



(43) International Publication Date
13 September 2012 (13.09.2012)

- (51) International Patent Classification:
B27B 33/14 (2006.01) *B27B 17/08* (2006.01)
B27B 17/02 (2006.01)
- (21) International Application Number:
PCT/US2012/027622
- (22) International Filing Date:
2 March 2012 (02.03.2012)
- (25) Filing Language: English
- (26) Publication Language: English
- (30) Priority Data:
61/449,569 4 March 2011 (04.03.2011) US
- (71) Applicant (for all designated States except US):
BLOUNT, INC. [US/US]; 4909 SE International Way,
Portland, Oregon 972222 (US).
- (72) Inventors; and
- (75) Inventors/Applicants (for US only): **SEIGNEUR, Chris-
topher D.** [US/US]; 4909 SE International Way, Portland,
Oregon 97222 (US). **LUEDTKE, Lance** [US/US]; 4909
SE International Way, Portland, Oregon 97222 (US).
- (74) Agent: **PREWITT, Steven J.**; Schwabe Williamson &
Wyatt, Pacwest Center, Suite 1900, 1211 SW Fifth Aven-
ue, Portland, Oregon 97204 (US).

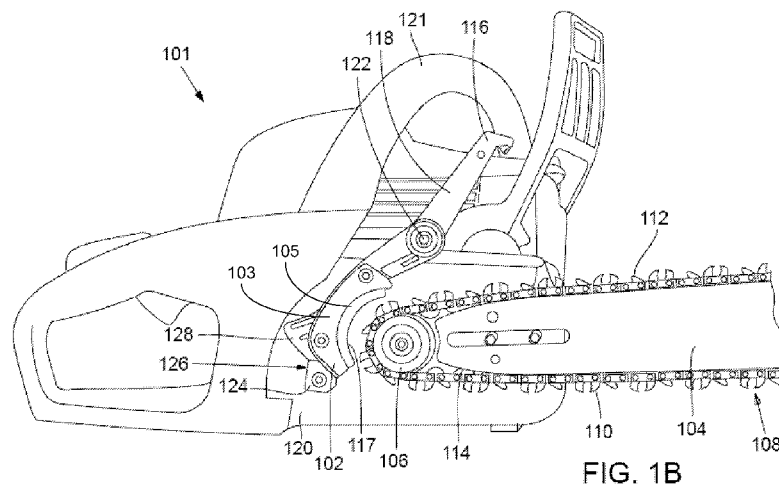
(81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AO, AT, AU, AZ, BA, BB, BG, BH, BR, BW, BY, BZ, CA, CH, CL, CN, CO, CR, CU, CZ, DE, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KN, KP, KR, KZ, LA, LC, LK, LR, LS, LT, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PE, PG, PH, PL, PT, QA, RO, RS, RU, RW, SC, SD, SE, SG, SK, SL, SM, ST, SV, SY, TH, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.

(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LR, LS, MW, MZ, NA, RW, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AL, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV, MC, MK, MT, NL, NO, PL, PT, RO, RS, SE, SI, SK, SM, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Published:

— without international search report and to be republished upon receipt of that report (Rule 48.2(g))

(54) Title: CHAIN LINK SHARPENING METHOD AND APPARATUS



(57) Abstract: Embodiments provide various components of a chain saw, including saw chain elements, sprockets, and other fixtures, that may facilitate sharpening of cutter links during operation. In various embodiments, the components may increase stability during sharpening, provide nose mounted sharpening fixtures, and/or facilitate the resizing and/or reshaping of a sharpening element.

CHAIN LINK SHARPENING METHOD AND APPARATUS

Cross Reference to Related Applications

[0001] The present application claims priority to U.S. Provisional Patent Application No. 61,449,569, filed March 4, 2011, titled "CHAIN LINK SHARPENING METHOD AND APPARATUS," the entire disclosure of which is hereby incorporated by reference in its entirety except for those sections, if any, that are inconsistent with this specification.

[0002] The present application is related to U.S. Patent Application No. 12/492,017, filed June 25, 2009, titled "Chain Link Sharpening Method and Apparatus," which claims priority to U.S. Provisional Patent Application No. 61/111,145, filed November 4, 2008, titled "Chain Link Sharpening Method and Apparatus," and to U.S. Provisional Patent Application No. 61/078,951, filed July 8, 2008, titled "Chain Link Sharpening," the entire disclosures of which are hereby incorporated by reference in their entirety except for those sections, if any, that are inconsistent with this specification. Additionally, the present application is related to U.S. Patent Application No. 12/470,456, filed May 21, 2009 titled "Utility Chain Cutter," which claims priority to U.S. Provisional Patent Application 61/079,405, filed July 9, 2008, the specifications of which are hereby incorporated by reference in their entirety except for those sections, if any, that are inconsistent with this specification.

Technical Field

[0003] Embodiments herein relate to the field of chain saws, and, more specifically, to chain saw components configured to facilitate sharpening of cutter links as they traverse a portion of the guide bar or drive sprocket.

Background

[0004] Chain saws are typically used to fell trees, trim branches, and cut a variety of materials, among other tasks. They generally include an engine enclosed within a housing, a guide bar extending from the housing, and an endless saw chain loop that may include various links such as, but not limited to, cutter links, center links, side links, tie straps, and drive links. Through use, the cutting surfaces of various links may become dulled and worn. As the cutting surfaces experience wear, an increased amount of force is

required to produce a desired cut, which is inefficient and consumes energy. Therefore, cutter links of saw chains are periodically sharpened to maintain efficiency in a cutting operation.

[0005] One method of sharpening cutter links includes positioning a sharpening element (e.g. an abrasive stone) within the housing of the chain saw. The sharpening element may be positioned so as to contact the various saw chain links as they traverse a drive sprocket, typically at high speeds. These systems, however, have drawbacks. For example, one or more grooves may be worn into the surface of the sharpening element from the repeated contact of the various saw chain links. These grooves may cause the cutting edge to become deformed during the sharpening process or otherwise negatively impact the ability to maintain a proper cutting edge. Any deformation in the cutting edge may ultimately impact the ability of the chain saw to cut various materials.

[0006] Additionally, the positioning of the abrasive stone and the high speed at which the cutter links traverse the drive sprocket may result in the unintentional impact of cutter links into the abrasive stone. This tendency may result in an interface that allows undesired movement of the cutter relative to the stone (e.g. tipping or rocking), and/or it may also serve to deform the cutter link, any of which may ultimately result in a decrease in performance.

Brief Description of the Drawings

[0007] Embodiments will be readily understood by the following detailed description in conjunction with the accompanying drawings. Embodiments are illustrated by way of example and not by way of limitation in the figures of the accompanying drawings.

[0008] **Figure 1A** illustrates a chainsaw in accordance with various embodiments;

[0009] **Figure 1B** illustrates an alternative embodiment of a chainsaw in accordance with various embodiments;

[0010] **Figure 1C** illustrates an exploded view of a lever arm in accordance with various embodiments;

[0011] **Figure 1D** illustrates a lever arm in the fully unengaged position in accordance with various embodiments;

[0012] **Figure 1E** illustrates a lever arm in the engaged position in accordance with various embodiments;

- [0013] **Figure 1F** illustrates a lever arm in accordance with various embodiments;
- [0014] **Figure 1G** illustrates a partial view of a retainer guide in accordance with various embodiments;
- [0015] **Figures 1H-1I** illustrate perspective views of a stone holder in accordance with various embodiments;
- [0016] **Figure 2** illustrates a section of a saw chain in accordance with various embodiments;
- [0017] **Figures 3A-3C** illustrate a cutter link in accordance with various embodiments;
- [0018] **Figure 4** illustrates a saw chain and sharpening stone interface in accordance with various embodiments;
- [0019] **Figure 5** illustrates a saw chain and sharpening stone interface in accordance with various embodiments;
- [0020] **Figures 6A-6D** and **6AA** illustrate dresser links in accordance with various embodiments;
- [0021] **Figure 7** illustrates a drive sprocket, saw chain and sharpening stone interface in accordance with various embodiments;
- [0022] **Figures 8A-8B** illustrate a sharpening housing suited for nose coupling in accordance with various embodiments;
- [0023] **Figure 9** illustrates a dresser link in accordance with various embodiments; and
- [0024] **Figure 10** illustrates another dresser link in accordance with various embodiments.

Detailed Description of Disclosed Embodiments

[0025] In the following detailed description, reference is made to the accompanying drawings which form a part hereof, and in which are shown by way of illustration embodiments that may be practiced. It is to be understood that other embodiments may be utilized and structural or logical changes may be made without departing from the scope. Therefore, the following detailed description is not to be taken in a limiting sense, and the scope of embodiments is defined by the appended claims and their equivalents.

[0026] Various operations may be described as multiple discrete operations in turn, in a manner that may be helpful in understanding embodiments; however, the order of description should not be construed to imply that these operations are order dependent.

[0027] The description may use perspective-based descriptions such as up/down, back/front, and top/bottom. Such descriptions are merely used to facilitate the discussion and are not intended to restrict the application of disclosed embodiments.

[0028] The terms “coupled” and “connected,” along with their derivatives, may be used. It should be understood that these terms are not intended as synonyms for each other. Rather, in particular embodiments, “connected” may be used to indicate that two or more elements are in direct physical or electrical contact with each other. “Coupled” may mean that two or more elements are in direct physical or electrical contact. However, “coupled” may also mean that two or more elements are not in direct contact with each other, but yet still cooperate or interact with each other.

[0029] For the purposes of the description, a phrase in the form “A/B” or in the form “A and/or B” means (A), (B), or (A and B). For the purposes of the description, a phrase in the form “at least one of A, B, and C” means (A), (B), (C), (A and B), (A and C), (B and C), or (A, B and C). For the purposes of the description, a phrase in the form “(A)B” means (B) or (AB) that is, A is an optional element.

[0030] The description may use the terms “embodiment” or “embodiments,” which may each refer to one or more of the same or different embodiments. Furthermore, the terms “comprising,” “including,” “having,” and the like, as used with respect to embodiments, are synonymous.

[0031] In various embodiments of the present disclosure, methods, apparatuses, and systems for providing a more effective and reliable sharpening mechanism for saw chains are provided. In exemplary embodiments, a saw chain is provided with one or more elements configured to facilitate sharpening. For example, saw chain may be provided with cutting links including depth gauges configured to provide support, set the depth of cut, and reduce undesirable wear of the sharpening element; center links or drive links including projection elements configured to help stabilize cutter links; and/or conditioning or dresser links configured to condition the sharpening element, including but not limited to helping shape, clean, treat, even out wear, and/or resize the sharpening element.

[0032] In various embodiments, cutting elements may be adapted to engage a sharpening element as it traverses a drive sprocket, a nose sprocket, and/or another portion of a guide bar. The cutting elements may include a link plate defining a first plane and have a cutting portion twisted out of the first plane about a twist axis, which, in some embodiments, forms an acute angle with a horizontal centerline of the link plate. The cutting element may be adapted to be sharpened on an upper edge of the cutting portion to form a cutting edge. In various embodiments, the cutting element may include one or more depth gauges positioned in front of the cutting edge, for example disposed on the link plate and/or a second link plate opposite the cutter link plate. The depth gauges may be configured to engage a groove of a sharpening element to help maintain a desired height, and or to assist in conditioning the sharpening element (e.g. help general groove shape) in conjunction with other elements. In various embodiments, the depth gauges may minimize and/or correct uneven groove wear, thereby reducing damage to the cutting element.

[0033] In various embodiments, projection elements or stabilizer portions, referred to interchangeably, may be disposed between cutter links in a saw chain. The projection elements may serve to provide additional points of contact with the sharpening stone beyond the typical two points of contact generated with the cutter and a single depth gauge. Achieving three or more points of contact with the sharpening element has been found to provide improved stability and support as the cutter links traverse the drive sprocket and sharpening element. The multiple points of contact also help minimize gaps between the various saw chain components, and consequently, reduce the opportunity for them to engage in adverse impacting with the sharpening element. The projection elements may also help to condition the sharpening elements, such as helping to ensure a consistent groove is worn in the sharpening element by removing material between various grooves that might otherwise form on a sharpening element due to sharpening of cutter links.

[0034] In various embodiments, dresser links or conditioning links may be used to condition (e.g. refine, reshape, clean and/or otherwise modify) the grinding surface of the sharpening element to allow it to continue to properly and effectively sharpen the cutters. The conditioning link may be a separate link having a desired geometrical configuration, or may be a modified cutter link having an appropriate abrasive material adhered thereto to help facilitate reformation and/or maintenance of a surface and/or a groove in the

sharpening element. Conditioning links may have one or more link plates having portions upstanding that define a plane and an upper surface bent out of the plane. In various embodiments conditioning material may be adhered to the upper surface and/or surrounding surfaces and conform to one or more surface curvatures. The conditioning material may clean the sharpening element, or alternatively, facilitate reformation of the sharpening element. In some embodiments, the rear edge of the conditioning link's upper surface may contact the sharpening element to clean and/or reform the sharpening element. In some such embodiments, a conditioning material may be adhered to a plurality of surfaces adjacent to the rear edge to prevent/reduce breakdown of the conditioning material at the rear edge.

[0035] In various other embodiments, components other than the various links of a saw chain may be utilized to provide a more effective and reliable sharpening mechanism to sharpen the saw chain as it traverses the guide bar. For example, a multi-faceted drive sprocket may be used to increase stability of the cutter link chassis during a sharpening process. The multi-faceted drive sprocket may be configured to provide a support surface contact for a cutter link's heel, toe and/or other rail engaging component. The support surface, in various embodiments, may provide enhanced support to the bottom of the cutter link and reduce the tendency of the cutter to rock during traversal and sharpening. Additionally, the support surface may help position components of the cutter link relative to the stone. For example, the support surface may be configured to urge the depth gauge upward relative to the cutter, so that material from the depth gauge is removed. This may help ensure a proper cutting relationship between the cutter and the depth gauge.

[0036] In various embodiments, the sharpening element may be selectively brought into contact with one or more of the various links of the saw chain by an actuator. The actuator may be any suitable mechanism. For example, the sharpening element may be disposed on a first end of a lever arm and the actuator may be a handle on a second end of the lever arm. The lever arm may be coupled to the chain saw at a pivot point between the first end and the second end. When pivoting, as the actuator is moved away from the saw chain, the sharpening element may move toward the saw chain. The sharpening element may be disposed at least partially within a housing of the chainsaw, and the actuator may extend from the housing to be accessed by the user. The actuator may be located in a position so that the actuator may be actuated by the user while keeping the user's hands on one or more handles of the chainsaw. For example, the actuator may be

located in the vicinity of a front handle of the chainsaw, such as below the front handle. In this position, the user may actuate the actuator with one or more fingers while keeping one or more remaining fingers on the handle. This position may provide safe control of the chainsaw during sharpening.

[0037] In other embodiments, the actuator may be a push slide that engages a pivoting arm. The sharpening element may be disposed on the pivoting arm. In these embodiments, the sharpening element may be brought into contact with the saw chain by pushing on the push slide. In some embodiments, the push slide may be located near the front handle or near the rear handle of the chainsaw.

[0038] The lever arm may travel on a path between a fully unengaged position in which the sharpening element is not in contact with the saw chain and an engaged position in which the sharpening element is in contact with the saw chain. The lever arm may be biased, e.g., spring-loaded, to the fully unengaged position. Similarly, the lever arm may include a stop mechanism to prevent the lever arm from traveling past the fully unengaged position as the sharpening element moves away from the saw chain. Activation of the actuator, e.g., pulling on the handle of the lever arm, may bring the sharpening element into contact with one or more links of the saw chain. When the saw chain is traversing the guide bar while the lever arm is in the engaged position, the sharpening element may grind and/or sharpen one or more of the links of the saw chain, as described in more detail herein.

[0039] In various embodiments, the sharpening element may include a sharpening stone coupled with a stone holder. The stone holder may be coupled to a mounting surface of the lever arm. In some embodiments, the sharpening stone may have a curved surface with a center of curvature. For example, the sharpening stone may be substantially crescent-shaped. The stone holder may have a front surface coupled with the sharpening stone and a rear surface coupled with the mounting surface of the lever arm. The rear surface of the stone holder and the mounting surface of the lever arm may be curved. The stone holder may further include a mounting plate for releasably coupling the stone holder to the lever arm. The mounting plate may be substantially perpendicular to the front surface of the stone holder and extend rearward, i.e., past the rear surface. The mounting plate may releasably couple to the lever arm via screws placed through the side of the lever arm, or via another suitable mechanism.

[0040] In various embodiments, the rear surface of the stone holder may have a plurality of contacting portions having contacting surfaces that contact the curved mounting surface of the lever arm. The contacting portions may be separated by recessed portions of the rear surface that may not contact the mounting surface of the lever arm.

[0041] The contacting portions of the stone holder may be substantially perpendicular to the mounting plate of the stone holder. In some embodiments, the recessed portions may also be perpendicular to the mounting plate of the stone holder. In other embodiments, the recessed portions may be ramped downward toward a peripheral portion of the rear surface (i.e., away from the mounting plate of the stone holder), so that the recessed portions are further recessed from the contacting surfaces as they move away from the mounting plate. In this ramped configuration, a width of the stone holder between the front surface and the recessed portions of the rear surface may be greatest at or near the mounting plate and may be lower toward the peripheral portion. The ramped configuration of the recessed portion may provide draft to allow the stone holder to be released from a mold during manufacture. The contacting portions may provide proper alignment of the sharpening stone on the lever arm. Furthermore, the contacting portions may allow some irregularity in the surface of the recessed portions without detrimentally affecting alignment of the stone holder in the sharpening arm which could otherwise detrimentally affect performance of the sharpening stone.

[0042] The stone holder may be composed of any suitable material or materials. In some embodiments, the stone holder may be substantially rigid to support the brittle stone against deflection induced by vibration which may damage the sharpening stone. For example, the stone holder may be composed of metal, such as aluminum and/or steel.

[0043] In some embodiments, various parameters of the sharpening stone may be adjusted depending on the operating conditions of the saw. For example, the hardness, density, and/or thickness of the sharpening stone may be adjusted depending on the speed of the saw chain and/or the force that is or may be applied to the actuator to sharpen the chain. In an electric chainsaw, the saw chain may travel with a slower speed than in a gas-powered chainsaw. Accordingly, a softer, less dense, and/or thicker sharpening stone may be used for an electric chainsaw compared with a gas-powered chainsaw.

[0044] The lever arm may be configured so that the path of the lever arm provides a substantially tangent contact, i.e., a tangent or near tangent contact, between the curved surface of the sharpening stone and the upper edge, i.e., the top plate, of the cutter link on

the saw chain. The path may be provided by locating the sharpening element on the lever arm so that a path line of the center of curvature of the sharpening stone passes through or just slightly below a center of the drive sprocket. That is, a first distance between the pivot point of the lever arm and the center of curvature of the sharpening element may be substantially equal to or slightly longer than a second distance between the pivot point and the center of the drive sprocket. Such a path may facilitate the sharpening process and prevent the top plate of the cutter link from catching the lower edge of the sharpening element, which may otherwise chip the sharpening element and/or damage the cutter top plate. In some embodiments, the first distance may be about 0 to about 0.10 inches longer than the second distance, or more particularly about 0 to about 0.050 inches longer than the second distance, such as about 0 to about 0.030 inches longer than the second distance. In some embodiments, the sharpening element may further include a lead-in feature on an approach surface of the sharpening element to prevent damage to the cutter and sharpening element when the cutter first contacts the sharpening element. After first contact, the curved surface of the sharpening stone may substantially conform to the path of the saw chain and/or dresser links.

[0045] Additionally, in some embodiments, the pivot point of the lever arm may be located so that the sharpening element first contacts the top plate of the cutter element after a forward drive link (i.e., the drive link coupled adjacent to the cutter link in the direction of travel (ahead of the cutter link)), is seated in the gullet of the drive sprocket and the cutter notch is seated on the spur sprocket tooth. In some embodiments, the sharpening element may first contact the top plate of the cutter element when the forward drive link and a rearward drive link (i.e., the drive link coupled adjacent to the cutter link in the direction opposite the direction of travel (behind the cutter link)), are seated in the gullet of the drive sprocket. In embodiments including a rim sprocket, the heel and toe of the cutter may be in contact with the outer diameter of the rim when the sharpening element first contacts the cutter top plate.

[0046] The sharpening element may be subjected to considerable forces when grinding the various links of the saw chain. In some cases, the forces may cause the sharpening element to move and/or rotate laterally, i.e., away from a plane of the guide bar. The movement and/or rotation of the sharpening element may lessen the effectiveness of the sharpening element, may cause the sharpening element to become misaligned, and/or may damage the cutting edges of the cutter links.

[0047] Accordingly, various embodiments may include a retainer guide coupled to the chain saw to provide lateral support to the sharpening element. The lever arm may include a support element, such as an extending edge configured to be at least partially disposed within a groove of the retainer guide. For example, the support element may be disposed at or near the end of the lever arm that includes the sharpening element. For example, the support element may extend from the back of the lever arm at or near the sharpening element. This location of the support element may provide suitable lateral support in conjunction with the lateral support at the pivot point.

[0048] In some embodiments, at least a portion of the support element may be disposed within the groove of the retainer guide during the entire path of the lever arm, e.g., from the fully unengaged position to the engaged position. In other embodiments, there may be points along the path of the lever arm in which the support element is not disposed within the groove. However, at least a portion of the support element may be disposed within the groove when the lever arm is in the engaged position. Support element may or may not contact the groove.

[0049] In various embodiments, the retainer guide may provide lateral support to the sharpening element. The groove of the retainer guide may be configured to provide lateral support without substantially hindering the travel of the lever arm on its path. The lateral support may prevent/reduce rattling of the sharpening element when the sharpening element is grinding on the various links of the saw chain. The lateral support may improve the grinding effectiveness of the sharpening element. Furthermore, the lateral support may prevent/reduce misalignment of the sharpening element.

[0050] Repeated lateral movement of the lever arm, such as movement that may be caused by vibration from operation of the chainsaw, may damage the lever arm, especially at or near the pivot point. Accordingly, in some embodiments, the retainer guide may provide additional lateral support to the support element when the lever arm is in an unengaged position, such as the fully unengaged position. For example, the support element and/or retainer guide may be configured so that the support element contacts the groove in an unengaged position. In some embodiments, the groove may be narrower and/or the support element may have a protrusion or thicker edge that contacts the retainer guide at or near the fully unengaged position. The additional support may prevent/reduce lateral movement and/or rattling of the lever arm, thereby reducing potential damage to the lever arm. The retainer guide may hold the support element in the unengaged position

unless the lever arm is subjected to a reasonable amount of force from the actuator to dislodge it.

[0051] In some embodiments, a separate component from the retainer guide may provide the additional lateral support when the lever arm is in an unengaged position. For example, a docking feature may receive a rear edge of the support element to provide support to the lever arm when the lever arm is in the unengaged position.

[0052] Additionally, the lateral support provided by the retainer guide may prevent/reduce damage to the lever arm in the event the saw chain is thrown from the guide bar and impacts the lever arm. The end of the lever arm may be vulnerable to damage from a thrown chain because of the distance from the pivot point and the proximity to the guide bar. However, the retainer guide may provide lateral support to diffuse the impact energy of the thrown chain and/or provide a physical obstacle to the chain.

[0053] In various embodiments, the support element may be coupled to the lever arm and/or the sharpening element. In some embodiments, the retainer guide and/or the support element may be removable. In these embodiments, the retainer and/or support element may be removed and replaced if they become worn or broken. In other embodiments, the support element may be part of the same component as the lever arm.

[0054] In an embodiment, the stone holder and/or stone may be removable. In these embodiments, the stone holder and/or stone may be removed and replaced if they become worn or broken. In other embodiments, the stone holder and/or stone may be an integrated component of the lever arm.

[0055] In some embodiments, the body of the chainsaw and/or the retainer guide may include a raised lateral support toward the body of the chainsaw. The raised lateral support may be raised from the surface of the saw body to provide a gap between the lever arm and the body of the chainsaw. The gap may allow debris from cutting to pass through, thereby preventing/reducing clogging.

[0056] In some embodiments, the support element may further include a projected boss that slides against the body of the chainsaw. The projected boss may provide support to the support element and/or the lever arm to prevent them from moving and/or rotating toward the body of the chainsaw.

[0057] In various embodiments, the support element and retainer guide may be made from any suitable material or materials. In some embodiments, the vibration on the

lever arm from sharpening the saw chain may be from about 500 to 2000 Hertz, which could cause linear friction welding between the support element and the retainer guide with some materials. Accordingly, in some embodiments, the materials may be chosen to prevent linear friction welding between the support element and retainer guide. For example, one or both of the support element and/or retainer guide may be made of a material that prevents and/or resists friction welding, such as steel, aluminum, and/or a thermoset plastic. If either the support element or retainer guide is composed of a material that may be susceptible to linear friction welding, such as a thermoformed plastic, the other component (e.g., the other one of the support element or the retainer guide) may be made from a material that may prevent and/or resist welding (e.g., steel, aluminum, and/or a thermoset plastic).

[0058] In various embodiments, a removable sharpening element housing may be secured to the guide bar at a desired location (e.g. the nose) and have a sharpening element actuator that facilitates engagement between the saw chain components and the sharpening element. The removable sharpening element housing, sharpening element, and chain component may interface in a similar manner as that encountered when the sharpening element is disposed proximal to the drive sprocket.

[0059] As will be discussed in more detail herein, these components may be used individually or in combination to provide a more reliable sharpening mechanism. The invention is not to be limited in this regard.

[0060] Referring to **Figures 1A-3**, various embodiments of a chain saw are discussed. A chain saw apparatus **100**, saw chain **200**, and saw chain component **202** are illustrated, in accordance with various embodiments. The chain saw apparatus **100** may include a sharpening element **102**, an actuator **116**, a guide bar **104**, a drive sprocket **106**, and a saw chain **108**. The saw chain **108** may include various link components, for example, a cutter link **110** having a cutting edge **308** that is suited for top surface sharpening, as opposed to in gullet sharpening as is typical in traditional sharpening methods. Cutter link **110** may also have a depth gauge **306** that precedes the cutting edge **308** and helps set the depth of cut. The chain **108** may also include an opposing tie strap **210** having a forward portion that may be generally shaped similar to the forward portion of the cutter link **110**, such that it creates a complementary tie strap depth gauge **212** that corresponds to the cutter link depth gauge **306**. The chain may further include a center link having a projection element **112**, and/or a drive link **114**. Various other links and/or

components may be included without deviating from the scope of this disclosure. For example, a saw chain may additionally include one or more conditioning links.

[0061] In accordance with various embodiments, the saw chain **108** may be driven around the guide bar **104** by a drive sprocket **106** during operation. The saw chain **108** may include individual cutting links **110** configured to cut an amount of material dependent upon the height of the depth gauge **306** of the cutting link **110**, and if used, the complementary opposing tie strap depth gauge **212**. As the cutting links **110** traverse the guide bar **104** and contact material, they may experience wear resulting in a decreased ability to cut. Consequently, a sharpening element **102** may be positioned proximate to the saw chain **108** and coupled to an actuator **116**. Upon actuation of the actuator **116**, the sharpening element **102** may be brought into contact with the various links of the saw chain **108**, for example the cutter links **110**, such that an abrasive surface of the sharpening element may grind a portion of the top surfaces of the chain components, thereby sharpening the cutting edge **308** and setting the depth gauge height of the depth gauge **306** and, if used, the complementary opposing tie strap depth gauge **212** height.

[0062] While the sharpening element **102** may initially sharpen a cutting element **110**, or alternatively, lower a depth gauge **306**, **212** to facilitate a cutting operation, the sharpening element **102** may develop one or more grooves. The grooves can lead to a decreased effectiveness of the sharpening element and may cause damage to various saw chain links leading to degradation of the saw chain **108** as a whole. Consequently, one or more links may be provided to increase the effectiveness of the sharpening element **102**, as will be described in more detail herein.

[0063] Sharpening element **102** includes a stone holder **103** and a sharpening stone **105**. Sharpening stone **105** has a curved surface **117**. Actuator **116** may bring the curved surface **117** of sharpening element **102** into contact with one or more links of the saw chain **108** through a lever arm **118**. Lever arm **118** may rotate with respect to a body **120** of chain saw apparatus **100** about a pivot point **122**. The lever arm **118** may travel on a path between a fully unengaged position in which the sharpening element **102** is not in contact with the saw chain **108** and an engaged position in which the sharpening element **102** is in contact with the saw chain **108**. Lever arm **118** may be biased, e.g., spring-loaded, to the fully unengaged position. As actuator **116** is pulled away from saw chain **108**, sharpening element **102** may move toward saw chain **108**. Actuator **116** is located

below a front handle **121** of the chainsaw apparatus **100** so that the user may actuate actuator **116** with one or more fingers while maintaining a grip on front handle **121**.

[0064] The sharpening element **102** may be subjected to considerable force when in contact with the various links of saw chain **108** while saw chain **108** is in motion, i.e., while saw chain **108** traverses guide bar **104** and/or drive sprocket **106**. In some cases, the force may cause sharpening element **102** to move and/or rotate laterally, i.e., perpendicular to the plane of the guide bar. The movement and/or rotation of the sharpening element may lessen the effectiveness of the sharpening element, may cause the sharpening element to become misaligned, and/or may damage the cutting edges of the cutter links.

[0065] Accordingly, **Figures 1B-C** show a chainsaw apparatus **101** that includes a retainer guide **124** on body **120** and a support element **128** on lever arm **118**. Retainer guide **124** is coupled to the body **120** of chainsaw apparatus **101** and forms a groove **126** with a raised lateral support **136** on the body **120**. The lever arm **118** includes a support element **128** configured to be at least partially disposed in groove **126**. In some embodiments, at least a portion of support element **128** may be disposed within groove **126** during the entire path of the lever arm **118**. In other embodiments, there may be points along the path of the lever arm **118** in which the support element **128** is not disposed within groove **126**. However, at least a portion of support element **128** may be disposed within the groove **126** when the lever arm **118** is in the engaged position. Support element **128** may or may not contact groove **126**. Lever arm **118** is biased in an unengaged position by spring **125**.

[0066] Retainer guide **124** and support element **128** provide lateral support to sharpening element **102**. The lateral support may reduce lateral movement and/or rotation of sharpening element **102** when sharpening element **102** is in contact with saw chain **108** as saw chain **108** traverses the drive sprocket **106** and/or guide bar **104**. The lateral support may improve the effectiveness of sharpening element **102**. Furthermore, the lateral support may prevent/reduce misalignment of the sharpening element **102**.

[0067] The sharpening element **102** travels on a path from an unengaged position, shown in **Figure 1D**, to an engaged position, shown in **Figure 1E**. Referring now to **Figure 1F**, a path line **130** of a center of curvature **132** of the curved surface **117** is shown. Path line **130** shows the path of the center of curvature **132** extended past the engaged position. Path line **130** passes through a center **134** of drive sprocket **106**. Accordingly, when the lever arm **118** is in the engaged position, the curved surface **117** of sharpening

element **102** may contact the cutter links of the saw chain (not shown in Figure 1F) with substantially tangent contact. The substantially tangent contact may facilitate the sharpening process and prevent the top plate of the cutter link from catching the lower edge of the sharpening element, which may otherwise chip the sharpening element and/or damage the cutter top plate.

[0068] Referring now to **Figure 1G**, the body **120** of chainsaw apparatus **101** further includes a raised lateral support **136** that extends from the surface of body **120**. Additionally, support element **128** includes a projected boss **138** that slides against body **120**. Both raised lateral support **136** and projected boss **138** provide lateral support to lever arm **118** to prevent lever arm **118** from moving and/or rotating toward body **120**. Additionally, raised lateral support **136** and projected boss **138** provide a gap between the lever arm **118** and body **120**, which facilitates clearing of debris.

[0069] As discussed above, the sharpening stone **105** may be coupled to the lever arm **118** by stone holder **103**. **Figures 1H-I** illustrate perspective views of stone holder **103**. The stone holder **103** has a curved front surface **140** that couples with the sharpening stone **105** and a curved rear surface **142** that faces a curved mounting surface of the lever arm **118**, as shown in Figure 1C. The stone holder **103** further includes a mounting plate **144** having holes **146** and **148** for releasably coupling the mounting plate **144** to the side of lever arm **118**. The mounting plate **144** is substantially perpendicular to the front surface **140** of the stone holder **103**.

[0070] The rear surface **142** of the stone holder includes contacting portions **150**, **152**, and **154**. The surfaces of contacting portions **150**, **152**, and **154** contact the mounting surface of the lever arm **118**. The contacting portions **150**, **152**, and **154** are separated on rear surface **142** by recessed portions **156** and **158**. Contacting portions **150** and **154** are disposed at opposite ends of rear surface **142**, while contacting portion **152** is disposed substantially in the center of rear surface **142**. The contacting portions **150**, **152**, and **154** may provide a proper fit and may distribute the forces from sharpening the saw chain over the mounting surface of the lever arm **118**.

[0071] As depicted in **Figures 1H-1I**, the surfaces of contacting portions **150**, **152**, and **154** of the stone holder are substantially perpendicular to the mounting plate **144** of stone holder **103**. The recessed portions **156** and **158** are ramped downward toward a peripheral portion **160** of the rear surface so that the recessed portions **156** and **158** are further recessed from the contacting surfaces **150**, **152**, and **154** as they move away from

the mounting plate **144**. In this ramped configuration, a width **162** of the stone holder **103** between the front surface **140** and the recessed portions **156** and **158** of the rear surface **142** is greatest where it intersects with mounting plate **144** and tapers lower toward the peripheral portion **160**. The ramped configuration of the recessed portions **156** and **158** may facilitate removal of the stone holder **103** from a mold during manufacturing, while the contacting portions **150**, **152**, and **154** may provide alignment and support of the sharpening stone **105**.

[0072] Referring now to **Figure 2**, a length of saw chain **200** is illustrated, in accordance with various embodiments. The length of saw chain **200** may include cutter links and non-cutting links, for example, top sharp type cutter links **202**, opposing tie straps **210**, drive links **204**, and/or tie straps **206**. In various embodiments, center links and/or drive links **204** may include a projection element or stabilizer portion **208** that is adapted to engage the sharpening element as the chain component traverses the drive sprocket or nose sprocket of the guide bar. The length of saw chain may also include other components such as a conditioning link or dresser link **502**, illustrated more clearly with reference to **Figure 5**. The saw chain **200** may be configured in an endless loop and entrained on a guide bar of a chain saw for cutting operations.

[0073] Cutter links **202** may include a variety of operative portions that can individually or collectively assist in improving the sharpening of the cutter link during operation. For example, with reference to **Figures 3A-3C**, a cutter link **202** may include a rear portion which defines a cutting portion **302** that may have cutting edges **308** that are ground to a predetermined rake angle, an upstanding portion at the forward end of the cutter link **202** which is generally referred to as a depth gauge **306**. In various embodiments, the cutter link **202** may include a brace portion **304**.

[0074] In various embodiments, the cutting portion **302** may be a twisted cutter portion that is adapted to be sharpened on an upper edge and/or side portion to form and maintain cutting edge **308**. The twisted cutter portion may be formed by twisting material integral with the cutter link **202** into a position wherein the cutting edge **308** is substantially transverse to a cutting direction of the utility chain **200**. In various embodiments, substantially transverse may be defined as forming an angle between ten and sixty degrees with respect to a perpendicular line formed with respect to the cutting direction of the utility chain. Unlike prior twisted cutters, the twisted cutter portion **302** may be formed by a twist that occurs towards a distal end of the material intended to form

the cutting portion. For example, a twisted cutter portion **302** may include an aggressive twist leaving a portion of the material generally suitable for the cutting portion **302** in plane with the body of cutter link **202**. In various embodiments, material left in the plane of the cutter link **202**, may be utilized as a bracing portion **304**, which will be discussed in further detail herein. A twisted cutter portion **302**, leaving material in the plane of the cutter link **202**, may have an increased resistance to breakage.

[0075] In various embodiments, the cutting portion **302** may be formed by a twist of the upper portion of the cutter link, thereby generating an angle twist axis or chord **312**. Having an angled twist chord and/or a brace portion **304** may provide for better support of the cutting edge and allow the cutting portion to better withstand the operational forces imposed in a cutting or sharpening operation.

[0076] In various embodiments, the twisted cutter portion **302** may include brace portion **304** and configured to direct cutting forces to the brace portion **304**. The brace portion **304** may be substantially in plane with the cutter link result from the application of twist axis **312** that is substantially above a center line **310** of the cutting link **202** passing through rivet holes **316A** and **316B**. In various embodiments, the twisting axis may be directed at an acute angle **314** toward the toe of the cutting link, thereby helping to form brace portion **304**. The twisting axis **312** may have an apex **318** or high point at the top of the brace portion **304**. In various embodiments, the apex **318** of the brace portion **304** may have a height of approximately 0.4 inches above the rail engaging heel of the cutter link. In other embodiments, the brace portion may have a height of greater than .250 inches. The inclusion of a brace portion **304** may act to resist breakage of the cutter link **202** by providing a maximum cross section of material that is in plane with the cutting forces.

[0077] In various embodiments, such that the twist axis **312** may be angled with respect to center line **310** passing through the centers of rivet holes **316A**, **316B**. In one embodiment, the twist axis **312** may form an acute angle **314** in the range of 10 degrees to 70 degrees with respect to the center line **310** (see **Figure 3A**), and may be angled toward the toe (as illustrated) or towards trailing links.

[0078] Twisted cutter link **202** may additionally include a depth gauge **306**. In various embodiments, depth gauge **306** may lead the cutting edge **308** into the material to be cut and help limit the depth the cutting edges **308** penetrate into various materials. Twisted cutter link **202**, as illustrated in **Figures 3A-3C** may include a first depth gauge portion **306** integral with the twisted cutter link. In addition, a second depth gauge **212**

may be formed on the opposing tie strap **210** and configured to be complementary to the cutter depth gauge **306**, thereby forming a double depth gauge. The increased width of the depth gauge not only improves effectiveness of the depth gauge for controlling depth of cut, but also provides better lateral stability for the cutter link **202** during the sharpening operation. This may result in a more consistent sharpening of the cutting edge, and may further help condition the sharpening element. In various embodiments, the position of the first and second depth gauges **306, 212** may be farther from a center of the cutter link than an upper edge of the cutter link is from the center of the cutter link.

[0079] As illustrated in **Figure 2**, with a second depth gauge **212** positioned on the opposing tie strap **210** of the twisted cutter link **202**, a gap **214** may be formed between the two opposing depth gauges **306, 212**. In various embodiments, in addition to limiting the amount of material cut by the twisted cutter portion **302**, the depth gauges may also serve to condition the sharpening element as they traverse the drive sprocket. In various embodiments, the depth gauges **306, 212** may also serve to, for example, generally square a groove that is worn into a sharpening element, for example, from repeated use. Additionally, the depth gauges may also stabilize the chain from rotational and/or lateral movement when contacting the sharpening element as the depth gauges traverse the drive sprocket. The extra point or points of contact provided by the depth gauges may reduce the likelihood of tipping the chain.

[0080] In various other embodiments, a cutter link may comprise an aggregate type cutter including an abrasive disposed on an upper surface. In order to expose an abrasive disposed on the upper surface, a build up or coating may need to be removed. The coating or upper layer of an abrasive may be removed by the sharpening element. This may, for example, expose a diamond matrix to the material being cut.

[0081] Still with reference to **Figure 2**, tie straps **206** and center links/drive links **204** are illustrated in accordance with various embodiments. Drive links **204** are illustrated with a stabilizing portion **208** that protrudes in a generally upward direction above the chassis of the chain. Center links may also include stabilizing portions **208**. As illustrated, drive links **204** may be configured with a tang portion that engages a drive sprocket and nose sprocket of the chain saw in order to facilitate movement of the chain around the guide bar. The drive tang may also engage the groove of the guide bar to facilitate positioning of the saw chain around the periphery of the guide bar. The drive tang may be configured in a variety of manners depending upon, for example, the intended

application of the saw chain. For example, a drive tang may be configured with a clean out portion for wood cutting applications, or without a clean out portion for use in, for example, aggregate applications. Projection element **208** may be integral with the drive link **204**. Alternatively, the projection element **208** may be separate from the drive link **204** and merely fastened to the drive link.

[0082] Referring to **Figure 4**, the projection element **208** on the drive link may be disposed such that the projection contacts the sharpening element to form one of multiple (three or more) points of contact **402, 404, 406** between the saw chain and the sharpening element. In various embodiments, for example, the points of contact may include a first point of contact being the cutter contact **404**, a second point of contact being the depth gauge contact **402**, and a third point of contact being the projection element or stabilizer contact **406**. These points of contact may increase stability of the saw chain as it traverses the drive sprocket by, for example, reducing gaps between components that could result in impacting between the sharpening element **410** and the chain components. In various embodiments, the third point of contact may be made by a second depth gauge disposed on an opposing tie strap, as previously discussed, or by a leading or trailing cutter or depth gauge where, for example, a full sequence chain is utilized. In various embodiments, more than three points of contact may be utilized to further increase stability of the saw chain as it traverses the drive sprocket.

[0083] The projection element **208** may also be configured to remove a portion of material from a sharpening element **410** to facilitate effective sharpening over the life of the chain. In various embodiments, a cutter element **302** may form a groove or wear pattern in a sharpening element **410** through successive contact with the sharpening element **410**. Various features of the cutter link, such as depth gauges, may additionally form grooves. In one embodiment, a saw chain may utilize left-hand and right-hand cutter links and depth gauges. The left-hand and right-hand depth gauges may form two grooves within a larger groove formed by the cutting edge of the cutter links. The projection element **208** may be configured to remove the material located between the two grooves formed by the depth gauges, which may in turn enhance the effectiveness of the sharpening during the life of the chain.

[0084] In various embodiments, the projection element **208** may act to better conform the position of the chain chassis (e.g. saw chain), and thereby the cutters, to the shape of the sharpening element, such as an abrasive stone or sharpening device. By

conforming the saw chain to the shape of the abrasive stone **410** or sharpening element, the projection element **208** may minimize impact damage to various links as they traverse the drive sprocket and contact the abrasive stone **410**.

[0085] In various embodiments, to ensure that the projection element **208** does not interfere with the cutting operation, the position of the projection may be disposed farther from the center of the drive link than the depth gauge is from the center of the cutter link. Further, in various embodiments, the depth gauges may be farther from the center of the cutter link than the cutting edge of the cutting link is from the center, in order to ensure an appropriate depth of cut is created as the cutter link traverses the sharpening element.

[0086] Referring now to **Figure 5**, chain **200** may also include a conditioning link **502**, in accordance with various embodiments to condition (e.g. reform, treat, clean and/or maintain) the sharpening element **410**. As a cutter link **202** traverses a drive sprocket **700** and contacts a sharpening element **410**, for example an abrasive stone, a groove may be worn into the stone. The groove may become improperly formed or deformed (e.g. rounded edges) over time for a variety of reasons. A deformed groove may lead to a reduction in the sharpening effectiveness of the sharpening element **410**. Therefore, in various embodiments, a conditioning link **502** having a desired geometrical configuration may be included in the saw chain **200** and help facilitate reformation and/or maintenance of a groove in the sharpening element **410**.

[0087] In various embodiments, conditioning link **502** may include a first link plate **504** having a portion upstanding that defines a first plane. An upper surface **506**, integral with the upstanding portion, may be bent out of the first plane and, in various embodiments, include a surface curvature. Conditioning link **502** may additionally include second link plate **508** disposed opposite the first link plate **504** having similar characteristics. The first upper surface **506** and the second upper surface **510** may extend generally away from a centerline of the utility chain. In various embodiments, the conditioning links may include at least one of a curved upper surface extending from a leading edge to a trailing edge, a tapered surface extending from one edge to another edge, a tapered leading edge, a tapered trailing edge, or a combination thereof.

[0088] The upper surfaces **506** and **510** may be configured with a conditioning material adhered to their upper surfaces, wherein the conditioning material is configured to condition a sharpening element. The conditioning material, in various embodiments, may clean, shape, condition, and/or reform a sharpening element. The conditioning material

may be an abrasive, such as diamond elements, or alternatively, a cleaning agent configured to clean debris out of a sharpening element.

[0089] In various embodiments, the upper surface **506** of the conditioning link **502** may be disposed at a predetermined height relative to other links within the saw chain. For example, the conditioning link **502** may be configured with a height below an estimated height of a cutter link at the end of its useful life. This may reduce the tendency of the conditioning link **502** to impact the material being cut throughout the lifetime of the chain **200**.

[0090] The conditioning or dresser links **600** may take a variety of configurations, some of which are illustrated in **Figures 6A-6D**, and **6AA**. The dresser links may be left-handed links, right-handed links, or alternatively, continuous body links. In various embodiments, the dresser links may be generally configured similar to a typical cutting link, and have an upper surface **602** containing a conditioning material, such as a diamond impregnated coating. In other embodiments, the dresser links may have a delayed contact gauge (e.g. similar to a depth gauge, raker, or other protrusion) **604** leading the abrasive surface **602** that is designed to delay contact between the dresser link diamond abrasives and the stone as it rounds the drive sprocket until the chain has created a shallow groove in the stone. This may delay unintended wear of the abrasive material and prevent premature wear of the sharpening element.

[0091] In various embodiments, as illustrated in **Figures 6A-6D**, the curvature, shape, length, width and other geometrical factors of the abrasive carrying surface of the dresser link may be altered as desired in order to help improve the conditioning performance of the link. In various embodiments, the abrasive carrying surface **602** of the dresser link **600** may extend generally laterally outward, e.g. generally transverse of the direction of travel, such that it creates a path that is wider than the path of the cutter links. In various embodiments, the outward extension **606** of each side of the abrasive surface may be in the range of .010" to .030" more than a corresponding side of a cutter. In various embodiments, the side of the abrasive surface **602** may be less than the width of the cutter element **202**. In various embodiments, the overall width of the abrasive surface (including a single conditioning link or a right hand and left hand pair) may be in the range of .16" to 0.40" in hand held saws and 0.28" and 0.63" in mechanical harvester machines. Providing a wider path of the abrasive surface can provide for a wider groove in the

sharpening element **410** so the cutting edge corners do not contact the groove bottom radii or the side walls of the groove.

[0092] In various embodiments, the shape of the dresser link **600** may be configured such that only a portion of the abrasive surface is adapted to contact the sharpening segment, and as the abrasive surface **602** wears away, fresh portions of the abrasive surface may be adapted to engage the surface of the sharpening element **410**. This may provide for a longer life of the chain **200**, sharpening segment and/or abrasive dresser segments. For example, a surface curvature of the upper surface **602** may be tapered towards the back, such that the forward portion **610** of the dresser link wears first (e.g. **Figure 6A**). As the forward portion **610** wears away, fresh abrasive material will encounter the sharpening element **410**. Further, in this configuration, more support is provided for the abrasive material as the abrasive behind the forward portion **610** may act as a support.

[0093] Referring to **Figure 6D**, the abrasive surface orientation may be tapered in the front, such that the first contact with the sharpening element is at the rear portion **608** of the dresser link **600**. Upon wear, the engagement surface moves progressively forward, and in some embodiments lower, as the abrasive material is worn away (e.g. diamonds are lost or worn). Wearing in such a manner presents new abrasive components (e.g. diamonds) to the sharpening element **410**. Further, it may also allow the dresser link **600** to reduce in height as the cutters **202** also reduce in height with each sharpening, thereby enhancing performance. Such a configuration may also allow the abrasive material to engage the sharpening element **410** in a smoother less abrupt manner; however, the abrasive elements may be more inclined to separate from the dresser link for lack of support.

[0094] In another embodiment, the upper surface may be generally curved, or may taper in the front and in the rear in an arcuate fashion. These configurations may allow the middle portion as the portion that engages the sharpening element first, and as it wears, abrasive elements in front of and behind the wear portion condition the sharpening element. In various embodiments, the upper surface may taper from one end to another end, such as from the leading edge to the trailing edge, or visa versa.

[0095] With reference to **Figure 9**, another embodiment of a conditioning link **900** is illustrated. The conditioning link **900** may have two exposed surfaces **902A**, **902B** with an abrasive coating for conditioning the sharpening element **410**. For example, instead of

having a depth gauge, the dresser link **900** may have a second dresser surface. The dresser surfaces may be configured as right hand links, left hand links, or a single dresser link that includes a first side and an opposing second side with the abrasive surface coupling the two together.

[0096] With reference to **Figure 10**, another embodiment of a conditioning link **1000**, is illustrated. The conditioning link **1000** may include a first link plate having a substantially unitary surface **1002** extending over a center-line of a utility chain **200**. The substantially unitary surface may be configured to expose an abrasive material to the sharpening element **410**. The surface **1002** may be configured to provide a generally planar surface that has a width substantially similar to or less than a kerf of the cutting chain **200**. In various embodiments the conditioning link **1000** may include a depth gauge **1004A** disposed in front of the substantially unitary surface **1002**. Additionally, and similar to an embodiment of the cutter link **202**, the conditioning link **1000** may similarly include a tie strap disposed opposite the conditioning link **1000**, which includes a complimentary depth gauge **1004B**.

[0097] In various embodiments, the density and placement of the diamond or other abrasive elements may be controlled as desired. For example, having a relatively low density of abrasive elements may provide for a uniform conditioning of the sharpening element groove, surface or other interface. In various embodiments, the abrasive elements may be stacked vertically in one portion of the cutter link to allow for conditioning of a surface or groove having a varied profile. Abrasive elements may be disposed about the perimeter and part of the sides of the dresser link surface in order to ensure proper groove width, for example.

[0098] Referring now to **Figures 5 and 7**, a drive sprocket in accordance with various embodiments is illustrated. The drive sprocket may include radially directed sprocket teeth **702** forming a plurality of gullets configured to engage one or more drive links. The radially directed sprocket teeth **702** may be disposed co-axially between two support rims **704**. The support rims **704** may include a plurality of facets **706** configured to support various links as they traverse the sprocket and sharpening element. The multi-faceted drive sprocket **700** may include one or more facets having a variable length. In one embodiment, the length may be generally equal to or slightly greater than the footprint length of various links within the saw chain. This may provide adequate support for the

links and additionally provide a mechanism to resist slipping or rocking during traversal of the drive sprocket.

[0099] The plurality of facets **706** may be geometrically configured to engage more than one point of the bottom of various saw chain links. For example, the facets may be substantially flat, or alternatively, may include various features, such as a step **708** or slope, to facilitate positioning of the saw chain links as they traverse the drive sprocket **700**. The supportive surface may reduce the tendency of various links to rock or otherwise engage in undesirable movement, and may better position the cutting edges of a cutter link for sharpening by the sharpening member. Additionally, the facets **706** of the drive sprocket **700** may include a lip **710**. The lip **710** may provide support to the cutter link and resist reward movement caused by the frictional forces generated by the interface between the sharpening element and the cutting link components (e.g. cutting elements and/or depth gauges). The lip **710** may be of a variety of geometrical configurations

[00100] The faceted drive sprocket **700** can also be configured so that the cutter link is oriented to expose more of the cutter's depth gauge to the action of the sharpening element than the cutting edge, as illustrated by the exposed depth gauge **712** in **Figure 7**. This may result in more material being removed from the depth gauge relative to the cutting edge **308**, and consequently, maintain the depth gauge setting throughout successive sharpening of the cutter links.

[00101] Referring to **Figures 8A-8B**, a saw chain sharpening fixture **800** is illustrated in accordance with various embodiments. The saw chain sharpening fixture may include one or more locating members **802**, such as one or more locating pins, configured to align a guide bar to the saw chain sharpening fixture **800**, a sharpening element **804** configured to sharpen one or more cutting links as they traverse a nose of the guide bar, and an actuator **808** configured to selectively bring the sharpening element **804** into contact with the one or more cutting links.

[00102] In various embodiments, the bar mounted saw chain sharpening fixture may include a housing **806** configured to attach to a nose of saw chain guide bar in a clamping manner. The housing may include a locating member **802** such as one or more alignment pins that are configured to mesh with corresponding slots or holes in the guide bar. With a guide bar correctly positioned on the locating member **802**, the housing fixture may clamp onto the guide bar and allow the chain to freely move about the nose of the guide bar. A tension clamp may engage the locating member to ensure relatively solid connection such

that movement of the housing relative to the guide bar does not occur during a sharpening operation.

[00103] In various embodiments, an actuator **808** may be used to bring a sharpening element **804** into contact with the cutting elements. The actuation device **808** may include a biased lever (e.g. spring loaded) communicatively coupled to the sharpening element. Upon actuation of the actuation device, for example by pushing the housing **806** against a hard surface via a force directed at the chain saw, the abrasive stone **804** may be moved into a cutting radius of saw chain. In various embodiments the actuation device **808** may be configured so as to resist a motion that would bring the sharpening element **804** into contact with the saw chains. For example, a spring may force the sharpening element **804** against the distal end of the housing **806**. This may prevent unwanted contact of the sharpening element **804** with the saw chain links. The spring may be configured with a spring constant equivalent or substantially equivalent to a weight of a chain saw. Consequently, only a slight force may be needed to bring the sharpening element **804** into contact with the saw chain links. Those of ordinary skill will readily see other actuation devices **808** may be utilized without deviating from the scope of the invention. Further, in various embodiments, the sharpening element may be carried by a removable cartridge that has a coupling pattern allowing the cartridge to be removed and replaced when the sharpening element is worn.

[00104] Although certain embodiments have been illustrated and described herein, it will be appreciated by those of ordinary skill in the art that a wide variety of alternate and/or equivalent embodiments or implementations calculated to achieve the same purposes may be substituted for the embodiments shown and described without departing from the scope. Those with skill in the art will readily appreciate that embodiments may be implemented in a very wide variety of ways. This application is intended to cover any adaptations or variations of the embodiments discussed herein. Therefore, it is manifestly intended that embodiments be limited only by the claims and the equivalents thereof.

Claims

What is claimed is:

1. A saw chain sharpening fixture, comprising:
 - a lever arm coupled to a body portion of a chainsaw at a pivot point;
 - a sharpening element on a first end portion of the lever arm, the sharpening element configured to sharpen one or more cutter links of a saw chain as the saw chain traverses a guide bar; and
 - an actuator configured to rotate the lever arm to selectively bring the sharpening element into contact with the one or more cutter links.
2. The saw chain sharpening fixture of claim 1, wherein the actuator comprises a handle on a second end portion of the lever arm.
3. The saw chain sharpening fixture of claim 1, wherein the actuator is configured to selectively bring the sharpening element into contact with one or more cutter links of the saw chain as the cutter links traverse a drive sprocket of the guide bar.
4. The saw chain sharpening fixture of claim 3, wherein the sharpening element includes a curved surface providing a sharpening surface area and having a center of curvature, and further wherein a first distance between the pivot point of the lever arm and the center of curvature of the sharpening element may be substantially equal to or within 0.10 inches longer than a second distance between the pivot point and a center of the drive sprocket.
5. The saw chain sharpening fixture of claim 4, further comprising:
 - a retainer guide coupled to the body portion of the chainsaw and having a groove;
 - and
 - a support element coupled to the lever arm and configured to be disposed within the groove of the retainer guide when the sharpening element is in contact with the one or more cutter links of the saw chain;
 - wherein the groove is configured to provide lateral support to the lever arm when the support element is disposed within the groove.

6. The saw chain sharpening fixture of claim 5, wherein the retainer guide is removably coupled to the body portion of the chainsaw.
7. The saw chain sharpening fixture of claim 5, wherein the support element is removably coupled to the lever arm.
8. The saw chain sharpening fixture of claim 5, wherein the support element is configured to be at least partially disposed within the groove of the retainer guide during an entire path of the lever arm.
9. The saw chain sharpening fixture of claim 5, wherein the support element includes a projected boss extending laterally toward the body of the chainsaw.
10. The saw chain sharpening fixture of claim 5, wherein at least one of the support element and the retainer guide is composed of a material that prevents and/or resists linear friction welding.
11. The saw chain sharpening fixture of claim 1, wherein the lever arm is configured to travel on a path between a completely unengaged position in which the sharpening element is not in contact with the saw chain and an engaged position in which the sharpening element is in contact with the saw chain, and further comprising a biasing device biasing the lever arm in an unengaged position.
12. The saw chain sharpening fixture of claim 1, wherein the sharpening element is removably coupled to the lever arm, the sharpening element including a sharpening stone and a stone holder, the sharpening stone coupled to a front surface of the stone holder and a rear surface of the stone holder coupled to the lever arm.
13. The saw chain sharpening fixture of claim 12, wherein the rear surface of the stone holder includes a plurality of contacting portions separated by recessed portions, the contacting portions configured to contact a mounting surface of the lever arm.

14. A chainsaw comprising:
 - a saw chain with a cutter link, wherein the saw chain is configured to engage a guide bar and a drive sprocket of the chainsaw;
 - a sharpening element disposed proximal to the saw chain; and
 - an actuator coupled to the sharpening element and adapted to selectively urge the sharpening element into contact with the saw chain.
15. The chainsaw of claim 14, further comprising a lever arm coupled to the body of the chainsaw at a pivot point, a first end portion of the lever arm including the sharpening element.
16. The chainsaw of claim 15, wherein the actuator comprises a handle on a second end portion of the lever arm, opposite the first end portion.
17. The chainsaw of claim 14, further comprising:
 - a retainer guide coupled to a body of the chainsaw and having a groove; and
 - a support element coupled to the sharpening element and configured to be at least partially disposed in the groove of the retainer guide when the sharpening element is in contact with the saw chain.
18. The chainsaw of claim 17, wherein the support element is configured to be at least partially disposed in the groove of the retainer guide throughout a path of the sharpening element.
19. The chainsaw of claim 17, wherein the chainsaw includes a raised portion disposed between the support element of the lever arm and a surface of the body of the chainsaw.
20. The chainsaw of claim 17, wherein the support element includes a projected boss extending laterally toward the body of the chainsaw.
21. The chainsaw of claim 14, wherein the sharpening element is further positioned proximal to the drive sprocket.

22. The chainsaw of claim 14, wherein the sharpening element includes a curved surface providing a sharpening surface area and having a center of curvature, and further wherein a first distance between the pivot point of the lever arm and the center of curvature of the sharpening element may be substantially equal to or within 0.10 inches longer than a second distance between the pivot point and a center of a drive sprocket.

23. The chainsaw of claim 22, wherein the lever arm is configured so that the sharpening element first contacts the cutter link when a forward drive link, coupled adjacent to the cutter link, is seated in a gullet of the drive sprocket.

24. The chainsaw of claim 23, wherein the lever arm is configured so that the sharpening element first contacts the cutter link when the forward drive link and a rearward drive link are seated in the gullet of the drive sprocket.

25. A sharpening element for a chainsaw comprising:
a stone holder configured to couple with a sharpener lever arm, the stone holder having a front surface and a rear surface; and
a sharpening stone coupled to the front surface of the stone holder;
wherein the rear surface includes a plurality of contacting portions separated by recessed portions, the contacting portions configured to contact a mounting surface of the lever arm.

26. The sharpening element of claim 25, wherein a contacting surface of the contacting portions is substantially parallel to the front surface of the stone holder, and the recessed portions slope away from the contacting portions from a first end of the stone holder to a second end of the stone holder.

27. The sharpening element of claim 26, wherein the stone holder further comprises a mounting plate configured to releasably couple the stone holder to the lever arm, the mounting plate extending from the rear surface of the stone holder, wherein the mounting plate is substantially perpendicular to the contacting surface of the contacting portions.

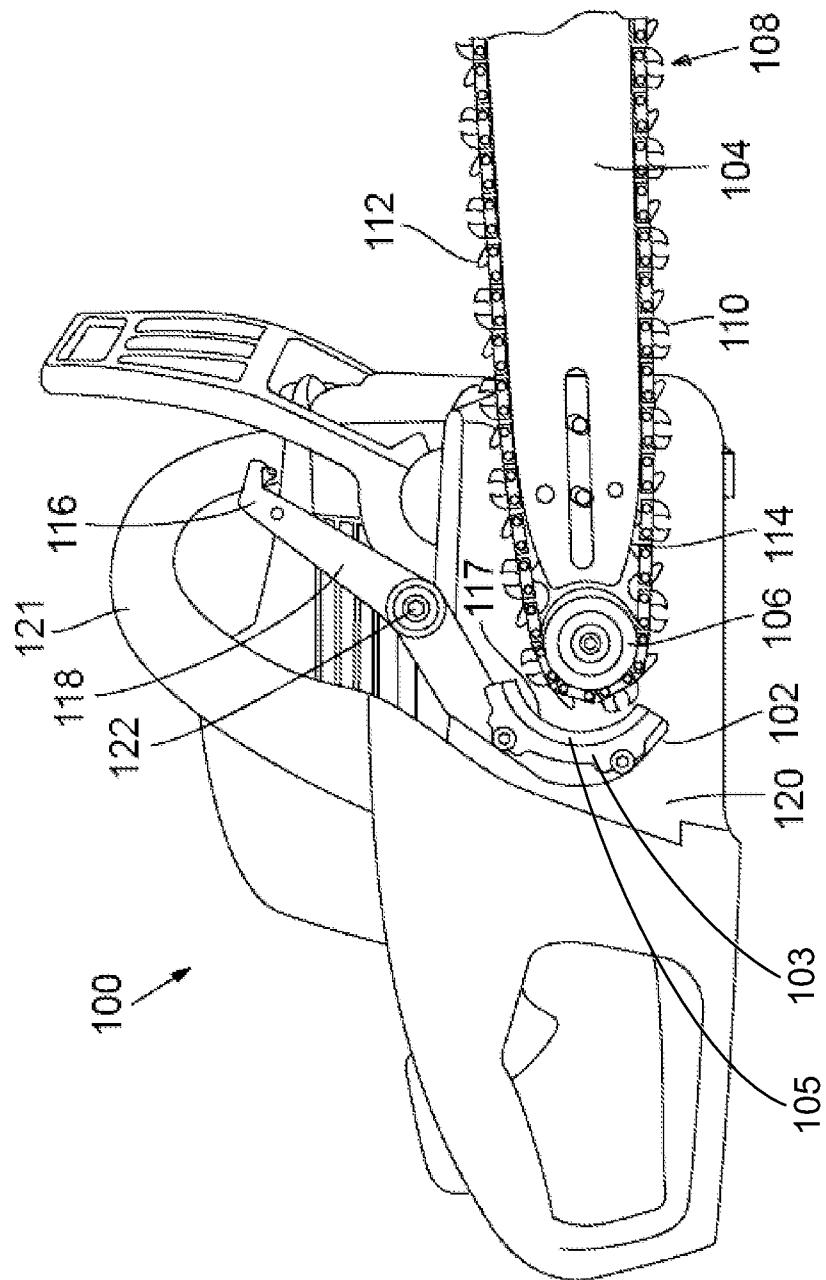
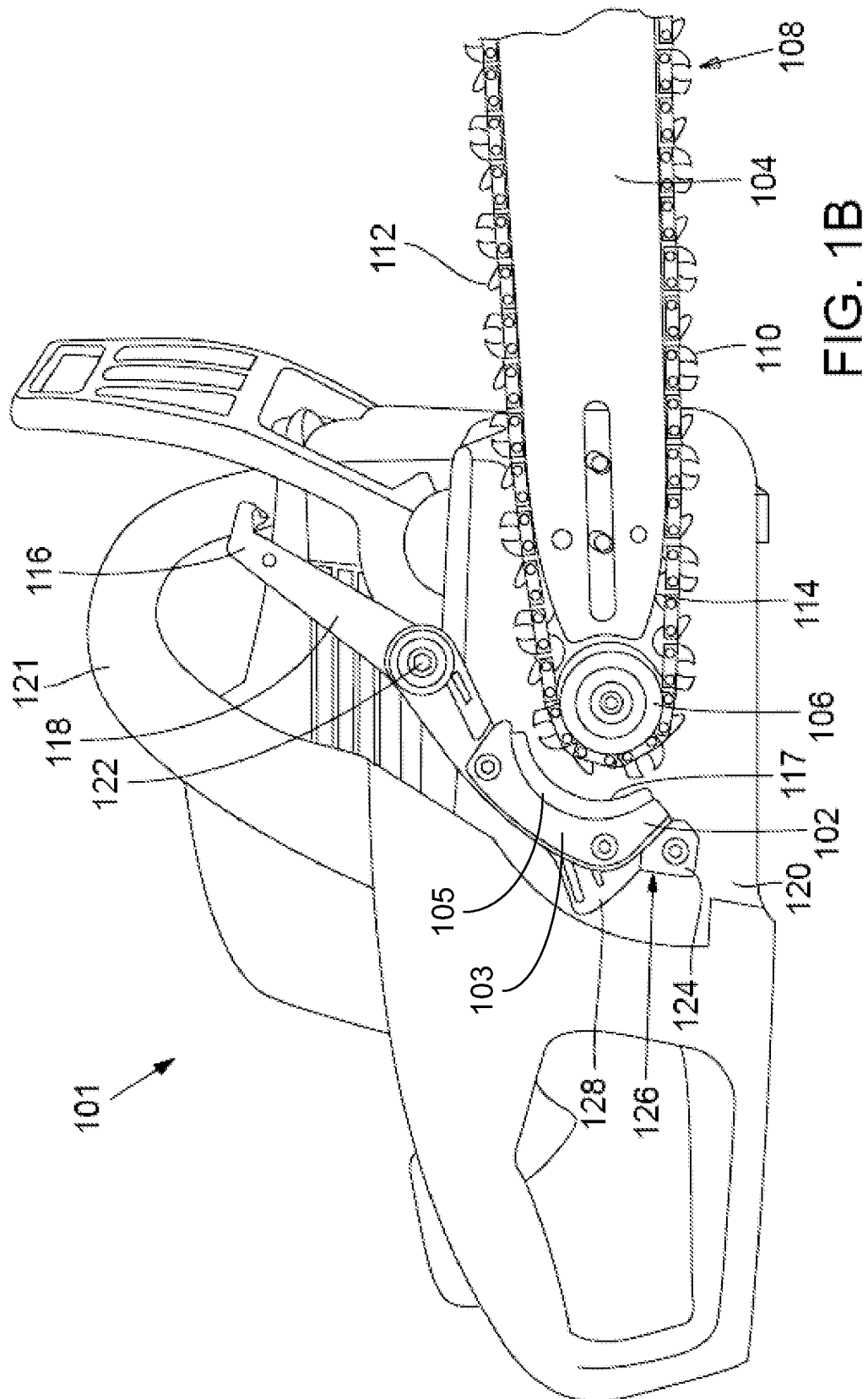


FIG. 1A



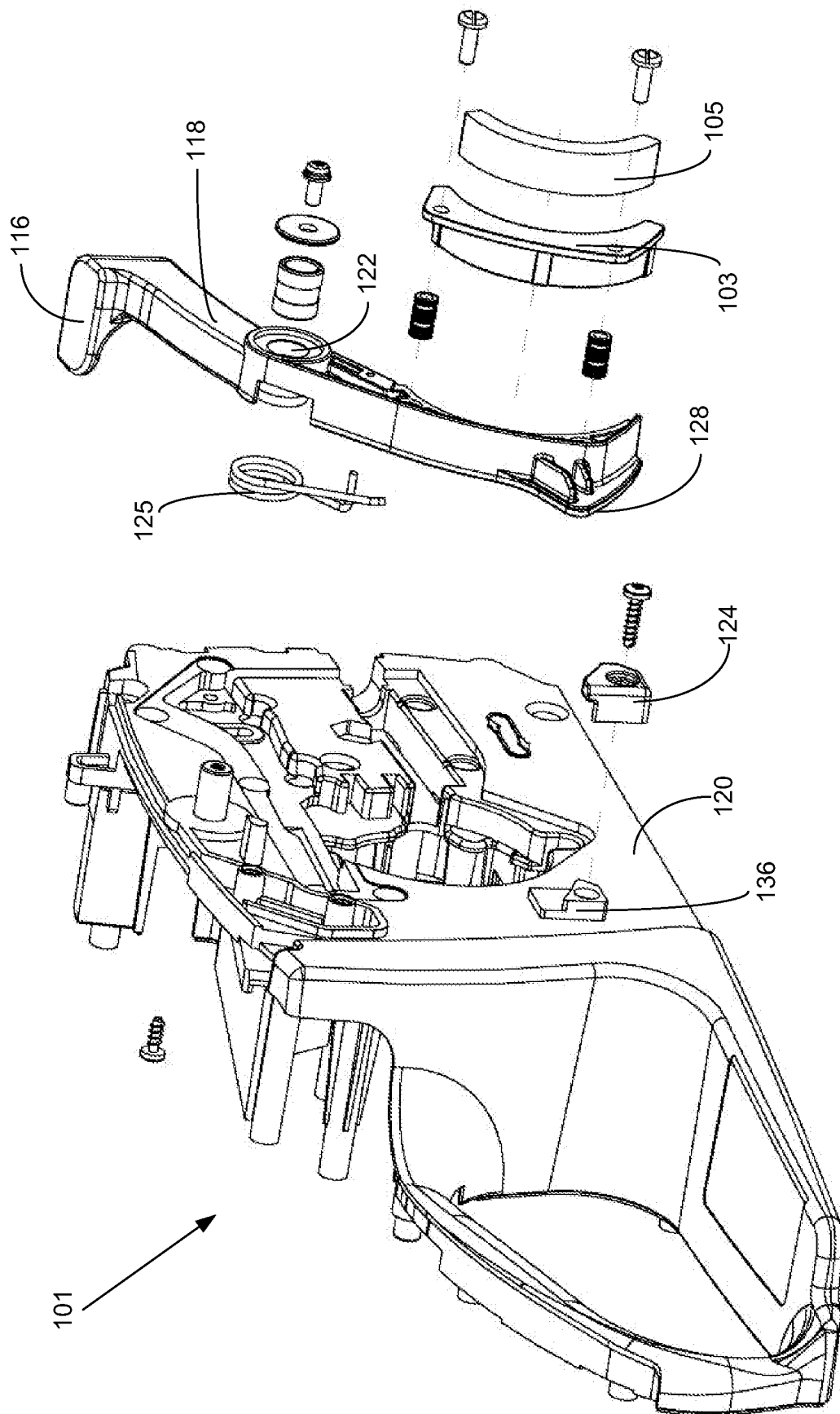


FIG. 1C

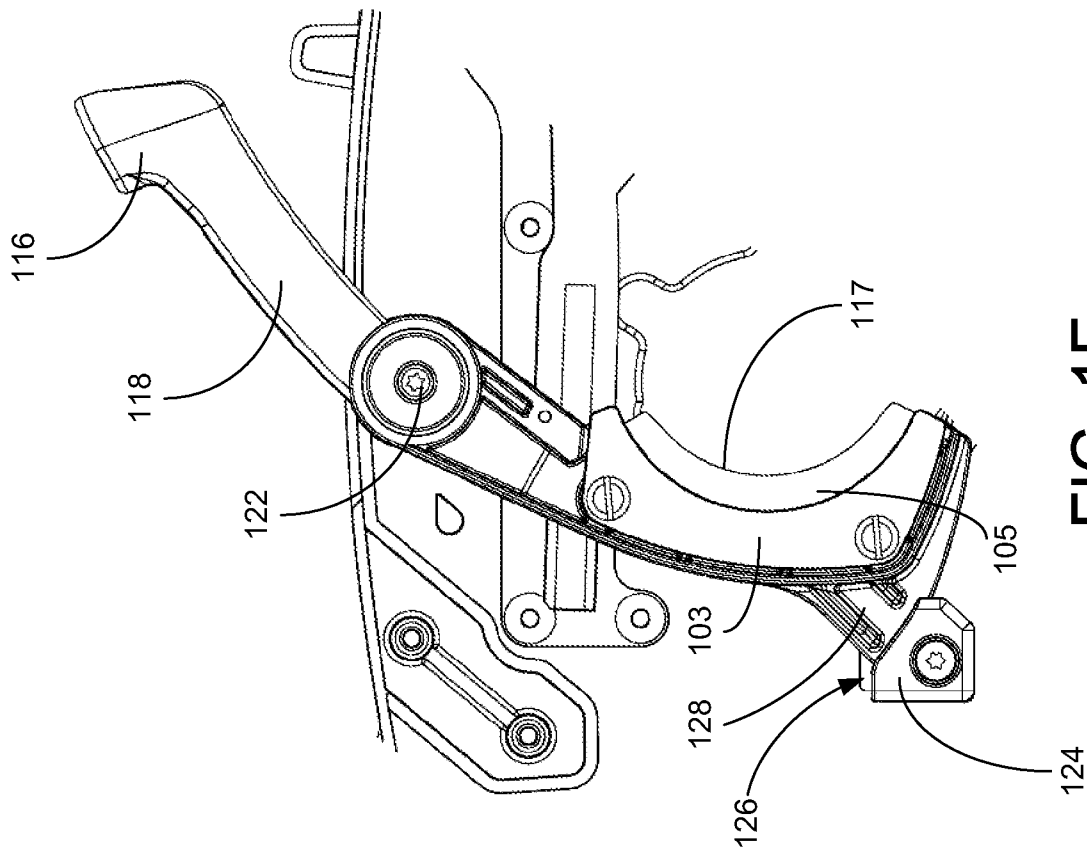


FIG. 1E

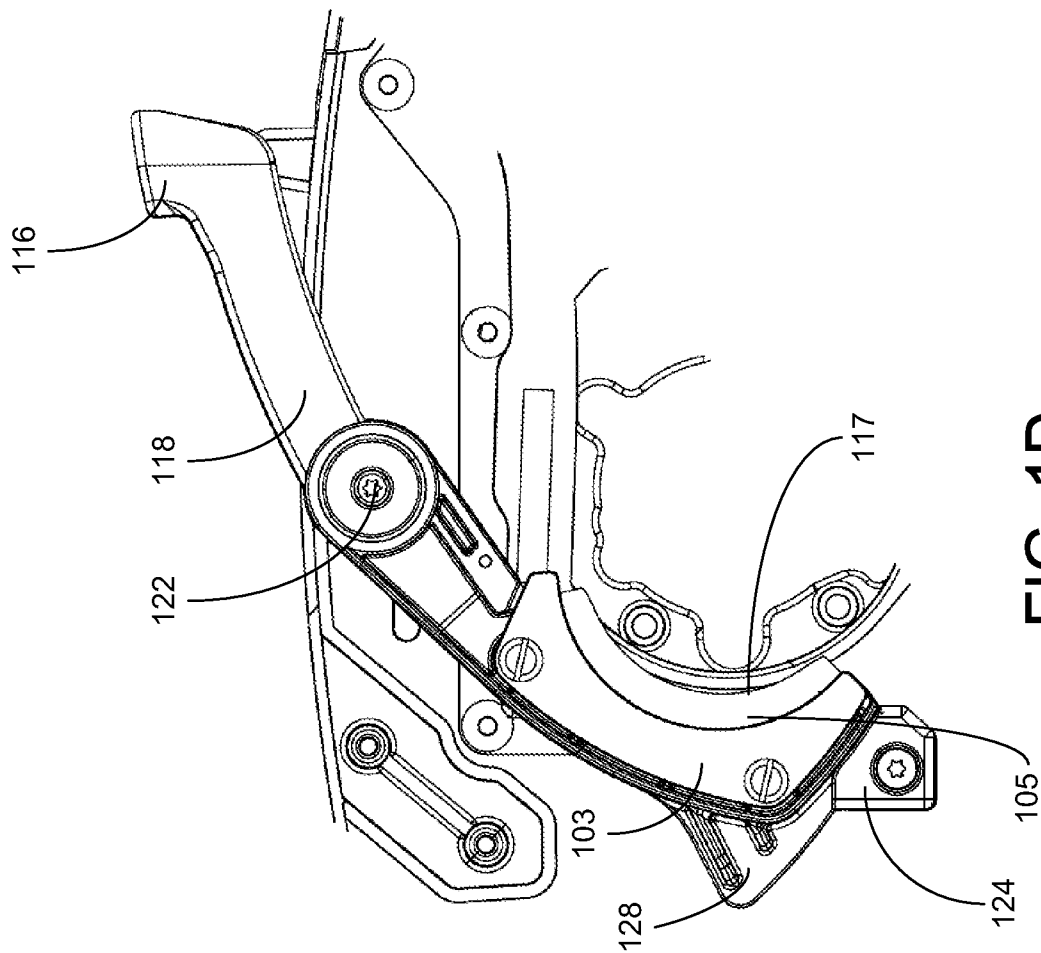


FIG. 1D

FIG. 1F

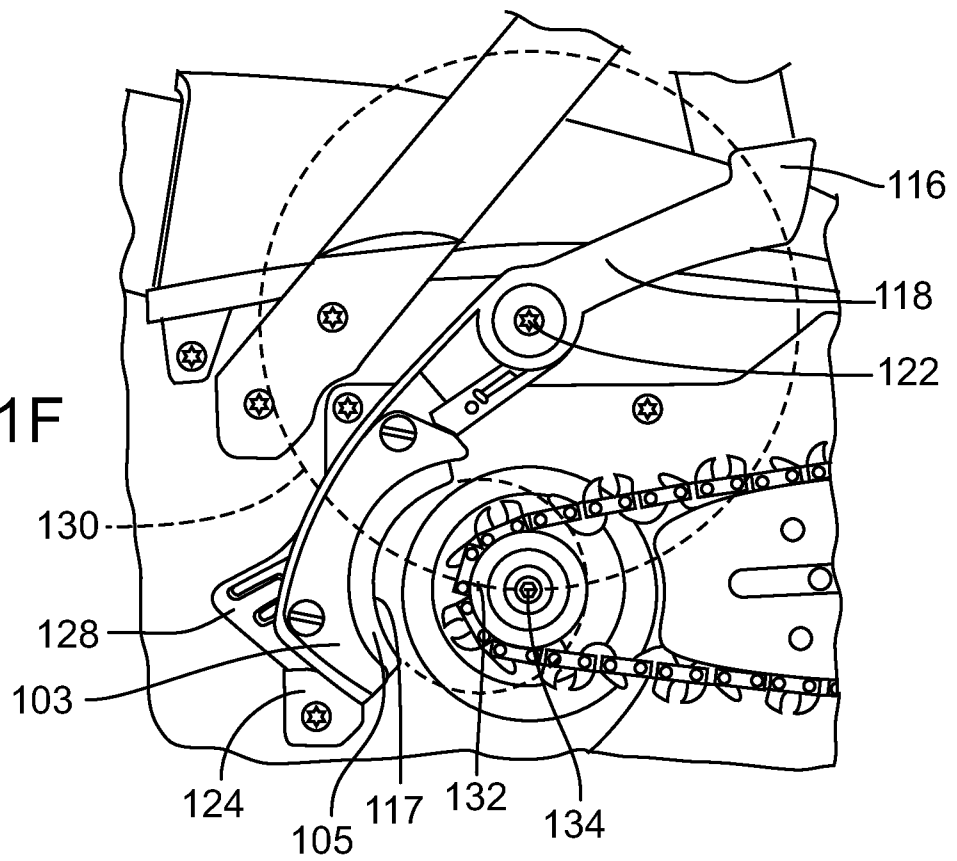
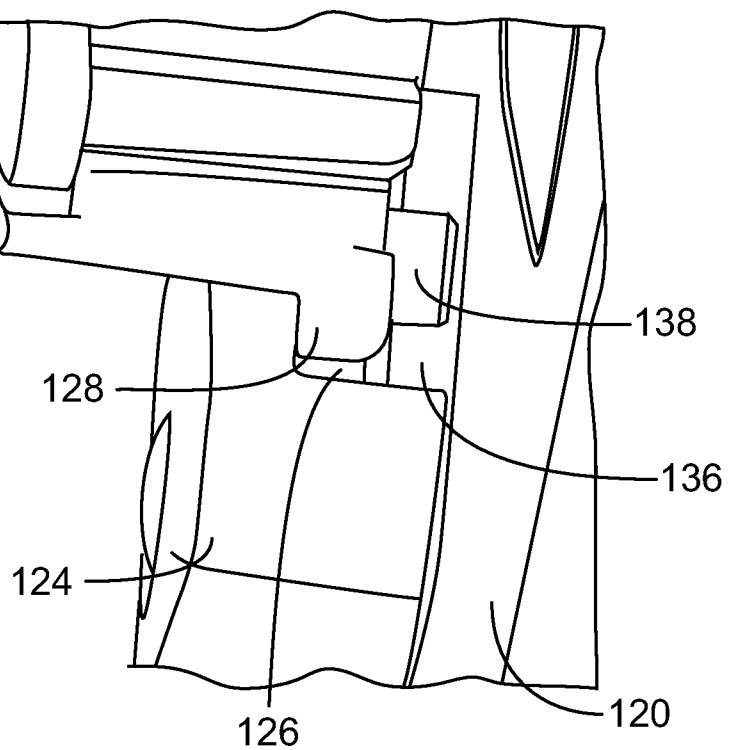


FIG. 1G



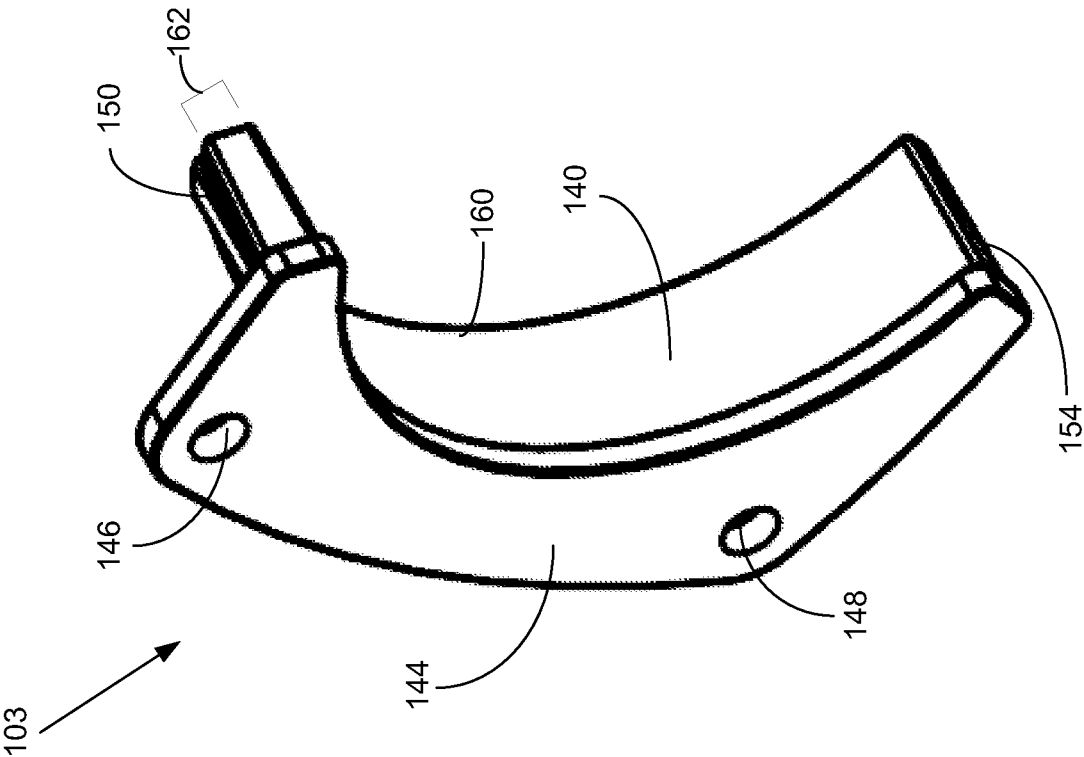


FIG. 1I

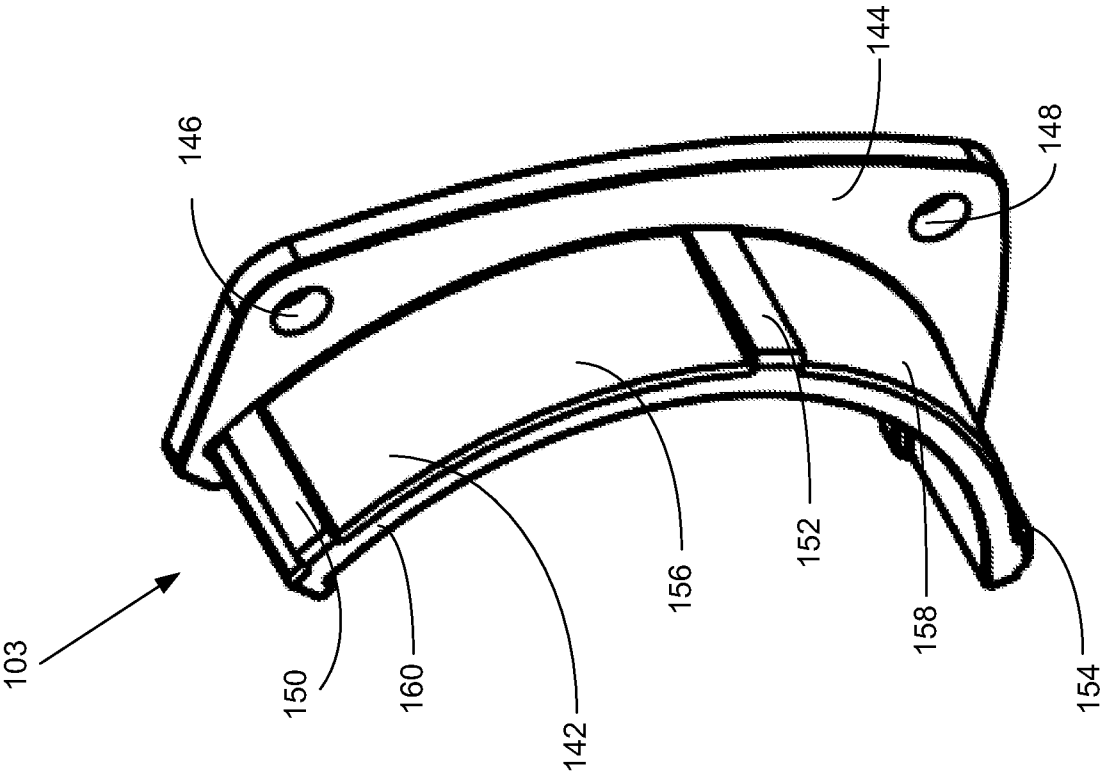


FIG. 1H

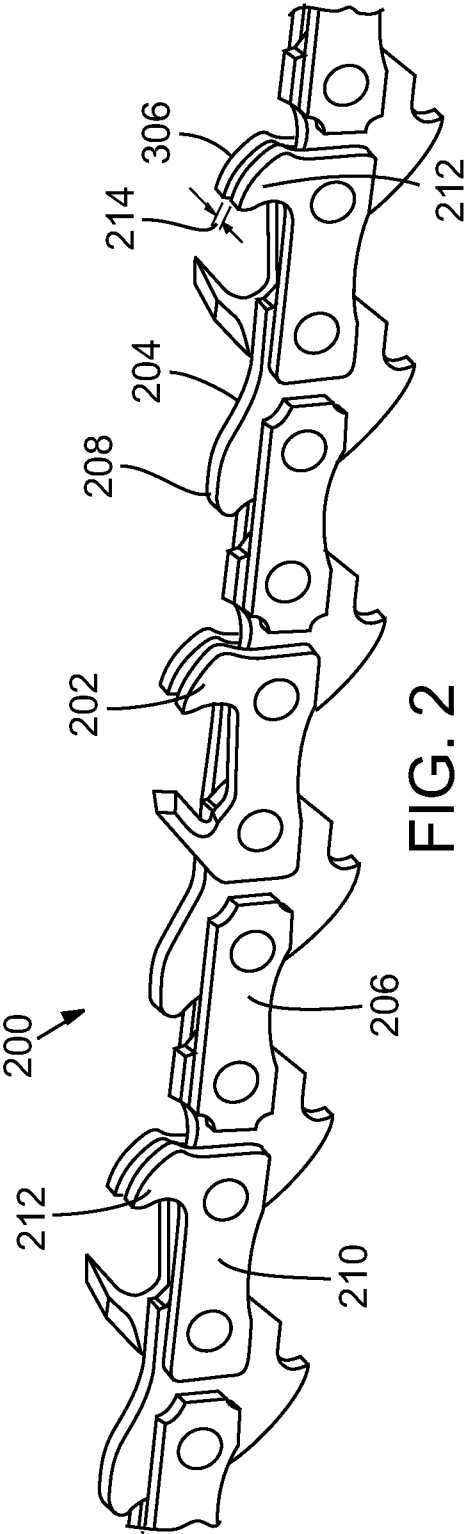


FIG. 2

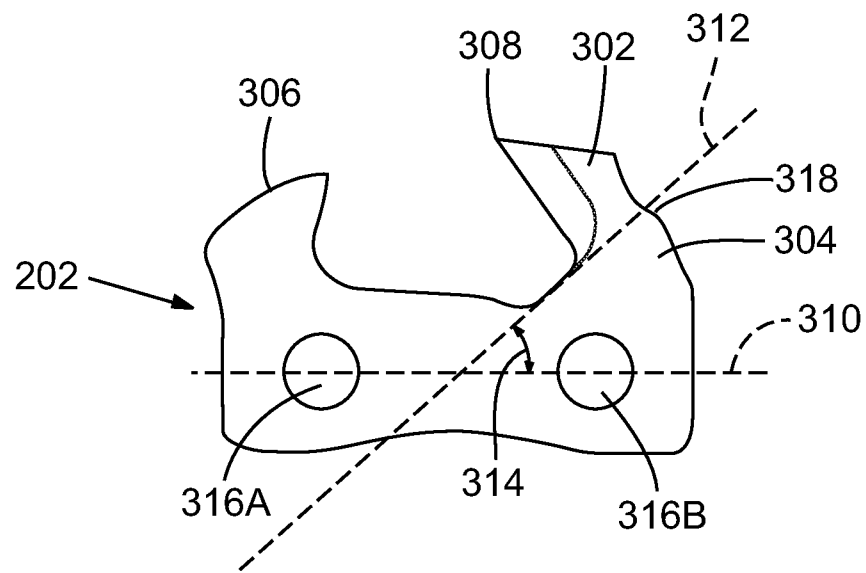


FIG. 3A

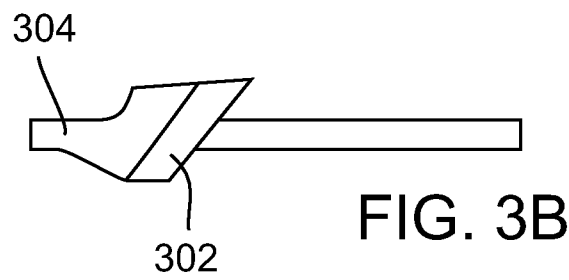


FIG. 3B

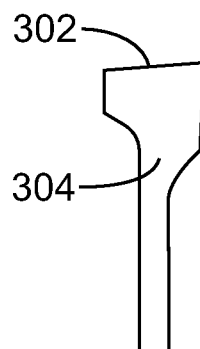


FIG. 3C

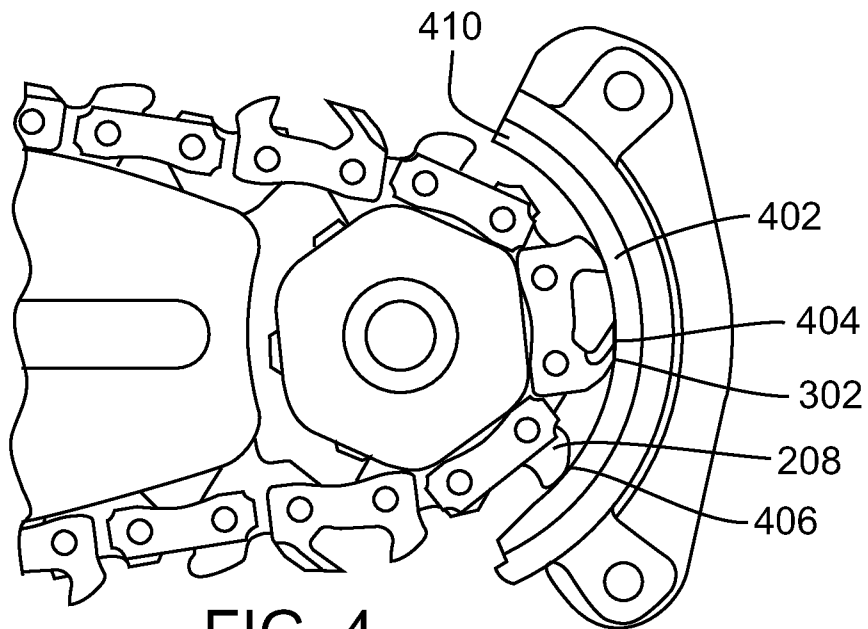


FIG. 4

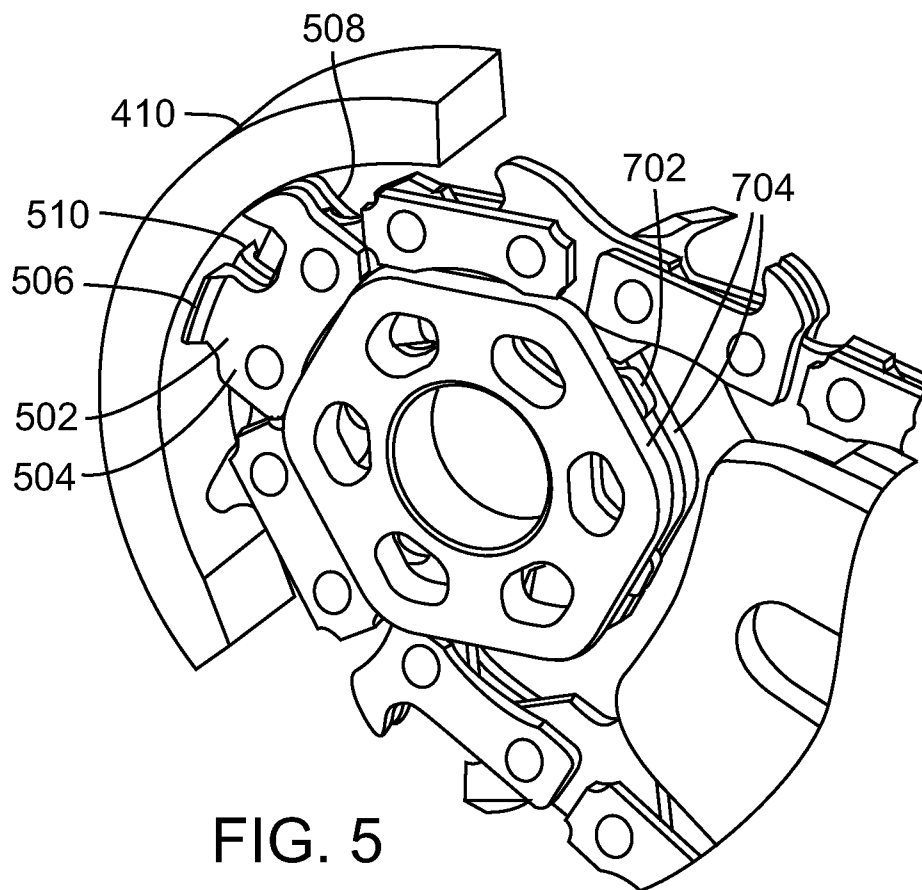
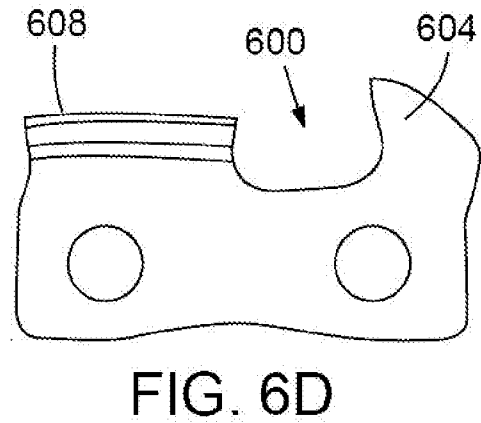
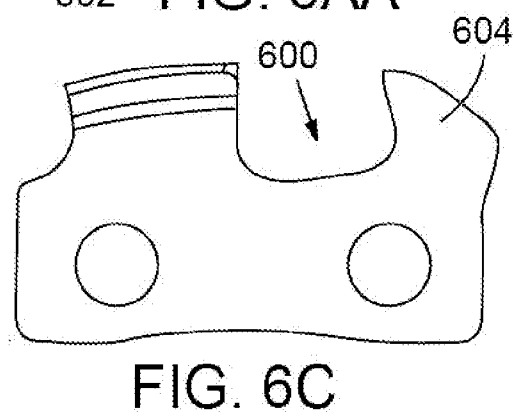
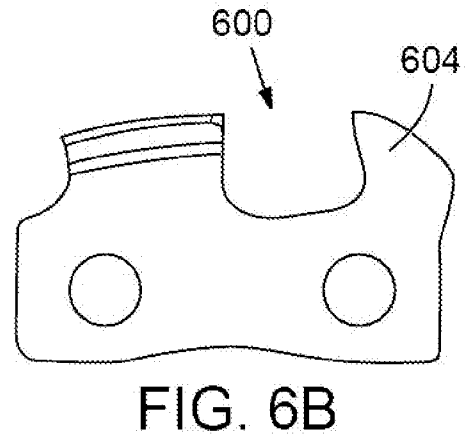
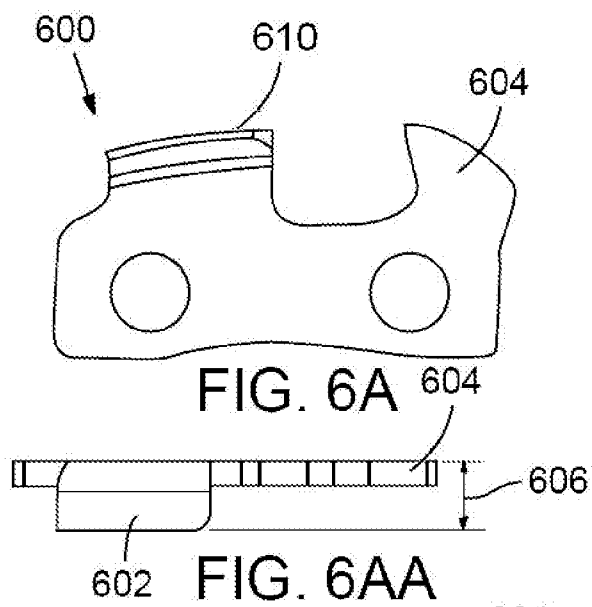
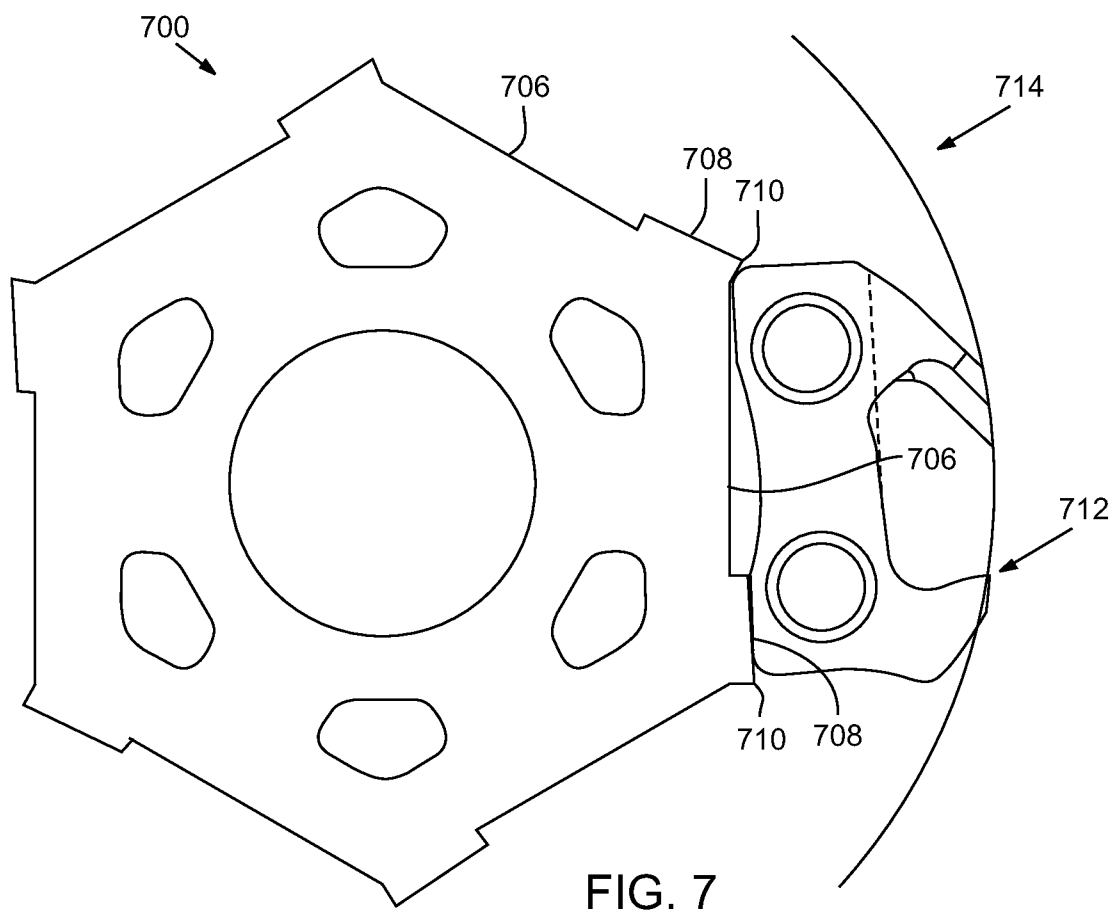


FIG. 5





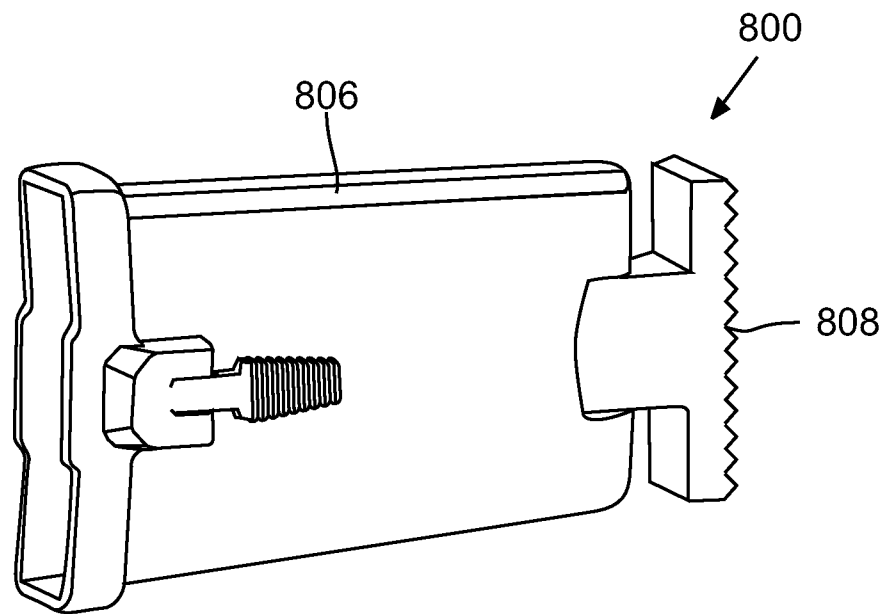


FIG. 8A

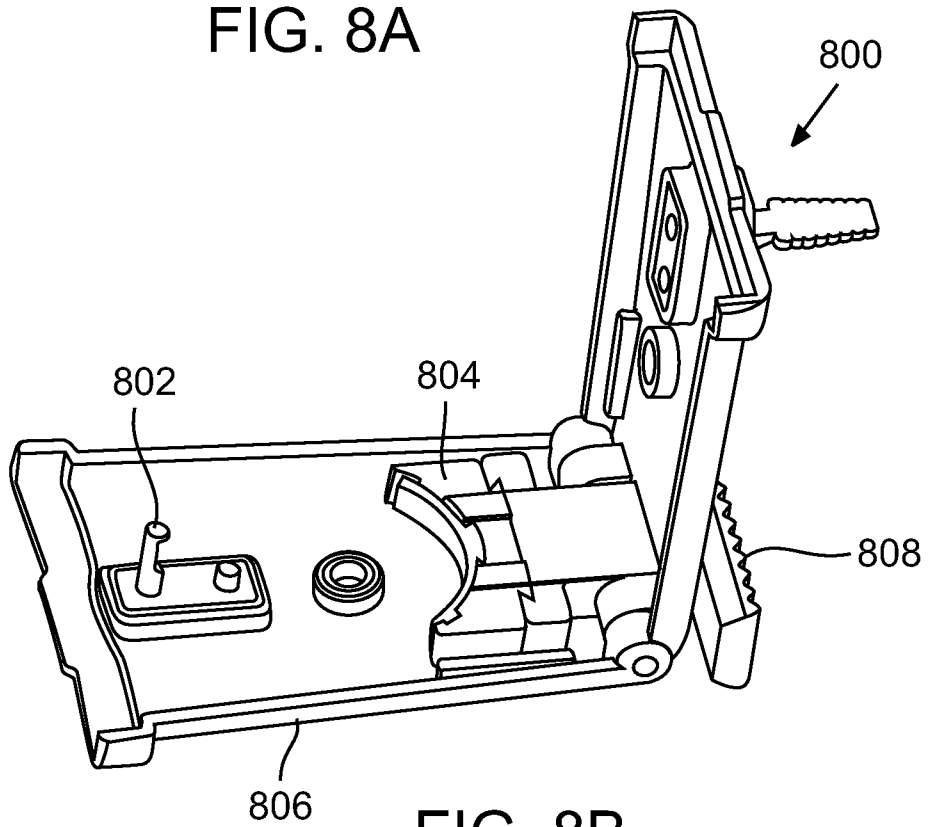


FIG. 8B

