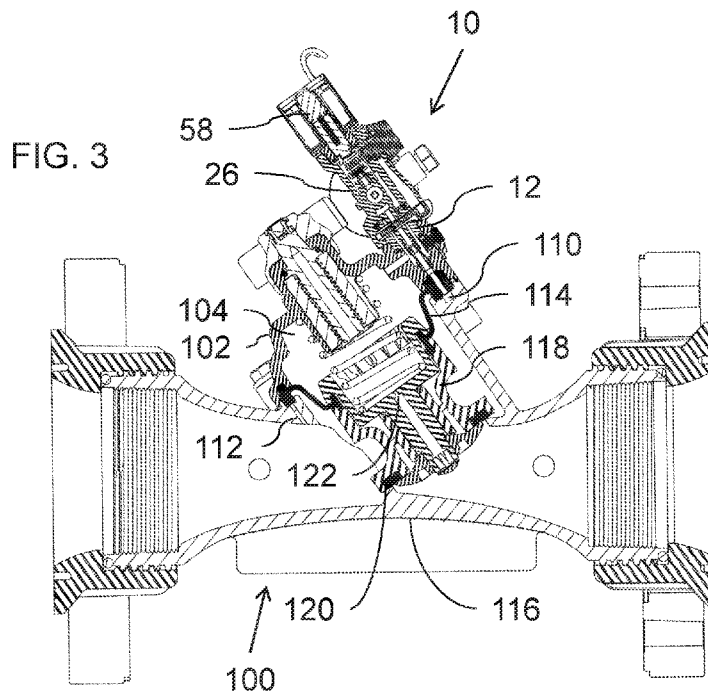




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- (71) **Applicant:** BERMAD CS LTD. [IL/IL]; 2280800 Kibbutz Evron (IL).
- (72) **Inventor:** WEINGARTEN, Zvi; c/o Bermad CS LTD., 2280800 Kibbutz Evron (IL).
- (74) **Agent:** FRIEDMAN, Mark; 7 Jabotinski Street, Moshe Aviv Tower 54th Floor, 5252007 Ramat- Gan (IL).
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(54) **Title:** PILOT VALVE ASSEMBLY WITH ORIENTATION ADJUSTMENT



(57) **Abstract:** A pilot valve assembly (10) includes a cylindrical connector (12) having a first end portion (16) with external threading (18) for engaging a threaded control socket (106) of a hydraulic valve (100), and a second end (20) with an array of teeth (22) arrayed around its edge. A circumferential slot (24) around connector (12) is spaced from second end (20). The assembly also includes a pilot valve (26) with a mechanism for controlling a pressure within the hydraulic control valve actuator chamber. Pilot valve (26) is formed with a recess (28) having a complementary teeth (30) for engaging teeth (22) of connector (12) in a range of angular orientations. A clamping arrangement engages slot (24) and clamps pilot valve (26) to second end (20) of connector (12), thereby fixing an angular orientation of the pilot valve.



EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV,  
MC, MK, MT, NL, NO, PL, PT, RO, RS, SE, SI, SK, SM,  
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**Published:**

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## Pilot Valve Assembly with Orientation Adjustment

### FIELD AND BACKGROUND OF THE INVENTION

5           The present invention relates to hydraulic control valves for controlling fluid flow and, in particular, it concerns a pilot valve assembly for use with such hydraulic control valves.

          It is known to employ a pilot valve assembly to provide a control pressure to an actuator chamber of a hydraulic control valve. Various different operating principles are  
10       known for pilot valves to achieve various different types of control, including but not limited to: pressure reduction, pressure sustaining, flow rate limiting, etc. Pilot valves are typically responsive to upstream pressure and/or downstream pressure, and are in flow connection with the actuator chamber of the hydraulic control valve. These various functions are often effected using connecting tubing that is external to the body of the  
15       hydraulic control valve and the pilot valve. In other cases, specially designed valve assemblies may combine a hydraulic control valve with a pilot valve in a combination housing.

          In certain cases, hydraulic control valves may be designed for simple on-off remote control functionality. One such option employs a hydraulic control valve in  
20       which a cover encloses an actuator chamber, and the cover has a threaded control socket that provides access to flow channels in fluid flow connection with the actuator chamber of the hydraulic control valve and a downstream connection of the hydraulic

control valve. The threaded control socket is preferably configured to receive a standard solenoid valve controller, and allows selective opening and closing of a flow channel that is effective to switch the control valve between two states.

## SUMMARY OF THE INVENTION

5           The present invention is a pilot valve assembly for connection to a hydraulic control valve.

          According to the teachings of an embodiment of the present invention there is provided, a pilot valve assembly for connection to a hydraulic control valve, the hydraulic control valve having a cover at least partially enclosing an actuator chamber,  
10   the cover having a threaded control socket that provides access to flow channels in fluid flow connection with the actuator chamber of the hydraulic control valve and a downstream connection of the hydraulic control valve, the pilot valve assembly comprising: (a) a connector comprising a generally cylindrical body surrounding an internal passageway that extends parallel to an axis of the body, a first end portion of  
15   the connector being formed with external threading for engaging the threaded control socket of the hydraulic control valve, a second end of the connector being provided with an array of teeth arrayed around an edge of the second end, a circumferential slot being formed in an external surface of the connector spaced from the second end; (b) a pilot valve comprising a mechanism for controlling a pressure within the hydraulic  
20   control valve actuator chamber, the pilot valve having a recess configured to mate with the second end of the connector, the recess having a plurality of complementary teeth configured for engaging the array of teeth of the connector in a plurality of angular orientations; and (c) a clamping arrangement for engaging the circumferential slot so as

to clamp the pilot valve to the second end of the connector with the complementary teeth engaged with the array of teeth, thereby fixing an angular orientation of the pilot valve.

According to a further feature of an embodiment of the present invention, the  
5 clamping arrangement comprises a forked wedge having two wedge tines for insertion through guide channels formed in the pilot valve so that the wedge tines engage the circumferential slot and progressively tighten the pilot valve against the second end of the connector.

According to a further feature of an embodiment of the present invention, the  
10 array of teeth are deployed on an axially-facing end surface of the second end of the connector and project axially.

According to a further feature of an embodiment of the present invention, the  
pilot valve further comprises a connector tube projecting from the recess and configured to extend through the internal passageway of the connector to connect to an aperture of  
15 the hydraulic control valve control flow path.

According to a further feature of an embodiment of the present invention, the  
pilot valve is a pressure-reducing pilot valve configured to control a pressure within the hydraulic control valve actuator chamber as a function of at least a pressure from the  
downstream connection.

20 According to a further feature of an embodiment of the present invention, the  
pilot valve is configured to throttle a flow path from the hydraulic control valve actuator chamber to the downstream connection as a function of at least a pressure in the  
downstream connection.

According to a further feature of an embodiment of the present invention, the pilot valve is configured to switch a flow path to the hydraulic control valve actuator chamber between a first state connected to an upstream connection, a second state preventing flow, and a third state for venting pressure from the hydraulic control valve actuator chamber.

According to a further feature of an embodiment of the present invention, the pilot valve is a diaphragm pilot valve.

According to a further feature of an embodiment of the present invention, the pilot valve comprises a spring-biased diaphragm biased by a spring, and a spring adjustment mechanism for varying a loading applied to the spring.

## BRIEF DESCRIPTION OF THE DRAWINGS

The invention is herein described, by way of example only, with reference to the accompanying drawings, wherein:

FIG. 1 is an isometric view of a hydraulic control valve fitted with a pilot valve assembly, constructed and operative according to an embodiment of the present invention;

FIG. 2 is a longitudinal cross-sectional view taken through the hydraulic control valve of FIG. 1 prior to attachment of the pilot valve assembly;

FIG. 3 is a longitudinal cross-sectional view taken through the hydraulic control valve fitted with the pilot valve assembly of FIG. 1;

FIG. 4A is an isometric exploded view showing components of the pilot valve assembly, including a connector, together with a region of the hydraulic control valve of FIG. 1;

FIG. 4B is an enlarged isometric view of the connector of FIG. 4A;

FIG. 5 is an isometric exploded view showing components of the pilot valve assembly of FIG. 1, showing the pilot valve inverted to reveal a structure of a recess for mating with the connector;

5 FIG. 6A is a side view of the pilot valve assembly of FIG. 1 together with a part of the hydraulic control valve, where a region "M" is marked with a circle;

FIG. 6B is a partial cross-sectional view taken in a plane parallel to a central axis of the connector of the pilot valve assembly, taken in the region "M" of FIG. 6A, illustrating operation of a wedge-based clamping mechanism;

10 FIG. 7 is a schematic plan view of the pilot valve assembly of FIG. 1 together with a part of the hydraulic control valve, showing the pilot valve located in a range of different angular orientations marked with reference letters A-D;

FIG. 8 is a schematic diagram of an implementation of a pilot valve assembly shown schematically in the context of a cross-sectional view of a hydraulic control  
15 valve and connector according to an embodiment of the present invention, the pilot valve assembly employing two-way control scheme;

FIG. 9A is a plan view of the pilot valve assembly of FIG. 1 together with a part of the hydraulic control valve, showing line A-B;

FIG. 9B is a cross-sectional view taken along line A-B of FIG. 9A showing an  
20 implementation of the pilot valve assembly of FIG. 8; and

FIG. 10 is a schematic diagram of a further implementation of a pilot valve assembly shown schematically in the context of a cross-sectional view of a hydraulic control valve and connector according to an embodiment of the present invention, the pilot valve assembly employing three-way control scheme.

## DESCRIPTION OF THE PREFERRED EMBODIMENTS

The present invention is a pilot valve assembly for connection to a hydraulic control valve.

The principles and operation of pilot valve assemblies according to the present invention may be better understood with reference to the drawings and the accompanying description.

Referring now to the drawings, FIGS. 1-10 show various implementations of a pilot valve assembly **10**, constructed and operative according to the teachings of certain embodiments of the present invention, for connection to a hydraulic valve **100**. The invention is particularly applicable to hydraulic control valves **100** having a cover **102** at least partially enclosing an actuator chamber **104**, where cover **102** has a threaded control socket **106** that provides access to flow channels **108** and **110** that are in fluid flow connection with actuator chamber **104** and a downstream connection **112** of hydraulic control valve **100**, respectively.

Certain particularly preferred implementations of the pilot valve assembly **10** include a connector **12**, best seen in FIGS. 4A-5, 6B and 9B, having a generally cylindrical body surrounding an internal passageway **14** that extends parallel to an axis of the body. A first end portion **16** of connector **12** is formed with external threading **18** for engaging the threaded control socket **106** of hydraulic control valve **100**. A second end **20** of the connector is provided with an array of teeth **22** arrayed around an edge of second end **20**. A circumferential slot **24** is formed in an external surface of connector **12** spaced from second end **20**.

Pilot valve assembly **10** also includes a pilot valve **26** that includes a mechanism for controlling a pressure within the hydraulic control valve actuator chamber. Pilot valve **26** is formed with a recess (see FIG. 5) configured to mate with second end **20** of connector **12**. Recess **28** has a plurality of complementary teeth **30** configured for engaging teeth **22** of connector **12** in any of a plurality of angular orientations.

A clamping arrangement is also provided for engaging circumferential slot **24** so as to clamp pilot valve **26** to second end **20** of connector **12** with complementary teeth **30** engaged with array of teeth **22**, thereby fixing an angular orientation of the pilot valve.

At this stage, it will already be appreciated that certain preferred embodiments of the present invention provide highly advantageous modularity and convenience. Specifically, by use of connector **12**, it is possible to employ various types of pilot valve by direct connection to a standard threaded control socket of a standard hydraulic control valve, and with a reduced requirement, or even no requirement, for external tubing. The engagement configuration between the pilot valve **26** and connector **12** allows selection of an angular orientation which is compatible with the structure of both the hydraulic control valve **100** and the pilot valve **26**, and any other adjacent installed components, and then fixing of that orientation using the clamping arrangement, preferably without requiring rotational motion of the pilot valve during clamping. A selection of such possible orientations are illustrated schematically, superimposed on each other, in FIG. 7, as orientations A, B, C and D. These and other advantages of various embodiments of the present invention will be better understood by reference to the following description and accompanying drawings.

Referring now to FIG. 2, the present invention may be implemented in the context of a wide range of hydraulic control valves **100**, including but not limited to control valves operated by actuator chamber pressure acting on a flexible diaphragm and control valves operated by actuator chamber pressure acting on a piston. By way of one non-limiting example, FIG. 2 shows a diaphragm valve in which an outer periphery of a flexible diaphragm **114** is clamped between cover **102** and a valve body **116**. A plug **118** mounted in the middle of the diaphragm selectively closes against a valve seat **120**. In certain cases, depending on the type of pilot valve control used (as discussed further below), a restricted flow path **122** is provided, in this case through a central bore of plug **118**, to allow limited flow from an upstream side of the control valve into actuator chamber **104**.

It should be noted that a hydraulic control valve **100** as thus described can be operated as an on/off switchable control valve simply by screwing in a standard solenoid actuator (not shown here) into threaded control socket **106**. When the solenoid is “open” to allow flow from channel **108** to channel **110**, pressure in actuation chamber **104** is released to the downstream side of the control valve with much lower flow impedance than the restricted flow via flow path **122**, resulting in low pressure in the actuation chamber and opening of the valve. When the solenoid is switched to its closed state, a sealing element of the solenoid actuator is pressed against the orifice of channel **110** so as to prevent flow from channel **108** to channel **110**. Pressure within actuation chamber **104** then increases as the pressure of the upstream side of the valve equalizes across restricted flow path **122** without any path to escape, resulting in increased actuation chamber pressure which (typically with the assistance of a spring) forces plug **118** to its closed position.

The pilot valve assembly of the present invention facilitates conversion of such an on/off valve, typically without modification, to operate under the control of a pilot valve to provide enhanced functionality, simply by connecting a pilot valve via connector **12**.

5 Connection of connector **12** to threaded control socket **106** is preferably via a standard threaded engagement, typically enhanced by an O-ring seal **107** which may be seated in a corresponding annular recess best seen in FIG. 6B, making the connector interchangeable with a solenoid actuator. After connector **12** has been installed in socket **106**, a desired orientation for pilot valve **26** is chosen, and it is brought into  
10 engagement with the connector **12** so that the complementary teeth **22** and **30** are juxtaposed, and start to inter-engage. At this point, the orientation can still be adjusted easily. Once the position has been decided, the clamping arrangement is used to firmly engage the complementary teeth **22** and **30**, and to fasten pilot valve **26** to connector **12**.

A range of different clamping arrangements may be used to tighten engagement  
15 between the pilot valve and the connector and to fasten them together. These may include all sorts of clips, clasps, clamps, toggle mechanisms or the like. According to one particularly simple and effective non-limiting example illustrated here, the clamping arrangement includes a forked wedge **32** having two wedge tines **34** for insertion through guide channels **36** formed in the pilot valve **26** so as to intersect recess  
20 **28** aligned with circumferential slot **24**. A wedge angle of wedge tines **34** and the alignment of guide channels **36** are preferably chosen such that, as the wedge tines advance, the tines progressively tighten pilot valve **26** against second end **20** of connector **12**. The tightening effect is best illustrated in the partial, enlarged cross-sectional view of FIG. 6B, where wedge tine **34** is seen to be pressing one side of

circumferential slot **24** and the opposite side of guide channel **36** so as to bias the connector against the innermost surface of recess **28**.

In the particularly preferred option illustrated here, the array of teeth **22** are deployed on an axially-facing end surface of second end **20** of connector **12**, and the  
5 teeth project axially. It should be noted that the term “project” is used here to refer to the crests of the teeth relative to the grooves between them, but that the teeth do not necessarily project beyond the end **20** of the connector. Thus, for example, as shown in FIG. 4B, the teeth may all lie at, or below, the level of a continuous edge defining end **20**, which may facilitate forming of a seal against a base of recess **28**, enhanced by an  
10 O-ring **38**.

In various applications of the present invention, pilot valve **26** requires separate flow connections to two flow paths **108** and **110** within threaded control socket **106**. This may be achieved either by providing connector **12** with internal structure (not shown) to define two distinct flow paths through the connector or, as illustrated in  
15 FIGS. 5 and 9B, by providing a connector tube **40** projecting from recess **28** and configured to extend through the internal passageway of connector **12** to connect to an aperture associated with one of the flow paths, in this case, flow path **110**. In the structure as illustrated here, a sealing collar **42** facilitates sealed connection of connector tube **40** to flow path **110**.

20 Pilot valve **26** may be designed to implement any desired control scheme and to provide any desired mode of control including, but not limited to, pressure reduction, pressure sustaining, flow rate limiting and other control functions. By way of non-limiting examples, the invention will now be described with reference to pressure

reduction pilot valves implementing control modes employing two-way and three-way valve arrangements.

A first example, illustrated schematically in FIG. 8 and in a specific implementation in FIG. 9B, provides a flow connection **44** from the downstream-connected flow path **110** to a pilot actuator chamber **46** whose pressure acts on a spring-biased diaphragm **48** which controls a variable flow restrictor **50**. The upstream side of variable flow restrictor **50** is a volume **52** connected via a flow path **54** to the actuator chamber flow path **108**. When pressure in the downstream side of the hydraulic control valve as sensed via flow path **110** is low, spring-biased diaphragm **48** keeps variable flow restrictor **50** open, thereby allowing pressure from the actuator chamber **104** to be vented to the downstream side of the valve, resulting in opening of the valve. As the downstream pressure increases, increased pressure in the pilot actuator chamber **46** acts on spring-biased diaphragm **48** to cause progressive throttling of variable flow restrictor **50**. Given a restricted flow path from the upstream side of the control valve into the actuator chamber (as described above), throttling of restrictor **50** causes progressive build-up of pressure within the actuator chamber, acting to displace plug **118** towards valve seat **120**. This scheme thus provides pressure-regulating functionality for the output. By adjusting a degree of preload in the spring of spring-biased diaphragm **48**, the downstream target pressure can be adjusted. Optionally, a solenoid-controlled plug **56** (controlled by solenoid **58**) is deployed to selectively obstruct the flow path through the pilot valve, most preferably in flow path **54**, thereby allowing remote and/or automated switching between the above-described pressure regulating state and an “off” state in which flow path **54** is blocked, causing closure of the control valve. Plug **56**, or another valve plug (not shown) may also have a manual actuation option.

FIG. 10 illustrates schematically an alternative pilot valve implementation for pressure reduction in which no net flow occurs between the upstream and downstream sides of the control valve via the pilot valve, and where no direct flow path is provided from the upstream fluid supply into the actuator chamber. Here too, a flow connection

5 **44** from the downstream-connected flow path **110** provides the downstream pressure to a pilot actuator chamber **46** in which the pressure acts on a spring-biased diaphragm **48**. In this case, spring-biased diaphragm **48** controls a three-way valve **60** deployed to switch interconnection of a flow path **62**, **108** connecting to hydraulic control valve actuator chamber **104** between a first state connected to an upstream connection **64** so

10 as to increase pressure in the actuator chamber and displace the plug of the hydraulic control valve towards its closed state, a second state blocking flow so as to maintain the hydraulic control valve in its current state, and a third state for venting pressure via a vent **66** from the hydraulic control valve actuator chamber **104** so as to increase opening of the hydraulic control valve. The preload force in the spring of spring-biased

15 diaphragm **48** is adjusted by a spring adjustment mechanism, typically a threaded adjustment screw or the like, such that, at a desired target pressure of the downstream fluid, three-way valve **60** assumes its second, flow-blocking state, while above-target pressure moves it to the first state and below-target pressure moves it to the third state, thereby achieving pressure regulation at the outlet of the hydraulic control valve. A

20 solenoid **58** may be provided to control an additional valve, for example, a two-way valve **57**, to interrupt flow path **62** and connect it directly to upstream connection flow path **64**, thereby achieving electrically actuated closure of the control valve. Valve **57**, or another valve (not shown) may additionally, or alternatively, have a manual actuation option, not detailed here.

While the above-described pilot valve regulation schemes are not per se novel, the present invention allows pilot valves operating on these principles to be readily and modularly integrated with a hydraulic control valve having only a threaded control socket **106** normally used for simple on/off solenoid control, while providing  
5 convenient flexibility about the orientation of the pilot valve relative to the hydraulic control valve, and facilitating rapid connection of the components, optionally without requiring tools.

To the extent that the appended claims have been drafted without multiple  
10 dependencies, this has been done only to accommodate formal requirements in jurisdictions which do not allow such multiple dependencies. It should be noted that all possible combinations of features which would be implied by rendering the claims multiply dependent are explicitly envisaged and should be considered part of the invention.

15 It will be appreciated that the above descriptions are intended only to serve as examples, and that many other embodiments are possible within the scope of the present invention as defined in the appended claims.

## WHAT IS CLAIMED IS:

1. A pilot valve assembly for connection to a hydraulic control valve, the hydraulic control valve having a cover at least partially enclosing an actuator chamber, the cover having a threaded control socket that provides access to flow channels in fluid  
5 flow connection with the actuator chamber of the hydraulic control valve and a downstream connection of the hydraulic control valve, the pilot valve assembly comprising:

- 10 (a) a connector comprising a generally cylindrical body surrounding an internal passageway that extends parallel to an axis of said body, a first end portion of said connector being formed with external threading for engaging the threaded control socket of the hydraulic control valve, a second end of said connector being provided with an array of teeth arrayed around an edge of said second end, a circumferential slot being formed in an external surface of said connector spaced from said second  
15 end;
- (b) a pilot valve comprising a mechanism for controlling a pressure within the hydraulic control valve actuator chamber, said pilot valve having a recess configured to mate with said second end of said connector, said recess having a plurality of complementary teeth configured for engaging  
20 said array of teeth of said connector in a plurality of angular orientations; and
- (c) a clamping arrangement for engaging said circumferential slot so as to clamp said pilot valve to said second end of said connector with said

complementary teeth engaged with said array of teeth, thereby fixing an angular orientation of said pilot valve.

2. The pilot valve assembly of claim 1, wherein said clamping arrangement comprises a forked wedge having two wedge tines for insertion through guide channels  
5 formed in said pilot valve so that said wedge tines engage said circumferential slot and progressively tighten said pilot valve against said second end of said connector.

3. The pilot valve assembly of claim 1, wherein said array of teeth are deployed on an axially-facing end surface of said second end of said connector and project axially.

10 4. The pilot valve assembly of claim 1, wherein said pilot valve further comprises a connector tube projecting from said recess and configured to extend through said internal passageway of said connector to connect to an aperture of the hydraulic control valve control flow path.

15 5. The pilot valve assembly of claim 1, wherein said pilot valve is a pressure-reducing pilot valve configured to control a pressure within the hydraulic control valve actuator chamber as a function of at least a pressure from the downstream connection.

20 6. The pilot valve assembly of claim 1, wherein said pilot valve is configured to throttle a flow path from the hydraulic control valve actuator chamber to the downstream connection as a function of at least a pressure in the downstream connection.

7. The pilot valve assembly of claim 1, wherein said pilot valve is configured to switch a flow path to the hydraulic control valve actuator chamber between a first state connected to an upstream connection, a second state preventing flow, and a third state for venting pressure from the hydraulic control valve actuator chamber.

5           8. The pilot valve assembly of claim 1, wherein said pilot valve is a diaphragm pilot valve.

9. The pilot valve assembly of claim 1, wherein said pilot valve comprises a spring-biased diaphragm biased by a spring, and a spring adjustment mechanism for varying a loading applied to said spring.

10

FIG. 1

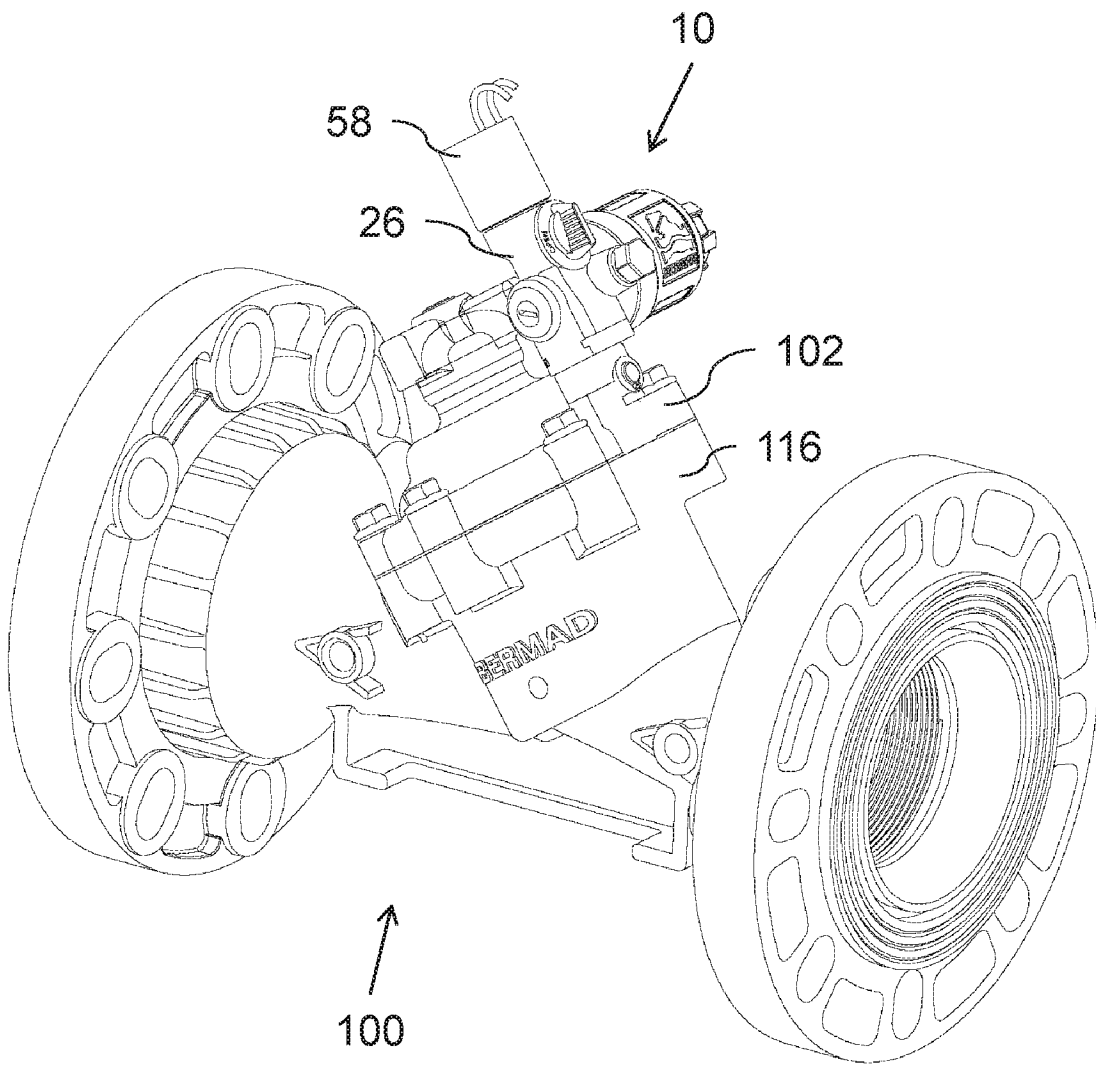


FIG. 2

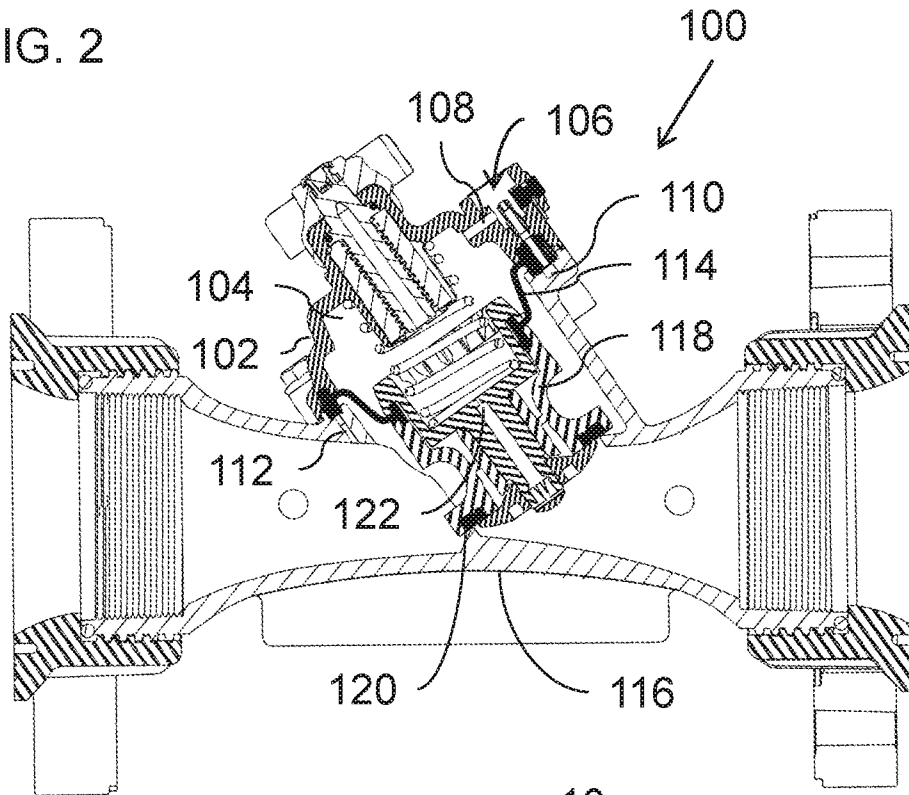


FIG. 3

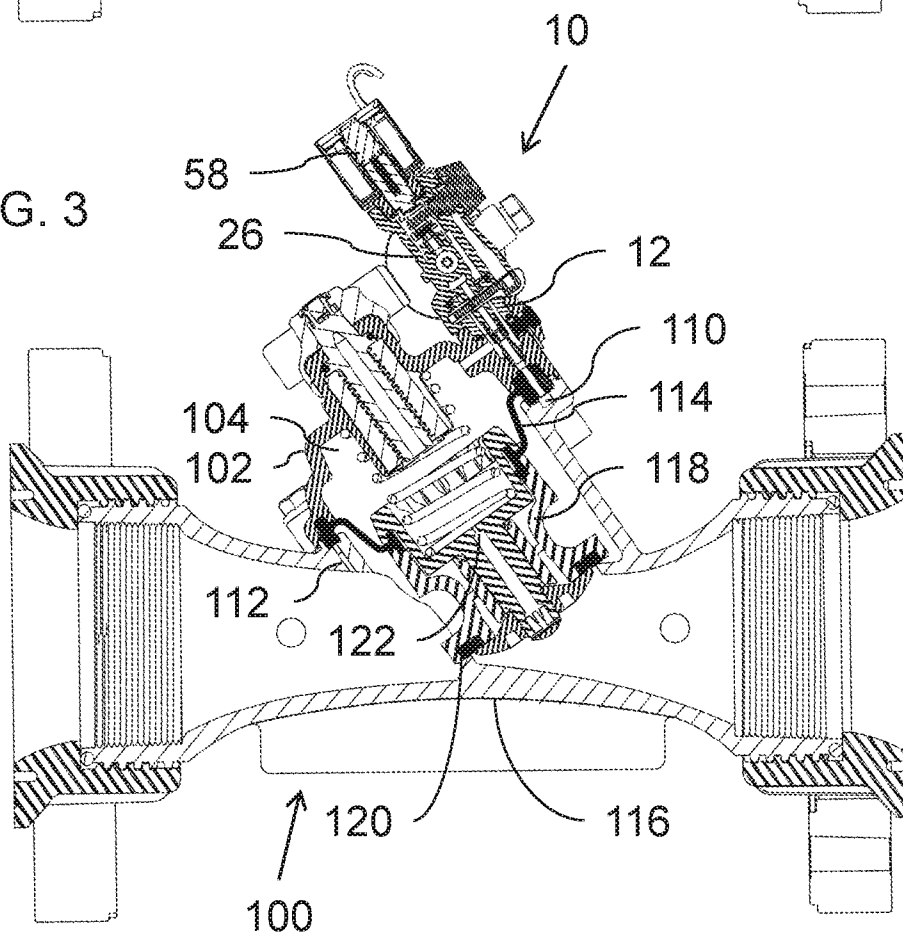
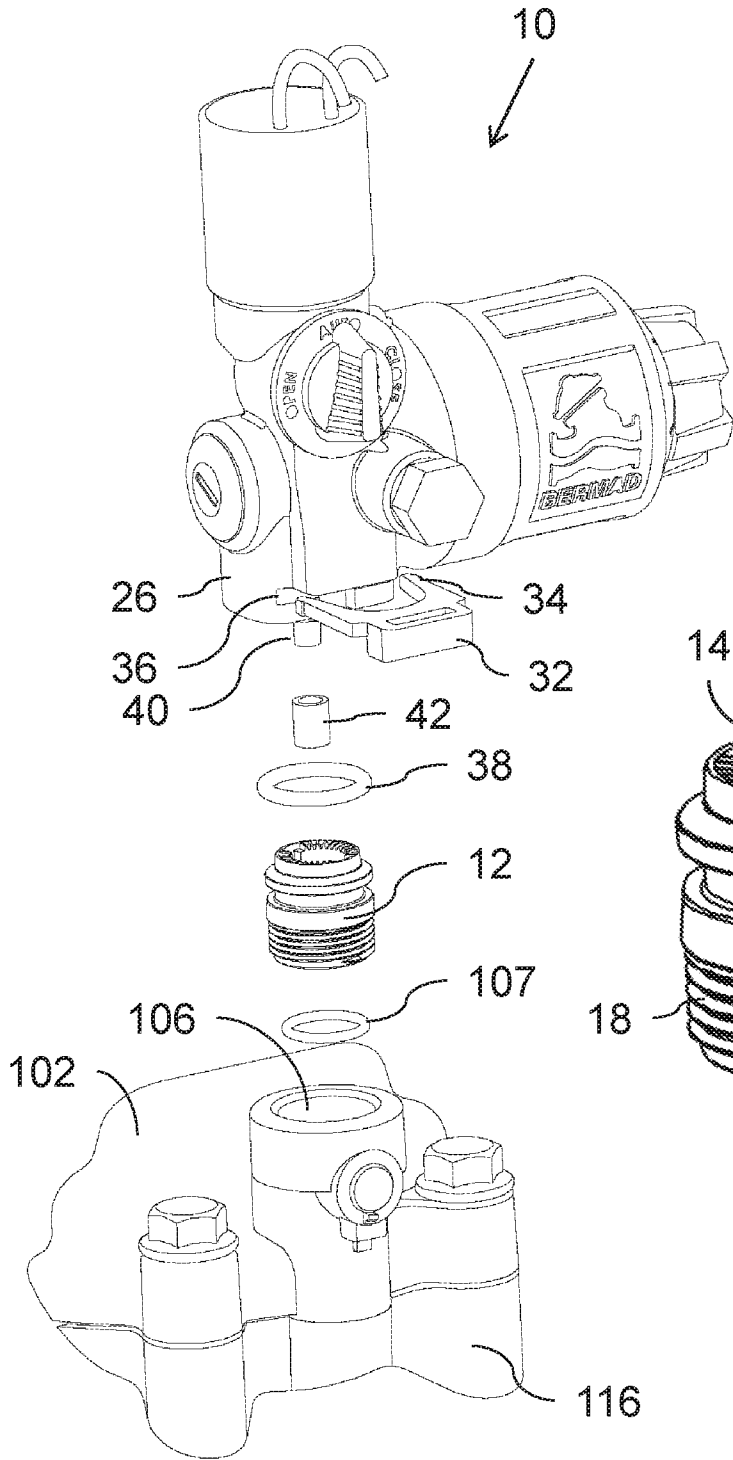


FIG. 4A



12

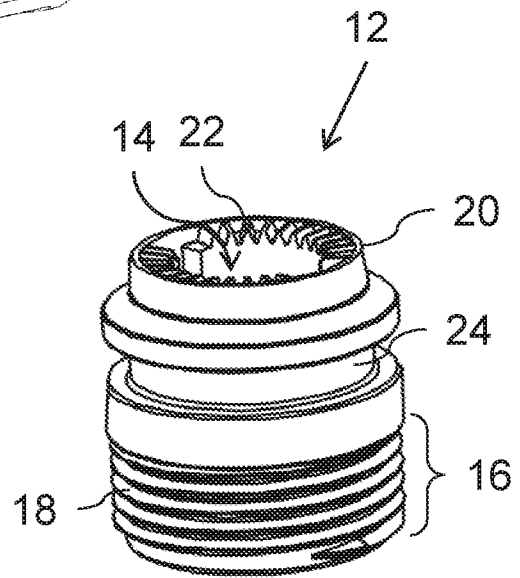
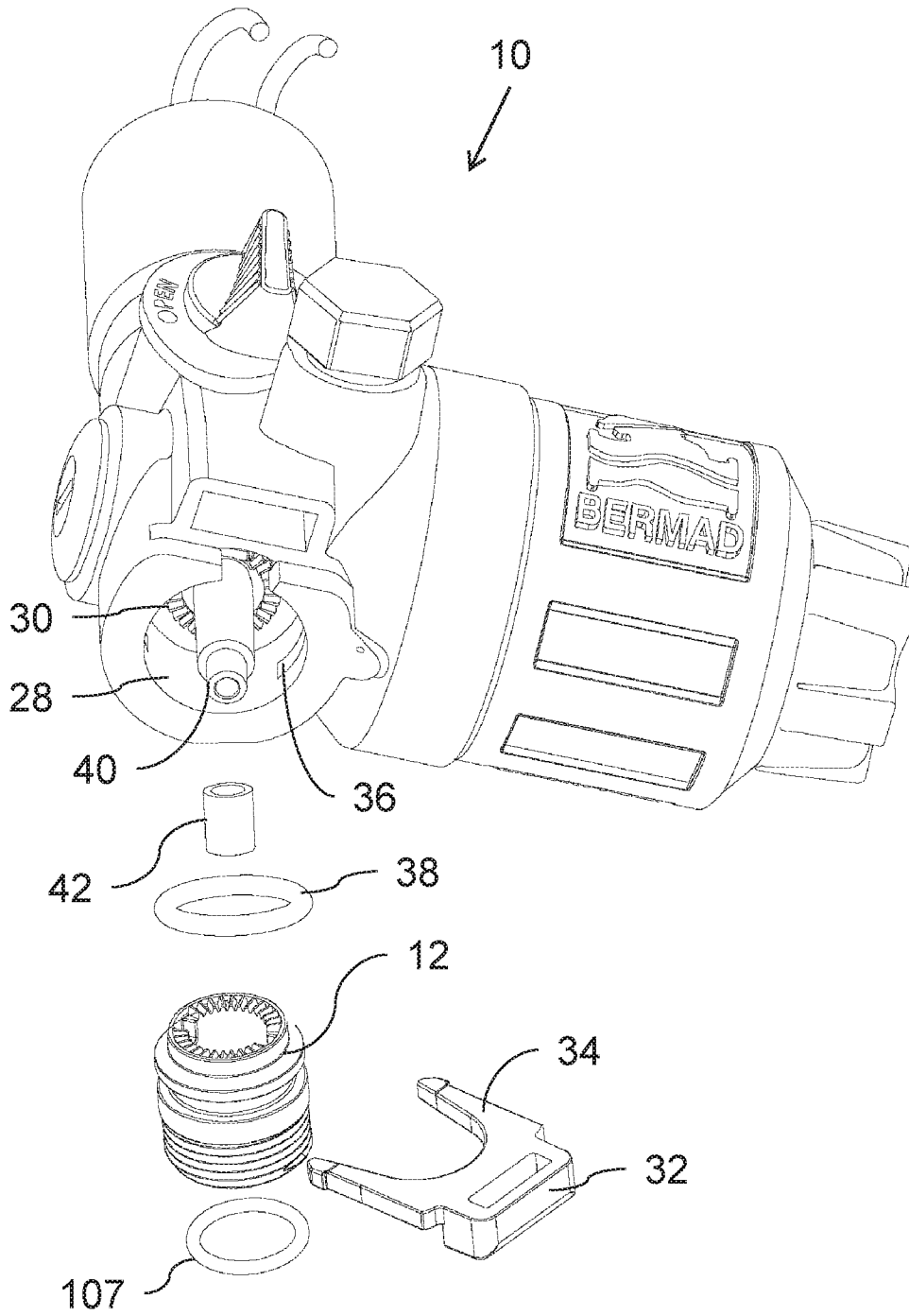


FIG. 4B

FIG. 5



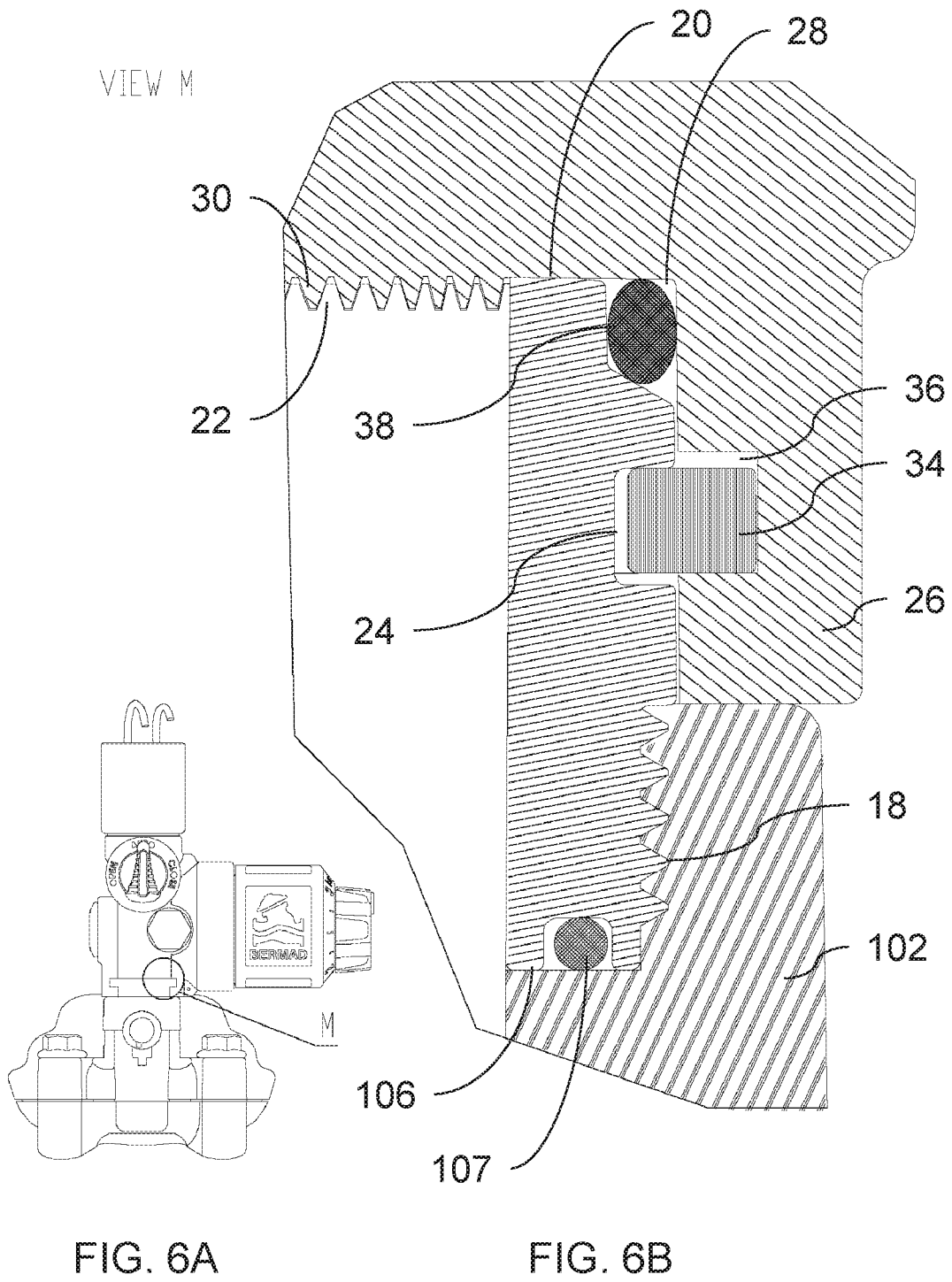


FIG. 7

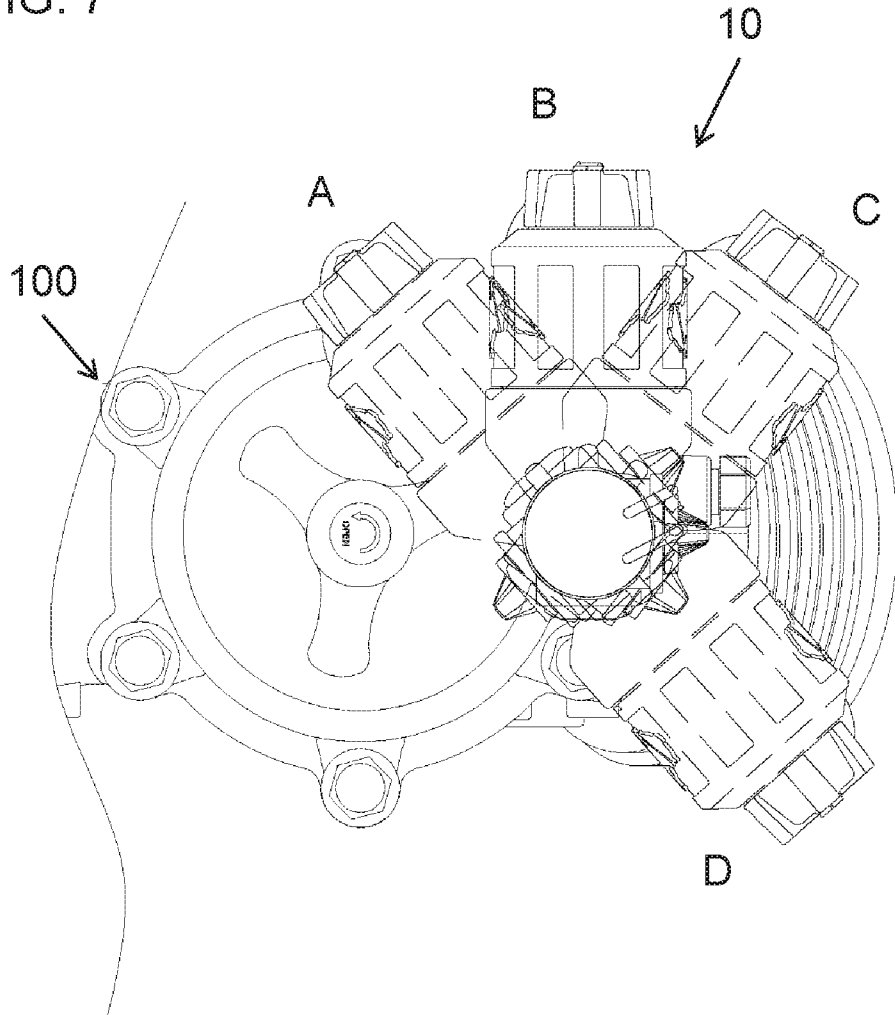


FIG. 8

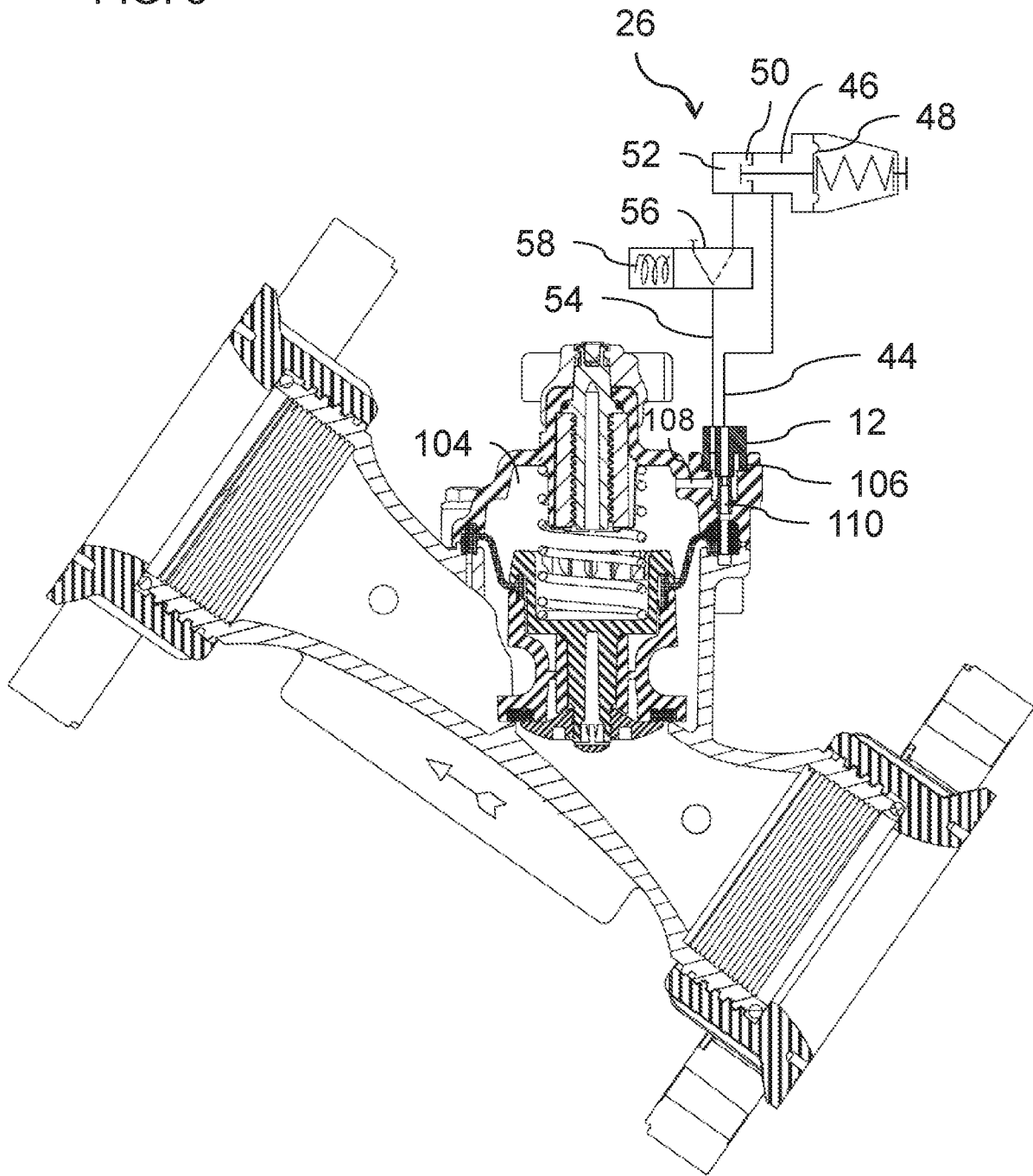


FIG. 9B

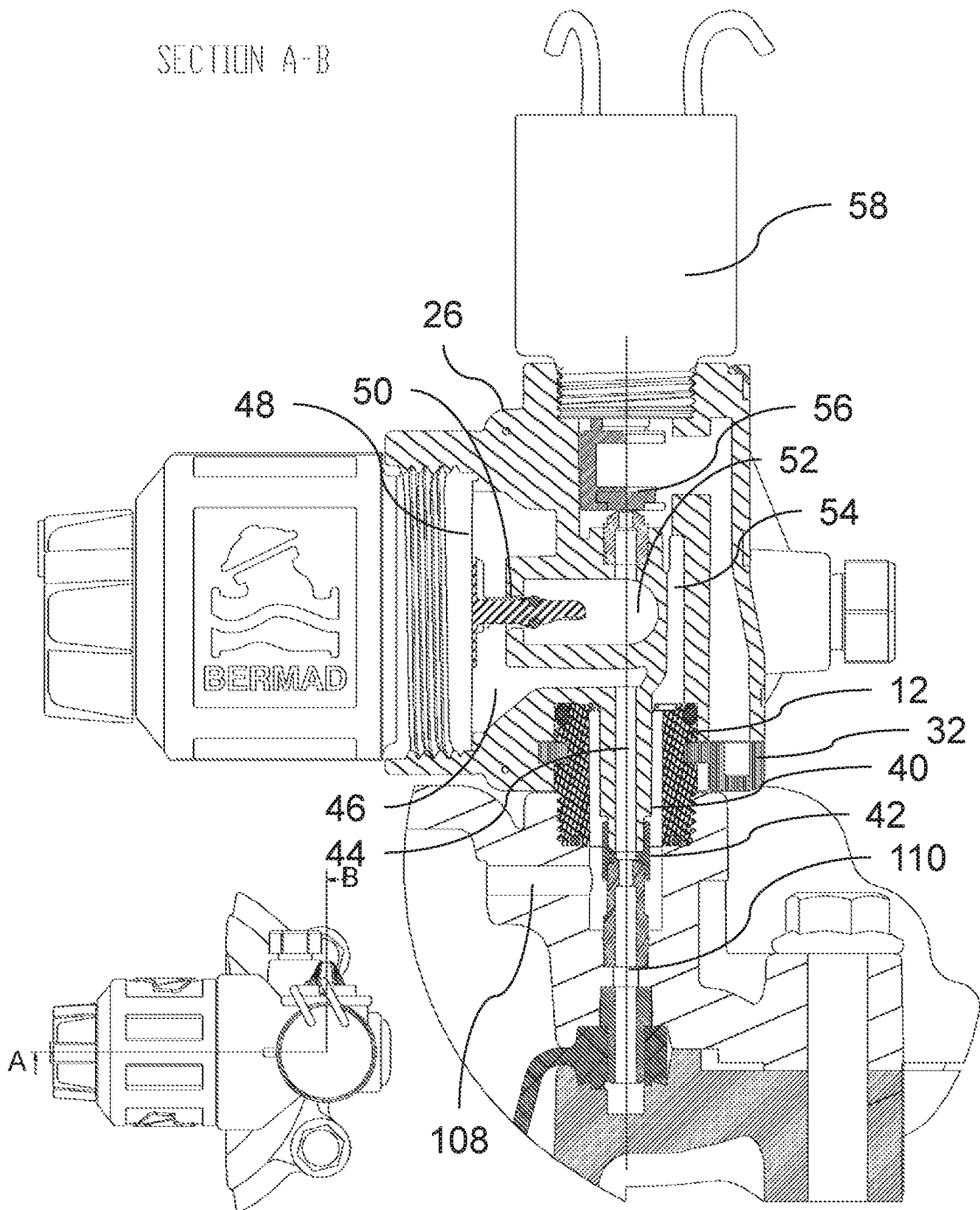
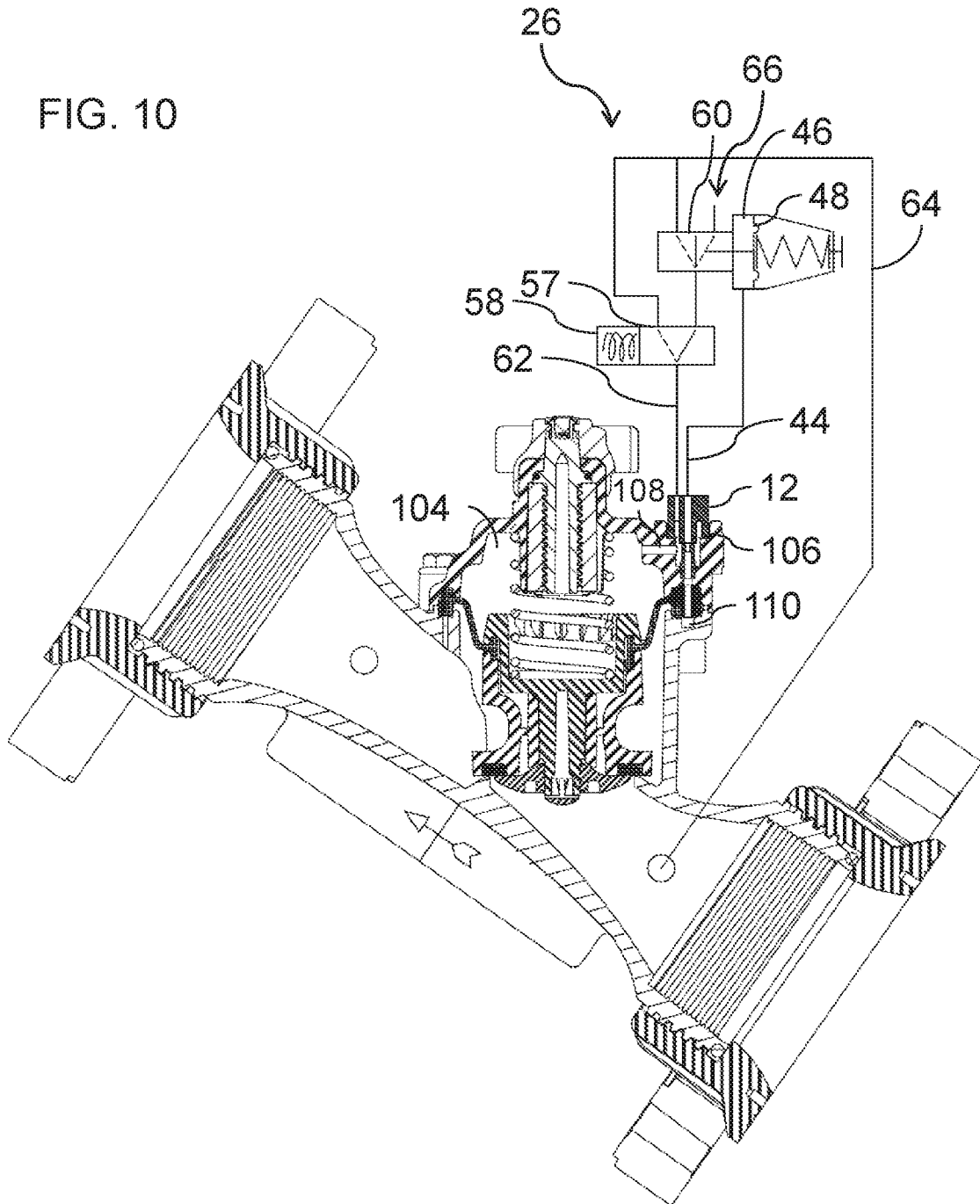


FIG. 9A

FIG. 10



## INTERNATIONAL SEARCH REPORT

International application No.

PCT/IB2019/056962

<b>A. CLASSIFICATION OF SUBJECT MATTER</b> IPC (20190101) F16K 31/12, F16K 31/00 CPC (20130101) F16K 31/12, F16K 31/00 According to International Patent Classification (IPC) or to both national classification and IPC		
<b>B. FIELDS SEARCHED</b> Minimum documentation searched (classification system followed by classification symbols) IPC (20190101) F16K 31/12, F16K 27/12 CPC (20130101) F16K 31/12, F16K 27/12 Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Electronic data base consulted during the international search (name of data base and, where practicable, search terms used) Databases consulted: Google Patents, FamPat database		
<b>C. DOCUMENTS CONSIDERED TO BE RELEVANT</b>		
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 7806382 B1 HUNTER INDUSTRIES [US] 05 Oct 2010 (2010/10/05) Entire document	1-9
A	US 2007284003 A1 PARKER-HANNIFIN CORPORATION [US] 13 Dec 2007 (2007/12/13) Entire document	1-9
A	US 4727899 A PARKER & HARPER MFG CO [US] 01 Mar 1988 (1988/03/01) Entire document	1-9
A	CN 201293139 Y ZUNYI QUNJIAN PLASTICS CO LTD [CN] 19 Aug 2009 (2009/08/19) Entire document	1-9
A	US 6142171 A HANCOCK LEONARD H [US] 07 Nov 2000 (2000/11/07) Entire document	1-9
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