Medrol, Medrol), magnesium, and potassium.

Metabolic Disorders Combination Therapy

[0147] Examples of metabolic disorders include, without limitation, diabetes, including type I and type II diabetes, metabolic syndrome, dyslipidemia, obesity, glucose intolerance, hypertension, elevated serum cholesterol, and elevated triglycerides.

[0148] Examples of therapeutic agents used to treat metabolic disorders include antihypertensive agents and lipid lowering agents, as described in the section "Cardiovascular Agent Combination Therapy" above. Additional therapeutic agents used to treat metabolic disorders include insulin, sulfonylureas, biguanides, alpha-glucosidase inhibitors, and incretin mimetics.

Peripheral Vascular Disorders Combination Therapy

[0149] Peripheral vascular disorders are disorders related to the blood vessels (arteries and veins) located outside the heart and brain, including, for example peripheral arterial disease (PAD), a condition that develops when the arteries that supply blood to the internal organs, arms, and legs become completely or partially blocked as a result of atherosclerosis.

Gastrointestinal Disorders Combination Therapy

[0150] Gastrointestinal disorders refer to diseases and conditions associated with the gastrointestinal tract. Examples of gastrointestinal disorders include gastroesophageal reflux disease (GERD), inflammatory bowel disease (IBD), gastroenteritis, gastritis and peptic ulcer disease, and pancreatitis.

[0151] Examples of therapeutic agents used to treat gastrointestinal disorders include proton pump inhibitors, such as pantoprazole (Protonix), lansoprazole (Prevacid), esomeprazole (Nexium), omeprazole (Prilosec), rabeprazole; H2 blockers, such as cimetidine (Tagamet), ranitidine (Zantac), famotidine (Pepcid), nizatidine (Axid); prostaglandins, such as misoprostol (Cytotec); sucralfate; and antacids.

Antibiotics, Analgesics, Antidepressants and Anti-anxiety Agents Combination Therapy

[0152] Patients presenting with an acute coronary disease event may exhibit conditions that benefit from administration of therapeutic agent or agents that are antibiotics, analgesics,

antidepressant and anti-anxiety agents in combination with ranolazine.

Antibiotics

[0153] Antibiotics are therapeutic agents that kill, or stop the growth of, microorganisms, including both bacteria and fungi. Example of antibiotic agents include .beta.-Lactam antibiotics, including penicillins (amoxicillin), cephalosporins, such as cefazolin, cefuroxime, cefadroxil (Duricef), cephalexin (Keflex), cephradine (Velosef), cefaclor (Ceclor), cefuroxime axetil (Ceftin), cefprozil (Cefzil), loracarbef (Lorabid), cefixime (Suprax), cefpodoxime proxetil (Vantin), ceftibuten (Cedax), cefdinir (Omnicef), ceftriaxone (Rocephin), carbapenems, and monobactams; tetracyclines, such as tetracycline; macrolide antibiotics, such as erythromycin; aminoglycosides, such as gentamicin, tobramycin, amikacin; quinolones such as ciprofloxacin; cyclic peptides, such as vancomycin, streptogramins, polymyxins; lincosamides, such as clindamycin; oxazolidinones, such as linezolid; and sulfa antibiotics, such as sulfisoxazole.

Analgesics

[0154] Analgesics are therapeutic agents that are used to relieve pain. Examples of analgesics include opiates and morphinomimetics, such as fentanyl and morphine; paracetamol; NSAIDs, and COX-2 inhibitors. Given the ability of the sodium channel blockers of the invention to treat neuropathic pain via inhibition of the Nav 1.7 and 1.8 sodium channels, combination with analgesics are particularly envisioned. See U.S. Patent Application Publication 20090203707.

Antidepressant and Anti-anxiety Agents

[0155] Antidepressant and anti-anxiety agents include those agents used to treat anxiety disorders, depression, and those used as sedatives and tranquilizers. Examples of antidepressant and anti-anxiety agents include benzodiazepines, such as diazepam, lorazepam, and midazolam; benzodiazepines; barbiturates; glutethimide; chloral hydrate; meprobamate; sertraline (Zoloft, Lustral, Apo-Sertral, Asentra, Gladem, Serlift, Stimuloton); escitalopram (Lexapro, Cipralex); fluoxetine (Prozac, Sarafem, Fluctin, Fontex, Prodep, Fludep, Lovan); venlafaxine (Effexor XR, Efexor); citalopram (Celexa, Cipramil, Talohexane); paroxetine (Paxil, Seroxat, Aropax); trazodone (Desyrel); amitriptyline (Elavil); and bupropion (Wellbutrin, Zyban).

[0156] Accordingly, one aspect of the invention provides for a composition comprising the sodium channel blockers of the invention and at least one therapeutic agent. In an alternative embodiment, the composition comprises the sodium channel blockers of the invention and at least two therapeutic agents. In further alternative embodiments, the composition comprises the sodium channel blockers of the invention and at least three therapeutic agents, the sodium

channel blockers of the invention and at least four therapeutic agents, or the sodium channel blockers of the invention and at least five therapeutic agents.

[0157] The methods of combination therapy include co-administration of a single formulation containing the sodium channel blockers of the invention and therapeutic agent or agents, essentially contemporaneous administration of more than one formulation comprising the sodium channel blocker of the invention and therapeutic agent or agents, and consecutive administration of a sodium channel blocker of the invention and therapeutic agent or agents, in any order, wherein preferably there is a time period where the sodium channel blocker of the invention and therapeutic agent or agents simultaneously exert their therapeutic effect.

EXAMPLES

[0158] In order that the invention described herein may be more fully understood, the following examples are set forth. The synthetic and biological examples described in this application are offered to illustrate the compounds, pharmaceutical compositions and methods provided herein and are not to be construed in any way as limiting their scope.

[0159] The compounds provided herein can be prepared from readily available starting materials using the following general methods and procedures. It will be appreciated that where typical or preferred process conditions (i.e., reaction temperatures, times, mole ratios of reactants, solvents, pressures, etc.) are given, other process conditions can also be used unless otherwise stated. Optimal reaction conditions may vary with the particular reactants or solvent used, but such conditions can be determined by one skilled in the art by routine optimization.

[0160] Additionally, as will be apparent to those skilled in the art, conventional protecting groups may be necessary to prevent certain functional groups from undergoing undesired reactions. The choice of a suitable protecting group for a particular functional group as well as suitable conditions for protection and deprotection are well known in the art. For example, numerous protecting groups, and their introduction and removal, are described in T. W. Greene and P. G. M. Wuts, *Protecting Groups in Organic Synthesis*, Second Edition, Wiley, New York, 1991, and references cited therein.

[0161] The compounds provided herein may be isolated and purified by known standard procedures. Such procedures include recrystallization, filtration, flash chromatography, trituration, high pressure liquid chromatography (HPLC), or supercritical fluid chromatography (SFC). Note that flash chromatography may either be performed manually or via an automated system. The compounds provided herein may be characterized by known standard procedures, such as nuclear magnetic resonance spectroscopy (NMR) or liquid chromatography mass spectrometry (LCMS). NMR chemical shifts are reported in part per million (ppm) and are generated using methods well known to those of skill in the art.

[0162] Exemplary general methods for analytical LCMS include Method A (Xtimate C₁₈ (2.1 mm × 30mm, 3 μm); A = H₂O (0.04% TFA) and B = CH₃CN (0.02% TFA); 50 °C; 1.2 mL/min; 10-80% B over 0.9 minutes, then 80% B for 0.6 minutes); Method B (Chromolith Flash RP-18 endcapped C₁₈ (2mm × 25mm); A = H₂O (0.04% TFA) and B = CH₃CN (0.02% TFA); 50 °C; 1.5 mL/min; 5-95% B over 0.7 minutes, then 95% B for 0.4 minutes); and Method C (Xtimate C₁₈ (2.1 mm × 30mm, 3 μm); A = H₂O (0.04% TFA) and B = CH₃CN (0.02% TFA); 50 °C; 0.8mL/min; 10-80% B over 6 minutes, then 80% B for 0.5 minutes).

List of abbreviations

[0163]

NIS

N-iodosuccinimide

DMF

N,N-dimethylformamide

THF

tetrahydrofuran

MeOH

methanol

DCM

dichloromethane

LiHMDS

lithium bis(trimethylsilyl)amide

EtOH

ethanol

Et₃N

trimethylamine

Pd(dppf)Cl₂

[1,1'-bis(diphenylphosphino)ferrocene]palladium(II) dichloride

Mel

methyliodide

Et₃SiH

triethylsilane

DBU

1,8-diazabicyclo(5.4.0)undec-7-ene

AcN

acetonitrile

TMSCF₃

trifluoromethyltrimethylsilane

TBAB

tetrabutylammonium bromide

Pd(*t*-Bu₃P)₂bis(tri-*tert*-butylphosphine)palladium(0)

DAST

diethylaminosulfur trifluoride

DIPEA

N,N-diisopropylethylamine

HATU

1-[bis(dimethylamino)methylene]-1*H*-1,2,3-triazolo[4,5-*b*]pyridinium
hexafluorophosphate

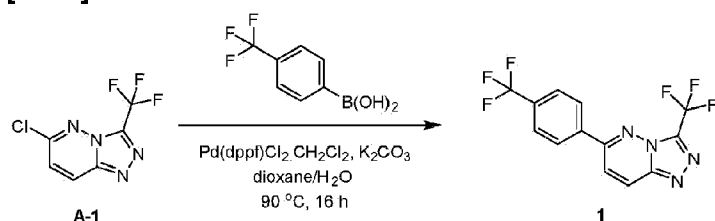
3-oxide

Pd(dba)₃

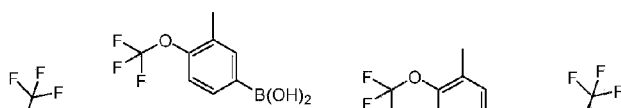
tris(dibenzylideneacetone)dipalladium(0)

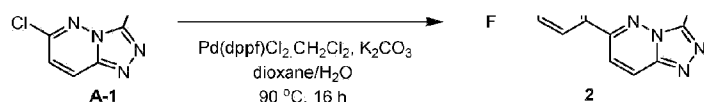
XPhos

2-dicyclohexylphosphino-2',4',6'-triisopropylbiphenyl

Example 1: Synthesis of Compound 1 (provided for reference purposes)**[0164]**

[0165] A mixture of A-1 (100.00 mg, 449.32 μmol), 4-(trifluoromethyl)phenylboronic acid (102.41 mg, 539.18 μmol), K₂CO₃ (124.20 mg, 898.64 μmol) and Pd(dppf)Cl₂.CH₂Cl₂ (55.04 mg, 67.40 μmol) in dioxane (6 mL) and water (600 μL) under N₂ was heated to 90 °C and stirred for 16 h. The reaction mixture was diluted with EtOAc (10 mL), filtered, and concentrated to give a residue that was purified by prep-TLC (silica gel, PE:EtOAc = 2:1) to afford Compound 1 (26.00 mg) as a solid. ¹H NMR: (400MHz, CDCl₃) δ_{H} = 8.37 (d, 1H), 8.14 (d, 2H), 7.85 (d, 2H), 7.79 (d, 1H). LCMS: R_t = 1.16 min using Method A, MS ESI calcd. for C₁₃H₇F₆N₄ [M+H]⁺ 333.05, found 333.1.

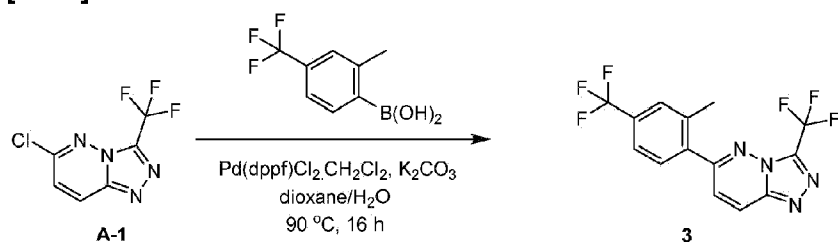
Example 2: Synthesis of Compound 2 (provided for reference purposes)**[0166]**



[0167] A mixture of A-1 (100.00 mg, 449.32 μmol), 3-methyl-4-(trifluoromethoxy)-phenylboronic acid (118.59 mg, 539.18 μmol), Pd(dppf)Cl₂·CH₂Cl₂ (55.04 mg, 67.40 μmol) and K₂CO₃ (124.20 mg, 898.64 μmol) in dioxane (6 mL) and water (600 μL) under N₂ was heated to 90 °C and stirred for 16 h. The reaction mixture was diluted with EtOAc (10 mL), filtered, and concentrated to give a residue that was purified by prep-HPLC (Kromasil (150 mm × 25 mm, 10 μm) A = H₂O (0.05% NH₄OH) and B = CH₃CN; 50-80 %B over 8 minutes) to afford Compound 2 (26.80 mg) as a solid. ¹H NMR (400MHz, CDCl₃) δ_{H} = 8.31 (d, 1H), 7.95-7.85 (m, 2H), 7.74 (d, 1H), 7.41 (d, 1H), 2.45 (s, 3H). LCMS R_t = 1.22 min using Method A, MS ESI calcd. for C₁₄H₉F₆N₄O [M+H]⁺ 363.06, found 363.1.

Example 3: Synthesis of Compound 3 (provided for reference purposes)

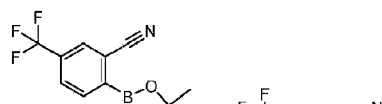
[0168]

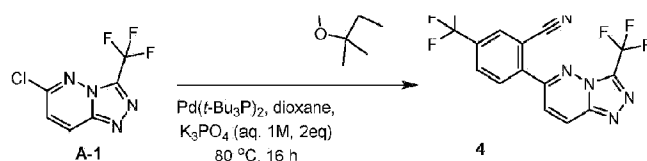


[0169] A mixture of A-1 (100.00 mg, 449.32 μmol), [2-methyl-4-(trifluoromethyl)phenyl]boronic acid (109.97 mg, 539.18 μmol), Pd(pddf)Cl₂·CH₂Cl₂ (55.04 mg, 67.40 μmol) and K₂CO₃ (124.20 mg, 898.63 μmol) in dioxane (6 mL) and water (600 μL) under N₂ was heated to 90 °C and stirred for 16 hours. The reaction mixture was diluted with EtOAc (10 mL), filtered, and concentrated to give a residue that was purified by prep-TLC (silica gel, PE:EtAOAc = 2:1) to afford Compound 3 as a solid. ¹H NMR (400MHz, CDCl₃) δ_{H} = 8.34 (d, 1H), 7.65 - 7.58 (m, 3H), 7.47 (d, 1H), 2.53 (s, 3H). LCMS R_t = 1.18 min using Method A, MS ESI calcd. for C₁₄H₉F₆N₄ [M+H]⁺ 347.1, found 347.1.

Example 4: Synthesis of Compound 4 (provided for reference purposes)

[0170]

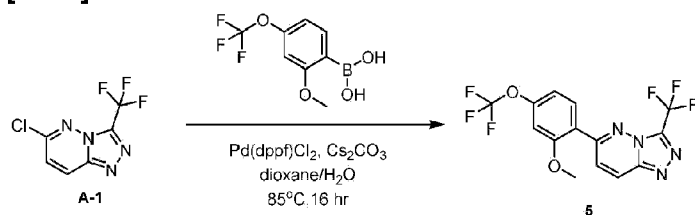




[0171] A mixture of A-1 (100.00 mg, 449.32 μmol), 2-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-5-(trifluoromethyl)benzonitrile (160.18 mg, 539.18 μmol), K_3PO_4 (190.75 mg, 898.64 μmol) and $\text{Pd}(t\text{-Bu}_3\text{P})_2$ (22.96 mg, 44.93 μmol) in dioxane (10 mL) and H_2O (900 μL) was stirred at 80 $^\circ\text{C}$ for 16 hours in a 20 mL sealed tube under N_2 . The reaction mixture was cooled to room temperature, concentrated, and purified by prep-TLC (silica gel, $\text{DCM}:\text{EtAOAc} = 5:1$) to give Compound 4 as a solid. ^1H NMR (400MHz, CDCl_3) $\delta_{\text{H}} = 8.48$ (d, 1H), 8.20 (s, 1H), 8.13-8.03 (m, 2H), 7.78 (d, 1H). LCMS $R_t = 1.08$ min using Method A, MS ESI calcd. for $\text{C}_{14}\text{H}_6\text{F}_6\text{N}_5$ $[\text{M}+\text{H}]^+$ 358.0, found 357.9.

Example 5: Synthesis of Compound 5 (provided for reference purposes)

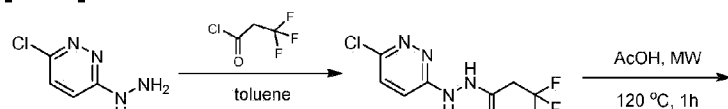
[0172]

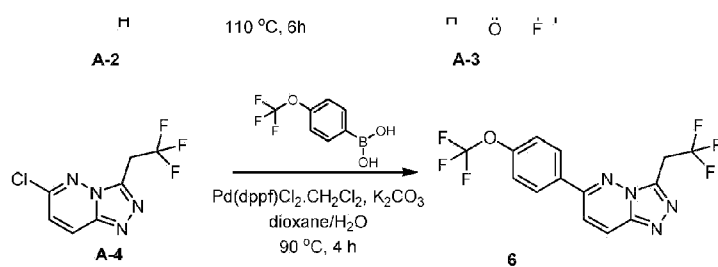


[0173] A mixture of A-1 (80.00 mg, 359.45 μmol), 2-methoxy-4-(trifluoromethoxy)phenylboronic acid (84.81 mg, 359.45 μmol), $\text{Pd(dppf)Cl}_2 \cdot \text{CH}_2\text{Cl}_2$ (29.35 mg, 35.95 μmol) and Cs_2CO_3 (234.23 mg, 718.90 μmol) in dioxane (5 mL) and water (500 μL) was stirred at 85 $^\circ\text{C}$ for 16 hours in a 10 mL sealed tube under N_2 . The reaction mixture was cooled to room temperature, concentrated, and purified by prep-TLC (silica gel, $\text{PE}:\text{EtAOAc} = 2:1$) to give Compound 5 as a solid. ^1H NMR (400MHz, CDCl_3) $\delta_{\text{H}} = 8.20$ (d, 1H), 7.82 (d, 1H), 7.80 (d, 1H), 7.04 (d, 1H), 6.91 (s, 1H), 3.94 (s, 3H). LCMS $R_t = 1.18$ min using Method A, MS ESI calcd. for $\text{C}_{14}\text{H}_9\text{F}_6\text{N}_4\text{O}_2$ $[\text{M}+\text{H}]^+$ 379.0, found 379.1.

Example 6: Synthesis of Compound 6

[0174]



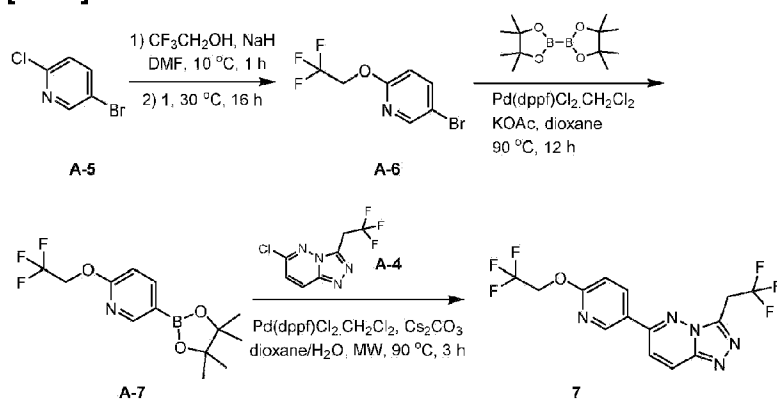


[0175] Synthesis of A-4: To a solution of A-2 (100.00 mg, 691.75 μ mol) in toluene (10 mL) was added 3,3,3-trifluoropropanoyl chloride (121.61 mg, 830.10 μ mol), and the mixture was stirred at 110 °C for 6 hours. The reaction mixture was concentrated, and to the residue was added AcOH (10 mL). The resulting mixture was stirred at 120 °C for 1 hour in a microwave reactor. The mixture was concentrated, diluted with H₂O (10 mL), basified with solid NaHCO₃ to pH~9 and extracted with EtOAc (30 mL $\times$ 2). The combined organic phase was washed with brine (10 mL), dried over Na₂SO₄, filtered and concentrated to give the crude product, which was purified by flash chromatography on silica gel (EtOAc in PE = 25% to 33% to 50% to 66%) to afford A-4 as a solid. LCMS R_t = 0.66 min using Method B, MS ESI calcd. for C₇H₅ClF₃N₄ [M+H]⁺237.0, found 237.0.

[0176] Synthesis of Compound 6: A mixture of A-4 (100.00 mg, 422.69 μ mol), 4-(trifluoromethoxy)phenylboronic acid (104.45 mg, 507.23 μ mol), Pd(dppf)Cl₂·CH₂Cl₂ (34.52 mg, 42.27 μ mol) and K₂CO₃ (116.84 mg, 845.38 μ mol) in dioxane (10 mL) and H₂O (1 mL) was stirred at 90 °C for 4 hours. The mixture was diluted with EtOAc (20 mL), filtered through silica gel and eluted with EtOAc (30 mL $\times$ 2), then concentrated to give a residue that was purified by prep-TLC (silica gel, PE:EtOAc = 2:1) to give Compound 6 (17.30 mg) as a solid. ¹H NMR (400MHz, CDCl₃) δ _H = 8.26 (d, 1H), 8.08 - 8.02 (m, 2H), 7.63 (d, 1H), 7.43 (d, 2H), 4.27 - 4.16 (m, 2H). LCMS R_t = 1.14 min using Method A, MS ESI calcd. For C₁₄H₉F₆N₄O [M+H]⁺ 363.0, found 362.9.

Example 7: Synthesis of Compound 7 (provided for reference purposes)

[0177]



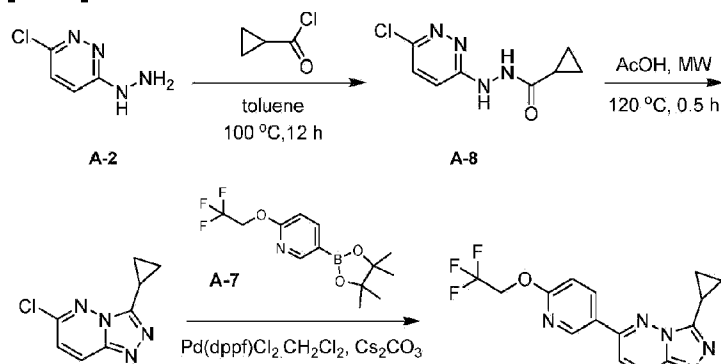
[0178] Synthesis of A-6: To a mixture of NaH (2.70 g, 67.55 mmol, 60% purity) in DMF (50 mL) was added 2,2,2-trifluoroethanol (4.86 mL, 67.55 mmol) dropwise at 10 °C, and the mixture was stirred for 1 hr. A-5 (10.00 g, 51.96 mmol) was then added in one portion, and the reaction was stirred at 30 °C for 16 hrs. The reaction mixture was quenched with sat. NH_4Cl (250 mL), extracted with EtOAc (100 mL $\times$ 3), and the combined organic phase was washed with brine (200 mL), dried over Na_2SO_4 , filtered and concentrated. The resulting residue was purified by flash chromatography on silica gel (EtOAc in PE = 0% to 5%) to give A-6 (11.00 g) as an oil. ^1H NMR (400MHz, CDCl_3) δ_{H} = 8.20 (d, 1H), 7.73 (dd, 1H), 6.80 (d, 1H), 4.73 (q, 2H).

[0179] Synthesis of A-7: A mixture of A-6 (2.00 g, 7.81 mmol), 4,4,5,5-tetramethyl-2-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-1,3,2-dioxaborolane (4.96 g, 19.52 mmol), $\text{Pd}(\text{dppf})\text{Cl}_2 \cdot \text{CH}_2\text{Cl}_2$ (637.95 mg, 781.00 μmol) and KOAc (1.92 g, 19.52 mmol) was stirred at 90 °C for 12 hours. The mixture was concentrated and the residue was purified by flash chromatography on silica gel (EtOAc in PE = 0% to 10%) to give A-7 (1.90 g, 6.27 mmol) as an oil. ^1H NMR (400MHz, CDCl_3) δ_{H} = 8.51 (d, 1H), 7.99 (dd, 1H), 6.83 (d, 1H), 4.79 (q, 2H), 1.34 (s, 12H).

[0180] Synthesis of Compound 7: A mixture of A-4 (100.00 mg, 422.69 μmol , A-7 (128.11 mg, 422.69 μmol), Cs_2CO_3 (275.44 mg, 845.38 μmol) and $\text{Pd}(\text{dppf})\text{Cl}_2 \cdot \text{CH}_2\text{Cl}_2$ (34.52 mg, 42.27 μmol) in H_2O (500 μL) and dioxane (5 mL) was stirred at 90 °C for 3 hours in microwave reactor, at which point the desired product was observed by LCMS. The mixture was diluted with EtOAc (10 mL), filtered through silica gel and eluted with EtOAc (10 mL $\times$ 2). The filtrate was concentrated and the residue was purified by prep-TLC (silica gel, EtOAc:DCM = 1:2) to give Compound 7 (42.10 mg) as a solid. ^1H NMR (400MHz, CDCl_3) δ_{H} = 8.78 (d, 1H), 8.33 (dd, 2.4, 1H), 8.26 (d, 1H), 7.61 (d, 1H), 7.08 (d, 1H), 4.27, 4.88 (q, 2H), 4.21 (q, 2H). LCMS R_{t} = 1.10 min using Method A, MS ESI calcd. For $\text{C}_{14}\text{H}_{10}\text{F}_6\text{N}_5\text{O}$ $[\text{M}+\text{H}]^+$ 378.1, found 377.9.

Example 8: Synthesis of Compound 8 (provided for reference purposes)

[0181]



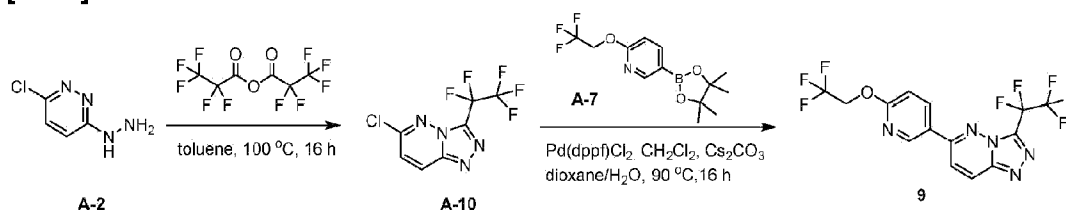
A-9 dioxane/H₂O, 90 °C, 12 h 8  N

[0182] Synthesis of A-9: A mixture of A-2 (200.00 mg, 1.38 mmol) and cyclopropanecarbonyl chloride (150.54 μ L, 1.66 mmol) in toluene (10 mL) was stirred at 100 °C for 12 hour. This mixture was concentrated and AcOH (10 mL) was added to the residue. The mixture was stirred at 120 °C for 0.5 hour in a microwave reactor, then the mixture was concentrated, diluted with H₂O (10 mL), basified with solid NaHCO₃ to pH ~ 9, extracted with EtOAc (30 mL x 2), and the combined organic phase was washed with brine (10 mL), dried over Na₂SO₄, filtered and concentrated to give crude A-9 (170.00 mg). LCMS R_t = 0.64 min using Method B, MS ESI calcd. for C₈H₈ClN₄ [M+H]⁺ 194.9, found 195.0.

[0183] Synthesis of Compound 8: A mixture of A-9 (150.00 mg, 770.73 μ mol), A-7 (233.59 mg, 770.73 μ mol), Cs₂CO₃ (502.24 mg, 1.54 mmol) and Pd(dppf)Cl₂.CH₂Cl₂ (62.94 mg, 77.07 μ mol) in H₂O (500 μ L) and dioxane (5 mL) was stirred at 90 °C for 12 hours. After cooling to room temperature, the mixture was diluted with EtOAc (10 mL), filtered through silica gel and eluted with EtOAc (10 mL x 2), and the filtrate was concentrated to give a residue that was purified by prep-HPLC (Kromasil (150 mm x 25 mm, 10 μ m) A = H₂O (0.05% NH₄OH) and B = CH₃CN; 30-60 %B over 8 minutes) to give Compound 8 (11.90 mg) as a solid. ¹H NMR (400MHz, CDCl₃) δ _H = 8.77 (d, 1H), 8.04 (dd, 1H), 8.15 (d, 1H), 7.47 (d, 1H), 7.06 (d1H), 4.87 (q, 2H), 2.65 - 2.53 (m, 1H), 1.50 - 1.39 (m, 2H), 1.29 - 1.22 (m, 2H). LCMS R_t = 1.10 min using Method A, MS ESI calcd. for C₁₅H₁₃F₃N₅O [M+H]⁺ 336.1, found 336.1.

Example 9: Synthesis of Compound 9 (provided for reference purposes)

[0184]

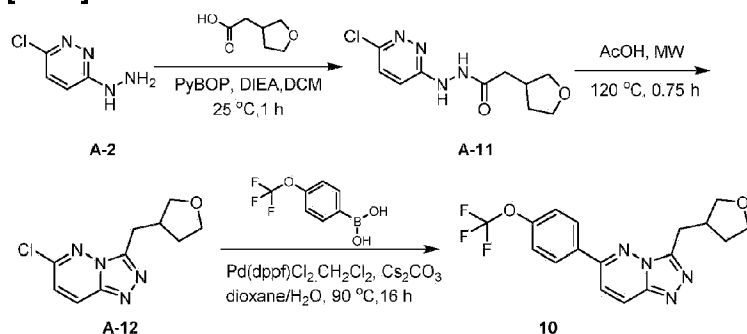


[0185] Synthesis of A-10: A mixture of A-2 (200.00 mg, 1.38 mmol) and 2,2,3,3,3-pentafluoropropanoyl 2,2,3,3,3-pentafluoropropanoate (327.03 μ L, 1.66 mmol) in toluene (10 mL) was stirred at 100 °C for 16 hours. The mixture was concentrated, diluted with H₂O (10 mL), basified with solid NaHCO₃ to pH~9, extracted with EtOAc (30 mL x 2), and the combined organic phase was washed with brine (10 mL), dried over Na₂SO₄, filtered and concentrated to give A-10 as a solid. LCMS R_t = 0.76 min using Method B, MS ESI calcd. for C₇H₃ClF₅N₄ [M+H]⁺ 273.0, found 272.9.

[0186] Synthesis of Compound 9: A mixture of A-10 (130.00 mg, 476.96 μ mol), A-7 (173.47 mg, 572.35 μ mol), Cs_2CO_3 (310.81 mg, 953.92 μ mol) and $\text{Pd}(\text{dppf})\text{Cl}_2 \cdot \text{CH}_2\text{Cl}_2$ (38.95 mg, 47.70 μ mol) in dioxane (10 mL) and H_2O (1 mL) was stirred at 90 °C for 16 hours. The mixture was diluted with EtOAc (10 mL), filtered through silica gel and eluted with EtOAc (10 mL $\times$ 2). The filtrate was concentrated and the residue was purified by prep-HPLC (Kromasil (150 mm $\times$ 25 mm, 10 μ m) A = H_2O (0.05% NH_4OH) and B = CH_3CN ; 45-75 %B over 8 minutes to give Compound 9 (14.70 mg, 35.37 μ mol) as a solid. ^1H NMR (400MHz, CDCl_3) δ_{H} = 8.80 (d, 1H), 8.36 (d, 1H), 8.36 (d, 1H), 7.76 (d, 1H), 7.09 (d, 1H), 4.88 (q, 2H). LCMS R_t = 1.18 min using Method A, MS ESI calcd. For $\text{C}_{14}\text{H}_8\text{F}_8\text{N}_5\text{O}$ $[\text{M}+\text{H}]^+$ 414.1, found 414.0.

Example 10: Synthesis of Compound 10 (provided for reference purposes)

[0187]



[0188] Synthesis of A-11: To a mixture of A-2 (100.00 mg, 691.75 μ mol), PYBOP (539.97 mg, 1.04 mmol) in DCM (10.00 mL) was added 2-(tetrahydrofuran-3-yl)acetic acid (90.02 mg, 691.75 μ mol) and DIPEA (362.44 μ L, 2.08 mmol), and the mixture was stirred at 25 °C for 1 hour. The mixture was concentrated to give crude A-11 (800.00 mg), which was used directly without any further purification. LCMS R_t = 0.18 min using Method B, MS ESI calcd. For $\text{C}_{10}\text{H}_{14}\text{ClN}_4\text{O}_2$ $[\text{M}+\text{H}]^+$ 257.1, found 257.0.

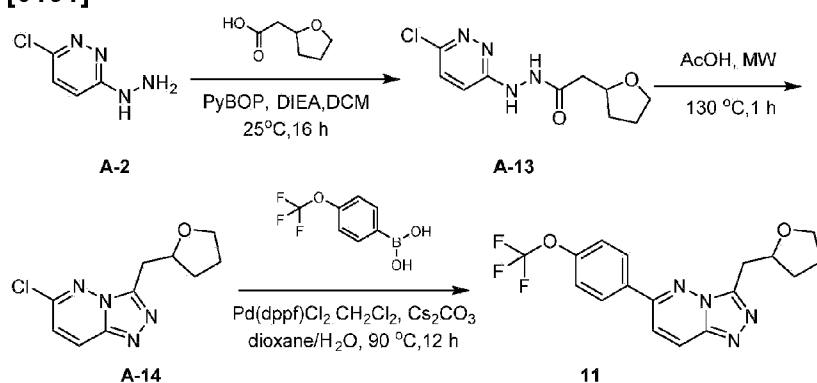
[0189] Synthesis of A-12: A mixture of A-11 (800.00 mg, 3.12 mmol, 1.00 eq) in AcOH (5 mL) was stirred at 120 °C for 0.75 hour in a microwave reactor. The mixture was concentrated, diluted with H_2O (10 mL), basified with solid NaHCO_3 to pH ~ 9, extracted with EtOAc (30 mL $\times$ 2), and the combined organic phase was washed with brine (10 mL), dried over Na_2SO_4 , filtered and concentrated to give the crude product that was purified by flash chromatography on silica gel (MeOH in DCM = 0% to 3% to 5%) to give A-12 (180.00 mg) as an oil. LCMS R_t = 0.68 min using Method B, MS ESI calcd. For $\text{C}_{10}\text{H}_{12}\text{ClN}_4\text{O}$ $[\text{M}+\text{H}]^+$ 239.1, found 239.0.

[0190] Synthesis of Compound 10: A mixture of A-12 (180.00 mg, 754.18 μ mol), [4-(trifluoromethoxy)phenyl]boronic acid (186.37 mg, 905.02 μ mol), $\text{Pd}(\text{dppf})\text{Cl}_2 \cdot \text{CH}_2\text{Cl}_2$ (61.59

mg, 75.42 μmol) and Cs_2CO_3 (491.45 mg, 1.51 mmol) in dioxane (5 mL) and H_2O (500 μL) was stirred at 90 °C for 16 hours. The mixture was concentrated and the residue purified by prep-TLC (silica gel, $\text{DCM}:\text{EtOAc} = 3:2$) to Compound 10 (15.20 mg) as a solid. ^1H NMR (400MHz, CDCl_3) $\delta_{\text{H}} = 8.19$ (d, 1H), 8.04 (d, 2H), 7.55 (d, 1H), 7.42 (br d, 2H), 4.06 - 3.93 (m, 2H), 3.83 (q, 1H), 3.69 (dd, 1H), 3.37 (d, 2H), 3.11 - 2.96 (m, 1H), 2.25 - 2.12 (m, 1H), 1.91 - 1.76 (m, 1H). LCMS $R_t = 1.10$ min using Method A, MS ESI calcd. For $\text{C}_{17}\text{H}_{16}\text{F}_3\text{N}_4\text{O}_2$ $[\text{M}+\text{H}]^+$ 365.1, found 365.3.

Example 11: Synthesis of Compound 11 (provided for reference purposes)

[0191]



[0192] Synthesis of A-13: To a mixture of A-2 (83.00 mg, 574.16 μmol) and 2-tetrahydrofuran-2-ylacetic acid (74.72 mg, 574.16 μmol) in DCM (10 mL) was added PYBOP (448.18 mg, 861.23 μmol) and DIPEA (601.66 μL , 3.44 mmol), and the mixture was stirred at 25 °C for 16 hour. The mixture was concentrated to give A-13, which was used for next step without further purification. LCMS $R_t = 0.25$ min using Method B, MS ESI calcd. For $\text{C}_{10}\text{H}_{14}\text{ClN}_4\text{O}_2$ $[\text{M}+\text{H}]^+$ 257.1, found 256.9.

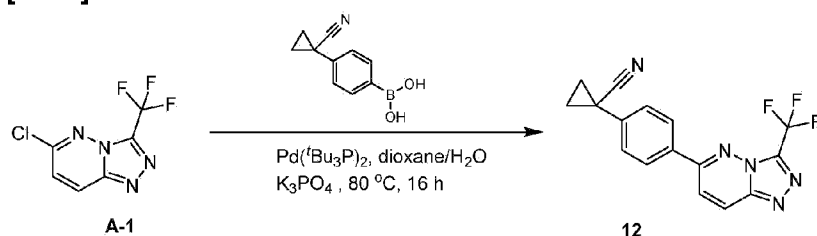
[0193] Synthesis of A-14: A mixture of A-13 (800.00 mg, 3.12 mmol, 1.00 eq) in AcOH (6 mL) was stirred at 130 °C for 1 hour in microwave reactor. The mixture was concentrated, diluted with H_2O (10 mL), basified with solid NaHCO_3 to pH~9, extracted with EtOAc (30 mL x2), and the combined organic phase was washed with brine (10 mL), dried over Na_2SO_4 , filtered and concentrated to give a residue that was purified by flash chromatography on silica gel (MeOH in DCM = 0% to 3% to 5%) to give A-14 (100.00 mg as an oil. LCMS $R_t = 0.66$ min using Method B, MS ESI calcd. For $\text{C}_{10}\text{H}_{12}\text{ClN}_4\text{O}$ $[\text{M}+\text{H}]^+$ 239.1, found 239.0.

[0194] Synthesis of Compound 11: A mixture of A-14 (100.00 mg, 418.99 μmol), 4-(trifluoromethoxy)phenylboronic acid (103.54 mg, 502.79 μmol), $\text{Pd(dppf)Cl}_2 \cdot \text{CH}_2\text{Cl}_2$ (34.22 mg, 41.90 μmol) and Cs_2CO_3 (273.03 mg, 837.98 μmol) in dioxane (5 mL) and H_2O (500 μL)

was stirred at 90 °C for 12 hour. The mixture was diluted with EtOAc (10 mL), and filtered through silica gel. The filtrate was concentrated and the residue was purified by prep-HPLC (Kromasil (150 mm × 25 mm, 10 μm) A = H₂O (0.05% NH₄OH) and B = CH₃CN; 35-65 %B over 8 minutes) to give Compound 11 (24.30 mg, 66.70 μmol) as a solid. ¹H NMR (400MHz, CDCl₃) δ_H = 8.18 (d, 1H), 8.04 (d, 2H), 7.53 (d, 1H), 7.41 (d, 2H), 4.61 (quin, 1H), 4.02 - 3.90 (m, 1H), 3.85 - 3.74 (m, 1H), 3.60 (dd, 1H), 3.42 (dd, 1H), 2.20 - 2.08 (m, 1H), 2.06 - 1.91 (m, 2H), 1.89 - 1.77 (m, 1H). LCMS R_t = 1.11 min using Method A, MS ESI calcd. For C₁₇H₁₆F₃N₄O₂ [M+H]⁺ 365.1, found 365.0.

Example 12: Synthesis of Compound 12 (provided for reference purposes)

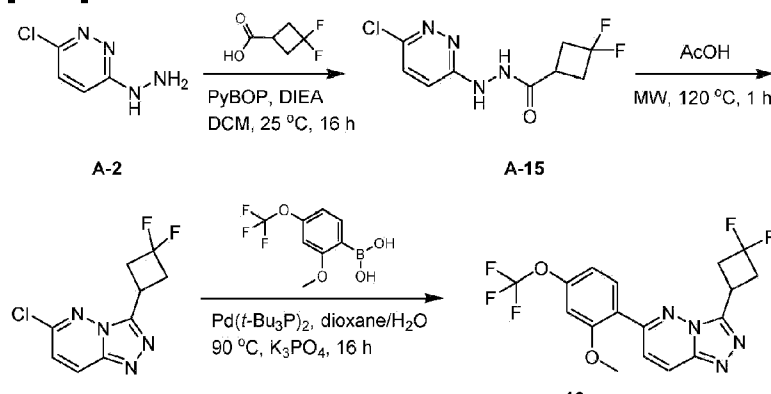
[0195]



[0196] A mixture of A-1 (100.00 mg, 449.32 μmol), 4-(1-cyanocyclopropyl)-phenylboronic acid (84.02 mg, 449.32 μmol), Pd(*t*-Bu₃P)₂ (45.92 mg, 89.86 μmol) and K₃PO₄ (190.75 mg, 898.64 μmol) in dioxane (8 mL) and H₂O (900 μL) was stirred at 80 °C for 16 hours under N. The mixture was concentrated and the residue purified by prep-TLC (silica gel, DCM:EtOAc = 2:1) to give Compound 12 (73.82 mg, 224.19 μmol) as a solid. ¹H NMR (400MHz, CDCl₃) δ_H = 8.32 (d, 1H), 8.03 (d, 2H), 7.77 (d, 1H), 7.50 (d, 2H), 1.91 - 1.85 (m, 2H), 1.55 - 1.50 (m, 2H). LCMS R_t = 1.09 min using Method A, MS ESI calcd. for C₁₆H₁₁F₃N₅ [M+H]⁺ 330.1, found 330.1.

Example 13: Synthesis of Compound 13 (provided for reference purposes)

[0197]



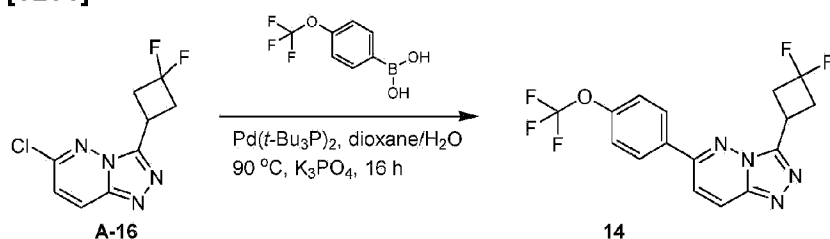
[0198] Synthesis of A-15: To a mixture of A-2 (400.00 mg, 2.77 mmol), 3,3-difluorocyclobutanecarboxylic acid (414.70 mg, 3.05 mmol) in DCM (30 mL) was added PYBOP (2.16 g, 4.16 mmol) and DIPEA (1.45 mL, 8.31 mmol), and the mixture was stirred at 25 °C for 16 hours. The reaction mixture was concentrated, diluted with NH₄Cl (30 mL), and extracted with EtOAc (40 mL × 2). The combined organic phase was washed with brine (20 mL), dried over Na₂SO₄, filtered and concentrated to give crude A-15 (2.45 g) as an oil. LCMS R_t = 0.40 min using Method B, MS ESI calcd. for C₉H₁₀ClF₂N₄O [M+H]⁺ 263.0, found 262.9.

[0199] Synthesis of A-16: A solution of A-15 (2.45 g, 9.33 mmol) in AcOH (5 mL) was sealed and heated in microwave reactor at 120 °C for 1 hour. After cooling to room temperature, the reaction mixture was concentrated, diluted with sat. NaHCO₃ (50 mL), and extracted with DCM (50 mL × 2). The combined organic phase was washed with brine (20 mL), dried over Na₂SO₄, filtered and concentrated to give a residue that was purified by flash chromatography on silica gel (silica gel, PE:EtOAc = 5:1 to 1:1 to 1:2) to afford A-16 (500.00 mg, 2.04 mmol) as a solid. ¹H NMR (400MHz, DMSO-*d*₆) δ_H = 8.45 (d, 1H), 7.50 (d, 1H), 3.98 - 3.87 (m, 1H), 3.23 - 3.12 (m, 4H).

[0200] Synthesis of Compound 13: A mixture of A-16 (100.00 mg, 408.78 μmol), [2-methoxy-4-(trifluoromethoxy)phenyl]boronic acid (96.45 mg, 408.78 μmol), Pd(*t*-Bu₃P)₂ (41.78 mg, 81.76 μmol) and K₃PO₄ (173.54 mg, 817.56 μmol) in dioxane (4 mL) and H₂O (400 μL) was stirred under N₂ at 90 °C for 16 hours. The mixture was cooled to room temperature, diluted with EtOAc (20 mL), filtered through silica gel and eluted with EtOAc (10 mL), and concentrated to give a residue that was purified by prep-HPLC (Kromasil (150 mm × 25 mm, 10 μm) A = H₂O (0.05% NH₄OH) and B = CH₃CN; 46-76 %B over 10 minutes to afford Compound 13 (100.70 mg, 246.83 μmol) as a solid. ¹H NMR (400MHz, CDCl₃) δ_H = 8.07 (d, 1H), 7.71 (d, 1H), 7.58 (d, 1H), 7.05 - 6.98 (m, 1H), 6.91 (s, 1H), 4.07 - 3.96 (m, 1H), 3.93 (s, 3H), 3.40 - 3.25 (m, 2H), 3.22 - 3.09 (m, 2H). LCMS R_t = 1.17 min using Method A, MS ESI calcd. for C₁₇H₁₄F₅N₄O₂ [M+H]⁺ 401.1, found 401.0.

Example 14: Synthesis of Compound 14 (provided for reference purposes)

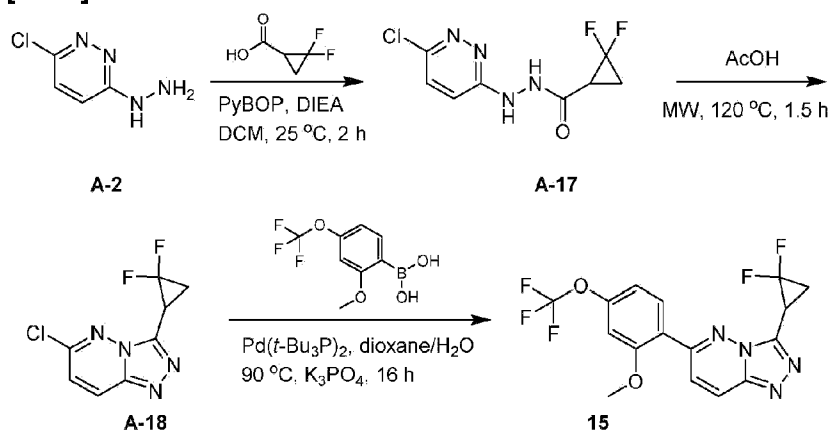
[0201]



[0202] A mixture of A-16 (100.00 mg, 408.78 μ mol), 4-(trifluoromethoxy)phenyl-boronic acid (84.18 mg, 408.78 μ mol), K_3PO_4 (173.54 mg, 817.56 μ mol) and $Pd(t-Bu_3P)_2$ (41.78 mg, 81.76 μ mol) in dioxane (8 mL) and H_2O (800 μ L) was stirred under N_2 at 90 °C for 16 hours. The mixture was cooled to room temperature and the mixture was concentrated a residue that was purified by prep-HPLC (Xtimate C₁₈ (150 mm x 25 mm, 5 μ m); A = H_2O (0.05% NH_4OH) and B = CH_3CN ; 44-74 %B over 10 minutes) to afford Compound 14 (78.40 mg, 207.43 μ mol) as a solid. ^1H NMR (400MHz, $CDCl_3$) δ_H = 8.21 (d, 1H), 8.04 (d, 2H), 7.58 (d, 1H), 7.42 (d, 2H), 4.07 (dquin, 1H), 3.43 - 3.29 (m, 2H), 3.25 - 3.14 (m, 2H). LCMS R_t = 1.17 min using Method A, MS ESI calcd. for $C_{16}H_{12}F_5N_4O$ $[M+H]^+$ 371.1, found 370.9.

Example 15: Synthesis of Compound 15 (provided for reference purposes)

[0203]



[0204] Synthesis of A-17: To a mixture of A-2 (400.00 mg, 2.77 mmol), 2,2-difluorocyclopropanecarboxylic acid (371.55 mg, 3.04 mmol) in DCM (30 mL) was added PYBOP (2.16 g, 4.15 mmol) and DIPEA (1.45 mL, 8.30 mmol), and the mixture was stirred at 25 °C for 2 hours. The reaction mixture was concentrated, diluted with NH_4Cl (50 mL), extracted with EtOAc (50 mL x 2), and the combined organic phase was washed with brine (20 mL), dried over Na_2SO_4 , filtered and concentrated to give A-17 (3.43 g, crude) as an oil. LCMS R_t = 0.18 min using Method B, MS ESI calcd. for $C_8H_8ClF_2N_4O$ $[M+H]^+$ 249.0, found 248.9.

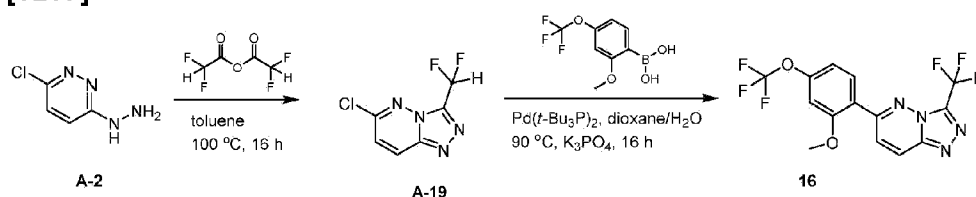
[0205] Synthesis of A-18: A solution of A-17 (3.30 g, 13.27 mmol) in AcOH (5 mL) was sealed and heated in microwave reactor at 120 °C for 1.5 hours. After cooling to room temperature, the reaction mixture was concentrated, diluted with sat. $NaHCO_3$ (50 mL), and extracted with DCM (50 mL x 2). The combined organic phase was washed with brine (20 mL), dried over Na_2SO_4 , filtered and concentrated to give a residue that was purified by flash chromatography

on silica gel (PE:EtOAc = 5:1 to 1:1) to afford A-18 (300.00 mg, 1.30 mmol) as a solid. ^1H NMR (400MHz, CDCl_3) δ_{H} = 8.09 (d, 1H), 7.15 (d, 1H), 3.24 (ddd, 1H), 2.66 - 2.55 (m, 1H), 2.22 - 2.02 (m, 1H).

[0206] Synthesis of Compound 15: A mixture of 2-methoxy-4-(trifluoromethoxy)phenyl-boronic acid (102.32 mg, 433.65 μmol), A-18 (100.00 mg, 433.65 μmol), $\text{Pd}(t\text{-Bu}_3\text{P})_2$ (44.32 mg, 86.73 μmol) and K_3PO_4 (184.10 mg, 867.30 μmol) in dioxane (8 mL) and H_2O (800 μL) was stirred under N_2 at 90 $^\circ\text{C}$ for 16 hours. The mixture was cooled to room temperature, diluted with EtOAc (20 mL), filtered through silica gel, and eluted with EtOAc (10 mL). The filtrate was concentrated to give a residue that was purified by prep-HPLC (Xtimate C_{18} (150 mm x 25 mm, 5 μm); A = H_2O (0.05% NH_4OH) and B = CH_3CN ; 42-72 %B over 10 minutes) to afford Compound 15 (38.20 mg, 96.35 μmol) as a solid. ^1H NMR (400MHz, CDCl_3) δ_{H} = 8.07 (d, 1H), 7.77 (d, 1H), 7.60 (d, 1H), 7.05 - 6.99 (m, 1H), 6.92 - 6.89 (m, 1H), 3.93 (s, 3H), 3.36 - 3.24 (m, 1H), 2.69 - 2.58 (m, 1H), 2.20 - 2.08 (m, 1H). LCMS R_t = 1.16 min using Method A, MS ESI calcd. for $\text{C}_{16}\text{H}_{12}\text{F}_5\text{N}_4\text{O}_2$ $[\text{M}+\text{H}]^+$ 387.1, found 387.0.

Example 16: Synthesis of Compound 16 (provided for reference purposes)

[0207]



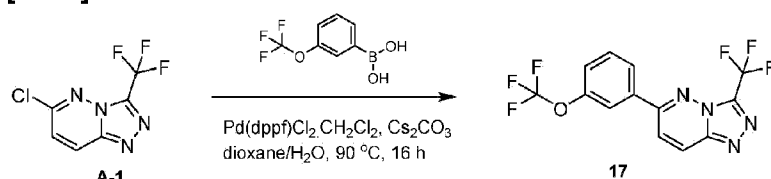
[0208] Synthesis of A-19: To a suspension of A-2 (500.00 mg, 3.46 mmol) in toluene (10 mL) was added (2,2-difluoroacetyl) 2,2-difluoroacetate (662.43 mg, 3.81 mmol) slowly. The reaction mixture was stirred at 110 $^\circ\text{C}$ for 16 hours. The reaction mixture was concentrated, diluted with sat. NaHCO_3 (30 mL), and the product was extracted with EtOAc (20 mL $\times$ 2). The combined organic phase was washed with brine (10 mL), dried over Na_2SO_4 , filtered and concentrated to give A-19 (600.00 mg, 2.91 mmol) as a solid. LCMS R_t = 0.33 min using Method B, MS ESI calcd. for $\text{C}_6\text{H}_4\text{ClF}_2\text{N}_4$ $[\text{M}+\text{H}]^+$ 205.0, found 204.9.

[0209] Synthesis of Compound 16: A mixture of A-19 (100.00 mg, 488.85 μmol), [2-methoxy-4-(trifluoromethoxy)phenyl]boronic acid (115.35 mg, 488.85 μmol), $\text{Pd}(t\text{-Bu}_3\text{P})_2$ (49.97 mg, 97.77 μmol) and K_3PO_4 (207.54 mg, 977.71 μmol) in H_2O (1 mL) and dioxane (5 mL) was stirred under N_2 at 90 $^\circ\text{C}$ for 16 hours. The mixture was cooled to room temperature, diluted with EtOAc (40 mL), filtered through silica gel, and eluted with EtOAc (10 mL). The filtrate was concentrated to give a residue that was purified by prep-HPLC (Xtimate C_{18} (150 mm x 25 mm,

5 μm); A = H_2O (0.05% NH_4OH) and B = CH_3CN ; 39-69 %B over 10 minutes) to afford Compound 16 (61.10 mg, 166.81 μmol) as a solid. ^1H NMR (400MHz, $\text{DMSO}-d_6$) δ_{H} = 8.52 (d, 1H), 7.92 - 7.53 (m, 3H), 7.30 - 7.27 (m, 1H), 7.21 - 7.14 (m, 1H), 3.91 (s, 3H). LCMS R_t = 1.14 min using Method A, MS ESI calcd. for $\text{C}_{14}\text{H}_{10}\text{F}_5\text{N}_4\text{O}_2$ $[\text{M}+\text{H}]^+$ 361.1, found 360.9.

Example 17: Synthesis of Compound 17 (provided for reference purposes)

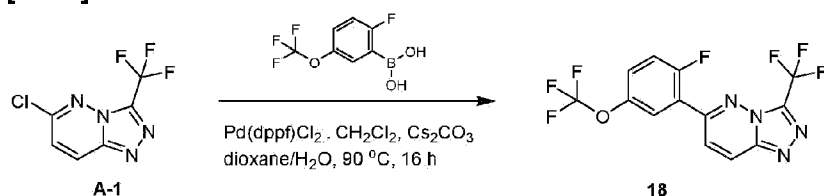
[0210]



[0211] A mixture of A-1 (150.00 mg, 673.98 μmol), [3-(trifluoromethoxy)phenyl]-boronic acid (166.55 mg, 808.78 μmol), Cs_2CO_3 (439.19 mg, 1.35 mmol) and $\text{Pd(dppf)Cl}_2 \cdot \text{CH}_2\text{Cl}_2$ (82.56 mg, 101.10 μmol) in dioxane (3 mL) and H_2O (300 μL) under N_2 was stirred at 90 $^\circ\text{C}$ for 16 hours. The mixture was cooled to room temperature, diluted with EtOAc (30 mL), filtered through silica gel and eluted with EtOAc (10 mL). The filtrate was concentrated to a residue that was purified by prep-HPLC (Xtimate C_{18} (150 mm $\times$ 25 mm, 5 μm); A = H_2O (0.05% NH_4OH) and B = CH_3CN ; 46-76 %B over 10 minutes) to afford Compound 17 (50.28 mg, 142.96 μmol) as a solid. ^1H NMR (400MHz, CDCl_3) δ_{H} = 8.36 (d, 1H), 7.97 (d, 1H), 7.88 (s, 1H), 7.77 (d, 1H), 7.65 (t, 1H), 7.50 - 7.45 (m, 1H). LCMS R_t = 1.19 min using Method A, MS ESI calcd. for $\text{C}_{13}\text{H}_7\text{F}_6\text{N}_4\text{O}$ $[\text{M}+\text{H}]^+$ 349.0, found 348.9.

Example 18: Synthesis of Compound 18 (provided for reference purposes)

[0212]

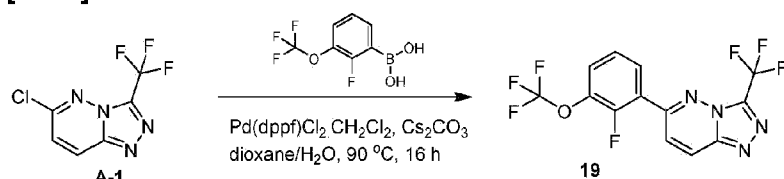


[0213] A mixture of A-1 (150.00 mg, 673.98 μmol), [2-fluoro-5-(trifluoromethoxy)phenyl]boronic acid (150.92 mg, 673.98 μmol) and Cs_2CO_3 (439.19 mg, 1.35 mmol) in dioxane (3 mL) and H_2O (300 μL) was added $\text{Pd(dppf)Cl}_2 \cdot \text{CH}_2\text{Cl}_2$ (82.56 mg, 101.10 μmol) was stirred at 90 $^\circ\text{C}$ for 16 hours under N_2 . After cooling to room temperature, the mixture was concentrated to give a

residue that was purified by prep-TLC (silica gel, EtOAc:PE = 1:2) to afford Compound 18 (22.78 mg, 62.21 μ mol) as a solid. ^1H NMR (400MHz, CDCl_3) δ_{H} = 8.34 (d, 1H), 7.85 - 7.79 (m, 2H), 7.50 - 7.43 (m, 1H), 7.37 - 7.31 (t, 1H). LCMS R_{t} = 1.19 min using Method A, MS ESI calcd. for $\text{C}_{13}\text{H}_6\text{F}_7\text{N}_4\text{O}$ $[\text{M}+\text{H}]^+$ 367.0, found 367.2.

Example 19: Synthesis of Compound 19 (provided for reference purposes)

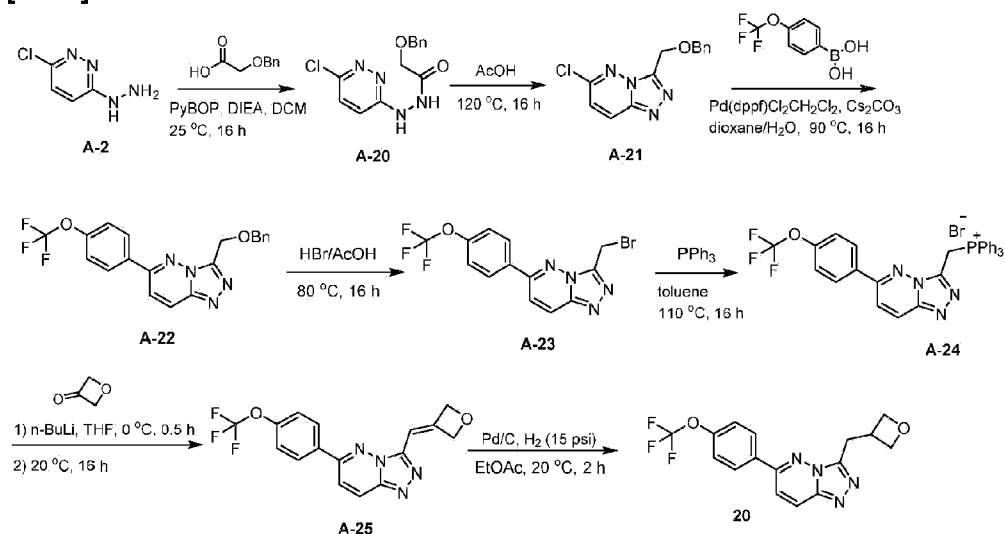
[0214]



A mixture of A-1 (150.00 mg, 673.98 μ mol), [2-fluoro-3-(trifluoromethoxy)phenyl]boronic acid (181.10 mg, 808.78 μ mol), Cs_2CO_3 (439.19 mg, 1.35 mmol) and $\text{Pd}(\text{dppf})\text{Cl}_2\cdot\text{CH}_2\text{Cl}_2$ (82.56 mg, 101.10 μ mol) in dioxane (3 mL) and H_2O (300 μ L) was stirred under nitrogen atmosphere at 90 $^\circ\text{C}$ for 16 hours. The mixture was diluted with EtOAc (15 mL), filtered through silica gel and eluted with EtOAc (15 mL $\times$ 3). The filtrate was concentrated to give a residue that was purified by prep-TLC (silica gel, EtOAc:PE = 1:2) and triturated from *n*-hexane (2 mL) to afford Compound 19 (21.69 mg, 57.90 μ mol) as a solid. ^1H NMR (400MHz, CDCl_3) δ_{H} = 8.35 (d, 1H), 7.94 - 7.85 (m, 1H), 7.79 (dd, 1H), 7.58 (t, 1H), 7.45 - 7.39 (m, 1H). LCMS R_{t} = 1.18 min using Method A, MS ESI calcd. for $\text{C}_{13}\text{H}_6\text{F}_7\text{N}_4\text{O}$ $[\text{M}+\text{H}]^+$ 367.0, found 366.9.

Example 20: Synthesis of Compound 20 (provided for reference purposes)

[0215]



[0216] Synthesis of A-20: To a solution of A-2 (2.00 g, 13.84 mmol), 2-benzyloxyacetic acid (2.30 g, 13.84 mmol, 1.98 mL) and PYBOP (10.80 g, 20.76 mmol) in DCM (100 mL) was added DIPEA (7.25 mL, 41.52 mmol) and the mixture was stirred at 25 °C for 16 hour. The reaction mixture was concentrated, diluted with NH₄Cl (20 mL), extracted with EtOAc (30 mL x 2), and the combined organic phase was washed with brine (15 mL), dried over Na₂SO₄, filtered, and concentrated to give crude A-20 (13.00 g) as an oil. LCMS R_t = 0.67 min using Method B, MS ESI calcd. for C₁₃H₁₄ClN₄O₂ [M+H]⁺ 293.1, found 293.0.

[0217] Synthesis of A-21: A mixture of A-20 (10.00 g, 34.16 mmol) in AcOH (50 mL) was stirred at 120 °C for 16 hours. After cooling to room temperature, the reaction mixture was concentrated, diluted with sat.NaHCO₃ (50 mL), extracted with EtOAc (80 mL x 2), and the combined organic phase was washed with brine (20 mL), dried over Na₂SO₄, filtered, and concentrated to give a residue that was purified by flash chromatography on silica gel (PE:EtOAc = 1: 1 to 1:2) to afford A-21 (1.80 g, 5.71 mmol) as a solid. LCMS R_t = 0.98 min using Method A, MS ESI calcd. for C₁₃H₁₂ClN₄O [M+H]⁺ 275.1, found 274.9.

[0218] Synthesis of A-22: A mixture of A-21 (1.80 g, 6.55 mmol), [4-(trifluoromethoxy)phenyl]boronic acid (1.48 g, 7.20 mmol), Cs₂CO₃ (4.27 g, 13.10 mmol) and Pd(dppf)Cl₂.CH₂Cl₂ (802.64 mg, 982.50 μmol) in dioxane (30 mL) and H₂O (3 mL) was stirred at 90 °C for 16 hours. The mixture was cooled to room temperature, diluted with EtOAc (30 mL), filtered through silica gel, eluted with EtOAc (10 mL). The filtrate was concentrated to give a residue that was purified by flash chromatography on silica gel (PE:EtOAc = 2:1 to 1:1) to afford A-22 (1.30 g, 2.88 mmol) as a solid. LCMS R_t = 0.88 min using Method B, MS ESI calcd. for C₂₀H₁₆F₃N₄O₂ [M+H]⁺ 401.1, found 401.1.

[0219] Synthesis of A-23: A mixture of A-22 (1.20 g, 3.00 mmol, 1.00 eq) in HBr/AcOH (10 mL) was stirred under N₂ at 80 °C for 16 hours. After cooling to room temperature, the mixture was concentrated, diluted with H₂O (30 mL), extracted by EtOAc (40 mL x 2), and the combined organic phase was washed with brine (20 mL), dried over Na₂SO₄, filtered, and concentrated to give A-23 (800.00 mg) as a solid. LCMS R_t = 0.83 min using Method B, MS ESI calcd. for C₁₃H₈BrF₃N₄O [M+H+2]⁺ 375.0, found 375.0.

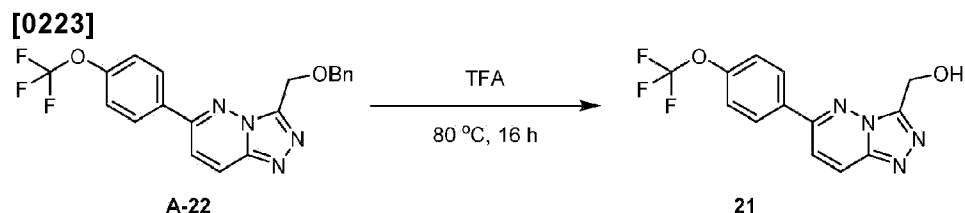
[0220] Synthesis of A-24: To a mixture of A-23 (1.10 g, 2.95 mmol) in toluene (20 mL) was added PPh₃ (773.74 mg, 2.95 mmol). The reaction was stirred at 110 °C for 16 hours. The reaction mixture was cooled and diluted with PE (20 mL), filtered, and dried to A-24 (800.00 mg) as a solid.

[0221] Synthesis of A-25: To a mixture of A-24 (700.00 mg, 1.10 mmol) in THF (10 mL) at 0 °C under N₂ was added *n*-BuLi (2.5 M, 528.00 μL), and the reaction mixture was stirred at 0 °C for 30 min. Oxetan-3-one (198.17 mg, 2.75 mmol) was then added, and the reaction mixture was

stirred at 20 °C for 16 hours. The reaction was quenched with sat. NH_4Cl (10 mL), extracted with EtOAc (10 mL $\times$ 3), and the combined organic phase was washed with brine (10 mL), dried over Na_2SO_4 , filtered, and concentrated to give a residue that was purified by flash chromatography on silica gel (EtOAc in PE = 30% to 50% to 80%) to afford A-25 (120.00 mg) as a solid. LCMS R_t = 0.82 min using Method B, MS ESI calcd. for $\text{C}_{16}\text{H}_{12}\text{F}_3\text{NaO}_2$ $[\text{M}+\text{H}]^+$ 349.1, found 349.1.

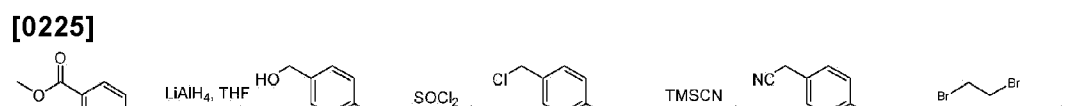
[0222] Synthesis of Compound 20: A mixture of A-25 (120.00 mg, 344.55 μmol) and wet Pd/C (50.00 mg) in EtOAc (10 mL) under N_2 was degassed and refilled with H_2 . The reaction mixture was stirred under H_2 (15 psi) for 2 hours at 20 °C. The reaction mixture was diluted with EtOAc (20 mL), filtered through a Celite pad, eluted with EtOAc (20 mL), and concentrated to give a residue that was purified by prep-HPLC (Xtimate C_{18} (150 mm $\times$ 25 mm, 5 μm); A = H_2O (0.05% NH_4OH) and B = CH_3CN ; 27-57 %B over 10 minutes) to afford Compound 20 (42.00 mg, 118.71 μmol) as a solid. ^1H NMR (400MHz, CDCl_3) δ_{H} = 8.19 (d, 1H), 8.04 (d, 2H), 7.55 (d, 1H), 7.42 (d, 2H), 4.97 (t, 2H), 4.66 (t, 2H), 3.80 - 3.70 (m, 1H), 3.69 - 3.62 (m, 2H). LCMS R_t = 0.76 min using Method B, MS ESI calcd. for $\text{C}_{16}\text{H}_{14}\text{F}_3\text{N}_4\text{O}_2$ $[\text{M}+\text{H}]^+$ 351.1, found 351.1.

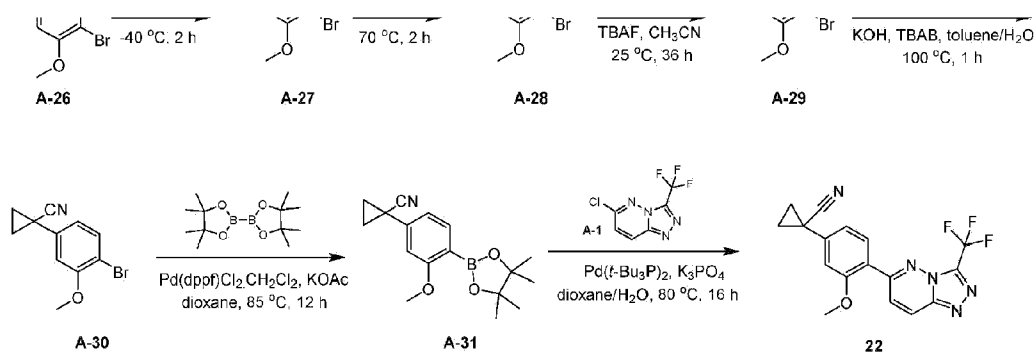
Example 21: Synthesis of Compound 21 (provided for reference purposes)



[0224] A mixture of A-21 (100.00 mg, 249.78 μmol) in TFA (3 mL) was stirred at 80 °C for 16 hours. After cooling to room temperature, the mixture was concentrated to give a residue that was purified by prep-HPLC (Xtimate C_{18} (150 mm $\times$ 25 mm, 5 μm); A = H_2O (0.05% NH_4OH) and B = CH_3CN ; 22-52 % B over 10 minutes) to afford Compound 21 (30.59 mg, 96.14 μmol) as a solid. ^1H NMR (400MHz, CDCl_3) δ_{H} = 8.23 (d, 1H), 8.05 (d, 2H), 7.60 (d, 1H), 7.42 (d, 2H), 5.34 (d, 2H), 2.76 (t, 1H). LCMS R_t = 0.99 min using Method A, MS ESI calcd. for $\text{C}_{13}\text{H}_{10}\text{F}_3\text{N}_4\text{O}_2$ $[\text{M}+\text{H}]^+$ 311.1, found 310.9.

Example 22: Synthesis of Compound 22 (provided for reference purposes)





[0226] Synthesis of A-27: To a mixture of A-26 (3.00 g, 12.24 mmol) in THF (40 mL) was added LiAlH_4 (1.39 g, 36.72 mmol) at $-40\text{ }^{\circ}\text{C}$ under N_2 , and the mixture was stirred at $-40\text{ }^{\circ}\text{C}$ for 2 hours. To the mixture was added H_2O (1.76 g) dropwise at $-40\text{ }^{\circ}\text{C}$, and the mixture was stirred at $0\text{ }^{\circ}\text{C}$ for 0.5 hour, followed by stirring at $50\text{ }^{\circ}\text{C}$ for 0.5 hour. The mixture was then filtered through Celite, eluted by THF (100 mL $\times$ 2), concentrated, dissolved in EtOAc (200 mL), washed with water (30 mL $\times$ 2) and brine (50 mL), dried over Na_2SO_4 , filtered and concentrated to give A-27 (2.50 g, 11.52 mmol) as an oil. ^1H NMR (400MHz DMSO- d_6) δ_{H} = 7.49 (d, 1H), 7.06 (s, 1H), 6.84 (d, 1H), 5.29 (t, 1H), 4.47 (d, 2H), 3.83 (s, 3H).

[0227] Synthesis of A-28: A mixture of A-27 (2.50 g, 11.52 mmol) in SOCh (15 mL) was stirred at $70\text{ }^{\circ}\text{C}$ for 2 hours. The mixture was concentrated, and the residue was diluted with EtOAc (150 mL). The organic phase was washed with water (30 mL) and brine (30 mL), dried over Na_2SO_4 , filtered and concentrated to give A-28 (2.60 g, 11.04 mmol) as an oil. ^1H NMR (400MHz DMSO- d_6) δ_{H} = 7.57 (d, 1H), 7.20 (d, 1H), 6.97 (dd, 1H), 4.74 (s, 2H), 3.86 (s, 3H).

[0228] Synthesis of A-29: To a mixture of A-28 (2.60 g, 11.04 mmol) in CH_3CN (30 mL) was added TMSCN (2.08 mL, 16.56 mmol) and TBAF (1 M, 16.56 mL), and the mixture was stirred at $25\text{ }^{\circ}\text{C}$ for 36 hours. The mixture was diluted with H_2O (50 mL) and extracted with EtOAc (100 mL $\times$ 2), and the combined organic phase was washed with water (30 mL $\times$ 2) and brine (50 mL), dried over Na_2SO_4 , filtered and concentrated to give a residue that was purified by flash chromatography on silica gel (EtOAc in PE = 5% to 10% to 15%) to afford A-29 (2.15 g, 9.51 mmol) as an oil. ^1H NMR (400MHz, CDCl_3) δ_{H} = 7.54 (d, 1H), 6.87 (d, 1H), 6.81 (dd, 1H), 3.93 (s, 3H), 3.74 (s, 2H).

[0229] Synthesis of A-30: To a mixture of A-29 (2.00 g, 8.85 mmol), TBAB (114.08 mg, 353.87 μmol), KOH (4.96 g, 88.47 mmol) in toluene (40 mL) and H_2O (4 mL) was added 1,2-dibromoethane (1.33 mL, 17.69 mmol) at $100\text{ }^{\circ}\text{C}$, and the mixture was stirred at $100\text{ }^{\circ}\text{C}$ for 1 hour. The mixture was diluted with EtOAc (150 mL), then washed with water (30 mL $\times$ 2) and brine (30 mL), dried over Na_2SO_4 , filtered and concentrated to give a residue that was purified by flash chromatography on silica gel (EtOAc in PE = 5% to 10%) to afford A-30 (1.72 g) as a solid. ^1H NMR (400MHz CDCl_3) δ_{H} = 7.49 (d, 1H), 6.93 (d, 1H), 6.67 (dd, 1H), 3.93 (s, 3H),

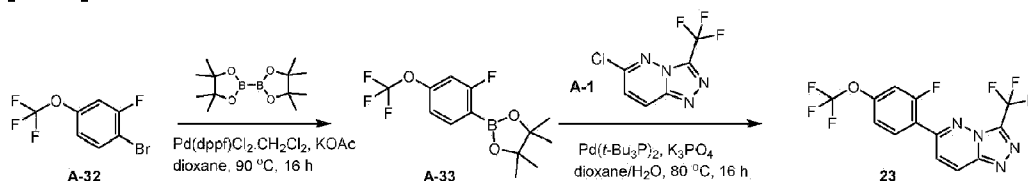
1.79-1.72 (m, 2H), 1.45-1.38 (m, 2H).

[0230] Synthesis of A-31: A mixture of A-30 (500 mg, 1.98 mmol), 4,4,5,5-tetramethyl-2-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-1,3,2-dioxaborolane (1.51 g, 5.94 mmol), Pd(dppf)Cl₂.CH₂Cl₂ (242.54 mg, 297.00 μmol) and KOAc (388.63 mg, 3.96 mmol) in dioxane (25 mL) was stirred 85 °C for 12 hours under N₂. After cooling to room temperature, the mixture was concentrated, diluted with H₂O (30 mL), and extracted with EtOAc (100 mL × 2). The combined organic phase was washed with water (20 mL × 2) and brine (20 mL), dried over Na₂SO₄, filtered and concentrated to give a residue that was purified by flash chromatography on silica gel (EtOAc in PE = 1% to 5% to 10%) to afford A-31 (510.00 mg) as an oil. ¹H NMR (400MHz CDCl₃) δ_H = 7.64 (d, 1H), 6.87 (d, 1H), 6.73 (dd, 1H), 3.87 (s, 3H), 1.78-1.72 (m, 2H), 1.47-1.41 (m, 2H), 1.35 (s, 12H).

[0231] Synthesis of Compound 22: A mixture of A-31 (403.27 mg, 1.35 mmol), A-1 (150.00 mg, 673.98 μmol), Pd(*t*-Bu₃P)₂ (51.67 mg, 101.10 μmol) and K₃PO₄ (286.13 mg, 1.35 mmol) in dioxane (10 mL) and H₂O (1.35 mL) was stirred at 80 °C for 16 hours in a 20 mL sealed tube under N₂. After cooling to room temperature, the mixture was concentrated, diluted with H₂O (20 mL), and extracted with EtOAc (50 mL × 2). The combined organic phase was washed with water (20 mL × 2) and brine (20 mL), dried over Na₂SO₄, filtered and concentrated to give a residue that was purified by prep-TLC (silica gel, EtOAc:DCM = 1:2) to afford Compound 22 (147.51 mg) as a solid. ¹H NMR (400MHz, CDCl₃) δ_H = 8.18 (d, 1H), 7.83 (d, 1H), 7.74 (d, 1H), 7.16 (s, 1H), 6.89 (d, 1H), 3.97 (s, 3H), 1.90-1.81 (m, 2H), 1.56-1.49 (m, 2H). LCMS R_t = 1.11 min using Method A, MS ESI calcd. for C₁₇H₁₃F₃N₅O [M+H]⁺ 360.1, found 360.0.

Example 23: Synthesis of Compound 23 (provided for reference purposes)

[0232]



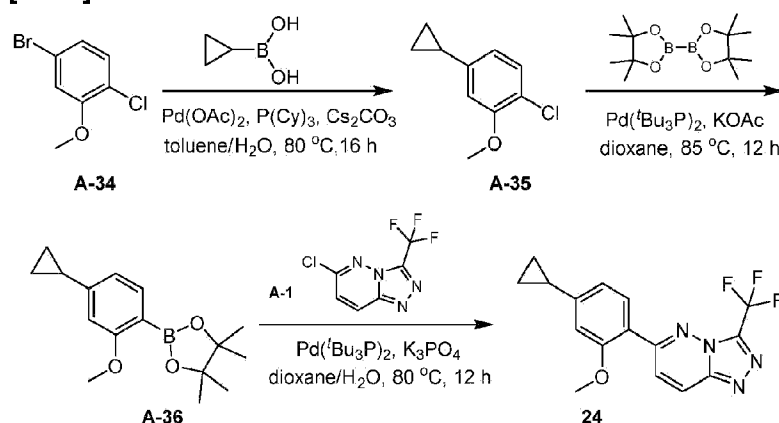
[0233] Synthesis of A-33: A mixture of A-32 (1.25 g, 4.83 mmol), 4,4,5,5-tetramethyl-2-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-1,3,2-dioxaborolane (3.68 g, 14.48 mmol), Pd(dppf)Cl₂.CH₂Cl₂ (394.13 mg, 482.63 μmol) and KOAc (947.30 mg, 9.65 mmol) in dioxane (30 mL) was stirred at 90 °C for 16 hours. After cooling to room temperature, the mixture was diluted with EtOAc (50 mL), filtered through silica gel, and concentrated to give a residue that was purified by flash chromatography on silica gel (EtOAc in PE = 0% to 1%) to afford A-32 (1.29 g) as an oil. ¹H NMR (400MHz CDCl₃) δ_H = 7.78 (dd, 1H), 7.01 (d, 1H), 6.93 (d, 1H), 1.37

(s, 12H).

[0234] Synthesis of Compound 23: A mixture of A-33 (275.04 mg, 898.64 μ mol), A-1 (100.00 mg, 449.32 μ mol), Pd(*t*-Bu₃P)₂ (45.92 mg, 89.86 μ mol), K₃PO₄ (190.75 mg, 898.64 μ mol) in dioxane (8 mL) and H₂O (1 mL) was stirred at 80 °C for 16 hours. After cooling to room temperature, the mixture was concentrated to give a residue that was purified by prep-HPLC (Xtimate C₁₈ (150 mm × 25 mm, 5 μ m); A = H₂O (0.05% NH₄OH) and B = CH₃CN; 45-75 %B over 10 minutes) to afford Compound 23 (107.00 mg) as a solid. ¹H NMR (400MHz DMSO-*d*₆) δ _H = 8.73 (d, 1H), 8.02 - 7.96 (m, 2H), 7.72 (br d, 1H), 7.53 (br d, 1H). LCMS R_t = 1.197 min using Method A, MS ESI calcd. for C₁₃H₆F₇N₄O [M+H]⁺ 367.0, found 366.9.

Example 24: Synthesis of Compound 24 (provided for reference purposes)

[0235]



[0236] Synthesis of A-35: A mixture of cyclopropylboronic acid (1.94 g, 22.58 mmol), A-34 (3.07 mL, 22.58 mmol), Pd(OAc)₂ (506.84 mg, 2.26 mmol), Cs₂CO₃ (14.71 g, 45.16 mmol) and P(Cy)₃ (1.82 mL, 5.65 mmol) in H₂O (8 mL) and toluene (80 mL) was stirred at 80 °C for 16 hours under N₂. After cooling to room temperature, the mixture was washed with water (20 mL) and brine (20 mL), dried over Na₂SO₄, filtered and concentrated to give a residue that was purified by flash chromatography on silica gel (EtOAc in PE = 0% to 1% to 2%) to afford A-35 (2.70 g, 14.78 mmol) as an oil. ¹H NMR (400MHz, CDCl₃) δ _H = 7.22 (d, 1H), 6.68 (d, 1H), 6.59 (dd, 1H), 3.90 (s, 3H), 1.93-1.84 (m, 1H), 1.02-0.94 (m, 2H), 0.72-0.66 (m, 2H).

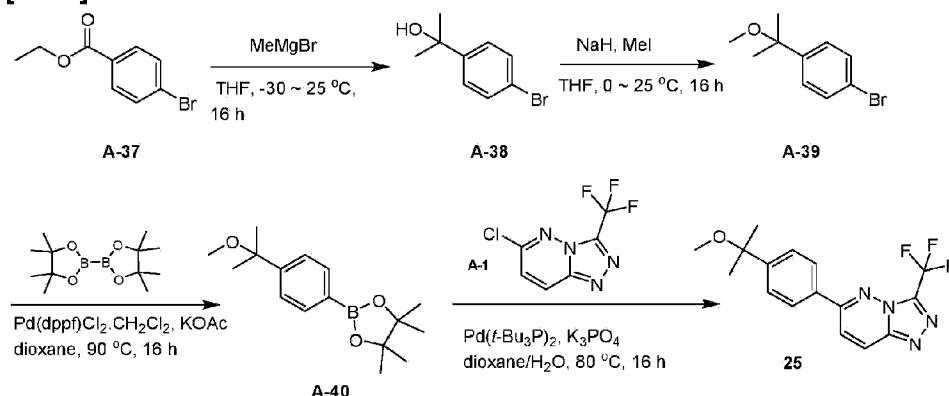
[0237] Synthesis of A-36: A mixture of A-35 (2.29 g, 9.03 mmol), A-1 (550.00 mg, 3.01 mmol), KOAc (679.42 mg, 6.92 mmol) and Pd(*t*Bu₃P)₂ (153.89 mg, 301.00 μ mol) in dioxane (25 mL) was stirred at 85 °C for 12 hours under N₂. The mixture was concentrated, diluted with H₂O (30 mL), and extracted with EtOAc (50 mL × 2). The combined organic phase was washed with water (20 mL × 2) and brine (20 mL), dried over Na₂SO₄, filtered and concentrated to give a

residue that was purified by flash chromatography on silica gel (EtOAc in PE = 0% to 1% to 2%) to afford A-36 (350.00 mg) as a solid. ^1H NMR (400MHz CDCl_3) δ_{H} = 7.58 (d, 1H), 6.67-6.58 (m, 2H), 3.83 (s, 3H), 1.96-1.84 (m, 1H), 1.34 (s, 12H), 1.02-0.94 (m, 2H), 0.78-0.70 (m, 2H).

[0238] Synthesis of Compound 24: A mixture of A-36 (310.42 mg, 1.13 mmol), A-1 (140.00 mg, 629.04 μmol), $\text{Pd}(t\text{-Bu}_3\text{P})_2$ (48.22 mg, 94.36 μmol) and K_3PO_4 (267.05 mg, 1.26 mmol) in dioxane (10 mL) and H_2O (1.35 mL) was stirred at 80 °C for 12 hours in a 20 mL sealed tube under N_2 . The mixture was concentrated, diluted with H_2O (20 mL), and extracted with EtOAc (50 mL x 2). The combined organic phase was washed with water (20 mL x 2) and brine (20 mL), dried over Na_2SO_4 , filtered and concentrated to give a residue that was purified by prep-TLC (silica gel, EtOAc:DCM = 1:3) to afford Compound 24 (42.91 mg) as a solid. ^1H NMR (400MHz, CDCl_3) δ_{H} = 8.13 (d, 1H), 7.85 (d, 1H), 7.66 (d, 1H), 6.85-6.76 (m, 2H), 3.91 (s, 3H), 2.04-1.93 (m, 1H), 1.14-1.04 (m, 2H), 0.85-0.77 (m, 2H). LCMS R_t = 1.21 min using Method A, MS ESI calcd. for $\text{C}_{16}\text{H}_{14}\text{F}_3\text{N}_4\text{O}$ $[\text{M}+\text{H}]^+$ 335.1, found 334.9.

Example 25: Synthesis of Compound 25 (provided for reference purposes)

[0239]



[0240] Synthesis of A-38: To a mixture of A-37 (2.14 mL, 13.10 mmol) in THF (80 mL) was added MeMgBr (3 M, 26.20 mL, 6.00 eq) dropwise at $-30\text{ }^\circ\text{C}$. The reaction mixture was allowed to warm to room temperature and stirred at $25\text{ }^\circ\text{C}$ for 16 hours. The reaction was quenched with sat. NH_4Cl (200 mL), extracted with EtOAc (200 mL x 2), and the combined organic layers were washed with H_2O (200 mL x 2), brine (100 mL), dried over Na_2SO_4 , filtered and concentrated to give A-38 (2.80 g, crude) as an oil. ^1H NMR (400MHz $\text{DMSO}-d_6$) δ_{H} = 7.50 - 7.44 (m, 2H), 7.44 - 7.38 (m, 2H), 5.10 (s, 1H), 1.40 (s, 6H).

[0241] Synthesis of A-39: To a mixture of A-38 (2.80 g, 13.02 mmol) in THF (30 mL) was added NaH (1.04 g, 26.04 mmol, 60% purity) and CH_3I (1.62 mL, 26.04 mmol) at $0\text{ }^\circ\text{C}$ and the mixture was stirred at $25\text{ }^\circ\text{C}$ for 16 hours. The mixture was quenched with a saturated solution

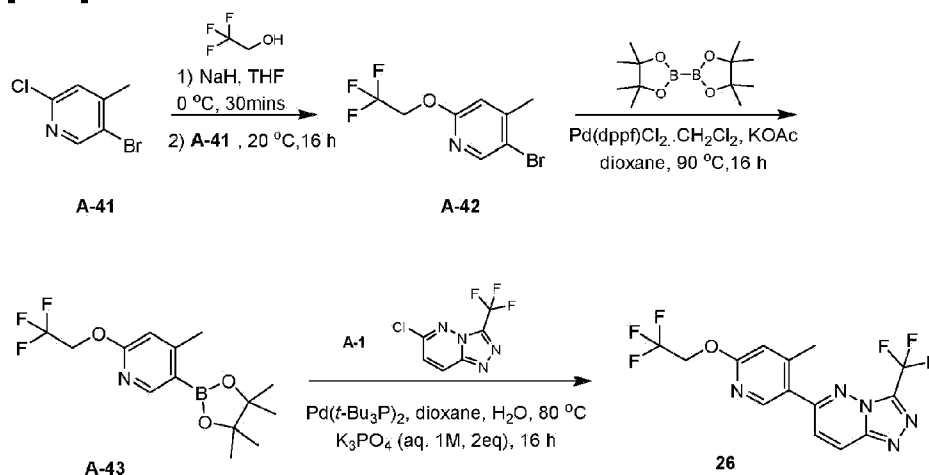
of NH₄Cl (50 mL), extracted with EtOAc (100 mL × 2), and the combined organic phase was washed with brine (30 mL), dried over Na₂SO₄, filtered and concentrated to A-39 (2.70 g, 11.78 mmol) as an oil. ¹H NMR (400MHz CDCl₃) δ_H = 7.47 (d, 2H), 7.29 (d, 2H), 3.07 (s, 3H), 1.51 (s, 6H).

[0242] Synthesis of A-40: A mixture of A-39 (1.30 g, 5.67 mmol), 4,4,5,5-tetramethyl-2-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-1,3,2-dioxaborolane (4.32 g, 17.01 mmol), Pd(dppf)Cl₂·CH₂Cl₂ (695.06 mg, 850.50 μmol) and KOAc (1.11 g, 11.34 mmol) in dioxane (70 mL) was stirred at 90 °C for 16 hours. After cooling to room temperature, the mixture was diluted with EtOAc (100 mL), filtered through silica gel and eluted with EtOAc (100 mL × 2). The filtrate was concentrated to give a residue that was purified by flash chromatography on silica gel (PE) to afford A-40 (950.00 mg, 3.44 mmol) as a solid. ¹H NMR (400MHz CDCl₃) δ_H = 7.81 (d, 2H), 7.43 (d, 2H), 3.08 (s, 3H), 1.53 (s, 6H), 1.35 (s, 12H).

[0243] Synthesis of Compound 25: A mixture of A-40 (372.28 mg, 1.35 mmol), A-1 (150.00 mg, 673.98 μmol), Pd(*t*-Bu₃P)₂ (34.44 mg, 67.40 μmol) and K₃PO₄ (286.13 mg, 1.35 mmol) in dioxane (10 mL) and H₂O (1 mL) was stirred at 80 °C for 16 hours. After cooling to room temperature, the mixture was concentrated to give a residue that was purified by prep-TLC (silica gel, PE:EtOAc = 2: 1) and prep-HPLC (Xtimate C₁₈ (150 mm × 25 mm, 5 μm); A = H₂O (0.05% NH₄OH) and B = CH₃CN; 55-85 %B over 10 minutes) to afford Compound 25 (23.00 mg) as a solid. ¹H NMR (400MHz, CDCl₃ + D₂O) δ_H = 8.30 (d, 1H), 8.01 (d, 2H), 7.79 (d, 1H), 7.63 (d, 2H), 3.14 (s, 3H), 1.59 (s, 6H). LCMS R_t = 1.14 min using Method A, MS ESI calcd. for C₁₆H₁₆F₃N₄O [M+H]⁺ 337.1, found 336.9.

Example 26: Synthesis of Compound 26 (provided for reference purposes)

[0244]



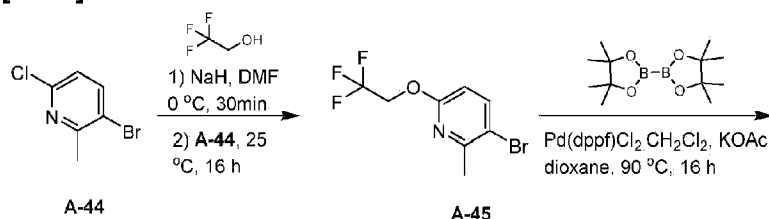
[0245] Synthesis of A-42: To a solution of 2,2,2-trifluoroethanol (522.51 μ L, 7.26 mmol) was added NaH (290.40 mg, 7.26 mmol, 60% purity) in DMF (20 mL) at 0 °C slowly, and the mixture was stirred at 0 °C for 30 mins. Then to the mixture was added A-40 (1.00 g, 4.84 mmol), and the mixture was stirred at 20 °C for 16 hours. The reaction was quenched with a saturation solution of NH_4Cl (30 mL) and extracted with EtOAc (50 mL $\times$ 2). The combined organic phase was washed with brine (30 mL), dried over Na_2SO_4 , filtered, and concentrated to give a residue that was purified by flash chromatography on silica gel (EtOAc in PE = 0% to 1%) to afford A-42 (900 mg,) as an oil. LCMS R_t = 0.89 min using Method B, MS ESI calcd. for $\text{C}_8\text{H}_8\text{BrF}_3\text{NO}$ $[\text{M}+\text{H}+2]^+$ 272.0, found 271.9.

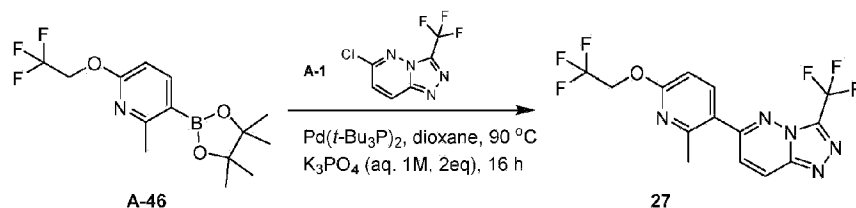
[0246] Synthesis of A-43: A mixture of A-42 (900 mg, 3.33 mmol), 4,4,5,5-tetramethyl-2-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-1,3,2-dioxaborolane (1.27 g, 5.00 mmol), KOAc (654.15 mg, 6.67 mmol) and $\text{Pd}(\text{dppf})\text{Cl}_2 \cdot \text{CH}_2\text{Cl}_2$ (544.33 mg, 666.54 μ mol) in dioxane (20 mL) was stirred at 90 °C for 16 hours. After cooling to room temperature, the mixture was diluted with H_2O (20 mL $\times$ 3), and extracted with EtOAc (50 mL $\times$ 2). The combined organic phase was washed with brine (50 mL), dried over Na_2SO_4 , filtered and concentrated to give a residue that was purified by flash chromatography on silica gel (EtOAc in PE = 0% to 1%) to afford A-43 (600 mg, 1.52 mmol) as an oil. ^1H NMR (400MHz, CDCl_3) δ_{H} = 8.44 (s, 1H), 6.65 (s, 1H), 4.78 (q, 2H), 2.48 (s, 3H), 1.34 (s, 12H). LCMS R_t = 0.98min using Method B, MS ESI calcd. for $\text{C}_{14}\text{H}_{20}\text{BF}_3\text{NO}_3$ $[\text{M}+\text{H}]^+$ 318.1, found 318.4.

[0247] Synthesis of Compound 26: A mixture of A-43 (320.59 mg, 1.01 mmol), A-1 (150.00 mg, 673.98 μ mol), $\text{Pd}(\text{t-Bu}_3\text{P})_2$ (51.67 mg, 101.10 μ mol) and K_3PO_4 (286.13 mg, 1.35 mmol) in dioxane (8 mL) and H_2O (1 mL) was stirred at 80 °C for 16 hours. After cooling to room temperature, the mixture was concentrated and purified by prep-TLC (silica gel, EtOAc:DCM = 1:3) and prep-HPLC (Kromasil (150 mm $\times$ 25 mm, 10 μ m) A = H_2O (0.05% NH_4OH) and B = CH_3CN ; 50-60 %B over 8 minutes) to afford Compound 26 (24.13 mg, 63.43 μ mol) as a solid. ^1H NMR (400MHz, CDCl_3) δ_{H} = 8.36-8.30 (m, 2H), 7.51 (d, 1H), 6.92 (s, 1H), 4.85 (q, 2H), 2.53 (s, 3H). LCMS R_t = 0.84 min using Method B, MS ESI calcd. for $\text{C}_{14}\text{H}_{10}\text{F}_6\text{N}_5\text{O}$ $[\text{M}+\text{H}]^+$ 378.1, found 378.1.

Example 27: Synthesis of Compound 27 (provided for reference purposes)

[0248]





[0249] Synthesis of A-45: To a mixture of NaH (387.20 mg, 9.68 mmol, 60% purity) in DMF (20 mL) was added 2,2,2-trifluoroethanol (731.52 μ L, 10.16 mmol) under N₂ at 0 °C and the mixture was stirred at 0 °C for 0.5 hour. Then 3-bromo-6-chloro-2-methyl-pyridine (1.00 g, 4.84 mmol) was added, and the mixture was stirred at 25 °C for 16 hours. The mixture was quenched with NH₄Cl (80 mL) and extracted with EtOAc (40 mL $\times$ 2). The combined organic was washed by brine (20 mL), dried over Na₂SO₄, filtered and concentrated to give a residue that was purified by flash chromatography on silica gel (PE) to give A-45 (500.00 mg, 1.85 mmol) as an oil. ¹H NMR (400MHz, CDCl₃) δ _H = 7.70 (d, 1H), 6.60 (d, 1H), 4.74 (q, 2H), 2.55 (s, 3H).

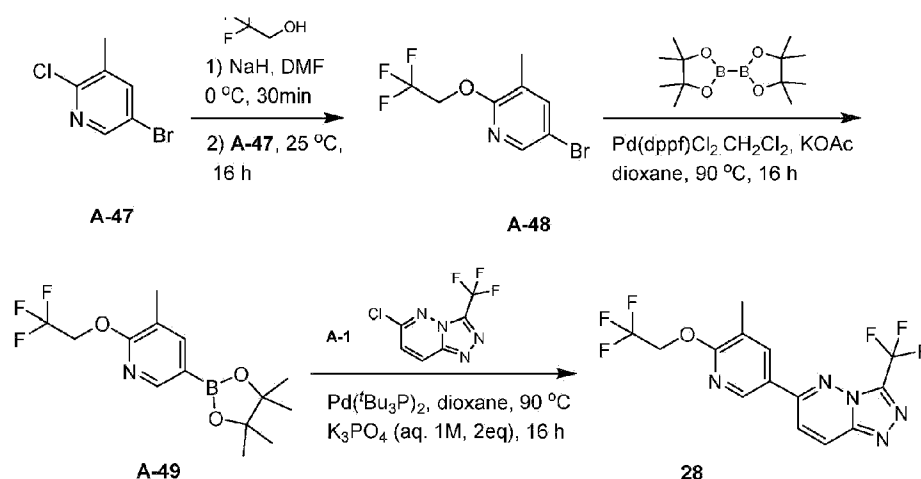
[0250] Synthesis of A-46: A-45 (200.00 mg, 740.60 μ mol), 4,4,5,5-tetramethyl-2-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-1,3,2-dioxaborolane (564.20 mg, 2.22 mmol), Pd(dppf)Cl₂.CH₂Cl₂ (60.48 mg, 74.06 μ mol) and KOAc (145.36 mg, 1.48 mmol) in dioxane (5 mL) was stirred under N₂ at 90 °C for 16 hours. The mixture was cooled to room temperature, diluted with EtOAc (10 mL), filtered through silica gel, eluted with EtOAc (10 mL) and the filtrate was concentrated to give a residue that was purified by flash chromatography on silica gel (PE: EtOAc = 50:1) to afford A-46 (200.00 mg) as an oil. ¹H NMR (400MHz CDCl₃) δ _H = 7.97 (d, 1H), 6.64 (d, 1H), 4.80 (q, 2H), 2.65 (s, 3H), 1.34 (s, 12H).

[0251] Synthesis of Compound 27: A mixture of A-46 (170.98 mg, 539.18 μ mol), A-1 (100.00 mg, 449.32 μ mol), K₃PO₄ (190.75 mg, 898.64 μ mol) and Pd(t-Bu₃P)₂ (45.92 mg, 89.86 μ mol) in dioxane (6 mL) and H₂O (1 mL) was stirred at 90 °C for 16 hours. The mixture was cooled to room temperature, diluted with EtOAc (20 mL), filtered and concentrated to give a residue that was purified by prep-HPLC (Xtimate C₁₈ (150 mm $\times$ 25 mm, 5 μ m); A = H₂O (0.05% NH₄OH) and B = CH₃CN; 46-76 %B over 10 minutes) to afford Compound 27 (53.15 mg, 138.45 μ mol) as a solid. ¹H NMR (400MHz, CDCl₃) δ _H = 8.31 (d, 1H), 7.81 (d, 1H), 7.47 (d, 1H), 6.90 (d, 1H), 4.87 (q, 2H), 2.64 (s, 3H). LCMS R_t = 3.42 min in using Method C, MS ESI calcd. for C₁₄H₁₀F₆N₅O [M+H]⁺ 378.1, found 377.9.

Example 28: Synthesis of Compound 28 (provided for reference purposes)

[0252]

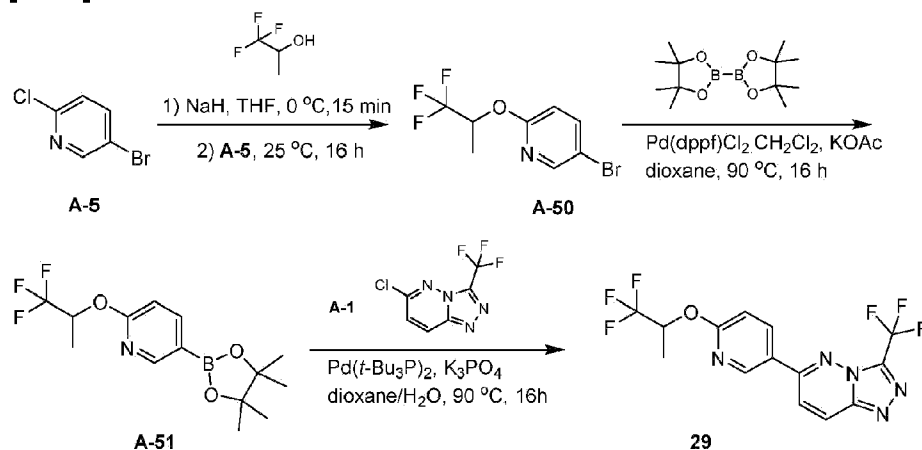




[0253] Synthesis of A-48: To a mixture of NaH (387.47 mg, 9.69 mmol, 60% purity) in DMF (20 mL) was added 2,2,2-trifluoroethanol (732.02 μ L, 10.17 mmol) under N_2 at 0 °C and the mixture was stirred at 0 °C for 0.5 hour. Then A-47 (1.00 g, 4.84 mmol) was added and the yellow mixture was stirred at 25 °C for 16 hours. The mixture was quenched with NH_4Cl (80 mL) and extracted with EtOAc (50 mL $\times$ 2). The combine organic phase was washed with brine (20 mL), dried over Na_2SO_4 , filtered and concentrated to give a residue that was purified by flash chromatography on silica gel (PE) to afford A-48 (480.00 mg) as an oil. ^1H NMR (400MHz, $CDCl_3$) δ_H = 8.02 (d, 1H), 7.57 (d, 1H), 4.73 (q, 2H), 2.23 (s, 3H).

[0254] Synthesis of A-49: A mixture of A-48 (200.00 mg, 740.60 μ mol), 4,4,5,5-tetramethyl-2-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-1,3,2-dioxaborolane (564.20 mg, 2.22 mmol), $Pd(dppf)Cl_2 \cdot CH_2Cl_2$ (60.48 mg, 74.06 μ mol) and KOAc (72.68 mg, 740.60 μ mol) in dioxane (5 mL) was stirred under N_2 at 90 °C for 16 hours. The mixture was cooled to room temperature, diluted with EtOAc (10 mL), filtered through silica gel, eluted with EtOAc (10 mL) and concentrated to give a residue that was purified by flash chromatography on silica gel (PE:EtOAc = 50:1) to afford A-49 (180.00 mg) as an oil. LCMS R_t = 1.00 min using Method B, MS ESI calcd. for $C_{14}H_{20}BF_3NO_3$ $[M+H]^+$ 318.1, found 318.1.

[0255] Synthesis of Compound 28: A mixture of A-49 (170.98 mg, 539.18 μ mol), A-1 (100.00 mg, 449.32 μ mol), K_3PO_4 (190.75 mg, 898.64 μ mol) and $Pd(t-Bu_3P)_2$ (45.92 mg, 89.86 μ mol) in dioxane (6 mL) and H_2O (1 mL) was stirred under N_2 at 90 °C for 16 hours. The mixture was cooled to room temperature, diluted with EtOAc (20 mL), filtered and concentrated to give a residue that was purified by prep-HPLC (Xtimate C_{18} (150 mm $\times$ 25 mm, 5 μ m); A = H_2O (0.05% NH_4OH) and B = CH_3CN ; 46-76 %B over 10 minutes to afford Compound 28 (31.40 mg) as a solid. ^1H NMR (400MHz $CDCl_3$) δ_H = 8.62 (s, 1H), 8.32 (d, 1H), 8.16 (s, 1H), 7.74 (d, 1H), 4.88 (q, 2H), 2.39 (s, 3H). LCMS R_t = 3.52 min using Method C, MS ESI calcd. for $C_{14}H_{10}F_6N_5O$ $[M+H]^+$ 378.1, found 377.9.

Example 29: Synthesis of Compound 29 (provided for reference purposes)**[0256]**

[0257] Synthesis of A-50: To a mixture of 1,1,1-trifluoropropan-2-ol (1.19 g, 10.40 mmol, 941.53 μ L) in DMF (20 mL) was added NaH (415.71 mg, 10.40 mmol, 60% purity) at 0 °C. The reaction was stirred at 0 °C for 15 min, and then A-5 (1.00 g, 5.20 mmol, 1.00 eq) was added at 0 °C. The reaction mixture was allowed to warm to 25 °C and stirred for 16 hours. The mixture was quenched with sat. NH₄Cl (100 mL) and extracted with EtOAc (100 mL x 2). The combined organic layers were washed with H₂O (100 mL), brine (100 mL), dried over Na₂SO₄, filtered and concentrated to give a residue that was purified by flash chromatography on silica gel (EtOAc in PE = 0% to 1%) to afford A-50 (1.00 g, 3.67 mmol) as an oil. LCMS R_t = 0.94 min using Method B, MS ESI calcd. for C₈H₈BrF₃NO [M+H]⁺ 270.0, found 269.9.

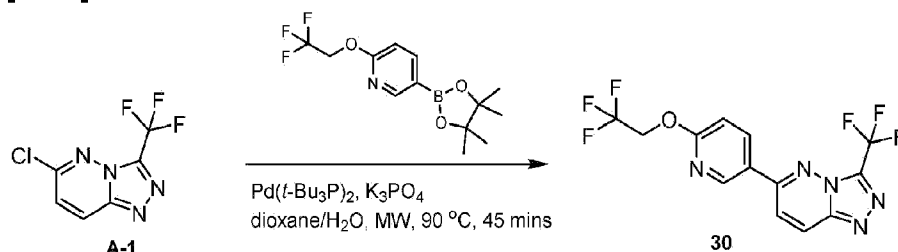
[0258] Synthesis of A-51: A mixture of A-50 (500.00 mg, 1.85 mmol), 4,4,5,5-tetramethyl-2-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-1,3,2-dioxaborolane (1.41 g, 5.55 mmol), Pd(dppf)Cl₂·CH₂Cl₂ (151.08 mg, 185.00 μ mol) and KOAc (363.12 mg, 3.70 mmol) in dioxane (10 mL) was stirred at 90 °C for 16 hours. After cooling to room temperature, the mixture was concentrated to give a residue that was purified by flash chromatography on silica gel (EtOAc in PE = 0% to 1%) to afford A-51 (400.00 mg) as a solid. ¹H NMR (400 MHz, CDCl₃) δ _H = 8.51 (d, 1H), 7.98 (dd, 1H), 6.79 (d, 1H), 5.87 (td, 1H), 1.49 (d, 3H), 1.34 (s, 12H).

[0259] Synthesis of Compound 29: A mixture of A-51 (320.59 mg, 1.01 mmol), A-1 (150.00 mg, 673.98 μ mol), Pd(*t*-Bu₃P)₂ (34.44 mg, 67.40 μ mol) and K₃PO₄ (286.13 mg, 1.35 mmol) in dioxane (10 mL) and H₂O (1 mL) was stirred at 90 °C for 16 hours. After cooling to room temperature, the mixture was concentrated to give a residue that was purified by prep-HPLC (Xtimate C₁₈ (150 mm x 25 mm, 5 μ m); A = H₂O (0.05% NH₄OH) and B = CH₃CN; 45-75 %B over 10 minutes) to afford Compound 29 (72.61 mg, 192.48 μ mol) as a solid. ¹H NMR (400 MHz, CDCl₃) δ _H = 8.79 (d, 1H), 8.34 (dt, 2H), 7.74 (d, 1H), 7.03 (d, 1H), 5.90 (td, 1H),

1.56 (d, 3H). LCMS R_t = 1.21 min using Method A, MS ESI calcd. for $C_{14}H_{10}F_6N_5O$ $[M+H]^+$ 378.1, found 377.9.

Example 30: Synthesis of Compound 30 (provided for reference purposes)

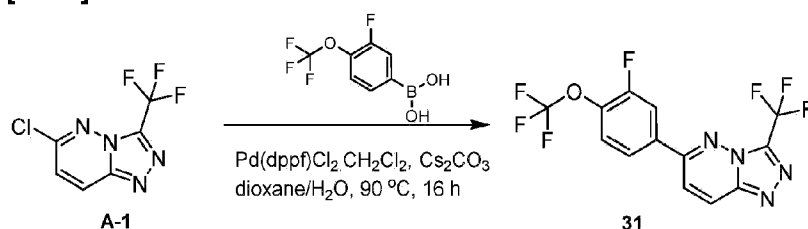
[0260]



[0261] A mixture of A-1 (150.00 mg, 673.98 μ mol), 5-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-2-(2,2,2-trifluoroethoxy)pyridine (204.27 mg, 673.98 μ mol), K_3PO_4 (286.13 mg, 1.35 mmol), and $Pd(t-Bu_3P)_2$ (34.44 mg, 67.40 μ mol) in dioxane (3 mL) and H_2O (1 mL) was stirred at 90 °C in a microwave reactor for 45 mins. After cooling to room temperature, the mixture was diluted with EtOAc (10 mL), filtered through Celite and eluted with EtOAc (10 mL x 3). The combined organic phase was washed with brine (10 mL), dried over Na_2SO_4 , filtered and concentrated to give a residue that was purified by flash chromatography on silica gel (EtOAc in DCM = 20% to 40% to 60%) and triturated from *i*-PrzO (3 mL) to afford Compound 30 (33.50 mg) as a solid. ^1H NMR (400MHz, $CDCl_3$) δ_H = 8.80 (d, 1H), 8.40 - 8.31 (m, 2H), 7.75 (d, 1H), 7.09 (d, 1H), 4.88 (q, 2H). LCMS R_t = 0.84 min using Method B, MS ESI calcd. for $C_{13}H_8F_6N_5O$ $[M+H]^+$ 364.1, found 364.0.

Example 31: Synthesis of Compound 31 (provided for reference purposes)

[0262]

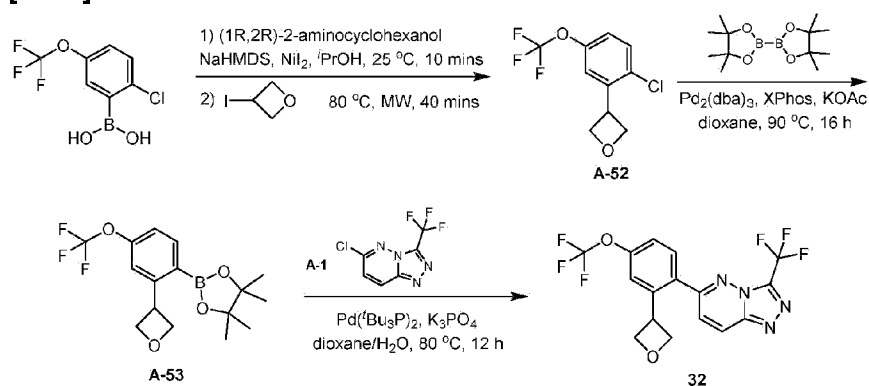


[0263] A mixture of A-1 (150.00 mg, 673.98 μ mol), [3-fluoro-4-(trifluoromethoxy)phenyl]boronic acid (181.10 mg, 808.78 μ mol), $Pd(dppf)Cl_2 \cdot CH_2Cl_2$ (82.56 mg, 101.10 μ mol) and Cs_2CO_3 (439.19 mg, 1.35 mmol) in dioxane (3 mL) and H_2O (300 μ L) was stirred at 90 °C for 16 hours.

The mixture was cooled to room temperature, diluted with EtOAc (30 mL), filtered through silica gel and eluted with EtOAc (10 mL). The filtrate was concentrated to give a residue that was purified by prep-HPLC (Xtimate C₁₈ (150 mm × 25 mm, 5 μm); A = H₂O (0.05% NH₄OH) and B = CH₃CN; 46-76 %B over 10 minutes) to afford Compound 31 (35.50 mg) as a solid. ¹H NMR (400MHz, CDCl₃) δ_H = 8.37 (d, 1H), 7.93 (dd, 1H), 7.87 - 7.82 (m, 1H), 7.74 (d, 1H), 7.54 (t, 1H). LCMS R_t = 1.21 min using Method A, MS ESI calcd. for C₁₃H₆F₇N₄O [M+H]⁺ 367.0, found 366.9.

Example 32: Synthesis of Compound 32 (provided for reference purposes)

[0264]



[0265] Synthesis of A-52: To a mixture of [2-chloro-5-(trifluoromethoxy)phenyl]boronic acid (4.81 g, 20.00 mmol), NiI₂ (312.53 mg, 1.00 mmol) and (1R,2R)-2-aminocyclohexanol (115.18 mg, 1.00 mmol) in *i*-PrOH (20 mL) was added NaHMDS (1 M, 20.00 mL) under N₂, then the mixture was stirred at 25 °C for 10 minutes. A solution of 3-iodooxetane (1.84 g, 10.00 mmol) in *i*-PrOH (1 mL) was added and the mixture was stirred at 80 °C for 40 minutes under microwave conditions. After cooling to room temperature, the mixture was quenched with a saturated solution of NH₄Cl (30 mL) and extracted with EtOAc (50 mL × 2). The combined organic phase was then washed with brine (15 mL), dried over Na₂SO₄, filtered and concentrated to give the crude product, which was purified by flash chromatography on silica gel (EtOAc in PE = 0% to 2.5% to 5%) to give A-52 (820.00 mg) as an oil. ¹H NMR (400MHz, CDCl₃) δ_H = 7.39 (d, 1H), 7.29 (d, 1H), 7.11 (dd, 1H), 5.13-5.06 (m, 2H), 4.84-4.77 (m, 2H), 4.67-4.57 (m, 1H).

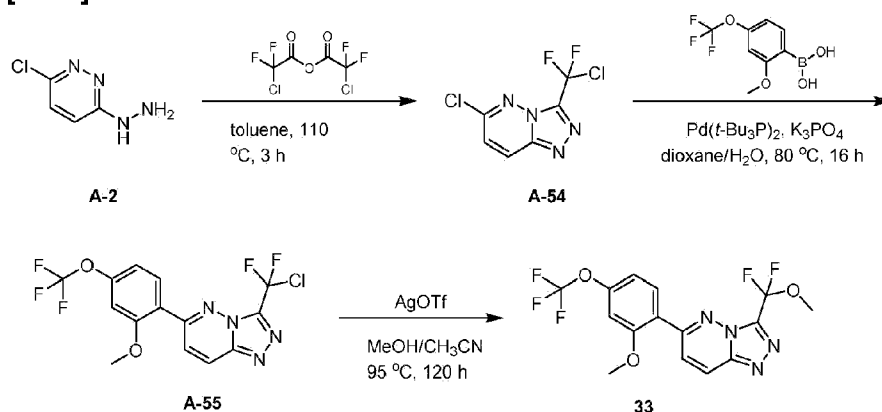
[0266] Synthesis of A-53: A mixture of A-52 (800.00 mg, 3.17 mmol), 4,4,5,5-tetramethyl-2-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-1,3,2-dioxaborolane (2.41 g, 9.51 mmol), Pd₂(dba)₃ (290.28 mg, 317.00 μmol), XPhos (377.80 mg, 792.50 μmol) and KOAc (622.21 mg, 6.34 mmol) in dioxane (30 mL) was stirred at 90 °C for 16 hours under N₂. After cooling to room temperature, the mixture was concentrated to a residue that was dissolved in H₂O (30

mL), and extracted with EtOAc (50 mL x 2). The combined organic phase was washed with water (20 mL x 2) and brine (20 mL), dried over Na₂SO₄, filtered, and the residue was purified by flash chromatography on silica gel (EtOAc in PE = 0% to 2% to 3%) to give A-53 (500 mg, crude) as an oil. The crude product was used for next step directly without any further purification.

[0267] Synthesis of Compound 32: A mixture of A-53 (500.00 mg, 1.45 mmol), A-1 (70.00 mg, 314.52 μ mol), Pd(*t*-Bu₃P)₂ (24.11 mg, 47.18 μ mol) and K₃PO₄ (133.53 mg, 629.04 μ mol) in dioxane (6 mL) and H₂O (600 μ L) was stirred at 80 °C for 12 hours in 20 mL sealed tube under N₂. After cooling to room temperature, the mixture was concentrated and the residue was diluted with H₂O (20 mL) and extracted with EtOAc (30 mL x 2). The combined organic phase was washed with water (15 mL x 2) and brine (20 mL), dried over Na₂SO₄, filtered and purified by prep-TLC (silica gel, EtOAc:PE = 1:1) to give Compound 32 (25.11 mg) as a solid. ¹H NMR (400MHz, CDCl₃) δ _H = 8.36 (d, 1H), 7.68 (d, 1H), 7.55 (d, 1H), 7.43 (d, 1H), 7.35 (dd, 1H), 5.00-4.94 (m, 2H), 4.72-4.66 (m, 2H), 4.65-4.56 (m, 1H). LCMS R_t = 1.14 min using Method A, MS ESI calcd. for C₁₆H₁₁F₆N₄O₂ [M+H]⁺ 405.1, found 405.2

Example 33: Synthesis of Compound 33 (provided for reference purposes)

[0268]



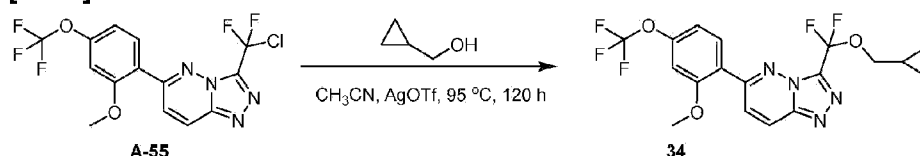
[0269] Synthesis of A-54: A mixture of A-2 (3.00 g, 20.75 mmol) and (2-chloro-2,2-difluoroacetyl) 2-chloro-2,2-difluoroacetate (5.55 g, 22.83 mmol) in toluene (30 mL) was stirred at 110 °C for 3 hours. The mixture was concentrated, dissolved in sat. NaHCO₃ (50 mL), and extracted with EtOAc (150 mL x 2). The combined organic phase was washed with brine (50 mL), dried over Na₂SO₄, filtered and concentrated to give A-54 (3.60 g, 15.06 mmol) as a solid. ¹H NMR (400MHz, CDCl₃) δ _H = 8.22 (d, 1H), 7.35 (d, 1H). LCMS R_t = 0.69 min using Method B, MS ESI calcd. for C₆H₃Cl₂F₂N₄ [M+H]⁺ 239.0, found 238.9.

[0270] Synthesis of A-55: A mixture of A-54 (400.00 mg, 1.67 mmol), [2-methoxy-4-(trifluoromethoxy)phenyl]boronic acid (394.04 mg, 1.67 mmol), Pd(*t*-Bu₃P)₂ (128.02 mg, 250.50 μmol) and K₃PO₄ (708.98 mg, 3.34 mmol) in dioxane (14 mL) and H₂O (2 mL) was stirred at 80 °C for 16 hours under N₂. After cooling to room temperature, the mixture was concentrated, diluted with H₂O (50 mL), and extracted with EtOAc (100 mL x 2). The combined organic phase was washed with water (30 mL x 2) and brine (50 mL), dried over Na₂SO₄, filtered, and concentrated, and the crude product was purified by flash chromatography on silica gel (EtOAc in PE = 20% to 40% to 60%) to give A-55 (400.00 mg) as a solid. ¹H NMR (400MHz CDCl₃) δ_H = 8.19 (d, 1H), 7.87-7.78 (m, 2H), 7.04 (d, 1H), 6.92 (s, 1H), 3.95 (s, 3H).

[0271] Synthesis of Compound 33: To a mixture of A-55 (120.00 mg, 304.04 μmol) in MeOH (3 mL) and CH₃CN (4 mL) was added AgOTf (390.61 mg, 1.52 mmol), and the mixture was stirred at 95 °C for 120 hours. The mixture was then diluted with H₂O (20mL) and extracted with EtOAc (50 mL x 2). The combined organic phase was washed with water (20 mL x 2), dried over Na₂SO₄, filtered and concentrated to give the crude product. The crude product was purified by prep-TLC (silica gel, EtOAc:PE = 1:2), triturated from *i*-Pr₂O (1 mL), and dried to give Compound 33 (18.04 mg) as a solid. ¹H NMR (400MHz CDCl₃) δ_H = 8.14 (d, 1H), 7.80 (d, 1H), 7.73 (d, 1H), 7.03 (d, 1H), 6.90 (s, 1H), 3.93 (s, 3H), 3.90 (s, 3H). LCMS R_t = 1.16 min using Method A, MS ESI calcd. for C₁₅H₁₂F₅N₄O₃ [M+H]⁺ 391.1, found 391.0.

Example 34: Synthesis of Compound 34 (provided for reference purposes)

[0272]

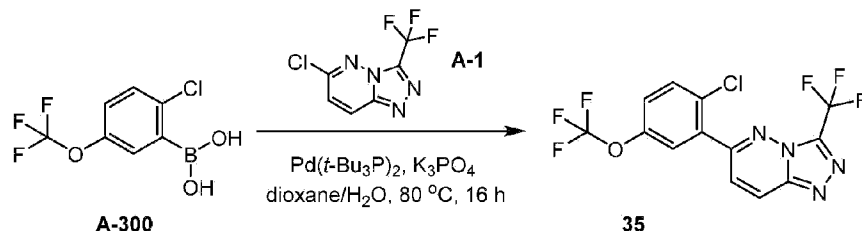


[0273] To a mixture of A-55 (120.00 mg, 304.04 μmol) and cyclopropylmethanol (1.93 mL, 24.32 mmol) in CH₃CN (4 mL) was added AgOTf (390.61 mg, 1.52 mmol), and the mixture was stirred at 95 °C for 120 hours. The mixture was then diluted with H₂O (20 mL), and extracted with EtOAc (50 mL x 2). The combined organic phase was washed with water (20 mL x 2), dried over Na₂SO₄, filtered and concentrated to give the crude product, which was purified by prep-TLC (silica gel, EtOAc:PE = 1:2) and prep-HPLC (Kromasil (150 mm x 25 mm, 10 μm) A = H₂O (0.05% NH₄OH) and B = CH₃CN; 48-78 %B over 8 minutes) to afford Compound 34 (3.52 mg) as a solid. ¹H NMR (400MHz DMSO-*d*₆) δ_H = 8.51 (d, 1H), 7.84 (d, 1H), 7.71 (d, 1H), 7.29 (s, 1H), 7.19 (d, 1H), 3.97 (d, 2H), 3.91 (s, 3H), 1.21-1.12 (m, 1H), 0.59-0.52 (m, 2H), 0.36-0.29 (m, 2H). LCMS R_t = 1.24 min using Method A, MS ESI calcd. for

$C_{18}H_{16}F_5N_4O_3$ $[M+H]^+$ 431.1, found 430.9.

Example 35: Synthesis of Compound 35 (provided for reference purposes)

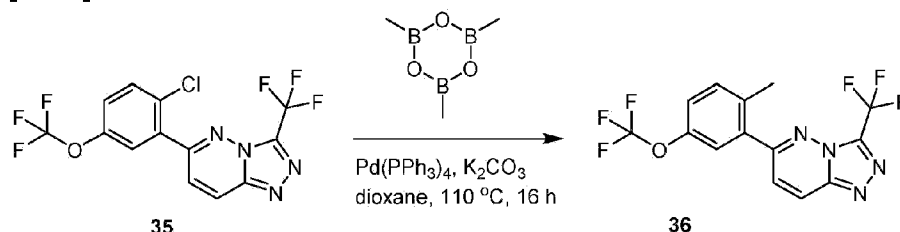
[0274]



[0275] A mixture of A-1 (1.00 g, 4.49 mmol), [2-chloro-5-(trifluoromethoxy)phenyl]-boronic acid (1.19 g, 4.94 mmol), $\text{Pd}(t\text{-Bu}_3\text{P})_2$ (344.44 mg, 673.50 μmol) and K_3PO_4 (1.91 g, 8.98 mmol) in dioxane (30 mL) and H_2O (4 mL) was stirred at 80 $^\circ\text{C}$ for 16 hours under N_2 . The mixture was diluted with H_2O (50 mL) and extracted with EtOAc (100 mL $\times$ 2). The combined organic phase was washed with brine (50 mL), dried over Na_2SO_4 , filtered, concentrated, and purified by flash chromatography on silica gel (EtOAc in PE = 5% to 10% to 15%) to give the impure product, which was triturated from PE (10 mL) and dried to give Compound 35 (1.09 g) as a solid. ^1H NMR (400 MHz CDCl_3) δ_{H} = 8.32 (d, 1H), 7.67 (d, 1H), 7.63 (d, 1H), 7.53 (d, 1H), 7.41 (dd, 1H). LCMS R_t = 1.19 min using Method A, MS ESI calcd. for $C_{13}H_6\text{ClF}_6\text{N}_4\text{O}$ $[M+H]^+$ 383.0, found 382.8.

Example 36: Synthesis of Compound 36 (provided for reference purposes)

[0276]

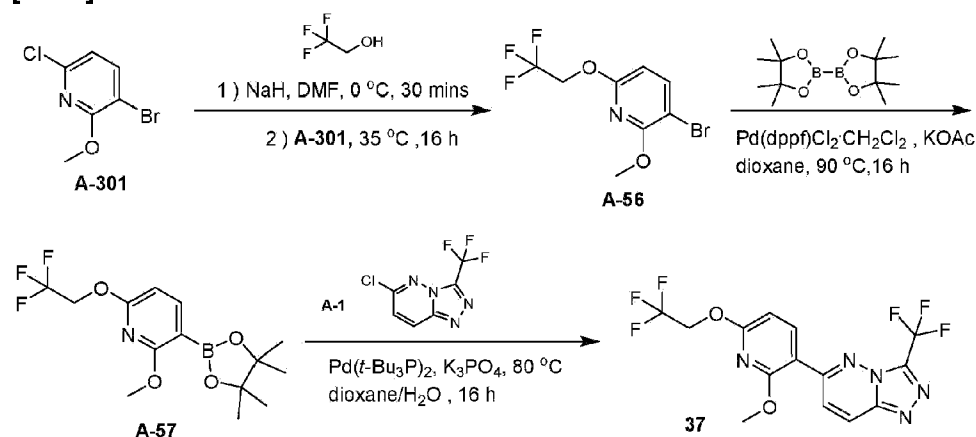


[0277] A mixture of Compound 35 (50.00 mg, 130.67 μmol), 2,4,6-trimethyl-1,3,5,2,4,6-trioxatriborinane (49.21 mg, 392.01 μmol), K_2CO_3 (27.09 mg, 196.01 μmol) and $\text{Pd}(\text{PPh}_3)_4$ (15.10 mg, 13.07 μmol) in dioxane (3 mL) was stirred at 110 $^\circ\text{C}$ for 16 hours. The mixture was cooled to room temperature, diluted with EtOAc (10 mL), filtered with silica gel, and eluted with EtOAc (5 mL), concentrated, and purified by prep-HPLC (Xtimate C_{18} (150 mm $\times$ 25 mm, 5 μm); A = H_2O (0.05% NH_4OH) and B = CH_3CN ; 45-75 %B over 10 minutes) to give Compound

36 (33.50 mg) as a solid. ^1H NMR (400MHz CDCl_3) δ_{H} = 8.34 (d, 1H), 7.48 (d, 1H), 7.44 (d, 1H), 7.37 - 7.30 (m, 2H), 2.48 (s, 3H). LCMS R_{t} = 1.19 min using Method A, MS ESI calcd. for $\text{C}_{14}\text{H}_9\text{F}_6\text{N}_4\text{O}$ $[\text{M}+\text{H}]^+$ 363.1, found 362.8

Example 37: Synthesis of Compound 37 (provided for reference purposes)

[0278]



[0279] Synthesis of A-56: To a solution of 2,2,2-trifluoroethanol (971.22 μL , 13.49 mmol) in DMF (20 mL) was added NaH (540.00 mg, 13.50 mmol, 60% purity) in portions at 0 °C, and the mixture was stirred at 0 °C for 30 mins. Then 3-bromo-6-chloro-2-methoxy-pyridine (700.00 mg, 3.15 mmol) was added, and the mixture was stirred at 35 °C for 16 hours. The mixture was then quenched with a saturated solution of NH_4Cl (60 mL) and extracted with EtOAc (50 mL x 2). The combined organic phase was washed with brine (30 mL), dried over Na_2SO_4 , filtered and concentrated, and the residue was purified by flash chromatography on silica gel (PE) to give A-56 (600.00 mg) as an oil. ^1H NMR (400MHz CDCl_3) δ_{H} = 7.73 (d, 1H), 6.38 (d, 1H), 4.73 (q, 2H), 3.99 (s, 3H).

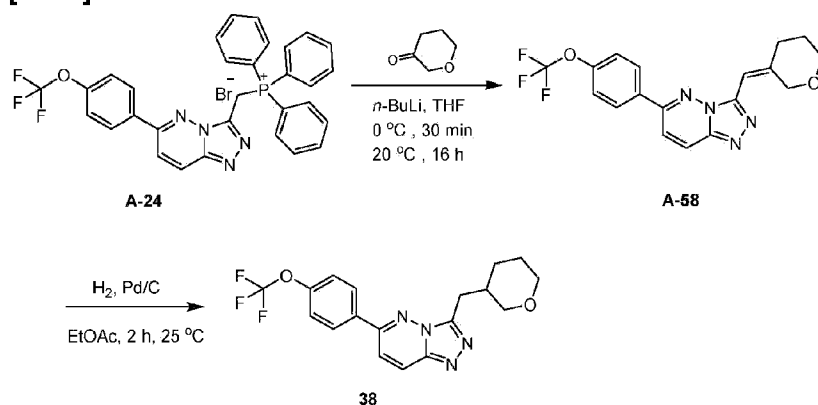
[0280] Synthesis of A-57: A mixture of A-56 (500.00 mg, 1.75 mmol), 4,4,5,5-tetramethyl-2-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-1,3,2-dioxaborolane (1.33 g, 5.25 mmol), $\text{Pd(dppf)Cl}_2\cdot\text{CH}_2\text{Cl}_2$ (285.82 mg, 350.00 μmol) and KOAc (343.49 mg, 3.50 mmol) in dioxane (10 mL) was stirred at 90 °C for 16 hours. The mixture was then concentrated and the residue was purified by flash chromatography on silica gel (EtOAc in PE = 0% to 2%) to give A-57 as a solid. ^1H NMR (400MHz, CDCl_3) δ_{H} = 7.97 (d, 1H), 6.41 (d, 1H), 4.82 - 4.73 (m, 2H), 3.95 (s, 3H), 1.34 (s, 12H).

[0281] Synthesis of Compound 37: A mixture of A-57 (299.35 mg, 898.64 μmol), A-1 (100.00 mg, 449.32 μmol), K_3PO_4 (190.75 mg, 898.64 μmol) and $\text{Pd}(t\text{-Bu}_3\text{P})_2$ (45.92 mg, 89.86 μmol) in dioxane (10 mL) and H_2O (900 μL) was stirred at 80 °C for 16 hours. The mixture was then

concentrated and purified by prep-HPLC (Kromasil (150 mm × 25 mm, 10 μm) A = H₂O (0.05% NH₄OH) and B = CH₃CN; 53-63 %B over 8 minutes) to give Compound 37 (53.76 mg) as a solid. ¹H NMR (400MHz CDCl₃) δ_H = 8.27 - 8.18 (m, 2H), 8.01 (d, 1H), 6.68 (d, 1H), 4.85 (q, 2H), 4.08 (s, 3H). LCMS R_t = 0.91 min using Method B, MS ESI calcd. for C₁₄H₁₀F₆N₅O₂ [M+H]⁺ 394.1, found 394.1.

Example 38: Synthesis of Compound 38 (provided for reference purposes)

[0282]



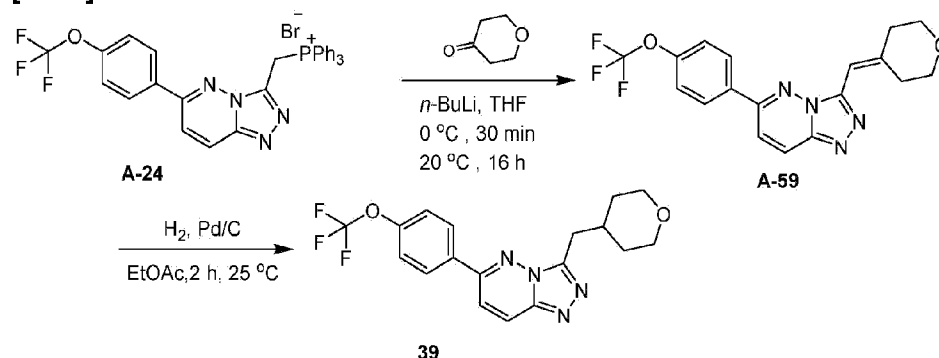
[0283] Synthesis of A-58: To a mixture of A-24 (500.00 mg, 786.89 μmol) in THF (10 mL) at 0 °C under N₂ was added *n*-BuLi (2.5 M, 377.71 μL). The reaction mixture was stirred at 0 °C for 30 min, then tetrahydropyran-3-one (196.96 mg, 1.97 mmol) was added. The mixture was stirred at 20 °C for 16 hours. The mixture was quenched with NH₄Cl (50 mL), extracted with EtOAc (50 mL × 2). The combined organic phase was washed with brine (20 mL), dried over Na₂SO₄, filtered and concentrated, and the residue was purified by flash chromatography on silica gel (EtOAc:PE = 2:1) to give A-58 (100.00 mg) as a solid. ¹H NMR (400MHz, CDCl₃) δ_H = 8.20 (dd, 1H), 8.08 - 8.04 (m, 2H), 7.54 (dd, 1H), 7.42 (d, 2H), 6.74 (d, 1H), 5.02 (s, 1H), 4.35 (s, 1H), 3.95 - 3.83 (m, 2H), 3.33 (t, 1H), 2.70 (t, 1H), 1.97 - 1.86 (m, 2H).

[0284] Synthesis of Compound 38: A mixture of A-58 (100.00 mg, 265.72 μmol) and Pd/C (80.00 mg) in EtOAc (20 mL) under N₂ was degassed, and refilled with H₂. The mixture was stirred under an H₂ balloon (15 psi) at 25 °C for 2 hours. The mixture was diluted with EtOAc (10 mL), filtered with silica gel, eluted with EtOAc (5 mL) and concentrated, and the residue was purified by prep-HPLC (Xtimate C₁₈ (150 mm × 25 mm, 5 μm); A = H₂O (0.05% NH₄OH) and B = CH₃CN; 40-70 %B over 10 minutes) to give Compound 38 (42.50 mg, 110.71 μmol) as a solid. ¹H NMR (400MHz, CDCl₃) δ_H = 8.21 - 8.16 (m, 1H), 8.06 - 8.02 (m, 2H), 7.56 - 7.50 (m, 1H), 7.42 (d, 2H), 3.97 (dd, 1H), 3.87 (td, 1H), 3.52 - 3.42 (m, 1H), 3.40 - 3.27 (m, 1H), 3.20 (d, 2H), 2.41 (tdd, 1H), 1.99 - 1.89 (m, 1H), 1.74 - 1.59 (m, 2H), 1.49 - 1.37 (m, 1H).

LCMS $R_t = 1.12$ min using Method A, MS ESI calcd. for $C_{18}H_{18}F_3N_4O_2$ $[M+H]^+$ 379.1, found 378.9.

Example 39: Synthesis of Compound 39 (provided for reference purposes)

[0285]



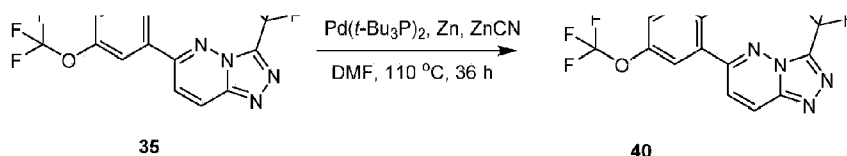
[0286] Synthesis of A-59: To a mixture of A-24 (500.00 mg, 786.89 μmol) in THF (10 mL) at 0 $^\circ\text{C}$ under N_2 was added $n\text{-BuLi}$ (2.5 M, 377.71 μL). The reaction mixture was stirred at 0 $^\circ\text{C}$ for 30 mins, and then tetrahydropyran-4-one (180.70 μL , 1.97 mmol) was added. The mixture was stirred at 20 $^\circ\text{C}$ for 16 hours. The mixture was quenched by sat. NH_4Cl (30 mL), extracted with EtOAc (30 mL $\times$ 2), and the combined organic was washed with brine (15 mL), dried over Na_2SO_4 , filtered and concentrated to give a residue that was purified by flash chromatography on silica gel (EtOAc) to give A-59 (100.00 mg) as a solid. LCMS $R_t = 0.82$ min using Method B, MS ESI calcd. for $C_{18}H_{16}F_3N_4O_2$ $[M+H]^+$ 377.1, found 377.0.

[0287] Synthesis of Compound 39: A mixture of A-59 (100.00 mg, 265.72 μmol , 1.00 eq) and Pd/C (50.00 mg) in EtOAc (20.00 mL) under N_2 was degassed and refilled with H_2 . The mixture was stirred under an H_2 balloon (15 psi) at 25 $^\circ\text{C}$ for 2 hours. The mixture was diluted with EtOAc (10 mL), filtered with silica gel, eluted with EtOAc (5 mL), and concentrated to give a residue that was purified by flash chromatography on silica gel (EtOAc) and prep-TLC (silica gel, EtOAc) to give Compound 39 (7.80 mg) as a solid. ^1H NMR (400MHz, CDCl_3) $\delta_{\text{H}} = 8.19$ (d, 1H), 8.04 (d, 2H), 7.54 (d, 1H), 7.42 (br d, 2H), 3.99 (dd, 2H), 3.47 - 3.37 (m, 2H), 3.25 (d, 2H), 2.43 - 2.29 (m, 1H), 1.73 (br d, 2H), 1.58 - 1.49 (m, 2H). LCMS $R_t = 1.12$ min using Method A, MS ESI calcd. for $C_{18}H_{18}F_3N_4O_2$ $[M+H]^+$ 379.1, found 378.9.

Example 40: Synthesis of Compound 40 (provided for reference purposes)

[0288]

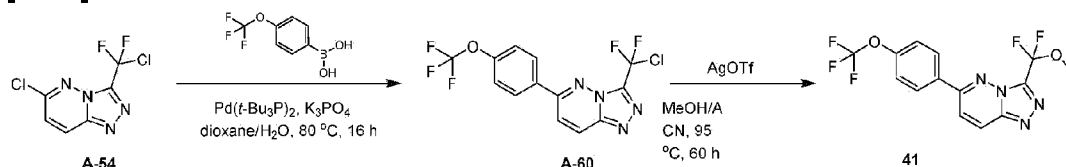




[0289] A mixture of Compound 35 (500.00 mg, 1.31 mmol), $\text{Zn}(\text{CN})_2$ (461.46 mg, 3.93 mmol), Zn (8.57 mg, 131.00 μmol) and $\text{Pd}(t\text{-Bu}_3\text{P})_2$ (133.90 mg, 262.00 μmol) in DMF (20 mL) was stirred at 110 °C for 36 hours in a 20 mL sealed tube under N_2 . The mixture was diluted with H_2O (50 mL) and extracted with EtOAc (100 mL $\times$ 2). The combined organic phase was washed with water (40 mL $\times$ 2) and brine (50 mL), dried over Na_2SO_4 , filtered and concentrated to give a residue that was purified by prep-HPLC (Xtimate C_{18} (150 mm $\times$ 25 mm, 5 μm); A = H_2O (0.05% NH_4OH) and B = CH_3CN ; 40-70 %B over 10 minutes to give Compound 40 (24.90 mg) as a solid. ^1H NMR (400MHz, CDCl_3) δ_{H} = 8.46 (d, 1H), 8.00 (d, 1H), 7.77 (d, 1H), 7.71 (s, 1H), 7.59 - 7.55 (m, 1H). LCMS R_t = 1.25 min using Method A, MS ESI calcd. for $\text{C}_{14}\text{H}_6\text{F}_6\text{N}_5\text{O}$ $[\text{M}+\text{H}]^+$ 373.0, found 374.0.

Example 41: Synthesis of Compound 41 (provided for reference purposes)

[0290]



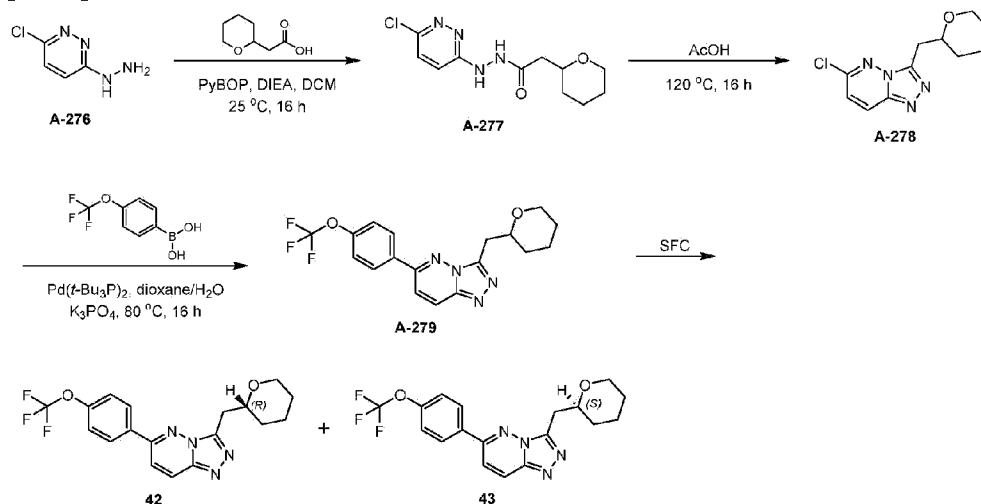
[0291] Synthesis of A-60: A mixture of A-54 (1.00 g, 4.18 mmol), [4-(trifluoromethoxy)phenyl]boronic acid (1.03 g, 5.02 mmol), $\text{Pd}(t\text{-Bu}_3\text{P})_2$ (213.62 mg, 418.00 μmol) and K_3PO_4 (1.77 g, 8.36 mmol) in dioxane (20 mL) and H_2O (2 mL) was stirred at 80 °C for 16 hours. The mixture was then concentrated to give a residue that was purified by flash chromatography on silica gel (EtOAc in PE = 10% to 50% to 100%) to give A-59 (1.20 g, 2.52 mmol) as a solid. ^1H NMR (400MHz CDCl_3) δ_{H} = 8.33 (d, 1H), 8.10 (d, 2H), 7.78 (d, 1H), 7.44 (d, 2H). LCMS R_t = 0.88 min using Method B, MS ESI calcd. for $\text{C}_{13}\text{H}_7\text{ClF}_5\text{N}_4\text{O}$ $[\text{M}+\text{H}]^+$ 365.0, found 365.0.

[0292] Synthesis of Compound 41: To a mixture of A-59 (50.00 mg, 137.11 μmol) in MeOH (1 mL) and CH_3CN (1 mL) was added AgOTf (176.15 mg, 685.55 μmol), and the mixture was stirred at 95 °C for 60 hours. The mixture was then diluted with H_2O (20 mL) and extracted with EtOAc (30 mL $\times$ 2). The combined organic phase was washed with water (10 mL $\times$ 2) and brine (20 mL), dried over Na_2SO_4 , filtered and concentrated to give a residue that was purified

by prep-TLC (silica gel, EtOAc:PE = 1:1) to give Compound 41 (6.42 mg) as a solid. ^1H NMR (400MHz, CDCl_3) δ_{H} = 8.28 (d, 1H), 8.08 (d, 2H), 7.69 (d, 1H), 7.42 (d, 2H), 3.93 (s, 3H). LCMS R_{t} = 1.14 min using Method A, MS ESI calcd. for $\text{C}_{14}\text{H}_{10}\text{F}_5\text{N}_4\text{O}_2$ $[\text{M}+\text{H}]^+$ 361.1, found 360.9

Example 42: Synthesis of Compounds 42 and 43 (provided for reference purposes)

[0293]



[0294] To a mixture of 2-tetrahydropyran-2-ylacetic acid (498.65 mg, 3.46 mmol) and (6-chloropyridazin-3-yl)hydrazine (500 mg, 3.46 mmol) in DCM (20 mL) was added PyBOP (2.70 g, 5.19 mmol) and DIPEA (1.81 mL, 10.38 mmol). The mixture was stirred at 25 °C for 16 hours. The reaction was diluted with sat. NH_4Cl (20 mL), and the mixture was extracted with DCM (20 mL $\times$ 2). The combined organic phase was washed with brine (10 mL), dried over Na_2SO_4 , filtered and concentrated to give the crude product (2800 mg, 7.83 mmol, crude) as a solid. LCMS R_{t} = 0.67 min in 1.5 min chromatography, 5-95AB, purity 75.67%, MS ESI calcd. for $\text{C}_{11}\text{H}_{16}\text{ClN}_4\text{O}_2$ $[\text{M}+\text{H}]^+$ 271.1, found 271.0.

[0295] A mixture of N'-(6-chloropyridazin-3-yl)-2-tetrahydropyran-2-ylacetohydrazide (2.80 g, 10.34 mmol) in acetic acid (8 mL) was stirred at 120 °C for 16 hours. After cooling to r.t., the mixture was concentrated, the residue was diluted with EtOAc (20 mL), neutralized with sat. NaHCO_3 to pH = 9, and extracted with EtOAc (20 mL $\times$ 2). Then the combined organic phase was washed with brine (15 mL), dried over Na_2SO_4 and concentrated to give the crude product. The crude product was purified by flash chromatography on silica gel (EtOAc in PE = 50% to 70% to 100%) to give the product (420 mg) as a solid. ^1H NMR (400MHz, CDCl_3) δ_{H} = 8.05 (d, 1H), 7.08 (d, 1H), 4.02 - 3.90 (m, 2H), 3.48 - 3.39 (m, 2H), 3.30 - 3.22 (m, 1H), 1.91 - 1.81 (m, 1H), 1.77-1.71 (m, 1H), 1.64 - 1.42 (m, 4H).

[0296] A mixture of 6-chloro-3-(tetrahydropyran-2-ylmethyl)-[1,2,4]triazolo[4,3-b]pyridazine (420 mg, 1.66 mmol), [4-(trifluoromethoxy)phenyl]boronic acid (410.72 mg, 1.99 mmol), Pd(*t*-Bu₃P)₂ (169.88 mg, 0.33 mmol) and K₃PO₄ (705.71 mg, 3.32 mmol) in 1,4-dioxane (10 mL) and water (2 mL) was stirred at 80 °C under N₂ for 16 hours. After cooling to r.t., the mixture was concentrated, the residue was diluted with NH₄Cl (20 mL) and extracted with EtOAc (20 mL x 2). Then the combined organic phase was washed with brine (15 mL), dried over Na₂SO₄ and concentrated to give the crude product. The crude product was purified by flash chromatography on silica gel (EtOAc in PE = 70% to 100%) to give the impure product. Then the impure product was triturated from *i*-PrzO (10 mL) to give the (440 mg, 70% yield) as a solid. ¹H NMR (400MHz, CDCl₃) δ_H = 8.17 (d, 1H), 8.05 (d, 2H), 7.52 (d, 1H), 7.41 (d, 2H), 4.10 - 3.93 (m, 2H), 3.61 - 3.52 (m, 1H), 3.51 - 3.42 (m, 1H), 3.40 - 3.31 (m, 1H), 1.93 - 1.83 (m, 1H), 1.80 - 1.72 (m, 1H), 1.58 - 1.44 (m, 4H).

[0297] The product was separated by SFC (C2 (250 mm x 30 mm, 10 μm); A = CO₂ and B = EtOH (0.1% NH₃H₂O); 38°C; 60 mL/min; 20% B; 10 min run; 12 injections, Rt of peak 1 = 7.2 min, Rt of Peak 2 = 8.8 min) to give the product of 3-[[[(2R)-tetrahydropyran-2-yl]methyl]-6-[4-(trifluoromethoxy)phenyl]-[1,2,4]triazolo[4,3-b]pyridazine (133.87 mg) (**Peak 1**, Rt = 6.26 min in SFC) as a solid and 3-[[[(2S)-tetrahydropyran-2-yl]methyl]-6-[4-(trifluoromethoxy)phenyl]-[1,2,4]triazolo[4,3-b]pyridazine (135.71 mg, 0.37 mmol) (**Peak 2**: Rt = 6.93 min in SFC) as a solid.

[0298] Note: the enantiomers were randomly assigned.

[0299] Compound 42: ¹H NMR (400MHz, DMSO-*d*₆ + D₂O) δ_H = 8.37 (d, 1H), 8.22 (d, 2H), 7.89 (d, 1H), 7.58 (d, 2H), 3.96 - 3.86 (m, 1H), 3.82 - 3.73 (m, 1H), 3.40 - 3.23 (m, 3H), 1.80 - 1.64 (m, 2H), 1.51 - 1.31 (m, 4H). LCMS R_t = 1.29 min in 2 min chromatography, 10-80AB, purity 100%, MS ESI calcd. for C₁₈H₁₈F₃N₄O₂ [M+H]⁺ 379.1, found 379.0.

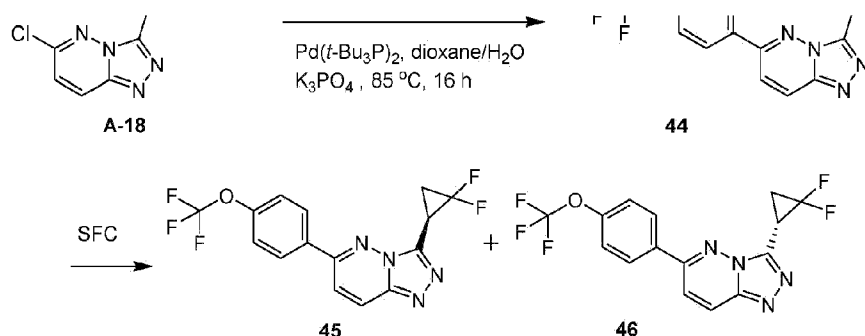
[0300] Compound 43: ¹H NMR (400MHz, DMSO-*d*₆ + D₂O) δ_H = 8.26 (d, 1H), 8.16 (d, 2H), 7.84 (d, 1H), 7.58 - 7.47 (m, 2H), 3.95 - 3.85 (m, 1H), 3.79 - 3.68 (m, 1H), 3.39 - 3.22 (m, 3H), 1.76 - 1.61 (m, 2H), 1.45 - 1.28 (m, 4H).

[0301] LCMS R_t = 1.29 min in 2 min chromatography, 10-80AB, purity 100%, MS ESI calcd. for C₁₈H₁₈F₃N₄O₂ [M+H]⁺ 379.1, found 379.0.

Example 43: Synthesis of Compounds 44, 45, and 46 (provided for reference purposes)

[0302]

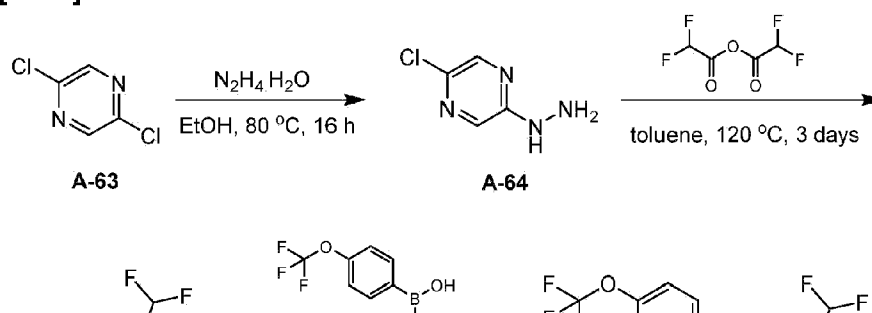


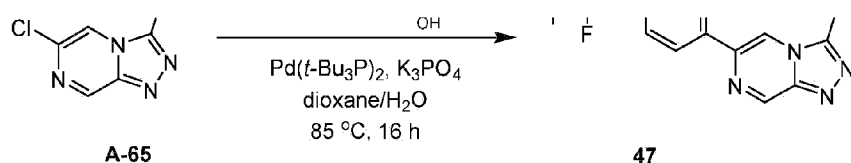


[0303] A mixture of A-18 (100.00 mg, 433.65 μmol), [4-(trifluoromethoxy)-phenyl]boronic acid (98.23 mg, 477.02 μmol), $\text{Pd}(t\text{-Bu}_3\text{P})_2$ (22.16 mg, 43.37 μmol) and K_3PO_4 (184.10 mg, 867.30 μmol) in dioxane (2 mL) and H_2O (200 μL) was stirred at 85°C for 16 hours. The mixture was diluted with EtOAc (10 mL), filtered through silica gel, eluted with EtOAc (10 mL) and concentrated to give a residue that was purified by prep-HPLC (Xbridge (150 mm $\times$ 25 mm, 5 μm); A = H_2O (0.05% NH_4HCO_3) and B = CH_3CN ; 5-65 %B over 10 minutes) to give Compound 44 (25.89 mg, 72.67 μmol) as a solid. ^1H NMR (400MHz, $\text{MeOD}-d_4$) δ_{H} = 8.31 (d, 1H), 8.29 - 8.22 (m, 2H), 7.98 (d, 1H), 7.51 (d, 2H), 3.62 - 3.46 (m, 1H), 2.58 - 2.41 (m, 1H), 2.37 - 2.25 (m, 1H). LCMS R_t = 1.13 min using Method A, MS ESI calcd. for $\text{C}_{15}\text{H}_{10}\text{F}_5\text{N}_4\text{O}$ $[\text{M}+\text{H}]^+$ 357.1, found 356.9. Compound 44 was purified by SFC (Chiralcel AD (250 mm $\times$ 30 mm, 5 μm); A = CO_2 and B = EtOH (0.1% $\text{NH}_3\text{H}_2\text{O}$); 38°C ; 50 mL/min; 15% B over 10 minutes; multiple injections) to afford Enantiomer 1, randomly assigned as Compound 45 (R_t = 7.0 min) and Enantiomer 2, randomly assigned as Compound 46 (R_t = 8.2 min). Compound 45 (120.64 mg) ^1H NMR (400MHz, CDCl_3) δ = 8.21 (d, 1H), 8.07 (d, 2H), 7.59 (d, 1H), 7.43 (d, 2H), 3.39 - 3.29 (m, 1H), 2.71 - 2.60 (m, 1H), 2.23 - 2.13 (m, 1H). LCMS R_t = 1.22 min using Method A, MS ESI calcd. for $\text{C}_{15}\text{H}_{10}\text{F}_5\text{N}_4\text{O}$ $[\text{M}+\text{H}]^+$ 357.1, found 357.0. Compound 46 (130.7 mg) ^1H NMR (400MHz, CDCl_3) δ = 8.21 (d, 1H), 8.07 (d, 2H), 7.59 (d, 1H), 7.43 (d, 2H), 3.40 - 3.28 (m, 1H), 2.71 - 2.61 (m, 1H), 2.24 - 2.13 (m, 1H). LCMS R_t = 1.22 min using Method A, MS ESI calcd. for $\text{C}_{15}\text{H}_{10}\text{F}_5\text{N}_4\text{O}$ $[\text{M}+\text{H}]^+$ 357.1, found 357.0.

Example 44: Synthesis of Compound 47 (provided for reference purposes)

[0304]





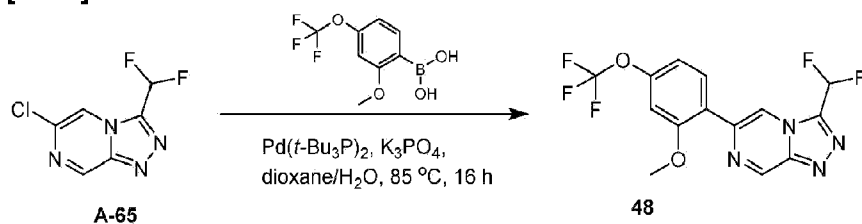
[0305] Synthesis of A-64: A mixture of A-63 (10.00 g, 67.12 mmol) in EtOH (80 mL) was stirred under N₂ at 80 °C for 16 hours. The mixture was concentrated to give the crude product, which was triturated from H₂O (20 mL) to give A-64 (1.60 g, 11.07 mmol) as a solid. ¹H NMR (400MHz, CDCl₃) δ_H = 8.10 - 8.01 (m, 2H), 6.03 (br s, 1H), 3.85 (br s, 2H).

[0306] Synthesis of A-65: A mixture of A-64 (1.99 g, 11.42 mmol) in toluene (20 mL) was stirred at 120 °C for 72 hours. The mixture was diluted with H₂O (50 mL) and extracted with EtOAc (50 mL × 2). The combined organic phase was washed with brine (20 mL), dried over Na₂SO₄, filtered and concentrated to give a residue that was purified by flash chromatography on silica gel (PE:EtOAc = 5:1 to 1:1) to give A-65 (600.00 mg) as a solid. LCMS R_t = 0.19 min using Method B, MS ESI calcd. for C₆H₄ClF₂N₄ [M+H]⁺ 205.0, found 204.8.

[0307] Synthesis of Compound 47: A mixture of A-65 (50.00 mg, 244.43 μmol), [4-(trifluoromethoxy)phenyl]boronic acid (50.33 mg, 244.43 μmol), K₃PO₄ (103.77 mg, 488.85 μmol) and Pd(*t*-Bu₃P)₂ (24.98 mg, 48.89 μmol) in dioxane (2 mL) and H₂O (200 μL) under N₂ was heated to 85 °C and stirred for 16 hours. After cooling, the mixture was diluted with EtOAc (10 mL), filtered through a Celite pad, and eluted with EtOAc (10 mL). The filtrate was concentrated, and the residue was purified by prep-HPLC (Xtimate C₁₈ (150 mm × 25 mm, 5 μm); A = H₂O (0.05% NH₄OH) and B = CH₃CN; 42-72 %B over 10 minutes) to give Compound 47 (3.04 mg, 9.21 μmol) as a solid. ¹H NMR (400MHz DMSO-*d*₆) δ_H = 9.69 (s, 1H), 9.23 (s, 1H), 8.25 (d, 2H), 7.85 (t, 1H), 7.56 (d, 2H). LCMS R_t = 0.82 min using Method B, MS ESI calcd. for C₁₃H₈F₅N₄O [M+H]⁺ 331.1, found 330.9

Example 45: Synthesis of Compound 48 (provided for reference purposes)

[0308]

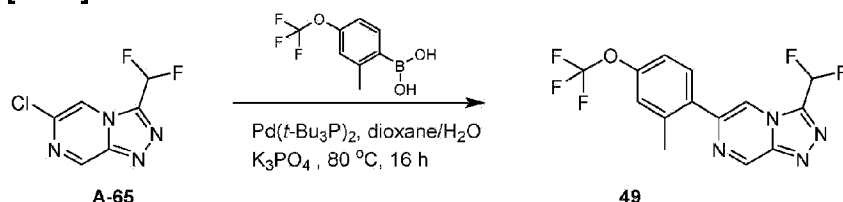


[0309] A mixture of A-65 (100.00 mg, 488.85 μmol, 1.00 eq), [2-methoxy-4-

(trifluoromethoxy)phenyl]boronic acid (115.35 mg, 488.85 μmol), K_3PO_4 (207.54 mg, 977.70 μmol) and $\text{Pd}(t\text{-Bu}_3\text{P})_2$ (49.97 mg, 97.77 μmol) in dioxane (3 mL) and H_2O (300 μL) under N_2 was heated to 85 $^\circ\text{C}$ and stirred for 16 hours. The reaction mixture was diluted with EtOAc (10 mL), filtered through a Celite pad, and eluted with EtOAc (10 mL). The filtrate was concentrated and the residue was purified by prep-TLC (silica gel, PE:EtOAc = 1:1) to afford Compound 48 (13.14 mg, 36.48 μmol) as a solid. ^1H NMR (400MHz $\text{MeOD-}d_4$) δ_{H} = 9.54 (d, 1H), 9.18 (d, 1H), 8.33 (d, 1H), 7.60 (t, 1H), 7.15 - 7.07 (m, 2H), 4.04 (s, 3H). LCMS R_{t} = 1.16 min using Method A, MS ESI calcd. for $\text{C}_{14}\text{H}_{10}\text{F}_5\text{N}_4\text{O}_2$ $[\text{M}+\text{H}]^+$ 361.1, found 360.9.

Example 46: Synthesis of Compound 49 (provided for reference purposes)

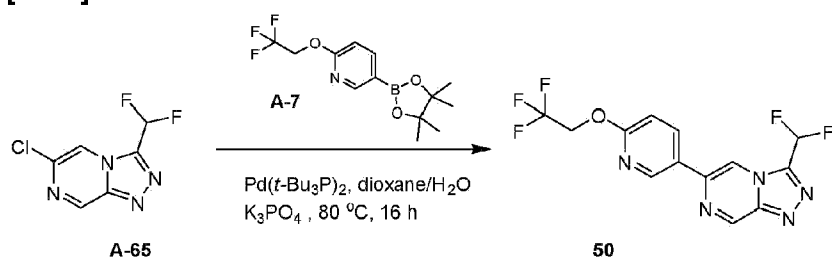
[0310]



[0311] A mixture of A-65 (50.00 mg, 244.42 μmol), [2-methyl-4-(trifluoromethoxy)phenyl]boronic acid (59.14 mg, 268.86 μmol), K_3PO_4 (103.77 mg, 488.84 μmol) and $\text{Pd}(t\text{-Bu}_3\text{P})_2$ (24.98 mg, 48.88 μmol) in dioxane (2 mL) and H_2O (200 μL) was stirred under N_2 at 80 $^\circ\text{C}$ for 16 hours. The mixture was diluted with EtOAc (5 mL), filtered through silica gel, eluted with EtOAc (10 mL). The filtrate was concentrated to give a residue that was purified by prep-HPLC (Xtimate C_{18} (150 mm x 25 mm, 5 μm); A = H_2O (0.05% NH_4OH) and B = CH_3CN ; 40-70 %B over 10 minutes) to give Compound 49 (7.26 mg) as a solid. ^1H NMR (400MHz, $\text{MeOD-}d_4$) δ_{H} = 9.52 (d, 1H), 8.62 (d, 1H), 7.70 - 7.43 (m, 2H), 7.32 - 7.22 (m, 2H), 2.44 (s, 3H). LCMS R_{t} = 1.27 min using Method A, MS ESI calcd. for $\text{C}_{14}\text{H}_{10}\text{F}_5\text{N}_4\text{O}$ $[\text{M}+\text{H}]^+$ 345.1, found 344.9.

Example 47: Synthesis of Compound 50

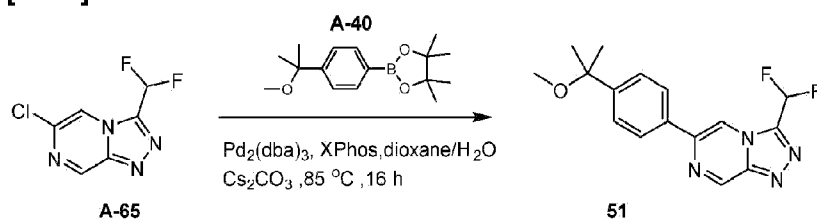
[0312]



[0313] A mixture of A-65 (50.00 mg, 244.42 μmol), 5-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-2-(2,2,2-trifluoroethoxy)pyridine (81.49 mg, 268.86 μmol), K_3PO_4 (103.77 mg, 488.84 μmol) and $\text{Pd}(t\text{-Bu}_3\text{P})_2$ (24.98 mg, 48.88 μmol) in dioxane (2 mL) and H_2O (200 μL) was stirred under N_2 at 80 $^\circ\text{C}$ for 16 hours. The mixture was diluted with EtOAc (5 mL), filtered through silica gel, and eluted with EtOAc (5 mL). The filtrate was concentrated to give a residue that was purified by prep-HPLC (Xtimate C_{18} (150 mm $\times$ 25 mm, 5 μm); A = H_2O (0.05% NH_4OH) and B = CH_3CN ; 35-65 %B over 10 minutes) to afford Compound 50 (18.08 mg) as a solid. ^1H NMR (400MHz, $\text{DMSO}-d_6$) δ_{H} = 9.69 (s, 1H), 9.23 (s, 1H), 8.93 (d, 1H), 8.51 (dd, 1H), 7.82 (t, 1H), 7.20 (d, 1H), 5.09 (q, 2H). LCMS R_t = 1.20 min using Method A, MS ESI calcd. for $\text{C}_{13}\text{H}_9\text{F}_5\text{N}_5\text{O}$ $[\text{M}+\text{H}]^+$ 346.1, found 345.9.

Example 48: Synthesis of Compound 51 (provided for reference purposes)

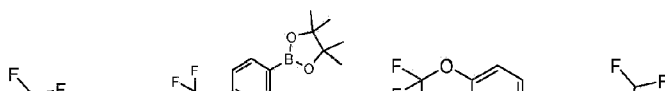
[0314]

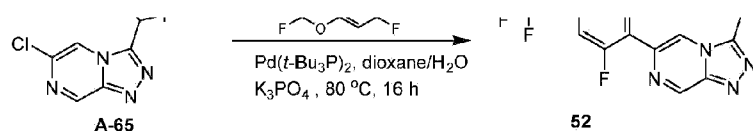


[0315] A mixture of A-65 (100.00 mg, 488.83 μmol), 2-[4-(1-methoxy-1-methyl-ethyl)phenyl]-4,4,5,5-tetramethyl-1,3,2-dioxaborolane (148.51 mg, 537.71 μmol), $\text{Pd}_2(\text{dba})_3$ (67.14 mg, 73.32 μmol), XPhos (81.56 mg, 171.09 μmol) and Cs_2CO_3 (318.54 mg, 977.66 μmol) in dioxane (3 mL) and H_2O (300 μL) was stirred at 85 $^\circ\text{C}$ for 16 hours. The mixture was diluted with EtOAc (10 mL), filtered through silica gel, eluted with EtOAc (20 mL) and concentrated to give a residue that was purified by prep-HPLC (Xbridge (150 mm $\times$ 25 mm, 5 μm); A = H_2O (0.05% NH_4HCO_3) and B = CH_3CN ; 27-57 %B over 10 minutes) to afford Compound 51 (43.81 mg) as a solid. ^1H NMR (400MHz, $\text{MeOD}-d_4$) δ_{H} = 9.53 (d, 1H), 8.88 (d, 1H), 8.08 (d, 2H), 7.73 - 7.46 (m, 3H), 3.12 (s, 3H), 1.57 (s, 6H). LCMS R_t = 1.16 min using Method A, MS ESI calcd. for $\text{C}_{16}\text{H}_{17}\text{F}_2\text{N}_4\text{O}$ $[\text{M}+\text{H}]^+$ 319.1, found 318.9.

Example 49: Synthesis of Compound 52 (provided for reference purposes)

[0316]

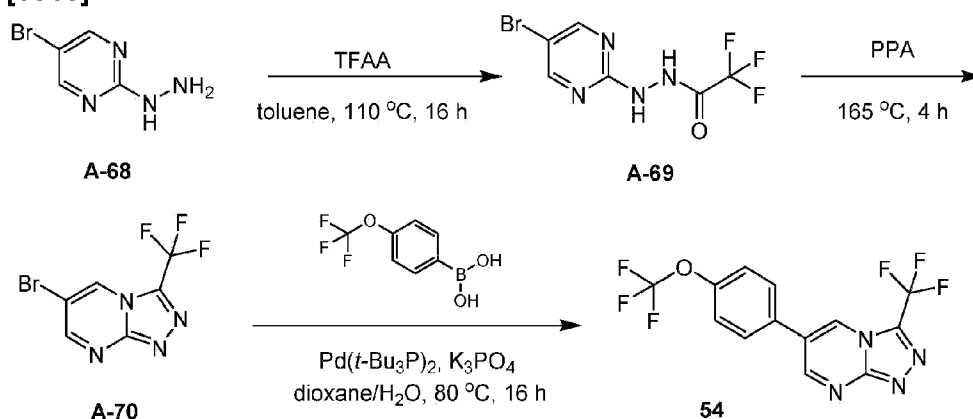




[0317] A mixture A-65 (50.00 mg, 244.42 μ mol), 2-[2-fluoro-4-(trifluoromethoxy)phenyl]-4,4,5,5-tetramethyl-1,3,2-dioxaborolane (74.81 mg, 244.42 μ mol), K_3PO_4 (103.77 mg, 488.84 μ mol) and $Pd(t-Bu_3P)_2$ (24.98 mg, 48.88 μ mol) in H_2O (200 μ L) and dioxane (2 mL) was stirred under N_2 at 80 $^{\circ}C$ for 16 hours. The mixture was diluted with EtOAc (20 mL), filtered through silica gel, and eluted with EtOAc (10 mL). The filtrate was concentrated to give a residue that was purified by prep-HPLC (Xtimate C_{18} (150 mm $\times$ 25 mm, 5 μ m); A = H_2O (0.05% NH_4OH) and B = CH_3CN ; 40-70 %B over 10 minutes) to afford Compound 52 (6.68 mg) as a solid. ^1H NMR (400MHz, $DMSO-d_6$) δ_H = 9.72 (d, 1H), 8.96 (d, 1H), 8.17 (t, 1H), 7.87 (t, 1H), 7.64 (dd, 1H), 7.47 (d, 1H). LCMS R_t = 1.28 min using Method A, MS ESI calcd. for $C_{13}H_7F_6N_4O$ $[M+H]^+$ 349.0, found 348.9.

Example 50: Synthesis of Compound 54 (provided for reference purposes)

[0318]



[0319] Synthesis of A-69: A mixture of A-68 (1.00 g, 5.29 mmol) and TFAA (1.11 g, 5.29 mmol, 735.80 μ L) in toluene (20 mL) was stirred at 110 $^{\circ}C$ for 16 hours. After cooling to room temperature, the mixture was diluted with H_2O (10 mL) and extracted with EtOAc (30 mL $\times$ 2). The combined organic phase was washed with brine (15 mL), dried over Na_2SO_4 , filtered and concentrated to give A-69 (1.30 g, 4.56 mmol) as a solid. ^1H NMR (400MHz, $CDCl_3$) δ_H = 8.87 - 8.56 (m, 1H), 8.41 (s, 2H)

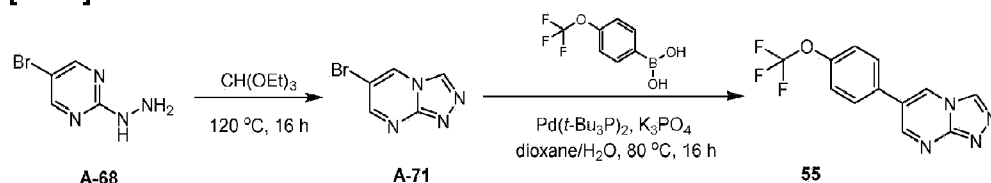
[0320] Synthesis of A-70: A mixture of A-69 (300.00 mg, 1.05 mmol) and PPA (6.00 g) was stirred at 165 $^{\circ}C$ for 4 hours. The mixture was then diluted with H_2O (20 mL) and basified with Na_2CO_3 (solid) to pH~ 9, and then extracted with EtOAc (50 mL $\times$ 2). The combined organic

phase was washed with water (20 mL x 2) and brine (20 mL), dried over Na₂SO₄, filtered and concentrated to give a residue that was purified by flash chromatography on silica gel (EtOAc in PE = 10% to 15%) to afford A-70 (190.00 mg, 630.75 μmol) as a solid. ¹H NMR (400MHz, CDCl₃) δ_H = 9.07 (d, 1H), 8.99 (d, 1H). LCMS R_t = 0.681 min using Method B, MS ESI calcd. for C₆H₃BrF₃N₄ [M+H]⁺ 266.9, found 266.8.

[0321] Synthesis of Compound 54: A mixture of A-70 (100.00 mg, 374.52 μmol), [4-(trifluoromethoxy)phenyl]boronic acid (115.69 mg, 561.78 μmol) Pd(*t*-Bu₃P)₂ (28.71 mg, 56.18 μmol) and K₃PO₄ (159.00 mg, 749.04 μmol) in dioxane (5 mL) and H₂O (1 mL) was stirred at 80 °C for 16 hours under N₂. The mixture was then concentrated to give a residue that was purified by prep-TLC (silica gel, PE:EtOAc = 2:1) to afford Compound 54 (7.92 mg) as a solid. ¹H NMR (400MHz, CDCl₃) δ_H = 9.20 (d, 1H), 9.03 (d, 1H), 7.67 (m, 2H), 7.46 (d, 2H). LCMS R_t = 1.29 mins using Method A, MS ESI calcd. for C₁₃H₇F₆N₄O [M+H]⁺ 349.0, found 348.9.

Example 51: Synthesis of Compound 55 (provided for reference purposes)

[0322]



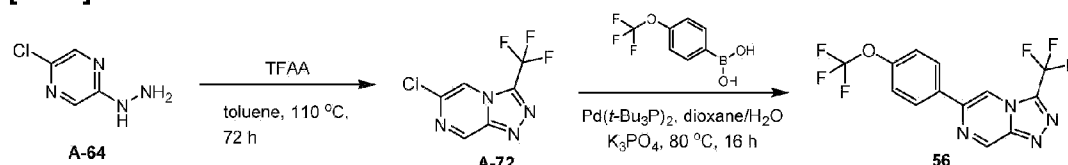
[0323] Synthesis of A-71: A mixture of A-68 (500.00 mg, 2.65 mmol) in CH(OEt)₃ (882.54 μL, 5.30 mmol) was stirred at 120 °C for 16 hours. The mixture was diluted with EtOH (5 mL) and the solid formed was collected by filtration, washed with EtOH (5 mL x 3) and dried in oven to afford A-71 (400.00 mg, 1.99 mmol) as a solid. ¹H NMR (400MHz, CDCl₃) δ_H = 8.81 (s, 1H), 8.68 (d, 1H), 8.62 (d, 1H). LCMS R_t = 0.15 min using Method B, MS ESI calcd. for C₅H₄BrN₄ [M+H+2]⁺ 201.0, found 200.9

[0324] Synthesis of Compound 55: A mixture of A-71 (150.00 mg, 753.73 μmol), [4-(trifluoromethoxy)phenyl]boronic acid (232.82 mg, 1.13 mmol), Pd(*t*-Bu₃P)₂ (57.78 mg, 113.06 μmol) and K₃PO₄ (319.99 mg, 1.51 mmol) in dioxane (7 mL) and H₂O (2 mL) was stirred at 80 °C for 16 hours under N₂. The mixture was concentrated to give a residue that was purified by flash chromatography on silica gel (EtOAc in PE = 20% to 60% to 100%) and prep-HPLC (Kromasil (150 mm x 25 mm, 10 μm) A = H₂O (0.05% NH₄OH) and B = CH₃CN; 25-55 %B over 8 minutes) to afford Compound 55 (17.21 mg, 60.66 μmol) as a solid. ¹H NMR (400MHz, CDCl₃) δ_H = 9.08 (d, 1H), 9.01 (d, 1H), 8.58 (s, 1H), 7.69 - 7.63 (m, 2H), 7.43 (d, 2H). LCMS R_t

= 1.10 min using Method A, MS ESI calcd. for $C_{12}H_8F_3N_4O$ $[M+H]^+$ 281.1, found 280.9.

Example 52. Synthesis of Compound 56 (provided for reference purposes)

[0325]

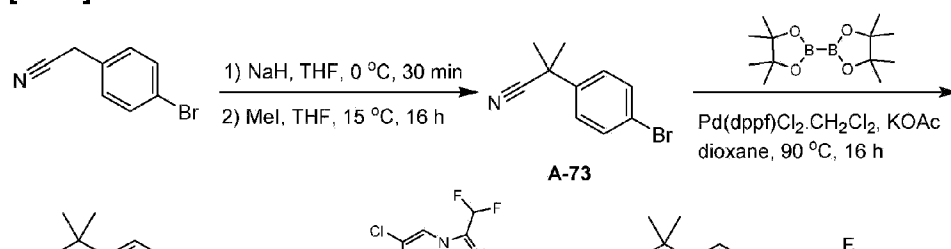


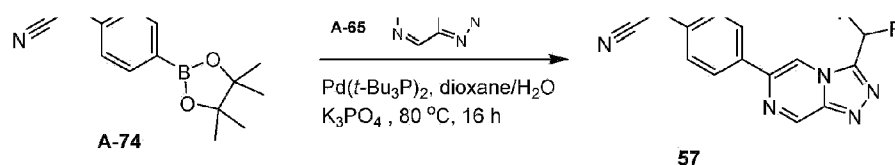
[0326] Synthesis of A-72: A mixture of A-64 (1 g, 6.92 mmol) and TFAA (1.06 mL, 7.61 mmol) in toluene (20 mL) was stirred at 110 °C for 72 hours. The mixture was cooled to room temperature, concentrated, and the residue was basified with sat. $NaHCO_3$ until pH = 7-8. The mixture was extracted with EtOAc (20 mL $\times$ 2), and the combined organic phase was washed with brine (10 mL), dried over Na_2SO_4 , filtered and concentrated to give the crude product, which was purified by flash chromatography on silica gel (MeOH in DCM = 0% to 5% to 10%) to afford A-72 (150 mg) as a solid. LCMS R_t = 0.41 min using Method B, MS ESI calcd. for $C_6H_3ClF_3N_4$ $[M+H]^+$ 223.0, found 222.8.

[0327] Synthesis of Compound 56: A mixture of A-72 (100 mg, 449.33 μ mol), [4-(trifluoromethoxy)phenyl]boronic acid (111.03 mg, 539.19 μ mol), $Pd(t-Bu_3P)_2$ (34.44 mg, 67.40 μ mol) and K_3PO_4 (190.76 mg, 898.65 μ mol) in dioxane (3 mL) and H_2O (0.3 mL) was stirred at 80 °C for 16 hours. The mixture was cooled to room temperature, diluted with EtOAc (5 mL), filtered through silica gel, eluted with EtOAc (10 mL) and the filtrate was concentrated to give the crude product that was purified by prep-HPLC (Waters Xbridge (150 mm $\times$ 25mm, 5 μ m) A = H_2O (10 mM NH_4HCO_3) and B = CH_3CN ; 50-80 % B over 10 minutes) to afford Compound 54 (16.13 mg) as a solid. ^1H NMR (400MHz, $CDCl_3$) δ_H = 9.60 (s, 1H), 8.42 (s, 1H), 8.04 (d, 2H), 7.41 (d, 2H). LCMS R_t = 1.16 min using Method A, MS ESI calcd. for $C_{13}H_7F_6N_4O$ $[M+H]^+$ 349.0, found 348.7.

Example 53. Synthesis of Compound 57 (provided for reference purposes)

[0328]





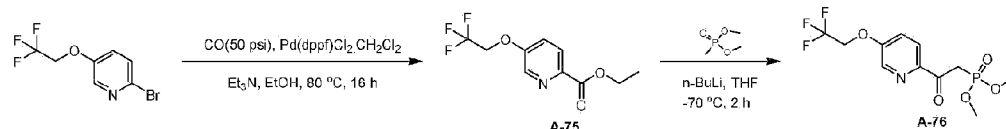
[0329] Synthesis of A-73: To a solution of 2-(4-bromophenyl)acetonitrile (2.00 g, 10.20 mmol) in THF (20 mL) was added NaH (1.22 g, 30.60 mmol, 60% purity) at 0 °C. The mixture was stirred at 0 °C for 30 mins, then MeI (4.34 g, 30.60 mmol, 1.90 mL, 3.00 eq) was added to the mixture. The mixture was stirred at 15 °C for 16 hours. The mixture was quenched with sat. NH_4Cl (50 mL) and extracted with EtOAc (50 mL x 2). The combined organic phase was washed with brine (20 mL), dried over Na_2SO_4 , filtered and concentrated to give the crude product that was purified by flash chromatography on silica gel (PE: EtOAc = 20:1 to 10:1) to afford A-73 (400.00 mg) as an oil. ^1H NMR (400MHz, CDCl_3) δ_{H} = 7.53 (d, 2H), 7.36 (d, 2H), 1.72 (s, 6H).

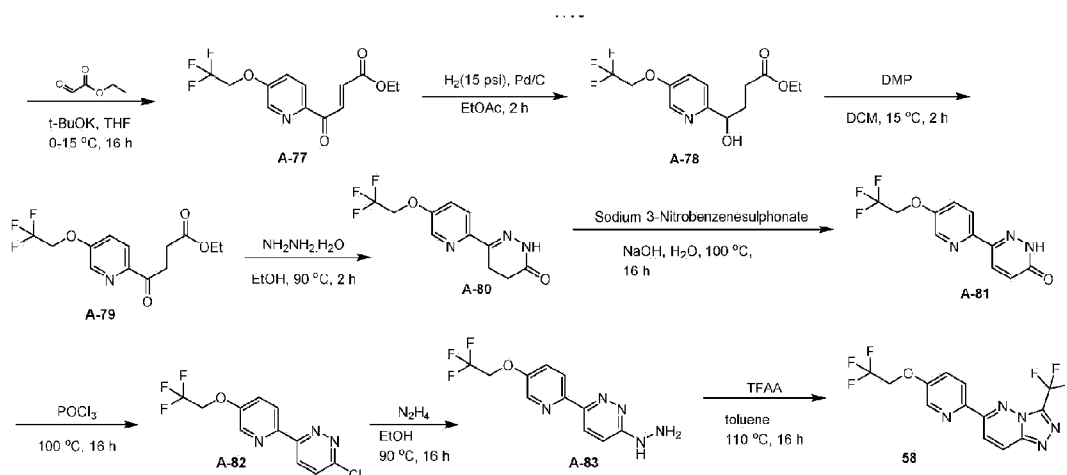
[0330] Synthesis of A-74: A mixture of A-73 (400 mg, 1.78 mmol), 4,4,5,5-tetramethyl-2-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-1,3,2-dioxaborolane (543.92 mg, 2.14 mmol), KOAc (525.54 mg, 5.35 mmol) and $\text{Pd}(\text{dppf})\text{Cl}_2 \cdot \text{CH}_2\text{Cl}_2$ (218.65 mg, 267.74 μmol) in dioxane (10 mL) was stirred at 90 °C for 16 hours. The mixture was cooled to room temperature, diluted with EtOAc (10 mL), filtered through silica gel, eluted with EtOAc (10 mL) and concentrated to give the crude product, which was purified by flash chromatography on silica gel (PE : EtOAc = 50:1 to 20 :1 to 15:1) to afford A-74 (360 mg) as a solid. ^1H NMR (400MHz CDCl_3) δ_{H} = 7.84 (d, 2H), 7.49 (d, 2H), 1.74 (s, 6H), 1.36 (s, 12H).

[0331] Synthesis of Compound 57: A mixture of A-74 (0.1 g, 488.84 μmol), A-70 (159.07 mg, 586.61 μmol), $\text{Pd}(t\text{-Bu}_3\text{P})_2$ (49.96 mg, 97.77 μmol) and K_3PO_4 (207.53 mg, 977.68 μmol) in dioxane (3 mL) and H_2O (0.3 mL) was stirred at 80 °C for 16 hours. The mixture was cooled to room temperature, diluted with EtOAc (5 mL), filtered through silica gel, eluted with EtOAc (10 mL) and concentrated to give the crude product. The crude product was purified by prep-HPLC (Waters Xbridge (150 mm x 25mm, 5 μm) A = H_2O (10 mM NH_4HCO_3) and B = CH_3CN ; 23-53 %B over 10 minutes) to afford Compound 57 (15.48 mg) as a solid. ^1H NMR (400MHz, $\text{MeOD-}d_4$) δ_{H} = 9.53 (d, 1H), 8.92 (d, 1H), 8.15 (d, 2H), 7.73 - 7.45 (m, 3H), 1.78 (s, 6H). LCMS R_t = 1.02 min using Method A, MS ESI calcd. for $\text{C}_{16}\text{H}_{14}\text{F}_2\text{N}_5$ $[\text{M}+\text{H}]^+$ 314.1, found 313.9.

Example 54. Synthesis of Compound 58 (provided for reference purposes)

[0332]





[0333] Synthesis of A-75: A mixture of 2-bromo-5-(2,2,2-trifluoroethoxy)pyridine (2 g, 7.81 mmol), $\text{Pd}(\text{dppf})\text{Cl}_2 \cdot \text{CH}_2\text{Cl}_2$ (637.95 mg, 781.19 μmol) and Et_3N (2.37 g, 23.44 mmol, 3.26 mL) was degassed and refilled with CO. The reaction mixture was stirred under CO (50 psi) for 16 hours at 80 °C, at which point the desired product was observed by LCMS. The reaction mixture was diluted with EtOAc (20 mL), and filtered through a Celite pad, eluted with EtOAc (20 mL) and concentrated. The residue was purified by flash chromatography on silica gel (PE/EtOAc = 5/1 to 2/1 to 1/1) to afford A-75 (1.5 g) as a solid. ^1H NMR (400MHz, CDCl_3) δ_{H} = 8.48 (d, 1H), 8.16 (d, 1H), 7.34 (dd, 1H), 4.55 - 4.38 (m, 4H), 1.45 (t, 3H).

[0334] Synthesis of A-76: To a solution of [methoxy(methyl)phosphoryl]oxymethane (548.66 mg, 4.42 mmol, 472.99 μL) in THF (15 mL) under N_2 was added n-BuLi (2.5 M, 1.61 mL) drop wise at -70 °C, and the reaction was stirred at -70 °C for 30 min. A-75 (500 mg, 2.01 mmol) was added, and the reaction was stirred at -70 °C for 1.5. The reaction was quenched with sat. NH_4Cl (20 mL), and extracted with EtOAc (20 mL $\times$ 3). The combined organic phase was washed with brine (20 mL), dried over Na_2SO_4 , filtered and concentrated to give a residue was purified by flash chromatography on silica gel (PE/EtOAc = 5/1 to 2/1 to 1/1) to afford A-76 (500 mg, 1.53 mmol) as a solid. ^1H NMR (400MHz, CDCl_3) δ_{H} = 8.42 (d, 1H), 8.13 (d, 1H), 7.35 (dd, 1H), 4.50 (q, 2H), 3.99 (d, 2H), 3.81 (s, 3H), 3.78 (s, 3H).

[0335] Synthesis of A-77: To a solution of A-76 (460.52 mg, 1.41 mmol) and ethyl 2-oxoacetate (574.75 mg, 2.81 mmol) in THF (10 mL) at 0 °C was added t-BuOK (205.32 mg, 1.83 mmol). The reaction mixture was stirred at 15 °C for 16 hours. The reaction was quenched with sat. NH_4Cl (20 mL), extracted with EtOAc (20 mL $\times$ 3), and the combined organic phase was washed with brine (20 mL), dried over Na_2SO_4 , filtered and concentrated. The residue was purified by flash chromatography on silica gel (PE/EtOAc = 5/1 to 2/1) to afford A-77 (350 mg) as a solid. LCMS R_t = 0.84 min using Method B, MS ESI calcd. for $\text{C}_{13}\text{H}_{13}\text{F}_3\text{NO}_4$ $[\text{M}+\text{H}]^+$ 304.1, found 304.0.

[0336] Synthesis of A-78: A mixture of A-77 (350 mg, 1.15 mmol, 1 eq) and Pd/C (100 mg) in

N₂ was degassed and refilled with H₂ (15 psi). The reaction mixture was stirred under H₂ (15 psi) at 15 °C for 2 hours. The reaction mixture was diluted with EtOAc (20 mL), filtered through a Celite pad, and eluted with EtOAc (10 mL). The filtrate was concentrated to afford A-78 (300 mg) as a solid. ¹H NMR (400MHz, CDCl₃) δ_H = 8.29 (t, 1H), 7.31 (d, 2H), 4.85 - 4.76 (m, 1H), 4.42 (q, 2H), 4.13 (q, 2H), 2.58 - 2.36 (m, 2H), 2.25 - 2.13 (m, 1H), 2.01 - 1.90 (m, 1H), 1.26 (t, 3H).

[0337] Synthesis of A-79: To a solution of A-78 (300 mg, 976.36 μmol, 1 eq) in DCM (10 mL) was added Dess-Martin (621.17 mg, 1.46 mmol). The reaction mixture was stirred at 15 °C for 2 hours. The reaction mixture was treated with sat.Na₂SO₃ (10 mL) and extracted with DCM (20 mL x 3). The combined organic phase was washed with sat.NaHCO₃ (10 mL), dried over Na₂SO₄, filtered, concentrated, and the residue was purified by flash chromatography on silica gel (PE/EtOAc = 20/1 to 10/1 to 5/1) to afford A-79 (230 mg) as a solid. ¹H NMR (400MHz, CDCl₃) δ_H = 8.40 (d, 1H), 8.08 (d, 1H), 7.34 (dd, 1H), 4.49 (q, 2H), 4.16 (q, 2H), 3.52 (t, 2H), 2.75 (t, 2H), 1.27 (t, 3H).

[0338] Synthesis of A-80: A mixture A-79 (230 mg, 753.48 μmol) and NH₂NH₂.H₂O (188.60 mg, 3.77 mmol) in EtOH (5 mL) was heated to 90 °C and stirred for 2 hours. After cooling, the reaction mixture was concentrated and the residue was treated with H₂O (10 mL), and the mixture was extracted with EtOAc (10 mL x 3). The combined organic phase was washed with brine (10 mL), dried over Na₂SO₄, filtered and concentrated to afford A-80 (200 mg) as a solid. LCMS R_t = 0.68 min using Method B, MS ESI calcd. for C₁₁H₁₁F₃N₃O₂ [M+H]⁺ 274.1, found 273.9.

[0339] Synthesis of A-81: To a mixture of A-80 (150 mg, 549.03 μmol) and sodium 3-nitrobenzenesulfonate (247.23 mg, 1.10 mmol) in H₂O (10 mL) was added NaOH (87.84 mg, 2.20 mmol). The reaction mixture was stirred at 100 °C for 16 hours. After cooling, the reaction mixture was adjust to pH = 8 with 1M HCl solution, and then the mixture was extracted with EtOAc (20 mL x 3). The combined organic phase was washed with brine (10 mL), dried over Na₂SO₄, filtered and concentrated to afford A-81 (80 mg) as a solid. ¹H NMR (400MHz, CDCl₃) δ_H = 11.29 (s, 1H), 8.42 - 8.35 (m, 2H), 8.13 (d, 1H), 7.37 (dd, 1H), 7.08 (d, 1H), 4.48 (q, 2H).

[0340] Synthesis of A-82: A mixture A-81 (80 mg, 294.99 μmol) in POCl₃ (1 mL) was heated to 100 °C and stirred for 16 hours. After cooling, the reaction mixture was concentrated, and the residue was dissolved in DCM (10 mL) then treated with sat.NaHCO₃ to pH = 8. The mixture was extracted with DCM (10 mL x 3), and the combined organic phase was washed with brine (10 mL), dried over Na₂SO₄, filtered and concentrated to afford A-82 (70 mg, 241.68 μmol) as a solid. LCMS R_t = 0.79 min using Method B, MS ESI calcd. for C₁₁H₈ClF₃N₃O [M+H]⁺ 290.0, found 289.9.

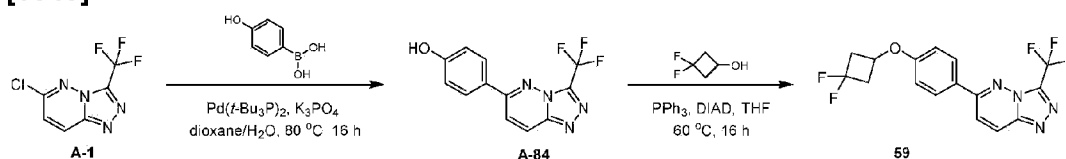
[0341] Synthesis of A-83: To a solution of A-82 (70 mg, 241.68 μmol) in EtOH (5 mL) was

added hydrazine (87.41 μ L, 2.42 mmol). The reaction mixture was stirred at 90 °C for 16 hours. After cooling, the reaction mixture was concentrated to afford crude A-83 (70 mg) as a solid. LCMS R_t = 0.64 min using Method B, MS ESI calcd. for $C_{11}H_{11}F_3N_5O$ $[M+H]^+$ 286.1, found 285.9.

[0342] Synthesis of Compound 58: To a mixture of A-83 (65 mg, 227.89 μ mol) in toluene (5 mL) was added TFAA (34.87 μ L, 250.68 μ mol). The reaction mixture was stirred at 110 °C for 16 hours. After cooling, the reaction mixture was concentrated, and the residue was purified by prep-HPLC (Phenomenex Gemini (150 mm $\times$ 25mm, 10 μ m); A = H_2O (0.05% NH_4OH) and B = CH_3CN ; 45-70% B over 9 minutes) to afford Compound 58 (36.03 mg) as a solid. ^1H NMR (400MHz, $CDCl_3$) δ_H = 8.54 - 8.48 (m, 2H), 8.45 (d, 1H), 8.30 (d, 1H), 7.47 (dd, 1H), 4.53 (q, 2H). LCMS R_t = 0.82 min using Method B, MS ESI calcd. for $C_{13}H_8F_6N_5O$ $[M+H]^+$ 364.1, found 364.0.

Example 55. Synthesis of Compound 59 (provided for reference purposes)

[0343]



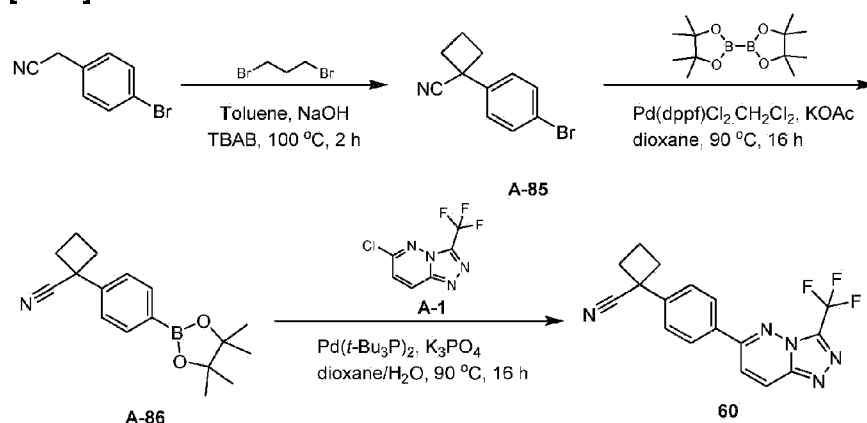
[0344] Synthesis of A-84: A mixture of A-1 (200 mg, 0.90 mmol), (4-hydroxyphenyl)boronic acid (185.92 mg, 1.35 mmol), $Pd(t-Bu_3P)_2$ (68.88 mg, 0.13 mmol) and K_3PO_4 (381.02 mg, 1.8 mmol) in 1,4-dioxane (10 mL) and water (2 mL) was stirred at 80 °C for 16 hours under N_2 . After cooling to room temperature, the mixture was concentrated to a residue that was diluted with H_2O (30 mL) and extracted with EtOAc (50 mL $\times$ 5). The combined organic phase was washed with brine (20 mL), dried over Na_2SO_4 , filtered and concentrated to give the crude product, which was purified by flash chromatography on silica gel (EtOAc in PE = 20% to 60% to 100%) to afford A-84 (200 mg) as a solid. ^1H NMR (400MHz, $DMSO-d_6$) δ_H = 10.26 (s, 1H), 8.59 (d, 1H), 8.15 (d, 1H), 8.01 (d, 2H), 6.98 (d, 2H). LCMS R_t = 0.72 min using Method B, MS ESI calcd. for $C_{12}H_8F_3N_4O$ $[M+H]^+$ 281.1, found 280.9

[0345] Synthesis of Compound 59: To a mixture of A-84 (40 mg, 0.14 mmol), 3,3-difluorocyclobutanol (18.52 mg, 0.17 mmol) and Ph_3P (74.89 mg, 0.29 mmol) in THF (2 mL) was added DIAD (57.73 mg, 0.29 mmol) under N_2 at 60 °C. The mixture was stirred at 60 °C for 16 hours. After cooling to room temperature, the mixture was concentrated to the crude product that was purified by prep-TLC (silica gel, DCM) and prep-HPLC (Phenomenex Gemini (250 mm $\times$ 50 mm, 10 μ m) A = H_2O (0.05% NH_4OH) and B = CH_3CN ; 58-68 %B over 8

minutes) to afford Compound 59 (7.80 mg, 20.8 μ mol) as a solid. ^1H NMR (400MHz, CDCl_3) δ_{H} = 8.26 (d, 1H), 8.01 (d, 2H), 7.74 (d, 1H), 6.99 (d, 2H), 4.81-4.70 (m, 1H), 3.23-3.10 (m, 2H), 2.90-2.75 (m, 2H). LCMS R_{t} = 1.29 min using Method A, MS ESI calcd. for $\text{C}_{16}\text{H}_{12}\text{F}_5\text{N}_4\text{O}$ $[\text{M}+\text{H}]^+$ 371.1, found 371.0.

Example 56. Synthesis of Compound 60 (provided for reference purposes)

[0346]



[0347] Synthesis of A-85: To a solution of 2-(4-bromophenyl)acetonitrile (5000 mg, 25.5 mmol) and TBAB (328.88 mg, 1.02 mmol) in toluene (30 mL) was added KOH (7155.43 mg, 127.52 mmol) (75% in H₂O), followed by 1,3-dibromopropane (10298.41 mg, 51.01 mmol), and the mixture was stirred at 100 °C for 2 hours. The mixture was then poured into water (50 mL) and extracted with EtOAc (100 mL × 2). The combined organic phase was washed with brine (10 mL), dried over Na₂SO₄, filtered and concentrated to give the crude product, which was purified by flash chromatography on silica gel (DCM in PE = 20% to 40% to 60%) to afford A-85 (1600 mg) as a solid. ^1H NMR (400MHz, DMSO-*d*₆) δ_{H} = 7.64 (d, 2H), 7.43 (d, 2H), 2.78 - 2.70 (m, 2H), 2.64 - 2.56 (m, 2H), 2.27 (m, 1H), 2.05 - 1.95 (m, 1H).

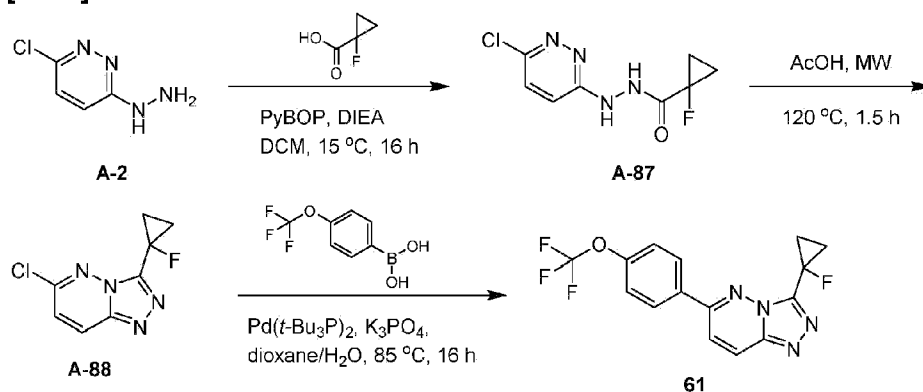
[0348] Synthesis of A-86: A mixture of A-85 (1600 mg, 6.78 mmol), 4,4,5,5-tetramethyl-2-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-1,3,2-dioxaborolane (5162.48 mg, 20.33 mmol), KOAc (1330.09 mg, 13.55 mmol) and Pd(dppf)Cl₂·CH₂Cl₂ (829.44 mg, 1.02 mmol) in 1,4-dioxane (20 mL) was stirred at 90 °C for 16 hours. After cooling to room temperature, the mixture was filtered through Celite, eluted with EtOAc (50 mL × 2) concentrated to give a residue that was purified by flash chromatography on silica gel (EtOAc in PE = 5% to 15% to 60%). The impure product was triturated from *i*-Pr₂O (20 mL) and dried in oven to afford A-86 (1250 mg, 4.41 mmol) as a solid. ^1H NMR (400MHz, DMSO-*d*₆) δ_{H} = 7.85 (d, 2H), 7.43 (d, 2H), 2.90 - 2.78 (m, 2H), 2.70 - 2.59 (m, 2H), 2.45 (m, 1H), 2.09 (m, 1H), 1.36 (s, 12H).

[0349] Synthesis of Compound 60: A mixture of A-86 (152.68 mg, 0.54 mmol), A-1 (100 mg,

0.45 mmol), K_3PO_4 (181.52 mg, 0.90 mmol) and $Pd(t-Bu_3P)_2$ (45.92 mg, 0.09 mmol) in 1,4-dioxane (7 mL) and water (1 mL) was stirred at 90 °C for 16 hours. After cooling to room temperature, the mixture was concentrated and purified by prep-TLC (silica gel, PE: EtOAc = 1:1) to give the crude product, which was triturated from i-PrzO (10 mL) and dried in oven to afford Compound 60 (58.8 mg, 0.17 mmol) as a solid. ^1H NMR (400MHz, $DMSO-d_6$) δ_H = 8.33 (d, 1H), 8.08 (d, 2H), 7.79 (d, 1H), 7.66 (d, 2H), 2.97 - 2.86 (m, 2H), 2.74 - 2.65 (m, 2H), 2.58 - 2.45 (m, 1H), 2.23 - 2.10 (m, 1H). LCMS R_t = 1.29 min using Method A, MS ESI calcd. for $C_{17}H_{13}F_3N_5$ $[M+H]^+$ 344.1, found 343.9.

Example 57. Synthesis of Compound 61 (provided for reference purposes)

[0350]



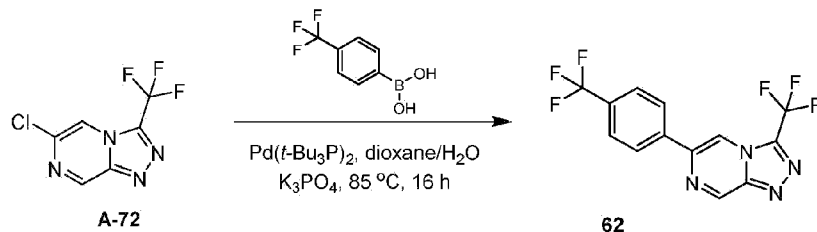
[0351] Synthesis of A-87: To a mixture of A-2 (300 mg, 2.08 mmol), 1-fluorocyclopropanecarboxylic acid (237.59 mg, 2.28 mmol) in DCM (5mL) was added PyBOP (1618.71 mg, 3.11 mmol) and DIPEA (803.13 mg, 6.23 mmol) and the mixture was stirred at 15 °C for 16 hours. The reaction mixture was concentrated, diluted with NH_4Cl (50 mL), and extracted with EtOAc (50 mL $\times$ 2). The combined organic phase was washed with brine (20 mL), dried over Na_2SO_4 , filtered and concentrated to give the crude product of A-87 (2000 mg, 8.68 mmol) as an oil, which was used in the next step without further purification.

[0352] Synthesis of A-88: A solution of A-87 (2 g, 8.67 mmol) in acetic acid (10 mL) was sealed and heated in microwave reactor at 120 °C for 1.5 hours. After cooling to room temperature, the reaction mixture was concentrated, then diluted with sat. $NaHCO_3$ (50 mL) and extracted with DCM (50 mL $\times$ 2). The combined organic phase was washed with brine (20 mL), dried over Na_2SO_4 , filtered and concentrated to give the crude product, which was purified by flash chromatography on silica gel (PE : EtOAc = 5:1 to 1:1) to afford A-88 (250 mg, 1.18 mmol) as a solid. ^1H NMR (400MHz, $CDCl_3$) δ_H = 8.12 (d, 1H), 7.21 (d, 1H), 1.75 - 1.66 (m, 2H), 1.53 - 1.46 (m, 2H).

[0353] Synthesis of Compound 61: A mixture of A-88 (100 mg, 0.47 mmol), [4-(trifluoromethoxy)phenyl]boronic acid (106.54 mg, 0.5200 mmol), $\text{Pd}(t\text{-BuP}_3)_2$ (36.05 mg, 0.07 mmol) and K_3PO_4 (129.82 mg, 0.9400 mmol) in 1,4-dioxane (3 mL) and water (0.3 mL) was stirred at 85 °C for 16 hours. The mixture was cooled to room temperature, diluted with EtOAc (5 mL), filtered through silica gel, eluted with EtOAc (10 mL), and concentrated to give the crude product, which was purified by prep-HPLC (Phenomenex Gemini (250 mm × 50 mm, 10 μm) A = H_2O (0.05% NH_4OH) and B = CH_3CN ; 50-80 %B over 8 minutes) to afford Compound 61 (36.2 mg, 0.11 mmol) as a solid. ^1H NMR (400MHz, $\text{DMSO}-d_6$) δ_{H} = 8.57 (d, 1H), 8.26 (d, 2H), 8.09 (d, 1H), 7.63 (d, 2H), 1.76 - 1.62 (m, 2H), 1.51 - 1.45 (m, 2H). LCMS R_t = 1.23 min using Method A, MS ESI calcd. for $\text{C}_{15}\text{H}_{11}\text{F}_4\text{N}_4\text{O}$ $[\text{M}+\text{H}]^+$ 339.1, found 338.9

Example 58. Synthesis of Compound 62 (provided for reference purposes)

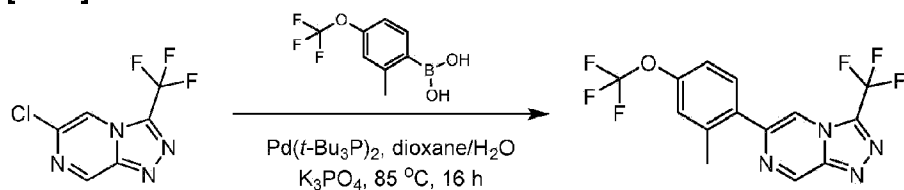
[0354]



[0355] To a solution of A-72 (200 mg, 0.90 mmol) in 1,4-dioxane (2 mL) and water (0.20 mL) was added [4-(trifluoromethyl)phenyl]boronic acid (204.81 mg, 1.08 mmol), $\text{Pd}(t\text{-Bu}_3\text{P})_2$ (68.89 mg, 0.13 mmol) and K_3PO_4 (381.56 mg, 1.8 mmol). The resulting mixture was stirred at 85 °C under N_2 for 16 hours. The reaction mixture was cooled to room temperature, filtered through Celite, and the filtrate was concentrated to give the crude product that was purified by prep-HPLC (Phenomenex Gemini (250 mm × 50 mm, 10 μm) A = H_2O (0.05% NH_4OH) and B = CH_3CN ; 50-80 %B over 8 minutes) to afford Compound 62 (38.43 mg, 0.12 mmol) as a solid. ^1H NMR (400MHz, CDCl_3) δ_{H} = 9.64 (s, 1H), 8.49 (s, 1H), 8.13 (d, 2H), 7.83 (d, 2H). LCMS R_t = 1.22 mins using Method A, MS ESI calcd. for $\text{C}_{13}\text{H}_7\text{F}_6\text{N}_4$ $[\text{M}+\text{H}]^+$ 333.0, found 332.9.

Example 59. Synthesis of Compound 63 (provided for reference purposes)

[0356]



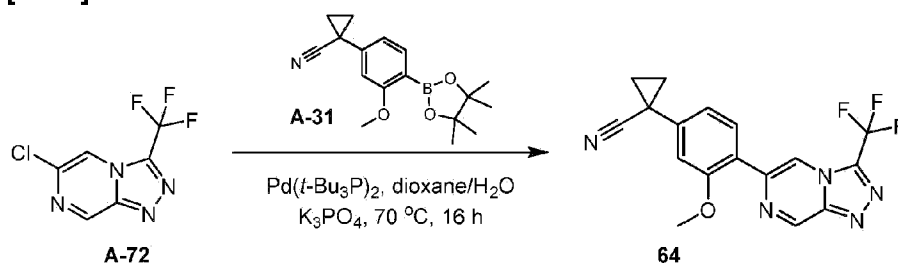
A-72

63

[0357] To a solution of A-72 (150 mg, 0.6700 mmol) in 1,4-dioxane (3 mL) and water (0.30 mL) was added [2-methyl-4-(trifluoromethoxy)phenyl]boronic acid (177.89 mg, 0.81 mmol), Pd(*t*-Bu₃P)₂ (51.67 mg, 0.10 mmol) and K₃PO₄ (286.17 mg, 1.35 mmol). The resulting mixture was stirred at 85 °C under N₂ for 16 hours. The reaction mixture was cooled to room temperature, filtered through Celite, concentrated, and purified by prep-HPLC (Phenomenex Gemini (250 mm x 50 mm, 10 µm) A = H₂O (0.05% NH₄OH) and B = CH₃CN; 50-80 %B over 8 minutes) to afford Compound 63 (21.69 mg, 0.06 mmol) as a solid. ¹H NMR (400MHz, CDCl₃) δ_H = 9.60 (s, 1H), 8.18 (s, 1H), 7.48 (d, 1H), 7.25 - 7.19 (m, 2H), 2.44 (s, 3H). LCMS R_t = 1.26 mins using Method A, MS ESI calcd. for C₁₄H₉F₆N₄O [M+H]⁺ 363.1, found 363.0.

Example 60. Synthesis of Compound 64 (provided for reference purposes)

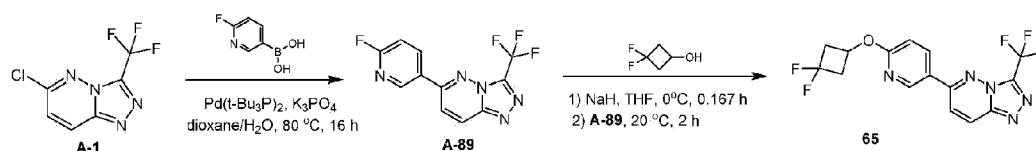
[0358]



[0359] A mixture of A-72 (200 mg, 0.90 mmol), A-31 (349.5 mg, 1.17 mmol), Pd(*t*-Bu₃P)₂ (68.88 mg, 0.13 mmol) and K₃PO₄ (340 mg, 1.6 mmol) in 1,4-dioxane (10 mL) and water (2 mL) was stirred at 70 °C for 16 hours under N₂. After cooling to room temperature, the mixture was diluted with H₂O (30 mL), and extracted with EtOAc (50 mL × 2). The combined organic phase was washed with water (20 mL × 2) and brine (20 mL), dried over Na₂SO₄, filtered and concentrated to give the crude product. The crude product was purified by prep-TLC (silica gel, DCM:MeOH = 100:1), triturated from CH₃CN (0.5 mL), and dried in oven to afford Compound 64 (9.24 mg, 0.03 mmol) as a solid. ¹H NMR (400MHz, CDCl₃) δ_H = 9.56 (s, 1H), 9.01 (s, 1H), 8.23 (d, 1H), 7.14 (s, 1H), 6.92 (dd, 1H), 4.04 (s, 3H), 1.87-1.81 (m, 2H), 1.54-1.49 (m, 2H). LCMS R_t = 1.16 min using Method A, MS ESI calcd. for C₁₇H₁₃F₃N₅O [M+H]⁺ 360.1, found 360.0.

Example 61. Synthesis of Compound 65 (provided for reference purposes)

[0360]

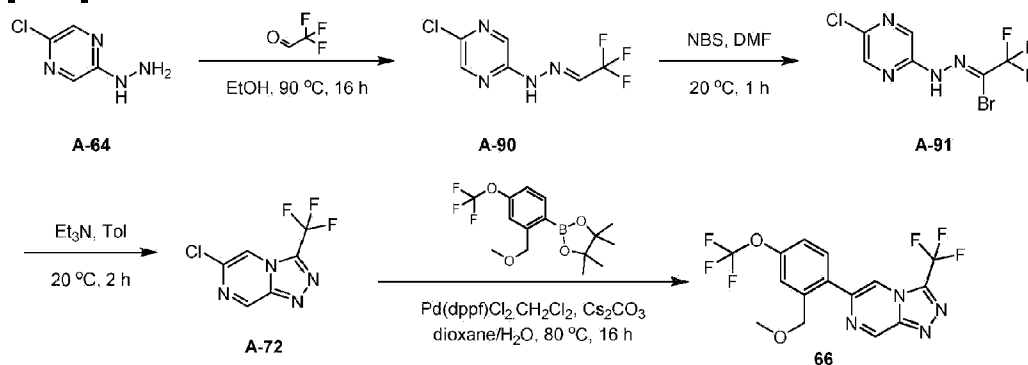


[0361] Synthesis of A-89: A mixture of $\text{Pd}(t\text{-Bu}_3\text{P})_2$ (68.88 mg, 0.13 mmol), K_3PO_4 (381.02 mg, 1.8 mmol), A-1 (200 mg, 0.90 mmol) and (6-fluoro-3-pyridyl)boronic acid (189.94 mg, 1.35 mmol) in 1,4-dioxane (10 mL) and water (2 mL) was stirred at 80 °C for 16 hours under N_2 . After cooling to room temperature, the mixture was concentrated, diluted with H_2O (30 mL), and extracted with EtOAc (100 mL $\times$ 2). The combined organic phase was washed with brine (20 mL), dried over Na_2SO_4 , filtered and concentrated to give the crude product, which was purified by flash chromatography on silica gel (EtOAc in PE = 20% to 60% to 100%) to afford A-89 (140 mg, 0.49 mmol) as a solid. ^1H NMR (400MHz, CDCl_3) δ_{H} = 8.87 (d, 1H), 8.53 (ddd, 1H), 8.39 (d, 1H), 7.77 (d, 1H), 7.20 (dd, 1H).

[0362] Synthesis of Compound 65 : To a mixture of 3,3-difluorocyclobutanol (28 mg, 0.26 mmol) in THF (5 mL) was added NaH (14 mg, 0.35 mmol), and the mixture was stirred at 0 °C for 10 minutes. To the mixture was added A-89 (50 mg, 0.18 mmol), and the mixture was stirred at 20 °C for 2 hours. The mixture was quenched with sat. NH_4Cl (10 mL) and extracted with EtOAc (30 mL $\times$ 2). The combined organic phase was washed with brine (10 mL), dried over Na_2SO_4 , filtered, and concentrated to give the crude product, which was purified by prep-TLC (silica gel, PE:EtOAc = 1:3) to afford Compound 65 (54.57 mg, 0.15 mmol) as a solid. ^1H NMR (400MHz, CDCl_3) δ_{H} = 8.79 (d, 1H), 8.36 - 8.28 (m, 2H), 7.74 (d, 1H), 6.97 (d, 1H), 5.30 - 5.19 (m, 1H), 3.25 - 3.12 (m, 2H), 2.86 - 2.70 (m, 2H). LCMS R_{t} = 1.21 min using Method A, MS ESI calcd. for $\text{C}_{15}\text{H}_{11}\text{F}_5\text{N}_5\text{O}$ $[\text{M}+\text{H}]^+$ 372.1, found 372.0.

Example 62. Synthesis of Compound 66 (provided for reference purposes)

[0363]



[0364] Synthesis of A-90: A mixture of A-64 (5 g, 34.59 mmol) and 2,2,2-trifluoroacetaldehyde

(5.65 g, 43.23 mmol) in ethanol (25 mL) was stirred at 90 °C for 16 hours. After cooling to room temperature, the mixture was concentrated, triturated from n-hexanes (20 mL), and dried to afford A-90 (7500 mg, 33.34 mmol) as a solid. ^1H NMR (400MHz, CDCl_3) δ_{H} = 8.50 (br s, 1H), 8.49 (d, 1H), 8.15 (d, 1H), 7.16 - 7.11 (m, 1H).

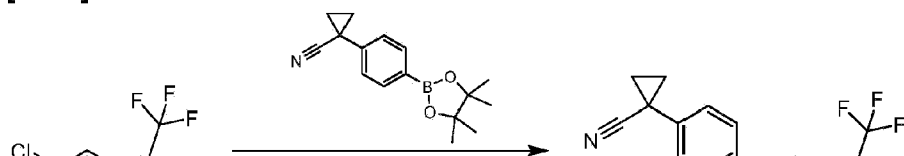
[0365] Synthesis of A-91: To a mixture of A-90 (7500 mg, 33.4 mmol) in DMF (30 mL) was added a solution of NBS (6241.93 mg, 35.07 mmol) in DMF (30 mL). The mixture was stirred at 20 °C for 1 hour. The mixture was diluted with H_2O (200 mL) and extracted with n-hexanes (200 mL $\times$ 3). The combined organic phase was washed with water (50 mL $\times$ 2) and brine (50 mL), dried over Na_2SO_4 , filtered and concentrated to afford A-91 (9500 mg, 31.31 mmol) as a solid. ^1H NMR (400MHz, CDCl_3) δ_{H} = 8.60 (br s, 1H), 8.47 (d, 1H), 8.21 (d, 1H).

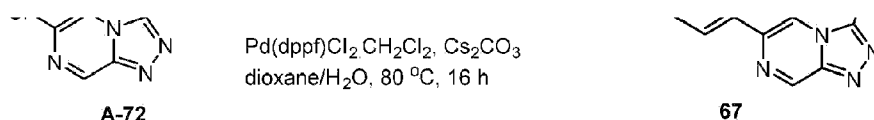
[0366] Synthesis of A-72: To a mixture of A-91 (9.5 g, 31.3 mmol) in toluene (20 mL) was added Et_3N (6.32 g, 62.61 mmol). The mixture was stirred at 20 °C for 2 hours. The mixture was diluted with H_2O (50 mL) and extracted with EtOAc (100 mL $\times$ 2). The combined organic phase was washed with water (20 mL $\times$ 2) and brine (20 mL), dried over Na_2SO_4 , filtered, and concentrated to give the crude product, which was purified by flash chromatography on silica gel (EtOAc in PE = 0% to 5% to 10%) to afford A-72 (4100 mg, 17.03 mmol) as a solid. ^1H NMR (400MHz, CDCl_3) δ_{H} = 9.38 (d, 1H), 8.25 (s, 1H). LCMS R_t = 0.35 min using Method B, MS ESI calcd. for $\text{C}_6\text{H}_3\text{ClF}_3\text{N}_4$ $[\text{M}+\text{H}]^+$ 223.0, found 222.8.

[0367] Synthesis of Compound 66 : A mixture of A-72 (100 mg, 0.45 mmol), 2-[2-(methoxymethyl)-4-(trifluoromethoxy)phenyl]-4,4,5,5-tetramethyl-1,3,2-dioxaborolane (179.07 mg, 0.54 mmol), $\text{Pd}(\text{dppf})\text{Cl}_2 \cdot \text{CH}_2\text{Cl}_2$ (55.04 mg, 0.07 mmol) and Cs_2CO_3 (292.95 mg, 0.90 mmol) in 1,4-dioxane (3 mL) and water (0.50 mL) was stirred at 80 °C for 16 hours. The mixture was cooled to room temperature, diluted with EtOAc (5 mL), filtered through silica gel, eluted with EtOAc (5 mL), and concentrated to give the crude product, which was purified by prep-HPLC (Xbridge (150 mm $\times$ 25 mm, 5 μm); A = H_2O (0.05% NH_4HCO_3) and B = CH_3CN ; 42-72% B over 10 minutes) to afford Compound 66 (85.78 mg, 0.22 mmol) as a solid. ^1H NMR (400MHz, CDCl_3) δ_{H} = 9.59 (d, 1H), 8.68 (s, 1H), 7.75 (d, 1H), 7.45 (s, 1H), 7.37 (d, 1H), 4.47 (s, 2H), 3.46 (s, 3H). LCMS R_t = 1.24 min using Method A, MS ESI calcd. for $\text{C}_{15}\text{H}_{11}\text{F}_6\text{N}_4\text{O}_2$ $[\text{M}+\text{H}]^+$ 393.1, found 393.0.

Example 63. Synthesis of Compound 67 (provided for reference purposes)

[0368]

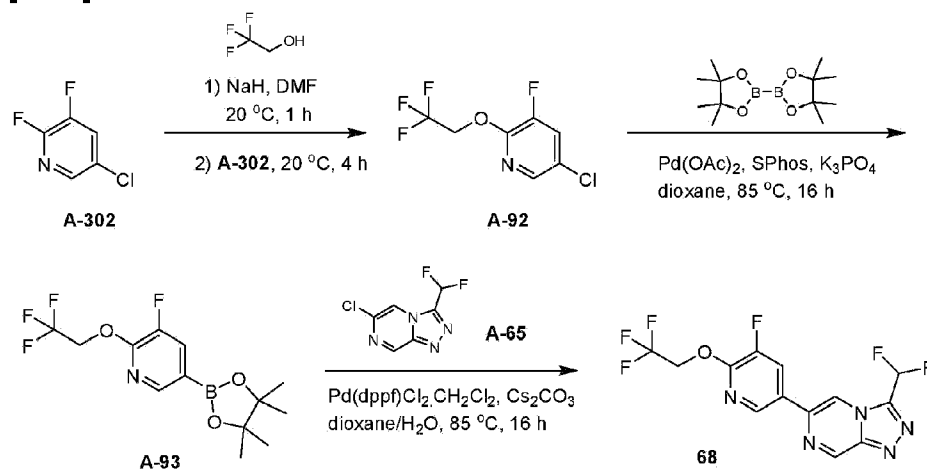




[0369] A mixture of 1-[4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]cyclopropanecarbonitrile (199.54 mg, 0.74 mmol), A-72 (150 mg, 0.67 mmol), Pd(dppf)Cl₂·CH₂Cl₂ (82.56 mg, 0.10 mmol) and Cs₂CO₃ (439.43 mg, 1.35 mmol) in 1,4-dioxane (2 mL) and water (0.20 mL) was stirred at 80 °C for 16 hours. The mixture was cooled to room temperature, diluted with EtOAc (5 mL), filtered through silica gel, eluted with EtOAc (5 mL) and concentrated to give the crude product, which was purified by flash chromatography on silica gel (PE: EtOAc = 5:1 to 1:1) to afford Compound 67 (77.03 mg, 0.24 mmol) as a solid. ¹H NMR (400MHz, DMSO-*d*₆) δ_H = 9.76 (d, 1H), 9.01 (s, 1H), 8.20 (d, 2H), 7.49 (d, 2H), 1.86 - 1.82 (m, 2H), 1.63 - 1.59 (m, 2H). LCMS R_t = 1.11 min using Method A, MS ESI calcd. for C₁₆H₁₁F₃N₅ [M+H]⁺ 330.1, found 329.9

Example 64. Synthesis of Compound 68

[0370]



[0371] Synthesis of A-92: To a suspension of NaH (2.94 g, 73.56 mmol) in THF (50 mL) was added 2,2,2-trifluoroethanol (7.36 g, 73.56 mmol) slowly at 20 °C, and the mixture was stirred for 1 hour. 5-chloro-2,3-difluoropyridine (10 g, 66.88 mmol) was then added, and the mixture was stirred at 20 °C for another 4 hours. The mixture was quenched with sat.NH₄Cl (50 mL) and extracted with EtOAc (100 mL × 2). The combined organic phase was washed with brine (50 mL), dried over Na₂SO₄, filtered and concentrated to afford A-92 (15000 mg, 65.34 mmol) as an oil. ¹H NMR (400MHz, CDCl₃) δ_H = 7.83 (d, 1H), 7.38 (dd, 1H), 4.73 (q, 2H).

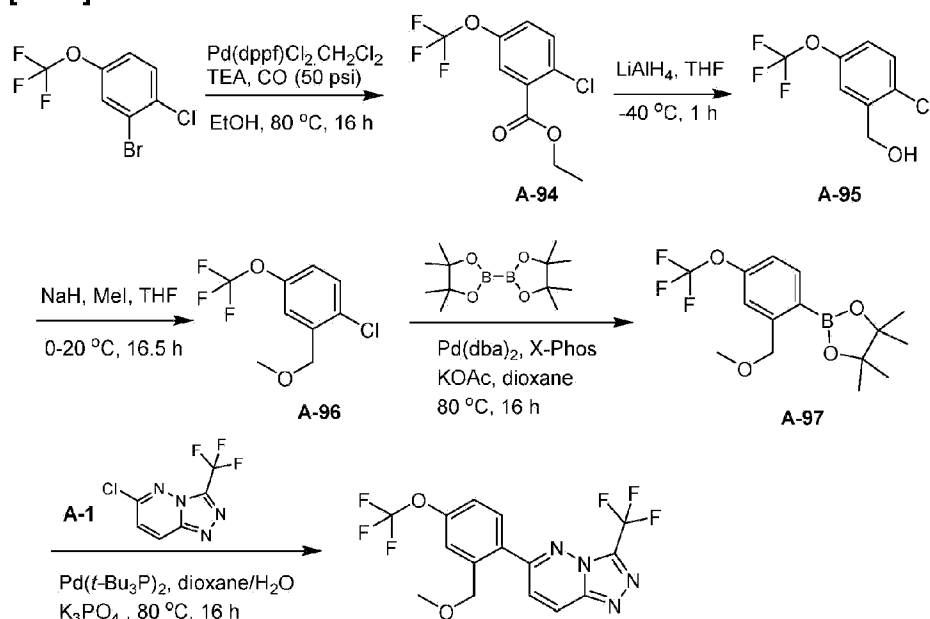
[0372] Synthesis of A-93: A mixture of A-92 (8 g, 34.85 mmol), 4,4,5,5-tetramethyl-2-(4,4,5,5-

tetramethyl-1,3,2-dioxaborolan-2-yl)-1,3,2-dioxaborolane (26.55 g, 104.55 mmol), K_3PO_4 (14.79 g, 69.7 mmol), SPhos (4.29 g, 10.45 mmol) and $Pd(OAc)_2$ (782.4 mg, 3.48 mmol) in 1,4-dioxane (250 mL) was stirred at 85 °C for 16 hours. After cooling to room temperature, the mixture was filtered through Celite and eluted with EtOAc (50 mL $\times$ 2). The filtrate was concentrated and diluted with EtOAc (200 mL), washed with water (100 mL $\times$ 2) and brine (100 mL), dried over Na_2SO_4 , filtered and concentrated to give the crude product, which was purified by flash chromatography on silica gel (EtOAc in PE = 0 to 10% to 40%) to afford A-93 (3 g, 4.6021 mmol) as an oil. ^1H NMR (400MHz, $CDCl_3$) δ_H = 8.26 (d, 1H), 7.72 (dd, 1H), 4.87 (q, 2H), 1.35 (s, 12H). LCMS R_t = 0.94 min using Method B, MS ESI calcd. for $C_{13}H_{17}BF_4NO_3$ $[M+H]^+$ 322.1, found 322.3.

[0373] Synthesis of Compound 68: A mixture of 3-fluoro-5-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-2-(2,2,2-trifluoroethoxy)pyridine (163.24 mg, 0.51 mmol), A-65 (80 mg, 0.39 mmol), $Pd(dppf)Cl_2 \cdot CH_2Cl_2$ (39.97 mg, 0.08 mmol) and Cs_2CO_3 (254.83 mg, 0.78 mmol) in 1,4-dioxane (3 mL) and water (0.50 mL) at 85 °C for 16 hours. After cooling to room temperature, the mixture was filtered through silica gel and eluted with EtOAc (20 mL $\times$ 2). The filtrate was concentrated and diluted with EtOAc (30 mL), washed with water (10 mL $\times$ 2) and brine (10 mL), dried over Na_2SO_4 , filtered and concentrated to give the crude product, which was purified by prep-TLC (PE : EtOAc =1:1) to afford Compound 68 (29.36 mg, 0.0798 mmol) as a solid. ^1H NMR (400MHz, $DMSO-d_6$) δ_H = 9.69 (s, 1H), 9.29 (s, 1H), 8.78 (d, 1H), 8.53 (dd, 1H), 7.81 (t, 1H), 5.19 (q, 2H). LCMS R_t = 1.12 min using Method A, MS ESI calcd. for $C_{13}H_8F_6N_5O$ $[M+H]^+$ 364.1, found 363.9.

Example 65. Synthesis of Compound 69 (provided for reference purposes)

[0374]



[0375] Synthesis of A-94: A mixture of 2-bromo-1-chloro-4-(trifluoromethoxy)benzene (5.00 g, 18.15 mmol), Pd(dppf)Cl₂.CH₂Cl₂ (1.48 g, 1.82 mmol) and Et₃N (7.55 mL, 54.45 mmol) in EtOH (30.00 mL) was degassed, and refilled with CO. The reaction was stirred under CO (50 psi) for 16 hours at 80 °C. The reaction mixture was diluted with EtOH (20 mL), filtered through Celite, concentrated, and purified by flash chromatography on silica gel (EtOAc in PE = 0% ~ 5%) to afford A-94 (2.40 g, 8.93 mmol) as an oil. ¹H NMR (400MHz, CDCl₃) δ_H = 7.66 - 7.59 (m, 1H), 7.42 (d, 1H), 7.24 - 7.19 (m, 1H), 4.36 (q, 2H), 1.35 (t, 3H).

[0376] Synthesis of A-95: To a solution of A-94 (2.40 g, 8.93 mmol) in THF (30 mL) at -40 °C was added LiAlH₄ (406.67 mg, 10.72 mmol) slowly. The reaction was stirred at -40 °C for 1 hour. The reaction was quenched with sat.NH₄Cl (0.4 mL), diluted with EtOAc (30 mL), and the solid formed was filtered through Celite and eluted with EtOAc (30 mL). The filtrate was concentrated and purified by flash chromatography on silica gel (EtOAc in PE = 0% to 10% to 20%) to afford A-95 (1.50 g, 6.62 mmol) as a solid. ¹H NMR (400MHz, CDCl₃) δ_H = 7.45 - 7.42 (m, 1H), 7.38 (d, 1H), 7.13 - 7.08 (m, 1H), 4.80 (d, 2H), 2.04 (t, 1H).

[0377] Synthesis of A-96: To a solution of A-95 (1.50 g, 6.62 mmol, 1.00 eq) in THF (20 mL) at 0 °C was added NaH (317.76 mg, 7.94 mmol, 60% purity) slowly. The mixture was stirred at 0 °C for 30 min, then MeI (1.24 mL, 19.86 mmol) was added, and the reaction was stirred at 20 °C for 16 hours. The reaction mixture was quenched with sat.NH₄Cl (50 mL), extracted with EtOAc (50 mL x 3). The combined organic phase was washed with brine (50 mL), dried over Na₂SO₄, filtered, and concentrated, and the residue was purified by flash chromatography on silica gel (EtOAc in PE = 0% to 5% to 10%) to afford A-96 (1.40 g, 5.82 mmol) as an oil. ¹H NMR (400MHz CDCl₃) δ_H = 7.43 - 7.32 (m, 2H), 7.09 (dd, 1H), 4.54 (s, 2H), 3.50 (s, 3H).

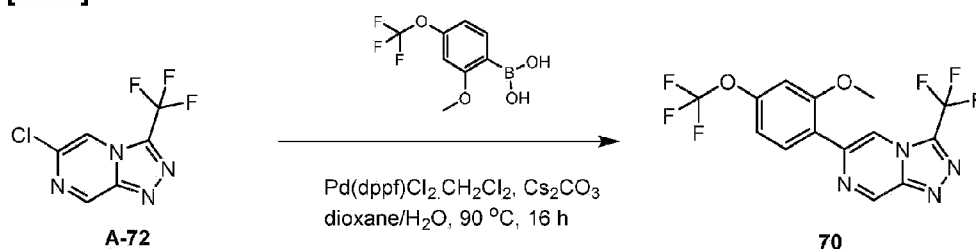
[0378] Synthesis of A-97: A mixture of A-96 (400.00 mg, 1.66 mmol), 4,4,5,5-tetramethyl-2-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-1,3,2-dioxaborolane (505.85 mg, 1.99 mmol), KOAc (325.82 mg, 3.32 mmol), X-Phos (197.84 mg, 415.00 μmol) and Pd₂(dba)₃ (152.01 mg, 166.00 μmol) in dioxane (6 mL) was stirred under N₂ at 80 °C for 16 hours. The mixture was cooled to room temperature, concentrated, and the residue was purified by flash chromatography on silica gel (PE:EtOAc = 1:0 to 50:1) to afford A-97 (300.00 mg, 903.29 μmol) as an oil. LCMS R_t = 0.99 min using Method B, MS ESI calcd. for C₁₅H₂₁BF₃O₄ [M+H]⁺ 333.1, found 332.7.

[0379] Synthesis of Compound 69: A mixture of A-97 (298.46 mg, 898.64 μmol), A-1 (100.00 mg, 449.32 μmol), Pd(*t*-Bu₃P)₂ (45.92 mg, 89.86 μmol) and K₃PO₄ (190.75 mg, 898.64 μmol) was stirred under N₂ at 80 °C for 16 hours. The mixture was cooled to room temperature, diluted with EtOAc (10 mL), filtered through Celite, eluted with EtOAc (5 mL), and concentrated to give the crude product, which was purified by prep-HPLC (Kromasil (150 mm × 25 mm, 10

μm) A = H_2O (0.05% NH_4OH) and B = CH_3CN ; 53-63 %B over 8 minutes) to afford Compound 69 (32.30 mg, 81.58 μmol) as a solid. ^1H NMR (400MHz, CDCl_3) δ_{H} = 8.32 (d, 1H), 7.65 - 7.55 (m, 3H), 7.35 (d, 1H), 4.65 (s, 2H), 3.37 (s, 3H). LCMS R_{t} = 0.87 min using Method B, MS ESI calcd. for $\text{C}_{15}\text{H}_{11}\text{F}_6\text{N}_4\text{O}_2$ $[\text{M}+\text{H}]^+$ 393.1, found 392.9.

Example 66. Synthesis of Compound 70 (provided for reference purposes)

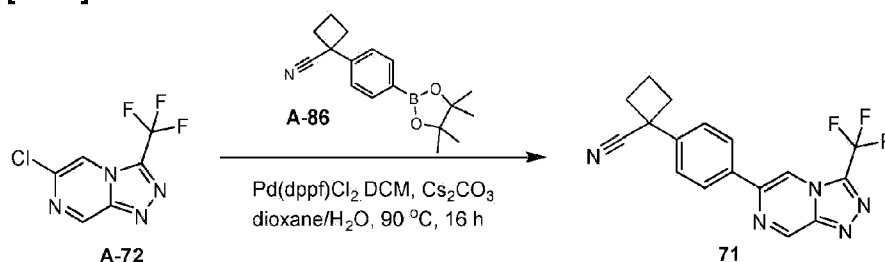
[0380]



[0381] A mixture of [2-methoxy-4-(trifluoromethoxy)phenyl]boronic acid (127.22 mg, 0.54 mmol), A-72 (100 mg, 0.45 mmol), $\text{Pd}(\text{dppf})\text{Cl}_2 \cdot \text{CH}_2\text{Cl}_2$ (73.39 mg, 0.09 mmol) and Cs_2CO_3 (292.77 mg, 0.90 mmol) in 1,4-dioxane (3 mL) and water (0.50 mL) was stirred at 90 °C for 16 hours under N_2 . After cooling to room temperature, the mixture was filtered through silica gel and eluted with EtOAc (20 mL $\times$ 2). The filtrate was concentrated and diluted with EtOAc (30 mL), washed with water (10 mL $\times$ 2) and brine (10 mL), dried over Na_2SO_4 , filtered and concentrated to give the crude product, which was purified by prep-HPLC (Phenomenex Gemini (250 mm $\times$ 50 mm, 10 μm); A = H_2O (0.05% NH_4OH) and B = CH_3CN ; 63-73% B over 8 minutes) to afford Compound 70 (5.62 mg) as a solid. ^1H NMR (400MHz, CDCl_3) δ_{H} = 9.57 (d, 1H), 8.98 (s, 1H), 8.28 (d, 1H), 7.05 (d, 1H), 6.92 (s, 1H), 4.01 (s, 3H). LCMS R_{t} = 1.24 min using Method A, MS ESI calcd. for $\text{C}_{14}\text{H}_9\text{F}_6\text{N}_4\text{O}_2$ $[\text{M}+\text{H}]^+$ 379.1, found 378.9

Example 67. Synthesis of Compound 71 (provided for reference purposes)

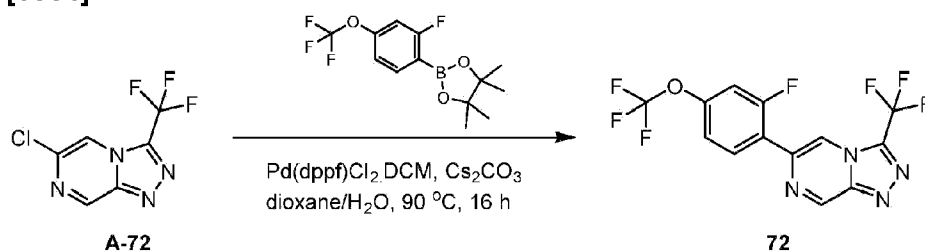
[0382]



[0383] A mixture of A-86 (152.68 mg, 0.54 mmol), A-72 (100 mg, 0.45 mmol), Pd(dppf)Cl₂.DCM (73.39 mg, 0.09 mmol) and Cs₂CO₃ (292.77 mg, 0.90 mmol) in 1,4-dioxane (3 mL) and water (0.50 mL) was stirred at 90 °C for 16 hours. After cooling to room temperature, the mixture was filtered through silica gel and eluted with EtOAc (20 mL × 2). The filtrate was concentrated and diluted with EtOAc (30 mL), washed with water (10 mL × 2) and brine (10 mL), dried over Na₂SO₄, filtered and concentrated to give the crude product, which was purified by prep-HPLC (Phenomenex Gemini (250 mm x 50 mm, 10 μm); A = H₂O (0.05% NH₄OH) and B = CH₃CN; 55-65% B over 8 minutes) to afford Compound 71 (29.77 mg, 0.09 mmol) as a solid. ¹H NMR (400MHz, CDCl₃) δ_H = 9.61 (d, 1H), 8.44 (s, 1H), 8.03 (d, 2H), 7.62 (d, 2H), 2.96 - 2.86 (m, 2H), 2.74 - 2.64 (m, 2H), 2.57 - 2.43 (m, 1H), 2.22 - 2.09 (m, 1H). LCMS R_t = 1.12 min using Method A, MS ESI calcd. for C₁₇H₁₃F₃N₅ [M+H]⁺ 344.1, found 344.0.

Example 68. Synthesis of Compound 72 (provided for reference purposes)

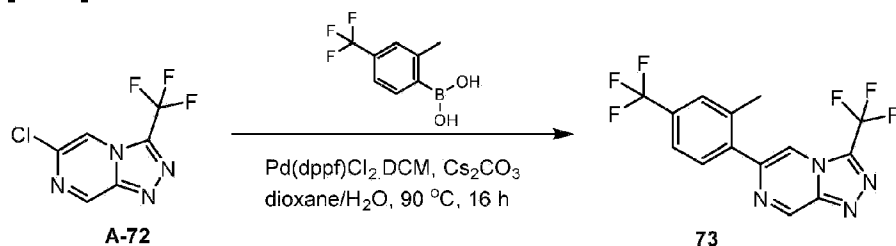
[0384]



[0385] A mixture of 2-[2-fluoro-4-(trifluoromethoxy)phenyl]-4,4,5,5-tetramethyl-1,3,2-dioxaborolane (165.02 mg, 0.5400 mmol), A-72 (100 mg, 0.45 mmol), Pd(dppf)Cl₂.DCM (73.39 mg, 0.09 mmol) and Cs₂CO₃ (292.77 mg, 0.90 mmol) in 1,4-dioxane (3 mL) and water (0.5 mL) was stirred at 90 °C for 16 hours. After cooling to room temperature, the mixture was filtered through silica gel, and eluted with EtOAc (20 mL × 2). The organic phase was concentrated and diluted with EtOAc (30 mL), washed with water (10 mL × 2) and brine (10 mL), dried over Na₂SO₄, filtered and concentrated to give the crude product, which was purified by prep-HPLC (Phenomenex Gemini (250 mm x 50 mm, 10 μm); A = H₂O (0.05% NH₄OH) and B = CH₃CN; 61-71% B over 8 minutes) to afford Compound 72 (36.18 mg, 0.10 mmol) as a solid. ¹H NMR (400MHz, DMSO-*d*₆) δ_H = 9.81 (d, 1H), 8.90 (s, 1H), 8.15 (t, 1H), 7.65 (d, 1H), 7.47 (d, 1H). LCMS R_t = 1.23 min using Method A, MS ESI calcd. for C₁₃H₆F₇N₄O [M+H]⁺ 367.0, found 366.9.

Example 69. Synthesis of Compound 73 (provided for reference purposes)

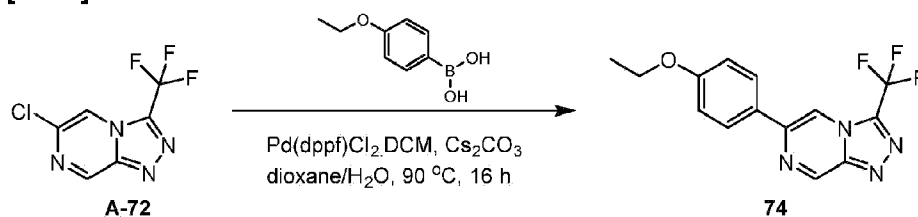
[0386]



[0387] A mixture of A-72 (100 mg, 0.45 mmol), [2-methyl-4-(trifluoromethyl)phenyl]boronic acid (109.97 mg, 0.54 mmol), Pd(dppf)Cl₂.DCM (73.39 mg, 0.09 mmol) and Cs₂CO₃ (292.77 mg, 0.90 mmol) in 1,4-dioxane (3 mL) and water (0.5 mL) was stirred at 90 °C for 16 hours. After cooling to room temperature, the mixture was filtered through silica gel and eluted with EtOAc (20 mL × 2). The filtrate was concentrated and diluted with EtOAc (30 mL), washed with water (10 mL × 2) and brine (10 mL), dried over Na₂SO₄, filtered and concentrated to give the crude product, which was purified by prep-HPLC (Phenomenex Gemini (250 mm × 50 mm, 10 μm); A = H₂O (0.05% NH₄OH) and B = CH₃CN; 63-73% B over 8 minutes) to afford Compound 73 (69.69 mg, 0.20 mmol) as an oil. ¹H NMR (400 MHz, CDCl₃) δ_H = 9.61 (d, 1H), 8.21 (s, 1H), 7.65 - 7.55 (m, 3H), 2.49 (s, 3H). LCMS R_t = 1.19 min using Method A, MS ESI calcd. for C₁₄H₉F₆N₄ [M+H]⁺ 347.1, found 346.9

Example 70. Synthesis of Compound 74 (provided for reference purposes)

[0388]

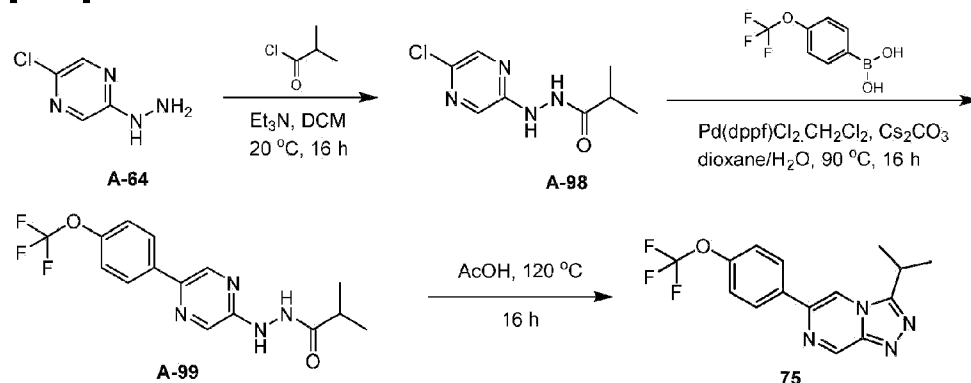


[0389] A mixture of A-72 (100 mg, 0.45 mmol), (4-ethoxyphenyl)boronic acid (89.49 mg, 0.54 mmol), Pd(dppf)Cl₂.DCM (73.39 mg, 0.09 mmol) and Cs₂CO₃ (146.39 mg, 0.45 mmol) in 1,4-dioxane (3 mL) and water (0.50 mL) was stirred at 90 °C for 16 hours. After cooling to room temperature, the mixture was filtered through silica gel and eluted with EtOAc (20 mL × 2). The filtrate was concentrated and diluted with EtOAc (30 mL), washed with water (10 mL × 2) and brine (10 mL), dried over Na₂SO₄, filtered and concentrated to give the crude product, which was purified by prep-HPLC (Phenomenex Gemini (250 mm × 50 mm, 10 μm); A = H₂O (0.05% NH₄OH) and B = CH₃CN; 58-68% B over 8 minutes) to afford Compound 74 (31.15 mg, 0.10 mmol) as a solid. ¹H NMR (400 MHz, CDCl₃) δ_H = 9.56 (d, 1H), 8.33 (s, 1H), 7.92 (d, 2H), 7.05 (d, 2H), 4.13 (q, 2H), 1.48 (t, 3H).

[0390] LCMS $R_t = 1.13$ min using Method A, MS ESI calcd. for $C_{14}H_{12}F_3N_4O$ $[M+H]^+$ 309.1, found 308.9.

Example 71. Synthesis of Compound 75 (provided for reference purposes)

[0391]



[0392] Synthesis of A-98: To a mixture of A-64 (1 g, 6.92 mmol) and Et_3N (1.91 mL, 13.84 mmol) in DCM (20 mL) was added 2-methylpropanoyl chloride (810.77 mg, 7.61 mmol). The reaction mixture was stirred at $20\text{ }^\circ\text{C}$ for 16 hours. The reaction mixture was quenched with sat. $NaHCO_3$ (50 mL) and extracted with DCM (30 mL $\times$ 3). The combined organic phase was washed with brine (20 mL), dried over Na_2SO_4 , filtered, and concentrated to afford A-98 (1500 mg, 7.0 mmol) as a solid. ^1H NMR (400MHz, $CDCl_3$) $\delta_H = 8.12$ (d, 1H), 7.91 (d, 1H), 7.47 (s, 1H), 6.78 (s, 1H), 2.56 - 2.47 (m, 1H), 1.25 (d, 6H).

[0393] Synthesis of A-99: A mixture of A-98 (500 mg, 2.33 mmol), 4-(trifluoromethoxy)phenylboronic acid (527.66 mg, 2.56 mmol), $Pd(dppf)Cl_2 \cdot CH_2Cl_2$ (190.23 mg, 0.23 mmol) and Cs_2CO_3 (1.52 g, 4.66 mmol) in 1,4-dioxane (10 mL) and water (1 mL) under N_2 was stirred at $90\text{ }^\circ\text{C}$ for 16 hours. After cooling, the reaction mixture was diluted with EtOAc (20 mL), filtered through a Celite pad, eluted with EtOAc (10 mL), and concentrated to give a residue that was purified by flash chromatography on silica gel (EtOAc in PE = 0% to 20% to 40%) to afford A-99 (250 mg, 0.73 mmol) as a solid.

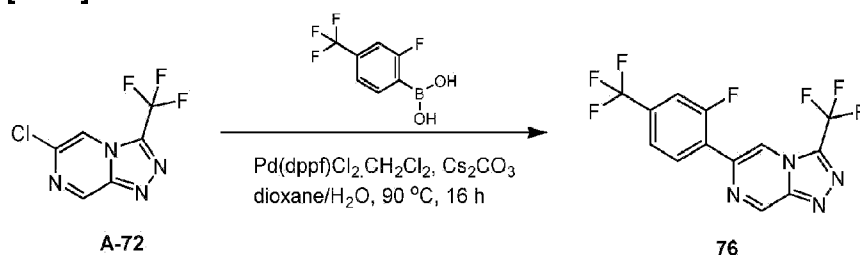
^1H NMR (400MHz, $CDCl_3$) $\delta_H = 8.53$ (d, 1H), 8.20 (d, 1H), 7.92 (d, 2H), 7.58 (d, 1H), 7.31 (d, 2H), 6.87 (d, 1H), 2.60 - 2.53 (m, 1H), 1.28 (d, 6H).

[0394] Synthesis of Compound 75: A mixture of A-99 (150 mg, 0.44 mmol) in acetic acid (3 mL) was stirred at $120\text{ }^\circ\text{C}$ for 16 hours. After cooling, the reaction mixture was concentrated and the mixture was diluted with sat. $NaHCO_3$ (30 mL) and extracted with EtOAc (30 mL $\times$ 2). The combined organic phase was washed with brine (30 mL), dried over Na_2SO_4 , filtered and concentrated to give a crude product that was purified by flash chromatography on silica gel

(EtOAc in PE = 0% to 20% to 40%) to afford Compound 75 (90.4 mg, 0.27 mmol) as a solid. ^1H NMR (400MHz, CDCl_3) δ_{H} = 9.42 (d, 1H), 8.14 (d, 1H), 8.00 (d, 2H), 7.38 (d, 2H), 3.49 (spt, 1H), 1.61 (d, 6H). LCMS R_{t} = 1.15 min using Method A, MS ESI calcd. for $\text{C}_{15}\text{H}_{14}\text{F}_3\text{N}_4\text{O}$ $[\text{M}+\text{H}]^+$ 323.1, found 322.9.

Example 72. Synthesis of Compound 76 (provided for reference purposes)

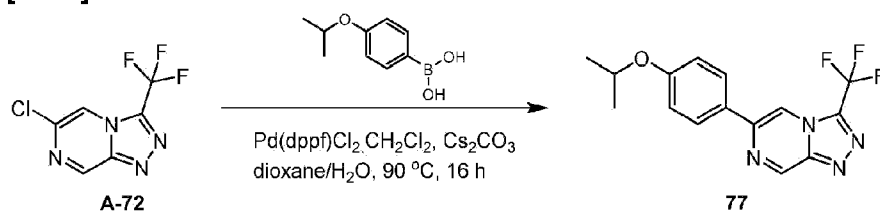
[0395]



[0396] A mixture of A-72 (100 mg, 0.45 mmol), [2-fluoro-4-(trifluoromethyl)phenyl]boronic acid (112.11 mg, 0.54 mmol), $\text{Pd(dppf)Cl}_2 \cdot \text{CH}_2\text{Cl}_2$ (73.39 mg, 0.09 mmol) and Cs_2CO_3 (292.77 mg, 0.90 mmol) in 1,4-dioxane (3 mL) and water (0.5 mL) was stirred at 90 °C for 16 hours under N_2 . After cooling to room temperature, the mixture was filtered through silica gel and eluted with EtOAc (20 mL $\times$ 2). The filtrate was concentrated and diluted with EtOAc (30 mL), washed with water (10 mL $\times$ 2) and brine (10 mL), dried over Na_2SO_4 , filtered and concentrated to give the crude product, which was purified by prep-HPLC (Phenomenex Gemini (250 mm $\times$ 50 mm, 10 μm); A = H_2O (0.05% NH_4OH) and B = CH_3CN ; 58-68% B over 8 minutes) to afford Compound 76 (22.67 mg, 0.06 mmol) as a solid. ^1H NMR (400MHz, CDCl_3) δ_{H} = 9.63 (d, 1H), 8.80 (s, 1H), 8.45 (t, 1H), 7.65 (d, 1H), 7.55 (d, 1H). LCMS R_{t} = 1.18 min using Method A, MS ESI calcd. for $\text{C}_{13}\text{H}_6\text{F}_7\text{N}_4$ $[\text{M}+\text{H}]^+$ 351.0, found 350.9.

Example 73. Synthesis of Compound 77 (provided for reference purposes)

[0397]

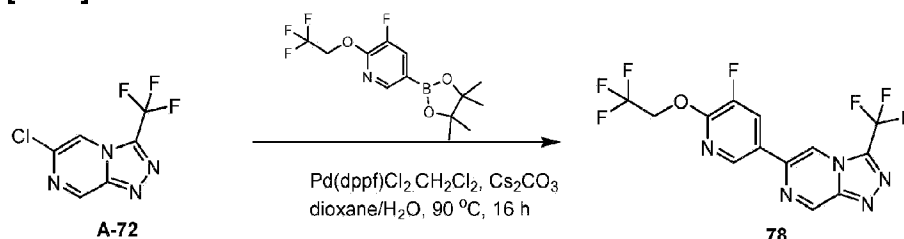


[0398] A mixture of A-72 (100 mg, 0.45 mmol), (4-isopropoxyphenyl)boronic acid (105.15 mg,

0.58 mmol), Pd(dppf)Cl₂.CH₂Cl₂ (73.39 mg, 0.09 mmol) and Cs₂CO₃ (292.77 mg, 0.90 mmol) in 1,4-dioxane (3 mL) and water (0.50 mL) was stirred at 90 °C for 16 hours under N₂. After cooling to room temperature, the mixture was filtered through silica gel and eluted with EtOAc (20 mL x 2). The filtrate was concentrated and diluted with EtOAc (30 mL), washed with water (10 mL x 2) and brine (10 mL), dried over Na₂SO₄, filtered and concentrated to give the crude product, which was purified by prep-HPLC (Phenomenex Gemini (250 mm x 50 mm, 10 μm); A = H₂O (0.05% NH₄OH) and B = CH₃CN; 63-73% B over 8 minutes) to afford Compound 77 (23.16 mg, 0.07 mmol) as a solid. ¹H NMR (400MHz, CDCl₃) δ_H = 9.56 (d, 1H), 8.32 (s, 1H), 7.91 (d, 2H), 7.04 (d, 2H), 4.66 (quin, 1H), 1.40 (d, 6H). LCMS R_t = 1.17 min using Method A, MS ESI calcd. for C₁₅H₁₄F₃N₄O [M+H]⁺ 323.1, found 322.9.

Example 74. Synthesis of Compound 78

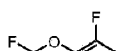
[0399]

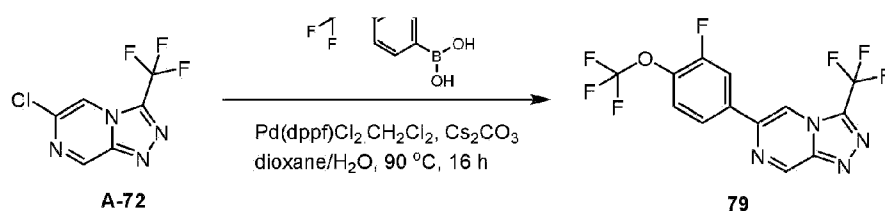


[0400] A mixture of 3-fluoro-5-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-2-(2,2,2-trifluoroethoxy)pyridine (173.12 mg, 0.54 mmol), A-72 (100 mg, 0.45 mmol), Pd(dppf)Cl₂.CH₂Cl₂ (73.39 mg, 0.09 mmol) and Cs₂CO₃ (292.77 mg, 0.90 mmol) in 1,4-dioxane (3 mL) and water (0.5 mL) was stirred at 90 °C for 16 hours under N₂. After cooling to room temperature, the mixture was filtered through silica gel and eluted with EtOAc (20 mL x 2). The filtrate was concentrated and diluted with EtOAc (30 mL), washed with water (10 mL x 2) and brine (10 mL), dried over Na₂SO₄, filtered and concentrated to give the crude product, which was purified by prep-HPLC (Phenomenex Gemini (250 mm x 50 mm, 10 μm); A = H₂O (0.05% NH₄OH) and B = CH₃CN; 58-68% B over 8 minutes) to afford Compound 78 (45.53 mg, 0.12 mmol) as a solid. ¹H NMR (400MHz, CDCl₃) δ_H = 9.60 (d, 1H), 8.54 (d, 1H), 8.41 (s, 1H), 8.09 (dd, 1H), 4.94 (q, 2H). LCMS R_t = 1.16 min using Method A, MS ESI calcd. for C₁₃H₇F₇N₅O [M+H]⁺ 382.0, found 381.

Example 75. Synthesis of Compound 79 (provided for reference purposes)

[0401]

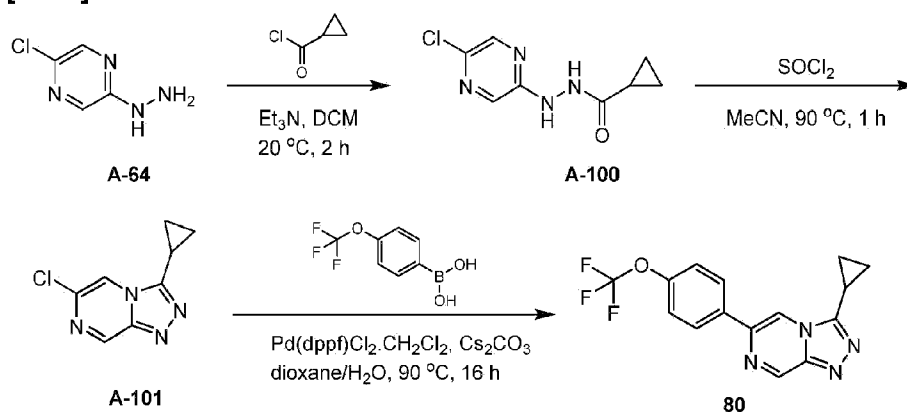




[0402] A mixture of A-72 (100 mg, 0.45 mmol), [3-fluoro-4-(trifluoromethoxy)phenyl]boronic acid (120.73 mg, 0.54 mmol), Pd(dppf)Cl₂·DCM (73.39 mg, 0.09 mmol) and Cs₂CO₃ (292.77 mg, 0.90 mmol) in 1,4-dioxane (3 mL) and water (0.5 mL) was stirred at 90 °C for 16 hours. After cooling to r.t, the mixture was filtered through silica gel and eluted with EtOAc (20 mL × 2). The filtrate was concentrated and diluted with EtOAc (30 mL), washed with water (10 mL × 2) and brine (10 mL), dried over Na₂SO₄, filtered and concentrated to give the crude product, which was purified by prep-HPLC (Phenomenex Gemini (250 mm × 50 mm, 10 μm); A = H₂O (0.05% NH₄OH) and B = CH₃CN; 60-70% B over 8 minutes) to afford Compound 79 (27.15 mg, 0.07 mmol) as a solid. ¹H NMR (400MHz, CDCl₃) δ_H = 9.60 (d, 1H), 8.43 (s, 1H), 7.92 (dd, 1H), 7.79 (td, 1H), 7.53 - 7.47 (m, 1H). LCMS R_t = 1.20 min using Method A, MS ESI calcd. for C₁₃H₆F₇N₄O [M+H]⁺ 367.0, found 366.9.

Example 76. Synthesis of Compound 80 (provided for reference purposes)

[0403]



[0404] Synthesis of A-100: To a mixture of A-64 (500 mg, 3.46 mmol) and Et₃N (0.96 mL, 6.92 mmol) in DCM (10 mL) was added cyclopropanecarbonyl chloride (433.85 mg, 4.15 mmol) dropwise. The reaction mixture was stirred at 20 °C for 2 hours. The reaction mixture was quenched with sat. NaHCO₃ (50 mL), extracted with DCM (30 mL × 3). The combined organic phase was washed with brine (20 mL), dried over Na₂SO₄, filtered and concentrated, and the residue was purified by flash chromatography on silica gel (EtOAc in PE = 0% to 20% to 50%) to afford A-100 (500 mg, 2.35 mmol) as a solid.

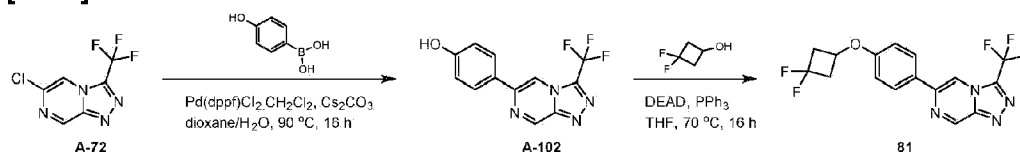
[0405] ^1H NMR (400MHz, CDCl_3) δ_{H} = 8.12 (s, 1H), 7.94 (s, 1H), 7.59 (s, 1H), 6.81 (s, 1H), 1.56 - 1.48 (m, 1H), 1.10 - 1.05 (m, 2H), 0.95 - 0.88 (m, 2H).

[0406] Synthesis of A-101: To a mixture of N'-(5-chloropyrazin-2-yl)cyclopropane-carbohydrazide (350 mg, 1.65 mmol) in MeCN (10 mL) was added SOCh (0.36 mL, 4.94 mmol). The reaction mixture was stirred at 90 °C for 1 hour. After cooling, the reaction mixture was concentrated and the resulting mixture was treated with sat. NaHCO_3 (20 mL) and extracted with EtOAc (20 mL x 3). The combined organic phase was washed with brine (20 mL), dried over Na_2SO_4 , filtered and concentrated to provide a residue that was purified by flash chromatography on silica gel (EtOAc in PE = 0% to 20% to 50%) to afford A-101 (130 mg, 0.67 mmol) as a solid. ^1H NMR (400MHz, CDCl_3) δ_{H} = 9.14 (d, 1H), 8.10 (d, 1H), 2.10 - 2.02 (m, 1H), 1.35 - 1.26 (m, 4H).

[0407] Synthesis of Compound 80: A mixture of A-101 (130 mg, 0.67 mmol), [4-(trifluoromethoxy)phenyl]boronic acid (165.07 mg, 0.8 mmol), Cs_2CO_3 (435.25 mg, 1.34 mmol), and $\text{Pd}(\text{dppf})\text{Cl}_2 \cdot \text{CH}_2\text{Cl}_2$ (81.82 mg, 0.1 mmol) and in 1,4-dioxane (3 mL) and water (0.3 mL) was stirred at 90 °C for 16 hours under N_2 . The mixture was cooled to room temperature, diluted with EtOAc (20 mL), filtered through silica gel and eluted with EtOAc (20 mL). The filtrate was concentrated to give the crude product, which was purified by prep-HPLC (Xbridge (150 mm x 25 mm, 5 μm); A = H_2O (0.05% NH_4HCO_3) and B = CH_3CN ; 40-70 %B over 10 minutes) to afford Compound 80 (74.19 mg, 0.23 mmol) as a solid. ^1H NMR (400MHz, CDCl_3) δ_{H} = 9.38 (d, 1H), 8.31 (d, 1H), 8.03 (d, 2H), 7.38 (d, 2H), 2.19 - 2.11 (m, 1H), 1.38 - 1.27 (m, 4H). LCMS R_t = 1.12 min using Method A, ESI calcd. for $\text{C}_{15}\text{H}_{12}\text{F}_3\text{N}_4\text{O}$ $[\text{M}+\text{H}]^+$ 321.1, found 320.9.

Example 77. Synthesis of Compound 81 (provided for reference purposes)

[0408]



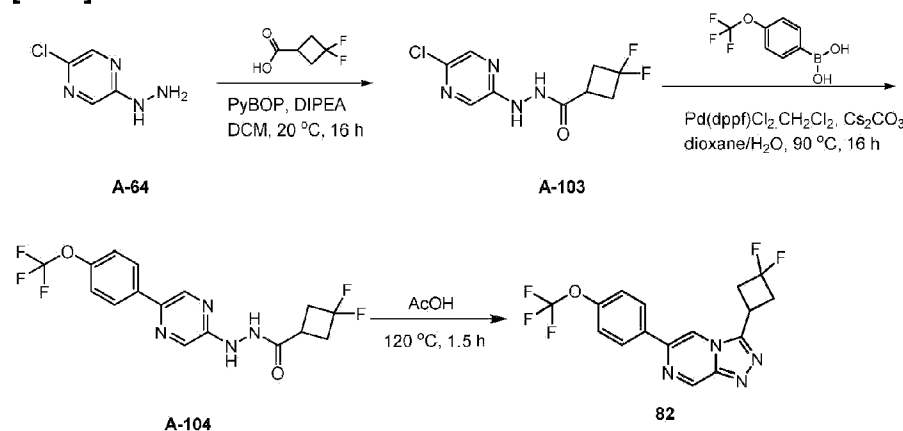
[0409] Synthesis of A-102: A mixture of A-72 (300 mg, 1.35 mmol), (4-hydroxyphenyl)boronic acid (241.7 mg, 1.75 mmol), $\text{Pd}(\text{dppf})\text{Cl}_2 \cdot \text{CH}_2\text{Cl}_2$ (220.16 mg, 0.27 mmol) and Cs_2CO_3 (878.32 mg, 2.7 mmol) in 1,4-dioxane (15 mL) and water (3 mL) was stirred at 90 °C for 16 hours. After cooling to room temperature, the mixture was filtered through silica gel and eluted with EtOAc (20 mL x 2). The filtrate was concentrated and diluted with EtOAc (30 mL), washed with water (10 mL x 2) and brine (10 mL), dried over Na_2SO_4 , filtered and concentrated to give the crude

product, which was purified by flash chromatography on silica gel (EtOAc in PE = 0 to 30% to 100%) to afford A-102 (180 mg, 0.59 mmol) as a solid. LCMS R_t = 0.69 min using Method B, MS ESI calcd. for $C_{12}H_8F_3N_4O$ $[M+H]^+$ 281.1, found 280.9

[0410] Synthesis of Compound 81: To a mixture of A-102 (180 mg, 0.61 mmol), 3,3-difluorocyclobutanol (98.5 mg, 0.91 mmol) and PPh_3 (286.81 mg, 1.09 mmol) in THF (3 mL) was added DEAD (190.43 mg, 1.09 mmol) at 0 °C. The mixture was allowed to warm and then was stirred at 70 °C for 16 hours. After cooling to room temperature, the mixture was concentrated to give the crude product, which was purified by prep-TLC (silica gel, PE: EtOAc = 3:1) and prep-HPLC (Phenomenex Gemini (250 mm × 50 mm, 10 μ m); A = H_2O (0.05% NH_4OH) and B = CH_3CN ; 48-78% B over 8 minutes) to afford Compound 81 (5.08 mg, 0.01 mmol) as a solid. ^1H NMR (400MHz, $CDCl_3$) δ_H = 9.57 (d, 1H), 8.34 (s, 1H), 7.93 (d, 2H), 6.97 (d, 2H), 4.83 - 4.65 (m, 1H), 3.23 - 3.06 (m, 2H), 2.91 - 2.75 (m, 2H). LCMS R_t = 1.19 min using Method A, MS ESI calcd. for $C_{16}H_{12}F_5N_4O$ $[M+H]^+$ 371.1, found 371.0.

Example 78. Synthesis of Compound 82 (provided for reference purposes)

[0411]



[0412] Synthesis of A-103: To a mixture of A-64 (500 mg, 3.46 mmol), 3,3-difluorocyclobutanecarboxylic acid (517.81 mg, 3.8 mmol) and PyBOP (2.7 g, 5.19 mmol) in DCM (30 mL) was added DIPEA (1.21 mL, 6.92 mmol). The reaction mixture was stirred at 20 °C for 16 hours. The reaction was quenched with sat. NH_4Cl (50 mL) and extracted with DCM (50 mL × 3). The combined organic phase was washed with brine (20 mL), dried over Na_2SO_4 , filtered, and concentrated to give the crude product, which was purified by flash chromatography on silica gel (EtOAc in PE = 20% to 50%) to afford A-103 (600 mg, 1.64 mmol) as a solid. ^1H NMR (400MHz, $DMSO-d_6$) δ_H = 10.10 (s, 1H), 9.12 (s, 1H), 8.19 (d, 1H), 7.83 (d, 1H), 3.03 - 2.95 (m, 1H), 2.84 - 2.66 (m, 4H).

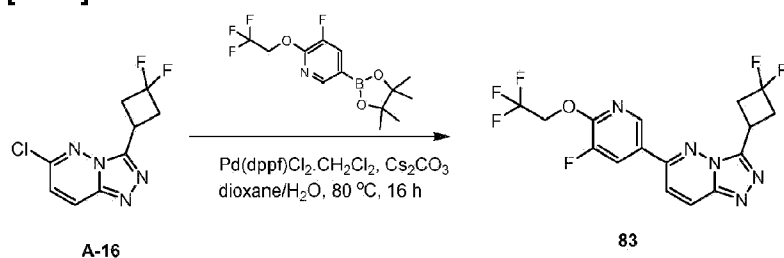
[0413] Synthesis of A-104: A mixture of A-103 (250 mg, 0.95 mmol), [4-(trifluoromethoxy)-phenyl]boronic acid (294.03 mg, 1.43 mmol), Pd(dppf)Cl₂·CH₂Cl₂ (194.33 mg, 0.24 mmol) and Cs₂CO₃ (620.24 mg, 1.9 mmol) in 1,4-dioxane (3 mL) and water (0.3 mL) was stirred at 90 °C for 16 hours under N₂. The mixture was cooled to room temperature, diluted with EtOAc (30 mL), filtered through silica gel and eluted with EtOAc (30 mL). The filtrate was concentrated to give the crude product, which was purified by flash chromatography on silica gel (EtOAc in PE = 20% to 50%) to afford A-104 (150 mg, 0.39 mmol) as a solid. ¹H NMR (400MHz, DMSO-*d*₆) δ_H = 10.12 (s, 1H), 9.12 (s, 1H), 8.70 (d, 1H), 8.11 - 8.06 (m, 3H), 7.44 (d, 2H), 3.08 - 2.99 (m, 1H), 2.84 - 2.73 (m, 4H).

[0414] Synthesis of Compound 82: A mixture of A-104 (150 mg, 0.39 mmol) in acetic acid (2 mL) was stirred in microwave reactor at 120 °C for 1.5 hours. The mixture was cooled to room temperature and concentrated, and the residue was neutralized with 1N NaHCO₃ to pH = 7-8 and extracted with EtOAc (20 mL × 2). The combined organic phase was washed with brine (10 mL), dried over Na₂SO₄ and filtered, and the filtrate was concentrated to give the crude product, which was purified by prep-HPLC (Xbridge (150 mm × 25 mm, 5 μm); A = H₂O (0.05% NH₄HCO₃) and B = CH₃CN; 38-78 %B over 10 minutes) to afford Compound 82 (44.06 mg, 0.12 mmol) as a solid.

[0415] ¹H NMR (400MHz, DMSO-*d*₆) δ_H = 9.46 (d, 1H), 8.97 (s, 1H), 8.22 (d, 2H), 7.52 (d, 2H), 4.16 - 4.03 (m, 1H), 3.33 - 3.07 (m, 4H). LCMS R_t = 1.17 min using Method A, MS ESI calcd. for C₁₆H₁₂F₅N₄O [M+H]⁺ 371.1, found 371.0

Example 79. Synthesis of Compound 83 (provided for reference purposes)

[0416]

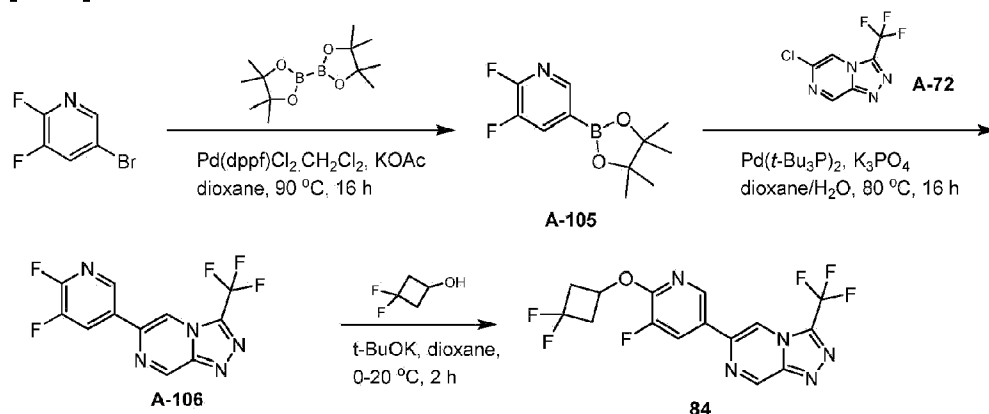


[0417] A mixture of A-16 (100 mg, 0.41 mmol), 3-fluoro-5-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-2-(2,2,2-trifluoroethoxy)pyridine (196.88 mg, 0.61 mmol), Pd(dppf)Cl₂.CH₂Cl₂ (83.46 mg, 0.1 mmol), and Cs₂CO₃ (266.36 mg, 0.82 mmol) in 1,4-dioxane (3 mL) and water (0.3 mL) was stirred at 80 °C for 16 hours under N₂. The mixture was cooled to room temperature, diluted with EtOAc (30 mL), filtered through silica gel and eluted with EtOAc (30 mL). The filtrate was concentrated to give the crude product, which was purified by

prep-HPLC (Xtimate C₁₈ (150 mm x 25 mm, 5 μ m); A = H₂O (0.05% NH₄HCO₃) and B = CH₃CN; 40-65 %B over 9.5 minutes) to afford Compound 83 (61.78 mg, 0.15 mmol) as a solid. ¹H NMR (400MHz, CDCl₃) δ _H = 8.53 (d, 1H), 8.24 (d, 1H), 8.11 (dd, 1H), 7.55 (d, 1H), 4.95 (q, 2H), 4.14 - 3.98 (m, 1H), 3.42 - 3.15 (m, 4H). LCMS R_t = 1.16 min using Method A, MS ESI calcd. for C₁₆H₁₂F₆N₅O [M+H]⁺ 404.1, found 404.0.

Example 80. Synthesis of Compound 84

[0418]



[0419] Synthesis of A-105: A mixture of 5-bromo-2,3-difluoro-pyridine (2 g, 10.31 mmol), 4,4,5,5-tetramethyl-2-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-1,3,2-dioxaborolane (3.4 g, 13.4 mmol), Pd(dppf)Cl₂·CH₂Cl₂ (1.26 g, 1.55 mmol) and KOAc (2.02 g, 20.62 mmol) in 1,4-dioxane (100 mL) was stirred at 90 °C for 16 hours. After cooling to room temperature, the mixture was filtered through silica gel and eluted with EtOAc (50 mL x 2). The mixture was concentrated and diluted with EtOAc (150 mL), washed with water (100 mL x 2) and brine (80 mL), dried over Na₂SO₄, filtered and concentrated to give the crude product, which was purified by flash chromatography on silica gel (EtOAc in PE = 0 to 10%) to afford A-105 (2200 mg, 2.32 mmol) as a solid. LCMS R_t = 0.88 min using Method B, MS ESI calcd. for C₁₁H₁₅BF₂NO₂ [M+H+2]⁺ 242.1, found 242.0

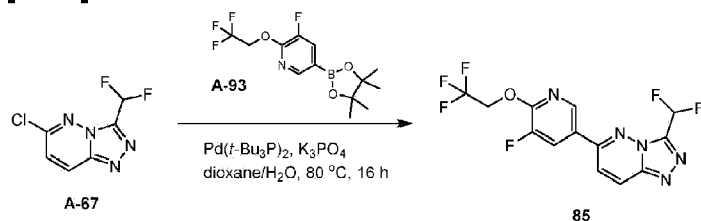
[0420] Synthesis of A-106: A mixture of A-105 (324.91 mg, 1.35 mmol), A-72 (200 mg, 0.90 mmol), Pd(t-Bu₃P)₂ (91.85 mg, 0.18 mmol) and K₃PO₄ (381.56 mg, 1.8 mmol) in 1,4-dioxane (10 mL) and water (2 mL) was stirred at 80 °C for 16 hours under N₂. After cooling to room temperature, the mixture was concentrated to give the crude product, which was purified by flash chromatography on silica gel (EtOAc in PE = 0 to 30%) to afford A-106 (100 mg, 0.32 mmol) as a solid. ¹H NMR (400MHz CDCl₃) δ _H = 9.62 (d, 1H), 8.58 (s, 1H), 8.48 (s, 1H), 8.31 - 8.24 (m, 1H). LCMS R_t = 0.74 min using Method B, MS ESI calcd. for C₁₁H₅F₅N₅ [M+H]⁺ 302.0, found 301.8.

[0421] Synthesis of Compound 84: To a mixture of A-106 (50 mg, 0.16 mmol) and 3,3-difluorocyclobutanol (34.06 mg, 0.32 mmol) in 1,4-dioxane (2 mL) was added t-BuOK (35.35 mg, 0.32 mmol) at 0 °C. The mixture was stirred at 20 °C for 2 hours. The mixture was concentrated to give the crude product, which was purified by prep-HPLC (Phenomenex Gemini (250 mm x 50 mm, 10 μ m); A = H₂O (0.05% NH₄OH) and B = CH₃CN; 50-80% B over 8 minutes) to afford Compound 84 (13.63 mg, 0.04 mmol) as a solid. ¹H NMR (400 MHz, CDCl₃) δ _H = 9.59 (d, 1H), 8.51 (d, 1H), 8.39 (s, 1H), 8.03 (dd, 1H), 5.33 - 5.23 (m, 1H), 3.27 - 3.14 (m, 2H), 2.93 - 2.79 (m, 2H).

[0422] LCMS R_t = 1.18 min using Method A, MS ESI calcd. for C₁₅H₁₀F₆N₅O [M+H]⁺ 390.1, found 390.0.

Example 81. Synthesis of Compound 85 (provided for reference purposes)

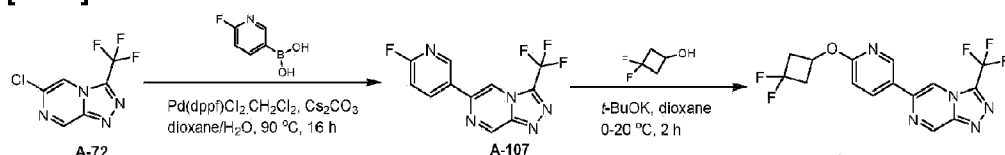
[0423]



[0424] A mixture of A-67 (99.02 mg, 0.48 mmol), A-93 (202.05 mg, 0.63 mmol), K₃PO₄ (205.54 mg, 0.97 mmol) and Pd(*t*-Bu₃P)₂ (37.11 mg, 0.07 mmol) in 1,4-dioxane (3 mL) and water (0.50 mL) was stirred at 80 °C for 16 hours. After cooling to room temperature, the mixture was concentrated to give the crude product, which was purified by prep-HPLC (Phenomenex Gemini (250 mm x 50 mm, 10 μ m); A = H₂O (0.05% NH₄OH) and B = CH₃CN; 40-70% B over 8 minutes) to afford Compound 85 (108.7 mg, 0.30 mmol) as a solid. ¹H NMR (400 MHz DMSO-*d*₆) δ _H = 8.86 (d, 1H), 8.67 (d, 1H), 8.56 (dd, 1H), 8.21 (d, 1H), 7.83 (t, 1H), 5.22 (q, 2H). LCMS R_t = 1.14 min using Method A, MS ESI calcd. for C₁₃H₈F₆N₅O [M+H]⁺ 364.1, found 364.0.

Example 82. Synthesis of Compound 86

[0425]



[0426] Synthesis of A-107: A mixture of A-72 (200 mg, 0.90 mmol), (6-fluoro-3-pyridyl)boronic acid (151.95 mg, 1.08 mmol), Pd(dppf)Cl₂.CH₂Cl₂ (146.77 mg, 0.18 mmol) and Cs₂CO₃ (585.55 mg, 1.8 mmol) in 1,4-dioxane (15 mL) and water (3 mL) was stirred at 90 °C for 16 hours. The mixture was filtered through silica gel and eluted with EtOAc (20 mL × 2). The filtrate was concentrated and diluted with EtOAc (30 mL), washed with water (10 mL × 2) and brine (10 mL), dried over Na₂SO₄, filtered and concentrated to give the crude product, which was purified by flash chromatography on silica gel (EtOAc in PE = 0 to 30% to 50%) to afford **A-107** (140 mg, 0.40 mmol) as a solid.

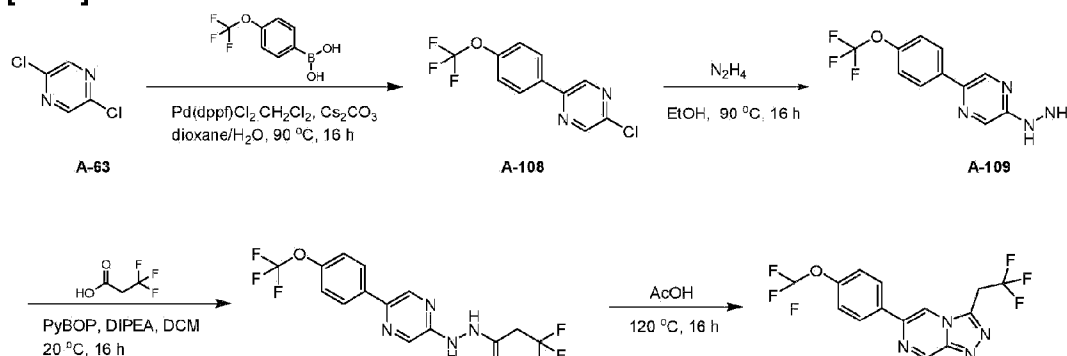
[0427] ¹H NMR (400MHz, CDCl₃) δ_H = 9.62 (d, 1H), 8.84 (d, 1H), 8.47-8.40 (m, 2H), 7.15 (dd, 1H).

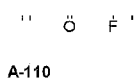
[0428] LCMS R_t = 0.69 min using Method B, MS ESI calcd. for C₁₁H₆F₄N₅ [M+H]⁺ 284.0, found 283.9.

[0429] Synthesis of Compound 86: To a mixture of 3,3-difluorocyclobutanol (25.19 mg, 0.23 mmol) and A-107 (33 mg, 0.12 mmol) in 1,4-dioxane (4 mL) was added t-BuOK (26.15 mg, 0.23 mmol) at 20 °C. The mixture was stirred at 20 °C for 2 hours. The mixture was quenched with sat. NH₄Cl (10 mL) and extracted with EtOAc (20 mL × 2). The combined organic phase was washed with brine (15 mL), dried over Na₂SO₄, filtered and concentrated to give the crude product, which was purified by prep-TLC (silica gel, PE:EtOAc = 1:1) and prep-HPLC (Phenomenex Gemini (250 mm x 50 mm, 10 μm); A = H₂O (0.05% NH₄OH) and B = CH₃CN; 55-65% B over 8 minutes) to afford Compound 86 (1.72 mg, 0.05 mmol) as a solid. ¹H NMR (400MHz, CDCl₃) δ_H = 9.59 (d, 1H), 8.75 (d, 1H), 8.36 (s, 1H), 8.20 (dd, 1H), 6.94 (d, 1H), 5.30-5.18 (m, 1H), 3.24-3.11 (m, 2H), 2.85-2.71 (m, 2H). LCMS R_t = 1.14 min using Method A, MS ESI calcd. for C₁₅H₁₁F₅N₅O [M+H]⁺ 372.1, found 372.0.

Example 83. Synthesis of Compound 87 (provided for reference purposes)

[0430]





87

[0431] Synthesis of A-108: A mixture of A-63 (1 g, 6.71 mmol), [4-(trifluoromethoxy)phenyl]-boronic acid (1.52 g, 7.38 mmol), Pd(dppf)Cl₂.CH₂Cl₂ (822.23 mg, 1.01 mmol) and Cs₂CO₃ (4373.74 mg, 13.42 mmol) in 1,4-dioxane (20 mL) and water (4 mL) under N₂ was stirred at 90 °C for 16 hours. After cooling, the reaction mixture was diluted with EtOAc (20 mL), and filtered through a Celite pad, eluted with EtOAc (20 mL), and concentrated. The residue was purified by flash chromatography on silica gel (EtOAc in PE = 0% to 3% to 8%) to afford A-108 (250 mg, 0.91 mmol) as a solid. ¹H NMR (400MHz, CDCl₃) δ_H = 8.79 (d, 1H), 8.65 (d, 1H), 8.05 (d, 2H), 7.37 (d, 2H)

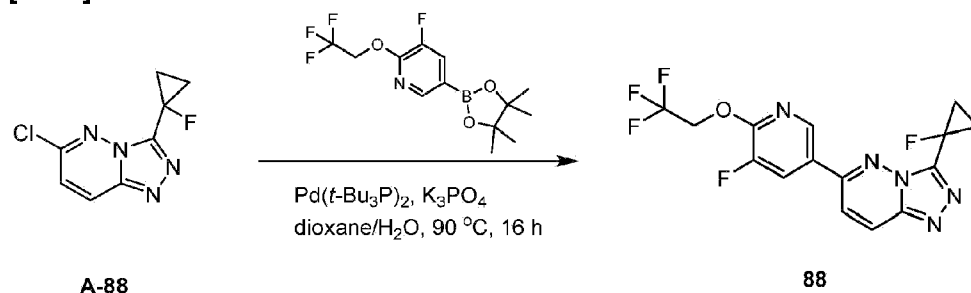
[0432] Synthesis of A-109: A mixture of A-108 (250 mg, 0.91 mmol) and hydrazine (175.05 mg, 5.46 mmol) in ethanol (5 mL) was stirred at 90 °C for 16 hours. After cooling, the reaction mixture was concentrated, and the residue was diluted with sat.NaHCO₃ (10 mL), and extracted with EtOAc (10 mL × 3). The combined organic phase was washed with brine (10 mL), dried over Na₂SO₄, filtered and concentrated afford A-109 (170 mg, 0.63 mmol) as a solid. ¹H NMR (400MHz, DMSO-*d*₆) δ_H = 8.60 (d, 1H), 8.23 - 8.17 (m, 2H), 8.05 (d, 2H), 7.41 (d, 2H), 4.36 (s, 2H).

[0433] Synthesis of A-110: To a mixture of A-109 (80 mg, 0.3 mmol), 3,3,3-trifluoropropanoic acid (41.7 mg, 0.33 mmol) and PyBOP (231.1 mg, 0.44 mmol) in DCM (30 mL) was added DIPEA (0.1 mL, 0.59 mmol). The reaction mixture was stirred at 20 °C for 16 hours. The reaction was quenched with sat.NH₄Cl (50 mL) and extracted with DCM (50 mL × 3). The combined organic phase was washed with brine (20 mL), dried over Na₂SO₄, filtered and concentrated to afford A-110 (200 mg, 0.28 mmol) as an oil. LCMS R_t = 0.81 min using Method B, MS ESI calcd. for C₁₄H₁₁F₆N₄O₂ [M+H]⁺ 381.1, found 381.0.

[0434] Synthesis of Compound 87: A mixture of A-110 (200 mg, 0.53 mmol) in acetic acid (2 mL) was stirred at 120 °C for 16 hours. The mixture was cooled to room temperature and concentrated, and the residue was neutralized with 1N NaHCO₃ to pH = 7- 8 and extracted with EtOAc (20 mL × 2). The combined phase organic was washed with brine (10 mL), dried over Na₂SO₄, filtered, and concentrated to give the crude product, which was purified by prep-HPLC (Xbridge (150 mm × 25 mm, 5 μm); A = H₂O (0.05% NH₄HCO₃) and B = CH₃CN; 46-76 %B over 6 minutes) to afford Compound 87 (25.13 mg, 0.07 mmol) as a solid. ¹H NMR (400MHz, DMSO-*d*₆) δ_H = 9.57 (s, 1H), 9.33 (s, 1H), 8.23 (d, 2H), 7.57 (d, 2H), 4.61 (q, 2H). LCMS R_t = 1.16 min using Method A, MS ESI calcd. for C₁₄H₉F₆N₄O [M+H]⁺ 363.1, found 363.0.

Example 84 Synthesis of Compound 88 (provided for reference purposes)

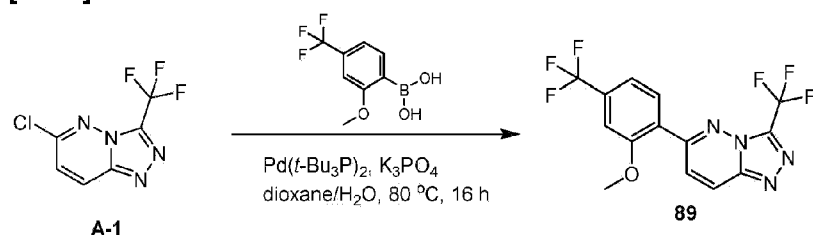
[0435]



[0436] A mixture of A-88 (100 mg, 0.47 mmol), K_3PO_4 (199.71 mg, 0.94 mmol), 3-fluoro-5-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-2-(2,2,2-trifluoroethoxy)pyridine (226.53 mg, 0.71 mmol), and $\text{Pd}(t\text{-Bu}_3\text{P})_2$ (36.06 mg, 0.07 mmol) and in 1,4-dioxane (3 mL) and water (0.3 mL) was stirred at 90 °C for 16 hours under N_2 . The mixture was cooled to room temperature, diluted with EtOAc (20 mL), filtered through silica gel and eluted with EtOAc (20 mL). The filtrate was concentrated to give the crude product, which was purified by prep-HPLC (Xbridge (150 mm $\times$ 25 mm, 5 μm); A = H_2O (0.05% NH_4HCO_3) and B = CH_3CN ; 40-80 %B over 10 minutes) to afford Compound 88 (61.29 mg, 0.16 mmol) as a solid. ^1H NMR (400MHz $\text{DMSO}-d_6$) δ_{H} = 8.82 (d, 1H), 8.59 (d, 1H), 8.47 (dd, 1H), 8.13 (d, 1H), 5.22 (q, 2H), 1.76 - 1.66 (m, 2H), 1.52 - 1.44 (m, 2H). LCMS R_t = 1.14 min using Method A, MS ESI calcd. for $\text{C}_{15}\text{H}_{11}\text{F}_5\text{N}_5\text{O}$ $[\text{M}+\text{H}]^+$ 372.1, found 372.0.

Example 85. Synthesis of Compound 89 (provided for reference purposes)

[0437]

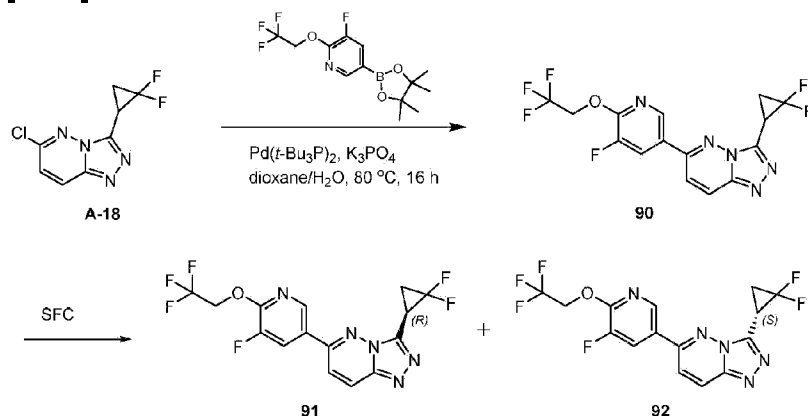


[0438] A mixture of [2-methoxy-4-(trifluoromethyl)phenyl]boronic acid (118.59 mg, 0.54 mmol), A-1 (100 mg, 0.45 mmol), K_3PO_4 (190.78 mg, 0.9 mmol) and $\text{Pd}(t\text{-Bu}_3\text{P})_2$ (34.44 mg, 0.07 mmol) in 1,4-dioxane (2 mL) and water (0.2 mL) was stirred at 80 °C for 16 hours under the N_2 . The mixture was filtered through silica gel, and concentrated to the crude product, which was purified by prep-HPLC (Xbridge (150 mm $\times$ 25 mm, 5 μm); A = H_2O (0.05% NH_4HCO_3) and B = CH_3CN ; 52-72 %B over 6.5 minutes) to afford Compound 89 (32.47 mg, 0.09 mmol).

as a solid. ^1H NMR (400MHz, $\text{DMSO-}d_6$) δ_{H} = 8.62 (d, 1H), 7.94 (d, 1H), 7.80 (d, 1H), 7.61 - 7.51 (m, 2H), 3.97 (s, 3H). LCMS R_{t} = 1.22 min using Method A, MS ESI calcd. for $\text{C}_{14}\text{H}_9\text{F}_6\text{N}_4\text{O}$ $[\text{M}+\text{H}]^+$ 363.1, found 363.0.

Example 86. Synthesis of Compounds 90, 91, and 92 (provided for reference purposes)

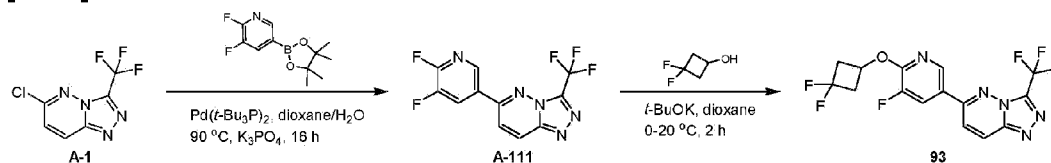
[0439]



[0440] A mixture of A-18 (69.39 mg, 0.30 mmol), 3-fluoro-5-(4,4,5,5-tetramethyl-1,3-dioxaborolan-2-yl)-2-(2,2,2-trifluoroethoxy)pyridine (125.61 mg, 0.39 mmol), K_3PO_4 (127.77 mg, 0.60 mmol) and $\text{Pd}(\text{t-Bu}_3\text{P})_2$ (23.07 mg, 0.05 mmol) in 1,4-dioxane (3 mL) and water (0.50 mL) was stirred at $80\text{ }^\circ\text{C}$ for 16 hours. After cooling to room temperature, the mixture was diluted with H_2O (20 mL) and extracted with EtOAc (50 mL x 2). The combined organic phase was washed with brine (20 mL), dried over Na_2SO_4 , filtered and concentrated to give the crude product, which was purified by flash chromatography on silica gel (EtOAc in PE = 0 to 10% to 80%) to afford Compound 90 (90 mg). Compound 90 was purified by SFC (Chiralcel OJ (250 mm x 30 mm, 5 μm); A = CO_2 and B = EtOH (0.1% $\text{NH}_3\text{H}_2\text{O}$); $38\text{ }^\circ\text{C}$; 60 mL/min; 15% B over 6 minutes; multiple injections) to afford Enantiomer 1, randomly assigned as Compound 91 (R , R_{t} = 4.5 min) and Enantiomer 2, randomly assigned as Compound 92 (S , R_{t} = 4.9 min). Compound 91 (25.85 mg, 0.07 mmol) ^1H NMR (CDCl_3 , 400MHz) δ_{H} = 8.55 (d, 1H), 8.23 (d, 1H), 8.15 (dd, 1H), 7.56 (d, 1H), 4.95 (q, 2H), 3.37 - 3.29 (m, 1H), 2.70 - 2.60 (m, 1H), 2.25 - 2.15 (m, 1H). LCMS R_{t} = 1.14 min using Method A, MS ESI calcd. for $\text{C}_{15}\text{H}_{10}\text{F}_6\text{N}_5\text{O}$ $[\text{M}+\text{H}]^+$ 390.1, found 390.0. Compound 92 (8.36 mg, 0.02 mmol) ^1H NMR (400MHz, CDCl_3) δ_{H} = 8.55 (d, 1H), 8.23 (d, 1H), 8.15 (dd, 1H), 7.56 (d, 1H), 4.95 (q, 2H), 3.36 - 3.28 (m, 1H), 2.70 - 2.61 (m, 1H), 2.25 - 2.15 (m, 1H). LCMS R_{t} = 1.16 min using Method A, MS ESI calcd. for $\text{C}_{15}\text{H}_{10}\text{F}_6\text{N}_5\text{O}$ $[\text{M}+\text{H}]^+$ 390.1, found 390.0.

Example 87. Synthesis of Compound 93 (provided for reference purposes)

[0441]

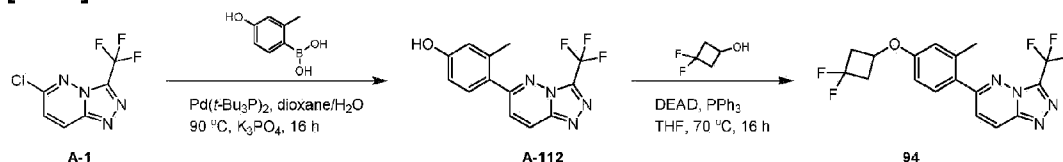


[0442] Synthesis of A-111: A mixture of A-1 (200 mg, 0.90 mmol), 2,3-difluoro-5-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)pyridine (281.59 mg, 1.17 mmol), $\text{Pd}(t\text{-Bu}_3\text{P})_2$ (91.85 mg, 0.18 mmol) and K_3PO_4 (381.56 mg, 1.8 mmol) in 1,4-dioxane (10 mL) and water (1.5 mL) was stirred at $90\text{ }^\circ\text{C}$ for 16 hours under N_2 . After cooling to room temperature, the mixture was concentrated to give the crude product, which was purified by flash chromatography on silica gel (EtOAc in PE = 0 to 50% to 100%) to afford A-111 (250 mg, 0.83 mmol) as a solid. ^1H NMR (400MHz, CDCl_3) δ_{H} = 8.62 (s, 1H), 8.42 (d, 1H), 8.32 (dt, 1H), 7.77 (d, 1H). LCMS R_t = 0.76 min using Method B, MS ESI calcd. for $\text{C}_{11}\text{H}_5\text{F}_5\text{N}_5$ $[\text{M}+\text{H}]^+$ 302.0, found 301.9.

[0443] Synthesis of Compound 93: To a mixture of A-1 11 (50 mg, 0.17 mmol) and 3,3-difluorocyclobutanol (26.92 mg, 0.25 mmol) in 1,4-dioxane (2 mL) was added $t\text{-BuOK}$ (37.26 mg, 0.33 mmol) at $0\text{ }^\circ\text{C}$. The mixture was stirred at $20\text{ }^\circ\text{C}$ for 2 hours. The mixture was concentrated to give the crude product, which was purified by prep-HPLC (Phenomenex Gemini (250 mm $\times$ 50 mm, 10 μm); A = H_2O (0.05% NH_4OH) and B = CH_3CN ; 48-78% B over 8 minutes) to give the product of Compound 93 (8.04 mg, 0.02 mmol) as a solid. ^1H NMR (400MHz, CDCl_3) δ_{H} = 8.55 (d, 1H), 8.34 (d, 1H), 8.11 (dd, 1H), 7.73 (d, 1H), 5.36 - 5.23 (m, 1H), 3.27 - 3.16 (m, 2H), 2.94 - 2.81 (m, 2H). LCMS R_t = 1.22 min using Method A, MS ESI calcd. for $\text{C}_{15}\text{H}_{10}\text{F}_6\text{N}_5\text{O}$ $[\text{M}+\text{H}]^+$ 390.1, found 390.0.

Example 88. Synthesis of Compound 94 (provided for reference purposes)

[0444]



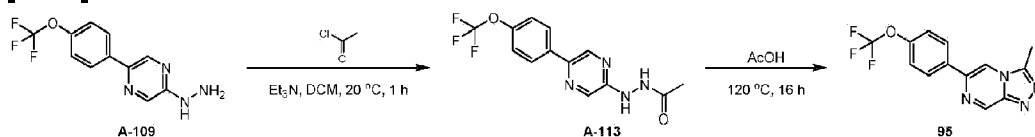
[0445] Synthesis of A-112: A mixture of A-1 (300 mg, 1.35 mmol), (4-hydroxy-2-methylphenyl)boronic acid (266.29 mg, 1.75 mmol), $\text{Pd}(t\text{-Bu}_3\text{P})_2$ (137.77 mg, 0.27 mmol) and K_3PO_4 (572.34 mg, 2.7 mmol) in 1,4-dioxane (10 mL) and water (1.5 mL) was stirred at $90\text{ }^\circ\text{C}$ for 16 hours under N_2 . After cooling to room temperature, the mixture was concentrated to give

the crude product, which was purified by flash chromatography on silica gel (EtOAc in PE = 0 to 100%) to afford A-112 (300 mg, 0.97 mmol) as a solid. LCMS R_t = 0.73 min using Method B, MS ESI calcd. for $C_{13}H_{10}F_3N_4O$ $[M+H]^+$ 295.1, found 294.9

[0446] Synthesis of Compound 94: To a mixture of A-112 (100 mg, 0.34 mmol), 3,3-difluorocyclobutanol (55.1 mg, 0.51 mmol) and PPh_3 (160.46 mg, 0.61 mmol) in THF (3mL) was added DEAD (106.54 mg, 0.61 mmol) at 0 °C under N_2 . The mixture was allowed to warm and stir at 70 °C for 16 hours. After cooling to room temperature, the mixture was concentrated to give the crude product, which was purified by prep-HPLC (Phenomenex Gemini (250 mm x 50 mm, 10 μ m); A = H_2O (0.05% NH_4OH) and B = CH_3CN ; 55-85% B over 8 minutes) to afford Compound 94 (7.45 mg, 0.02 mmol) as a solid. ^1H NMR (400MHz, $CDCl_3$) δ_H = 8.25 (d, 1H), 7.50 - 7.44 (m, 2H), 6.84 - 6.78 (m, 2H), 4.80 - 4.65 (m, 1H), 3.22 - 3.09 (m, 2H), 2.88 - 2.73 (m, 2H), 2.49 (s, 3H). LCMS R_t = 1.21 min using Method A, MS ESI calcd. for $C_{17}H_{14}F_5N_4O$ $[M+H]^+$ 385.1, found 385.0.

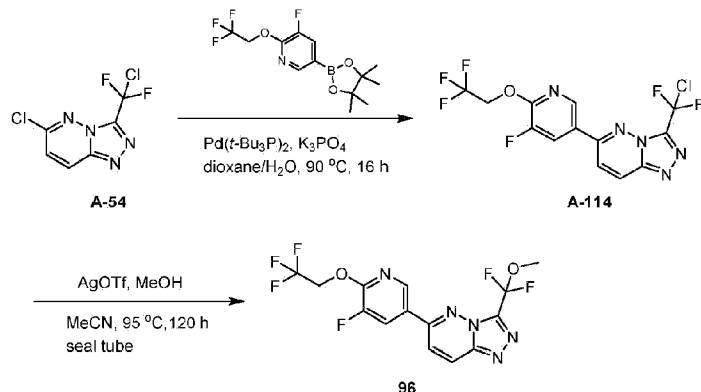
Example 89. Synthesis of Compound 95 (provided for reference purposes)

[0447]



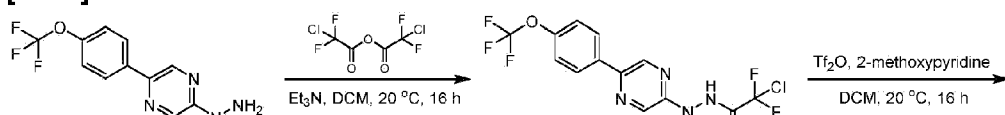
[0448] Synthesis of A-113: To a mixture of A-109 (100 mg, 0.37 mmol) and Et_3N (0.15 mL, 1.11 mmol) in DCM (3 mL) was added acetyl chloride (58.1 mg, 0.74 mmol). The reaction mixture was stirred at 20 °C for 1 hour. The reaction mixture was concentrated, diluted with sat. $NaHCO_3$ (15 mL), and extracted with EtOAc (10 mL $\times$ 2). The combined organic phase was washed with brine (10 mL), dried over Na_2SO_4 , filtered and concentrated afford A-113 (150 mg, 0.48 mmol) as an oil. LCMS R_t = 0.745 min using Method B, MS ESI calcd. for $C_{13}H_{12}F_3N_4O_2$ $[M+H]^+$ 313.1, found 312.9.

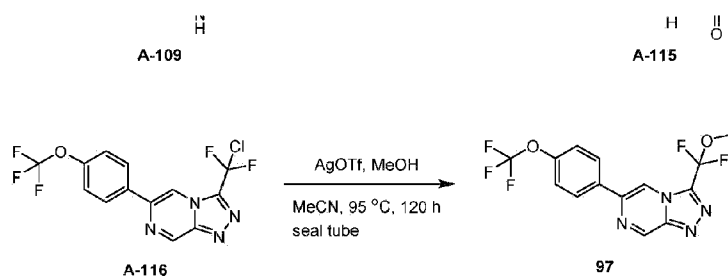
[0449] Synthesis of Compound 95: A mixture of A-113 (150 mg, 0.48 mmol) in acetic acid (3 mL) was heated to 120 °C and stirred for 16 hours. The reaction mixture was concentrated, diluted with sat. $NaHCO_3$ (10 mL). and extracted with EtOAc (15 mL $\times$ 2). The combined organic phase was washed with brine (10 mL), dried over Na_2SO_4 , filtered, concentrated, and purified by flash chromatography on silica gel (EtOAc in PE, 0% to 40% to 100%) to afford Compound 95 (59.99 mg, 0.21 mmol) as a solid. ^1H NMR (400MHz, $DMSO-d_6$) δ_H = 9.45 (d, 1H), 9.03 (d, 1H), 8.25 (d, 2H), 7.54 (d, 2H), 2.81 (s, 3H). LCMS R_t = 1.09 min using Method A, MS ESI calcd. for $C_{13}H_{10}F_3N_4O$ $[M+H]^+$ 295.1, found 294.9

Example 90. Synthesis of Compound 96 (provided for reference purposes)**[0450]**

[0451] Synthesis of A-114: A mixture of A-54 (150 mg, 0.63 mmol), 3-fluoro-5-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-2-(2,2,2-trifluoroethoxy)pyridine (302.26 mg, 0.94 mmol), $\text{Pd}(t\text{-Bu}_3\text{P})_2$ (48.11 mg, 0.09 mmol) and K_3PO_4 (266.47 mg, 1.26 mmol) in 1,4-dioxane (3 mL) and water (0.3 mL) under N_2 was stirred at 90 °C for 16 hours. After cooling, the reaction mixture was diluted with EtOAc (10 mL), filtered through a Celite pad, eluted with EtOAc (10 mL), concentrated, and purified by flash chromatography on silica gel (EtOAc in PE, 0% to 20% to 40%) to afford A-114 (160 mg, 0.4024 mmol) as a solid. ^1H NMR (400MHz DMSO- d_6) δ_{H} = 8.84 (d, 1H), 8.76 (d, 1H), 8.47 (dd, 1H), 8.29 (d, 1H), 5.22 (q, 2H).

[0452] Synthesis of Compound 96: To a mixture of A-114 (160 mg, 0.4 mmol) in methanol (2 mL) and MeCN (2 mL) was added AgOTf (516.9 mg, 2.01 mmol), then the mixture was sealed and stirred at 95 °C for 120 hours. After cooling, the mixture was diluted with H_2O (15 mL) and extracted with EtOAc (30 mL $\times$ 2). The combined organic phase was washed with brine (20 mL), dried over Na_2SO_4 , filtered, concentrated, and purified by flash chromatography on silica gel (EtOAc in PE, 0% to 20% to 40%) to afford Compound 96 (26.07 mg, 0.07 mmol) as a solid. ^1H NMR (400MHz, CDCl_3) δ_{H} = 8.56 (d, 1H), 8.31 (d, 1H), 8.16 (dd, 1H), 7.67 (d, 1H), 4.95 (q, 2H), 3.94 (s, 3H). LCMS R_t = 1.15min using Method A, MS ESI calcd. for $\text{C}_{14}\text{H}_{10}\text{F}_6\text{N}_5\text{O}_2$ $[\text{M}+\text{H}]^+$ 394.1, found 394.0.

Example 91. Synthesis of Compound 97 (provided for reference purposes)**[0453]**



[0454] Synthesis of A-115: To a mixture of A-109 (200 mg, 0.74 mmol) and Et₃N (0.2 mL, 1.48 mmol) in DCM (5 mL) was added (2-chloro-2,2-difluoro-acetyl) 2-chloro-2,2-difluoro-acetate (197.8 mg, 0.81 mmol). The reaction mixture was stirred at 20 °C for 16 hours. The reaction mixture was concentrated, diluted with sat.NaHCO₃ (20 mL), and was extracted with EtOAc (20 mL × 2). The combined organic phase was washed with brine (10 mL), dried over Na₂SO₄, filtered and concentrated to afford A-115 (300 mg, 0.78 mmol) as an oil, which was used directly in next step. LCMS R_t = 0.83 min using Method B, MS ESI calcd. for C₁₃H₉ClF₅N₄O₂ [M+H]⁺ 383.0, found 382.9.

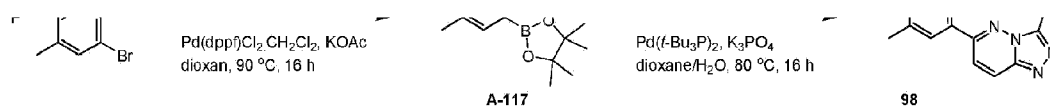
[0455] Synthesis of A-116: To a mixture of A-115 (300 mg, 0.78 mmol) and 2-methoxypyridine (102.66 mg, 0.94 mmol) in DCM (5 mL) was added TfzO (243.31 mg, 0.86 mmol). The reaction mixture was stirred at 20 °C for 16 hours. The reaction mixture was concentrated, diluted with sat.NaHCO₃ (10 mL), extracted with EtOAc (15 mL × 2). The combined organic phase was washed with brine (10 mL), dried over Na₂SO₄, filtered, concentrated, and purified by flash chromatography on silica gel (EtOAc in PE, 0% to 10% to 20%) to afford A-116 (30 mg, 0.08 mmol) as a solid. ¹H NMR (400MHz CDCl₃) δ_H = 9.59 (d, 1H), 8.45 (s, 1H), 8.04 (d, 2H), 7.41 (d, 2H).

[0456] Synthesis of Compound 97: A mixture of A-116 (30 mg, 0.08 mmol) and AgOTf (211.38 mg, 0.82 mmol) in MeCN (1 mL) and methanol (1 mL) was sealed and stirred at 95 °C for 120 hours. After cooling, the mixture was diluted with H₂O (15 mL) and extracted with EtOAc (30 mL × 2). The combined organic phase was washed with brine (20 mL), dried over Na₂SO₄, filtered, concentrated, and purified by flash chromatography (EtOAc in PE, 0% to 20% to 40%) to afford Compound 97 (11.95 mg, 0.03 mmol) as a solid. ¹H NMR (400MHz CDCl₃) δ_H = 9.53 (d, 1H), 8.47 (s, 1H), 8.02 (d, 2H), 7.40 (d, 2H), 3.98 (s, 3H). LCMS R_t = 1.17 min using Method A, MS ESI calcd. for C₁₄H₁₀F₅N₄O₂ [M+H]⁺ 361.1, found 361.0.

Example 92. Synthesis of Compound 98 (provided for reference purposes)

[0457]



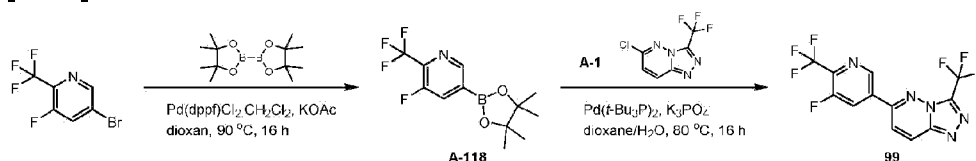


[0458] Synthesis of A-117: A mixture of 4-bromo-2-methyl-1-(trifluoromethyl)benzene (500 mg, 2.09 mmol), 4,4,5,5-tetramethyl-2-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-1,3,2-dioxaborolane (690.55 mg, 2.72 mmol) and Pd(dppf)Cl₂·CH₂Cl₂ (160.35 mg, 0.31 mmol) and KOAc (410.58 mg, 4.18 mmol) in 1,4-dioxane (5 mL) was stirred at 90 °C for 16 hours. The mixture was filtered through silica gel, eluted with EtOAc (10 mL × 2), and the filtrate was concentrated to the crude product, which was purified by flash chromatography on silica gel (PE: EtOAc = 10:1) to afford A-117 (300 mg, 1.05 mmol) as a solid. ¹H NMR (400MHz, CDCl₃) δ_H = 7.71 - 7.59 (m, 2H), 7.52 (d, 1H), 2.41 (d, 3H), 1.28 (s, 12H).

[0459] Synthesis of Compound 98: A mixture of A-1 (150 mg, 0.67 mmol), A-117 (250.67 mg, 0.88 mmol), K₃PO₄ (286.17 mg, 1.35 mmol) and Pd(*t*-Bu₃P)₂ (51.67 mg, 0.1 mmol) in 1,4-dioxane (2 mL) and water (0.2 mL) was stirred at 90 °C for 16 hours. After cooling to room temperature, the suspension was diluted with EtOAc (10 mL), filtered through silica gel, eluted with EtOAc (20 mL), and concentrated to give the crude product which was purified by prep-HPLC (Xbridge (150 mm × 25 mm, 5 μm); A = H₂O (0.05% NH₄HCO₃) and B = CH₃CN; 58-65 %B over 6 minutes) to afford Compound 98 (19.86 mg, 0.06 mmol) as a solid. ¹H NMR (400MHz, CDCl₃) δ_H = 8.35 (d, 1H), 7.97 - 7.88 (m, 2H), 7.85 - 7.81 (m, 1H), 7.78 (d, 1H), 2.64 (s, 3H) LCMS R_t = 1.25 min using Method A, MS ESI calcd. for C₁₄H₉F₆N₄ [M+H]⁺ 347.1, found 346.9.

Example 93. Synthesis of Compound 99 (provided for reference purposes)

[0460]



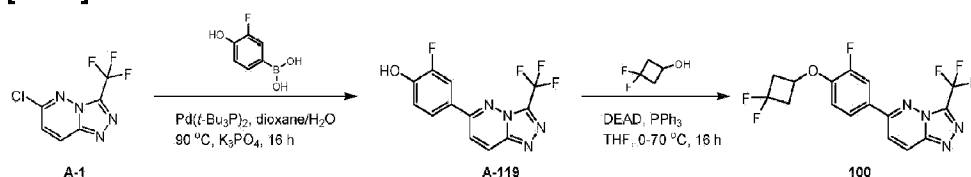
[0461] Synthesis of A-118: A mixture of 5-bromo-3-fluoro-2-(trifluoromethyl)pyridine (163.95 mg, 0.82 mmol), 4,4,5,5-tetramethyl-2-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-1,3,2-dioxaborolane (270.61 mg, 1.07 mmol), KOAc (160.9 mg, 1.64 mmol) and Pd(dppf)Cl₂·CH₂Cl₂ (62.84 mg, 0.12 mmol) in 1,4-dioxane (4 mL) was stirred at 90 °C under N₂ for 16 hours. The mixture was cooled to room temperature, diluted with EtOAc (10 mL), filtered through silica gel, and eluted with EtOAc (20 mL). The combined filtrates were concentrated to give the crude product, which was purified by flash chromatography on silica gel (PE: EtOAc = 10:1) to afford

A-118 (100 mg, 0.34 mmol) as a solid. ^1H NMR (400MHz, CDCl_3) δ_{H} = 8.82 - 8.75 (m, 1H), 7.93 (d, 1H), 1.37 (s, 12H).

[0462] Synthesis of Compound 99: A mixture of A-1 (100 mg, 0.45 mmol), A-118 (143.85 mg, 0.49 mmol), K_3PO_4 (190.78mg, 0.9 mmol) and $\text{Pd}(t\text{-Bu}_3\text{P})_2$ (34.44 mg, 0.07 mmol) in 1,4-dioxane (2 mL) and water (0.2 mL) was stirred at 80 °C under the N_2 for 16 hours. After cooling to room temperature, the suspension was diluted with EtOAc (10 mL), filtered through silica gel, eluted with EtOAc (20 mL), and concentrated to give a crude product that was purified by prep-TLC (silica gel, PE: EtOAc = 1:1) to afford Compound 99 (32.76 mg, 0.09 mmol) as a solid. ^1H NMR (400MHz, $\text{DMSO}-d_6$) δ_{H} = 9.28 (s, 1H), 8.88 (d, 1H), 8.78 (d, 1H), 8.34 (d, 1H). LCMS R_t = 1.15 min using Method A, MS ESI calcd. for $\text{C}_{12}\text{H}_5\text{F}_7\text{N}_5$ $[\text{M}+\text{H}]^+$ 352.0, found 351.9.

Example 94. Synthesis of Compound 100 (provided for reference purposes)

[0463]



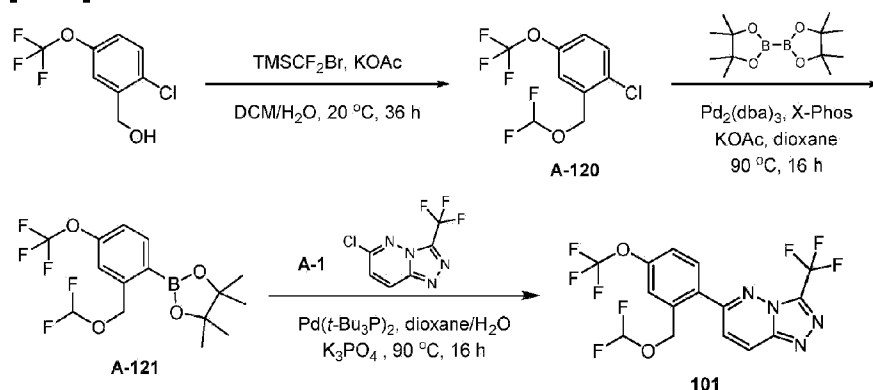
[0464] Synthesis of A-119: A mixture of A-119 (300 mg, 1.35 mmol), (3-fluoro-4-hydroxyphenyl)boronic acid (273.22 mg, 1.75 mmol), $\text{Pd}(t\text{-Bu}_3\text{P})_2$ (137.77 mg, 0.27 mmol) and K_3PO_4 (572.34 mg, 2.7 mmol) in 1,4-dioxane (15 mL) and water (3 mL) was stirred at 90 °C for 16 hours. After cooling to room temperature, the mixture was concentrated and purified by flash chromatography on silica gel (EtOAc in PE = 0 to 100%) to afford A-119 (250 mg, 0.83 mmol) as a solid. ^1H NMR (400MHz $\text{DMSO}-d_6$) δ_{H} = 10.78 (s, 1H), 8.63 (d, 1H), 8.19 (d, 1H), 7.96 (d, 1H), 7.87 (d, 1H), 7.18 (t, 1H).

[0465] Synthesis of Compound 100: To a mixture of A-1 19 (100 mg, 0.34 mmol), 3,3-difluorocyclobutanol (54.37 mg, 0.50 mmol) and PPh_3 (158.32 mg, 0.60 mmol) in THF (3 mL) was added DEAD (105.12 mg, 0.60 mmol) at 0 °C under N_2 . The mixture was heat and stirred at 70 °C for 16 hours, at which point the desired product was observed by LCMS. After cooling to room temperature, the mixture was concentrated and purified by flash chromatography on silica gel (EtOAc in PE = 0 to 100%) and prep-HPLC (Phenomenex Gemini (250 mm $\times$ 50 mm, 10 μm); A = H_2O (0.05% NH_4OH) and B = CH_3CN ; 50-80% B over 8 minutes) to afford Compound 100 (51.33 mg, 0.13 mmol) as a solid. ^1H NMR (400MHz CDCl_3) δ_{H} = 8.29 (d, 1H), 7.85 (dd, 1H), 7.77 (d, 1H), 7.71 (d, 1H), 6.97 (t, 1H), 4.87 - 4.24 (m, 1H), 3.24 - 3.11 (m, 2H), 2.98 - 2.82 (m, 2H). LCMS R_t = 1.20 min using Method A, MS ESI calcd. for $\text{C}_{16}\text{H}_{11}\text{F}_6\text{N}_4\text{O}$

[M+H]⁺ 389.1, found 389.0.

Example 95. Synthesis of Compound 101 (provided for reference purposes)

[0466]



[0467] Synthesis of A-120: To a mixture of [2-chloro-5-(trifluoromethoxy)phenyl]methanol (200 mg, 0.88 mmol) and KOAc (519.76 mg, 5.3 mmol) in DCM (0.50 mL) and water (0.50 mL) was added [bromo(difluoro)methyl]-trimethyl-silane (537.82 mg, 2.65 mmol), then the mixture was stirred at 20 °C for 36 hours. The mixture was diluted with DCM (30 mL), and the organic phase was washed with water (15 mL) and brine (15 mL), dried over Na₂SO₄, filtered and concentrated to give the crude product, which was purified by flash chromatography on silica gel (EtOAc in PE = 0% to 2%) to afford A-120 (160 mg, 0.58 mmol) as an oil. ¹H NMR (400MHz DMSO-*d*₆) δ_H = 7.67 (d, 1H), 7.54 (d, 1H), 7.45 (dd, 1H), 6.88 (t, 1H), 5.03 (s, 2H)

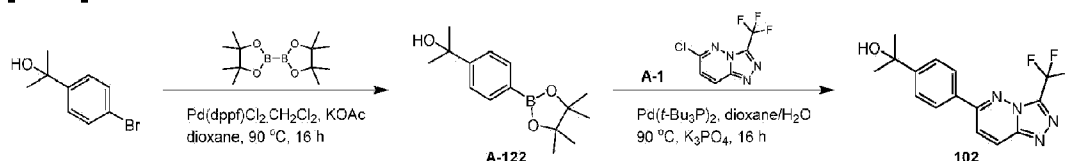
[0468] Synthesis of A-121: A mixture of A-120 (110 mg, 0.40 mmol), 4,4,5,5-tetramethyl-2-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-1,3,2-dioxaborolane (302.98 mg, 1.19 mmol), X-Phos (47.4 mg, 0.10 mmol), KOAc (78.06 mg, 0.80 mmol) and Pd₂(dba)₃ (36.42 mg, 0.04 mmol) in 1,4-dioxane (3 mL) was stirred at 90 °C for 16 hours. After cooling to room temperature, the mixture was concentrated to give the crude product, which was purified by flash chromatography on silica gel (EtOAc in PE = 0 to 10%) to afford A-121 (50 mg, 0.14 mmol) as an oil. ¹H NMR (400MHz, CDCl₃) δ_H = 7.89 (d, 1H), 7.34 (s, 1H), 7.17 (d, 1H), 6.57 - 6.15 (m, 1H), 5.20 (s, 2H), 1.35 (s, 12H).

[0469] Synthesis of Compound 101: A mixture of A-121 (50 mg, 0.14 mmol), A-1 (30.23 mg, 0.14 mmol), Pd(*t*-Bu₃P)₂ (13.88 mg, 0.03 mmol) and K₃PO₄ (28.84 mg, 0.14 mmol) in 1,4-dioxane (3 mL) and water (0.50 mL) was stirred at 90 °C for 16 hours under N₂. After cooling to room temperature, the mixture was filtered through silica gel, eluted with EtOAc (20 mL × 2), concentrated, diluted with EtOAc (30 mL), washed with water (10 mL × 2) and brine (10 mL), dried over Na₂SO₄, filtered and concentrated to give the crude product, which was purified by Prep-HPLC (Phenomenex Gemini (250 mm × 50 mm, 10 μm); A = H₂O (0.05% NH₄OH) and B

= CH₃CN; 50-80% B over 8 minutes) to afford Compound 101 (9.08 mg, 0.02 mmol) as a solid. ¹H NMR (400MHz, CDCl₃) δ_H = 8.36 (br d, 1H), 7.66 (d, 1H), 7.59 (s, 1H), 7.55 (d, 1H), 7.41 (br d, 1H), 6.48 - 6.08 (m, 1H), 5.20 (s, 2H). LCMS R_t = 1.23 min using Method A, MS ESI calcd. for C₁₅H₉F₈N₄O₂ [M+H]⁺ 429.1, found 429.0.

Example 96. Synthesis of Compound 102 (provided for reference purposes)

[0470]

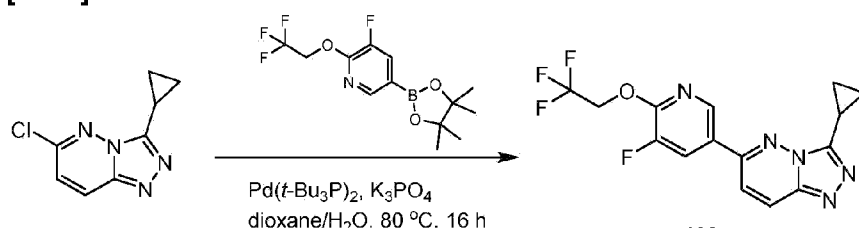


[0471] Synthesis of A-122: A mixture of 2-(4-bromophenyl)propan-2-ol (250 mg, 1.16 mmol), A-122 (885.47 mg, 3.49 mmol), Pd(dppf)Cl₂·CH₂Cl₂ (189.84 mg, 0.23 mmol) and KOAc (228.14 mg, 2.32 mmol) in 1,4-dioxane (15 mL) was stirred at 90 °C for 16 hours under N₂. After cooling to room temperature, the mixture was concentrated and purified by flash chromatography on silica gel (EtOAc in PE = 0 to 50%) to afford A-122 (250 mg, 0.95 mmol) as a solid. ¹H NMR (400MHz DMSO-*d*₆) δ_H = 7.61 (d, 2H), 7.47 (d, 2H), 5.05 (s, 1H), 1.40 (s, 6H), 1.28 (s, 12H).

[0472] Synthesis of Compound 102: To a mixture of A-122 (250 mg, 0.95 mmol), A-1 (200 mg, 0.90 mmol), Pd(*t*-Bu₃P)₂ (91.85 mg, 0.18 mmol) and K₃PO₄ (381.56 mg, 1.8 mmol) in 1,4-dioxane (15 mL) and water (2 mL) was stirred at 90 °C for 16 hours under N₂. After cooling to room temperature, the mixture was concentrated and purified by flash chromatography on silica gel (EtOAc in PE = 0 to 70%) to afford Compound 102 (19.98 mg, 0.06 mmol) as a solid. ¹H NMR (400MHz, DMSO-*d*₆) δ_H = 8.67 (d, 1H), 8.21 (d, 1H), 8.06 (d, 2H), 7.70 (d, 2H), 5.21 (s, 1H), 1.47 (s, 6H). LCMS R_t = 1.04 min using Method A, MS ESI calcd. for C₁₅H₁₄F₃N₄O [M+H]⁺ 323.1, found 323.0.

Example 97. Synthesis of Compound 103 (provided for reference purposes)

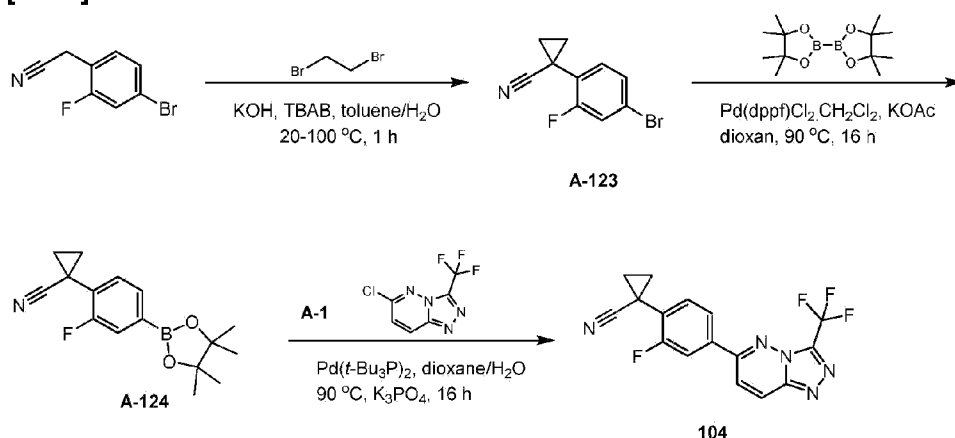
[0473]



[0474] Synthesis of Compound 103: A mixture of A-9 (150 mg, 0.77 mmol), 3-fluoro-5-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-2-(2,2,2-trifluoroethoxy)pyridine (296.96 mg, 0.92 mmol), K_3PO_4 (327.25 mg, 1.54 mmol) and $Pd(t-Bu_3P)_2$ (59.08 mg, 0.12 mmol) in 1,4-dioxane (3 mL) and water (0.50 mL) was stirred at 80 °C for 16 hours under N_2 . After cooling to room temperature, the mixture was concentrated and purified by prep-HPLC (Phenomenex Gemini (250 mm × 50 mm, 10 μ m); A = H_2O (0.05% NH_4OH) and B = CH_3CN ; 48-58% B over 8 minutes) to afford Compound 103 (40.99 mg, 0.11 mmol) as a solid. ^1H NMR (400MHz, $CDCl_3$) δ_H = 8.54 (d, 1H), 8.16 (d, 2H), 7.47 (d, 1H), 4.94 (q, 2H), 2.63 - 2.55 (m, 1H), 1.46 - 1.42 (m, 2H), 1.29 - 1.24 (m, 2H). LCMS R_t = 1.13 min using Method A, MS ESI calcd. for $C_{15}H_{12}F_4N_5O$ $[M+H]^+$ 354.1, found 354.0

Example 98. Synthesis of Compound 104 (provided for reference purposes)

[0475]



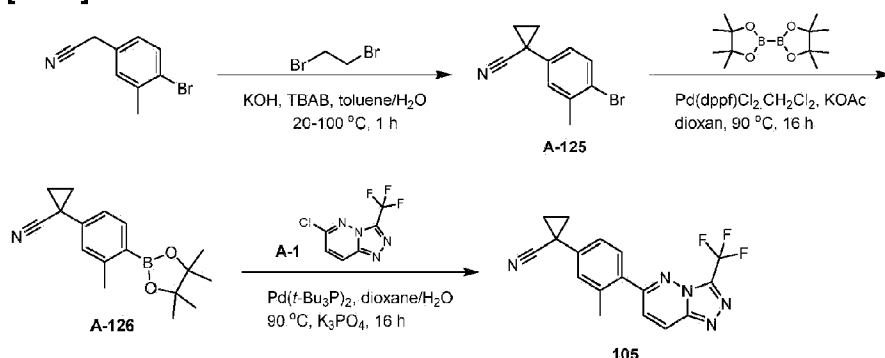
[0476] Synthesis of A-123: To a mixture of 2-(4-bromo-2-fluorophenyl)acetonitrile (1 g, 4.67 mmol), TBAB (60.25 mg, 0.19 mmol) and KOH (2.62 g, 46.72 mmol) in toluene (40 mL) and water (4 mL) was added 1,2-dibromoethane (1.76 g, 9.34 mmol) at 20 °C, then the mixture was stirred at 100 °C for 1 hour. After cooling to room temperature, the mixture was diluted with H_2O (40 mL) and extracted with EtOAc (80 mL × 2). The combined organic phase was washed with brine (50 mL), dried over Na_2SO_4 , filtered and concentrated to give the crude product, which was purified by flash chromatography on silica gel (DCM in PE = 0 to 10%) to afford A-123 (587 mg, 2.34 mmol) as a solid. ^1H NMR (400MHz, $CDCl_3$) δ_H = 7.32 - 7.28 (m, 2H), 7.25 - 7.20 (m, 1H), 1.73 - 1.69 (m, 2H), 1.40 - 1.36 (m, 2H). LCMS R_t = 0.81 min using Method B, MS ESI calcd. for $C_{10}H_7BrFN$ $[M+H]^+$ 240.0, not found.

[0477] Synthesis of A-124: A mixture of A-123 (587 mg, 2.45 mmol), 4,4,5,5-tetramethyl-2-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-1,3,2-dioxaborolane (1.86 g, 7.34 mmol), KOAc (479.93 mg, 4.89 mmol) and Pd(dppf)Cl₂·CH₂Cl₂ (187.44 mg, 0.37 mmol) in 1,4-dioxane (20 mL) was stirred at 90 °C for 16 hours under N₂. After cooling to room temperature, the mixture was diluted with H₂O (20 mL) and extracted with EtOAc (50 mL × 2). The combined organic phase was washed with brine (20 mL), dried over Na₂SO₄, filtered, and concentrated to give the crude product, which was purified by flash chromatography on silica gel (EtOAc in PE = 0 to 10%) to afford A-124 (1420.7 mg, 2.66 mmol) as a solid. ¹H NMR (400MHz, CDCl₃) δ_H = 7.55 (dd, 1H), 7.50 (d, 1H), 7.34 (t, 1H), 1.73 - 1.67 (m, 2H), 1.44 - 1.41 (m, 2H), 1.34 (s, 12H).

[0478] Synthesis of Compound 104: A mixture of A-124 (322.54 mg, 1.12 mmol), A-1 (100 mg, 0.45 mmol), K₃PO₄ (190.78 mg, 0.90 mmol) and Pd(*t*-Bu₃P)₂ (34.44 mg, 0.07 mmol) in 1,4-dioxane (4 mL) and water (0.90 mL) was stirred at 90 °C for 16 hours under N₂. After cooling to room temperature, the mixture was concentrated to give the crude product, which was purified by Prep-HPLC (Phenomenex Gemini (250 mm × 50 mm, 10 μm); A = H₂O (0.05% NH₄OH) and B = CH₃CN; 48-58% B over 8 minutes) to afford Compound 104 (10.01 mg, 0.03 mmol) as a solid. ¹H NMR (400MHz, CDCl₃) δ_H = 8.37 (d, 1H), 7.84 - 7.78 (m, 2H), 7.75 (d, 1H), 7.60 (t, 1H), 1.84 - 1.79 (m, 2H), 1.56 - 1.52 (m, 2H). LCMS R_t = 1.12 min using Method A, MS ESI calcd. for C₁₆H₁₀F₄N₅ [M+H]⁺ 348.1, found 348.0.

Example 99. Synthesis of Compound 105 (provided for reference purposes)

[0479]



[0480] Synthesis of A-125: To a mixture of 2-(4-bromo-3-methylphenyl)acetonitrile (1 g, 4.76 mmol), TBAB (61.38 mg, 0.19 mmol) and KOH (2.67 g, 47.6 mmol) in toluene (40 mL) and water (4 mL) was added 1,2-dibromoethane (1.79 g, 9.52 mmol) at 20 °C, then the mixture was stirred at 100 °C for 1 hour. After cooling to room temperature, the mixture was diluted with H₂O (40 mL) and extracted with EtOAc (70 mL × 2). The combined organic phase was washed with brine (40 mL), dried over Na₂SO₄, filtered and concentrated to give the crude product, which was purified by flash chromatography on silica gel (DCM in PE = 0 to 10%) to

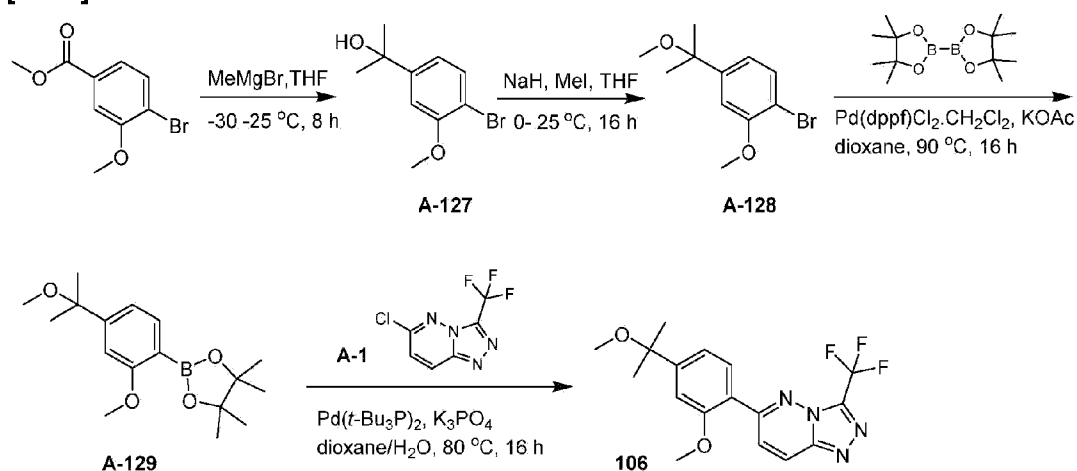
afford A-125 (643 mg, 1.0 mmol) as a solid. ^1H NMR (400MHz, $+\text{CDCl}_3$) δ_{H} = 7.50 (d, 1H), 7.20 (d, 1H), 6.94 (dd, 1H), 2.41 (s, 3H), 1.75 - 1.71 (m, 2H), 1.40 - 1.36 (m, 2H).

[0481] Synthesis of A-126: A mixture of A-125 (643 mg, 2.72 mmol), 4,4,5,5-tetramethyl-2-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-1,3,2-dioxaborolane (2.07 g, 8.17 mmol), KOAc (534.53 mg, 5.45 mmol) and $\text{Pd}(\text{dppf})\text{Cl}_2 \cdot \text{CH}_2\text{Cl}_2$ (208.76 mg, 0.41 mmol) in 1,4-dioxane (20 mL) was stirred at 90 °C for 16 hours under N_2 . After cooling to room temperature, the mixture was diluted with H_2O (20 mL) and extracted with EtOAc (40 mL $\times$ 2). The combined organic phase was washed with brine (20 mL), dried over Na_2SO_4 , filtered and concentrated to give the crude product, which was purified by flash chromatography on silica gel (EtOAc in PE = 0 to 10%) to afford A-126 (1309.8 mg, 4.43 mmol) as a solid. ^1H NMR (400MHz, CDCl_3) δ_{H} = 7.73 (d, 1H), 7.10 (s, 1H), 7.03 (dd, 1H), 2.54 (s, 3H), 1.74 - 1.70 (m, 2H), 1.44 - 1.41 (m, 2H), 1.34 (s, 12H).

[0482] Synthesis of Compound 105: A mixture of A-126 (381.7 mg, 1.35 mmol), A-1 (100 mg, 0.45 mmol), K_3PO_4 (190.78 mg, 0.90 mmol) and $\text{Pd}(t\text{-Bu}_3\text{P})_2$ (34.44 mg, 0.07 mmol) in 1,4-Dioxane (4 mL) and Water (0.90 mL) was stirred at 90 °C for 16 hours under N_2 . After cooling to room temperature, the mixture was concentrated to give the crude product, which was purified by prep-HPLC (Phenomenex Gemini (250 mm $\times$ 50 mm, 10 μm); A = H_2O (0.05% NH_4OH) and B = CH_3CN ; 50-60% B over 8 minutes) to afford Compound 105 (11.38 mg, 0.03 mmol) as a solid. ^1H NMR (400MHz, $\text{DMSO}-d_6$) δ_{H} = 8.65 (d, 1H), 7.83 (d, 1H), 7.60 (d, 1H), 7.40 - 7.33 (m, 2H), 2.42 (s, 3H), 1.85 - 1.80 (m, 2H), 1.63 - 1.58 (m, 2H). LCMS R_t = 1.12 min using Method A, MS ESI calcd. for $\text{C}_{17}\text{H}_{13}\text{F}_3\text{N}_5$ $[\text{M}+\text{H}]^+$ 344.1, found 344.0.

Example 100: Synthesis of Compound 106 (provided for reference purposes)

[0483]



[0484] Synthesis of A-127: To a solution of methyl 4-bromo-3-methoxy-benzoate (1.00 g, 4.08 mmol) in THF (30 mL) was added MeMgBr (3 M, 10.88 mL) dropwise at -30°C. The reaction mixture was allowed to warm to 25 °C and stirred for 8 hours. The mixture was quenched with sat.NH₄Cl (200 mL) at 0 °C and extracted with EtOAc (200 mL × 2). The organic layers were concentrated to afford A-127 (960.00 mg) as a solid. ¹H NMR (400MHz DMSO-*d*₆) = 7.45 (d, 1H), 7.19 (d, 1H), 6.95 (dd, 1H), 5.12 (s, 1H), 3.84 (s, 3H), 1.42 (s, 6H).

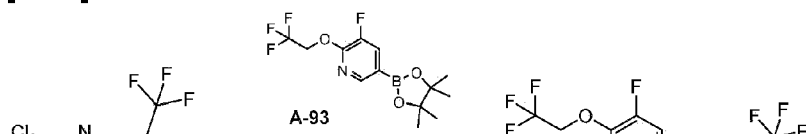
[0485] Synthesis of A-128: To a mixture of A-127 (960.00 mg, 3.92 mmol) in THF (20 mL) was added NaH (313.60 mg, 7.84 mmol, 60% purity) and CH₃I (1.11 g, 7.84 mmol) at 0 °C, then the mixture was stirred at 25 °C for 16 hours. The mixture was quenched with a sat. NH₄Cl (50 mL) and extracted with EtOAc (100 mL × 2). The combined organic phase was washed with brine (50 mL), dried over Na₂SO₄, filtered and concentrated to afford A-128 (950.00 mg, 3.67 mmol) as an oil. ¹H NMR (400MHz, DMSO-*d*₆) δ_H = 7.51 (d, 1H), 7.04 (d, 1H), 6.89 (dd, 1H), 3.85 (s, 3H), 2.99 (s, 3H), 1.44 (s, 6H).

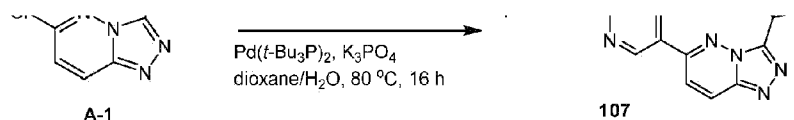
[0486] Synthesis of A-129: A mixture of A-128 (500.00 mg, 1.93 mmol), 4,4,5,5-tetramethyl-2-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-1,3,2-dioxaborolane (1.47 g, 5.79 mmol), Pd(dppf)Cl₂.CH₂Cl₂ (157.61 mg, 193.00 μmol) and KOAc (378.82 mg, 3.86 mmol) in dioxane (10 mL) was stirred at 90 °C for 16 hours. After cooling to room temperature, the mixture was concentrated to give the crude product, which was by flash chromatography on silica gel (EtOAc:PE = 0 to 1:50 to 1:30 to 1:20 to 1:10) to afford A-129 (460.00 mg) as a solid. ¹H NMR (400MHz, CDCl₃) δ_H = 7.65 (d, 1H), 6.97 - 6.92 (m, 2H), 3.86 (s, 3H), 3.08 (s, 3H), 1.52 (s, 6H), 1.36 (s, 12H).

[0487] Synthesis of Compound 106: A mixture of A-129 (309.56 mg, 1.01 mmol), A-1 (150.00 mg, 673.98 μmol), Pd(*t*-Bu₃P)₂ (68.89 mg, 134.80 μmol) and K₃PO₄ (286.13 mg, 1.35 mmol) in dioxane (8 mL) and H₂O (1 mL) was stirred at 80 °C for 16 hours. After cooling to room temperature, the mixture was concentrated and purified by prep-HPLC (Waters Xbridge (150 mm × 25mm, 5 μm) A = H₂O (10 mM NH₄OH) and B = CH₃CN; 45-75 %B over 10 minutes) to afford Compound 106 (110.05 mg, 297.94 μmol) as a solid. ¹H NMR (400MHz, DMSO-*d*₆) δ_H = 8.55 (d, 1H), 7.93 (d, 1H), 7.58 (d, 1H), 7.23 - 7.14 (m, 2H), 3.90 (s, 3H), 3.07 (s, 3H), 1.50 (s, 6H). LCMS R_t = 1.16 min using Method A, MS ESI calcd. for C₁₇H₁₈F₃N₄O₂ [M+H]⁺ 367.1, found 367.0.

Example 101: Synthesis of Compound 107 (provided for reference purposes)

[0488]

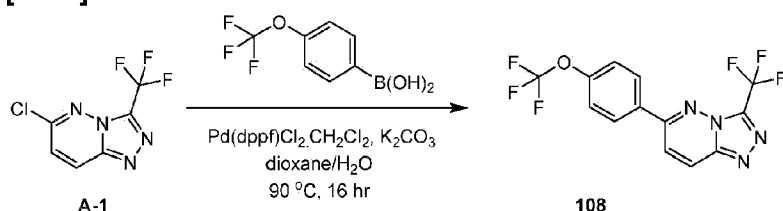




[0489] Synthesis of Compound 107: A mixture of A-93 (250.00 mg, 778.62 μmol), A-1 (115.53 mg, 519.08 μmol), $\text{Pd}(t\text{-Bu}_3\text{P})_2$ (26.53 mg, 51.91 μmol) and K_3PO_4 (220.37 mg, 1.04 mmol) was stirred at 80 °C for 16 hours. After cooling to room temperature, the mixture was concentrated to give the crude product, which was purified by prep-HPLC (Waters Xbridge (150 mm $\times$ 25mm, 5 μm) A = H_2O (10 mM NH_4OH) and B = CH_3CN ; 40-70 %B over 10 minutes) to afford Compound 107 (35.63 mg, 92.96 μmol) as a solid. ^1H NMR (400MHz, CDCl_3) δ_{H} = 8.58 (d, 1H), 8.37 (d, 1H), 8.16 (dd, 1H), 7.75 (d, 1H), 4.95 (q, 2H). LCMS R_{t} = 1.30 min in 2.0 min chromatography, MS ESI calcd. for $\text{C}_{13}\text{H}_7\text{F}_7\text{N}_5\text{O}$ $[\text{M}+\text{H}]^+$ 382.0, found 381.9.

Example 102: Synthesis of Compound 108 (provided for reference purposes)

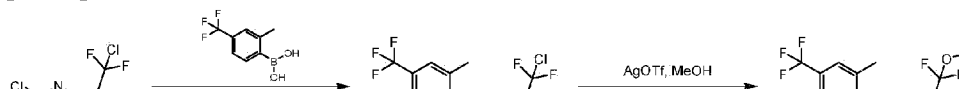
[0490]

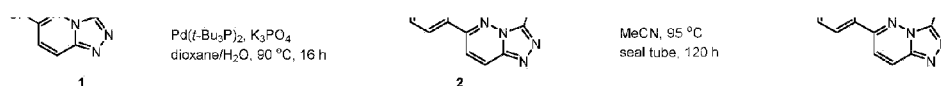


[0491] A mixture of A-1 (100.00 mg, 449.32 μmol), [4-(trifluoromethoxy)phenyl]boronic acid (111.03 mg, 539.18 μmol), K_2CO_3 (124.20 mg, 898.64 μmol) and $\text{Pd}(\text{dppf})\text{Cl}_2 \cdot \text{CH}_2\text{Cl}_2$ (55.04 mg, 67.40 μmol) in dioxane (6 mL) and water (600 μL) under N_2 was heated to 90°C and stirred for 16 hours. The reaction was diluted with EtOAc (10 mL), and the mixture was filtered and concentrated. The residue was purified by prep-HPLC (Kromasil (150 mm $\times$ 25 mm, 10 μm) A = H_2O (0.05% NH_4OH) and B = CH_3CN ; 42-72% B over 8 minutes) to afford Compound 108 (18.00 mg) as a solid. ^1H NMR (400MHz, CDCl_3) δ_{H} = 8.33 (d, 1H), 8.08 (d, 2H), 7.75 (d, 1H), 7.43 (d, 2H). LCMS R_{t} = 1.16 min using Method A, MS ESI calcd. for $\text{C}_{13}\text{H}_7\text{F}_6\text{N}_4\text{O}$ $[\text{M}+\text{H}]^+$ 349.0, found 349.1

Example 103: Synthesis of Compound 111 (provided for reference purposes)

[0492]



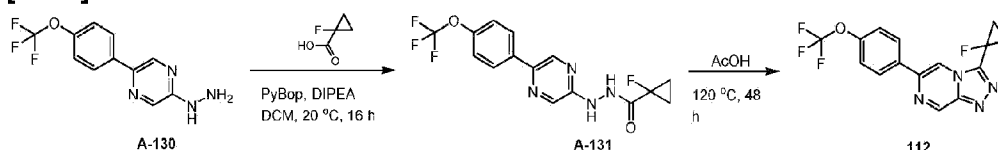


[0493] A mixture of 6-chloro-3-[chloro(difluoro)methyl]-[1,2,4]triazolo[4,3-b]pyridazine (200 mg, 0.84 mmol), [2-methyl-4-(trifluoromethyl)phenyl]boronic acid (204.79 mg, 1 mmol), $\text{Pd}(\text{t-Bu}_3\text{P})_2$ (51.32 mg, 0.1 mmol) and K_3PO_4 (355.3 mg, 1.67 mmol) in 1,4-Dioxane (3 mL) and water (0.3 mL) under N_2 was stirred at 90 °C for 16 hours. After cooling, the reaction mixture was diluted with EtOAc (10 mL), and filtered through a Celite pad, eluted with EtOAc (10 mL). The filtrate was concentrated. The residue was purified by flash chromatography on silica gel (EtOAc in PE = 0% to 15% to 30%) to give the product (200 mg, 0.5514 mmol) as a solid. ^1H NMR (400MHz, CDCl_3) δ_{H} = 8.36 (d, 1H), 7.70 - 7.58 (m, 3H), 7.50 (d, 1H), 2.57 (s, 3H).

[0494] A mixture of 3-[chloro(difluoro)methyl]-6-[2-methyl-4-(trifluoromethyl)phenyl]-[1,2,4]triazolo[4,3-b]pyridazine (200 mg, 0.55 mmol) and AgOTf (1.42 g, 5.51 mmol) in MeCN (2 mL) and methanol (2 mL) was sealed and stirred at 95 °C for 120. After cooling, the mixture was diluted with H_2O (15 mL), and the mixture was extracted with EtOAc (30 mL $\times$ 2). The combined organic phase was washed with brine (20 mL), dried over Na_2SO_4 , filtered and concentrated. The residue was purified by flash chromatography on silica gel (EtOAc in PE = 0% to 20% to 40%) to give the product (77.92 mg, 0.2133mmol) as a solid. ^1H NMR (400MHz, CDCl_3) δ_{H} = 8.29 (d, 1H), 7.67 - 7.60 (m, 3H), 7.41 (d, 1H), 3.89 (s, 3H), 2.55 (s, 3H). LCMS R_t = 1.185 min in 2.0 min chromatography, 10-80AB, purity 100%, MS ESI calcd. for $\text{C}_{15}\text{H}_{12}\text{F}_5\text{N}_4\text{O}$ $[\text{M}+\text{H}]^+$ 359.1, found 359.0.

Example 104: Synthesis of Compound 112 (provided for reference purposes)

[0495]

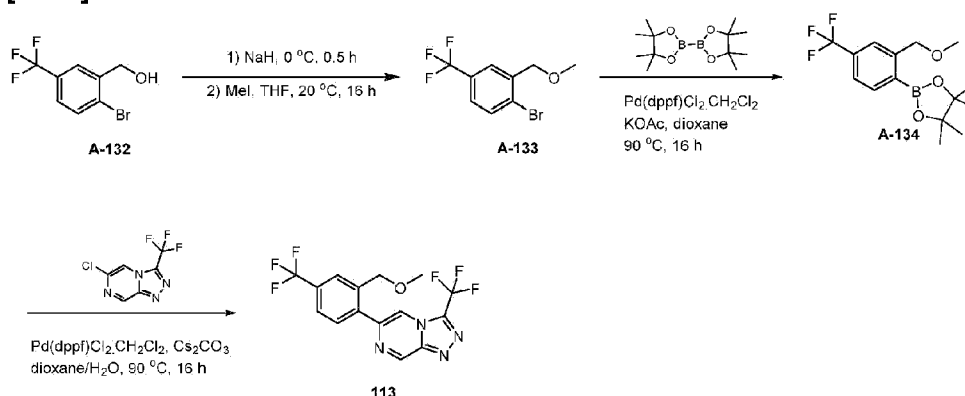


[0496] To a mixture of [5-[4-(trifluoromethoxy)phenyl]pyrazin-2-yl]hydrazine (150 mg, 0.56 mmol), 1-fluorocyclopropanecarboxylic acid (57.78mg, 0.5600mmol) and PyBop (433.32 mg, 0.83 mmol) in DCM (5 mL) was added DIPEA (0.29 mL, 1.67 mmol). The reaction mixture was stirred at 20 °C for 2 hours. The reaction was quenched with sat. NH_4Cl (10 mL), extracted with EtOAc (10 mL $\times$ 3). The combined organic phase was washed with brine (10 mL), dried over Na_2SO_4 , filtered and concentrated to give the crude product (300 mg, 0.2878 mmol) as an oil. LCMS R_t = 0.790 min in 1.5 min chromatography, 5-95AB, purity 34.18%, MS ESI calcd. for $\text{C}_{15}\text{H}_{13}\text{F}_4\text{N}_4\text{O}_2$ $[\text{M}+\text{H}]^+$ 357.1, found 356.9.

[0497] A mixture of 1-fluoro-N'-[5-[4-(trifluoromethoxy)phenyl]pyrazin-2-yl]cyclopropanecarbohydrazide (300 mg, 0.84 mmol) in acetic acid (3 mL) was stirred at 120 °C for 48 hours. After cooling, the reaction mixture was concentrated to remove most of the AcOH, then diluted with sat. NaHCO₃ (10 mL). The mixture was extracted with EtOAc (10 mL × 2). The combined organic phase was washed with brine (10 mL), dried over Na₂SO₄, filtered and concentrated. The residue was purified by Prep-HPLC (column: Phenomenex Gemini C18 250*50mm*10 um; mobile phase: [water (0.05% ammonia hydroxide v/v)-ACN]; B%: 48%-78%, 8min) to give the product (37.43 mg, 0.1107 mmol) as a solid. ¹H NMR (400MHz, CDCl₃) δ_H = 9.46 (d, 1H), 8.56 (d, 1H), 8.03 (d, 2H), 7.39 (d, 2H), 1.82 - 1.72 (m, 2H), 1.66 - 1.60 (m, 2H). LCMS R_t = 1.172 min in 2.0 min chromatography, 10-80AB, purity 100%, MS ESI calcd. for C₁₅H₁₁F₄N₄O [M+H]⁺ 339.1, found 338.9.

Example 105 Synthesis of Compound 113 (provided for reference purposes)

[0498]



[0499] To a solution of [2-bromo-5-(trifluoromethyl)phenyl]methanol (2 g, 7.84 mmol) in THF (40 mL) was added NaH (470.53 mg, 11.76 mmol) at 0 °C and stirred at 0 °C for 0.5 hours. To the resulting mixture was added MeI (1.46 mL, 23.53 mmol). The resulting mixture was stirred at 20 °C for 16 hours.. Saturated NH₄Cl aqueous (100 mL) and EtOAc (150 mL) were added to the reaction mixture. After separation, the organic layer was washed with brine (50 mL × 2), dried over anhydrous Na₂SO₄, filtered and concentrated to give the crude product. The crude product was purified by flash chromatography on silica gel (EtOAc in PE = 0% to 10%) to give the product (1500 mg) as oil. ¹H NMR (400MHz CDCl₃) δ_H = 7.76 (s, 1H), 7.66 (d, 1H), 7.41 (d, 1H), 4.55 (s, 2H), 3.52 (s, 3H).

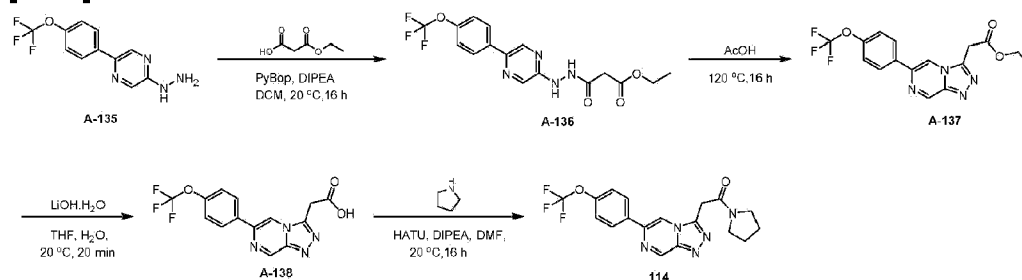
[0500] A mixture of 1-bromo-2-(methoxymethyl)-4-(trifluoromethyl)benzene (1.5 g, 5.57 mmol), 4,4,5,5-tetramethyl-2-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-1,3,2-dioxaborolane (1.84 g, 7.25 mmol) and Pd(dppf)Cl₂·CH₂Cl₂ (427.36 mg, 0.84 mmol) and KOAc (1094.25 mg,

11.15 mmol) in 1,4-Dioxane (8 mL) was stirred at 90 °C under N₂ for 16 hours. The mixture was filtered through silica gel, eluted with EtOAc (20 mL × 2), and the filtrate was concentrated to give the crude product. The crude product was purified by flash chromatography on silica gel (PE : EtOAc = 100:1 to 10:1) to give the product (1100 mg, 3.4797 mmol) as an oil. ¹H NMR (400MHz, CDCl₃) δ_H = 7.88 (d, 1H), 7.70 (s, 1H), 7.51 (d, 1H), 4.73 (s, 2H), 3.45 (s, 3H), 1.37 (s, 12H).

[0501] A mixture of 6-chloro-3-(trifluoromethyl)-[1,2,4]triazolo[4,3-a]pyrazine (100 mg, 0.45 mmol), Cs₂CO₃ (292.77 mg, 0.9 mmol), 2-[2-(methoxymethyl)-4-(trifluoromethyl)phenyl]-4,4,5,5-tetramethyl-1,3,2-dioxaborolane (213.06 mg, 0.67 mmol), and Pd(dppf)Cl₂.CH₂Cl₂ (55.04 mg, 0.07 mmol) and in 1,4-dioxane (3 mL) and water (0.3 mL) was stirred at 90 °C for 16 hours under N₂. The mixture was cooled to r.t., diluted with EtOAc (20 mL), filtered through silica gel and eluted with EtOAc (20 mL). The filtrate was concentrated to give the crude product. The crude product was purified by flash chromatography on silica gel (PE : EtOAc = 5 : 1 to 3 : 1) to give the product (88.03 mg, 0.2304 mmol) as a solid. ¹H NMR (400MHz, CDCl₃) δ_H = 9.61 (d, 1H), 8.77 (s, 1H), 7.89 - 7.85 (m, 2H), 7.81 - 7.75 (m, 1H), 4.52 (s, 2H), 3.47 (s, 3H). LCMS R_t = 1.181 min in 2.0 min chromatography, 10-80AB, purity 98.98%, MS ESI calcd. for C₁₅H₁₁F₆N₄O [M+H]⁺ 377.1, found 377.0.

Example 106: Synthesis of Compound 114 (provided for reference purposes)

[0502]



[0503] To a mixture of [5-[4-(trifluoromethoxy)phenyl]pyrazin-2-yl]hydrazine (1 g, 3.7 mmol), 3-ethoxy-3-oxo-propanoic acid (488.92 mg, 3.7 mmol) in DCM (5 mL) was added PyBOP (2.89 g, 5.55 mmol) and DIPEA (1.94 mL, 11.1 mmol) at 20 °C for 16 hours. The reaction mixture was concentrated to remove most of the DCM, diluted with sat.NH₄Cl (30 mL) and extracted with EtOAc (20 mL × 2). The combined organic phase was washed with brine (10 mL), dried over Na₂SO₄, and concentrated to give the crude product (1200 mg, 3.12 mmol). The product was used directly without any further purification. LCMS R_t = 0.78 min in 1.5 min chromatography, 5-95AB, purity 68.12%, MS ESI calcd. for C₁₆H₁₆F₃N₄O₄ [M+H]⁺ 385.1, found 385.0.

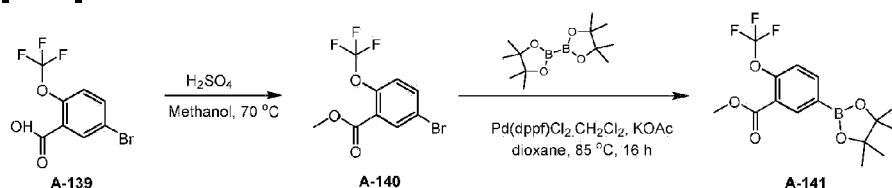
[0504] A solution of Ethyl 3-oxo-3-[2-[5-[4-(trifluoromethoxy)phenyl]pyrazin-2-yl]hydrazino]propanoate (1.2 g, 3.12 mmol) in acetic acid (10 mL) was stirred at 120 °C for 16 hours. After cooling to r.t., the mixture was concentrated, and the residue was neutralized with sat. NaHCO₃ to pH = 8-10 and extracted with EtOAc (20 mL × 2). Then the combined organic phase was washed with brine (15 mL), dried over Na₂SO₄ and concentrated to give the crude product. The crude product was purified by flash chromatography on silica gel (EtOAc in PE = 20% to 70%) to give the product (340 mg, 0.93 mmol) as a solid. ¹H NMR (400MHz, CDCl₃) δ_H = 9.44 (d, 1H), 8.35 (d, 1H), 8.00 (d, 2H), 7.37 (d, 2H), 4.37 (s, 2H), 4.26 (q, 2H), 1.31 (t, 3H).

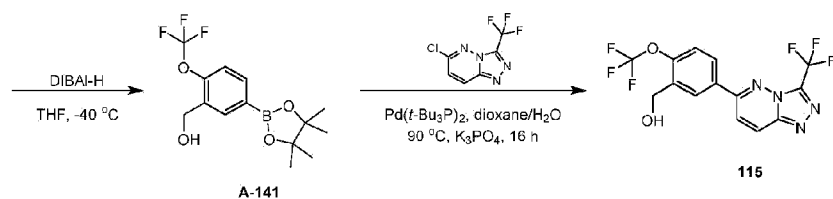
[0505] To a solution of ethyl 2-[6-[4-(trifluoromethoxy)phenyl]-[1,2,4]triazolo[4,3-a]pyrazin-3-yl]acetate (340 mg, 0.93 mmol) in THF (1mL) and Water (1 mL) was added LiOH.H₂O (46.74 mg, 1.11 mmol) and the mixture was stirred at 20 °C for 20 minutes. The reaction mixture was acidified with HCl to pH = 3 and extracted with EtOAc (10 mL × 2). The combined organic phase was washed with brine (10 mL), dried over Na₂SO₄, filtered and concentrated to give the crude product (150 mg, 0.44 mmol) as an oil which was used directly without any purification. LCMS R_t = 0.74 min in 1.5 min chromatography, 5-95AB, purity 80.54%, MS ESI calcd. for C₁₄H₁₀F₃N₄O₃ [M+H]⁺ 339.1, found 338.9.

[0506] To the mixture of 2-[6-[4-(trifluoromethoxy)phenyl]-[1,2,4]triazolo[4,3-a]pyrazin-3-yl]acetic acid (150 mg, 0.44 mmol), pyrrolidine (37.85 mg, 0.53 mmol) and HATU (252.93 mg, 0.67 mmol) in DMF (5 mL) was added DIPEA (0.15 mL, 0.89 mmol), and the mixture was stirred at 20 °C for 16 h. The mixture was diluted with NH₄Cl (20 mL) and extracted with EtOAc (20 mL × 2). The combined organic phase was washed with brine (10 mL), dried over Na₂SO₄, filtered and concentrated to give the crude product. The crude product was purified by Prep-HPLC (Column: Waters Xbridge 150*25 5u, mobile phase: water (10 mM NH₄HCO₃) - ACN, B%: 30%-50%, 8 min) to give the product (30.28 mg, 0.25 mmol) as a solid. ¹H NMR (400MHz, CDCl₃) δ_H = 9.40 (d, 1H), 8.82 (d, 1H), 8.03 (d, 2H), 7.35 (d, 2H), 4.33 (s, 2H), 3.77 (t, 2H), 3.47 (t, 2H), 2.07 - 2.00 (m, 2H), 1.93 - 1.87 (m, 2H). LCMS R_t = 1.10 min in 2.0 min chromatography, 10-80AB, purity 100%, MS ESI calcd. for C₁₈H₁₇F₃N₅O₂ [M+H]⁺ 392.1, found 392.1.

Example 107: Synthesis of Compound 115 (provided for reference purposes)

[0507]





[0508] To a mixture of 5-bromo-2-(trifluoromethoxy)benzoic acid (1.22 g, 4.28 mmol) in methanol (5 mL) was added H₂SO₄ (0.68 mL, 12.84 mmol). The mixture was stirred at 70 °C for 16 hours. After cooling to r.t., the mixture was concentrated, the residue was diluted with H₂O (50 mL) and extracted with EtOAc (100 mL × 2). The combined organic phase was washed with brine (50 mL), dried over Na₂SO₄, filtered and concentrated to give the crude product. The crude product was purified by flash chromatography on silica gel (EtOAc in PE = 0 to 20%) to give the product (1250 mg, 4.18 mmol) as an oil. ¹H NMR (400MHz, CDCl₃) δ_H = 8.10 (d, 1H), 7.69 (dd, 1H), 7.22 (dd, 1H), 3.95 (s, 3H).

[0509] A mixture of methyl 5-bromo-2-(trifluoromethoxy)benzoate (1.1 g, 3.68 mmol), 4,4,5,5-tetramethyl-2-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-1,3,2-dioxaborolane (2.8 g, 11.04 mmol), KOAc (722 mg, 7.36 mmol) and Pd(dppf)Cl₂·CH₂Cl₂ (300.4 mg, 0.37 mmol) in 1,4-dioxane (25 mL) was stirred at 85 °C for 16 hours under N₂. After cooling to r.t., the mixture was diluted with H₂O (50 mL) and extracted with EtOAc (100 mL × 2). The combined organic phase was washed with brine (50 mL), dried over Na₂SO₄, filtered and concentrated to give the crude product. The crude product was purified by flash chromatography on silica gel (EtOAc in PE = 0 to 5%) to give the product (2000 mg, 3.69 mmol) as a colorless oil. ¹H NMR (400MHz, CDCl₃) δ_H = 8.37 (d, 1H), 7.98 (dd, 1H), 7.32 (dd, 1H), 3.93 (s, 3H), 1.36 (s, 12H) LCMS R_t = 0.93 min in 1.5 min chromatography, 5-95AB, purity 63.86%, MS ESI calcd. for C₁₅H₁₉BF₃O₅ [M+H]⁺ 347.1, found 346.9.

[0510] To a mixture of methyl 5-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-2-(trifluoromethoxy)benzoate (1 g, 2.89 mmol) in THF (30 mL) was added DiBAL-H (2.05 g, 14.45 mmol) at -40 °C under N₂, and the mixture was stirred until the reaction was completed. After warming to r.t., the reaction was quenched with Na₂SO₄·H₂O, filtered through Celite and eluted with THF (10 mL). The filtrate was diluted with H₂O (10 mL) and extracted with EtOAc (20 mL × 2). The combined organic phase was washed with brine (10 mL), dried over Na₂SO₄, filtered and concentrated to give the crude product (810 mg, 2.04 mmol) as a colorless oil. ¹H NMR (400MHz, DMSO-*d*₆) δ_H = 7.95 - 7.92 (m, 1H), 7.67 (dd, 1H), 7.31 (dd, 1H), 5.39 (t, 1H), 4.56 (d, 2H), 1.30 (s, 12H).

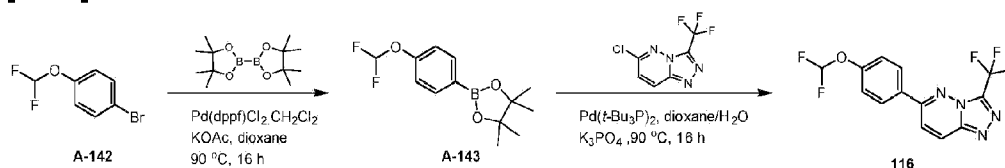
[0511] A mixture of [5-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-2-(trifluoromethoxy)phenyl]methanol (400 mg, 1.26 mmol), 6-chloro-3-(trifluoromethyl)-[1,2,4]triazolo[4,3-*b*]pyridazine (215.28 mg, 0.97 mmol), Pd(*t*-Bu₃P)₂ (74.15 mg, 0.15 mmol)

and K_3PO_4 (410.71 mg, 1.93 mmol) in 1,4-dioxane (10 mL) and water (2 mL) was stirred at 90 °C for 16 hours under N_2 . After cooling to r.t., the mixture was diluted with H_2O (20 mL) and extracted with EtOAc (40 mL $\times$ 2). The combined organic phase was washed with brine (20 mL), dried over Na_2SO_4 , filtered and concentrated to give the crude product. The crude product was purified by flash chromatography on silica gel (EtOAc in PE = 0 to 50% to 80%) to give the product (160 mg, 0.3718 mmol) a solid.

[0512] The impure product (50 mg) was purified by Prep-HPLC (column: Waters Xbridge 150*25 5um; mobile phase: [water (0.05% ammonia hydroxide v/v)-ACN]; B%: 35%-60%, 9min) to give the product (17.18 mg) as a solid. ^1H NMR (400MHz, $DMSO-d_6$) δ_H = 8.72 (d, 1H), 8.34 (s, 1H), 8.21 (d, 1H), 8.16 - 8.11 (m, 1H), 7.59 (d, 1H), 5.59 (t, 1H), 4.67 (d, 2H). LCMS R_t = 1.08 min in 2.0 min chromatography, 10-80AB, purity 100.00 %, MS ESI calcd. for $C_{14}H_9F_6N_4O_2$ $[M+H]^+$ 379.1, found 379.0.

Example 108: Synthesis of Compound 116 (provided for reference purposes)

[0513]



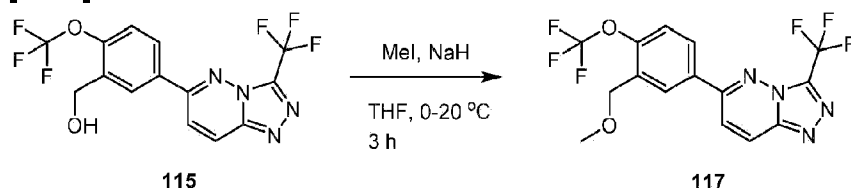
[0514] To a mixture of 1-bromo-4-(difluoromethoxy)benzene (200 mg, 0.90 mmol), 4,4,5,5-tetramethyl-2-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-1,3,2-dioxaborolane (683.22 mg, 2.69 mmol), $Pd(dppf)Cl_2 \cdot CH_2Cl_2$ (146.48 mg, 0.18 mmol) and KOAc (176.03 mg, 1.79 mmol) in 1,4-Dioxane (5 mL) was stirred at 90 °C for 16 hours under N_2 . After cooling to r.t., the mixture was concentrated to give the crude product. The crude product was purified by flash chromatography on silica gel (PE) to give the product (300 mg, 1.11 mmol) as colorless oil. ^1H NMR (400MHz, $CDCl_3$) δ_H = 7.82 (d, 2H), 7.10 (d, 2H), 6.55 (t, 1H), 1.35 (s, 12H).

[0515] A mixture of 2-[4-(difluoromethoxy)phenyl]-4,4,5,5-tetramethyl-1,3,2-dioxaborolane (300 mg, 1.11 mmol), 6-chloro-3-(trifluoromethyl)-[1,2,4]triazolo[4,3-b]pyridazine (100 mg, 0.45 mmol), $Pd(t-Bu_3P)_2$ (45.92 mg, 0.09 mmol) and K_3PO_4 (190.78 mg, 0.90 mmol) in 1,4-dioxane (10 mL) and water (1.5 mL) was stirred at 90 °C for 16 hours under N_2 . After cooling to r.t., the mixture was filtered through silica gel and eluted with EtOAc (20 mL $\times$ 2). The filtrate was concentrated and diluted with EtOAc (30 mL), washed with water (10 mL $\times$ 2) and brine (10 mL), dried over Na_2SO_4 , filtered and concentrated to give the crude product. The crude product was purified by Prep-HPLC (column: Phenomenex Gemini C18 250*50 10um; mobile phase: [water (0.05% ammonia hydroxide v/v)-ACN]; B%: 53%-63%, 8min) to give the product

(62.52 mg, 0.19 mmol) as a solid. ^1H NMR (400MHz, CDCl_3) δ_{H} = 8.32 (d, 1H), 8.06 (d, 2H), 7.76 (d, 1H), 7.33 (d, 2H), 6.64 (t, 1H). LCMS R_t = 1.14 min in 2 min chromatography, 10-80AB, purity 100.00 %, MS ESI calcd. for $\text{C}_{13}\text{H}_8\text{F}_5\text{N}_4\text{O}$ $[\text{M}+\text{H}]^+$ 331.1, found 330.9.

Example 109: Synthesis of Compound 117 (provided for reference purposes)

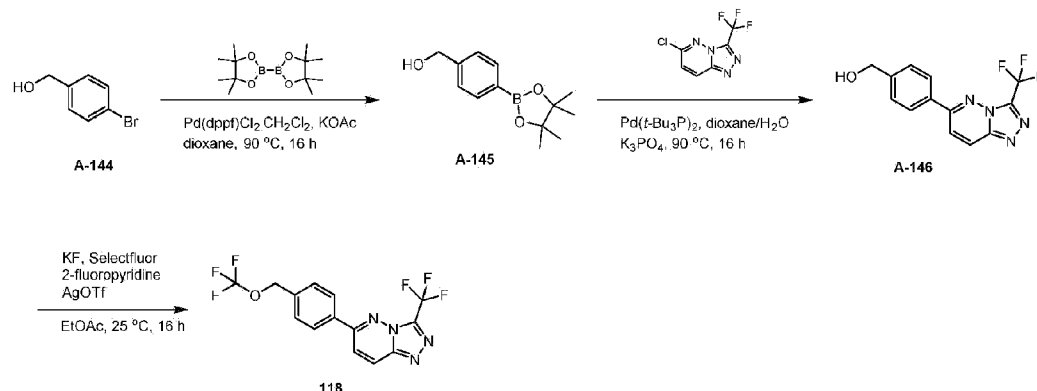
[0516]



[0517] To a mixture of [2-(trifluoromethoxy)-5-[3-(trifluoromethyl)-[1,2,4]triazolo[4,3-b]pyridazin-6-yl]phenyl]methanol (110 mg, 0.29 mmol) in THF (3 mL) was added NaH (10.47 mg, 0.44 mmol) and then MeI (123.84 mg, 0.87 mmol) at 0 °C, then the mixture was stirred at 20 °C for 3 hours. The mixture was diluted with H_2O (20 mL) and extracted with EtOAc (40 mL $\times$ 2). The combined organic phase was washed with brine (20 mL), dried over Na_2SO_4 , filtered and concentrated to give the crude product. The crude product was purified by Prep-TLC (silica gel, PE : EtOAc = 3 : 1) to give the product (28.15 mg, 0.07 mmol) as a solid. ^1H NMR (400MHz CDCl_3) δ_{H} = 8.32 (d, 1H), 8.16 (s, 1H), 8.05 (d, 1H), 7.80 (d, 1H), 7.45 (d, 1H), 4.64 (s, 2H), 3.53 (s, 3H). LCMS R_t = 1.18 min in 2.0 min chromatography, 10-80AB, purity 100.00 %, MS ESI calcd. for $\text{C}_{15}\text{H}_{11}\text{F}_6\text{N}_4\text{O}_2$ $[\text{M}+\text{H}]^+$ 393.1, found 393.0.

Example 110: Synthesis of Compound 118 (provided for reference purposes)

[0518]



[0519] A mixture of (4-bromophenyl)methanol (1 g, 5.35 mmol), 4,4,5,5-tetramethyl-2-(4,4,5,5-

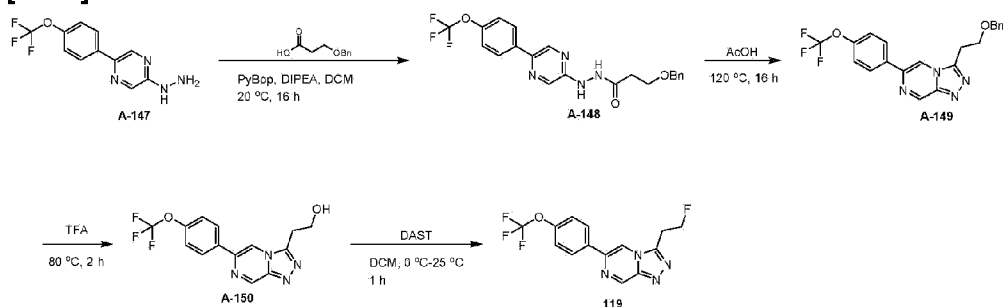
tetramethyl-1,3,2-dioxaborolan-2-yl)-1,3,2-dioxaborolane (4.07 g, 16.04 mmol), KOAc (1.05 g, 10.69 mmol) and Pd(dppf)Cl₂.CH₂Cl₂ (873.27 mg, 1.07 mmol) in 1,4-Dioxane (20 mL) was stirred at 90 °C for 16 hours. After cooling to r.t., the mixture was concentrated to give the crude product. The crude product was purified by flash chromatography on silica gel (EtOAc in PE = 0 to 50%) to give the product (1500 mg) as oil. ¹H NMR (400MHz DMSO-*d*₆) δ_H = 7.63 (d, 2H), 7.32 (d, 2H), 5.23 (t, 1H), 4.51 (d, 2H), 1.29 (s, 12H).

[0520] A mixture of [4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]methanol (1.5 g, 6.41 mmol), 6-chloro-3-(trifluoromethyl)-[1,2,4]triazolo[4,3-*b*]pyridazine (1 g, 4.49 mmol), Pd(*t*-Bu₃P)₂ (459.25 mg, 0.90 mmol) and K₃PO₄ (1.91 g, 8.99 mmol) in 1,4-dioxane (60 mL) and water (10 mL) was stirred at 90 °C for 16 hours. After cooling to r.t., the mixture was concentrated to give the crude product. The crude product was purified by flash chromatography on silica gel (EtOAc in PE = 0 to 100%) to give the product (670 mg, 2.28 mmol) as a solid. ¹H NMR (400MHz, DMSO-*d*₆) δ_H = 8.67 (d, 1H), 8.22 (d, 1H), 8.11 (d, 2H), 7.56 (d, 2H), 5.39 (t, 1H), 4.61 (d, 2H).

[0521] To a mixture of AgOTf (1309.89 mg, 5.1 mmol), KF (394.93 mg, 6.8 mmol), Selectfluor (903.02 mg, 2.55 mmol) and [4-[3-(trifluoromethyl)-[1,2,4]triazolo[4,3-*b*]pyridazin-6-yl]phenyl]methanol (100 mg, 0.34 mmol) in ethyl acetate (6 mL) was added 2-fluoropyridine (494.97 mg, 5.1 mmol) and trimethyl(trifluoromethyl)silane (483.26 mg, 3.4 mmol) under N₂, then the mixture was stirred at 25 °C for 16 hours. The mixture was concentrated to give the crude product. The crude product was purified by Prep-HPLC (Waters Xbridge (150 mm × 25 mm, 5μm), A = H₂O (10mM NH₄HCO₃) and B = CH₃CN, 47-67 %B over 8 minutes) to give the impure product. The impure product was purified by Prep-TLC (silica gel, PE : EtOAc = 3:1) to give the product (20.13 mg, 0.06 mmol) as a solid. ¹H NMR (400MHz, CDCl₃) δ_H = 8.33 (d, 1H), 8.07 (d, 2H), 7.79 (d, 1H), 7.59 (d, 2H), 5.11 (s, 2H). LCMS R_t = 1.38 min in 2 min chromatography, 10-80AB, purity 100%, MS ESI calcd. for C₁₄H₉F₆N₄O [M+H]⁺ 363.1, found 363.0.

Example 111: Synthesis of Compound 119 (provided for reference purposes)

[0522]

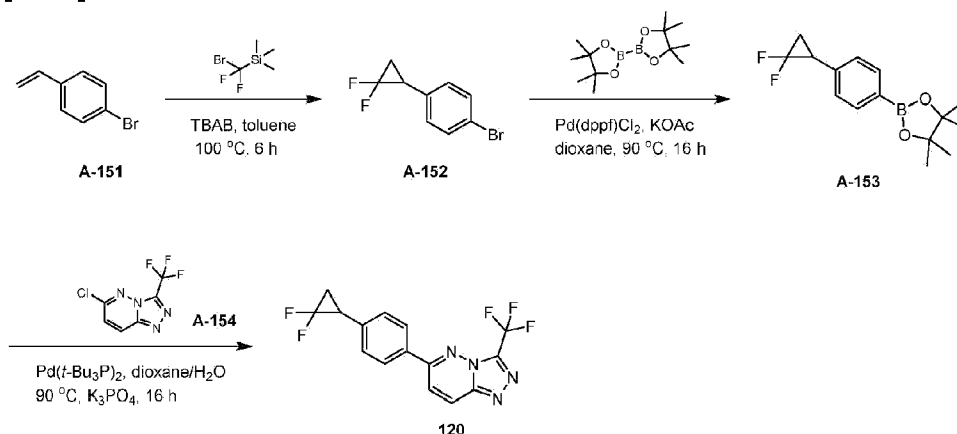


[0523] To a mixture of [5-[4-(trifluoromethoxy)phenyl]pyrazin-2-yl]hydrazine (1 g, 3.7 mmol), 3-benzyloxypropanoic acid (733.58 mg, 4.07 mmol) in DCM (20 mL) was added PyBOP (2.89 g, 5.55 mmol) and DIPEA (1.94 mL, 11.1 mmol), the mixture was stirred at 20 °C for 16 hours. The mixture was diluted with NH₄Cl (40 mL), extracted with CH₂Cl₂ (20 mL × 2). The combined organic phase was washed with brine (10 mL), dried over Na₂SO₄, filtered and concentrated to give the crude product (4000 mg, 9.25 mmol, crude) as solid. The crude product was used directly purified without any further purification. LCMS R_t = 0.84 min in 1.5 min chromatography, 5-95AB, purity 13.49%, MS ESI calcd. for C₂₁H₂₀F₃N₄O₃ [M+H]⁺ 433.1, found 433.1.

[0524] A mixture of 3-benzyloxy-N'-[5-[4-(trifluoromethoxy)phenyl]pyrazin-2-yl]propanehydrazide (4000 mg, 9.25 mmol) in acetic acid (15 mL) was stirred at 120 °C for 16 hours. After cooling to r.t., the mixture was concentrated, the residue was diluted with EtOAc (20 mL), neutralized with sat.NaHCO₃ to pH = 9 and extracted with EtOAc (20 mL × 2). Then the combined organic phase was washed with brine (15 mL), dried over Na₂SO₄ and concentrated to give the crude product. The crude product was purified by flash chromatography on silica gel (EtOAc in PE = 20% to 100%) to give the product (600 mg, 1.45 mmol) as a solid. LCMS R_t = 0.86 min in 1.5 min chromatography, 5-95AB, purity 26.18%, MS ESI calcd. for C₂₁H₁₈F₃N₄O₂ [M+H]⁺ 414.1, found 415.1.

[0525] A mixture of 3-(2-benzyloxyethyl)-6-[4-(trifluoromethoxy)phenyl]-[1,2,4]triazolo[4,3-a]pyrazine (520 mg, 1.25 mmol) and TFA (10 mL) was stirred at 80 °C for 2 hours. After cooling to r.t., the mixture was concentrated, the residue was diluted with EtOAc (30 mL), neutralized with sat.NaHCO₃ to pH = 9 and extracted with EtOAc (25 mL × 2). Then the combined organic phase was washed with brine (15 mL), dried over Na₂SO₄ and concentrated to give the crude product. The crude product was purified by flash chromatography on silica gel (MeOH in DCM = 10% to 20%) to give the product (217 mg, 0.67 mmol) as a solid. ¹H NMR (400MHz, CDCl₃) δ_H = 9.40 (s, 1H), 8.36 (s, 1H), 8.00 (d, 2H), 7.37 (d, 2H), 4.38 - 4.20 (m, 2H), 3.50 - 3.30 (m, 2H).

[0526] To a solution of 2-[6-[4-(trifluoromethoxy)phenyl]-[1,2,4]triazolo[4,3-a]pyrazin-3-yl]ethanol (100 mg, 0.31 mmol) in DCM (2 mL) was added DAST (497.10 mg, 3.08 mmol). The reaction mixture was stirred at 25 °C for 1 hour. The mixture was diluted with H₂O (10 mL), extracted with EtOAc (20 mL × 2). The combined organic phase was washed with brine (10 mL), dried over Na₂SO₄, filtered and concentrated to give the crude product. The crude product was purified by flash chromatography on silica gel (EtOAc in PE = 50% to 100%) to give product (13.80 mg, 0.04 mmol) as a solid. ¹H NMR (400MHz DMSO-*d*₆) δ_H = 9.50 (d, 1H), 9.15 (d, 1H), 8.25 (d, 2H), 7.55 (d, 2H), 5.14 - 4.74 (m, 2H), 3.80 - 3.61 (m, 2H). LCMS R_t = 1.12 min in 2.0 min chromatography, 10-80AB, purity 98.74%, MS ESI calcd. for C₁₄H₁₁F₄N₄O [M+H]⁺ 327.1, found 326.9.

Example 112: Synthesis of Compound 120 (provided for reference purposes)**[0527]**

[0528] A mixture of 1-bromo-4-vinylbenzene (500 mg, 2.73 mmol), [bromo(difluoro)methyl]-trimethyl-silane (832.15 mg, 4.1 mmol) and TBAB (26.42 mg, 0.08 mmol) in toluene (5 mL) was stirred at 110 °C for 6 hours. After cooling to r.t., the mixture was diluted with H₂O (10 mL) and extracted with EtOAc (10 mL × 2). The combined organic phase was washed with brine (10 mL), dried over Na₂SO₄, filtered and concentrated to give the crude product. The crude product was purified by flash chromatography on silica gel (EtOAc in PE = 0% to 50%) to give the product (400 mg, 1.72 mmol) as an oil. ¹H NMR (400MHz, CDCl₃) δ_H = 7.31 - 7.27 (m, 2H), 6.93 (d, 2H), 2.53 (dt, 1H), 1.91 - 1.77 (m, 1H), 1.47 - 1.39 (m, 1H).

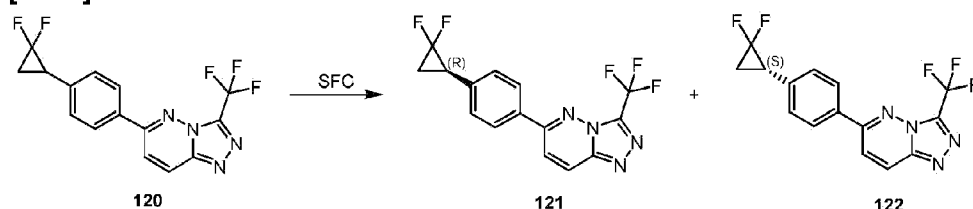
[0529] A mixture of 1-bromo-4-(2,2-difluorocyclopropyl)benzene (400 mg, 1.72 mmol), 4,4,5,5-tetramethyl-2-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-1,3,2-dioxaborolane (1.31 g, 5.15 mmol), Pd(dppf)Cl₂ (251.17 mg, 0.34 mmol) and KOAc (336.89 mg, 3.43 mmol) in 1,4-dioxane (20 mL) was stirred at 90 °C for 16 hours under N₂. After cooling to r.t., the mixture was concentrated. The residue was diluted with H₂O (20 mL) and extracted with EtOAc (20 mL × 2). The combined organic phase was washed with brine (50 mL), dried over Na₂SO₄, filtered and concentrated to give the crude product. The crude product was purified by flash chromatography on silica gel (PE) to give the product (450 mg, 1.61 mmol) as oil. ¹H NMR (400MHz CDCl₃) δ_H = 7.78 (d, 2H), 7.24 (d, 2H), 2.77 (dt, 1H), 1.91 - 1.78 (m, 1H), 1.72 - 1.60 (m, 1H), 1.35 (s, 12H).

[0530] A mixture of 2-[4-(2,2-difluorocyclopropyl)phenyl]-4,4,5,5-tetramethyl-1,3,2-dioxaborolane (450 mg, 1.61 mmol), 6-chloro-3-(trifluoromethyl)-[1,2,4]triazolo[4,3-b]pyridazine (300 mg, 1.35 mmol), Pd(t-Bu₃P)₂ (137.77 mg, 0.27 mmol) and K₃PO₄ (572.34 mg, 2.7 mmol) in 1,4-dioxane (20 mL) and water (3 mL) was stirred at 90 °C for 16 hours. After cooling to r.t., the mixture was concentrated to the residue. The residue was diluted with H₂O

(50 mL) and extracted with EtOAc (50 mL × 2). The combined organic phase was washed with brine (50 mL), dried over Na₂SO₄, filtered and concentrated to give the crude product. The crude product was purified by flash chromatography on silica gel (EtOAc in PE = 0% to 50% to 100%) to give the impure product (180 mg). A part of impure product (40 mg) was purified by Prep-TLC (silica gel, PE : EtOAc = 1 : 1) to give the product (9.2 mg, 0.03 mmol) as a solid. ¹H NMR (400MHz CDCl₃) δ_H = 8.30 (d, 1H), 8.00 (d, 2H), 7.77 (d, 1H), 7.44 (d, 2H), 2.85 (dt, 1H), 2.02 - 1.90 (m, 1H), 1.78 - 1.67 (m, 1H). LCMS R_t = 1.21 min in 2 min chromatography, 10-80AB, purity 100.00 %, MS ESI calcd. for C₁₅H₁₀F₅N₄ [M+H]⁺ 341.1, found 340.8.

Example 113: Synthesis of Compound 121 and 122 (provided for reference purposes)

[0531]



[0532] The impure product of 6-[4-(2,2-difluorocyclopropyl)phenyl]-3-(trifluoromethyl)-[1,2,4]triazolo[4,3-b]pyridazine (140 mg, 0.41 mmol) was purified by Prep-TLC (silica gel, PE : EtOAc = 1 : 1) to give the product (40 mg). The product was analyzed by SFC to show two peaks (Peak 1: R_t = 3.16 min, Peak 2: R_t = 3.32 min). Method: Chiralpak AD-3 150 × 4.6 mm I.D., 3 μm Mobile phase: A: CO₂ B: methanol (0.05% DEA) Gradient: from 5% to 40% of B in 5 min and hold 40% for 2.5 min, then 5% of B for 2.5 min Flow rate: 2.5 mL/min Column temp: 35°C.

[0533] The product was purified by SFC (Chiralpak AD (250 mm × 30 mm, 5 μm); A = CO₂ and B = methanol (0.05% DEA); 38 °C; 50 mL/min; 40% B; 10 min run; 21 injections, R_t of peak 1 = 7.5 min, R_t of Peak 2 = 8.5 min) to give 6-[4-[(1R)-2,2-difluorocyclopropyl]phenyl]-3-(trifluoromethyl)-[1,2,4]triazolo[4,3-b]pyridazine (Peak 1, R_t = 3.16 min in SFC) as a solid and 6-[4-[(1S)-2,2-difluorocyclopropyl]phenyl]-3-(trifluoromethyl)-[1,2,4]triazolo[4,3-b]pyridazine (Peak 2: R_t = 3.32 min in SFC) as a solid.

[0534] Note: the enantiomers were randomly assigned.

Compound 121 (peak 1):

[0535] ¹H NMR (400MHz CDCl₃) δ_H = 8.30 (d, 1H), 8.00 (d, 2H), 7.77 (d, 1H), 7.44 (d, 2H), 2.85 (dt, 1H), 2.01 - 1.90 (m, 1H), 1.79 - 1.68 (m, 1H).

[0536] LCMS $R_t = 1.27$ min in 2 min chromatography, 10-80AB, purity 100.00%, MS ESI calcd. for $C_{15}H_{10}F_5N_4$ $[M+H]^+$ 341.1, found 341.1.

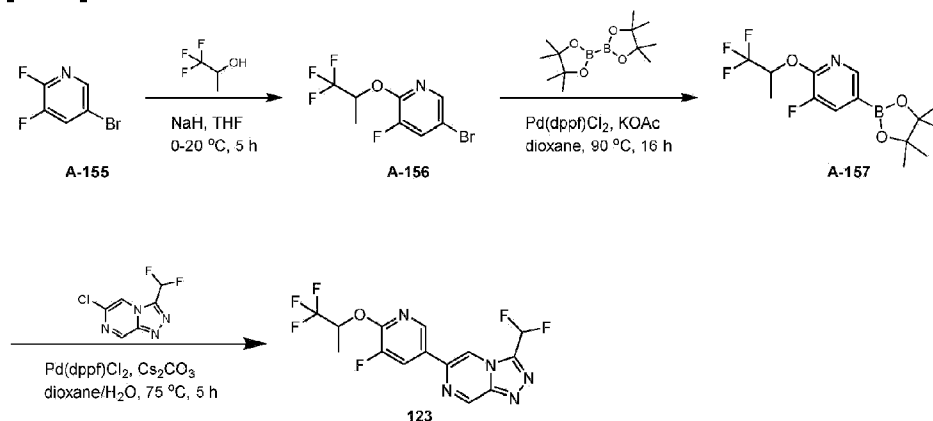
Compound 122 (peak 2):

[0537] ^1H NMR (400MHz $CDCl_3$) $\delta_H = 8.22$ (d, 1H), 7.92 (d, 2H), 7.70 (d, 1H), 7.36 (d, 2H), 2.78 (dt, 1H), 1.93 - 1.82 (m, 1H), 1.71 - 1.61 (m, 1H).

[0538] LCMS $R_t = 1.27$ min in 2 min chromatography, 10-80AB, purity 98.33 %, MS ESI calcd. for $C_{15}H_{10}F_5N_4$ $[M+H]^+$ 341.1, found 341.0.

Example 116 Synthesis of Compound 123

[0539]



[0540] To a suspension of NaH (701.32 mg, 17.53 mmol) in THF (100 mL) was added 1,1,1-trifluoropropan-2-ol (2 g, 17.53 mmol) at 0 °C, and the mixture was stirred at 20 °C for 1 hour. Then to the mixture was added 5-bromo-2,3-difluoropyridine (3.09 g, 15.94 mmol), and the mixture was stirred at 20 °C for another 4 hours. The reaction was quenched with sat. NH₄Cl (15 mL), and the mixture was extracted with EtOAc (40 mL × 2). The combined organic phase was washed with brine (15 mL), dried over Na₂SO₄, filtered and concentrated to give the crude product. The crude product was purified by flash chromatography on silica gel (PE) to give the product (4580 mg, 15.90 mmol) as colorless oil. ^1H NMR (400MHz, $CDCl_3$) $\delta_H = 7.99$ (d, 1H), 7.56 (dd, 1H), 5.82 - 5.68 (m, 1H), 1.54 (d, 3H).

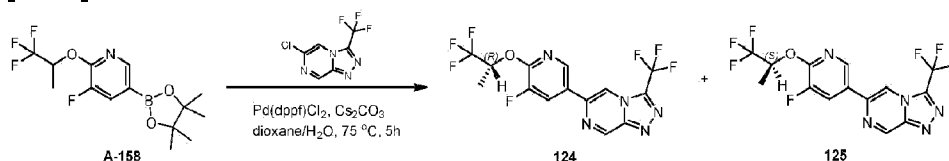
[0541] A mixture of 5-bromo-3-fluoro-2-(2,2,2-trifluoro-1-methyl-ethoxy)pyridine (4.58 g, 15.9 mmol), 4,4,5,5-tetramethyl-2-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-1,3,2-dioxaborolane

(8.08 g, 31.8 mmol), KOAc (3.12 g, 31.8 mmol) and Pd(dppf)Cl₂ (1.16 g, 1.59 mmol) in 1,4-dioxane (100 mL) was stirred at 90 °C for 16 hours under N₂. After cooling to r.t., the mixture was diluted with H₂O (80 mL) and extracted with EtOAc (160 mL × 2). The combined organic phase was washed with brine (80 mL), dried over Na₂SO₄, filtered and concentrated to give the crude product. The crude product was purified by flash chromatography on silica gel (PE) to give the product (3050 mg, 5.66 mmol) as oil. ¹H NMR (400MHz, CDCl₃) δ_H = 8.25 (d, 1H), 7.70 (dd, 1H), 5.96 - 5.78 (m, 1H), 1.54 (d, 3H), 1.34 (s, 12H).

[0542] A mixture of 3-fluoro-5-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-2-(2,2,2-trifluoro-1-methyl-ethoxy)pyridine (425.92 mg, 1.27 mmol), 6-chloro-3-(difluoromethyl)-[1,2,4]triazolo[4,3-a]pyrazine (200 mg, 0.98 mmol), Pd(dppf)Cl₂ (107.31 mg, 0.15 mmol) and Cs₂CO₃ (637.07 mg, 1.96 mmol) in 1,4-dioxane (20 mL) and water (4 mL) was stirred at 75 °C for 5 hours. After cooling to r.t, the mixture was diluted with H₂O (30 mL) and extracted with EtOAc (60 mL × 2). The combined organic phase was washed with brine (30 mL), dried over Na₂SO₄, filtered and concentrated to give the crude product. The crude product was purified by flash chromatography on silica gel (EtOAc in PE = 0 to 30%) to give the impure product. The impure product was purified by prep-HPLC (Waters Xbridge (150 mm × 25 mm, 5 μm), A = H₂O (0.05% NH₄OH) and B = CH₃CN; 45-75 %B over 8 minutes) to give the product (58.12 mg, 0.15 mmol) as a solid. ¹H NMR (400MHz, DMSO-*d*₆) δ_H = 9.69 (d, 1H), 9.28 (d, 1H), 8.78 (d, 1H), 8.52 (dd, 1H), 7.80 (t, 1H), 6.09 - 5.98 (m, 1H), 1.55 (d, 3H). LCMS R_t = 1.26 min in 2.0 min chromatography, 10-80AB, purity 100%, MS ESI calcd. for C₁₄H₁₀F₆N₅O [M+H]⁺ 378.1, found 378.0.

Example 114: Synthesis of Compounds 124 and 125

[0543]



[0544] A mixture of 3-fluoro-5-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-2-(2,2,2-trifluoro-1-methyl-ethoxy)pyridine (489.34 mg, 1.46 mmol), 6-chloro-3-(trifluoromethyl)-[1,2,4]triazolo[4,3-a]pyrazine (250 mg, 1.12 mmol), Pd(dppf)Cl₂ (123.29 mg, 0.17 mmol) and Cs₂CO₃ (731.94 mg, 2.25 mmol) in 1,4-Dioxane (20 mL) and Water (4 mL) was stirred at 75 °C for 5 hours. After cooling to r.t., the mixture was diluted with H₂O (10 mL) and extracted with EtOAc (20 mL × 2). The combined organic phase was washed with brine (10 mL), dried over Na₂SO₄, filtered and concentrated to give the crude product. The crude product was purified by flash chromatography on silica gel (EtOAc in PE = 0 to 20%) to give the product. The product was

analyzed by SFC show two peaks (Peak 1: Rt = 1.90 min, Peak 2: Rt = 2.02 min). Method: Column: Chiralpak OJ-H 150×4.6mm I.D., 5 µm Mobile phase: A: CO₂ B: Ethanol (0.05% DEA), Gradient: from 5% to 40% of B in 5.5 min and hold 40% for 3 min, then 5% of B for 1.5 min Flow rate: 2.5mL/min Column temp.: 40 °C.

[0545] The product was separated by SFC (OJ (250 mm × 30 mm, 5 µm); A = CO₂ and B = EtOH (0.1% NH₃H₂O); 38 °C; 50 mL/min; 15% B; 8 min run; 25 injections, Rt of peak 1 = 6.48 min, Rt of Peak 2 = 6.87 min) to give the impure Peak 1 (30 mg) and impure Peak 2 (50 mg).

[0546] The impure Peak 1 (30 mg) was purified by SFC (OJ (250 mm × 30 mm, 5 µm); A = CO₂ and B = EtOH (0.1% NH₃H₂O); 38 °C; 50 mL/min; 15% B; 8 min run; 12 injections, Rt of peak 1 = 6.36 min, Rt of Peak 2 = 6.72 min) to give 6-[5-fluoro-6-[(1R)-2,2,2-trifluoro-1-methylethoxy]-3-pyridyl]-3-(trifluoromethyl)-[1,2,4]triazolo[4,3-a]pyrazine (12.71 mg, 0.03 mmol) (Peak 1, Rt = 1.90 min in SFC) as a solid.

[0547] The impure Peak 2 (50 mg) was purified by SFC (OJ (250 mm × 30 mm, 5 µm); A = CO₂ and B = EtOH (0.1% NH₃H₂O); 38°C; 50 mL/min; 15% B; 8 min run; 15 injections, Rt of peak 1 = 6.32 min, Rt of Peak 2 = 6.69 min) to give 6-[5-fluoro-6-[(1S)-2,2,2-trifluoro-1-methylethoxy]-3-pyridyl]-3-(trifluoromethyl)-[1,2,4]triazolo[4,3-a]pyrazine (30.36 mg, 0.08 mmol) (Peak 2: Rt = 2.02 min in SFC) as a solid.

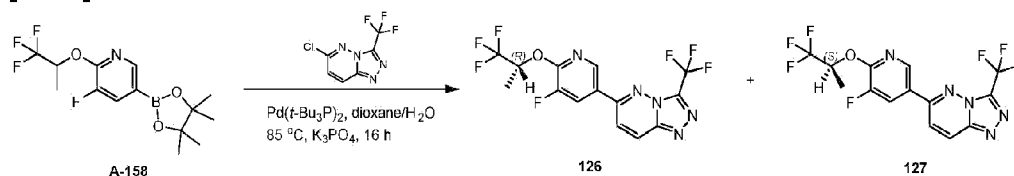
[0548] Note: the enantiomers were randomly assigned.

[0549] Compound 124 (peak 1): ¹H NMR (400MHz, DMSO-*d*₆) δ_H = 9.78 (s, 1H), 9.16 (s, 1H), 8.83 (d, 1H), 8.63 (dd, 1H), 6.09 - 5.98 (m, 1H), 1.55 (d, 3H). LCMS R_t = 1.21 min in 2.0 min chromatography, 10-80AB, purity 100%, MS ESI calcd. for C₁₄H₉F₇N₅O [M+H]⁺ 396.1, found 395.9.

[0550] Compound 125 (peak 2): ¹H NMR (400MHz DMSO-*d*₆) δ_H = 9.78 (s, 1H), 9.16 (s, 1H), 8.82 (d, 1H), 8.63 (dd, 1H), 6.12 - 5.93 (m, 1H), 1.55 (d, 3H). LCMS R_t = 1.21 min in 2.0 min chromatography, 10-80AB, purity 100%, MS ESI calcd. for C₁₄H₉F₇N₅O [M+H]⁺ 396.1, found 396.0.

Example 115: Synthesis of Compounds 126 and 127 (provided for reference purposes)

[0551]



[0552] A mixture of 3-fluoro-5-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-2-(2,2,2-trifluoro-1-methyl-ethoxy)pyridine (391.47 mg, 1.17 mmol), 6-chloro-3-(trifluoromethyl)-[1,2,4]triazolo[4,3-b]pyridazine (200 mg, 0.90 mmol), K_3PO_4 (381.56 mg, 1.8 mmol) and $Pd(t-Bu_3P)_2$ (68.89 mg, 0.13 mmol) in 1,4-Dioxane (10 mL) and Water (2 mL) was stirred at 85 °C for 16 hours. After cooling to r.t., the mixture was diluted with H_2O (10 mL) and extracted with EtOAc (20 mL $\times$ 2). The combined organic phase was washed with brine (10 mL), dried over Na_2SO_4 , filtered and concentrated to give the crude product. The crude product was purified by Prep-HPLC (Waters Xbridge (150 mm $\times$ 25 mm, 5 μ m), A = H_2O (0.05% NH_4OH) and B = CH_3CN ; 57-87%B over 7 minutes) to give the product. The product was analyzed by SFC and showed two peaks (Peak 1: R_t = 4.80 min, Peak 2: R_t = 4.89 min). Method: Column: Chiralpak OD-H 150 $\times$ 4.6 mm I.D., 5 μ m Mobile phase: A: CO_2 B: IPA (0.05% DEA), Gradient: from 5% to 40% of B in 5.5 min and hold 40% for 3 min, then 5% of B for 1.5 min Flow rate: 2.5mL/min Column temp.: 40°C.

[0553] The product was purified by SFC (OD (250 mm $\times$ 30 mm, 5 μ m); A = CO_2 and B = IPA (0.1% NH_3H_2O); 38 °C; 60 mL/min; 25% B; 12 min run; 35 injections, R_t of peak 1 = 10.5 min, R_t of Peak 2 = 10.9 min) to give 6-[5-fluoro-6-[(1R)-2,2,2-trifluoro-1-methyl-ethoxy]-3-pyridyl]-3-(trifluoromethyl)-[1,2,4]triazolo[4,3-b]pyridazine (23.12 mg, 0.06 mmol) (Peak 1, R_t = 4.80 min in SFC) as a solid and impure Peak 2 (30 mg).

[0554] The impure Peak 2 (30 mg) was purified by SFC (OD (250 mm $\times$ 30 mm, 5 μ m); A = CO_2 and B = IPA (0.1% NH_3H_2O); 38 °C; 60 mL/min; 20% B; 13 min run; 10 injections, R_t of peak 1 = 10.7 min, R_t of Peak 2 = 11.0 min) to give 6-[5-fluoro-6-[(1S)-2,2,2-trifluoro-1-methyl-ethoxy]-3-pyridyl]-3-(trifluoromethyl)-[1,2,4]triazolo[4,3-b]pyridazine (13.73 mg, 0.03 mmol) (Peak 2: R_t = 4.89 min in SFC) as a solid.

[0555] Note: the enantiomers were randomly assigned.

[0556] Compound 126 (peak 1): ^1H NMR (400MHz $DMSO-d_6$) δ_H = 8.74 (d, 1H), 8.61 (d, 1H), 8.38 (dd, 1H), 8.16 (d, 1H), 6.07 - 5.98 (m, 1H), 1.53 (d, 3H).

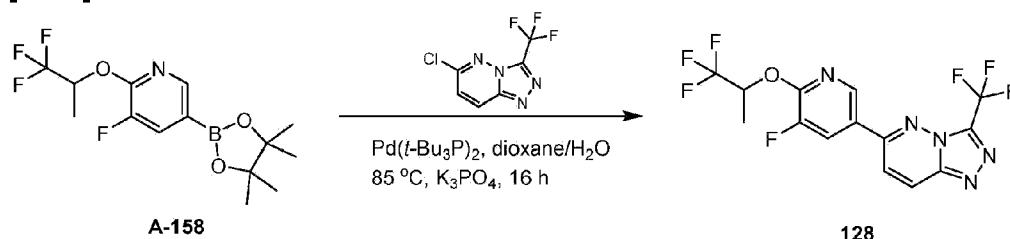
[0557] LCMS R_t = 1.29 min in 2.0 min chromatography, 10-80AB, purity 98.45%, MS ESI calcd. for $C_{14}H_9F_7N_5O$ $[M+H]^+$ 396.1, found 395.8.

[0558] Compound 127 (peak 2): ^1H NMR (400MHz $DMSO-d_6$) δ_H = 8.82 (d, 1H), 8.77 (d, 1H), 8.46 (dd, 1H), 8.28 (d, 1H), 6.14 - 6.03 (m, 1H), 1.56 (d, 3H).

[0559] LCMS R_t = 1.35 min in 2.0 min chromatography, 10-80AB, purity 100%, MS ESI calcd. for $C_{14}H_9F_7N_5O$ $[M+H]^+$ 396.1, found 396.0.

Example 116: Synthesis of Compound 128 (provided for reference purposes)

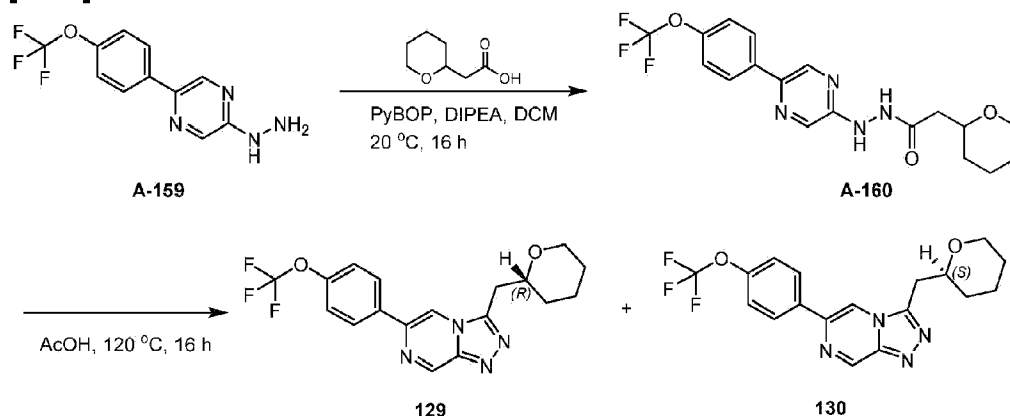
[0560]



[0561] A mixture of 3-fluoro-5-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-2-(2,2,2-trifluoro-1-methyl-ethoxy)pyridine (97.87 mg, 0.29 mmol), 6-chloro-3-(trifluoromethyl)-[1,2,4]triazolo[4,3-b]pyridazine (50 mg, 0.22 mmol), Pd(*t*-Bu₃P)₂ (17.22 mg, 0.03 mmol) and K₃PO₄ (95.39 mg, 0.45 mmol) in 1,4-dioxane (4 mL) and water (1 mL) was stirred at 85 °C under N₂ for 16 hours. After cooling to r.t., the mixture was diluted with H₂O (10 mL) and extracted with EtOAc (10 mL × 2). The combined organic phase was washed with brine (10 mL), dried over Na₂SO₄, filtered and concentrated to give the crude product. The crude product was purified by prep-HPLC (Waters Xbridge (150 mm × 25 mm, 5μm) A = H₂O (0.05% NH₄OH) and B = CH₃CN; 55-85 %B over 7 minutes) to give the product (36.45 mg, 0.09 mmol) as a solid. ¹H NMR (400MHz, DMSO-*d*₆) δ_H = 8.81 (d, 1H), 8.76 (d, 1H), 8.45 (dd, 1H), 8.27 (d, 1H), 6.10 - 6.02 (m, 1H), 1.56 (d, 3H). LCMS R_t = 1.20 min in 2.0 min chromatography, 10-80AB, purity 100%, MS ESI calcd. for C₁₄H₉F₇N₅O [M+H]⁺ 396.1, found 396.0.

Example 117: Synthesis of Compounds 129 and 130 (provided for reference purposes)

[0562]



[0563] To a mixture of 2-tetrahydropyran-2-ylacetic acid (205.42 mg, 1.42 mmol), DIPEA (0.68 mL, 3.89 mmol) and PyBOP (1.01 g, 1.94 mmol) in DCM (20 mL) was added [5-[4-

(trifluoromethoxy)phenyl]pyrazin-2-yl]hydrazine (350 mg, 1.3 mmol), and the mixture was stirred at 20 °C for 16 hours. The mixture was diluted with sat.NH₄Cl (80 mL), extracted with DCM (80 mL × 2). The combined organic phase was washed with brine (40 mL), dried over Na₂SO₄, filtered. The filtrate was concentrated to give the crude product (800 mg). The crude product was used directly in next step without any purification. LCMS R_t = 0.84 min in 1.5 min chromatography, 5-95AB, purity 43.38%, MS ESI calcd. for C₁₈H₂₀F₃N₄O₃ [M+H]⁺ 397.1, found 396.9.

[0564] A mixture of 2-tetrahydropyran-2-yl-N'-[5-[4-(trifluoromethoxy)phenyl]pyrazin-2-yl]acetohydrazide (800 mg, 2.02 mmol) in acetic acid (6 mL) was stirred at 120 °C for 16 hours. After cooling to r.t., the mixture was concentrated, diluted with EtOAc (10 mL), basified with 1N NaHCO₃ to pH = 8 ~ 9, and extracted with EtOAc (20 mL × 2). The combined organic phase was concentrated to give the crude product. The crude product was purified by flash chromatography on silica gel (EtOAc in PE =20% to 50% to 100%) to give the product (200 mg, 0.53 mmol) as a solid. The product was analyzed by SFC to show two peaks (Peak1: R_t = 3.40 min, Peak2: R_t = 3.48 min). Method: (Column: Chiralcel OD-3 150 mm × 4.6 mm I.D., 3 μm Mobile phase: A: CO₂ B: ethanol (0.05% DEA), Gradient: from 5% to 40% of B in 5 min and hold 40% for 2.5 min, then 5% of B for 2.5 min Flow rate: 2.5mL/min Column temp.: 35°C).

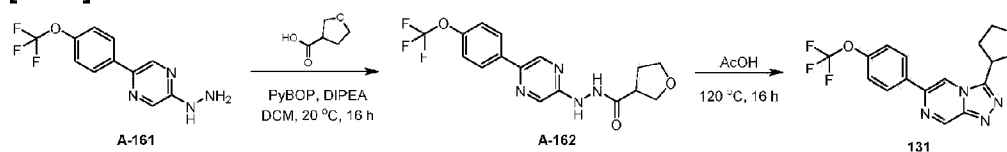
[0565] The product was purified by SFC (DAICEL CHIRALCEL OD-H (250 mm × 30 mm, 5 μm); A = CO₂ and B = EtOH (0.1% NH₃H₂O); 38 °C; 60 mL/min; 25% B; 8 min run; 6 injections, R_t of Peak 1 = 5.40 min, R_t of Peak 2 = 6.20 min) to give 3-[[[(2R)-tetrahydropyran-2-yl]methyl]-6-[4-(trifluoromethoxy)phenyl]-[1,2,4]triazolo[4,3-a]pyrazine (77.43 mg, 0.20 mmol) (Peak1, R_t = 3.40 min in SFC) and 3-[[[(2S)-tetrahydropyran-2-yl]methyl]-6-[4-(trifluoromethoxy)phenyl]-[1,2,4]triazolo[4,3-a]pyrazine (86.11 mg, 0.23 mmol) (Peak2, R_t = 3.68 min in SFC).

[0566] Note: the enantiomers were randomly assigned.

[0567] Compound 129 (peak 1): ¹H NMR (400MHz, DMSO-*d*₆ + D₂O) δ_H = 9.39 (s, 1H), 8.92 (s, 1H), 8.15 (d, 2H), 7.50 (d, 2H), 3.79 - 3.70 (m, 2H), 3.42 - 3.31 (m, 2H), 3.30 - 3.21 (m, 1H), 1.78 - 1.66 (m, 2H), 1.51 - 1.26 (m, 4H). LCMS R_t = 1.19 min in 2.0 min chromatography, 10-80AB, purity 100%, MS ESI calcd. for C₁₈H₁₈F₃N₄O₂ [M+H]⁺ 379.1, found 379.1.

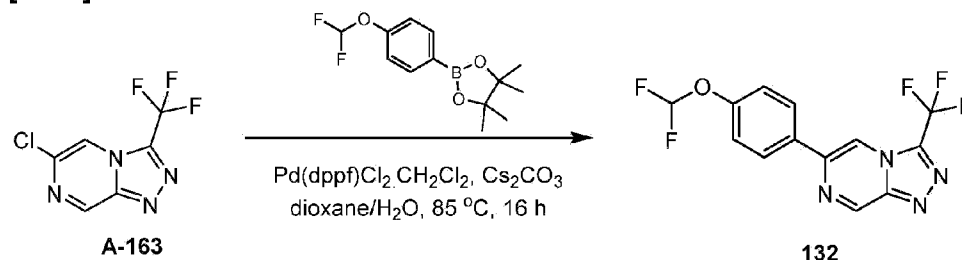
[0568] Compound 130 (peak 2): ¹H NMR (400MHz, DMSO-*d*₆ + D₂O) δ_H = 9.37 (s, 1H), 8.86 (s, 1H), 8.12 (d, 2H), 7.48 (d, 2H), 3.81 - 3.66 (m, 2H), 3.40 - 3.28 (m, 2H), 3.29 - 3.21 (m, 1H), 1.78 - 1.65 (m, 2H), 1.46 - 1.27 (m, 4H). LCMS R_t = 1.17 min in 2.0 min chromatography, 10-80AB, purity 100%, MS ESI calcd. for C₁₈H₁₈F₃N₄O₂ [M+H]⁺ 379.1, found 379.1.

Example 118: Synthesis of Compound 131 (provided for reference purposes)

[0569]

[0570] A mixture of [5-[4-(trifluoromethoxy)phenyl]pyrazin-2-yl]hydrazine (200 mg, 0.74 mmol), PyBOP (0.58 g, 1.11 mmol), tetrahydrofuran-2-carboxylic acid (103.14 mg, 0.89 mmol) and DIPEA (0.39 mL, 2.22 mmol) in DCM (10 mL) was stirred at 20 °C for 16 hours to give the brown mixture. The mixture was diluted with H₂O (10 mL) and extracted with DCM (10 mL × 2). The combined organic phase was washed with brine (10 mL), dried over Na₂SO₄, filtered and concentrated to give the crude product (300 mg, 0.78 mmol) as oil. LCMS R_t = 0.75 min in 1.5 min chromatography, 5-95AB, purity 42.43%, MS ESI calcd. for C₁₆H₁₆F₃N₄O₃ [M+H]⁺ 369.1, found 369.0.

[0571] A mixture of N'-[5-[4-(trifluoromethoxy)phenyl]pyrazin-2-yl]tetrahydrofuran-3-carbohydrazide (250 mg, 0.68 mmol) in acetic acid (10 mL) was stirred at 120 °C for 16 hours. After cooling to r.t., the reaction was quenched with sat. NaHCO₃ (10 mL), and the mixture was extracted with EtOAc (20 mL × 2). The combined organic phase was washed with brine (10 mL), dried over Na₂SO₄, filtered and concentrated to give the crude product. The crude product was purified by flash chromatography on silica gel (EtOAc in PE = 0 to 70% to 100%) to give the product (22.57 mg, 62.7 μmol) as solid. ¹H NMR (400MHz, CDCl₃) δ_H = 9.43 (d, 1H), 8.36 (d, 1H), 8.00 (d, 2H), 7.38 (d, 2H), 4.33 - 4.22 (m, 3H), 4.15 - 3.97 (m, 2H), 2.66 - 2.53 (m, 1H), 2.51 - 2.38 (m, 1H). LCMS R_t = 1.05 min in 2 min chromatography, 10-80AB, purity 100%, MS ESI calcd. for C₁₆H₁₄F₃N₄O₂ [M+H]⁺ 351.1, found 351.0.

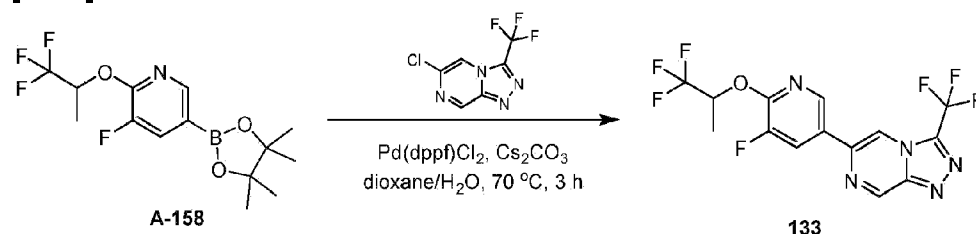
Example 119: Synthesis of Compound 132 (provided for reference purposes)**[0572]**

[0573] A mixture of 6-chloro-3-(trifluoromethyl)-[1,2,4]triazolo[4,3-a]pyrazine (100 mg, 0.45 mmol), 2-[4-(difluoromethoxy)phenyl]-4,4,5,5-tetramethyl-1,3,2-dioxaborolane (133.49 mg,

0.49 mmol), Pd(dppf)Cl₂ (49.31 mg, 0.07 mmol) and Cs₂CO₃ (292.77 mg, 0.9 mmol) in 1,4-Dioxane (2 mL) and Water (0.2 mL) was stirred at 85 °C for 16 hours. After cooling to r.t., the mixture was concentrated, diluted with H₂O (10 mL) and extracted with EtOAc (20 mL × 2). The combined organic phase was washed with brine (10 mL), dried over Na₂SO₄, filtered and concentrated to give the crude product. The crude product was purified by flash chromatography on silica gel (EtOAc in PE = 0% to 15% to 25% to 50%) to give the product (36.9 mg, 0.11 mmol) as a solid. ¹H NMR (400MHz DMSO-*d*₆) δ_H = 9.76 (d, 1H), 9.02 (s, 1H), 8.25 (d, 2H), 7.57 - 7.16 (m, 3H). LCMS R_t = 1.09 min in 2 min chromatography, 10-80AB, purity 100%, MS ESI calcd. for C₁₃H₈F₅N₄O [M+H]⁺ 331.1, found 330.9.

Example 120: Synthesis of Compound 133

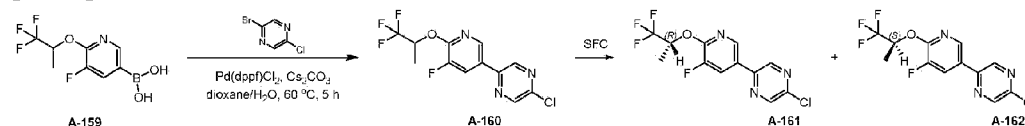
[0574]

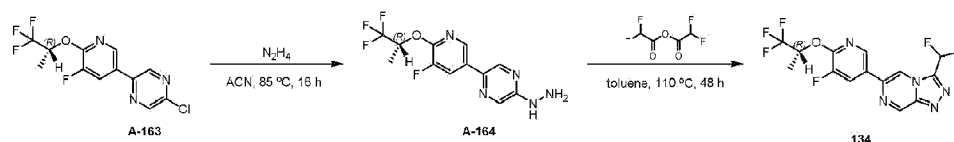


[0575] A mixture of 3-fluoro-5-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-2-(2,2,2-trifluoro-1-methyl-ethoxy)pyridine (180.68 mg, 0.54 mmol), 6-chloro-3-(trifluoromethyl)-[1,2,4]triazolo[4,3-a]pyrazine (80 mg, 0.36 mmol), Pd(dppf)Cl₂ (39.45 mg, 0.05 mmol) and Cs₂CO₃ (234.22 mg, 0.72 mmol) in 1,4-dioxane (5 mL) and water (1 mL) was stirred at 70 °C for 3 hours under N₂. After cooling to r.t, the mixture was diluted with H₂O (30 mL) and extracted with EtOAc (50 mL × 2). The combined organic phase was washed with brine (30 mL), dried over Na₂SO₄, filtered and concentrated to give the crude product. The product was purified by Prep-TLC (silica gel, PE : EtOAc = 4:1) to give the product (47.38 mg, 0.12 mmol). ¹H NMR (400MHz DMSO-*d*₆) δ_H = 9.78 (d, 1H), 9.17 (s, 1H), 8.83 (d, 1H), 8.64 (dd, 1H), 6.10 - 5.92 (m, 1H), 1.55 (d, 3H). LCMS R_t = 1.20 min in 2.0 min chromatography, 10-80AB, purity 100%, MS ESI calcd. for C₁₄H₉F₇N₅O [M+H]⁺ 396.1, found 396.0.

Example 121: Synthesis of Compound 134

[0576]





[0577] A mixture of 2-bromo-5-chloro-pyrazine (229.4 mg, 1.19 mmol), [5-fluoro-6-(2,2,2-trifluoro-1-methyl-ethoxy)-3-pyridyl]boronic acid (300 mg, 1.19 mmol), Pd(dppf)Cl₂ (130.16 mg, 0.18 mmol) and Cs₂CO₃ (772.77 mg, 2.37 mmol) in 1,4-dioxane (10 mL) and water (1 mL) was stirred at 60 °C for 5 hours under N₂. After cooling to r.t., the mixture was diluted with H₂O (30 mL), and the mixture was extracted with EtOAc (50 mL × 2). The combined organic phase was washed with water (20 mL × 2) and brine (20 mL), dried over Na₂SO₄, filtered and concentrated to give the crude product. The crude product was purified by flash chromatography on silica gel (EtOAc in PE = 0% to 1% to 3%) to give the product (210 mg, 0.64 mmol) as a solid.

[0578] The product was analyzed by SFC to show two peaks (Peak 1: Rt = 2.02 min, Peak 2: Rt = 2.28 min).

[0579] Method: Column: Chiralpak AD-3 150 × 4.6mm I.D, 3μm Mobile phase: A: CO₂ B: ethanol (0.05% DEA), Gradient: from 5% to 40% of B in 5 min and hold 40% for 2.5 min, then 5% of B for 2.5 min Flow rate: 2.5mL/min Column temp.: 35 °C.

[0580] ¹H NMR (400MHz CDCl₃) δ_H = 8.77 (d, 1H), 8.65 (d, 1H), 8.53 (d, 1H), 8.08 (dd, 1H), 5.95 - 5.85 (m, 1H), 1.63 - 1.48 (m, 3H). LCMS Rt = 0.92 min in 1.5 min chromatography, 5-95AB, purity 98.54%, MS ESI calcd. for C₁₂H₉ClF₄N₃O [M+H]⁺ 322.0, found 321.9

[0581] The 2-chloro-5-[5-fluoro-6-(2,2,2-trifluoro-1-methyl-ethoxy)-3-pyridyl]pyrazine (150 mg, 0.46 mmol) was purified by SFC (DAICEL CHIRALPAK AD-H (250 mm × 30 mm, 5μm); A = CO₂ and B = EtOH (0.1% NH₃H₂O); 38°C; 50mL/min; 15% B; 8.8 min run; 15 injections, Rt of Peak 1 = 6.27 min, Rt of Peak 2 = 7.28 min) to give 2-chloro-5-[5-fluoro-6-[(1R)-2,2,2-trifluoro-1-methyl-ethoxy]-3-pyridyl]pyrazine (70 mg, 0.21 mmol) (Peak 1, Rt = 2.02 min in SFC) as a solid and 2-chloro-5-[5-fluoro-6-[(1S)-2,2,2-trifluoro-1-methyl-ethoxy]-3-pyridyl]pyrazine (70 mg, 0.22 mmol) (Peak 2, Rt = 2.28 min in SFC) as a solid.

[0582] Note: the enantiomers were randomly assigned.

[0583] LCMS Rt = 1.27 min in 2.0 min chromatography, 10-80AB, purity 98.05%, MS ESI calcd. for C₁₂H₉ClF₄N₃O [M+H]⁺ 322.0, found 321.9.

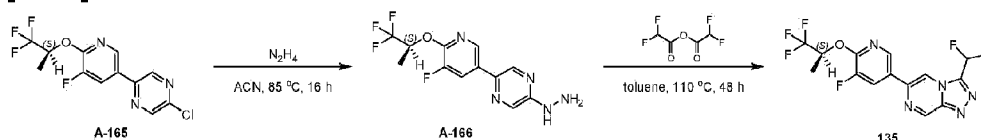
[0584] LCMS Rt = 1.25 min in 2.0 min chromatography, 10-80AB, purity 100%, MS ESI calcd. for C₁₂H₉ClF₄N₃O [M+H]⁺ 322.0, found 321.9.

[0585] A mixture of 2-chloro-5-[5-fluoro-6-[(1R)-2,2,2-trifluoro-1-methyl-ethoxy]-3-pyridyl]pyrazine (70 mg, 0.22 mmol) and hydrazine (139.5 mg, 4.35 mmol) in MeCN (5 mL) was stirred at 85 °C for 16 hours. After cooling to r.t., the mixture was concentrated to give the crude product (65 mg, 0.20 mmol) as a solid, which was used directly without any further purification. LCMS Rt = 0.72 min in 1.5 min chromatography, 5-95AB, purity 67.77%, MS ESI calcd. for C₁₂H₁₂F₄N₅O [M+H]⁺ 318.1, found 317.9.

[0586] To a mixture of [5-[5-fluoro-6-[(1R)-2,2,2-trifluoro-1-methyl-ethoxy]-3-pyridyl]pyrazin-2-yl]hydrazine (65 mg, 0.20 mmol) in toluene (3 mL) was added (2,2-difluoroacetyl) 2,2-difluoroacetate (71.32 mg, 0.41 mmol), then the mixture was stirred at 110 °C for 48 hours. After cooling to r.t., the mixture was diluted with H₂O (20 mL), and the mixture was extracted with EtOAc (30 mL × 2). The combined organic phase was washed with water (10 mL) and brine (20 mL), dried over Na₂SO₄, filtered and concentrated to give the crude product. The crude product was purified by Prep-TLC (silica gel, PE:EtOAc = 4:1) to give the product (46 mg, 0.12 mmol) as a solid. ¹H NMR (400MHz, DMSO-*d*₆) δ_H = 9.69 (d, 1H), 9.28 (d, 1H), 8.78 (d, 1H), 8.52 (dd, 1H), 7.80 (t, 1H), 6.10 - 5.95 (m, 1H), 1.55 (d, 3H). LCMS R_t = 1.21 min in 2.0 min chromatography, 10-80AB, purity 100%, MS ESI calcd. for C₁₄H₁₀F₆N₅O [M+H]⁺ 378.1, found 377.9.

Example 122: Synthesis of compound 135

[0587]



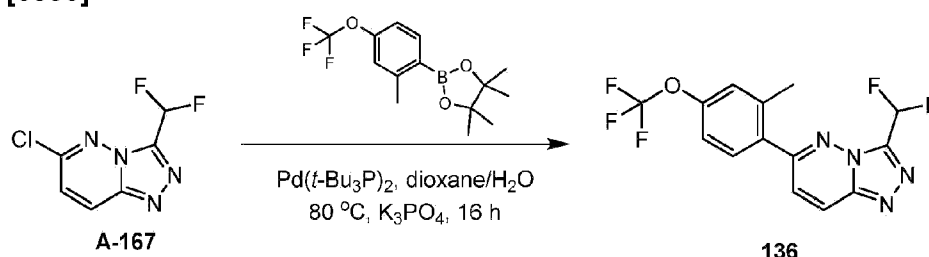
[0588] A mixture of 2-chloro-5-[5-fluoro-6-[(1S)-2,2,2-trifluoro-1-methyl-ethoxy]-3-pyridyl]pyrazine (70 mg, 0.22 mmol) and hydrazine (139.5 mg, 4.35 mmol) in MeCN (5 mL) was stirred at 85 °C for 16 hours. After cooling to r.t., the mixture was concentrated to give the crude product (65 mg, 0.20 mmol) as a solid, which was used directly without any further purification. LCMS Rt = 0.71 min in 1.5 min chromatography, 5-95AB, purity 75.34%, MS ESI calcd. for C₁₂H₁₂F₄N₅O [M+H]⁺ 318.1, found 317.9.

[0589] To a mixture of [5-[5-fluoro-6-[(1S)-2,2,2-trifluoro-1-methyl-ethoxy]-3-pyridyl]pyrazin-2-yl]hydrazine (65 mg, 0.20 mmol) in toluene (3 mL) was added (2,2-difluoroacetyl) 2,2-difluoroacetate (71.32 mg, 0.41 mmol), then the mixture was stirred at 110 °C for 48 hours. After cooling to r.t., the mixture was diluted with H₂O (20 mL), and the mixture was extracted with EtOAc (30 mL × 2). The combined organic phase was washed with water (10 mL) and

brine (20 mL), dried over Na_2SO_4 , filtered and concentrated to give the crude product. The crude product was purified by Prep-TLC (silica gel, PE : EtOAc = 4 : 1) to give the product (48 mg, 0.13 mmol) as a solid. ^1H NMR (400MHz, $\text{DMSO}-d_6$) δ_{H} = 9.69 (d, 1H), 9.28 (d, 1H), 8.78 (d, 1H), 8.52 (dd, 1H), 7.80 (t, 1H), 6.10 - 5.94 (m, 1H), 1.55 (d, 3H). LCMS R_t = 1.20 min in 2.0 min chromatography, 10-80AB, purity 100%, MS ESI calcd. for $\text{C}_{14}\text{H}_{10}\text{F}_6\text{N}_5\text{O}$ $[\text{M}+\text{H}]^+$ 378.1, found 378.0.

Example 123: Synthesis of Compound 136 (provided for reference purposes)

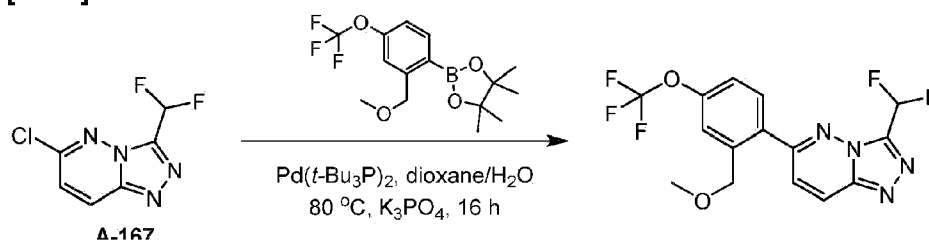
[0590]



[0591] A mixture of 6-chloro-3-(difluoromethyl)-[1,2,4]triazolo[4,3-b]pyridazine (100 mg, 0.49 mmol), 4,4,5,5-tetramethyl-2-[2-methyl-4-(trifluoromethoxy)phenyl]-1,3,2-dioxaborolane (177.22 mg, 0.59 mmol), K_3PO_4 (207.57 mg, 0.98 mmol) and $\text{Pd}(t\text{-Bu}_3\text{P})_2$ (37.47 mg, 0.07 mmol) in 1,4-dioxane (5 mL) and water (0.50 mL) was stirred at $80\text{ }^\circ\text{C}$ under N_2 for 16 hours to give a suspension. The mixture was cooled to room temperature and filtered through Celite. The filtrate was concentrated to give a residue. The residue was re-dissolved in EtOAc (20 mL), washed with water (10 mL $\times$ 2), brine (10 mL $\times$ 2), dried over anhydrous Na_2SO_4 , filtered and concentrated to give the crude product. The crude product was purified by flash chromatography on silica gel (EtOAc in PE = 10% to 30% to 50%) to give the product (87.09 mg, 0.25 mmol) as a solid. ^1H NMR (400MHz, $\text{MeOD}-d_4$) δ_{H} = 8.41 (d, 1H), 7.75 - 7.64 (m, 2H), 7.61 - 7.29 (m, 3H), 2.51 (s, 3H). LCMS R_t = 1.13 min in 2.0 min chromatography, 10-80AB, purity 98.84%, MS ESI calcd. for $\text{C}_{14}\text{H}_{10}\text{F}_5\text{N}_4\text{O}$ $[\text{M}+\text{H}]^+$ 345.1, found 344.9.

Example 124: Synthesis of Compound 137 (provided for reference purposes)

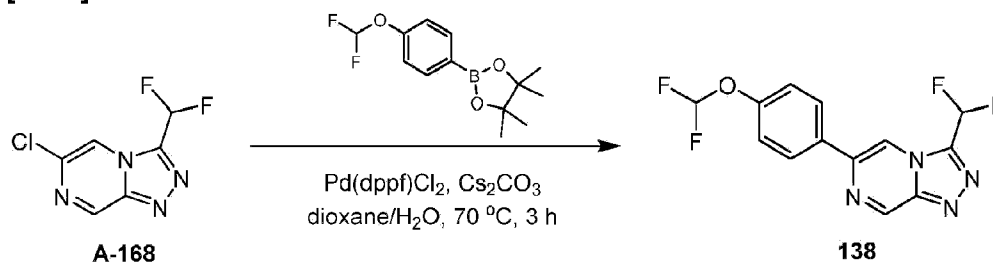
[0592]



[0593] A mixture of 6-chloro-3-(difluoromethyl)-[1,2,4]triazolo[4,3-b]pyridazine (100 mg, 0.49 mmol), 2-[2-(methoxymethyl)-4-(trifluoromethoxy)phenyl]-4,4,5,5-tetramethyl-1,3,2-dioxaborolane (194.83 mg, 0.59 mmol), K_3PO_4 (207.57 mg, 0.98 mmol) and $Pd(t-Bu_3P)_2$ (37.47 mg, 0.07 mmol) in 1,4-dioxane (5 mL) and water (0.50 mL) was stirred at 80 °C under N_2 for 16 hours to give a suspension. The mixture was cooled to room temperature and filtered through Celite. The filtrate was concentrated to give a residue. The residue was re-dissolved in EtOAc (20 mL), washed with water (10 mL $\times$ 2), brine (10 mL $\times$ 2), dried over anhydrous Na_2SO_4 , filtered and concentrated to give the crude product. The crude product was purified by flash chromatography on silica gel (EtOAc in PE = 10% to 30% to 50%) to give the product (22.42 mg, 59.9 μ mol) as a solid. ^1H NMR (400MHz, $DMSO-d_6$) δ_H = 8.62 (d, 1H), 7.88 - 7.51 (m, 5H), 4.67 (s, 2H), 3.23 (s, 3H). LCMS R_t = 1.12 min in 2.0 min chromatography, 10-80AB, purity 100%, MS ESI calcd. for $C_{15}H_{12}F_5N_4O_2$ $[M+H]^+$ 375.1, found 375.1.

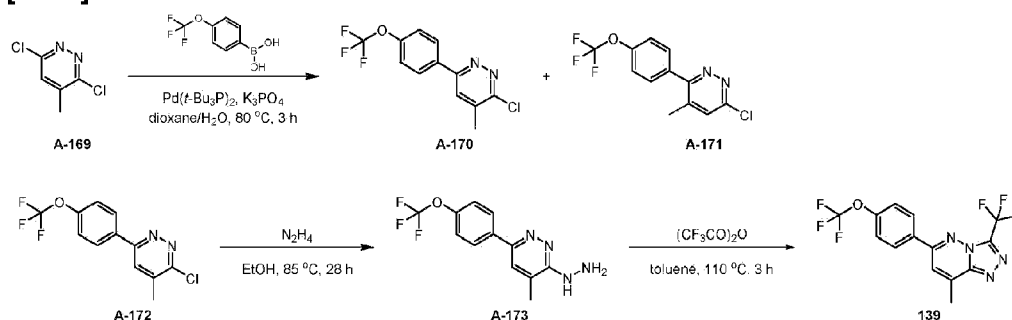
Example 125: Synthesis of Compound 138 (provided for reference purposes)

[0594]



[0595] A mixture of 6-chloro-3-(difluoromethyl)-[1,2,4]triazolo[4,3-a]pyrazine (100 mg, 0.49 mmol), 2-[4-(difluoromethoxy)phenyl]-4,4,5,5-tetramethyl-1,3,2-dioxaborolane (158.44 mg, 0.59 mmol), Cs_2CO_3 (318.54 mg, 0.98 mmol) and $Pd(dppf)Cl_2$ (53.65 mg, 0.07 mmol) in 1,4-Dioxane (5 mL) and Water (0.50 mL) was stirred under N_2 at 70 °C for 3 hours to give a suspension. The mixture was cooled to room temperature and filtered through Celite. The filtrate was concentrated to give a residue. The residue was dissolved in EtOAc (20 mL), washed with water (10 mL $\times$ 2), brine (10 mL $\times$ 2), dried over anhydrous Na_2SO_4 , filtered and concentrated to give the crude product. The crude product was purified by flash chromatography on silica gel (EtOAc in PE = 10% to 30% to 50%) to give the product (90.42 mg, 0.29 mmol) as a solid. ^1H NMR (400MHz, $DMSO-d_6$) δ_H = 9.67 (s, 1H), 9.18 (d, 1H), 8.19 (d, 2H), 7.85 (t, 1H), 7.58 - 7.16 (m, 3H). LCMS R_t = 1.02 min in 2.0 min chromatography, 10-80AB, purity 100%, MS ESI calcd. for $C_{13}H_9F_4N_4O$ $[M+H]^+$ 313.1, found 312.9.

Example 126: Synthesis of Compound 139 (provided for reference purposes)

[0596]

[0597] A mixture of 3,6-dichloro-4-methyl-pyridazine (1.4 g, 8.59 mmol), [4-(trifluoromethoxy)phenyl]boronic acid (1.65 g, 8.01 mmol), Pd(*t*-Bu₃P)₂ (265 mg, 0.52 mmol) and K₃PO₄ (3.1 g, 14.6 mmol) in 1,4-dioxane (80 mL) and water (15 mL) was stirred at 80 °C for 3 hours under N₂. After cooling to r.t., the mixture was concentrated. The residue was diluted with H₂O (50 mL), and the mixture was extracted with EtOAc (100 mL × 2). The combined organic phase was washed with water (50 mL) and brine (50 mL), dried over Na₂SO₄, filtered and concentrated to give the crude product. The crude product was purified by flash chromatography on silica gel (EtOAc in PE = 0% to 4% to 8%) to give impure 3-chloro-4-methyl-6-[4-(trifluoromethoxy)phenyl]pyridazine (1400 mg, 2.23 mmol) as a solid and 6-chloro-4-methyl-3-[4-(trifluoromethoxy)phenyl]pyridazine (600 mg, 1.87 mmol) as a solid.

[0598] 3-chloro-4-methyl-6-[4-(trifluoromethoxy)phenyl]pyridazine LCMS Rt = 2.68 min in 4.0 min chromatography, 10-80AB, purity 46.02%, MS ESI calcd. for C₁₂H₉ClF₃N₂O [M+H]⁺ 289.0, found 288.9.

[0599] 6-chloro-4-methyl-3-[4-(trifluoromethoxy)phenyl]pyridazine ¹H NMR (400MHz, CDCl₃) δ_H = 8.62 (d, 2H), 8.46 (s, 1H), 8.37 (d, 2H), 2.40 (s, 3H). LCMS Rt = 2.54 min in 4.0 min chromatography, 10-80AB, purity 89.88%, MS ESI calcd. for C₁₂H₉ClF₃N₂O [M+H]⁺ 289.0, found 288.9.

[0600] To a mixture of 3-chloro-4-methyl-6-[4-(trifluoromethoxy)phenyl]pyridazine (700 mg, 2.43 mmol) in ethanol (20 mL) was added hydrazine (2.33 g, 72.75 mmol), then the mixture was stirred at 85 °C for 28 hours. After cooling to r.t., the mixture was concentrated to give the crude product (680 mg, 2.39 mmol as a solid, which was used directly without any further purification. LCMS Rt = 0.71 min in 1.5 min chromatography, 5-95AB, purity 21.62%, MS ESI calcd. for C₁₂H₁₂F₃N₄O [M+H]⁺ 285.1, found 284.9.

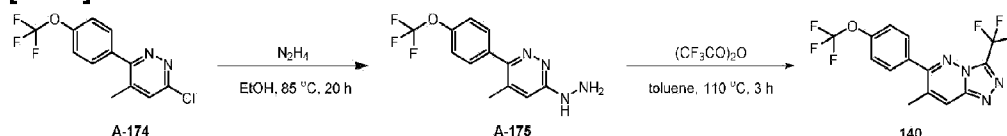
[0601] To a mixture of [4-methyl-6-[4-(trifluoromethoxy)phenyl]pyridazin-3-yl]hydrazine (680 mg, 2.39 mmol) in toluene (15 mL) was added (2,2,2-trifluoroacetyl) 2,2,2-trifluoroacetate (1.0

g, 4.78 mmol), then the mixture was stirred at 110 °C for 3 hours. After cooling to r.t., the mixture was diluted with H₂O (20 mL) and sat.Na₂CO₃ (10 mL), and the mixture was extracted with EtOAc (30 mL × 2). The combined organic phase was washed with water (20 mL) and brine (20 mL), dried over Na₂SO₄, filtered and concentrated to give the crude product. The crude product was purified by flash chromatography on silica gel (EtOAc in PE = 0% to 25% to 50%) to give the impure product (310 mg, 0.43 mmol) as a solid.

[0602] The impure product (80 mg, 0.22 mmol) was purified by prep-HPLC [Waters Xbridge (150 mm × 25 mm, 5 μm) A = H₂O (0.05% NH₄OH) and B = CH₃CN; 55-85 %B over 7 minutes] to give the product (27.05 mg, 74.7 μmol) as a solid. ¹H NMR (400MHz, CDCl₃) δ_H = 8.07 (d, 2H), 7.52 (d, 1H), 7.42 (d, 2H), 2.88 (d, 3H). LCMS R_t = 1.23 min in 2.0 min chromatography, 10-80AB, purity 100%, MS ESI calcd. for C₁₄H₉F₆N₄O [M+H]⁺ 363.1, found 363.0.

Example 127: Synthesis of Compound 140 (provided for reference purposes)

[0603]



[0604] To a mixture of 6-chloro-4-methyl-3-[4-(trifluoromethoxy)phenyl]pyridazine (300 mg, 1.04 mmol) in rthanol (10 mL) was added hydrazine (666.2 mg, 20.79 mmol), then the mixture was stirred at 85 °C for 20 hours. After cooling to r.t., the mixture was concentrated to give the crude product (290 mg, 0.73 mmol) as a solid. LCMS R_t = 0.70 min in 1.5 min chromatography, 5-95AB, purity 71.37%, MS ESI calcd. for C₁₂H₁₂F₃N₄O [M+H]⁺ 285.1, found 284.9.

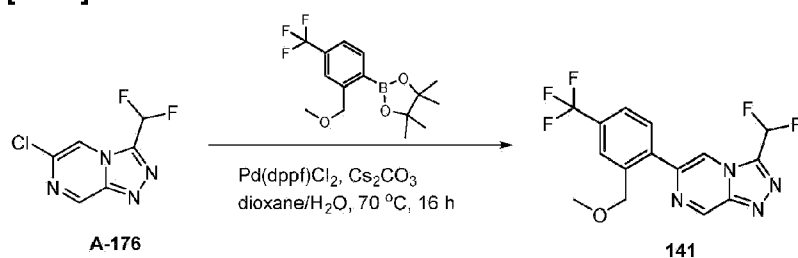
[0605] To a mixture of [5-methyl-6-[4-(trifluoromethoxy)phenyl]pyridazin-3-yl]hydrazine (290 mg, 1.02 mmol) in toluene (10 mL) was added (2,2,2-trifluoroacetyl) 2,2,2-trifluoroacetate (428.57 mg, 2.04 mmol), then the mixture was stirred at 110 °C for 3 hours. After cooling to r.t., the mixture was diluted with H₂O (20 mL) and sat.Na₂CO₃ (10 mL), and the mixture was extracted with EtOAc (30 mL × 2). The combined organic phase was washed with water (20 mL) and brine (20 mL), dried over Na₂SO₄, filtered and concentrated to give the crude product. The crude product was purified by flash chromatography on silica gel (EtOAc in PE = 0% to 25% to 50%) to give the product (220 mg, 0.59 mmol) as a solid.

[0606] The impure product (50 mg, 0.14 mmol) was triturated from *i*-Pr₂O (2 mL) and dried in oven to give the pure product (32.72 mg, 90.3 μmol) as a solid. ¹H NMR (400MHz CDCl₃) δ_H =

8.09 (d, 1H), 7.61 (d, 2H), 7.42 (d, 2H), 2.46 (d, 3H). LCMS R_t = 1.25 min in 2.0 min chromatography, 10-80AB, purity 100%, MS ESI calcd. for $C_{14}H_9F_6N_4O$ $[M+H]^+$ 363.1, found 363.1.

Example 128: Synthesis of Compound 141 (provided for reference purposes)

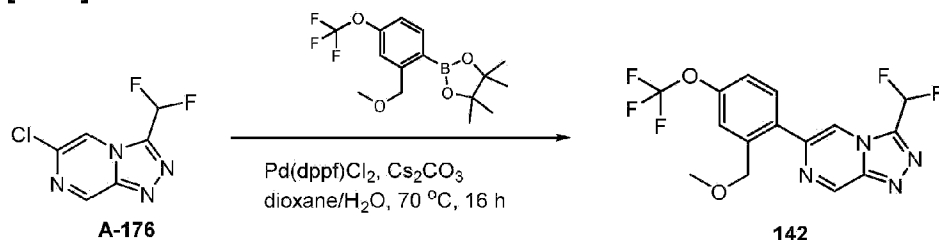
[0607]



[0608] A mixture of 6-chloro-3-(difluoromethyl)-[1,2,4]triazolo[4,3-a]pyrazine (100 mg, 0.49 mmol), 2-[2-(methoxymethyl)-4-(trifluoromethyl)phenyl]-4,4,5,5-tetramethyl-1,3,2-dioxaborolane (185.44 mg, 0.59 mmol), Cs_2CO_3 (318.54 mg, 0.98 mmol) and $Pd(dppf)Cl_2$ (53.65 mg, 0.07 mmol) in 1,4-dioxane (3 mL) and water (0.50 mL) was stirred at 70 °C under N_2 for 16 hours. After cooling to r.t., the suspension was diluted with EtOAc (10 mL), filtered through silica gel, eluted with EtOAc (20 mL). The combined filtrates were concentrated to give the crude product. The crude product was purified by flash chromatography on silica gel (EtOAc in PE = 70% to 100%) to give the product (88.81 mg, 0.25 mmol) as a solid. ^1H NMR (400MHz, $DMSO-d_6 + D_2O$) δ_H = 9.65 (d, 1H), 8.88 (d, 1H), 7.95 - 7.65 (m, 4H), 4.57 (s, 2H), 3.30 (s, 3H). LCMS R_t = 1.08 min in 2 min chromatography, 10-80AB, purity 100%, MS ESI calcd. for $C_{15}H_{12}F_5N_4O$ $[M+H]^+$ 359.1, found 359.0.

Example 129: Synthesis of Compound 142 (provided for reference purposes)

[0609]

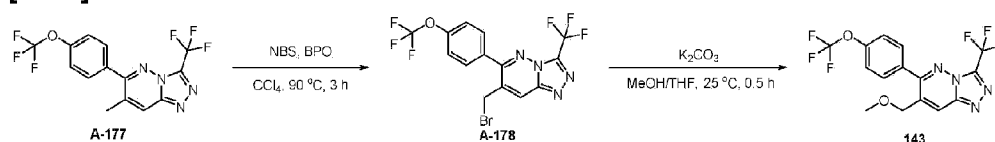


[0610] A mixture of 6-chloro-3-(difluoromethyl)-[1,2,4]triazolo[4,3-a]pyrazine (100 mg, 0.49 mmol), 2-[2-(methoxymethyl)-4-(trifluoromethoxy)phenyl]-4,4,5,5-tetramethyl-1,3,2-

dioxaborolane (194.83 mg, 0.59 mmol), Cs₂CO₃ (318.54 mg, 0.98 mmol) and Pd(dppf)Cl₂ (53.65 mg, 0.07 mmol) in 1,4-dioxane (3 mL) and water (0.50 mL) was stirred at 70 °C under N₂ for 16 hours. After cooling to r.t., the suspension was diluted with EtOAc (10 mL), filtered through silica gel, eluted with EtOAc (20 mL). The combined filtrates were concentrated to give the crude product. The crude product was purified by flash chromatography on silica gel (EtOAc in PE = 70% to 100%) to give the product (48.50 mg, 0.13 mmol) as a solid. ¹H NMR (400MHz, DMSO-*d*₆+ D₂O) δ_H = 9.52 (s, 1H), 8.72 (s, 1H), 7.81 - 7.52 (m, 2H), 7.50 - 7.38 (m, 2H), 4.45 (s, 2H), 3.24 (s, 3H). LCMS R_t = 1.10 min in 2 min chromatography, 10-80AB, purity 100%, MS ESI calcd. for C₁₅H₁₂F₅N₄O₂ [M+H]⁺ 375.1, found 375.0.

Example 130: Synthesis of Compound 143 (provided for reference purposes)

[0611]

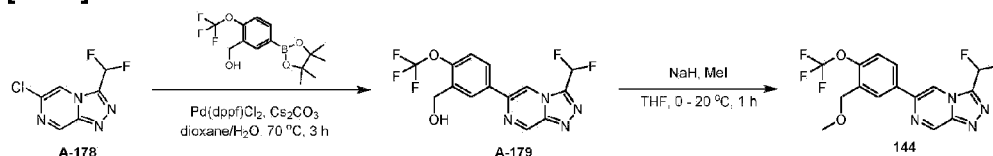


[0612] To a mixture of 7-methyl-6-[4-(trifluoromethoxy)phenyl]-3-(trifluoromethyl)-[1,2,4]triazolo[4,3-b]pyridazine (150 mg, 0.41 mmol) and NBS (110.55 mg, 0.62 mmol) in carbon tetrachloride (5 mL) was added BPO (100.31 mg, 0.41 mmol) at 90 °C, then the mixture was stirred at 90 °C for 3 hours. After cooling to r.t., the mixture was diluted with H₂O (20 mL), and the mixture was extracted with EtOAc (30 mL × 2). The combined organic phase was washed with water (20 mL) and brine (20 mL), dried over Na₂SO₄, filtered and concentrated to give the crude product. The crude product was purified by Prep-TLC (silica gel, PE:EtOAc = 2:1) to give the impure product (85 mg, 0.17 mmol) as a solid. LCMS R_t = 1.28 min in 2.0 min chromatography, 10-80AB, purity 90.79%, MS ESI calcd. for C₁₄H₈BrF₆N₄O [M+H+2]⁺ 443.0, found 443.1.

[0613] The mixture of 7-(bromomethyl)-6-[4-(trifluoromethoxy)phenyl]-3-(trifluoromethyl)-[1,2,4]triazolo[4,3-b]pyridazine (80 mg, 0.18 mmol) and K₂CO₃ (50.13 mg, 0.36 mmol) in THF (3 mL) and Methanol (3 mL) was stirred at 25 °C for 0.5 hour. The mixture was quenched with sat. NH₄Cl (10 mL) and extracted with EtOAc (30 mL × 2). The combined organic phase was washed with brine (15 mL), dried over Na₂SO₄, filtered and concentrated to give the crude product. The crude product was purified by Prep-TLC (silica gel, PE : EtOAc = 2 : 1) to give the product (29.75 mg, 75.8 μmol) as a solid. ¹H NMR (400MHz, CDCl₃) δ_H = 8.42 (t, 1H), 7.63 (d, 2H), 7.42 (d, 2H), 4.39 (d, 2H), 3.49 (s, 3H). LCMS R_t = 1.17 min in 2.0 min chromatography, 10-80AB, purity 100%, MS ESI calcd. for C₁₅H₁₁F₆N₄O₂ [M+H]⁺ 393.1, found 393.0.

Example 131: Synthesis of Compound 144 (provided for reference purposes)

[0614]

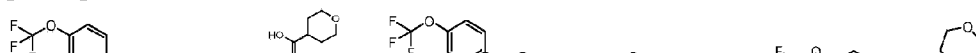


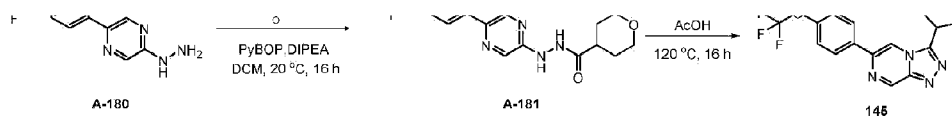
[0615] A mixture of 6-chloro-3-(difluoromethyl)-[1,2,4]triazolo[4,3-a]pyrazine (100 mg, 0.49 mmol), [5-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-2-(trifluoromethoxy)phenyl]methanol (233.26 mg, 0.73 mmol), Cs_2CO_3 (318.54 mg, 0.98 mmol) and Pd(dppf)Cl_2 (53.65 mg, 0.07 mmol) in 1,4-dioxane (5 mL) and water (0.50 mL) was stirred at 70°C under N_2 for 3 hours to give a suspension. The mixture was cooled to room temperature and filtered through Celite. The filtrate was concentrated to give a residue. The residue was re-dissolved in EtOAc (20 mL), washed with water ($10\text{ mL} \times 2$), brine ($10\text{ mL} \times 2$), dried over anhydrous Na_2SO_4 , filtered and concentrated to give the crude product. The crude product was purified by flash chromatography on silica gel (EtOAc in PE = 10% to 30% to 50%) to give the product (90 mg, 0.24 mmol) as a solid. ^1H NMR (400MHz DMSO- d_6) δ_{H} = 9.69 (d, 1H), 9.20 (d, 1H), 8.37 (d, 1H), 8.13 (dd, 1H), 7.88 (t, 1H), 7.51 (dd, 1H), 5.54 (t, 1H), 4.66 (d, 2H). LCMS R_t = 0.76 min in 1.5 min chromatography, 5-95AB, purity 97.04%, MS ESI calcd. for $\text{C}_{14}\text{H}_{10}\text{F}_5\text{N}_4\text{O}_2$ $[\text{M}+\text{H}]^+$ 361.1, found 361.0.

[0616] To a mixture of [5-[3-(difluoromethyl)-[1,2,4]triazolo[4,3-a]pyrazin-6-yl]-2-(trifluoromethoxy)phenyl]methanol (80 mg, 0.22 mmol) in THF (3 mL) was added NaH (13.32 mg, 0.33 mmol) at 0°C . To the mixture was added iodomethane (94.56 mg, 0.67 mmol). The resulting mixture was stirred at 20°C for 1 hour. To the reaction mixture was added saturated NH_4Cl aqueous (20 mL). The resulting mixture was extracted with EtOAc ($20\text{ mL} \times 2$). After separation, the combined organic phase was washed with water ($20\text{ mL} \times 2$), brine ($20\text{ mL} \times 2$), dried over anhydrous Na_2SO_4 , filtered and concentrated to give the crude product. The crude product was purified by flash chromatography on silica gel (EtOAc in PE = 0% to 10% to 20%) to give the product (42.34 mg, 113.1 μmol) as a solid. ^1H NMR (400MHz, DMSO- d_6) δ_{H} = 9.69 (s, 1H), 9.25 (d, 1H), 8.31 (d, 1H), 8.19 (dd, 1H), 7.87 (t, 1H), 7.56 (dd, 1H), 4.58 (s, 2H), 3.39 (s, 3H). LCMS R_t = 1.12 min in 2.0 min chromatography, 10-80AB, purity 100.00%, MS ESI calcd. for $\text{C}_{15}\text{H}_{12}\text{F}_5\text{N}_4\text{O}_2$ $[\text{M}+\text{H}]^+$ 375.1, found 375.0.

Example 132: Synthesis of Compound 145 (provided for reference purposes)

[0617]



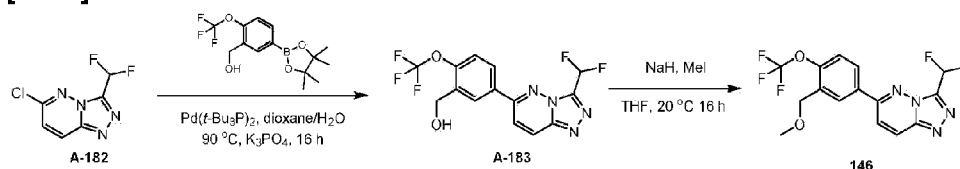


[0618] A mixture of [5-[4-(trifluoromethoxy)phenyl]pyrazin-2-yl]hydrazine (100 mg, 0.37 mmol), PyBOP (0.29 g, 0.56 mmol) in DCM (3 mL) was added tetrahydropyran-4-carboxylic acid (48.16 mg, 0.37 mmol) and DIPEA (0.19 mL, 1.11 mmol). The reaction mixture was stirred at 20 °C for 16 hours. The mixture was diluted with NH_4Cl (15 mL $\times$ 2) and extracted with CH_2Cl_2 (20 mL). The combined organic phase was washed with brine (10 mL), dried over Na_2SO_4 , filtered and concentrated to give the crude product (290 mg, 0.55 mmol). The crude product was used directly without any purification. LCMS R_t = 0.76 min in 1.5 min chromatography, 5-95 AB, purity 72.15%, MS ESI calcd. for $\text{C}_{17}\text{H}_{18}\text{F}_3\text{N}_4\text{O}_3$ $[\text{M}+\text{H}]^+$ 383.1, found 383.0.

[0619] A mixture of N'-[5-[4-(trifluoromethoxy)phenyl]pyrazin-2-yl]tetrahydropyran-4-carbohydrazide (290 mg, 0.76 mmol) in acetic acid (8 mL) was stirred at 120 °C for 16 hours. After cooling to r.t., the mixture was concentrated, the residue was diluted with EtOAc (20 mL), neutralized with sat. NaHCO_3 to pH=9 and extracted with EtOAc (20 mL $\times$ 2). Then the combined organic phase was washed with brine (15 mL), dried over Na_2SO_4 and concentrated to give the crude product. The crude product was purified by flash chromatography on silica gel (EtOAc in PE = 50% to 100%) to give the impure product. The impure product was purified by Prep-TLC (silica gel, PE : EA = 1 : 7) to give the product (28.60 mg, 0.08 mmol) as a solid. ^1H NMR (400MHz $\text{DMSO}-d_6$) δ_{H} = 9.48 (d, 1H), 9.14 (d, 1H), 8.26 (d, 2H), 7.54 (d, 2H), 4.04 - 3.99 (m, 2H), 3.81 - 3.70 (m, 1H), 3.63 - 3.54 (m, 2H), 2.03 - 1.87 (m, 4H). LCMS R_t = 1.08 min in 2 min chromatography, 10-80AB, purity 96.37%, MS ESI calcd. for $\text{C}_{17}\text{H}_{16}\text{F}_3\text{N}_4\text{O}_2$ $[\text{M}+\text{H}]^+$ 365.1, found 365.1.

Example 133: Synthesis of Compound 146 (provided for reference purposes)

[0620]



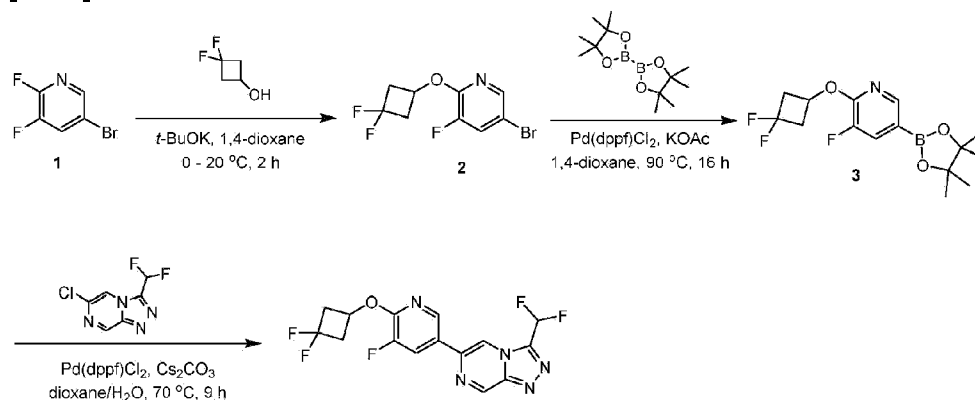
[0621] A mixture of 6-chloro-3-(difluoromethyl)-[1,2,4]triazolo[4,3-b]pyridazine (100 mg, 0.49 mmol), [5-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-2-(trifluoromethoxy)phenyl]methanol (155.50 mg, 0.49 mmol), Pd(*t*-Bu₃P)₂ (37.47 mg, 0.07 mmol) and K_3PO_4 (207.57 mg, 0.98 mmol) in water (0.2 mL) and 1,4-dioxane (2 mL) was stirred at 90 °C for 16 hours.. After cooling to r.t., the suspension was diluted with EtOAc (10 mL), filtered through silica gel and

eluted with EtOAc (20 mL). The combined filtrates were concentrated to give the crude product. The crude product was purified by flash chromatography on silica gel (EtOAc in PE = 20% to 70% to 100%) to give the product (55 mg, 0.15 mmol) as a solid. ^1H NMR (400MHz DMSO- d_6) δ_{H} = 8.63 (d, 1H), 8.33 (d, 1H), 8.18 - 8.09 (m, 2H), 7.77 (t, 1H), 7.62 - 7.55 (m, 1H), 5.59 (t, 1H), 4.67 (d, 2H).

[0622] To a mixture of [5-[3-(difluoromethyl)-[1,2,4]triazolo[4,3-b]pyridazin-6-yl]-2-(trifluoromethoxy)phenyl]methanol (45 mg, 0.12 mmol) in THF (2 mL) was added the NaH (6 mg, 0.15 mmol) at 0 °C, and the mixture was stirred for 30 minutes. Then iodomethane (53.19 mg, 0.37 mmol) was added. The mixture was stirred at 20 °C for 16 hours to give the brown mixture. The mixture was concentrated, the residue was diluted with EtOAc (20 mL), neutralized with HCl to pH = 3 and extracted with EtOAc (20 mL $\times$ 2). Then the combined organic phase was washed with brine (15 mL), dried over Na_2SO_4 and concentrated to give the crude product. The crude product was triturated from $i\text{-Pr}_2\text{O}$ (5 mL) to give the product (20.93 mg, 0.05 mmol) as a solid. ^1H NMR (400MHz, DMSO- d_6 + D_2O) δ_{H} = 8.57 (d, 1H), 8.24 (d, 1H), 8.20 - 8.15 (m, 1H), 8.11 (d, 1H), 7.91 - 7.58 (m, 2H), 4.56 (s, 2H), 3.37 (s, 3H). LCMS R_{t} = 1.13 min in 2 min chromatography, 10-80AB, purity 100%, MS ESI calcd. for $\text{C}_{15}\text{H}_{12}\text{F}_5\text{N}_4\text{O}_2$ $[\text{M}+\text{H}]^+$ 375.1, found 375.0.

Example 134: Synthesis of Compound 147

[0623]



[0624] To a mixture of 5-bromo-2,3-difluoro-pyridine (750 mg, 3.87 mmol) and 3,3-difluorocyclobutanol (501.5 mg, 4.64 mmol) in 1,4-dioxane (10 mL) was added $t\text{-BuOK}$ (867.69 mg, 7.73 mmol) under 0 °C. Then the mixture was stirred at 20 °C for 2 hours. The reaction was quenched with sat. NH_4Cl (10 mL), and the mixture was extracted with EtOAc (20 mL $\times$ 2). The combined organic phase was washed with brine (10 mL), dried over anhydrous Na_2SO_4 , filtered and concentrated to give the crude product. The crude product was purified by flash chromatography on silica gel (PE) to give the product (930 mg, 3.29 mmol) as colorless oil. ^1H

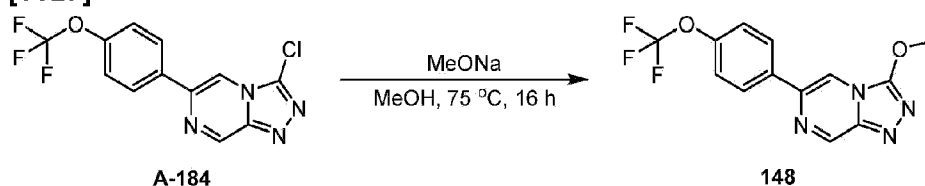
NMR (400MHz, CDCl₃) δ_H = 7.98 (d, 1H), 7.57-7.47 (m, 1H), 5.21-5.09 (m, 1H), 3.24-3.05 (m, 2H), 2.88-2.70 (m, 2H).

[0625] A mixture of 5-bromo-2-(3,3-difluorocyclobutoxy)-3-fluoro-pyridine (930 mg, 3.3 mmol), 4,4,5,5-tetramethyl-2-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-1,3,2-dioxaborolane (2.5 g, 9.89 mmol), KOAc (647.17 mg, 6.59 mmol) and Pd(dppf)Cl₂ (361.88 mg, 0.49 mmol) in 1,4-dioxane (20 mL) was stirred at 90°C under N₂ for 16 hours to give a suspension. The mixture was cooled to room temperature and filtered through Celite. The filtrate was concentrated to give a residue. The residue was re-dissolved in EtOAc (50 mL), washed with water (30 mL × 2), brine (30 mL × 2), dried over anhydrous Na₂SO₄, filtered and concentrated to give the crude product. The crude product was purified by flash chromatography on silica gel (EtOAc in PE = 0% to 3%) to give the product (1000 mg, 3.03 mmol) as a solid. ¹H NMR (400MHz, CDCl₃) δ_H = 8.25 (s, 1H), 7.66 (dd, 1H), 5.32-5.16 (m, 1H), 3.23-3.07 (m, 2H), 2.88-2.71 (m, 2H), 1.34 (s, 12H).

[0626] A mixture of 6-chloro-3-(difluoromethyl)-[1,2,4]triazolo[4,3-a]pyrazine (100 mg, 0.49 mmol), 2-(3,3-difluorocyclobutoxy)-3-fluoro-5-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)pyridine (241.34 mg, 0.73 mmol), Cs₂CO₃ (318.54 mg, 0.98 mmol) and Pd(dppf)Cl₂ (53.65 mg, 0.07 mmol) in 1,4-dioxane (5 mL) and water (0.50 mL) was stirred at 70 °C under N₂ for 9 hours to give a suspension. The mixture was cooled to room temperature and filtered through Celite. The filtrate was concentrated to give a residue. The residue was re-dissolved in EtOAc (20 mL), washed with water (10 mL × 2) and brine (10 mL × 2), dried over anhydrous Na₂SO₄, filtered and concentrated to give the crude product. The crude product was purified by flash chromatography on silica gel (EtOAc in PE = 10% to 30% to 50%) to give the impure product. The impure product was purified again by Prep-HPLC [Waters Xbridge (150 mm × 25 mm, 5 μ m) A = H₂O (10 mM NH₄HCO₃) and B = CH₃CN; 40-70 %B over 6 minutes] to give the product (108.25 mg, 291.6 μ mol) as a solid. ¹H NMR (400MHz, DMSO-*d*₆) δ_H = 9.68 (s, 1H), 9.25 (d, 1H), 8.74 (s, 1H), 8.44 (dd, 1H), 7.80 (t, 1H), 5.35-5.20 (m, 1H), 3.29-3.15 (m, 2H), 2.92 - 2.79 (m, 2H). LCMS R_t = 1.16 min in 2.0 min chromatography, 10-80AB, purity 98.90%, MS ESI calcd. for C₁₅H₁₁F₅N₅O [M+H]⁺ 372.1, found 372.1.

Example 135: Synthesis of Compound 148 (provided for reference purposes)

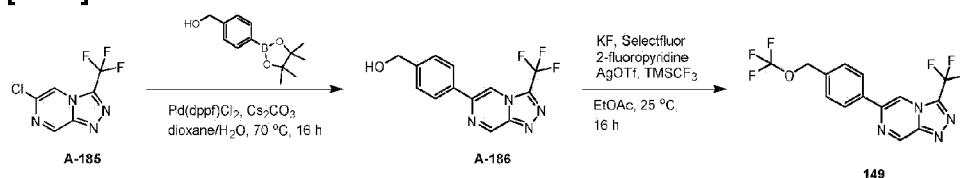
[0627]



[0628] A mixture of sodium methoxide (15.45 mg, 0.29 mmol) and 3-chloro-6-[4-(trifluoromethoxy)phenyl]-[1,2,4]triazolo[4,3-a]pyrazine (30 mg, 0.10 mmol) in Methanol (3 mL) was stirred at 75 °C for 16 hours. After cooling to r.t., the mixture was concentrated, the residue was diluted with EtOAc (10 mL) and sat.NH₄Cl (10 mL), and extracted with EtOAc (10 mL x 2). Then the combined organic phase was washed with brine (10 mL), dried over Na₂SO₄ and concentrated to give the crude product. The crude product was purified by Prep-HPLC (Waters Xbridge (150 mm x 25 mm, 5 µm) A = H₂O (0.05% NH₄OH) and B = CH₃CN; 41-65 % B over 6 minutes) to give the product (3.16 mg, 0.01 mmol) as a solid. ¹H NMR (400MHz, DMSO-*d*₆) δ_H = 9.31 (s, 1H), 8.72 (s, 1H), 8.22 (d, 2H), 7.48 (d, 2H), 4.32 (s, 3H). LCMS R_t = 1.07 min in 2 min chromatography, 10-80AB, purity 100%, MS ESI calcd. for C₁₃H₁₀F₃N₄O₂ [M+H]⁺ 311.1, found 310.9.

Example 136: Synthesis of Compound 149 (provided for reference purposes)

[0629]



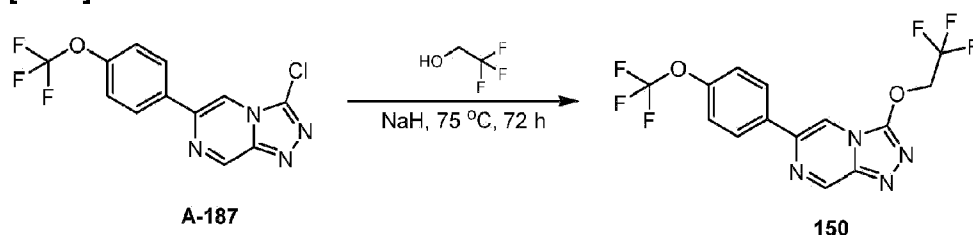
[0630] A mixture of 6-chloro-3-(trifluoromethyl)-[1,2,4]triazolo[4,3-a]pyrazine (100 mg, 0.45 mmol), [4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]methanol (210.37 mg, 0.90 mmol), Pd(dppf)Cl₂ (32.88 mg, 0.04 mmol) and Cs₂CO₃ (292.77 mg, 0.90 mmol) in 1,4-dioxane (3 mL) and water (0.15 mL) was stirred at 70 °C for 16 hours. After cooling to r.t., the mixture was filtered through Celite, and eluted with EtOAc (10 mL x 2). The filtrate was concentrated and diluted with EtOAc (10 mL), washed with water (10 mL x 2) and brine (10 mL), dried over Na₂SO₄, filtered and concentrated to give the crude product. The crude product was purified by flash chromatography on silica gel (EtOAc in PE = 30% to 80%) to give the product (29 mg, 0.10 mmol) as a solid. ¹H NMR (400MHz DMSO-*d*₆) δ_H = 9.76 (d, 1H), 8.96 (s, 1H), 8.15 (d, 2H), 7.49 (d, 2H), 5.31 (t, 1H), 4.58 (d, 2H). LCMS R_t = 0.68 min in 1.5 min chromatography, 5-95AB, purity 100%, MS ESI calcd. for C₁₃H₁₀F₃N₄O [M+H]⁺ 295.1, found 294.9.

[0631] To a mixture of AgOTf (558.89 mg, 2.18 mmol), KF (157.97 mg, 2.72 mmol), Selectfluor (385.29 mg, 1.09 mmol) and [4-[3-(trifluoromethyl)-[1,2,4]triazolo[4,3-a]pyrazin-6-yl]phenyl]methanol (80 mg, 0.27 mmol) in ethyl acetate (6 mL) was added 2-fluoropyridine (211.19 mg, 2.18 mmol) and trimethyl(trifluoromethyl)silane (193.3 mg, 1.36 mmol) under N₂, then the mixture was stirred at 25 °C for 16 hours. The mixture was filtered through Celite, eluted with EtOAc (30 mL x 2), the filtrate was concentrated to give the crude product. The

crude product was purified by flash chromatography on silica gel (EtOAc in PE = 0% to 50%) to give the impure product. The impure product was purified by Prep-HPLC (Waters Xbridge (150 mm × 25 mm, 5 μm) A = H₂O (10 mM NH₄HCO₃) and B = CH₃CN; 42 - 72% B over 7 minutes) to give the product (3.34 mg, 9.2 μmol) as a solid. ¹H NMR (400MHz CDCl₃) δ_H = 9.61 (d, 1H), 8.44 (s, 1H), 8.03 (d, 2H), 7.56 (d, 2H), 5.09 (s, 2H). LCMS R_t = 1.18 min in 2.0 min chromatography, 10-80AB, purity 100%, MS ESI calcd. for C₁₄H₉F₆N₄O [M+H]⁺ 363.1, found 363.0.

Example 137: Synthesis of Compound 150 (provided for reference purposes)

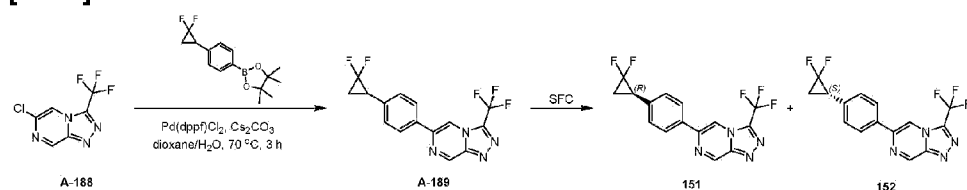
[0632]



[0633] A solution of 2,2,2-trifluoroethanol (0.8 mL, 0.50 mmol) in THF (0.50 mL) was added NaH (59.98 mg, 1.50 mmol) at 0 °C. Then 3-chloro-6-[4-(trifluoromethoxy)phenyl]-[1,2,4]triazolo[4,3-a]pyrazine (50 mg, 0.16 mmol) was added. The mixture was stirred at 75 °C for 72 hours. After cooling to r.t., the mixture was concentrated, the residue was diluted with EtOAc (15 mL) and NH₄Cl (15 mL), and extracted with EtOAc (15 mL × 2). Then the combined organic phase was washed with brine (10 mL), dried over Na₂SO₄ and concentrated to give the crude product. The crude product was purified by Prep-HPLC (Waters Xbridge (150 mm × 25 mm, 5 μm) A = H₂O (0.05% NH₄OH) and B = CH₃CN; 47-67 %B over 6 minutes) to give the product (21.12 mg, 55.80 μmol) as a solid. ¹H NMR (400MHz, DMSO-*d*₆) δ_H = 9.38 (d, 1H), 8.79 (d, 1H), 8.26 (d, 2H), 7.49 (br d, 2H), 5.41 (q, 2H). LCMS R_t = 1.18 min in 2 min chromatography, 10-80AB, purity 100%, MS ESI calcd. for C₁₄H₉F₆N₄O₂ [M+H]⁺ 379.1, found 379.0.

Example 138: Synthesis of Compounds 151 and 152 (provided for reference purposes)

[0634]



[0635] A mixture of 2-[4-(2,2-difluorocyclopropyl)phenyl]-4,4,5,5-tetramethyl-1,3,2-dioxaborolane (453.11 mg, 1.62 mmol), 6-chloro-3-(trifluoromethyl)-[1,2,4]triazolo[4,3-a]pyrazine (300 mg, 1.35 mmol), Pd(dppf)Cl₂ (197.26 mg, 0.27 mmol) and Cs₂CO₃ (878.32 mg, 2.7 mmol) in 1,4-dioxane (15 mL) and water (3 mL) was stirred at 70 °C for 3 hours. After cooling to r.t., the mixture was concentrated to a residue. The residue was diluted with H₂O (50 mL) and extracted with EtOAc (50 mL × 2). The combined organic phase was washed with brine (50 mL), dried over Na₂SO₄, filtered and concentrated to give the crude product. The crude product was purified by flash chromatography on silica gel (EtOAc in PE = 0% to 30%) to give the impure product. The impure product was purified by TLC (silica gel, PE : EtOAc = 3: 1) to give the product (50 mg). The product was analyzed by SFC and showed two peaks (Peak 1: Rt = 2.96 min, Peak 2: Rt = 3.30 min).

[0636] Method: Column: Chiralpak AD-3 150×4.6mm I.D., 3μm Mobile phase: A: CO₂ B: ethanol (0.05% DEA) Gradient: from 5% to 40% of B in 5 min and hold 40% for 2.5 min, then 5% of B for 2.5 min Flow rate: 2.5mL/min Column temp.: 35 °C.

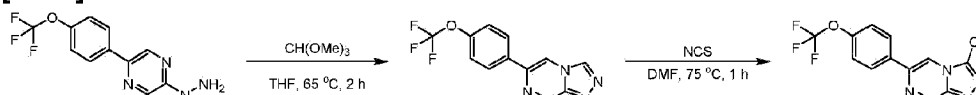
[0637] The product was separated by SFC (DAICEL CHIRALPAK AD-H(250 mm × 30 mm, 5 μm); A = CO₂ and B = methanol (0.1%NH₃H₂O MeOH); 38 °C; 50 mL/min; 30% B; 12 min run; 15 injections, Rt of peak 1 = 8.47 min, Rt of Peak 2 = 10.63 min) to give the product of 6-[4-[(1R)-2,2-difluorocyclopropyl]phenyl]-3-(trifluoromethyl)-[1,2,4]triazolo[4,3-a]pyrazine (10.35 mg, 0.03 mmol, 20.7% yield, 100% purity) (Peak 1, Rt = 2.96 min in SFC) as a solid and 6-[4-[(1S)-2,2-difluorocyclopropyl]phenyl]-3-(trifluoromethyl)-[1,2,4]triazolo[4,3-a]pyrazine (7.36 mg, 0.02 mmol, 14.56% yield, 98.94% purity) (Peak 2: Rt = 3.30 min in SFC) as a solid.

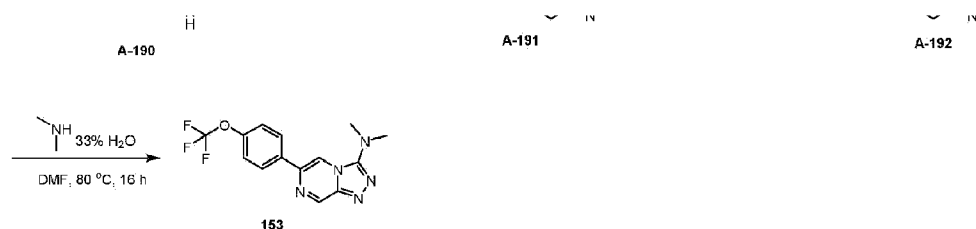
[0638] Compound 151 (peak 1): ¹H NMR (400MHz, CDCl₃) δ_H = 9.60 (d, 1H), 8.41 (s, 1H), 7.95 (d, 2H), 7.41 (d, 2H), 2.90 - 2.79 (m, 1H), 1.98 - 1.88 (m, 1H), 1.77 - 1.68 (m, 1H). LCMS Rt = 1.12 min in 2 min chromatography, 10-80AB, purity 100.00 %, MS ESI calcd. for C₁₅H₁₀F₅N₄ [M+H]⁺ 341.1, found 341.0.

[0639] Compound 152 (peak 2): ¹H NMR (400MHz, CDCl₃) δ_H = 9.60 (d, 1H), 8.41 (s, 1H), 7.95 (d, 2H), 7.41 (d, 2H), 2.89 - 2.79 (m, 1H), 1.99 - 1.87 (m, 1H), 1.77 - 1.67 (m, 1H). LCMS Rt = 1.13 min in 2 min chromatography, 10-80AB, purity 100.00 %, MS ESI calcd. for C₁₅H₁₀F₅N₄ [M+H]⁺ 341.1, found 341.0.

Example 139: Synthesis of Compound 153 (provided for reference purposes)

[0640]





[0641] To a solution of [5-[4-(trifluoromethoxy)phenyl]pyrazin-2-yl]hydrazine (2 g, 7.40 mmol) in THF (20 mL) was added trimethoxymethane (3.93 g, 37.01 mmol) and TFA (0.55 mL, 7.40 mmol). The reaction mixture was stirred at 65 °C for 2 hours. After cooling to r.t., the reaction mixture was concentrated to remove most of THF, then diluted with sat. NaHCO₃ (30 mL). The mixture was extracted with EtOAc (30 mL x 2). The combined organic phase was washed with brine (20 mL), dried over Na₂SO₄, filtered and concentrated to give the product (1600 mg, 5.71 mmol) as a solid. ¹H NMR (400MHz DMSO-*d*₆) δ_H = 9.54 (d, 1H), 9.46 (s, 1H), 9.23 (d, 1H), 8.16 (d, 2H), 7.54 (d, 2H).

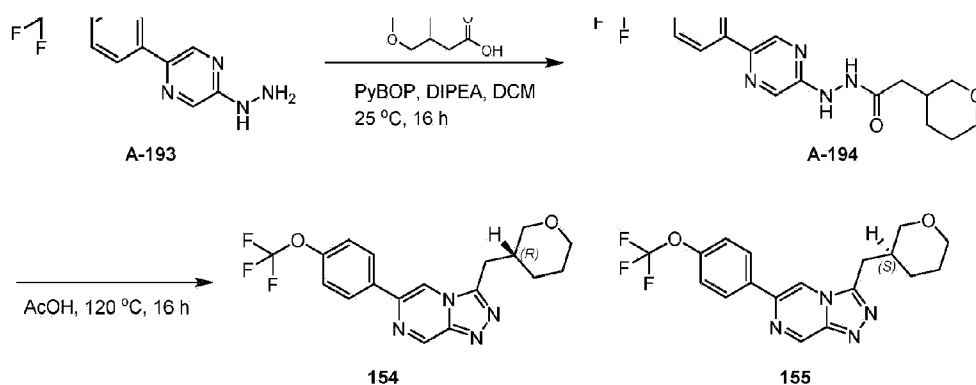
[0642] A mixture of 6-[4-(trifluoromethoxy)phenyl]-[1,2,4]triazolo[4,3-*a*]pyrazine (1 g, 3.57 mmol) and NCS (619.50 mg, 4.64 mmol) in DMF (10 mL) was stirred at 75 °C for 1 hour. After cooling to r.t., the mixture was diluted with H₂O (20 mL), and the mixture was extracted with EtOAc (20 mL x 2). The combined organic phase was washed with brine (20 mL), dried over Na₂SO₄, filtered and concentrated. The residue was purified by flash chromatography on silica gel (EtOAc in PE = 0% to 10% to 30%) to give the product (105 mg, 0.33 mmol) as a solid. ¹H NMR (400MHz, DMSO-*d*₆) δ_H = 9.57 (d, 1H), 9.01 (d, 1H), 8.30 (d, 2H), 7.53 (d, 2H).

[0643] A solution of 3-chloro-6-[4-(trifluoromethoxy)phenyl]-[1,2,4]triazolo[4,3-*a*]pyrazine (60 mg, 0.19 mmol) in DMF (1 mL) was added N-methylmethanamine (1 mL, 0.19 mmol, 33% in H₂O). The mixture was stirred at 80 °C for 16 hours. After cooling to r.t., the mixture was concentrated, the residue was diluted with EtOAc (15 mL) and NH₄Cl (15 mL), then extracted with EtOAc (15 mL x 2). Then the combined organic phase was washed with brine (15 mL), dried over Na₂SO₄ and concentrated to give the crude product. The crude product was purified by Prep-HPLC (Waters Xbridge (150 mm x 25 mm, 5 μm) A = H₂O (0.05% NH₄OH) and B = CH₃CN; 47-57% B over 6 minutes) to give the product (7.29 mg, 22.60 μmol) as a solid. ¹H NMR (400MHz, DMSO-*d*₆) δ_H = 9.50 (d, 1H), 9.01 (d, 1H), 8.21 (d, 2H), 7.48 (d, 2H), 3.11 (s, 6H). LCMS R_t = 1.18 min in 2 min chromatography, 10-80AB, purity 100%, MS ESI calcd. for C₁₄H₁₃F₃N₅O [M+H]⁺ 324.1, found 324.0.

Example 140: Synthesis of Compound 154 and 155 (provided for reference purposes)

[0644]





[0645] To a mixture of [5-[4-(trifluoromethoxy)phenyl]pyrazin-2-yl]hydrazine (200 mg, 0.74 mmol) and PyBOP (0.58 g, 1.11 mmol) in DCM (20 mL) was added the 2-tetrahydropyran-3-ylacetic acid (117.38 mg, 0.81 mmol) and DIPEA (0.39 mL, 2.22 mmol), and the mixture was stirred at 25 °C for 16 hours. The mixture was diluted with sat.NH₄Cl (80 mL), extracted with DCM (80 mL × 2). The combined organic phase was washed with brine (40 mL), dried over Na₂SO₄ and filtered. The filtrate was concentrated to give the crude product (460 mg, 0.70 mmol) as oil, which was used directly in next step without any purification. LCMS R_t = 0.84 min in 1.5 min chromatography, 5-95AB, purity 60.12%, MS ESI calcd. for C₁₈H₂₀F₃N₄O₃ [M+H]⁺ 397.1, found 397.3.

[0646] A mixture of 2-tetrahydropyran-3-yl-N'-[5-[4-(trifluoromethoxy)phenyl]pyrazin-2-yl]acetohydrazide (460 mg, 1.16 mmol) in acetic acid (20 mL) was stirred at 120 °C for 16 hours. The mixture was cooled to r.t., and concentrated to give the crude product. The crude product was diluted with EtOAc (10 mL), then basified with sat.NaHCO₃ to pH = 8 - 9, and extracted with EtOAc (20 mL × 2). The combined organic phase was washed with brine (15 mL), dried over Na₂SO₄, filtered and concentrated to give the crude product. The crude product was purified by Prep-HPLC (Waters Xbridge 150 mm × 25 mm, 5μm, A = H₂O (10 mM NH₄HCO₃) and B = CH₃CN; 40-70% B over 6 minutes) to give the product (90 mg, 0.24 mmol) as a solid. The product was analysed by SFC and showed two peaks (Peak1 R_t = 3.67 min, Peak2 R_t = 4.25 min).

[0647] Method: Column: Chiralcel OJ-H 150 mm × 4.6 mm I.D., 5 μm, Mobile phase: A:CO₂ B: ethanol (0.05% DEA), Gradient: hold 5% for 0.5 min, then from 5% to 40% of B in 3.5 min and hold 40% for 2.5 min, then 5% of B for 1.5 min, Flow rate: 3mL/min Column temp:40 °C.

[0648] The product was separated by SFC (DAICEL CHIRALCEL OJ-H (250 mm × 30 mm, 5 μm); A = CO₂ and B = EtOH (0.1% NH₃H₂O); 35°C; 60 mL/min; 40% B; 9 min run; 14 injections, R_t of peak 1 = 4.80 min, R_t of Peak 2 = 7.10 min) to give the product of 3-[[[(3R)-tetrahydropyran-3-yl]methyl]-6-[4-(trifluoromethoxy)phenyl]-[1,2,4]triazolo[4,3-a]pyrazine

[0649] (44.32 mg, 0.12 mmol) (Peak 1, R_t = 3.67 min in SFC) as a solid and 3-[[[(3S)-tetrahydropyran-3-yl]methyl]-6-[4-(trifluoromethoxy)phenyl]-[1,2,4]triazolo[4,3-a]pyrazine

(32.91 mg, 86.6 μ mol) (Peak 2, R_t = 4.25 min in SFC) as a solid.

[0650] Note: the enantiomers were randomly assigned.

[0651] Compound 154 (peak 1): ^1H NMR (400MHz, $\text{DMSO}-d_6+\text{D}_2\text{O}$) δ_{H} = 9.35 (d, 1H), 8.86 (d, 1H), 8.13 (d, 2H), 7.45 (d, 2H), 3.83 - 3.76 (m, 1H), 3.72 - 3.65 (m, 1H), 3.36 - 3.28 (m, 1H), 3.23 - 3.16 (m, 1H), 3.14 - 3.01 (m, 2H), 2.18 - 2.08 (m, 1H), 1.77 - 1.69 (m, 1H), 1.60 - 1.52 (m, 1H), 1.48 - 1.38 (m, 1H), 1.34 - 1.24 (m, 1H).

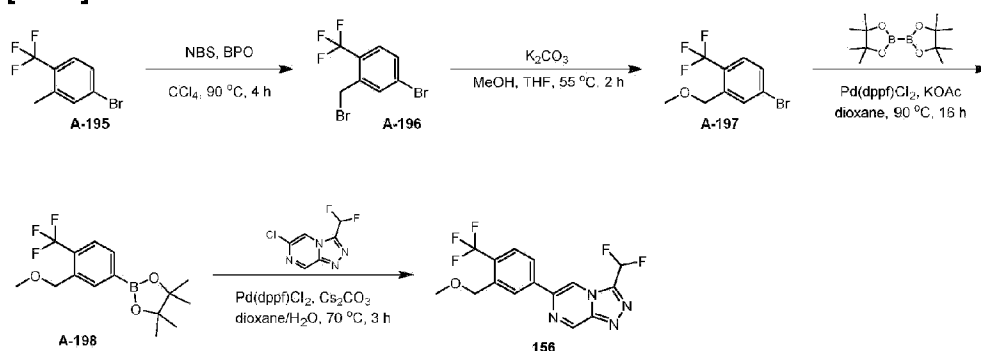
[0652] LCMS R_t = 1.10 min in 2.0 min chromatography, 10-80AB, purity 100%, MS ESI calcd. for $\text{C}_{18}\text{H}_{18}\text{F}_3\text{N}_4\text{O}_2$ $[\text{M}+\text{H}]^+$ 379.1, found 379.1.

[0653] Compound 155 (peak 2): ^1H NMR (400MHz, $\text{DMSO}-d_6+\text{D}_2\text{O}$) δ_{H} = 9.37 (d, 1H), 8.89 (d, 1H), 8.15 (d, 2H), 7.47 (d, 2H), 3.83 - 3.76 (m, 1H), 3.74 - 3.65 (m, 1H), 3.36 - 3.28 (m, 1H), 3.23 - 3.16 (m, 1H), 3.15 - 3.02 (m, 2H), 2.19 - 2.06 (m, 1H), 1.79 - 1.69 (m, 1H), 1.60 - 1.52 (m, 1H), 1.49 - 1.38 (m, 1H), 1.35 - 1.24 (m, 1H).

[0654] LCMS R_t = 1.10 min in 2.0 min chromatography, 10-80AB, purity 100%, MS ESI calcd. for $\text{C}_{18}\text{H}_{18}\text{F}_3\text{N}_4\text{O}_2$ $[\text{M}+\text{H}]^+$ 379.1, found 379.0.

Example 141: Synthesis of Compound 156 (provided for reference purposes)

[0655]



[0656] A mixture of 4-bromo-2-methyl-1-(trifluoromethyl)benzene (3 g, 12.55 mmol), NBS (2.23 g, 12.55 mmol) and BPO (152.01 mg, 0.63 mmol) in carbon tetrachloride (40 mL) was stirred at 90 $^\circ\text{C}$ for 4 hours. After cooling to 0 $^\circ\text{C}$, the mixture was filtered through Celite and elute with CH_2Cl_2 (20 mL $\times$ 2). The filtrate was concentrated to give the crude product. The crude product was purified by flash chromatography (PE) to give the product (3400 mg, 10.69 mmol) as colorless oil. ^1H NMR (400MHz, CDCl_3) δ_{H} = 7.76 (s, 1H), 7.59 - 7.54 (m, 1H), 7.53 - 7.50 (m, 1H), 4.58 (s, 2H).

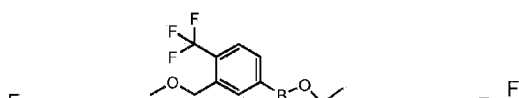
[0657] A mixture of K_2CO_3 (2.61 g, 18.87 mmol) and 4-bromo-2-(bromomethyl)-1-(trifluoromethyl)benzene (3 g, 9.44 mmol) in THF (60 mL) and methanol (60 mL) was stirred at 55 °C for 2 hours. After cooling to r.t., the mixture was concentrated to a residue. The residue was diluted with H_2O (50 mL) and extracted with EtOAc (50 mL $\times$ 2). The combined organic phase was washed with brine (50 mL), dried over Na_2SO_4 , filtered and concentrated to give the crude product. The crude product was purified by flash chromatography on silica gel (PE) to give the product (1500 mg, 5.57 mmol) as colorless oil. ^1H NMR (400MHz, $CDCl_3$) δ_H = 7.87 (s, 1H), 7.55 - 7.47 (m, 2H), 4.62 (s, 2H), 3.48 (s, 3H).

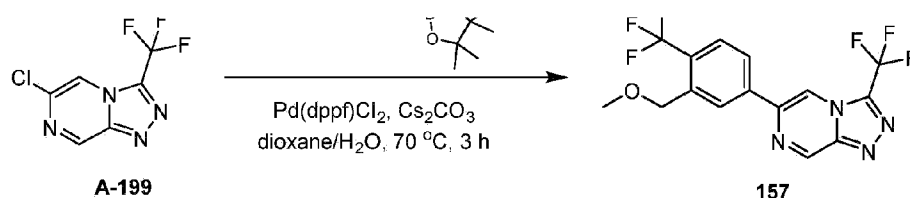
[0658] A mixture of 4-bromo-2-(methoxymethyl)-1-(trifluoromethyl)benzene (1500 mg, 5.57 mmol), 4,4,5,5-tetramethyl-2-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-1,3,2-dioxaborolane (4247.12 mg, 16.72 mmol), $Pd(dppf)Cl_2$ (815.84 mg, 1.11 mmol) and KOAc (1094.25 mg, 11.15 mmol) in 1,4-Dioxane (50 mL) was stirred at 90 °C for 16 hours. After cooling to r.t., the mixture was concentrated to a residue. The residue was diluted with H_2O (100 mL) and extracted with EtOAc (100 mL $\times$ 2). The combined organic phase was washed with brine (50 mL), dried over Na_2SO_4 , filtered and concentrated to give the crude product. The crude product was purified by flash chromatography on silica gel (EtOAc in PE = 0 to 2%) to give the product (800 mg, 2.5307 mmol) as oil. ^1H NMR (400MHz, $CDCl_3$) δ_H = 8.00 (s, 1H), 7.73 (d, 1H), 7.56 (d, 1H), 4.56 (s, 2H), 3.38 (s, 3H), 1.28 (s, 12H).

[0659] A mixture of 2-[3-(methoxymethyl)-4-(trifluoromethyl)phenyl]-4,4,5,5-tetramethyl-1,3,2-dioxaborolane (154.54 mg, 0.49 mmol), 6-chloro-3-(difluoromethyl)-[1,2,4]triazolo[4,3-a]pyrazine (100 mg, 0.49 mmol), $Pd(dppf)Cl_2$ (71.54 mg, 0.10 mmol) and Cs_2CO_3 (318.54 mg, 0.98 mmol) in water (0.50 mL) and 1,4-dioxane (3 mL) was stirred at 70 °C for 3 hours under N_2 . After cooling to r.t., the mixture was filtered through silica gel and eluted with EtOAc (5 mL $\times$ 2). The filtrate was concentrated and diluted with EtOAc (20 mL), washed with water (10 mL $\times$ 2) and brine (10 mL), dried over Na_2SO_4 , filtered and concentrated to give the crude product. The crude product was purified by Prep-HPLC [Waters Xbridge (150 mm $\times$ 25 mm, 5 μm) A = H_2O (0.05% NH_3H_2O) and B = CH_3CN ; 47-77 %B over 7 minutes] to give the product (35.94 mg, 0.10 mmol) as a solid. ^1H NMR (400MHz, $DMSO-d_6$) δ_H = 9.72 (d, 1H), 9.35 (s, 1H), 8.45 (s, 1H), 8.26 (br d, 1H), 8.03 - 7.73 (m, 2H), 4.67 (s, 2H), 3.42 (s, 3H). LCMS R_t = 1.09 min in 2.0 min chromatography, 10-80AB, purity 100.00 %, MS ESI calcd. for $C_{15}H_{12}F_5N_4O$ $[M+H]^+$ 359.1, found 359.0.

Example 142: Synthesis of Compound 157 (provided for reference purposes)

[0660]

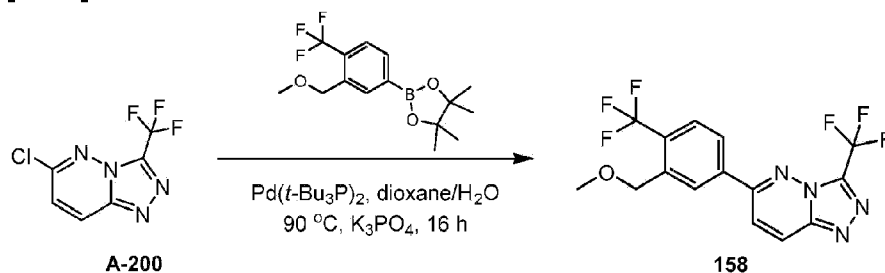




[0661] A mixture of 2-[3-(methoxymethyl)-4-(trifluoromethyl)phenyl]-4,4,5,5-tetramethyl-1,3,2-dioxaborolane (142.04 mg, 0.45 mmol), 6-chloro-3-(trifluoromethyl)-[1,2,4]triazolo[4,3-a]pyrazine (100 mg, 0.45 mmol), Pd(dppf)Cl_2 (65.75 mg, 0.09 mmol) and Cs_2CO_3 (292.77 mg, 0.90 mmol) in 1,4-dioxane (3 mL) and water (0.50 mL) was stirred at 70°C for 3 hours. After cooling to r.t., the mixture was filtered through silica gel and eluted with EtOAc (5 mL $\times$ 2). The filtrate was concentrated and diluted with EtOAc (20 mL), washed with water (10 mL $\times$ 2) and brine (10 mL), dried over Na_2SO_4 , filtered and concentrated to give the crude product. The crude product was purified by Prep-HPLC [Waters Xbridge (150 mm $\times$ 25 mm, 5 μm) A = H_2O (0.05% $\text{NH}_3\text{H}_2\text{O}$) and B = CH_3CN ; 50-80 %B over 7 minutes] to give the product (48.22 mg, 0.12 mmol) as a solid. ^1H NMR (400MHz, CDCl_3) δ_{H} = 9.63 (d, 1H), 8.51 (s, 1H), 8.30 (s, 1H), 8.03 (d, 1H), 7.83 (d, 1H), 4.75 (s, 2H), 3.55 (s, 3H). LCMS R_t = 1.14 min in 2.0 min chromatography, 10-80AB, purity 98.25 %, MS ESI calcd. for $\text{C}_{15}\text{H}_{11}\text{F}_6\text{N}_4\text{O}$ $[\text{M}+\text{H}]^+$ 377.1, found 377.0.

Example 143: Synthesis of Compound 158 (provided for reference purposes)

[0662]

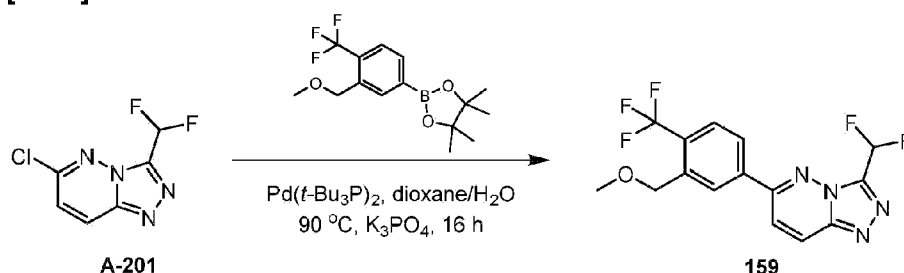


[0663] A mixture of 6-chloro-3-(trifluoromethyl)-[1,2,4]triazolo[4,3-b]pyridazine (100 mg, 0.45 mmol), 2-[3-(methoxymethyl)-4-(trifluoromethyl)phenyl]-4,4,5,5-tetramethyl-1,3,2-dioxaborolane (142.04 mg, 0.45 mmol), $\text{Pd}(t\text{-Bu}_3\text{P})_2$ (45.92 mg, 0.09 mmol) and K_3PO_4 (190.78 mg, 0.90 mmol) in 1,4-dioxane (3 mL) and water (0.50 mL) was stirred at 90°C for 16 hours. After cooling to r.t., the mixture was filtered through silica gel and eluted with EtOAc (5 mL $\times$ 2). The filtrate was concentrated and diluted with EtOAc (20 mL), washed with water (10 mL $\times$ 2) and brine (10 mL), dried over Na_2SO_4 , filtered and concentrated to give the crude product. The crude product was purified by Prep-HPLC [Xtimate C18 (150 mm $\times$ 25 mm, 5 μm) A = H_2O (0.04% $\text{NH}_3\text{H}_2\text{O}$ +10mM NH_4HCO_3) and B = CH_3CN ; 43-73 %B over 8.5 minutes] to

give the product (64.83 mg, 0.17 mmol) as a solid. ^1H NMR (400MHz, CDCl_3) δ_{H} = 8.36 (d, 1H), 8.31 (s, 1H), 8.08 (d, 1H), 7.88 - 7.80 (m, 2H), 4.76 (s, 2H), 3.55 (s, 3H). LCMS R_{t} = 1.16 min in 2.0 min chromatography, 10-80AB, purity 100.00 %, MS ESI calcd. for $\text{C}_{15}\text{H}_{11}\text{F}_6\text{N}_4\text{O}$ $[\text{M}+\text{H}]^+$ 377.1, found 377.1.

Example 144: Synthesis of Compound 159 (provided for reference purposes)

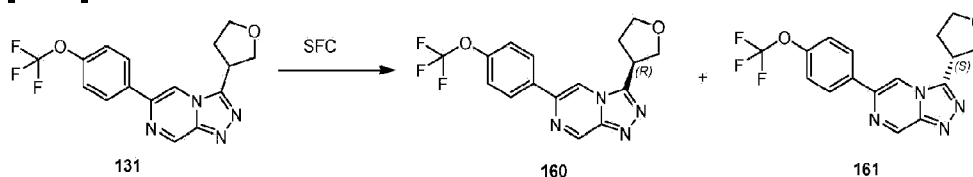
[0664]



[0665] A mixture of 6-chloro-3-(difluoromethyl)-[1,2,4]triazolo[4,3-b]pyridazine (100 mg, 0.49 mmol), 2-[3-(methoxymethyl)-4-(trifluoromethyl)phenyl]-4,4,5,5-tetramethyl-1,3,2-dioxaborolane (154.54 mg, 0.49 mmol), $\text{Pd}(\text{t-Bu}_3\text{P})_2$ (49.97 mg, 0.10 mmol) and K_3PO_4 (207.57 mg, 0.98 mmol) in 1,4-dioxane (3 mL) and water (0.50 mL) was stirred at 90 °C for 16 hours. After cooling to r.t., the mixture was filtered through silica gel and eluted with EtOAc (5 mL $\times$ 2). The filtrate was concentrated and diluted with EtOAc (20 mL), washed with water (10 mL $\times$ 2) and brine (10 mL), dried over Na_2SO_4 , filtered and concentrated to give the crude product. The crude product was purified by Prep-HPLC [Xtimate C18 (150 mm $\times$ 25 mm, 5 μm) A = H_2O (0.04% $\text{NH}_3\text{H}_2\text{O}$ +10mM NH_4HCO_3) and B = CH_3CN ; 35-65 %B over 8.5 minutes] to give the product (58.03 mg, 0.16 mmol) as a solid. ^1H NMR (400MHz, $\text{DMSO}-d_6$) δ_{H} = 8.67 (d, 1H), 8.38 (s, 1H), 8.25 (br d, 1H), 8.19 (d, 1H), 7.99 (d, 1H), 7.80 (t, 1H), 4.69 (s, 2H), 3.42 (s, 3H). LCMS R_{t} = 1.09 min in 2.0 min chromatography, 10-80AB, purity 100.00 %, MS ESI calcd. for $\text{C}_{15}\text{H}_{12}\text{F}_5\text{N}_4\text{O}$ $[\text{M}+\text{H}]^+$ 359.1, found 359.0.

Example 145: Synthesis of Compounds 160 and 161 (provided for reference purposes)

[0666]



[0667] The product of 3-tetrahydrofuran-3-yl-6-[4-(trifluoromethoxy)phenyl]-[1,2,4]triazolo[4,3-a]pyrazine (110 mg, 0.31 mmol) was analyzed by SFC which showed two peaks (Peak 1: Rt = 3.96 min, Peak 2: Rt = 5.29 min).

[0668] (Method: Column: Chiralpak AD-3, 150×4.6 mm I.D., 3 µm; Mobile phase: 40% of EtOH (0.05% DEA) in CO₂, Flow rate: 2.5 mL/min Column temperature: 35 °C).

[0669] The product was purified by SFC (YMC CHIRAL (250 mm×30 mm I.D., 5µm); A = CO₂ and B = EtOH(0. 1% NH₃H₂O); 38 °C; 60 mL/min; 35% B; 8 min run; 7 injections, Rt of Peak 1 = 3.9 min, Rt of Peak 2 = 6.4 min) to give the product of 3-[(3R)-tetrahydrofuran-3-yl]-6-[4-(trifluoromethoxy)phenyl]-[1,2,4]triazolo[4,3-a]pyrazine (26.81 mg, 0.08 mmol) (Peak 1, Rt = 3.96 min in SFC) as a solid, and 3-[(3S)-tetrahydrofuran-3-yl]-6-[4-(trifluoromethoxy)phenyl]-[1,2,4]triazolo[4,3-a]pyrazine (39.04 mg, 0.11 mmol) (Peak 2: Rt = 5.29 min in SFC) as a solid.

[0670] Note: the enantiomers were randomly assigned.

[0671] Compound 160 (peak 1): ¹H NMR (400MHz, CDCl₃) δ_H = 9.42 (d, 1H), 8.36 (d, 1H), 8.03 - 7.98 (m, 2H), 7.38 (d, 2H), 4.31 - 4.23 (m, 3H), 4.14 - 3.95 (m, 2H), 2.66 - 2.53 (m, 1H), 2.51 - 2.35 (m, 1H).

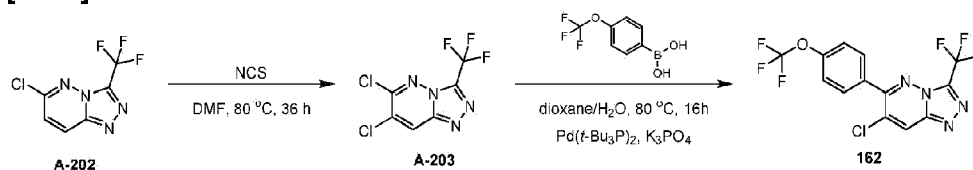
[0672] LCMS Rt = 1.05 min in 2.0 min chromatography, 10-80AB, purity 100%, MS ESI calcd. for C₁₆H₁₄F₃N₄O₂ [M+H]⁺ 351.1, found 351.0.

[0673] Compound 161 (peak 2): ¹H NMR (400MHz, CDCl₃) δ_H = 9.43 (d, 1H), 8.36 (d, 1H), 8.07 - 7.90 (m, 2H), 7.38 (d, 2H), 4.33 - 4.22 (m, 3H), 4.15 - 3.97 (m, 2H), 2.67 - 2.54 (m, 1H), 2.51 - 2.32 (m, 1H).

[0674] LCMS R_t = 1.06 min in 2.0 min chromatography, 10-80AB, purity 100%, MS ESI calcd. for C₁₆H₁₄F₃N₄O₂ [M+H]⁺ 351.1, found 351.0.

Example 146: Synthesis of Compound 162 (provided for reference purposes)

[0675]



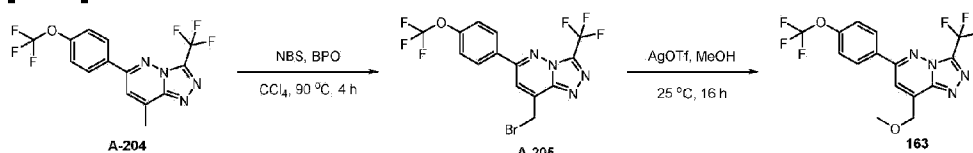
[0676] To a mixture of 6-chloro-3-(trifluoromethyl)-[1,2,4]triazolo[4,3-b]pyridazine (3 g, 13.48 mmol) in DMF (45 mL) was added NCS (14.4 g, 107.84 mmol), then the mixture was stirred at

80 °C for 36 hours. After cooling to r.t., the mixture was diluted with H₂O (100 mL), and the mixture was extracted with EtOAc (100 mL × 2). The combined organic phase was washed with water (50 mL × 2) and brine (50 mL), dried over Na₂SO₄, filtered and concentrated to give the crude product. The crude product was purified by flash chromatography on silica gel (EtOAc in PE = 0% to 10% to 20%) to give the product (480 mg, 1.83 mmol) as a solid. LCMS R_t = 0.72 min in 1.5 min chromatography, 5-95AB, purity 98.13%, MS ESI calcd. for C₆H₂Cl₂F₃N₄ [M+H]⁺ 257.0, found 256.9.

[0677] A mixture of 6,7-dichloro-3-(trifluoromethyl)-[1,2,4]triazolo[4,3-b]pyridazine (200 mg, 0.78 mmol), [4-(trifluoromethoxy)phenyl]boronic acid (144.23 mg, 0.70 mmol), K₃PO₄ (330.43 mg, 1.56 mmol) and Pd(*t*-Bu₃P)₂ (59.66 mg, 0.12 mmol) in 1,4-dioxane (15 mL) and water (1.5 mL) was stirred at 80 °C under N₂ for 16 hours to give a suspension. After cooling to room temperature, the mixture was filtered through Celite. The filtrate was concentrated to give a residue. The residue was diluted with water (20 mL), extracted with EtOAc (20 mL × 2). The combined organic layer was washed with water (10 mL × 2), brine (15 mL × 2), dried over anhydrous Na₂SO₄, filtered and concentrated to give the crude product. The crude product was purified by Prep-TLC (silica gel, PE: EtOAc = 1:1) to give the product (43.58 mg, 112.9 μmol) as a solid. ¹H NMR (400MHz, CDCl₃) δ_H = 8.39 (s, 1H), 7.79 (d, 2H), 7.42 (d, 2H). LCMS R_t = 1.19 min in 2.0 min chromatography, 10-80AB, purity 100.00%, MS ESI calcd. for C₁₃H₆ClF₆N₄O [M+H]⁺ 383.0, found 383.0.

Example 147: Synthesis of Compound 163 (provided for reference purposes)

[0678]

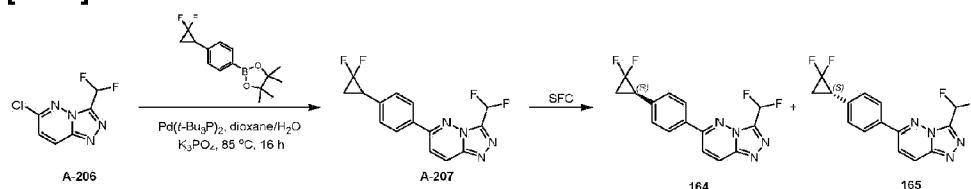


[0679] To a mixture of 8-methyl-6-[4-(trifluoromethoxy)phenyl]-3-(trifluoromethyl)-[1,2,4]triazolo[4,3-b]pyridazine (420 mg, 1.16 mmol) in carbon tetrachloride (10 mL) was added NBS (309.55 mg, 1.74 mmol) and BPO (280.86 mg, 1.16 mmol), then the mixture was stirred at 90 °C for 4 hours. After cooling to r.t., the mixture was diluted with H₂O (30 mL), and the mixture was extracted with EtOAc (50 mL × 2). The combined organic phase was washed with water (20 mL) and brine (20 mL), dried over Na₂SO₄, filtered and concentrated to give the crude product. The crude product was purified by Prep-TLC (silica gel, PE : EtOAc = 2:1) to give the impure product (160 mg, 0.33 mmol) as a solid. LCMS R_t = 0.89 min in 1.5 min chromatography, 5-95AB, purity 92.18%, MS ESI calcd. for C₁₄H₈BrF₆N₄O [M+H+2]⁺ 443.0, found 442.8.

[0680] The mixture of 8-(bromomethyl)-6-[4-(trifluoromethoxy)phenyl]-3-(trifluoromethyl)-[1,2,4]triazolo[4,3-b]pyridazine (65 mg, 0.15 mmol) and AgOTf (567.9 mg, 2.21 mmol) in Methanol (6 mL) was stirred at 25 °C for 16 hours. The mixture was filtered through Celite, eluted with EtOAc (10 mL × 2), the organic phase was washed with sat. NaHCO₃ (20 mL), water (20 mL) and brine (20 mL), dried over Na₂SO₄, filtered and concentrated to give the crude product. The crude product was purified by Prep-TLC (silica gel, PE:EtOAc = 2:1) to give the product (40.89 mg, 104.2 μmol) as a solid. ¹H NMR (400 MHz, CDCl₃) δ_H = 8.12 (d, 2H), 7.86 (t, 1H), 7.42 (d, 2H), 5.08 (d, 2H), 3.66 (s, 3H). LCMS R_t = 1.32 min in 2.0 min chromatography, 10-80AB, purity 100%, MS ESI calcd. for C₁₅H₁₁F₆N₄O₂ [M+H]⁺ 393.1, found 392.9.

Example 148: Synthesis of Compounds 164 and 165 (provided for reference purposes)

[0681]



[0682] A mixture of 6-chloro-3-(difluoromethyl)-[1,2,4]triazolo[4,3-b]pyridazine (200 mg, 0.98 mmol), 2-[4-(2,2-difluorocyclopropyl)phenyl]-4,4,5,5-tetramethyl-1,3,2-dioxaborolane (328.65 mg, 1.17 mmol), Pd(*t*-Bu₃P)₂ (74.95 mg, 0.15 mmol) and K₃PO₄ (415.13 mg, 1.96 mmol) in 1,4-Dioxane (4 mL) and Water (0.4 mL) was stirred at 85 °C for 16 hours under N₂. After cooling to r.t., the mixture was concentrated and diluted with H₂O (10 mL), and the mixture was extracted with EtOAc (20 mL × 2). The combined organic phase was washed with brine (10 mL), dried over Na₂SO₄, filtered and concentrated to give the crude product. The crude product was purified by flash chromatography on silica gel (EtOAc in PE = 0 to 35% to 70% to 100%) to give the product (90 mg, 0.27 mmol) as a solid. The product was analyzed by SFC, and showed two peaks (Peak 1: R_t = 7.65 min, Peak 2: R_t = 8.6 min).

[0683] Method: Chiralcel AD-3 150 × 4.6 mm I.D., 3 μm, mobile phase: A: CO₂ B: methanol (0.05% DEA), Flow rate: 2.5 mL/min Column temperature: 35 °C.

[0684] LCMS R_t = 1.07 min in 2.0 min chromatography, 10-80AB, purity 95.93%, MS ESI calcd. for C₁₅H₁₁F₄N₄ [M+H]⁺ 323.1, found 323.0.

[0685] The product was separated by SFC (DAICEL CHIRALPAK AD-H (250 mm × 30 mm, 5 μm); A = CO₂ and B = MeOH (0.1% NH₃H₂O); 38 °C; 50 mL/min; 30% B; 10 min run; 24

injections, Rt of Peak 1 = 7.65 min, Rt of Peak 2 = 8.6 min) to give 6-[4-[(1R)-2,2-difluorocyclopropyl]phenyl]-3-(difluoromethyl)-[1,2,4]triazolo[4,3-b]pyridazine (22.39 mg, 0.07 mmol) (Peak 1, Rt = 3.90 min in SFC) as a solid and 6-[4-[(1S)-2,2-difluorocyclopropyl]phenyl]-3-(difluoromethyl)-[1,2,4]triazolo[4,3-b]pyridazine (29.99 mg, 0.09 mmol) (Peak 2: Rt = 4.17 min in SFC) as a solid.

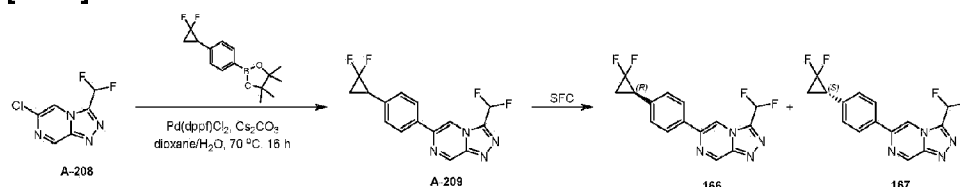
[0686] Note: the enantiomers were randomly assigned.

[0687] Compound 164 (peak 1): ^1H NMR (400MHz, DMSO- d_6) δ_{H} = 8.60 (d, 1H), 8.20 - 8.07 (m, 3H), 7.78 (t, 1H), 7.52 (d, 2H), 3.23 - 3.06 (m, 1H), 2.21 - 1.96 (m, 2H). LCMS R_t = 1.07 min in 2.0 min chromatography, 10-80AB, purity 100%, MS ESI calcd. for $\text{C}_{15}\text{H}_{11}\text{F}_4\text{N}_4$ $[\text{M}+\text{H}]^+$ 323.1, found 322.9.

[0688] Compound 165 (peak 2): ^1H NMR (400MHz, DMSO- d_6) δ_{H} = 8.61 (d, 1H), 8.19 - 8.06 (m, 3H), 7.78 (t, 1H), 7.53 (d, 2H), 3.23 - 3.08 (m, 1H), 2.18 - 2.00 (m, 2H). LCMS R_t = 1.06 min in 2.0 min chromatography, 10-80AB, purity 100%, MS ESI calcd. for $\text{C}_{15}\text{H}_{11}\text{F}_4\text{N}_4$ $[\text{M}+\text{H}]^+$ 323.1, found 323.0.

Example 149: Synthesis of Compounds 166 and 167 (provided for reference purposes)

[0689]



[0690] A mixture of 6-chloro-3-(difluoromethyl)-[1,2,4]triazolo[4,3-a]pyrazine (200 mg, 0.98 mmol), 2-[4-(2,2-difluorocyclopropyl)phenyl]-4,4,5,5-tetramethyl-1,3,2-dioxaborolane (301.26 mg, 1.08 mmol), Pd(dppf)Cl₂ (107.31 mg, 0.15 mmol) and Cs₂CO₃ (637.07 mg, 1.96 mmol) in 1,4-dioxane (4 mL) and water (0.4 mL) was stirred at 70 °C for 16 hours under N₂. After cooling to r.t., the mixture was concentrated and diluted with H₂O (10 mL) and the mixture was extracted with EtOAc (20 mL × 2). The combined organic phase was washed with brine (10 mL), dried over Na₂SO₄, filtered and concentrated to give the crude product. The crude product was purified by prep-HPLC (Waters Xbridge (150 mm × 25 mm, 5 μm) A = H₂O (0.05% NH₄OH) and B = CH₃CN; 35 - 75% B over 7 minutes) to give the product (90 mg, 0.28 mmol) as a solid, which was confirmed by LCMS. The product was analyzed by SFC, and showed two peaks (Peak 1: Rt = 3.35 min, Peak 2: Rt = 3.73 min).

[0691] Method: Chiralcel AD-3 250 × 30 mm I.D., 5 μm, mobile phase: A: CO₂ B: ethanol

(0.05% DEA), Flow rate: 2.5 mL/min Column temperature: 35 °C.

[0692] LCMS R_t = 0.78 min in 1.5 min chromatography, 5-95AB, purity 100%, MS ESI calcd. for $C_{15}H_{11}F_4N_4$ $[M+H]^+$ 323.1, found 322.9.

[0693] The product was separated by SFC (DAICEL CHIRALPAK AD-H (250 mm × 30 mm, 5 μ m); A = CO_2 and B = EtOH(0.1% NH_3H_2O); 38 °C; 50 mL/min; 25% B; 11 min run; 13 injections, R_t of Peak 1 = 7.7 min, R_t of Peak 2 = 9.28 min) to give 6-[4-[(1R)-2,2-difluorocyclopropyl]phenyl]-3-(difluoromethyl)-[1,2,4]triazolo[4,3-a]pyrazine (21.72 mg, 0.07 mmol,) (Peak 1, R_t = 3.35 min in SFC) as a solid and 6-[4-[(1S)-2,2-difluorocyclopropyl]phenyl]-3-(difluoromethyl)-[1,2,4]triazolo[4,3-a]pyrazine (23.15 mg, 0.07 mmol) (Peak 2: R_t = 3.73 min in SFC) as a solid.

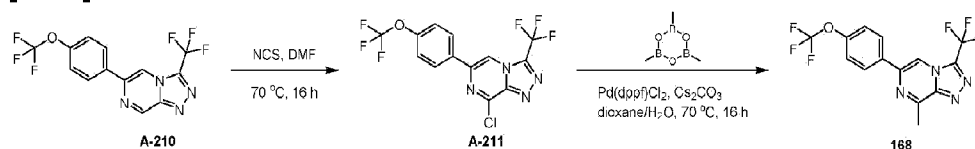
[0694] Note: the enantiomers were randomly assigned.

[0695] Compound 166 (peak 1): ^1H NMR (400MHz DMSO- d_6) δ_H = 9.66 (d, 1H), 9.16 (d, 1H), 8.10 (d, 2H), 7.85 (t, 1H), 7.46 (d, 2H), 3.17 - 3.04 (m, 1H), 2.10 - 2.00 (m, 2H). LCMS R_t = 1.07 min in 2.0 min chromatography, 10-80AB, purity 100%, MS ESI calcd. for $C_{15}H_{11}F_4N_4$ $[M+H]^+$ 323.1, found 322.9.

[0696] Compound 167 (peak 2): ^1H NMR (400MHz DMSO- d_6) δ_H = 9.67 (d, 1H), 9.16 (d, 1H), 8.10 (d, 2H), 7.85 (t, 1H), 7.46 (d, 2H), 3.18 - 3.02 (m, 1H), 2.12 - 1.98 (m, 2H). LCMS R_t = 1.08 min in 2.0 min chromatography, 10-80AB, purity 100%, MS ESI calcd. for $C_{15}H_{11}F_4N_4$ $[M+H]^+$ 323.1, found 322.9.

Example 150: Synthesis of Compounds 168 (provided for reference purposes)

[0697]



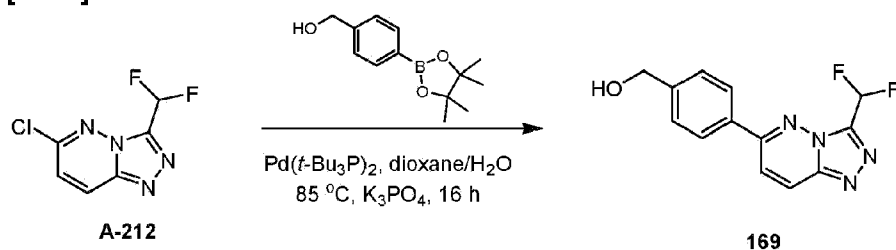
[0698] A mixture of 6-[4-(trifluoromethoxy)phenyl]-3-(trifluoromethyl)-[1,2,4]triazolo[4,3-a]pyrazine (200 mg, 0.57 mmol) and NCS (92.04 mg, 0.69 mmol) in DMF (2 mL) was stirred at 70 °C for 16 hours. After cooling to r.t., the mixture was diluted with H_2O (15 mL), and the mixture was extracted with EtOAc (15 mL × 2). The combined organic phase was washed with brine (10 mL), dried over Na_2SO_4 , filtered and concentrated. The residue was purified by flash chromatography on silica gel (EtOAc in PE = 0 to 10% to 30%) to give the product (97 mg, 0.25

mmol) as a solid. ^1H NMR (400MHz, $\text{DMSO}-d_6$) δ_{H} = 9.15 (s, 1H), 8.32 - 8.22 (m, 2H), 7.56 (d, 2H).

[0699] A mixture of 8-chloro-6-[4-(trifluoromethoxy)phenyl]-3-(trifluoromethyl)-[1,2,4]triazolo[4,3-a]pyrazine (150 mg, 0.39 mmol), 2,4,6-trimethyl-1,3,5,2,4,6-trioxatriborinane (54.13 mg, 0.43 mmol), $\text{Pd}(\text{dppf})\text{Cl}_2$ (57.37 mg, 0.08 mmol) and Cs_2CO_3 (255.43 mg, 0.78 mmol) in 1,4-Dioxane (3 mL) and Water (0.3 mL) was stirred at 70 °C for 16 hours. After cooling to r.t., the mixture was concentrated and diluted with H_2O (10 mL) and extracted with EtOAc (20 mL $\times$ 2). The combined organic phase was washed with brine (10 mL), dried over Na_2SO_4 , filtered and concentrated to give the crude product. The crude product was purified by flash chromatography on silica gel (EtOAc in PE = 0 to 20% to 50%) to give the product (17.42 mg, 0.05 mmol) as a solid. ^1H NMR (400MHz $\text{DMSO}-d_6$) δ_{H} = 8.94 (s, 1H), 8.29 (d, 2H), 7.53 (d, 2H), 2.98 (s, 3H). LCMS R_t = 1.21 min in 2 min chromatography, 10-80AB, purity 99.05%, MS ESI calcd. for $\text{C}_{14}\text{H}_9\text{F}_6\text{N}_4\text{O}$ $[\text{M}+\text{H}]^+$ 363.1, found 363.0.

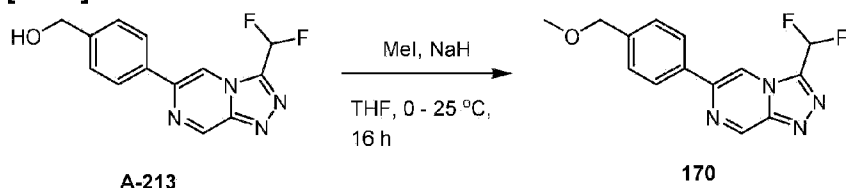
Example 151: Synthesis of Compounds 169 (provided for reference purposes)

[0700]



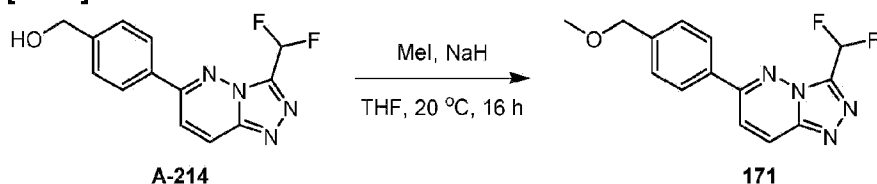
[0701] To a mixture of 6-chloro-3-(difluoromethyl)-[1,2,4]triazolo[4,3-b]pyridazine (200 mg, 0.98 mmol), [4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]methanol (686.64 mg, 2.93 mmol), K_3PO_4 (415.13 mg, 1.96 mmol) and $\text{Pd}(t\text{-Bu}_3\text{P})_2$ (99.93 mg, 0.2 mmol) in 1,4-dioxane (4 mL) and water (0.4 mL) was stirred at 85 °C for 16 hours under N_2 . After cooling to r.t., the mixture was concentrated and diluted with H_2O (10 mL) and extracted with EtOAc (20 mL $\times$ 2). The combined organic phase was washed with brine (10 mL), dried over Na_2SO_4 , filtered and concentrated to give the crude product. The crude product was purified by Prep-HPLC (Kromasil (150 mm $\times$ 25 mm, 5 μm) A = H_2O (0.05% NH_4OH) and B = CH_3CN ; 13 - 43% B over 8 minutes) to give the product (21.79 mg, 0.08 mmol) as a solid. ^1H NMR (400MHz, $\text{DMSO}-d_6$) δ_{H} = 8.59 (d, 1H), 8.18 - 8.07 (m, 3H), 7.77 (t, 1H), 7.55 (d, 2H), 5.39 (t, 1H), 4.61 (d, 2H). LCMS R_t = 1.07 min in 2 min chromatography, 0-60AB, purity 100%, MS ESI calcd. for $\text{C}_{13}\text{H}_{11}\text{F}_2\text{N}_4\text{O}$ $[\text{M}+\text{H}]^+$ 277.1, found 276.9.

Example 152: Synthesis of Compounds 170 (provided for reference purposes)

[0702]

[0703] To a mixture of [4-[3-(difluoromethyl)-[1,2,4]triazolo[4,3-a]pyrazin-6-yl]phenyl]methanol (100 mg, 0.36 mmol) in THF (2 mL) was added NaH (17.38 mg, 0.43 mmol) at 0 °C, and the mixture was stirred for 30 min. Then iodomethane (154.15 mg, 1.09 mmol) was added. The mixture was stirred at 25 °C for 16 hours. The mixture was diluted with H₂O (50 mL), and extracted with EtOAc (50 mL x 2). The combined organic phase was washed with brine (20 mL), dried over Na₂SO₄, filtered and concentrated to give the crude product. The crude product was purified by Prep-HPLC (Waters Xbridge (150 mm x 25 mm, 5 μm), A = H₂O (10 mM NH₄HCO₃) and B = CH₃CN; 30-60% B over 6 minutes) to give the product (27.6 mg, 95.1 μmol) as a solid. ¹H NMR (400MHz, DMSO-*d*₆+D₂O) δ_H = 9.60 (d, 1H), 9.05 (d, 1H), 8.06 (d, 2H), 7.78 (t, 1H), 7.47 (d, 2H), 4.46 (s, 2H), 3.31 (s, 3H). LCMS R_t = 0.96 min in 2.0 min chromatography, 10-80AB, purity 100%, MS ESI calcd. for C₁₄H₁₃F₂N₄O [M+H]⁺ 291.1, found 290.9.

Example 153: Synthesis of Compounds 171 (provided for reference purposes)

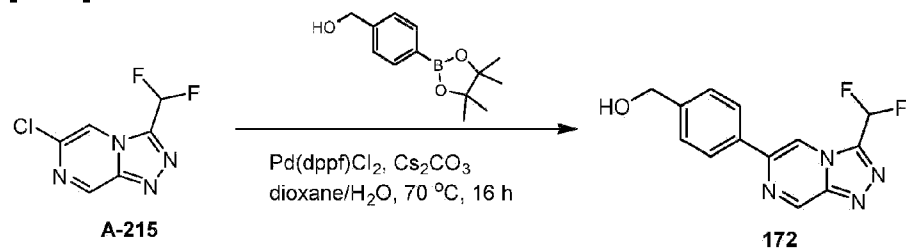
[0704]

[0705] A mixture of [4-[3-(difluoromethyl)-[1,2,4]triazolo[4,3-b]pyridazin-6-yl]phenyl]methanol (50 mg, 0.18 mmol), NaH (14.48 mg, 0.36 mmol) and MeI (102.77 mg, 0.72 mmol) in THF (2 mL) was stirred at 20 °C for 16 hours. The mixture was concentrated and diluted with H₂O (10 mL) and extracted with EtOAc (20 mL x 2). The combined organic phase was washed with brine (10 mL), dried over Na₂SO₄, filtered and concentrated to give the crude product. The crude product was purified by prep-HPLC (Kromasil (150 mm x 25 mm, 5 μm) A = H₂O (0.05% NH₄OH) and B = CH₃CN; 30 - 60% B over 7 minutes) to give the product (3.54 mg, 10 μmol) as a solid. ¹H NMR (400MHz, DMSO-*d*₆+D₂O) δ_H = 8.53 (d, 1H), 8.13 - 8.07 (m, 3H), 7.74 (t,

1H), 7.54 (d, 2H), 4.51 (s, 2H), 3.32 (s, 3H). LCMS R_t = 0.98 min in 2 min chromatography, 10-80AB, purity 100%, MS ESI calcd. for $C_{14}H_{13}F_2N_4O$ $[M+H]^+$ 291.1, found 290.9.

Example 154: Synthesis of Compounds 172 (provided for reference purposes)

[0706]

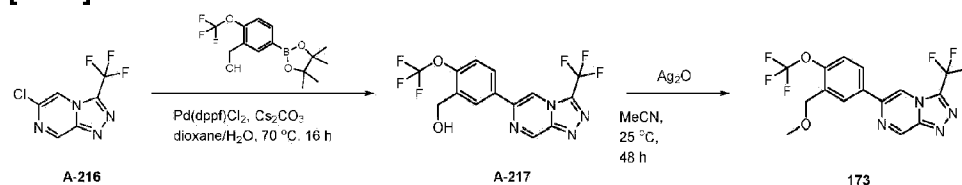


[0707] A mixture of 6-chloro-3-(difluoromethyl)-[1,2,4]triazolo[4,3-a]pyrazine (300 mg, 1.47 mmol), [4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]methanol (1.03 g, 4.40 mmol), Cs_2CO_3 (955.61 mg, 2.93 mmol) and $Pd(dppf)Cl_2$ (160.96 mg, 0.22 mmol) in 1,4-dioxane (10 mL) and water (0.50 mL) was stirred at 70 °C under N_2 . The mixture was cooled to room temperature and filtered through Celite. The filtrate was concentrated to give a residue. The residue was diluted in EtOAc (20 mL), washed with water (20 mL x 2) and brine (10 mL), dried over anhydrous Na_2SO_4 , filtered and concentrated to give the crude product. The crude product was purified by flash chromatography on silica gel (EtOAc in PE = 30% to 80%) to give the product (~330 mg).

[0708] The impure product (100 mg) was purified by Prep-HPLC (Waters Xbridge (150 mm x 25 mm, 5 μ m) A = H_2O (10 mM NH_4HCO_3) and B = CH_3CN ; 20-40% B over 6 minutes) to give the product (29.12 mg, 0.11 mmol) as a solid. ^1H NMR (400MHz $DMSO-d_6$) δ_H = 9.66 (s, 1H), 9.13 (s, 1H), 8.09 (d, 2H), 7.85 (t, 1H), 7.49 (d, 2H), 5.31 (t, 1H), 4.58 (d, 2H). LCMS R_t = 1.04 min in 2.0 min chromatography, 0-60AB, purity 100%, MS ESI calcd. for $C_{13}H_{11}F_2N_4O$ $[M+H]^+$ 277.1, found 276.9.

Example 155: Synthesis of Compound 173 (provided for reference purposes)

[0709]

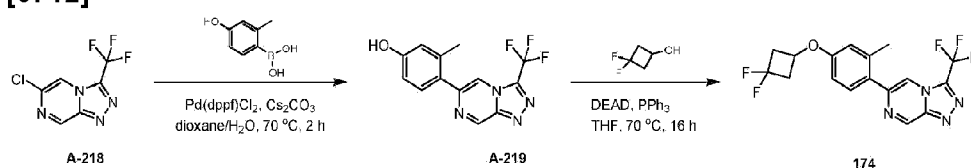


[0710] A mixture of 6-chloro-3-(trifluoromethyl)-[1,2,4]triazolo[4,3-a]pyrazine (150 mg, 0.67 mmol), [5-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-2-(trifluoromethoxy)phenyl]methanol (321.59 mg, 1.01 mmol), Pd(dppf)Cl₂ (73.97 mg, 0.10 mmol) and Cs₂CO₃ (439.16 mg, 1.35 mmol) in 1,4-dioxane (12 mL) and water (2 mL) was stirred at 70 °C for 16 hours. The mixture was cooled to r.t., diluted with EtOAc (10 mL), filtered through silica gel and eluted with EtOAc (20 mL). The filtrate was concentrated to give the crude product. The crude product was purified by flash chromatography on silica gel (EtOAc in PE = 20% to 50%) to give the product (70 mg, 0.19 mmol) as a solid. ¹H NMR (400MHz, DMSO-*d*₆) δ_H = 9.79 (d, 1H), 9.03 (d, 1H), 8.39 (d, 1H), 8.18 (dd, 1H), 7.49 (dd, 1H), 5.52 (t, 1H), 4.65 (d, 2H).

[0711] To a mixture of [2-(trifluoromethoxy)-5-[3-(trifluoromethyl)-[1,2,4]triazolo[4,3-a]pyrazin-6-yl]phenyl]methanol (70 mg, 0.19 mmol) in MeCN (2 mL) was added Ag₂O (214.44 mg, 0.93 mmol), followed by iodomethane (131.35 mg, 0.93 mmol), and the mixture was kept out of the light and stirred at 25 °C for 48 hours. The mixture was diluted with MeCN (10 mL), filtered through Celite, eluted with MeCN (20 mL) and the filtrate was concentrated to give the crude product. The crude product was purified by Prep-HPLC (Waters Xbridge (150 mm × 25 mm, 5 μm), A = H₂O (10 mM NH₄HCO₃) and B = CH₃CN; 48-68% B over 7 minutes) to give the product (12 mg, 30.6 μmol) as a solid. ¹H NMR (400MHz DMSO-*d*₆) δ_H = (d, 1H), 9.09 (s, 1H), 8.35 (d, 1H), 8.25 (dd, 1H), 7.54 (dd, 1H), 4.57 (s, 2H), 3.38 (s, 3H). LCMS R_t = 1.16 min in 2.0 min chromatography, 10-80AB, purity 100%, MS ESI calcd. for C₁₅H₁₁F₆N₄O₂ [M+H]⁺ 393.1, found 393.0.

Example 156: Synthesis of Compounds 174 (provided for reference purposes)

[0712]

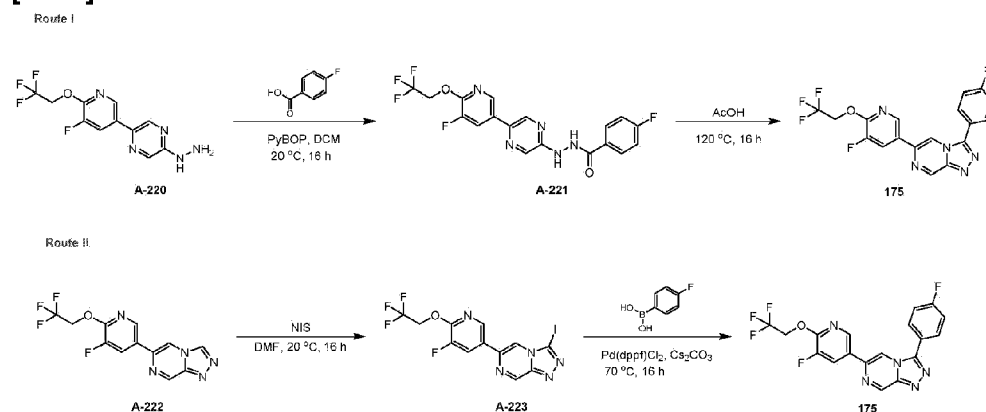


[0713] A mixture of 6-chloro-3-(trifluoromethyl)-[1,2,4]triazolo[4,3-a]pyrazine (200 mg, 0.9 mmol), (4-hydroxy-2-methyl-phenyl)boronic acid (204.83 mg, 1.35 mmol), Pd(dppf)Cl₂ (98.63 mg, 0.13 mmol) and Cs₂CO₃ (585.55 mg, 1.8 mmol) in 1,4-dioxane (4 mL) and water (0.4 mL) was stirred at 70 °C for 2 hours. The mixture was cooled to r.t., diluted with EtOAc (10 mL), filtered with silica gel, eluted with EtOAc (20 mL) and concentrated to give the crude product. The crude product was purified by flash chromatograph on silica gel (EtOAc in PE = 20% to 40% to 60%) to give the product (150 mg, 0.51 mmol) as a solid. ¹H NMR (400MHz, DMSO-*d*₆) δ_H = 9.75 - 9.60 (m, 2H), 8.51 (s, 1H), 7.32 (d, 1H), 6.81 - 6.68 (m, 2H), 2.30 (s, 3H).

[0714] To a mixture of 3-methyl-4-[3-(trifluoromethyl)-[1,2,4]triazolo[4,3-a]pyrazin-6-yl]phenol (80 mg, 0.27 mmol), 3,3-difluorocyclobutanol (88.17 mg, 0.82 mmol) and Ph_3P (142.64 mg, 0.54 mmol) in THF (2 mL) was added DEAD (94.7 mg, 0.54 mmol) at 0 °C under N_2 . Then the mixture was stirred at 70 °C for 16 hours. The mixture was concentrated to give the crude product. The crude product was purified by Prep-HPLC (Waters Xbridge (150 mm × 25 mm, 5 μm) A = H_2O (10 mM NH_4HCO_3) and B = CH_3CN ; 43-73% B over 6 minutes) to give the product (4.22 mg, 11.0 μmol) as a solid. ^1H NMR (400MHz, CDCl_3) δ_{H} = 9.57 (d, 1H), 8.13 (s, 1H), 7.38 (d, 1H), 6.84 - 6.80 (m, 1H), 6.77 (dd, 1H), 4.78 - 4.66 (m, 1H), 3.20 - 3.09 (m, 2H), 2.86 - 2.74 (m, 2H), 2.41 (s, 3H). LCMS R_t = 1.16 min in 2.0 min chromatography, 10-80AB, purity 100%, MS ESI calcd. for $\text{C}_{17}\text{H}_{14}\text{F}_5\text{N}_4\text{O}$ $[\text{M}+\text{H}]^+$ 385.1, found 385.1.

Example 157: Synthesis of Compounds 175

[0715]



[0716] A mixture of 6-[5-fluoro-6-(2,2,2-trifluoroethoxy)-3-pyridyl]-[1,2,4]triazolo[4,3-a]pyrazine (200 mg, 0.64 mmol) and NIS (158.03 mg, 0.7 mmol) in THF (2 mL) was stirred at 20 °C for 16 hours. The mixture was diluted with H_2O (20 mL), and the mixture was extracted with EtOAc (20 mL × 2). The combined organic phase was washed with brine (20 mL), dried over Na_2SO_4 , filtered and concentrated. The residue was purified by flash chromatography on silica gel (EtOAc in PE = 0% to 30% to 70%) to give the product (105 mg, 0.24 mmol) as a solid. ^1H NMR (400MHz $\text{DMSO}-d_6$) δ_{H} = 9.48 (d, 1H), 8.87 (d, 1H), 8.81 (d, 1H), 8.63 (dd, 1H), 5.18 (q, 2H).

[0717] A mixture of 6-[5-fluoro-6-(2,2,2-trifluoroethoxy)-3-pyridyl]-3-iodo-[1,2,4]triazolo[4,3-a]pyrazine (100 mg, 0.23 mmol), (4-fluorophenyl)boronic acid (35.05 mg, 0.25 mmol), Cs_2CO_3 (148.39 mg, 0.46 mmol) and $\text{Pd}(\text{dppf})\text{Cl}_2$ (24.99 mg, 0.03 mmol) in 1,4-dioxane (3 mL) and water (0.5 mL) was stirred at 70 °C for 16 hours. After cooling to r.t. the mixture was concentrated and diluted with H_2O (10 mL) and extracted with EtOAc (20 mL × 2). The combined organic phase was washed with brine (10 mL), dried over Na_2SO_4 , filtered and

concentrated to give the crude product. The crude product was purified by flash chromatography on silica gel (EtOAc in PE = 0 to 30% to 60% to 100%) to give the impure product (~ 35 mg). The impure product was purified by Prep-TLC (silica gel, PE : EtOAc = 1 : 1) to give the product (10 mg, 24.6 μ mol) as a solid.

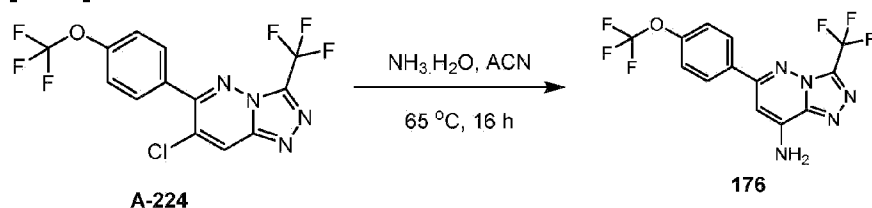
[0718] To a mixture of 4-fluorobenzoic acid (157.11 mg, 1.12 mmol) and PyBOP (875.27 mg, 1.68 mmol) in DCM (15 mL) was added [5-[5-fluoro-6-(2,2,2-trifluoroethoxy)-3-pyridyl]pyrazin-2-yl]hydrazine (170 mg, 0.56 mmol) and DIPEA (0.49 mL, 2.8 mmol) and was stirred at 20 °C for 16 hours. The mixture was diluted with H₂O (10 mL) and extracted with DCM (20 mL $\times$ 2). The combined organic phase was washed with brine (10 mL), dried over Na₂SO₄, filtered and concentrated to give the crude product. The crude product was purified by flash chromatography on silica gel (EtOAc in PE = 0 to 50% to 100%) to give the product (155 mg, 0.09 mmol) as a solid. LCMS R_t = 0.80 min in 1.5 min chromatography, 5-95AB, purity 26.03%, MS ESI calcd. for C₁₈H₁₃F₅N₅O₂ [M+H]⁺ 426.1, found 426.0.

[0719] A mixture of 4-fluoro-N'-[5-[5-fluoro-6-(2,2,2-trifluoroethoxy)-3-pyridyl]pyrazin-2-yl]benzohydrazide (150 mg, 0.35 mmol) in acetic acid (15 mL) was stirred at 120 °C for 16 hours.. After cooling to r.t., the reaction was concentrated and diluted with sat.NaHCO₃ (15 mL), and the mixture was extracted with EtOAc (20 mL $\times$ 2). The combined organic phase was washed with brine (10 mL), dried over Na₂SO₄, filtered and concentrated to give the crude product. The crude product was purified by purified by prep-HPLC (Kromasil (150 mm $\times$ 25 mm, 5 μ m) A = H₂O (0.05% NH₄OH) and B = CH₃CN; 47-62% B over 7 minutes) to give the product (~ 5 mg, 100% purity) as a solid.

[0720] The 2 batches of the product described above were combined and triturated from DCM/haxane (0.5 mL/3 mL) to give the product (8.57 mg, 0.02 mmol) as a solid. ¹H NMR (400MHz, DMSO-*d*₆) δ _H = 9.50 (d, 1H), 8.47 (d, 1H), 8.41 (d, 1H), 8.05 (dd, 1H), 7.90 (dd, 2H), 7.39 (t, 2H), 4.91 (q, 2H). LCMS R_t = 1.15 min in 2 min chromatography, 10-80AB, purity 100%, MS ESI calcd. for C₁₈H₁₁F₅N₅O [M+H]⁺ 408.1, found 408.0.

Example 158: Synthesis of Compound 176 (provided for reference purposes)

[0721]

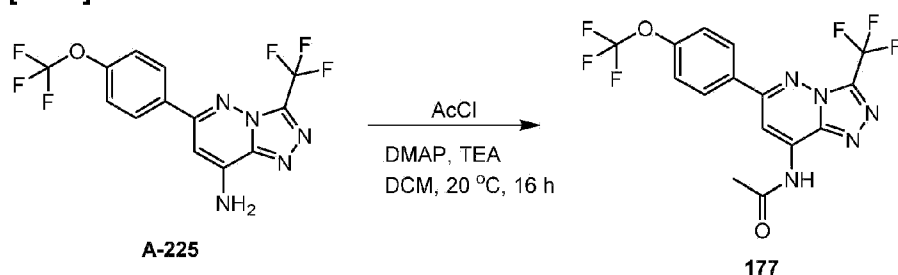


[0722] A mixture of 7-chloro-6-[4-(trifluoromethoxy)phenyl]-3-(trifluoromethyl)-

[1,2,4]triazolo[4,3-b]pyridazine (500 mg, 1.31 mmol) in $\text{NH}_3 \cdot \text{H}_2\text{O}$ (100 mL) and MeCN (40 mL) was stirred at 65 °C for 24 hours. After cooling to r.t., the mixture was concentrated. The residue was diluted with H_2O (30 mL), and the mixture was extracted with EtOAc (100 mL $\times$ 2). The combined organic phase was washed with water (30 mL) and brine (30 mL), dried over Na_2SO_4 , filtered and concentrated to give the crude product. The crude product was purified by TLC (silica gel, PE : EtOAc = 1 : 1) to give the product (10.26 mg, 28.2 μmol) as a solid. ^1H NMR (400MHz, $\text{DMSO}-d_6$) δ_{H} = 8.11 - 7.96 (m, 4H), 7.58 (d, 2H), 6.78 (s, 1H). LCMS R_t = 1.19 min in 2.0 min chromatography, 10-80AB, purity 100.00 %, MS ESI calcd. for $\text{C}_{13}\text{H}_8\text{F}_6\text{N}_5\text{O}$ $[\text{M}+\text{H}]^+$ 364.1, found 364.0.

Example 159: Synthesis of Compounds 177 (provided for reference purposes)

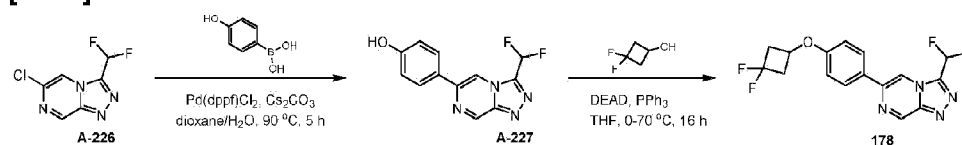
[0723]



[0724] To a mixture of 6-[4-(trifluoromethoxy)phenyl]-3-(trifluoromethyl)-[1,2,4]triazolo[4,3-b]pyridazin-8-amine (50 mg, 0.14 mmol), DMAP (33.64 mg, 0.28 mmol) and TEA (41.79 mg, 0.41 mmol) in DCM (5 mL) was added acetyl chloride (21.61 mg, 0.28 mmol). The mixture was stirred at 20 °C for 16 hours. The mixture was diluted with DCM (10 mL), washed with water (5 mL $\times$ 2) and brine (5 mL), dried over Na_2SO_4 , filtered and concentrated to give the crude product. The crude product was purified by TLC (silica gel, PE : EtOAc = 1 : 1) to give the product (17.32 mg, 41.9 μmol) as a solid. ^1H NMR (400MHz, CDCl_3) δ_{H} = 8.99 (br s, 1H), 8.69 (s, 1H), 8.08 (d, 2H), 7.40 (d, 2H), 2.44 (s, 3H). LCMS R_t = 1.21 min in 2.0 min chromatography, 10-80AB, purity 97.61 %, MS ESI calcd. for $\text{C}_{15}\text{H}_{10}\text{F}_6\text{N}_5\text{O}_2$ $[\text{M}+\text{H}]^+$ 406.1, found 406.0.

Example 160: Synthesis of Compounds 178 (provided for reference purposes)

[0725]

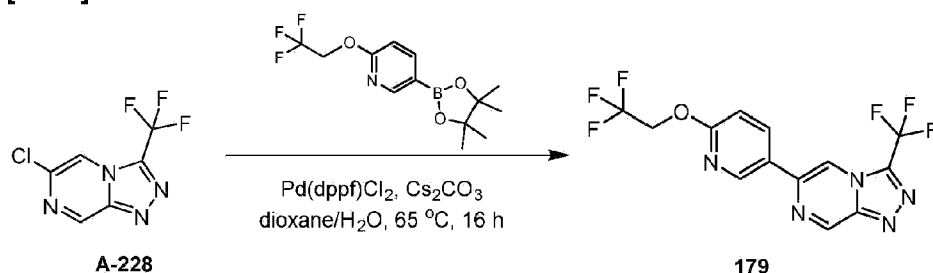


[0726] A mixture of 6-chloro-3-(difluoromethyl)-[1,2,4]triazolo[4,3-a]pyrazine (300 mg, 1.47 mmol), (4-hydroxyphenyl)boronic acid (262.97 mg, 1.91 mmol), Pd(dppf)Cl₂ (214.62 mg, 0.29 mmol) and Cs₂CO₃ (955.61 mg, 2.93 mmol) in 1,4-dioxane (15 mL) and water (3 mL) was stirred at 90 °C for 5 hours. After cooling to r.t., the mixture was filtered through silica gel and eluted with EtOAc (20 mL × 2). The filtrate was concentrated and diluted with EtOAc (30 mL), washed with water (10 mL × 2) and brine (10 mL), dried over Na₂SO₄, filtered and concentrated to give the crude product. The crude product was purified by silica gel column (EtOAc in PE = 0 to 100%) to give the product (100 mg, 0.25 mmol) as a solid. LCMS R_t = 0.65 min in 1.5 min chromatography, 5-95AB, purity 65.75 %, MS ESI calcd. for C₁₂H₉F₂N₄O [M+H]⁺ 263.1, found 262.9.

[0727] To a mixture of 4-[3-(difluoromethyl)-[1,2,4]triazolo[4,3-a]pyrazin-6-yl]phenol (100 mg, 0.38 mmol), 3,3-difluorocyclobutanol (82.45 mg, 0.76 mmol) and PPh₃ (180.05 mg, 0.69 mmol) in THF (3 mL) was added DEAD (119.55 mg, 0.69 mmol) at 0 °C. Then the mixture was allowed to warm and stirred at 70 °C for 16 hours. After cooling to r.t., the mixture was concentrated to give the crude product. The product was purified by Prep-TLC (silica gel, PE : EtOAc = 3 : 1) to give the impure product. The impure product was purified by Prep-HPLC (Waters Xbridge 150mm × 25 mm, 5 μm; A = H₂O (0.05% NH₄OH) and B = CH₃CN; 52-82% B over 7 minutes) to give the product (3.2 mg, 9.1 μmol) as a solid. ¹H NMR (400MHz, DMSO-d₆) δ_H = 9.64 (d, H), 9.07 (d, 1H), 8.08 (d, 2H), 7.84 (t, 1H), 7.09 (d, 2H), 4.92 - 4.81 (m, 1H), 3.32 - 3.20 (m, 2H), 2.81 - 2.68 (m, 2H). LCMS R_t = 1.11 min in 2.0 min chromatography, 10-80AB, purity 100.00 %, MS ESI calcd. for C₁₆H₁₃F₄N₄O [M+H]⁺ 353.1, found 353.0.

Example 161: Synthesis of Compound 179

[0728]

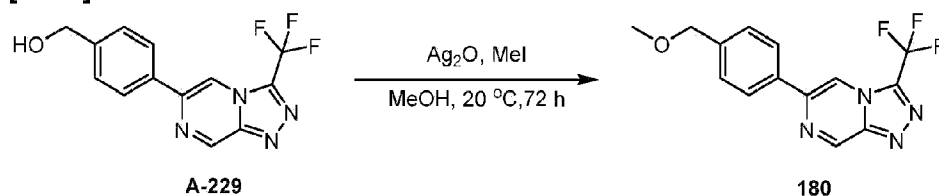


[0729] A mixture of 5-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-2-(2,2,2-trifluoroethoxy)pyridine (149.8 mg, 0.49 mmol), 6-chloro-3-(trifluoromethyl)-[1,2,4]triazolo[4,3-a]pyrazine (100 mg, 0.45 mmol), Pd(dppf)Cl₂ (65.75 mg, 0.09 mmol) and Cs₂CO₃ (292.77 mg, 0.9 mmol) in 1,4-dioxane (3 mL) and water (0.3 mL) was stirred at 65 °C for 16 hours. After cooling to r.t., the mixture was concentrated and diluted with H₂O (10 mL), and the mixture was

extracted with EtOAc (20 mL × 2). The combined organic phase was washed with brine (10 mL), dried over Na₂SO₄, filtered and concentrated to give the crude product. The crude product was purified by flash chromatography on silica gel (EtOAc in PE = 0 to 10% to 30% to 60% to 100%) to give the product (23.24 mg, 0.06 mmol) as a solid. ¹H NMR (400MHz, CDCl₃) δ_H = 9.60 (d, 1H), 8.77 (d, 1H), 8.39 (s, 1H), 8.26 (dd, 1H), 7.06 (d, 1H), 4.87 (q, 2H). LCMS R_t = 1.21 min in 2 min chromatography, 10-80AB, purity 100%, MS ESI calcd. for C₁₃H₈F₆N₅O [M+H]⁺ 364.1, found 363.9.

Example 162: Synthesis of Compound 180 (provided for reference purposes)

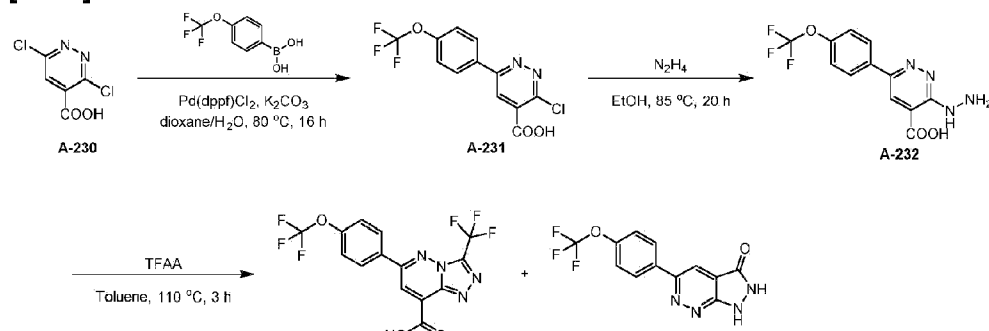
[0730]



[0731] A mixture of [4-[3-(trifluoromethyl)-[1,2,4]triazolo[4,3-a]pyrazin-6-yl]phenyl]methanol (50 mg, 0.17 mmol), Ag₂O (196.90 mg, 0.85 mmol) and CH₃I (0.05 mL, 0.85 mmol) in MeCN (3 mL) was kept out of the light and stirred at 20 °C for 72 hours. The mixture was filtered through Celite, and eluted with EtOAc (15 mL × 2). The filtrate was concentrated and diluted with EtOAc (20 mL), washed with water (15 mL × 2) and brine (10 mL), dried over Na₂SO₄, filtered and concentrated to give the crude product. The crude product was purified by Prep-TLC (silica gel, PE : EtOAc = 2 : 1) to give the product (18.97 mg, 0.06 mmol). ¹H NMR (400MHz, CDCl₃) δ_H = 9.60 (d, 1H), 8.42 (s, 1H), 7.97 (d, 2H), 7.53 (d, 2H), 4.56 (s, 2H), 3.46 (s, 3H). LCMS R_t = 1.02 min in 2.0 min chromatography, 10-80AB, purity 100%, MS ESI calcd. for C₁₄H₁₂F₃N₄O [M+H]⁺ 309.1, found 308.9.

Example 163: Synthesis of Compound 181 (provided for reference purposes)

[0732]



181

184a

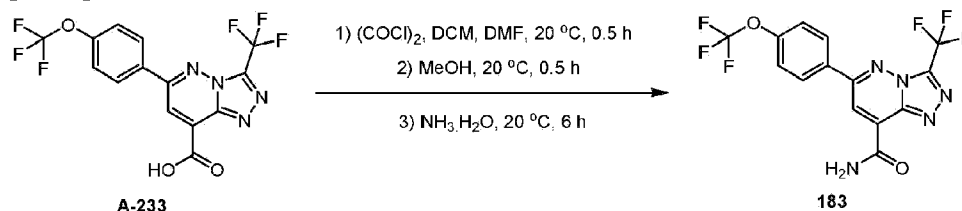
[0733] A mixture of 3,6-dichloropyridazine-4-carboxylic acid (2 g, 10.36 mmol), [4-(trifluoromethoxy)phenyl]boronic acid (1.99 g, 9.67 mmol), Pd(dppf)Cl₂ (758.28 mg, 1.04 mmol) and K₂CO₃ (2.86 g, 20.73 mmol) in 1,4-dioxane (50 mL) and water (10 mL) was stirred at 80 °C for 16 hours under N₂. After cooling to r.t., the mixture was concentrated. The residue was diluted with H₂O (50 mL), and acidified with 1 N HCl to pH ~ 2. The mixture was extracted with EtOAc (100 mL × 3). The combined organic phase was washed with brine (50 mL), dried over Na₂SO₄, filtered and concentrated to give the crude product (3300 mg, 3.46 mmol) as a solid. The crude product was used directly without any further purification. LCMS Rt = 0.79 min in 1.5 min chromatography, 5-95AB, purity 33.38%, MS ESI calcd. for C₁₂H₇ClF₃N₂O₃ [M+H]⁺ 319.0, found 318.9.

[0734] To a mixture of and 3-chloro-6-[4-(trifluoromethoxy)phenyl]pyridazine-4-carboxylic acid (3.3 g, 4.77 mmol) in Ethanol (50 mL) was added hydrazine (3.06 g, 95.32 mmol), then the mixture was stirred at 85 °C for 20 hours. After cooling to r.t., the mixture was concentrated to give the crude product (3000 mg, 9.55 mmol) as a solid, which was used directly without any further purification. LCMS Rt = 0.68 min in 1.5 min chromatography, 5-95AB, purity 28.33%, MS ESI calcd. for C₁₂H₁₀F₃N₄O₃ [M+H]⁺ 315.1, found 314.9.

[0735] To a mixture of 3-hydrazino-6-[4-(trifluoromethoxy)phenyl]pyridazine-4-carboxylic acid (3 g, 9.55 mmol) in toluene (30 mL) was added TFAA (4.01 g, 19.09 mmol), then the mixture was stirred at 110 °C for 3 hours. After cooling to r.t., the mixture was concentrated. The residue was poured into water (50 mL), basified with NaOH (solid) to pH- 9 and washed with EtOAc (50 mL × 2). The aqueous layer was acidified with 1N HCl solution to pH = 2, then the mixture was extracted with EtOAc (100 mL × 2). The combined organic phase was washed with brine (20 mL), dried over Na₂SO₄, filtered and concentrated to give the crude product. The crude product was purified by flash chromatography on silica gel (EtOAc in PE = 0% to 50% to 100%) to give the impure product, which was triturated from EtOAc (5 mL) to give the byproduct 5-[4-(trifluoromethoxy)phenyl]-1,2-dihydropyrazolo[3,4-c]pyridazin-3-one (75.11 mg, 0.25 mmol) as a solid.

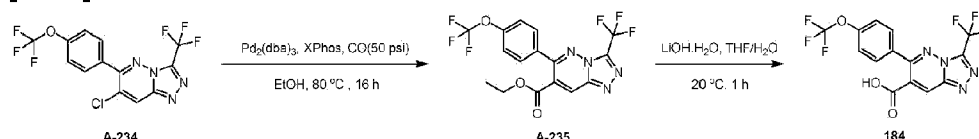
[0736] Meanwhile, the crude product was purified by flash chromatography on silica gel (MeOH in EtOAc = 0% to 5% to 10%) to give the impure product, which was further purified by prep-HPLC [Kromasil (150 mm × 25 mm, 10 μm) A = H₂O (0.05% NH₄OH) and B = CH₃CN; 50-80 %B over 8 minutes] to give the product, 6-[4-(trifluoromethoxy)phenyl]-3-(trifluoromethyl)-[1,2,4]triazolo[4,3-b]pyridazine-8-carboxylic acid (45.79 mg) as a solid.

[0737] ¹H NMR (400MHz, DMSO-*d*₆) δ_H = 8.34 - 8.17 (m, 3H), 7.62 (d, 2H). LCMS R_t = 1.14 min in 2.0 min chromatography, 10-80AB, purity 100%, MS ESI calcd. for C₁₄H₇F₆N₄O₃ [M+H]⁺ 393.0, found 393.0.

Example 164: Synthesis of Compound 183 (provided for reference purposes)**[0738]**

[0739] To a mixture of 6-[4-(trifluoromethoxy)phenyl]-3-(trifluoromethyl)-[1,2,4]triazolo[4,3-b]pyridazine-8-carboxylic acid (25 mg, 0.06 mmol) in DCM (5 mL) was added $(\text{COCl})_2$ (16.18 mg, 0.13 mmol) and DMF (2.33 mg, 0.03 mmol), then the mixture was stirred at 20 °C for 0.5 hours. To the mixture was added Methanol (1 mL), then the mixture was stirred at 20 °C for 0.5 hour. The mixture was concentrated. To $\text{NH}_3 \cdot \text{H}_2\text{O}$ (10 mL) was added the solution of the residue in Methanol (1 mL) at 0 °C, then the mixture was stirred at 20 °C for 6 hours. The mixture was diluted with H_2O (20 mL), and the mixture was extracted with EtOAc (30 mL $\times$ 2). The combined organic phase was washed with water (20 mL $\times$ 2) and brine (20 mL), dried over Na_2SO_4 , filtered and concentrated to give the crude product. The crude product was triturated from *i*-Pr₂O/hexane (1 mL/2 mL) and dried in oven to give the product (14.17 mg, 36.2 μmol) as a solid.

[0740] ^1H NMR (400MHz, CDCl_3) δ_{H} = 9.04 (brs, 1H), 8.58 (s, 1H), 8.18 (d, 2H), 7.45 (d, 2H), 6.27 (brs, 1H). LCMS R_t = 1.17 min in 2.0 min chromatography, 10-80AB, purity 100%, MS ESI calcd. for $\text{C}_{14}\text{H}_8\text{F}_6\text{N}_5\text{O}_2$ $[\text{M}+\text{H}]^+$ 392.1, found 392.0.

Example 165: Synthesis of Compound 184 (provided for reference purposes)**[0741]**

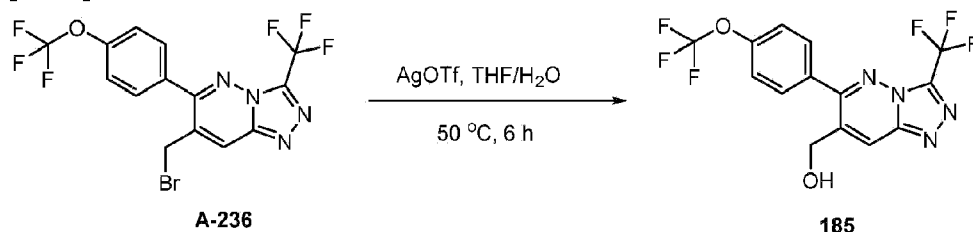
[0742] A mixture of 7-chloro-6-[4-(trifluoromethoxy)phenyl]-3-(trifluoromethyl)-[1,2,4]triazolo[4,3-b]pyridazine (100 mg, 0.26 mmol), $\text{Pd}_2(\text{dba})_3$ (47.82 mg, 0.05 mmol), XPhos (49.79 mg, 0.10 mmol) and Et_3N (0.11 mL, 0.78 mmol) in ethanol (20 mL) was stirred at 80 °C under CO (50 psi) for 16 hours. The reaction mixture was concentrated to give a residue. The

residue was diluted with water (20 mL), extracted with EtOAc (20 mL × 2). The combined organic layer was washed with water (10 mL × 2) and brine (10 mL × 2), dried over anhydrous Na₂SO₄, filtered and concentrated to give the crude product. The crude product was purified by flash chromatography on silica gel (EtOAc in PE = 0% to 15% to 30%) to give the product (80 mg, 164.8 μmol) as a solid. LCMS R_t = 0.87 min in 1.5 min chromatography, 5-95AB, purity 86.56%, MS ESI calcd. for C₁₆H₁₁F₆N₄O₃ [M+H]⁺ 421.1, found 421.0.

[0743] To a mixture of ethyl 6-[4-(trifluoromethoxy)phenyl]-3-(trifluoromethyl)-[1,2,4]triazolo[4,3-b]pyridazine-7-carboxylate (80 mg, 0.19 mmol) in THF (1 mL) and water (1 mL) was added LiOH.H₂O (23.96 mg, 0.57 mmol). The resulting mixture was stirred at 20 °C for 1 hour. To the mixture was added 1N HCl aqueous (4 mL) to adjusted the pH = 2. Then the mixture was extracted with EtOAc (5 mL × 2). The combined organic layer was washed with water (5 mL × 2), brine (5 mL × 2), dried over anhydrous Na₂SO₄, filtered and concentrated to give the crude product (40 mg). The crude product (40 mg) was purified by triturating from n-hexane (1 mL) and *i*-Pr₂O (1 mL) to give the product (26.44 mg, 66.1 μmol) as a solid. ¹H NMR (400MHz, DMSO-*d*₆) δ_H = 9.00 (s, 1H), 7.73 (d, 2H), 7.56 (d, 2H). LCMS R_t = 1.16 min in 2.0 min chromatography, 10-80AB, purity 97.85%, MS ESI calcd. for C₁₄H₇F₆N₄O₃ [M+H]⁺ 393.0, found 392.9.

Example 166: Synthesis of Compound 185 (provided for reference purposes)

[0744]

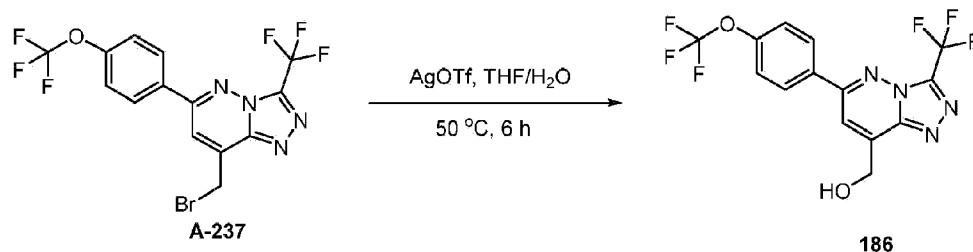


[0745] To a mixture of 8-(bromomethyl)-6-[4-(trifluoromethoxy)phenyl]-3-(trifluoromethyl)-[1,2,4]triazolo[4,3-b]pyridazine (155 mg, 0.32 mmol) in THF (15 mL) and Water (15 mL) was added AgOTf (1.55 g, 6.03 mmol), then the mixture was stirred at 50 °C for 6 hours. To the mixture was added saturated NaCl aqueous (20 mL), and the mixture was extracted with EtOAc (20 mL × 2). The combined organic phase was washed with water (20 mL), brine (20 mL), dried over anhydrous Na₂SO₄, filtered and concentrated to give the crude product. The crude product was purified by Prep-HPLC [Waters Xbridge (150 mm × 25 mm, 5 μm) A = H₂O (10 mM NH₄HCO₃) and B = CH₃CN; 46-66% B over 6 minutes] to give the product (7.06 mg, 18.7 μmol) as a solid. ¹H NMR (400MHz, CDCl₃) δ_H = 8.55 (s, 1H), 7.64 (d, 2H), 7.43 (d, 2H), 4.75 (d, 2H), 2.30 - 2.20 (m, 1H). LCMS R_t = 1.10 min in 2.0 min chromatography, 10-80AB,

purity 100.00%, MS ESI calcd. for $C_{14}H_9F_6N_4O_2$ $[M+H]^+$ 379.1, found 379.0.

Example 167: Synthesis of Compound 186 (provided for reference purposes)

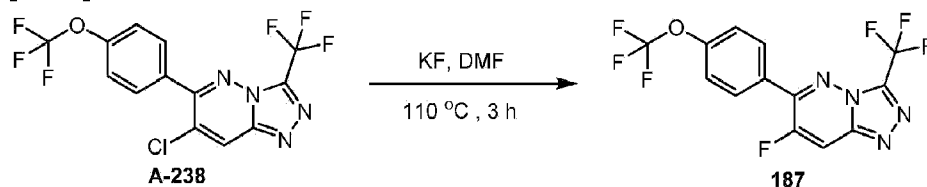
[0746]



[0747] To a mixture of 8-(bromomethyl)-6-[4-(trifluoromethoxy)phenyl]-3-(trifluoromethyl)-[1,2,4]triazolo[4,3-b]pyridazine (80 mg, 0.17 mmol) in THF (15 mL) and water (15 mL) was added AgOTf (800 mg, 3.11 mmol), then the mixture was stirred at 50 °C for 6 hours. To the mixture was added saturated NaCl aqueous (20 mL), and the mixture was extracted with EtOAc (20 mL × 2). The combined organic phase was washed with water (20 mL) and brine (20 mL), dried over anhydrous Na_2SO_4 , filtered and concentrated to give the crude product. The crude product was purified by Prep-HPLC [Waters Xbridge (150 mm × 25 mm, 5 μ m) A = H_2O (10mM NH_4HCO_3) and B = CH_3CN ; 50-70% B over 6 minutes] to give the product (18.67 mg, 49.2 μ mol) as a solid. ^1H NMR (400MHz, $CDCl_3$) δ_H = 8.12 (d, 2H), 7.89 (s, 1H), 7.43 (d, 2H), 5.34 (d, 2H), 2.76 (t, 1H). LCMS R_t = 1.14 min in 2.0 min chromatography, 10-80AB, purity 100.00%, MS ESI calcd. for $C_{14}H_9F_6N_4O_2$ $[M+H]^+$ 379.1, found 379.0.

Example 168: Synthesis of Compound 187 (provided for reference purposes)

[0748]

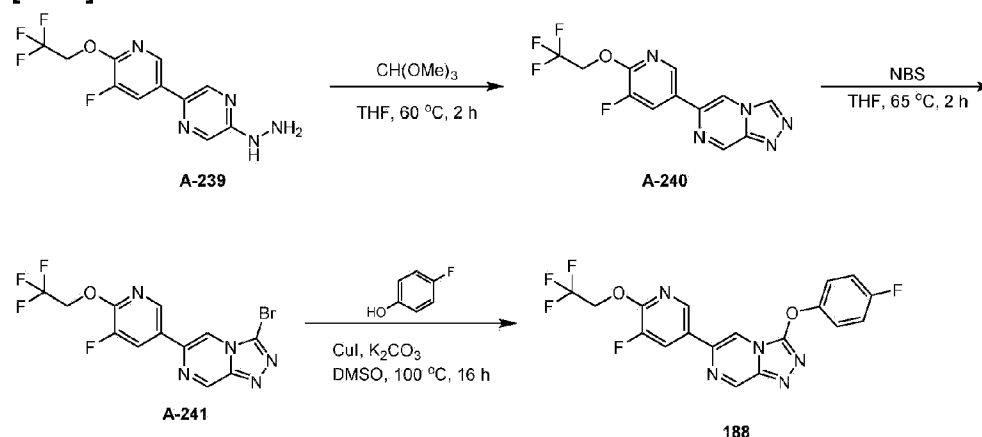


[0749] To a mixture of 7-chloro-6-[4-(trifluoromethoxy)phenyl]-3-(trifluoromethyl)-[1,2,4]triazolo[4,3-b]pyridazine (45 mg, 0.12 mmol) in DMF (1 mL) was added KF (68.33 mg, 1.18 mmol), then the mixture was stirred at 110 °C for 3 hours under N_2 . After cooling to r.t., the mixture was diluted with H_2O (10 mL), and the mixture was extracted with EtOAc (20 mL × 2). The combined organic phase was washed with water (10 mL × 2) and brine (10 mL), dried

over Na_2SO_4 , filtered and concentrated to give the crude product. The crude product was purified by Prep-TLC (silica gel, PE : EtOAc = 3:1) to give the product (13.64 mg, 37.1 μmol) as a solid. ^1H NMR (400MHz, $\text{DMSO}-d_6$) δ_{H} = 8.83 (d, 1H), 7.99 (d, 2H), 7.66 (d, 2H). LCMS R_{t} = 1.19 min in 2.0 min chromatography, 10-80AB, purity 100%, MS ESI calcd. for $\text{C}_{13}\text{H}_6\text{F}_7\text{N}_4\text{O}$ $[\text{M}+\text{H}]^+$ 367.0, found 367.0.

Example 169: Synthesis of Compound 188

[0750]



[0751] To a solution of [5-[5-fluoro-6-(2,2,2-trifluoroethoxy)-3-pyridyl]pyrazin-2-yl]hydrazine (1 g, 3.3 mmol) in THF (10 mL) was added trimethoxymethane (1.75 g, 16.49 mmol) and TFA (0.24 mL, 3.3 mmol). The reaction mixture was stirred at 60 $^\circ\text{C}$ for 2 hours. After cooling to r.t., the reaction mixture was concentrated to remove most of THF and diluted with sat. NaHCO_3 (30 mL). The mixture was extracted with EtOAc (30 mL $\times$ 2). The combined organic phase was washed with brine (20 mL), dried over Na_2SO_4 , filtered and concentrated to give the product (980 mg, 3.13 mmol) as a solid. ^1H NMR (400MHz $\text{DMSO}-d_6$) δ_{H} = 9.56 (d, 1H), 9.50 (s, 1H), 9.26 (d, 1H), 8.69 (d, 1H), 8.40 (dd, 1H), 5.18 (q, 2H).

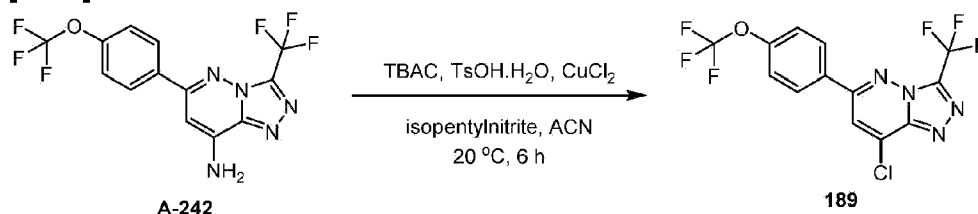
[0752] A mixture of 6-[5-fluoro-6-(2,2,2-trifluoroethoxy)-3-pyridyl]-[1,2,4]triazolo[4,3-a]pyrazine (600 mg, 1.92 mmol) and NBS (375.04 mg, 2.11 mmol) in THF (20 mL) was stirred at 65 $^\circ\text{C}$ for 2 hours. The mixture was diluted with H_2O (20 mL), and the mixture was extracted with EtOAc (20 mL $\times$ 2). The combined organic phase was washed with brine (20 mL), dried over Na_2SO_4 , filtered and concentrated. The residue was purified by flash chromatography on silica gel (EtOAc in PE = 0% to 30% to 70%) to give the product (280 mg, 0.71 mmol) as a solid. ^1H NMR (400MHz, $\text{DMSO}-d_6$) δ_{H} = 9.55 (d, 1H), 9.01 (d, 1H), 8.82 (d, 1H), 8.62 (dd, 1H), 5.18 (q, 2H).

[0753] A mixture of 3-bromo-6-[5-fluoro-6-(2,2,2-trifluoroethoxy)-3-pyridyl]-[1,2,4]triazolo[4,3-

a)pyrazine (100 mg, 0.26 mmol), 4-fluorophenol (42.88 mg, 0.38 mmol), K_2CO_3 (140.99 mg, 1.02 mmol) and CuI (29.14 mg, 0.15 mmol) in DMSO (1 mL) under N_2 was stirred at 100 °C for 16 hours. The mixture was cooled to r.t., diluted with EtOAc (10 mL), filtered through Celite and eluted with EtOAc (20 mL $\times$ 2), then the filtrate was washed with H_2O (20 mL) and brine (10 mL) and concentrated to give the crude product. The crude product was purified by Prep-HPLC (Waters Xbridge (150 mm $\times$ 25 mm, 5 μ m), A = H_2O (10 mM NH_4HCO_3) and B = CH_3CN ; 45-75% B over 6 minutes) to give the product (6.2 mg, 14.6 μ mol) as a solid. ^1H NMR (400MHz, $DMSO-d_6$) δ_H = 9.43 (d, 1H), 9.09 (d, 1H), 8.80 (d, 1H), 8.54 (dd, 1H), 7.59 - 7.54 (m, 2H), 7.39 - 7.33 (m, 2H), 5.17 (q, 2H). LCMS R_t = 1.20 min in 2.0 min chromatography, 10-80AB, purity 96.20%, MS ESI calcd. for $C_{18}H_{11}F_5N_5O_2$ $[M+H]^+$ 424.1, found 424.0.

Example 170: Synthesis of Compound 189 (provided for reference purposes)

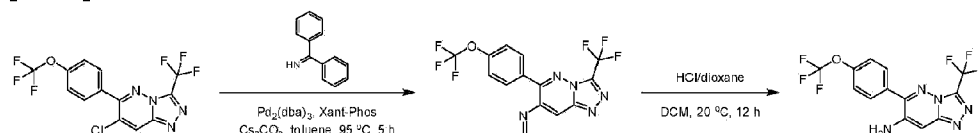
[0754]



[0755] To a mixture of 6-[4-(trifluoromethoxy)phenyl]-3-(trifluoromethyl)-[1,2,4]triazolo[4,3-b]pyridazin-8-amine (60 mg, 0.17 mmol), TBAC (137.14 mg, 0.49 mmol) and TsOH.HzO (47.14 mg, 0.25 mmol) in MeCN (6 mL) was added isopentyl nitrite (29.14 mg, 0.25 mmol) and CuCh (4.29 mg, 0.03 mmol), then the mixture was stirred at 20 °C for 6 hours. The mixture was diluted with H_2O (20 mL), and the mixture was extracted with EtOAc (30 mL $\times$ 2). The combined organic phase was washed with water (20 mL) and brine (20 mL), dried over Na_2SO_4 , filtered and concentrated to give the crude product. The crude product was purified by Prep-TLC (silica gel, PE : EtOAc = 3:1) to give the product (7.24 mg, 18.8 μ mol) as a solid. ^1H NMR (400MHz, $CDCl_3$) δ_H = 8.06 (d, 2H), 7.82 (s, 1H), 7.44 (d, 2H). LCMS R_t = 1.24 min in 2.0 min chromatography, 10-80AB, purity 99.16%, MS ESI calcd. for $C_{13}H_6ClF_6N_4O$ $[M+H]^+$ 383.0, found 382.9.

Example 171: Synthesis of Compound 190 (provided for reference purposes)

[0756]



A-243



A-244

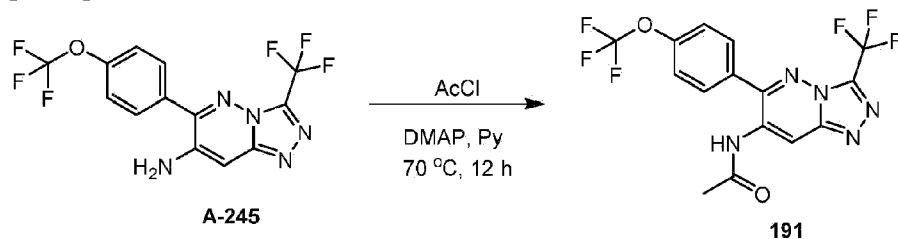
190

[0757] A mixture of 7-chloro-6-[4-(trifluoromethoxy)phenyl]-3-(trifluoromethyl)-[1,2,4]triazolo[4,3-b]pyridazine (250 mg, 0.65 mmol), diphenylmethanimine (355.21 mg, 1.96 mmol), Pd₂(dba)₃ (89.74 mg, 0.10 mmol), XantPhos (132.31 mg, 0.23 mmol) and Cs₂CO₃ (532.14 mg, 1.63 mmol) in toluene (8 mL) was stirred at 95 °C for 5 hours under N₂. After cooling to r.t., the mixture was concentrated. The residue was diluted with H₂O (30 mL), and the mixture was extracted with EtOAc (50 mL × 2). The combined organic phase was washed with water (20 mL) and brine (20 mL), dried over Na₂SO₄, filtered and concentrated to give the crude product. The crude product was purified by flash chromatography on silica gel (EtOAc in PE = 0% to 10% to 20%) to give the product (380 mg, 0.62 mmol) as a solid. LCMS Rt = 0.96 min in 1.5 min chromatography, 5-95AB, purity 85.69%, MS ESI calcd. for C₂₆H₁₆F₆N₅O [M+H]⁺ 528.1, found 528.1.

[0758] To a mixture of 1,1-diphenyl-N-[6-[4-(trifluoromethoxy)phenyl]-3-(trifluoromethyl)-[1,2,4]triazolo[4,3-b]pyridazin-7-yl]methanimine (80 mg, 0.15 mmol) in DCM (2 mL) was added HCl/dioxane (0.15 mL, 0.61 mmol), then the mixture was stirred at 20 °C for 12 hours. The mixture was diluted with water (5 mL), basified with Na₂CO₃ (solid) to pH- 8, then extracted with DCM (20 mL × 2). The combined organic phase was washed with brine (10 mL), dried over Na₂SO₄, filtered and concentrated to give the crude product. The crude product was purified by flash chromatography on silica gel (EtOAc in PE = 0% to 50% to 100%) to give the product (38.97 mg, 107.3 μmol) as a solid. ¹H NMR (400MHz DMSO-*d*₆) δ_H = 7.79 (d, 2H), 7.59 (d, 2H), 7.09 (s, 1H), 6.37 (br s, 2H). LCMS R_t = 1.18 min in 2.0 min chromatography, 10-80AB, purity 100%, MS ESI calcd. for C₁₃H₈F₆N₅O [M+H]⁺ 364.1, found 364.1.

Example 172: Synthesis of Compound 191 (provided for reference purposes)

[0759]

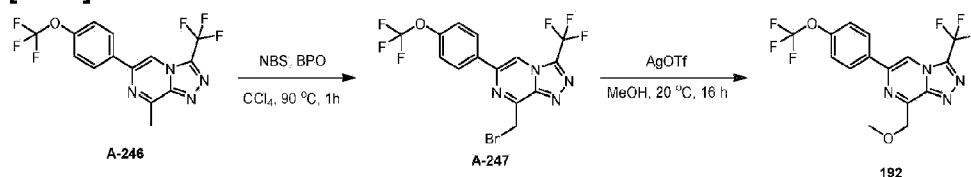


[0760] A mixture of 6-[4-(trifluoromethoxy)phenyl]-3-(trifluoromethyl)-[1,2,4]triazolo[4,3-b]pyridazin-7-amine (70 mg, 0.19 mmol) in pyridine (1 mL) was added acetyl chloride (45.39 mg, 0.58 mmol) and DMAP (23.54 mg, 0.19 mmol), then the mixture was stirred at 70 °C for 12 hours. After cooling to r.t., the mixture was concentrated to give the residue. The residue

was diluted with H₂O (10 mL), and the mixture was extracted with EtOAc (20 mL × 2). The combined organic phase was washed with water (10 mL) and brine (10 mL), dried over Na₂SO₄, filtered and concentrated to give the crude product. The crude product was purified by Prep-TLC (silica gel, PE : EtOAc = 1 : 5) to give the product (17.05 mg, 42.1 μmol) as a solid. ¹H NMR (400MHz, DMSO-*d*₆) δ_H = 9.90 (s, 1H), 8.77 (s, 1H), 7.81 (d, 2H), 7.59 (d, 2H), 2.05 (s, 3H). LCMS R_t = 1.13 min in 2.0 min chromatography, 10-80AB, purity 100%, MS ESI calcd. for C₁₅H₁₀F₆N₅O₂ [M+H]⁺ 406.1, found 406.0.

Example 173: Synthesis of Compound 192 (provided for reference purposes)

[0761]

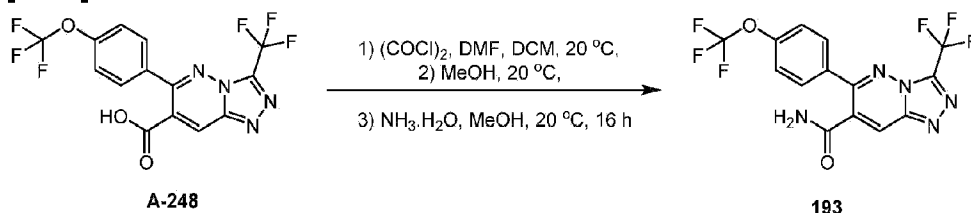


[0762] To a mixture of 8-methyl-6-[4-(trifluoromethoxy)phenyl]-3-(trifluoromethyl)-[1,2,4]triazolo[4,3-a]pyrazine (120 mg, 0.33 mmol) and NBS (76.65 mg, 0.43 mmol) in carbon tetrachloride (2 mL) was added BPO (80.25 mg, 0.33 mmol), then the mixture was stirred at 90 °C under N₂ for 1 hour. After cooling to r.t., the mixture was diluted with H₂O (20 mL), and the mixture was extracted with EtOAc (10 mL × 2). The combined organic phase was washed with water (10 mL) and brine (10 mL), dried over Na₂SO₄, filtered and concentrated to give the crude product. The crude product was purified by Prep-TLC (silica gel, PE : EtOAc = 5 : 1) to give the impure product (45 mg, 49.9 μmol) as a solid. LCMS R_t = 0.89 min in 1.5 min chromatography, 5-95AB, purity 48.87%, MS ESI calcd. for C₁₄H₈BrF₆N₄O [M+H+2]⁺ 443.0, found 442.9.

[0763] A mixture of 8-(bromomethyl)-6-[4-(trifluoromethoxy)phenyl]-3-(trifluoromethyl)-[1,2,4]triazolo[4,3-a]pyrazine (40 mg, 0.08 mmol) and AgOTf (192.77 mg, 0.75 mmol) in methanol (5 mL) was stirred at 20 °C for 16 hours. The reaction mixture was diluted with EtOAc (20 mL), and treated with brine (20 mL). The organic phase was separated and concentrated. The residue was purified by Prep-TLC (silica gel, PE : EA = 3 : 1) to give the product (4.93 mg, 12.5 μmol) as a solid. ¹H NMR (400MHz, DMSO-*d*₆) δ_H = 9.04 (s, 1H), 8.32 (d, 2H), 7.56 (d, 2H), 5.08 (s, 2H), 3.52 (s, 3H). LCMS R_t = 1.17 min in 2.0 min chromatography, 10-80AB, purity 98.51%, MS ESI calcd. for C₁₅H₁₁F₆N₄O₂ [M+H]⁺ 393.1, found 393.0.

Example 174: Synthesis of Compound 193 (provided for reference purposes)

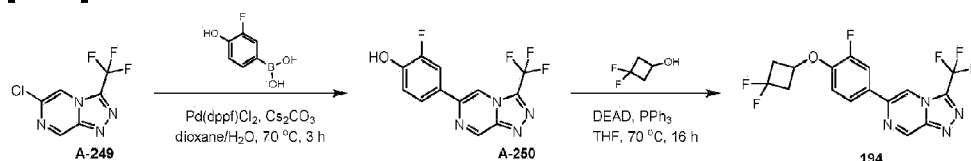
[0764]



[0765] To a mixture of 6-[4-(trifluoromethoxy)phenyl]-3-(trifluoromethyl)-[1,2,4]triazolo[4,3-b]pyridazine-7-carboxylic acid (37 mg, 0.09 mmol) in DCM (5 mL) was added $(\text{COCl})_2$ (23.95 mg, 0.19 mmol) and DMF (3.45 mg, 0.05 mmol), then the mixture was stirred at 20 °C for 0.5 hours. To the mixture was added methanol (2 mL), then the mixture was stirred at 20 °C for 0.5 hour. The mixture was diluted with EtOAc (30 mL), washed with water (10 mL) and brine (10 mL), dried over anhydrous Na_2SO_4 , filtered and concentrated to give the residue. To $\text{NH}_3\cdot\text{H}_2\text{O}$ (10 mL, 0.29 mmol) was added the solution of the residue in THF (2 mL) at 0 °C, then the mixture was stirred at 20 °C for 16 hours. To the mixture was added water (15 mL), and extracted with EtOAc (15 mL $\times$ 2). The combined organic phase was washed with water (10 mL $\times$ 2) and brine (10 mL $\times$ 2), dried over anhydrous Na_2SO_4 , filtered and concentrated to give the crude product. The crude product was purified by Prep-TLC (silica gel, PE : EtOAc = 1 : 3) to give the product (5.67 mg, 14.5 μmol) as a solid. ^1H NMR (400MHz, $\text{DMSO}-d_6$) δ_{H} = 8.80 (s, 1H), 8.32 (s, 1H), 8.02 (s, 1H), 7.78 (d, 2H), 7.58 (d, 2H). LCMS R_t = 1.14 min in 2.0 min chromatography, 10-80AB, purity 100.00%, MS ESI calcd. for $\text{C}_{14}\text{H}_8\text{F}_6\text{N}_5\text{O}_2$ $[\text{M}+\text{H}]^+$ 392.1, found 391.9.

Example 175: Synthesis of Compound 194 (provided for reference purposes)

[0766]



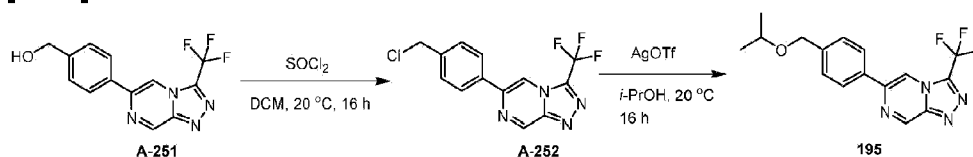
[0767] A mixture of 6-chloro-3-(trifluoromethyl)-[1,2,4]triazolo[4,3-a]pyrazine (150 mg, 0.67 mmol), (3-fluoro-4-hydroxyphenyl)boronic acid (157.63 mg, 1.01 mmol), $\text{Pd}(\text{dppf})\text{Cl}_2$ (73.97 mg, 0.10 mmol) and Cs_2CO_3 (439.16 mg, 1.35 mmol) in 1,4-dioxane (4 mL) and water (0.40 mL) was stirred at 70 °C for 3 hours. After cooling to r.t., the mixture was diluted with EtOAc (10 mL), filtered through silica gel, eluted with EtOAc (20 mL) and concentrated to give the crude product. The crude product was purified by flash chromatograph on silica gel (EtOAc in PE = 0% to 40%) to give the product (40 mg, 0.12 mmol) as a solid. LCMS R_t = 0.70 min in 1.5

min chromatography, 5-95AB, purity 93.52%, MS ESI calcd. for $C_{12}H_7F_4N_4O$ $[M+H]^+$ 299.0, found 298.9.

[0768] To a mixture of 2-fluoro-4-[3-(trifluoromethyl)-[1,2,4]triazolo[4,3-a]pyrazin-6-yl]phenol (40 mg, 0.13 mmol), 3,3-difluorocyclobutanol (43.5 mg, 0.40 mmol) and PPh_3 (63.33 mg, 0.24 mmol) in THF (3 mL) was added DEAD (42.05 mg, 0.24 mmol) at 0 °C. Then the mixture was allowed to be warmed to 70 °C and stirred for 16 hours. After cooling to r.t., the mixture was concentrated to give the crude product. The product was purified by Prep-TLC (PE : EtOAc = 3 : 1) to give the impure product. The impure product was purified by Prep-HPLC [Xtimate C18 (150 mm × 25 mm, 5 μ m) A = H_2O (0.05% ammonia hydroxide) and B = CH_3CN ; 43-73%B over 8 minutes] to give the product (1.78 mg, 4.5 μ mol) as a solid. ^1H NMR (400MHz, $CDCl_3$) δ_H = 9.57 (d, 1H), 8.34 (s, 1H), 7.79 (dd, 1H), 7.73 - 7.69 (m, 1H), 6.95 (t, 1H), 4.84 - 4.73 (m, 1H), 3.22 - 3.09 (m, 2H), 2.96 - 2.81 (m, 2H). LCMS R_t = 1.18 min in 2.0 min chromatography, 10-80AB, purity 100.00%, MS ESI calcd. for $C_{16}H_{11}F_6N_4O$ $[M+H]^+$ 389.1, found 389.1.

Example 176: Synthesis of Compound 195 (provided for reference purposes)

[0769]



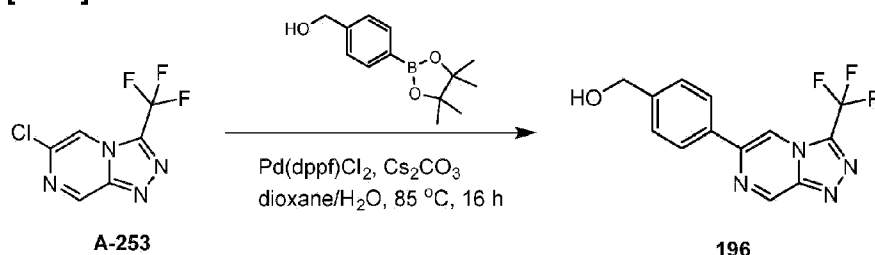
[0770] A mixture of [4-[3-(trifluoromethyl)-[1,2,4]triazolo[4,3-a]pyrazin-6-yl]phenyl]methanol (50 mg, 0.17 mmol) and $SOCh$ (0.06 mL, 0.85 mmol) in DCM (2 mL) was stirred at 20 °C for 16 hours. The mixture was quenched with sat. $NaHCO_3$ (20 mL), and the mixture was extracted with DCM (20 mL × 2). The combined organic phase was washed with brine (10 mL), dried over Na_2SO_4 , filtered and concentrated to give the crude product (30 mg, 0.06 mmol) as oil. The crude product was used directly in next step without any purification. LCMS R_t = 0.84 min in 1.5 min chromatography, 5-95AB, purity 64.26%, MS ESI calcd. for $C_{13}H_9ClF_3N_4$ $[M+H]^+$ 313.0, found 312.9.

[0771] To a solution of 6-[4-(chloromethyl)phenyl]-3-(trifluoromethyl)-[1,2,4]triazolo[4,3-a]pyrazine (50 mg, 0.16 mmol) in IPA (3 mL) was added $AgOTf$ (410.87 mg, 1.60 mmol), and the mixture was stirred at 20 °C for 16 hours. The mixture was filtered through Celite, and eluted with EtOAc (15 mL × 2). The filtrate was concentrated and diluted with EtOAc (20 mL), washed with water (15 mL × 2) and brine (10 mL), dried over Na_2SO_4 , filtered and concentrated to give the crude product. The crude product was purified by Prep-TLC (silica gel, PE : EtOAc = 3:1) to give the product (24.73 mg, 0.07 mmol) as a solid. ^1H NMR (400MHz,

CDCl_3 δ_{H} = 9.60 (d, 1H), 8.41 (s, 1H), 7.96 (d, 2H), 7.54 (d, 2H), 4.61 (s, 2H), 3.80 - 3.66 (m, 1H), 1.26 (d, 6H). LCMS R_t = 1.22 min in 2 min chromatography, 10-80AB, purity 100%, MS ESI calcd. for $\text{C}_{16}\text{H}_{16}\text{F}_3\text{N}_4\text{O}$ $[\text{M}+\text{H}]^+$ 337.1, found 336.9.

Example 177: Synthesis of Compound 196 (provided for reference purposes)

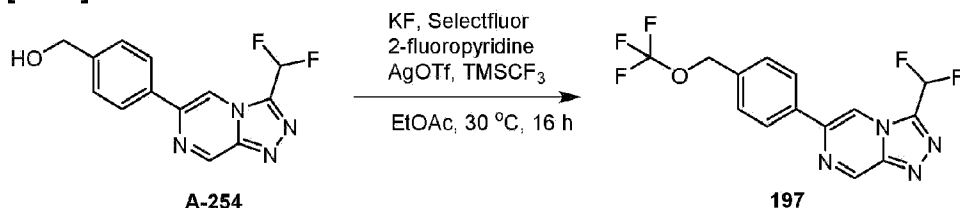
[0772]



[0773] A mixture of 6-chloro-3-(trifluoromethyl)-[1,2,4]triazolo[4,3-a]pyrazine (300 mg, 1.35 mmol), [4-(hydroxymethyl)phenyl]boronic acid (307.25 mg, 2.02 mmol), Pd(dppf)Cl_2 (147.94 mg, 0.20 mmol) and Cs_2CO_3 (878.32 mg, 2.7 mmol) in 1,4-dioxane (10 mL) and water (1 mL) was stirred at 85 °C for 16 hours. After cooling to r.t., the mixture was filtered through Celite, and eluted with EtOAc (10 mL $\times$ 2). The filtrate was concentrated and diluted with EtOAc (10 mL), washed with water (10 mL $\times$ 2) and brine (10 mL), dried over Na_2SO_4 , filtered and concentrated to give the crude product. The crude product was purified by flash chromatography on silica gel (EtOAc in PE = 30% to 80%) to give impure product. The impure product was purified by Prep-HPLC (Waters Xbridge (150 mm $\times$ 25 mm, 5 μm), A = water (10 mM NH_4HCO_3) and B = CH_3CN ; 18 - 48% B over 6 minutes) to give the product (21.13 mg, 0.07 mmol) as a solid. ^1H NMR (400 MHz, $\text{DMSO}-d_6$) δ_{H} = 9.76 (d, 1H), 8.96 (s, 1H), 8.15 (d, 2H), 7.49 (d, 2H), 5.32 (t, 1H), 4.59 (d, 2H). LCMS R_t = 0.83 min in 2.0 min chromatography, 10-80AB, purity 100%, MS ESI calcd. for $\text{C}_{13}\text{H}_{10}\text{F}_3\text{N}_4\text{O}$ $[\text{M}+\text{H}]^+$ 295.1, found 294.9.

Example 178: Synthesis of Compound 197 (provided for reference purposes)

[0774]

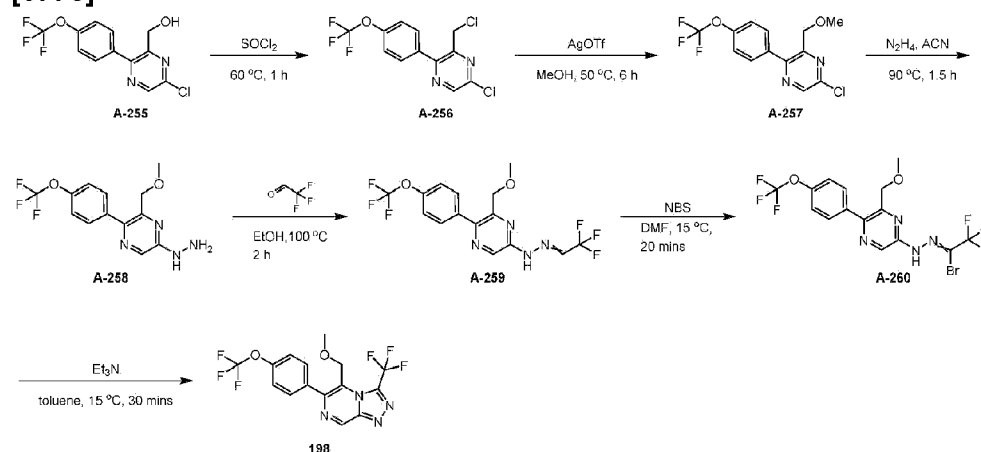


[0775] To a mixture of AgOTf (781.31 mg, 3.04 mmol), KF (235.56 mg, 4.05 mmol), Selectfluor

(538.62 mg, 1.52 mmol) and [4-[3-(difluoromethyl)-[1,2,4]triazolo[4,3-a]pyrazin-6-yl]phenyl]methanol (140 mg, 0.51 mmol) in ethyl acetate (6 mL) was added 2-fluoropyridine (295.23 mg, 3.04 mmol) and trimethyl(trifluoromethyl)silane (432.38 mg, 3.04 mmol) under N_2 , and the mixture was stirred at 30 °C for 16 hours. The mixture was diluted with sat. NH_4Cl (10 mL), filtered through Celite and eluted with EtOAc (30 mL $\times$ 2). The filtrate was concentrated to give the crude product. The crude product was purified by Prep-TLC (silica gel, PE : EtOAc = 3:1) to give the product (8.36 mg, 24.3 μ mol) as a solid. ^1H NMR (400MHz, $DMSO-d_6$) δ_H = 9.68 (d, 1H), 9.21 (d, 1H), 8.19 (d, 2H), 7.86 (t, 1H), 7.62 (d, 2H), 5.26 (s, 2H). LCMS R_t = 1.19 min in 2.0 min chromatography, 10-80AB, purity 100%, MS ESI calcd. for $C_{14}H_{10}F_5N_4O$ $[M+H]^+$ 345.1, found 344.9.

Example 179: Synthesis of Compound 198 (provided for reference purposes)

[0776]



[0777] A mixture of [6-chloro-3-[4-(trifluoromethoxy)phenyl]pyrazin-2-yl]methanol (500 mg, 1.64 mmol) and $SOCl_2$ (5 mL) was stirred at 60 °C for 1 hour. After cooling to r.t., the mixture was concentrated. The residue was poured into sat. Na_2CO_3 (20 mL), and the mixture was extracted with EtOAc (50 mL $\times$ 2). The combined organic phase was washed with brine (20 mL), dried over Na_2SO_4 , filtered and concentrated to give the crude product (600 mg, 1.86 mmol, crude) as oil, which was used directly without any further purification. LCMS R_t = 0.97 min in 1.5 min chromatography, 5-95AB, purity 47.74%, MS ESI calcd. for $C_{12}H_8Cl_2F_3N_2O$ $[M+H]^+$ 323.0, found 323.0.

[0778] A mixture of 5-chloro-3-(chloromethyl)-2-[4-(trifluoromethoxy)phenyl]pyrazine (600 mg, 1.86 mmol) and AgOTf (4771.4 mg, 18.57 mmol) in methanol (15 mL) was stirred at 50 °C for 6 hours. After cooling to r.t., the mixture was quenched with sat. NH_4Cl (20 mL), and the mixture was filtered through Celite and eluted with EtOAc (30 mL $\times$ 2). The filtrate was concentrated to give the crude product (700 mg, 1.41 mmol) as an oil. The crude product was

used directly without any further purification. LCMS R_t = 0.88 min in 1.5 min chromatography, 5-95AB, purity 64.30%, MS ESI calcd. for $C_{13}H_{11}ClF_3N_2O_2$ $[M+H]^+$ 319.0, found 318.9.

[0779] A mixture of 5-chloro-3-(methoxymethyl)-2-[4-(trifluoromethoxy)phenyl]pyrazine (700 mg, 2.2 mmol) and N_2H_4 (2.11 g, 65.9 mmol) in MeCN (10 mL) was stirred at 90 °C for 1 hour. The mixture was stirred at 90 °C for another 30 mins. After cooling to r.t., the mixture was diluted with H_2O (20 mL) and extracted with EtOAc (40 mL $\times$ 2). The combined organic phase was washed with H_2O (20 mL) and brine (20 mL), dried over Na_2SO_4 , filtered and concentrated to give the crude product (350 mg, 0.57 mmol, crude) as a solid. The crude product was used directly without any further purification. LCMS R_t = 0.94 min in 2.0 min chromatography, 10-80AB, purity 50.92%, MS ESI calcd. for $C_{13}H_{14}F_3N_4O_2$ $[M+H]^+$ 315.1, found 315.1.

[0780] A mixture of [6-(methoxymethyl)-5-[4-(trifluoromethoxy)phenyl]pyrazin-2-yl]hydrazine (350 mg, 1.11 mmol) and 2,2,2-trifluoroacetaldehyde (582.23 mg, 4.45 mmol) in ethanol (1 mL) was stirred at 100 °C for 2 hours. After cooling to r.t., the mixture was diluted with H_2O (20 mL) and extracted with EtOAc (30 mL $\times$ 2). The combined organic phase was washed with brine (20 mL), dried over Na_2SO_4 , filtered and concentrated to give the crude product (400 mg, 1.01 mmol, crude) as an oil, which was used directly without any further purification. LCMS R_t = 0.89 min in 1.5 min chromatography, 5-95AB, purity 52.48%, MS ESI calcd. for $C_{15}H_{13}F_6N_4O_2$ $[M+H]^+$ 395.1, found 395.4.

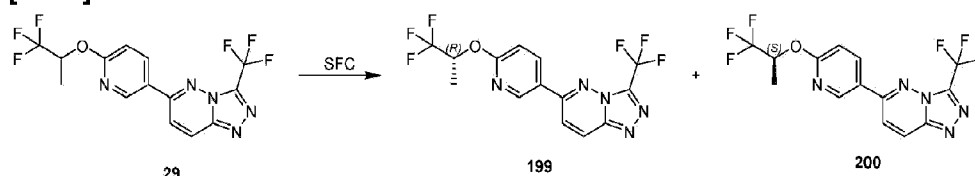
[0781] To a solution of 6-(methoxymethyl)-N-(2,2,2-trifluoroethylideneamino)-5-[4-(trifluoromethoxy)phenyl]pyrazin-2-amine (400 mg, 1.01 mmol) in DMF (5 mL) was added NBS (180.57 mg, 1.01 mmol), and the mixture was stirred at 15 °C for 20 minutes. The mixture was diluted with H_2O (20 mL) and extracted with EtOAc (50 mL $\times$ 2). The combined organic phase was washed with H_2O (30 mL) and brine (30 mL), dried over Na_2SO_4 , filtered and concentrated to give the crude product (500 mg, 1.06 mmol, crude) as oil, which was used directly without any further purification. LCMS R_t = 0.99 min in 1.5 min chromatography, 5-95AB, purity 17.37%, MS ESI calcd. for $C_{15}H_{12}BrF_6N_4O_2$ $[M+H+2]^+$ 475.0, found 475.0.

[0782] To a solution of 2,2,2-trifluoro-N-[6-(methoxymethyl)-5-[4-(trifluoromethoxy)phenyl]pyrazin-2-yl]ethanehydrazonoyl bromide (500 mg, 1.06 mmol) in toluene (10 mL) was added Et_3N (0.73 mL, 5.28 mmol), and the mixture was stirred at 15 °C for 30 mins. The mixture was diluted with H_2O (10 mL) and extracted with EtOAc (30 mL $\times$ 2). The combined organic phase was washed with brine (20 mL), dried over Na_2SO_4 , filtered and concentrated to give the crude product. The crude product was purified by flash chromatography on silica gel (EtOAc in PE = 20% to 40% to 60%) to give the impure product (~100 mg). The impure product was purified by prep-TLC (silica gel, PE : EtOAc = 2:1) to give the product (24.86 mg, 0.06 mmol) as a solid. ^1H NMR (400MHz, $CDCl_3$) δ_H = 9.54 (s, 1H),

7.77 (d, 2H), 7.40 (d, 2H), 4.68 (s, 2H), 3.44 (s, 3H). LCMS R_t = 1.17 min in 2 min chromatography, 10-80AB, purity 100%, MS ESI calcd. for $C_{15}H_{11}F_6N_4O_2$ $[M+H]^+$ 393.1, found 393.0.

Example 180: Synthesis of Compounds 199 and 200 (provided for reference purposes)

[0783]



[0784] The sample was analyzed by SFC to show two peaks (Peak 1: R_t = 2.35 min, Peak 2: R_t = 2.49 min).

[0785] Method: Column: ChiralCel OJ-H 150 × 4.6 mm I.D., 5 μ m Mobile phase: A: CO_2 B: IPA (0.05% DEA) Gradient: from 5% to 40% of B in 5.5 min and hold 40% for 3 min, then 5% of B for 1.5 min Flow rate: 2.5 mL/min Column temperature: 40 °C.

[0786] The product was separated by SFC (DAICEL CHIRALCEL OJ-H (250 mm × 30 mm, 5 μ m)); A = CO_2 and B = IPA (0.1% NH_3H_2O); 35 °C; 50 mL/min; 15% B; 10 min run; 20 injections, R_t of peak 1 = 7.33 min, R_t of peak 2 = 8.3 min) to give 3-(trifluoromethyl)-6-[6-[(1R)-2,2,2-trifluoro-1-methyl-ethoxy]-3-pyridyl]-[1,2,4]triazolo[4,3-b]pyridazine (6.76 mg, 17.9 μ mol) (Peak 1, R_t = 2.35 min in SFC) as a solid, and 3-(trifluoromethyl)-6-[6-[(1S)-2,2,2-trifluoro-1-methyl-ethoxy]-3-pyridyl]-[1,2,4]triazolo[4,3-b]pyridazine (16.41 mg, 43.5 μ mol) (Peak 2: R_t = 2.49 min in SFC) as a solid.

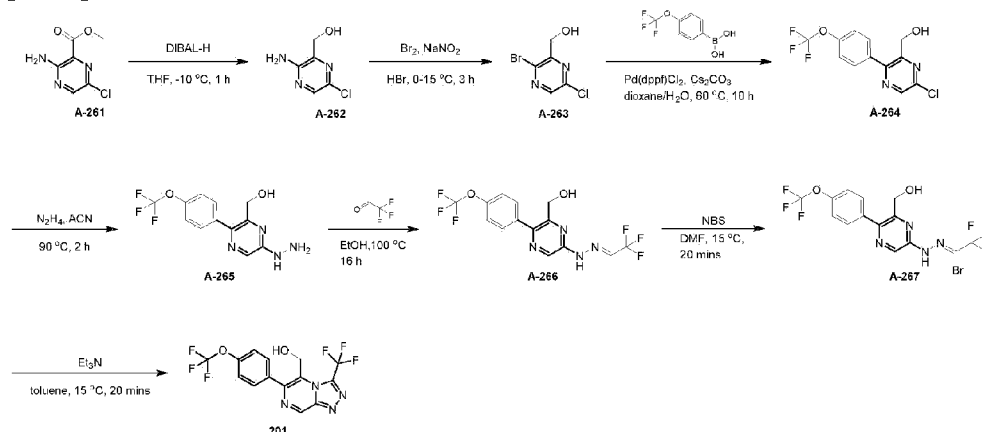
[0787] Note: the enantiomers were randomly assigned.

[0788] Compound 201 (peak 1): ^1H NMR (400MHz, $CDCl_3 + D_2O$) δ_H = 8.79 (d, 1H), 8.36 - 8.31 (m, 2H), 7.74 (d, 1H), 7.03 (d, 1H), 5.95 - 5.82 (m, 1H), 1.56 (d, 3H) LCMS R_t = 1.20 min in 2 min chromatography, 10-80AB, purity 100%, MS ESI calcd. for $C_{14}H_{10}F_6N_5O$ $[M+H]^+$ 378.1, found 378.0.

[0789] Compound 202 (peak 2): ^1H NMR (400MHz, $CDCl_3 + D_2O$) δ_H = 8.79 (d, 1H), 8.37 - 8.31 (m, 2H), 7.74 (d, 1H), 7.03 (d, 1H), 5.96 - 5.81 (m, 1H), 1.56 (d, 3H). LCMS R_t = 1.18 min in 2 min chromatography, 10-80AB, purity 100%, MS ESI calcd. for $C_{14}H_{10}F_6N_5O$ $[M+H]^+$ 378.1, found 378.0.

Example 181: Synthesis of Compound 201 (provided for reference purposes)

[0790]



[0791] To a solution of methyl 3-amino-6-chloro-pyrazine-2-carboxylate (3 g, 15.99 mmol) in THF (150 mL) was added DIBAL-H (63.97 mL, 63.97 mmol) at -40 °C and the mixture was allowed to warm to -10 °C and stirred for 1 hour. To the mixture was added potassium sodium tartrate (sat. aq., ~ 100 mL) slowly, and the mixture was stirred at r.t. for 2 hours. The mixture was extracted with EtOAc (150 mL × 2), and the combined organic phase was washed with brine (50 mL), dried over Na₂SO₄, filtered and concentrated to give the crude product (2400 mg, 15.04 mmol) as a solid. ¹H NMR (400MHz, CDCl₃) δ_H = 7.98 (s, 1H), 5.00 (br s, 2H), 4.72 (s, 2H), 2.73 (br s, 1H).

[0792] To a mixture of (3-amino-6-chloro-pyrazin-2-yl)methanol (2.4 g, 15.04 mmol) in HBr (20 mL) was added Br₂ (2.31 mL, 45.12 mmol) at 0 °C, followed by NaNO₂ (2.59g, 37.6mmol) in water (5 mL), and the mixture was stirred at 15 °C for 3 hours. The mixture was diluted with H₂O (20 mL) and quenched by NaHSO₃ (solid, ~ 5g). The mixture extracted with EtOAc (100 mL × 2), and the combined organic phase was washed with sat. Na₂CO₃ (50 mL) and brine (50 mL), dried over Na₂SO₄, filtered and concentrated to give the crude product. The crude product was purified by flash chromatography on silica gel (EtOAc in PE = 5% to 10% to 15% to 20% to 30%) to give the product (1100 mg, 4.92 mmol) as colorless oil. ¹H NMR (400MHz, CDCl₃) δ_H = 8.34 (s, 1H), 4.82 (dd, 2H), 3.32 (t, 1H).

[0793] A mixture of (3-bromo-6-chloro-pyrazin-2-yl)methanol (1.1 g, 4.92 mmol), [4-(trifluoromethoxy)phenyl]boronic acid (1.06 g, 5.17 mmol), Cs₂CO₃ (3.21 g, 9.85 mmol) and Pd(dppf)Cl₂ (360.19 mg, 0.49 mmol) in 1,4-dioxane (20 mL) and water (2 mL) was stirred at 60 °C for 10 hours. After cooling to r.t., the mixture was concentrated to give the crude product. The crude product was purified by flash chromatography on silica gel (EtOAc in PE = 20% to 40% to 50%) to give the pure product (600 mg, 1.97 mmol) as a colorless oil. ¹H NMR

(400MHz, CDCl₃) δ_{H} = 8.63 (s, 1H), 7.65 (d, 2H), 7.37 (d, 2H), 4.80 (d, 2H), 3.40 (t, 1H).

[0794] A mixture of [6-chloro-3-[4-(trifluoromethoxy)phenyl]pyrazin-2-yl]methanol (600 mg, 1.97 mmol) and N₂H₄ (1890.69 mg, 59.08 mmol) in MeCN (20 mL) was stirred at 90 °C for 2 hours. After cooling to r.t., the mixture was diluted with H₂O (30 mL) and extracted with EtOAc (50 mL × 2). The combined organic phase was washed with H₂O (20 mL) and brine (20 mL), dried over Na₂SO₄, filtered and concentrated to give the crude product (460 mg, 1.53 mmol) as a solid, which was used directly without any further purification. LCMS R_t = 0.67 min in 1.5 min chromatography, 5-95AB, purity 59.13%, MS ESI calcd. for C₁₂H₁₂F₃N₄O₂ [M+H]⁺ 301.1, found 301.0.

[0795] A mixture of [6-hydrazino-3-[4-(trifluoromethoxy)phenyl]pyrazin-2-yl]methanol (460 mg, 1.53 mmol) and 2,2,2-trifluoroacetaldehyde (250.3 mg, 1.92 mmol) in ethanol (2 mL) was stirred at 100 °C for 16 hours. After cooling to r.t., the mixture was diluted with H₂O (20 mL) and extracted with EtOAc (40 mL × 2). The combined organic phase was washed with brine (30 mL), dried over Na₂SO₄, filtered and concentrated to give the crude product (600 mg, 1.58 mmol, crude) as oil. The crude product was used directly without any further purification. LCMS R_t = 0.85 min in 1.5 min chromatography, 5-95AB, purity 35.73%, MS ESI calcd. for C₁₄H₁₁F₆N₄O₂ [M+H]⁺ 381.1, found 381.0.

[0796] To a solution of [6-[2-(2,2,2-trifluoroethylidene)hydrazino]-3-[4-(trifluoromethoxy)phenyl]pyrazin-2-yl]methanol (600 mg, 1.58 mmol) in DMF (5 mL) was added NBS (294.88 mg, 1.66 mmol), and the mixture was stirred at 15 °C for 20 mins. The mixture was diluted with H₂O (20 mL) and extracted with EtOAc (50 mL × 2). The combined organic phase was washed with H₂O (30 mL) and brine (30 mL), dried over Na₂SO₄, filtered and concentrated to give the crude product (800 mg, 1.74mmol) as oil, which was used directly for next step without any further purification. LCMS R_t = 0.91 min in 1.5 min chromatography, 5-95AB, MS ESI calcd. for C₁₄H₁₀BrF₆N₄O₂ [M+H]⁺ 459.0, found 459.0.

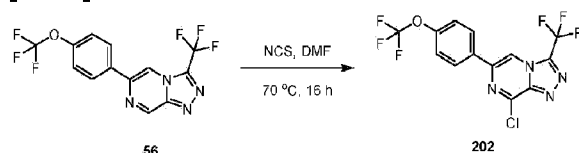
[0797] A mixture of 2,2,2-trifluoro-N-[6-(hydroxymethyl)-5-[4-(trifluoromethoxy)phenyl]pyrazin-2-yl]ethanehydrazonoyl bromide (800 mg, 1.74 mmol) and Et₃N (0.72 mL, 5.23 mmol) in Toluene (5 mL) was stirred at 15 °C for 20 mins. The mixture was diluted with H₂O (20 mL) and extracted with EtOAc (50 mL × 2). The combined organic phase was washed with brine (20 mL), dried over Na₂SO₄, filtered and concentrated to give the crude product. The crude product was purified by flash chromatography on silica gel (EtOAc in PE = 20% to 40% to 60%) to give the impure product (~ 400 mg).

[0798] A part of the impure product (~ 30 mg) was by prep-TLC (silica gel, PE : EtOAc = 1 : 1) to give the product (12.8 mg, 33.8 μmol) as a solid. ¹H NMR (400MHz, DMSO-*d*₆) δ_{H} = 9.55 (s, 1H), 7.82 (d, 2H), 7.40 (d, 2H), 5.06 (d, 2H), 2.43 - 2.31 (m, 1H). LCMS R_t = 1.04 min in 2.0

min chromatography, 10-80AB, purity 100.00%, MS ESI calcd. for $C_{14}H_9F_6N_4O_2$ $[M+H]^+$ 379.1, found 379.0.

Example 182: Synthesis of Compound 202 (provided for reference purposes)

[0799]

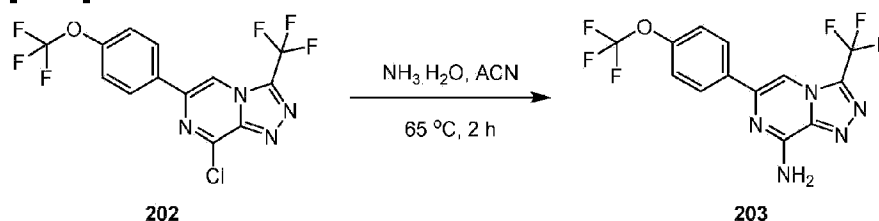


[0800] A mixture of 6-[4-(trifluoromethoxy)phenyl]-3-(trifluoromethyl)-[1,2,4]triazolo[4,3-a]pyrazine (920 mg, 2.64 mmol) and NCS (529.21 mg, 3.96 mmol) in DMF (30 mL) was stirred at 70 °C for 16 hours to give a brown mixture. After cooling to r.t., the mixture was diluted with H_2O (50 mL), and the mixture was extracted with EtOAc (100 mL $\times$ 2). The combined organic phase was washed with water (50 mL $\times$ 2) and brine (50 mL), dried over Na_2SO_4 , filtered and concentrated. The residue was purified by flash chromatography on silica gel (EtOAc in PE = 0% to 10% to 20%) to give the impure product (580 mg) as a solid.

[0801] A part of the impure product (30 mg) was triturated from hexane (1 mL) and dried in an oven to give the product (11 mg) as an off-white solid ^1H NMR (400MHz, $CDCl_3$) δ_H = 8.37 (s, 1H), 8.02 (d, 2H), 7.41 (dd, 2H). LCMS R_t = 1.21 min in 2.0 min chromatography, 10-80AB, purity 100%, MS ESI calcd. for $C_{13}H_6ClF_6N_4O$ $[M+H]^+$ 383.0, found 382.9.

Example 183: Synthesis of Compound 203 (provided for reference purposes)

[0802]



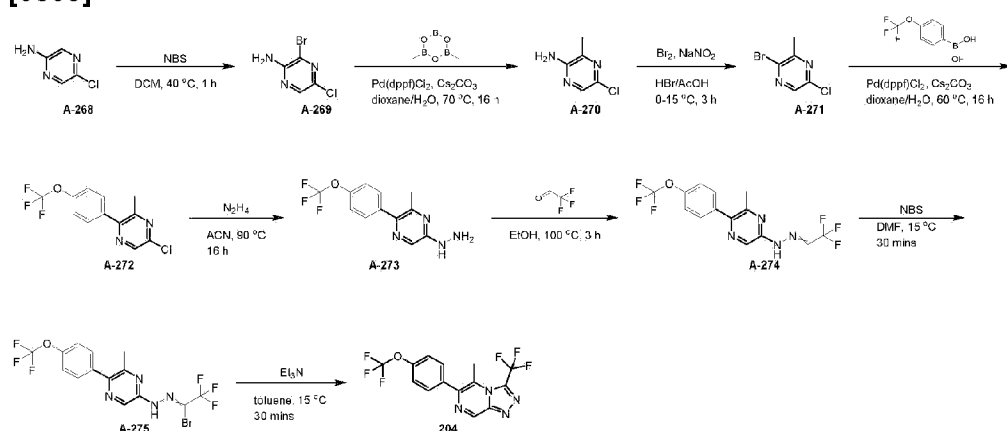
[0803] A mixture of 8-chloro-6-[4-(trifluoromethoxy)phenyl]-3-(trifluoromethyl)-[1,2,4]triazolo[4,3-a]pyrazine (480 mg, 1.25 mmol) in $NH_3.H_2O$ (100 mL) and MeCN (50 mL) was stirred at 65 °C for 2 hours. After cooling to r.t., the mixture was concentrated. The residue was diluted with H_2O (30 mL), and the mixture was extracted with EtOAc (50 mL $\times$ 2). The combined organic phase was washed with water (30 mL) and brine (30 mL), dried over

Na₂SO₄, filtered and concentrated to give the crude product (430 mg, 94% yield) as a solid.

[0804] A part of the crude product (30 mg) was purified by Prep-TLC (silica gel, PE : EtOAc = 2 : 1) to give 6-[4-(trifluoromethoxy)phenyl]-3-(trifluoromethyl)-[1,2,4]triazolo[4,3-a]pyrazin-8-amine (17.28 mg) as a solid. ¹H NMR (400MHz, CDCl₃) δ_H = 7.92 (d, 2H), 7.88 (s, 1H), 7.34 (d, 2H), 6.04 (br s, 2H). LCMS R_t = 1.23 min in 2.0 min chromatography, 10-80AB, purity 100%, MS ESI calcd. for C₁₃H₈F₆N₅O [M+H]⁺ 364.1, found 363.9.

Example 184: Synthesis of Compound 204 (provided for reference purposes)

[0805]



[0806] To a solution of 5-chloropyrazin-2-amine (500 mg, 3.86 mmol) in DCM (5mL) was added NBS (686.92 mg, 3.86 mmol), and the brown mixture was stirred at 40 °C for 1 hour. After cooling to r.t., the mixture was filtered through silica gel and eluted with EtOAc (20 mL × 3), and the filtrate was concentrated to give the crude product. The crude product was purified by flash chromatography on silica gel (EtOAc in PE = 20% to 40% to 50%) to give the product (600 mg) as a solid. ¹H NMR (400MHz, CDCl₃) δ_H = 7.98 (s, 1H), 5.05 (br s, 2H).

[0807] A mixture of 3-bromo-5-chloro-pyrazin-2-amine (600 mg, 2.88 mmol), 2,4,6-trimethyl-1,3,5,2,4,6-trioxatriborinane (397.48 mg, 3.17 mmol), Cs₂CO₃ (1.88 g, 5.76 mmol) and Pd(dppf)Cl₂ (210.62 mg, 0.29 mmol) in 1,4-Dioxane (5 mL) and Water (0.50 mL) was stirred at 70 °C for 16 hours. After cooling to r.t., the mixture was concentrated to give the crude product. The crude product was purified by flash chromatography on silica gel (EtOAc in PE = 20% to 40% to 60% to 80%) to give the product (200 mg) as a solid. ¹H NMR (400MHz, CDCl₃) δ_H = 7.90 (s, 1H), 4.55 (br s, 2H), 2.40 (s, 3H).

[0808] To a mixture of 5-chloro-3-methyl-pyrazin-2-amine (200 mg, 1.39 mmol) in Acetic acid (3mL) and HBr (3 mL) was added Br₂ (0.18 mL, 3.48 mmol) at 0 °C, followed by NaNO₂

(288.34 mg, 4.18 mmol) in Water (0.5 mL), and the mixture was stirred at 15 °C for 3 hours. The mixture was quenched with NaHSO₃ (solid, ~3 g) and the mixture was basified with Na₂CO₃ (solid) to pH ~ 8. The mixture was extracted with EtOAc (40 mL × 2), and the combined organic phase was washed with sat. Na₂CO₃ (30 mL) and brine (30 mL), dried over Na₂SO₄, filtered and concentrated to give the crude product (40 mg) as an oil **LCMS** R_t = 0.72 min in 1.5 min chromatography, 5-95AB, purity 94.05%,

[0809] A mixture of 2-bromo-5-chloro-3-methyl-pyrazine (40 mg, 0.19 mmol), [4-(trifluoromethoxy)phenyl]boronic acid (43.68 mg, 0.21 mmol), Cs₂CO₃ (125.63 mg, 0.39 mmol) and Pd(dppf)Cl₂ (14.11 mg, 0.02 mmol) in 1,4-Dioxane (2 mL) and Water (0.2 mL) was stirred at 60 °C for 16 hours. After cooling to r.t., the mixture was concentrated to give the crude product. The crude product was purified by flash chromatography on silica gel (EtOAc in PE = 10% to 20% to 40% to 50%) to give the product (40 mg) as an oil. **LCMS** R_t = 0.89 min in 1.5 min chromatography, MS ESI calcd. for C₁₂H₉ClF₃N₂O [M+H]⁺ 289.0, found 288.9.

[0810] A mixture of 5-chloro-3-methyl-2-[4-(trifluoromethoxy)phenyl]pyrazine (40 mg, 0.14 mmol) and N₂H₄ (88.69 mg, 2.77 mmol) in MeCN (2 mL) was stirred at 90 °C for 16 hours. After cooling to r.t., the mixture was diluted with EtOAc (40 mL), washed with H₂O (10 mL) and brine (10 mL), dried over Na₂SO₄, filtered and concentrated to give the crude product (40 mg) as a solid. **LCMS** R_t = 0.70 min in 1.5 min chromatography, MS ESI calcd. for C₁₂H₁₂F₃N₄O [M+H]⁺ 285.1, found 284.9.

[0811] A mixture of [6-methyl-5-[4-(trifluoromethoxy)phenyl]pyrazin-2-yl]hydrazine (40 mg, 0.14 mmol) and 2,2,2-trifluoroacetaldehyde (18.39 mg, 0.14 mmol, 75% in H₂O) in Ethanol (1 mL) was stirred at 100 °C for 3 hours. After cooling to r.t., the mixture was diluted with EtOAc (20 mL) and washed with H₂O (10 mL) and brine (10 mL), dried over Na₂SO₄, filtered and concentrated to give the crude (40 mg) as an oil, which was used directly without any further purification. **LCMS** R_t = 0.91 min in 1.5 min chromatography, MS ESI calcd. for C₁₄H₁₁F₆N₄O [M+H]⁺ 365.1, found 365.0.

[0812] To a solution of 6-methyl-N-(2,2,2-trifluoroethylideneamino)-5-[4-(trifluoromethoxy)phenyl]pyrazin-2-amine (40 mg, 0.11 mmol) in DMF (2 mL) was added NBS (21.5 mg, 0.12 mmol), and the mixture was stirred at 15 °C for 30 mins. The mixture was diluted with EtOAc (50 mL), washed with H₂O (10 mL × 2) and brine (20 mL), dried over Na₂SO₄, filtered and concentrated to give the crude (50 mg) as an oil, which was used directly without any further purification. **LCMS** R_t = 0.97 min in 1.5 min chromatography, 5-95AB, MS ESI calcd. for C₁₄H₁₀BrF₆N₄O [M+H+2]⁺ 445.0, found 444.9.

[0813] To a solution of 2,2,2-trifluoro-N-[6-methyl-5-[4-(trifluoromethoxy)phenyl]pyrazin-2-yl]ethanehydrazonoyl bromide (50 mg, 0.11 mmol) in toluene (2 mL) was added Et₃N (0.08

mL, 0.56 mmol), and the solution was stirred at 15 °C for 30 mins. The mixture was diluted with EtOAc (40 mL), washed with H₂O (10 mL) and brine (20 mL), dried over Na₂SO₄, filtered and concentrated to give the crude product. The crude product was purified by Prep-TLC (silica gel, PE : EtOAc = 3 : 1) to give the product (8.8 mg) as a solid. ¹H NMR (400MHz, CDCl₃), δ_{H} = 9.47 (s, 1H), 7.62 (d, 2H), 7.40 (d, 2H), 2.84 (d, 3H). LCMS R_t = 1.15 min in 2.0 min chromatography, MS ESI calcd. for C₁₄H₉F₆N₄O [M+H]⁺ 363.1, found 363.0.

Example 185: Efficacy of exemplary compounds in the modulation of late (persistent) sodium current (INaL)

[0814] Functional characterization of exemplary compounds to modulate INaL expressed by the Nav1.6 voltage-gated sodium channel was accomplished using the PatchXpress™ high throughput electrophysiology platform (Molecular Devices, Sunnyvale, CA). HEK-293 cells expressing recombinant, human Nav1.6 (hNav1.6) were grown in DMEM/high-glucose Dulbecco's modified, 10% FBS, 2 mM sodium pyruvate, 10 mM HEPES and 400 µg/mL G418. Cells were grown to 50% - 80% confluency prior to harvesting. Trypsinized cells were washed, allowed to recover for 1 hour and then resuspended in extracellular recording solution at a concentration of 1 x 10⁶ cells/ml. The onboard liquid handling facility of the PatchXpress was used for dispensing cells and applying test compounds. Nav late currents were evoked by the application of 300 nM ATX-II. INaL was evoked by depolarizing pulses to 0 mV for 200 ms from a non-inactivating holding potential (e.g., -120 mV) at a frequency of 0.1 Hz. INaL amplitude and stability were determined by analyzing the mean current amplitude over the final 20ms of the test pulse. Following steady state block with exemplary compounds (e.g., as described herein), a Na⁺ free solution containing an impermeant cation (e.g., Choline or NDMG) was added to confirm the identity of the sodium current. Percent steady-state inhibition of INaL was calculated as: [(INaL_compound)/(INaL_control)]*100, where INaL_compound and INaL_control represent INaL recorded in the presence or absence of compound, respectively.

[0815] Results from this assay relating to percent inhibition of INaL at hNav 1.5 (measured using procedure similar to described above but using HEK-293 cells expressing recombinant, human Nav1.5 (hNav1.5) at 1 µM are summarized in Table 1 below. In this table, "A" indicates inhibition between less than 0% to 50% and "B" indicates inhibition of greater than 50%.

Table 1

Compound	INaL v1.5 (1 µM, % Inhibition)
1	B
2	B
3	B
6	B
7	A

Compound	INaL v1.5 (1 μ M, % Inhibition)
8	B
9	B
10	A
11	A
12	B
13	B
14	B
15	B
16	B
17	A
18	A
19	A
21	A
22	B
23	B
24	B
25	B
26	B
27	B
28	B
29	B
30	B
31	B

[0816] Results from this assay relating to percent inhibition of INaL at hNav1.6 at 1 μ M are summarized in Table 2 below. In this table, "A" indicates inhibition of less than 30%; "B" indicates inhibition of between about 30% to about 70%; and "C" indicates inhibition of greater than 70%.

Table 2

Compound	INaL v1.6 (1 μ M, % Inhibition)
1	C
2	C
3	C
4	A
5	C

Compound	INaL v1.6 (1 μ M, % Inhibition)
6	B
7	B
8	B
9	B
10	B
11	A
12	C
13	C
14	C
15	C
16	C
17	B
18	A
19	A
20	A
21	A
22	C
23	C
24	C
25	B
26	C
27	C
28	C
29	C
30	C
31	C
32	B
33	C
34	C
35	A
36	A
37	C
38	B
39	A
40	A

Compound	INaL v1.6 (1 μ M, % Inhibition)
41	C
42	B
43	B
44	C
45	A
46	C
47	B
48	A
49	C
50	B
51	A
52	B
54	A
55	A
56	C
57	A
58	B
59	B
60	B
61	C
62	B
63	C
64	A
65	C
66	C
67	A
68	B
69	B
70	B
71	B
72	A
73	B
74	A
75	A

Compound	INaL v1.6 (1 μ M, % Inhibition)
76	B
77	C
78	B
79	C
80	B
81	B
82	B
83	B
84	C
85	A
86	B
87	A
88	B
89	C
91	B
92	A
93	C
94	B
95	A
96	C
97	C
98	C
99	A
100	B
101	B
102	A
103	B
104	A
105	B
106	C
107	C
108	C
111	C
112	B
113	C

Compound	INaL v1.6 (1 μ M, % Inhibition)
114	B
115	B
116	C
117	C
118	C
119	A
120	C
121	C
122	C
123	C
124	C
125	C
126	C
127	C
128	C
129	A
130	B
131	A
132	A
133	C
134	C
135	C
136	C
137	B
138	A
139	A
140	B
141	B
142	C
143	A
144	A
145	A
146	B
147	C

Compound	INaL v1.6 (1 μ M, % Inhibition)
148	A
149	C
150	A
151	B
152	C
153	A
154	A
155	A
156	A
157	B
158	B
159	B
160	A
161	A
162	C
163	A
164	B
165	C
166	B
167	B
168	B
169	A
170	A
171	A
172	A
173	B
174	B
175	C
176	A
177	A
178	B
179	B
180	A
181	A
183	A

Compound	INaL v1.6 (1 μ M, % Inhibition)
184	A
185	A
186	A
187	C
188	B
189	A
190	A
191	A
192	A
193	A
194	B
195	A
196	A
197	B
198	B
199	C
200	C
201	A

Example 186: PK Rat Clearance Experiment

[0817] The IV dosing solution was prepared freshly on the dosing day. Test article (0.5 mg/kg) was prepared in a vehicle, for example, consisting of 5%DMSO/5%soluto/90% water. The concentrations of test article in all dosing solutions were determined by HPLC/UV. Three male Sprague-Dawley rats were used in this study. The animals were confirmed healthy before being assigned to the study. Each animal was given a unique identification number which was marked on the tail or the ear, and written on the cage card. All animals were fasted overnight before dosing and the food was returned at 4 hours post dosing. Water was provided to all animals ad libitum during the fasting period. Animals were weighed prior to dose administration on the day of dosing for calculating the actual dose volume. The body weights were in the range from 212 g to 223 g for males. All animals received test article by single intravenous bolus administration at 0.5 mg/kg. Approximately 0.2 mL blood was collected at each time point via jugular vein from each study animal. The actual time for each sample collection was recorded (0.0833, 0.250, 0.500, 1.00, 2.00, 4.00, 8.00, 12.0, 24.0 hrs). All blood samples were transferred into pre-labeled plastic micro centrifuge tubes and mixed with the pre-loaded anti-coagulant K2EDTA (5 μ L, 0.5 M). Plasma samples were then prepared by centrifuging the

blood samples. All plasma samples were then quickly frozen over dry ice and kept at -60°C or lower until LC/MS/MS analysis. The concentrations of test article in plasma were determined by using a quantitative bioanalytical LC/MS/MS method. The lower limit of quantitation (LLOQ) for test article in plasma was 1 ng/mL, and the upper limit of quantitation (ULOQ) in plasma was 3000 ng/mL. The plasma concentration of test article in rats was subjected to a non compartmental pharmacokinetic analysis by using the Phoenix WinNonlin software (version 6.3, Pharsight, Mountain View, CA). The linear/log trapezoidal rule was applied in obtaining the PK parameters. The results are summarized in Table 3.

Table 3: Rat Clearance and half life Data

Compound No.	Clearance (mL/min/kg)	T _{1/2} (h)
23	1.4	21.9
61	1.6	15.2
31	2	15.4
46	4.7	4.5
12	5.1	1.4
3	6	6.7
49	7.6	8.1
63	8.8	10.2
6	9.2	3.2
134	10.9	2.6
107	13.9	1.9
68	15.8	1.5
124	15.9	6.5
22	16.6	0.6
84	21.9	2.1
69	28.3	2.5
30	29	0.36
65	31	0.55
14	32.8	1.4
59	39.8	0.8
16	52.3	0.49
27	88.1	0.7
26	89.2	0.7

Example 187: CYP1A2 Inhibition in Human Liver Microsomes

[0818] Pooled human liver microsomes were incubated with individual CYP, CYP1A2, isozyme-specific marker substrate (Phenacetin) in the presence of test compound at various concentrations (0.05, 0.15, 0.5, 1.5, 5, 15, 50 μ M). The specific marker metabolites are measured with LC/MS/MS. The remaining enzymatic activities and inhibitory potency IC₅₀ are determined.

Procedure:

[0819] Microsomes are removed out of the -80°C freezer to thaw on ice and 20 μ L of the substrates solution added to the corresponding wells. Then 20 μ L PB was added to blank wells and 2 μ L of the test compounds and positive control working solution added to the corresponding wells. 2 μ L of solvent was added to No Inhibitor wells and Blank wells. Then 158 μ L of the HLM working solution was added to all wells of the incubation plate. The plate was pre-warmed for about 10 min using a 37°C water bath. Then 20 μ L of the NADPH cofactor solution was added to all incubation wells, mixed and incubated for 10 minutes at 37°C water bath. The reaction is terminated by adding 400 μ L cold stop solution (200 ng/mL Tolbutamide and 200 ng/mL Labetalol in ACN). The samples were centrifuged at 4000 rpm for 20 minutes to precipitate protein. Finally 200 μ L of the supernatant was transferred to 100 μ L HPLC water, shaken for 10 min and analyzed by LC/MS/MS.

Data Analysis

[0820] SigmaPlot (V. 11) was used to plot % control activity versus the test compound concentrations, and for non-linear regression analysis of the data. IC₅₀ values were determined using 3- parameter logistic equation. IC₅₀ values are reported as ">50 μ M" when % inhibition at highest concentration (50 μ M) is less than 50%. Equation for three parameters logistic sigmoidal curve:

$$y = \frac{\text{max}}{1 + \left(\frac{x}{\text{IC}_{50}}\right)^{\text{Hill slope}}}$$

[0821] Results from this assay are summarized in Table 4 below. In this table, "A" indicates inhibition of less than 1 μ M; "B" indicates inhibition of between about 1 μ M to about 15 μ M; "C" indicates inhibition of between about 15 μ M to about 30 μ M; and "D" indicates inhibition of greater than 30 μ M.

Table 4: CYP1A2 Inhibition in Human Liver Microsomes

Compound No.	CYP1A2 IC ₅₀ mean
62	A
98	A
1	A

Compound No.	CYP1A2 IC ₅₀ mean
76	A
48	A
70	A
116	A
79	A
97	A
122	A
41	A
118	A
56	A
47	A
112	B
46	B
52	B
108	B
113	B
73	B
72	B
6	B
3	B
12	B
66	B
77	B
84	B
136	B
117	C
49	C
63	C
105	C
30	C
134	D
126	D
125	D
124	D

Compound No.	CYP1A2 IC ₅₀ mean
96	D
78	D
42	D
107	D
127	D
135	D
65	D
43	D
59	D
68	D

Equivalents and Scope

[0822] In the claims articles such as "a," "an," and "the" may mean one or more than one unless indicated to the contrary or otherwise evident from the context. Claims or descriptions that include "or" between one or more members of a group are considered satisfied if one, more than one, or all of the group members are present in, employed in, or otherwise relevant to a given product or process unless indicated to the contrary or otherwise evident from the context. The invention includes embodiments in which exactly one member of the group is present in, employed in, or otherwise relevant to a given product or process. The invention includes embodiments in which more than one, or all of the group members are present in, employed in, or otherwise relevant to a given product or process.

[0823] Furthermore, the invention encompasses all variations, combinations, and permutations in which one or more limitations, elements, clauses, and descriptive terms from one or more of the listed claims is introduced into another claim. For example, any claim that is dependent on another claim can be modified to include one or more limitations found in any other claim that is dependent on the same base claim. Where elements are presented as lists, e.g., in Markush group format, each subgroup of the elements is also disclosed, and any element(s) can be removed from the group. It should be understood that, in general, where the invention, or aspects of the invention, is/are referred to as comprising particular elements and/or features, certain embodiments of the invention or aspects of the invention consist, or consist essentially of, such elements and/or features. For purposes of simplicity, those embodiments have not been specifically set forth *in haec verba* herein. It is also noted that the terms "comprising" and "containing" are intended to be open and permits the inclusion of additional elements or steps. Where ranges are given, endpoints are included. Furthermore, unless otherwise indicated or otherwise evident from the context and understanding of one of ordinary skill in the art, values that are expressed as ranges can assume any specific value or sub-range within the stated

ranges in different embodiments of the invention, to the tenth of the unit of the lower limit of the range, unless the context clearly dictates otherwise.

[0824] Those skilled in the art will recognize or be able to ascertain using no more than routine experimentation many equivalents to the specific embodiments described herein. The scope of the present embodiments described herein is not intended to be limited to the above Description, but rather is as set forth in the appended claims. Those of ordinary skill in the art will appreciate that various changes and modifications to this description may be made without departing from the scope of the present invention, as defined in the following claims.

REFERENCES CITED IN THE DESCRIPTION

Cited references

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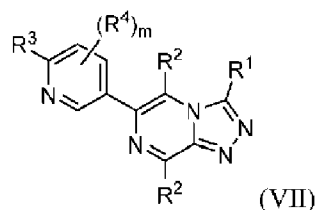
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- [US62458306 \[0001\]](#)
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- [US2011021521A \[0003\]](#)
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PATENTKRAV

1. En forbindelse med formlen (VII):



eller et farmaceutisk acceptabelt salt deraf, hvor:

- 10 R^1 er hydrogen, C_1 -alkyl, C_{1-6} halogenalkyl, C_{3-8} carbocyclyl, phenyl, O-phenyl, hvor C_1 -alkyl, C_{1-6} halogenalkyl, C_{3-8} carbocyclyl, phenyl eller O-phenyl eventuelt er substitueret med en eller flere halogener, 3-8-leddet heterocyclyl eller $-OR^c$;
- 15 R^2 uafhængigt er hydrogen, C_1 -6alkyl eller halogen;
- R^3 er $-OR^7$, C_1 -6alkyl, halogen, cyano, nitro, C_{3-8} carbocyclyl, 3-8-leddet heterocyclyl, $-N(R^d)_2$, $-C(O)R^c$, $-C(O)OR^c$ eller $-C(O)N(R^d)_2$, hvor C_1 -6alkyl, C_{3-8} carbocyclyl eller 3-8-leddet heterocyclyl eventuelt er substitueret med en eller flere R^5 ;
- 20 R^4 er halogen, C_1 -6alkyl, cyano, nitro, C_{3-8} carbocyclyl, 3-8-leddet heterocyclyl, $-OR^c$, $-N(R^d)_2$, $-C(O)R^c$, $-C(O)OR^c$ eller $-C(O)N(R^d)_2$, hvor C_1 -6alkyl, C_{3-8} carbocyclyl eller 3-8-leddet heterocyclyl eventuelt er substitueret med en eller flere R^5 ;
- m er 1, 0 eller 2;
- 25 hver R^5 er uafhængigt halogen, cyano, nitro, C_1 -6alkyl, C_{3-8} carbocyclyl, 3-8-leddet heterocyclyl, $-OR^c$, $-C(O)N(R^d)_2$, $-SO_2R^c$, $-SO_2OR^c$, $-SO_2N(R^d)_2$, $-NR^dC(O)(R^c)$ eller $-N(R^d)_2$;
- hver R^c uafhængigt er hydrogen eller C_1 -6alkyl, hvor hver C_1 -6alkyl eventuelt er substitueret med en eller flere R^6 ;
- 30 hver R^d uafhængigt er hydrogen eller C_1 -6alkyl;
- hver R^6 er uafhængigt halogen, cyano, C_{3-8} -carbocyclyl eller 3-8-leddet heterocyclyl; hvor C_{3-8} -carbocyclyl er eventuelt substitueret med et eller flere halogener eller cyano; og
- R^7 er C_1 -6alkyl eller C_{3-8} carbocyclyl, hvor C_1 -6alkyl eller C_{3-8} carbocyclyl eventuelt er substitueret med en eller flere R^6 .

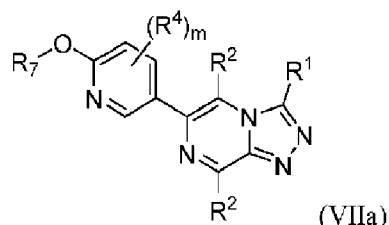
2. Forbindelse ifølge krav 1, hvor et eller flere af følgende gælder:

- 40 a) R^1 er hydrogen, C_1 alkyl, C_{1-6} halogenalkyl eller C_{3-8} carbocyclyl, hvor C_1 alkyl, C_{1-6} halogenalkyl eller C_{3-8} carbocyclyl eventuelt er substitueret med en eller flere halogener, 3-8-leddet heterocyclyl eller $-OR^c$, eventuelt hvor R^1 er CF_3 eller CHF_2 ;
- b) R^2 er hydrogen;
- c) R^3 er $-OR^7$, foretrukket hvor R^3 er $-OCF_3$ eller $-O-CH_2CF_3$;
- 45 d) R^7 er C_1 -6alkyl eventuelt substitueret med 1, 2 eller 3 substituenten udvalgt blandt halogen eller cyano; C_1 -6alkyl substitueret med C_{3-8} carbocyclyl eventuelt substitueret med 1, 2 eller 3 substituenten udvalgt blandt halogen eller cyano; eller C_{3-8} carbocyclyl eventuelt substitueret med 1, 2 eller 3 substituenten udvalgt blandt halogen eller cyano, foretrukket hvor R^7 er C_1 -6alkyl eventuelt substitueret med 1, 2 eller 3 halogenatomer;

- e) R^4 uafhængigt er C_{1-6} -alkyl, $-OR^c$ eller halogen, foretrukket hvor R^4 er methyl eller fluorid; eller
 f) m er 1 eller 2, foretrukket hvor m er 1.

5

3. Forbindelse ifølge krav 1, hvor forbindelsen er en forbindelse med formlen (VIIa):



10

eller et farmaceutisk acceptabelt salt deraf, hvor:

- R^1 er hydrogen, C_1 alkyl, C_{1-6} halogenalkyl eller C_{3-8} carbocyclyl, hvor C_1 alkyl, C_{1-6} halogenalkyl eller C_{3-8} carbocyclyl eventuelt er substitueret med en eller flere halogener, 3-8-leddet heterocyclyl eller $-OR^c$;
 R^2 uafhængigt er hydrogen, C_1 -alkyl eller halogen;
 R^4 er C_{1-6} alkyl, halogen, cyano, nitro, C_{3-8} carbocyclyl, 3-8-leddet heterocyclyl, $-OR^c$, $-N(R^d)_2$, $-C(O)R^c$, $-C(O)OR^c$ eller $-C(O)N(R^d)_2$, hvor C_{1-6} alkyl, C_{3-8} carbocyclyl eller 3-8-leddet heterocyclyl eventuelt er substitueret med en eller flere R^5 ;
 m er 0, 1 eller 2;
 hver R^5 er uafhængigt halogen, cyano, nitro, C_1 -alkyl, C_{3-8} carbocyclyl, 3-8-leddet heterocyclyl, $-OR^c$, $-C(O)N(R^d)_2$, $-SO_2R^c$, $-SO_2OR^c$, $-SO_2N(R^d)_2$, $-NR^cC(O)(R^c)$ eller $-N(R^d)_2$;
 hver R^c uafhængigt er hydrogen eller C_{1-6} alkyl, hvor hver C_{1-6} alkyl eventuelt er substitueret med en eller flere R^6 ;
 hver R^d uafhængigt er hydrogen eller C_{1-6} alkyl;
 hver R^6 er uafhængigt halogen, cyano, C_{3-8} -carbocyclyl eller 3-8-leddet heterocyclyl; hvor C_{3-8} -carbocyclyl er eventuelt substitueret med et eller flere halogener eller cyano; og
 R^7 er C_{1-6} alkyl eller C_{3-8} carbocyclyl, hvor C_{1-6} alkyl eller C_{3-8} carbocyclyl eventuelt er substitueret med en eller flere R^6 .

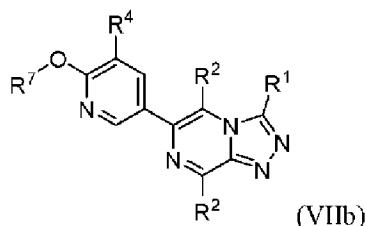
4. Forbindelse ifølge krav 3, hvor R^4 uafhængigt er C_{1-6} -alkyl, $-OR^c$ eller halogen, foretrukket hvor R^4 er methyl eller fluorid.

35

5. Forbindelse ifølge krav 3 eller 4, hvor m er 1 eller 2, foretrukket hvor m er 1.

6. Forbindelse ifølge krav 1, hvor forbindelsen er en forbindelse med formlen (VIIb):

40

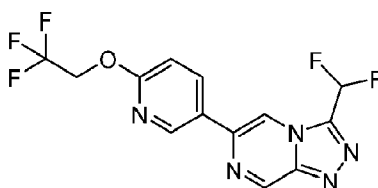


eller et farmaceutisk acceptabelt salt deraf, hvor:

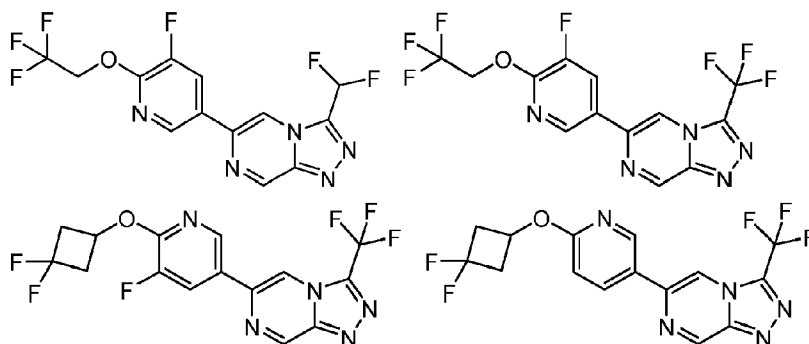
- 5 R^1 er hydrogen, C_{1-6} alkyl, C_{1-6} halogenalkyl eller C_{3-8} carbocyclyl, hvor C_{1-6} alkyl, C_{1-6} halogenalkyl eller C_{3-8} carbocyclyl eventuelt er substitueret med en eller flere halogener, 3-8-leddet heterocyclyl eller $-OR^c$;
 R^2 uafhængigt er hydrogen, C_{1-6} alkyl eller halogen;
 R^4 er halogen;
hver R^5 er uafhængigt halogen, cyano, nitro, C_{1-6} alkyl, C_{3-8} carbocyclyl, 3-8-leddet heterocyclyl, $-OR^c$, $-C(O)N(R^d)_2$, $-SO_2R^c$, $-SO_2OR^c$, $-SO_2N(R^d)_2$, $-NR^dC(O)(R^c)$ eller $-N(R^d)_2$;
10 hver R^c uafhængigt er hydrogen eller C_{1-6} alkyl, hvor hver C_{1-6} alkyl eventuelt er substitueret med en eller flere R^6 ;
hver R^d er uafhængigt hydrogen eller C_{1-6} alkyl;
hver R^6 er uafhængigt halogen, cyano, C_{3-8} carbocyclyl eller 3-8-leddet heterocyclyl; hvor C_{3-8} carbocyclyl er eventuelt substitueret med et eller flere halogener eller cyano; og
15 R^7 er C_{1-6} alkyl eller C_{3-8} carbocyclyl, hvor C_{1-6} alkyl eller C_{3-8} carbocyclyl eventuelt er substitueret med en eller flere R^6 .

7. Forbindelse ifølge krav 6, hvor R^4 er fluorid.
- 20 8. Forbindelse ifølge et hvilket som helst af kravene 3-7, hvor R^1 er C_{1-6} halogenalkyl eventuelt substitueret med $-OR^c$ eller C_{3-4} carbocyclyl eventuelt substitueret med et eller to halogenatomer, foretrukket hvor R^1 er CF_3 eller CHF_2 .
- 25 9. Forbindelse ifølge et hvilket som helst af kravene 3-8, hvor R^2 er hydrogen.
10. Forbindelse ifølge et hvilket som helst af kravene 3-9, hvor R^7 er C_{1-6} alkyl eventuelt substitueret med 1, 2 eller 3 substituenten valgt blandt halogen eller cyano; C_{1-6} alkyl substitueret med C_{3-8} carbocyclyl eventuelt substitueret med 1, 2 eller 3 substituenten valgt blandt halogen eller cyano; eller C_{3-8} carbocyclyl eventuelt substitueret med 1, 2 eller 3 substituenten udvalgt blandt halogen eller cyano, eventuelt hvor R^7 er C_{1-6} alkyl eventuelt substitueret med 1, 2 eller 3 halogener, eventuelt hvor $-OR^7$ er $-OCF_3$ eller $-O-CH_2CF_3$.
- 30 11. Forbindelse ifølge krav 1, hvor forbindelsen er udvalgt blandt:

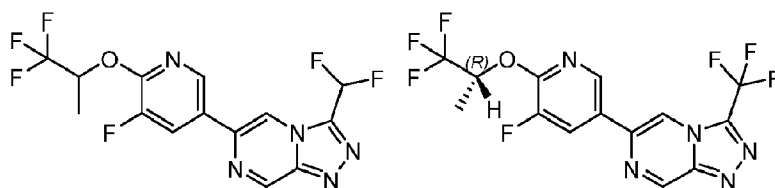
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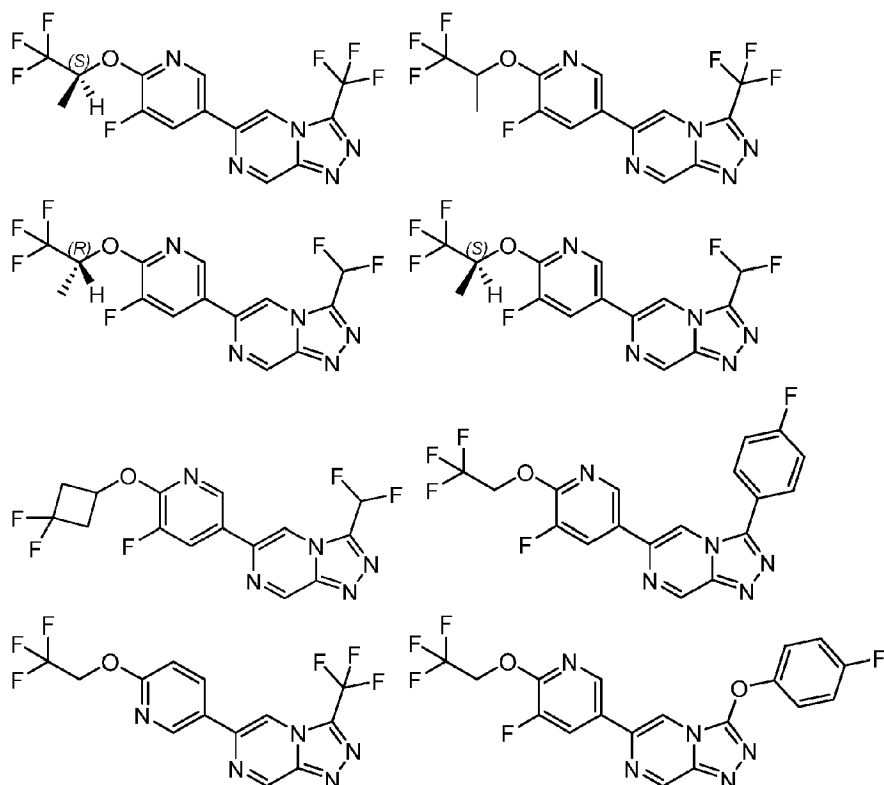
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4

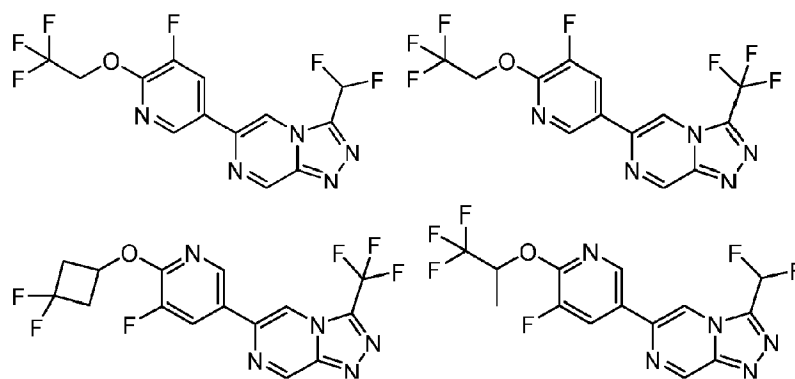


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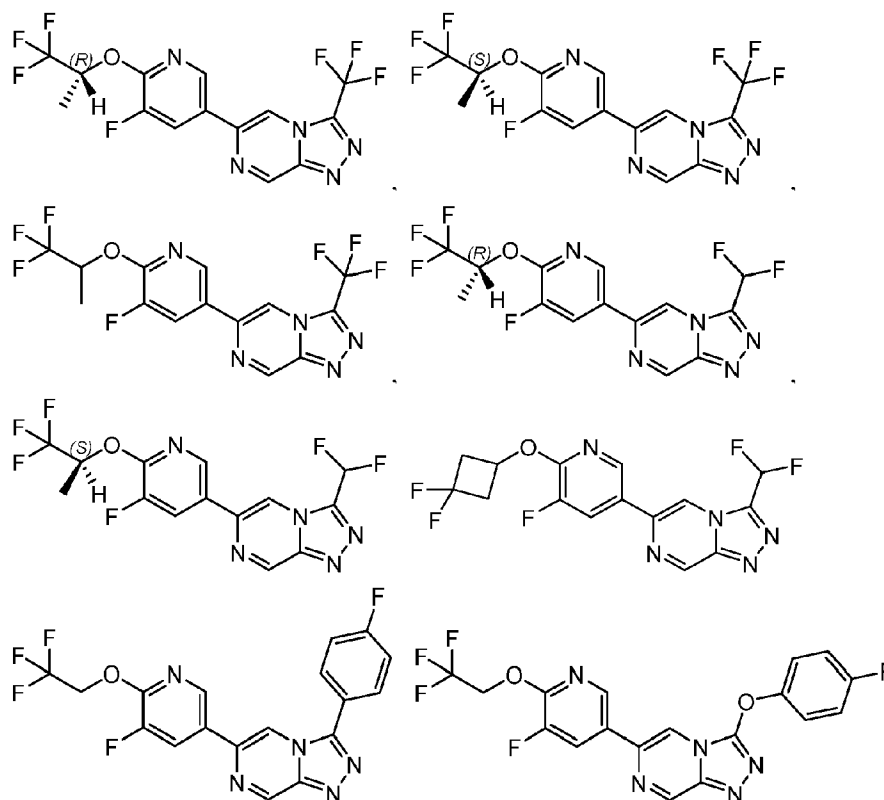
10 eller et farmaceutisk acceptabelt salt deraf, eller foretrukket

b)



15

5



eller et farmaceutisk acceptabelt salt deraf;

5

12. Farmaceutisk sammensætning omfattende en forbindelse ifølge et hvilket som helst af kravene 1-11, eller farmaceutisk acceptabelt salt deraf, og en farmaceutisk acceptabel bærer.

10

13. Forbindelse ifølge et hvilket som helst af kravene 1-11, eller et farmaceutisk acceptabelt salt deraf, eller et farmaceutisk præparat ifølge krav 12 til anvendelse i en fremgangsmåde til behandling af en neurologisk lidelse eller en psykiatrisk lidelse, hvor fremgangsmåden omfatter administration til et individ med behov derfor af en forbindelse ifølge et hvilket som helst af kravene 1-11, eller et farmaceutisk acceptabelt salt deraf, eller et farmaceutisk præparat ifølge krav 12.

15

14. Forbindelse eller farmaceutisk sammensætning til anvendelse ifølge krav 13, hvor den neurologiske lidelse er epilepsi eller epileptisk encefalopati, såsom Dravet-syndrom, infantile spasmer eller Lennox-Gastaut syndrom.

20

15. Forbindelse ifølge et hvilket som helst af kravene 1-11, eller et farmaceutisk acceptabelt salt deraf, eller et farmaceutisk præparat ifølge krav 12 til anvendelse i en fremgangsmåde til behandling af en neuromuskulær lidelse, smerte eller en neuromuskulær lidelse, hvor fremgangsmåden omfatter administration til et individ med behov derfor af en forbindelse ifølge et hvilket som helst af kravene 1-11, eller et farmaceutisk acceptabelt salt deraf, eller en farmaceutisk sammensætning ifølge krav 12.

25