



- (51) International Patent Classification:
F04B 43/12 (2006.01)
- (21) International Application Number:
PCT/GB2014/051946
- (22) International Filing Date:
25 June 2014 (25.06.2014)
- (25) Filing Language: English
- (26) Publication Language: English
- (30) Priority Data:
1311362.6 26 June 2013 (26.06.2013) GB
- (71) Applicant: **INTELLIGENT ENERGY LIMITED**
[GB/GB]; Charnwood Building, Holywell Park, Ashby
Road, Loughborough Leicestershire LE11 3GB (GB).
- (72) Inventor: **NORMAN, Alexander David**; Sagentia Ltd,
Harston Mill, Harston, Cambridge CB22 7GG (GB).
- (74) Agent: **LINCOLN, Ben James**; Potter Clarkson LLP, The
Belgrave Centre, Talbot Street, Nottingham NG1 5GG
(GB).
- (81) Designated States (*unless otherwise indicated, for every
kind of national protection available*): AE, AG, AL, AM,

AO, AT, AU, AZ, BA, BB, BG, BH, BN, BR, BW, BY,
BZ, CA, CH, CL, CN, CO, CR, CU, CZ, DE, DK, DM,
DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT,
HN, HR, HU, ID, IL, IN, IR, IS, JP, KE, KG, KN, KP, KR,
KZ, LA, LC, LK, LR, LS, LT, LU, LY, MA, MD, ME,
MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ,
OM, PA, PE, PG, PH, PL, PT, QA, RO, RS, RU, RW, SA,
SC, SD, SE, SG, SK, SL, SM, ST, SV, SY, TH, TJ, TM,
TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM,
ZW.

- (84) Designated States (*unless otherwise indicated, for every
kind of regional protection available*): ARIPO (BW, GH,
GM, KE, LR, LS, MW, MZ, NA, RW, SD, SL, SZ, TZ,
UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, RU, TJ,
TM), European (AL, AT, BE, BG, CH, CY, CZ, DE, DK,
EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV,
MC, MK, MT, NL, NO, PL, PT, RO, RS, SE, SI, SK, SM,
TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW,
KM, ML, MR, NE, SN, TD, TG).

Published:

— with international search report (Art. 21(3))

- (54) Title: PUMP ASSEMBLY

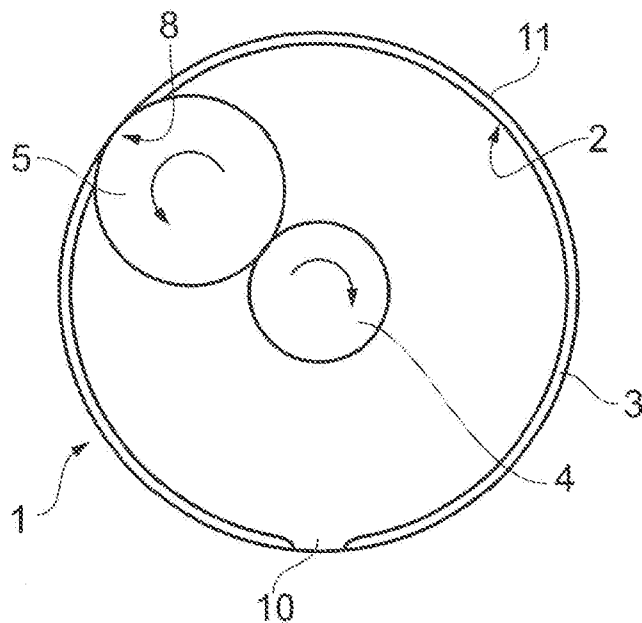


FIG. 1

(57) Abstract: A pump assembly comprising: a chamber; a compressible conduit provided along a periphery of the chamber; a sun member provided within the chamber; and a planet member arranged to orbit around the sun member, the planet member having: a first portion engaged with the sun member; and a second portion configured to be engaged with a section of the compressible conduit in order to cause the section to be constricted, wherein the first portion has a different texture to the second portion.

PUMP ASSEMBLY

This invention relates to a pump assembly. In particular, it relates to a pump assembly for pumping fluids in a fuel cell system and/or a reactor for generating fuel for a fuel cell.

5

Pump assemblies are used to move fluids. Peristaltic pump assemblies are a type of pump assembly that includes a rotor and a pump head that is driven by the rotor and acts to compress a conduit containing the fluid. The movement of the head over the conduit drives fluid within the conduit. Pump assemblies are used in fuel cell systems to
10 move fluids through the fuel cell and also in fuel source vessels or reactors, which house a reaction that generates fuel. Fuel reactors may use a reaction between a fuel source and an aqueous solution or water to generate a fuel, such as hydrogen. A pump may be required to pump the aqueous solution or water in such a fuel reactor.

15 According to a first aspect of the invention, we provide a pump assembly comprising:
a chamber;
a compressible conduit provided along a periphery of the chamber;
a sun member provided within the chamber; and
a planet member arranged to orbit around the sun member, the planet member
20 having:
a first portion engaged with the sun member; and
a second portion configured to be engaged with a section of the
compressible conduit in order to cause the section to be constricted, wherein the
first portion has a different texture to the second portion.

25

This is advantageous as the texture of the first and second portion can be selected to effectively engage with the sun member and engage with the compressible conduit. Additionally, the diameter of the first and second portion can be selected so that there is no sliding contact between surfaces reacting the forces compressing the conduit, and
30 hence the assembly has low friction and wear.

The sun member may comprise a drive member. Thus, rotation of the sun member may be arranged to transmit driving torque from the sun member to rotate the planet member which will thereby orbit the sun member. Therefore, the sun member transfers the
35 motive force for the pump to the planet member and therefore to fluid in the conduit.

The pump assembly may include a motor, such as a stepper motor, for driving the drive member. The use of a stepper motor is advantageous as the risk of sparks is reduced compared with a brushed DC motor. Further, the steps of a stepper motor can be counted by control electronics to derive a measure of flow rate rather than requiring an encoder to measure the rotation.

The second portion may be smoother than the first portion. This is advantageous as the interface between the second portion and the conduit can be controlled such that the pump assembly has low friction for efficient operation. The first portion may be rougher than the second portion. The roughness of the first portion may assist it to engage the sun member.

The second portion may comprise a cylindrical roller that is co-axial with the first portion. The second portion may comprise a sleeve that extends around part of the first portion. The sleeve may be rotatably fixed to the first portion. Alternatively, it may be rotatable relative to the first portion.

The first portion may be spaced from the second portion along the axis of the planet member. Two first portions may be provided.

The sun member may have a first portion and a second portion, the first portion arranged to abut the first portion of the planet member and the second portion arranged to abut the second portion of the planet member. Drive provided by the sun member may be transmitted to the planet member via the first portions and the radial forces from the compressible conduit may be transmitted through the second portions (and possibly the first portions).

The first portion of the planet member and the sun member may each comprise a gear. The texture of the first portion therefore comprises projections in the form of teeth around the periphery of the first portion. The sun member may comprise a toothed gear that engages with the toothed, first portion of the planet member. The first portion may comprise a first gear part and a second gear part separated by the second portion. Likewise, the first portion of the sun member may comprise a first gear part and a second gear part separated by the second portion of the sun member.

The diameter of the second portion and the diameter/pitch circle diameter of the first portion of the planet member may be substantially equal. The diameter of the second

portion and the diameter/pitch circle diameter of the first portion of the sun member may be substantially equal. This configuration is advantageous as forces in the pump are distributed effectively and there is low friction as the components roll over one another without sliding against one another.

5

The axis of the planet member may be parallel with an axis of the sun member. Thus, the rotational axis of the sun member and the rotational axis of the planet member are aligned.

- 10 The first portion may have a different diameter to the second portion. The first portion may have a larger diameter than the second portion.

The planet member is configured to occlude the section. Thus, the planet member may progressively occlude sections of the conduit as it moves across the conduit to drive fluid
15 through the conduit. By occluding the section, the pump assembly may reduce the chance of reverse flow in the conduit.

The pump assembly may include an annulus arranged to engage with the first portion of the planet member. The annulus may surround the sun member and its orbiting planet
20 member and may hold the assembly together.

The compressible conduit may be provided in an arc around the sun member. The planet member may therefore work between the compressible conduit and the sun member to provide the pumping force to fluid in the conduit.

25

The chamber may include a channel and the compressible conduit may be provided in the channel. The channel may be eccentric with respect to the axis of the sun member.

Optionally, the first portion of the sun member and the first portion of the planet member
30 comprise a gear; and the second portion of the sun member and the second portion of the planet member are smooth; and the pitch circle diameter of the first portion is substantially equal to the diameter of the second portion for both the sun member and planet member. The sizing of the pitch circle diameter of the gear(s) relative to the diameter of the second portion may be used to restrict the axial movement of the sun
35 member relative to the planet member. In particular, the teeth of the gears may be held axially by an edge of the second portion. Thus, the teeth of the gears on either the sun

member or the planet member are retained, at least in part, in an axial direction, by the second portion of the other of the sun member and planet member.

5 The pump assembly may comprise a plurality of planet members. The planet members may be circumferentially spaced around the sun member.

The pump assembly may include a plurality of compressible conduits.

10 According to a further aspect of the invention, we provide a fuel cell system or fuel reactor for a fuel cell including the pump assembly of the first aspect of the invention.

The pump assembly is particularly suited to fuel cell applications as the sun member and planet member arrangement can provide compact gearing. A stepper motor can also be used to drive the sun member. This reduces the risk of sparks, which would be
15 unacceptable in a flammable atmosphere. The amount of rotation of a stepper motor can be determined by the drive electronics that actuate the stepper motor rather than requiring an encoder to measure the amount of rotation. This allows for more precise control, which is advantageous in a fuel reactor and/or fuel cell systems.

20 There now follows, by way of example only, a detailed description of embodiments of the invention with reference to the following drawings;

Figure 1 shows a first exemplary embodiment of a pump assembly;

25 Figure 2 shows a detailed view of a planet member of the pump assembly of figure 1;

Figure 3 shows a cut-away view of a second exemplary embodiment of a pump assembly;

30

Figure 4 shows a third exemplary embodiment of a pump assembly;

Figure 5 shows section through the embodiment of Figure 4 at a first depth; and

35 Figure 6 shows section through the embodiment of Figure 4 at a second depth.

An embodiment of a pump assembly 1 is shown in figure 1. The pump assembly 1, in this embodiment, is for use in a fuel cell system to pump water. In particular, the pump assembly 1 is used to pump water in a fuel reactor for generating fuel for a fuel cell. It will be appreciated that the pump assembly 1 can be used for other applications and in other technical fields.

The pump assembly comprises a chamber 2 that houses a length of compressible conduit 3 provided along a periphery of an internal wall of the chamber 2. A rotatable sun member 4, which comprises a drive member for the pump assembly 1, is provided within the chamber. A planet member 5, driven by the sun member 4, is arranged to orbit around the sun member 4. The planet member 5 has a first portion 6 that engages with the sun member 4. The planet member also has a second portion 7 configured to engage the compressible conduit 3 in order to cause a section 8 of the conduit to be constricted. Thus, movement of the planet member 5 over the length of conduit 3 progressively constricts the conduit to provide the pumping force to fluid in the conduit. The first portion 6 has a different texture to the second portion 7.

The chamber 2 provides a housing for the sun member 4 and planet member 5. The chamber includes a channel or groove in its peripheral wall to receive the conduit 3. The channel locates the conduit 3 so that the second portion 7 of the planet member 5 can progressively constrict it as the planet member 5 orbits the sun member 6. The channel or chamber 2 includes an aperture 10, which allows the conduit 3 to enter and leave the chamber or provides for the connection of other conduits to the pump assembly, which receive the fluid pumped by the assembly through the conduit 3. The conduit is typically of plastics and comprises a tube.

The chamber 2 further includes an annulus 11 that forms an outer ring that engages with the planet member 5. Thus, the planet member 5 is held in place between the sun member 4 and the annulus 11 as it orbits the sun member 4.

The sun member 4 forms a drive member for the pump assembly and is powered by a stepper motor (not visible). The stepper motor includes control circuitry for actuating the stepper motor and reporting the number of steps the motor has performed. This information can be used to calculate the flow rate through the pump assembly 1. The sun member 4 is fixed in the chamber and rotates about its axis. The sun member 4 may be substantially cylindrical or disc-shaped. The sun member 4 may rotate about an axle or it may be mounted to a spindle of the motor. The control circuitry may be

configured to calculate flow rate through the pump assembly. It will be appreciated that other types of motor may be used.

The planet member 5 comprises a substantially cylindrical or disc-shaped member. The planet member 5 may have the same or a different diameter to the sun member 4. The diameter of the sun member 4 relative to the diameter of the planet member 5 can be selected to provide the pump assembly with appropriate gearing for its application. The torque of a stepper motor is typically low and therefore the sun member may have a smaller diameter than the planet member.

Thus, the pump assembly is of peristaltic type. The pump assembly 1 has an epicyclical arrangement. The epicyclical arrangement provides gearing within the pumping mechanism itself without the need for an additional gear system. The planet members are free to rotate and orbit around the sun member rather than being mounted on a carrier that holds them in fixed relation to the sun member. However, the planet members may be mounted on a rotatable planet carrier if required.

With reference to Figure 2, the first portion 6 is distributed over two ring shaped regions at both axial ends of the planet member 5. It will be appreciated that the first portion 6 may be located over other parts of the planet member 5. For example, the first portion may comprise only one band. The first portion 6 has a rough texture and may be of rubber, synthetic rubber or roughened plastics, for example. The rough texture of the first portion allows it to effectively engage with the sun member 4, and may prevent slipping between the sun member and the planet member. The first portion 6 also engages the annulus 11 and the rough texture allows it to effectively engage with the annulus.

The first portion 6 has a larger diameter than the second portion 7. The second portion 7 is located over a central region of the planet member 5 between the first portions 6. The second portion 7 has a smooth texture, different to the first portion 6. The smooth texture means that the friction between the second portion 6 and the conduit 3 is low. Thus, the second portion 6 can move freely over the conduit as it compresses it without causing undue wear on the conduit 3. The first portion 6 and the second portion 7 are in a rotationally fixed physical relationship with one another. In some examples, the planet member can be provided as a unitary component. Alternatively, the second portion may be able to rotate relative to the first portion.

In use, the stepper motor powers the sun member 4 to rotate it about its axis. The rotational motion is effectively transferred to the planet member 5 assisted by the friction due to the rough texture of the first portion 6. Rotation of the planet member 5 causes it to orbit the sun member, rolling along the annulus 11. As the planet member 5 orbits the sun member 5 its second portion 7 will constrict or compress 8 the conduit thereby moving fluid through the conduit 3. Preferably, the planet member 5 is configured to constrict the conduit 3 sufficiently to occlude the flow path through the conduit 3. This prevents or reduces reverse flow through the conduit 3 as well as effectively driving the fluid through the conduit 3. Thus, with each orbit of the sun member 4, the planet member 5 works the fluid through the length of conduit that enters the chamber 2, loops around it and exits the chamber 2 by the aperture 10. Accordingly, the planet member 5 rolls along the conduit 3 progressively occluding a section 8 which moves along the length of the conduit 3 to provide a pumping force to the fluid therein. This "constriction wave" provides an efficient and precise means for pumping fluid. The planet member 5 repeatedly constricts the conduit from a start point to an end point and then returns to the start point as it passes the aperture 10 with each complete orbit of the sun member 4.

Figure 3 shows a further embodiment in which two planet members 25a, 25b are provided that are mounted on diametrically opposed sides of a sun member 24. The sun member 24 is driven by a stepper motor and is mounted on a spindle 29 thereof. A channel 30 is provided in which the conduit 23 is mounted.

In this embodiment, the sun member 24 includes a first portion 31 and a second portion 32 complimentary to the first and second portions on the planet members 25a, 25b. The first portion 31 of the sun member 24 comprises a gear. In particular, the gear has a first gear part 33 and a second gear part 34 at opposed ends of the sun member 24. The second portion 32 of the sun member 24 does not have teeth and is smoother than the first portion 31. The second portion 32 has the same diameter as the pitch circle diameter of the first and second gear parts 33, 34.

The planet members 25a and 25b have the same construction. The planet members 25a and 25b are substantially similar to the planet member 5 of the first embodiment and have a first portion 26 and a second portion 27. However, the first portion 26 includes two rings of teeth which form a pair of gears comprising a first gear part 35 and a second gear part 36. The first gear part 35 is located at a first axial end of the planet member 25a, 25b and the second gear part 36 is located at an opposed axial end of the planet member. The second portion 27 of the planet member 25a, 25b is

smooth. Thus, the first and second portions 26, 27 have different textures; the first portion having projecting teeth of the gears and the second portion being smooth. The gear parts 35, 36 project radially and the second portion 27 has a diameter substantially equal to the pitch circle diameter of the gear parts 35, 36 of the first portion.

5

An annulus 37 is provided and also includes a plurality of inwardly facing teeth. In this embodiment, there is a second annulus 38 axially spaced from the first annulus 37. The conduit 23 extends within the channel between the two annuli 37, 38. The diameter of the loop of conduit 23 when it is in the compressed state may be such that it is substantially equal to the pitch circle diameter of the annuli 37, 38. Further the second portion of the planet members may roll along a path having this diameter. In this case, sliding friction between the planet member and the conduit is low.

10

Thus, the first gear part 33 of the sun member 4 meshes with the first gear part 35 of the planet members 25a, 25b. The first gear part 35 of the planet members 25a, 25b also meshes with the first annulus 37. Likewise, the second gear part 34 of the sun member 24 meshes with the second gear part 36 of the planet members 25a, 25b. The second gear part 36 of the planet members 25a, 25b also meshes with the second annulus 38. The second portion 27 of the planet members 25a, 25b abuts the conduit 3 as well as the second portion 32 of the sun member 4, which helps to distribute forces in the pump assembly 1. The provision of two gear parts either side of the smooth second portion on the sun and planet members is advantageous as this helps prevent twisting of the planet members in the assembly. Further the teeth of the gear parts of the sun member extend into a region defined by the circumference of the second portion of the planet member. Likewise, the teeth of the gear parts of the planet member extend into a region defined by the circumference of the second portion of the sun member. This overlap between the teeth of the sun/planet members with the second portion of the other of the sun/planet member helps to axial locate the sun and planet members relative to one another.

20

25

30

Operation of this embodiment is substantially similar to the first embodiment except that the rotation of the sun member 24 is transferred to the planet members 25a, 25b through the gear parts 33, 34; 35, 36. Also, the two planet members 25a, 25b work the fluid through the conduit 23 as they progressively move along the length of conduit. The forces compressing the conduit are reacted through the planet members 25a, 25b to the second portion 32 of the sun member 24. This is advantageous as the surfaces carrying the reaction forces from the conduit 3 are rolling, and therefore friction is low.

35

Figures 4 to 6 show a further embodiment. Figures 5 and 6 show cutaway views of the pump assembly shown in figure 4 at different depths through the chamber 42 to clearly show the component parts of the assembly.

5

In this embodiment, three planet members 45a', 45b' and 45c' are provided, circumferentially spaced around a sun member 44. The planet members have the same construction and therefore only one, planet member 45a', will be described. The first portion 46 of the planet member 5a' comprises a gear. The first portion 46 is located at one axial end of the cylindrical planet member 45a'. The second portion 47 of the planet member 45a, which is located at an opposed axial end of the planet member is of smooth plastics. The diameter of the second portion 47 is substantially equal to the pitch circle diameter of the first portion 46. It will be appreciated that in other embodiments the diameters may differ.

15

An annulus 51 is provided comprising a ring of inwardly facing teeth for engaging with the first portion 46 of the planet members 45a', 45b' and 45c'. Accordingly, the annulus 51 is mounted in the base of the chamber 42 (most clearly shown in Figure 6). The diameter of the loop of conduit 43, when it is in the compressed state may be such that it is substantially equal to the pitch circle diameter of the annulus 51. Further the second portion of the planet member may roll along a path having this diameter. In this case, sliding friction between the planet member and the conduit is low.

The conduit 43 enters the chamber 42 through the aperture 50 and loops around the internal wall of the chamber between the annulus 51 and a top chamber plate 52. The conduit leaves by the aperture 50. The conduit 43 is thus aligned with the second portions 47 of the planet members 45a', 45b' and 45c'. The second portions 47 each create an occlusion 48a, 48b, 48c in the conduit 43, which, as the planet members 45a', 45b' and 45c' orbit the sun member 4 provides the pumping force to move fluid through the conduit.

The sun member 44 is mounted on a spindle 53 and comprises a cylindrical drive member. The sun member 44 has a first portion 54 and a second portion 55. The first portion 54 comprises a gear at one axial end and the second portion 55 is smooth and arranged at an opposed axial end. The first portion 54 of the sun member 44 is arranged to mesh with the first portion 46 of the planet members 45a', 45b' and 45c'. The smooth second portion 55 of the sun member 44 also abuts the second portions 47 of the planet

35

members 45a', 45b' and 45c'. The pitch circle diameter of the first portion 54 is equal to the diameter of the second portion 55. It will be appreciated that in other embodiments the diameters may differ.

- 5 In use, the operation of this embodiment is the same as previous embodiments. The sun member 44 receives power from a motor. The rotational motion of the sun member is transferred to the planet members 45a', 45b' and 45c' through the gears such that they rotate. The planet members 45a', 45b' and 45c' orbit the sun member 44 and roll along the conduit 43 to provide the pumping force. As the second portion of the 55 of the sun
- 10 member 44 abuts the second portions 47 of the planet members 45a', 45b' and 45c', the reaction force from the compression of the conduit 43 is transferred through the planet members to the sun member by way of the first and second portions, which may help to distribute forces within the pump and provide for efficient operation.
- 15 In the above embodiments straight cut gears are used. However, helical gears may be provided on the sun and planet members. A first gear part of the sun/planet members may comprise a helical gear of a first helix angle and a second gear part of the sun/planet members may comprise a helical gear of a second helix angle, which may be opposite to the first helix angle. Providing different or opposite helix angles can aid axial
- 20 location of the planet member(s) relative to the sun member. Alternatively or in addition, the sun/planet members may be provided with double helical gears.

- The provision of a sun and planet members where the pitch circle diameter of the gear parts are equal to the diameter of the second portions is advantageous as this design
- 25 distributes forces effectively and reduces sliding contact between components (except between the gear teeth), which may allow the pump to operate effectively without lubricants or bearings.

CLAIMS

1. A pump assembly comprising:
a chamber;
5 a compressible conduit provided along a periphery of the chamber;
a sun member provided within the chamber; and
a planet member arranged to orbit around the sun member, the planet member having:
a first portion engaged with the sun member; and
a second portion configured to be engaged with a section of the compressible
10 conduit in order to cause the section to be constricted, wherein the first portion has a
different texture to the second portion.
2. The pump assembly of claim 1 in which the sun member comprises a drive
member for providing the motive force to planet member.
- 15 3. The pump assembly of claim 2 in which the drive member is driven by a stepper
motor.
4. The pump assembly of any preceding claim in which the second portion is
20 smoother than the first portion.
5. The pump assembly of any preceding claim in which the first portion comprises a
cylindrical roller that is co-axial with the first portion.
- 25 6. The pump assembly of any preceding claim in which the sun member comprises
two portions of different textures, the first and second portions of the sun member
arranged complimentary to the first and second portions of the planet member.
7. The pump assembly of claim 6 in which the first portion of the planet member and
30 the first portion of the sun member each comprise a gear.
8. The pump assembly of claim 6 in which the first portion of the planet member
comprises a first gear part and a second gear part separated by the second portion of
the planet member; and a first portion of the sun member comprises a first gear part and
35 a second gear part separated by a second portion of the sun member.

9. The pump assembly of claim 7 or 8 in which the diameter of the second portion of the planet member and the pitch circle diameter of the first portion of the planet member are substantially equal and the diameter of the second portion of the sun member and the pitch circle diameter of the first portion of the sun member are substantially equal.
- 5
10. The pump assembly of any preceding claim wherein the planet member is configured to occlude the section.
11. The pump assembly of any preceding claim comprising an annulus engaged with
- 10 the first portion of the planet member.
12. The pump assembly of any preceding claim wherein the compressible tube is provided in an arc around the sun member.
- 15 13. The pump assembly of any preceding claim wherein the compressible tube is provided in a channel in the chamber.
14. The pump assembly of claim 13 wherein the channel is eccentric with regard to the axis of the sun member.
- 20
15. The pump assembly of claims 7 to 9 in which teeth of the gears on either the sun member or the planet member are retained, at least in part, in an axial direction, by the second portion of the other of the sun member and planet member.
- 25 16. The pump assembly of any preceding claim in which the pump assembly includes a plurality of planet members.
17. The pump assembly of any preceding claim in which the pump assembly includes a plurality of compressible conduits to receive a pumping force from the planet members.
- 30
18. A fuel cell system comprising the pump assembly of any preceding claim.
19. A fuel reactor for supplying fuel to a fuel cell, the fuel reactor including the pump assembly of any of claims 1 to 17.

1/2

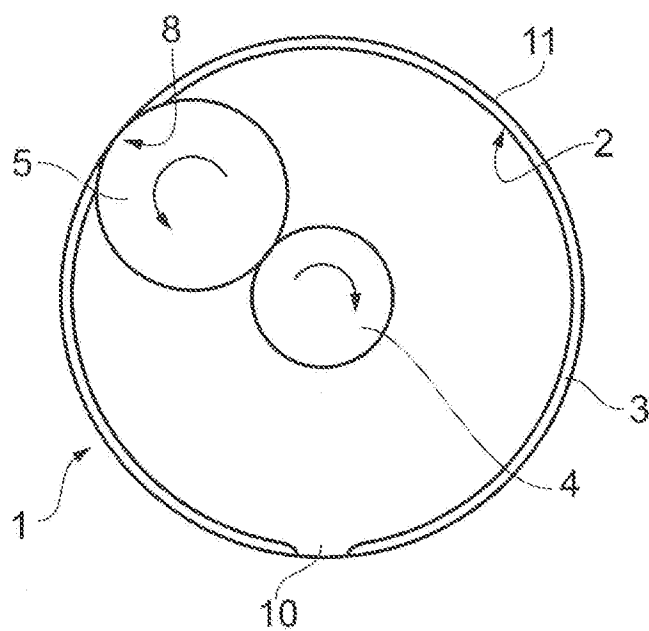


FIG. 1

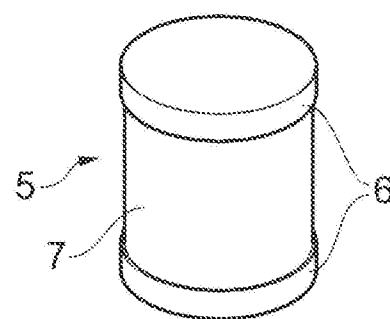


FIG. 2

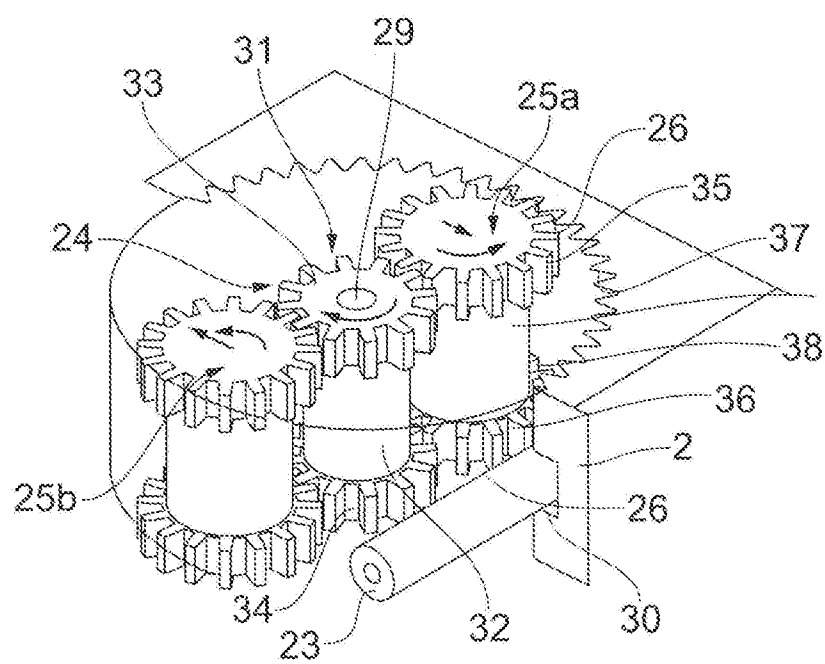


FIG. 3

2/2

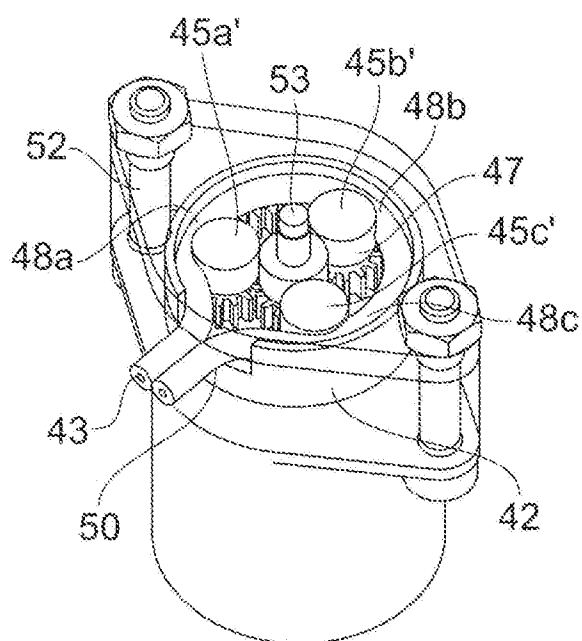


FIG. 4

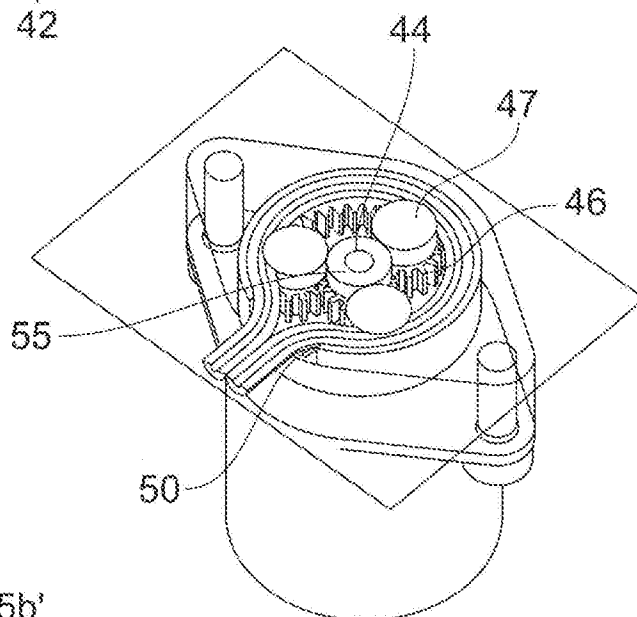


FIG. 5

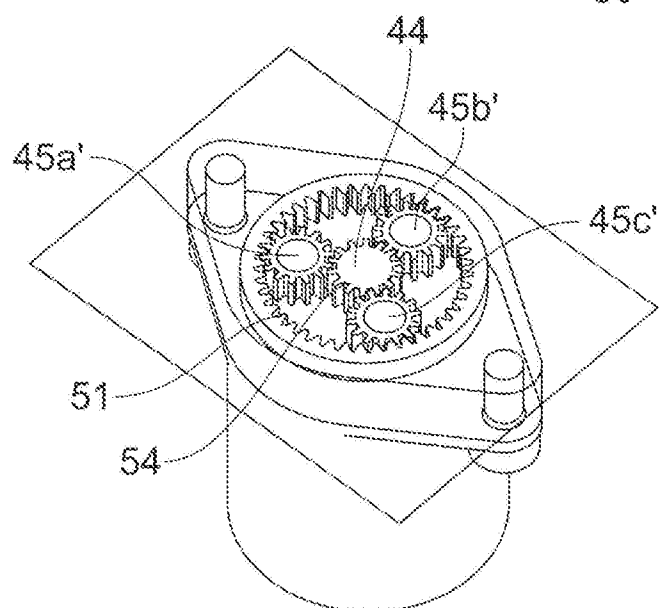


FIG. 6

INTERNATIONAL SEARCH REPORT

International application No

PCT/GB2014/051946

A. CLASSIFICATION OF SUBJECT MATTER
 INV. F04B43/12
 ADD.

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
 F04B

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

EPO-Internal, WPI Data

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 2005/129545 A1 (PROSEK MICHAEL E JR [US]) 16 June 2005 (2005-06-16)	1,2, 4-12,16, 18,19 3,17
Y	paragraph [0021] - paragraphs [0031], [0045]; figures 1,2,4,5	
X	US 5 718 568 A (NEFTEL FREDERIC [FR] ET AL) 17 February 1998 (1998-02-17)	1,2,4-6, 12,16, 18,19 3,14,17
Y	column 3, line 53 - column 4, line 40; figures 1-3	
X	DE 10 2010 000592 B3 (ULRICH GMBH & CO KG [DE]) 16 June 2011 (2011-06-16)	1,2,4,5, 11-13, 16,18,19 3,17
Y	paragraphs [0011], [0012], [0026]; figures 3,4	
	----- -/--	



Further documents are listed in the continuation of Box C.



See patent family annex.

* Special categories of cited documents :

"A" document defining the general state of the art which is not considered to be of particular relevance

"E" earlier application or patent but published on or after the international filing date

"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

"&" document member of the same patent family

Date of the actual completion of the international search

29 September 2014

Date of mailing of the international search report

15/10/2014

Name and mailing address of the ISA/

European Patent Office, P.B. 5818 Patentlaan 2
 NL - 2280 HV Rijswijk
 Tel. (+31-70) 340-2040,
 Fax: (+31-70) 340-3016

Authorized officer

Ziegler, Hans-Jürgen

INTERNATIONAL SEARCH REPORT

International application No

PCT/GB2014/051946

C(Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT		
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	DE 26 51 962 A1 (SIEMENS AG) 18 May 1978 (1978-05-18) page 7, line 8 -----	3
Y	EP 0 518 290 A1 (EBNER ANLAGEN & APPARATE [DE]) 16 December 1992 (1992-12-16) column 5, line 29 - column 6, line 32; figure 1 -----	14
Y	US 2004/141863 A1 (HARADA SHUHEI [JP] ET AL) 22 July 2004 (2004-07-22) figure 8 -----	17

INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No

PCT/GB2014/051946

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
US 2005129545	A1	16-06-2005	NONE
US 5718568	A	17-02-1998	NONE
DE 102010000592	B3	16-06-2011	CN 102844059 A 26-12-2012
			DE 102010000592 B3 16-06-2011
			EP 2542279 A1 09-01-2013
			KR 20120139765 A 27-12-2012
			RU 2012140062 A 10-04-2014
			TW 201139852 A 16-11-2011
			US 2013071270 A1 21-03-2013
			WO 2011107179 A1 09-09-2011
DE 2651962	A1	18-05-1978	NONE
EP 0518290	A1	16-12-1992	DE 4119083 A1 17-12-1992
			EP 0518290 A1 16-12-1992
US 2004141863	A1	22-07-2004	NONE