

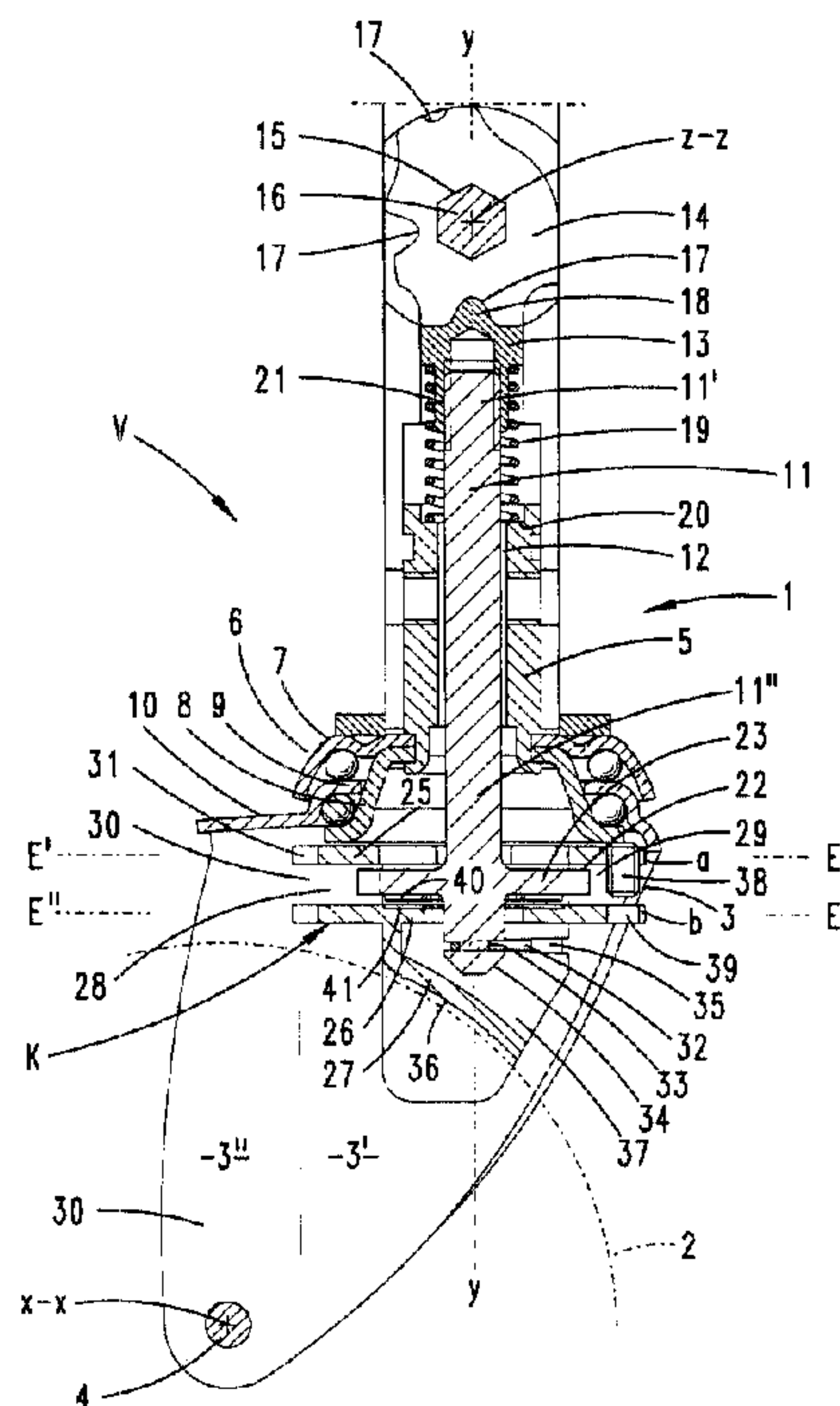


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(54) Title: GUIDE ROLL



(57) **Abrégé/Abstract:**

The invention relates to a guide roll (1) with a fixing device (V) for blocking running and/or steering of the guide roll (2) that is accommodated in a fork (3). The fork (3) is pivotally mounted around a vertical axis (y-y). The guide roll comprises an actuating tappet (11). A protuberance (22) provided for blocking braking or steering is configured at the end (11'') of the tappet, whereby said end faces the guide roll. The tappet (11) co-operates with counter-projections (25) provided for blocking steering. The counter-projections are fixed to the fork. The aim of the invention is to produce said guide roll in a simple manner such that said roll is easy to assemble. To this end, a combination component (K) is provided. The counter-projections (25) for blocking steering and the means (26) for blocking braking are embodied on said combination component. The counter-projections for blocking steering and the means for blocking braking are situated in levels (E'-E', E''-E'') which are distanced from one another. The protuberance (22) provided for blocking braking or steering of the tappet (11) is situated between said levels in a neutral position.

ABSTRACT

The invention relates to a castor (1) having a securing device (V) for blocking the running action and/or steering action of the running wheel (2) mounted in a fork (3), which fork (3) itself is mounted such that it can be pivoted about a vertical axis (y-y), having an actuating push rod (11), at the running-wheel end (11'') of which a braking-blocking and/or steering blocking formation (22) is formed, the push rod (11) also interacting with fork-mounted steering-blocking mating protrusions (25), and this invention achieves a structurally straightforward solution, which is favourable for installation, by a combination part (K) on which both the steering-blocking mating protrusions (25) and the braking-blocking means (26), these being located in spaced-apart planes (E'-E', E''-E''), are formed, the braking-blocking and/or steering-blocking formation (22) of the push rod (11) being located in a neutral position (Fig. 1) between these planes.

(Exemplary figure: Fig. 1)

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Castor

The invention relates to a castor having a securing device for blocking the running and/or steering action of the running wheel mounted in a fork, which fork itself is mounted such that it can be pivoted about a vertical axis, having an actuating push rod, at the running-wheel end of which a braking-blocking and/or steering-blocking formation is formed, the push rod also interacting with fork-mounted steering-blocking mating protrusions.

A castor having a securing device of this type is known in a wide variety of embodiments; you are referred, for example, to DE-A 17 55 789 and DE-A 23 47 900. These forerunners provide, as the usable functional positions, for the fork and the running wheel to be blocked, also for the fork to be pivotable and the running wheel to be capable of running freely - the trailing side being formed of its own accord here - and finally provides for a position in which the pivoting movement of the fork is blocked and the castor can rotate freely. This renders a castor, for all practical purposes, into a fixed castor. The actuating push rod, which can be moved into the different positions by a control cam which crosses over its axis, is subject to the action, in the restoring direction, of a helical compression spring which is plugged on to the stem of the push rod and is supported on a fork pin. Both the forerunners mentioned comprise a large number of parts and therefore involve high production and installation outlay.

It is an object of the invention to configure a castor of the generic type such that it is structurally more straightforward and more favourable for installation.

This object is achieved first and foremost, in the case of a castor with a securing device having the features

- 2 -

of Claim 1, by a combination part on which both the steering-blocking mating protrusions and the braking-blocking means, these being located in spaced-apart planes, are formed, the braking-blocking and/or steering-blocking formation of the push rod being located in a neutral position between these planes. Such a combination part reduces the number of parts. In addition, it performs tasks which go beyond the introduction of forces for the push rod. The above-mentioned elements are additionally stabilised in relation to one another. This also serves to simplify the installation. The initial switching state is a neutral position, from which the braking-blocking and/or steering-blocking formation can be displaced by an extremely short distance in opposite directions in order to move into the respective other functional position. It is advantageous then for the combination part to be formed as an integral part. This can be accomplished very well by moulding. Accordingly, it is not necessary for the combination parts to be combined from a plurality of individual parts to form a structural unit. Such a multifunctional combination part is accommodated, for protection, in a freely moveable, but rotationally blocked, manner in an inner space of the fork. The rotational blocking can easily be achieved by utilising the parallel arrangement, which is usually present anyway, of the fork legs as guide surfaces. The movement is oriented vertically. For all practical purposes, the combination part is just fitted in and also secured. In this respect, it is provided that the combination part is fastened on the push rod. The fastening is resilient. The spring functions as a connecting element between the combination part and the push rod. For long-term functioning, there is provided a wire fastening spring which, in the fastening state, is positioned in a circumferential groove of the push rod. The corresponding securing can be achieved, without the classic fastening means, by the push rods, at the

- 3 -

running-wheel end, having an introduction cone for deflecting the wire spring in the course of latching installation. A structurally advantageous solution is provided if the wire fastening spring is a U-clip, the
5 U-crosspiece of which has a deflection following approximately half the circumferential groove. This deflection is held securely in the region of the groove recess. It is advantageous in terms of arrangement here for the U-legs of the wire fastening spring to be
10 accommodated in retaining grooves of the combination part. A further favourable feature of the invention is that the combination part has a braking section which is adapted to the running-wheel curvature and is formed underneath the plane of the braking-blocking means.
15 This avoids exposed braking press-edges. The actual braking surface may also be provided with roughened formations, for example transverse ribbing located parallel in space to the geometrical axis of the running wheel. It is then provided that the wire spring
20 passes through a chamber formed between the braking-blocking and/or steering-blocking formation and the braking section. This chamber is open in the direction away from the running wheel, so that the wire spring is accessible for release at all times. This facilitates
25 installation, and also any possible dismantling operation. This is because, once the running wheel has been removed, the combination part can easily be drawn off, and replaced by a new combination part, in the axial direction of the push rod. For position
30 adjustment of the securing device, it proves favourable to provide on the combination part an adjusting screw for supporting and adjusting the combination part in relation to a bearing or fork section of the castor, this section being disposed above the chamber. The
35 adjustment is correspondingly stepless. The procedure here, in concrete terms, is such that the adjusting screw is accommodated by a thread in the combination part in the plane of the steering-blocking means. To this extent, the adjusting screw is also accommodated

- 4 -

in a protected manner. The procedure here is also such that a through-passage opening is formed in the plane of the braking-blocking means in order to access the adjusting screw for actuation. Finally, the invention
5 proposes that the steering-blocking mating protrusions are designed for rotational blocking, defining at least one position, of the fork. A rotary latching position going beyond the 360° latching-position would then be located along the diametral line. Lastly, it proves
10 advantageous for precision rotational blocking to be provided between the braking-blocking and/or steering-blocking formation and the braking-blocking means, which is closer to the running wheel. As a result, it is not just the case that the running wheel is braked,
15 but also, at the same time, that the fork is prevented from rotating. Classic radially oriented tooth/gap engagement may be provided here.

The subject matter of the invention is explained in
20 more detail hereinbelow with reference to an exemplary embodiment illustrated in the drawing, in which:

Fig. 1 shows a vertical section through the castor with the push rod located in a neutral
25 position,

Fig. 2 shows the same vertical section with the push rod located in a rotation-blocking position,

30 Fig. 3 shows the same vertical section again with the push rod located in a braking position and with simultaneous rotational blocking of the fork of the castor,

35 Fig. 4 shows the combination part on its own, as seen in the direction of the chamber of the same, with associated wire spring,

- 5 -

Fig. 5 shows the section along line V-V in Fig. 4,
without the spring,

Fig. 6 shows the plan view of Fig. 5,

5

Fig. 7 shows the plan view of the wire fastening
spring, showing the U-shaped configuration,

Fig. 8 shows a view in the direction of the narrow
side of the wire spring,

10

Fig. 9 shows a view in the direction of one of the
U-legs of the wire spring,

Fig. 10 shows the actuating push rod on its own, to be
precise in side view,

15

Fig. 11 shows the section along line XI-XI in Fig. 10,

Fig. 12 shows the plan view of the push rod, and

20

Fig. 13 shows the bottom view of the push rod.

The castor 1 illustrated is provided with a securing
device V. This effects blocking of the running and/or
steering action.

25

The blocking of the running action is correspondingly
converted into braking of a running wheel 2; the
blocking of the steering action, in contrast, has the
effect of securing a rotatably associated fork 3.

30

The running wheel 2 rotates about a horizontal
geometrical axis x-x. The corresponding physical axis
has the reference numeral 4.

35

The fork 3 pivots about a vertical geometrical axis y-
y. This is embodied by an encased pin 5. The latter is
positioned, in a manner in which it is secured against

- 6 -

rotation, in an accommodating hollow of the mobile object provided with the castors 1.

5 The geometrical axes x-x and y-y are spaced apart from one another to the extent where the sought-after steerability which is typical of castors is achieved. The trailing side is on the left in the drawing illustration.

10 The pin 5 extends from the upper side of a bearing, preferably of a ball bearing 6. A perforated border 9 of a base 10 of the fork 3 is gripped and supported, with rotary mounting, between the upper race 7 and lower race 8 of the bearing.

15 The pin 5 has a push rod 11 passing through it. As can be gathered from Fig. 12, the push rod has a non-round cross-section. An axially oriented guiding mount 12 in the pin 5 has a correspondingly contoured cross-section. The push rod 11, accordingly, is secured
20 against rotation and can only be displaced vertically along the axis y-y.

The upper end of the push rod 11 merges into a screw-connected push-rod head 13. This has a control cam 14
25 acting upon it. The latter is mounted for rotary actuation about a horizontal geometric axis z-z. A hexagonal through-passage 15 is located in the centre of the control cam 14. A correspondingly cross-sectionally configured control shaft 16 of an actuating
30 arrangement (not illustrated specifically) engages in this through-passage.

The end surface of the basically disc-shaped control
35 cam 14 has depressions 17 which are spaced apart by different distances from the axis and in which a protrusion 18 of the push-rod head 13 engages, in contact therewith.

- 7 -

- The appropriate contact pressure is achieved via the force of a compression spring 19. The latter subjects the push-rod head 13 to loading via its upper-end spring turn. The other, lower-end spring turn has its
5 castor-end abutment 20 in an annular channel of the upper end of the pin 5. The abutment at the upper end is provided by a stationary bearing location of the control shaft 16.
- 10 The end 11' of the push rod 11, which is directed away from the running wheel, can be adjusted axially in relation to the push-rod head 13, to be precise via a threaded engagement 21 of two parts.
- 15 The running-wheel end, 11'' of the push rod 11 passes through the hole in the region of the bearing, or ball bearing 6, and extends into the region underneath the fork base 10. At this location, the said end 11'' merges into a braking-blocking and/or steering-blocking
20 formation 22. This is a horizontally oriented annular plate 23 which is rooted in the lateral wall of the push rod 11 and has, for all practical purposes, a tooth-structure end border, for which you are referred to Figs 10, 12 and 13. The structure comprises radially
25 oriented protrusions 24 projecting freely beyond the plate border. These protrusions are disposed at identical angular spacing, but are of different widths. The wider protrusions 24 extend along a common diametral line D-D. The latter coincides, in
30 directional terms, with the flattening of the push rod 11.

The steering-blocking formation 22 of the push rod 11, or the protrusions 24 thereof, are associated with
35 steering-blocking mating protrusions 25. These are seated on a combination part K. The steering-blocking mating protrusions 25, leaving gaps corresponding to the width of the protrusions 24, form a matching mating contour into which, with alignments appropriate for

- 8 -

engagement and with a corresponding switch position of the control cam 14, the annular plate 23 can latch.

5 The steering-blocking mating protrusions 25 are located in an upper deck a of the combination part K.

A lower deck b extends at a vertical spacing therefrom. Braking-blocking and steering-blocking means 26 are realised on this lower deck. These means are accessible
10 for push-rod actuation and are provided, in concrete terms, in the form of a braking section 27.

With a corresponding switch position of the control cam 14, the push rod 11 and vertically displaceable
15 combination part K are positioned heightwise such that the braking-blocking and/or steering-blocking formation 22 of the push rod 11 is located in a neutral position (Fig. 1), i.e. the annular plate 23 extends without contact between the two decks a, b, that is to say
20 between the spaced-apart planes of the two, a sufficient free space 28 being left between these planes. The planes are respectively designated E'-E' and E''-E''.

25 The combination part K, which is formed as an integral part, for example a plastics injection moulding, is accommodated in an inner space 29 of the fork 3 such that it can move freely in the vertical direction, but is rotationally blocked. The cross-sectional shape of
30 the fork 3 is utilised for this purpose. This is made up, at least as far as an inner contour is concerned, of a circular-cylindrical section 3' and two outwardly leading, wing-like, rectilinear and parallel sections 3''. The first-mentioned section 3' extends over a good
35 three-quarters of a circle and opens via parallel section 3''. The corresponding opening is designated 30 (see Fig. 6). A protrusion 31 which projects beyond the circular outline of the vertically crosspiece-connected deck a and b projects into this opening. As can be

- 9 -

gathered, this protrusion has a rotation-blocking effect.

The combination part K is thus guided and, furthermore,
5 fastened exclusively on the push rod 11. It is hung in the guiding inner space 29 and the rotation-preventing opening 30 of the fork 3. The fastening is resilient, i.e. relative movements between the push rod 11 and the combination part K are not prevented. A wire spring 32
10 serves for corresponding fastening. This spring, in the fastening state, is positioned in a circumferential groove 33 of the push rod 11, and more precisely of the running-wheel end 11'' of the latter. At the running-wheel end, an introduction cone 34 is disposed upstream
15 of said end 11''. This introduction cone deflects the free-span U-crosspiece 32' of the wire spring 32, which is configured in the form of a U-clip, to give straightforward latching installation. As far as the clip configuration of the wire fastening spring 32 is
20 concerned, you are referred to Fig. 7. It can also be gathered there that the U-crosspiece 32' of the wire spring 32 has a deflection 32'' following approximately half the circumferential groove 33. The inner contour of this deflection corresponds essentially to the
25 diameter of the base of the circumferential groove 33.

The U-legs, which are angled in the same direction and are designated 32''', can also be gathered from the abovementioned figure. These U-legs are accommodated in
30 matching, horizontally oriented retaining grooves 35 of the combination part K. The retaining grooves 35 themselves form the push-in limiting stop by way of the respective groove end. The groove ends are located such that the U-crosspiece 32' intersects the axis y-y. The
35 inlet of the retaining grooves 35 may diverge outwards to a slight extent in relation to the flanks of these grooves, so that introduction is facilitated. The U-legs 32''' are expediently easy to move in the outward

- 10 -

direction. They thus have a clamping or gripping action in relation to the retaining grooves 35.

5 The end of the ram 11 itself in this location, moreover, secures the merely plug-connected wire body from being lost since it is positioned with blocking action upstream of the U-crosspiece 32', which extends on the trailing side of the castor 1.

10 As may further be gathered from the drawing illustration, the combination part K has a braking section 27 adapted to the running-wheel curvature. The braking section 27 extends underneath the plane E''-E'', that is to say that of the braking-blocking means
15 26. The braking section 27 carries transverse ribs 36, directed towards the running surface of the running wheel 2, with a correspondingly brake-enhancing action.

The rear side of the wall forming the braking section
20 27 forms the lower termination of the chamber 37 which is open on the widening-out side and, in the upper region, has the U-crosspiece 32' of the wire fastening spring 32 passing through it. The groove 35 securing the spring body is spaced apart by such a distance that
25 it is also still possible to achieve an upwardly directed movement of the push rod 11.

The braking-blocking and/or steering-blocking formation
22, which in the basic position resides in the free
30 space 28, can have its setting adjusted. For this purpose, an adjusting screw 38 is provided on the combination part K. This screw supports the combination part K, which is, as it were, suspended on the push rod 11, against the bearing or fork section, which is
35 disposed above the chamber 37, of the castor 1, that is to say the lower race 8 of the ball bearing 6.

It can be gathered that the adjusting screw 38 is accommodated by a thread in the combination part K in

- 11 -

the plane E'-E' of the steering-blocking means, of the steering-blocking mating protrusions 25. The adjusting screw 38 still projects into the free space 28 by way of its actuating end. In order to access the screw for adjustment purposes, a through-passage opening 39 for an adjusting tool on the deck b is formed in the plane E''-E'' of the braking-blocking means 26.

It should also be pointed out, as far as the braking-blocking means 26 are concerned, that precision rotational blocking is provided between the braking-blocking and/or steering-blocking formation 22 and the braking-blocking means 26, which is closer to the running wheel. Radially oriented teeth 40 of a toothed rim thus extend from the underside of the annular plate 23. This toothed rim extends concentrically in relation to the push rod 11. Said teeth 40 interact with tooth gaps 41 on the upper side of the braking-blocking means 26, to be precise in the form of a congruent mating toothed rim.

The castor with a securing device V functions as follows: the switch position in Fig. 1 allows the fork 3 to pivot freely and the running wheel 2 to roll freely. In this position, the braking-blocking and/or steering-blocking formation 22 has moved out of the region of action of the steering-blocking mating protrusions 25 and of the region of the braking-blocking means 26. The push-rod 11 is stopped precisely in this respect against the control cam 14, in the direction of which it is loaded by the spring 19. Precision adjustment may, as has been described, be carried out via the adjusting screw 38. The wire spring 32 holds the combination part K precisely in a vertical position.

Rotation of the control cam 14 into the next position produces the position which can be gathered from Fig. 2, in which exclusively the pivoting movement of the

- 12 -

fork 3 is blocked. The spring 19 has displaced the push rod 11, which is released to a corresponding extent, in the upward direction. The steering-blocking formation 22 moves with blocking action into the steering-blocking mating protrusions 25. The wire spring 32 is curved upwards, that is to say tensioned, in the region of its U-crosspiece 32' here. The force of the compression spring 19, however, is greater. It is not possible for the combination part K to be displaced upwards as well since it is supported on the ball bearing 6 via adjusting screw 38. The running wheel 2 can be rotated freely.

Fig. 3 shows a position in which the running wheel 2 is braked and rotation is blocked. The braking-blocking means 26 is pressed into the running surface of the running wheel 2. The combination part K is displaced downwards by correspondingly downwardly directed displacement of the push rod 11, the annular plate 23 of which comes into contact with the upper side of the braking-blocking means 26. This also takes place counter to the restoring force of the compression spring 19 and of the wire fastening spring 32. Simultaneously or subsequently, the teeth 40 also move into the tooth gaps 41, so that it is not only the case that the running wheel 2 is braked, but also that the fork 3 is prevented from rotating. If teeth are positioned one upon the other, this produces the latching position along with the easily occurring residual pivoting of the fork 3. The rotation-preventing means then latch in. This position is also produced by the rotary displacement of the control cam 14.

The rotational blocking of the fork 3, which produces the functioning of a fixed castor, is achieved via the wider protrusions 24, which engage in correspondingly wider gaps of the steering-blocking mating protrusions 25. At least one such latching-in position is provided.

- 13 -

This is based on the main alignment of the mobile object.

All features disclosed are pertinent to the invention.

5 The disclosure contents of the associated/attached
priority documents (copy of the prior application) are
hereby also included in full in the disclosure of the
application, also for the purpose of incorporating
features of these documents in claims of the present
10 application.

- 14 -

CLAIMS

1. Castor (1) having a securing device (V) for blocking the running and/or steering action of the running wheel (2) mounted in a fork (3), which fork (3) itself is mounted such that it can be pivoted about a vertical axis (y-y), having an actuating push rod (11), at the running-wheel end (11'') of which a braking-blocking and/or steering-blocking formation (22) is formed, the push rod (11) also interacting with fork-mounted steering-blocking mating protrusions (25), characterized by a combination part (K) on which both the steering-blocking mating protrusions (25) and the braking-blocking means (26), these being located in spaced-apart planes (E'-E', E''-E''), are formed, the braking-blocking and/or steering-blocking formation (22) of the push rod (11) being located in a neutral position (Fig. 1) between these planes.
2. Castor having a securing device according to Claim 1 or in particular according thereto, characterized in that the combination part (K) is formed as an integral part.
3. Castor having a securing device according to one or more of the preceding claims or in particular according thereto, characterized in that the combination part (K) is accommodated in a freely moveable, but rotationally blocked, manner in an inner space (29) of the fork (3).
4. Castor having a securing device according to one or more of the preceding claims or in particular according thereto, characterized in that the combination part (K) is fastened on the push rod (11).
5. Castor having a securing device according to one or more of the preceding claims or in particular

- 15 -

according thereto, characterized in that the fastening is resilient.

6. Castor having a securing device according to one or more of the preceding claims or in particular according thereto, characterized in that there is provided a wire fastening spring (32) which, in the fastening state, is positioned in a circumferential groove (33) of the push rod (11).

10

7. Castor having a securing device according to one or more of the preceding claims or in particular according thereto, characterized in that the push rod (11), at the running-wheel end, has an introduction cone (34) for deflecting the wire spring (32) in the course of latching installation.

15

8. Castor having a securing device according to one or more of the preceding claims or in particular according thereto, characterized in that the wire fastening spring (32) is a U-clip, the U-crosspiece (32') of which has a deflection (32'') following approximately half the circumferential groove (35).

20

9. Castor having a securing device according to one or more of the preceding claims or in particular according thereto, characterized in that the U-legs (32''') of the wire fastening spring (32) are accommodated in retaining grooves (35) of the combination part (K).

25

30

10. Castor having a securing device according to one or more of the preceding claims or in particular according thereto, characterized in that the combination part (K) has a braking section (27) which is adapted to the running-wheel curvature and is formed underneath the plane (E''-E'') of the braking-blocking means (26).

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- 16 -

11. Castor having a securing device according to one or more of the preceding claims or in particular according thereto, characterized in that the wire fastening spring (32) passes through a chamber (37) formed between the braking-blocking and/or steering-blocking formation (22) and the braking section (27).

12. Castor having a securing device according to one or more of the preceding claims or in particular according thereto, characterized in that provided on the combination part (K) is an adjusting screw (38) for supporting and adjusting the combination part (K) in relation to a bearing or fork section of the castor (1), this section being disposed above the chamber (37).

13. Castor having a securing device according to one or more of the preceding claims or in particular according thereto, characterized in that the adjusting screw (38) is accommodated by a thread in the combination part (K) in the plane (E'-E') of the steering-blocking means, of the steering-blocking mating protrusion (25).

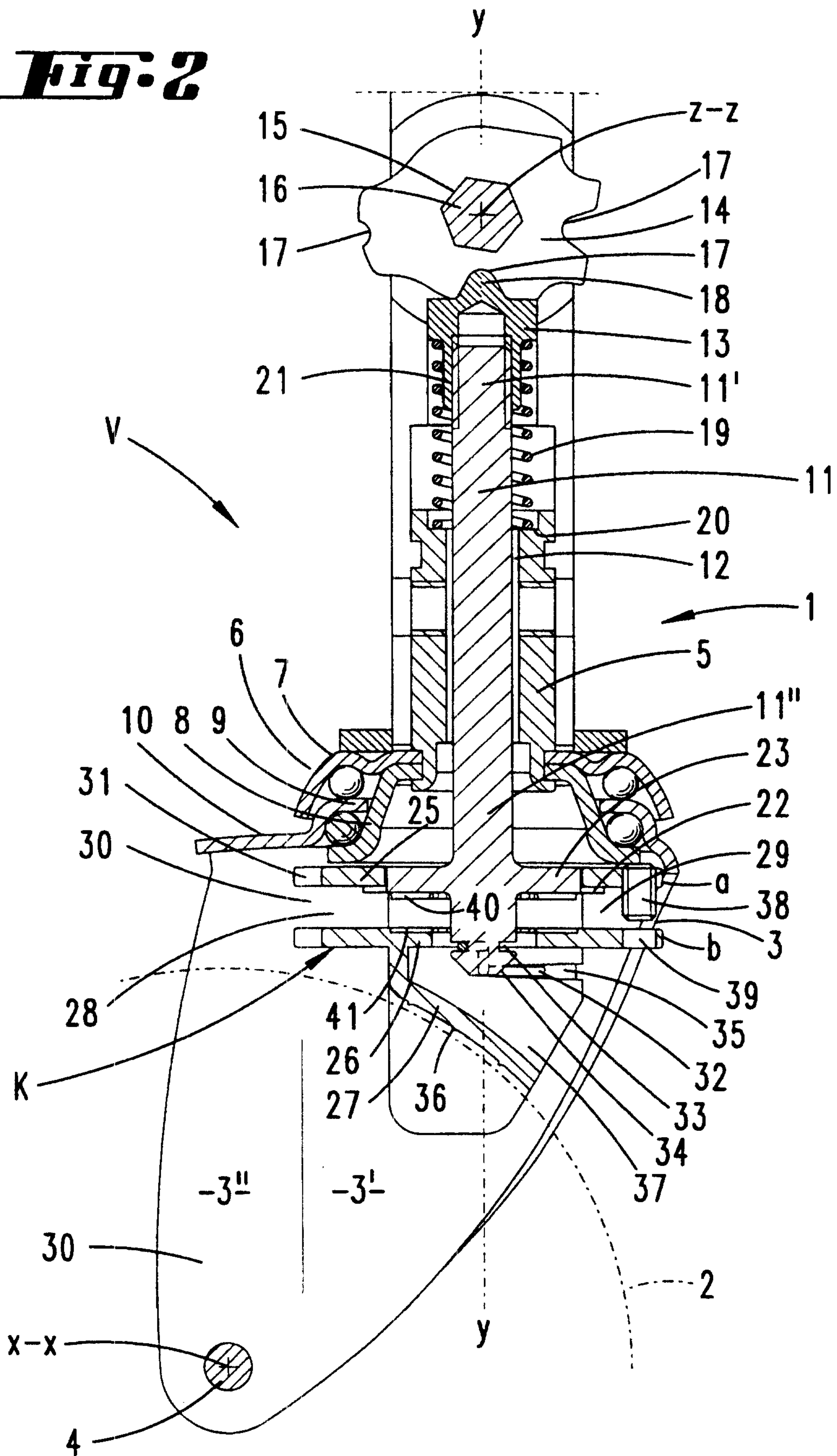
14. Castor having a securing device according to one or more of the preceding claims or in particular according thereto, characterized in that a through-passage opening (39) is formed in the plane (E''-E'') of the braking-blocking means (26) in order to access the adjusting screw (38) for actuation.

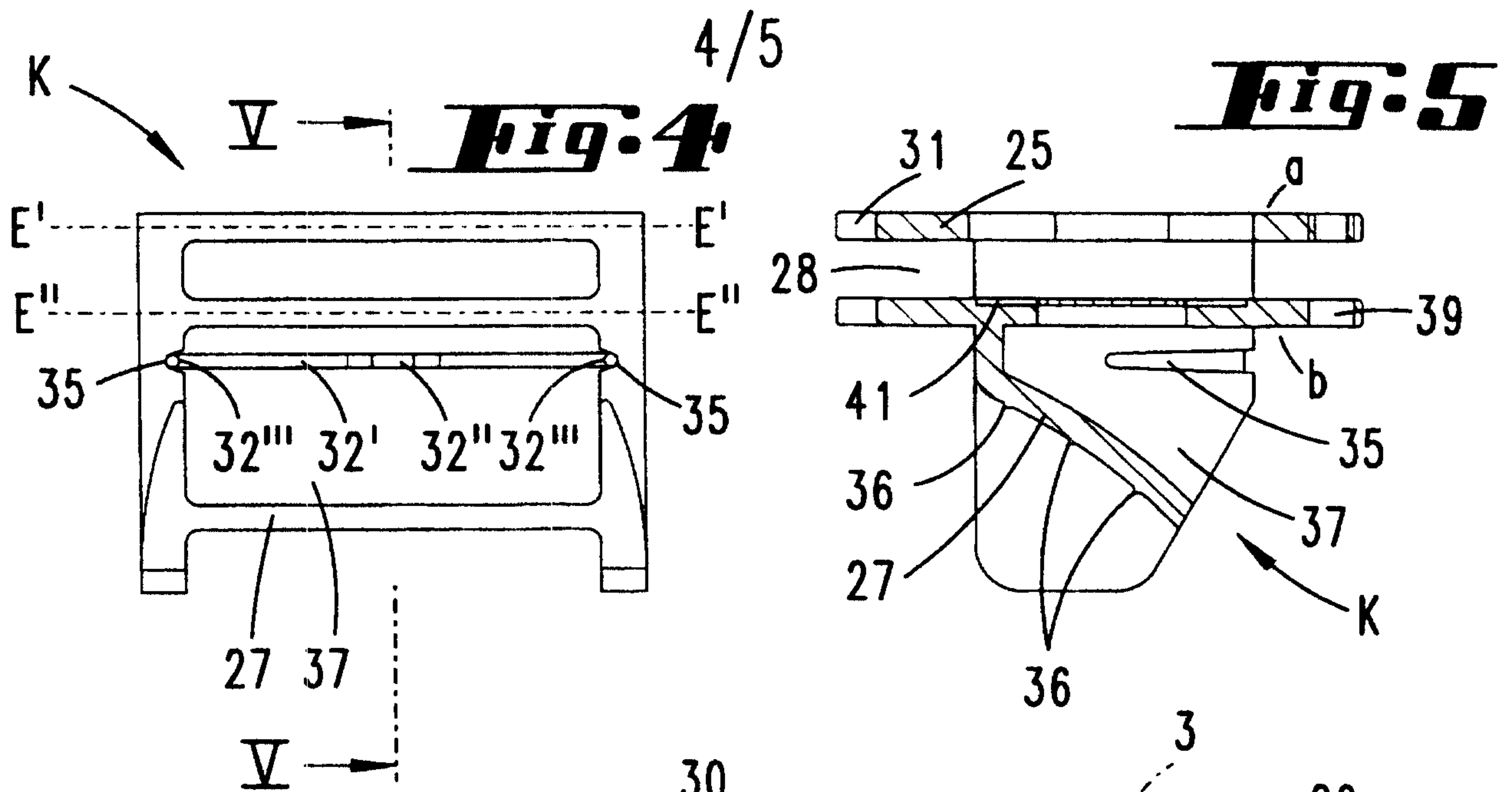
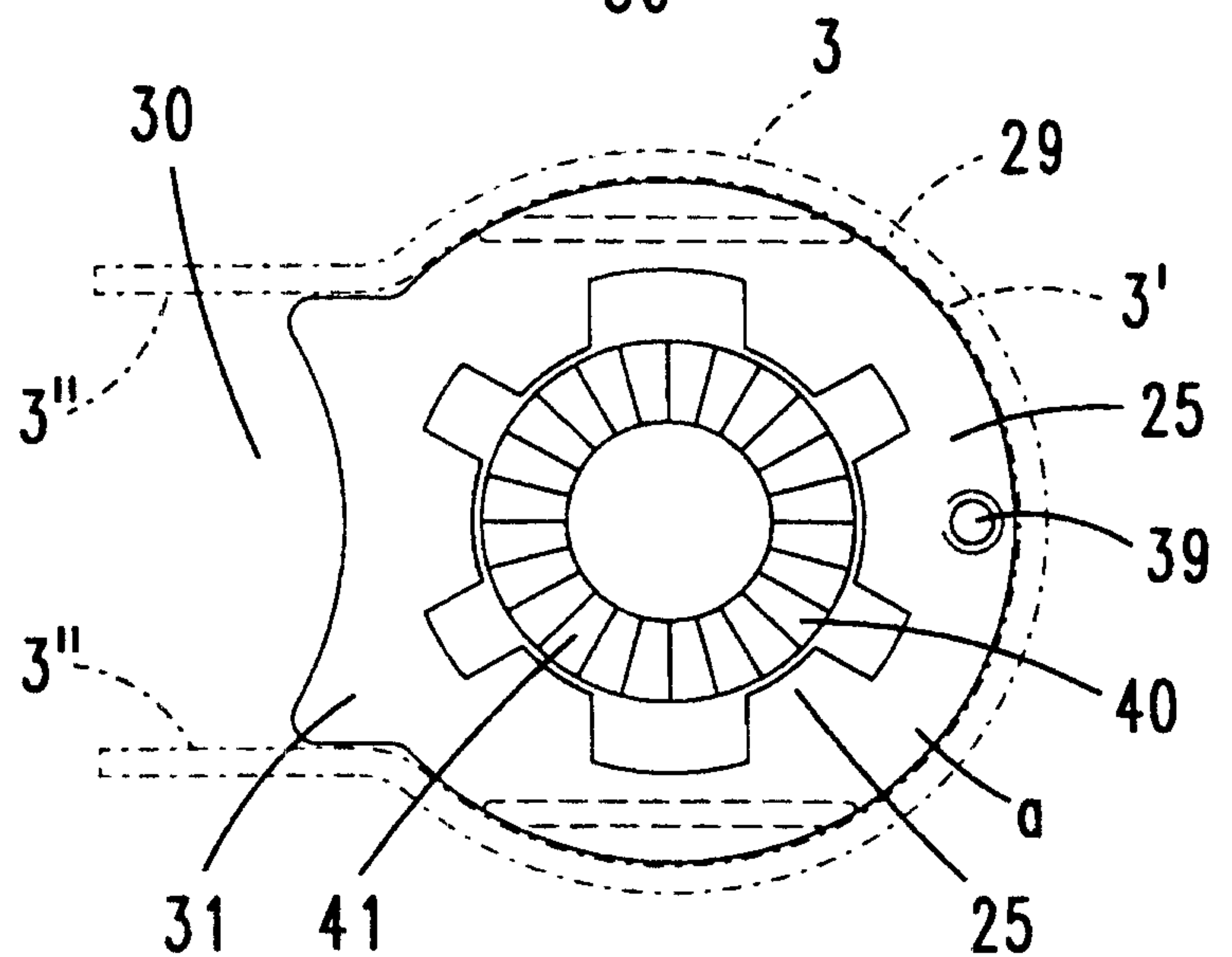
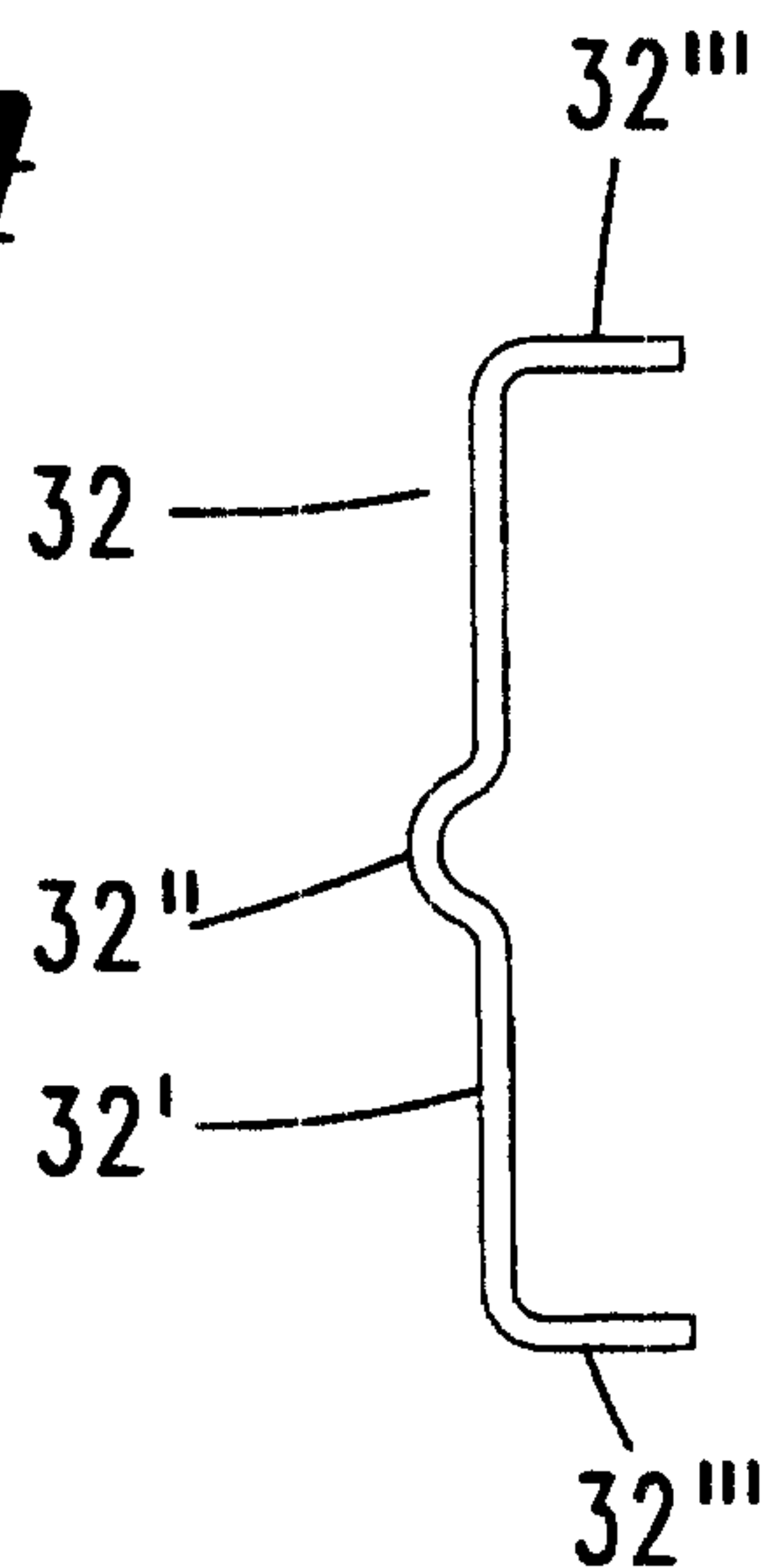
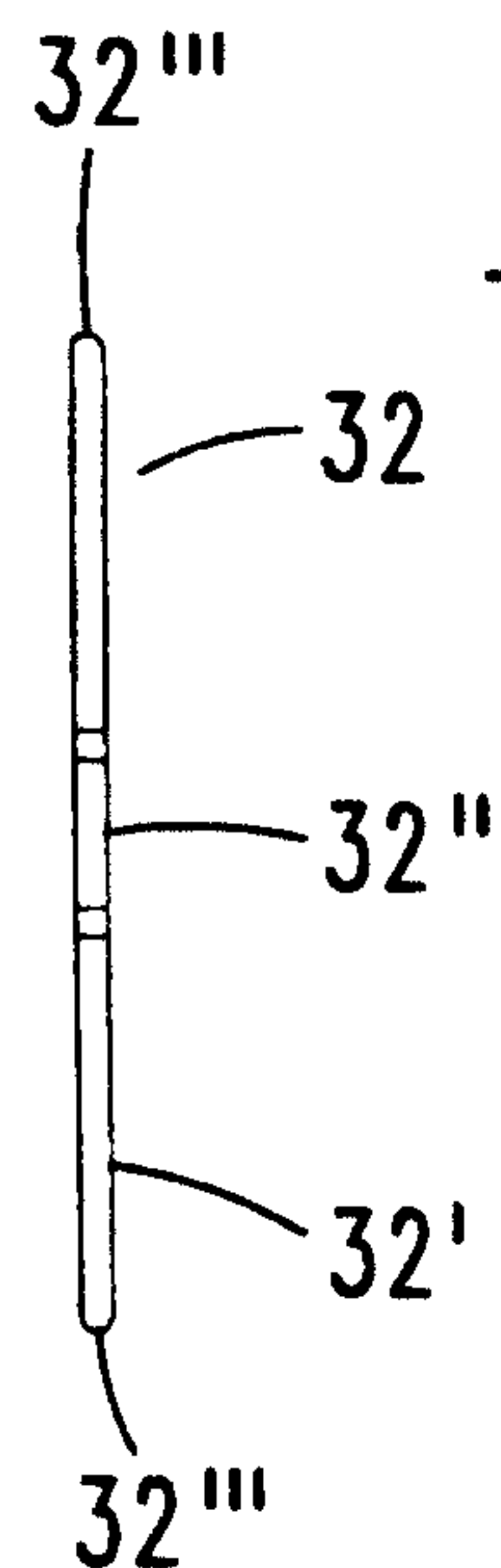
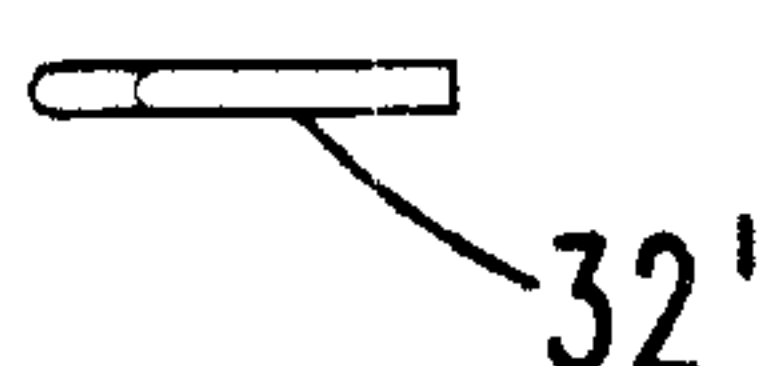
15. Castor having a securing device according to one or more of the preceding claims or in particular according thereto, characterized in that the steering-blocking mating protrusions (25) are designed for rotational blocking, defining at least one position, of the fork (3).

- 17 -

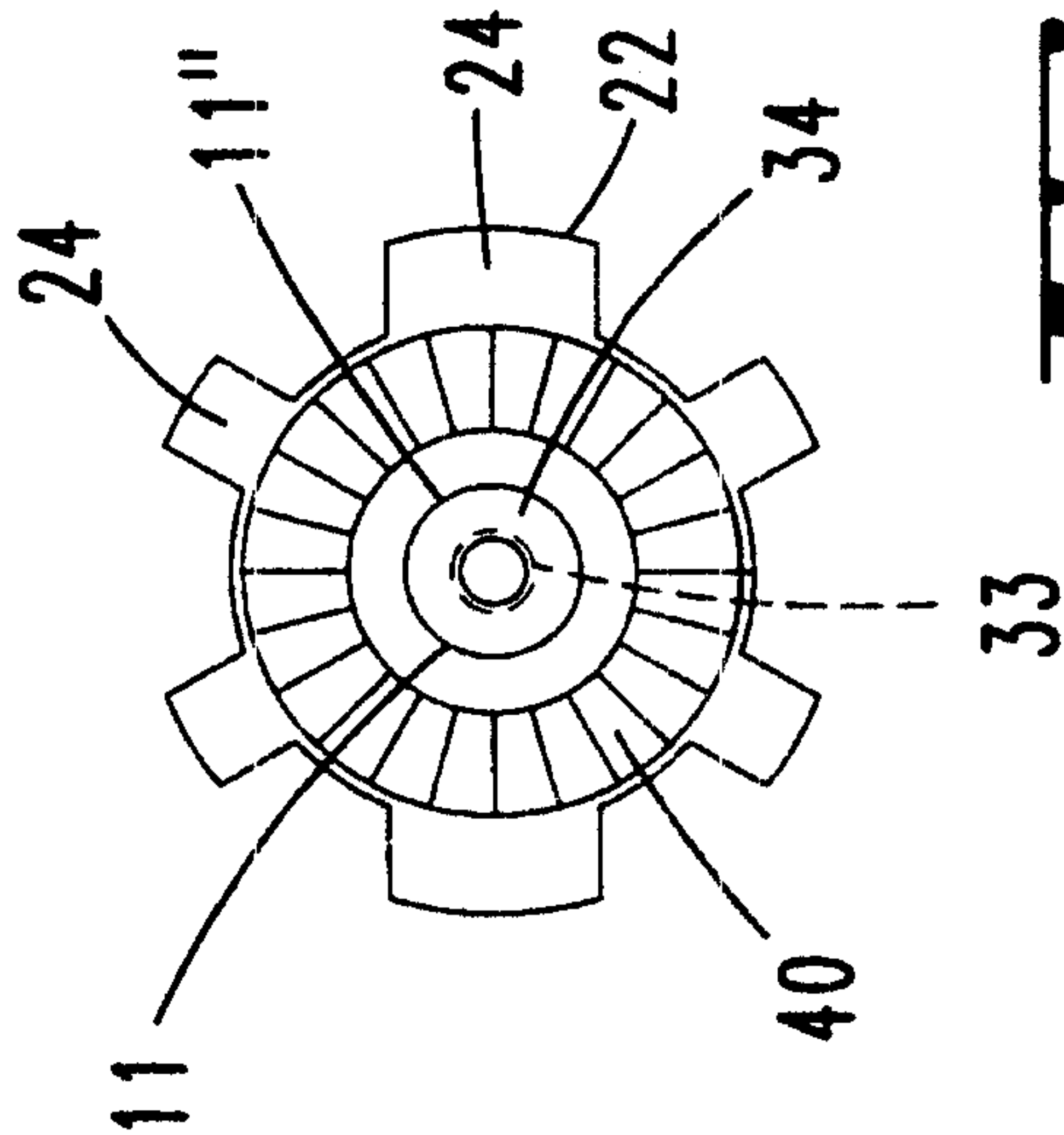
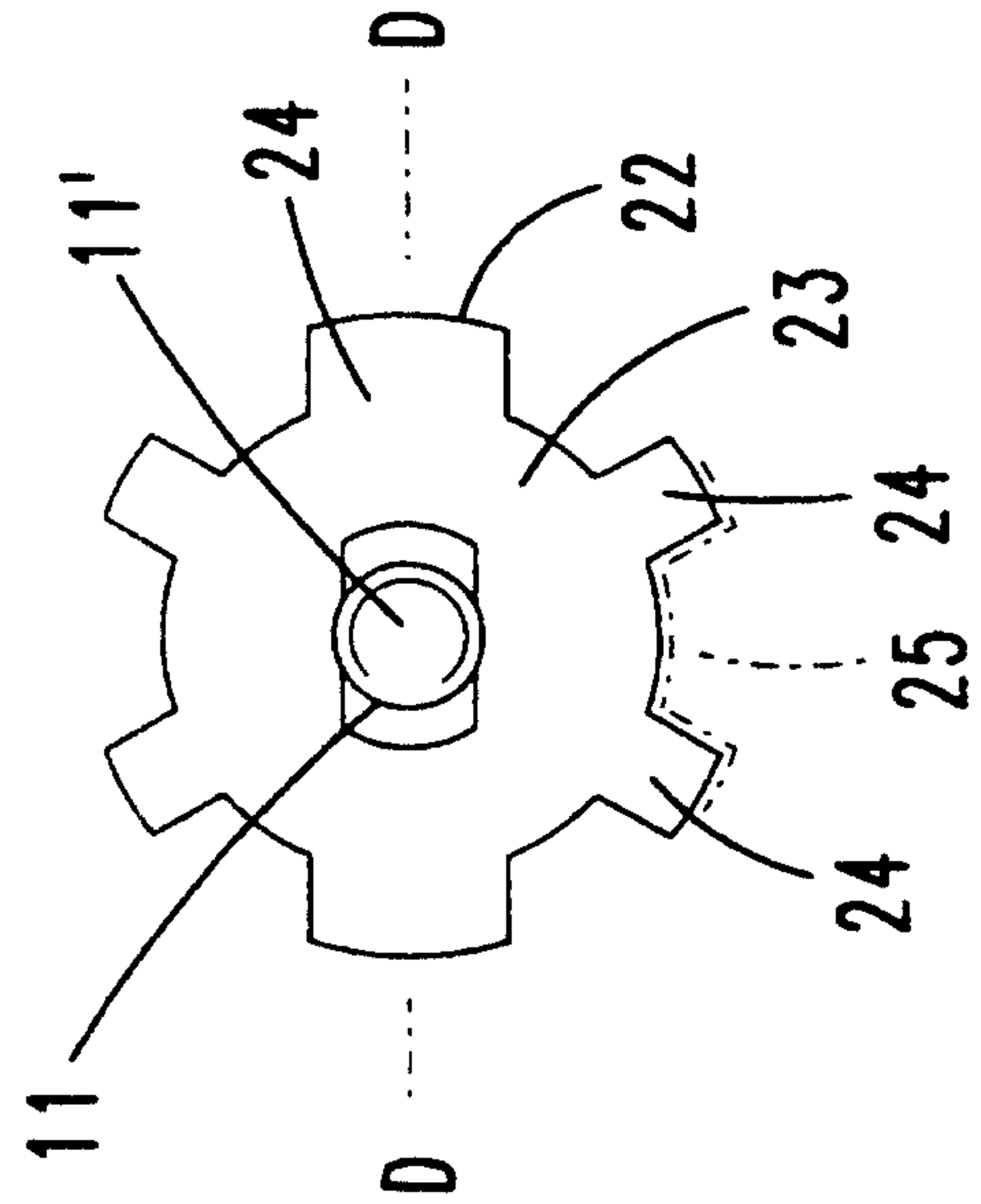
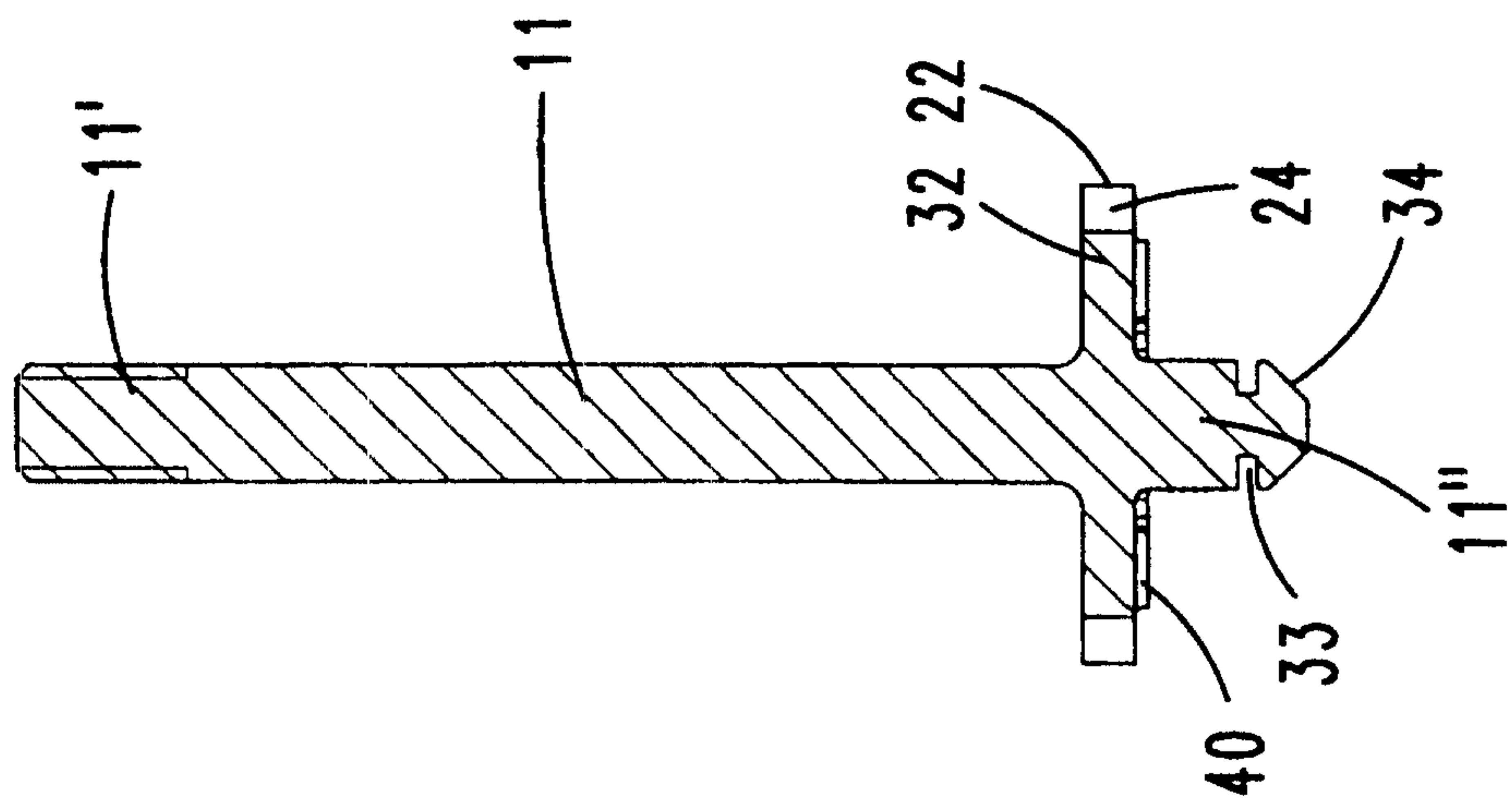
16. Castor having a securing device according to one or more of the preceding claims or in particular according thereto, characterized in that precision rotational blocking is provided between the braking-
5 blocking and/or steering-blocking formation (22) and the braking-blocking means (26), which is closer to the running wheel.

2/5

Fig. 2

**Fig. 6****Fig. 7****Fig. 8****Fig. 9**

5/5

Fig. 13**Fig. 12****Fig. 11****Fig. 10**