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(71) Applicant: NESTEC S.A. [CH/CH]; CT-IAM, Av. Nestlé 55, CH-1800 Vevey (CH).

(72) Inventors: LAGOUCHÉ, Laurent; 180 Chemin du Crêt Martin, F-74500 Saint-Paul en Chablais (FR). GUYON, Bertrand; Rue de la Rochette 16, F-25160 Saint Point Lac (FR). LARZUL, David; 45 rue Louis Aragon, F-69330 Meyzieu (FR).

(74) Agent: SCHNYDER, Frank; CT-IAM, Avenue Nestlé 55, 1800 Vevey (CH).

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[Continued on next page]

(54) Title: ACCESSORY FOR SUPPLYING AUTOMATICALLY A BEVERAGE MACHINE WITH LIQUID FROM A DISTRIBUTION NETWORK

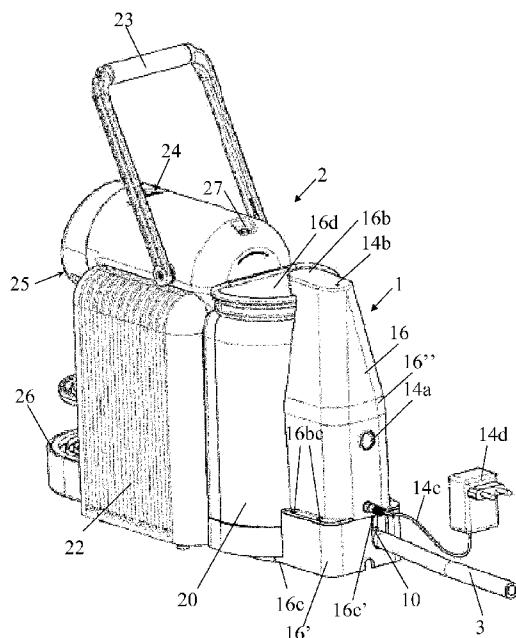


Fig. 4

(57) **Abstract:** A connecting device (1) is configured for connecting a beverage machine (2) with an external liquid delivery system (3) to supply such liquid to the machine (2). The machine (2) has a liquid storage tank (20) with an upper opening (20a). The device (1) has: an inlet (10) for a fluidic connection to the external system (3); an outlet (13) for delivering liquid from the external system (3) via the inlet (10) to the machine (2); a valve arrangement (12a, 12b) switchable between an open configuration for establishing or interruption a fluidic connection between the inlet (10) and the outlet (13); and a control unit (14) for switching the valve arrangement (12a, 12b) between its open configuration and its closed configuration. The device (1) further comprises: a sensor arrangement (15a, 15b) connected to the control unit (14) that is configured to switch the valve arrangement (12a, 12b) in response to a triggering signal from the sensor arrangement (15a, 15b); and an assembly arrangement (16c, 16d) for reversibly fixing the connecting device (1), as a user-removable accessory (1), to the tank (20).



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ACCESSORY FOR SUPPLYING AUTOMATICALLY A BEVERAGE  
MACHINE WITH LIQUID FROM A DISTRIBUTION NETWORK

Field of the Invention

5 The present invention concerns the supply of liquid from a liquid distribution network, such as from a city water distribution network (typically the network supplying water to the tap valve in households), to a beverage preparation machine having a liquid storage tank.

10 For the purpose of the present description, a "beverage" is meant to include any liquid food, such as tea, coffee, hot or cold chocolate, milk, soup, baby food, etc... A "cartridge" is meant to include any pre-portioned beverage ingredient, such as a flavouring ingredient,

15 within an enclosing packaging of any material, in particular an airtight packaging, e.g. plastic, aluminium, recyclable and/or biodegradable packagings, and of any shape and structure, including soft pods or rigid capsules containing the ingredient. The cartridge may

20 contain an amount of ingredient for preparing a single beverage serving or a plurality of beverage servings.

Background Art

25 Beverage preparation machines have been known for a number of years. For example, US 5,943,472 discloses a water circulation system between a water reservoir and a hot water or vapour distribution chamber of an espresso machine. The circulation system includes a valve, metallic heating tube and pump that are connected

30 together and to the reservoir.

A beverage preparation machine typically includes a housing containing a beverage processing module and a water tank in fluid communication with the beverage processing module. Examples of such beverage preparation machines are disclosed in EP 1 208 782, EP 1 267 687, EP 1 686 879, EP 1 731 065, EP 1 829 469, EP 1 864 598, EP 1 865 815, EP 1 867 260, EP 1 878 368, EP 2 222 210, EP 2 222 211, EP 2 222 212, EP 2 227 121, EP 2 227 122, US

2008/0006159, US 7,165,488, WO 2007/111884, WO 2009/074553, WO 2010/015427 and WO 2012/055767.

Usually the water tank is removable to be refilled by a user when empty. Some systems include a continuous 5 water supply by connecting the beverage machine directly to the city water distribution network, as for instance disclosed in CN201076369. This publication discloses a system that has a refillable water tank as well as an inlet for direct connection with the tap. Hence, beverage 10 preparation can be carried out either by using water directly from the tap or from the water tank.

#### Summary of the Invention

The invention thus relates to a connecting device 15 for connecting a beverage preparation machine with an external liquid delivery system, e.g. a water distribution network, to supply such liquid to the machine. Typically, liquid is supplied to the connecting device at a pressure above the atmospheric pressure, e.g. 20 in the range of 1.1 to 20 bar, typically 1.2 to 15 bar, such as 1.5 to 10 bar, for instance 2 to 6 bar.

The machine has a liquid storage tank with an upper opening, such as an opening delimited by a rim of the tank. The tank can be delimited by a bottom part and a 25 peripheral wall extending from and above the bottom part towards the opening. For instance, the tank has an outlet for dispensing liquid to a beverage processing and deliver unit of the machine. Such an outlet can be located at the bottom part of the tank.

30 Examples of beverage preparation machines with suitable storage tanks are disclosed in EP 2 228 633, WO 2009/074550, WO 2010/046442, WO 2010/128109, WO 2011/083103, WO 2011/089210, WO 2011/144723, WO 2012/055767 and WO 2013/104643, which are hereby 35 incorporated.

The connecting device has: an inlet for a fluid connection to the external system; an outlet for delivering liquid from the external system via the inlet to the beverage machine; a valve arrangement switchable 40 between an open configuration for establishing a fluidic

connection between the inlet and the outlet and a closed configuration for interrupting the fluidic connection; and a control unit for switching the valve arrangement between its open configuration and its closed 5 configuration. The valve arrangement may be connected to the inlet via a fluid connector, e.g. a fluid connector fixed to a frame portion of a body of the device.

For instance, the control unit is connected to at least one of: a power source via a power connector, such 10 as an electric connector (e.g. plug or socket) to the mains with a voltage transformer and/or an electric connector (e.g. plug or socket) to the beverage machine with or without a voltage transformer; and a user interface such as an interface comprising a power and/or 15 reset switch (such as an on/off switch and/or a switch for resetting the device, e.g. after an incident) and/or a control indicator e.g. a control light. The control indicator can for instance indicate: whether the device is on or off, and/or whether the valve arrangement are in 20 the open or the closed configuration; and/or whether the device is properly functioning or malfunctioning; and/or whether the device is in a programming mode.

The connecting device further comprises: a sensor arrangement connected to the control unit that is 25 configured to switch the valve arrangement in response to a triggering signal from the sensor arrangement; and an assembly arrangement for reversibly fixing the connecting device, as a user-removable accessory, to the tank so that the outlet is positioned for delivering liquid via 30 the upper opening into the tank.

In an embodiment that is not part of the present invention, the connecting device may be connected to and use sensors that are integrated in the beverage machine to monitor the tank.

35 In another embodiment that is not part of the present invention, the control unit of the connecting device is integrated in the control unit of the beverage machine, the electric powering of the connecting device being optionally supplied by the beverage machine.

40 The assembly arrangement may include any connector that reversibly fixes directly or indirectly the

connecting device to the machine, e.g. a machine's tank and/or machine's main body, such as a mechanical or physical connector, e.g. one or more of hooks, clips, snaps, clamps, screws, friction fasteners, geometric fasteners and magnetic connectors.

In an embodiment that is not part of the present invention, the connecting device may be integrated in the beverage machine in a manner not intended to be disassemblable by a user.

10 Hence, the connecting device may be fitted onto new or existing beverage machines (retrofitting) and does not alter the integrity of the machine. Hence, the connecting device can be removed from the machine so that beverage machine can be operated by manually refilling its tank.

15 The connecting device being provided as a user-removable accessory, the connecting device can be fitted onto machines that can be operated without the connecting device or with the connecting device. The connecting device is provided as a separable unit that can be fitted  
20 by a user to a beverage machine having a liquid tank.

25 Typically, the assembly arrangement is configured for fixing such device to the tank so that the sensor arrangement extends inside the tank via said upper opening or is located adjacent a peripheral tank wall externally to the tank. Whether extending inside or located externally to the tank, the sensor arrangement is arranged so as to generate a triggering signal when the liquid reaches a predetermined level in the tank.

30 The sensor arrangement may comprise a low level sensor for detecting a low level of liquid in the tank to generate a triggering signal for switching the valve arrangement to the open configuration so as to fill the tank with liquid delivered by the outlet. The control unit can be arranged to switch the valve arrangement into  
35 the closed configuration when a predetermined period of time has lapsed after switching the valve arrangement into the open configuration, the predetermined period of time being optionally user-adjustable, e.g. to adjust to the flowrate of the liquid supplied from the external  
40 delivery system and/or to adjust to a maximum storage volume of the tank. The control unit may be arranged to

switch the valve arrangement into the closed configuration when a further level sensor detecting an overfill level above the high level generates a triggering signal for switching the valve arrangement or 5 when a predetermined volume of liquid measured by a flowmeter connected to the control unit has been delivered via the outlet, the predetermined volume being optionally user-adjustable, e.g. to adjust to a maximum storage volume of said tank.

10 The sensor arrangement may include a high level sensor for detecting a high level of liquid in the tank to generate a triggering signal for switching the valve arrangement to the closed configuration.

15 Optionally, the control unit is configured so as to intermittently read the high level sensor, for instance intermittently read the high level sensor at long time intervals, e.g. at time intervals in the range of 1 to 20 min., and maintain the valve arrangement in the closed configuration as long as a high level of liquid is 20 detected and then temporarily switch the valve arrangement into the open configuration until the high level of liquid is again detected whereby the high level sensor is read continuously or at short time intervals by the control unit, such as intervals of less than 5 second 25 e.g. intervals in the range of 0.1 to 3 seconds. The time intervals may be user-adjustable and/or set in accordance with the maximum speed for emptying the tank (the maximum rate of removal of liquid by the machine) for setting the long time intervals and/or the existence and size of 30 available storage space above the high level and the flowrate of the liquid supplied from the external delivery system for setting the short time intervals.

Hence, the device can be operated with a high level sensor and a low level sensor to refill the tank when 35 empty or close to being empty and in a manner to avoid overflow.

40 Alternatively, the device can be operated with a single high or low level sensor to detect when the tank needs to be refilled (or not refilled) and a time measuring system (e.g. as described above) and/or flowmeter arrangement to avoid excessive filling or emptying (open loop control of the filling state of the tank).

5 In a safer embodiment, the device operates both with low and high level sensors on the one hand and with a time measuring system and/or flow-meter system on the other hand. Hence, an isolated failure of a sensor, a flow-meter or the time measuring system does not lead to an overflow of the tank.

10 For instance, the sensor arrangement comprises at least one of an optical sensor, an electric sensor, e.g. a capacitive sensor, and a float sensor for sensing a float in the tank. The technical details of such sensors is well known in the field and are for instance discussed in EP 2 228 633 and US 8 387 455.

15 The valve arrangement may include one or more valves. For instance, the valve arrangement comprises two or more valves that are in serial fluidic configuration between the inlet and the outlet.

20 Two such valves that are in serial fluidic configuration can be controlled in parallel by the control unit to be both simultaneously open for establishing the fluidic connection between the inlet and the outlet or to be both simultaneously closed for interrupting the fluidic connection.

25 Two such valves that are in serial fluidic configuration may be controlled separately so that: a first valve (e.g. a main or control valve) of such valves is open or closed for establishing or interrupting the fluidic connection between the inlet and the outlet as required for supplying liquid to the machine; and a second valve (e.g. a backup or safety valve) of such valves is open as long as the first valve opens and closes as controlled by the control unit and is then closed when the first valve is malfunctioning (e.g. mechanical and/or electric failure so that it does not (fully) close anymore). For instance, at least one sensor, 30 e.g. a flowmeter and/or an overfill level sensor, is connected to the control unit for sensing an on-going flow of liquid via the inlet and the outlet after the control unit has attempted to switch the first valve into its closed configuration and for triggering the control 35 unit to switch the second valve into its closed configuration.

Hence, by providing a serial fluidic arrangement of a plurality of valves (e.g. two valves) that are controlled in parallel (e.g. in the same manner) or separately, the possibility of mal-functioning of one 5 valve, e.g. because of mechanical failure or electrical failure or lime clogging of this valve, does not prevent the other valve(s) from being closed and from interrupting the fluidic connection. It follows that a malfunction of one valve (e.g. unable to fully interrupt 10 the fluidic connection) does not lead to an overflow of the tank.

Optionally, the control unit is arranged to detect a malfunctioning of either valve to then indicate to a user such malfunctioning via an indicator and/or block the 15 non-malfunctioning valve in its closed configuration with or without automatically switching-off such device.

The connecting device may comprise a device body and an overhanging arm arranged to extend over the opening of the storage tank and optionally into the storage tank via 20 the opening, the overhanging arm being formed of or holding the outlet and/or the sensor arrangement. Such overhanging arm can include a connecting portion for connecting a cover member that is configured to cover the opening of the storage tank. Optionally, the outlet and/or the sensor arrangement extend(s) through the 25 connecting portion or form(s) the connecting portion or is integral with the connecting portion and the cover member.

Generally speaking, the connecting device can 30 include a cover member that is configured to close the opening of the storage tank (e.g. to avoid contamination of the liquid in the tank by dust or other impurities that could otherwise enter the tank via its opening), the cover member delimiting a passage, such as a through hole, 35 through which the outlet extends or through which the outlet can deliver liquid into the storage tank. Optionally, the sensor arrangement extends into the storage tank through this passage or through a different passage delimited by the cover member or the sensor 40 arrangement is confined outside the storage tank.

Generally speaking, the cover member may include an assembly arrangement for reversibly assembling the cover

member to at least one of the storage tank, such as to a rim delimiting the tank opening, and/or to a main machine body of the beverage machine, e.g. by being hooked to the main body. The assembling of the cover member to the 5 storage tank and/or to machine's main machine body may be implemented in the manner by which ordinary tank covers are assembled thereto, e.g. as discussed in the references cited above.

10 The connecting device can have a device body and an assembly arrangement for reversibly assembling the device body to the tank and/or to a main machine body of the beverage machine.

15 The assembly arrangement may include a lower assembly arrangement, such as a foot, for reversibly assembling the device body to a lower part of the tank and/or to a lower part of the main machine body, optionally the lower assembly arrangement comprising a platform projecting from a bottom part of the device body and/or extending under the outlet.

20 The assembly arrangement can have an upper assembly arrangement, such as a top, for reversibly assembling the device body to an upper part of the tank and/or to an upper part of the main machine body, optionally the upper assembly arrangement comprising an arm projecting from a 25 top part of the device body and/or extending above the outlet.

30 The assembly arrangement may comprise a first assembly arrangement, such as a lower assembly arrangement e.g. a foot, and a second assembly arrangement, e.g. an upper assembly arrangement such as a top, which can be reversibly fixed to the machine, e.g. to the machine's tank and/or main machine body, by fastening the first and second arrangements to one another by a fixing arrangement.

35 The fixing arrangement may include any connector that reversibly fixes directly or indirectly the connecting device to the machine, e.g. a machine's tank and/or machine's main body, such as a mechanical or physical connector, e.g. one or more of hooks, clips, 40 snaps, clamps, screws, friction fasteners, geometric fasteners and magnetic connectors.

Optionally, when fixed together, the first and second arrangements may:

- extend over two extremities of the machine, e.g. over two extremities of the machine's tank and/or main machine body, to form a clamp secured to the machine, e.g. to the tank and/or main machine body, the two extremities forming for instance a top and bottom part of the machine, e.g. of the tank and/or main machine body; and/or

10 - extend externally over and around the machine, e.g. externally over and around the tank and/or main machine body, and optionally passing through an opening of the tank and/or main machine body; and/or

15 - delimit between them an opening for the external system to be connected to the inlet.

In an embodiment, the device body is made of a first part and a second part. The first part comprises the first assembly arrangement and the second part comprises the second assembly arrangement. The first and second assembly arrangements are reversibly fixed to the machine by assembling the first and second parts together by the fixing arrangement.

For instance, at least one of the first and second parts includes an outer housing by which it is assembled to the other part, e.g. each part having an outer housing whereby the parts are assembled together via their respective outer housings. For instance, one part of the first and second parts comprises the inlet, the outlet, the valve arrangement and the control unit, optionally the inlet and/or the outlet extending through the other part of the first and second parts such as through an opening delimited by a housing of the other part e.g. an opening delimited by a housing of the first part and a housing of the second part.

35 Hence, the connecting device can be mounted very easily onto the machine, for instance onto the machine's tank and/or main machine body. For instance, the connecting device is mounted onto the machine as a two part arrangement and secured to the machine (e.g. tank and/or main machine body) by fastening the two parts of the connecting device together by the fixing arrangement.

The fastening of the two parts may be "accessible", i.e. easily unfastenable by a user without effort (e.g. by using a user-toggle or lock), it can be "readily accessible", i.e. unfastenable by an untrained user 5 without damaging the connecting device (e.g. by using screws). In general, the assembly arrangement resulting from such fastening, e.g. by using a corresponding fixing arrangement, is considered to be reversibly.

In an embodiment not covered by the present 10 invention, the fastening is "not accessible", i.e. the unfastening involves a destruction of at least one part of the connecting device or of the fixing arrangement or it requires a special tool or physical key (e.g. not widely spread) or requires a special knowledge (provided 15 by corresponding special training, e.g. an intellectual key) of the connecting device and its structure to know how to disassemble it. In general, the assembly arrangement resulting from such fastening, e.g. by using a corresponding fixing arrangement, is considered to be 20 irreversibly.

The connecting device typically includes a member bearing the sensor arrangement. The member may extend in a generally upright direction and/or in a generally horizontal direction arranged to generally match a wall 25 of the machine, such as a peripheral wall of the tank, along (a) corresponding direction(s), when the connecting device is fixed to the tank. The member may extend in a generally upright direction in a manner as to generally extend along the tank wall inside or outside the tank, 30 when the connecting device is fixed to the tank. The member can form a wall of a device body of the connecting device. The member may be formed by a PCB which interfaces at least one or two sensor(s) of the sensor arrangement to the control unit.

35 The invention also relates to a set formed of a beverage machine and a connecting device as generally described above.

The device is arranged to connect the machine with an external liquid delivery system, e.g. a water 40 distribution network, to supply such liquid to the machine.

5 The machine has a liquid storage tank with an upper opening for supplying liquid into the tank, such as an opening delimited by a rim of the tank. Optionally, the tank is delimited by a bottom part and a peripheral wall extending from and above the bottom wall towards the opening and/or has a tank outlet for dispensing liquid to a beverage processing and delivery unit of the machine.

10 The machine can have an inlet for supplying an ingredient, such as an ingredient contained in a cartridge, to be processed with said liquid in the processing and delivery unit to prepare a beverage. The inlet usually has an ingredient passage with or without a loading device for transporting the ingredient at the inlet. Examples of such arrangements are disclosed in EP 15 EP 1447034, WO 01/84993, WO 02/078499, WO 03/056987, WO 2012/072766, WO 2012/093107, WO 2012/126971, WO 2014/056821, WO 2014/056641 and WO 2014/056642.

20 The machine may have an outlet for delivering a beverage from the processing and delivery unit. Any outlet is contemplated. Examples of advantageous outlets are disclosed in WO 2006/050769, WO 2011/095502, WO 2012/055765, WO 2012/072758 and WO 2013/127907.

25 The outlet may be located above a support for placing a user-recipient, e.g. a cup or a mug, for collecting the beverage delivered by the outlet. Suitable examples of such supports are disclosed in EP 1943931, EP 1867260, EP 2189087, EP 2189088, EP 2189089, WO 2009/074557, WO 2011/154492, WO 2012/007313 and WO 2013/104636.

30 The machine may have an actuator, such as a handle or a motor, for actuating the beverage processing and delivery unit for receiving in and/or evacuating from the unit an ingredient, such as an ingredient contained in a cartridge. Suitable examples of such actuators and 35 actuated beverage processing and delivery units are disclosed in US 8272319, WO 2004/071259, WO 2005/004683, WO 2007/135136, WO 2009/043630, WO 2010/015427, WO 2012/025258, WO 2012/025259, WO 2013/127476, WO 2014/056810, WO 2014/056862, WO 2014/060370, WO 40 2014/096122 and WO 2014/096123.

The machine can have a pump for pumping the liquid from the tank to a beverage delivery outlet. Examples of suitable pumps and/or their integration in the fluid line of beverage preparation machines are disclosed in WO 5 2009/024500, WO 2009/150030, WO 2010/006953, WO 2011/107574, WO 2010/108700 and WO 2013/098173.

The machine may include a mixing chamber for mixing the liquid driven by the pump with an ingredient such as an ingredient contained in a cartridge. Examples of 10 mixing chambers can be found in the references listed in relation with the actuated beverage processing and delivery unit.

The machine may include thermal conditioner, such as a heater and/or a cooler, for thermally conditioning the 15 liquid supplied from the tank, e.g. via a tank outlet. Examples of thermal conditioners and and/or their integration in the fluid line of beverage preparation machines are disclosed in US 8646377, WO 01/54551, WO 2004/006742, WO 2006/029763, WO 2009/092746, WO 20 2009/043851, WO 2009/043865 and WO 2011/157675.

The machine may include a machine control unit such as a control unit with a user-interface. Implementation examples of control units and user-interfaces in beverage preparation machines are for example disclosed in WO 25 2008/138710, WO 2009/043865, WO 2009/135821, WO 2010/003932, WO 2010/037806, WO 2010/046442, WO 2011/020779, WO 2011/026853, WO 2011/029813, WO 2011/144719, WO 2011/144720, WO 2012/007260, WO 2012/032019 and WO 2012/072764.

30 The machine can comprise an electric connector for supplying power via a power connector to the connecting device, e.g. as disclosed in WO 2009/074555.

The machine may have a removable tank lid for covering the tank. The tank lid may be compatible with 35 the connecting device when the connecting device is used with the machine or the tank lid may be removed from the tank for using the connecting device. When the tank lid is removed, the connecting device may comprise a cover member that replaces the tank lid and that allows the 40 refilling of the tank via the connecting device (usually through the cover member). The tank lid (or the device's

cover member) may be secured to the machine's main body or to the tank or to both. An example of a tank lid (that can be modified for the connecting device, either as a part of the connecting device (as its cover member) or as 5 part of the beverage machine or that can be used as such when the beverage machine is not combined with the connecting device) is taught in WO 2011/089210.

The beverage preparation machine can be an in-home or out of home machine. The machine may be for the 10 preparation of coffee, tea, chocolate, cacao, milk, soup, baby food, etc.... The machine may be arranged for preparing within a beverage processing module a beverage by passing hot or cold water or another liquid through a cartridge containing an ingredient, such as a flavouring 15 ingredient, of the beverage to be prepared, such as ground coffee or tea or chocolate or cacao or milk powder.

The beverage preparation typically includes the mixing of a plurality of beverage ingredients, e.g. water and milk powder, and/or the infusion of a beverage 20 ingredient, such as an infusion of ground coffee or tea with water. One or more of such ingredients may be supplied in loose and/or agglomerate powder form and/or in liquid form, in particular in a concentrate form. A carrier or diluents liquid, e.g. water, may be mixed with 25 such ingredient to form the beverage. The liquid may be supplied manually and/or via the external delivery system.

For instance, a predetermined amount of beverage is formed and dispensed on user-request, which corresponds to a serving. The volume of such a serving may be in the 30 range of 25 to 200 ml and even up to 300 or 400 ml, e.g. the volume for filling a cup, depending on the type of beverage. Formed and dispensed beverages may be selected from ristrettos, espressos, lungos, cappuccinos, latte macchiato, café latte, americano coffees, teas, etc... 35 For example, a coffee machine may be configured for dispensing espressos, e.g. an adjustable volume of 20 to 60 ml per serving, and/or for dispensing lungos, e.g. a volume in the range of 70 to 150 ml per serving.

Brief Description of the Drawings

The invention will now be described with reference to the schematic drawings, wherein:

- Figure 1 illustrates a beverage preparation machine having a tank which can be fitted with a exemplary connecting device in accordance with the invention;
- Figures 2 and 3 show a perspective view and a side view, respectively, of such a connecting device;
- 10 - Figure 4 illustrates a beverage preparation machine fitted with such a connecting device; and
- Figure 5 is a cross-sectional view of part of a beverage machine fitted with such a connecting device.

15

Detailed description

Figures 1 to 3 illustrates a beverage preparation machine 2 that can be retrofitted with a connecting device 1 shown in Figs 2 to 4 in a manner illustrated in Fig. 5.

20

Exemplary machine 2 shown in Figs 1, 4 and 5 has a liquid storage tank 20, e.g. a water storage tank, with an upper opening 20a for supplying liquid into tank 20, such as an opening 20a delimited by a rim of tank 20. For instance, tank 20 is delimited by a bottom part 20b and a 25 peripheral wall 20c extending from and above bottom wall 20b towards opening 20a and/or having a tank outlet 20d for dispensing liquid to a beverage processing and delivery unit 24,25 of machine 2.

30

Machine 2 may have an inlet 24 for supplying an ingredient, such as an ingredient contained in a cartridge, to be processed with the liquid from tank 20 in processing and delivery unit 24,25 so as to prepare a beverage.

35

Machine 2 typically includes an outlet 25 for delivering a beverage from processing and delivery unit 24,25, such as an outlet 25 located above a support 26 for placing a user-recipient, e.g. a cup or a mug, for collecting the beverage delivered by outlet 25.

For instance, machine 2 has an actuator, such as a handle 23 or a motor, for actuating beverage processing and delivery unit 24,25 to receive in and/or evacuate from unit 24,25 an ingredient, such as an ingredient 5 contained in a cartridge.

Typically, machine 2 comprises a pump for pumping the liquid from tank outlet 20d to a beverage delivery outlet 25, optionally via a mixing chamber for mixing the liquid with an ingredient such as an ingredient contained 10 in a cartridge.

Machine 2 may also include a thermal conditioner, such as a heater and/or a cooler, for thermally conditioning the liquid supplied from tank 20, e.g. via tank outlet 20d.

15 Normally, machine 2 comprises a machine control unit such as a control unit with a user-interface 27, e.g. an on/off switch.

20 Optionally, machine 2 may also include an electric connector (not shown) for supplying power to an external device, such as to connecting device 1, via a power connector 14c,14d of device 1.

Furthermore, tank 20 may have a (solid) tank lid 20' covering opening 20a, lid 20' being removable for filling tank 20. When connecting device 1 is fixed to tank 20, 25 lid 20' may be removed so that opening 20a remains open or is covered by a cover member 16d that is fixed to connecting device 1 and (re-)movable en bloc with device 1. Hence, tank 20 may nevertheless remain covered when (retro-)fitted with connecting device 1.

30 An exemplary connecting device 1 is illustrated in Figs 2 to 5, Figs 4 and 5 showing device 1 when mounted on a beverage preparation machine 2, typically of the type discussed above.

35 Connecting device 1 is arranged for connecting machine 2 with an external liquid delivery system 3, e.g. a pipe 3 of a water distribution network or a pipe 3 connected to such a network, to supply liquid from system 3 to machine 2.

40 Connecting device 1 typically has: an inlet 10 for a fluid connection to external liquid delivery system 3; an

outlet 13 for delivering liquid from external system 3 via inlet 10 to beverage machine 2; a valve arrangement 12a,12b switchable between an open configuration for establishing a fluidic connection between inlet 10 and outlet 13 and a closed configuration for interrupting the fluidic connection, such as a valve arrangement 12a,12b connected to the inlet 10 via a fluid connector 11 e.g. a fluid connector 11 fixed to a frame portion 16a of a body 16 of such device 1; and a control unit 14 for switching valve arrangement 12a,12b between its open configuration and its closed configuration.

Optionally, control unit 14 is connected to at least one of: a power source via a power connector 14c,14d; and a user interface 14a,14b such as an interface comprising a and/or reset switch 14a (e.g. an on/off switch and/or a switch for resetting device 1) 14a and/or a control indicator e.g. a control light 14b. The power source may be provided by beverage preparation machine 2 itself or may be external to device 1 and to machine 2, for instance the mains. Power connector 14c,14d may include an electric cable 14c and a plug 14d. Power connector 14c,14d may include a voltage transformer, e.g. within plug 14d or on control unit 14.

Connecting device 1 may comprise a sensor arrangement 15a,15b connected to control unit 14 that is configured to switch valve arrangement 12a,12b in response to a triggering signal from sensor arrangement 15a,15b.

Connecting device 1 can have an assembly arrangement 16c,16d for reversibly fixing connecting device 1, as a user-removable accessory 1, to tank 20 so that outlet 13 is positioned for delivering liquid via upper opening 20a into tank 20.

Alternatively, the connecting device can be integrated in the beverage machine in a manner not intended to be disassemblable by a user.

The connecting device may be connected to and use sensors that are integrated in the beverage machine to monitor the tank.

Typically, assembly arrangement 16c,16d is configured for fixing device 1 to tank 20 so that sensor

arrangement 15a,15b extends inside tank 20 via upper opening 20a or is located adjacent a peripheral tank wall 20c externally to tank 20, so as to generate a triggering signal when the liquid reaches a predetermined level 5 15a',15b' in tank 20.

Sensor arrangement 15a,15b typically comprises a low level sensor 15a for detecting a low level 15a' of liquid in tank 20 to generate a triggering signal for switching valve arrangement 12a,12b to the open configuration so as 10 to fill tank 20 with liquid delivered by outlet 13.

Control unit 14 can be arranged to switch valve arrangement 12a,12b into the closed configuration when a predetermined period of time has lapsed after switching the valve arrangement 12a,12b into the open configuration, 15 the predetermined period of time being optionally user-adjustable or user-programmable.

Control unit 14 can be arranged to switch valve arrangement 12a,12b into the closed configuration when a further level sensor detecting an overfill level above 20 high level 15b' generates a triggering signal for switching the valve arrangement or when a predetermined volume of liquid measured by a flowmeter 15c connected to control unit 14 has been delivered via outlet 13, the predetermined volume being optionally user-adjustable, 25 e.g. to adjust to a maximum storage volume of tank 20.

Sensor arrangement 15a,15b can comprise a high level sensor 15b for detecting a high level 15b' of liquid in tank 20 to generate a triggering signal for switching valve arrangement 12a,12b to the closed configuration.

Control unit 14 may be configured so as to intermittently read the high level sensor 15b, for instance intermittently read high level sensor 15b at long time intervals, e.g. e.g. at time intervals in the range of 1 to 30 minutes, and maintain the valve 35 arrangement 12a,12b in the closed configuration as long as the high level 15b' of liquid is detected and then temporarily switch valve arrangement 12a,12b into the open configuration until the high level 15b' of liquid is again detected whereby high level sensor 15b is read 40 continuously or at short intervals in time by control

unit 14, e.g. intervals of less than 5 second such as intervals in the range of 0.1 to 3 seconds.

The time intervals may be user-adjustable and/or set in accordance with the maximum speed for emptying the tank 20 (the maximum rate of removal of liquid by machine 2) for setting the long time intervals and/or the existence and size of available storage space above the high level and the flowrate of the liquid supplied from the external delivery system for setting the short time intervals.

Sensor arrangement 15a,15b may comprise at least one of an optical sensor, an electric sensor, e.g. a capacitive sensor, and a float sensor for sensing a float in tank 20.

Valve arrangement 12a,12b may comprise at least one valve 12a,12b.

In a particular embodiment, valve arrangement 12a,12b comprises two or more valves 12a,12b that are in a serial fluidic configuration between inlet 10 and outlet 13.

At least two such valves 12a,12b that are in serial fluidic configuration can be controlled in parallel by control unit 14 to be both simultaneously open for establishing the fluidic connection between inlet 10 and outlet 13 or both simultaneously closed for interrupting the fluidic connection.

At least two such valves 12a,12b that are in serial fluidic configuration can be controlled separately by control unit 14. A first valve 12a (e.g. a main valve or a control valve) of such valves 12a,12b can be opened or closed for establishing or interrupting the fluidic connection between inlet 10 and outlet 13 as required for supplying liquid to machine. A second valve 12b (e.g. a back-up or safety valve) of such valves 12a,12b is typically open as long as first valve 12a opens and closes as controlled by control unit 14 and is closed when first valve 12a is malfunctioning. At least one sensor 15c, e.g. a flowmeter and/or an overfill level sensor, can be connected to control unit 14 for sensing an on-going flow of liquid via inlet 10 and outlet 13 after control unit 14 has attempted to switch first valve

12a into its closed configuration and for triggering control unit 14 to switch second valve 12b into its closed configuration.

Control unit 14 may be arranged to detect a malfunctioning of at least one valve 12a,12b to then indicate to a user such malfunctioning via an indicator 14b and/or block the non-malfunctioning valve in its closed configuration with or without automatically switching-off device 1.

10 Connecting device 1 typically comprises a body 16 and an overhanging arm 16b arranged to extend over opening 20a of storage tank 20 and optionally into the storage tank 20 via tank opening 20a, overhanging arm 16 being formed of or holding outlet 13 and/or the sensor 15 arrangement. Overhanging arm 16b may comprise a connecting portion 16e for connecting a cover member 16d that is configured to cover opening 20a of storage tank 20. Optionally, outlet 13 and/or the sensor arrangement 20 extend(s) through connecting portion 16e or form(s) the connecting portion or is/are integral with the connecting portion and cover member 16d.

Connecting device may have a cover member 16d that is configured to close opening 20a of storage tank 20, cover member 16d delimiting a passage 16e, such as a 25 through hole, through which outlet 13 extends or through which the outlet can deliver liquid into storage tank 20. Optionally, sensor arrangement 15a,15b extends into storage tank 20 through this passage or through a different passage delimited by the cover member or sensor 30 arrangement 15a,15b is confined outside the tank 20.

Cover member 16d may comprise an assembly arrangement 16f for reversibly assembling cover member 16d to at least one of storage tank 20, such as to a rim 35 delimiting tank opening 20a, and/or to a main machine body 22 of beverage machine 2, e.g. by being hooked to main machine body 22.

The assembly arrangement can include a lower assembly arrangement 16c, such as a foot, for reversibly or irreversibly assembling the device body 16 to a lower 40 part 20b of tank 20 and/or to a lower part of main machine body 22. For instance, lower assembly arrangement

16c has a platform projecting from a bottom part of device body 16 and/or extends under outlet 13.

The assembly arrangement may have an upper assembly arrangement 16b,16d,16e,16f, such as a top, for reversibly or irreversibly assembling device body 16 to an upper part 20a of tank 20 and/or to an upper part of main machine body 22. For example, upper assembly arrangement 16b,16d,16e,16f includes an arm 16b projecting from a top part of device body 16 and/or 10 extending above outlet 13, such as an arm forming or fixed to a cover member 20d.

The assembly arrangement may comprise a first assembly arrangement 16c, such as a lower assembly arrangement e.g. a foot, and a second assembly arrangement 16b,16d,16e,16f, e.g. an upper assembly arrangement, which can be reversibly or irreversibly fixed to machine 2, e.g. to tank 20, by fastening first and second arrangements 16b,16c,16d,16e,16f to one another by a fixing arrangement 16bc. Fixing arrangement 20 16bc may include any connector that reversibly fixes directly or indirectly connecting device 1 to machine 2, e.g. a machine's tank 20 and/or machine's main body 22, such as a mechanical or physical, e.g. one or more of hooks, clips, snaps, clamps, screws, friction fasteners, 25 geometric fasteners and magnetic connectors. For instance, when fixed together, first and second arrangements 16b,16c,16d,16e,16f:

- extend over two extremities of machine 2, e.g. over a machine tank 20, to form a clamp secured on machine 2, 30 e.g. on tank 20, said two extremities forming for instance a top and bottom part of machine 2, e.g. of tank 20; and/or
- extend externally over and around machine 2, e.g. externally over and around tank 20, and optionally 35 passing through an upper tank opening 20a of tank 20 into tank 20; and/or
- delimit between them an opening 16c' for external system 3 to be connected to inlet 10.

Device body 16 can be made of a first part 16' and a 40 second part 16'', first part 16' comprising first assembly arrangement 16c and second part 16'' comprising

second assembly arrangement 16b,16d,16e,16f, first and second assembly arrangements 16c;16b,16d,16e,16f being reversibly or irreversibly fixed to machine 2 by assembling first and second parts 16',16'' together by 5 fixing arrangement 16bc.

At least one of first and second parts 16',16'' may include an outer housing 161',161'' by which it is assembled to the other part. For instance each part 16',16'' has an outer housing 161',161'' whereby parts 10 16',16'' are assembled together via their respective outer housings 161',161''.

One part 16'' of first and second parts 16',16'' can comprise inlet 10, outlet 13, valve arrangement 12a,12b and control unit 14. For instance, inlet 10 and/or outlet 15 13 extend(s) through the other part 16' of first and second parts 16',16'' such as through an opening 16c' delimited by a housing 161' of other part 16', e.g. an opening delimited by a housing 161' of first part 16' and a housing of the second part 16''.

20 Connecting device 1 can have a member 15 bearing sensor arrangement 15a,15b. Optionally, member 15 has one or more of the following features a) to d):

- a) member 15 extends in a generally upright direction 15' and/or in a generally horizontal direction 15'' arranged to generally match a wall 20c of machine 2, such as peripheral wall 20c of tank 20, along (a) corresponding direction(s) 20c',20c'', when device 1 is fixed to tank 20;
- b) member 15 extends in a generally upright direction in a manner as to generally extend along tank wall 20c inside or outside the tank 20, when device 1 is fixed to tank 20;
- c) member 15 forms a wall 15 of a body 16 of device 1;
- d) member 15 is formed by a PCB which interfaces at least one or two sensor(s) 15a,15b of sensor arrangement 15a,15b to control unit 14.

## CLAIMS

1. A connecting device (1) for connecting a beverage machine (2) with an external liquid delivery system (3), e.g. a water distribution network, to supply such liquid

5 to said machine (2),

such machine (2) having a liquid storage tank (20) with an upper opening (20a) for supplying liquid into the tank, such as an opening (20a) delimited by a rim of the tank (20), optionally said tank (20) being delimited by a

10 bottom part (20b) and a peripheral wall (20c) extending from and above the bottom part (20b) towards the opening (20a) and/or having a tank outlet (20d) for dispensing liquid to a beverage processing and delivery unit (24, 25) of the machine (2),

15 said connecting device (1) having:

- an inlet (10) for a fluid connection to said external system (3);

- an outlet (13) for delivering liquid from said external system (3) via the inlet (10) to said

20 beverage machine (2);

- a valve arrangement (12a, 12b) switchable between an open configuration for establishing a fluidic connection between the inlet (10) and the outlet (13) and a closed configuration for interrupting the

25 fluidic connection, such as a valve arrangement (12a, 12b) connected to the inlet (10) via a fluid connector (11) e.g. a fluid connector (11) fixed to a frame portion (16a) of a body (16) of such device (1); and

30 - a control unit (14) for switching the valve arrangement (12a, 12b) between its open configuration and its closed configuration,

optionally the control unit (14) being connected to at least one of: a power source via a power connector

35 (14c, 14d); and a user interface (14a, 14b) such as an interface comprising a power and/or reset switch (14a) and/or a control indicator e.g. a control light (14b),

characterised in that such connecting device (1) further comprises:

- a sensor arrangement (15a,15b) connected to the control unit (14) that is configured to switch the valve arrangement (12a,12b) in response to a triggering signal from the sensor arrangement (15a,15b); and
- an assembly arrangement (16c,16d) for reversibly fixing said connecting device (1), as a user-removable accessory (1), to said tank (20) so that the outlet (13) is positioned for delivering liquid via said upper opening (20a) into said tank (20).

2. The device of claim 1, wherein the assembly arrangement (16c,16d) is configured for fixing such device (1) to said tank (20) so that the sensor arrangement (15a,15b) extends inside the tank (20) via said opening (20a) or is located adjacent a peripheral tank wall (20c) externally to the tank (20), so as to generate a triggering signal when the liquid reaches a predetermined level (15a',15b') in the tank (20).

3. The device of claim 1 or 2, wherein the sensor arrangement (15a,15b) comprises a low level sensor (15a) for detecting a low level (15a') of liquid in said tank (20) to generate a triggering signal for switching the valve arrangement (12a,12b) to the open configuration so as to fill said tank (20) with liquid delivered by the outlet (13).

4. The device of claim 3, wherein the control unit (14) is arranged to switch the valve arrangement (12a,12b) into the closed configuration:

- when a predetermined period of time has lapsed after switching the valve arrangement (12a,12b) into the open configuration, the predetermined period of time being optionally user-adjustable, e.g. to adjust to a flow rate of liquid supplied from said external delivery system (3) and/or to adjust to a maximum storage volume of said tank (20); and/or
- when a further level sensor detecting an overfill level above the high level (15b') generates a triggering signal for switching the valve arrangement or when a predetermined volume of liquid measured by a flowmeter (15c) connected to the control unit (14) has been delivered via the outlet (13), the predetermined

volume being optionally user-adjustable, e.g. to adjust to a maximum storage volume of said tank (20).

5. The device of any preceding claim, wherein the sensor arrangement (15a,15b) comprises a high level sensor (15b) for detecting a high level (15b') of liquid in said tank (20) to generate a triggering signal for switching the valve arrangement (12a,12b) to the closed configuration, optionally the control unit (14) being configured so as to periodically read the high level 10 sensor (15b), e.g. at time intervals in the range of 1 to 20 or 30 min., and maintain the valve arrangement (12a,12b) in the closed configuration as long as a high level (15b') of liquid is detected and then temporarily switch the valve arrangement (12a,12b) into the open 15 configuration until the high level (15b') of liquid is again detected whereby the high level sensor (15b) is read continuously or at short intervals by the control unit (14), such as intervals of less than 5 second e.g. intervals in the range of 0.1 to 3 seconds.

20 6. The device of any preceding claim, wherein the sensor arrangement (15a,15b) comprises at least one of an optical sensor, an electric sensor, e.g. a capacitive sensor, and a float sensor for sensing a float in said tank (20).

25 7. The device of any preceding claim, wherein the valve arrangement (12a,12b) comprises at least one valve (12a,12b).

30 8. The device of claim 7, wherein the valve arrangement (12a,12b) comprises two or more valves (12a,12b) that are in serial fluidic configuration between the inlet (10) and the outlet (13), optionally at least two such valves (12a,12b) that are in serial fluidic configuration are controlled:

- 35 - in parallel by the control unit (14) to be both simultaneously open for establishing the fluidic connection between the inlet (10) and the outlet (13) or both simultaneously closed for interrupting the fluidic connection, or
- 40 - separately by the control unit (14) so that a first valve (12a) of such valves (12a,12b) is open or closed for establishing or interrupting the fluidic

connection between the inlet (10) and the outlet (13) as required for supplying liquid into said tank (20) and so that a second valve (12b) of such valves (12a,12b) is open as long as the first valve (12a) 5 opens and closes as controlled by the control unit (14) and is closed when the first valve (12a) is malfunctioning, optionally a sensor (15c), e.g. a flowmeter and/or an overfill level sensor, may be connected to the control unit (14) for sensing an on-going filling of said tank (20) after the control unit 10 (14) has attempted to switch the first valve (12a) into its closed configuration and for triggering the control unit (14) to switch the second valve (12b) into its closed configuration,

15 optionally the control unit (14) being arranged to detect a malfunctioning of at least one valve (12a,12b) to then indicate to a user such malfunctioning via an indicator (14b) and/or block the non-malfunctioning valve in its closed configuration with or without automatically 20 switching-off such device (1).

9. The device of any preceding claim, which comprises a body (16) and an overhanging arm (16b) arranged to extend over the opening (20a) of said storage tank (20) and optionally into the storage tank (20) via the opening 25 (20a), the overhanging arm (16) being formed of or holding at least one of the outlet (13) and the sensor arrangement.

10. The device of claim 9, wherein the overhanging arm (16b) comprises a connecting portion (16e) for connecting 30 a cover member (16d) that is configured to cover the opening (20a) of said storage tank (20), optionally the outlet (13) and/or the sensor arrangement extending through the connecting portion (16e) or forming the connecting portion or being integral with the connecting portion and the cover member (16d).

11. The device of any preceding claim, which comprises a cover member (16d) that is configured to close the opening (20a) of said storage tank (20), the cover member 40 (16d) delimiting a passage (16e), such as a through hole, through which the outlet (13) extends or through which the outlet can deliver liquid into said storage tank (20), optionally the sensor arrangement (15a,15b) extending

through said passage or through a different passage delimited by the cover member into said storage tank or being confined outside the storage tank (20).

12. The device of claim 10 or 11, wherein the cover member (16d) comprises an assembly arrangement (16f) for reversibly assembling the cover member (16d) to at least one of said storage tank (20), such as to a rim delimiting the tank opening (20a), and/or to a main machine body (22) of said beverage machine (2) e.g. by being hooked to the main machine body (22).

13. The device of any preceding claim, which has a device body (16) and an assembly arrangement (16c;16b,16d,16e,16f) for reversibly assembling the device body (16) to the tank (20) and/or to a main machine body (22) of said beverage machine (2), such as:

- a lower assembly arrangement (16c), such as a foot, for reversibly assembling the device body (16) to a lower part (20b) of the tank (20) and/or to a lower part of the main machine body (22), optionally the lower assembly arrangement (16c) comprising a platform projecting from a bottom part of the device body (16) and/or extending under the outlet (13); and/or

- an upper assembly arrangement (16b,16d,16e,16f), such as a top, for reversibly assembling the device body (16) to an upper part (20a) of the tank (20) and/or to an upper part of the main machine body (22), optionally the upper assembly arrangement (16b,16d,16e,16f) comprising an arm (16b) projecting from a top part of the device body (16) and/or extending above the outlet (13), such as an arm forming or fixed to a cover member (20d); and/or

- a first assembly arrangement (16c), such as a lower assembly arrangement e.g. a foot, and a second assembly arrangement (16b,16d,16e,16f), e.g. an upper assembly arrangement, which can be reversibly fixed to said machine (2), e.g. to said tank (20) and/or main machine body (22), by fastening the first and second arrangements (16b,16c,16d,16e,16f) to one another by a fixing arrangement (16bc) that may include any connector that reversibly fixes directly or indirectly such connecting device (1) to said machine (2), e.g. a

5 machine's tank (20) and/or machine's main body (22), such as a mechanical or physical connector, e.g. one or more of hooks, clips, snaps, clamps, screws, friction fasteners, geometric fasteners, magnetic and connectors, optionally when fixed together the first and second arrangements (16b,16c,16d,16e,16f):

- 10 extending over two extremities of said machine (2), e.g. over said tank (20) and/or main machine body (22), to form a clamp secured on the said machine (2), e.g. on said tank (20) and/or main machine body (22), said two extremities forming for instance a top and bottom part of said machine (2), e.g. of said tank (20) and/or main machine body (22); and/or
- 15 extending externally over and around said machine (2), e.g. externally over and around said tank (20) and/or main machine body (22), and optionally passing through an opening (20a) of said tank (20) and/or said main machine body (22); and/or
- 20 delimiting between them an opening (16c') for said external system (3) to be connected to the inlet (10).

14. The device of any preceding claim, which comprises a member (15) bearing the sensor arrangement (15a,15b), optionally the member (15) having one or more of the following features a) to d):

- a) the member (15) extends in a generally upright direction (15') and/or in a generally horizontal direction (15'') arranged to generally match a wall (20c) of the machine (2), such as a peripheral wall (20c) of the tank (20), along (a) corresponding direction(s) (20c',20c''), when such device (1) is fixed to the tank (20);
- b) the member (15) extends in a generally upright direction in a manner as to generally extend along the tank wall (20c) inside or outside the tank (20), when such device (1) is fixed to the tank (20);
- c) the member (15) forms a wall (15) of a body (16) of said device (1);

d) the member (15) is formed by a PCB which interfaces at least one or two sensor(s) (15a,15b) of the sensor arrangement (15a,15b) to the control unit (14).

15. A set formed of a connecting device (1) as defined

5 in any preceding claim and a beverage machine (2), the device (1) being arranged to connect the machine (2) with an external liquid delivery system (3), e.g. a water distribution network, to supply such liquid to said machine (2), the machine (2) having a liquid storage tank

10 (20) with an upper opening (20a) for supplying liquid into the tank, such as an opening (20a) delimited by a rim of the tank (20), optionally the tank (20) being delimited by a bottom part (20b) and a peripheral wall (20c) extending from and above the bottom wall (20b)

15 towards the opening (20a) and/or having a tank outlet (20d) for dispensing liquid to a beverage processing and delivery unit (24,25) of the machine (2), optionally the machine having one or more of:

20 - an inlet (24) for supplying an ingredient, such as an ingredient contained in a cartridge, to be processed with said liquid in the processing and delivery unit (24,25) to prepare a beverage;

25 - an outlet (25) for delivering a beverage from the processing and delivery unit (24,25) such as an outlet (25) located above a support (26) for placing a user-recipient, e.g. a cup or a mug, for collecting the beverage delivered by the outlet (25);

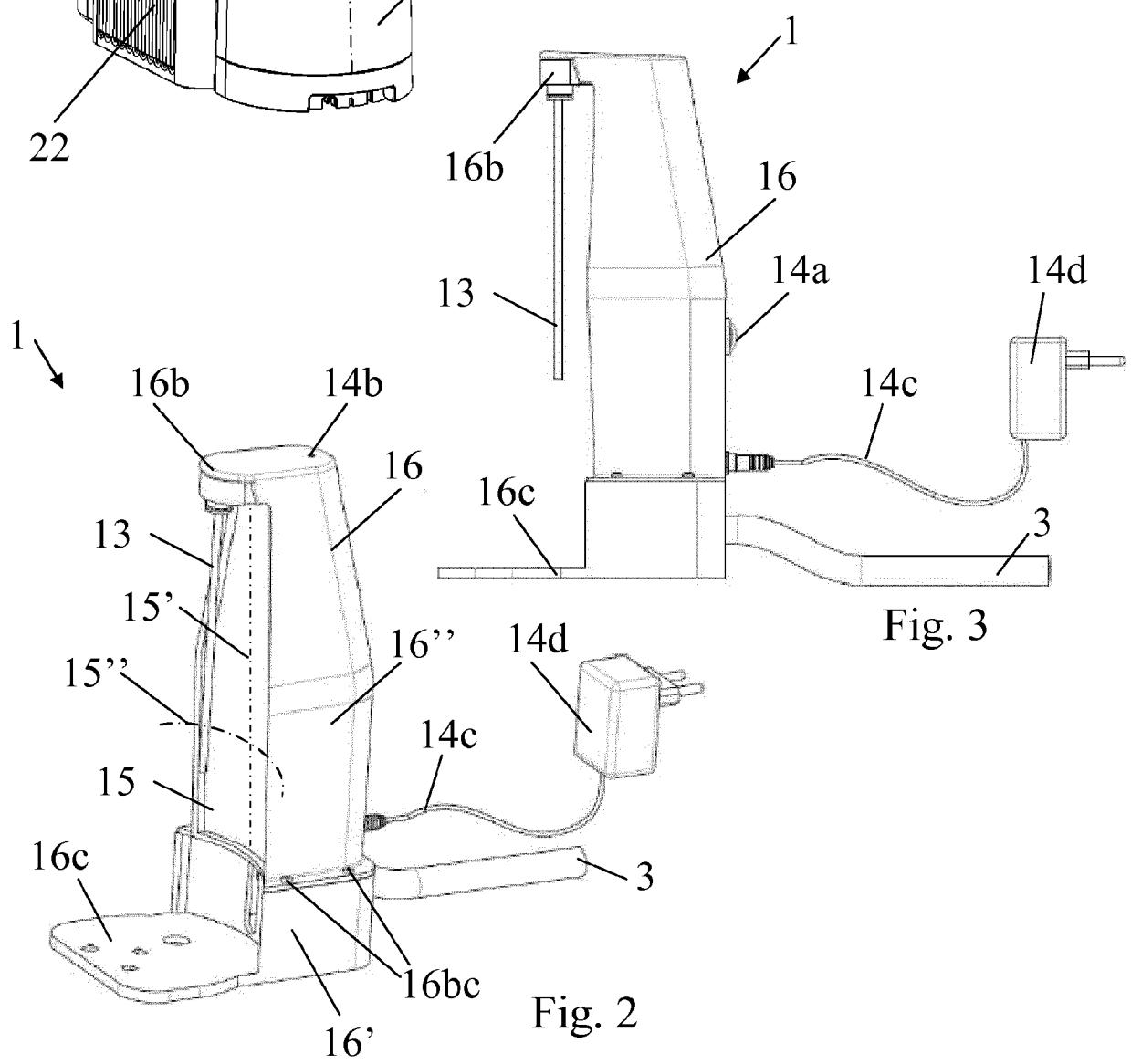
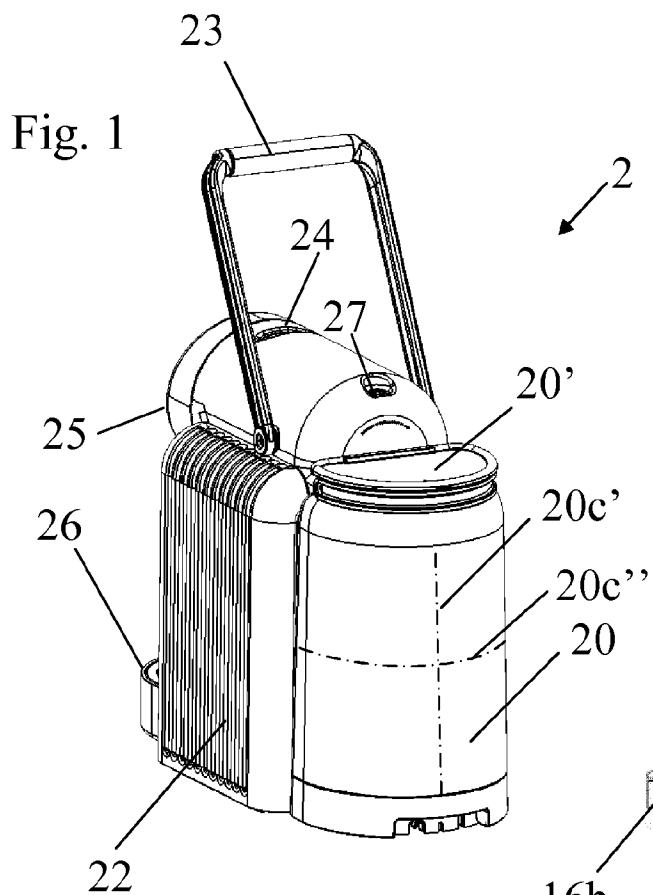
30 - an actuator, such as a handle (23) or a motor, for actuating the beverage processing and delivery unit (24,25) for receiving in and/or evacuating from the unit (24,25) an ingredient, such as an ingredient contained in a cartridge;

35 - a pump for pumping said liquid from the tank outlet (20d) to a beverage delivery outlet (25), optionally via a mixing chamber for mixing said liquid with an ingredient such as an ingredient contained in a cartridge;

40 - a thermal conditioner, such as a heater and/or a cooler, for thermally conditioning said liquid from the tank outlet (20d);

- a machine control unit such as a control unit with a user-interface (27);
- an electric connector for supplying power via a power connector (14c,14d) to the connecting device (1); and
- 5 - a removable tank lid (20'), such as a tank lid (20') replaceable by a cover member (16) comprised by the connecting device (1).

1/3



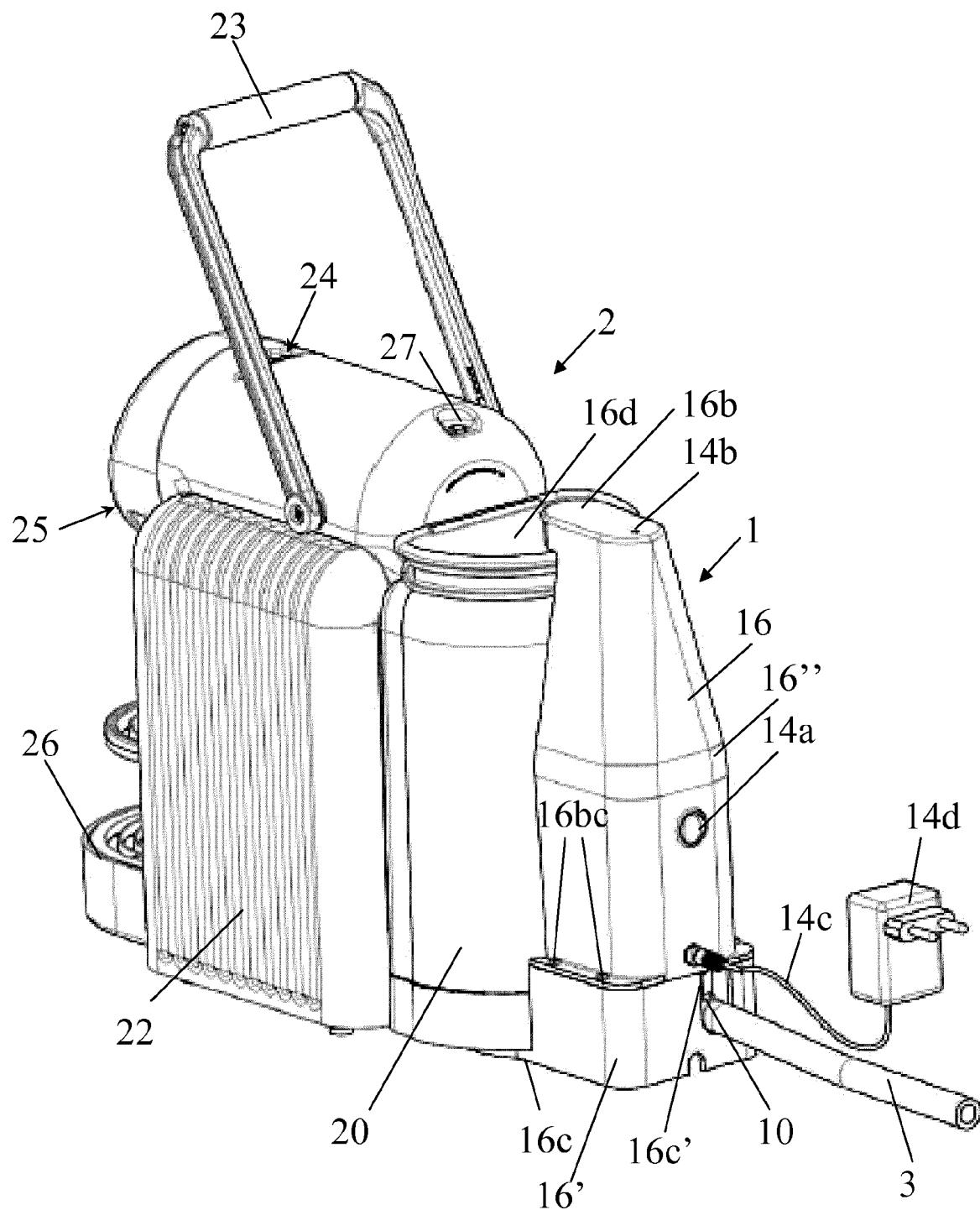


Fig. 4

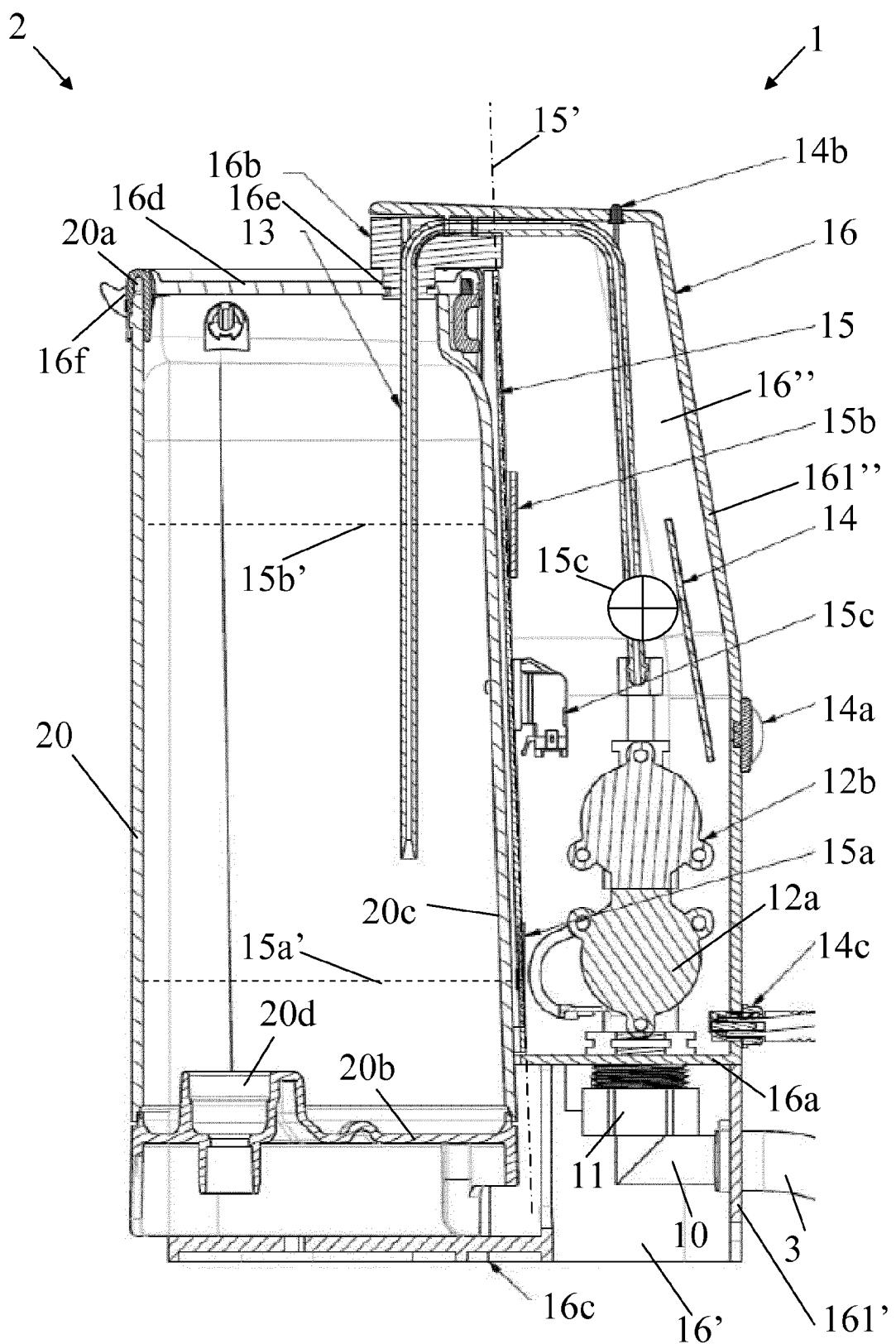


Fig. 5

# INTERNATIONAL SEARCH REPORT

International application No  
PCT/EP2015/065410

**A. CLASSIFICATION OF SUBJECT MATTER**  
INV. A47J31/44 A47J31/56  
ADD.

According to International Patent Classification (IPC) or to both national classification and IPC

**B. FIELDS SEARCHED**

Minimum documentation searched (classification system followed by classification symbols)  
A47J

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

EPO-Internal, PAJ, WPI Data

**C. DOCUMENTS CONSIDERED TO BE RELEVANT**

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 2011/212236 A1 (NGUYEN QUAN HOANG [US] ET AL) 1 September 2011 (2011-09-01) paragraph [0060] - paragraph [0063]; figure 9 ----- EP 0 244 010 A1 (VERHEIJEN BV [NL]) 4 November 1987 (1987-11-04) column 3, line 37 - column 7, line 52; figures 1-4 ----- EP 1 462 040 A1 (BRAVILOR HOLDING BV [NL]) 29 September 2004 (2004-09-29) paragraphs [0020], [0029], [0034]; figures 1-4 -----	1-15 1-15 1-15



Further documents are listed in the continuation of Box C.



See patent family annex.

\* Special categories of cited documents :

- "A" document defining the general state of the art which is not considered to be of particular relevance
- "E" earlier application or patent but published on or after the international filing date
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"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

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Date of the actual completion of the international search

Date of mailing of the international search report

18 August 2015

31/08/2015

Name and mailing address of the ISA/  
European Patent Office, P.B. 5818 Patentlaan 2  
NL - 2280 HV Rijswijk  
Tel. (+31-70) 340-2040,  
Fax: (+31-70) 340-3016

Authorized officer

Fritsch, Klaus

# INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No

PCT/EP2015/065410

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