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(54) **POINT OF USE DIGITAL ELECTRIC ENERGY APPARATUS WITH REAL-TIME DUAL CHANNEL METERING**

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(57) **ABSTRACT**

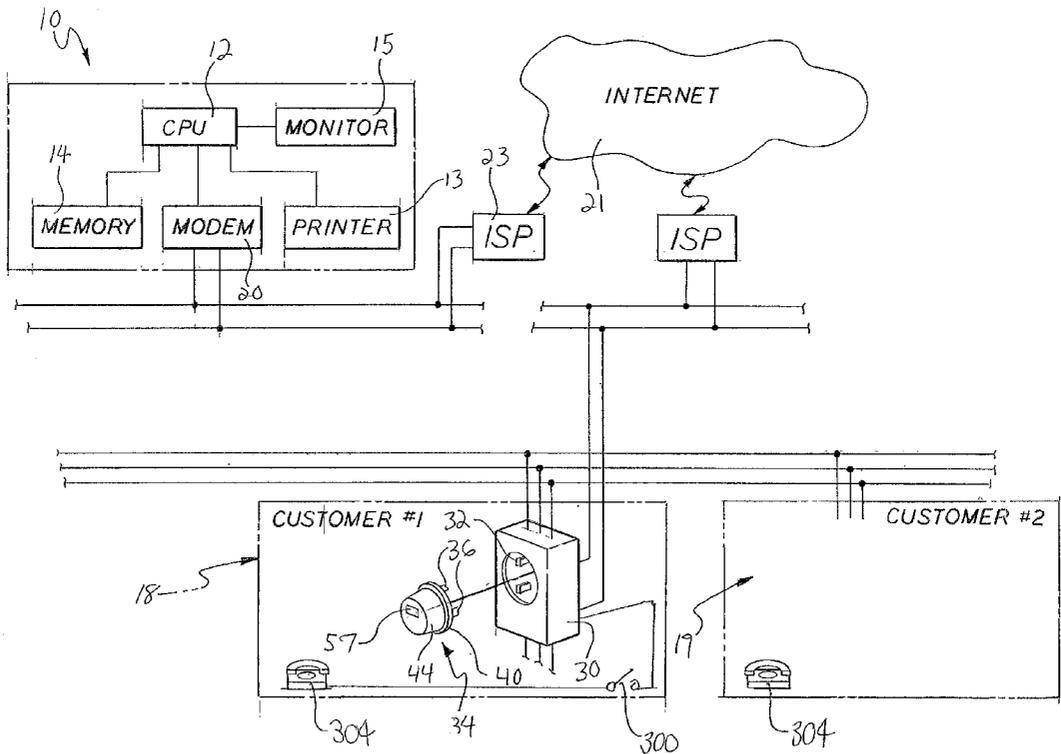
(21) **Appl. No.: 09/962,564**

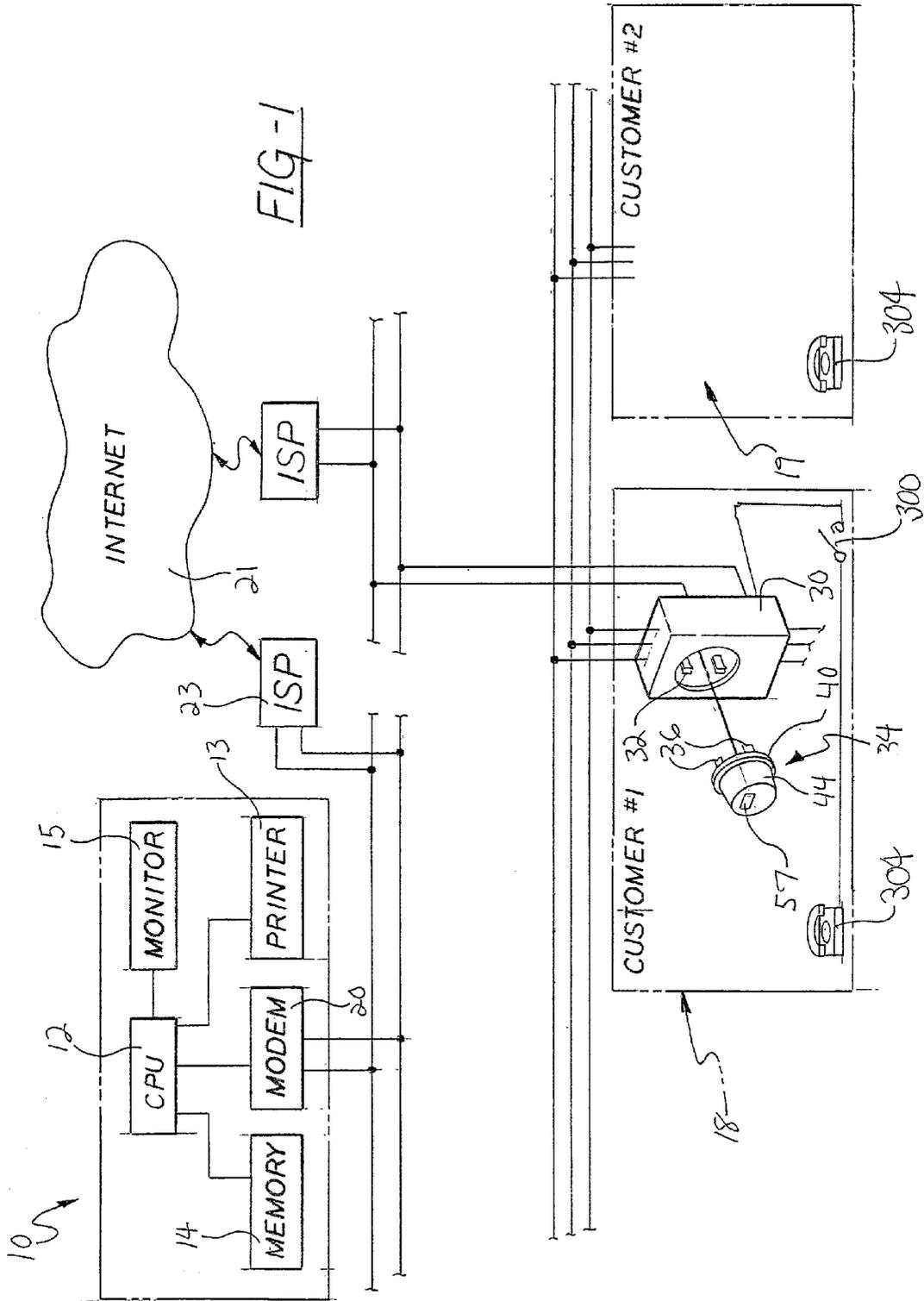
An apparatus and method for measuring electric power consumed at a use site includes voltage and current sensors on each site conductor which are sampled at a sample interval to generate sampled voltage and current signals. The voltage and current signals are converted to digital values which are used to directly calculate power consumption values. The digital voltage and current magnitude values are stored in a memory either prior to or subsequent to the power consumption calculations.

(22) **Filed: Sep. 25, 2001**

**Related U.S. Application Data**

(63) **Non-provisional of provisional application No. 60/235,122, filed on Sep. 25, 2000.**





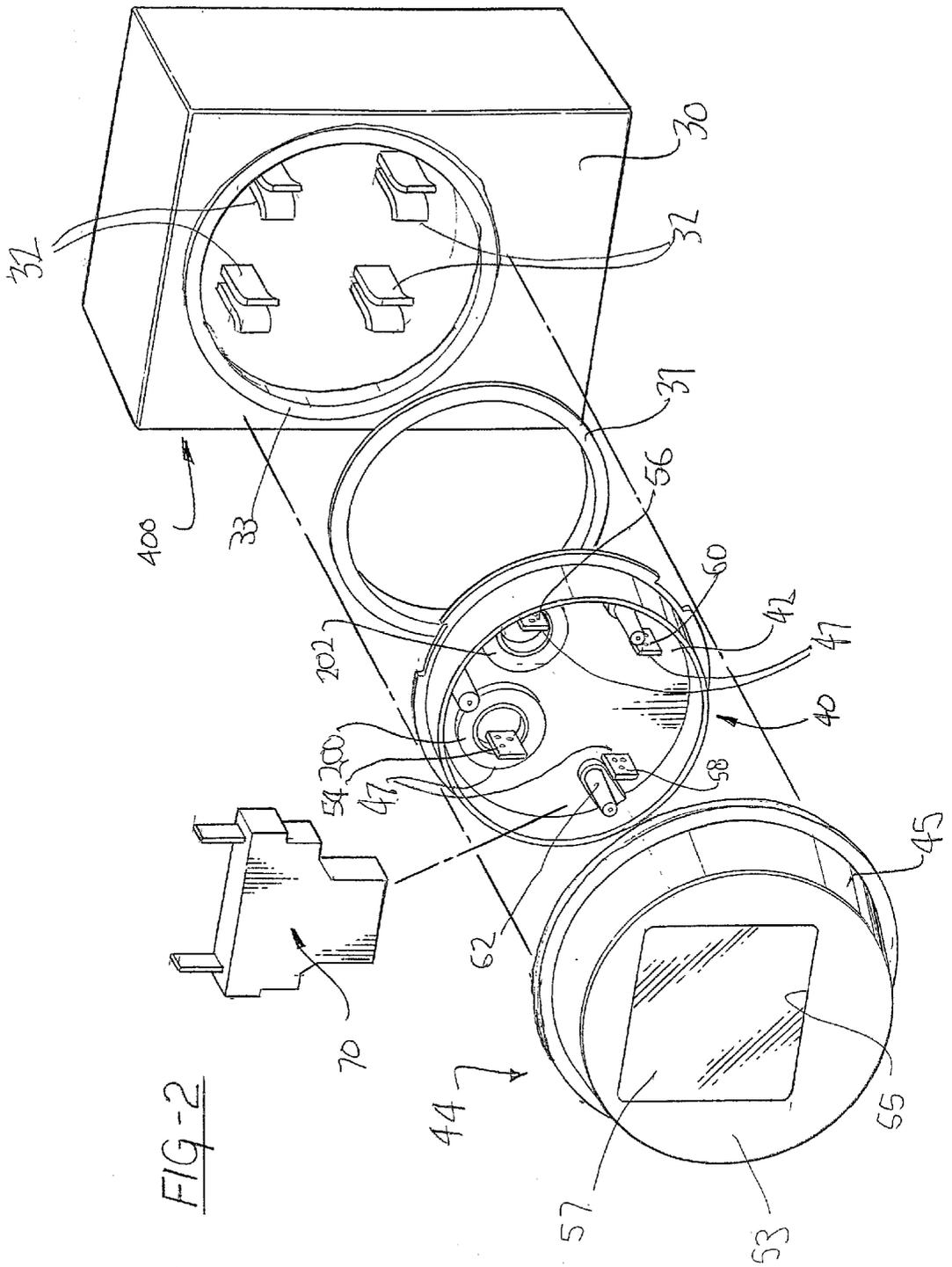


FIG-2

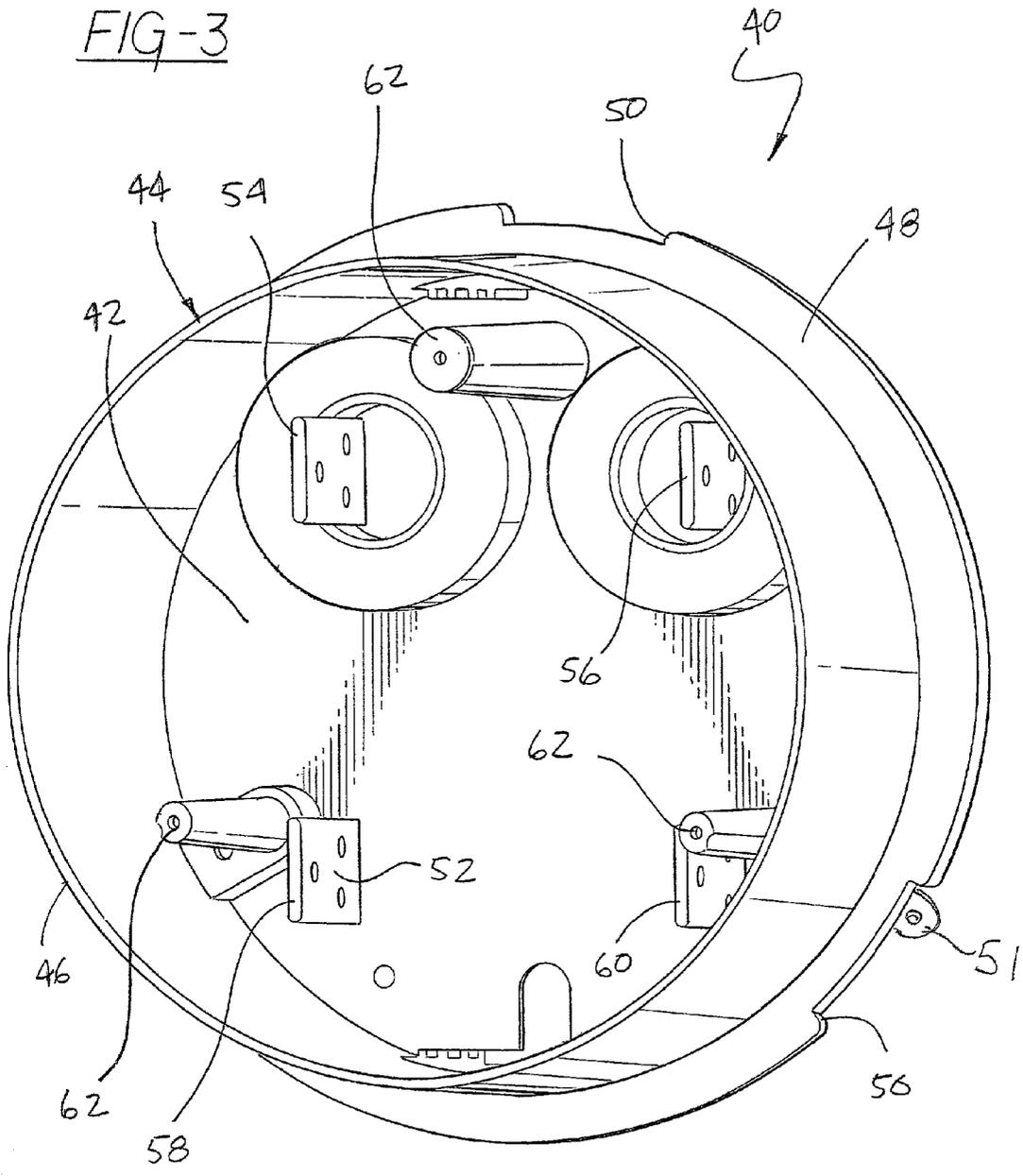
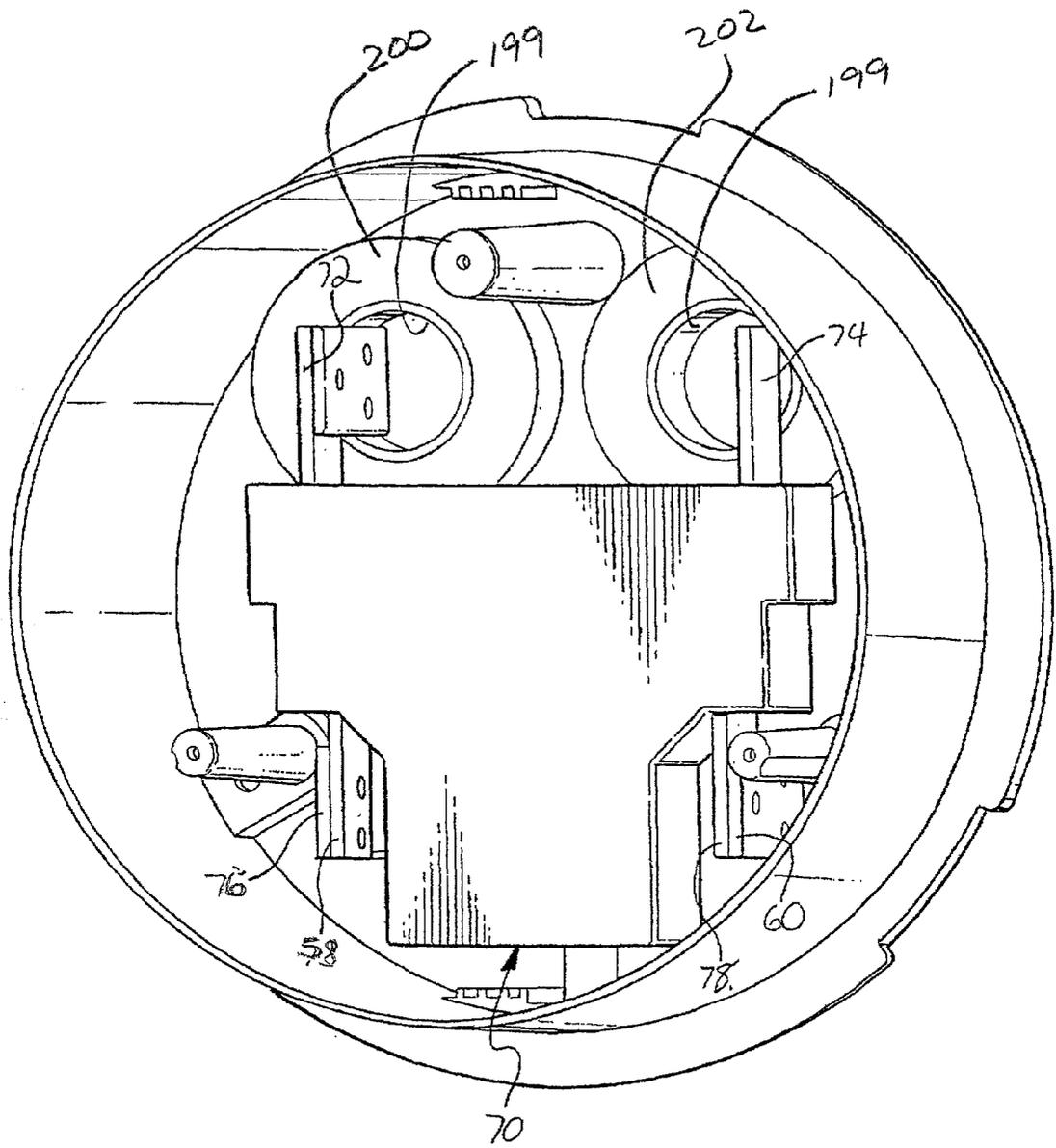


FIG-4



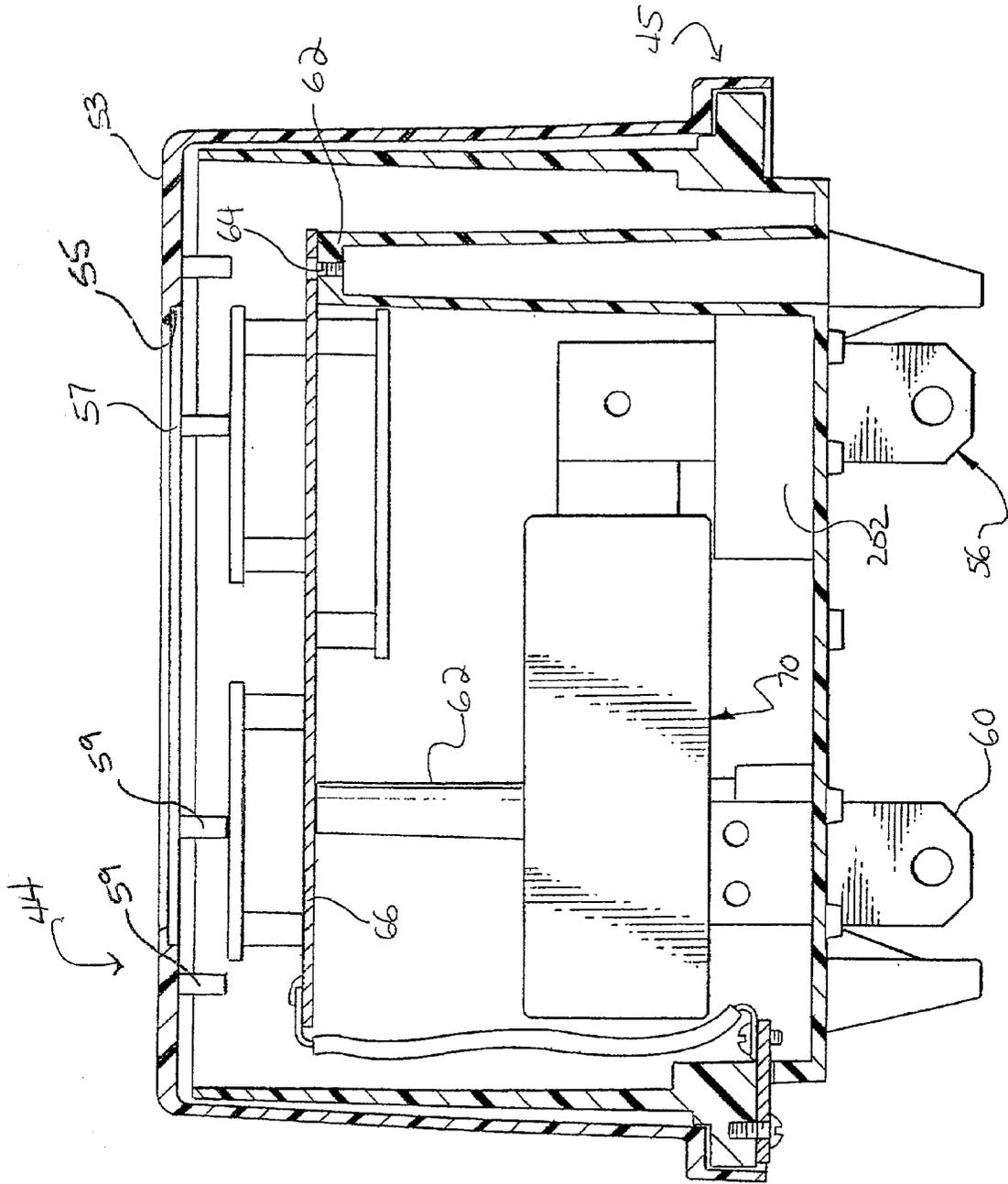
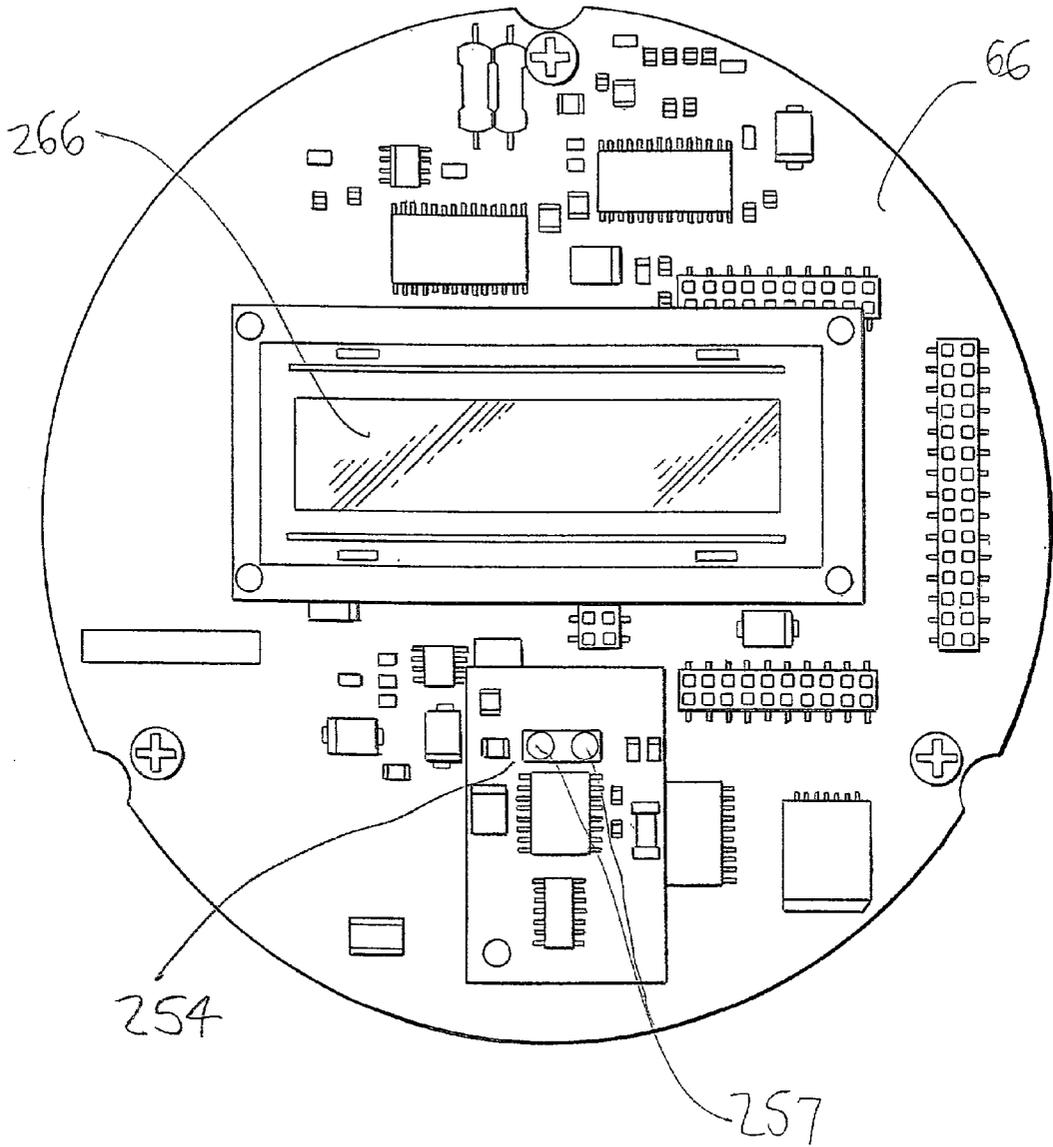


FIG - 5

FIG-6



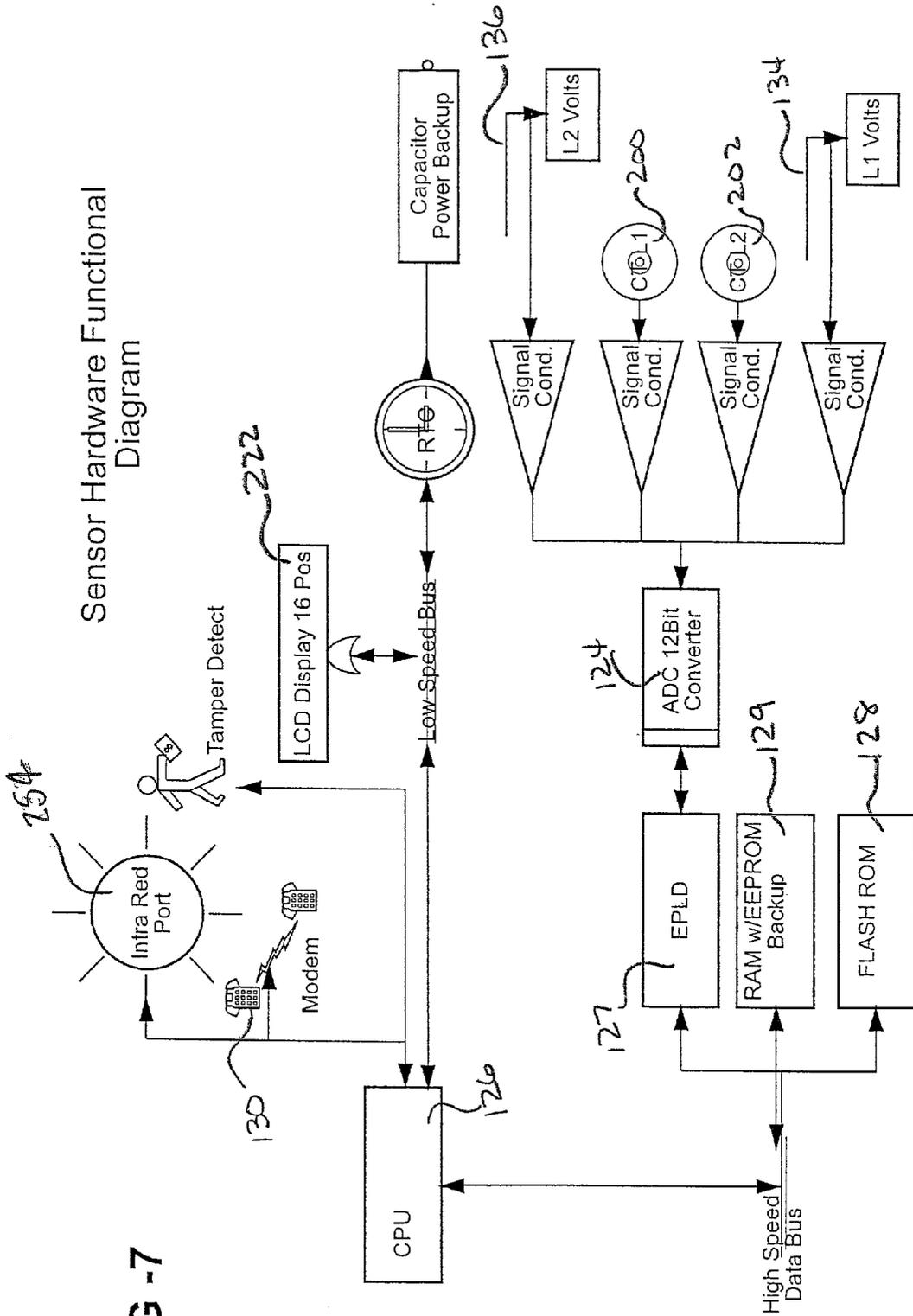


FIG -7

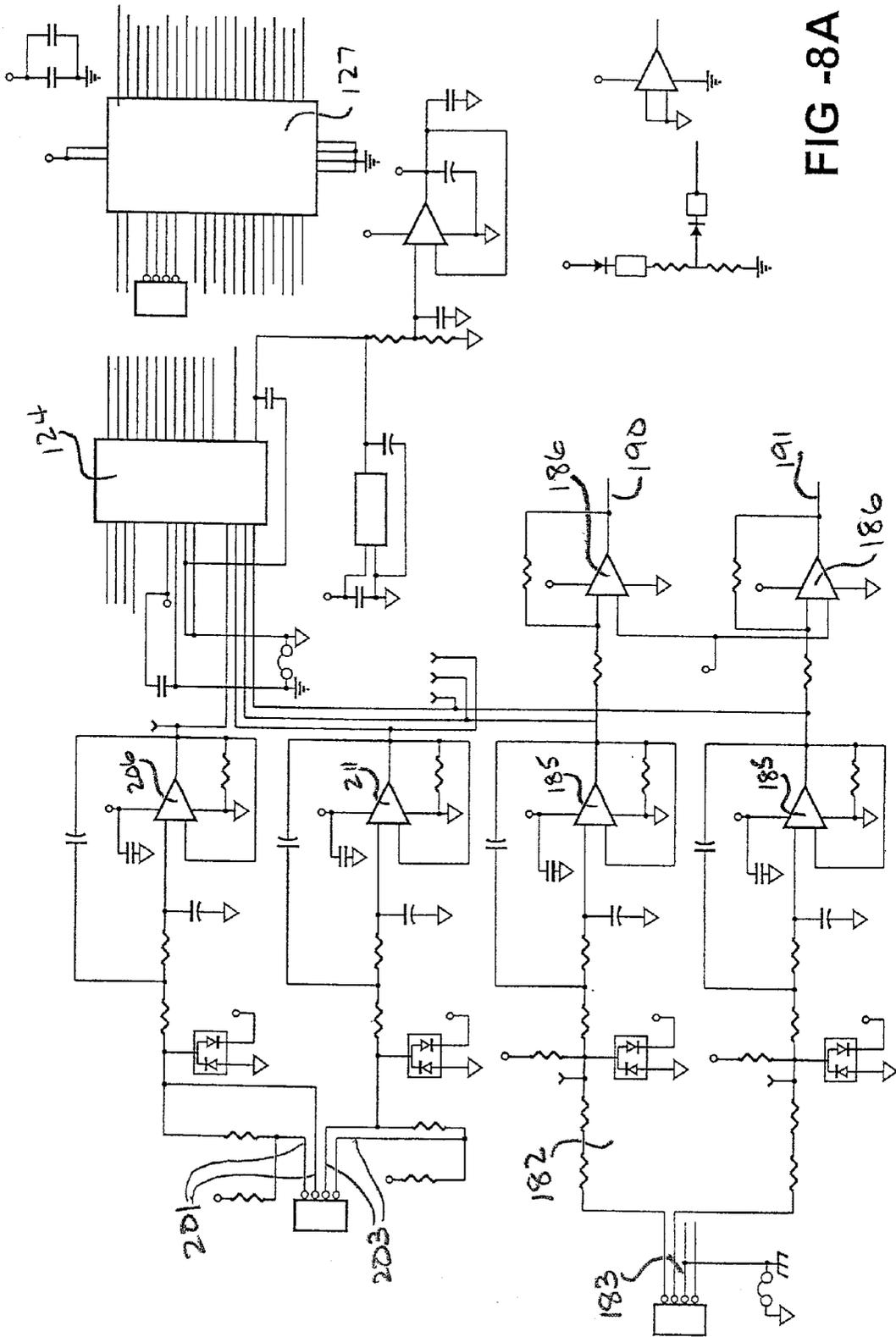


FIG -8A

FIG -8B

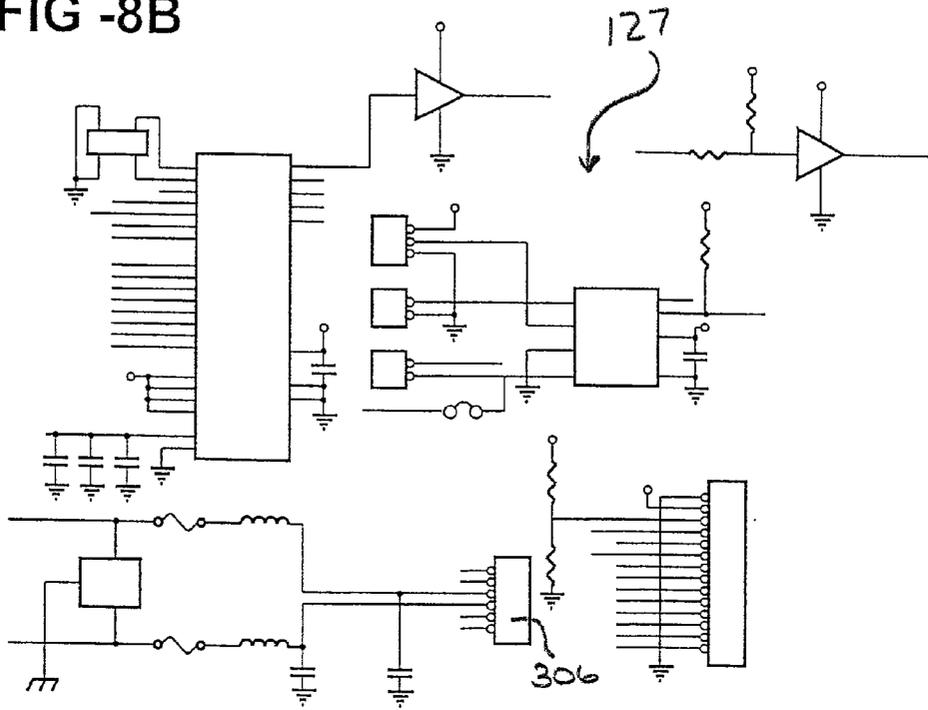


FIG -8C

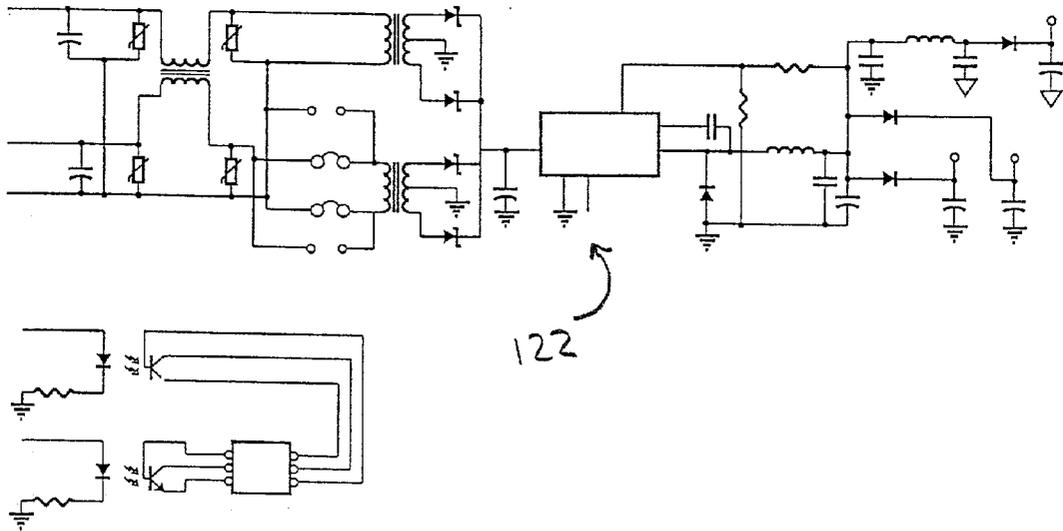
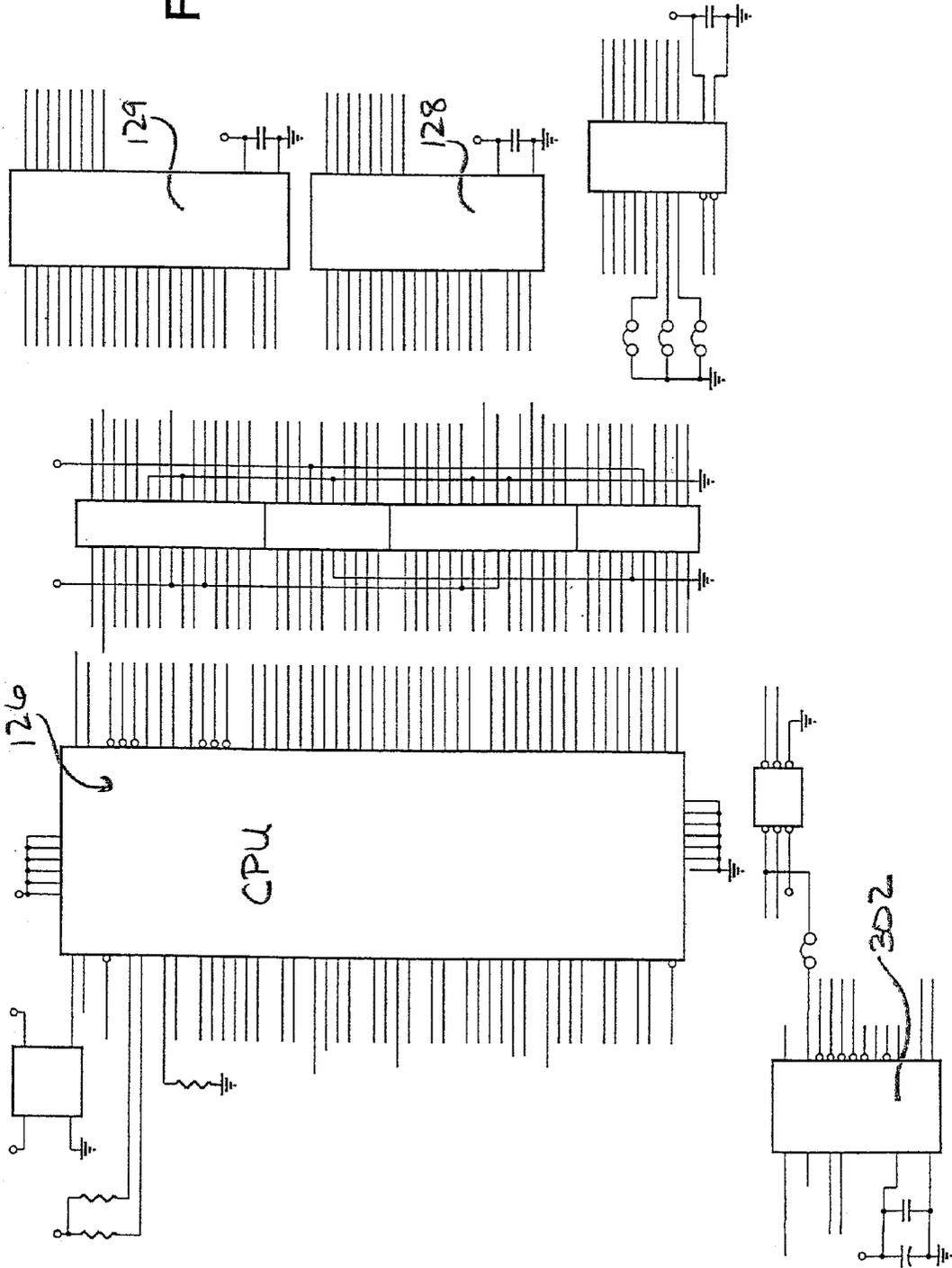


FIG -8D



**FIG -9A**  
Sensor Software Flow Chart

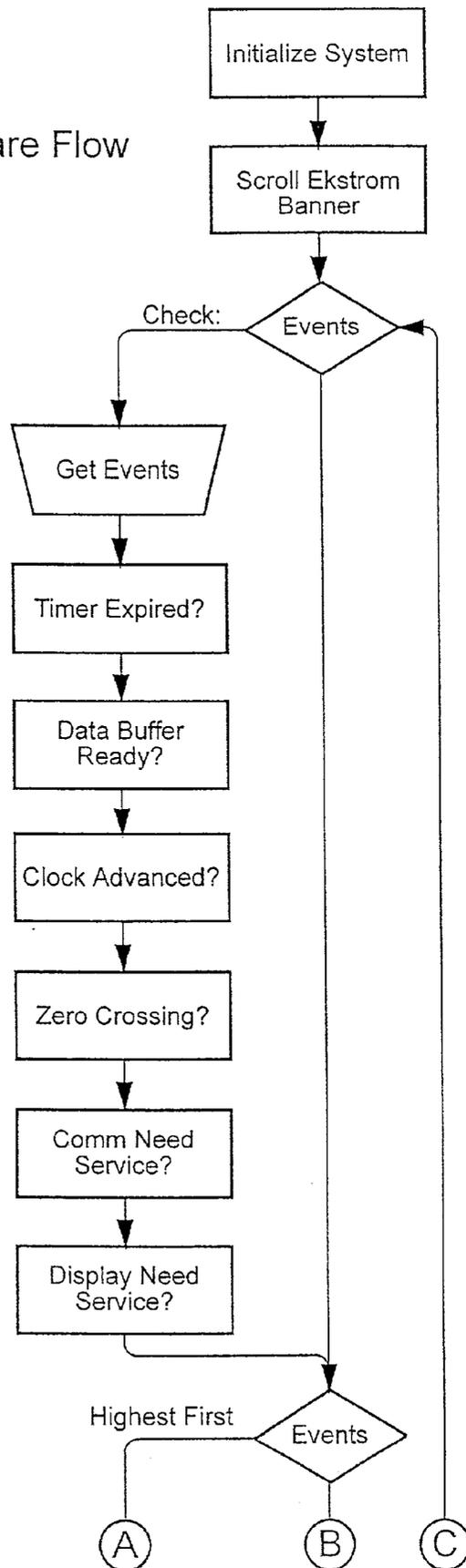
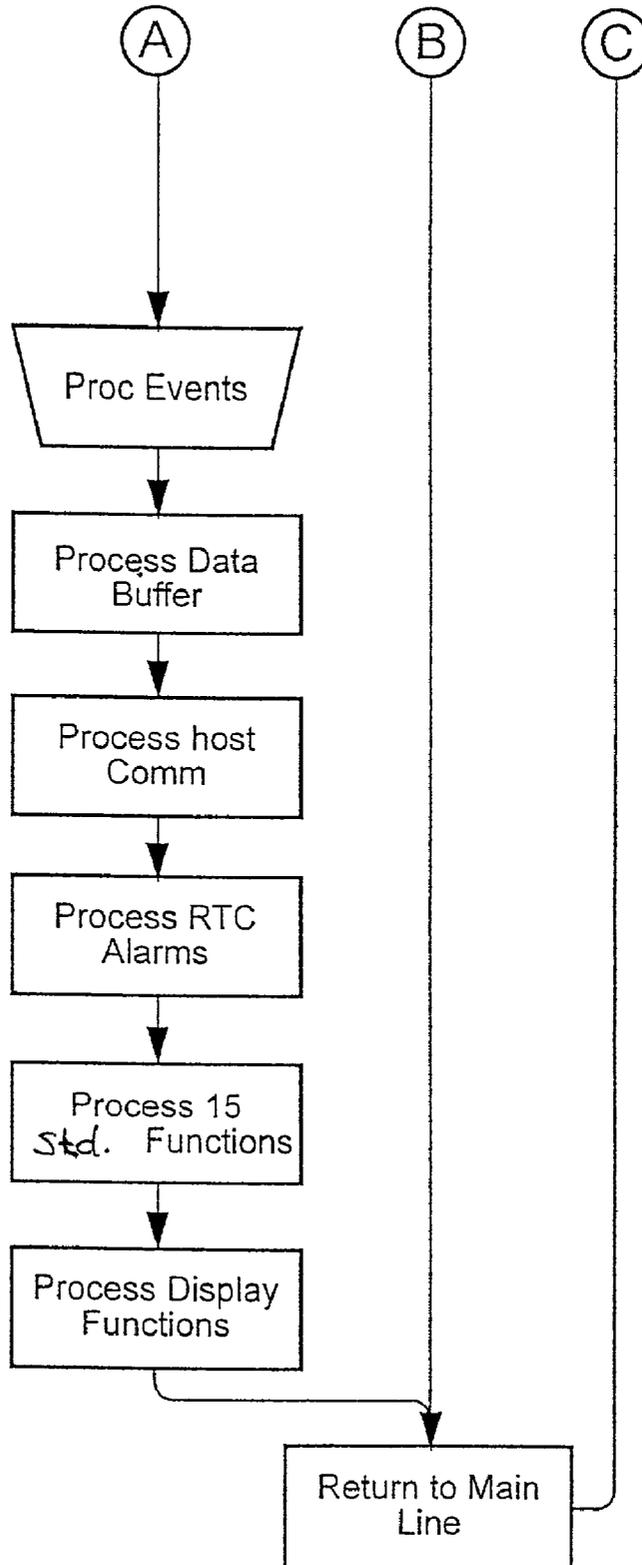


FIG -9B



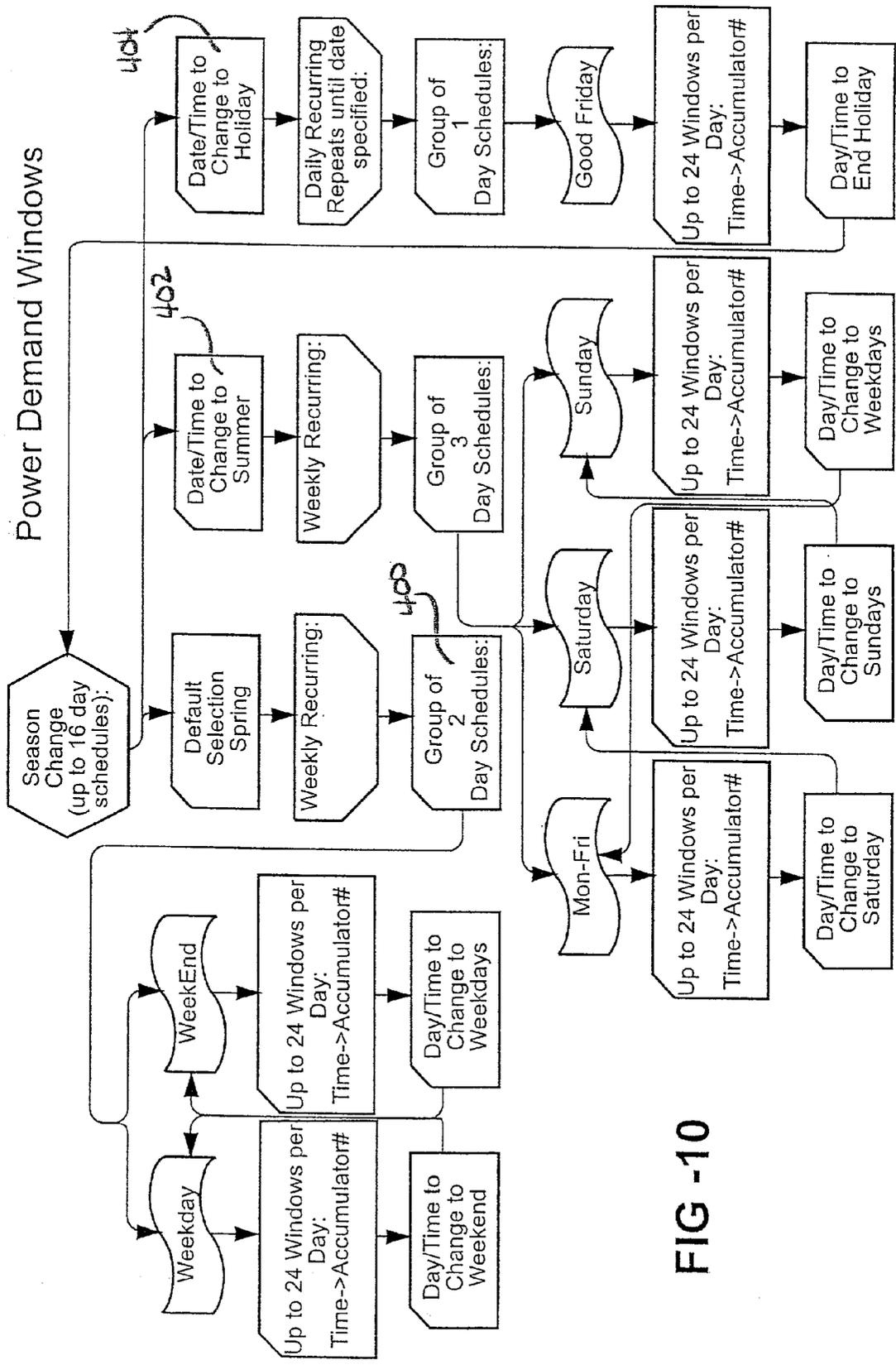
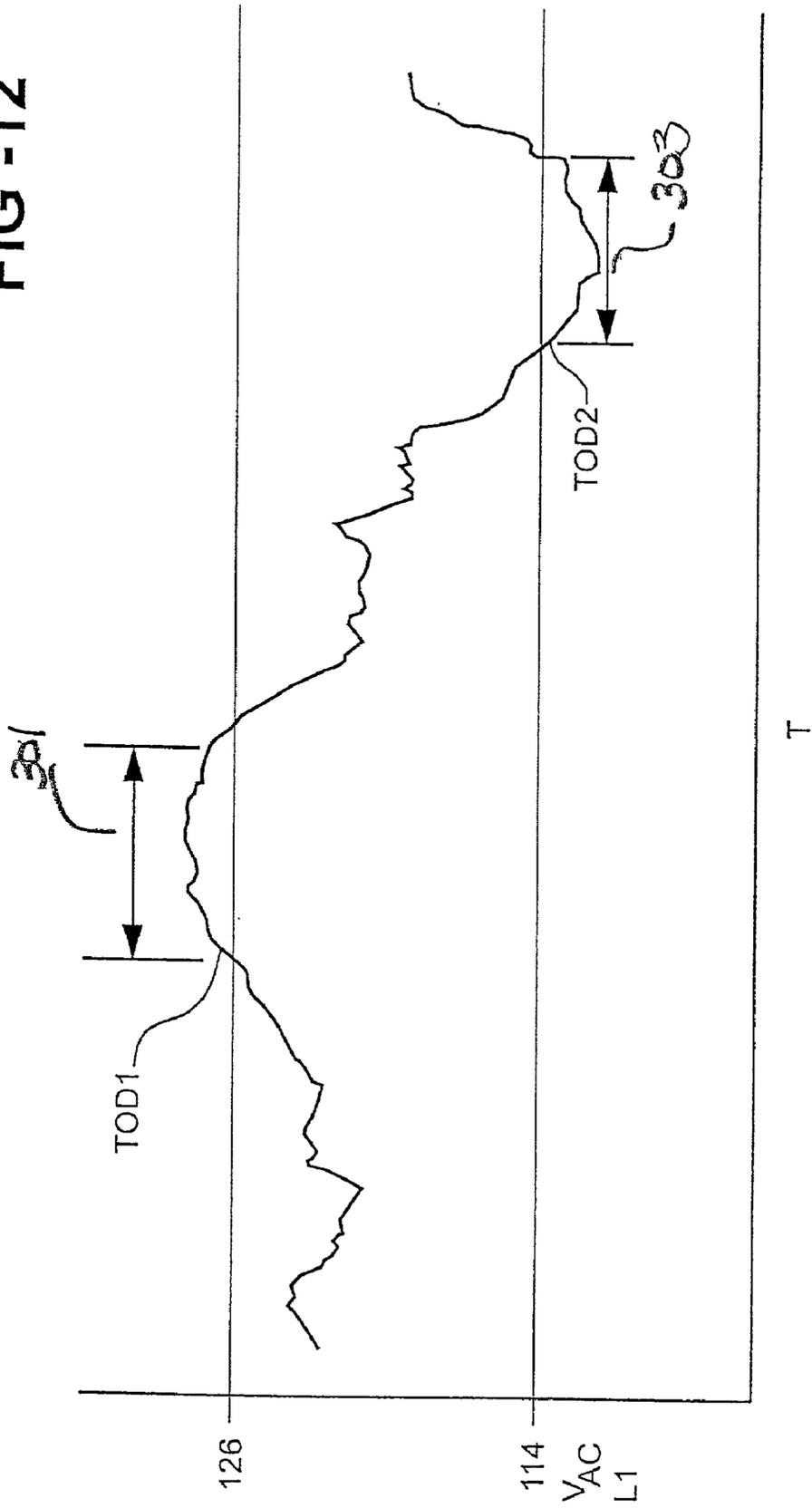


FIG -10



FIG -12



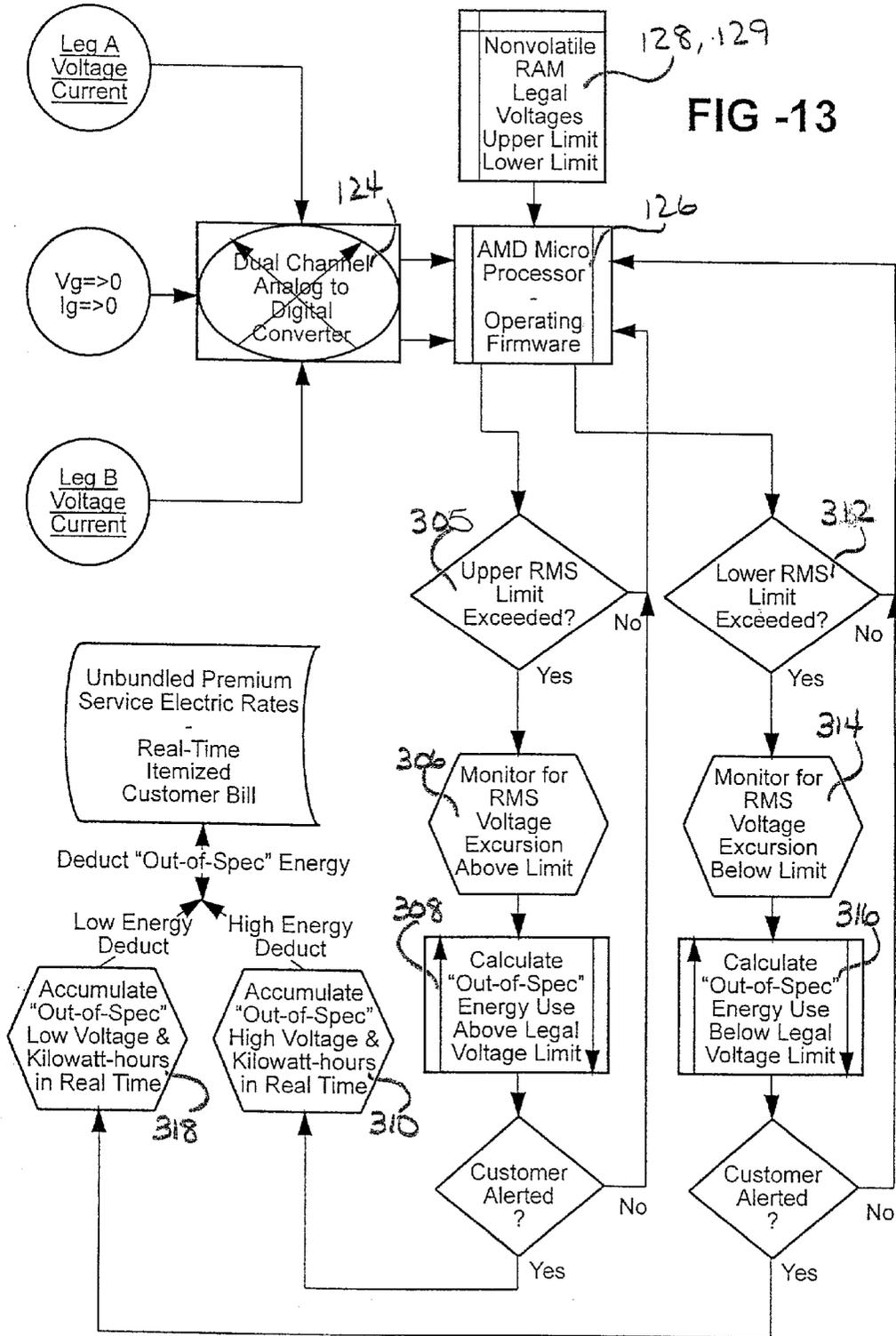
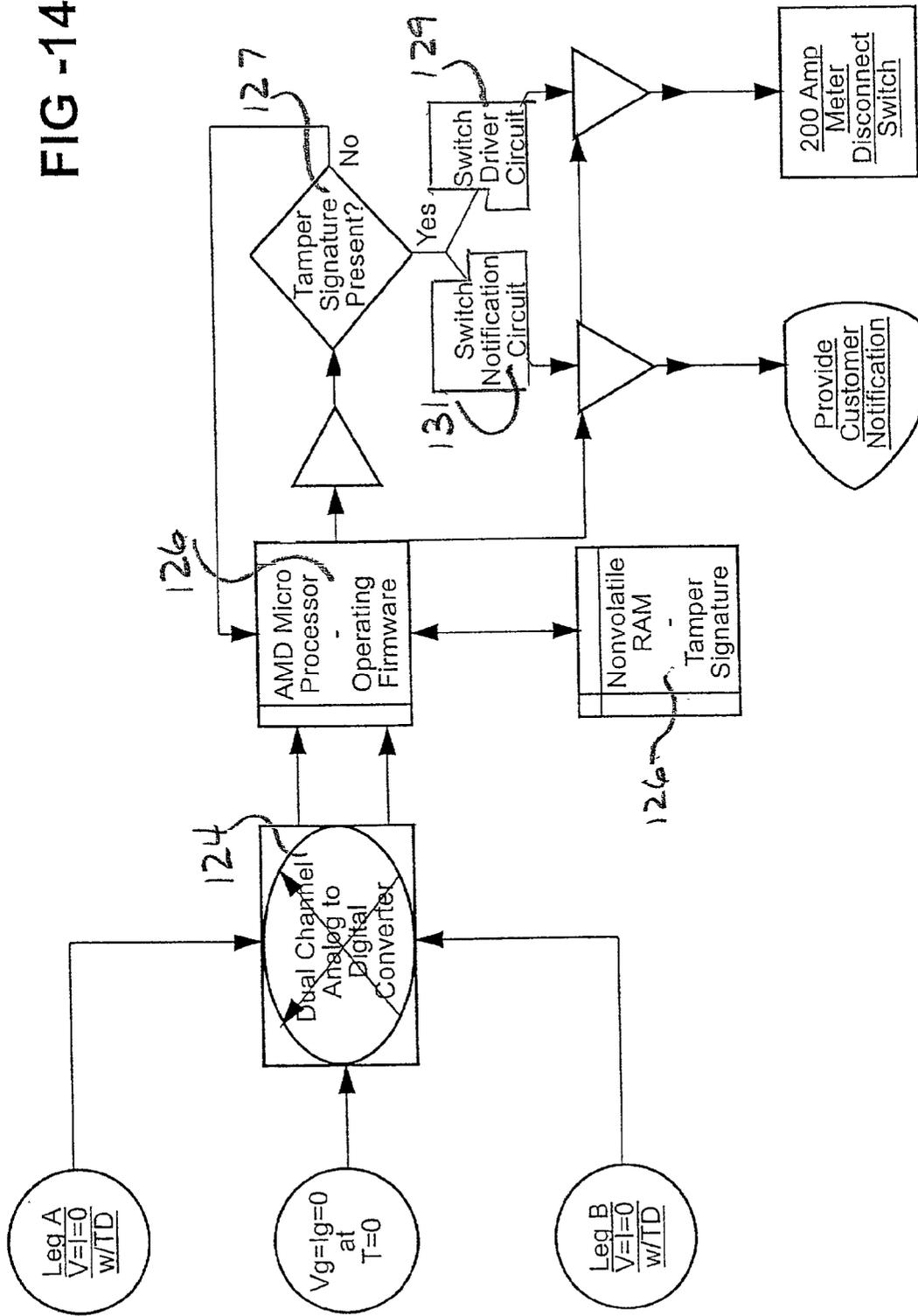


FIG -14



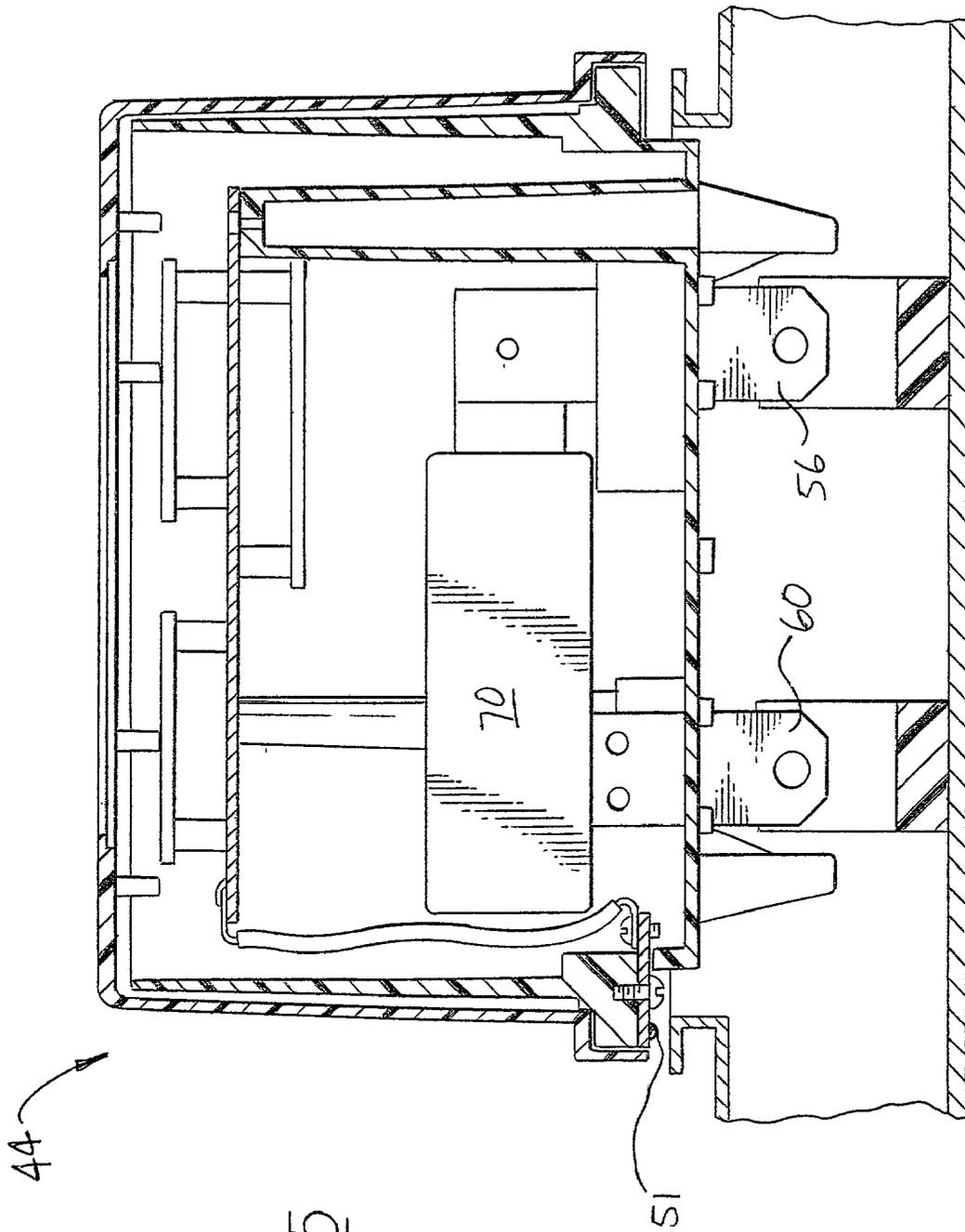


FIG-15

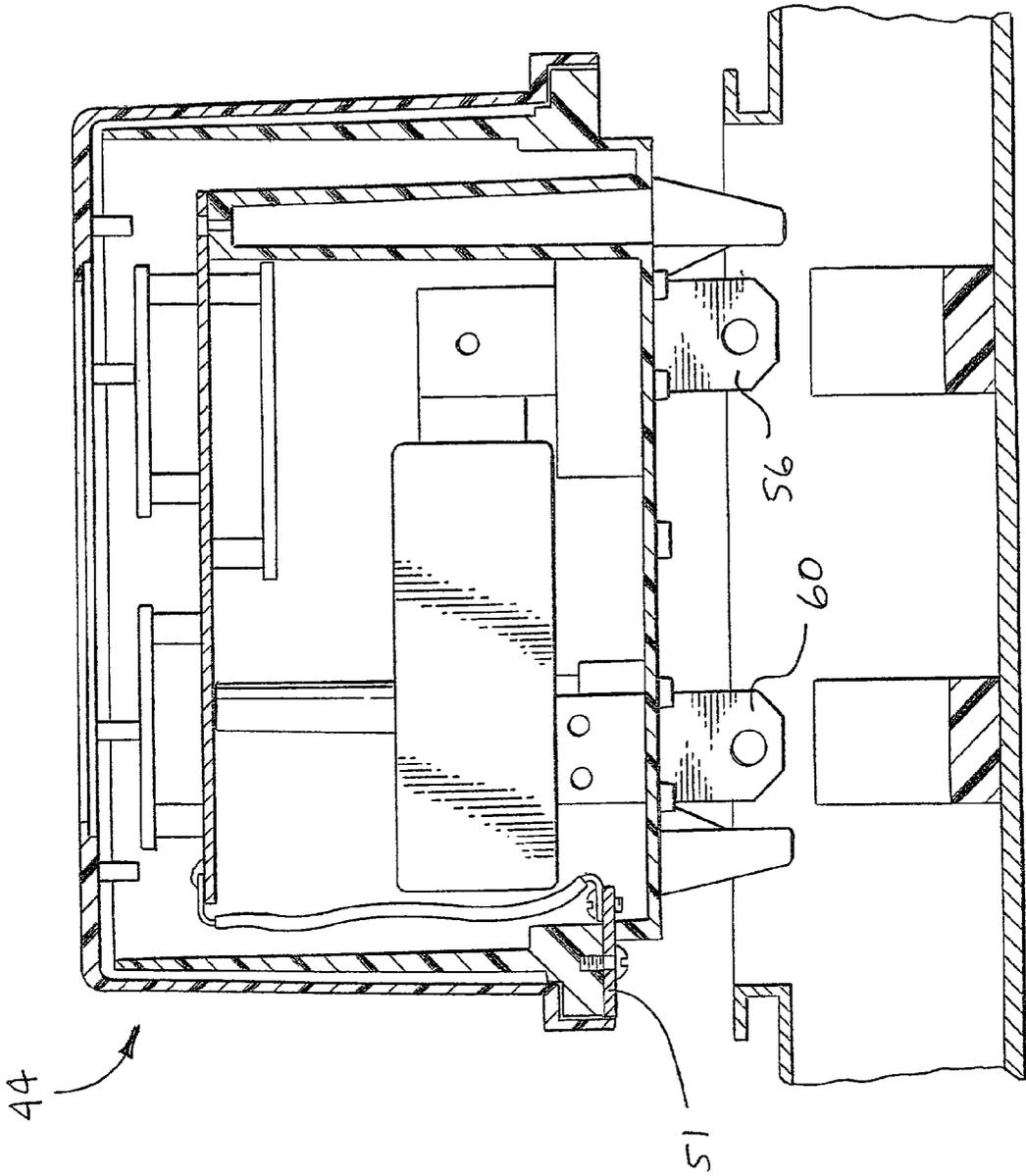
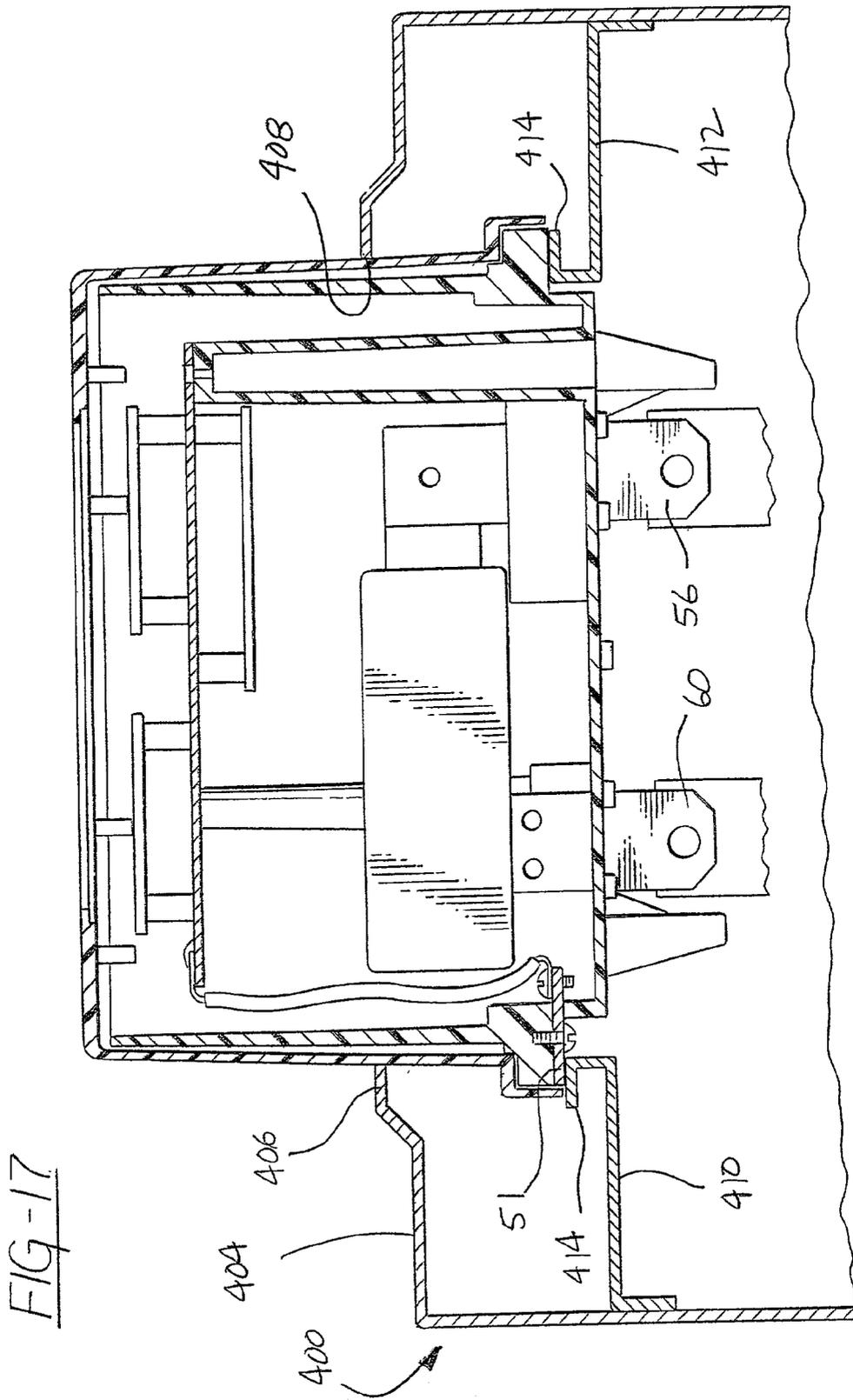


FIG -16



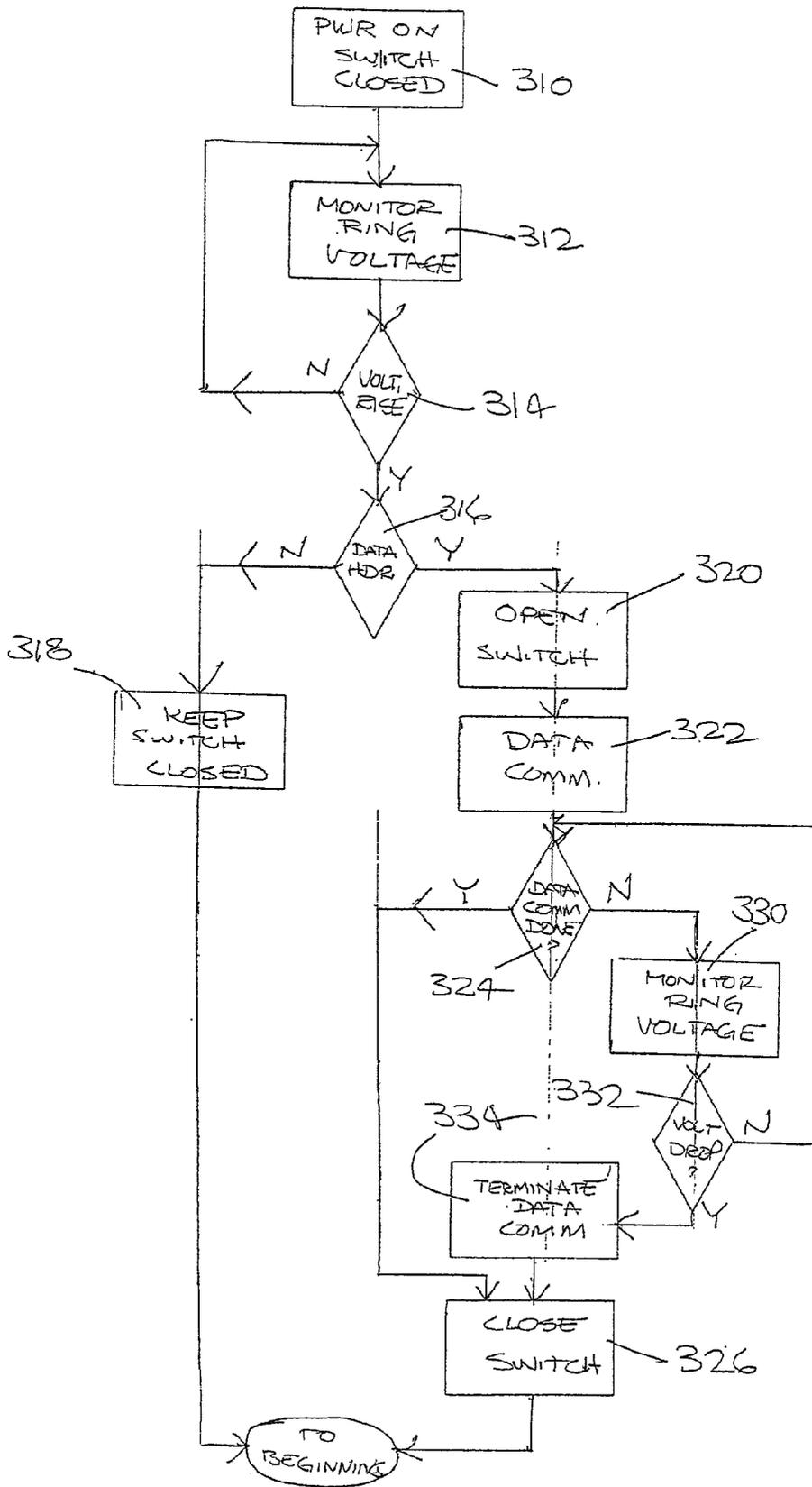


FIG 18

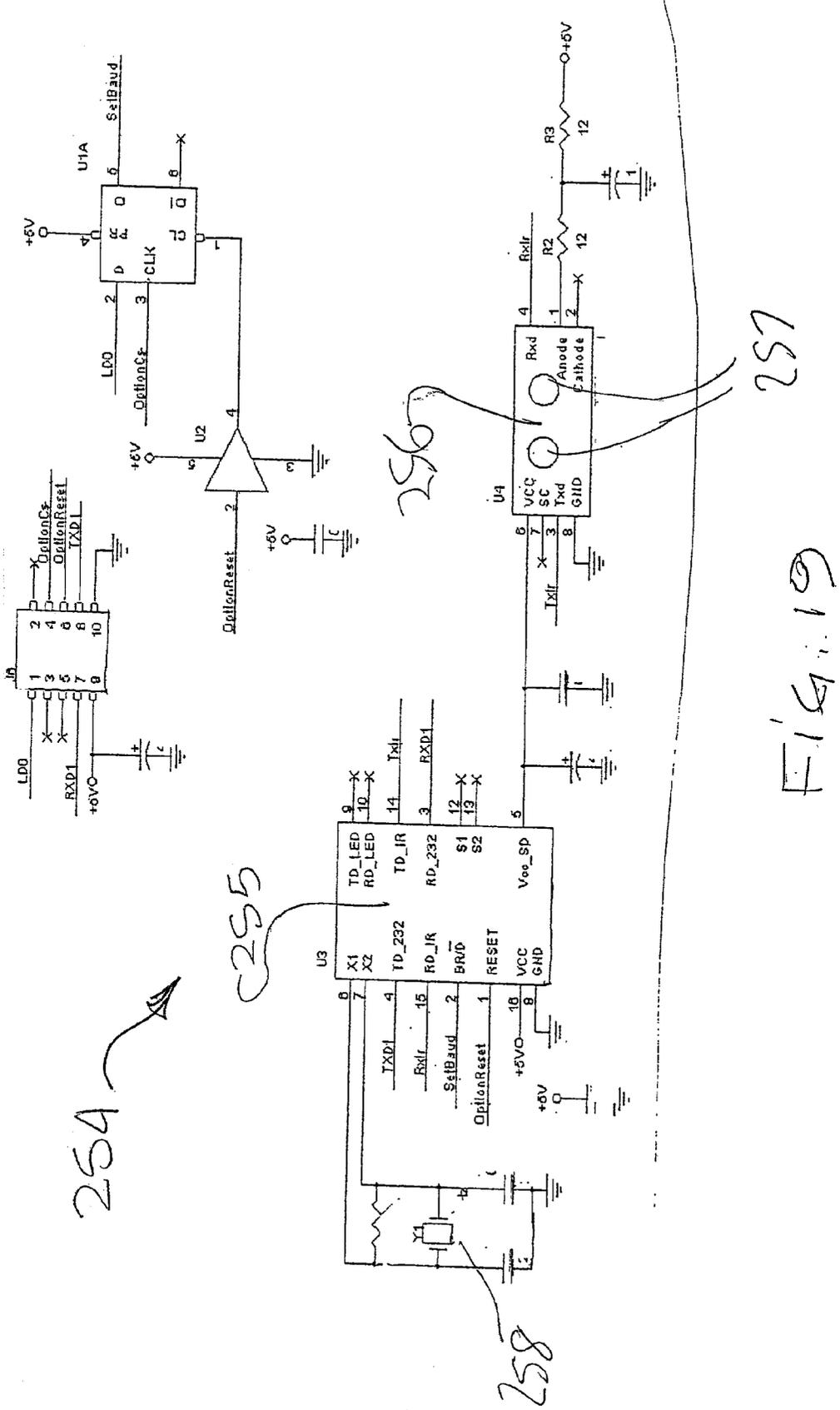


FIG. 19

**POINT OF USE DIGITAL ELECTRIC ENERGY  
APPARATUS WITH REAL-TIME DUAL CHANNEL  
METERING**

**CROSS REFERENCE TO CO-PENDING  
APPLICATION**

[0001] This application claims the benefit of the filing date of co-pending provisional U.S. Patent Application Serial No. 60/235,122, filed Sep. 25, 2000 and entitled POINT OF USE DIGITAL ELECTRIC ENERGY MEASUREMENT, CONTROL AND MONITORING APPARATUS.

**BACKGROUND**

[0002] The present invention relates, in general, to apparatus for measuring and controlling the supply of electric energy at a use site.

[0003] In the electric utility industry, watthour meters are typically employed to measure electric power used at a building or home site. A socket housing is mounted on a convenient wall of the residence or commercial building and contains pairs of line and load terminals which are respectively connected to the electric utility line conductors and the building load distribution conductors. The terminals typically receive blade contacts on a plug-in watthour meter to complete an electric circuit through the meter between the line and load terminals.

[0004] Plug-in socket adapters and socket adapters/extendors, both hereafter referred to simply as socket adapters, are designed to plug into the meter socket housing terminals. Such socket adapters are employed to convert a ringless style socket to a ring style socket or to extend the mounting position of the jaw terminals in the socket outward from the socket for mounting various electrical equipment, such as test devices or survey recorders, in the socket. The watthour meter is then plugged into jaw contacts carried within the socket adapter. The socket adapter jaw contacts are connected, either integrally or via separate electrical connections, to blade terminals extending rearwardly of the socket adapter housing for plug-in engagement with the socket terminals or jaw contacts.

[0005] Meter reading personnel periodically inspect each meter site and record utility meter readings, either visually or by using a probe to retrieve power usage data stored in solid state memory of the watthour meter.

[0006] To increase data collection efficiency and reliability, watthour meters are now available with interface equipment designed to permit remote interrogation of the meter and transmission of electric power usage data. Utility meters located at each customer site are connected in data communication to a central billing facility via various communication methods, including power line signal transmission, dedicated signaling lines, use of the public telephone switching network, and radio frequency signal transmission.

[0007] Prior automatic meter readers sense the instantaneous voltage and currents applied to a use site. These instantaneous values are measured at a sampling interval and digitized. The digital instantaneous sample values representative of the instantaneous voltage and current at each sample interval are stored in a memory. Subsequent calculations are performed on the sampled voltage and current values.

[0008] However, prior automatic meter readers average the voltage and current data over each sampling interval to obtain an average voltage and current which is considered representative of the instantaneous voltage and current during the entire sampling interval. It is these average values which are used in calculating power consumed at the use site, such as total kilowatt hours, etc. However, this leads to a lower measurement accuracy due to the averaging.

[0009] Thus, it would be desirable to provide an electric energy measurement apparatus which provides a higher measurement accuracy than that possible using prior automatic meter reading techniques.

**SUMMARY OF THE INVENTION**

[0010] The present invention is an electric energy measurement apparatus which is capable of measuring instantaneous voltage and current at a use site and then using digitized instantaneous voltage and current values to calculate total power consumed and other power values, including kilowatt hours, with a high degree of measurement accuracy.

[0011] In one aspect, the electric energy measurement apparatus and method include voltage and current sensors for measuring the voltage and current on each of at least two power conductors at the use site. The instantaneous voltage and current values measured by the voltage and current sensors are sampled at a sampling interval and the sensor outputs converted to digital values which are stored in a memory for each sample.

[0012] Simultaneous with or subsequent to the storing of the digital voltage and current values in the memory, the digital voltage and current values are used in power calculations to generate power values, such as total kilowatt hours consumed at the use site on each conductor or phase during the sampling interval. These power calculations are totaled over any time period to determine the total power consumed at the use site. This provides a more accurate power measurement which overcomes the less than accurate averaging measurement techniques employed in prior art automatic meter readers.

[0013] The digital voltage and current values are stored for each leg or phase of electric power supplied to the use site. This enables power calculations to be performed on each phase for separate power consumption values.

[0014] The measurement apparatus is capable of downloading the stored power calculation values to the remote site for further processing and/or analysis at any time so as to conserve memory space, etc.

**BRIEF DESCRIPTION OF DRAWINGS**

[0015] The various features, advantages and other uses of the present invention are more apparent by referring to the following detailed description and drawing in which:

[0016] **FIG. 1** is a schematic diagram of an electric energy management apparatus according to the present invention;

[0017] **FIG. 2** is an exploded, perspective view showing the electric energy management apparatus according to the present invention mountable in a watthour meter socket;

[0018] **FIG. 3** is a perspective view of the electric energy management apparatus without the internal circuit board, the disconnect switch and the shell;

[0019] FIG. 4 is a perspective view of the electric energy management apparatus shown in FIG. 3 including the optional disconnect switch;

[0020] FIG. 5 is a side elevational view of the housing of the electric energy management apparatus with a portion of the sidewall of the housing removed to show the internal components of the electric energy management apparatus of the present invention;

[0021] FIG. 6 is a front elevational view of the circuit board of the electric energy management apparatus shown in FIG. 5;

[0022] FIG. 7 is a block diagram of the major components of the electric energy management apparatus at one customer use site;

[0023] FIGS. 8A, 8B, 8C, and 8D are detailed schematic diagrams of the circuitry of the electric energy management apparatus mounted on the circuit board shown in FIGS. 5 and 6;

[0024] FIGS. 9A and 9B are flow diagrams of the electric energy management apparatus control program;

[0025] FIG. 10 is a flow diagram of the power demand windows control sequence of the present electric energy management apparatus;

[0026] FIG. 11 is a schematic diagram of the disconnect switch control circuitry used with the optional disconnect switch shown in FIG. 4;

[0027] FIG. 12 is a graph depicting out-of-specification voltages;

[0028] FIG. 13 is a flow diagram of the "out-of-spec" energy detection sequence;

[0029] FIG. 14 is a flow diagram depicting the tamper detection sequence;

[0030] FIG. 15 is a side elevational view of the electric energy management apparatus depicting a partially removed position of the housing from the meter socket;

[0031] FIG. 16 is a side elevational view, similar to FIG. 15, but showing the housing blade terminals in a fully separated position with respect to the socket jaw contacts;

[0032] FIG. 17 is a side elevational view of a meter installation depicting the electric energy measurement apparatus of the present invention mounted in a ringless style meter socket;

[0033] FIG. 18 is a flow diagram of the telephone interrupt and non-interrupt control sequence; and

[0034] FIG. 19 is a diagram of the optical communication circuit.

#### DETAILED DESCRIPTION

[0035] Referring now to the drawing, there is depicted a point of use, digital, electrical energy measurement, control and monitoring apparatus for use at individual utility customer sites which has connectivity through a global telecommunication network to a centralized computer control system.

#### Central Utility

[0036] As shown in FIG. 1, a central utility company site is depicted generally by reference number 10. The central utility site 10 may be the central business office of the utility, a generating station, etc., where utility billing information is accumulated, tabulated and recorded. A central processing unit 12 is located at the central site 10. The central processing unit 12 may be any suitable computer, such as a mainframe, a PC, a PC network, workstation, etc., having the capacity of handling all of the utility company customer billing transactions and/or the remote data communications described hereafter. The central processing unit 12 communicates with a memory 14 which stores, identification data specific to each utility customer, as well as other data regarding the power usage of each customer. The memory 14 may include both hard disc storage memory and on-board memory. Although high voltage, electrical power distribution lines denoted generally by reference number 16 for a three-wire, single-phase electrical system, are shown as extending between the central utility site 10 to each utility customer 18, 19, etc., it will be understood that the electrical power distribution lines 16 may extend from a separate electrical power generating site with appropriate voltage transformations to each customer site, and not directly from the central utility site 10. Further, it will be understood that the electrical power distribution lines 16 may provide three-phase power to any customer site.

[0037] As shown in FIG. 1, various input and output devices, such as a keyboard, printer(s) 13, display terminals or monitors 15, etc., may also be connected to the central processing unit 12 as is conventional. In addition, one or more modems 20 are connected to the central processing unit 12 at the central utility site 10 and to a conventional telephone wiring network denoted generally by reference number 22. The telephone wiring network 22 may be conventional telephone wires, as well as fiber optics, satellite, microwave, cellular telephone communication systems and/or combinations thereof. The modem 20, which may be any conventional modem, functions in a known manner to communicate data between a processor and the telephone network.

[0038] Also stored in the memory 14 are the various software control programs used by the central processing unit 12 to automatically communicate with the electrical energy management apparatus at each utility customer 18, 19 as described hereafter. The memory 14 also stores the power usage data for each utility customer 18, 19 as well as various billing routines utilized by a particular utility company.

[0039] Generally, the software control program stored in the memory 14 is a menu driven database capable of handling multiple simultaneous calls to a number of remote apparatus at the customer sites 18, 19. The control program stores each customer's power usage in accumulated KWH and KVA, for example, and instantaneous voltage, current and power factor measurements. Also, the control program generates periodic summary printouts via the printer 13.

[0040] The control program enables the utility to remotely program each energy management apparatus from the central site 10. Such programmable features include time, date and year data, a multi-level security code for communication access, receive call and originate call modes, line voltage

quality set points, start and end times for multiple demand billing period intervals, i.e., three intervals in each 24 hour period, the date, time and duration of a communication window for communication with the central site 10, etc.

[0041] Various main system menu screens may be generated by the CPU 12 to enable communication with any of the remote units. Further details concerning the generation and use of such menu screens can be had by referring to U.S. Pat. No. 5,590,179, the entire contents of which are incorporated herein by reference.

[0042] According to a unique feature of the present automatic meter reader apparatus, CPU 12 communicates with a global telecommunications network that is separate from the conventional telephone line network 22 through an interface including a modem connection 20 to an Internet service provider (ISP) 20 which communicates with a worldwide telecommunications network, such as the Internet or world wide web. The CPU 12 can generate an appropriate identification number (I.D.) or address for any of the remote units. This I.D. can be transmitted by the ISP 20 through the Internet 21 to any of the individual use sites 18, 19, etc.

#### Remote Utility Customer

[0043] As shown in FIGS. 1 and 2, a plurality, such as tens or even hundreds or thousands of utility customer sites 18, 19, are connected to the electrical power distribution network 16 at remote locations of varying distances from the central utility company site 10.

[0044] As is conventional, each utility customer site 18, as shown in FIG. 1, includes a conventional utility meter socket 30 having a plurality of internally mounted jaw contacts or terminals 32 which are connected to the single-phase three-wire line conductors of the electrical distribution network 16. Although not shown in FIG. 1, the separate jaw terminals 32 in the socket 30 are connected to the individual service or load conductors at each utility customer site 18. In a conventional application, the socket 30 is mounted at a suitable location at the utility customer site 18, such as on an exterior wall, with the load conductors extending from the socket 30 to the building wiring circuits.

#### Remote Unit

[0045] A digital, electric energy management apparatus (hereafter "remote unit") 34 is provided for recording, measuring, controlling and monitoring electrical power usage at a particular customer site 18. The remote unit 34 has a plurality of outwardly extending, blade-type, electrical terminals 36 which electrically engage the jaw contacts or terminals 32 in the socket 30.

[0046] As shown in FIGS. 1 and 2, and in greater detail in FIGS. 3, 4 and 5, the remote unit 34 of the present invention, in a preferred embodiment, includes a base denoted generally by reference number 40. The base 40 is snap-in connectable in the meter socket 30. However, according to the present invention, the base 40 includes internally mounted electrical energy measurement and telecommunication circuits as described in greater detail hereafter. The use of the base 40 to house the automatic meter reading circuitry is a preferred embodiment of the present invention. It will be understood, however, that such electrical energy measurement and control circuitry, as described

hereafter, can also be mounted at each customer site 18, 19 by other means, such as in an enclosure separate from a standard watt-hour meter and the meter socket.

[0047] In general, the remote unit 34 includes a two-part housing formed of the base 40 having a base wall 42 and a shell 44 which are releasably joined together by a snap-in and rotate connection. As described hereafter, a plurality of electrical terminals 34 are mounted in the base 40. The electrical terminals 47 are provided in the base 40 in any number, type and arrangement depending upon the electrical power service for a particular application. By way of example only, the electrical terminals 47 are arranged in the base 40 in a first pair of line terminals 54 and 56 and a second pair of load terminals 58 and 60.

[0048] A peripheral flange 48 is formed on the base 40 which mates with a similarly formed flange 33 on the watt-hour meter socket or housing 30 for mounting the remote unit 34 to the watt-hour meter socket 30. A conventional seal or clamp ring 62, such as a seal ring disclosed in U.S. Pat. No. 4,934,747, the contents of which are incorporated herein by reference, is mountable around the mating flanges 48 and 33 to lockingly attach the remote unit 34 to the socket 30 and to prevent unauthorized removal of or tampering with the remote unit 34.

[0049] It will also be understood that the remote unit 34 and the socket 30 may be configured for a ringless connection. In this type of connection, not shown, the cover of the socket 30 is provided with an aperture which is disposable over the remote unit 34. The cover is locked to the socket 30 enclosure after the remote unit 34 has been inserted in the socket 30 and through the aperture in the cover.

[0050] The base 40 and the base wall 42 has generally circular configuration centered within an integrally formed annular side wall 44 which terminates in an outer edge 46. The flange 48 projects radially outward from the sidewall 44 at the general location of the base wall 42. A plurality of circumferentially spaced notches 50 are formed in the flange 48 for reasons which will be described in greater detail herein.

[0051] At least one and preferably two ground tabs 51, only one of which is shown in FIG. 3, are mounted on the exterior surface of the base wall 42 and have an radially outer end which is positioned within one of the notches 51 as shown in FIG. 3. The ground tabs 51 are adapted to engage a ground connection in the meter socket 30, as is conventional and as is described in greater detail hereafter.

[0052] The shell 44 has a generally cylindrical configuration formed of a sidewall 45 and an end wall 53. An annular flange 47 projects radially from one end of the sidewall 45 as shown in FIGS. 2 and 5. The flange 47 has a stepped shape formed of a radially extending leg and an axially extending leg. The flange 47 overlays the flange 48 on the base 40 and receives the sealing ring 37 thereover as described above.

[0053] A plurality of arcuate slots 49, such as three slots 49 by way of example only, are formed in the radially extending leg of the flange 47. A generally L-shaped lock arm 51 projected interiorly from the radially extending leg of the flange 47 along one inside edge of each slot 49, as shown in FIG. 5. The L-shaped lock arm 51 is alignable with one of the notches 51 in the base 40 when the shell 44

is joined to the base 40. Rotation of the shell 44 relative to the base 40 causes the lock arm 51 to slide underneath the bottom edge of the flange 48 on the base 40 to lock the shell 44 to the base 40.

[0054] It will be understood that alignable apertures may be formed in the flange 47 of the shell 44 and the flange 48 of the base 40 in the rotated, locked position for receiving a seal member, such as a conventional watt-hour meter seal ring, not shown, to lockingly attach the shell 44 to the base 40 and to provide an indication of tampering with the remote unit 34 after the remote unit 34 has been mounted on the socket 30.

[0055] As also shown in FIGS. 1 and 2, and in greater detail in FIG. 5, the end wall 53 of the shell 44 is provided with an aperture 55 which has an under notch or undercut formed about the periphery of the aperture 55 as shown in FIG. 5. The aperture 55 is adapted for receiving a transparent cover 57, formed, by example, of Lexan, and having a notched peripheral edge which fits within the undercut formed about the periphery of the aperture 55. A plurality of posts 59 project inwardly from the undercut surrounding the aperture 55 in the end wall 53 of the shell 44 and are adapted to engage apertures formed about the periphery of the cover 57 to align and mount the cover 57 to the end wall 53. Fasteners, such as lock nuts, not shown are mountable over the posts 59 to lock the cover 57 in the end wall 53.

[0056] Although not shown in FIG. 5, portions of the transparent cover 57 are masked or blacked out to provide separate windows, one for the display 222 and one for the opto-communication port 134.

[0057] A plurality of apertures 52 are formed in the base wall 42 at the normal jaw contact positions of a watt-hour meter. For the single phase remote unit 34 described herein by way of example only, four apertures 52 are formed in the base wall 42 and respectively received the line blade terminals 54 and 56 and the load blade terminals 58 and 60. The blade terminals 54, 56, 58 and 60 have one end portion disposed interiorly within the base 40 extending away from one side of the base wall 42 and an external portion, shown in FIG. 5, which projects exteriorly of the opposed surface of the base wall 42 and adapted to slidably engage the jaw contacts 32 in the watt-hour meter socket 30.

[0058] Although not shown, one of the apertures formed in the exterior portion of each blade terminal 54, 56, 58 and 60 can receive a lock member, such as a cotter pin, conventionally used in watt-hour meters, to fixedly secure each blade terminal 54, 56, 58 and 60 to the base wall 44.

[0059] A plurality of bosses 62, such as three bosses by way of example only, are formed on the base wall 42 and project therefrom to co-planar upper ends as shown in FIG. 5. Each boss 62 can be solid or hollow, but has an upper end bore 64 adapted to receive a fastener, such as a screw, for securing a circuit board 66 containing the remote unit 34 circuitry thereon. Thus, the bosses 62 form a support for the circuit board 66 as shown in FIG. 5. This spaces the circuit board 66 above the blade terminals 54, 56, 58 and 60 as well as above an optional disconnect switch 70.

#### Disconnect Switch

[0060] The provision of a disconnect switch 70 is optional in the remote unit 34 of the present invention. However, the

disconnect switch 70 provides valuable features when used in the tampering detect sequence described hereafter. The disconnect switch 70 may also be remotely controlled by the central utility site 10 to control the power at a particular customer site.

[0061] The disconnect switch 70 can be of conventional construction in that it includes two switchable contacts, which are adapted to be respectively connected between one line and one load blade terminal, such as blade terminals 54 and 58 and 56 and 60.

[0062] To this end, the disconnect switch 70 is provided with a pair of line terminals 72 and 74 which project outwardly from one side of the housing of the disconnect switch 70 and a pair of load terminals 76 and 78 which project from an opposite edge or surface on the disconnect switch 70. The terminals 72 and 74 are adapted to be disposed in registry with the load blade terminals 54 and 56 extending through the base wall 42. Suitable fasteners, such as rivets, are employed to securely and electrically connect the terminals 72 and 74 to the load blade terminals 54 and 56, respectively. Likewise, the load terminals 74 and 78 are disposed in proximity with the load blade terminals 58 and 60 and are secured thereto by means of suitable fasteners as described above. In this manner, the disconnect switch 70 can be easily mounted in the base 42 without interfering with the circuit board 66.

[0063] Although the disconnect switch blade terminals 72, 74, 76 and 78 have been described as being separate from the blade terminals 54, 56, 58 and 60 in the base 40, it will be understood that the disconnect terminals 72, 74, 76 and 78 can be integrally formed as a one piece, unitary structure with the blade terminals 54, 56, 58 and 60 to form a generally L-shaped blade terminal projecting from the disconnect switch 70 which has an end portion, similar to the blade terminals 54, 56, 58 and 60, which is slidably engagable through one of the apertures in the base wall 42.

[0064] FIG. 11 depicts the control circuitry for the disconnect switch 70 which is mounted on a circuit board attached to the bottom surface of the circuit board 66 facing the disconnect switch 70. The disconnect switch control circuitry includes a pair of flip-flops which remember the state of an internal relay in the disconnect switch 70. The flip-flops enable the disconnect switch 70 contacts to be switched to the last state after power is reapplied to the remote unit 34 after a power interruption, removal of the remote unit 34 from the meter socket 30, etc.

[0065] The disconnect switch 70 may be controlled by a signal from the central site 10 to either "on" or "off" states as dictated by the electric utility. The signal will be received by the circuit and cause the flip-flops to switch states in accordance with the on or off signal. At the same time, a push button 71, shown in FIG. 11, is mounted at a convenient location on the shell 44 and the base 42 to enable a customer, after receiving appropriate instructions from the electric utility, to manually reset the disconnect switch 70 to the "on" state.

#### Remote Unit Circuitry

[0066] A general block diagram and the circuitry of the major components of the remote unit 34 which are mounted in the base 40 at each utility customer site 18 is shown in

FIGS. 7, 8A-8D and 19. The circuit includes a power supply 122, voltage and current sensing circuit, an analog to digital conversion circuit 124, a central processing unit and associated logic 126, memories 128 and 129, a telephone communication modem 130, an opto-communication port 254, and a clock. The details of these major components will now be described.

[0067] As is conventional, the electrical power distribution network 16 from the central utility company generating site typically carries 240 VAC. A single-phase, three-wire power distribution network 16 is shown in FIGS. 1 and 2 with three wires connected to the electrical power distribution network 16 at each utility customer site 18. Each line 134 and 136 carries 120 VAC RMS with respect to neutral or ground wire.

[0068] The power supply 122, shown in FIG. 8C, provides regulated, low level DC power at the preferred  $\pm$ DC levels required by the electronic components used in the circuit 120.

[0069] The circuit 120 also includes a voltage sensing network denoted in general by reference number 180 in FIG. 8A. The voltage sensing network receives 120 VAC RMS 60 Hz input from the utility lines. One set of voltage inputs including voltage lead line connections 182 and 183 are between one lead line and neutral; while the other pair of inputs 184 and 183 is between the other lead line conductor and neutral. The voltage lead 182 is input to a combination of series connected, differential amplifiers 185, 186 which have a settable gain of 1/100, for example. The output of the differential amplifiers is input to an A/D converter 124. The other line connection 184 is input to a similar combination of differential amplifiers thereby resulting in two separate voltage inputs as shown by reference numbers 190 and 191 in FIG. 8A which are connected to other inputs of the A/D converter 124. The differential amplifiers 186 provide an instantaneous voltage corresponding to the lead line voltage present on the conductors 182, 183 and 184 which is within the input range of the A/D converter 124. It should be understood that the input voltages supplied to the A/D converter 124 are instantaneous voltages.

[0070] The current sensing network of the circuit 120 includes first and second current transformers 200 and 202, respectively, as shown in FIGS. 3-5. The current transformers 200 and 202 each include a high permeability toroid which is disposed around a circular wall 199 surrounding each of the line blade terminals 54 and 56, respectively, in the base 40. The circular wall 199 is preferably a continuous or discontinuous annular member or members which are fixedly disposed on the base 40. Preferably, the wall 199 is integrally formed with and extends from the plane of the base 40.

[0071] The walls 199 provide a center support for the toroidal current transformers 200 and 202 to fixedly mount the current transformers 200 and 202 on the base 40. This fixes the position of the current transformers 200 and 202 with respect to the inner disposed blade terminals 54 and 56, respectively. Once the meter is calibrated, the magnetic flux between of the current transformers 200 and 202 and the current flowing through the blade terminals 54 and 56 remains fixed thereby increasing the accuracy of the electric power measurement of the meter as compared to prior art

automatic meter reader devices in which the current transformers are not held in a fixed position and are capable of movement with respect to the blade terminals.

[0072] The current transformers 200 and 202 are precision, temperature stable transformers which provide a  $\pm$ 10 volt output voltage signal in proportion to the instantaneous current flowing through the line conductor. The electrical conductive coil of each current transformer 200 and 202 maybe covered by a protective insulating coating, with the conductive coil leads or outputs extending therefrom.

[0073] The outputs 201 from the current transformer 200 are input through a conditioning circuit to an amplifier 206. The output of the differential amplifier 206, which represents the scaled instantaneous current in the line conductor 134, is supplied as an input to the A/D converter 124 as shown in FIG. 8A.

[0074] A similar signal conditioning circuit is provided for the current transformer 202. The output leads 203 from the current transformer 202 are supplied to a differential amplifier 211. The output of the differential amplifier 211 is also supplied as a separate input to the A/D converter 124.

[0075] The A/D converter 124 includes internal sample and hold circuits to store continuous voltage and current signal representations before transmitting such instantaneous voltage and current representations to other portions of the circuit 120, as described hereafter.

[0076] The twelve bit output from the A/D converter 124 is connected to an electronic programmable logic device (EPLD) 127, shown in FIG. 8A, which stores the instantaneous line voltages and currents and performs at least an initial kilowatt hour (KwH) calculation at the sample rate of the A/D converter 124 on each link. This gives a real time, dual channel power measurement since the power on each separate 120 VAC line and on the 240 VAC line is separately calculated. This avoids the averaging employed in prior power metering devices and provides greater power measurement accuracy.

[0077] The individual line voltages and currents as well as the calculated KwH are accumulated for a predetermined time period, before the data is transmitted through a high speed data bus to a central processing unit 126. The central processing unit 126, in a preferred embodiment which will be described hereafter by way of example only, is a 16 bit microcontroller, Model No. AMI86ES, sold by Analog Devices. The microcontroller 126 executes a control program stored in the flash memory 128, or backup EEPROM memory 129, as described hereafter, to control the operation of the circuit 120. Clock signals from a real time clock circuit 127, in FIG. 8B, are supplied to the processing unit 126 and other circuit elements.

[0078] The microcontroller 126 also drives a display means 222, such as a liquid crystal display, for consecutively displaying for a brief time interval, for example, the total kilowatt hours (KwH) total KVA total and KVA reactive, date, time, individual line current and voltage, and average power factor. The display 222 can be mounted, for example, at a suitable location on the circuit board 66, for easy visibility through the transparent cover 57 mounted in the end wall of the shelf 44. The display 222, in a preferred embodiment, contains 16 characters divided into significant digits and decimal digits.

[0079] Referring now to FIGS. 9A and 9B, there is depicted a flow diagram of the sequence of operation of the control program executed by the CPU 126. After initialization, the CPU 126 executes a number of steps to initialize various registers and to set up to receive voltage and current data. Maintenance routines are also executed to determine if any of the components, such as the communication channels, the display 226, etc., need service. If any maintenance or time event, such as a zero crossing of the voltage or current waveforms is detected, the CPU 126 executes the detected event step in a priority order from high to low as shown in FIG. 9B which depicts an exemplary priority order of event processing.

#### Tamper Detection

[0080] The remote unit 34 of the present invention is provided with a unique tamper detection circuit which not only detects at least one or more different types of tamper events; but is capable of recording the time of day and the total duration of the tamper event as well as optionally taking action such as switching the disconnect switch 70 to an open condition thereby preventing any further application of electric power through the disconnect switch 70 to the customer site 18, 19 when the remote unit 34 is reinserted into the socket 30.

[0081] The base 40 of the remote unit 34 is provided with at least one and, preferably, two ground tabs 51, one being shown in FIG. 3, which extend radially along the back surface of the base wall 42 into one of the notches 50 on the flange 48 surrounding the base wall 42. Each ground tab 51 is positioned to engage a ground connection in the socket 30 to complete a ground circuit from the remote unit 34 through the socket 30 to earth ground.

[0082] The tamper detection sequence of the present invention is based on the mounting relationship of the blade terminals 54, 56, 58 and 60 in the jaw contacts 32 in the socket 30 and the connection between the ground tabs 51 and the mating ground tabs in the socket 30. In addition, the voltage and currents of each of the two legs or phases of power supply to a customer use site 18 as well as the voltage and current of the center ground or neutral connection are continuously monitored as part of the tamper detection.

[0083] Since the blade terminals 54, 56, 58 and 60 extend a distance, such as approximately ½ inch, into the jaw contacts 32 in the socket 30 when in the full mounted position shown in FIG. 5, any attempt to remove the remote unit 34 from the socket 30 will initially cause the ground tab 51 to separate from the mating ground tab in the socket 30 in a timed sequence before the blade terminals 54, 56, 58 and 60 completely separate from the respective jaw contacts 32 and shown in FIGS. 15 and 16.

[0084] In a normal operating state when the remote unit 34 is securely mounted in the socket 30, the voltage on the first and second legs will equal approximately 120 VAC, and the voltage and current on the ground leg will be zero. The current in the first and second legs will be greater than zero.

[0085] During a tamper event when the remote unit 34 is initially pulled from the socket 30, as shown in FIG. 15, the ground tab 51 will separate from the mating ground connection member in the socket 30. At this time, the ground current will equal zero while the voltage of the ground line

will be greater than zero due to the loss of ground connection. However, the blade terminals 54, 56, 58 and 60 are still connected to the socket jaw contacts 32 such that current continues to flow through the first and second legs, i.e.,  $i_{L1}$  and  $i_{L2} > 0$ . Continued separation of the remote unit 34 from the socket jaws 32 will eventually completely separate the blade terminals 54, 56, 58 and 60 from the socket jaw contacts 32, as shown in FIG. 16, such that the current flowing through the first and second legs will drop to zero.

[0086] This defines the tamper signature detected by the remote unit 34 of the present invention. Specifically, the tamper signature is the detection of a time delay between the time that the ground current equals zero and a ground voltage is greater than zero and a subsequent time occurrence of at least one of the first and second line and load currents equaling zero. In the case of a power outage, the ground voltage will not be greater than zero, so as to not constitute the tamper signature.

[0087] This sequence is depicted in FIG. 14. The microprocessor, after detecting a tamper signature in step 127 will generate and send a signal, labeled "tamper" in FIG. 8B, to the disconnect switch 70 which will cause the disconnect switch 70 to switch or remain in an open position the next time electric power is supplied to the disconnect switch 70 through the blade terminals. This signal is shown by reference number 129. The CPU 126 also generates a notification signal 131 which can be transmitted back to the central site 10 to indicated to the utility that a tamper event has occurred. If the utility company chooses to contact the customer at the customer site at which a tamper event was detected, the utility company can notify the customer that tampering has been detected and provide the customer with the time of the start of the tamper detection as well as the total duration of the tamper event. Corrective action can now be easily taken by the utility to address the tamper event.

[0088] Upon reconnecting power to the offending customer site, the central site 10 can send a signal through the communication network described hereafter, to the customer site to set up the disconnect switch circuitry to reapply power to the disconnect switch 70 after the customer pushes pushbutton 71 on the remote unit 34. This will cause the disconnect switch 70 contacts to switch to the closed state thereby reconnecting a circuit between the line and load blade terminals in the remote unit 34.

[0089] The signal 131 also contains data relating to the time and date of the start of the detected tamper signature event as well as the time duration of the tamper event. The time and date of the start of the tamper event as well as the duration of the each detected tamper event can be stored in the memory of the remote unit 34 for later transmission to the central site 10 for tamper event recordation, analysis, etc.

[0090] Instead of a control program consisting of software instructions executed by a microprocessor, the above described tamper event detection method can also be implemented in a dedicated electronic circuit formed of electric current and voltage sensors and logic elements which can sense the line and ground circuit voltages and currents as well as a time separation between certain voltages and currents as described above. The outputs of such a circuit can be the "tamper" signal which can be transmitted by various means, such as power line communication, Rf communication, etc., to a central site 10. The "tamper"

signal can be applied directly to the disconnect switch **70** to automatically disconnect the supply of electric power to the meter site at which a tamper event has been detected.

[0091] In **FIG. 18**, the remote unit **34** of the present invention is shown mounted in a ringless style watt-hour meter socket **400** which includes a housing **402** and a cover **404**. A raised annulus **406** is formed in the cover **404** surrounding an aperture **408** through which the sidewall of the remote unit **34** extends.

[0092] Inner disposed mounting brackets **410** and **412**, which are fixedly mounted on the sidewalls of the socket housing **402**, extend inward to an inner flange end **414**. The inner flange end **414** is positioned to engage one of the ground tabs **51** extending radially outward on opposite diametric sides of the housing of the remote unit **34**. This completes a ground circuit through the internal circuitry of the remote unit **34** and the earth ground connection in the meter socket **400**.

[0093] The tamper event signature detection method and apparatus according to the present invention takes place in the same manner as that described above.

#### Remote Communications

[0094] A first communication feature of the remote unit **34** of the present invention is uninterruptible telephone service to the customer site **18**. The remote unit **34** intercepts calls by TCP/IP modem interface circuitry that permits the remote unit **34** to answer incoming calls from the central site **10** without detection by the customer, and, additionally, a courtesy transfer feature that automatically disconnects the remote unit **34** from the telephone line and prepares the remote unit **34** for a later retry when the customer picks up the handset on the telephone during a communication between the remote unit **34** and the central site **10**.

[0095] The uninterruptible telephone service is achieved by connecting the TCP/IP modem interface circuit in series in the telephone(s) of the use site **18**. In this manner, the remote unit **34** can recognize and intercept the ring circuit to receive or transmit data to the central site **10**.

[0096] Initially, the CPU **126** detects a voltage rise before a voltage peak is reached in the ring circuit. The CPU **126** is programmed to recognize the TCP/IP data format from the central site **10**. Upon detecting the TCP/IP format, the CPU **126** routes the incoming telephone call to the appropriate part of the remote unit circuitry **120** for processing and prevents the incoming call from reaching the customer's telephone thereby preventing ringing of the customer's telephone.

[0097] At the same time, the CPU **126** monitoring the ring circuit for a voltage drop which occurs when the customer picks up the handset of one of its telephones. Upon detecting the voltage drop, the CPU **126** immediately disconnects the telephone ring connection through the modem **130** and switches the connection to the customer's telephone thereby allowing the customer to make an outgoing call without interruption from the remote unit **34**.

[0098] Referring now to **FIG. 18**, there is depicted the control program sequence for operation of the remote communication interface to the remote unit **34** and telephone service to the customer site **18**.

[0099] As shown in **FIGS. 1 and 8D**, the customer site **18** is provided with a switch **300** which is embodied internally within a programmable modem circuit **302** shown in **FIG. 8D**. The programmable modem **302** executes a firmware control program which maintains the switch **300** in the normally closed position for normal telephone communication on the telephone network conductors to and from the customer's telephone(s) **304**.

[0100] As shown in **FIG. 8B**, the tip and ring conductors of the telephone network are connected to a header or jack **306** which provides input connections to the modem **302** as shown in **FIG. 8D**. The switch **300**, shown in a pictorial representation in **FIG. 1**, is normally closed thereby providing a connection of the tip and ring circuits on leads **308** to the customer's telephone **304**. This is embodied in control step **310** in **FIG. 18**.

[0101] The modem **302** is programmed to continuously monitor the ring voltage in step **312** to detect a voltage rise from the nominal ring voltage associated with a non-call condition. Such a voltage rise is an indication of an incoming telephone call on the ring conductor. Upon detecting a voltage rise in the ring conductor or circuit in step **314**, the modem **302** then looks at the following data signals to detect a communication signal header format indicating a data communication signal from the central site **10**. As noted above, this communication format can be the standard Internet TCP/IP communication protocol.

[0102] If the data communication header format is not detected in step **316** following a detection of a voltage rise in step **314**, the modem **302** maintains the switch **300** in a closed position as shown in step **318** thereby allowing the normal incoming telephone call to be connected to the customer's telephone **304**. This allows the customer to conduct a normal two-way telephone call without interference from the remote unit **34**.

[0103] Alternately, if the modem **302** detects the data communication header format in step **316**, the modem **302** opens the switch **300** in step **320** and establishes data communication between the central site **10** and the remote unit **34** in step **322**.

[0104] The modem **302** continuously monitors the bidirectional data communication in step **324** to determine when the data communication is completed or finished. Upon completion of the data communication exchange, the modem **302** will reclose the switch **300** in step **326**.

[0105] As shown in **FIG. 18**, continuously during the data communication sequence, the modem **302** monitors the ring voltage which has previously risen to a voltage peak during a telephone or data communication. If the customer picks up the handset of the telephone **304** during the data communication sequence, the ring voltage will drop. The modem **302**, by continuously monitoring the ring voltage in step **330** will detect the voltage drop from the voltage peak in step **332**. Immediately upon detecting a voltage drop in step **332**, the modem **302** terminates the data communication between the remote unit **34** and the central site **10** in step **334** and recloses the switch **300** in step **326** to enable the customer to complete the telephone call.

[0106] The remote unit CPU will store a flag indicating that data communication was interrupted and will restart or

reconnect the remote unit **34** with the central site at a later time or date to complete the data communication sequence which was interrupted.

[**0107**] The same non-interruptible telephone service to the customer also applies when the processing unit **126** initiates a data communication to the central site **10**. The modem **302** will initiate a telephone call which will drive the ring voltage to a high voltage level. The processor in the modem **302** will continuously monitor the ring voltage during the data communication to and from the central site **10** to detect a voltage drop which will occur if the customer picks up the handset of the telephone **304**. In a manner similar to steps **330**, **332**, **334**, and **336** in **FIG. 18** and described above, the processor in the modem **302** will immediately terminate data communication and reclose the switch **300** to enable the customer to complete a telephone call in a normal, non-interrupted manner. The processor of the modem **302** can supply a signal or flag to the processor **126** in the automatic meter reader **34** to indicate that data communication was interrupted. The automatic meter reader **34** will, at a later program time, reinitiate data communication to the central unit to retransmit all stored power values.

[**0108**] Another communication feature is the use of global network communications via TCP/IP protocol through the modem **302**. This enables each remote customer site **18**, **19**, etc., to exchange data with the central utility site **10** over a global network, such as the Internet **21**, in digitally encoded TCP/IP protocol at random time based intervals. The communication is two-way frequency programmable as well as duration programmable to permit communication flexibility. Each reader **34** will have an Internet address for unique communication with the central site **10**.

[**0109**] The modem **302** at each customer use site as well as the modem in the central site **10** provides one way of connection to a global telecommunication network, such as the Internet or World Wide Web. It will be understood that other interfaces or connections to the global telecommunication network may also be employed, such as a direct cable connection, direct subscriber line connection, etc.

[**0110**] Another communication feature is wireless communication via a cordless or wireless optical communications port **254**. An optical receiver, preferably an infrared receiver (IR) in the form of a pair of photodiodes or LED's **257** is mounted on the circuit board **66** and has a field of view through transparent cover **57** to receive optical or infrared signals from a wireless infrared programmer, not shown. The infrared programmer can be a hand held unit, computer lap top, or computer integrated infrared wand having an IR transmitter to enable a utility service person to program, upload and download information, connect and disconnect service via the disconnect switch **70**, and instantaneously obtain customer load profile, use and service interruption data.

[**0111**] The photodiodes **257** are mounted on an integrated circuit **256** which carries connections to the ASIC circuit **255** for controlling the transmit and receive data communication through the photodiodes **257** at a clock rate established by a crystal oscillator **258** input to the ASIC circuit **255**. Input and output leads are connected between the ASIC circuit **255** and the central processor **126**. The CPU **126**, under stored program control, is capable of receiving and decoding input signals received by the photodiodes **257** as

well as transmitting data in the desired format through one of the photodiodes **257** to the external programmer.

[**0112**] The unique wireless communications port simplifies the construction of the remote unit **34** since a plug connection to an external programmer, as previously required, is no longer necessary.

#### Out-Of-Spec Power

[**0113**] As described above, an electric utility is required to deliver electrical power, particularly the voltage of such power, within a specified range of maximum and/or minimum voltages. For example, the supplied voltage cannot exceed 120 VAC RMS or be below 114 VAC RMS.

[**0114**] **FIG. 12** depicts an exemplary voltage versus time waveform of electrical power supplied to customer site **18**. **TOD1** depicts the start of an out of range voltage excursion on leg or phase one of the electric power delivered to the customer use site **18**. The remote unit **34** detects the out of range excursion of the instantaneous voltage on leg one beyond the high voltage limit, and stores the time of day (**TOD1**) of the beginning of the out-of-spec voltage excursion as well as of the duration **301**, or the total length of time that the voltage is out-of-spec. This time duration is converted to kilowatt hours in real time as shown in **FIG. 13** to provide an indication of the amount of out-of-spec power which was delivered to a particular use site.

[**0115**] **FIG. 12** also depicts a low voltage out-of-spec excursion. The start time **TOD2** and the duration **303** of this excursion are also detected and stored in the memory of the remote unit **34** and the kilowatt hours of low "out-of-spec" voltage is determined. In this manner, a utility can determine whether or not electric power was delivered to a particular use site outside of the required range.

[**0116**] As shown in **FIG. 13**, when an upper RMS voltage limit is exceeded on any of the lines in step **305**, the CPU **126** monitors the RMS voltage for the duration of the upper limit excursion in step **306**. The CPU **126** via the EPLD **27** calculates the "out-of-spec" energy use during the upper limit excursion in step **308**. This "out-of-spec" energy use is accumulated in kilowatt hours in real time in step **310**. A similar sequence is used when the lower voltage RMS limit is exceeded in step **312**. As described above, the CPU **126** monitors the RMS voltage during the lower limit excursion in step **314** and calculates the total "out-of-spec" energy use in kilowatts below the legal voltage limit in step **316**. The out-of-spec low voltage and kilowatt hours are accumulated in real time in step **318** for transmission to the central site **10** for billing purposes.

#### Power Demand Windows

[**0117**] As describe above, the CPU **126** through the voltage and current detection circuitry **120** is capable of measuring and storing the instantaneous line voltages in the calculated kWh and other electric power parameters at each sample of the A/D converter **124**.

[**0118**] The CPU **126** operates on a demand window concept wherein each 24 hour day is divided into a plurality of intervals of any predetermined duration, such as 15 minutes, 30 minutes, 45 minutes, 60 minutes, etc. In each interval, the total kWh, KAV, average phase angle, and peak voltage and current variables are calculated and stored in the memory

**128.** This data can be transmitted to the central site at any time upon receipt of an interrogation signal from the central site **10** or on a time sequence initiated by the remote unit **34**.

**[0119]** This interval arrangement allows peak voltage and current excursions on any of the power lines at a customer site to be detected and reported. Previously, the average of the voltage and current supplied to a particular customer site were used thereby rendering the central utility incapable of detecting any peak voltages or currents.

**[0120]** As shown in **FIG. 10**, in order to provide different real time pricing for peak utility demand periods, week days, weekends, holidays, etc., the control program of the CPU **126** is provided with a plurality of discrete schedules, such as sixteen schedules by example only. Three of the schedules are shown in **FIG. 10**, again by example. The first schedule provides for regular time (non-daylight savings time) wherein the power usage data is stored and transmitted on a weekly basis. As shown in step **400**, the weekly data storage can also be subdivided into two different day schedules, one for week days and one for weekends. Up to twenty four windows per day are provided for each day schedule. At the end of any day schedule time period, the CPU **126** automatically switches to the other day schedule.

**[0121]** Similarly, the CPU **126** is programmed to automatically switch to a daylight savings time schedule as shown in step **402**. This can also be on a weekly recurring data reporting basis. This schedule is divided into three days schedules, by example only, covering the weekdays, (Monday-Friday), a separate Saturday schedule and a separate Sunday schedule. Each day schedule is subdivided into twenty four windows per day, with the sequence automatically switching to the next sequential day schedule at the completion of the then current day schedule.

**[0122]** Finally, a holiday schedule is depicted in step **404** which is provided on a daily basis.

What is claimed is:

1. An apparatus for measuring electric power usage at a use site comprising:

a current sensor and a voltage sensor coupled to at least one phase of electric power service to a use site for sensing current and voltage, respectively, of electricity passing to the use site, the sensors producing current and voltage signals indicative of sensed current and voltage;

means for sampling current and voltage signals at a sample interval and producing sampled current and voltage values;

an analog-to-digital converter, acting on the current and voltage sampled signals, for producing a plurality of

digital signals at predetermined sample intervals indicative of the magnitude of the sampled current and voltage; and

a processor, responsive to the plurality of digital current and voltage signals, for calculating an amount of electric power passing to the use site based on all of the sensed and sampled current and voltage values.

2. The apparatus of claim 1 further comprising:

a memory, coupled to the processor, for storing the sampled current and voltage digital values and the calculated power values over predetermined time periods.

3. The apparatus of claim 1 wherein:

one current sensor and one voltage sensor are coupled to each leg of electric power service to the use site; and

the processor, responsive to the plurality of the digital current and voltage signals on each phase of electric power, for calculating an amount of electric power passing to the use site on each phase.

4. The apparatus of claim 1 further comprising:

the processor having a remote data transmission capability for remotely transmitting the power values.

5. A method of measuring electric power consumed at a use site comprising the steps of:

separately sensing the voltage of each incoming power conductor to the use site;

separately sensing the current on each incoming power conductor to the use site;

sampling each voltage and current at a sample rate and outputting sample voltage and current values;

converting each sample voltage and current value to a digital voltage and current magnitude value; and

calculating power consumed at the use site using the digital voltage and current magnitude values.

6. The method of claim 5 further comprising the step of:

storing each of the digital magnitude voltage and current values in a memory either after or prior to power calculation.

7. The method of claim 5 wherein the step of calculating power consumption comprises the step of:

calculating total kilowatt hours consumed at the use site from the instantaneous voltage and current digital values.

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