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54 **Printing roll with detachable sleeve.**

57 A detachable printing sleeve (1) and roll core (6) have complementary formations (100, 101) which prevent rotation of the sleeve about the core, e.g. when subjected to high printing pressures.

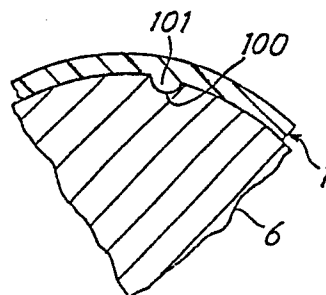


FIG. 3



European Patent
Office

EUROPEAN SEARCH REPORT

0181726

Application number

EP 85 30 7772

DOCUMENTS CONSIDERED TO BE RELEVANT

Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.4)
X	US-A-2 770 868 (STRECKFUS et al.) * Figure 4; column 1, lines 16-31; column 2, lines 33-37 *	1,4,5,10,12	B 41 F 13/10
Y		2,3,9,11,14	
Y	--- US-A-1 963 365 (HEROLD) * Figures 1,3,5; page 1, line 115 - page 2, line 26 *	9,14	
Y	--- GB-A-1 156 582 (BAILEY & LUCK) * Whole document *	2,11	
Y	--- DE-A-2 700 118 (STRACHAN & HENSHAW) * Figure 1; page 7, line 20 - page 8, line 18 * -----	3	TECHNICAL FIELDS SEARCHED (Int. Cl.4) B 41 F B 41 N B 41 C B 65 H
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 19-06-1987	Examiner EVANS A.J.

CATEGORY OF CITED DOCUMENTS

X : particularly relevant if taken alone
 Y : particularly relevant if combined with another document of the same category
 A : technological background
 O : non-written disclosure
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T : theory or principle underlying the invention
 E : earlier patent document, but published on, or after the filing date
 D : document cited in the application
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 & : member of the same patent family, corresponding document