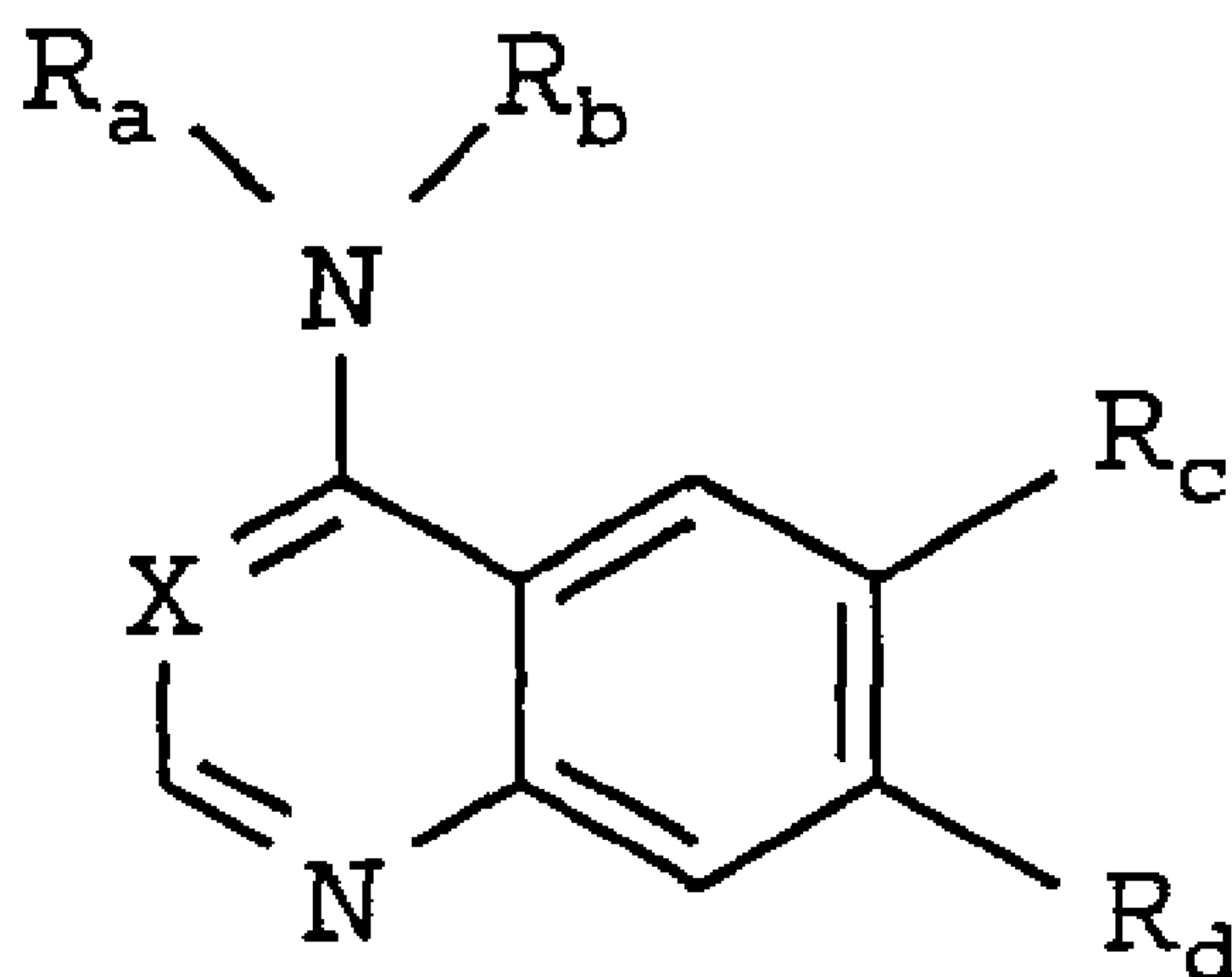




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(54) Titre : HETEROCYCLES BICYCLIQUES, COMPOSITIONS PHARMACEUTIQUES CONTENANT CES COMPOSES,
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THEIR USE AND PROCESSES FOR PREPARING THEM



(57) Abrégé/Abstract:

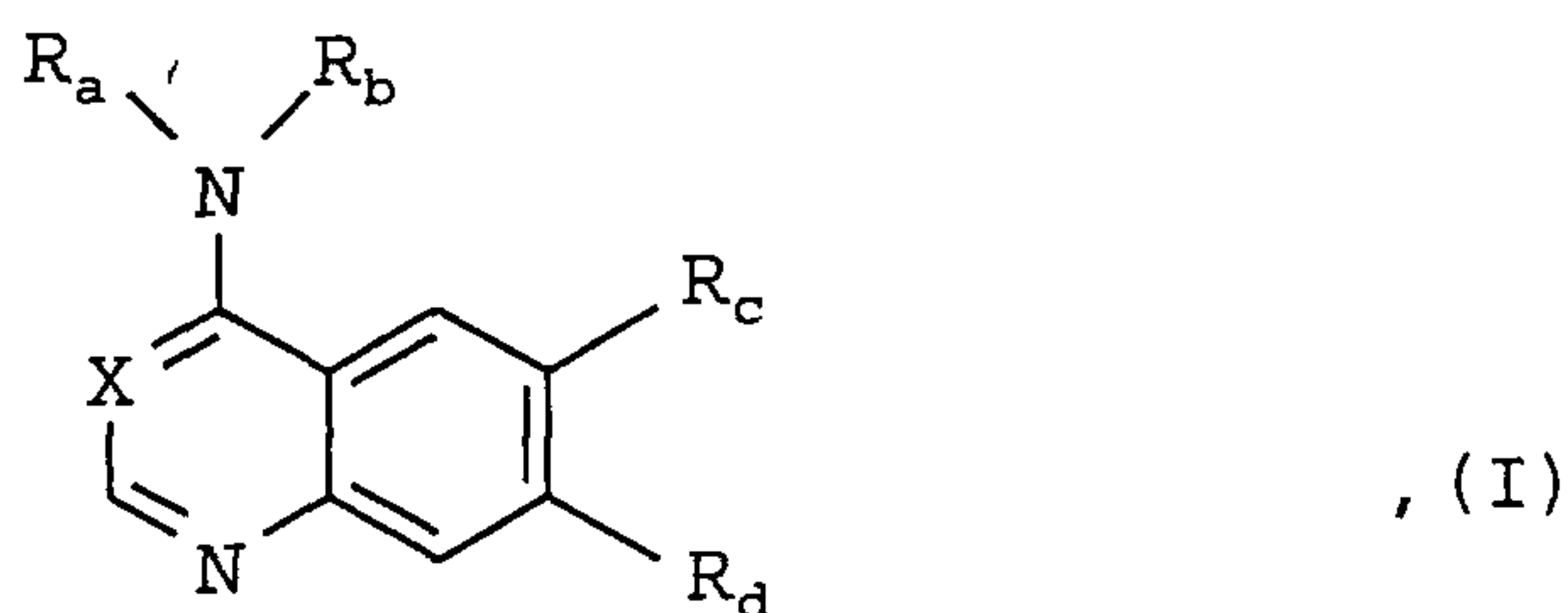
The present invention relates to bicyclic heterocycles of general formula (see formula I) wherein R_a to R_d and X are defined as in claim 1, the tautomers, stereoisomers and salts thereof, particularly the physiologically acceptable salts thereof with inorganic or organic acids or bases which have valuable pharmacological properties, in particular an inhibitory effect on signal transduction mediated by tyrosine kinases, their use in the treatment of diseases, especially tumoral diseases and diseases of the lungs and airways, and the preparation thereof.

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Abstract

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The present invention relates to bicyclic heterocycles of general formula



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wherein

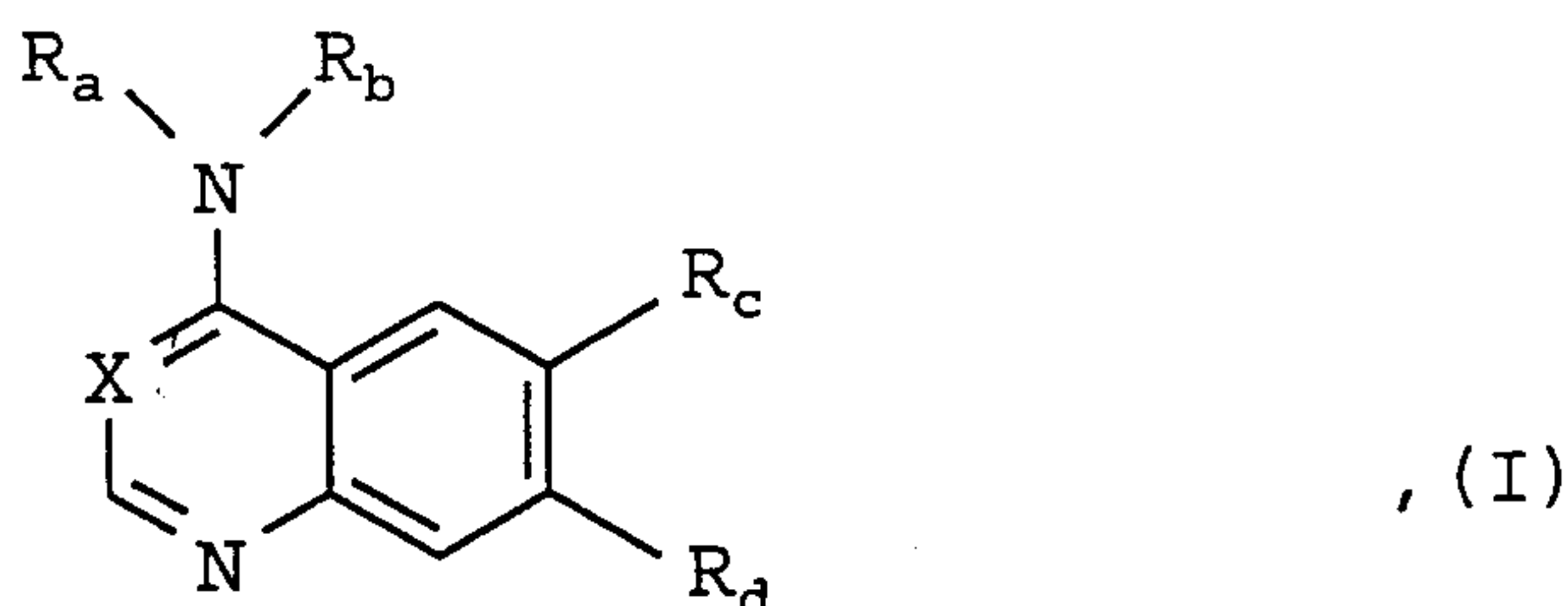
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R_a to R_d and X are defined as in claim 1, the tautomers, stereoisomers and salts thereof, particularly the physiologically acceptable salts thereof with inorganic or organic acids or bases which have valuable pharmacological properties, in particular an inhibitory effect on signal transduction mediated by tyrosine kinases, their use in the treatment of diseases, especially tumoral diseases and diseases of the lungs and airways, and the preparation thereof.

Bicyclic heterocycles, pharmaceutical compositions containing these compounds, their use and processes for preparing them

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The present invention relates to bicyclic heterocycles of general formula



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the tautomers, the stereoisomers and the salts thereof, particularly the physiologically acceptable salts thereof with inorganic or organic acids or bases which have valuable pharmacological properties, particularly an inhibitory effect on signal transduction mediated by tyrosine kinases, the use thereof for treating diseases, particularly tumoral diseases, diseases of the lungs and respiratory tract, and the preparation thereof.

20

In the above general formula I

X denotes a methyne group substituted by a cyano group or a nitrogen atom,

25

R_a denotes a hydrogen atom or a methyl group,

R_b denotes a phenyl, benzyl or 1-phenylethyl group, wherein the phenyl nucleus in each case is substituted by the groups R₁ to

30 R₃, where

R₁ and R₂, which may be identical or different, each denote a hydrogen, fluorine, chlorine, bromine or iodine atom,

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a methyl, ethyl, hydroxy, methoxy, ethoxy, amino, cyano, vinyl or ethynyl group,

an aryl, aryloxy, arylmethyl or arylmethoxy group,

a methyl or methoxy group substituted by 1 to 3 fluorine atoms or

R_1 together with R_2 , if they are bound to adjacent carbon atoms, denotes a $-\text{CH}=\text{CH}-\text{CH}=\text{CH}$, $-\text{CH}=\text{CH}-\text{NH}$ or $-\text{CH}=\text{N}-\text{NH}$ group and

R_3 denotes a hydrogen, fluorine, chlorine or bromine atom,

one of the groups R_c or R_d denotes an $-\text{A}-\text{B}$ group and

the other group R_c or R_d denotes a $-\text{C}-\text{D}$ group, where

A denotes a C_{1-6} -alkylene group, a $-\text{O}-\text{C}_{1-6}$ -alkylene group, where the alkylene moiety is linked to the group B, or an oxygen atom, while this may not be linked to a nitrogen atom of the group B, and

B denotes a pyrrolidino group wherein the two hydrogen atoms in the 2 position are replaced by a group E, wherein

E represents a $-\text{CH}_2-\text{O}-\text{CO}-\text{CH}_2$, $-\text{CH}_2\text{CH}_2-\text{O}-\text{CO}$, $-\text{CH}_2-\text{O}-\text{CO}-\text{CH}_2\text{CH}_2$, $-\text{CH}_2\text{CH}_2-\text{O}-\text{CO}-\text{CH}_2$ or $-\text{CH}_2\text{CH}_2\text{CH}_2-\text{O}-\text{CO}-$ bridge optionally substituted by one or two C_{1-2} -alkyl groups,

a pyrrolidino group wherein the two hydrogen atoms in the 3 position are replaced by a group F wherein

F denotes an $-\text{O}-\text{CO}-\text{CH}_2\text{CH}_2$, $-\text{CH}_2-\text{O}-\text{CO}-\text{CH}_2$, $-\text{CH}_2\text{CH}_2-\text{O}-\text{CO}$, $-\text{O}-\text{CO}-\text{CH}_2\text{CH}_2\text{CH}_2$, $-\text{CH}_2-\text{O}-\text{CO}-\text{CH}_2\text{CH}_2$, $-\text{CH}_2\text{CH}_2-\text{O}-\text{CO}-\text{CH}_2$, $-\text{CH}_2\text{CH}_2\text{CH}_2-\text{O}-\text{CO}$, $-\text{O}-\text{CO}-\text{CH}_2-\text{NR}_4-\text{CH}_2$, $-\text{CH}_2-\text{O}-\text{CO}-\text{CH}_2-\text{NR}_4$,

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-O-CO-CH₂-O-CH₂ or -CH₂-O-CO-CH₂-O- bridge optionally substituted by one or two C₁₋₂-alkyl groups, where R₄ denotes a hydrogen atom or a C₁₋₄-alkyl group,

5 a piperidino or hexahydroazepino group, wherein the two hydrogen atoms in the 2 position are replaced by a group E, where E is as hereinbefore defined,

10 a piperidino or hexahydroazepino group, wherein in each case the two hydrogen atoms in the 3 position or in the 4 position are replaced by a group F, where F is as hereinbefore defined,

15 a piperazino or 4-(C₁₋₄-alkyl)-piperazino group, wherein the two hydrogen atoms in the 2 position or in the 3 position of the piperazino ring are replaced by a group E, where E is as hereinbefore defined,

20 a pyrrolidino or piperidino group, wherein two neighbouring hydrogen atoms are replaced by a -O-CO-CH₂, -CH₂-O-CO, -O-CO-CH₂CH₂, -CH₂-O-CO-CH₂, -CH₂CH₂-O-CO, -O-CO-CH₂-NR₄ or -O-CO-CH₂-O- bridge optionally substituted by one or two C₁₋₂-alkyl groups, where

25 R₄ is as hereinbefore defined and the heteroatoms of the abovementioned bridges are not bound to the 2 or 5 position of the pyrrolidino ring and are not bound to the 2 or 6 position of the piperidino ring,

30 a piperazino or 4-(C₁₋₄-alkyl)-piperazino group, wherein a hydrogen atom in the 2 position together with a hydrogen atom in the 3 position of the piperazino ring are replaced by a -CH₂-O-CO-CH₂ or -CH₂CH₂-O-CO- bridge optionally substituted by one or two C₁₋₂-alkyl groups,

35 a piperazino group wherein a hydrogen atom in the 3 position together with the hydrogen atom in the 4 position

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are replaced by a $-\text{CO}-\text{O}-\text{CH}_2\text{CH}_2$ or $-\text{CH}_2-\text{O}-\text{CO}-\text{CH}_2-$ bridge optionally substituted by one or two C_{1-2} -alkyl groups, where in each case the left-hand end of the abovementioned bridges is bound to the 3 position of the piperazino ring,

5 a pyrrolidino, piperidino or hexahydroazepino group substituted by the group R_5 wherein

10 R_5 represents a 2-oxo-tetrahydrofuranyl, 2-oxo-tetrahydropyranyl, 2-oxo-1,4-dioxanyl or 2-oxo-4-(C_{1-4} -alkyl)-morpholiny group optionally substituted by one or two C_{1-2} -alkyl groups,

15 a pyrrolidino group substituted in the 3 position by a 2-oxo-morpholino group, while the 2-oxo-morpholino group may be substituted by one or two C_{1-2} -alkyl groups,

20 a piperidino or hexahydroazepino group substituted in the 3 or 4 position by a 2-oxo-morpholino group, while the 2-oxo-morpholino group may be substituted by one or two C_{1-2} -alkyl groups,

25 a 4-(C_{1-4} -alkyl)-piperazino or 4-(C_{1-4} -alkyl)-homopiperazino group substituted at a cyclic carbon atom by R_5 , wherein R_5 is as hereinbefore defined,

a piperazino or homopiperazino group substituted in the 4 position by the group R_6 , wherein

30 R_6 represents a 2-oxo-tetrahydrofuran-3-yl, 2-oxo-tetrahydrofuran-4-yl, 2-oxo-tetrahydropyran-3-yl, 2-oxo-tetrahydropyran-4-yl or 2-oxo-tetrahydropyran-5-yl group optionally substituted by one or two C_{1-2} -alkyl groups,

35 a pyrrolidino group substituted in the 3 position by an (R_4NR_6) , R_6O , R_6S , R_6SO or R_6SO_2 group, where R_4 and R_6 are as hereinbefore defined,

- 5 -

a piperidino or hexahydroazepino group substituted in the 3 or 4 position by an (R_4NR_6) , R_6O , R_6S , R_6SO or R_6SO_2 group, wherein R_4 and R_6 are as hereinbefore defined,

5

a pyrrolidino, piperidino or hexahydroazepino group substituted by an R_5-C_{1-4} -alkyl, $(R_4NR_6)-C_{1-4}$ -alkyl, R_6O-C_{1-4} -alkyl, R_6S-C_{1-4} -alkyl, R_6SO-C_{1-4} -alkyl, $R_6SO_2-C_{1-4}$ -alkyl or R_4NR_6-CO group, wherein R_4 to R_6 are as hereinbefore defined,

10

a pyrrolidino group substituted in the 3 position by an $R_5-CO-NR_4$, R_5-C_{1-4} -alkylene- $CONR_4$, $(R_4NR_6)-C_{1-4}$ -alkylene- $CONR_4$, R_6O-C_{1-4} -alkylene- $CONR_4$, R_6S-C_{1-4} -alkylene- $CONR_4$, R_6SO-C_{1-4} -alkylene- $CONR_4$, $R_6SO_2-C_{1-4}$ -alkylene- $CONR_4$, 2-oxo-morpholino- C_{1-4} -alkylene- $CONR_4$, R_5-C_{1-4} -alkylene-Y or C_{2-4} -alkyl-Y group, where the C_{2-4} -alkyl moiety of the C_{2-4} -alkyl-Y group in each case is substituted from position 2 by an (R_4NR_6) , R_6O , R_6S , R_6SO or R_6SO_2 group and the 2-oxo-morpholino moiety may be substituted by one or two C_{1-2} -alkyl groups, wherein

15

20

R_4 to R_6 are as hereinbefore defined and

25

Y represents an oxygen or sulphur atom, an imino, N- $(C_{1-4}$ -alkyl)-imino, sulphinyl or sulphonyl group,

a piperidino or hexahydroazepino group substituted in the 3 or 4 position by an $R_5-CO-NR_4$, R_5-C_{1-4} -alkylene- $CONR_4$, $(R_4NR_6)-C_{1-4}$ -alkylene- $CONR_4$, R_6O-C_{1-4} -alkylene- $CONR_4$, R_6S-C_{1-4} -alkylene- $CONR_4$, R_6SO-C_{1-4} -alkylene- $CONR_4$, $R_6SO_2-C_{1-4}$ -alkylene- $CONR_4$, 2-oxo-morpholino- C_{1-4} -alkylene- $CONR_4$, R_5-C_{1-4} -alkylene-Y or C_{2-4} -alkyl-Y group, wherein

30

35

Y is as hereinbefore defined, the 2-oxo-morpholino moiety may be substituted by one or two C_{1-2} -alkyl groups and the C_{2-4} -alkyl moiety of the C_{2-4} -alkyl-Y group is substituted

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in each case from position 2 by an (R_4NR_6) , R_6O , R_6S , R_6SO or R_6SO_2 group, where R_4 to R_6 are as hereinbefore defined,

5 a 4-(C_{1-4} -alkyl)-piperazino or 4-(C_{1-4} -alkyl)-homopiperazino group substituted at a cyclic carbon atom by an R_5 - C_{1-4} -alkyl, (R_4NR_6) - C_{1-4} -alkyl, R_6O - C_{1-4} -alkyl, R_6S - C_{1-4} -alkyl, R_6SO - C_{1-4} -alkyl, R_6SO_2 - C_{1-4} -alkyl or R_4NR_6 -CO group, wherein R_4 to R_6 are as hereinbefore defined,

10 a piperazino or homopiperazino group substituted in the 4 position by an R_5 - C_{1-4} -alkyl, R_5 -CO, R_5 - C_{1-4} -alkylene-CO, (R_4NR_6) - C_{1-4} -alkylene-CO, R_6O - C_{1-4} -alkylene-CO, R_6S - C_{1-4} -alkylene-CO, R_6SO - C_{1-4} -alkylene-CO or
15 R_6SO_2 - C_{1-4} -alkylene-CO group, wherein R_4 to R_6 are as hereinbefore defined,

a piperazino or homopiperazino group substituted in the 4 position by a C_{2-4} -alkyl group, wherein the C_{2-4} -alkyl group
20 is substituted in each case from position 2 by an (R_4NR_6) , R_6O , R_6S , R_6SO or R_6SO_2 group, where R_4 and R_6 are as hereinbefore defined,

a pyrrolidino, piperidino or hexahydroazepino group
25 substituted by a 2-oxo-morpholino- C_{1-4} -alkyl group, wherein the 2-oxo-morpholino moiety may be substituted by one or two C_{1-2} -alkyl groups,

a pyrrolidino group substituted in the 3 position by a
30 C_{2-4} -alkyl-Y group, wherein

Y is as hereinbefore defined and the C_{2-4} -alkyl moiety of the C_{2-4} -alkyl-Y group is substituted in each case from position 2 by a 2-oxo-morpholino group optionally
35 substituted by one or two C_{1-2} -alkyl groups,

- 7 -

a piperidino or hexahydroazepino group substituted in the 3 or 4 position by a C₂₋₄-alkyl-Y group, wherein

Y is as hereinbefore defined and the C₂₋₄-alkyl moiety of the C₂₋₄-alkyl-Y group is substituted in each case from position 2 by a 2-oxo-morpholino group optionally substituted by one or two C₁₋₂-alkyl groups,

a 4-(C₁₋₄-alkyl)-piperazino or 4-(C₁₋₄-alkyl)-homopiperazino group substituted at a cyclic carbon atom by a 2-oxo-morpholino-C₁₋₄-alkyl group, wherein the 2-oxo-morpholino moiety may be substituted by one or two C₁₋₂-alkyl groups,

a piperazino or homopiperazino group substituted in the 4 position by a 2-oxo-morpholino-C₁₋₄-alkylene-CO group, wherein the 2-oxo-morpholino moiety may be substituted by one or two C₁₋₂-alkyl groups,

a piperazino or homopiperazino group substituted in the 4 position by a C₂₋₄-alkyl group, wherein the C₂₋₄-alkyl moiety is substituted in each case from position 2 by a 2-oxo-morpholino group optionally substituted by one or two C₁₋₂-alkyl groups,

a pyrrolidinyl or piperidinyl group substituted in the 1 position by the group R₆, by an R₅-C₁₋₄-alkyl, R₅-CO, R₅-C₁₋₄-alkylene-CO, (R₄NR₆)-C₁₋₄-alkylene-CO, R₆O-C₁₋₄-alkylene-CO, R₆S-C₁₋₄-alkylene-CO, R₆SO-C₁₋₄-alkylene-CO, R₆SO₂-C₁₋₄-alkylene-CO or 2-oxo-morpholino-C₁₋₄-alkylene-CO group, wherein

R₄ to R₆ are as hereinbefore defined and the 2-oxo-morpholino moiety may be substituted by one or two C₁₋₂-alkyl groups,

a pyrrolidinyl or piperidinyl group substituted in the 1 position by a C₂₋₄-alkyl group, wherein the C₂₋₄-alkyl moiety

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is substituted in each case from position 2 by an (R_4NR_6) , R_6O , R_6S , R_6SO , R_6SO_2 or 2-oxo-morpholino group, where

R_4 and R_6 are as hereinbefore defined and the 2-oxo-morpholino moiety may be substituted by one or two C_{1-2} -alkyl groups,

a pyrrolidin-3-yl- NR_4 , piperidin-3-yl- NR_4 or piperidin-4-yl- NR_4 group substituted in each case at the cyclic nitrogen atom by the group R_6 , by an R_5-C_{1-4} -alkyl, R_5-CO , R_5-C_{1-4} -alkylene- CO , $(R_4NR_6)-C_{1-4}$ -alkylene- CO , R_6O-C_{1-4} -alkylene- CO , R_6S-C_{1-4} -alkylene- CO , R_6SO-C_{1-4} -alkylene- CO , $R_6SO_2-C_{1-4}$ -alkylene- CO or 2-oxo-morpholino- C_{1-4} -alkylene- CO group, wherein

R_4 to R_6 are as hereinbefore defined and the 2-oxo-morpholino moiety may be substituted by one or two C_{1-2} -alkyl groups,

a pyrrolidin-3-yl- NR_4 , piperidin-3-yl- NR_4 or piperidin-4-yl- NR_4 group substituted in each case at the cyclic nitrogen atom by a C_{2-4} -alkyl group, wherein the C_{2-4} -alkyl moiety is substituted in each case from position 2 by an (R_4NR_6) , R_6O , R_6S , R_6SO , R_6SO_2 or 2-oxo-morpholino group, where

R_4 and R_6 are as hereinbefore defined and the 2-oxo-morpholino moiety may be substituted by one or two C_{1-2} -alkyl groups,

a R_5-C_{1-4} -alkylene- NR_4 group wherein R_4 and R_5 are as hereinbefore defined, or

a C_{2-4} -alkyl- NR_4 group wherein the C_{2-4} -alkyl moiety is substituted in each case from position 2 by an (R_4NR_6) , R_6O , R_6S , R_6SO , R_6SO_2 or 2-oxo-morpholino group, where

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R_4 and R_6 are as hereinbefore defined and the 2-oxo-morpholino moiety may be substituted by one or two C_{1-2} -alkyl groups,

5 a 2-oxo-morpholin-4-yl group substituted by the group R_7 or by the group R_7 and a C_{1-4} -alkyl group, where

10 R_7 represents a C_{3-4} -alkyl, hydroxy- C_{1-4} -alkyl, C_{1-4} -alkoxy- C_{1-4} -alkyl, di- $(C_{1-4}$ -alkyl)-amino- C_{1-4} -alkyl, pyrrolidino- C_{1-4} -alkyl, piperidino- C_{1-4} -alkyl, morpholino- C_{1-4} -alkyl, 4- $(C_{1-4}$ -alkyl)-piperazino- C_{1-4} -alkyl, C_{1-4} -alkylsulphanyl- C_{1-4} -alkyl, C_{1-4} -alkylsulphinyl- C_{1-4} -alkyl, C_{1-4} -alkylsulphonyl- C_{1-4} -alkyl, cyano- C_{1-4} -alkyl, C_{1-4} -alkoxycarbonyl-
15 C_{1-4} -alkyl, aminocarbonyl- C_{1-4} -alkyl, C_{1-4} -alkyl-amino-carbonyl- C_{1-4} -alkyl, di- $(C_{1-4}$ -alkyl)-aminocarbonyl- C_{1-4} -alkyl, pyrrolidinocarbonyl- C_{1-4} -alkyl, piperidinocarbonyl- C_{1-4} -alkyl, morpholinocarbonyl- C_{1-4} -alkyl or a 4- $(C_{1-4}$ -alkyl)-piperazinocarbonyl- C_{1-4} -alkyl
20 group,

a 2-oxo-morpholin-4-yl group substituted by two groups R_7 , where R_7 is as hereinbefore defined and the two groups R_7 may be identical or different,

25 a 2-oxo-morpholin-4-yl group wherein the two hydrogen atoms of a methylene group are replaced by a $-(CH_2)_m$, $-CH_2-Y-CH_2$, $-CH_2-Y-CH_2-CH_2$, $-CH_2CH_2-Y-CH_2CH_2$ or $-CH_2CH_2-Y-CH_2CH_2CH_2$ - bridge optionally substituted by one or two C_{1-2} -alkyl groups,
30 where

Y is as hereinbefore defined and
 m represents the number 2, 3, 4, 5 or 6,

35 a 2-oxo-morpholin-4-yl group wherein a hydrogen atom in the 5 position together with a hydrogen atom in the 6 position

- 10 -

is replaced by a $-(\text{CH}_2)_n$, $-\text{CH}_2-\text{Y}-\text{CH}_2$, $-\text{CH}_2-\text{Y}-\text{CH}_2\text{CH}_2$ or $-\text{CH}_2-\text{CH}_2-\text{Y}-\text{CH}_2-$ bridge, where

Y is as hereinbefore defined and

n denotes the number 2, 3 or 4,

or, if C together with D represents a group R_e , it may also represent a 2-oxo-morpholin-4-yl group which may be substituted by 1 to 4 C_{1-2} -alkyl groups,

C denotes an $-\text{O}-\text{C}_{1-6}$ -alkylene group, where the alkylene moiety is linked to the group D, or an oxygen atom, while this may not be linked to a nitrogen atom of the group D, and

D denotes an amino group substituted by 2 C_{1-4} -alkyl groups wherein the alkyl groups may be identical or different and each alkyl moiety may be substituted from position 2 by a C_{1-4} -alkoxy or di- $(\text{C}_{1-4}$ -alkyl)-amino group or by a 4- to 7-membered alkyleneimino group, while in the abovementioned 6- to 7-membered alkyleneimino groups a methylene group in each case may be replaced in the 4 position by an oxygen or sulphur atom or by a sulphinyl, sulphonyl or N- $(\text{C}_{1-4}$ -alkyl)-imino group,

a 4- to 7-membered alkyleneimino group optionally substituted by 1 to 4 methyl groups,

a 6- to 7-membered alkyleneimino group optionally substituted by 1 or 2 methyl groups where in each case a methylene group in the 4 position is replaced by an oxygen or sulphur atom, by a sulphinyl, sulphonyl or N- $(\text{C}_{1-4}$ -alkyl)-imino group,

an imidazolyl group optionally substituted by 1 to 3 methyl groups,

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a C₅₋₇-cycloalkyl group wherein a methylene group is replaced by an oxygen or sulphur atom, by a sulphinyl, sulphonyl or N-(C₁₋₄-alkyl)-imino group, or

5 C together with D denotes a hydrogen atom,

a C₁₋₆-alkoxy group optionally substituted from position 2 by a hydroxy or C₁₋₄-alkoxy group,

10 a C₃₋₇-cycloalkoxy or C₃₋₇-cycloalkyl-C₁₋₄-alkoxy group,

a tetrahydrofuran-3-yloxy, tetrahydropyran-3-yloxy, tetrahydropyran-4-yloxy, tetrahydrofuranylmethoxy or tetrahydropyranylmethoxy group,

15

or a group R_e, where

R_e denotes a C₂₋₆-alkoxy group which is substituted from position 2 by a C₄₋₇-cycloalkoxy or C₃₋₇-cycloalkyl-C₁₋₃-alkoxy group,

20

a C₄₋₇-cycloalkoxy or C₃₋₇-cycloalkyl-C₁₋₆-alkoxy group, wherein the cycloalkyl moiety is substituted in each case by a C₁₋₄-alkyl, C₁₋₄-alkoxy, di-(C₁₋₄-alkyl)-amino, pyrrolidino, piperidino, morpholino, piperazino, N-(C₁₋₂-alkyl)-piperazino, C₁₋₄-alkoxy-C₁₋₂-alkyl, di-(C₁₋₄-alkyl)-amino-C₁₋₂-alkyl, pyrrolidino-C₁₋₂-alkyl, piperidino-C₁₋₂-alkyl, morpholino-C₁₋₂-alkyl, piperazino-C₁₋₂-alkyl or N-(C₁₋₂-alkyl)-piperazino-C₁₋₂-alkyl group, where the abovementioned cycloalkyl moieties may additionally be substituted by a methyl or ethyl group,

25

30

while, unless stated otherwise, the aryl moieties mentioned in the definition of the abovementioned groups denote a phenyl group which may be mono- or disubstituted by R', while the substituents may be identical or different, and

35

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R' represents a fluorine, chlorine, bromine or iodine atom,
a C₁₋₂-alkyl, trifluoromethyl or C₁₋₂-alkoxy group, or

two groups R', if they are bound to adjacent carbon atoms,
together denote a C₃₋₄-alkylene, methylenedioxy or
1,3-butadien-1,4-ylene group.

Preferred compounds of the above general formula I are those
wherein

X denotes a nitrogen atom,

R_a denotes a hydrogen atom,

R_b denotes a 1-phenylethyl, 3-methylphenyl, 3-chlorophenyl,
3-bromophenyl or 3-chloro-4-fluorophenyl group,

R_c denotes an -A-B group wherein

A denotes a -OCH₂CH₂, -OCH₂CH₂CH₂ or -OCH₂CH₂CH₂CH₂ group,
where the alkylene moiety in each case is linked to the
group B, and

B denotes a piperidino group wherein the two hydrogen atoms
in the 4 position are replaced by a -CH₂-O-CO-CH₂,
-CH₂CH₂-O-CO-, -CH₂CH₂-O-CO-CH₂, -O-CO-CH₂-NCH₃-CH₂ or
-O-CO-CH₂-O-CH₂- bridge,

a piperazino group wherein a hydrogen atom in the 3
position together with the hydrogen atom in the 4 position
are replaced by a -CO-O-CH₂-CH₂ or -CH₂-O-CO-CH₂- bridge,
where in each case the left-hand end of the abovementioned
bridges is bound to the 3 position of the piperazino ring,

a piperidino group which is substituted in the 4 position
by a 2-oxo-morpholino or 2-oxo-morpholinomethyl group,

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where the 2-oxo-morpholino moiety may be substituted in each case by one or two methyl groups,

5 a piperazino group which is substituted in the 4 position by a 2-oxo-tetrahydrofuran-3-yl or 2-oxo-tetrahydrofuran-4-yl group,

a piperidino group which is substituted in the 4 position by an R₆S group, where

10 R₆ denotes a 2-oxo-tetrahydrofuran-3-yl or 2-oxo-tetrahydrofuran-4-yl group,

15 a piperazino group which is substituted in the 4 position by a 2-oxo-tetrahydrofuranylmethyl or 2-oxo-tetrahydrofuranylcarbonyl group,

a piperazino group which is substituted in the 4 position by a [2-(2-oxo-tetrahydrofuran-3-ylsulphenyl)ethyl] group,

20 a piperidin-4-yl group which is substituted in the 1 position by a 2-oxo-tetrahydrofuran-3-yl or 2-oxo-tetrahydrofuran-4-yl group,

25 a 2-oxo-morpholin-4-yl group which is substituted by a methoxymethyl or methoxyethyl group,

a 2-oxo-morpholin-4-yl group wherein the two hydrogen atoms of a methylene group are replaced by a -CH₂CH₂CH₂CH₂,
30 -CH₂CH₂CH₂CH₂CH₂, -CH₂-O-CH₂CH₂ or -CH₂CH₂-O-CH₂CH₂- bridge,

and R_a represents a methoxy, cyclopropylmethoxy, tetrahydrofuran-3-yloxy, tetrahydropyran-3-yloxy, tetrahydropyran-4-yloxy, tetrahydrofuranylmethoxy or
35 tetrahydropyranylmethoxy group,

the tautomers, stereoisomers and the salts thereof.

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Other preferred compounds of the above general formula I are those wherein

5 X denotes a nitrogen atom,

R_a denotes a hydrogen atom,

10 R_b denotes a 1-phenylethyl, 3-methylphenyl, 3-chlorophenyl, 3-bromophenyl or 3-chloro-4-fluorophenyl group,

15 R_c denotes a methoxy, cyclopentyloxy, cyclopropylmethoxy, cyclopentylmethoxy, tetrahydrofuran-3-yloxy, tetrahydropyran-3-yloxy, tetrahydropyran-4-yloxy, tetrahydrofuranylmethoxy or tetrahydropyranylmethoxy group and

R_d denotes an -A-B group wherein

20 A denotes an -OCH₂CH₂, -OCH₂CH₂CH₂ or -OCH₂CH₂CH₂CH₂ group, where the alkylene moiety in each case is linked to the group B, and

25 B denotes a piperidino group wherein the two hydrogen atoms in the 4 position are replaced by a -CH₂-O-CO-CH₂, -CH₂CH₂-O-CO-, -CH₂CH₂-O-CO-CH₂, -O-CO-CH₂-NCH₃-CH₂ or -O-CO-CH₂-O-CH₂- bridge,

30 a piperazino group wherein a hydrogen atom in the 3 position together with the hydrogen atom in the 4 position are replaced by a -CO-O-CH₂-CH₂ or -CH₂-O-CO-CH₂- bridge, where in each case the left-hand end of the abovementioned bridges is bound to the 3 position of the piperazino ring,

35 a piperidino group which is substituted in the 4 position by a 2-oxo-morpholino or 2-oxo-morpholinomethyl group, while the 2-oxo-morpholino moiety may be substituted in each case by one or two methyl groups,

- 15 -

a piperazino group which is substituted in the 4 position by a 2-oxo-tetrahydrofuran-3-yl or 2-oxo-tetrahydrofuran-4-yl group,

5

a piperidino group which is substituted in the 4 position by an R₆S group, where

10

R₆ represents a 2-oxo-tetrahydrofuran-3-yl or 2-oxo-tetrahydrofuran-4-yl group,

a piperazino group which is substituted in the 4 position by a 2-oxo-tetrahydrofuranylmethyl or 2-oxo-tetrahydrofuranylcarbonyl group,

15

a piperazino group which is substituted in the 4 position by a [2-(2-oxo-tetrahydrofuran-3-ylsulphenyl)ethyl] group,

20

a piperidin-4-yl group which is substituted in the 1 position by a 2-oxo-tetrahydrofuran-3-yl or 2-oxo-tetrahydrofuran-4-yl group,

a 2-oxo-morpholin-4-yl group which is substituted by a methoxymethyl or methoxyethyl group,

25

a 2-oxo-morpholin-4-yl group wherein the two hydrogen atoms of a methylene group are replaced by a -CH₂CH₂CH₂CH₂, -CH₂CH₂CH₂CH₂CH₂, -CH₂-O-CH₂CH₂ or -CH₂CH₂-O-CH₂CH₂- bridge,

30

the tautomers, stereoisomers and the salts thereof.

Most particularly preferred compounds of the above general formula I are those wherein

35

X denotes a nitrogen atom,

R_a denotes a hydrogen atom,

- 16 -

R_b denotes a 3-chloro-4-fluorophenyl group,

R_c denotes a cyclopentyloxy, cyclopropylmethoxy, cyclopentyl-
5 methoxy, tetrahydrofuran-3-yloxy or tetrahydrofuran-2-yl-
methoxy group and

R_d denotes an -A-B group wherein

10 A denotes a -OCH₂CH₂ group, where the alkylene moiety is
linked to the group B, and

B denotes a piperazino group wherein a hydrogen atom in the
3 position together with the hydrogen atom in the 4
15 position is replaced by a -CH₂-O-CO-CH₂- bridge, while the
left-hand end of the abovementioned bridge is bound to the
3 position of the piperazino ring,

a piperazino group which is substituted in the 4 position
20 by a 2-oxo-tetrahydrofuran-3-yl, 2-oxo-tetrahydrofuran-
4-yl-, 2-oxo-tetrahydrofuranylmethyl or 2-oxo-
tetrahydrofuranylcarbonyl group,

the tautomers, stereoisomers and the salts thereof.

25

The following are mentioned as examples of particularly
preferred compounds:

(1) 4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopentylmethoxy-
30 7-{2-[4-(2-oxo-tetrahydrofuran-4-yl)-piperazin-1-yl]-ethoxy}-
quinazoline,

(2) 4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopentyloxy-
7-{2-[4-(2-oxo-tetrahydrofuran-4-yl)-piperazin-1-yl]-ethoxy}-
35 quinazoline,

- 17 -

(3) 4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopropylmethoxy-7-{2-[4-(2-oxo-tetrahydrofuran-4-yl)-piperazin-1-yl]-ethoxy}-quinazoline and

5 (4) 4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopropylmethoxy-7-(2-{4-[(R)-(2-oxo-tetrahydrofuran-5-yl)methyl]-piperazin-1-yl}-ethoxy)-quinazoline,

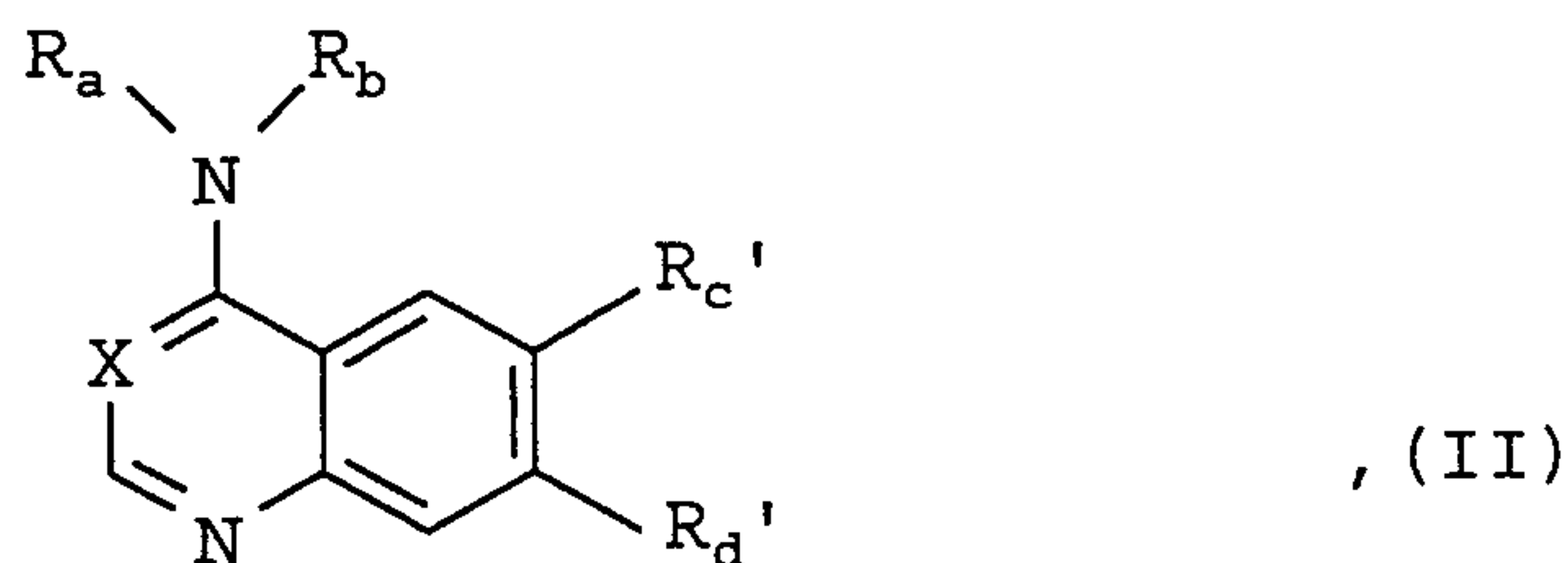
the tautomers, stereoisomers and the salts thereof.

10

The compounds of general formula I may be prepared by the following methods, for example:

a) reacting a compound of general formula

15



optionally formed in the reaction mixture
wherein

20 R_a , R_b and X are as hereinbefore defined,
one of the groups R_c' or R_d' denotes a -C-D group as mentioned
hereinbefore for R_c or R_d and
the other group R_c' or R_d' denotes an -A'-Z₁ group, where

25 A' denotes a C₁₋₆-alkylene or -O-C₁₋₆-alkylene group and
Z₁ denotes an exchangeable group such as a halogen atom or
a substituted sulphinyl or sulphonyl group, e.g. a chlorine
or bromine atom, a methylsulphinyl, propylsulphinyl,
phenylsulphinyl, benzylsulphinyl, methylsulphonyl,
30 propylsulphonyl, phenylsulphonyl or benzylsulphonyl group,

with a compound of general formula

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H - G , (III)

wherein

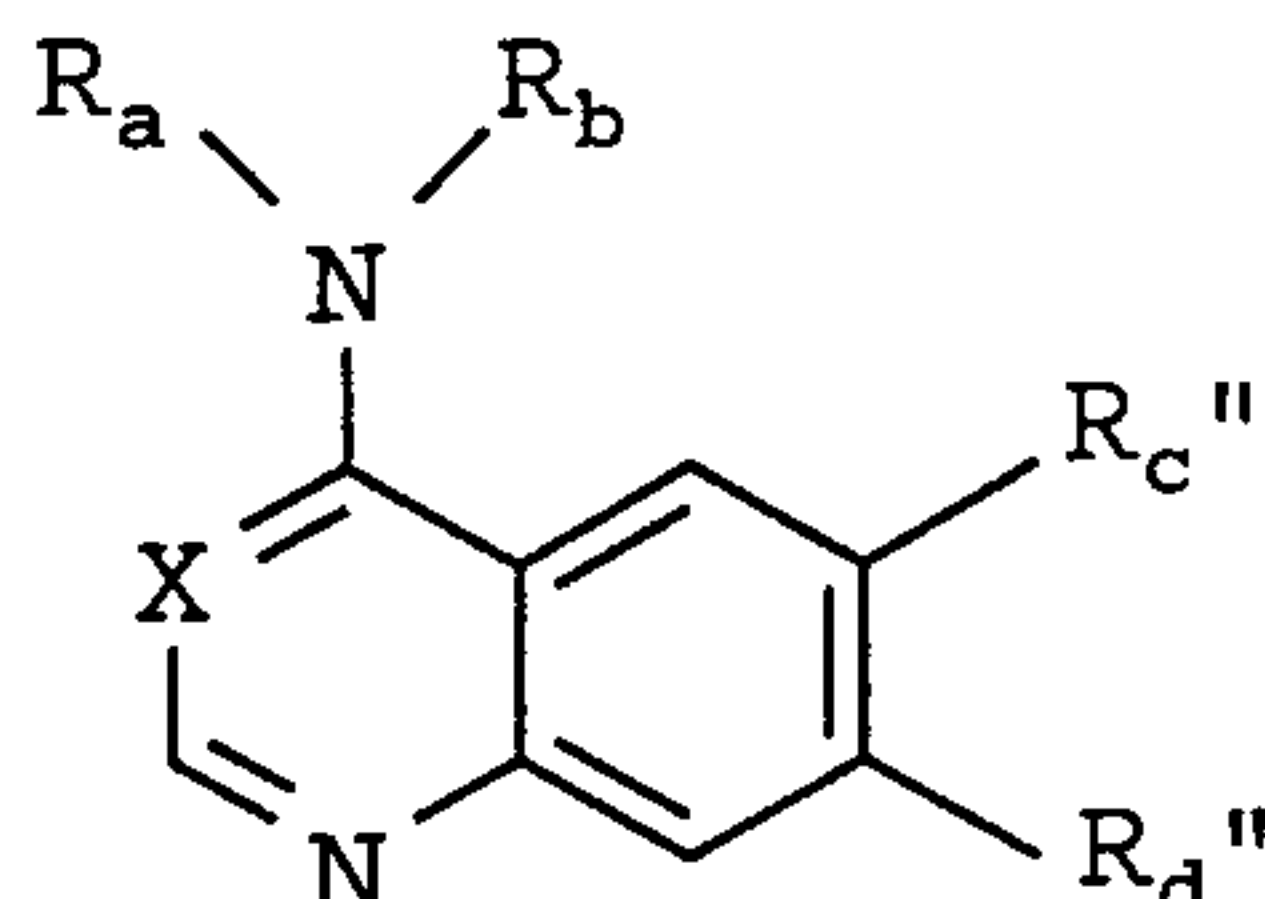
G represents one of the groups mentioned for B hereinbefore,
 5 which is linked to the group A via a nitrogen atom.

The reaction is expediently carried out in a solvent such as acetonitrile, tetrahydrofuran, dioxan, toluene, chlorobenzene, dimethylformamide, dimethylsulphoxide, methylene chloride,
 10 ethylene glycol diethyl ether or sulpholane, optionally in the presence of an inorganic or tertiary organic base, e.g. sodium carbonate or potassium hydroxide, a tertiary organic base such as triethylamine or N-ethyl-diisopropylamine (Hünig base), whilst these organic bases may simultaneously also serve as
 15 solvent, and optionally in the presence of a reaction accelerator such as an alkali metal iodide at temperatures between -20 and 150°C, but preferably at temperatures between -10 and 100°C. The reaction may, however, also be carried out without a solvent or in an excess of the compound of general
 20 formula III used.

b. In order to prepare a compound of general formula I wherein one of the groups R_c or R_d represents a -A-B' group where A is as hereinbefore defined and B' represents one of the groups
 25 mentioned for B hereinbefore which contains an imino or HNR_4 group substituted by R_6 or by an R_5-C_{1-4} -alkyl group, where R_4 to R_6 are as hereinbefore defined:

reacting a compound of general formula

30



, (IV)

wherein

- 19 -

R_a , R_b and X are as hereinbefore defined,
 one of the groups R_c'' or R_d'' denotes a -C-D group mentioned
 above for R_c or R_d and
 the other group R_c'' or R_d'' denotes an -A-B'' group, where

5

A , C and D are as hereinbefore defined and
 B'' represents a group which can be converted by alkylation
 into a group B' , where B' represents one of the groups
 mentioned for B hereinbefore which contains an imino or
 HNR_4 group substituted by R_6 or by an R_5 - C_{1-4} -alkyl group,
 where R_4 to R_6 are as hereinbefore defined,

10

with a compound of general formula

15



wherein

U denotes the group R_6 or a R_5 - C_{1-4} -alkyl group, where R_5 and R_6
 are as hereinbefore defined, and

20

Z_2 denotes an exchangeable group such as a halogen atom or a
 substituted sulphonyloxy group, e.g. a chlorine or bromine
 atom, a methylsulphonyloxy, propylsulphonyloxy,
 phenylsulphonyloxy or benzylsulphonyloxy group, or

25

Z_2 together with an adjacent hydrogen atom denotes another
 carbon-carbon bond which is linked to a carbonyl group.

The reaction is expediently carried out in a solvent such as
 methanol, ethanol, isopropanol, acetonitrile or
 dimethylformamide and optionally in the presence of a base
 such as triethylamine, N -ethyl-diisopropylamine or potassium
 carbonate at temperatures between 0 and 150°C, but preferably
 at temperatures between 20 and 100°C.

30

If in a compound of general formula V Z_2 denotes an
 exchangeable group, the reaction is preferably carried out in
 a solvent or mixture of solvents such as acetonitrile,
 methylene chloride, dimethylformamide, dimethyl sulphoxide,

35

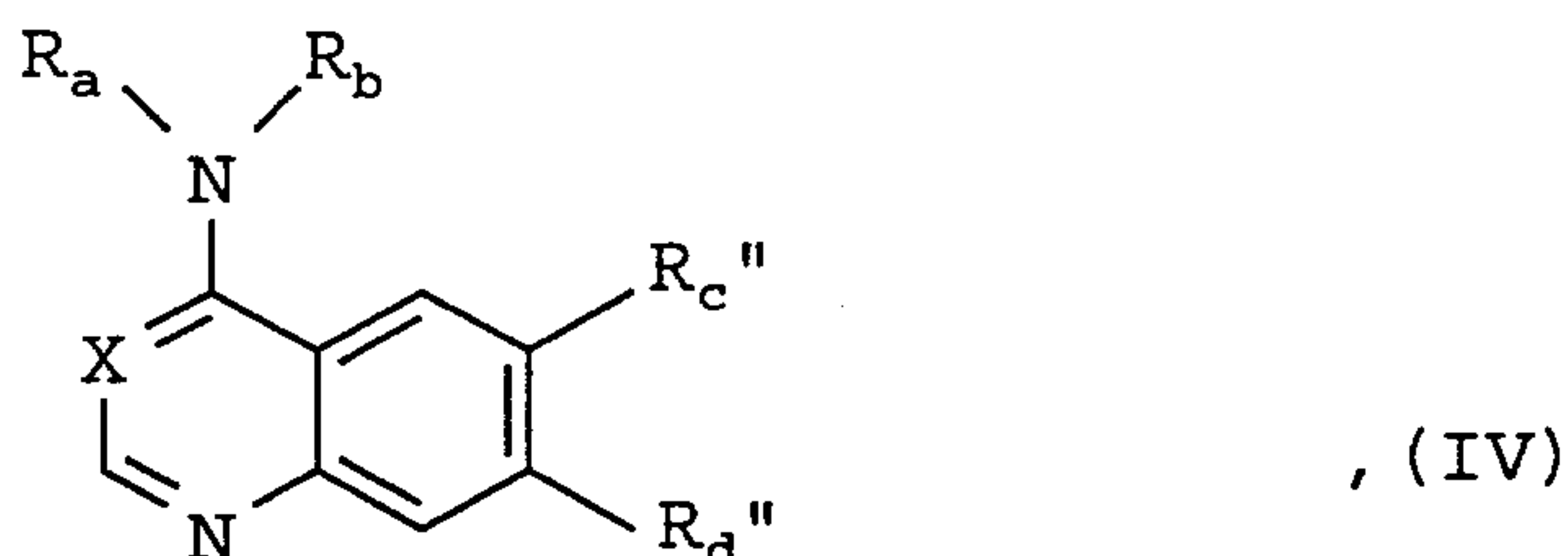
- 20 -

sulpholane, benzene, toluene, chlorobenzene, tetrahydrofuran, benzene/tetrahydrofuran or dioxan, expediently in the presence of a tertiary organic base such as triethylamine or N-ethyl-diisopropylamine (Hünig base), while these organic bases may simultaneously also serve as solvent, or in the presence of an inorganic base such as sodium carbonate, potassium carbonate or sodium hydroxide solution, expediently at temperatures between -20 and 200°C, preferably at temperatures between 0 and 150°C, or

10 if in a compound of general formula V Z₂ together with an adjacent hydrogen atom denotes another carbon-carbon bond which is linked to a carbonyl group, the reaction is preferably carried out in a solvent such as methanol, ethanol, isopropanol or acetonitrile at temperatures between 0 and 15 100°C, but preferably at temperatures between 20°C and the boiling temperature of the reaction mixture.

c. In order to prepare a compound of general formula I wherein one of the groups R_c or R_d denotes an -A-B' group, where A is as hereinbefore defined and B' represents one of the groups mentioned for B hereinbefore which contains an imino or HNR₄ group substituted by an R₅CO, R₅-C₁₋₄-alkylene-CO, (R₄NR₆)-C₁₋₄-alkylene-CO, R₆O-C₁₋₄-alkylene-CO, 25 R₆S-C₁₋₄-alkylene-CO, R₆SO-C₁₋₄-alkylene-CO, R₆SO₂-C₁₋₄-alkylene-CO or 2-oxo-morpholino-C₁₋₄-alkylene-CO group, where R₄ to R₆ are as hereinbefore defined and the 2-oxo-morpholino moiety may be substituted by one or two C₁₋₂-alkyl groups:

30 reacting a compound of general formula



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wherein

R_a , R_b and X are as hereinbefore defined,

one of the groups R_c " or R_d " denotes a -C-D group mentioned for R_c or R_d hereinbefore and

5 the other group R_c " or R_d " denotes an -A-B" group, where

A , C and D are as hereinbefore defined and

B'' represents a group which can be converted by acylation into a group B' , where B' represents one of the groups
 10 mentioned for B hereinbefore which contains an imino or HNR_4 group substituted by an R_5CO , R_5-C_{1-4} -alkylene-CO, $(R_4NR_6)-C_{1-4}$ -alkylene-CO, R_6O-C_{1-4} -alkylene-CO, R_6S-C_{1-4} -alkylene-CO, R_6SO-C_{1-4} -alkylene-CO, $R_6SO_2-C_{1-4}$ -alkylene-CO or 2-oxo-morpholino- C_{1-4} -alkylene-CO
 15 group, where R_4 to R_6 are as hereinbefore defined and the 2-oxo-morpholino moiety may be substituted by one or two C_{1-2} -alkyl groups,

with a compound of general formula

20



wherein

W represents the group R_5 or an R_5-C_{1-4} -alkyl, $(R_4NR_6)-C_{1-4}$ -alkyl, R_6O-C_{1-4} -alkyl, R_6S-C_{1-4} -alkyl, R_6SO-C_{1-4} -alkyl, $R_6SO_2-C_{1-4}$ -alkyl or
 25 2-oxo-morpholino- C_{1-4} -alkyl group, wherein R_4 to R_6 are as hereinbefore defined and the 2-oxo-morpholino moiety may be substituted by one or two C_{1-2} -alkyl groups.

30 The reaction is optionally carried out in a solvent or mixture of solvents such as methylene chloride, dimethylformamide, benzene, toluene, chlorobenzene, tetrahydrofuran or dioxan, optionally in the presence of a dehydrating agent, e.g. in the presence of isobutyl chloroformate, thionyl chloride,
 35 trimethylchlorosilane, phosphorus trichloride, phosphorus pentoxide, N,N' -dicyclohexylcarbodiimide, N,N' -dicyclohexylcarbodiimide/ N -hydroxysuccinimide, N,N' -carbonyldiimidazole,

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triphenyl-phosphine/carbon tetrachloride or O-(benzotriazol-1-yl)-N,N,N',N'-tetramethyluronium-tetrafluoroborate or with a corresponding reactive derivative such as a corresponding ester, acid halide or anhydride, optionally with the addition of an inorganic or organic base, preferably with the addition of an organic base such as triethylamine, N-ethyl-diisopropylamine or 4-dimethylamino-pyridine, expediently at temperatures between 0 and 150°C, preferably at temperatures between 0 and 80°C.

10

In the reactions described hereinbefore, any reactive groups present such as hydroxy, carboxy, amino, alkylamino or imino groups may be protected during the reaction by conventional protecting groups which are cleaved again after the reaction.

15

For example, a protecting group for a hydroxy group may be a trimethylsilyl, acetyl, benzoyl, methyl, ethyl, tert.butyl, trityl, benzyl or tetrahydropyranyl group,

20 protecting groups for a carboxy group may be a trimethylsilyl, methyl, ethyl, tert.butyl, benzyl or tetrahydropyranyl group, and

protecting groups for an amino, alkylamino or imino group may be a formyl, acetyl, trifluoroacetyl, ethoxycarbonyl, tert.butoxycarbonyl, benzyloxycarbonyl, benzyl, methoxybenzyl or 2,4-dimethoxybenzyl group, and additionally phthalyl, for the amino group.

30 Any protecting group used is optionally subsequently cleaved for example by hydrolysis in an aqueous solvent, e.g. in water, isopropanol/water, acetic acid/water, tetrahydrofuran/water or dioxan/water, in the presence of an acid such as trifluoroacetic acid, hydrochloric acid or sulphuric acid or in the presence of an alkali metal base such as sodium hydroxide or potassium hydroxide or aprotically, e.g. in the presence of

35

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iodotrimethylsilane, at temperatures between 0 and 120°C, preferably at temperatures between 10 and 100°C.

However, a benzyl, methoxybenzyl or benzyloxycarbonyl group is
5 cleaved, for example hydrogenolytically, e.g. with hydrogen in the presence of a catalyst such as palladium/charcoal in a suitable solvent such as methanol, ethanol, ethyl acetate or glacial acetic acid, optionally with the addition of an acid such as hydrochloric acid at temperatures between 0 and 100°C,
10 but preferably at ambient temperatures between 20 and 60°C, and at a hydrogen pressure of 1 to 7 bar, but preferably 3 to 5 bar. A 2,4-dimethoxybenzyl group, however, is preferably cleaved in trifluoroacetic acid in the presence of anisole.

15 A tert.butyl or tert.butyloxycarbonyl group is preferably cleaved by treating with an acid such as trifluoroacetic acid or hydrochloric acid or by treating with iodotrimethylsilane optionally using a solvent such as methylene chloride, dioxan, methanol or diethyl ether.

20 A trifluoroacetyl group is preferably cleaved by treating with an acid such as hydrochloric acid, optionally in the presence of a solvent such as acetic acid at temperatures between 50 and 120°C or by treating with sodium hydroxide solution, optionally
25 in the presence of a solvent such as tetrahydrofuran at temperatures between 0 and 50°C.

A phthalyl group is preferably cleaved in the presence of hydrazine or a primary amine such as methylamine, ethylamine
30 or n-butylamine in a solvent such as methanol, ethanol, isopropanol, toluene/water or dioxan, at temperatures between 20 and 50°C.

Moreover, the compounds of general formula I obtained may be
35 resolved into their enantiomers and/or diastereomers, as mentioned hereinbefore. Thus, for example, cis/trans mixtures may be resolved into their cis and trans isomers, and compounds

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with at least one optically active carbon atom may be separated into their enantiomers.

Thus, for example, the cis/trans mixtures may be resolved by chromatography into the cis and trans isomers thereof, the compounds of general formula I obtained which occur as racemates may be separated by methods known *per se* (cf. Allinger N. L. and Eliel E. L. in "Topics in Stereochemistry", Vol. 6, Wiley Interscience, 1971) into their optical antipodes and compounds of general formula I with at least 2 asymmetric carbon atoms may be resolved into their diastereomers on the basis of their physical-chemical differences using methods known *per se*, e.g. by chromatography and/or fractional crystallisation, and, if these compounds are obtained in racemic form, they may subsequently be resolved into the enantiomers as mentioned above.

The enantiomers are preferably separated by column separation on chiral phases or by recrystallisation from an optically active solvent or by reacting with an optically active substance which forms salts or derivatives such as e.g. esters or amides with the racemic compound, particularly acids and the activated derivatives or alcohols thereof, and separating the diastereomeric mixture of salts or derivatives thus obtained, e.g. on the basis of their differences in solubility, whilst the free antipodes may be released from the pure diastereomeric salts or derivatives by the action of suitable agents. Optically active acids in common use are e.g. the D- and L-forms of tartaric acid or dibenzoyltartaric acid, di-o-tolyltartaric acid, malic acid, mandelic acid, camphorsulphonic acid, glutamic acid, aspartic acid or quinic acid. An optically active alcohol may be for example (+) or (-)-menthol and an optically active acyl group in amides, for example, may be a (+)-or (-)-menthyloxycarbonyl.

Furthermore, the compounds of formula I may be converted into the salts thereof, particularly for pharmaceutical use into the

- 25 -

physiologically acceptable salts with inorganic or organic acids. Acids which may be used for this purpose include for example hydrochloric acid, hydrobromic acid, sulphuric acid, methanesulphonic acid, phosphoric acid, fumaric acid, succinic
5 acid, lactic acid, citric acid, tartaric acid or maleic acid.

The compounds of general formulae II to VI used as starting materials are known from the literature in some cases or may be obtained by methods known from the literature (cf. Examples I
10 to XIV).

As already mentioned hereinbefore, the compounds of general formula I according to the invention and the physiologically acceptable salts thereof have valuable pharmacological
15 properties, particularly an inhibiting effect on signal transduction mediated by the Epidermal Growth Factor receptor (EGF-R), whilst this may be achieved for example by inhibiting ligand bonding, receptor dimerisation or tyrosine kinase itself. It is also possible that the transmission of signals
20 to components located further down is blocked.

The biological properties of the new compounds were investigated as follows:

25 The inhibition of the EGF-R-mediated signal transmission can be demonstrated e.g. with cells which express human EGF-R and whose survival and proliferation depend on stimulation by EGF or TGF- α . A cell line of murine origin dependent on interleukin-3-(IL-3) which was genetically modified to express
30 functional human EGF-R was used here. The proliferation of these cells known as F/L-HERc can therefore be stimulated either by murine IL-3 or by EGF (cf. von Rüden, T. et al. in EMBO J. 7, 2749-2756 (1988) and Pierce, J. H. et al. in Science 239, 628-631 (1988)).

35

The starting material used for the F/L-HERc cells was the cell line FDC-P₁, the production of which has been described by

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Dexter, T. M. et al. in J. Exp. Med. 152, 1036-1047 (1980). Alternatively, however, other growth-factor-dependent cells may also be used (cf. for example Pierce, J. H. et al. in Science 239, 628-631 (1988), Shibuya, H. et al. in Cell 70, 57-67 (1992) and Alexander, W. S. et al. in EMBO J. 10, 3683-3691 (1991)). For expressing the human EGF-R cDNA (cf. Ullrich, A. et al. in Nature 309, 418-425 (1984)) recombinant retroviruses were used as described by von Rüden, T. et al., EMBO J. 7, 2749-2756 (1988), except that the retroviral vector LXS_N (cf. Miller, A. D. et al. in BioTechniques 7, 980-990 (1989)) was used for the expression of the EGF-R cDNA and the line GP+E86 (cf. Markowitz, D. et al. in J. Virol. 62, 1120-1124 (1988)) was used as the packaging cell.

15 The test was performed as follows:

F/L-HERc cells were cultivated in RPMI/1640 medium (BioWhittaker), supplemented with 10 % foetal calf serum (FCS, Boehringer Mannheim), 2 mM glutamine (BioWhittaker), standard antibiotics and 20 ng/ml of human EGF (Promega), at 37°C and 5% CO₂. In order to investigate the inhibitory activity of the compounds according to the invention, 1.5×10^4 cells per well were cultivated in triplicate in 96-well dishes in the above medium (200 μ l), the cell proliferation being stimulated with either EGF (20 ng/ml) or murine IL-3. The IL-3 used was obtained from culture supernatants of the cell line X63/0 mIL-3 (cf. Karasuyama, H. et al. in Eur. J. Immunol. 18, 97-104 (1988)). The compounds according to the invention were dissolved in 100% dimethylsulphoxide (DMSO) and added to the cultures in various dilutions, the maximum DMSO concentration being 1%. The cultures were incubated for 48 hours at 37°C.

In order to determine the inhibitory activity of the compounds according to the invention the relative cell number was measured in O.D. units using the Cell Titer 96TM Aqueous Non-Radioactive Cell Proliferation Assay (Promega). The relative cell number was calculated as a percentage of the control

- 27 -

(F/LHERc cells without inhibitor) and the concentration of active substance which inhibits the proliferation of the cells by 50% (IC₅₀) was derived therefrom. The following results were obtained:

5

compound (Example No.)	Inhibition of the EGF-dependent proliferation IC ₅₀ [nM]
1	4
3	62
3 (1)	11
4	67

The compounds of general formula I according to the invention thus inhibit signal transduction by tyrosine kinases, as demonstrated by the example of the human EGF receptor, and are therefore useful for treating pathophysiological processes caused by hyperfunction of tyrosine kinases. These are e.g. benign or malignant tumours, particularly tumours of epithelial and neuroepithelial origin, metastatisation and the abnormal proliferation of vascular endothelial cells (neoangiogenesis).

The compounds according to the invention are also useful for preventing and treating diseases of the airways and lungs which are accompanied by increased or altered production of mucus caused by stimulation by tyrosine kinases, e.g. in inflammatory diseases of the airways such as chronic bronchitis, chronic obstructive bronchitis, asthma, bronchiectasis, allergic or non-allergic rhinitis or sinusitis, cystic fibrosis, α 1-antitrypsin deficiency, or coughs, pulmonary emphysema, pulmonary fibrosis and hyperreactive airways.

The compounds are also suitable for treating diseases of the gastrointestinal tract and bile duct and gall bladder which are associated with disrupted activity of the tyrosine

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kinases, such as may be found e.g. in chronic inflammatory changes such as cholecystitis, Crohn's disease, ulcerative colitis, and ulcers in the gastrointestinal tract or such as may occur in diseases of the gastrointestinal tract which are associated with increased secretions, such as Ménétrier's disease, secreting adenomas and protein loss syndrome, and also for treating nasal polyps and polyps of the gastrointestinal tract of various origins such as villous or adenomatous polyps of the large intestine, but also polyps in familial polyposis coli, in intestinal polyps in Gardner's syndrome, in polyps throughout the entire gastro-intestinal tract in Peutz-Jeghers Syndrome, in inflammatory pseudopolyps, in juvenile polyps, in colitis cystica profunda and in pneumatosis cystoides intestinales.

In addition, the compounds of general formula I and the physiologically acceptable salts thereof may be used to treat kidney diseases, particularly in cystic changes as in cystic kidneys, for treating renal cysts which may be idiopathic in origin or occur in syndromes such as tubercular sclerosis, in von Hippel-Lindau syndrome, in nephrophthisis and spongy kidney and other diseases caused by abnormal function of tyrosine kinases, such as e.g. epidermal hyperproliferation (psoriasis), inflammatory processes, diseases of the immune system, hyperproliferation of haematopoietic cells, etc.

By reason of their biological properties the compounds according to the invention may be used on their own or in conjunction with other pharmacologically active compounds, for example in tumour therapy, in monotherapy or in conjunction with other anti-tumour therapeutic agents, for example in combination with topoisomerase inhibitors (e.g. etoposide), mitosis inhibitors (e.g. vinblastine), compounds which interact with nucleic acids (e.g. cis-platin, cyclophosphamide, adriamycin), hormone antagonists (e.g. tamoxifen), inhibitors of metabolic processes (e.g. 5-FU etc.), cytokines (e.g. interferons), antibodies, etc. For treating respiratory tract

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diseases, these compounds may be used on their own or in conjunction with other therapeutic agents for the airways, such as substances with a secretolytic, broncholytic and/or anti-inflammatory activity. For treating diseases in the region of the gastrointestinal tract, these compounds may also be administered on their own or in conjunction with substances having an effect on motility or secretion, or anti-inflammatory substances. These combinations may be administered either simultaneously or sequentially.

These compounds may be administered either on their own or in conjunction with other active substances by intravenous, subcutaneous, intramuscular, intraperitoneal or intranasal route, by inhalation or transdermally or orally, whilst aerosol formulations are particularly suitable for inhalation.

For pharmaceutical use the compounds according to the invention are generally used for warm-blooded vertebrates, particularly humans, in doses of 0.01-100 mg/kg of body weight, preferably 0.1-15 mg/kg. For administration they are formulated with one or more conventional inert carriers and/or diluents, e.g. with corn starch, lactose, glucose, microcrystalline cellulose, magnesium stearate, polyvinylpyrrolidone, citric acid, tartaric acid, water, water/ethanol, water/glycerol, water/sorbitol, water/polyethylene glycol, propylene glycol, stearyl alcohol, carboxymethylcellulose or fatty substances such as hard fat or suitable mixtures thereof in conventional galenic preparations such as plain or coated tablets, capsules, powders, suspensions, solutions, sprays or suppositories.

The following Examples are intended to illustrate the present invention without restricting it:

- 30 -

Preparation of the starting compounds:

Example I

- 5 4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopentyloxy-7-[2-(piperazin-1-yl)-ethoxy]-quinazoline
-
- 2.00 ml trifluoroacetic acid are added dropwise to 740 mg of 4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopentyloxy-7-[2-[4-(tert.butyloxycarbonyl)-piperazin-1-yl]-ethoxy]-quinazoline in
- 10 10 ml of methylene chloride. The reaction solution is stirred overnight at ambient temperature. For working up the reaction mixture is concentrated by evaporation, combined with 20 ml of water and made alkaline with concentrated aqueous ammonia solution. The aqueous phase is extracted with ethyl acetate.
- 15 The combined extracts are washed with saturated sodium carbonate solution and saturated sodium chloride solution, dried over magnesium sulphate and concentrated by evaporation. A light yellow solid remains.
- Yield: 570 mg (93 % of theory),
- 20 Melting point: 134-137,5°C
- Mass spectrum (ESI⁻): m/z = 484, 486 [M-H]⁻

The following compounds are obtained analogously to Example I:

- 25 (1) 4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopentylmethoxy-7-[2-(piperazin-1-yl)-ethoxy]-quinazoline
- R_f value: 0.05 (silica gel, methylene chloride/methanol/concentrated aqueous ammonia solution = 90:10:0.1)
- 30 Mass spectrum (ESI⁻): m/z = 498, 500 [M-H]⁻
- (2) Perhydro-pyrazino[2,1-c][1,4]oxazin-3-one x 2
- trifluoroacetic acid (The reaction mixture is concentrated by evaporation without aqueous working up)
- 35 Mass spectrum (ESI⁺): m/z = 157 [M+H]⁺

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(3) 4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopropylmethoxy-7-[2-(piperazin-1-yl)-ethoxy]-quinazoline

R_f value: 0.10 (silica gel, methylene chloride/methanol/concentrated aqueous ammonia solution = 90:10:1)

Mass spectrum (ESI⁺): m/z = 472, 474 [M+H]⁺

(4) 2-Oxo-3-[(piperidin-4-yl)sulfanyl]-tetrahydrofuran x trifluoroacetic acid

(the reaction mixture is concentrated by evaporation without aqueous working up)

R_f value: 0.66 (Reversed Phase ready-made TLC plate (E. Merck), acetonitrile/water/trifluoroacetic acid = 50:50:1)

Mass spectrum (ESI⁺): m/z = 202 [M+H]⁺

Example II

4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopentyloxy-7-{2-[4-(tert.butyloxycarbonyl)-piperazin-1-yl]-ethoxy}-quinazoline

340 mg of 1,8-diazabicyclo[5.4.0]undec-7-ene are added at ambient temperature to 940 mg of 4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopentyloxy-7-(2-bromoethoxy)-quinazoline and 1.00 g of N-(tert.butyloxycarbonyl)-piperazine in 30 ml of acetonitrile. The reaction mixture is heated to 60°C for five hours. Then a further 0.2 g of N-(tert.butyloxycarbonyl)-piperazine and some 1,8-diazabicyclo[5.4.0]undec-7-ene are added. The yellow reaction solution is stirred for two hours at 60°C and then overnight at ambient temperature, during which time a white precipitate is formed. This is suction filtered, washed with a little acetonitrile and dried. 453 mg of the desired product are obtained as a white solid. The mother liquor is concentrated by evaporation and the flask residue is chromatographed over a silica gel column with methylene chloride/methanol (95:5). Another 300 mg of the desired product are obtained.

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Yield: 753 mg (66 % of theory),
R_f value: 0.53 (silica gel, methylene
chloride/methanol/concentrated aqueous ammonia solution =
90:10:0.1)

5 Mass spectrum (ESI⁻): m/z = 584, 586 [M-H]⁻

The following compounds are obtained analogously to Example
II:

10 (1) 4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopentylmethoxy-
7-{2-[4-(tert.butyloxycarbonyl)-piperazin-1-yl]-ethoxy}-
quinazoline

(The reaction is carried out in the presence of potassium
carbonate, diisopropylethylamine and benzyl-tributyl-ammonium
15 chloride in dioxan/water (20:1))

R_f value: 0.55 (silica gel, methylene
chloride/methanol/concentrated aqueous ammonia solution =
90:10:0.1)

Mass spectrum (ESI⁻): m/z = 598, 600 [M-H]⁻

20 (2) 4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopropylmethoxy-
7-{2-[4-(tert.butyloxycarbonyl)-piperazin-1-yl]-quinazoline

R_f value: 0.43 (silica gel, methylene
chloride/methanol/concentrated aqueous ammonia solution =
25 90:10:0.1)

Mass spectrum (ESI⁻): m/z = 570, 572 [M-H]⁻

(3) 4-[(3-chloro-4-fluoro-phenyl)amino]-6-[2-(4-{N-[(tert.-
butyloxycarbonyl)methyl]-N-(2-hydroxy-ethyl)-amino}-piperidin-
30 1-yl)-ethoxy]-7-methoxy-quinazoline

(The reaction is carried out in the presence of
diisopropylethylamine as an auxiliary base.)

R_f value: 0.22 (silica gel, ethyl acetate/methanol/concentrated
aqueous ammonia solution = 90:10:0.5)

35 Mass spectrum (ESI⁻): m/z = 602, 604 [M-H]⁻

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(4) 4-[(3-chloro-4-fluorophenyl)amino]-6-[2-(4-{N-[(tert.-butyloxycarbonyl)methyl]-N-(2-hydroxy-ethyl)-amino}-piperidin-1-yl)-ethoxy]-7-((R)-tetrahydrofuran-3-yloxy)-quinazoline

(The reaction is carried out in the presence of

5 diisopropylethylamine as an auxiliary base.)

R_f value: 0.24 (silica gel, ethyl acetate/methanol/concentrated aqueous ammonia solution = 90:10:0.5)

Mass spectrum (ESI⁺): m/z = 660, 662 [M+H]⁺

10

Example III

4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopentylmethoxy-7-(2-bromoethoxy)-quinazoline

15 4.84 g of potassium carbonate are added to 3.50 g of 4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopentylmethoxy-7-hydroxy-quinazoline and 6.89 ml of 1,2-dibromoethane in 40 ml of N,N-dimethylformamide. The reaction mixture is stirred under a nitrogen atmosphere for 1.5 hours at 80°C. After cooling to
20 ambient temperature the reaction mixture is filtered and the filtrate is evaporated down in vacuo. The oily, brown residue is cooled in an ice bath and triturated with a little methanol, whereupon a yellowish solid crystallises out. The precipitate is suction filtered, washed with cold methanol and
25 dried in the vacuum desiccator.

Yield: 2.60 g (58 % of theory),

R_f value: 0.82 (silica gel, methylene chloride/methanol 9:1)

Mass spectrum (ESI⁺): m/z = 494, 496, 498 [M+H]⁺

30 The following compounds are obtained analogously to Example III:

(1) (2) 4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopentyloxy-7-(2-bromoethoxy)-quinazoline

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R_f value: 0.65 (silica gel, methylene chloride/methanol/concentrated aqueous ammonia solution = 90:10:0.1)

Mass spectrum (ESI⁻): m/z = 478, 480, 482 [M-H]⁻

5 (2) 4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopropylmethoxy-7-(2-bromoethoxy)-quinazoline
(The reaction is carried out in acetonitrile)

R_f value: 0.72 (silica gel, methylene

10 chloride/methanol/concentrated aqueous ammonia solution = 90:10:0.1)

Mass spectrum (ESI⁻): m/z = 464, 466, 468 [M-H]⁻

15 (3) 4-[(3-chloro-4-fluoro-phenyl)amino]-6-(2-bromo-ethoxy)-7-((R)-tetrahydrofuran-3-yloxy)-quinazoline

(The reaction is carried out in acetonitrile at 60°C.)

R_f value: 0.37 (silica gel, methylene chloride/methanol = 9:1)

Mass spectrum (ESI⁻): m/z = 480, 482, 484 [M-H]⁻

20 Example IV

4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopentylmethoxy-7-hydroxy-quinazoline

25 4.99 g of 4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopentylmethoxy-7-methylcarbonyloxy-quinazoline are suspended in 80 ml methanol and combined with 1.80 ml of concentrated aqueous ammonia solution. The reaction mixture is stirred overnight at ambient temperature. For working up the reaction mixture is diluted with 500 ml methylene chloride,
30 washed with water and saturated sodium chloride solution, dried over magnesium sulphate and concentrated by evaporation. 4.30 g of a brownish solid are obtained. The crude product is stirred with tert.butylmethylether, suction filtered, washed with a little tert.butylmethylether and dried in vacuo at
35 ambient temperature.

Yield: 3.59 g (80 % of theory),

- 35 -

R_f value: 0.48 (silica gel, methylene chloride/methanol/concentrated aqueous ammonia solution = 90:10:0.1)

Mass spectrum (ESI⁺): m/z = 388, 340 [M+H]⁺

5

The following compounds are obtained analogously to Example IV:

(1) 4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopentyloxy-7-hydroxy-quinazoline

10

R_f value: 0.53 (silica gel, methylene chloride/methanol/concentrated aqueous ammonia solution = 90:10:0.1)

Mass spectrum (ESI⁺): m/z = 374, 376 [M+H]⁺

15

(2) 4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopropylmethoxy-7-hydroxy-quinazoline

R_f value: 0.56 (silica gel, methylene chloride/methanol = 9:1)

Mass spectrum (ESI⁻): m/z = 358, 360 [M-H]⁻

20

Example V

4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopentylmethoxy-7-methylcarbonyloxy-quinazoline

25 4.03 g of 4-chloro-6-cyclopentylmethoxy-7-methylcarbonyloxy-quinazoline are suspended in 70 ml of isopropanol and combined with 1.95 g of 3-chloro-4-fluoro-aniline. The reaction mixture is refluxed for two hours under a nitrogen atmosphere. After cooling to ambient temperature the light-coloured precipitate

30 formed is suction filtered, washed with a little isopropanol and dried in the air.

Yield: 4.99 g (92 % of theory),

R_f value: 0.80 (silica gel, methylene chloride/methanol/concentrated aqueous ammonia solution = 90:10:0.1)

35

Mass spectrum (ESI⁺): m/z = 430, 432 [M+H]⁺

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The following compounds are obtained analogously to Example V:

(1) 4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopentyloxy-7-methylcarbonyloxy-quinazoline

5 R_f value: 0.73 (silica gel, methylene chloride/methanol/concentrated aqueous ammonia solution = 90:10:0.1)

Mass spectrum (ESI⁺): m/z = 416, 418 [M+H]⁺

10 (2) 4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopropylmethoxy-7-methylcarbonyloxy-quinazoline

R_f value: 0.86 (silica gel, methylene chloride/methanol = 9:1)

Mass spectrum (ESI⁺): m/z = 402, 404 [M+H]⁺

15 Example VI

4-chloro-6-cyclopentylmethoxy-7-methylcarbonyloxy-quinazoline

3.80 g of 4-hydroxy-6-cyclopentylmethoxy-7-methylcarbonyloxy-quinazoline are suspended in 90 ml thionyl chloride and heated
20 to boiling in a nitrogen atmosphere. After the addition of four drops of N,N-dimethylformamide the reaction mixture is refluxed for a further two hours. After cooling to ambient temperature the excess thionyl chloride is distilled off in a water jet vacuum. The brown residue is stirred with 30 ml of
25 toluene. The solvent is distilled off and 4.30 g of a greyish-brown solid remain, which is reacted further without any more purification.

R_f value: 0.89 (silica gel, methylene chloride/methanol/concentrated aqueous ammonia solution =
30 90:10:0.1)

The following compounds are obtained analogously to Example VI:

35 (1) 4-chloro-6-cyclopentyloxy-7-methylcarbonyloxy-quinazoline

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R_f value: 0.69 (silica gel, methylene chloride/methanol/concentrated aqueous ammonia solution = 90:10:0.1)

- 5 (2) 4-chloro-6-cyclopropylmethoxy-7-methylcarbonyloxy-quinazoline

R_f value: 0.84 (silica gel, methylene chloride/methanol = 9:1)

Example VII

10 4-hydroxy-6-cyclopentylmethoxy-7-methylcarbonyloxy-quinazoline
4.30 g of 4,7-dihydroxy-6-cyclopentylmethoxy-quinazoline in 100 ml of pyridine are heated to 80°C under a nitrogen atmosphere. 1.80 ml of acetic anhydride are added to the dark-
15 brown suspension. The reaction mixture is stirred for three hours at 80°C, during which time a total solution is formed. After cooling to ambient temperature the reaction mixture is poured onto about 800 ml of ice water. The precipitate formed is suction filtered and washed thoroughly with water. The
20 light grey solid is dried in the vacuum desiccator.
Yield: 3.82 g (77% of theory),
R_f value: 0.49 (silica gel, methylene chloride/methanol = 9:1)
Mass spectrum (ESI⁻): m/z = 301 [M-H]⁻

25 The following compounds are obtained analogously to Example VII:

(1) 4-hydroxy-6-cyclopentyloxy-7-methylcarbonyloxy-quinazoline
Melting point: 209-212°C

30 Mass spectrum (ESI⁻): m/z = 287 [M-H]⁻

(2) 4-hydroxy-6-cyclopropylmethoxy-7-methylcarbonyloxy-quinazoline

R_f value: 0.53 (silica gel, methylene chloride/methanol = 9:1)

35 Mass spectrum (ESI⁻): m/z = 273 [M-H]⁻

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Example VIII4,7-Dihydroxy-6-cyclopentylmethoxy-quinazoline

5.76 g of 2-amino-5-cyclopentylmethoxy-4-hydroxy-benzoic acid
5 and 6.52 g of formamidine acetate in 140 ml ethanol are
refluxed for about three hours. For working up the reaction
mixture is evaporated down to about 100 ml and combined with
300 ml of ice water, whereupon a grey precipitate is formed.
The precipitate is suction filtered, washed with water and
10 dried in the vacuum desiccator.

Yield: 4.57 g (77 % of theory),

R_f value: 0.25 (silica gel, methylene chloride/methanol = 95:5)

Mass spectrum (ESI⁻): m/z = 259 [M-H]⁻

15 The following compounds are obtained analogously to Example
VIII:

(1) 4,7-Dihydroxy-6-cyclopentylmethoxy-quinazoline

R_f value: 0.42 (silica gel, methylene
20 chloride/methanol/concentrated aqueous ammonia solution =
90:10:0.1)

Mass spectrum (EI): m/z = 246 [M]⁺

(2) 4,7-Dihydroxy-6-cyclopropylmethoxy-quinazoline

25 R_f value: 0.45 (silica gel, methylene
chloride/methanol/concentrated aqueous ammonia solution =
90:10:0.1)

Mass spectrum (ESI⁻): m/z = 231 [M-H]⁻

30 Example IX

2-amino-5-cyclopentylmethoxy-4-hydroxy-benzoic acid

6.50 g of 5-cyclopentylmethoxy-4-hydroxy-2-nitro-benzoic acid
are dissolved in 130 ml methanol, combined with 2.00 g of
35 Raney-NickelTM and hydrogenated under a hydrogen pressure of 50
psi for about three hours at ambient temperature until the
calculated amount of hydrogen has been taken up. The catalyst

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is filtered off and washed with hot methanol. The filtrate is evaporated down *in vacuo*. A brownish solid remains, which is reacted further without any more purification.

Yield: 5.79 g (100 % of theory),

5 R_f value: 0.67 (silica gel, methylene chloride/methanol = 9:1)

Mass spectrum (ESI^-): m/z = 250 $[M-H]^-$

The following compounds are obtained analogously to Example IX:

10

(1) 2-amino-5-cyclopentyloxy-4-hydroxy-benzoic acid

R_f value: 0.38 (silica gel, methylene chloride/methanol/concentrated aqueous ammonia solution = 90:10:0.1)

15 Mass spectrum (ESI^+): m/z = 238 $[M+H]^+$

(2) 2-amino-5-cyclopropylmethoxy-4-hydroxy-benzoic acid

20 R_f value: 0.51 (silica gel, methylene chloride/methanol/concentrated aqueous ammonia solution = 90:10:0.1)

Mass spectrum (ESI^-): m/z = 222 $[M-H]^-$

Example X

25 5-cyclopentylmethoxy-4-hydroxy-2-nitro-benzoic acid

15.37 g of 4,5-methylenedioxy-2-nitro-benzoic acid and 51.84 ml of cyclopentylmethanol are dissolved in 100 ml of dimethyl sulphoxide and cooled in an ice bath under a nitrogen atmosphere. Then 3.90 g of sodium are added in batches. The
30 reaction mixture is stirred for 30 minutes while cooling with an ice bath, then briefly heated to 35-40°C and subsequently stirred for a further three hours while cooling with an ice bath. Then the ice bath is removed and the reaction mixture is stirred overnight at ambient temperature. The reddish-dark
35 brown reaction solution is poured onto about 800 ml of acetone, whereupon a dark brown precipitate is formed. The precipitate is suction filtered, washed with acetone,

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dissolved in 300-400 ml water and adjusted to about pH 2 with 60 ml of 2N hydrochloric acid. The aqueous solution is extracted several times with methylene chloride. The combined extracts are washed with saturated sodium chloride solution, dried over sodium sulphate and concentrated by evaporation. The dark-brown oily flask residue is dissolved in 800 ml of methylene chloride and purified through a silica gel charge with methylene chloride/methanol (9:1). A brown oil is obtained which is crystallised by stirring with water while cooling with an ice bath. The brownish precipitate formed is suction filtered, washed with a little water and dried in the vacuum desiccator.

Yield: 9.55 g (47 % of theory),

R_f value: 0.67 (silica gel, toluene/dioxan/ethanol/glacial acetic acid = 90:10:10:6)

Mass spectrum (ESI⁻): m/z = 280 [M-H]⁻

The following compounds are obtained analogously to Example X:

(1) 5-cyclopentyloxy-4-hydroxy-2-nitro-benzoic acid

R_f value: 0.62 (silica gel, toluene/dioxan/ethanol/glacial acetic acid = 90:10:10:6)

Mass spectrum (ESI⁻): m/z = 266 [M-H]⁻

(2) 5-cyclopropylmethoxy-4-hydroxy-2-nitro-benzoic acid

R_f value: 0.61 (silica gel, toluene/dioxan/ethanol/glacial acetic acid = 90:10:10:6)

Mass spectrum (ESI⁻): m/z = 252 [M-H]⁻

30 Example XI

8-(tert.butyloxycarbonyl)-perhydro-pyrazino[2,1-c][1,4]oxazin-3-one

2.00 g of 1-(tert.butyloxycarbonyl)-4-

35 [(ethoxycarbonyl)methyl]-3-hydroxymethyl-piperazine in 2.5 ml of acetonitrile are combined with 500 mg of p-toluenesulphonic acid-monohydrate. The reaction mixture is

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refluxed for three hours until the reaction is finished. Then the solvent is distilled off *in vacuo*. The crude product is further reacted directly without any more purification.

R_f value: 0.80 (silica gel, ethyl acetate/methanol = 9:1)

5

Example XII

1-(tert.butyloxycarbonyl)-4-[(ethoxycarbonyl)methyl]-3-hydroxymethyl-piperazine and 8-(tert.butyloxycarbonyl)-
10 perhydro-pyrazino[2,1-c][1,4]oxazin-3-one

3.90 ml of ethyl bromoacetate are added to 5.80 g of 1-(tert.butyloxycarbonyl)-3-hydroxymethyl-piperazine and 4.50 ml of triethylamine in 60 ml of acetonitrile. The reaction mixture is refluxed overnight, during which time, according to
15 thin layer chromatography, two products are formed. For working up the reaction mixture is evaporated down *in vacuo* and the residue is divided between ethyl acetate and water. The organic phase is dried over magnesium sulphate, concentrated by evaporation and chromatographed over a silica
20 gel column with ethyl acetate/methanol (97:3). The following two products are obtained as yellowish oils:

8-(tert.butyloxycarbonyl)-perhydro-pyrazino[2,1-c][1,4]oxazin-3-one

Yield: 3.43 g (50 % of theory),

25 R_f value: 0.80 (silica gel, ethyl acetate/methanol = 9:1)

1-(tert.butyloxycarbonyl)-4-[(ethoxycarbonyl)methyl]-3-hydroxymethyl-piperazine

Yield: 2.08 g (26 % of theory),

30 R_f value: 0.58 (silica gel, ethyl acetate/methanol = 9:1)

Mass spectrum (ESI⁺): m/z = 303 [M+H]⁺

Example XIII

35 1-(tert.butyloxycarbonyl)-3-hydroxymethyl-piperazine

A solution of 8.00 g of 1-(tert.butyloxycarbonyl)-3-ethoxycarbonyl-piperazine in 10 ml of tetrahydrofuran is added

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dropwise to a suspension of 900 mg of lithium borohydride in 20 ml of tetrahydrofuran and then the resulting mixture is refluxed for three hours. For working up the reaction mixture is concentrated by evaporation, adjusted to pH 4 with 10% aqueous citric acid solution and stirred for about 40 minutes while cooling with an ice bath. Then the mixture is made alkaline with concentrated sodium hydroxide solution and left to stand overnight. The next morning, it is extracted with tert.butylmethylether. The organic phase is dried over magnesium sulphate and concentrated by evaporation. A clear oil is left, which slowly crystallises.

Yield: 5.80 g (87 % of theory),

R_f value: 0.28 (silica gel, ethyl acetate/methanol = 4:1)

Mass spectrum (ESI⁺): m/z = 217 [M+H]⁺

Example XIV

1-(tert.butyloxycarbonyl)-3-ethoxycarbonyl-piperazine

21.80 g of di-tert.butyl pyrocarbonate are added to 15.80 g of 2-ethoxycarbonyl-piperazine in 400 ml ethanol while cooling with an ice bath. The reaction mixture is stirred for another three hours at 0°C. Then it is concentrated by evaporation and the residue is divided between ethyl acetate and water. The organic phase is dried over magnesium sulphate, concentrated by evaporation and purified by chromatography over a silica gel column with ethyl acetate/methanol (95:5) as eluant.

Yield: 24.30 g (94 % of theory),

R_f value: 0.40 (silica gel, ethyl acetate/methanol = 9:1)

Mass spectrum (ESI⁺): m/z = 281 [M+Na]⁺

Example XV

4-{N-[(tert.-Butyloxycarbonyl)methyl]-N-(2-hydroxy-ethyl)-amino}-piperidine

The compound is obtained by hydrogenation of 1-benzyloxycarbonyl-4-{N-[(tert.-butyloxycarbonyl)methyl]-N-(2-

hydroxy-ethyl)-amino}-piperidine in ethanol in the presence of 10% palladium on activated carbon in a Parr Apparatus.

Mass spectrum (ESI⁺): m/z = 259 [M+H]⁺

5 Example XVI

1-Benzyloxycarbonyl-4-{N-[(tert.-butyloxycarbonyl)methyl]-
N-(2-hydroxy-ethyl)-amino}-piperidine

1.2 ml of acetic acid are added to 4.89 g 1-benzyloxycarbonyl-
10 4-oxo-piperidine and 3.67 g tert.-butyl (2-hydroxy-ethylamino)-acetate in 100 ml methylene chloride and cooled in an ice-water bath. Then a total of 4.44 g sodium triacetoxymethylborohydride are added in batches over a period of one hour. The reaction mixture is allowed to warm up
15 overnight. For working up the mixture is added to saturated sodium hydrogen carbonate solution. The organic phase is separated, dried over magnesium sulfate and concentrated by evaporation. The crude product is purified chromatographically on a silica gel column with ethyl acetate/pet. ether (1:1) as
20 eluant.

Yield: 3.52 g (43 % of theory)

R_f value: 0.40 (silica gel, cyclohexane/ethyl acetate = 1:1)

Mass spectrum (ESI⁺): m/z = 393 [M+H]⁺

25 Example XVII

4-[(3-chloro-4-fluoro-phenyl)amino]-6-hydroxy-7-((R)-tetrahydrofuran-3-yloxy)-quinazoline

The compound is obtained by treatment of 4-[(3-chloro-4-fluoro-phenyl)amino]-6-benzyloxy-7-((R)-tetrahydrofuran-3-yloxy)-quinazoline with trifluoroacetic acid under reflux.

R_f value: 0.32 (silica gel, methylene chloride/methanol = 9:1)

Example XVIII

4-[(3-chloro-4-fluoro-phenyl)amino]-6-benzyloxy-7-((R)-tetrahydrofuran-3-yloxy) quinazoline

5 5.03 ml Diethyl azodicarboxylate are added dropwise to a solution of 8.00 g 4-[(3-chloro-4-fluoro-phenyl)amino]-6-benzyloxy-7-hydroxy-quinazoline (see WO 0055141 A1) and 2.42 ml (S)-(+)-3-hydroxy-tetrahydrofuran and 7.95 g triphenylphosphine in 160 ml tetrahydrofuran. The reaction
10 mixture is stirred overnight at room temperature and subsequently concentrated by evaporation in the rotary evaporator. The flask residue is purified chromatographically on a silica gel column with methylene chloride/ethyl acetate (gradient from 2:1 to 1:2) as eluant.

15 Yield: 7.34 g (78 % of theory)

Melting point: 165-168°C

Mass spectrum (ESI⁺): m/z = 466, 468 [M+H]⁺

Example XIX

20 2-Oxo-3-{[1-(tert.-butoxycarbonyl)-piperidin-4-yl]sulfanyl}-tetrahydrofuran

The compound is obtained by reaction of 1-(tert.-butoxycarbonyl)-4-mercapto-piperidine with 3-bromo-dihydro-furan-2-
25 one in N,N-dimethylformamide in the presence of potassium tert.-butoxide.

R_f value: 0.35 (silica gel, cyclohexane/ethyl acetate = 3:2)

Mass spectrum (ESI⁻): m/z = 300 [M-H]⁻

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Preparation of the final compounds:

Example 1

4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopentyloxy-7-{2-[4-(2-oxo-tetrahydrofuran-3-yl)-piperazin-1-yl]-ethoxy}-quinazoline

67 mg of 3-bromo-dihydrofuran-2-one are added to 180 mg of 4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopentyloxy-7-[2-(piperazin-1-yl)-ethoxy]-quinazoline and 0.14 ml of triethylamine in 4 ml of tetrahydrofuran. The reaction mixture is stirred at ambient temperature over the weekend. For working up the reaction mixture is evaporated down in vacuo using the rotary evaporator. The residue is chromatographed over a silica gel column with methylene chloride/methanol (95:5 to 90:10). The light-coloured solid thus obtained is stirred with diethylether, suction filtered and dried in a drying gun in vacuo at 60°C.

Yield: 120 mg (% of theory),

R_f value: 0.38 (silica gel, methylene chloride/methanol/concentrated aqueous ammonia solution = 90:10:0.1)

Mass spectrum (ESI⁻): m/z = 568, 570 [M-H]⁻

Example 2

4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopentylmethoxy-7-(2-{4-[(S)-(2-oxo-tetrahydrofuran-5-yl)carbonyl]-piperazin-1-yl}-ethoxy)-quinazoline

72 mg of (S)-(+)-5-oxo-tetrahydrofuran-2-carboxylic acid are dissolved in 2.5 ml of N,N-dimethylformamide, combined with 183 mg of (benzotriazol-1-yl)-N,N,N',N'-tetramethyl-uronium-tetrafluoroborate and stirred for 30 minutes at ambient temperature. This solution is then added to a mixture of 250 mg of 4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopentylmethoxy-7-[2-(piperazin-1-yl)-ethoxy]-quinazoline and 110 µl of

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triethylamine in 2.5 ml of N,N-dimethylformamide. The reaction mixture is stirred for five hours at ambient temperature. For working up the mixture is poured onto 50 ml of water. A white precipitate is formed, which is suction filtered and washed with water. The crude product is purified by chromatography over an Alox column (activity stage III) with methylene chloride/methanol (98:2) as eluant. The desired product is obtained as a light-coloured solid.

Yield: 78 mg (26 % of theory),

10 R_f value: 0.46 (silica gel, methylene chloride/methanol/concentrated aqueous ammonia solution = 90:10:0.1)

Mass spectrum (ESI⁻): m/z = 610, 612 [M-H]⁻

15 The following compound is obtained analogously to Example 2:

(1) 4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopentyloxy-7-(2-{4-[(S)-(2-oxo-tetrahydrofuran-5-yl)carbonyl]-piperazin-1-yl}-ethoxy)-quinazoline

20 R_f value: 0.37 (silica gel, methylene chloride/methanol/concentrated aqueous ammonia solution = 90:10:0.1)

Mass spectrum (ESI⁻): m/z = 596, 598 [M-H]⁻

25 Example 3

4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopentylmethoxy-7-{2-[4-(2-oxo-tetrahydrofuran-4-yl)-piperazin-1-yl]-ethoxy}-quinazoline

30 46 mg of (5H)-furan-2-one are added to a solution of 230 mg of 4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopentylmethoxy-7-[2-(piperazin-1-yl)-ethoxy]-quinazoline in 2 ml of methanol. The reaction mixture is stirred for 24 hours at ambient temperature, then for another six at 50°C. In total, six more
35 drops of (5H)-furan-2-one are added until the reaction is complete. The solvent is distilled off using the rotary evaporator and the crude product is purified by chromatography

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over an Alox column (activity stage III) with methylene chloride/methanol (98:2) as eluant. The desired product is obtained as a colourless solid.

Yield: 106 mg (40 % of theory),

5 R_f value: 0.50 (silica gel, methylene chloride/methanol/concentrated aqueous ammonia solution = 90:10:0.1)

Mass spectrum (ESI^-): m/z = 582, 584 $[M-H]^-$

10 The following compounds are obtained analogously to Example 3:

(1) 4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopentyloxy-7-{2-[4-(2-oxo-tetrahydrofuran-4-yl)-piperazin-1-yl]-ethoxy}-quinazoline

15 R_f value: 0.42 (silica gel, methylene chloride/methanol/concentrated aqueous ammonia solution = 90:10:1)

Mass spectrum (ESI^-): m/z = 468, 470 $[M-H]^-$

20 (2) 4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopropylmethoxy-7-{2-[4-(2-oxo-tetrahydrofuran-4-yl)-piperazin-1-yl]-ethoxy}-quinazoline

R_f value: 0.35 (silica gel, methylene chloride/methanol/concentrated aqueous ammonia solution =

25 90:10:1)

Mass spectrum (ESI^-): m/z = 554, 556 $[M-H]^-$

Example 4

30 4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopentyloxy-7-(2-{4-[(R)-(2-oxo-tetrahydrofuran-5-yl)methyl]-piperazin-1-yl}-ethoxy)-quinazoline

160 mg of potassium carbonate and 50 mg of sodium iodide are added to 300 mg of 4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopentyloxy-7-[2-(piperazin-1-yl)-ethoxy]-quinazoline in 20
35 ml of acetonitrile. Then 170 mg of (R)-5-[(methanesulphonyloxy)methyl]-2-oxo-tetrahydrofuran are added. The reaction

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mixture is refluxed for four hours, then a further 0.10 g of (R)-5-[(methanesulphonyloxy)methyl]-2-oxo-tetrahydrofuran are added. After another ten hours of refluxing a further 0.12 g of (R)-5-[(methanesulphonyloxy)methyl]-2-oxo-tetrahydrofuran as well as 0.20 g of potassium carbonate and 70 mg of sodium iodide are added. The reaction mixture is refluxed for another five hours and then left to stand over a weekend. For working up the reaction mixture is filtered and the filtrate is concentrated by evaporation. The crude product is purified by chromatography over a silica gel column with methylene chloride/methanol/concentrated aqueous ammonia solution (95:5:0.05, later 93:7:0.1) as eluant. The title compound is obtained as a white solid.

Yield: 170 mg (47 % of theory),

R_f value: 0.35 (silica gel, methylene chloride/methanol/concentrated aqueous ammonia solution = 90:10:1)

Mass spectrum (ESI⁻): m/z = 582, 584 [M-H]⁻

The following compounds are obtained analogously to Example 4:

(1) 4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopentylmethoxy-7-(2-{4-[(R)-(2-oxo-tetrahydrofuran-5-yl)methyl]-piperazin-1-yl}-ethoxy)-quinazoline

R_f value: 0.50 (silica gel, methylene chloride/methanol/concentrated aqueous ammonia solution = 90:10:0.1)

Mass spectrum (ESI⁻): m/z = 596, 598 [M-H]⁻

(2) 4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopropylmethoxy-7-(2-{4-[(R)-(2-oxo-tetrahydrofuran-5-yl)methyl]-piperazin-1-yl}-ethoxy)-quinazoline

R_f value: 0.36 (silica gel, methylene chloride/methanol/concentrated aqueous ammonia solution = 90:10:1)

Mass spectrum (ESI⁻): m/z = 568, 570 [M-H]⁻

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Example 5

4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopropylmethoxy-
5 7-[2-(3-oxo-perhydro-pyrazino[2,1-c][1,4]oxazin-8-yl)-ethoxy]-
quinazoline

0.25 ml of diisopropylethylamine and 260 mg of perhydro-
pyrazino[2,1-c][1,4]oxazin-3-one x 2 trifluoroacetic acid are
added to 150 mg of 4-[(3-chloro-4-fluorophenyl)amino]-6-
10 cyclopropylmethoxy-7-(2-bromoethoxy)-quinazoline in 15 ml of
acetonitrile. The reaction mixture is stirred for one hour at
ambient temperature and then refluxed for two hours. Then 70
mg of potassium carbonate and 75 mg of sodium iodide are
added. The reaction mixture is refluxed for about another 14
15 hours, during which time a total of another 175 mg of
perhydro-pyrazino[2,1-c][1,4]oxazin-3-one x 2 trifluoroacetic
acid and 300 mg of potassium carbonate are added successively
until the reaction is complete. For working up the inorganic
salts are filtered off and the filtrate is evaporated down in
20 vacuo. The flask residue is chromatographed over a silica gel
column with methylene chloride/methanol (95:5) as eluant. The
desired product is obtained as a light brown resin.

Yield: 27 mg (16 % of theory),

R_f value: 0.50 (silica gel, methylene
25 chloride/methanol/concentrated aqueous ammonia solution =
90:10:0.1)

Mass spectrum (EI): m/z = 541, 543 [M]⁺

The following compounds are obtained analogously to Example 5:

30

(1) 4-[(3-chloro-4-fluoro-phenyl)amino]-6-(2-{4-[(2-oxo-
tetrahydrofuran-3-yl)sulfanyl]-piperidin-1-yl}-ethoxy)-7-
methoxy-quinazoline

R_f value: 0.42 (silica gel, ethyl acetate/methanol/concentrated
35 aqueous ammonia solution = 90:10:0.5)

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Mass spectrum (EI): $m/z = 546, 548 [M]^+$

Example 6

5 4-[(3-chloro-4-fluoro-phenyl)amino]-6-{2-[4-(2-oxo-morpholin-
4-yl)-piperidin-1-yl]-ethoxy}-7-methoxy-quinazoline

The compound is obtained by treatment of 4-[(3-chloro-4-fluoro-phenyl)amino]-6-[2-(4-{N-[(tert.-butyloxycarbonyl)-methyl]-N-(2-hydroxy-ethyl)-amino}-piperidin-1-yl)-ethoxy]-7-methoxy-quinazoline with trifluoroacetic acid in acetonitrile under reflux.

R_f value: 0.10 (silica gel, ethyl acetate/methanol/concentrated aqueous ammonia solution = 90:10:0.5)

Mass spectrum (ESI⁻): $m/z = 528, 530 [M-H]^-$

15 The following compounds are obtained analogously to Example 6:

(1) 4-[(3-chloro-4-fluoro-phenyl)amino]-6-{2-[4-(2-oxo-morpholin-4-yl)-piperidin-1-yl]-ethoxy}-7-((R)-tetrahydrofuran-3-yloxy)-quinazoline

R_f value: 0.11 (silica gel, ethyl acetate/methanol/concentrated aqueous ammonia solution = 90:10:0.5)

Mass spectrum (ESI⁻): $m/z = 584, 586 [M-H]^-$

25 The following compounds are obtained analogously to the preceding Examples:

(1) 4-[(3-chloro-4-fluorophenyl)amino]-7-methoxy-6-{3-[4-(2-oxo-tetrahydrofuran-4-yl)-piperazin-1-yl]-propyloxy}-quinazoline

(2) 4-[(3-chloro-4-fluorophenyl)amino]-7-methoxy-6-(3-{4-[(2-oxo-tetrahydrofuran-5-yl)methyl]-piperazin-1-yl}-propyloxy)-quinazoline

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(3) 4-[(3-chloro-4-fluorophenyl) amino]-7-methoxy-6-(3-{4-[(2-oxo-tetrahydrofuran-5-yl) carbonyl]-piperazin-1-yl}-propyloxy)-quinazoline

5

(4) 4-[(3-chloro-4-fluorophenyl) amino]-7-methoxy-6-(3-{4-{2-[(2-oxo-tetrahydrofuran-3-yl) sulphonyl]-ethyl}-piperazin-1-yl}-propyloxy)-quinazoline

10 (5) 4-[(3-chloro-4-fluorophenyl) amino]-7-methoxy-6-{3-[1-(2-oxo-tetrahydrofuran-4-yl)-piperidin-4-yl]-propyloxy}-quinazoline

15 (6) 4-[(3-chloro-4-fluorophenyl) amino]-7-methoxy-6-[3-(3-oxo-perhydro-pyrazino[2,1-c][1,4]oxazin-8-yl)-propyloxy]-quinazoline

20 (7) 4-[(3-chloro-4-fluorophenyl) amino]-7-methoxy-6-[3-(1-oxo-perhydro-pyrazino[2,1-c][1,4]oxazin-8-yl)-propyloxy]-quinazoline

(8) 4-[(3-chloro-4-fluorophenyl) amino]-7-methoxy-6-[3-(2-oxa-3-oxo-8-aza-spiro[4.5]dec-8-yl)-propyloxy]-quinazoline

25 (9) 4-[(3-chloro-4-fluorophenyl) amino]-7-methoxy-6-[3-(3-oxa-2-oxo-9-aza-spiro[5.5]undecan-9-yl)-propyloxy]-quinazoline

30 (10) 4-[(3-chloro-4-fluorophenyl) amino]-7-cyclopropylmethoxy-6-[3-(3-oxa-2-oxo-9-aza-spiro[5.5]undecan-9-yl)-propyloxy]-quinazoline

(11) 4-[(3-chloro-4-fluorophenyl) amino]-7-methoxy-6-[2-(3-oxa-2-oxo-9-aza-spiro[5.5]undecan-9-yl)-ethoxy]-quinazoline

35 (12) 4-[(R)-(1-phenyl-ethyl) amino]-7-methoxy-6-[2-(3-oxa-2-oxo-9-aza-spiro[5.5]undecan-9-yl)-ethoxy]-quinazoline

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(13) 4-[(3-chloro-4-fluorophenyl)amino]-7-methoxy-6-[3-(1,4-dioxo-2-oxo-9-aza-spiro[5.5]undecan-9-yl)-propyloxy]-quinazoline

5 (14) 4-[(3-chloro-4-fluorophenyl)amino]-7-methoxy-6-[3-(4-methyl-1-oxa-2-oxo-4,9-diaza-spiro[5.5]undecan-9-yl)-propyloxy]-quinazoline

10 (15) 4-[(3-chloro-4-fluorophenyl)amino]-7-cyclopropylmethoxy-6-[3-(4-methyl-1-oxa-2-oxo-4,9-diaza-spiro[5.5]undecan-9-yl)-propyloxy]-quinazoline

15 (16) 4-[(3-chloro-4-fluorophenyl)amino]-7-cyclopropylmethoxy-6-[2-(4-methyl-1-oxa-2-oxo-4,9-diaza-spiro[5.5]undecan-9-yl)-ethoxy]-quinazoline

(17) 4-[(3-chloro-4-fluorophenyl)amino]-7-methoxy-6-{3-[4-(2-oxo-morpholin-4-yl)-piperidin-1-yl]-propyloxy}-quinazoline

20 (18) 4-[(3-chloro-4-fluorophenyl)amino]-7-methoxy-6-{2-[4-(2-oxo-morpholin-4-yl)-piperidin-1-yl]-ethoxy}-quinazoline

25 (19) 4-[(3-chloro-4-fluorophenyl)amino]-7-methoxy-6-{3-[4-(6-methyl-2-oxo-morpholin-4-yl)-piperidin-1-yl]-propyloxy}-quinazoline

30 (20) 4-[(3-chloro-4-fluorophenyl)amino]-7-cyclopropylmethoxy-6-{3-[4-(6-methyl-2-oxo-morpholin-4-yl)-piperidin-1-yl]-propyloxy}-quinazoline

(21) 4-[(3-chloro-4-fluorophenyl)amino]-7-methoxy-6-(3-{4-[(6-methyl-2-oxo-morpholin-4-yl)methyl]-piperidin-1-yl}-propyloxy)-quinazoline

35 (22) 4-[(3-chloro-4-fluorophenyl)amino]-7-methoxy-6-(3-{4-[(2-oxo-tetrahydrofuran-3-yl)sulphonyl]-piperidin-1-yl}-propyloxy)-quinazoline

(23) 4-[(3-chloro-4-fluorophenyl)amino]-7-methoxy-6-[3-(6-methoxymethyl-2-oxo-morpholin-4-yl)-propyloxy]-quinazoline

5 (24) 4-[(3-chloro-4-fluorophenyl)amino]-7-methoxy-6-{3-[6-(2-methoxy-ethyl)-2-oxo-morpholin-4-yl]-propyloxy}-quinazoline

10 (25) 4-[(3-chloro-4-fluorophenyl)amino]-7-methoxy-6-[3-(1,9-dioxo-2-oxo-4-aza-spiro[5.5]undecan-4-yl)-propyloxy]-quinazoline

15 (26) 4-[(3-chloro-4-fluorophenyl)amino]-6-methoxy-7-{3-[4-(2-oxo-tetrahydrofuran-4-yl)-piperazin-1-yl]-propyloxy}-quinazoline

(27) 4-[(3-chloro-4-fluorophenyl)amino]-6-methoxy-7-(3-{4-[(2-oxo-tetrahydrofuran-5-yl)methyl]-piperazin-1-yl}-propyloxy)-quinazoline

20 (28) 4-[(3-chloro-4-fluorophenyl)amino]-6-methoxy-7-(3-{4-[(2-oxo-tetrahydrofuran-5-yl)carbonyl]-piperazin-1-yl}-propyloxy)-quinazoline

25 (29) 4-[(3-chloro-4-fluorophenyl)amino]-6-methoxy-7-(3-{4-{2-[(2-oxo-tetrahydrofuran-3-yl)sulphonyl]-ethyl}-piperazin-1-yl}-propyloxy)-quinazoline

30 (30) 4-[(3-chloro-4-fluorophenyl)amino]-6-methoxy-7-{3-[1-(2-oxo-tetrahydrofuran-4-yl)-piperidin-4-yl]-propyloxy}-quinazoline

(31) 4-[(3-chloro-4-fluorophenyl)amino]-6-methoxy-7-[3-(3-oxo-perhydro-pyrazino[2,1-c][1,4]oxazin-8-yl)-propyloxy]-quinazoline

35

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(32) 4-[(3-chloro-4-fluorophenyl)amino]-6-methoxy-7-[3-(1-oxo-perhydro-pyrazino[2,1-c][1,4]oxazin-8-yl)-propyloxy]-quinazoline

5 (33) 4-[(3-chloro-4-fluorophenyl)amino]-6-methoxy-7-[3-(2-oxa-3-oxo-8-aza-spiro[4.5]dec-8-yl)-propyloxy]-quinazoline

(34) 4-[(3-chloro-4-fluorophenyl)amino]-6-methoxy-7-[3-(3-oxa-2-oxo-9-aza-spiro[5.5]undecan-9-yl)-propyloxy]-quinazoline

10 (35) 4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopropylmethoxy-7-[3-(3-oxa-2-oxo-9-aza-spiro[5.5]undecan-9-yl)-propyloxy]-quinazoline

15 (36) 4-[(3-chloro-4-fluorophenyl)amino]-6-methoxy-7-[2-(3-oxa-2-oxo-9-aza-spiro[5.5]undecan-9-yl)-ethoxy]-quinazoline

(37) 4-[(R)-(1-phenyl-ethyl)amino]-6-methoxy-7-[2-(3-oxa-2-oxo-9-aza-spiro[5.5]undecan-9-yl)-ethoxy]-quinazoline

20 (38) 4-[(3-chloro-4-fluorophenyl)amino]-6-methoxy-7-[3-(1,4-dioxo-2-oxo-9-aza-spiro[5.5]undecan-9-yl)-propyloxy]-quinazoline

25 (39) 4-[(3-chloro-4-fluorophenyl)amino]-6-methoxy-7-[3-(4-methyl-1-oxa-2-oxo-4,9-diaza-spiro[5.5]undecan-9-yl)-propyloxy]-quinazoline

30 (40) 4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopropylmethoxy-7-[3-(4-methyl-1-oxa-2-oxo-4,9-diaza-spiro[5.5]undecan-9-yl)-propyloxy]-quinazoline

35 (41) 4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopropylmethoxy-7-[2-(4-methyl-1-oxa-2-oxo-4,9-diaza-spiro[5.5]undecan-9-yl)-ethoxy]-quinazoline

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(42) 4-[(3-chloro-4-fluorophenyl) amino]-6-methoxy-7-{3-[4-(2-oxo-morpholin-4-yl)-piperidin-1-yl]-propyloxy}-quinazoline

5 (43) 4-[(3-chloro-4-fluorophenyl) amino]-6-methoxy-7-{2-[4-(2-oxo-morpholin-4-yl)-piperidin-1-yl]-ethoxy}-quinazoline

(44) 4-[(3-chloro-4-fluorophenyl) amino]-6-methoxy-7-{3-[4-(6-methyl-2-oxo-morpholin-4-yl)-piperidin-1-yl]-propyloxy}-quinazoline

10 (45) 4-[(3-chloro-4-fluorophenyl) amino]-6-cyclopropylmethoxy-7-{3-[4-(6-methyl-2-oxo-morpholin-4-yl)-piperidin-1-yl]-propyloxy}-quinazoline

15 (46) 4-[(3-chloro-4-fluorophenyl) amino]-6-methoxy-7-(3-{4-[(6-methyl-2-oxo-morpholin-4-yl)methyl]-piperidin-1-yl}-propyloxy)-quinazoline

20 (47) 4-[(3-chloro-4-fluorophenyl) amino]-6-methoxy-7-(3-{4-[(2-oxo-tetrahydrofuran-3-yl)sulphonyl]-piperidin-1-yl}-propyloxy)-quinazoline

(48) 4-[(3-chloro-4-fluorophenyl) amino]-6-methoxy-7-[3-(6-methoxymethyl-2-oxo-morpholin-4-yl)-propyloxy]-quinazoline

25 (49) 4-[(3-chloro-4-fluorophenyl) amino]-6-methoxy-7-{3-[6-(2-methoxy-ethyl)-2-oxo-morpholin-4-yl]-propyloxy}-quinazoline

30 (50) 4-[(3-chloro-4-fluorophenyl) amino]-6-methoxy-7-[3-(1,9-dioxo-2-oxo-4-aza-spiro[5.5]undecan-4-yl)-propyloxy]-quinazoline

35 (51) 4-[(3-chloro-4-fluorophenyl) amino]-7-(tetrahydrofuran-3-yloxy)-6-{2-[4-(2-oxo-morpholin-4-yl)-piperidin-1-yl]-ethoxy}-quinazoline

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(52) 4-[(3-chloro-4-fluorophenyl) amino]-7-(tetrahydropyran-4-yloxy)-6-{4-[4-(2-oxo-morpholin-4-yl)-piperidin-1-yl]-butyloxy}-quinazoline

5 (53) 4-[(3-chloro-4-fluorophenyl) amino]-7-(tetrahydrofuran-2-ylmethoxy)-6-{2-[4-(2-oxo-morpholin-4-yl)-piperidin-1-yl]-ethoxy}-quinazoline

10 (54) 4-[(3-chloro-4-fluorophenyl) amino]-7-(tetrahydropyran-4-ylmethoxy)-6-{2-[4-(2-oxo-morpholin-4-yl)-piperidin-1-yl]-ethoxy}-quinazoline

15 (55) 4-[(3-chloro-4-fluorophenyl) amino]-6-(tetrahydrofuran-3-yloxy)-7-{2-[4-(2-oxo-morpholin-4-yl)-piperidin-1-yl]-ethoxy}-quinazoline

20 (56) 4-[(3-chloro-4-fluorophenyl) amino]-6-(tetrahydropyran-4-yloxy)-7-{4-[4-(2-oxo-morpholin-4-yl)-piperidin-1-yl]-butyloxy}-quinazoline

(57) 4-[(3-chloro-4-fluorophenyl) amino]-6-(tetrahydrofuran-2-ylmethoxy)-7-{2-[4-(2-oxo-morpholin-4-yl)-piperidin-1-yl]-ethoxy}-quinazoline

25 (58) 4-[(3-chloro-4-fluorophenyl) amino]-6-(tetrahydropyran-4-ylmethoxy)-7-{2-[4-(2-oxo-morpholin-4-yl)-piperidin-1-yl]-ethoxy}-quinazoline

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Example 7Coated tablets containing 75 mg of active substance

5	1 tablet core contains:	
	active substance	75.0 mg
	calcium phosphate	93.0 mg
	corn starch	35.5 mg
	polyvinylpyrrolidone	10.0 mg
10	hydroxypropylmethylcellulose	15.0 mg
	magnesium stearate	<u>1.5 mg</u>
		230.0 mg

15 Preparation:

The active substance is mixed with calcium phosphate, corn starch, polyvinylpyrrolidone, hydroxypropylmethylcellulose and half the specified amount of magnesium stearate. Blanks 13 mm in diameter are produced in a tablet-making machine and these are then rubbed through a screen with a mesh size of 1.5 mm using a suitable machine and mixed with the rest of the magnesium stearate. This granulate is compressed in a tablet-making machine to form tablets of the desired shape.

Weight of core: 230 mg

25 die: 9 mm, convex

The tablet cores thus produced are coated with a film consisting essentially of hydroxypropylmethylcellulose. The finished film-coated tablets are polished with beeswax.

Weight of coated tablet: 245 mg.

30

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Example 8Tablets containing 100 mg of active substance

Composition:

5	1 tablet contains:	
	active substance	100.0 mg
	lactose	80.0 mg
	corn starch	34.0 mg
	polyvinylpyrrolidone	4.0 mg
10	magnesium stearate	<u>2.0 mg</u>
		220.0 mg

Method of Preparation:

- 15 The active substance, lactose and starch are mixed together and uniformly moistened with an aqueous solution of the polyvinylpyrrolidone. After the moist composition has been screened (2.0 mm mesh size) and dried in a rack-type drier at 50°C it is screened again (1.5 mm mesh size) and the lubricant
- 20 is added. The finished mixture is compressed to form tablets.

Weight of tablet: 220 mg

Diameter: 10 mm, biplanar, facettted on both sides and notched on one side.

25 Example 9Tablets containing 150 mg of active substance

Composition:

	1 tablet contains:	
30	active substance	50.0 mg
	powdered lactose	89.0 mg
	corn starch	40.0 mg
	colloidal silica	10.0 mg
	polyvinylpyrrolidone	10.0 mg
35	magnesium stearate	<u>1.0 mg</u>
		300.0 mg

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Preparation:

The active substance mixed with lactose, corn starch and silica is moistened with a 20% aqueous polyvinylpyrrolidone solution and passed through a screen with a mesh size of 1.5 mm. The granules, dried at 45°C, are passed through the same screen again and mixed with the specified amount of magnesium stearate. Tablets are pressed from the mixture.

Weight of tablet: 300 mg

die: 10 mm, flat

Example 10Hard gelatine capsules containing 150 mg of active substance

1 capsule contains:

active substance		50.0 mg
corn starch (dried)	approx.	80.0 mg
lactose (powdered)	approx.	87.0 mg
magnesium stearate		<u>3.0 mg</u>
	approx.	420.0 mg

Preparation:

The active substance is mixed with the excipients, passed through a screen with a mesh size of 0.75 mm and homogeneously mixed using a suitable apparatus. The finished mixture is packed into size 1 hard gelatine capsules.

Capsule filling: approx. 320 mg

Capsule shell: size 1 hard gelatine capsule.

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Example 11Suppositories containing 150 mg of active substance

5	1 suppository contains:	
	active substance	150.0 mg
	polyethyleneglycol 1500	550.0 mg
	polyethyleneglycol 6000	460.0 mg
	polyoxyethylene sorbitan monostearate	<u>840.0 mg</u>
10		2,000.0 mg

Preparation:

After the suppository mass has been melted the active substance
 15 is homogeneously distributed therein and the melt is poured
 into chilled moulds.

Example 1220 Suspension containing 50 mg of active substance

	100 ml of suspension contain:	
	active substance	1.00 g
	carboxymethylcellulose-Na-salt	0.10 g
25	methyl p-hydroxybenzoate	0.05 g
	propyl p-hydroxybenzoate	0.01 g
	glucose	10.00 g
	glycerol	5.00 g
	70% sorbitol solution	20.00 g
30	flavouring	0.30 g
	dist. water	ad 100 ml

Preparation:

35 The distilled water is heated to 70°C. The methyl and propyl
 p-hydroxybenzoates together with the glycerol and sodium salt
 of carboxymethylcellulose are dissolved therein with stirring.

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The solution is cooled to ambient temperature and the active substance is added and homogeneously dispersed therein with stirring. After the sugar, the sorbitol solution and the flavouring have been added and dissolved, the suspension is
5 evacuated with stirring to eliminate air.

5 ml of suspension contain 50 mg of active substance.

Example 13

10 Ampoules containing 10 mg active substance

Composition:

	active substance		10.0 mg
	0.01 N hydrochloric acid q.s.		
15	double-distilled water	ad	2.0 ml

Preparation:

20 The active substance is dissolved in the necessary amount of 0.01 N HCl, made isotonic with common salt, filtered sterile and transferred into 2 ml ampoules.

Example 14

25

Ampoules containing 50 mg of active substance

Composition:

	active substance		50.0 mg
	0.01 N hydrochloric acid q.s.		
30	double-distilled water	ad	10.0 ml

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Preparation:

The active substance is dissolved in the necessary amount of 0.01 N HCl, made isotonic with common salt, filtered sterile
5 and transferred into 10 ml ampoules.

Example 15

10 Capsules for powder inhalation containing 5 mg of active substance

1 capsule contains:

15	active substance	5.0 mg
	lactose for inhalation	<u>15.0 mg</u>
		20.0 mg

Preparation:

The active substance is mixed with lactose for inhalation. The
20 mixture is packed into capsules in a capsule-making machine (weight of the empty capsule approx. 50 mg).

weight of capsule: 70.0 mg
size of capsule = 3

25

Example 16

Solution for inhalation for hand-held nebulisers containing 2.5 mg active substance

30

1 spray contains:

	active substance	2.500 mg
	benzalkonium chloride	0.001 mg
35	1N hydrochloric acid q.s.	
	ethanol/water (50/50)	ad 15.000 mg

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Preparation:

The active substance and benzalkonium chloride are dissolved in ethanol/water (50/50). The pH of the solution is adjusted
5 with 1N hydrochloric acid. The resulting solution is filtered and transferred into suitable containers for use in hand-held nebulisers (cartridges).

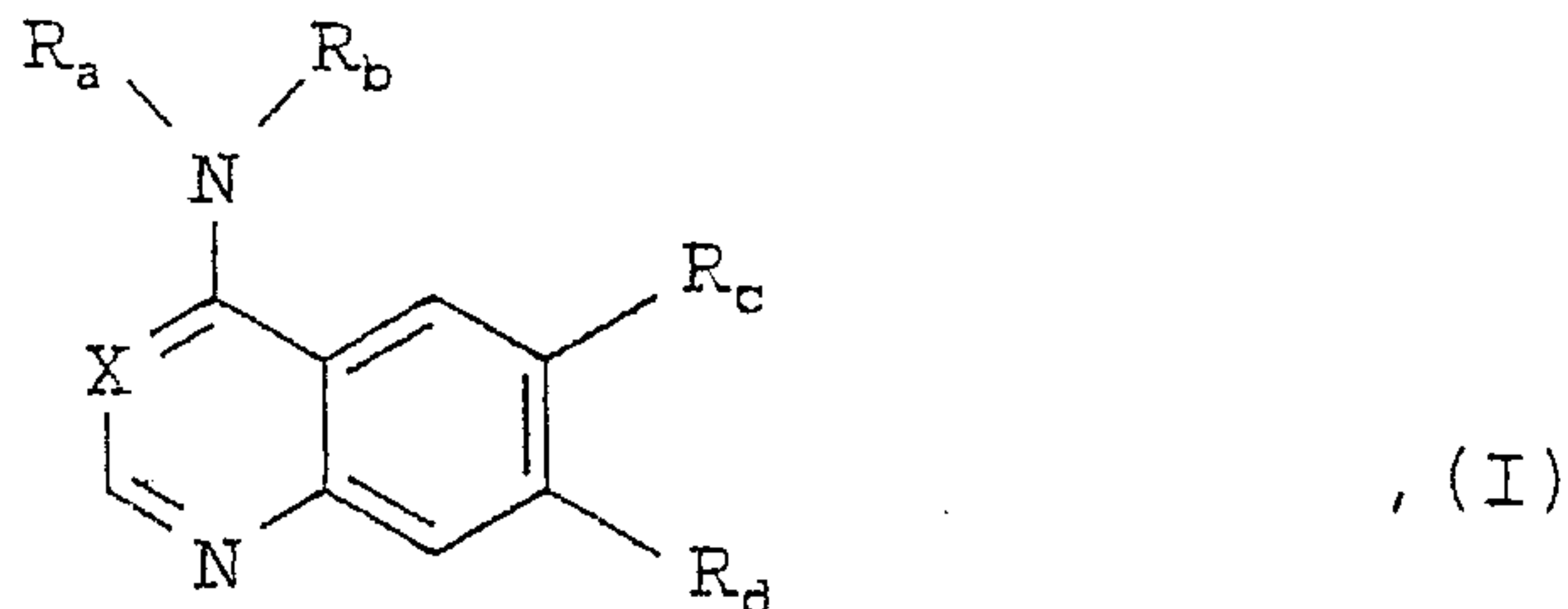
Contents of the container: 4.5 g

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CLAIMS:

- 5 1. A bicyclic heterocycle of general formula



or a tautomer, stereoisomer or salt thereof

10 wherein

X denotes a nitrogen atom,

15 R_a denotes a hydrogen atom or a methyl group,

R_b denotes a phenyl, benzyl or 1-phenylethyl group, wherein the phenyl nucleus in each case is substituted by the groups R₁ to R₃, where

20

R₁ and R₂, which may be identical or different, each denote a hydrogen, fluorine, chlorine, bromine or iodine atom,

25

a methyl, ethyl, hydroxy, methoxy, ethoxy, amino, cyano, vinyl or ethynyl group,

an aryl, aryloxy, arylmethyl or arylmethoxy group,

30

a methyl or methoxy group substituted by 1 to 3 fluorine atoms or

R₁ together with R₂, if they are bound to adjacent carbon atoms, denotes a -CH=CH-CH=CH-, -CH=CH-NH or -CH=N-NH group and

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R_3 denotes a hydrogen, fluorine, chlorine or bromine atom,
one of the groups R_c or R_d denotes an -A-B group and

5 the other group R_c or R_d denotes a -C-D group, where

A denotes a C_{1-6} -alkylene group, a -O- C_{1-6} -alkylene group,
where the alkylene moiety is linked to the group B, or an
oxygen atom, while this may not be linked to a nitrogen
10 atom of the group B, and

B denotes a pyrrolidino group wherein the two hydrogen
atoms in the 2 position are replaced by a group E, wherein

15 E represents a -CH₂-O-CO-CH₂, -CH₂CH₂-O-CO,
-CH₂-O-CO-CH₂CH₂, -CH₂CH₂-O-CO-CH₂ or -CH₂CH₂CH₂-O-CO-
bridge optionally substituted by one or two C_{1-2} -alkyl
groups,

20 a pyrrolidino group wherein the two hydrogen atoms in the
3 position are replaced by a group F wherein

F denotes an -O-CO-CH₂CH₂, -CH₂-O-CO-CH₂, -CH₂CH₂-O-CO,
-O-CO-CH₂CH₂CH₂, -CH₂-O-CO-CH₂CH₂, -CH₂CH₂-O-CO-CH₂,
25 -CH₂CH₂CH₂-O-CO, -O-CO-CH₂-NR₄-CH₂, -CH₂-O-CO-CH₂-NR₄,
-O-CO-CH₂-O-CH₂ or -CH₂-O-CO-CH₂-O- bridge optionally
substituted by one or two C_{1-2} -alkyl groups, where R_4
denotes a hydrogen atom or a C_{1-4} -alkyl group,

30 a piperidino or hexahydroazepino group, wherein the two
hydrogen atoms in the 2 position are replaced by a group E,
where E is as hereinbefore defined,

a piperidino or hexahydroazepino group, wherein in each
35 case the two hydrogen atoms in the 3 position or in the 4
position are replaced by a group F, where F is as
hereinbefore defined,

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5 a piperazino or 4-(C₁₋₄-alkyl)-piperazino group, wherein the two hydrogen atoms in the 2 position or in the 3 position of the piperazino ring are replaced by a group E, where E is as hereinbefore defined,

10 a pyrrolidino or piperidino group, wherein two neighbouring hydrogen atoms are replaced by a -O-CO-CH₂, -CH₂-O-CO, -O-CO-CH₂CH₂, -CH₂-O-CO-CH₂, -CH₂CH₂-O-CO, -O-CO-CH₂-NR₄ or -O-CO-CH₂-O- bridge optionally substituted by one or two C₁₋₂-alkyl groups, where

15 R₄ is as hereinbefore defined and the heteroatoms of the abovementioned bridges are not bound to the 2 or 5 position of the pyrrolidino ring and are not bound to the 2 or 6 position of the piperidino ring,

20 a piperazino or 4-(C₁₋₄-alkyl)-piperazino group, wherein a hydrogen atom in the 2 position together with a hydrogen atom in the 3 position of the piperazino ring are replaced by a -CH₂-O-CO-CH₂ or -CH₂CH₂-O-CO- bridge optionally substituted by one or two C₁₋₂-alkyl groups,

25 a piperazino group wherein a hydrogen atom in the 3 position together with the hydrogen atom in the 4 position are replaced by a -CO-O-CH₂CH₂ or -CH₂-O-CO-CH₂- bridge optionally substituted by one or two C₁₋₂-alkyl groups, where in each case the left-hand end of the abovementioned bridges is bound to the 3 position of the piperazino ring,

30 a pyrrolidino, piperidino or hexahydroazepino group substituted by the group R₅ wherein

35 R₅ represents a 2-oxo-tetrahydrofuran-2-yl, 2-oxo-tetrahydropyran-2-yl, 2-oxo-1,4-dioxan-2-yl or 2-oxo-4-(C₁₋₄-alkyl)-morpholin-4-yl group optionally substituted by one or two C₁₋₂-alkyl groups,

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a pyrrolidino group substituted in the 3 position by a 2-oxo-morpholino group, while the 2-oxo-morpholino group may be substituted by one or two C₁₋₂-alkyl groups,

5

a piperidino or hexahydroazepino group substituted in the 3 or 4 position by a 2-oxo-morpholino group, while the 2-oxo-morpholino group may be substituted by one or two C₁₋₂-alkyl groups,

10

a 4-(C₁₋₄-alkyl)-piperazino or 4-(C₁₋₄-alkyl)-homopiperazino group substituted at a cyclic carbon atom by R₅, wherein R₅ is as hereinbefore defined,

15

a piperazino or homopiperazino group substituted in the 4 position by the group R₆, wherein

20

R₆ represents a 2-oxo-tetrahydrofuran-3-yl, 2-oxo-tetrahydrofuran-4-yl, 2-oxo-tetrahydropyran-3-yl, 2-oxo-tetrahydropyran-4-yl or 2-oxo-tetrahydropyran-5-yl group optionally substituted by one or two C₁₋₂-alkyl groups,

25

a pyrrolidino group substituted in the 3 position by an (R₄NR₆), R₆O, R₆S, R₆SO or R₆SO₂ group, where R₄ and R₆ are as hereinbefore defined,

30

a piperidino or hexahydroazepino group substituted in the 3 or 4 position by an (R₄NR₆), R₆O, R₆S, R₆SO or R₆SO₂ group, wherein R₄ and R₆ are as hereinbefore defined,

35

a pyrrolidino, piperidino or hexahydroazepino group substituted by an R₅-C₁₋₄-alkyl, (R₄NR₆)-C₁₋₄-alkyl, R₆O-C₁₋₄-alkyl, R₆S-C₁₋₄-alkyl, R₆SO-C₁₋₄-alkyl, R₆SO₂-C₁₋₄-alkyl or R₄NR₆-CO group, wherein R₄ to R₆ are as hereinbefore defined,

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a pyrrolidino group substituted in the 3 position by an
 R_5 -CO-NR₄, R_5 -C₁₋₄-alkylene-CONR₄, (R₄NR₆)-C₁₋₄-alkylene-CONR₄,
 R_6 O-C₁₋₄-alkylene-CONR₄, R_6 S-C₁₋₄-alkylene-CONR₄,
 R_6 SO-C₁₋₄-alkylene-CONR₄, R_6 SO₂-C₁₋₄-alkylene-CONR₄, 2-oxo-
 5 morpholino-C₁₋₄-alkylene-CONR₄, R_5 -C₁₋₄-alkylene-Y or
 C₂₋₄-alkyl-Y group, where the C₂₋₄-alkyl moiety of the
 C₂₋₄-alkyl-Y group in each case is substituted from position
 2 by an (R₄NR₆), R_6 O, R_6 S, R_6 SO or R_6 SO₂ group and the 2-oxo-
 morpholino moiety may be substituted by one or two
 10 C₁₋₂-alkyl groups, wherein

R_4 to R_6 are as hereinbefore defined and

Y represents an oxygen or sulphur atom, an imino,
 15 N-(C₁₋₄-alkyl)-imino, sulphonyl or sulphonyl group,

a piperidino or hexahydroazepino group substituted in the 3
 or 4 position by an R_5 -CO-NR₄, R_5 -C₁₋₄-alkylene-CONR₄,
 (R₄NR₆)-C₁₋₄-alkylene-CONR₄, R_6 O-C₁₋₄-alkylene-CONR₄,
 20 R_6 S-C₁₋₄-alkylene-CONR₄, R_6 SO-C₁₋₄-alkylene-CONR₄,
 R_6 SO₂-C₁₋₄-alkylene-CONR₄, 2-oxo-morpholino-C₁₋₄-alkylene-
 CONR₄, R_5 -C₁₋₄-alkylene-Y or C₂₋₄-alkyl-Y group, wherein

Y is as hereinbefore defined, the 2-oxo-morpholino moiety
 25 may be substituted by one or two C₁₋₂-alkyl groups and the
 C₂₋₄-alkyl moiety of the C₂₋₄-alkyl-Y group is substituted
 in each case from position 2 by an (R₄NR₆), R_6 O, R_6 S, R_6 SO
 or R_6 SO₂ group, where R_4 to R_6 are as hereinbefore
 defined,

30 a 4-(C₁₋₄-alkyl)-piperazino or 4-(C₁₋₄-alkyl)-homopiperazino
 group substituted at a cyclic carbon atom by an
 R_5 -C₁₋₄-alkyl, (R₄NR₆)-C₁₋₄-alkyl, R_6 O-C₁₋₄-alkyl, R_6 S-C₁₋₄-alkyl,
 R_6 SO-C₁₋₄-alkyl, R_6 SO₂-C₁₋₄-alkyl or R₄NR₆-CO group, wherein R_4
 35 to R_6 are as hereinbefore defined,

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a piperazino or homopiperazino group substituted in the 4 position by an R_5 - C_{1-4} -alkyl, R_5 -CO, R_5 - C_{1-4} -alkylene-CO, (R_4NR_6) - C_{1-4} -alkylene-CO, R_6O - C_{1-4} -alkylene-CO, R_6S - C_{1-4} -alkylene-CO, R_6SO - C_{1-4} -alkylene-CO or R_6SO_2 - C_{1-4} -alkylene-CO group, wherein R_4 to R_6 are as hereinbefore defined,

a piperazino or homopiperazino group substituted in the 4 position by a C_{2-4} -alkyl group, wherein the C_{2-4} -alkyl group is substituted in each case from position 2 by an (R_4NR_6) , R_6O , R_6S , R_6SO or R_6SO_2 group, where R_4 and R_6 are as hereinbefore defined,

a pyrrolidino, piperidino or hexahydroazepino group substituted by a 2-oxo-morpholino- C_{1-4} -alkyl group, wherein the 2-oxo-morpholino moiety may be substituted by one or two C_{1-2} -alkyl groups,

a pyrrolidino group substituted in the 3 position by a C_{2-4} -alkyl-Y group, wherein

Y is as hereinbefore defined and the C_{2-4} -alkyl moiety of the C_{2-4} -alkyl-Y group is substituted in each case from position 2 by a 2-oxo-morpholino group optionally substituted by one or two C_{1-2} -alkyl groups,

a piperidino or hexahydroazepino group substituted in the 3 or 4 position by a C_{2-4} -alkyl-Y group, wherein

Y is as hereinbefore defined and the C_{2-4} -alkyl moiety of the C_{2-4} -alkyl-Y group is substituted in each case from position 2 by a 2-oxo-morpholino group optionally substituted by one or two C_{1-2} -alkyl groups,

a 4-(C_{1-4} -alkyl)-piperazino or 4-(C_{1-4} -alkyl)-homopiperazino group substituted at a cyclic carbon atom by a 2-oxo-

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morpholino-C₁₋₄-alkyl group, wherein the 2-oxo-morpholino moiety may be substituted by one or two C₁₋₂-alkyl groups,

5 a piperazino or homopiperazino group substituted in the 4 position by a 2-oxo-morpholino-C₁₋₄-alkylene-CO group, wherein the 2-oxo-morpholino moiety may be substituted by one or two C₁₋₂-alkyl groups,

10 a piperazino or homopiperazino group substituted in the 4 position by a C₂₋₄-alkyl group, wherein the C₂₋₄-alkyl moiety is substituted in each case from position 2 by a 2-oxo-morpholino group optionally substituted by one or two C₁₋₂-alkyl groups,

15 a pyrrolidinyl or piperidinyl group substituted in the 1 position by the group R₆, by an R₅-C₁₋₄-alkyl, R₅-CO, R₅-C₁₋₄-alkylene-CO, (R₄NR₆)-C₁₋₄-alkylene-CO, R₆O-C₁₋₄-alkylene-CO, R₆S-C₁₋₄-alkylene-CO, R₆SO-C₁₋₄-alkylene-CO, R₆SO₂-C₁₋₄-alkylene-CO or 2-oxo-morpholino-C₁₋₄-alkylene-CO group, wherein

R₄ to R₆ are as hereinbefore defined and the 2-oxo-morpholino moiety may be substituted by one or two C₁₋₂-alkyl groups,

25 a pyrrolidinyl or piperidinyl group substituted in the 1 position by a C₂₋₄-alkyl group, wherein the C₂₋₄-alkyl moiety is substituted in each case from position 2 by an (R₄NR₆), R₆O, R₆S, R₆SO, R₆SO₂ or 2-oxo-morpholino group, where

30 R₄ and R₆ are as hereinbefore defined and the 2-oxo-morpholino moiety may be substituted by one or two C₁₋₂-alkyl groups,

35 a pyrrolidin-3-yl-NR₄, piperidin-3-yl-NR₄ or piperidin-4-yl-NR₄ group substituted in each case at the cyclic nitrogen atom by the group R₆, by an R₅-C₁₋₄-alkyl, R₅-CO,

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R_5 - C_{1-4} -alkylene-CO, (R_4NR_6) - C_{1-4} -alkylene-CO,
 R_6O - C_{1-4} -alkylene-CO, R_6S - C_{1-4} -alkylene-CO, R_6SO - C_{1-4} -alkylene-
CO, R_6SO_2 - C_{1-4} -alkylene-CO or 2-oxo-morpholino- C_{1-4} -alkylene-
CO group, wherein

5

R_4 to R_6 are as hereinbefore defined and the 2-oxo-
morpholino moiety may be substituted by one or two
 C_{1-2} -alkyl groups,

10

a pyrrolidin-3-yl- NR_4 , piperidin-3-yl- NR_4 or piperidin-
4-yl- NR_4 group substituted in each case at the cyclic
nitrogen atom by a C_{2-4} -alkyl group, wherein the C_{2-4} -alkyl
moiety is substituted in each case from position 2 by an
 (R_4NR_6) , R_6O , R_6S , R_6SO , R_6SO_2 or 2-oxo-morpholino group,

15

where

R_4 and R_6 are as hereinbefore defined and the 2-oxo-
morpholino moiety may be substituted by one or two
 C_{1-2} -alkyl groups,

20

a R_5 - C_{1-4} -alkylene- NR_4 group wherein R_4 and R_5 are as
hereinbefore defined, or

25

a C_{2-4} -alkyl- NR_4 group wherein the C_{2-4} -alkyl moiety is
substituted in each case from position 2 by an (R_4NR_6) , R_6O ,
 R_6S , R_6SO , R_6SO_2 or 2-oxo-morpholino group, where

30

R_4 and R_6 are as hereinbefore defined and the 2-oxo-
morpholino moiety may be substituted by one or two
 C_{1-2} -alkyl groups,

a 2-oxo-morpholin-4-yl group substituted by the group R_7 or
by the group R_7 and a C_{1-4} -alkyl group,
where

35

R_7 represents a C_{3-4} -alkyl, hydroxy- C_{1-4} -alkyl, C_{1-4} -alkoxy-
 C_{1-4} -alkyl, di- $(C_{1-4}$ -alkyl)-amino- C_{1-4} -alkyl, pyrrolidino-

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C₁₋₄-alkyl, piperidino-C₁₋₄-alkyl, morpholino-C₁₋₄-alkyl,
 4-(C₁₋₄-alkyl)-piperazino-C₁₋₄-alkyl, C₁₋₄-alkylsulphanyl-
 C₁₋₄-alkyl, C₁₋₄-alkylsulphiny-C₁₋₄-alkyl, C₁₋₄-alkyl-
 sulphonyl-C₁₋₄-alkyl, cyano-C₁₋₄-alkyl, C₁₋₄-alkoxycarbonyl-
 5 C₁₋₄-alkyl, aminocarbonyl-C₁₋₄-alkyl, C₁₋₄-alkyl-amino-
 carbonyl-C₁₋₄-alkyl, di-(C₁₋₄-alkyl)-aminocarbonyl-
 C₁₋₄-alkyl, pyrrolidinocarbonyl-C₁₋₄-alkyl,
 piperidinocarbonyl-C₁₋₄-alkyl, morpholinocarbonyl-
 C₁₋₄-alkyl or a 4-(C₁₋₄-alkyl)-piperazinocarbonyl-C₁₋₄-alkyl
 10 group,

a 2-oxo-morpholin-4-yl group substituted by two groups R₇,
 where R₇ is as hereinbefore defined and the two groups R₇
 may be identical or different,

15 a 2-oxo-morpholin-4-yl group wherein the two hydrogen atoms
 of a methylene group are replaced by a -(CH₂)_m, -CH₂-Y-CH₂,
 -CH₂-Y-CH₂-CH₂, -CH₂CH₂-Y-CH₂CH₂ or -CH₂CH₂-Y-CH₂CH₂CH₂- bridge
 optionally substituted by one or two C₁₋₂-alkyl groups,
 20 where

Y is as hereinbefore defined and
 m represents the number 2, 3, 4, 5 or 6,

25 a 2-oxo-morpholin-4-yl group wherein a hydrogen atom in the
 5 position together with a hydrogen atom in the 6 position
 is replaced by a -(CH₂)_n, -CH₂-Y-CH₂, -CH₂-Y-CH₂CH₂ or
 -CH₂-CH₂-Y-CH₂- bridge, where

30 Y is as hereinbefore defined and
 n denotes the number 2, 3 or 4,

or, if C together with D represents a group R₈, it may also
 represent a 2-oxo-morpholin-4-yl group which may be
 35 substituted by 1 to 4 C₁₋₂-alkyl groups,

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C denotes an $-O-C_{1-6}$ -alkylene group, where the alkylene moiety is linked to the group D, or an oxygen atom, while this may not be linked to a nitrogen atom of the group D, and

5

D denotes an amino group substituted by 2 C_{1-4} -alkyl groups wherein the alkyl groups may be identical or different and each alkyl moiety may be substituted from position 2 by a C_{1-4} -alkoxy or di- $(C_{1-4}$ -alkyl)-amino group or by a 4- to 7-membered alkyleneimino group, while in the abovementioned 6- to 7-membered alkyleneimino groups a methylene group in each case may be replaced in the 4 position by an oxygen or sulphur atom or by a sulphinyl, sulphonyl or N- $(C_{1-4}$ -alkyl)-imino group,

15

a 4- to 7-membered alkyleneimino group optionally substituted by 1 to 4 methyl groups,

20

a 6- to 7-membered alkyleneimino group optionally substituted by 1 or 2 methyl groups where in each case a methylene group in the 4 position is replaced by an oxygen or sulphur atom, by a sulphinyl, sulphonyl or N- $(C_{1-4}$ -alkyl)-imino group,

25

an imidazolyl group optionally substituted by 1 to 3 methyl groups,

30

a C_{5-7} -cycloalkyl group wherein a methylene group is replaced by an oxygen or sulphur atom, by a sulphinyl, sulphonyl or N- $(C_{1-4}$ -alkyl)-imino group, or

C together with D denotes a hydrogen atom,

35

a C_{1-6} -alkoxy group optionally substituted from position 2 by a hydroxy or C_{1-4} -alkoxy group,

a C_{3-7} -cycloalkoxy or C_{3-7} -cycloalkyl- C_{1-4} -alkoxy group,

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a tetrahydrofuran-3-yloxy, tetrahydropyran-3-yloxy, tetrahydropyran-4-yloxy, tetrahydrofuranylmethoxy or tetrahydropyranylmethoxy group,

5

or a group R_e , where

10

R_e denotes a C_{2-6} -alkoxy group which is substituted from position 2 by a C_{4-7} -cycloalkoxy or C_{3-7} -cycloalkyl- C_{1-3} -alkoxy group,

15

a C_{4-7} -cycloalkoxy or C_{3-7} -cycloalkyl- C_{1-6} -alkoxy group, wherein the cycloalkyl moiety is substituted in each case by a C_{1-4} -alkyl, C_{1-4} -alkoxy, di- $(C_{1-4}$ -alkyl)-amino, pyrrolidino, piperidino, morpholino, piperazino, N- $(C_{1-2}$ -alkyl)-piperazino, C_{1-4} -alkoxy- C_{1-2} -alkyl, di- $(C_{1-4}$ -alkyl)-amino- C_{1-2} -alkyl, pyrrolidino- C_{1-2} -alkyl, piperidino- C_{1-2} -alkyl, morpholino- C_{1-2} -alkyl, piperazino- C_{1-2} -alkyl or N- $(C_{1-2}$ -alkyl)-piperazino- C_{1-2} -alkyl group, where the abovementioned cycloalkyl moieties may additionally be substituted by a methyl or ethyl group,

20

while, unless stated otherwise, the aryl moieties mentioned in the definition of the abovementioned groups denote a phenyl group which may be mono- or disubstituted by R' , while the substituents may be identical or different, and

25

30

R' represents a fluorine, chlorine, bromine or iodine atom, a C_{1-2} -alkyl, trifluoromethyl or C_{1-2} -alkoxy group, or

two groups R' , if they are bound to adjacent carbon atoms, together denote a C_{3-4} -alkylene, methylenedioxy or 1,3-butadien-1,4-ylene group.

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2. A bicyclic heterocycle or tautomer, stereoisomer or salt according to claim 1 wherein

X denotes a nitrogen atom,

5

R_a denotes a hydrogen atom,

R_b denotes a 1-phenylethyl, 3-methylphenyl, 3-chlorophenyl, 3-bromophenyl or 3-chloro-4-fluorophenyl group,

10

R_c denotes an -A-B group wherein

A denotes a -OCH₂CH₂, -OCH₂CH₂CH₂ or -OCH₂CH₂CH₂CH₂ group, where the alkylene moiety in each case is linked to the group B, and

15

B denotes a piperidino group wherein the two hydrogen atoms in the 4 position are replaced by a -CH₂-O-CO-CH₂, -CH₂CH₂-O-CO, -CH₂CH₂-O-CO-CH₂, -O-CO-CH₂-NCH₃-CH₂ or -O-CO-CH₂-O-CH₂- bridge,

20

a piperazino group wherein a hydrogen atom in the 3 position together with the hydrogen atom in the 4 position are replaced by a -CO-O-CH₂-CH₂ or -CH₂-O-CO-CH₂- bridge, where in each case the left-hand end of the abovementioned bridges is bound to the 3 position of the piperazino ring,

25

a piperidino group which is substituted in the 4 position by a 2-oxo-morpholino or 2-oxo-morpholinomethyl group, where the 2-oxo-morpholino moiety may be substituted in each case by one or two methyl groups,

30

a piperazino group which is substituted in the 4 position by a 2-oxo-tetrahydrofuran-3-yl or 2-oxo-tetrahydrofuran-4-yl group,

35

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a piperidino group which is substituted in the 4 position by an R₆S group, where

5 R₆ denotes a 2-oxo-tetrahydrofuran-3-yl or 2-oxo-tetrahydrofuran-4-yl group,

a piperazino group which is substituted in the 4 position by a 2-oxo-tetrahydrofuranylmethyl or 2-oxo-tetrahydrofuranylcarbonyl group,

10

a piperazino group which is substituted in the 4 position by a [2-(2-oxo-tetrahydrofuran-3-ylsulphenyl)ethyl] group,

15

a piperidin-4-yl group which is substituted in the 1 position by a 2-oxo-tetrahydrofuran-3-yl or 2-oxo-tetrahydrofuran-4-yl group,

a 2-oxo-morpholin-4-yl group which is substituted by a methoxymethyl or methoxyethyl group,

20

a 2-oxo-morpholin-4-yl group wherein the two hydrogen atoms of a methylene group are replaced by a -CH₂CH₂CH₂CH₂, -CH₂CH₂CH₂CH₂CH₂, -CH₂-O-CH₂CH₂ or -CH₂CH₂-O-CH₂CH₂- bridge,

25 and R_a represents a methoxy, cyclopropylmethoxy, tetrahydrofuran-3-yloxy, tetrahydropyran-3-yloxy, tetrahydropyran-4-yloxy, tetrahydrofuranylmethoxy or tetrahydropyranylmethoxy group.

30

3. A bicyclic heterocycle or a tautomer, stereoisomer or salt according to claim 1 wherein

35 X denotes a nitrogen atom,

R_a denotes a hydrogen atom,

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R_b denotes a 1-phenylethyl, 3-methylphenyl, 3-chlorophenyl, 3-bromophenyl or 3-chloro-4-fluorophenyl group,

5 R_c denotes a methoxy, cyclopentyloxy, cyclopropylmethoxy, cyclopentylmethoxy, tetrahydrofuran-3-yloxy, tetrahydropyran-3-yloxy, tetrahydropyran-4-yloxy, tetrahydrofuranylmethoxy or tetrahydropyranylmethoxy group and

10 R_d denotes an -A-B group wherein

A denotes an $-OCH_2CH_2$, $-OCH_2CH_2CH_2$ or $-OCH_2CH_2CH_2CH_2$ group, where the alkylene moiety in each case is linked to the group B, and

15 B denotes a piperidino group wherein the two hydrogen atoms in the 4 position are replaced by a $-CH_2-O-CO-CH_2$, $-CH_2CH_2-O-CO$, $-CH_2CH_2-O-CO-CH_2$, $-O-CO-CH_2-NCH_3-CH_2$ or $-O-CO-CH_2-O-CH_2-$ bridge,

20 a piperazino group wherein a hydrogen atom in the 3 position together with the hydrogen atom in the 4 position are replaced by a $-CO-O-CH_2-CH_2$ or $-CH_2-O-CO-CH_2-$ bridge, where in each case the left-hand end of the abovementioned
25 bridges is bound to the 3 position of the piperazino ring,

a piperidino group which is substituted in the 4 position by a 2-oxo-morpholino or 2-oxo-morpholinomethyl group, while the 2-oxo-morpholino moiety may be substituted in
30 each case by one or two methyl groups,

a piperazino group which is substituted in the 4 position by a 2-oxo-tetrahydrofuran-3-yl or 2-oxo-tetrahydrofuran-4-yl group,

35 a piperidino group which is substituted in the 4 position by an R_eS group, where

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R₆ represents a 2-oxo-tetrahydrofuran-3-yl or 2-oxo-tetrahydrofuran-4-yl group,

5 a piperazino group which is substituted in the 4 position by a 2-oxo-tetrahydrofuranylmethyl or 2-oxo-tetrahydrofuranylcarbonyl group,

10 a piperazino group which is substituted in the 4 position by a [2-(2-oxo-tetrahydrofuran-3-ylsulphenyl)ethyl] group,

15 a piperidin-4-yl group which is substituted in the 1 position by a 2-oxo-tetrahydrofuran-3-yl or 2-oxo-tetrahydrofuran-4-yl group,

a 2-oxo-morpholin-4-yl group which is substituted by a methoxymethyl or methoxyethyl group, or

20 a 2-oxo-morpholin-4-yl group wherein the two hydrogen atoms of a methylene group are replaced by a -CH₂CH₂CH₂CH₂, -CH₂CH₂CH₂CH₂CH₂, -CH₂-O-CH₂CH₂ or -CH₂CH₂-O-CH₂CH₂- bridge.

25 4. A bicyclic heterocycle or a tautomer, stereoisomer or salt according to claim 1 wherein

X denotes a nitrogen atom,

30 R_a denotes a hydrogen atom,

R_b denotes a 3-chloro-4-fluorophenyl group,

35 R_c denotes a cyclopentyloxy, cyclopropylmethoxy, cyclopentylmethoxy, tetrahydrofuran-3-yloxy or tetrahydrofuran-2-ylmethoxy group and

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R_d denotes an -A-B group wherein

A denotes a -OCH₂CH₂ group, where the alkylene moiety is linked to the group B, and

B denotes a piperazino group wherein a hydrogen atom in the 3 position together with the hydrogen atom in the 4 position is replaced by a -CH₂-O-CO-CH₂- bridge, while the left-hand end of the abovementioned bridge is bound to the 3 position of the piperazino ring, or

a piperazino group which is substituted in the 4 position by a 2-oxo-tetrahydrofuran-3-yl, 2-oxo-tetrahydrofuran-4-yl-, 2-oxo-tetrahydrofuranylmethyl or 2-oxo-tetrahydrofuranylcarbonyl group.

5. 4-[(3-Chloro-4-fluorophenyl)amino]-6-cyclopentylmethoxy-7-{2-[4-(2-oxo-tetrahydrofuran-4-yl)-piperazin-1-yl]-ethoxy}-quinazoline, or a tautomer, stereoisomer or salt thereof.

6. 4-[(3-Chloro-4-fluorophenyl)amino]-6-cyclopentylloxy-7-{2-[4-(2-oxo-tetrahydrofuran-4-yl)-piperazin-1-yl]-ethoxy}-quinazoline, or a tautomer, stereoisomer or salt thereof.

7. 4-[(3-Chloro-4-fluorophenyl)amino]-6-cyclopropylmethoxy-7-{2-[4-(2-oxo-tetrahydrofuran-4-yl)-piperazin-1-yl]-ethoxy}-quinazoline, or a tautomer, stereoisomer or salt thereof.

25 8. 4-[(3-Chloro-4-fluorophenyl)amino]-6-cyclopropylmethoxy-7-(2-{4-[(R)-(2-oxo-tetrahydrofuran-5-yl)methyl]-piperazin-1-yl}-ethoxy)-quinazoline, or a tautomer, stereoisomer or salt thereof.

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9. A physiologically acceptable salt of a compound according to any one of claims 1 to 8 with an inorganic or organic acid or base.

10. A pharmaceutical composition comprising a compound according to any one of claims 1 to 8 or a pharmaceutically acceptable tautomer, stereoisomer or salt thereof and a pharmaceutically acceptable carrier or diluent.

11. A pharmaceutical composition according to claim 10 for treatment of a benign or malignant tumor in a patient in need of the treatment.

12. A pharmaceutical composition according to claim 10 for treatment or prevention of a disease of the respiratory tract and lungs in a patient in need of the treatment.

13. A pharmaceutical composition according to claim 10 for treating a polyp, a disease of the gastro-intestinal tract, the bile duct, the gall bladder, kidneys and skin.

14. Use of a compound as defined in any one of claims 1 to 8 or a pharmaceutically acceptable tautomer, stereoisomer or salt thereof in preparation of a pharmaceutical composition for treatment of a benign or malignant tumor in a patient in need of the treatment.

15. Use of a compound as defined in any one of claims 1 to 8 or a pharmaceutically acceptable tautomer, stereoisomer or salt thereof in preparation of a pharmaceutical composition for treatment or prevention of a disease of the respiratory tract and lungs in a patient in need of the treatment.

16. Use of a compound as defined in any one of claims 1 to 8 or a pharmaceutically acceptable tautomer, stereoisomer or salt thereof in preparation of a

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pharmaceutical composition for treating a polyp, a disease of the gastro-intestinal tract, the bile duct, the gall bladder, kidneys and skin.

17. Use of a compound as defined in any one of
5 claims 1 to 8 or a pharmaceutically acceptable tautomer, stereoisomer or salt thereof for treatment of a benign or malignant tumor in a patient in need of the treatment.

18. Use of a compound as defined in any one of
10 claims 1 to 8 or a pharmaceutically acceptable tautomer, stereoisomer or salt thereof for treatment or prevention of a disease of the respiratory tract and lungs in a patient in need of the treatment.

19. Use of a compound as defined in any one of
15 claims 1 to 8 or a pharmaceutically acceptable tautomer, stereoisomer or salt thereof for treating a polyp, a disease of the gastro-intestinal tract, the bile duct, the gall bladder, kidneys and skin.

20. A compound as defined in any one of claims 1 to 8
or a pharmaceutically acceptable tautomer, stereoisomer or
20 salt thereof for treatment of a benign or malignant tumor in a patient in need of the treatment.

21. A compound as defined in any one of claims 1 to 8
or a pharmaceutically acceptable tautomer, stereoisomer or
salt thereof for treatment or prevention of a disease of the
25 respiratory tract and lungs in a patient in need of the treatment.

22. A compound as defined in any one of claims 1 to 8
or a pharmaceutically acceptable tautomer, stereoisomer or
salt thereof for treating a polyp, a disease of the gastro-

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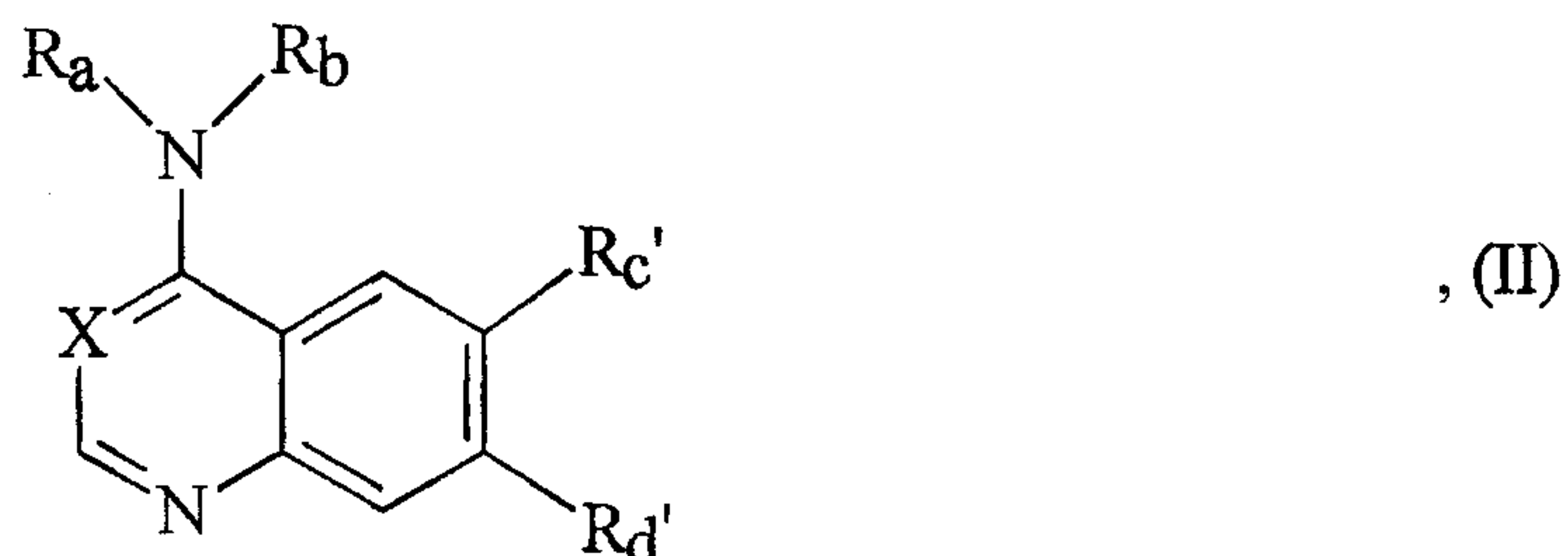
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intestinal tract, the bile duct, the gall bladder, kidneys and skin.

23. A process for preparing a pharmaceutical composition according to claim 10, wherein a compound according to any one of claims 1 to 8 or a pharmaceutically acceptable tautomer, stereoisomer or salt thereof is admixed with a pharmaceutically acceptable carrier or diluent.

24. A process for preparing a compound of general formula I according to claim 1, wherein

10 a. a compound of general formula



15 optionally formed in the reaction mixture

wherein

R_a, R_b and X are as defined in claim 1,

one of the groups R_c' or R_d' denotes a -C-D group as defined for R_c or R_d in claim 1 and

20 the other group R_c' or R_d' denotes a -A'-Z₁ group, where

A' denotes a C₁₋₆-alkylene or -O-C₁₋₆-alkylene group and Z₁ denotes an exchangeable group,

is reacted with a compound of general formula



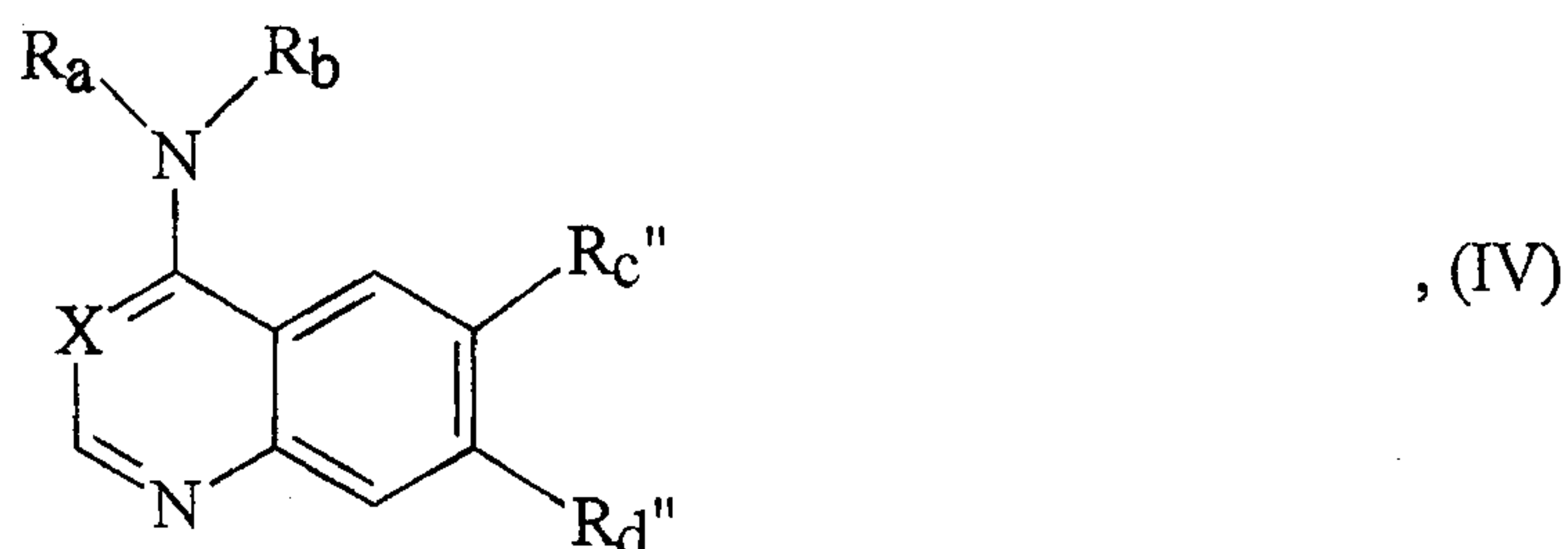
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in the

G represents one of the groups as defined for B in claim 1 which is linked to the group A via a nitrogen atom, or

b. in order to prepare a compound of general formula I
 5 wherein one of the groups R_c or R_d represents an -A-B' group where A is as defined in claim 1 and B' represents one of the groups as defined for B in claim 1 which contains an imino or HNR_4 group substituted by R_6 or by an $R_5\text{-C}_{1-4}\text{-alkyl}$ group, where R_4 to R_6 are as defined in claim 1, a compound
 10 of general formula



15 wherein

R_a , R_b and X are as defined in claim 1

one of the groups R_c'' or R_d'' denotes a -C-D group as defined in claim 1 for R_c or R_d and

the other group R_c'' or R_d'' denotes an -A-B'' group, where

20 A, C and D are as defined in claim 1 and
 B'' represents a group which is convertible by alkylation into a group B', where B' represents one of the groups as defined for B in claim 1 which contains an imino or HNR_4 group substituted by R_6 or by an $R_5\text{-C}_{1-4}\text{-alkyl}$ group, where R_4
 25 to R_6 are as defined in claim 1

with a compound of general formula

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$$Z_2 - U \quad , (V)$$

wherein

U denotes the group R_6 or an R_5 - C_{1-4} -alkyl group, where R_5 and R_6 are as defined in claim 1 and

5 Z_2 denotes an exchangeable group, or

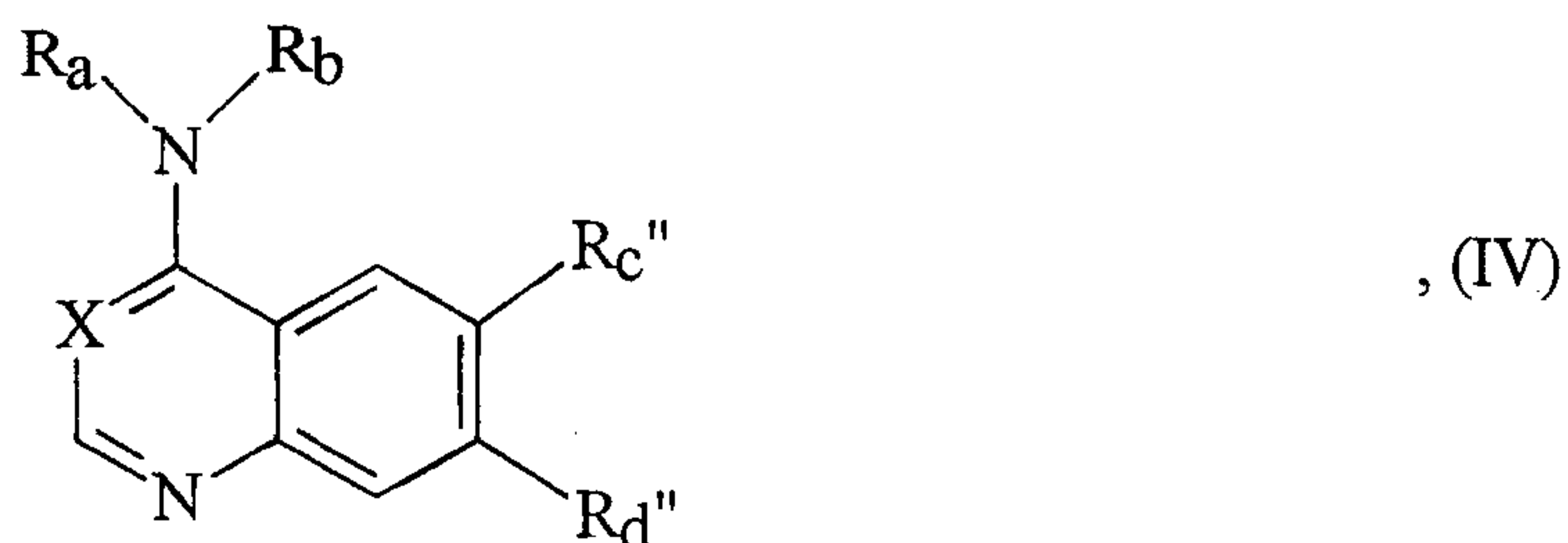
Z_2 together with an adjacent hydrogen atom denotes another carbon-carbon bond which is linked to a carbonyl group, or

c. in order to prepare a compound of general formula I wherein one of the groups R_c or R_d denotes an $-A-B'$ group,

10 where A is as defined in claim 1 and B' represents one of the groups as defined for B in claim 1 which contains an imino or HNR_4 group substituted by an R_5CO ,
 R_5 - C_{1-4} -alkylene-CO, (R_4NR_6) - C_{1-4} -alkylene-CO,
 R_6O - C_{1-4} -alkylene-CO,

15 R_6S - C_{1-4} -alkylene-CO, R_6SO - C_{1-4} -alkylene-CO,
 R_6SO_2 - C_{1-4} -alkylene-CO or 2-oxo-morpholino- C_{1-4} -alkylene-CO group, where R_4 to R_6 are as defined in claim 1 and the 2-oxo-morpholino moiety is optionally substituted by one or two C_{1-2} -alkyl groups, a compound of general formula

20



wherein

25 R_a , R_b and X are as defined in claim 1

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one of the groups R_c'' or R_d'' denotes a -C-D group as defined for R_c or R_d in claim 1 and

the other group R_c'' or R_d'' denotes an -A-B" group, where

A, C and D are as defined in claim 1 and

5 B" represents a group which is convertible by acylation into a group B', where B' represents one of the groups as defined for B in claim 1 which contains an imino or HNR_4 group substituted by an R_5CO , R_5-C_{1-4} -alkylene-CO, $(R_4NR_6)-C_{1-4}$ -alkylene-CO, R_6O-C_{1-4} -alkylene-CO, R_6S-C_{1-4} -alkylene-CO,
 10 R_6SO-C_{1-4} -alkylene-CO, $R_6SO_2-C_{1-4}$ -alkylene-CO or 2-oxo-morpholino- C_{1-4} -alkylene-CO group, where R_4 to R_6 are as defined in claim 1 and the 2-oxo-morpholino moiety is optionally substituted by one or two C_{1-2} -alkyl groups,
 is reacted with a compound of general formula

15 $HO-CO - W$, (VI)

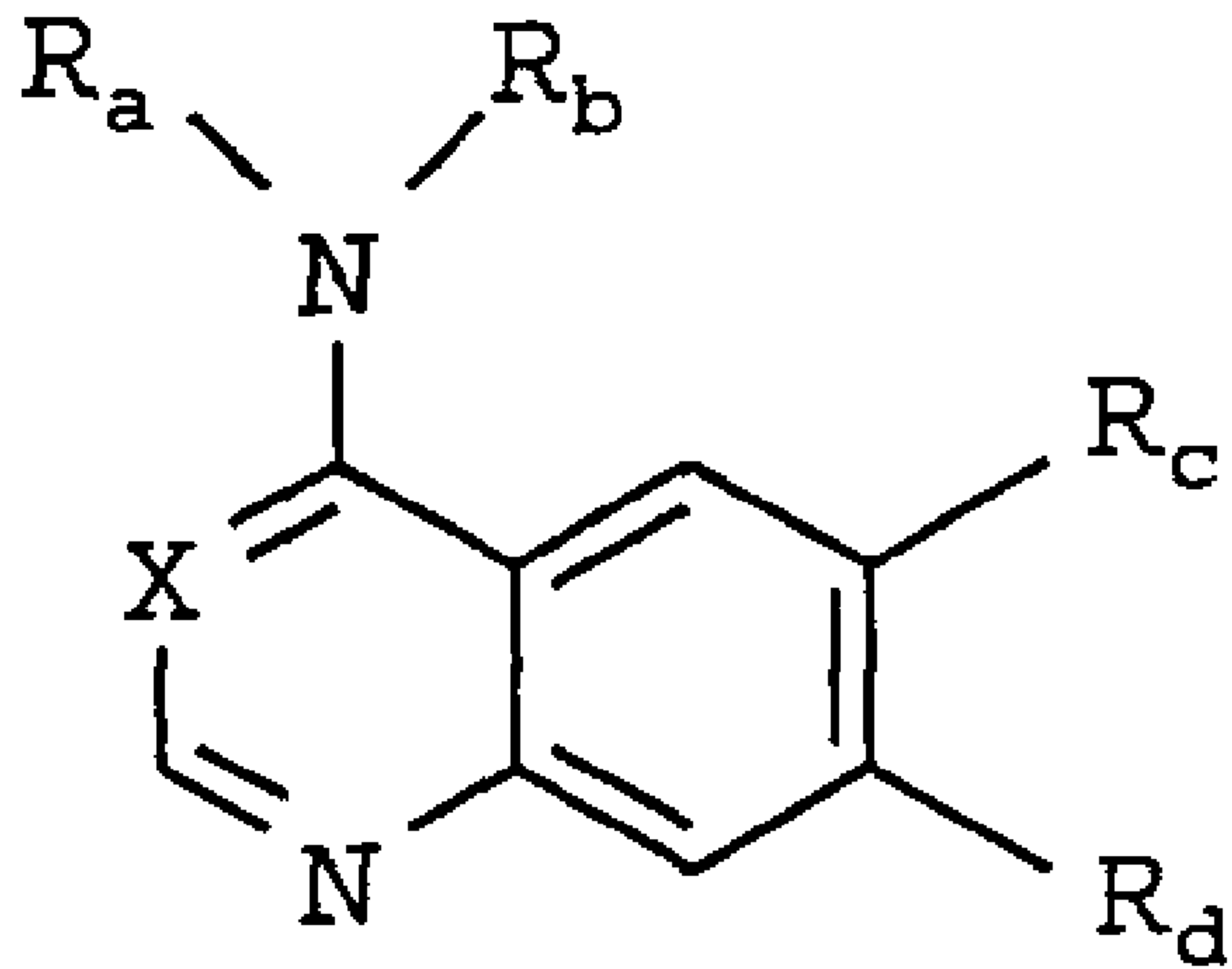
wherein

W represents the group R_5 or an R_5-C_{1-4} -alkyl, $(R_4NR_6)-C_{1-4}$ -alkyl, R_6O-C_{1-4} -alkyl, R_6S-C_{1-4} -alkyl, R_6SO-C_{1-4} -alkyl, $R_6SO_2-C_{1-4}$ -alkyl or 2-oxo-morpholino- C_{1-4} -alkyl
 20 group, wherein R_4 to R_6 are as defined in claim 1 and the 2-oxo-morpholino moiety is optionally substituted by one or two C_{1-2} -alkyl groups, and

optionally any protecting group used during the above reactions is cleaved again or

25 optionally a compound of general formula I thus obtained is resolved into its stereoisomers or

a compound of general formula I thus obtained is converted into a salt thereof.



, (I)