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**Hydroxytriazine compound and medical use thereof**

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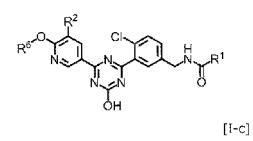
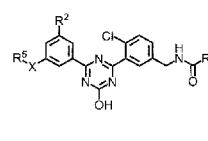
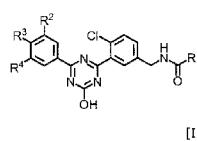
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## 添付公開書類:

— 国際調査報告 (条約第21条(3))

(54) Title: HYDROXYTRIAZINE COMPOUND AND MEDICAL USE THEREOF

(54) 発明の名称: ヒドロキシトリアジン化合物及びその医薬用途



(57) Abstract: The present invention provides a compound that has inhibiting activity against mPGES-1 and is useful in the prevention or treatment of pain, rheumatoid arthritis, osteoarthritis, fever, Alzheimer's disease, multiple sclerosis, arteriosclerosis, glaucoma, ocular hypertension, ischemic retinopathy, systemic scleroderma and/or malignant tumor such as colon cancer. The present invention relates to the compound of formula [I-a], [I-b], or [I-c] or a pharmaceutically acceptable salt thereof. (Each symbol in the formulas is as defined in the description.)

(57) 要約: 本発明は、mPGES-1 阻害活性を有し、疼痛、リウマチ、変形性関節症、発熱、アルツハイマー病、多発性硬化症、動脈硬化、緑内障、高眼圧症、虚血性網膜疾患、全身性強皮症及び／又は大腸癌をはじめとする悪性腫瘍の予防又は治療のために有用な化合物を提供する。本発明は、式 [I-a]、[I-b] もしくは [I-c] の化合物、又はその薬学上許容される塩に関する [式中の各記号は明細書に記載のものと同義である。]

## DESCRIPTION

### **Title of the Invention: HYDROXYTRIAZINE COMPOUNDS AND PHARMACEUTICAL USE THEREOF**

#### **5 Technical Field**

[0001]

The present invention relates to a hydroxytriazine compound having a microsomal prostaglandin E2 synthase-1 (mPGES-1) inhibitory activity or a pharmaceutically acceptable 10 salt thereof, a pharmaceutical composition containing same, pharmaceutical use thereof and the like.

#### **Background Art**

[0002]

Non-steroidal anti-inflammatory drugs (NSAIDs) are often 15 used for the treatment of diseases accompanying inflammation, fever and pain, for example, rheumatism, osteoarthritis, headache and the like. NSAIDs show an anti-inflammatory action, an antipyretic action and an analgesic action by preventing production of prostanoids by inhibiting cyclooxygenase (COX).

20 [0003]

COX includes two isoforms of COX-1 which is ubiquitously distributed and constitutively expressed, and COX-2 which expression is induced by various pro-inflammatory stimulations, for example, cytokines such as interleukin-1 $\beta$  (IL-1 $\beta$ ) and the 25 like. COX-1 and COX-2 are enzymes that convert arachidonic acid derived from cell membrane phospholipids to prostaglandin H<sub>2</sub> (PGH<sub>2</sub>) which is a prostanoid precursor. Specific prostanoid synthases are responsible for the conversion of PGH<sub>2</sub> to respective prostanoids (prostaglandin E<sub>2</sub> (PGE<sub>2</sub>), prostaglandin 30 F<sub>2</sub> $\alpha$  (PGF<sub>2</sub> $\alpha$ ), prostaglandin I<sub>2</sub> (PGI<sub>2</sub>), prostaglandin D<sub>2</sub> (PGD<sub>2</sub>), thromboxane A<sub>2</sub> (TXA<sub>2</sub>) etc.). These prostanoids have various physiological activities, for example, induction/suppression of inflammation, vasodilation/vasoconstriction, bronchodilation/bronchoconstriction, induction of/awakening 35 from sleep, development of fever and the like. PGE<sub>2</sub> is the

most commonly existing prostaglandin in living organisms, and is known to be deeply involved in inflammation, pain and fever. Therefore, suppression of PGE2 production is considered the main action mechanism of NSAIDs.

5 [0004]

Inhibition of COX-1 or COX-2 suppresses all prostanoids production in the downstream thereof. This is considered to cause side effects of NSAIDs. Since NSAIDs that non-selectively inhibit COX also suppress production of PGE2 by 10 COX-1 and PGE2 protectively acts on stomach mucosal injury, NSAIDs are considered to suppress secretion of gastric mucus and gastric mucosal blood flow, thereby increasing the risk of stomach perforations, bleeding and the like. While COX-2 selective inhibitors suppress production of PGI2 having a 15 vasodilation action and a platelet aggregation inhibitory action in vascular endothelial cells, they do not suppress production of TXA2 which is a blood coagulation factor produced by platelet COX-1. Therefore, they are considered to disrupt the balance of the blood coagulation system to increase the 20 risk of cardiovascular disorder.

[0005]

Microsomal prostaglandin E2 synthase-1 (mPGES-1) is an enzyme that catalyzes the final step of PGE2 biosynthesis, and belongs to the membrane-associated proteins in eicosanoid and 25 glutathione metabolism family (MAPEG family). The human mPGES-1 gene was cloned in 1999, and indicated to be constitutively expressed in placenta, prostate, testis and mammary gland (non-patent document 1). In other organs, human mPGES-1 gene expression is induced by various pro-inflammatory stimulations, 30 conjugated with COX-2. For example, inflammatory cytokine IL-1 $\beta$  and Tumor Necrosis Factor- $\alpha$  (TNF  $\alpha$ ) induce mPGES-1 expression in synovial cell, osteoblast, endothelial cell, orbital fibroblast, gingival cell, chondrocyte, endothelial cell, myocardial cell and the like. For example, 35 Lipopolysaccharide (LPS), which is a bacterial endotoxin,

induces mPGES-1 expression in macrophage, smooth muscle and the like.

[0006]

mPGES-1 inhibitor is considered to selectively suppress 5 PGE2 production only in the topical site of inflammation or tissues where mPGES-1 is expressed, and does not suppress production of prostanoids (PGI2, PGD2, PGF2 $\alpha$ , TXA2 etc.) other than PGE2 (non-patent documents 2, 3). Therefore, mPGES-1 inhibitor is considered to be a medicament having an efficacy 10 equivalent to that of NSAIDs but free of side effects of NSAIDs derived from a decreased production of prostanoids other than PGE2.

[0007]

It is also known that when one of the metabolism pathways 15 downstream from PGH2 is shut off in the arachidonic acid cascade, PGH2 is converted to prostanoids other than the shut-off pathway, or shunt occurs. That is, it is known that while the production amount of PGE2 in macrophage derived from mPGES-1 knockout mice stimulated with LPS becomes lower than the PGE2 20 production amount in macrophage derived from wild-type (WT) mice stimulated with LPS, the production amounts of TXB2, PGI2, PGD2 and PGF2 $\alpha$  in macrophage derived from mPGES-1 knockout mice stimulated with LPS increase beyond the production amounts thereof in macrophage derived from WT mice stimulated with LPS 25 (non-patent document 4). Since mPGES-1 inhibitor increases production of other prostanoids while suppressing the PGE2 production, it is considered to be effective even for diseases different from those treated by NSAIDs.

[0008]

30 Use of mPGES-1 inhibitor is described below.

(1) pain

In mPGES-1 knockout mice, intraperitoneal PGE2 production amount and nociceptive response per unit time significantly decrease as compared to WT mice, in the evaluation of 35 nociceptive response by LPS stimulation which is an acute

inflammatory pain model. Therefore, mPGES-1 inhibitor is considered to be an analgesic for acute inflammatory pain (non-patent documents 3, 6).

(2) rheumatism

5 mPGES-1 gene of Swedish females contains some single nucleotide polymorphisms that increase the onset risk and severity of rheumatism. An increase in the mPGES-1 expression is immunohistologically confirmed in the synovium of rheumatism patients showing single nucleotide polymorphism (Reference SNP 10 ID number: rs23202821) that increases severity, as compared to patients free of mutation (non-patent document 5). In mPGES-1 knockout mice, intraarticular infiltration of inflammatory cells, articular destruction and tumentia of the four limbs are markedly suppressed in a collagen-induced arthritis model, 15 which is an animal model of rheumatism, as compared to WT mice (non-patent document 6). Therefore, mPGES-1 inhibitor is considered to be a therapeutic drug for rheumatism.

(3) osteoarthritis

mRNA expression of mPGES-1 increases in meniscus cells of 20 osteoarthritis patients (non-patent document 7). mPGES-1 inhibitor reduces nociceptive responses in osteoarthritis model using monoiodoacetic acid, as compared to WT mice (patent document 1). Therefore, mPGES-1 inhibitor is considered to be a therapeutic drug for osteoarthritis.

25 (4) fever

In mPGES-1 knockout mice, body temperature elevation due to LPS stimulation is suppressed as compared to WT mice (non-patent document 8). Therefore, mPGES-1 inhibitor is considered to be an antipyretic drug.

30 (5) Alzheimer's disease

Long-term use of NSAIDs mitigates the onset and progression of Alzheimer's disease. Under amyloid  $\beta$  peptide treatment, PGE2 production in the primary culture brain neuron of mPGES-1 knockout mice is suppressed, compared to the brain 35 neuron of WT mice, and nerve cell death does not occur (non-

patent document 9). Therefore, mPGES-1 inhibitor is considered to be a therapeutic drug for Alzheimer's disease.

(6) multiple sclerosis

EP4 gene of multiple sclerosis patients contains some 5 single nucleotide polymorphisms that increase the onset risk (Reference SNP ID numbers: rs9292777, rs4613763, rs1044063, rs6896969). In macrophage present in the periventricular demyelinating lesion of multiple sclerosis patients, expression of mPGES-1 protein is confirmed. In mPGES-1 knockout mice, 10 PGE2 production in the spinal cord of experimental autoimmune encephalomyelitis model mice, which is an animal model of multiple sclerosis, is suppressed, and progression of paralysis is suppressed, as compared to WT mice, (non-patent document 10). Therefore, mPGES-1 inhibitor is considered to be a therapeutic 15 drug for multiple sclerosis.

(7) arteriosclerosis

In mPGES-1 knockout mice, PGE2 production in vascular endothelial cells of high-fat fed low density lipoprotein (LDL) receptor deficient mice, which is an atherosclerosis model, 20 decreases, and atheroma formation is delayed as compared to WT mice. In vascular endothelial cells, production of PGI2, which is known to have a platelet function suppressive action, increases (non-patent document 11). Therefore, mPGES-1 inhibitor is considered to be a prophylactic or therapeutic 25 drug for arteriosclerosis.

(8) glaucoma, ocular hypertension

Glaucoma is a disease showing a characteristic change in the optic nerve and the field of vision. Optic nerve disorder can be generally improved or suppressed by sufficiently 30 decreasing the intraocular pressure. Glaucoma can be categorized into open angle glaucoma and closed angle glaucoma.

mPGES-1 gene is constitutively highly expressed in human conjunctiva (GEO accession No: GSE2513 (Gene Expression Omnibus:<http://www.ncbi.nlm.nih.gov/geo/>)). In the retina of 35 glaucoma patients, expression of mPGES-1 increases as compared

to healthy individuals. In the retina of high intraocular pressure dogs and high intraocular pressure mice, which are glaucoma models, expression of mPGES-1 increases as compared to normal animals (GEO accession No: human GSE2378, dog GSE21879, 5 mouse GSE3554).

When PGE2 is instilled into the eyes of healthy individuals, the intraocular pressure increases, along with the expansion of blood vessels, for 2 hours after instillation (non-patent document 12). When PGE2 is administered to rabbits 10 subconjunctivally, the intraocular pressure increases due to dilatation of ciliary body and increase in the aqueous humor production (non-patent document 13). PGF2 $\alpha$  and PGD2, which are prostaglandins that may increase when mPGES-1 is inhibited, decrease the intraocular pressure of rabbit (non-patent 15 document 14). PGF2 $\alpha$  formulations increase outflow of aqueous humor and are used as therapeutic drugs for glaucoma that decrease the intraocular pressure. PGI2 does not show a clear action on the intraocular pressure of rabbits. That is, the intraocular pressure is considered to decrease since decrease 20 of PGE2 suppresses aqueous humor production by mPGES-1 inhibition, and/or since increased PGD2 and PGF2 $\alpha$  promote outflow of aqueous humor due to shunt. In addition, when mPGES-1 inhibitor is administered by instillation into the eyes of Cynomolgus monkey with normal intraocular pressure, the 25 intraocular pressure significantly decreases (Patent Document 2).

Also, PGE2 promotes expression of vascular endothelial growth factor (VEGF) from retina (non-patent document 15). Since VEGF produced in retina transfers to the anterior ocular 30 segment to cause angiogenesis glaucoma, which is increase of the intraocular pressure that is caused by obstruction of corner angle due to angiogenesis in iris, mPGES-1 inhibitor is considered to show an improvement or prophylactic effect on angiogenesis glaucoma as well. Furthermore, considering an 35 anti-inflammatory action by the inhibition of PGE2 production,

mPGES-1 inhibitor is applicable to patients having intraocular inflammation, who require careful administration of the existing prostaglandin formulations (latanoprost etc.). Therefore, mPGES-1 inhibitor is considered to be a therapeutic 5 drug also effective for glaucoma having various background diseases.

(9) ischemic retinal disease

Excessive secretion of VEGF plays a key role in ischemic retinal diseases such as diabetic retinopathy, diabetic macular 10 edema, retinal vein occlusion and the like. Since PGE2 promotes expression of VEGF (non-patent document 15), mPGES-1 inhibitor is considered to improve these diseases.

(10) systemic scleroderma

Expression of mPGES-1 increases in the skin of systemic 15 scleroderma patients, as compared to healthy individuals.

Similarly, expression of mPGES-1 increases in the skin of bleomycin induced scleroderma model mice, which is a systemic scleroderma model, as compared to the skin of normal mice. As compared to WT mice, mPGES-1 knockout mice showed a decrease in 20 the accumulation of macrophage in the dermal lesion of bleomycin induced scleroderma model mice, and mitigation of cutaneous thickening, deposition of extracellular matrix and increase in the collagen content (non-patent document 16). Therefore, mPGES-1 inhibitor is considered to be a therapeutic 25 drug for systemic scleroderma.

(11) cancer

In mPGES-1 knockout mice, the polyp number and size were markedly suppressed in azoxymethane-induced colorectal cancer model mice, which are animal model of colorectal cancer, as 30 compared to WT mice. In mPGES-1 knockout mice, PGE2 production in large intestinal tumor tissue decreased and production amount of PGI2 that inhibits adhesion of cancer cells and PGD2 that induces cell death via peroxisome proliferator-activated receptor  $\gamma$  (PPAR $\gamma$ ) increased, as compared to WT mice. When 35 colorectal cancer or lung cancer cells were transplanted into

the spleen of mPGES-1 knockout mice, the post-transplantation weight of spleen tumor and the rate of metastasis to the liver decreased as compared to WT mice. Growth of lung cancer cells was decreased when they were co-cultured in vitro with mPGES-1 5 knockout mice-derived bone marrow macrophages compared to when they were co-cultured with WT mice-derived bone marrow macrophages, which indicates that host macrophage-derived PGE2 is involved in cancer cell growth (non-patent document 17). Therefore, mPGES-1 inhibitor is considered to be an anticancer 10 drug that suppresses the growth and metastasis of cancer including colorectal cancer.

(12) disease for which suppression of PGE2 production is effective

As inflammatory symptoms and/or pain relating to the 15 conditions thereof, for which NSAIDs are effective, for example, arthritis, gout, nephrolithiasis, urolithiasis, headache, menstrual pain, toothache, lumbago, muscular pain, periarthritis scapulohumeralis, cervical syndrome, temporomandibular disorder, and postoperative or posttraumatic 20 inflammation and pain, and inflammation and pain after tooth extraction can be mentioned. Besides these, acute and chronic non-bacterial inflammation of eye can be mentioned and, for example, uveitis, allergic conjunctivitis and postoperative inflammation and ophthalmalgia in intraocular operation can be 25 mentioned.

The main mechanism for the efficacy of NSAIDs is considered to be the suppression of PGE2 production, which is an inflammation promoting substance. Since mPGES-1 inhibitor also has a suppressive action on the PGE2 production, it is 30 considered to be a therapeutic drug for these diseases.

[0009]

The mPGES-1 inhibitor is considered to be beneficial for the prophylaxis or treatment of pain, rheumatism, osteoarthritis, fever, Alzheimer's disease, multiple sclerosis, 35 arteriosclerosis, glaucoma, ocular hypertension, ischemic

retinal disease, systemic scleroderma, cancer including colorectal cancer and/or diseases for which suppression of PGE2 production is effective.

#### **Document List**

##### **5 Patent Document**

[0010]

Patent Document 1: WO 2012/161965

Patent Document 2: WO 2015/125842

##### **Non-Patent Document**

10 [0011]

Non-Patent Document 1: JAKOBSSON, PJ et al. Identification of human prostaglandin E synthase: a microsomal, glutathione-dependent, inducible enzyme, constituting a potential novel drug target. *Proc Natl Acad Sci U S A.* Jun 22 1999, Vol.96, No.13, pages 7220-7225.

Non-Patent Document 2: SAMUELSSON, B et al. Membrane prostaglandin E synthase-1: a novel therapeutic target.

*Pharmacol Rev.* Sep 2007, Vol.59, No.3, pages 207-224.

Non-Patent Document 3: KAMEI, D et al. Reduced pain

20 hypersensitivity and inflammation in mice lacking microsomal prostaglandin e synthase-1. *J Biol Chem.* Aug 6 2004, Vol.279, No.32, pages 33684-33695.

Non-Patent Document 4: TREBINO, CE et al. Redirection of eicosanoid metabolism in mPGES-1-deficient macrophages. *J Biol Chem.* Apr 29 2005, Vol.280, No.17, pages 16579-16585.

Non-Patent Document 5: KOROTKOVA, M et al. Variants of gene for microsomal prostaglandin E2 synthase show association with disease and severe inflammation in rheumatoid arthritis. *Eur J Hum Genet.* Aug 2011, Vol.19, No.8, pages 908-914.

30 Non-Patent Document 6: TREBINO, CE et al. Impaired inflammatory and pain responses in mice lacking an inducible prostaglandin E synthase. *Proc Natl Acad Sci U S A.* Jul 22 2003, Vol.100, No.15, pages 9044-9049.

Non-Patent Document 7: SUN, Y et al. Analysis of meniscal

35 degeneration and meniscal gene expression. *BMC Musculoskelet*

Disord. 2010, Vol.11, pages 19.

Non-Patent Document 8: ENGBLOM, D et al. Microsomal prostaglandin E synthase-1 is the central switch during immune-induced pyresis. *Nat Neurosci.* Nov 2003, Vol.6, No.11, pages 1137-1138.

Non-Patent Document 9: KUROKI, Y et al. Deletion of microsomal prostaglandin E synthase-1 protects neuronal cells from cytotoxic effects of beta-amyloid peptide fragment 31-35. *Biochem Biophys Res Commun.* Aug 3 2012, Vol.424, No.3, pages 409-413.

Non-Patent Document 10: KIHARA, Y et al. Targeted lipidomics reveals mPGES-1-PGE2 as a therapeutic target for multiple sclerosis. *Proc Natl Acad Sci U S A.* Dec 22 2009, Vol.106, No.51, pages 21807-21812.

15 Non-Patent Document 11: WANG, M et al. Deletion of microsomal prostaglandin E synthase-1 augments prostacyclin and retards atherogenesis. *Proc Natl Acad Sci U S A.* Sep 26 2006, Vol.103, No.39, pages 14507-14512.

Non-Patent Document 12: FLACH, AJ et al. Topical prostaglandin E2 effects on normal human intraocular pressure. *J Ocul Pharmacol.* Spring 1988, Vol.4, No.1, pages 13-18.

20 Non-Patent Document 13: NAKAJIMA, T et al. [Effects of prostaglandin E2 on intraocular pressure, anterior chamber depth and blood flow volume of the iris and the ciliary body in rabbit eyes]. *Nihon Ganka Gakkai Zasshi.* Apr 1992, Vol.96, No.4, pages 455-461.

Non-Patent Document 14: GOH, Y et al. Prostaglandin D2 reduces intraocular pressure. *Br J Ophthalmol.* Jun 1988, Vol.72, No.6, pages 461-464.

25 Non-Patent Document 15: YANNI, SE et al. The role of PGE2 receptor EP4 in pathologic ocular angiogenesis. *Invest Ophthalmol Vis Sci.* Nov 2009, Vol.50, No.11, pages 5479-5486.

Non-Patent Document 16: MCCANN, MR et al. mPGES-1 null mice are resistant to bleomycin-induced skin fibrosis. *Arthritis Res Ther.* 2011, Vol.13, No.1, pages R6.

Non-Patent Document 17: SASAKI, Y et al. Microsomal prostaglandin E synthase-1 is involved in multiple steps of colon carcinogenesis. *Oncogene*. Jun 14 2012, Vol.31, No.24, 5 pages 2943-2952.

[0011a]

A reference herein to a patent document or other matter which is given as prior art is not to be taken as an admission that the document or matter was known or that the information it 10 contains was part of the common general knowledge as at the priority date of any of the claims.

### **Summary of the Invention**

[0012]

15 The present invention aims to provide a hydroxytriazine compound having an mPGES-1 inhibitory activity or a pharmaceutically acceptable salt thereof, a pharmaceutical composition containing same, and pharmaceutical use thereof and the like. Examples of the target disease include pain, 20 rheumatism, fever, osteoarthritis, arteriosclerosis, Alzheimer's disease, multiple sclerosis, glaucoma, ocular hypertension, ischemic retinal disease, systemic scleroderma, cancer including colorectal cancer and diseases for which suppression of PGE2 production is effective.

25 [0013]

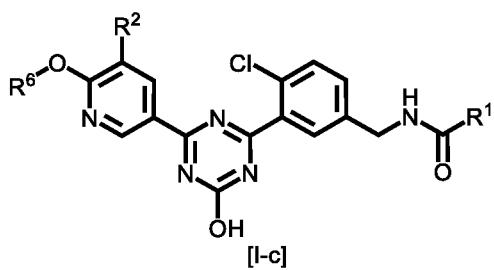
The present inventors have found a hydroxytriazine compound having an mPGES-1 inhibitory activity, which is represented by the following formula [I-a], [I-b] or [I-c], as described in embodiments of the present invention.

30 [0014]

Accordingly, one aspect of the present invention is as follows.

[1] A compound of the formula [I-c], or a pharmaceutically acceptable salt thereof:

[0015]



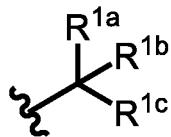
[0016]

wherein

5 R¹ is

(1) the formula:

[0017]



[0018]

10 wherein

R¹a is C₁-₄ alkyl,

R¹b is C₁-₄ alkyl or trifluoromethyl, and

R¹c is

(a) C₁-₄ alkyl,

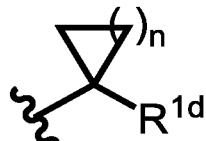
15 (b) C₁-₄ fluoroalkyl,

(c) C₁-₄ alkoxy, or

(d) C₁-₄ alkoxy C₁-₄ alkyl, or

(2) the formula:

[0019]



20

[0020]

wherein

n is 1, 2, 3, 4 or 5, and

R¹d is

25 (a) fluoro,

(b) C₁-₄ alkyl,

(c) C<sub>1-4</sub> fluoroalkyl,  
(d) C<sub>1-4</sub> alkoxy, or  
(e) C<sub>1-4</sub> alkoxy C<sub>1-4</sub> alkyl,  
R<sup>2</sup> is hydrogen , and

5 [0021]  
Purposely left blank  
[0022]  
Purposely left blank  
[0023]  
10 Purposely left blank  
[0024]  
R<sup>6</sup> is 1-methylbutyl or n-hexyl.  
[0025]  
Purposely left blank  
15 [0026] ¥  
Purposely left blank  
[0027]  
Purposely left blank  
[0028]  
20 Purposely left blank  
[0029]  
Purposely left blank  
[0030]  
[2] The compound or pharmaceutically acceptable salt according  
25 to [1], wherein R<sup>1</sup> is the formula:  
[0031]

[0032]  
wherein

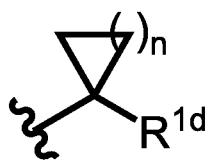
30 R<sup>1a</sup> is C<sub>1-4</sub> alkyl,  
R<sup>1b</sup> is C<sub>1-4</sub> alkyl or trifluoromethyl, and  
R<sup>1c</sup> is  
(b) difluoromethyl or trifluoromethyl, or

(c) methoxy.

[0033]

[3] The compound or pharmaceutically acceptable salt according to [1], wherein R<sup>1</sup> is the formula:

5 [0034]



[0035]

wherein

n is 3, 4 or 5, and

10 R<sup>1d</sup> is

- (a) fluoro,
- (c) C<sub>1-4</sub> fluoroalkyl,
- (d) methoxy, or
- (e) methoxymethyl.

15 [0036]

[4] The compound or pharmaceutically acceptable salt according to [3], wherein

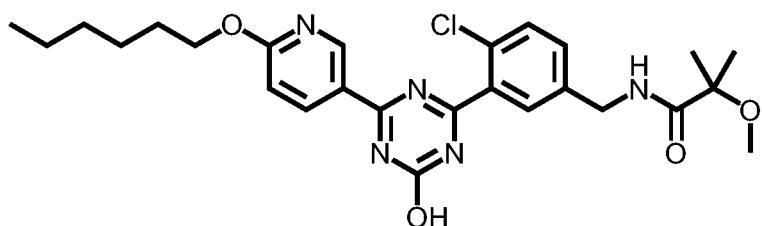
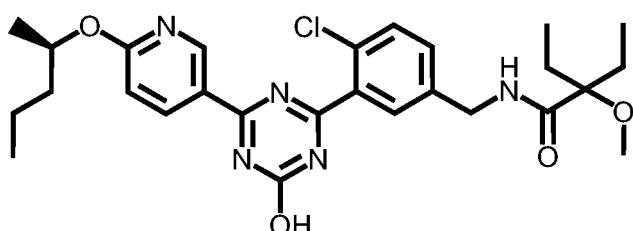
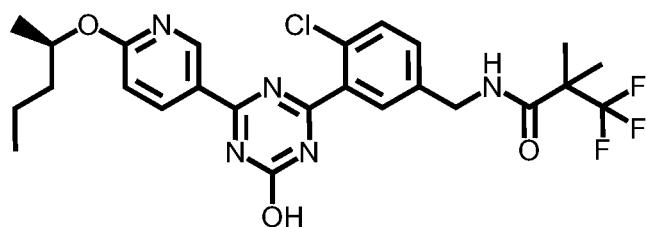
n is 3 or 4, and

R<sup>1d</sup> is monofluoromethyl, difluoromethyl or trifluoromethyl.

20 [0037]

[5] A compound selected from the following formulas:

[0038]

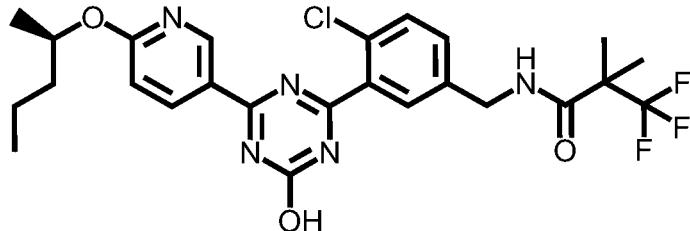


[0039]

or a pharmaceutically acceptable salt thereof.

[0040]

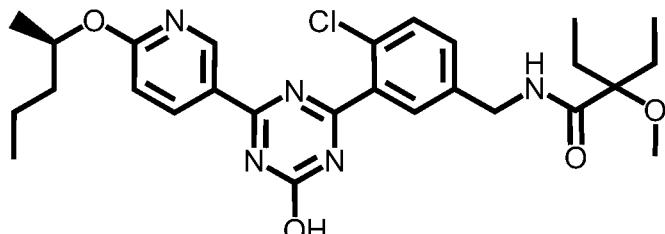
5 [6] A compound of the following formula:



or pharmaceutically acceptable salt thereof.

[0041]

[7] A compound of the following formula:

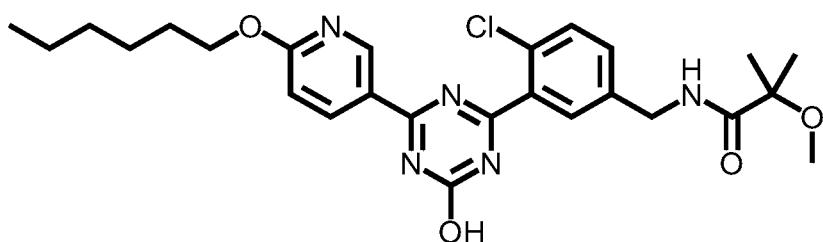


10

or pharmaceutically acceptable salt thereof.

[0042]

[8] A compound of the following formula:



or a pharmaceutically acceptable salt thereof.

[0043]

5 [12] According to a further aspect of the present invention there is provided a therapeutic or prophylactic agent for pain, rheumatism, fever, osteoarthritis, arteriosclerosis, Alzheimer's disease, multiple sclerosis, glaucoma, ocular hypertension, ischemic retinal disease, systemic scleroderma  
10 and/or cancer, which comprises the compound or pharmaceutically acceptable salt according to any one of [1] to [8].

[0044]

[13] According to a further aspect of the present invention there is provided a therapeutic or prophylactic agent for 15 glaucoma and/or ocular hypertension, which comprises the compound or pharmaceutically acceptable salt according to any one of [1] to [8], and one or more kinds of other therapeutic agents for glaucoma in combination.

[0045]

20 [14] According to a further aspect of the present invention there is provided a method of inhibiting mPGES-1, which comprises administering a pharmaceutically effective amount of the compound or pharmaceutically acceptable salt according to any one of [1] to [8] to a human.

25 [0046]

[15] According to a further aspect of the present invention there is provided a method of treating or preventing pain, rheumatism, fever, osteoarthritis, arteriosclerosis, Alzheimer's disease, multiple sclerosis, glaucoma, ocular hypertension, ischemic retinal disease, systemic scleroderma and/or cancer, which comprises administering a pharmaceutically

effective amount of the compound or pharmaceutically acceptable salt according to any one of [1] to [8] to a human.

[0047]

[16] According to a further aspect of the present invention  
5 there is provided a method of treating or preventing glaucoma and/or ocular hypertension, which comprises administering a pharmaceutically effective amount of the compound or pharmaceutically acceptable salt according to any one of [1] to [8] and one or more kinds of other therapeutic agents for  
10 glaucoma to a human.

[0048]

[17] According to a further aspect of the present invention there is provided a use of the compound or pharmaceutically acceptable salt according to any one of [1] to [8] for the  
15 production of an mPGES-1 inhibitor.

[0049]

[18] According to a further aspect of the present invention there is provided a use of the compound or pharmaceutically acceptable salt according to any one of [1] to [8] for the  
20 production of a therapeutic or prophylactic agent for pain, rheumatism, fever, osteoarthritis, arteriosclerosis, Alzheimer's disease, multiple sclerosis, glaucoma, ocular hypertension, ischemic retinal disease, systemic scleroderma and/or cancer.

## Embodiments of the Invention

The definitions of the terms used in the present invention are as follows.

[0050]

5 The "halogen" is fluoro, chloro, bromo or iodo.

[0051]

The "C<sub>1-4</sub> alkyl" means straight chain or branched chain alkyl having 1 to 4 carbon atoms. Examples thereof include methyl, ethyl, propyl, isopropyl, butyl, isobutyl, sec-butyl, 10 tert-butyl and the like. Preferred are methyl, ethyl, propyl, isopropyl, butyl and tert-butyl.

[0052]

The "C<sub>1-6</sub> alkyl" means straight chain or branched chain alkyl having 1 to 6 carbon atoms. Examples thereof include 15 methyl, ethyl, propyl, isopropyl, butyl, isobutyl, sec-butyl, tert-butyl, pentyl, isopentyl, neo-pentyl, 1-ethylpropyl, hexyl, isohexyl, 1-methylbutyl, 1,1-dimethylbutyl, 2,2-dimethylbutyl, 3,3-dimethylbutyl, 2-ethylbutyl and the like. Preferred are methyl, ethyl, propyl, sec-butyl, pentyl, hexyl, 1-methylbutyl 20 and 2,2-dimethylbutyl.

[0053]

The "C<sub>1-4</sub> alkoxy" means alkoxy wherein the alkyl moiety is the above-defined "C<sub>1-4</sub> alkyl". Examples thereof include 25 methoxy, ethoxy, propoxy, isopropoxy, butoxy, isobutoxy, sec-butoxy, tert-butoxy and the like. Preferred is methoxy.

[0054]

The "C<sub>1-4</sub> fluoroalkyl" means straight chain or branched chain alkyl having 1-4 carbon atoms, which is substituted by 1 to 3 fluorine. Examples thereof include monofluoromethyl, 30 difluoromethyl, trifluoromethyl, 1,1-difluoroethyl, 2,2,2-trifluoroethyl and the like. Preferred are monofluoromethyl, difluoromethyl and trifluoromethyl.

[0055]

The “C<sub>1-4</sub> alkoxy C<sub>1-4</sub> alkyl” means the above-defined “C<sub>1-4</sub> alkyl” substituted by the above-defined “C<sub>1-4</sub> alkoxy”. Examples thereof include methoxymethyl, 4-methoxybutyl, 3-ethoxypropyl, 5 2-propoxyethyl and the like. Preferred are 4-methoxybutyl, 3-ethoxypropyl and 2-propoxyethyl.

[0056]

The “C<sub>3-5</sub> cycloalkyl” means 3- to 5-membered monocyclic cycloalkyl. Examples thereof include cyclopropyl, cyclobutyl 10 and cyclopentyl. Preferred is cyclobutyl.

[0057]

Among of the compounds of formulas [I-a], [I-b] and [I-c], preferable embodiment is the compound of formula [I-c].

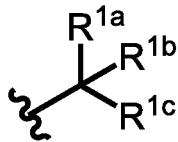
[0058]

15 One of more preferable embodiments is the compound of formula [I-c] wherein

R<sup>1</sup> is

(1) the formula:

[0059]



20

[0060]

wherein

R<sup>1a</sup> is C<sub>1-4</sub> alkyl,

R<sup>1b</sup> is C<sub>1-4</sub> alkyl or trifluoromethyl, and

25

R<sup>1c</sup> is

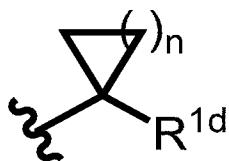
(b) C<sub>1-4</sub> fluoroalkyl,

(c) C<sub>1-4</sub> alkoxy, or

(d) C<sub>1-4</sub> alkoxy C<sub>1-4</sub> alkyl, or

(2) the formula:

30 [0061]



[0062]

wherein

n is 1, 2, 3, 4 or 5, and

5 R<sup>1d</sup> is

- (a) fluoro,
- (b) C<sub>1-4</sub> alkyl,
- (c) C<sub>1-4</sub> fluoroalkyl,
- (d) C<sub>1-4</sub> alkoxy, or
- 10 (e) C<sub>1-4</sub> alkoxy C<sub>1-4</sub> alkyl,

R<sup>2</sup> is hydrogen, and

R<sup>6</sup> is

- (1) C<sub>1-6</sub> alkyl,
- (2) C<sub>3-5</sub> cycloalkyl, or
- 15 (3) C<sub>1-4</sub> alkoxy C<sub>1-4</sub> alkyl.

[0063]

A pharmaceutically acceptable salt of the compound represented by the formula [I-a], [I-b] or [I-c] (hereinafter to be also referred to as the compound of the present invention) may be any salt as long as it forms a nontoxic salt with the compound of the present invention, and examples thereof include salts with inorganic acid, salts with organic acid, salts with inorganic base, salts with organic base, salts with amino acid, and the like.

25 Various forms of pharmaceutically acceptable salts are well known in the art and, for example, they are described in the following documents.

- (a) Berge et al., J. Pharm. Sci., 66, p 1-19 (1977),
- (b) Stahl et al., "Handbook of Pharmaceutical Salt: Properties, 30 Selection, and Use" (Wiley-VCH, Weinheim, Germany, 2002),
- (c) Paulekuhn et al., J. Med. Chem., 50, p 6665-6672 (2007)

Examples of the salts with inorganic acid include salts

with hydrochloric acid, nitric acid, sulfuric acid, phosphoric acid, hydrobromic acid and the like.

Examples of the salts with organic acid include salts with oxalic acid, maleic acid, citric acid, fumaric acid, 5 lactic acid, malic acid, succinic acid, tartaric acid, acetic acid, trifluoroacetic acid, gluconic acid, ascorbic acid, methanesulfonic acid, benzenesulfonic acid, p-toluenesulfonic acid and the like.

Examples of the salts with organic acid include salts 10 with adipic acid, alginic acid, 4-aminosalicylic acid, anhydromethylenecitric acid, benzoic acid, calcium edetate, camphoric acid, camphor-10-sulfonic acid, carbonic acid, edetic acid, ethane-1,2-disulfonic acid, dodecylsulfuric acid, ethanesulfonic acid, glucoheptonic acid, glucuronic acid, 15 glucoheptonic acid, glycollyarsanilic acid, hexylresorcinic acid, hydrofluoric acid, hydroiodic acid, hydroxy-naphtoic acid, 2-hydroxy-1-ethanesulfonic acid, lactobionic acid, mandelic acid, methylsulfuric acid, methylnitric acid, methylenebis(salicylic acid), galactaric acid, naphthalene-2-sulfonic acid, 2-naphtoic acid, 1,5-naphthalenedisulfonic acid, 20 oleic acid, pamoic acid, pantothenic acid, pectin acid, picric acid, propionic acid, polygalacturonic acid, salicylic acid, stearic acid, tannic acid, teoclic acid, thiocyanic acid, undecanoic acid and the like.

25 Examples of the salts with inorganic base include sodium salt, potassium salt, calcium salt, magnesium salt, ammonium salt and the like.

Furthermore, examples of the salts with inorganic base include salts with aluminum, barium, bismuth, lithium or zinc.

30 Examples of the salts with organic base include salts with methylamine, diethylamine, trimethylamine, triethylamine, ethanolamine, diethanolamine, triethanolamine, ethylenediamine, tris(hydroxymethyl)methylamine, dicyclohexylamine, N,N'-dibenzylethylenediamine, guanidine, pyridine, picoline, choline, 35 cinchonine, meglumine and the like.

Furthermore, examples of the salts with organic base also include salts with arecoline, betaine, clemizole, N-methylglucamine, N-benzylphenethylamine or tris(hydroxymethyl)methylamine.

5 Examples of the salts with amino acid include salts with lysine, arginine, aspartic acid, glutamic acid and the like.

Among the above-mentioned salts, preferred are salts with hydrochloric acid, sulfuric acid or p-toluenesulfonic acid.

Various salts can be obtained by reacting the compound of 10 the present invention with inorganic base, organic base, inorganic acid, organic acid or amino acid according to a known method.

[0064]

The compound of the present invention or a 15 pharmaceutically acceptable salt thereof may be present as a solvate. The "solvate" is the compound of the present invention or a pharmaceutically acceptable salt thereof, which is coordinated with a solvent molecule, and also encompasses hydrates. The solvate is preferably a pharmaceutically 20 acceptable solvate, and examples thereof include a hydrate, ethanolate, dimethyl sulfoxide and the like of the compound of the present invention or a pharmaceutically acceptable salt thereof. Specific examples include semihydrate, monohydrate, dihydrate or monoethanolate of the compound of the present 25 invention, monohydrate of sodium salt or 2/3 ethanolate of dihydrochloride of the compound of the present invention, and the like.

The solvates can be obtained by a known method.

[0065]

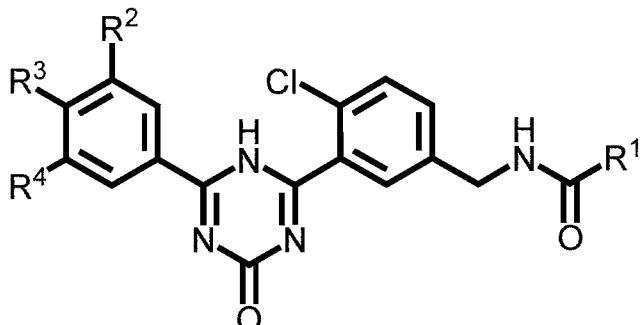
30 In addition, the compound of the present invention may be labeled with isotope (e.g.,  $^2\text{H}$ ,  $^3\text{H}$ ,  $^{14}\text{C}$ ,  $^{35}\text{S}$  etc.).

[0066]

The compound of the present invention may exist as a tautomer. In this case, the compound of the present invention 35 can be a single tautomer or a mixture thereof. For example,

the compound represented by the formula [I-a] may contain a tautomer shown below

[0067]



5 [0068]

Such tautomer is also encompassed in the compound represented by the formula [I-a].

The compound of the present invention may have a carbon double bond. In this case, the compound of the present 10 invention can be present as E form, Z form, or a mixture of E form and Z form.

The compound of the present invention may contain a stereoisomer that should be recognized as a cis/trans isomer. In this case, the compound of the present invention can be 15 present as a cis form, a trans form, or mixture of a cis form and a trans form.

The compound of the present invention may contain one or more asymmetric carbons. In this case, the compound of the present invention may be present as a single enantiomer, a 20 single diastereomer, a mixture of enantiomers or a mixture of diastereomers.

The compound of the present invention may be present as an atropisomer. In this case, the compound of the present invention may be present as a single atropisomer or a mixture 25 thereof.

The compound of the present invention may simultaneously contain plural structural characteristics that produce the above-mentioned isomers. Moreover, the compound of the present invention may contain the above-mentioned isomers at any ratio.

[0069]

Unless otherwise referred to note, the formulae, chemical structures and compound names indicated in the present specification without specifying the stereochemistry thereof 5 encompass all the above-mentioned isomers that may exist.

[0070]

A diastereomeric mixture can be separated into each diastereomer by conventional methods such as chromatography, crystallization and the like. In addition, each diastereomer 10 can also be formed by using a stereochemically single starting material, or by a synthesis method employing a stereoselective reaction.

[0071]

An enantiomeric mixture can be separated into each single 15 enantiomer by a method well known in the art.

For example, a diastereomeric mixture can be prepared by reacting an enantiomeric mixture with a substantially pure enantiomer that is known as a chiral auxiliary. The diastereomeric mixture can be separated into each diastereomer 20 mentioned above. The separated diastereomer can be converted to a desired enantiomer by removing the added chiral auxiliary by cleavage.

In addition, an enantiomeric mixture can also be directly separated by a chromatography method using a chiral solid phase 25 well known in the art.

Alternatively, one of enantiomers can also be obtained by using a substantially pure optically active starting material or by employing stereoselective synthesis (asymmetric induction) of a prochiral intermediate using a chiral auxiliary 30 and an asymmetric catalyst.

[0072]

The absolute steric configuration can be determined based on the X-ray crystal analysis of the crystalline product or intermediate. In this case, a crystalline product or 35 intermediate derivatized with a reagent having an asymmetric

center with a known steric configuration may be used if necessary.

[0073]

The compound of the present invention or a pharmaceutically acceptable salt thereof is preferably substantially purified, more preferably purified so as to have a purity of 80% or more.

[0074]

Examples of the "pharmaceutical composition" include oral preparations such as tablet, capsule, granule, powder, troche, syrup, emulsion, suspension and the like, and parenteral agents such as external preparation, suppository, injection, eye drop, nasal preparations, pulmonary preparation and the like.

[0075]

The pharmaceutical composition of the present invention is produced according to a method known per se in the art of pharmaceutical preparations, by mixing etc. the compound of the present invention or a pharmaceutically acceptable salt thereof, or a solvate thereof with a suitable amount of at least one kind of pharmaceutically acceptable carrier and the like as appropriate. While the content of the compound of the present invention or a pharmaceutically acceptable salt thereof, or a solvate thereof in the pharmaceutical composition varies depending on the dosage form, dose and the like, it is, for example, 0.00001 to 100 wt% of the whole composition.

[0076]

Examples of the "pharmaceutically acceptable carrier" include various organic or inorganic carrier substances conventionally used as preparation materials, for example, excipient, disintegrant, binder, glidant, lubricant and the like for solid preparations, and solvent, solubilizing agent, suspending agent, isotonicity agent, buffering agent, soothing agent, surfactant, pH adjuster, thickening agent and the like for liquid preparations. Where necessary, moreover, additives

such as preservative, antioxidant, colorant, sweetening agent and the like are used.

[0077]

Examples of the "excipient" include lactose, sucrose, D-5 mannitol, D-sorbitol, cornstarch, dextrin, microcrystalline cellulose, crystalline cellulose, carmellose, carmellose calcium, sodium carboxymethyl starch, low-substituted hydroxypropylcellulose, gum arabic and the like.

[0078]

10 Examples of the "disintegrant" include carmellose, carmellose calcium, carmellose sodium, sodium carboxymethyl starch, croscarmellose sodium, crospovidone, low-substituted hydroxypropylcellulose, hydroxypropylmethylcellulose, crystalline cellulose and the like.

15 [0079]

Examples of the "binder" include hydroxypropylcellulose, hydroxypropylmethylcellulose, povidone, crystalline cellulose, sucrose, dextrin, starch, gelatin, carmellose sodium, gum arabic and the like.

20 [0080]

Examples of the "glidant" include light anhydrous silicic acid, magnesium stearate and the like.

[0081]

25 Examples of the "lubricant" include magnesium stearate, calcium stearate, talc and the like.

[0082]

Examples of the "solvent" include purified water, ethanol, propylene glycol, macrogol, sesame oil, corn oil, olive oil and the like.

30 [0083]

Examples of the "solubilizing agent" include propylene glycol, D-mannitol, benzyl benzoate, ethanol, triethanolamine, sodium carbonate, sodium citrate and the like.

[0084]

Examples of the "suspending agent" include benzalkonium chloride, carmellose, hydroxypropylcellulose, propylene glycol, povidone, methylcellulose, glycerol monostearate and the like.

[0085]

5 Examples of the "isotonic agent" include glucose, D-sorbitol, sodium chloride, D-mannitol and the like.

[0086]

10 Examples of the "buffering agent" include sodium hydrogenphosphate, sodium acetate, sodium carbonate, sodium citrate and the like.

[0087]

Examples of the "soothing agent" include benzyl alcohol and the like.

[0088]

15 Examples of the "surfactant" include polyoxyethylene hydrogenated castor oil (e.g., polyoxyethylene hydrogenated castor oil 60 etc.), polyethylene glycol monostearate, polyoxyethylene sorbitan fatty acid ester (e.g., polysorbate 80 etc.), alkyl diaminoethylglycine, alkylbenzenesulfonate, 20 benzethonium chloride and the like.

[0089]

25 Examples of the "pH adjuster" include hydrochloric acid, sulfuric acid, phosphoric acid, citric acid, acetic acid, sodium hydrogen carbonate, sodium carbonate, potassium hydroxide, sodium hydroxide, monoethanolamine, triethanolamine and the like.

[0090]

30 Examples of the "thickening agent" include polyvinyl alcohol, carboxyvinyl polymer, methylcellulose, hydroxyethylcellulose, polyethylene glycol, dextran and the like.

[0091]

35 Examples of the "preservative" include ethyl parahydroxybenzoate, chlorobutanol, benzyl alcohol, sodium dehydroacetate, sorbic acid and the like.

[0092]

Examples of the "antioxidant" include sodium sulfite, ascorbic acid and the like.

[0093]

5 Examples of the "colorant" include food colors (e.g., Food Color Red No. 2 or 3, Food Color Yellow No. 4 or 5 etc.),  $\beta$ -carotene and the like.

[0094]

10 Examples of the "sweetening agent" include saccharin sodium, dipotassium glycyrrhizinate, aspartame and the like.

[0095]

The pharmaceutical composition of the present invention can be administered orally or parenterally (e.g., topical, rectal, intravenous administration etc.) to human as well as 15 mammals other than human (e.g., hamster, guinea pig, cat, dog, swine, bovine, horse, sheep, monkey etc.). The dose varies depending on the subject of administration, disease, symptom, dosage form, administration route and the like. For example, the daily dose for oral administration to an adult patient (body 20 weight: about 60 kg) is generally within the range of about 0.1  $\mu$ g to 10 g, based on the compound of the present invention as the active ingredient. This amount can be administered in one to several portions.

[0096]

25 The compound of the present invention or a pharmaceutically acceptable salt thereof, or a solvate thereof can be used in combination with one or a plurality of other medicaments (hereinafter to be also referred to as a concomitant drug) according to a method generally employed in the medical 30 field (hereinafter to be referred to as combined use).

[0097]

The administration period of the compound of the present invention or a pharmaceutically acceptable salt thereof, and a concomitant drug is not limited, and they may be administered to 35 an administration subject as combination preparation, or the

both preparations may be administered simultaneously or at given intervals as individual preparations. In addition, the pharmaceutical composition of the present invention and a concomitant drug may be used in the form of a kit. The dose of 5 the concomitant drug is similar to the clinically-employed dose and can be appropriately selected according to the subject of administration, disease, symptom, dosage form, administration route, administration time, combination and the like. The administration form of the concomitant drug is not particularly 10 limited, and it is only required that the compound of the present invention or a pharmaceutically acceptable salt thereof, or a solvate thereof is combined with a concomitant drug.

[0098]

15 Examples of the concomitant drug include therapeutic agents for glaucoma such as prostaglandin formulation,  $\beta$  blocker,  $\alpha$  receptor agonist, sympathetic nerve stimulation agent,  $\alpha$  blocker, carbonic anhydrase inhibitor anticholinesterase agent, Rho kinase inhibitor and the like.

20 [0099]

Examples of the prostaglandin formulation include isopropyl unoprostone, latanoprost, travoprost, tafluprost, bimatoprost and the like.

25 Examples of the  $\beta$  blocker include timolol maleate, Befunolol hydrochloride, carteolol hydrochloride, betaxolol hydrochloride, nipradilol, levobunolol hydrochloride and the like.

[0100]

30 Examples of the  $\alpha$  receptor agonist include brimonidine tartrate and the like.

[0101]

Examples of the sympathetic nerve stimulation agent include dipivefrin hydrochloride, pilocarpine hydrochloride and the like.

35 [0102]

Examples of the  $\alpha$  blocker include bunazosin hydrochloride and the like.

[0103]

Examples of the carbonic anhydrase inhibitor include 5 dorzolamide hydrochloride, brinzolamide and the like.

[0104]

Examples of the anticholinesterase agent include distigmine bromide and the like.

[0105]

10 Examples of the Rho kinase inhibitor include ripasudil hydrochloride hydrate and the like.

[0106]

An example of the specific combination of medicaments is a combination of one medicament selected from latanoprost, 15 travoprost, tafluprost, timolol maleate, dorzolamide hydrochloride and brinzolamide, and the compound of the present invention or a pharmaceutically acceptable salt thereof, or a solvate thereof.

[0107]

20 Since the compound of the present invention or a pharmaceutically acceptable salt thereof has an mPGES-1 inhibitory action, it is useful for the prophylaxis or treatment of various diseases or symptoms which are expected to be improved by mPGES-1 inhibitory activity modulation, for 25 example, pain, rheumatism, osteoarthritis, fever, Alzheimer's disease, multiple sclerosis, arteriosclerosis, glaucoma, ocular hypertension, ischemic retinal disease, systemic scleroderma and cancer including colorectal cancer.

As used herein, various diseases or symptoms which are 30 expected to be improved by mPGES-1 inhibitory activity modulation are preferably glaucoma and ocular hypertension.

[0108]

The compound of the present invention is preferably administered as a solution or a suspension, preferably as a 35 solution.

The compound of the present invention is preferably administered by instillation.

For administration of a solution by instillation, the compound preferably has high solubility. The compound has 5 solubility of preferably 0.03 % or more, more preferably 0.07% or more, still preferably 0.13% or more, in the solvent used for an ophthalmic solution.

The solvent used for an ophthalmic solution is preferably water. The solvent used for an ophthalmic solution may contain 10 an additive such as polysorbate 80, polyethylene glycol monostearate, polyoxyethylene hydrogenated castor oil and the like.

For administration by instillation, the pH of the compound solution is preferably 7.0 - 8.5.

15 [0109]

The solubility of compound can be measured according to a method known per se, for example, the following method.

(1) Compound is suspended in a buffer solution having pH 7.0 - 8.0 (e.g., Britton-Robinson buffer, etc.). Where necessary, an 20 additive such as polysorbate 80, polyethylene glycol monostearate, polyoxyethylene hydrogenated castor oil and the like can be used.

(2) The suspension is shaked at room temperature for predetermined time, and filtered through a membrane filter. 25 The filtrate is appropriately diluted to give a sample solution.

(3) Standard solution of compound is prepared, and analyzed by liquid chromatography.

(4) The sample solution is analyzed by liquid chromatography, 30 and the solubility of compound is calculated according to external standard method.

[0110]

As used herein, the expression "inhibit(s) mPGES-1" means elimination or attenuation of mPGES-1 function, preferably 35 elimination or attenuation of human mPGES-1 function under the

below-mentioned condition of Experimental Example 1 or on human clinical indication.

[0111]

As used herein, the term "treatment" encompasses improvement, prevention of aggravation, maintenance of remission, prevention of exacerbation, and prevention of relapse, of symptom.

As used herein, the term "prophylaxis" means suppression of the onset of symptoms.

10 [0112]

One of other embodiments of the present invention is to provide an agent decreasing ocular pressure, which contains the compound of the present invention or a pharmaceutically acceptable salt thereof. Another of other embodiments of the present invention is to provide an agent decreasing ocular pressure, which contains the compound of the present invention or a pharmaceutically acceptable salt thereof and one or more kinds of other therapeutic agents for glaucoma.

[0113]

20 One of other embodiments of the present invention is to provide a method of decreasing ocular pressure, which comprises administering the compound of the present invention or a pharmaceutically acceptable salt thereof to a human. Another of other embodiments of the present invention is to provide a method of decreasing ocular pressure, which comprises administering the compound of the present invention or a pharmaceutically acceptable salt thereof and one or more kinds of other therapeutic agents for glaucoma to a human.

25 As used herein, the expression "decrease(s) ocular pressure" means decrease in intraocular pressure.

[0114]

The present specification may provide preferable embodiments and options of the compound, method, use and composition of the present invention. Such provision encompasses combinations of the preferable embodiments and

options of the compound, method, use and composition of the present invention, as long as such combination is possible without contradiction.

[0115]

5 The production methods of the compound of the present invention or a pharmaceutically acceptable salt thereof are explained in the following, which are not to be construed as limitative. The compound obtained in each step can be isolated or purified according to a method known per se such as 10 distillation, recrystallization, column chromatography and the like if necessary, or directly used in the next step without isolation or purification.

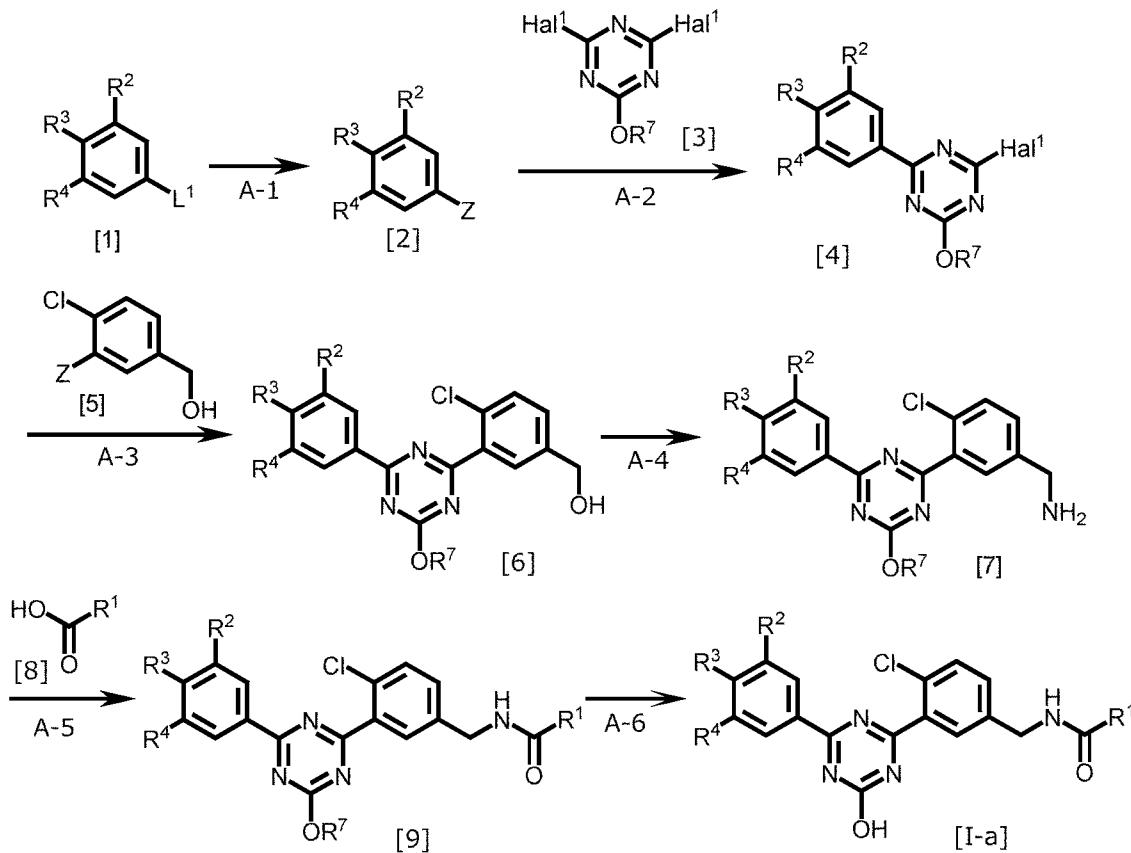
[0116]

[Production Method A]

15 Compound [I-a] can be obtained according to Production Method A.

[0117]

[Production Method A]



[0118]

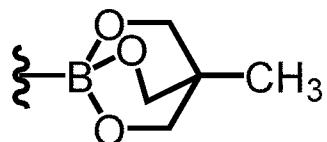
wherein

$L^1$  is a leaving group such as bromo, iodo, trifluoromethanesulfonyloxy or the like;

5  $Hal^1$  is chloro or bromo;

$Z$  is a boron substituent used for the Suzuki coupling reaction, such as  $-B(OH)_2$ ,  $-B(OR^8)_2$  (wherein  $R^8$  is each  $C_{1-4}$  alkyl or one of  $R^8$  is optionally bonded to the other  $R^8$  to form a ring),  $-BF_3$ , the formula

10 [0119]



[0120]

or the like;

$R^7$  is  $C_{1-6}$  alkyl such as methyl, ethyl and the like, or benzyl,

15 and

$R^1$ ,  $R^2$ ,  $R^3$  and  $R^4$  are as defined in the formula [I-a].

[0121]

(Step A-1)

Compound [2] can be obtained by subjecting compound [1] 20 to boronation. For example, compound [2] can be obtained by reacting compound [1] with a boron reagent under heating in the presence of a base and a palladium catalyst, in a solvent. Where necessary, a ligand may be added.

Examples of the boron reagent to be used for the reaction 25 include 4,4,4',4',5,5,5',5'-octamethyl-2,2'-bi-1,3,2-dioxaborolane, 5,5,5',5'-tetramethyl-2,2'-bi-1,3,2-dioxaborinane, tetrahydroxydiboron, 4,4,5,5-tetramethyl-1,3,2-dioxaborolane and the like.

Examples of the palladium catalyst to be used for the 30 reaction include palladium acetate, tetrakis(triphenylphosphine) palladium, bis(triphenylphosphine)palladium dichloride, (bis(diphenylphosphino)ferrocene)palladium dichloride-methylene chloride complex and the like.

Examples of the base to be used for the reaction include inorganic base such as alkali metal salts (e.g., potassium phosphate, sodium carbonate, sodium hydrogencarbonate, potassium carbonate, potassium acetate, sodium acetate, cesium 5 fluoride and the like) and the like; organic bases such as triethylamine and the like.

Examples of the ligand to be used for the reaction include organophosphorous ligands such as triphenylphosphine, tricyclohexylphosphine, 2,2'-bis(diphenylphosphino)-1,1'-10 binaphthalene, 2-dicyclohexylphosphino-2',6'-dimethoxybiphenyl and the like, and the like.

Examples of the solvent to be used for the reaction include ether solvents such as 1,4-dioxane, tetrahydrofuran, diethyl ether, 1,2-dimethoxyethane, cyclopentyl methyl ether 15 and the like; alcohol solvents such as methanol, ethanol, 1-propanol, 2-propanol and the like; hydrocarbon solvents such as toluene, xylene, hexane and the like; polar solvents such as N,N-dimethylformamide, N,N-dimethylacetamide, dimethyl sulfoxide, acetonitrile and the like; mixed solvents thereof, 20 and solvents thereof mixed with water.

Alternatively, when  $L^1$  is bromo or iodo in compound [1], compound [2] can also be obtained by adding an organic metal reagent to compound [1] in a solvent, at  $-78^{\circ}\text{C}$  to room 25 temperature, and then reacting the resulting compound with a boron compound at  $-78^{\circ}\text{C}$  to room temperature.

Examples of the organic metal reagent to be used for the reaction include n-butyllithium, tert-butyllithium, isopropylmagnesium chloride and the like.

Examples of the boron reagent to be used for the reaction 30 include trimethyl borate, triisopropyl borate, 2-isopropoxy-4,4,5,5-tetramethyl-1,3,2-dioxaborolane and the like.

Examples of the solvent to be used for the reaction include ether solvents such as 1,4-dioxane, tetrahydrofuran, diethyl ether, 1,2-dimethoxyethane, cyclopentyl methyl ether 35 and the like; hydrocarbon solvents such as toluene, xylene,

hexane and the like, and mixed solvents thereof.

Compound [1] may be a commercially available product such as 5-bromo-2-chloroisopropylbenzene, or may be obtained by converting a commercially available product as appropriate by a 5 method well known to those of ordinary skill in the art.

[0122]

(Step A-2)

Compound [4] can be obtained by subjecting compound [2] and compound [3] to the Suzuki coupling reaction. For example, 10 compound [4] can be obtained by reacting compound [2] with compound [3] under heating in the presence of a base and a palladium catalyst, in a solvent. Where necessary, a ligand may be added. In order to prevent the Suzuki coupling reaction of the resulting compound (compound (4)) with compound (2), 15 compound [3] is preferably used in an amount of 1.5 equivalent or more per compound [2].

Examples of the palladium catalyst to be used for the reaction include palladium acetate, tetrakis(triphenylphosphine) palladium, bis(triphenylphosphine)palladium dichloride, 20 (bis(diphenylphosphino)ferrocene)palladium dichloride-methylene chloride complex and the like.

Examples of the base to be used for the reaction include inorganic bases such as alkali metal salts (e.g., potassium phosphate, sodium carbonate, sodium hydrogencarbonate, 25 potassium carbonate, potassium acetate, sodium acetate, cesium fluoride and the like), and the like, organic bases such as triethylamine and the like.

Examples of the ligand to be used for the reaction include organophosphorous ligands such as triphenylphosphine, 30 tricyclohexylphosphine, 2,2'-bis(diphenylphosphino)-1,1'-binaphthalene, 2-dicyclohexylphosphino-2',6'-dimethoxybiphenyl and the like, and the like.

Examples of the solvent to be used for the reaction include ether solvents such as 1,4-dioxane, tetrahydrofuran, 35 diethyl ether, 1,2-dimethoxyethane, cyclopentyl methyl ether

and the like; alcohol solvents such as methanol, ethanol, 1-propanol, 2-propanol and the like; hydrocarbon solvents such as toluene, xylene, hexane and the like; polar solvents such as N,N-dimethylformamide, N,N-dimethylacetamide, dimethyl 5 sulfoxide, acetonitrile and the like; mixed solvents thereof, and solvents thereof mixed with water.

Compound [2] may be a commercially available product such as 3-isopropylphenylboronic acid, 3-tert-butylphenylboronic acid and the like, or may be obtained by converting a 10 commercially available product as appropriate by a method well known to those of ordinary skill in the art.

Compound [3] may be a commercially available product such as 2,4-dichloro-6-methoxy-1,3,5-triazine, or may be obtained by converting a commercially available product as appropriate by a 15 method well known to those of ordinary skill in the art.

As for the Suzuki coupling reaction, for example, the following review article is known (SUZUKI, A et al. Palladium-Catalyzed Cross-Coupling Reactions of Organoboron Compounds. Chem Rev. 1995, Vol.95, pages 2457-2483).

20 [0123]

(Step A-3)

Compound [6] can be obtained by subjecting compound [4] and boron compound [5] to the Suzuki coupling reaction. For example, compound [6] can be obtained by reacting compound [4] 25 with boron compound [5] under heating in the presence of a base and a palladium catalyst, in a solvent. Where necessary, a ligand may be added.

Examples of the palladium catalyst to be used for the reaction include palladium acetate, tetrakis(triphenylphosphine) palladium, bis(triphenylphosphine)palladium dichloride, 30 (bis(diphenylphosphino)ferrocene)palladium dichloride-methylene chloride complex and the like.

Examples of the base to be used for the reaction include inorganic bases such as alkali metal salts (e.g., potassium 35 phosphate, sodium carbonate, sodium hydrogencarbonate,

potassium carbonate, potassium acetate, sodium acetate, cesium fluoride and the like) and the like, organic bases such as triethylamine and the like.

Examples of the ligand to be used for the reaction 5 include organophosphorous ligands such as triphenylphosphine, tricyclohexylphosphine, 2,2'-bis(diphenylphosphino)-1,1'-binaphthalene, 2-dicyclohexylphosphino-2',6'-dimethoxybiphenyl and the like, and the like.

Examples of the solvent to be used for the reaction 10 include ether solvents such as 1,4-dioxane, tetrahydrofuran, diethyl ether, 1,2-dimethoxyethane, cyclopentyl methyl ether and the like; alcohol solvents such as methanol, ethanol, 1-propanol, 2-propanol and the like; hydrocarbon solvents such as toluene, xylene, hexane and the like; polar solvents such as 15 N,N-dimethylformamide, N,N-dimethylacetamide, dimethyl sulfoxide, acetonitrile and the like; mixed solvents thereof, and solvents thereof mixed with water.

Compound [5] may be a commercially available product such as 2-chloro-5-hydroxymethylphenylboronic acid and the like, or 20 may be obtained by converting a commercially available product as appropriate by a method well known to those of ordinary skill in the art.

[0124]

(Step A-4)

Compound [7] can be obtained by converting the hydroxy group of compound [6] into an amino group by azidation and reduction. For example, the corresponding azide can be obtained by reacting compound [6] with an azidating agent in the presence of a base, in a solvent, and compound [7] can be 30 obtained by reacting the obtained azide with a phosphine, and then hydrolyzing the resulting compound under heating in water.

Compound [7] is preferably obtained as an inorganic acid salt or an organic acid salt according to a method known per se.

Examples of the azidating agent to be used for the 35 reaction include diphenylphosphorylazide, bis(p-

nitrophenyl)azidophosphonate and the like.

Examples of the solvent to be used for the reaction include tetrahydrofuran, toluene, N,N-dimethylformamide and the like.

5 Examples of the base to be used for the azidation include 1,8-diazabicyclo[5.4.0]undec-7-ene.

Examples of the phosphine include triphenylphosphine, tributylphosphine and the like.

10 Examples of the acid to be used for the salt formation of compound [7] include hydrochloric acid.

[0125]

(Step A-5)

15 Compound [9] can be obtained by subjecting compound [7] and compound [8] to an amide bond forming reaction. For example, compound [9] can be obtained by reacting compound [7] with compound [8] in the presence of a condensing agent and an additive, in a solvent. Where necessary, a base may be added.

20 Examples of the condensing agent to be used for the reaction include dicyclohexylcarbodiimide (DCC), 1-ethyl-3-(3-dimethylaminopropyl)carbodiimide hydrochloride (WSC HCl), diisopropylcarbodiimide, 1,1'-carbonyldiimidazole (CDI), O-(7-azabenzotriazol-1-yl)-N,N,N',N'-tetramethyluronium hexafluorophosphate (HATU), (benzotriazol-1-yloxy)trityrrolidinophosphonium hexafluorophosphate (PyBOP) or 25 diphenylphosphorylazide and the like.

Examples of the additive to be used for the reaction include 1-hydroxybenzotriazole (HOBT), 1-hydroxy-7-azabenzotriazole (HOAt), N-hydroxysuccinimide (HOSu), 4-dimethylaminopyridine and the like.

30 Examples of the base to be used for the reaction include organic bases such as pyridine, triethylamine and the like.

Examples of the solvent to be used for the reaction include ether solvents such as 1,4-dioxane, tetrahydrofuran, diethyl ether, 1,2-dimethoxyethane, cyclopentyl methyl ether 35 and the like; hydrocarbon solvents such as toluene, hexane,

xylene and the like; halogen solvents such as dichloromethane, chloroform and the like; polar solvents such as N,N-dimethylformamide, N,N-dimethylacetamide, dimethyl sulfoxide, acetonitrile, pyridine and the like. These may be used singly 5 or as a mixture of two or more kinds thereof.

Compound [8] may be a commercially available product such as 3,3,3-trifluoromethyl-2,2-dimethylpropionic acid, 1-trifluoromethylcyclopentanecarboxylic acid, or may be obtained by converting a commercially available product as appropriate 10 by a method well known to those of ordinary skill in the art.

[0126]

(Step A-6)

Compound [I-a] can be obtained by converting the alkoxy group of compound [9] into a hydroxy group by hydrolysis. For 15 example, when R<sup>7</sup> is C<sub>1-6</sub> alkyl, compound [I-a] can be obtained by reacting compound [9] in the presence of a base in a solvent, at room temperature to under heating, and then neutralizing the obtained solution.

Examples of the base to be used for the reaction include 20 lithium hydroxide, sodium hydroxide, potassium hydroxide, sodium methoxide and the like.

Examples of the solvent to be used for the reaction include mixed solvents of water and alcohol solvents such as methanol, ethanol, 1-propanol, 2-propanol and the like; and 25 mixed solvents of the above-mentioned mixed solvents and ether solvents such as 1,4-dioxane, tetrahydrofuran, diethyl ether, 1,2-dimethoxyethane, cyclopentyl methyl ether and the like.

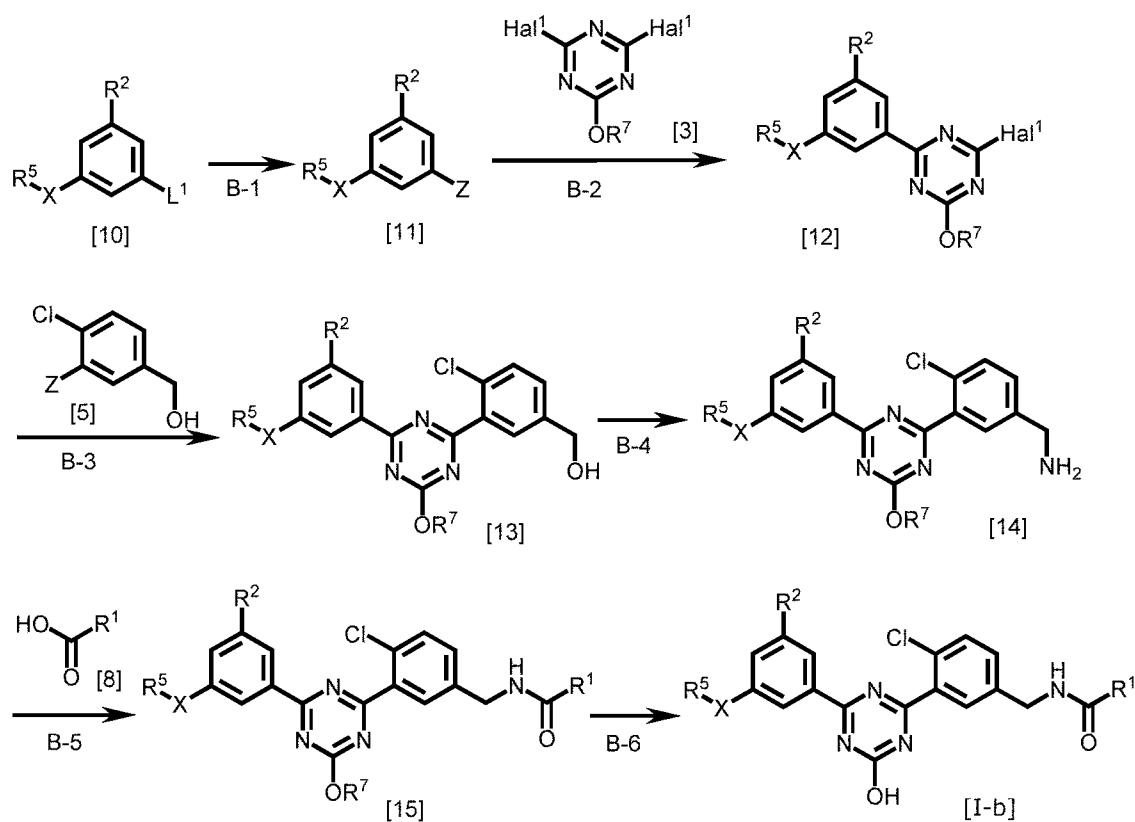
[0127]

[Production Method B]

30 Compound [I-b] can be obtained according to Production Method B.

[0128]

[Production Method B]



[0129]

wherein

5  $R^1$ ,  $R^2$ ,  $R^5$  and  $X$  are as defined in the formula [I-b], and  $L^1$ ,  
 $Hal^1$ ,  $Z$  and  $R^7$  are as defined in Production Method A.

[0130]

(Step B-1)

Compound [11] can be obtained by subjecting compound [10] to a boronation in the same manner as in Step A-1 of Production 10 Method A.

Compound [10] may be a commercially available product such as 3-bromophenyl ethyl ether, or may be obtained by converting a commercially available product as appropriate by a method well known to those of ordinary skill in the art.

15 [0131]

(Step B-2)

Compound [12] can be obtained by subjecting compound [11] and compound [3] to the Suzuki coupling reaction in the same manner as in Step A-2 of Production Method A.

20 [0132]

(Step B-3)

Compound [13] can be obtained by subjecting compound [12] and boron compound [5] to the Suzuki coupling reaction in the same manner as in Step A-3 of Production Method A.

5 [0133]

(Step B-4)

Compound [14] can be obtained by converting the hydroxy group of compound [13] into an amino group by azidation and reduction in the same manner as in Step A-4 of Production

10 Method A.

[0134]

(Step B-5)

Compound [15] can be obtained by subjecting compound [14] and compound [8] to an amidation reaction in the same manner as  
15 in Step A-5 of Production Method A.

[0135]

(Step B-6)

Compound [I-b] can be obtained by converting the alkoxy group of compound [15] into a hydroxy group by hydrolysis in  
20 the same manner as in Step A-6 of Production Method A.

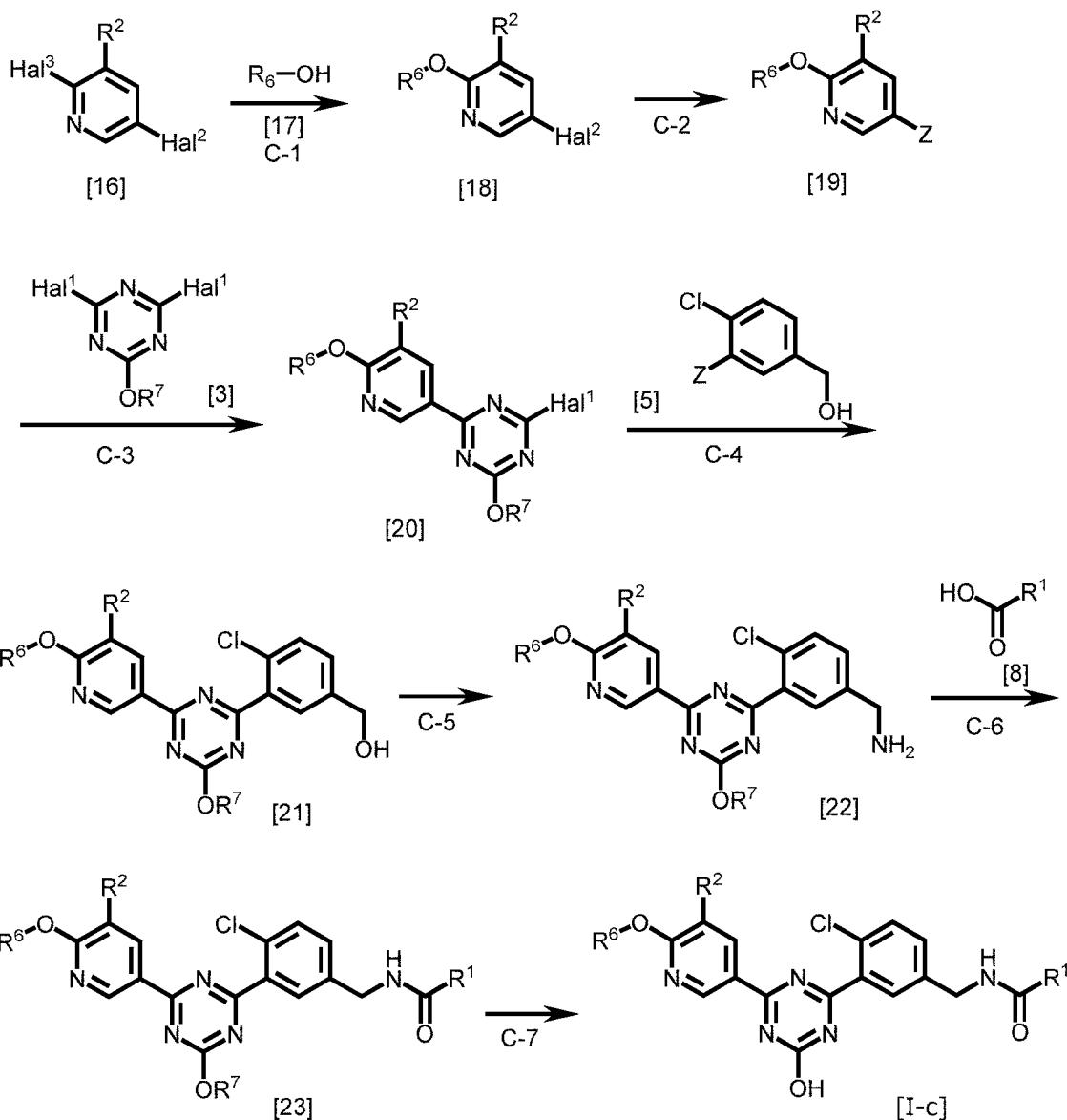
[0136]

[Production Method C]

Compound [I-c] can be obtained according to Production  
Method C.

25 [0137]

[Production Method C]



[0138]

wherein

Hal<sup>2</sup> is bromo or iodo;

5 Hal<sup>3</sup> is fluoro, chloro or bromo;

R<sup>1</sup>, R<sup>2</sup> and R<sup>6</sup> are as defined in the formula [I-c], and

R<sup>7</sup>, Z, Hal<sup>1</sup> are as defined in Production Method A.

[0139]

(Step C-1)

10 Compound [18] can be obtained by subjecting compound [16] and compound [17] to an aromatic nucleophilic substitution reaction. For example, compound [18] can be obtained by reacting compound [16] with compound [17] in the presence of a base and an additive, in a solvent.

Compound [16] may be a commercially available product such as 5-bromo-2-chloropyridine, or may be obtained by converting a commercially available product as appropriate by a method well known to those of ordinary skill in the art.

5 Compound [17] may be a commercially available product such as n-hexanol, or may be obtained by converting a commercially available product as appropriate by a method well known to those of ordinary skill in the art.

10 Examples of the solvent to be used for the reaction include ether solvents such as 1,4-dioxane, tetrahydrofuran, diethyl ether, 1,2-dimethoxyethane, cyclopentyl methyl ether and the like; hydrocarbon solvents such as toluene, xylene and the like; polar solvents such as N,N-dimethylformamide, N,N-dimethylacetamide, N-methyl-2-pyrrolidone, dimethyl sulfoxide, 15 acetonitrile, pyridine and the like.

20 Examples of the base to be used for the reaction include sodium hydride, lithium hydroxide, sodium hydroxide, potassium hydroxide, sodium tert-butoxide, potassium tert-butoxide, potassium phosphate, sodium carbonate, sodium hydrogencarbonate, potassium carbonate, sodium and the like.

Examples of the additive to be used for the reaction include tetra-n-butylammonium bromide, 18-crown-6, copper iodide and the like.

[0140]

25 (Step C-2)

Compound [19] can be obtained by subjecting compound [18] to a boronation in the same manner as in Step A-1 of Production Method A.

[0141]

30 (Step C-3)

Compound [20] can be obtained by subjecting compound [19] and compound [3] to the Suzuki coupling reaction in the same manner as in Step A-2 of Production Method A.

[0142]

35 (Step C-4)

Compound [21] can be obtained by subjecting compound [20] and boron compound [5] to the Suzuki coupling reaction in the same manner as in Step A-3 of Production Method A.

[0143]

5 (Step C-5)

Compound [22] can be obtained by converting the hydroxy group of compound [21] into an amino group by azidation and reduction in the same manner as in Step A-4 of Production Method A.

10 [0144]

(Step C-6)

Compound [23] can be obtained by subjecting compound [22] and compound [8] to an amidation reaction in the same manner as in Step A-5 of Production Method A.

15 [0145]

(Step C-7)

Compound [I-c] can be obtained by converting the alkoxy group of compound [23] into a hydroxy group by hydrolysis in the same manner as in Step A-6 of Production Method A.

20 **Examples**

[0146]

The present invention is explained in more detail in the following by referring to Examples and Experimental Examples, which are not to be construed as limitative.

25 The abbreviations in the Examples are as follows.

WSC HCl: 1-ethyl-3-(3-dimethylaminopropyl)carbodiimide hydrochloride

HOEt H<sub>2</sub>O: 1-hydroxy-1H-benzotriazole1 hydrate

DMSO: dimethyl sulfoxide

30 M: mol/L

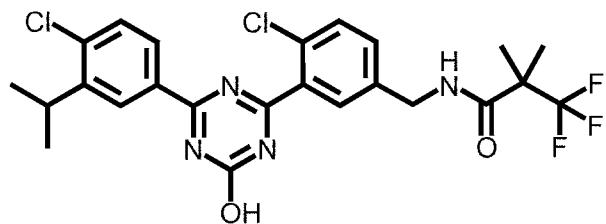
N: normal

[0147]

[Production Example 1]: Synthesis of N-{4-chloro-3-[4-(4-chloro-3-isopropylphenyl)-6-hydroxy-1,3,5-triazin-2-yl]benzyl}-

35 3,3,3-trifluoro-2,2-dimethylpropionamide (Example No. 48)

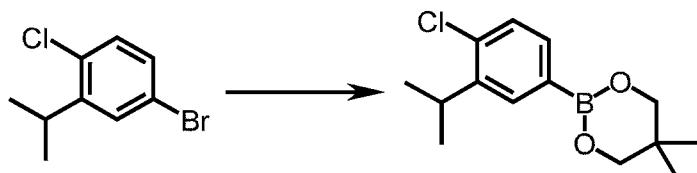
[0148]



[0149]

(1) 2-(4-chloro-3-isopropylphenyl)-5,5-dimethyl-1,3,2-dioxaborinane

[0150]



[0151]

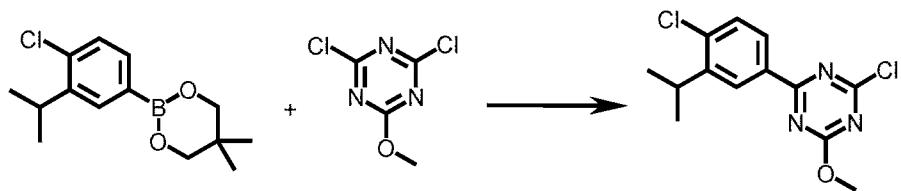
A suspension of 4-bromo-1-chloro-2-isopropylbenzene (0.50 g), 5,5,5',5'-tetramethyl-2,2'-bi-1,3,2-dioxaborinane (0.77 g), [1,1'-bis(diphenylphosphino)ferrocene]palladium(II) dichloride dichloromethane adduct (0.087 g) and potassium acetate (0.63 g) in 1,2-dimethoxyethane (5.0 ml) was stirred at 85°C for 16 hr under argon atmosphere. To the reaction mixture was added ethyl acetate (10 ml) at room temperature. The reaction mixture was filtered through Celite with ethyl acetate. The filtrate was concentrated under reduced pressure, and the residue was purified by silica gel chromatography (eluent: n-hexane/ethyl acetate) to give the title compound (0.53 g, yield 93%).

<sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ: 1.02 (6H, s), 1.27 (6H, d, J = 6.9 Hz), 3.35–3.46 (1H, m), 3.76 (4H, s), 7.31 (1H, d, J = 7.9 Hz), 7.53 (1H, dd, J = 7.9, 1.5 Hz), 7.72 (1H, d, J = 1.5 Hz).

[0152]

(2) 2-chloro-4-(4-chloro-3-isopropylphenyl)-6-methoxy-1,3,5-triazine

[0153]



[0154]

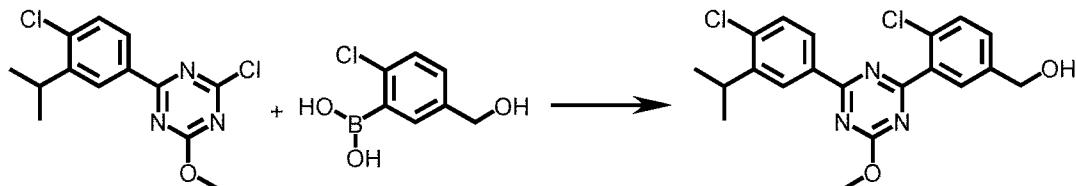
A suspension of 2-(4-chloro-3-isopropylphenyl)-5,5-dimethyl-1,3,2-dioxaborinane (obtained in the above-mentioned 5 (1), 0.53 g), 2,4-dichloro-6-methoxy-1,3,5-triazine (1.1 g), tetrakis(triphenylphosphine)palladium (0) (0.23 g) and tripotassium phosphate (2.1 g) in 1,2-dimethoxyethane (8.6 ml) and distilled water (3.2 ml) was stirred at 85°C for 2.5 hr under argon atmosphere. To the reaction mixture were added 10 water and ethyl acetate at room temperature, the mixture was separated, and the organic layer was washed with saturated brine. The organic layer was dried over sodium sulfate, filtered to remove the sodium sulfate, and concentrated under reduced pressure. The residue was purified by silica gel 15 chromatography (eluent: n-hexane/ethyl acetate) to give a crude product (0.36 g) containing the title compound.

<sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ: 1.32 (6H, d, J = 6.7 Hz), 3.41-3.51 (1H, m), 4.17 (3H, s), 7.47 (1H, d, J = 8.3 Hz), 8.25 (1H, dd, J = 8.3, 2.3 Hz), 8.43 (1H, d, J = 2.3 Hz).

[0155]

(3) {4-chloro-3-[4-(4-chloro-3-isopropylphenyl)-6-methoxy-1,3,5-triazin-2-yl]phenyl}methanol

[0156]



25 [0157]

A suspension of the crude product (obtained in the above-mentioned (2), 0.36 g) containing 2-chloro-4-(4-chloro-3-isopropylphenyl)-6-methoxy-1,3,5-triazine, 2-chloro-5-hydroxymethylphenylboronic acid (0.27 g), [1,1'-

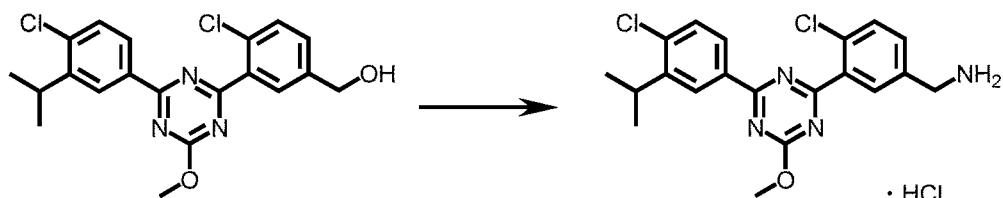
bis(diphenylphosphino)ferrocene]palladium(II) dichloride dichloromethane adduct (0.050 g) and tripotassium phosphate (0.78 g) in acetonitrile (3.6 ml) and distilled water (1.8 ml) was stirred at 85°C for 1.5 hr under argon atmosphere. To the 5 reaction mixture were added water and ethyl acetate at room temperature, and the mixture was separated. Then, the organic layer was washed successively with water and saturated brine, dried over sodium sulfate, filtered to remove the sodium sulfate, and concentrated under reduced pressure. The residue 10 was purified by silica gel chromatography (eluent: n-hexane/ethyl acetate) to give the title compound (0.29 g, yield 35% (2 steps)).

<sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ: 1.34 (6H, d, J = 6.7 Hz), 1.76 (1H, t, J = 6.0 Hz), 3.42–3.53 (1H, m), 4.22 (3H, s), 4.78 (2H, d, J = 6.0 Hz), 7.46–7.50 (2H, m), 7.55 (1H, d, J = 8.3 Hz), 8.05 (1H, d, J = 1.8 Hz), 8.35 (1H, dd, J = 8.3, 2.3 Hz), 8.58 (1H, d, J = 2.3 Hz).

[0158]

(4) 4-chloro-3-[4-(4-chloro-3-isopropylphenyl)-6-methoxy-1,3,5-triazin-2-yl]benzylamine hydrochloride  
20

[0159]



[0160]

To a solution of {4-chloro-3-[4-(4-chloro-3-isopropylphenyl)-6-methoxy-1,3,5-triazin-2-yl]phenyl}methanol (obtained in the above-mentioned (3), 0.29 g) in toluene (1.2 ml) were added diphenylphosphorylazide (0.18 ml) and 1,8-diazabicyclo[5.4.0]-7-undecene (0.13 ml) under ice cooling under argon atmosphere. The reaction mixture was stirred at 25 room temperature for 15 hr. To the reaction mixture were added saturated aqueous sodium bicarbonate solution (0.35 ml) and distilled water (0.35 ml) at room temperature, and the mixture 30

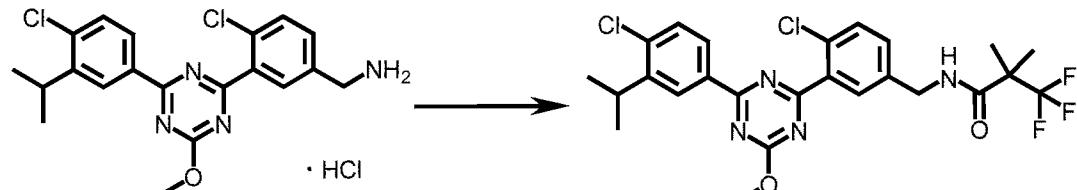
was stirred for 1 min. The aqueous layer was removed from the reaction mixture, distilled water (0.70 ml) was added thereto, and the mixture was stirred for 1 min. The aqueous layer was removed from the reaction mixture, and distilled water (0.70 ml) was added thereto. The reaction mixture was stirred for 1 min, and the aqueous layer was removed. To the reaction mixture were added triphenylphosphine (0.24 g) and distilled water (0.029 ml) at room temperature. The reaction mixture was stirred at 64°C for 1 hr. To the reaction mixture were added 10 acetonitrile (1.2 ml) and conc. hydrochloric acid (0.075 ml) under ice cooling, and the mixture was stirred for 30 min. The solid was collected by filtration from the suspension, and dried under reduced pressure to give the title compound (0.27 g, yield 87%).

15  $^1\text{H-NMR}$  (DMSO- $\text{d}_6$ )  $\delta$ : 1.30 (6H, d,  $J$  = 6.9 Hz), 3.36-3.44 (1H, m), 4.16 (2H, s), 4.17 (3H, s), 7.67 (1H, d,  $J$  = 8.3 Hz), 7.71 (1H, dd,  $J$  = 8.3, 2.1 Hz), 7.76 (1H, d,  $J$  = 8.3 Hz), 8.17 (1H, d,  $J$  = 2.1 Hz), 8.29 (3H, br s), 8.34 (1H, dd,  $J$  = 8.3, 2.1 Hz), 8.52 (1H, d,  $J$  = 2.1 Hz).

20 [0161]

(5) N-{4-chloro-3-[4-(4-chloro-3-isopropylphenyl)-6-methoxy-1,3,5-triazin-2-yl]benzyl}-3,3,3-trifluoro-2,2-dimethylpropionamide

[0162]



25

[0163]

To a solution of 4-chloro-3-[4-(4-chloro-3-isopropylphenyl)-6-methoxy-1,3,5-triazin-2-yl]benzylamine hydrochloride (obtained in the above-mentioned (4), 0.080 g), 3,3,3-trifluoro-2,2-dimethylpropionic acid (0.042 g), HOEt  $\text{H}_2\text{O}$  (0.042 g) and WSC HCl (0.052 g) in N,N-dimethylformamide (1.0 ml) was added triethylamine (0.076 ml) at room temperature

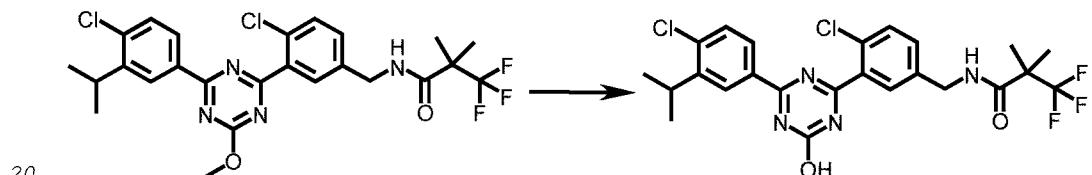
under argon atmosphere, and the mixture was stirred for 16 hr. To the reaction mixture were added saturated aqueous sodium bicarbonate solution and ethyl acetate, the mixture was separated, and the organic layer was washed with saturated 5 brine. The organic layer was dried over sodium sulfate, filtered to remove the sodium sulfate, and concentrated under reduced pressure. The residue was purified by silica gel chromatography (eluent: n-hexane/ethyl acetate) to give the title compound (0.089 g, yield 90%).

10  $^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$ : 1.33 (6H, d,  $J$  = 6.7 Hz), 1.44 (6H, s), 3.43–3.52 (1H, m), 4.21 (3H, s), 4.55 (2H, d,  $J$  = 5.8 Hz), 6.23 (1H, br s), 7.36 (1H, dd,  $J$  = 8.3, 2.3 Hz), 7.48 (1H, d,  $J$  = 8.3 Hz), 7.53 (1H, d,  $J$  = 8.3 Hz), 7.94 (1H, d,  $J$  = 2.3 Hz), 8.34 (1H, dd,  $J$  = 8.3, 2.2 Hz), 8.57 (1H, d,  $J$  = 2.2 Hz).

15 [0164]

(6) N-{4-chloro-3-[4-(4-chloro-3-isopropylphenyl)-6-hydroxy-1,3,5-triazin-2-yl]benzyl}-3,3,3-trifluoro-2,2-dimethylpropionamide

[0165]



[0166]

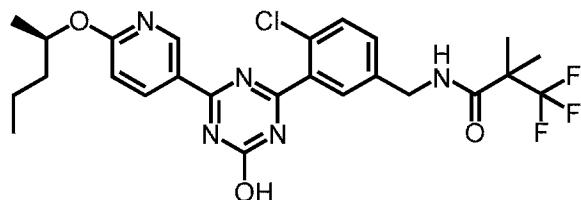
To a solution of N-{4-chloro-3-[4-(4-chloro-3-isopropylphenyl)-6-methoxy-1,3,5-triazin-2-yl]benzyl}-3,3,3-trifluoro-2,2-dimethylpropionamide (obtained in the above-25 mentioned (5), 0.089 g) in methanol (1.4 ml) was added 4M aqueous sodium hydroxide solution (0.25 ml) at room temperature under argon atmosphere, and the mixture was stirred at 65°C for 2.5 hr. To the reaction mixture were added 2N hydrochloric acid (0.49 ml) and water at room temperature, and the mixture 30 was stirred. The precipitated solid was collected by filtration, washed with water, and dried under reduced pressure to give the title compound (0.075 g, yield 86%).

[0167]

[Production Example 2]: Synthesis of N-(4-chloro-3-{4-hydroxy-6-[6-((R)-1-methylbutoxy)pyridin-3-yl]-1,3,5-triazin-2-yl}benzyl)-3,3-trifluoro-2,2-dimethylpropionamide (Example No.

5 25)

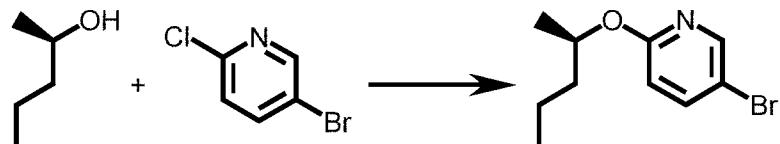
[0168]



[0169]

(1) 5-bromo-2-((R)-1-methylbutoxy)pyridine

10 [0170]



[0171]

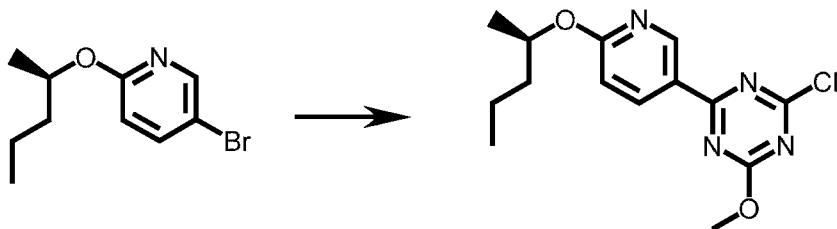
To a solution of 5-bromo-2-chloropyridine (1.0 g) and (R)-pentan-2-ol (0.69 g) in tetrahydrofuran (10 ml) was added 15 sodium hydride (0.31 g, 60 wt% oil dispersion) at room temperature under argon atmosphere, and the mixture was stirred for 10 min, and then at 80°C for 1 hr. To the reaction mixture were added saturated aqueous ammonium chloride solution and ethyl acetate at room temperature, the mixture was separated, 20 and the organic layer was washed with saturated brine. The organic layer was dried over sodium sulfate, filtered to remove the sodium sulfate, and concentrated under reduced pressure. The residue was purified by silica gel chromatography (eluent: n-hexane/ethyl acetate) to give the title compound (1.3 g, 25 quant.).

<sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ: 0.92 (3H, t, J = 7.3 Hz), 1.29 (3H, d, J = 6.2 Hz), 1.33-1.48 (2H, m), 1.50-1.59 (1H, m), 1.66-1.75 (1H, m), 5.10-5.18 (1H, m), 6.59 (1H, d, J = 8.8 Hz), 7.60 (1H, dd, J = 8.8, 2.4 Hz), 8.16 (1H, d, J = 2.4 Hz).

30 [0172]

(2) 2-chloro-4-methoxy-6-[6-((R)-1-methylbutoxy)pyridin-3-yl]-1,3,5-triazine

[0173]



5 [0174]

To a solution of 5-bromo-2-((R)-1-methylbutoxy)pyridine (obtained in the above-mentioned (1), 1.3 g) in a mixed solvent of toluene (8.5 ml) and tetrahydrofuran (2.0 ml) was added dropwise n-butyllithium (1.6 M n-hexane solution, 4.4 ml) at -10 78°C under argon atmosphere. The mixture was stirred for 15 min, and triisopropyl borate (1.6 ml) was added thereto in two parts. The mixture was allowed to warm to room temperature, and stirred for 30 min. To the reaction mixture was added 10% aqueous citric acid solution, and the mixture was stirred for 15 10 min. To the reaction mixture was added ethyl acetate, and the mixture was separated. Then, the organic layer was washed successively with water and saturated brine, dried over sodium sulfate, filtered to remove the sodium sulfate, and concentrated under reduced pressure. To a solution of the 20 obtained residue in a mixed solvent of 1,2-dimethoxyethane (28 ml) and distilled water (14 ml) were added 2,4-dichloro-6-methoxy-1,3,5-triazine (2.8 g), [1,1'-bis(diphenylphosphino)ferrocene]palladium(II) dichloride dichloromethane adduct (0.21 g) and tripotassium phosphate (3.9 g), and the mixture was stirred at 90°C for 1.5 hr. To the 25 reaction mixture were added water and ethyl acetate at room temperature, the mixture was separated, and the organic layer was washed with water and saturated brine. The organic layer was dried over sodium sulfate, filtered to remove the sodium sulfate, and concentrated under reduced pressure. The residue 30 was purified by silica gel chromatography (eluent: n-

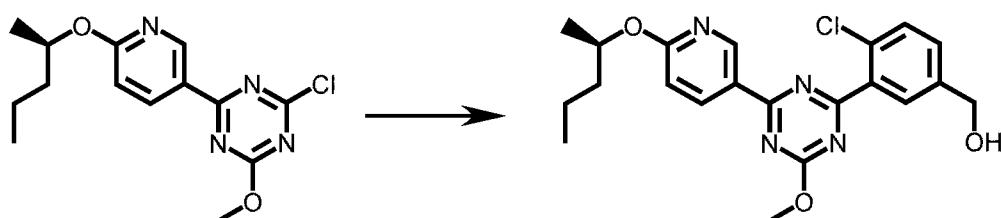
hexane/ethyl acetate) to give a crude product (1.1 g, yield ca.60%) containing the title compound.

<sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ: 0.94 (3H, t, J = 7.4 Hz), 1.35 (3H, d, J = 6.2 Hz), 1.38-1.50 (2H, m), 1.53-1.64 (1H, m), 1.72-1.81 (1H, m), 4.15 (3H, s), 5.31-5.40 (1H, m), 6.76 (1H, d, J = 8.8 Hz), 8.54 (1H, dd, J = 8.8, 2.1 Hz), 9.27 (1H, d, J = 2.1 Hz).

[0175]

(3) (4-chloro-3-{4-methoxy-6-[6-((R)-1-methylbutoxy)pyridin-3-yl]-1,3,5-triazin-2-yl}phenyl)methanol

10 [0176]



[0177]

A suspension of the crude product (obtained in the above-mentioned (2), 1.1 g) containing 2-chloro-4-methoxy-6-[6-((R)-1-methylbutoxy)pyridin-3-yl]-1,3,5-triazine, 2-chloro-5-hydroxymethylphenylboronic acid (0.76 g), [1,1'-bis(diphenylphosphino)ferrocene]palladium(II) dichloride dichloromethane adduct (0.14 g) and tripotassium phosphate (2.2 g) in acetonitrile (11 ml) and distilled water (6.0 ml) was stirred at 80°C for 1.5 hr under argon atmosphere. To the reaction mixture were added water and ethyl acetate at room temperature, the mixture was separated, and the organic layer was washed with saturated brine. The organic layer was dried over sodium sulfate, filtered to remove the sodium sulfate, and concentrated under reduced pressure. The residue was purified by silica gel chromatography (eluent: n-hexane/ethyl acetate) to give the title compound (0.89 g, yield 64%).

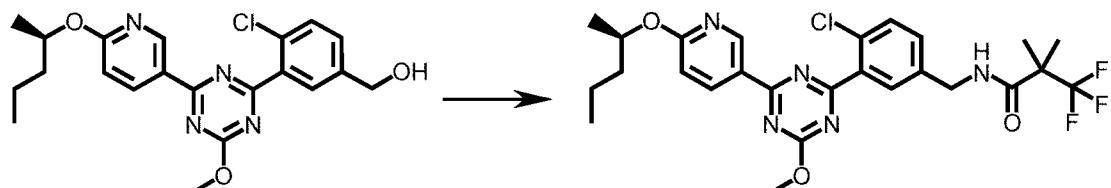
<sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ: 0.94 (3H, t, J = 7.3 Hz), 1.35 (3H, d, J = 6.2 Hz), 1.39-1.50 (2H, m), 1.57-1.64 (1H, m), 1.73-1.81 (2H, m), 4.19 (3H, s), 4.77 (2H, d, J = 6.0 Hz), 5.31-5.40 (1H, m), 6.78 (1H, d, J = 8.8 Hz), 7.47 (1H, dd, J = 8.2, 2.2 Hz), 7.54

(1H, d,  $J$  = 8.2 Hz), 8.03 (1H, d,  $J$  = 2.2 Hz), 8.66 (1H, dd,  $J$  = 8.9, 2.1 Hz), 9.39 (1H, d,  $J$  = 2.1 Hz).

[0178]

(4) N-(4-chloro-3-{4-methoxy-6-[6-((R)-1-methylbutoxy)pyridin-3-yl]-1,3,5-triazin-2-yl}benzyl)-3,3,3-trifluoro-2,2-dimethylpropionamide

[0179]



[0180]

10 To a solution of (4-chloro-3-{4-methoxy-6-[6-((R)-1-methylbutoxy)pyridin-3-yl]-1,3,5-triazin-2-yl}phenyl)methanol (obtained in the above-mentioned (3), 0.16 g) in tetrahydrofuran (1.6 ml) was added diphenylphosphorylazide (0.12 ml) at room temperature under argon atmosphere. To the 15 reaction mixture was added 1,8-diazabicyclo[5.4.0]-7-undecene (0.080 ml) under ice cooling, and the mixture was stirred for 15 min. The reaction mixture was stirred at 60°C for 20 min. To the reaction mixture were added triphenylphosphine (0.22 g) and distilled water (0.080 ml) at room temperature, and the 20 mixture was stirred at 60°C for 1 hr. To the reaction mixture were added N,N-dimethylformamide (1.6 ml), 3,3,3-trifluoro-2,2-dimethylpropionic acid N,N-dimethylformamide solution (1.9M, 0.30 ml), HOEt H<sub>2</sub>O (0.12 g) and WSC HCl (0.15 g) at room temperature, and the mixture was stirred for 15 min. The 25 reaction mixture was left standing at room temperature for 15 hr. To the reaction mixture were added water and ethyl acetate, and the mixture was separated. Then, the organic layer was washed successively with water and saturated brine, dried over sodium sulfate, filtered to remove the sodium sulfate, and 30 concentrated under reduced pressure. The residue was purified by preparative thin layer chromatography (eluent: n-hexane/ethyl acetate) to give the title compound (0.19 g, yield

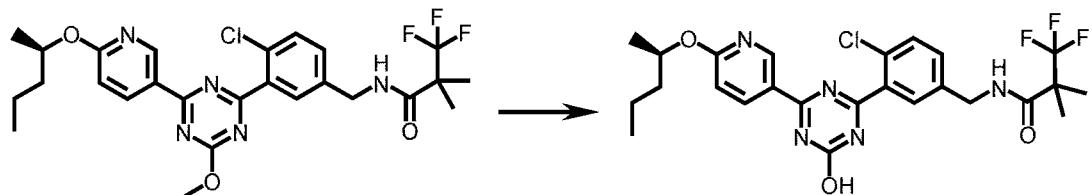
91%).

<sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ: 0.95 (3H, t, J = 7.3 Hz), 1.35 (3H, d, J = 6.2 Hz), 1.39–1.51 (2H, m), 1.55–1.64 (1H, m), 1.73–1.82 (1H, m), 4.19 (3H, s), 4.54 (2H, d, J = 5.8 Hz), 5.32–5.40 (1H, m), 5 6.22 (1H, br), 6.78 (1H, d, J = 8.8 Hz), 7.35 (1H, dd, J = 8.3, 2.3 Hz), 7.52 (1H, d, J = 8.3 Hz), 7.93 (1H, d, J = 2.3 Hz), 8.65 (1H, dd, J = 8.8, 2.4 Hz), 9.38 (1H, d, J = 2.4 Hz).

[0181]

(5) N-(4-chloro-3-{4-hydroxy-6-[6-((R)-1-methylbutoxy)pyridin-3-yl]-1,3,5-triazin-2-yl}benzyl)-3,3,3-trifluoro-2,2-dimethylpropionamide

[0182]



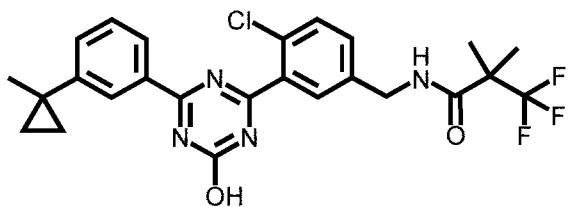
[0183]

15 To a solution of N-(4-chloro-3-{4-methoxy-6-[6-((R)-1-methylbutoxy)pyridin-3-yl]-1,3,5-triazin-2-yl}benzyl)-3,3,3-trifluoro-2,2-dimethylpropionamide (obtained in the above-mentioned (4), 0.19 g) in methanol (2.0 ml) was added 4M aqueous sodium hydroxide solution (0.35 ml) at room temperature 20 under argon atmosphere, and the mixture was stirred at 65°C for 1.5 hr. To the reaction mixture were added 2N hydrochloric acid (0.70 ml) and water at room temperature, and the mixture was stirred. The precipitated solid was collected by filtration, washed with water, and dried under reduced pressure 25 to give the title compound (0.14 g, yield 77%).

[0184]

[Production Example 3]: Synthesis of N-(4-chloro-3-{4-hydroxy-6-[3-(1-methylcyclopropyl)phenyl]-1,3,5-triazin-2-yl}benzyl)-3,3,3-trifluoro-2,2-dimethylpropionamide (Example No. 49)

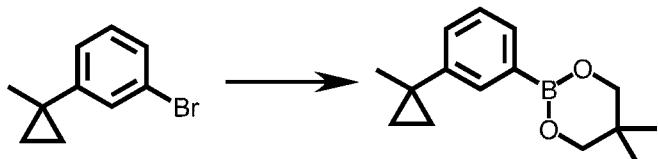
30 [0185]



[0186]

(1) 5,5-dimethyl-2-[3-(1-methylcyclopropyl)phenyl]-1,3,2-dioxaborinane

5 [0187]



[0188]

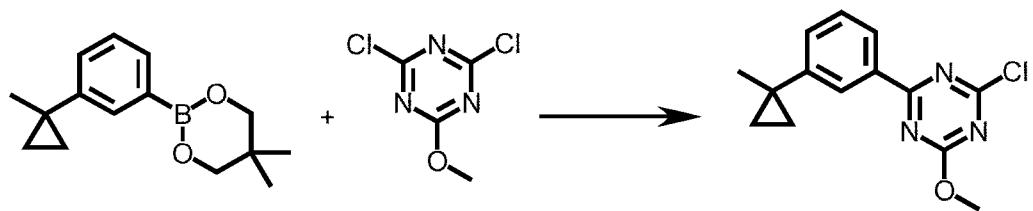
A suspension of 1-bromo-3-(1-methylcyclopropyl)benzene (0.50 g), 5,5,5',5'-tetramethyl-2,2'-bi-1,3,2-dioxaborinane (0.85 g), [1,1'-bis(diphenylphosphino)ferrocene]palladium(II) dichloride dichloromethane adduct (0.096 g) and potassium acetate (0.70 g) in 1,2-dimethoxyethane (5.0 ml) was stirred at 85°C for 15 hr under argon atmosphere. To the reaction mixture was added ethyl acetate (10 ml) at room temperature. The 15 reaction mixture was filtered through Celite with ethyl acetate. The filtrate was concentrated under reduced pressure, and the residue was purified by silica gel chromatography (eluent: n-hexane/ethyl acetate) to give the title compound (0.56 g, yield 95%).

20  $^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$ : 0.68–0.71 (2H, m), 0.86–0.89 (2H, m), 1.02 (6H, s), 1.41 (3H, s), 3.77 (4H, s), 7.27 (1H, td,  $J$  = 7.5, 0.5 Hz), 7.32–7.35 (1H, m), 7.60 (1H, dt,  $J$  = 7.5, 1.3 Hz), 7.70–7.72 (1H, m).

[0189]

25 (2) 2-chloro-4-methoxy-6-[3-(1-methylcyclopropyl)phenyl]-1,3,5-triazine

[0190]



[0191]

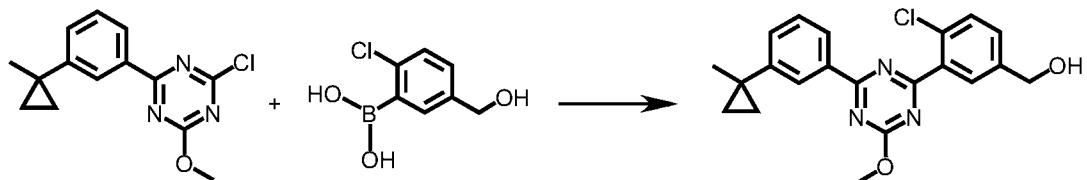
A suspension of 5,5-dimethyl-2-[3-(1-methylcyclopropyl)phenyl]-1,3,2-dioxaborinane (obtained in the above-mentioned (1), 0.56 g), 2,4-dichloro-6-methoxy-1,3,5-triazine (1.1 g), tetrakis(triphenylphosphine)palladium (0) (0.26 g) and tripotassium phosphate (2.4 g) in 1,2-dimethoxyethane (9.8 ml) and distilled water (3.7 ml) was stirred at 85°C for 2.5 hr under argon atmosphere. To the reaction mixture were added water and ethyl acetate at room temperature, the mixture was separated, and the organic layer was washed with saturated brine. The organic layer was dried over sodium sulfate, filtered to remove the sodium sulfate, and concentrated under reduced pressure. The residue was purified by silica gel chromatography (eluent: n-hexane/ethyl acetate) to give a crude product (0.47 g) containing the title compound.

<sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ: 0.77-0.81 (2H, m), 0.91-0.95 (2H, m), 1.46 (3H, s), 4.17 (3H, s), 7.41 (1H, t, J = 7.7 Hz), 7.51 (1H, dt, J = 7.7, 1.6 Hz), 8.29 (1H, dt, J = 7.7, 1.6 Hz), 8.38 (1H, t, J = 1.6 Hz).

[0192]

(3) (4-chloro-3-{4-methoxy-6-[3-(1-methylcyclopropyl)phenyl]-1,3,5-triazin-2-yl}phenyl)methanol

[0193]



25

[0194]

A suspension of the crude product (obtained in the above-mentioned (2), 0.47 g) containing 2-chloro-4-methoxy-6-[3-(1-methylcyclopropyl)phenyl]-1,3,5-triazine, 2-chloro-5-

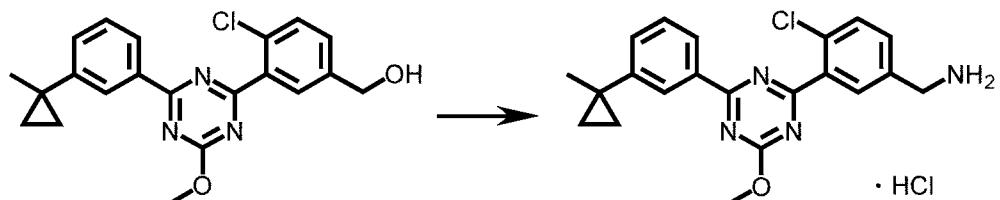
hydroxymethylphenylboronic acid (0.38 g), [1,1'-bis(diphenylphosphino)ferrocene]palladium(II) dichloride dichloromethane adduct (0.069 g) and tripotassium phosphate (1.1 g) in acetonitrile (4.7 ml) and distilled water (2.3 ml) 5 was stirred at 85°C for 1.5 hr under argon atmosphere. To the reaction mixture were added water and ethyl acetate at room temperature, the mixture was separated, and the organic layer was washed with saturated brine. The organic layer was dried over sodium sulfate, filtered to remove the sodium sulfate, and 10 concentrated under reduced pressure. The residue was purified by silica gel chromatography (eluent: n-hexane/ethyl acetate) to give the title compound (0.42 g, yield 48% (2 steps)).

<sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ: 0.77-0.81 (2H, m), 0.93-0.97 (2H, m), 1.47 (3H, s), 1.80 (1H, t, J = 6.0 Hz), 4.22 (3H, s), 4.78 (2H, d, J = 6.0 Hz), 7.42 (1H, td, J = 7.7, 0.5 Hz), 7.46-7.50 (2H, m), 15 7.54 (1H, d, J = 8.3 Hz), 8.03 (1H, d, J = 2.3 Hz), 8.40 (1H, dt, J = 7.7, 1.6 Hz), 8.50 (1H, t, J = 1.6 Hz).

[0195]

(4) 4-chloro-3-{4-methoxy-6-[3-(1-methylcyclopropyl)phenyl]-20 1,3,5-triazin-2-yl}benzylamine hydrochloride

[0196]



[0197]

To a solution of (4-chloro-3-{4-methoxy-6-[3-(1-methylcyclopropyl)phenyl]-1,3,5-triazin-2-yl}phenyl)methanol (obtained in the above-mentioned (3), 0.42 g) in toluene (1.9 ml) were added diphenylphosphorylazide (0.29 ml) and 1,8-diazabicyclo[5.4.0]-7-undecene (0.20 ml) under ice cooling under argon atmosphere. The reaction mixture was stirred at 30 room temperature for 15 hr. To the reaction mixture were added saturated aqueous sodium bicarbonate solution (0.50 ml) and distilled water (0.50 ml) at room temperature, and the mixture

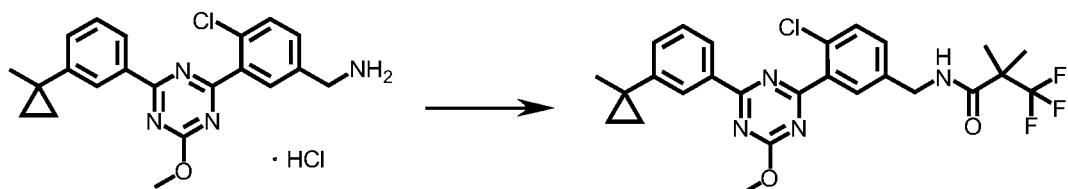
was stirred for 1 min. The aqueous layer was removed from the reaction mixture, distilled water (1.0 ml) was added thereto, and the mixture was stirred for 1 min. The aqueous layer was removed from the reaction mixture, and distilled water (1.0 ml) was added thereto. The reaction mixture was stirred for 1 min, and the aqueous layer was removed. To the reaction mixture were added triphenylphosphine (0.38 g) and distilled water (0.042 ml) at room temperature. The reaction mixture was stirred at 64°C for 1 hr. To the reaction mixture were added acetonitrile (1.7 ml) and conc. hydrochloric acid (0.12 ml) under ice cooling, and the mixture was stirred for 30 min. The solid was collected by filtration from the suspension, and dried under reduced pressure to give the title compound (0.41 g, yield 88%).

<sup>15</sup> <sup>1</sup>H-NMR (DMSO-d<sub>6</sub>) δ: 0.83–0.88 (2H, m), 0.89–0.94 (2H, m), 1.45 (3H, s), 4.16 (2H, s), 4.16 (3H, s), 7.49–7.56 (2H, m), 7.71 (1H, dd, J = 8.3, 2.3 Hz), 7.75 (1H, d, J = 8.3 Hz), 8.15 (1H, d, J = 2.3 Hz), 8.27–8.34 (4H, m), 8.38–8.40 (1H, m).

[0198]

<sup>20</sup> (5) N-(4-chloro-3-{4-methoxy-6-[3-(1-methylcyclopropyl)phenyl]-1,3,5-triazin-2-yl}benzyl)-3,3,3-trifluoro-2,2-dimethylpropionamide

[0199]



<sup>25</sup> [0200]

To a solution of 4-chloro-3-{4-methoxy-6-[3-(1-methylcyclopropyl)phenyl]-1,3,5-triazin-2-yl}benzylamine hydrochloride (obtained in the above-mentioned (4), 0.080 g), 3,3,3-trifluoro-2,2-dimethylpropionic acid (0.045 g), HOEt H<sub>2</sub>O (0.044 g) and WSC HCl (0.055 g) in N,N-dimethylformamide (1.0 ml) was added triethylamine (0.080 ml) at room temperature under argon atmosphere, and the mixture was stirred for 16 hr.

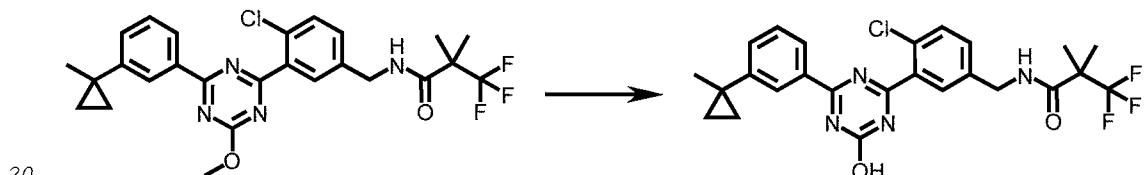
To the reaction mixture were added saturated aqueous sodium bicarbonate solution and ethyl acetate, the mixture was separated, and the organic layer was washed with saturated brine. The organic layer was dried over sodium sulfate, 5 filtered to remove the sodium sulfate, and concentrated under reduced pressure. The residue was purified by silica gel chromatography (eluent: n-hexane/ethyl acetate) to give the title compound (0.093 g, yield 93%).

<sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ: 0.77–0.81 (2H, m), 0.93–0.96 (2H, m), 1.44 10 (6H, s), 1.47 (3H, s), 4.21 (3H, s), 4.55 (2H, d, J = 5.8 Hz), 6.18–6.26 (1H, m), 7.35 (1H, dd, J = 8.3, 2.3 Hz), 7.42 (1H, t, J = 7.7 Hz), 7.49 (1H, dt, J = 7.7, 1.6 Hz), 7.53 (1H, d, J = 8.3 Hz), 7.93 (1H, d, J = 2.3 Hz), 8.39 (1H, dt, J = 7.7, 1.6 Hz), 8.49 (1H, t, J = 1.6 Hz).

15 [0201]

(6) N-(4-chloro-3-{4-hydroxy-6-[3-(1-methylcyclopropyl)phenyl]-1,3,5-triazin-2-yl}benzyl)-3,3,3-trifluoro-2,2-dimethylpropionamide

[0202]



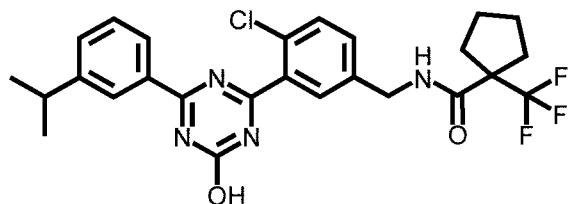
[0203]

To a solution of N-(4-chloro-3-{4-methoxy-6-[3-(1-methylcyclopropyl)phenyl]-1,3,5-triazin-2-yl}benzyl)-3,3,3-trifluoro-2,2-dimethylpropionamide (obtained in the above-25 mentioned (5), 0.093 g) in methanol (1.5 ml) was added 4M aqueous sodium hydroxide solution (0.27 ml) at room temperature under argon atmosphere, and the mixture was stirred at 65°C for 2.5 hr. To the reaction mixture were added 2N hydrochloric acid (0.54 ml) and water at room temperature, and the mixture 30 was stirred. The precipitated solid was collected by filtration, washed with water, and dried under reduced pressure to give the title compound (0.086 g, yield 94%).

[0204]

[Production Example 4]: Synthesis of 1-trifluoromethylcyclopentanecarboxylic acid 4-chloro-3-[4-hydroxy-6-(3-isopropylphenyl)-1,3,5-triazin-2-yl]benzylamide  
5 (Example No. 52)

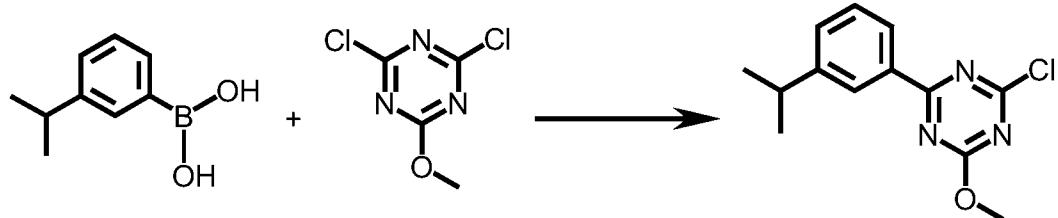
[0205]



[0206]

(1) 2-chloro-4-(3-isopropylphenyl)-6-methoxy-1,3,5-triazine

10 [0207]



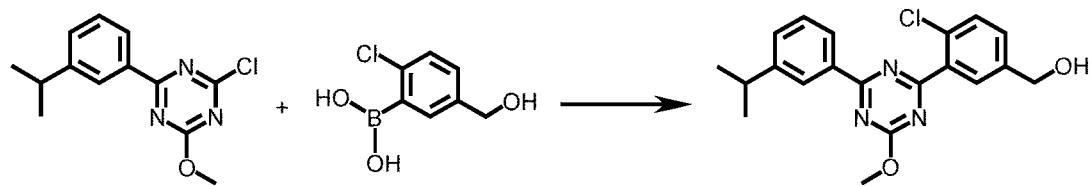
[0208]

A suspension of 3-isopropylphenylboronic acid (6.1 g),  
2,4-dichloro-6-methoxy-1,3,5-triazine (10 g),  
15 tetrakis(triphenylphosphine)palladium (0) (1.7 g) and sodium  
carbonate (12 g) in toluene (60 ml) and distilled water (60 ml)  
was stirred at 80°C for 3 hr under argon atmosphere. The  
reaction mixture was filtered at room temperature with a mixed  
solvent of n-hexane:ethyl acetate =1:1 and water. To the  
20 filtrate was added a mixed solvent of n-hexane:ethyl acetate  
=1:1, the mixture was separated, and the organic layer was  
washed with saturated brine. The organic layer was dried over  
sodium sulfate, and filtered to remove the sodium sulfate. The  
filtrate was concentrated under reduced pressure to give a  
25 mixture (11 g) containing the title compound.

[0209]

(2) {4-chloro-3-[4-(3-isopropylphenyl)-6-methoxy-1,3,5-triazin-2-yl]phenyl}methanol

[0210]



[0211]

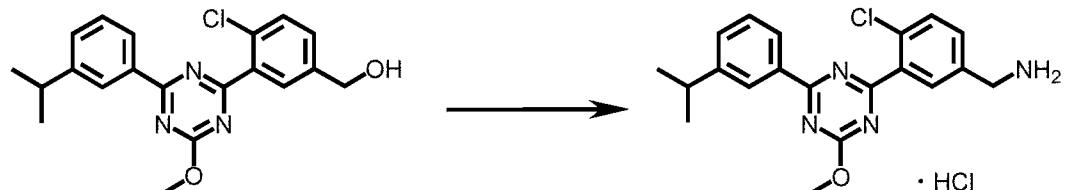
A suspension of the mixture (obtained in the above-mentioned (1), 14 g) containing 2-chloro-4-(3-isopropylphenyl)-6-methoxy-1,3,5-triazine, 2-chloro-5-hydroxymethylphenylboronic acid (12 g), [1,1'-bis(diphenylphosphino)ferrocene]palladium(II) dichloride dichloromethane adduct (1.3 g) and tripotassium phosphate (23 g) in acetonitrile (98 ml) and distilled water (42 ml) was stirred at 80°C for 3 hr under argon atmosphere. To the reaction mixture was added saturated brine and a mixed solvent of n-hexane:ethyl acetate =1:1 at room temperature, the mixture was separated, and the organic layer was washed with saturated brine. The organic layer was dried over sodium sulfate, filtered to remove the sodium sulfate, and concentrated under reduced pressure. The residue was purified by silica gel chromatography (eluent: n-hexane/ethyl acetate, and chloroform/ethyl acetate) to give the title compound (9.2 g, yield ca. 47% (2 steps)).

<sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ: 1.32 (6H, d, J = 6.9 Hz), 2.04 (1H, t, J = 6.0 Hz), 2.98-3.08 (1H, m), 4.21 (3H, s), 4.75 (2H, d, J = 5.6 Hz), 7.41-7.48 (3H, m), 7.53 (1H, d, J = 8.1 Hz), 8.01 (1H, d, J = 2.4 Hz), 8.40-8.44 (1H, m), 8.46-8.47 (1H, m).

[0212]

(3) 4-chloro-3-[4-(3-isopropylphenyl)-6-methoxy-1,3,5-triazin-2-yl]benzylamine hydrochloride

[0213]



[0214]

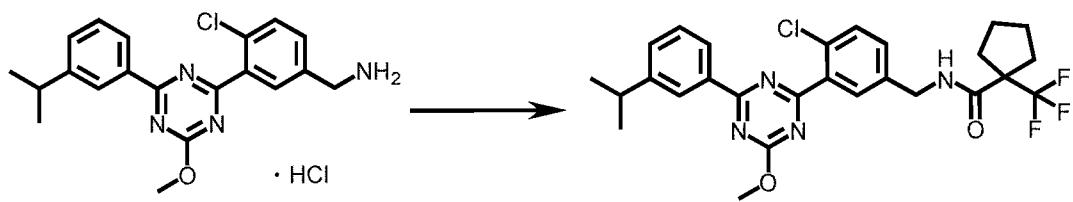
To a solution of {4-chloro-3-[4-(3-isopropylphenyl)-6-methoxy-1,3,5-triazin-2-yl]phenyl}methanol (obtained in the above-mentioned (2), 9.2 g) in toluene (37 ml) were added 5 diphenylphosphorylazide (6.4 ml) and 1,8-diazabicyclo[5.4.0]-7-undecene (4.5 ml) under ice cooling under argon atmosphere. The reaction mixture was stirred at room temperature for 15 hr. To the reaction mixture were added saturated aqueous sodium bicarbonate solution (18 ml) and distilled water (18 ml) at 10 room temperature, and the mixture was stirred for 1 min. The aqueous layer was removed from the reaction mixture, distilled water (36 ml) was added thereto, and the mixture was stirred for 1 min. The aqueous layer was removed from the reaction mixture, and distilled water (36 ml) was added thereto. The 15 reaction mixture was stirred for 1 min, and the aqueous layer was removed. To the reaction mixture was added triphenylphosphine (8.5 g) under ice cooling, and the mixture was stirred for 15 min. The reaction mixture was stirred at room temperature for 15 min, and distilled water (0.92 ml) was 20 added thereto. The reaction mixture was stirred at 60°C for 1 hr. To the reaction mixture were added acetonitrile (37 ml) and conc. hydrochloric acid (2.6 ml) at room temperature, and the mixture was stirred for 1 hr. The solid was collected by filtration from the suspension, and dried under reduced 25 pressure to give the title compound (8.4 g, yield 83%).

<sup>1</sup>H-NMR (DMSO-d<sub>6</sub>) δ: 1.27 (6H, d, J = 6.9 Hz), 3.00-3.09 (1H, m), 4.15 (2H, br s), 4.16 (3H, s), 7.54 (1H, t, J = 7.7 Hz), 7.58-7.60 (1H, m), 7.72-7.76 (2H, m), 8.16 (1H, br s), 8.35 (1H, dt, J = 7.7, 1.6 Hz), 8.39 (1H, br s), 8.48 (3H, br s).

30 [0215]

(4) 1-trifluoromethylcyclopentanecarboxylic acid 4-chloro-3-[4-(3-isopropylphenyl)-6-methoxy-1,3,5-triazin-2-yl]benzylamide

[0216]



[0217]

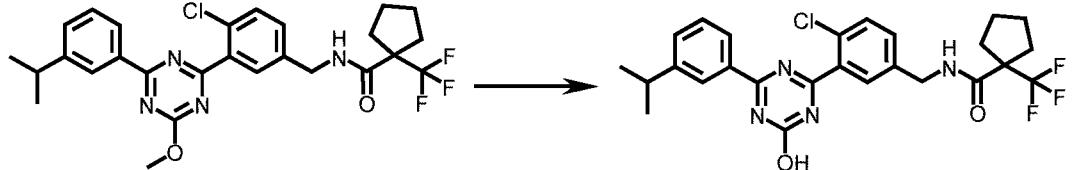
To a solution of 4-chloro-3-[4-(3-isopropylphenyl)-6-methoxy-1,3,5-triazin-2-yl]benzylamine hydrochloride (obtained in the above-mentioned (3), 0.080 g), 1-(trifluoromethyl)cyclopentanecarboxylic acid (0.047 g), HOBt H<sub>2</sub>O (0.045 g) and WSC HCl (0.057 g) in N,N-dimethylformamide (0.70 ml) was added triethylamine (0.082 ml) at room temperature under argon atmosphere, and the mixture was stirred for 18 hr. To the reaction mixture were added water and a mixed solvent of n-hexane:ethyl acetate =1:1, the mixture was separated, and the organic layer was washed with saturated brine. The organic layer was dried over sodium sulfate, filtered to remove the sodium sulfate, and concentrated under reduced pressure. The residue was purified by silica gel chromatography (eluent: n-hexane/ethyl acetate) to give the title compound (0.094 g, yield 90%).

<sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ: 1.32 (6H, d, J = 6.9 Hz), 1.71–1.75 (4H, m), 1.96–2.06 (2H, m), 2.28–2.35 (2H, m), 2.99–3.08 (1H, m), 4.21 (3H, s), 4.56 (2H, d, J = 5.6 Hz), 6.23 (1H, br s), 7.35 (1H, dd, J = 8.1, 2.4 Hz), 7.42–7.49 (2H, m), 7.52 (1H, d, J = 8.5 Hz), 7.93 (1H, d, J = 2.4 Hz), 8.40–8.43 (1H, m), 8.46 (1H, br s).

[0218]

(5) 1-trifluoromethylcyclopentanecarboxylic acid 4-chloro-3-[4-hydroxy-6-(3-isopropylphenyl)-1,3,5-triazin-2-yl]benzylamide

[0219]



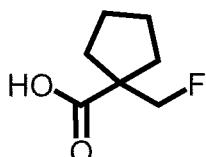
[0220]

To a solution of 1-trifluoromethylcyclopentanecarboxylic acid 4-chloro-3-[4-(3-isopropylphenyl)-6-methoxy-1,3,5-triazin-2-yl]benzylamide (obtained in the above-mentioned (4), 0.093 g) in methanol (0.80 ml) was added 4M aqueous sodium hydroxide solution (0.13 ml) at room temperature under argon atmosphere, and the mixture was stirred at 60°C for 3 hr. To the reaction mixture were added 2N hydrochloric acid (0.26 ml) and water at room temperature, and the mixture was stirred. The precipitated solid was collected by filtration, washed with water, and dried under reduced pressure to give the title compound (0.083 g, yield 92%).

[0221]

[Production Example 5]: Synthesis of 1-fluoromethylcyclopentanecarboxylic acid

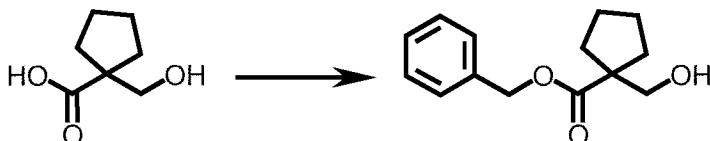
15 [0222]



[0223]

(1) benzyl 1-hydroxymethylcyclopentanecarboxylate

[0224]



20 [0225]

To a solution of 1-hydroxymethylcyclopentanecarboxylic acid (1.1 g) in N,N-dimethylformamide (5.0 ml) was added benzyl bromide (0.94 ml) at room temperature under argon atmosphere. 25 To the reaction mixture was added potassium carbonate (1.3 g) under ice cooling, and the mixture was stirred at room temperature for 3 hr. The reaction mixture was left standing for 20 hr. To the reaction mixture were added water and ethyl acetate, the mixture was separated, and the organic layer was 30 washed with saturated brine. The organic layer was dried over sodium sulfate, and filtered to remove the sodium sulfate. The

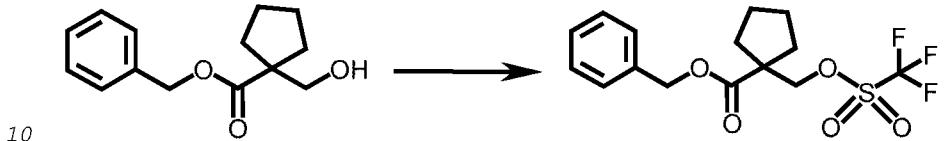
filtrate was concentrated under reduced pressure to give a mixture (2.0 g) containing the title compound.

<sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ: 1.60–1.80 (6H, m), 1.95–2.03 (2H, m), 2.45–2.50 (1H, m), 3.59 (2H, d, J = 6.9 Hz), 5.16 (2H, s), 7.30–7.39 (5H, m).

[0226]

(2) benzyl 1-trifluoromethanesulfonyloxymethylcyclopentanecarboxylate

[0227]



[0228]

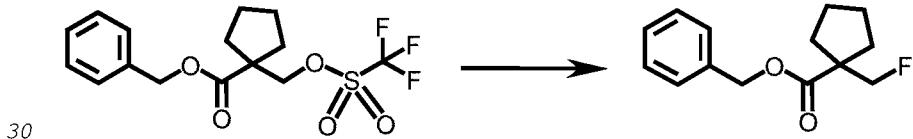
To a solution of the mixture (obtained in the above-mentioned (1), 0.70 g) containing benzyl 1-hydroxymethylcyclopentanecarboxylate in chloroform (3.5 ml) were added 2,6-lutidine (0.47 ml) and trifluoromethanesulfonic anhydride (0.50 ml) under ice cooling under argon atmosphere. The reaction mixture was stirred at room temperature for 10 min. To the reaction mixture were added water, 10% aqueous citric acid solution and chloroform at room temperature, and the mixture was separated. The organic layer was washed with 2% aqueous citric acid solution, dried over sodium sulfate, and filtered to remove the sodium sulfate. The filtrate was concentrated under reduced pressure to give a mixture (1.0 g) containing the title compound.

25 <sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ: 1.64–1.88 (6H, m), 2.05–2.23 (2H, m), 4.58 (2H, s), 5.17 (2H, s), 7.29–7.40 (5H, m).

[0229]

(3) benzyl 1-fluoromethylcyclopentanecarboxylate

[0230]



[0231]

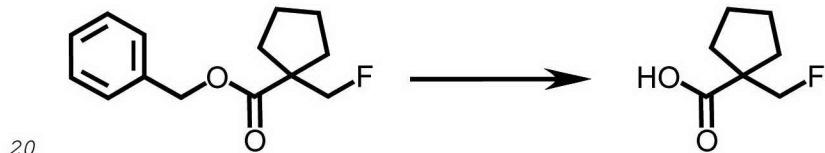
To a solution of the mixture (obtained in the above-mentioned (2), 1.1 g) containing benzyl 1-trifluoromethanesulfonyloxymethylcyclopentanecarboxylate in tetrahydrofuran (5.0 ml) was added tetrabutylammonium fluoride (ca. 1mol/L tetrahydrofuran solution, 3.0 ml) under ice cooling under argon atmosphere. The reaction mixture was left standing for 63 hr, water and ethyl acetate were added thereto, and the mixture was separated. The organic layer was washed successively with water and saturated brine, dried over sodium sulfate, and filtered to remove the sodium sulfate. The filtrate was concentrated under reduced pressure, and the obtained residue was purified by silica gel chromatography (eluent: n-hexane/ethyl acetate) to give the title compound (0.39 g, yield 62% (3 steps)).

<sup>15</sup> <sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ: 1.60-1.82 (6H, m), 2.06-2.16 (2H, m), 4.47 (2H, d, J = 47.4 Hz), 5.17 (2H, s), 7.28-7.40 (5H, m).

[0232]

(4) 1-fluoromethylcyclopentanecarboxylic acid

[0233]



[0234]

To a solution of benzyl 1-fluoromethylcyclopentanecarboxylate (obtained in the above-mentioned (3), 0.39 g) in tetrahydrofuran (4.0 ml) was added ASCA-2 (activated carbon-supported 4.5% palladium-0.5% platinum catalyst (manufactured by N.E. Chemcat Corporation, see Finechemical, October 1, 2002, pages 5-14), 0.12 g) at room temperature under nitrogen atmosphere. The mixture was stirred for 5 hr under hydrogen (1 atm). ASCA-2 (0.20 g) was added thereto under nitrogen atmosphere. The mixture was stirred for 15 hr under hydrogen (1 atm). The reaction mixture was filtered through Celite with tetrahydrofuran under nitrogen atmosphere. The filtrate was concentrated under reduced

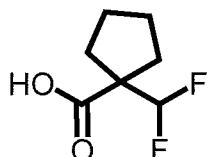
pressure to give a mixture (0.35 g) containing the title compound.

<sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ: 1.62-1.81 (6H, m), 2.07-2.14 (2H, m), 4.46 (2H, d, J = 47.2 Hz).

5 [0235]

[Production Example 6]: Synthesis of 1-difluoromethylcyclopentanecarboxylic acid

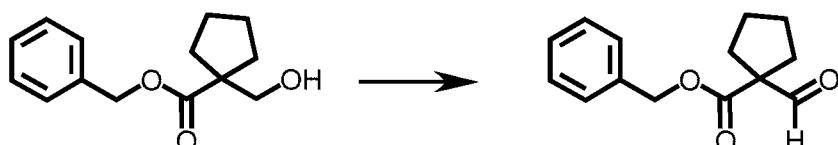
[0236]



10 [0237]

(1) benzyl 1-formyl-cyclopentanecarboxylate

[0238]



[0239]

15 To a solution of the mixture (obtained in (1) of Production Example 5, 0.70 g) containing benzyl 1-hydroxymethylcyclopentanecarboxylate in a mixed solvent of chloroform (3.5 ml) and dimethyl sulfoxide (7.0 ml) was added triethylamine (1.5 ml) under argon atmosphere. To the reaction 20 mixture was added sulfur trioxide-pyridine complex (1.3 g) under ice cooling. The reaction mixture was stirred at room temperature for 1 hr, water and ethyl acetate were added thereto, and the mixture was separated. The organic layer was washed successively with 2% aqueous citric acid solution, ca.2% 25 aqueous sodium hypochlorite solution and saturated brine, dried over sodium sulfate, and filtered to remove the sodium sulfate. The filtrate was concentrated under reduced pressure, and the obtained residue was purified by silica gel chromatography (eluent: n-hexane/ethyl acetate) to give the title compound 30 (0.58 g, yield ca. 93%).

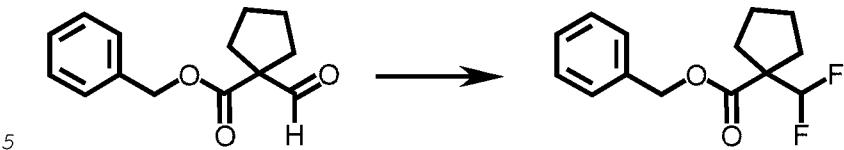
<sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ: 1.57-1.79 (4H, m), 2.05-2.20 (4H, m), 5.19

(2H, s), 7.30-7.41 (5H, m), 9.68 (1H, s).

[0240]

(2) benzyl 1-difluoromethylcyclopentanecarboxylate

[0241]



[0242]

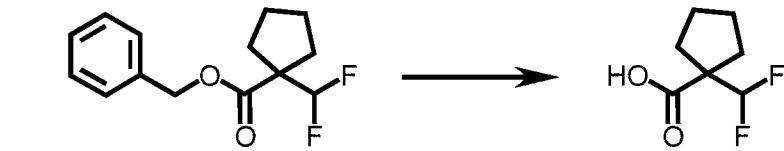
To a solution of benzyl 1-formylcyclopentanecarboxylate (obtained in the above-mentioned (1), 0.10 g) in tetrahydrofuran (1.0 ml) was added bis(2-methoxyethyl)aminosulfur trifluoride (0.32 ml) at room temperature under argon atmosphere. The reaction mixture was stirred for 14 hr, poured into water, and the mixture was extracted with ethyl acetate. The organic layer was washed with saturated brine, dried over sodium sulfate, and filtered to remove the sodium sulfate. The filtrate was concentrated under reduced pressure, and the obtained residue was purified by silica gel chromatography (eluent: n-hexane/ethyl acetate) to give the title compound (0.094 g, yield 86%).

10  $^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$ : 1.64-1.79 (4H, m), 1.87-2.13 (4H, m), 5.17 (2H, s), 6.14 (1H, t,  $J$  = 56.8 Hz), 7.29-7.41 (5H, m).

[0243]

(3) 1-difluoromethylcyclopentanecarboxylic acid

[0244]



[0245]

To a solution of benzyl 1-difluoromethylcyclopentanecarboxylate (obtained in the above-mentioned (2), 0.094 g) in tetrahydrofuran (1.0 ml) was added ASCA-2 (0.094 g) at room temperature under nitrogen atmosphere. The mixture was stirred for 4 hr under hydrogen (1 atm). The reaction mixture was filtered through Celite with

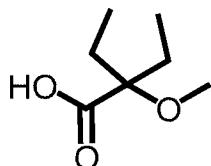
tetrahydrofuran under nitrogen atmosphere. The filtrate was concentrated under reduced pressure to give a mixture (0.046 g, yield ca. 75%) containing the title compound.

<sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ: 1.65-1.79 (4H, m), 1.92-2.01 (2H, m), 2.04-5 2.18 (2H, m), 6.13 (1H, t, J = 56.5 Hz).

[0246]

[Production Example 7]: Synthesis of 2-ethyl-2-methoxybutyric acid

[0247]

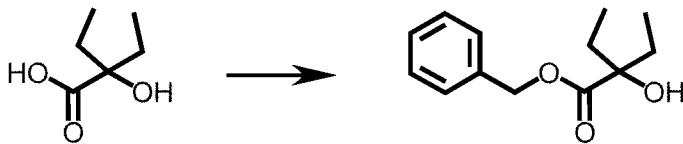


10

[0248]

(1) benzyl 2-ethyl-2-hydroxybutyrate

[0249]



15 [0250]

To a solution of 2-ethyl-2-hydroxybutyric acid (1.0 g) in a mixed solvent of tetrahydrofuran (5.0 ml) and toluene (5.0 ml) was added triphenylphosphine (3.4 g) under argon atmosphere. To the reaction mixture were added benzyl alcohol (0.78 ml) and bis(2-methoxyethyl) azodicarboxylate (2.1 g) under ice cooling. The reaction mixture was stirred at room temperature for 1 hr. To the reaction mixture were added ice water and a mixed solvent of n-hexane:ethyl acetate =1:1, the mixture was separated, and the organic layer was washed with water. The organic layer was dried over sodium sulfate, filtered to remove the sodium sulfate, and concentrated under reduced pressure. The residue was purified by silica gel chromatography (eluent: n-hexane/ethyl acetate) to give the title compound (1.6 g, yield 93%).

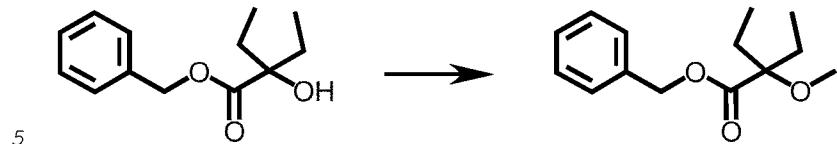
30 <sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ: 0.82 (6H, t, J = 7.5 Hz), 1.62-1.84 (4H, m),

3.16 (1H, s), 5.21 (2H, s), 7.32-7.40 (5H, m).

[0251]

(2) benzyl 2-ethyl-2-methoxybutyrate

[0252]



[0253]

To a solution of benzyl 2-ethyl-2-hydroxybutyrate (obtained in the above-mentioned (1), 1.6 g) in N,N-dimethylformamide (11 ml) were added iodomethane (0.48 ml) and 10 sodium hydride (0.31 g, 60 wt% oil dispersion) under ice cooling under argon atmosphere. The reaction mixture was stirred at room temperature for 1 hr. To the reaction mixture were added ice water and a mixed solvent of n-hexane:ethyl acetate =1:1, the mixture was separated, and the organic layer 15 was washed with water. The organic layer was dried over sodium sulfate, filtered to remove the sodium sulfate, and concentrated under reduced pressure. The residue was purified by silica gel chromatography (eluent: n-hexane/ethyl acetate) to give the title compound (1.4 g, yield 81%).

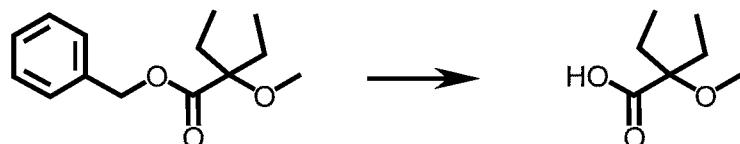
20  $^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$ : 0.81 (6H, t,  $J$  = 7.5 Hz), 1.80 (4H, q,  $J$  = 7.5 Hz), 3.22 (3H, s), 5.19 (2H, s), 7.29-7.38 (5H, m).

[0254]

(3) 2-ethyl-2-methoxybutyric acid

[0255]

25



[0256]

To a solution of benzyl 2-ethyl-2-methoxybutyrate (obtained in the above-mentioned (2), 1.4 g) in tetrahydrofuran (10 ml) was added ASCA-2 (0.14 g) at room temperature under 30 nitrogen atmosphere. The mixture was stirred for 4 hr under hydrogen (1 atm). The reaction mixture was filtered through

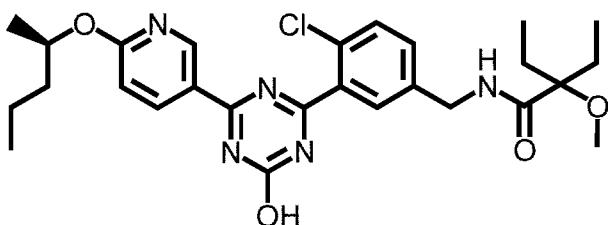
Celite with tetrahydrofuran under nitrogen atmosphere. The filtrate was concentrated under reduced pressure to give a mixture (0.83 g) containing the title compound.

<sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ: 0.85 (6H, t, J = 7.5 Hz), 1.72-1.89 (4H, m), 5 3.29 (3H, s).

[0257]

[Production Example 8]: Synthesis of 2-ethyl-N-(4-chloro-3-{4-hydroxy-6-[6-((R)-1-methylbutoxy)pyridin-3-yl]-1,3,5-triazin-2-yl}benzyl)-2-methoxybutanamide (Example No. 79)

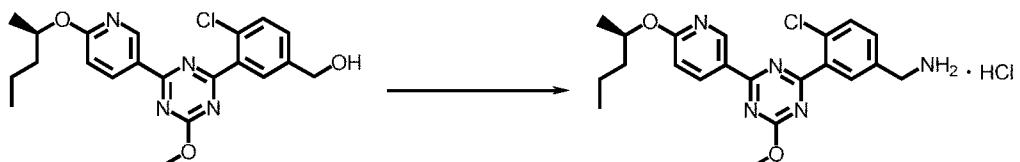
10 [0258]



[0259]

(1) N-(4-chloro-3-{4-methoxy-6-[6-((R)-1-methylbutoxy)pyridin-3-yl]-1,3,5-triazin-2-yl}benzyl)amine hydrochloride

15 [0260]



[0261]

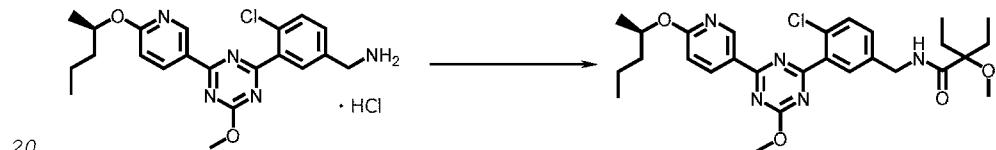
To a solution of (4-chloro-3-{4-methoxy-6-[6-((R)-1-methylbutoxy)pyridin-3-yl]-1,3,5-triazin-2-yl}phenyl)methanol (obtained in (3) of Production Example 2, 84.0 g) in 1,2-dimethoxyethane (420 ml) was added dropwise diphenylphosphorylazide (52.4 ml) under ice cooling under argon atmosphere. To the reaction mixture was added dropwise 1,8-diazabicyclo[5.4.0]-7-undecene (36.3 ml) under ice cooling. The mixture was allowed to warm to room temperature, and stirred for 15 hr. To the reaction mixture were added toluene (210 ml) and 5% aqueous sodium hydrogencarbonate solution (84 ml) at room temperature, and the mixture was stirred for 10 min.

The aqueous layer was removed from the reaction mixture, to the organic layer was added distilled water (168 ml), and the mixture was stirred for 10 min. The aqueous layer was removed from the reaction mixture, and a solution of triphenylphosphine 5 (69.0 g) in 1,2-dimethoxyethane (220 ml) was added dropwise thereto over 30 min under water cooling. The mixture was stirred for 2 hr, the internal temperature was raised to 61°C (bath temperature: 70°C), and the mixture was stirred for 1 hr. To the reaction mixture was added dropwise conc. hydrochloric 10 acid (18.6 ml) under ice cooling. The reaction mixture was stirred at room temperature for about 1 hr. The precipitated solid was collected by filtration, washed with 1,2-dimethoxyethane, and dried under reduced pressure to give the title compound (77.6 g, yield 85%). The title compound was 15 used in the next step without purification.

[0262]

(2) N-(4-chloro-3-{4-methoxy-6-[6-((R)-1-methylbutoxy)pyridin-3-yl]-1,3,5-triazin-2-yl}benzyl)-2-ethyl-2-methoxybutanamide

[0263]



[0264]

To a suspension of N-(4-chloro-3-{4-methoxy-6-[6-((R)-1-methylbutoxy)pyridin-3-yl]-1,3,5-triazin-2-yl}benzyl)amine hydrochloride (obtained in the above-mentioned (1), 3.5 g) in 25 N,N-dimethylformamide (21 ml) were added 2-ethyl-2-methoxybutyric acid (1.32 g), diisopropylethylamine (1.62 ml), HOEt H<sub>2</sub>O (0.60 g) and WSC HCl (1.78 g) at room temperature under argon atmosphere, and the mixture was stirred for 16 hr. To the reaction mixture were added distilled water (7.0 ml) and 30 a mixed solvent (35 ml) of ethyl acetate/n-hexane=1/1 under ice cooling, and the mixture was separated. The obtained aqueous layer was extracted with a mixed solvent (10 ml) of ethyl acetate/n-hexane=1/1. The organic layers were combined, and

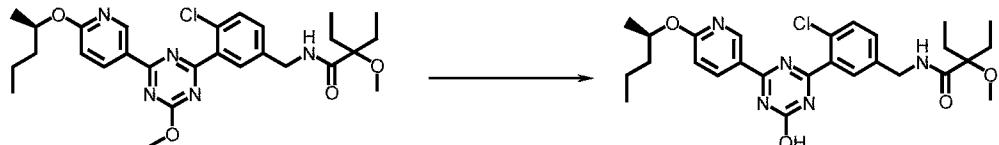
washed successively with distilled water (twice), saturated aqueous sodium bicarbonate solution (once) and saturated brine (once). The organic layer was dried over sodium sulfate, filtered to remove the sodium sulfate, and concentrated under 5 reduced pressure. The residue was purified by silica gel chromatography (eluent: n-hexane/ethyl acetate) to give the title compound (4.1 g, yield 97%).

<sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ: 0.77 (6H, t, J = 7.4 Hz), 0.94 (3H, t, J = 7.4 Hz), 1.35 (3H, d, J = 6.2 Hz), 1.39–1.50 (2H, m), 1.57–1.90 10 (6H, m), 3.19 (3H, s), 4.18 (3H, s), 4.52 (2H, d, J = 6.0 Hz), 5.32–5.40 (1H, m), 6.77 (1H, d, J = 8.8 Hz), 7.28 (1H, m), 7.40 (1H, dd, J = 8.2, 2.2 Hz), 7.50 (1H, d, J = 8.2 Hz), 7.96 (1H, d, J = 2.2 Hz), 8.65 (1H, dd, J = 8.8, 2.5 Hz), 9.38 (1H, m).

[0265]

15 (3) 2-ethyl-N-(4-chloro-3-{4-hydroxy-6-[6-((R)-1-methylbutoxy)pyridin-3-yl]-1,3,5-triazin-2-yl}benzyl)-2-methoxybutanamide

[0266]



20 [0267]

To a solution of N-(4-chloro-3-{4-methoxy-6-[6-((R)-1-methylbutoxy)pyridin-3-yl]-1,3,5-triazin-2-yl}benzyl)-2-ethyl-2-methoxybutanamide (obtained in the above-mentioned (2), 4.1 g) in a mixed solvent of methanol (16 ml) and THF (8 ml) was 25 added 4M aqueous sodium hydroxide solution (7.77 ml) at room temperature under argon atmosphere, and the mixture was stirred for 19 hr. To the reaction mixture were added 2N hydrochloric acid (15.5 ml) and ethyl acetate (20 ml) under ice cooling, and the mixture was stirred. The mixture was separated, and the 30 aqueous layer was extracted with ethyl acetate (16 ml). The organic layers were combined, and washed successively with distilled water (twice) and saturated brine (once). The organic layer was dried over sodium sulfate, filtered to remove

the sodium sulfate, and concentrated under reduced pressure to give the title compound (4.06 g, 99%). A solution of the title compound (3.4 g) in ethyl acetate (6.8 ml) was stirred at 80°C, and n-heptane (32 ml) was added thereto. The suspension was 5 stirred at 80°C for 3 hr, and then at room temperature for 4 hr. The obtained solid was collected by filtration, and dried to give a crystal (3.2 g) of the title compound.

<sup>1</sup>H-NMR (DMSO-d<sub>6</sub>) δ: 0.66 (6H, t, J = 7.4 Hz), 0.89 (3H, t, J = 7.3 Hz), 1.29 (3H, d, J = 6.2 Hz), 1.33-1.45 (2H, m), 1.54-1.75 10 (6H, m), 3.14 (3H, s), 4.34 (2H, d, J = 6.4 Hz), 5.27-5.35 (1H, m), 6.91 (1H, d, J = 8.8 Hz), 7.45-7.53 (1H, m), 7.56-7.76 (2H, m), 8.36 (1H, t, J = 6.4 Hz), 8.48 (1H, dd, J = 8.8, 2.3 Hz), 9.08 (1H, d, J = 2.3 Hz), 13.28 (1H, br s).

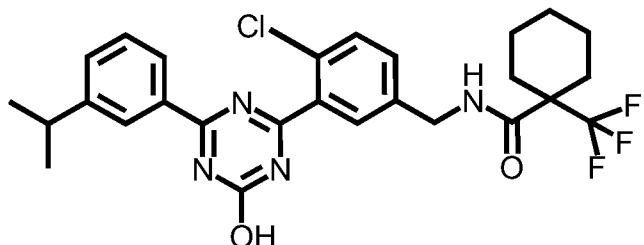
A suspension of the title compound (1.0 g) in distilled 15 water (20 ml) and acetonitrile (2.0 ml) was stirred at room temperature for 18 hr. To the suspension was added a mixed solvent (10 ml) of distilled water/acetonitrile (10/1), and the mixture was stirred at room temperature for 5 days. The obtained solid was collected by filtration and dried at room 20 temperature to give a crystal (1.0 g) of monohydrate of the title compound. The obtained crystal was deduced to be a monohydrate from the following measurements. The crystal, which deems to have a crystalline form identical to the crystal obtained above from powder X-ray diffraction spectrum, showed a 25 rapid decrease of about 3.2% in weight under increase in temperature from room temperature to 50°C by thermo gravimetric-differential thermal analysis (TG/DTA) measurement, and showed a rapid decrease of about 3.3% in weight under decrease in relative humidity from 20% to 5% by moisture 30 adsorption-desorption measurement at 25°C. These results supported the above-mentioned deduction that the measured crystal was a monohydrate.

[0268]

[Production Example 9]: Synthesis of 1-  
35 trifluoromethylcyclohexanecarboxylic acid 4-chloro-3-[4-

hydroxy-6-(3-isopropylphenyl)-1,3,5-triazin-2-yl]benzylamide  
(Example No. 71)

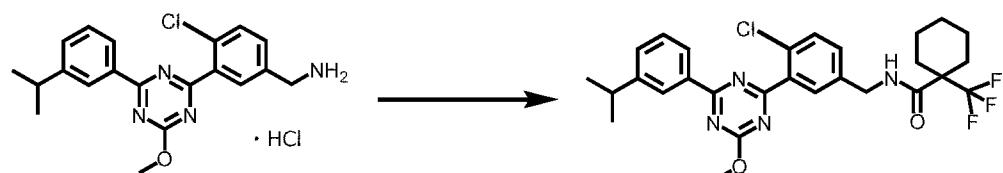
[0269]



5 [0270]

(1) 1-trifluoromethylcyclohexanecarboxylic acid 4-chloro-3-[4-(3-isopropylphenyl)-6-methoxy-1,3,5-triazin-2-yl]benzylamide

[0271]



10 [0272]

To a suspension of 4-chloro-3-[4-(3-isopropylphenyl)-6-methoxy-1,3,5-triazin-2-yl]benzylamine hydrochloride (obtained in (3) of Production Example 4, 6.00 g) in N,N-dimethylformamide (60 ml) were added 1-

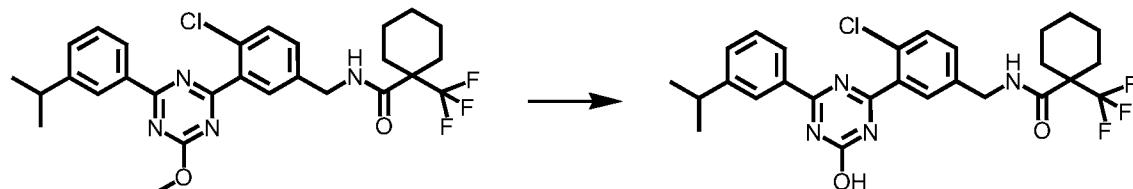
15 (trifluoromethyl)cyclohexane-1-carboxylic acid (4.35 g), triethylamine (6.19 ml), HOEt H<sub>2</sub>O (3.40 g) and WSC HCl (4.25 g) at room temperature under argon atmosphere, and the mixture was stirred for 15 hr. To the reaction mixture were added saturated aqueous sodium bicarbonate solution (60 ml) and ethyl acetate (100 ml) under ice cooling, and the mixture was separated. The obtained organic layer was washed with saturated brine (three times). The organic layer was dried over sodium sulfate, filtered to remove the sodium sulfate, and concentrated under reduced pressure. The residue was purified 20 by silica gel chromatography (eluent: n-hexane/ethyl acetate) to give the title compound (7.65 g, yield 94%).

<sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ: 1.14-1.27 (1H, m), 1.32 (6H, d, J = 6.9 Hz), 1.34-1.47 (2H, m), 1.57-1.77 (5H, m), 2.19-2.27 (2H, m), 2.98-

3.09 (1H, m), 4.21 (3H, s), 4.60 (2H, d,  $J = 5.8$  Hz), 6.19-6.27 (1H, m), 7.37 (1H, dd,  $J = 8.3, 2.3$  Hz), 7.42-7.49 (2H, m), 7.53 (1H, d,  $J = 8.3$  Hz), 7.95 (1H, d,  $J = 2.3$  Hz), 8.40-8.43 (1H, m), 8.45-8.47 (1H, m).

5 [0273]

(2) 1-trifluoromethylcyclohexanecarboxylic acid 4-chloro-3-[4-hydroxy-6-(3-isopropylphenyl)-1,3,5-triazin-2-yl]benzylamide  
[0274]



10 [0275]

To a solution of 1-trifluoromethylcyclohexanecarboxylic acid 4-chloro-3-[4-(3-isopropylphenyl)-6-methoxy-1,3,5-triazin-2-yl]benzylamide (obtained in the above-mentioned (1), 7.55 g) in methanol (69 ml) was added 4M aqueous sodium hydroxide solution (13.8 ml) at room temperature under argon atmosphere, and the mixture was stirred at 64°C for 2 hr. To the reaction mixture were added 2N hydrochloric acid (27.6 ml) and water (100 ml) at room temperature, and the mixture was stirred for 3 hr. The precipitated solid was collected by filtration, washed with water, and dried under reduced pressure to give the title compound (7.05 g, yield 95%). To a suspension of the title compound (1.0 g) in acetone (2.0 ml) was added n-hexane (8.0 ml) at room temperature, and the mixture was stirred at 60°C for 20 hr. The obtained solid was collected by filtration, and dried to give a crystal (0.813 g) of the title compound.

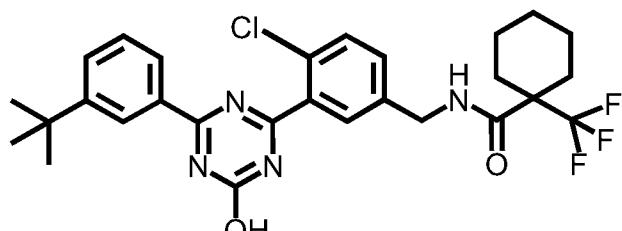
$^1\text{H-NMR}$  (DMSO- $d_6$ )  $\delta$ : 1.08-1.26 (3H, m), 1.25 (6H, d,  $J = 8.0$  Hz), 1.41-1.64 (5H, m), 2.35 (2H, d,  $J = 12.5$  Hz), 2.96-3.03 (1H, m), 4.42 (2H, d,  $J = 5.9$  Hz), 7.42-7.51 (2H, m), 7.56 (1H, d,  $J = 7.7$  Hz), 7.62 (1H, d,  $J = 8.5$  Hz), 7.67 (1H, br s), 8.15 (1H, d,  $J = 7.7$  Hz), 8.22 (1H, br s), 8.78 (1H, t,  $J = 5.9$  Hz).

[0276]

[Production Example 10]: Synthesis of 1-

trifluoromethylcyclohexanecarboxylic acid 3-[4-(3-tert-butylphenyl)-6-hydroxy-1,3,5-triazin-2-yl]-4-chlorobenzylamide  
(Example No. 107)

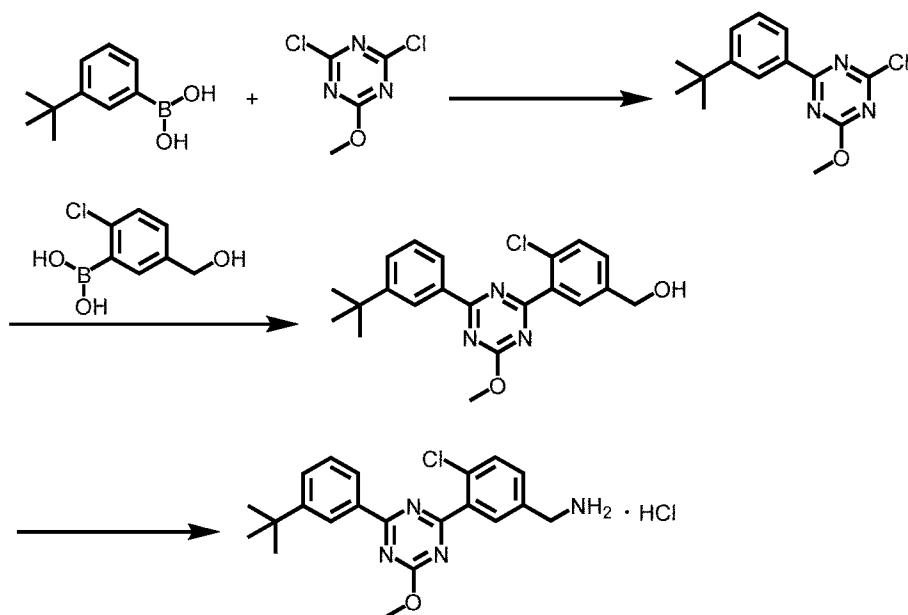
[0277]



[0278]

(1) 3-[4-(3-tert-butylphenyl)-6-methoxy-1,3,5-triazin-2-yl]-4-chlorobenzylamine hydrochloride

[0279]



[0280]

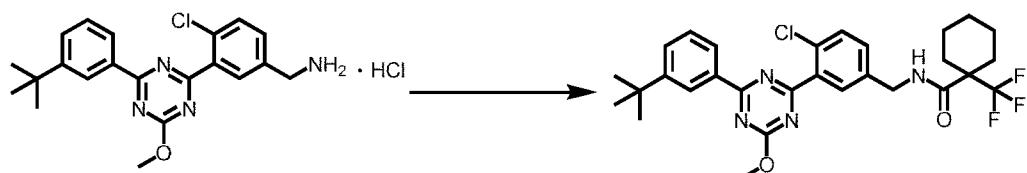
A suspension of 3-tert-butylphenylboronic acid (6.6 g), 2,4-dichloro-6-methoxy-1,3,5-triazine (10.0 g), tetrakis(triphenylphosphine)palladium (0) (0.86 g) and sodium carbonate (11.8 g) in toluene (66 ml) and distilled water (66 ml) was stirred at 80°C for 4 hr under argon atmosphere. To the reaction mixture were added a mixed solvent of n-hexane:ethyl acetate =1:1 and water at room temperature, and the mixture was separated. The organic layer was washed with saturated brine, dried over sodium sulfate, and filtered to

remove the sodium sulfate. The filtrate was concentrated under reduced pressure, and acetonitrile (70 ml) and distilled water (30 ml) were added thereto. To the suspension were added 2-chloro-5-hydroxymethylphenylboronic acid (8.3 g), [1,1'-5 bis(diphenylphosphino)ferrocene]palladium(II) dichloride dichloromethane adduct (0.91 g) and tripotassium phosphate (15.7 g), and the mixture was stirred at 80°C for 3 hr. To the reaction mixture were added saturated brine and a mixed solvent of n-hexane:ethyl acetate =1:1 at room temperature, and the 10 mixture was separated. The organic layer was washed with saturated brine, dried over sodium sulfate, filtered to remove the sodium sulfate, and concentrated under reduced pressure. The residue was purified by silica gel chromatography (eluent: n-hexane/ethyl acetate), and the fraction was concentrated 15 under reduced pressure. To the obtained residue was added toluene (57 ml) under argon atmosphere. To the solution were added diphenylphosphorylazide (8.0 ml) and 1,8-diazabicyclo[5.4.0]-7-undecene (5.5 ml) under ice cooling. The reaction mixture was stirred at room temperature for 18 hr. To 20 the reaction mixture were added saturated aqueous sodium bicarbonate solution (15 ml) and distilled water (15 ml) at room temperature, and the mixture was stirred for 1 min. The aqueous layer was removed from the reaction mixture, distilled water (30 ml) was added thereto, and the mixture was stirred 25 for 1 min. The aqueous layer was removed from the reaction mixture, and distilled water (30ml) was added thereto. The reaction mixture was stirred for 1 min, and the aqueous layer was removed. To the reaction mixture was added triphenylphosphine (10.7 g) under ice cooling, and the mixture 30 was stirred for 5 min. The reaction mixture was stirred at room temperature for 30 min, and distilled water (2.8 ml) was added thereto. The reaction mixture was stirred for 30 min, and then at 60°C for 1 hr. To the reaction mixture were added acetonitrile (57 ml) and conc. hydrochloric acid (3.3 ml) at 35 room temperature, and the mixture was stirred for 1 hr. The

solid was collected by filtration from the suspension, and dried under reduced pressure to give the title compound (11.3 g, yield 73% (3 steps)). The title compound was used in the next step without purification.

5 [0281]

(2) 1-trifluoromethylcyclohexanecarboxylic acid 3-[4-(3-tert-butylphenyl)-6-methoxy-1,3,5-triazin-2-yl]-4-chlorobenzylamide [0282]



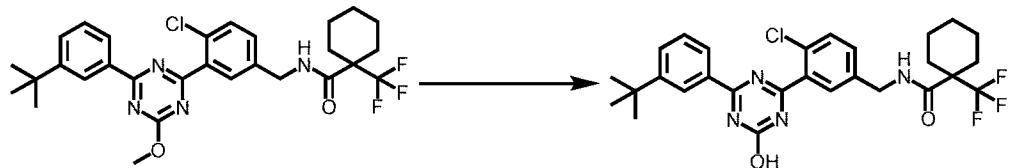
10 [0283]

To a solution of 3-[4-(3-tert-butylphenyl)-6-methoxy-1,3,5-triazin-2-yl]-4-chlorobenzylamine hydrochloride (obtained in the above-mentioned (1), 5.0 g), 1-(trifluoromethyl)cyclohexanecarboxylic acid (3.50 g), HOEt H<sub>2</sub>O (2.74 g) and WSC HCl (3.43 g) in N,N-dimethylformamide (50 ml) was added triethylamine (4.99 ml) at room temperature under argon atmosphere, and the mixture was stirred for 18 hr. To the reaction mixture were added saturated aqueous sodium bicarbonate solution (50 ml) and ethyl acetate (80 ml), the mixture was separated, and the organic layer was washed with saturated brine. The organic layer was dried over sodium sulfate, filtered to remove the sodium sulfate, and concentrated under reduced pressure. The residue was purified by silica gel chromatography (eluent: n-hexane/ethyl acetate) to give the title compound (6.31 g, yield 94%).

<sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ: 1.14-1.26 (1H, m), 1.34-1.47 (2H, m), 1.40 (9H, s), 1.55-1.76 (5H, m), 2.19-2.26 (2H, m), 4.21 (3H, s), 4.60 (2H, d, J = 5.8 Hz), 6.17-6.27 (1H, m), 7.37 (1H, dd, J = 8.3, 2.3 Hz), 7.45 (1H, t, J = 7.7 Hz), 7.53 (1H, d, J = 8.3 Hz), 7.62-7.65 (1H, m), 7.97 (1H, d, J = 2.3 Hz), 8.39-8.43 (1H, m), 8.66 (1H, t, J = 1.8 Hz).

[0284]

(3) 1-trifluoromethylcyclohexanecarboxylic acid 3-[4-(3-tert-butylphenyl)-6-hydroxy-1,3,5-triazin-2-yl]-4-chlorobenzylamide [0285]



5 [0286]

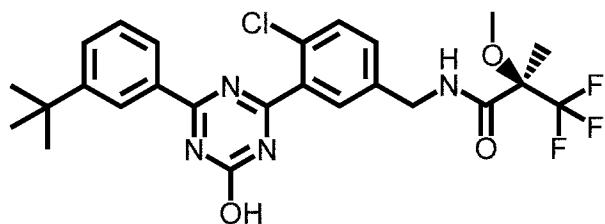
To a solution of 1-trifluoromethylcyclohexanecarboxylic acid 3-[4-(3-tert-butylphenyl)-6-methoxy-1,3,5-triazin-2-yl]-4-chlorobenzylamide (obtained in the above-mentioned (2), 6.21 g) in methanol (55 ml) was added 4M aqueous sodium hydroxide solution (11.1 ml) at room temperature under argon atmosphere, and the mixture was stirred at 64°C for 2 hr. To the reaction mixture were added dropwise 2N hydrochloric acid (22.1 ml) and water (80 ml) under ice cooling, and the mixture was stirred at room temperature for 3 hr. The precipitated solid was collected by filtration, washed with water, and dried under reduced pressure to give the title compound (5.84 g, yield 96%). To a solution of the title compound (1.0 g) in ethanol (4.0 ml) was slowly added n-hexane (40 ml) at room temperature. The obtained solid was collected by filtration, and dried to give a crystal (0.78 g) of the title compound.

<sup>1</sup>H-NMR (DMSO-d<sub>6</sub>) δ: 1.11-1.63 (8H, m), 1.34 (9H, s), 2.35 (2H, d, J = 13.7 Hz), 4.42 (2H, d, J = 6.0 Hz), 7.42-7.50 (2H, m), 7.60 (1H, d, J = 8.5 Hz), 7.66-7.72 (2H, m), 8.15 (1H, d, J = 8.1 Hz), 8.38 (1H, br s), 8.78 (1H, t, J = 5.8 Hz), 13.36 (1H, br s).

25 [0287]

[Production Example 11]: Synthesis of (R)-N-{3-[4-(3-tert-butylphenyl)-6-hydroxy-1,3,5-triazin-2-yl]-4-chlorobenzyl}-3,3,3-trifluoro-2-methoxy-2-methylpropionamide (Example No. 66)

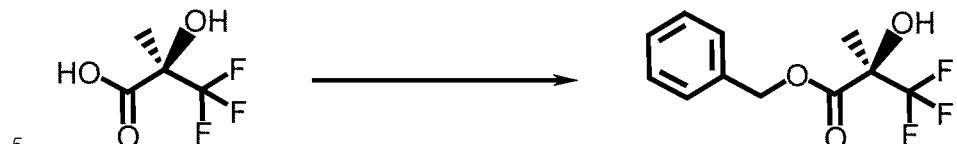
30 [0288]



[0289]

(1) benzyl (R)-3,3,3-trifluoro-2-hydroxy-2-methylpropionate

[0290]



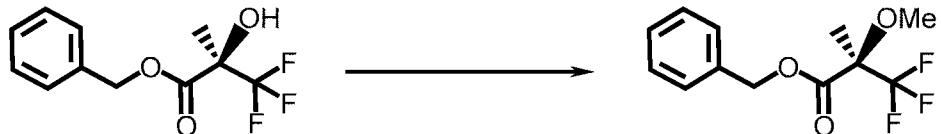
[0291]

To a suspension of (R)-3,3,3-trifluoro-2-hydroxy-2-methylpropionic acid (2.2 g, 14 mmol) and potassium carbonate (2.3 g, 16 mmol) in N,N-dimethylformamide (30 ml) was added 10 benzyl bromide (1.8 ml, 15 mmol) at room temperature under argon atmosphere, and the mixture was stirred for 4 hr. To the reaction mixture were added water and ethyl acetate, the mixture was separated, and the organic layer was washed with saturated brine. The organic layer was dried over sodium sulfate, filtered to remove the sodium sulfate, and concentrated under reduced pressure. The residue was purified by silica gel column chromatography (eluent: n-hexane/ethyl acetate =6/1) to give the title compound (3.0 g, yield 90%).  
<sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ: 1.60 (3H, s), 3.78 (1H, s), 5.31 (2H, s), 20 7.33–7.42 (5H, m).

[0292]

(2) benzyl (R)-3,3,3-trifluoro-2-methoxy-2-methylpropionate

[0293]



25 [0294]

To a solution of benzyl (R)-3,3,3-trifluoro-2-hydroxy-2-methylpropionate (obtained in the above-mentioned (1), 3.4 g,

14 mmol) in N,N-dimethylformamide (40 ml) was added sodium hydride (0.60 g, 60 wt% oil dispersion) under ice cooling under argon atmosphere, and the mixture was stirred for 1 hr. To the reaction mixture was added methyl iodide (1.3 ml, 20 mmol), and 5 the mixture was stirred at room temperature for 2 hr. To the reaction mixture were added saturated aqueous ammonium chloride solution and ethyl acetate, the mixture was separated, and the organic layer was washed with saturated brine. The organic layer was dried over sodium sulfate, filtered to remove the 10 sodium sulfate, and concentrated under reduced pressure. The residue was purified by silica gel column chromatography (eluent: n-hexane/ethyl acetate =15/1) to give the title compound (2.8 g, yield 78%).

<sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ: 1.59 (3H, s), 3.40 (3H, s), 5.26 (2H, s), 15 7.31-7.37 (5H, m).

[0295]

(3) (R)-3,3,3-trifluoro-2-methoxy-2-methylpropionic acid

[0296]



20 [0297]

To a solution of benzyl (R)-3,3,3-trifluoro-2-methoxy-2-methylpropionate (obtained in the above-mentioned (2), 2.8 g, 11 mmol) in ethyl acetate (50 ml) was added 10 wt% palladium on carbon (0.23 g) at room temperature under argon atmosphere, and 25 the mixture was stirred for 5 hr under hydrogen atmosphere (1 atm). The reaction mixture was filtered through Celite with ethyl acetate under nitrogen atmosphere. The filtrate was concentrated under reduced pressure to give the title compound (1.4 g, yield 78%).

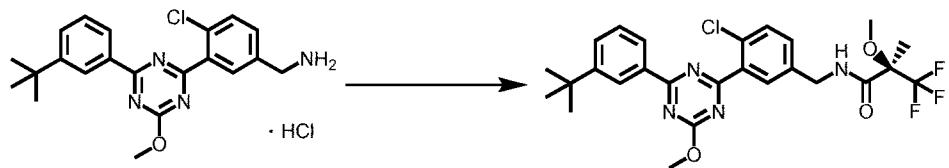
30 <sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ: 1.68 (3H, s), 3.54 (3H, s).

[0298]

(4) (R)-N-{3-[4-(3-tert-butylphenyl)-6-methoxy-1,3,5-triazin-2-yl]-4-chlorobenzyl}-3,3,3-trifluoro-2-methoxy-2-

methylpropionamide

[0299]



[0300]

5 To a solution of 3-[4-(3-tert-butylphenyl)-6-methoxy-1,3,5-triazin-2-yl]-4-chlorobenzylamine hydrochloride (obtained in (1) of Production Example 10, 5.2 g), (R)-3,3,3-trifluoro-2-methoxy-2-methylpropionic acid (obtained in the above-mentioned (3), 3.2 g), HOBT H<sub>2</sub>O (2.85 g) and WSC HCl (3.56 g) in N,N-dimethylformamide (52 ml) was added triethylamine (5.18 ml) at room temperature under argon atmosphere, and the mixture was stirred for 16 hr. To the reaction mixture were added saturated aqueous sodium bicarbonate solution (50 ml) and ethyl acetate (80 ml), and the mixture was separated. The organic

10 layer was washed with saturated brine, dried over sodium sulfate, filtered to remove the sodium sulfate, and concentrated under reduced pressure. The residue was purified by silica gel chromatography (eluent: n-hexane/ethyl acetate) to give the title compound (6.55 g, yield 98%).

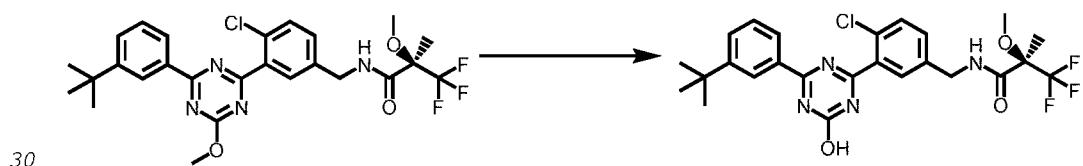
15

20 <sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ: 1.40 (9H, s), 1.65-1.67 (3H, m), 3.44-3.45 (3H, m), 4.21 (3H, s), 4.47-4.63 (2H, m), 7.10-7.19 (1H, m), 7.37 (1H, dd, J = 8.3, 2.3 Hz), 7.45 (1H, t, J = 7.7 Hz), 7.53 (1H, d, J = 8.3 Hz), 7.62-7.65 (1H, m), 7.96 (1H, d, J = 2.3 Hz), 8.39-8.43 (1H, m), 8.66 (1H, t, J = 1.8 Hz).

25 [0301]

(5) (R)-N-{3-[4-(3-tert-butylphenyl)-6-hydroxy-1,3,5-triazin-2-yl]-4-chlorobenzyl}-3,3,3-trifluoro-2-methoxy-2-methylpropionamide

[0302]



[0303]

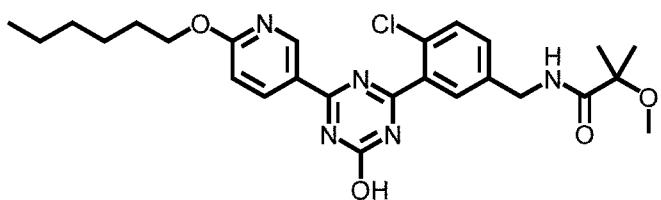
To a solution of (R)-N-{3-[4-(3-tert-butylphenyl)-6-methoxy-1,3,5-triazin-2-yl]-4-chlorobenzyl}-3,3,3-trifluoro-2-methoxy-2-methylpropionamide (obtained in the above-mentioned 5 (4), 6.29 g) in methanol (58 ml) was added 4M aqueous sodium hydroxide solution (11.7 ml) at room temperature under argon atmosphere, and the mixture was stirred at 64°C for 3 hr. To the reaction mixture were added dropwise 2N hydrochloric acid (23.4 ml) and water (80 ml) under ice cooling, and the mixture 10 was stirred. To the reaction mixture were added ethyl acetate (200 ml) and saturated brine, and the mixture was separated. The organic layer was washed with saturated brine, dried over sodium sulfate, filtered to remove the sodium sulfate, and concentrated under reduced pressure. The residue was purified 15 by silica gel chromatography (eluent: n-hexane/ethyl acetate) to give the title compound (ca. 6.4 g). To a solution of the title compound (6.15 g) in a mixed solvent of ethyl acetate (50 ml) and n-hexane (50 ml) was added dropwise n-hexane (100 ml) over 20 min at room temperature. The suspension was stirred at 20 room temperature for 1.5 hr, and n-hexane (100 ml) was added dropwise thereto over 20 min. The suspension was stirred at room temperature for 16 hr. The obtained solid was collected by filtration, and dried to give a crystal (5.51 g, yield 90%) of the title compound.

25  $^1\text{H-NMR}$  (DMSO- $\text{d}_6$ )  $\delta$ : 1.34 (9H, s), 1.54 (3H, s), 3.36 (3H, s), 4.33-4.45 (2H, m), 7.46 (1H, d,  $J$  = 8.3 Hz), 7.50 (1H, t,  $J$  = 7.9 Hz), 7.61 (1H, d,  $J$  = 8.3 Hz), 7.67-7.72 (1H, m), 7.72 (1H, d,  $J$  = 7.9 Hz), 8.16 (1H, d,  $J$  = 7.9 Hz), 8.38 (1H, s), 9.02 (1H, t,  $J$  = 6.2 Hz), 13.34 (1H, br s).

30 [0304]

[Production Example 12]: Synthesis of N-{4-chloro-3-[4-(6-hexyloxy)pyridin-3-yl]-6-hydroxy-1,3,5-triazin-2-yl]benzyl}-2-methoxy-2-methylpropionamide (Example No. 81)

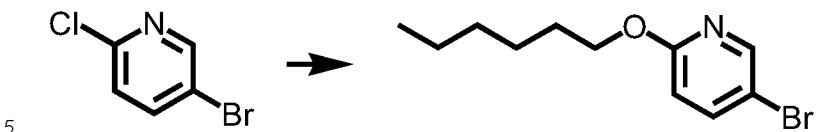
[0305]



[0306]

(1) 5-bromo-2-hexyloxyypyridine

[0307]



[0308]

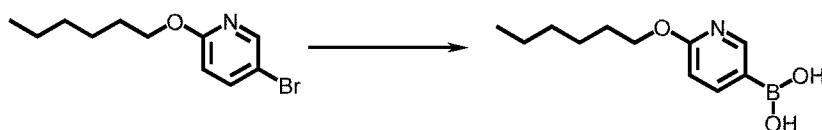
To a solution of 5-bromo-2-chloropyridine (15 g) and n-hexanol (11.7 ml) in N,N-dimethylformamide (60 ml) was added potassium tert-butoxide (13.1 g) under ice cooling under argon 10 atmosphere, and the mixture was stirred for 30 min. The reaction mixture was stirred at room temperature for 1.5 hr. To the reaction mixture were added saturated aqueous ammonium chloride solution and ethyl acetate, and the mixture was separated. The aqueous layer was extracted with a mixed 15 solvent of n-hexane:ethyl acetate =1:1. The organic layers were combined, and washed with water and saturated brine. The organic layer was dried over sodium sulfate, filtered to remove the sodium sulfate, and concentrated under reduced pressure. The residue was purified by silica gel chromatography (eluent: 20 n-hexane/ethyl acetate) to give the title compound (18.8 g, 94%).

25  $^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$ : 0.88-0.92 (3H, m), 1.29-1.37 (4H, m), 1.39-1.47 (2H, m), 1.71-1.79 (2H, m), 4.24 (2H, t,  $J$  = 6.7 Hz), 6.64 (1H, dd,  $J$  = 8.7, 0.6 Hz), 7.62 (1H, dd,  $J$  = 8.7, 2.6 Hz), 8.17 (1H, dd,  $J$  = 2.6, 0.6 Hz).

[0309]

(2) [6-(hexyloxy)pyridin-3-yl]boronic acid

[0310]



[0311]

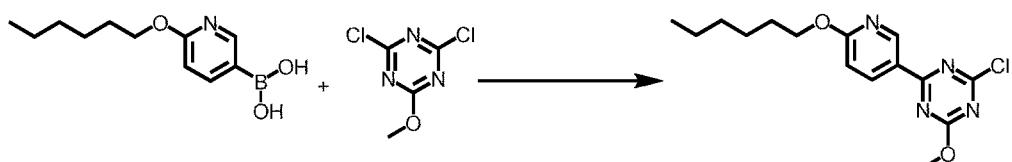
To a solution of 5-bromo-2-hexyloxy-1,3-dihydropyridine (obtained in the above-mentioned (1), 18.8 g) in a mixed solvent of toluene (124 ml) tetrahydrofuran (30 ml) and triisopropyl borate (21.7 ml) was added dropwise n-butyllithium (1.55 M n-hexane solution, 61.2 ml) at -73°C under argon atmosphere. The reaction mixture was stirred for 10 min, allowed to warm to room temperature, and stirred for 1.5 hr. To the reaction mixture was added dropwise 17% aqueous citric acid solution (168 g) under ice cooling. The reaction mixture was stirred at room temperature for 30 min. To the reaction mixture was added n-hexane (124 ml), and the mixture was separated. The organic layer was washed with water (30 ml, twice). The aqueous layers were combined, 4N aqueous sodium hydroxide solution (73 ml) was added thereto, and the mixture was stirred (pH=7). The obtained solid was collected by filtration, washed with water, and dried under reduced pressure to give a mixture (18.1 g) containing the title compound.

<sup>1</sup>H-NMR (DMSO-d<sub>6</sub>) δ: 0.87 (3H, t, J = 6.7 Hz), 1.25-1.33 (4H, m), 1.35-1.45 (2H, m), 1.65-1.73 (2H, m), 4.25 (2H, t, J = 6.7 Hz), 6.73 (1H, d, J = 8.2 Hz), 7.98 (1H, dd, J = 8.2, 1.8 Hz), 8.08 (2H, s), 8.49 (1H, br).

[0312]

(3) 2-chloro-4-(6-hexyloxy-3-yl)-6-methoxy-1,3,5-triazine

[0313]



[0314]

To a suspension of the mixture (obtained in the above-

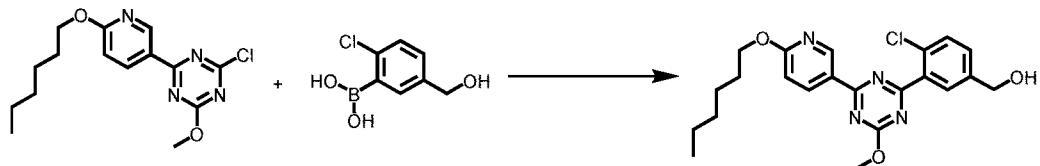
mentioned (2), 9.07 g) containing [6-(hexyloxy)pyridin-3-yl]boronic acid, 2,4-dichloro-6-methoxy-1,3,5-triazine (13.1 g), [1,1'-bis(diphenylphosphino)ferrocene]palladium(II) dichloride dichloromethane adduct (0.745 g) and potassium phosphate (23.2 5 g) in 1,2-dimethoxyethane (131 ml) was added distilled water (65.6 ml) at room temperature under argon atmosphere. The mixture was stirred at 90°C for 2 hr. The reaction mixture was separated at room temperature, and the aqueous layer was extracted with ethyl acetate. The organic layers were combined, 10 and washed with saturated brine. The organic layer was dried over sodium sulfate, filtered to remove the sodium sulfate, and concentrated under reduced pressure. The residue was purified by silica gel chromatography (eluent: n-hexane/ethyl acetate) to give the title compound (8.37 g, 71%).

15  $^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$ : 0.91 (3H, t,  $J$  = 7.2 Hz), 1.30-1.39 (4H, m), 1.43-1.51 (2H, m), 1.76-1.83 (2H, m), 4.15 (3H, s), 4.40 (2H, t,  $J$  = 6.7 Hz), 6.81 (1H, dd,  $J$  = 8.8, 0.7 Hz), 8.56 (1H, dd,  $J$  = 8.8, 2.4 Hz), 9.28 (1H, dd,  $J$  = 2.4, 0.7 Hz).

[0315]

20 (4) {4-chloro-3-[4-(6-hexyloxy)pyridin-3-yl]-6-methoxy-1,3,5-triazin-2-yl}phenylmethanol

[0316]



[0317]

25 A suspension of 2-chloro-4-(6-hexyloxy)pyridin-3-yl)-6-methoxy-1,3,5-triazine (obtained in the above-mentioned (3), 8.37 g), 2-chloro-5-hydroxymethylphenylboronic acid (5.79 g), [1,1'-bis(diphenylphosphino)ferrocene]palladium(II) dichloride dichloromethane adduct (0.529 g) and tripotassium phosphate (8.25 g) in acetonitrile (59 ml) and distilled water (25 ml) 30 was stirred at 90°C for 1.5 hr under argon atmosphere. The reaction mixture was separated at room temperature. The

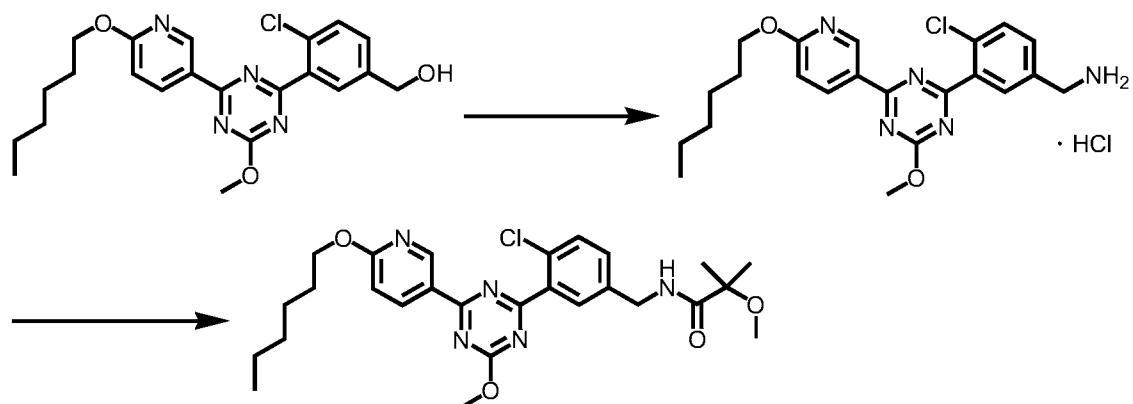
obtained aqueous layer was extracted with ethyl acetate. The organic layers were combined, and washed with saturated brine. The organic layer was dried over sodium sulfate, filtered to remove the sodium sulfate, and concentrated under reduced pressure. The residue was purified by silica gel chromatography (eluent: n-hexane/ethyl acetate), and the fraction was concentrated under reduced pressure. To the residue was added a mixed solvent of n-hexane:ethyl acetate =1:1 (20 ml) at room temperature, and the mixture was stirred for 1 hr. To the suspension was added n-hexane (80 ml) at room temperature, and the mixture was stirred for 30 min. The obtained solid was collected by filtration, and dried to give the title compound (7.26 g, yield 65%).

<sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ: 0.89-0.93 (3H, m), 1.31-1.40 (4H, m), 1.43-1.52 (2H, m), 1.77-1.84 (3H, m), 4.19 (3H, s), 4.40 (2H, t, J = 6.7 Hz), 4.77 (2H, d, J = 5.4 Hz), 6.83 (1H, dd, J = 8.7, 0.6 Hz), 7.47 (1H, dd, J = 8.2, 2.2 Hz), 7.54 (1H, d, J = 8.2 Hz), 8.03 (1H, d, J = 2.2 Hz), 8.67 (1H, dd, J = 8.7, 2.3 Hz), 9.40 (1H, dd, J = 2.3, 0.6 Hz).

20 [0318]

(5) N-{4-chloro-3-[4-(6-hexyloxypyridin-3-yl)-6-methoxy-1,3,5-triazin-2-yl]benzyl}-2-methoxy-2-methylpropionamide

[0319]



25 [0320]

To a solution of {4-chloro-3-[4-(6-hexyloxypyridin-3-yl)-6-methoxy-1,3,5-triazin-2-yl]phenyl}methanol (obtained in the above-mentioned (4), 7.16 g) in toluene (36 ml) and THF (7 ml)

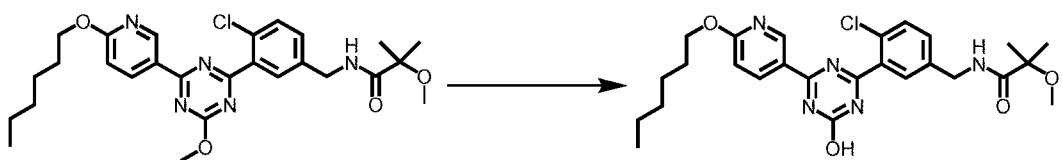
were added diphenylphosphorylazide (4.32 ml) and 1,8-diazabicyclo[5.4.0]-7-undecene (3.0 ml) under ice cooling under argon atmosphere. The reaction mixture was stirred for 30 min, and then at room temperature for 14 hr. The reaction mixture 5 was stirred at 60°C for 1 hr. To the reaction mixture were added triphenylphosphine (5.69 g) and water (1.43 ml) at room temperature, and the mixture was stirred for 5 min. The reaction mixture was stirred at 60°C for 3 hr, and concentrated under reduced pressure at room temperature. To the residue was 10 added toluene, and the mixture was again concentrated under reduced pressure. To a solution of the residue in N,N-dimethylformamide (21 ml) were added 2-methoxy-2-methylpropionic acid (2.17 g), HOEt H<sub>2</sub>O (3.07 g) and WSC HCl (4.80 g) at room temperature, and the mixture was stirred for 15 18 hr. To the reaction mixture were added water and ethyl acetate, the mixture was separated, and the organic layer was washed with water and saturated brine. The organic layer was dried over sodium sulfate, filtered to remove the sodium sulfate, and concentrated under reduced pressure. The residue 20 was purified by silica gel chromatography (eluent: n-hexane/ethyl acetate) to give the title compound (8.28 g, yield 94%).

<sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ: 0.91 (3H, t, J = 6.9 Hz), 1.32-1.38 (4H, m), 1.41 (6H, s), 1.43-1.51 (2H, m), 1.77-1.84 (2H, m), 3.27 (3H, s), 4.19 (3H, s), 4.40 (2H, t, J = 6.7 Hz), 4.50 (2H, d, J = 6.0 Hz), 6.82 (1H, d, J = 8.8 Hz), 7.08-7.11 (1H, m), 7.37 (1H, dd, J = 8.2, 2.0 Hz), 7.50 (1H, d, J = 8.2 Hz), 7.95 (1H, d, J = 2.0 Hz), 8.67 (1H, dd, J = 8.8, 2.2 Hz), 9.39 (1H, d, J = 2.2 Hz).

30 [0321]

(6) N-{4-chloro-3-[4-(6-hexyloxy)pyridin-3-yl]-6-hydroxy-1,3,5-triazin-2-yl}benzyl}-2-methoxy-2-methylpropionamide

[0322]



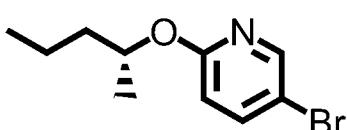
[0323]

To a solution of N-(4-chloro-3-[4-(6-hexyloxy)pyridin-3-yl]-6-methoxy-1,3,5-triazin-2-yl)benzyl)-2-methoxy-2-methylpropionamide (obtained in the above-mentioned (5), 0.11 g) in methanol (1.0 ml) was added 4M aqueous sodium hydroxide solution (0.21 ml) at room temperature under argon atmosphere, and the mixture was stirred at 65°C for 2 hr. To the reaction mixture were added 1N hydrochloric acid (0.84 ml) and water, at room temperature, and the mixture was stirred. The precipitated solid was collected by filtration, washed with water, and dried under reduced pressure to give the title compound (0.091 g, yield 84%).

<sup>1</sup>H-NMR (DMSO-d<sub>6</sub>) δ: 0.88 (3H, t, J = 6.9 Hz), 1.27 (6H, s), 1.28-1.35 (4H, m), 1.37-1.48 (2H, m), 1.68-1.75 (2H, m), 3.15 (3H, s), 4.30 (4H, t, J = 6.9 Hz), 6.81 (1H, d, J = 8.4 Hz), 7.25 (1H, d, J = 8.1 Hz), 7.40 (1H, d, J = 8.1 Hz), 7.54 (1H, s), 8.39-8.45 (2H, m), 8.99 (1H, s).

[0324]

[20] [Production Example 13]: Synthesis of 5-bromo-2-((R)-1-methylbutoxy)pyridine



[0325]

(1) (R)-1-methylbutyl n-octanoate

[25] [0326]



[0327]

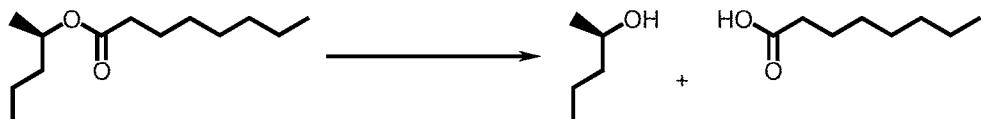
2-Pentanol (927 g), n-octanoic acid (910 g), molecular sieve 4Å (464 g) and Novozyme 435 (9.27 g) were mixed, and the

mixture was stirred at the internal temperature 41°C (bath temperature: 45°C) for 7.5 hr. To the reaction mixture was added Celite (232 g) at room temperature, and the mixture was stirred for 1 hr. The reaction mixture was filtered through 5 Celite with toluene. The filtrate was concentrated under reduced pressure, to the obtained residue was added toluene (1000 mL), and the mixture was concentrated under reduced pressure. To the obtained residue was added toluene (1000 mL), and the mixture was concentrated under reduced pressure. To 10 the obtained residue was added toluene (1000 mL), and the mixture was concentrated under reduced pressure to give a residue (1.15 kg) containing the title compound (795 g, yield 35%) and n-octanoic acid (309 g). This was directly used for the next reaction.

15 [0328]

(2) (R)-pentan-2-ol

[0329]



[0330]

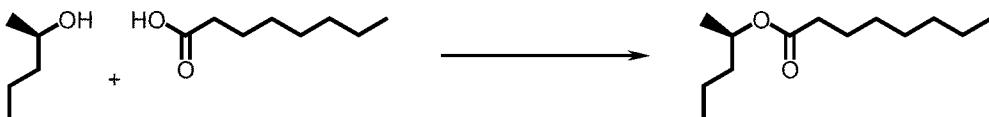
20 To the residue (obtained in the above-mentioned (1), 1.15 kg) containing (R)-1-methylbutyl n-octanoate (795 g) was added 4 M aqueous sodium hydroxide solution (2.39 L) at room temperature (the internal temperature was raised to 39°C). The reaction mixture was stirred at the internal temperature 41°C 25 (bath temperature: 70°C) for 1 hr, and then at internal temperature 75°C (bath temperature: 95°C) for 16.5 hr. conc. Hydrochloric acid (797 mL) was added dropwise thereto under ice cooling. Toluene (200 mL) was added thereto, the mixture was separated, and the aqueous layer was extracted with toluene 30 (200 mL, once). The organic layer was washed with saturated brine (twice), and dried over sodium sulfate. The obtained solution was filtered through Celite, and the filtrate was concentrated under reduced pressure to give a residue (1.76 kg)

containing the title compound (297 g, yield 91%) and n-octanoic acid (876 g). This was directly used for the next reaction.

[0331]

(3) (R)-1-methylbutyl n-octanoate

5 [0332]



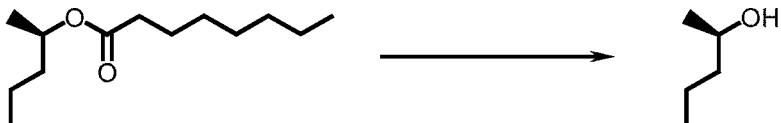
[0333]

To the residue (obtained in the above-mentioned (2), 1.76 kg) containing (R)-pentan-2-ol (297 g) and n-octanoic acid (876 g) were added molecular sieve 4Å (149 g) and Novozyme 435 (2.97 g), and the mixture was stirred at the internal temperature 40°C (bath temperature: 45°C) for 7 hr. Novozyme 435 (2.97 g) was added thereto, and the mixture was stirred for additional 2 hr. Celite (50 g) was added thereto, and the mixture was 15 allowed to cool to room temperature, and filtered through Celite with toluene. The filtrate was concentrated under reduced pressure, to the obtained residue was added toluene (700 mL), and the mixture was concentrated under reduced pressure. To the obtained residue was added toluene (500 mL), and the 20 mixture was concentrated under reduced pressure. To the obtained residue was added toluene (500 mL), and the mixture was concentrated under reduced pressure to give a residue (1.09 kg) containing the title compound (612 g, yield 85%) and n-octanoic acid (449 g). This was directly used for 25 the next reaction.

[0334]

(4) (R)-pentan-2-ol

[0335]



30 [0336]

To the residue (obtained in the above-mentioned (3), 1.09

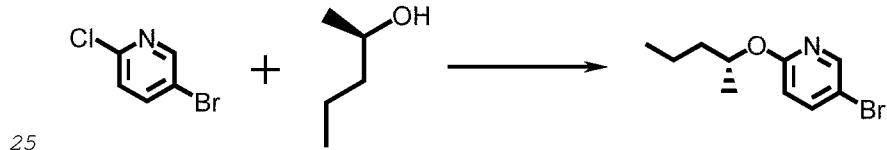
kg) containing (R)-1-methylbutyl octanoate (612 g) was added 4 M aqueous sodium hydroxide solution (2.20 L) at room temperature (the internal temperature was raised to 41°C). The reaction mixture was stirred at the internal temperature 70°C (bath temperature: 95°C) for 16 hr. The mixture was allowed to cool to at room temperature, and conc. hydrochloric acid (530 mL) was added dropwise thereto under ice cooling. The reaction mixture was distilled at the internal temperature 98°C (bath temperature: 158°C) under normal pressure to give a mixture (ca. 600 mL) containing the title compound and water. The mixture was separated by standing, and the aqueous layer was extracted with diisopropyl ether (20 mL, once). The organic layers were combined, and washed successively with 1% aqueous sodium hydrogencarbonate solution (44 mL) and saturated brine (ca. 40 mL). The organic layer was dried over magnesium sulfate (20 g), and filtered through Celite with diisopropyl ether. The filtrate was carefully concentrated under reduced pressure to give a toluene solution (272 g) containing the title compound (186 g, yield 74%).

<sup>20</sup>  $^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$ : 0.90–0.96 (3H, m), 1.19 (3H, d,  $J$  = 6.2 Hz), 1.28–1.52 (4H, m), 3.77–3.86 (1H, m).

[0337]

(5) 5-bromo-2-((R)-1-methylbutoxy)pyridine

[0338]



25

[0339]

To a solution of 5-bromo-2-chloropyridine (22 g) and (R)-pentan-2-ol (obtained in the above-mentioned (4), 12.1 g) in *N,N*-dimethylformamide (88 ml) was added potassium tert-butoxide (16.7 g) under ice cooling under argon atmosphere, and the mixture was stirred for 30 min. The reaction mixture was stirred at room temperature for 3 hr. To the reaction mixture was added potassium tert-butoxide (1.67 g) under ice cooling,

and the mixture was stirred at room temperature for 30 min. To the reaction mixture were added saturated aqueous ammonium chloride solution and ethyl acetate, and the mixture was separated. The aqueous layer was extracted with a mixed 5 solvent of n-hexane:ethyl acetate =1:1. The organic layers were combined, and washed with water and saturated brine. The organic layer was dried over sodium sulfate, filtered to remove the sodium sulfate, and concentrated under reduced pressure. A part of the residue was purified by silica gel chromatography 10 (eluent: n-hexane/ethyl acetate) to give the title compound.

<sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ: 0.92 (3H, t, J = 7.3 Hz), 1.29 (3H, d, J = 6.2 Hz), 1.33-1.48 (2H, m), 1.50-1.59 (1H, m), 1.66-1.75 (1H, m), 5.10-5.18 (1H, m), 6.59 (1H, d, J = 8.8 Hz), 7.60 (1H, dd, J = 8.8, 2.4 Hz), 8.16 (1H, d, J = 2.4 Hz).

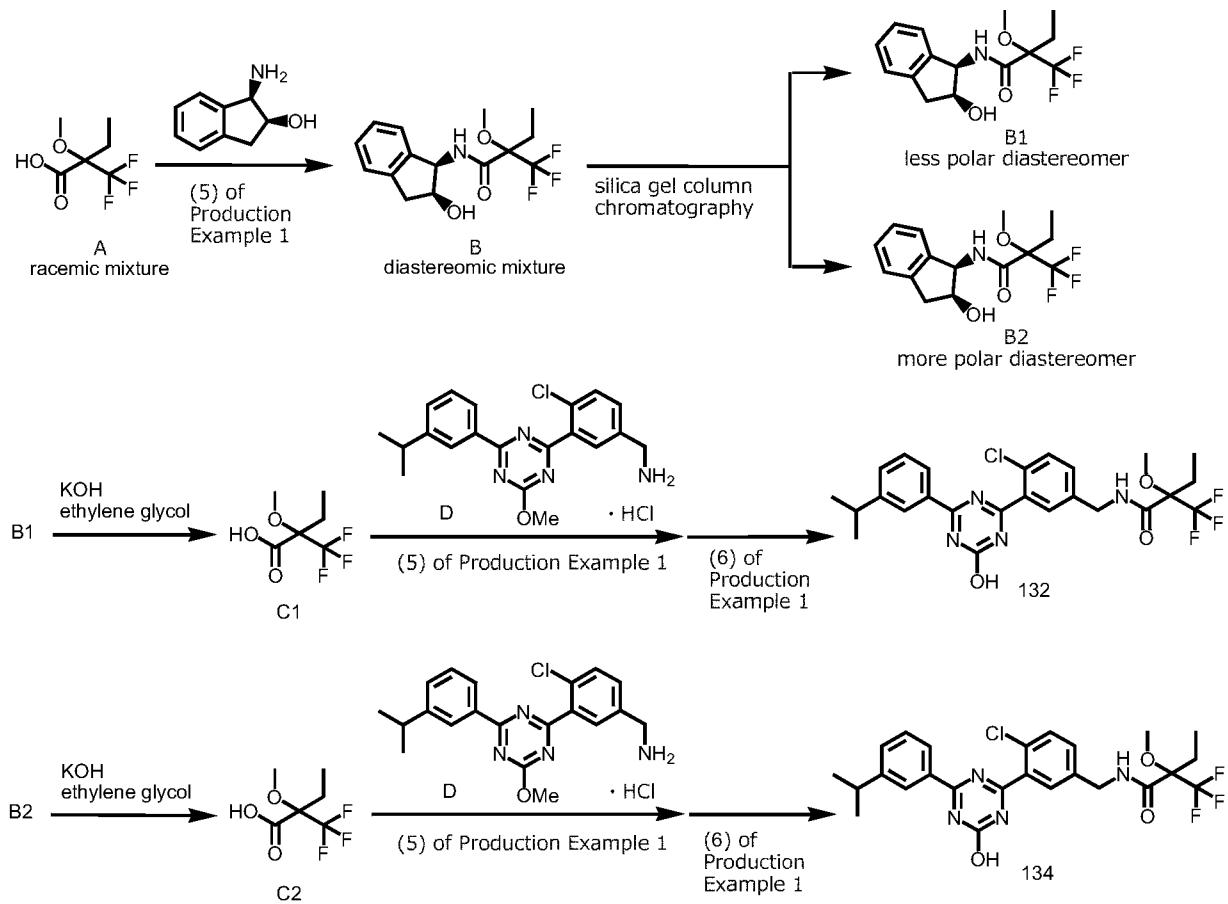
15 When analyzing using chiral column, the retention time of the obtained title compound was about 10 min, and the optical purity thereof was 99.0% ee or more. The analysis condition using chiral column was as follows.

measurement equipment; HPLC system Shimadzu Corporation high-  
20 performance liquid chromatogram Prominence  
column; Daicel CHIRALCEL AS 0.46 cmφ × 15 cm (10 μm)  
column temperature; 25°C  
mobile phase; n-hexane  
flow rate; 1 mL/5206  
25 detection; UV (220 nm)

[0340]

The compounds of Examples Nos. 1-145 were obtained according to the above-mentioned production method. The structures and MS data and MNR data of the compounds of 30 Examples are shown in Table 1-1 to Table 1-19. In the tables, Notes 1 and 2 are as follows.

[0341]



[0342]

Racemic mixture A was obtained using hydroxy-2-5 trifluoromethylbutyric acid instead of 2-ethyl-2-hydroxybutyric acid in the same manner as in (1), (2) and (3) of Production Example 7.

Diastereomeric mixture B was obtained by amidation using racemic mixture A and (1R,2S)-(+)-1-amino-2-indanol in the same 10 manner as in (5) of Production Example 1.

Diastereomeric mixture B was purified by silica gel column chromatography (Merck TLC Silica gel 60G F254 25 Glassplates, eluent: n-hexane/ethyl acetate =1/2) to give compound B1 (less polar diastereomer) and compound B2 (more polar diastereomer).

15 Compound C1 was obtained by hydrolyzing compound B1 (single diastereomer) with KOH under heating in ethylene glycol.

The compound of Example 132 was obtained by amidation using compound C1 and compound D in the same manner as in (5) of Production Example 1, and then hydrolysis in the same manner

as in (6) of Production Example 1.

Compound C2 was obtained by hydrolyzing compound B2 (single diastereomer) in the same manner as in the hydrolysis of compound B1. The compound of Example 134 was obtained by 5 amidation using compound C2 and compound D in the same manner as in (5) of Production Example 1, and then hydrolysis in the same manner as in (6) of Production Example 1.

The compounds of Examples 132 and 134 are each single diastereomer, and the absolute steric configurations on  $\alpha$  10 carbon of the amide are not determined. In the tables, "Note 1" for the compounds of Examples 132, 133, 138, 139, 143 and 145 means that the compounds were obtained using less polar diastereomer B1, and "Note 2" for the compounds of Examples 134, 135, 136, 137, 142 and 144 that the compounds were obtained 15 using more polar diastereomer B2.

Table 1-1

Table 1-2

Table 1-3

Table 1-4

Table 1-5

Table 1-6

Table 1-7

Ex. No.	Structure	MS (M+H)	MS (M-H)	MS (M+H)	MS (M-H)	Note
49		505	503	1H-NMR (DMSO-D6) δ: 0.79-0.93 (4H, m), 1.38 (6H, s), 1.43 (3H, s), 4.37 (2H, d, J = 5.8 Hz), 7.42-7.49 (2H, m), 7.52 (1H, d, J = 7.6 Hz), 7.61 (1H, d, J = 8.3 Hz), 7.64-7.68 (1H, m), 8.13 (1H, d, J = 7.6 Hz), 8.20 (1H, s), 8.63 (1H, t, J = 5.8 Hz), 13.33 (1H, br s).		
50		508	506	1H-NMR (DMSO-D6) δ: 0.71-0.76 (2H, m), 0.78-0.85 (2H, m), 1.38 (6H, s), 4.32-4.36 (1H, m), 4.37 (2H, d, J = 6.0 Hz), 7.04 (1H, d, J = 8.8 Hz), 7.44 (1H, d, t, J = 8.1 Hz), 7.59-7.68 (2H, m), 8.54 (1H, d, J = 8.8, 2.3 Hz), 8.63 (1H, t, J = 6.0 Hz), 9.13 (1H, d, J = 2.3 Hz), 13.33 (1H, br s).		
51		484	482	1H-NMR (DMSO-D6) δ: 0.75 (3H, t, J = 7.2 Hz), 1.02-1.18 (4H, m), 1.08 (6H, s), 1.35 (3H, t, J = 7.1 Hz), 1.42-1.46 (2H, m), 4.31 (2H, d, J = 6.0 Hz), 4.42 (2H, q, J = 7.0 Hz), 6.96 (1H, d, J = 8.8 Hz), 7.43-7.48 (1H, m), 7.58-7.67 (2H, m), 8.14 (1H, t, J = 6.0 Hz), 8.50 (1H, dd, J = 8.8, 2.1 Hz), 9.10 (1H, d, J = 2.1 Hz), 13.31 (1H, br s).		
52		519	517	1H-NMR (DMSO-D6) δ: 1.25 (6H, d, J = 6.9 Hz), 1.50-1.70 (4H, m), 1.83-1.92 (2H, m), 2.30-2.38 (2H, m), 2.97-3.04 (1H, m), 4.39 (2H, d, J = 5.7 Hz), 7.39-7.70 (5H, m), 8.11-8.24 (2H, m), 8.72 (1H, t, J = 5.7 Hz), 13.32 (1H, br s).		
53		507	505	1H-NMR (DMSO-D6) δ: 1.23 (6H, d, J = 6.7 Hz), 1.38 (6H, s), 2.40 (3H, s), 3.14-3.22 (1H, m), 4.37 (2H, d, J = 6.0 Hz), 7.32 (1H, d, J = 8.1 Hz), 7.43 (1H, d, J = 8.3 Hz), 7.60 (1H, d, J = 8.3 Hz), 7.64-7.68 (1H, m), 8.06 (1H, dd, J = 8.1, 1.5 Hz), 8.25 (1H, d, J = 1.5 Hz), 8.63 (1H, t, J = 7.9 Hz), 8.37 (1H, s), 8.62 (1H, t, J = 6.0 Hz), 13.24 (1H, br s).		
54		521	519	1H-NMR (DMSO-D6) δ: 1.38 (6H, s), 1.42 (6H, s), 2.59 (3H, s), 4.37 (2H, d, J = 6.0 Hz), 7.31 (1H, d, J = 7.9 Hz), 7.43 (1H, d, J = 8.3 Hz), 7.60 (1H, d, J = 8.3 Hz), 7.63-7.69 (1H, m), 8.06 (1H, d, J = 7.9 Hz), 8.37 (1H, s), 8.62 (1H, t, J = 1.8 Hz), 8.70 (1H, t, J = 6.0 Hz), 13.26 (1H, br s).		
55		553	551	1H-NMR (DMSO-D6) δ: 1.27 (6H, d, J = 6.9 Hz), 1.50-1.70 (4H, m), 1.83-1.92 (2H, m), 2.29-2.38 (2H, m), 3.34-3.41 (1H, m), 4.38 (2H, d, J = 6.0 Hz), 7.42 (1H, d, t, J = 8.3 Hz), 7.60 (1H, d, J = 8.3 Hz), 7.61 (1H, d, J = 8.1 Hz), 7.62-7.65 (1H, m), 8.16 (1H, dd, J = 8.1, 1.8 Hz), 8.35 (1H, d, J = 1.8 Hz), 13.41 (1H, br s).		
56		543	541	1H-NMR (DMSO-D6) δ: 1.27 (6H, d, J = 6.7 Hz), 1.54 (3H, s), 3.34-3.42 (1H, m), 3.36 (3H, s), 4.32-4.44 (2H, m), 7.46 (1H, d, J = 8.3 Hz), 7.61 (1H, d, J = 8.3 Hz), 7.61 (1H, d, J = 8.3 Hz), 7.66-7.69 (1H, m), 8.16 (1H, dd, J = 8.3, 2.1 Hz), 8.35 (1H, d, J = 2.1 Hz), 9.02 (1H, t, J = 6.0 Hz), 13.40 (1H, br s).		

Table 1-8

[Table 1-9]

Ex. No.	Structure	MS (M+H)			Note
		MS (M+H)	MS (M+H)	MS (M+H)	
65		521	519	1H-NMR (DMSO-D6) δ: 0.80-0.94 (4H, m), 1.43 (3H, s), 1.54 (3H, s), 3.36 (3H, s), 4.33-4.45 (2H, m), 7.44-7.49 (2H, m), 7.52 (1H, d, J = 7.6 Hz), 7.61 (1H, d, J = 8.1 Hz), 7.66-7.71 (1H, m), 8.13 (1H, d, J = 7.6 Hz), 8.19 (1H, s), 9.02 (1H, t, J = 6.0 Hz), 13.33 (1H, br s).	
66		523	521	1H-NMR (DMSO-D6) δ: 1.34 (9H, s), 1.54 (3H, s), 3.36 (3H, s), 4.33-4.45 (2H, m), 7.46 (1H, d, J = 8.3 Hz), 7.50 (1H, t, J = 7.9 Hz), 7.61 (1H, d, J = 8.3 Hz), 7.67-7.72 (1H, m), 7.72 (1H, d, J = 7.9 Hz), 8.16 (1H, d, J = 7.9 Hz), 8.38 (1H, s), 9.02 (1H, t, J = 6.2 Hz), 13.34 (1H, br s).	
67		525	523	1H-NMR (DMSO-D6) δ: 1.38 (6H, s), 1.39 (9H, s), 4.37 (2H, d, J = 6.0 Hz), 7.32 (1H, dd, J = 12.4, 8.3 Hz), 7.43 (1H, dd, J = 8.3, 1.7 Hz), 7.61 (1H, d, J = 8.3 Hz), 7.65 (1H, s), 8.22-8.27 (1H, m), 8.38 (1H, dd, J = 8.3, 1.8 Hz), 8.63 (1H, t, J = 6.0 Hz), 13.36 (1H, br s).	
68		594	592	1H-NMR (DMSO-D6) δ: 1.07-1.26 (3H, m), 1.10 (3H, t, J = 7.1 Hz), 1.41-1.64 (5H, m), 1.94-2.00 (2H, m), 2.35 (2H, d, J = 13.4 Hz), 3.42 (2H, q, J = 7.0 Hz), 3.51 (2H, t, J = 6.4 Hz), 4.40-4.43 (4H, m), 6.97 (1H, d, J = 8.6 Hz), 7.41-7.50 (1H, m), 7.57-7.75 (2H, m), 8.50 (1H, dd, J = 8.8, 2.2 Hz), 8.78 (1H, t, J = 5.7 Hz), 9.09 (1H, d, J = 2.2 Hz), 13.32 (1H, br s).	
69		594	592	1H-NMR (DMSO-D6) δ: 0.85 (3H, t, J = 7.4 Hz), 1.08-1.28 (3H, m), 1.41-1.54 (5H, m), 1.63 (2H, d, J = 11.8 Hz), 2.35 (2H, d, J = 12.9 Hz), 3.40 (2H, t, J = 6.6 Hz), 3.72 (2H, t, J = 4.6 Hz), 4.42 (2H, d, J = 5.8 Hz), 4.49 (2H, t, J = 4.6 Hz), 7.00 (1H, d, J = 8.6 Hz), 7.43-7.49 (1H, m), 7.61-7.75 (2H, m), 8.51 (1H, dd, J = 8.7, 2.2 Hz), 8.78 (1H, t, J = 5.8 Hz), 9.09 (1H, d, J = 2.2 Hz), 13.32 (1H, br s).	
70		457	455	1H-NMR (DMSO-D6) δ: 1.15 (6H, d, J = 1.6 Hz), 1.25 (6H, d, J = 6.9 Hz), 2.95-3.05 (1H, m), 4.30-4.47 (4H, m), 7.37-7.72 (5H, m), 8.10-8.24 (2H, m), 8.34 (1H, t, J = 6.0 Hz), 13.32 (1H, br s).	
71		533	531	1H-NMR (DMSO-D6) δ: 0.91 (3H, t, J = 7.3 Hz), 1.12-1.26 (3H, m), 1.32-1.38 (3H, m), 1.39-1.67 (7H, m), 2.32-2.38 (2H, m), 2.58 (2H, t, J = 7.5 Hz), 4.41-4.48 (4H, m), 7.43-7.49 (1H, m), 7.58-7.71 (2H, m), 8.31-8.34 (1H, m), 8.78 (1H, t, J = 6.0 Hz), 8.95 (1H, d, J = 2.4 Hz), 13.28 (1H, br s).	
72		578	576	1H-NMR (DMSO-D6) δ: 0.91 (3H, t, J = 7.3 Hz), 1.12-1.26 (3H, m), 1.32-1.38 (3H, m), 1.39-1.67 (7H, m), 2.32-2.38 (2H, m), 2.58 (2H, t, J = 7.5 Hz), 4.41-4.48 (4H, m), 7.43-7.49 (1H, m), 7.58-7.71 (2H, m), 8.31-8.34 (1H, m), 8.78 (1H, t, J = 6.0 Hz), 8.95 (1H, d, J = 2.4 Hz), 13.28 (1H, br s).	

Table 1-10

Ex. No.	Structure	MS (M+H)	MS (M+H)	MS (M+H)	MS (M+H)	Note
73		538	536	1H-NMR (DMSO-D6) δ: 0.91 (3H, t, J = 7.1 Hz), 1.35 (3H, t, J = 7.1 Hz), 1.38 (6H, s), 1.54-1.67 (2H, m), 2.58 (2H, t, J = 7.5 Hz), 4.37 (2H, d, J = 5.9 Hz), 4.45 (2H, q, J = 7.1 Hz), 7.43-7.46 (1H, m), 7.60-7.67 (2H, m), 8.33 (1H, d, J = 2.4 Hz), 8.64 (1H, t, J = 5.9 Hz), 8.96 (1H, d, J = 2.4 Hz), 13.27 (1H, br s).		
74		509	507	1H-NMR (DMSO-D6) δ: 1.25 (6H, d, J = 6.9 Hz), 1.54 (3H, s), 2.95-3.05 (1H, m), 3.36 (3H, s), 4.33-4.45 (2H, m), 7.46 (1H, d, J = 8.3 Hz), 7.48 (1H, t, J = 7.4 Hz), 7.56 (1H, d, J = 7.4 Hz), 7.61 (1H, d, J = 8.3 Hz), 7.66-7.70 (1H, m), 8.16 (1H, d, J = 7.4 Hz), 8.22 (1H, s), 9.03 (1H, t, J = 6.0 Hz), 13.32 (1H, br s).		
75		483	481	1H-NMR (DMSO-D6) δ: 0.66 (6H, t, J = 7.4 Hz), 1.25 (6H, d, J = 6.7 Hz), 1.56-1.71 (4H, m), 2.96-3.04 (1H, m), 3.14 (3H, s), 4.35 (2H, d, J = 6.2 Hz), 7.46-7.51 (2H, m), 7.56 (1H, d, J = 7.9 Hz), 7.59 (1H, d, J = 8.3 Hz), 7.65-7.70 (1H, m), 8.15 (1H, d, J = 7.9 Hz), 8.21 (1H, s), 8.37 (1H, t, J = 6.2 Hz), 13.31 (1H, br s).		
76		507	505	1H-NMR (DMSO-D6) δ: 1.24 (6H, s), 1.25 (6H, d, J = 7.2 Hz), 2.59 (2H, q, J = 12.0 Hz), 2.94-3.05 (1H, m), 4.34 (2H, d, J = 6.2 Hz), 7.44 (1H, d, J = 8.3 Hz), 7.48 (1H, t, J = 7.9 Hz), 7.56 (1H, d, J = 7.9 Hz), 7.59 (1H, d, J = 8.3 Hz), 7.63-7.67 (1H, m), 8.16 (1H, d, J = 7.9 Hz), 8.22 (1H, s), 8.34 (1H, t, J = 5.8 Hz), 13.31 (1H, br s).		
77		475	473	1H-NMR (DMSO-D6) δ: 1.21 (6H, s), 1.25 (6H, d, J = 6.0 Hz), 2.97-3.04 (1H, m), 4.36 (2H, d, J = 6.0 Hz), 6.14 (1H, t, J = 5.6 Hz), 7.41-7.71 (5H, m), 8.12-8.34 (2H, m), 8.49 (1H, t, J = 6.0 Hz), 13.32 (1H, br s).		
78		500	498	1H-NMR (DMSO-D6) δ: 0.90 (3H, t, J = 7.3 Hz), 1.28 (6H, s), 1.29 (3H, d, J = 6.2 Hz), 1.32-1.45 (2H, m), 1.51-1.76 (2H, m), 3.17 (3H, s), 4.33 (2H, d, J = 6.2 Hz), 5.27-5.35 (1H, m), 6.91 (1H, d, J = 8.8 Hz), 7.43-7.51 (1H, m), 7.57-7.73 (2H, m), 8.45-8.49 (2H, m), 9.08 (1H, d, J = 2.3 Hz), 13.27 (1H, br s).		
79		528	526	1H-NMR (DMSO-D6) δ: 0.66 (6H, t, J = 7.4 Hz), 0.89 (3H, t, J = 7.3 Hz), 1.29 (3H, d, J = 6.2 Hz), 1.33-1.45 (2H, m), 1.54-1.75 (6H, m), 3.14 (3H, s), 4.34 (2H, d, J = 6.4 Hz), 5.27-5.35 (1H, m), 6.91 (1H, d, J = 8.8 Hz), 7.45-7.53 (1H, m), 7.56-7.76 (2H, m), 8.36 (1H, t, J = 6.4 Hz), 8.48 (1H, dd, J = 8.8, 2.3 Hz), 9.08 (1H, d, J = 2.3 Hz), 13.28 (1H, br s).		
80		554	552	1H-NMR (DMSO-D6) δ: 0.89 (3H, t, J = 7.3 Hz), 1.29 (3H, d, J = 6.2 Hz), 1.32-1.46 (2H, m), 1.54-1.74 (2H, m), 3.36 (3H, s), 4.34-4.44 (2H, m), 5.27-5.35 (1H, m), 6.91 (1H, d, J = 8.8 Hz), 7.43-7.50 (1H, m), 7.59-7.74 (2H, m), 8.48 (1H, dd, J = 8.8, 2.3 Hz), 9.02 (1H, t, J = 6.4 Hz), 9.08 (1H, d, J = 2.3 Hz), 13.28 (1H, br s).		

Table 1-11

Table 1-12

Table 1-13

Table 1-14

Ex. No.	Structure	MS (M+H)			NMR MS (M+H)	Note
		MS (M+H)	MS (M+H)	MS (M+H)		
105		502	500	500	1H-NMR (DMSO-D6) δ: 0.89 (3H, t, J = 7.3 Hz), 1.15 (6H, d, J = 1.2 Hz), 1.26-1.46 (2H, m), 1.29 (3H, d, J = 6.0 Hz), 1.54-1.74 (2H, m), 4.35 (2H, d, J = 6.4 Hz), 4.40 (2H, d, J = 47.2 Hz), 5.26-5.36 (1H, m), 6.91 (1H, d, J = 8.9 Hz), 7.41-7.48 (1H, m), 7.58-7.71 (2H, m), 8.34 (1H, t, J = 6.4 Hz), 8.48 (1H, dd, J = 8.9, 2.2 Hz), 9.09 (1H, d, J = 2.2 Hz), 13.29 (1H, br s).	
106		542	540	540	1H-NMR (DMSO-D6) δ: 0.89 (3H, t, J = 7.3 Hz), 1.21-1.63 (1H, m), 1.29 (3H, d, J = 6.3 Hz), 1.64-1.74 (1H, m), 1.95-2.04 (2H, m), 4.36 (2H, d, J = 47.5 Hz), 4.38 (2H, d, J = 6.0 Hz), 5.26-5.35 (1H, m), 6.90 (1H, d, J = 8.9 Hz), 7.42-7.49 (1H, m), 7.58-7.69 (2H, m), 8.37 (1H, t, J = 6.0 Hz), 8.48 (1H, dd, J = 8.9, 2.2 Hz), 9.08 (1H, d, J = 2.2 Hz), 13.29 (1H, br s).	
107		547	545	545	1H-NMR (DMSO-D6) δ: 1.11-1.63 (8H, m), 1.34 (9H, s), 2.35 (2H, d, J = 13.7 Hz), 4.42 (2H, d, J = 6.0 Hz), 7.42-7.50 (2H, m), 7.60 (1H, d, J = 8.5 Hz), 7.66-7.72 (2H, m), 8.15 (1H, d, J = 8.1 Hz), 8.38 (1H, br s), 8.78 (1H, t, J = 5.8 Hz), 13.36 (1H, br s).	
108		549	547	547	1H-NMR (DMSO-D6) δ: 1.10-1.36 (4H, m), 1.26 (6H, d, J = 6.9 Hz), 1.48-1.59 (4H, m), 2.12-2.16 (2H, m), 3.33-3.40 (1H, m), 4.39 (2H, d, J = 6.0 Hz), 5.87 (1H, t, J = 56.4 Hz), 7.36-7.39 (1H, m), 7.54 (2H, d, J = 8.5 Hz), 7.62 (1H, d, J = 1.8 Hz), 8.14 (1H, dd, J = 8.5, 2.2 Hz), 8.34 (1H, d, J = 2.2 Hz), 8.50 (1H, t, J = 6.0 Hz), 13.39 (1H, br s).	
109		560	558	558	1H-NMR (DMSO-D6) δ: 0.89 (3H, t, J = 7.5 Hz), 1.05-1.44 (7H, m), 1.29 (3H, d, J = 6.0 Hz), 1.47-1.76 (5H, m), 2.14 (2H, d, J = 12.3 Hz), 4.40 (2H, d, J = 5.9 Hz), 5.25-5.37 (1H, m), 5.88 (1H, t, J = 56.4 Hz), 6.87-6.94 (1H, m), 7.41-7.52 (1H, m), 7.53-7.73 (2H, m), 8.48 (1H, dd, J = 8.8, 2.5 Hz), 8.52 (1H, t, J = 5.9 Hz), 9.08 (1H, d, J = 2.5 Hz), 13.30 (1H, br s).	
110		546	544	544	1H-NMR (DMSO-D6) δ: 0.89 (3H, t, J = 7.4 Hz), 1.23-1.45 (2H, m), 1.29 (3H, d, J = 6.3 Hz), 1.50-1.64 (5H, m), 1.64-1.85 (3H, m), 2.02-2.12 (2H, m), 4.37 (2H, d, J = 6.0 Hz), 5.26-5.36 (1H, m), 6.27 (1H, t, J = 56.7 Hz), 6.91 (1H, d, J = 8.9 Hz), 7.41-7.48 (1H, m), 7.56-7.71 (2H, m), 8.47-8.49 (2H, m), 9.08 (1H, d, J = 2.4 Hz), 13.28 (1H, br s).	
111		511	509	509	1H-NMR (DMSO-D6) δ: 1.25 (6H, d, J = 6.9 Hz), 1.38-1.51 (10H, m), 1.94-2.04 (2H, m), 4.37 (2H, d, J = 47.8 Hz), 2.94-3.05 (1H, m), 4.37 (2H, d, J = 6.0 Hz), 7.41-7.45 (1H, m), 7.49 (1H, t, J = 7.8 Hz), 7.59 (1H, d, J = 8.1 Hz), 7.64 (1H, s), 7.70-7.74 (1H, m), 8.15 (1H, d, J = 7.8 Hz), 8.29 (1H, t, J = 5.9 Hz), 13.30 (1H, br s).	
112		525	523	523	1H-NMR (DMSO-D6) δ: 1.34 (9H, s), 1.40-1.52 (10H, m), 1.94-2.04 (2H, m), 4.37 (2H, d, J = 47.8 Hz), 2.94-3.05 (1H, m), 4.37 (2H, d, J = 47.5 Hz), 7.43 (1H, d, J = 5.9 Hz), 7.40-7.49 (2H, m), 7.53-7.56 (2H, m), 7.62 (1H, s), 8.15 (1H, d, J = 7.8 Hz), 8.21 (1H, br s), 8.82-8.89 (1H, t, J = 6.0 Hz), 8.38 (1H, s), 13.34 (1H, br s).	

Table 1-15

Ex. No.	Structure	MS (M+H)	MS (M-H)	Note
113		523	1H-NMR (DMSO-D6) δ: 0.80-0.86 (2H, m), 0.87-0.92 (2H, m), 1.39-1.52 (10H, m), 1.43 (3H, s), 1.94-2.02 (2H, m), 4.37 (2H, d, J = 47.8 Hz), 4.37 (2H, d, J = 5.9 Hz), 7.42-7.52 (3H, m), 7.59 (1H, d, J = 8.1 Hz), 7.63 (1H, s), 8.12 (1H, d, J = 7.5 Hz), 8.19 (1H, s), 8.29 (1H, t, J = 5.9 Hz), 13.34 (1H, br s).	NMR
114		545	1H-NMR (DMSO-D6) δ: 1.27 (6H, d, J = 6.9 Hz), 1.39-1.51 (10H, m), 1.94-2.03 (2H, m), 3.34-3.42 (1H, m), 4.36 (2H, d, J = 5.9 Hz), 4.37 (2H, d, J = 47.5 Hz), 7.41-7.45 (1H, m), 7.57-7.65 (3H, m), 8.15 (1H, dd, J = 8.5, 2.2 Hz), 8.29 (1H, t, J = 5.9 Hz), 8.35 (1H, d, J = 2.1 Hz), 13.41 (1H, br s).	
115		519	1H-NMR (DMSO-D6) δ: 0.76 (6H, t, J = 7.4 Hz), 1.27 (6H, d, J = 6.9 Hz), 1.49-1.64 (4H, m), 3.34-3.43 (1H, m), 4.35 (2H, d, J = 6.0 Hz), 4.50 (2H, d, J = 47.6 Hz), 7.47 (1H, d, J = 8.1 Hz), 7.60-7.69 (3H, m), 8.16 (1H, d, J = 8.3 Hz), 8.34-8.37 (2H, m), 13.41 (1H, br s).	
116		503	1H-NMR (DMSO-D6) δ: 0.83 (6H, t, J = 7.5 Hz), 1.25 (6H, d, J = 6.9 Hz), 1.71 (4H, q, J = 7.5 Hz), 2.94-3.05 (1H, m), 4.38 (2H, d, J = 5.9 Hz), 6.20 (1H, t, J = 55.5 Hz), 7.45-7.50 (2H, m), 7.55-7.62 (2H, m), 7.68 (1H, s), 8.15 (1H, d, J = 7.6 Hz), 8.22 (1H, s), 8.42 (1H, t, J = 5.9 Hz), 13.32 (1H, br s).	
117		517	1H-NMR (DMSO-D6) δ: 0.83 (6H, t, J = 7.4 Hz), 1.34 (9H, s), 1.71 (4H, q, J = 7.4 Hz), 4.38 (2H, d, J = 5.8 Hz), 6.20 (1H, t, J = 55.4 Hz), 7.46-7.52 (2H, m), 7.61 (1H, d, J = 8.1 Hz), 7.67-7.74 (2H, m), 8.16 (1H, d, J = 7.4 Hz), 8.38-8.43 (2H, m), 13.34 (1H, br s).	
118		515	1H-NMR (DMSO-D6) δ: 0.82-0.85 (8H, m), 0.91 (2H, br s), 1.43 (3H, s), 1.71 (4H, q, J = 7.5 Hz), 4.38 (2H, d, J = 5.8 Hz), 6.20 (1H, t, J = 55.4 Hz), 7.44-7.53 (3H, m), 7.60-7.73 (2H, m), 8.12-8.21 (2H, m), 8.42 (1H, t, J = 5.8 Hz), 13.33 (1H, br s).	
119		537	1H-NMR (DMSO-D6) δ: 0.83 (6H, t, J = 7.4 Hz), 1.27 (6H, d, J = 6.7 Hz), 1.71 (4H, q, J = 7.4 Hz), 3.34-3.43 (1H, m), 4.38 (2H, d, J = 5.8 Hz), 6.20 (1H, t, J = 55.4 Hz), 7.46-7.49 (1H, m), 7.60-7.68 (1H, m), 8.16 (1H, dd, J = 8.4, 2.0 Hz), 8.35 (1H, d, J = 1.8 Hz), 8.42 (1H, t, J = 5.9 Hz), 13.41 (1H, s).	
120		529	1H-NMR (DMSO-D6) δ: 1.25 (6H, d, J = 6.9 Hz), 1.35-1.47 (6H, m), 1.51-1.61 (2H, m), 1.65-1.72 (2H, m), 2.10 (2H, dd, J = 14.6, 8.8 Hz), 2.94-3.05 (1H, m), 4.38 (2H, d, J = 5.8 Hz), 6.04 (1H, t, J = 56.3 Hz), 7.41-7.44 (1H, m), 7.46 (1H, t, J = 7.6 Hz), 7.52-7.55 (1H, m), 7.59 (1H, d, J = 8.3 Hz), 7.63-7.63 (1H, m), 8.15 (1H, d, J = 7.9 Hz), 8.21 (1H, s), 8.41 (1H, t, J = 5.8 Hz), 13.32 (1H, br s).	

Table 1-16

Ex. No.	Structure	MS (M+H)	MS (M-H)	MS (M+H)	MS (M-H)	Note
121		543	541	1H-NMR (DMSO-D6) δ: 1.34 (9H, s), 1.37-1.47 (6H, m), 1.51-1.62 (2H, m), 1.65-1.71 (2H, m), 2.10 (2H, dd, J = 14.7, 5.8 Hz), 4.38 (2H, d, J = 5.8 Hz), 6.04 (1H, t, J = 56.4 Hz), 7.42-7.52 (2H, m), 7.59-7.74 (3H, m), 8.15 (1H, d, J = 7.2 Hz), 8.38-8.42 (2H, m), 13.34 (1H, br s).		
122		541	539	1H-NMR (DMSO-D6) δ: 0.80-0.83 (2H, m), 0.91 (2H, br s), 1.36-1.46 (6H, m), 1.43 (3H, s), 1.53-1.59 (2H, m), 1.66-1.71 (2H, m), 2.10 (2H, dd, J = 14.8, 8.8 Hz), 4.39 (2H, d, J = 5.8 Hz), 6.04 (1H, t, J = 5.8 Hz), 7.41-7.71 (5H, m), 8.10-8.22 (2H, m), 8.41 (1H, t, J = 5.8 Hz), 13.33 (1H, br s).		
123		548	546	1H-NMR (DMSO-D6) δ: 0.83 (6H, t, J = 7.7 Hz), 0.89 (3H, t, J = 7.5 Hz), 1.29 (3H, d, J = 6.4 Hz), 1.33-1.46 (2H, m), 1.54-1.63 (1H, m), 1.47-1.75 (6H, m), 4.35 (2H, d, J = 6.0 Hz), 4.37 (2H, d, J = 5.8 Hz), 5.26-5.36 (1H, m), 6.21 (1H, t, J = 55.4 Hz), 6.87-6.94 (1H, m), 7.44-7.51 (1H, m), 7.41-7.52 (1H, m), 7.54-7.73 (2H, m), 8.42 (1H, t, J = 5.7 Hz), 8.48 (1H, dd, J = 9.0, 2.4 Hz), 9.08 (1H, d, J = 8.9, 2.4 Hz), 9.08 (1H, d, J = 2.4 Hz), 13.29 (1H, br s).		
124		530	528	1H-NMR (DMSO-D6) δ: 0.76 (6H, t, J = 7.3 Hz), 0.89 (3H, t, J = 7.3 Hz), 1.29 (3H, d, J = 6.0 Hz), 1.33-1.46 (2H, m), 1.54-1.63 (1H, m), 1.47-1.75 (6H, m), 4.35 (2H, d, J = 6.0 Hz), 4.37 (2H, d, J = 5.8 Hz), 5.26-5.36 (1H, m), 6.21 (1H, t, J = 55.4 Hz), 6.87-6.94 (1H, m), 7.44-7.51 (1H, m), 7.41-7.52 (1H, m), 7.54-7.73 (2H, m), 8.36 (1H, t, J = 6.0 Hz), 8.48 (1H, dd, J = 9.0, 2.4 Hz), 9.08 (1H, d, J = 8.9, 2.4 Hz), 13.29 (1H, br s).		
125		564	562	1H-NMR (DMSO-D6) δ: 0.89 (3H, t, J = 7.3 Hz), 1.23-1.46 (2H, m), 1.29 (3H, d, J = 6.3 Hz), 1.50-1.75 (6H, m), 1.84-1.92 (2H, m), 2.30-2.38 (2H, m), 4.38 (2H, d, J = 6.0 Hz), 5.27-5.35 (1H, m), 6.91 (1H, d, J = 8.9 Hz), 7.39-7.49 (1H, m), 7.52-7.72 (2H, m), 8.48 (1H, dd, J = 8.9, 2.3 Hz), 8.71 (1H, t, J = 6.0 Hz), 9.08 (1H, d, J = 2.3 Hz), 13.29 (1H, br s).		
126		546	544	1H-NMR (DMSO-D6) δ: 0.89 (3H, t, J = 7.3 Hz), 1.24-1.46 (2H, m), 1.29 (3H, d, J = 6.3 Hz), 1.51-1.64 (6H, m), 1.64-1.84 (3H, m), 2.02-2.13 (2H, m), 4.37 (2H, d, J = 6.0 Hz), 5.26-5.36 (1H, m), 6.26 (1H, t, J = 56.4 Hz), 6.87-6.94 (1H, m), 7.41-7.52 (1H, m), 7.53-7.73 (2H, m), 8.48 (1H, dd, J = 8.8, 2.5 Hz), 8.52 (1H, t, J = 5.8 Hz), 9.08 (1H, d, J = 2.5 Hz), 13.30 (1H, br s).		
127		560	558	1H-NMR (DMSO-D6) δ: 0.89 (3H, t, J = 7.3 Hz), 1.05-1.44 (7H, m), 1.29 (3H, d, J = 6.0 Hz), 1.47-1.76 (6H, m), 2.14 (2H, d, J = 12.3 Hz), 4.40 (2H, d, J = 5.8 Hz), 5.25-5.37 (1H, m), 5.88 (1H, t, J = 56.4 Hz), 6.87-6.94 (1H, m), 7.41-7.52 (1H, m), 7.53-7.73 (2H, m), 8.48 (1H, dd, J = 8.8, 2.5 Hz), 8.52 (1H, t, J = 5.8 Hz), 9.08 (1H, d, J = 2.5 Hz), 13.29 (1H, br s).		
128		542	540	1H-NMR (DMSO-D6) δ: 0.89 (3H, t, J = 7.3 Hz), 1.21-1.63 (11H, m), 1.29 (3H, d, J = 6.3 Hz), 1.64-1.74 (11H, m), 1.95-2.04 (2H, m), 4.36 (2H, d, J = 47.8 Hz), 4.38 (2H, d, J = 6.0 Hz), 5.26-5.35 (1H, m), 6.90 (1H, d, J = 8.9 Hz), 7.42-7.49 (1H, m), 7.58-7.69 (2H, m), 8.37 (1H, t, J = 6.0 Hz), 8.48 (1H, dd, J = 8.9, 2.3 Hz), 9.08 (1H, d, J = 2.3 Hz), 13.29 (1H, br s).		

Table 1-17

Table 1-18

Ex. No.	Structure	MS (M+H)	MS (M+H)	MS (M+H)	MS (M+H)	Note
137		557	555	1H-NMR (DMSO-D6) δ: 0.80 (3H, t, J = 7.4 Hz), 1.27 (6H, d, J = 6.7 Hz), 1.97-2.08 (2H, m), 3.34-3.42 (1H, m), 3.45 (3H, s), 4.38 (2H, d, J = 6.2 Hz), 7.47 (1H, dd, J = 8.3, 1.8 Hz), 7.61 (1H, d, J = 8.3 Hz), 7.62 (1H, d, J = 8.3 Hz), 7.65-7.69 (1H, m), 8.16 (1H, dd, J = 8.3, 2.0 Hz), 8.35 (1H, d, J = 2.0 Hz), 8.95 (1H, t, J = 6.2 Hz), 13.41 (1H, br s).	2	
138		535	533	1H-NMR (DMSO-D6) δ: 0.78-0.94 (7H, m), 1.43 (3H, s), 1.97-2.08 (2H, m), 3.45 (3H, s), 4.38 (2H, d, J = 6.2 Hz), 7.44-7.49 (2H, m), 7.52 (1H, d, J = 8.1 Hz), 7.61 (1H, d, J = 8.1 Hz), 7.65-7.70 (1H, m), 8.13 (1H, d, J = 7.4 Hz), 8.19 (1H, s), 8.95 (1H, t, J = 6.2 Hz), 13.34 (1H, br s).	1	
139		557	555	1H-NMR (DMSO-D6) δ: 0.80 (3H, t, J = 7.4 Hz), 1.27 (6H, d, J = 6.7 Hz), 1.97-2.08 (2H, m), 3.34-3.42 (1H, m), 3.45 (3H, s), 4.38 (2H, d, J = 6.2 Hz), 7.47 (1H, dd, J = 8.3, 1.8 Hz), 7.61 (1H, d, J = 8.3 Hz), 7.62 (1H, d, J = 8.3 Hz), 7.65-7.69 (1H, m), 8.16 (1H, dd, J = 8.3, 2.0 Hz), 8.35 (1H, d, J = 2.0 Hz), 8.95 (1H, t, J = 6.2 Hz), 13.41 (1H, br s).	1	
140		564	562	1H-NMR (DMSO-D6) δ: 0.89 (3H, t, J = 7.3 Hz), 1.21-1.47 (2H, m), 1.29 (3H, d, J = 6.2 Hz), 1.50-1.75 (6H, m), 1.82-1.93 (2H, m), 2.30-2.39 (2H, m), 4.38 (2H, d, J = 5.9 Hz), 5.27-5.35 (1H, m), 6.91 (1H, d, J = 8.8 Hz), 7.39-7.49 (1H, m), 7.52-7.72 (2H, m), 8.48 (1H, dd, J = 8.9, 2.3 Hz), 8.71 (1H, t, J = 5.9 Hz), 9.08 (1H, d, J = 2.3 Hz), 13.28 (1H, br s).	1	
141		556	554	1H-NMR (DMSO-D6) δ: 0.89 (3H, t, J = 7.5 Hz), 1.24-1.51 (12H, m), 1.29 (3H, d, J = 6.3 Hz), 1.54-1.74 (2H, m), 1.94-2.04 (2H, m), 4.37 (2H, d, J = 4.7 Hz), 5.26-5.36 (1H, m), 6.87-6.95 (1H, m), 7.41-7.48 (1H, m), 7.55-7.72 (2H, m), 8.29 (1H, t, J = 5.7 Hz), 8.48 (1H, dd, J = 8.7, 2.4 Hz), 9.08 (1H, d, J = 2.4 Hz), 13.29 (1H, br s).	2	
142		568	566	1H-NMR (DMSO-D6) δ: 0.81 (3H, t, J = 7.3 Hz), 0.89 (3H, t, J = 7.3 Hz), 1.23-1.45 (2H, m), 1.29 (3H, d, J = 6.2 Hz), 1.54-1.75 (2H, m), 1.96-2.09 (2H, m), 3.45 (3H, s), 4.38 (2H, d, J = 6.2 Hz), 1.53-1.75 (2H, m), 1.95-2.10 (2H, m), 3.45 (3H, s), 5.27-5.36 (1H, m), 6.91 (1H, d, J = 8.8 Hz), 7.42-7.50 (1H, m), 7.58-7.74 (2H, m), 8.48 (1H, dd, J = 8.8, 2.3 Hz), 8.95 (1H, t, J = 6.2 Hz), 9.08 (1H, d, J = 2.3 Hz), 13.29 (1H, br s).	1	
143		568	566	1H-NMR (DMSO-D6) δ: 0.81 (3H, t, J = 7.4 Hz), 0.89 (3H, t, J = 7.3 Hz), 1.24-1.45 (2H, m), 1.29 (3H, d, J = 6.2 Hz), 1.54-1.75 (2H, m), 1.96-2.09 (2H, m), 3.45 (3H, s), 4.38 (2H, d, J = 6.1 Hz), 5.27-5.36 (1H, m), 6.91 (1H, d, J = 8.8 Hz), 7.42-7.50 (1H, m), 7.58-7.74 (2H, m), 8.48 (1H, dd, J = 8.8, 2.3 Hz), 8.95 (1H, t, J = 6.1 Hz), 9.08 (1H, d, J = 2.3 Hz), 13.29 (1H, br s).	2	
144		568	566	1H-NMR (DMSO-D6) δ: 0.81 (3H, t, J = 7.4 Hz), 0.89 (3H, t, J = 7.3 Hz), 1.24-1.45 (2H, m), 1.29 (3H, d, J = 6.2 Hz), 1.54-1.75 (2H, m), 1.96-2.09 (2H, m), 3.45 (3H, s), 4.38 (2H, d, J = 6.1 Hz), 5.27-5.36 (1H, m), 6.91 (1H, d, J = 8.8 Hz), 7.42-7.50 (1H, m), 7.58-7.74 (2H, m), 8.48 (1H, dd, J = 8.8, 2.3 Hz), 8.95 (1H, t, J = 6.1 Hz), 9.08 (1H, d, J = 2.3 Hz), 13.29 (1H, br s).	2	

[ 0361 ]

Table 1-19

Ex. No.	Structure	MS (M+H)	MS (M-H)	NMR	Note
145		568	566	<sup>1</sup> H-NMR (DMSO-D <sub>6</sub> ) δ: 0.81 (3H, t, J = 7.3 Hz), 0.89 (3H, t, J = 7.3 Hz), 1.23-1.46 (2H, m), 1.29 (3H, d, J = 6.1 Hz), 1.53-1.75 (2H, m), 1.95-2.10 (2H, m), 3.45 (3H, s), 4.38 (2H, d, J = 6.1 Hz), 5.27-5.35 (1H, m), 6.91 (1H, d, J = 8.8 Hz), 7.42-7.50 (1H, m), 7.58-7.74 (2H, m), 8.48 (1H, dd, J = 8.8, 2.3 Hz), 8.95 (1H, t, J = 6.1 Hz), 9.08 (1H, d, J = 2.3 Hz), 13.28 (1H, br s).	1

[0362]

Experimental Example 1: Evaluation of human mPGES-1 enzyme inhibitory activity

The human mPGES-1 enzyme inhibitory activity of a test article was evaluated according to the report of Xu et al. (XU, D et al. MF63 [2-(6-chloro-1H-phenanthro[9,10-d]imidazol-2-yl)-isophthalonitrile], a selective microsomal prostaglandin E synthase-1 inhibitor relieves pyresis and pain in preclinical models of inflammation. *J Pharmacol Exp Ther.* Sep 2008, Vol.326, No.3, pages 754-763). The amount of PGE2 produced by human mPGES-1 in the presence of a test article was measured by the HTRF (homogeneous time resolved fluorescence) method, and the human mPGES-1 enzyme inhibitory activity of the test article was determined.

15 [0363]

1) Preparation of human mPGES-1 expressing cell microsome fraction

A DNA fragment containing human mPGES-1, which is added with a BamHI recognition cleavage sequence just before the translation initiation codon and an EcoRI recognition cleavage sequence just after the translation termination codon, was amplified by the PCR (Polymerase Chain Reaction) method using a human mPGES-1 expression plasmid DNA (pME-18S/iPGES-1) prepared in-house as a template. The purified DNA fragment was digested with BamHI and EcoRI, and ligated to pcDNA3.1(+) (Invitrogen, model number V790-20), similarly digested with BamHI and EcoRI, by using a DNA Ligation kit ver.2.1 (Takara Bio, model number 6022). The human mPGES-1 expression plasmid DNA was isolated from *Escherichia coli* DH5 $\alpha$  (TOYOBO, model number DNA-903) transformed with the obtained ligation product. The base sequence of human mPGES-1 cloned to a vector was determined by the Dye Terminator method using BigDye Terminator v3.1 Cycle Sequencing Kit (Applied Biosystems, #4337455). The determined sequence was identical with the sequence of the protein translational region of human mPGES-1 (Accession number

NM\_004878) registered in the NCBI Reference Database.

Human mPGES-1 expression plasmid DNA was transfected into Chinese hamster ovary-derived cells (FreeStyle CHO-S Cell, Invitrogen, #R800-07) by using a transgene reagent (FreeStyle 5 MAX Reagent (Invitrogen, #16447-100)), and cultured with shaking (8% CO<sub>2</sub>, 37°C) in a medium containing 8 mmol/L L-glutamine (GIBCO FreeStyle CHO Expression Medium, Invitrogen, #12651-022) for 48 hr.

The CHO-S cells were suspended in Homogenate Buffer (100 10 mmol/L potassium phosphate (pH 7.4), 250 mmol/L Sucrose, 100 mmol/L EDTA, complete EDTA free (Roche, #1873580)). Using an ultrasonic disruptor UD-201 (Tomy Seiko), the suspended cells were disrupted at output:3, duty cycle:50 for 30 seconds. The precipitate was removed by centrifugation (1,000×g, 5 min, 4°C), 15 and the supernatant was centrifuged (5,000×g, 10 min, 4°C). The supernatant was further centrifuged (105,000×g, 60 min, 4°C). The obtained precipitate was suspended in Resuspension Buffer (100 mmol/L potassium phosphate (pH 7.4), 250 mmol/L sucrose, 100 mmol/L EDTA, 10% glycerol) to give a microsome 20 fraction.

The protein concentration of the microsome fraction was measured by the Bradford method (Protein Assay Kit, Bio-Rad). The microsome fraction was rapidly frozen in liquid nitrogen and preserved at -80°C. Human mPGES-1 in the microsome 25 fraction was detected by Western Blot using rabbit anti-mPGES-1 polyclonal antibody (ThermoFisher Scientific, #PA1-10264). [0364]

## 2) Evaluation of human mPGES-1 enzyme inhibitory activity

A test article solution diluted with 0.1 mol/L potassium 30 phosphate, pH 7.4 (hereinafter to be referred to as KPB) or DMSO (Nacalai Tesque, #13407-45) was added at 5 µL/well to 96 well V-bottom plate (Corning, #3363). The final DMSO concentration during the reaction was set to 2% (v/v). Furthermore, a microsome fraction of CHO-S cells expressing 35 human mPGES-1, which was diluted with reduced GSH (12.5 mmol/L

KPB solution, SIGMA, #G6529-25G) such that the protein concentration was 5  $\mu$ g/mL, was added at 20  $\mu$ L/well. The amount of the microsome fraction used is within a range where the amount of PGE2 produced under the reaction conditions shown 5 below and the amount of microsome fraction used show linearity. To the blank was added reduced GSH (12.5 mmol/L KPB solution) at 20  $\mu$ L/well. After stirring at room temperature for 10 min, PGH2 (PGH2 dissolved in cold acetone to 100  $\mu$ g/mL and diluted with D-PBS(-) (Nikken biomedical laboratory, #CM6201) to 10 10  $\mu$ g/mL, Cayman Chemical, #17020) was added at 25  $\mu$ L/well, and the mixture was stood at room temperature for 45 seconds. Tin(II) chloride dihydrate (2 mg/mL 10 mmol/L citric acid solution, Wako Pure Chemical Industries, Ltd., #204-01562) was added at 50  $\mu$ L/well, and the plate was gently shaken to 15 terminate the enzyme reaction.

The concentration of PGE2 in the above-mentioned enzyme reaction mixture was measured using Prostaglandin E2 assay (CISbio Bioassays, #62P2APEC) according to the manual. As the reference standard for analytical curve, PGE2 (Cayman Chemical, 20 #14010) was used. Using EnVision 2104 (Perkin Elmer), the time-resolved fluorescence at 620 nm and 665 nm relative to the excitation light at 337 nm was measured. PGE2 concentration was extrapolated from the PGE2 analytical curve. Average of the PGE2 concentrations of the respectively-treated wells was 25 used as the data.

The mPGES-1 enzyme inhibitory activity (%) of the test article was calculated according to the following Formula 1.  
[Formula 1]

$$\text{mPGES-1 enzyme inhibitory activity (\%)} = \frac{(\text{PGE2}_A - \text{PGE2}_X)}{(\text{PGE2}_A - \text{PGE2}_B)} \times 100$$

$\text{PGE2}_A$ : PGE2 concentration of vehicle-treated well

$\text{PGE2}_B$ : PGE2 concentration of blank well

$\text{PGE2}_X$ : PGE2 concentration of test article-treated well

The  $\text{IC}_{50}$  value (50% inhibitory concentration) of the test 35 article was calculated according to the following Formula 2.

[Formula 2]

$$IC_{50} \text{ value} = 10^{\{\log_{10}(D / E) \times (50 - G) / (F - G) + \log_{10}(E)\}}$$

D: concentration of test article that shows activity of not less than 50% inhibition between two points across 50%

5 inhibition

E: concentration of test article that shows activity of not more than 50% inhibition between two points across 50% inhibition

F: mPGES-1 enzyme inhibitory activity (%) when concentration of 10 test article is D

G: mPGES-1 enzyme inhibitory activity (%) when concentration of test article is E

The results are shown in Table 2-1 to Table 2-5.

[0365]

Table 2-1

Example No.	humans mPGES-1 enzyme inhibitory activity (nM)
1	0.9
2	1.1
3	2.1
4	12
5	1.1
6	0.4
7	1.0
8	0.7
9	0.7
10	1.7
11	0.2
12	3.2
13	21
14	1.2
15	0.5
16	0.4
17	67
18	5.3
19	3.3
20	30
21	3.9
22	0.9
23	7.2
24	1.6
25	3.1
26	0.7
27	0.7
28	1.8
29	0.8
30	0.8

[0366]

Table 2-2

Example No.	humans mPGES-1 enzyme inhibitory activity (nM)
31	1.0
32	0.7
33	0.8
34	1.6
35	2.0
36	5.8
37	3.0
38	2.9
39	3.9
40	0.8
41	1.3
42	1.3
43	3.5
44	3.6
45	1.3
46	3.2
47	2.1
48	0.5
49	0.5
50	0.5
51	0.6
52	1.1
53	0.4
54	0.5
55	1.9
56	0.7
57	2.9
58	1.0
59	0.3
60	0.4

[0367]

Table 2-3

Example No.	humans mPGES-1 enzyme inhibitory activity (nM)
61	0.5
62	1.0
63	1.7
64	1.6
65	1.1
66	0.7
67	2.8
68	0.6
69	2.3
70	1.5
71	0.7
72	5.3
73	4.2
74	1.3
75	1.8
76	1.3
77	0.8
78	1.2
79	4.6
80	2.7
81	2.1
82	7.2
83	5.0
84	2.0
85	4.9
86	1.8
87	5.2
88	19
89	3.7
90	2.1

Table 2-4

Example No.	humans mPGES-1 enzyme inhibitory activity (nM)
91	4.6
92	0.5
93	1.3
94	1.0
95	1.9
96	0.8
97	3.8
98	1.2
99	1.7
100	0.9
101	2.1
102	1.1
103	2.4
104	5.4
105	1.5
106	3.6
107	2.6
108	2.4
109	3.2
110	3.7
111	1.5
112	3.3
113	1.8
114	3.1
115	1.3
116	1.2
117	1.6
118	0.4
119	1.8
120	1.8

[0369]

Table 2-5

Example No.	humans mPGES-1 enzyme inhibitory activity (nM)
121	3.3
122	1.8
123	4.0
124	2.6
125	6.0
126	3.1
127	2.4
128	2.2
129	5.7
130	3.8
131	2.9
132	0.8
133	1.4
134	1.7
135	2.0
136	1.2
137	4.7
138	1.5
139	5.4
140	10
141	14
142	7.7
143	3.9
144	3.9
145	4.5

[0370]

5 Experimental Example 2: Evaluation of PGE2 production inhibitory action using A549 cell

A549 cell (Japan Health Sciences Foundation Research

Resources Bank), which is cell line derived from humans lung cancer, was suspended in assay medium (Ham's F-12K (Wako, #080-08565) containing 2% FBS (Hyclone Laboratories, #SH30910.03), 100 units/mL penicillin and 100  $\mu$ g/mL streptomycin (Invitrogen, #15140-122)), the suspension was added at  $2.5 \times 10^4$  cells/100  $\mu$ L/well to 96 well flat-bottom plate (Corning, #353072), and the plate was left standing for 20 hr in a CO<sub>2</sub> incubator set at 37°C. The test article was serially diluted with DMSO (Nacalai Tesque, #13407-45), and then 20-fold diluted with the assay medium to prepare a test article solution having a ten-fold concentration of the final concentration. The final DMSO concentration during the reaction was set to 0.5% (v/v). The medium was removed from the plate in which the cell was added, new assay medium was added at 160  $\mu$ L/well to the plate, and the plate was left standing for 10 min in a CO<sub>2</sub> incubator. Then, the test article solution was added at 20  $\mu$ L/well to the plate, and the plate was left standing for 30 min in a CO<sub>2</sub> incubator. Next, recombinant humans IL-1 $\beta$  (R&D Systems, #201-LB) as a stimulant to enhance PGE2 production due to increase of mPGES-1 mRNA expression was added at 20  $\mu$ L/well (the final concentration was 1 ng/mL) to the plate, and the plate was left standing for 18 hr in a CO<sub>2</sub> incubator. The supernatant was collected at 180  $\mu$ L/well, and the PGE2 concentration was measured using Prostaglandin E2 assay (CISbio Bioassays, #62P2APEC) according to the manual. As the reference standard for analytical curve, PGE2 (Cayman Chemical, #14010) was used. Using EnVision 2104 (Perkin Elmer), the time-resolved fluorescence at 620 nm and 665 nm relative to the excitation light at 337 nm was measured. PGE2 concentration was extrapolated from the PGE2 analytical curve. Average of the PGE2 concentrations of the respectively-treated wells was used as the data.

The PGE2 production inhibitory activity (%) of the test article was calculated according to the following Formula 3.

35 [Formula 3]

PGE2 production inhibitory activity (%) =  $(PGE2_A - PGE2_X) / (PGE2_A - PGE2_B) \times 100$

PGE2<sub>A</sub>: PGE2 concentration of vehicle-treated well

5 PGE2<sub>B</sub>: PGE2 concentration of blank well (no addition of recombinant humans IL-1 $\beta$ )

PGE2<sub>X</sub>: PGE2 concentration of test article-treated well

The IC<sub>50</sub> value (50% inhibitory concentration) of the test article was calculated according to the following Formula 4

[Formula 4]

$$10 \text{ IC}_{50} \text{ value} = 10^{\{\log_{10}(D / E) \times (50 - G) / (F - G) + \log_{10}(E)\}}$$

D: concentration of test article that shows activity of not less than 50% inhibition between two points across 50% inhibition

15 E: concentration of test article that shows activity of not more than 50% inhibition between two points across 50% inhibition

F: PGE2 production inhibitory activity (%) when concentration of test article is D

20 G: PGE2 production inhibitory activity (%) when concentration of test article is E

The results are shown in Table 3-1 to Table 3-5.

[0371]

Table 3-1

Example No.	cell PGE2 production inhibitory activity (μM)
1	0.027
2	0.0086
3	0.027
4	0.0029
5	0.030
6	0.023
7	0.068
8	0.014
9	0.037
10	0.049
11	0.017
12	0.35
13	1.0
14	0.0047
15	0.12
16	0.034
17	1.3
18	0.26
19	0.0017
20	0.15
21	0.0022
22	0.016
23	0.0024
24	0.0082
25	0.0029
26	0.26
27	0.079
28	0.1
29	0.069
30	0.033

[0372]

Table 3-2

Example No.	cell PGE2 production inhibitory activity (μM)
31	0.086
32	0.040
33	0.011
34	1.0
35	0.014
36	0.010
37	0.17
38	0.13
39	0.057
40	0.045
41	0.023
42	0.0079
43	0.0065
44	0.026
45	0.0080
46	0.0041
47	0.10
48	0.0027
49	0.0073
50	0.17
51	0.41
52	0.0060
53	0.0037
54	0.0029
55	0.0026
56	0.0026
57	0.0045
58	0.15
59	0.053
60	0.0083

[0373]

Table 3-3

Example No.	cell PGE2 production inhibitory activity (μM)
61	0.079
62	0.050
63	0.014
64	0.0053
65	0.0097
66	0.0038
67	0.0039
68	0.011
69	0.0081
70	0.056
71	0.0034
72	0.0059
73	>0.03 (47%)
74	0.029
75	0.032
76	0.088
77	0.044
78	0.0092
79	0.0026
80	0.0020
81	0.0050
82	0.0022
83	0.0027
84	0.0060
85	0.0035
86	0.0021
87	0.0029
88	0.0016
89	0.0025
90	0.0039

[0374]

Table 3-4

Example No.	cell PGE2 production inhibitory activity (μM)
91	0.0040
92	0.090
93	0.030
94	0.059
95	0.017
96	0.061
97	0.0090
98	0.043
99	0.011
100	0.043
101	0.0079
102	0.025
103	0.0065
104	0.0049
105	0.015
106	0.0050
107	0.0021
108	0.0024
109	0.0018
110	0.0027
111	0.054
112	0.024
113	0.095
114	0.013
115	0.0066
116	0.0072
117	0.0042
118	0.017
119	0.0030
120	>0.03 (43%)

[0375]

Table 3-5

Example No.	cell PGE2 production inhibitory activity (μM)
121	0.0079
122	0.019
123	0.0015
124	0.0025
125	0.0016
126	0.0025
127	0.0009
128	0.0013
129	0.0022
130	0.0012
131	0.0019
132	0.0048
133	0.0024
134	0.019
135	0.0054
136	0.010
137	0.0026
138	0.0084
139	0.0021
140	0.0008
141	0.0038
142	0.0021
143	0.0016
144	0.0016
145	0.0017

[0376]

5 Experimental Example 3: Evaluation of effect on prostaglandin composition in Cynomolgus monkey aqueous humor

A test article is dissolved in saline containing 0.5%

polysorbate 80 (Fluka) to prepare an ophthalmic solution (pH 7.0 – 8.0). Before instillation of the ophthalmic solution of test article, male Cynomolgus monkey is anesthetized with Escain (registered trade mark) inhalation anesthetics (Pfizer Inc., general name: isoflurane), the cornea of the both eyes is punctured with a 30G injection needle connected to silicone catheter tube, and the aqueous humor is collected. Immediately after collection of the aqueous humor, vehicle or the ophthalmic solution is administered once to the Cynomolgus monkey by instillation (30 µL per one eye) using a micropipette, and the lacrimal part is lightly fixed by gently pressing the lower eyelid for about 15 seconds. After 5 min, Lipopolysaccharide (LPS) is administered to the anterior chamber, and the aqueous humor is collected under anesthesia. The opposite eye is treated in the same manner. The concentration of prostaglandins in the aqueous humor is measured by the LC/MS/MS system (Ultra high performance liquid chromatography: Nexera (registered trademark) manufactured by Shimadzu Corporation, mass spectrometer: QTRAP (registered trademark) 5500 manufactured by AB SCIEX), and the concentration ratio of each prostaglandin concentration relative to the total of all prostaglandin concentrations is calculated.

[0377]

Experimental Example 4: Evaluation of action of mPGES-1 inhibitor on normal intraocular pressure of Cynomolgus monkey  
This test is performed using male Cynomolgus monkey.

[0378]

To exclude the influence of the remaining test article, a 1-week washout period is set between tests. On the day of test, the monkeys are fed after the final measurement.

A test article is dissolved in saline containing 0.5% polysorbate 80 (Fluka) to prepare an ophthalmic solution. To the vehicle group is administered a vehicle (0.5% polysorbate- containing saline) by a method similar to that for the test

article. As a reference article, Xalatan (registered trademark) ophthalmic solution 0.005% (Pfizer Inc., general name: latanoprost) is used. Test article is administered once by instillation (30  $\mu$ L per one eye) using a micropipette. Each 5 of vehicle and reference article is administered once by instillation. After instillation, the lacrimal part is lightly fixed by gently pressing the lower eyelid for about 15 seconds. The opposite eye is treated in the same manner. The intraocular pressure is measured immediately before 10 administration, and 2, 4, 8, 12 and 24 hr after administration. Before measurement of the intraocular pressure, the animal is fixed on a monkey chair, and topically anesthetized by instillation of an ophthalmic surface anesthetic (Benoxyl (registered trademark) ophthalmic solution 0.4%, Santen 15 Pharmaceutical Co., Ltd., general name: oxybuprocaine hydrochloride). A lid rectactor (Handaya Co., Ltd.) is set, and the intraocular pressure of the both eyes is measured using a pneumatic applanation tonometer (Model30 Classic, Reichert Inc.).

20 An intraocular pressure difference ( $\Delta$ mmHg; in first decimal place) from the value immediately before administration is determined for each measurement eye at each measurement time point, an average of the both eyes is calculated and taken as the evaluation data of the individual. The mean and standard 25 deviation (in second decimal place) of the intraocular pressure difference is calculated for each group.

[0379]

Experimental Example 5: measurement of solubility

(1) Saturated Britton-Robinson buffer solution (pH 8.5)

30 The test article was weighted in glass microtube, and dispersed in Britton-Robinson buffer solution (pH 8.5, 1.5 mL) to prepare a suspension. The suspension was shaked at 20°C for 18 hr, and filtered through a membrane filter (0.45  $\mu$ m), and the filtrate was used as a sample.

35 (2) Britton-Robinson buffer solution (pH 8.5) containing 0.5

W/V% polysorbate 80

The test article was weighted in glass microtube, and dispersed in Britton-Robinson buffer solution (pH 8.5, 1.5 mL) containing 0.5 W/V% polysorbate 80 to prepare a suspension.

5 The suspension was shaked at 20°C for 18 hr, and filtered through a membrane filter (0.45 µm), and the filtrate was used as a sample.

(3) Preparation of standard solution and sample solution, and measurement of solubility

10 Sample solution was prepared by appropriately diluting sample with a mixture of water/acetonitrile (1:1). Standard solution was prepared by precisely weighting the test article, and then diluting the test article with a mixture of water/acetonitrile (1:1). The standard solution and sample 15 solution were analyzed by liquid chromatography, and the test article content of the sample solution was calculated according to external standard method, based on which the solubility was determined.

The results are shown in Table 4.

20 [0380]

Table 4

Example No.	0.5% polysorbate 80 solubility (%) at pH 8.5
66	0.136
71	0.057
79	0.157
81	0.071
107	0.032
131	0.109

[0381]

The Formulation Examples of the present invention include 25 the following formulations. However, the present invention is not limited by such Formulation Examples.

[0382]

Formulation Example 1 (Production of capsule)

1) compound of Example No. 48	30 mg
2) microcrystalline cellulose	10 mg
3) lactose	19 mg
5 4) magnesium stearate	1 mg

1), 2), 3) and 4) are mixed and filled in a gelatin capsule.

[0383]

Formulation Example 2 (Production of tablet)

10 1) compound of Example No. 48	10 g
2) lactose	50 g
3) cornstarch	15 g
4) carmellose calcium	44 g
5) magnesium stearate	1 g

15 The total amount of 1), 2), 3) and 30 g of 4) are kneaded with water, vacuum dried and sieved. The sieved powder is mixed with 14 g of 4) and 1 g of 5), and the mixture is tableted by a tabletting machine. In this way, 1000 tablets containing 10 mg of the compound of Example No. 48 per tablet are obtained.

20 [0384]

Formulation Example 3 (production of eye drop)

in 100 mL of eye drop

1) compound of Example No. 48	100 mg
2) polysorbate 80	500 mg
25 3) sodium chloride	900 mg
4) sodium hydroxide	q.s.
5) sterilized purified water	q.s.

The above components are aseptically blended to pH 7.9 - 8.1 to give an eye drop.

30 [0385]

Formulation Example 4 (production of eye drop)

in 100 mL of eye drop

1) compound of Example No. 48	100 mg
2) polysorbate 80	100 mg
35 3) sodium dihydrogen phosphate dihydrate	100 mg

4)	sodium chloride	900 mg
5)	benzalkonium chloride	5 mg
6)	sodium hydroxide	q.s.
7)	sterilized purified water	q.s.

5 The above components are aseptically blended to pH 7.9 - 8.1 to give an eye drop.

[0386]

Formulation Example 5 (production of eye drop)

in 100 mL of eye drop

10	1) compound of Example No. 48	100 mg
2)	boric acid	700 mg
3)	borax	q.s.
4)	sodium chloride	500 mg
5)	sodium edetate	0.05 mg
15	6) benzalkonium chloride	0.0005 mg
7)	sterilized purified water	q.s.

The above components are aseptically blended to pH 7.9 - 8.1 to give an eye drop.

**Industrial Applicability**

20 [0387]

Since the compound of the present invention and a pharmaceutically acceptable salt thereof have an mPGES-1 inhibitory activity, they can afford a medicament effective for the prophylaxis or treatment of pain, rheumatism, 25 osteoarthritis, fever, Alzheimer's disease, multiple sclerosis, arteriosclerosis, glaucoma, ocular hypertension, ischemic retinal disease, systemic scleroderma, cancer including colorectal cancer and/or diseases for which suppression of PGE2 production is effective.

30 [0388]

4)	sodium chloride	900 mg
5)	benzalkonium chloride	5 mg
6)	sodium hydroxide	q.s.
7)	sterilized purified water	q.s.

5 The above components are aseptically blended to pH 7.9 - 8.1 to give an eye drop.

[0386]

Formulation Example 5 (production of eye drop)

in 100 mL of eye drop

10	1) compound of Example No. 48	100 mg
	2) boric acid	700 mg
	3) borax	q.s.
	4) sodium chloride	500 mg
	5) sodium edetate	0.05 mg
15	6) benzalkonium chloride	0.0005 mg
	7) sterilized purified water	q.s.

The above components are aseptically blended to pH 7.9 - 8.1 to give an eye drop.

**Industrial Applicability**

20 [0387]

Since the compound of the present invention and a pharmaceutically acceptable salt thereof have an mPGES-1 inhibitory activity, they can afford a medicament effective for the prophylaxis or treatment of pain, rheumatism, 25 osteoarthritis, fever, Alzheimer's disease, multiple sclerosis, arteriosclerosis, glaucoma, ocular hypertension, ischemic retinal disease, systemic scleroderma, cancer including colorectal cancer and/or diseases for which suppression of PGE2 production is effective.

30 [0388]

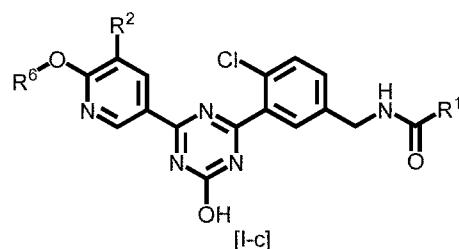
Where the terms "comprise", "comprises", "comprised" or "comprising" are used in this specification (including the claims) they are to be interpreted as specifying the presence of the stated features, integers, steps or components, but not precluding the presence of one or more other features, integers, steps or components, or group thereof.

Where the terms "comprise", "comprises", "comprised" or "comprising" are used in this specification (including the claims) they are to be interpreted as specifying the presence of the stated features, integers, steps or components, but not 5 precluding the presence of one or more other features, integers, steps or components, or group thereof.

The claims defining the invention are as follows:

5

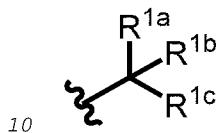
1. A compound of the formula [I-c], or a pharmaceutically acceptable salt thereof:



wherein

R<sup>1</sup> is

(1) the formula:



wherein

R<sup>1a</sup> is C<sub>1-4</sub> alkyl,

R<sup>1b</sup> is C<sub>1-4</sub> alkyl or trifluoromethyl, and

R<sup>1c</sup> is

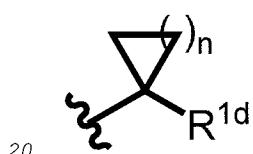
15 (a) C<sub>1-4</sub> alkyl,

(b) C<sub>1-4</sub> fluoroalkyl,

(c) C<sub>1-4</sub> alkoxy, or

(d) C<sub>1-4</sub> alkoxy C<sub>1-4</sub> alkyl, or

(2) the formula:



wherein

n is 1, 2, 3, 4 or 5, and

R<sup>1d</sup> is

(a) fluoro,

25 (b) C<sub>1-4</sub> alkyl,

(c) C<sub>1-4</sub> fluoroalkyl,

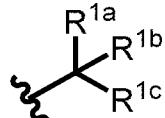
(d) C<sub>1-4</sub> alkoxy, or

(e) C<sub>1-4</sub> alkoxy C<sub>1-4</sub> alkyl,

R<sup>2</sup> is hydrogen, and

5 R<sup>6</sup> is 1-methylbutyl or n-hexyl.

2. The compound or pharmaceutically acceptable salt according to claim 1, wherein R<sup>1</sup> is the formula:



10 wherein

R<sup>1a</sup> is C<sub>1-4</sub> alkyl,

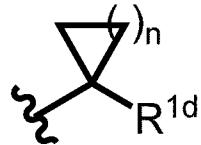
R<sup>1b</sup> is C<sub>1-4</sub> alkyl or trifluoromethyl, and

R<sup>1c</sup> is

(b) difluoromethyl or trifluoromethyl, or

15 (c) methoxy.

3. The compound or pharmaceutically acceptable salt according to claim 1, wherein R<sup>1</sup> is the formula:



20 wherein

n is 3, 4 or 5, and

R<sup>1d</sup> is

(a) fluoro,

(c) C<sub>1-4</sub> fluoroalkyl,

25 (d) methoxy, or

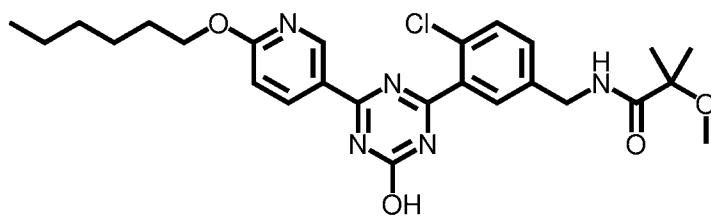
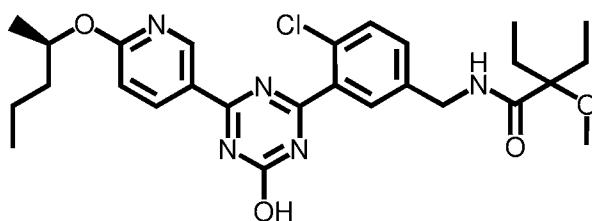
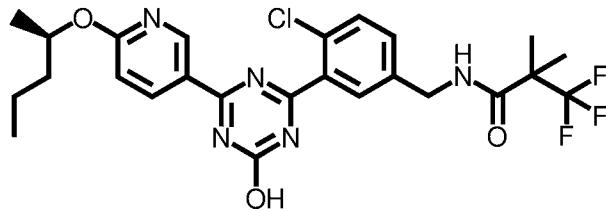
(e) methoxymethyl.

4. The compound or pharmaceutically acceptable salt according to claim 3, wherein

30 n is 3 or 4, and

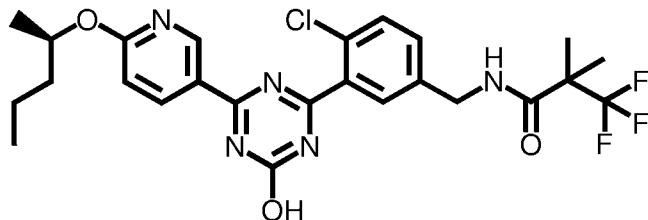
R<sup>1d</sup> is monofluoromethyl, difluoromethyl or trifluoromethyl.

5. A compound selected from the following formulas:



5 or a pharmaceutically acceptable salt thereof.

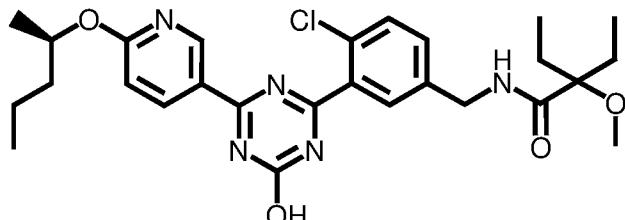
6. A compound of the following formula:



or a pharmaceutically acceptable salt thereof.

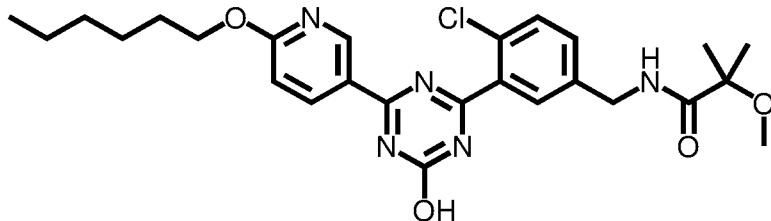
10

7. A compound of the following formula:



or pharmaceutically acceptable salt thereof.

8. A compound of the following formula:



5 or pharmaceutically acceptable salt thereof.

9. A therapeutic or prophylactic agent for pain, rheumatism, fever, osteoarthritis, arteriosclerosis, Alzheimer's disease, multiple sclerosis, glaucoma, ocular hypertension, ischemic 10 retinal disease, systemic scleroderma and/or cancer, which comprises the compound or pharmaceutically acceptable salt according to any one of claims 1 to 8.

10. A therapeutic or prophylactic agent for glaucoma and/or 15 ocular hypertension, which comprises the compound or pharmaceutically acceptable salt according to any one of claims 1 to 8, and one or more kinds of other therapeutic agents for glaucoma in combination.

20 11. A method of inhibiting mPGES-1, which comprises administering a pharmaceutically effective amount of the compound or pharmaceutically acceptable salt according to any one of claims 1 to 8 to a human.

25 12. A method of treating or preventing pain, rheumatism, fever, osteoarthritis, arteriosclerosis, Alzheimer's disease, multiple sclerosis, glaucoma, ocular hypertension, ischemic retinal disease, systemic scleroderma and/or colorectal cancer, which comprises administering a pharmaceutically effective amount of 30 the compound or pharmaceutically acceptable salt according to any one of claims 1 to 8 to a human.

13. A method of treating or preventing glaucoma and/or ocular hypertension, which comprises administering a pharmaceutically effective amount of the compound or pharmaceutically acceptable salt according to any one of claims 1 to 8 and one or more kinds of other therapeutic agents for glaucoma to a human.
14. Use of the compound or pharmaceutically acceptable salt according to any one of claims 1 to 8 for the production of a therapeutic or prophylactic agent for the treatment or the prevention of a disease mediated by mPGES-1 inhibition.
15. Use of the compound or pharmaceutically acceptable salt according to any one of claims 1 to 8 for the production of a therapeutic or prophylactic agent for pain, rheumatism, fever, osteoarthritis, arteriosclerosis, Alzheimer's disease, multiple sclerosis, glaucoma, ocular hypertension, ischemic retinal disease, systemic scleroderma and/or colorectal cancer.
16. A method of treating or preventing pain, rheumatism, fever, osteoarthritis, arteriosclerosis, Alzheimer's disease, multiple sclerosis, glaucoma, ocular hypertension, ischemic retinal disease, systemic scleroderma and/or cancer, which comprises inhibiting mPGES-1 by administering a pharmaceutically effective amount of the compound or pharmaceutically acceptable salt according to any one of claims 1 to 8 to a human.
17. Use of the compound or pharmaceutically acceptable salt according to any one of claims 1 to 8 for the production of a therapeutic or prophylactic agent for the treatment or the prevention of pain, rheumatism, fever, osteoarthritis, arteriosclerosis, Alzheimer's disease, multiple sclerosis, glaucoma, ocular hypertension, ischemic retinal disease, systemic scleroderma and/or cancer mediated by mPGES-1 inhibition.