

(19) World Intellectual Property Organization
International Bureau



(43) International Publication Date
20 January 2011 (20.01.2011)

(10) International Publication Number
WO 2011/008755 A2

(51) International Patent Classification:

F01K 25/06 (2006.01) *F22B 33/18* (2006.01)
F01K 25/00 (2006.01) *F01K 7/00* (2006.01)

(21) International Application Number:

PCT/US2010/041824

(22) International Filing Date:

13 July 2010 (13.07.2010)

(25) Filing Language:

English

(26) Publication Language:

English

(30) Priority Data:

61/225,567 15 July 2009 (15.07.2009) US

(71) Applicant (for all designated States except US): **RE-CURRENT ENGINEERING LLC** [US/US]; 715 Folly Hill Road, Kennett Square, PA 19348 (US).

(72) Inventors; and

(75) Inventors/Applicants (for US only): **MLACK, Henry, A.** [US/US]; 8975 Harvest Road, Seely, TX 77474 (US). **MIROLLI, Mark, D.** [US/US]; 128 La Paloma Road, Key Largo, FL 33037 (US).

(74) Agents: **KELLER, Ryan, E.** et al.; Workman Nydegger, 1000 Eagle Gate Tower, 60 E. South Temple, Salt Lake City, UT 84111 (US).

(81) Designated States (unless otherwise indicated, for every

kind of national protection available): AE, AG, AL, AM, AO, AT, AU, AZ, BA, BB, BG, BH, BR, BW, BY, BZ, CA, CH, CL, CN, CO, CR, CU, CZ, DE, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KN, KP, KR, KZ, LA, LC, LK, LR, LS, LT, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PE, PG, PH, PL, PT, RO, RS, RU, SC, SD, SE, SG, SK, SL, SM, ST, SV, SY, TH, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.

(84) Designated States (unless otherwise indicated, for every

kind of regional protection available): ARIPO (BW, GH, GM, KE, LR, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AL, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV, MC, MK, MT, NL, NO, PL, PT, RO, SE, SI, SK, SM, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Published:

— without international search report and to be republished upon receipt of that report (Rule 48.2(g))

(54) Title: SYSTEMS AND METHODS FOR INCREASING THE EFFICIENCY OF A KALINA CYCLE

(57) Abstract: A Kalina Cycle control system monitors one or more operating parameters of the Kalina Cycle. The system calculates one or more optimal operating parameters that allow the Kalina Cycle to operate at an increased efficiency. The system automatically adjusts the one or more actual operating parameters to the optimal parameters to increase the efficiency of the Kalina Cycle. Methods of increasing the efficiency of a Kalina Cycle include automatically adjusting one or more operating parameters to an optimal configuration.



WO 2011/008755 A2

SYSTEMS AND METHODS FOR INCREASING
THE EFFICIENCY OF A KALINA CYCLE

BACKGROUND OF THE INVENTION

5 The Field of the Invention

The present invention relates to systems, methods, and apparatus adapted to increase the efficiency of a thermodynamic cycle. In particular, the present invention relates to monitoring and adjusting various parameters of a Kalina Cycle to increase the overall efficiency of the cycle.

10 Background and Relevant Art

Some conventional energy conversion systems allow heat that would otherwise be wasted to be turned into useful energy. One example of an energy conversion system is one that converts thermal energy from a geothermal hot water or industrial waste heat source into electricity. Such thermodynamic system can include
15 Kalina Cycles. A Kalina Cycle is a “closed-loop” thermodynamic cycle used in converting thermal energy to mechanical power by way of a turbine. As with similar “closed-loop” thermodynamic cycles, the Kalina Cycle’s efficiency is at least partially dependent on temperatures of the heat source and the cooling source.

Turbines typically cannot directly use the “heat source” and “cooling source;”
20 therefore, a medium, referred to as a “working fluid,” is used to go between the heat source and the cooling source. For example, the heat from relatively hot liquids in a geothermal vent (e.g., “brine”) can be used to heat the working fluid, using one or more heat exchangers. The fluid is heated from a low energy and low temperature fluid state into a relatively high-pressure vapor. The high-pressure vapor, or working
25 stream, can then be passed through one or more turbines, causing the one or more turbines to spin and generate electricity.

In the process of driving the turbine, the vapor expands and exits the turbine at a lower pressure and temperature. After exiting the turbine, the fluid is condensed to a liquid in a condenser using a “cooling source.” A higher cycle efficiency (and thus
30 more power output) can be realized when the pressure differential between the turbine inlet and turbine exhaust is optimized. These pressures are dependent on the “heat source” and “cooling source” temperatures.

When the “heat sources” and “cooling sources” cannot be used directly by a turbine, then the next best thing (for maximizing efficiency) is to have a working fluid that can duplicate these heat and cooling sources as closely as possible. Most non Kalina Cycle “closed-loop” thermodynamic cycles utilize a working fluid that is a single (or pure) component fluid. For example, much of electrical power today is generated by Rankine Cycle based power plants. These plants use pure “water” as the working fluid. Pure working fluids, like water, are typically limited in duplicating the heat and cooling sources. This is because pure fluids boil and condense at a constant temperature. This constant temperature can be in direct conflict with the variable temperature nature of most “heat” and “cooling” sources. The constant versus variable temperature difference between the working fluid and heat/cooling sources is a thermodynamic structural difference that can result in efficiency losses in Rankine Cycle power plants.

Kalina Cycle plants differ from Rankine Cycle plants in at least one very distinctive way. The working fluid in Kalina Cycle plants is typically an ammonia-water mixture. Ammonia-water mixtures have many basic features unlike that of either pure water or pure ammonia. A mixture of the two fluids can perform like a totally new fluid. The essence of the Kalina Cycle takes advantage of the ability of an ammonia-water mixture to boil and condense at a variable temperature – similar to the heat and cooling sources, and thus, better duplicate these sources. This can result in higher cycle efficiency.

Typically when implementing a Kalina Cycle, the temperatures of the heating and cooling sources are determined. Based on this determination, the optimal concentration of the ammonia-water working fluid is calculated to allow the working fluid to best duplicate the heating and cooling sources, and thus, maximize the efficiency of the system.

In addition to the concentration of the ammonia-water working fluid, various other parameters of the Kalina Cycle can influence the overall efficiency of the cycle. Some such parameters include the pressure of the working fluid, and the flow rate of the working fluid in relation to the flow rate of the heating and or cooling source. Typically, each of these parameters is optimized based on an initial determination of

the heating and cooling source temperatures and other system parameters. Once these various parameters are initially set, some are rarely adjusted.

One will appreciate, however, that the heating and cooling sources may undergo change both slowly over time and in some cases rapidly. These changes in one or more of the heating and cooling sources can influence the efficiency of the Kalina Cycle. Furthermore, the reduction in efficiency due to these temperatures swing is especially pronounced in applications where the difference between the heat source temperature and the cooling source temperature is low, e.g. low temperature geothermal applications.

10

BRIEF SUMMARY OF THE INVENTION

The present invention solves one or more of the foregoing, or other, problems in the art with systems, apparatus, and methods configured to monitor and automatically adjust operating parameters of a Kalina Cycle to help improve efficiency. For example, according to one or more implementations of the present invention, a Kalina Cycle control system can include one or more sensors that monitor the heating source and the cooling source. The control system can then automatically adjust one or more of the operating parameters of the Kalina Cycle in response to detected changes in one or more of the heating or cooling source. In additional or alternative implementations of the present invention, a Kalina Cycle control system can monitor one or more operating parameters of the Kalina Cycle, and can automatically adjust one or more of the operating parameters to increase the efficiency of the Kalina Cycle.

For example, a control system for maximizing the efficiency of a Kalina Cycle of one or more implementations can include a control system processor. The control system can also include one or more sensors adapted to measure one or more parameters of the Kalina Cycle, and transmit measured data to the control system processor. The control system can further include one or more Kalina Cycle components adapted to be controlled by the control system processor to modify one or more additional parameters of the Kalina Cycle.

Additionally, a method of increasing the efficiency of a Kalina Cycle of one or more implementations can involve collecting data at one or more sensors indicative of

one or more parameters of the Kalina Cycle upon which the efficiency of the Kalina Cycle depends. The method can also involve transmitting the data to a control system processor using one or more transmission mechanisms. Furthermore, the method can involve calculating one or more actual parameters based upon the data using a control system processor. Additionally, the method can involve determining one or more optimal parameters that will increase the efficiency of the Kalina Cycle. The method can further involve automatically adjusting the one or more actual parameters to the one or more optimal parameters.

In addition to the foregoing, an apparatus for implementing a thermodynamic cycle of one or more implementations can include an expander adapted to expand a multi-component vapor working stream transforming its energy into a useable form and producing a spent stream. The apparatus can also include a separator adapted to separate the spent stream into a rich stream and a lean stream. Additionally, the apparatus can include a tank adapted to receive at least a portion of the lean stream from the separator and hold an amount of the lean stream therein. The apparatus can further include a valve adapted to influence the volume flow rate of the lean stream exiting the tank. Furthermore, the apparatus can include a mixer adapted to mix the lean stream exiting the tank with the rich stream producing a combined stream. The apparatus can also include a condenser adapted to condense the combined stream producing a multi-component working stream. The apparatus can further include a second heat exchanger adapted to heat the multi-component working stream producing the vapor working stream. In addition, the apparatus can include a sensor adapted to measure a concentration ratio of multi-component working stream. The apparatus can additionally include a control system adapted to automatically manipulate the valve to change the concentration ratio of the multi-component working stream in response to a change in a parameter of the thermodynamic cycle.

Additional features and advantages of exemplary embodiments of the invention will be set forth in the description which follows, or may be learned by the practice of such exemplary embodiments. The features and advantages of such embodiments may be realized and obtained by means of the systems and methods particularly pointed out in the appended claims. These and other features will become

more fully apparent from the following description and appended claims, or may be learned by the practice of such exemplary implementations as set forth hereinafter.

BRIEF DESCRIPTION OF THE DRAWINGS

5 In order to describe the manner in which the above-recited and other advantages and features of the invention can be obtained, a more particular description of the invention briefly described above will be rendered by reference to specific embodiments thereof which are illustrated in the appended drawings. It should be noted that the figures are not drawn to scale, and that elements of similar
10 structure or function are generally represented by like reference numerals for illustrative purposes throughout the figures. Understanding that these drawings depict only typical embodiments of the invention and are not therefore to be considered to be limiting of its scope, the invention will be described and explained with additional specificity and detail through the use of the accompanying drawings in which:

15 Figure 1 illustrates a schematic diagram of a Kalina Cycle energy conversion system, including a control system in accordance with an implementation of the present invention;

Figure 2 illustrates an exemplary graph of a relationship between cooling source temperature and the ammonia concentration for the Kalina Cycle of Figure 1 in
20 accordance with an implementation of the present invention;

Figure 3 illustrates a schematic diagram of the Kalina Cycle of Figure 1 in which the control system has adjusted the concentration of the basic working fluid mixture in response to an increase in the temperature of the cooling source;

25 Figure 4 illustrates a schematic diagram of the Kalina Cycle of Figure 1 in which the control system has adjusted the concentration of the basic working fluid mixture in response to a decrease in the temperature of the cooling source;

Figure 5 illustrates a schematic diagram of another Kalina Cycle energy conversion system, including a control system in accordance with an implementation of the present invention; and

30 Figure 6 illustrates an exemplary graph of a potential relationship between ammonia concentration and efficiency of a Kalina Cycle at different turbine inlet pressures.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

The present invention extends to systems, apparatus, and methods configured to monitor and automatically adjust operating parameters of a Kalina Cycle to help improve efficiency. For example, according to one or more implementations of the present invention, a Kalina Cycle control system can include one or more sensors that
5 monitor the heating source and the cooling source. The control system can then automatically adjust one or more of the operating parameters of the Kalina Cycle in response to detected changes in one or more of the heating or cooling source. In additional or alternative implementations of the present invention, a Kalina Cycle
10 control system can monitor one or more operating parameters of the Kalina Cycle, and can automatically adjust one or more of the operating parameters to increase the efficiency of the Kalina Cycle.

As an initial matter, the various implementations of the present invention may be implemented with a closed-loop thermodynamic system which utilizes a multi-
15 component working fluid, such as a Kalina Cycle system. While it is understood that the invention may be incorporated into a variety of different types of thermodynamic cycle systems, reference will be made herein specifically to a Kalina Cycle system. The particular Kalina Cycles illustrated and described herein are only examples of a few of the various Kalina Cycles with which the present invention may be
20 implemented. Other exemplary Kalina Cycle technologies with which the present invention may be implemented are illustrated in U.S. Patent Nos. 7,516,619; 5,822,990; 5,953,918; 5,572,871; 5,440,882 and 4,982,568, the contents of each of which are hereby incorporated by reference in their entirety.

As mentioned previously, one or more implementations of the present
25 invention can include a control system, and related methods, for monitoring the concentration of the basic working fluid in a Kalina Cycle, the temperature of the heat source for the Kalina Cycle, and/or the temperature of the cooling source of the Kalina Cycle. Whenever the heat source temperature and/or cooling source
30 temperature changes, the control system can adjust the concentration of the basic working fluid of the Kalina Cycle accordingly to increase the efficiency of the Kalina Cycle, and thus, increase the power output of the plant housing the Kalina Cycle.

One will appreciate in light of the disclosure herein that such a control system, and related methods, can be particularly useful with Kalina Cycles where one or more of the temperatures of the heat source or cooling source are dynamic. Such Kalina Cycles can include cycles that utilize waste energy from a process plant, such as, for example, a steel mill or foundry as a heat source. The process plant may have batch type operations which result is heat source temperatures that cycle hourly, or even more frequently.

On the cooling source side, many geothermal applications are located in arid regions and utilize “ambient air” in air cooled condensers. The day-to-night air temperature swing in these areas can be as much as 40°F. Therefore, in a 24-hour period the ambient air temperature can change from a low of, for example, 50°F at night, to a high of 90°F during the day, and back down to 50°F at night. This difference between the low and high cooling temperature swing can be even much greater during “cold front” weather events or heat waves.

Referring now to the Figures, Figure 1 illustrates a schematic of a Kalina Cycle 100 including a control system 130. The control system 130 can adjust the concentration of the basic working fluid of the Kalina Cycle 100 based on a change in temperature of one or more of a heat source 122 and a cooling source 124. In particular, the control system 130 can adjust the concentration of the basic working fluid to increase, or optimize, the efficiency of the Kalina Cycle 100.

As illustrated by Figure 1, the Kalina Cycle 100 can include a first heat exchanger or condenser 104, a feed pump 106, a second heat exchanger 108, a third heat exchanger or evaporator 110, and a turbine 112. Additionally, the Kalina Cycle 100 can include a separator 114, a drain tank 116, a drain pump 118, and a tank 120. As explained in greater detail below, the Kalina Cycle 100 can work with an external heating source 122 and an external cooling source 124.

Starting at the outlet of the tank 120, the working fluid (an ammonia-water mixture) has a certain set of parameters at point 11, referred to herein after as the basic mixture or basic working fluid mixture. The working fluid is then pumped to a higher pressure by pump 106 to create a pressurized working fluid at point 12. The pressurized working fluid then passes through the second heat exchanger 108, where it is preheated by the stream exiting the turbine 112 to create a preheated working

fluid at point 14. The preheated working fluid then passes through heat exchanger 110, where it is heated by the external heat source 122 to create an at least partially evaporated working stream at point 16. The at least partially evaporated working stream then passes through the turbine 112, and drives the turbine 112 to generate
5 mechanical energy that is converted into electrical energy by a generator 126. Within the turbine 112, the working stream expands, and exits the turbine 112 as a low-pressure working stream or an at least partially spent stream at point 18.

The low-pressure working stream then passes through the secondary side of the second heat exchanger 108 to preheat the pressurized working fluid, as mentioned
10 above. By preheating the pressurized working stream, the low-pressure working stream is cooled to create a partially condensed working stream or cooled spent stream at point 20. The partially condensed working stream then enters separator 114. The separator 114 divides the partially condensed working stream into a lean (low in ammonia content relative to the basic mixture) stream at point 22, and a rich (high in
15 ammonia content relative to the basic mixture) vapor stream at point 24. The lean stream passes into drain tank 116, and is then pumped by drain pump 118 to a higher pressure to create a pressurized lean stream at point 26. The pressurized lean stream is then sprayed or mixed with the rich vapor stream as they both enter the condenser 104 to create a combined stream at point 28. Spraying the lean stream into the rich
20 vapor stream can aid in condensing the rich vapor stream. The combined stream 28 is cooled within the condenser 104 by the external cooling source 124 to create the basic mixture at point 10. The basic mixture then enters the tank 120. The process is then repeated in a closed loop arrangement.

As mentioned above, the control system 130 can monitor the parameters of the
25 working fluid at the various points in the Kalina Cycle 100. Additionally, the control system 130 can also monitor one or more of the heat source 122 temperature and the cooling source 124 temperature. Based on the measured parameters of the working fluid and the temperatures of the heating and cooling sources, the control system can optimize or otherwise modify the concentration of the working fluid to increase the
30 efficiency of the Kalina Cycle 100. In other words, the control system 130 can increase or decrease the amount of ammonia in the basic working fluid mixture to influence the efficiency of the Kalina Cycle 100.

In order to aid in this process, the control system 130 can include a first sensor 128 that measures a parameter of the cooling source 124. A transmission mechanism A can transmit data recorded or measured by the sensor 128 to a control system processor or computer of the control system 130. The transmission mechanism A can send data to the system processor of the control system 130 via a universal serial bus (USB) connection, serial connection, parallel connection, wireless connection, Bluetooth connection, and/or any other communication connection.

In one embodiment, the sensor 128 can be a temperature sensor adapted to measure the temperature of the cooling source 124 and transmit the cooling source 124 temperature to the control system processor or computer of the control system 130. In another embodiment, sensor 128 can be adapted to measure other characteristics or parameters of the cooling source, such as fluid flow properties like flow rate for example. According to some implementations of the present invention, the control system processor of the control system 130 is located on site with the Kalina Cycle 100. According to alternative implementations of the present invention, the control system processor of the control system 130 is located remotely from the site of the Kalina Cycle 100.

Additionally, the control system 130 can include a sensor 132 that measures the density (or ammonia-water concentration) of the basic working fluid. A transmission mechanism B can transmit data recorded or measured by the sensor 132 to a control system processor or computer of the control system 130. The transmission mechanism B can send data to the system processor of the control system 130 via a universal serial bus (USB) connection, serial connection, parallel connection, wireless connection, Bluetooth connection, and/or any other communication connection.

The control system 130 can also include a drain tank level transmitter 134 that measures the level of the lean stream within the drain tank 116. A transmission mechanism can transmit data recorded or measured by the sensor 132 to a control system processor or computer of the control system 130. The transmission mechanism can send data to the system processor of the control system 130 via a universal serial bus (USB) connection, serial connection, parallel connection, wireless connection, Bluetooth connection, and/or any other communication connection.

Furthermore, the control system 130 can include a drain tank level control valve 136, which allows the control system 130 to control the amount or level of lean stream within the drain tank 116.

In operation the control system 130 can calculate, or can download, the relationship between the optimal basic mixture concentration (percent of ammonia in the basic mixture) and the cooling source temperature. A graph of this relationship for the Kalina Cycle 100 using an external heat source 122 having a temperature of 310° F is illustrated in Figure 2. The math function for the curve depicted in Figure 2 is:

$$y = 0.00581x^2 + 0.003506x + 83.829755$$

where x equals the cooling source 124 temperature and y equals the ammonia concentration of the basic mixture. One will appreciate in light of the disclosure herein that the relationship depicted in Figure 2 is an exemplary relationship for a particular Kalina Cycle, and that the control system 130 can use a similar relationship for the particular Kalina Cycle with which it is implemented.

Thus, in operation, the control system can measure the temperature of the cooling source 124 using the sensor 128. Based on the measured temperature, which according to one or more implementations of the present invention is an average temperature over a given period of time (e.g., 15 to 30 minutes), the processor of the control system 130 can calculate the optimal ammonia to water concentration of the basic mixture that will produce the maximum efficiency for the Kalina Cycle 100. The control system then measures the actual concentration of the basic mixture using sensor 132. Thereafter, the control system 130 can compare the optimal ammonia to water concentration with the actual ammonia to water concentration.

If the actual ammonia to water concentration is lower than the optimal ammonia to water concentration (i.e., there is less actual ammonia in the basic mixture than in the optimal mixture), the control system 130 can increase the ammonia concentration in the basic mixture. In particular, the control system 130 can determine the actual level of the lean stream in the drain tank 116 using the drain tank level transmitter 134. The control system 130 can then automatically set the target level of the drain tank to a “higher” set-point, and automatically adjust the drain tank

level control valve 136 to maintain the new set-point level. In this case, the control system 130 will restrict the flow of the pressurized lean stream through the drain tank level control valve 136 until the level of the lean stream in the drain tank 116 reaches the new set-point level.

5 By increasing the amount of the lean stream stored in the drain tank 116, the control system 130 can reduce the water concentration in the working fluid cycling through the system 100 and thereby increase the ammonia concentration of the basic mixture. According to one or more implementations of the present invention, as more of the lean stream is stored within the drain tank 116, more of the basic mixture stored
10 within the tank 120 is removed and allowed to circulate through the Kalina Cycle 100 to maintain a consistent amount of working fluid.

For example, Figure 1 illustrates the Kalina Cycle 100 in which the control system has adjusted or optimized the concentration of the basic mixture to 86.9% ammonia and 13.1% water in light of a cooling source temperature of 70° F. In
15 contrast, Figure 3 illustrates the Kalina Cycle 100 in which the control system has adjusted the level of lean stream in the drain tank 116 in response to an increase in temperature of the cooling source 124 to 100° F. In particular, the control system has adjusted the concentration of the basic mixture to 90.0% ammonia and 10.0% water. As shown in a comparison of Figures 1 and 3, the Kalina Cycle 100 in Figure 3
20 includes a greater amount of lean stream stored in the drain tank 116 compared to the Kalina Cycle 100 of Figure 1. Along these lines, the Kalina Cycle 100 of Figure 3 also has a smaller amount of basic mixture stored in tank 120, than the Kalina Cycle 100 of Figure 1.

One will appreciate that while the control system 130 adjusts the concentration
25 of the basic mixture, the equilibrium concentration (the ammonia-water mixture that would result if all the ammonia and water fluids within the various parts of the Kalina Cycle 100 were mixed together in a single vessel) can remain constant. This is because the Kalina Cycle 100 is a closed system. Thus, in order to allow the control system 130 to alter the concentration of the basic mixture, the Kalina Cycle 100 of the
30 present invention may include an increased amount of working fluid when compared to a conventional Kalina Cycle. Along similar lines, both the drain tank 116 and the

tank 120 can include substantially increased storing capacity to allow the Kalina Cycle 100 to store the additional working fluid.

One will appreciate in light of the disclosure herein, that the concentration of the lean stream and rich stream in the other parts of the Kalina Cycle 100 can automatically adjust based upon the concentration of the basic mixture. For example, the concentration of both the lean stream and the rich vapor stream can automatically adjust based on the concentration of the basic mixture as shown in Figures 1 and 3. For example, in some implementations of the present invention, the lean stream in the drain tank 116 of Figure 1 can have a concentration of 51.0% ammonia and 49.0% water. This concentration can automatically adjust as the control system 130 changes the concentration of the basic working fluid. For instance, the lean stream in the drain tank 116 of Figure 3 can automatically adjust to a concentration of 56.5% ammonia and 43.33% water.

Along similar lines, in one or more implementations, the rich stream at point 24 of Figure 1 can have a concentration of 99.6% ammonia and 0.4% water. This concentration can automatically adjust as the control system 130 changes the concentration of the basic working fluid. For instance, the rich stream at point 24 of Figure 3 can automatically adjust to a concentration of 99.7% ammonia and 0.3% water.

Similar to the process for increasing the ammonia concentration in the basic mixture due to an increase in cooling source 124 temperature, the control system 130 can also, or alternatively, reduce the ammonia concentration due to a decrease in cooling source 124 temperature. In particular, the control system 130 can measure the temperature of the cooling source 124 using the sensor 128. Based on the measured temperature, the processor of the control system 130 can calculate the optimal ammonia to water concentration of the basic mixture that produces the maximum efficiency for the Kalina Cycle 100. The control system 130 then can measure the actual concentration of the basic mixture using sensor 132. Thereafter, the control system 130 can compare the optimal ammonia to water concentration with the actual ammonia to water concentration.

If the actual ammonia concentration is greater than the optimal ammonia to water concentration (i.e., there is more ammonia in the basic mixture than in the

optimal mixture), the control system 130 can decrease the ammonia concentration in the basic mixture. In particular, the control system 130 can determine the actual level of the lean stream in the drain tank 116 using the drain tank level transmitter 134. The control system can then automatically set the target level of the drain tank to a
5 “lower” set-point, and automatically adjust the drain tank level control valve 136 to maintain the new set-point level. In this case, the control system 130 can increase the flow of the pressurized lean stream through the drain tank level control valve 136 until the level of the lean stream in the drain tank 116 reaches the new set-point level.

By decreasing the amount of the lean stream stored in the drain tank 116, the
10 control system 130 can increase the water concentration in the working fluid cycling through the system 100, and thereby, decrease the ammonia concentration of the basic mixture. According to one or more implementations of the present invention, as less of the lean stream is stored within the drain tank 116, more of the basic mixture is stored within the tank 120 to maintain a consistent amount of working fluid
15 circulating through the Kalina Cycle 100.

For example, Figure 4 illustrates the Kalina Cycle 100 in which the control system 130 has adjusted the level of lean stream in the drain tank 116 in response to a decrease in temperature of the cooling source 124 to 40° F. In particular, the control system 130 has adjusted the concentration of the basic mixture to 84.9% ammonia and
20 15.1% water. As shown in a comparison of Figures 1 and 4, the Kalina Cycle 100 in Figure 4 includes a lesser amount of lean stream stored in the drain tank 116 compared to the Kalina Cycle 100 of Figure 1. Along these lines, the Kalina Cycle 100 of Figure 4 also has a greater amount of basic mixture stored in tank 120, than the Kalina Cycle 100 of Figure 1.

As mentioned previously mentioned, upon adjustment of the concentration of
25 the basic mixture, the concentration of the lean stream and rich stream in the other parts of the Kalina Cycle 100 can automatically adjust based upon the concentration of the basic mixture. For example, the concentration of both the lean stream and the rich vapor stream can automatically adjust based on the concentration of the basic
30 mixture as shown in Figures 1 and 4. For example, in some implementations of the present invention, the lean stream in the drain tank 116 of Figure 1 can have a concentration of 51.0% ammonia and 49.0% water. This concentration can

automatically adjust as the control system 130 changes the concentration of the basic working fluid. For instance, the lean stream in the drain tank 116 of Figure 4 can automatically adjust to a concentration of 65.1% ammonia and 34.9% water.

Along similar lines, in one or more implementations, the rich stream at point
5 24 of Figure 1 can have a concentration of 99.6% ammonia and 0.4% water. This concentration can automatically adjust as the control system 130 changes the concentration of the basic working fluid. For instance, the rich stream at point 24 of Figure 4 can automatically adjust to a concentration of 99.7% ammonia and 0.3% water.

10 While the control system 130 described herein above measures the temperature of the cooling source 124 and adjusts the concentration of the basic mixture in response, the present invention is not so limited. For example, instead of, or in addition to, measuring the temperature of the cooling source 124, the control system 130 can measure the temperature of the condensed working fluid exiting the
15 condenser 124, or other related parameters. Furthermore, the control system 130 can include a tank level transmitter 139 for monitoring the amount of basic mixture stored in tank 120.

Additionally, instead of, or in addition to, adjusting the concentration of the basic mixture in response a change in the temperature of the cooling source 124, the
20 control system 130 can adjust the concentration of the basic mixture in response to a change in the temperature of the heat source 122. In such implementations of the present invention, the control system 130 can include a sensor 138, such as a temperature sensor, that measures a parameter of the heating source 122, such as temperature, for example. A transmission mechanism D can send data from the
25 sensor 138 to the system processor of the control system 130 via a universal serial bus (USB) connection, serial connection, parallel connection, wireless connection, Bluetooth connection, and/or any other communication connection. In alternative embodiments, sensor 138 can be adapted to measure flow rates and/or other characteristics or parameters of the heating source 122 which may influence the
30 degree of heat transfer from the heat source 122 to the working stream.

Similar to as explained above in relation to a change in the cooling source 124 temperature, based on the measured heating source 122 temperature, the processor of

the control system 130 can calculate the optimal ammonia to water concentration of the basic mixture that produces the maximum efficiency for the Kalina Cycle 100. The control system 130 then can measure the actual concentration of the basic mixture using sensor 132. Thereafter, the control system 130 can compare the
5 optimal ammonia to water concentration with the actual ammonia to water concentration.

If the actual ammonia concentration is greater than the optimal ammonia to water concentration (i.e., there is more ammonia in the basic mixture than in the optimal mixture), the control system 130 can decrease the ammonia concentration in
10 the basic mixture. In particular, the control system 130 can determine the actual level of the lean stream in the drain tank 116 using the drain tank level transmitter 134. The control system can then automatically set the target level of the drain tank to a “lower” set-point, and automatically adjust the drain tank level control valve 136 to maintain the new set-point level. In this case, the control system 130 can increase the
15 flow of the pressurized lean stream through the drain tank level control valve 136 until the level of the lean stream in the drain tank 116 reaches the new set-point level.

Similarly, if the actual ammonia to water concentration is lower than the optimal ammonia to water concentration (i.e., there is less actual ammonia in the basic mixture than in the optimal mixture), the control system 130 can increase the
20 ammonia concentration in the basic mixture. In particular, the control system 130 can determine the actual level of the lean stream in the drain tank 116 using the drain tank level transmitter 134. The control system 130 can then automatically set the target level of the drain tank to a “higher” set-point, and automatically adjust the drain tank level control valve 136 to maintain the new set-point level. In this case, the control
25 system 130 will restrict the flow of the pressurized lean stream through the drain tank level control valve 136 until the level of the lean stream in the drain tank 116 reaches the new set-point level.

Additionally, the control system 130 can be programmed to “anticipate” normal cyclic changes in the cooling or heat source temperatures (or predicted
30 temperature changes) in order to change the concentration in advance of real (or actual) cooling or heat source temperature changes. (For example for air cooled condenser applications, air temperature cycles during a given day can be very

predicable, and thus a bias in the controls can be implemented for the anticipated “rising” temperature in the morning to early afternoon, and the “decreasing” temperature in the evening and night.)

Also, depending upon the type of Kalina Cycle and the various components
5 included therein, the control system 130 can use other or additional components to adjust the concentration of the basic mixture to increase or optimize efficiency. For example, Figure 5 illustrates a schematic diagram of a Kalina Cycle 200. The Kalina Cycle 200 is similar to the Kalina Cycle 100 illustrated in Figures 1, 3, and 4; however, it includes a fourth heat exchanger 502 and a separator 504.

10 Starting at the outlet of the condenser 104, the working fluid (an ammonia-water mixture) has a certain set of parameters at point 10, referred to herein after as the basic mixture. The working fluid is then pumped to a higher pressure by pump 106 to create a pressurized working fluid at point 12. The pressurized working fluid then passes through the second heat exchanger 108, where it is preheated to create a
15 preheated working fluid at point 14.

The preheated working fluid then passes through the fourth heat exchanger 502 where it is further heated and optionally partially evaporated to create a further heated working fluid at point 30. The further heated working fluid is then passed through the third heat exchanger 110, where it is heated by the external heat source
20 122 to create an at least partially evaporated working stream at point 16. The at least partially evaporated working stream then passes through into a separator 504. The separator 504 separates the at least partially evaporated working stream in to a rich vapor component at point 32, and a lean saturated liquid component at point 34. The rich vapor component enters and drives the turbine 112 to generate mechanical energy
25 that is converted into electrical energy by a generator 126. Within the turbine 112, the working stream expands to a form a low-pressure working stream or spent stream at point 18.

The lean saturated liquid component is cooled in the fourth heat exchanger 502 (by heating the preheated working fluid) and creates a partially cooled lean
30 component at point 36. The partially cooled lean component then is combined with the low-pressure working stream or spent stream to create a combined spent stream at point 38, which then passes through the second heat exchanger 108 where it is cooled

by heating the pressurized working fluid to create a partially condensed working stream at point 20.

The partially condensed working stream then enters separator 114. The separator 114 divides the partially condensed working stream into a lean (low in ammonia content relative to the basic mixture) stream at point 22, and a rich (high in ammonia content relative to the basic mixture) vapor stream at point 24. The lean stream passes into drain tank 116, and is then pumped by drain pump 118 to a higher pressure to create a pressurized lean stream at point 26. The pressurized lean stream is then sprayed or mixed with the rich vapor stream as they both enter the condenser 104 to create a combined stream at point 28. Spraying the lean stream into the rich vapor stream can aid in condensing the rich vapor stream. The combined stream 28 is cooled within the condenser 104 by the external cooling source 124. The cooled combined stream becomes the basic mixture upon exiting the condenser 104, which then enters the tank 120. The process is then repeated in a closed loop arrangement.

Additionally, as shown in Figure 5, the control system 130 can include a first separator tank level transmitter 506 that measures the level of the lean saturated liquid component within the separator 504. A transmission mechanism F can send data from the separator tank level transmitter 506 to the system processor of the control system 130 via a universal serial bus (USB) connection, serial connection, parallel connection, wireless connection, Bluetooth connection, and/or any other communication connection. Furthermore, the control system 130 can include a separator tank level control valve 508, which allows the control system 130 to control the amount of lean saturated liquid component within the tank of the separator 504 via a control mechanism G. The control mechanism G can comprise a communication mechanism similar to those described above in relation to transmission mechanisms A, C, D, and E, and an actuator adapted to open and close the valve 508.

Thus, in the implementation of the control system 130 illustrated in Figure 5, the control system 130 can adjust the level of lean saturated liquid component within the separator 504 to adjust the concentration of the basic mixture in response to a change in the temperature of the cooling source 124 and/or the heat source 122. One will appreciate in light of the disclosure herein that the control system 130 can adjust the level of the lean saturated liquid component within the tank of the separator 504 in

a manner similar to that described above in relation to the adjusting the level of the lean stream within the drain tank 116. In particular, the control system 130 can set a target level and then adjust the separator tank level control valve 508 accordingly so the level of fluid within the tank of the separator 504 either increases or decreases.

5 Alternatively, the control system 130 can adjust both the level of the lean saturated liquid component within the separator 504 and the level of the lean stream in the drain tank 116 to adjust the concentration of the basic mixture.

One will appreciate in light of the disclosure herein, that the control system 130 can rapidly adjust the concentration of the basic mixture. Indeed, in one or more

10 implementations of the present invention, the control system 130 can adjust the concentration of the basic mixture daily, hourly, or in response to a temperature change of one or more of the heat source 122 and cooling source 124. In one or more implementations of the present invention, the control system 130 can monitor and adjust the basic mixture in response to a temperature change of one or more of the

15 heat source 122 and cooling source 124 in real time.

While the implementations of the control system 130 described above monitor and automatically adjust the concentration of the basic mixture to help ensure the Kalina Cycle 100, 200 is running at an increased or maximum efficiency, one or more additional or alternative implementations of the present invention include control

20 systems that adjust one or more additional parameters of the Kalina Cycle to help ensure an increased or maximum efficiency. For example, Figure 6 depicts a graph illustrating a potential relationship between ammonia concentration of working fluid and efficiency of a Kalina Cycle based upon the pressure of the working fluid at the turbine inlet. One or more implementations of a control system 130 of the present

25 invention can calculate or download a similar relationship based upon the particular parameters of the Kalina Cycle which it controls. Using this information, the control system 130 can monitor the concentration of the basic mixture and automatically adjust the pressure at the turbine inlet accordingly to help ensure that the Kalina Cycle runs at an increased or maximum efficiency.

30 For example, referring again to Figure 1, the control system 130 can monitor the concentration of the basic mixture using the sensor 132. Furthermore, according to one or more implementations of the present invention the sensor 132 can also

measure the temperature and flow rate of the basic mixture. Based upon the measured concentration of the basic mixture, the processor of the control system 130 can calculate the turbine inlet pressure that will maximize the efficiency of the Kalina Cycle 100 using the graph illustrated in Figure 6 or similar data. The control system
5 130 can then measure the actual pressure at the turbine 112 using a turbine inlet pressure sensor 140. A transmission mechanism E can send data from the sensor 140 to the system processor of the control system 130 via a universal serial bus (USB) connection, serial connection, parallel connection, wireless connection, Bluetooth connection, and/or any other communication connection. According to some
10 implementations of the present invention, the control system 130 can measure the flow rate of the working fluid at the turbine 112 inlet and then calculate the pressure.

If the actual turbine inlet pressure is greater (or lower) than the optimal turbine inlet pressure, the control system 130 can adjust the actual turbine inlet pressure. For example, the control system 130 can adjust the output of pump 106, and thus, adjust
15 the turbine inlet pressure. In any event, the control system 130 can monitor and adjust the turbine inlet pressure to help ensure the Kalina Cycle is running at maximum efficiency.

One will appreciate in light of the disclosure herein that the concentration and turbine inlet pressure are just two exemplary parameters that the control system 130
20 of the present invention can monitor and automatically adjust to maximize the efficiency of a Kalina Cycle. Indeed, one or more implementations of the present invention can monitor any number of different cycle parameters upon which the efficiency of a given Kalina Cycle is based and automatically adjust the parameters to help the efficiency of the Kalina Cycle.

For example, the Kalina Cycle has been described herein as a closed cycle;
25 however, because turbine seals are imperfect, small amounts of rich vapor being expanded in the turbine can escape from the Kalina Cycle. Overtime this loss of working fluid can have negative affects on the operating efficiency of the Kalina Cycle by both reducing the amount of working fluid circulating through the Kalina
30 Cycle and by adjusting the concentration of the working fluid. One or more implementations of the present invention can monitor the amount of working fluid circulating in the Kalina Cycle by using the drain tank level transmitter 134 and the

tank level transmitter 139. The control system 130 can then use the drain tank level control valve 136 to allow more working fluid to circulate in the Kalina Cycle, and thereby, account for any losses via the turbine seals. Additionally, the control system 130 can adjust the concentration of the basic mixture as described herein above to
5 compensate for any change due to rich vapor leaking at the turbine seals.

Implementations of the present invention can also include methods of implementing and increasing the efficiency of a thermodynamic cycle. The following describes at least one implementation of a method of increasing the efficiency of a Kalina cycle with reference to the components and diagrams of Figures 1 through 6.
10 Of course, as a preliminary matter, one of ordinary skill in the art will recognize that the methods explained in detail herein can be modified. For example, various acts of the method described can be omitted or expanded, and the order of the various acts of the method described can be altered as desired.

Thus, according to one method of the present invention, the method can
15 include an act of collecting data at one or more sensors indicative of one or more parameters of the Kalina Cycle upon which the efficiency of the Kalina Cycle depends. For example, the method can include measuring the temperature of one or more of a heat source 122 and a cooling source 124 using one or more temperature sensors 128, 138. Additionally, the method can include measuring the density of a
20 basic working fluid mixture of the Kalina Cycle using a density sensor 132. Furthermore, the method can include measuring a turbine inlet pressure of a working fluid of the Kalina Cycle using a pressure sensor 140.

The method can also include an act of transmitting the data to a control system processor using one or more transmission mechanisms. For instance, the method can
25 include transmitting the temperature of one or more of a heat source 122 and a cooling source 124 to a processor of a control system 130 using a transmission mechanism A, D. Additionally, or alternatively, the method can include transmitting the concentration of a working fluid to a processor of a control system 130 using transmission mechanism B. Furthermore, the method can include transmitting a
30 turbine inlet pressure of a working fluid to a processor of a control system 130 using transmission mechanism E.

The method can additionally include an act of calculating one or more actual parameters based upon the data using a control system processor. For example, the method can calculating the actual concentration of the working fluid, the actual amount of working fluid within the Kalina Cycle, or the actual pressure of the working fluid at a turbine inlet.

Furthermore, the method can include an act of determining one or more optimal parameters that will increase the efficiency of the Kalina Cycle. For instance, the method can involve calculating an optimum working fluid concentration based on the actual temperature of the heating and/or cooling source. Additionally, or alternatively, the method can include calculating an optimum working fluid concentration based on the actual pressure of the working fluid at the turbine inlet.

The method can also include an act of automatically adjusting the one or more actual parameters to the one or more optimal parameters. For example, the method can include adjusting the concentration of the basic working fluid mixture by manipulating a drain tank control valve 136 or a separator tank level control valve 508. Additionally, or alternatively, the method can include adjusting the turbine inlet pressure of a working fluid of the Kalina Cycle by adjusting the output of a pump 106.

The present invention may be embodied in other specific forms without departing from its spirit or essential characteristics. The described embodiments are to be considered in all respects only as illustrative and not restrictive. The scope of the invention is, therefore, indicated by the appended claims rather than by the foregoing description. All changes that come within the meaning and range of equivalency of the claims are to be embraced within their scope.

CLAIMS

We claim:

1. A control system for increasing the efficiency of a Kalina Cycle, comprising:
a control system processor;
5 one or more sensors adapted to measure one or more parameters of the Kalina Cycle and transmit measured data to the control system processor;
one or more Kalina Cycle components adapted to be controlled by the control system processor to modify one or more additional parameters of the Kalina Cycle.
- 10 2. The control system as recited in claim 1, wherein the one or more sensors comprises a temperature sensor that measures the temperature of one or more of a heat source and a cooling source.
3. The control system as recited in claim 2, wherein the one or more parameters of the Kalina Cycle comprise one or more of a heat source temperature and a
15 cooling source temperature, and the one or more additional parameters comprise a concentration of a basic working fluid.
4. The control system as recited in claim 3, wherein the one or more Kalina Cycle components comprises a drain tank level control valve.
5. The control system as recited in claim 1, wherein the one or more sensors
20 comprises a drain tank level transmitter.
6. The control system as recited in claim 1, wherein the one or more sensors comprises a turbine inlet pressure sensor.
7. The control system as recited in claim 6, wherein the one or more parameters of the Kalina Cycle comprise a pressure of a working fluid at a turbine inlet, and
25 the one or more additional parameters comprise a concentration of a basic working fluid.
8. The control system as recited in claim 1, wherein the one or more sensors comprise a drain tank level transmitter and a tank level transmitter.
9. The control system as recited in claim 7, wherein the one or more parameters
30 of the Kalina Cycle comprise a total amount of working fluid in the Kalina Cycle, and the one or more additional parameters comprise a concentration of a basic working fluid.

10. A method of increasing the efficiency of a Kalina Cycle, comprising:
- 5 collecting data at one or more sensors indicative of one or more parameters of the Kalina Cycle upon which the efficiency of the Kalina Cycle depends;
- transmitting the data to a control system processor using one or more transmission mechanisms;
- calculating one or more actual parameters based upon the data using
10 a control system processor;
- determining one or more optimal parameters that will increase the efficiency of the Kalina Cycle; and
- automatically adjusting the one or more actual parameters to the one or more optimal parameters.
- 15 11. The method as recited in claim 10, wherein collecting data comprises measuring the temperature of one or more of a heat source and a cooling source, and measuring the density of a basic working fluid mixture of the Kalina Cycle.
12. The method as recited in claim 10, wherein automatically adjusting comprises adjusting the concentration of the basic working fluid mixture by
20 manipulating a drain tank control valve.
13. The method as recited in claim 10, wherein automatically adjusting comprises adjusting the turbine inlet pressure of a working fluid of the Kalina Cycle by adjusting the output of a pump.
14. The method as recited in claim 10, wherein the one or more parameters of
25 the Kalina Cycle comprise one or more of a heat source temperature, a cooling source temperature, a pressure of a working fluid at a turbine inlet, and a concentration of a basic mixture.

15. An apparatus for implementing a thermodynamic cycle comprising:
- an expander adapted to expand a multi-component vapor working stream transforming its energy into a useable form and producing a spent stream;
 - 5 a separator adapted to separate the spent stream into a rich stream and a lean stream;
 - a tank adapted to receive at least a portion of the lean stream from the separator and hold an amount of the lean stream therein;
 - a valve adapted to influence the volume flow rate of the lean stream
 - 10 exiting the tank;
 - a mixer adapted to mix the lean stream exiting the tank with the rich stream producing a combined stream;
 - a condenser adapted to condense the combined stream producing a multi-component working stream;
 - 15 a second heat exchanger adapted to heat the multi-component working stream producing the vapor working stream;
 - a sensor adapted to measure a concentration ratio of multi-component working stream; and
 - a control system adapted to automatically manipulate the valve to
 - 20 change the concentration ratio of the multi-component working stream in response to a change in a parameter of the thermodynamic cycle.
16. The apparatus as recited in claim 15, further comprising one or more of a heat source temperature sensor and a cooling source temperature sensor.
17. The apparatus as recited in claim 15, further comprising a turbine inlet
- 25 pressure sensor.
18. The apparatus as recited in claim 15, further comprising a second tank adapted to receive the multi-component working stream from the condenser and hold an amount of the multi-component working stream therein.
19. The apparatus as recited in claim 15, further comprising a second separator
- 30 adapted to split the heated multi-component working stream into the vapor working stream and a lean saturated liquid stream.
20. The apparatus as recited in claim 19, further comprising a tank level control valve adapted to control the amount of the lean saturated liquid stream within the second separator.

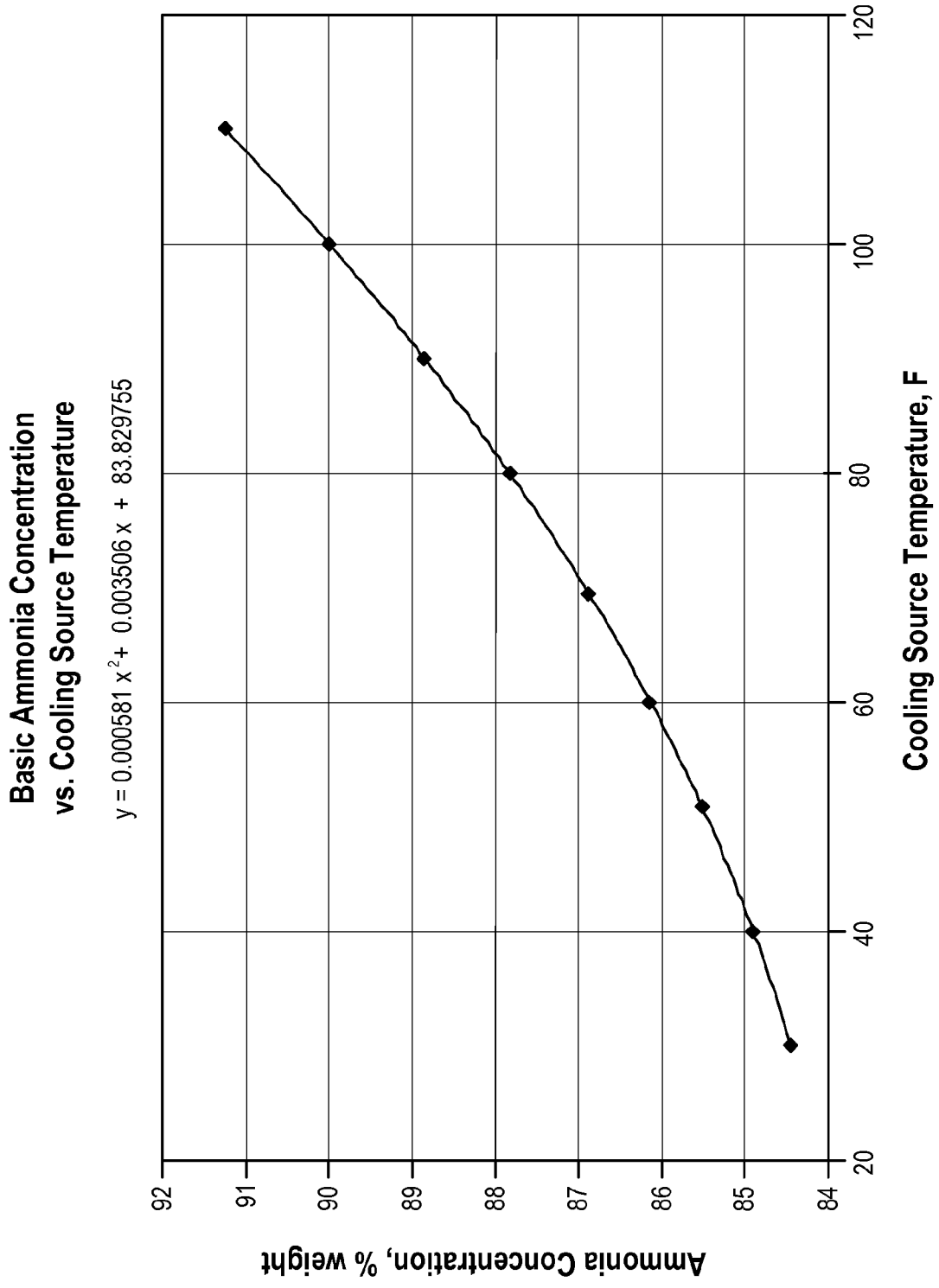


Fig. 2

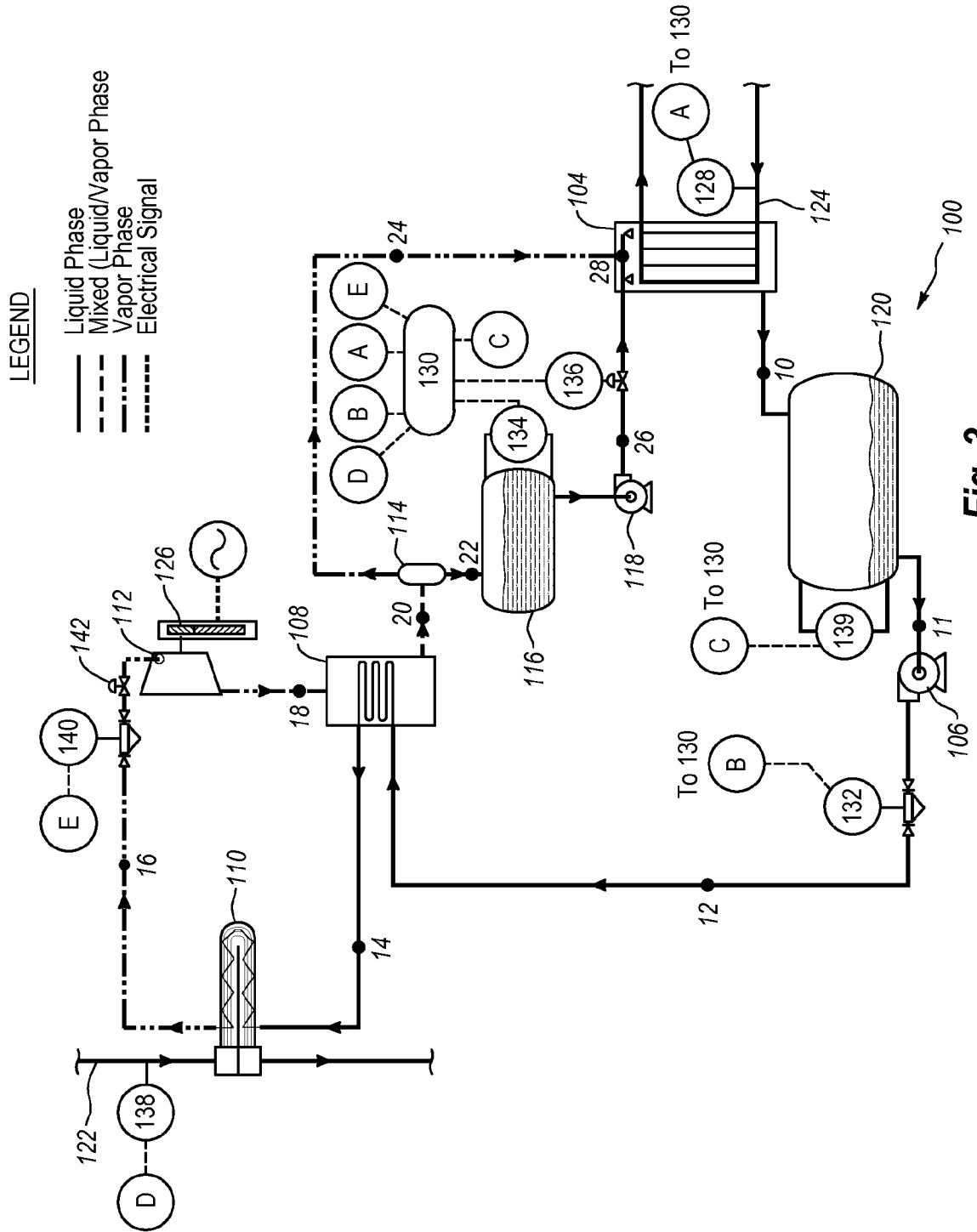


Fig. 3

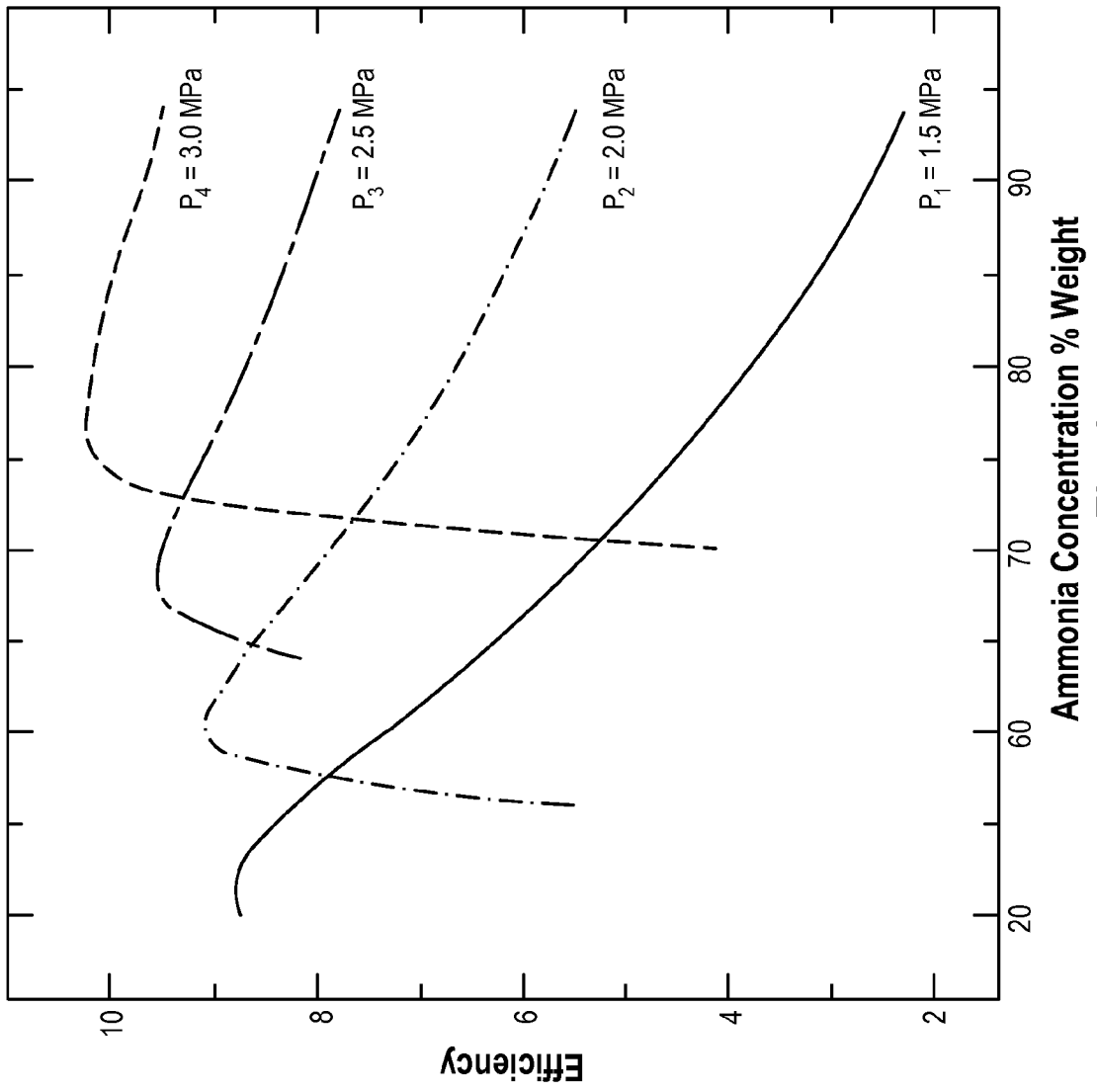


Fig. 6