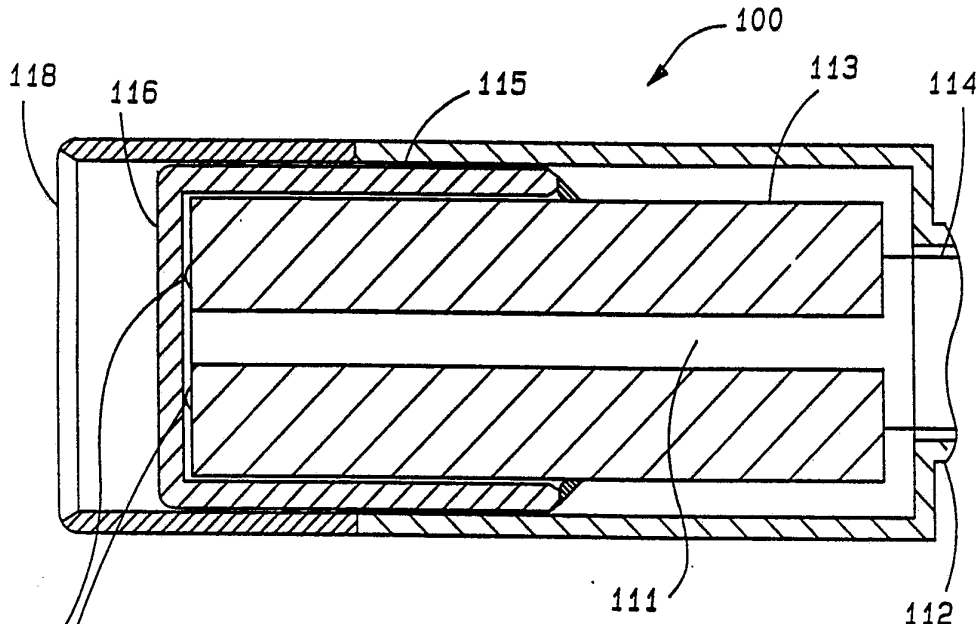




INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

<p>(51) International Patent Classification ⁵ : H01J 40/14</p>	<p>A1</p>	<p>(11) International Publication Number: WO 93/21652 (43) International Publication Date: 28 October 1993 (28.10.93)</p>
<p>(21) International Application Number: PCT/US93/03480 (22) International Filing Date: 13 April 1993 (13.04.93) (30) Priority data: 07/870,395 17 April 1992 (17.04.92) US (71) Applicant: FIBEROPTIC SENSOR TECHNOLOGIES, INC. [US/US]; 501 Avis Drive, Ann Arbor, MI 48108 (US). (72) Inventors: WLODARCZYK, Marek, T. ; 6868 Vachon Drive, Birmingham, MI 48010 (US). COLETTA, Luciano ; 1515 South Boulevard, Ann Arbor, MI 48104 (US). TOMASKO, Doug ; 4579 Huntclub Drive #2A, Ypsilanti, MI 48197 (US). DANIELSON, David ; 13223 Noah Ct., Gregory, MI 48137 (US). VANOCHTEN, Mitch ; 29739 Curtis, Lavonia, MI 48152 (US). VELAZQUEZ, Juan ; 8520 Roundhill Court, Saline, MI 48176 (US).</p>	<p>(74) Agents: OBERHOLTZER, Steven, L. et al.; Harness, Dickey & Pierce, P.O. Box 828, Bloomfield Hills, MI 48303 (US). (81) Designated States: JP, European patent (AT, BE, CH, DE, DK, ES, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE). Published <i>With international search report.</i></p>	

(54) Title: DRIFT CORRECTION FOR FIBEROPTIC PRESSURE SENSORS



(57) Abstract

An improved intensity-encoded fiber optic sensor incorporating novel drift correction and filtering means is disclosed. The first embodiments of the invention relate to means for removing unwanted higher-order core and cladding modes from an intensity-encoded signal in an optical fiber using mode strippers and mode filters located strategically at various points in the sensing system. The second set of improvements in the invention relates to an improved technique for long-term temporal drift cancellation in a fiber optic pressure sensor by periodically applying pressure to the sensor tip (100) in order to ascertain the measured voltage at which the sensor diaphragm (116) contacts other elements (120) of the sensor. This measured voltage is subtracted from an initial calibration voltage, and the result is applied to the measured signal as a constant correction term.

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DRIFT CORRECTION FOR FIBEROPTIC PRESSURE SENSORS

BACKGROUND AND SUMMARY OF THE INVENTION

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1. Field of the Invention

This invention relates to improvements in fiber optic sensor systems, and in particular, to techniques for reducing bending and connector instabilities in intensity-
10 encoded fiber optic sensors, as well as temporal drift correction for fiber optic pressure sensors.

2. Description of Related Art

Optical fiber sensing systems have found applications
15 in many environments. For example, the measurement of intravascular blood pressure of human patients has been accomplished using equipment manufactured by the present Assignee, FiberOptic Sensor Technologies, Inc. (FST), in which a diaphragm at the fiber sensing tip deforms in
20 response to a pressure differential, thus modulating through reflection the light signals sent through the fiber. Changes in the distance between a deformed

diaphragm and the optical fiber end, and the diaphragm shape, modulate the amplitude of light that is reflected back into the optical fiber. Accordingly, the intensity of the returned light signal is related to the pressure acting
5 on the sensing tip.

Applicant has made numerous advancements in the technology of fiber optic sensing systems which are principally oriented toward pressure measurement. The present Assignee, FST, also owns U.S. Patents 4,711,246,
10 4,787,396 and 4,924,870, as well as copending applications with serial numbers 748,082 and 823,143, which are related to various improvements in fiber optic sensors and which are hereby incorporated by reference.

While the systems in accordance with these prior
15 patents and applications provide excellent performance for the intended applications, Applicant is seeking to minimize errors introduced in the measurement of physical parameters by bending and connector instabilities, as well as to minimize error introduced by drift over long periods of
20 time in the sensing system.

Two common sources of error in the measurement of physical parameters by intensity-encoded fiber optic sensors are bending and connector instabilities. These errors are particularly significant for higher-order and
25 cladding light transmission modes, which are often the dominant modes of propagation in short fibers, where a steady-state mode distribution has not yet been achieved.

Bending instabilities arise because the local critical angle in an optical fiber varies with the fiber's bending radius, so that higher-order modes, with initial angles of incidence nearly equal to the critical angle, will pass out of a bent fiber but not a straight one. Similarly, connector instabilities, which result from imperfect alignment between the transmitting and receiving fibers, have a large effect on signal attenuation in short fibers by erratically transforming the mode distribution within the receiving fiber, with the result that axial modes in the transmitting fiber may become higher-order modes in the receiving fiber and vice versa. Typically, a two-centimeter bend in a 100-micron fiber may result in up to several percentage points of change in transmitted intensity. In addition to the above-mentioned sources of error, other time-dependent errors may be introduced by temperature-induced changes in fiber transmissivity.

The present invention seeks to minimize these sources of error by using specially-placed mode filters and strippers to filter the transmitted and received light signals to remove most cladding and higher-order core modes. The first-mentioned embodiment of the present invention employs mode strippers and mode filters to remove unwanted higher-order core and cladding modes. Mode filters consist of a fiber deformer which forms periodic bends in the encapsulated optical fiber. The periodic bends in the fiber, usually having radii of curvature on

the order of several millimeters, remove the unwanted higher-order modes by effectively varying the incident angle of light passing through the fiber in parts of the bends, allowing many of the higher-order modes to simply
5 pass through the fiber rather than undergo total internal reflection. Mode strippers rely on a cladding doped with an optically-opaque material over a short distance to remove modes which propagate in the fiber's cladding.

While mode strippers and filters are well known in the
10 art, the first embodiment of the present invention selectively places them in a novel fashion in the connectors between the sensor ferrule and the optical source, as well as in the sensor ferrule itself, to remove the unwanted higher-order core and cladding modes at the
15 source of their generation. Another technique to reduce connector instabilities incorporated in embodiments of the present invention is the use of an angle polish on one of the optical fibers in the source-sensor connector. In this
20 technique, one of the fibers is cut at an angle to its normal, while the other end of the fiber remains flat. The angle polish, when applied to one of the fibers, ensures that both fibers sought to be connected will remain separated by more than a quarter wavelength over most of their faces, thus preventing unwanted interference effects
25 from reflections at both fiber ends. Such an angle polish also acts as a filter for removing some additional higher-order modes in the source fiber.

Another important technique of the present invention for reducing errors associated with bending, connector, and time-varying transmissivity instabilities in pressure-measuring sensors consists of periodically recalibrating the sensor by externally applying a pressure differential to the sensing diaphragm sufficient to cause the diaphragm to contact protrusions placed on the sensor ferrule. The difference of the system voltage obtained during each recalibration, which is proportional to the reflected light intensity recorded by photodetectors, and the system voltage recorded during an initial calibration run, is subtracted from the measured system voltage as a constant correction term. To facilitate identification of the contact event, the tip of the sensor ferrule is provided with one or more protrusions which contact the diaphragm during the recalibration event. This contact event may be identified by the signal-processing apparatus by either lock-in detection, autocorrelation, or averaging techniques. The first of these relies on the superposition of a high-frequency pressure signal with an associated dither frequency on the vacuum ramp applied to the diaphragm during the calibration operation; the signal processing apparatus examines the component of the voltage at the selected frequency, and observes the contact event as a change in signal amplitude at that frequency. The autocorrelation technique compares two temporally-successive pressure waveforms for significant changes; the

contact event is identified when the second differs materially in functional form from the first. The final technique relies on averaging the measured system voltage values derived during calibration over pressure, 5 identifying the contact event and associated correction term when the standard deviation in the averaged voltage values drops below a preselected number.

Additional benefits and advantages of the present invention will become apparent to those skilled in the art 10 to which this invention relates from the subsequent description of the preferred embodiments and the appended claims, taken in conjunction with the accompanying drawings.

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DESCRIPTION OF THE DRAWINGS

FIG. 1 is a block diagram of a system sensing a chosen physical parameter in accordance with the present invention;

20 FIG. 2 is a cross-section of a stepped-index optical fiber showing in diagrammatic form various modes of light propagation through the optical fiber relevant to the present invention;

FIG. 3 is a schematic diagram showing the position of a fiber connector of the present invention incorporating an 25 integral mode filter;

FIG. 4 is a cross-section of a fiber connector of the present invention;

FIG. 5 is a cross-section of a mode stripper of the present invention incorporated at a sensor tip;

FIG. 6 is a cross-section of a mode filter adjacent to a sensor tip of the present invention;

5 FIG. 7 is a schematic drawing showing the location of a mode filter in one embodiment of the present invention;

FIG. 8 is a schematic drawing showing the location of a mode filter in another embodiment of the present invention;

10 FIG. 9 is a cross-section of a fiber connector incorporating an angle polish of the present invention;

FIG. 10 is an enlargement of the cross-section of the fiber shown in Figure 9 incorporating an angle polish of the present invention;

15 FIG. 11 is a cross-section showing the connection of two fiber connectors containing an angle polish of the present invention;

FIG. 12 is a cross-section of a sensing tip of yet another embodiment of the present invention containing two
20 protrusions for engaging a pressure-sensing diaphragm;

FIG. 13 is a schematic diagram showing the arrangement of the vacuum means of the present invention;

FIG. 14 is a graph of sensed voltage vs. applied vacuum pressure showing the characteristic signature of a
25 contact event relied on in one embodiment of the present invention in identifying a contact event between the

sensing tip's diaphragm and the protrusions in the sensor tip; and

FIG. 15 is a graph of sensed voltage vs. applied vacuum pressure showing a second method employed in the present invention of identifying a contact event between the sensing tip's diaphragm and the protrusions.

DETAILED DESCRIPTION OF THE INVENTION

This invention is directed to two areas of improvement in intensity-modulated fiber optic sensing systems. For the sake of clarity, the various aspects of this invention will be discussed in separate sections identified by descriptive headings.

15 In-fiber Correction of Connector and Bending Instabilities

A generalized fiber optic sensing system is shown in Figure 1 and is generally designated there by reference number 10. System 10 includes fiber optic cable 12 which has a sensing tip 14 at its terminal end. Optical fiber 11 passes through ferrule 13 to which it is bonded or interference fit. Cylinder 15 surrounds ferrule 13. Deflectable diaphragm cap 16 has a center membrane portion which deforms in response to pressure differentials across it, and thus changes the amplitude of light launched into optical filament 11 at the opposite end of the filament which is returned back into the filament. For the purposes of illustration, pressure has been chosen to be the

physical parameter to be measured by the fiber optic sensor, but the in-fiber correction scheme of the present invention will work equally well for any physical parameter sought to be measured by an intensity-encoded fiber-optic sensing system. A vent passage 30 is provided to maintain the fiber side of the diaphragm cap 16 at a desired pressure during in situ measurement or calibration. A partially reflective dielectric filter 17, comprised of numerous layers of dielectric material, for example titanium dioxide or silicon dioxide, is deposited on the end of filament 11 and provides a dual wavelength referencing feature such as that described in applicant's previously-issued U.S. Patent 4,924,870. The features of this invention are also applicable to sensing systems which do not employ these wavelength referencing features, however.

Opto-electronic interface 18 contains the optical sources, LEDs 20 and 22, each emitting light in distinct wavelength bands; photodetectors 26 and 28; and a coupler, not shown, for launching light from the LEDs into optical filament 11 and directing the returned signals to be incident on the photodetectors. Some of the light from the LEDs is directed to fall on photodetector 26, which provides a source intensity reference. The output signals from opto-electronic interface 18 are converted into digital form by A/D converter 29 and transmitted to digital signal processing (DSP) module 34. The two signals are

related to the intensity of the returned signals of the two LEDs. DSP module 34 and the associated host microprocessor control the operation of LEDs 20 and 22 and perform real-time computations and conversions. The outputs of module 5 34 are real-time readings of the physical parameter chosen, in this case pressure.

The deflection of the diaphragm cap 16 is measured using the dual-wavelength reference technique described in U. S. Patent No. 4,924,870, in which the light signal from 10 LED 20 is reflected by filter layer 17, whereas the light pulse from LED 22 passes through the filter to be modulated by diaphragm cap 16. The use of the referencing wavelength from LED 20 in this approach permits some compensation for environmental effects on the system such as vibration, 15 connector instability, bending effects, and some of the sensing tip irregularities.

Figure 2 shows an optical fiber used in the present invention to convey intensity-encoded light signals from opto-electronic interface 18 to sensing tip 14. The fiber 20 consists of two different optical materials, a core 35 and a cladding 36, having different indices of refraction. The cladding's index of refraction is chosen to be lower than the core's to facilitate the total internal reflection of most of the light propagating within the fiber. Since the 25 diameter of the optical fiber is considerably greater than the wavelength of the relevant light, many different propagation conditions (modes) are possible within the

fiber. Three such propagation conditions, axial modes 37, which propagate straight through the fiber while undergoing very few or no reflections, low-order modes 38, which are characterized by a small launching angle and relatively few reflections per unit length, and high-order modes 39, characterized by a high launching angle into the fiber and a relatively large number of reflections per unit length, are particularly important for the purposes of the present invention. Due to their relatively large launching angles, which approach the critical angle of the optical fiber in many cases, the transmitted intensity of high-order modes is affected by the bending of optical fiber 11 to a much greater extent than that of the low-order and axial modes. Such bending of optical fiber 11 locally varies the incident angle of many of these high-order modes 39 sufficiently to allow them to exceed the fiber's critical angle and escape the fiber core entirely after a few partial reflections. The presence of a significant fraction of high-order modes in the reflected signal and the consequent loss of many of these modes thus makes the total intensity of the signal reflected from sensing tip 14 strongly dependent on fiber bending conditions. The correction apparatus of the present invention therefore seeks to remove most of the high-order modes from optical fiber 11. While a stepped-index fiber has been chosen for the purposes of illustration, it should be kept in mind

that the discussion also applies to a graded-index fiber incorporating a core with a variable index of refraction.

Figure 3 is a schematic diagram showing one possible placement of the in-line connectors in a fiber optic sensor of the present invention. Opto-electronic interface 18 contains an in-line connector 31 housing optical fiber 11, which mates with another in-line connector 40, containing optical fiber 11 and connected to ferrule 13.

A connector 40 incorporating an integral mode filter of the present invention is shown in Figure 4. Connector 40, a conventional fiber connector, contains an optical fiber 42 in its center and can be plugged into a similar fiber connector containing a second optical fiber to optically couple the fibers, as shown in Figure 3. Connector 40 incorporates an integral mode filter 44 within its body. Mode filter 44 consists of an element which periodically deforms center fiber 42, such as a plastic or metal tube incorporating a periodic set of bends. This tube completely encloses center fiber 42, causing it to assume the periodic bend form itself. The periodic bends 46 in mode filter 40 vary the angle of incidence for light reaching the outer interface of the fiber core 46 at these bends 46, and all modes propagating in the fiber with an angle greater than the fiber's critical angle will be transmitted out of the fiber within a few reflections rather than undergo total internal reflection and continue propagation. Since these bends locally increase the angle

of incidence of light striking the outside of the fiber core 46 at certain points in the fiber, the periodic bends 46 result in differentially greater attenuation of higher-order modes, since the angles of incidence for these modes are closer to the critical angle before reaching the mode filter 42. Cladding modes, which are modes propagating within fiber cladding 36, are removed from the light signal in an analogous way by the bends 46 of the mode filter. The chosen number and radius of the bends 46 depend on empirical factors such as the fiber diameter, launching condition from sources 20 and 22, and the numerical aperture of the fiber. Bend radii of a few millimeters are generally satisfactory for fiber diameters on the order of 100 micrometers.

Figure 5 illustrates a mode stripper and mode filter incorporated directly into the sensor tip of the fiber optic sensor. In-ferrule mode filter 50 is entirely contained within ferrule 13, as Figure 5 shows. Ferrule 13 containing optical fiber 11 includes compression ridges 51, which periodically deform fiber 11 within ferrule 13, creating bends 52. These bends 52 act as a mode filter, varying the local incident angle of light within the fiber in a completely analogous way to that of bends 46 in mode filter 44 and differentially removing higher-order and cladding modes. An additional means to remove cladding modes is provided by a mode stripper 54, which is an approximately one-centimeter segment of cladding covered by

a light-absorbing material, typically an epoxy which is optically black at the wavelengths used for the light signals. This mode stripper removes a substantial fraction of cladding modes through absorption.

5 A mode filter adjacent to sensor ferrule 13 is depicted in Figure 6. Mode filter 56, consisting of a plastic or metal tube with periodic deformations, is connected to ferrule 13 at its rear face 58 and contains the portion of optical fiber 11 immediately adjacent to
10 ferrule 13, deforming it periodically. The portion of optical fiber 11 contained in ferrule 13 contains a mode stripper 60, which is a one-centimeter length of fiber whose cladding is covered by an optically black epoxy, in an analogous way to that of mode stripper 54.

15 Incorporation of mode filters 51 and 56 and mode strippers 54 and 60 into or adjacent the sensor ferrule 13 allows the mode filter to act on the incident light signal after all contributions to the mode distribution from fiber bending and connector instabilities in opto-electronic interface
20 18, connectors 31 and 40, and optical fiber 11 are already present immediately before the signal's reflection at diaphragm cap 16 and dielectric filter 17. Furthermore, reflection of the optical signal at diaphragm cap 16 also changes the signal's mode distribution, adding higher-order
25 modes from nonparaxial reflections on the curved diaphragm. The mode filters 51 and 56 located within or adjacent to the sensor ferrule 13 strongly attenuate these reflected

higher-order modes, preventing them from substantially altering the strength of the received light signal through differential bending losses in optical fiber 11. While it is important for ensuring adequate sensitivity of the received signal to diaphragm deflection that some nonaxial modes reach diaphragm cap 16 and undergo reflection, the mode filters of the present invention allow a substantial portion of low-order modes and a certain fraction of higher-order modes to pass through them.

Additional locations for the placement of mode filters in fiber optic sensor 10 are shown in Figures 7 and 8. Referring to Figure 7, mode filter 62 is incorporated into optical fiber 11 at a point between opto-electronic interface 18 and source connector 64, which connects to a similar connector containing a second length of fiber and the sensor ferrule, not shown. Placement of mode filter 62 in the location shown simplifies the design of ferrule 13 and allows thermal stabilization of mode filter 62 to eliminate temperature-induced drift in the sensing signal.

The mode filter 66 shown in Figure 8 is located on the source side of fiber optic sensor 10. Mode filter 66 is located between in-line connectors 68 and 70, which connect optical fiber 11 to connector 72, which joins a fourth connector, not shown, containing an optical fiber leading into sensor ferrule 13.

Another embodiment of the fiber optic sensor of the present invention contains an angle polish applied to

optical fiber 11, as illustrated in Figures 9, 10, and 11. Edge 76 of optical fiber 11, contained in connector 74, is cut at an angle α to the fiber outer edge normal 78. The segment of optical fiber 11 contained in connector 74 joins a flat segment of fiber contained in another connector 80, forming a wedge-shaped gap 82 between the two fiber halves. Angle α is chosen to be the minimum angle compatible with a gap 82 having an average width greater than one-quarter of the wavelength of the light emitted from LEDs 20 and 22. Such a requirement results in values for α of approximately 5 degrees. Gap 82 prevents undesirable interference effects from boundary reflections at the interfaces where the halves of optical fiber 11 join in connectors 74 and 80. Although the use of an angle polish in fiber connectors is known, these prior art angle polishes have been used to minimize specular reflections between fibers rather than prevent unwanted interference effects; consequently, the angle α chosen for these prior-art polishes has normally been approximately 10 degrees or greater rather than the small values used in the present invention. The use of angles substantially greater than five degrees in the present invention would result in unacceptable losses from beam divergence as well as the introduction of unwanted higher-order modes into the light signal by off-axis refraction of the signal at angled surface 76.

Drift Correction using Periodic Recalibration

In addition to errors introduced into the sensing light signal by connector and bending instabilities, long-term temporal drift is a significant source of error in fiber optic systems. The inventors have found that the effects of many of these errors in fiber optic pressure sensors may be removed by periodically recalibrating the sensor by applying a time-varying pressure differential across the sensor's diaphragm to produce contact between the diaphragm and other parts of the sensor and using the signal level at the contact event to recalibrate the light signal. Since the contact event occurs at a particular pressure differential which remains constant during use, the intensity of reflected light signals at contact can be compared with prior values to produce a correction term.

A second sensing tip incorporating such an embodiment of the present invention is shown in Figure 12 at 100. Sensing tip 100 is connected to fiber optic cable 112, which contains optical fiber 111 and a vacuum passage 114 connected to a system vacuum port. Sensing tip 100 includes optical fiber 111, which passes through ferrule 113. Cylinder 115 partially surrounds ferrule 113. Deflectable diaphragm cap 116 has a membrane portion which deforms in response to pressure differentials across it, changing the amplitude of light launched into optical filament 111 which is returned back into the filament. A protective cover 118 protects diaphragm cap 116 and ferrule

113 from direct exposure to particles or other contaminants. Ferrule 113 also contains two small surface deformations 120 at its terminal end facing diaphragm cap 116.

5 A plumbing schematic for the vacuum means in the fiber optic sensor is shown in Figure 13. One end of vacuum port 122 is connected to vacuum passage 114, which communicates with sensor ferrule 113 and the inner surface of diaphragm 116 facing the ferrule. The other end of vacuum port 122
10 is connected to vacuum line 124, which is connected to control valve 126. Control valve 126 allows vacuum port 122 to communicate with restricter 128, check valve 130 and vacuum pump 132. Transducer 134 is connected across and measures the vacuum pressure in line 124. Vacuum pump 132
15 draws a vacuum on vacuum port 122 through check valve 130 and control valve 126. Check valve 130 acts as a volume reservoir, allowing the entire vacuum system and fiber optic sensor tip 100 to be maintained at an almost constant pressure over a desired sample time interval.

20 The drift correction system operates by applying a time-varying level of vacuum through pump 132, check valve 130, control valve 126, vacuum port 122, and vacuum passage 114, to the inner surface of diaphragm cap 116. This vacuum causes diaphragm cap 116 to be displaced toward and
25 eventually contact surface protrusions 120. It is important to note that although the physiological pressure waveform acting on the outer surface of diaphragm 116 is

constantly changing and cannot be exactly measured during the calibration event, diaphragm 116 will always contact surface deformations 120 at a fixed pressure differential between the outer and inner surfaces. It is therefore unnecessary to exactly know the pressure being applied to the diaphragm's outer surface, since the contact event produces an identifiable voltage signature and indicates a constant, reference pressure differential between the two surfaces. Surface protrusions 120 serve the important purpose of preventing diaphragm cap 116 from contacting the surface of ferrule 113; allowing it to do so would create undesirable interference effects in the returned optical signal. Furthermore, the protrusions 120 must be made of a hard material in order to remain dimensionally stable through repeated calibration procedures.

The invention accomplishes drift correction by activating the vacuum pump either periodically or on demand from the operator. The frequency of on-demand recalibration is strongly dependent on the desired accuracy in the system as well as the degree of accuracy with which the contact voltage V_c can be determined. In general, the lower the desired level of accuracy and the less accurately V_c can be determined by DSP 34, the less frequently the user will wish to perform recalibration. The recalibration operation results in the generation of a time-varying system error term V_e , which is subtracted from all subsequent values of the measured signal until the next

recalibration to produce an output signal voltage V_{out} satisfying

$$V_{out}(t) = V_m(t) - V_e(T), \quad (1)$$

where $V_m(t)$ is the measured value for voltage at time t .

5 V_e itself is updated at each recalibration (at $t=T$) by comparing the contact voltage value V_c at an initial calibration run ($t=0$) to that at $t=T$ according to

$$V_e(T) = V_c(T) - V_c(0), \quad (2)$$

where $V_c(0)$ is the value of the voltage signal at the
10 contact event derived from an initial calibration.

This contact event produces a characteristic waveform signature which can be identified by the sensor's signal processing apparatus in one of several ways. Figure 14 shows a typical relationship between pressure and output
15 voltage V_m from A/D converter 29. In Figure 14, signal measured voltage is indicated on the vertical axis, while differential pressure across diaphragm cap 16 is indicated on the horizontal axis. Graph 140 shows the functional form of the output signal. Contact of diaphragm cap 16
20 with protrusions 120 is clearly indicated on the graph at (V_c, P_c) ; the characteristic form of the output signal at (V_c, P_c) is shown at 142.

A technique relied on by the signal processing apparatus in one embodiment of the present invention to
25 determine the contact event is lock-on detection. The lock-in detection method involves applying a vacuum to the inner surface of diaphragm 116 which has the functional

form of a linear ramp in pressure and time with a superimposed high-frequency dither. The frequency of the superimposed waveform must be chosen to be above the physiological frequencies of interest in the system to minimize physiological noise. A lock-in amplifier in DSP 5 34 operates on the output voltage signal from A/D converter 29. This lock-in amplifier examines the component of the voltage signal from the reflected light at the dithering frequency for large amplitude changes. Because the contact 10 event produces a large amplitude change in the component of the returned signal at the dithering frequency, the lock-in amplifier identifies the contact event by its identification of a large amplitude change at that frequency. The associated output signal and pressure values 15 V_c and p_c associated with the contact event are simply those indicated by A/D converter 29 and pressure transducer 134 at the contact event. If a relatively long time interval is used between successive recalibrations, the lock-in detection may be performed several times and the average 20 value of the contact voltage and pressure may be used to obtain a more accurate correction.

A second technique for detecting the contact event involves the use of waveform comparison. This technique involves the application of a vacuum by pump 132 to the 25 inner surface of diaphragm cap 116; as this vacuum is being applied, DSP apparatus 34 stores two successive output waveforms over a chosen sample interval; an autocorrelation

apparatus compares the successive waveforms by a technique such as subtracting one from the other to form a difference function or using a correlation function such as

$$5 \quad \phi_{ar}(\tau) = \sum_t a_t r_{t+\tau} \quad (3)$$

where a_t is the time-series representation of the first waveform and r_t is the time-series representation of the second waveform. The function ϕ_{ar} measures the functional similarity of the two waveforms as a function of time shift 10 τ ; if ϕ_{ar} is suitably normalized, $\phi_{ar}(0)$ will become quite small at the contact event as the two waveforms become more and more dissimilar. In the absence of a contact event, successive pressure waveforms will have approximately the 15 same functional form since their underlying physiological components are roughly invariant if the sample interval is chosen to be long enough. At the contact event, however, the sudden change in the waveform, as indicated at 142, will cause the two stored waveforms to appreciably differ, 20 and the autocorrelation unit will identify this difference and thereby detect the contact event, providing a value for V_c for use in the error equation.

A third technique for detecting the contact event involves the use of an averaging technique. Such a 25 technique involves averaging successive voltage values over many applied pressures, as illustrated in Figure 15, which is a graph of measured signal voltage for various values of applied pressure during the calibration operation.

Averaging means in DSP module 34 averages successive values of V_m , which is plotted at 150, as increasing vacuum levels are applied by vacuum pump 132. After the contact event, it can be seen from Figure 15 that the signal voltage
5 flattens as a function of pressure; consequently, after enough values in the flat range of the curve have been included in the average, the standard deviation of the averaged voltage will drop below a predetermined cutoff value and the averaging apparatus will return V_c , the value
10 of the signal voltage at the contact event. The resulting value of $V_c(T)$ is then used in the error equation to calculate $V_e(T)$ and subsequent values of V_{out} .

While the above description constitutes the preferred embodiments of the present invention, it will be
15 appreciated that the invention is susceptible of modification, variation and change without departing from the proper scope and fair meaning of the accompanying claims.

What is claimed is:

1. A fiber optic pressure sensor system for measuring pressure in a physical system, comprising:

5 an optical fiber having a sensing tip at a first end containing a pressure-sensitive diaphragm having an inner surface facing said optical fiber first end and an outer surface, said diaphragm positioned beyond said first end of said fiber, said diaphragm modulating a pressure-
10 sensing light signal injected into the opposite second end of said optical fiber and returning said light signal into said fiber, said sensing tip further containing a contacting surface for engaging said diaphragm upon a fixed pressure differential being applied between said inner and
15 outer surfaces;

drift correcting means for providing, at selected intervals, a correction signal applied to said pressure-sensing light signal, said correction signal compensating for long-term drift in said pressure-sensing light signal,
20 said drift correcting means comprising pressure means for applying a time-varying level of pressure to a surface of said diaphragm until said diaphragm contacts said contacting surface and detection means for identifying a contact event, said contact event occurring when said
25 diaphragm first contacts said contacting surface, said correction signal being equal to the difference in the values of said pressure-sensing light signal at said

contact event and said pressure-sensing light signal at an initial contact event established at the beginning of operation of said pressure sensor;

optical means for injecting said pressure sensing light signal into said fiber second end and for receiving said returned light signal; and

signal processing means for interpreting said light pressure sensing signal modulated by said pressure sensitive element.

2. The fiber optic pressure sensor of claim 1 wherein said pressure means comprises a pump applying a vacuum to said inner surface of said pressure-sensitive diaphragm.

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3. The fiber optic pressure sensor of claim 1 wherein said pressure sensing tip includes a ferrule containing said optical fiber, said ferrule containing a surface protrusion located at a point on said sensing tip between said optical fiber first end and said diaphragm, said surface protrusion situated parallel to said first end of said optical fiber and contactible with said diaphragm when said pressure means has applied a sufficient level of pressure to said diaphragm, said protrusion modifying the character of said pressure-sensing signal when said diaphragm makes contact with said fiber.

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4. The fiber optic pressure sensor of claim 3 wherein said protrusions further comprise two hemispherical surface deformations placed at opposite ends of said first end of said optical fiber.

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5. The fiber optic pressure sensor of claim 1 wherein said pressure means applies a temporally-linear vacuum pressure function, said pressure function further containing a time-varying, periodic pressure function with an associated dithering frequency superimposed on said linear pressure function and wherein said detection means comprises a lock-in amplifier which identifies said contact event by sampling the voltage component of said pressure sensing signal at said dithering frequency.

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6. The fiber optic pressure sensor of claim 5 wherein said dithering frequency is chosen to be above the range of pressure frequencies of interest in said physical system.

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7. The fiber optic pressure sensor of claim 5 wherein said dithering frequency is chosen to be above 50 Hertz.

8. The fiber optic pressure sensor of claim 1 wherein said detection means compares two successive pressure wave forms with each other for significant differences, said pressure wave forms separated temporally by a single sample interval and stored in said signal processing means, to detect said contact event, said contact event indicated by the appearance of significant differences in said successive pressure wave forms.

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9. The fiber optic pressure sensor of claim 1 wherein
said detection means computes said correction signal by
averaging a set of pressure-measuring signal values stored
over a sample period until the standard deviation in said
5 averaged set falls below a predetermined value, said
correction signal being equal to the value of said
pressure-measuring signal at which said standard deviation
has become less than said predetermined value.

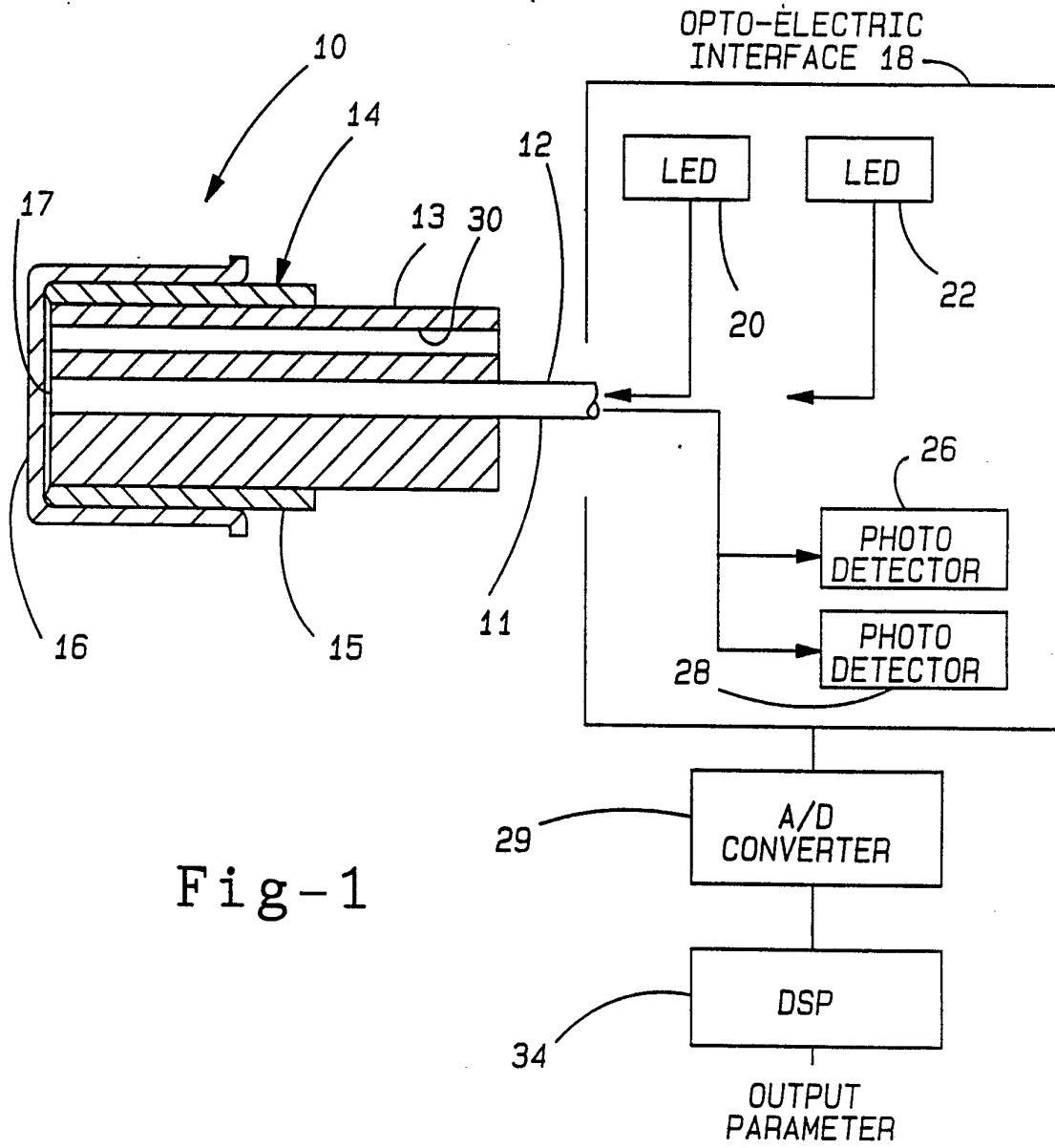


Fig-1

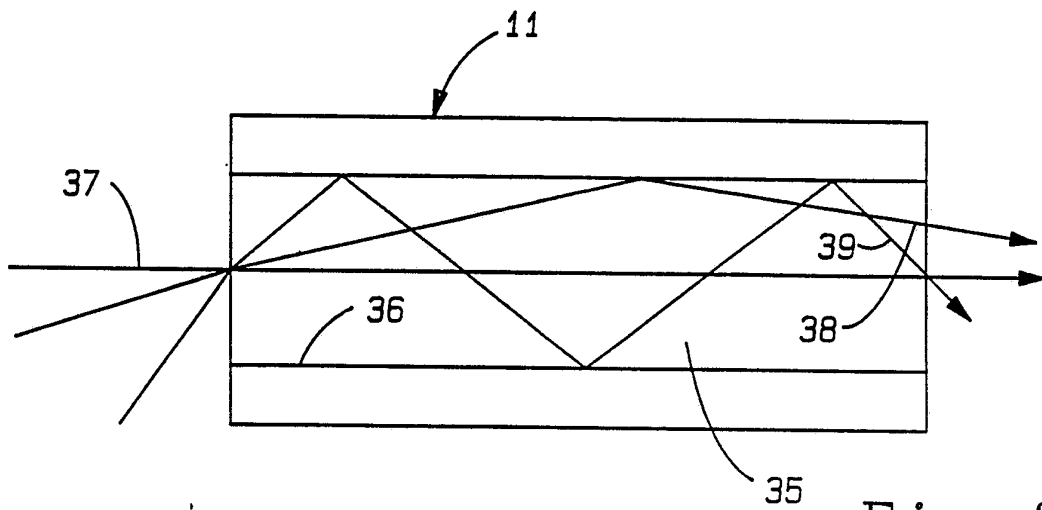
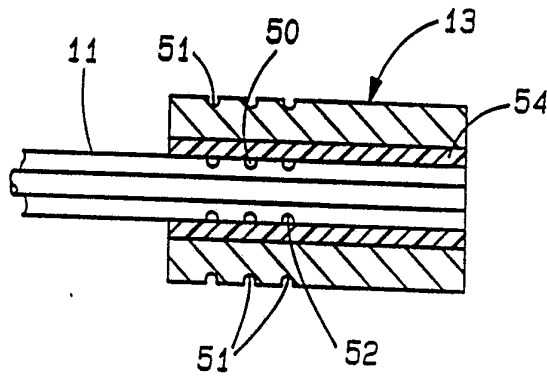
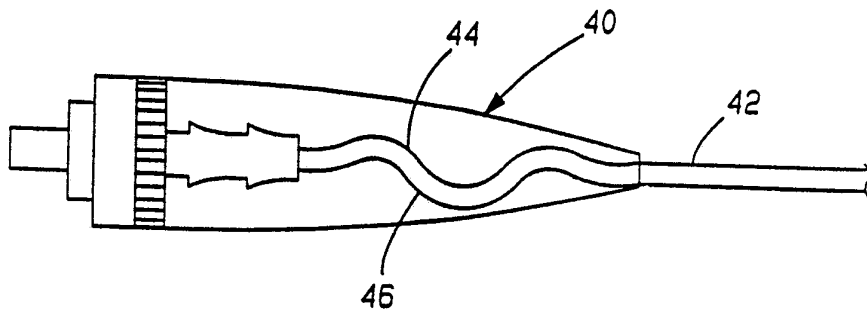
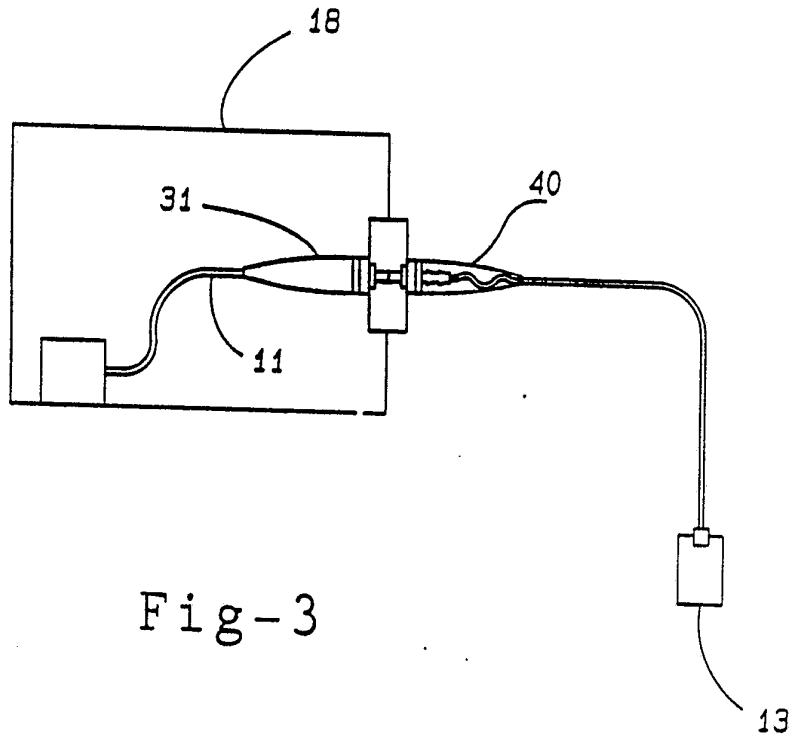


Fig-2

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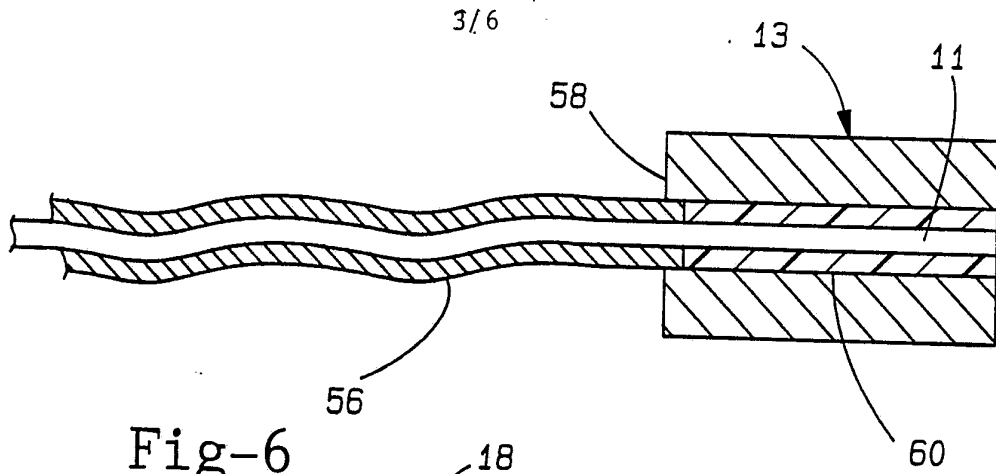


Fig-6

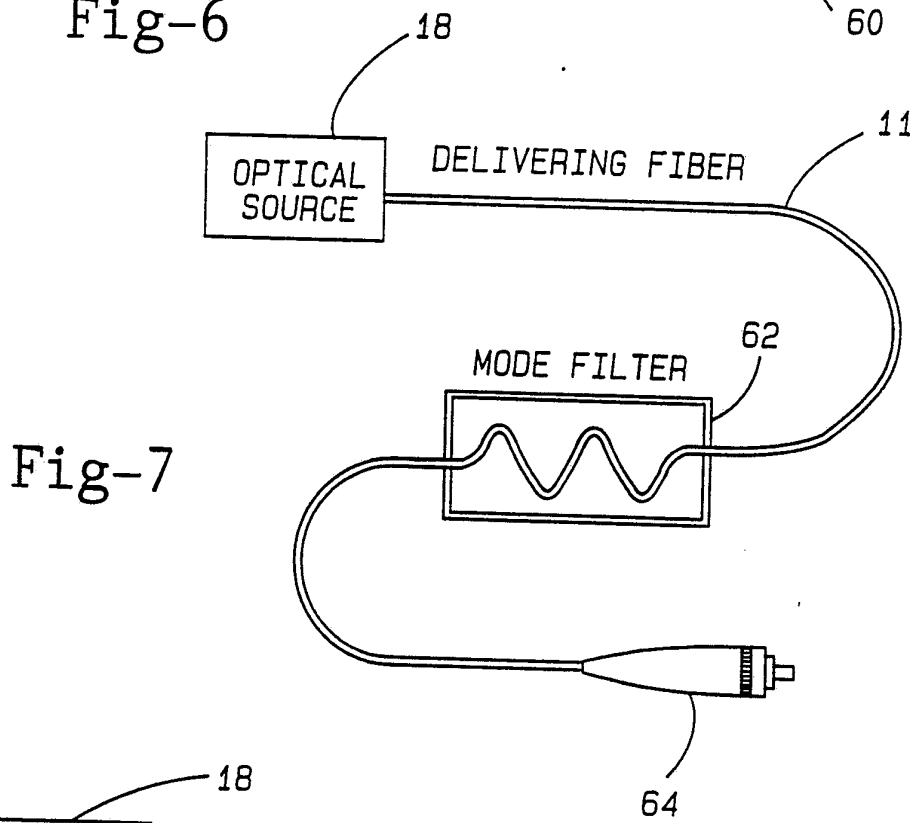


Fig-7

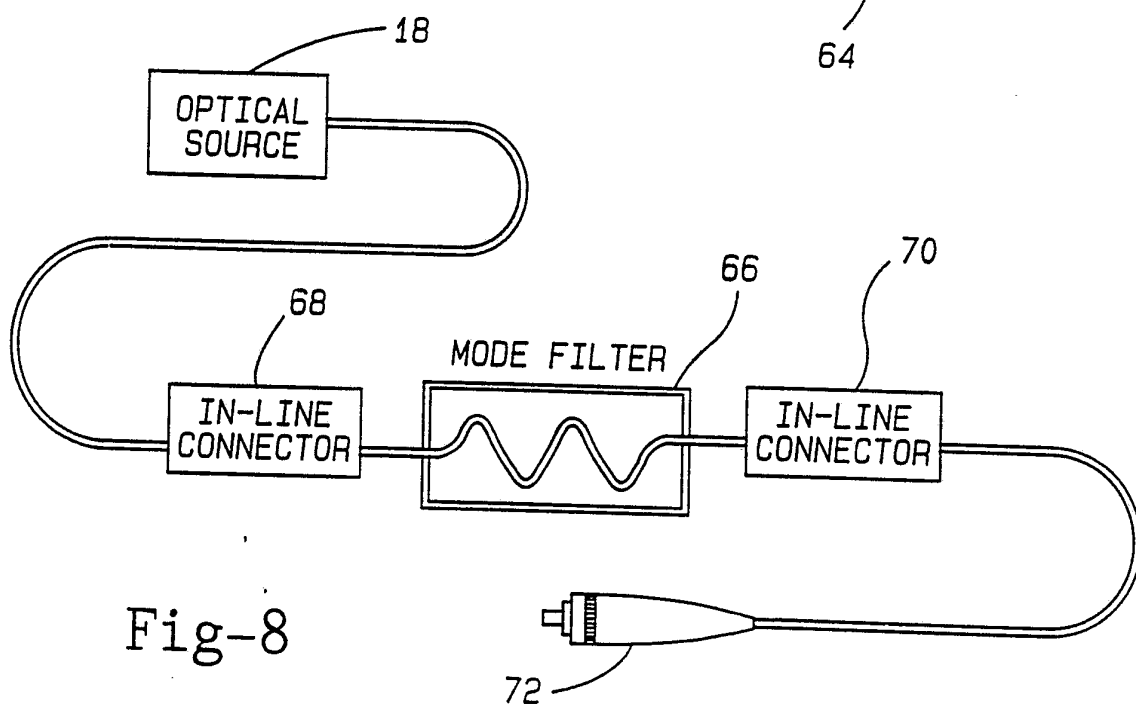
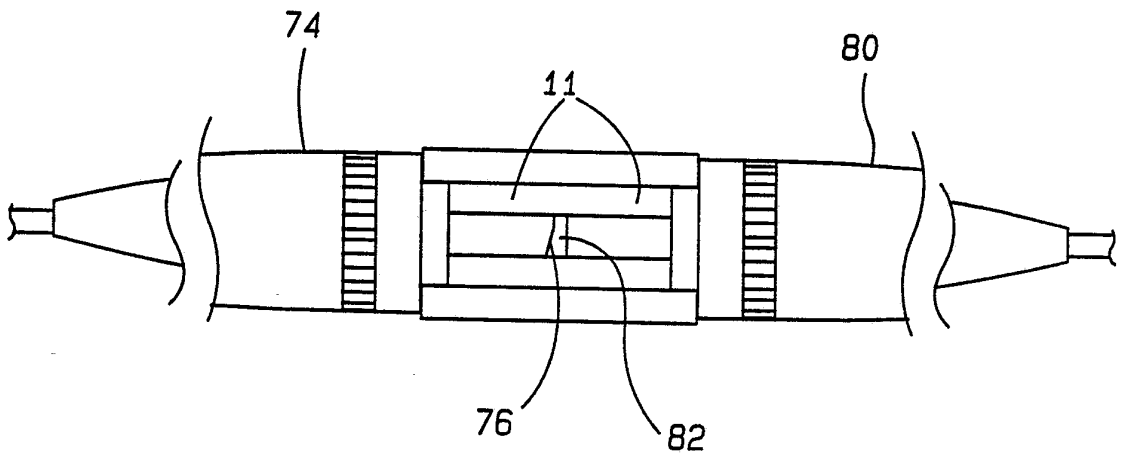
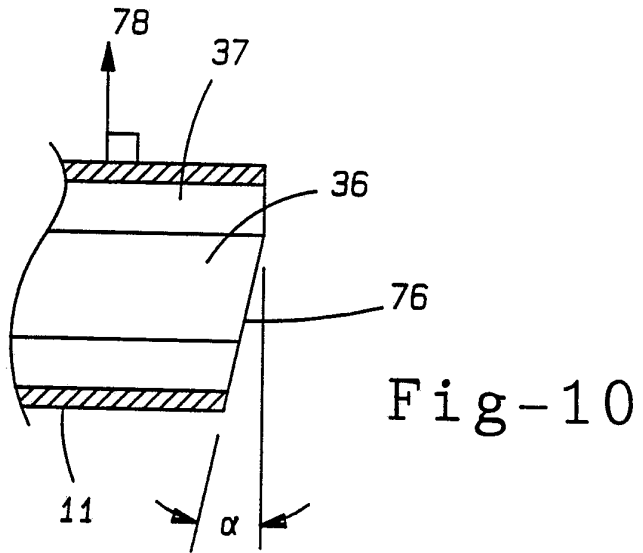
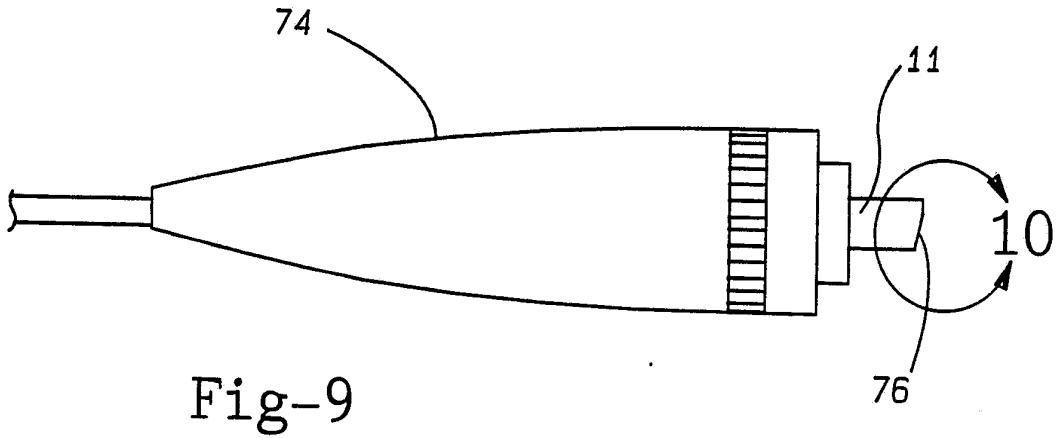


Fig-8



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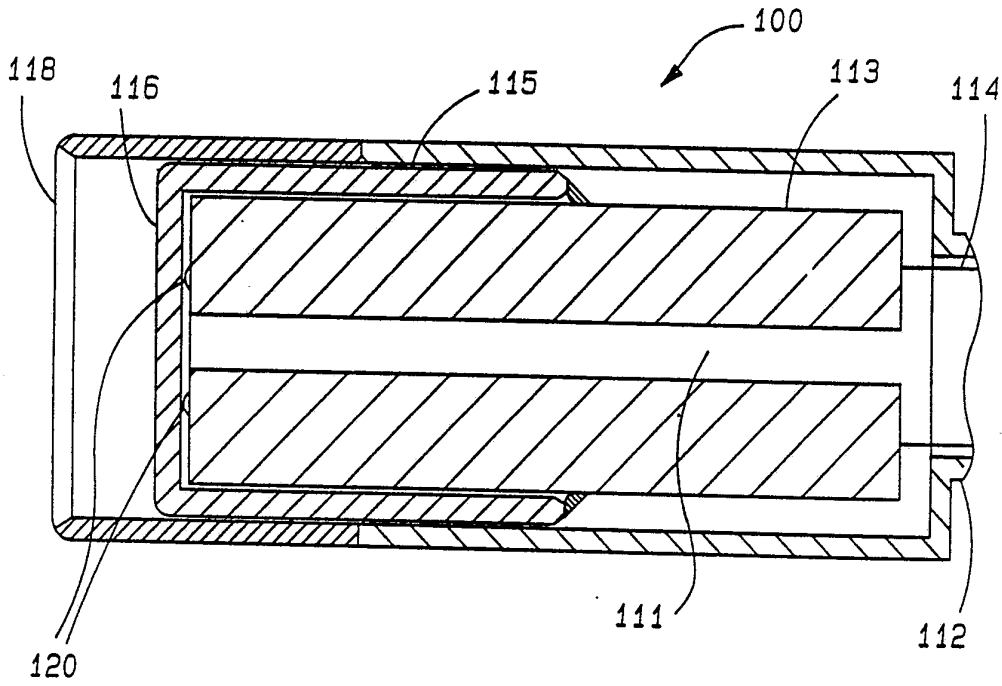


Fig-12

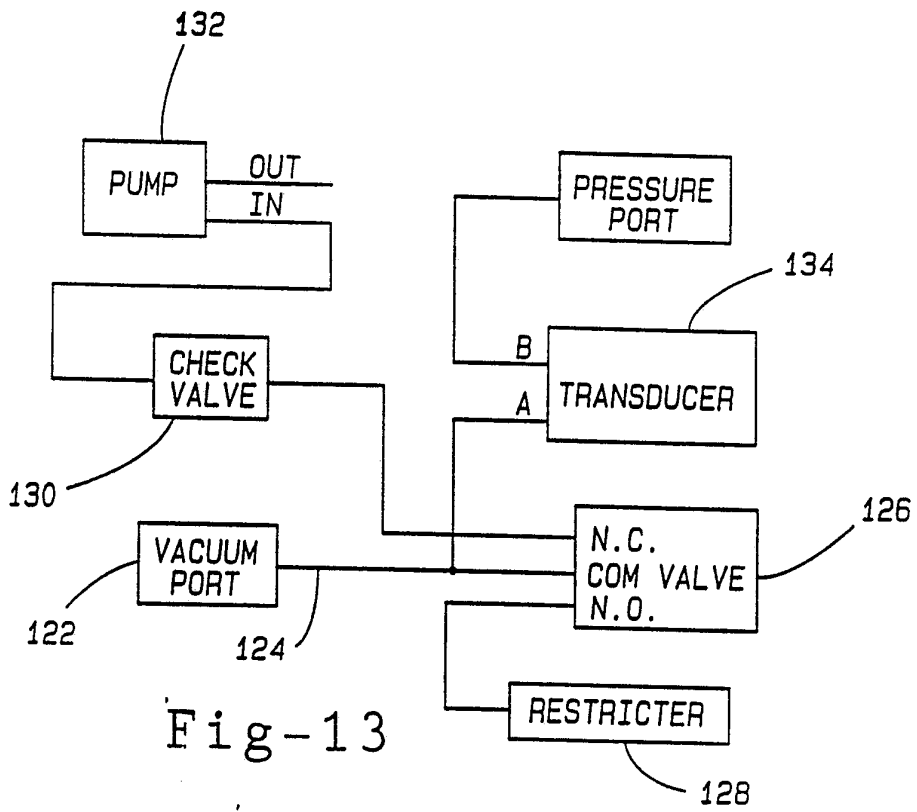


Fig-13

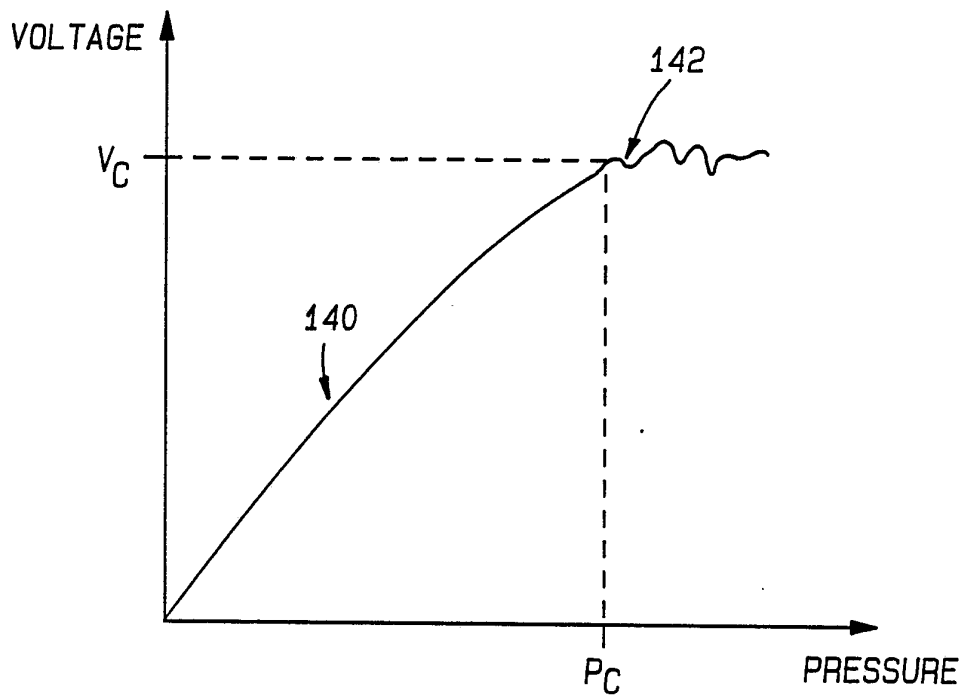


Fig-14

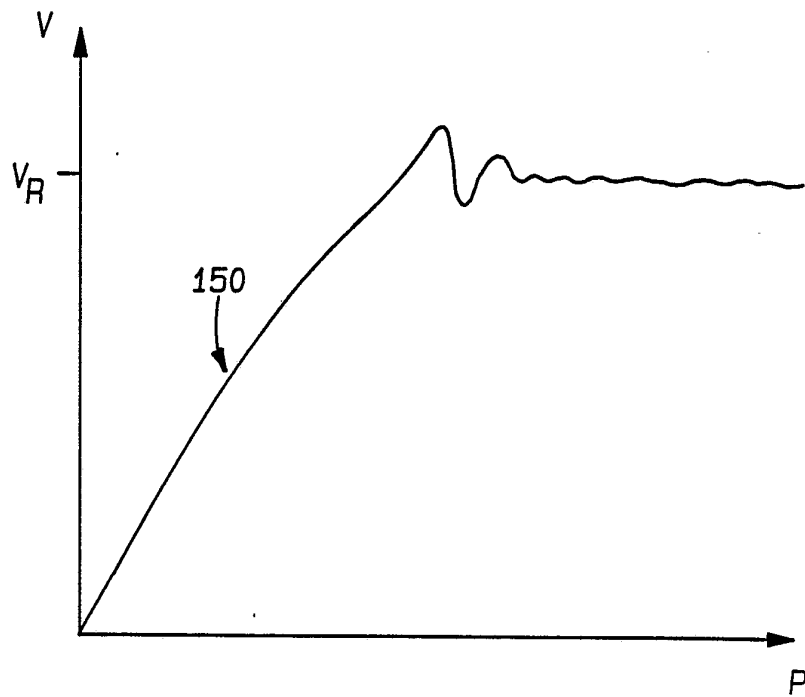


Fig-15

INTERNATIONAL SEARCH REPORT

PCT/US93/03480

A. CLASSIFICATION OF SUBJECT MATTER

IPC(5) : H01J 40/14
US CL : 250/227.21

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

U.S. : 250/227.21 250/227.14, 231.19, 231.10; 385/12, 73/705, 708, 715, 722, 727; 128/665, 667, 675, 748

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

APS/USPAT: pressure sensor, drift compensation, optical, pump, vacuum, diaphragm

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US,A, 4,453,218 (Sperinde et al.) 05 June 1984 See the entire document.	1-9
A	US,A, 4,678,902 (Perlin) 07 July 1987 See the entire document.	1-9
A	US,A, 4,856,317 (Pidorenko et al.) 15 August 1989 See the entire document.	1-9
A	US,A, 4,711,246 (Alderson) 08 December 1987 See the entire document.	1-9
A	US,A, 4,787,396 (Pidorenko) 29 November 1988 See the entire document.	1-9

Further documents are listed in the continuation of Box C. See patent family annex.

* Special categories of cited documents:	"T"	later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
"A" document defining the general state of the art which is not considered to be part of particular relevance	"X"	document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
"E" earlier document published on or after the international filing date	"Y"	document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art
"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)	"&"	document member of the same patent family
"O" document referring to an oral disclosure, use, exhibition or other means		
"P" document published prior to the international filing date but later than the priority date claimed		

Date of the actual completion of the international search

28 JUNE 1993

Date of mailing of the international search report

29 JUL 1993

Name and mailing address of the ISA/US
Commissioner of Patents and Trademarks
Box PCT
Washington, D.C. 20231

Authorized officer
JOHN R. LEE

Facsimile No. NOT APPLICABLE

Telephone No. (703) 308-0956

C (Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US,A, 4,886,070 (Demarest) 12 December 1989 See the entire document.	1-9
A	US,A, 4,924,870 (Wlodarczyk et al.) 15 May 1990 See the entire document.	1-9
<u>Y.P</u> A	US,A, 5,146,083 (Zuckerwar et al.) 08 September 1992 See column 9, line 67 through column 11, line 23.	<u>1,2</u> 3-9