



(12) **United States Patent**  
**Steadman et al.**

(10) **Patent No.:** **US 11,905,001 B2**  
(45) **Date of Patent:** **Feb. 20, 2024**

(54) **WINGTIP TO WING AIRCRAFT CONNECTION ASSEMBLY**

(58) **Field of Classification Search**  
CPC ..... B64C 23/069; B64C 3/187; B64C 5/08  
See application file for complete search history.

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(\* ) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 0 days.

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(21) Appl. No.: **17/647,761**

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(22) Filed: **Jan. 12, 2022**

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(65) **Prior Publication Data**

US 2022/0135212 A1 May 5, 2022

**Related U.S. Application Data**

(62) Division of application No. 16/161,371, filed on Oct. 16, 2018, now Pat. No. 11,260,964.

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(30) **Foreign Application Priority Data**

Oct. 19, 2017 (GB) ..... 1717197

(57) **ABSTRACT**

An aircraft assembly is disclosed having a wing tip device connected to a wing tip of a wing by a first connector, a second connector, and a third connector. The wing tip device includes a front device spar and a rear device spar. The first connector is associated with the rear device spar. The second connector is spaced apart in a chordwise direction forward of the first connector, and the third connector is spaced apart in a chordwise direction rearward of the first connector. The third connector includes a spigot mounting formation.

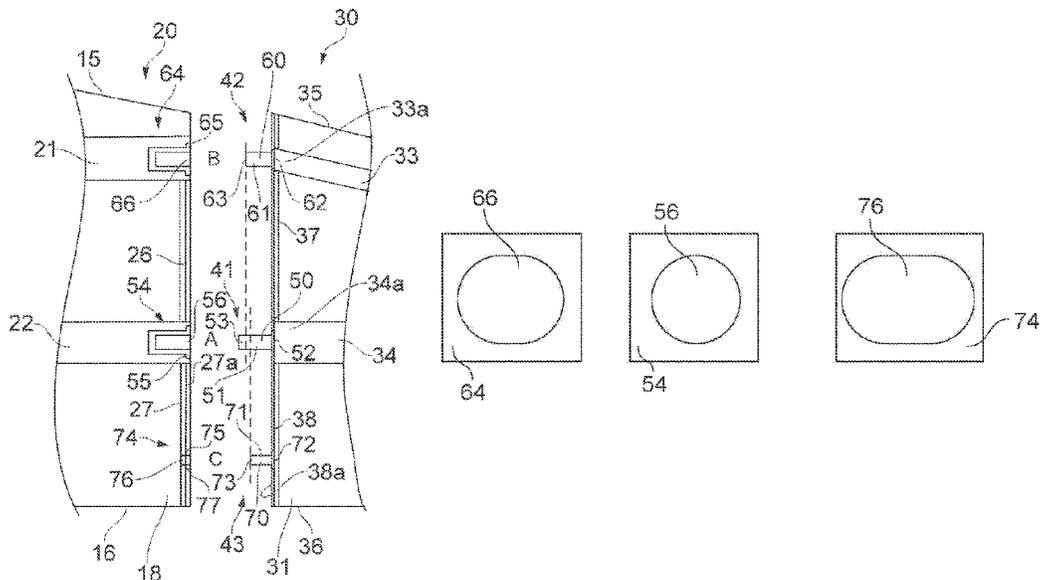
(51) **Int. Cl.**

- B64C 23/06** (2006.01)
- B64C 5/08** (2006.01)
- B64C 3/18** (2006.01)

(52) **U.S. Cl.**

CPC ..... **B64C 23/069** (2017.05); **B64C 3/187** (2013.01); **B64C 5/08** (2013.01)

**14 Claims, 5 Drawing Sheets**



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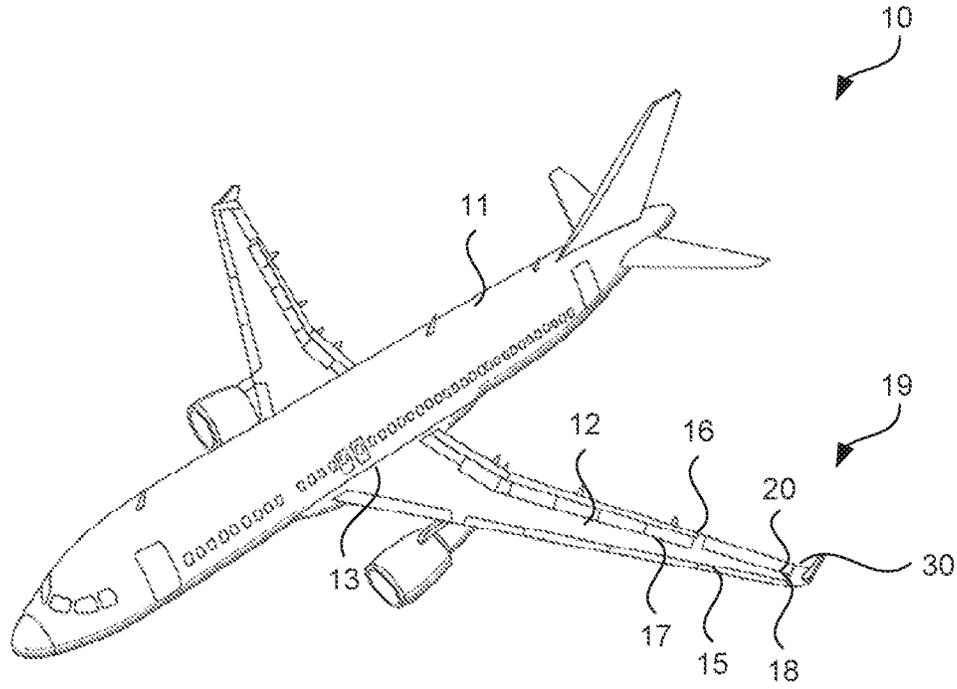


FIG. 1

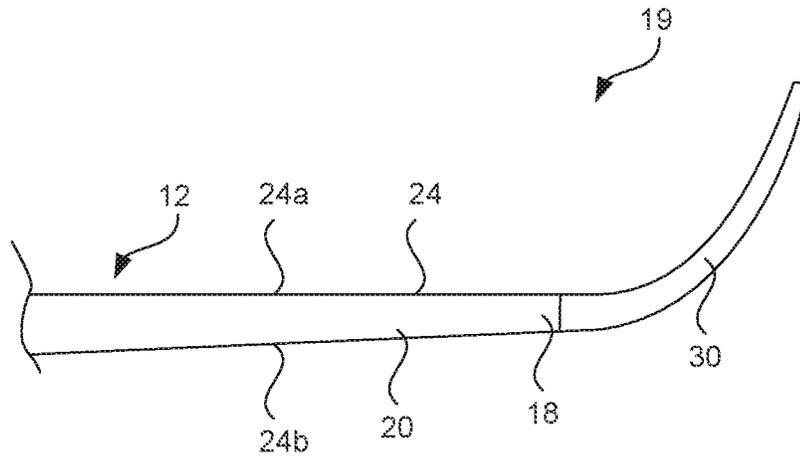


FIG. 2

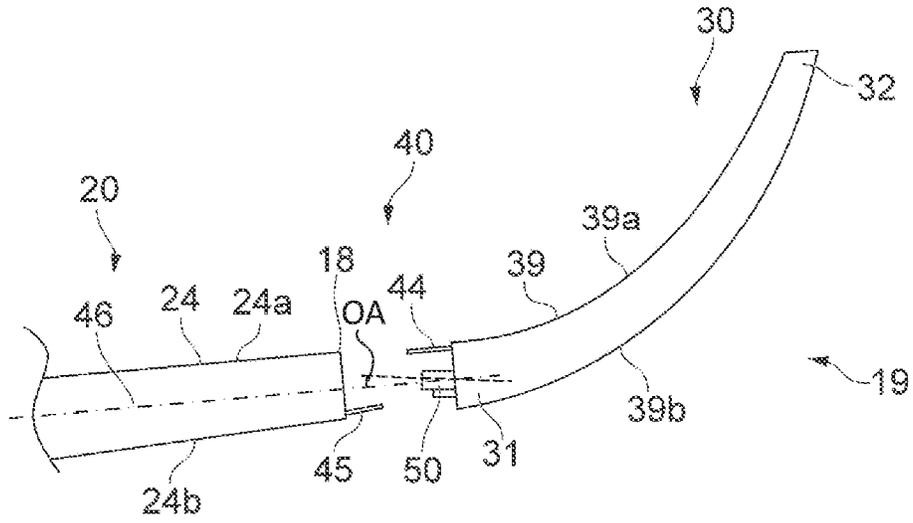


FIG. 3

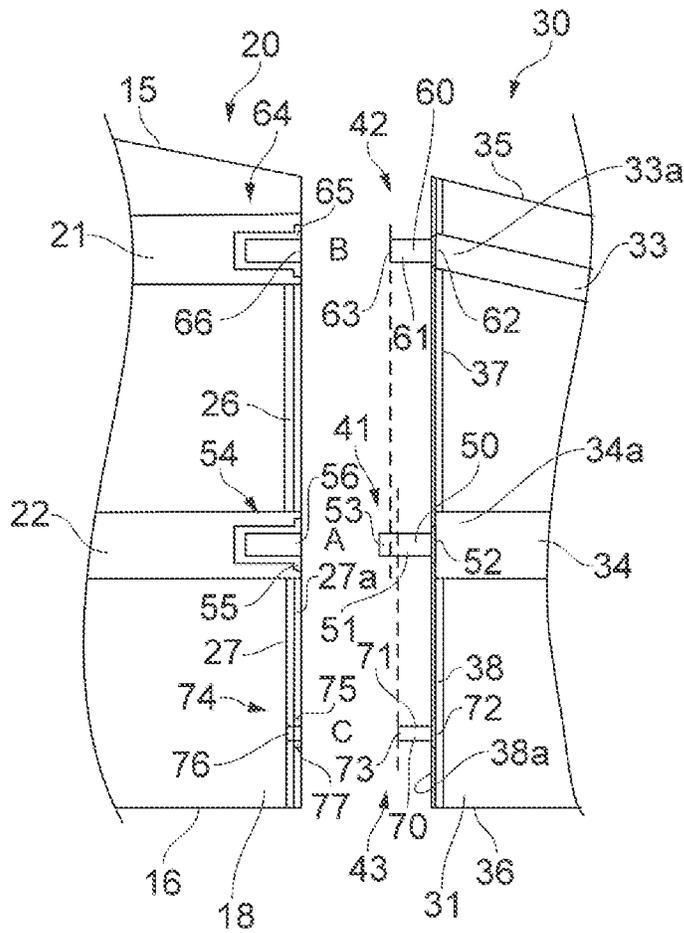


FIG. 4

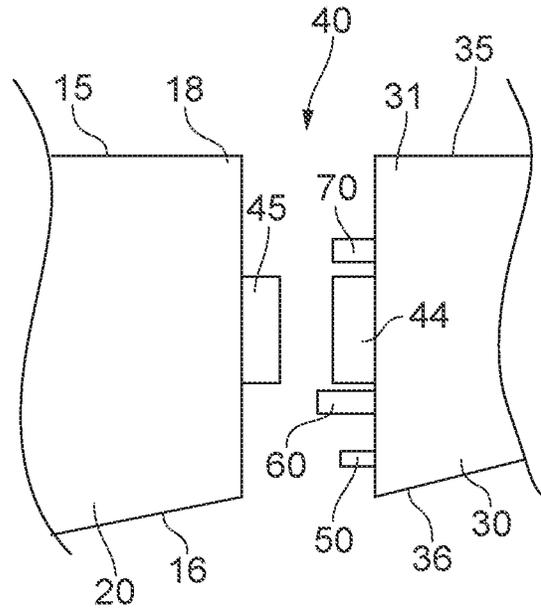


FIG. 5

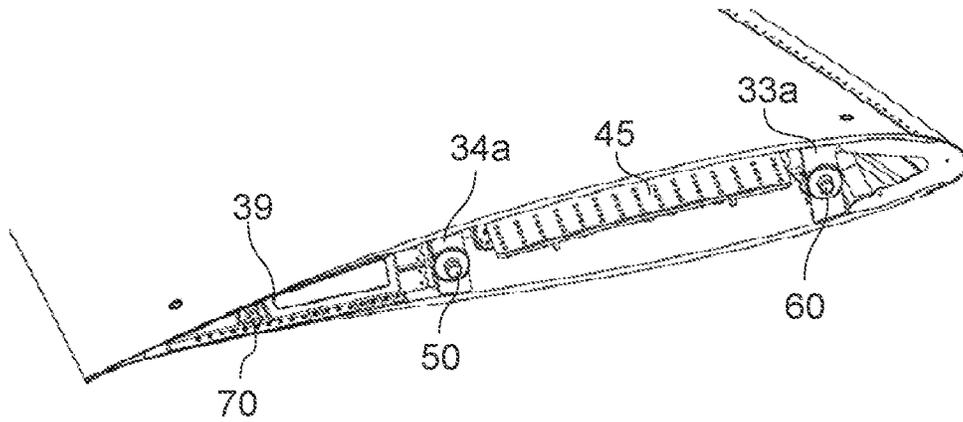


FIG. 6

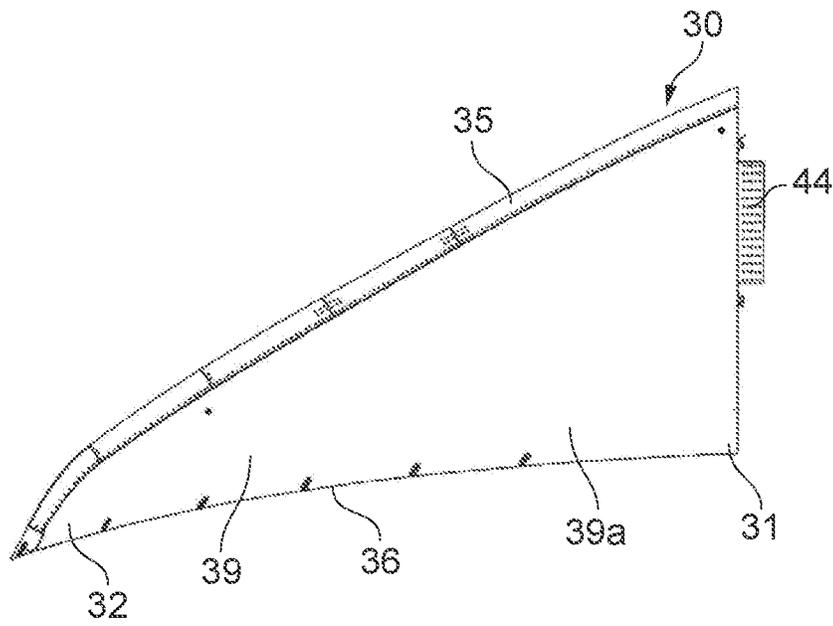


FIG. 7

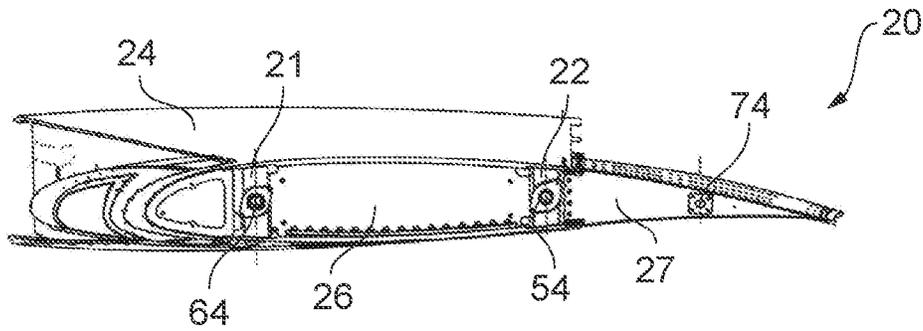


FIG. 8A

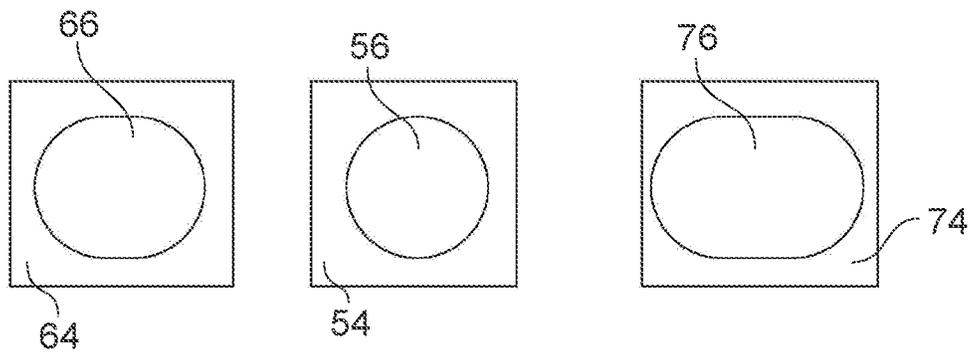


FIG. 8B

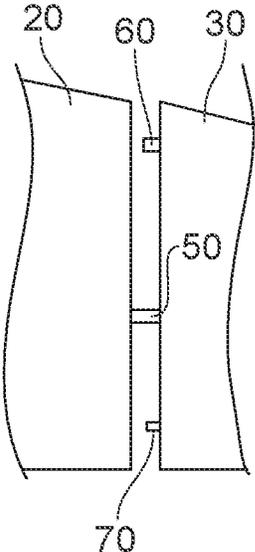


FIG. 9A

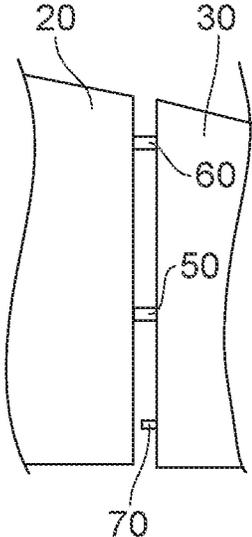


FIG. 9B

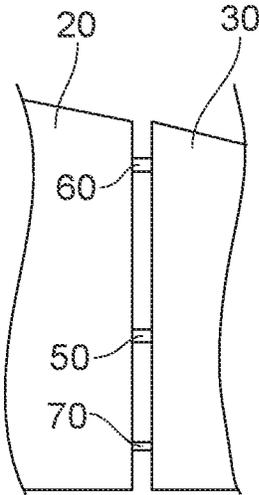


FIG. 9C

## WINGTIP TO WING AIRCRAFT CONNECTION ASSEMBLY

### CROSS REFERENCE TO RELATED APPLICATIONS

This application is a Divisional application of U.S. patent application Ser. No. 16/161,371, filed Oct. 16, 2018, now allowed, which claims priority to United Kingdom patent application GB 1717197.6, filed Oct. 19, 2017, the entire contents of each of which is hereby incorporated by reference.

### FIELD OF THE INVENTION

The present invention relates to an aircraft assembly. In particular, the present invention relates to an aircraft assembly comprising a wing tip device connected to a wing tip of a wing. The present invention also relates to a wing tip device, and in particular a winglet, and a method of assembling a method of assembling a wing tip device with a wing tip of a wing.

### BACKGROUND OF THE INVENTION

Wing tip devices are known to be disposed at the wing tips of aircraft wings. Devices such as winglets, raked wing tips and fences are collectively known as aerodynamic wing tip devices. Such devices are used to reduce the effects of lift induced drag.

Lift induced drag is caused by the generation of vortices at the wing tip. Such drag is mitigated by an increase in wing span. Increases in wing span in the plane of the wing are not always possible due to space requirements at, e.g. airports. As such out-of-plane extensions to the wing are commonly used to increase the effective wing span without increasing the geometric span of the aircraft. These take the form of aerodynamic wing tip devices.

A wing tip device is typically attached to the wing tip of a wing by means of connectors which connect the wing spars and the wing tip device spars. A series of splice plates or butt straps may be used which span the upper and lower skins of the wing tip device and the wing at the point at which they join.

The butt straps transfer load through the wing skin, which is primarily designed to absorb the bending load across the wing span, and less well suited to absorb local, concentrated, loads. Further, many joining locations on the wing skin are required to spread the applied load. Although this has the desired effect of reducing the load per joining location, it creates a statically indeterminate system making the loads at each point difficult to predict. Therefore each joint is typically over-engineered adding weight and cost to the aircraft.

A still further problem is that the interface between the parts is quite sensitive to differences in geometry caused by tolerance build-up at the interface. As such, any mis-match between the two components needs to be addressed upon assembly. This increases the cost of assembly and makes it more difficult to replace the wing tip devices in service. As such the ease of interchangeability of wing tip devices is reduced.

Further, temperature effects and loading in use can cause differential expansion or contraction of the wing tip device and the wing tip, which can cause high stresses at the mounting points.

### SUMMARY OF THE INVENTION

According to an aspect of the invention, there is provided a wing tip device connected to a wing tip of a wing by a first

connector, a second connector and a third connector, the wing tip device comprising a front device spar and a rear device spar, wherein the first connector is associated with the rear device spar, the second connector is spaced apart, in a chordwise direction, forward of the first connector, the third connector is spaced apart, in a chordwise direction, rearward of the first connector, and the third connector comprises a spigot mounting formation.

With this arrangement movement of the wing tip device aft of the rear device spar is constrained. Rigidity of the wing tip device towards and at the trailing edge is aided.

As such, relative flexing between the wing towards the trailing edge of the wing is restricted by a spigot mounting formation, and so rigidity in a thickness direction is aided.

The second connector may be associated with the front device spar.

With such an arrangement, the first and second connectors act through the main load bearing members of the wing tip device.

The wing tip may comprise a wing trailing edge, and the wing tip device may comprise a device trailing edge and the third connector may be configured to connect the device trailing edge with the wing trailing edge.

As such, this configuration helps to constrain movement of the trailing edge of the wing tip device relative to the wing tip. Flutter and relative deflection of the trailing edge of the wing tip device may be restricted by the rigid connection provided by the spigot mounting formation.

The wing tip device may comprise a closing rib located aft of the rear device spar, wherein the spigot mounting formation may be associated with the closing rib.

The spigot mounting formation may be on the closing rib. With such an arrangement, it is possible to limit the forces acting through the upper and lower covers of the skins of the wing.

The wing tip may comprise a forward wing spar and a rearward wing spar, wherein the first connector may be associated with the rearward wing spar. The second connector may be associated with the forward wing spar. As such, the first and second connectors act through the main load bearing members of the wing tip device.

The wing tip may comprise a trailing edge end rib located aft of rearward wing spar and the spigot mounting formation may be associated with the trailing edge end rib. The spigot mounting formation may be on the trailing edge end rib.

The spigot mounting formation may comprise a spigot associated with the wing tip device or the wing tip, and a spigot retainer associated with the other of the wing tip device or the wing tip for receiving the spigot in a male/female connection.

The spigot may be on the wing tip device and the spigot retainer may be on the wing tip. This helps ease of assembly.

The spigot retainer may comprise a bush.

The bush may comprise a wear plate.

The spigot retainer may comprise an elongate retainer slot extending in the chordwise direction.

A height of the retainer slot may be configured to substantially conform with a diameter of the spigot in a direction perpendicular to the chordwise direction. With this arrangement, it is possible to move towards a statically determinate load path, and to allow for thermal expansion. In some embodiments, some adjacent components to the spigot mounting formation may be formed from a composite material and others from a metallic material. Such materials may have different rates of thermal expansion, and such variances may be accounted for. In embodiments, the wing

tip device is predominantly formed of composite materials, and the wing tip is predominantly formed from metallic materials.

The spigot may be slidable in the slot between a first condition in which the trailing edge of the wing tip device is out of alignment with the wing tip trailing edge and a second condition in which the trailing edge of the wing tip device moves into alignment with the wing tip trailing edge. The trailing edge of the wing tip device may be movable in response to aerodynamic forces acting on the wing tip device during flight. When the aerodynamic forces absent from the wing tip device, the spigot may be slidable in the slot to reduce static forces acting on the wing tip device.

The first connector may comprise a first spigot mounting formation, and the second connector may comprise a second spigot mounting formation, wherein the spigot mounting formation as set out above may be a third spigot mounting formation.

As such, the use of such connector configurations, aids assembly and also provides for a rigid coupling between the wing tip and wing tip device. Furthermore, ease of interchangeability of the wing tip device is enhanced.

The first spigot mounting formation may comprise a first spigot associated with the wing tip device or the wing tip, and a first spigot retainer associated with the other of the wing tip device or the wing tip; the second spigot mounting formation may comprise a second spigot associated with the wing tip device or the wing tip, and a second spigot retainer associated with the other of the wing tip device or the wing tip; and wherein the spigot and spigot retainer as set out above may be a third spigot and a third spigot retainer.

Each connector may be configurable between an engaged condition in which the respective spigot is received by the respective spigot retainer in a male/female connection, and a disengaged condition in which the respective spigot is withdrawn from the respective spigot retainer.

When the wing tip device is brought into engagement with the wing tip, the first connector may be configured to move into its engaged condition prior to the second connector moving into its engaged condition.

When the wing tip device is brought into engagement with the wing tip, the second connector may be configured to move into its engaged condition prior to the third connector moving into its engaged condition.

This arrangement simplifies assembly of the wing tip device with the wing tip. As such, each connector is aligned and engaged individually. Furthermore, the arrangement ensures that the connectors on the main load bearing members are engaged first.

The third spigot may upstand from a plane extending in a chordwise direction, and wherein the length of the third spigot from the plane to a third spigot free end may be less than the length of the first spigot from the plane to a first spigot free end.

The length of the second spigot from the plane to a second spigot free end may be greater than the length of the third spigot from the plane to the third spigot free end.

The first spigot retainer may comprise a first retainer hole and wherein the dimensions of the first retainer hole may be configured to substantially conform with a diameter of the spigot in both directions parallel to and perpendicular to the chordwise direction.

By ensuring close tolerance fit between the first spigot retainer and the first spigot it is possible to accurately locate the wing tip device, and to align the other spigots.

The second spigot retainer may comprise an elongate second retainer slot extending in a chordwise direction, and wherein the height of the second retainer slot may be configured to conform with a diameter of the spigot in a direction perpendicular to the chordwise direction.

As such, it is possible to account for thermal expansion and provides a move towards a statically determinant load path at the second connector. Therefore, a weight reduction may be achieved.

When assembled, the wing tip and the wing tip device may together define a spanwise axis, wherein an elongate axis of each of the spigots is at an offset angle to the spanwise axis at the juncture of the wing tip and the wing tip device and, optionally, wherein the offset angle is 2 to 6 degrees and, optionally, wherein the offset angle is 4 degrees.

The elongate axis of each of the spigots may extend upwardly from the wing tip device.

As such the approach angle upon assembly is configured to provide an ease of assembly engagement, and restrict the potential for clash.

The wing tip may comprise a wing skin, and the wing tip device may comprise a wing tip device skin, and the aircraft assembly may comprise a butt-strap between the wing skin and the wing tip device skin.

The wing skin may be a metallic material, and the wing tip device skin may be a composite material.

Prior to assembly of the wing tip and the wing tip device, the butt strap may be a first butt-strap formed from a metallic material on the wing tip device skin, and the wing tip device may be a second butt-strap formed from a composite material on the wing skin. This arrangement aids assembly by providing components of the same material with each other for fixing when the wing tip and wing tip assembly are brought together.

The or each butt-strap may be disposed only at or forward of the first connector. As such, the assembly time of the wing tip device with the wing tip is reduced. Loading is carried through the spigot mounting formation and so loading on the wing skin and wing tip device skin is reduced.

The wing tip device may be a winglet.

According to an aspect of the invention, there is provided a wing tip device configured to connect to a wing tip of an aircraft wing, the wing tip device comprising a front device spar, a rear device spar, a first load-bearing wing tip connecting spigot associated with the rear device spar, a second load-bearing wing tip connecting spigot spaced apart in a chordwise direction forward of the first spigot, and a third wing tip connecting spigot spaced apart in a chordwise direction rearward of the first spigot.

The second spigot may be associated with the front device spar.

The wing tip device may comprise a wing tip device trailing edge, wherein the third spigot may be associated with the wing tip device trailing edge.

According to an aspect of the invention, there is provided a method of assembling a wing tip device and a wing tip of a wing, the method comprising locating the wing tip device relative to the wing tip, engaging a first spigot associated with the rear device spar and one of the wing tip device or the wing tip with a first spigot retainer associated with the other of the wing tip device or the wing tip, subsequently, engaging a second spigot spaced apart, in a chordwise direction, forward of the first spigot and associated with one of the wing tip device or the wing tip with a second spigot retainer associated with the other of the wing tip device or the wing tip, and subsequently, engaging a third spigot

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spaced apart, in a chordwise direction, rearward of the first spigot and associated with one of the wing tip device or the wing tip with a third spigot retainer associated with the other of the wing tip device or the wing tip.

According to an aspect of the invention, there is provided a wing tip device configured to connect to a wing tip of an aircraft wing, the wing tip device comprising a first load-bearing wing tip connecting spigot, a second load-bearing wing tip connecting spigot spaced apart in a chordwise direction forward of the first spigot, and a third wing tip connecting spigot spaced apart in a chordwise direction rearward of the first spigot.

#### BRIEF DESCRIPTION OF THE DRAWINGS

Embodiments of the invention will now be described with reference to the accompanying drawings, in which:

FIG. 1 is a perspective view of an aircraft;

FIG. 2 is a schematic view of a leading edge of a wing tip with a wing tip device;

FIG. 3 is a schematic view of the wing tip and wing tip device shown in FIG. 2 with the wing tip device disengaged from the wing tip;

FIG. 4 is a schematic partial cut-away plan view of the wing tip and part of wing tip device shown in FIG. 3;

FIG. 5 is a schematic plan view of the wing tip and part of wing tip device shown in FIG. 3;

FIG. 6 is a perspective view of part of the wing tip device shown in FIG. 2, with spigots for mounting with the wing tip shown;

FIG. 7 is a plan view of the wing tip device shown in FIG. 2;

FIG. 8A is a perspective view of an outboard end of the wing tip shown in FIG. 2 showing spigot retainers for receiving the spigots of the wing tip device shown;

FIG. 8B is a schematic view of the spigot retainers shown in FIG. 8A;

FIG. 9A is a schematic plan view of the wing tip and part of wing tip device shown in FIG. 3 in a first partially assembled condition with a first spigot received by a first spigot retainer;

FIG. 9B is a schematic plan view of the wing tip and part of wing tip device shown in FIG. 9A in a second partially assembled condition with first and second spigots received by first and second spigot retainers; and

FIG. 9C is a schematic plan view of the wing tip and part of wing tip device shown in FIG. 9A in a third partially assembled condition with first, second and third spigots received by first, second and third spigot retainers.

#### DETAILED DESCRIPTION OF EMBODIMENT(S)

An aircraft 10 is shown in FIG. 1. The aircraft 10 includes a fuselage 11. Two wings 12 extend from the fuselage 11. It will be appreciated that the fuselage 11 and wings 12 may take a variety of different planned formed shapes and profiles depending on the particular application. Each wing 12 has a wing root 13 at the juncture with the fuselage 11. The wing 12 has a wing tip 20 at a distal end to the wing root 13. The wing 12 has a leading edge 15 and a trailing edge 16. The wing 12 comprises a wing box 17. The wing box forms the main body of the wing 12.

In the following description, the term “front” refers to components towards the leading edge of the wing, and the term “rear” refers to components towards the trailing edge of the wing. The terms “forward” and “rearward” shall be

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construed accordingly. The position of features may be construed relative to other components, for example a forward component may be disposed on a forward side of another component, but towards the rear of the wing. The trailing edge relates to a rearmost section aft of the rear spar.

One of the wings 12 will be described herein. Referring to FIG. 2, the wing tip 20 is formed by the end of the wing 12. A wing tip device 30 is at the wing tip 20. In this example the wing tip device 30 is a winglet. The wing tip 20 terminates at an outboard end 18. The wing tip device 30 extends from the wing tip 20. The wing tip device 30 extends from the outboard end 18.

The wing 12 has a spanwise axis which extends in a direction from the wing root 13 to the wing tip 20. The wing tip device 30 extends in a spanwise direction from the wing tip 20. The wing 12 has a chordwise axis which extends in a direction from the leading edge 15 to the trailing edge 16. The wing 12 and wing tip device 30 each experience an aerodynamic lift force which acts through the centre of pressure.

The wing tip device 30 is attached to the wing tip 20 at the outboard end 18. The wing tip 30 is shown in FIGS. 3 and 7. A mounting arrangement 40 (as shown in FIGS. 1 to 8B) mounts the wing tip device 30 to the wing tip 20. Aerodynamic forces act on the wing tip device 30, and so the wing tip device 30 is stably attached to the outboard end 18 by the mounting arrangement 40. A torque may act on the wing tip device 30 to urge rotation of the wing tip device 30 about an axis extending in a spanwise direction. A torque may act on the wing tip device 30 to urge rotation of the wing tip device 30 about an axis extending in a chordwise direction.

In FIGS. 2 to 4, a wing assembly 19 is shown in schematic form comprising the wing tip 20 and the wing tip device 30.

The wing tip 20 comprises a forward wing spar 21 and a rearward wing spar 22. Each of the forward and rearward spars 21, 22 run in a generally spanwise direction. The forward and rearward wing spars 21, 22 converge along the span of the wing towards the wing tip 20. A series of ribs are positioned along the wing span and extend in the direction of the wing chord. The wing tip 20 is covered by a wing skin 24 comprising a wing upper cover 24a and a wing lower cover 24b. The spars and ribs are covered by the wing skin primarily designed to present an aerodynamic surface to the airflow. The wing tip 20 terminates at the outboard end 18.

The wing tip 20 has an end rib 26. The end rib 26 extends between the forward and rearward wing spars 21, 22. The end rib 26 is at the outboard end 18. The end rib 26 is exposed when the wing tip device 30 is removed from the wing tip 20.

The wing tip 20 has a trailing edge end rib 27. The trailing edge end rib 27 is disposed rearward of the rearward wing spar 22. The trailing edge end rib 27 extends from the rearward wing spar 22. The trailing edge end rib 27 is at the outboard end 18. The trailing edge end rib 27 is exposed when the wing tip device 30 is removed from the wing tip 20.

The wing tip device 30, in this embodiment the winglet, comprises a wing tip device root 31 and a free end 32 distanced from and vertically spaced from the wing tip device root 31.

The wing tip device 30 comprises a front device spar 33 and a rear device spar 34. The front device spar 33 extends from a position partway between the free end 32 and the device root 31 and extends to the device root 31. The front device spar 33 is disposed towards a device leading edge 35. The rear device spar 34 runs from the position midway along the wing tip device 30 towards the device root 31. The rear

device spar **34** diverges from the front device spar **33** towards the device root **31**. The rear device spar **34** is disposed substantially midway along the device root **31** at the device root **31** in the chordwise direction. The rear device spar **34** is disposed rearwardly of the front device spar **33** towards a device trailing edge **36**.

A wing tip device skin **39** covers the wing tip device **30** in order to present an aerodynamic surface to the airflow. The wing tip device skin **39** has an upper device cover **39a** and a lower device cover **39b**.

The wing tip device **30** has a root rib **37**. The root rib **37** extends between the front and rear device spars **33**, **34**. The root rib **37** is at the device root **31**. The root rib **37** is exposed when the wing tip device **30** is removed from the wing tip **20**.

The wing tip device **30** has a closing rib **38**. The closing rib **38** is disposed rearward of the rear device spar **34**. The closing rib **38** extends from the rear device spar **34**. The closing rib **38** is at the device root **31**. The closing rib **38** is exposed when the wing tip device **30** is removed from the wing tip **20**.

The mounting arrangement **40** comprises a first connector **41**, a second connector **42** and a third connector **43**. The mounting arrangement **40** comprises a first, upper, butt-strap **44** and a second, lower, butt-strap **45**. As shown in FIG. 3, the wing tip and the wing tip device together define a spanwise axis **46**.

Turning to FIGS. 3, 4 and 6, it will be apparent that the wing tip device **30** attaches to the wing tip **20** at three primary attachment points A, B and C.

The front device spar **33** attaches to the forward wing spar **21** via first connector **41** at attachment point A. The rear device spar **34** attaches to the rearward wing spar **22** via second connector **42** at attachment point B. The wing tip device trailing edge **36** attaches to the wing trailing edge **16** via third connector **43** at attachment point C. The first, second and third connectors **41**, **42**, **43** are at the device root **31**.

The first connector **41** comprises as a spigot mounting formation including a first spigot **50**. The first spigot **50** protrudes from the device root **31**. The first spigot **50** includes an elongate pin **51**. The first spigot **50** is on the rear device spar **34**. A first spigot fitting **52** mounts the first spigot **50** to a root end **34a** of the rear device spar **34**. The first spigot fitting **52** is associated with the rear device spar **34**. Loading through the rear device spar **34** is able to act through the first spigot **50**. The first spigot **50** extends in a spanwise direction from the root end **34a**. The first spigot **50** has a first spigot free end **53**. The first spigot free end **53** is at a distal end of the first spigot **50** to the first spigot fitting **52**. The first spigot **50** defines a first elongate axis from the first spigot fitting **52** to the first spigot free end **53**.

The first connector **41** comprises a first spigot retainer **54**. The first spigot retainer **54** is configured to receive the first spigot **50**. The first spigot retainer **54** is on the wing tip **20**. The first spigot retainer **54** is at the outboard end **18**. The first spigot retainer **54** is on the rearward wing spar **22**. The first spigot retainer **54** is associated with the rearward wing spar **22**. Loading through the rearward wing spar **22** is able to act through the first spigot retainer **54**.

The first spigot retainer **54** comprises a bush **55**. The bush **55** is formed from bronze, although other suitable materials may be used. The bush **55** comprises a first retainer hole **56**, as shown in FIGS. 8A and 8B. The bush **55** defines a loading surface. The first retainer hole **56** has dimensions which are configured to substantially conform with a diameter of the first spigot **50** in both directions parallel to and perpendicu-

lar to the chordwise direction. The first retainer hole **56** has a diameter to form a tight fit with the first spigot **50**. As such, the first connector **41** acts as a locking pin spigot in which the first connector **50** is able to react to side forces, and so all degrees of freedom are constrained. In particular, there is no ability to move in a spanwise or chordwise direction.

The second connector **42** comprises as a spigot mounting formation including a second spigot **60**. The second spigot **60** protrudes from the device root **31**. The second spigot **60** includes an elongate pin **61**. The second spigot **60** is on the front device spar **33**. A second spigot fitting **62** mounts the second spigot **60** to a root end **33a** of the front device spar **34**. The second spigot fitting **62** is associated with the front device spar **33a**. Loading through the front device spar **33a** is able to act through the second spigot **60**. The second spigot **60** extends in a spanwise direction from the root end **33a**. The second spigot **60** has a second spigot free end **63**. The second spigot free end **63** is at a distal end of the second spigot **60** to the second spigot fitting **62**. The second spigot **60** defines a second elongate axis from the second spigot fitting **62** to the second spigot free end **63**.

The second connector **42** comprises a second spigot retainer **64**. The second spigot retainer **64** is configured to receive the second spigot **60**. The second spigot retainer **64** is on the wing tip **20**. The second spigot retainer **64** is at the outboard end **18**. The second spigot retainer **64** is on the forward wing spar **21**. The second spigot retainer **64** is associated with the forward wing spar **21**. Loading through the forward wing spar **21** is able to act through the second spigot retainer **64**.

The second spigot retainer **64** comprises a bush **65**. The bush **65** is formed from bronze, although other suitable materials may be used. The bush **65** comprises a second retainer slot **66**, as shown in FIGS. 8A and 8B. The bush **65** defines a loading surface. The second retainer slot **66** is elongate and extends in a chordwise direction. The height of the second retainer slot **66** is configured to substantially conform with the diameter of the second spigot **60** in a direction perpendicular to the chordwise direction. The length of the second retainer slot **66** is greater than the diameter of the second spigot **60**. As such, the second connector is unable to react a side force in the chordwise direction within certain limits.

The release of certain degrees of freedom (e.g. the inability of the second spigot **60** to react the side force) allows the system some relative movement to avoid thermally induced stresses whilst making the loads more predictable (moving towards a statically determinate system). For example, because the joint at second connector **42** does not need to react the side force, it can be made smaller as a result (i.e. can be optimised for a more predictable load case).

The third connector **43** comprises a third spigot **70**. The third spigot **70** protrudes from the device root **31**. The third spigot **70** includes an elongate pin **71**. The third spigot **70** is on the closing rib **38**. A third spigot fitting **72** mounts the third spigot **70** to an inboard face **38a** of the closing rib **38**. The third spigot fitting **72** is associated with the closing rib **38**. Loading on the device trailing edge **36** is able to act through the third spigot **70**. Such loading may result from aerodynamic forces acting on the wing tip device **30**. The third spigot **70** extends in a spanwise direction from the root end **33a**. The third spigot **70** has a third spigot free end **73**. The third spigot free end **73** is at a distal end of the third spigot **70** to the third spigot fitting **72**. The third spigot **70** defines a third elongate axis from the third spigot fitting **72** to the third spigot free end **73**.

The third connector **43** comprises as a spigot mounting formation including a third spigot retainer **74**. The third spigot retainer **74** is configured to receive the third spigot **70**. The third spigot retainer **74** is on the wing tip **20**. The third spigot retainer **74** is at the outboard end **18**. The third spigot retainer **74** is on the trailing edge end rib **27**. The third spigot retainer **74** is associated with the trailing edge end rib **27**. Loading through the trailing edge end rib **27** is able to act through the second spigot retainer **64**. The third spigot retainer **74** mounts to an outboard face **27a** of the trailing edge end rib **27**. Loading on the wing trailing edge **16** is able to act through the third spigot retainer **74**. Such loading may result from aerodynamic forces acting on the wing trailing edge **16**.

The third spigot retainer **74** comprises a bush **75**. The bush **75** is formed from bronze, although other suitable materials may be used. The bush **75** comprises a third retainer slot **76**, as shown in FIGS. **8A** and **8B**. The bush **75** is formed by a wear plate **77**. An aperture is formed through the trailing edge end rib which aligns to the mounting of the third spigot retainer **74** to provide for the third spigot **70** to extend therethrough. The bush **75** defines a loading surface. The third spigot retainer slot **76** is elongate and extends in a chordwise direction. The height of the third retainer slot **76** is configured to substantially conform with the diameter of the third spigot **70** in a direction perpendicular to the chordwise direction. The length of the third retainer slot **76** is greater than the diameter of the third spigot **70**. As such, the third connector **43** is unable to react a side force in the chordwise direction within certain limits.

The release of certain degrees of freedom (e.g. the inability of the third spigot **70** to react the side force) allows the system some relative movement to avoid thermally induced stresses whilst making the loads more predictable (moving towards a statically determinate system). For example, because the joint at third connector **43** does not need to react the side force, it can be made smaller as a result (i.e. can be optimised for a more predictable load case).

The loading acting through the third spigot **70** is configured to be lower than that acting through the first and second spigots **50**, **60**. The third connector **43** is configured to react loading through the wing trailing edge **16** and the device trailing edge **36**. As such, the third connector **43** reacts forces acting on the wing tip **20** and wing tip device **30** aft of the rearward wing spar **22** and rear device spar **34**. The third connector **43** acts to ensure that the wing skin **24** and wing tip device skin **39** are maintained in alignment. The wing trailing edge **16** and the device trailing edge **36** are not load bearing and conventionally may flutter during flight. The provision of the third connector **43** ensures that the device trailing edge **36** and the wing trailing edge **16** move together, minimising the creation of gaps between the surfaces of the wing tip device **30** and the wing tip **20** during flight. As such aerodynamic efficiency at the juncture of the wing tip **20** and wing tip device **30** is maximised. The third connector **43** acts through ribs at the wing tip and wing tip device and so forces acting through the skins are minimised.

The upper and lower butt-straps **44**, **45** of the mounting arrangement **40** extend between the wing tip **20** and wing tip device **30** when assembled. The upper butt strap **44** extends between the upper cover **24a** of the wing skin **24** and the upper cover **39a** of the device skin **39**. The upper butt strap **44** is fixedly mounted between the upper cover **24a** of the wing skin **24** and the upper cover **39a** of the device skin **39** and acts as a splice plate. The lower butt strap **45** extends between the lower cover **24b** of the wing skin **24** and the lower cover **39b** of the device skin **39**. The lower butt strap

**45** is fixedly mounted between the lower cover **24b** of the wing skin **24** and the lower cover **39b** of the device skin **39** and acts as a splice plate.

In the present embodiment, the wing skin **24** is a metallic skin and the wing tip device skin **39** is a composite skin. The upper butt strap **44** is a metallic butt-strap and is mounted to the composite wing tip device skin **39** prior to assembly of the wing tip **20** and wing tip device **30**. The lower butt-strap **45** is a composite butt-strap and is mounted to the metallic wing skin **24** prior to assembly of the wing tip **20** and wing tip device **30**. When the wing tip **20** and wing tip device **30** are brought together, this arrangement assists alignment of the butt-straps **44**, **45** and aids fixing.

Each spigot **50**, **51**, **52** is at an angular offset from the spanwise axis **46** defined by the wing tip **20** and the wing tip device **30**. The elongate axis of each spigot **50**, **51**, **52** is at an offset angle OA to the spanwise axis at the juncture of the outboard end **18** of the wing tip **20** and the device root **31** of the wing tip device **30**. Each spigot **50**, **51**, **52** extends upwardly from the device root **31**. That is, each spigot is inclined towards the plane of the upper cover **24a** of the wing **12** away from the device root **31**, when assembled. The offset angle OA is in the range of 2 to 6 degrees. In the present embodiment, the offset angle is 4 degrees. This arrangement allows the wing tip device **30** to be presented to the wing tip **20** from below during assembly.

Each connector **41**, **42**, **43** is configurable between an engaged condition, when the wing tip **20** and wing tip device **30** are in an assembled condition, in which the respective spigot is received by the respective spigot retainer in a male/female connection, and a disengaged condition, when the wing tip **20** and wing tip device **30** are in an assembled condition, and in which the respective spigot is withdrawn from the respective spigot retainer.

The first, second and third spigots **50**, **60**, **70** extend from the wing tip device **30** by differing extents. The third spigot **70** upstands from a plane extending in a chordwise direction of the wing tip device **30**. The length of the third spigot **70** from the plane to the third spigot free end **73** is less than the length of the first spigot **70** from the plane to the first spigot free end **53**. The length of the second spigot **60** from the plane to the second spigot free end **63** is greater than the length of the third spigot **70** from the plane to the third spigot free end **73**. The first spigot **50** protrudes further outwardly than the second spigot **60**. The second spigot **60** protrudes further outwardly than the third spigot **70**.

It will be noted that because the present invention only uses three attachment points, and by providing the first and third spigots in chordwise extending spigot receiving slots, it is possible to constrain the wing tip device in a manner which makes the system statically determinate. Therefore, each attachment point can be designed around a known load case. This offers an advantage over the prior art in which generally a high number of fixings are used for load-bearing purposes and consequently a statically indeterminate system is formed in which the exact load case on each attachment point is unknown. Therefore each attachment point has to be over-engineered to cope with the worst possible case.

Referring to FIGS. **9A** to **9C**, a method of attachment of a wing tip device is shown. The wing assembly **19** is shown comprising the wing tip **20** and a wing tip device **30**. The wing tip device **30** is attached to the wing tip **20** at attachment points B, A, C in a chordwise direction from leading edge to trailing edge. In the wing assembly **19**, the attachment points B, A and C have their horizontal chordwise axes (parallel to axis Y) of rotation aligned as will be described below. The wing tip device **30** is moved proximate

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the wing tip 20 on a trolley jack or similar. The jack is elevated to move the wing tip device 30 such that the first, second and third spigots 50, 60, 70 are aligned with their respective receiving points on the wing tip 20. The wing tip device 30 may be presented from slightly below the wing tip 20 due to the offset angular arrangement of the spigots 50, 60, 70. The joints can then be assembled.

When the wing tip device 30 is brought into engagement with the wing tip 20, the first connector 41 is configured to initially move into its engaged condition prior to the second and third connectors 42, 43 moving into their engaged condition, as shown in FIG. 9A. As a result, it is relatively straightforward to align a single attachment point. When the free end 53 of the first spigot 50 is received by the first spigot retainer 54 sideways movement is restricted due to the close fit of the two components. As such, the wing tip device 20 is easily moved by rotation to align the second spigot 60 with the second spigot retainer 63. The wing tip device is then further moved in an axial direction so that the first and second spigots 50, 60 are engaged with their respective spigot retainers, as shown in FIG. 9B. As such the load bearing requirements may be carried by the first and second connectors 41, 42 without a load being carried by the third connector 70 during assembly. Rotation of the wing tip device 30 about the wing tip 20 is prevented by the first and second connectors 41, 42. The wing tip device is then further moved in an axial direction so that the third spigot 70 is engaged with its respective spigot retainer 74, as shown in FIG. 9C. The wing tip device 30 is then fully assembled with the wing tip 20. The butt-straps 44, 45 are fixed between the skins 24, 39. The jack can then be removed.

The above described arrangement simplifies assembly of the wing tip device with the wing tip. As such, each connector is aligned and engaged sequentially.

When the wing tip device 30 is brought into engagement with the wing tip, the first connector may be configured to move into its engaged condition prior to the second connector moving into its engaged condition.

When the wing tip device is brought into engagement with the wing tip, the second connector may be configured to move into its engaged condition prior to the third connector moving into its engaged condition.

This arrangement simplifies assembly of the wing tip device with the wing tip. As such, each connector is aligned and engaged sequentially. Furthermore, the arrangement ensures that the connectors on the main load bearing members are engaged first.

Although in the above described embodiments, the spigots are disposed on the wing tip device, and the spigot retainers are on the wing tip, it will be understood that the arrangement of one or more of the connectors may be reversed. For example, one or more spigots may be on the wing tip. An advantage of the spigots being on the wing tip is that the ability of the aircraft to fly without one or more wing tip assemblies assembled on the aircraft is enhanced. Furthermore, ease of alignment of the spigot and spigot retainers, and therefore a reduction in assembly time, is enhanced by locating the spigots on the wing tip device.

Where the word 'or' appears this is to be construed to mean 'and/or' such that items referred to are not necessarily mutually exclusive and may be used in any appropriate combination.

Although the invention has been described above with reference to one or more preferred embodiments, it will be appreciated that various changes or modifications may be made without departing from the scope of the invention as defined in the appended claims.

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The invention claimed is:

1. An aircraft assembly, comprising:

a wing tip device connected to a wing tip by a first connector, a second connector and a third connector, the wing tip device comprising a front device spar and a rear device spar, wherein:

the first connector is associated with the rear device spar, the second connector is spaced apart, in a chordwise direction, forward of the first connector,

the third connector is spaced apart, in a chordwise direction, rearward of the first connector,

wherein the first connector comprises a first spigot mounting formation comprising a first spigot associated with one of the wing tip device or wing tip, and a first spigot retainer associated with the other of the wing tip device or wing tip;

wherein the first spigot retainer comprises a first retainer hole, and wherein dimensions of the first retainer hole are configured to substantially conform with a diameter of the first spigot in directions both parallel to and perpendicular to the chordwise direction;

wherein the second connector comprises a second spigot mounting formation,

wherein the second spigot mounting formation comprises a second spigot associated with one of the wing tip device or the wing tip, and a second spigot retainer associated with the other of the wing tip device or the wing tip,

wherein the second spigot retainer comprises an elongate second retainer slot extending in a chordwise direction, and wherein a height of the second retainer slot is configured to conform with a diameter of the second spigot in a direction perpendicular to the chordwise direction, and wherein the second retainer slot has a length extending in the chordwise direction, and the length of the second retainer slot is greater than a diameter of the second spigot such that the second spigot is able to translate in the chordwise direction within limits of the length of the second retainer slot;

wherein the third connector comprises a third spigot mounting formation,

wherein the third spigot mounting formation comprises a third spigot associated with one of the wing tip device or the wing tip, and a third spigot retainer associated with the other of the wing tip device or the wing tip for receiving the third spigot, and the third spigot retainer comprises an elongate third retainer slot extending in the chordwise direction and a height of the third retainer slot is configured to substantially conform with a diameter of the third spigot in a direction perpendicular to the chordwise direction, and wherein the third retainer slot has a length extending in the chordwise direction, and the length of the third retainer slot is greater than a diameter of the third spigot such that the third spigot is able to translate in the chordwise direction within limits of the length of the third retainer slot, and

wherein the wing tip comprises a wing skin, and the wing tip device comprises a wing tip device skin, and the aircraft assembly comprises a butt-strap between the wing skin and the wing tip device skin.

2. The aircraft assembly of claim 1, wherein the second connector is associated with the front device spar.

3. The aircraft assembly of claim 1, wherein the wing tip comprises a wing trailing edge, and the wing tip device

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comprises a device trailing edge and the third connector is configured to connect the device trailing edge with the wing trailing edge.

4. The aircraft assembly of claim 1, wherein the wing tip device comprises a closing rib located at least aft of the rear device spar, wherein the spigot mounting formation is associated with the closing rib.

5. The aircraft assembly of claim 1, wherein the wing tip comprises a forward wing spar and a rearward wing spar, wherein the first connector is associated with the rearward wing spar.

6. The aircraft assembly of claim 5, wherein the wing tip comprises a trailing edge end rib located at least aft of rearward wing spar, wherein the third spigot mounting formation is associated with the trailing edge end rib.

7. The aircraft assembly of claim 1, wherein the first spigot retainer or the second spigot retainer or the third spigot retainer are for receiving the respective first spigot or second spigot or third spigot in a male/female connection.

8. The aircraft assembly of claim 1, wherein the first connector is configured to move into an engaged condition prior to the second connector moving into an engaged condition when the wing tip device engages the wing tip.

9. The aircraft assembly of claim 1, wherein the second connector is configured to move into an engaged condition

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prior to the third connector moving into an engaged condition when the wing tip device engages the wing tip.

10. The aircraft assembly of claim 1, wherein the butt-strap is disposed only at or forward of the first connector.

11. The aircraft assembly according to claim 1, wherein the wing tip device comprises an upper device cover and a lower device cover, and

the wing tip comprises a wing upper cover and a wing lower cover, wherein the upper device cover is fixed to the wing upper cover by an upper butt-strap or an upper splice plate fixedly mounted between the upper device cover and the wing upper cover, and the lower device cover is fixed to the wing lower cover.

12. The aircraft assembly of claim 1, wherein the third connector spigot mounting formation constrains movement of the wing tip device aft of the rear device spar, such that relative flexing between the wing towards the trailing edge of the wing is restricted.

13. The aircraft assembly of claim 1, wherein the third connector spigot mounting formation aids rigidity of the wing tip device in a thickness direction.

14. The aircraft assembly of claim 11, wherein the lower device cover is fixed to the wing lower cover by a lower butt-strap or a lower splice plate fixedly mounted between the lower device cover and the wing lower cover.

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