



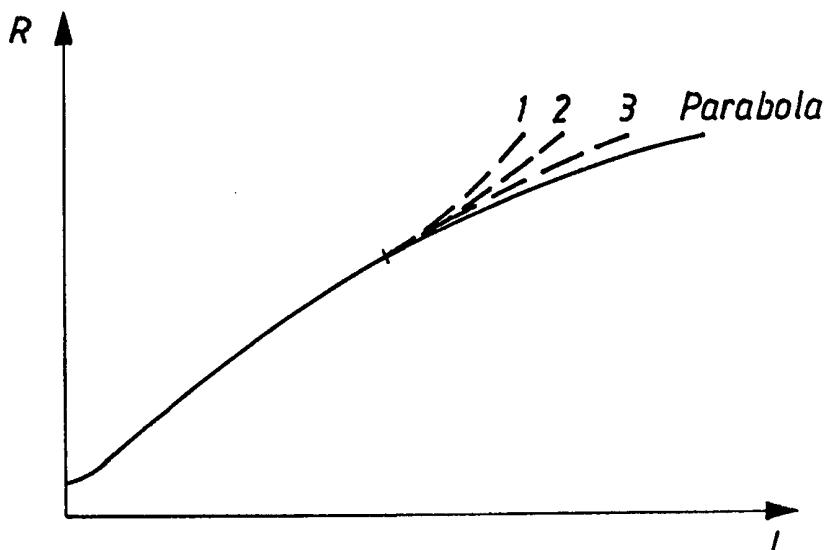
INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification ⁶ :	A1	(11) International Publication Number: WO 00/34641
F02K 9/97		(43) International Publication Date: 15 June 2000 (15.06.00)
(21) International Application Number: PCT/SE98/02222		(81) Designated States: CN, JP, RU, UA, US, European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE).
(22) International Filing Date: 4 December 1998 (04.12.98)		
(71) Applicant (for all designated States except US): VOLVO AERO CORPORATION [SE/SE]; S-461 81 Trollhättan (SE).		Published <i>With international search report.</i>
(72) Inventors; and		
(75) Inventors/Applicants (for US only): HÄGGANDER, Jan [SE/SE]; Magnus Åbergsgatan 29, S-461 32 Trollhättan (SE). MATTSSON, Jan [SE/SE]; Särmarksgatan 5 g, S-531 30 Lidköping (SE). OLOFSSON, Mats [SE/SE]; Vallmovägen 7a, S-461 43 Trollhättan (SE). ÄNGGÅRD, John [SE/SE]; Konstgjutarvägen 56, S-121 44 Johanneshov (SE).		
(74) Agent: ANKARLOU, Ingvar; Ehrner & Delmar Patentbyrå AB, P.O. Box 10316, S-100 55 Stockholm (SE).		

(54) Title: ROCKET NOZZLE CONTOUR FOR FLOW SEPARATION CONTROL AND SIDE LOAD REDUCTION

(57) Abstract

The invention refers to a full-flow rocket nozzle having a longitudinal contour essentially corresponding to a parabola. For obtaining a flow separation control and also a side load reduction the invention suggests that the parabola contour shape from the point of 50% expansion ratio onwards or more distant from the throat of the nozzle is changing over into (i) strictly conical shape having an angle to the center line of between 15° and 25°, (ii) a slight outward curvature, i.e. implying a contour shape with positive 2nd derivative of the radius r, or (iii) a slight inward curvature, i.e. with a negative 2nd derivative of r but lying externally of the parabola contour, in the last case the 3rd derivative of r being constantly equal to zero (0).



FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AL	Albania	ES	Spain	LS	Lesotho	SI	Slovenia
AM	Armenia	FI	Finland	LT	Lithuania	SK	Slovakia
AT	Austria	FR	France	LU	Luxembourg	SN	Senegal
AU	Australia	GA	Gabon	LV	Latvia	SZ	Swaziland
AZ	Azerbaijan	GB	United Kingdom	MC	Monaco	TD	Chad
BA	Bosnia and Herzegovina	GE	Georgia	MD	Republic of Moldova	TG	Togo
BB	Barbados	GH	Ghana	MG	Madagascar	TJ	Tajikistan
BE	Belgium	GN	Guinea	MK	The former Yugoslav	TM	Turkmenistan
BF	Burkina Faso	GR	Greece		Republic of Macedonia	TR	Turkey
BG	Bulgaria	HU	Hungary	ML	Mali	TT	Trinidad and Tobago
BJ	Benin	IE	Ireland	MN	Mongolia	UA	Ukraine
BR	Brazil	IL	Israel	MR	Mauritania	UG	Uganda
BY	Belarus	IS	Iceland	MW	Malawi	US	United States of America
CA	Canada	IT	Italy	MX	Mexico	UZ	Uzbekistan
CF	Central African Republic	JP	Japan	NE	Niger	VN	Viet Nam
CG	Congo	KE	Kenya	NL	Netherlands	YU	Yugoslavia
CH	Switzerland	KG	Kyrgyzstan	NO	Norway	ZW	Zimbabwe
CI	Côte d'Ivoire	KP	Democratic People's	NZ	New Zealand		
CM	Cameroon		Republic of Korea	PL	Poland		
CN	China	KR	Republic of Korea	PT	Portugal		
CU	Cuba	KZ	Kazakhstan	RO	Romania		
CZ	Czech Republic	LC	Saint Lucia	RU	Russian Federation		
DE	Germany	LI	Liechtenstein	SD	Sudan		
DK	Denmark	LK	Sri Lanka	SE	Sweden		
EE	Estonia	LR	Liberia	SG	Singapore		

Rocket nozzle contour for flow separation control and side load reduction

The present invention refers to a full-flow rocket nozzle having a longitudinal contour essentially corresponding to a parabola.

The function of the rocket nozzle is to expand and accelerate the gas to high velocity and thereby give thrust efficiency and payload capacity. The capability to expand the gas is limited by the fact that the ambient pressure at 5 sea level forces the flow to separate. The separated flow generates unsteady aerodynamical forces. These forces set the limit for the size of the nozzle and hence the limits for nozzle efficiency in vacuum operation. For thermal reasons first stage nozzles may be run separated towards the 10 exit. This means that if the unsteady aerodynamical forces could be reduced to an acceptable level the nozzles could be run continuously separated at the ground and in ascent. This would provide for the possibility to make larger and 15 more effective nozzles.

20 Normally, the nozzle contour is a continuous smooth contour optimized to minimize performance loss in shocks and divergence of the flow. The contour is typically described by a parabolic function. Hitherto the nozzle contours have not been optimized for separated flow at sea 25 level since no side load control measures to allow this has been known.

Attempts have been made to influence indirectly on 30 the nozzle contour. Such prior attempts have included for example an exit diffuser means, see EP 626 513 A1, a trip ring, an abladeable or ejectable insert, periodically variable radius, see PCT/SE96/00176, slotted nozzles, see US-A-5,450,720, injection of gas, see US 4,947,644, an exit ejector means, see EP 894 031 and a mechanism for extendi-

ble exit nozzle, see EP 924 041. A flow separation control device with a modified nozzle contour is known from US-A-3,394,549.

Therefore, prior full flow nozzles have a limited expansion ratio that limits the performance. Said performance is optimized considering the flow separation margin and the side loads.

All the measures mentioned above are adapted to be used in combination with a parabola or bell contour. This leads to long and heavy nozzles. The net performance gain including weight increase is moderate and is decreasing as the nozzles are made very large. The bell nozzle has, towards the exit, a flat gradient in wall pressure vs. axial length as it is optimized for performance. However, this is contradictory to optimizing for side loads. The weight of the nozzle has a negative impact on the weight and complexity of the engine system and the rocket thrust structure. The size of the nozzle may not be compatible with the space available in test facilities, in rocket assembly and at rocket launch sites.

Thus the main object of the present invention is to suggest a nozzle contour which eliminates the aforementioned drawbacks. The basic idea of the present invention is that the effective parabolic contour is kept for as long portion of the nozzle contour as where the pressure is still high and has a strong impact on the resulting performance. Thereafter, combinations of nozzle contours are suggested. The present invention thus is mainly distinguished in that the parabola contour shape from the point of 50% expansion ratio onwards or more distant from the throat of the nozzle is changing over into (i) a strictly conical shape having an angle to the center line of between 15° and 25°, (ii) a slight outward curvature, i.e. implying

a contour shape with positive 2nd derivative of the radius r , or (iii) a slight inward curvature, i.e. with a negative 2nd derivative of r but lying externally of the parabola contour, in the last case the 3rd derivative of r being 5 constantly equal to zero (0).

Owing to the invention the area ratio of the lower part of the nozzle is made to grow faster in changing over to a modified contour. The pressure level is here lower and the performance is not drastically hurt. In the same area 10 it is interesting to reduce the pressure gradient vs. length of the nozzle to reduce the aeroelastical coupling, which is also achieved by this arrangement.

With the invention nozzles can be designed which are distinctly different from present contours. The invention 15 allows the use of larger nozzles at sea level which leads to increased payload. Furthermore, the invention minimizes the length and thereby reduces the weight, the envelope and the side load momentum of the mechanical forces for the enlarged nozzle in comparison to non-enlarged nozzles. The 20 invention provides for an increase of the derivative of pressure vs. nozzle length at the axial location while the side load is strong which reduces the side loads. Finally, the invention improves the possibilities of film cooling since the film length is shortened compared to an enlarged 25 bell nozzle.

The contour optimization may not by itself reach the requirements to allow running nozzles separated continuously at sea level. However, the circumstances to reach the requirements by a flow separation device are improved.

30 For a typical first stage nozzle modified to utilize the advantages of separated flow the performance budget could in principle be exemplified as below. The table is representative for the three proposed contours. The com-

parison is made between a first stage nozzle modified to exit 170% area ratio. All contributions to performance have been recalculated to specific impulse using approximate trade factors for Vulcain 5.

5 The sea level Isp (s) is increased by the fact that the pressure in the separated zone is increased as the re-circulating zone is wider. The sea level Isp is increased, which could be recalculated to a small increase of Isp vacuum [Isp = specific impulse].

10 The nozzle wet surface area is reduced. This will decrease the friction loss, which gives a positive contribution to Isp vacuum.

15 Engine weight is reduced from reduction of the nozzle length. The weight reduction could be recalculated to Isp vacuum.

Engine cost reduction could be recalculated to Isp vacuum.

Summary of performance gains:

Isp vacuum contribution

20	Δ Isp sea level	positive
	Δ Isp friction	positive
	Δ Isp weight	positive
	Δ Isp cost	positive

25 The negative contributions to Isp vac (divergence loss) could be allowed to increase within the sum of positive contribution with maintained rocket cost-effectiveness compared to the ideal contour for performance.

According to the invention, the lever arm for side load momentum is reduced by the order of 20%. The side load could be expected to decrease by this percentage. The side

load will also be decreased by the positive effect from the increased axial pressure gradient outlet.

All the proposed contours give a more rapid expansion of the gas with less pressure recovery at the nozzle exit.

5 This means that the heat load is reduced. This could be very important when adding modification kits to existing nozzles.

By way of example the invention will be further described below with reference to the accompanying drawing,

10 in which Fig. 1 diagrammatically illustrates a truncated bell nozzle with added conical portion. Fig. 2 illustrates a truncated bell nozzle with added part with positive second derivative of r vs. length, Fig. 3 shows also diagrammatically a truncated bell nozzle with added part with
15 negative 2nd derivative of r vs. length but with constant 2nd derivative of angle equal to zero and Fig. 4 shows a comparison between the prior and the inventive contours.

The standard practice is to use negative 2nd derivative of r vs. length when determining the parabola contour

20 shape of the rocket nozzle. On the contrary, the conical nozzle is a special case with constant derivative. Therefore the discussion for the conical portion is valid also here. The loss in Isp may be smaller since the effective bell shape could be kept longer and still reaching the de-
25 sired outlet area exit ratio.

Similarly, as illustrated in Fig. 3, the contour is selected such that the 2nd derivative of r vs. length is negative but with constant 2nd derivative of angle equal to zero.

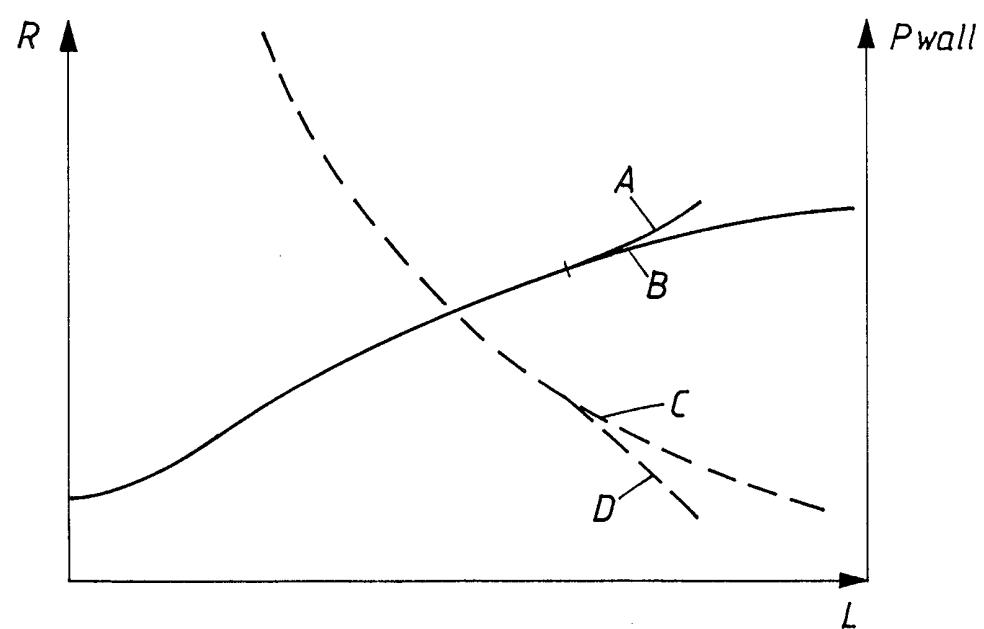
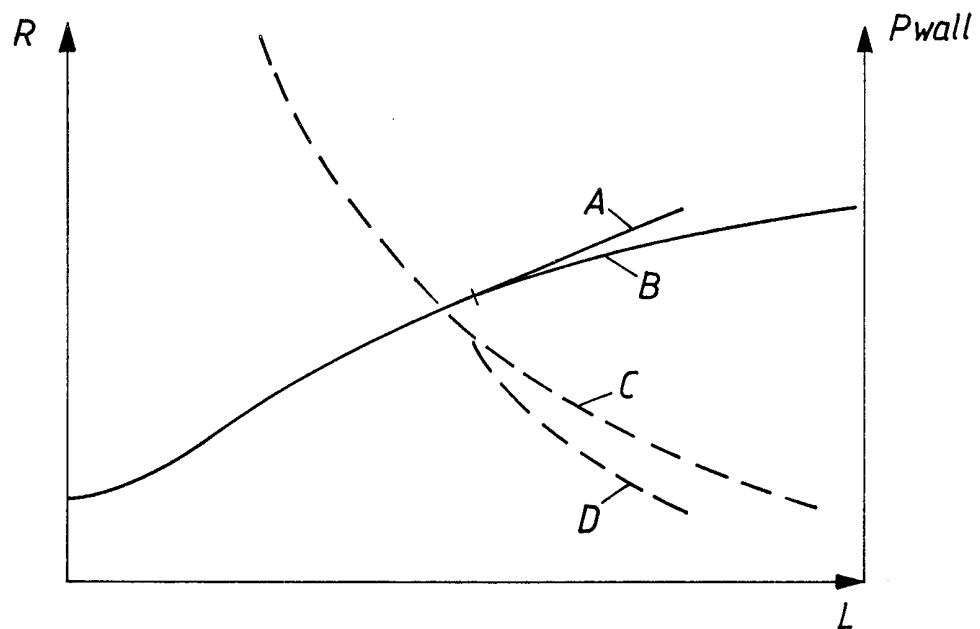
30 In Fig. 4 the contours shown in Figs. 1-3 are superposed for the sake of comparison.

In the drawings, Figs. 1-3, A is a modified nozzle contour, B is the basic radius, C is the basic pressure and D is the modified pressure.

C l a i m s

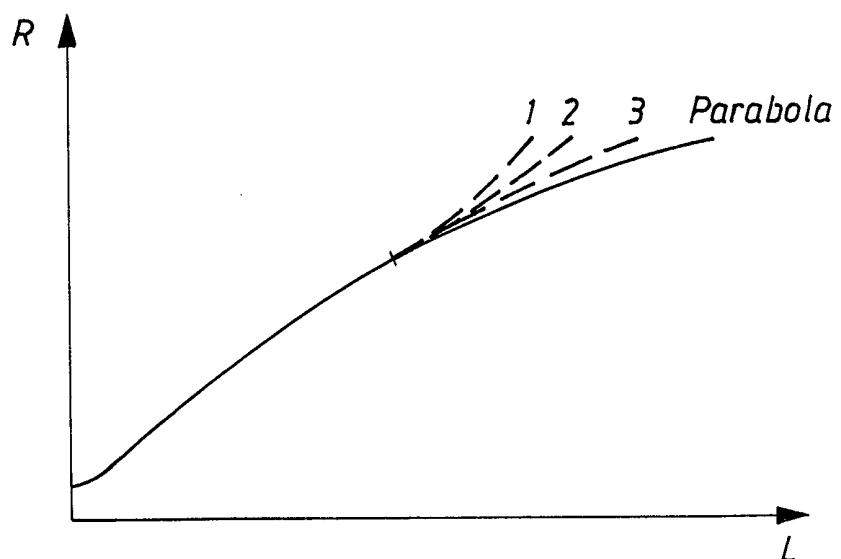
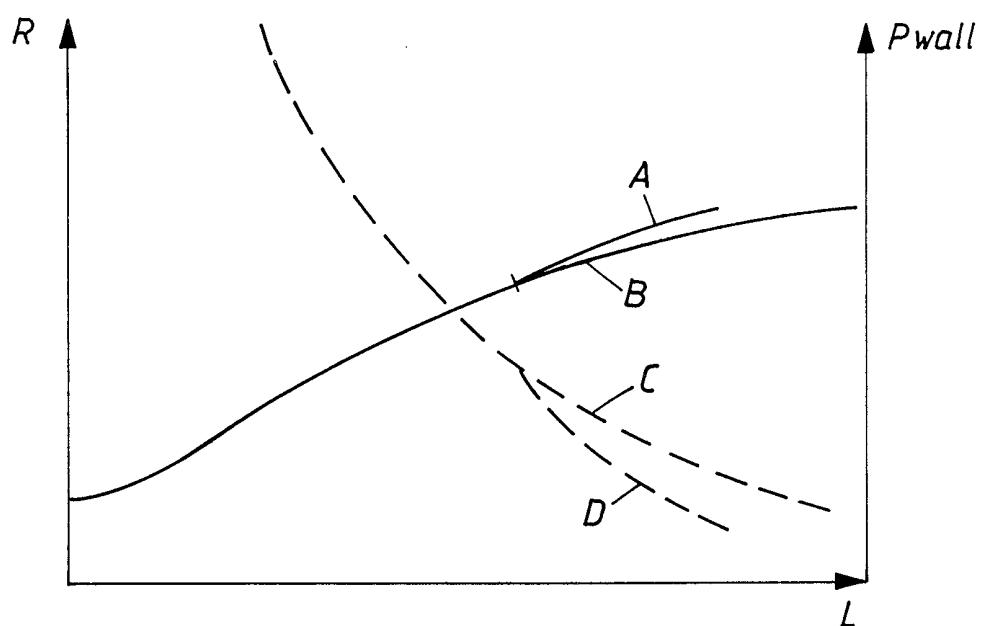
1. A full-flow rocket nozzle having a longitudinal contour essentially corresponding to a parabola, characterized in that the parabola contour shape from the point of 50% expansion ratio onwards or more distant from the throat of the nozzle is changing over into (i) strictly conical shape having an angle to the center line of between 15° and 25°, (ii) a slight outward curvature, 10 i.e. implying a contour shape with positive 2nd derivative of the radius r, or (iii) a slight inward curvature, i.e. with a negative 2nd derivative of r but lying externally of the parabola contour, in the last case the 3rd derivative of r being constantly equal to zero (0).
- 15 2. A full-flow rocket nozzle according to claim 1, characterized in that in the transition area after the parabola contour shape is formed a step in the contour of 0-6°.

1 / 2



SUBSTITUTE SHEET (RULE 26)

2 / 2



SUBSTITUTE SHEET (RULE 26)

INTERNATIONAL SEARCH REPORT

International application No.

PCT/SE 98/02222

A. CLASSIFICATION OF SUBJECT MATTER

IPC6: F02K 9/97

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC6: F02K

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

SE,DK,FI,NO classes as above

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	WO 9812429 A1 (VOLVO AERO CORPORATION), 26 March 1998 (26.03.98), abstract --	1-2
A	WO 9729277 A1 (VOLVO AERO CORPORATION), 14 August 1997 (14.08.97), abstract --	1-2
A	US 4821962 A (A. VENABLES ET AL), 18 April 1989 (18.04.89) --	1-2
A	US 3352495 A (E.L. FISCHER), 14 November 1967 (14.11.67) --	1-2

 Further documents are listed in the continuation of Box C. See patent family annex.

* Special categories of cited documents:

"A" document defining the general state of the art which is not considered to be of particular relevance

"E" earlier document but published on or after the international filing date

"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance: the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance: the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

"&" document member of the same patent family

Date of the actual completion of the international search

16 June 1999

Date of mailing of the international search report

12 -07- 1999

Name and mailing address of the ISA:

Swedish Patent Office
Box 5055, S-102 42 STOCKHOLM
Facsimile No. + 46 8 666 02 86

Authorized officer

Per-Olof Wärnbo / MR
Telephone No. + 46 8 782 25 00

INTERNATIONAL SEARCH REPORT

International application No.
PCT/SE 98/02222

C (Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 3394549 A (A.T. SUTOR), 30 July 1968 (30.07.68) -- -----	1-2

INTERNATIONAL SEARCH REPORT
Information on patent family members

International application No.
PCT/SE 98/02222

Patent document cited in search report	Publication date	Patent family member(s)		Publication date
WO 9812429 A1	26/03/98	EP 0862688 A SE 9601178 D WO 9736313 A		09/09/98 00/00/00 02/10/97
WO 9729277 A1	14/08/97	EP 0880645 A SE 9600176 D		02/12/98 00/00/00
US 4821962 A	18/04/89	FR 2602275 A,B GB 2194616 A,B		05/02/88 09/03/88
US 3352495 A	14/11/67	NONE		
US 3394549 A	30/07/68	NONE		