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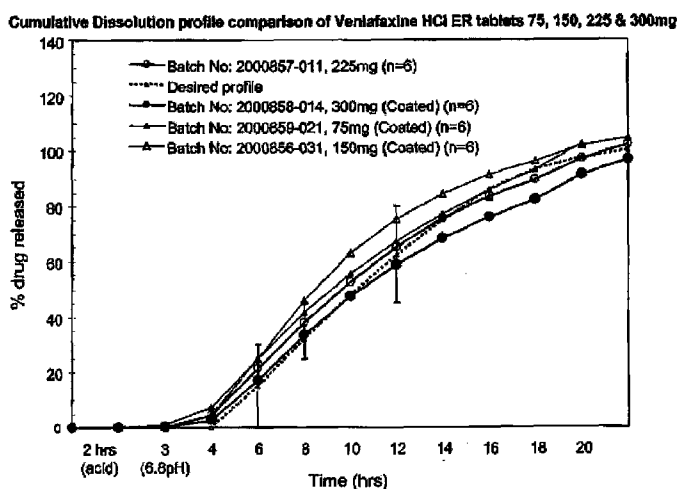


FIG. 1

(57) Abstract: The present disclosure relates to a delayed controlled release composition of at least one form of venlafaxine. According to the disclosure a delayed controlled release composition of venlafaxine hydrochloride is provided by a blend of polymers in the core formulation. The core formulation having extended release polymers is coated with a non-permeable polymer blend formed of a water in-soluble polymer and an enteric coating polymer, which does not release the active drug in either acid or base for up to about 4 hours. Upon disintegration of the non-permeable coating the active drug is released in a sustained manner due to the polymers within the core formulation. The delayed release prevents the substantial release of venlafaxine into the stomach.

INTERNATIONAL SEARCH REPORT

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A. CLASSIFICATION OF SUBJECT MATTER IPC: A61K 9/28(2006.01) USPC: 424/468,461,457,458 According to International Patent Classification (IPC) or to both national classification and IPC		
B. FIELDS SEARCHED Minimum documentation searched (classification system followed by classification symbols) U.S. : 424/468, 461, 457, 458 Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Inventor search Electronic data base consulted during the international search (name of data base and, where practicable, search terms used) EAST, HCAPLUS, REGISTRY, MEDLINE, BIOSIS, EMBASE, DRUGU		
C. DOCUMENTS CONSIDERED TO BE RELEVANT		
Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 6,703,044 B1 (PINHASI et al.) 09 March 2004 (09.03.2004), Col. 2, line 60 to Col. 3, line 30, Col. 4, lines 27-46, Col. 4, line 61 to Col. 5, line 1, Col. 5, lines 32-57, Col. 7, line 41 to Col. 8, line 64, Col. 9, lines 61-67, Col. 10, Table 1, Col. 13, Table 2.	1-14, 22 ----- 15-21

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