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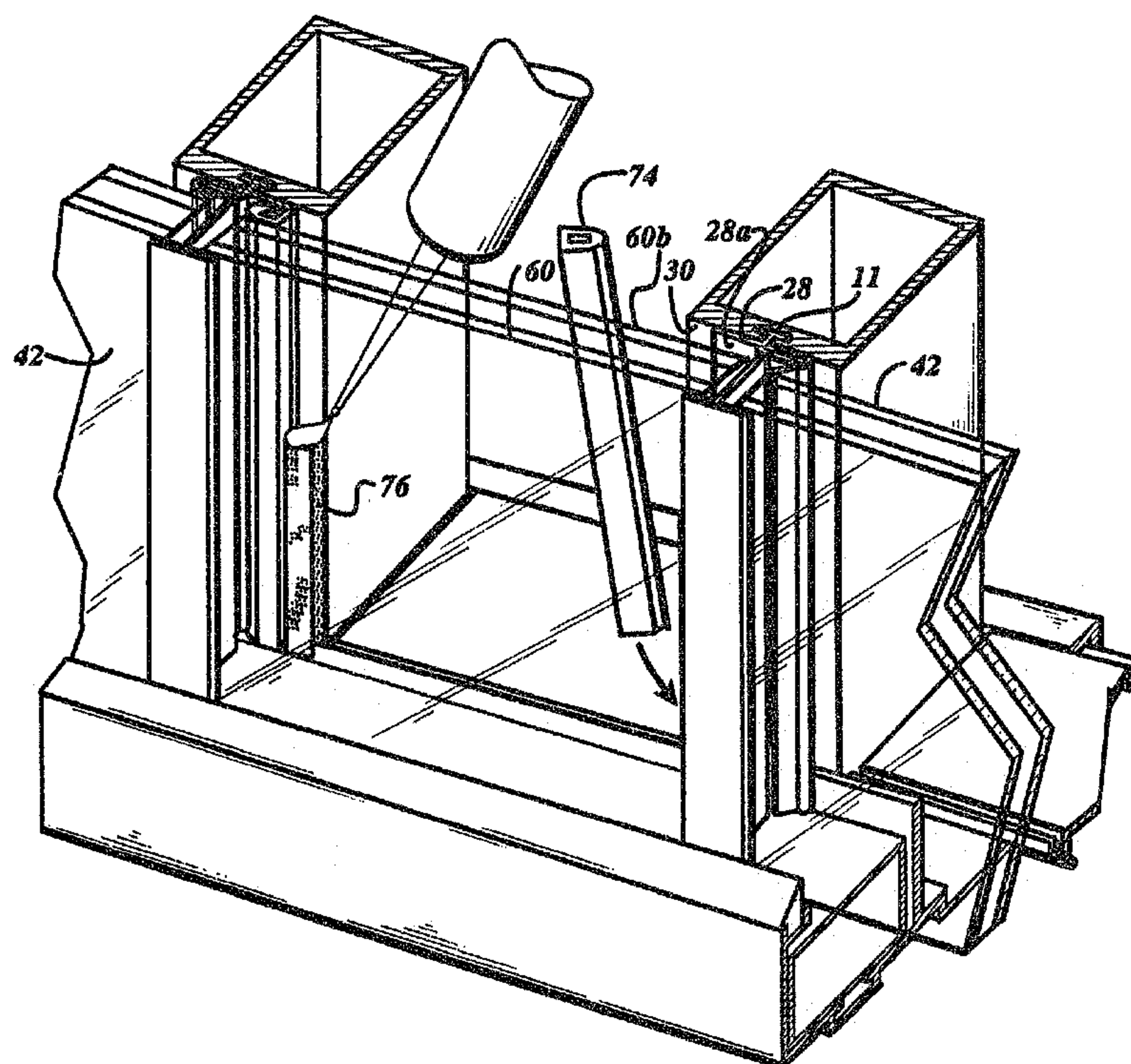
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(54) Titre : DISPOSITIF PERMETTANT LA MISE EN PLACE ET METHODE DE FIXATION ET DE SCELLEMENT POUR
DERNIER PANNEAU DE VITRE DE CONSTRUCTION

(54) Title: LAST LITE RETAINER AND WEATHER SEAL FOR STRUCTURALLY BONDED GLAZING



(57) Abrégé/Abstract:

A method and apparatus are disclosed for glazing a last lite into a window opening between two previously installed lites. Retainers are installed onto the adjacent vertical edges of the two previously installed lites. The retainers are configured such that the last lite can be pivoted into position against a transverse flange of the retainer without obstruction. Subsequent to the last lite being set, frame members are engaged with the retainers, thereby capturing the edges of the last lite between the retainers and the corresponding frame members. The last lite is then structurally bonded to the frame members. The entire last lite glazing sequence can be accomplished quickly and easily from inside the building.

**"LAST LITE RETAINER AND WEATHER SEAL
FOR STRUCTURALLY BONDED GLAZING"**

Abstract of the Disclosure

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15 members. The last lite is then structurally bonded to the
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**"LAST LITE RETAINER AND WEATHER SEAL
FOR STRUCTURALLY BONDED GLAZING"**

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Technical Field

The present invention relates generally to methods and apparatus for glazing windows and relates more specifically to a method and apparatus for glazing the last-installed lite in a series or "ribbon" of windows.

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Background of the Invention

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Curtain wall assemblies comprising a series or ribbon of windows are well known. Typically, a series of frame members is erected to form a plurality of rectangular window openings. Window panes, or "lites," are then mounted to adjacent frame members over each of the window openings defined by the frame members. A retainer and weather seal, which may comprise different structures or a single unitary structure serving both functions, is used to affix the edges of the lite to the corresponding frame members. In a conventional glazing system, a retainer is attached to a first frame member. One edge of the lite is engaged with the retainer, and the opposite edge of the lite is brought into position against the second frame member. By reaching around the second frame member through the adjacent window opening, the installer then installs a second retainer onto the second frame member to secure and seal the second

edge of the lite. The first edge of the next lite is then secured to the opposite side of the second retainer, and the windows are set in series.

5 In each ribbon of windows, there is one lite which is the last to be set. Unique problems are associated with the setting of the last lite. For example, the setting of other lites is somewhat simplified by the presence of the unoccupied window opening adjacent at least one side of the lite. The installer can reach through the unoccupied opening from within the building to perform those glazing steps which require access to the exterior side of the lite. However, the last lite is set in an opening which is enclosed on both sides by previously installed lites. Thus, certain glazing steps which are normally accomplished from the inside of the building by reaching through the adjoining window opening cannot be performed in this manner with respect to the last lite. Steps which require access to the exterior surface of the lite therefore require that certain aspects of the glazing procedure for the last lite be performed from outside the building. As will be appreciated, this requirement greatly complicates the erection sequence when the curtain wall is being installed on the upper floors of a multistory building. For example, scaffolding may have to be erected on the exterior of the building to provide a work platform from which to perform these exterior glazing steps.

Similar problems arise in the context of reglazing a lite. Irrespective of whether the replaced lite was originally the last lite glazed, the replacement lite is now being installed into an opening wherein both of the adjoining window openings are already glazed. Since access through the adjacent window openings is precluded, installation steps which require access to the exterior surface of the window, such as installation of a gasket, retainer, or weather seal, cannot be performed from inside the building. Replacing a lite on an upper floor of a multistory building is again greatly

50812-1

3

complicated and may require the erection of scaffolding or the like to replace the lite.

As used herein, the term "last lite" shall be understood to refer not only to the last lite to be set during the initial installation of a ribbon of windows but also to any lite which must be glazed when lites are already set in both of the adjoining window openings. Accordingly, a lite which is being replaced or reglazed when both adjoining window openings are already occupied by lites shall be understood to fall within the meaning of the term "last lite" as that term is used herein.

As will be appreciated, there is a need for a window glazing system which will facilitate installation of the last lite.

There is a further need for a window glazing system which will permit the last lite to be glazed entirely from within the interior of a building.

Summary of the Invention

As will be seen, the present invention overcomes these and other problems associated with prior art retainers and weather seals for glazing last lites. Stated generally, the present invention comprises an apparatus for glazing a last lite into a window opening between two previously installed lites, comprising: a retainer including a stem having front and back ends and having first and second sides, said retainer further including a transverse flange disposed at said front end of said stem and comprising a first laterally projecting leg extending on said first side of said stem and a second laterally projecting leg extending on said second side of said stem, said retainer further including an attachment means disposed at the back end of

50812-1

4

said stem and only on said first side of said stem, and said retainer further including a channel defined on said first side of said stem between said attachment means and said transverse flange; and a mullion having a face and a mating means for engaging said attachment means of said retainer to secure said mullion to said retainer; whereby said retainer is attached to an adjacent vertical edge of one of said previously installed lites by inserting said channel of said retainer over said adjacent vertical edge of said one of said previously installed lites; and whereby after a last lite is set into position against said transverse flange of said retainer, said mullion is then attached to said retainer, thereby capturing said last lite between said retainer and said face of said mullion.

15 The invention also comprises a method for glazing a last lite having interior and exterior faces into a window opening between two previously installed lites, comprising the steps of: installing a retainer onto the adjacent vertical edge of at least one of said two previously installed lites; setting said last lite such that a vertical periphery of said exterior face of said last lite is disposed against said retainer; and subsequent to said step of setting said last lite, mounting a vertical mullion having a face to said retainer so as to capture a vertical edge of said last lite between said retainer and said face of said vertical mullion.

 Using the method and apparatus of the present invention, a last lite can be set into a window opening between two previously installed lites entirely from the interior of the

building, thereby eliminating the need for exterior glazing steps. Thus, in the case of a multistory building, the need to erect scaffolding to provide a platform from which such exterior glazing steps can be accomplished is eliminated, thereby greatly simplifying the glazing process.

Thus, it is an object of the present invention to provide an improved retainer and weather seal for glazing a last lite.

It is another object of the present invention to provide an improved retainer and weather seal which permits a last lite to be glazed entirely from the inside of a building.

Other objects, features, and advantages of the present invention will become apparent upon reading the following specification, when taken in conjunction with the drawings and the appended claims.

Brief Description of the Drawings

FIG. 1 is a perspective view of a retainer, a filler, and a vertical mullion which comprise the structurally bonded glazing system of the present invention.

FIGS. 2-6 are perspective views showing the installation sequence of a last lite using the retainer, filler, and vertical mullion of FIG. 1.

FIG. 7 is a top view of a completed last lite installation erected according to FIGS. 2-6.

Detailed Description of the Disclosed Embodiment

Referring now to the drawings, in which like numerals indicate like elements throughout the several views, FIG. 1 shows a last lite retainer 10, a filler 11, and a vertical mullion 12 for glazing a last lite. The retainer 10 also serves as a weather seal and is formed as a plastic extrusion of CPVC or other suitable thermally insulating material. The CPVC material comprising the retainer 10 of the disclosed embodiment is coextruded with Duracap® polyvinyl capstock

from The B.F. Goodrich Company, Akron, Ohio, which includes inhibitors which resist damage from ultraviolet rays. If desired, the retainer 10 may be formed of an appropriately colored plastic or can be painted for aesthetic purposes.

5 The retainer 10 includes a stem 14 having a forward edge 15 and a rear edge 16. A transverse flange 17 comprising a pair of opposing legs 18, 19 extends laterally from the forward edge 15 of the stem 14, forming a T-shape. The legs 18, 19 have outer surfaces 18a, 19a and inner
10 surfaces 18b, 19b respectively. A U-shaped hook member 20 is located at the rear edge 16 of the stem 14 and is disposed on one side of the stem. The U-shaped hook member 20 has an front portion 20a, a back portion 20b, and a curved outer
15 portion 20c. A glazing channel 21 is defined on the retainer 10 between the front portion 20a of the U-shaped hook member 20 and the mutually facing inner surface 18b of the corresponding leg 18. The retainer 10 further comprises a resilient finger 22 projecting from the hook member 20 at
20 approximately the juncture between the front portion 20a and the curved outer portion 20c. The resilient finger 22 extends at an angle into the glazing channel 21, for the purpose to be hereinbelow described.

 The filler 11 has a short body portion 23. A
25 T-shaped head 24 is formed at the rear edge of the body 23. A first flange 26 is located at the forward edge of the body 23 and extends laterally on one side thereof. The first flange 26 is configured to interlock with the U-shaped hook member 20 of the retainer 10 to engage the retainer and the filler 11. A
30 second laterally extending flange 28 is located on the opposite side of the body 23 at an intermediate point thereon. The second flange 28 has an outwardly facing surface 28a and an inwardly facing surface 28b.

 The vertical mullion 12 has a front face 30 and a
35 T-shaped channel 32 formed in the front face 30. The channel 32 is configured to receive the T-shaped head 24 of

the filler 11 and is dimensioned such that when the T-shaped head of the filler is received within the channel 32, the inwardly facing surface 28b of the second flange 28 of the filler bears against the front face 30 of the mullion 12.

5 FIGS. 2-6 illustrate the assembly sequence for installing a last lite using the glazing system of the present invention. FIG. 2 shows a sill receptor 40 into which lites 42 have already been glazed in the adjacent window openings prior to the erection of the last lite. Each lite 42 has an
10 exterior surface 42a and an interior surface 42b. A last lite window opening 44 is defined between the adjoining lites 42. Interior aluminum finish inserts 45 have also already been installed onto the sill receptor 40 on the interior side of the installed lites 42. Also, a setting block 46 has already been
15 positioned within the forward portion of the sill receptor 40 to support the lites. Finally, exterior weatherstripping 48 of conventional design has been installed along the forward edge of the sill receptor 40 between the sill and the lites 42. While
20 the figures show only the sill receptor 40 and related glazing components, it will be understood that the upper edges of the lites 42 are similarly installed in a corresponding head receptor (not shown).

 The first step in the erection of the last lite is that retainers 10 are installed onto the vertical edges 52 of the
25 adjoining lites 42 adjacent the last lite opening 44. The lower end 54 of each retainer 10 is first tilted into the sill receptor 40 such that sufficient clearance is provided for the upper end of the retainer to pivot into the head receptor (not shown) in the direction indicated by the arrow 56. The glazing channel
30 21 of the retainer 10 is then aligned with the vertical edge 52 of the corresponding lite 42, and the retainer is then slid onto the lite, the edge of the lite being snugly received within the glazing channel. The resilient finger 22 bears against the interior surface 42b of the lite 42, effecting a snug fit of the
35 edge 52 of the lite 42 within the channel 21 and ensuring

intimate contact between the exterior surface 42a of the lite and the inner surface 18b of the leg 18. The angle of the finger 22 with respect to the direction of insertion of the edge 52 of the lite 42 into the channel 21 of the retainer 10 permits the retainer to be easily installed onto the edge of the lite but resists removal of the retainer from the lite once installed. Further, the finger 22 acts as an additional weather seal element. When installed onto the lites 42 in this manner, the U-shaped hook member 20 of each retainer 10 extends outwardly and away from the last lite window opening 44.

Referring now to FIG. 3, the procedure for setting a last lite 60 into place in the last lite opening 44 is illustrated. The last lite 60 includes an exterior face 60a and an interior face 60b. The upper edge 64 of the last lite 60 is tilted into the head receptor (not shown). The lower edge 62 of the last lite 60 is then swung forward in the direction indicated by the arrow 66 and into the sill receptor 40 and set on the setting block 46. It is important to note that since the U-shaped hook members 20 of the retainers 10 are disposed on the opposite side of the stem 14 from the last lite opening 44, the last lite 60 can pivot unobstructed into a position such that the vertical peripheries of the exterior face 60b of the last lite engage the inner surfaces 19b of the corresponding legs 19 of the retainers 10.

FIG. 4 shows the mounting of the vertical mullions 12 onto the retainer 10. A filler 11 is first mounted to each mullion 12 to form a mullion/filler assembly 70 by sliding the T-shaped head 24 of the filler longitudinally into the corresponding T-shaped channel 32 in the front face 30 of the mullion (see FIG. 1). The lower end of the mullion/filler assembly 70 is then tilted into the sill receptor 40, and the upper end of the assembly is tucked into the head receptor (not shown). The flange 26 of the filler 11 is then aligned with the U-shaped hook 20 of the corresponding retainer 10, and the mullion/filler assembly 70 is then slid onto the retainer in the

direction indicated by the arrow 71, the flange 26 interlocking with the hook 20 to secure the mullion/filler assembly 70 to the retainer 10.

5 With the last lite 60 and vertical mullions 12 installed as shown in FIG. 5, an interior insert 72 of conventional design is attached to the sill receptor 40 between the vertical mullions to conceal the opening in the sill receptor. A corresponding interior insert is similarly attached to the head receptor. Then, as shown in FIG. 6, wedge-shaped
10 spacers 74 are inserted into the spaces between the interior face 60b of the last lite 60 and the outwardly facing surface 28a of the second flange 28 of each filler 11. The purpose of the spacers 74 is to space the interior face 60b of the last lite 60 a predetermined distance, preferably at least one quarter
15 inch, from the front face 30 of the vertical mullion 12. In the disclosed embodiment, the predetermined distance between the interior face 60b of the last lite 60 and the front face 30 of the vertical mullion 12 is 0.35 inches. When the spacers 74 have been positioned, a silicone bead 76 is packed into the gap
20 between the lateral edges of the interior face 60b of the last lite 60 and the front face 30 of the vertical mullion 12. As can be seen in FIG. 7, another silicone bead 76 is poured into the space between the lateral edges of the interior face 42b of each adjacent lite 42 and the front face 30 of the vertical
25 mullion 12. When the silicone beads 76 have cured, the last lite 60 and each adjacent lite 42 are structurally bonded to the front face 30 of each of the vertical mullions 12.

FIG. 7 is a top view of a completed last lite installation 80. It can be seen that with the retainer 10
30 installed onto the mullion/filler assembly 70, the back portion 20b of each U-shaped hook member 20 bears against the front face 30 of the corresponding mullion 12. It will be appreciated that the U-shaped hook members 20 of the retainers 10 thus serve a dual function: in addition to
35 interlocking with the corresponding flange 26 of the filler 11

50812-1

10

to secure the filler **11** to the retainer **10**, the hook members **20** space the front face **30** of the corresponding mullion **12** by a predetermined distance from the interior faces **42b** of the adjacent lites **42**. The desired spacing is determined by the distance between the front portion **20a** and the back portion **20b** of the U-shaped hook member **20** and is preferably at least one-quarter inch. In the preferred embodiment, the distance between the front portion **20a** and the back portion **20b** of the U-shaped hook member **20** is approximately 0.35 inches, thereby producing a correspondingly sized gap between the interior face **42b** of the adjacent lite **42** and the front face **30** of the vertical mullion **12**. It will be noted that this gap corresponds to the dimension of the gap created by the spacer **74** on the opposite side of the retainer **10**. Thus, the hook member **20** of the retainer **10** spaces the lites **42** from the front face **30** of the mullions **32** in essentially the same manner as the spacers **74** space the last lite **60** from the front face of the mullion, thereby to create a gap into which a silicone bead **76** can be packed.

Referring further to FIG. 6, it can be seen that the back portion **20b** of the hook member **20** of the retainer **10** bears against the front face **30** of the mullion **12**. For the second laterally extending flange **28** of the filler **11** to bear against the front face **30** of the mullion **12**, the second flange **28** of the filler **11** must be offset rearward from the first flange **26** by a distance equal to the thickness of the hook member **20** of the retainer **10**. The second flange **28** thus bears flush against the front face **30** of the mullion **12** to stabilize the filler **11**.

As can also be seen in FIG. 7, the retainer **10** also serves as a weather seal in the completed installation, covering and sealing the gap between adjacent lites. Further, the lites **42**, **60** are thermally insulated from the

50812-1

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vertical mullions **12** by the structural silicone beads **76**, the spacers **74**, and the U-shaped hook members **20** of the retainers **10**. Thus, there

is no thermal path between the exterior and the interior of the building by which heat can be conducted.

As will be appreciated by those skilled in the art, conventional structural silicone glazing procedures call for the vertical frame members to be erected prior to the lites being set. An important feature of the glazing procedure of the present invention is that the retainer 10 and the last lite 60 are positioned within the sill and head before the vertical mullions 12 are installed. In this manner, all of the glazing steps, including installation of the weather seal and setting of the last lite, can be performed from inside the building.

The retainer 10 of the disclosed embodiment is configured to accommodate one inch dual glazed infill panels. However, it will be appreciated that narrower or wider infill panels can be accommodated simply by providing retainers with shorter or longer stems.

It will further be appreciated that the exact cross-sectional configuration of the vertical mullion 12 is of no particular significance, and that any mullion configuration can be employed as long as there is an appropriate front face to which the lites can be structurally bonded and some appropriate means by which a filler can be mounted to the mullion.

While the invention has been disclosed with respect to an embodiment wherein a separate filler 11 and mullion 12 are slidably interlocked, it is possible to provide a mullion with an integral flange for engaging the hook member 20 of the retainer 10, thereby eliminating the need for a separate filler 11. It will therefore be understood that when reference is made generally to securing the retainer 10 to a vertical frame member, the securing attachment may be made by way of the filler or by attaching the retainer directly to the mullion.

Finally, it will be understood that the preferred embodiment has been disclosed by way of example, and that

other modifications may occur to those skilled in the art without departing from the scope and spirit of the appended claims.

50812-1

13

CLAIMS:

1. An apparatus for glazing a last lite into a window opening between two previously installed lites, comprising:

a retainer including a stem having front and back ends and having first and second sides, said retainer further including a transverse flange disposed at said front end of said stem and comprising a first laterally projecting leg extending on said first side of said stem and a second laterally projecting leg extending on said second side of said stem, said retainer further including an attachment means disposed at the back end of said stem and only on said first side of said stem, and said retainer further including a channel defined on said first side of said stem between said attachment means and said transverse flange; and

a mullion having a face and a mating means for engaging said attachment means of said retainer to secure said mullion to said retainer;

whereby said retainer is attached to an adjacent vertical edge of one of said previously installed lites by inserting said channel of said retainer over said adjacent vertical edge of said one of said previously installed lites; and

whereby after a last lite is set into position against said transverse flange of said retainer, said mullion is then attached to said retainer, thereby capturing said last lite between said retainer and said face of said mullion.

2. The apparatus of Claim 1, wherein said mating means for engaging said attachment means of said retainer comprises a filler having a mating means for engaging said

50812-1

14

attachment means of said retainer, said filler further having an securing means for securing said filler to said mullion; and

wherein said mullion has a corresponding securing
5 means for interlocking with said securing means of said filler to secure said filler to said mullion,

whereby said filler is attached to said mullion to form a filler/mullion assembly, and whereby said filler/mullion assembly is attached to said retainer by said
10 filler engaging said retainer.

3. The apparatus of Claim 2, wherein said securing means of said filler for securing said filler to said mullion comprises a filler head, and wherein said corresponding securing means of said mullion for
15 interlocking with said securing means of said filler comprises a channel formed in said face of said mullion and configured to slidably receive said filler head therewithin.

4. The apparatus of Claim 3, wherein said filler head has a T-shaped configuration, and wherein said channel of
20 said mullion has a corresponding T-shaped configuration.

5. The apparatus of Claim 1, wherein said attachment means of said retainer comprises a hook element disposed at said back end of said stem and extending only on said first side of said stem, said hook element and said transverse
25 flange defining a channel on said first side of said stem; and wherein said mating means of said mullion for engaging said attachment means of said retainer to secure said mullion to said retainer comprises a flange disposed on said retainer to engage said hook element of said retainer.

50812-1

15

6. The apparatus of Claim 1, further comprising a spacer element for inserting between said face of said mullion and said last lite to space said last lite a predetermined distance from said face of said mullion, 5 whereby a gap is provided between said last lite and said face of said mullion for receiving a structural silicone bead therewithin.

7. The apparatus of Claim 2, wherein said filler further comprises a flange arm projecting laterally from 10 said filler, said flange arm being located such that when said filler is attached to said mullion, said flange bears against said face of said mullion to stabilize said filler.

8. The apparatus of Claim 7, further comprising a spacer element for inserting between said flange and said 15 last lite to space said last lite a predetermined distance from said face of said mullion, whereby a gap is provided between said last lite and said face of said mullion for receiving a structural silicone bead therewithin.

9. The apparatus of Claim 1, wherein said hook member 20 of said retainer is configured such that when said retainer is mounted to said previously installed lite and attached to said filler and said vertical mullion, said hook member spaces said previously installed lite a predetermined distance from said face of said mullion, whereby a gap is 25 provided between said previously installed lite and said face of said mullion for receiving a structural silicone bead therewithin.

10. The apparatus of Claim 1, wherein said retainer further comprises a resilient finger projecting into said 30 channel defined on said first side of said stem for ensuring a snug fit between said channel of said retainer and said

50812-1

16

adjacent vertical edge of said one of said previously installed lites.

11. The apparatus of Claim 10, wherein said resilient finger is angled with respect to said channel so as to permit said adjacent vertical edge of said one of said previously installed lites to be easily inserted into said channel of said retainer but to resist disengagement of said adjacent vertical edge of said one of said previously installed lites once inserted into said channel of said retainer.

12. A method for glazing a last lite having interior and exterior faces into a window opening between two previously installed lites, comprising the steps of:

installing a retainer onto the adjacent vertical edge of at least one of said two previously installed lites;

setting said last lite such that a vertical periphery of said exterior face of said last lite is disposed against said retainer; and

subsequent to said step of setting said last lite, mounting a vertical mullion having a face to said retainer so as to capture a vertical edge of said last lite between said retainer and said face of said vertical mullion.

13. The method of Claim 12, wherein said step of mounting a vertical mullion to said retainer comprises the steps of:

mounting a filler to a vertical mullion; and

securing said filler to said retainer.

14. The method of Claim 13, wherein said step of mounting a filler to a vertical mullion comprises the step

50812-1

17

of sliding the head of a filler longitudinally into a corresponding channel formed in a vertical mullion so as to secure said filler to said vertical mullion.

15. The method of Claim 12, comprising the further
5 step of inserting a spacer member between said interior face
of said last lite and said face of said vertical mullion,
thereby to provide a gap of predetermined dimension between
said interior face of said last lite and said face of said
vertical mullion for receiving a structural silicone bead
10 therewithin.

16. The method of Claim 15, comprising the further
step of pouring a structural silicone bead into said gap to
structurally bond said last lite to said face of said
vertical mullion.

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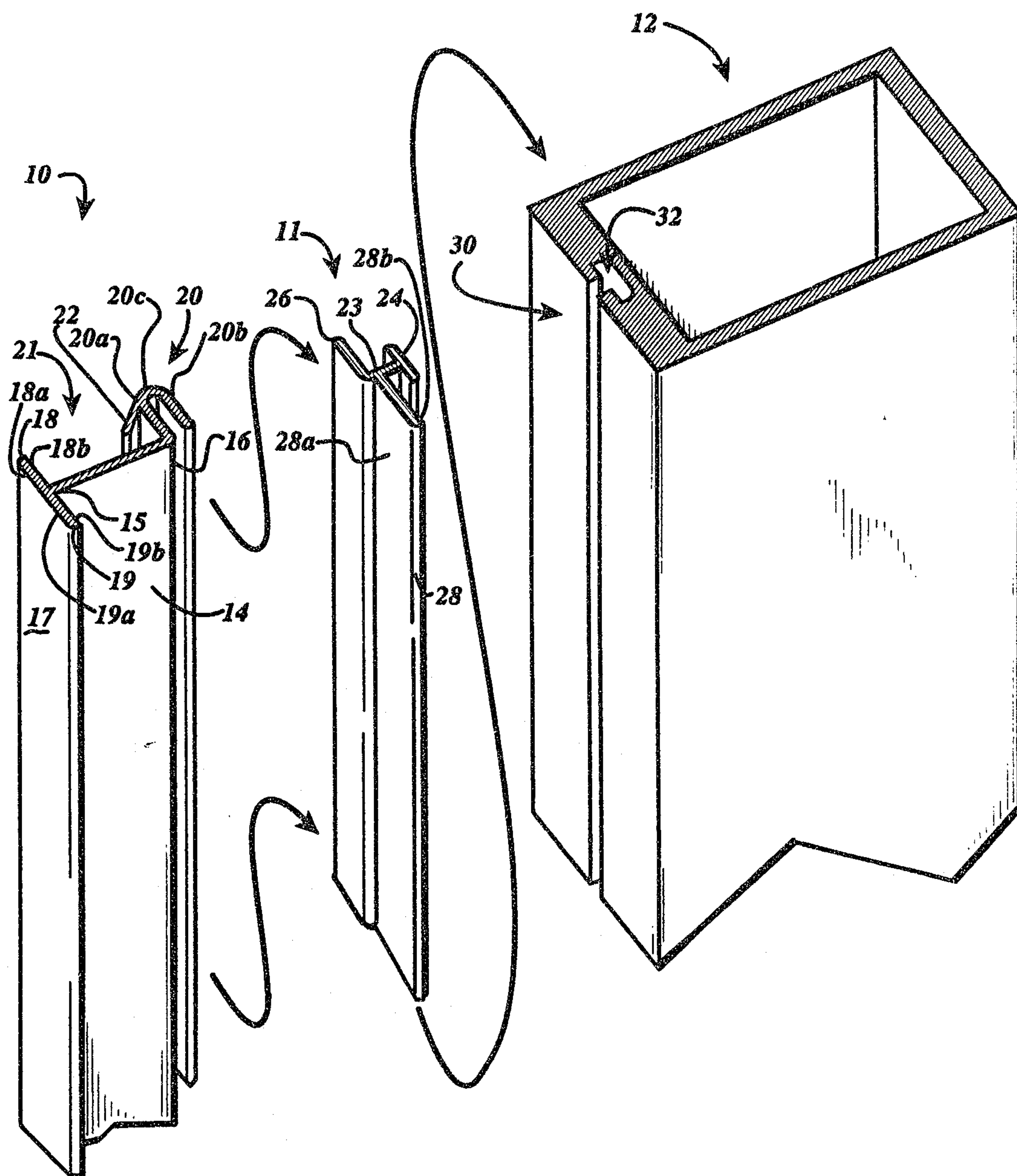


FIG 1

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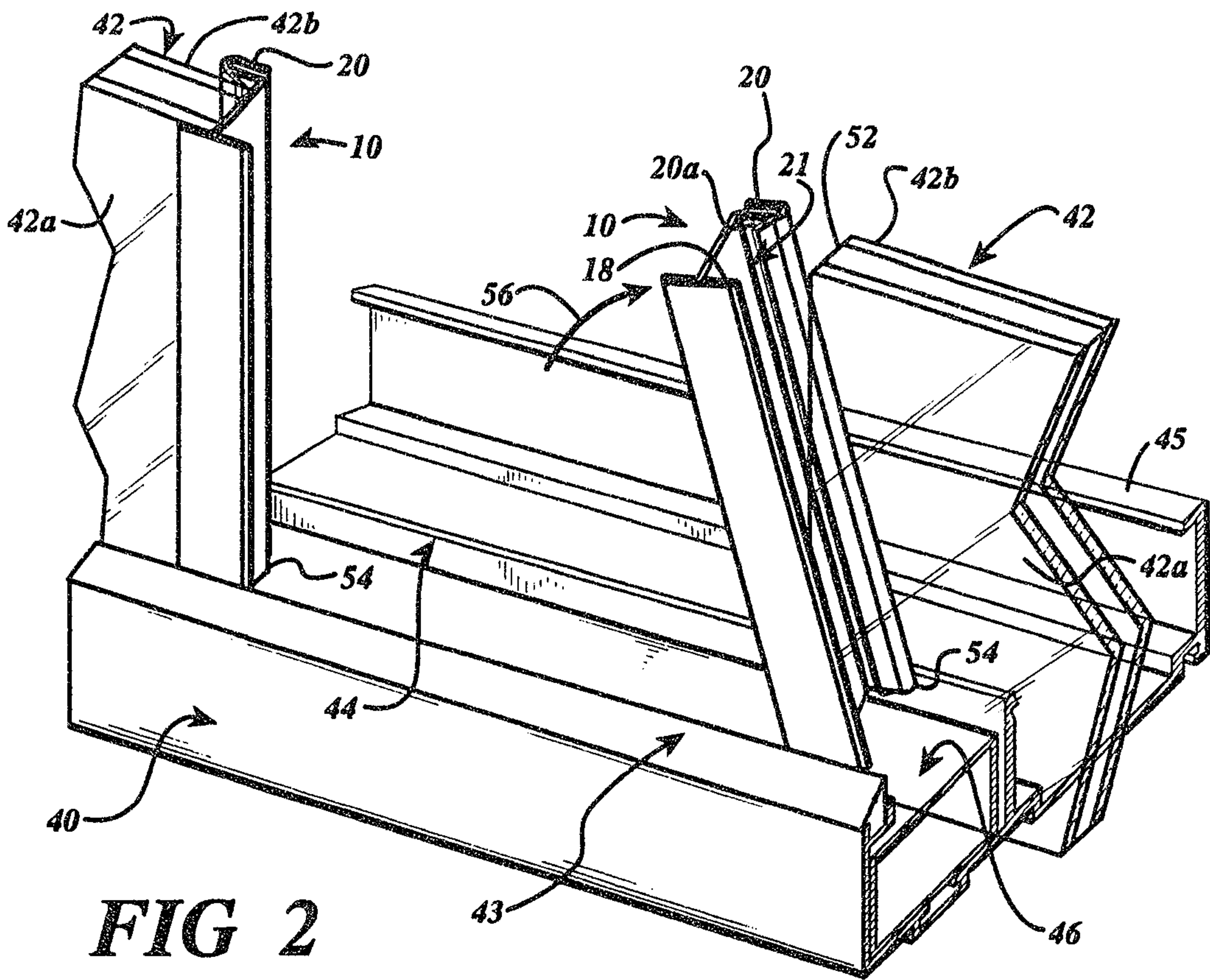


FIG 2

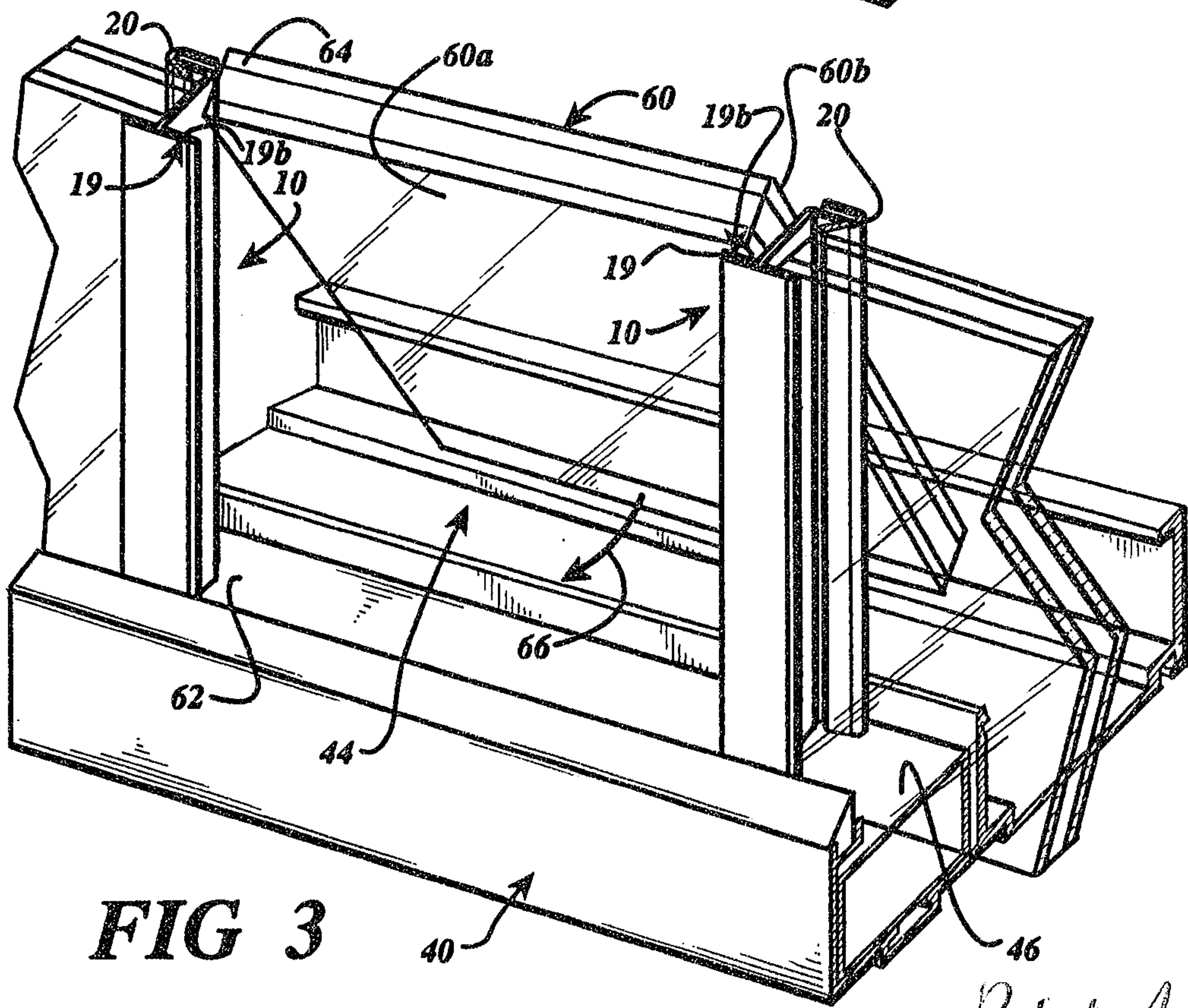


FIG 3

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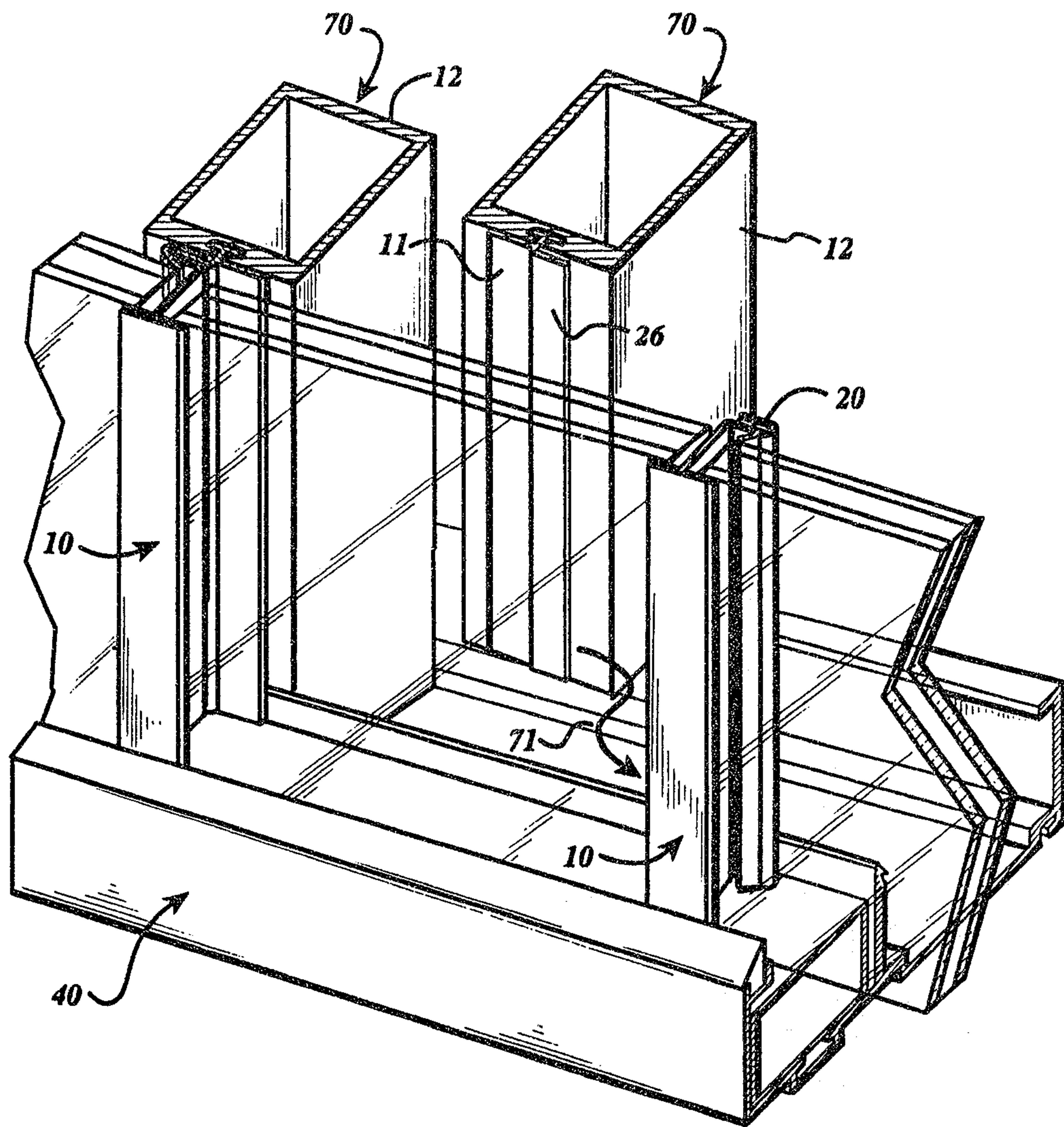
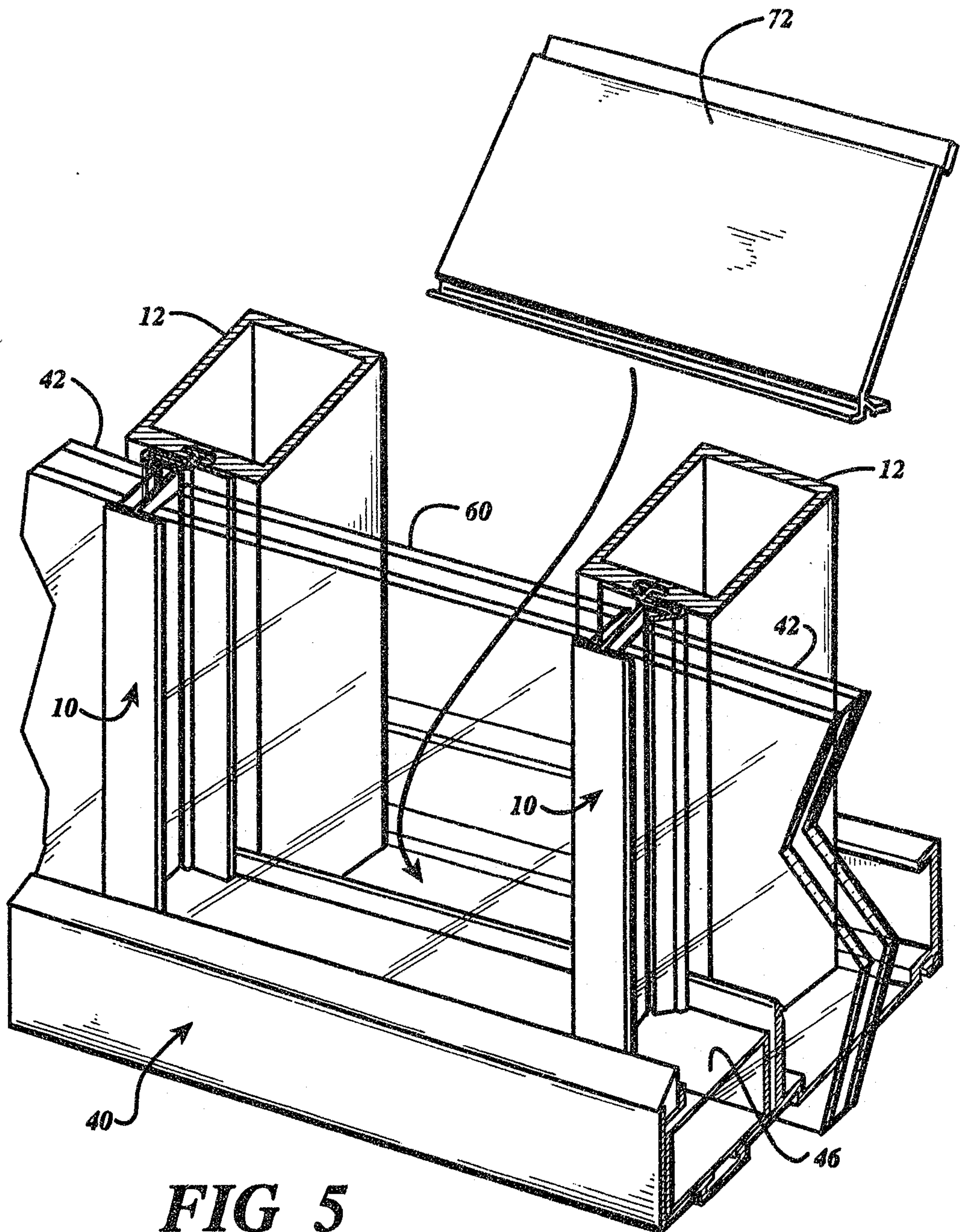
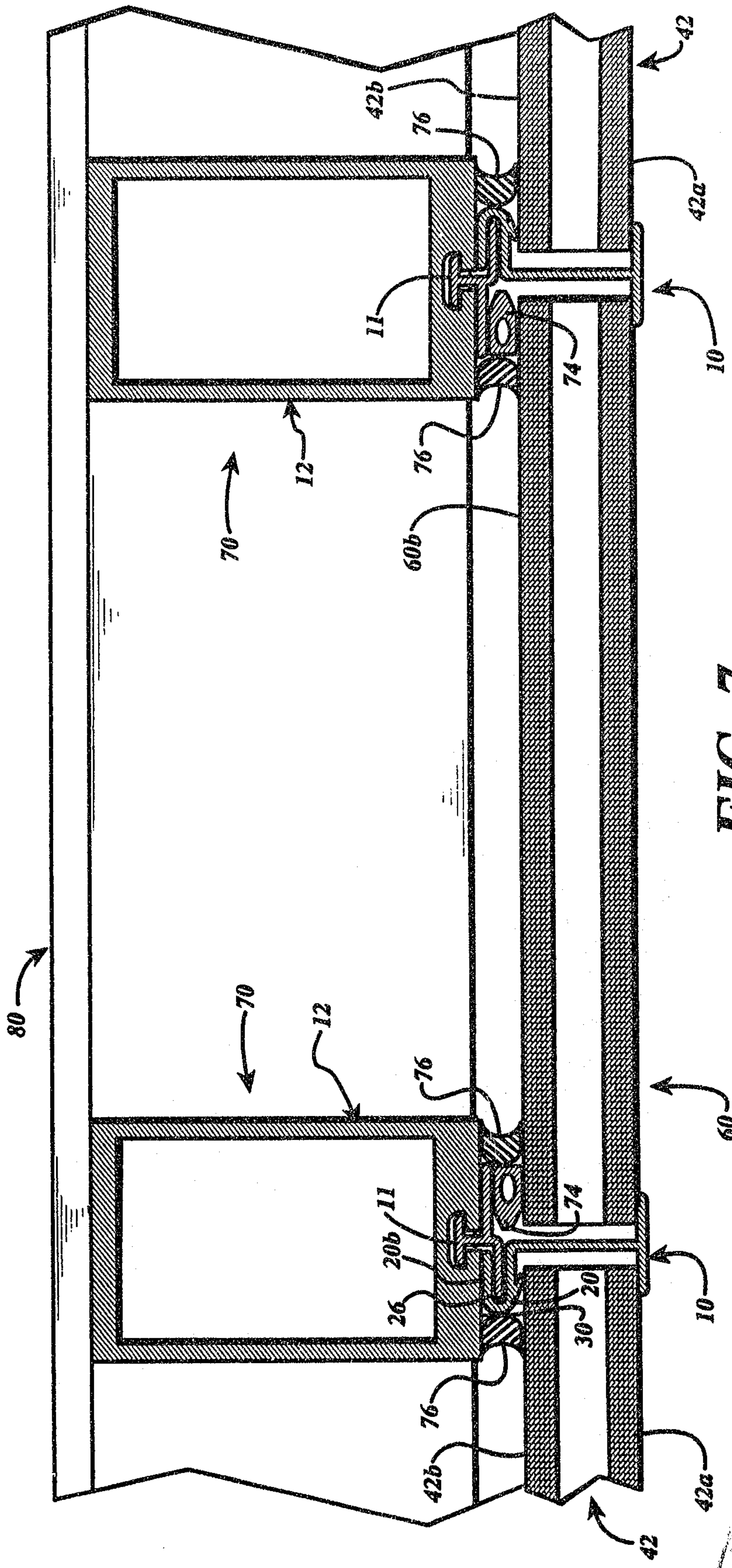


FIG 4

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**FIG 5**

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