



(11) Publication number : **0 557 070 A3**

(12) **EUROPEAN PATENT APPLICATION**

(21) Application number : **93301149.6**

(51) Int. Cl.⁵ : **B65D 5/38, B65D 55/02**

(22) Date of filing : **17.02.93**

(30) Priority : **21.02.92 GB 9203748**

(43) Date of publication of application :
25.08.93 Bulletin 93/34

(84) Designated Contracting States :
AT BE CH DE DK ES FR GB GR IE IT LI LU NL PT SE

(88) Date of deferred publication of search report :
06.04.94 Bulletin 94/14

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(54) **Child resistant box.**

(57) A child resistant box, more particularly a matchbox, comprising an outer sleeve (2) and an inner tray (3), the tray (3) being slidable relative to the sleeve (2) to open or close the box. The sleeve (2) has a section (5) secured to the tray (3) by a hot melt adhesive. The section (5) may be separated from the remainder of the sleeve (2) by folding two side portions (B) of the section (5) along fold lines (8) by gripping cut-outs (7) to break serrations (6) joining the section (5) to the remainder of the sleeve (2). To slide the sleeve relative to the tray the section (5) is deformed inwardly to release it from the aperture in the sleeve formed by separation of the section (5).

The section (5) may be completely removed from the box by ripping it from the underside of the tray.

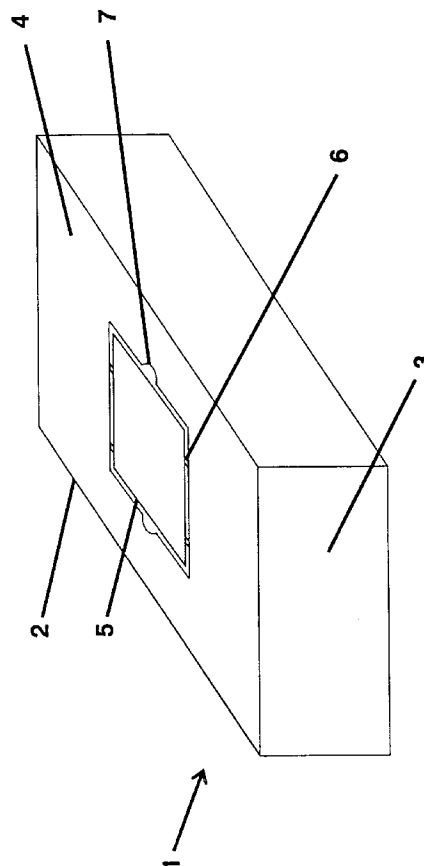


Figure 1

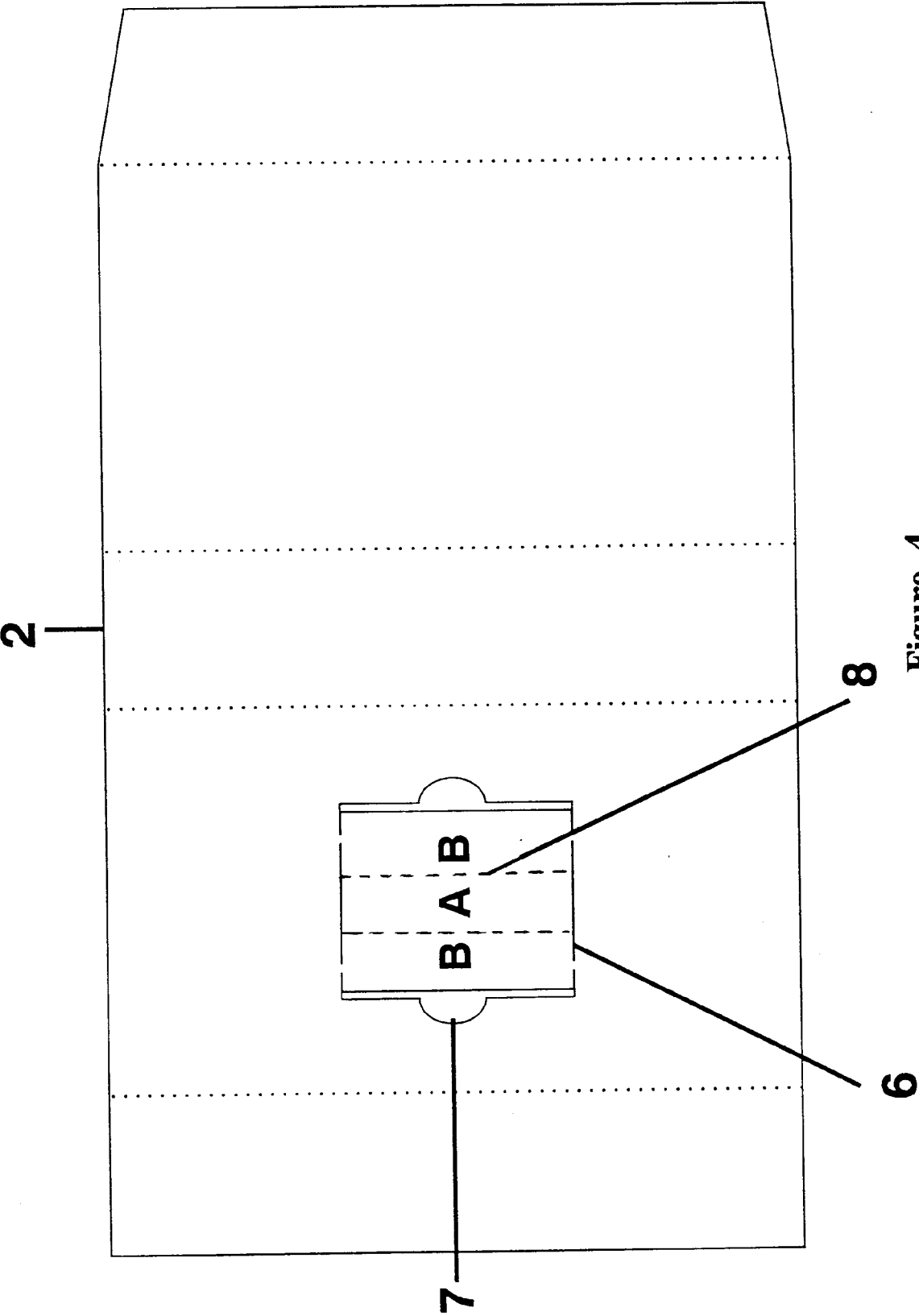


Figure 4



European Patent
Office

EUROPEAN SEARCH REPORT

Application Number
EP 93 30 1149

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.5)
A	FR-A-2 532 277 (AHLSTROM OSAKEYHTIO) * the whole document * ---	1, 4, 5, 7	B65D5/38 B65D55/02
A	FR-A-2 193 738 (UNILEVER N.V.) * the whole document * ---	1-4, 7	
A	DE-A-19 34 359 (UNILEVER N.V.) * the whole document * ---	1, 4-7	
A	US-A-3 761 010 (ROSENBERG JR.) * abstract; figures * -----	1	
			TECHNICAL FIELDS SEARCHED (Int.Cl.5)
			B65D
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 7 February 1994	Examiner Gino, C
<p>CATEGORY OF CITED DOCUMENTS</p> <p>X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document</p> <p>T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons</p> <p>..... & : member of the same patent family, corresponding document</p>			

EPO FORM 1503 03.82 (P04C01)