

(19) **DANMARK**



Patent- og
Varemærkestyrelsen

(10) **DK/EP 3458762 T3**

(12) **Oversættelse af
europæisk patentskrift**

-
- (51) Int.Cl.: ***F 16 L 21/06 (2006.01)*** ***F 16 L 17/04 (2006.01)*** ***F 16 L 19/02 (2006.01)***
F 16 L 19/08 (2006.01) ***F 16 L 19/10 (2006.01)*** ***F 16 L 19/12 (2006.01)***
F 16 L 21/00 (2006.01) ***F 16 L 21/02 (2006.01)*** ***F 16 L 37/091 (2006.01)***
- (45) Oversættelsen bekendtgjort den: **2020-08-24**
- (80) Dato for Den Europæiske Patentmyndigheds
bekendtgørelse om meddelelse af patentet: **2020-07-22**
- (86) Europæisk ansøgning nr.: **17799932.3**
- (86) Europæisk indleveringsdag: **2017-05-16**
- (87) Den europæiske ansøgnings publiceringsdag: **2019-03-27**
- (86) International ansøgning nr.: **US2017032588**
- (87) Internationalt publikationsnr.: **WO2017200897**
- (30) Prioritet: **2016-05-16 US 201662336885 P**
- (84) Designerede stater: **AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV
MC MK MT NL NO PL PT RO RS SE SI SK SM TR**
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- (54) Benævnelse: **KOBLING MED HOLDER MED LASKE**
- (56) Fremdragne publikationer:
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US-A1- 2004 237 632
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DESCRIPTION

Cross Reference to Related Application

[0001] This application is based upon and claims priority to US Provisional Application No. 62/336,885, filed May 16, 2016.

Field of the Invention

[0002] This invention relates to pipe couplings for joining plain end pipe elements.

Background

[0003] Mechanical couplings for joining plain end pipe elements together end-to-end comprise interconnectable segments that are positionable circumferentially surrounding the end portions of co-axially aligned pipe elements. The term "pipe element" is used herein to describe any pipe-like item or component having a pipe-like form. Pipe elements include pipe stock, pipe fittings such as elbows, caps and tees as well as fluid control components such as valves, reducers, strainers, restrictors, pressure regulators and the like. US4443029 respectively US2015/021911A1 discloses such a coupling for joining pipes elements.

[0004] Each mechanical coupling segment comprises a housing having projections which extend inwardly from the housing. Toothed retainers may be used to form the projections for couplings for plain end pipe elements. When the retainers are properly oriented in the segments, engagement between the teeth and the pipe elements provides mechanical restraint to the joint and ensures that the pipe elements remain coupled even under high internal pressure and/or external forces. The housings also define an annular channel or pocket that receives a ring gasket or seal, typically an elastomeric ring which engages the ends of each pipe element and cooperates with the segments and the pipe elements to provide a fluid tight seal. The segments have connection members, typically in the form of lugs which project outwardly from the housings. The lugs are adapted to receive fasteners, such as nuts and bolts, which are adjustably tightenable to draw the segments toward one another.

[0005] Some retainers use teeth that are angularly oriented with respect to a line extending radially from an axis coaxial with the central space . The proper angular orientation allows the teeth to be "self-actuating", i.e., the mechanical engagement between the teeth and the pipe elements increases with increasing force on the pipe elements trying to draw or push them out of the coupling. Hence, the force resisting withdrawal increases with the applied force that would otherwise cause withdrawal. However, if such retainers are oriented improperly, for example, if the retainer is reversed within the coupling, then the teeth will not be self-actuating

against forces which would draw or push the pipe element out of the coupling. Thus the retainer would not provide sufficient mechanical engagement against withdrawal and the pipe elements will not be securely held within the coupling. For couplings having retainers it is difficult to determine if the retainers are properly oriented once the coupling has been installed. It would be advantageous if pipe couplings could be designed so that the user is alerted if the retainer is not properly oriented during assembly of the joint.

Summary

[0006] The invention concerns a coupling for joining pipe elements. In one example embodiment the coupling comprises a plurality of segments attached to one another end to end surrounding a central space for receiving the pipe elements. By way of example there may be no more than a first and a second segment. Each of the segments comprises first and second channels positioned on opposite sides of the segments. Each of the channels extends between the ends of the segments and has a first floor and a second floor facing the central space. The first floor has a greater radius of curvature than the second floor. First and second retainers are positioned respectively in the first and second channels. Each of the retainers comprises a band having oppositely disposed ends. A plurality of teeth are positioned along one edge of the band and project toward the central space. At least one tab is positioned along an opposite edge of the band. The band overlies the first floor, and the tab overlies the second floor when the retainers are positioned within the channels. A plurality of tabs is advantageous.

[0007] The example coupling further comprises a third channel positioned within each of the segments. The third channels face the central space. A ring seal is positioned within the third channels. The ring seal has an inner surface sized to receive said pipe elements and may have an outer surface sized to support the segments in spaced apart relation sufficient to permit insertion of the pipe elements into the central space while the segments are attached to one another. By way of further example the retainer bands may be sized to cooperate with the ring seals to support the housing portions in spaced apart relation.

[0008] In a particular example embodiment the third channels are positioned between the first channels and the second channels or adjacent to the first channel if the second channel is not present. By way of further example, the teeth are oriented angularly with respect to a line extending radially from an axis coaxial with the central space. Further by way of example, the tab or tabs are oriented perpendicular to a line extending radially from an axis coaxial with the central space. In a specific example the tab or tabs project toward the third channels.

[0009] Another example coupling embodiment further comprises a first aperture in at least one of the segments. The first aperture provides a line of sight toward the central space, and may be aligned with the first channel. In a specific example embodiment the first aperture is positioned between two of the segments. The aperture may comprise a trough at the interface between the segments. Further by way of example a second aperture is positioned in at least one of the segments. The second aperture provides a line of sight toward the central space

and may be aligned with the second channel. In a specific example the second aperture is positioned between two of the segments. The second aperture may comprise a trough at the interface between the segments.

[0010] Another example embodiment comprises first and second attachment members positioned at opposite ends of the segments. At least one of the attachment members is adjustably tightenable for drawing the first and second segments toward one another. In one example embodiment the first attachment member comprises first and second lugs positioned respectively on the first and second segments. The first and second lugs are in facing relation. A first fastener extends between the first and second lugs. Tightening of the first fastener draws the segments toward one another. In another example embodiment the second attachment member comprises third and fourth lugs positioned respectively on the first and second segments. The third and fourth lugs are in facing relation. A second fastener extends between the third and fourth lugs. Tightening of the second fastener draws the segments toward one another.

[0011] It is also disclosed a coupling for joining pipe elements which, by way of example, comprises a plurality of segments (for example, no more than a first and a second segment) attached to one another end to end surrounding a central space for receiving the pipe elements. In this example embodiment each of the segments comprises at least one channel positioned on one side of the segments. The at least one channel extends between the ends of the segments and has a first floor and a second floor facing the central space. The first floor has a greater radius of curvature than the second floor. A retainer is positioned in the at least one channel. The retainer comprises a band having oppositely disposed ends. A plurality of teeth are positioned along one edge of the band and project toward the central space. At least one tab is positioned along an opposite edge of the band. The band overlies the first floor, the tab overlies the second floor when the retainer is positioned within the at least one channel. A plurality of tabs is advantageous.

[0012] The invention further encompasses a method of joining pipe elements. In one example embodiment the method comprises:

Providing a coupling for joining pipe elements according to claim 1; at least a first pipe element into a central space defined by a plurality of segments attached to one another end to end in spaced relation sufficient to permit insertion of the pipe elements; and

observing, through a first aperture in at least one of the segments, whether or not the first pipe element is present within the central space.

[0013] The example method may further comprise:

inserting at least a second pipe element into the central space; and

observing, through a second aperture in at least one of the segments, whether or not the

second pipe element is present within the central space.

[0014] Additionally by way of example, the method according to the invention may further comprise:

adjusting positions of the pipe elements within the central space if the pipe elements are not present within the central space; and

drawing the segments toward the central space and into engagement with the pipe elements once the pipe elements are observed to be present within the central space.

Brief Description of the Drawings

[0015]

Figure 1 is an isometric view of an example embodiment of a coupling according to the invention;

Figure 1A is a partial isometric view of the coupling shown in Figure 1 rotated 90° about line 3-3;

Figure 2 is an axial view of the example coupling shown in Figure 1;

Figure 3 is a cross sectional view taken at line 3-3 of Figure 1;

Figure 4 is a partial sectional view of a portion of the example coupling shown in Figure 1;

Figure 5 is an isometric view of an example retainer used with the example coupling of Figure 1;

Figure 6 is a partial cross sectional view of a portion of the example coupling shown in Figure 1;

Figure 7 is an isometric view illustrating assembly of a pipe joint using a coupling as shown in Figure 1; and

Figure 8 is a sectional view illustrating assembly of a pipe joint using a coupling as shown in Figure 1.

Detailed Description

[0016] Figures 1 and 2 show an example coupling 10 according to the invention. Coupling 10 comprises a plurality of segments, in this example embodiment, first and second segments 12 and 14, attached to one another end to end surrounding a central space 16. Attachment of segments 12 and 14 is effected by first and second attachment members 18 and 20 positioned at respective opposite ends 22 and 24 of segments 12 and 14. In this example embodiment the first attachment member 18 comprises first and second lugs 26 and 28, and a fastener 30 comprising a bolt 32 and a nut 34 (see Figure 2). Lugs 26 and 28 are in facing relation to one another and extend from ends 22 of respective segments 12 and 14. The lugs have holes 36 which receive a first fastener 30, the fastener extending between the first and second lugs. Comprised of lugs 26, 28 and fastener 30, the first attachment member is adjustably tightenable for drawing the segments 12 and 14 toward one another to join pipe elements as described below. Further in this example embodiment, the second attachment member 20 comprises third and fourth lugs 27 and 29, and a second fastener 31 comprising a bolt 33 and a nut 35. Lugs 27 and 29 are in facing relation to one another and extend from ends 24 of respective segments 12 and 14. The lugs have holes 36 which receive a second fastener 31, the fastener extending between the third and fourth lugs. Comprised of lugs 27, 29 and fastener 31, the second attachment member is also adjustably tightenable for drawing the segments 12 and 14 toward one another to join pipe elements as described below.

[0017] As shown in cross section in Figure 3 each segment 12 and 14 comprises first and second channels 54 and 56 respectively positioned on opposite sides 58 and 60 of each segment. The first and second channels 54 and 56 extend between the ends 22 and 24 of segments 12 and 14 (see Figure 1) and face the central space 16. As shown in detail in Figure 4, each channel 54, 56 (channel 56 in segment 14 being shown) is defined by sidewalls 62 and 64 positioned in spaced relation to one another. Each channel 54, 56 furthermore has first and second floors 66 and 68 located between sidewalls 62 and 64. Floors 66 and 68 face the central space 16 and are arcuate in shape as they extend between the ends 22 and 24 of the segments 12 and 14. As shown in Figure 4, first floor 66 is positioned closer to the side 60 of segment 14 and has a greater radius of curvature 70 than the second floor 68, which has a radius of curvature 72. As shown in Figure 3, the channels 54 and 56 and the arrangement of their floors 66 and 68 are symmetric about the axis 74 extending transversely through the coupling 10.

[0018] As further shown in Figures 3 and 4, the channels 54 and 56 each receive a respective retainer 76. Retainer 76 is shown in detail in Figure 5 and comprises an arcuate band 78 having oppositely disposed ends 80 and 82. Band 78 is thus forms a "split ring" which, when compressed radially will deform to a smaller radius of curvature (see Figure 8). In some embodiments, each band 78 is sized such that contact between bands 78 and the respective segments 12 and 14 within channels 54 and 56 allow one or both bands 78 to support segments 12 and 14 in spaced apart relation as shown in Figure 1. A plurality of teeth 84 are positioned along one edge 86 of band 78. Teeth 84 project from band 78 toward the central space 16. As shown in Figures 3 and 4, teeth 84 are oriented angularly toward axis 74 with respect to a line 88 extending radially from an axis 40 arranged coaxially with the central space

16. The angular orientation is advantageous for retaining pipe elements as described below.

[0019] As shown in Figure 5, at least one, in this example, a plurality of tabs 90 are positioned along an edge 92 oppositely disposed from edge 86. As shown in Figure 4, tabs 90 are oriented substantially perpendicular to the line 88 and are offset from the band 78 toward axis 40 arranged coaxially with the central space 16. This offset of tabs 90 permits them to overlie the second floor 68, and the band 78 to overlie the first floor 66, when retainers 76 are properly oriented within respective channels 54 and 56 as shown in Figures 3 and 4. Proper assembly of the retainers 76 within the channels 54 and 56 permits pipe elements to be inserted into a pre-assembled coupling 10 as described below. However, as shown in Figure 6, the channels 54 and 56 (56 shown) and the retainers 76 are sized such that if the coupling 10 is improperly assembled with the band 78 overlying the second floor 68 and the tabs 90 overlying the first floor 66 a pipe element is prevented from being inserted into the coupling, also described below.

[0020] As shown in Figure 3, segments 12 and 14 further comprise a third channel 94. Channel 94 is positioned between the first and second channels 54 and 56 (or adjacent to the first channel if the second channel is not present) and faces the central space 16. Channel 94 receives a ring seal 96 which ensures a fluid tight joint. Ring seal 96 is formed of a flexible, resilient material such as EPDM or other rubber compounds and has inner surfaces 98 sized to receive pipe elements when they are inserted into the central space 16 as described below. A pipe stop 100 is positioned between inner surfaces 98. The pipe stop projects into the central space 16 and limits insertion of pipe elements by engaging the pipe elements when they are inserted into coupling 10 to the desired depth. Ring seal 96 also has an outer surface 102 that is sized to engage and support the segments 12 and 14 in spaced apart relation as shown in Figures 1 and 3. One or more of the bands 78 may also cooperate with the ring seal 94 to support the segments 12 and 14 in spaced apart relation. The separation of the segments 12 and 14, when supported by the ring seal 96 and /or band or bands 78, is sufficient to permit pipe elements to be inserted into the coupling when it is in its pre-assembled state (Figures 1, 2 and 3). Figure 3 shows an example channel configuration wherein the second floors 68 are positioned between the first floors 66 and the third channel 94. In this example the tabs 90 project toward the third channel 94 when the retainers 76 are properly oriented within the coupling 10.

[0021] As shown in Figure 1, coupling 10 further comprises a first aperture 42 in segment 12. In this example aperture 42 is aligned with the first channel 54 and provides a line of sight 44 toward the central space 16. In this example embodiment aperture 42 is positioned at the interface 46 between segments 12 and 14 and is formed as a trough 48 in both segments 12 and 14. The troughs 48 in each of the segments 12 and 14 are aligned so that when the segments are drawn into engagement (Figure 8) they provide a view toward the central space 16 to permit visual confirmation that a pipe element is present, and seated at least past the retainer. As shown in Figure 1A, a second aperture 50 is also positioned in at least one of the segments 12 and 14. The second aperture 50 is also aligned with the second channel 56 in this example embodiment (see Figure 3) and also provides a line of sight 44 toward central

space 16. Again, in the example embodiment 10 illustrated, the second aperture 50 is positioned between the segments 12 and 14. Aperture 50 is also formed by troughs 48 at the interface 46 between the segments 12 and 14. The second aperture also permits visual confirmation that a pipe element is present within the central space 16.

[0022] As shown in Figures 1, 1A and 3, each segment 12 and 14 also comprises first and second arcuate surfaces 63 and 65 respectively positioned on sidewalls 62 and 64. Arcuate surfaces 63 and 65 face the central space 16 and a plurality of projections 67 may be positioned on each arcuate surface 63, 65. Projections 67 are arranged in spaced relation to one another along the arcuate surfaces 63 and 65 and project toward the central space 16. Projections 67, when clamped into engagement with the pipe element outer surface increase joint stiffness and accommodate a wider tolerance range on the pipe outer diameter as described below.

[0023] Operation of the example coupling 10 is illustrated in Figures 7 and 8. As shown in Figure 7, coupling 10 is provided in the pre-assembled state, with the segments 12 and 14 attached to one another end to end using the attachment member 18 (comprising lugs 26 and 28 and fastener 30) and the attachment member 20 (comprising lugs 27, 29 and fastener 31). The segments 12 and 14 are held apart in spaced relation sufficient to permit insertion of pipe elements 104 and 106 into the central space 16 by the ring seal 96, the retainers 76, or, by a combination of the retainers 76 and the ring seal 96. With reference to Figure 4, as pipe element 106 is inserted into central space 16, the retainer 76, being properly oriented with band 78 overlying the first floor 66 and the tabs 90 overlying second floor 68, has a radius of curvature which allows the pipe element to clear teeth 84 which project into the central space 16 when the coupling 10 is in the preassembled state. However, if, as shown in Figure 6, the retainer 76 is oriented improperly, with the band 78 overlying the second floor 68, the retainer's radius of curvature is smaller and teeth 84 effectively prevent insertion of the pipe element 106 into the central space 16 with the segments 12 and 14 in spaced apart relation in the pre-assembled state. This cooperation between the retainer 76, its tabs 90, teeth 84, and the first and second floors 66 and 68 of channels 54 and 56 prevent improper assembly of a pipe joint using coupling 10. If the pipe elements 104 and 106 could be inserted with the retainer teeth 84 facing in the wrong direction (Figure 6) then the teeth will not be self-actuating against forces which would draw or push the pipe element out of the coupling. Thus the retainer would provide reduced mechanical restraint.

[0024] Once both pipe elements 104 and 106 are inserted into the central space engaging the pipe stop 100 and respective inner surfaces 98 of ring seal 96 (Figure 8) the fasteners 30 and 31 are tightened (see Figure 1). Tightening the fasteners 30 and 31 draws the segments 12 and 14 toward one another, and, as shown in Figure 8, the segments compress the ring seal 96 and the retainers 76 against the pipe elements 104 and 106. Compression of ring seal 96 forms a fluid tight seal and compression of retainer 76 forces teeth 84 into mechanical engagement with the outer surfaces of pipe elements 104 and 106 to form a secure joint. The advantage of the angular orientation of teeth 84 is readily apparent, as it causes the teeth to be self-actuating and resist axial forces which would draw or push the pipe elements out of

engagement with the coupling 10. As shown in Figure 7, apertures 42 and 50 (42 shown), aligned with the channels 54 and 56, permit a line of sight 44 toward the central space 16 which allow confirmation that the pipe elements 104 and 106 are engaged by the teeth 84 of the retainer 76.

[0025] Projections 67 are also forced into engagement with the pipe elements 104 and 106 as the segments 12 and 14 are drawn toward one another. The projections 67 add stiffness to the joint between the coupling 10 and the pipe elements 104 and 106 upon their engagement with the outer surfaces of the pipe elements. Additionally, the projections 67 allow the coupling 10 to accommodate a larger pipe outer diameter tolerance in combination with known manufacturing tolerances for coupling 10. When the outer diameter of pipe elements 104 and 106 is near the small end of the tolerance range the presence of the projections 67 ensures mechanical engagement between the coupling 10 and the pipe elements 104 and 106. However, when the pipe diameter is at the large end of the tolerance range the projections will tend to deform the outer surface of the pipe elements locally, and projections 67 may also deform. For couplings 10 used with plain end pipe elements this is particularly advantageous as plain end couplings are typically designed so that the arcuate surfaces 63, 65 (see Figure 3) do not engage the outer surfaces of the pipe elements. This arrangement ensures that the clamping force provided by the fasteners 30 and 31 (see Figure 2) is fully applied to the retainers 76. Were the arcuate surfaces 63, 65 of the coupling 10 to engage the pipe outer surface directly, the clamping force would be divided between contact of the arcuate surfaces with the pipe and contact between the retainers 76 and the pipe elements. Because the surface areas of projections 67 are small relative to the arcuate surfaces 63, 65, and contact the pipe element outer surface only at discrete points, only minimal clamping force from the fasteners 30 and 31 need to be diverted into contact between the projections 67 and the pipe elements 104 and 106 to provide enhanced stiffness without compromising the axial retention provided by the retainers 76.

[0026] Operation of the example coupling 10 can be viewed as illustrative of a method of joining pipe elements comprising inserting a first pipe element (106) into a central space (16) defined by a plurality of segments (12, 14) attached to one another end to end in spaced relation sufficient to permit insertion of the pipe elements (Figure 7, showing coupling 10 in the pre-assembled state). Next, observing, through a first aperture (50) in at least one of the segments, whether or not the first pipe element is present within said central space. A further method step comprises inserting at least a second pipe element (104) into the central space and then observing, through a second aperture (42) in at least one of the segments, whether or not the second pipe element is present within the central space. The method may further comprise adjusting positions of the pipe elements within the central space if the pipe elements are not present within the central space, and then drawing the segments toward the central space and into engagement with the pipe elements, as shown in Figure 8, once the pipe elements are observed to be present within the central space.

REFERENCES CITED IN THE DESCRIPTION

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Patent documents cited in the description

- US62336885 [0001]
- US4443029A [0003]
- US2015021911A1 [0003]

PATENTKRAV

1. En kobling (10) til samling af rørelementer, nævnte kobling omfatter:

et antal segmenter (12, 14) fastgjort til hinanden ende til ende (22, 24), der omgiver et centralt rum (16) til modtagelse af nævnte rørelementer, hver af nævnte segmenter omfatter:

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første og sekundære kanaler (54, 56) placeret på modsatte sider af nævnte segmenter, hver af nævnte kanaler strækker sig mellem nævnte ender af nævnte segmenter og har en første etage (66) og en sekundær etage (68) vendt imod nævnte centrale rum, nævnte første etage har en større krumningsradius (70) end krumningsradius (72) af nævnte sekundære etage;

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første og sekundær holdere (76) placeret i henholdsvis nævnte første og nævnte sekundære kanaler (54, 56), hver af nævnte holderne omfatter et bånd (78) med modsat placerede ender, et antal tænder (84) er placeret langs en kant (86) af nævnte bånd (78) og rager frem imod det centrale rum (16), mindst en tap (90) er placeret langs en modsat kant (92) af nævnte bånd, der ligger ovenpå nævnte første etage, hvor den mindst ene tap ligger ovenpå nævnte sekundære etage, når nævnte holdere er placeret inden i nævnte kanaler.

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2. Koblingen ifølge krav 1 yderligere omfattende:

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- et antal nævnte tappe (90); eller
- en tredje kanal (94) placeret mellem nævnte første og sekundære kanaler i hver af nævnte segmenter, nævnte tredje kanal strækker sig mellem nævnte ender (22, 24) af nævnte segmenter og vender imod det centrale rum (16).

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3. Koblingen ifølge krav 1, hvor nævnte tænder (84) er orienteret i vinklet i forhold til en linje (88), der strækker sig radialt fra en akse (40) anbragt koaksialt med nævnte centrale rum.

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4. Koblingen ifølge krav 1, hvor nævnte mindst ene tap er orienteret vinkelret på en linje (88), der strækker sig radialt fra en akse (40) anbragt koaksialt med nævnte centrale rum.

5. Koblingen ifølge krav 1, hvor den mindst ene tap (90) er forskudt fra nævnte bånd imod en akse (40) anbragt koaksialt med det centrale rum (16); fortrinsvis rager den mindst ene tap frem imod den tredje kanal (94).

5 6. Koblingen ifølge krav 1, omfattende ikke mere end en første og en sekundær af nævnte segmenter, der er sammenføjet ende til ende omsluttende nævnte centrale rum; fortrinsvis yderligere omfattende første og sekundære fastgørelsesorganer (18, 20) placeret ved modsatte ender af første og sekundære segmenter, idet mindst et af fastgørelsesorganerne kan indstilles spændbart til at trække første og sekundære segmenter imod hinanden, mere fortrinsvis omfatter det første fastgørelsesorgan:

15 første og sekundære knaster (26, 28) placeret henholdsvis på nævnte første og nævnte sekundære segmenter, idet nævnte første og nævnte sekundære knaster vender imod hinanden; et første fastgørelsesorgan (30), der strækker sig mellem nævnte første og nævnte anden knast, stramning af nævnte første fastgørelsesorgan trækker segmenterne imod hinanden;

mere fortrinsvis omfatter nævnte sekundære fastgørelsesorgan:

20 tredje og fjerde knaster (27, 29) anbragt henholdsvis på nævnte første og sekundære segmenter, nævnte tredje og fjerde knaster vender imod hinanden; et sekundært andet fastgørelsesorgan strækker sig mellem nævnte tredje og fjerde knaster (27, 29), idet stramning af det sekundære fastgørelsesorgan trækker segmenterne imod hinanden.

7. Koblingen ifølge krav 1, yderligere omfattende en første åbning (42) i mindst et af nævnte segmenter, nævnte første åbning tilvejebringer en sigtelinje mod nævnte centrale rum.

30 8. Koblingen ifølge krav 7, hvor nævnte første åbning (42) er på linje med nævnte første kanal (54).

9. Koblingen ifølge krav 7, hvor nævnte første åbning er placeret imellem to af nævnte segmenter; nævnte første åbning omfatter et trug (48) placeret ved en grænseflade imellem nævnte to segmenter.

5 10. Koblingen ifølge krav 7, yderligere omfattende en sekundær åbning (50) i mindst en af nævnte segmenter, nævnte sekundære åbning tilvejebringer en sigtelinje imod nævnte centrale rum; fortrinsvis er nævnte sekundære åbning på linje med nævnte sekundære kanal.

10 11. Koblingen ifølge krav 7, yderligere omfattende en sekundær åbning (50) i mindst en af nævnte segmenter, nævnte sekundære åbning tilvejebringer en sigtelinje imod nævnte centrale rum, hvor nævnte sekundære åbning er placeret imellem to af nævnte segmenter (12, 14); fortrinsvis omfatter nævnte sekundære åbning et trug (48) placeret ved en grænseflade mellem nævnte to segmenter (12, 14).

15 12. Koblingen ifølge krav 1, yderligere omfattende:

en ringforsegling (96) anbragt inden i nævnte tredje kanaler, hvilken ringforsegling har en indvendig overflade dimensioneret til at modtage nævnte rørelementer og en ydre overflade (102) dimensioneret til at understøtte segmenterne i adskilt afstand tilstrækkeligt til at muliggøre indsætning af nævnte rørelementer ind i nævnte centrale rum, mens nævnte segmenter er fastgjort til hinanden; fortrinsvis

er nævnte holderbånd dimensioneret til at samarbejde med ringforseglingen for at understøtte segmenterne i nævnte indbyrdes adskilte forhold.

25 13. En fremgangsmåde til samling af rørelementer, nævnte fremgangsmåde omfatter:

tilvejebringelse af en kobling til samling af rørelementer ifølge krav 1;
indsættelse af mindst et første rørelement i nævnte centrale rum defineret af et
30 antal segmenter fastgjort til hinanden ende til ende i adskilt afstand tilstrækkeligt til at tillade indsættelse af nævnte rørelementer ind i nævnte centrale rum;
observering gennem en første åbning i mindst et af nævnte segmenter, hvor vidt det første rørelement er til stede i det centrale rum eller ej.

14. Fremgangsmåden ifølge krav 13, yderligere omfattende:

indsætning af mindst et sekundært rørelement i nævnte centrale rum;
observering gennem en sekundær åbning i mindst et af nævnte segmenter,
5 hvorvidt nævnte sekundære rørelement er til stede i nævnte centrale rum eller
ej.

15. Fremgangsmåden ifølge krav 14, yderligere omfattende:

10 justering af positionerne af rørelementerne i nævnte centrale rum, hvis rørelementerne ikke er til stede i nævnte centrale rum; og
trækning af nævnte segmenter imod nævnte centrale rum og i indgreb med
rørelementerne, når rørelementerne først er observeret at være til stede inde i
nævnte centrale rum.

15

DRAWINGS

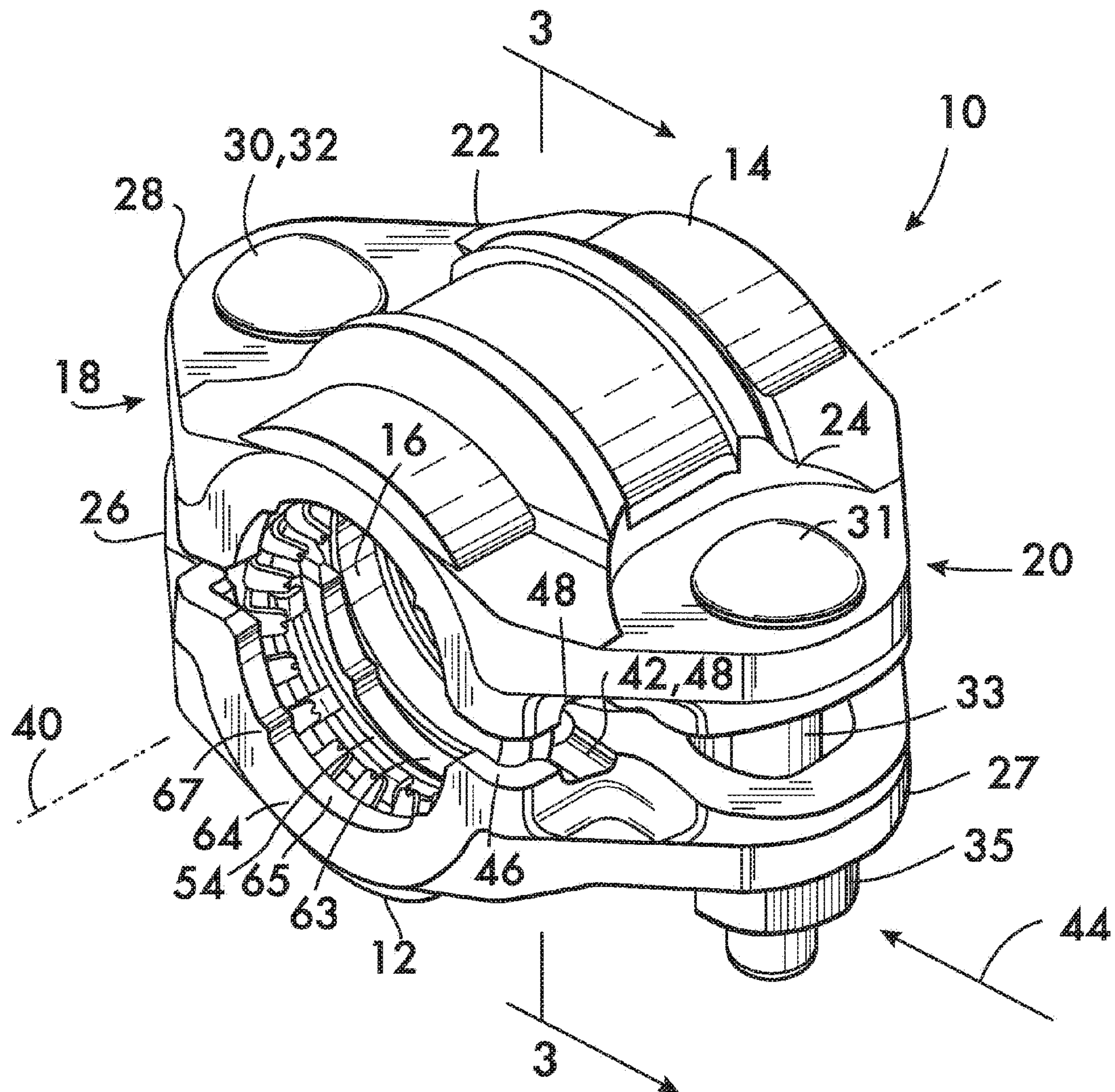
FIG.1

FIG. 1A

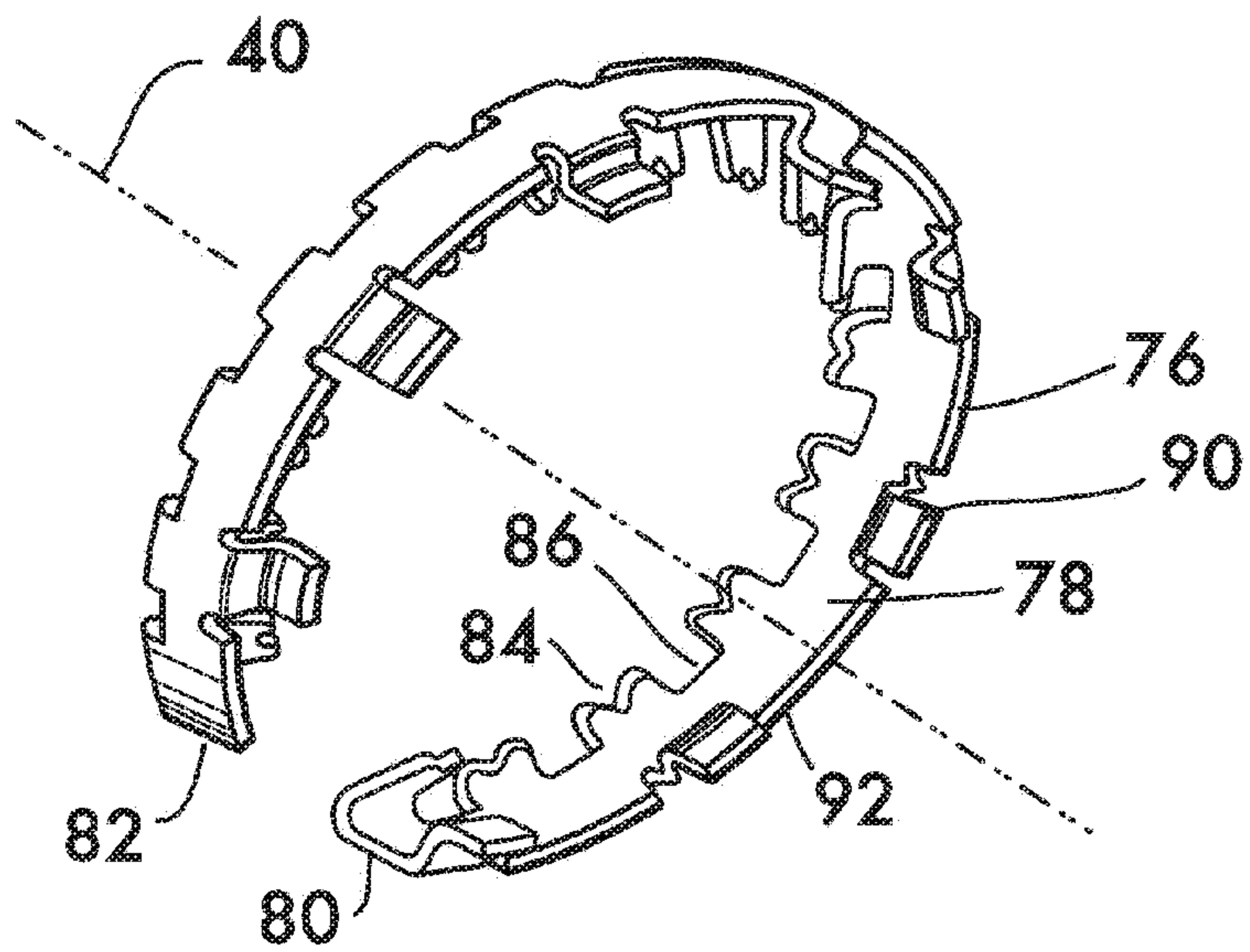
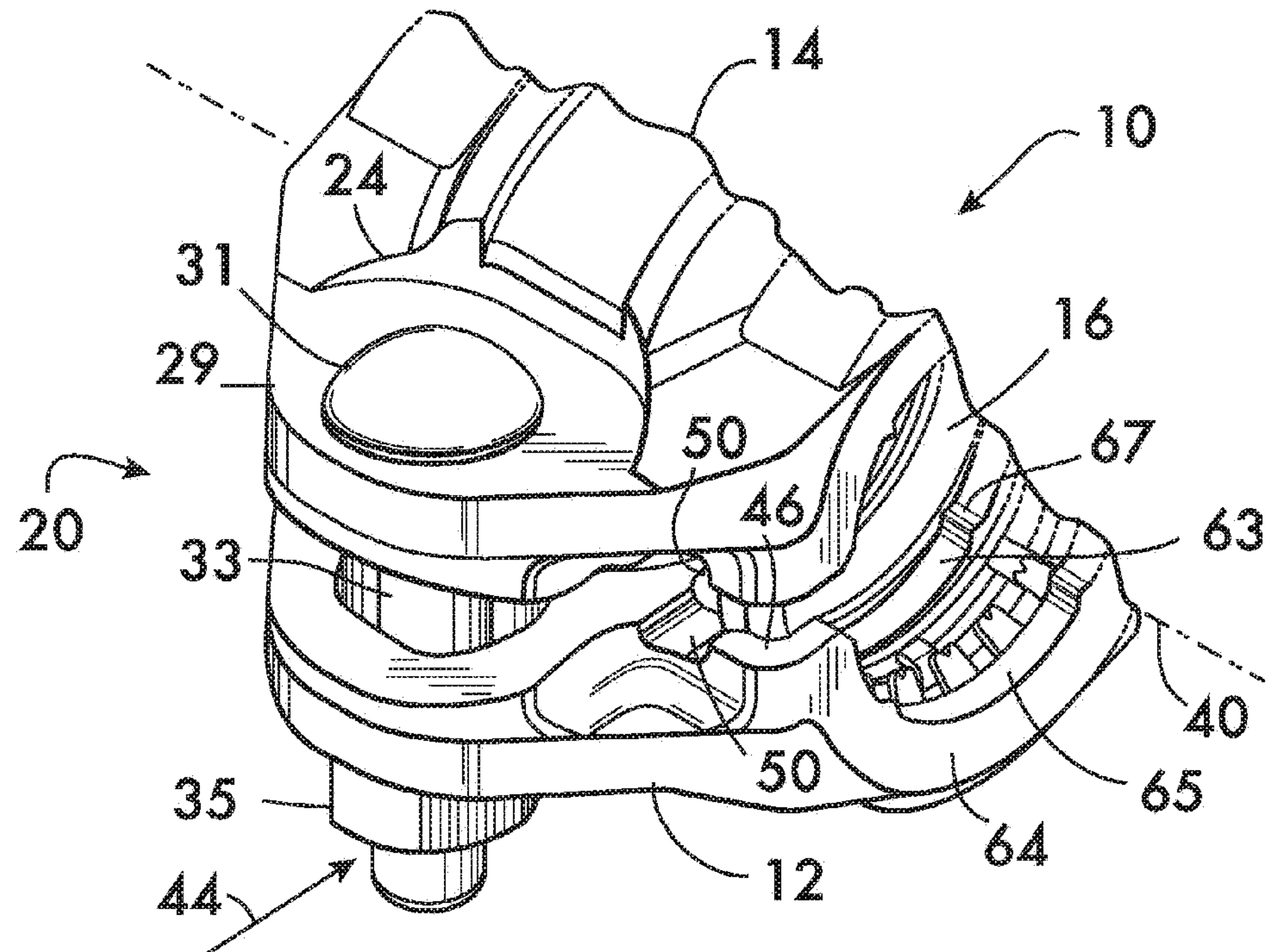


FIG. 5

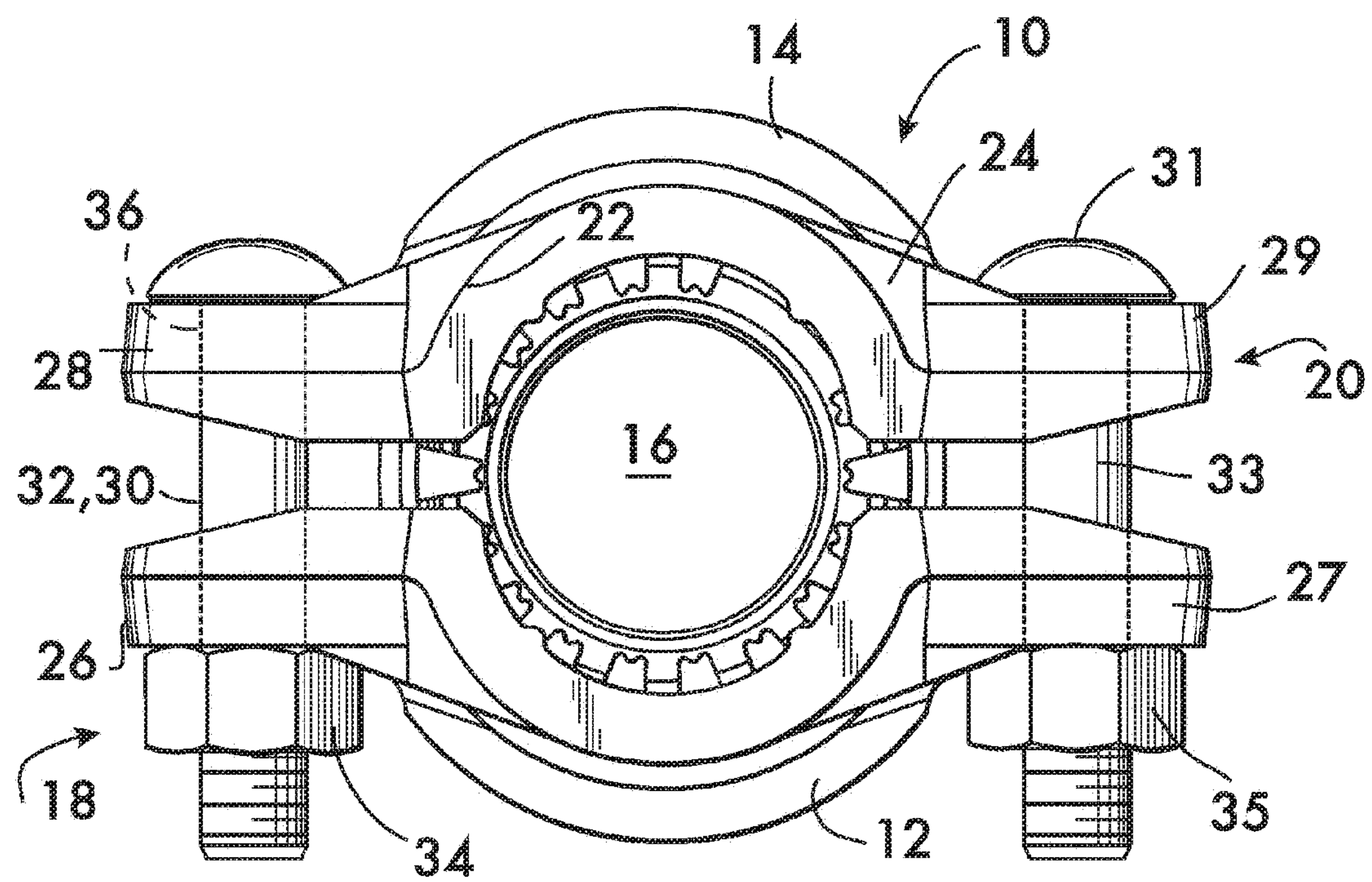
FIG.2

FIG.3

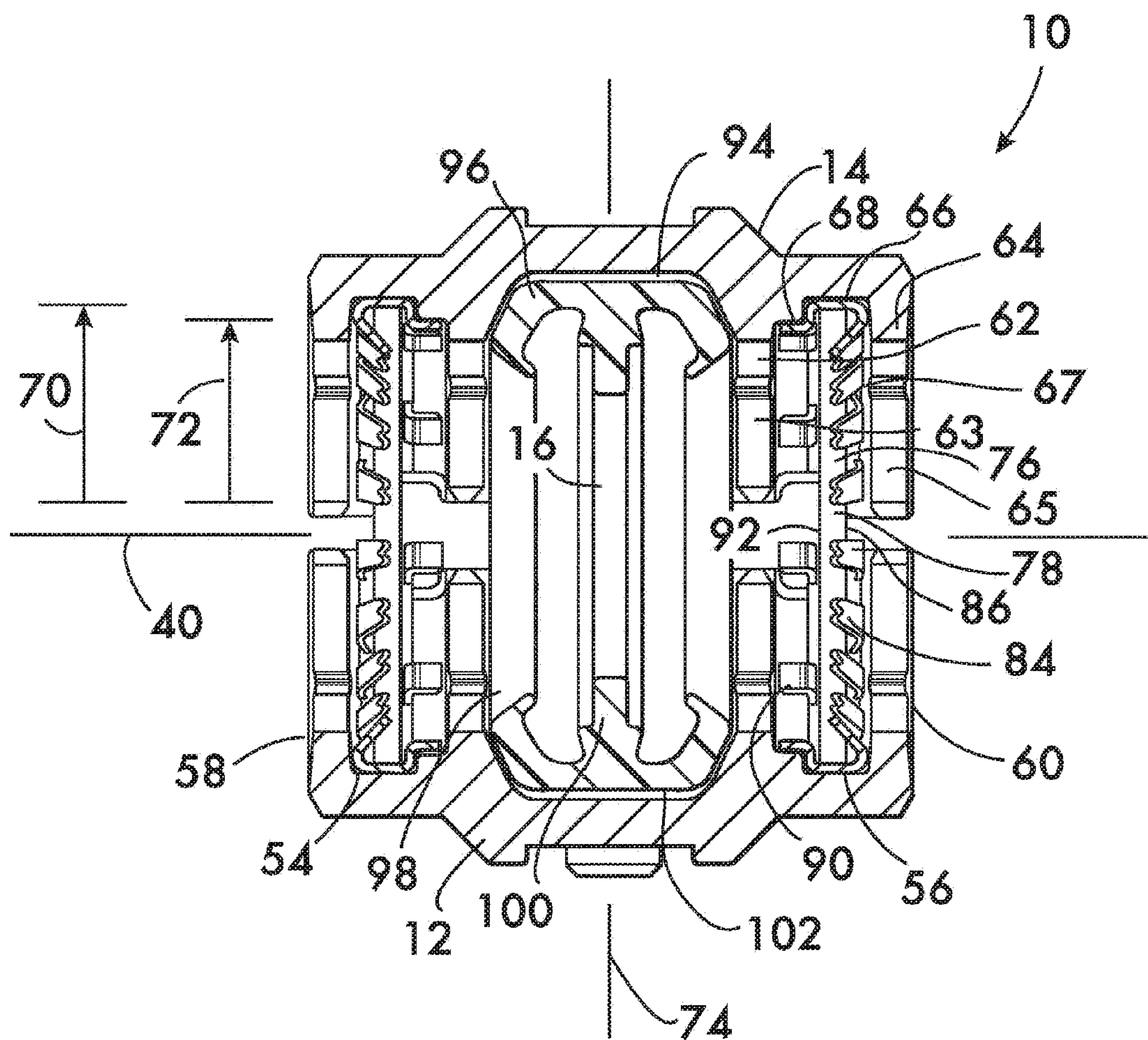


FIG. 4

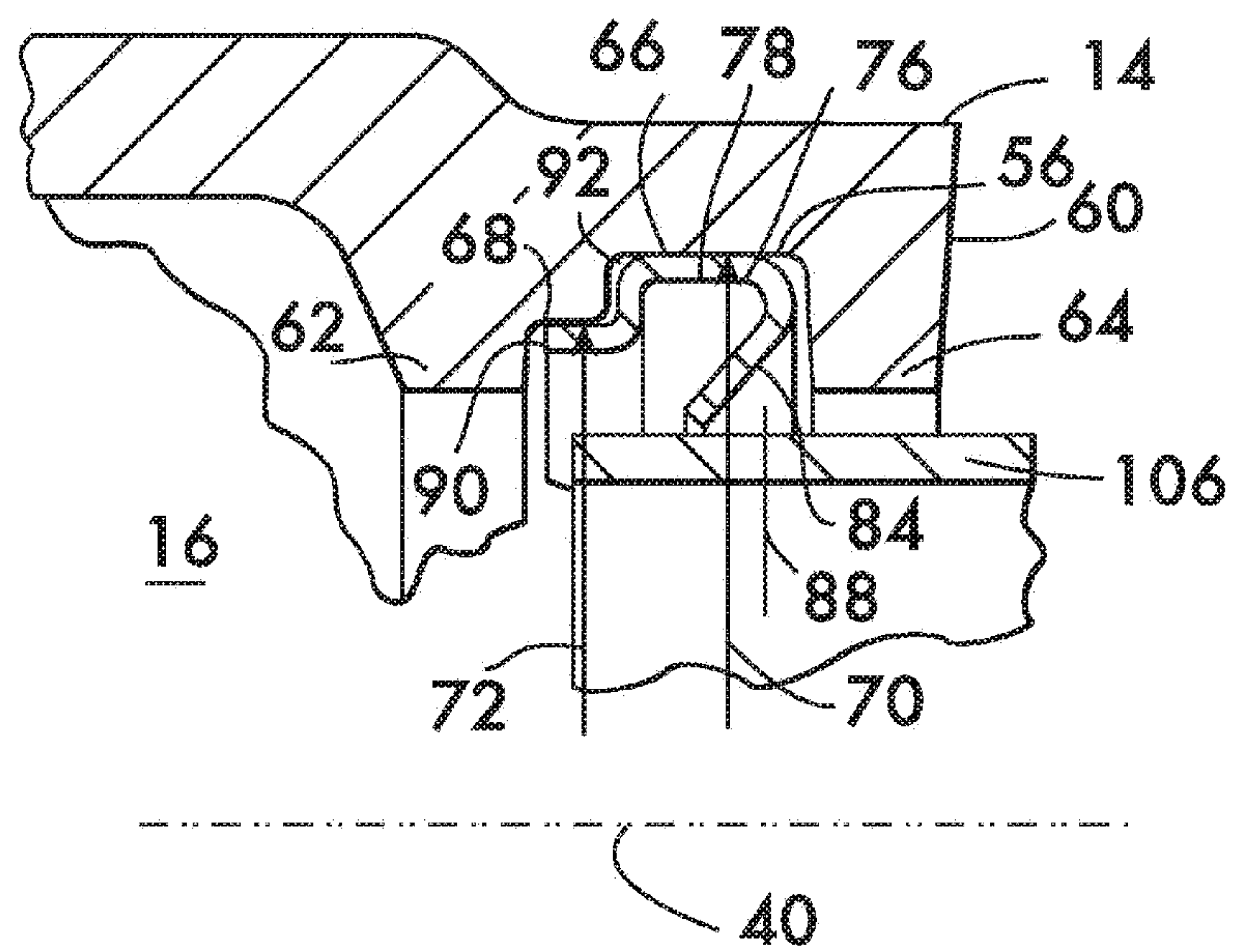


FIG. 6

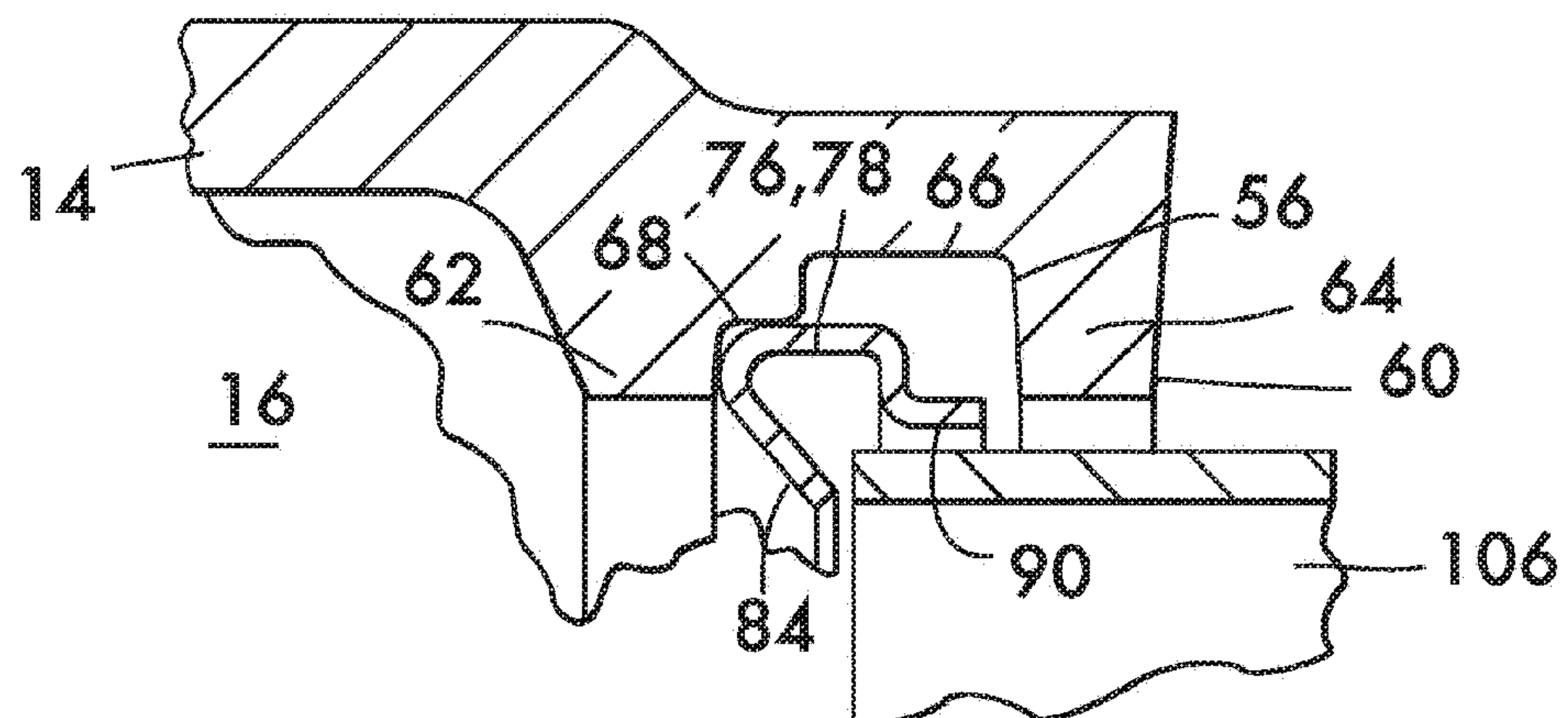


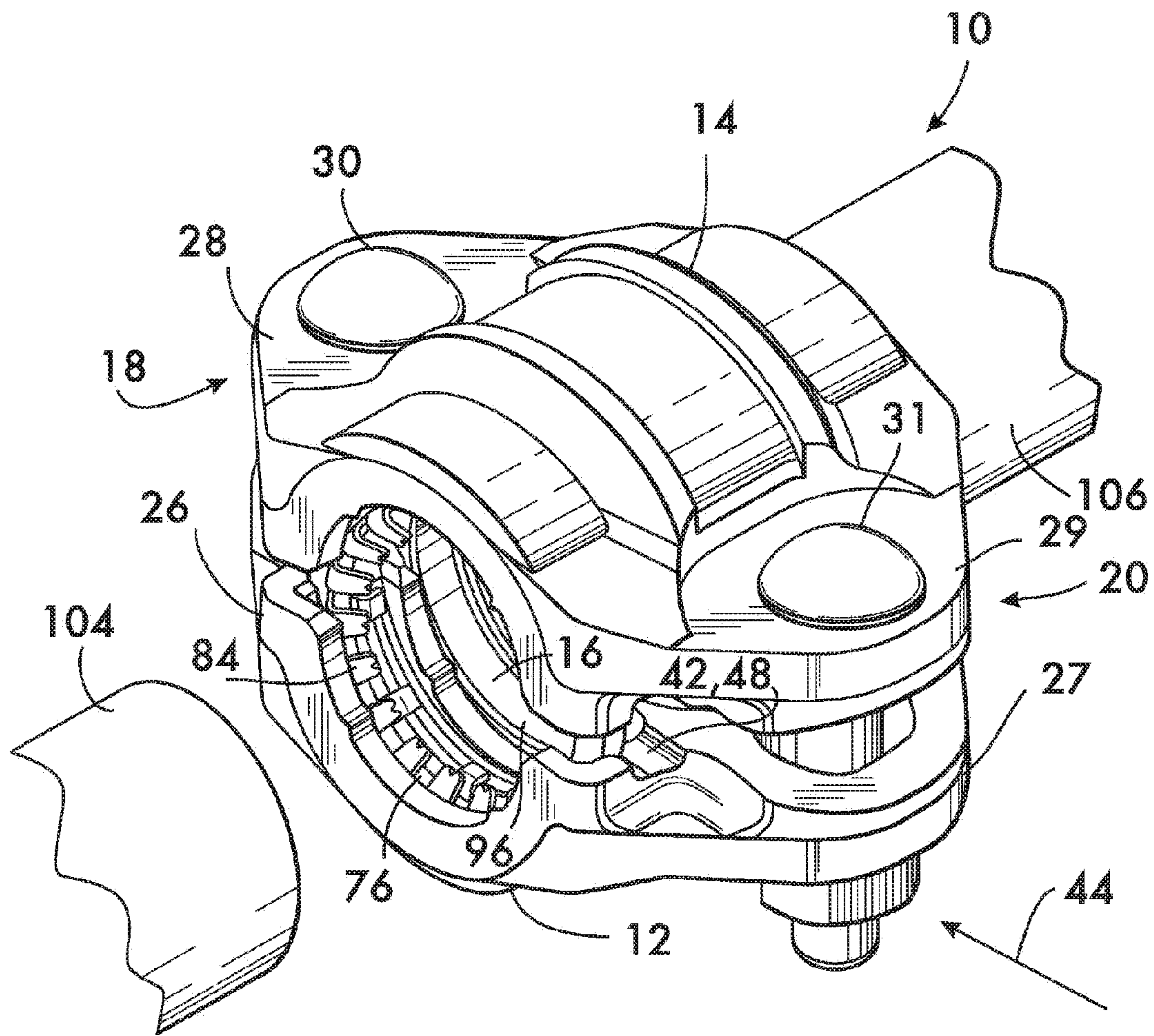
FIG. 7

FIG. 8