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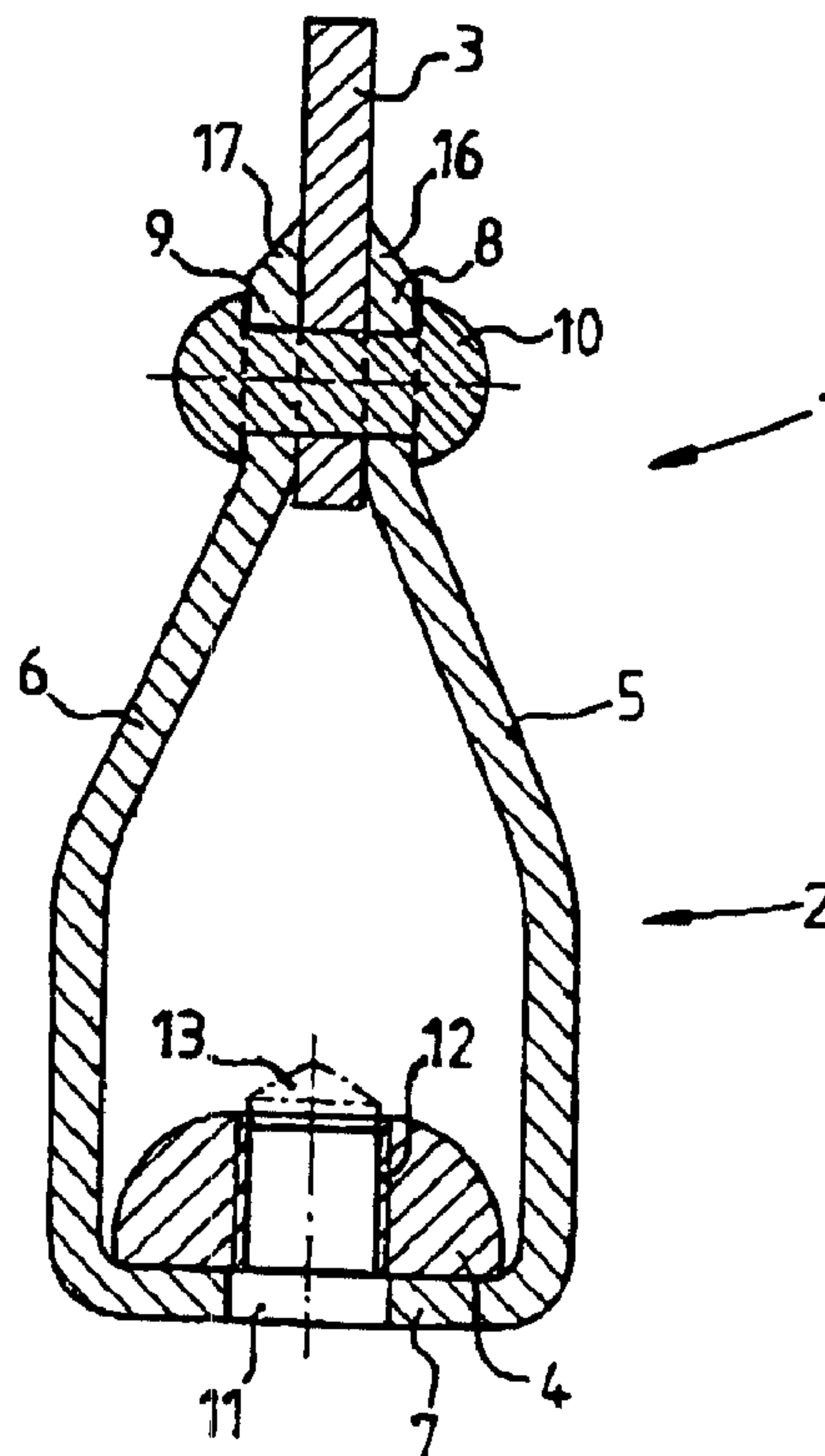
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(54) Title: CRAWLER WEB FOR CRAWLER CHAINS



(57) Abrégé/Abstract:

A crawler web for crawler chains of crawler vehicles, in particular for ski slope vehicles or cross-country trackers, is proposed, which is fastened, transversely to the running direction, to mutually parallel bands oriented in the direction of travel and which comprises an elongated basic body which has a sheet-like support in the direction of the bands. The invention provides a crawler web which can be adapted individually for different applications and can be produced at comparatively low cost. This is achieved in that the basic body comprises, in cross section, two side legs with a connecting web arranged between them, at least one side leg approaching the other in such a way that a cutting edge can be inserted between the legs.



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## Abstract:

A crawler web for crawler chains of crawler vehicles, in particular for ski slope vehicles or cross-country trackers, is proposed, which is fastened, transversely to the running direction, to mutually parallel bands oriented in the direction of travel and which comprises an elongated basic body which has a sheet-like support in the direction of the bands. The invention provides a crawler web which can be adapted individually for different applications and can be produced at comparatively low cost. This is achieved in that the basic body comprises, in cross section, two side legs with a connecting web arranged between them, at least one side leg approaching the other in such a way that a cutting edge can be inserted between the legs.

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## CRAWLER WEB FOR CRAWLER CHAINS

10           The invention relates to a crawler web for  
crawler chains of crawler vehicles, in particular for  
ski slope vehicles or cross-country trackers.

15   Prior Art:

          Various embodiments of crawler  
webs have become known. Crawler webs  
consisting completely of steel or aluminum  
have been disclosed, as have those which have  
20   a basic body made of aluminum to which a wear-resistant  
cutting edge is fastened by screwing or, for example,  
during an operation for the extrusion of an aluminum  
profile (see, in this respect, Swiss Patent  
Specification CH 644,558 and European Patent  
25   Specification EP 0,381,642 B1).

          The disadvantage of a steel web is that it is  
too heavy. On the other hand, an aluminum web, when  
used under rough operating conditions, is subject to  
pronounced wear, and this may cause the web to rupture.  
30   Aluminum webs having incorporated or screwed-in steel  
inserts are, in known embodiments, costly in terms of  
production and the exchange of worn structural units.

          European Patent Specification EP 0,414,208 B1  
describes a steel crawler web in which manufacturing  
35   problems otherwise customary in the case of steel webs  
are avoided. In this embodiment, high wear resistance  
and a simple design are gained at the expense of a  
higher weight, as compared with aluminum webs. For this  
purpose, the steel web has, in cross section, a U-bow  
40   with two U-legs and, between them, a connecting web,

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the first U-leg having, as an extension, a connecting leg, guided inward via a bend, and, after a further bend, an adjoining blade approximately parallel to the U-legs. The embodiment is distinguished in that the second U-leg is also bent inward and is welded to the first connecting leg, so as to form, in cross section, a house-like cavity, beyond which the first U-leg projects. In addition to the high weight of this embodiment, another disadvantage is that, when the cutting edge or blade of the web becomes worn, the entire web may possibly have to be replaced, thus resulting in high operating costs. Moreover, the web is designed for a hard underlying surface and is overdimensioned for less demanding applications.

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Object and advantage of the invention:

The object on which the invention is based is, whilst avoiding the disadvantages of the prior art, to propose a crawler web which can be adapted individually for different applications and can be produced at comparatively low cost.

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The invention proceeds from a crawler web for crawler chains of crawler vehicles, in particular for ski slope vehicles or cross-country trackers, which is fastened, transversely to the running direction, to mutually parallel bands oriented in the direction of travel and which comprises an elongate basic body which has a sheet-like support in the direction of the bands. The basic idea of the invention, then, is that the basic body consists, in cross section, of two side legs with a connecting web arranged between them. In this case, at least one side leg approaches the other in such a way that a cutting edge can be inserted between the side legs. By virtue of the design according to the

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invention, first of all it is possible for the basic body and the cutting edge to be inserted, or the blade to be inserted, to be produced from different materials. For example, the basic body, in the form of a one-piece profile, may consist of a light metal, such as, for example, aluminum, or even of plastic-fiber-reinforced synthetic resin. By contrast, the cutting edge is preferably manufactured from a wear-resistant material, such as, for example, tempering steel. By virtue of the type of cutting edge reception, different cutting-edge thicknesses can easily be used, so that the crawler web can be adapted individually to the application. That is to say, the cutting-edge width and the cutting-edge material can be coordinated with the terrain and the aggressiveness with which the crawler web is to penetrate into the terrain. In contrast to embodiments in which the cutting edge is inserted into a groove of a crawler web basic body, that is to say the use of different materials and, to a limited extent, also different cutting-edge thicknesses are [sic] also possible, the reception method according to the invention always ensures that the inserted fastened cutting edge is seated snugly, without any play, between the side legs. This is because, when the cutting edge is fastened, the side legs can, if appropriate, be moved nearer to or further away from one another and be adapted to different cutting-edge thicknesses, this not being possible in the case of the lateral walls of a groove.

In a particularly advantageous embodiment, after the approach, the at least one side leg merges into a portion in which it runs essentially parallel to the other leg, at a distance therefrom, in such a way that a cutting edge can be inserted between the legs. That is to say, the at least one leg approaches the other leg as far as the distance at which they then run essentially parallel, without touching one another in the process. In the case of cross sections defined by segments of a straight line, a transition into the

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parallel portion always takes place by means of a bend. In the case of continuous cross-sectional shapes, however, this does not have to be so. By virtue of these measures, a screw connection, rivet connection or  
5 titanium oxide connection can be made particularly easily in the region of the parallel portions.

In a further preferred embodiment of the invention, the connecting web serves at the same time as a sheet-like support for the crawler web on the  
10 bands of the crawler chain. It is advantageous, furthermore, if that portion of each of the side legs which runs parallel to, and at a distance from, the other, is oriented essentially perpendicularly to the connecting web. A simple and expedient embodiment of  
15 the basic body of the crawler web can be achieved in this way.

So that no distinction has to be made between left and right crawler webs of a crawler chain, it is proposed, furthermore, to design the cross section of  
20 the basic body symmetrically. In this case, the two side legs approach one another in the same way and merge, after possibly one bend, into an essentially vertical portion and, there, run parallel to, and at a distance from, one another, in such a way that a  
25 cutting edge can be inserted. For example, side legs running in a straight line can be inclined inward and, after a bend, merge into the vertical portion. It is also preferred if the side legs first of all run vertically upward from the connecting web, that is to  
30 say form a kind of "U-shape", incline inward after a bend and again merge, after a further bend, into a portion which is perpendicular to the connecting web and in which the legs run parallel to, and at a distance from, one another, so that a cutting edge can  
35 be inserted between them.

Preferred methods of fastening the cutting edge in the region of the parallel portions are riveting, welding, Tox clinching, screwing and/or adhesive bonding.

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In a particularly advantageous embodiment, the cutting edge runs continuously from the parallel portions as far as the connecting web. It is preferred, in this case, if the cutting edge is additionally  
5 retained in the region of the connecting web. This measure achieves a comparatively high load-bearing capacity for the cutting edge and high stability of the crawler web as a whole. Furthermore, shearing forces at the connection point of the cutting edge and side leg  
10 are greatly reduced or even avoided completely.

Moreover, it is advantageous if retention takes place by means of a longitudinal groove in the connecting web, the cutting edge being at least partially guided in said longitudinal groove. This  
15 constitutes a particularly simple way of implementing the invention. In a likewise favorable embodiment, retention takes place by means of a screw connection which is arranged in the region of the connecting web in a widened portion of the cutting edge.

20 The screw connection may also be combined with retention by means of a groove.

In order to achieve high strength values for the crawler web, along with a reduced wall thickness of the basic body, it is proposed, furthermore, that the  
25 hollow-profile-like basic body be filled with aluminum foam.

In order to achieve simple mounting of the crawler web on the bands, it is proposed that holding means for fastening the crawler web be provided in the  
30 region of the connecting web. In this case, the holding means may either comprise threaded bores directly in the connecting web or contain a threaded strip inserted into the basic body or, at the same time, constitute the holding means of the connecting web, corresponding  
35 orifices for the introduction of screws being provided in the connecting web in the two lastmentioned cases.

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In accordance with this invention, there is provided a crawler web for crawlers for crawler vehicles, in particular for piste preparing or snow-track making machines, which can be fastened to bands oriented parallel to one another in the direction of travel, transversely to the running direction, and comprises a cutting edge and an elongated basic body which, in the direction of the bands, comprises a flat support and in cross-section two side legs with a connecting web arranged therebetween, wherein at least one side leg approaches the other in such a way that the cutting edge can be inserted between the legs, characterised in that the cutting edge extends continuously up to the connecting web.

Drawings:

5 In the drawings:

10     Fig. 2     shows a second exemplary embodiment of a  
crawler web in cross section, with a welded-  
on cutting edge,

Fig. 4 shows a third exemplary embodiment of a crawler web according to the invention in cross section, with the cutting edge running continuously,

Fig. 6 shows a fourth exemplary embodiment of a crawler web according to the invention in cross-sectional view, with a continuous cutting edge and with holding means in the foot region of the cutting edge, and

Figs. 7a + b show a front view and a side view of the cutting edge belonging to the exemplary embodiment according to Fig. 6.

The inventive crawler web 1 shown in Fig. 1 comprises an elongate basic body 2, a cutting edge 3 and a screw strip 4. The basic body 2 consists essentially of two side legs 5, 6 with a connecting web 7 arranged between them. The side legs 5, 6 are initially oriented perpendicularly to the connecting web 7 and form a U-bow in cross section in this region.

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Further along, the side legs are guided inward via a bend and merge, via a further bend, into a portion 8, 9 which, in the present exemplary embodiment, is oriented essentially perpendicularly to the connecting web 7 and in which the side legs run parallel to, and at a distance from, one another, in such a way that the cutting edge 3 can be inserted between the legs. As in the present exemplary embodiment, a rivet connection may be provided for the secure fastening of the cutting edge 3. For this purpose, the side legs 5, 7 [sic] have suitable bores in the parallel portion 8, 9 and the cutting edge 3.

The screw strip 4 serves for fastening the entire crawler web to the bands of a crawler chain (not shown). For this purpose, recesses or bores 11 are made in the connecting web 7, so that corresponding screw threads 13 can be introduced into the threaded bores 12 of the screw strip.

For the further exemplary embodiments, identical components are given the same reference numerals as in Fig. 1.

The embodiment of Fig. 2 differs from that of Fig. 1 in that the cutting edge 3 is fastened to the basic body 2 not by means of a rivet connection 10, but by means of two weld seams 14, 15. The weld seams are arranged at the upper end of the portions 8, 9, which run parallel to, and at a distance from, one another. For this purpose, the portions 8, 9 do not terminate in a slope 16, 17, as in Fig. 1, in order thereby to provide a uniform transition to the cutting edge 3, but instead form, on the cutting edge 3, a shoulder suitable for receiving the weld seams 14, 15, which fill the shoulder and thereby provide the desired uniform transition to the cutting edge 3.

Fig. 3 illustrates separately the basic body according to Fig. 2, on which the cutting edge 3 is welded.

Fig. 4 shows an embodiment, in which a cutting edge 18 runs continuously in the basic body 2 as far as

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the connecting web 7. The cutting edge 18 is welded, for example, to the end of the parallel portions 8, 9 and the side legs 5, 6. In order to form the retention of the cutting edge 18 in the region of the connecting web 7, the latter is designed with a greater material thickness and has a groove 19, in which the cutting edge 18 is guided and which prevents the latter from escaping laterally or downward. In addition to improving the rigidity of the crawler web as a whole, an arrangement of this type, above all, absorbs shearing forces in the direction of the cutting edge 18 at the connection point of the cutting edge and basic body in the region of the parallel portions 8, 9. The fatigue strength of the basic body/cutting edge connection and therefore the reliability of the crawler web is [sic] consequently increased. As is evident in Fig. 5, it is sufficient if the cutting edge 8, 10 [sic] is only partially guided in the groove 19 and is otherwise set back in accordance with the cutouts 20. In this way, material is saved and the total weight of the crawler web is therefore reduced.

A further exemplary embodiment is shown in Fig. 6. In this embodiment too, a cutting edge 21 runs continuously as far as the connecting web 7. The fastening of the cutting edge 21 is designed, in the same way as in the exemplary embodiment according to Fig. 1, in the form of a rivet connection 10. The same basic body 2 as in the first exemplary embodiment may likewise be used. In contrast to the embodiment according to Fig. 4, however, the cutting edge 21 does not terminate in a groove, but rather merges into a foot part 22 which rests on the connecting web 7. Threaded bores 23 may be provided in the foot part 22, by means of which bores the cutting edge 21, together with the entire crawler web, can be fastened. For this purpose, bores or recesses 11 are provided in the connecting web 7 of the basic body 2, said bores or recesses making it possible to introduce, for example, a screw thread (not shown) into the threaded bore 23. A

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cutting edge 21 is illustrated in the front view and side view in Figs. 7a and b. As in the embodiment according to Fig. 5, in this case too there are cutouts 24 which result in a reduction in weight. In addition, further recesses 25, which are circular in the present case, are provided in the cutting edge 21. This too allows a reduction in weight, whilst ensuring that the cutting edge has sufficient strength. Furthermore, bores 26 for the rivet connection 10 can be seen in Fig. 7a.

Depending on the material used, the basic body may be produced as an extruded profile (preferably in the case of aluminum) by means of a rolling method or via a bending operation (preferably in the case of steel). In a particularly lightweight design, the basic body 2 consists of plastic, preferably of fiber-reinforced synthetic resin. After the basic body has been produced, it is not necessary for the portions 8, 9, which are parallel in the fitted state, to be in this form already, since the position of the side legs 5, 6 can be changed, if appropriate, even in the elastic range. By virtue of the inventive design of the basic body, therefore, it is easily possible to use different thicknesses for the cutting edges 3, 18, 21 without the basic body having to be changed at the same time. This is because, if the portions 8, 9, in the case of a changed cutting edge thickness, do not have the desired parallelism prior to the fastening of the cutting edge, the flexibility of the side legs and, likewise, of the associated portions 8, 9 means that the connection of the cutting edge and basic body (by means of riveting, Tox clinching, screwing, welding, etc.) makes it possible to compensate for any orientation defect without any disadvantage as regards the stability of the crawler web.

Thus, by means of the crawler web according to the invention, tremendous flexibility with regard to the choice of material and adaptation to different applications can be achieved.

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- 1 Crawler web
- 2 Basic body
- 3 Cutting edge
- 4 Screw strip
- 5 Side leg
- 6 Side leg
- 7 Connecting web
- 8 Parallel portion
- 9 Parallel portion
- 10 Rivet connection
- 11 Recess
- 12 Threaded bore
- 13 Screw thread
- 14 Weld seam
- 15 Weld seam
- 16 Slope
- 17 Slope
- 18 Cutting edge
- 19 Groove
- 20 Cutout
- 21 Cutting edge
- 22 Foot part
- 23 Threaded bore
- 24 Cutout
- 25 Recess
- 26 Bore

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CLAIMS:

1. Crawler web (1) for crawlers for crawler vehicles, in particular for piste preparing or snow-track making machines, which can be fastened to bands oriented parallel to one another in the direction of travel, transversely to the running direction, and comprises a cutting edge (3, 18, 21) and an elongated basic body (2) which, in the direction of the bands, comprises a flat support and in cross-section two side legs (5, 6) with a connecting web (7) arranged therebetween, wherein at least one side leg approaches the other in such a way that the cutting edge (3, 18, 21) can be inserted between the legs, characterised in that the cutting edge (3, 18, 21) extends continuously up to the connecting web (7).

2. Crawler web according to claim 1, characterised in that only a single connecting web (7) is provided which is simultaneously used as the flat support on the bands of the crawler.

3. Crawler web according to claim 1 or 2, characterised in that after the approach the at least one side leg passes into a portion (8, 9) in which the leg extends substantially parallel to the other leg with a spacing such that the cutting edge (3, 18, 21) can be inserted between the legs.

4. Crawler web according to claim 3, characterised in that the portion (8, 9) of the side legs (5, 6) extending parallel with a spacing in each case is oriented substantially perpendicularly to the connecting web (7).

5. Crawler web according to claim 3 or 4, characterised in that the two side legs (5, 6) pass via at least one bend into the portion (8, 9) substantially

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perpendicular to the connecting web and extend parallel to one another in this region with spacing such that the cutting edge (3, 18, 21) can be inserted between the legs.

6. Crawler web according to claim 3 or 4,  
5 characterised in that the side legs (5, 6) are arranged so as to be U-shaped in cross-section in the region of the connecting web (7) and at least one side leg is guided inwardly via a first bend and via a second bend passes into the portion (8, 9) substantially perpendicular to the  
10 connecting web and extends in this region parallel to the other leg with spacing such that the cutting edge (3, 18, 21) can be inserted between the legs.

7. Crawler web according to any of claims 3 to 6, characterised in that the cutting edge (3, 18, 21) is firmly  
15 inserted in the region of the portions extending parallel by riveting, welding, Tox clinching, screwing and/or gluing.

8. Crawler web according to any of claims 2 to 7, characterised in that the cutting edge (3, 18, 21) is fastened via a mounting in the region of the connecting  
20 web (7).

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9. Crawler web according to claim 8, characterised in that the mounting is provided by a longitudinal groove (19) in the connecting web (7), in which groove the cutting edge (18) is at least partially guided.

10. Crawler web according to either of claims 8 or 9, characterised in that the mounting is provided by a screw connection (12, 13) arranged in the region of the connecting web (7) in a preprepared portion (22) of the cutting edge (21).

11. Crawler web according to any of claims 1 to 10, characterised in that the hollow section-like basic body is filled with aluminium foam.

12. Crawler web according to any of claims 1 to 11, characterised in that holding means are provided in the region of the connecting web for fastening the crawler web.

13. Crawler web according to claim 12, characterised in that the holding means comprise a threaded strip (4) inserted in the basic body, corresponding openings (11) for introducing a screw thread (13) being provided in the connecting web.

14. Crawler web according to claim 12, characterised in that the holding means comprise threaded bores in the connecting web (7).

15. Crawler web according to any of claims 8 to 13, characterised in that the mounting for the cutting edge (21) is simultaneously used as a holding means for the crawler web.



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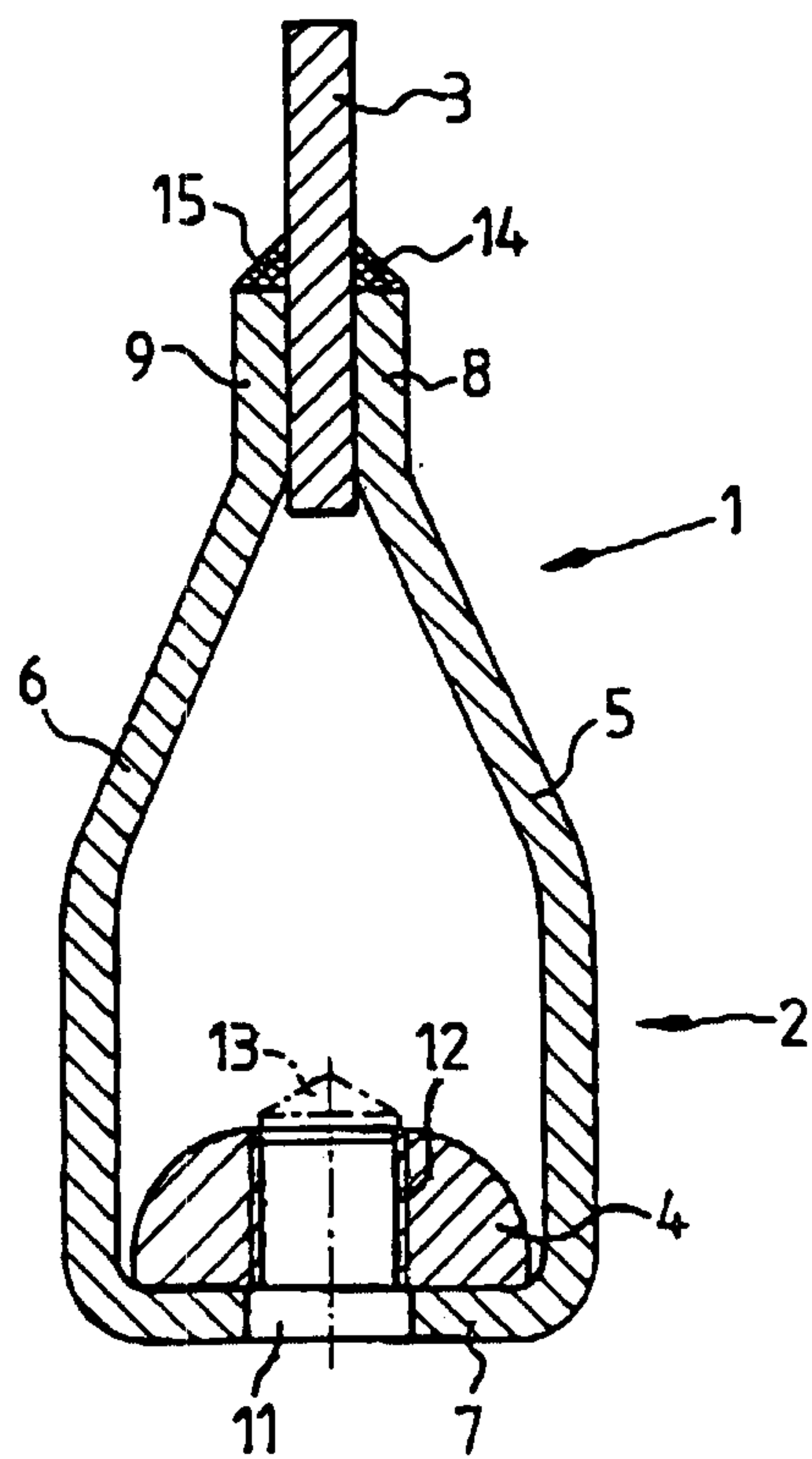


Fig. 2

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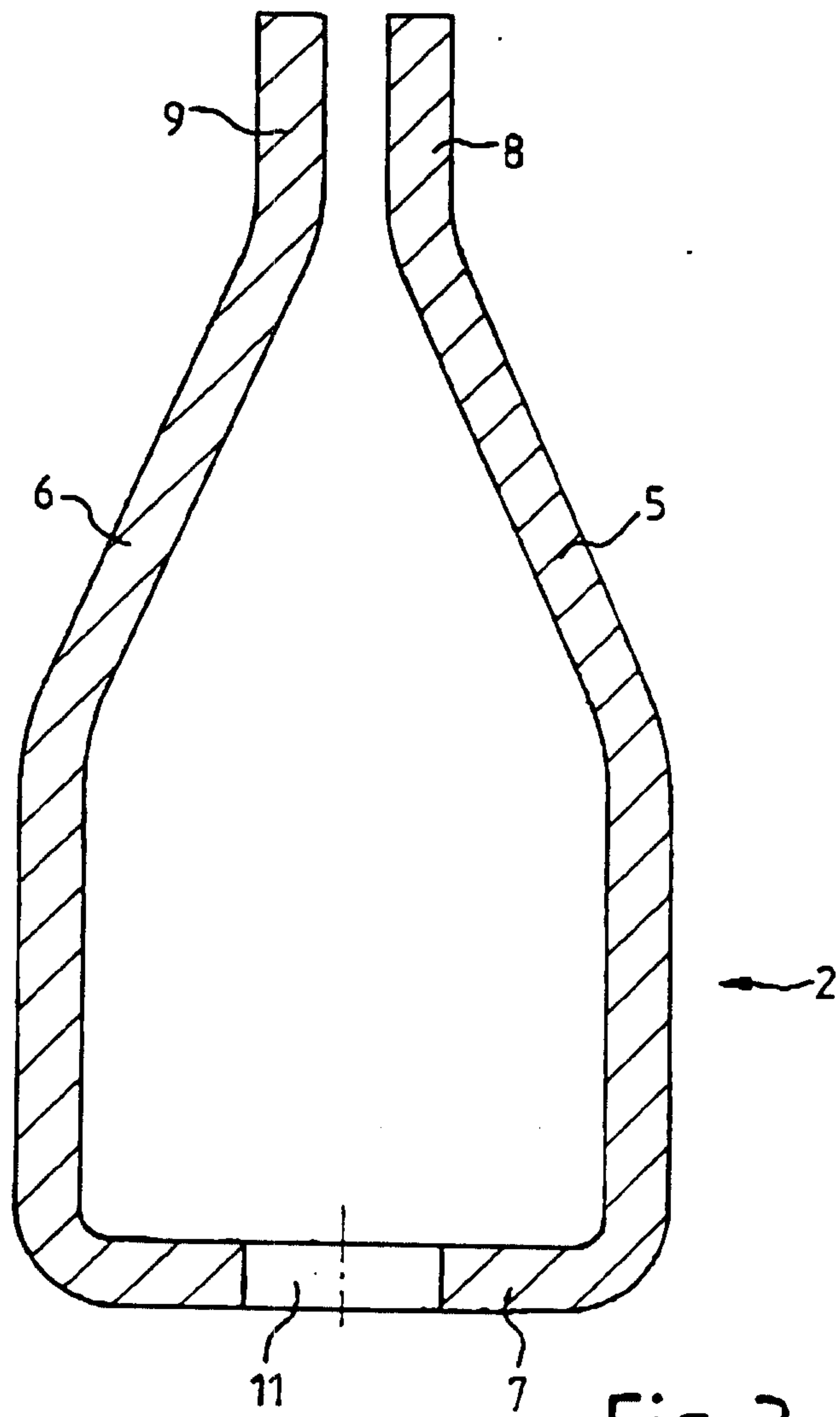


Fig. 3

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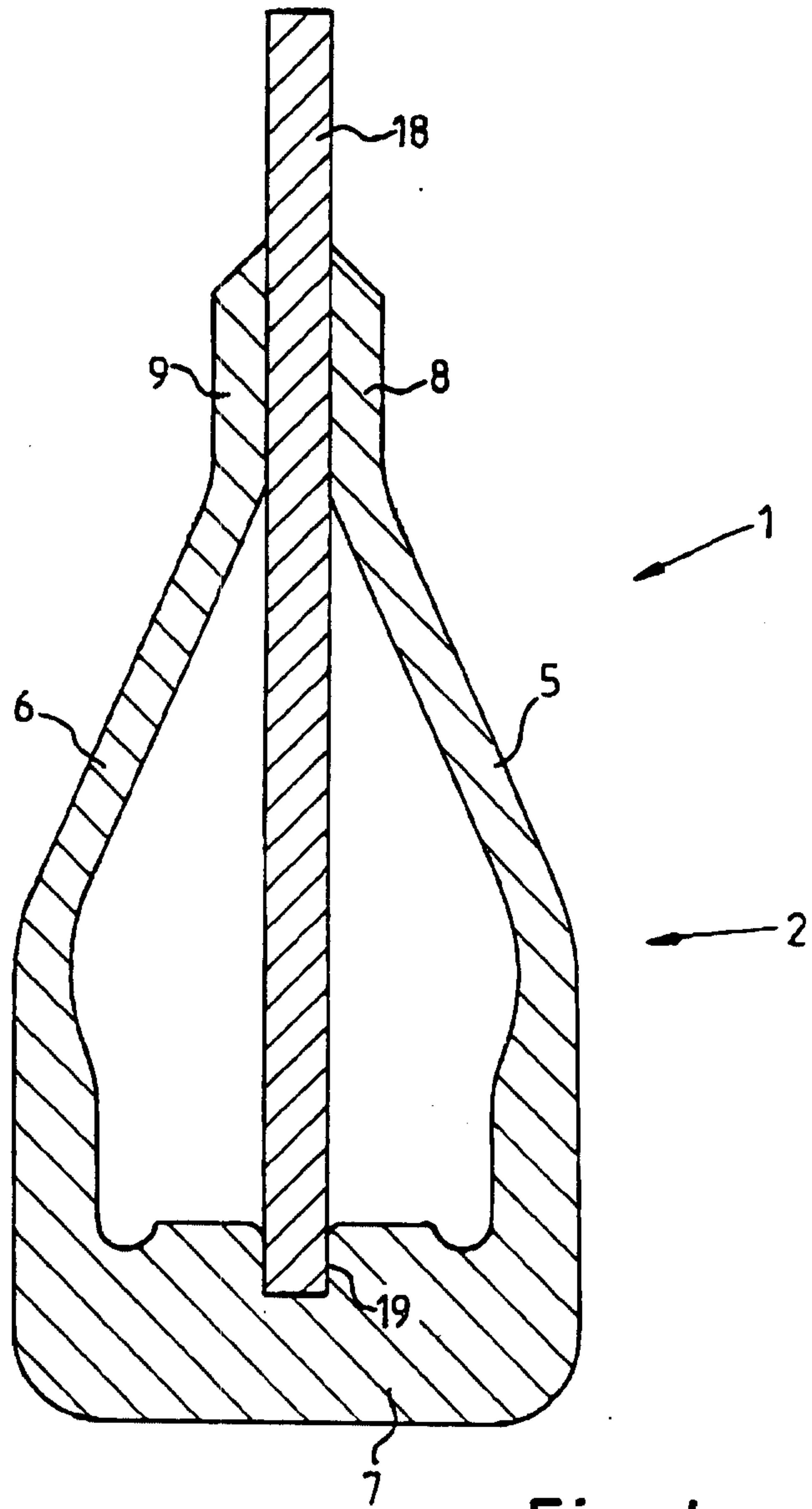


Fig. 4

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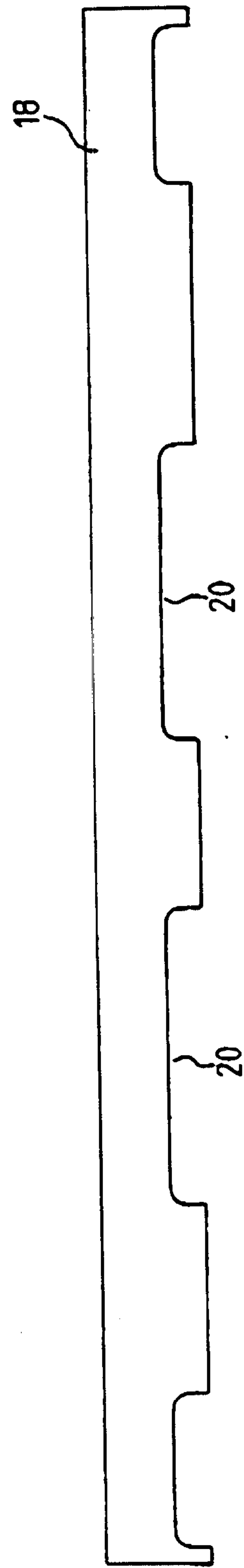


Fig. 5

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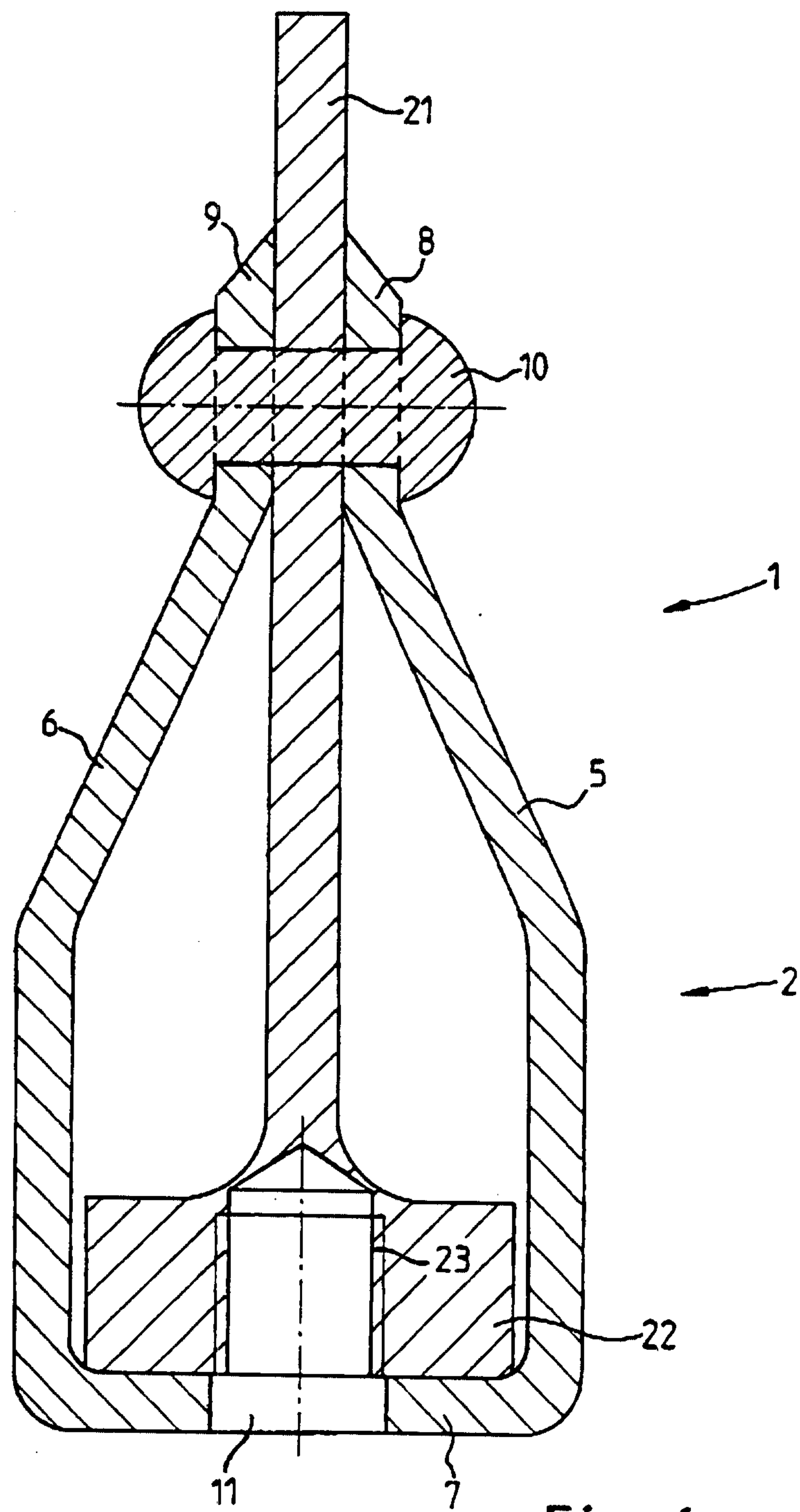


Fig. 6

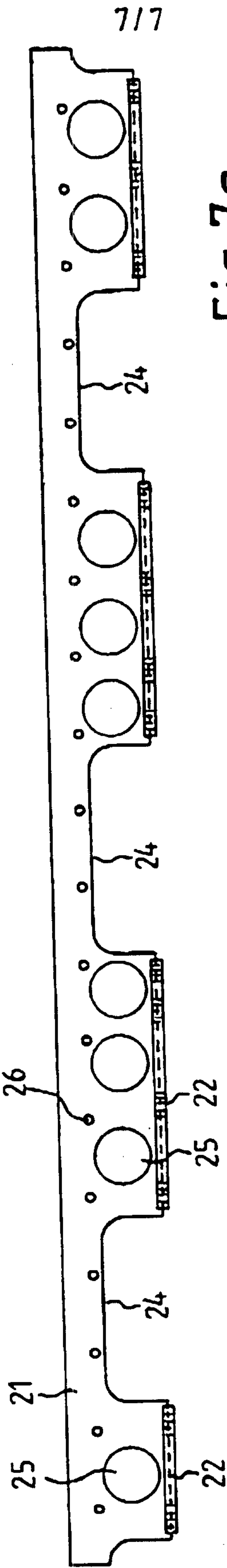


Fig. 7a

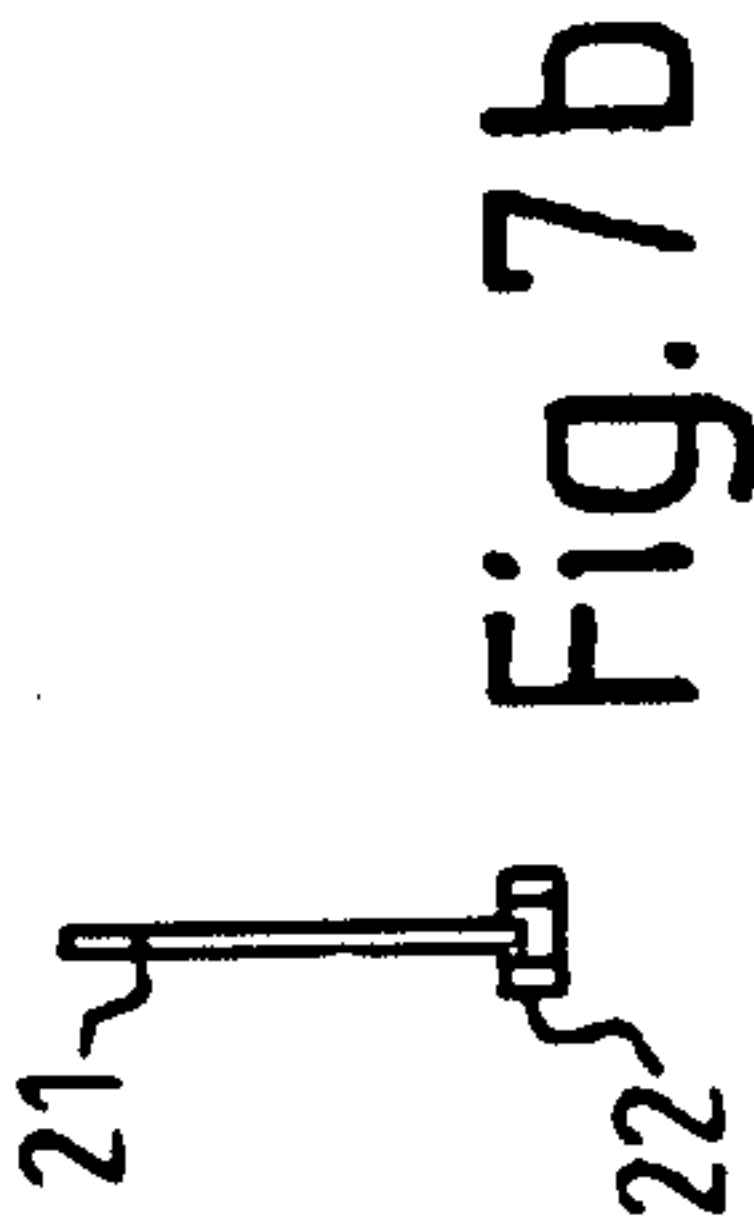


Fig. 7b

