

C. H. COREY.
HARNESS.

No. 177,098.

Patented May 9, 1876.

Fig. 1

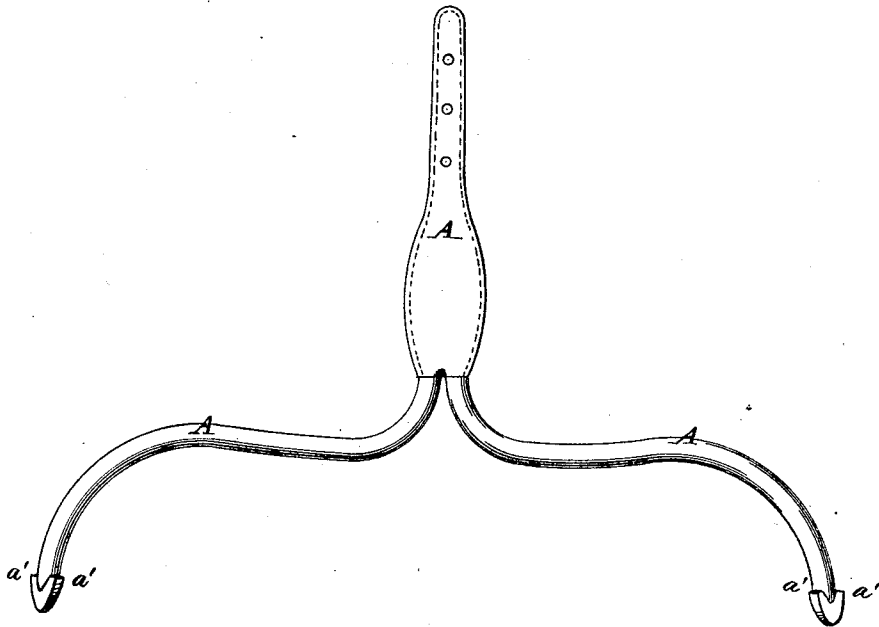
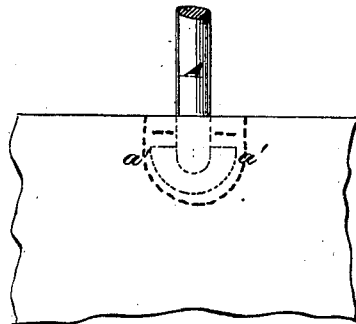


Fig. 2



WITNESSES:

A. W. Monqvist
John Goethals

INVENTOR:

C. H. Corey

BY

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ATTORNEYS.

UNITED STATES PATENT OFFICE.

CHARLES H. COREY, OF SAN JOSÉ, CALIFORNIA.

IMPROVEMENT IN HARNESS.

Specification forming part of Letters Patent No. **177,098**, dated May 9, 1876; application filed March 13, 1876.

To all whom it may concern:

Be it known that I, CHARLES H. COREY, of San José, in the county of Santa Clara and State of California, have invented a new and useful Improvement in Winker-Stay, of which the following is a specification:

Figure 1 is a plan view of my improved winker-stay. Fig. 2 is a detail view of one of its ends.

Similar letters of reference indicate corresponding parts.

The object of this invention is to furnish improved winker-stays for harness, which shall be so constructed that they will not become limp and lose their shape from use or wet, and which shall be simple in construction and inexpensive in manufacture.

A represents my improved winker-stay, which is made of rubber colored to represent leather, and of the same size and form as the leather stays now in use. The rubber is made of such a temper or hardness that it will retain its shape and will not sag. Upon the

ends of the arms or branches of the stay A are formed shoulders *a'*, which are placed within the leather, so as to rest against the stitches, and thus be held in place without having the stitches pass through the ends of the stay. This construction prevents the said ends from being cut, and thus weakened and made liable to break. The rubber stays will not become limp and lose their shape from use, or from being wet, and will thus be more durable, while being less expensive to make than the ordinary leather stays now in use.

Having thus described my invention, I claim as new and desire to secure by Letters Patent—

A winker-stay, A, for harness, made of rubber, substantially as herein shown and described.

CHARLES HARRIS COREY.

Witnesses:

CHAS. WASHEINE,
E. W. ARAM.