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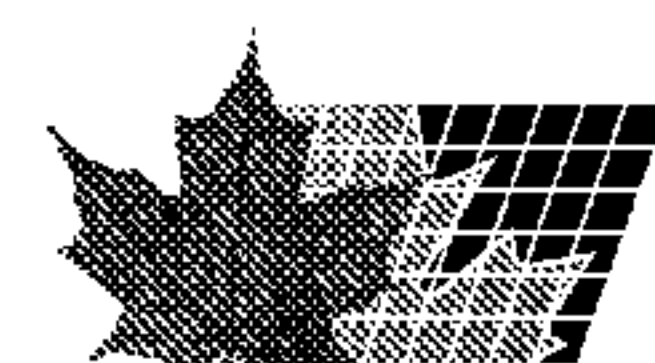
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(54) **Titre :** ORGANOSILOXANES SOUS FORME DE CRISTAUX LIQUIDES, RENFERMANT DES DERIVES CHIRAUX
DE DIANHYDROHEXITOL
(54) **Title:** LIQUID-CRYSTALLINE ORGANOSILOXANES CONTAINING CHIRAL DIANHYDROHEXITOL DERIVATIVES

(57) **Abrégé/Abstract:**

The liquid-crystalline organosiloxanes which contain dianhydrohexitol derivatives as chiral groups can be used in optical elements, for decorative purposes and as polarizing colored filters, in particular notch filters.



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LIQUID-CRYSTALLINE ORGANOSILOXANES CONTAINING CHIRAL
DIANHYDROHEXITOL DERIVATIVES

Abstract of Disclosure

The liquid-crystalline organosiloxanes which contain dianhydrohexitol derivatives as chiral groups can be used in optical elements, for decorative purposes and as polarizing colored filters, in particular notch filters.

5 **LIQUID-CRYSTALLINE ORGANOSILOXANES CONTAINING CHIRAL
DIANHYDROEXITOL DERIVATIVES**Field of Invention

The present invention relates to liquid-crystal-
line organosiloxanes which contain dianhydroexitol
10 derivatives as chiral groups, a process for their
preparation and use, to dianhydroexitol derivatives,
organosilanes which can be condensed to form liquid-
crystalline organosiloxanes containing dianhydroexitol
derivatives, and to mixtures of organosiloxanes con-
15 taining dianhydroexitol derivatives with other liquid-
crystalline materials, and applications using these
mixtures.

Background of Invention

Liquid-crystal materials having a helical struc-
20 ture have smectic, nematic or cholesteric phases. Liq-
uid-crystal mixtures frequently contain one or more
optically active components for induction of a chiral
structure. For example, cholesteric liquid crystals can
comprise a nematic base material and one or more opti-
25 cally active dopes, which produce either a right-handed
or a left-handed twist in the nematic material. Choles-
teric liquid crystals reflect light in a wavelength
range for which the wavelength is approximately equal
to the helix pitch ($\lambda = n \cdot p$). The reflected light is
30 fully circular-polarized. The direction of rotation of
the reflected light depends on the direction of rota-
tion of the cholesteric helix structure. The light
which is circular-polarized in the opposite direction
is transmitted at the same intensity. A large number
35 of optically active dopes which are suitable for cer-
tain purposes are known.

For optical applications of liquid-crystalline materials, for example in notch filters, it is necessary to have cholesteric phases with a right-handed helix and those with a left-handed helix in order to be able to reflect both left-handed and right-handed circular-polarized light. For left-handed helical filters, cholesterol compounds which, in addition to the chirality, also provide a mesogenic property to produce a stable mesophase are used. Suitable compounds are the cholesterol derivatives disclosed by H. Finkelmann, H. Ringsdorf et al., in Macromol. Chem. 179, 829-832 (1978) or the tartarimide derivatives disclosed in US 4,996,330 and EP-A-626 386. For the production of right-handed helical filters, use has been made of non-steroidal systems. These systems usually do not have adequate mesophase stability or have low long-term stability. A suitable right-handed helical steroid system is described in DE-A-42 34 845. However, the cholest-8(14)-en-3 β -ol (Doristerol) described therein, and derivatives thereof, have the disadvantage of a complex synthesis and a high production price.

Low-molecular-weight systems are suitable for limited applications, such as optical elements, applications in the decorative sector or in optical filters. Frequently, their phase stability is too low, their viscosity is too low or, their heat stability is not guaranteed.

Polymers or crosslinked cholesteric liquid crystals enable wider applications. They can be used for the production of LC pigments having novel effects or reflective polarizing filters and much more.

DE-A-43 42 280 and DE-A-44 08 171 describe cross-linkable, monomeric hexitol derivatives and mixtures of monomeric hexitol derivatives with other liquid-crystalline compounds. The monomeric hexitol derivatives can be used as monomeric dopes for the production of

cholesteric networks. The hexitol-containing systems described are only accessible by means of complex syntheses. The monomeric hexitol derivatives described in DE-A-43 42 280 can be polymerized via vinyl or epoxide radicals. The mixtures of monomeric hexitol derivatives described in DE-A-44 08 171 can be crosslinked by means of free-radical or ionic polymerization processes.

Liquid crystals which comprise an organosiloxane skeleton carrying mesogenic side groups are distinguished over non-siloxane-containing LC systems in that the molecular weight can be varied as desired through the choice of the organosiloxane backbone. This allows the liquid-crystalline properties, such as the phase behavior, glass transition temperature and clearing point, or, the viscosity to be matched to requirements over broad ranges.

US 5,211,877, DE-A-42 34 845 and EP-A 626 386, describe cyclic siloxanes containing mesogenic side groups in which some of the side groups have been esterified with methacrylic acid. These siloxanes can also be crosslinked. The dopes incorporated into these polymers are, hydrosilylated ω -olefin derivatives of cholesterol, doristerol or tartarimides. However, these have only a relatively low helical twisting power (HTP) and must be added in relatively large amounts (> approx. 10-20%) in order to produce color effects in the visible region. The large amount of dope means that the crosslinker group density cannot be chosen to be very high. In addition, the chiral dopes are expensive or only accessible by means of multistep syntheses.

Summary of Invention

The object of the present invention was to provide right-handed and left-handed helical liquid-crystalline organosiloxanes which contain more suitable chiral com-

pounds having a relatively high HTP, have a stable or crosslinking-fixable cholesteric phase in the temperature range from room temperature to about 100°C, enable selective reflection of right- or left-handed polarized light and have a reflection wavelength which is temperature-independent.

The above mentioned objects are achieved by the present invention by means of liquid-crystalline organosiloxanes containing dianhydrohexitol derivatives as chiral groups.

The liquid-crystalline organosiloxanes have a higher HTP per dianhydrohexitol group and a better optical twisting power than the steroid- and tartarimide-containing liquid-crystalline organosiloxanes described, so that considerably smaller amounts of chiral dianhydrohexitol derivatives as chiral component need to be used in order to achieve the same optical effect, for example, to achieve the same reflection wavelength.

In addition, the liquid-crystalline organosiloxanes have a greater HTP and a better optical twisting power per dianhydrohexitol group than the low-molecular-weight dianhydrohexitol derivatives, so that smaller amounts of dianhydrohexitol groups are used in order to achieve the same optical effect. The cyclic organosiloxanes containing tartarimide radicals which are described in EP-A-626 386 do not have a greater HTP than the corresponding low-molecular-weight tartarimide derivatives.

Dianhydrohexitols are, as dianhydro derivatives of sugar alcohols, provided with two hydroxyl groups and are thus bifunctional. They can easily be derivatized in virtually any manner using the methods of organic chemistry.

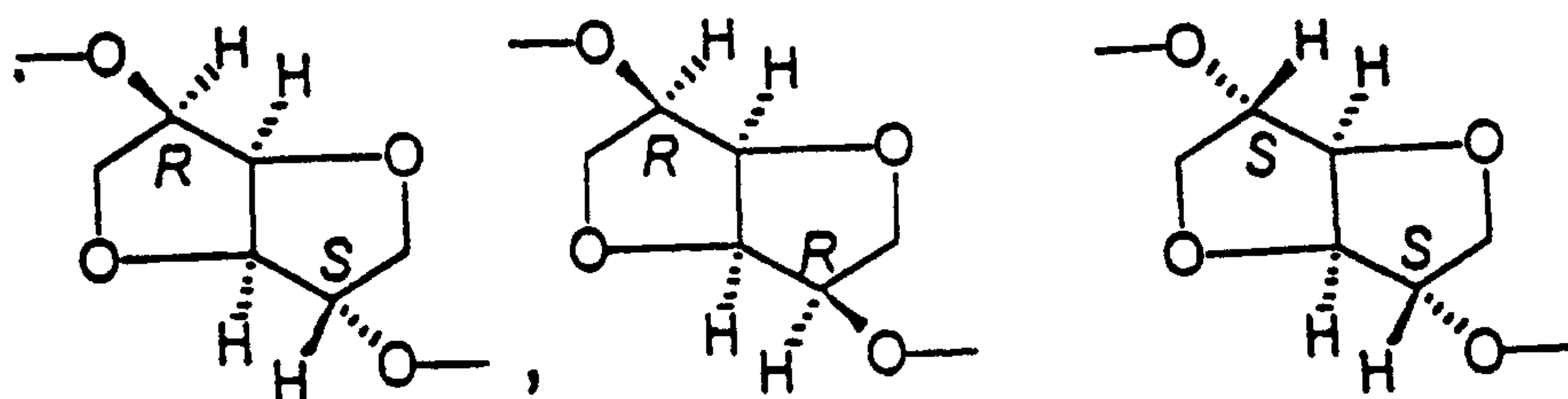
Depending on the other compounds hydrosilylated onto the organosiloxane, a stable cholesteric phase can

be obtained after alignment at room temperature, after alignment above the glass transition temperature and quenching to get the glass state or by fixing the alignment by polymerization at room temperature or
5 elevated temperature. The liquid-crystalline organosiloxanes containing dianhydrohexitol derivatives allow both a right-handed and a left-handed helix to be induced. Both the left-handed and the right-handed helical liquid-crystalline organosiloxanes exhibit
10 selective reflection of left- or right-handed polarized light respectively.

In addition to the chiral dianhydrohexitol derivatives, the liquid-crystalline organosiloxanes also contain, as chiral component, other mesogenic radicals
15 which enable free-radical or ionic crosslinking.

By varying the content of chiral dianhydrohexitol-containing radicals and the ratio between dianhydrohexitol-containing radicals and other mesogenic radicals in the liquid-crystalline organosiloxanes, the reflection wavelength of selective reflection can be ad-
20 justed. Owing to the large HTP values, a proportion of only 2-10 mole%, based on all the mesogenic radicals present in the organosiloxanes, of dianhydrohexitol-containing radicals is needed to obtain reflection in
25 the visible region, whereas between 40 and 50 mole% of cholesteryl radicals are needed in the case of the corresponding cholesterol-containing organosiloxanes and between 10 and 20 mole% of tartarimide radicals are needed for the corresponding tartarimide-containing
30 organosiloxanes.

The dianhydrohexitol derivatives contain one of the existing dianhydrohexitol groups, namely dianhydro-sorbitol, dianhydromannitol or dianhydroiditol, having the formula



or

where the designations R and S define the absolute configuration at the particular carbon atom in accordance with the R/S nomenclature of Cahn, Ingold and Prelog.

- 5 The liquid-crystalline organosiloxanes contain, per molecule, at least one Si-C-bound dianhydrohexitol derivative of the formula



as chiral component, where

- 10 hexitol represents one of the above dianhydrohexitol groups,

M^1 is a radical of the formula



and

- 15 M^2 is a radical of the formula (2) or a radical of the formula



where, in above formulae (2) and (3),

- 20 R^1 and R^3 are each a radical of the formula C_nH_m , in which one or more nonadjacent methylene units may be replaced by oxygen atoms or dimethylsilyl radicals,

- 25 R^2 is a polymerizable ethylenically unsaturated or alkoxysiloxy group or cholesteryl radical, doris-terol radical, halogen atom, hydrogen atom, hydroxyl group, nitrile group or trialkylsiloxy group whose alkyl radicals each have 1 to 8 carbon atoms,

- 30 A^1 , A^2 , A^3 and A^4 are identical or different divalent radicals, namely 1,4-phenylene, 1,4-cyclohexylene, substituted arylenes having 6 to 10 carbon atoms,

substituted cycloalkylenes having 3 to 10 carbon atoms or heteroarylenes having 5 to 10 carbon atoms,

X^1 and X^2 are identical or different divalent radicals from the group consisting of $-\text{OCO}-$, $-\text{NHCO}-$, $-\text{CO}-$ or a radical R^1 ,

Z^1 and Z^2 are identical or different divalent radicals from the group consisting of $-(\text{CH}_2)_q-$, $-\text{COO}-$, $-\text{CH}=\text{CH}-$, $-\text{N}=\text{N}-$, $-\text{N}=\text{N}(\text{O})-$, $-\text{OCO}-$, $-\text{CH}_2\text{CO}-$, $-\text{COCH}_2-$, $-\text{CH}_2-\text{O}-$, $-\text{O}-\text{CH}_2-$, $-\text{CH}_2-\text{NH}-$, $-\text{NH}-\text{CH}_2-$, $-\text{CONH}-$, $-\text{NHCO}-$, $-\text{N}=\text{CH}-$ or $-\text{CH}=\text{N}-$,

a, b, c and d are each identical or different integers having a value of 0, 1, 2 or 3,

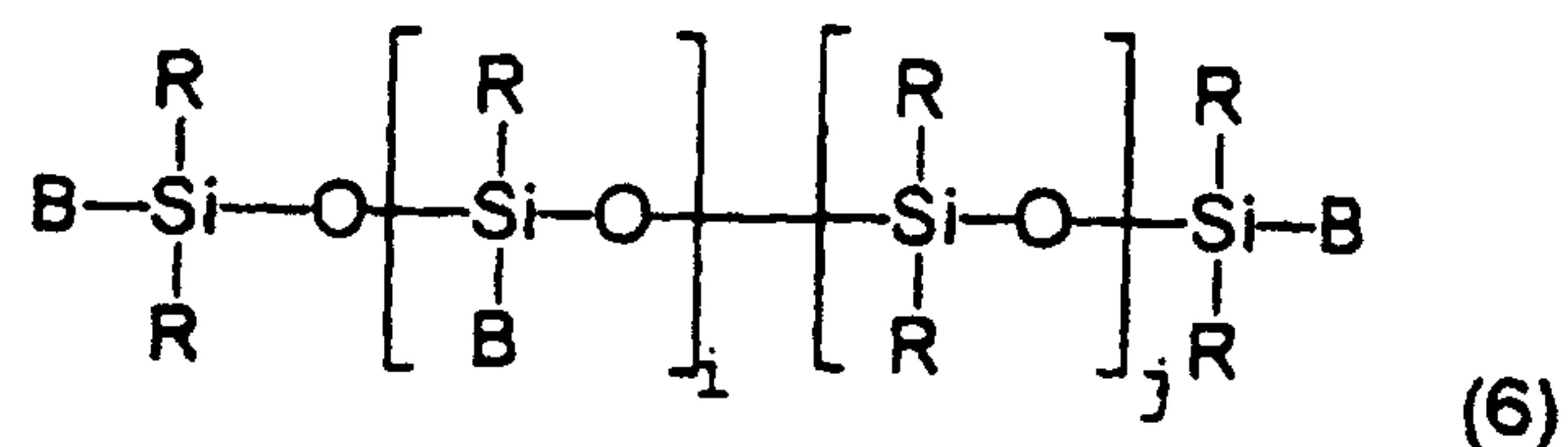
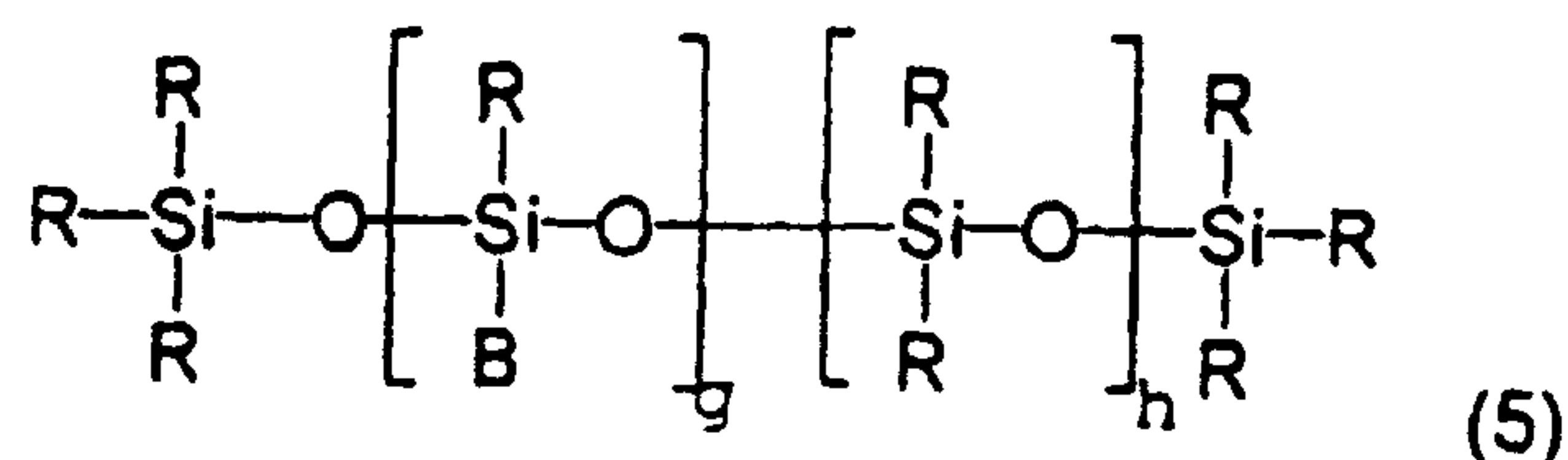
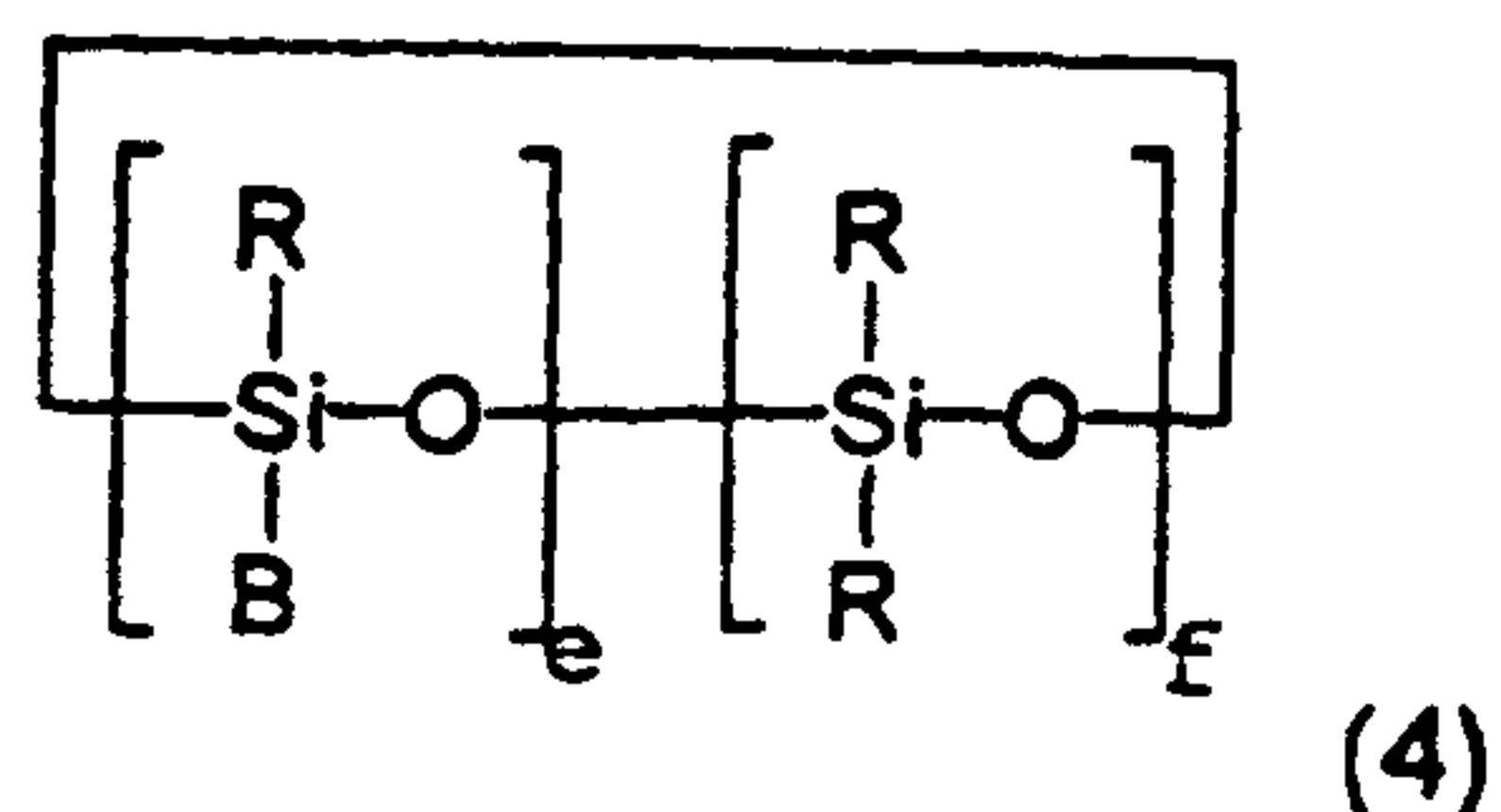
n is an integer having a value of from 0 to 20,

m has the value $2n$ or $(2n-2)$, if n is at least 2,

q is an integer having a value of 1, 2 or 3, and

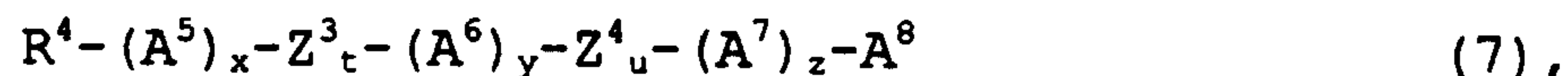
r and s are each an integer having a value of 0 or 1.

The liquid-crystalline organosiloxanes are built up in accordance with the formulae



where

B[•] is a radical of formula (1) or a radical of the formula



5 where, in the above formulae (4) to (7),

R are identical or different, optionally substituted C₁- to C₁₈-hydrocarbon radicals,

e and g are each an integer having a value from 1 to 100,

10 f, h, i and j are each an integer having a value from 0 to 100,

R⁴ is as defined for R¹,

A⁵, A⁶ and A⁷ are as defined for A¹,

Z³ and Z⁴ are as defined for Z¹,

15 A⁸ is a saturated or olefinically unsaturated, optionally substituted alkyl, alkoxy or cycloalkyl radical, having 1-16 carbon atoms, cholestane radical, cholesteryl radical, doristerol radical, halogen atom, hydrogen atom, hydroxyl group, nitrile group, (meth)acryloxy group, (meth)acryloxyethyleneoxy group, (meth)acryloxydi(ethyleneoxy) group, (meth)acryloxytri(ethyleneoxy) group, R- or S-tetrahydrofurancarboxylate group or trialkyl- or trialkoxysiloxy group whose alkyl or alkoxy radical respectively have 1 to 8 carbon atoms,

x, y and z are each identical or different integers having a value of 0, 1, 2 or 3, and

t and u are as defined for r,

30 with the proviso that the sum e + f is at least 2.

Examples of R¹, R³ and R⁴ are linear or branched, saturated divalent alkyl radicals, which can be interrupted or replaced by units [O(CH₂)_v]_w, where v and w are each identical or different integers having a value of 1, 2, 3 or 4. For example, the unit [O(CH₂)_v]_w can be a polyethylene glycol-polypropylene glycol block

copolymer. In particular, n has a value of 3, 4, 5 or 6, and m preferably has the value $2n$.

The polymerizable ethylenically unsaturated group R^2 can be a methacryloxy, acryloxy, vinyloxy, ethyleneoxy or styryl group. Examples of alkoxysiloxy groups R^2 are trialkoxysiloxy and alkyl dialkoxysiloxy groups whose alkyl and alkoxy radicals have 1 to 8 carbon atoms. Examples of suitable alkyl radicals and of the alkyl radicals present in the alkoxy radicals are listed below under the radicals R . The alkyl and alkoxy radicals preferably have 1, 2 or 3 carbon atoms.

Preferred substituents for the substituted arylene radicals and substituted cycloalkylene radicals A^1 , A^2 , A^3 , A^4 , A^5 , A^6 and A^7 are halogen atoms, C_1 - to C_4 -alkyl or alkoxy radicals, nitro groups or cyano groups.

The sums $a + b$ and $c + d$ are each 1 or 2.

Examples of R are alkyl radicals, such as the methyl, ethyl, n -propyl, isopropyl, n -butyl, isobutyl, tert-butyl, n -pentyl, isopentyl, neopentyl and tert-pentyl radicals; hexyl radicals, such as the n -hexyl radical; heptyl radicals, such as the n -heptyl radical; octyl radicals, such as the n -octyl radical, and isooctyl radicals, such as the 2,2,4-trimethylpentyl radical; nonyl radicals, such as the n -nonyl radical; decyl radicals, such as the n -decyl radical; dodecyl radicals, such as the n -dodecyl radical; octadecyl radicals, such as the n -octadecyl radical; alkenyl radicals, such as the vinyl, allyl and 3-butenyl radicals; cycloalkyl radicals, such as cyclopentyl, cyclohexyl and cycloheptyl radicals, and methylcyclohexyl radicals; aryl radicals, such as the phenyl, naphthyl, anthryl and phenanthryl radicals; alkaryl radicals, such as o -, m - and p -tolyl radicals, xylyl radicals and ethylphenyl radicals; and aralkyl radicals, such as the benzyl radical, and the α - and β -phenylethyl radicals.

Preferred substituents for the substituted hydrocarbons are halogen atoms, nitro groups and cyano groups.

Preferred radicals R are C₁- to C₄-alkyl radicals and phenyl radicals, in particular methyl radicals.

5 Suitable halogen atoms are fluorine, chlorine, bromine and iodine, in particular fluorine, chlorine and bromine.

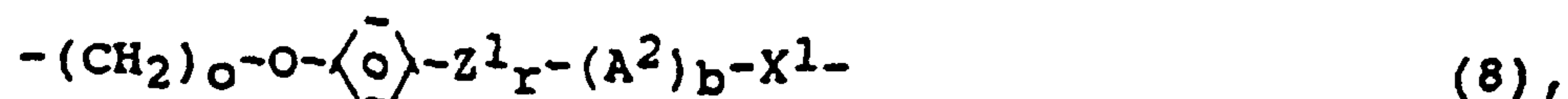
10 Preferably e and g are each an integer having a value of at least 1, in particular at least 2, and f, h, i and j are each an integer from 0 to 35. The sum e + f is at least 4 and at most 15. The sum g + h is at least 2 and at most 35. The sum i + j is at most 10.

15 Examples of suitable saturated or olefinically unsaturated alkyl, alkoxy or cycloalkyl radicals for A⁸, having 1-16 carbon atoms, are listed above under the radicals R. The alkyl and alkoxy radicals preferably have 1 to 8 carbon atoms. Examples of substituted radicals A⁸ are cyanoalkyl radicals, such as the 2-cyanoethyl radical, haloalkyl radicals, in particular 20 perfluoroalkyl radicals, such as the heptafluoropropyl radical, haloaryl radicals, such as the o-, m- and p-chlorophenyl radicals, and cyanoaryl radicals, such as the cyanophenyl radical.

25 Preferred substituents are halogen atoms, nitro groups or cyano groups.

The sum of x + y + z is preferably 1, 2 or 3, and the sum of t + u is preferably 1 or 2.

30 Preferred compounds of the formula (1) are dianhydrohexitol derivatives in which M¹, i.e. the formula (2), is the formula

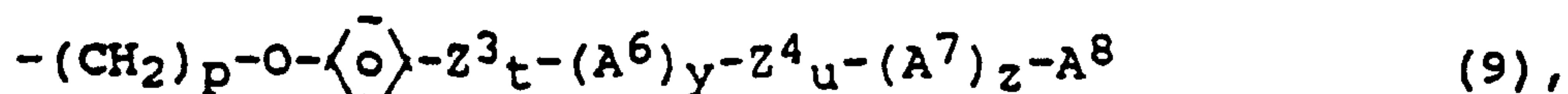


in which

o is the number 3 or 4, and
Z¹, A², X¹, r and b are as defined above.

Hexitol is preferably dianhydrosorbitol or dianhydromannitol.

Preferred compounds of the formula (7) are those of the formula



5

in which

p is the number 3 or 4, and

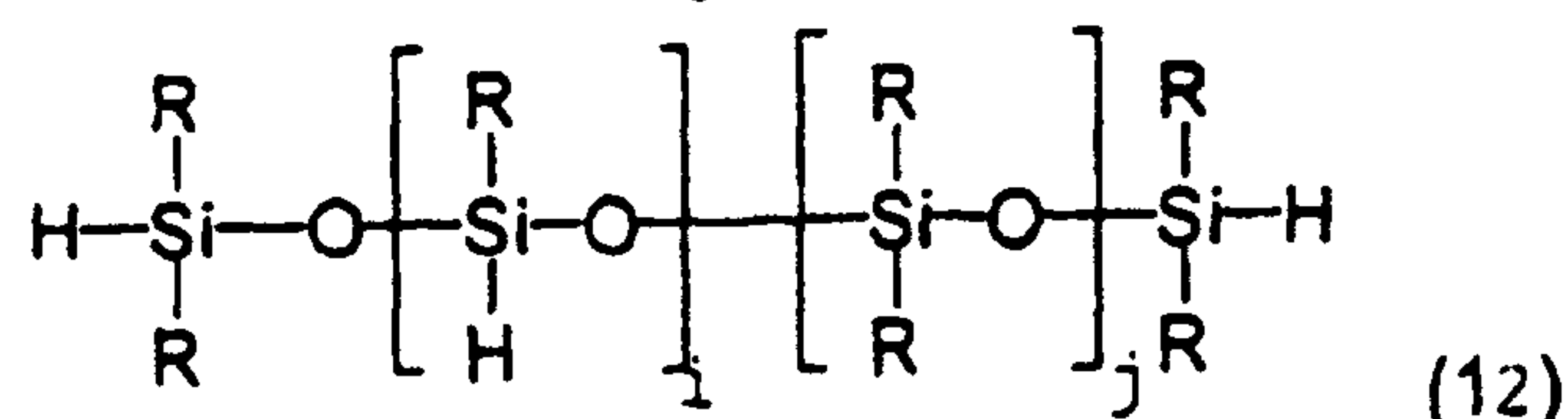
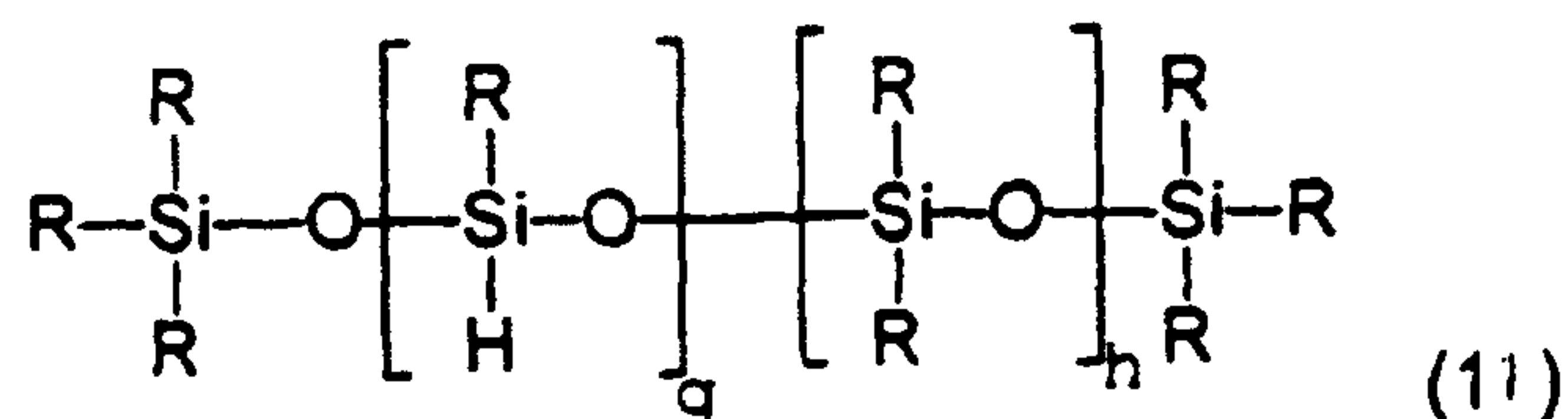
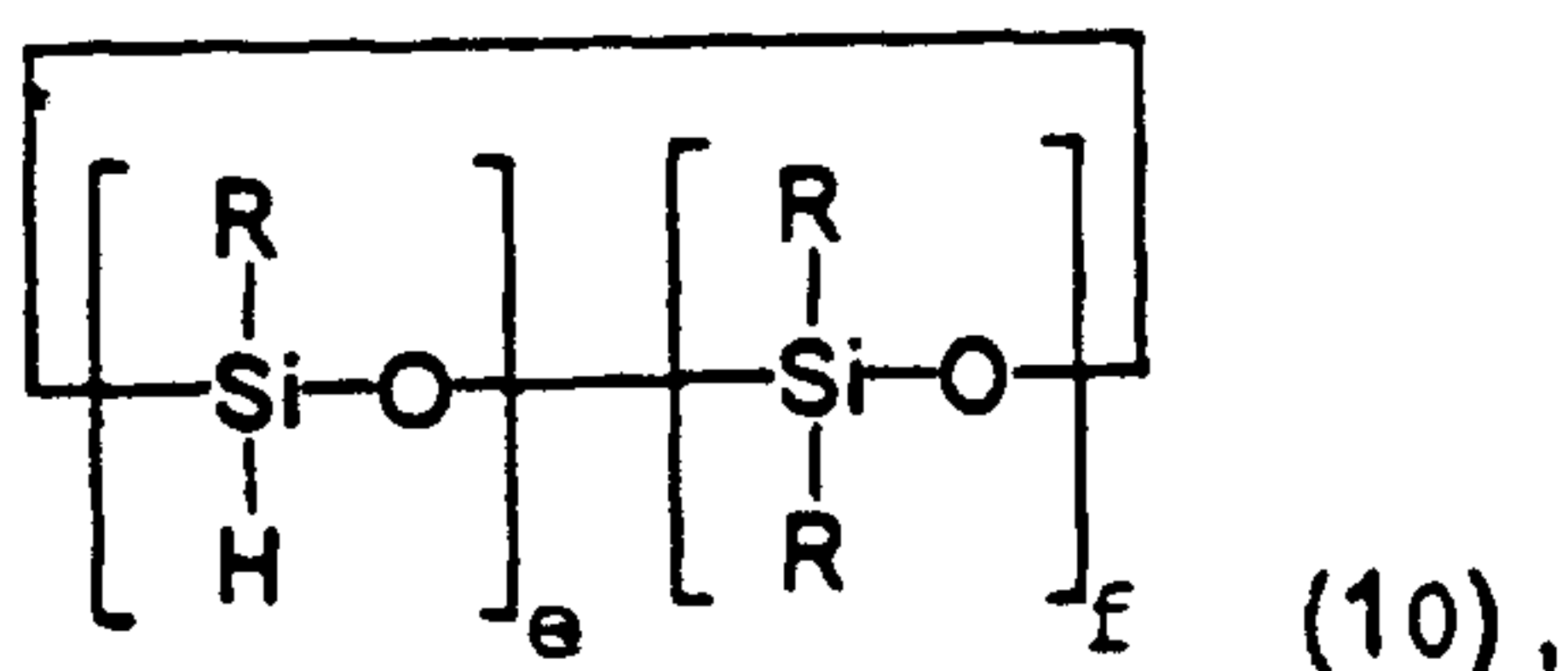
Z^3 , Z^4 , A^6 , A^7 , A^8 , t, u, y and z are as defined above.

10 Preferably t has the value 1, and y and z each have the value 0 or 1. If y has the value 1, u can have the value 0 or 1, and if y has the value 0, u has the value 0.

15 The liquid-crystalline organosiloxanes containing dianhydrohexitol derivatives can be prepared by reacting organosiloxanes and/or organosilanes which can be condensed to form organosiloxanes with alkenes or alkynes of formula (1) and, optionally, of formula (7) which contain mesogenic groups, where the organosiloxanes and at least some of the organosilanes contain at least one hydrogen atom bonded directly to silicon.

20

In a preferred process for the preparation of liquid-crystalline organosiloxanes of the preferred formulae (4) - (6) above containing dianhydrohexitol derivatives, organosiloxanes of the formulae



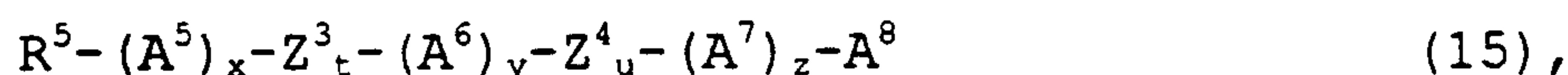
and/or organosilanes of the formula



are reacted with compounds of the formula



and, optionally, compounds of the formula



and, if organosilanes of formula (13) are used, the resultant organosilanes of the formula



are condensed,

where, in the above formulae (10) to (16),

M^3 is a radical of the formula



Y^1 is a condensable group,

Y^2 is a condensable group or a radical R

R^5 and R^6 are each a radical of the formula $\text{C}_\alpha\text{H}_\beta$, in

which one or more nonadjacent methylene units may be replaced by oxygen atoms or dimethylsilyl radi-

cals, and where

α is as defined for n, and

β has the value $2\alpha-1$ or $2\alpha-3$, and

R, M^2 , A^1 , A^2 , A^5 , A^6 , A^7 , A^8 , Z^1 , Z^3 , Z^4 , B, X^1 , a, b, e,

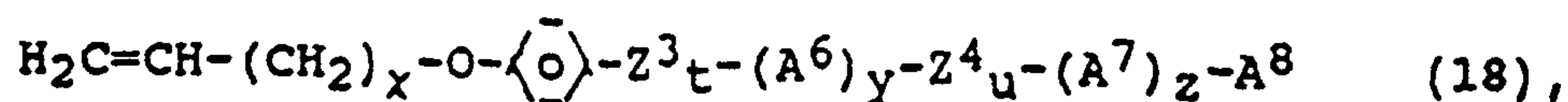
f, g, h, i, j, t, u, r, x, y and z are as defined

above.

If Y^2 is not R, Y^1 and Y^2 are preferably a halogen atom or a C_1 - to C_4 -alkoxy group, in particular a chlorine atom or a methoxy or ethoxy group.

In formulae (15) and (17) above, R^5 and R^6 are terminally unsaturated. α has a value of from 3 to 7, preferably a value of 3 or 4.

Preferred compounds of formula (15) are those of the formula



wherein

x is the number 1 or 2, and Z^3 , Z^4 , A^6 , A^7 , A^8 , t , u , y and z are as defined above.

The compounds of formulae (14) and (15) can be hydrosilylated directly on hydrogen atoms bonded to silicon.

The preferred values and sums given above for formulae (4) to (6) and for e , f , g , h , i and j also apply to formulae (10) to (12).

The reaction of organosiloxanes containing hydrogen atoms bonded directly to silicon and/or of organosilanes which can be condensed to form organosiloxanes with alkenes or alkynes of formulae (14) and (15) is carried out by hydrosilylation in solvents, such as hydrocarbons, ethers or esters, using metals or platinum-group compounds as catalyst. Suitable hydrosilylation processes are described, in EP-A-358 208. The hydrosilylation is carried out using from 0.1 to 10 mole, in particular from 0.2 to 2 mole, of compounds of formulae (1) and (7) per gram-atom of hydrogen atoms bonded directly to silicon atoms.

If organosilanes of formula (13), are used in the process outlined above, these are condensed together with organosilanes or organosiloxanes containing dian-

hydrohexitol derivatives of formula (1) to give liquid-crystalline organosiloxanes by known processes. This can be carried out by reaction with acids, such as aqueous hydrochloric acid. Processes of this type are
5 described in W. Noll: Chemistry and Technology of Silicones, Academic Press, Orlando, Fla., 1968, pages 191 to 239. The reactions described give a mixture of various molecules.

The invention also relates to the dianhydrohexitol
10 derivatives of formula (14), which are intermediates in the preparation of the liquid-crystalline organosiloxanes containing dianhydrohexitol derivatives. The dianhydrohexitol derivatives can be synthesized by the following process: dianhydrohexitol is esterified with
15 a carboxylic acid or a chloride in the presence of an inert solvent at room temperature or at elevated temperature, if necessary with addition of activating, water-binding or acid-binding auxiliaries, where an olefinic or acetylenic group is already added to the
20 carboxylic acid or the carboxylic acid chloride by known processes.

The present invention also relates to the novel organosilanes of formula (16) above as intermediates in the preparation of the liquid-crystalline organosilox-
25 anes.

The liquid-crystalline organosiloxanes containing dianhydrohexitol derivatives can be used in various ways in optical elements, for decorative purposes and as polarizing colored filters, in particular notch fil-
30 ters. They allow the right-handed or left-handed polarized component of the light to be reflected in certain prespecified spectral regions.

For the above application, it is possible to use both mixtures of the liquid-crystalline organosiloxanes
35 containing dianhydrohexitol derivatives with one

another and also mixtures of the organosiloxanes with other liquid-crystalline materials, with materials which do not have a significant adverse effect on the liquid-crystalline properties or pure organosiloxanes containing dianhydrohexitol derivatives. It is also possible to use mixtures with other liquid-crystalline substances, which allows the reflection wavelength to be adjusted between, for example, 400 nm right-handed helix via infra-red right-handed helix, nematic (= infinite pitch), infra-red left-handed helix to 400 nm left-handed helix.

The present invention relates to the mixtures of the liquid-crystalline organosiloxanes containing dianhydrohexitol derivatives with one another and with other liquid-crystalline materials. Further constituents of such mixtures can be monomeric liquid-crystalline methacrylates and/or acrylates. The liquid-crystalline mixtures of components containing methacryloxy and/or acryloxy groups can be polymerized by known processes and also crosslinked given a suitable choice of the components.

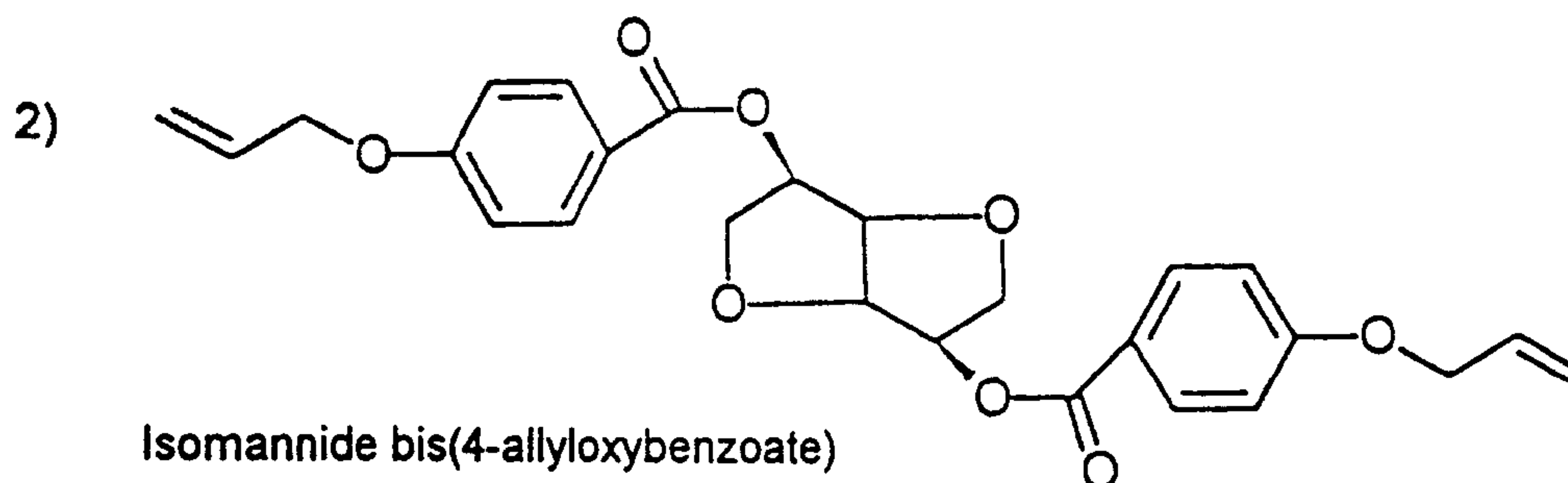
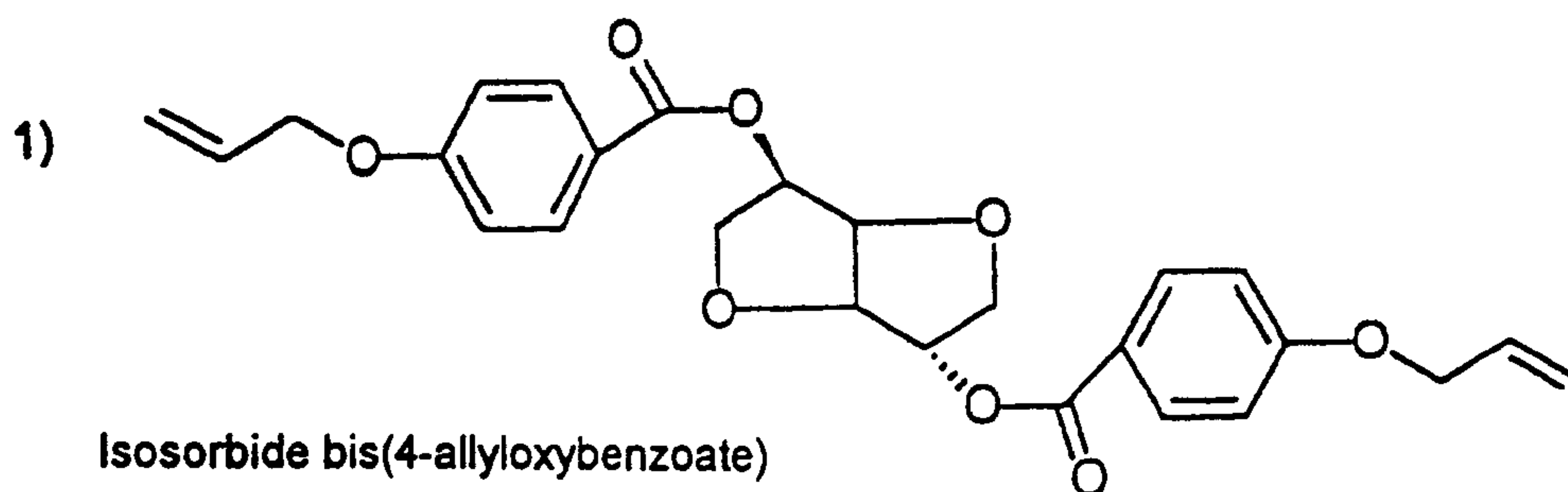
The liquid-crystalline organosiloxanes containing dianhydrohexitol derivatives and optional methacryloxy and/or acryloxy groups in the mesogenic radicals of formulae (1) and/or (7) can be three-dimensionally crosslinked. This crosslinking is effected by means of free radicals, which are produced by means of peroxides, by means of UV light or by means of electromagnetic radiation of higher energy than UV light, or thermally. However, the crosslinking can also be effected by means of crosslinking agents containing hydrogen atoms bonded directly to silicon atoms with catalysis by the abovementioned platinum-metal catalysts. It can also be effected cationically or anionically. Crosslinking by means of UV light is preferred. This crosslinking is described in US 5,211,877.

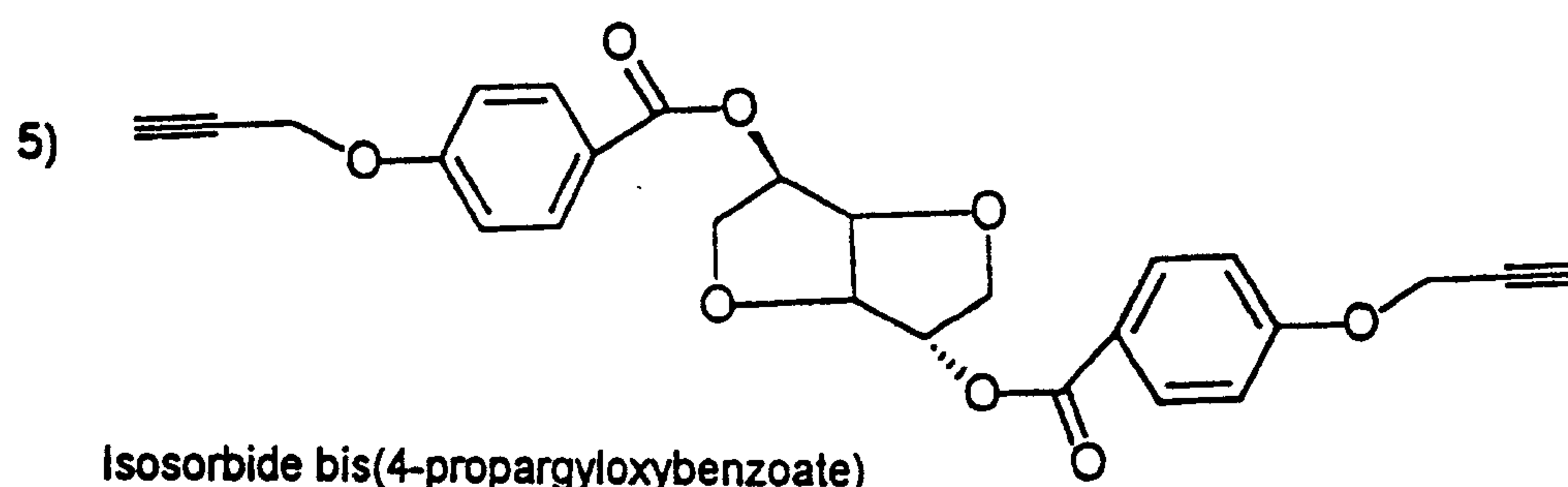
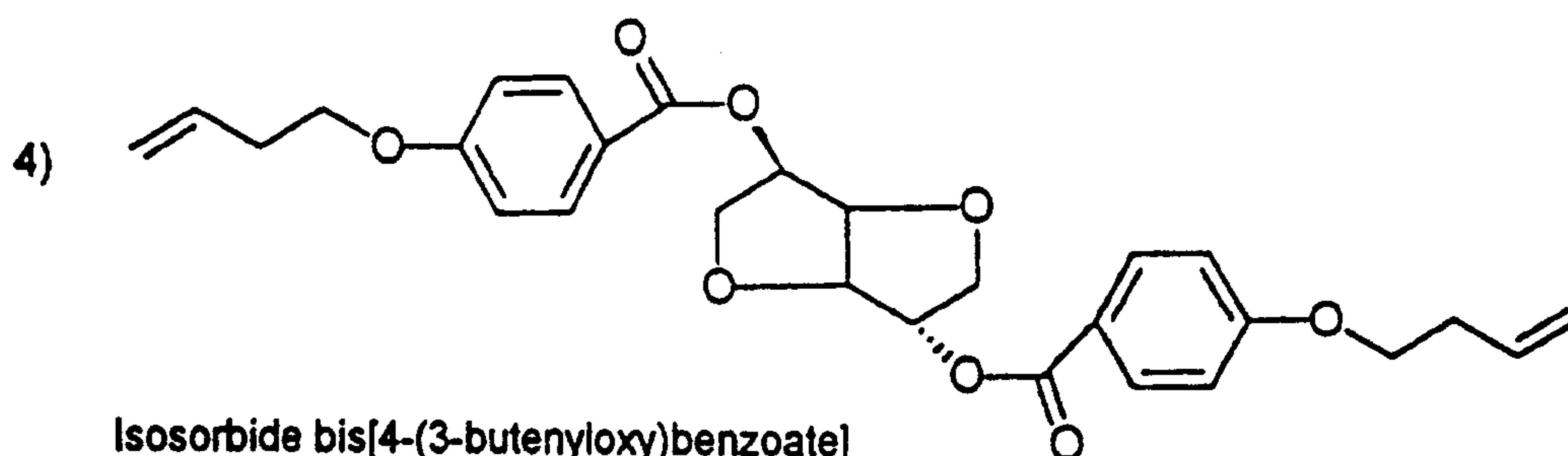
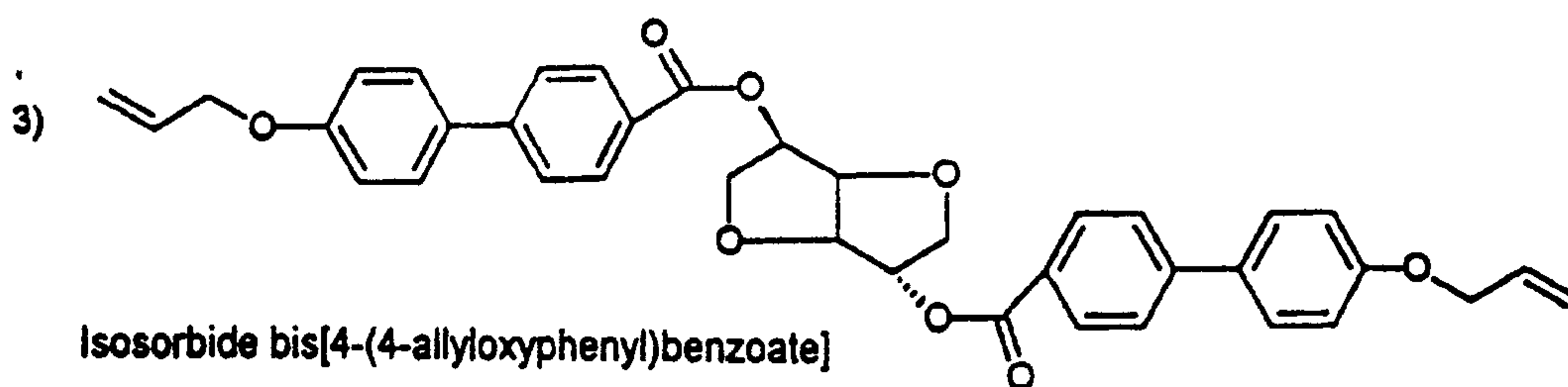
In the examples below, unless otherwise stated,

- a) all amounts are by weight;
- b) all pressures are 0.10 mPa (abs.);
- c) all temperatures are 20°C;
- 5 d) HTP = helical twisting power;
- e) WOR = reflection wavelength
- f) LC = liquid crystal
- g) ABChol = cholesteryl ester of 4-allyloxybenzoic acid
- h) ABDor = doristeryl ester of 4-allyloxybenzoic acid

10 The dianhydrohexitol derivatives 1 - 5 were prepared by way of example. They can be prepared by the following, general procedure:

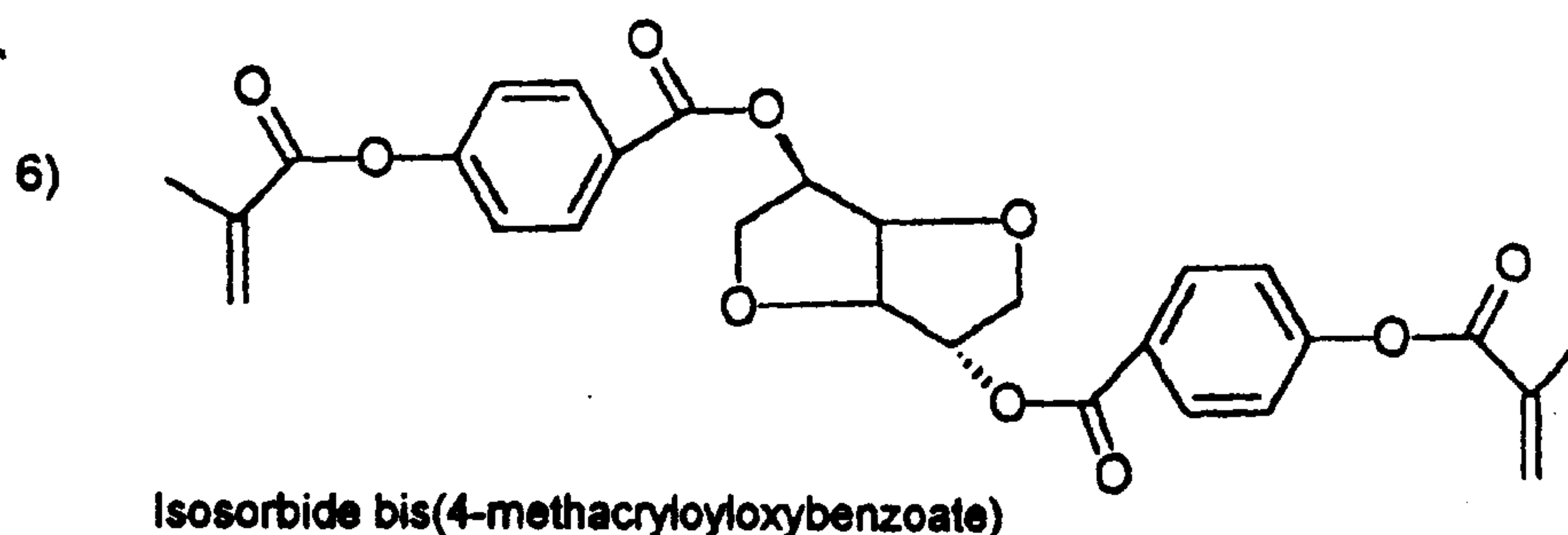
24 mmol of isosorbide and 48 mmol of an ω -alkenyl-
loxy- or ω -alkynyloxy-acid chloride are dissolved in
15 40 ml of toluene, and the mixture is refluxed for 12
hours. The toluene is removed by vacuum distillation,
and the crude product is recrystallized from ethanol or
isopropanol.





The dianhydrohexitol derivative 6 was prepared by the following procedure:

5 g (12.95 mmol) of isosorbide bis(4-hydroxy)benzoate and 3 ml of triethylamine are dissolved in 50 ml of acetone, and 3 g (28.7 mmol) of methacryloyl chloride are added dropwise to this mixture at 5-10°C. The mixture is stirred at room temperature for 2 hours, poured onto ice and acidified by means of dilute HCl. The mixture is extracted twice with 50 ml of tert-butyl methyl ether, and the combined organic phases are washed until neutral and dried over sodium sulfate. The solvent is removed by vacuum distillation, and the crude product is purified by column chromatography on silica gel (eluent: petroleum ether/ethyl acetate 2:1). Yield: 2.34 g.



Example 1 (hydrosilylation compared to doping with monomers)

5 Mixing of 2.73% by weight of isosorbide bis-
 (4-allyloxybenzoate) with the product of the hy-
 drosilylation of pentamethylcyclopentasiloxane and
 4-cyanophenyl 4-allyloxybenzoate gives a reflec-
 tion wavelength of 927 nm. However, if 4-cyano-
 10 phenyl 4-allyloxybenzoate and isosorbide bis(4-
 allyloxybenzoate) are hydrosilylated together
 onto pentamethylcyclopentasiloxane, at an isosor-
 bide derivative concentration of 2.73% by weight,
 a reflection wavelength of 698 nm is obtained in
 the product, i.e., a shift of more than 200 nm to-
 15 ward shorter-wave light.

 0.07 g (0.15 mmol) of isosorbide bis(4-allyl-
 oxybenzoate) (2 mol%, corresponding to 2.73% by
 weight in the finished LC), and 2 g (7.17 mmol) of
 4-cyanophenyl 4-allyloxybenzoate are dissolved in
 20 toluene, 0.49 g (1.63 mmol) of pentamethylcyclo-
 pentasiloxane and 200 ppm of dicyclopentadienyl
 platinum dichloride are added, and the mixture is
 refluxed for 2 hours. The solvent is removed by
 vacuum distillation. The resultant liquid crystal
 25 exhibits a cholesteric phase. After preparation
 between 2 glass plates, a WOR of 698 nm is
 obtained at room temperature. Right-handed circu-
 lar-polarized light is reflected.

Comparative Example 1-1 (admixture of isosorbide bis(4-allyloxybenzoate)):

0.273 g of isosorbide bis(4-allyloxybenzoate) (2.73% by weight) are admixed with 9.727 g of the product of the hydrosilylation of 4-cyanophenyl 4-allyloxybenzoate onto pentamethylcycllopentasiloxane, and the resultant cholesteric mixture is prepared between 2 glass plates. A WOR of 927 nm at room temperature is obtained. Right-handed circular-polarized light is reflected.

Comparative Example 1-2 (admixture of isosorbide bis(4-methacryloyloxybenzoate)):

5.75 mg of isosorbide bis(4-methacryloyloxybenzoate) (2.74% by weight) are admixed with 204.14 mg of the product of the hydrosilylation of 4-cyanophenyl 4-allyloxybenzoate onto pentamethylcycllopentasiloxane, and the resultant cholesteric mixture is prepared between 2 glass plates. A WOR of 1031 nm at room temperature is obtained. Right-handed circular-polarized light is reflected.

Example 2 (use of isosorbide compared with ABDor)

0.48 g (2.0 mmol) of tetramethylcyclotetrasiloxane, 2 g (7.17 mmol, 95 mole%) of 4-cyanophenyl 4-allyloxybenzoate and 0.19 g (0.38 mmol, 5 mole%) of isosorbide bis(4-(3-butenyloxy)benzoate) are dissolved in 20 ml of toluene, and 200 ppm of dicyclopentadienylplatin dichloride are added. The mixture is refluxed for 2 hours, and the solvent is removed by vacuum distillation. After preparation between 2 glass plates, the resultant liquid crystal has a WOR of 427 nm. Right-handed circular-polarized light is reflected.

Comparative Example 2 (isosorbide bis(4-(3-butenyloxy)-benzoate) is replaced by ABDor):

5 95 mole% of 4-cyanophenyl 4-allyloxybenzoate and 5 mole% of doristeryl 4-allyloxybenzoate are hydrosilylated onto tetramethylcyclotetrasiloxane analogously to Example 2. After preparation between 2 glass plates, the resultant cholesteric liquid crystal has a WOR of 1800 nm. Right-handed circular-polarized light is reflected.

10 **Example 3 (use of isomannide compared with ABChol or tartaric acid benzoate)**

15 67 mole% of biphenyl 4-allyloxybenzoate, 30 mole% of cholesterol 4-allyloxybenzoate and 3 mole% of isomannide bis(4-allyloxybenzoate) are hydrosilylated onto pentamethylcyclopentasiloxane analogously to Example 2. After preparation between 2 glass plates, the resultant liquid crystal has a WOR of 515 nm. Left-handed circular-polarized light is reflected.

20 **Comparative Example 3-1 (3 mole% of isomannide bis(4-allyloxybenzoate) are replaced by ABChol):**

25 67 mole% of biphenyl 4-allyloxybenzoate and 33 mole% of cholesteryl 4-allyloxybenzoate are hydrosilylated onto pentamethylcyclopentasiloxane analogously to Example 2. After preparation between 2 glass plates, the resultant cholesteric liquid crystal has a WOR of 670 nm. Left-handed circular-polarized light is reflected.

30 **Comparative Example 3-2 (3 mole% of isomannide bis(4-allyloxybenzoate) are replaced by (3R,4R)-(+)-allyl-3,4-bis(benzoyloxy)succinimide):**

35 67 mole% of biphenyl 4-allyloxybenzoate, 30 mole% of cholesteryl 4-allyloxybenzoate and 3 mol% of (3R,4R)-(+)-allyl-3,4-bis(benzoyloxy)succinimide are hydrosilylated onto pentamethylcyclopentasiloxane analogously to Example 2.

After preparation between 2 glass plates, the resultant cholesteric liquid crystal has a WOR of 580 nm. Left-handed circular-polarized light is reflected.

5 **Example 4 (use of isosorbide compared with ABDor)**

40 mole% of 4-methoxyphenyl 4-allyloxybenzoate, 40 mole% of biphenyl 4-allyloxybenzoate, 18 mole% of doristeryl 4-allyloxybenzoate and 2 mole% of isosorbide bis(4-allyloxybenzoate) are hydrosilylated onto pentamethylcycllopentasiloxane analogously to Example 2. After preparation between 2 glass plates, the resultant liquid crystal has a WOR of 432 nm. Right-handed circular-polarized light is reflected.

15 **Comparative Example 4 (isosorbide bis(4-allyloxybenzoate) is replaced by ABDor):**

40 mole% of 4-methoxyphenyl 4-allyloxybenzoate, 40 mole% of biphenyl 4-allyloxybenzoate and 20 mole% of doristeryl 4-allyloxybenzoate are hydrosilylated onto pentamethylcycllopentasiloxane analogously to Example 2. After preparation between 2 glass plates, the resultant cholesteric liquid crystal has a WOR of 562 nm. Right-handed circular-polarized light is reflected.

25 **Example 5 (use of isomannide compared with ABChol)**

1.0 g (3.33 mmol) of pentamethylcycllopentasiloxane, 3.37 g (6.16 mmol, 37 mole%) of cholesteryl 4-allyloxybenzoate and 1.1 g (3.33 mmol, 20 mole%) of biphenyl 4-allyloxybenzoate are dissolved in 20 ml of toluene, and the reaction mixture is refluxed for 1 hour together with 100 ppm of dicyclopentadienyl platinum dichloride. The mixture is cooled to 50°C, 2.3 g (6.8 mmol, 40 mole%) of 4-(methacryloyloxy)phenyl 4-allyloxybenzoate, 0.23 g (0.49 mmol, 3 mole%) of isomannide bis(4-allyloxybenzoate) and 10 mg of the

aluminum salt of N-nitrosophenylhydroxylamine are added, and the mixture is stirred at 70°C for 1 hour. The solvent is removed by vacuum distillation. After preparation between 2 glass plates, the resultant cholesteric liquid crystal has a WOR of 516 nm. Left-handed circular-polarized light is reflected.

Comparative Example 5 (isomannide bis(4-allyloxybenzoate) is replaced by ABChol)

40 mole% of cholesteryl 4-allyloxybenzoate, 20 mole% of biphenyl 4-allyloxybenzoate and 40 mole% of 4-(methacryloyloxy)phenyl 4-allyloxybenzoate are hydrosilylated onto pentamethylcyclotetrasiloxane analogously to Example 6. After preparation between 2 glass plates, the resultant cholesteric liquid crystal has a WOR of 623 nm. Left-handed circular-polarized light is reflected.

Example 6 (use of isosorbide compared with ABDor)

95 mole% of 4-cyanophenyl 4-allyloxybenzoate and 5 mole% of isosorbide bis(4-propargyloxybenzoate) are hydrosilylated onto tetramethylcyclotetrasiloxane analogously to Example 2. After preparation between 2 glass plates the resultant liquid crystal has a WOR of 464 nm. Right-handed circular-polarized light is reflected.

Comparative Example 6 (isosorbide bis(4-propargyloxybenzoate) is replaced by ABDor):

Identical to Comparative Example 2-1.

Example 7 (crosslinking of the liquid crystal)

1% by weight of 2-methyl-1-[4-(methylthio)phenyl]-2-morpholino-1-propanone (Irgacure 907, Ciba-Geigy) are admixed with the liquid crystal from Example 5, the liquid crystal is aligned between 2 glass plates at 80°C and conditioned for 1 hour and the sample is irradiated with UV light for 3 minutes. A crosslinked, cholesteric film

having a WOR of 520 nm is obtained. Left-handed circular-polarized light is reflected.

Comparative Example 7

5 The liquid crystal from Comparative Example 5 is crosslinked analogously to Example 7. The cholesteric film has a WOR of 603 nm. Left-handed circular-polarized light is reflected.

Example 8 (crosslinking of the liquid crystal and addition of monomeric auxiliaries)

10 1% by weight of 2-methyl-1-[4-(methylthio)-phenyl]-2-morpholino-1-propanone (Irgacure 907 from Ciba-Geigy AG, Switzerland) and 20% by weight of 4-ethylphenyl 4-methacryloyloxybenzoate are admixed with the liquid crystal from Example 5,
15 the liquid crystal is aligned between 2 glass plates at 80°C and conditioned for 1 hour, and the sample is irradiated with UV light for 3 minutes. A crosslinked, cholesteric film having a WOR of 520 nm is obtained. Left-handed circular-polar-
20 ized light is reflected.

Comparative Example 8

The liquid crystal from Comparative Example 5 is crosslinked analogously to Example 8. The cholesteric film has a WOR of 626 nm. Left-handed
25 circular-polarized light is reflected.

Example 9 (right-handed helical filter):

0.69 g (2.88 mmol) of tetramethylcyclotetrasiloxane, 2.14 g (5.3 mmol, 53 mole%) of 4-(4-methoxyphenoxybenzoyl)phenyl 4-allyloxy-
30 benzoate and 0.33 g (0.69 mmol, 7 mole%) of isosorbide bis(4-allyloxybenzoate) are dissolved in 20 ml of toluene, and the reaction mixture is refluxed for 1 hour together with 100 ppm of dicyclopentadienyl platinum dichloride. The mixture
35 is cooled to 50°C, 1.35 g (6.95 mmol, 40 mole%) of 4-(methacryloyloxyphenyl) 4-allyloxybenzoate and

10 mg of the aluminum salt of N-nitrosophenyl-hydroxylamine are added, and the mixture is stirred at 70°C for 1 hour. The solvent is removed by vacuum distillation. 20% by weight of 4-ethyl-phenyl 4-methacryloyloxybenzoate and 2% by weight of 2-methyl-1-[4-(methylthio)phenyl]-2-morpholino-1-propanone (Irgacure 907 from Ciba-Geigy AG, Switzerland) are admixed with the resultant cholesteric liquid crystal at 70°C, and the resultant mixture is prepared between 2 polyimide-coated glass plates at 90°C. After a conditioning time of 1 hour at 90°C, the liquid crystal is photo-crosslinked by means of a UV lamp. The LC filter obtained has a WOR of 631 nm.

THE EMBODIMENTS OF THE INVENTION IN WHICH AN EXCLUSIVE PROPERTY OR PRIVILEGE IS CLAIMED ARE DEFINED AS FOLLOWS:

1. A liquid-crystalline organosiloxane containing dianhydrohexitol derivatives as chiral groups.
2. A liquid-crystalline organosiloxane as claimed in claim 1, which contains, per molecule, at least one Si-C-bound dianhydrohexitol derivative of the formula



where

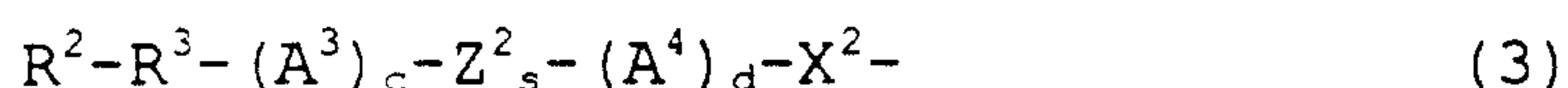
hexitol represents a dianhydrohexitol group,

M^1 is a radical of the formula



and

M^2 is a radical of formula (2) or a radical of the formula



where,

R^1 and R^3 are each a radical of the formula C_nH_m , in which one or more nonadjacent methylene units may be replaced by oxygen atoms or dimethylsilyl radicals,

R^2 is a polymerizable ethylenically unsaturated or alkoxysiloxy group or cholesteryl radical, doristerol radical, halogen atom, hydrogen atom, hydroxyl group, nitrile group or trialkylsiloxy group whose alkyl radicals each have 1 to 8 carbon atoms,

A^1 , A^2 , A^3 and A^4 are identical or different divalent radicals, 1,4-phenylene, 1,4-cyclohexylene, substituted arylenes having 6 to 10 carbon atoms, substituted cycloalkylenes having 3 to 10 carbon atoms or heteroarylenes having 5 to 10 carbon atoms,

X^1 and X^2 are identical or different divalent radicals -OCO-, -NHCO-, -CO- or a radical R^1 ,

Z^1 and Z^2 are identical or different divalent radicals $-(CH_2)_q-$, $-COO-$, $-CH=CH-$, $-N=N-$, $-N=N(O)-$, $-OCO-$, $-CH_2CO-$, $-COCH_2-$, $-CH_2-O-$, $-O-CH_2-$, $-CH_2-NH-$, $-NH-CH_2-$, $-CONH-$, $-NHCO-$, $-N=CH-$ or $-CH=N-$,

a, b, c and d are each identical or different integers having a value of 0, 1, 2 or 3,

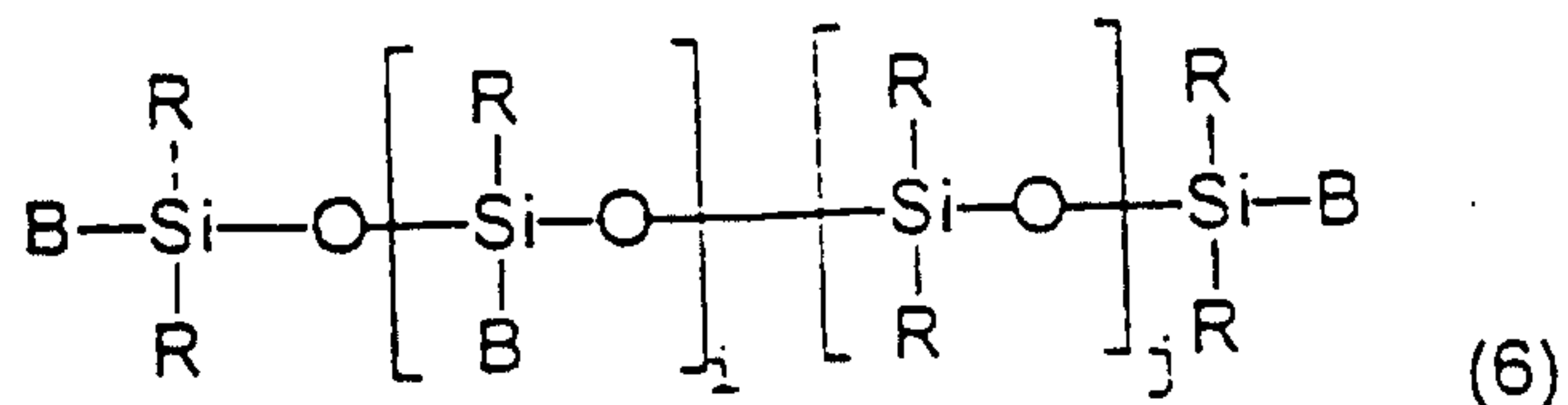
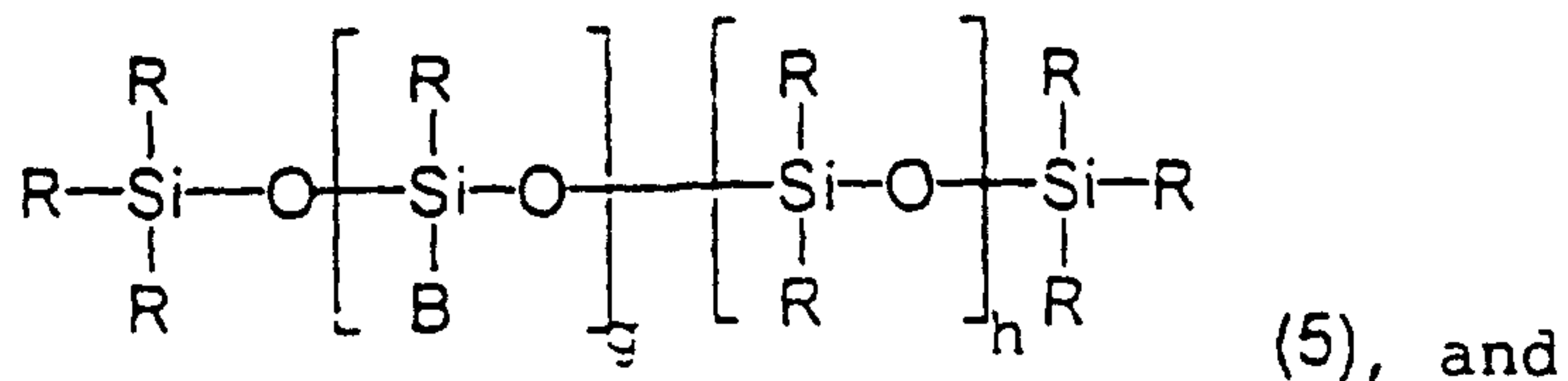
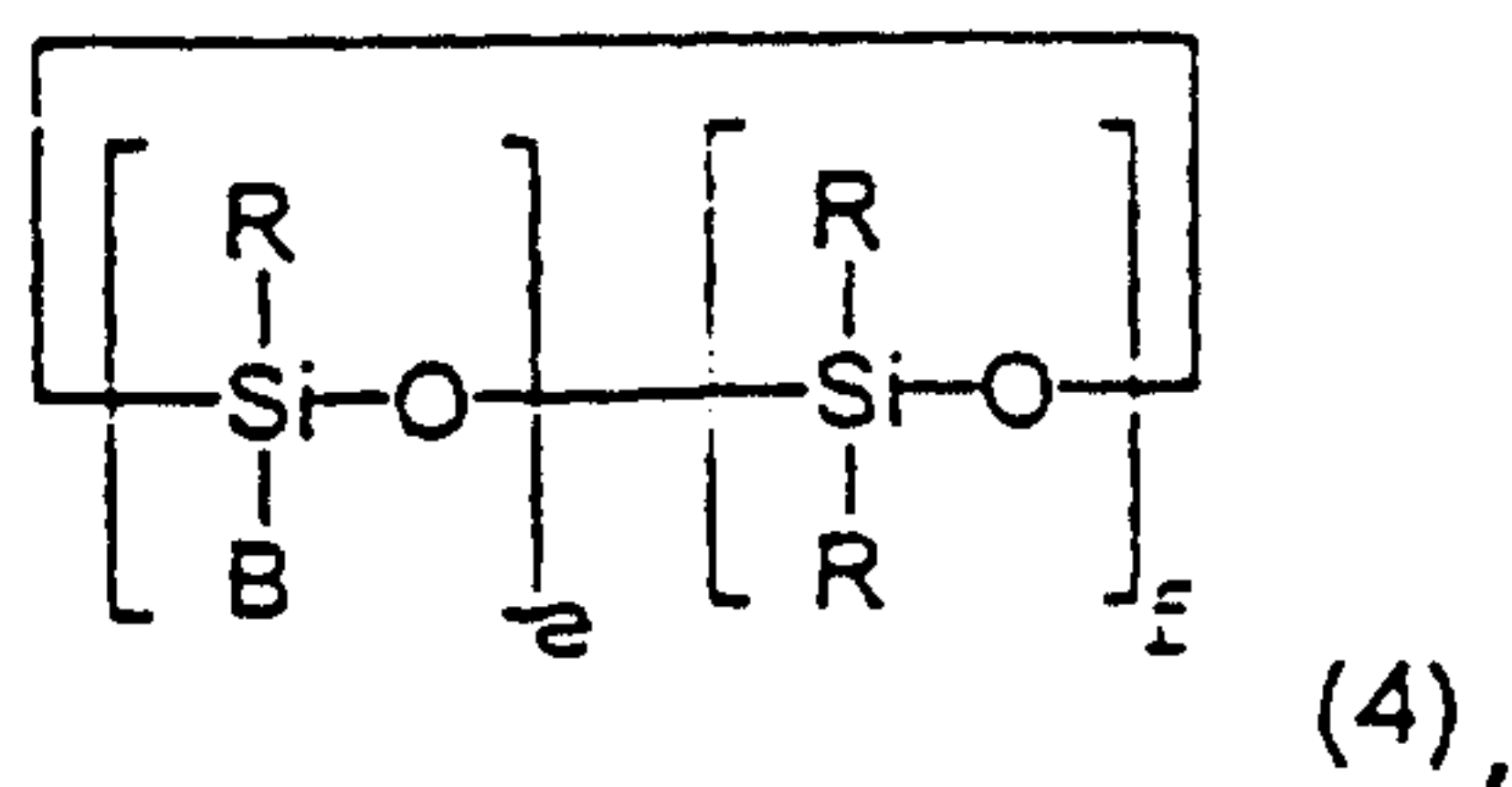
n is an integer having a value of from 0 to 20,

m has the value $2n$ or $(2n-2)$, if n is at least 2,

q is an integer having a value of 1, 2 or 3, and

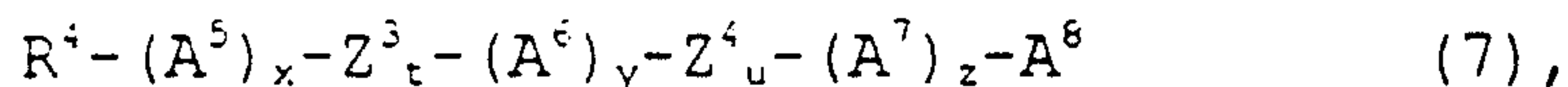
r and s are each an integer having a value of 0 or 1.

3. A liquid-crystalline organosiloxane as claimed in claim 2, wherein the organosiloxane is prepared from units of the formulae



where

B is a radical of formula (1) or a radical of the formula



where,

R is an identical or different, substituted or unsubstituted C_1 - to C_{18} -hydrocarbon radical,

e and g are each an integer having a value from 1 to 100,

f, h, i and j are each an integer having a value from 0 to 100,

R^4 is as defined for R^1 ,

A^5 , A^6 and A^7 are identical or different divalent radicals, 1,4-phenylene, 1,4-cyclohexylene, substituted arylenes having 6 to 10 carbon atoms, substituted cycloalkylenes having 3 to 10 carbon atoms or heteroarylenes having 5 to 10 carbon atoms,

Z^3 and Z^4 are identical or different divalent radicals $-(CH_2)_q-$, $-COO-$, $-CH=CH-$, $-N=N-$, $-N=N(O)-$, $-OCO-$, $-CH_2CO-$, $-COCH_2-$, $-CH_2-O-$, $-O-CH_2-$, $-CH_2-NH-$, $-NH-CH_2-$, $-CONH-$, $-NHCO-$, $-N=CH-$ or $-CH=N-$,

A^8 is a saturated or olefinically unsaturated, optionally substituted alkyl, alkoxy or cycloalkyl radical, having 1-16 carbon atoms, cholestane radical, cholesteryl radical, doris-terol radical, halogen atom, hydrogen atom, hydroxyl group, nitrile group, (meth)acryloxy group, (meth)acryloxyethyleneoxy group, (meth)acryloxydi(ethyleneoxy) group, (meth)acryloxytri(ethyleneoxy) group, R- or S-tetrahydrofurancarboxylate group or trialkyl- or trialkoxysiloxy group whose alkyl or alkoxy radicals respectively have 1 to 8 carbon atoms,

x, y and z are each identical or different integers having a value of 0, 1, 2 or 3, and

t and u are each an integer having a value of 0 or 1,

with the proviso that the sum $e + f$ is at least 2.

4. A process for the preparation of liquid-crystalline organosiloxanes containing dianhydrohexitol derivatives as claimed in claim 2, which comprises reacting organosiloxanes and/or organosiloxanes which can be condensed to form organosiloxanes with alkenes or alkynes of formula (1) and, optionally, of formula



where

R^4 is as defined for R^1 ,

A^5 , A^6 and A^7 are identical or different divalent radicals, 1,4-phenylene, 1,4-cyclohexylene, substituted arylenes having 6 to 10 carbon atoms, substituted cycloalkylenes having 3 to 10 carbon atoms or heteroarylenes having 5 to 10 carbon atoms,

Z^3 and Z^4 are identical or different divalent radicals $-(CH_2)_q-$, $-COO-$, $-CH=CH-$, $-N=N-$, $-N=N(O)-$, $-OCO-$, $-CH_2CO-$, $-COCH_2-$, $-CH_2-O-$, $-O-CH_2-$, $-CH_2-NH-$, $-NH-CH_2-$, $-CONH-$, $-NHCO-$, $-N=CH-$ or $-CH=N-$,

A^8 is a saturated or olefinically unsaturated, optionally substituted alkyl, alkoxy or cycloalkyl radical, having 1-16 carbon atoms, cholestane radical, cholesteryl radical, doristerol radical, halogen atom, hydrogen atom, hydroxyl group, nitrile group, (meth)acryloxy group, (meth)acryloxyethyleneoxy group, (meth)acryloxydi(ethyleneoxy) group, (meth)acryloxytri(ethyleneoxy) group, R- and S-tetrahydrofurancarboxylate group or trialkyl- or

trialkoxysiloxy group whose alkyl or alkoxy radicals respectively have 1 to 8 carbon atoms,

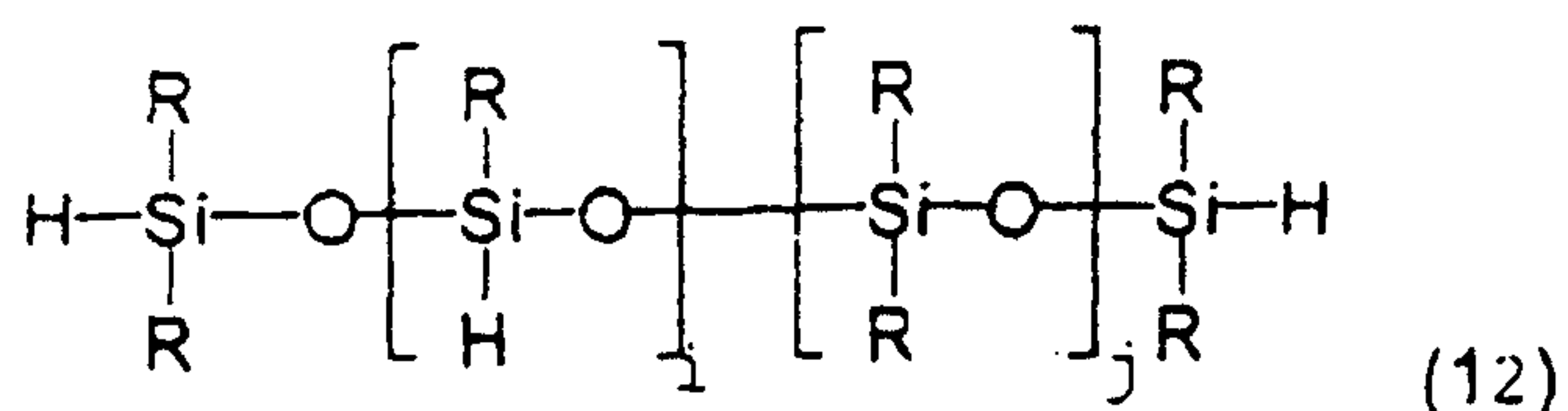
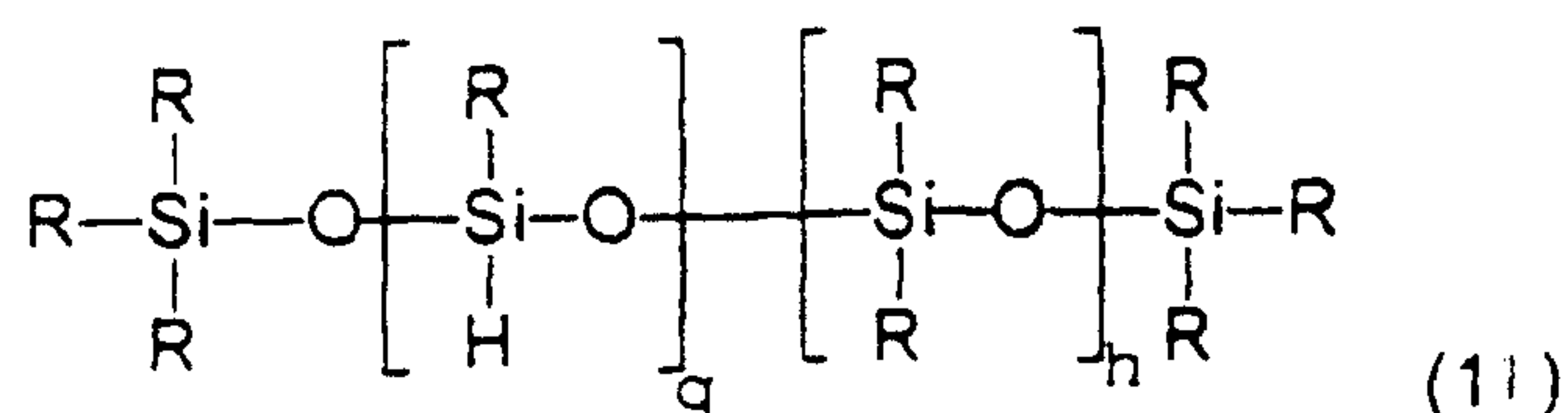
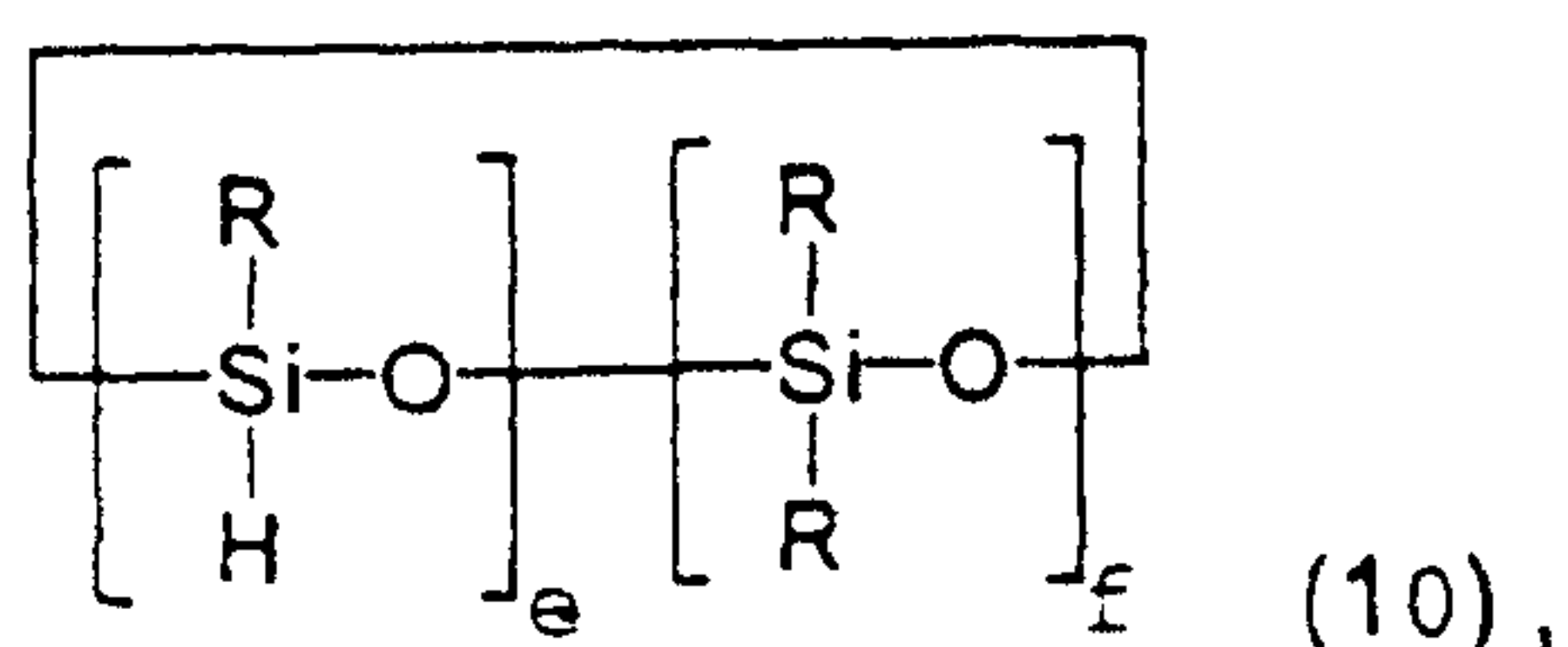
x, y and z are each identical or different integers having a value of

0, 1, 2 or 3, and

t and u are each an integer having a value of 0 or 1,

which contain mesogenic groups, where the organosiloxanes and the organosilanes contain at least one hydrogen atom bonded directly to silicon.

5. A process as claimed in claim 4, in which organosiloxanes of the formulae



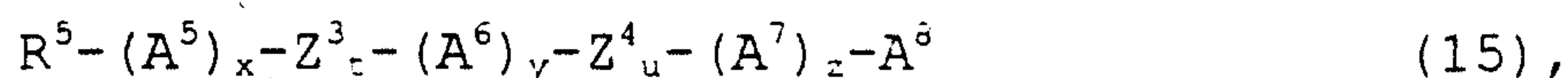
and/or organosilanes of the formula



are reacted with compounds of the formula



and, optionally, compounds of the formula



and, if organosilanes of formula (13) are used,

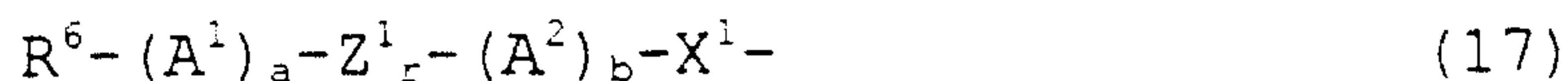
the resultant organosilanes of the formula



are condensed,

where,

M^3 is a radical of the formula



Y^1 is a condensable group,

Y^2 is a condensable group or a radical R

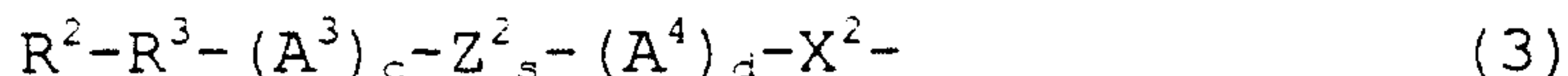
R^5 and R^6 are each a radical of the formula $C_\alpha H_\beta$, in which one or more nonadjacent methylene units may be replaced by oxygen atoms or dimethyl silyl radicals, and where

α is an integer having a value of from 0 to 20, and

β has the value $2\alpha-1$ or $2\alpha-3$, and

R is an identical or different, optionally substituted C_1 - to C_{18} -hydrocarbon radical,

M^2 is a radical of formula (2) or a radical of the formula



A^1 , A^2 , A^5 , A^6 , A^7 , are identical or different divalent radicals, 1,4-phenylene, 1,4-cyclohexylene, substituted arylenes having 6 to 10 carbon atoms, substituted cycloalkylenes having 3 to 10 carbon atoms or heteroarylenes having 5 to 10 carbon atoms,

A^8 is a saturated or olefinically unsaturated, optionally substituted alkyl, alkoxy or cycloalkyl radical, having 1-16 carbon atoms, cholestane radical, cholesteryl radical, doris-terol radical, halogen atom, hydrogen atom, hydroxyl group, nitrile group, (meth)acryloxy group, (meth)acryloxyethyleneoxy group, (meth)acryloxydi(ethyleneoxy) group, (meth)acryloxytri(ethyleneoxy) group, R- or S-tetrahydrofurancarboxylate group or trialkyl- or trialkoxysiloxy group whose alkyl or alkoxy radicals respectively have 1 to 8 carbon atoms,

Z^1 , Z^3 , Z^4 , are identical or different divalent radicals $-(CH_2)_q-$, $-COO-$, $-CH=CH-$, $-N=N-$,

-N=N(O)-, -OCO-, -CH₂CO-, -COCH₂-, -CH₂-O-,
 -O-CH₂-, -CH₂-NH-, -NH-CH₂-, -CONH-, -NHCO-,
 -N=CH- or -CH=N-,

B is a radical of formula (1) or a radical of the formula

$$R^1 - (A^5)_x - Z^3_t - (A^6)_y - Z^4_u - (A^7)_z - A^8 \quad (7),$$

X¹ is identical or different divalent radical

-OCO-, -NHCO-, -CO- or a radical R¹,

a, and b, are each identical or different integers having a value of 0, 1, 2 or 3,

e and g are each an integer having a value from 1 to 100,

f, h, i and j are each an integer having a value from 0 to 100,

t, and u, are each an integer having a value of 0 or 1,

r is an integer having a value of 0 or 1.

x, y and z are each identical or different integers having a value of 0, 1, 2 or 3..

6. A liquid-crystalline organosiloxane as claimed in claim 1, further comprising mesogenic radicals which enable free radical or ionic crosslink.
7. An optical element comprising a liquid-crystalline organosiloxane as claimed in claim 1.

8. An organosilane of the formula



in which Y^1 is a condensable group,

Y^2 is a condensable group or the radical R

R is an identical or different, substituted or unsubstituted $\text{C}_1\text{-C}_{18}$ hydrocarbon radical,

B is a radical of the formula (1):



where

hexitol represents a dianhydrohexitol group,

M^1 is a radical of the formula



and

M^2 is a radical of formula (2) or a radical of the formula



where,

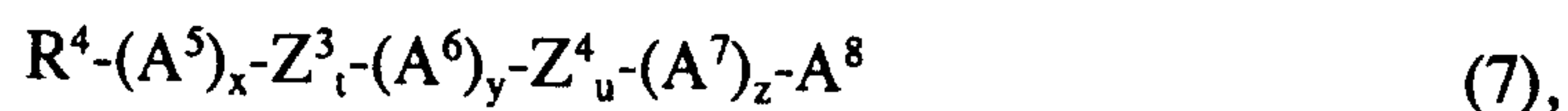
R^1 , R^3 and R^4 are each independently of each other a radical of the formula C_nH_m in which one or more non-adjacent methylene units may be replaced by oxygen atoms or dimethylsilyl radicals,

R^2 is a polymerizable ethylenically unsaturated or alkoxyloxy group or cholesteryl radical, doristerol radical, halogen atom, hydrogen atom, hydroxyl group, nitrile group or trialkylsiloxy group whose alkyl radicals each have 1 to 8 carbon atoms,

A^1 , A^2 , A^3 and A^4 are identical or different divalent radicals, 1,4-phenylene, 1,4-cyclohexylene, substituted arylenes having 6 to 10 carbon atoms, substituted cycloalkylenes having 3 to 10 carbon atoms or heteroarylenes having 5 to 10 carbon atoms,

- X^1 and X^2 are identical or different divalent radicals $-\text{OCO}-$, $-\text{NHCO}-$, $-\text{CO}-$ or a radical R^1 .
- Z^1 and Z^2 are identical or different divalent radicals $-(\text{CH}_2)_q-$, $-\text{COO}-$, $-\text{CH}=\text{CH}-$, $-\text{N}=\text{N}$, $-\text{N}=\text{N}(\text{O})-$, $-\text{OCO}-$, $-\text{CH}_2\text{CO}-$, $-\text{COCH}_2-$, $-\text{CH}_2-\text{O}-$, $-\text{O}-\text{CH}_2$, $-\text{CH}_2-\text{NH}-$, $-\text{NH}-\text{CH}_2-$, $-\text{CONH}-$, $-\text{NHCO}-$, $-\text{N}=\text{CH}-$ or $-\text{CH}=\text{N}-$,
- a, b, c and d are each identical or different integers having a value of 0, 1, 2 or 3,
- n is an integer having a value of from 0 to 20,
- m has the value $2n$ when n is 0 or 1, and $2n-2$ when n is greater than 1
- q is an integer having a value of 1, 2 or 3, and
- r and s are each an integer having a value of 0 or 1,

or B is a radical of the formula



where,

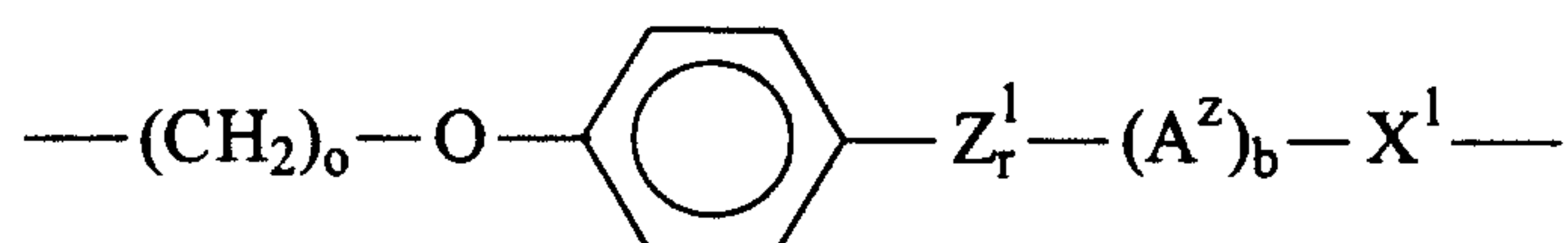
- A^5 , A^6 and A^7 are identical or different divalent radicals, 1,4-phenylene, 1,4-cyclohexylene, substituted arylenes having 6 to 10 carbon atoms, substituted cycloalkylenes having 3 to 10 carbon atoms or heteroarylenes having 5 to 10 carbon atoms,
- Z^3 and Z^4 are identical or different divalent radicals $-(\text{CH}_2)_q-$, $-\text{COO}-$, $-\text{CH}=\text{CH}-$, $-\text{N}=\text{N}$, $-\text{N}=\text{N}(\text{O})-$, $-\text{OCO}-$, $-\text{CH}_2\text{CO}-$, $-\text{COCH}_2-$, $-\text{CH}_2-\text{O}-$, $-\text{O}-\text{CH}_2$, $-\text{CH}_2-\text{NH}-$, $-\text{NH}-\text{CH}_2-$, $-\text{CONH}-$, $-\text{NHCO}-$, $-\text{N}=\text{CH}-$ or $-\text{CH}=\text{N}-$,

A⁸ is a saturated or olefinically unsaturated, optionally substituted alkyl, alkoxy or cycloalkyl radical, having 1-16 carbon atoms, cholestane radical, cholesteryl radical, doristerol radical, halogen atom, hydrogen atom, hydroxyl group, nitrile group, (meth)acryloxy group, (meth)acryloxyethyleneoxy group, (meth)acryloxydi(ethyleneoxy) group, (meth)acryloxytri(ethyleneoxy) group, R- and S-tetrahydrofurancarboxylate group or trialkyl- or trialkoxysiloxy group whose alkyl or alkoxy radicals respectively have 1 to 8 carbon atoms,

x, y and z are each identical or different integers having a value of 0, 1, 2 or 3, and

t and u are each an integer having a value of 0 or 1.

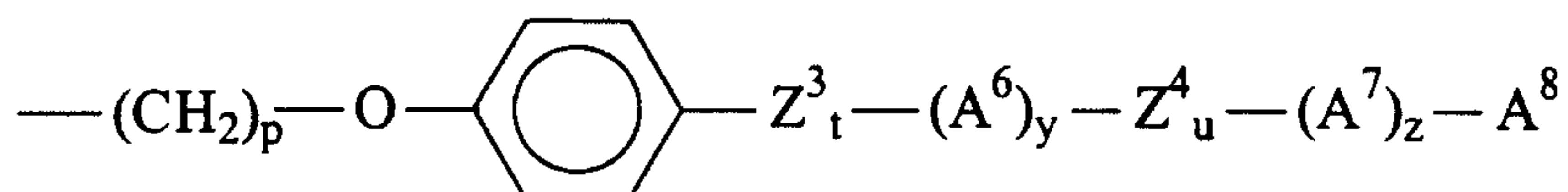
9. The organosilane of claim 8, wherein B has the formula



o is the number 3 or 4, and

Z¹, A², X¹, r and b are as defined in claim 8.

10. The organosilane of claim 8, wherein B has the formula



in which

p is the number 3 or 4, and

Z³, Z⁴, A⁶, A⁷, A⁸, t, u, y and z are as defined above.