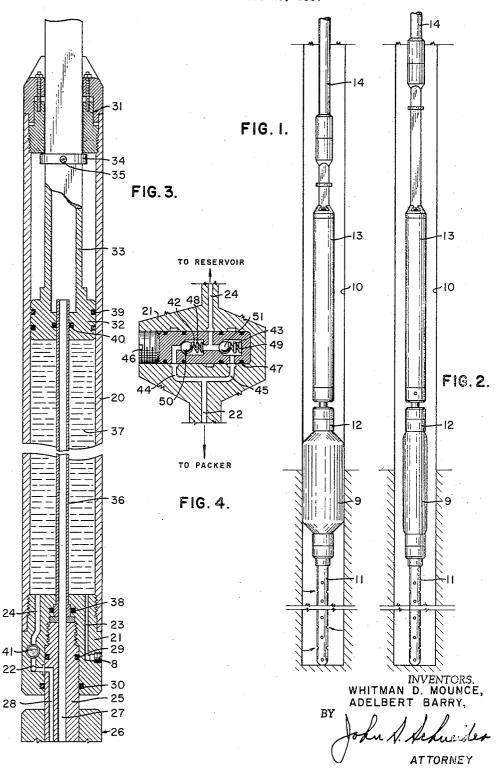
INFLATING PUMP FOR OIL WELL PACKERS

Filed Nov. 29, 1957



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## 2,942,669

## INFLATING PUMP FOR OIL WELL PACKERS

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> Filed Nov. 29, 1957, Ser. No. 699,649 1 Claim. (Cl. 166-187)

This invention concerns a pump for expanding inflatable packers in a well bore. More particularly, the invention relates to a pump for inflating packers used in conducting drill stem tests or temporary well completions.

As drilling of a borehole proceeds, there are indications (such as loss of returns, etc.) which suggest the desir- 20 ability of testing certain formations for oil. So-called drill stem tests are made for that purpose. Appropriate testing equipment is attached to a drill stem and lowered to the formation to be tested. A packer in the equipment is inflated to effect a seal against the wall of the borehole. 25 Such a seal eliminates communication of the drilling fluid from the annulus above the packer surrounding the drill stem to the isolated section below. Valves in the testing apparatus are then opened by appropriate mechanisms to permit formation fluid from the isolated section to enter 30 the empty drill stem above the packer. After a sufficient time, the valve is closed, the packer deflated, the stem removed, and the formation fluid recovered for examination and testing on the surface.

able to know the safe inflate capacity of the packer. Because of unknown washouts, etc., the diameter of the borehole may be larger than the diameter to which the packer is capable of expanding. In such instances, the packer may be damaged or may burst from over-inflation. In present systems in which are used mud pumps employing well drilling muds as the packer expanding fluids, over inflation, with resulting damage to the packer, may occur.

Also, the caliper of the well bore at the packer seal location is desired. For example, in a drill stem test the diameter of the borehole at the packer location gives an indication of (1) the type formation being tested and (2) how good a seal the packer is capable of effecting at that

Therefore, an object of this invention is to provide a 50 pump for well packers wherein the pump is limited to a safe packer inflate capacity. Additionally, as object of the present invention is to provide a pump for well packers wherein the diameter of the well bore at the packer set location may be measured quickly and easily.

Briefly, the invention comprises a pump for inflating a packer comprising a cylinder connected to said packer, said packer including first and second passageways and said cylinder fluidly communicating with said first passageway, a movable hollow plunger provided with a 60 piston arranged in said cylinder and adapted to connect to a tubing string exterior of said cylinder, guide means arranged on said cylinder adapted to guide said plunger, and a pipe arranged in said cylinder and extending through

The above objects of the invention and other objects will be apparent from a description of the invention taken in conjunction with the drawings wherein:

Fig. 1 is an elevational view of the apparatus of the 70 invention connected to a packer arranged in a borehole and showing the equipment in packer inflated position;

Fig. 2 is a view similar to Fig. 1 showing the equipment in packer deflated position;

Fig. 3 is a elevational view, partly in section, of the pump of the present invention; and

Fig. 4 is an enlarged view of the valving arrangement of Fig. 1.

In Figs. 1 and 2 is shown a borehole 10 in which is arranged a perforated tail pipe 11 positioned on the bottom of borehole 10 and connected to a packer section 12 pro-10 vided with an inflatable packer element 9 and which, in turn, is connected to a pump section 13. A tubing string 14 is connected to the upper end of pump section 13.

Pump section 13 (Fig. 3) includes a cylinder 20 to which is connected at its lower end a cylinder sub or closure member 21. Closure member 21 is formed to provide fluid passageways 22, 23, and 24. A mandrel 25 which forms part of a packer assembly, generally designated 26, is connected to closure member 21. Mandrel 25 is formed to provide a fluid passageway 28 which fluidly communicates passageway 22 and the interior of packer 9 (not shown) and a fluid passageway 27 which extends through packer section 12. Suitable sealing means 29 and 30 are arranged on mandrel 25 and closure member 21, respectively, for sealing off the annulus between mandrel 25 and closure member 21 above and below the connection between passageway 22 and passageway 28.

A guide head 31 is connected to the upper end of cylinder 20. A piston 32 to which is connected a hollow plunger 33 is slidably arranged in cylinder 20. Plunger 33 extends through guide head 31 and connects to tubing string 14. A stop ring 34 is secured to plunger 33 by means of screw 35. The interior surface of plunger 33 is circular and the exterior surface thereof is square, as When employing an inflatable type packer, it is desir- 35 shown in Figs. 1 and 2 more clearly. The interior of guide head 31 is also formed square thereby providing a keyway in guide head 31, which prevents rotation of plunger 33 with relation to cylinder 20. This structure is desirable for operation of certain standard test tools which require rotary motion for operation. When using such a tool, torque is applied to the drill stem at the well surface in order to close valves in the tool after entry of formation fluids into the drill stem above. An anchor shoe at the very end of the drill stem holds the lower end of the stem anchored as the torque is applied. If the pump described herein is used above the packer, the keyway arrangement mentioned above is necessary to prevent rotation of plunger 33 during application of the torque.

A pipe or stringer 36 fluidly communicating with passageway 27 is secured to closure member 21 and extends through piston 32 into the interior of plunger 33. Packer inflating fluid 37 is contained in cylinder 20. Passageway 23, provided at one end with a plug 8, is employed for filling cylinder 20 with fluid 37. Sealing means 38 55 is arranged in closure member 21 adapted to seal off the annulus between pipe 36 and closure member 21. Also, sealing means 39 are arranged on piston 32 adapted to seal off the annulus between piston 32 and the interior wall of cylinder 20 and sealing means 40 is arranged on piston 32 adapted to seal off the annulus between piston 32 and the exterior wall of pipe 36.

A valve assembly 41, shown more clearly in Fig. 4, is arranged in passageway 22. Passageway 24 fluidly communicates with two oppositely disposed check valves 42 said piston adapted to fluidly communicate the interior of 65 and 43, which, in turn, fluidly communicate with fluid said plunger and said second passageway.

and 43, which, in turn, fluidly communicate with fluid passageway 22 via conduits or branch passageways 44 and 45, respectively. A plug 46 is arranged in closure member 21 for facilitating positioning and removal of valve elements 42 and 43. Sealing means 47 are provided for sealing off the various flow passages. Check valves 42 and 43 include spring members 48 and 49, respectively, and ball members 50 and 51, respectively. Spring member 43 is of sufficient strength to prevent movement of fluid from cylinder 37 through fluid passageway 24 to fluid passageways 45 and 22 when the piston is in the upper position as shown in Figs. 2 and 3. The various sealing means 29, 30, 38, 39, 40 and 47 may be suitably O-ring seals.

## Operation

The apparatus is lowered in borehole 10 with packer 9 in deflated position until tail pipe 11 engages the bottom of borehole 10. Then the usual setting down of weight upon drill string 14 against the bottom of the borehole causes plunger 33 to move downwardly within cylinder 20. Packer inflating fluid 37 is thereby forced by piston 32 downwardly through fluid passageway 24, valve 43, passageway 45, passageway 22, and passageway 28 to the interior of packer 9 and the packer is expanded outwardly against the walls of the borehole, as shown in Fig. 1. The inflating pressure inside the packer is controlled directly in proportion to the weight put on the drill string.

When the packer has expanded into sealing engagement with the borehole wall the formation fluids move through the perforations in tail pipe 11 through passageway 27, through the interior of pipe 36 and through the interior of plunger 33 into drill pipe 14 and thence to

the surface of the earth.

Lifting of weight from the drill string permits the packer to deflate as plunger 33 is withdrawn upwardly to recover the inflate fluid back into cylinder 20. Thus, when weight is released from drill string 14, piston 32 moves upwardly until stop member 34 engages the lower side of guide head 31. Fluid within packer 9 moves upwardly through passageway 28, passageway 22, passageway 44, valve member 42, and passageway 24 into the interior of cylinder 20.

As readily seen the present invention has two distinct advantages over present packer pumps. First, the stroke of the inflating pump and therefore the available fluid is limited to a safe inflate capacity of the packers. Second, the stroke of the inflating pump is directly proportional to the inflate diameter of the packer. Therefore, by measuring the downward travel of drill string 14 at the surface of the earth after tail pipe 11 has touched the bottom of the borehole, and making a correction for known stretch in the drill pipe 14, the stroke of the inflating pump in the hole is determined. Knowing the relationship of the pump stroke to the packer diameter furnishes an accurate caliper of the well bore at the packer seat location.

Having fully described the nature, objects, and operation of our invention, we claim:

A pumping system for use in well bores comprising a cylinder adapted to contain a predetermined amount of fluid; a closure member arranged on one end of said

cylinder and provided with a first passageway; a packer assembly connected to said closure member and provided with an inflatable element and second and third passageways, said third passageway fluidly communicating said first passageway and the interior of said inflatable element, said second passageway extending through said packer assembly; a movable hollow plunger adapted to be connected to a tubing string exterior of said cylinder at one end and provided with a piston at the other end thereof movable from an upper to a lower position and vice versa within said cylinder; a guide member arranged on the other end of said cylinder cooperating with the exterior surface of said plunger to form a keyway; a stationary pipe connected to said closure member and extending through said piston adapted to fluidly communicate the interior of said plunger and said second passageway; sealing means on said piston adapted to sealingly engage the interior surface of said cylinder and the exterior surface of said pipe; stop means on said plunger adapted to engage said guide member to limit movement of said plunger in an upward direction; and valve means including two branch passageways, said valve means being adapted to retain packer inflate fluid in said cylinder when said cylinder is in said upper position, said valve means fluidly communicating said cylinder and the interior of said inflatable element via said first and third passageways and one of said branch passageways and being adapted to close off fluid communication thru said other branch passageway when said piston moves downwardly from said upper to said lower position, said valve means being adapted to permit release of packer inflate fluid from the interior of said inflatable element to said cylinder via said first and third passageways and the other of said branch passageways and being adapted to close off fluid communication thru said one branch passageway when said piston moves upwardly from said lower to said upper position; the predetermined amount of fluid adapted to be contained in said cylinder providing a safe inflate capacity for said inflatable element and the length of travel of said plunger being measurably related to the inflate diameter of said inflatable element.

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