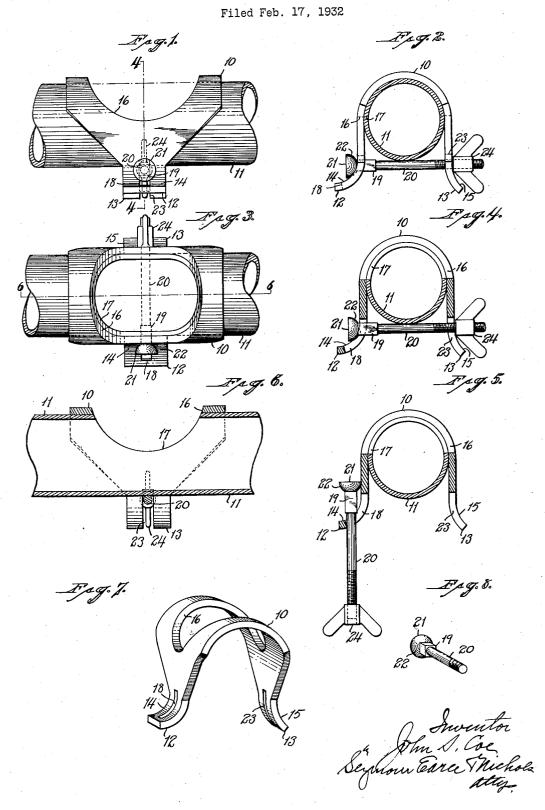
NOTCHING GUIDE FOR TUBES, ETC



UNITED STATES PATENT OFFICE

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NOTCHING-GUIDE FOR TUBES, ETC.

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notching-guides and particularly to notching-guides for facilitating the formation of ports or openings in the side-walls of watertubing, etc., in order to provide for the attachment of a branch-tube, fitting, etc.

The main object of my present invention is means for guiding a cutting-tool, such as a file or saw, in forming a port or opening in

the periphery of a tube.

With the above and other objects in view, as will appear from the following, my invention consists in a notching-guide having certain features of construction and combinations and arrangements of parts as will be hereinafter described and particularly recited in the claims.

In the accompanying drawing:

Fig. 1 is a view in side elevation of one form which a notching-guide constructed in accordance with my invention may assume and shown as applied to a tube;

Fig. 2 is an end view thereof;

Fig. 3 is a top or plan view thereof; Fig. 4 is a transverse sectional view taken on the line 4—4 of Fig. 1;

Fig. 5 is a corresponding view but showing the clamping-bolt released to permit the removal of the guide;

Fig. 6 is a central, longitudinal, sectional view taken on the line 6-6 of Fig. 3;

Fig. 7 is a perspective view of the bodymember detached; and

Fig. 8 is a perspective view of the clamp-

ing-bolt detached.

In the embodiment of my invention herein chosen for illustration, I employ an inverted U-shaped body-member 10 preferably formed of hardened sheet-steel. The central reach of the said body-member is transversely curved, as shown, to substantially fit the periphery of a tube, such as 11, and terminates in two depending clamping-arms 12 and 13 (preferably yielding), bent outwardly at their lower ends to respectively provide camsurfaces 14 and 15 sloping downwardly and away from the central reach of the body.

This invention relates to improvement in intersect above its upper and lower faces, I form a guide-notch 16, which may assume a variety of forms, such as the semicircular form shown, and provides for the guidance of a saw, file, or other cutting-tool, in form- 55 ing a lateral port or opening 17 in the tube 11.

The lower end of the arm 12 of the body to provide simple, convenient and reliable 10 is provided with a vertical slot 18 intersecting the cam-surface 14 and closed at its lower end. The slot 18 is adapted to receive 60 the polygonal neck-portion 19 of a clampingbolt 20, which is also provided immediately adjacent its polygonal neck-portion 19 with a head 21 having a convex under-face 22 for coaction with the cam-surface 14 of the 65 said arm 12, as will hereinafter appear. The threaded outer end of the clamping-bolt 20 through a downwardly-opening notch 23 formed in the lower edge of the arm 13 of the body-member 10 and intersect- 70 ing the cam-surface 15 thereof. Mounted upon the threaded end of the bolt 20 is a wing-nut 24 adapted to be screwed against the said cam-surface 15 of the arm 13 for the purpose as will hereinafter appear.

By loosening the wing-nut 24, the clamping-bolt 20 may be slipped out of the open lower end of the notch 23 in the arm 13 and swung downward through the slot 18 into the position in which it is shown in 80 Fig. 5, so that the guide may be readily applied or removed from a tube. When, however, the clamping-bolt is in place, as shown particularly well in Fig. 4, and the wing-nut is screwed tightly upon the clamping-bolt 85 20, the said clamping-bolt will be caused to ride laterally upward by the coaction of the convex under-face of its head 21 with the cam-surface 14 and also by the coaction of its wing-nut 24 with the cam-surface 15, 90 with the result that the said clamping-bolt 20 will be forcibly engaged laterally with the under-face of the tube 11 and thus draw down upon the body 10 to firmly seat the

under-face thereof upon the upper surface of 95 the said tube. When the under-face of the body-member

10 is firmly seated upon the periphery of a Extending transversely across the central tube, as above described, the transverse guidereach of the body 10 in such manner as to notch 16 will serve to limit the action of 100 definitely define the character of a lateral port such as 17, as regards size, shape, loca-

While I prefer to curve each of the fingers 12 and 13 so as to provide a cam-surface on each, it is obvious that the novel effect of firmly seating the body of the guide upon a tube would take place to an adequate de-10 gree if but one cam-surface were provided.

By means of my invention I have provided at a low cost for manufacture a convenient notching-guide which will automatically seat itself upon a tube and be firmly clamped 15 thereon by simply binding up upon suitable clamping-means, such as the bolt 20 and wing-nut 24.

It will be understood by those skilled in the art that my invention may assume varied physical forms without departing from my inventive concept, and I, therefore, do not limit myself to the specific embodiment herein chosen for illustration, but only as indicated in the appended claims.

I claim:

1. A notching-guide including a substantially U-shaped body having a cross-reach and two complementary arms spaced from each other to permit the lateral application of the body to a tube, and formed with a transverse guide-notch; and means for clamping said body to the tube, including a member extending between the bearing upon said arms, and cooperating means on said member and on one of said arms serving to move said member and said cross-reach into engagement with said tube upon the exertion of clamping pressure by said member.

2. A notching-guide including a substantially U-shaped body having a cross-reach and two complementary arms spaced from each other to permit the lateral application of the body to a tube, and formed with a transverse guide-notch; and means for clamping said body to the tube, including a member extending between and bearing upon said arms, and cooperating means including a head on said member and a cam surface on one of said arms serving to move said member and said cross-reach into engagement with said tube upon the exertion of clamping

pressure by said member.

3. A notching-guide for tubes and the like, 33 including a substantially U-shaped body provided with a transverse guide-notch and having a cross-reach and two complementary arms, one of which latter is formed with a slot and the other of which is provided with a notch opening through its edge; and clamping-means including a member extending between the two complementary arms of the said body and through the notch and slot formed respectively therein and adapted for movement longitudinally of said notch and with a notch opening through its edge; and 130

a cutting-tool such as a file or saw, and thus slot to bear against the tube and clamp the

guide upon the tube.

4. A notching-guide including a substantially U-shaped body having a cross-reach and two complementary arms, and provided with a transverse guide-notch and having one of its arms provided with a cam-surface sloping away from its complementary arm; and clamping-means including a member extending between the two complementary 75 arms of the said body, said member provided with means coacting with the said camsurface for being laterally engaged with the periphery of a tube to firmly seat the said body thereon.

5. A notching-guide including a substantially U-shaped body having a cross-reach and two integral complementary arms, and provided with a transverse guide-notch and having one of its side-arms provided with a 85 cam-surface sloping away from its complementary side-arm; and clamping-means including a member extending between the two integral complementary arms of the said body, said member provided with means co-90 acting with the said cam-surface for being laterally engaged with the periphery of a tube to firmly seat the said body thereon.

6. A notching-guide including a substantially U-shaped body having a cross-reach 95 and two yielding complementary arms, and provided with a transverse guide-notch, and having one of its arms provided with a camsurface sloping away from its complementary arm; and clamping-means including a mem-100 ber extending between the two yielding arms of the said body, said member provided with means coacting with the said cam-surface for simultaneously drawing the two said yielding arms together and being laterally 105 engaged with the periphery of the tube to firmly seat the said body thereon.

7. A notching-guide including a substantially U-shaped body having a cross-reach and two complementary arms, and provided 110 with a transverse guide-notch and having one of its arms provided with a cam-surface sloping away from its complementary sidearm; and clamping-means including a member extending between the two complemen 23115 tary arms of the said body and pivotally connected with one of same, said member provided with means coacting with the said cam-surface for being laterally engaged with the periphery of the tube to firmly seat the said 120 body thereon.

8. A notching-guide including a substantially U-shaped body provided with a transverse guide-notch and two complementary. arms, one of which latter is provided with a 125 cam-surface sloping away from its complementary arm, and having a transverse passage extending through the said cam-surface, the other of the said arms being provided

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clamping-means including a member extending between the two complementary arms of the said body and through the slot in one and the notch in the other thereof, said mem-5 ber provided with means coacting with the the said body thereon.

9. A notching-guide including a substan-10 tially U-shaped body provided with a transverse guide-notch and two complementary arms, each of which is provided with a camsurface sloping away from the complementary arm; and clamping-means extending be-15 tween the two complementary arms of the said body and coacting with the respective cam-surfaces thereof for being laterally en- specification. gaged with the periphery of a tube to firmly seat the said body thereon.

10. A notching-guide including a substantially U-shaped body provided with a transverse guide-notch and having two complementary arms each having a portion sloping away from the other arm and each having said cam-surface for being laterally engaged in its sloping portion a transverse passage, with the periphery of a tube to firmly seat one of which is in the form of a circumscribed passage and the other in the form of a notch opening through the edge of the arm in which it is formed; and clamping-means 75 extended through the respective passages of the said arms in position to be forced by the said sloping portions thereof into lateral engagement with the periphery of a tube to firmly seat the said body thereon.
In testimony whereof, I have signed this

JOHN S. COE.

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