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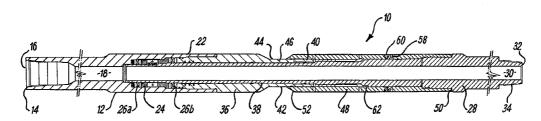
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(54) Title: DOWNHOLE SWIVEL SUB



(57) Abstract: A swivel sub for connection in a work string between a workstring and a downhole apparatus is disclosed. The sub has a first substantially cylindrical body, including a sleeve portion having one or more teeth and a second - substantially cylindrical body being partially located within the sleeve portion. The bodies are arranged to rotate relative to each other. A sliding sleeve, having one or more teeth arranged mutually engage with the first teeth is axially moveable between disengaged and engaged positions, in one embodiment by a pressure differential being created in the sub. Methods of running the tool are described, with particular application to setting and hanging of liners and screens. The invention also offers advantages for drilling applications.

Downhole Swivel Sub

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The present invention relates to downhole tools for use in the oil and gas industry and, in particular, to a swivel sub suitable for use when running delicate screens or liners into a wellbore, or in directional drilling applications.

Buring completion of a oil or gas well, sand control screens or liners are located in the wellbore. Typically

10 11 the screens and liners are lowered into the wellbore on a workstring, but there is often insufficient workstring 12 13 down weight available to the driller to put the screens into the well without rotating the string to break the 14 15 friction. Applying too much downhole weight can overcompress the pipe below, thereby causing damage. It is 16 17 advantageous to rotate the workstring attached to the 18 screens or liners when inserting in high angle/ERD 19 (extended reach drilling) or tortuous wells due to the 20 fact that the associated drag of the friction is reduced in the workstring, making it easier to observe and apply 21 22 the necessary measured down weight to aid getting sand

screens or liners to the planned depth. However, it is

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1 often not desirable to rotate the screens or liners

2 (perhaps with delicate accessories) for fear of damage.

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- 3 For example, if the screen or liner sticks, buckling can
- 4 occur as a result of the applied torque.

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- 6 In directional drilling applications, using downhole
- 7 drilling motors or rotary steerable tools it will often
- 8 be necessary to selectively engage or disengage the main
- 9 drill string with drill bit to allow rotation independent
- 10 of the main drill string at times, and rotation with the
- 11 drill string at others.

12

- 13 US 5,394,938 describes a gravel pack screen wherein a
- 14 fluid permeable base pipe has a screen jacket rotatably
- 15 mounted thereon, so that the base pipe or drill-pipe
- 16 string can be rotated without imparting torque to the
- . 17 screen jacket. Such an arrangement advantageously
 - 18 prevents torque being applied to the screen, but has the
 - 19 disadvantage that for certain applications it is useful
 - 20 to be able to selectively impart full rotation to the
 - 21 whole drill-pipe string, including the screens and
 - 22 liners. For instance, it may be desirable to have an
 - 23 ability to free a screen from a running tool by releasing
 - 24 the running tool from the screen and rotating the running
 - 25 tool, to prevent an unnecessary upward movement of the
 - 26 screen during deployment.

- 28 US 5,323,852 discloses an auger gravel pack screen
- 29 connected to a drill-pipe string which includes a torque
- 30 limiting device to limit the maximum torque exerted on
- 31 the screen. While this arrangement prevents damage to
- 32 the screen from the over application of torque, the
- 33 device does not provide any selective application of

3

1 torque, as may be required for the release of running

2 tools, etc.

3

4 US 6,244,345 describes a lockable swivel apparatus

- 5 located above the rotary table, which allows an operator
- 6 to selectively rotate the drill string while a wireline
- 7 can be manipulated below. One disadvantage of this
- 8 swivel apparatus is that in order to unlock or disengage
 - 9 the swivel, so that the parts can be relatively rotated,
 - 10 weight must be set down on the drill string. This would
 - 11 not be desirable in the use of sand screens or liners, as
 - 12 the act of setting down weight on the sand screen or
 - 13 liner may cause it to buckle and become damaged.

14

- 15 US 6,516,878 describes a tension swivel sub used for
- 16 cutting and removing sections of a wellbore casing. A
- 17 compression spring maintains a spear located below a
- 18 cutter into rotational engagement with the string, and
- 19 the spear is set against the casing below the cutter.
- 20 Tension is applied to overcome the compression spring and
- 21 disengage the spear from the string, so that the string
- 22 above the spear can be rotated. One disadvantage of
- 23 these tools is that they cannot be used on run in, as the
- 24 drill-pipe string below the sub must be held in place to
- 25 disengage the drill-pipe string and allow selective
- 26 rotation of the cutter above.

27

- 28 It is an object of the invention to provide a swivel sub
- 29 that overcomes at least one drawback or disadvantage of
- 30 prior art swivel subs.

- 32 It is an object of at least one embodiment the present
- 33 invention to provide a swivel sub which allows the

1 rotation of a drill-pipe string above the sub to be

- 2 selectively transmitted through the sub to downhole
- 3 apparatus, such as a screen, liner assembly, or drill bit
- 4 below.

5

- 6 It is a further object of at least one embodiment of the
- 7 present invention to provide a swivel sub wherein
- 8 relative rotation between the drill-pipe string above the
- 9 sub and downhole apparatus below the sub, such as a
- screen, liner assembly or drill bit, can be achieved 10
- 11 without compression or tension at the sub.

12

- It is a further object of at least one aspect of the 13
- 14 invention to provide a downhole swivel sub that meets the
- 15 objects above.

16

- 17 Additional aims and objects of the invention will become
- 18 apparent from the following description.

- 20 According to a first aspect of the present invention,
- there is provided a swivel sub for connection in a work 21
- string between a workstring and a downhole apparatus, the 22
- sub comprising a first substantially cylindrical body, 23
- 24 including a sleeve portion having one or more first teeth
- 25 arranged thereon; a second substantially cylindrical body
- 26 being partially located within the sleeve portion and the
- bodies being arranged to rotate relative to each other; a 27
- sliding sleeve, including one or more second teeth 28
- arranged thereon, to mutually engage with the first 29
- 30 teeth; the sliding sleeve being axially moveable between
- 31 a first position, wherein the first and second teeth are
- 32 disengaged and a second position, wherein the first and

5

second teeth are engaged; and means to engage the sliding 1 2 sleeve with the second cylindrical body. 3 4 The sliding sleeve may be operable to be engaged with the 5 second cylindrical body, or may be keyed with the second 6 cylindrical body. 7 Thus, with the sliding sleeve locked to the second body, 8 9 the sub may be arranged so that the teeth are locked in either the engaged or disengaged position. 10 11 12 Preferably, the sliding sleeve is moved by virtue of a 13 pressure differential in the sub. The pressure differential may be created by dropping a ball into a 14 15 ball seat of a downhole apparatus, such as a screen, 16 liner assembly, or drill bit located below the sub. 17 18 Alternatively, the sliding sleeve may be operated by a 19 hydraulic system. Optionally, the sliding sleeve may be 20 moved by a mechanical system. 21 . In a first embodiment, the first cylindrical body is a 22 top sub, including means for connecting the top sub to a 23 workstring. The second cylindrical body may be an inner 24 25 mandrel including means for connecting the inner mandrel, at a lower end, to a downhole apparatus. The downhole 26 27 apparatus may be apparatus for running or hanging a liner or screen. Alternatively, the downhole apparatus is 28 29 directional drilling apparatus. 30 31 Preferably, the first and second bodies include central

bores therethrough, such that the sub has a central bore

running axially therethrough. This arrangement allows

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1 wireline and other tools to be located through the sub,

- 2 and also allows for circulation fluids, etc., through the
- 3 sub and the drill-pipe string, if desired.

4

- 5 Preferably a bearing sleeve is located between the first
- 6 and second bodies to provide smooth rotation relative to
- 7 each other.

8

- 9 Preferably, the sub includes at least one shear pin which
- 10 connects the sliding sleeve to the second cylindrical
- 11 body.

12

- 13 More preferably, the sliding sleeve includes at least one
- 14 locking dog. In this way, an initial pressure
- 15 differential will cause the shear pin to shear and the
- 16 sliding sleeve will move, such that the first and second
- 17 teeth move axially with respect to each other. The
- 18 locking dog can then engage the sliding sleeve with the
- 19 second cylindrical body to lock the sub in either of the
- 20 first or second positions.

- 22 In a preferred embodiment, the sub is initially set in
- 23 the first position, wherein the sliding sleeve is held to
- 24 the second cylindrical body with the first and second
- 25 teeth disengaged. In this arrangement, the second
- 26 cylindrical body can rotate with respect to the first
- 27 cylindrical body. If the first cylindrical body is
- 28 connected to a drill-pipe string, this arrangement allows
- 29 the drill-pipe string to be rotated while apparatus
- 30 attached to the second cylindrical body will be held
- 31 stationary. By the application of differential pressure,
- 32 the shear pin may shear and the sliding sleeve will move
- 33 axially over the second body until the locking dog

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7 engages the sliding sleeve in a second position. 1 second position has the first and second teeth engaged, 2 and thus rotation of the drill-pipe string and the first 3 cylindrical body will cause the second cylindrical body 4 to rotate with the first cylindrical body. 5 6 7 Optionally, a drop ball seat may be located within the sub, in order to provide means for creating a pressure 8 9 differential in the sub. 10 11 Preferably, a spring is located between the first 12 cylindrical body and the sliding sleeve. In this way, 13 the sleeve can be biased toward the first or the second 14 position. 15 Advantageously, the sliding sleeve may incorporate an 16 17 index sleeve. In this way, a pin and groove arrangement 18 can allow the sliding sleeve to selectively rotate around 19 the second body, and move axially so that the sub can be 20 selectively engaged or disengaged any number of times. 21 According to a second aspect of the present invention, 22 there is provided a method of running a downhole 23 apparatus into a wellbore, the method comprising the 24 25 steps of: 26 locating a swivel sub between a workstring and 27 (a) 28 a downhole apparatus; 29 (b) running the workstring into the wellbore while 30 rotating the workstring; 31 (c) creating a pressure differential in the swivel

sub to switch the sub between a first position,

in which the workstring rotates relative to the

1	downhole apparatus and a second position in
2	which the workstring and at least a portion of
3	the downhole apparatus rotate together.
4	
5	The method may comprise the additional steps of rotating
6	the workstring with the swivel sub in the first position
7	such that the workstring rotates relative to the downhole
8	apparatus.
9	
10	The method may comprise the additional step of rotating
11	the workstring with the swivel sub in its second position
12	such that the workstring and at least a portion of the
13	downhole apparatus rotate together.
14	
15	The method may include the step of dropping a ball
16	through the workstring to land on a ball seat and create
17	the pressure differential.
18	
19	The method may further include the step of locking the
20	sub in the second position.
21	
22	The method may further include the step of creating a
23	further pressure differential to relocate the sub into
24	the first position and rotating the workstring relative
25	to the downhole apparatus.
26	
27	The downhole apparatus may comprise a running or setting
28	tool. Preferably, the portion which rotates with the
29	workstring is the running or setting tool.
30	
31	In one embodiment, the downhole apparatus comprises a
32	running or setting tool for a liner or screen.

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Alternatively, the downhole apparatus comprises 1 2 directional drilling equipment. 3 4 According to a third aspect of the invention, there is 5 provided a method of running a downhole apparatus into a 6 wellbore, the method comprising the steps of: 7 8 (a) locating a swivel sub between a workstring and 9 a downhole apparatus; 10 (d) running the workstring into the wellbore while 11 rotating the workstring; 12 (c) creating a pressure differential in the swivel 13 sub to switch the sub between a first position, in which the workstring rotates relative to the 14 15 downhole apparatus and a second position in which the workstring and at least a portion of 16 17 the downhole apparatus rotate together. 18 19 The method may comprise the additional step of rotating 20 the workstring with the swivel sub in the first position 21 such that the workstring rotates relative to the downhole 22 apparatus. 23 24 The method may comprise the additional step of rotating 25 the workstring with the swivel sub in its second position 26 such that the workstring and at least a portion of the 27 downhole apparatus rotate together. 28 29 The method may include the step of dropping a ball 30 through the drill-pipe string in order to create the 31 pressure differential. 32

1 Further, the method may include the step of creating a 2 further differential pressure to switch the sub back to the first position and rotating the drill-pipe string and 3 4 downhole apparatus together. 5 6 Preferably, the steps can be repeated any number of times, so that the sub may be cycled between the first 7 8 and second positions. 9 10 According to a fourth aspect of the invention there is provided a method of running downhole apparatus into a 11 wellbore, the method comprising the steps of: 12 13 14 (a) locating a swivel sub between a workstring and 15 the downhole apparatus; 16 (b) rotating the workstring with the swivel sub in 2:17 an engaged position, such that the workstring rotates with the downhole apparatus; 18 running the apparatus on the workstring into a 19 (c) 20 wellbore, while rotating the workstring and the 21 apparatus; 22 (d) creating a pressure differential in the swivel 23 sub, such that the sub switches to a disengaged 24 position, such that the workstring can be 25 rotated relative to the downhole apparatus. 26 27 The method may comprise the additional step of rotating 28 the workstring relative to the downhole apparatus. 29 30 The method may comprise the additional steps of creating 31 a further differential pressure to switch the sub back to 32 the engaged position, and; rotating the workstring and 33 downhole apparatus together.

11 1 2 According to a fifth aspect of the present invention, there is provided a swivel sub for connection in a work 3 string between a drill-pipe string and a screen or liner 4 assembly, the sub comprising a first substantially 5 6 cylindrical body, including a sleeve portion having one 7 or more first teeth arranged on a surface thereof; a second substantially cylindrical body being partially ~ 8· located within the sleeve portion and the bodies being 9 10 arranged to rotate relative to each other; a sliding sleeve, including one or more second teeth arranged on a 11 surface thereof, to mutually engage with the first teeth; 12 13 the sliding sleeve being axially moveable between a first 14 position, wherein the first and second teeth are 15 disengaged and a second position, wherein the first and 16 second teeth are engaged; and means to lock the sliding 17 sleeve to the second cylindrical body. 18 19 According to a sixth aspect of the invention there is provided a method of running a screen or liner into a 20 wellbore, the method comprising the steps: 21 22 23 (a) locating a swivel sub between a drill-pipe 24 string and a liner or screen assembly; 25 rotating the drill-pipe string with the swivel (b) 26 sub in a first position, such that the drill-27 pipe string rotates relative to the assembly; running the drill-pipe string into the wellbore 28 (c) 29 while rotating the drill-pipe string; 30 (d) creating a pressure differential in the swivel

sub to switch the sub into a second position,

portion of the assembly rotate together; and

such that the drill-pipe string and at least a

31

1	(e)	rotating the drill-pipe string and the portion
2		of the assembly.
3		
4	According	to a seventh aspect of the present invention,
5	there is	provided a method of running downhole apparatus
6	into a we	llbore, the method comprising:
7		
8	(a)	locating a swivel sub between a drill-pipe
9		string and the downhole apparatus;
10	(b)	rotating the drill-pipe string with the swivel
11		sub in a first position, such that the drill-
12		pipe string rotates with the downhole
. 13		apparatus;
14	(c)	running the apparatus on the drill-pipe string
15		into a wellbore, while rotating the drill-pipe
16		string and the apparatus;
17	(d)	creating a pressure differential in the swivel
18		sub, such that the sub switches to a second
19		position, such that the drill-pipe string can
20		be rotated relative to the downhole apparatus;
21		and
22	(e)	rotating the drill-pipe string relative to the
23		downhole apparatus.
24		
25	Preferre	d embodiments of the fifth to seventh aspects of
26	the inver	ntion may include features of the embodiments of
27	the first	t to fourth aspects of the invention.
28		
29	Embodime	nts of the present invention will now be
30	describe	d by way of example only, with reference to the
31	following	g drawings, of which:
32		•

13

Figure 1 is a cross-sectional view through a swivel sub 1 according to a first embodiment of the present invention, 2 in an unlocked configuration; 3 4 Figure 2 is a cross-sectional view through the sub of 5 6 Figure 1 in a second, locked configuration; 7 8 Figure 3 is a sectional view through the Line A-A of Figure 2; and 9 10 11 Figure 4 is a schematic view of a swivel sub according a 12 further embodiment of the present invention. 13 14 Reference is initially made to Figure 1 of the drawings, 15 which illustrates a swivel sub, generally indicated by 16 reference numeral 10, according to the first embodiment of the present invention. Sub 10 comprises a first 17 18 cylindrical body 12 having at an upper end 14, a box 19 section 16 for connecting the body 12 to a drill-pipe 20 string (not shown). The body 12 includes a bore 18 21 therethrough and at a lower end 20 there is provided a sleeve 22 extending from the body 12. Located within the 22 sleeve 22 is a bearing sleeve 24 which includes bearings 23 26a,b to provide a rotational coupling to anything placed 24 25 adjacent to the bearing sleeve 24. 26 Located within the bearing sleeve 24 and thus 27 rotationally coupled to it, is an inner mandrel 28. 28 Inner mandrel 28 is a cylindrical body having a central 29 30 bore 30 located therethrough. At an upper end 32, distal

to the bearing sleeve 24, is a pin section 34 for

connecting the sub to a downhole apparatus (not shown).

3233

1 Attached to the sleeve 22 is a locking sleeve 36 which

- 2 may form part thereof. The locking sleeve 36 abuts an
- 3 outer surface 38 of the mandrel 28. Locking sleeve 36 is

14

- 4 preferably screwed to the sleeve 22 and has at an upper
- 5 end 40 a narrowed portion 42 which has, on its outer
- 6 surface 44, six teeth 46a-f, as illustrated in Figure 3.

7

- 8 Located on the outer surface 38 of the mandrel 28 is a
- 9 sliding sleeve 48. The sliding sleeve 48 is arranged to
- 10 travel longitudinally on the inner mandrel 28. Its
- 11 passage is restricted by an abutment face 50 on the
- 12 mandrel 28 and by engagement with the teeth 46 on the
- 13 locking sleeve 36. At an upper end 52 of the sliding
- 14 sleeve, arranged on an inner surface 54 thereof, are
- 15 located six teeth 56a-f, as illustrated in Figure 3.
- 16 Teeth 46, 56 are sized so that they can engage with each
- 17 other when axially brought together.

18

- 19 Located around the sliding sleeve 48 are six shear pins
- 20 58. The shear pins 58 are equidistantly spaced around
- 21 the sleeve 48, passing through apertures in the sleeve 48
- 22 into the inner mandrel 28. Thus, the sliding sleeve 48
- 23 is fixed to the inner mandrel 28.

- 25 In a first configuration, as shown in Figure 1, the shear
- 26 pins 58 fix the sliding sleeve 48 to the mandrel 28. The
- 27 sliding sleeve 48 is located against the abutment face
- 28 50. The teeth 46, 56 are disengaged with the upper end 52
- 29 of sleeve 48 being clear of the teeth 46 on the locking
- 30 sleeve 36 though there is still provided a small overlap
- 31 to assist in positioning the sleeves on the sub 10. Also
- 32 located on the sleeve 48 is a locking dog 60. This is a

15

1 sprung pin which is biased towards the inner mandrel 28.

2 In this embodiment, the dog 60 is compressed.

3

4 Reference is now made to Figure 3 of the drawings, which

- 5 illustrates the sub 10 of Figure 1, in a second
- 6 configuration. In Figure 3, shear pins 58 have been
- 7 sheared and the sliding sleeve 48 has been moved up so
- 8 that the teeth 46, 56 are completely engaged. The
- 9 locking dog 60 is now located over a recess 62 on the
- 10 inner mandrel 28. The dog 60 expands to locate a pin
- 11 into the recess 62. With the pin located in the recess
- 12 62, the sliding sleeve 48 is prevented from movement.
- 13 The locking sleeve 36, through engagement with the
- 14 sliding sleeve 48, is now locked to the inner mandrel 28.

15

- 16 In use, sub 10 is connected to a drill-pipe string via
- 17 the box section 16. A liner or screen is attached via a
- 18 liner hanging tool or running tool onto the pin section
- 19 34 at the lower end 32 of the sub 10. The sliding sleeve
- 20 48 is arranged in the configuration shown in Figure 1,
- 21 that is the sleeve is pulled back against the abutment
- 22 face 50 and the shear pins 58 are mounted through the
- 23 sleeve 48 into the inner mandrel 28. In this
- 24 configuration the sub is unlocked and the teeth 46, 56
- 25 are clear of each other and disengaged. The inner
- 26 mandrel 28 is now only connected to the top sub 10 via
- 27 the bearing sleeve 24. In this way, the body 12 and the
- 28 mandrel 28 can rotate independently of each other.

- 30 When run in a wellbore, the drill-pipe string at the
- 31 upper end 14 of the sub 10 can be rotated, while the
- 32 liner connected to the inner mandrel 28 can remain
- 33 stationary. No torque will be imparted onto the liner,

as it is all borne by the bearing sleeve 24. Further 1

- 2 rotation of the drill-pipe string above the sub is
- 3 achieved without tension or compression on the sub. This
- 4 means that once the screen or liner is at total depth
- 5 (TD), the drill string can continue to be rotated during
- 6 circulation to aid in hole displacement, and cuttings or
- 7 debris removal without fear of imparting rotation or
- 8 torque below.

9

- If rotation of the liner hanger or setting tool is 10
- required, a differential pressure is induced within the 11
- 12 sub 10. This can be done by dropping a ball from the
- 13 surface of the wellbore through the bores 18 and 30 of
- 14 the sub, and into a ball seat. The ball seat may be
- 15 mounted in the inner mandrel 28 or, alternatively, it may
- 16 be located in the liner hanging tool or running tool
- _17 mounted on the pin 34 of the inner mandrel 28. On
- 18 passing a ball into the bore 30, fluid can be circulated
- 19 through the bore 30 to induce a pressure build up within
- 20 the sub 10, pressure outside the sub on the sliding
- 21 sleeve 48 will induce movement in the sleeve 48.
- 22 Sufficient force of the movement will break the shear
- pins 58, allowing the sleeve 48 to move. 23

- 25 Sleeve 48 will move towards the upper end 14 of the sub
- 26 10. As the sleeve 48 moves, the teeth 56 pass between
- 27 the teeth 46 on the locking sleeve 36. The engagement of
- 28 the teeth 46,56 causes the sleeves 36, 48 to couple until
- 29 the locking pin 60 reaches the recess 62, whereupon
- 30 movement of the sliding sleeve 48 is then prevented. In
- 31 this position, teeth 46, 56 are fully engaged and the
- sliding sleeve 48 is locked to the inner mandrel 28. 32
- 33 Torque now imparted from the drill-pipe string will cause

1 rotation of the body 12 and the locking sleeve 36. By

- 2 virtue of the engagement of the teeth 46,56, the sliding
- 3 sleeve 48 will be forced to rotate with the body 12. As
- 4 the sliding sleeve 48 is locked to the inner mandrel 28,
- 5 the inner mandrel will now also rotate with the body 12,
- 6 thus the entire sub 10 will rotate with the drill string.

7

- 8 This feature can be considered an emergency device that
- 9 can be used to help screen deployment running tools that
- 10 perhaps will not release easily. Having an ability to
- 11 rotate the running tools to free them from the running
- 12 assembly, may prevent the unnecessary upward movement of
- 13 the screens or liner once deployed. The lock-up feature
- 14 could also be necessary if hydraulically tools were
- 15 required to be released by their emergency release
- 16 features, i.e., through left-hand rotation, as is the
- 17 case for some liner hanger tools used for screen.
- 18 deployments.

19

- 20 In the embodiment shown, a predetermined differential
- 21 pressure at the sub of around 2,500psi is required to
- 22 disengage the sliding sleeve and cause movement into the
- 23 locked position. The differential pressure can be
- 24 achieved by pushing up against a ball on a shearable ball
- 25 seat. It could also be applied by running a retrievable
- 26 plug to a profile at the bottom of the sub 10. The
- 27 retrievable plug would be inserted through the bores 18
- 28 and 30 of the sub 10.

- 30 Reference is now made to Figure 4 of the drawings which
- 31 shows a swivel sub generally indicated by reference
- 32 numeral 110, according to a further embodiment of the
- 33 present invention. Like parts to those of the swivel sub

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- 1 10 shown in Figures 1 to 3, have been given the same
- 2 reference numeral with the addition of 100. The
- 3 embodiment in Figure 4 is similar to the swivel sub 10 of
- 4 Figures 1 to 3, but comprises two additional features.
- 5 The first of these is the incorporation of a spring 70
- 6 located between the sleeves 136 and 148. A first end 72
- 7 of spring 70 is located within a recess 74 in the upper
- 8 face 152 of the sliding sleeve 148. An opposing end 76
- 9 of the spring 70 is located in a recess 78 within a
- 10 portion 80 of a locking sleeve 136, behind the teeth 146.

11

- 12 In use, when the differential pressure increases
- 13 sufficiently to shear the shear pin 158, the sleeve 148
- 14 will move over the sleeve 136 for the teeth 146, 156 to
- 15 engage. As the sleeve 148 moves, the spring 70 is
- 16 compressed. As long as the differential pressure is
- 17 maintained, the sleeve 148 will remain over the teeth 146
- 18 and the sub 110 will rotate in its entirety. Release of
- 19 the differential pressure will cause the sleeve 148 to
- 20 drop so that it falls back to the abutment face 150. On
- 21 reaching the abutment face 150, the sub 110 is now
- 22 disengaged and the body 112 connected to the drill-pipe
- 23 string can be rotated relative to the inner mandrel 128.

24

- 25 It will be appreciate that merely by varying the
- 26 differential pressure across the sub 110, the sub 110 can
- 27 be moved from the engaged to disengaged position any
- 28 number of times. The sub 110 therefore has an advantage
- 29 over the sub 10, in that it can be used repeatedly.
- 30 However, the sub 10 has the advantage that it can be
- 31 locked in either position.

1 A further feature which may be added to the sub 110 is

- 2 the incorporation of an index sleeve 82. The index
- 3 sleeve 82 forms a portion of the inner mandrel 128 and
- 4 comprises a continuous groove 86 machined
- 5 circumferentially around the outer surface 138 of the
- 6 mandrel 128. Located on the inner surface 154 of the
- 7 sliding sleeve 148 is a pin 84. Although only one pin is
- 8 illustrated, it will be appreciated that a number of pins
- 9 may be used to increase the stability of the sub 110 and
- 10 distribute the loading on the sub 110 in use. Pin 84
- 11 locates in the groove 86. Groove 86 is a typical J-slot
- 12 arrangement which is circumferentially arranged around
- 13 the inner mandrel 128.

14

- 15 In use, the pin 84 is initially located in a first slot
- 16 and by varying the differential pressure on the sub 110
- and via the bias on the spring 70, the pin 84 is moved
- 18 around the groove 86. It can be appreciated that the pin
- 19 84 may be arranged on the sleeve 48, while the groove 86
- 20 is arranged on the inner mandrel 128. The arrangement of
- 21 the J-slots would then be repositioned accordingly.

22

- 23 The principal advantage of the present invention is that
- 24 it provides a swivel sub which allows a workstring to be
- 25 rotated above the sub, while a downhole apparatus, such
- 26 as a screen, liner assembly, or drill bit below the sub
- 27 is not affected by the rotation or torque.

28

- 29 A further advantage of the present invention is that it
- 30 provides a swivel sub, wherein the rotational coupling
- 31 can be selectively deployed so that, if necessary, the
- 32 torque can be imparted through the sub.

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1 A yet further advantage of the present invention is that

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- 2 it provides a swivel sub in which relative rotation
- 3 between the workstring above and downhole apparatus, such
- 4 as a screen, liner assembly, or drill bit below the sub,
- 5 can be achieved without compression or tension at the

6 sub.

7

- · 8 It will be appreciated that while the terms 'upper' and
 - 9 'lower together with 'top' and 'bottom' have been used
 - 10 within this specification, they are relative terms and
- 11 the sub could find equal application in deviated or
- 12 horizontal wellbores.

- 14 Various modifications may be made to the invention herein
- 15 described without departing from the scope thereof. For
- 16 instance, although the change in differential pressure
- 17 has been described by the action of a ball landing on a
- 18 shearable ball seat or by running of a retrievable plug
- 19 to a profile at the bottom of the sub, the movement of
- 20 the sliding sleeve can also be effected by the
- 21 application of hydraulics on the surface, or indeed by
- 22 other mechanical means. Additionally, the embodiments
- 23 described show a sub wherein the drill-pipe string can
- 24 rotate relative to apparatus connected at the base of the
- 25 sub during run-in, the sub could equally be set such that
- 26 the sub is locked to provide through rotation during run-
- 27 in, and then unlocked in a position in the wellbore.
- 28 This feature may be suitable for the operation of
- 29 hydraulic tools located at the base of the sub.

21

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1 2

A swivel sub for connection in a work string 3 1. between a workstring and a downhole apparatus, the 4 sub comprising a first substantially cylindrical 5 body, including a sleeve portion having one or more 6 first teeth arranged thereon; a second 7 substantially cylindrical body being partially 8 located within the sleeve portion and the bodies 9 being arranged to rotate relative to each other; a 10 sliding sleeve, including one or more second teeth 11 arranged thereon, to mutually engage with the first 12 teeth; the sliding sleeve being axially moveable 13 between a first position, wherein the first and 14 second teeth are disengaged and a second position, 15 wherein the first and second teeth are engaged; and 16 means to engage the sliding sleeve with the second 17 cylindrical body. 18

19

20 2. The swivel sub as claimed in Claim 1 wherein the sliding sleeve is operated by a hydraulic system.

22

23 3. The swivel sub as claimed in Claim 1 or Claim 2
24 wherein the sliding sleeve is moved by virtue of a
25 pressure differential in the sub.

26

27 4. The swivel sub as claimed in Claim 3 wherein the 28 pressure differential is created by dropping a ball 29 into a ball seat of a downhole apparatus located 30 below the sub.

31

32 5. The swivel sub as claimed in Claim 1 wherein the sliding sleeve is moved by a mechanical system.

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1		
2	6.	The swivel sub as claimed in any preceding Claim
3		wherein the first cylindrical body is a top sub,
4		including means for connecting the top sub to a
5		workstring.
6		
7	7.	The swivel sub as claimed in any preceding Claim
8		wherein second cylindrical body is an inner mandrel
9		including means for connecting the inner mandrel, at
10		a lower end, to a downhole apparatus.
11		
12	8.	The swivel sub as claimed in Claim 7 wherein the
13		downhole apparatus is apparatus for running or
14		hanging a liner or screen.
15		
16	9.	The swivel sub as claimed in Claim 7 wherein the
17		downhole apparatus is directional drilling
18		apparatus.
19		
20	10.	The swivel sub as claimed in any preceding Claim
21		wherein the first and second bodies include central
22		bores therethrough, such that the sub has a central
23		bore running axially therethrough.
24		
25	11.	The swivel sub as claimed in any preceding Claim
26		wherein a bearing sleeve is located between the
27		first and second bodies to provide smooth rotation
28		relative to each other.
29		
30	12.	The swivel sub as claimed in any preceding Claim
31		wherein the sub includes at least one shear pin
32		which connects the sliding sleeve to the second
33		cylindrical body.

1		
2	13.	The swivel sub as claimed in any preceding Claim
3		wherein the sliding sleeve includes at least one
4	٠	locking dog.
5		
6	14.	The swivel sub as claimed in Claim 13 wherein the
7		locking dog is adapted to engage the sliding sleeve
8		with the second cylindrical body to lock the sub in
9		either of the first or second positions.
10		
11	15.	The swivel sub as claimed in any preceding Claim
12		wherein the sub is initially set in the first
13		position, wherein the sliding sleeve is held to the
14		second cylindrical body with the first and second
15		teeth disengaged.
16		
17	16.	The swivel sub as claimed in any preceding Claim
18		wherein a drop ball seat is located within the sub,
19		in order to provide means for creating a pressure
20		differential in the sub.
21		
22	17.	The swivel sub as claimed in any preceding Claim
23		further comprising biasing means for biasing the
24		sliding sleeve toward the first or the second
25		position.
26		
27	18.	The swivel sub as claimed in Claim 17 wherein the
28		biasing means is a spring.
29		
30	19.	The swivel sub as claimed in any preceding Claim
31		wherein the sub incorporates an index sleeve.

1	20.	A method of running a downhole apparatus into a
2		wellbore, the method comprising the steps of:
3		
4		(a) locating a swivel sub between a workstring and
5		a downhole apparatus;
6		(b) running the workstring into the wellbore while
7		rotating the workstring;
8.	•	(c) creating a pressure differential in the swivel
9		sub to switch the sub between a first position,
10		in which the workstring rotates relative to the
11		downhole apparatus and a second position in
12		which the workstring and at least a portion of
13		the downhole apparatus rotate together.
14		
15	21.	The method as claimed in Claim 20 comprising the
16		additional step of rotating the workstring with the
17		swivel sub in the first position such that the
18		workstring rotates relative to the downhole
19		apparatus.
20		
21	22.	The method as claimed in Claim 20 or Claim 21
22		comprising the additional step of rotating the
23		workstring with the swivel sub in its second
24		position such that the workstring and at least a
25		portion of the downhole apparatus rotate together.
26		
27	23.	The method as claimed in any of Claims 20 to 22
28		comprising the additional step of dropping a ball
29		through the workstring to land on a ball seat and
30		create the pressure differential.

25

1	24.	The method as claimed in any of Claims 20 to 23,
2		further including the step of locking the sub in the
3		second position.
4		
5	25.	The method as claimed in any of Claims 20 to 24
6		wherein step (c) is repeated so that the sub is
7		cycled between the first and second positions.
8		
9	26.	The method as claimed in any of Claims 20 to 25
10		wherein the downhole apparatus comprises a running
11		or setting tool.
12		
13	27.	The method as claimed in Claim 26 wherein the
14		portion which rotates with the workstring is the
15		running or setting tool.
16		
17	28.	.The method as claimed in Claim 26 or Claim 27.
18		wherein the downhole apparatus comprises a running
19		or setting tool for a liner or screen.
20		
21	29.	The method as claimed in any of Claims 20 to 25
22		wherein the downhole apparatus comprises directional
23		drilling equipment.
24		
25	30.	A method of running a downhole apparatus into a
26		wellbore, the method comprising the steps of:
27		
28		(a) locating a swivel sub between a workstring and
29		a downhole apparatus;
30		(b) rotating the workstring with the swivel sub in
31		a first position, such that the workstring
32		rotates relative to the downhole apparatus;

1		(c) running the workstring into the wellbore while	
2		rotating the workstring;	
3		(d) creating a pressure differential in the swivel	
4		sub to switch the sub into a second position,	
5		such that the workstring and at least a portion	L
6		of the downhole apparatus rotate together.	
7		\cdot	
8	31.	The method as claimed in Claim 30 further including	
9		the step of rotating the workstring and the portion	
10		of the downhole apparatus.	
11			
12	32.	The method as claimed in Claim 30 or Claim 31	
13		further including the step of creating a further	
14		pressure differential to relocate the sub into the	
15		first position and rotating the workstring relative	
16		to the downhole apparatus.	
17.			
18	33.	A method of running downhole apparatus into a	
19		wellbore, the method comprising the steps of :	
20			
21		(a) locating a swivel sub between a workstring and	
22		the downhole apparatus;	
23		(b) rotating the workstring with the swivel sub in	
24		an engaged position, such that the workstring	
25		rotates with the downhole apparatus;	
26		(c) running the apparatus on the workstring into a	
27		wellbore, while rotating the workstring and the	е
28		apparatus;	
29		(d) creating a pressure differential in the swivel	
30		sub, such that the sub switches to a disengage	
31		position, such that the workstring can be	
32		rotated relative to the downhole apparatus.	
33			

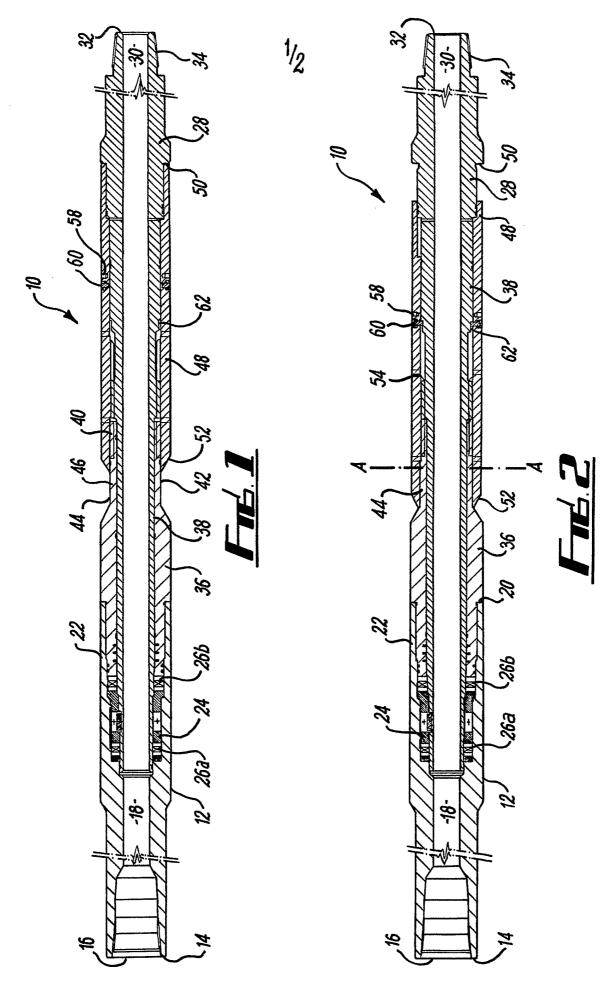
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1		
2	34.	The method as claimed in Claim 33 further comprising
3		the step of rotating the workstring relative to the
4		downhole apparatus.
5		
6	35.	The method as claimed in Claim 33 or Claim 34
7		further including the steps of creating a further
8	•••	differential pressure to switch the sub back to the
9		engaged position, and; rotating the workstring and
10		downhole apparatus together.
11		
12	36.	A swivel sub for connection in a work string between
13		a drill-pipe string and a screen or liner assembly,
14		the sub comprising a first substantially cylindrical
15		body, including a sleeve portion having one or more
16		first teeth arranged on a surface thereof; a second
17.		substantially cylindrical body being partially
18		located within the sleeve portion and the bodies
19		being arranged to rotate relative to each other; a
20		sliding sleeve, including one or more second teeth
21		arranged on a surface thereof, to mutually engage
22		with the first teeth; the sliding sleeve being
23		axially moveable between a first position, wherein
24		the first and second teeth are disengaged and a
25		second position, wherein the first and second teeth
26		are engaged; and means to lock the sliding sleeve to
27		the second cylindrical body.
28		
29	37.	A method of running a screen or liner into a
30		wellbore, the method comprising the steps:
31		
32		(a) locating a swivel sub between a drill-pipe

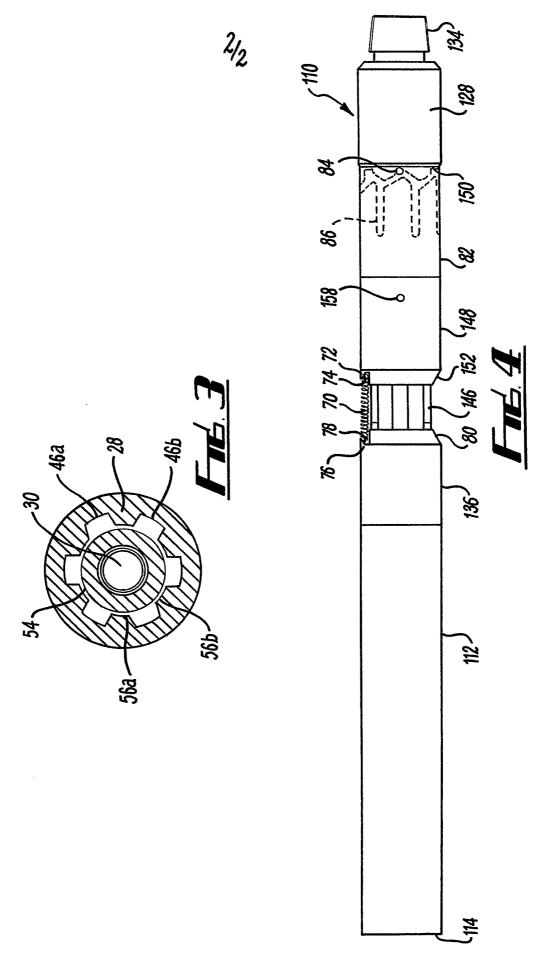
string and a liner or screen assembly;

28

1		(d)	rotating the drill-pipe string with the swivel
2			sub in a first position, such that the drill-
3			pipe string rotates relative to the assembly;
4		(c)	running the drill-pipe string into the wellbore
5			while rotating the drill-pipe string;
6		(d)	creating a pressure differential in the swivel
7			sub to switch the sub into a second position,
8		***	such that the drill-pipe string and at least a
9			portion of the assembly rotate together; and
10		(e)	rotating the drill-pipe string and the portion
11			of the assembly.
12			
13	38.	A me	thod of running downhole apparatus into a
14		well	bore, the method comprising:
15			
16		(a)	locating a swivel sub between a drill-pipe
17			string and the downhole apparatus;
18		(b)	rotating the drill-pipe string with the swivel
19			sub in a first position, such that the drill-
20			pipe string rotates with the downhole
21			apparatus;
22		(c)	running the apparatus on the drill-pipe string
23			into a wellbore, while rotating the drill-pipe
24			string and the apparatus;
25		(d)	creating a pressure differential in the swivel
26			sub, such that the sub switches to a second
27			position, such that the drill-pipe string can
28			be rotated relative to the downhole apparatus;
29			and
30		(e)	rotating the drill-pipe string relative to the
31			downhole apparatus.



SUBSTITUTE SHEET (RULE 26)



SUBSTITUTE SHEET (RULE 26)