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accordance with Art. 76 EPC:
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(54) **Improvements in variable focus optical devices**

(57) The invention relates to a number of improve-
ments in variable focus optical devices, such as lenses

and spectacles. In particular, improved lenses, pumps
for introducing liquid into and removing liquid from lens
cavities, and improved spectacles, are disclosed.

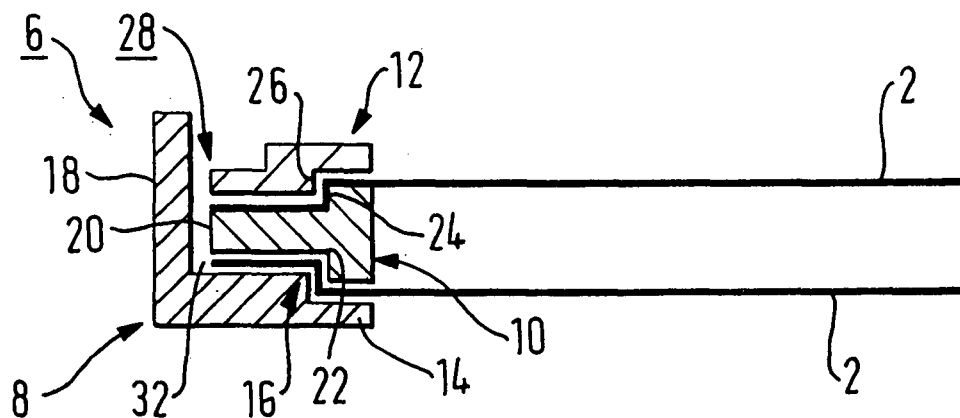


FIG. 1



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EUROPEAN SEARCH REPORT

Application Number
EP 07 01 7831

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (IPC)
X	JP 08 146205 A (NIPPON DENSO CO) 7 June 1996 (1996-06-07)	1-14, 25-28, 40-44, 86-89, 15-24, 29-32	INV. G02B3/14
Y	* abstract; figures * * paragraph [0044] - paragraph [0049] * -----		
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X	US 5 526 067 A (CRONIN DAVID V [US] ET AL) 11 June 1996 (1996-06-11) * figure 7 * * column 6, line 30 - line 67 * -----	1,6, 15-24	
Y	US 5 684 637 A (FLOYD JOHNNIE E [US]) 4 November 1997 (1997-11-04) * figures 3-6 * * column 5, line 12 - column 8, line 40 * -----	15-24	TECHNICAL FIELDS SEARCHED (IPC)
Y,D	WO 96/38744 A (SILVER JOSHUA DAVID [GB]) 5 December 1996 (1996-12-05) * figures 1,3,4 * * page 9, line 9 - page 13, line 17 * -----	29-32	G02B G02C
X	US 4 834 512 A (AUSTIN FRED L) 30 May 1989 (1989-05-30) * column 3, line 49 - column 4, line 11; figure 2A * -----	1-3	
X	EP 0 291 596 A (TREISMAN MICHEL ;SILVER JOSHUA DAVID (GB)) 23 November 1988 (1988-11-23) * abstract; figures 4,5 * * column 5, line 18 - line 57 * -----	1	
The present search report has been drawn up for all claims			
Place of search Munich		Date of completion of the search 9 November 2007	Examiner Windecker, Robert
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

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EPO FORM 1503 03.82 (P04C01)

**CLAIMS INCURRING FEES**

The present European patent application comprised at the time of filing more than ten claims.

- ☐ Only part of the claims have been paid within the prescribed time limit. The present European search report has been drawn up for the first ten claims and for those claims for which claims fees have been paid, namely claim(s):
- ☐ No claims fees have been paid within the prescribed time limit. The present European search report has been drawn up for the first ten claims.

LACK OF UNITY OF INVENTION

The Search Division considers that the present European patent application does not comply with the requirements of unity of invention and relates to several inventions or groups of inventions, namely:

see sheet B

- ☐ All further search fees have been paid within the fixed time limit. The present European search report has been drawn up for all claims.
- ☐ As all searchable claims could be searched without effort justifying an additional fee, the Search Division did not invite payment of any additional fee.
- ☐ Only part of the further search fees have been paid within the fixed time limit. The present European search report has been drawn up for those parts of the European patent application which relate to the inventions in respect of which search fees have been paid, namely claims:
- ☒ None of the further search fees have been paid within the fixed time limit. The present European search report has been drawn up for those parts of the European patent application which relate to the invention first mentioned in the claims, namely claims:
- see annex
- ☐ The present supplementary European search report has been drawn up for those parts of the European patent application which relate to the invention first mentioned in the claims (Rule 164 (1) EPC).



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**LACK OF UNITY OF INVENTION
SHEET B**

Application Number

EP 07 01 7831

The Search Division considers that the present European patent application does not comply with the requirements of unity of invention and relates to several inventions or groups of inventions, namely:

1. claims: 1-32,40-44,86-89

A variable focus lens comprising a flexible, transparent membrane forming an envelope filled with a transparent fluid and engaging means wherein the membrane is securely held in the frame.

2. claims: 33-39

A variable focus lens comprising a flexible, transparent membrane forming an envelope filled with a transparent fluid, wherein an efficient filling of the envelope is achieved even for fluids having a high viscosity (cf. paragraph bridging pages 6 and 7 of the application documents).

3. claims: 45-81

A pump for a variable focus lens comprising a fluid chamber, wherein the pressure provided to the fluid chamber is precisely controlled (cf. page 8, paragraphs 2-5).

4. claims: 82-85

A method of bubble-free filling an envelope.

5. claims: 90-92

A method of making a variable focus lens having a flexible, transparent membrane supported in a frame, while increasing the tension of the membrane.

6. claims: 93-97

Special eyewear with a variable focus lens like sun glasses.

**ANNEX TO THE EUROPEAN SEARCH REPORT
ON EUROPEAN PATENT APPLICATION NO.**

EP 07 01 7831

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report.
The members are as contained in the European Patent Office EDP file on
The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

09-11-2007

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For more details about this annex : see Official Journal of the European Patent Office, No. 12/82