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Deak, Sr.

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(54) **ELECTRICAL GENERATOR WITH ROTATIONAL GAUSSIAN SURFACE MAGNET AND STATIONARY COIL**

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U.S. Applications:

(62) Division of application No. 13/775,461, filed on Feb.
25, 2013, now Pat. No. 9,343,931.

(57) **ABSTRACT**

(51) **Int. Cl.**
H02K 1/2706 (2022.01)
H02K 99/00 (2014.01)

(Continued)

(52) **U.S. Cl.**
CPC **H02K 1/2706** (2013.01); **H01H 47/22**
(2013.01); **H02K 1/02** (2013.01); **H02K 1/272**
(2013.01);

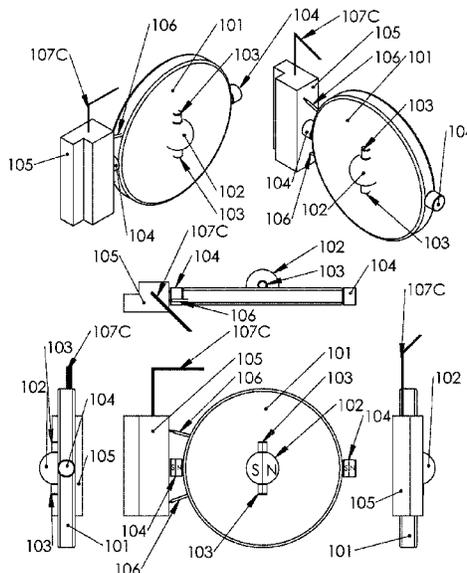
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(58) **Field of Classification Search**
CPC H02K 1/2706; H02K 1/02; H02K 1/272;
H02K 7/183; H02K 7/1853; H02K
7/1861;

(Continued)

A treble quantum dot strip array comprising a red, a green and a blue photon transparent stationary colloidal epoxy suspension volume strip segment each including a plurality of red photon emitting quantum dots responsive to an electrical signal applied thereon to provide a photon emission in the red wavelength and a uV attenuating filter, wherein each of said red, blue and green segments are disposed to form a parallel treble array of segments are disposed to provide a photon path from a photon source through said uV attenuating filter. Alternate embodiments provide a quantum dot colour electrically conductive strip to emit a selected colour in response to a corresponding electric said signal applied thereacross, and including a COB (chip on board) LED (Light Emitting Diode) array apparatus.

10 Claims, 32 Drawing Sheets



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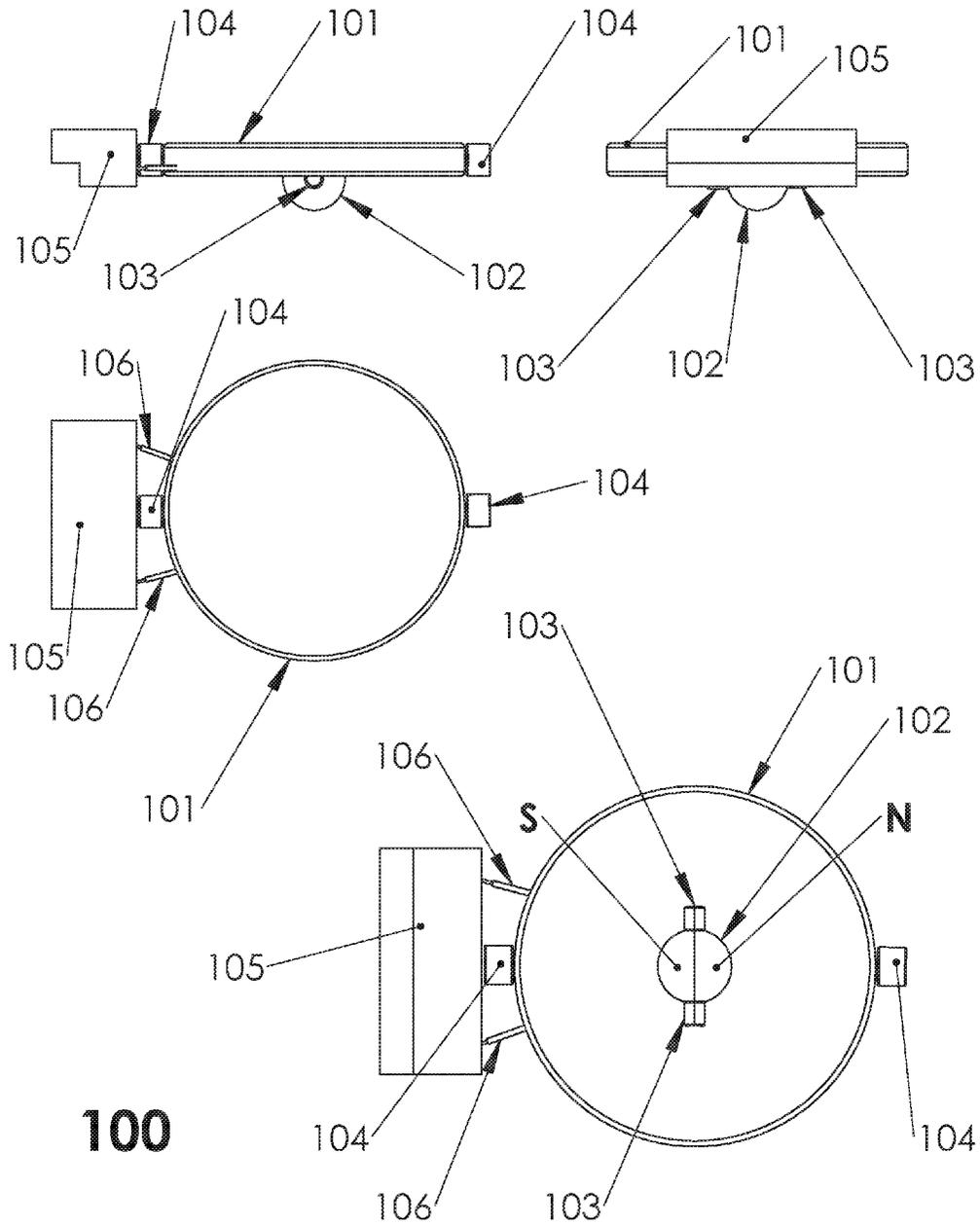
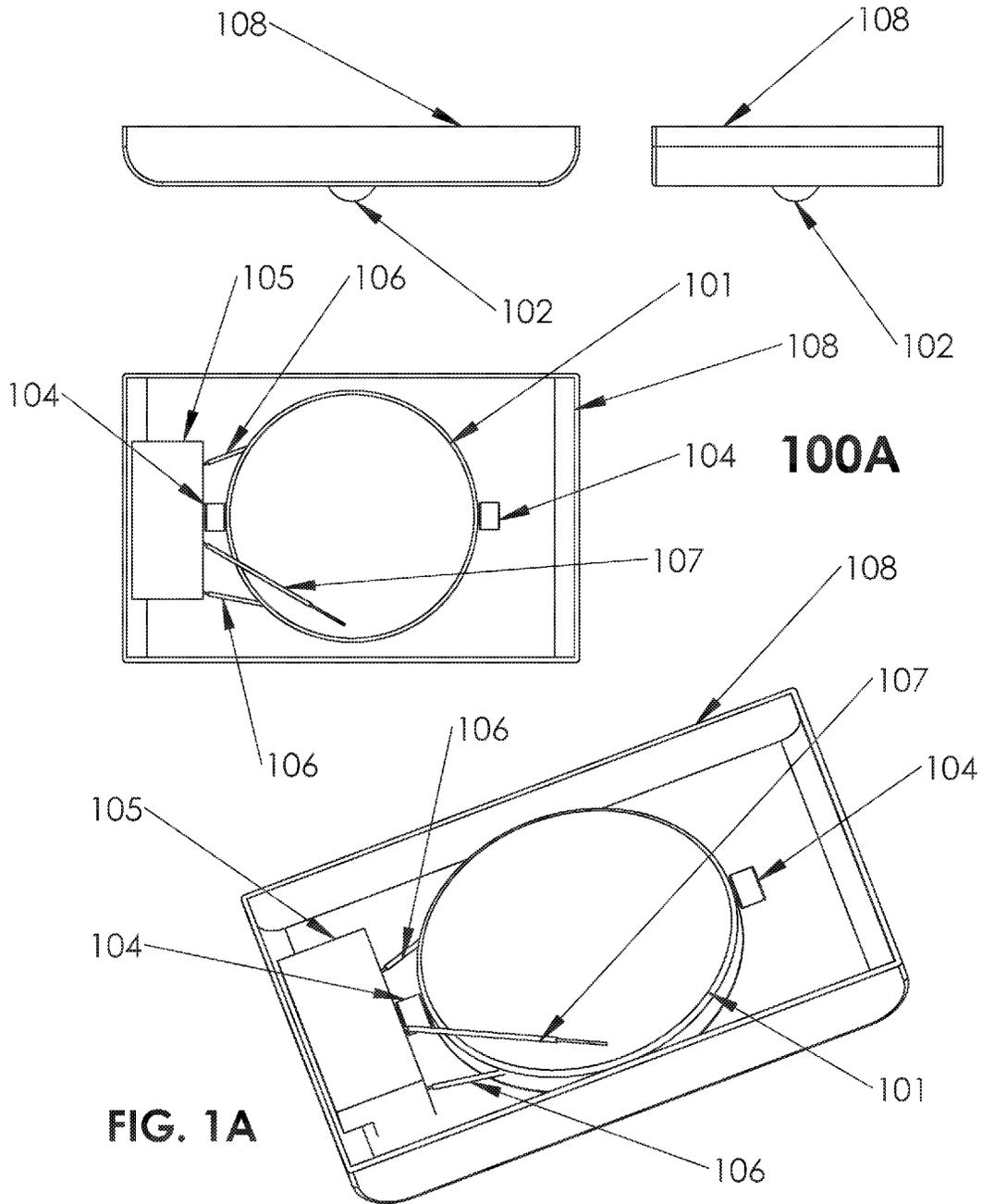


FIG. 1



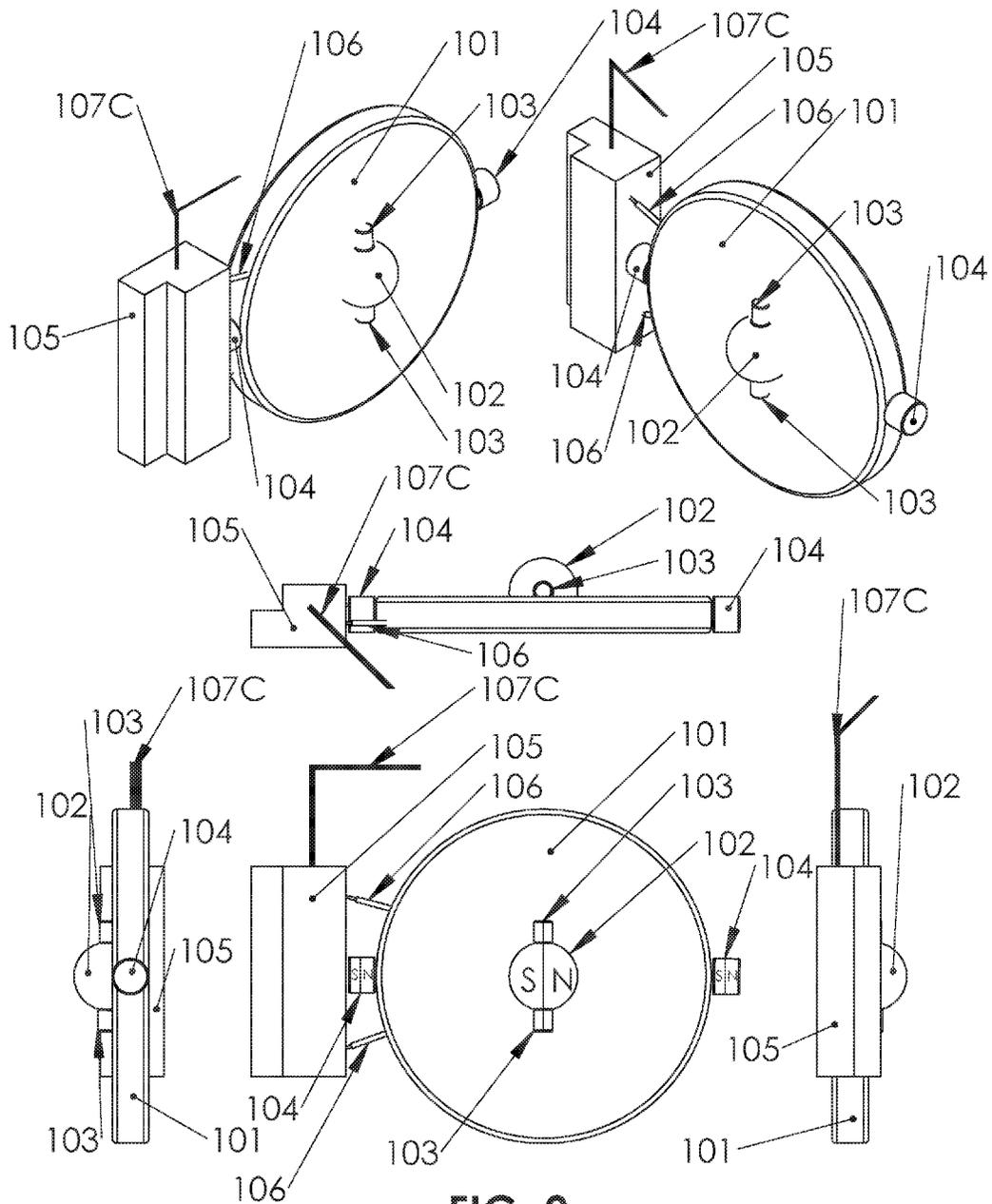


FIG. 2

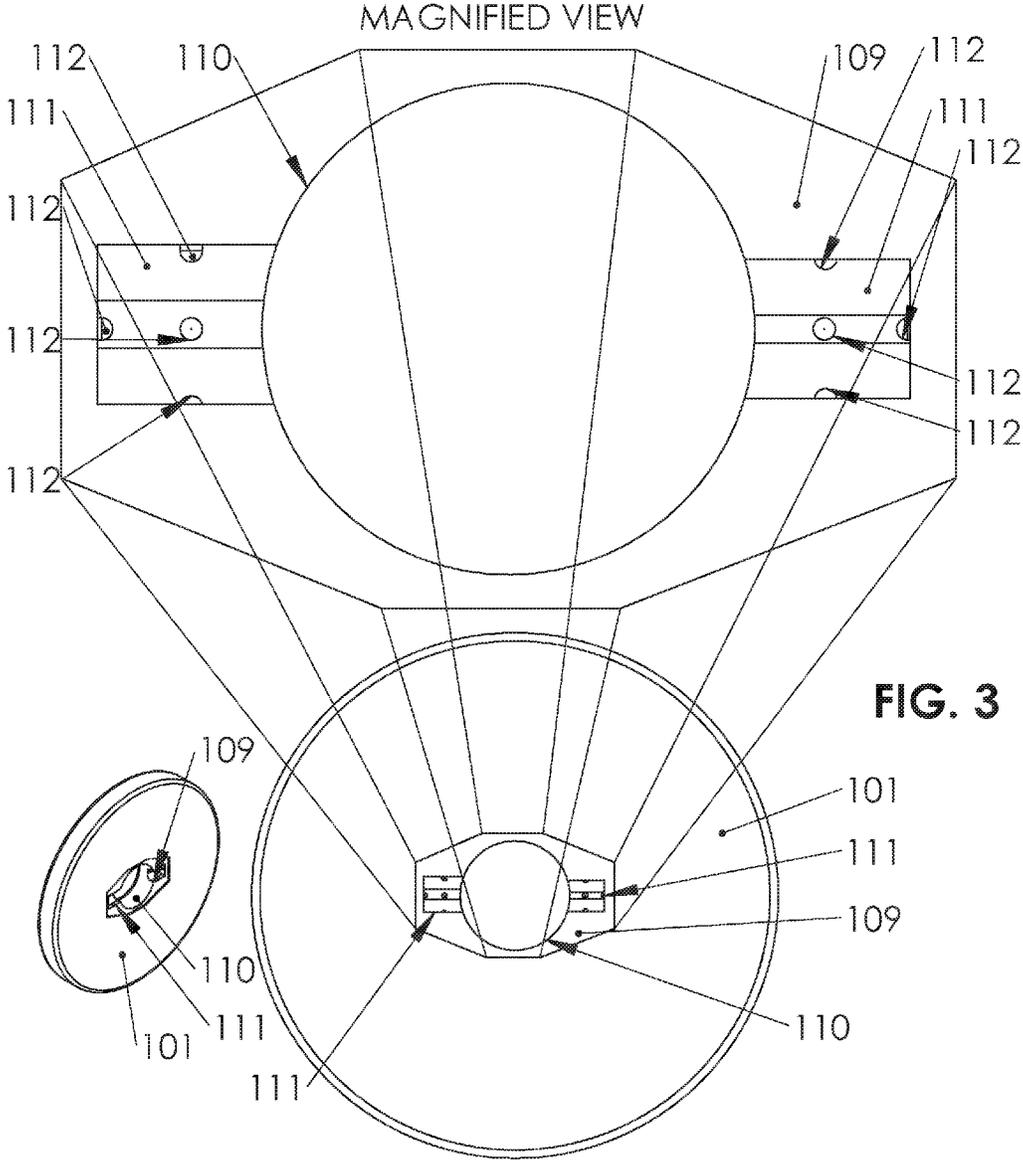


FIG. 3

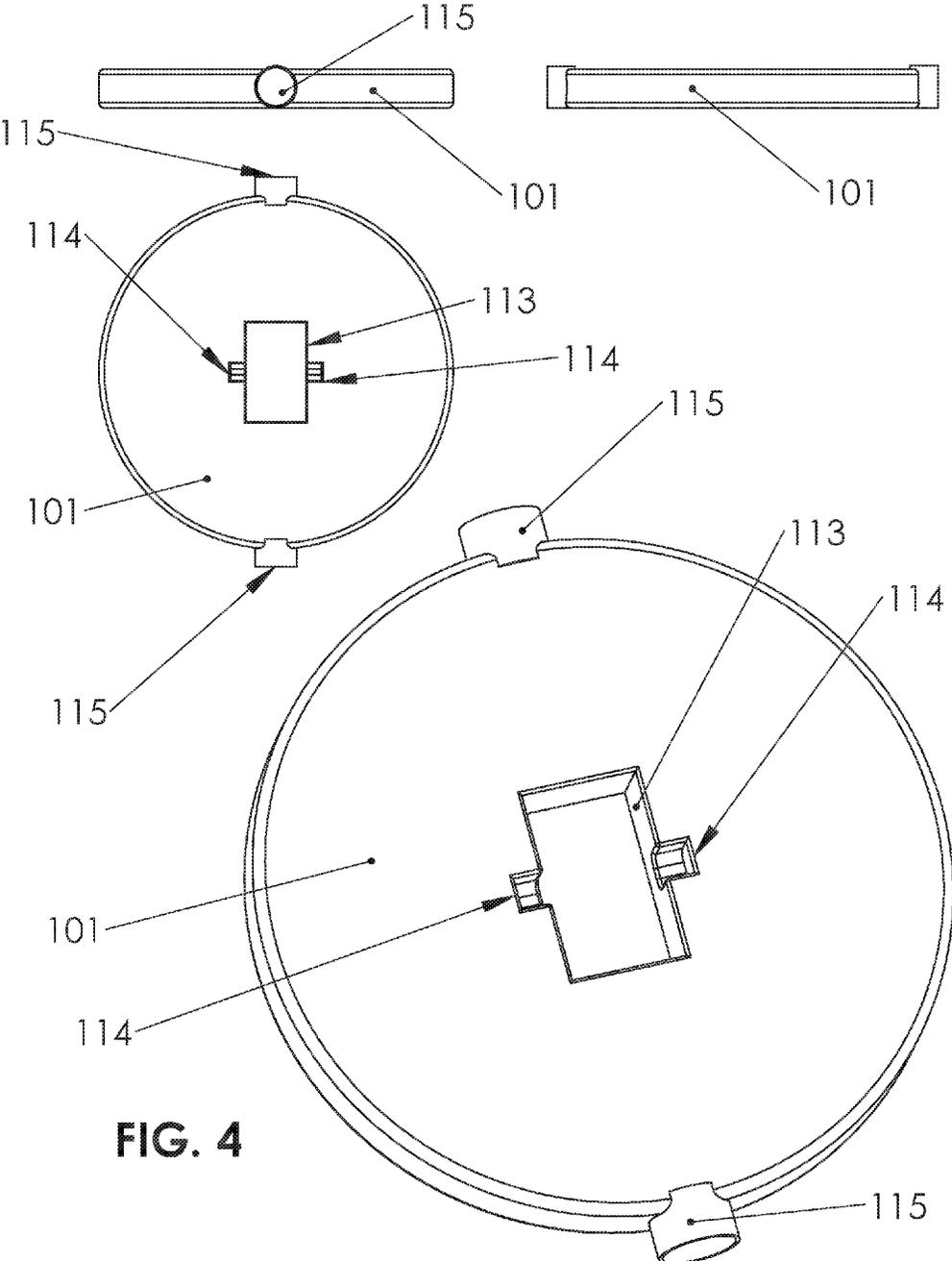


FIG. 4

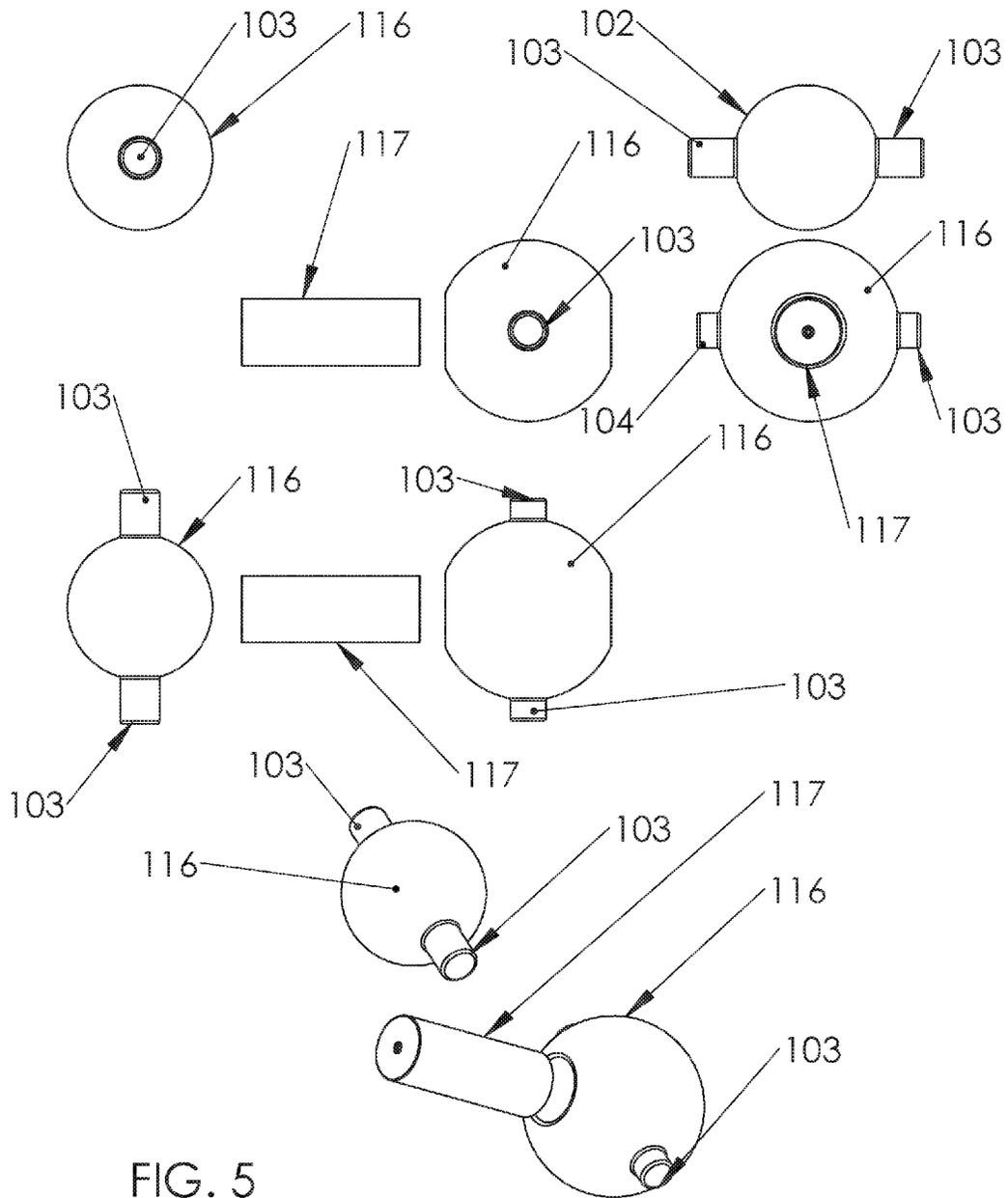
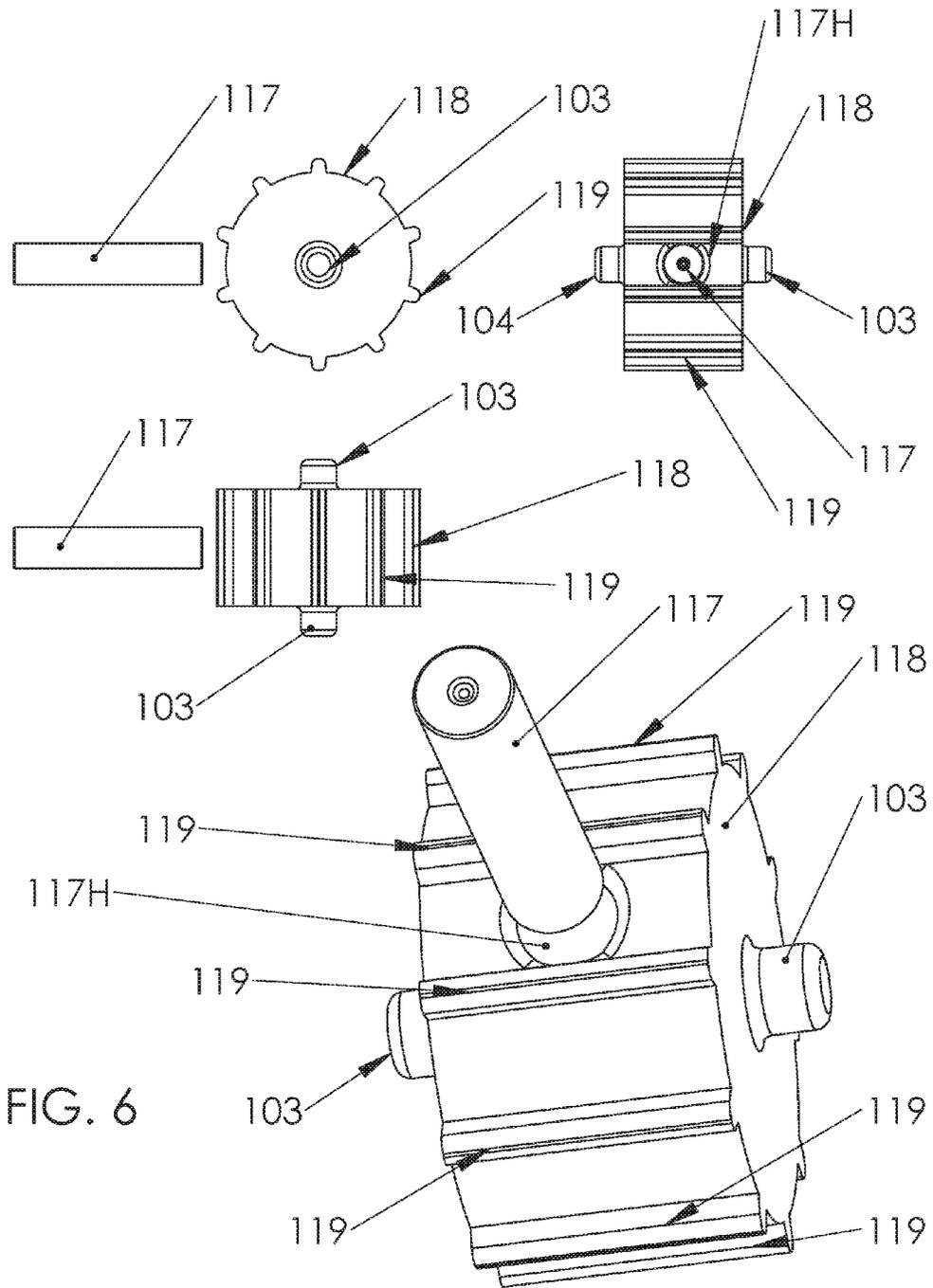
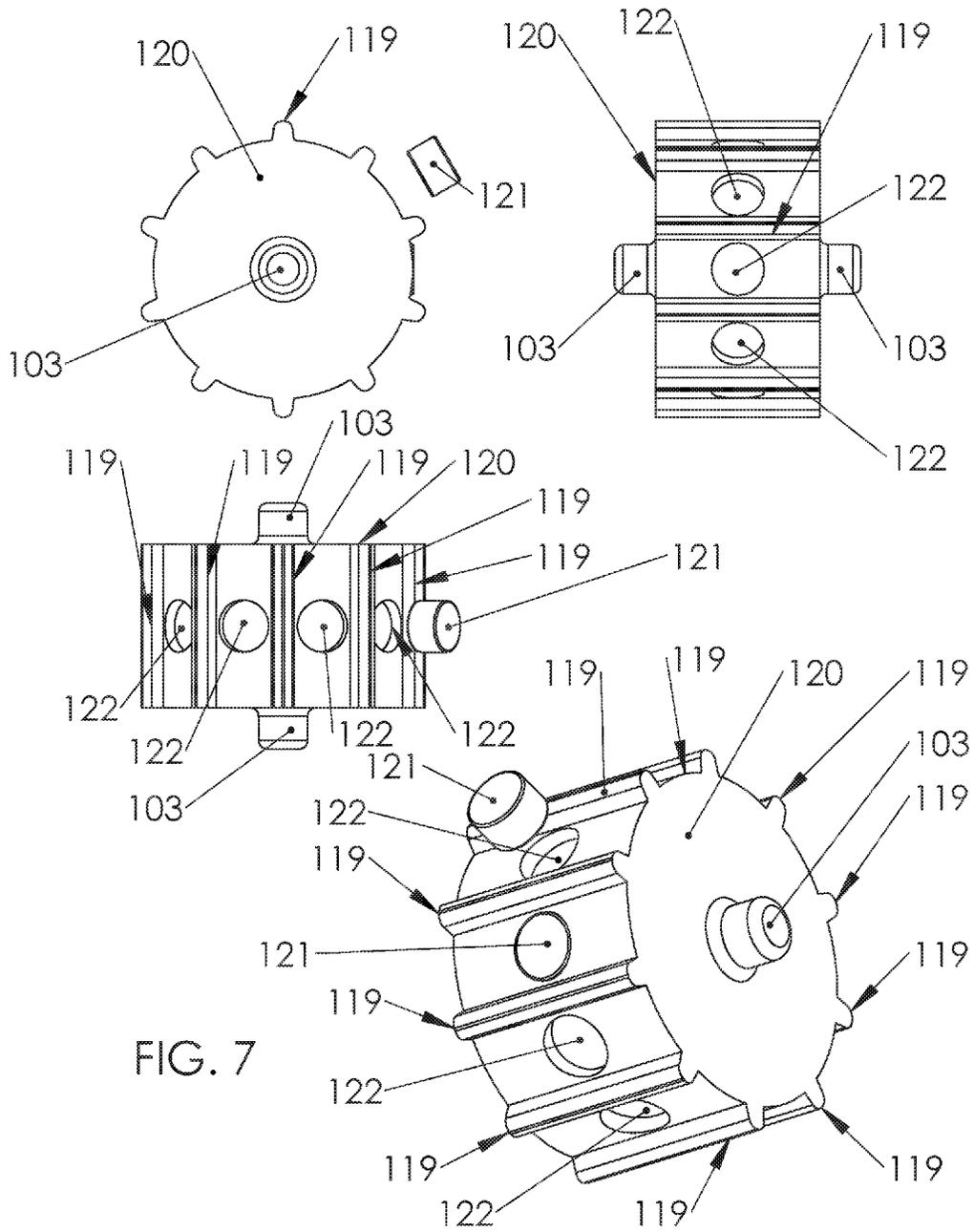
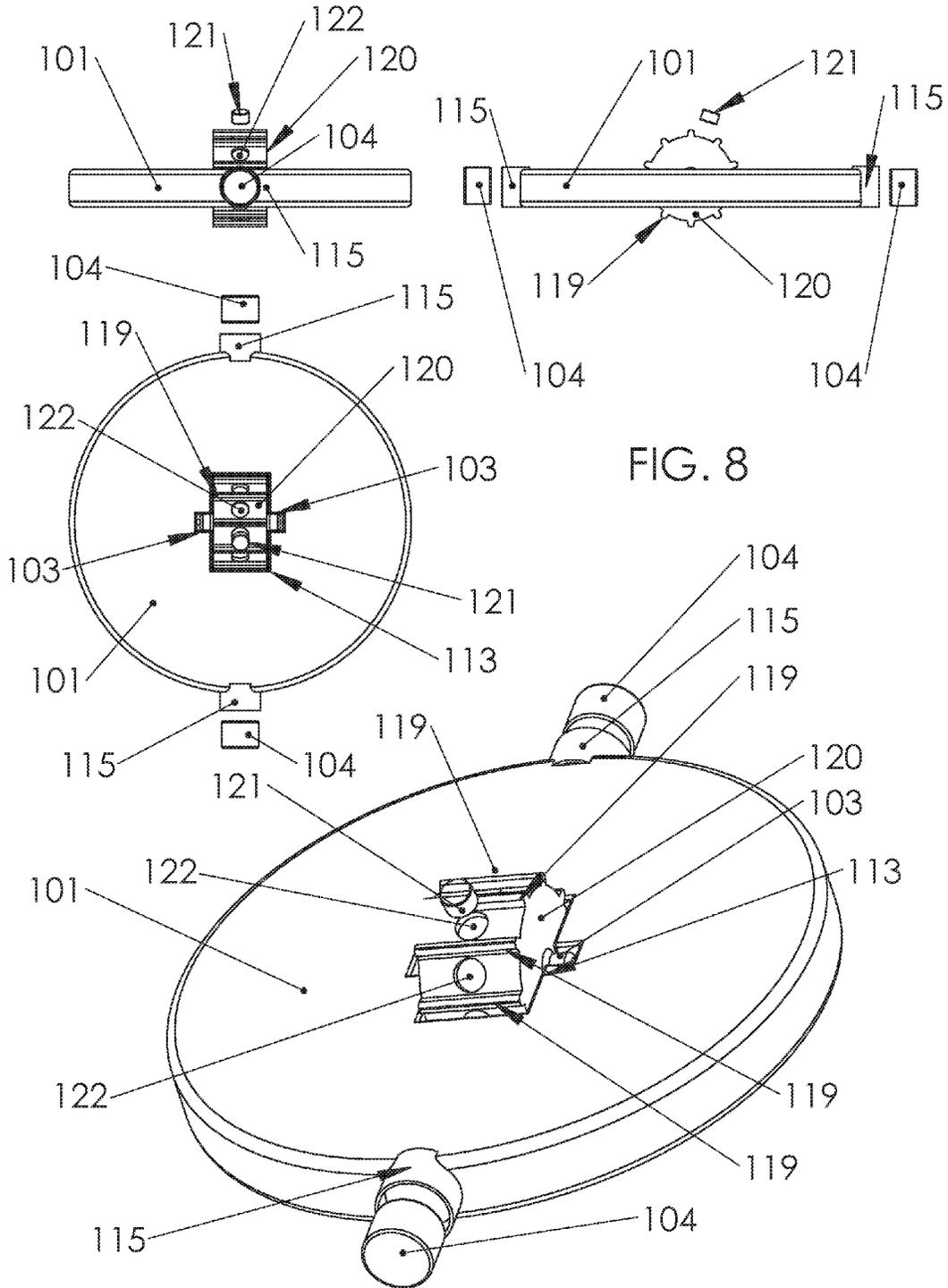
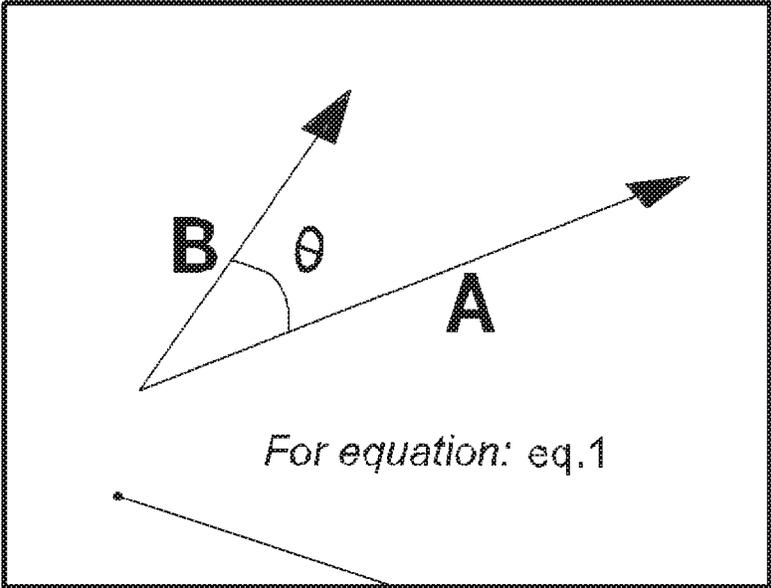


FIG. 5









1G

2G

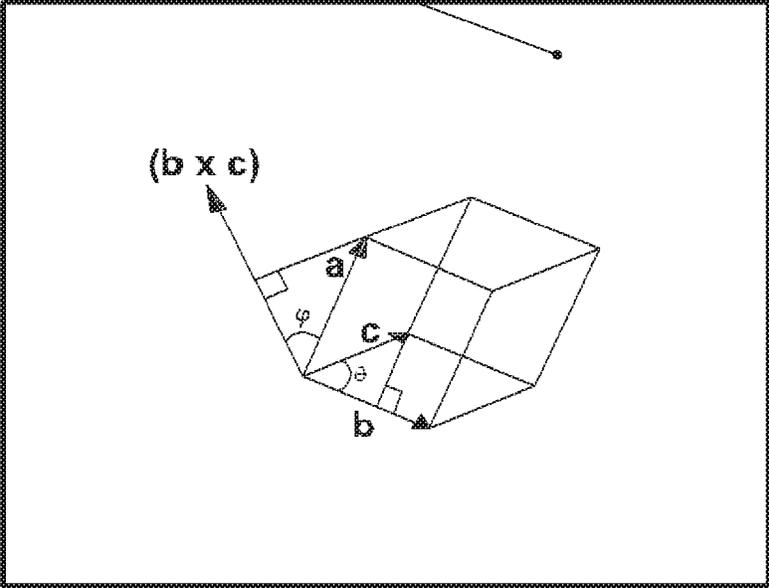


FIG 10

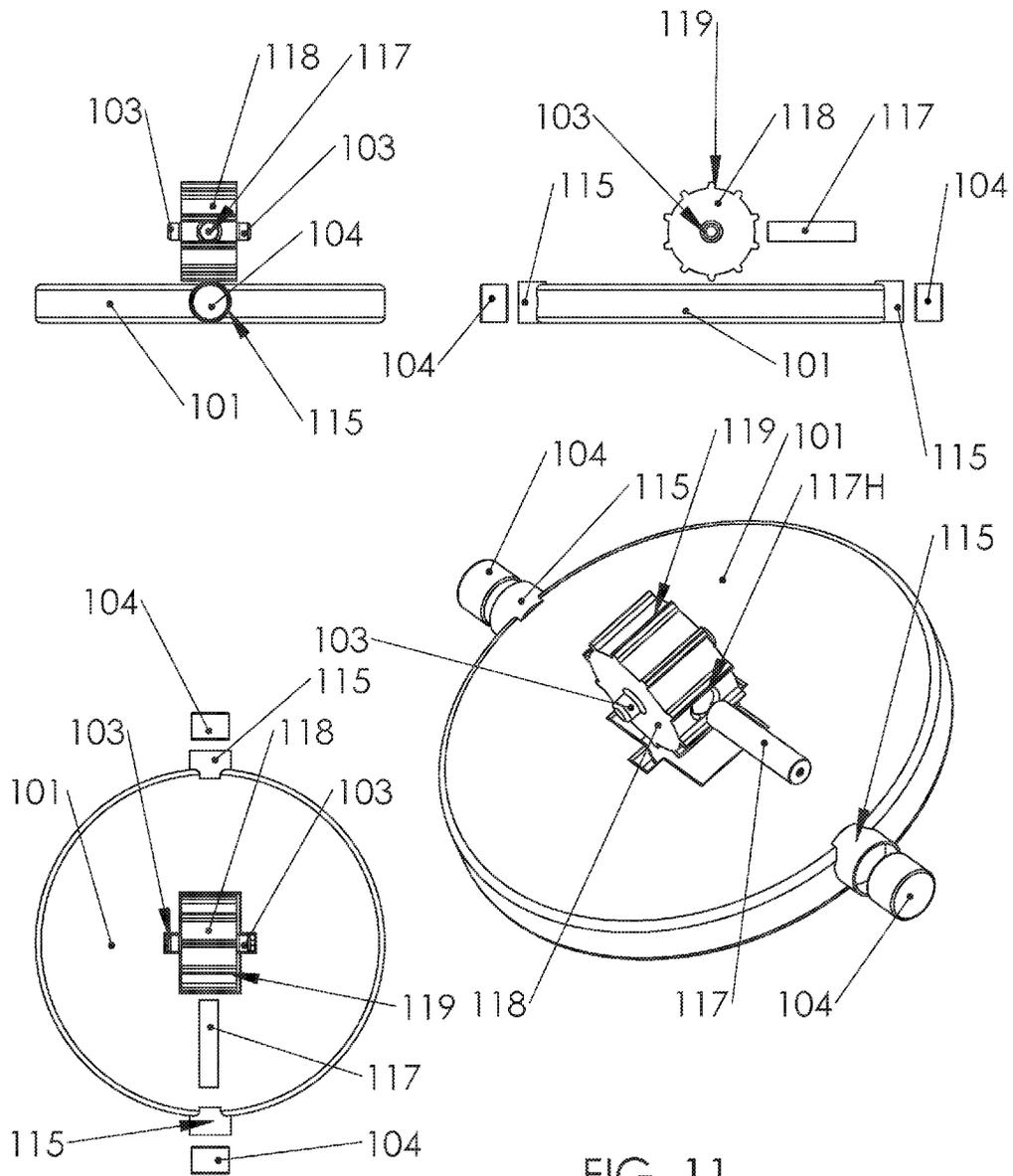


FIG. 11

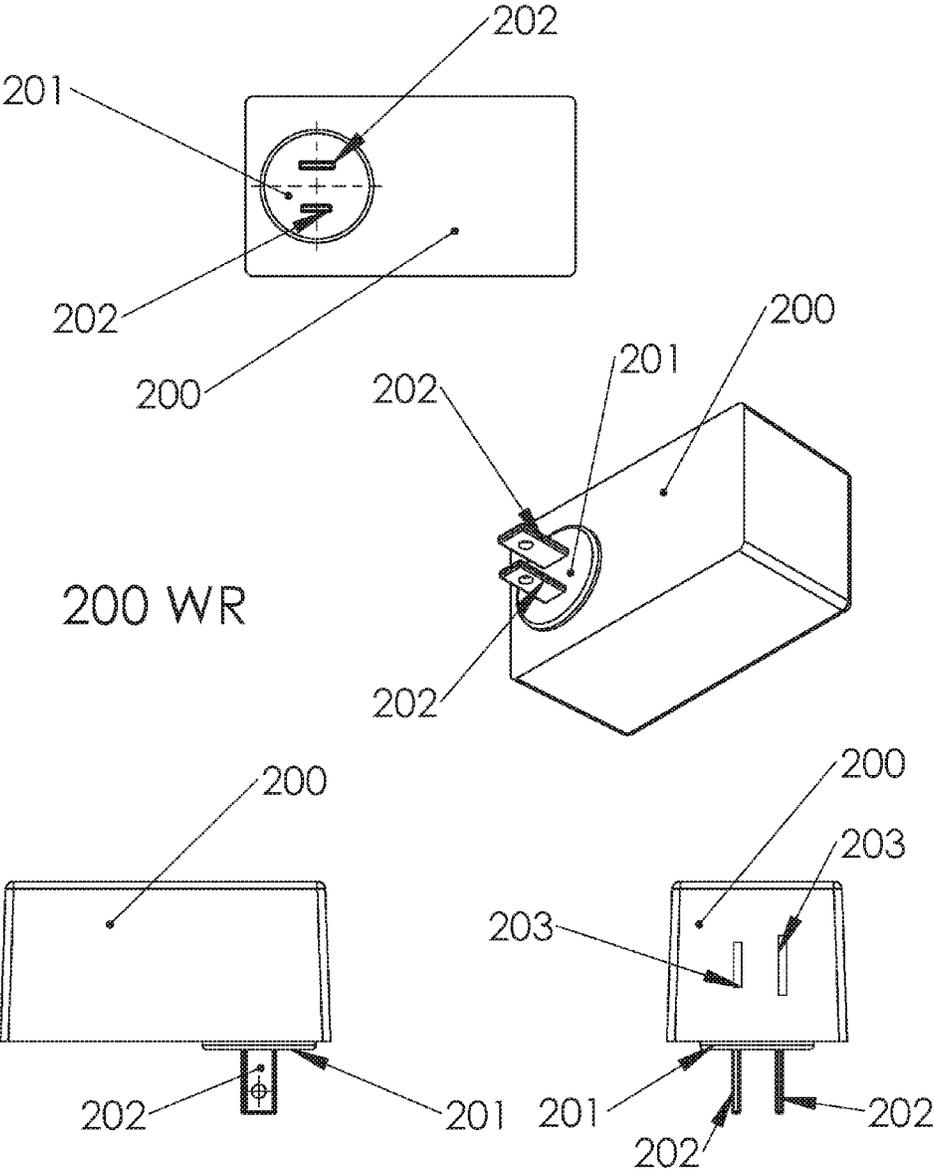


FIG.12

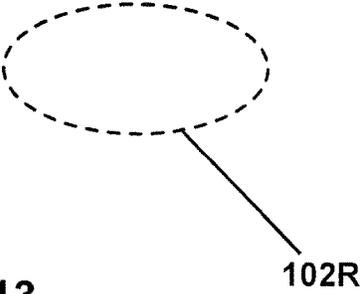
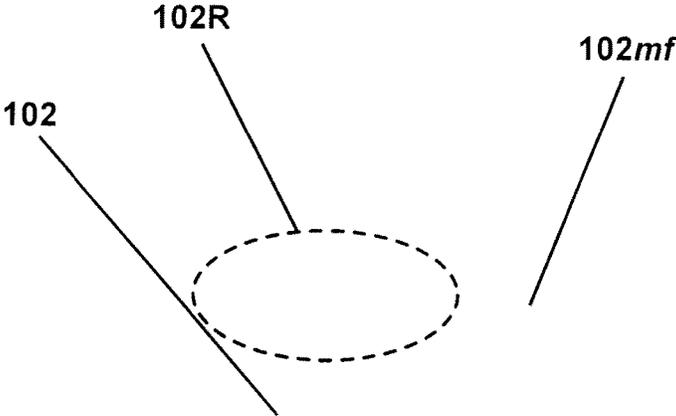


FIG. 13

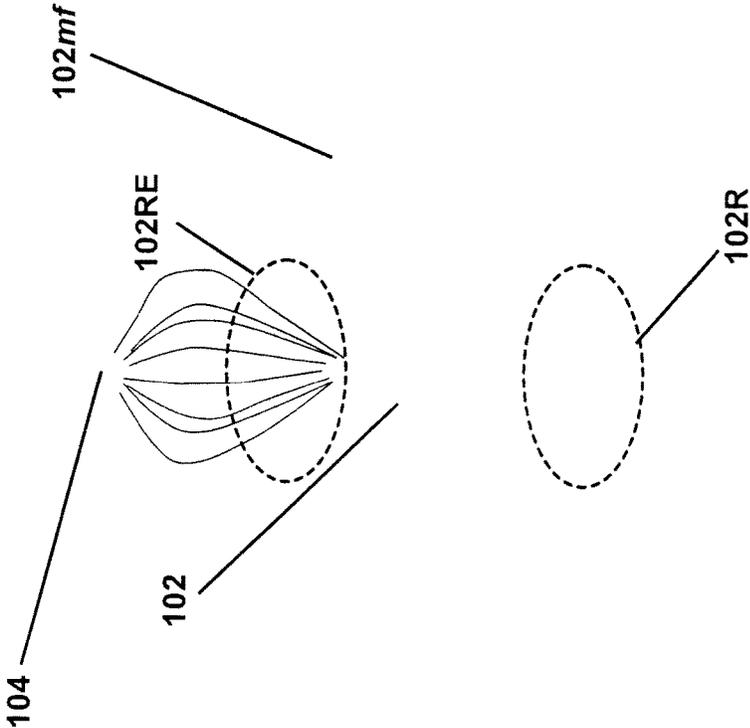


FIG. 14

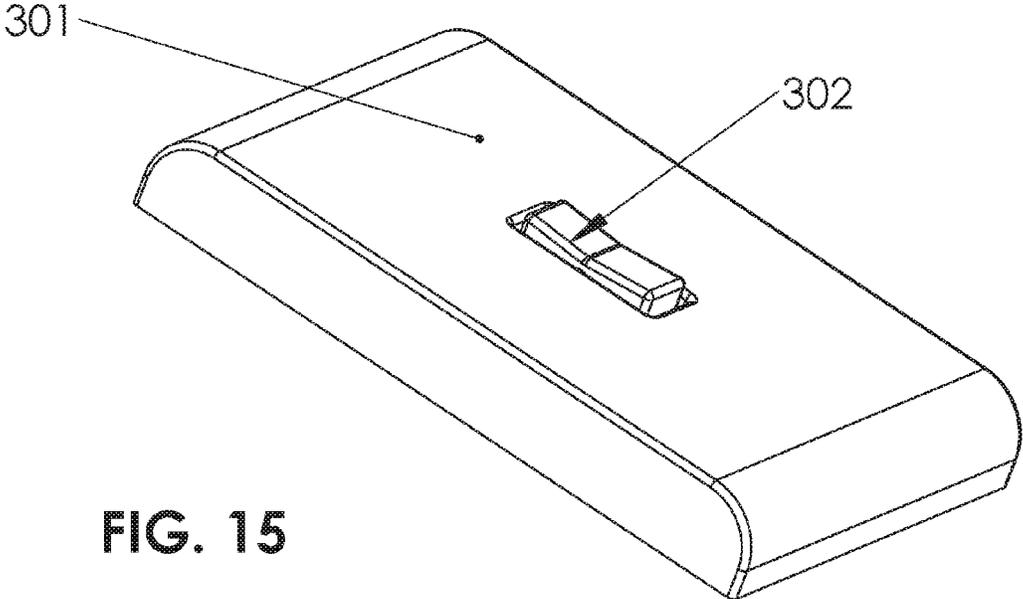
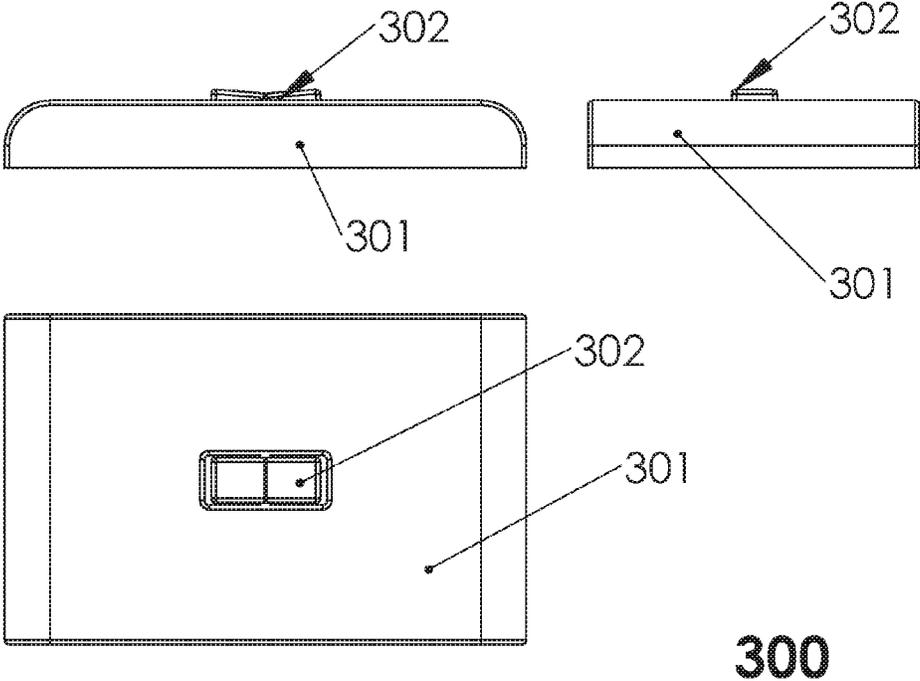
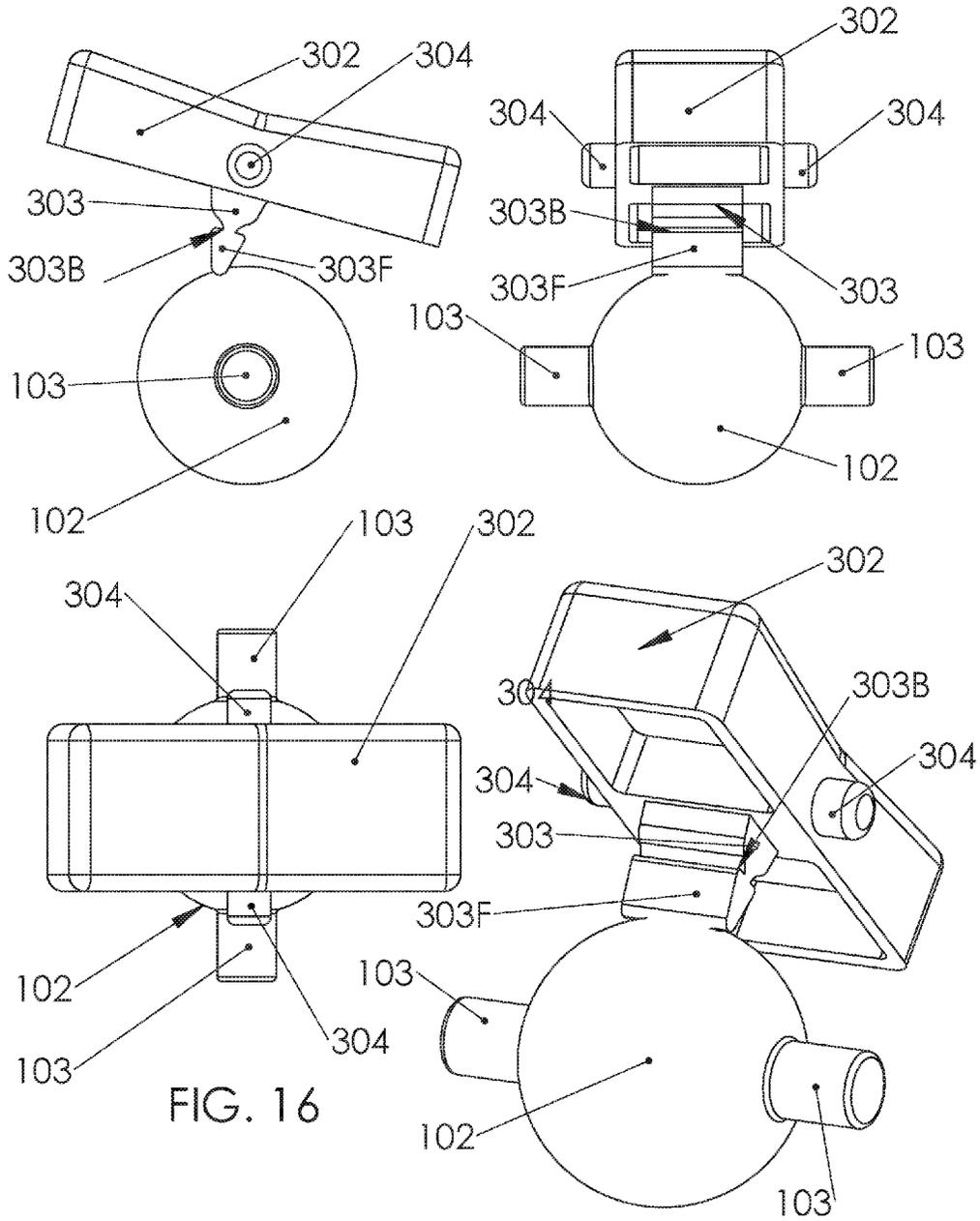


FIG. 15



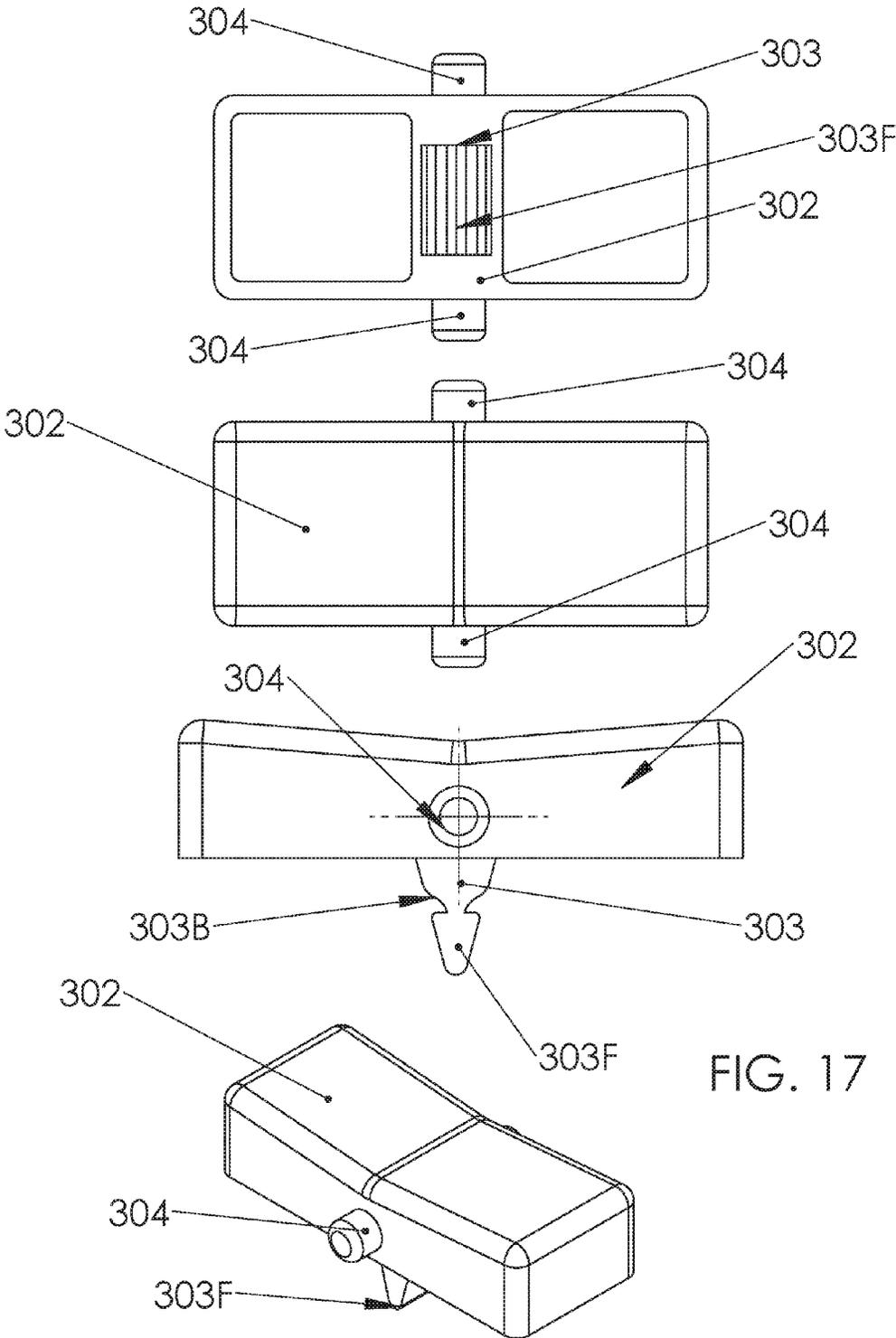


FIG. 17

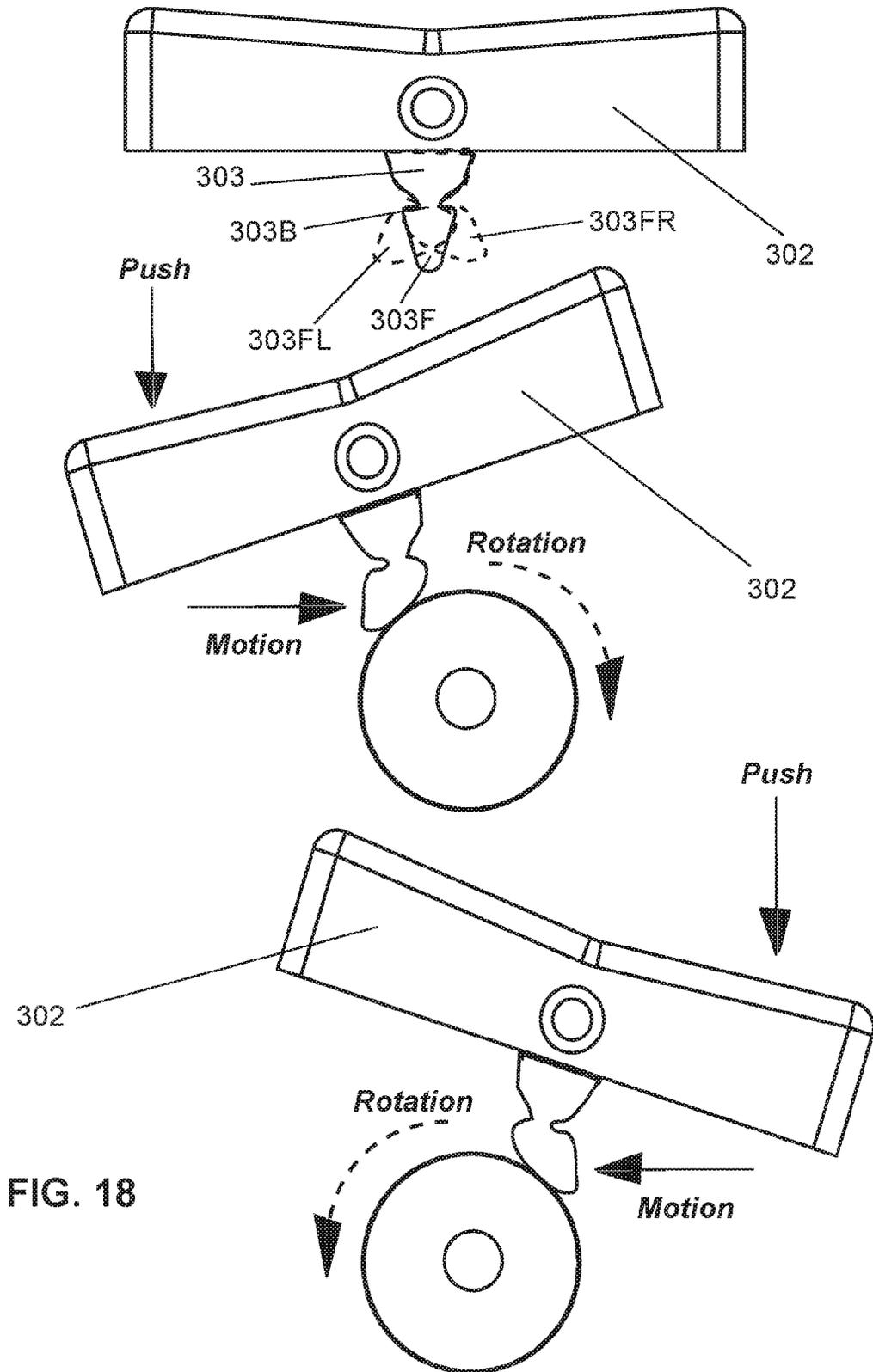


FIG. 18

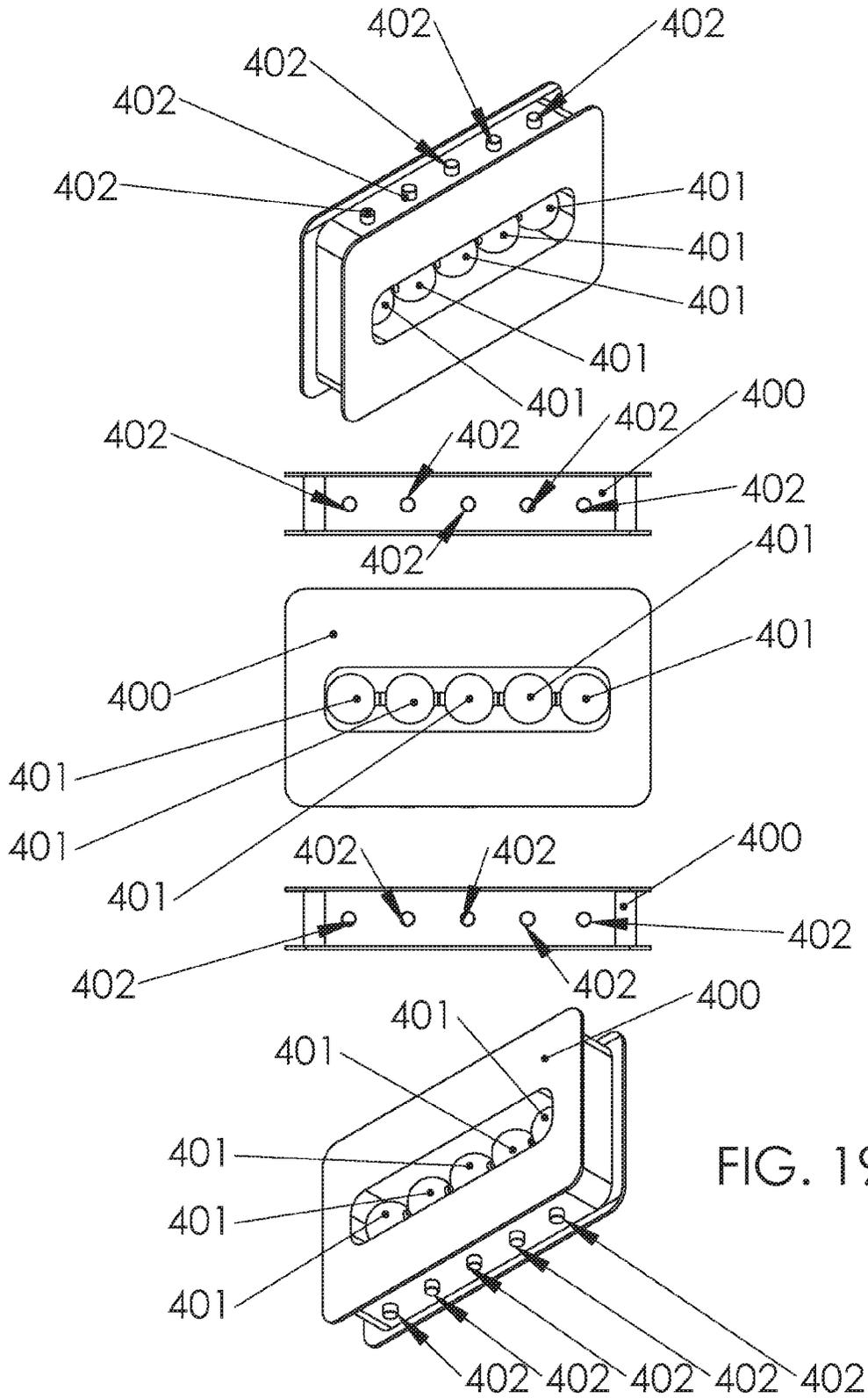


FIG. 19

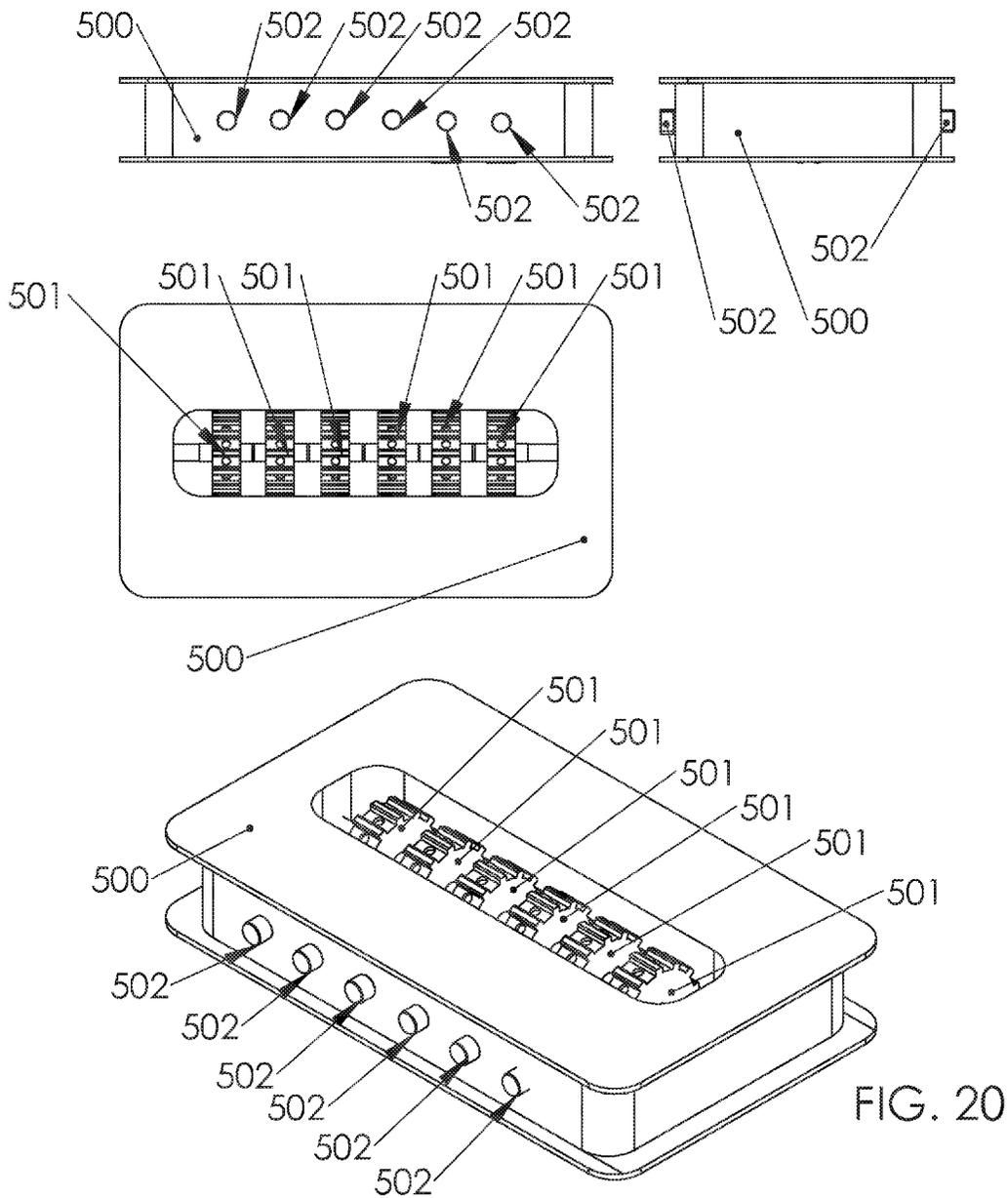


FIG. 20

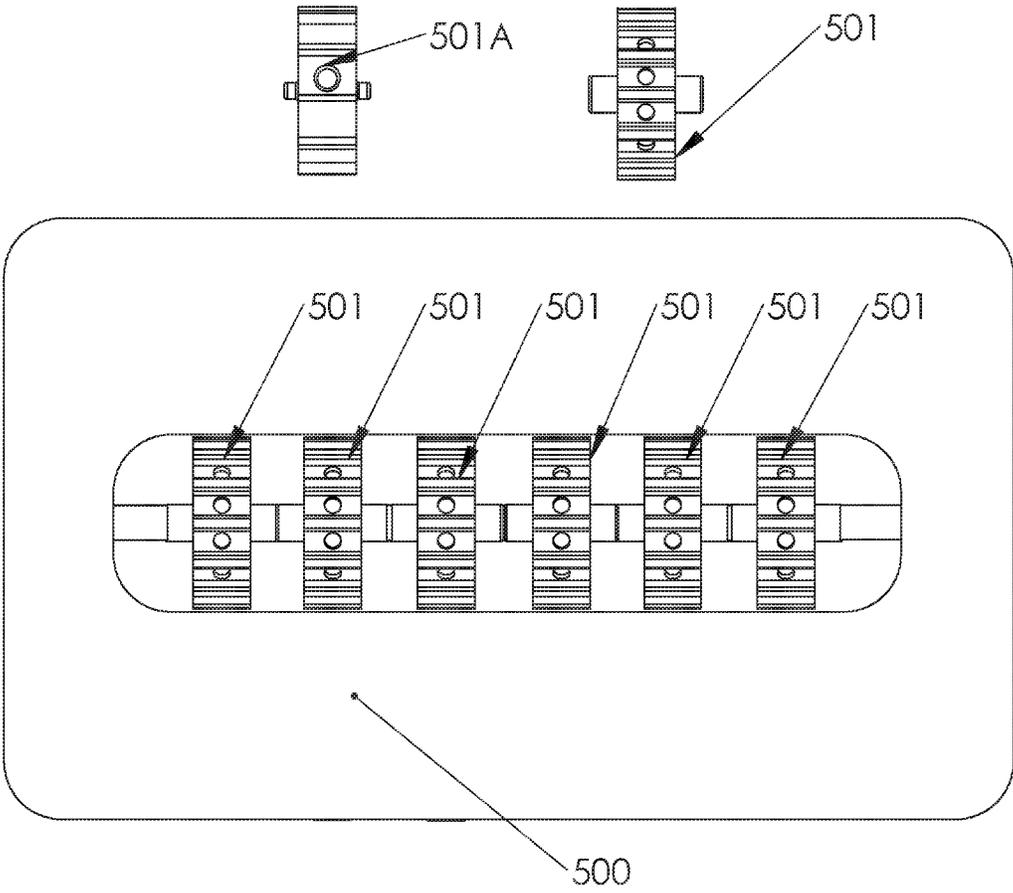
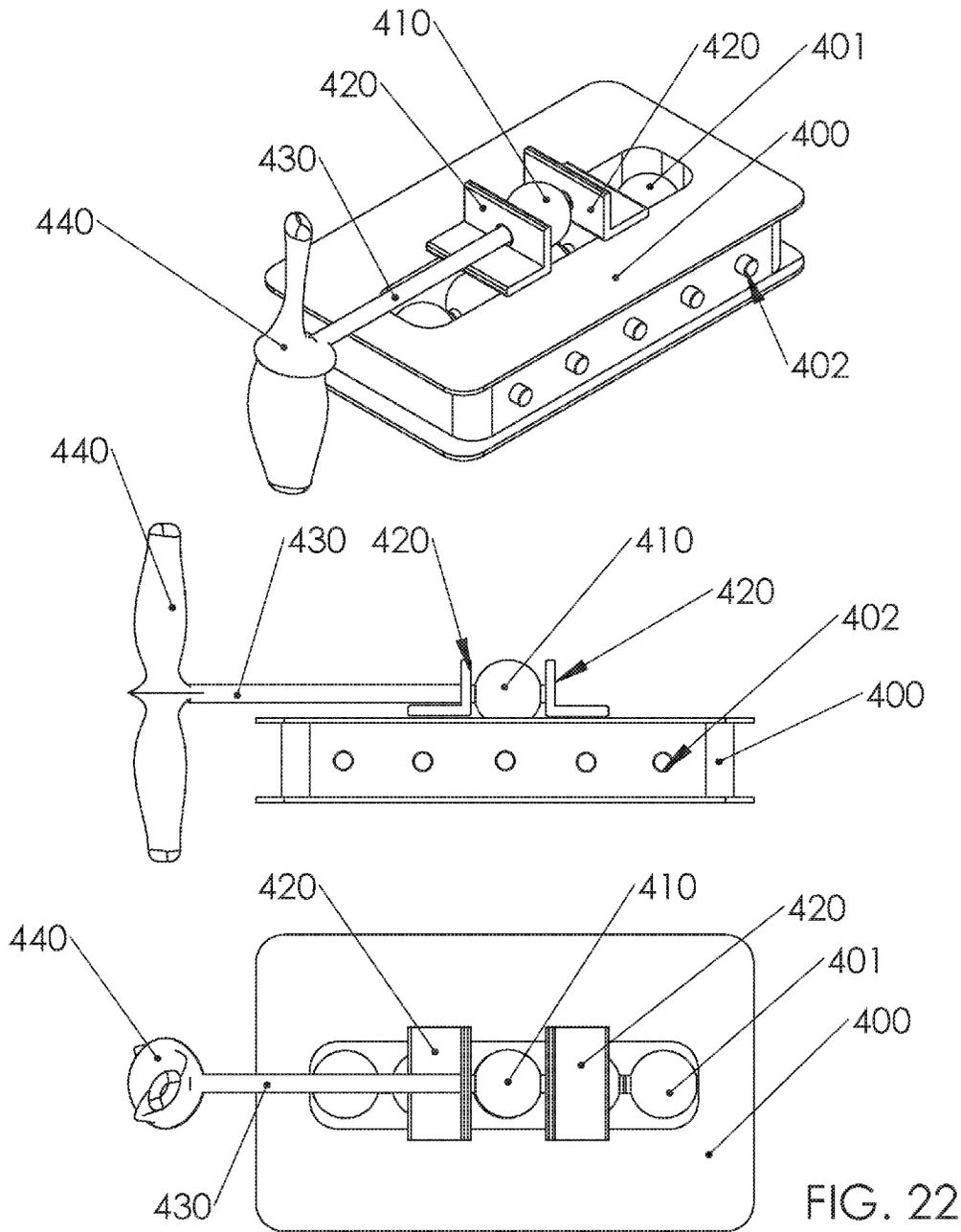


FIG. 21



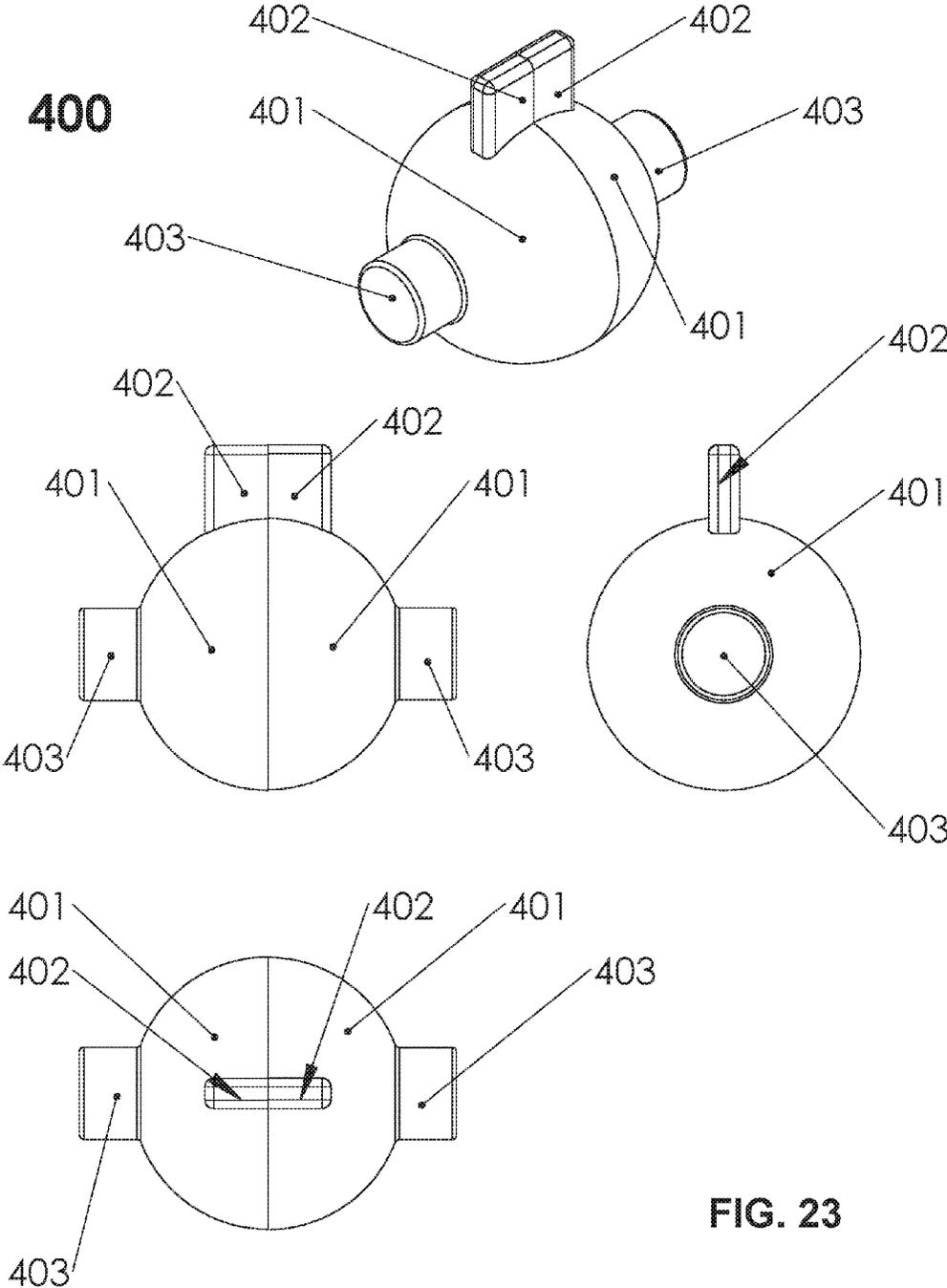


FIG. 23

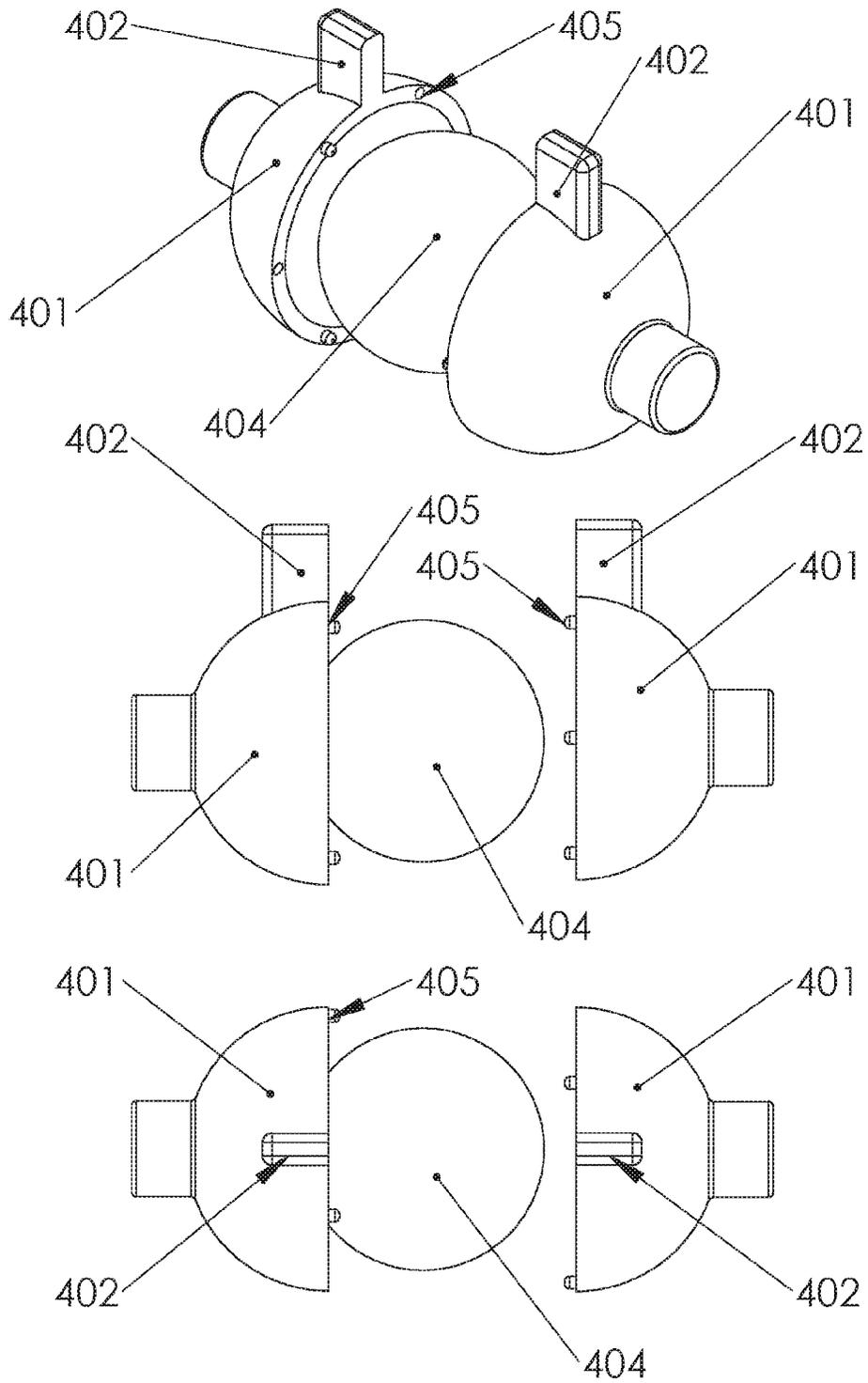


FIG. 24

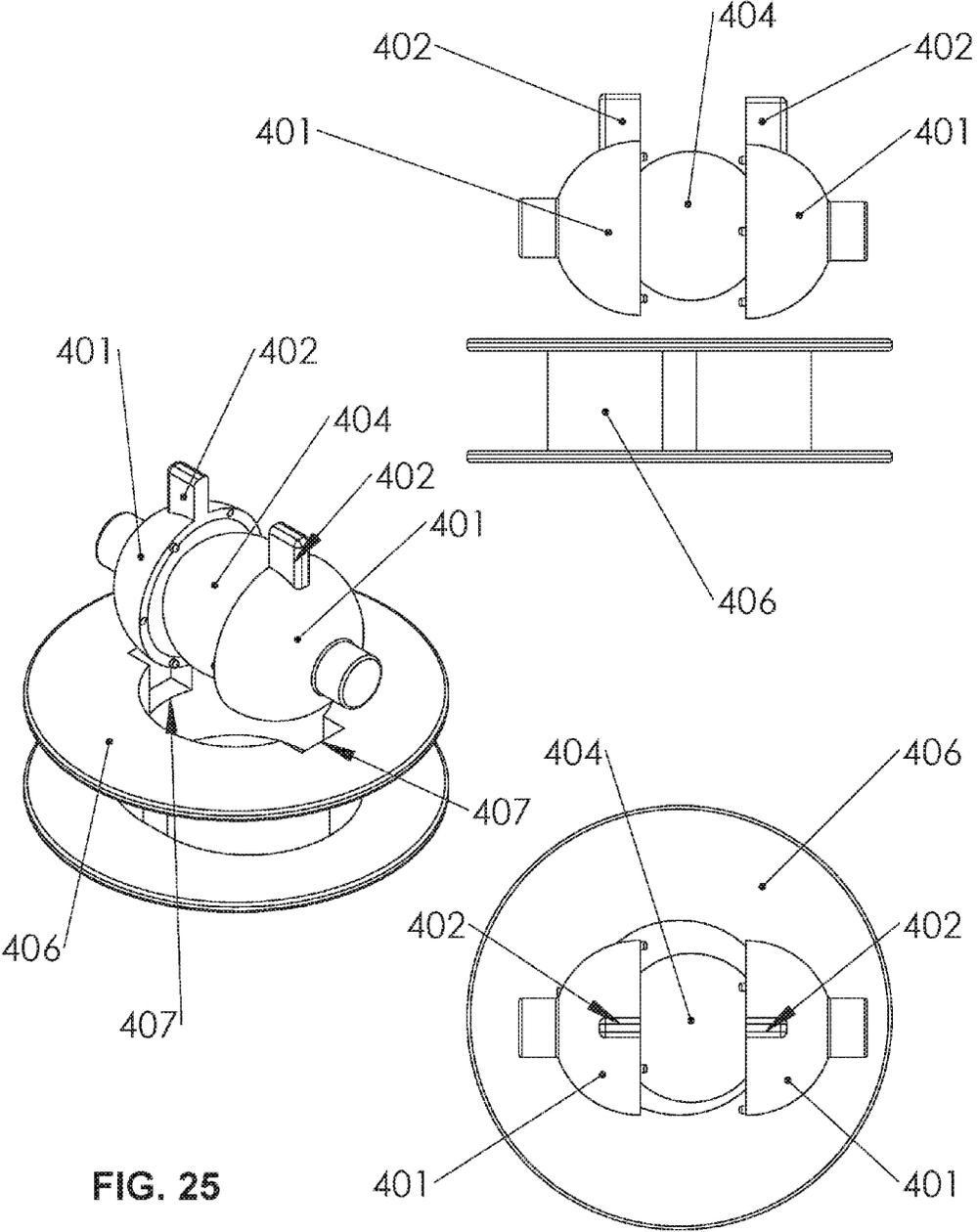


FIG. 25

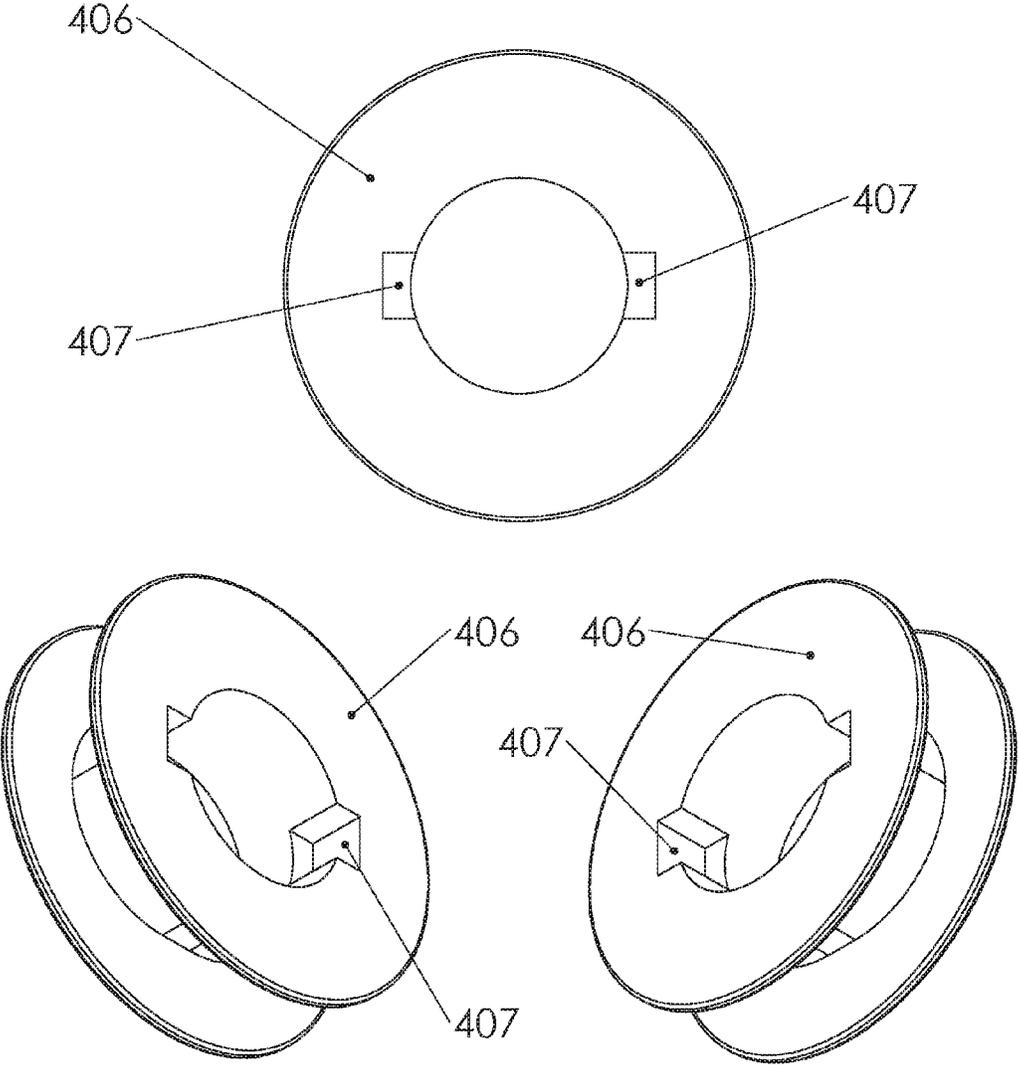


FIG. 26

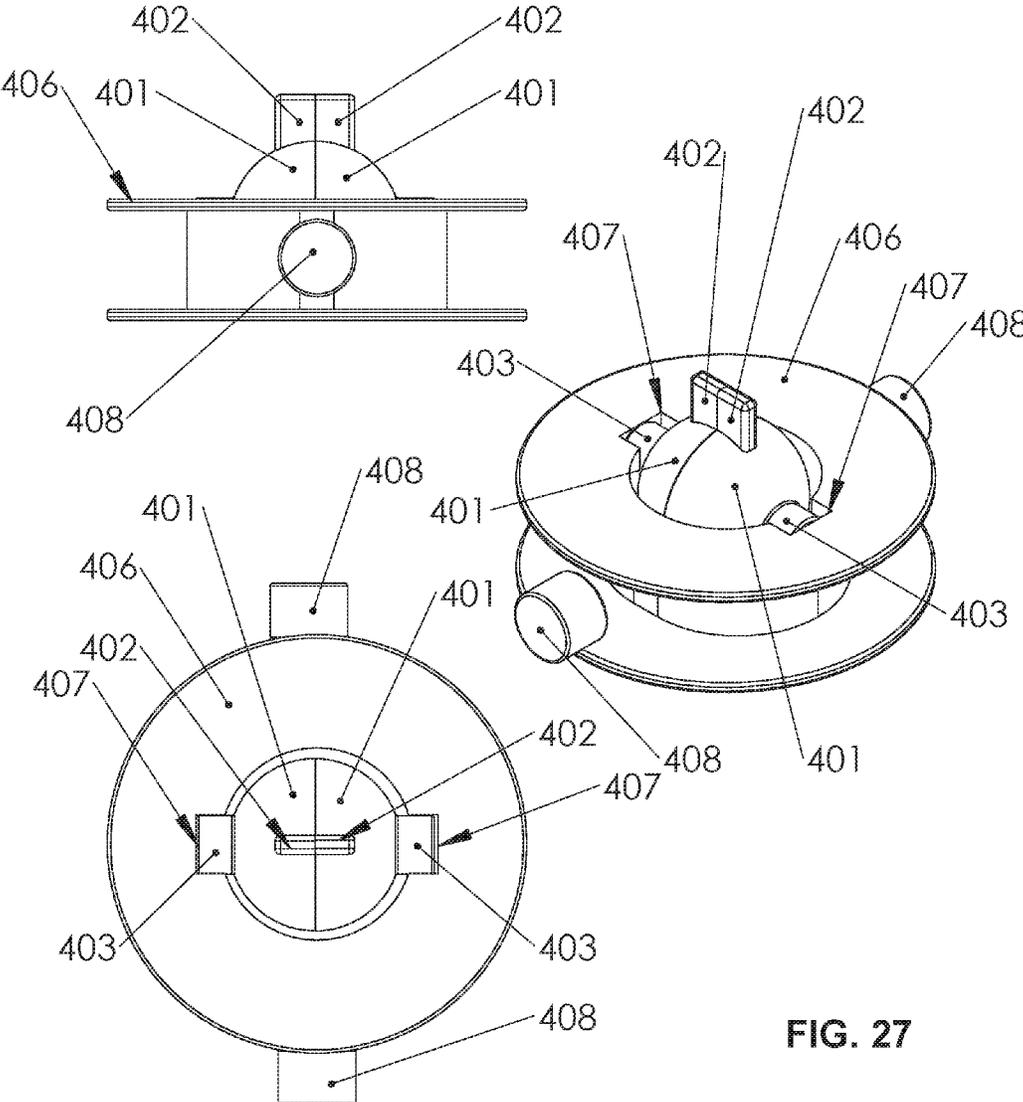


FIG. 27

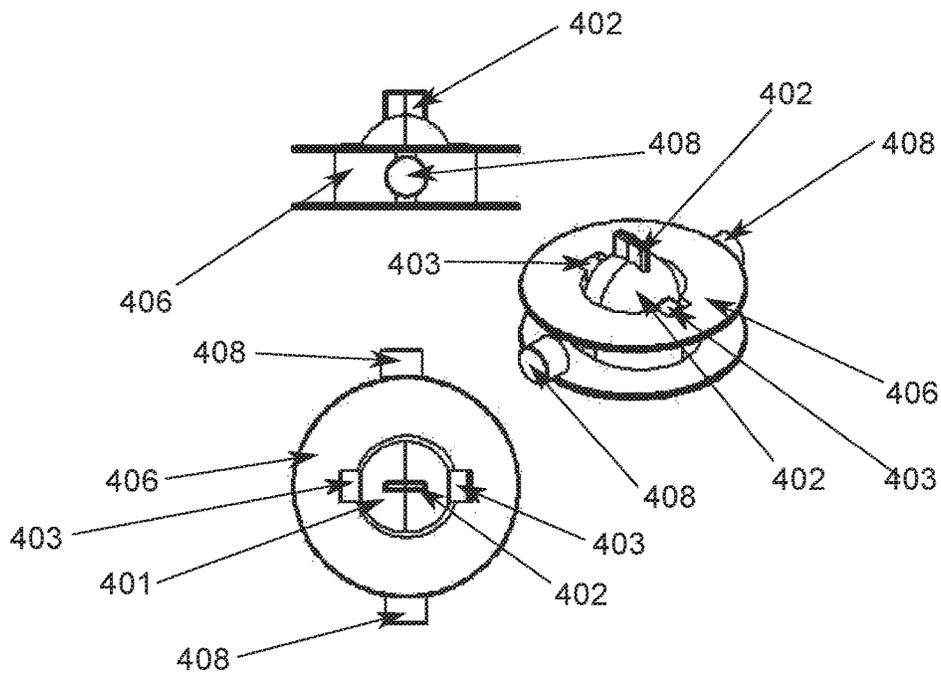
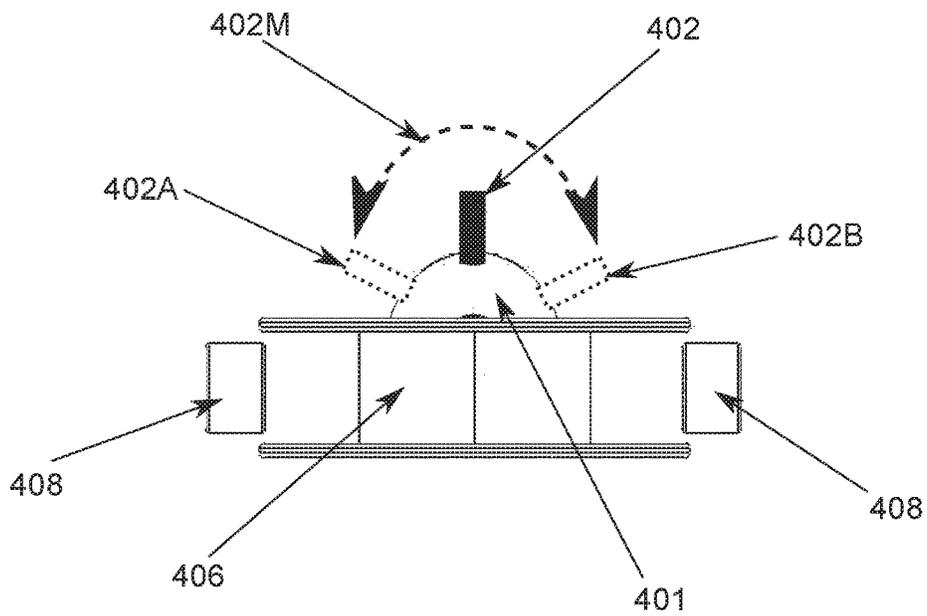
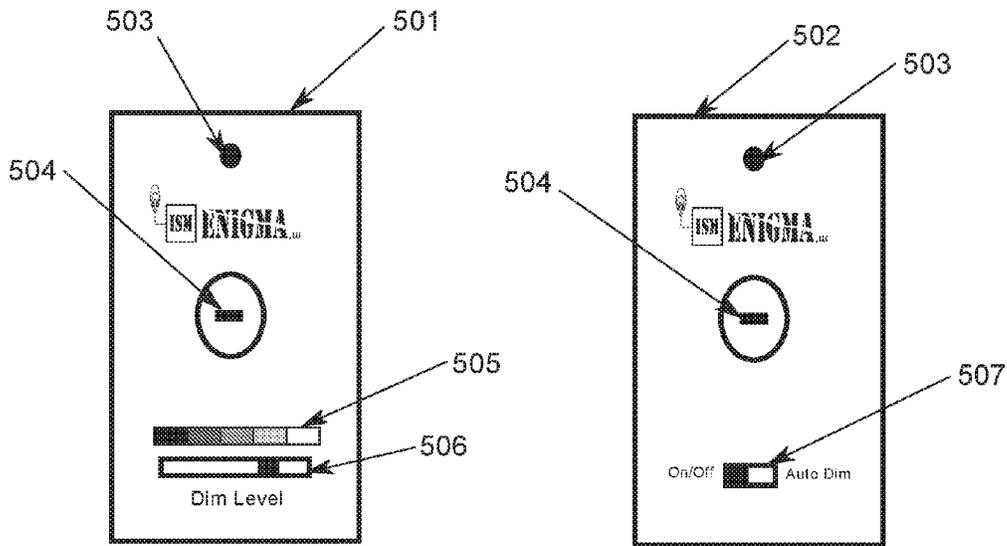


FIG. 28



1. User preselect dimming.
2. Single key code generated as a number (n) along with dimming level value.
3. Single transmitting frequency.
4. Switch is flicked and key code plus dim level is transmitted.

1. Auto dimming model.
2. Single key code, with least significant bit added to change the key code by (n+1).
3. Dimming level slowly increases and decreases, and user selects comfort level and then flicks switch to stop and memorize dim level.
4. Switch is flicked in either On/Off or Auto Dim selection and information is transmitted.

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FIG. 29

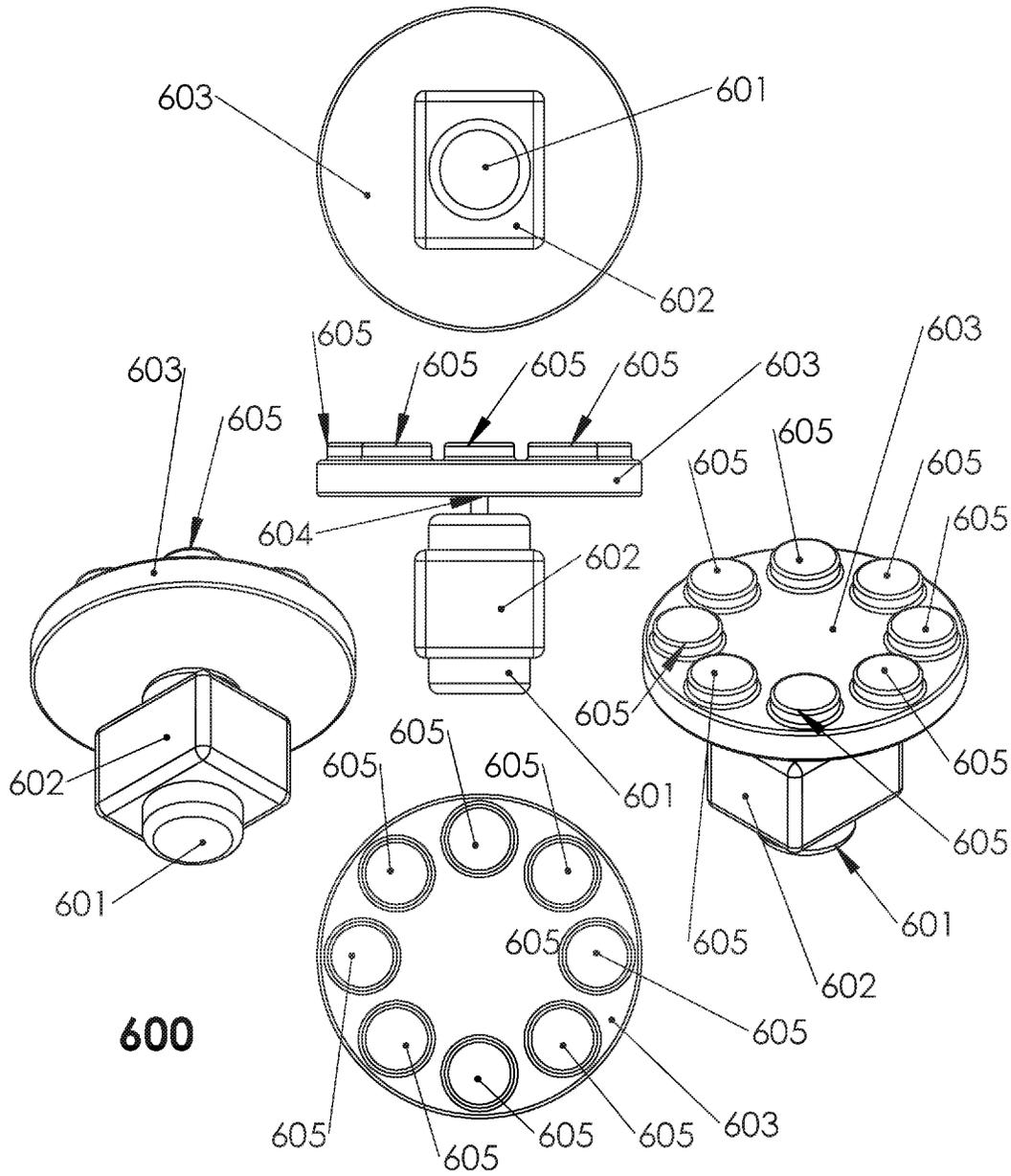


FIG. 30

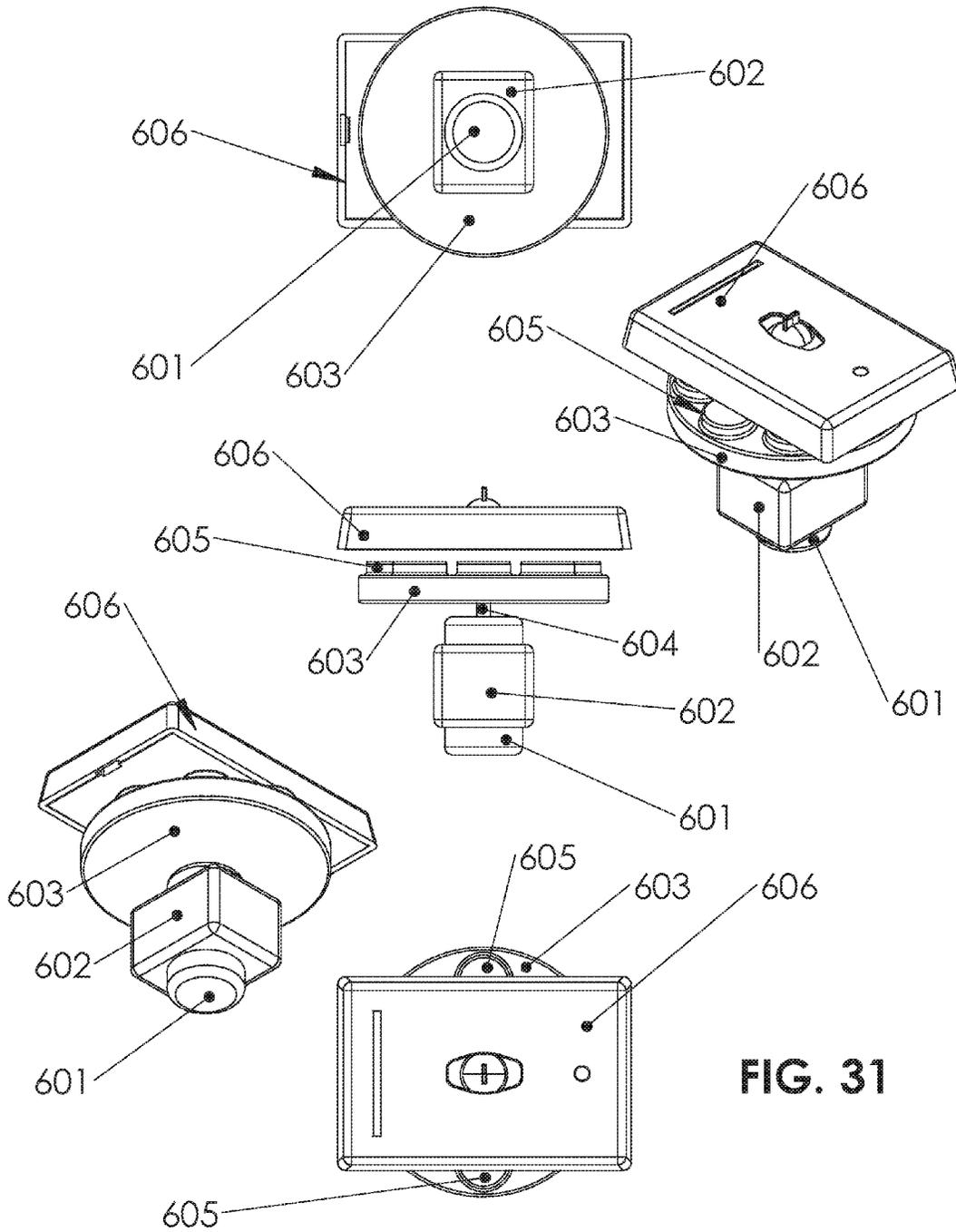


FIG. 31

1

**ELECTRICAL GENERATOR WITH
ROTATIONAL GAUSSIAN SURFACE
MAGNET AND STATIONARY COIL**

Matter enclosed in heavy brackets [] appears in the original patent but forms no part of this reissue specification; matter printed in italics indicates the additions made by reissue; a claim printed with strikethrough indicates that the claim was canceled, disclaimed, or held invalid by a prior post-patent action or proceeding.

*CROSS-REFERENCE TO RELATED
APPLICATIONS*

This application is an application for reissue of U.S. Pat. No. 10,270,301, issued on Apr. 23, 2019, entitled "ELECTRICAL GENERATOR WITH ROTATIONAL GAUSSIAN SURFACE MAGNET AND STATIONARY COIL" and filed on Mar. 18, 2016, as U.S. patent application Ser. No. 15/074,551, which is a divisional application of U.S. patent application Ser. No. 13/775,461, filed on Feb. 25, 2013, now U.S. Pat. No. 9,343,931.

BACKGROUND OF THE INVENTION

The present invention relates to electric generators and the generation of electricity from same; along with a plurality of novel embodiments and applications utilizing these features of novelty. The evolution of electric generators since the inception of Galvani and later Faraday in 1821 and in 1831; has progressed along the conventional knowledge of moving a coil through a stationary magnetic field or in some demonstrable instances, the motion of a magnet through a stationary coil. However the dominating influence of generators incorporating an internal moving coil about a stationary magnetic field remains the mainstay of global electrical power generation on any scale. Further, in all cases of a magnet in motion about a stationary coil, the shape of said magnet(s) is of the bar, horseshoe, or other non-spherical magnet shape means; nor a magnetic shape means of encompassing a 360 degree circle as part and parcel to said magnet(s). This is true even after the infusion of so many patents of prior art credited to Thomas Edison, Nicola Tesla and historically a multitude of others contributing prior art patents granted.

SUMMARY OF THE INVENTION

This present invention and improvement over prior art, relates to a plurality of embodiments for generating electrical energy utilizing a mathematically valid Gaussian Surface spherical or an axial-spherical permanent magnet means or a plurality of a spherical or axial-spherical permanent magnet means, but not confined to only a spherical shaped magnet means; as the source of magnetic lines of a circuitous encompassing force field from magnetic pole to magnetic pole.

The present invention also relates to an embodiment for generating electrical energy utilizing a non-magnetic spherical or axial-spherical material means that utilizes a non-spherical magnet as an enclosed embodiment member; said non-spherical magnet member means can be of a cylinder or disk magnet member means enclosed within or on said surface of said non-magnetic spherical or axial material means.

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The present invention also relates as an embodiment for generating electrical energy utilizing a "centred axle" Gaussian Surface or modified "centred axle" Gaussian Surface, which either having a distribution of a magnetic field as the source of magnetic lines of a circuitous encompassing force field from magnetic pole to magnetic pole utilized to generate and induced voltage as determined by the Faraday equation;

$$E = -N \frac{d\Phi_B}{dt}$$

Said magnetic field of said "centred axle" Gaussian Surface embodiment can exist as intrinsic and characteristic to a permanent magnet shaped as "centred axle" Gaussian Surface or a single or plurality of permanent magnets distributed throughout the circumference of a non-magnetic material means Gaussian Surface. NOTE: A mathematically valid Gaussian Surface is defined as a three dimensional space closed surface.

Said present invention teaches that momentary or sustained movement of a rotating spherical or axial-spherical permanent magnet and its associated surrounding and encompassing magnetic field lines of force generates electrical power by the action of said lines of force cutting through a stationary coil of insulated wire whose wire alignment is perpendicular to said lines of force at all intervals of time.

This action of electrical power generation is achieved either by a simple rotating Gaussian Surface spherical permanent magnet means or a rotating axial-spherical permanent magnet means, whereby said Gaussian Surface spherical permanent magnet means or a rotating axial-spherical permanent magnet means free to move omnidirectionally about its centre axis point, at the centre of a stationary coil, and said coil is fixed to an attached base of a mounting substrate. Said present invention also teaches that strategic placement of a focus magnet or a plurality of focus magnets around the outside of said stationary coil, whose magnetic field lines are aligned parallel to the planar surface of said stationary coil and perpendicular to any instant point along said coil winding, will enhance the Faraday effect for optimum efficiency.

Variations of said present invention's method means of rotating a permanent magnetic field normal to the coil wire's position, whereby said permanent magnetic field is rotating about the centre core epicentre of said coil is not restricted to being at epicentre and can be a plurality of rotating permanent magnets that are positioned normal and off-centre to said coil wires. Said coil in a plurality of permanent magnets can have a plurality of shapes; such as a circle, oval, square, or rectangular shape geometry. Said coil member means is not restricted to one coil and can have as an embodiment; a plurality of coil member means that are positioned around the said epicentred spherical magnetic member means.

Another aspect of embodiments of said present invention is utilized in a sufficiently scaled configuration, utilized to power an ISM (Industrial, Scientific, and Medical) band low RF power transceiver device means, such as a ZigBee or similar transceiver device means, but not restricted to any one transmitter or transceiver means to remotely control and operate an electrical appliance means or general load such as lighting systems, motors, or other electrical apparatus means. The primary purpose of said present invention in this

instance is to eliminate the battery requirement for such device means. It is the intention of said present invention to utilize an ISM band low power RF transceiver member means that is to turn on and off electrical lighting, and is designed to include a intensity dimming means in addition to said on/off switching means.

Another aspect of embodiments of said present invention is utilized in a sufficiently "scaled-up" configuration to transduce the energy contained in ambient environmental air (wind) movement into harvested electrical energy for introducing and releasing said electrical energy into power mains grid networks; as a means for reducing home, commercial, or industrial electrical energy costs in addition to land vehicles, aircraft, or sea craft.

Another aspect of embodiments of said present invention is utilized in a sufficiently "scaled-up" configuration to transduce the energy contained in ambient environmental air (wind) movement into harvested electrical energy for utilization in motor vehicles of the classifications of internal combustion, hybrid, or total electric operation for increasing the efficiency and usable mileage per charge on said vehicle classifications.

Another aspect of embodiments of said present invention is utilizing a Gaussian Surface spherical or axial-spherical neodymium or other rare earth magnet that has its magnetic poles normal to its horizontal spherical axis.

Another aspect of embodiments of said present invention is to utilize a flat planar coil of wire sufficient to generate scaled applicable electrical energy for any intended application.

Another aspect of embodiments of said present invention is to utilize a flat planar coil of wire that has at its centre, a thru-hole for placement of said spherical or axial-spherical magnet means and said magnet means can rotate within said thru-hole.

Another aspect of embodiments of said present invention is to utilize a flat planar coil of wire that has at its centre, a thru-hole or modified hole to accommodate a spherical or axial-spherical magnet means where said axial-spherical magnet axis can rotate on bearings that are utilized to prolong rotational spin after a force is applied to induce prolonged spin

Another aspect of embodiments of said present invention is to utilize a plurality of Gaussian Surface spherical or axial-spherical magnets aligned in a common axial configuration within the centre section of a coil for the purpose of increasing the electrical power output capacity of said present invention.

Another aspect of embodiments of said present invention is to utilize a plurality of coils in conjunction with a plurality of Gaussian Surface spherical or axial-spherical magnets to increase the power output of said present invention.

Another aspect of embodiments of said present invention is to utilize a focus or alignment magnet means, or a plurality of focus or alignment magnet means, physically installed and situated in a manner that has its intrinsic magnetic field lines of force parallel to the horizontal flat planar surface region of said coil. The purpose of which is to concentrate said lines of force from said Gaussian Surface magnet or plurality of magnets to increase power output of said present invention, satisfying the Faraday equation;

$$E = -N \frac{d\phi_B}{dt}$$

Note: E is the induced voltage,

$$\frac{d\phi_B}{dt}$$

is the time derivative of the change in the superimposed ambient magnetic field ϕ_B of said neodymium magnet that is concentrated by said focusing magnets, -N is the number of turns of the coil and the minus sign indicates that the EMF induced in an electric circuit always acts in such a direction that the current it drives around the circuit, opposes the change in magnetic flux which produces the EMF.

Another aspect of said present invention is to utilize the inherent characteristic of relative angle of said ambient magnetic field against said stationary position of said coil member means as a methodology of measuring angular deviation for any useable purpose. Whereby any such angular deviation of either said magnetic field of said Gaussian Surface magnet relative to said stationary coil will cause an induced voltage and whose magnitude and polarity is determined by the two dimensional dot product of the stationary coil position and alignment vector and the directional and polar position and alignment vector of said Gaussian Surface magnetic field as expressed as;

$A_S \cdot B_M$ = the dot product:

$$A_S \cdot B_M = |A_S| * |B_M| * \cos(\Theta);$$

where A_S and B_M are vectors; as example vector A_S is the stationary coil wire position in space and vector B_M is the polar direction of the moveable North pole of the Gaussian Surface magnetic field.

Given the characteristics of the cosine function, one can deduce three possible conditions:

1. If A_S and B_M are perpendicular (at 90 degrees to each other), the result of the dot product will be zero, because $\cos(\Theta)$ will be zero.
2. If the angle between A_S and B_M are less than 90 degrees, the dot product will be positive (greater than zero), as $\cos(\Theta)$ will be positive, and the vector lengths are always positive values.
3. If the angle between A_S and B_M are greater than 90 degrees, the dot product will be negative (less than zero), as $\cos(\Theta)$ will be negative, and the vector lengths are always positive values.

Another aspect of said present invention is in a condition where the converse holds true, where said moving Gaussian Surface magnetic field is held stationary and said coil is then made moveable, and the dot product of said two vectors;

$A_M \cdot B_S$ = the dot product:

$$A_M \cdot B_S = |A_M| * |B_S| * \cos(\Theta);$$

where A_M and B_S are vectors; as example vector A_M is the moving coil wire position in space and vector B_S is the polar direction of the North pole of the stationary Gaussian Surface magnetic field.

Given the characteristics of the cosine function, one can deduce three possible conditions:

1. If A_M and B_S are perpendicular (at 90 degrees to each other), the result of the dot product will be zero, because $\cos(\Theta)$ will be zero.
2. If the angle between A_M and B_S are less than 90 degrees, the dot product will be positive (greater than zero), as $\cos(\Theta)$ will be positive, and the vector lengths are always positive values.

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3. If the angle between A_M and B_S are greater than 90 degrees, the dot product will be negative (less than zero), as $\cos(\Theta)$ will be negative, and the vector lengths are always positive values.

This aspect of said present invention can see appliques in two dimensional directional guidance and other usage in angular determination and detection applications; where an induced coil voltage represents a two dimensional differential angular condition, 180 value and direction and recognized as a usable two dimensional coefficient in any applied analysis system means.

The general reference equation 1:

$$A \cdot B = AB \cos(\theta) \quad \text{eq.1}$$

Another aspect of said present invention is in the three dimensional analysis of yaw, pitch, and roll coefficients in guidance systems or any three dimensional positional identification system means.

The triple product general equation:

The triple product of a set of vectors a, b, and c is given by

The dot product of vector a, and the cross product of vectors b and c;

$$a \cdot (b \times c) \quad \text{eq. 2}$$

This referring to FIG. 14 graph 1G.

The value of the triple product is equal to the volume of the parallelepiped constructed from the vectors.

$$\text{volume} = abc \sin(\theta) \cos(\varphi) \quad \text{eq. 3}$$

$$a \cdot (b \times c) = a |b \times c| \cos(\varphi) = abc \sin(\theta) \cos(\varphi) \quad \text{eq. 4}$$

This referring to FIG. 14 graph 2G

The triple product has the following properties

$$a \cdot (b \times c) = (b \times c) \cdot a \quad \text{eq. 5}$$

$$a \cdot (b \times c) = c \cdot (a \times b) = b \cdot (c \times a) \quad \text{eq. 6}$$

$$a \cdot (b \times c) = -a \cdot (c \times b) \quad \text{eq. 7}$$

Further where a is the coil wire direction vector, b is the Gaussian Surface magnetic field vector, and C is the vertical position of said Gaussian Surface magnet compared to its deviation from the center of said coil, i.e. either dead center and level with coil surface plane, coil-centered axis but left angular tilt from coil surface, or coil-centered axis but right angular tilt from coil surface.

Another aspect of said present invention is for three dimensional detection of movement in yaw, roll, and the depth from coil-center axis either above or below said coil-center axis and defined as;

Where Vectors: a_y =yaw, b_r =roll, and c_d =depth from coil-center axis either above or below said coil-center axis.

Ergo, with vector analysis using dot and cross product results those additional aspects of said present invention include; a method means of utilizing a stationary coil member means with a moving Gaussian Surface magnetic means capable of moveable freedom within a three dimensions and said coil establishing a voltage, whose value and polarity are the resultant of movement of said Gaussian Surface magnet member means. Further it is also an alternative method means of utilizing a stationary Gaussian Surface magnet member means, and utilizing a moveable coil member means about the three dimensional volume of said centered Gaussian Surface magnet member means; and

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said coil establishing a voltage, whose value and polarity are the resultant of movement of said coil member means.

BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 shows the present invention with coil-wire form with a Topological "genus of one", rotating magnet, focusing magnets, and energy converter or appliance.

FIG. 1A shows a typical application of the present invention as a battery-less and wireless electrical switch with cover plate.

FIG. 2 is a multi perspective set of views for the present invention showing the polar alignment of the rotating and focusing magnets.

FIG. 3 shows a blown up view of the rotating magnet's seating position within the coil-wire form with a Topological "genus of one".

FIG. 4 shows another type of rotating magnet coil-wire form with a Topological "genus of one" not in the design to use a sphere, but in the form of a rotating wheel magnet device.

FIG. 5 shows a modified spherical magnet form with a Topological "genus of one" that is a non-magnetic material with a centered hole to insert a cylindrical bar magnet.

FIG. 6 shows perspective views of a modified non-metal rotatable wheel of Topological "genus of one" with a hole for insertion of a cylindrical bar magnet.

FIG. 7 shows perspective views of anon-metal magnet wheel of Topological "zeroth genus" comprised of a plurality of pill magnet insertions slots.

FIG. 8 shows an embodiment of the present invention with pill magnet wheel of Topological "zeroth genus" inserted into it slot in a coil-wire form of Topological "genus of one" with focusing magnets on opposite ends.

FIG. 9 shows more detail of the cylinder bar magnet wheel embodiment and illustrates that said wheel can be placed above the coil-wire form of Topological "genus of one".

FIG. 10 is a graph drawing of vectors for reference equation #1, and vector diagram of three combined vectors.

FIG. 11 is a four view of the generator assembly utilizing a wheel component means with a single cylindrical magnet.

FIG. 12 is a drawing of a typical receiver means that is in communication with an AC power source and a control load.

FIG. 13 is a magnetic field line plot of the surrounding magnetic field about a spherical magnet.

FIG. 14 is a magnetic field line plot of the surrounding magnetic field about a spherical magnet that is under the polar field concentration affects of a polar focusing magnet and its associated magnetic field.

FIG. 15 is a perspective multi-view of a switch enclosure exposing a rocker style switch movement means.

FIG. 16 is a perspective multi-view of a rocker style switch movement means; and illustrates the flip finger mechanism means for rotational movement of a spherical magnet.

FIG. 17 is a perspective multi-view of the rocker mechanism means with its moveable flip finger mechanism means.

FIG. 18 shows a "progressive movement" illustration of the rocker flip finger mechanism means for rotating a spherical magnet about its designated axis of rotation.

FIG. 19 is an example of utilizing a plurality of spherical magnets that are arranged in-line with their respective North and South magnetic poles parallel synchronized where each spherical magnet has at least one or a plurality of focus magnets. Said plurality of spherical magnets are disposed

and in communication with a rectangular coil-wire form of Topological “genus of one”, but not limited to a rectangular coil-wire form shape.

FIG. 20 is an example embodiment of utilizing a plurality of serrated wheels where each wheel having disposed a plurality of centred cylindrical permanent magnets that are arranged in-line with their respective North and South magnetic poles parallel synchronized where each plurality of serrated wheel magnets has at least one or a plurality of focus magnets. Said plurality of serrated wheel magnets are disposed and in communication with a rectangular coil-wire form of Topological “genus of one”, but not limited to a rectangular coil-wire form shape.

FIG. 21 shows an embodiment of a serrated wheel generator with said rectangular coil-wire form and an array of serrated wheels all in-line and can be of type where the Topological genus of one utilized a disposed cylindrical permanent magnet or an array of serrated wheels all in-line and can be of type where a Topological zeroth genus serrated wheel utilizes a plurality of disposed cylindrical permanent magnets that are inserted into a series of blind holes.

FIG. 22 is another embodiment of the present invention where a drive mechanism in the form of a spherical magnet is disposed over a central disposed generator magnet and where said drive mechanism is in communication with a drive shaft that is in communication with a propeller that is rotated in ambient wind activated air said propeller rotates drive shaft and drive shaft is in communication with said drive mechanism spherical magnet that is in communication with said generator spherical magnet that rotates, and said propeller is utilized as the action means for causing system rotation to generate electrical power.

FIG. 23 is an illustration of spherical magnet cap enclosure with flip tab and axial components, said enclosure is comprised of two identical halves.

FIG. 24 shows said spherical magnet being disposed within spherical magnet cap enclosure.

FIG. 25 shows how said spherical magnet and its enclosure are disposed in said coil bobbin means.

FIG. 26 shows said coil bobbin means with its axle wells.

FIG. 27 shows complete operational insertion of magnet cap assembly into said coil bobbin.

FIG. 28 shows the two way flip operation of said spherical magnet enclosure.

FIG. 29 shows two different models for light dimming.

FIG. 30 shows a motor driven magnet array for recharging an ISM ENIGMA battery-less and wireless electrical switch.

FIG. 31 shows an ISM ENIGMA battery-less and wireless electrical switch in close proximity to magnet array for recharging.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

With reference to FIG. 1 there is shown an embodiment 100 of a “stationary coil” electrical generator 101 in communication with a “centred axle” magnet 102, and also in communication with at least one or a plurality of focus magnets 104 “all” combined 325 electromechanically and utilized as a power source means 101 & 102 for an electrical power load 105 in the form of a ISM band transceiver 105 for the purpose of powering momentarily, said transceiver 105 to emit electromagnetic waves of radio frequencies that are modulated with a digital code sequence but not limited to utilization as a power source for an electrical power load

in the form of a ISM band transceiver and further can 330 be utilized for a plurality of power source applications means.

With reference to FIG. 1A there is shown the same, but enhanced with enclosure 108 embodiment 100A with a protective enclosure 108. Power connexion leads 106 are connected to said power load 105 and with this embodiment said power load 105 is said ISM band transceiver 105 with attached antennas 107.

With reference to FIG. 2 a coil form 101 with its output power leads 106 are electrically connected and in communication with said power load 105, which in this illustrated embodiment is an ISM band radio transceiver 105 with associated antenna 107C. A spherical “centred axle” magnet 102 with axles for rotation 103 is positioned and in communication with the centre of said coil form 101. Said axial spherical “centred axle” magnet 102 is magnetized with its North and South magnetic poles perpendicular to its axle of rotation 103, and is at right angles to the coil-wire turns and parallel to the tangent of said coil-wire turns. The magnetic field lines emanating from the North magnetic pole and entering the South magnetic pole of said spherical magnet 102 will therefore be at right angles to said coil-wire sections that are parallel to said spherical magnet axle 103. Upon rotation of said spherical magnet means 102 about its axle 103, said magnetic field (visually assumed and not illustrated) lines cut through said coil form 101 and induces an electromotive force felt at the output leads 106. Said induced electromotive force is varying in intensity and polarity, thus generating an alternating electrical current utilized as a power source. In order to increase the amount of power produced by this action, a focus magnet 104 or a plurality of focus magnets 104 are positioned and in communication with said spherical “centred axle” magnet 102. Positioning of said focus magnets 104 are such that said focus magnet(s) 104 remain stationary with the South magnetic and North magnetic poles field lines that are aligned “inline parallel” to and in communication with said spherical magnet 102 field lines. This embodiment of the present invention allows for the action of concentration of said spherical magnet fields lines per unit square (area) so that more field lines cut through a coil-wire section thus producing more induced electromotive force (power). The amount of induced electromotive force is directly proportional to the number of lines per unit square (area).

In FIG. 3 said coil-wire form with a Topological “genus of one” means is shown in an exploded view to further explain away the mounting of said spherical magnet 102 with its axle 103 that is in communication with recessed molded spherical magnet inset well 109 and cavity opening 110. Said axle 103 is mounted into a support well 111 that allows for a smooth movement of said axle 103 in the process of spherical magnet 102 rotation. Said rotation is further enhanced, for a minimum frictional mechanical impedance, by a plurality of unitized molded “standoff bearings” 112. The overall recessed molded spherical magnet inset well 109, is at coil-wire form 101 centre. Said position of spherical magnet is positioned and recessed midway in coil-wire form but is not limited to any alternative position arrangement method means.

Another embodiment feature of the present invention is shown in FIG. 4, whereby an alternative to said coil-wire form’s recessed molded spherical magnet inset well 109 of FIG. 3 is now embodied and shown in FIG. 4 with a four sided open cavity 113 to accommodate and be in communication with a non-spherical magnet means. Said non-spherical four sided “centred axle” magnet inset well 113

has axle inset wells **114** with same enhanced rotational molded “standoff bearings” as is shown in FIG. **3** for said spherical magnet embodiment. FIG. **4** also shows said focus magnet(s) **104** coil-wire form insert(s) **115** that holds stationary in position said focus magnet(s) on said coil-wire form **101**.

Another advantageous embodiment feature of the present invention is shown in FIG. **5**, whereby said spherical “centred axle” magnet configuration means is replaced a modified model means for a spherical “centred axle” magnet equivalent comprising: a non-magnetic material “centred axle” sphere means with a Topological “genus of one” **116** and attached sub form non-magnetic material axle means **116A**. A cavity “through hole” **116H** exists in said spherical non-magnetic material means and is perpendicular to said non-magnetic material axle means **116A**. A cylindrical magnet **117** is inserted in said cavity “through hole” **116H** and is in communication with non-magnetic material means sphere **116**, and further said cylindrical magnet **117** has its North and South magnetic poles at the opposite ends of said cylindrical shape means and thereby has its magnetic field lines of force perpendicular to said axle **116A** axis. This embodiment of the present invention is implemented to serve as an economic alternative to an intrinsic “all metal” spherical “centred axle” magnet means and should be obvious to anyone steeped in the arts.

Another advantageous embodiment feature of the present invention is shown in FIG. **6**, whereby a “centred axle” wheel **118** comprised of a non-magnetic material means with a Topological “genus of one” and having a planar plurality of serrations **119**, whereby said serrations are utilized as an enhancement to rotational momentum, which should be obvious to anyone steeped in the arts. A cylindrical magnet **117** is inserted in said cavity “through hole” **117H** and is in communication with non-magnetic material “centred axle” wheel means **118**, and further said cylindrical magnet **117** has its North and South magnetic poles at the opposite ends of said cylindrical shape means and thereby has its magnetic field lines of force perpendicular to said axle **104** axis. This embodiment of the present invention is implemented to serve as an economic alternative to an intrinsic “all metal” serrated “centred axle” wheel magnet means and should be obvious to anyone steeped in the arts.

Another advantageous embodiment feature of the present invention is shown in FIG. **7**, whereby a “centred axle” wheel with a Topological “zeroth genus” **120** comprised of a non-magnetic material means and having a planar plurality of serrations **119**, whereby said serrations are utilized as an enhancement to rotational momentum, which should be obvious to anyone steeped in the arts. Adjacent to each serration **119** is a recessed “blind hole” **122**, utilized to accommodate an be in communication with an inserted cylindrical magnet means **121** whose North and South poles are at opposite ends of said cylinder magnet means **121**, and its magnetic field lines of force are perpendicular to the axle **104** axis. It should be obvious to anyone steeped in the arts that as said cylinder magnets **121** are rotated by said “centred axle” wheel **120** said magnets corresponding magnetic lines of force cut through said aforementioned coil-wire form **101** as shown in FIG. **4**. Said “centred axle” serrated wheel is inserted in axle well **114** and is free to rotate through said four sided opening **113**.

FIG. **8** illustrates the insertion of said “centred axle” wheel with a Topological “zeroth genus” **120** with an exploded view of said cylinder magnet means **121** parallel and tangent to inset well **122**. Said “centred axle” wheel **120** is positioned in said four sided cavity opening **113**, and as

said wheel is rotated said plurality of cylinder magnets **121** move in a continuing circular path, with the perpendicular magnetic lines of force cutting through the coil-wire form and establishing an instant induced voltage for any useful purpose. Said focus magnet inset well(s) **115** hold stationary said focus magnet(s) **104** in place. Said “centred axle” serrated wheel **120** is inserted in axle well **114** and is free to rotate through said four sided opening **113**.

FIG. **9** is an exploded multi-view of another advantageous embodiment of the present invention, whereby a “centred axle” wheel **118** designed with a single “centred through hole” that is perpendicular to said axle **103** and is of such diameter to accommodate an be in communication with a cylindrical magnet **117** and where cylindrical magnet **117** has its North and South poles at the end planes of said cylindrical magnet **117**. As said wheel **118** is rotated said cylinder magnet **117**, contained within said “centred through hole,” moves in a continuing circular path, with the perpendicular magnetic lines of force of said cylindrical magnet **117** cutting through the coil-wire form and establishing an instant induced voltage for any useful purpose. Said focus magnet inset well(s) **115** hold stationary said focus magnet(s) **104** in place. Said “centred axle” serrated wheel **118** is inserted in axle well **114** and is free to rotate through said four sided opening **113**.

FIG. **10** graphically illustrates **1G** the mathematical dot product of said stationary coil-wire form **101** and said rotational spherical magnet **102** or “centred axle” wheel **118** and **120** shown in previous figures above. The resultant value, which is a scalar quantity that indicates the reference North pole of the associated rotational magnet in question. Vector (A) represents said stationary coil-wire form **102** and Vector (B) represents the rotated North pole position of either;

said all magnetic rare earth (neodymium) spherical magnet **102**, hybrid spherical magnet of non-magnetic material non-metal (polymer) sphere means **116** and insert cylinder magnet **117**,

non-magnetic material non-metal (polymer) “centred axle” serrated wheel **120** and a plurality of insert cylinder magnets **121**,

and non-magnetic material non-metal (polymer) “centred axle” serrated wheel **118** and insert cylinder magnet **117**. Further illustrated **2G** is the dot product of A and B that is C and the cross product of B and C represents the instantaneous value and polarity of the induced voltage from said interaction of a “centred rotating magnetic field” through said stationary coil-wire form **101**.

In FIG. **11** an exploded view of the embodiment of utilizing a Topological “genus of one” serrated wheel **118** with a cylinder magnet **117** that is inserted into and in communication with said “centred through hole” **117H** that is perpendicular to said axle **103**, which is an extrusion of serrated wheel **118**. Said serrated wheel **118** is inserted into four sided through hole **113** and is in communication with and free to rotate about its centre axis by axle **103**, which is inserted into axle well **114** and is in communication with said axle well **114**. Said magnetic field lines of cylinder magnet **117** are concentrated along the pole path of said cylinder magnet **117** by focus magnet(s) **104** inserted and in stationary communication focus magnet inset(s) **115**.

FIG. **12** shows one embodiment of a wireless receiver system **200WR** that has its electronic circuitry situated internal to enclosure **200**. The operation of said receiver system **200WR** is that said receiver system **200WR** is powered by an AC power line voltage means and operates from either 120 or 240 VAC @50 or 60 hertz. Connexion to

said power line means is by plug terminals **202** that are in communication with a female AC power line receptacle means. Said plug terminal base **201** that is in communication with plugs **202** can be removed and replaced with various plug terminals to fit foreign AC receptacles. Any AC load such as lights, motors, fans, or any reasonable AC load is plugged into and in communication with AC receptacle inserts **203**. Said AC load that is plugged into and in communication with said receptacle **203** is then under the influence of electrical switching and dimming control of said receiver and electronic switching and dimming circuitry (not shown, but internal to enclosure **200**) is in communication with said AC load to cause on/off switching and dimming of AC electrical power to load. Said wireless receiver **200WR** receives its control command function from a remote battery-less and wireless transmitter **100A** shown in FIG. 2. The action causing load control is by rotating any featured method means of;

said all magnetic rare earth (neodymium) spherical magnet **102**, hybrid spherical magnet of non-magnetic material non-metal (polymer) sphere means **116** and insert cylinder magnet **117** combination in common communication with all, or

said non-magnetic material non-metal (polymer) "centred axle" serrated wheel **120** and a plurality of insert cylinder magnets **121** combination in common communication with all, or

said non-magnetic material non-metal (polymer) "centred axle" serrated wheel with a Topological "genus of one" **118** and insert cylinder magnet **117** combination in common communication with all.

An illustration of FIG. 13 shows a typical intrinsic magnetic field embodiment **102mf** surrounding a spherical permanent magnet **102**. Said magnetic lines of force extend outward from the North magnetic pole and enter the South magnetic pole, whereby said magnetic field lines are concentrated at the pole volume **102R**. Magnetic field lines of a cylinder magnet will have a similar magnetic line pole path and should be obvious to anyone steeped in the arts that field concentration is greatest at the magnetic poles of any magnet.

FIG. 14 shows a magnetic field embodiment of a spherical permanent magnet **102** that is under the magnetic influence of an external cylindrical focus magnet **104**. It should be obvious to anyone steeped in the arts that magnetic field intensity of influence varies to the inverse square of the distance from the magnetic pole in question. At the south pole of said spherical magnet **102** the field concentration **102R** is intrinsic. At the opposite pole of spherical magnet **102** a cylinder magnet **104** is placed in close proximity of said spherical magnet **102** and is in commutative magnetic attractive pole communication. The action of placing a focus magnet **104** in close proximity to said spherical magnet **102** is to increase the number of magnetic field lines per unit area about a magnetic pole in question. As magnetic field lines (a.k.a. flux lines or flux) are increased, the amount of induced voltage in said coil-wire form **101** in FIG. 2 will increase as said spherical magnet **102** is rotated.

Another embodiment of said present invention as shown in FIG. 15 is for a flat (12 mm thick) wall type battery-less and wireless switch transmitter means **300** with a smooth wall or carry about enclosure **301** on having a rocker type flip mechanism means for switching on and off a remote AC electrical load such as a lighting fixture, but not limited to a lighting fixture.

Another embodiment in FIG. 16 is a detailed multi-view of a rocker-rotator method means **302** in communication

with its extruded planar perpendicular axle **304** that is in communication with and utilizes a soft and flexible polymer flip finger method means **303**, **303B**, and **303F** to initiate and promote rotation of a spherical magnet method means **102** about its centred axle **103** axis. Said flexible flip finger base **303** is in communication with bending notch **303B** and flip finger **303F** and upon an operator pushing (pressing) said rocker method means **302** and its consequent flip movement about its axle **304** axis, said flip finger **303F** that is in communication with spherical magnet **102** will cause a reaction to spherical magnet and initiate rotation of said spherical magnet in a cyclical direction opposite to the push force direction applied to said rocker **302**; likewise the converse action takes place with the opposite side of said rocker **302** is pushed. After said flip finger **303F** ends mechanical communication with said spherical magnet **102**, said spherical magnet is free to spin for a goodly number of cycles before ceasing rotation due to natural damping frictional forces. This action of said present invention produces enough power from a single flip to generate a voltage level sufficient for several seconds; ample time to power a micro transmitter and send a large amount of encoded digital data to a remote receiver that decodes said data received.

Another embodiment in FIG. 17 shows said rocker **302** that is in communication with its flip finger base **303**, its flip finger **303F** and said flip finger **303F** is bendable in a forward or backward direction by flexible notch section **303B**.

The embodiment of said rocker means **302** in FIG. 18 shows the action of switch activation by pushing the left side of said rocker means **302** that is in communication with flip finger base **303** and whose flip finger means **303F** is in flexible communication with spherical magnet **102**. Further, pushing the rocker causes a bending around finger notch **303B** and moves flip finger means **303F** to move on a leftward position **303FL** thus establishing a thrust force on said spherical magnet **102** causing a clockwise rotation of said spherical magnet. Conversely, the embodiment of said rocker means **302** in FIG. 18 shows the action of switch activation by pushing the right side of said rocker means **302** that is in communication with flip finger base **303** and whose flip finger means **303F** is in flexible communication with spherical magnet **102**. Further, pushing the rocker causes a bending around finger notch **303B** and moves flip finger means **303F** to move on a rightward position **303FR** thus establishing a thrust force on said spherical magnet **102** causing an anticlockwise rotation of said spherical magnet.

Another embodiment of the present invention in FIG. 19 utilizes a rectangular shape coil-wire form **400** that is of a Topological genus of one, whereby a centred through hole exists for free movement of rotation of a plurality of spherical permanent magnets **401**, and existing about the side of said rectangular coil-wire form is disposed a dual series plurality of focus magnet means **402**. Each said focus magnet pair **402** have their magnetic lines of force in-line and disposed in an attractive state relative to each one of said plurality of spherical permanent magnets **401**.

Another embodiment of the present invention in FIG. 20 utilizes a rectangular shape coil-wire form **500** that is of a Topological genus of one, whereby a centred through hole exists for free movement of rotation of a plurality of serrated wheels **501**, and existing about the side of said rectangular coil-wire form is disposed a dual series plurality of focus magnet means **502**. Each said focus magnet pair **502** have their magnetic lines of force in-line and disposed in an attractive state relative to each one of said plurality of serrated wheels that can be of a Topological "zeroth genus"

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with a plurality of centred blind hole insets on a serrated wheel to accommodate a plurality of cylindrical magnets 121.

Another embodiment of the present invention in FIG. 21 utilizes a rectangular shape coil-wire form 500 that is of a Topological genus of one, whereby a centred through hole exists for free movement of rotation of a plurality of serrated wheels 501, and existing about the side of said rectangular coil-wire form is disposed a dual series plurality of focus magnet means 502 (not visible in drawing). Each said focus magnet pair 502 (not visible in drawing) have their magnetic lines of force in-line and disposed in an attractive state relative to each one of said plurality of serrated wheels 501 that can be of a Topological “zeroth genus” with a plurality of centred blind hole insets on a serrated wheel to accommodate a plurality of cylindrical magnets 121, or each said focus magnet pair 502 (not visible in drawing) have their magnetic lines of force in-line and disposed in an attractive state relative to each one of said plurality of serrated wheels 501A that can be of a Topological “genus one” and each with a centred through hole on a serrated wheel to accommodate a single cylindrical permanent magnet 117.

Another embodiment of the present invention in FIG. 22 where a 360 degrees of freedom rotatable propeller 440 is in communication with a 360 degrees of freedom rotatable drive shaft 430 that is in turn in communication with a 360 degrees of freedom rotatable Gaussian spherical form drive gear 410 having two axles that are supported by two stationary mounting brackets 420 where at least one axle component is in communication with said drive shaft 430 and the remaining axle is in communication with mounting bracket 420.

A separate embodiment associated with the present invention in FIG. 23 of an axial encapsulation tabbed magnet shell 400 that is comprised of two halves, where each half shell component has a hollow hemisphere 401 with a tangent protruding axle means 403 and a flip tab half 402 tangent to the hemisphere 401 and positioned at its outer rim; and when said two halves are combined, they form a complete hollow encapsulation means 400 for enclosing a spherical permanent magnet.

Another embodiment of the present invention in FIG. 24 illustrates the insertion of said spherical magnet 404 and is disposed into each half of said hollow hemisphere 401 with said tangent protruding axle means 403 and said flip tab half 402 tangent to the hemisphere 401 and positioned at its outer rim. Said flip tab halves are locked inline to each other by a plurality of keyed synchronized male nubs 405 and female nub receptors 405.

Another embodiment of the present invention in FIG. 25 shows said magnet enclosure means comprised of two halves of said hollow hemisphere 401 with said tangent protruding axle means 403 and said flip tab half 402 tangent to the hemisphere 401 and positioned at its outer rim and said coil bobbin 406 of which a plurality of sufficient enameled copper wire turns are wound around said coil bobbin 406 to create an electric coil that will generate electrical energy during any movement of magnet enclosure assembly means 400 that is further disposed into said coil bobbin 406. Said magnet enclosure assembly means 400 has its axle components fitted and disposed in coil bobbin axle wells 407 and further said enclosure axle component means 403 are free and unrestricted to rotate within said axle wells 407.

Another embodiment of the present invention in FIG. 26 shows said coil bobbin 406 and its axle wells 407 for containing a set of axles.

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Another embodiment of the present invention in FIG. 27 shows said functional energy harvesting generator that is comprised of spherical magnet enclosed within said enclosure 400 comprised of hollow spherical cap 401 with tangent axles 403 and said flip tab 402 whereby said magnet enclosure 400 is inserted and free to rotate within said coil bobbin axle wells 407 as member to coil bobbin 406; for the purpose of generating electrical energy.

Another embodiment of the present invention in FIG. 28 illustrates the flip action of said energy harvesting generator whereby said enclosure 400 comprised of hollow spherical cap 401 with tangent axles 403 and said flip tab 402 remains moveable (flappable) in a forward and reverse motion, and whereby said motion causes said enclosed spherical magnet to move and with this movement consequently it ambient residual magnetic field. There are disposed a plurality of focus magnets 408 that are aligned and disposed along the sides of said coil 406 in such a manner as to have their corresponding magnetic fields aligned inline, and facing North pole to South pole so as to provide a magnetic force field that will keep said magnet enclosure 400 and consequently its flip tab positioned centre vertical 402, but not restricted to centre vertical and is free to flip in an angular forward 402A or reverse 402B direction and due to the inline attractive magnetic field established by said focus magnets 408. This action of said inline focus magnets 408 with their inherent magnetic fields established a spring action that causes a damped oscillatory motion and consequently a damped alternating current within said coil wire that is wound around said coil bobbin 406.

Another embodiment of the present invention in FIG. 29 illustrates two different battery-less, powered by said energy harvesting generators 500 of ISM ENIGMA, LLC., and International ISM Band wireless electrical remote power switch with said dimming features. Model 501 is of the configuration model having an indicator LED 503, a flip tab control means 504, a dimmer potentiometer 506 with grey scale level graph 505. Wherein as flip tab 504 is moved by a consumer in either an up or down flipping motion, said indicator LED 503 blinks momentarily indicating that the unit is generating power for its internal ISM Band transmitter that has a single frequency of a possible plurality of designated approved and licensed ISM Band of frequencies for International operation; and dim level that has been set is sent along with a permanent key code that is instantly established upon an initial flip tab 504 operation. A designated receiver with same key code and frequency receives said ON/OFF information and fixed dime level established by the setting of the transmitter potentiometer, and further said receiver is electrically connected in series with an electrical load such as a lighting fixture, but not limited to a lighting fixture; in general any electrical load within said receiver’s power load capabilities that can be a plurality of levels dependent on model type. Model 502 is of the configuration model having an indicator LED 503, a flip tab control means 504, and a slide switch 507 that allows an ON/OFF position and a dimming position. When said slide switch 507 is in the ON/OFF position, said flip tab 504 is moved by a consumer in either an up or down flipping motion, said indicator LED 503 blinks momentarily indicating that the unit is generating power for its internal ISM Band transmitter that has a single frequency of a possible plurality of designated approved and licensed ISM Band of frequencies for International operation; and a permanent key code is instantly established upon an initial flip tab 504 operation and transmitted. A designated receiver with same key code and frequency is electrically connected in series

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with an electrical load such as a lighting fixture, but not limited to a lighting fixture; in general any electrical load within said receiver's power load capabilities that can be a plurality of levels dependent on model type. After a light or any designated electrically connected load is turned on, if said slide switch 507 is moved into its Auto Dim mode position another flick of said flip tab 504 send a different code via the same single transmitter and frequency to said designated receiver where an auto dimming feature is triggered into operation. Said dimming feature now, is of the type that allows for a continuous slow oscillating of the brightness or power level to increase and decrease periodically, thus giving a consumer time to decide what level is suited for the occasion. Once a level is decided, another flick of said tab cause the dim level to be memorized and constant in said decided level of power or brightness. Any future dimming choices can be made by a consumer simply be re-flicking said flip tab 504 and observing the slow undulations of brightness levels for a new choice of dimming level.

Another embodiment of the present invention in FIG. 30 illustrates a method means for utilizing said energy harvesting generator of said present invention and in conjunction with another embodiment of an ISM ENIGMA battery-less and wireless electrical switch. FIG. 30 shows a motor 601 driven circular array 603 of a plurality of disk type, but not limited to disk type, magnets 605 disposed on a disk 603 that is connected by an axle 604 to a rotating motor 601 contained in a motor support means 602. Said disk type, but not limited to disk type, magnets 605 are arranged in a manner so as to allow their corresponding magnetic fields (not illustrated but implied) to be aligned as a North to South pole configuration means that disposes them with an adjacent face up opposite pole alignment.

A further corresponding embodiment shown in FIG. 31 illustrates an operation of positioning an ISM ENIGMA battery-less remote switch 606 in close proximity to said disk type magnet 605 array disposed on circular array plate 603, whereby as said motor 601 is rotating and consequently as said circular array plate rotates by its connexion to said motor 601 disposed on motor axle 604. When said ISM ENIGMA battery-less switch 603 is placed in close proximity to said EH recharger as seen in FIG. 30, upon high speed rotation of said recharging array plate 603 and disposed arrayed disk magnets 605 their respective magnetic fields are set in motion and cut through said coil bobbin windings contained within said switch enclosure 606. This continuous rotating magnet field action continues to induce electrical currents into said coil windings that are electrically connected to a recharging bank of super capacitors that in effect act as a rechargeable battery, and where said super capacitor bank can be utilized through a USB connexion for any outside world recharging purpose such as the recharging of a cell phone, tablet, or laptop computer. It should also be understood by those steeped in the art that this accumulated charge acme be utilized by the switch circuitry itself.

What is claimed is:

1. An electrical generator comprising:

a coil-wire form having a perimeter and a first planar surface and a second planar surface;

a [plurality of] permanent [magnets] magnet disposed to be rotational [with each other] about a [common] center axle, each magnet that extends in a plane parallel to the first planar surface or the second planar surface, wherein the permanent magnet is at least partially retained within and adjacent to the perimeter of the coil wire form and permanent magnet also having [their]

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North and South magnetic poles [directionally parallel to each other within a coil-wire form having a circumference and with a centered hole disposed with adjacent axle inset wells each extending along a well axis, adapted to mechanically retain said center axle position rotatable about said well axis and said plurality of permanent magnets within said coil-wire form]; and [a plurality of turns of wire disposed on said coil-wire form circumference and wrapped in a plane parallel to said well axis.]

[wherein said coil-wire form includes a plurality of disposed stationary insets each including one of a plurality of focus permanent magnets disposed at said circumference of said coil-wire form and are disposed and aligned to each have an axis through each magnet poles perpendicular to said inset wells axis and to be magnetically attractive to said plurality of permanent magnets] *a focus permanent magnet pair disposed outside of and adjacent to the perimeter of the coil wire form, wherein the focus permanent magnet pair includes a first focus permanent magnet and a second focus permanent magnet positioned on an opposite side of the perimeter of the coil wire form from the first focus permanent magnet, and*

wherein [said plurality of focus permanent magnets increases magnetic flux line density in a region of said plurality turns of wire and] rotation of [said plurality of] the permanent [magnets within said coil-wire form centered hole] magnet induces an electrical [current within said plurality of turns of wire] *voltage in the coil wire form.*

[2. The electrical generator as recited in claim 1, wherein each of said plurality of permanent magnets comprises a spherical shape permanent magnet wherein each said plurality of permanent magnet's North and South magnetic lines of force are perpendicular at the poles to the common center axle axis.]

[3. The electrical generator as recited in claim 1, wherein each of said plurality of permanent magnets is disposed in a non-magnetic spherical shape material.]

[4. The electrical generator as recited in claim 1, wherein each of said plurality of permanent magnets is disposed in a solid non-magnetic serrated wheel shaped member and includes a through hole disposed to accommodate one of said said plurality of permanent magnets.]

[5. The electrical generator as recited in claim 1, wherein a plurality of permanent magnets are disposed on each of a plurality of solid non-magnetic material serrated wheel-shaped elements wherein each element includes a plurality of centered blind holes whose opening diameter receives one of said plurality of cylindrical permanent magnets wherein said wheel-shaped elements are retained on said common center axle to provide synchronized rotation of said cylindrical permanent magnets and wherein each said permanent magnets' North and South magnetic lines of force are substantially perpendicular at the poles, to said common center axle axis.]

6. *The electrical generator of claim 1, wherein the permanent magnet is at least partially encapsulated in a cover.*

7. *The electrical generator of claim 1, wherein the permanent magnet is configured to rotate in response to an applied force.*

8. *The electrical generator of claim 1, wherein the first focus permanent magnet and the second focus permanent magnet of the focus permanent magnet pair are aligned to be coplanar with one another.*

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9. The electrical generator of claim 1, wherein the focus permanent magnet pair is aligned on an axis perpendicular to the center axle.

10. An electrical generator comprising:

a coil-wire form comprising a perimeter and a first planar surface and a second planar surface and a center hole extending between the first planar surface and the second planar surface;

a permanent magnet at least partially positioned in the center hole and rotatable within the center hole about a first axis, wherein the first axis extends in a plane that is parallel to the first planar surface or the second planar surface;

a focus magnet pair outside of and adjacent to the perimeter of the coil wire form, the focus magnet pair including a first focus magnet and a second focus magnet positioned on an opposite side of the perimeter of the coil wire form from the first focus magnet, and wherein rotation of the permanent magnet within the center hole induces an electrical voltage in the coil wire form.

11. The electrical generator of claim 10, wherein the permanent magnet is at least partially encapsulated in a cover.

12. The electrical generator of claim 10, wherein the permanent magnet is configured to rotate in response to an applied force.

13. The electrical generator of claim 10, further comprising:

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a second permanent magnet at least partially positioned in the center hole and rotatable within the center hole about the first axis;

a second focus magnet pair outside of and adjacent to the perimeter of the coil wire form, the second focus magnet pair including a third focus magnet and a fourth focus magnet positioned on an opposite side of the perimeter of the coil wire form from the third focus magnet, and

wherein rotation of the second permanent magnet within the center hole induces an electrical voltage in the coil wire form.

14. The electrical generator of claim 1 further comprising:

a second permanent magnet disposed to be rotational about the center axle and having North and South magnetic poles, wherein the second permanent magnet is at least partially retained within and adjacent to the perimeter of the coil wire form; and

a second focus permanent magnet pair disposed outside of and adjacent to the perimeter of the coil wire form, wherein the second focus permanent magnet pair includes a third focus permanent magnet and a fourth focus permanent magnet positioned on an opposite side of the perimeter of the coil wire form from the third focus permanent magnet, and

wherein rotation of the second permanent magnet induces an electrical voltage in the perimeter of the coil wire form.

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