

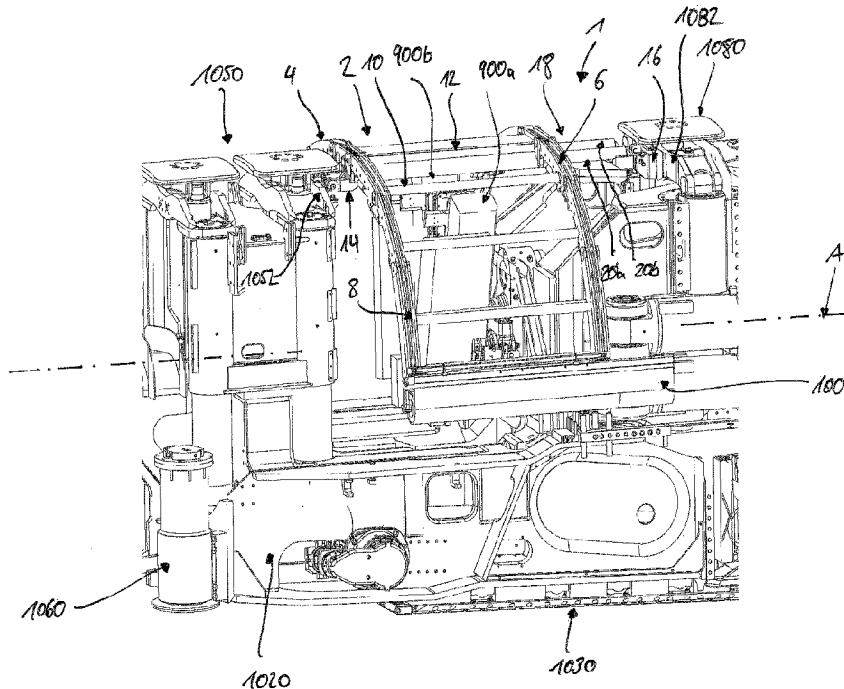


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(54) **Titre : DISPOSITIF DE MANIPULATION DE TREILLIS POUR EQUIPEMENT D'EXPLOITATION MINIERE OU DE CREUSEMENT DE TUNNELS**

(54) **Title: MESH HANDLING DEVICE FOR MINING OR TUNNELLING EQUIPMENT**



(57) **Abrégé/Abstract:**

The invention relates to a mesh handler (1) for a mining machine (1000), comprising a generally U-shaped frame (2) for receiving and positioning a mesh (100) against a roof (110) portion of an underground tunnel; the frame (2) comprising at least one generally U-shaped rail (4, 6); and guide means (8) for guiding the mesh (100) along the rail (4, 6) in a direction substantially perpendicular to a longitudinal direction (A) of the mining machine (1000). Moreover the invention relates to a mining machine (1000).

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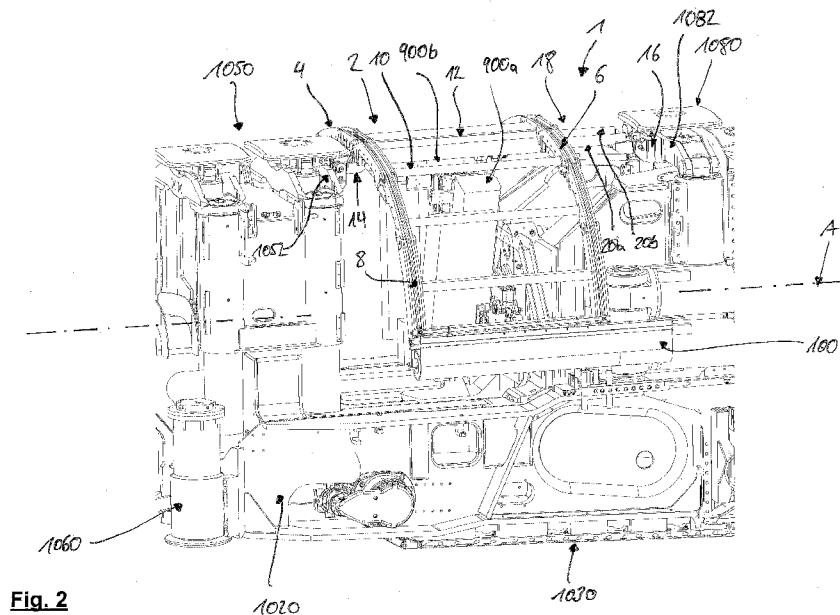
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(54) **Title:** MESH HANDLING DEVICE FOR MINING OR TUNNELLING EQUIPMENT**Fig. 2**

(57) **Abstract:** The invention relates to a mesh handler (1) for a mining machine (1000), comprising a generally U-shaped frame (2) for receiving and positioning a mesh (100) against a roof (110) portion of an underground tunnel; the frame (2) comprising at least one generally U-shaped rail (4, 6); and guide means (8) for guiding the mesh (100) along the rail (4, 6) in a direction substantially perpendicular to a longitudinal direction (A) of the mining machine (1000). Moreover the invention relates to a mining machine (1000).

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Mesh handling device for mining or tunnelling equipment

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Field of invention

The present invention relates to a mesh handler for a mining machine.

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Furthermore, the present invention relates to a mining machine for use in subterranean roadways, in particular suitable for creating tunnels or in subterranean roadways and the like.

25 Background art

A variety of different types of excavation machines have been developed for cutting drifts, tunnels, subterranean roadways and the like in which a rotatable head is mounted on an arm that is in turn movably mounted at a main frame so as to create a desired tunnel cross
30 sectional profile. WO2012/156841, WO 2012/156842, WO 2010/050872, WO 2012/156884, WO2011/093777, DE 20 2111 050 143 U1. All described apparatus for mill cutting of rock and minerals in which a rotating cutting head forced into contact with the

rock face as supported by a movable arm. In particular, WO 2012/156884 describes the cutting end of the machine in which the rotatable heads are capable of being raised and lowered vertically and deflecting in the lateral sideways direction by a small angle in an attempt to try enhance the cutting action.

5

WO 2014/090589 describes a machine for digging roadways tunnels and the like in which a plurality of cutting heads are movable to dig into the rock face via a pivoting arcuate cutting path. US 2003/0230925 describes a rock excavator having a cutter head mounting a plurality of annular disc cutters suitable to operate in an undercutting mode.

10

Further, different types of devices for the installation of rock bolts are known in the art. Such devices comprise a supporting structure carrying a bolting unit, wherein the bolting unit is configured for drilling a drill hole and moving a rock bolt into a rock face in order to secure the roof of a tunnel or subterranean roadway.

15

Since the devices for the installation of rock bolts often form part of a cutting apparatus suitable for creating tunnels and subterranean roadways, the bolting process must not lead to a delay of the generation of the tunnel. In order to accelerate the installation of the rock bolts, devices have been developed which are able to simultaneously drill two or more

20 installation holes into the rock face.

Typically, a mesh structure covering the rock face is used for additional protection against roof fall. Such a mesh typically is fixed by means of the bolts installed by the device for installation of rock bolts.

25

For placing the mesh against the roof, a so called mesh handler is used. US 2012/0213598 A1 discloses such a mesh handler. The system comprises a support frame, a lifting system and a feeding system. The support frame holds a plurality of mesh sheets which are fed by the feeding system in a longitudinal direction of the vehicle. The feeding system obtains at
30 least one sheet from the lifting system and feeds the sheet towards installation apparatus for installation on the mine roof. However, it is difficult to cover the whole roof of the mine, in particular when the roof is curved, with such a device.

A further mesh handling device which is able to apply a mesh to a curved roof is disclosed in US 8137033 B1. This device uses a flexible rolled and folded mesh which is pulled from a rearward end of the mining machine along with the machine direction to a forward end, defolded and placed by means of four arms which are flexible against the roof. Even
5 though this device is improved, in that a larger single mesh is used instead of a plurality of mesh sheets which must be separately placed in overlapping manner with the roof, even this device is still complicated, in particular it is complicated to place the mesh at the desired position and hold it safely, while bolting.

10 A further drawback is that the manipulator comprising the arms needs a certain amount of space and must be able to reach the whole profile section of the roof. Moreover, by means of these arms, the mesh can only be positioned step by step. This means that the manipulator starts unrolling the mesh and holds it against the roof. Now the manipulator needs to stay until bolting is finished in this bolting position and subsequently can be
15 advanced to the next position for the next bolting.

Further mesh handling devices are disclosed in RU 2522325, WO 2014/028924 A1, US 2008/0279627 A1, WO 02103162 A1, US 5816750 and GB 1244574. All these devices suffer from the above drawbacks.

20

Summary of the Invention

It is an objective of the present invention to provide a mesh handler for a mining machine allowing accelerated mesh placement and mesh handling, as well as simple and proper
25 placement of a mesh at the roof of a tunnel or a subterranean roadway. It is a further objective of the present invention to provide a mining machine which allows accelerated mesh placement and mesh handling, as well as simple and proper placement of a mesh at the roof of a tunnel or a subterranean roadway.

30 This objective is achieved by providing a mesh handler for a mining machine comprising a generally U-shaped frame for receiving and positioning a mesh against a roof portion of an underground tunnel. Such a roof portion will in many cases also be generally U-shaped.

The frame comprises at least one generally U-shaped rail. The mesh handler moreover comprises guide means for guiding the mesh along the rail in a direction substantially perpendicular to a longitudinal direction of the mining machine. The U-shaped frame, according to this invention, is used to push the mesh against the roof portion of the

5 underground tunnel. It shall be understood that U-shaped in this instance, as it is related to a roof portion having general U-shape or to the frame, does not necessarily mean that the frame is arc-shaped or formed as a partial circle. Much more, also an arrangement, in which the legs of the U are substantially rectangular to the U's back, is considered as U-shaped. Nevertheless, most roof portions of subterranean tunnels comprise a certain

10 curvature and are concavely formed. The frame which preferably provides the structure of the mesh handler comprises a generally U-shaped rail. This rail preferably extends substantially perpendicular to the longitudinal direction of the mining machine. The longitudinal direction of the mining machine in most cases will be substantially aligned with the longitudinal direction of the subterranean tunnel and therefore, the U-shaped rail

15 extends perpendicular to the longitudinal direction of the subterranean tunnel.

The mesh handler comprises guide means for guiding the mesh along the rail in a direction substantially perpendicular to a longitudinal direction of the mining machine and thus, in most cases, also perpendicular to a longitudinal direction of the underground tunnel.

20 According to the invention, the mesh therefore is guided and fed in a direction perpendicular to the longitudinal direction of the mining machine and preferably the tunnel and along a lateral or transverse direction of the underground tunnel. The mesh handler is adapted to handle a flexible mesh which preferably is rolled, and not for handling stiff mesh sheets. Thus, the mesh is guided from one side of the mining machine by means of

25 the guide means along the rail to the other side of the mining machine and positioned by means of the frame against the roof portion of the underground tunnel. The portion covered by the mesh is determined by the length and the width of the mesh while the width of the mesh is measured in the longitudinal direction of the underground tunnel. Using a wider mesh can therefore lead to a substantially increased coverage by one mesh and thus

30 accelerates the meshing of the roof, while a large width of the mesh might have certain drawbacks in respect of bolting.

In an advantageous embodiment of the mesh handler the guide means comprise at least one pull-out mechanism for pulling the mesh along the rails for arranging the mesh on the frame. Such a pull-out mechanism preferably is adapted to engage a mesh for pulling the mesh along the rail. The pull-out mechanism may be driven automatically by means of a motor or the like, or actuated manually by an operator. The pull-out mechanism preferably is adapted to pull a mesh generally perpendicular to a longitudinal direction of the mining machine.

According to a particular preferred embodiment, the mesh handler comprises at least two generally U-shaped rails, arranged substantially in parallel and fixed to each other. Having two rails which are arranged parallel to each other, is beneficial in view of supporting the mesh during both, while pulling out the mesh and arranging it on the frame and while holding the mesh and positioning the mesh against the roof portion of the underground tunnel. Preferably a distance between the two rails is chosen such that the distance is smaller than the width of the mesh to be positioned.

Preferably, the U-shaped rails are interconnected by means of rods, wherein the position of the rods relative to the rails is adjustable. In one example, four rods are used and in another example six rods are used. The number of rods depends on the bolting pattern and profile dimension. Thus, the specific number of rods is of minor importance. The position of the rods preferably is adjustable relative to each other. This is advantageous, when a bolting rig is arranged under the frame and thus needs to drill and bolt through the frame. Dependent on the position of the bolts, the position of the rods interconnecting the rails can be chosen.

In a further preferred embodiment the at least one U-shaped rail comprises at least one hinge so that a curvature of the U-shaped rail is adjustable to meet a profile of the roof portion of the underground tunnel. The roof portion of the underground tunnel may vary along the tunnel, or between different tunnels, when the mesh handler is used for different mining projects. When positioning the mesh against the roof portion, it is beneficial when the frame profile and thus the curvature of the at least one U-shaped rail meets a curvature of the roof portion as proper as possible. This helps to properly position the mesh and thus

to fix the mesh in a proper way against the roof portion so that safety of the underground tunnel is increased. Preferably, the at least one U-shaped rail comprises two hinges, three hinges, four hinges, five hinges, six hinges, seven hinges or eight hinges. Depending on the width of the roof profile of the underground tunnel, a different number of hinges may be preferred. In general, two to four hinges have been shown in practise to be sufficient for most application cases.

In an advantageous embodiment, the U-shaped rail comprises a fixed central portion and at least first and second arms pivotally hinged against the central portion. According to such an embodiment, the U-shaped rail comprises two hinges. The central portion is fixed with respect to a support, supporting the mesh handler on the mining machine or the like. On two axial ends of the fixed central portion, the first and the second arms are pivotally mounted. In an embodiment comprising two U-shaped rails, both rails are preferably formed substantially identical. In such an embodiment, also the second U-shaped rail comprises a fixed central portion and first and second arms pivotally hinged against the central portion. The frame in such an embodiment thus comprises wing-like extensions or flap-like extensions and the curvature of the U-shaped rails and the frame can be adjusted with respect to the profile of the roof portion of the underground tunnel. For example, the fixed central portion forms the back of the “U” of the U-shaped rail and the first and second arms each form a leg of the “U” of the U-shaped rails.

Preferably, the U-shaped rail comprises third and fourth arms, pivotally hinged against the first and second arms respectively. According to this embodiment, third and fourth arms are coupled to axial ends of the first and second arms which are each hinged against the fixed central portion. In this embodiment, the U-shaped rail comprises four hinges, first and second hinges between the central portion and the first and second arms, and third and fourth hinges between the first and second arms and the third and fourth arms respectively. It shall be understood that the number of arms is preferably chosen dependent on the desired cutting profile and may range from one to five arms or more on each side of the fixed central portion. Thus, also fifth and sixth, seventh and eighth as well as ninth and tenth arms are also preferred. Preferably, the U-shaped rail is formed such that the number of arms can be chosen by the operator. It is preferably, when each arm comprises a hinge

portion, such that the operator may connect an additional arm or additional arms to the arm or the fixed central portion. Due to such an embodiment, the U-shaped rail and thus the mesh handler is modular and can be adapted with respect to the specific cutting operation.

5 Moreover, it is preferred that the mesh handler comprises a drive for pivoting the first and second arms respectively. Such a drive in a first embodiment might be formed as a first and second piston drives or first a second spindle drives, which are supported at the central portion and act against the first and second arms respectively. The drive might also
10 comprise a first spindle drive and a second piston drive. In the same manner, when the U-shaped rail comprises also third and fourth arms, respective third and fourth piston drives which are supported at the first and the second arms and act against the third and fourth arms, may be provided in a preferred embodiment. It shall be noted, that for achieving the adjustability at least one arm must be adjustable, all others can be adjusted by a spindle or with cylinders. This, however, may result in a complex motion of the arms. Piston drives
15 are preferred, since they are a simple and robust way of pivoting the single arm segments of the U-shaped rail. Moreover, mining machines are provided with a hydraulic and/or pneumatic network for supplying different assemblies with pneumatic and/or hydraulic pressure. Such a network can also be used for supplying the piston drives of the mesh handler. The pistons might be provided with a pressure relief valve, such that when the
20 frame is pushed against the roof portion, for positioning the mesh against the roof portion, damaging of the mesh handler is prevented. When e.g. the curvature of the frame does not fit the curvature of the roof portion at a specific section of the underground tunnel, the arms might be forced to pivot, when the frame is pushed against the roof portion. In such a case, a pressure relief valve may open, thus allowing the arm segments to pivot and
25 damage to the mesh handler can be prevented.

In a further advantageous development of the present invention, at least one rail is formed to be extendable in its length direction. Such a rail is preferably formed of two segments which are assembled together and movable with respect to each other. They are assembled
30 to form a telescopic rail. Due to such an embodiment, it is possible to adjust a span of the frame in a transverse direction of the underground tunnel in a certain range.

In a further preferred development of the invention, the pull-out mechanism comprises a traction mechanism, having at least one traction means running along the rail. Preferably, each rail is provided with such a traction mechanism, thus, when two rails are provided, two traction means running along each rail are preferred. Preferably, the rail comprises a
5 respective groove, in which the traction means runs. The traction mechanism preferably comprises a drive for driving the traction means. With such traction mechanism, pulling out and positioning the mesh on the frame is greatly simplified.

Preferably, the traction means comprises a chain; alternatively, the traction means
10 comprises a belt. A belt, such as a rope, steel rope, tooth belt or the like is preferred. A chain has the advantage that it is simple to drive e.g. by means of a drive sprocket and can easily be driven to a determined position, since the pitch of the chain is known. According to a further preferred embodiment, a carrier is coupled to the traction means to carry a mesh when the traction means moves along the rail. The carrier is preferably formed such
15 that it is able to selectively couple and decouple a mesh to be positioned on the frame. A carrier may automatically grab a mesh, or may manually be brought into position by an operator. Preferably, the carrier is formed such that the carrier releases the mesh when the mesh is readily positioned on the frame.

20 When two U-shaped rails are provided, it is preferred that the carrier is formed as a bar, extending at least from rail to rail and having holding means for holding a mesh. Such a carrier can act as a clearing blade or clearing shield, clearing the frame from fragmented rock material lying on the frame. The bar, according to this embodiment, preferably has a length which is at least equal to the width of the mesh, preferably larger. This ensures that
25 the frame is cleared from all fragmented material, which might hinder the mesh pull-out.

According to a further preferred embodiment, the mesh handler comprises a sensor for determining a position of the carrier with respect to the frame. In specific applications it might be necessary to move the carrier to a specific position during a drilling and bolting
30 operation, or to move the carrier to a specific position for positioning a mesh in a specific manner. It might be necessary not to position each mesh at the same lateral position within the underground tunnel, but at specific points, e.g. at crossings or the like, it might become

necessary to position a mesh offset in a lateral position. Having a sensor for determining a position of the carrier with respect to the frame helps to ensure its operation. Such a sensor may be a rotary sensor coupled to a pulley or sprocket for the chain. Preferably, the sensor is calibrated when the carrier is in the starting position. Alternatively, the sensor is formed
5 as a magnetic sensor, sensing the carrier when it moves along the rail.

According to a further preferred embodiment, the mesh handler comprises a holding device for receiving a rolled mesh. Such a holding device may be formed as chute which can receive the rolled mesh. The holding device preferably is fixed against the frame, such that
10 the position of the holding device and the frame is fixed with respect to each other. The holding device may be coupled with an axial end of the U-shaped rail, thus with an axial end of the outermost arm. So the device may be formed such that the rolled mesh is placed therein manually by an operator or by means of an automatic feeding device. The holding device may be formed such that it can receive more than one rolled mesh.

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Moreover, it is preferred that the mesh handler comprises a lifting device for lifting the frame against the roof portion. Such a lifting device is preferably found as a pneumatic or hydraulic device, comprising pneumatic or hydraulic cylinders. The lifting device is preferably supported on the mining machine, preferably on a frame of the mining machine.

20

Preferably, the lifting device allows axial movement of the frame in a longitudinal direction of the mining machine for overlapping placement of the meshes. When the mining machine moves forward, and the next mesh shall be placed, it is preferred that the lifting device can adjust the frame in the longitudinal direction so that the meshes can be
25 placed properly. It is important that the meshes placed on the roof portion overlap each other to a certain degree, such that no gaps between meshes are present. However, it is also preferred that an overlapping portion between two meshes is not too large so that not too many drilling and bolting operations are necessary for the whole tunnel. This helps increasing efficiency of the meshing process. Alternatively, the axial movement is
30 provided by a separate axial moving means which is not necessarily integrated with the lifting device. Such an axial movement means may be formed as a pusher bar, a plunger, a spindle or the like.

According to a second aspect of the invention, the objective defined in the introductory portion is solved by a mining machine for use in subterranean roadways, in particular suitable for creating tunnels or in subterranean roadways and the like, comprising a drive
5 unit for moving the mining machine in a longitudinal direction and a mesh handler according to at least one of the beforehand described embodiments of a mesh handler according to the first aspect of the invention.

The longitudinal direction refers to the machine direction of the mining machine.

10 In a first preferred embodiment of the mining machine, the mining machine further comprises a cutting arm configured for a pivotal movement around at least one axis, a cutting head mounted to the cutting arm, the cutting head comprising at least one rotatable cutting element for detaching material from a rock face, and a device for the installation of rock bolts, wherein the mesh handler is arranged substantially above the device for the
15 installation of rock bolts. And the device for installation of rock bolts preferably comprises a support structure and first and second bolting units mounted to their support structure. Each of the bolting units is configured for moving a rock bolt into a rock face. The supporting structure is configured for rotatable moving the first and the second bolting units about a common axis of rotation. Several actuators are mounted to the supporting
20 structure and configured for additionally moving at least one of the first and second bolting units.

Since the first and second bolting units are mounted to the supporting structure that is configured for rotatable moving the first and second bolting units about a common axis of
25 rotation, the first and second bolting units can be roughly aligned to a desired orientation. The common axis of rotation of the first and second bolting units usually corresponds to or extends parallel to a horizontal central middle axis of the tunnel. In order to allow for a radial orientation of at least one of the first and second bolting units to the horizontal central middle axis of the tunnel, the first actuator can be used to adapt the orientation
30 and/or position of at least one of a first and second bolting units after the first and second bolting units have been rotated simultaneously about the common axis of rotation. This ensures radial placement of the bolts. The first and second bolting units can be rotated such

that bolts are fed to edges of the mesh to be placed and the mesh can be safely fixed against the roof portion.

Brief description of drawings

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A specific implementation of the present invention will now be described, by way of example only, and with reference to the accompanying drawings in which:

10 Figure 1 is a front perspective view of a mining machine, suitable for creating tunnels or subterranean roadways having a forward mounted cutting unit and a rearward control unit and a mesh handler according to the invention;

Figure 2 is a perspective detailed view of the portion of the mining machine of Figure 1 which comprises the mesh handler;

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Figure 3 is a side view of the section of figure 2 with the mesh handler in a first axial position;

Figure 4 is the side view of figure 3 with the mesh handler in a second axial position;

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Figure 5 is a perspective view of the section of the mining machine comprising the mesh handler with a mesh during a pull-out operation;

Figure 6 is a perspective view of the mesh handler only;

25

Figure 7 is a detailed view of a rolled mesh held in the holding device;

Figure 8 is a second view of the perspective of figure 7;

30 Figure 9 is a perspective view of holding device and a carrier engaging a mesh roll received in the holding device;

Figure 10 is a full cut through the mesh handler along the machine direction;

Figure 11 is a full cut through the mesh handler perpendicular to the machine direction;

- 5 Figure 12 is a rear-view of the mining machine of figure 1 within an underground tunnel and the mesh handler placed against the roof portion of the underground tunnel; and

Figure 13 is side view of the mining machine while placing a mesh against a roof portion of a tunnel.

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Detailed description of drawings

Referring to Figure 1, mining machine 1000 comprises a main frame 1020 mounting a plurality of cutting components configured to cut into a rock or a mineral face to create
15 tunnels or subterranean roadways.

Mining machine 1000 is configured specially for operation in undercutting mode in which a plurality of rotatable roller cutters 1270 may be forced into the rock to create a groove or a channel and then to be pivoted vertically upwards so as to overcome the reduced tensile
20 force immediately above the groove or a channel and to break the rock. Accordingly, the present mining machine is optimized for forward advancement into the rock or a mineral utilizing less force and energy typically required for a conventional compression type cutters that utilize cutting bits or peaks mounted at rotatable heads. However, the present invention is not limited to such mining machines, but can also be used for other mining
25 machines which advance in the rock or mineral for cutting a tunnel or subterranean roadway.

The main frame 1020 comprises lateral sides 3020 to be orientated towards the wall or the tunnel; an upward facing region 3000 to be orientated towards a roof of the tunnel; a
30 downward facing region 3010 orientated to be facing the floor of the tunnel; a forward facing end 3030, intended to be positioned facing the cutting face and a rearward facing end 3040 intended to be positioned facing away from the cutting face.

An undercarriage 1090 is mounted generally below main frame 1020 and in turn mounts a pair of crawler tracks 1030 driven by a hydraulic (or electric) motor to provide forward and rearward movement of the mining machine 1000 over the ground, when in a non-cutting mode. A pair of rear ground-engaging jacking legs 1060 is mounted at frame sides 3020 towards rearward end 3040 and is configured to extend and retract linearly relative to frame 1020. A frame 1020 further comprises a forward pair of jacking legs 1150 also mounted at each frame side 3020 and towards forward end 3030 and being configured to extend and retract to engage the floor tunnel. By actuating of legs 1060 and 1150, main frame 1020 and in particular tracks 1030 may be raised and lowered in the upward and downward direction so as to suspend tracks 1030 of the ground to position the mining machine 1000 in a cutting mode. A pair of roof engaging grippers 1050, 1080 project upwardly from main frame 1020 at frame rearward end 3040 and are extendable and retractable linearly in the upward and downward direction via control cylinders 1160. Grippers 1050, 1080 are therefore configured to be raised into contact with the tunnel roof and in extendable combination with jacking legs 1060, 1150 are configured to wedge the mining machine 1000 in a stationary position between the tunnel floor and roof when in the cutting mode.

A sledge 1040 is coupled to a linear hydraulic cylinder (not shown in Figure 1) such that by reciprocating extension and retraction of this cylinder, the sledge 1040 is configured to slide linearly between frame forward and rearward ends 3030, 3040.

A pair of hydraulically actuated bolting units 900a, 900b are mounted at main frame 1020 between sledge 1040 and roof gripping unit 1050, 1160, relative to a lengthwise direction of the mining machine 1000. Bolting units 900a, 900b are configured to secure a mesh 100 (see in particular figures 12 and 13) to the roof of the tunnel as the mining machine 1000 is advanced in a forward cutting direction. Above the pair of bolting units 900a, 900b, a mesh handler 1 is arranged. This mesh handler 1 will be described in more detail with reference to figures 2 to 13.

For a more detailed description of the mining machine 1000, reference is made to the (non-disclosed) application PCT/EP2015/072842.

In use, the mining machine 1000 is wedged between the tunnel floor and roof via jacking
5 legs 1060, 1150 and roof grippers 1050, 1080. The sledge 1040 may then be displaced in a
forward direction, relative to main frame 1020 to engage roller cutters 1270 onto the rock
face. Cutting heads 1280 are rotated (in figure 1 only one cutting head is shown) via
motors 1250 that create the initial groove or channel in the rock face at a lowermost
position. A first arm is then pivoted about its pivot axis via the respective motor to raise
10 roller cutters 1270 along a path to achieve a second stage under a cutting operation. A first
support holding the first cutting head may then be slewed in the lateral sideways direction
via pivoting about a vertical axis and combined with the raising and lowering rotation of
roller cutters 1270 it creates a depression or a pocket within the rock immediately forward
of the first cutting arm and the respective support. The second cutting arm and associated
15 cutting head and cutters 1270 are then actuated according to the operation of the first
cutting arm involving pivoting in both the vertical and horizontal planes. This sequential
dual pivoting movement of the second arm is independent of the initial dual pivoting
movement of the first cutting arm. A phasing and sequencing of the pivoting arms about
the pivot axis and supports about the vertical axis is controlled via a respective control unit.

20

When the maximum forward travel of sledge 1040 is achieved, jacking legs 1060, 1150 are
retracted to engage tracks 1030 onto the ground. The tracks 1030 are orientated to be
generally declined (at an angle of approximately 10° relative to the floor) such that when
ground contact is made, the roller cutters 1270 are raised vertically so as to clear the tunnel
25 floor. The mining machine 1000 may then be advanced forward via tracks 1030. Jacking
legs 1060, 1150 may then be actuated again to raise tracks 1030 off the grounds and
grippers 1050, 1080 move into contact with the tunnel roof to repeat the cutting cycle. The
forwardmost roof gripper 1080 is mounted above slat 1040 to stabilize the mining machine
1000, when sledge 1040 is advanced in the forward direction via linearly actuating
30 cylinders.

After each cutting operation, when the mining machine 1000 is moved forward, it is necessary to place a mesh at the tunnel roof and to fix this mesh via respective bolts. The bolts are implemented by means of the bolting units 900a, 900b after the mesh 100 has been placed by means of the mesh handler 1.

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The mesh handler 1, according to this present invention, is preferably arranged between the foremost gripper 1080 and the rearmost grippers 1050 above the bolting units 900a, 900b. However, it should be understood that in other mining machines, which may comprise a different structural design, the mesh handler 1 may be placed at a different position, nevertheless it is preferred to mount the mesh handler over a respective bolting unit.

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The mesh handler 1 comprises a generally U-shaped frame 2 for receiving and positioning a mesh 100 against a generally U-shaped roof 110 portion of an underground tunnel (see figure 12). The frame 2 comprises first and second generally U-shaped rails 4, 6. The frame 2 furthermore comprises a guide means 8 for guiding the mesh 100 along the rails 4, 6 in a direction substantially perpendicular to a longitudinal direction A of the mining machine 1000. The mesh 100 is substantially guided along each rail 4, 6, thus along the arc-shape defined by the U-shaped rails 4, 6.

15

20 The U-shaped rails 4, 6 are interconnected by means of rods 10 (in figure 2 only one rod 10 depicted with reference sign) which will be described later.

The mesh handler 1 comprises a central body portion 12 housing a drive (see figure 10, 11). The body portion 12 provides also a structural frame. The mesh handler 1 furthermore comprises two mounting supports 14, 16 by means of which the mesh handler 1 is mounted against respective portions of the mining machine 1000. In this embodiment (see figure 2) the mounting supports 14, 16 are fixed against bridges 1052, 1082 of the grippers 1050, 1080. Thus, when the grippers 1050, 1080 are raised, also the mesh handler 1 is raised. The body portion 12 also houses an axial displacement arrangement 18 for moving the frame 2 in an axial direction along the axis A. This can be seen in figures 3 and 4. The axial displacement arrangement 18 comprises two bars 20a, 20b, which connect the mounting supports 14, 16 with each other. On the bars 20a, 20b, the frame 2 with the rails

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4, 6 and the body portion 12 is slideable arranged. According to figure 3, the frame 2 is in a first axial position P1, in which the frame 2 is moved to the rearmost mounting support 14 close to the rearmost grippers 1050, and in figure 4, the frame 2 is shown in a second position P2, in which the frame 2 is moved to the foremost mounting support 16 at the foremost gripper 1080. This allows that the mesh 100 is being placed in different axial positions without moving the mining machine 1000. Therefore, accurate placement of the mesh 100 is feasible.

When a desired axial position is found (see figure 5), e.g. a position P3 which does not need to be one of the extreme positions P1, P2 as shown in figures 3 and 4, but may also be an intermediate position P3 as shown in figure 5, the mesh 100 can be placed on the frame 2. In figure 5, an intermediate position is shown and the mesh is partially guided along the rails 4, 6. Deployment of the mesh 100 and guiding the mesh 100 along the rails 4, 6 will be described later in particular with respect to figure 7 and 11.

In figure 6 a perspective view of the mesh handler 1 is shown. Again, the mesh handler 1 comprises a frame 2, first and second rails 4, 6, as well as a body portion 12. Via the two bars 20a, 20b, the frame 2 is mounted to the mounting supports 14, 16. The mounting supports 14, 16 comprise a lifting device 22 comprising hydraulic cylinders 24 for lifting the bars 20a, 20b and thus the frame 2.

Each rail comprises a fixed central portion 30a, 30b connected to the body portion 12. The central portions 30a, 30b comprise ring guides 32 (only 2 shown in figure 6) for guiding the central portions 30a, 30b along the bars 20a, 20b.

Against the central portions 30a, 30b, first and second arms 34a, 34b, 36a, 36b are connected via first hinges 38a, 38b and second hinges 39a, 39b, respectively. In some applications it might be sufficient to only have the first arms 34a, 34b and the second arms 36a, 36b; however in the present application as shown in figure 6, additional arms are provided.

In this exemplary embodiment, a third arm 40a, 40b is connected to the first arm 34a, 34b via a third hinge 41a, 41b. Respectively, a fourth arm 42a, 42b is connected to the third arm 36a, 36b via a respective fourth hinge 43a, 43b. Moreover, a fifth arm 44a, 44b is connected via a fifth hinge 45a, 45b to the third arm 40a, 40b. Respectively, a sixth arm
5 46a, 46b is connected to the fourth arm 42a, 42b via a sixth hinge 47a.

Each arm 34a, 34b, 36a, 36b, 40a, 40b, 42a, 42b, 44a, 44b, 46a, 46b is connected with its respective counterpart of the first and second rails 4, 6, respectively via a rod 10. Each rod 10 comprises at its axial ends respective fixing plates 11 which can be screwed against the
10 respective arm. At the arms, a plurality of screw-threaded bolts 48 (in figure 6 only 2 depicted with a reference sign) are provided, such that the position of the rods 10 can be adjusted. The rods 10 provide a certain degree of stiffness to the frame 2 and also support the mesh 100 laying on them.

15 Now, turning to figure 11, the drive for pivoting the arms 34a, 34b, 36a, 36b, 40a, 40b, 42a, 42b, 44a, 44b, 46a, 46b will be described.

In Figure 11, a cut through the second rail 6 is shown, viewed in a direction away from the first rail 4. The second rail 6 is formed as described before and comprises a fixed central
20 portion 30b, first and second arms 34b, 36b, third and fourth arms 40b, 42b and fifth and sixth arms 44b, 46b. Rail 6 is provided with a drive 50 for pivoting the arms 34b, 36b, 40b, 42b, 44b, 46b. The drive 50 comprises a first drive spindle 52 for mechanical adjustment and be as flexible as possible, which is supported at the central portion 30b and a portion of the first arm 34b and a second pneumatic drive cylinder 54, supported between the central
25 portion 30b and a portion of the second arm 36b. When extending the spindle 52 and the cylinder 54, the first and second arms 34b, 36b are pivoted upwardly with respect to figure 11, and downwardly when the spindle 52 and/or the cylinder 54 is retracted, respectively. Moreover, angle adjustment means 56, 58 are provided between the first arm 34b and third arm 40b, as well as between the second arm 36b and the fourth arm 42b. These angle
30 adjustment means 56, 58 comprise a screw-threaded bolt and a respective housing, such that the angular relationship between the first and third arms 34b, 40b as well as the second end fourth arm 36b, 42b can be adjusted.

Similarly, angle adjustment means 60, 62 are provided between the third and fifth arms 40b, 44b as well as between the fourth and sixth arms 42b, 46b. They are similar to the angle adjustment means 56, 58 or the spindle 52 and cylinder 54.

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As can be seen in figure 11, the fifth arm 44b is provided with a holding device 70, holding a rolled mesh 100. This holding device 70 can best be seen in figures 7 to 9. The holding device 70 comprises a support bar 72, being received in respective clamping openings 74a, 74b at axial ends of the fifth arms 44a, 44b. It shall be understood, when a lower number of
10 arms is used, the respective clamping openings 74a, 74b can be provided at e.g. the third arm 40b, or also the second arm 36b for instance.

At both axial ends of the support bar 72, respective holding fingers 76a, 76b are fixed. These holding fingers 76a, 76b comprise an engagement section 78a, 78b for engaging the
15 rolled mesh 100 in such a manner that it is turnable about its axis M (see figure 8). The holding fingers 76a, 76b are formed such that an operator can easily remove an empty roll and place a new rolled mesh 100 within the holding device 70.

A free end 101 of the mesh 100 is received clamping bar 80 which itself is pivotally fixed
20 against bar 82. Together the clamping bar 80 and the bar 82 form a carrier 81 which is part of a pull-out mechanism 84.

The guide means 8 comprise the pull-out mechanism 84. Besides the bar 82, the pull-out mechanism 84 comprises traction means 85a, 85b which are formed as chains. The chains
25 85a, 85b run in respective grooves 86a, 86b, formed along the rails 4, 6. Within the rails 4, 6, a drive sprocket 87a, 87b is provided and a plurality of pulleys 88a, 88b, 88c, 88d (see figure 11). The sprocket 87a, 87b are mounted on a common drive shaft 89 which is driven by means of a motor 90 (see figure 10). Motor 90 is housed within the housing 12. The bar 82 is connected in a fixed manner to the chains 85a, 85b, thus drivable by means of the
30 chains 85a, 85b along the rails 4, 6 from one end to the other end. As for example, shown in figure 5, bar 82 is moved to an intermediate position and the mesh 100 is partially pulled out. The drive sprocket 87b is provided with a sensor 92 sensing the revolutions of

sprocket 87b, such that when the pitch of the chains 85a, 85b is known, also the position of the bar 82 along the rails 4, 6 is known.

Since the chains 85a, 85b are not elastic, however, the curvature of the bars 4, 6 may vary
5 due to the drive 50, the sixth arm 46a, 46b is formed as an extendable arm. This can best be seen in figure 11. Arm 46b comprises first and second portions 94a, 94b and a mechanical tensioning spindle 95 acting on both portions 94a, 94b. The arm portions 94a, 94b are telescopic to each other, thus a length of the arms 46b is adjustable. It shall be understood that the sixth arm 46a of the first rail 4 is formed in the same manner. This
10 helps keeping the chains 85a, 85b under tension, even if the curvature of the rails 4, 6 varies. It helps also do have the same mesh length on both sides. Shown in Fig. 12, with this variation it is possible to reach the mesh with the last bolts.

Moreover, also the fifth arms 44a, 44b may be formed in such a telescopic manner and
15 comprise mechanical tensioning spindle 96 (see figure 10). Nevertheless, it is not essential that both, the fifth and the sixth arms 44a, 44b, 46a, 46b are formed in a telescopic manner.

When a mesh 100 shall be applied to a roof portion 110 of the underground tunnel (see figure 12), first a rolled mesh 100 is fixed to the holding device 70 by means of the fingers
20 76a, 76b. A free end portion 101 is fixed to the clamping bar 80 in a manual manner, in that an operator wedges the end portion 101 into the clamping bar 80. Now, the motor 90 is switched on and bar 82 is moved along the rails 4, 6 by means of the chains 85a, 85b which are driven by the drive sprockets 87a, 87b. While moving along the rails 4, 6, the bar 82 guides the mesh along the rails 4, 6, at the same time clears the rails 4, 6 off
25 fragmented rock materials lying on the rails 4, 6. The bar 82 is thus formed as a shield. When the bar 82 has moved from its initial position (see figures 7, 8 und 11 for example) to the end position in which the bar 82 is substantially at the position of pulley 88a, the frame 2 will be raised by means of the lifting device 22 and positioned in an axial way by means of the axial displacement arrangement 18. It is important that the meshes 100 are
30 placed in an overlapping manner, such that an overlapping portion 102 is formed (see figure 13). According to figure 13, the first mesh 100 on the left hand side has already been placed and fixed to the roof 110 and currently, the second, subsequent, mesh 100 on the

right hand side is placed and will be fixed by bolting in the next step. An overlapping portion 102 is provided such that no gaps are present between two meshes 100. It is also important that bolts are implemented in this overlapping portion 102, such that the meshes 100 are commonly fixed.

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Figure 12 illustrates the bolting implementation. The frame 2 has already been raised against the roof portion 110 of the tunnel, such that the mesh 100 is positioned against this roof portion 110. Now, the bolting rigs 900a, 900b will be activated and bolts will be implemented according to a predetermined bolting pattern 104, indicated by the lines 105
10 (only one line indicated with reference sign in figure 12) above the roof portion 110 in figure 12. It shall be understood that not one bolt is being implemented for every line 105, but that also a subgroup of the lines 105 forms a bolting pattern 104.

When the bolting operation is finished, the frame 2 can be lowered again, such that it is not
15 in contact with the roof portion 110 of the tunnel. Subsequently, the bar 82 can be moved backwards again to the initial position (see figures 7 and 8). The empty mesh roll is detached from the holding device 70, a new roll is placed in the holding device 70 and again a free end portion 101 is clamped in the clamping bar 80. Now the next mesh can be set.

20

List of Reference Signs

A	longitudinal axis
M	axis
P1	first axial position
P2	second position
P3	position
1	mesh handler
2	U-shaped frame
4, 6	U-shaped rails
8	guide means
10	rods
11	fixing plates
12	central body portion
14, 16	two mounting connector supports
18	axial displacement arrangement
20a, 20b	two bars
22	lifting device
24	hydraulic cylinders
30a, 30b	fixed central portion
32	ring guides
34a, 34b	first arms
36a, 36b	second arms
38a, 38b	first hinges
39a, 39b	second hinges
40a, 40b	third arm
41a, 41b	third hinge
42a, 42b	fourth arm
43a, 43b	fourth hinge
44a, 44b	fifth arm
45a, 45b	fifth hinge
46a, 46b	sixth arm
47a	sixth hinge

48	screw-threaded bolts
50	drive
52	drive spindle
54	drive cylinder
56, 58	angle adjustment means
60, 62	angle adjustment means
70	holding device
72	support bar
74a, 74b	clamping openings
76a, 76b	holding fingers
78a, 78b	engagement sections
80	clamping bar
81	carrier
82	bar
84	pull-out mechanism
85a, 85b	chains
86a, 86b	grooves
87a, 87b	drive sprocket
88a, 88b, 88c, 88d	pulleys
89	common drive shaft
90	drive motor
92	sensor
94a, 94b	first and second portions of arm
95, 96	mechanical tensioning spindle
100	mesh
101	free end of mesh
102	overlapping portion
104	bolting pattern
105	lines indicating bolting pattern
110	U-shaped roof
900a, 900b	bolting units
1000	mining machine
1020	main frame

1030	pair of crawler tracks
1040	sledge
1050,	roof gripping unit
1052, 1082	bridges
1060	pair of rear ground-engaging jacking legs
1080	roof gripping unit
1090	undercarriage
1150	forward pair of jacking legs
1160	control cylinders
1250	motors
1270	rotatable roller cutters
1280	cutting heads
3000	upward facing region
3010	downward facing region
3020	lateral sides
3030	forward facing end
3040	rearward facing end

CLAIMS:

1. A mesh handler for a mining machine, comprising:

a generally U-shaped frame for receiving and positioning a mesh against a roof portion of an underground tunnel;

5 the frame comprising at least two generally U-shaped rails arranged substantially in parallel and fixed to each other; and characterized by guide means for guiding the mesh along the rails in a direction substantially perpendicular to a longitudinal direction of the mining machine,

10 wherein the guide means comprise at least one pull-out mechanism for pulling the mesh along the rails for arranging the mesh on the frame.

2. The mesh handler according to claim 1, wherein the U-shaped rails are interconnected by means of rods, wherein the position of the rods relative to the rails is adjustable.

3. The mesh handler according to claim 1 or claim 2, wherein each one U-shaped rail comprises at least one hinge so that a curvature of the U-shaped rails is adjustable to meet a
15 profile of the roof portion of the underground tunnel.

4. The mesh handler according to any one of claims 1 to 3, wherein each U-shaped rail comprises a fixed central portion and at least first and second arms pivotally hinged against the central portion.

5. The mesh handler according to claim 4, wherein each U-shaped rail comprises third
20 and fourth arms pivotally hinged against the first and second arms respectively.

6. The mesh handler according to claim 4 or 5, comprising a drive for pivoting the first and second arms respectively.

7. The mesh handler according to any one of claims 1 to 6, wherein each rail is formed to be extendable in its length direction.

8. The mesh handler according to any one of claims 1 to 7, wherein the pull-out mechanism comprises a traction mechanism having at least one traction means running along the rails.
9. The mesh handler according to claim 8, wherein the traction means comprises a
5 chain.
10. The mesh handler according to claim 8 or claim 9, wherein a carrier is coupled to the traction means to carry a mesh when the traction means moves along the rails.
11. The mesh handler according to claim 1 or claim 10, wherein the carrier is formed as a bar extending at least rail-to-rail and having holding means for holding a mesh.
- 10 12. The mesh handler according to claim 10, comprising a sensor for determining a position of the carrier with respect to the frame.
13. The mesh handler according to any one of claims 1 to 12, comprising a holding device for receiving a rolled mesh.
14. The mesh handler according to any one of claims 1 to 13, comprising a lifting device
15 for lifting the frame against the roof portion.
15. The mesh handler according to claim 14, wherein the lifting device allows axial movement of the frame in a longitudinal direction of the mining machine for overlapping placement of the meshes.
16. A mining machine for use in subterranean roadways, suitable for creating tunnels or
20 in subterranean roadways and the like, comprising:
 - a drive unit for moving the mining machine in a longitudinal direction; and
 - a mesh handler according to any one of claims 1 to 15.
17. The mining machine according to claim 16, further comprising:
 - a cutting arm configured for pivotal movement around at least one axis,

- a cutting head mounted to the cutting arm, the cutting head comprising at least one rotatable cutting element for detaching material from a rock face, and a device for the installation of rock bolts,

wherein the mesh handler is arranged substantially above the device for the installation of rock bolts.

5

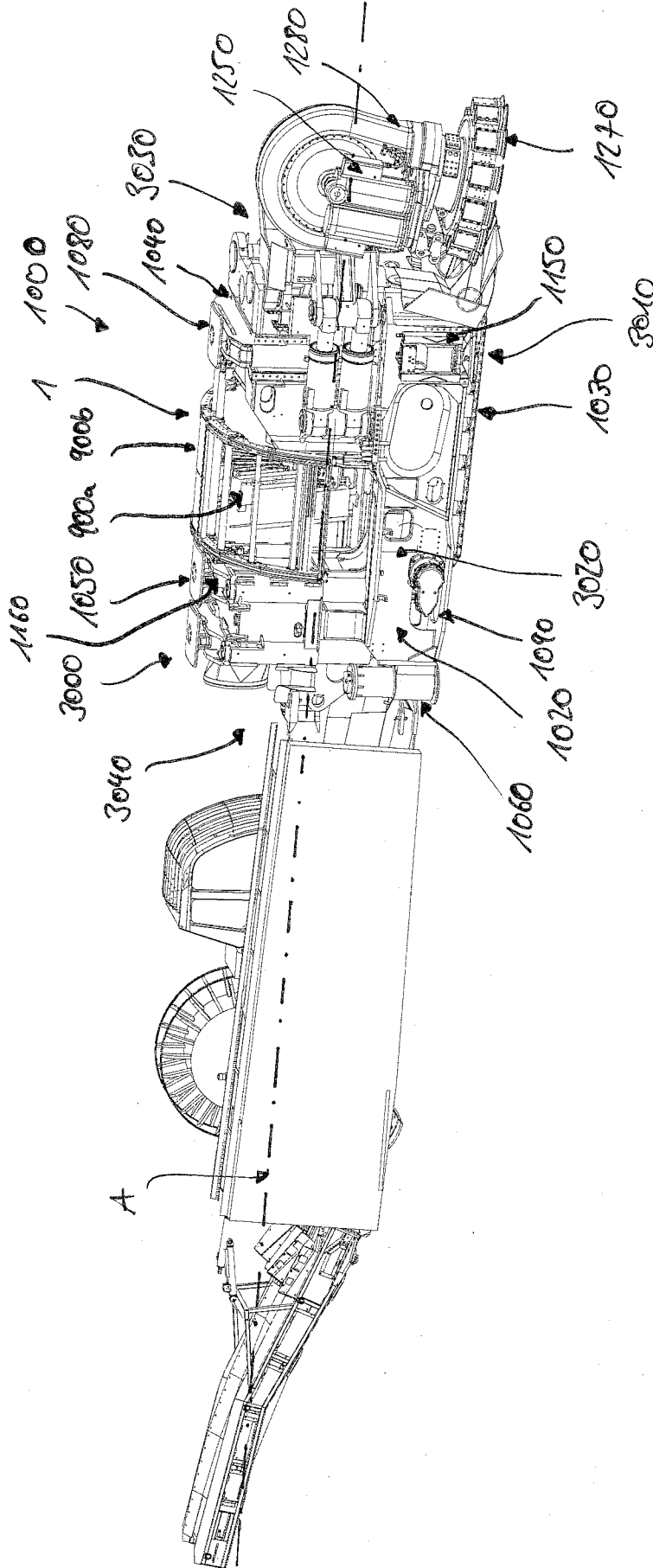


Fig. 1

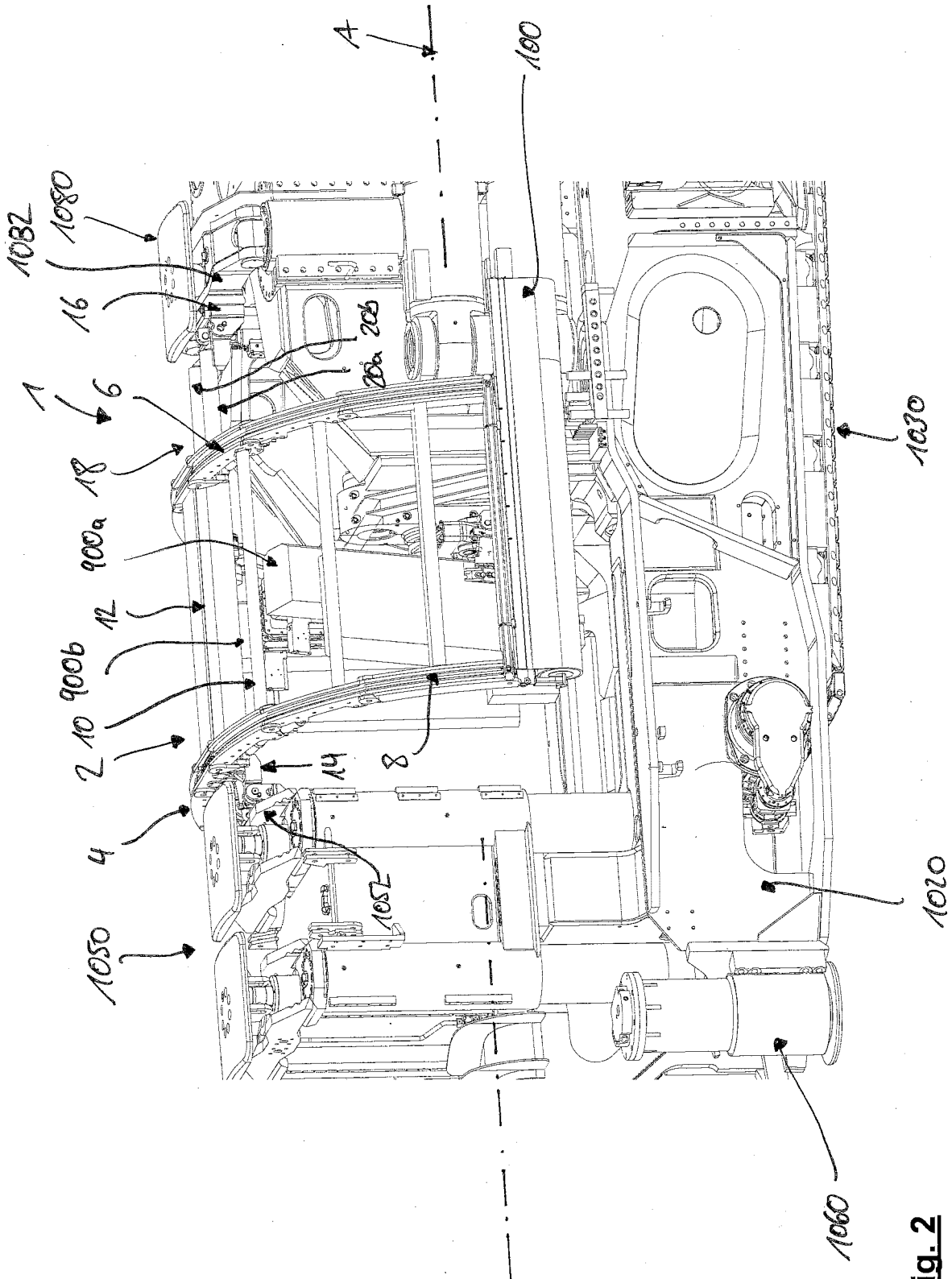


Fig. 2

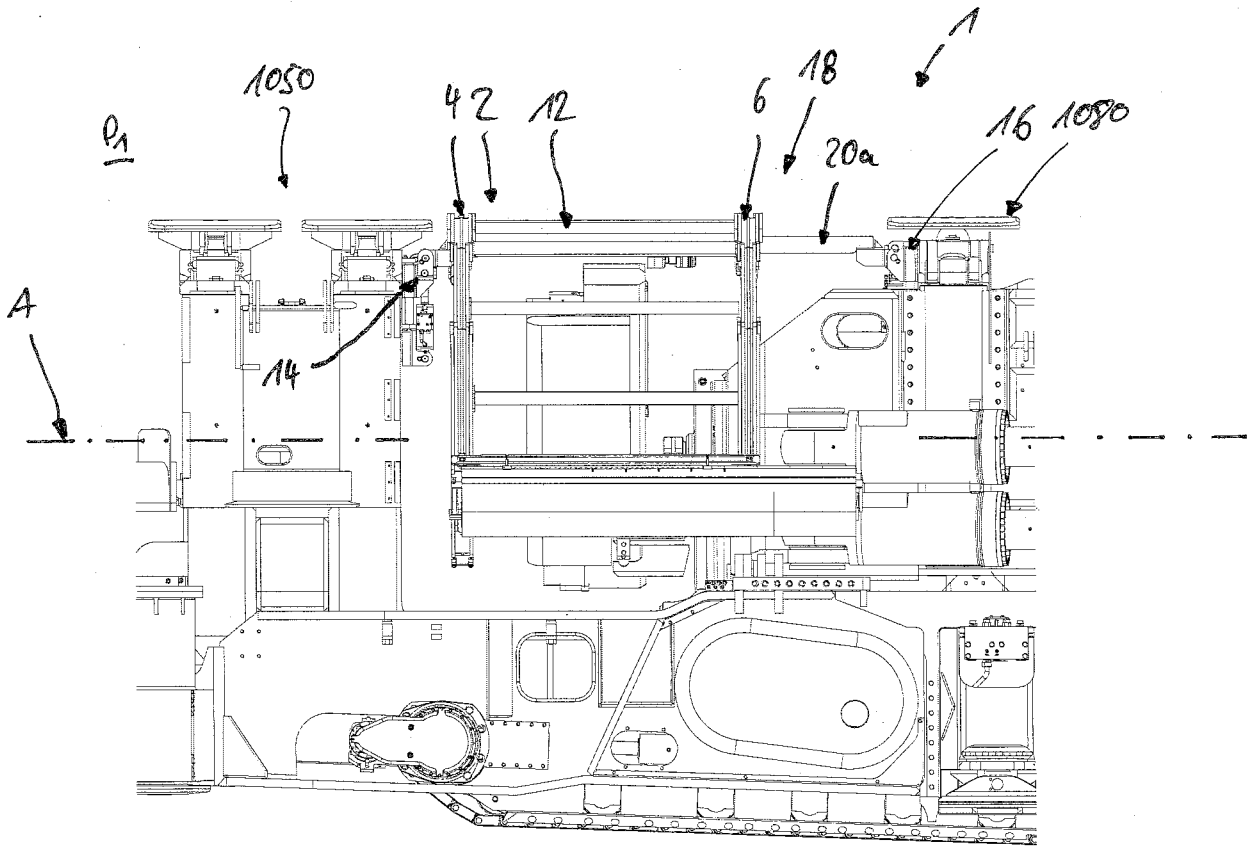


Fig. 3

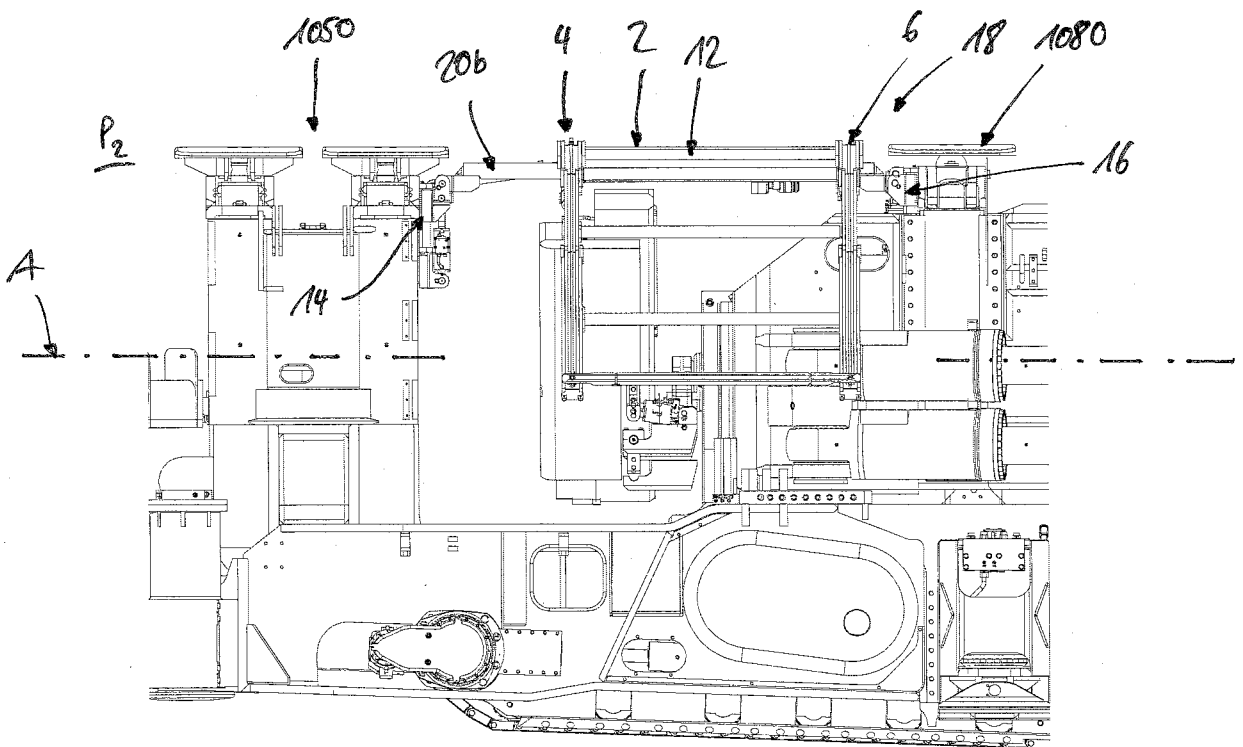


Fig. 4

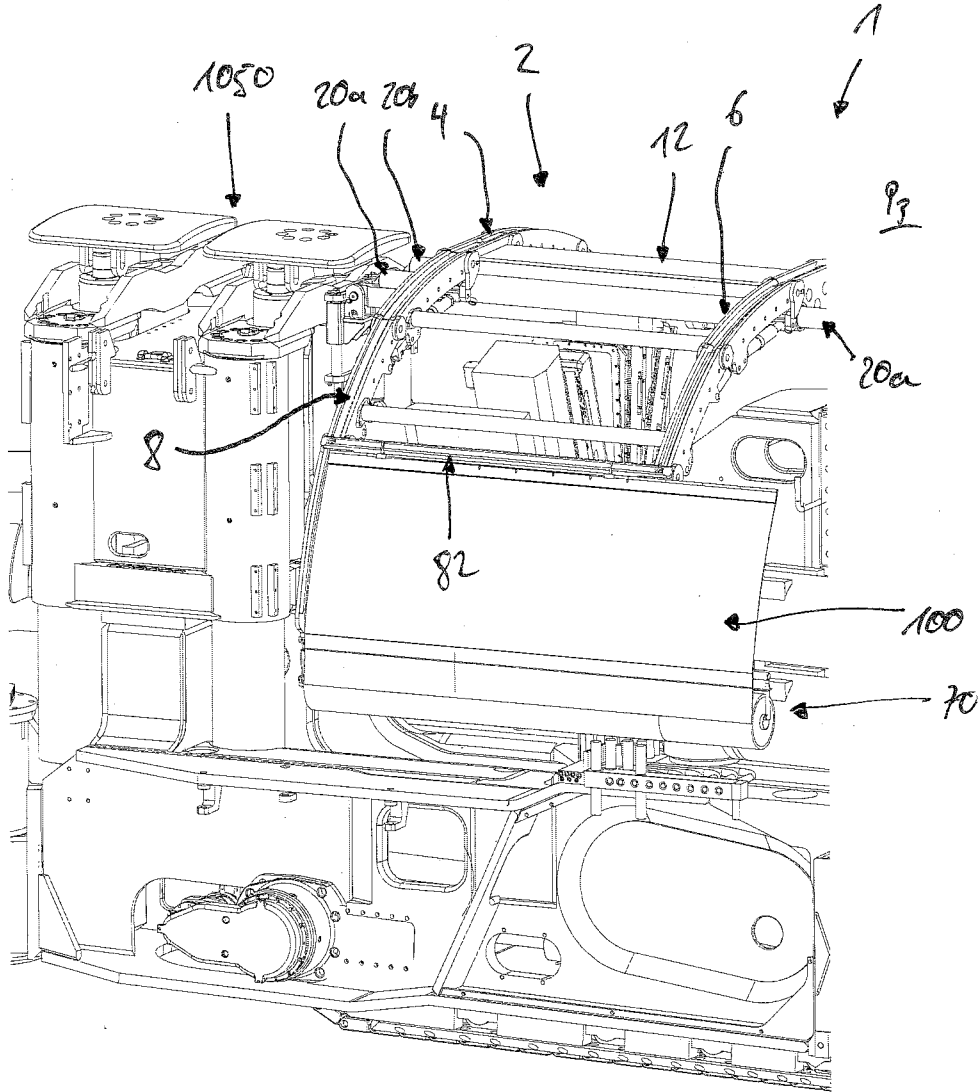


Fig. 5

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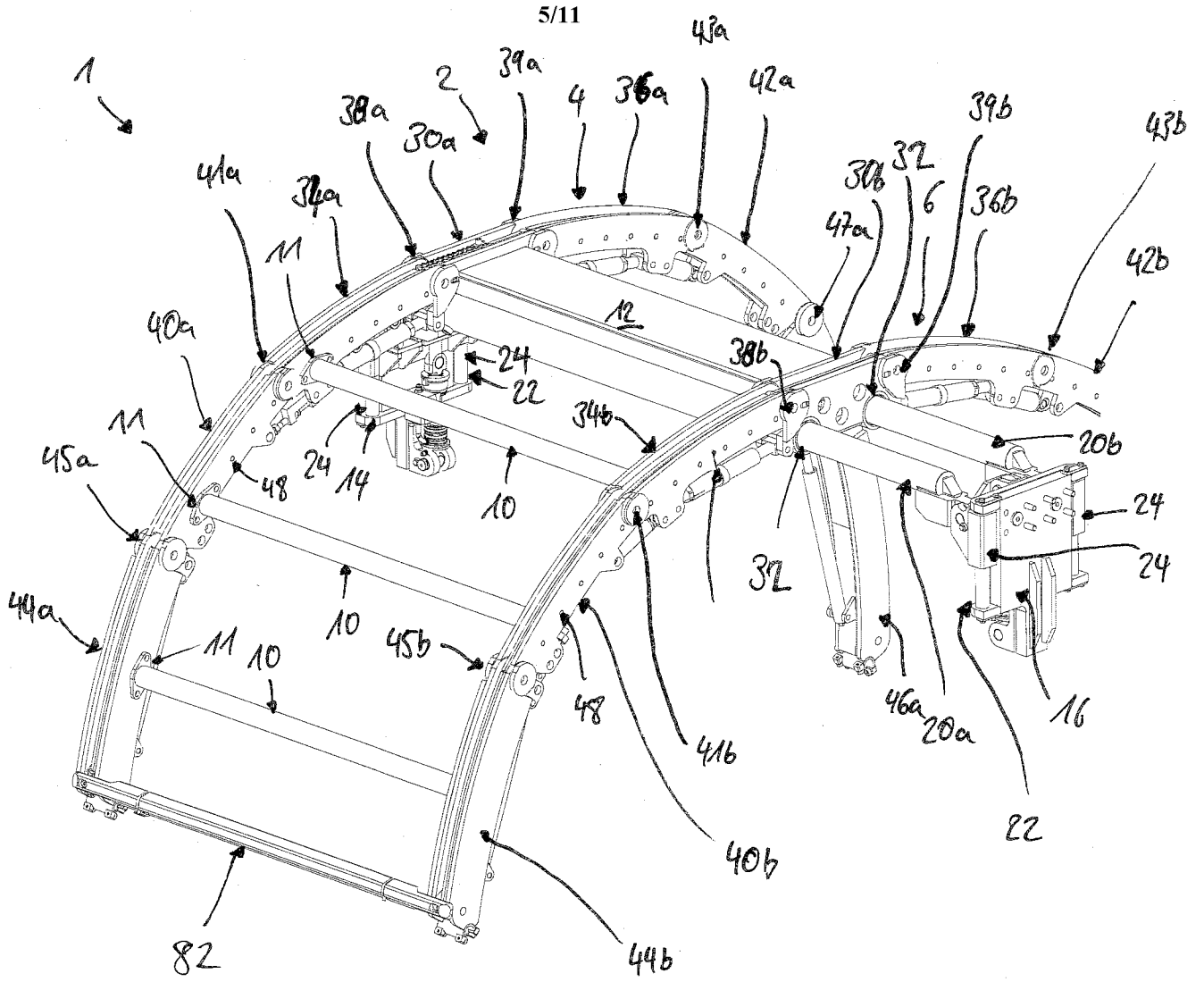


Fig. 6

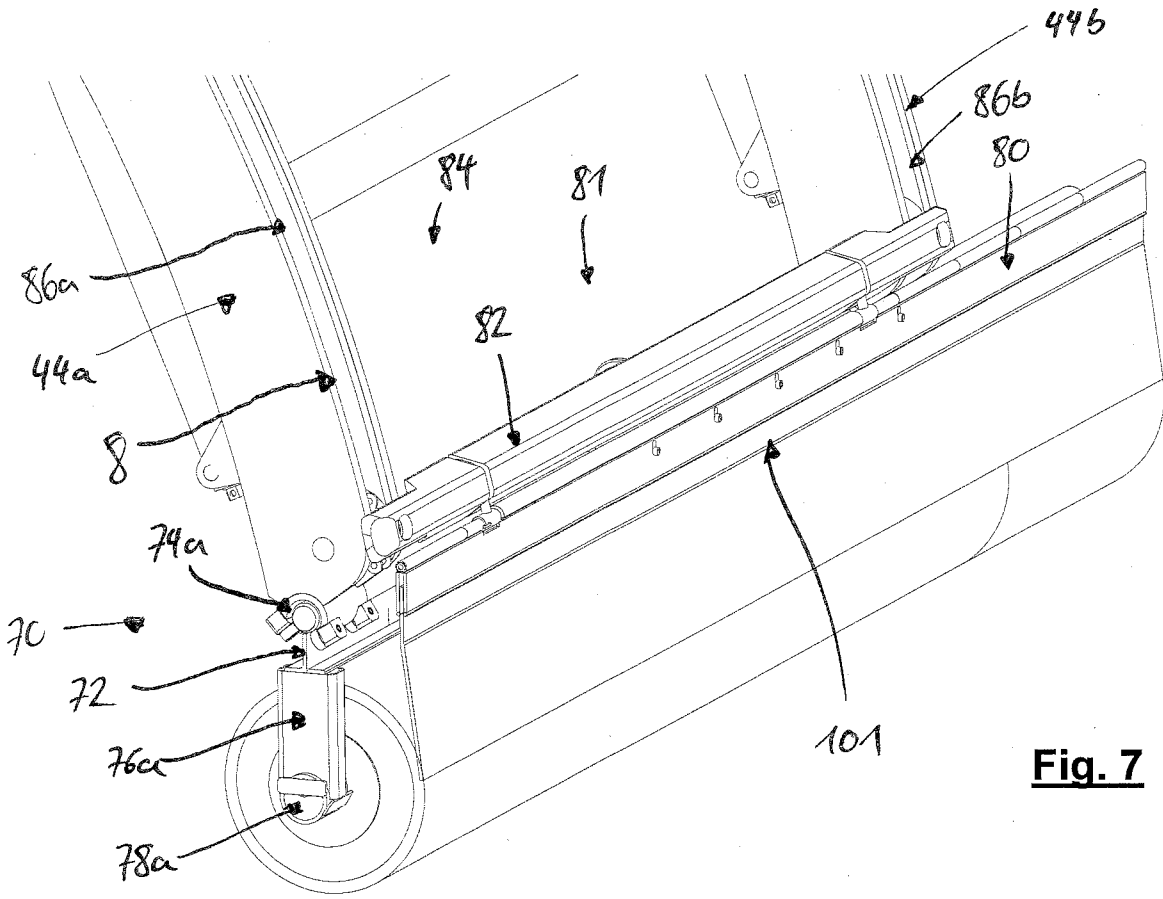


Fig. 7

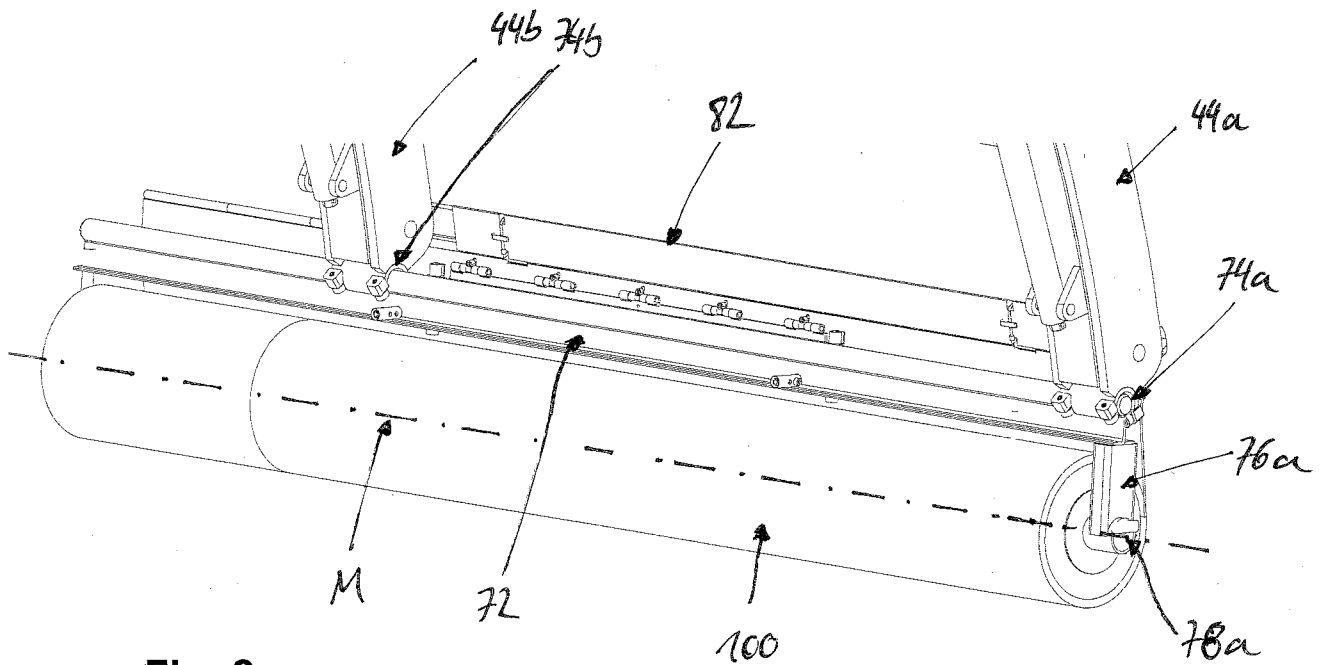


Fig. 8

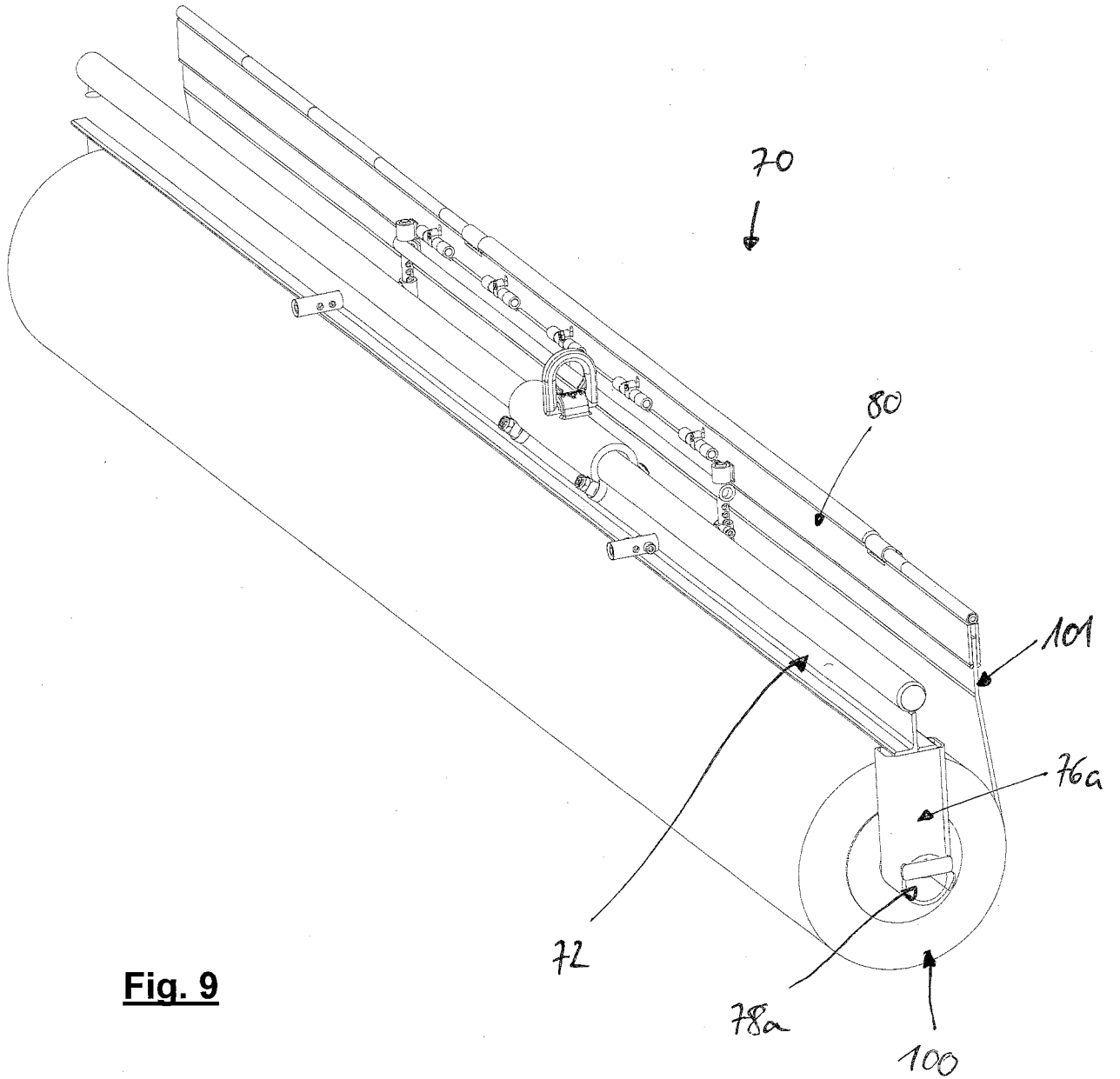


Fig. 9

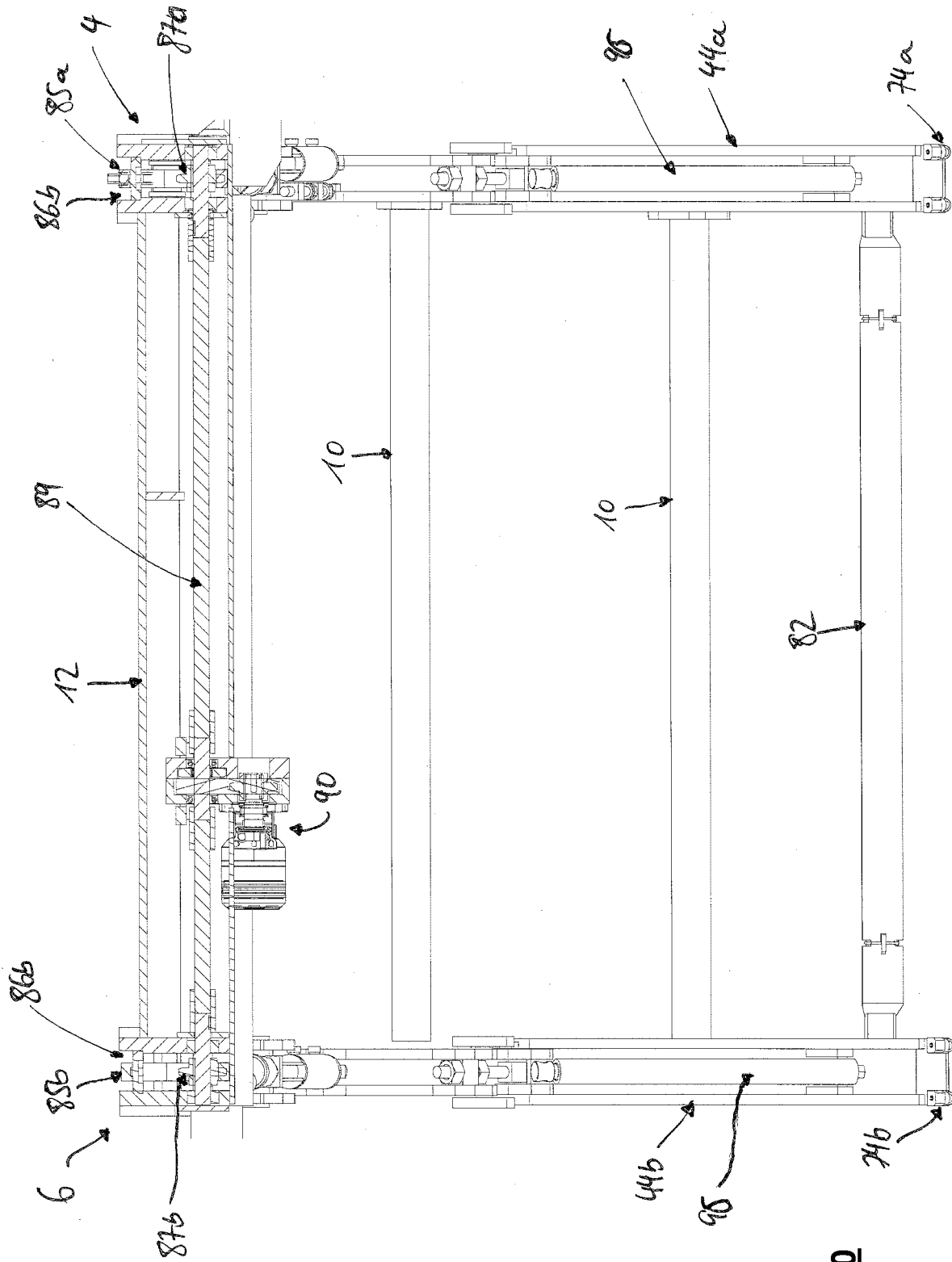


Fig. 10

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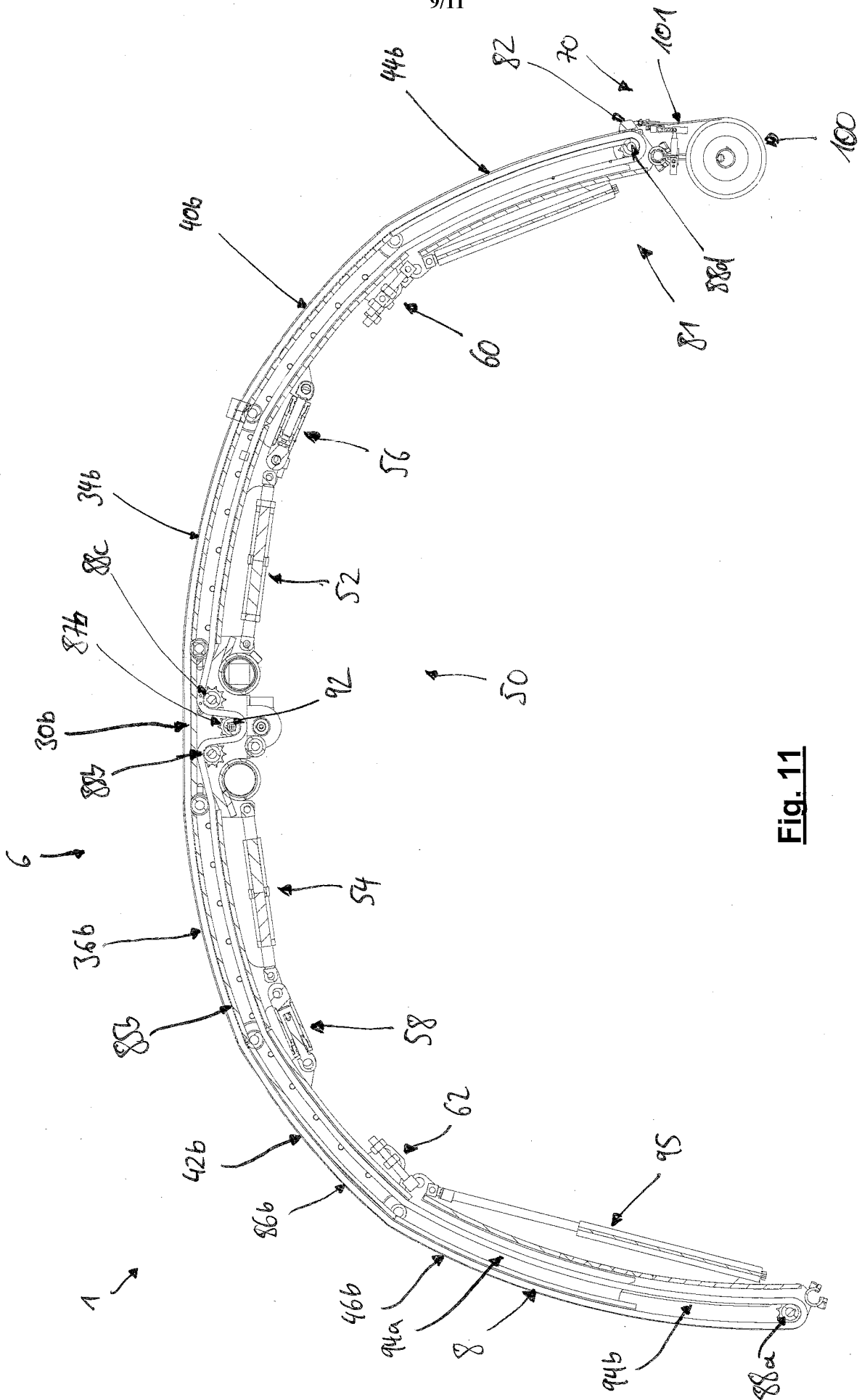


Fig. 11

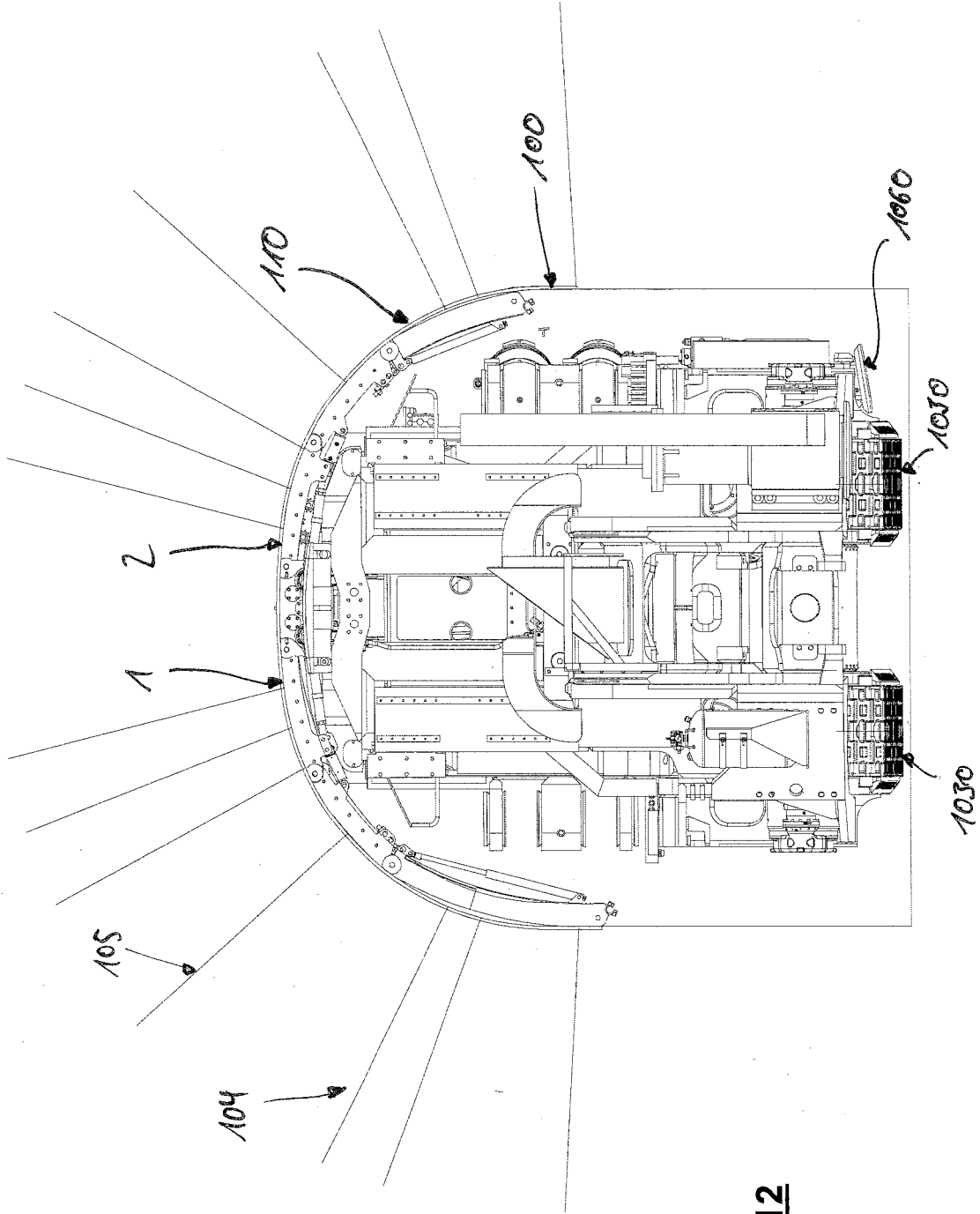


Fig. 12

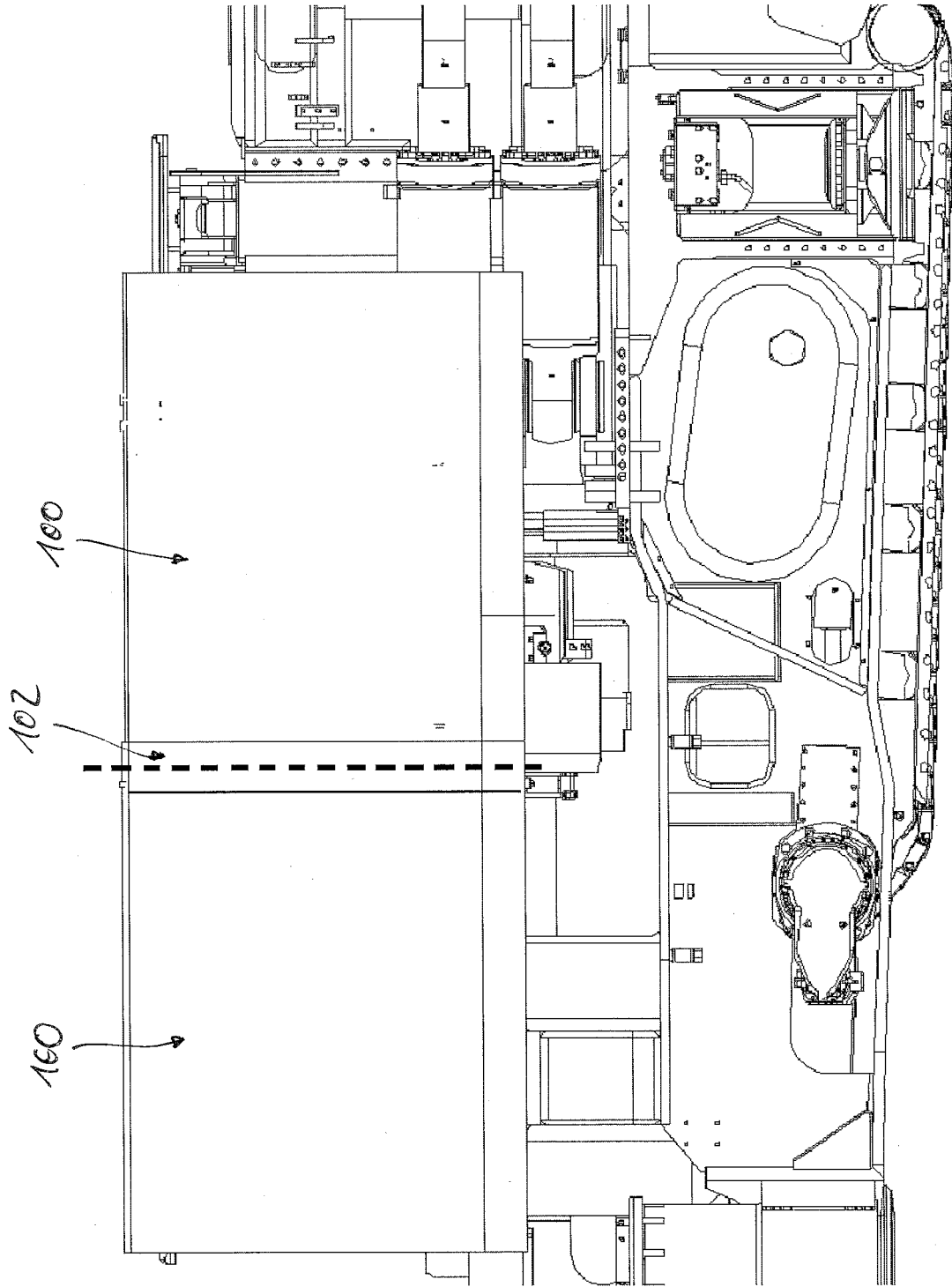


Fig. 13

