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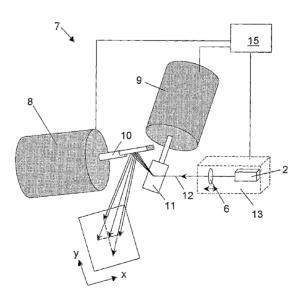
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(54) Title: MULTI-COLOUR PRINTING



(57) Abstract: A substrate-marking system comprises a substrate-marking apparatus and a substrate. The substrate includes an additive susceptible to changing colour to one of at least two selectable colours upon irradiation, each selectable colour being different from the colour, if any, of the additive prior to irradiation. The apparatus comprises a laser diode for emitting a beam of laser light and means for aligning a desired point on the substrate with the laser beam. In use, the laser beam irradiates the desired point thus causing the additive to change colour at the point. The apparatus further comprises means for controlling a fluence level of the laser beam at the point such that, in use, the resultant colour of the additive can be selected from the selectable colours.



#### INTERNATIONAL SEARCH REPORT

International application No PCT/GB2006/001498

A. CLAS	SIFICATION	OF SUB	JECT	MATTER
INV.	B41M5	/34		

According to International Patent Classification (IPC) or to both national classification and IPC

#### B. FIELDS SEARCHED

 $\begin{tabular}{ll} Minimum documentation searched (classification system followed by classification symbols) \\ B41M \end{tabular}$ 

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, PAJ, WPI Data

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X Furt	ther documents are listed in the continuation of Box C.	X See patent family annex.	
A" docume consider filing of the consider which citatio  O" docume other  P" docume	ent which may throw doubts on priority claim(s) or is oited to establish the publication date of another on or other special reason (as specified) ent referring to an oral disclosure, use, exhibition or means ent published prior to the international filing date but	"T" later document published after the integration or priority date and not in conflict with oited to understand the principle or the invention  "X" document of particular relevance; the cannot be considered novel or cannot involve an inventive step when the description of particular relevance; the cannot be considered to involve an indocument is combined with one or ments, such combination being obvicing the art.  "&" document member of the same patents."	the application but secry underlying the claimed invention to be considered to coument is taken alone claimed invention secret when the creative step when the creative step size to a person skilled
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lame and I	mailing address of the ISA/ European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl,	Authorized officer  Bonnin, D	

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International application No PCT/GB2006/001498

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